

Rockwell Collins, Inc.

GLU-2100

User's Manual



This manual is provided for FCC test guidance, it shall not be used for any other reason but this.

1.1 Scope

This document will detail information required to install and use the GLU-2100 unit.

1.1 Overview

The GLU-2100 is packaged in an ARINC 600 size 3 MCU case to receive and process ILS, GLS, VOR, MB, and GNSS signals.

The GLU-2100 is a navigation sensor with internal receivers used for enroute, terminal, and instrument approach and landing operation.

A NAV CCA provides ILS flight path deviation guidance for precision approach and landing as well as VOR/Marker Beacon functions. The VOR function receives, decodes, and processes bearing information from the transmitted VOR signal, while the Marker Beacon function provides visual and aural identification when the aircraft is over a marker beacon transmitter by illuminating one of three indicator lamps and outputting one of three audible tones (400, 1300, or 3000 Hz). A Global Navigation Satellite System (GNSS) CCA provides navigation data for other aircraft systems to support enroute, terminal, precision, and non-precision approach operations.

The NAV CCA section receives very high frequency (VHF) localizer signals in the frequency range of 108.00 to 111.95 MHz, and ultra-high frequency (UHF) glideslope signals in the frequency range of 328.6 to 335.4 MHz. The NAV CCA additionally receives very high frequency data broadcast (VDB) signals in the frequency range of 108.00 to 117.975 MHz in GLS mode. The GNSS CCA section receives signals from the Global Positioning System (GPS) nominal carrier frequency of 1575.42 MHz.

1.2 Input/Output Data Buses

The following Input and Output Data Buses are available on the GLU-2100:

1.2.1 Input:

- Air Data / FMS Bus (2 Buses)
- Automatic Test Equipment Bus
- Data Loader Bus
- Inertial Reference System / ADIRU Bus (3 Buses)
- OMS/ CFDS Bus
- Tune/ Function Select Data Bus (2 Buses)

1.2.2 Output:

- Automatic Test Equipment
- Data Loader
- GNSS (3 Buses)
- ILS Look Alike (2 Buses)
- MMR Data Broadcast
- OMS/ CFDS

1.3 Mechanical Description

The GLU-2100 is packaged in an ARINC 600 size 3 MCU case. A low insertion force size 2 connector on the rear of the unit interfaces with the aircraft wiring. The connector also holds the rear of the unit to the equipment rack. The GLU-2100 is cooled with forced-air supplied to inlet holes on the bottom of the unit and exhausted through outlet holes on the top of the unit.

The GLU-2100 chassis consists of top and bottom plates, front panel, left and right hinged swingout side covers, and a rear connector mounted in an assembly that protects against high intensity radiated fields (HIRF). The top insert of the rear connector is for the GNSS antenna connection, the middle insert is for service connections and VOR/MB antenna connections, and the bottom insert is for power and LOC/GS antenna connections.

Access to the interior of the GLU-2100 is gained by removing the left or right side covers. The side covers are mounted on hinges and held to the chassis with captive screws. When the captive screws are released, the covers can be swung open.

1.4 Power Supply

The GLU-2100 operates on 115 V ac, 400 Hz single phase power supplied by the aircraft. The input power is routed from the rear interconnect to the forward power supply.

2 DESIGN

2.1 GLU-2100 Design Characteristics

This section provides lists of weights, dimensions, and power usage, and applicable drawings and documents for the GLU-2100. This information is presented in Table 1.

Table 1 – GLU-2100 Design Characteristics

| CHARACTERISTIC | SPECIFICATION |
|-------------------------------------|---|
| Connector | |
| Rear connector | Rear connector RCPN 859-2777-630 ARINC 600 size 2 shell with three inserts and an index pin code of 03 Top plug insert arrangement 11 Middle plug insert arrangement 14 Bottom plug insert arrangement 04 |
| Localizer receiver characteristics | |
| Frequency range | 108.00 - 111.95 MHz |
| Channel spacing | 50 kHz (40 channels), 108.10 MHz to 111.95 MHz |
| Antennas | 50 Ohms Nominal |
| Receiver sensitivity | Aural sensitivity 6 dB (S+N)/N minimum, over the range –99 to –33 dBm Valid data threshold –110 dBm minimum (+/- 2.0 dBm) Identification tone threshold –93 dBm at percent modulation, 1020 Hz |
| Glideslope receiver characteristics | |
| Frequency range | 328.6 to 335.4 MHz |
| Channel spacing | 150 kHz (40 channels), from 329.15 to 335.0 MHz |
| Antenna input | 50 Ohms (nominal) |
| Receiver sensitivity | Valid data threshold –87 dBm minimum |
| Instrumentation | |
| Localizer deviation accuracy | |
| Centering | ± 0.004 DDM, 95% probability ± 0.004 DDM, bench |
| Glideslope deviation accuracy | |
| Centering | ± 0.0093 DDM, 95% probability ± 0.0093 DDM, bench |

| | |
|------------------------------|---|
| Localizer audio output level | Adjustable 5 to 40 mW, -87 dBm to -33 dBm, for standard localizer signal, modulated 30 percent at 1000 Hz into 600-ohm load |
|------------------------------|---|

| CHARACTERISTIC | SPECIFICATION |
|-------------------------------|--|
| VDB receiver characteristics | |
| Frequency range | 108.000 - 117.975 MHz |
| Channel spacing | 25 KHz |
| Receiver sensitivity | Message failure rate $\leq 0.15\%$, with an input power level of -87 dBm |
| VOR receiver characteristics | |
| Frequency range | 108.00 - 117.95 MHz |
| Channel spacing | 50 kHz |
| Antenna input | 50 Ohms (nominal) |
| Receiver sensitivity | Aural sensitivity 6 dB (S+N)/N minimum, over the range -109.5 to -27 dBm Valid data threshold -110 dBm minimum (+0.5 / -2.0 dBm) Identification tone threshold -109.5 dBm at percent modulation, 1020 Hz |
| VOR audio output level | Adjustable 5 to 40 mW, -98 dBm to -33 dBm, for standard VOR signal, modulated 30 percent at 1000 Hz into 600-ohm load |
| MB receiver characteristics | |
| Frequency range | 75 MHz |
| Antenna input | 50 Ohms (nominal) |
| Receiver sensitivity | Aural sensitivity 6 dB (S+N)/N minimum, 15 dBm range of threshold (-67 dBm for high, -53 dBm for low) to -13 dBm Valid data threshold -67 dBm (High), -53 dBm (Low) |
| GNSS receiver characteristics | |
| Frequency | 1575.42 MHz |
| Channels | 14 GPS channels, 4 SBAS channels (Primary/Monitor) |
| Time to first fix | Worst Case 300 seconds (5 minutes) with or without initialization (95%) |
| Accuracy (Non SBAS/GBAS) | Horizontal 15 meters 95% (HDOP 1.5) SA OFF Vertical 21 meters 95% (VDOP 3) SA OFF |

