

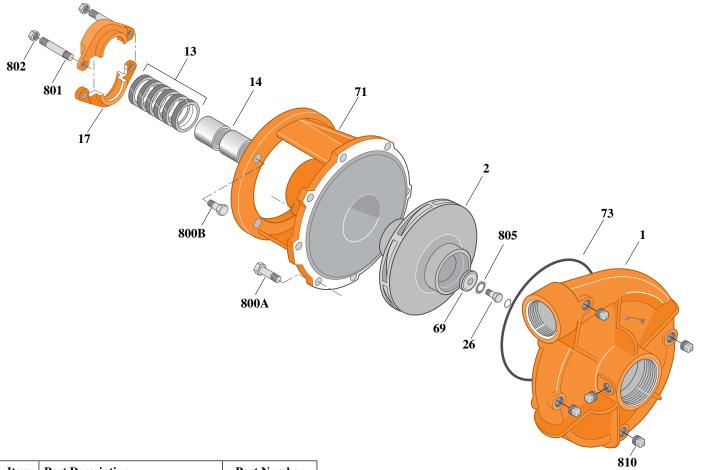
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CAST IRON IMPELLER

B2-1/2ZPM

Threaded Case (NPT)

Packing Construction



Item	Part Description	Part Number
1	Case, Volute	L01027
2	Impeller	See Table I
13	Rings, Packing (Set of 7)	S15094
14	Sleeve, Shaft (2 Req.)	S00619L
17	Gland, Packing	B82469
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 2)	M14943
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
801	Stud, 3/8 - 16 x 3" (2 Req.)	S04439
802	Nut, Hex 3/8 - 16 (2 Req.)	S23343
805	Washer, Lock	S23036
810	Plug, Pipe 1/4 NPT (5 Req.)	S23715

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B53802	2	1	1800	7/8"	6.18"	L06124
B51686	2	3	1800	7/8"	6.18"	L06124
B53803	3	1	1800	7/8"	7.31"	L06125
B53806	3	3	1800	7/8"	7.31"	L06125

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
2	1	H00950	4-1/2"	7/8"	182JP
2	3	H00950	4-1/2"	7/8"	145JP
3	1	H00950	4-1/2"	7/8"	184JP
3	3	H00950	4-1/2"	7/8"	182JP

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to Supplement A located at the beginning of this section.



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CAST IRON IMPELLER

B2-1/2ZPM

Threaded Case (NPT)

17B

26A

26B

32A

32B

69A

69B

71

73

800A

800B

800C

801A

801B

802

805A

805B

810

Gland, Packing

Washer, Impeller

Washer, Impeller

O-Ring (See Note 2)

Bracket

Key, 1/4 x 2-1/4" (See Note 1)

Capscrew, 3/8 - 16 x 7/8" (8 Req.)

Capscrew, 1/2 - 13 x 1-1/2" (4 Req.)

Capscrew, 3/8 - 16 x 1" (4 Req.)

Stud, 3/8 - 16 x 3" (2 Req.)

Stud, 3/8 - 16 x 4" (2 Req.)

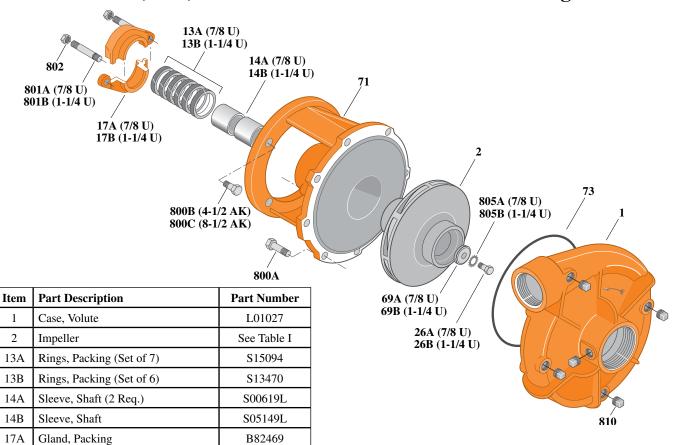
Nut, Hex 3/8 - 16 (2 Req.)

