

02AZD880C User Manual

Product	U-WAVE-T Buzzer type
Model	02AZD880C
FCC ID	VXU-02AZD880C
IC	4396B-02AZD880C

U-WAVE-T

User's Manual

No.99MAL108B2

Introduction

The U-WAVE-T is a wireless communication tool for transmitting measurement data to the Mitutoyo U-WAVE-R (option) by connecting to a Digimatic-output interfaced tool with the supplied connecting cable. The U-WAVE-T is also categorized into two types: IP67 type and buzzer type. To obtain the highest performance and the longest service life from the U-WAVE-T, carefully read this User's Manual thoroughly prior to use. After reading this manual, keep it near the U-WAVE-T for quick reference. The specifications of the U-WAVE-T and descriptions in this manual are subject to change without prior notification.

Safety Precautions

Use the U-WAVE-T in conformance with the specifications, functions and precautions for use given in this manual. If the U-WAVE-T is used in other way, it may jeopardize safety.



WARNING

- Do not use the U-WAVE-T near a medical device that has a possibility of causing a malfunction due to radio waves.
- The U-WAVE-T using an electric wave has a possibility that communication is interrupted under the influence of external noises, etc., even within the distance of communication of the electric wave. In this case take sufficient failure prevention action (security measures).
- In the event the U-WAVE-T should fail, take sufficient failure prevention action (security measures).
- Do not disassemble, short, modify, or heat the supplied battery. The leaked contents may get into your eyes. Also, heat generation or explosion may result.
- The battery used in the U-WAVE-T contains an irritating substance. Should this liquid substance be applied to your eyes or skin by accident, immediately rinse it away in clean water.
- Should the battery be swallowed by accident, immediately rinse the mouth out and induce vomiting the battery while drinking a large amount of water. After then consult a doctor.

Notes on Export Regulations



WARNING

The U-WAVE-T falls into the Catch-All-Controlled Goods or Program under the Category 16 of the Separate Table 1 of the Export Trade Control Order or the Category 16 of the Separate Table of the Foreign Exchange Control Order, based on the Foreign Exchange and Foreign Trade Law of Japan. Further, this User's Manual also falls into the Catch-All-Controlled Technology for use of the Catch-All-Controlled Goods or Program, under the Category 16 of the Separate Table of the Foreign Exchange Control Order. If you intend re-exporting or re-providing the product or technology to any party other than yourself, please consult with Mitutoyo prior to such re-exporting or re-providing.

Precautions for the Wireless Law

The country (region) that can use The U-WAVE-T (IP67 type and buzzer type) by the code No. and certification number is different. Please confirm U-WAVE-T must be in the country (region) that uses it in the table below before it uses it.

Use excluding the country (region) specified by the certification number is prohibited by the law.

Country	Japan , EU		U.S.A , Canada	
Model	IP67 type	Buzzer type	IP67 type	Buzzer type
Code No.	02AZD730A	02AZD880A	02AZD730C	02AZD880C
Certification number	005NYCA0474 (Japan)	005NYCA0476 (Japan)	VXU-02AZD730C 4396B-02AZD730C	VXU-02AZD880C 4396B-02AZD880C



WARNING

- The U-WAVE-T must follow the corresponding regulation which is specified in the country to use an electric wave.
- The U-WAVE-T for Japan and Europe (02AZD730A, 02AZD880A) cannot be used in countries other than Japan and Europe.
- The U-WAVE-T for U.S.A and Canada (02AZD730C, 02AZD880C) cannot be used in countries other than U.S.A and Canada.
- Do not disassemble or modify any part of the U-WAVE-T.
- Do not peel off the certification label stuck on the U-WAVE-T.
- The use of any U-WAVE-T without the label is prohibited.
- Remove the battery before taking an airplane and do not use the U-WAVE-T in the airplane. The use of a wireless equipment in the airplane is prohibited.

Precaution for 02AZD730C, 02AZD880C (U.S.A and Canada type)

This device complies with Part 15 of the FCC Rules and RSS-Gen of IC Rules, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
-- Increase the separation between the equipment and receiver.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Notes

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
-- Increase the separation between the equipment and receiver.

Precautions on Wireless Communication Environments

Notice that performance of the U-WAVE-T may not be fully delivered depending on the environment such as a midway obstruction. For the items of obstruction factors refer to the following table.

