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EMIDS INSTRUCTION MANUAL



EMIDS Transmitter MMCT – 13D0210 EMIDS Receiver MMCR – 13D0209

EMIDS Manual

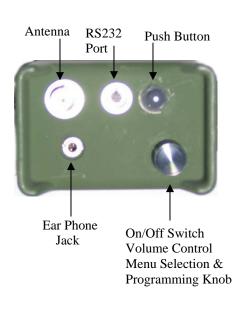
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Section 1: EMIDS Receiver Operational Mode

A receiver during normal operation will receive and decode any messages on a selectable channel. The message will be displayed as two-digit (MIDS message) or three-digit (EMIDS message).

Status indicators will also be displayed with any EMIDS message received. This information may also be sent through the RS232 serial port to a remote computer/terminal.



FEATURES:

- Displays either MIDS or EMIDS messages.
- Stores the last 10 messages received in memory for later recall.
- Available in three frequency ranges Low, Mid, and High: Low Band: 138.025-153.000 MHz @ 25 kHz steps Mid Band: 154.005-162.000 MHz @ 5.0 kHz steps High Band: 162.00625-174.000 MHz @ 6.25 kHz steps
- May operate on one of up to 1920 channels depending on frequency range. Low Band: 600 channels (001-600) Mid Band: 1600 channels (001-1600) High Band: 1920 channels (001-1920)
- ID codes may be locked out as individual ID codes or as a group of sequential codes (duty gate during hours of operation), up to 9 groups can be locked out. (Either MIDS or EMIDS).
- Audio level can be adjustable during operation, set to a fixed level, or turned off.
- A short audio tone (EMIDS only) indicates a status only message, a long audio tone indicates active alarm message.
- Backlight level may be off or fixed to one of nine levels.
- Serial interface with selectable baud rates. Many of the features may be controlled by a computer/terminal.
- Potted and sealed electronic components.
- Injection molded lexan plastic housing.
- Metal battery cap clamps with heat welded screw inserts.
- Frequency matched antenna.
- Sealed battery compartment.
- RS232 data port for interfacing with a computer. (Setup receiver as a base station receiver. Receiver MIDSComm software and receiver cable required.)

Receiver Menu

The Menu is accessed from the Off state. Hold the push button down and rotate the On/Off Volume knob clockwise. The receiver will turn On, and be in the Menu mode.

- CHn sets the received channel number
- LO sets the lockouts
- AUd sets the level of the audio
- bl sets the backlight level
- SEr sets the serial port parameters

ON/OFF Volume Control

During **Normal Operation** the volume knob is used to turn the receiver on and off, and to adjust the audio level of the piezo (if adjustable audio is selected).

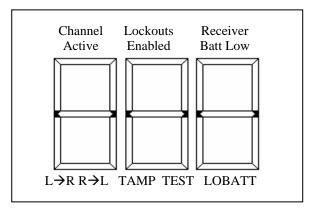
During Menu Mode the volume knob is used to display the desired menu item.

Push Button

During **Normal Operation** the push button will light the backlight for 4 seconds on the first push (if the backlight is enabled), on the next push of the button (while backlight is on) the contents of memory [0] will be displayed, the next push of the button (while memory [0] is still displayed) will display memory [1] and so on through memory [9]. Memory [0] will always contain the last message received. To clear the current display, push the button and hold it in, while tilting the receiver slightly past horizontal.

During the **Menu Mode** the push button is used to select the desired menu item.

EMIDS Receiver (MMCR) Display



Display located on the front of the MMCR.

Top Indicators (Receiver Related)

Active Channel - Indicates there is either a signal or noise on the selected channel.

Lockouts Enabled - Indicates that the programmed lockouts are activated.

Receiver Batt Low - Indicates that the batteries in the receiver should be replaced.

Center Indicators

- **ID** Codes ID Codes received by the receiver from the transmitter.
- **Channel** Displays the current channel for two seconds when turned on, or when going to the operational mode from the programming mode.

Programming Mode – Displays options when in the programming mode.

Bottom Indicators (Transmitter Related)

- $L \rightarrow R$ Indicates target movement from left to right (when used with DAOR Switch).
- $\mathbf{R} \rightarrow \mathbf{L}$ Indicates target movement from right to left (when used with DAOR Switch).
- $L \rightarrow R R \rightarrow L$ Indicates a sensor fault.
- TAMP Indicates the transmitter was tampered with.

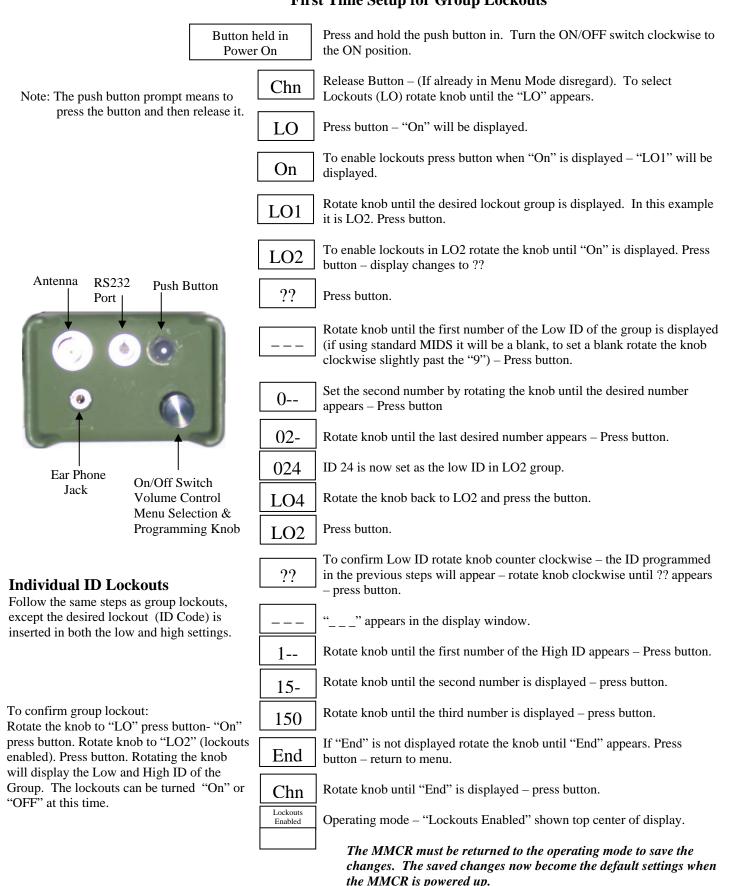
TEST – Indicates the test button on the transmitter (MMCT) was pushed or a state of health message was received.