| CHARACTERISTIC | SPECIFICATION |
|----------------------|---|
| Receiver sensitivity | GPS MOPS Testing performed to a signal level of -120.5 dBm at the input to the receiver |

3 Installation

The picture below details the GLU-2100 unit mounted in the ARINC 600 3MCU mount. These type mounts have mechanical mechanisms to allow capture and restraint of the front feet of the unit. This restraint ensures the unit will not come loose from the mount and also that the ARINC defined connector does remains in contact with the rear pins.

The harness that connects the RMP to the GLU-2100 is defined by the aircraft manufacturer. The pinout can be found below.

The equipment setup comes with a complete setup station and wiring going to a standard EMI bulkhead and from the EMI Bulkhead to the test equipment as shown in the pictures below.

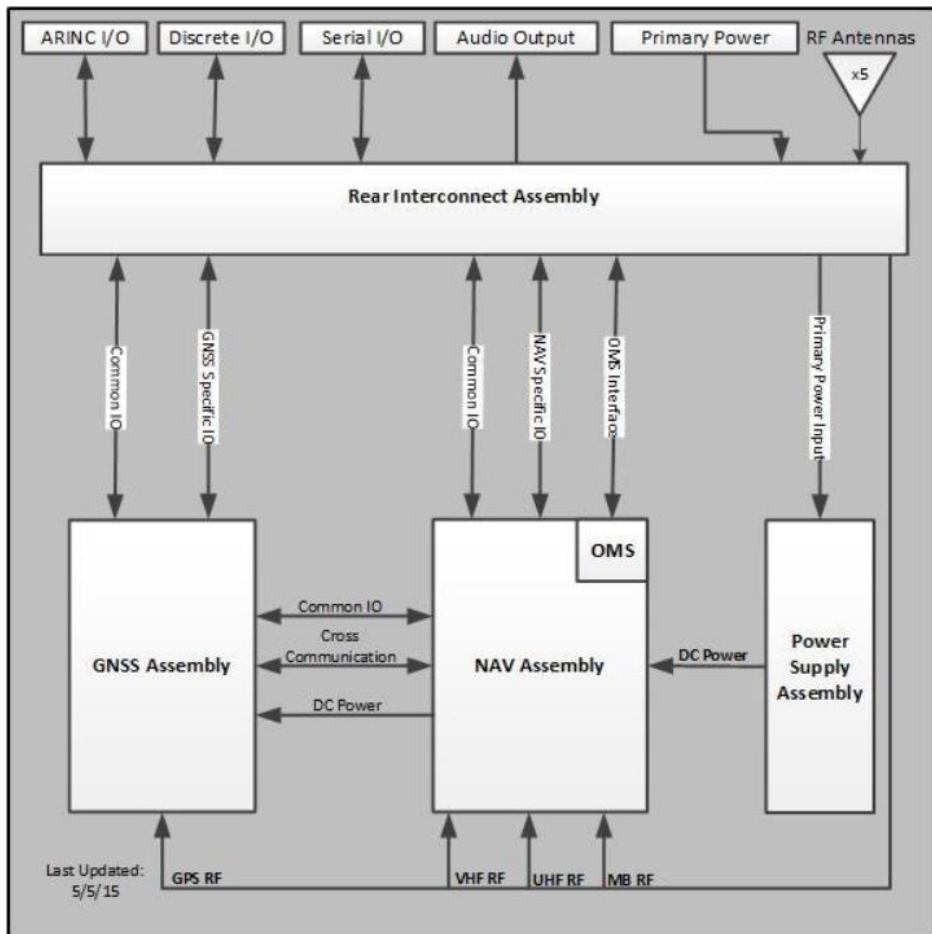


Figure 1 -GLU-2100 Module Interfaces

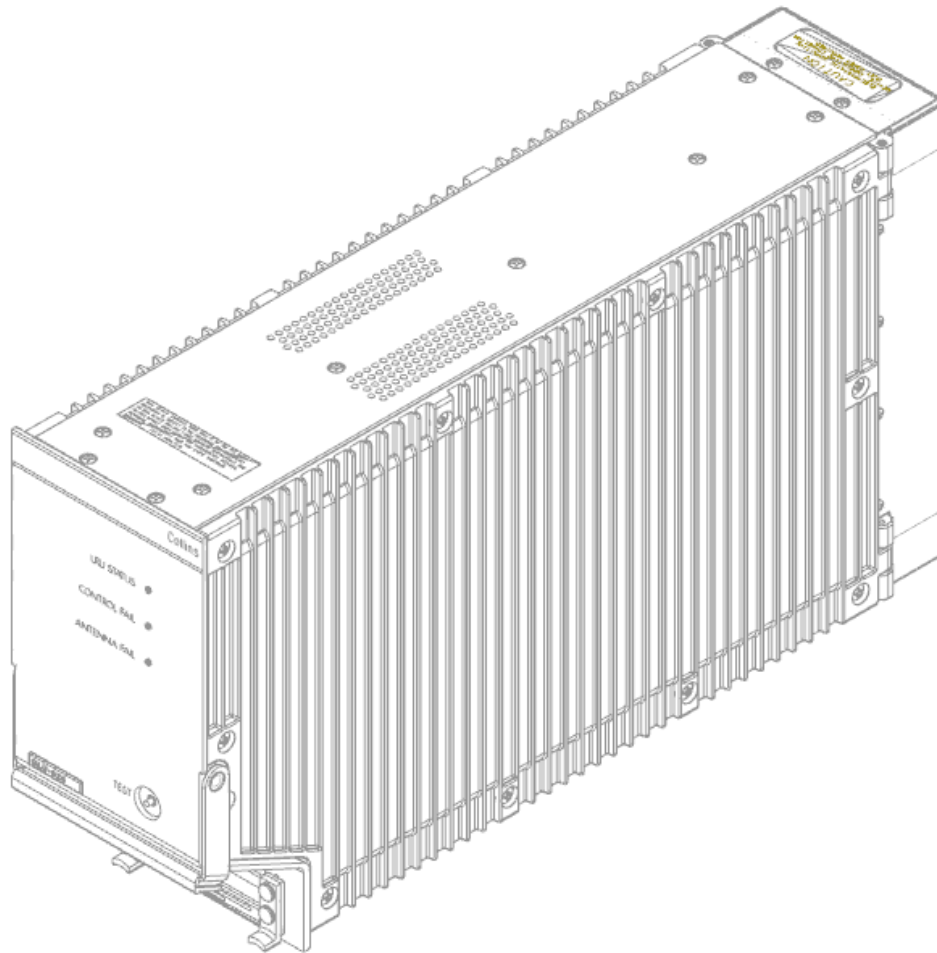


Figure 2 - GLU-2100 Unit overview

Table 2 - Critical Frequency List

| # | Frequency (MHz) | Description |
|----|-----------------|------------------------------|
| 1. | 178.752 | NAV Serial ADC Output |
| 2. | 240 | GNSS ADC Data Clock |
| 3. | 375 | NAV Processor Internal Clock |
| 4. | 1101 | GNSS L5 LO |
| 5. | 1500 | GNSS L1 LO |
| 6. | 1602 | GNSS Glonass LO |

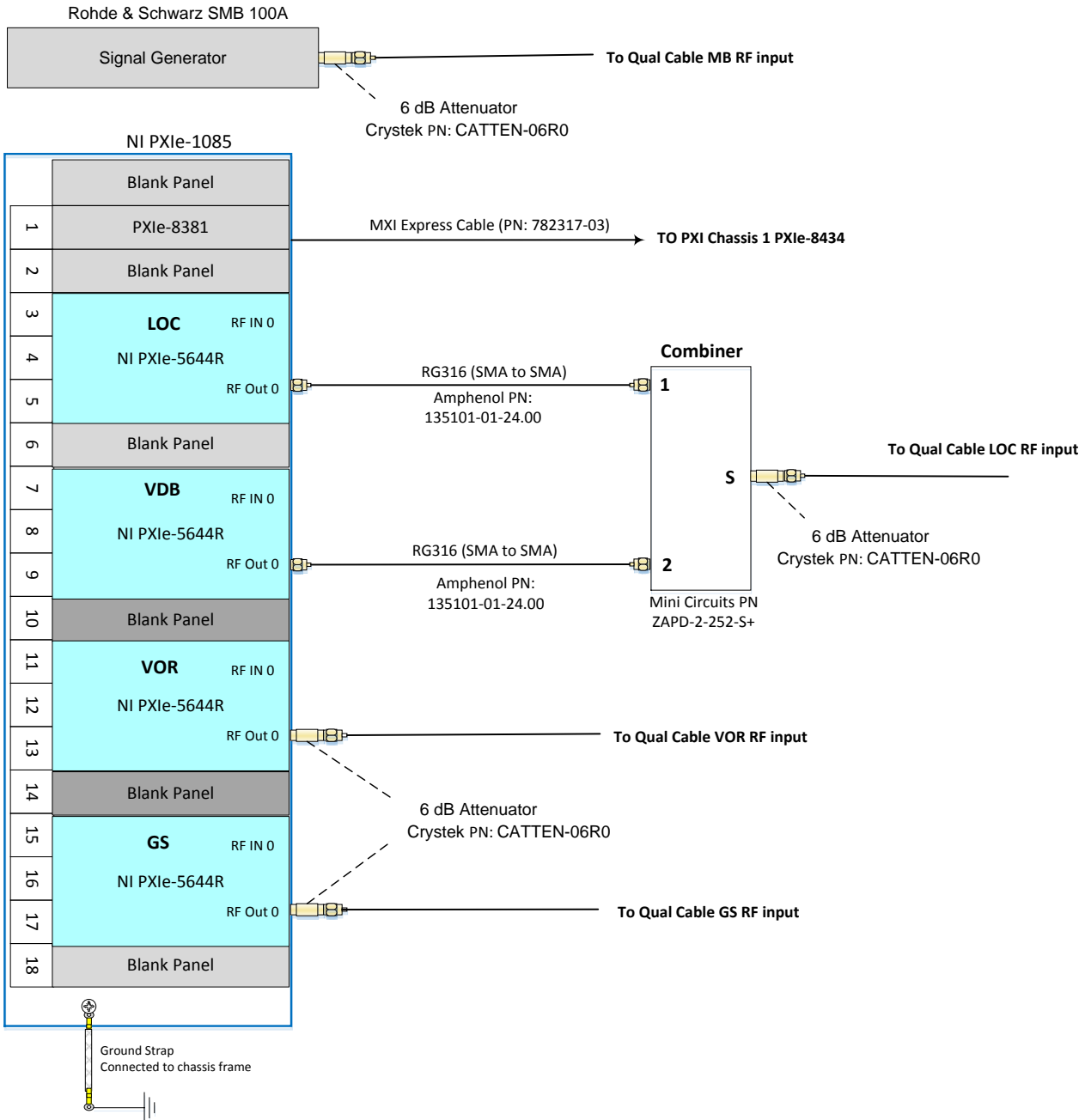
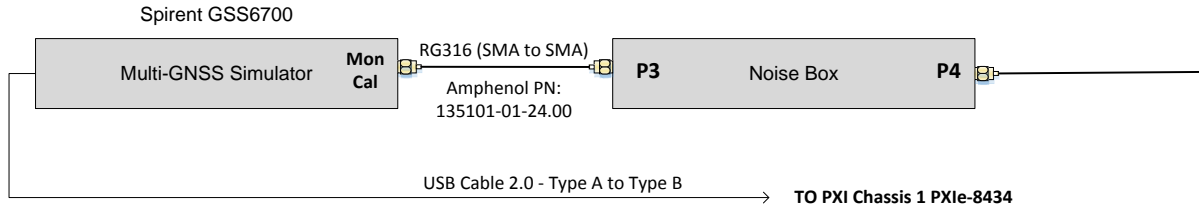


