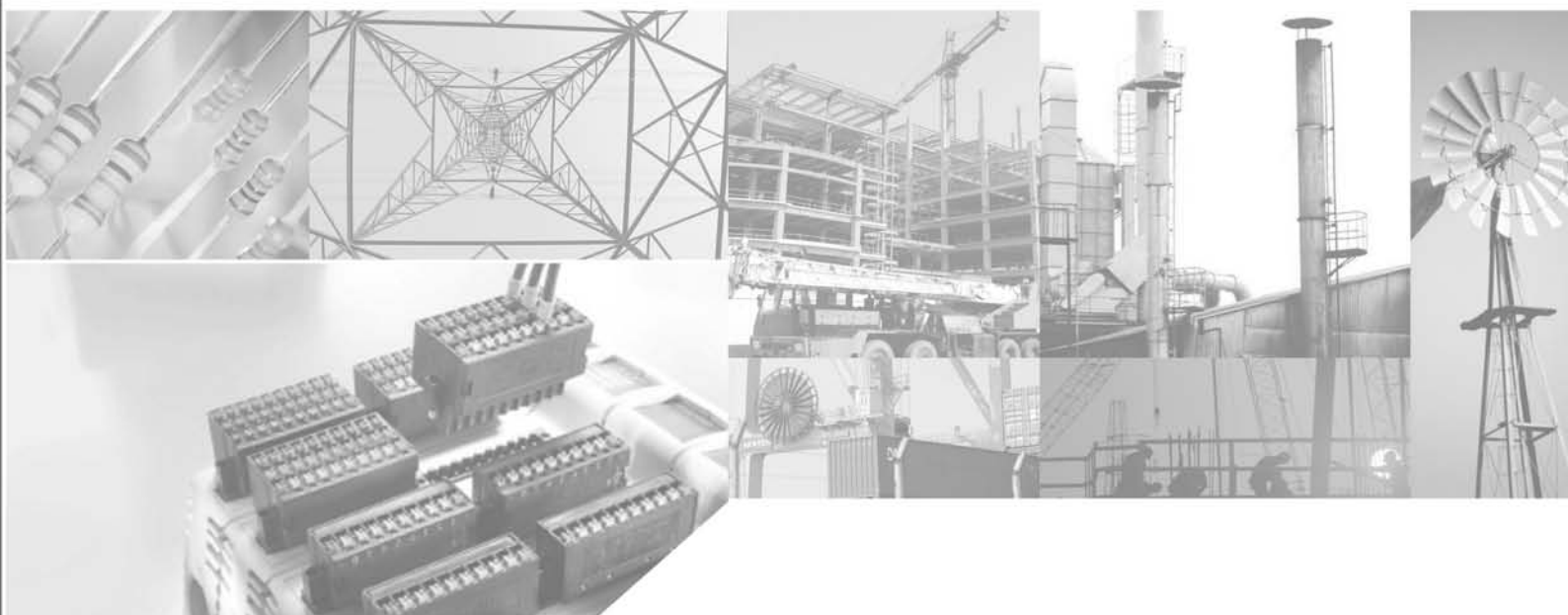


Neo_M680

Hardware User Guide

Version 1.0




Let's enjoy the wireless life

Copyright

Copyright © 2008 Neoway Technology

All rights reserved.


neoway 有方 is a trade mark of Neoway Technology Co., Ltd.

Notice

This document is intended for the customer engineers.

This document is subject to change without any notice.

No responsibility is assumed by Neoway Technology for the use of this document.

Neoway Technology always provides the best supports.

For pricing, delivery, and ordering information please contact:

Sales@neoway.com.cn

For any technical support requests please contact:

Support@neoway.com.cn

For further information please visit:

<http://www.neoway.com.cn>

Contents

Copyright	2
1. Introduction	6
2. General Description	6
3. Simplified Block Diagram	6
4. Key Features	7
5. Product Specifications	8
5.1 Variants.....	8
5.2 Dimension & Package.....	8
5.3 Pin Description.....	9
5.4 PCB foot print.....	12
6. Application Interface	13
6.1 Power Supply Requirements.....	13
6.1.1 Power Supply Basic Design Rules.....	13
6.1.2 Extended Design Rules for Power Supply:.....	15
6.2 ON/OFF Procedure.....	17
6.2.1 Turning on the module:.....	18
6.2.2 Turning off the module:.....	18
6.2.3 RESET.....	19
6.2.4 VMC.....	19
6.3 UART.....	20
6.3.1 Basic Descriptions of UART.....	20
6.3.2 Level Translators for UART.....	20
6.4 Sleep mode.....	22
6.4.1 DTR.....	22
6.4.2 RING.....	23
6.5 SIM interface.....	23
6.6 Running LED Indicator.....	25
6.7 Audio Interface.....	26
6.8 Antenna Interface.....	28
7. Mounting the Module onto the Application Board	30

8. Package30

9. Terms and Abbreviations.....31

Neoway Technology Co., Ltd

Document History

Revision History		
Version	Remarks	Date Issue
V1.0	Initial Version	2013-9

1. Introduction

This document describes the hardware features of M680, and guides for the relevant application design.

2. General Description

With the ultra-compact design, M680 is intended to be used in a wide range of applications, including industrial and consumer devices. M680 is a GSM/GPRS module with EDGE of downlink. It features with voice, SMS, and data services.

3. Simplified Block Diagram

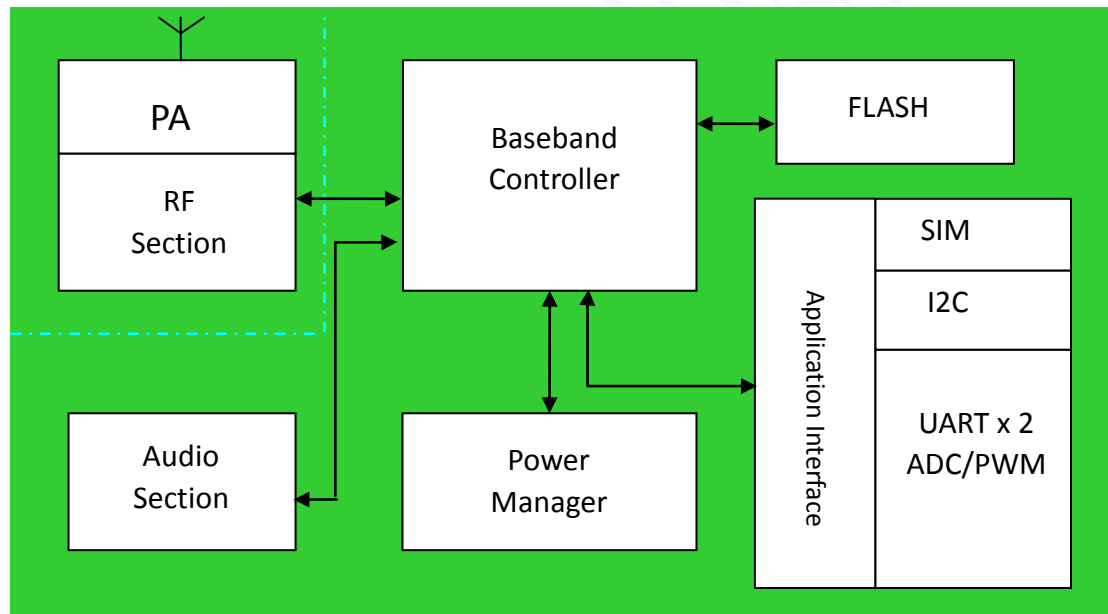


Figure 1 M680 Block Diagram

4. Key Features

Table 1 M680 Key Features

Feature	Implementation
Frequency Bands	850/900/1800/1900 MHz quad-band Compliant with GSM/GPRS Phase2/2+
Sensitivity	< -107dBm
Transmit Power	850/900 Class4(2W) 1800/1900 Class1(1W)
AT	GSM07.07 Extended AT commands
Audio CODEC	FR、EFR、HR、AMR
SMS	TEXT/PDU Point-to-point / cell broadcast
DATA	GPRS: Class 12
Supplementary Service	Call forwarding (CFB, CFNA, CFU)
	Call waiting & Call hold
	Multiparty call
	USSD
CPU	ARM7-EJ@260MHz, 32Mbits SRAM, 16~32Mbits Nor Flash
Open Resources	16Mbits RAM, 0.3~16Mbits Flash
Interfaces	UART x 2, I ² C, SPI, ADC, PWM, GPIO
Operational Temperature	-40°C ~ +85°C
Operating Voltage	3.5V~4.2V (typical 3.9V)
Peak Current	Max 1.8A
Power Consumption	< 2mA @DRX5 (Sleep mode)

