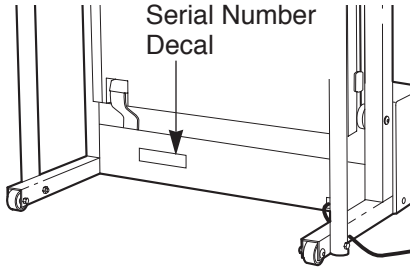


Model No. 831.297880

Serial No. _____

The serial number is found in the location shown below. Write the serial number in the space above for future reference.



⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

USER'S MANUAL

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Note: An EXPLODED DRAWING and PART LIST are attached in the center of this manual. Please save them for future reference.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

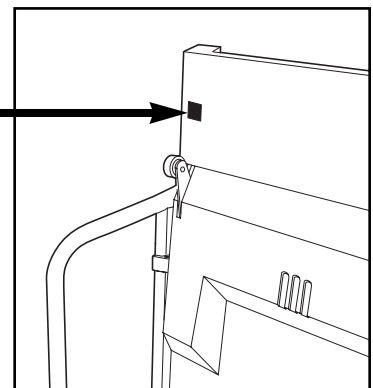
1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described in this manual.
3. Place the treadmill on a level surface, with at least eight feet of clearance behind it. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep children under the age of 12 and pets away from the treadmill at all times.
7. The treadmill should not be used by persons weighing more than 250 pounds.
8. Never allow more than one person on the treadmill at a time.
9. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.
10. When connecting the power cord (see page 8), plug the power cord into a surge suppressor (not included) and plug the surge suppressor into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit. Do not use an extension cord.
11. Use only a single-outlet surge suppressor that is UL 1449 listed as a transient voltage surge suppressor (TVSS). The surge suppressor must have a UL suppressed voltage rating of 400 volts or less and a minimum surge dissipation of 450 joules. The surge suppressor must be electrically rated for 120 volts AC and 15 amps.
12. Keep the power cord and the surge protector away from heated surfaces.

13. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See **BEFORE YOU BEGIN** on page 4 if the treadmill is not working properly.)
14. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
15. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
16. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than 1 hour.
17. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
18. Never leave the treadmill unattended while it is running. Always remove the key when the treadmill is not in use.
19. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See **ASSEMBLY** on page 5, and **HOW TO MOVE THE TREADMILL** on page 12.) You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.
20. When folding or moving the treadmill, make sure that the storage latch is fully closed.
21. Inspect and tighten all parts of the treadmill regularly.
22. Never insert any object into any opening.
23. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
24. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. SEARS assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

SAVE THESE INSTRUCTIONS

The decal shown at the right has been placed on your treadmill. If the decal is missing, or if it is not legible, please call our toll-free HELPLINE to order a free replacement decal (see the back cover of this manual). Apply the decal in the location shown.



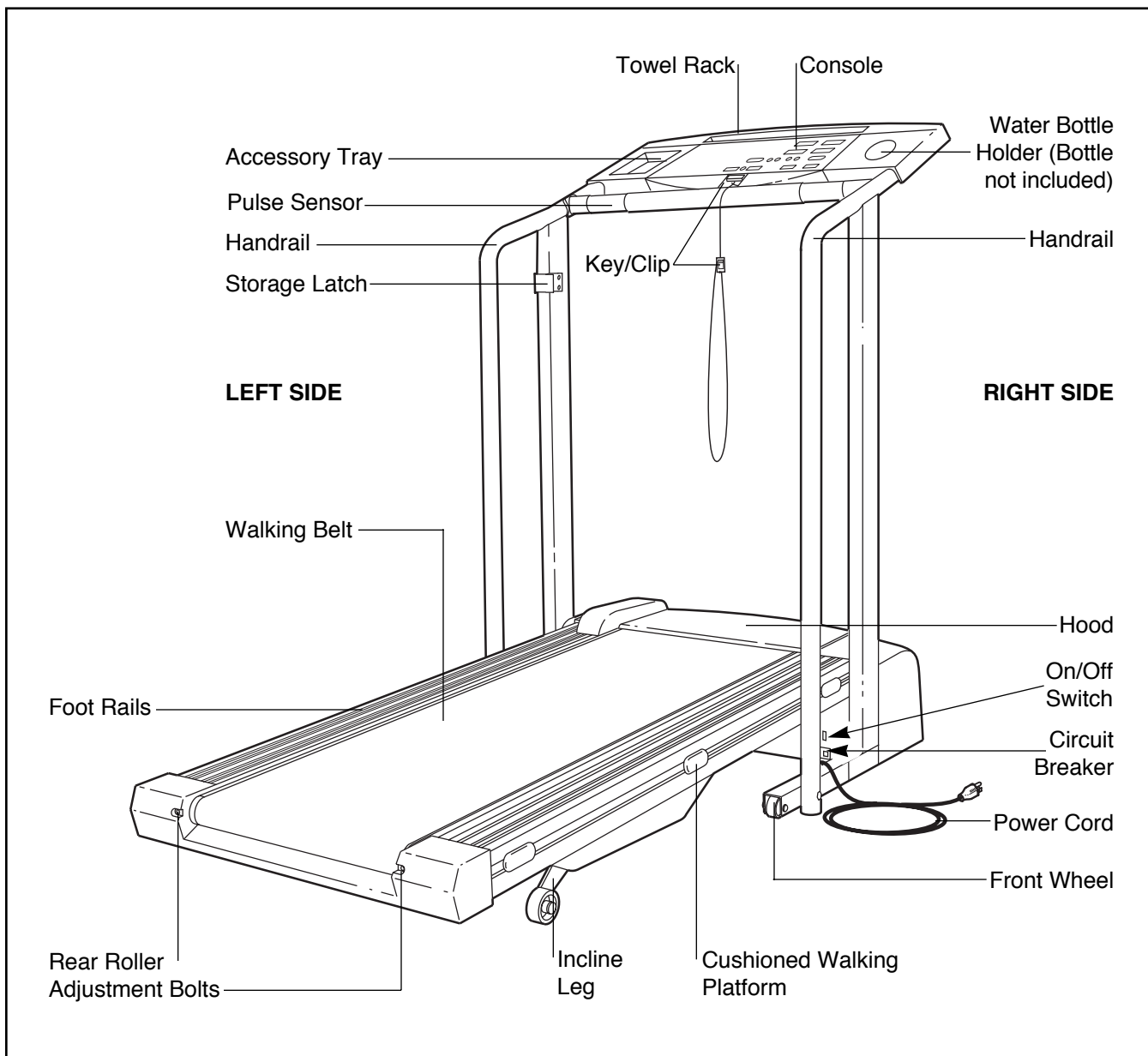
BEFORE YOU BEGIN

Congratulations for purchasing the new PROFORM® EKG treadmill. The PROFORM EKG treadmill combines advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home. And when you're not exercising, the unique PROFORM EKG can be folded up, requiring less than half the floor space of other treadmills.