LOBATT – Indicates the batteries in the transmitter should be replaced.

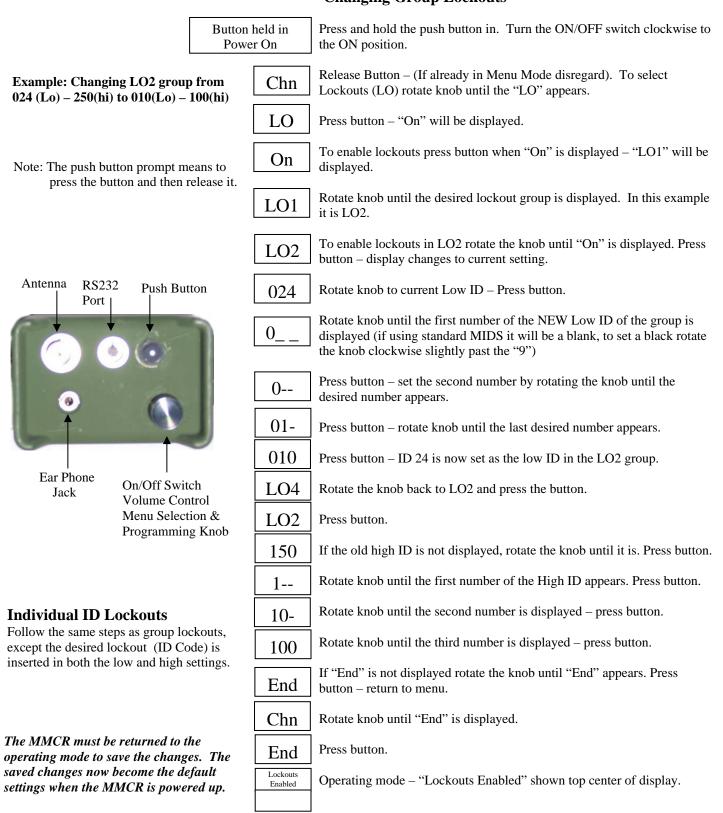
EMIDS Receiver (MMCR) Programming Changing the Channel

Button Held in Power On			Press and hold the push button in. Turn the ON/OFF switch Clockwise to the On position.
Low Freq Band	High Freq Band	Medium Freq Band	
Chn	Chn	Chn	While in menu mode rotate knob until "Chn" appears. Press and release Button.
123	H1234	C1234	The channel the receiver is on will appear for 2 seconds. In this example the channel is "123" for a Low Freq. Band Receiver, "1234" for both the Medium and High Band Receivers. The Medium and High Band Receivers, scroll the display from right to left, in order to show all four digits of the Channel.
0	Н0-	C0-	After 2 seconds a "0", "H0-" or "C0-" will appear.
1	H1-	C1-	To select a new Channel rotate knob until the first number in the new channel appears.
11-	H11	C11	To select the second number - Press button (the number in the first position appears in the second position) - rotate the knob until the desired number is in the second position.
13-	H13	C13	In this example "3".
133	133	133	To select the third number - Press button (the number in the second position appears in the third position, if this is a Medium or High Band Receiver, the display will scroll left) - rotate the knob until the desired number is in the third position and press the button.
134	134	134	In this example "4".
skip this step for low band	344	344	To select the fourth number - Press button (the number in the third position appears in the fourth position, if this is a Medium or High Band Receiver, the display will scroll left) - rotate the knob until the desired number is in the fourth position and press the button.
skip this step for	345	345	In this example "5".
low band			The channel is now changed to "134" ("1345" if Medium or High Band Receiver) - the unit returns to the menu.
AUd	AUd	AUd	After the last number is entered the display will show "AUd" (this may vary depending upon the position of the knob) - rotate the knob until "End" is displayed.
End	End	End	Press button - the selected channel will appear briefly, the MMCR is in the operating mode.
134	H1345	C1345	The new channel number appears for a few seconds Medium and High Band Receivers scroll the display, so all four digits may be viewed.
			Operating mode.

