

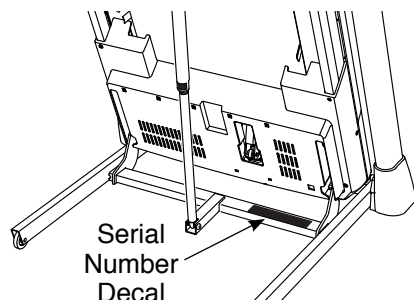
PRO-FORM[®]

ENDURANCE S7

Model No. PETL79714.0

Serial No. _____

Write the serial number in the space above for reference.



USER'S MANUAL

CUSTOMER SERVICE

UNITED KINGDOM

Call: 08457 089 009

From Ireland: 053 92 36102

Website: www.iconsupport.eu

E-mail: csuk@iconeurope.com

Write:

ICON Health & Fitness, Ltd.

c/o HI Group PLC

Express Way

CASTLEFORD

WF10 5QJ

UNITED KINGDOM

AUSTRALIA

Call: 1800 993 770

E-mail: australiacc@iconfitness.com

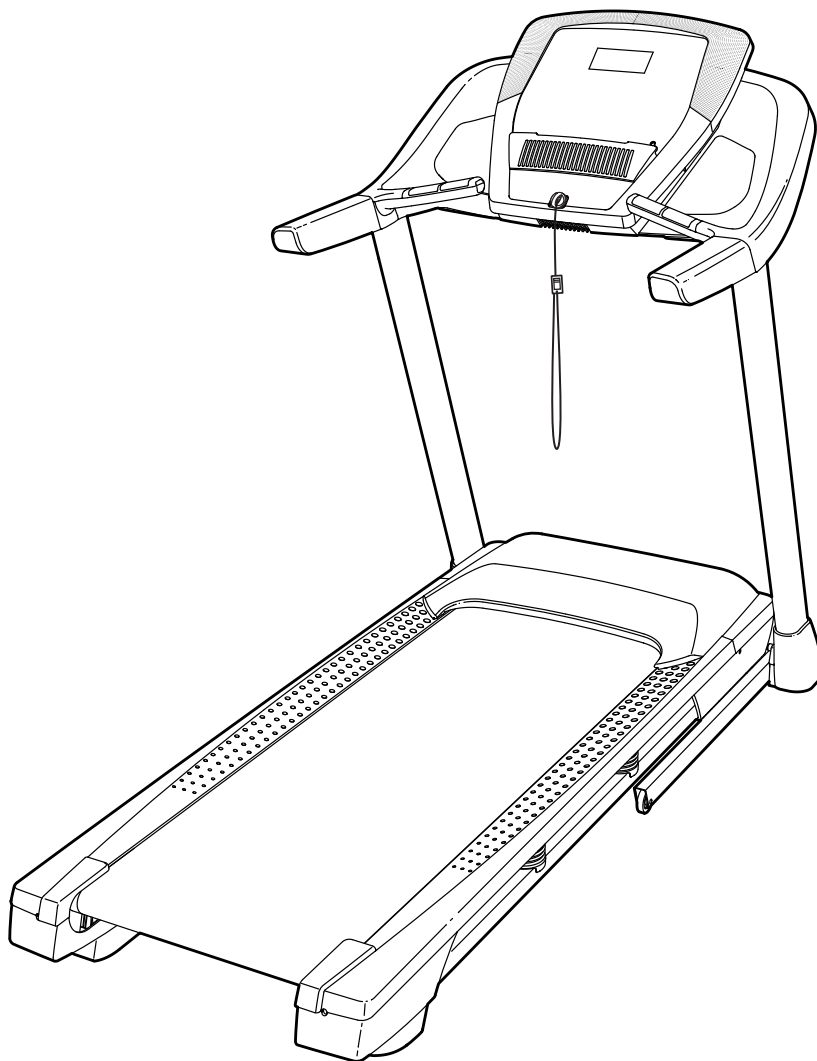
Write:

ICON Health & Fitness

PO Box 635

WINSTON HILLS NSW 2153

AUSTRALIA



⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.

www.iconeurope.com

TABLE OF CONTENTS

WARNING DECAL PLACEMENT 2

IMPORTANT PRECAUTIONS 3

BEFORE YOU BEGIN 5

PART IDENTIFICATION CHART 6

ASSEMBLY 7

HOW TO USE THE TREADMILL 16

HOW TO FOLD AND MOVE THE TREADMILL 23

MAINTENANCE AND TROUBLESHOOTING 24

EXERCISE GUIDELINES 27

PART LIST 30

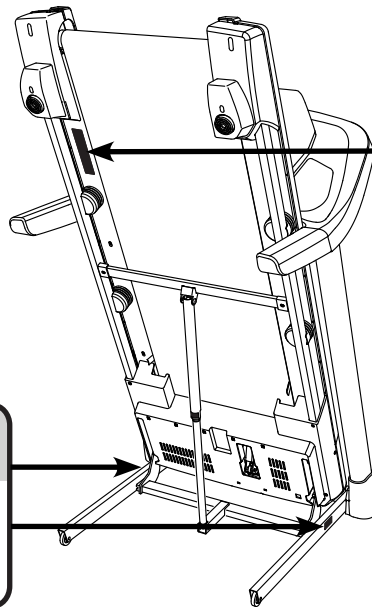
EXPLODED DRAWING 32

ORDERING REPLACEMENT PARTS Back Cover

RECYCLING INFORMATION Back Cover

WARNING DECAL PLACEMENT

This drawing shows the locations of the warning decals. **If a decal is missing or illegible, call the telephone number on the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.**
 Note: The decals may not be shown at actual size.



WARNING:

Protect yourself and others from risk of serious injury. Read the user's manual, and:

- Stand only on the side rails when starting or stopping treadmill.
- Change speed in small increments.
- Hold handrails to prevent falling, and always wear the safety clip while operating the treadmill.
- Stop if you feel faint, dizzy, or short of breath.
- Fully engage the storage latch before the treadmill is moved or stored.
- Incline should be set to zero before folding the treadmill into a storage position.
- Never allow children on or around the treadmill.
- Remove the safety key when treadmill is not in use.
- Keep clothing, fingers, and hair away from moving parts.
- Never try to adjust or fix the belt while it is moving.
- Always wear athletic shoes while operating the treadmill.

IMPORTANT PRECAUTIONS

⚠️ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read all important precautions and instructions in this manual and all warnings on your treadmill before using your treadmill. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. Use the treadmill only as described in this manual.
4. The treadmill is intended for home use only. Do not use the treadmill in any commercial, rental, or institutional setting.
5. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
6. Place the treadmill on a level surface, with at least 8 ft. (2.4 m) of clearance behind it and 2 ft. (0.6 m) on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
7. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
8. Keep children under age 12 and pets away from the treadmill at all times.
9. The treadmill should be used only by persons weighing 300 lbs. (136 kg) or less.
10. Never allow more than one person on the treadmill at a time.
11. Wear appropriate exercise clothes while using the treadmill. Do not wear loose clothes that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
12. When connecting the power cord (see page 16), plug the power cord into an earthed circuit. No other appliance should be on the same circuit. When replacing the fuse in the power cord adapter, insert an ASTA-approved BS1362, 13-amp fuse into the fuse carrier.
13. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
14. Keep the power cord away from heated surfaces.
15. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See MAINTENANCE AND TROUBLESHOOTING on page 24 if the treadmill is not working properly.)
16. Read, understand, and test the emergency stop procedure before using the treadmill (see HOW TO TURN ON THE POWER on page 18).
17. Never start the treadmill while you are standing on the walking belt. Always hold the handrails while using the treadmill.
18. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
19. The heart rate monitor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.
20. Never leave the treadmill unattended while it is running. Always remove the key, press the power switch into the off position (see the drawing on page 5 for the location of the power switch), and unplug the power cord when the treadmill is not in use.

21. Do not attempt to move the treadmill until it is properly assembled. (See ASSEMBLY on page 7 and HOW TO FOLD AND MOVE THE TREADMILL on page 23.) You must be able to safely lift 45 lbs. (20 kg) to move the treadmill.
22. When folding or moving the treadmill, make sure that the storage latch is holding the frame securely in the storage position.
23. Do not change the incline of the treadmill by placing objects under the treadmill.
24. Never insert any object into any opening on the treadmill.
25. Inspect and properly tighten all parts of the treadmill regularly.
26. **DANGER:** Always unplug the power cord immediately after use, before cleaning the treadmill, and before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
27. Over exercising may result in serious injury or death. If you feel faint or if you experience pain while exercising, stop immediately and cool down.

SAVE THESE INSTRUCTIONS

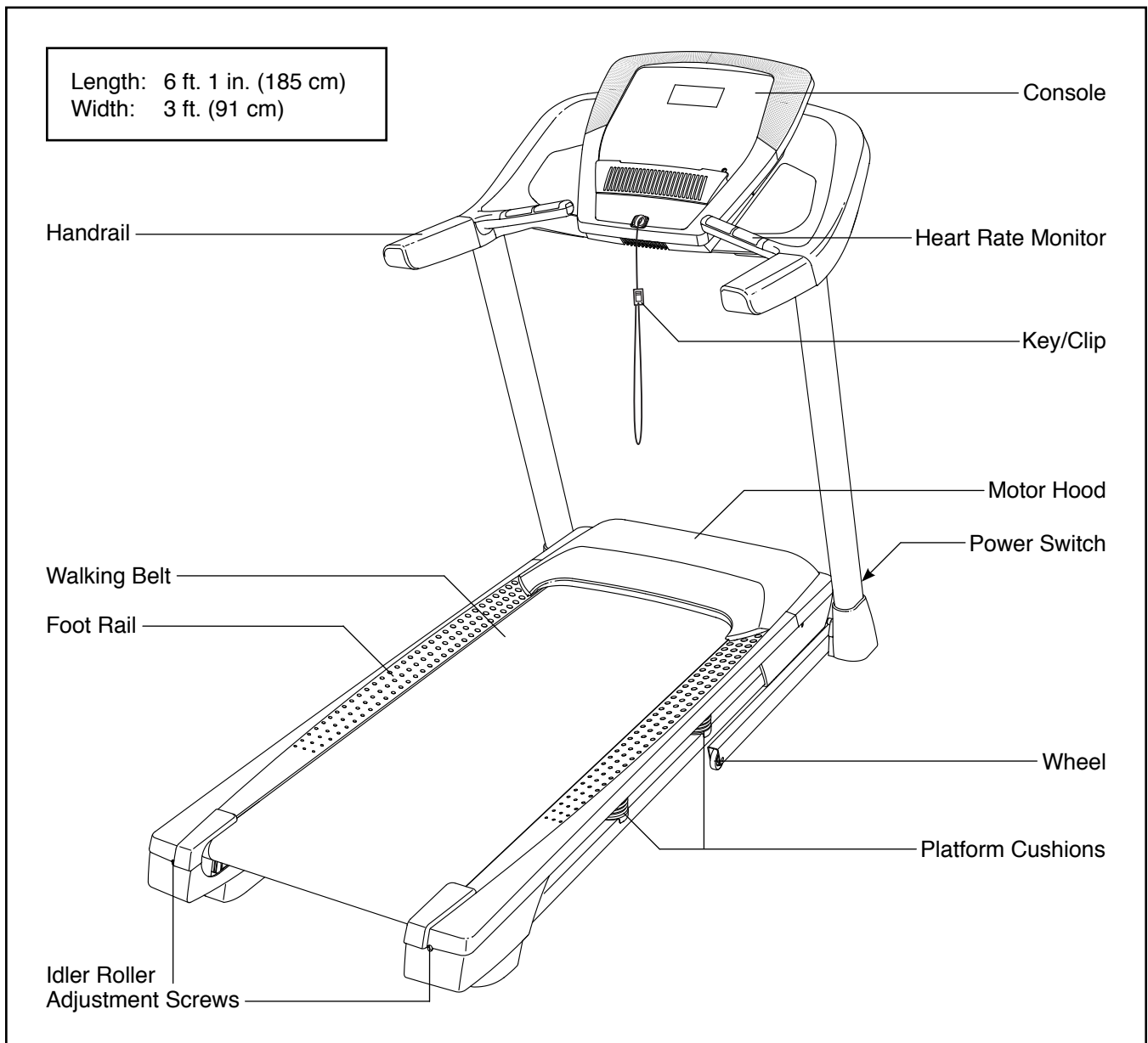
BEFORE YOU BEGIN

Thank you for selecting the new PROFORM® ENDURANCE S7 treadmill. The ENDURANCE S7 treadmill provides an impressive selection of features designed to make your workouts at home more effective and enjoyable.

