TECHNICAL BROCHURE

B3887BHF R2



FEATURES

Impeller: Cast iron, enclosed, non-clog, dynamically balanced with pump out vanes for mechanical seal protection.

Casing: Cast iron flanged volute type for maximum efficiency. Designed for easy installation on A10-20 slide rail or base elbow rail systems.

Mechanical Seal: SILICON CARBIDE VS. SILICON CARBIDE sealing faces for superior abrasive resistance, stainless steel metal parts, BUNA-N elastomers.

Shaft: Corrosion-resistant, 300 series stainless steel. Threaded design. Locknut on all models to guard against component damage on accidental reverse rotation.

Fasteners: 300 series stainless steel.

Capable of running dry without damage to components.

Designed for continuous operation when fully submerged.

EXTENDED WARRANTY AVAILABLE FOR RESIDENTIAL APPLICATIONS.

WS_BHF Series Model 3887BHF

SUBMERSIBLE SEWAGE PUMP



Goulds Water Technology

Wastewater

APPLICATIONS

Specifically designed for the following uses:

- Homes
- Water transfer
- Sewage systems Light industrial

• Dewatering/Effluent • Commercial applications Anywhere waste or drainage must be disposed of quickly, quietly and efficiently.

SPECIFICATIONS

Pump

- Solids handling capabilities: 2" maximum
- Capacities: up to 220 GPM
- Total heads: up to 81 feet TDH
- Discharge size: 2" NPT threaded companion flange as standard. 3" option available but must be ordered separately. (Order no. A1-3)
- Temperature: 104°F (40°C) continuous 140°F (60°C) intermittent.

MOTORS

• Fully submerged in high grade turbine oil for lubrication and efficient heat transfer. All ratings are within the working limits of the motor.

Class B insulation on $\%\mathchar`-1\%$ HP models.

Class F insulation on 2 HP models.

Single phase (60 Hz):

- Capacitor start motors for maximum starting torque.
- Built-in overload with automatic reset.
- SJTOW or STOW severe duty oil and water resistant power cords.
- ½ 1 HP models have NEMA three prong grounding plugs.
- 1½ HP and larger units have bare lead cord ends.

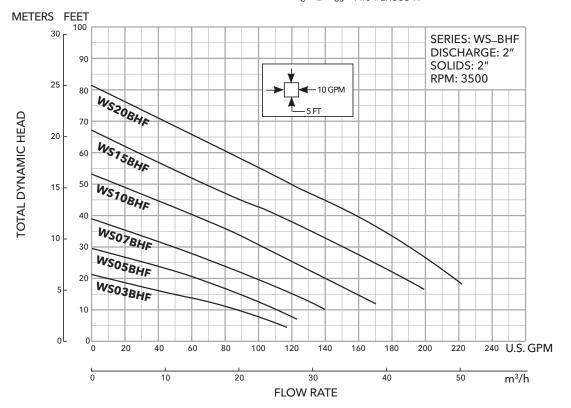
Three phase (60 Hz):

- Class 10 overload protection must be provided in separately ordered starter unit.
- STOW power cords all have bare lead cord ends.
- Bearings: Upper and lower heavy duty ball bearing construction.
- Designed for Continuous Operation: Pump ratings are within the motor manufacturer's recommended working limits, can be operated continuously without damage when fully submerged.
- Power Cable: Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. Standard cord is 20'. Optional lengths are available.
- Motor Cover O-ring: Assures positive sealing against contaminants and oil leakage.

