

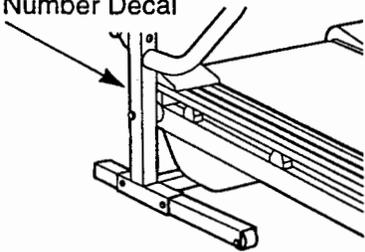
PRO-FORM 525 XT

P E R F O R M A N C E T R E A D M I L L

Model No. QVTL22460

Serial No. _____

Serial Number Decal



QUESTIONS?

As a manufacturer, we are committed to providing complete customer satisfaction. If you have questions, or find that there are missing or damaged parts, we will guarantee complete satisfaction through direct assistance from our factory.

TO AVOID UNNECESSARY DELAYS, PLEASE CALL DIRECT TO OUR TOLL-FREE CUSTOMER HOT LINE. The trained technicians on our Customer Hot Line will provide immediate assistance, free of charge to you.

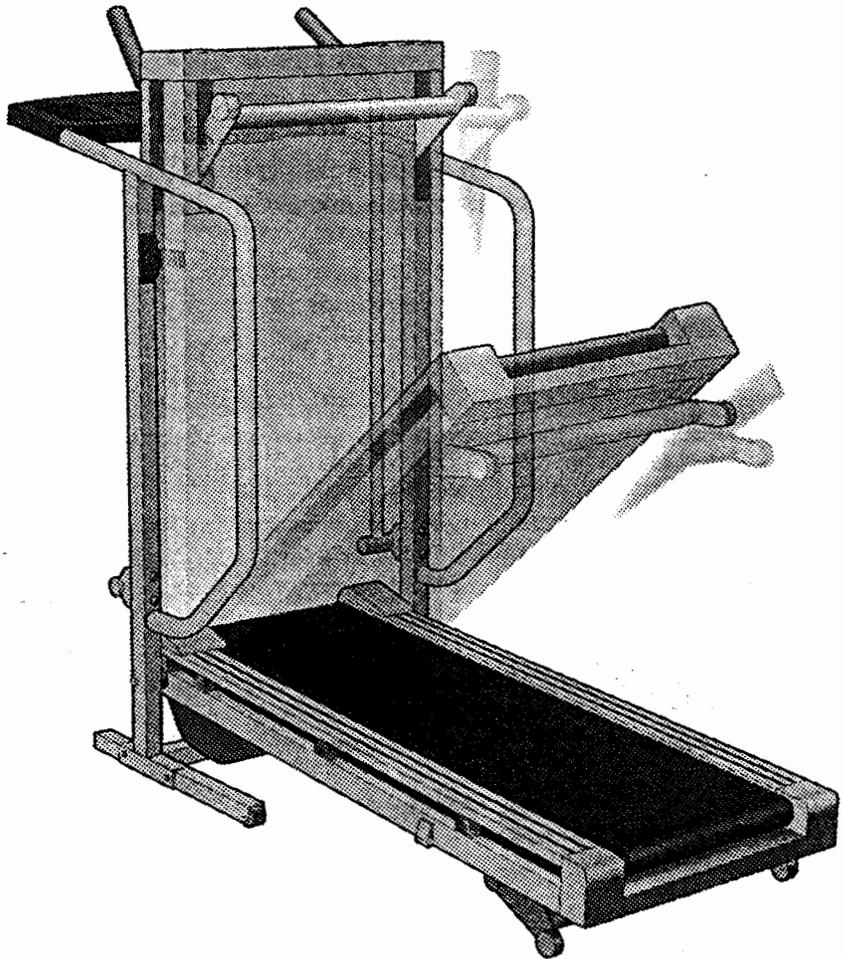
CUSTOMER HOT LINE:

1-800-999-3756

Mon.-Fri., 6 a.m.-6 p.m. MST

⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Save this manual for future reference.



USER'S MANUAL

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Note: An EXPLODED DRAWING and a PART LIST are attached to the center of this manual. Save the EXPLODED DRAWING and PART LIST for future reference.

IMPORTANT PRECAUTIONS

⚠ WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons, read the following important precautions and information before operating the treadmill.

1. It is the responsibility of the owner to ensure that all users of this treadmill are adequately informed of all warnings and precautions.
2. Use the treadmill only as described in this manual.
3. Place the treadmill on a level surface, with 8 feet of clearance behind it. Do not place the treadmill on a surface that blocks any air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
4. Keep the treadmill indoors, away from moisture and dust. Do not put the treadmill in a garage or covered patio, or near water.
5. Do not operate the treadmill where aerosol products are used or where oxygen is being administered.
6. Keep small children and pets away from the treadmill at all times.
7. The treadmill should not be used by persons weighing more than 250 pounds.
8. Never allow more than one person on the treadmill at a time.
9. Wear appropriate exercise clothing when using the treadmill. Do not wear loose clothing that could become caught in the treadmill. Athletic support clothes are recommended for both men and women. *Always wear athletic shoes. Never use the treadmill with bare feet, wearing only stockings, or in sandals.*
10. When connecting the power cord (see HOW TO PLUG IN THE POWER CORD on page 7), plug the power cord into a surge protector (not included) and plug the surge protector into a grounded circuit capable of carrying 15 or more amps. No other appliance should be on the same circuit.
11. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length. Do not use an extension cord.
12. Keep the power cord and the surge protector away from heated surfaces.
13. Never move the walking belt while the power is turned off. Do not operate the treadmill if the power cord or plug is damaged, or if the treadmill is not working properly. (See BEFORE YOU BEGIN on page 4 if the treadmill is not working properly.)

14. Never start the treadmill while you are standing on the walking belt. Always hold the handrails or upper body arms while using the treadmill.
15. The treadmill is capable of high speeds. Adjust the speed in small increments to avoid sudden jumps in speed.
16. To reduce the possibility of the treadmill overheating, do not operate the treadmill continuously for longer than 1 hour.
17. The pulse sensor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensor is intended only as an exercise aid in determining heart rate trends in general.
18. Never leave the treadmill unattended while it is running. Always remove the key when the treadmill is not in use.
19. Do not attempt to raise, lower, or move the treadmill until it is properly assembled. (See

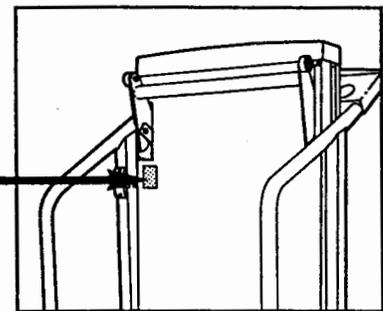
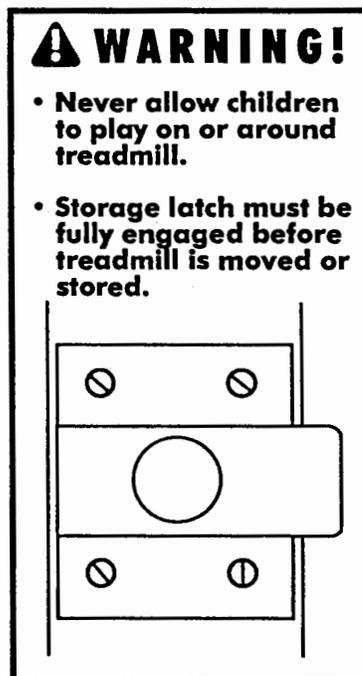
ASSEMBLY on pages 5 and 6, and HOW TO MOVE THE TREADMILL on page 11.) You must be able to safely lift 45 pounds (20 kg) to raise, lower, or move the treadmill.

20. When folding or moving the treadmill, make sure that the storage latch is fully closed.
21. Inspect and tighten all parts of the treadmill every three months.
22. Never insert any object into any opening.
23. Always unplug the power cord before performing the maintenance and adjustment procedures described in this manual. Never remove the motor hood unless instructed to do so by an authorized service representative. Servicing other than the procedures in this manual should be performed by an authorized service representative only.
24. This treadmill is intended for in-home use only. Do not use this treadmill in any commercial, rental, or institutional setting.

⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

SAVE THESE INSTRUCTIONS

The decal shown at the right has been placed on your treadmill. If the decal is missing, or if it is not legible, please call our Customer Service Department, toll-free, to order a free replacement decal (see ORDERING REPLACEMENT PARTS on the back cover of this manual). Apply the decal in the location shown.