For your benefit, read this manual carefully before you use the treadmill. If you have questions after

reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



PART IDENTIFICATION CHART

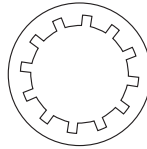
Use the drawings below to identify small parts used for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity used for assembly. **Note: If a part is not in the hardware kit, check to see whether it is pre-attached. Extra parts may be included.**



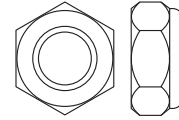
1/4" Star Washer (26)-4



5/16" Star Washer (11)-8



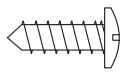
3/8" Star Washer (13)-6



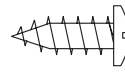
5/16" Nut (63)-2



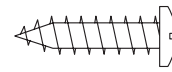
Latch Spacer (100)-2



#8 x 1/2" Silver Screw (10)-1



#8 x 1/2" Screw (1)-8



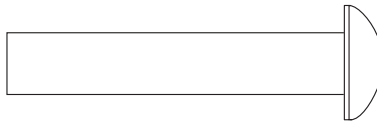
#8 x 3/4" Screw (4)-8



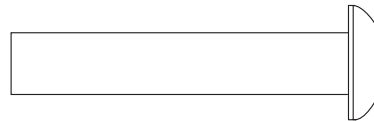
5/16" x 3/4" Screw (6)-2



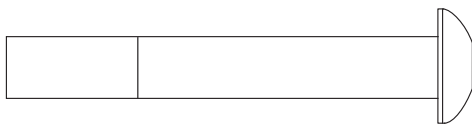
5/16" x 1 1/4" Screw (5)-2



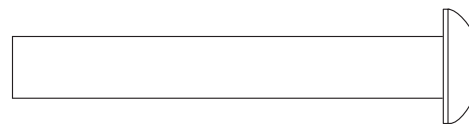
5/16" x 1 3/4" Screw (9)-2



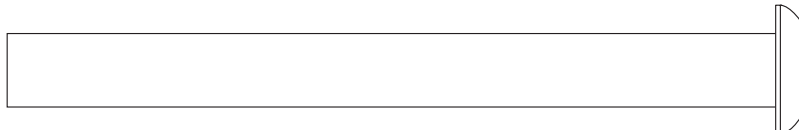
5/16" x 1 3/4" Bolt (41)-1



5/16" x 2 1/4" Shoulder Bolt (62)-1





5/16" x 2 1/4" Screw (28)-4



3/8" x 4" Screw (7)-6

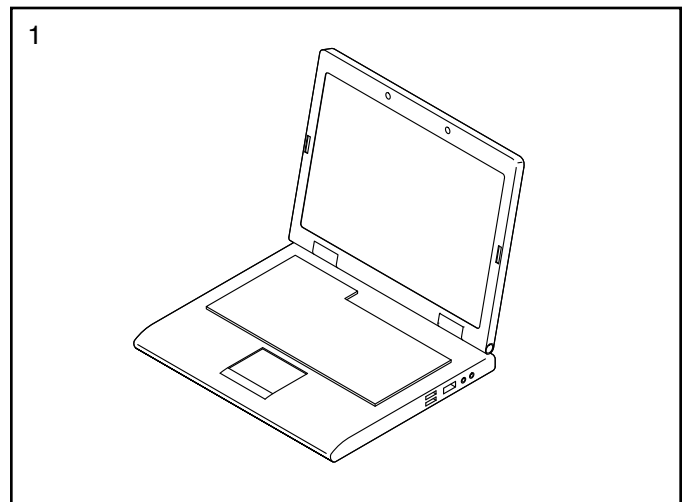
ASSEMBLY

- Assembly requires two persons.
 - Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
 - After shipping, there may be an oily substance on the exterior of the treadmill. This is normal. If there is an oily substance on the treadmill, wipe it off with a soft cloth and a mild, non-abrasive cleaner.
 - Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”
 - To identify small parts, see page 6.
 - Assembly requires the following tools:
 - the included hex keys 
 - one Phillips screwdriver 
- To avoid damaging parts, do not use power tools.

1. **Go to www.iconsupport.eu on your computer and register your product.**

- activates your warranty
- saves you time if you ever need to contact Customer Service
- allows us to notify you of upgrades and offers

Note: If you do not have Internet access, call Customer Service (see the front cover of this manual) and register your product.

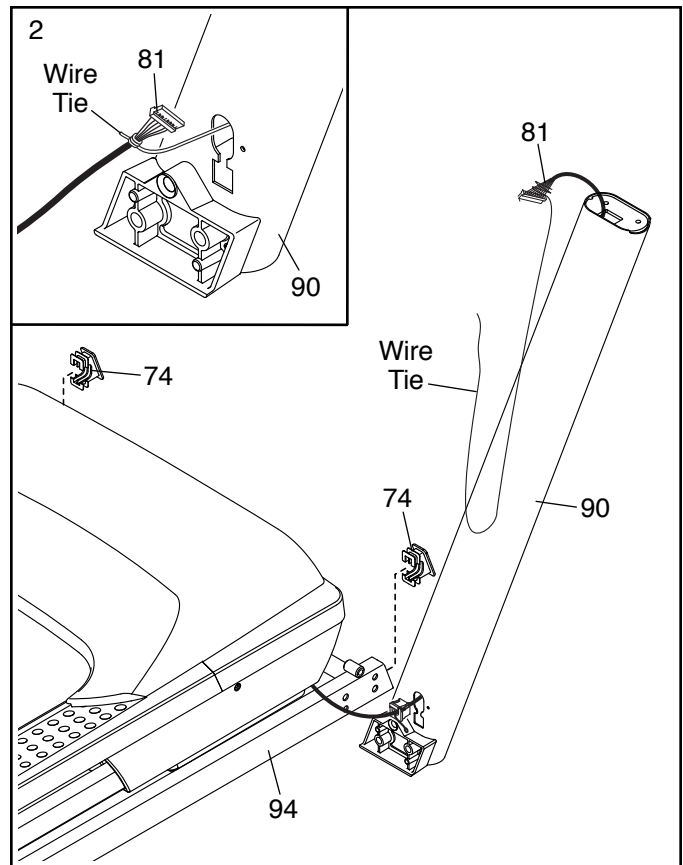


2. **Make sure that the power cord is unplugged.**

Press a Base Cap (74) into each side of the Base (94).

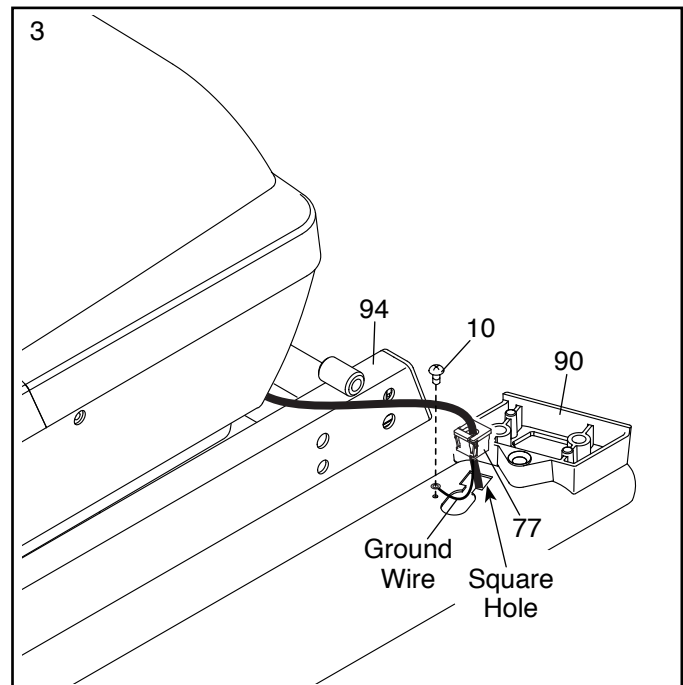
Identify the Right Upright (90). Have a second person hold the Right Upright near the Base (94).

See the inset drawing. Tie the wire tie in the Right Upright (90) securely around the end of the Upright Wire (81). Then, insert the Upright Wire into the lower end of the Right Upright as you pull the other end of the wire tie out of the Right Upright.



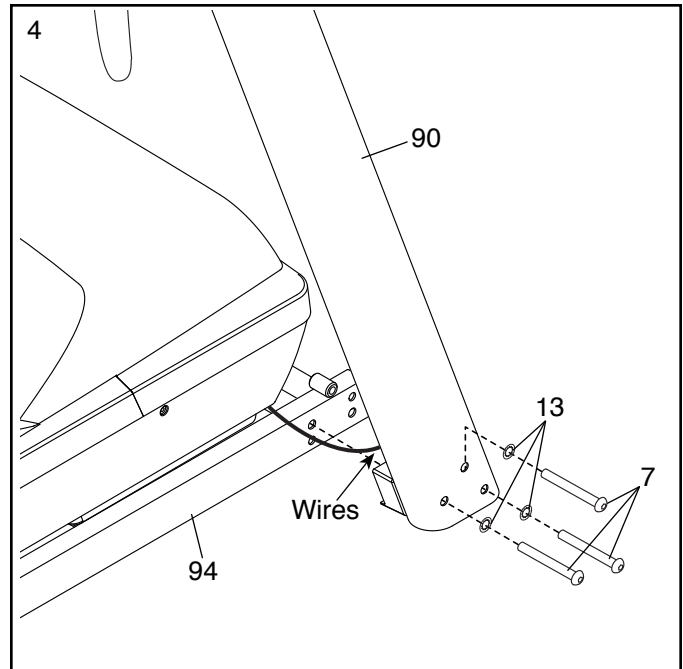
3. Lay the Right Upright (90) near the Base (94). Press the Grommet (77) into the square hole in the Right Upright. **Make sure not to pinch the ground wire.**

Then, attach the ground wire to the Right Upright (90) with a #8 x 1/2" Silver Screw (10).

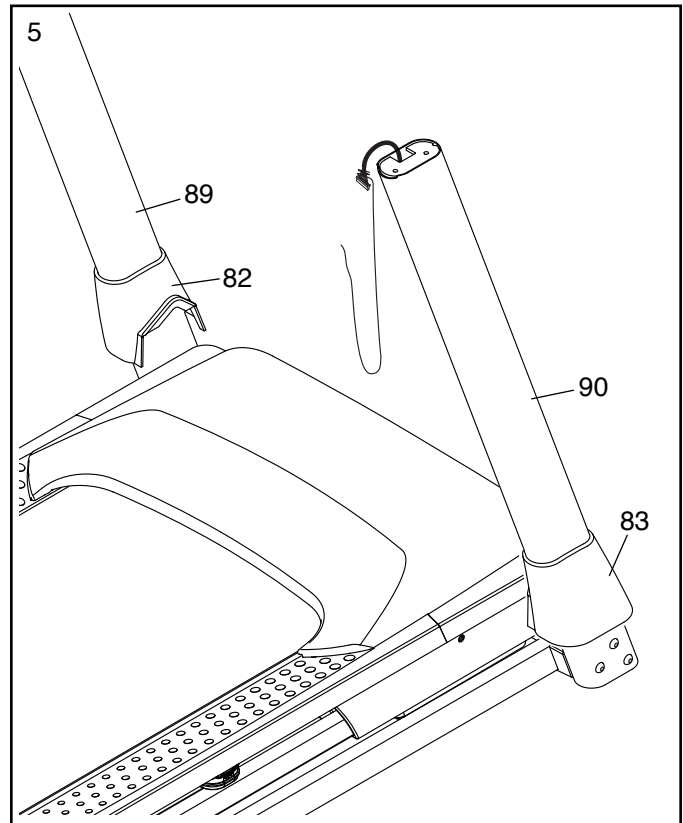


4. Hold the Right Upright (90) against the Base (94). **Be careful not to pinch the wires.** Partially tighten three 3/8" x 4" Screws (7) with three 3/8" Star Washers (13) into the Right Upright and the Base. **Do not fully tighten the Screws yet.**

Attach the Left Upright (not shown) in the same way. Note: There are no wires on the left side.