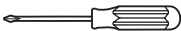


For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our toll-free HELPLINE at 1-800-736-6879,

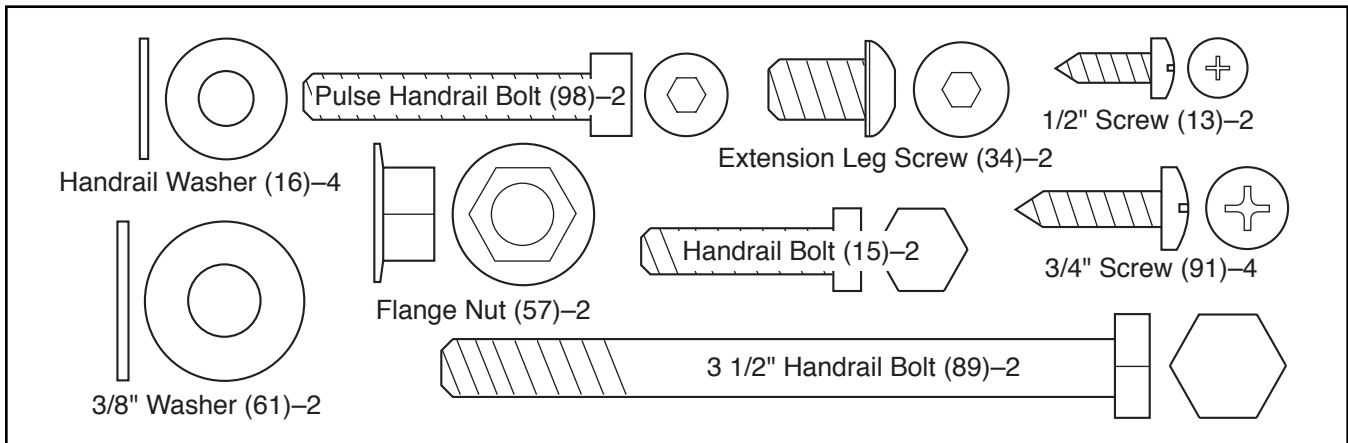
Monday through Saturday, 7 a.m. until 7 p.m. Central Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is 831.297880. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.



ASSEMBLY

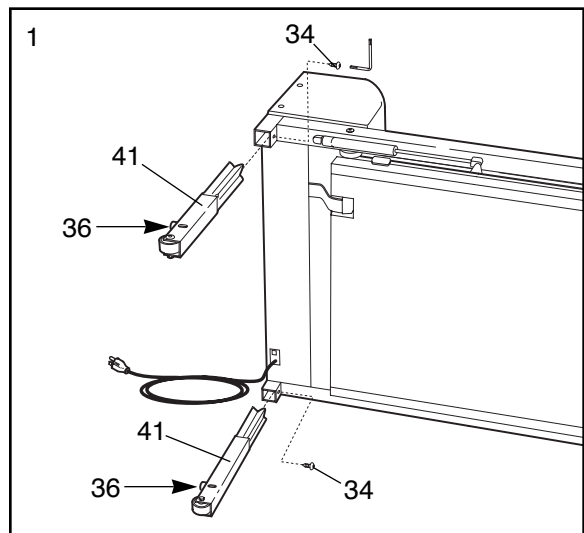
Assembly requires two people. Set the treadmill in a cleared area and remove all packing materials. Do not dispose of the packing materials until assembly is completed. Refer to the drawings below to identify the small parts used in assembly. **Assembly requires the included allen wrench and your own phillips screwdriver** , **adjustable wrench** , **and scissors** .



1. With the help of a second person, carefully lay the treadmill on its right side as shown (refer to the drawing on page 4 to identify the right side).

Insert the Extension Legs (41) into the treadmill. Make sure that the Extension Legs are turned so the Base Pads (36) are on the indicated side. Attach each Extension Leg with an Extension Leg Screw (34).

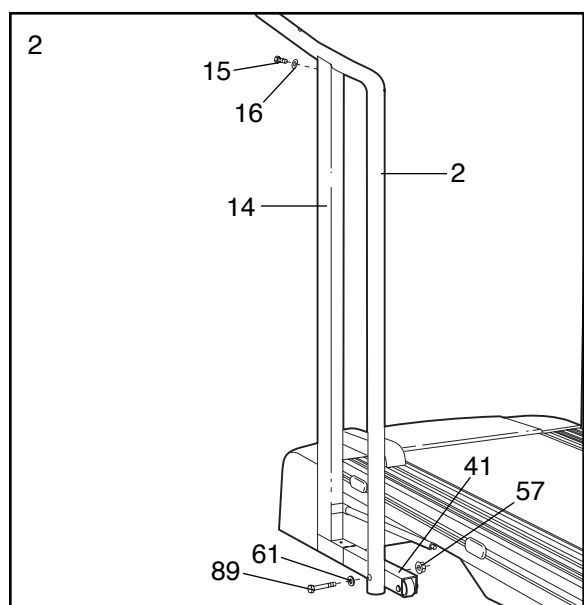
With the help of a second person, carefully raise the treadmill to the upright position so the Extension Legs (41) are resting flat on the floor.



2. Refer to HOW TO LOWER THE TREADMILL FOR USE on page 13. Follow the instructions to lower the treadmill.

Position the Left Handrail (2) on the left Upright (14). The lower end of the Left Handrail should be on the outside of the Extension Leg (41) as shown. Thread a Handrail Bolt (15) with a Handrail Washer (16) into the left Upright and the Left Handrail. **Do not tighten the Handrail Bolt yet.**

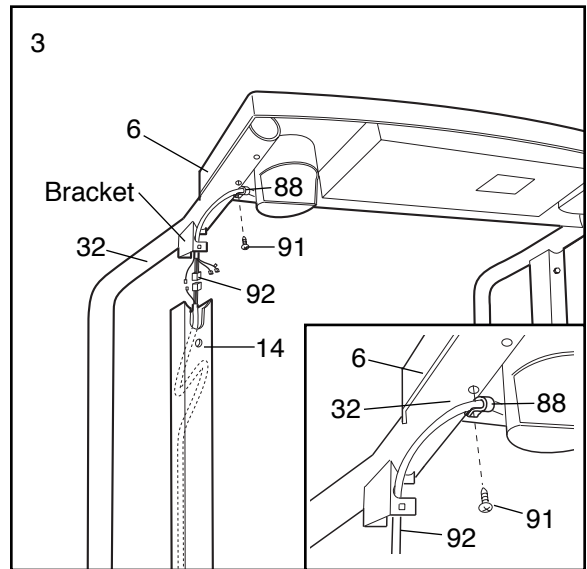
Attach the lower end of the Left Handrail (2) to the Extension Leg (41) with a 3 1/2" Handrail Bolt (89), a 3/8" Washer (61), and a Flange Nut (57). **Do not tighten the Handrail Bolt yet.**



- With the help of a second person, hold the Console Base (6) and the Right Handrail (32) near the right Upright (14) as shown. Route the Console Wire Harness (92) through the bracket on the Right Handrail.

Refer to the inset drawing. Slide the Strain Relief Clip (88) onto the Console Wire Harness (92). Make sure that there is no slack in the Console Wire Harness between the Strain Relief Clip and the Console Base (6). Insert a 3/4" Screw (91) into the Strain Relief Clip and into the indicated hole in the Right Handrail (32). Tighten the Screw into the Console Base.

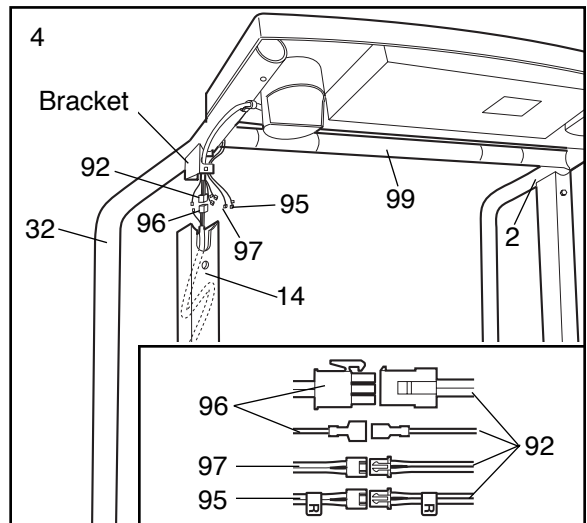
IMPORTANT: The Strain Relief Clip (88) must be attached as instructed.