EMIDS Receiver (MMCR) Programming LOCKOUTS First Time Setup for Group Lockouts

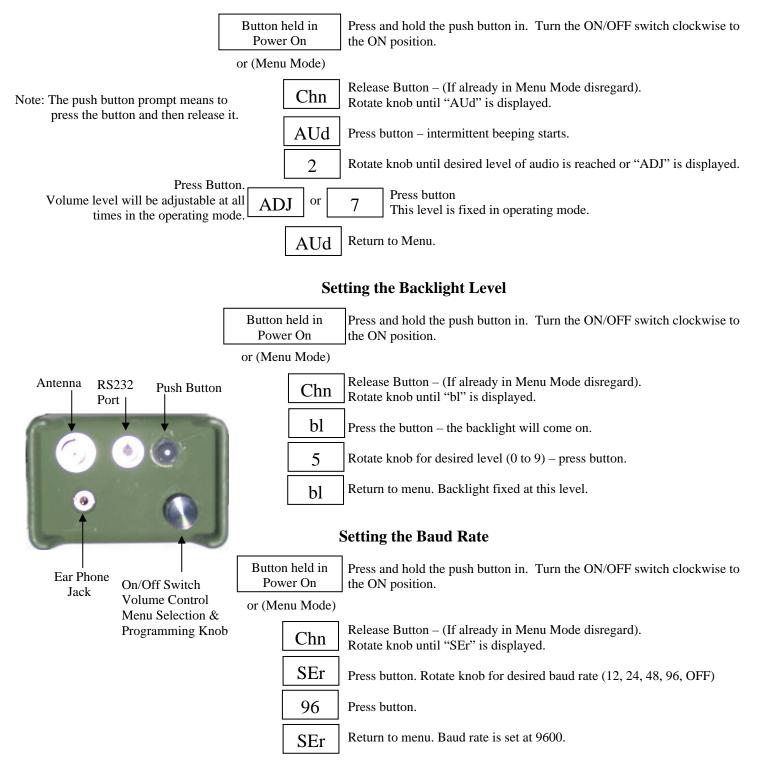


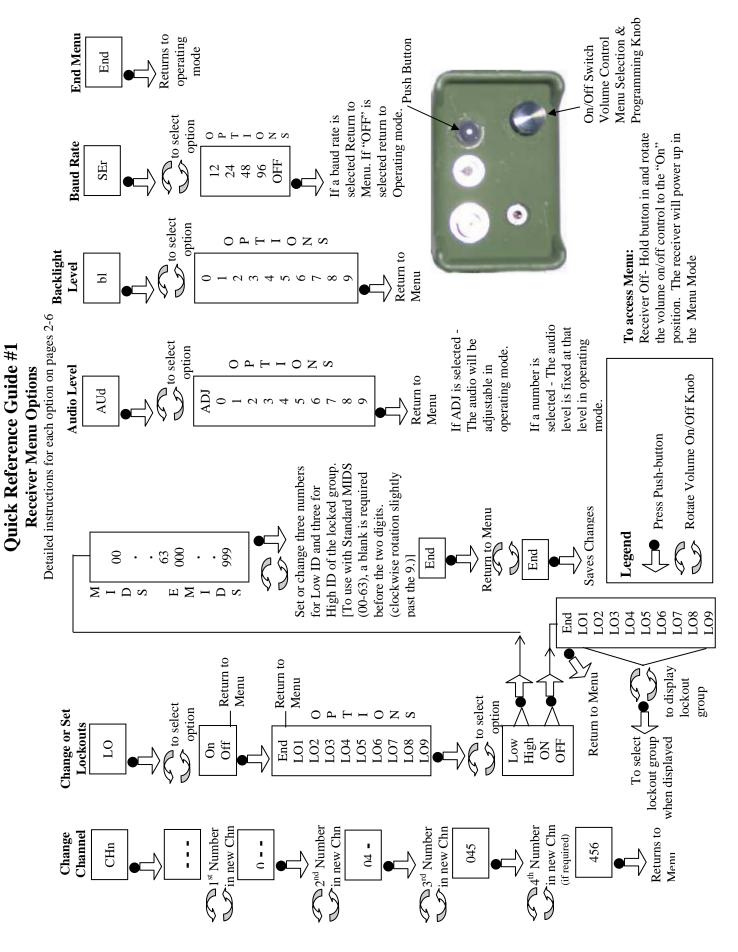
EMIDS Receiver (MMCR) Programming LOCKOUTS Changing Group Lockouts



