

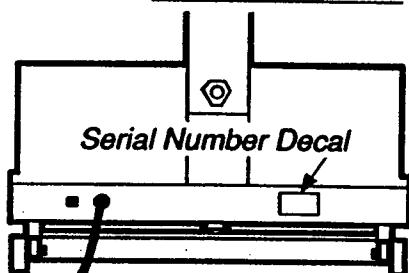
8.0 TXP™

0-8.0 MPH • 1.25 HORSEPOWER DC MOTOR • AUTO INCLINE • CUSHION DECK

PRO-FORM®

Model No. PF080010

Serial No. _____



QUESTIONS?

As a manufacturer, we are committed to providing you complete customer satisfaction. If you have questions, or find there are missing or damaged parts, we will guarantee you complete satisfaction through direct assistance from our factory. TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE.

The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

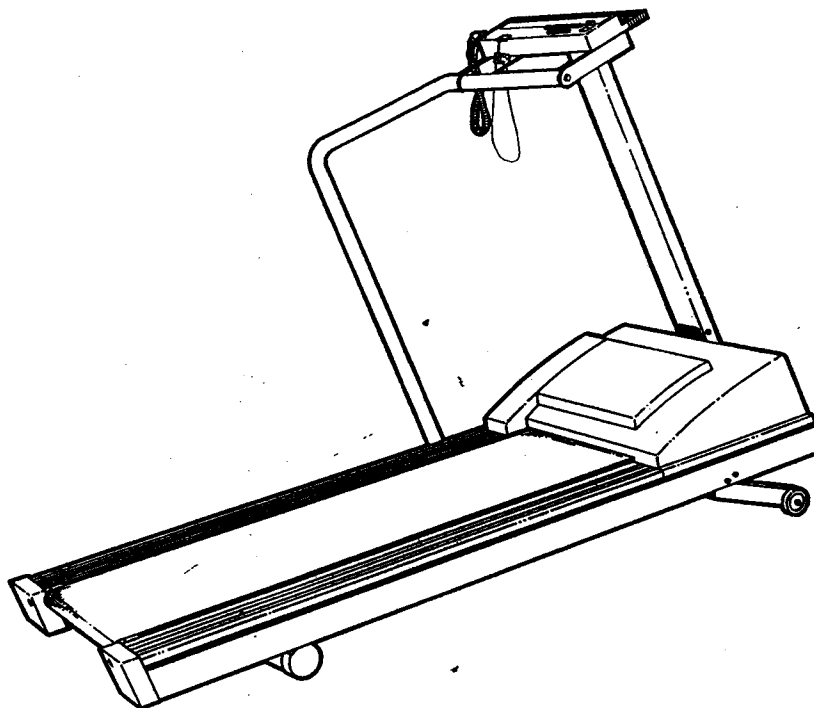
CUSTOMER HOT LINE:

1-800-999-3756

Mon.-Fri., 6 a.m.-6 p.m. MST

CAUTION:

Read all safety precautions and instructions in this manual carefully before using this equipment. Save this manual for future reference.



OWNER'S MANUAL

LIMITED WARRANTY

PRO FORM Fitness Products, Inc. ("Pro Form"), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. PRO FORM's obligation under this warranty is limited to replacing or repairing, at PRO FORM's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by PRO FORM at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by PRO FORM. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by a PRO FORM authorized service center or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by PRO FORM.

PRO FORM IS NOT RESPONSIBLE OR LIABLE FOR INDIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE PRODUCT OR OTHER DAMAGES WITH RESPECT TO ANY ECONOMIC LOSS, LOSS OF PROPERTY, LOSS OF REVENUES OR PROFITS, LOSS OF ENJOYMENT OR USE, COSTS OF REMOVAL, INSTALLATION OR OTHER CONSEQUENTIAL DAMAGES OF WHATSOEVER NATURE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

THE WARRANTY EXTENDED HEREUNDER IS IN LIEU OF ANY AND ALL OTHER WARRANTIES AND ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS LIMITED IN ITS SCOPE AND DURATION TO THE TERMS SET FORTH HEREIN. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS. ACCORDINGLY, THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

PRO FORM FITNESS PRODUCTS, INC., 1500 S. 1000 W., Logan, UT 84321-9813

8.0 TXP™

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WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or persons with pre-existing health problems. Read all instructions before using. Pro Form assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

IMPORTANT SAFETY PRECAUTIONS

WARNING: To reduce the risk of burns, fire, electric shock or injury to persons, read the following important safety precautions and information before operating the treadmill.