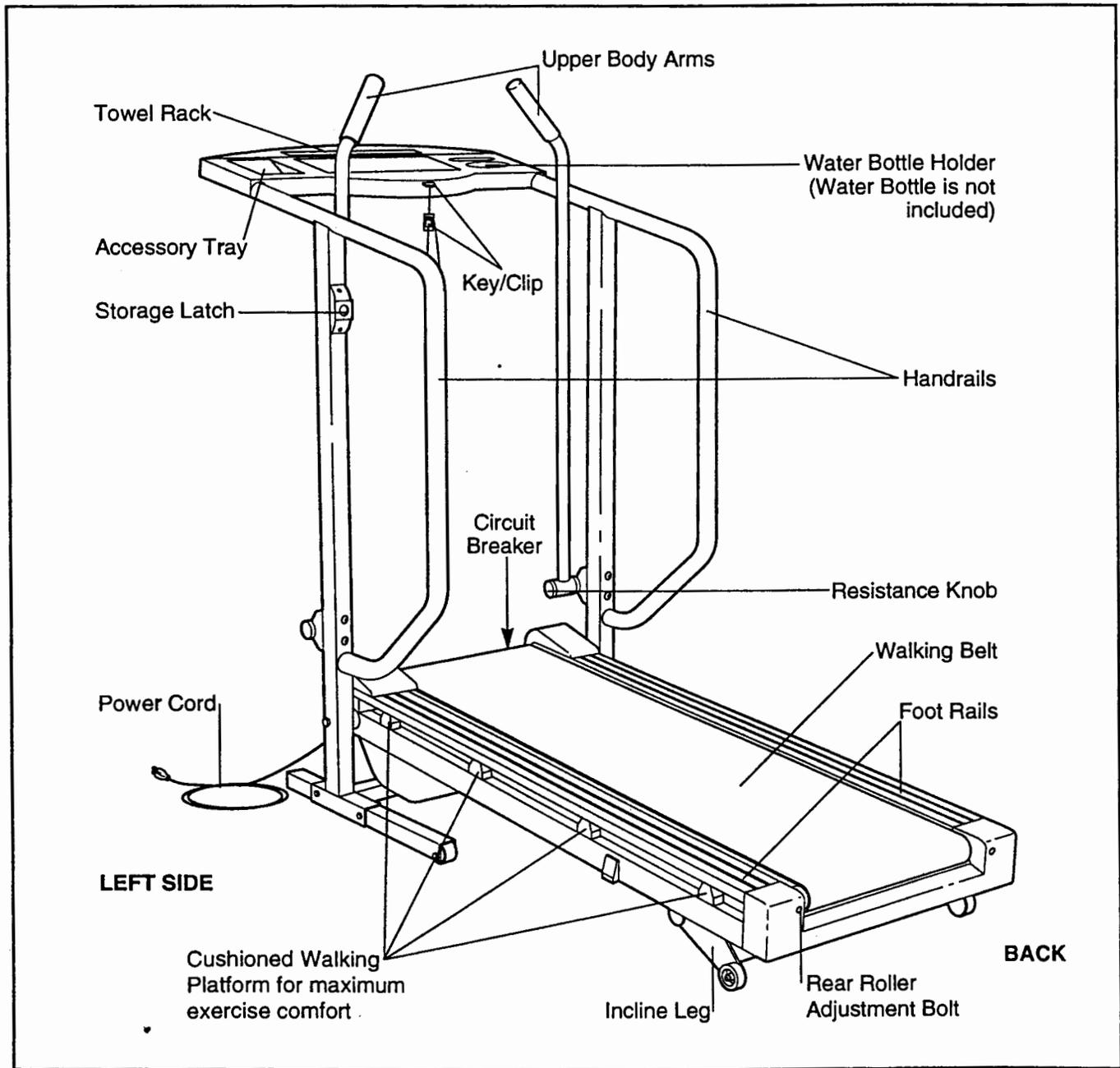
BEFORE YOU BEGIN

Thank you for selecting the PROFORM® 525xt treadmill. The 525xt treadmill combines advanced technology with innovative design to let you enjoy an excellent form of cardiovascular exercise in the convenience and privacy of your home. And when you're not exercising, the unique 525xt can be folded up, requiring less than half the floor space of other treadmills.

at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). To help us assist you, please note the product model number and serial number before calling. The model number of the treadmill is QVTL22460. The serial number can be found on a decal attached to the treadmill (see the front cover of this manual for the location).

For your benefit, read this manual carefully before using the treadmill. If you have additional questions, please call our Customer Service Department toll-free

Before reading further, please review the drawing below and familiarize yourself with the labeled parts.



ASSEMBLY

Assembly requires two people. Set the treadmill in a cleared area and remove all packing materials. Do not dispose of the packing materials until assembly is completed. **Assembly requires the following tools: The included allen wrench and your own phillips screwdriver**  **and 3/8" wrench** .

1. With the help of a second person, carefully lay the treadmill on its side. Insert one of the Legs (109) into the treadmill as shown. Attach the Leg with two Upright Bolts (50). Be sure to push on the heads of the Upright Bolts while tightening them.

Lay the treadmill on its other side. Attach the other Leg (109) as described above.

Press four Leg Pads (111) onto the Legs (109) in the indicated locations. Note: One extra Leg Pad is included. Tip the treadmill back to the original position.

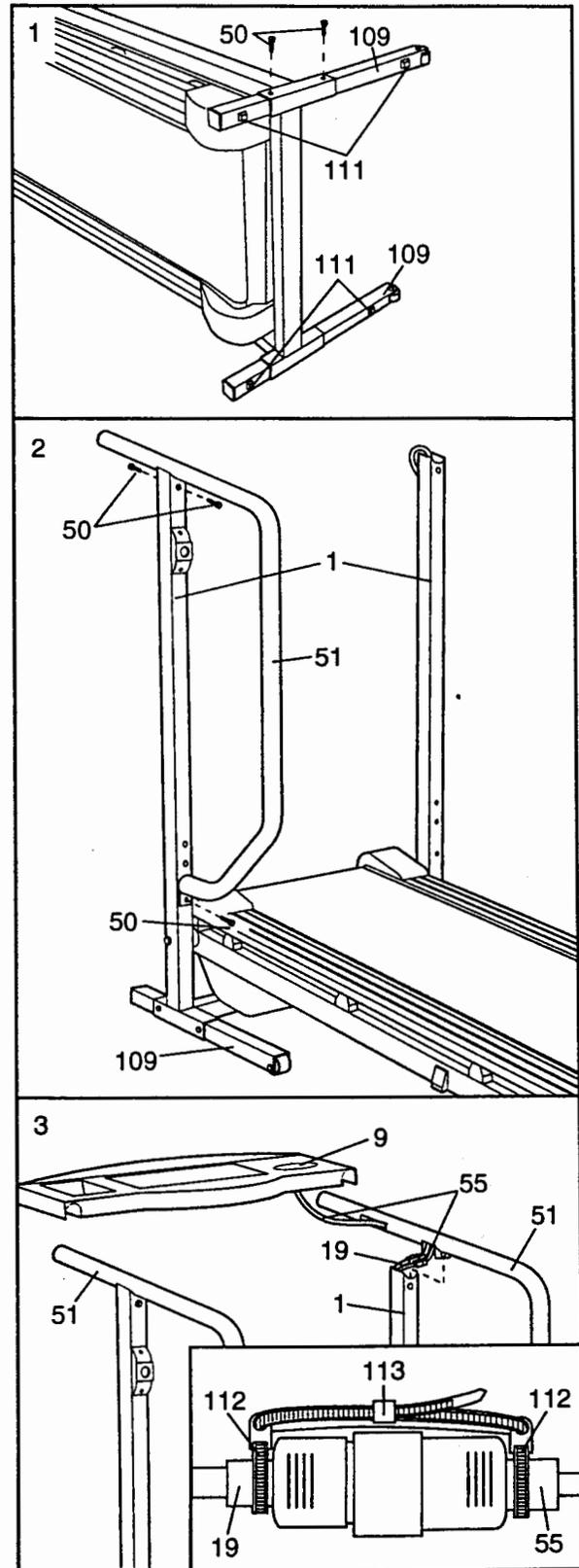
2. Raise the left and right Uprights (1) so the Legs (109) are resting flat on the floor.

Attach one of the Handrails (51) to the left Upright (1) with three Upright Bolts (50). Be sure to push on the heads of the Upright Bolts while tightening them.

3. With the help of a second person, hold the Console (9) and the other Handrail (51) near the right Upright (1) as shown. It may be helpful to rest the left side of the Console on the left Handrail (51).