Plug, Pipe 1/4 NPT (5 Req.)

Washer, Lock

Washer, Lock

Packing Construction



Screw, Impeller 3/8 - 16 x 1"	S23566					n	Table I		
Screw, Impeller 1/2 - 13 x 1-1/2"	S23623		Table I						
Key, 3/16 x 1-1/4" (See Note 1)	1/4" (See Note 1) \$34383		B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
Kcy, 3/10 x 1-1/4 (Sec Note 1)	334363								

B82470

S23677

S06314

S06319

See Table II

M14943

S26825

S26826

S26916

S04439

S08303

S23343

S23036

S23038

S23715

D/111 110.	111	1 11	141 141	C Dini.	Imp. Dia.	1111p. 140.
B53804	5	1	1800	1-1/4"	8.38"	L06127
B53807	5	3	1800	7/8"	8.38"	L06126
B53805	7.5	1	1800	1-1/4"	9.00"	L05120
B53808	7.5	3	1800	1-1/4"	9.00"	L05120

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
5	1	L03827	8-1/2"	1-1/4"	213JP
5	3	H00950	4-1/2"	7/8"	184JP
7.5	1	L03827	8-1/2"	1-1/4"	215JP
7.5	3	L03827	8-1/2"	1-1/4"	213JP

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.



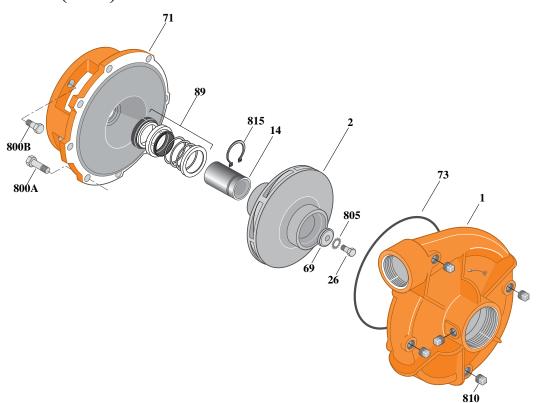
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CAST IRON IMPELLER

B2-1/2ZPMS

Threaded Case (NPT)

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute	L01027
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 2)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
805	Washer, Lock	S23036
810	Plug, Pipe 1/4 NPT (5 Req.)	S23715
815	Ring, Retaining	S11207

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section. **NOTE 2**: Also accepts gasket S05126 as replacement for o-ring. See *Supplement E* located at the beginning of this section.

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B54577	2	1	1800	7/8"	6.18"	L06124
B54581	2	3	1800	7/8"	6.18"	L06124
B54578	3	1	1800	7/8"	7.31"	L06125
B54582	3	3	1800	7/8"	7.31"	L06125
B54579	5	1	1800	7/8"	8.38"	L06126
B54583	5	3	1800	7/8"	8.38"	L06126
B54580	7.5	1	1800	7/8"	9.00"	L01218
B54584	7.5	3	1800	7/8"	9.00"	L01218

Table II

	14610 11										
HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame						
2	1	L05332	4-1/2"	7/8"	182JM						
2	3	L05332	4-1/2"	7/8"	145JM						
3	1	L05332	4-1/2"	7/8"	184JM						
3	3	L05332	4-1/2"	7/8"	182JM						
5	1	L05331	8-1/2"	7/8"	213JM						
5	3	L05332	4-1/2"	7/8"	184JM						
7.5	1	L05331	8-1/2"	7/8"	215JM						
7.5	3	L05331	8-1/2"	7/8"	213JM						