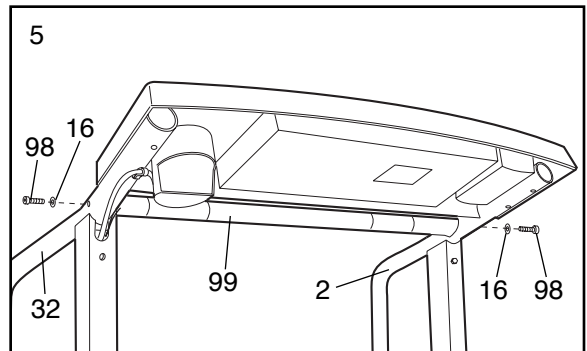
- With the help of a second person, hold the Pulse Handrail (99) near the right Upright (14) as shown. Route the 30" and 9" Pulse Wires (97, 95) through the bracket on the Right Handrail (32).

Connect the Console Wire Harness (92) to the Upright Wire Harness (96). Connect the 30" and 9" Pulse Wires (97, 95) to the Upright Wire Harness (92). Make sure that the wires with tags are connected to each other. Refer to the inset drawing if needed.

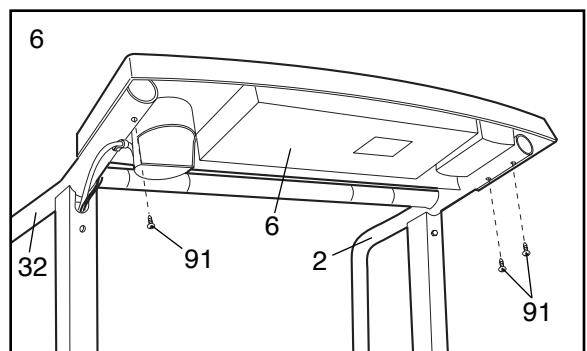
Position the Pulse Handrail (99) between the Left and Right Handrails (2, 32) as shown. Insert all wires into the right Upright (14). Insert the bracket on the Right Handrail (32) into the right Upright (14). **Make sure that the wires are not pinched.**



- Attach the Pulse Handrail (99) to the Left and Right Handrails (2, 32) with two Pulse Handrail Bolts (98) and Handrail Washers (16).



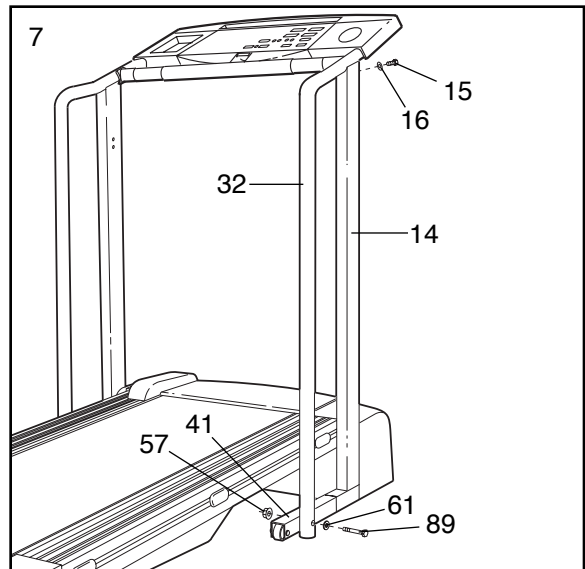
- Attach the Console Base (6) to the Left and Right Handrails (2, 32) with three 3/4" Screws (91).



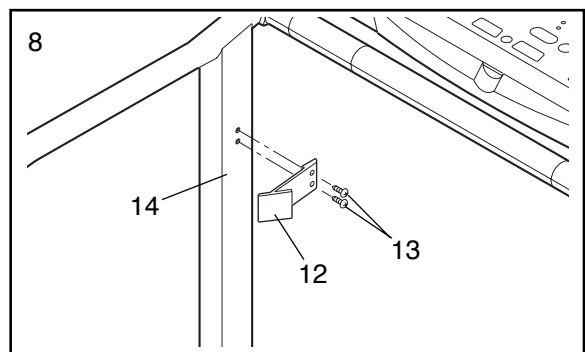
7. Thread a Handrail Bolt (15) with a Handrail Washer (16) into the right Upright (14) and the Right Handrail (32). **Do not tighten the Handrail Bolt yet.**

Attach the lower end of the Right Handrail (32) to the Extension Leg (41) with a 3 1/2" Handrail Bolt (89), a 3/8" Washer (61), and a Flange Nut (57).

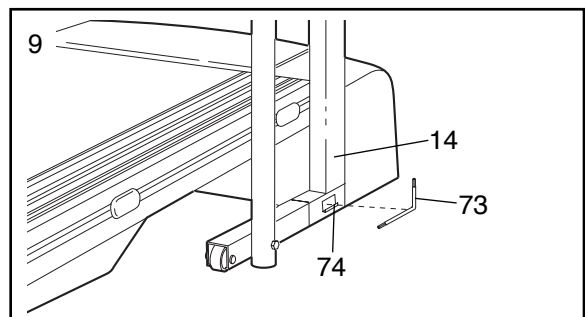
Tighten all parts used in this step and in step 2.



8. Attach the Storage Latch (12) to the left Upright (14) with two 1/2" Screws (13). Be careful not to overtighten the Screws.



9. Remove the backing from the Adhesive Clip (74). Press the Adhesive Clip onto the base of the Uprights (14) in the indicated location. Press the Allen Wrench (73) into the Adhesive Clip.



10. **Make sure that all parts are tightened before you use the treadmill. To protect the floor or carpet, place a mat under the treadmill.**

OPERATION AND ADJUSTMENT

THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. Such substances will deteriorate the walking belt and cause excessive wear.**

HOW TO PLUG IN THE POWER CORD

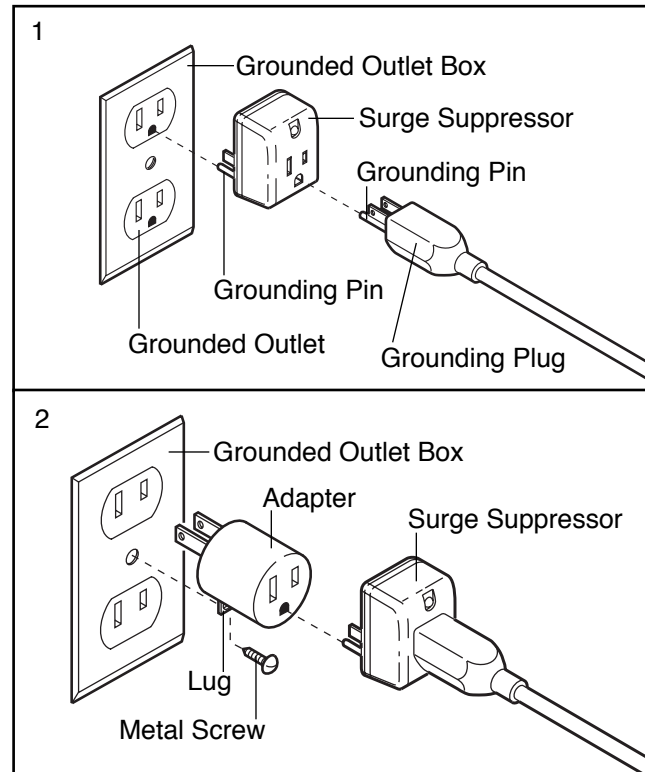
⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off. **To decrease the possibility of your treadmill being damaged, always use a surge suppressor with your treadmill (see drawing 1 at the right).**

Surge suppressors are sold at most hardware stores and department stores. Use only a single-outlet surge suppressor that is UL 1449 listed as a transient voltage surge suppressor (TVSS). The surge suppressor must have a UL suppressed voltage rating of 400 volts or less and a minimum surge dissipation of 450 joules. The surge suppressor must be electrically rated for 120 volts AC and 15 amps.