Insert the Console Wire Harness (55) through the two indicated openings in the right Handrail (51). Next, connect the Console Wire Harness to the two plugs on the Wire Harness (19). Refer to the inset drawing. Locate the two Wire Ties (112) on the Console Wire Harness (55) and the Wire Harness (19). Slide the Wire Ties against the plugs as shown. Insert the 12" Wire Tie (113) through the holes in the Wire Ties. Close and tighten the 12" Wire Tie.

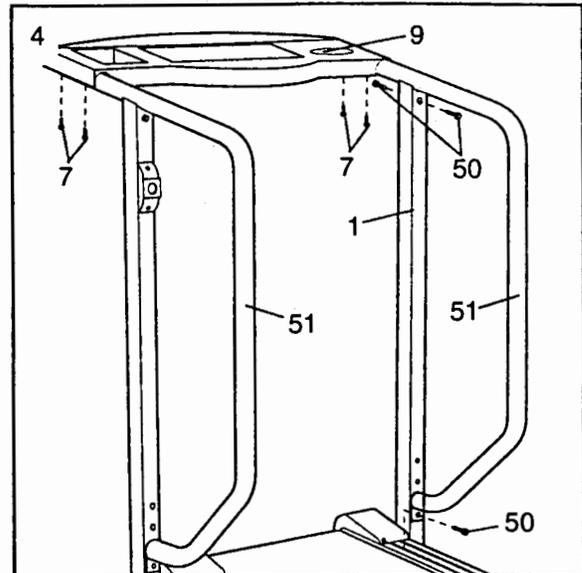
Insert all excess wire down into the right Handrail (1).



4. Insert all excess wire into the right Upright (1).

Attach the right Handrail (51) to the right Upright (1) with three Upright Bolts (50). Be sure to push on the heads of the Upright Bolts while tightening them.

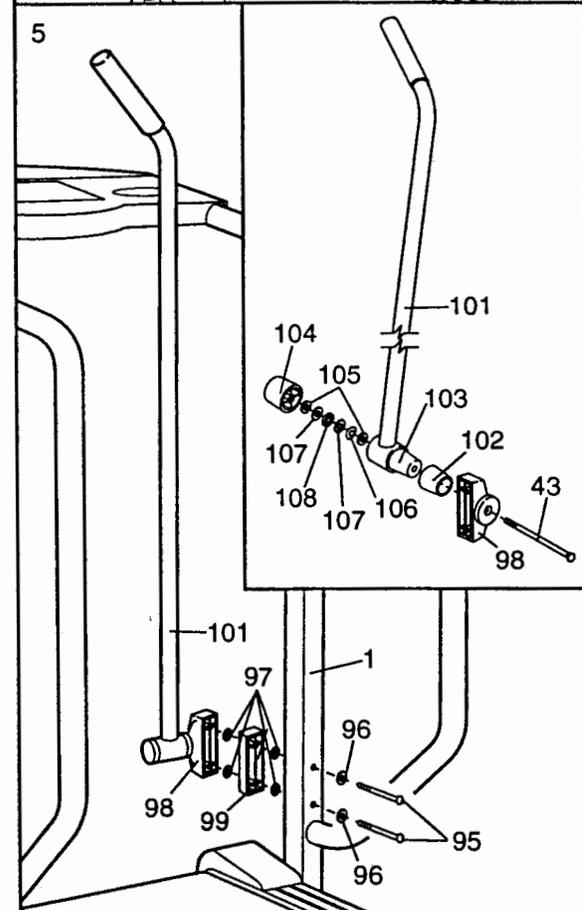
Position the Console (9) on the left and right Handrails (51). Attach the Console with four Console Screws (7).



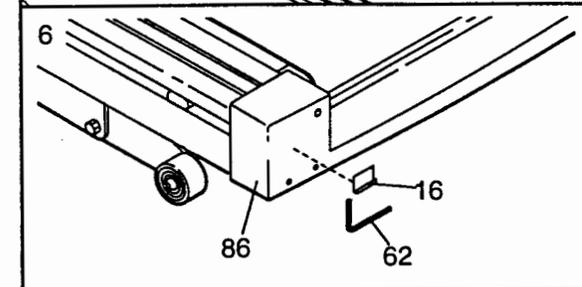
5. Refer to the inset drawing. Remove the Resistance Knob (104), 3/8" Flat Washers (105), Thrust Washers (107), Thrust Bearing (108), Spring Washer (106), and Resistance Cone (103) from the Resistance Bolt (43). Insert one of the Upper Body Arms (101) into the Resistance Cone. Make sure that the Upper Body Arm is turned as shown. Slide all parts back onto the Resistance Bolt (43), making sure that they are in the order shown. Tighten the Resistance Knob (104) onto the Resistance Bolt.

Insert two Resistance Bracket Bolts (95) with Resistance Bracket Washers (96) into the right Upright (1). Slide two Star Washers (97), a Spacer (99), and two more Star Washers (97) onto the Bolts as shown. Hold the Resistance Bracket (98) against the Bolts and tighten the Bolts into the Resistance Bracket.

Assemble and attach the other Upper Body Arm (101) as described above.



6. Remove the backing from the Adhesive Clip (16). Press the Adhesive Clip onto the Rear Roller Endcap (86) in the indicated location. Press the Allen Wrench (62) into the Adhesive Clip.



Make sure that all parts are tightened before you use the treadmill. **Note: To protect the floor or carpet, place a mat under the treadmill.**

OPERATION AND ADJUSTMENT

THE PERFORMANT LUBE™ WALKING BELT

Your treadmill features a walking belt coated with PERFORMANT LUBE™, a high-performance lubricant. **IMPORTANT: Never apply silicone spray or other substances to the walking belt or the walking platform. They will deteriorate the walking belt and cause excessive wear.**

HOW TO PLUG IN THE POWER CORD

⚠ DANGER: Improper connection of the equipment-grounding conductor can result in an increased risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product—if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Your treadmill, like any other type of sophisticated electronic equipment, can be seriously damaged by sudden voltage changes in your home's power. Voltage surges, spikes, and noise interference can result from weather conditions or from other appliances being turned on or off.

To decrease the possibility of your treadmill being damaged, always use a surge protector (not included) with your treadmill.

Surge protectors are sold at most hardware stores and department stores. Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for electric current to reduce the risk of

electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. **Plug the power cord into a surge protector, and plug the surge protector into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.**

This product is for use on a nominal 120-volt circuit, and has a grounding plug that looks like the plug illustrated in drawing 1 below. A temporary adapter that looks like the adapter illustrated in drawing 2 may be used to connect the surge protector to a 2-pole receptacle as shown in drawing 2 if a properly grounded outlet is not available.

The temporary adapter should be used only until a properly grounded outlet (drawing 1) can be installed by a qualified electrician.

The green-colored rigid ear, lug, or the like extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used it must be held in place by a metal screw. **Some 2-pole receptacle outlet box covers are not grounded. Contact a qualified electrician to determine if the outlet box cover is grounded before using an adapter.**