Figure 3 External generators for Flight Test Pallet (provided)

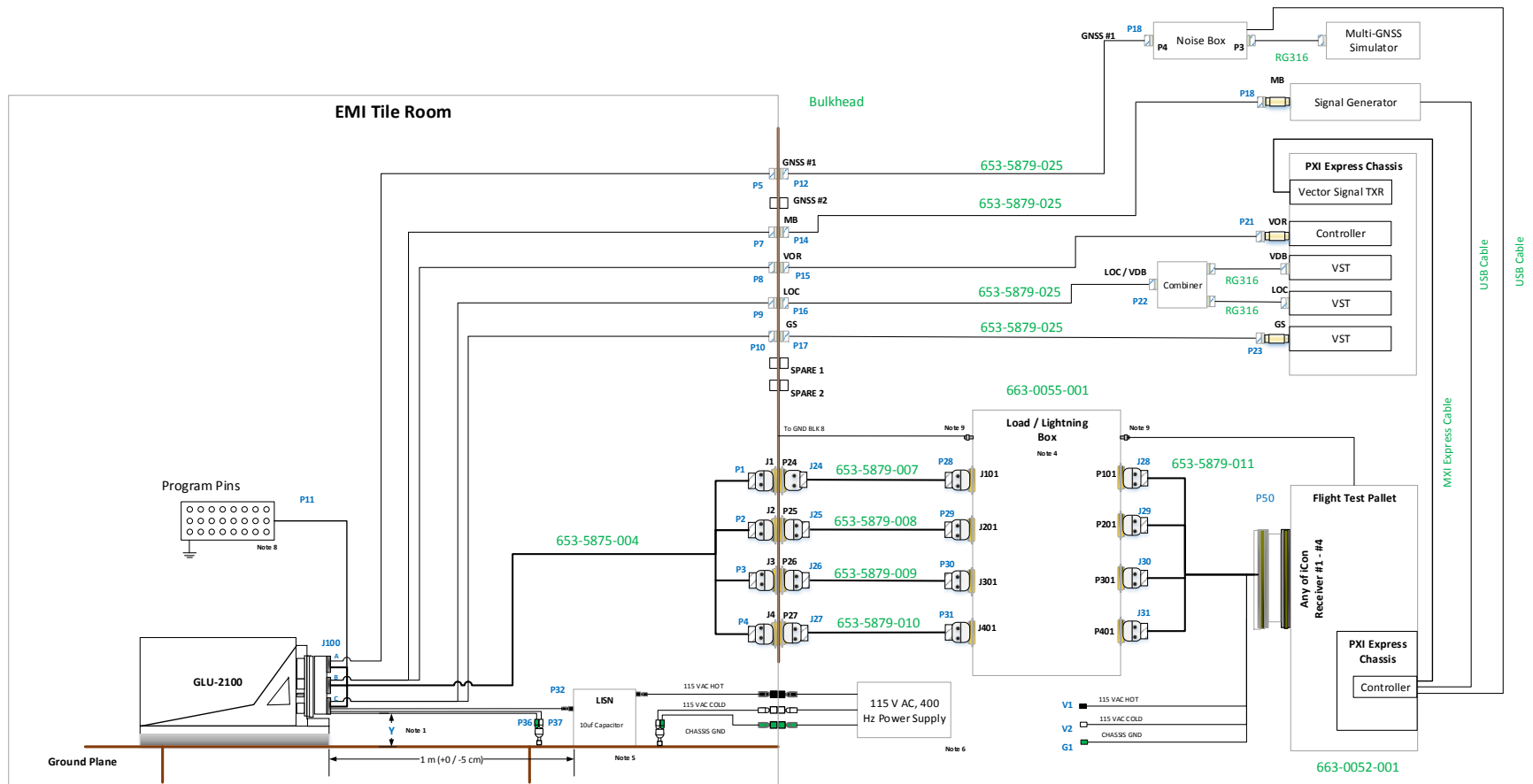


Figure 4 Test Setup with Flight Test Pallet and PXIe Rack

Table 3 EUT Monitoring Test Equipment

| Description | Manufacturer | Model | Quantity | Comments |
|--|----------------------|-----------------------------------|-----------------|---|
| 3 MCU Mounting Tray | Rockwell Collins | 653-5879-030 | 1 | |
| LISN | FCC | FCC-LISN-5-50-1-01-DEF-STAN-59-41 | 1 | EMI / EME tests |
| GLU-2100 Product Line EMI Cable Assembly | Rockwell Collins | 653-5875-004 | 1 | |
| Grounding Block | Rockwell Collins | 653-5879-027 | 1 | For program pins |
| Bulkhead | Rockwell Collins | 653-5875-033 | 1 | |
| Bulkhead Exterior to Front Panel Cable | Rockwell Collins | 653-5879-025 | 5 | |
| Bulkhead Exterior to Load Box Cable | Rockwell Collins | 653-5879-007 | 1 | |
| Bulkhead Exterior to Load Box Cable | Rockwell Collins | 653-5879-008 | 1 | |
| Bulkhead Exterior to Load Box Cable | Rockwell Collins | 653-5879-009 | 1 | |
| Bulkhead Exterior to Load Box Cable | Rockwell Collins | 653-5879-010 | 1 | |
| Load / Lightning Box | Rockwell Collins | 663-0055-002 | 1 | |
| Power Supply | Agilent E3630A | 469-0075-009 | 1 | 8V Supply for Load / Lightning Box |
| Load Box to Test Station Front Panel Cable | Rockwell Collins | 653-5879-011 | 1 | |
| GLU-2100 Flight Pallet | Rockwell Collins | 983-8406-250 | 1 | |
| 18-Slot 3U PXI Express Chassis | National Instruments | PXIe-1085 | 1 | If using Flight Test Pallet |
| PXI Express Controller | National Instruments | PXIe-8381 | 1 | Installed in PXIe Chassis when using Flight Test Pallet |
| 6 GHz Vector Signal Transceivers | National Instruments | PXIe-5644R | 4 | Installed in PXIe Chassis when using Flight Test Pallet |