Form No. S4855BK



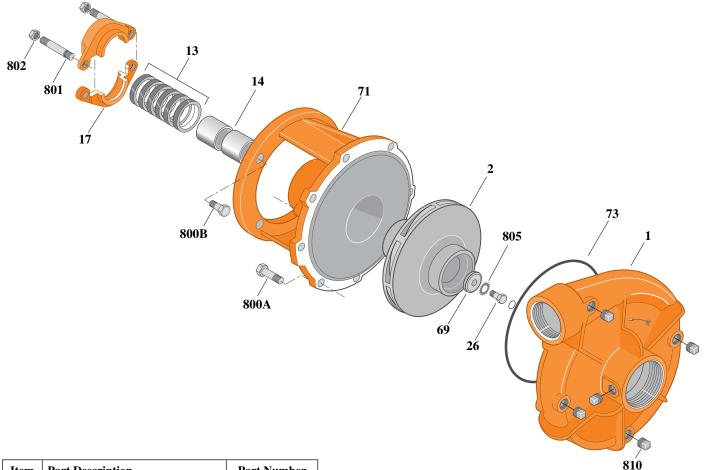
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SILICON BRONZE IMPELLER

B2-1/2ZPM

Threaded Case (NPT)

Packing Construction



Item	Part Description	Part Number
1	Case, Volute	L01027
2	Impeller	See Table I
13	Rings, Packing (Set of 7)	S15094
14	Sleeve, Shaft (2 Req.)	S00619L
17	Gland, Packing	B82469
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 2)	M14943
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
801	Stud, 3/8 - 16 x 3" (2 Req.)	S04439
802	Nut, Hex 3/8 - 16 (2 Req.)	S23343
805	Washer, Lock	S23036
810	Plug, Pipe 1/4" NPT (5 Req.)	S23715

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74569	2	1	1800	7/8"	6.18"	L08164
B74570	2	3	1800	7/8"	6.18"	L08164
B74585	3	1	1800	7/8"	7.31"	L08165
B74586	3	3	1800	7/8"	7.31"	L08165

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
2	1	H00950	4-1/2"	7/8"	182JP
2	3	H00950	4-1/2"	7/8"	145JP
3	1	H00950	4-1/2"	7/8"	184JP
3	3	H00950	4-1/2"	7/8"	182JP

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.



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SILICON BRONZE IMPELLER

B2-1/2ZPM

Threaded Case (NPT)

17B

26A

26B

32A

32B

69A

69B

71

73

800A

800B

800C

801A

801B

802

805A

805B

810

Gland, Packing

Washer, Impeller

Washer, Impeller

O-Ring (See Note 2)

Bracket

Screw, Impeller 3/8 - 16 x 1"

Screw, Impeller 1/2 - 13 x 1-1/2"

Key, 3/16 x 1-1/4" (See Note 1)

Key, 1/4 x 2-1/4" (See Note 1)

Capscrew, 3/8 - 16 x 7/8" (8 Req.)

Capscrew, 1/2 - 13 x 1-1/2" (4 Req.)

Capscrew, 3/8 - 16 x 1" (4 Req.)

Stud, 3/8 - 16 x 3" (2 Req.)

Stud, 3/8 - 16 x 4" (2 Req.)

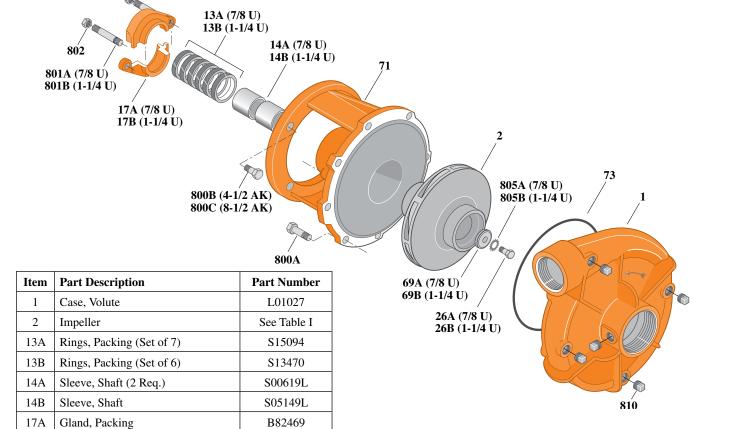
Nut, Hex 3/8 - 16 (2 Req.)