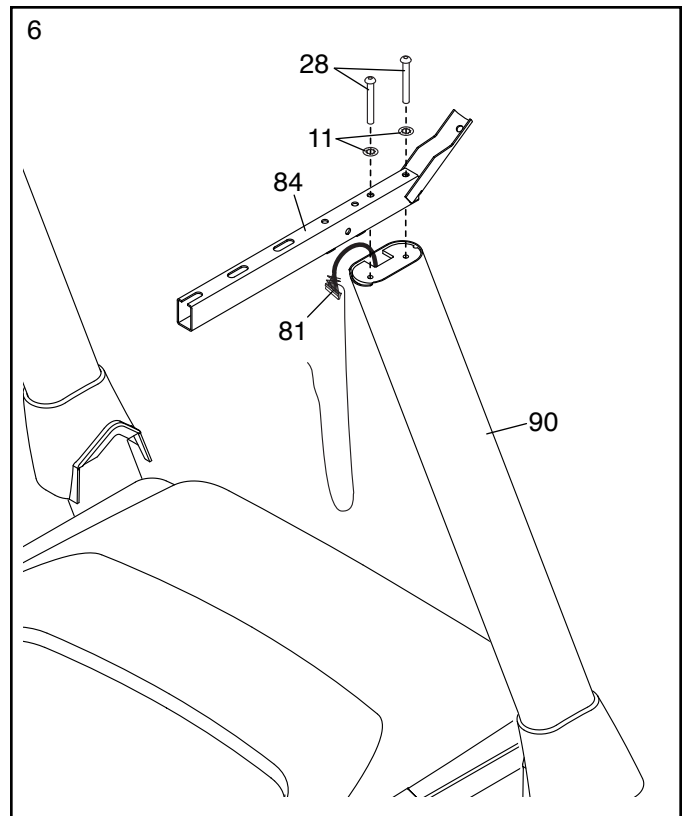
5. Identify the Left and Right Base Covers (82, 83). Slide the Left and Right Base Covers onto the Left and Right Uprights (89, 90) as shown. Do not press the Base Covers into place yet.



6. Identify the Right Handrail (84).

Attach the Right Handrail (84) to the Right Upright (90) with two 5/16" x 2 1/4" Screws (28) and two 5/16" Star Washers (11). **Make sure not to pinch the Upright Wire (81).** Start both Screws, and then tighten them.

Attach the Left Handrail (not shown) to the Left Upright (not shown) in the same way.
Note: There are no wires on the left side.

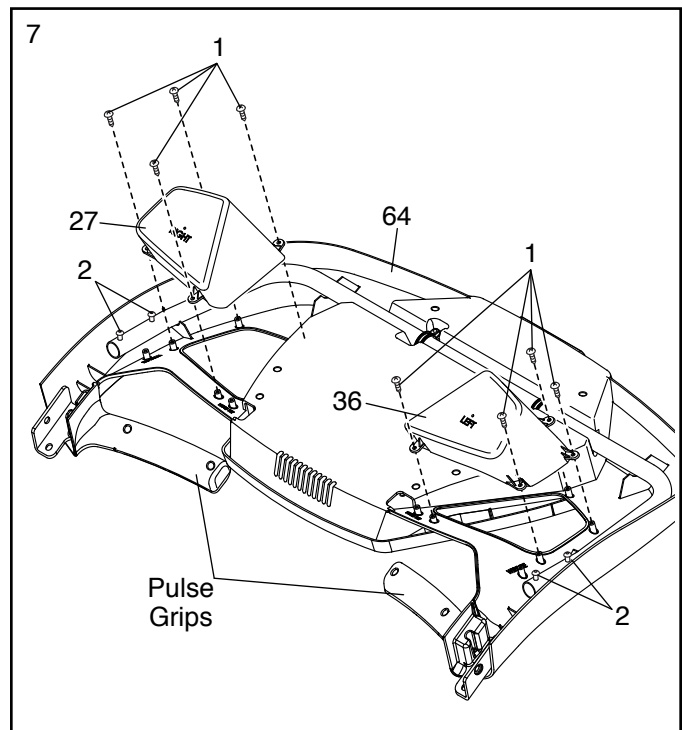


7. Set the Console Base (64) face down on a soft surface to avoid scratching the Console Base. **Do not lift the Console Base by the pulse grips.**

Remove and save the four indicated 1/4" x 1/2" Screws (2).

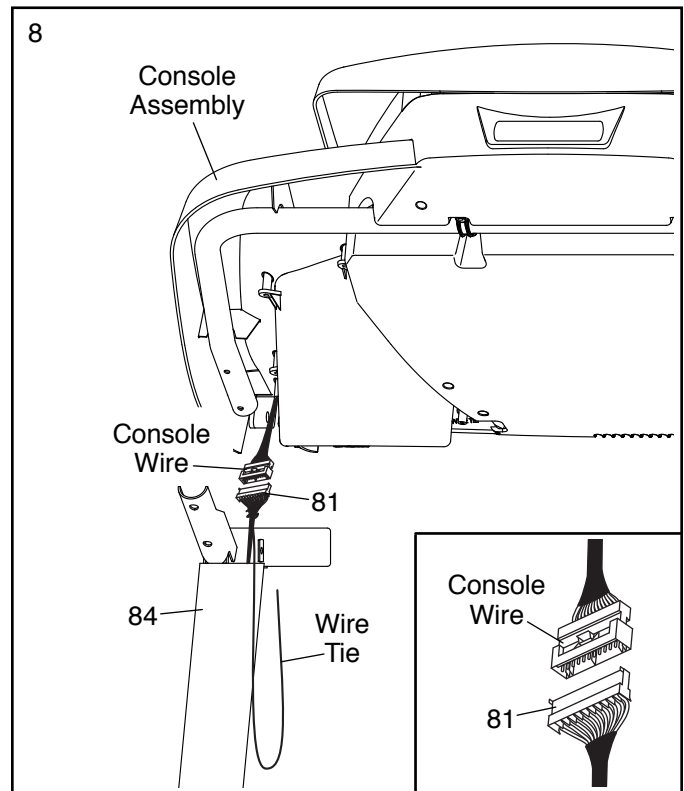
Identify the Left Tray (36). Attach the Left Tray with four #8 x 1/2" Screws (1).

Attach the Right Tray (27) with four #8 x 1/2" Screws (1).



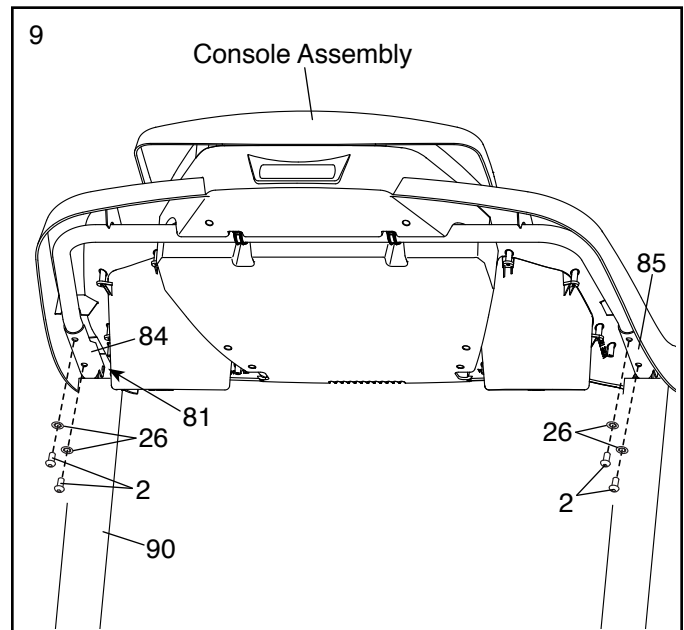
8. With the help of a second person, hold the console assembly near the Right Handrail (84) and the Left Handrail (not shown).

See the inset drawing. Connect the Upright Wire (81) to the console wire. **The connectors should slide together easily and snap into place.** If they do not, turn one connector and try again. **IF YOU DO NOT CONNECT THE CONNECTORS PROPERLY, THE CONSOLE MAY BECOME DAMAGED WHEN YOU TURN ON THE POWER.** Then, remove the wire tie from the Upright Wire.

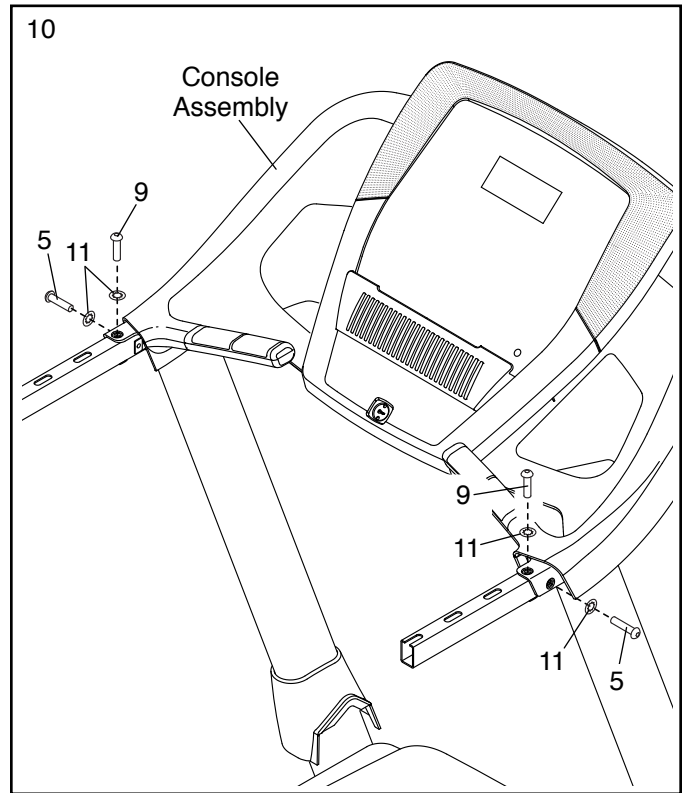


9. Set the console assembly on the Right and Left Handrails (84, 85). **Make sure that no wires are pinched.** Insert the excess Upright Wire (81) into the Right Upright (90).

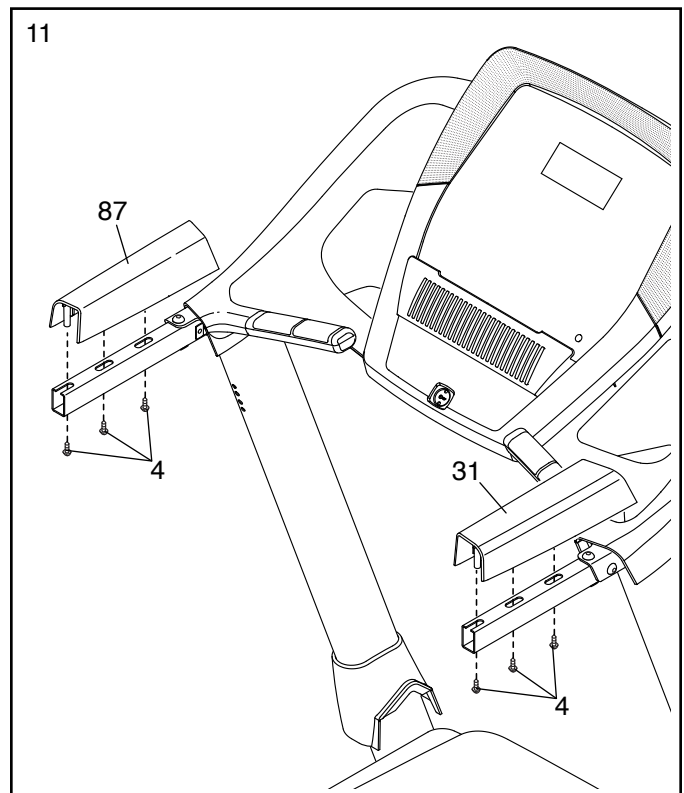
Attach the console assembly to the brackets on the Handrails (84, 85) with the four 1/4" x 1/2" Screws (2) that you removed in step 7 and four 1/4" Star Washers (26). **Do not tighten the Screws yet.**