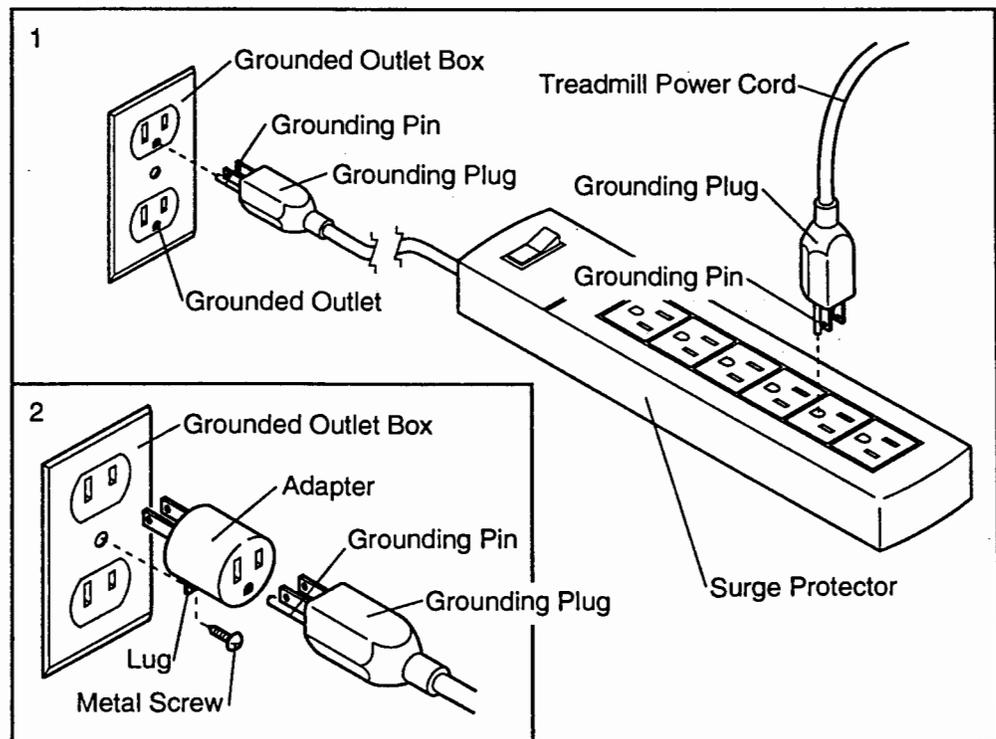
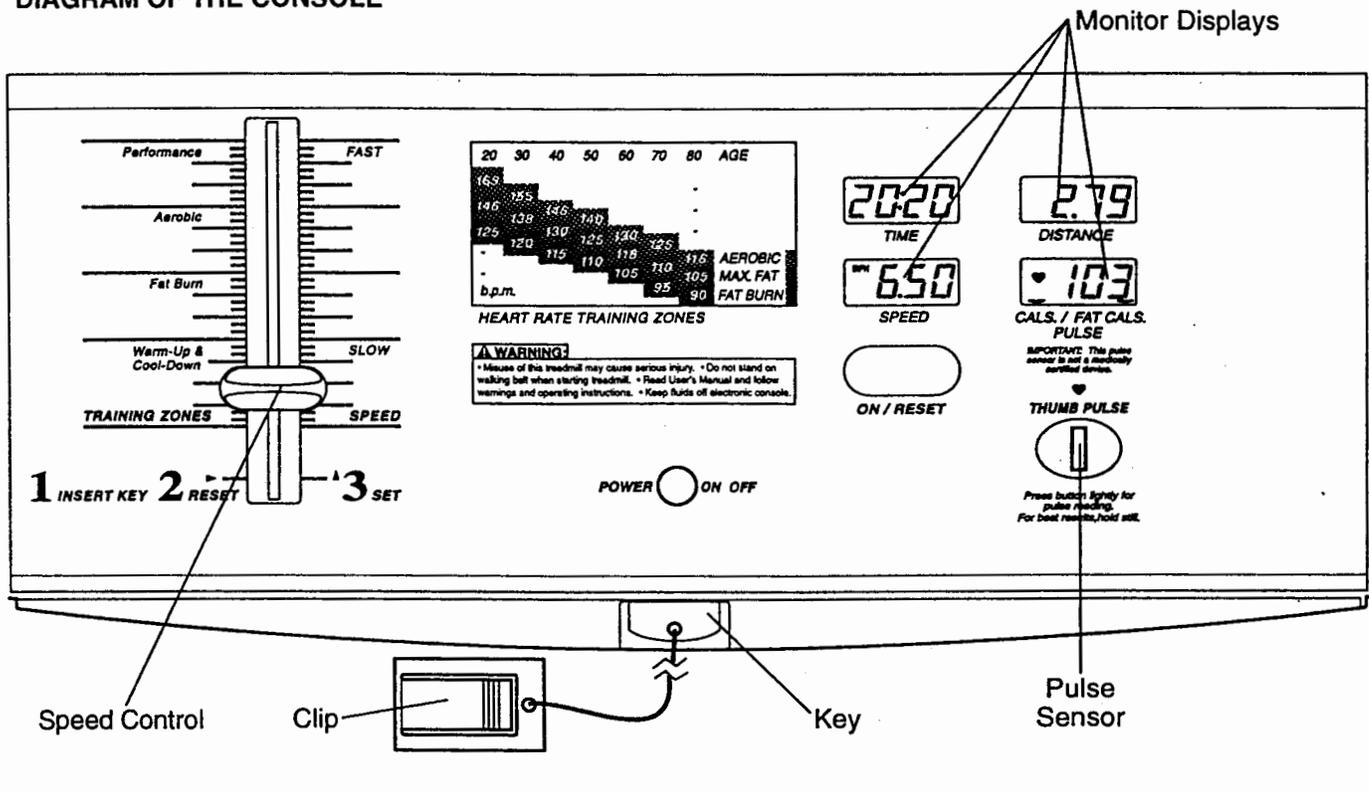


DIAGRAM OF THE CONSOLE

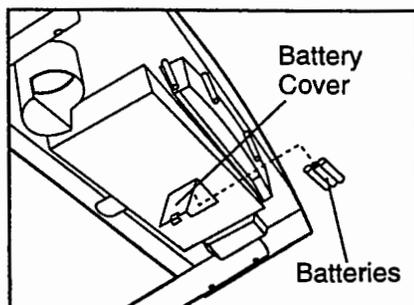


CAUTION: Before operating the console, read the following precautions.

- Do not stand on the walking belt when turning on the power.
- Always wear the clip (see the drawing above) while using the treadmill. When the key is removed from the console, the walking belt will stop.
- Adjust the speed in small increments.
- The training zones marked beside the speed control are general guidelines only. See pages 14 and 15 for more information.
- To reduce the possibility of electric shock, keep the console dry. Avoid spilling liquids on the console. Use only a sealed water bottle.

BATTERY INSTALLATION

The console requires **three "AA" batteries** (not included). Alkaline batteries are recommended. To install batteries, open the battery cover under the console as shown below. Press three batteries into the battery compartment. **Make sure that the negative (-) ends of the batteries are touching the springs.** Close the battery cover.



STEP BY STEP CONSOLE OPERATION

Before operating the console, make sure that the power cord is properly plugged in. (See **HOW TO PLUG IN THE POWER CORD** on page 7.) If there is a thin sheet of clear plastic on the face of the console, remove it.

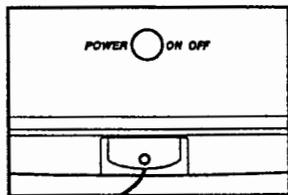
Next, step onto the foot rails of the treadmill. Find the clip attached to the key (see the drawing above), and slide the clip onto the waistband of your clothing.

Follow the steps on page 9 to operate the console.

1 Insert the key fully into the power switch.

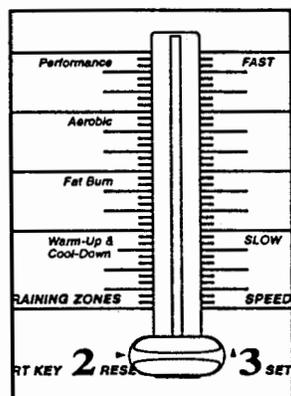
Inserting the key will not turn on the displays. The displays will turn on when the ON/RESET button is pressed or when the walking belt is started.

Note: If you just installed batteries, the displays will already be on.



2 Reset the speed control.

Slide the speed control down to the RESET position. Note: Each time the walking belt is stopped, the speed control must be moved to the RESET position before the walking belt can be restarted.



3 Start the walking belt.

After you have moved the speed control to the RESET position, slowly slide it upward until the walking belt begins to move at slow speed. Carefully step onto the walking belt and begin exercising. Change the speed of the walking belt as desired by sliding the speed control.

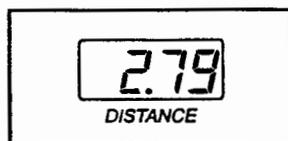
To stop the walking belt, step onto the foot rails and slide the speed control to the RESET position.

4 Follow your progress with the monitor displays.

TIME display—This display shows the total time that you have walked or run on the treadmill.



DISTANCE display—This display shows the total distance that you have walked or run, in miles.

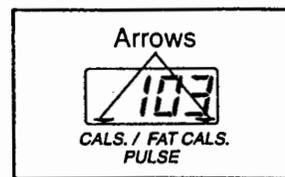


SPEED display—This display shows the speed of the walking belt, in miles per hour.

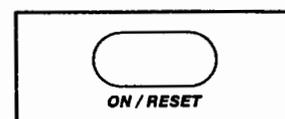


CALORIES/FAT CALORIES/PULSE display

—This display shows the approximate numbers of calories and fat calories you have burned. (See FAT CALORIES on page 14 for an explanation of fat calories.) Every seven seconds, the display will change from one number to the other. Arrows in the display will indicate which number is currently shown. Note: This display will also show your pulse when the pulse sensor is used.

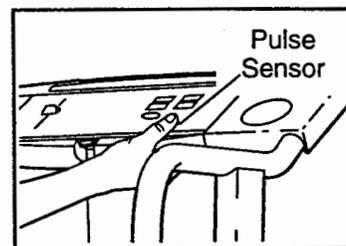


The displays can be reset, if desired, by pressing the ON/RESET button.