Plug, Pipe 1/4" NPT (5 Req.)

Washer, Lock

Washer, Lock

Packing Construction



B82470

S23566

S23623

S34383

S23677

S06314

S06319

See Table II

M14943

S26825

S26826

S26916

S04439

S08303

S23343

S23036

S23038

S23715

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74600	5	1	1800	1-1/4"	8.38"	L08191
B74604	5	3	1800	7/8"	8.38"	L08166
B74622	7.5	1	1800	1-1/4"	9.00"	L08190
B74623	7.5	3	1800	1-1/4"	9.00"	L08190

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
5	1	L03827	8-1/2"	1-1/4"	213JP
5	3	H00950	4-1/2"	7/8"	184JP
7.5	1	L03827	8-1/2"	1-1/4"	215JP
7.5	3	L03827	8-1/2"	1-1/4"	213JP

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.



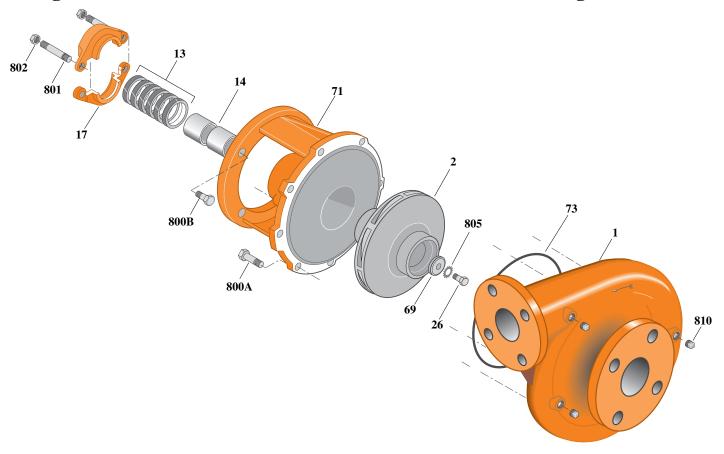
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SILICON BRONZE IMPELLER

B2-1/2ZPM

Flanged Case

Packing Construction



Item	Part Description	Part Number
1	Case, Volute	H05534
2	Impeller	See Table I
13	Rings, Packing (Set of 7)	S15094
14	Sleeve, Shaft (2 Req.)	S00619L
17	Gland, Packing	B82469
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 2)	M14943
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
801	Stud, 3/8 - 16 x 3" (2 Req.)	S04439
802	Nut, Hex 3/8 - 16 (2 Req.)	S23343
805	Washer, Lock	S23036
810	Plug, Pipe 1/4" NPT (4 Req.)	S23715

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74574	2	1	1800	7/8"	6.18"	L08164
B74575	2	3	1800	7/8"	6.18"	L08164
B74589	3	1	1800	7/8"	7.31"	L08165
B74590	3	3	1800	7/8"	7.31"	L08165

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
2	1	H00950	4-1/2"	7/8"	182JP
2	3	H00950	4-1/2"	7/8"	145JP
3	1	H00950	4-1/2"	7/8"	184JP
3	3	H00950	4-1/2"	7/8"	182JP

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.



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SILICON BRONZE IMPELLER

B2-1/2ZPM

Flanged Case

17A

17B

26A

26B

32A

32B

69A 69B

71

73

800A

800B

800C

801A 801B

802

805A

805B

810

Gland, Packing

Gland, Packing

Washer, Impeller

Washer, Impeller

O-Ring (See Note 2)

Bracket

Req.)

Screw, Impeller 3/8 - 16 x 1"

Screw, Impeller 1/2 - 13 x 1-1/2"

Key, 3/16 x 1-1/4" (See Note 1)

Key, 1/4 x 2-1/4" (See Note 1)

Capscrew, 3/8 - 16 x 7/8" (8 Req.)