| Description | Manufacturer | Model | Quantity | Comments |
|--|----------------------|-----------------|----------|---|
| MXI-Express Cable, 3m | National Instruments | 782317-03 | 1 | To connect PXIe controller when using Flight Test Pallet |
| Signal Generator | Rohde & Schwarz | SMB 100A | 1 | For MB when using Flight Test Pallet |
| Multi-GNSS Simulator | Spirent | GSS6700 | 1 | For GNSS when using Flight Test Pallet |
| Noise Box | Rockwell Collins | 983-8406-226 | 1 | Use with Simulator when using Flight Test pallet |
| USB 2.0 Cable – Type A to Type B, 6 foot | General Purpose | General Purpose | 1 | To connect Simulator to PXIe when using Flight Test pallet |
| 6 dB Attenuator | Crystek | CATTEN-06R0 | 4 | Use with VSTs and signal generator when set up with Flight Test Pallet |
| RG-316/U SMA Cable Assembly | Amphenol | 135101-01-24.00 | 3 | To connect VSTs to Combiner, and Simulator to Noise Box when using Flight Test Pallet |
| Coax Power Splitter/Combiner | Mini Circuits | ZAPD-2-252+ | 1 | To couple VDB when using Flight Test Pallet |



Figure 5 Flight Test Pallet (Outside EMI Chamber)