Item	Description
Concrete wall	Disables communication if the U-WAVE-T is completely enclosed with a concrete wall.
Metallic partition, etc.	Have the possibility of reducing the communication speed or blocking communication.
Wireless LAN, Bluetooth ZigBee, microwave oven, and other communication devices	Have the possibility of reducing the communication speed or blocking communication. Separate the communication channel (band ID) and installation site of each device as far as possible from those of the U-WAVE-T.
Medical device	Do not use the U-WAVE-T near a medical device such as a laser surgical knife and a bathroom scale.

Precautions for Dust and Water Resistance

To obtain the highest performance from the IP67 type U-WAVE-T, be sure to observe the following precautions.

IMPORTANT

- The dust and water resistance of the U-WAVE-T is assured under the condition where the connecting cable is connected and the battery cover is mounted. If the U-WAVE-T is not used for an extended period, store it with each cover mounted to prevent from water and oil.
- To deliver the maximum performance of protection against water and dust (IP67), mount the battery cover tightly with screws after setting the battery. Also, do not remove the packing from the cover.
- If the connecting cable sheath is broken, a liquid will infiltrate into the U-WAVE-T and a Measuring tool due to capillary phenomenon, resulting in trouble. Immediately replace the cable.
- Use the U-WAVE-T with sufficient care so that the packing on each part may not be damaged with cutting chips, dirt, etc. Should any packing be damaged, the dust and water resistance will be impaired. Immediately replace the packing or have the U-WAVE-T repaired by a service center.
- Rubber and other materials used for rubber caps and sealing portions are not fully effective for diversified coolants, chemicals, etc. If these materials become deteriorated markedly, consult the nearest Mitutoyo sales office.
- The U-WAVE-T is provided with such a structure that cannot be disassembled by applying seals to individual parts. If any sealed part is disassembled, then a predetermined performance will not be delivered.
- Do not use the U-WAVE-T at sites which might be submerged. The U-WAVE-T cannot prevent liquids such as a coolant from infiltrating.

TIP

- IP67 protection level (For details refer to IEC 60529.)
- Protection against foreign matters (Level 6): Protects an object against the ingress of dust and dirt, and against a full contact with it.
- Protection against water (Level 7): No causing harmful effects when submerged in water for 30 minutes with its bottom end at a depth of 1 m below the surface of water.

Other Precautions

The following deeds and situations will cause a failure or malfunction in the U-WAVE-T. Care should be exercised.

IMPORTANT

- Do not give a sudden shock such as a drop or apply an excessive force to the U-WAVE-T.
- If the U-WAVE-T is not used more than 3 months, remove the battery from the U-WAVE-T and store it in a safe place. Otherwise, leaks from the battery may damage the U-WAVE-T.
- Avoid using or storing the U-WAVE-T at sites which are exposed to direct sunlight, excessively high or low temperature.
- Avoid using or storing the U-WAVE-T at sites where it may be subject to the adhesion of solution such as acid and alkali or organic solvent.
- If a high-voltage device such as an electro-spark engraving pen is used for the U-WAVE-T, the internal electronic parts may be damaged.
- Exercise care so as not to apply an undue force or curvature to the connecting cable.
- If the battery voltage has come down, replace the battery ahead of time before the operation becomes unstable.

Warranty

In the event that the U-WAVE-T should prove defective in workmanship or material, within one year from the date of original purchase for use, it will be repaired or replaced, at our option, free of charge upon its prepaid return to us. This warranty is effective only where the U-WAVE-T is properly installed and operated in conformance with the instructions in this manual.

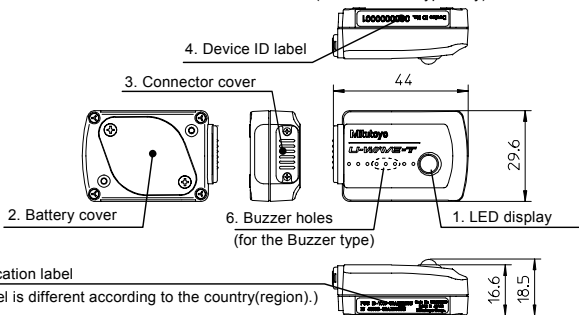
Disposal of Old Electrical & Electronic Equipment (Applicable in the European Union and other European countries with separate collection systems)



This symbol on the U-WAVE-T or on its packaging indicates that the U-WAVE-T shall not be treated as household waste. To reduce the environmental impact of WEEE (Waste Electrical and Electronic Equipment) and minimize the volume of WEEE entering landfills, please reuse and recycle. For further information, please contact your local dealer or distributors.