5. Product Specifications

5.1 Variants

Variants	Frequencies	Packages
M680-QUAD-AA0/A00	850/900/1800/1900MHz Quad-band	71 Pin LCC

5.2 Dimension & Package

Physical Characteristics	
Dimensions	15mm*18mm*2.1mm (Length*Width*Thickness)
Weight	2 g
Package	71 Pin LCC

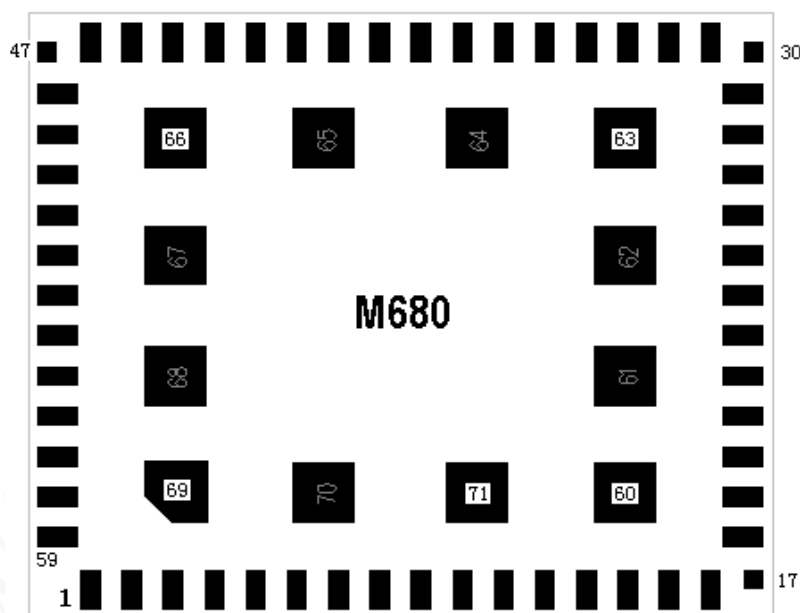


Figure 2 M680 Sketch

5.3 Pin Description

Table2 M680 pin definition

M680				
Pin	Signal	I/O	Function	Note
1	ON/OFF	DI	Switch the module on/off	Low level pulse triggered
2	SPKP	AO	Speaker output P	Use AT command to open and 0.9W@8Ω
3	SPKN	AO	Speaker output N	
4	MICP0	AI	MIC+	$V_i \leq 200\text{mVpp}$
5	MICN0	AI	MIC-	$V_i \leq 200\text{mVpp}$
6	EAR-L	AO	Earpiece output L	Signal Ended Output. Can drive a 16Ω/32Ω earpiece directly.
7	EAR-R	AO	Earpiece output R	Signal Ended Output. Can drive a 16Ω/32Ω earpiece directly.
8	MICN1	AI	MIC-	$V_i \leq 200\text{mVpp}$
9	MICP1	AI	MIC+	$V_i \leq 200\text{mVpp}$
10	RECN	AO	Receiver output N	32Ω receiver output
11	RECP	AO	Receiver output P	
12	Reserved		Reserved	
13	Reserved		Reserved	
14	Reserved		Reserved	
15	Reserved		Reserved	
16	Reserved		Reserved	
17	Reserved		Reserved	
18	GND	PWR	GND	
19	SIM_CLK	DO	SIM clock	
20	SIM_DATA	DIO	SIM data	5KΩ internal pull-up
21	SIM_RST	DO	SIM reset	Prompted by module
22	VSIM	PWR	SIM supply voltage	1.8/3.0V compatible.
23	DAISYNC	DO	Digital audio synchronization	
24	DAIPCMIN	DI	Digital audio input	
25	DAIPCMOUT	DO	Digital audio output	
26	DAICLK	DO	Digital audio signal clock	
27	Reserved		Reserved	
28	Reserved		Reserved	
29	GND	PWR	GND	
30	BT_ANT	I/O	Antenna interface for BT	Connect 50Ω antenna
31	GND	PWR	GND	
32	Reserved		Reserved	

33	Reserved		Reserved	
34	Reserved		Reserved	
35	Reserved		Reserved	
36	VMC	PWR	Output 2.8V	Can be used to power the level translators. $I_{max}=50mA$
37	URXD	DI	Serial data input of module	
38	UTXD	DO	Serial data output of module	
39	Reserved		Reserved	
40	Reserved		Reserved	
41	VRTC	PWR	RTC power	2.8V, $I_{max}=2mA$
42	DTR	DI	Data Terminal Ready	Can be used to control sleep mode.
43	RING	DO	Output for RING indicator	Can be used to indicate an incoming voice call or SMS.
44	LIGHT	DO	Status LED	2.8V/4mA output Can drive a LED directly
45	Reset	DI	Reset input	Active low
46	GND	PWR	GND	
47	GPRS_ANT	I/O	GPRS antenna interface	Connect 50Ω antenna
48	GND	PWR	GND	
49	Reserved		Reserved	
50	Reserved		Reserved	
51	Reserved		Reserved	
52	Reserved		Reserved	
53	Reserved		Reserved	
54	Reserved		Reserved	
55	Reserved		Reserved	
56	ADC	AI	ADC input	$0V < V_{in} < 2.8V$
61	USB_DM	I/O		Software download interface
62	USB_DP	I/O		
57	VBAT	PWR	Main power supply	3.5V~4.3V (typical 3.9V)
58				
59				
68	VBAT	PWR	Main power supply	3.5V~4.3V (typical 3.9V)
60	GND	PWR	GND	
63				
64				
65				
66				
67				
69				

70				
71				

Neoway Technology Co., Ltd

5.4 PCB foot print

Recommended foot print:

