

BAUM FLEXIFOLD

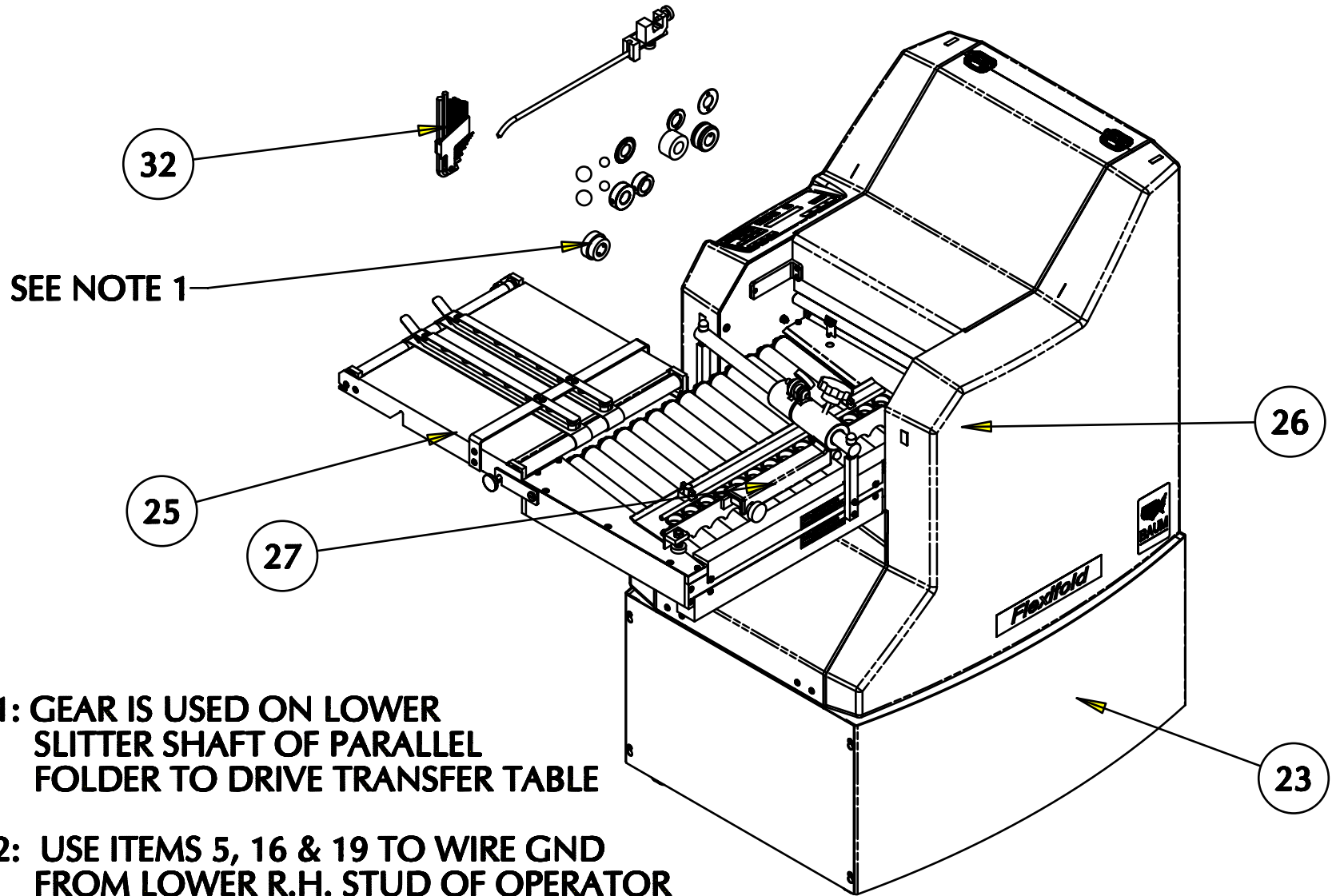
PARTS LIST



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When Image Matters.

FLEXIFOLD PARTS



NOTE 1: GEAR IS USED ON LOWER SLITTER SHAFT OF PARALLEL FOLDER TO DRIVE TRANSFER TABLE

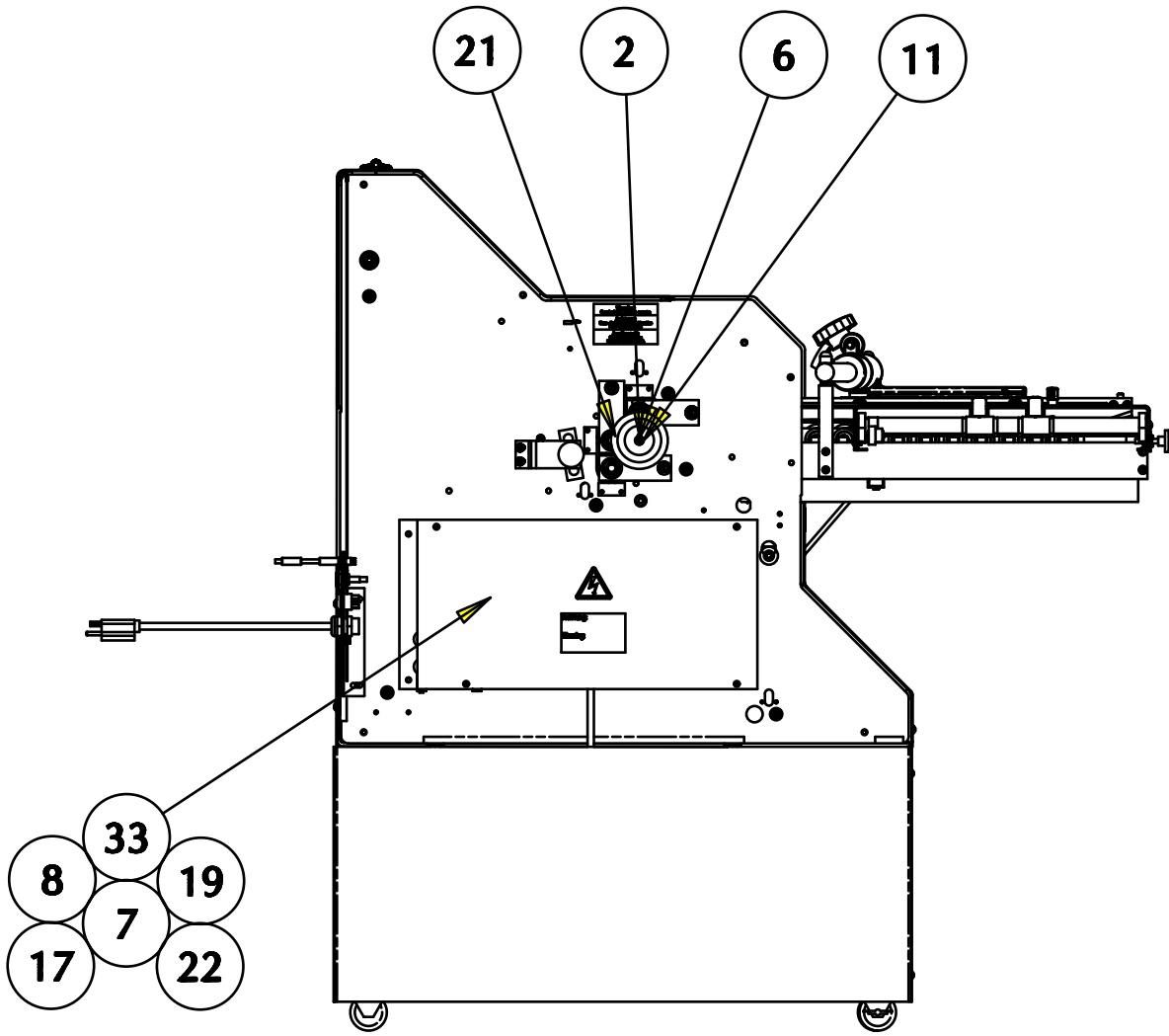
NOTE 2: USE ITEMS 5, 16 & 19 TO WIRE GND FROM LOWER R.H. STUD OF OPERATOR PANEL TO MAIN CONTROL PE.



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: 814MFB-2-8PG-1

REV:
 SHEET 1 OF 6



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION

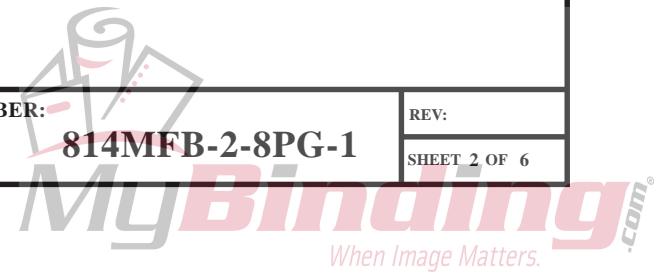
UNIT NAME: FLEXIFOLD

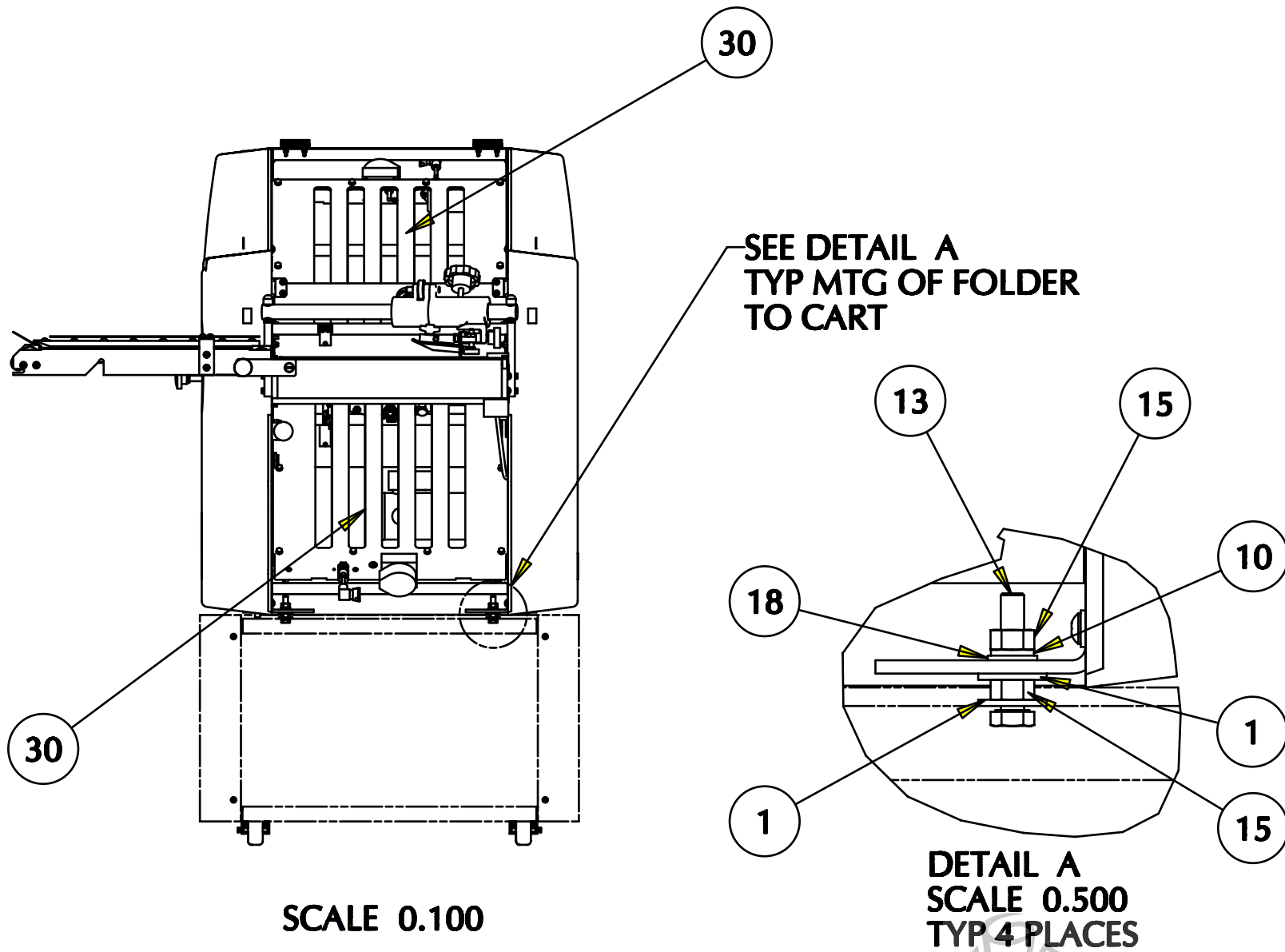
ASSEMBLY NUMBER:

814MFB-2-8PG-1

REV:

SHEET 2 OF 6





DESCRIPTION: TOP LEVEL UNIT CONFIGURATION

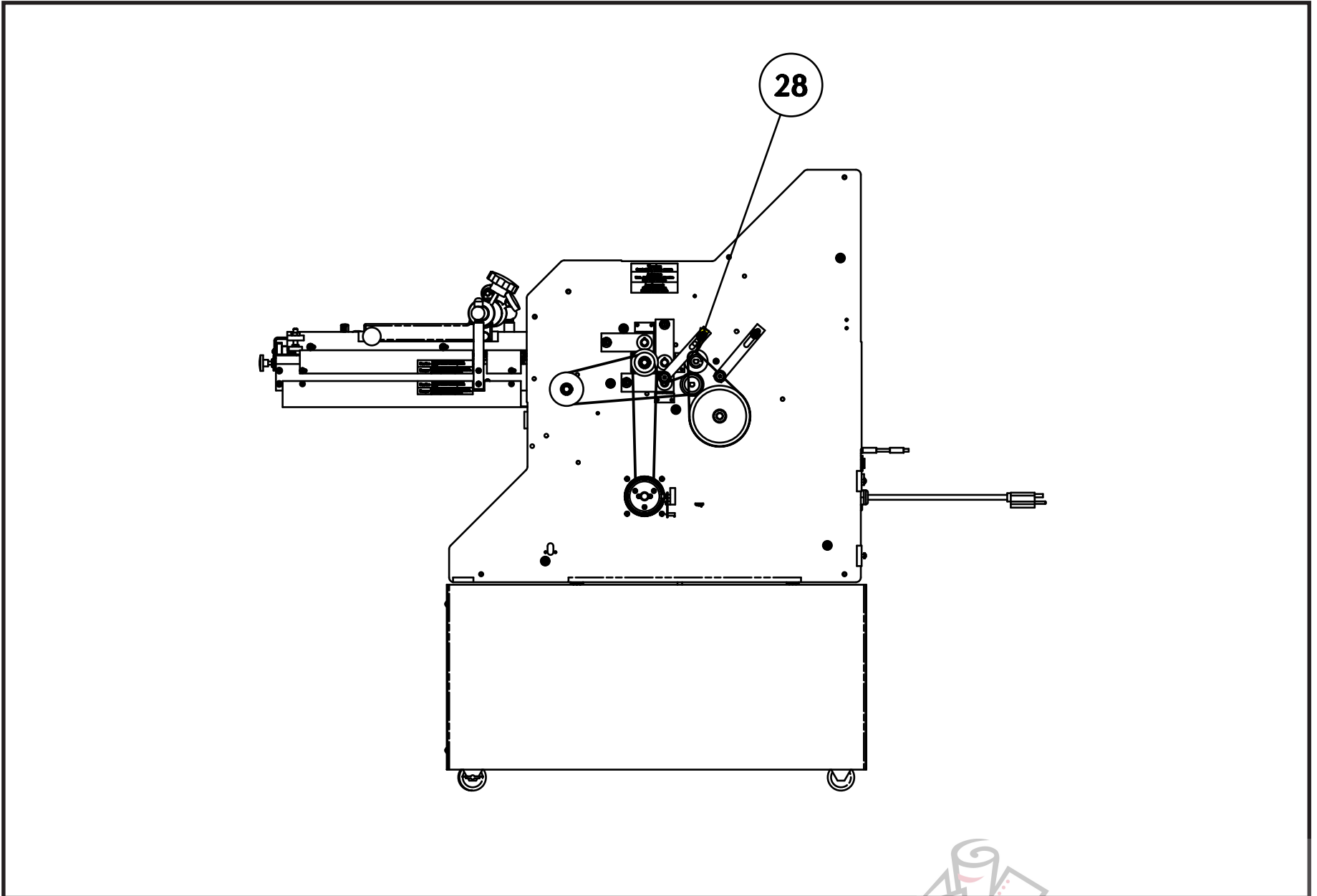
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

814MFB-2-8PG-1

REV:

SHEET 3 OF 6



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION

UNIT NAME: FLEXIFOLD

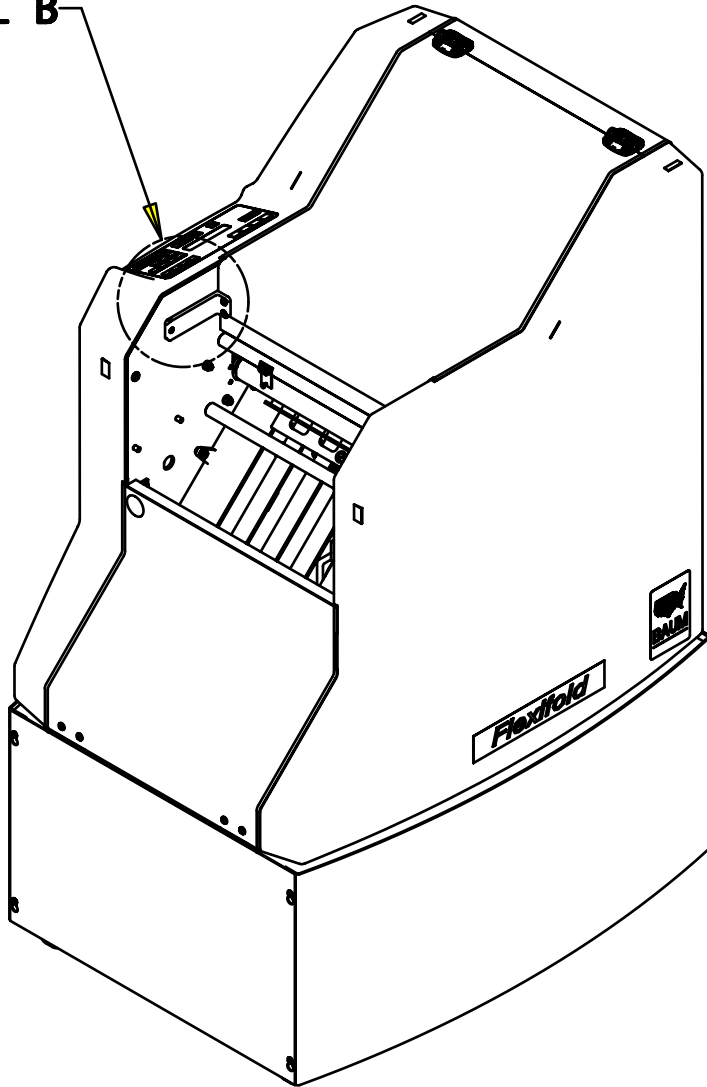
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814MFB-2-8PG-1

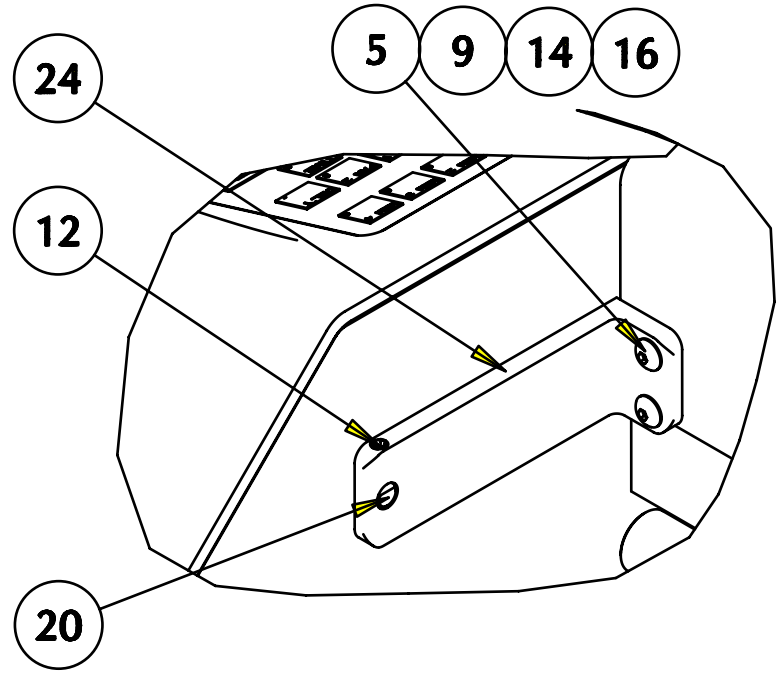
REV:

SHEET 4 OF 6

SEE DETAIL B



SCALE 0.100



DETAIL B
SCALE 0.500



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
 814MFB-2-8PG-1

REV:
 SHEET 5 OF 6

814MFB-2-8PG-1			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	WASHER-FENDER M8 8.4X24X2	200-155-01-00	8
2	KEY-STRAIGHT M4 X4 X 18	200-571-01-00	1
3	SCREW-BUT HD CAP M5X8 BLK	260-301-02-00	4
4	SCREW-BUT HD CAP M5X20 BLK	260-301-08-00	4
5	SCREW-BUT HD CAP M5X25 BLK	260-301-10-00	4
6	SCREW-BUT HD CAP M4X12 BLK	260-307-04-00	1
7	FERRULE-UNINSULATED #18GA.WIRE	260-713-03-00	1
8	SCREW-BUT HD CAP M6X16 BLK	261-053-04-00	10
9	WASHER-LOCK SPLIT M5	261-056-03-00	4
10	WASHER-LOCK SPLIT M8	261-056-05-00	4
11	WASHER-LARGE OD FLAT M4	261-414-03-00	1
12	SCREW-SET SOC CUP M5X8 BLK	261-476-03-00	2
13	SCREW-HEX HD CAP M8X40	262-153-40-00	4
14	NUT-HEX FULL M5 BLK	262-504-03-00	4
15	NUT-HEX FULL M8 BLK	262-504-05-00	8
16	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	8
17	WASHER-PL. M6 6.4X12.5X1.6 BLK	262-709-04-00	10
18	WASHER-PLAIN M8 8.4X17X1.6 BLK	262-709-05-00	4
19	TERM-RING #22-16 GA. #10 STUD	263-114-05-00	1
20	PIN-GUARD PIVOT	263-965-01-00	2
21	HANDWHEEL-CLUTCHED(FOREIGN)	30924	1
22	WIRE, 18 AWG GR/Y	31001	1
23	CART, MODULAR FOLDER, 8PG	FK0000779	1
24	HINGE- GUARD, TOP	FK0000659	2
25	ASSY-TRANSFER TABLE	FK2000778	1
26	CARRIER-CROSS, ASSY	FK2000836	1
27	ASSY - GUARDING	FK2000839	1
28	ASSEMBLY-DRIVE 8PG	FK2000842	1
29	CRATE, 814 MF	FK2000863	1
30	PAN-FOLD, ASM	FK2000897	2

31	ASSEMBLY - ROLLER	FK2000957	1
32	ASSECORIES 8PG 814	FK2000990	1
33	CONTROL MF 115 V	FK2000992	1

N/S

NOT SHOWN- N/S



DESCRIPTION: TOP LEVEL UNIT CONFIGURATION
 UNIT NAME: FLEXIFOLD

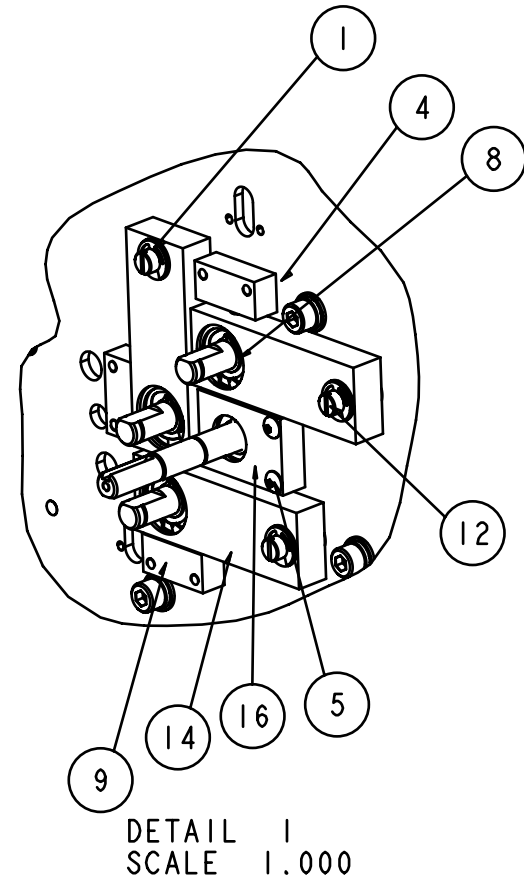
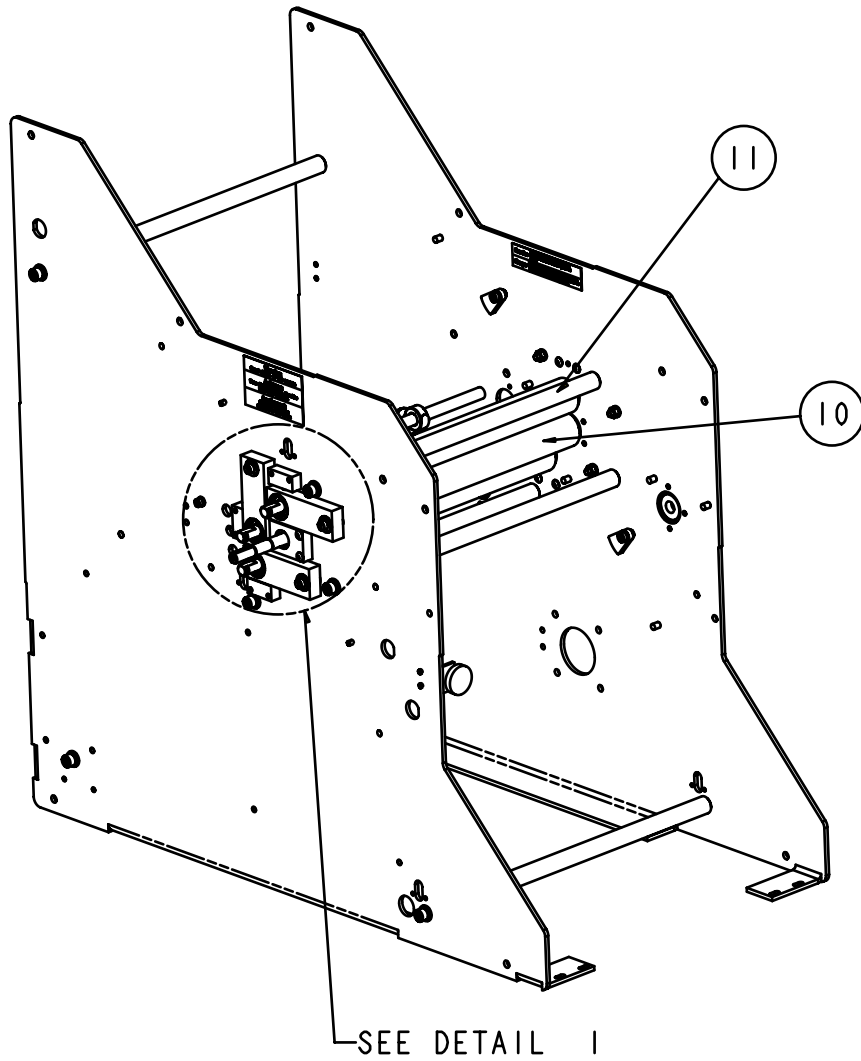
ASSEMBLY NUMBER:

814MFB-2-8PG-1

REV:

SHEET 6 OF 6

FRAME ASSEMBLY FOLD ROLLS GAPSETS



DESCRIPTION: ROLLER ASSEMBLY

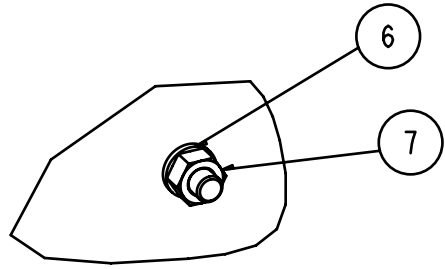
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000957

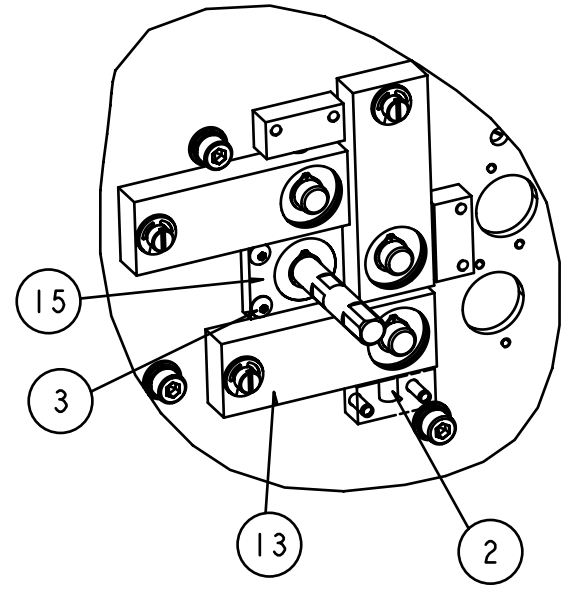
REV:

SHEET 1 OF 4

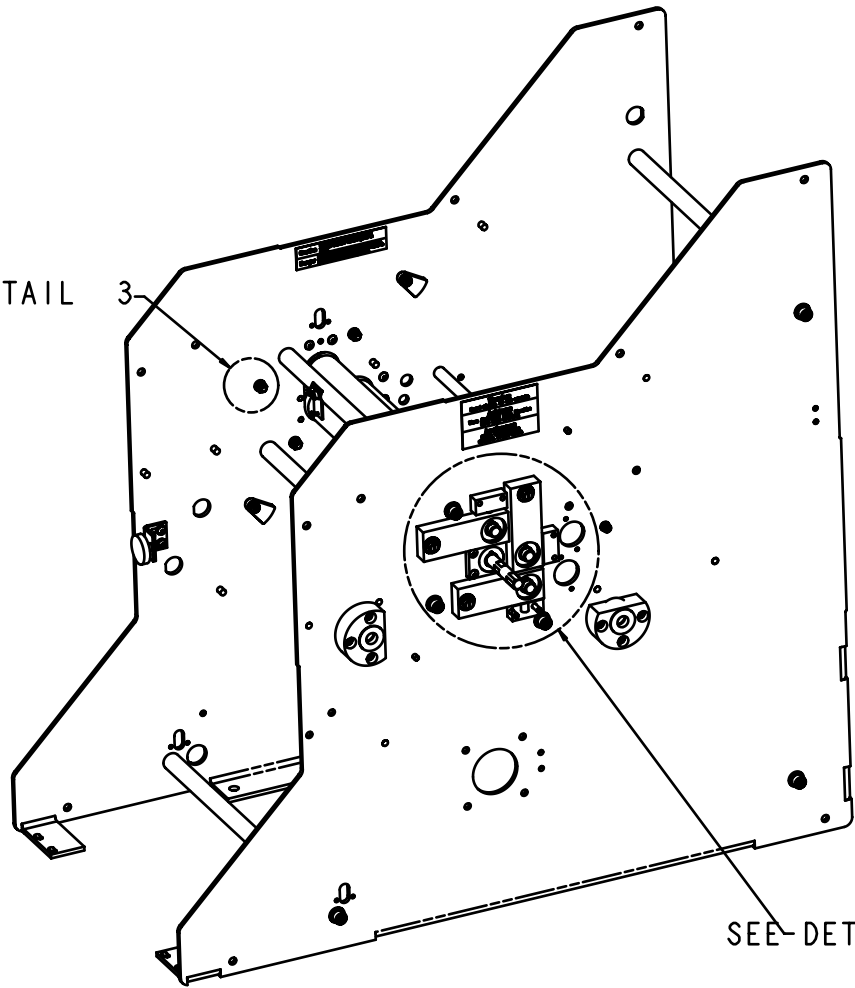


DETAIL 3
SCALE 2.000

SEE DETAIL 3



DETAIL 2
SCALE 1.000



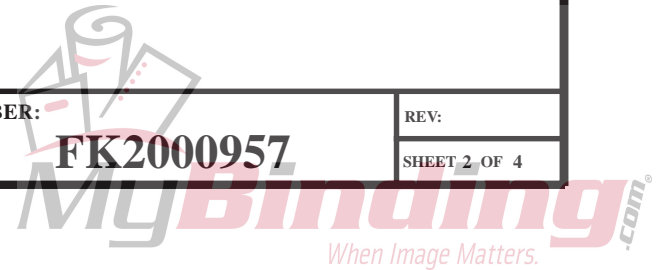
SEE-DETAIL 2



DESCRIPTION: ROLLER ASSEMBLY
 UNIT NAME: FLEXIFOLD

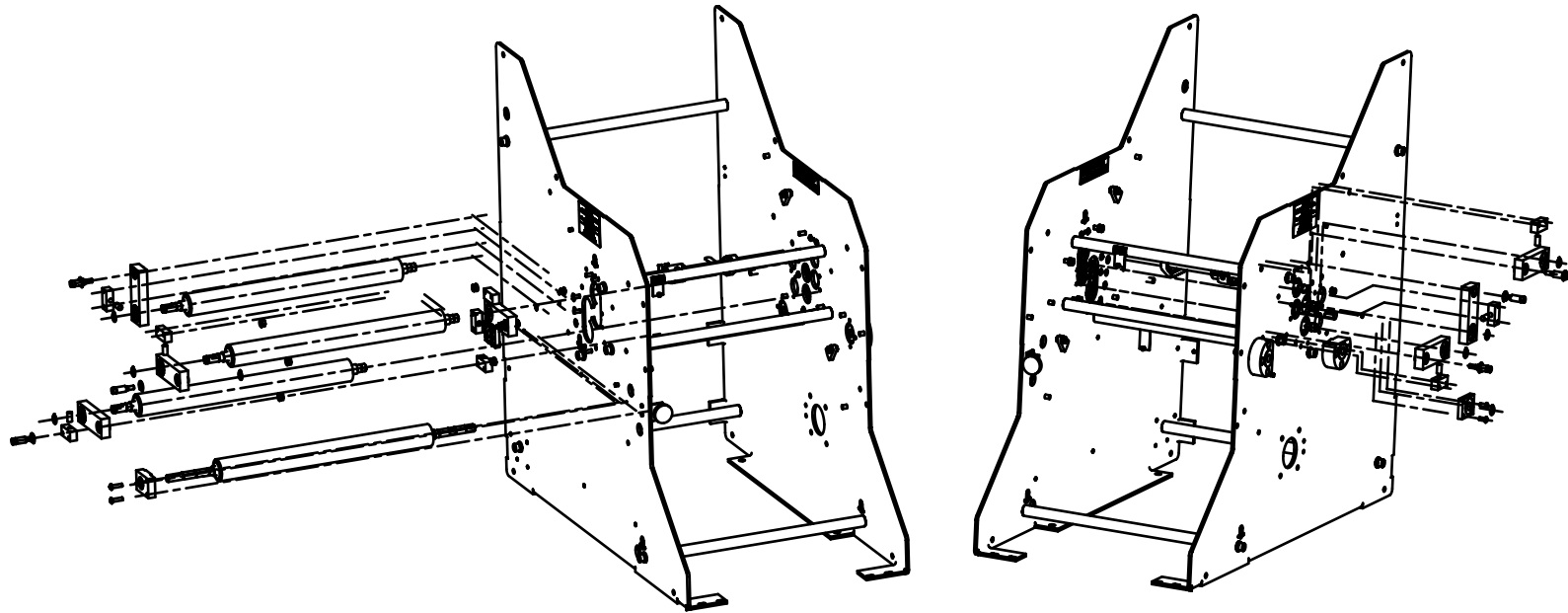
ASSEMBLY NUMBER:
FK2000957

REV:
 SHEET 2 OF 4



SECTION 18 - 11

TP10432



DESCRIPTION: ROLLER ASSEMBLY

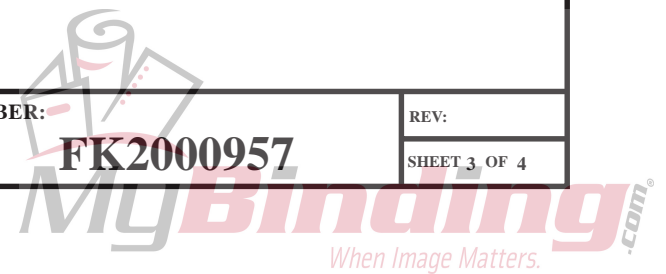
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000957

REV:

SHEET 3 OF 4



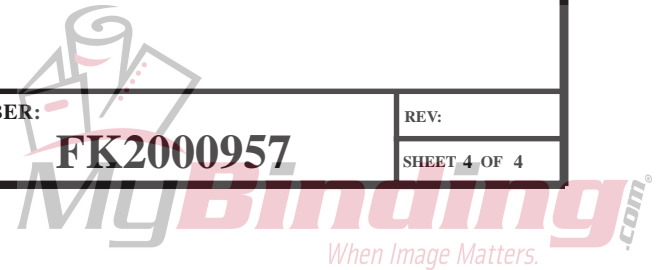
FK2000957			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	RING-RETAINING EXT .375	21078	6
2	SPRING	24216	6
3	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	2
4	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	12
5	SCREW-BUT HD CAP M5X20 BLK	260-301-08-00	2
6	WASHER-LOCK SPLIT M6	261-056-04-00	6
7	NUT-HEX FULL M6 BLK	262-504-04-00	6
8	RING-RETAIN EXT M13X1 BLK	262-551-03-00	8
9	HOUSING-PIVOT FOLD ROLL	267-774-01-00	6
10	ROLL-FOLD, MAIN DRIVE	FK0000285	1
11	ROLL-FOLD, IDLER	FK0000290	3
12	STUD-PIVOT	FK0000585	6
13	ASSY-PIVOT BLOCK, DRIVE SIDE	FK2000208	3
14	ASSY-PIVOT-BLOCK, ELEC SIDE	FK2000209	3
15	ASSY - BEARING BLK, DRIVE SIDE	FK2000211	1
16	ASSY - BEARING BLK, ELEC SIDE	FK2000212	1
17	ASSY-FRAME	FK2000956	1

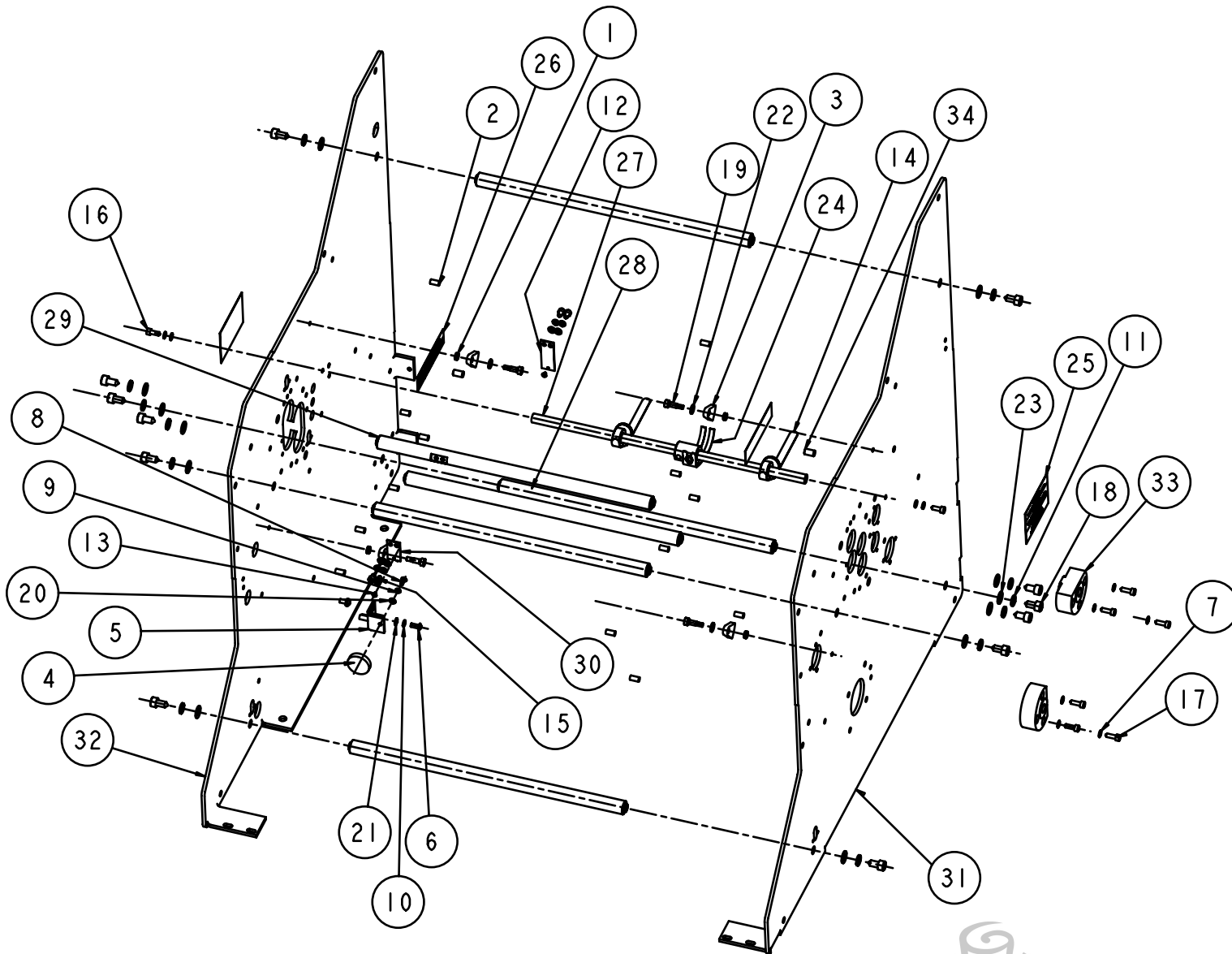


DESCRIPTION: ROLLER ASSEMBLY
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK2000957

REV:
 SHEET 4 OF 4





DESCRIPTION: ROLLER ASSEMBLY

UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000956

REV:

SHEET 1 OF 2

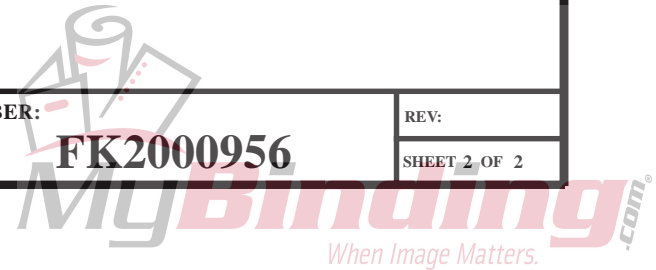
FK2000956			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	SPACER-FOLD PLATE 125	06569	4
2	PIN-DOWEL .25x.50	22973	14
3	HOLDOWN-RUBBER	48616	4
4	MAGNET- DOOR, T34 FOLDER	208-848-01-00	1
5	BRACKET- MAGNET MTG.	247-505-01-00	1
6	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	2
7	WASHER-LOCK M05 INT TOOTH +	260-304-08-00	6
8	SCREW-BUT HD CAP M4X10 BLK	260-307-03-00	1
9	WASHER-LOCK SPLIT M4	261-056-02-00	1
10	WASHER-LOCK SPLIT M5	261-056-03-00	8
11	WASHER-LOCK SPLIT M8	261-056-05-00	12
12	SUPPORT- SENSOR EYE	261-401-01-00	1
13	NUT-SENSOR EYE	262-442-01-00	2
14	ASSY-DEFLECTOR	262-453-BG-01	2
15	SCREW-SOC HD CAP M5X8 BLK	262-491-02-00	4
16	SCREW-SOC HD CAP M5X14 BLK	262-491-05-00	2
17	SCREW-SOC HD CAP M5X16 BLK	262-491-06-00	6
18	SCREW-SOC HD CAP M8X16 BLK	262-492-03-00	12
19	SCREW-SHLDS SOC 6DXM5X12	262-497-01-00	4
20	WASHER-PLAIN M4 4.3X9X0.8 BLK	262-709-02-00	1
21	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	8
22	WASHER-PL. M6 6.4X12.5X1.6 BLK	262-709-04-00	4
23	WASHER-PLAIN M8 8.4X17X1.6 BLK	262-709-05-00	12
24	ASSY-STRIPPER	264-090-BG-01	1
25	LABEL - GUARD MISSING	267-632-01-00	2
26	CAUTION LABEL	267-634-01-00	2
27	BAR-TIE, SLITTER ACCESSORIES	268-545-01-00	1
28	BAR-TIE, FRAME	FK0000322	4
29	BAR-TIE, COUNTER	FK0000883	2
30	SUPPORT-SENSOR EYE	FK0000929	1
31	FRAME-DRIVE SIDE	FK0000989	1
32	FRAME-OPERATOR SIDE	FK0000990	1
33	ASSY BRG RETAINER	FK2000181	2
34	PIN, DOWEL M8 X 14	FK7000827	2

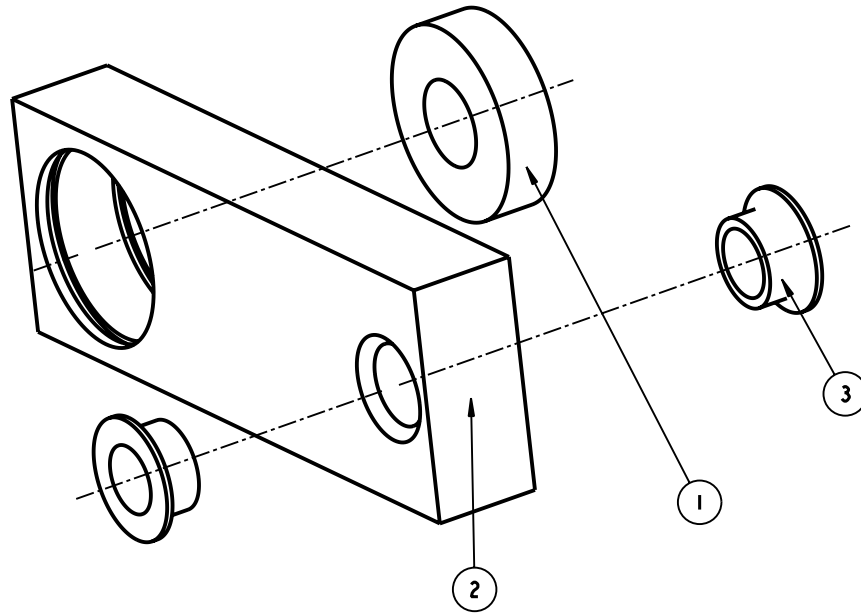


DESCRIPTION: ROLLER ASSEMBLY
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK2000956

REV:
 SHEET 2 OF 2





FK2000208			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .50IDx1.125ODx.312	31449	1
2	BLOCK - PIVOT	FK0000578	1
3	BEARING - FLANGE	FK0000579	2



DESCRIPTION: PIVOT BLOCK ASM, DRIVE SIDE

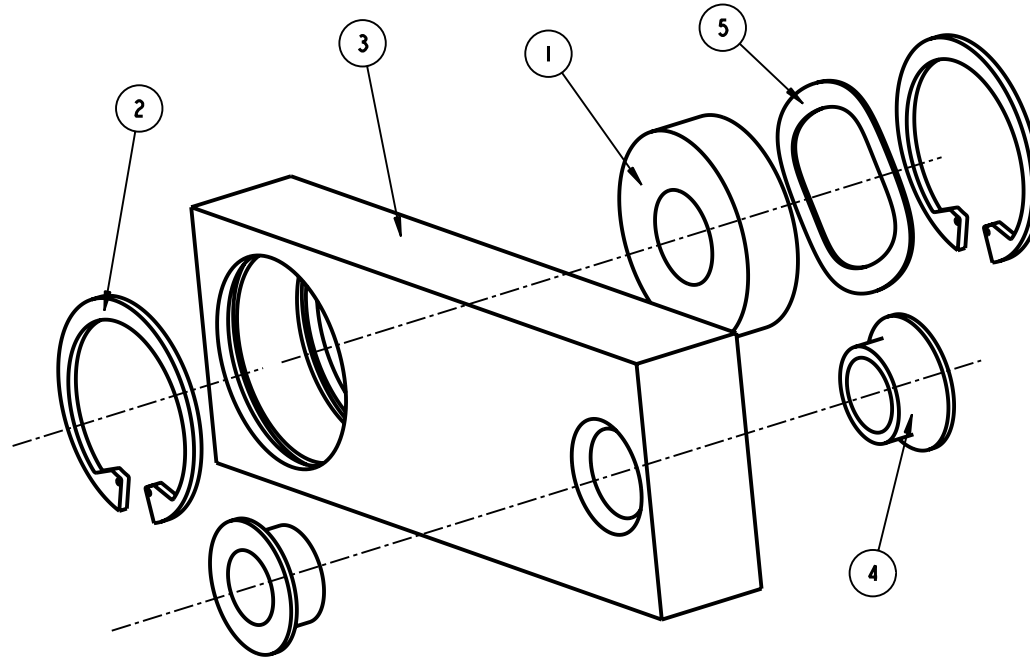
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000208

REV:

SHEET 1 OF 1



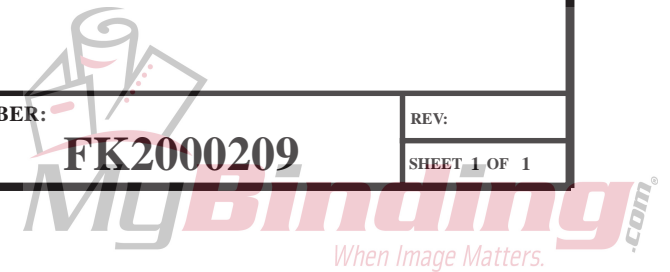
FK2000209			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .5010x1.1250Dx.312	31449	1
2	RING-RETAIN INT M28X1.2 BLK	262-552-05-00	2
3	BLOCK - PIVOT	FK0000578	1
4	BEARING - FLANGE	FK0000579	2
5	SPRING-WAVE	FK0000581	1

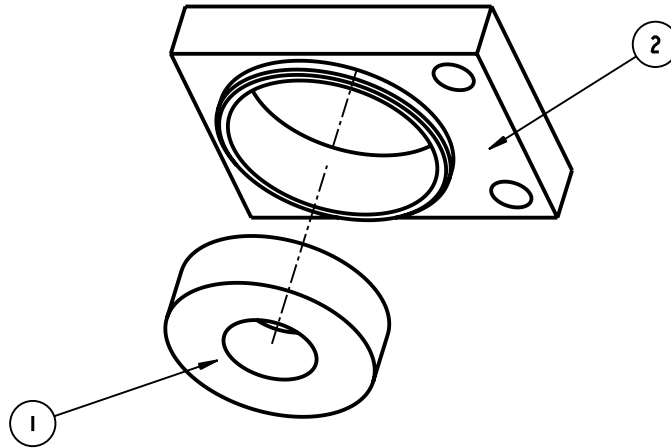


DESCRIPTION: PIVOT BLOCK ASM, ELEC SIDE
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK2000209

REV:
 SHEET 1 OF 1





FK2000211			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .501Dx1.125ODx.312	31449	1
2	COVER - BEARING, OPEN	FK0000584	1



DESCRIPTION: BEARING BLOCK ASM, DRV SIDE

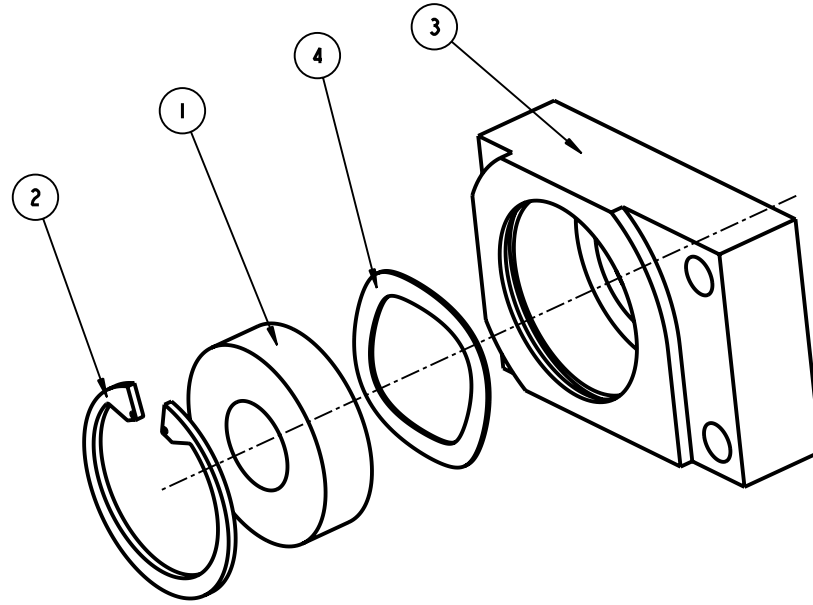
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000211

REV:

SHEET 1 OF 1



FK2000212			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BRG-BALL .50IDx1.125ODx.312	31449	1
2	RING-RETAIN INT M28X1.2 BLK	262-552-05-00	1
3	COVER - BEARING - CLOSED	FK0000580	1
4	SPRING-WAVE	FK0000581	1