1. Position the treadmill on a level surface, with at least 8 feet of clearance behind the treadmill. Do not place the treadmill on thick carpet, near water or outdoors. Do not operate where aerosol products are used or where oxygen is being administered.
2. Plug the power cord directly into a grounded circuit carrying 12 or more amps. No other appliance should be on the same circuit. (See the OPERATION AND ADJUSTMENT section of this manual for proper grounding instructions.) Keep the power cord away from heated surfaces. If an extension cord is required, use only a 14-gauge, general-purpose cord of approximately five feet in length with a three-wire conductor.
3. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (Refer to the BEFORE YOU BEGIN section of this manual if the treadmill is not working properly.)
4. The roller guards must be 1/8 inch from the rear roller. Turn the power off and adjust the roller guards, if necessary.
5. Wear appropriate exercise attire when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. *Always wear running shoes. Never use the treadmill with bare feet, wearing only stockings or in sandals.* Athletic support clothes are recommended for both men and women.
6. The pulse earclip is not a medical device. Various factors, including the user's movement while exercising, may affect the accuracy of heart rate readings. The earclip is intended only as an exercise aid in determining heart rate trends in general.
7. Never start the treadmill while you are standing on the walking belt. Always hold the handrail when exercising on the treadmill.
8. Never allow more than one person on the treadmill at a time. Use the treadmill only as described in this manual.
9. Keep small children away from the treadmill during operation. Never leave the treadmill unattended while it is running. Always turn the power off when the treadmill is not in use.
10. Never drop or insert any object into any opening.
11. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
12. This treadmill is capable of high speeds. Adjust the speed slowly to avoid sudden jumps in speed.

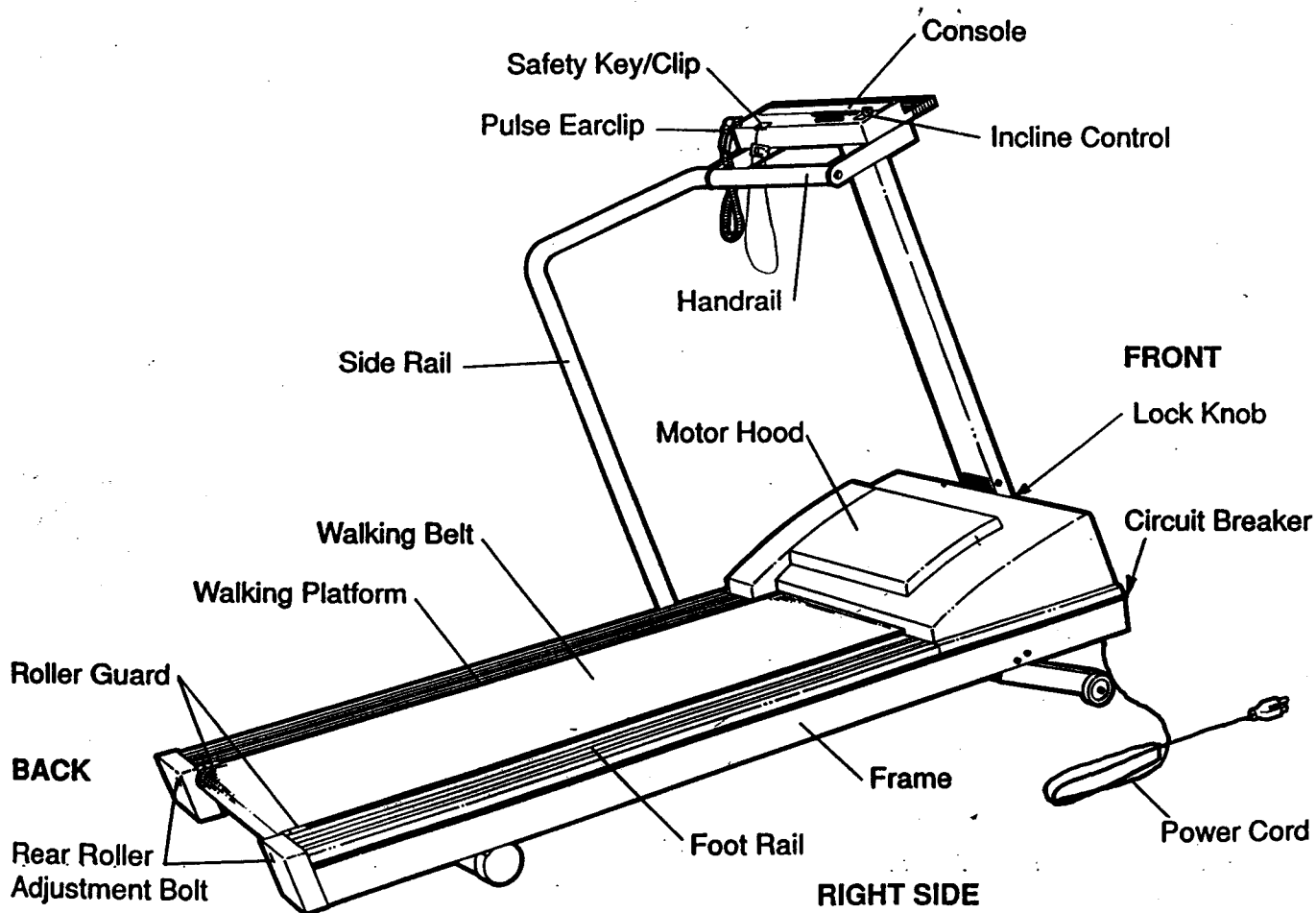
SAVE THESE INSTRUCTIONS

BEFORE YOU BEGIN

Thank you for selecting the Pro Form 8.0 TXP treadmill. The 8.0 TXP combines state-of-the-art technology with innovative design to let you enjoy an excellent form of cardiovascular exercise at your convenience, in the privacy of your home. The heart of the 8.0 TXP is the innovative OPTIONS base console, offering an impressive array of features to help you get the most from your exercise.