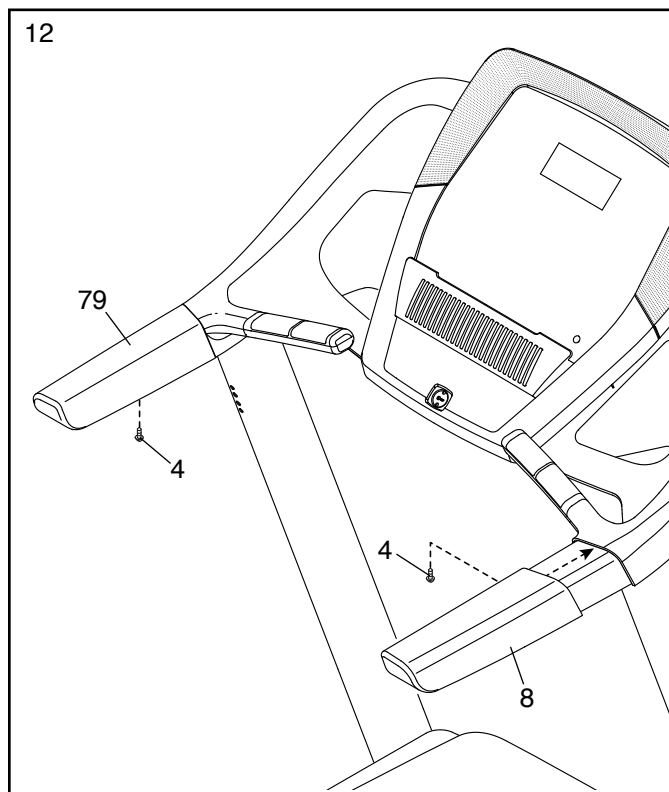
10. Attach the console assembly with two 5/16" x 1 1/4" Screws (5), two 5/16" x 1 3/4" Screws (9), and four 5/16" Star Washers (11). **Start all four Screws, and then tighten them.**



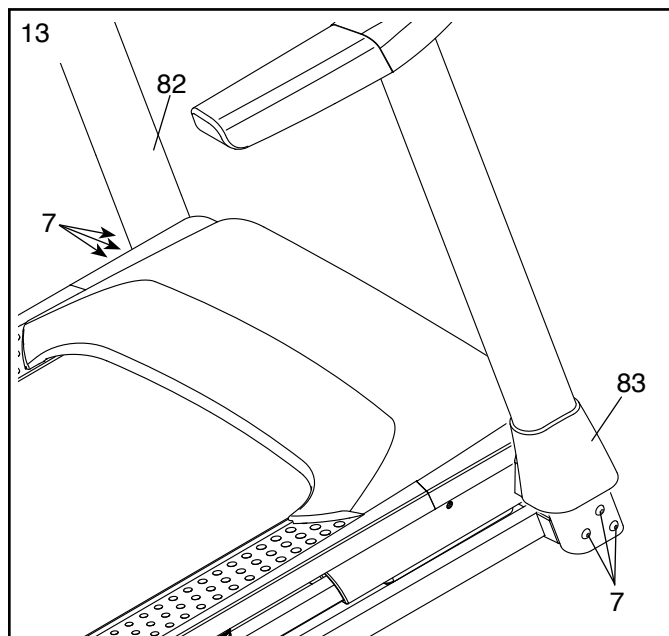
11. Attach the Right and Left Handrail Covers (31, 87) with six #8 x 3/4" Screws (4). **Be careful not to overtighten the Screws.**



12. Slide the Right and Left Handrail Grips (8, 79) onto the Right and Left Handrail Covers (not shown). Attach the Handrail Grips with two #8 x 3/4" Screws (4). **Be careful not to overtighten the Screws.**



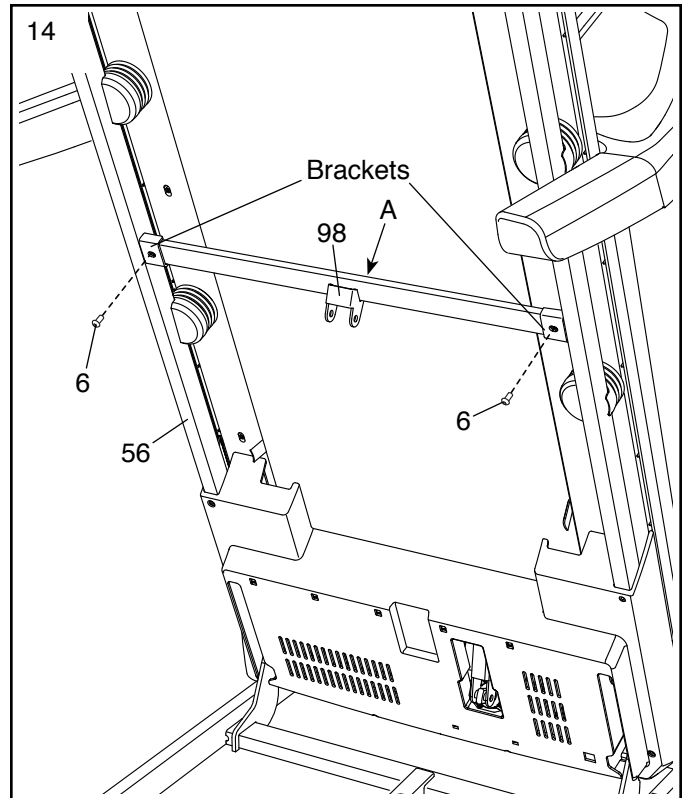
13. Firmly tighten all six 3/8" x 4" Screws (7). Then, slide the Left and Right Base Covers (82, 83) downward into place.



14. **Note: If it is assembled on a smooth surface, the treadmill may roll forward during this step.**

Raise the Frame (56) to the upright position. **Have a second person hold the Frame until step 16 is completed.**

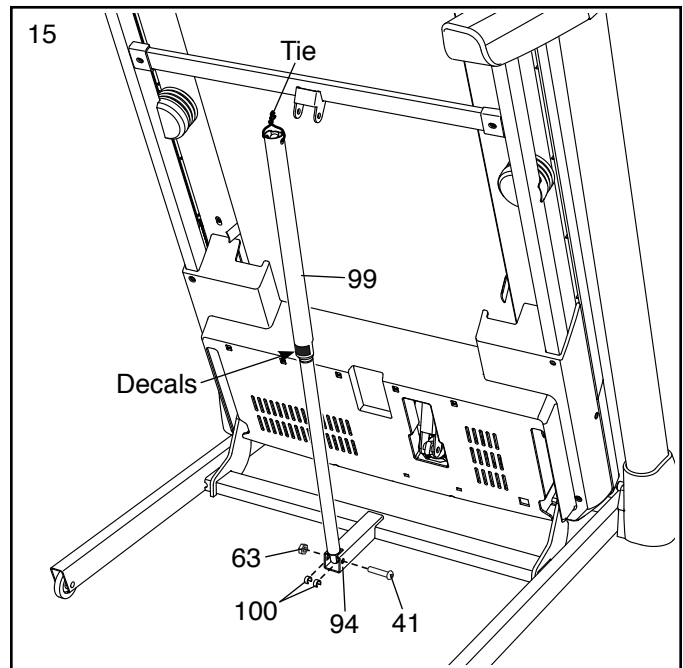
Orient the Latch Crossbar (98) as shown. **Make sure that the “This side toward belt” sticker (A) is facing the treadmill.** Attach the Latch Crossbar to the brackets on the Frame (56) with two 5/16" x 3/4" Screws (6).



15. Orient the Storage Latch (99) so that the decals are facing away from the treadmill as shown.

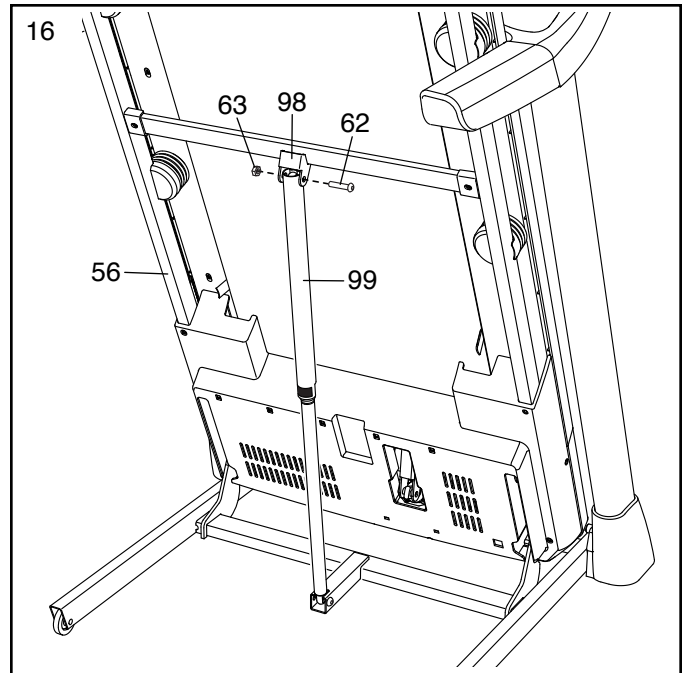
Attach the lower end of the Storage Latch (99) to the bracket on the Base (94) with a 5/16" x 1 3/4" Bolt (41), two Latch Spacers (100), and a 5/16" Nut (63).

Raise the Storage Latch (99) to a vertical position. Then, remove the tie from the top of the Storage Latch.



16. Attach the upper end of the Storage Latch (99) to the bracket on the Latch Crossbar (98) with a 5/16" x 2 1/4" Shoulder Bolt (62) and a 5/16" Nut (63).

Lower the Frame (56) (see HOW TO LOWER THE TREADMILL FOR USE on page 23).



17. **Make sure that all parts are properly tightened before you use the treadmill.** If there are sheets of plastic on the treadmill decals, remove the plastic. To protect the floor or carpet, place a mat under the treadmill. To avoid damage to the console, keep the treadmill out of direct sunlight. Keep the included hex key in a secure place; the hex key is used to adjust the walking belt (see pages 25 and 26). Note: Extra hardware may be included.

HOW TO USE THE TREADMILL

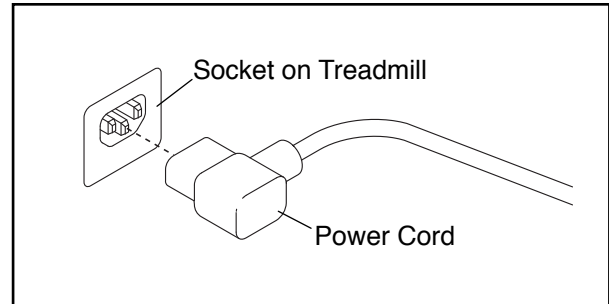
HOW TO PLUG IN THE POWER CORD

This product must be earthed. If it should malfunction or break down, earthing provides a path of least resistance for electric current to reduce the risk of electric shock. This product's power cord has an equipment-earthing conductor and an earthing plug. **IMPORTANT: If the power cord is damaged, it must be replaced with a manufacturer-recommended power cord.**

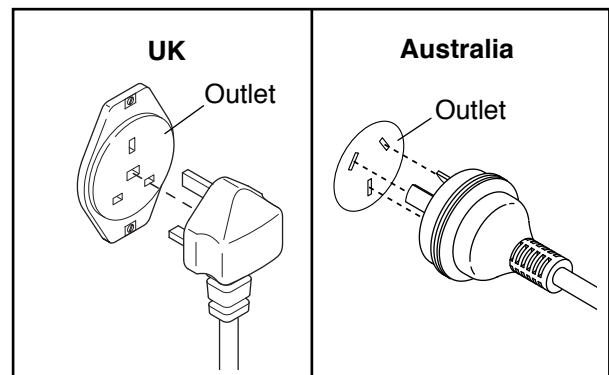
⚠ DANGER: Improper connection of the equipment-earthing conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly earthed. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Follow the steps below to plug in the power cord.