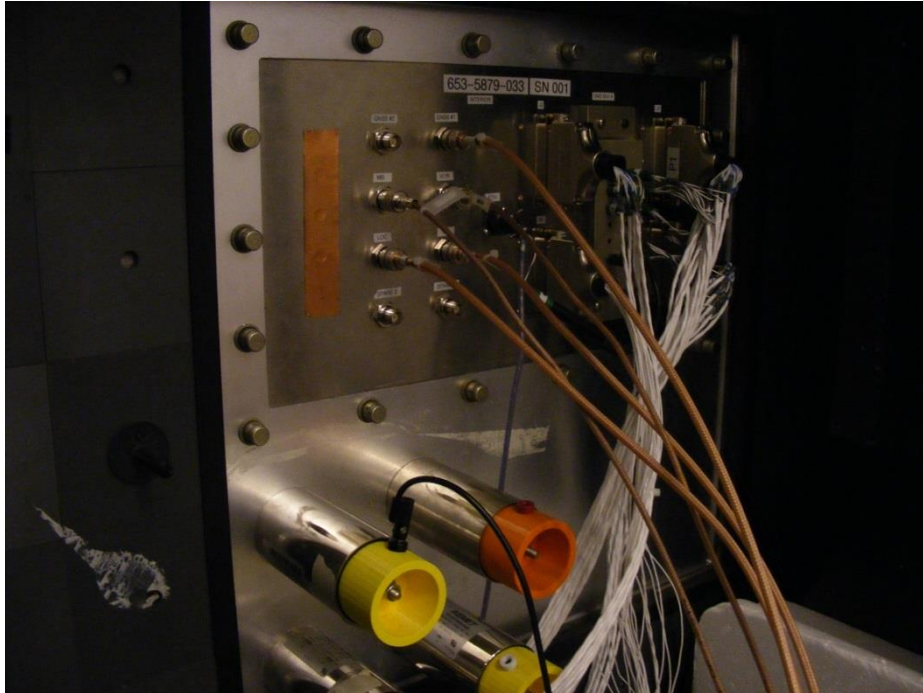


Figure 6 Bulkhead Plate – EUT Side

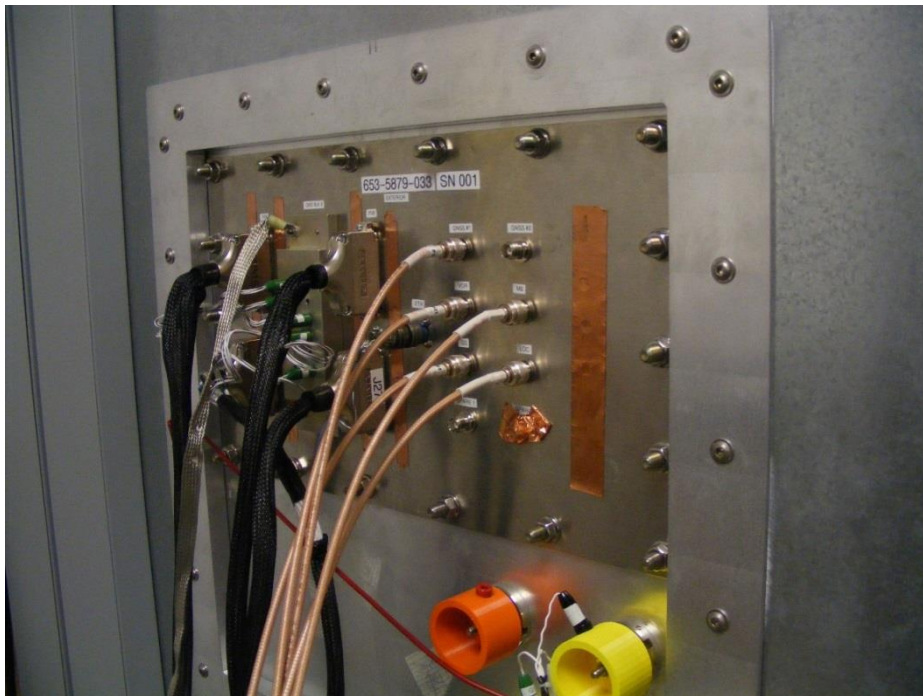


Figure 7 Bulkhead Plate – Test Station Side

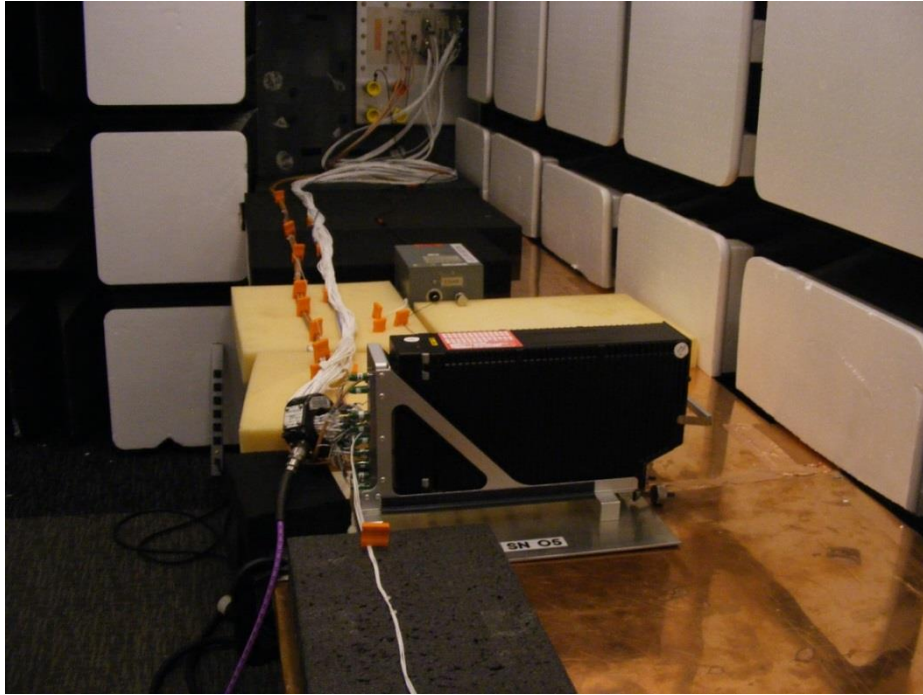


Figure 8 Cable Layout – EUT Perspective



Figure 9 Cable Layout – Bulkhead Perspective

Table 4 Pin Out List

| Populated in HW? | Signal Type | Pin Index | Pin Name / Function |
|------------------|------------------|-----------|---|
| Populated | ARINC 429 Output | MP-1A | ILS Look Alike (AFCS) #1 TX A |
| Populated | | MP-1B | ILS Look Alike (AFCS) #1 TX B |
| Populated | ARINC 429 Input | MP-1C | Tune/Function Select Data Port AA |
| Populated | | MP-1D | Tune/Function Select Data Port AB |
| Populated | ARINC 429 Input | MP-1E | OMS/CFDS RX A |
| Populated | | MP-1F | OMS/CFDS RX B |
| Populated | ARINC 429 Output | MP-1G | ILS Look Alike (Inst) #2 TX A |
| Populated | | MP-1H | ILS Look Alike (Inst) #2 TX B |
| Populated | ARINC 429 Input | MP-1J | Tune/Function Select Data Port BA |
| Populated | | MP-1K | Tune/Function Select Data Port BB |
| Populated | Clock Output | MP-2A | GNSS Time Mark #1 Out A |
| Populated | Clock Output | MP-2B | GNSS Time Mark #1 Out B |
| Populated | ARINC 429 Output | MP-2C | GNSS Data #1 TX A |
| Populated | | MP-2D | GNSS Data #1 TX B |
| Populated | ARINC 429 Output | MP-2E | OMS/CFDS TX A |
| Populated | | MP-2F | OMS/CFDS TX B |
| Populated | Clock Output | MP-2G | GNSS Time Mark #2 Out A |
| Populated | Clock Output | MP-2H | GNSS Time Mark #2 Out B |
| Populated | ARINC 429 Output | MP-2J | GNSS Data #2 TX A |
| Populated | | MP-2K | GNSS Data #2 TX B |
| Populated | ARINC 429 Output | MP-3A | Data Broadcast Output Data TX A |
| Populated | | MP-3B | Data Broadcast Output Data TX B |
| Populated | ARINC 429 Input | MP-3C | Reserved for External Data Broadcast On-Side (#1) RX A |
| Populated | | MP-3D | Reserved for External Data Broadcast On-Side (#1) RX B |
| Populated | ARINC 429 Input | MP-3E | SDME Input |
| Populated | | MP-3F | SDME Input |
| Populated | ARINC 429 Output | MP-3G | SDME Output |
| Populated | | MP-3H | SDME Output |
| Populated | ARINC 429 Input | MP-3J | Reserved for External Data Broadcast Cross-Side (#2) RX A |
| Populated | | MP-3K | Reserved for External Data Broadcast Cross-Side (#2) RX B |
| Populated | Discrete Input | MP-4A | AIR/GND Discrete |
| Populated | Discrete Input | MP-4B | Landing Antenna Select |
| Populated | Discrete Input | MP-4C | Tune/Function Select Data Source A/B |
| Populated | Discrete Input | MP-4D | Data Loader Enable |
| Populated | ARINC 429 Input | MP-4E | IRS Cross-Side B (#3) RX A |
| Populated | | MP-4F | IRS Cross-Side B (#3) RX B |