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge suppressor, and plug the surge suppressor into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

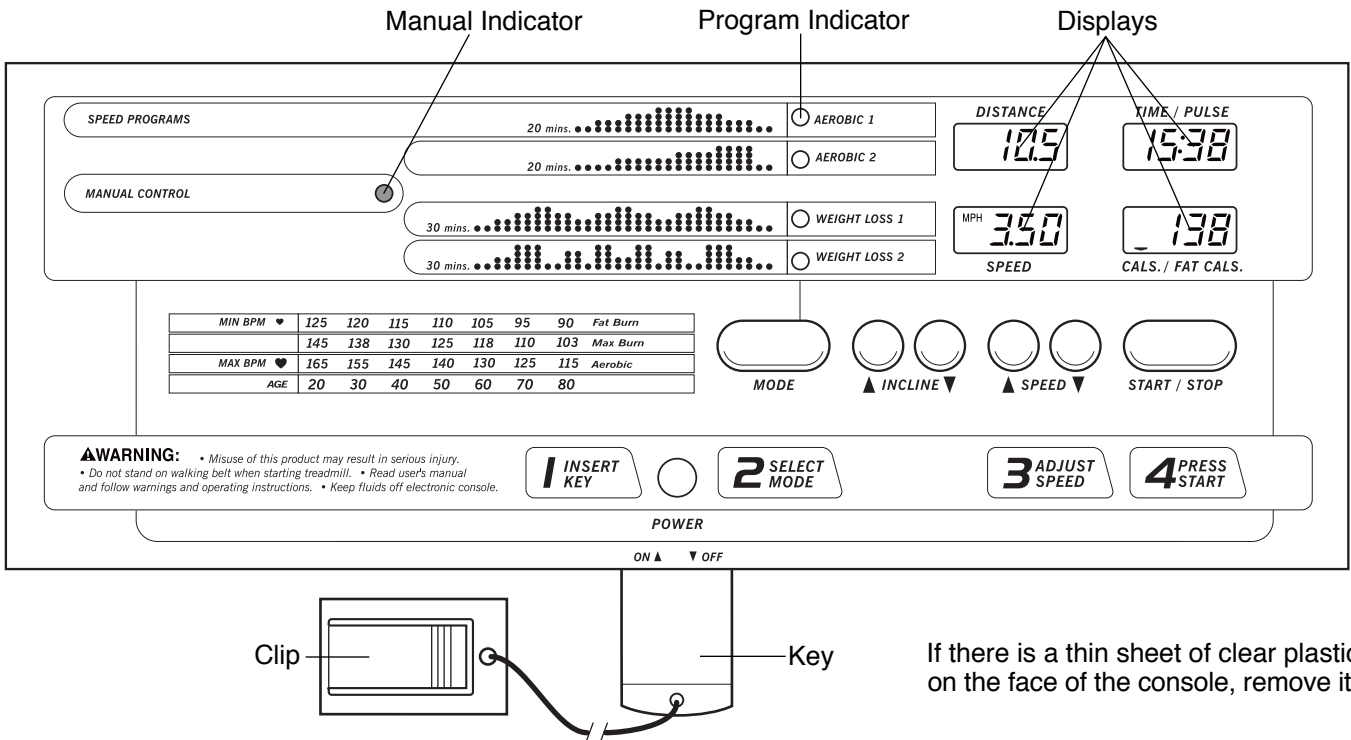
This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge suppressor to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.



The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**

CONSOLE DIAGRAM

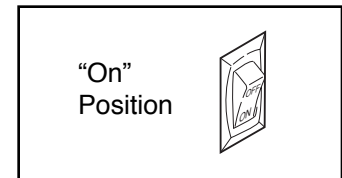


CAUTION: Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power.
- Always wear the clip (see the drawing above) while operating the treadmill.
- Adjust the speed in small increments.
- To reduce the possibility of electric shock, keep the console dry. Avoid spilling liquids on the console, and use only a sealable water bottle.

rate before you begin exercising, during your workout, and again when you finish.

Before operating the console, make sure that the on/off switch, located near the power cord, is in the "on" position.



Next, plug in the power cord (see HOW TO PLUG IN THE POWER CORD on page 8). Note: If the key is in the console, remove it before plugging in the power cord.

Step onto the foot rails of the treadmill. Find the clip attached to the key (see the drawing above), and slide the clip onto the waistband of your clothing. Follow the steps below to operate the console.

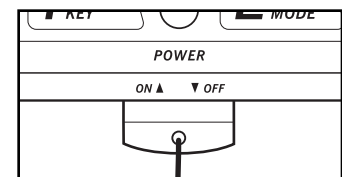
STEP-BY-STEP CONSOLE OPERATION

The treadmill console features a manual mode and four workout programs. When the manual mode is selected, the speed and incline of the treadmill can be changed with a touch of a button. As you exercise, the four displays will provide continuous exercise feedback. When one of the workout programs is selected, the console will automatically control the speed of the treadmill as it guides you through an effective workout.

In addition, the convenient pulse sensor allows you to monitor your heart rate. You can measure your heart

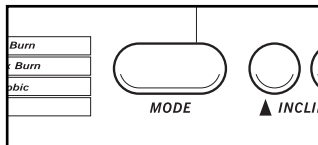
1 Insert the key fully into the console.

The MANUAL indicator and the four displays will light.



2 Press the MODE button to select the desired mode.

When the key is inserted, the manual mode will be selected, as shown by the MANUAL indicator. If a workout program has been selected, press the MODE button repeatedly to select the manual mode again.



To select one of the four workout programs, press the MODE button. The upper program indicator will light. To select one of the other three programs, press the MODE button repeatedly.

Note: There are two twenty-minute programs and two thirty-minute programs. The graphs in the center of the console show how the speed of the walking belt will change during the programs. During the AEROBIC 1 program, for example, the speed will gradually increase during the first ten minutes, and then gradually decrease during the last ten minutes. Each program begins with a two-minute warm-up period, and ends with a two-minute cool-down period.

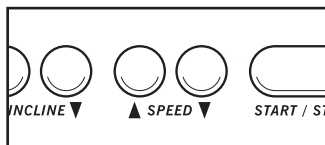
3 Set the desired speed setting.

To start the walking belt at the preset speed setting, go to step 4. To adjust the speed setting before you start the walking belt, follow the instructions below.

If the manual mode is selected: Press the SPEED Δ button repeatedly to select the desired speed setting. **Note:** The

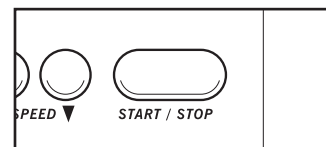
TIME display will flash to indicate that the console has been paused. The walking belt will not begin to move until the START/STOP button is pressed (see step 4). **IMPORTANT:** Select a low speed setting before starting the walking belt.