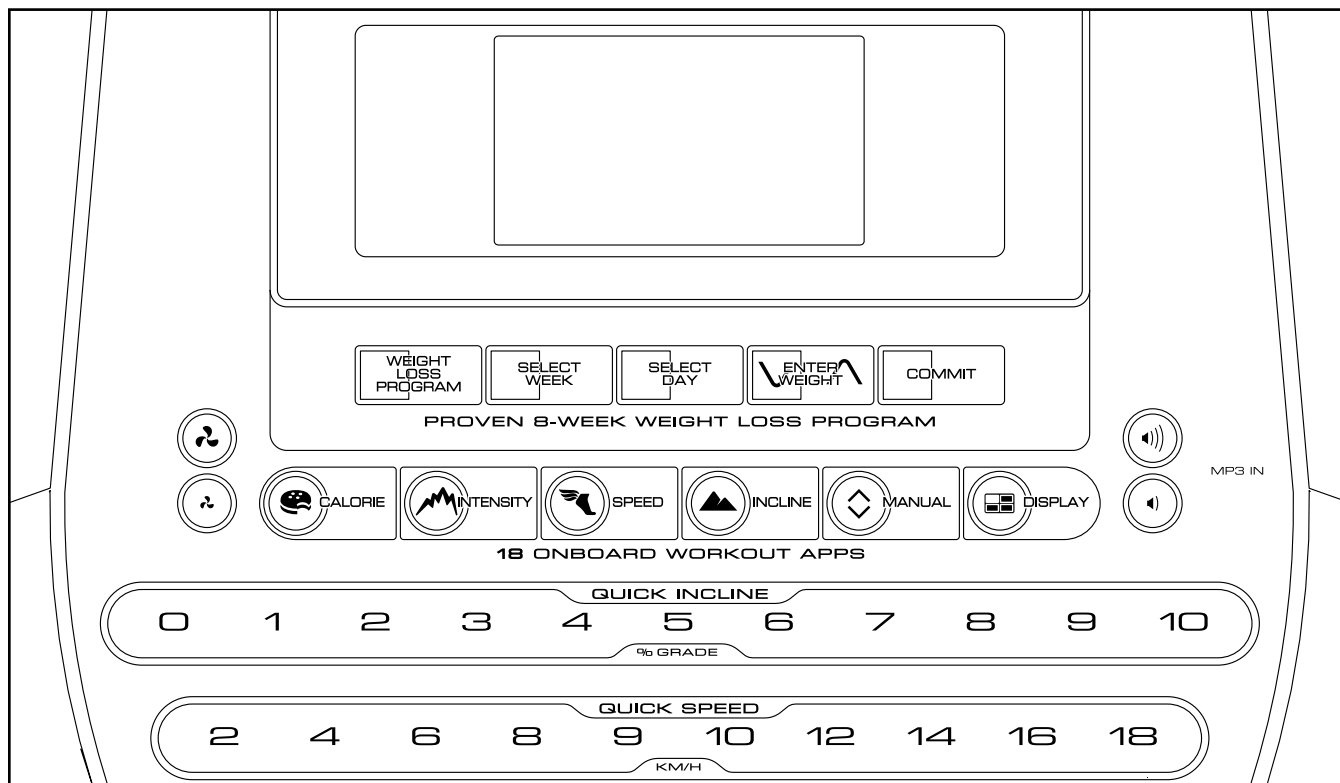
1. Plug the indicated end of the power cord into the socket on the treadmill.



2. Plug the power cord into an appropriate outlet that is properly installed and earthed in accordance with all local codes and ordinances.



CONSOLE DIAGRAM



FEATURES OF THE CONSOLE

The treadmill console offers an impressive array of features designed to make your workouts more effective and enjoyable.

When you use the manual mode, you can change the speed and incline of the treadmill with the touch of a button. As you exercise, the console will display instant exercise feedback. You can even measure your heart rate using the handgrip heart rate monitor or the optional chest heart rate monitor.

In addition, the console features a selection of onboard workouts. Each workout automatically controls the speed and incline of the treadmill as it guides you through an effective exercise session.

Lose unwanted pounds with the progressive 8-week weight-loss program. Each workout in the program controls the speed and incline of the treadmill as it guides you through an effective workout designed to help you achieve the results you want.

You can even listen to your favorite workout music or audio books with the console's sound system while you exercise.

To turn on the power, see page 18. **To use the manual mode**, see page 18. **To use an onboard workout**, see page 20. **To use an 8-week weight-loss workout**, see page 21. **To use the sound system**, see page 22. **To use the information mode**, see page 22.

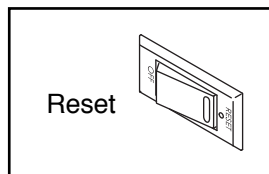
Note: The console can display speed and distance in either miles or kilometers. To find which unit of measurement is selected, see THE INFORMATION MODE on page 22. For simplicity, all instructions in this manual refer to kilometers.

IMPORTANT: If there are sheets of plastic on the console, remove the plastic. To prevent damage to the walking platform, wear clean athletic shoes while using the treadmill. The first time you use the treadmill, observe the alignment of the walking belt, and center the walking belt if necessary (see page 26).

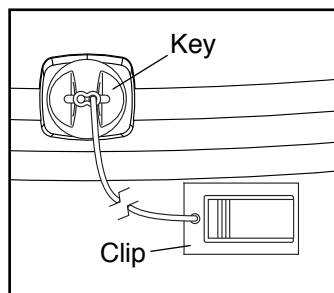
HOW TO TURN ON THE POWER

IMPORTANT: If the treadmill has been exposed to cold temperatures, allow it to warm to room temperature before you turn on the power. If you do not do this, you may damage the console displays or other electrical components.

Plug in the power cord (see page 16). Next, locate the power switch on the treadmill frame near the power cord. Make sure that the switch is in the reset position.



Next, stand on the foot rails of the treadmill. Find the clip attached to the key and slide the clip onto the waistband of your clothes. Then, insert the key into the console. After a moment, the displays will light.



IMPORTANT: In an emergency, the key can be pulled from the console, causing the walking belt to slow to a stop. Test the clip by carefully taking a few steps backward; if the key is not pulled from the console, adjust the position of the clip.

HOW TO USE THE MANUAL MODE

1. Insert the key into the console.

See HOW TO TURN ON THE POWER at the left.

2. Select the manual mode.

When the key is inserted, the manual mode will be selected. If you have selected a workout, press the Manual button on the console.

3. Start the walking belt.

To start the walking belt, press the Start button, the Speed increase button, or one of the Quick Speed buttons numbered 2 through 18.

If you press the Start button or the Speed increase button, the walking belt will begin to move at 2 Km/H. As you exercise, change the speed of the walking belt as desired by pressing the Speed increase and decrease buttons. Each time you press one of the buttons, the speed setting will change by 0.1 Km/H; if you hold down the button, the speed setting will change more quickly. Note: After you press the button, it may take a moment for the walking belt to reach the selected speed setting.

If you press one of the numbered Quick Speed buttons, the walking belt will gradually change speed until it reaches the selected speed setting.

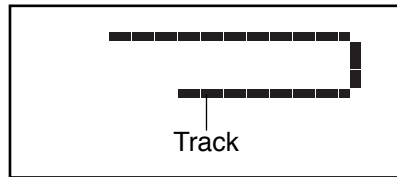
To stop the walking belt, press the Stop button. The time will begin to flash in the display. To restart the walking belt, press the Start button or the Speed increase button.

4. Change the incline of the treadmill as desired.

To change the incline of the treadmill, press the Incline increase or decrease button or one of the numbered Quick Incline buttons. Each time you press one of the buttons, the treadmill will gradually adjust to the selected incline setting.

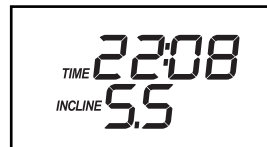
5. Follow your progress with the displays.

When the manual mode is selected, the upper half of the display will show a track that represents 400 m (1/4 mile). As you walk or run, indicators will appear in succession around the track until the entire track appears. The track will then disappear and the indicators will again begin to appear in succession.



The upper half of the display can also show the elapsed time, the distance you have walked or run, the speed of the walking belt, the approximate number of calories you have burned, your pace in minutes per mile, and the incline of the treadmill. Press the Display button repeatedly until the desired workout information appears.

The lower left corner of the display will show the elapsed time, the distance that you have walked or run, and the incline level of the treadmill. Note: When an onboard workout is selected, the display will show the time remaining in the workout instead of the elapsed time.



The lower right corner of the display will show the approximate number of calories you have burned, the speed of the walking belt, and your pace in minutes per mile. The right side of the display will also show your heart rate when you use the handgrip heart rate monitor.

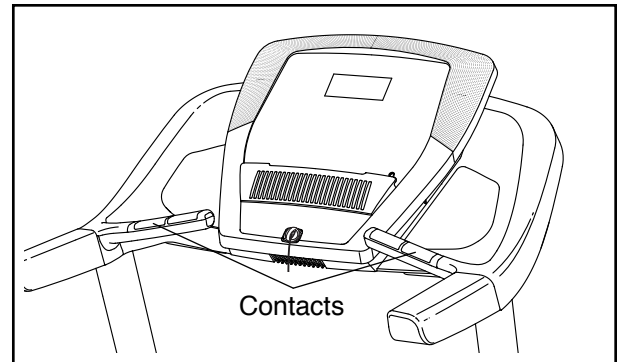


To reset the display, press the Stop button, remove the key, and then reinsert the key.

6. Measure your heart rate if desired.

Note: If you use the handgrip heart rate monitor and the optional chest heart rate monitor at the same time, the console will not display your heart rate accurately. To purchase the chest heart rate monitor, see page 22.

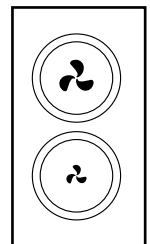
Before using the handgrip heart rate monitor, remove the sheets of plastic from the metal contacts on the pulse bar. In addition, make sure that your hands are clean.



To measure your heart rate, **stand on the foot rails** and hold the pulse bar with your palms on the metal contacts for approximately ten seconds; **avoid moving your hands.** When your pulse is detected, a heart symbol in the calorie display will flash each time your heart beats, one or two dashes will appear, and then your heart rate will be shown. **For the most accurate heart rate reading, continue to hold the contacts for about 15 seconds.**

7. Turn on the fan if desired.

The fan features multiple speed settings. Press the fan increase or decrease button to select a fan speed or to turn off the fan. Note: If the fan is on when the walking belt is stopped, the fan will turn off automatically after a few minutes.



8. When you are finished exercising, remove the key from the console.

Step onto the foot rails, press the Stop button, and **adjust the incline of the treadmill to zero. The incline must be at zero or you may damage the treadmill when you fold it to the storage position.** Next, remove the key from the console and put it in a secure place.

When you are finished using the treadmill, press the power switch into the off position and unplug the power cord. **IMPORTANT: If you do not do this, the treadmill's electrical components may wear prematurely.**

HOW TO USE AN ONBOARD WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 18.

2. Select an onboard workout.

To select an onboard workout, press the Calorie button, the Intensity button, the Speed button, or the Incline button repeatedly until the desired workout appears in the display.

When you select an onboard workout, the maximum speed setting and the maximum incline setting of the workout will flash in the display for a few seconds and a profile of the speed settings of the workout will scroll across the display. If you select a Calorie workout, the approximate number of calories you will burn will also appear in the display.

3. Start the workout.

Press the Start button or the Speed increase button to start the workout. A moment after you press the button, the treadmill will automatically adjust to the first speed and incline settings of the workout. Hold the handrails and begin walking.

Each workout is divided into one-minute segments. One speed setting and one incline setting are programmed for each segment. Note: The same speed setting and/or incline setting may be programmed for consecutive segments.

During the workout, the profile will show your progress.



The flashing segment of

the profile represents the current segment of the workout. The height of the flashing segment indicates the speed setting for the current segment. At the end of each segment, a series of tones will sound and the next segment of the profile will begin to flash. If a new speed and/or incline setting is programmed for the next segment, the new speed and/or incline setting will appear in the displays for a few seconds and the treadmill will automatically adjust to the new speed and/or incline setting.

The workout will continue in this way until the last segment of the profile flashes in the display and the last segment ends. The walking belt will then slow to a stop.

Note: The calorie goal is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors such as your weight. In addition, if you manually change the speed or incline of the treadmill during the workout, the number of calories you burn will be affected.

If the speed or incline setting is too high or too low at any time during the workout, you can manually override the setting by pressing the Speed or Incline buttons; **however, when the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.**

To stop the workout at any time, press the Stop button. The time will begin to flash in the display. To resume the workout, press the Start button or the Speed increase button. The walking belt will begin to move at 2 Km/H. When the next segment of the workout begins, the treadmill will automatically adjust to the speed and incline settings for the next segment.

4. Follow your progress with the displays.

See step 5 on page 19. The lower left corner of the display will show the time remaining instead of the elapsed time.

5. Measure your heart rate if desired.

See step 6 on page 19.

6. Turn on the fan if desired.

See step 7 on page 19.

7. When you are finished exercising, remove the key from the console.

See step 8 on page 20.

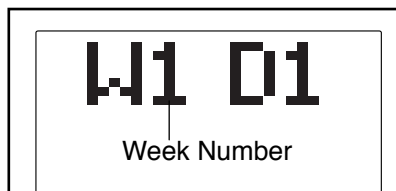
HOW TO USE AN 8-WEEK WEIGHT-LOSS WORKOUT

1. Insert the key into the console.

See HOW TO TURN ON THE POWER on page 18.

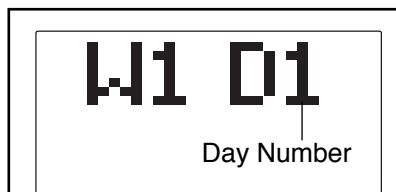
2. Select the desired week of the program.

To select the desired week of the program, press the Select Week button repeatedly until the number of the desired week appears in the upper left display.



3. Select the desired day of the program.

There are three day workouts for each week of the program.



To select the desired day of the program, press the Select Day button repeatedly until the number of the desired day appears in the upper right display.