For your safety and benefit, read this manual carefully before using this equipment. If you have additional questions, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you quickly, please mention your product model number and serial number when calling. The model number is printed on the front cover of this manual. The serial number is recorded on a decal attached to the product (see the drawing on the front cover for the location).

Before reading further, please review the drawing below and familiarize yourself with the parts labeled.

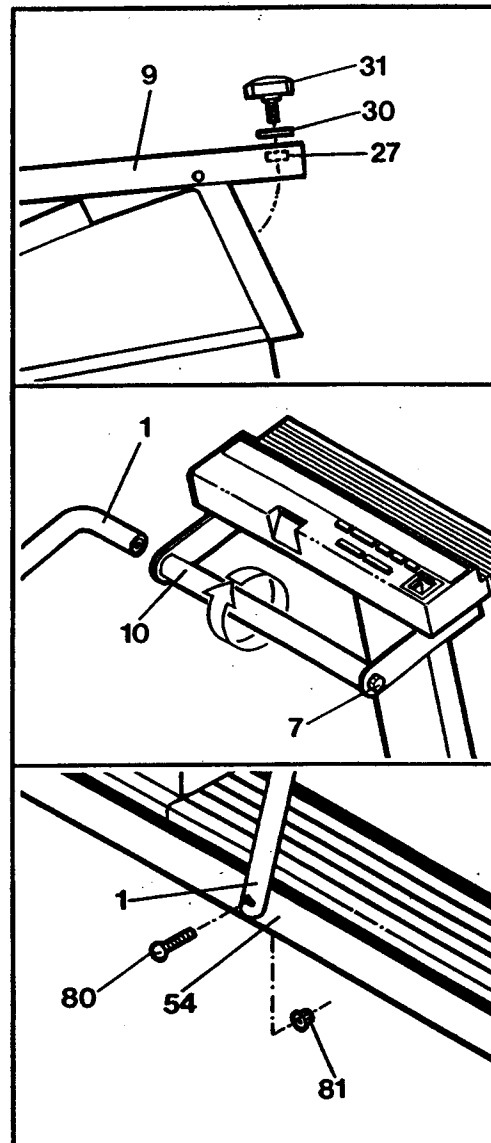


ASSEMBLY

Set the treadmill in a cleared area and remove all packing materials. **Be sure that all parts are included before disposing of the packing materials.**

1. Insert the Lock Knob (31), with the Lock Knob Washer (30), into the Upright Post (9). Place the Upright Spacer (27) on the end of the Lock Knob. Hold the Spacer in place and raise the Upright Post to a vertical position. **Be careful not to pinch your fingers.** Turn the Lock Knob clockwise until it is almost tight. Leave a little play in the Upright Post for the following steps.
2. Align the upper end of the Side Rail (1) with the left end of the Handrail (10). Turn the Handrail in the direction shown to thread the Handrail into the Side Rail. (Note: If the Handrail will not turn easily, loosen the Handrail Bolt [7] slightly.) Tighten the Handrail and the Handrail Bolt.
3. Align the lower end of the Side Rail (1) with the hole in the side of the treadmill Frame (54). Insert the Side Rail Bolt (80) through the Side Rail and Frame. Reach under the Frame and tighten the Side Rail Nut (81) onto the end of the Bolt. Tighten the Lock Knob (see step 1).

Make sure that all parts are tightened securely before using the treadmill.



OPERATION AND ADJUSTMENT

MAINTENANCE-FREE WALKING PLATFORM

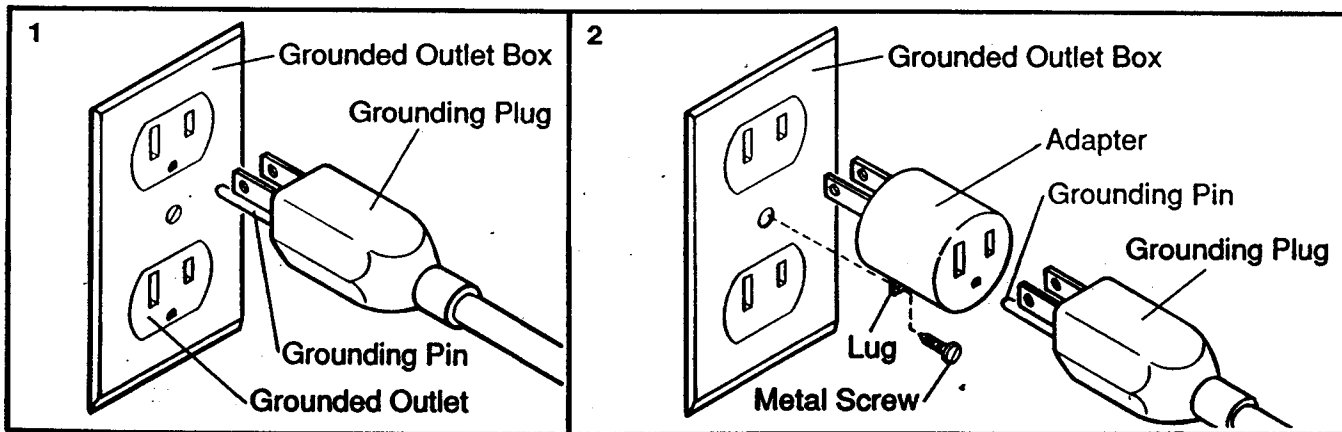
This treadmill features a walking platform with a specially designed hydrocarbon slip agent. **Do not apply silicone spray or any other substance to the walking platform or the walking belt.** Such substances will deteriorate the surface of the platform and cause excessive wear. The walking platform has an initial break-in period of 5 to 10 minutes. During this period there may be a normal drop in speed.