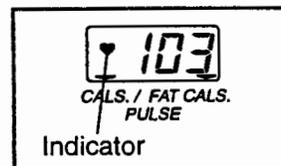


5 Measure your pulse, if desired.

To use the pulse sensor, stand on the foot rails and place your thumb on the pulse sensor as shown. The pulse sensor is pressure-activated; fully press down



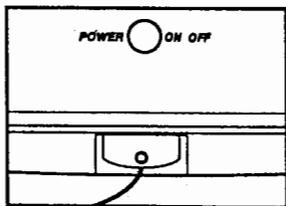
the pulse sensor. Do not press too hard, or the circulation in your thumb will be restricted, and your pulse will not be detected. Next, slightly raise your thumb until the heart-shaped indicator in the CALORIES/FAT CALORIES/PULSE display flashes steadily. Hold your thumb at this level. After 5 to 10 seconds, your pulse will be shown. Hold your thumb on the sensor for another 15 seconds for the most accurate reading. If the displayed pulse appears to be too high or too low, or if your pulse is not displayed, lift your thumb off the sensor and allow the display to reset. Press down again on the sensor as described above.



Make sure that your thumb is positioned as shown, and that you are applying the proper amount of pressure to the pulse sensor. Try the sensor several times until you become familiar with it. Remember to stand still while measuring your pulse.

6 When you are finished exercising, stop the walking belt and remove the key.

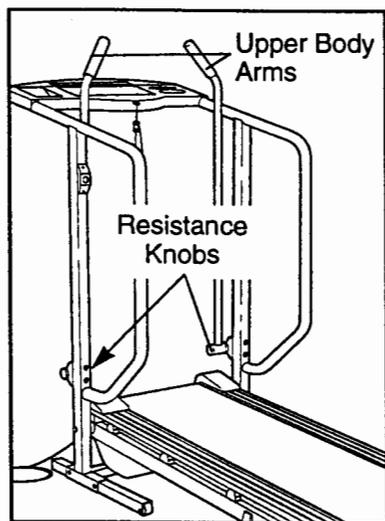
Step onto the foot rails, stop the walking belt, and remove the key from the console. Store the key in a secure place. **After the key is removed, the displays will remain on for about five minutes.**



Note: Any time that the walking belt is stopped and no console buttons are pressed for five minutes, the displays will automatically turn off in order to conserve the batteries.

HOW TO USE THE UPPER BODY ARMS

As you exercise on the treadmill, you can hold either the handrails or the upper body arms. The upper body arms are designed to exercise your arms, shoulders, and back for a total body workout. Hold one upper body arm with each hand, and move them forward and back as you walk on the treadmill.

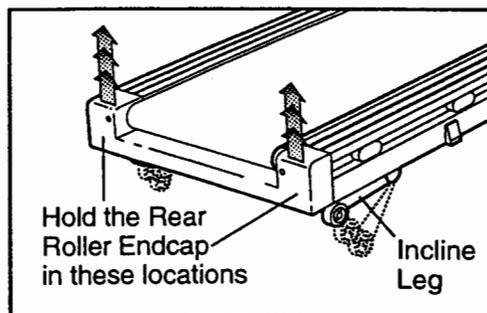


To vary the intensity of your upper body exercise, the resistance of the upper body arms can be adjusted. To increase the resistance, turn the resistance knobs clockwise; to decrease the resistance, turn the knobs counterclockwise.

HOW TO CHANGE THE INCLINE OF THE TREADMILL

The incline of the treadmill can be changed by raising or lowering the back end. **Before changing the incline, remove the key and unplug the power cord.**

Hold the rear roller endcap with both hands. When the back end of the treadmill is in the lowest position, the incline is about 10%.



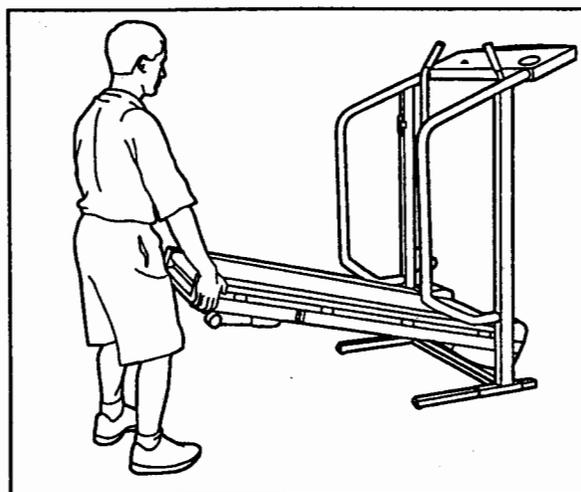
Raise the back end until it clicks into position. (Note: It may be necessary to shake the treadmill slightly so that it clicks into position.) The incline will then be about 5%. Raise the back end again until it clicks into position. The incline will then be about 3%. To lower the back end, first raise it past the highest position, and then lower it. **CAUTION: Before exercising, push on the back of the treadmill to make sure that the Incline legs are locked in position. Do not place objects under the treadmill to change the Incline; change the Incline only as described above.**

HOW TO FOLD AND MOVE THE TREADMILL

HOW TO FOLD THE TREADMILL FOR STORAGE

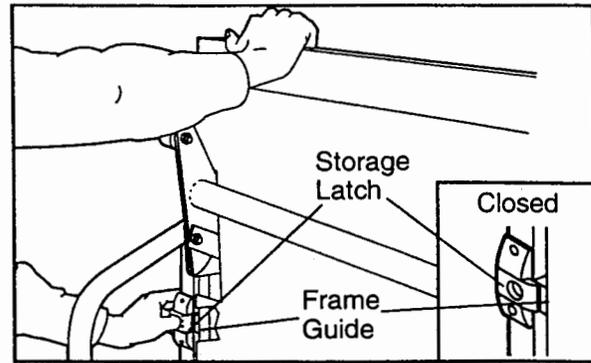
Before folding the treadmill, unplug the power cord. **Caution: You must be able to safely lift 45 pounds (20 kg) in order to raise, lower, or move the treadmill.**

1. Hold the treadmill with your hands in the locations shown at the right. **To decrease the possibility of injury, bend your legs and keep your back straight. As you raise the treadmill, make sure to lift with your legs rather than your back.** Raise the treadmill about halfway to the vertical position.



2. Move your right hand to the position shown and hold the treadmill firmly. Raise the treadmill until the storage latch closes over the frame guide. **Make sure that the storage latch closes fully over the frame guide.**

To protect the floor or carpet from damage, place a mat under the treadmill. Keep the treadmill out of direct sunlight. Do not leave the treadmill in the storage position in temperatures above 85° Fahrenheit.



HOW TO MOVE THE TREADMILL

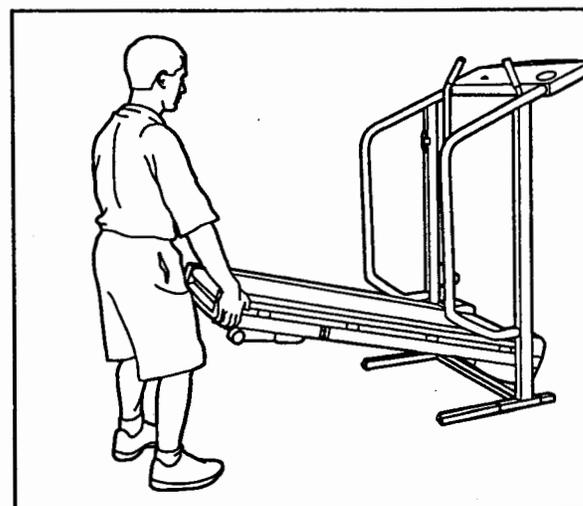
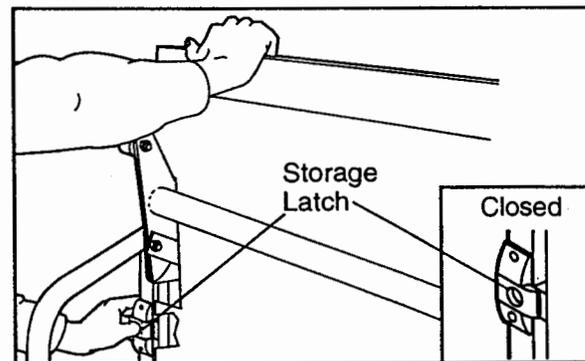
Before moving the treadmill, convert the treadmill to the storage position as described above. **Make sure that the storage latch is closed fully over the frame guide.**

1. Hold the upper ends of the handrails. Place one foot on the leg as shown.
2. Tilt the treadmill back until it rolls freely on the front wheels. Carefully move the treadmill to the desired location. **Never move the treadmill without tipping it back, or the leg pads may come off. To reduce the risk of injury, use extreme caution while moving the treadmill. Do not attempt to move the treadmill over an uneven surface.**
3. Place one foot on the leg, and carefully lower the treadmill until it is resting in the storage position.