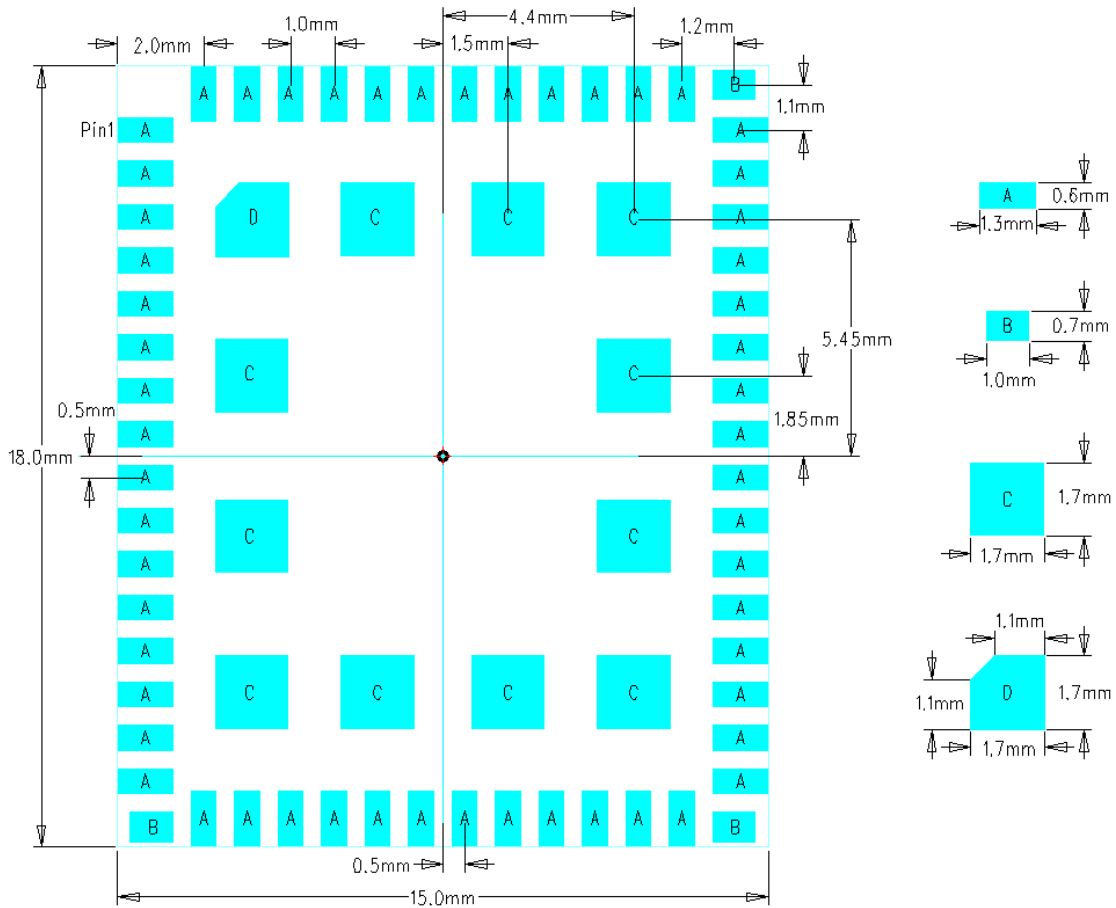


Figure 3 Recommended foot print of M680 (all dimensions in millimeters)

Note:

There may be some masks on the bottom of the module PCB, created by hollowing the solder resist layer, causing reveal of copper. To avoid short circuits, it is recommended to cover the application PCB with a silkscreen block at the area under the module, but excluding soldering area.

6. Application Interface

6.1 Power Supply Requirements

Table3 Power Supply and ON/OFF Control

Signal	I/O	Function	Note
VMC	PWR	2.8V power output	Can be used to power the level translators. I _{max} =5mA
Reset	DI	Reset input	Active low > 60mS.
ON/OFF	DI	Switch the module on/off	Low level pulse triggered.
VBAT	PWR	Main Power Supply	3.5V~4.3V(typical 3.9V)

6.1.1 Power Supply Basic Design Rules

VBAT is the main power supply for internal base band and radio PA of the module, in a range of 3.5V-4.3V. A 3.9V voltage is preferable.

The performance of power supply issued, is a critical path to module's performance and stability. The GSM bursts can cause current peaks up to 1.8A, therefore large bypass capacitors are expected to reduce voltage drops during the bursts. The biggest current occurs when the received signal is very low. It's very important to ensure that the voltage of supply rail never drops below 3.5V while any burst occurs.

Figure 4 shows how the GSM bursts and voltage drops.

Figure 5 shows how the capacitor helps to improve peak current performance:

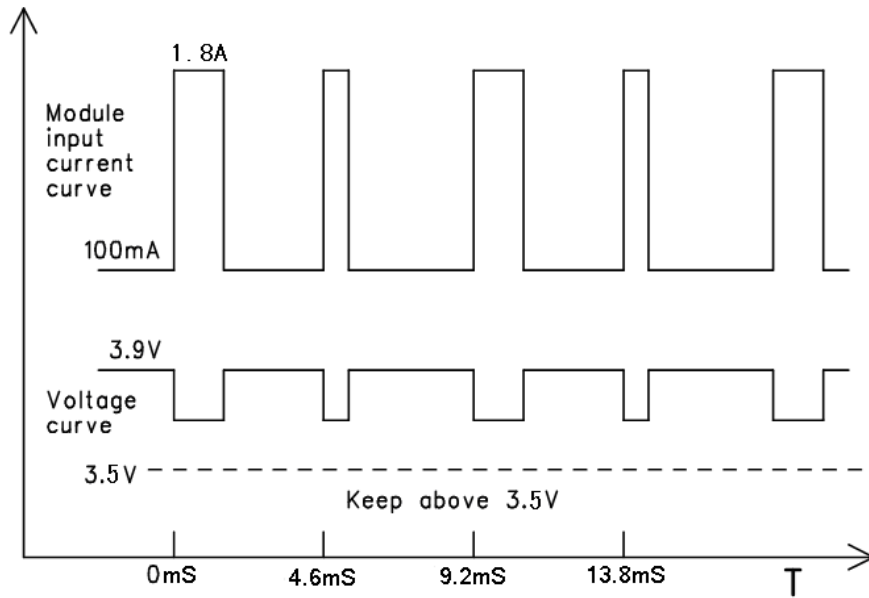


Figure 4 Burst Caused Current Peaks and Voltage Drops

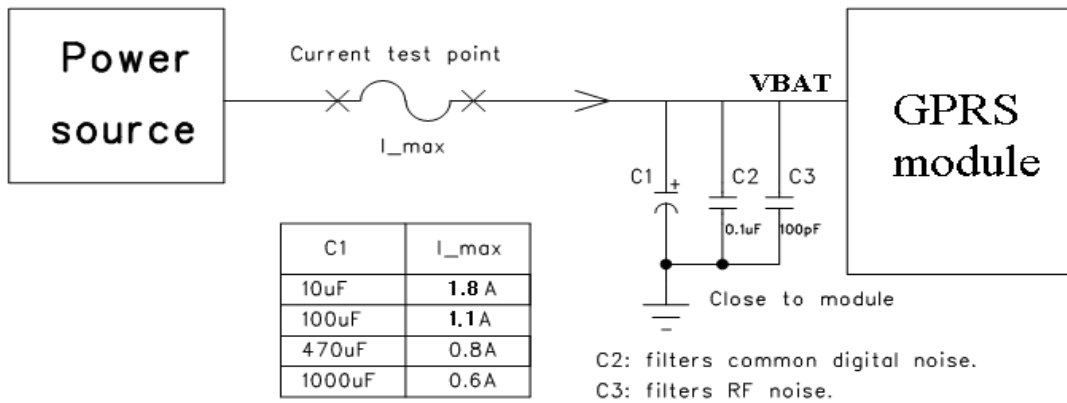


Figure 5 Test Circuit and Peak Current

Results may vary depending on the ESR of capacitors, and the impedance of power source.

- A low ESR 1000uF aluminum capacitor for C1 can be selected. As an alternative, a 470uF tantalum capacitor is also suited. In case of Li-Ion cell battery used, 220uF or even 100uF tantalum capacitor may be applicable because of the battery’s low internal impedance and the ability to provide high transient current.
- Use a low impedance power source, and keep the resistance of the power supply lines as low as possible.

- The power source should be able to output an average current greater than 1A.
- Some small capacitors, with values of 0.1 μ F, 100pF, 33pF, placed close to the module's power pin, are very helpful to suppress high frequency disturbances.
- The voltage range of power supply must never be exceeded. Over-voltage can even destroy the module permanently.
- Ensure the trace for VBAT to be wide enough, in order to pass the current peaks without significant voltage drops. The width of 2mm is preferable.

6.1.2 Extended Design Rules for Power Supply:

6.1.2.1 Power Control

A controlled power supply is preferable if used in harsh conditions. RESET pin may be not functioning under strong disturbance. The output enable pin of LDO or DC/DC chipset could be used for emergency power control of the module, as shown in Figure 6.

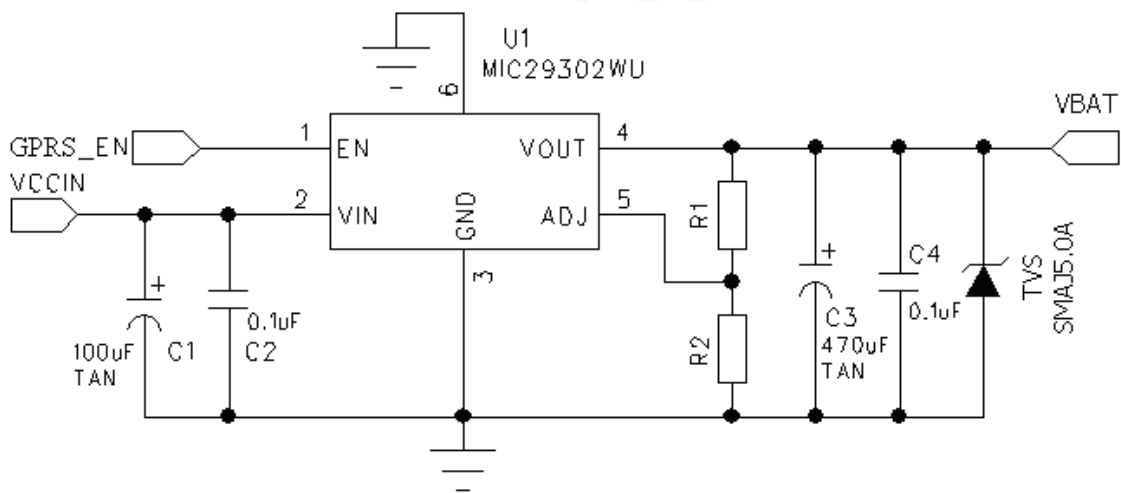


Figure 6 Using LDO's enable pin for emergency power control

The alternative way is to use a P-MOSFET to control the module's power, as shown in Figure 7. The GPRS_EN signal is routed to host GPIO, controlling the ON/OFF of the P-MOSFET. The host can cut off and then switch on the power supply in case of abnormal conditions, such as no response from the module or the disconnection of GPRS.