[1] Name of Each Part and External Dimensions (Unit : mm)

- LED display (green, red, orange)
- Battery cover
- Connector cover
- Device ID label
- Buzzer holes (for the buzzer type only)
- Certification label



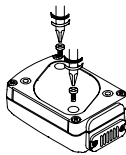
(This label is different according to the country(region).)

[2] Replacing the Battery

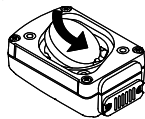
1) Setting the battery

- No battery has been set before shipping. After unpacking the U-WAVE-T, set the battery with the following procedure. When screwing or unscrewing the screws, always use the size 0 screwdriver (No. 05CZA619) of the standard accessory and tighten or loosen them with a torque of 5 to 8 N·cm.
- Remove the two mounting screws (M2.5X0.45X3/No. A115-2515C) with the size 0 screwdriver.
 - Dismount the battery cover.
 - Orientate the battery plus side toward the cover, slide its one end into the "+" terminal on the U-WAVE-T, and then insert the other end into the battery retaining claw.
 - Check that the packing (No. 02AZD734) has been attached correctly to the specified position.
 - Mount the battery cover.
 - Tighten the mounting screws with the size 0 screwdriver to fix the cover.
 - Make sure that no part of the packing is detached.

(1),(6)



(3)



2) Removing the battery

To remove the battery, use a small flat-blade screwdriver, etc. Insert the screwdriver between the battery retaining claw and the battery, and then remove the battery by using the screwdriver as leverage.

3) Low battery alarm

If the battery voltage becomes considerably low, the LED display blinks red and the U-WAVE-T sends a low battery alarm error to the U-WAVE-R. Immediately replace the battery.
(The buzzer type alarms a low battery voltage with a buzzer sound along with a blinking LED.)

IMPORTANT

- Always use the CR2032 battery (lithium battery).
- The battery supplied at the time of purchase is to check the functions and performance of the U-WAVE-T. The predetermined length of life may not be met.
- Even for the used CR2032 battery, its voltage may recover in a short time after it is removed from the U-WAVE-T. However, do not continue to use the old battery. Be sure to replace the battery with a new one.
- Upon disposal of the battery comply with the related ordinance, regulation, etc.
- When removing or setting the battery, exercises care so as not to break or bend the battery terminal by applying an undue force to it.

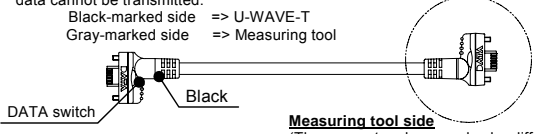
[3] Connect the Connecting cable to U-WAVE-T

- After loaded with the battery, connect the connecting cable (option, details see section 8)

IMPORTANT

When installing the U-WAVE-T using the connecting cable (02AZD791A, B), particularly pay attention to the cable orientation. If the cable is connected in the reverse orientation, data cannot be transmitted.

Black-marked side => U-WAVE-T
Gray-marked side => Measuring tool



U-WAVE-T side

Measuring tool side
(The connector shape and color differs depending on the Measuring tool to be used.)

- Set up the connecting cable with the following procedure.
When screwing or unscrewing the screws, always use the size 0 screwdriver of the standard accessory and tighten or loosen them with a torque of 5 to 8 N·cm.
- (1) Remove the two mounting screws (M1.7X0.35X2.5/No.A115-1712C) of the connector cover with the size 0 screwdriver.
- (2) Dismount the connector cover.
- (3) Check that the packing (No. 09GAA374) has been attached correctly to the specified position.
- (4) Connect the connecting cable with the U-WAVE-T.
- (5) While pressing the connecting cable end with fingers, tighten the cable fixing screws so that no gap appears between the cable connector and the U-WAVE-T.
- (6) Make sure that no part of the packing is detached.



[4] Register the setting information of U-WAVE-R

After loaded with the battery and connected to a connecting cable, the U-WAVE-T needs to register the setting information of U-WAVE-R.
Please read the "U-WAVEPAK User's Manual" in "PDF_Manual" folder of the CD supplied as a standard accessory of U-WAVE-R for a detailed registering method and content.
"Adobe Reader" of Adobe Systems INC. is necessary to read.

IMPORTANT

- "Registering the setting information" should be performed by DATA switch of the connecting cable before connecting to the Measuring tool.
- The registered information is stored after changing battery.