HOW TO LOWER THE TREADMILL FOR USE

1. Hold the upper end of the treadmill with your right hand as shown. Using your left thumb, slide open the storage latch and hold it open. Pivot the treadmill until the frame is past the storage latch.
2. Hold the treadmill firmly with both hands, and lower the treadmill to the floor. **To decrease the possibility of injury, bend your legs and keep your back straight.**

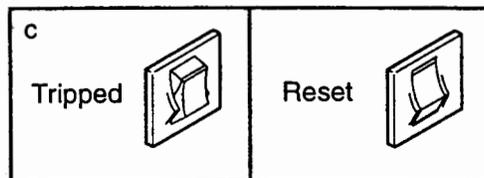


TROUBLE-SHOOTING

Most treadmill problems can be solved by following the steps below. Find the symptom that applies, and follow the steps listed. If further assistance is needed, please call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays).

1. SYMPTOM: THE POWER DOES NOT TURN ON

- Make sure that the power cord is plugged into a surge protector, and that the surge protector is plugged into a properly grounded outlet. (See HOW TO PLUG IN THE POWER CORD on page 7.) Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- After the power cord has been plugged in, make sure that the key is fully inserted into the console. (See step 1 on page 9.)
- Check the circuit breaker located on the treadmill near the power cord. If the switch protrudes as shown, the circuit breaker has tripped. To reset the circuit breaker, wait for five minutes and then press the switch back in.



2. SYMPTOM: THE POWER TURNS OFF DURING USE

- Check the circuit breaker located on the treadmill frame near the power cord (see 1. c. above). If the circuit breaker has tripped, wait for five minutes and then press the switch back in.
- Make sure that the power cord is plugged in.
- Remove the key from the console. Reinsert the key fully into the console. (See step 1 on page 9.)
- If the treadmill still will not run, please call our Customer Service Department, toll-free.

3. SYMPTOM: THE DISPLAYS OF THE CONSOLE DO NOT FUNCTION PROPERLY

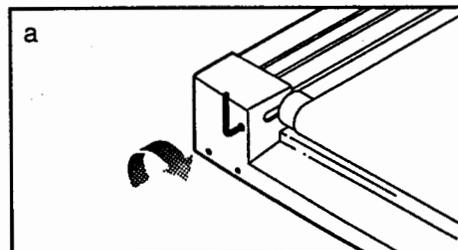
- Check the batteries in the console. (See BATTERY INSTALLATION on page 8.) Most problems are the result of drained batteries.

4. SYMPTOM: THE WALKING BELT SLOWS WHEN WALKED ON

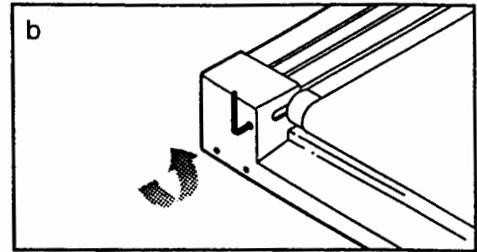
- Use only a UL-listed surge protector, rated at 15 amps, with a 14-gauge cord of five feet or less in length.
- If the walking belt still slows when walked on, Customer Service Department, toll-free.

5. SYMPTOM: THE WALKING BELT IS OFF-CENTER WHEN WALKED ON

- If the walking belt has shifted to the left, first remove the key and **UNPLUG THE POWER CORD**. Using the 3/16" end of the allen wrench, turn the left rear roller adjustment bolt clockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



- b. If the walking belt has shifted to the right, first remove the key and **UNPLUG THE POWER CORD**. Using the 3/16" end of the allen wrench, turn the left rear roller adjustment bolt counterclockwise 1/4 of a turn. Plug in the power cord, insert the key and run the treadmill for a few minutes. Repeat until the walking belt is centered.



6. SYMPTOM: THE TREADMILL SITS UNEVENLY ON THE FLOOR

- a. Make sure that the four leg pads are attached to the treadmill. (See assembly step 1 on page 5.)

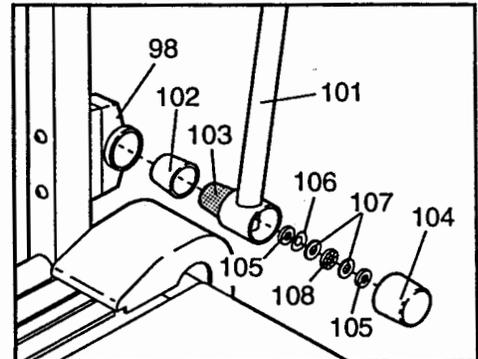
7. SYMPTOM: THE INCLINE SYSTEM STICKS

- a. Raise the treadmill to the storage position. (See HOW TO FOLD THE TREADMILL FOR STORAGE on page 10.) Pivot the incline leg several times to break in the incline system.

8. SYMPTOM: ONE OF THE UPPER BODY ARMS SQUEAKS DURING USE

- a. Correcting this problem requires a small amount of white marine grease, available at most department stores.

Turn the Resistance Knob (104) counterclockwise until it can be removed. Remove the Resistance Cone (103) and the Upper Body Arm (101), along with the 3/8" Washers (105), Spring Washer (106), Thrust Washers (107), and Thrust Bearing (108). (Note: If the Resistance Sleeve [102] comes out of the Resistance Bracket [98], press it back in.) Apply a **thin layer** of white marine grease to the outer surface of the Resistance Cone (103). Reattach all parts in the order shown at the right.



CONDITIONING GUIDELINES

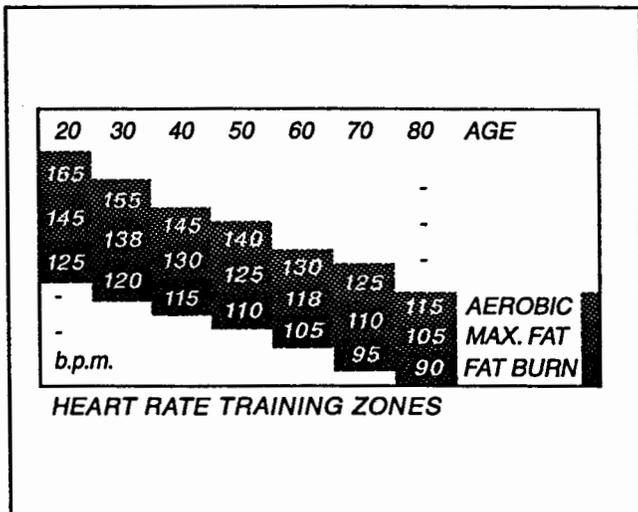
⚠ WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for individuals over the age of 35 or individuals with pre-existing health problems.

The pulse sensor is not a medical device. Various factors, including your movement, may affect the accuracy of heart rate readings. The sensor is intended only as an exercise aid in determining heart rate trends in general.

The following guidelines will help you to plan your exercise program. Remember—these are general guidelines only. For more detailed exercise information, obtain a reputable book or consult your physician.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the desired results is to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. The chart below shows recommended heart rates for fat burning and aerobic exercise. (This chart is also found on the console.)



To find the proper heart rate for you, first find your age at the top of the chart (ages are rounded off to the nearest ten years). Next, find the three numbers below your age. The three numbers are your "training zone." The lower two numbers are recommended heart rates for fat burning; the higher number is the recommended heart rate for aerobic exercise.

Fat Burning

To burn fat effectively, you must exercise at a relatively low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses easily accessible *carbohydrate calories* for energy. Only after the first few minutes does your body begin to use stored *fat calories* for energy. If your goal is to burn fat, adjust the speed and incline of the treadmill until your heart rate is near one of the lower two numbers in your training zone. It may also be helpful to set the speed control on the console to FAT BURN to help you maintain the proper intensity level. (See page 9.)

Aerobic Exercise

If your goal is to strengthen your cardiovascular system, your exercise must be "aerobic." Aerobic exercise is activity that requires large amounts of oxygen for prolonged periods of time. This increases the demand on the heart to pump blood to the muscles, and on the lungs to oxygenate the blood. For aerobic exercise, adjust the speed and incline of the treadmill until your heart rate is near the higher number in your training zone. It may also be helpful to set the speed control on the console to AEROBIC to help you maintain the proper intensity level. (See page 9.)