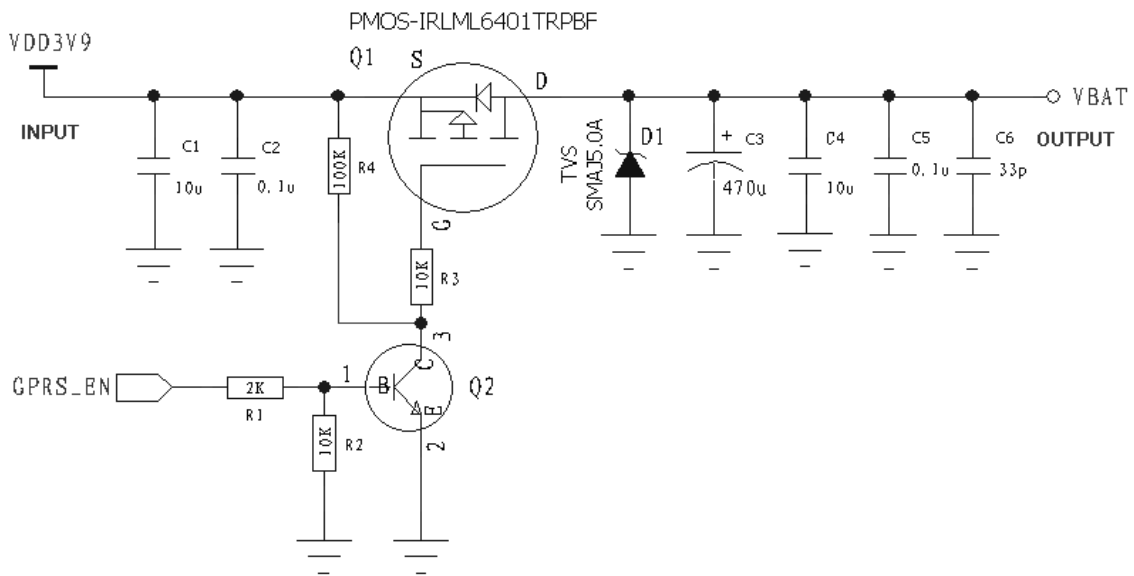


Figure 7 Using PMOS for power control

Q2 is for eliminating the need for a high enough voltage level of the host GPIO. In case that the GPIO can output a high voltage greater than $V_{DD3V9} - |V_{GS(th)}|$, where $V_{GS(th)}$ is the Gate Threshold Voltage, Q2 is not needed.

Reference components:

Q1: IRML6401

Q2: MMBT3904

C4: 470uF tantalum capacitor rated at 6.3V; or 1000uF aluminum capacitor.

It's strongly recommended to place a TVS diode on VBAT to ground, in order to absorb the power surges subjected. The SMAJ5.0A from Vishay can be as a choice.

6.1.2.2 Power Separating

As described in section 6.1.1, the GSM device works in burst mode generating voltage drops on power supply. And furthermore this results in a 217Hz TDD noise through power (One of the way generating noise. Another way is through RF radiation). Analog parts, especially the audio circuits, are subjected to this noise, known as a “buzz noise” in GSM systems. To prevent other parts from being affected, it's better to use separated power supplies. The module shall be supplied by an

independent power, like a DC/DC or LDO.

The inductor used in Reference Design (b), should be a power inductor and have a very low resistance. The value of 10 μ H, with average current ability >1.2A and low DC resistance, is recommended.

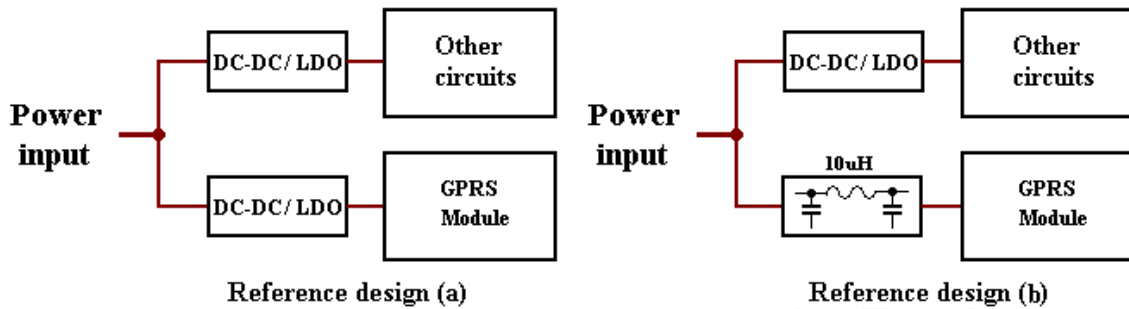


Figure 8 Using separated power supply for module

Never use a diode to make the drop voltage between a higher input and module power. It will obviously decrease the module performances, or result in unexpected restarts, due to the forward voltage of diode will vary greatly in different temperature and current.

6.1.2.3 EMC Considerations for Power Supply

Place transient overvoltage protection components like TVS diode on power supply, to absorb the power surges. SMAJ5.0A could be a choice.

6.1.2.4 Power-on Sequence

Prior to turning on the module, turn on the host MCU and finish the UART initialization. Otherwise conflicts may occur during initialization, due to unstable conditions.

6.2 ON/OFF Procedure

ON/OFF is a low level pulse active input, used to turn on or off the module.

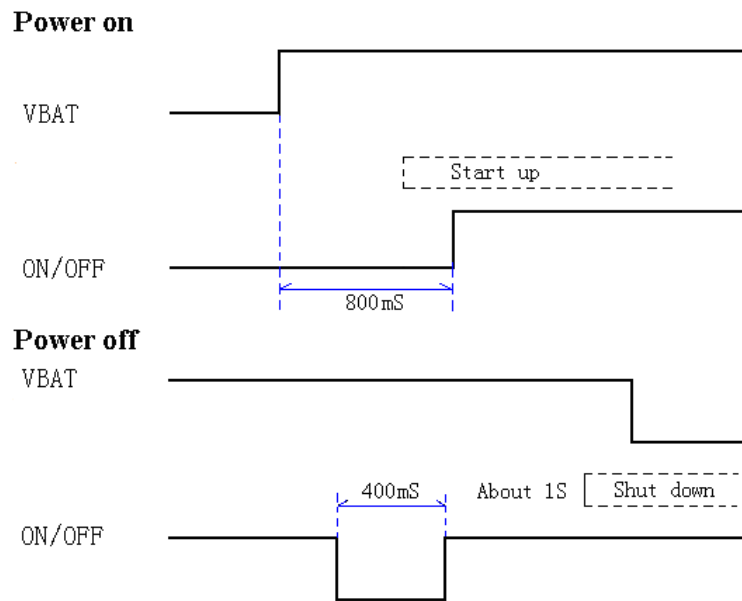


Figure 9 Turning on /off the module using ON/OFF

6.2.1 Turning on the module:

While the module is off, drive the ON/OFF pin to ground for at least 600ms (800ms is recommended) and then release, the module will start. An unsolicited message will be sent to host through AT port (“+EIND: 1”), indicating the powering up of the module and the AT commands can respond.