DESCRIPTION: BEARING BLOCK ASM, ELEC SIDE

UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

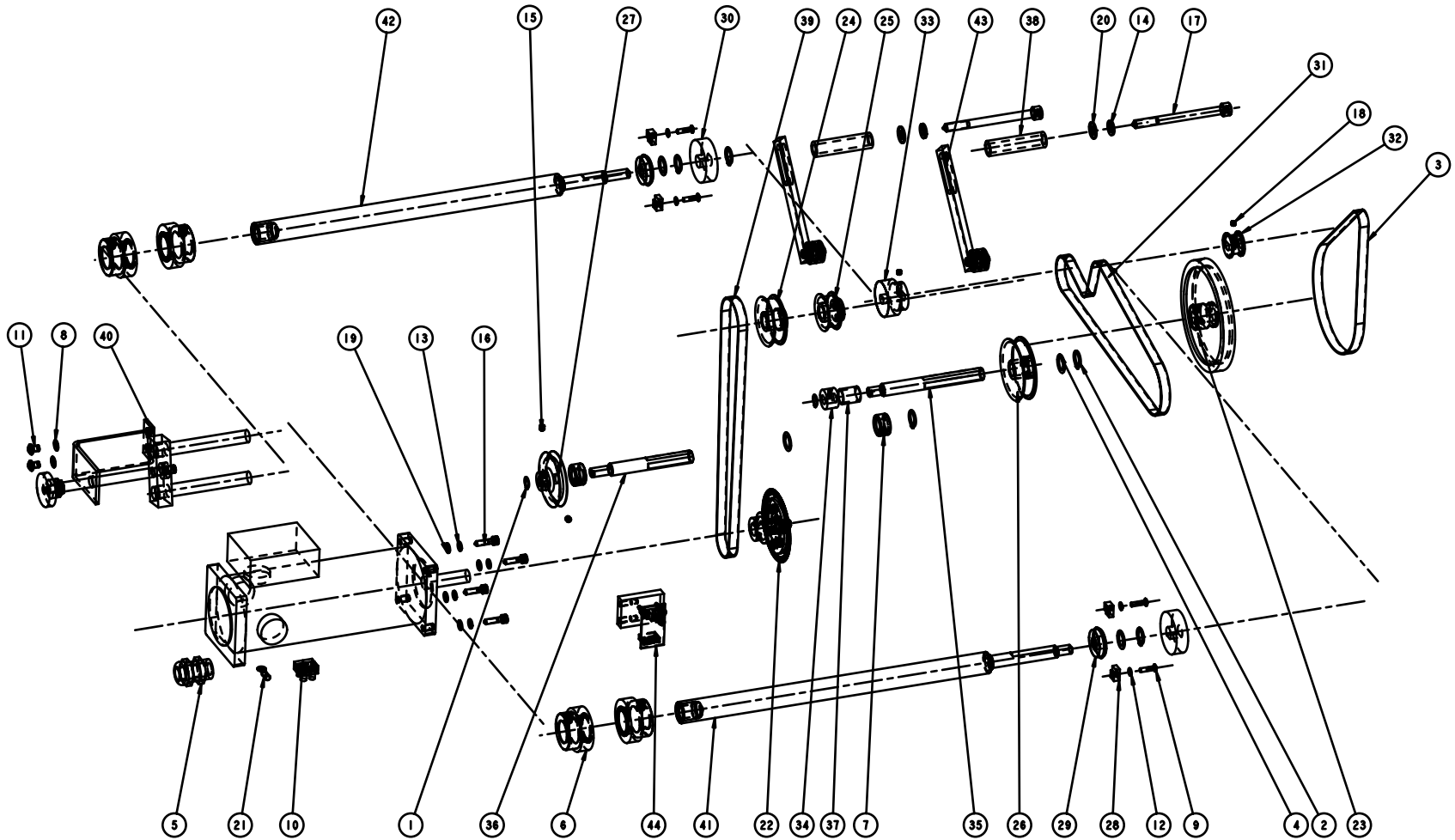
FK2000212

REV:

SHEET 1 OF 1



DRIVE SYSTEM



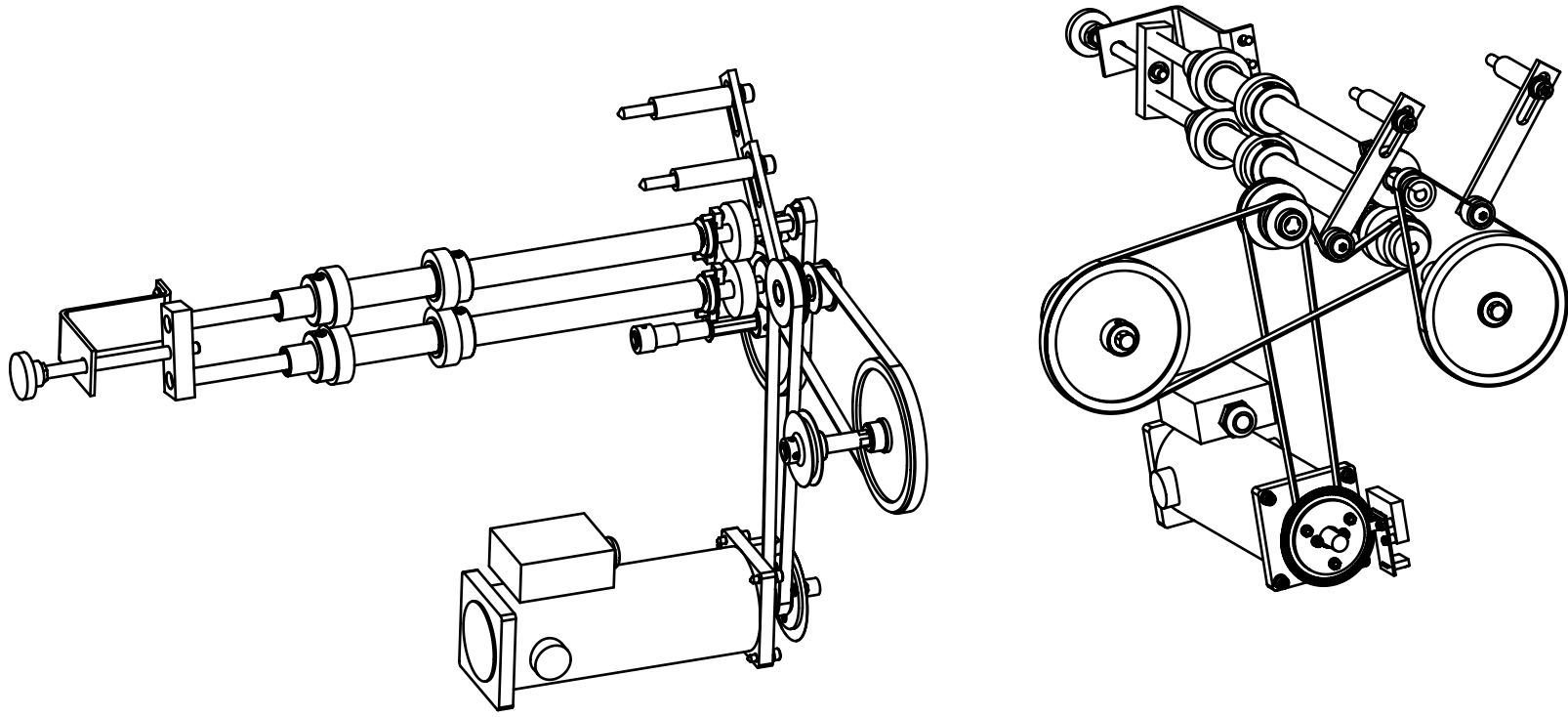
DESCRIPTION: ASSEMBLY-DRIVE 8PG
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK2000842

REV:
 SHEET 1 OF 3

SECTION 18 - 21

TP10432



DESCRIPTION: ASSEMBLY-DRIVE 8PG

UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000842

REV:

SHEET 2 OF 3

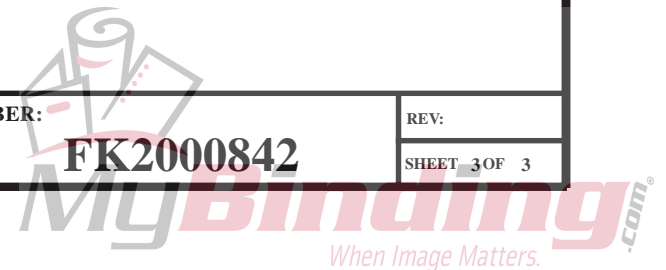
FK2000842			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	RING RETAINER 3/8 EXT	21073	2
2	RING-RETAINING, EXT. GRIP .500	22734	5
3	BELT GEAR 190XL037	24163	1
4	WASHER-SHIM .50X.75X.032	24314	4
5	CORDGRIP.170-.470ID PG13.5	30979	1
6	TIRE-PULLOUT ASSY.	53513	4
7	COLLAR-SET SCR M12	200-143-01-00	2
8	WASHER-LOCK M06 INT TOOTH +	260-304-09-00	2
9	SCREW-BUT HD CAP M4X16 BLK	260-307-06-00	4
10	BLOCK-TERMINAL, (2)POLE	260-419-02-00	1
11	SCREW-BUT HD CAP M6X8 BLK	261-053-01-00	2
12	WASHER-LOCK SPLIT M4	261-056-02-00	4
13	WASHER-LOCK SPLIT M5	261-056-03-00	4
14	WASHER-LOCK SPLIT M8	261-056-05-00	2
15	SCREW-SET SOC CUP M5X5 BLK	261-476-01-00	2
16	SCREW-SOC HD CAP M5X18 BLK	262-491-07-00	4
17	SCREW-SOC HD CAP M8X100 BLK	262-492-17-00	2
18	SCREW-SET SOC FLT M4X4 BLK	262-503-01-00	2
19	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	4
20	WASHER-PLAIN M8 8.4X17X1.6 BLK	262-709-05-00	2
21	TERM-RING #16-14 GA. #8 STUD	263-114-11-00	1
22	DISK ASSY ENCODER	267-006-B6-01	1
23	PULLEY-GEARBELT 72T METRIC	267-139-01-00	1
24	PULLEY-GEARBELT 28T METRIC	267-140-01-00	1
25	PULLEY-GEARBELT 20T METRIC	267-141-01-00	1
26	PULLEY-GEARBELT 36T METRIC	267-143-01-00	1
27	PULLEY-DRIVE	267-870-01-00	1
28	RETAINER-SLITTER BEARING	268-038-01-00	4
29	BEARING-ROLLER, W/ SNAP RING	268-047-01-00	2
30	GEAR-35T D BORE PER PRINT	268-049-01-00	2
31	BELT-GEAR, 138T 1/5P 3/8W	268-052-01-00	1
32	PULLEY - 12 TOOTH "D" BORE	FK0000308	1
33	PULLEY - 23 TOOTH "D" BORE	FK0000309	1
34	GEAR-16T D BORE PER PRINT	FK0000310	1
35	SHAFT - STACKER TABLE	FK0000313	1
36	SHAFT - FEED TABLE	FK0000314	1
37	SPACER - STACKER DRIVE	FK0000339	1
38	SPACER-IDLER, LONG	FK0000393	2
39	BELT - MAIN DRIVE 250XL	FK0000407	1
40	SLITTER-ASSEMBLY, JOURNAL	FK2000190	1
41	ASSEMBLY-SHAFT-SLITTER-UPPER	FK2000191	1
42	ASSEMBLY-SHAFT-SLITTER-LOWER	FK2000192	1
43	ASSEMBLY-BELT TENSIONER	FK2000207	2
44	SENSOR, ENCODER ASM	FK2000299	1
45	MOTOR, DC 1/6 HP	FK7000164	1

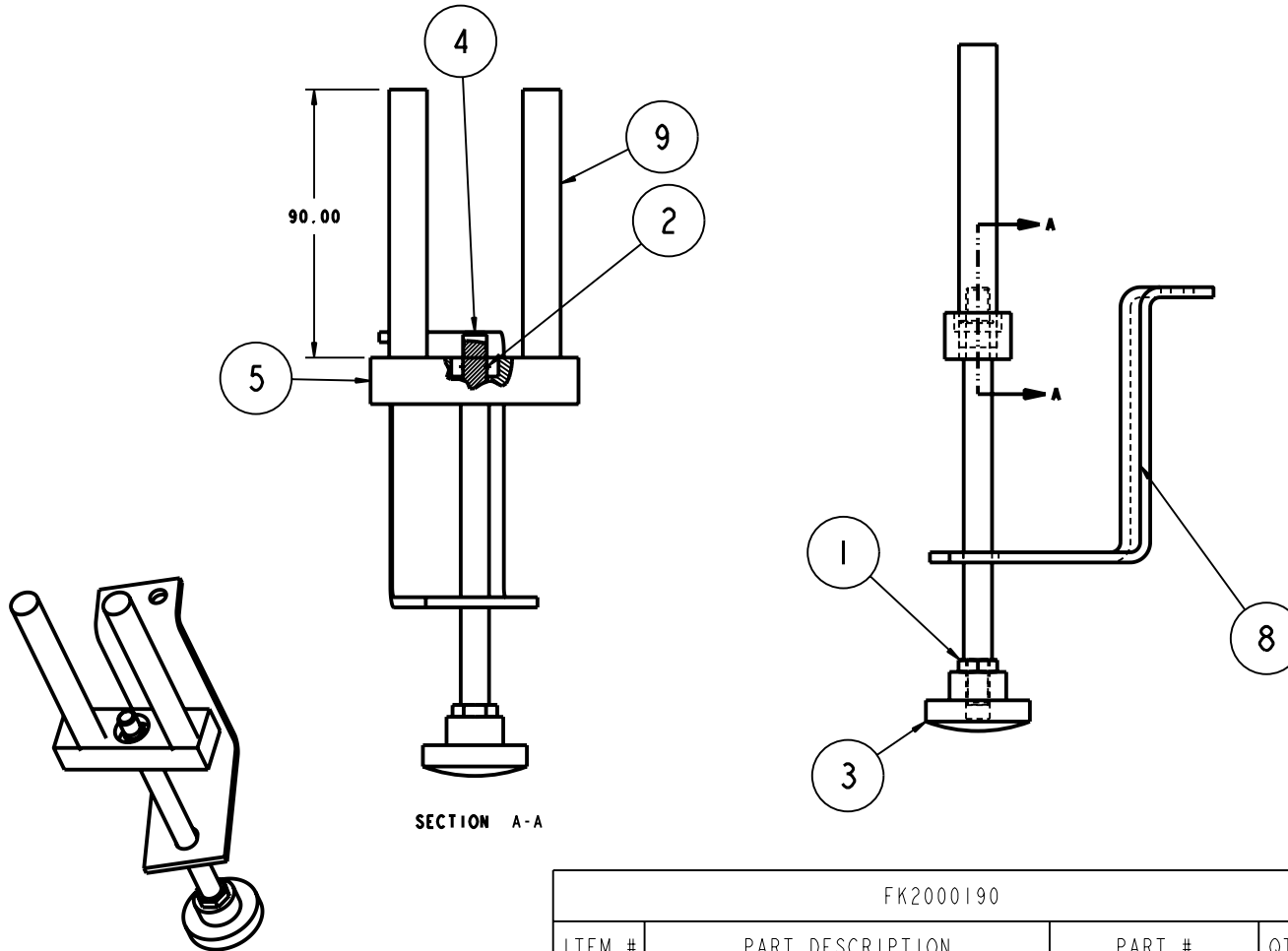


DESCRIPTION: ASSEMBLY-DRIVE 8PG
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: FK2000842

REV:
 SHEET 3 OF 3





FK2000190			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	NUT-HEX JAM M8	261-279-09-00	1
2	RING-RETAIN EXT M8X0.8 BLK	262-551-09-00	1
3	KNOB-KNURLED M8X1.25 INSERT	265-403-01-00	1
4	STUD-SLITTER JOURNAL BLOCK	268-022-01-00	1
5	BLOCK-SLITTER JOURNAL	268-023-01-00	1
8	BRACKET-SLITTER CONTACT	FK0000399	1
9	PIN-HARDEN DOWEL .50 x 4.13"	FK0000443	2



DESCRIPTION: SLITTER ASSEMBLY, JOURNAL

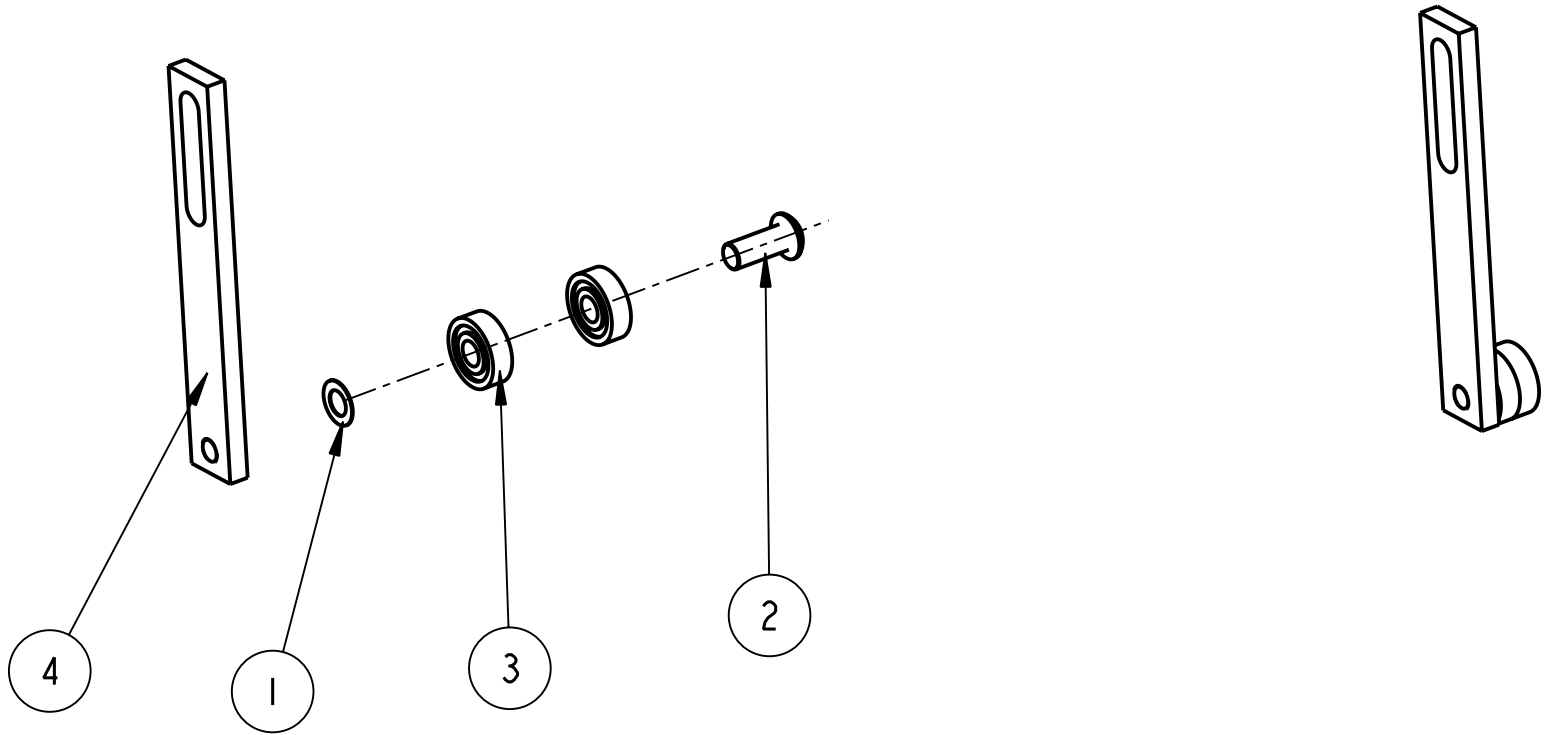
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000190

REV:

SHEET 1 OF 1



FK2000207			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	SHIM-WASHER 8X14X.3	200-557-01-00	1 -
2	SCREW-BUT HD CAP M8X20 BLK	260-440-04-00	1 -
3	BRG-BALL 608-ZZ	263-142-01-00	2 -
4	BAR-IDLER, THRU-FOLD	FK0000577	1 -



DESCRIPTION: BELT TENSIONER ASM

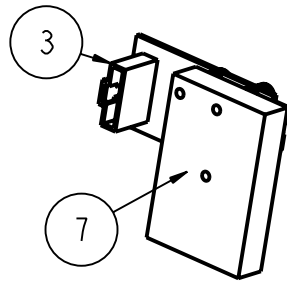
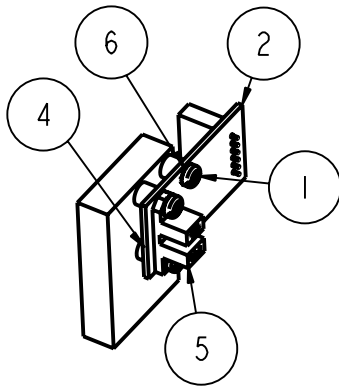
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000207

REV:

SHEET 1 OF 1



ITEM	PART NUMBER	QTY.	PART DESCRIPTION
1	260-667-07-00	3	SCREW-PAN HD FREEDRIV M3X16
2	260-979-01-00	1	BOARD - SENSOR CIRCUIT
3	260-980-06-00	1	CONNECTOR, MTE HEADER 6-POS
4	260-981-02-00	3	SPACER - PLASTIC .187
5	260-982-01-00	1	SENSOR - BAR
6	276-801-03-00	3	WASHER-LOCK M03 EXT TOOTH +
7	FK0000479	1	BLOCK - ENCODER MTG.



DESCRIPTION: **SENSOR, ENCODER ASM**

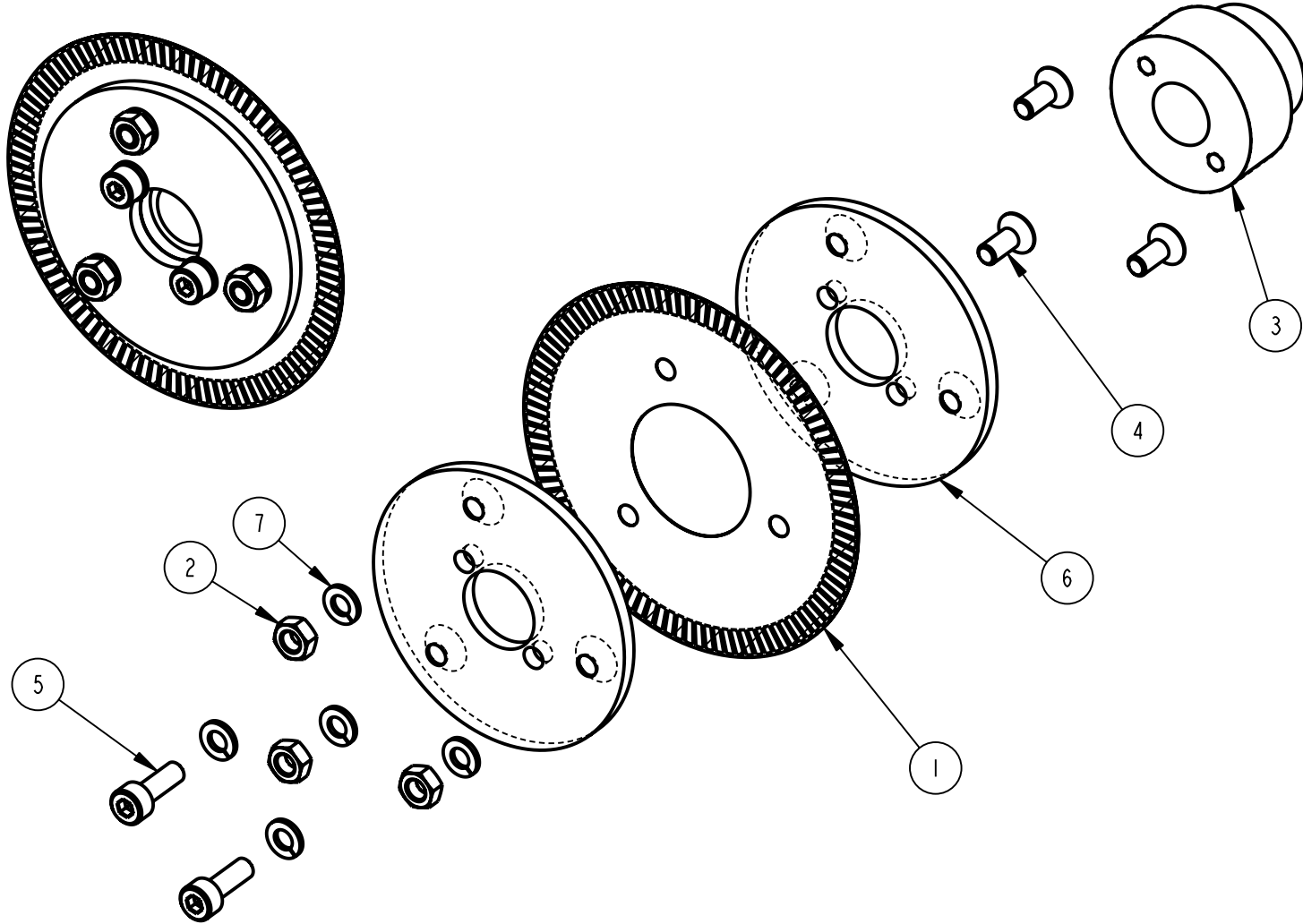
UNIT NAME: **FLEXIFOLD**

ASSEMBLY NUMBER:

FK2000299

REV:

SHEET 1 OF 1



DESCRIPTION: DISK ASM ENCODER

UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

267-006-BG-01

REV:

SHEET 1 OF 2

267-006-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	DISK ENCODER	262-378-01-00	1
2	NUT-HEX FULL M4 BLK	262-504-02-00	3
3	PULLEY	263-761-01-00	1
4	SCREW-FLT HD SOC M4X10 BLK	260-586-02-00	3
5	SCREW-SOC HD CAP M4X12 BLK	262-490-04-00	2
6	WASHER, DISK	267-002-01-00	2
7	WASHER-LOCK SPLIT M4	261-056-02-00	5



DESCRIPTION: DISK ASM ENCODER

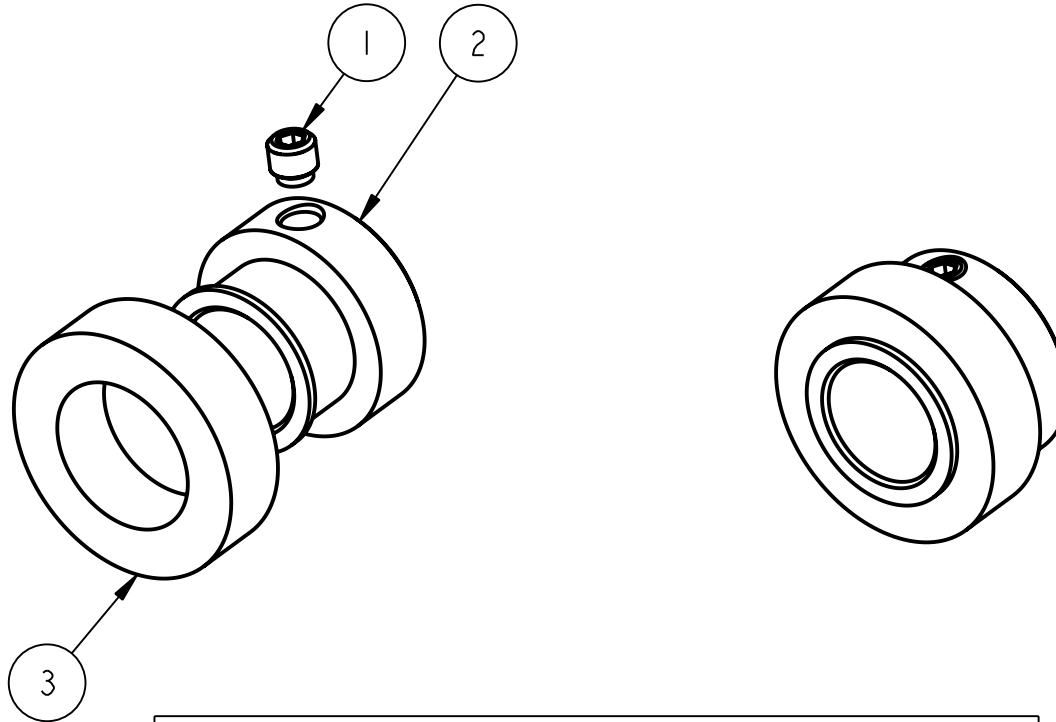
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

267-006-BG-01

REV:

SHEET 2 OF 2



53513			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	SCREW-SET SOC M8X1.25X7.5MM	200-919-01-00	1
2	SLEEVE-SHEET PULLOUT	262-472-01-00	1
3	TIRE-PULLOUT	52335	1



DESCRIPTION: TIRE-PULLOUT ASM

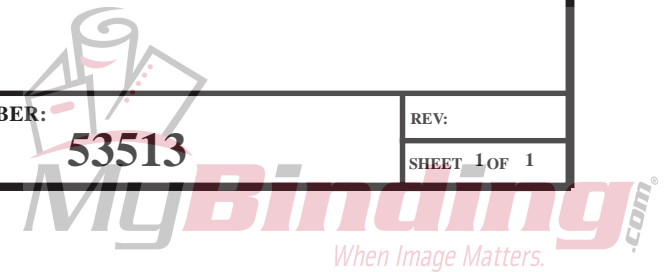
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

53513

REV:

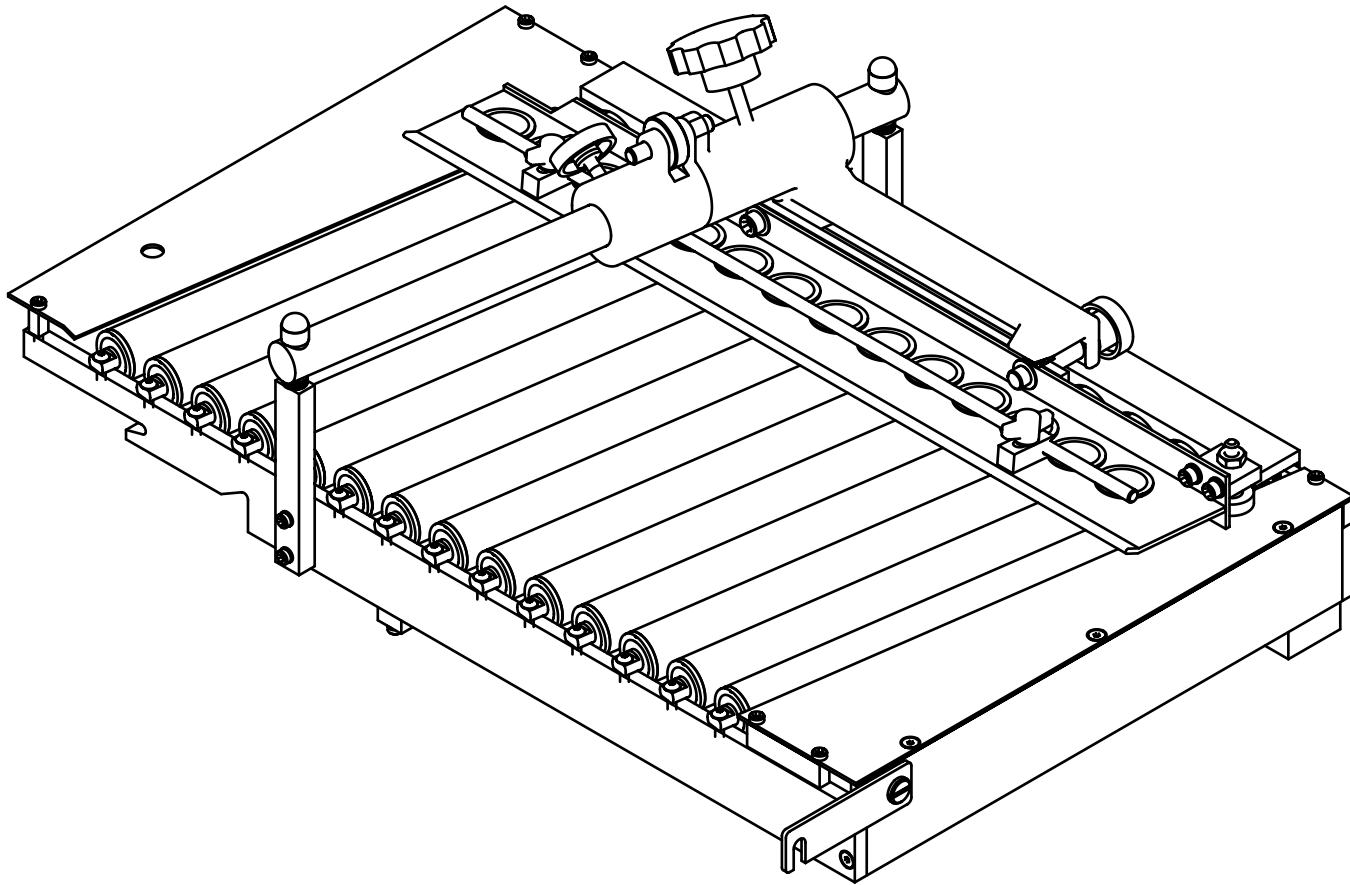
SHEET 1 OF 1



CROSS CARRIER

TP10432

SECTION 18 - 30



SCALE 0.500



DESCRIPTION: CROSS CARRIER ASSEMBLY

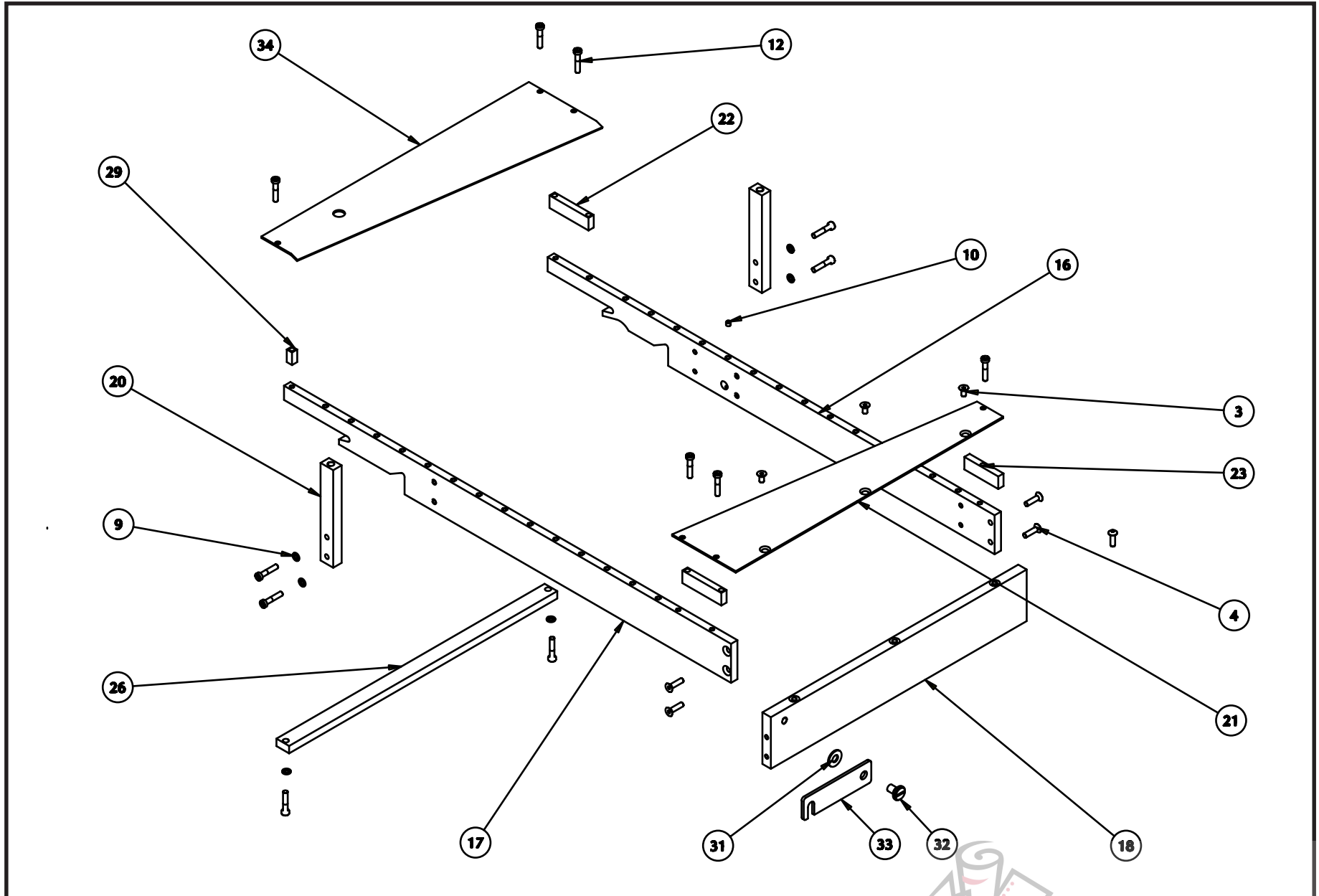
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000836

REV:

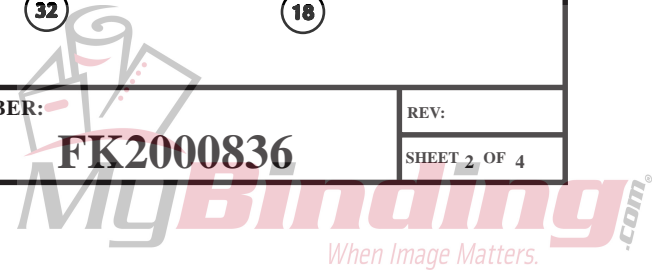
SHEET 1 OF 4

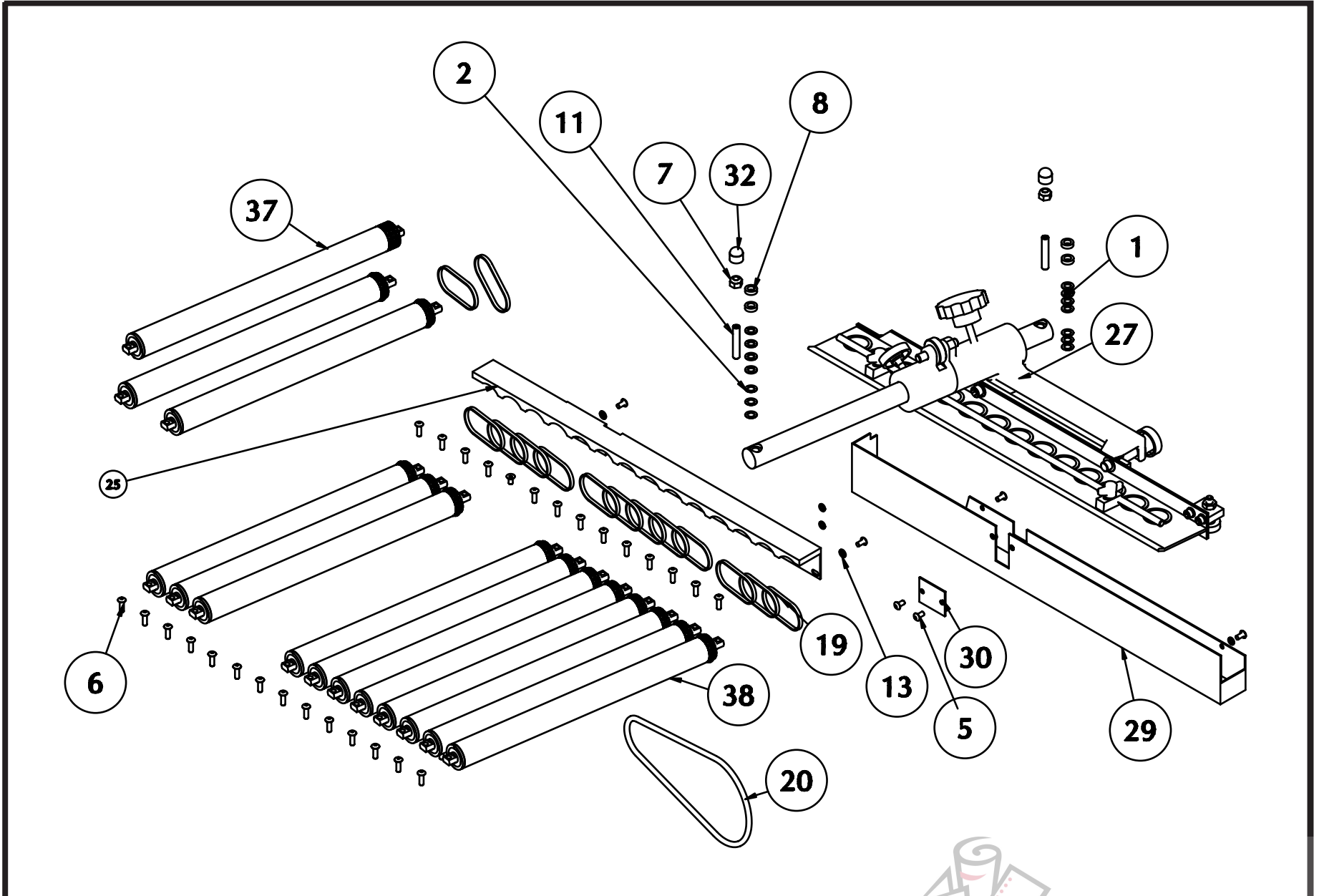



DESCRIPTION: CROSS CARRIER ASSEMBLY
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: FK2000836

REV:
SHEET 2 OF 4





	DESCRIPTION: CROSS CARRIER ASSEMBLY	ASSEMBLY NUMBER: FK2000836	REV:
	UNIT NAME: FLEXIFOLD		SHEET 3 OF 4

FK2000836			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	SHIM-WASHER 8X14X1	200-295-02-00	8
2	SHIM-WASHER 8X14X.3	200-557-01-00	6
3	SCREW-FLT HD SOC M5X10 BLK	260-300-03-00	3
4	SCREW-FLT HD SOC M5X20 BLK	260-300-05-00	4
5	SCREW-BUT HD CAP M5X10 BLK	260-301-03-00	6
6	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	28
7	NUT-LOCK,ELASTIC STOP M6 REG	260-309-08-00	2
8	SPACER-SUPPORT SHAFT	261-015-01-00	4
9	WASHER-LOCK SPLIT M5	261-056-03-00	12
10	SCREW-SET SOC CUP M5X5 BLK	261-476-01-00	1
11	SCREW-SET SOC FLT M8X45 BLK	262-505-08-00	2
12	SCREW-SOC LO HD CAP M5X25 BLK	262-508-04-00	12
13	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	2
14	LABEL - WARNING	267-628-01-00	2
15	CAUTION LABEL	267-634-01-00	2
16	FRAME-R.H.	267-791-01-00	1
17	FRAME-L.H.	267-802-01-00	1
18	FRAME-FRONT	267-803-01-00	1
19	BELT-G 70XL016 (4.3mm WIDTH)	267-894-01-00	14
20	BELT-ROUND C/C DRIVE	267-895-01-00	1
21	SUPPORT-BAR	268-064-01-00	2
22	PLATE-TAPER, FRONT	268-147-01-00	1
23	SPACER-TAPER PLATE FRONT	268-149-01-00	2
24	SPACER-TAPER PLATE REAR	268-150-01-00	1
25	GUARD-CROSSCARRIER ROLL DRIVE	268-161-01-00	1
26	IDLER-ASSY, PULLEY	268-303-BG-01	1
27	GAGE AND MARBLE HOLDER	268-307-BG-01	1
28	BAR-TIE, CROSS CARRIER	268-319-01-00	1
29	GUARD-CROSSCARRIER DRIVE	268-331-01-00	1
30	GUARD-TIE BAR ACCESS	268-371-01-00	1
31	SPACER-TAPER PLATE FRONT	268-460-01-00	1
32	CAP-HEX COVER	279-581-08-00	2
33	WASHER-PLAIN .33X.75X.06	20492	1
34	SCREW-SHOULDER .375 X .135	23094	1
35	BRACKET-CLAMPING	49844	1
36	PLATE-TAPER, REAR	FK0000880	1
37	ROLL ASSY-DRIVE COMPLETE	FK2000256	1
38	ROLL ASSY-IDLER COMPLETE	FK2000257	13



DESCRIPTION: CROSS CARRIER ASSEMBLY

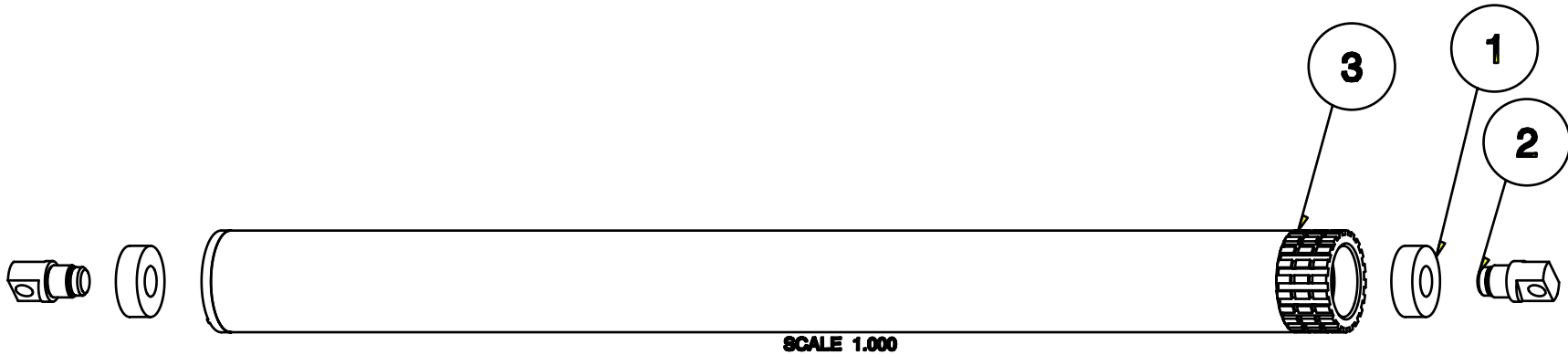
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000836

REV:

SHEET 4 OF 4



FK2000256			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BEARING	30307	2
2	STUD-ASSY	267-883-BG-01	2
3	ROLL-DRIVE, ASSY CROSS CARRIER	FK2000253	1



DESCRIPTION: ROLL ASSY-DRIVE COMPLETE

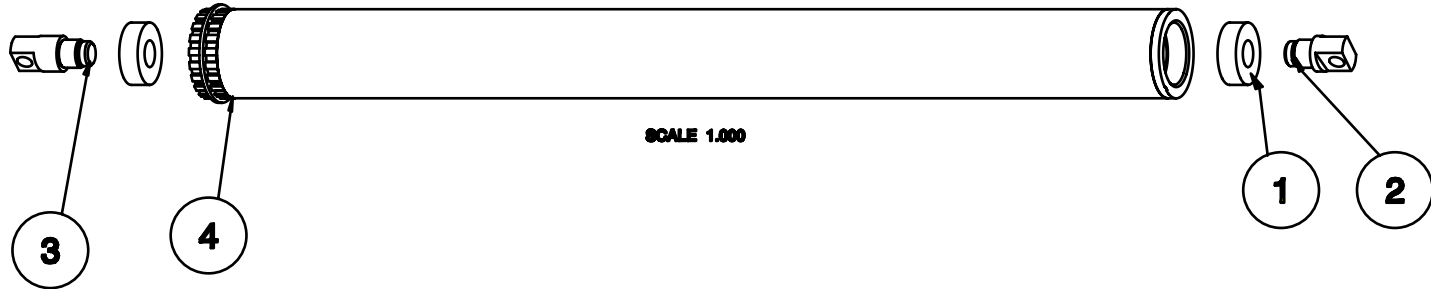
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000256

REV:

SHEET 1 OF 1



FK2000257			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	BEARING	30307	2
2	STUD-ASSY	267-883-BG-01	1
3	STUD-ASSY, IDLER	268-068-BG-01	1
4	ROLL-IDLER, ASSY CROSS CARRIER	FK2000254	1



DESCRIPTION: ROLL ASSY-IDLER COMPLETE

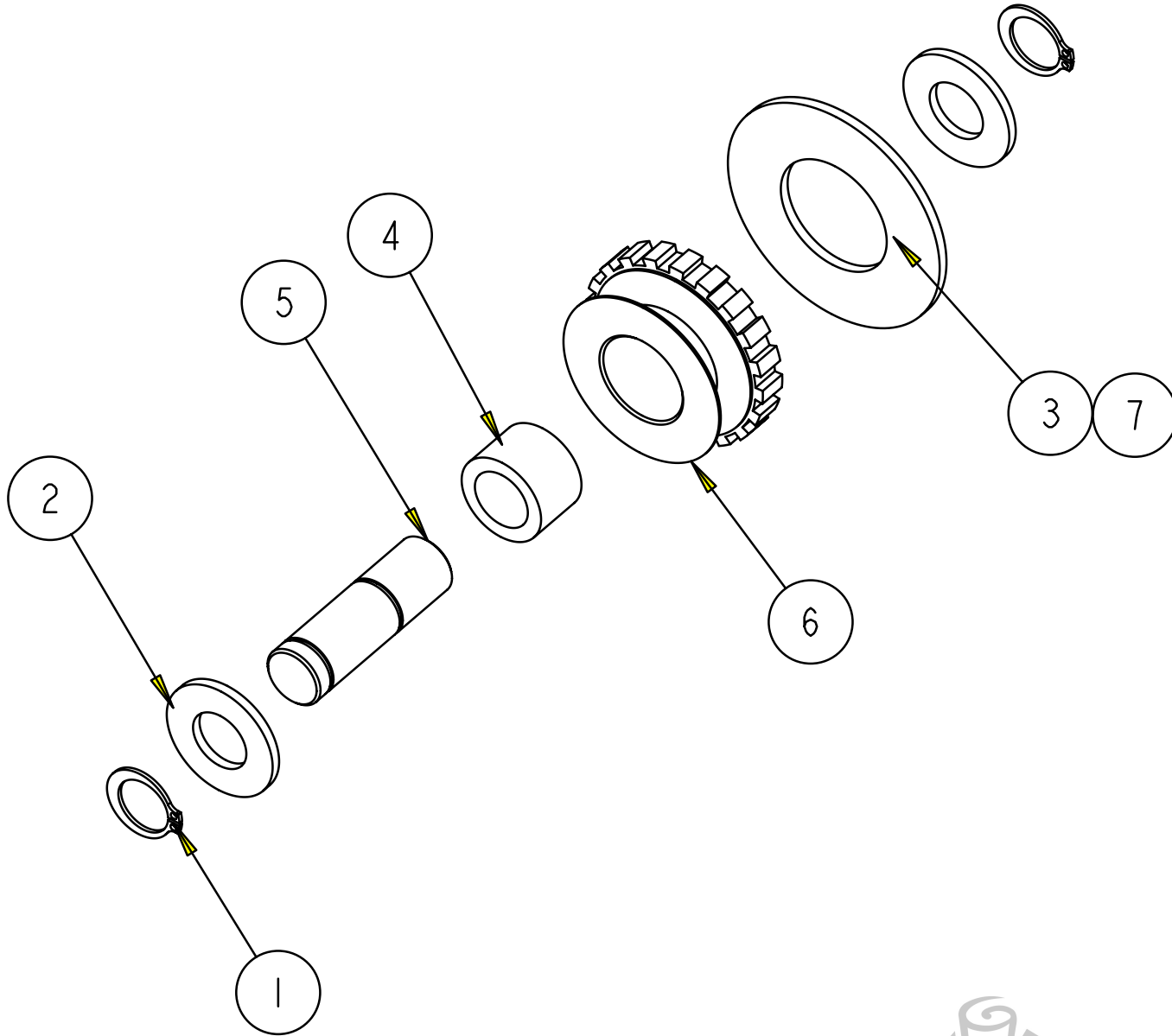
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000257

REV:

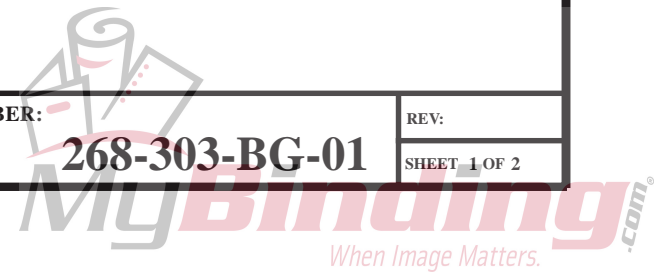
SHEET 1 OF 1



DESCRIPTION: IDLER-ASSY, PULLEY
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: 268-303-BG-01

REV:
SHEET 1 OF 2



268-303-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	RING RETAINER 3/8 EXT	21073	2 .
2	BRG-THRUST .3775x.750x.06	30123	2 .
3	WASHER-THRUST(.75x1.50x.06)	31240	1 .
4	BRG-NEEDLE .375 x .563 x .375	261-983-01-00	1 .
5	SHAFT-IDLER	267-885-01-00	1 .
6	PULLEY-IDLER, TIMING	268-180-01-00	1 .
7	LOCTITE 495 SUPER BONDER	31240	.006



DESCRIPTION: IDLER-ASSY, PULLEY

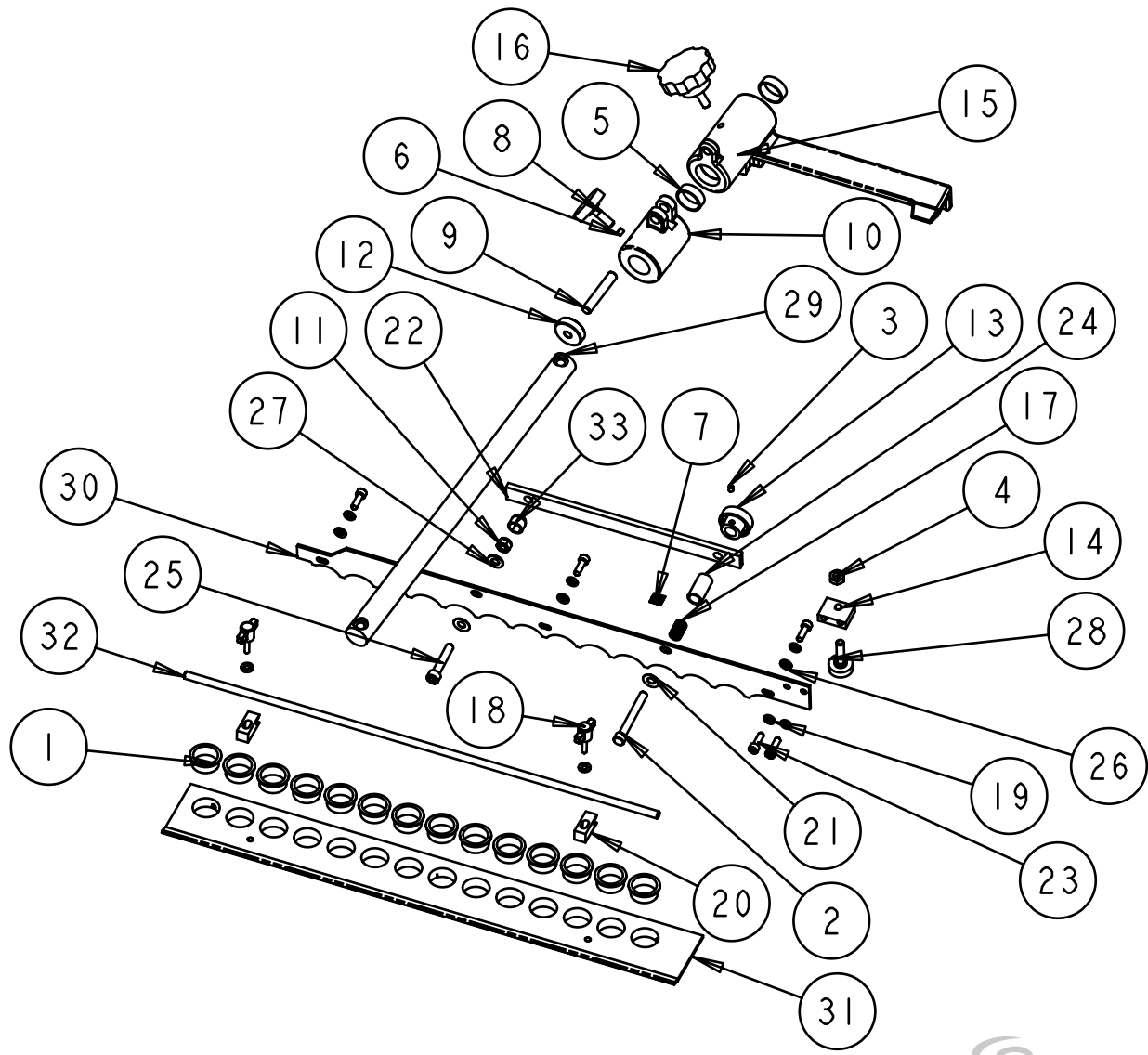
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

