

INSULATORS

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GAMMA Insulators and Cerisol S.A. Partnership Completes the Porcelain TR Station Post Product Line for the North American Utility Market!

July 7, 2015

To all our North American customers:

As the leaders of *GAMMA Insulators Corporation* – manufacturers of low, medium and high voltage utility products – a subsidiary of the CORONA Group based in Colombia – and **CERISOL S.A.**, manufacturers of medium and high voltage porcelain insulators based in Europe – we are pleased to announce that our companies have joined forces to offer the North American utility market a full line of porcelain TR station posts (ANSI TR-202 to ANSI TR-391).

We see this alliance as representing a strong commitment to provide North American utility and OEM customers with a premier line of low, medium and high voltage station post insulators, supported by state of the art manufacturing facilities, and a strong value proposition of stock, service and support *NOW*.

The **GAMMA-CERISOL** product line will be manufactured, as before, at Gamma's facility based in Medellín, Colombia, and Cerisol's facility located in Vila Nova de Gaia, Portugal. Both companies will collaborate to fulfill the complete product line.

However, this new long term research and manufacturing alliance between both companies means something more. It demonstrates that we are united in our desire to develop and offer *new and additional* station post custom designs, based on specific requirements in accordance to ANSI C.29.9-1983.

GAMMA Insulators will manage the North American sales and marketing effort for new GAMMA-CERISOL product line, plus all customer service and technical operations, as well as Gamma's U.S.-based warehouse and distribution center located in Savannah, GA.

With this announcement, we have also included initial qualification materials as follows:

- Product drawings GAMMA-CERISOL (TR-202 up to TR-391).
- Type test reports
- ISO Certificates from both GAMMA and CERISOL
- GAMMA/CERISOL Company introduction

Your contact people for more information concerning this announcement are as follows:

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We hope and expect that in the coming months you will find this new venture exciting, successful and profitable for your business!

Mauricio Yepes Bustamante GAMMA Insulators Corporation Miguel Duarte Silva CERISOL, S.A

GAMMA CERISOL E.U.



GAMMA-CERISOL Alliance

Stock, Service and Support NOW.



GAMMA Insulators Corporation & CERISOL S.A Europe

Two leaders in the manufacturing of low-to-medium and high voltage utility products have joined forces to offer the North American utility market with a premier line of ANSI designed solid core TR station post insulators. State-of-the-art manufacturing facilities in America/Colombia and Europe/Portugal providing USA based sales/service/inventory support to our clients.



State of the Art Manufacturing

Experts in Insulator Design and Manufacture

- Over 100 years combined porcelain engineering and manufacturing experience
- Porto Portugal & Sabaneta Colombia
- In-house mineral processing and research facilities
- In-house high voltage & mechanical test labs
- Environmentally friendly ultra low emission natural gas fired tunnel and periodic kilns
- 80% of electrical supply provided by environmentally friendly renewable sources
- Precision, computer controlled kiln cycles
- Precision, computer controlled shaping process



Porto (Vila Nova de Gaia) - Portugal





2011, New Manufacturing Facility

Plant Area: 161,459 ft²

Production Capacity: 7,500 to 8,000 tons/year



Sabaneta, Colombia



- State of the Art Production Processes and Equipment Factory,
- Plant Area: 303,947 ft²
- Production Capacity: 9,600 tons/year



Sabaneta & Porto Manufacturing Facilities







Vacuum Extrusion Process





Precision Control Computer Room, and Natural Gas Fired Kiln



Turning & Shaping



In-House Mechanical Destructive Testing
Machine

Testing Capabilities





- Electrical and mechanical testing equipment in accordance to ANSI C29.9 testing requirements.
- Full equipped high voltage laboratory







Cooperation alliances with certified laboratories worldwide









GAMMA-CERSIOL Manufacturing Facilities SAMMA





TOTAL PROCESS CONTROL

TPM <u>Total Process Management</u>

Is a system of maintaining and improving the integrity of production and quality systems through the machines, equipment, processes, and employees that add business value to an organization