4. Enter your weight.

To allow the console to calculate the amount of calories you will burn more accurately, press the Enter Weight increase and decrease buttons to enter your weight. The console will adjust the workout's intensity level according to the weight entered.

5. Start the workout.

Press the Commit button, and then press the Start button to start the workout.

The workout will function in the same way as an onboard workout (see step 3 on page 20).

6. Follow your progress with the displays.

See step 5 on page 19. The lower left corner of the display will show the time remaining instead of the elapsed time.

7. Measure your heart rate if desired.

See step 6 on page 19.

8. Turn on the fan if desired.

See step 7 on page 19.

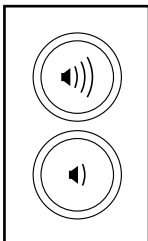
9. When you are finished exercising, remove the key from the console.

See step 8 on page 20.

HOW TO USE THE SOUND SYSTEM

To play music or audio books through the console sound system while you exercise, plug a 3.5 mm male to 3.5 mm male audio cable (not included) into the jack on the console and into a jack on your MP3 player, CD player, or other personal audio player; **make sure that the audio cable is fully plugged in. Note: To purchase an audio cable, see your local electronics store.**

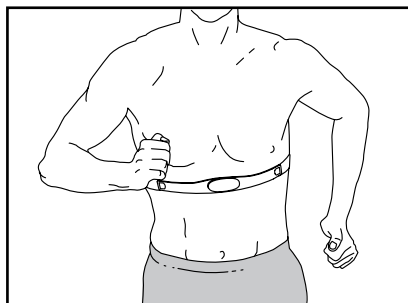
Next, press the play button on your personal audio player. Adjust the volume level using the volume increase and decrease buttons on the console or the volume control on your personal audio player.



If you are using a personal CD player and the CD skips, set the CD player on the floor or another flat surface instead of on the console.

THE OPTIONAL CHEST HEART RATE MONITOR

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the best results is to maintain the proper heart rate during your workouts. The optional chest heart rate monitor will enable you to continuously monitor your heart rate while you exercise, helping you to reach your personal fitness goals. **To purchase a chest heart rate monitor, please see the front cover of this manual.**



THE INFORMATION MODE

The console features an information mode that keeps track of treadmill usage information. The information mode also allows you to select miles or kilometers as the unit of measurement.

To select the information mode, hold down the Stop button, insert the key into the console, and then release the Stop button. When the information mode is selected, the following information will appear in the display:

- The number of hours that the treadmill has been operated.



- The total number of miles or kilometers that the walking belt has moved.
- An “E” for English miles or an “M” for metric kilometers. To change the unit of measurement, press the Speed decrease button.
- An “On,” “Off,” or “Auto” for the backlight setting. To change the backlight setting, press the Speed increase button.

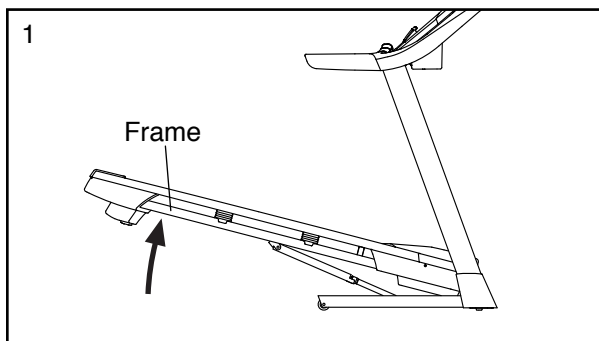
To exit the information mode, remove the key from the console.

HOW TO FOLD AND MOVE THE TREADMILL

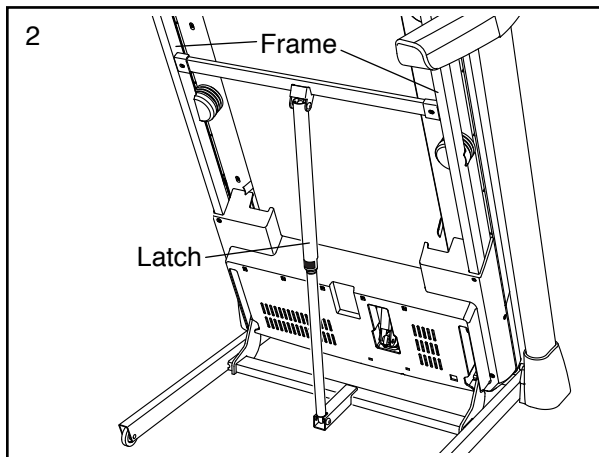
HOW TO FOLD THE TREADMILL

To avoid damaging the treadmill, adjust the incline to zero before you fold the treadmill. Then, remove the key and unplug the power cord. **CAUTION:** You must be able to safely lift 45 lbs. (20 kg) to raise, lower, or move the treadmill.

1. Hold the metal frame firmly in the location shown by the arrow below. **CAUTION:** Do not hold the frame by the plastic foot rails. Bend your legs and keep your back straight as you raise the frame about halfway to the vertical position.



2. Raise the frame until the storage latch locks in the storage position. **CAUTION:** Make sure that the storage latch locks.

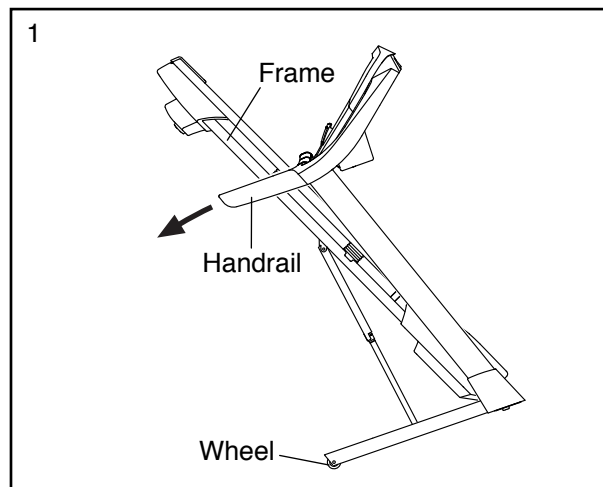


To protect the floor or carpet, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° F (30° C).

HOW TO MOVE THE TREADMILL

Before moving the treadmill, fold it as described at the left. **CAUTION:** Make sure that the latch knob is locked in the storage position. Moving the treadmill may require two people.

1. Hold the frame and one of the handrails, and place one foot against a wheel.

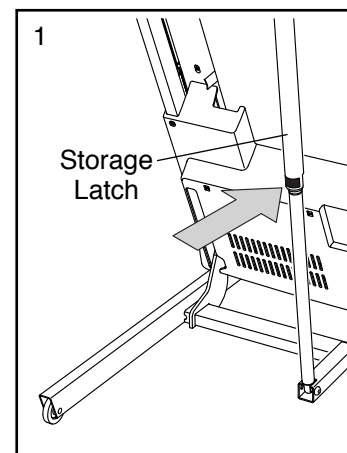


2. Pull back on the handrail until the treadmill will roll on the wheels, and carefully move it to the desired location. **CAUTION:** Do not move the treadmill without tipping it back, do not pull on the frame, and do not move the treadmill over an uneven surface.

3. Place one foot against a wheel, and carefully lower the treadmill.

HOW TO LOWER THE TREADMILL FOR USE

1. Press on the upper end of the treadmill frame with your hands, press the storage latch with your foot in the location shown, and then allow the frame to lower to the floor.



MAINTENANCE AND TROUBLESHOOTING

MAINTENANCE

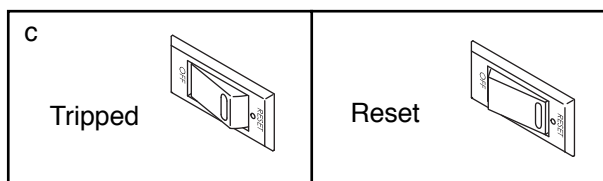
Regularly clean the treadmill and keep the walking belt clean and dry. First, **press the power switch into the off position and unplug the power cord.** Wipe exterior parts of the treadmill with a damp cloth and a small amount of mild soap. **IMPORTANT: Do not spray liquids directly onto the treadmill. To avoid damage to the console, keep liquids away from the console.** Then, thoroughly dry the treadmill with a soft towel.

TROUBLESHOOTING

Most treadmill problems can be solved by following the simple steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, see the front cover of this manual.

SYMPTOM: The power does not turn on

- Make sure that the power cord is plugged into a properly earthed outlet (see page 16). If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).
- After the power cord has been plugged in, make sure that the key is inserted into the console.
- Check the power switch located on the treadmill frame near the power cord. If the switch protrudes as shown, the switch has tripped. To reset the power switch, wait for five minutes and then press the switch back in.

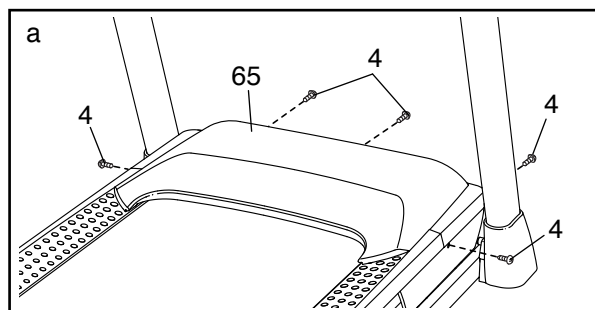


SYMPTOM: The power turns off during use

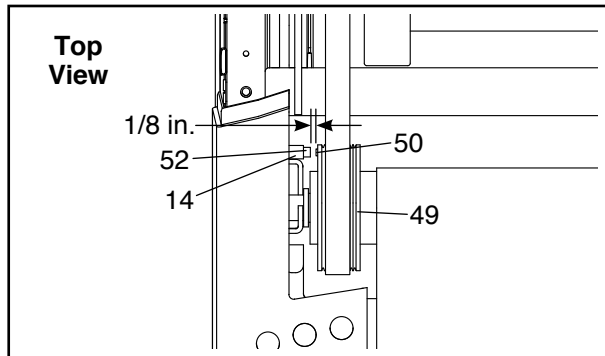
- Check the power switch (see the drawing c at the left). If the switch has tripped, wait for five minutes and then press the switch back in.
- Make sure that the power cord is plugged in. If the power cord is plugged in, unplug it, wait for five minutes, and then plug it back in.
- Remove the key from the console, and then reinsert it.
- If the treadmill still will not run, please see the front cover of this manual.

SYMPTOM: The displays of the console do not function properly

- Remove the key from the console and **UNPLUG THE POWER CORD.** Next, remove the five #8 x 3/4" Screws (4), and carefully pivot off the Motor Hood (65).



Next, locate the Reed Switch (52) and the Magnet (50) on the left side of the Pulley (49). Turn the Pulley until the Magnet is aligned with the Reed Switch. **Make sure that the gap between the Magnet and the Reed Switch is about 1/8 in. (3 mm).** If necessary, loosen the #8 x 3/4" Truss Head Screw (14), move the Reed Switch slightly, and then retighten the Screw. Reattach the Motor Hood (not shown), and run the treadmill for a few minutes to check for a correct speed reading.



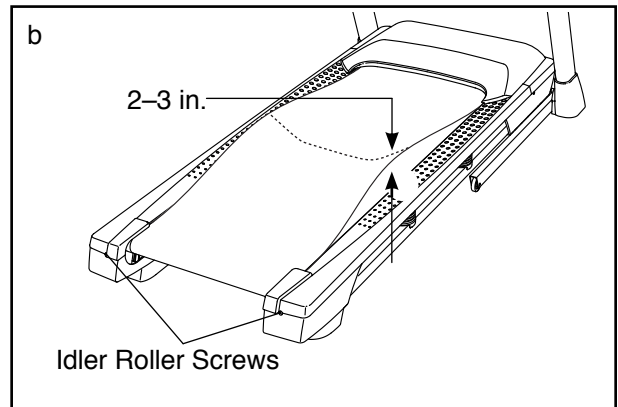
SYMPTOM: The incline of the treadmill does not change correctly

- a. Hold down the Stop button and the Speed increase button, insert the key into the console, and then release the Stop button and the Speed increase button. Next, press the Stop button and then press the Incline increase or decrease button. The treadmill will automatically rise to the maximum incline level and then return to the minimum level. This will recalibrate the incline system. If the incline system does not begin calibrating, press the Stop button again, and then press the Incline increase or decrease button again. When the incline system is calibrated, remove the key from the console.

SYMPTOM: The walking belt slows when walked on

- a. If an extension cord is needed, use only a 3-conductor, 14-gauge (1 mm²) cord that is no longer than 5 ft. (1.5 m).