It's recommended to drive the ON/OFF to low before applying the VBAT to module. 300ms (400ms is recommended) later from the VBAT applied, release the ON/OFF. Therefore the module starts up. The simplest way to power on the module, is to directly tie the ON/OFF to ground, issuing to an auto-power-on feature.

After the module is operating, keep ON/OFF being high level.

6.2.2 Turning off the module:

While the module is on, drive the ON/OFF pin to ground for at least 500ms and then release, the module will try to detach to network and normally 1 second later it will shut down. Another approach to turn off the module is with AT command.

Figure 10 shows a reference circuits for ON/OFF control with inverted control logic.

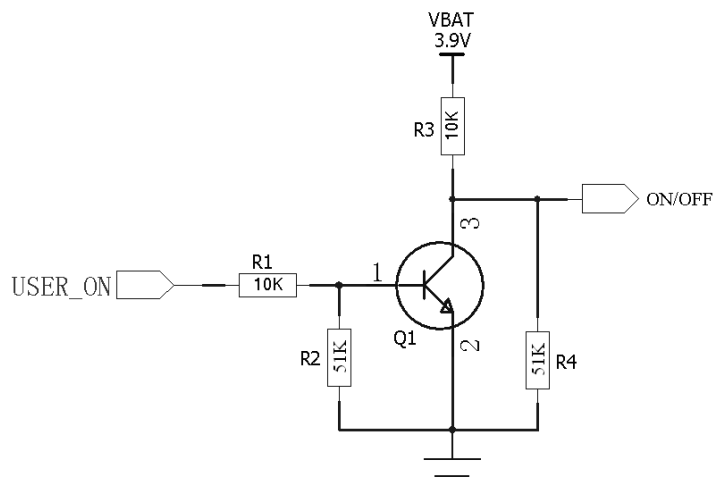


Figure 10 Reference circuit for ON/OFF control

Reference Components:

Q1: MMBT3904, or to use digital transistor with bias resistors built in, like DTC123/114

The combination of R3 and R4, should limit the high voltage of ON/OFF less than 3.0V.

 **Note:**

- ◆ If the host itself is not initialized before turning on the module, some abnormal conditions on IO or UART may affect the power on procedure.
- ◆ The better way to rescue the module from abnormal condition, is to apply a power OFF-ON procedure, rather than using the ON/OFF control signal. In fact ON/OFF signal is software-dependent.

6.2.3 RESET

Pull the Reset signal to low level for at least **60mS** to reset the module. A pull-up resistor is internally included. Reset pin can be left open if not used.

6.2.4 VMC

VMC is provided to power the level translators, with a 2.8V / 5mA output.

VMC can also be used to monitor the on/off state of module. It outputs 2.8V high level while the module is on, and low level while the module is off.

6.3 UART

6.3.1 Basic Descriptions of UART

Table 4 UART

Signal	I/O	Function	Note
URXD1	DI	Serial input of module	
UTXD1	DO	Serial output of module	
DTR	DI	Signal for controlling sleep mode	
RING	DO	Ringing output	

UART1 is for AT commands, data sending/receiving, firmware updating, etc.

As a DCE device, the module is connected to DTE as shown in Figure 11.

Supported baud rates are 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 230400bps, and the default is 115200.

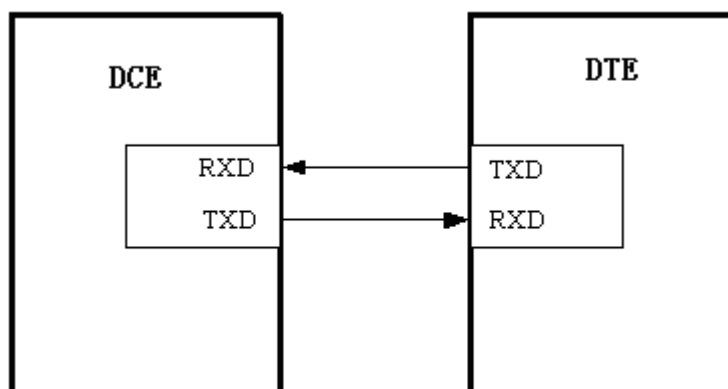


Figure 11 Connection between DCE (module) and DTE

The UART of M680 works at 2.8V CMOS logic level. The voltages for input high level should not exceed 3.0V.

6.3.2 Level Translators for UART

If the UART is interfacing with a MCU that has 3.3V logic levels, resistors should be connected in series with the signals.

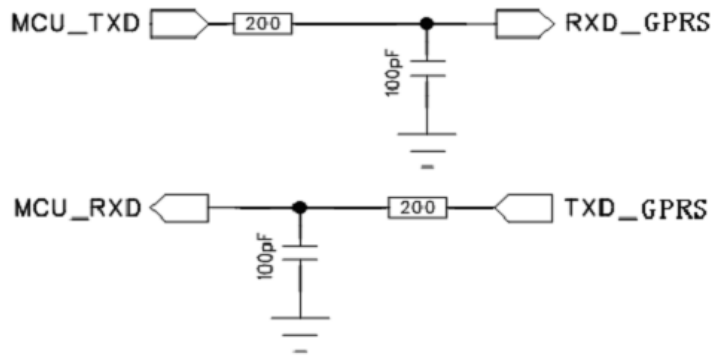


Figure 12 Interfacing with 3.3V logic levels of MCU

If the UART is interfacing with a MCU that has 5V logic levels, general level translators are required, for both inputs and outputs. As shown in Figure 13.

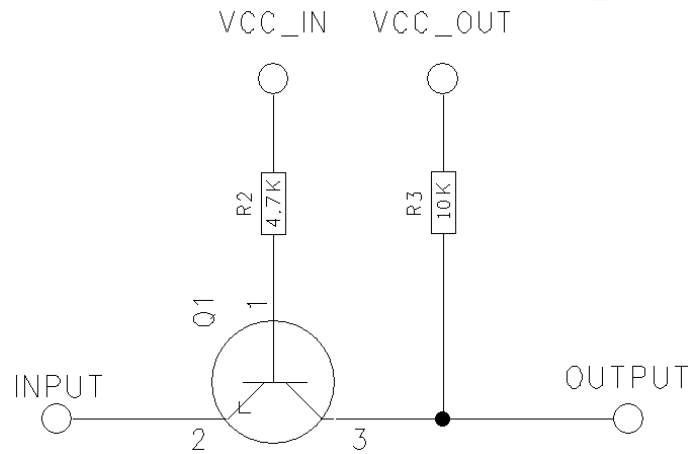


Figure 13 Interfacing with 5V logic levels of MCU

Reference components:

R2: 2K-10K. The higher rate the UART works at, the smaller value used

R3: 4.7K-10K. The higher rate the UART works at, the smaller value used

Q1: MMBT3904 or MMBT2222. High-speed transistors preferred.

Used for 5V logic -> 2.8V logic:

While this circuit used between MCU TXD and module URXD1, the INPUT signal is connected to MCU TXD, and OUTPUT connected to module URXD1. VCC_IN powered from 5V and VCC_OUT powered from 2.8V (module's VMC can be used). This applies to DTR control as well.

Used for 2.8V logic -> 5V logic:

It can be used between module UTXD1 and MCU RXD as well, with INPUT connected to module UTXD1, and OUTPUT connected to MCU RXD. VCC_IN powered from 2.8V (module's VMC) and VCC_OUT powered from 5V. This applies to RING signal as well.

**Note:**

Avoid sparks and glitches on UART signals while the module is in a turning on procedure.

Avoid sending any data to UART during the beginning of 2 seconds after the module being turned on.

6.4 Sleep mode

6.4.1 DTR

Generally DTR is used for sleep mode control. For details, see AT commands manual. Based on the setting of the selected mode, pulling DTR low will bring the module into relevant power saving mode. Working in this mode, the power consumption is around 2mA, depending on the DRX setting of network.

In sleep mode, the module can also respond to the incoming call, SMS, and GPRS data. The host MCU can also control the module to exit sleep mode by controlling DTR.