[5] Connecting to Measuring tool

- After registering the setting information, connect the U-WAVE-T to the Measuring tool.
- Clamp the cable leading to a Measuring tool using the supplied cable clamp or a Velcro fastener so that measurement is not interfered and the LED display of the U-WAVE-T can be easily viewed.

[6] Functions

1) Data communication

The U-WAVE-T performs data communication with DATA switch as shown below.

Operations	DATA switch push-down time t	LED
Transmits measurement data.	t ≤ 2sec	None
Transmits the Cancel command.	2 sec < t ≤ 5 sec	Orange blinking 0.1 sec interval
Executes U-WAVE-R search.	5 sec < t ≤ 10 sec	Orange blinking 0.3 sec interval

NOTE

- The Cancel command is a command to inform a U-WAVE-R of data error when wrong measurement data is transmitted to the U-WAVE-R due to an operating error. However, the wrong measurement data is not canceled by the command. It is to inform that the previous data is different from measuring value.
- When the U-WAVE-R search is executed, U-WAVE-T is connected with U-WAVE-R that can be registered.
- If the DATA switch is held down for more than 10 seconds, the orange LED stops blinking and nothing will function.

The U-WAVE-T can check whether to have performed normal communication with a U-WAVE-R by a specific LED display (and buzzer sound).
However, buzzer sounds are available only for the buzzer type U-WAVE-T.

Description of state	LED	Buzzer sound
Wireless communication has been properly completed.	Green LED blinking	Short 2 times
• Wireless communication has failed. • An error has occurred.	Red LED blinking	Long 1 time

2) Initializing the setting information

If communication is disabled while using the U-WAVE-T, first refer to Troubleshooting
In U-WAVE-R User's Manual, if communication is still disabled, initialize the setting information registered in section 4 to default settings, and then retry communication.
Initialize the setting information with the following procedure.

- (1) Remove the battery being loaded. For information about how to remove the battery, refer to section 2.
- (2) While holding down the DATA switch on the connecting cable connector, reload the battery in place. The setting information is initialized.
- (3) Remount the battery cover, and set up the U-WAVE-T.

IMPORTANT

Once initialization is performed, the setting information used until then is all cleared.

Mitutoyo Corporation

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[7] Specifications

1) U-WAVE-T for Japan and EU (02AZD730A , 02AZD880A)

Country	Japan, Europe	
Model	IP67 type	Buzzer type
Code No.	02AZD730A	02AZD880A
Certification number	005NYCA0474(Japan)	005NYCA0476(Japan)
Protection class	IP67	-
With/without buzzer	Without	With
Transmission output	Less than 1 mW (0 dBm)	
Distance of communication	Approx. 20 m (line-of-sight distance under office environments)	
A Conformity standard	Japan	ARIB STD-T66
	Europe	EN 50371:2002
		EN 300 440-1 V1.3.1 and EN 300 440-2 V1.1.2
		EN 301 489-01 V1.6.1 and EN 301 489-03 V1.4.1



2) U-WAVE-T for U.S.A and Canada (02AZD730C , 02AZD880C)

Country	U.S.A, Canada	
Model	IP67 type	Buzzer type
Code No.	02AZD730C	02AZD880C
Certification number	VXU-02AZD730C (U.S.A) 4396B-02AZD730C (Canada)	VXU-02AZD880C (U.S.A) 4396B-02AZD880C (Canada)
Protection class	IP67	-
With/without buzzer	Without	With
Transmission output	Less than 0.5 mW (-3 dBm)	
Distance of communication	Approx. 14 m (line-of-sight distance under office environments)	
A Conformity standard	U.S.A	• 47 CFR Part 15.247:(Subpart :C) • 47 CFR Part 15,(Subpart :B)
	Canada	• RSS-210 (Issue 7) and RSS-Gen (Issue 2) • ICES 003 (Issue 4)

3) Common Specifications

Item	Description
Wireless communication protocol	IEEE802.15.4 compatible
Communication frequency	2.405 to 2.475 GHz
Used band	15 channels (at intervals of 5 MHz)
Modulation method	DSSS (Direct Sequence Spread Spectrum)
Wireless communication speed	250 Kbps
LED display	Green/orange/red: 3 discrete color display
Battery	CR2032 (3V): 1 piece
Battery life	400,000 times
Operating temperature (humidity)	0 to 40°C (20 to 80%RH, with no condensation)
Storage temperature (humidity)	-10 to 60°C (20 to 80%RH, with no condensation)
External dimensions	44 X 29.6 X 18.5 (mm)
U-WAVE-T mass	Approx. 23 g

4) Standard accessories

- User's manual (this manual) No. 99MAL108B2 • Size 0 screwdriver No. 05CZA619
- Lithium battery CR2032C(B)N • Warranty card
- No. 02AZD790A to G: Connecting cables (For details see section 8.)