GROUNDING INSTRUCTIONS

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

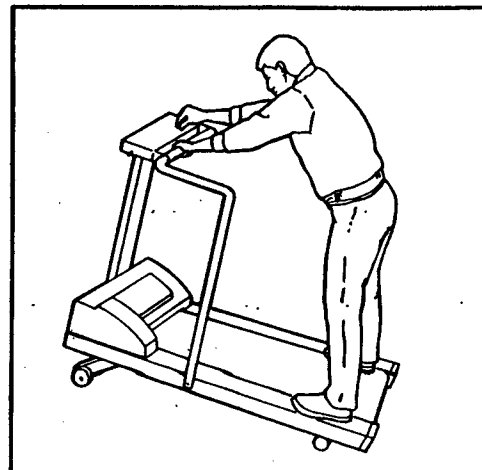
DANGER: Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in Drawing 1. A temporary adapter that looks like the adapter illustrated in Drawing 2 may be used to connect this plug to a 2-pole receptacle as shown in Drawing 2 if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet (Drawing 1) can be installed by a qualified electrician. The green colored rigid ear, lug, or the like extending from the adapter **must be connected to a permanent ground such as a properly grounded outlet box cover.** Whenever the adapter is used it must be held in place by a metal screw. Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.



INCLINE ADJUSTMENT

To vary the intensity of your exercise, the incline of the treadmill can be adjusted, using the lever on the right side of the console. **Do not adjust the incline while you are walking or running on the treadmill.** To increase the incline, stand toward the back of the foot rails and pull back the lever. When the desired incline is reached, release the lever. To decrease the incline, stand toward the front of the foot rails, lean forward if necessary, and pull back the lever until the desired incline is reached.



CONSOLE OPERATION

The heart of the treadmill is the innovative OPTIONS base console. The OPTIONS base console features a safety key-operated power switch, a large, easy-to-read LED display, convenient push-button speed controls and a multiple-mode exercise monitor. And the OPTIONS base console is modular—up to three additional modules can be added to give you even more options!

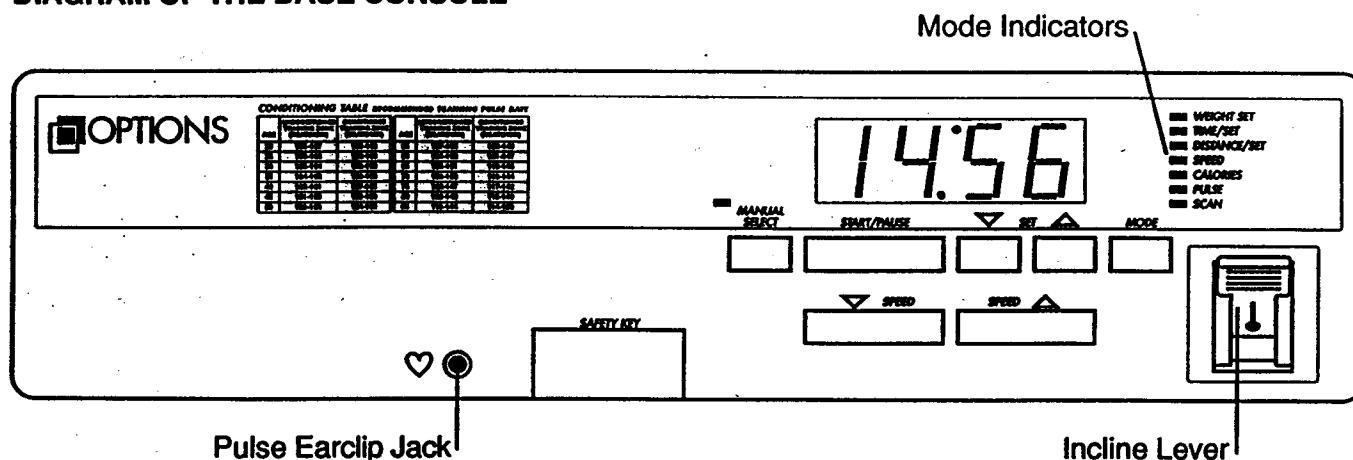
By adding the state-of-the-art VIDEO TRACK module, the base console can be connected to your TV and VCR for exciting motivational workouts. A video cassette will take you on a tour of some of the most beautiful scenery in America, accompanied by an original music soundtrack. As you exercise, the VIDEO TRACK module will control the treadmill automatically to simulate changing terrain.

The powerful TRACK FIVE module offers five preset workout programs, each designed to give you a different type of workout. Simply select one of the programs, set the length of time you plan to exercise and choose a workout intensity level. The TRACK FIVE module will control the treadmill automatically as it guides you through an invigorating cardiovascular workout.