EMIDS Receiver (MMCR) Programming

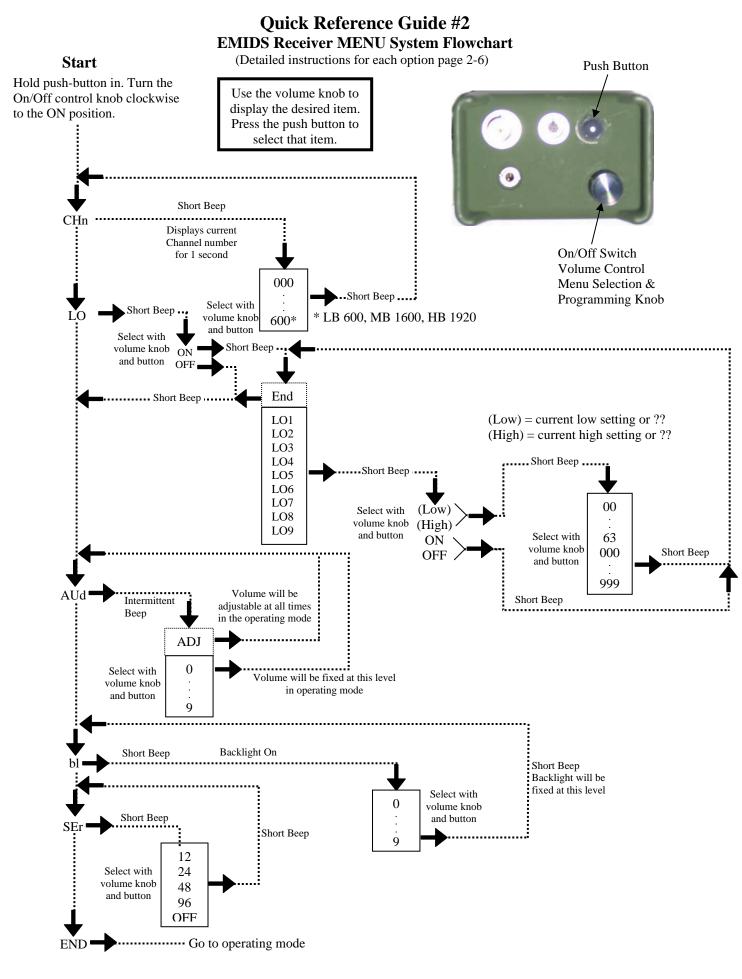
Setting or Changing the Audio Level



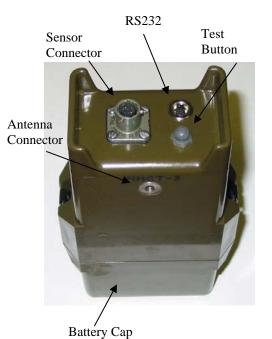


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Section 2: EMIDS Transmitter (MMCT) Operational Mode



Channel:	Low Band: 25 kHz spacing (600 channels) Mid Band: 5 kHz spacing (1600 channels) High Band: 6.25 kHz spacing (1920 channels)	
ID Code:	0-999 per RF Channel	
Antenna:	¹ / ₄ wire whip	
RF Output:	Nominal 1 Watt	
Frequency Range:	Low Band: 138.025-153.000 MHz Mid Band: 154.005-162.000 MHz High Band: 162.00625-174.000 MHz	
Power Supply:	4 commercial 9 volt (MN1604)	
Battery Life:	4-6 months @ 25° C	
Sensor:	Any MIDS sensor can be used with this transmitter. With special instructions additional sensors can also be used.	
Pin Connection:	A: Ground B: +9 VDC C: Tx Trigger	

D: ID Code Control (Do not use)

Description

Normal operation for the transmitter is to receive, process and transmit via RF frequencies, data from various types of attached ground sensors. The transmitter frequency is selectable via synthesizer control circuits providing a selection of up to 1920 RF channels, depending on frequency range, to choose from:

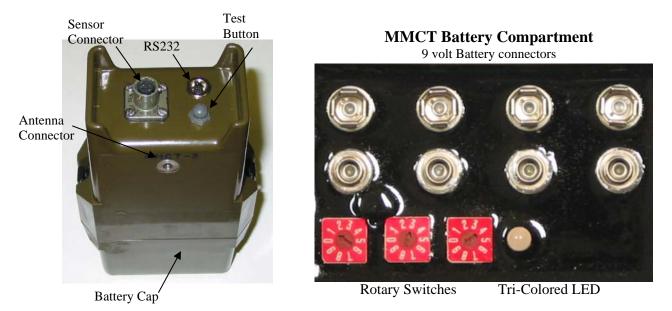
Low Band	Mid Band	High Band
Channel 001 = 138.025 MHz	Channel $001 = 154.005 \text{ MHz}$	Channel 001 = 162.00625 MHz
Channel 600 = 153.000 MHz	Channel 1600 = 162.000 MHz	Channel 1920 = 174.000 MHz

Design Features:

- ID Code Selection 001-999
- Internal power ON normal operation antenna up
- Internal power OFF non operating battery cap up
- Internal power ON align (sensor set) battery cap down
- Transmit ID Code Alarms
- Transmit State-Of-Health-Messages
 - Directional information (L>R, R>L)
 - Sensor fault (when both are on at the same time)
 - Tamper
 - Test
 - Low Battery
- Three switches for programming operation functions
- A Tri colored LED used to confirm programming process functions
- A sealed battery compartment
- An RS-232 data port for interfacing with a computer
- Potted and sealed electronic components
- Injection molded plastic housing
- Metal battery cap clamps with heat welded screw inserts
- Frequency matched antenna

During normal operation the transmitter may be triggered by an external sensor through its sensor connection. A message will then be transmitted on a selected channel. A message may also be initiated with the push button on the top unit. The unit may be put in the align mode by placing it with the battery cap down. Power is turned off by placing the unit with the battery cap up. Power will remain on for five minutes after it is initially applied.

Section 2: EMIDS Transmitter (MMCT) Operational Mode



Initial Transmitter Set Up

Set up of the transmitter consists of selecting the desired channel number, the desired ID number and the desired modes of operation. This is accomplished with the three rotary switches in the battery compartment and the push button on the top of the transmitter. These rotary switches are used to set up the transmitter. After set up they are used to inform the transmitter the ID number or the channel number depending on the mode of operation selected. A tri-colored LED is provided to give the operator feed back during the set up of the transmitter.

- LED Amber the unit is waiting for an entry
- LED Green indicates that the set up was accepted
- **LED Red** indicates an incorrect entry

Items required:

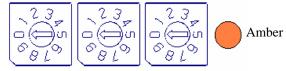
Power Source:One (1) to four (4) 9-volt MN1604 Duracell "copper top" batteries.Tool:One R3322 Small Xcelite or equivalent screwdriver.Receiver:One MMCR – to confirm transmitter operations.