If a workout program is selected: Press the SPEED Δ or ∇ button. The SPEED display will begin to flash and a number will appear in the display. This number is the maximum speed that the walking belt will reach during the selected program. If desired, press the SPEED Δ button repeatedly to change the maximum speed setting. If the maximum speed setting is increased, the difficulty level of the entire program will increase. If the maximum speed setting is decreased, the difficulty level of the entire program will decrease. **Note:** The TIME display will flash to indicate that the console has been paused. The walking belt will not begin to move until the START/STOP button is pressed (see step 4).



4 Press the START/STOP button.

After the START/STOP button is pressed, the walking belt will begin to move. Hold the handrails and carefully begin walking.



If the console is in the manual mode: As you exercise, change the speed of the walking belt as desired by pressing the SPEED buttons.

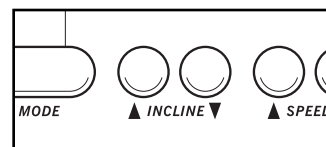
To stop the walking belt for a moment, press the START/STOP button once. The TIME/PULSE display will begin to flash. To restart the walking belt, press the START/STOP button again. To stop the walking belt and reset the displays, hold down the START/STOP button for two seconds.

If a preset program is selected: The speed of the walking belt will change automatically during the program as shown by the graphs in the center of the console. The time remaining in the program will be shown in the TIME display. When the program is completed, the walking belt will slow to a stop. **Note:** If the program is too difficult or too easy, the difficulty level of the program can be adjusted. Press the SPEED Δ or ∇ button. The SPEED display will flash and a number will appear in the display. This number is the maximum speed that the walking belt will reach during the program. Press the SPEED Δ or ∇ button repeatedly to change the maximum speed setting. When the maximum speed setting is increased, the difficulty level of the entire program will increase. When the maximum speed setting is decreased, the difficulty level of the entire program will decrease.

To stop the program for a moment, press the START/STOP button once. The SPEED display will begin to flash. To restart the program, press the START/STOP button again. To stop the program and reset the displays, hold down the START/STOP button for two seconds. **Note:** Pressing the MODE button will also stop the program, reset the displays, and select a different mode.

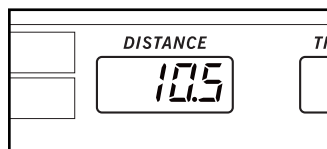
5 Change the incline of the treadmill, if desired.

To change the incline, hold down one of the incline buttons until the desired incline is reached.



6 Follow your progress with the four displays.

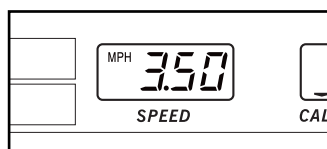
DISTANCE display—This display shows the total distance that you have walked or run.



TIME/PULSE display—When the manual mode is selected, this display shows the elapsed time. When one of the preset programs is selected, the display will show the time remaining in the program. Note: This display will also show your heart rate when you use the pulse sensor (see step 7).



SPEED display—This display shows the speed of the walking belt, in miles per hour or kilometers per hour. An MPH or a KPH will appear in the display to show which unit of measurement is selected.



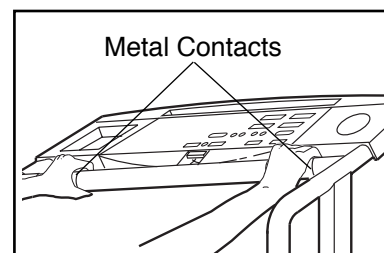
To change the unit of measurement, hold down the START/STOP button while inserting the key into the console. An “E” for “English” (miles per hour) or an “M” for “Metric” (kilometers per hour) will appear in the DISTANCE display. Press the SPEED Δ button to change the unit of measurement. Remove and then reinsert the key.

CALS./FAT CALS. display—This display shows the approximate numbers of calories and fat calories you have burned (see BURNING FAT on page 16 for an explanation of fat calories). Every seven seconds, the display will change from one number to the other. An “F” will appear in the display when the number of fat calories is shown.



7 Measure your heart rate, if desired.

Stand on the foot rails and place your hands on the metal contacts on the handrail. Your palms must be resting on the upper contacts, and your fingers must be touching the lower contacts—avoid moving your hands while measuring your heart rate. After a moment, a “P” and three dashes “— — —” will appear in the TIME/PULSE display and your heart rate will be shown. For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.



8 When you are finished, remove the key.

Step onto the foot rails and remove the key from the console. Store the key in a secure place. In addition, move the on/off switch to the “off” position. (See the drawing on page 9.)

PULSE SENSOR TROUBLE-SHOOTING

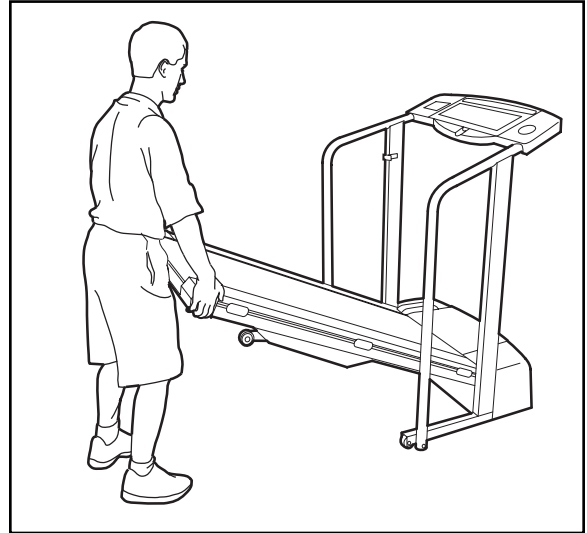
- Make sure to stand on the foot rails and avoid moving your hands while measuring your heart rate. Excessive movement may interfere with heart rate readings. If the pulse sensor is not used correctly, your heart rate will not be shown.
- Do not hold the metal contacts too tightly; doing so may interfere with heart rate readings.
- For the most accurate heart rate reading, wait for about 15 seconds.
- For optimal performance of the pulse sensor, keep the metal contacts clean. The contacts can be cleaned with a soft cloth—never use alcohol, abrasives, or chemicals.

HOW TO FOLD AND MOVE THE TREADMILL

HOW TO FOLD THE TREADMILL FOR STORAGE

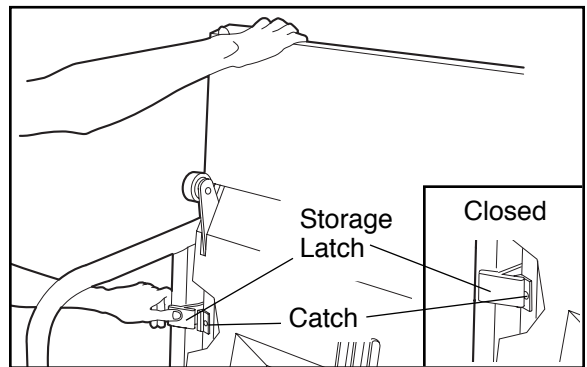
Unplug the power cord. **Caution: You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.**

1. Hold the treadmill with your hands in the locations shown at the right. **Caution: To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back.** Raise the treadmill about halfway to the vertical position.



2. Move your right hand to the position shown and hold the treadmill firmly. Raise the treadmill until the storage latch closes over the catch. **Make sure that the storage latch is fully engaged over the catch.**

To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit.