The versatile PERSONAL TRAINER PLUS module lets you create an endless variety of your own workout programs. Up to four different programs can be stored in memory at the same time, and recalled for future workouts. The module is also compatible with PERSONAL TRAINER programs. Just connect the module to your telephone, and give your PERSONAL TRAINER a call. Your PERSONAL TRAINER will ask you questions about your fitness goals, and then program the treadmill via your telephone, with a PERSONAL TRAINER program designed to help you achieve the specific results you want.

For more information, see ORDERING REPLACEMENT PARTS on the back cover of this manual.

DIAGRAM OF THE BASE CONSOLE



MANUAL SELECT BUTTON- This button switches the base console to the manual mode. Note: This button is needed only when modules are used with the base console.

START/PAUSE BUTTON- This button stops the walking belt. Note: This button both starts and stops the walking belt when modules are used with the base console.

SET BUTTONS- These buttons are used to set time and distance goals, and to enter your weight into the base console.

MODE BUTTON- This button is used to select monitor modes.

SPEED BUTTONS- These buttons are used to control the speed of the walking belt.

TURNING THE POWER ON

Step onto the foot rails of the treadmill. Do not stand on the walking belt when turning the power on.

There is a clip attached by a cord to the safety key. Slide the clip onto your waistband. **WARNING: Always wear the clip when operating the treadmill. If you fall, the safety key will be pulled from the base console, instantly turning off the power.**

Insert the safety key into the base console.

MANUAL SPEED MODE

When the power is turned on, the walking belt will be stationary. The speed of the walking belt can be controlled using the SPEED buttons. The minimum speed setting is 1.5 miles per hour. Each time one of the buttons is pressed, the speed will change by 0.1 mile per hour. The buttons can be held down to change the speed quickly.

As the buttons are pressed, the base console will display the speed setting you have selected. The base console will then display the actual speed of the walking belt, until the walking belt reaches the selected speed setting. **WARNING: After the SPEED buttons are pressed, it will take a few seconds for the walking belt to reach the selected speed setting. Adjust the speed gradually until you are familiar with the operation of the treadmill.**

To stop the walking belt, hold down the SPEED decrease button. The walking belt can be stopped quickly, if desired, by pressing the START/PAUSE button.

SELECTING MONITOR MODES

The base console offers a wide selection of monitor modes to give you instant feedback on your performance as you exercise. The modes can be selected by repeatedly pressing the MODE button. Indicators will light to show which mode is currently displayed. The display can be reset, if desired, by removing the safety key and then reinserting it. The monitor modes are described below.

WEIGHT SET: For the CALORIES mode to be accurate, your weight should be entered into the base console. Select the WEIGHT SET mode, and then press the SET buttons to enter your weight. Each time one of the buttons is pressed, the weight displayed will change by 1 lb. The buttons can be held down to enter your weight quickly.

TIME/SET: This mode displays the elapsed time. This mode also allows time goals to be set. To set a time goal, first select the TIME/SET mode. (Make sure the SCAN mode is not selected.) Press the SET buttons to set the length of time you plan to exercise. Each time one of the buttons is pressed, the time displayed will change by 10 seconds. The buttons can be held down to set a time goal quickly. As you exercise, the time will be counted down. When the time goal is completed, a tone will sound. The base console will then display the elapsed time since the goal was completed. Note: Time goals can be set only when the base console is in the manual mode.

DISTANCE/SET: This mode displays the distance you have traveled. This mode also allows distance goals to be set. To set a distance goal, first select the DISTANCE/SET mode. (Make sure the SCAN mode is not selected.) Press the SET buttons to set the distance you plan to travel. Each time one of the buttons is pressed, the distance displayed will change by 0.2 miles. The buttons can be held down to set a distance goal quickly. As you exercise, the distance will be counted down. When the distance goal is completed, a tone will sound. The console will then display the distance you have traveled since the goal was completed. Note: Distance goals can be set only when the base console is in the manual mode.

SPEED: This mode displays the speed of the walking belt. **Note:** Each time one of the **SPEED** buttons is pressed, this mode will be displayed automatically for approximately 5 seconds.

CALORIES: This mode displays the total number of Calories you have burned. For accuracy, first select the **WEIGHT SET** mode and enter your weight into the console.

PULSE: This mode displays your heart rate. Plug the pulse earclip into the jack on the console, and attach the earclip to your left ear lobe. Slide the clothes clip onto your collar to prevent excessive movement of the earclip wire. After a few seconds, your heart rate will be displayed. **Note:** If your heart rate is not displayed, rub your ear lobe lightly and reposition the earclip. **WARNING:** The pulse earclip is not a medical device. Various factors, including the user's movement while exercising, may affect the accuracy of heart rate readings. The earclip is intended only as an exercise aid in determining heart rate trends in general.

SCAN: This mode automatically displays all modes except **WEIGHT SET**, for approximately 3 seconds each, in a repeating cycle. **Note:** The **PULSE** mode will be displayed only if the pulse earclip is worn.

