Product information presented here reflects conditions at time of publication. Consult factory regarding discrepancies or inconsistencies.



# **PUMP COMPANY**

Zoeller Family of Water Solutions

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FM2204 0504

Supersedes 0304

visit our web site: www.zoeller.com



# X600 HAZARDOUS ENVIRONMENT SERIES SPECIFICATION SHEET

CLASS 1, DIVISION 1, GROUP C & D 1 - 7½ HP / 1750 RPM 3" VERTICAL DISCHARGE UNITS

**POWDER** 

COATED







# **APPLICATIONS**

- · Pumping Station.
- Storm Water Removal.
- · All Wastewater Removal.
- · Industrial Waste.
- Warning: Not for use in acidic atmospheres.

# SPECIFICATIONS PUMP:

- · Solids 21/2" spherical capability.
- · Discharge Size 3" NPT vertical.
- · Seals dual mechanical carbon/rotary, ceramic/stationary, buna-n elastomers.
- · Seal leak probes.
- Construction Cast Iron ASTM A-48, Class 30, 30,000# tensile strength, protected with a 2-part corrosion resistant powder coated epoxy finish.
- · Attaching Hardware 304 stainless steel.
- · "O" Ring Elastomers Buna-N.
- Impeller 2 blade semi-open with top pump out vanes.
- Optional: □ 50' Power and Sensor Cables.
  - □ Non-sparking Rail Systems.

## MOTOR:

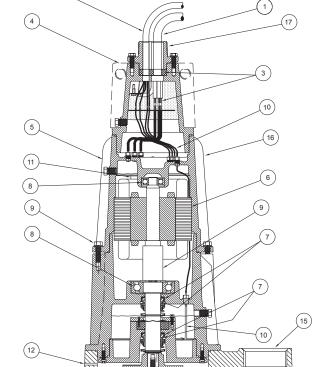
- FM and cCSAus rated Class 1, Division 1, Group C & D construction.
- 1 Phase 230 Volt, 1725 RPM.
- 3 Phase 200/230/460/575 Volt, 1725 RPM.
- 1 thru 7½ BHP.
- Stator Class F insulation and lead wires.

Nema B design.

- · Thermal sensor.
- · Oil-filled motor housing.
- · Ball Bearings Dual high carbon chromium steel.
- · Power and Sensor Cable Length 25'.

# STANDARD FEATURES:

- 1. 25' of heavy duty power cord.
- 2. 25' of heavy duty sensor cord.
- Specially designed splices and potted cord entry system provides strain relief and prevents wicking of liquids into the housing.
- 4. Lifting lug integral part of housing (orientation 90° from illustrated view).
- 5. Finned oil-filled explosion proof rated motor housing assures uniform heat distribution, lubricates bearings, and conducts heat for cooler running.
- Heavy duty explosion proof rated motor features ball bearing construction.
   Class F motor insulation is double dipped and baked. End connections and lead wires are Class F. At maximum load, winding temperature will not exceed 250°F with motor housing not submerged.
- 7. Tandem seals. Carbon/rotating, ceramic/stationary, buna-n elastomers.
- 8. Upper and lower high carbon chromium steel ball bearings.
- 9. Stainless steel shaft and hardware resists corrosion.
- 10. Seal leak probes detect lower seal failure.



 Thermal sensor will deactivate pump if internal motor temperature reaches 250°F.

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ZEPA0556

- 12. Vent hole helps prevent air locking.
- 13. Balanced Ductile Iron 2 vane semi-open impeller with top pump out vanes for seal protection. Keyed and bolted to shaft.
- 14. Concentric volute reduces radial loading for longer bearing and seal life.
- 15. 3" NPT vertical discharge.
- 16. Entire unit protected with a corrosion resistant powder coated epoxy finish.

For information on additional Zoeller products refer to catalog on Variable Control Switches, FM0526; Control Panels, FM1705; Sump/Sewage Basins, FM0487; Non-Sparking Rail Systems, FM0787.