The following is a list of programming codes and their functions. **After the setup is complete, the rotary switches should not be left in the position 000.** The position 000 is reserved for programming mode only, this causes the unit to go into programming mode for one minute to allow entry of the set up codes. After the one-minute is up, the unit goes back to the normal operating mode. Entry of a set up code after the one minute will result in the transmission of a test message, no programming will occur.

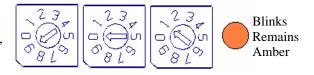
STEP ONE: Initial Channel Set-Up

NOTE: The channel number may be 001-600 for LB, 001-1600 for MB, or 001-1920 for HB. Channel number 000 should not be used.

- 1. Remove the battery cap and install 1-4 new 9-volt batteries (see battery compartment above) (When power is first applied, the unit will stay on for five minutes whatever its position.)
- 2. Hold the transmitter to view the switches the transmitter should be in a level position with the antenna terminal up.
- 3. Set each switch to the "0" position. Press and release the test button (on top of the transmitter) once the LED should be amber. The unit is now in the programming mode, **and the next selection must be made within one minute.**



4. Set the switches to "901" for Low Band channels 001-600, Set the switches to "920" for High Band channels 001-999, Set the switches to "921" for High Band channels 1000-1920, Set the switches to "950" for Mid Band channels 001-999, or Set the switches to "951" for Mid Band channels 1000-1600.

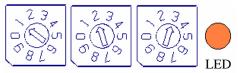


- 5. Press and release the test button.
- 6. Set the three switches to the desired channel number. (For MB and HB channels over 999, use only the last three digits).
- 7. Press and release the test button. (The LED will change to **Green** when correct or to **Red** for incorrect switch positions or if delays in meeting time limits to make changes).
- 8. If the LED is **Green**, press and release the test button to transmit a test message to the receiver and confirm operation of both units.
- 9. If the LED is **Red**, start the procedure over starting at step 3 and continue through step 8 until a Green LED is obtained, then test.

STEP TWO Initial ID Code Set-Up

NOTE: The ID Code may be 001-999 in the EMIDS mode, or 01-63 in the MIDS mode.

1. Set Switches to the three number ID code for each transmitter/sensor used for the specific application. (In this example, 123)

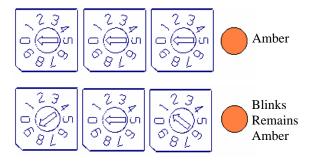


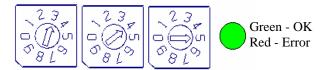
- 2. For ease of identifying transmitters, before deployment, apply a piece of tape to the transmitter (not the battery cap) and mark the ID code on the tape.
- 3. To test the tamper alarm, lay the transmitter flat with the antenna port up for five minutes, then pick up the transmitter, observe the tamper alarm on the receiver to verify it displayed a warning that the transmitter has been disturbed.
- 4. Important: While the battery cap is off, keep the transmitter free of dirt and water. Clean the gasket area before installing the battery cap.
- 5. Replace battery cap and snap clamps shut. Make sure black rubber plug is installed to protect the RS-232 data port.
- 6. The antenna and sensor may now be installed or they may be attached at the deployment site. The transmitter should lay as flat as possible to prevent it from being turned off or activating tamper switches.

Program 901: Fixed Channel Mode (Changing the channel after initial set-up) Program 901 is used for Low Frequency Band transmitters, Channels 001-600. For High Frequency Band transmitters, Channels 001-999, use Program 920. For High Frequency Band transmitters, Channels 1000-1920, use Program 921. For Medium Frequency Band transmitters, Channels 001-999, use Program 950. For Medium Frequency Band transmitters, Channels 1000-1600, use Program 951.

- 1. Set the switches to "000" Press and release the test button, the LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "901" for LB channels 001-600 (or other corresponding program number as described above)

 Press and release the test button, the LED should blink once and return to Amber. The unit is ready to accept the channel number.
- 3. Set the switches to the desired channel number. (In this example "345"). Press and release the test button, the LED should turn **Green** for two seconds. Channel "345" is selected.



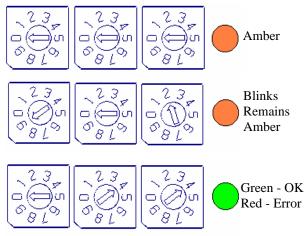


- **NOTE 1:** If the LED is **Red** at the end of step 3, an error has occurred. Repeat the procedure, otherwise no programming will occur.
- **NOTE 2:** The channel number may be 001- 600 for LB, 001-1600 for MB, or 001-1920 for HB. Channel number 000 should not be used.

Program 902: Fixed ID Mode (Changes and locks in transmitter identification code)

NOTE: The ID number may be 001-999. In the EMIDS Mode, or 01-63 in the MIDS Mode.

- 1. Set the switches to "000" Press and release the test button, the LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "902" Press and release the test button, the LED should blink once and return to Amber. The unit is ready to accept the ID number.
- 3. Set the switches to the desired ID number. (In this example "044"). Press and release the test button, the LED should turn **Green** for two seconds. ID Code "044" is set.

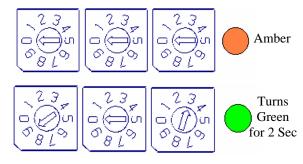


For ease of identifying transmitters, before deployment, apply a piece of tape to the transmitter (not the battery cap) and mark the ID code on the tape.

Program 903: EMIDS Format Enabled (Used when EMIDS (MMCT) transmitters are deployed)

The EMIDS format allows the use of all the added features of the EMIDS transmitter. (See page two for details).