AGENCY LISTINGS



Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #LR38549



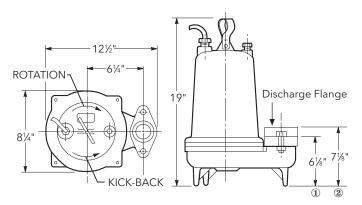
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MOTOR AND MODEL INFORMATION

Order Number	НР	Phase	Volts	RPM	Impeller Diameter (in.)	Maximum Amps	Locked Rotor Amps	KVA Code	Full Load Motor Efficiency %	Resistance	
										Start	Line-Line
WS0311BHF	0.33	- 1	115		2.94	12.4	46.0	М	54	7.5	1.0
WS0318BHF			208	1		6.8	31.0	К	68	9.7	2.4
WS0312BHF			230]		6.2	34.5	М	53	9.6	4.0
WS0511BHF			115			14.5	46.0	М	54	7.5	1.0
WS0518BHF			208]	3.19	8.4	31.0	К	68	9.7	2.4
WS0512BHF			230			7.6	34.5	М	53	9.6	4.0
WS0538BHF		3	200			4.9	22.6	R	68	-	3.8
WS0532BHF			230]		3.6	18.8	R	70	-	5.8
WS0534BHF			460	1		1.8	9.4	R	70	-	23.2
WS0537BHF			575]		1.5	7.5	R	62	-	35.3
WS0718BHF		1	208			11.0	31.0	К	68	9.7	2.4
WS0712BHF	- 0.75	3	230		3.44	10.0	27.5	J	65	12.2	2.7
WS0738BHF			200	1		6.2	20.6	L	64	-	5.7
WS0732BHF			230	1		5.4	15.7	К	68	-	8.6
WS0734BHF			460			2.7	7.9	К	68	-	11
WS0737BHF			575	2500	2.2	9.9	L	78	-	26.5	
WS1018BHF		1	208	208 3500	3.75	14.5	59.0	К	68	9.3	1.1
WS1012BHF	1	1	230	1		13.0	36.2	J	69	10.3	2.1
WS1038BHF		3	200]		8.6	27.6	М	77	-	2.7
WS1032BHF	- 1		230	1		7.5	24.1	L	79	-	4.1
WS1034BHF			460]		3.8	12.1	L	79	-	16.2
WS1037BHF			575	1		3.1	9.9	L	78	-	26.5
WS1512BHF		1	230		4.00	18.0	52.0	J	67	2.76	0.53
WS1538BHF		3	200			10.0	42.4	К	78	-	1.7
WS1532BHF	1.5		230			9.6	42.4	К	78	-	1.7
WS1534BHF	-		460			4.8	21.2	К	78	-	6.6
WS1537BHF			575			3.9	16.3	L	78	-	10.5
WS2012BHF		1	230		4.44	18.0	49.6	F	78	3.2	1.1
WS2038BHF	2	3	200	1		12.0	42.4	К	78	-	1.7
WS2032BHF			230	1		11.6	42.4	К	78	-	1.7
WS2034BHF			460	1		5.8	21.2	К	78	-	6.6
WS2037BHF	1		575	1		4.7	16.3	L	78	-	10.5

DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)



Discharge Flange:

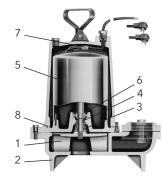
2" NPT standard
3" NPT optional (order an A1-3)

PERFORMANCE RATINGS (gallons per minute)

Order No.		WS03- BHF	WS05- BHF	WS07- BHF	WS10- BHF	WS15- BHF	WS20- BHF	
	НР	1/3	1/2	3⁄4	1	1½	2	
	RPM	3500	3500	3500	3500	3500	3500	
	10	86	110	140	-	-	-	
	15	48	88	120	120 158		-	
1	20	-	62	98	139	186	217	
of Water	25	-	32	74	120	170	204	
of V	30	-	-	49	101	150	190	
Feet	35	-	-	21	82	130	175	
ц Ц Ц	40	-	-	-	60	110	159	
Head	45	-	-	-	38	88	140	
Total	50	-	-	-	-	67	120	
Ĕ	55	-	-	-	-	47	100	
	60	-	-	-	-	29	80	
	65	-	-	-	-	-	62	
	70	-	-	-	-	-	43	
	75	-	-	-	-	-	23	

COMPONENTS (for reference only)

Item No.	Description
1	Impeller
2	Casing
3	Mechanical Seal
4	Motor Shaft
5	Motor
6	Ball Bearings
7	Power Cable
8	Casing O-Ring



* For repair parts, reference repair parts book.



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