TURNING OFF THE POWER

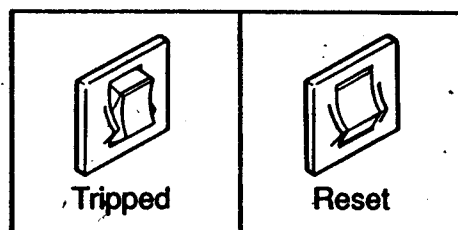
Stand on the foot rails of the treadmill. Remove the safety key from the console. **WARNING:** Always remove the safety key from the console when you finish exercising.

TROUBLE-SHOOTING AND MAINTENANCE

Most treadmill problems can be solved by following the simple steps below. If further assistance is necessary, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays).

1. SYMPTOM: THE POWER DOES NOT TURN ON

- Make sure the power cord is plugged into a properly grounded outlet. (See OPERATION AND ADJUSTMENT in this manual.) If an extension cord is necessary, use only a 14-gauge, general-purpose cord of approximately five feet in length.
- Make sure the safety key is fully inserted into the base console. Various indicators on the base console should light. (See OPERATION AND ADJUSTMENT in this manual.)
- Check the circuit breaker located on the treadmill frame near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.



2. SYMPTOM: THE POWER TURNS OFF DURING USE

- Check the circuit breaker located on the treadmill frame near the power cord. If the switch protrudes, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in. (See the drawing above.)
- Make sure the power cord is plugged in.
- Remove the safety key from the console. Wait for ten seconds and then reinsert the safety key fully into the base console. Various indicators on the base console should light.

3. SYMPTOM: THE PULSE EARCLIP DOES NOT FUNCTION PROPERLY

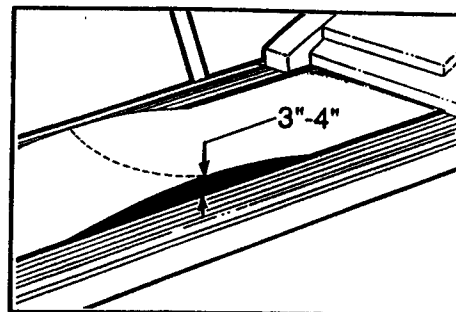
- Make sure the pulse earclip is plugged fully into the jack on the console. Attach the clothes clip to your collar.
- Rub your left ear lobe and reposition the earclip.
- Try standing still while measuring your pulse. **WARNING:** The pulse earclip is not a medical device. Various factors, including the user's movement while exercising, may affect the accuracy of heart rate readings. The earclip is intended only as an exercise aid in determining heart rate trends in general.
- The pulse earclip may need to be cleaned. Press the earclip open, and wipe the two clear circles inside the earclip, using a cotton swab saturated with denatured alcohol.

4. SYMPTOM: THE TREADMILL DOES NOT INCLINE

- Stand at the back of the foot rails while increasing the incline. Stand at the front of the foot rails and lean forward while decreasing the incline. (See OPERATION AND ADJUSTMENT in this manual.)

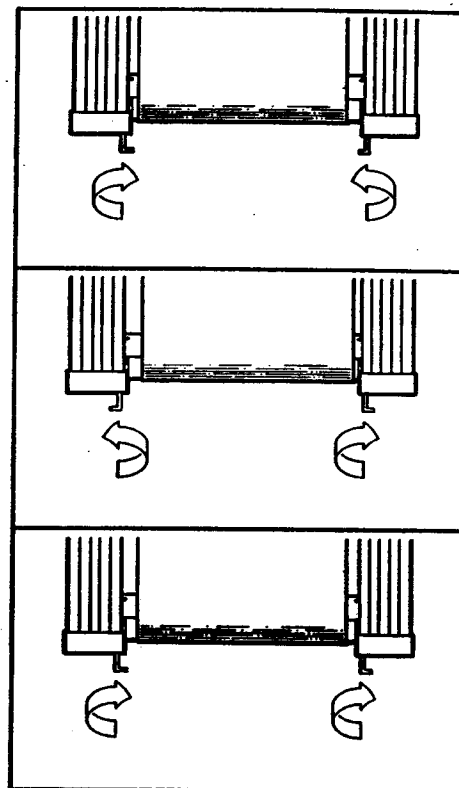
5. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

- a. If an extension cord is necessary, use only a 14-gauge general-purpose cord of approximately five feet in length.
- b. If the walking belt is overtightened, treadmill performance may be reduced. **TURN THE POWER OFF.** Turn both rear roller adjustment bolts counterclockwise, 1/4 of a turn. Repeat as necessary until the tension of the walking belt is correct. When the tension is correct, you should be able to lift each side of the walking belt 3-4 in. off the walking platform. The center of the walking belt should remain just at the surface of the walking platform. Be careful to keep the walking belt centered on the walking platform.



6. SYMPTOM: THE WALKING BELT IS OFF-CENTER OR SLIPS WHEN WALKED ON

- a. If the walking belt has shifted to the left, first **TURN THE POWER OFF.** Turn the left rear roller adjustment bolt clockwise, and the right bolt counterclockwise, 1/4 of a turn each. Repeat as necessary until the walking belt is centered.
- b. If the walking belt has shifted to the right, first **TURN THE POWER OFF.** Turn the left rear roller adjustment bolt counterclockwise, and the right bolt clockwise, 1/4 of a turn each. Repeat as necessary until the walking belt is centered.
- c. If the walking belt slips when walked on, first **TURN THE POWER OFF.** Turn both rear roller adjustment bolts clockwise, 1/4 of a turn. Repeat as necessary until the tension of the walking belt is correct. When the tension is correct, you should be able to lift each side of the walking belt 3-4 in. off the walking platform. The center of the walking belt should remain just at the surface of the walking platform. Be careful to keep the walking belt centered on the walking platform.