High Performance Athletic Conditioning

If your goal is high performance athletic conditioning, set the speed control on the console to PERFORMANCE to help you maintain the proper intensity level. (See page 9.) Note: During the first few weeks of your exercise program, keep your heart rate near the low end of your training zone.

To measure your heart rate during exercise, use the pulse sensor on the console. (See page 9.) If your heart rate is too high or too low, adjust the speed or incline of the treadmill until your heart rate is at the proper level.

WORKOUT GUIDELINES

Each workout should include the following three important parts:

A Warm-up

Start each workout by warming up for 5 to 10 minutes. Begin with slow, controlled stretches, and progress to more rhythmic stretches to increase your body temperature, heart rate, and circulation in preparation for strenuous exercise.

Training Zone Exercise

After warming up, increase the intensity of your exercise until your heart rate is in your training zone for 20 to 60 minutes. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise—never hold your breath.

A Cool-down

Finish each workout with 5 to 10 minutes of stretching

to cool down. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

Exercise Frequency

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months, you may complete up to five workouts each week if desired.

The key to success is to make exercise a regular and enjoyable part of your everyday life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown in the drawings below. Move slowly as you stretch—never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

3. Calf/Achilles Stretch

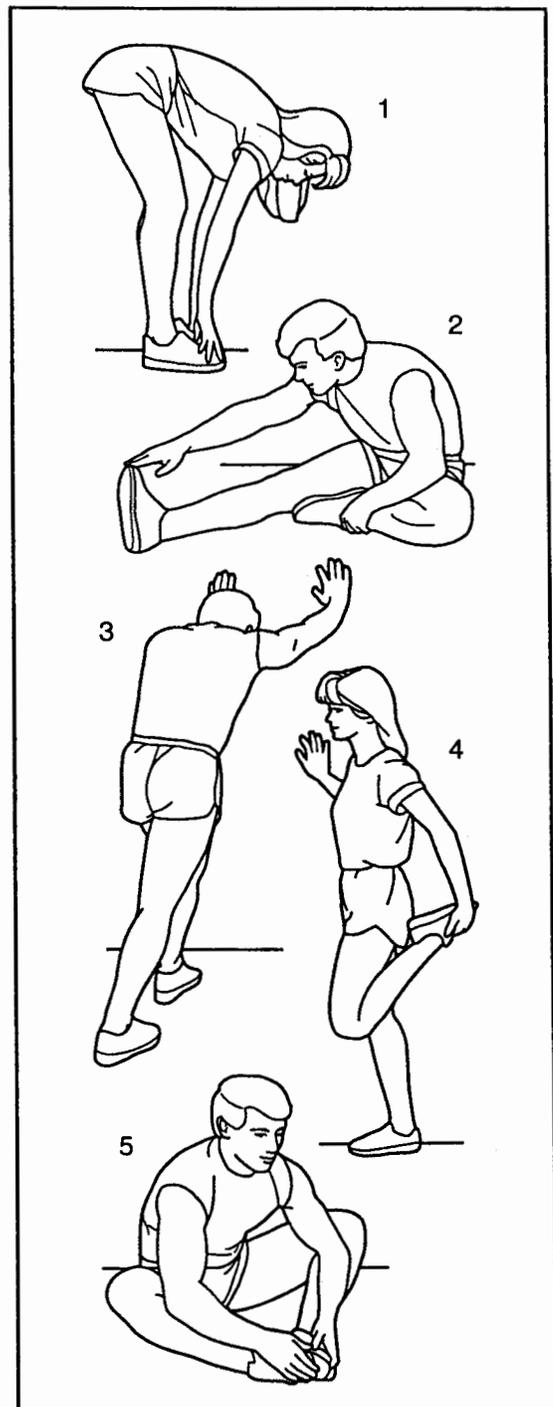
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



ORDERING REPLACEMENT PARTS

To order replacement parts, call our Customer Service Department toll-free at 1-800-999-3756, Monday through Friday, 6 a.m. until 6 p.m. Mountain Time (excluding holidays). When ordering parts, please be prepared to give the following information:

- The MODEL NUMBER OF THE PRODUCT (QVTL22460).
- The NAME OF THE PRODUCT (PROFORM® 525xt treadmill).
- The SERIAL NUMBER OF THE PRODUCT (see the front cover of this manual).
- The KEY NUMBER OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached to the center of this manual).
- The DESCRIPTION OF THE PART(S) (see the EXPLODED DRAWING and PART LIST attached to the center of this manual).

If possible, place the treadmill near your telephone for easy reference when calling.

LIMITED WARRANTY

ICON Health & Fitness, Inc. (ICON), warrants this product to be free from defects in workmanship and material, under normal use and service conditions, for a period of ninety (90) days from the date of purchase. This warranty extends only to the original purchaser. ICON's obligation under this warranty is limited to replacing or repairing, at ICON's option, the product at one of its authorized service centers. All products for which warranty claim is made must be received by ICON at one of its authorized service centers with all freight and other transportation charges prepaid, accompanied by sufficient proof of purchase. All returns must be pre-authorized by ICON. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage or repairs not provided by an ICON authorized service center, to products used for commercial or rental purposes, or to products used as store display models. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal, installation or other consequential damages of whatsoever nature. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you.

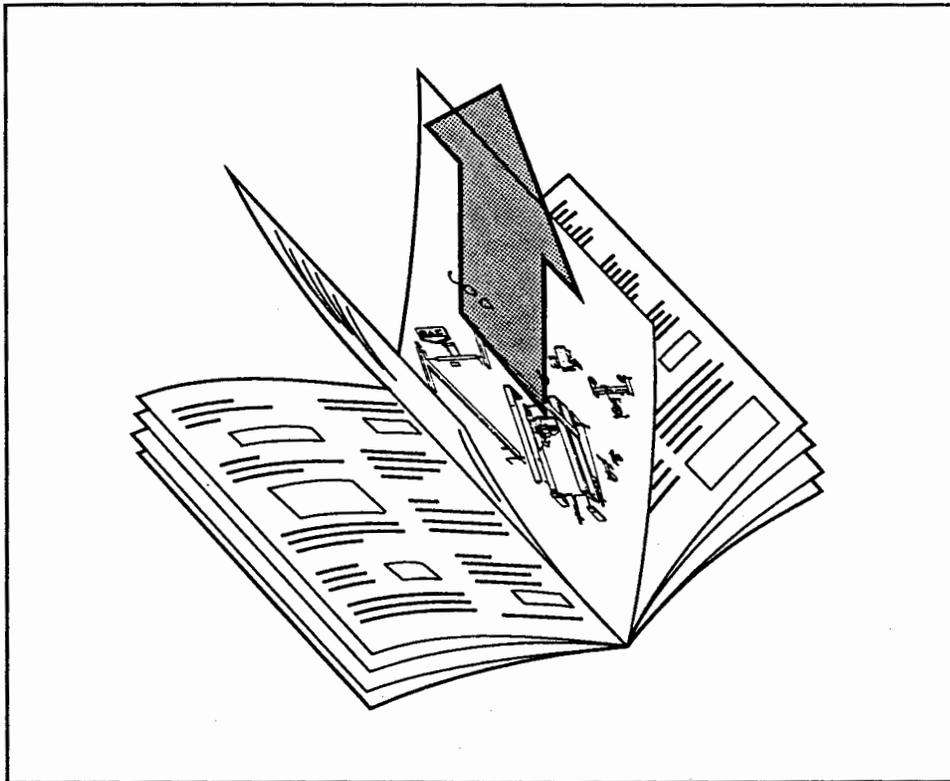
The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to you.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