Lean-Six Sigma



GAMMA-CERSIOL Manufacturing Facilities SAMMA





CERTIFICATES

ISO 9001: 2008 ISO 14001:2004 OHSAS 8001:2007







The GAMMA-CERISOL Product Portfolio



The GAMMA-CERISOL Station Post Product line

Perfect for Station Post Bus Support & Switch applications

- ANSI C29.9
- IEC 60273, 60168, 60383-1, 62155
- Standard strength
- High strength
- Extra-high strength
- 95 kV BIL through 1800 kV BIL
- TR 202 through TR 391
- 7.5 kV through 500 kV



GAMMA-CERISOL Station Posts



Solid Core Post insulators up to 550 kV are made from C 120 (IEC 60672-3) Aluminous porcelain, or C 130 (IEC 60672-3) High Strength Aluminous porcelain bodies, depending on the requirement of the application and demand from our customers

	Meters	Inches
Maximum height single unit	2.0	78.74
Maximum height total	5.4	212.6
Maximum core diameter	0.248	9.76

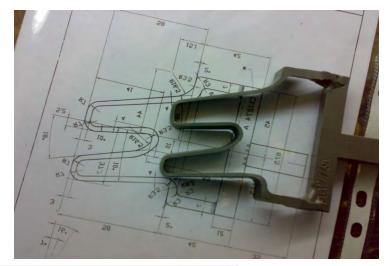


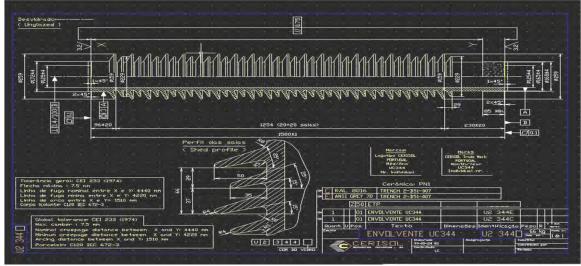
GAMMA-CERISOL Station Posts



CUSTOMIZED DESIGNS

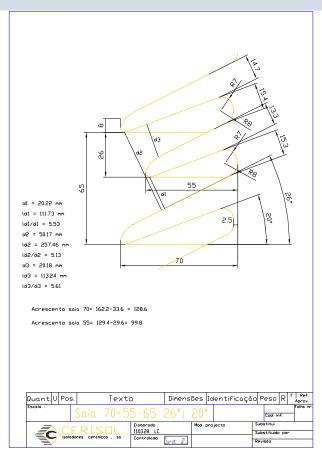
- IEC or ANSI designation
- Standard product alternatives
- Well-defined development model
- Structured sourcing process
- In-House tooling manufacturing area.





GAMMA-CERISOL Station Posts





Superior Product Performance Through R&D

- Industry Leading mechanical and electrical characteristics
- Superior isolation capacity for high levels of pollution through innovative shed profile design
- Optimized shed and core designed for reduce weight
- Reduce material use and reject rates for decreased environmental impact

R&D efforts are undertaken both internally and through business partnerships with experts in the field of ceramics such as the University of Aveiro, which is well known worldwide as a Center of Excellence in the Ceramic field, and its CICECO Department (Center of Research for Ceramic and Polymeric Materials)

PRODUCT TRACEABILITY



Information Technology & Bar Code System

- Every insulator produced in our facilities is Bar Coded
- The system is able to track the production status and history of all insulators produced by specific order
- We are able to provide our clients an updated information on the status of each of their orders, at any point in time date of order to arrival







Traceability

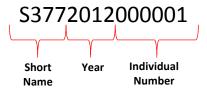




Information Technology & Bar Code System (cont...)