Capscrew, 3/8 - 16 x 1" (4 Req.)

Capscrew, 1/2 - 13 x 1-1/2" (4

Stud, 3/8 - 16 x 3" (2 Req.)

Stud, 3/8 - 16 x 4" (2 Req.)

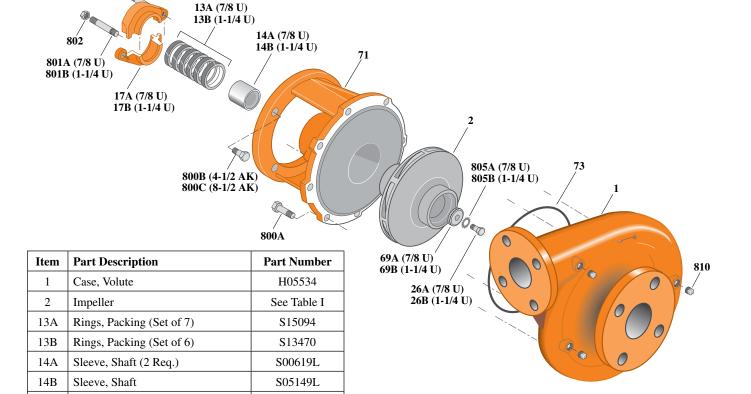
Nut, Hex 3/8 - 16 (2 Req.)

Plug, Pipe 1/4" NPT (4 Req.)

Washer, Lock

Washer, Lock

Packing Construction



B82469

B82470

S23566

S23623

S34383

S23677

S06314

S06319

See Table II
M14943

S26825

S26826

S26916

S04439

S08303

S23343

S23036

S23038

S23715

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74607	5	1	1800	1-1/4"	8.38"	L08191
B74610	5	3	1800	7/8"	8.38"	L08166
B74626	7.5	1	1800	1-1/4"	9.00"	L08190
B74627	7.5	3	1800	1-1/4"	9.00"	L08190

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
5	1	L03827	8-1/2"	1-1/4"	213JP
5	3	H00950	4-1/2"	7/8"	184JP
7.5	1	L03827	8-1/2"	1-1/4"	215JP
7.5	3	L03827	8-1/2"	1-1/4"	213JP

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.



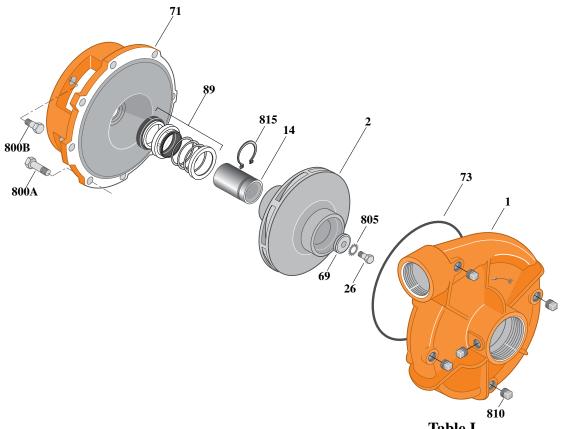
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SILICON BRONZE IMPELLER

B2-1/2ZPMS

Threaded Case (NPT)

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute	L01027
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 3)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
805	Washer, Lock	S23036
810	Plug, Pipe 1/4" NPT (5 Req.)	S23715
815	Ring, Retaining	S11207
•	Plug, Pipe 1/8" NPT (In Bracket)	S23714

[•] Not illustrated.

Table 1						
B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74577	2	1	1800	7/8"	6.18"	L08164
B74578	2	3	1800	7/8"	6.18"	L08164
B74592	3	1	1800	7/8"	7.31"	L08165
B74593	3	3	1800	7/8"	7.31"	L08165
B74614	5	3	1800	7/8"	8.38"	L08166

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
2	1	L05332	4-1/2"	7/8"	182JM
2	3	L05332	4-1/2"	7/8"	145JM
3	1	L05332	4-1/2"	7/8"	184JM
3	3	L05332	4-1/2"	7/8"	182JM
5	3	L05332	4-1/2"	7/8"	184JM

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.