STORAGE

Always unplug the power cord when the treadmill is not in use. To convert the treadmill to the storage position, first remove the bolt and nut from the lower end of the side rail. Store the bolt and nut in a secure location. Remove the side rail from the handrail. Loosen the lock knob and lay the upright post on the walking belt.

CONDITIONING GUIDELINES

The following guidelines will help you to outline a personal fitness program. Remember that adequate rest and good nutrition are essential to the success of any fitness program. **Before beginning this or any exercise program, consult your physician.**

EXERCISE INTENSITY

To maximize the benefits of exercising, it is important to exercise with the proper intensity. The proper intensity level can be found using the heart rate as a guide. For effective aerobic exercise, your heart rate should be maintained at a level between 70% and 85% of your maximum heart rate as you exercise. This is called your "training zone." You can find your training zone by consulting the table below. Training zones are listed for both conditioned and unconditioned persons, according to age. Find the column that is appropriate for you.

AGE	UNCONDITIONED TRAINING ZONE (BEATS/MIN)	CONDITIONED TRAINING ZONE (BEATS/MIN)	AGE	UNCONDITIONED TRAINING ZONE (BEATS/MIN)	CONDITIONED TRAINING ZONE (BEATS/MIN)
20	138-167	133-162	55	127-155	122-149
25	136-166	132-160	60	126-153	121-147
30	135-164	130-158	65	125-151	119-145
35	134-162	129-156	70	123-150	118-144
40	132-161	127-155	75	122-147	117-142
45	131-159	125-153	80	120-146	115-140
50	129-156	124-150	85	118-144	114-139

During the first few weeks of your exercise program, keep your heart rate near the low end of your training zone. Over the course of a few months, gradually increase your heart rate until it is near the high end of your training zone. You can find your heart rate using the pulse mode of the console. Exercise for at least four minutes, and then measure your heart rate immediately. If your heart rate is above your training zone, decrease the intensity of your exercise. If your heart rate is too low, increase the intensity.

WORKOUT GUIDELINES

Each workout should consist of three basic parts: a warm-up, 20-30 minutes of training zone exercise, and a cool-down.

Warming up prepares the body for exercise by increasing circulation, delivering more oxygen to the muscles and raising the body temperature. 5-10 minutes of stretching will provide a good warm-up.

After warming up, begin exercising at a light pace. After a few minutes, increase the intensity of your exercise to raise your heart rate to your training zone for 20-30 minutes.

Always end your workouts with 5-10 minutes of stretching to cool down. This will help to offset muscle contractions and other problems caused when you stop exercising suddenly.

To maintain or improve your condition, you must work out 2-3 times per week following the pattern described above. A day of rest between workouts is recommended. After several months of exercise, the number of workouts can be increased to 4-5 per week. The key to success is **CONSISTENCY**.