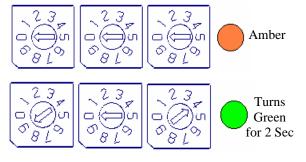
- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "903" Press and release the test button, the LED should turn to Green for two seconds. This will enable the EMIDS format.



Program 904: MIDS Format Enabled (Used when standard MIDS transmitters (MXMT) are deployed)

The MIDS format allows the EMIDS transmitter to emulate a standard MIDS transmitter. This mode only transmits two digit ID codes and status messages are not transmitted. This is done to reduce false alarms when using MIDS transmitters (MXMT).

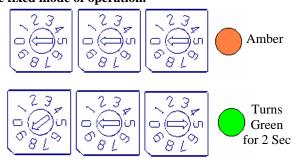
- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "904" Press and release the test button, the LED should turn to Green for two seconds. This will enable the MIDS format.



Program 905: Fixed Mode Enabled (Locks in the channel number and the ID code)

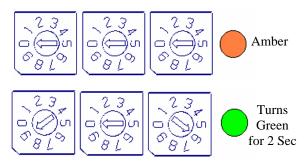
The fixed mode allows both the channel number and the ID number to be fixed. This prevents unauthorized tampering from changing the channel or ID number of the transmitter. The channel number will be the last channel number entered in the fixed channel mode. The ID number will be the last ID number entered in the fixed ID mode. **This information should be entered before entering the fixed mode of operation.**

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- 2. Set the switches to "905" Press and release the test button, the LED should turn to **Green** for two seconds. This will enable the Fixed mode.



Program 906: Fixed Mode Disabled

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "906" Press and release the test button, the LED should turn to Green for two seconds. The Fixed Mode is disabled.

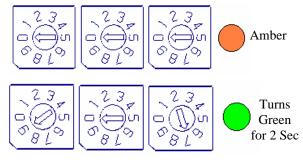


Program 907: Power Down Mode Enabled

Warning: If the serial port is being used, this mode should be **disabled** to prevent the loss of communications when the power down mode is activated.

The Power Down Mode puts the transmitter into a sleep mode five minutes after the transmitter is turned on. The transmitter will revert to normal mode when triggered by a sensor. This mode will extend battery life, and should be enabled when the unit is placed in the field.

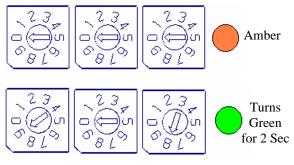
- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "907" Press and release the test button, the LED should turn to Green for two seconds. The Power Down Mode is enabled.



Program 908: Power Down Mode Disabled

Program 908 should be entered whenever the serial port is being used to program transmitters

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- 2. Set the switches to "908" Press and release the test button, the LED should turn to **Green** for two seconds. The Power Down Mode is disabled.



Program 910 to 915: State of Health Messages

A State-of-Health message, depending on the program, will be transmitted. This message confirms that the transmitter is working properly. "Test" will be displayed on the receiver display along with the ID code of the transmitter.

Every Hour (910)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to Amber. The unit is now in the programming mode.
- 2. Set the switches to "910" Press and release the test button, the LED should turn to Green for two seconds. A State of Health Message will be sent every hour.

Every Two Hours (911)

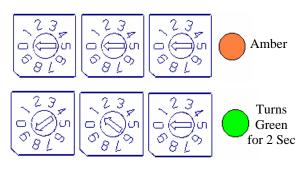
- 1. Set the switches to "000" Press and release the test button. The LED should turn to Amber. The unit is now in the programming mode.
- 2. Set the switches to "911" Press and release the test button, the LED should turn to Green for two seconds. A State of Health Message will be sent every two hours.

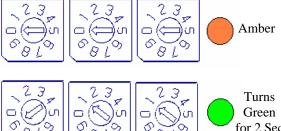
Every Six Hours (912)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to Amber. The unit is now in the programming mode.
- 2. Set the switches to "912" Press and release the test button, the LED should turn to Green for two seconds. A State of Health Message will be sent every six hours.

Every Twelve Hours (913)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to Amber. The unit is now in the programming mode.
- 2. Set the switches to "913" Press and release the test button, the LED should turn to Green for two seconds. A State of Health Message will be sent every twelve hours.





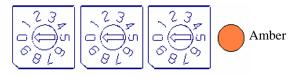
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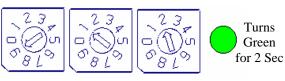
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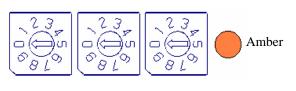
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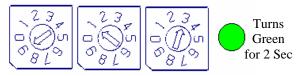
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State of Health Messages (cont.)

Every Twenty-Four Hours (914)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "914" Press and release the test button, the LED should turn to Green for two seconds. A State of Health Message will be sent every twenty-four hours.

State of Health Messages Disabled (915)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "915" Press and release the test button, the LED should turn to Green for two seconds. A State of Health Message are disabled.

Program 930 to 934: Serial Port Baud Rates

These programs are used to set the baud rate of the serial port.