NOTE 2: For seal flush line details, see *Supplement D*.



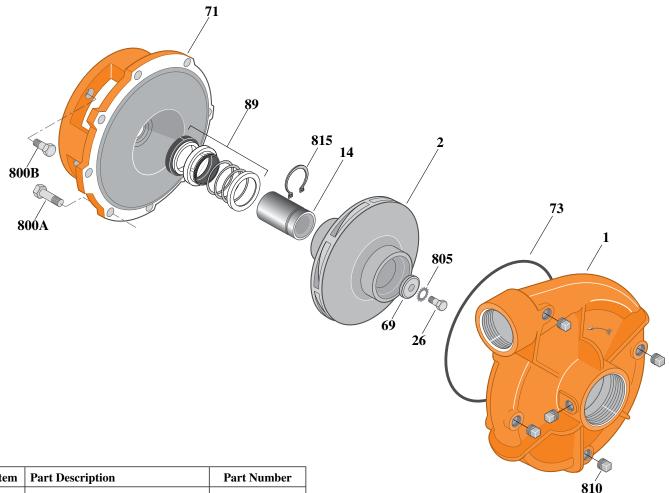
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SILICON BRONZE IMPELLER

B2-1/2ZPMS

Threaded Case (NPT)

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute	L01027
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 3)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 1/2 - 13 x 1" (4 Req.)	S26912
805	Washer, Lock	S23036
810	Plug, Pipe 1/4" NPT (5 Req.)	S23715
815	Ring, Retaining	S11207
•	Plug, Pipe 1/8" NPT (In Bracket)	S23714

[•] Not illustrated.

Ta	hl	A	T

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74612	5	1	1800	7/8"	8.38"	L08166
B74631	7.5	1	1800	7/8"	9.00"	L08163
B74632	7.5	3	1800	7/8"	9.00"	L08163

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
5	1	L05331	8-1/2"	7/8"	213JM
7.5	1	L05331	8-1/2"	7/8"	215JM
7.5	3	L05331	8-1/2"	7/8"	213JM

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.

NOTE 2: For seal flush line details, see *Supplement D*.

NOTE 3: Also accepts gasket S05126 as replacement for o-ring.

See *Supplement E* located at the beginning of this section.



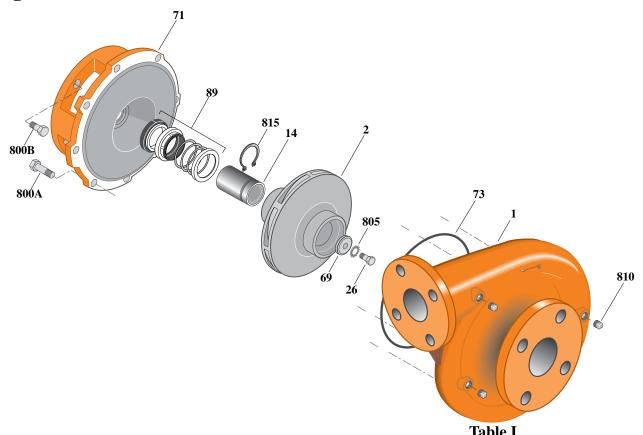
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SILICON BRONZE IMPELLER

B2-1/2ZPMS

Flanged Case

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute H0553	
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 3)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
805	Washer, Lock	S23036
810	Plug, Pipe 1/4" NPT (4 Req.)	S23715
815	Ring, Retaining	S11207
•	Plug, Pipe 1/8" NPT (In Bracket)	S23714

[•] Not illustrated.