Serial Number:

Bar Code:



Individual

2.1



Individual Number:

(on the shed, under the glaze)

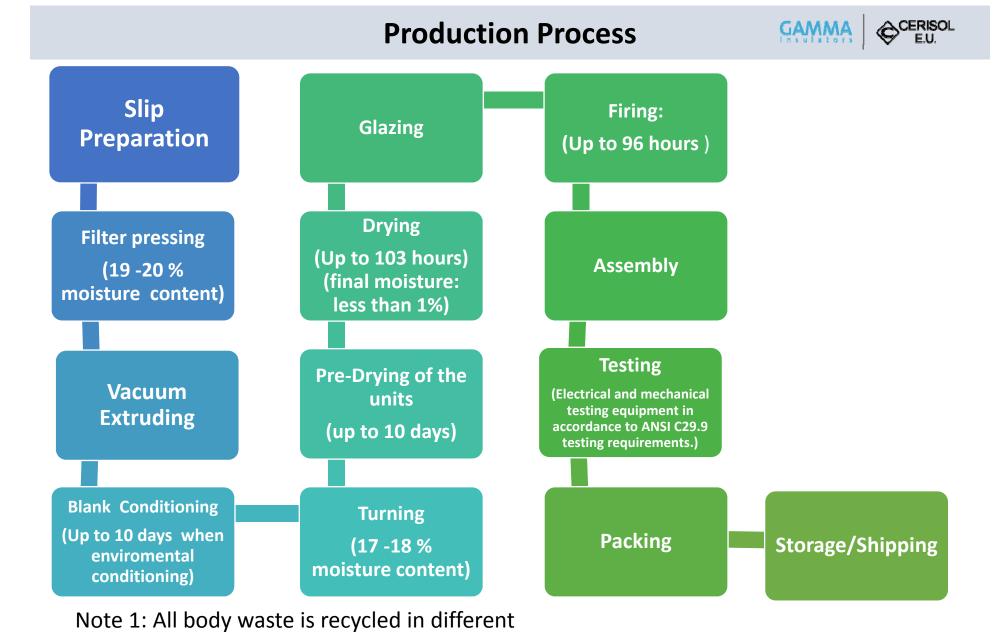


Paper label



"Ceramic" label

(able to withstand the Kiln temperature)



streams: Raw waist, and fired waste

GAMMA-CERISOL Customers



UTILITIES



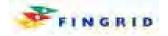






















OEM'S























































GREAT LOGISTICS

MIAMI: 3 Days
SAVANNAH: 6 Days
NEW YORK: 6 Days
HOUSTON: 8 Days
LOS ANGELES: 10 Days

PORTLAND: 10 Days

Sabenta Colombia

Facliity from Cartegena

HALIFAX: 18 Days

VANCOUVER: 16 Days

Porto Portugal Facility from Lisbon



HALIFAX: 12 DaysNEW YORK: 12 Days

SAVANNAH: 14 Days

Port City Logistcs





US Based Stocking Location, Savannah GA

Ports of Access:

- Savannah Port Authority
- Charleston Port Authority

Services:

- Stretch Wrap & Palletizing
- Cross Docking & Pick/Pack Services
- WMS Web-Based Inventory
- System with Real Time Visibility

Lead Times:

- WEST COAST: 5 to 7 Day
- EAST COAST: 2 to 3 Days









Stock items ship within 48 hours after PO reception

C-TPAT Approved



U.S. Customs Response to 9/11



- Voluntary program establishing security
 standards for business partners. Requires ISO
 Seals from participants
- Participants include Carries, Brokers, Freight
 Forwarders & NAFTA Companies

Benefits

- Cargo released by CBP faster
- Reduce time in secondary cargo inspection
- Reduce penalties
- Access to FAST program



AFTER SALES SUPPORT

- Claims attention rate 2015-1: 2 days
- Customer Service Support: 24/7
- Storms/Hurricanes damage Emergency response

- Quoting process:
 Less than 24 Hours
- Shipping service commitment:48 hours out of stock
- Technical support BEFORE/AFTER sales
- Custom made insulators



THANK YOU!