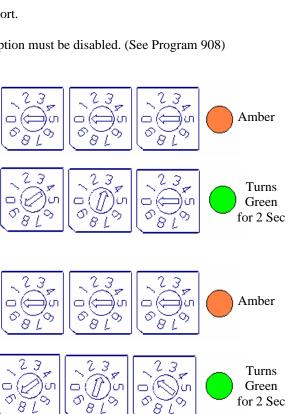
Warning: If the serial port is activated, the power down option must be disabled. (See Program 908)

Baud Rate 9600 (930)

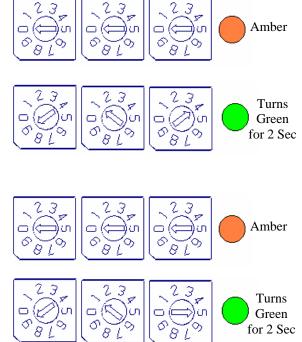
- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- 2. Set the switches to "930" Press and release the test button, the LED should turn to **Green** for two seconds. Baud rate is set at 9600.

Baud Rate 4800 (931)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "931" Press and release the test button, the LED should turn to Green for two seconds. Baud rate is set at 4800.



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Serial Port Baud Rates (cont.)

Baud Rate 2400 (932)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "932" Press and release the test button, the LED should turn to Green for two seconds. Baud rate is set at 2400.

Baud Rate 1200 (933)

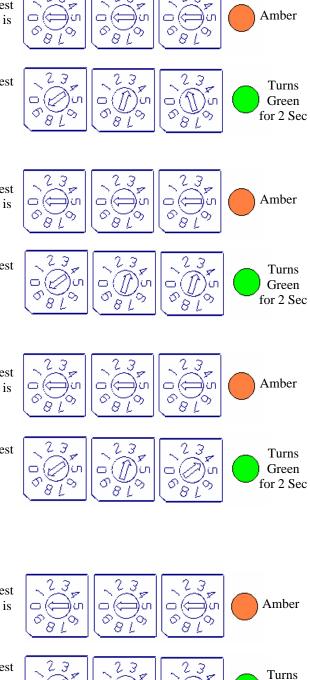
- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "933" Press and release the test button, the LED should turn to Green for two seconds. Baud rate is set at 1200.

Serial Port Disabled (934)

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "934" Press and release the test button, the LED should turn to Green for two seconds. The serial port is turned off to conserve battery life.

Program 999: Reset to Factory Defaults

- 1. Set the switches to "000" Press and release the test button. The LED should turn to **Amber**. The unit is now in the programming mode.
- Set the switches to "999" Press and release the test button, the LED should turn to Green for two seconds. The transmitter is reset to the factory defaults.



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Green

for 2 Sec

Reset to Factory Defaults

The factory Reset allows the transmitter to be programmed to a known condition.

Factory Defaults

Fixed Channel Mode	Enabled	Channel # 000
Fixed ID Mode	Disabled	
EMIDS Format	Enabled	
MIDS Format	Disabled	
Fixed Mode	Disabled	
Power Down Mode	Enabled	
Serial Port	Disabled	
State-of-Health	24 Hours	

Section 3: Maintenance

Recommended Battery: QTI recommends four (4) batteries based on past experience and the ability to peak rapidly.

Duracell Coppertop Alkaline MN1604 Duracell Procell Alkaline PC1604 Kodak Alkaline 6LR61 Ultralife Lithium U9VL-J (MMCR Only)



MAINTENANCE:

A. OPERATOR MAINTENANCE:

The EMIDS equipment has been designed as low cost low maintenance equipment. All components are potted and sealed which reduces the amount of maintenance required. The only required operator maintenance is to inspect the equipment for damage and keep the equipment clean of dirt, grime, and caked on mud.

- Outside Case Maintenance: Remove large clumps of mud with a brush or by hand. Use a dry soft cloth to remove any remaining residue or dirt. NOTE: Do not submerge the equipment in water. This could result in damage.
- Display Maintenance: Remove excess dirt with soft brush and blow material away. Then clean the display surface with a damp cloth.
- Connector Inspection: Check connector cavities for dirt and obstructions. If present, remove obstructions.
- Battery Cap Inspection: Remove the battery cap and inspect the gasket and sealing surface. Replace the gasket if cracked or damaged. Remove any dirt or grime from both mating surfaces with a damp cloth. Lubricate the gasket with a silicon based lubricant to keep it soft and prevent cracking.
- Battery Terminals: Inspect battery terminals for bent terminals. If bent, straighten with needle nose pliers. Note: Do not work the terminal back and forth as this might cause the terminal to break.

B. DEPOT MAINTENANCE: Upper echelon maintenance will be performed by the supplier of the equipment. If the equipment is beyond the user capability to repair, it can be returned to the supplier for test and evaluation. Upon completion of the inspection, the supplier will notify the user if the unit can be repaired. If the equipment is not covered by the warranty, an estimate will be provided for repair costs. If the equipment is not repairable, the supplier will specify replacement costs. (Note: See warranty below for return procedures.)

C. EQUIPMENT STORAGE: Upon return to the facility, clean equipment as noted in operator maintenance above. Remove batteries from all equipment to prevent possible damage. If batteries are left in the equipment, transmitters will continue to send fault alarms every 10 minutes causing a continuous drain on the batteries and possibly resulting in damaged or ruptured batteries. After cleaning, return the equipment to the storage cases. Store in a dry, room temperature environment.

D. WARRANTY:

Qual-Tron, Inc. guarantees all products to be free from defects in materials and workmanship for 12 months from the date of purchase. Damage due to misuse, accidents, lightning strikes, unauthorized service, environmental conditions beyond the equipment specifications, acts of war or damage other than fair, wear and tear is excluded from this warranty.

E. RETURN PROCEDURES:

For support and service, please contact the following. To return any material, contact Qual-Tron, Inc. to receive a Return Material Authorization (RMA) number. Once an RMA number has been assigned, ship the material to the address below and reference the RMA number on the packing slip. Qual-Tron will return the equipment as quickly as possible to the user.