	Table 1					
B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74580	2	1	1800	7/8"	6.18"	L08164
B74581	2	3	1800	7/8"	6.18"	L08164
B74595	3	1	1800	7/8"	7.31"	L08165
B74596	3	3	1800	7/8"	7.31"	L08165
B74618	5	3	1800	7/8"	8.38"	L08166

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
2	1	L05332	4-1/2"	7/8"	182JM
2	3	L05332	4-1/2"	7/8"	145JM
3	1	L05332	4-1/2"	7/8"	184JM
3	3	L05332	4-1/2"	7/8"	182JM
5	3	L05332	4-1/2"	7/8"	184JM

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.

NOTE 2: For seal flush line details, see *Supplement D*.



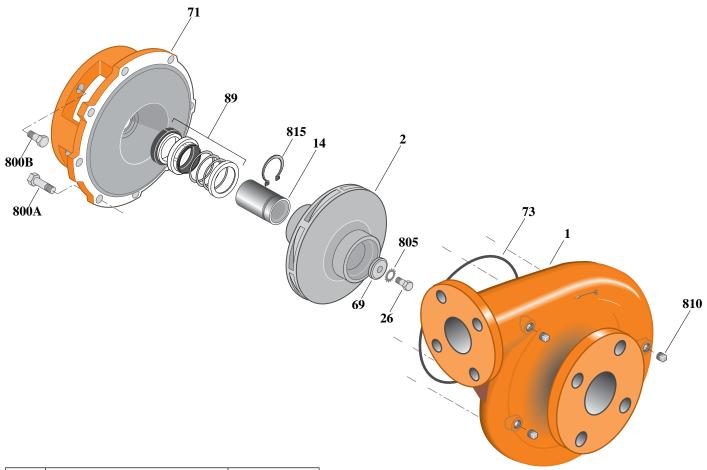
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SILICON BRONZE IMPELLER

B2-1/2ZPMS

Flanged Case

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute	H05534
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 3)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 1/2 - 13 x 1" (4 Req.)	S26912
805	Washer, Lock	S23036
810	Plug, Pipe 1/4" NPT (4 Req.)	S23715
815	Ring, Retaining	S11207
•	Plug, Pipe 1/8" NPT (In Bracket)	S23714

[•] Not illustrated.

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74616	5	1	1800	7/8"	8.38"	L08166
B74635	7.5	1	1800	7/8"	9.00"	L08163
B74636	7.5	3	1800	7/8"	9.00"	L08163

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
5	1	L05331	8-1/2"	7/8"	213JM
7.5	1	L05331	8-1/2"	7/8"	215JM
7.5	3	L05331	8-1/2"	7/8"	213JM

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section.

NOTE 2: For seal flush line details, see *Supplement D*.

NOTE 3: Also accepts gasket S05126 as replacement for o-ring.

See *Supplement E* located at the beginning of this section.



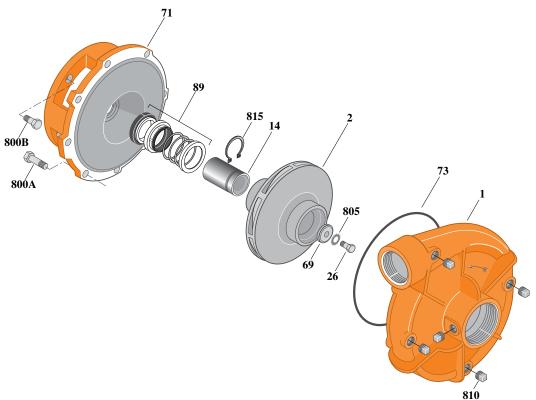
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BRONZE IMPELLER

B2-1/2ZPMS

Threaded Case (NPT)

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute	L01027
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 2)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
805	Washer, Lock	S23036
810	Plug, Pipe 1/4 NPT (5 Req.) S23715	
815	Ring, Retaining	S11207

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section. **NOTE 2**: Also accepts gasket S05126 as replacement for o-ring. See *Supplement E* located at the beginning of this section.