- b. If the walking belt is overtightened, treadmill performance may decrease and the walking belt may become damaged. Remove the key and **UNPLUG THE POWER CORD.** Using the hex key, turn both idler roller screws counterclockwise, 1/4 of a turn. When the walking belt is properly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is properly tightened.

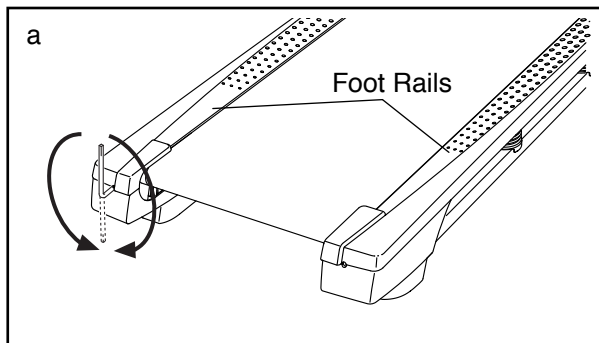


- c. Your treadmill features a walking belt coated with high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform unless instructed to do so by an authorized service representative. Such substances may deteriorate the walking belt and cause excessive wear.** If you suspect that the walking belt needs more lubricant, see the front cover of this manual.
- d. If the walking belt still slows when walked on, see the front cover of this manual.

SYMPTOM: The walking belt is off-center

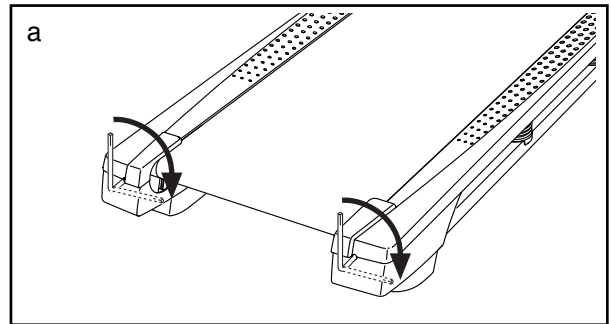
IMPORTANT: The walking belt should be centered between the foot rails. If the walking belt rubs against the foot rails, the walking belt may become damaged.

- a. First, remove the key and **UNPLUG THE POWER CORD**. If the walking belt has shifted to the left, use the hex key to turn the left idler roller screw clockwise 1/2 of a turn; if the walking belt has shifted to the right, turn the left idler roller screw counterclockwise 1/2 of a turn. Be careful not to overtighten the walking belt. Then, plug in the power cord, insert the key, and run the treadmill for a few minutes. Repeat until the walking belt is centered.



SYMPTOM: The walking belt slips when walked on

- a. First, remove the key and **UNPLUG THE POWER CORD**. Using the hex key, turn both idler roller screws clockwise, 1/4 of a turn. When the walking belt is correctly tightened, you should be able to lift each edge of the walking belt 2 to 3 in. (5 to 7 cm) off the walking platform. Be careful to keep the walking belt centered. Then, plug in the power cord, insert the key, and carefully walk on the treadmill for a few minutes. Repeat until the walking belt is properly tightened.



EXERCISE GUIDELINES

⚠️ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

165	155	145	140	130	125	115	❤️
145	138	130	125	118	110	103	❤️
125	120	115	110	105	95	90	❤️
<hr/>							
20	30	40	50	60	70	80	

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

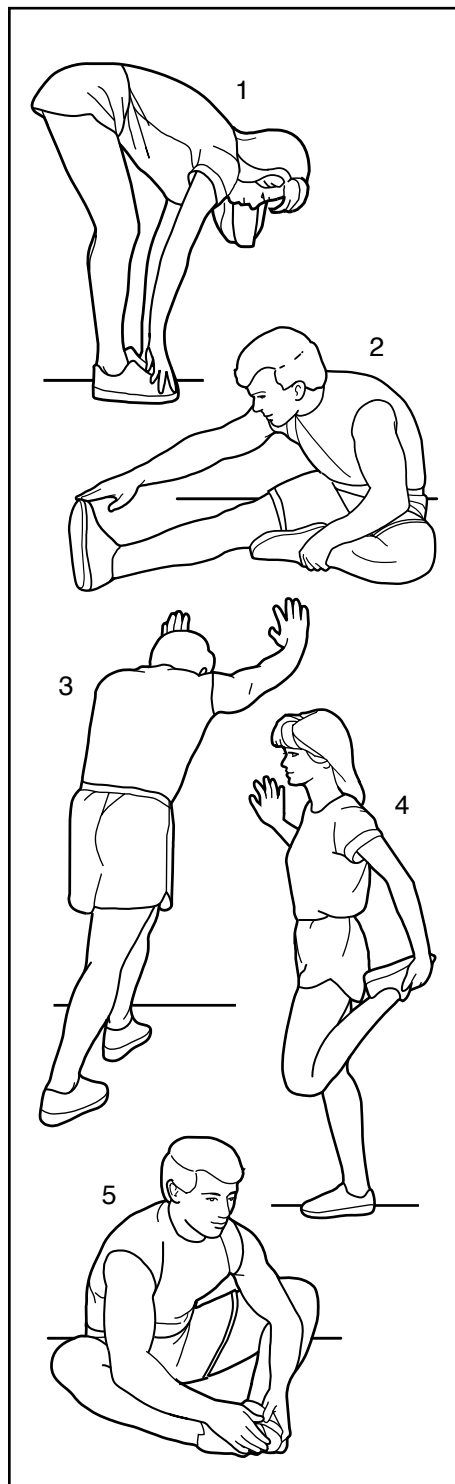
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



NOTES

PART LIST

Model No. PETL79714.0 R0314A

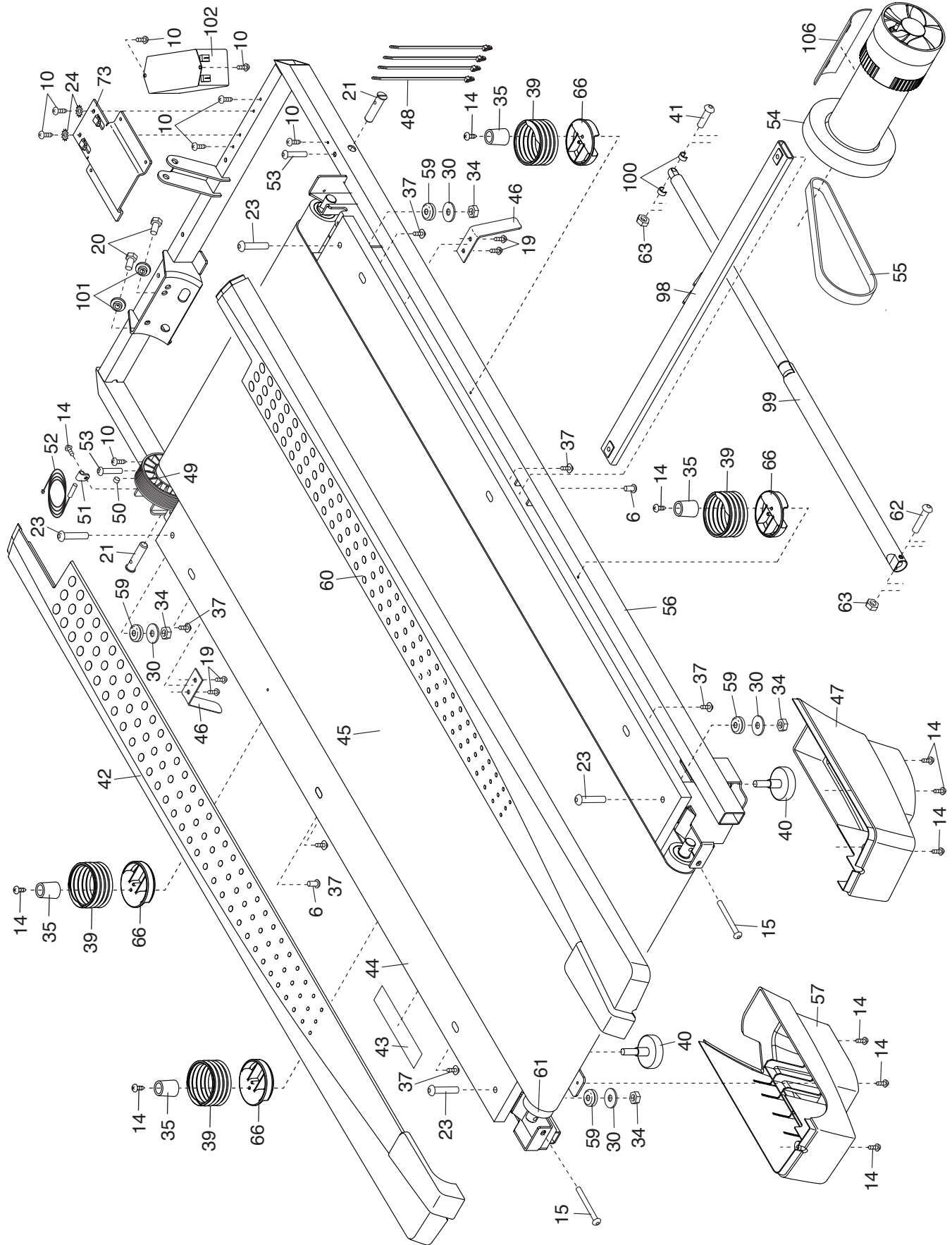
Key No.	Qty.	Description	Key No.	Qty.	Description
1	8	#8 x 1/2" Screw	48	4	Cable Tie
2	4	1/4" x 1/2" Screw	49	1	Drive Roller/Pulley
3	2	Base Pad	50	1	Magnet
4	33	#8 x 3/4" Screw	51	1	Reed Switch Clip
5	2	5/16" x 1 1/4" Screw	52	1	Reed Switch
6	2	5/16" x 3/4" Screw	53	2	1/4" x 1 1/4" Screw
7	6	3/8" x 4" Screw	54	1	Drive Motor
8	1	Right Handrail Grip	55	1	Motor Belt
9	2	5/16" x 1 3/4" Screw	56	1	Frame
10	10	#8 x 1/2" Silver Screw	57	1	Left Rear Foot
11	8	5/16" Star Washer	58	1	Console Ground Wire
12	4	#8 x 1" Tek Screw	59	4	Rubber Cushion
13	6	3/8" Star Washer	60	1	Right Foot Rail
14	11	#8 x 3/4" Truss Head Screw	61	1	Idler Roller
15	2	1/4" x 2 1/2" Screw	62	1	5/16" x 2 1/4" Shoulder Bolt
16	1	3/8" x 1 1/2" Bolt	63	2	5/16" Nut
17	2	3/8" x 1 1/2" Wheel Bolt	64	1	Console Base
18	1	Console Frame	65	1	Motor Hood
19	4	#8 x 7/16" Screw	66	4	Cushion Bottom
20	2	5/16" Motor Screw	67	2	Incline Frame Spacer
21	2	3/8" Pin	68	5	Hood Clip
22	2	3/8" x 1" Bolt	69	1	Incline Motor
23	4	5/16" x 1 3/4" Shoulder Bolt	70	1	Incline Frame
24	2	#8 Star Washer	71	2	Frame Spacer
25	4	#8 x 1" Screw	72	1	Controller
26	4	1/4" Star Washer	73	1	Controller Plate
27	1	Right Tray	74	2	Base Cap
28	4	5/16" x 2 1/4" Screw	75	1	Power Switch
29	1	3/8" x 1 3/4" Hex Head Bolt	76	1	Power Cord
30	4	5/16" Flat Washer	77	1	Grommet
31	1	Right Handrail Cover	78	1	Belly Pan
32	2	Incline Motor Spacer	79	1	Left Handrail Grip
33	6	3/8" Jam Nut	80	1	Console
34	4	5/16" Nut	81	1	Upright Wire
35	4	Small Cushion	82	1	Left Base Cover
36	1	Left Tray	83	1	Right Base Cover
37	6	#8 x 5/8" Screw	84	1	Right Handrail
38	2	Wheel	85	1	Left Handrail
39	4	Isolator	86	2	Cable Tie
40	2	Rear Foot	87	1	Left Handrail Cover
41	1	5/16" x 1 3/4" Bolt	88	1	Key/Clip
42	1	Left Foot Rail	89	1	Left Upright
43	1	Caution Decal	90	1	Right Upright
44	1	Walking Platform	91	2	Warning Decal
45	1	Walking Belt	92	2	Console Clamp
46	2	Belt Guide	93	1	Left Pulse Bar
47	1	Right Rear Foot	94	1	Base