QUAL-TRON, INC.				
Attn: Sales				
9409 E. 55 th Place				
Tulsa, OK 74145				

Ph: 918-622-7052 Fax: 918-664-8557 email: sales@qual-tron.com

F. TROUBLESHOOTING GUIDE: MMCR Receiver

MMCR R				
Defect	Possible Cause	Corrective Action	Stage Area	Empl Site
Will not turn on	Battery low voltage	Check and replace batteries	Х	
Does not receive alarms	Battery low voltage	Check and replace batteries	Х	
	Transmitter & receiver too close to each other	Experiment with antenna combinations (with & without)	X	Х
	Program error	Program in correct channel number	X	
Will not communicate with computer	Bad cable connection	Check receiver cable and connection		
	Incorrect baud rates	Verify baud rates on computer and MMCR are the same	X	
MMCT T	ransmitter		•	*
Defect	Possible Cause	Corrective Action	Stage Area	Empl Site
No LED lights when programming	Battery low voltage	Check and replace batteries	X	
<u> </u>	Switch in wrong position	Verify arrow centered on number	Х	
	Mercury switch stuck in off position	With battery cap on, tap transmitter in palm of hand to clear	X	X
Constant back to back alarms	Sensor Fault	Check sensor setup		Х
		Adjust gain switch on sensor		Х
		Test sensor with 2 nd transmitter		Х
		Test transmitter with 2 nd sensor		Х
No alarms	Battery low voltage	Check and replace batteries	Х	
	Sensor Fault	Check sensor setup		Х
		Adjust gain switch on sensor		Х
		Test sensor with 2 nd transmitter		Х
		Test transmitter with 2 nd sensor		Х
	Mercury switch stuck in off position	With battery cap on, tap transmitter in palm of hand to clear	X	X
	Transmitter & receiver too close to each other	Experiment with antenna combinations (with & without)	X	X
	Program Error	Reset to factory defaults, program channel and ID	X	
Sensor Fault Alarm	Sensor connector not fully seated	Check connector and fully seat, twist and lock	X	X
when connected	on transmitter connector	connector Check concer coble for demoge	v	v
	Broken sensor cable	Check sensor cable for damage Test sensor with 2 nd transmitter	X X	X X
		Test transmitter with 2 nd sensor	X X	
	Sanaan Fault		A	X
	Sensor Fault	Check sensor setup		X X
		Adjust gain switch on sensor Test sensor with 2 nd transmitter		X X
		Test transmitter with 2 nd sensor		
		1 est transmitter with 2 sensor		Х

G. SPARE PARTS: The following items are suggested stockage for operator level repairs or replacement:

Model	Description	P/N
EARPHN	Earphone Assembly, Receiver	77Z0011
TOOL	Frequency Tuning Tool	57M0003
ANT-WIRE	Antenna, Wire (Transmitter LB)	10D0769-1
ANT-SUB	Antenna, Stub (Receiver LB)	56Z0003
GASKET	Gasket, Battery Cap (EMIDS)	23B0124
COVER	Cover, Rubber Boot	68Z0020
CAP-EMIDS	Battery Cap, EMIDS	10D0827
CLAMP	Battery Cap Clamp	66Z0059

Section 4: Frequency/Channel Calculations

Frequency Ranges				
Frequency	Frequency		Channel	Max
Range	Min	Max	Steps	Channels
Low	138 MHz	153 MHz	25 kHz	600
Mid	154 MHz	162 MHz	5 kHz	1600
High	162 MHz	174 MHz	6.25 kHz	1920

Channel to Frequency Calculation

Channel * Channel Step + Min Frequency = Frequency for Channel Examples:

- Low Band Channel 20
- 20 * 0.025 +138 =138.5 MHz
- Mid Band Channel 300
- 300 * 0.005 + 154 = 155.5 MHz

Frequency to Channel Calculation

(Frequency – Min Frequency) / Channel Step = Channel for Frequency Examples:

- Low Band 151.5 MHz
- (151.5 138) / 0.025 = Channel 540
- High Band 172.5 MHz
- (172.5 162) / 0.00625 = Channel 1680

Section 5: FCC Notice / RF Exposure

FCC Notices (U.S. Only)

This equipment has been tested and found to comply with the limits for a Class B digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a residential installation. This equipment generates, uses and can radiate radio frequency energy and if not installed and used in accordance with the manufacturer's instruction manual, may cause interference with radio communications. However there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, you are encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separations between the equipment and receiver
- Connect the equipment into an outlet on a circu8it different from that to which the receiver is connected
- Consult the dealer or experience radio/TV technician for help.

FCC Compliance Information

The following information is provided on the device or devices covered in this document in compliance with FCC regulations:

• Model Number: QTIEMIDSMMCT, QTIEMIDSMMCR

Company Name: Qual-Tron, Inc. 9409 E. 55th Pl. S. Tulsa, OK 74145-8157 USA 918-622-7052

RF Exposure – MPE / SAR

"For body worn operation", the MMCR has been tested and meets the FCC RF exposure guidelines when used with the Qual-Tron, Inc. accessories (to include batteries) supplied or designated for this product, and provided at least 10 cm separation between device including its antenna and the user's body is maintained. Use of other accessories may not ensure compliance with FCC RF exposure guidelines.

In order to comply with FCC RF Exposure requirements, the MMCT device must be installed and operated in such a way that a minimum separation distance of 20cm is always maintained between the antenna and all persons during normal operations.