

SPEED PUNCH™



MILD STEEL • STAINLESS STEEL • OILTIGHT • METRIC

SAVE TIME AND MONEY
WITH EVERY PUNCH.



USA PHONE 800.435.0786
FAX 800.451.2632

CANADA PHONE 866.384.8813
FAX 800.524.2853

INT'L PHONE +1.815.397.7070
FAX +1.815.397.9247



GREENLEE®

A Textron Company

SPEED PUNCH

IT'S AS
EASY AS

1 SLIDE



2 SECURE



3 PUNCH



UP TO
3X
FASTER*

Use with the LS50 battery-operated driver for ultimate speed and performance.



SPEED LOCK
Quickly secures the system in place - more holes, less time.



NO THREAD PUNCH
Easily slides on/off draw stud.



RUGGED GROOVES
Holds up on the job - no more damaged threads.



EXTENDED DIE HEIGHT
No need for spacers.



STANDARD DRAW STUD END
Works with existing hydraulic and battery-operated punch drivers.

* Compared to standard threaded punch and draw stud set-up and disassembly.

A FULL LINE OF KNOCKOUTS FROM GREENLEE

MILD STEEL ½" TO 4"

- Available in ½" to 4" conduit sizes
- Punch up to 10 gauge (3.5 mm) mild steel, aluminum, fiberglass and plastic
- Use with hydraulic and battery-powered drivers



7310SBSP
**SPEED PUNCH Kit
with Hydraulic Pump and Ram**
½" TO 4" CONDUIT



LS50L11SBSP
**SPEED PUNCH Kit
with Battery-Powered Driver**
½" TO 2" CONDUIT



7304SP
**SPEED PUNCH Kit
Large Diameter**
2½" TO 4" CONDUIT



7908SBSP
**SPEED PUNCH Kit
with Quick Draw 90**
½" TO 2" CONDUIT

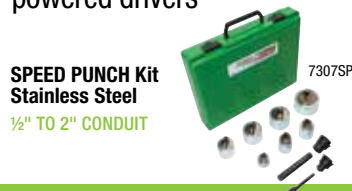


7907SBSP
SPEED PUNCH Kit
½" TO 2" CONDUIT



STAINLESS STEEL ½" TO 2"

- Available in ½" to 2" conduit sizes
- Punch up to 10 gauge (3.5 mm) stainless and mild steel
- Use with hydraulic and battery-powered drivers



7307SP
**SPEED PUNCH Kit
Stainless Steel**
½" TO 2" CONDUIT



OILTIGHT PUNCHES 22MM & 30MM

- Available in 22mm & 30mm notched hole sizes
- Punch up to 12 gauge (2.5 mm) mild steel, aluminum, fiberglass and plastic
- Use with hydraulic and battery-powered drivers



METRIC ISO-16 TO ISO-63

- Available in ISO-16 to ISO-63 (16.2 mm to 63.5 mm) diameter hole sizes
- Punch up to 10 gauge (3.5 mm) mild steel, aluminum, fiberglass and plastic
- Use with hydraulic and battery-powered drivers



7217SBSP
**SPEED PUNCH Kit
Metric**
ISO-16 TO ISO-40



LS50 – BATTERY-POWERED KNOCKOUT PUNCH DRIVER

- **Fast.** 2X faster than competitive models. Punch more holes in less time.
- **Ergonomic.** At only 5 lbs. the LS50 is designed for reduced fatigue and easy control.
- **Versatile.** 360° rotating head punches at any angle and fits in tight spaces.



ORDERING INFORMATION

CAT. NO.	UPC	DESCRIPTION
MILD STEEL - U.S. CONDUIT SIZES		
7212SP-1/2P	01652	1/2" Conduit, Punch
7212SP-1/2D	01653	1/2" Conduit, Die
7212SP-3/4P	00952	3/4" Conduit, Punch
7212SP-3/4D	09279	3/4" Conduit, Die
7212SP-1-7/32P	01658	1-7/32" (30.5 mm) Dia. Punch
7212SP-1-7/32D	01660	1-7/32" (30.5 mm) Dia. Die
7212SP-1P	00953	1" Conduit, Punch
7212SP-1D	09280	1" Conduit, Die
7212SP-1-1/4P	00955	1-1/4" Conduit, Punch
7212SP-1-1/4D	09281	1-1/4" Conduit, Die
7212SP-1-1/2P	09282	1-1/2" Conduit, Punch
7212SP-1-1/2D	00956	1-1/2" Conduit, Die
7212SP-2P	09283	2" Conduit, Punch
7212SP-2D	00957	2" Conduit, Die
7212SP-2-1/2P	01629	2-1/2" Conduit, Punch
7212SP-2-1/2D	01642	2-1/2" Conduit, Die
7212SP-3P	01644	3" Conduit, Punch
7212SP-3D	01645	3" Conduit, Die
7212SP-3-1/2P	01646	3-1/2" Conduit, Punch
7212SP-3-1/2D	01647	3-1/2" Conduit, Die
7212SP-4P	01650	4" Conduit, Punch
7212SP-4D	01651	4" Conduit, Die
SP-LOCK	09277	Speed Lock, 3/4"
7212SP11	10002	Draw Stud, Short, 3/4" x 4.8"
7212SP12 [†]	00979	Draw Stud, Long, 3/4" x 5.6"
SP-LOCK2	01657	Speed Lock, 3/8"
7212SP13 [†]	01654	Draw Stud, Long, 3/8" x 4.7"
7212SP14	01655	Draw Stud, Short, 3/8" x 3.8"
7310SBSP	01716	Speed Punch Kit, 1/2" to 4" Conduit, w/Hyd. Pump & Ram
7304SP	01715	Speed Punch Kit, 2-1/2" to 4" Conduit, Lg. Dia.
LS50L11SBSP	02257	Speed Punch Kit, 1/2" to 2" Conduit, w/LS50 Batt. Driver
7908SBSP	02258	Speed Punch Kit, 1/2" to 2" Conduit, w/Quick Draw 90
7907SBSP [†]	02259	Speed Punch Kit, 1/2" to 2" Conduit