ICON HEALTH & FITNESS, INC., 1500 S. 1000 W., LOGAN, UT 84321-9813

REMOVE THIS EXPLODED DRAWING AND PART LIST FROM THE MANUAL

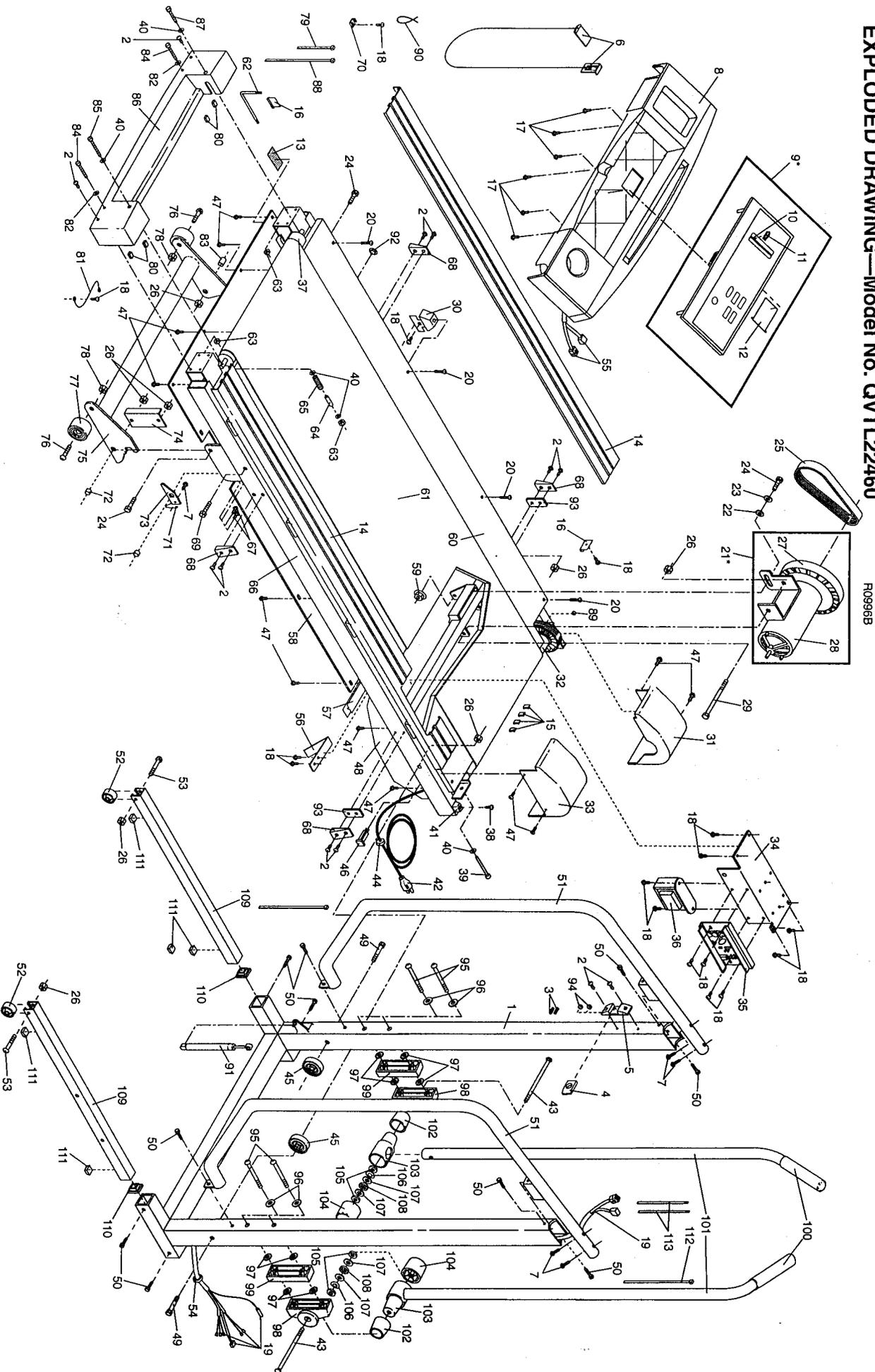
Save this EXPLODED DRAWING and PART LIST for future reference.



Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of the User's Manual.

EXPLODED DRAWING—Model No. QVTL22460

FO996B



PART LIST—Model No. QVTL22460

R0996B

| Key No. | Qty. | Description | Key No. | Qty. | Description |
|---------|------|---------------------------|---------|------|--------------------------------|
| 1 | 1 | Upright | 60 | 1 | Walking Platform |
| 2 | 12 | Latch Screw | 61 | 1 | Walking Belt |
| 3 | 2 | Storage Latch Spring | 62 | 1 | Allen Wrench |
| 4 | 1 | Storage Latch | 63 | 3 | Belt Tension Nut |
| 5 | 1 | Storage Latch Bracket | 64 | 1 | Tension Sleeve |
| 6 | 1 | Key/Clip | 65 | 1 | Tension Spring |
| 7 | 5 | Console Screw | 66 | 1 | Frame |
| 8 | 1 | Console Base | 67 | 2 | Ratchet Screw |
| 9* | 1 | Console | 68 | 2 | Frame Guide |
| 10 | 1 | Speed Potentiometer | 69 | 1 | Incline Leg Bolt |
| 11 | 1 | Speed Control | 70 | 1 | Cable Tie Clamp |
| 12 | 1 | Battery Cover | 71 | 1 | Latch Spring |
| 13 | 1 | Latch Decal | 72 | 2 | Incline Leg Spacer (short) |
| 14 | 2 | Foot Rail | 73 | 1 | Incline Latch |
| 15 | 4 | Wire Clip | 74 | 1 | Incline Leg Plate |
| 16 | 2 | Adhesive Clip | 75 | 1 | Incline Leg |
| 17 | 6 | Console Base Screw | 76 | 2 | Incline Leg Wheel Bolt |
| 18 | 26 | Small Screw | 77 | 2 | Incline Leg Wheel |
| 19 | 1 | Wire Harness | 78 | 2 | Incline Wheel Nut |
| 20 | 8 | Platform Screw | 79 | 1 | 4" Cable Tie |
| 21* | 1 | Motor/Pulley/Flywheel/Fan | 80 | 4 | Cover Clip |
| 22 | 1 | Star Washer | 81 | 1 | Ground Wire |
| 23 | 1 | Motor Tension Washer | 82 | 2 | Cover Washer |
| 24 | 3 | Motor Tension Bolt | 83 | 1 | Incline Leg Spacer (long) |
| 25 | 1 | Motor Belt | 84 | 2 | Rear Endcap Screw |
| 26 | 8 | Nut | 85 | 1 | Long Adjustment Bolt |
| 27 | 1 | Pulley/Flywheel/Fan | 86 | 1 | Rear Roller Cover |
| 28 | 1 | Motor | 87 | 1 | Short Adjustment Bolt |
| 29 | 1 | Motor Pivot Bolt | 88 | 3 | 8" Cable Tie |
| 30 | 8 | Isolator | 89 | 1 | Magnet |
| 31 | 1 | Left Front Roller Cover | 90 | 1 | Releasable Wire Tie |
| 32 | 1 | Front Roller/Pulley | 91 | 1 | Shock |
| 33 | 1 | Right Front Roller Cover | 92 | 1 | Frame Plug |
| 34 | 1 | Electronics Bracket | 93 | 2 | Frame Guide Spacer |
| 35 | 1 | Controller | 94 | 2 | Storage Latch Pad |
| 36 | 1 | Choke | 95 | 4 | Resistance Bracket Bolt |
| 37 | 1 | Rear Roller | 96 | 4 | Resistance Bracket Washer |
| 38 | 4 | Hood Anchor Screw | 97 | 8 | Resistance Bracket Star Washer |
| 39 | 1 | Front Roller Adj. Screw | 98 | 2 | Resistance Bracket |
| 40 | 5 | Adjustment Washer | 99 | 2 | Resistance Bracket Spacer |
| 41 | 4 | Hood Anchor | 100 | 2 | Foam Grip |
| 42 | 1 | Power Cord | 101 | 2 | Upper Body Arms w/Foam Grip |
| 43 | 2 | Resistance Bolt | 102 | 2 | Resistance Sleeve |
| 44 | 1 | Grommet | 103 | 2 | Resistance Cone |
| 45 | 2 | Upright Spacer | 104 | 2 | Resistance Knob |
| 46 | 1 | Circuit Breaker | 105 | 4 | 3/8" Flat Washer |
| 47 | 27 | Small Screw | 106 | 2 | Spring Washer |
| 48 | 1 | Belly Pan | 107 | 4 | Thrust Washer |
| 49 | 2 | Upright Pivot Bolt | 108 | 2 | Thrust Bearing |
| 50 | 10 | Upright Bolt | 109 | 2 | Leg |
| 51 | 2 | Handrail | 110 | 2 | Leg Cap |
| 52 | 2 | Base Wheel | 111 | 5 | Leg Pad |
| 53 | 2 | Base Wheel Bolt | 112 | 2 | Cable Tie |
| 54 | 1 | Strain Relief | 113 | 1 | 12" Cable Tie |
| 55 | 1 | Console Wire Harness | # | 1 | 14" White Wire, Male/Female |
| 56 | 2 | Belt Guide | # | 1 | User's Manual |
| 57 | 1 | Belly Pan Connector | | | |
| 58 | 1 | Frame Belly Pan | | | |
| 59 | 1 | Motor Tension Nut | | | |

* Includes all parts shown in the box

These parts are not illustrated