HOW TO MOVE THE TREADMILL

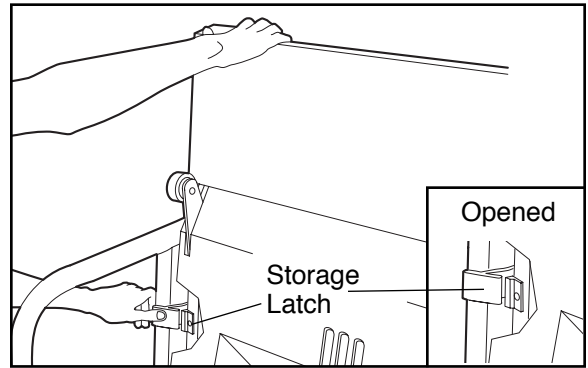
Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the storage latch is closed fully over the catch.**

1. Hold the handrails and place one foot on the base as shown.
2. Tilt the treadmill back until it rolls freely on the front wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back, or the base pads may come off. To reduce the risk of injury, use extreme caution while moving the treadmill. Do not attempt to move the treadmill over an uneven surface.**
3. Place one foot on the base, and carefully lower the treadmill until it is resting in the storage position.

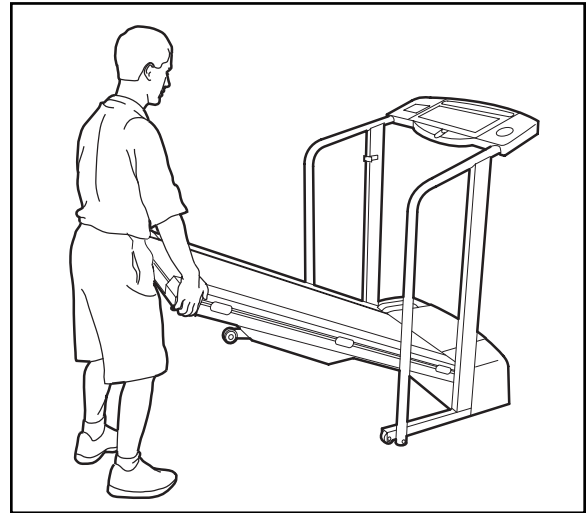


HOW TO LOWER THE TREADMILL FOR USE

1. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, press the storage latch and hold it. Pivot the treadmill until the frame and foot rail are past the storage latch.



2. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **Caution: To decrease the possibility of injury, bend your legs and keep your back straight.**

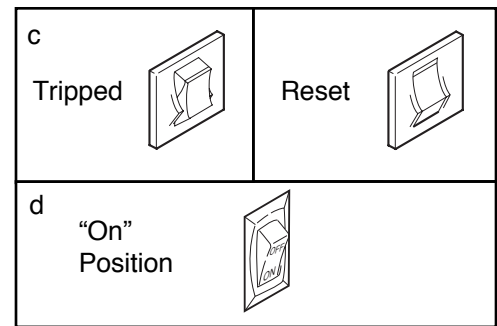


MAINTENANCE AND TROUBLE-SHOOTING

Most treadmill problems can be solved by following the simple steps below. If further assistance is needed, call our toll-free HELPLINE at 1-800-736-6879, Monday through Saturday, 7 a.m. until 7 p.m. Central Time (excluding holidays).

PROBLEM: The power does not turn on

- SOLUTION:**
- Make sure that the power cord is plugged into a surge suppressor, and that the surge suppressor is plugged into a properly grounded outlet (see page 8). Use only a single-outlet surge suppressor that is UL 1449 listed as a transient voltage surge suppressor (TVSS). The surge suppressor must have a UL suppressed voltage rating of 400 volts or less and a minimum surge dissipation of 450 joules. The surge suppressor must be electrically rated for 120 volts AC and 15 amps.
 - After the power cord has been plugged in, make sure that the key is fully inserted into the console. (See step 1 on page 9.)
 - Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.
 - Check the on/off switch located on the treadmill near the power cord. The switch must be in the “on” position.

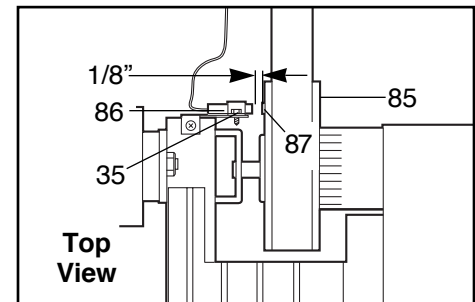


PROBLEM: The power turns off during use

- SOLUTION:**
- Check the circuit breaker located on the treadmill frame near the power cord (see 1. c. above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.
 - Make sure that the power cord is plugged in.
 - Remove the key from the console. Reinsert the key fully into the console. (See step 1 on page 9.)
 - Make sure that the on/off switch is in the “on” position. (See 1. d. above.)

PROBLEM: The displays of the console do not function properly

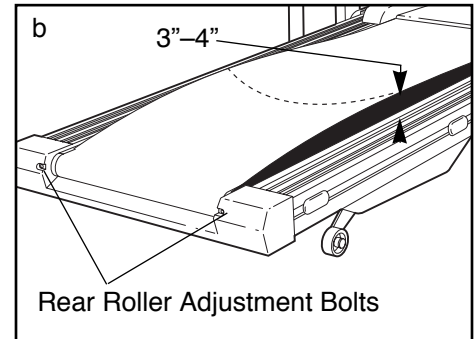
- SOLUTION:**
- Remove the six screws from the hood. Carefully remove the hood. Locate the Reed Switch (86) and the Magnet (87) on the left side of the Pulley (85). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8”.** If necessary, loosen the Screw (35) and move the Reed Switch slightly. Retighten the Screw. Re-attach the hood, and run the treadmill for a few minutes to check for a correct speed reading.



PROBLEM: The walking belt slows when walked on

SOLUTION: a. Use only a single-outlet surge suppressor that is UL 1449 listed as a transient voltage surge suppressor (TVSS). The surge suppressor must have a UL suppressed voltage rating of 400 volts or less and a minimum surge dissipation of 450 joules. The surge suppressor must be electrically rated for 120 volts AC and 15 amps.

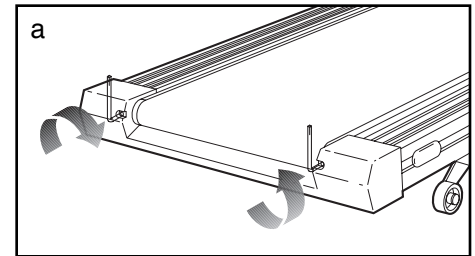
b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may be permanently damaged. Remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn both rear roller adjustment bolts counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each side of the walking belt 3 to 4 inches off the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



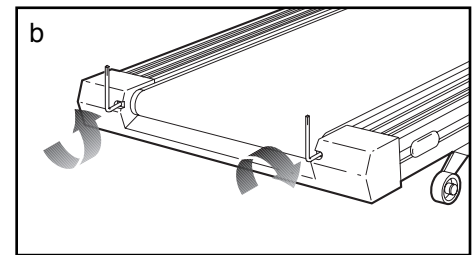
c. If the walking belt still slows when walked on, please call our toll-free HELPLINE.

PROBLEM: The walking belt is off-center when walked on

SOLUTION: a. If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt clockwise, and the right bolt counterclockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.

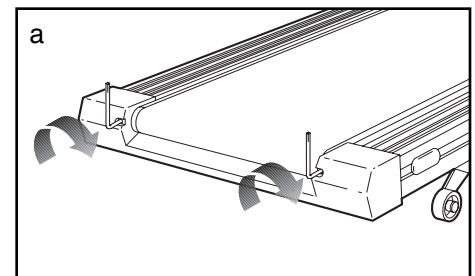


b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn the left rear roller adjustment bolt counterclockwise, and the right bolt clockwise, 1/4 of a turn each. Be careful not to overtighten the walking belt. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



PROBLEM: The walking belt slips when walked on

SOLUTION: a. If the walking belt slips when walked on, first remove the key and **UNPLUG THE POWER CORD**. Using the allen wrench, turn both rear roller adjustment bolts clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each side of the walking belt 3 to 4 inches off the walking platform. Be careful to keep the walking belt centered. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



CONDITIONING GUIDELINES

⚠️ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines. For more detailed information about exercise, obtain a book or consult your physician.

