

**IMPORTANT:** Please read this bulletin and **pass on** to others in your organisation.



## **RANGES / BUILT IN OVENS**

### ***Range, Galaxy, BI Clocks Chattering or Loosing Time – NZ, AU, GB-EU***

**MODELS: BI602, BI452, RA6102, RA535, DI1202QG**

Some customers are experiencing problems with 2 button and 6 button Diehl clocks chattering or loosing time. This is caused by the electrical supply authority's line signalling (eg ripple control).

Clocks affected are:

573272 CLOCK ELECT VALUETIM6 13849003 (6 button)  
541677 CLOCK VALUETIME2 WH 13857041 (2 button)

Modified clocks are now being used in production and are available by contacting your local Technical Representative.

### ***Aeron Knobs Marking Control Panel – NZ, AU, GB-EU***

**MODELS: BI 602 QAA / MAA, QAE / MAE**

An o-ring has been placed under the control knob on Aeron products. This is to help prevent damage to the control panel caused by the control knob bottoming out. If repairing a product where the control knob is scratching the control panel, order and fit 530249P, O RING ELECTR/THERMCPL PKT10

### ***Titan / Aerotech oven limiters tripping – NZ, AU, USA***

**MODELS: OD/OS 301 / M - V1 only**

546691P Kit Service Limiter Ph1 replaces 546666P KIT SERVICE LIMITER, which was notified in Tech Bulletin RA033. The new kit contains replacement bottom vents in addition to thermal limiters, and the hole size in the spacers fitted under the limiters has been reduced to 3.3 mm.

### ***Titan / Aerotech Knob Scratching Control Panel – NZ, AU, USA***

**MODELS: OD301, OS301**

Technical Bulletin RA034 stated that when replacing a control panel that is scratched, 530249P (O RING ELECTR/THERMCPL PKT10) should be fitted under the knob.

The o-ring has been replaced in production with 546362P WASHER CONTROL PANEL PKT10. In future, please order and fit this new part.

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**NZ = New Zealand**

**AU = Australia**

**ROW = International Markets**

**USA = United States of America & Canada**

**GB or UK = Great Britain & Ireland**

**EU = Europe**

# **RA035**

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