268-303-BG-01

REV:

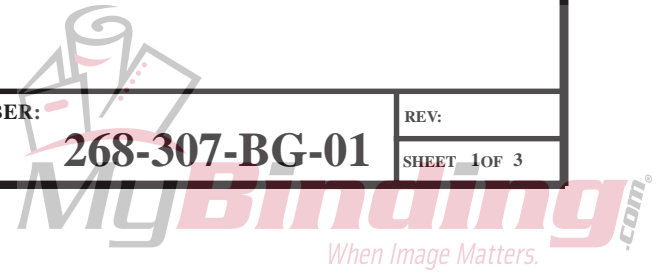
SHEET 2 OF 2



DESCRIPTION: GAGE AND MARBLE HOLDER
UNIT NAME: FLEXIFOLD

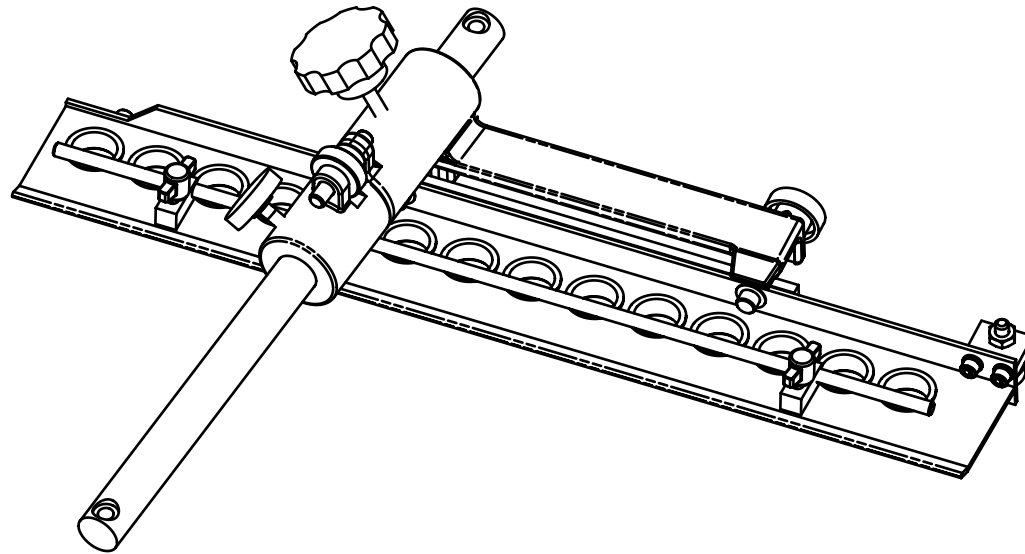
ASSEMBLY NUMBER: 268-307-BG-01

REV: SHEET 1 OF 3



SECTION 18 - 39

TP10432



DESCRIPTION: GAGE AND MARBLE HOLDER

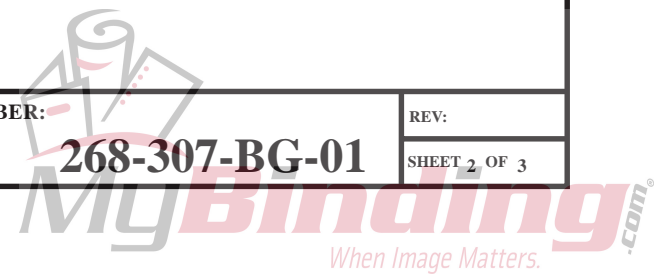
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

268-307-BG-01

REV:

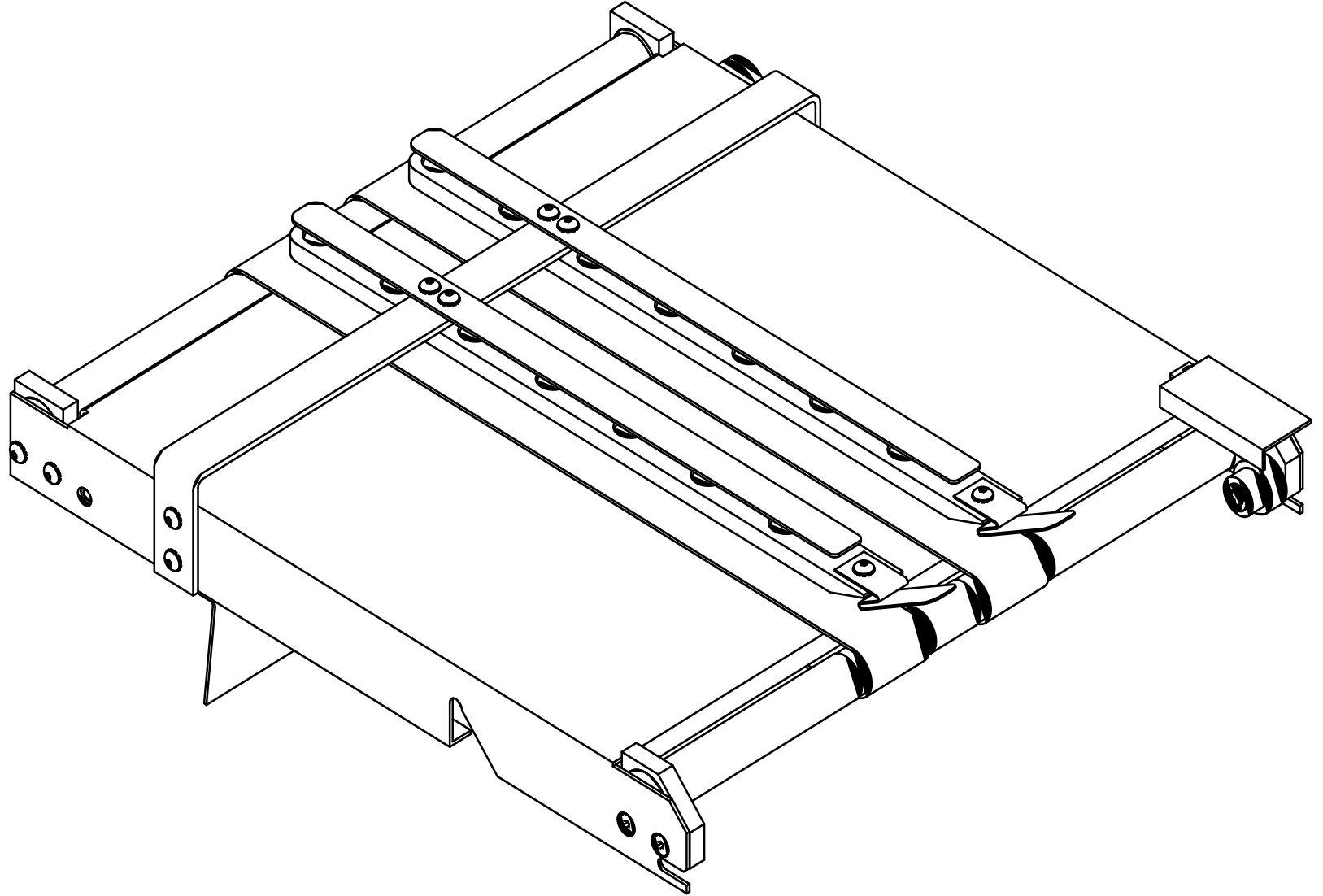
SHEET 2 OF 3



TRANSFER TABLE

TP10432

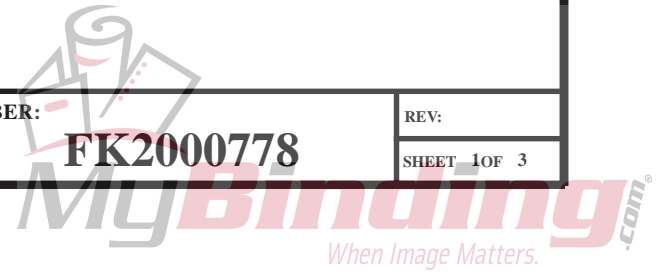
SECTION 18 - 42

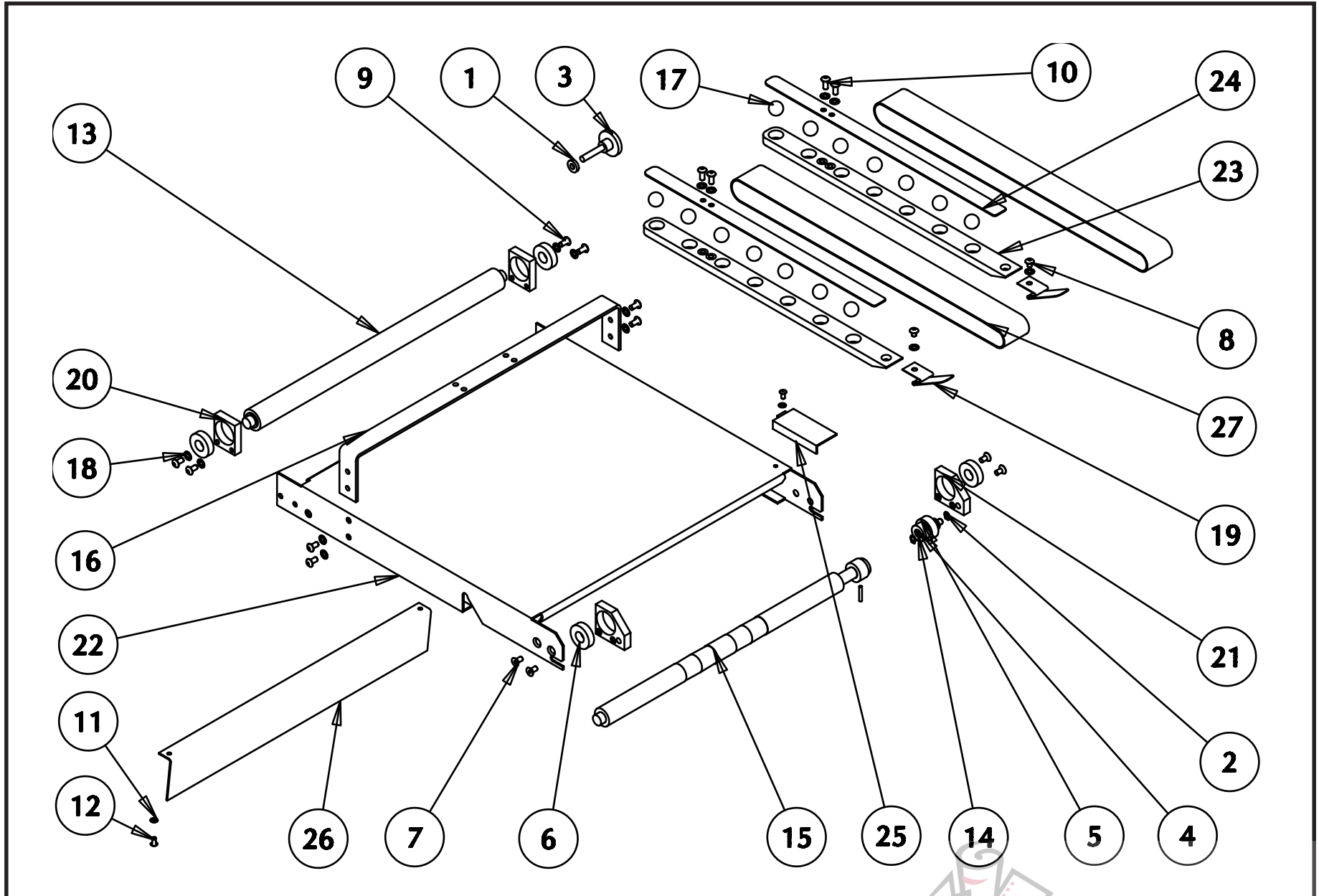


DESCRIPTION: TRANSFER TABLE
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: **FK2000778**

REV:
SHEET 1 OF 3





	DESCRIPTION: TRANSFER TABLE	ASSEMBLY NUMBER: FK2000778	REV:
	UNIT NAME: FLEXIFOLD		SHEET 2 OF 3

FK2000778			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	WASHER-PLAIN .25 x .56 x .13	20506	1
2	RING-RETAINING,.250	22167	2
3	KNOB-KNURLED .250-20 X 1.25	23068	1
4	BEARING-FLANGED .252X.377X.375	23292	2
5	GEAR-20T SPUR	30098	1
6	BRG-BALL .50IDx1.125ODx.312	31449	4
7	SCREW-FLT HD SOC M5X10 BLK	260-300-03-00	4
8	SCREW-BUT HD CAP M5X6 BLK	260-301-01-00	2
9	SCREW-BUT HD CAP M5X10 BLK	260-301-03-00	8
10	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	4
11	WASHER-LOCK M04 INT TOOTH +	260-304-07-00	3
12	SCREW-BUT HD CAP M4X8 BLK	260-307-02-00	3
13	ROLL-DRIVEN	261-914-01-00	1
14	STUD-IDLER GEAR	261-915-01-00	1
15	ASSY-DRIVE ROLL & GEAR	261-916-BG-01	1
16	SUPPORT-MARBLE HOLDER	261-936-01-00	1
17	BALL-DELTRIN .625 DIA.	262-002-01-00	14
18	WASHER-LOCK M05 EXT TOOTH +	276-801-05-00	14
19	DEFLECTOR-SHEET	49758-002	2
20	BLOCK-BEARING FRONT	FK0000120	2
21	BLOCK-BEARING REAR	FK0000121	2
22	TABLE-TRANSFER	FK0000806	1
23	HOLDER-MARBLE	FK0000807	2
24	RETAINER-MARBLE	FK0000814	2
25	GUARD-GEAR, TRANSFER TBL	FK0001112	1
26	GUARD-LOWER TRANFER TABLE	FK0001114	1
27	BELT-ENDLESS 38.1 X 869.34	FK7000671	2



DESCRIPTION: TRANSFER TABLE

UNIT NAME: FLEXIFOLD

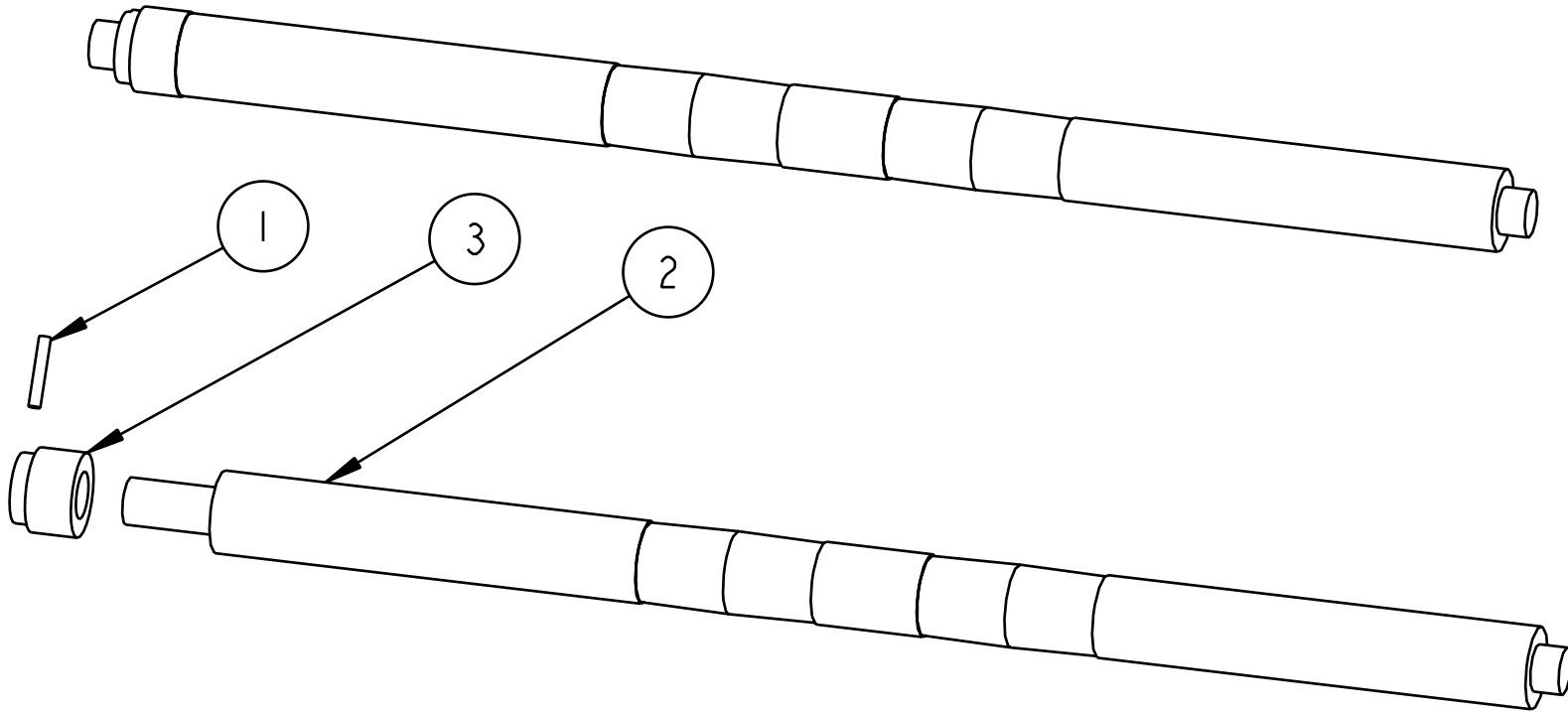
ASSEMBLY NUMBER:

FK2000778

REV:

SHEET 3 OF 3





261-916-BG-01			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	PIN-SPRING MED .125 X .75	24910	1
2	ROLL-DRIVE	261-913-01-00	1
3	GEAR-SPUR, 18 TEETH	261-937-01-00	1



DESCRIPTION: ROLL ASSEMBLY

UNIT NAME: FLEXIFOLD

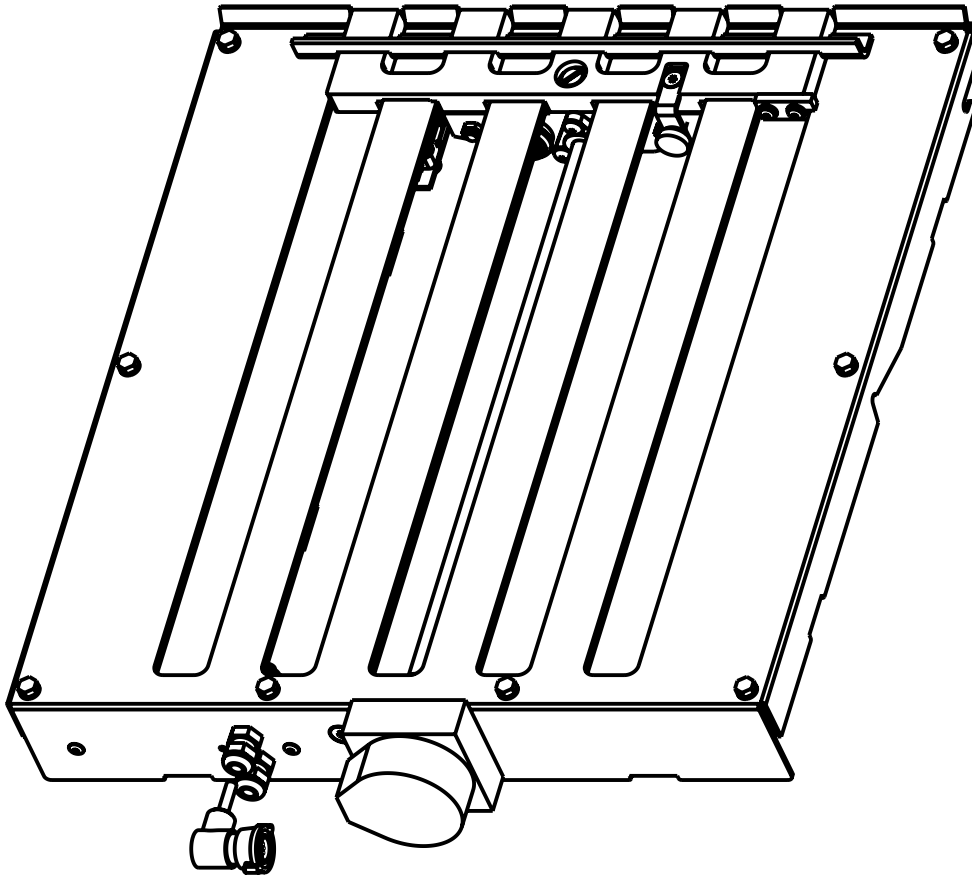
ASSEMBLY NUMBER:

261-916-BG-01

REV:

SHEET 1 OF 1

FOLD PANS



SECTION 18 - 47

TP10432



DESCRIPTION: FOLD PAN ASSEMBLY

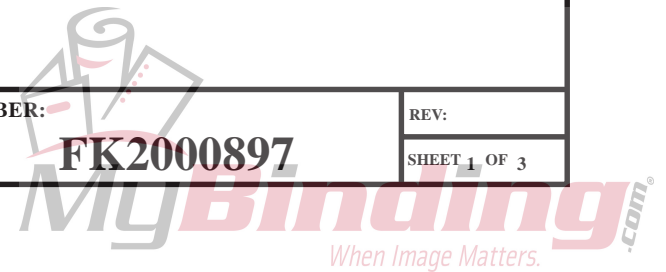
UNIT NAME: FLEXIFOLD

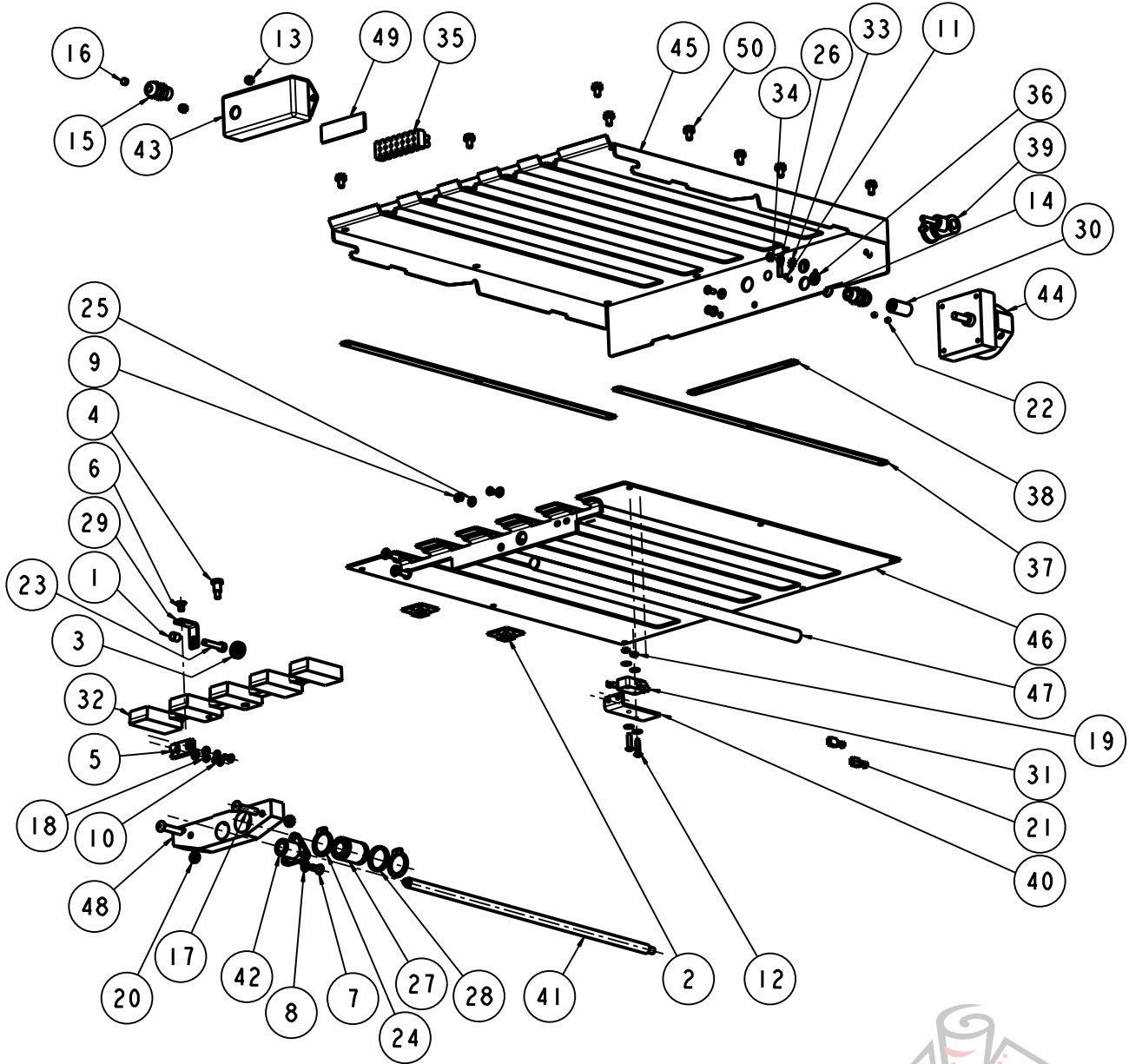
ASSEMBLY NUMBER:

FK2000897

REV:

SHEET 1 OF 3





DESCRIPTION: FOLD PAN ASSEMBLY
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: FK2000897

REV:
 SHEET 2 OF 3



FK2000897			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	SPRING-COMP .300x.026x.88	24158	1
2	HOLDER, WIRE TIE	24322	2
3	KNOB-KNURLED 5MM	34009	1
4	SCREW-SHOULDER,M5X10 DIN923	225-385-01-00	1
5	GUIDE-DEFLECTOR	247-284-01-00	1
6	SCREW-FLT HD SOC M5X8 BLK	260-300-01-00	1
7	SCREW-BUT HD CAP M5X12 BLK	260-301-04-00	3
8	WASHER-LOCK M05 INT TOOTH	260-304-08-00	3
9	SCREW-BUT HD CAP M4X6 BLK	260-307-01-00	2
10	SCREW-BUT HD CAP M4X10 BLK	260-307-03-00	4
11	SCREW-BUT HD CAP M4X12 BLK	260-307-04-00	2
12	SCREW-BUT HD CAP M4X16 BLK	260-307-06-00	2
13	NUT-LOCK,ELASTIC STOP M4 REG	260-309-05-00	2
14	SCREW-FLT HD SOC M6X12 BLK	260-319-03-00	1
15	CORDGRIP.114-.2501D PG7	260-659-08-00	3
16	CABLE 18AWG 2 COND	260-704-01-00	17.5FT
17	SCREW-BUT HD CAP M6X30 BLK	261-053-07-00	2
18	WASHER-LOCK SPLIT M4	261-056-02-00	2
19	NUT-HEX JAM M4	261-279-06-00	2
20	NUT-HEX JAM M6	261-279-08-00	2
21	TERM-SLIPON,FULLY INS.22-18AWG	261-362-04-00	2
22	SCREW-SET SOC CUP M4X4 BLK	262-183-04-00	2
23	SCREW-SOC HD CAP M5X25 BLK	262-491-09-00	1
24	RING-RET EXT HD M22X1.75 BLK	262-592-01-00	2
25	WASHER-PLAIN M4 4.3X9X0.8 BLK	262-709-02-00	10