[†] Case accommodates Quick Draw[®] or Quick Draw 90[®] Drivers - sold separately.

[†] For use with the 746 Hydraulic Ram.

CAT. NO.	UPC	DESCRIPTION
STAINLESS STEEL - U.S. CONDUIT SIZES		
745SP-1/2P	01661	1/2" Conduit, Stainless Steel, Punch
745SP-1/2D	01662	1/2" Conduit, Stainless Steel, Die
745SP-3/4P	01663	3/4" Conduit, Stainless Steel, Punch
745SP-3/4D	01665	3/4" Conduit, Stainless Steel, Die
745SP-1-7/32P	01667	1-7/32" (30.5 mm) Dia. Stainless Steel, Punch
745SP-1-7/32D	01668	1-7/32" (30.5 mm) Dia. Stainless Steel, Die
745SP-1P	01669	1" Conduit, Stainless Steel, Punch
745SP-1D	01670	1" Conduit, Stainless Steel, Die
745SP-1-1/4P	01671	1-1/4" Conduit, Stainless Steel, Punch
745SP-1-1/4D	01672	1-1/4" Conduit, Stainless Steel, Die
745SP-1-1/2P	02531	1-1/2" Conduit, Stainless Steel, Punch
745SP-1-1/2D	01678	1-1/2" Conduit, Stainless Steel, Die
745SP-2P	01679	2" Conduit, Stainless Steel, Punch
745SP-2D	01681	2" Conduit, Stainless Steel, Die
7212SP21 [†]	01682	Draw Stud, Long, 3/4" x 5.8"
7212SP23	01724	Draw Stud, Short, 3/4" x 5.0"
7212SP22 [†]	01683	Draw Stud, Long, 3/8" x 4.7"
7212SP24	02276	Draw Stud, Short, 3/8" x 3.8"
7307SP	01720	Speed Punch Kit, Stainless Steel, 1/2" to 2" Conduit
MILD STEEL - OILTIGHT PUNCHES WITH NOTCHES		
7212SP-PB22P	01705	22 mm / 0.885" Dia. Pushbutton, Punch
60250	60250	22 mm / 0.885" Dia. Pushbutton, Die
7212SP-PB30P	01709	30 mm / 1.201" Dia. Pushbutton, Punch
60249	60249	30 mm / 1.201" Dia. Pushbutton, Die
7212SP-PB22U	02260	22 mm / 0.885" Dia. Pushbutton, Punch Unit
7212SP-PB30U	02263	30 mm / 1.201" Dia. Pushbutton, Punch Unit
7212SP32	02261	Draw Stud, Square, Short, 3/8" x 4.0"
MILD STEEL - METRIC SIZES		
7212SP-M16P	01684	ISO-16 (16.2 mm / 0.638") Dia. Punch
7212SP-M16D	01685	ISO-16 (16.2 mm / 0.638") Dia. Die
7212SP-M20P	01687	ISO-20 (20.4 mm / 0.803") Dia. Punch
7212SP-M20D	01688	ISO-20 (20.4 mm / 0.803") Dia. Die
7212SP-M25P	01689	ISO-25 (25.4 mm / 1.000") Dia. Punch
7212SP-M25D	01690	ISO-25 (25.4 mm / 1.000") Dia. Die
7212SP-M32P	01691	ISO-32 (32.5 mm / 1.280") Dia. Punch
7212SP-M32D	01692	ISO-32 (32.5 mm / 1.280") Dia. Die
7212SP-M40P	01693	ISO-40 (40.5 mm / 1.594") Dia. Punch
7212SP-M40D	01694	ISO-40 (40.5 mm / 1.594") Dia. Die
7212SP-M50P	01697	ISO-50 (50.8 mm / 2.000") Dia. Punch
7212SP-M50D	01701	ISO-50 (50.8 mm / 2.000") Dia. Die
7212SP-M63P	01703	ISO-63 (63.5 mm / 2.500") Dia. Punch
7212SP-M63D	01704	ISO-63 (63.5 mm / 2.500") Dia. Die
7217SBSP	01723	Speed Punch Kit, Metric, ISO-16 to ISO-40



www.greenlee.com MA6126 03/14

4455 Boeing Drive • Rockford, IL 61109-2988 • USA • 815-397-7070

©2014 Greenlee Textron Inc. • An ISO 9001 Company • Printed in USA

Greenlee Textron Inc. is a subsidiary of Textron Inc.