PART LIST—Model No. PF080010

Rev. 2/92

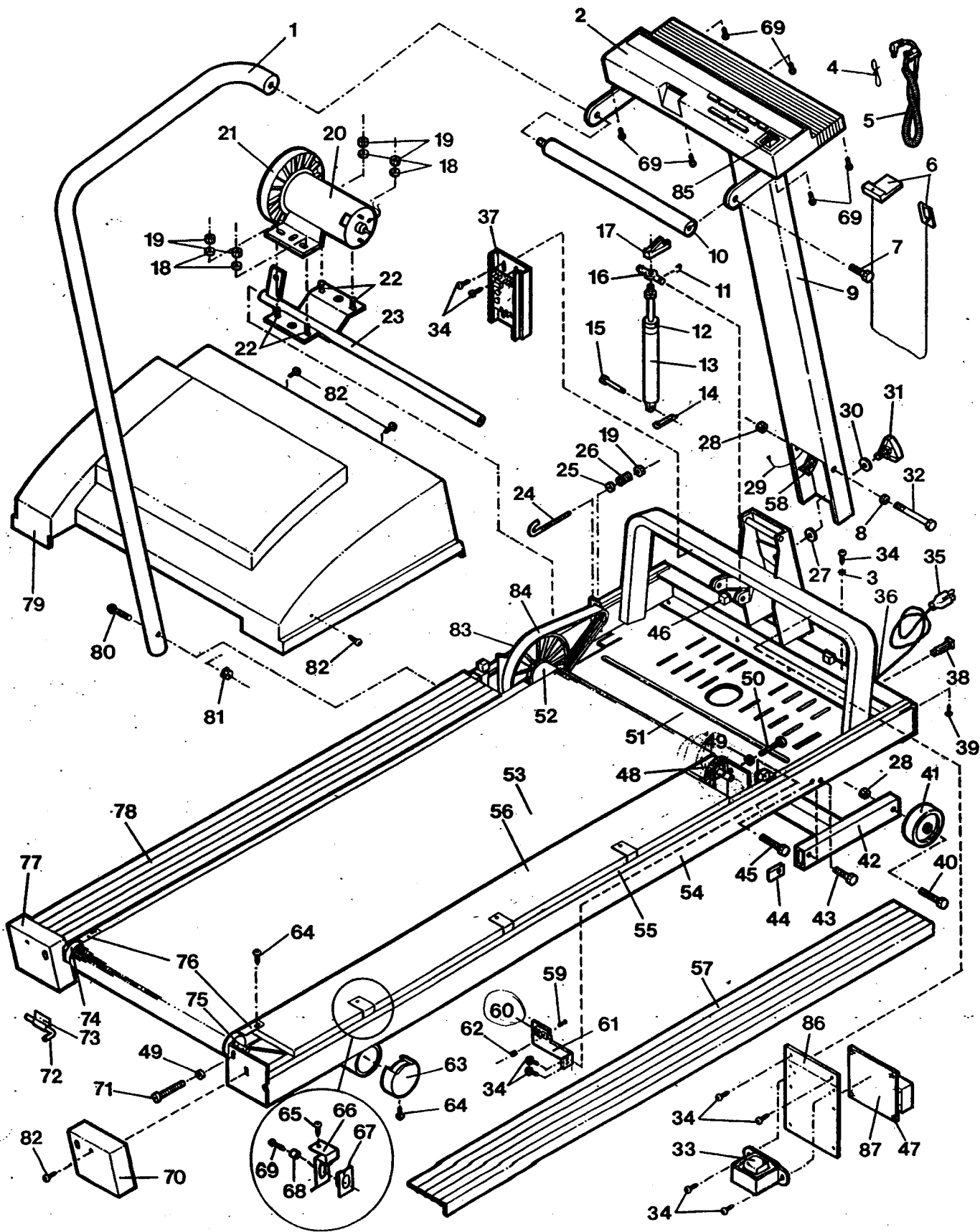
Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Side Rail	45	2	Shaft Bolt
2	1	Console	46	4	Hood Anchor
3	2	Star Washer	47	4	Plastic Clip
4	1	Clothes Clip	48	1	Speed Encoder Assembly
5	1	Pulse Earclip	49	3	Adjustment Washer
6	1	Safety Key/Clip	50	1	Front Roller Adj. Bolt
7	1	Handrail Bolt	51	1	Safety Cover
8	2	Flat Washer	52	1	Front Roller/Pulley
9	1	Upright Post	53	1	Walking Belt
10	1	Handrail	54	1	Frame
11	1	E-Clip	55	2	High Density Foam
12	1	Lift Cushion	56	1	Walking Platform
13	1	Lift Cylinder	57	1	Right Foot Rail
14	1	Cotter Pin	58	1	Wire Harness
15	1	Cylinder Pin	59	1	Small Bolt
16	1	Cylinder Mount Bracket	60	1	Photo Interrupter Switch
17	1	Cylinder Release	61	1	Switch Bracket
18	4	Motor Mount Washer	62	1	Small Nut
19	5	Motor Mount Nut	63	2	Rear Leg Endcap
20	1	Motor	64	4	Rear Leg/Guard Screw
21	1	Pulley/Flywheel/Fan	65	6	Platform Screw
22	4	Motor Mount Bolt	66	6	Platform Clamp
23	1	Motor Mount Swivel Shaft	67	6	Platform Clamp Bushing
24	1	J-Bolt	68	6	Small Bushing
25	1	Tension Washer	69	12	Screw
26	1	Tension Spring	70	1	Right Endcap
27	1	Upright Spacer	71	2	Rear Roller Adj. Bolt
28	3	Locknut	72	1	Allen Wrench
29	1	Incline Cable	73	1	Wrench Clip
30	1	Lock Knob Washer	74	1	Rear Roller
31	1	Lock Knob	75	2	Rear Roller Spacer
32	1	Pivot Bolt	76	2	Roller Guard
33	1	Choke	77	1	Left Endcap
34	11	Small Screw	78	1	Left Foot Rail
35	1	Power Cord	79	1	Motor Hood/Decal
36	1	Grommet	80	1	Side Rail Bolt
37	1	Controller	81	1	Side Rail Nut
38	1	Circuit Breaker	82	6	Endcap/Hood Screw
39	12	Plastic Fastener	83	1	Front Roller Insert
40	2	Wheel Bolt	84	1	Belt
41	2	Front Wheel	85	1	Incline Lever/Bezel
42	1	Incline Leg	86	1	Power Supply Plate
43	2	Incline Leg Bolt	87	1	Power Supply Board
44	2	U-Nut	#	1	Owner's Manual

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

EXPLODED DRAWING—Model No. PF080010

Rev. 2/92

Specifications are subject to change without notice.



ORDERING REPLACEMENT PARTS

To order replacement parts, simply call our Customer Service Department toll-free at **1-800-999-3756**, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

1. The **MODEL NUMBER** of the product (PF080010).
2. The **NAME** of the product (Pro Form 8.0 TXP treadmill).
3. The **SERIAL NUMBER** of the product (see the front cover of this manual).
4. The **KEY NUMBER** of the part(s) from page 14 of this manual.
5. The **DESCRIPTION** of the part(s) from page 14 of this manual.

If possible, place the treadmill near your telephone for easy reference when calling.