26	TERM-RING #22-16 GA. #10 STUD	263-114-05-00	1
27	BRG-BALL LINEAR	263-711-01-00	1
28	SPACER, BRG	263-713-01-00	1
29	ANGLE, SKEW	263-793-01-00	1
30	COUPLING, DRIVE	263-799-01-00	1
31	SWITCH- LIMIT, MINIATURE	264-011-01-00	1
32	DEFLECTOR- PAPER STOP, T34	264-594-01-00	1
33	WASHER-LOCK #8 EXT BRONZE	264-640-04-00	1
34	NUT-HEX,M4 FULL BRASS METRIC	264-648-04-00	1
35	BLOCK-TERMINAL,MOD. 8 POLE	264-660-01-00	1
36	LABEL, GROUND .5 DIA	264-888-01-00	1
37	SPACER-FOLDPAN-SIDE	FK0000315	2
38	SPACER-FOLDPAN-BACK	FK0000316	1
39	PLUG-CORDSET, 714MP	FK0000380	1
40	BRACKET- LIMIT SWITCH	FK0000423	1
41	SCREW-LEAD PRECISION ACME	FK0000449	1
42	NUT-LEAD ACME CLASS 3	FK0000450	1
43	ENCLOSURE, FOLD PAN	FK0000531	1
44	MOTOR-STEPPING X10 GEAR RED.	FK0000663	1
45	FOLDPAN-UPPER PLATE	FK0000964	1
46	FOLDPAN-LOWER PLATE	FK0000985	1
47	SHAFT-SCREW ALIGNMENT	FK0000987	1
48	BAR - SUPPORT	FK0000988	1
49	TAPE-DOUBLE SIDED 1.73 X 19.05	FK7000392	1
50	SCREW, SELF-TAPPING M5	FK7000739	8



DESCRIPTION: FOLD PAN ASSEMBLY
UNIT NAME: FLEXIFOLD

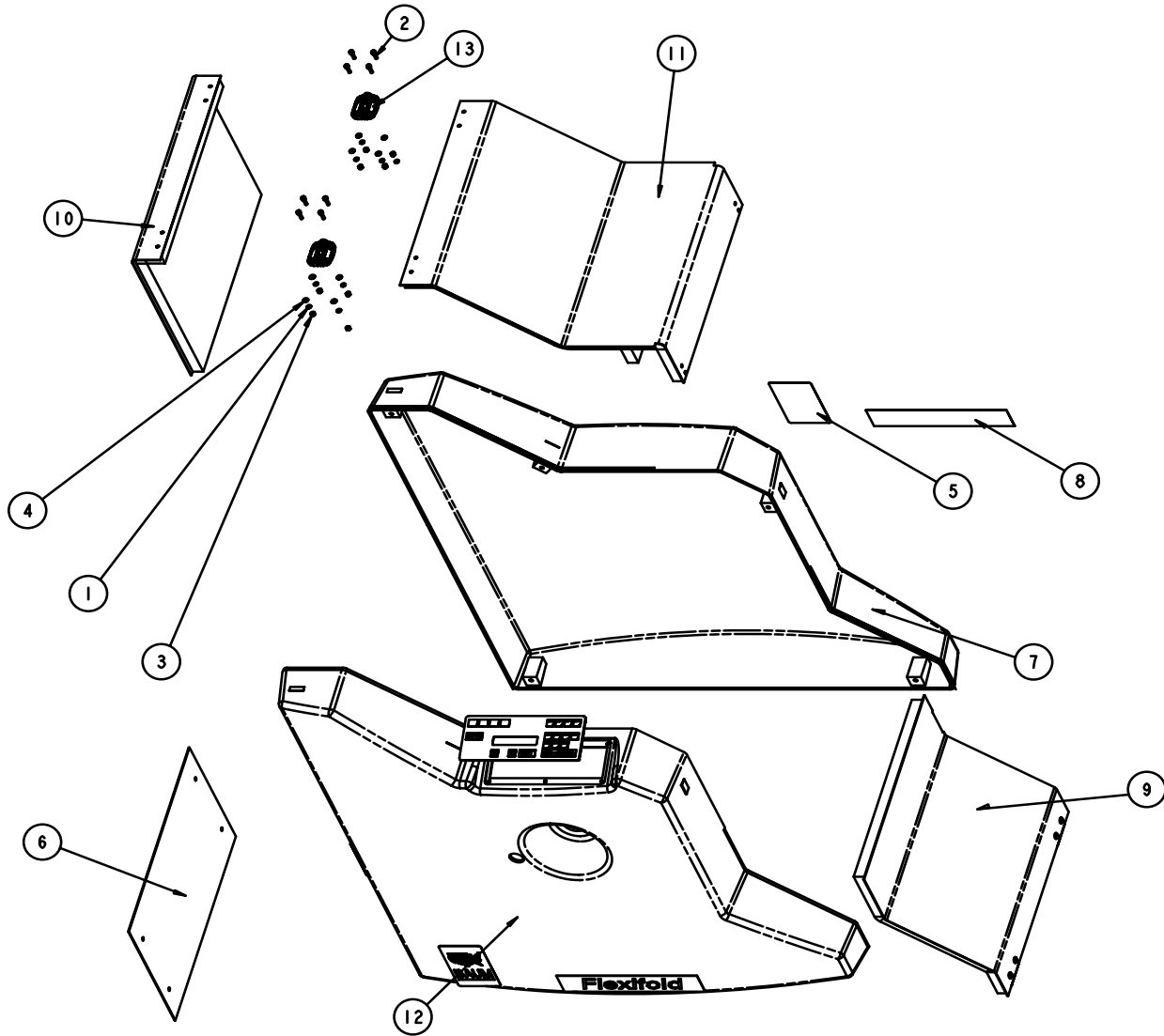
ASSEMBLY NUMBER:

FK2000897

REV:

SHEET 3 OF 3

GUARDING



DESCRIPTION: GUARDING ASSEMBLY
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: FK2000839

REV:
 SHEET 1 OF 2

FK2000839			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	WASHER-LOCK SPLIT M4	261-056-02-00	8
2	SCREW-SOC HD CAP M4X16 BLK	262-490-05-00	8
3	NUT-HEX FULL M4 BLK	262-504-02-00	8
4	WASHER-PLAIN M4 4.3X9X0.8 BLK	262-709-02-00	8
5	NAMEPLATE-(BAUM USA)	264-999-01-00	1
6	COVER - STACKER SIDE - BOTTOM	FK0000307	1
7	GUARDING - R.H.	FK0000881	1
8	LABEL-FLEXIFOLD	FK0000991	1
9	ASSY-COVER-LOW-FEEDTABLE SIDE	FK2000184	1
10	ASSY-COVER-STACKER SIDE-TOP	FK2000185	1
11	ASSY-COVER-TOP-FEEDTABLE SD	FK2000187	1
12	ASSY-GUARDING-OPERATOR SIDE	FK2000840	1
13	HINGE - TOP COVER	FK7000160	2



DESCRIPTION: GUARDING ASSEMBLY

UNIT NAME: FLEXIFOLD

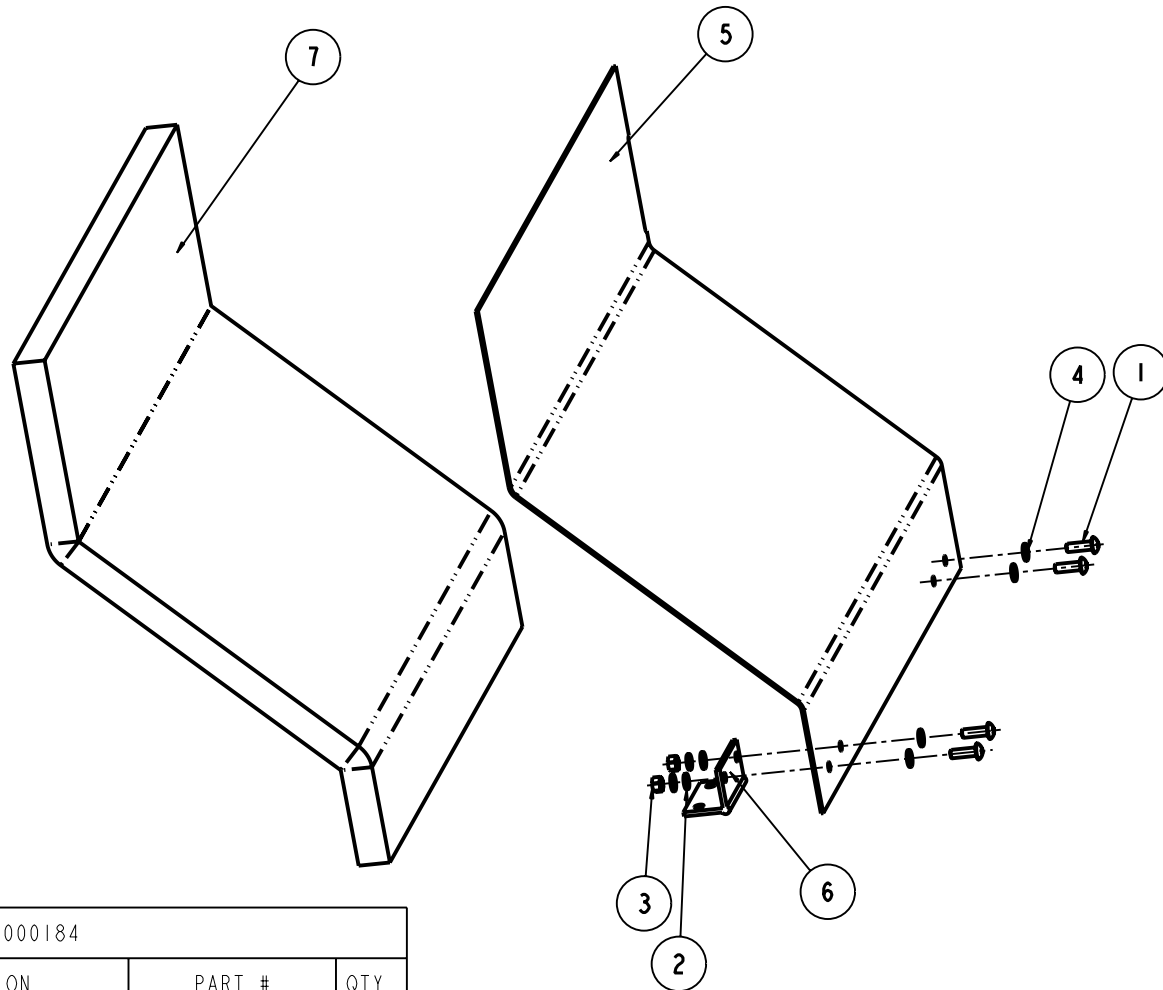
ASSEMBLY NUMBER:

FK2000839

REV:

SHEET 2 OF 2





FK2000184			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	SCREW-BUT HD CAP M5X16 BLK	260-301-06-00	4
2	WASHER-LOCK SPLIT M5	261-056-03-00	4
3	NUT-HEX FULL M5 BLK	262-504-03-00	4
4	WASHER-PLAIN M5 5.3X10X1 BLK	262-709-03-00	8
5	COVER - FEED SIDE	FK0000297	1
6	HINGE - BOTTOM COVER	FK0000401	2
7	FOAM-LOWER-FEED SIDE-BOTTOM	FK0000460	1



DESCRIPTION: COVER-LOW-FEEDTABLE ASM

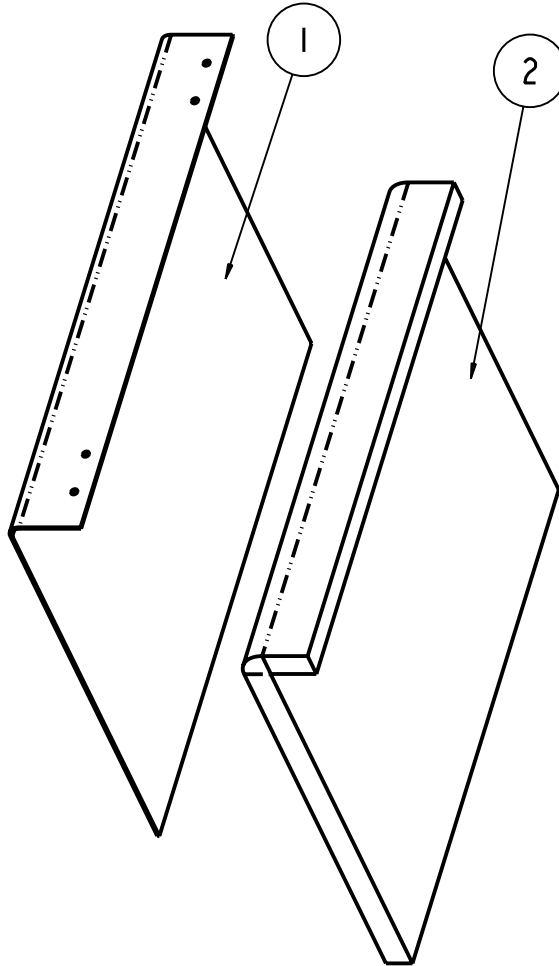
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000184

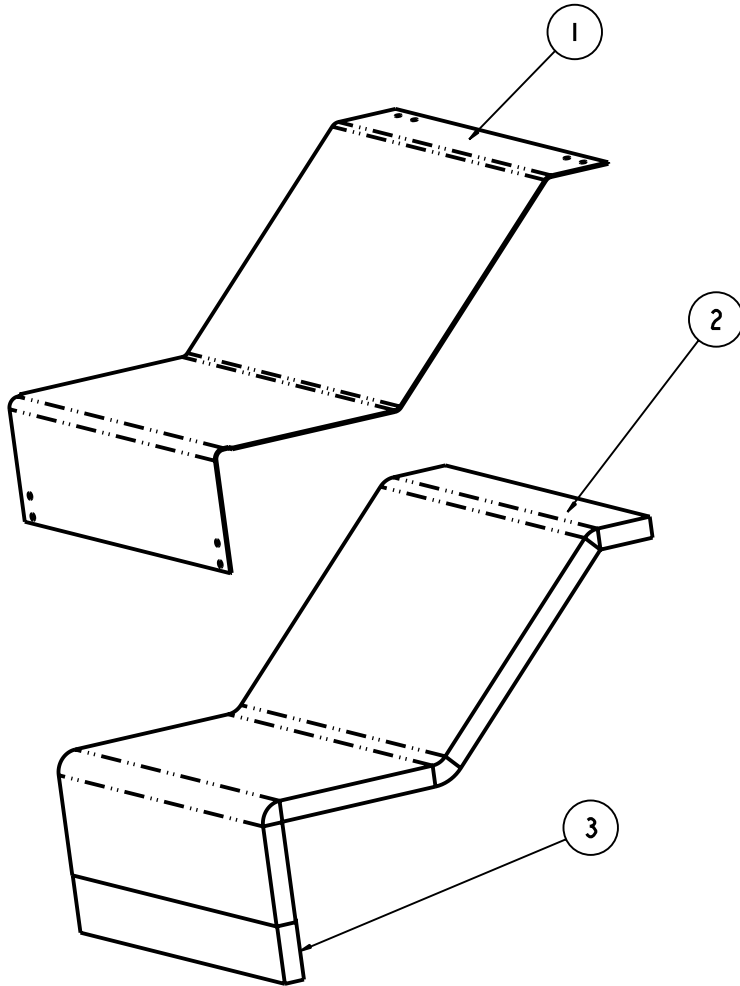
REV:

SHEET 1 OF 1



FK2000185			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	COVER - STACKER SIDE - TOP	FK0000306	1
2	FOAM-COVER-STACKER-SIDE-TOP	FK0000458	1

	DESCRIPTION: COVER-STACKER SIDE-TOP ASM	ASSEMBLY NUMBER: FK2000185	REV:
	UNIT NAME: FLEXIFOLD		SHEET 1 OF 1



FK2000187			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	COVER - TOP - FEED SIDE	FK0000298	1
2	FOAM-COVER-FEED TABLE - TOP	FK0000459	1
3	FOAM, LOWER-FEED SIDE, BOTTOM	FK0001020	1



DESCRIPTION: COVER-TOP FEEDTABLE ASM

UNIT NAME: FLEXIFOLD

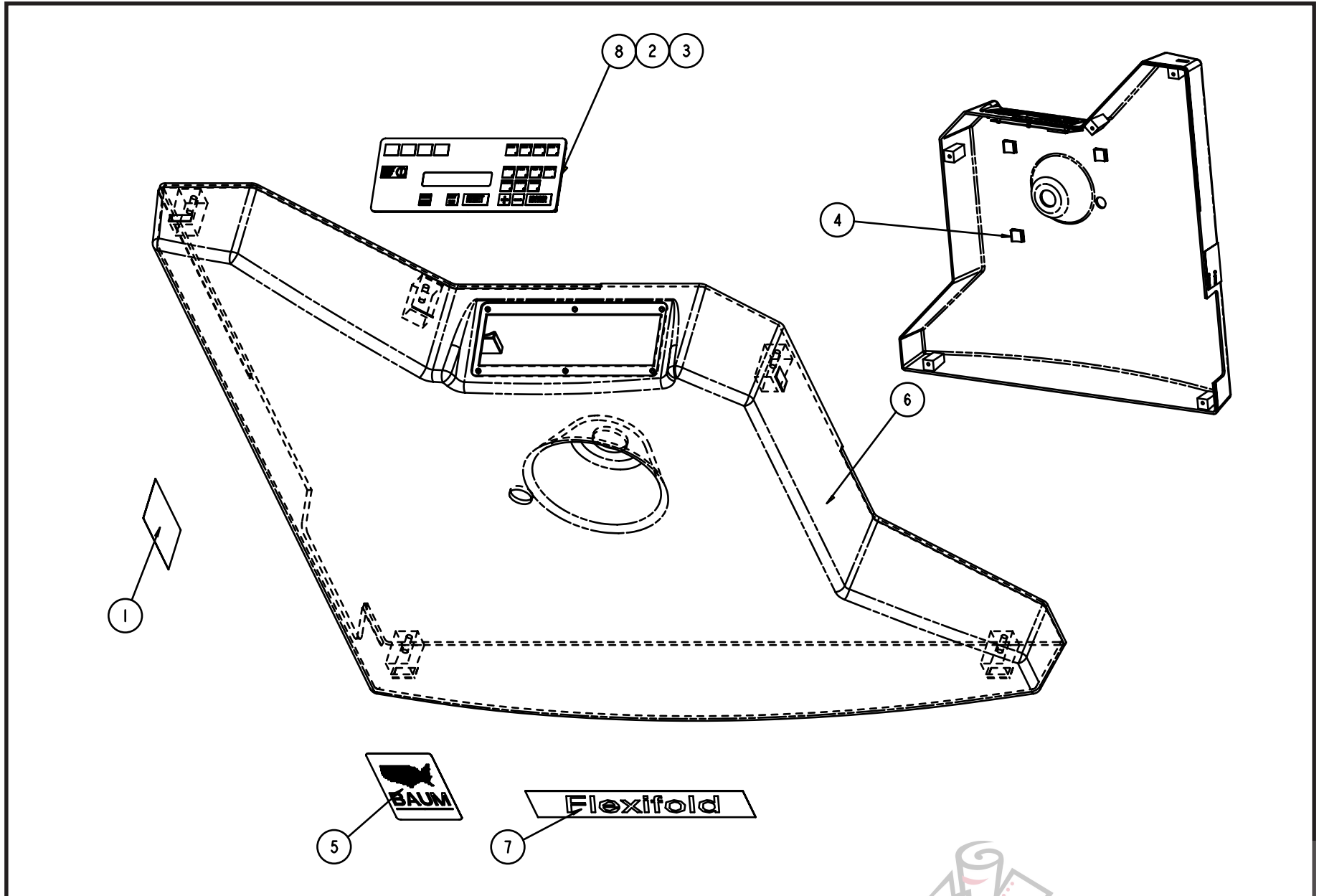
ASSEMBLY NUMBER:

FK2000187

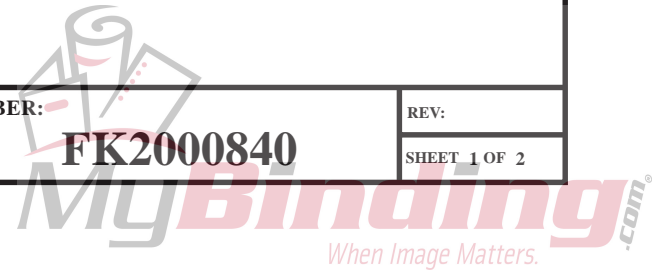
REV:

SHEET 1 OF 1

ELECTRICAL GUARD (OPERATOR SIDE)



	DESCRIPTION: OPERATOR-SIDE GUARD ASM	ASSEMBLY NUMBER: FK2000840	REV:
	UNIT NAME: FLEXIFOLD		SHEET 1 OF 2



FK2000840			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	LABEL- WARNING, FUSE	260-693-01-00	1
2	WASHER-LOCK SPLIT M4	261-056-02-00	6
3	NUT-HEX FULL M4 BLK	262-504-02-00	6
4	CLIP-WIRE	263-790-01-00	3
5	NAMEPLATE-(BAUM USA)	264-999-01-00	1
6	GUARD - L.H.	FK0000295	1
7	LABEL-FLEXIFOLD	FK0000991	1
8	INTERFACE - OPERATOR 8PG	FK2000709	1



DESCRIPTION: OPERATOR-SIDE GUARD ASM

UNIT NAME: FLEXIFOLD

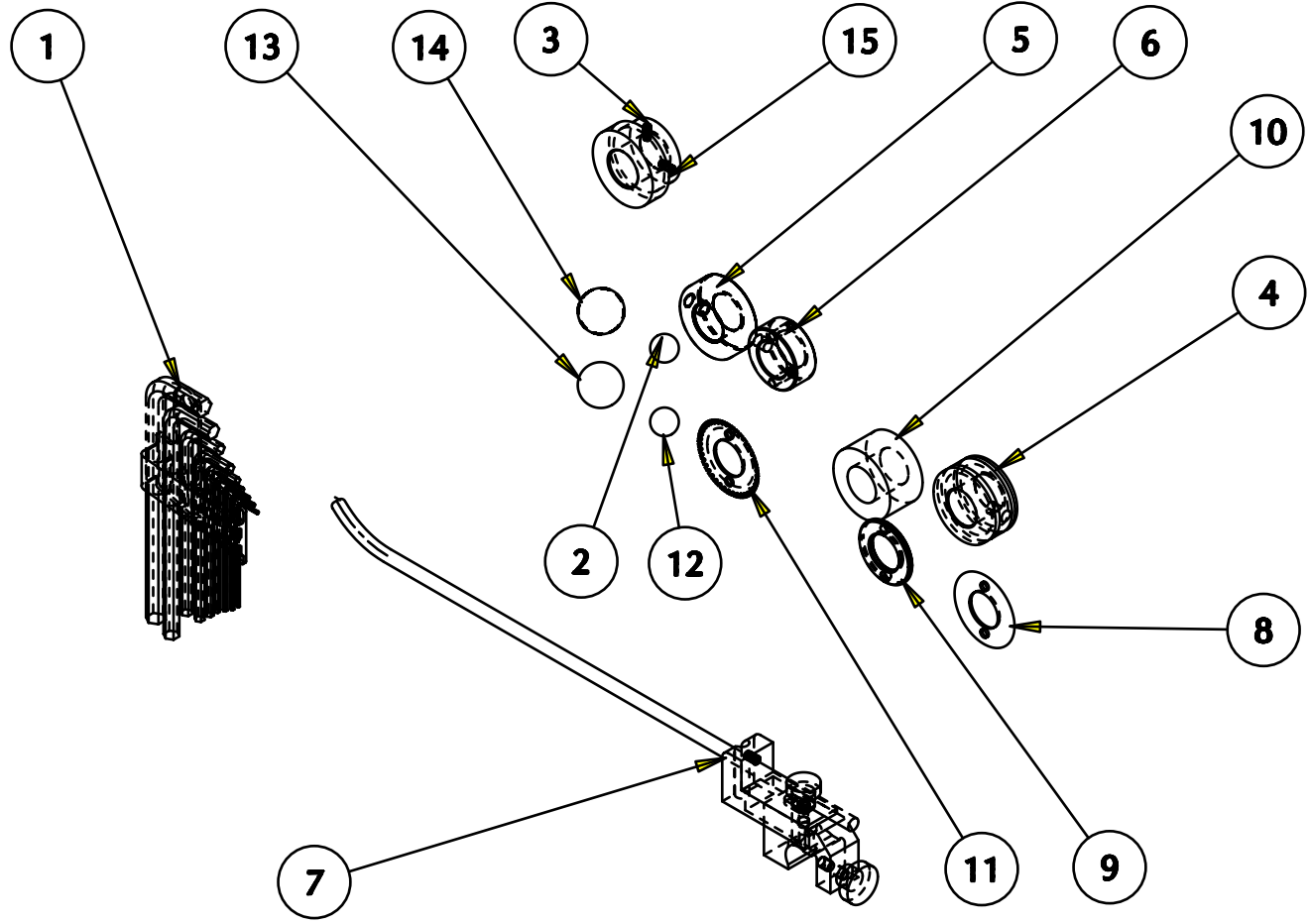
ASSEMBLY NUMBER:

FK2000840

REV:

SHEET 2 OF 2

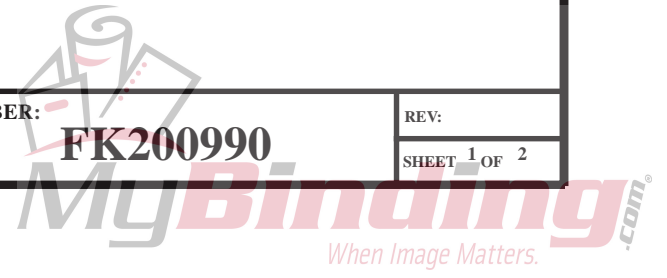
ACCESSORIES



DESCRIPTION: ACCESSORY KIT
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: **FK200990**

REV:
 SHEET 1 OF 2



FK2000990			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	KEY-HEX SET METRIC	210-730-01-00	1
2	BALL-DELTRIN .625 DIA.	262-002-01-00	4
3	SCREW-SET SOC FLT M4X8 BLK	262-503-03-00	2
4	COLLAR-FEMALE PERF.	264-084-01-00	1
5	COLLAR-SCORING	264-086-01-00	2
6	COLLAR-BLADE HOLDER	264-089-01-00	1
7	HOLD DOWN ASSEMBLY	264-259-BG-01	1
8	BLADE-SCORING, THIN	06379	1
9	COLLAR-PERFORATOR RETAINING	06412	1
10	TIRE- SCORING	07781	1
11	BLADE-PERFORATOR 41T	07791	1
12	BALL-STEEL .625 DIA.	21123	4
13	BALL-STEEL 1.00 DIA.	21125	6
14	BALL-DELTRIN 1.00 DIA.	24115	15
15	GEAR-35T 20DP 20PA	FK0000824	1

SECTION 18 - 61

TP10432



DESCRIPTION: ACCESSORY KIT

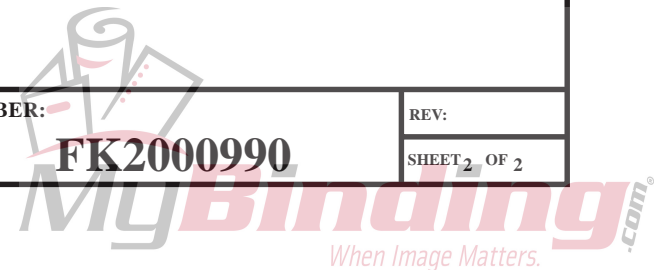
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