The controlling of sleep mode:

- 1) Keep DTR high in normal working mode. Activate the sleep mode by using the AT command `AT+ENPWRSAVE=1`.
- 2) Pull DTR low, the module will enter sleep mode, but only after process and pending data finished.
- 3) UART is not available in sleep mode.
- 4) In sleep mode, the module can be woken up by the events of incoming voice call, received data, or SMS. Meanwhile the module will send out the unsolicited messages by the interface of RING or UART.

Upon receipt of the unsolicited messages, the host MCU should pull DTR high firstly, otherwise the module will resume sleep mode shortly. And then the host MCU can process the voice call, received data, or SMS. After processing is finished, pull DTR low again to put the module into

sleep mode.

- 5) Pull DTR high, the module will exit from sleep mode actively, and furthermore enable the UART. Thus the voice call, received data, or SMS can be processed through UART. After processing finished pull it low again, to take the module back to sleep mode.

6.4.2 RING

- 1) Once the incoming voice call, the module sends out “ring” message through UART and meanwhile outputs 250mS low pulses at 4S period on RING signal. See Figure 14.

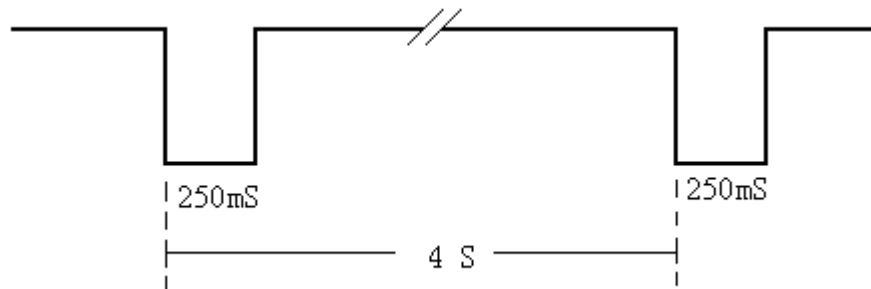


Figure 14 RING indicator for incoming call

- 2) Upon receipt of SMS, the module outputs one 600mS low pulse. See Figure 15.

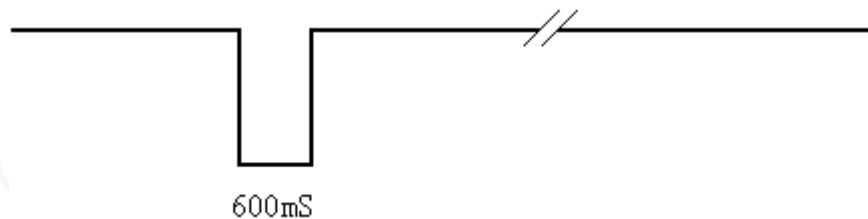


Figure 15 RING Indicator for SMS

6.5 SIM interface

Table 5 SIM Interface

Signal	I/O	Function	Note
VSIM	PWR	SIM supply voltage	1.8/3.0V
SIM_CLK	DO	SIM clock	
SIM_RST	DO	SIM reset	
SIM_DATA	DIO	SIM data	Internal pull up

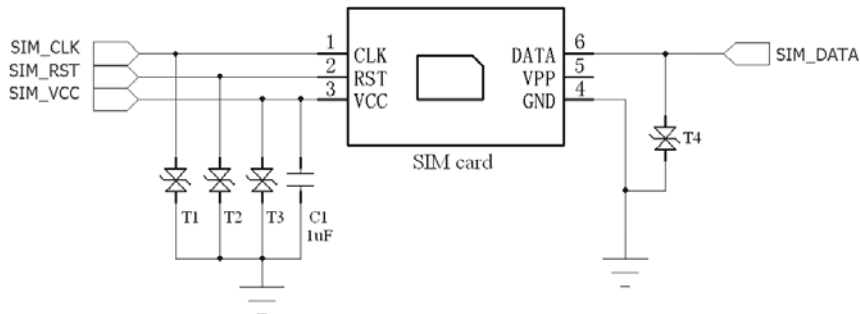
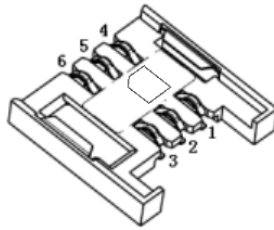


Figure 16a Reference design of SIM interface



Pin1=VCC, Pin2=RST, Pin3=CLK, Pin4=GND, Pin5=VPP, Pin6=DATA

Figure 16b a sample of SIM card socket

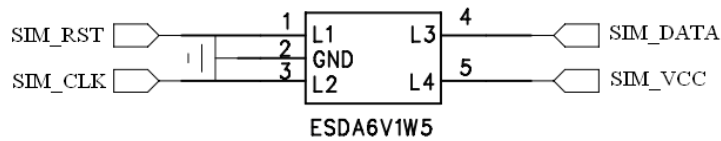


Figure 16c the recommended ESD diode array

M680 SIM interface is 3V/1.8V compatible. VSIM is for SIM power and can supply a 30mA current.

SIM_DATA is internally pulled up with a 5KΩ resistor. External pull-up resistor is not needed.

SIM_CLK can work at several frequencies, but at 3.25MHz typically.

ESD protectors, such as ESD diodes or ESD Varistors, are recommended on the SIM signals, especially in automotive electronics or other applications with badly ESD. The total equivalent capacitance on any SIM signal, include the junction capacitance of the ESD diode and the distributed capacitance of PCB trace, can't be higher than 120pF.

If the SIM card is installed in a closed case without human touch or ESD, 22~33pF MLCC capacitors can replace the ESD diodes for cost down.

SIM card is sensitive to GSM TDD noise and RF interference. So, the rule is very important in the PCB design, listed as the following.

- ☆ The antenna should be installed a long distance away from the SIM card and SIM card traces, especially to the build-in antenna.
- ☆ The PCB traces of SIM should be as short as possible and shielded with GND copper.
- ☆ The ESD diodes or small capacitors should be closed to SIM card.

**Note:**

Small capacitors and the junction capacitance of the ESD diode are to avoid the interference from/to antenna, ensuring the correct SIM access and good RF performance.

6.6 Running LED Indicator

Table 6 Running Indicator

Signal	I/O	Function	Note
BACK_LIGHT	DO	Running Status	Can drive a LED directly

The various blink behaviors of LED indicate different of module status.

It can output a 4mA current and 2.8V voltage, therefore a LED can be directly connected to this pin with a resistor in series. For better luminance, drive the LED with a transistor instead, see Figure 17.

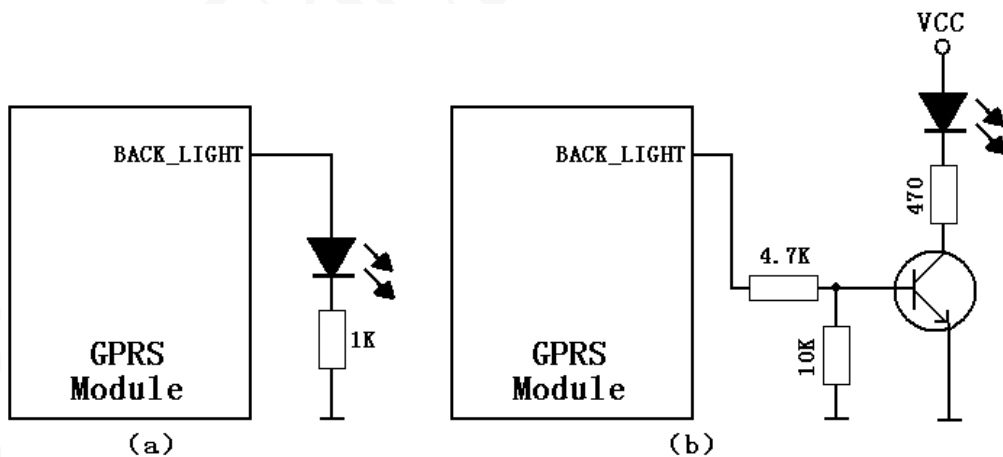


Figure 17 LED Indicator

6.7 Audio Interface

Table 7 Audio Interface

Signal	I/O	Function	Note
SPKP	AO	Speaker output P	Use AT command to open and 0.9W@8Ω
SPKN	AO	Speaker output N	
MICP0	AI	MIC+ input	Vpp≤ 200mV
MICN0	AI	MIC- input	
EAR-L	AO	Earpiece output L	Can drive a 16Ω/32Ω earpiece directly
EAR-R	AO	Earpiece output R	Can drive a 16Ω/32Ω earpiece directly
MICN1	AI	MIC-	Vpp≤ 200mVpp
MICP1	AI	MIC+	
RECN	AO	Receiver output N	32Ω receiver output
RECP	AO	Receiver output P	32Ω receiver output

For reference audio interface see Figure 18. The peak-peak voltage routed to MIC+/MIC- should not exceed 200mV. AGC circuit is integrated inside the module. Electret microphone is suited.