| | | | |
|-----------|------------------|-------|--|
| Populated | Discrete Input | MP-4G | Functional Test |
| Populated | Discrete Input | MP-4H | SDI Input #1 |
| Populated | Discrete Input | MP-4J | SDI Input #2 |
| Populated | Discrete Input | MP-4K | Program Common |
| Populated | Discrete Input | MP-5A | VHF Antenna Select Acknowledge |
| Populated | Discrete Input | MP-5B | Output Data Not Interrupt |
| Populated | Discrete Output | MP-5C | VHF Antenna Switch Control |
| Populated | Discrete Input | MP-5D | Output Data Interrupt |
| Populated | ARINC 429 Output | MP-5E | Data Loader TX A |
| Populated | | MP-5F | Data Loader TX B |
| Populated | Discrete Input | MP-5G | Airplane Program Pin #1 |
| Populated | Discrete Input | MP-5H | Airplane Program Pin #2 |
| Populated | Discrete Input | MP-5J | Airplane Program Pin #5 |
| Populated | Discrete Output | MP-5K | Antenna Switch Position Acknowledge |
| Populated | ARINC 429 Input | MP-6A | FMS Data On-Side (#1) RX A |
| Populated | | MP-6B | FMS Data On-Side (#1) RX B |
| Populated | Discrete Input | MP-6C | Discrete Input (Spare) |
| Populated | Discrete Input | MP-6D | Discrete Input (Spare) |
| Populated | ARINC 429 Input | MP-6E | Data Loader RX A |
| Populated | | MP-6F | Data Loader RX B |
| Populated | ARINC 429 Input | MP-6G | FMS Data Cross-Side (#2) RX A |
| Populated | | MP-6H | FMS Data Cross-Side (#2) RX B |
| Populated | Discrete Input | MP-6J | Discrete Input (Spare) |
| Populated | Discrete Input | MP-6K | Discrete Input (Spare) |
| Populated | Discrete Input | MP-7A | Marker Beacon Sensitivity Discrete Input |
| Populated | Discrete Input | MP-7B | Marker Beacon Inhibit Discrete Input |
| Populated | Discrete Input | MP-7C | Discrete Input (Spare) |
| Populated | Discrete Input | MP-7D | Airplane Program Pin #3 |
| Populated | Clock Output | MP-7E | GNSS Time Mark #3 Out A |
| Populated | Clock Output | MP-7F | GNSS Time Mark #3 Out B |
| Populated | Discrete Input | MP-7G | Airplane Program Pin #4 |
| Populated | Discrete Output | MP-7H | Outer Marker / Program State 1 |
| Populated | Discrete Output | MP-7J | Middle Marker / Program State 2 |
| Populated | Discrete Output | MP-7K | Inner Marker / Program State 3 |
| Populated | ARINC 429 Input | MP-8A | IRS On-Side (#1) RX A |
| Populated | | MP-8B | IRS On-Side (#1) RX B |
| Populated | ARINC 429 Input | MP-8C | DADS/FMS On-Side (#1) RX A |
| Populated | | MP-8D | DADS/FMS On-Side (#1) RX B |

| | | | |
|---------------|-------------------|--------|-------------------------------|
| Populated | ARINC 429 Input | MP-8E | LRRR RX A |
| Populated | | MP-8F | LRRR RX B |
| Populated | ARINC 429 Input | MP-8G | IRS Cross-Side A (#2) RX A |
| Populated | | MP-8H | IRS Cross-Side A (#2) RX B |
| Populated | ARINC 429 Input | MP-8J | DADS/FMS Cross-Side (#2) RX A |
| Populated | | MP-8K | DADS/FMS Cross-Side (#2) RX B |
| Populated | Audio Output | MP-9A | VOR Audio High |
| Populated | | MP-9B | VOR Audio Low |
| Populated | ARINC 429 Output | MP-9C | <i>Future Spare (Contact)</i> |
| Populated | | MP-9D | <i>Future Spare (Contact)</i> |
| Populated | ARINC 429 Output | MP-9E | GNSS Data #3 TX A |
| Populated | | MP-9F | GNSS Data #3 TX B |
| Populated | Audio Output | MP-9G | Marker Beacon Audio High |
| Populated | | MP-9H | Marker Beacon Audio Low |
| Populated | ARINC 429 Output | MP-9J | <i>Future Spare (Contact)</i> |
| Populated | | MP-9K | <i>Future Spare (Contact)</i> |
| Not Populated | TBD Output | MP-10A | APM Power |
| Not Populated | TBD Output | MP-10B | APM Clock |
| Not Populated | TBD Input | MP-10C | APM Data In |
| Not Populated | TBD Output | MP-10D | APM Data Out |
| Populated | Discrete Input | MP-10E | Feature Program #1 |
| Populated | Discrete Input | MP-10F | Feature Program #2 |
| Populated | Discrete Input | MP-10G | Feature Program #3 |
| Populated | Discrete Input | MP-10H | Feature Program #4 |
| Populated | Audio Output | MP-10J | xLS Audio Output High |
| Populated | | MP-10K | xLS Audio Output Low |
| Populated | ARINC 615A Output | MP-11A | ARINC 615A TX High |
| Populated | | MP-11B | ARINC 615A TX Low |
| Populated | ARINC 615A Input | MP-11C | ARINC 615A RX High |
| Populated | | MP-11D | ARINC 615A RX Low |
| Not Populated | | MP-11E | <i>Future Spare (Contact)</i> |
| Not Populated | | MP-11F | <i>Future Spare (Contact)</i> |
| Not Populated | | MP-11G | <i>Future Spare (Contact)</i> |
| Not Populated | | MP-11H | <i>Future Spare (Contact)</i> |
| Not Populated | | MP-11J | <i>Future Spare (Contact)</i> |
| Not Populated | | MP-11K | <i>Future Spare (Contact)</i> |

| | | | |
|---------------|----------------|--------|----------------------------------|
| Populated | RS-422 Output | MP-12E | GNSS ATE TX High |
| Populated | | MP-12F | GNSS ATE TX Low |
| Populated | RS-422 Input | MP-13E | GNSS ATE RX High |
| Populated | | MP-13F | GNSS ATE RX Low |
| Populated | GND | MP-14E | Reserved (Isolation Ground) |
| Populated | GND | MP-14F | Reserved (Isolation Ground) |
| Not Populated | NOTE SRD DIFF | MP-15E | APM Power Return/Common |
| Populated | Discrete Input | MP-15F | Tune/Test Inhibit Discrete Input |
| Populated | RF Coax Input | MP-1T | Marker Beacon Antenna |
| Populated | RF Coax Input | MP-2T | VOR Antenna |