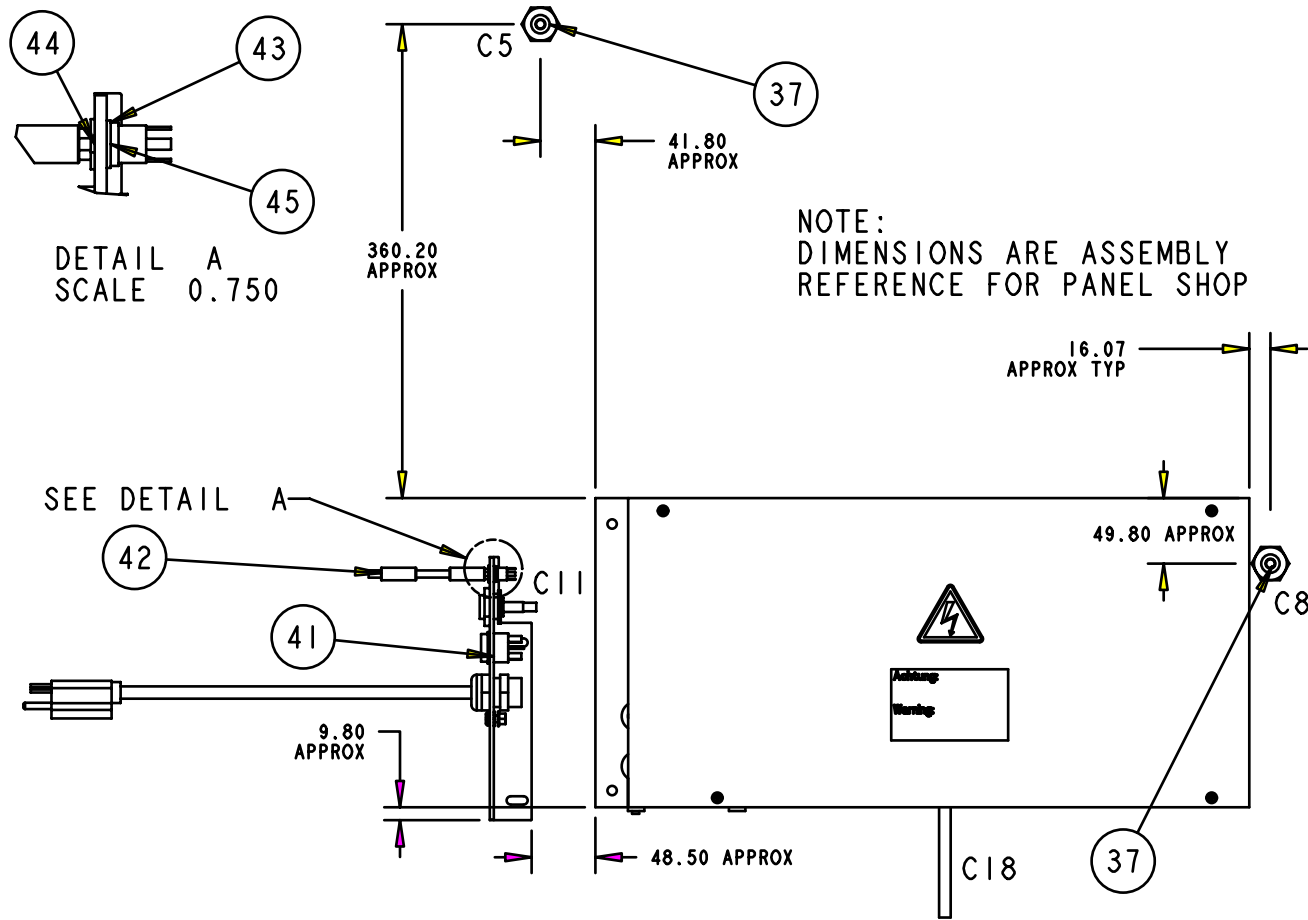
FK2000990

REV:

SHEET 2 OF 2



ELECTRICAL



DESCRIPTION: CONTROL MF 115 V

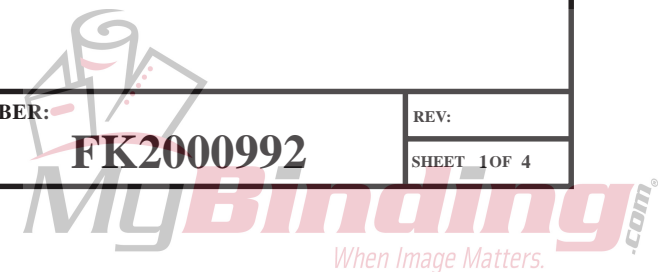
UNIT NAME: FLEXIFOLD

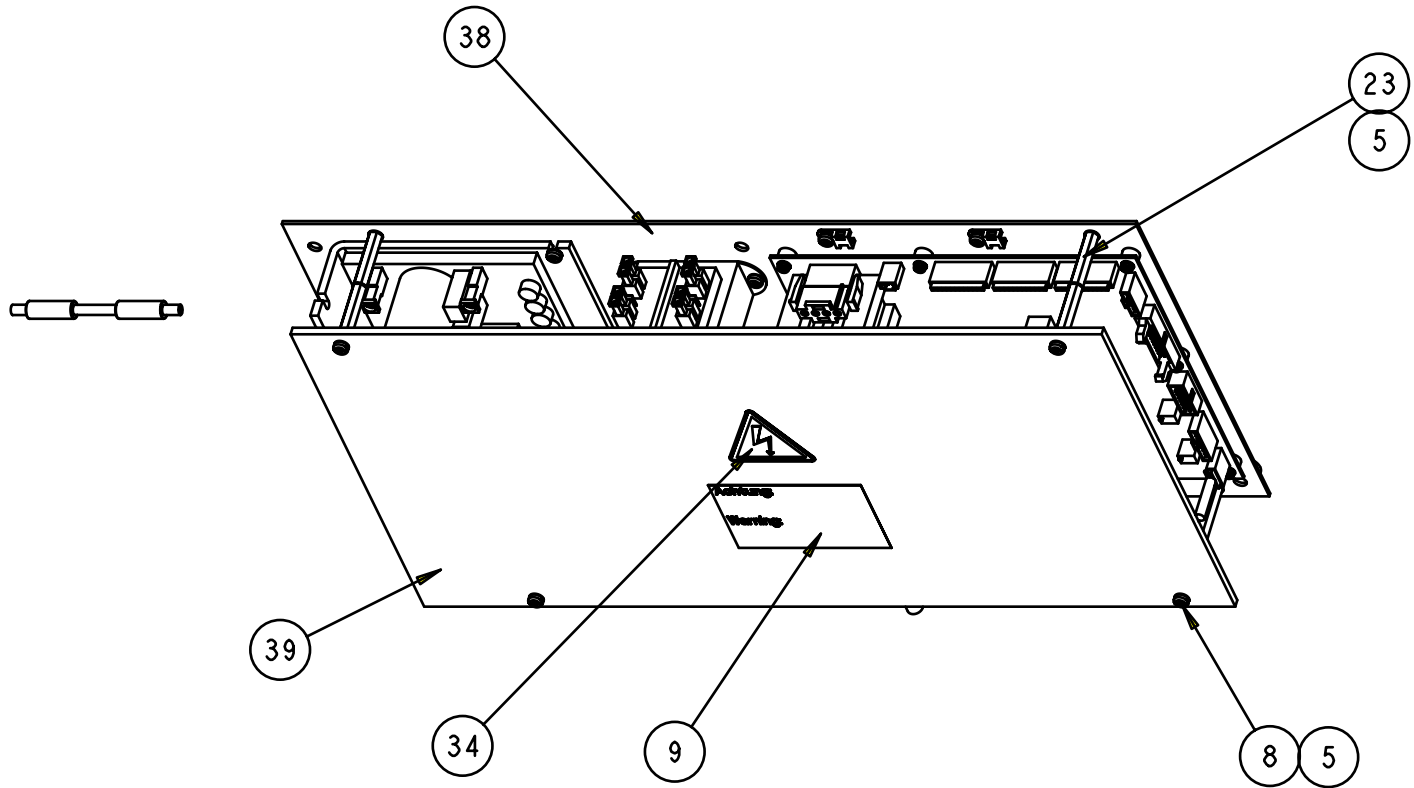
ASSEMBLY NUMBER:

FK2000992

REV:

SHEET 1 OF 4



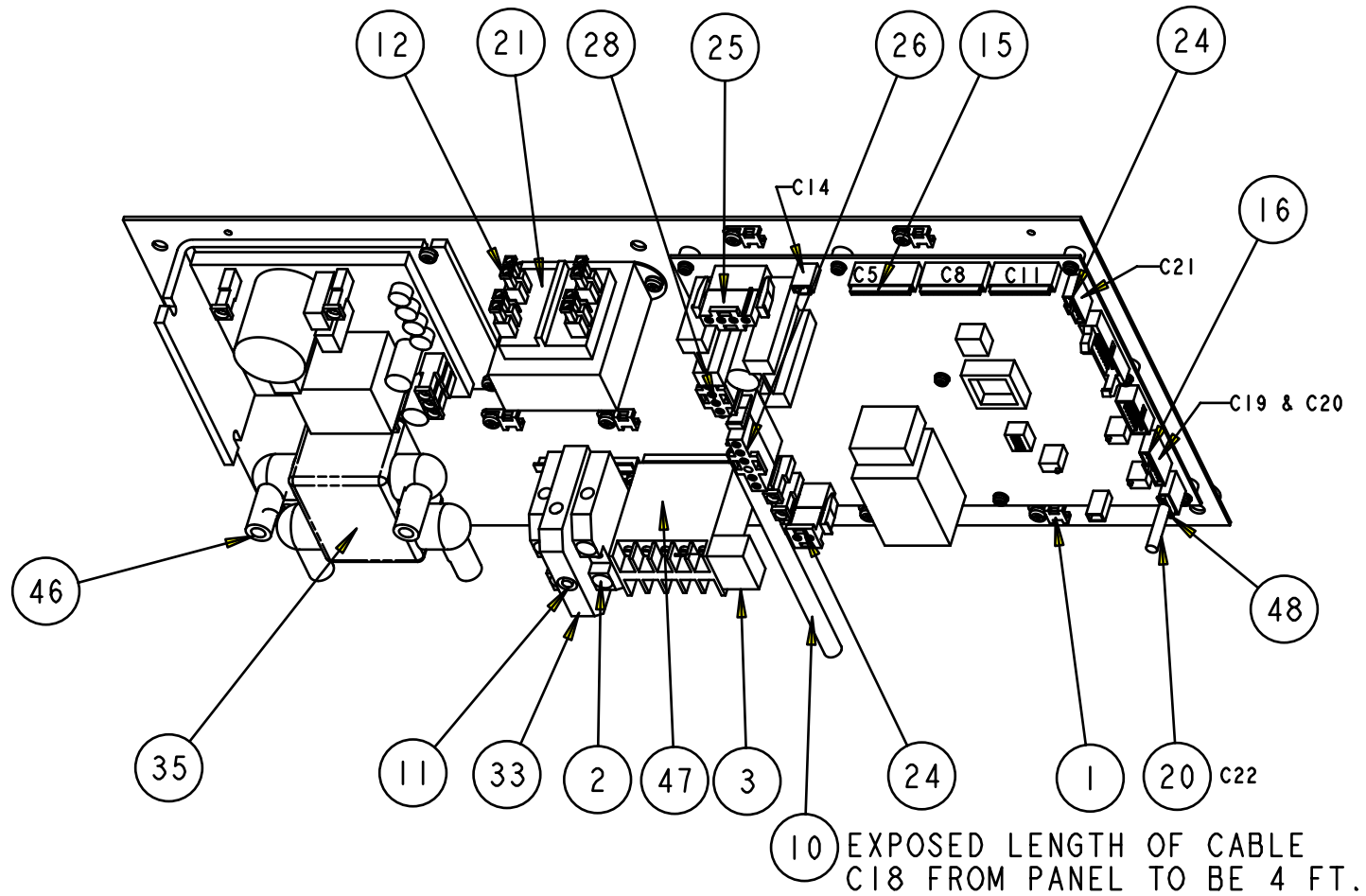


DESCRIPTION: CONTROL MF 115 V
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: **FK2000992**

REV:
 SHEET 2 OF 4





DESCRIPTION: CONTROL MF 115 V

UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000992

REV:

SHEET 3 OF 4

FK2000992			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	MOUNT-TIE, ANCHOR	24862	7
2	BLOCK 10MM GND TERM SL10/35	31272	2
3	SUPPRESSOR- .25MFD, 68OHMS	22909-037	1
4	WASHER-LOCK M03 INT TOOTH +	260-304-05-00	9
5	WASHER-LOCK M04 INT TOOTH +	260-304-07-00	27
6	SCREW-PAN HD FREEDRIV M3X16	260-667-07-00	9
7	SCREW-PAN HD FREEDRIV M4X8	260-670-03-00	15
8	SCREW-PAN HD FREEDRIV M4X10	260-670-04-00	6
9	LABEL- WARNING, FUSE	260-693-01-00	1
10	CABLE, 14 AWG, 3 CONDUCTOR	260-705-02-00	1
11	FUSE- 5X20MM, 2A	260-721-07-00	1
12	TERM-SLIPON,FULLY INS.22-18AWG	261-362-03-00	8
13	TERM-SLIPON,FULLY INS.22-18AWG	261-362-08-00	5
14	TERM-SLIPON,FULLY INS.16-14AWG	261-362-10-00	4
15	PLUG - ELECT, 12-POS MTE	261-434-12-00	3
16	ASSY-CABLE,PHOTOEYE C19&C20	262-406-BG-01	1
17	WASHER-PLAIN M3 3.2X7X0.5 BLK	262-709-01-00	9
18	TERM-RING #16-14 GA. #8 STUD	263-114-11-00	1
19	TERM-RING #12-10 GA. #8 STUD	263-114-18-00	5
20	CABLE, 2 COND, 20 AWG	263-742-01-00	1
21	TRANSFORMER 115/230P	263-786-01-00	1
22	ASSY-CABLE,ENCODER C21	263-801-BG-01	1
23	STANDOFF THREADED HEX M4	263-812-12-00	8
24	CONNECTOR - PLUG, 2-POLE	263-818-01-00	1
25	CONNECTOR - PLUG, 4-POLE	263-818-03-00	2
26	CONNECTOR - PLUG, 6-POLE	263-818-04-00	1
27	PIN FEMALE .081D 20-14 AWG	263-819-01-00	9
28	PIN MALE .081D 20-14 AWG	263-820-01-00	6
29	DRIVE-DC 115Vac/180Vdc PWM	264-502-01-00	1
30	WASHER-LOCK #8 EXT BRONZE +	264-640-04-00	2

31	NUT-HEX,M4 FULL BRASS METRIC	264-648-04-00	1
32	LABEL, GROUND .5 DIA	264-888-01-00	1
33	BLOCK- TERMINAL, FUSE	265-153-01-00	1
34	LABEL- ELECTRICAL SYMBOL	265-159-01-00	1
35	FILTER- EMI	267-096-01-00	1
36	RAIL - 35MM DIN 2.00 LG.	54367-020	1
37	RECEPTACLE-CORD, FOLD PAN	FK0000389	2
38	PLATE - COMPONENT MOUNTING	FK0000478	1
39	COVER-ELECTRICAL CONTROL	FK0000523	1
40	ASSY-BOARD, MF CONTROL 8PG	FK2000722	1
41	MODULE-POWER INPUT W/SWITCH	FK2000985	1
42	CABLE ASSY, INHIBIT	FK2000987	1
43	CONNECTOR, PWR JACK	FK7000351	1
44	WASHER, PHENOLIC FLAT	FK7000353	1
45	WASHER, SWEDGED FIBER	FK7000354	1
46	BOOT-TERMINAL	FK7000412	4
47	CONTACTOR, 100/120VAC COIL	FK7000709	1
48	PLUG-ELECT, 5-POS MTE	FK7000770	1

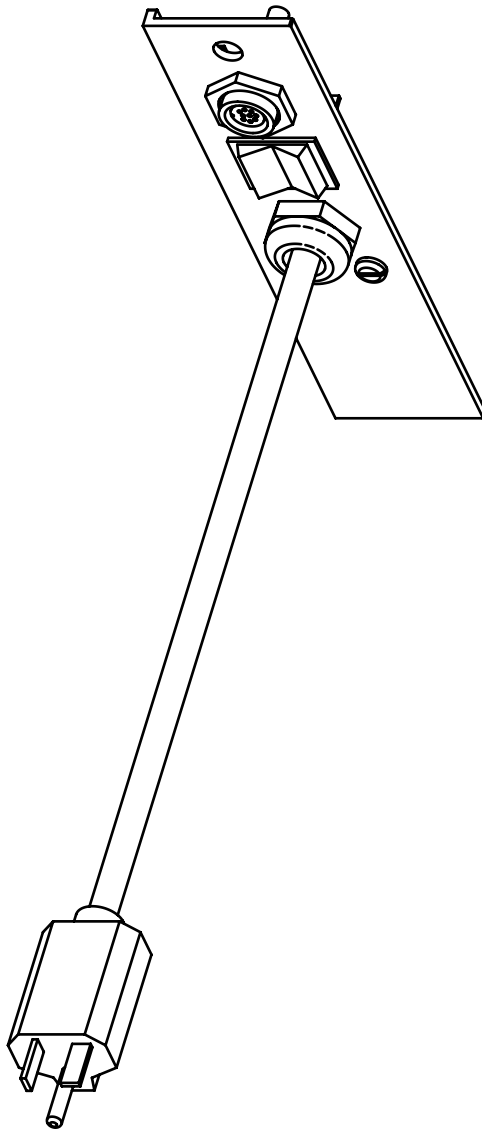


DESCRIPTION: CONTROL MF 115 V
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK2000992

REV:
 SHEET 4 OF 4





DESCRIPTION: POWER-INPUT W/SWITCH

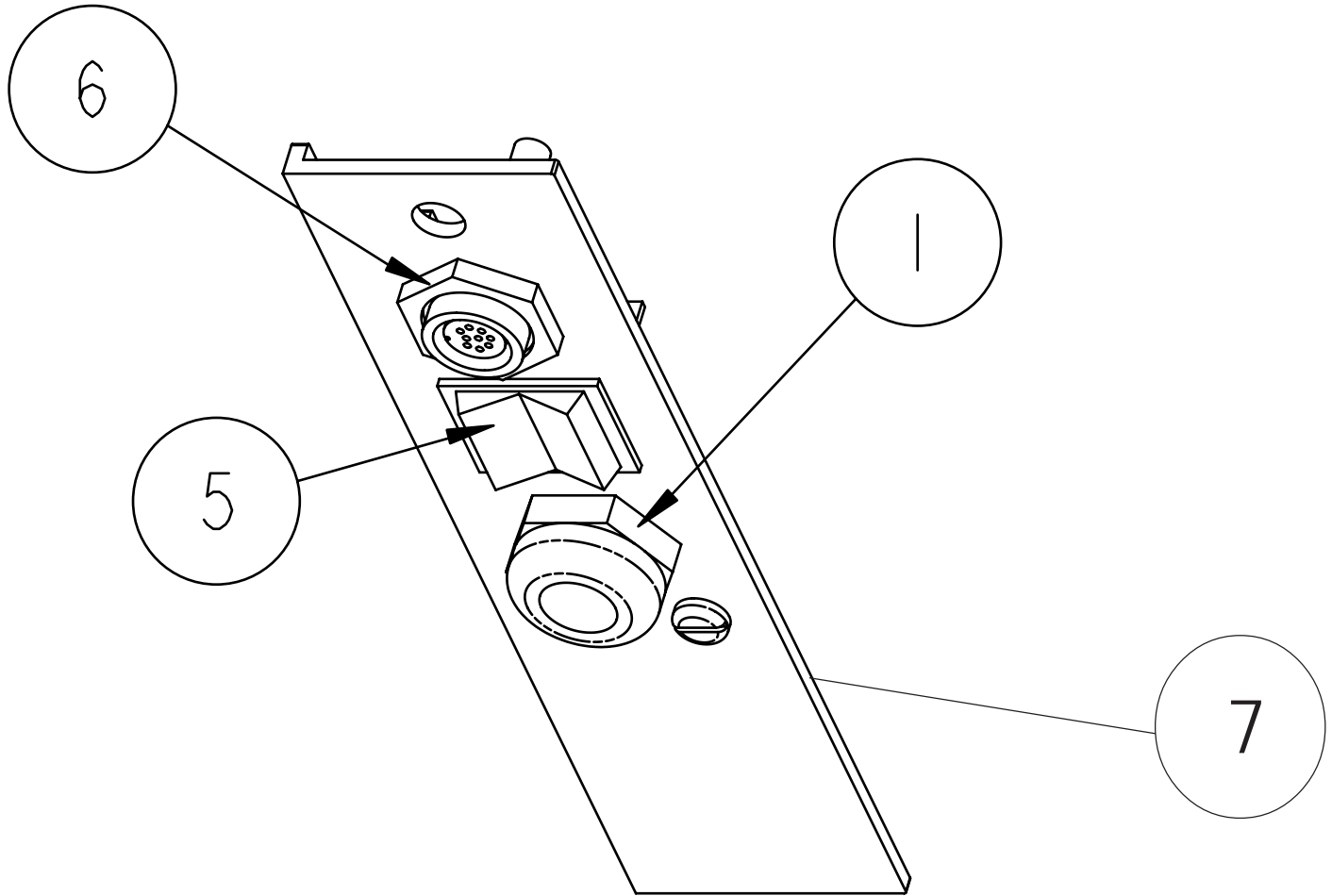
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000985

REV:

SHEET 1 OF 4



DESCRIPTION: POWER-INPUT W/SWITCH

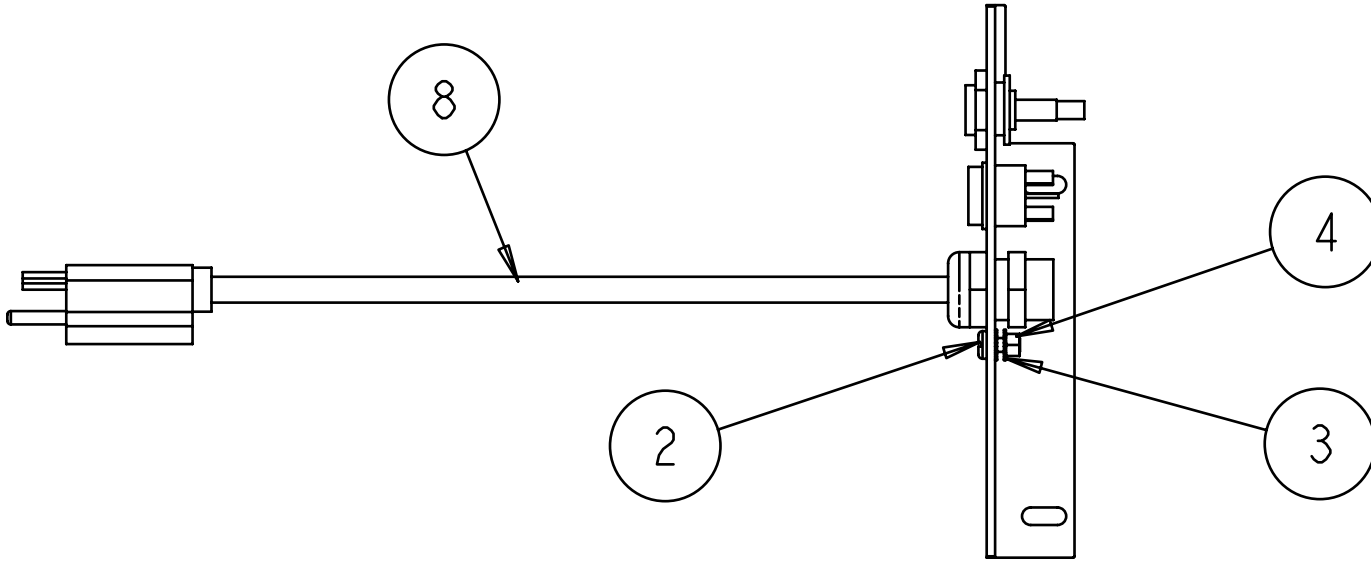
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000985

REV:

SHEET 2 OF



DESCRIPTION: POWER INPUT W/SWITCH

UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:

FK2000985

REV:

SHEET 3 OF 4

FK2000985			
ITEM #	PART DESCRIPTION	PART #	QTY.
1	CORDGRIP.230-.546ID PGI6	260-659-06-00	1 .
2	SCREW-PAN HD SLTD BRASS M5X12	264-619-03-00	1 .
3	WASHER-LOCK #10 EXT BRONZE +	264-640-06-00	2 .
4	NUT-HEX,M5 FULL BRASS METRIC	264-648-05-00	1 .
5	SWITCH-ROCKER,2POLE,3POS,PERG	268-167-01-00	1 .
6	RECEPTACLE-CORD, FOLD PAN	FK0000389	1 .
7	BRACKET- INLET/OUTLET.	FK0001094	1 .
8	CORDSET 12 AWG 3 COND 20 AMP	FK7000339	1 .