Key No.	Qty.	Description	Key No.	Qty.	Description
95	1	Left Pulse Cover	102	1	Filter
96	1	Right Pulse Bar	103	1	Receptacle
97	1	Right Pulse Cover	104	2	Base Pad Spacer
98	1	Latch Crossbar	105	1	Ferrite Box
99	1	Storage Latch	106	1	Motor Isolator
100	2	Latch Spacer	*	–	User's Manual
101	2	Motor Bushing			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

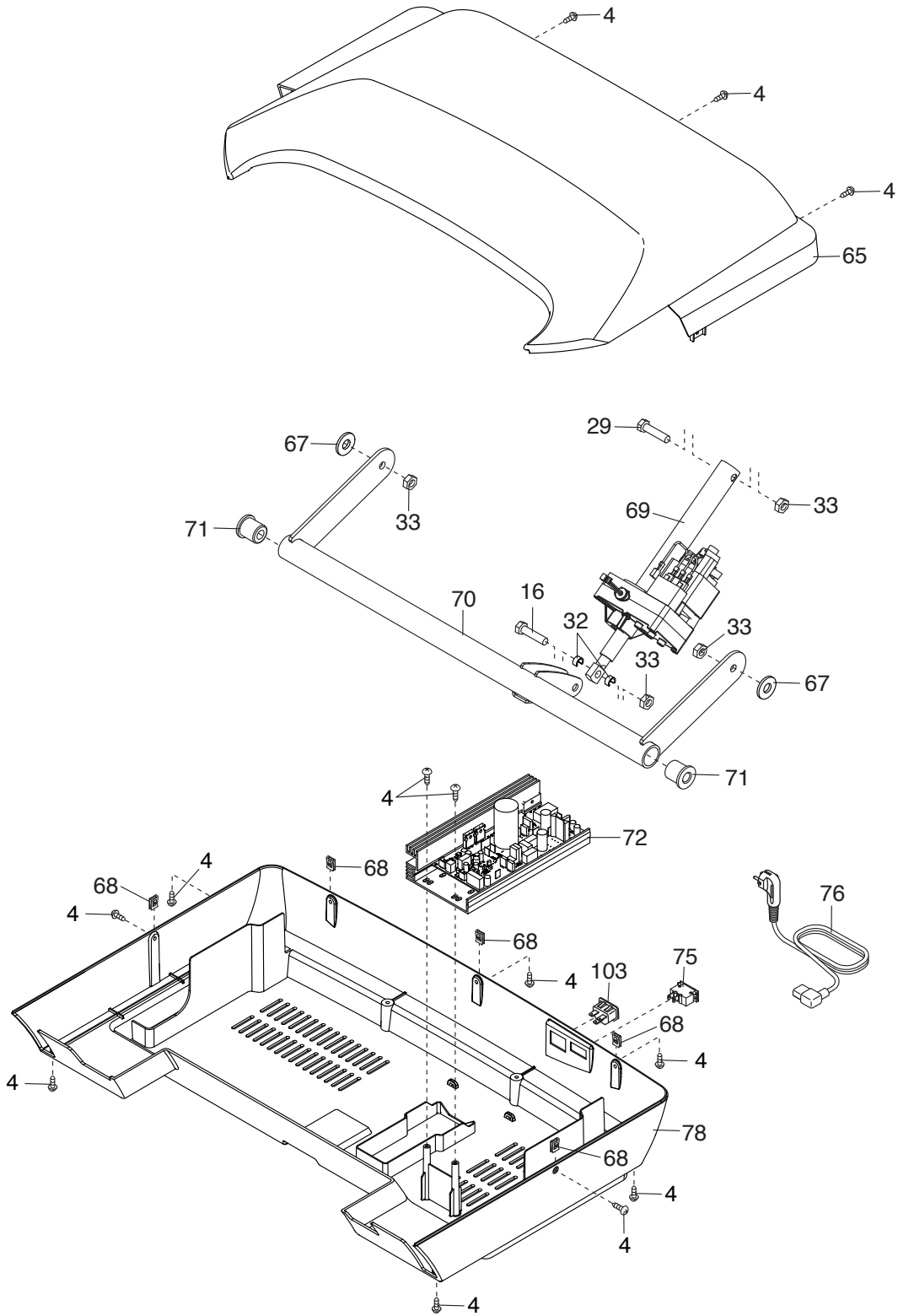
EXPLODED DRAWING A

Model No. PETL79714.0 R0314A



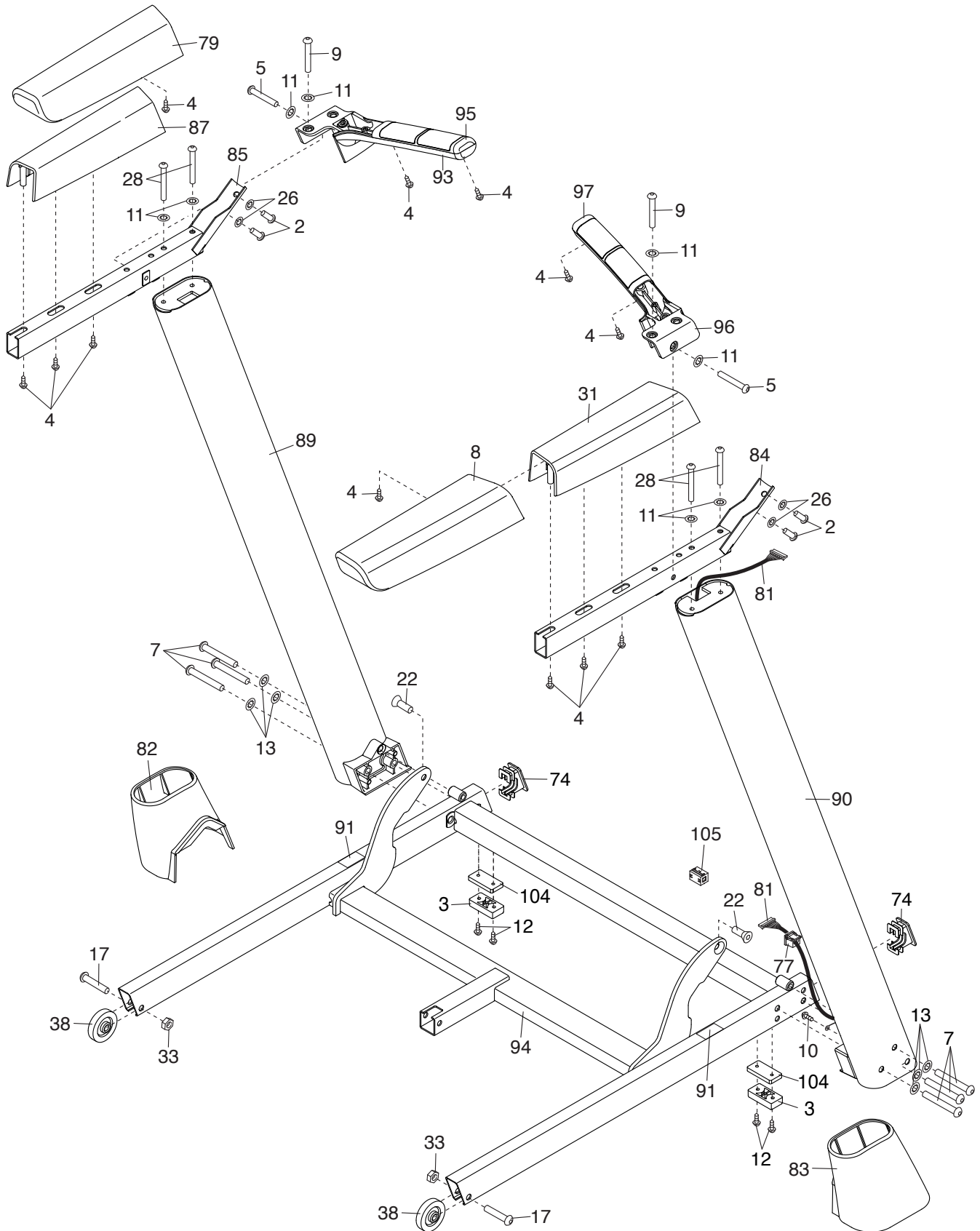
EXPLODED DRAWING B

Model No. PETL79714.0 R0314A



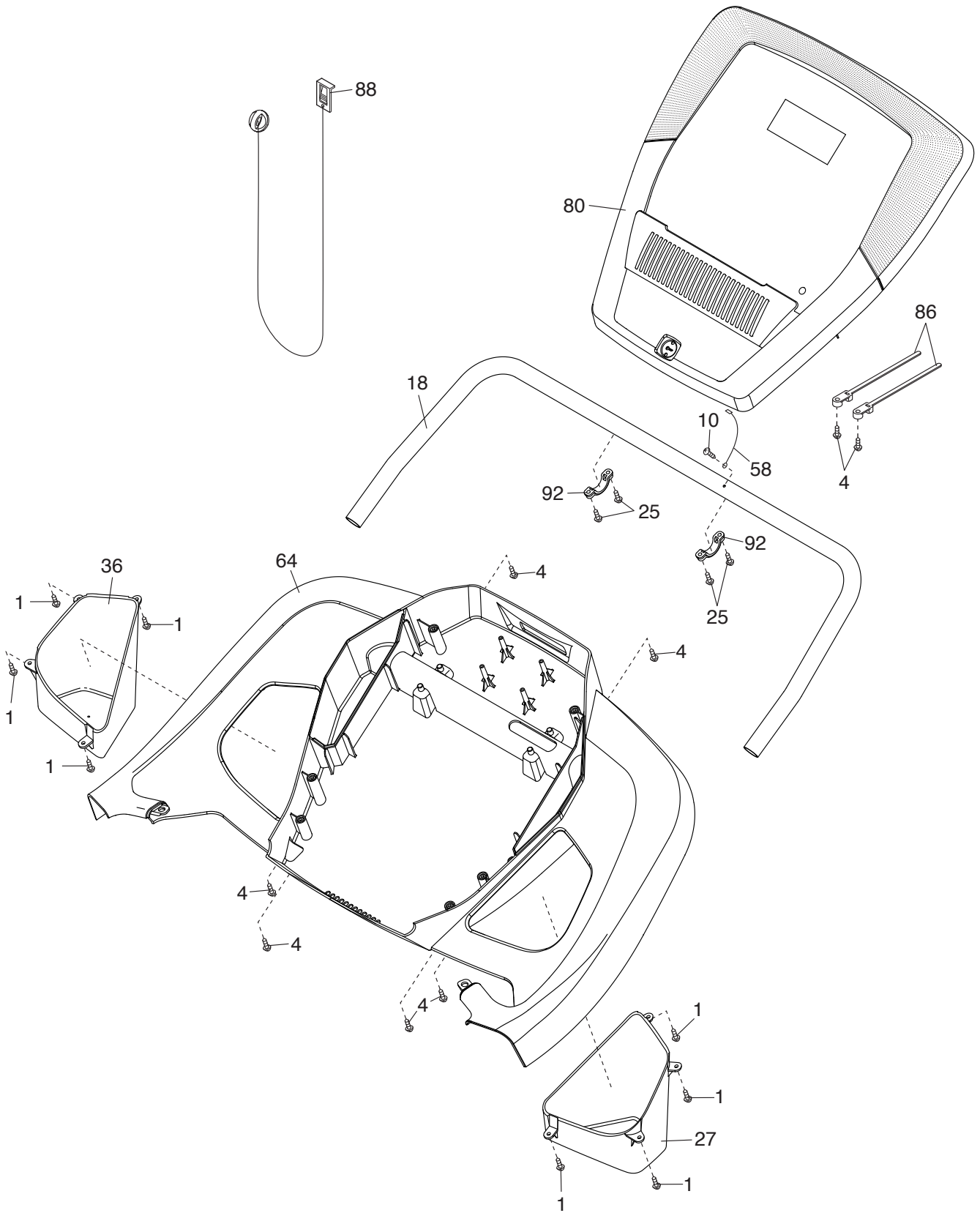
EXPLODED DRAWING C

Model No. PETL79714.0 R0314A



EXPLODED DRAWING D

Model No. PETL79714.0 R0314A



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

RECYCLING INFORMATION

This electronic product must not be disposed of in municipal waste. To preserve the environment, this product must be recycled after its useful life as required by law.

Please use recycling facilities that are authorized to collect this type of waste in your area. In doing so, you will help to conserve natural resources and improve European standards of environmental protection. If you require more information about safe and correct disposal methods, please contact your local city office or the establishment where you purchased this product.