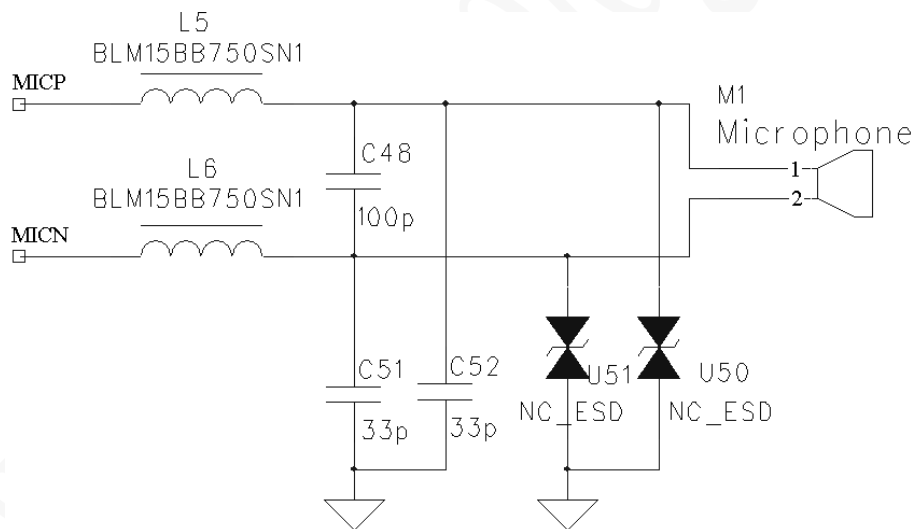


Figure 18 Reference design of microphone interface

A bias voltage for microphone is provided through MICP and MICN, as shown in Figure 19. But if an amplifier is used between the microphone and module, capacitors like C1 and C2, should be placed between the outputs of amplifier and module, to block the bias voltage.

For a peak-peak voltage greater than 200mV, an attenuation circuit comprised of R1-R4 should be used.

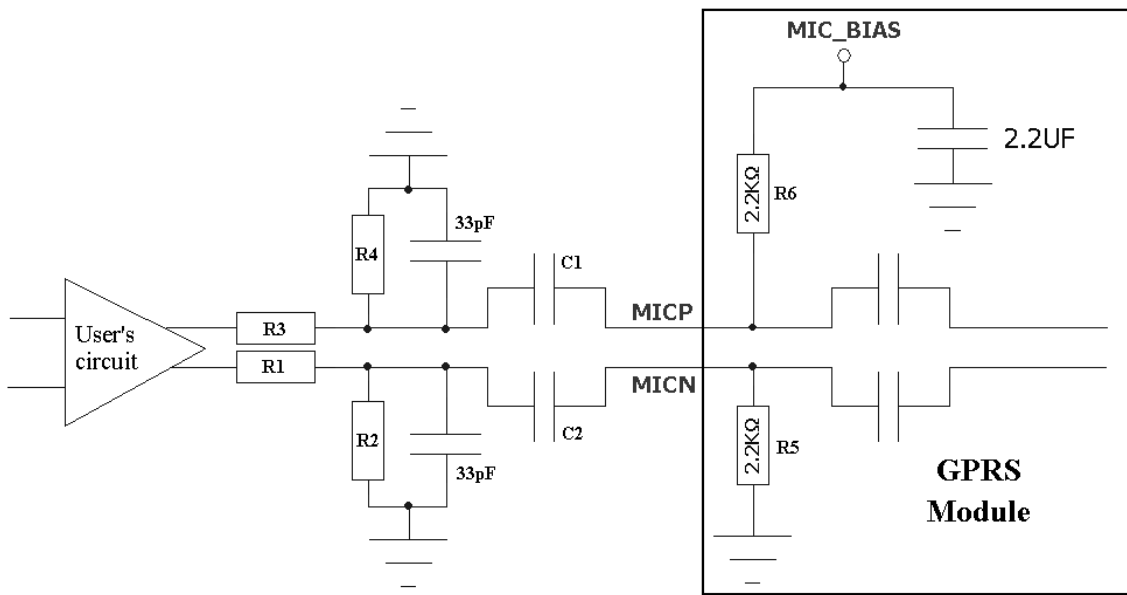


Figure 19 Reference design for MIC interface

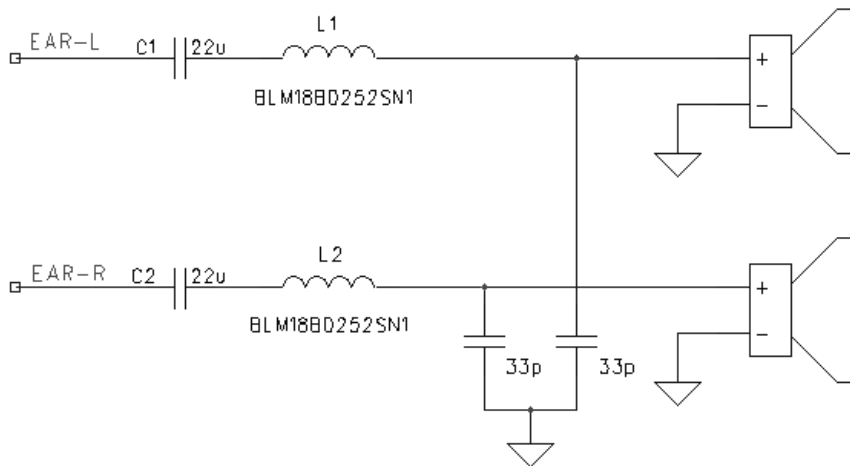


Figure 20 Reference design for Ear interface

Figure 20 shows a reference design for earpiece interface. A 16Ω/32Ω earpiece can be directly driven by the module. To pass the low frequency audio, use large capacitors for C1 and C2.

If an external amplifier is used for driving the speakers, 1uF~4.7uF coupling capacitors should be used to block the DC voltage, as shown in Figure 21.

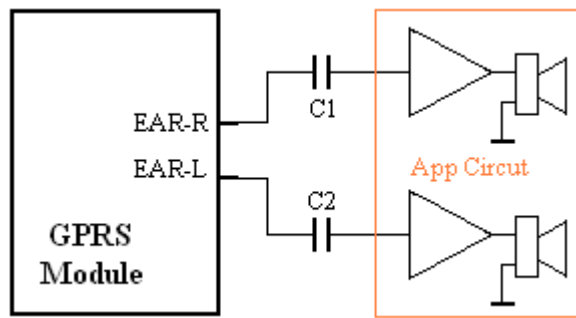


Figure 21 Using capacitors to couple audio outputs

As the description of TDD noise before, the GSM radio frequency is modulated at 217Hz. The 217Hz and its derivative frequency is well within audio band, therefore a TDD noise often affect the audio performance through power and air. Some small capacitors between 27pF-100pF and ferrite beads, placed on the audio path can attenuate TDD noise.

For Suppressing the TDD noise, differential audio interface is preferable. The PCB trace of audio signal should be routed as differential line.

In particular, the microphone interface is a pair of small signal, peak-peak voltage <200mV, must comply the rule of differential line. The microphone interface should be routed as short as possible.

6.8 Antenna Interface

A 50Ω antenna is required. VSWR < 1.5. The antenna should be well matched to achieve best performance. It should be installed far away from high speed logic circuits, DC/DC power, or any other strong disturbing sources.

ESD protection is built in module. For special ESD protection, a ESD diode can be placed close to the antenna. But ensure to use a low junction capacitance one. The junction capacitance should be less than 0.5pF, otherwise the RF signal will be attenuated. RCLAMP0521P from Semtech, or ESD5V3U1U from Infineon, can be used here. See Figure 22.