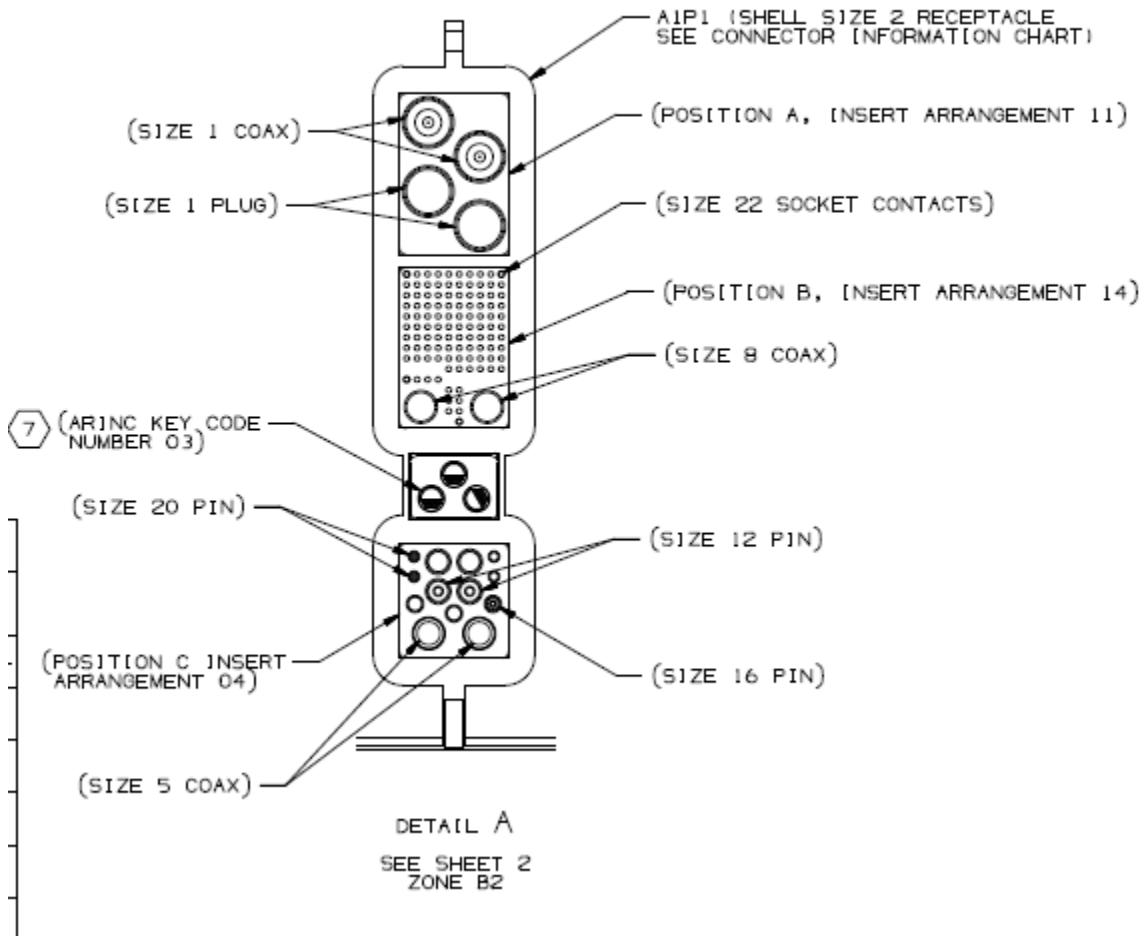


Figure 10 Unit Back Connector



Figure 11 Unit Back Picture

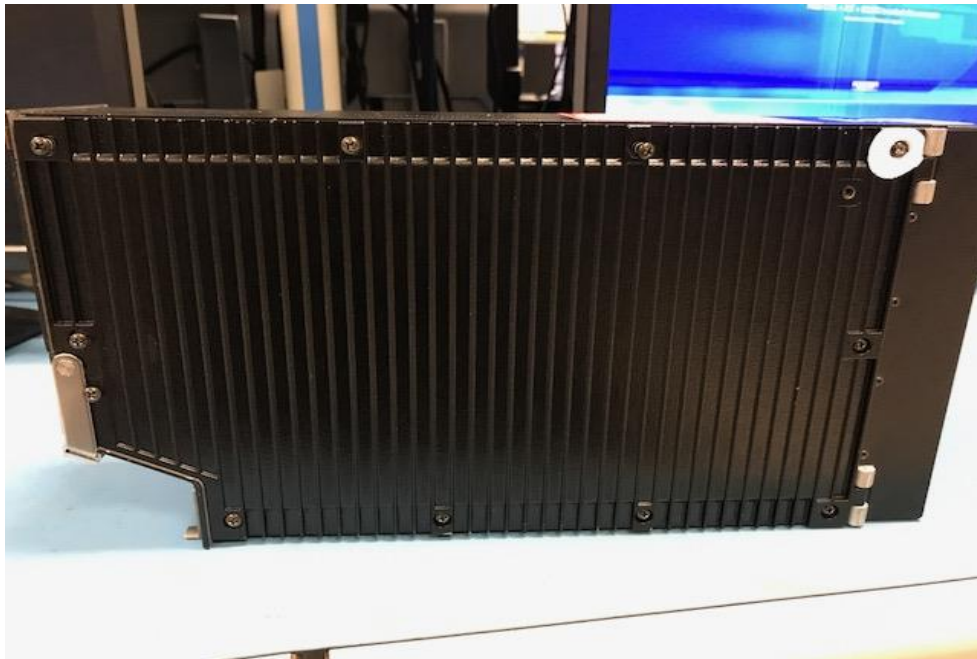


Figure 12 Unit side Picture



Figure 13 Unit Front Picture

FCC Part 15.19 Warning Statement- (Required for all Part 15 devices)

THIS DEVICE COMPLIES WITH PART 15 OF THE FCC RULES. OPERATION IS SUBJECT TO THE

FOLLOWING TWO CONDITIONS: (1) THIS DEVICE MAY NOT CAUSE HARMFUL INTERFERENCE,

AND (2) THIS DEVICE MUST ACCEPT ANY INTERFERENCE RECEIVED, INCLUDING INTERFERENCE THAT MAY CAUSE UNDESIRE OPERATION.

FCC Part 15.21 Warning Statement-

NOTE: THE GRANTEE IS NOT RESPONSIBLE FOR ANY CHANGES OR MODIFICATIONS NOT

EXPRESSLY APPROVED BY THE PARTY RESPONSIBLE FOR COMPLIANCE. SUCH MODIFICATIONS COULD VOID THE USER'S AUTHORITY TO OPERATE THE EQUIPMENT.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.