EXERCISE INTENSITY

Whether your goal is to burn fat or strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. For effective exercise, your heart rate should be maintained at a level between 71.5% and 85% of your maximum heart rate as you exercise. This is known as your training zone.

You can find your training zone in the table below. Training zones are listed according to age and physical condition.

Age	Training Zone (Beats/Min.)	
	Unconditioned	Conditioned
20	138-167	133-162
25	136-166	132-160
30	135-164	130-158
35	134-162	129-156
40	132-161	127-155
45	131-159	125-153
50	129-156	124-150
55	127-155	122-149
60	126-153	121-147
65	125-151	119-145
70	123-150	118-144
75	122-147	117-142
80	120-146	115-140
85	118-144	114-139

Burning Fat

To burn fat, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the low end of your training zone as you exercise.

⚠️ WARNING: The pulse sensor is not a medical device. Various factors, including your movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as exercise aids in determining heart rate trends in general.

Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be “aerobic.” Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the middle of your training zone.

WORKOUT GUIDELINES

Each workout should include the following three important parts: (1) a warm-up, (2) training zone exercise, and (3) a cool-down.

Warm-up

Warming up prepares the body for exercise by increasing circulation, delivering more oxygen to the muscles, and raising the body temperature. Begin each workout with 5 to 10 minutes of stretching and light exercise to warm up (see SUGGESTED STRETCHES on page 17).

Training Zone Exercise

After warming up, increase the intensity of your exercise until your heart rate is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

Cool-down

Finish each workout with 5 to 10 minutes of stretching to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

tween workouts. After a few months, you may complete up to five workouts each week if desired.

The key to success is to make exercise a regular and enjoyable part of your everyday life.

Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest be-

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

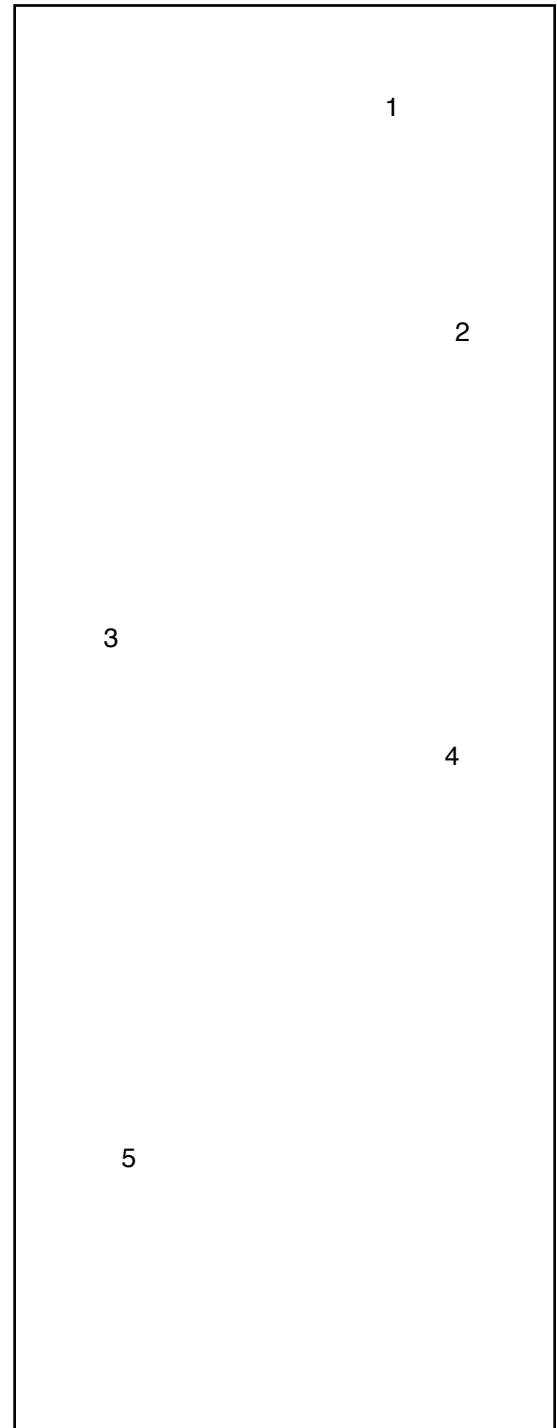
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