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74569	2	1	1800	7/8"	6.18"	L08164
B74570	2	3	1800	7/8"	6.18"	L08164
B74585	3	1	1800	7/8"	7.31"	L08165
B74586	3	3	1800	7/8"	7.31"	L08165
B74600	5	1	1800	7/8"	8.38"	L08166
B74604	5	3	1800	7/8"	8.38"	L08166
B74622	7.5	1	1800	7/8"	9.00"	L08190
B74623	7.5	3	1800	7/8"	9.00"	L08190

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
2	1	L05332	4-1/2"	7/8"	182JM
2	3	L05332	4-1/2"	7/8"	145JM
3	1	L05332	4-1/2"	7/8"	184JM
3	3	L05332	4-1/2"	7/8"	182JM
5	1	L05331	8-1/2"	7/8"	213JM
5	3	L05332	4-1/2"	7/8"	184JM
7.5	1	L05331	8-1/2"	7/8"	215JM
7.5	3	L05331	8-1/2"	7/8"	213JM

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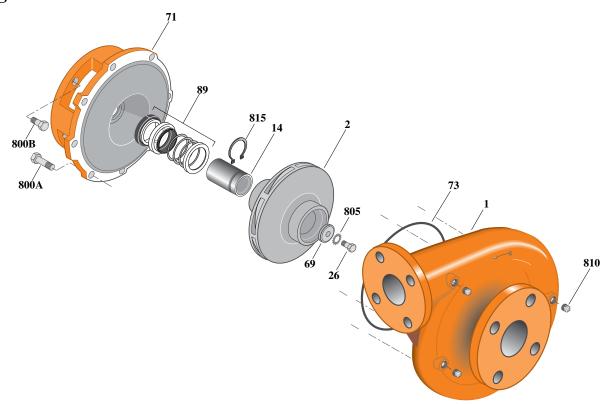
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BRONZE IMPELLER

B2-1/2ZPMS

Flanged Case

Mechanical Shaft Seal Construction



Item	Part Description	Part Number
1	Case, Volute	H05534
2	Impeller	See Table I
14	Sleeve, Shaft	S19310L
26	Screw, Impeller 3/8 - 16 x 1"	S23566
32	Key, 3/16 x 1-1/4" (See Note 1)	S34383
69	Washer, Impeller	S06314
71	Bracket	See Table II
73	O-Ring (See Note 2)	M14943
89	Seal, Mechanical Shaft	S32014
800A	Capscrew, 3/8 - 16 x 7/8" (8 Req.)	S26825
800B	Capscrew, 3/8 - 16 x 1" (4 Req.)	S26826
805	Washer, Lock	S23036
810	Plug, Pipe 1/4 NPT (5 Req.)	S23715
815	Ring, Retaining	S11207

NOTE 1: For an explanation of the tabulated material found on this page and for impeller key location, refer to *Supplement A* located at the beginning of this section. **NOTE 2**: Also accepts gasket S05126 as replacement for o-ring. See *Supplement E* located at the beginning of this section.

Table I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B74574	2	1	1800	7/8"	6.18"	L08164
B74575	2	3	1800	7/8"	6.18"	L08164
B74589	3	1	1800	7/8"	7.31"	L08165
B74590	3	3	1800	7/8"	7.31"	L08165
B74607	5	1	1800	7/8"	8.38"	L08166
B74610	5	3	1800	7/8"	8.38"	L08166
B74626	7.5	1	1800	7/8"	9.00"	L08190
B74627	7.5	3	1800	7/8"	9.00"	L08190

Table II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame			
2	1	L05332	4-1/2"	7/8"	182JM			
2	3	L05332	4-1/2"	7/8"	145JM			
3	1	L05332	4-1/2"	7/8"	184JM			
3	3	L05332	4-1/2"	7/8"	182JM			
5	1	L05331	8-1/2"	7/8"	213JM			
5	3	L05332	4-1/2"	7/8"	184JM			
7.5	1	L05331	8-1/2"	7/8"	215JM			
7.5	3	L05331	8-1/2"	7/8"	213JM			

Form No. S4855BK