[8] Connecting Cables

As for connecting cables, it is necessary to select a cable compatible with a Measuring tool to be used.
Use an appropriate connecting cable from among those in the following table.

Parts No.	Model	Series No.	Product Name
02AZD790A	Water-resistant type with data out switch type	500	ABS Coolant Proof Caliper CD-PMX/PM/GM
		500	Super Caliper CD-SPM
		571	ABS Coolant Proof Depth Gage VDS-PMX
		572	ABS Coolant Proof Digimatic Scale Units SD-G
		573	ABS Coolant Proof Exclusive Caliper NTD-PMX/PM
02AZD790B	Water-resistant type with data out switch type	293	Coolant Proof Micrometer MDC-MJ/MJT
		293	Coolant Proof Micrometer MDE-MJ
		---	Coolant Proof Exclusive Micrometer (The end of the mark is -MJ)
		329	Depth Micrometer DMC-M
		350	Coolant Proof Digimatic Micrometer Heads MHN-M/MJ/MJN
02AZD790C	With data out switch type	---	Digimatic Exclusive Micrometer (The end of the mark is -MPM)
		468	Digimatic Holtest HTD-R
		500	ABS Digimatic Caliper CD-CX/C
		571	ABS Digimatic Depth Gage VDS/DCX/DC
		572	ABS Digimatic Scale Units SD-D/SDV-D
02AZD790D	10 pins type	573	ABS Digimatic Caliper CD-SC
		---	ABS Digimatic Exclusive Caliper (The end of the mark is -CX/C)
		178	Surftest SJ-201/301/401/402
		179	Digi-Derm DGE
		318	Litematic VL-A/AS/AH
02AZD790E	6 pins type	515	CERA Height Master HMD-C
		518	QM-Height QMH-S
		519	Digital Mu-Checker M
		542	Display Unit EB/EC-D/EF
		543	Digimatic Indicator ID-H/ID-F
02AZD790F	A frat form straight type	544	Laser Scan Micrometer LSM-9506
		544	Laser Scan Micrometer LSM-6200/6900
		---	(It applies when using Digimatic Codeout unit. (02AGC840))
		572	Difference/Sum Unit SD-U1
		574	Heightmatic HDF
02AZD790G	Water-resistant type with frat form straight type	164	Digimatic Micrometer Heads MHD-M
		227	Digimatic Micrometer Heads CLM-MH
		227	Soft-Touch Micrometer CLM
		293	Quickmike MDQ
		293	Exclusive Quickmike (The end of the mark is -QM)
02AZD790H		---	Digimatic Micrometer MDC-M
		339	Digimatic Exclusive Micrometer (The end of the mark is -DM)
		337	Digimatic Tubular Inside Micrometer IMJ-M
		468	Digimatic Tubular Inside Micrometer IMZ-M
		515	Digimatic Holtest HTD
02AZD790I		515	Digital Height Master HME-DM
		568	ABS Borematic SBM-C
		810	Hardness Testing Machine HM-100/200/HV-100/HH-411
		810	Rockwell Type Hardness Testing Machines HR-500
02AZD790J		192	Digimatic Height Gage HDM-A/HD-A
		500	Digimatic Caliper CD
		511	ABS Digimatic Bore Gage CG-D
		543	ABS Digimatic Indicator ID-S
		543	ABS Digimatic Indicator ID-C
02AZD790K		550	Digimatic Caliper CD
		551	Digimatic Caliper CD
		552	Digimatic Carbon Fiber Caliper CFC
		570	ABS Digimatic Height Gage HDS-HC/C
		547	ABS Digimatic Depth Gage SD-E/SDV-E/SD-V/SDV-F
02AZD790L		572	ABS Digimatic Scale Units SD-E/SDV-E/SD-V/SDV-F
		574	Heightmatic HDF-N
		575	ABS Digimatic Indicator ID-U
		811	Hardness Testing Units HH-300
02AZD790M		543	ABS Digimatic Indicator ID-N/ID-B

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KAWASAKI, JAPAN