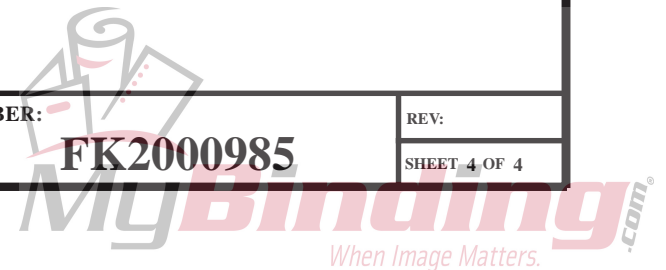
DESCRIPTION: POWER INPUT W/SWITCH
 UNIT NAME: FLEXIFOLD

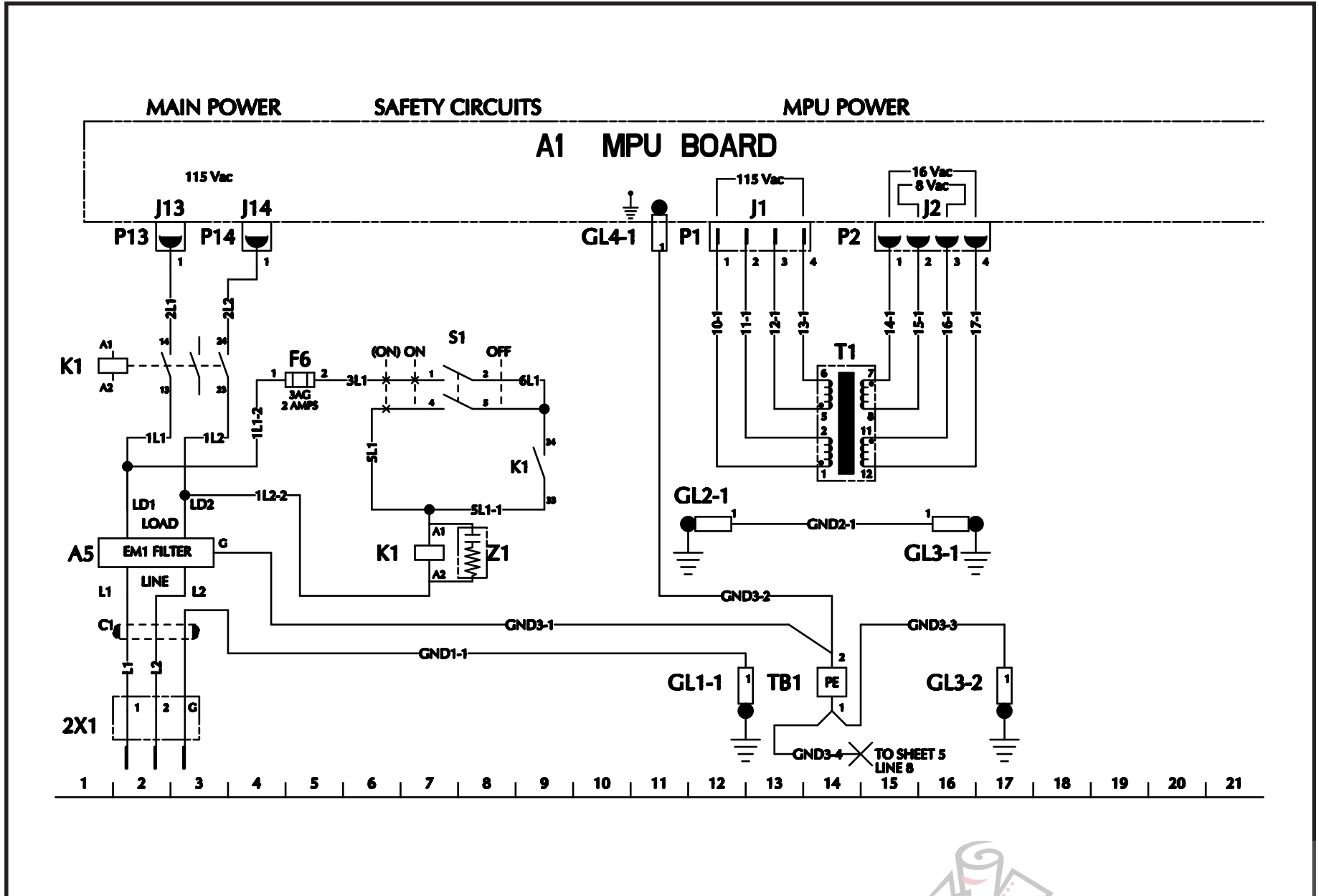
ASSEMBLY NUMBER:

FK2000985

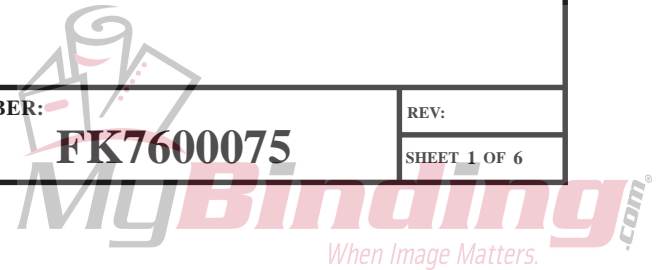
REV:

SHEET 4 OF 4





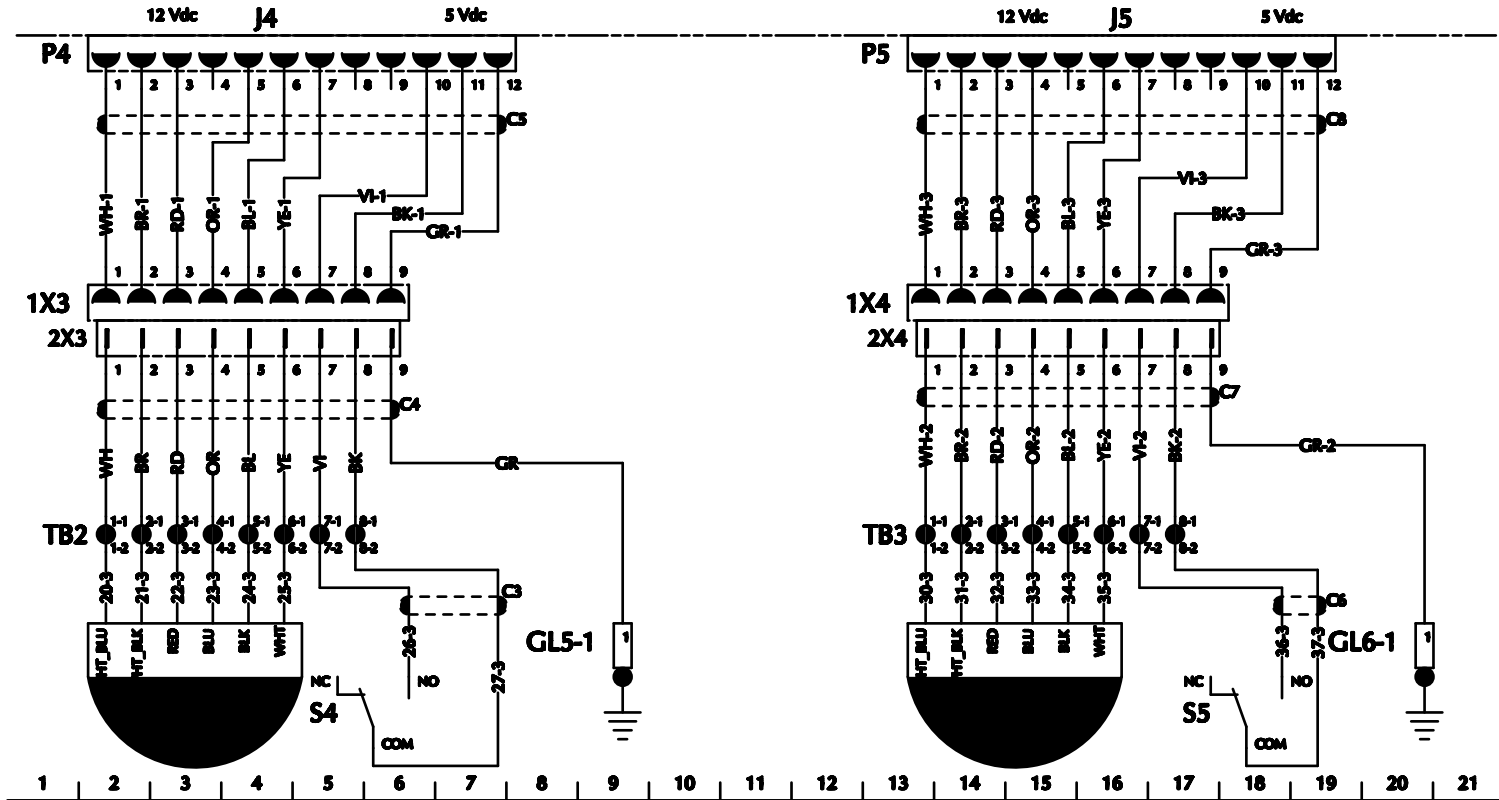
	DESCRIPTION: 115V AC SCHEMATIC MODULAR 8PG	ASSEMBLY NUMBER: FK7600075	REV:
	UNIT NAME: FLEXIFOLD		SHEET 1 OF 6



FOLD PAN #1

FOLD PAN #2

A1 MPU BOARD



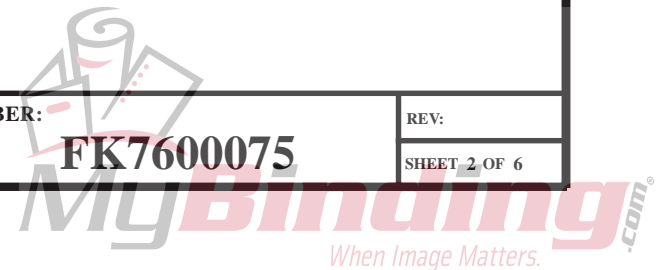
DESCRIPTION: 115V AC SCHEMATIC, MODULAR 8PG
 UNIT NAME: FLEXIFOLD

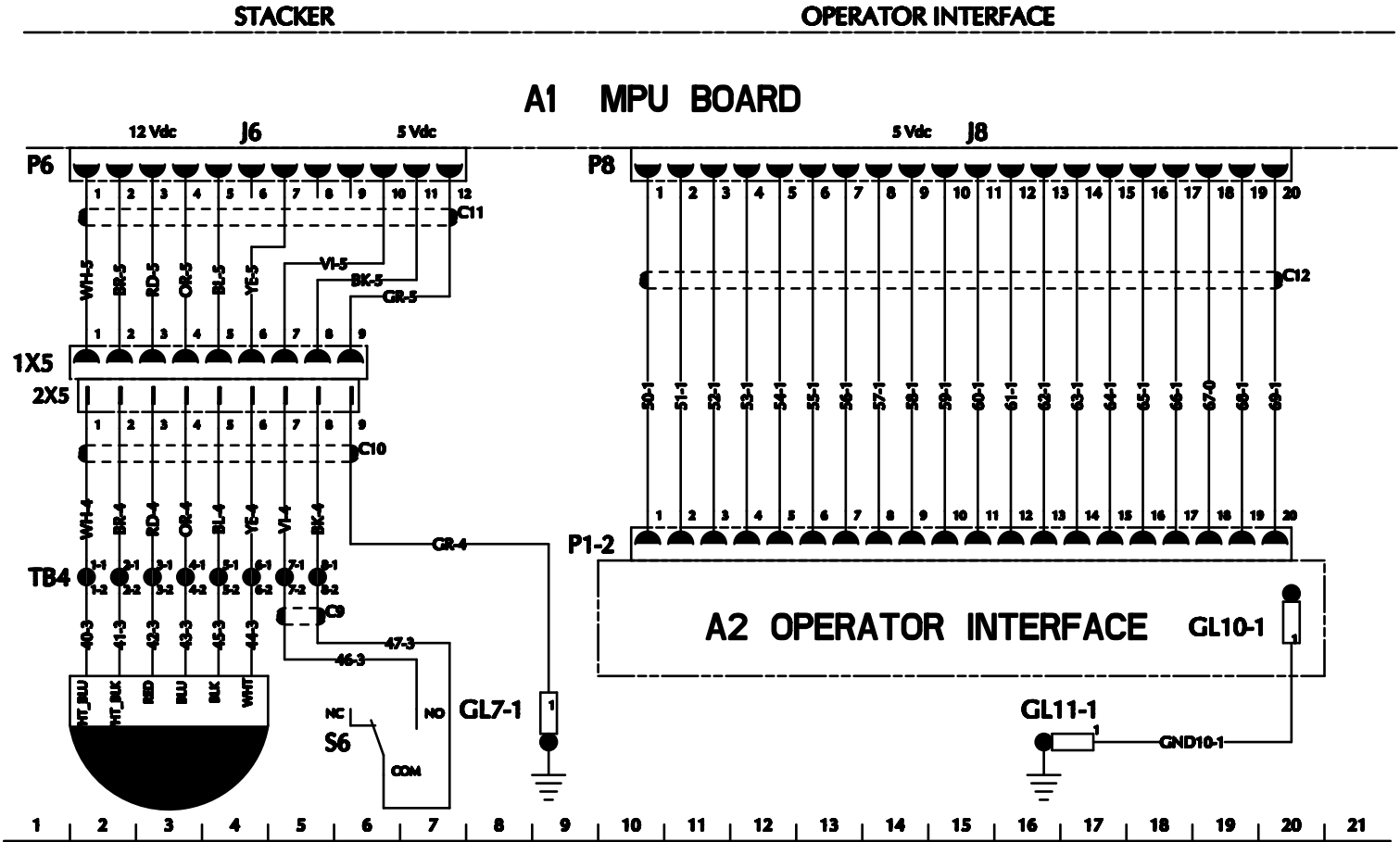
ASSEMBLY NUMBER:

FK7600075

REV:

SHEET 2 OF 6

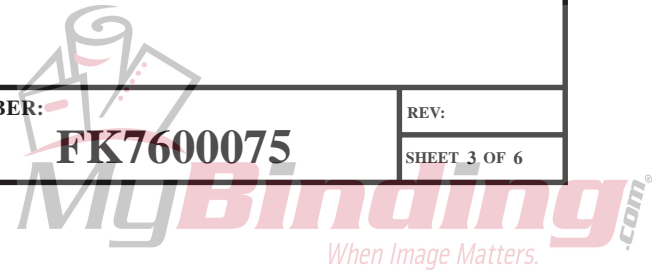


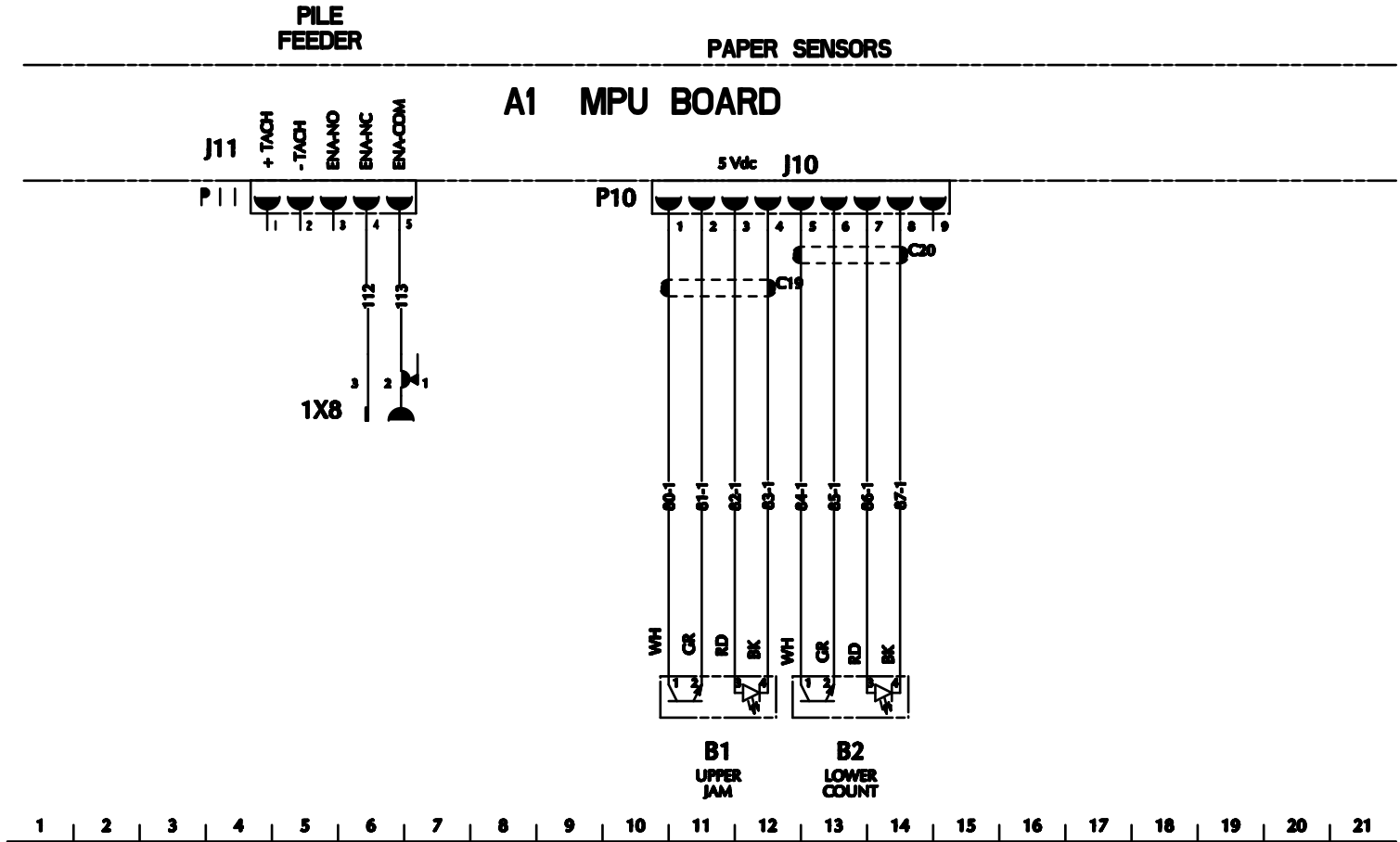


DESCRIPTION: 115V AC SCHEMATIC, MODULAR 8PG
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK7600075

REV:
 SHEET 3 OF 6

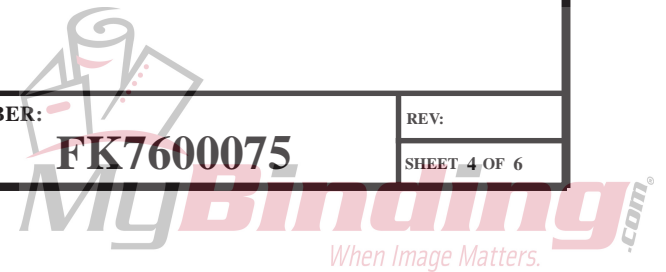


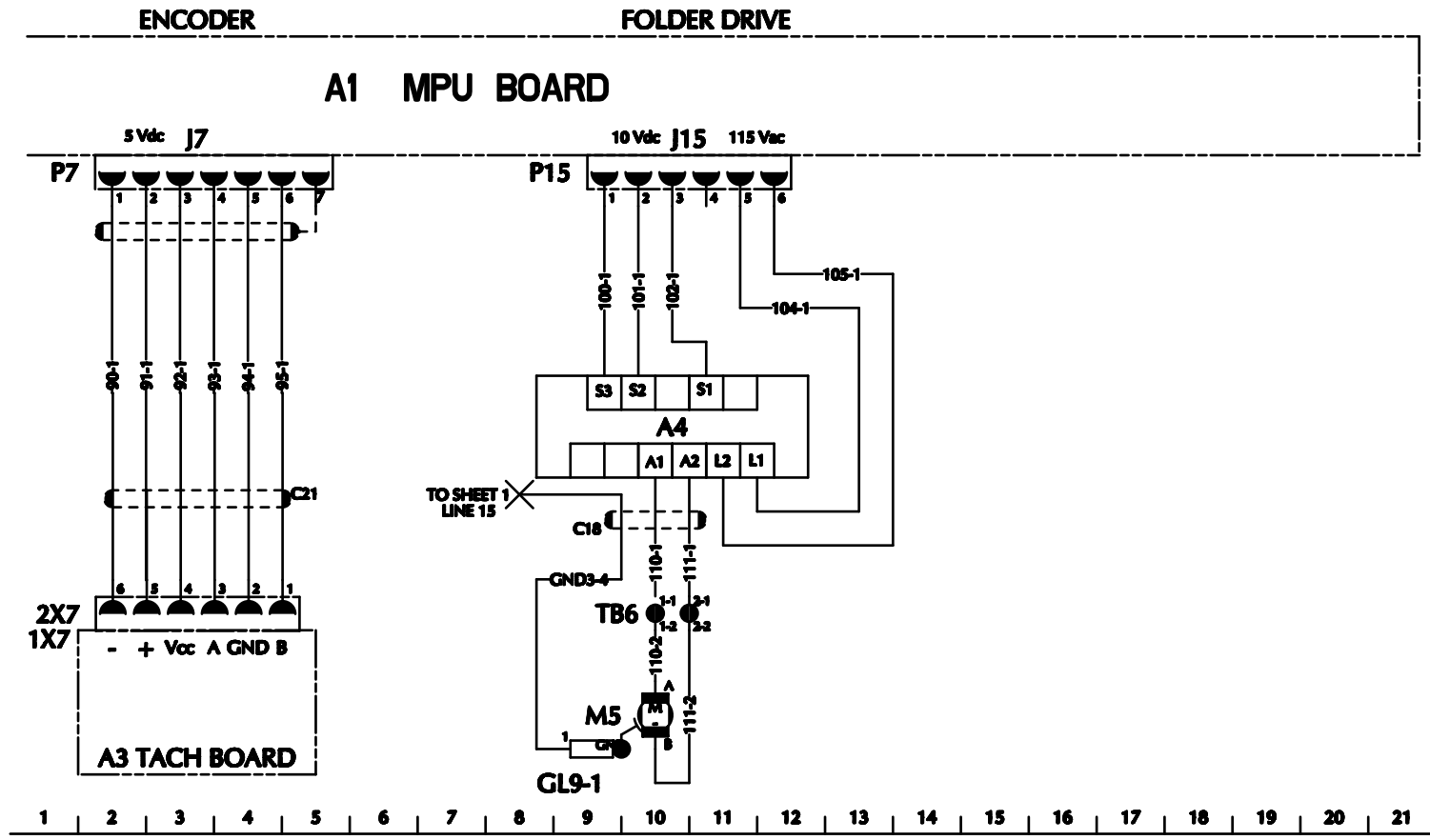


DESCRIPTION: 115V AC SCHEMATIC MODULAR 8PG
 UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER:
FK7600075

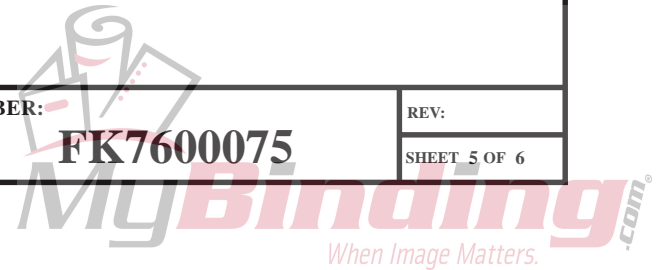
REV:
 SHEET 4 OF 6

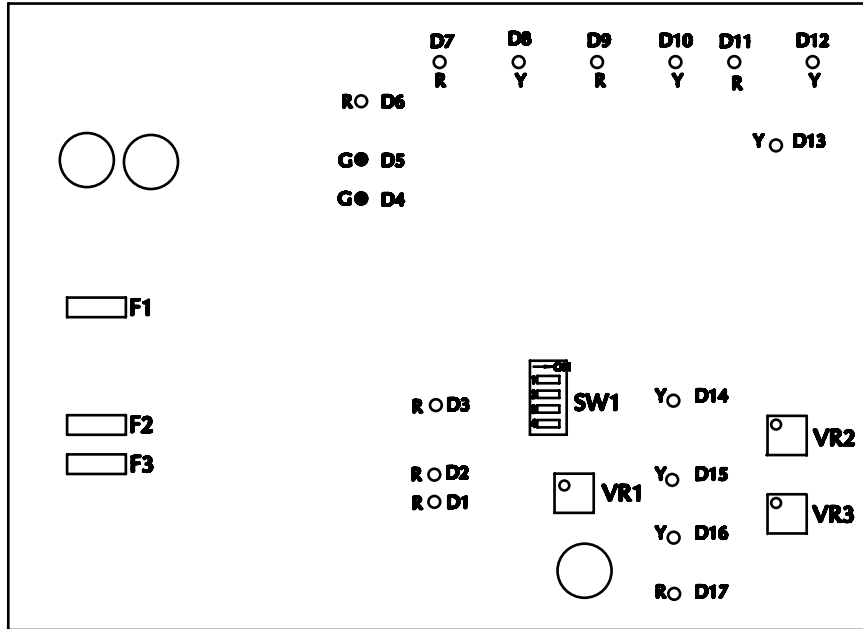




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 BAUM	DESCRIPTION: 115V AC SCHEMATIC MODULAR 8PG	ASSEMBLY NUMBER:	REV:
	UNIT NAME: FLEXIFOLD	FK7600075	SHEET 5 OF 6





F1 .5A TYPE MDL
F2,F3 5A TYPE MDA

D3 DC MOTOR RUNNING
D4 5 Vdc SUPPLY
D5 14 Vdc SUPPLY
D7 PAN 1 STEP (MTR. ON)
D8 PAN 1 LIMIT (PAN AT HOME POS.)
D9 PAN 2 STEP (MTR. ON)
D10 PAN 2 LIMIT (PAN AT HOME POS.)
D11 DELIVERY STEP (MTR. ON)
D12 DELIVERY LIMIT (PAN AT HOME POS.)
D13 TACHOMETER (PULSE INPUT)
D14 MANUAL OVERRIDE ENGAGED
D15 FEED SENSOR (UPPER JAM)
D16 DELIVERY SENSOR (LOWER JAM/COUNT)
D17 PARALLEL INTERRUPT

VR1 FACTORY SETTING-AC MTR OVERLOAD
VR2 FEED SENSOR-FULL CW
VR3 DELIVERY SENSOR-FULL CW

SW1 SWITCH SETTINGS

SW	1	2	3	4	FUNCTION
1	1	X	X		LANGUAGE-ENGLISH
0	1	X	X		LANGUAGE-GERMANY
0	0	X	X		LANGUAGE-SPANISH
1	0	X	X		LANGUAGE-FRENCH
X	X	1	X		115 VOLT PROGRAM
X	X	0	X		220 VOLT PROGRAM
X	X	X	0		MICROPROCESSOR CONTROL
X	X	X	1		MANUAL OVERRIDE

FOLDER RUNS WITHOUT PROGRAM

LED LEGEND

- OFF
- INITIALLY ON
- G GREEN
- R RED
- Y YELLOW

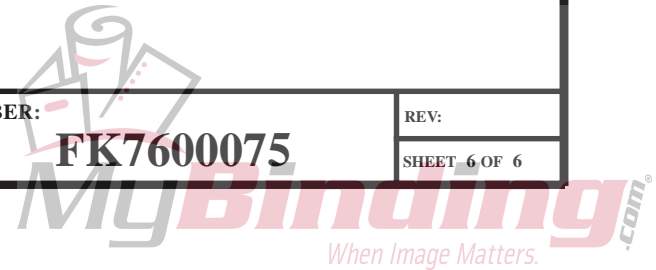
SW LEGEND 0 SWITCH OFF
1 SWITCH ON
X DON'T CARE



DESCRIPTION: 115V AC SCHEMATIC MODULAR 8PG
UNIT NAME: FLEXIFOLD

ASSEMBLY NUMBER: **FK7600075**

REV:
SHEET 6 OF 6



Include machine model & serial number when ordering parts.

WARNING LABELS

WARNING
GUARD MISSING
DO NOT OPERATE

50495

**OPTIONAL
BATCH COUNTER
RECEPTACLES
CONTACT BAUMFOLDER
PARTS AT 1-800-543-6107**

56377

CAUTION
IMPROPER PLACEMENT
OF SHEET GUIDES WILL
CAUSE ROLL DAMAGE
KEEP NIP GUARDS IN PLACE

41404



264-888-01-00
**EARTH
GROUND LABEL**

**CAUTION - HAZARDOUS MOVING PARTS - GUARD MUST BE IN PLACE WHEN
OPERATING FOLDER - KEEP HANDS, HAIR & LOOSE ARTICLES AWAY FROM MOVING
PARTS.**

50215

CAUTION
BAUMFOLDER RECOMMENDS USE OR RBP SUREWASH
TO CLEAN FOLD ROLLS.
THE USE OF ANY OTHER CLEANING SOLVENT CAN DAM-
AGE THE ROLLS AND VOID THE WARRANTY.
CONTACT BAUM USA TO ORDER SUREWASH SOLUTION,
1-800/543-61 07.

45533

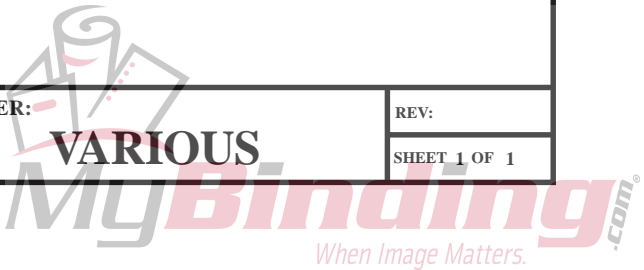
REV:
SHEET 1 OF 1

ASSEMBLY NUMBER:
VARIOUS

DESCRIPTION: **WARNING LABELS**
UNIT NAME: **FLEXIFOLD**



BAUM



Baumfolder has authorized dealers located throughout the United States.

Call toll free, **1-800/543-6107** for parts or the number of your nearest authorized dealer.



BAUMFOLDER CORPORATION
1660 Campbell Road
Sidney, Ohio 45365-0728
Phone: 937/492-1281 or 800/543-6107
Fax: 800/452-0947
Internet: www.baumfolder.com
E-mail: baumfolder@baumfolder.com

BAUM FLEXIFOLD PARTS LIST

GBC#	VENDOR#	DESCRIPTION
1727301	FK0000663	STEPPING MOTOR FOLDING PLATE
1727302	FK000295	CONTROL (MAIN PCB)
1727812	Fk2000258	MAIN BOARD
1727813	267-090-B5-01	STRIPPER ASSY
1727814	53513	TIRE PULL OUT ASSY
1727815	FK2000905	ACCESSORY KIT
1724953	262-453-BG-01	DEFLECTOR ASSY
1722687	07791	PERF BLADE 41T
1728368	FK7000485	NORMALLY OPEN SOLENOID
1728369	264-090-BG-01	STRIPPER ASSY
1723864	261-680-BG-01	SHEET DETECTOR TAB ASSY
1728837	264-858-01-00	STATIC ELIMINATOR
1728775	262-83-04-00	SCREW SOC SET CUP
1728776	263-489-01-00	GEAR SPUR
1728777	263-784-01-00	MOTOR STEPPING X 10