PART LIST—Model No. 831.297880

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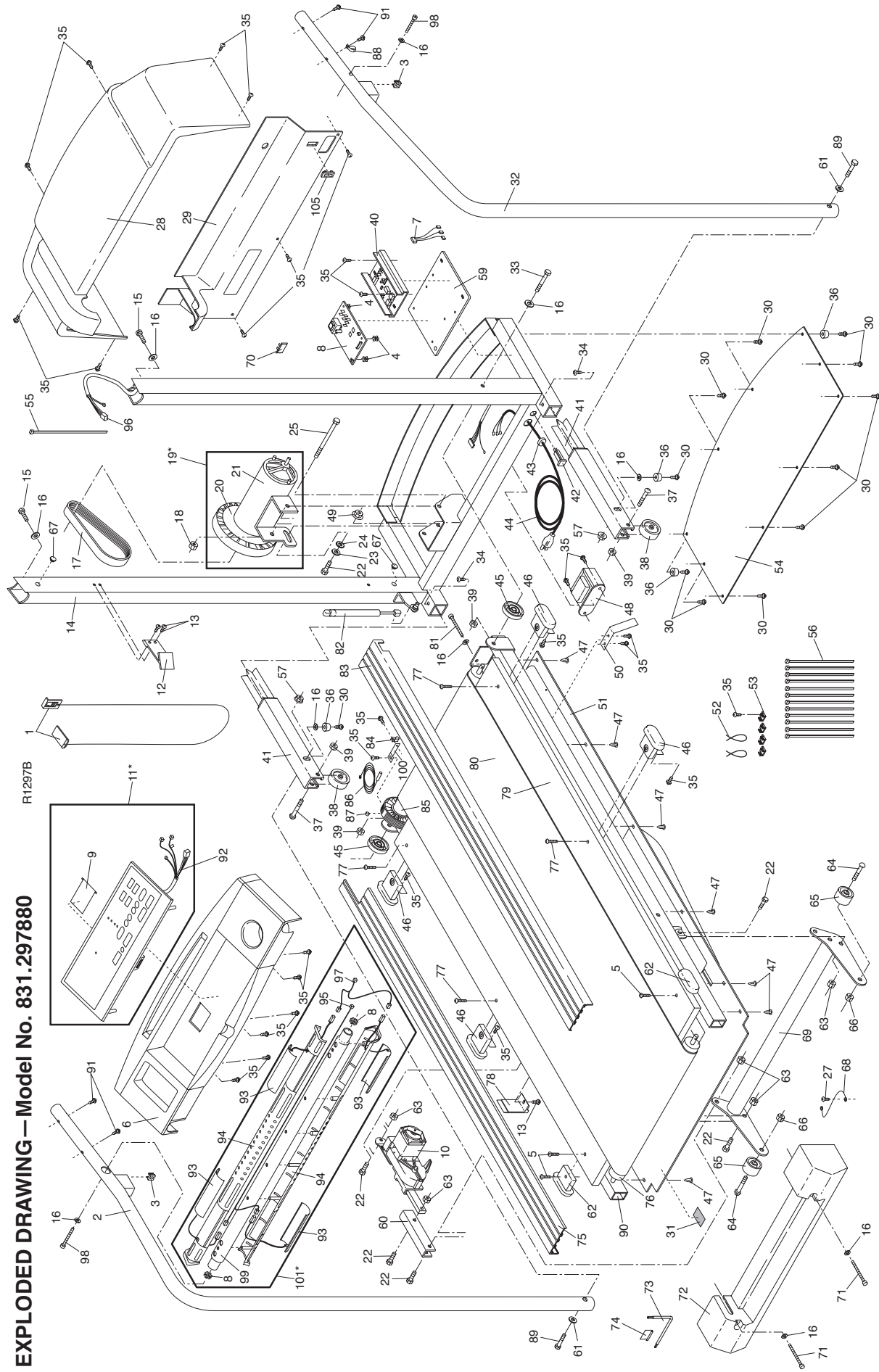
Key No.	Part No.	Qty.	Description	Key No.	Part No.	Qty.	Description
1	119038	1	Key/Clip	58	119163	1	On/Off Switch
2	142284	1	Left Handrail	59	139579	1	Electronics Plate
3	125708	2	Cage Nut	60	140558	1	Incline Extension
4	140119	1	Power Supply	61	014132	2	3/8" Washer
5	100691	4	Rear Isolator Screw	62	139763	2	Solid Isolator
6	139109	1	Console Base	63	119425	7	Incline Nut
7	134690	1	8" Wire Harness	64	117806	2	Incline Wheel Bolt
8	142349	2	Spider Nut	65	137731	2	Incline Wheel
9	129639	1	Battery Cover	66	100427	2	Incline Wheel Nut
10	131364	1	Incline Motor	67	138863	2	Upright Plug
11*	143478	1	Console Assembly	68	130426	1	Ground Wire
12	137944	1	Storage Latch	69	142706	1	Incline Leg
13	013576	13	1/2" Screw	70	000000	1	Base Plug (not used)
14	142707	1	Upright/Base	71	105444	2	Rear Roller Adj. Bolt
15	013505	2	Handrail Bolt	72	138738	1	Rear Roller Endcap
16	014063	7	Handrail Washer	73	128457	1	Allen Wrench
17	118016	1	Motor Belt	74	016028	1	Adhesive Clip
18	012149	1	Motor Swivel Nut	75	140703	1	Left Foot Rail
19*	141176	1	Motor/Pulley/Flywheel/Fan	76	140704	1	Rear Roller
20	126747	1	Pulley/Flywheel/Fan	77	128272	4	Platform Screw
21	141175	1	Motor	78	138732	1	Latch Catch
22	013547	4	Motor Tension Bolt/Incline Bolt	79	140705	1	Walking Platform
23	122812	1	Motor Tension Washer	80	140766	1	Walking Belt
24	014117	1	Motor Tension Star Washer	81	112609	1	Front Roller Adjustment Bolt
25	107503	1	Motor Swivel Bolt	82	139767	1	Shock
26	143474	1	Wire Harness	83	140767	1	Right Foot Rail
27	013162	2	Ground Wire Screw	84	131090	1	Sensor Clip
28	140699	1	Hood	85	140768	1	Front Roller/Pulley
29	138746	1	Hood Shield	86	123380	1	Reed Switch
30	013300	11	Screw	87	100498	1	Magnet
31	138141	1	Latch Decal	88	115872	1	Strain Relief Clip
32	142285	1	Right Handrail	89	124614	2	3 1/2" Handrail Bolt
33	013581	2	Frame Pivot Bolt	90	NSP	1	Frame
34	013484	2	Extension Leg Screw	91	134594	4	3/4" Screw
35	136728	35	Electronics Screw	92	143476	1	Console Wire Harness
36	126650	4	Base Pad	93	143382	4	Hand Pulse Sensor
37	013307	2	Wheel Bolt	94	143380	1	Sensor Housing (see 101)
38	132314	2	Wheel	95	143621	1	9" Hand Pulse Wire
39	012056	4	Wheel Nut/Base Pivot Nut	96	143474	1	Upright Wire Harness
40	137858	1	Controller	97	143622	1	30" Hand Pulse Wire
41	139153	2	Extension Leg	98	113362	2	Pulse Handrail Bolt
42	109382	1	Circuit Breaker	99	142347	1	Pulse Handrail
43	124695	1	Power Cord Grommet	100	141381	1	Reed Switch Bracket
44	124669	1	Power Cord	101*	143821	1	Pulse Handrail Assembly
45	129542	2	Upright Spacer	#	118204	1	8" Blue Wire, Male/Female
46	139761	4	Isolator	#	112083	1	8" Blue Wire, 2 Female
47	138853	12	Belly Pan Fastener	#	126146	1	4" Blue Wire, 2 Female
48	130993	1	Choke	#	103823	1	14" White Wire, Pig Tail
49	120867	1	Motor Locknut	#	102246	1	8" White Wire, 2 Female
50	109265	2	Belt Guide	#	143161	1	30" Black Wire, Male/Female
51	140702	1	Belly Pan	#	103825	1	20" Black Wire, 2 Female
52	116926	2	Releasable Tie	#	101799	1	9" Black Wire, Male/Female
53	116927	4	Cable Tie Clamp	#	102634	1	8" Ground Wire, Female/Ring
54	138664	1	Motor Belly Pan	#	118201	1	8" Red Wire, Male/Female
55	132383	1	11 1/2" Cable Tie	#	140456	1	User's Manual
56	016057	11	8" Cable Tie				
57	136012	2	Flange Nut				

* Includes all parts shown in the box

These parts are not illustrated

EXPLODED DRAWING—Model No. 831.297880

R1297B





Model No. 831.297880

QUESTIONS?

If you find that:

- you need help assembling or operating the PROFORM® EKG
- a part is missing
- you need to schedule repair service

call our toll-free HELPLINE

1-800-736-6879

Monday–Saturday, 7 am–7 pm
Central Time (excluding holidays)

REPLACEMENT PARTS

If parts become worn and need to be replaced, call the following toll-free number

**1-800-FON-PART
(1-800-366-7278)**

The model number and serial number of your PROFORM® EKG treadmill are listed on a decal attached to the treadmill. See the front cover of this manual to find the location of the decal.

All replacement parts are available for immediate purchase or special order when you visit your nearest SEARS Service Center. To request service or to order parts by telephone, call the toll-free numbers listed at the left.

When requesting help or service, or ordering parts, please be prepared to provide the following information:

- The NAME OF THE PRODUCT (PROFORM® EKG treadmill)
- The MODEL NUMBER OF THE PRODUCT (831.297880)
- The PART NUMBER OF THE PART (see the EXPLODED DRAWING and PART LIST attached in the center of this manual)
- The DESCRIPTION OF THE PART (see the EXPLODED DRAWING and PART LIST attached in the center of this manual).

FULL 90 DAY WARRANTY

For 90 days from the date of purchase, if failure occurs due to defect in material or workmanship in this SEARS TREADMILL EXERCISER, contact the nearest SEARS Service Center throughout the United States and SEARS will repair or replace the TREADMILL EXERCISER, free of charge.

This warranty does not apply when the TREADMILL EXERCISER is used commercially or for rental purposes.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SEARS, ROEBUCK AND CO., DEPT. 817WA, HOFFMAN ESTATES, IL 60179