# X600 SERIES HAZARDOUS ENVIRONMENT SERIES

# **SPECIFICATION SHEET**



# CLASS 1, DIVISION 1, GROUP C & D 1 - 7½ HP / 1750 RPM 3" & 4" FLANGED HORIZONTAL DISCHARGE UNITS

2









#### **APPLICATIONS**

- · Pumping Station.
- · Storm Water Removal.
- · All Wastewater Removal.
- Industrial Waste.
- Warning: Not for use in acidic atmospheres.

# **SPECIFICATIONS**

#### PUMP:

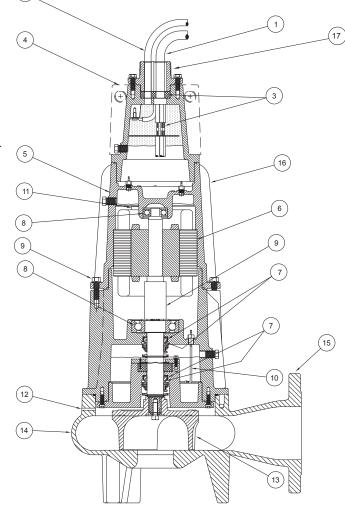
- Solids 2½" spherical capability.
- Discharge Size 3" or 4" horizontal flanged.
- Seals dual mechanical carbon/rotary, ceramic/stationary, buna-n elastomers.
- · Seal leak probes.
- Construction Cast Iron ASTM A-48, Class 30, 30,000# tensile strength, protected with a 2-part corrosion resistant powder coated epoxy finish.
- · Attaching Hardware 304 stainless steel.
- · "O" Ring Elastomers Buna-N.
- Impeller 2 blade semi-open with top pump out vanes.
- - □ Non-sparking rail systems.

## MOTOR:

- FM and cCSAus rated Class 1, Division 1, Group C & D construction.
- 1 Phase 230 Volt, 1725 RPM.
- · 3 Phase 200/230/460/575 Volt, 1725 RPM.
- 1 thru 7½ BHP.
- Stator Class F insulation and lead wires.
   Nema B design.
- · Thermal sensor.
- · Oil-filled motor housing.
- · Ball Bearings Dual high carbon chromium steel.
- Power and Sensor Cable Length 25'.

# **STANDARD FEATURES:**

- 1. 25' of heavy duty power cord.
- 2. 25' of heavy duty sensor cord.
- 3. Specially designed splices and potted cord entry system provides strain relief and prevents wicking of liquids into the housing.
- 4. Lifting lug integral part of housing (orientation 90° from illustrated view).
- 5. Finned oil-filled explosion proof rated motor housing assures uniform heat distribution, lubricates bearings, and conducts heat for cooler running.
- 6. Heavy duty explosion proof rated motor features ball bearing construction. Class F motor insulation is double dipped and baked. End connections and lead wires are Class F. At maximum load, winding temperature will not exceed 250°F with motor housing not submerged.
- 7. Tandem seals. Carbon/rotating, ceramic/stationary, buna-n elastomers.
- 8. Upper and lower high carbon chromium steel ball bearings.
- 9. Stainless steel shaft and hardware resists corrosion.
- 10. Seal leak probes detect lower seal failure.
- Thermal sensor will deactivate pump if internal motor temperature reaches 250°F.



ZEPA0558

- 12. Vent hole helps prevent air locking.
- Balanced Ductile Iron 2 vane semi-open impeller with top pump out vanes for seal protection. Keyed and bolted to shaft.
- 14. Concentric volute reduces radial loading for longer bearing and seal life.
- 15. 3" or 4" flanged horizontal discharge available.
- 16. Entire unit protected with a corrosion resistant powder coated epoxy finish.

For information on additional Zoeller products refer to catalog on Variable Control Switches, FM0526; Control Panels, FM1705; Sump/Sewage Basins, FM0487; Non-Sparking Rail Systems, FM0787.