The trace between the antenna pad of module and the antenna connector, should have a 50Ω characteristic impedance, and be as short as possible. The trace should be surrounded by ground copper. Place plenty of via holes to connect this ground copper to main ground plane, at the copper edge.

If the trace between the module and connector has to be longer, or built-in antenna is used, a π -type matching circuit should be needed, as shown in Figure 22. The types and values of C1, L1, and L2 should be verified by testing using network analyzer instrument. If the characteristic impedance is well matched, and VSWR requirement is met, just use a 0 Ω resistor for C1 and leave L1, L2 un-installed.

Avoid any other traces crossing the antenna trace on neighboring layer.

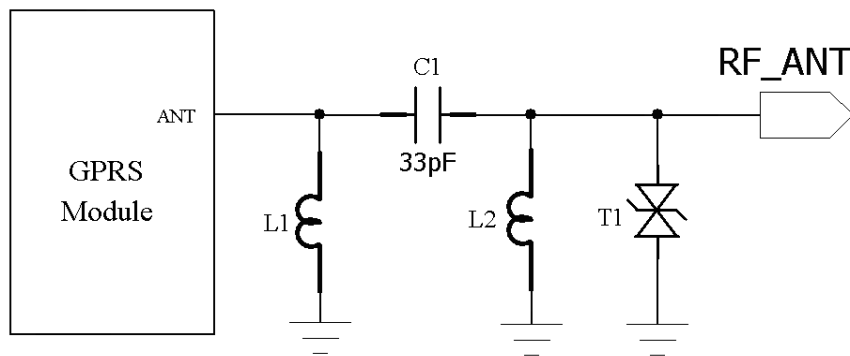


Figure 22 Reference design for antenna interface

Substrate 1 Height	H1	1.6000
Substrate 1 Dielectric	Er1	4.3000
Lower Trace Width	W1	1.1000
Upper Trace Width	W2	1.1000
Ground Strip Separation	D1	0.2000
Trace Thickness	T1	0.0350
Impedance	Zo	49.77

Units: Millimetres

Interface Style: Standard

G.S. Convergence: Fine (Slower)

Figure 23 Reference parameters for 50 Ω trace on a 1.6mm double layer PCB

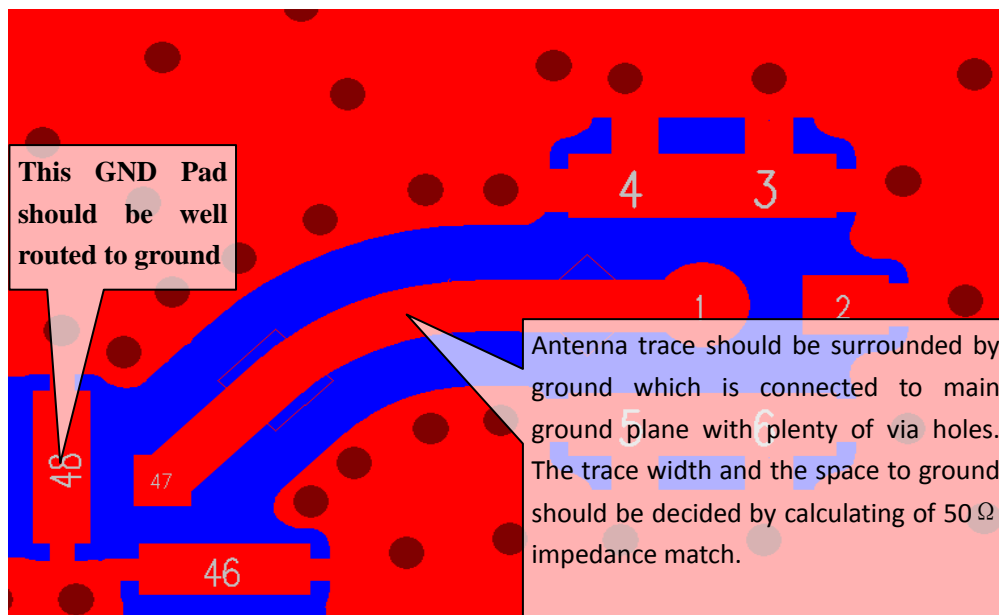


Figure 24 Reference layout for antenna interface

7. Mounting the Module onto the Application Board

M680 is compatible with industrial standard reflow profile for lead-free SMT process.

The reflow profile is process dependent, so the following recommendation is just a start point guideline:

- Only one flow is supported.
- Quality of the solder joint depends on the solder volume. Minimum of 0.15mm stencil thickness is recommended.
- Use bigger aperture size of the stencil than actual pad size.
- Use a low-residue, no-clean type solder paste.

8. Package

M680 modules are packaged in sealed bags on delivery to guarantee a long shelf life. Package the modules again in case of opening for any reasons.

If exposed in air for more than 48 hours at conditions not worse than 30°C/60% RH, a baking procedure should be done before SMT. Or, if the indication card shows humidity greater than 20%,

the baking procedure is also required.

The baking should last for at least 24 hours at 90°C.

9. Terms and Abbreviations

ADC	Analog-Digital Converter
AGC	Automatic Gain Control
AMR	Acknowledged multirate (speech coder)
CSD	Circuit Switched Data
CPU	Central Processing Unit
DCE	Data Communication Equipment
DTE	Data Terminal Equipment
DTR	Data Terminal Ready
EFR	Enhanced Full Rate
EMC	Electromagnetic Compatibility
EMI	Electro Magnetic Interference
ESD	Electronic Static Discharge
FR	Full Rate
GPRS	General Packet Radio Service
GSM	Global Standard for Mobile Communications
HR	Half Rate
IC	Integrated Circuit
IMEI	International Mobile Equipment Identity
LED	Light Emitting Diode
PCB	Printed Circuit Board
RAM	Random Access Memory
RF	Radio Frequency
SIM	Subscriber Identification Module
SMS	Short Message Service
SMT	Surface Mounted Technology
SRAM	Static Random Access Memory
TDMA	Time Division Multiple Access
UART	Universal asynchronous receiver-transmitter
Varistor	Voltage Dependent Resistor
VSWR	Voltage Standing Wave Ratio

ESD protection



EADS requires that the M680 GPRS Module's service points have sufficient ESD protection (against static electricity) when servicing the product. Any product which has its covers removed must be handled with ESD protection. To replace the covers, ESD protection must be applied. All electronic parts of the product are susceptible to ESD.

All ESD-sensitive parts must be packed in metallized protective bags during shipping and handling outside any ESD Protected Area (EPA).

Every repair action involving opening the product or handling the product components must be done under ESD protection.

ESD-protected spare part packages MUST NOT be opened/closed outside of an ESD Protected Area.

EU Regulatory Conformance

As certified by the qualified laboratory, the product is in compliance with the essential requirements and other relevant provisions of the Directive 1999/5/EC. Please note that the above information is applicable to EU countries only.

CE 0700

Antenna Installation: Install the GPRS module antenna at least 20 cm away from your body, in accordance with the requirements of the antenna manufacturer/supplier.

FCC Statment

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Any Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

Note: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to equipment does cause harmful interference to radio or television reception,

—Reorient or relocate the receiving antenna.

—Increase the separation between the equipment and receiver.

—Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

—Consult the dealer or an experienced radio/TV technician for help.

Label of The End Product

The final end product must be labeled in a visible are with the following “Contains TX FCC ID:PJ7-1232”.The FCC part 15.19 statement below has to also be available on the label:This device complies with Part 15 of FCC rules.Operation is subject to the following two conditions:

(1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

To comply with FCC regulations limiting both maximum RF output power and human exposure to RF radiation,the maximum antenna gain including cable loss in a mobile-only exposure condition must not exceed 1dBi for both GSM850 and PCS1900.

A user manual with the end product must clearly indicate the operating requirements and conditions that must be observed to ensure compliance with current FCC RF exposure guidelines.

The end product with an embedded M680 GPRS Module may also need to pass the FCC Part 15 unintentional emission testing requirements and be properly authorized per FCC Part 15.

Note:If this module is intended for use in a portable device,you are responsible for separate approval to satisfy the SAR requirements of FCC Part 2.1093.