INSTRUCTIONS FOR

1431 Door Closer with Hold Open Arms 1431 SERIES ADJUSTABLE FROM SIZE 1 THRU 6

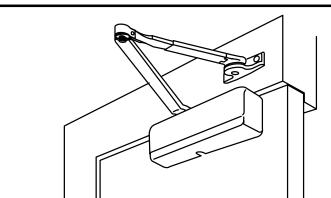


ASSA ABLOY

FOR INSTALLATION ASSISTANCE CALL SARGENT AT 1-800-727-5477 / www.sargentlock.com

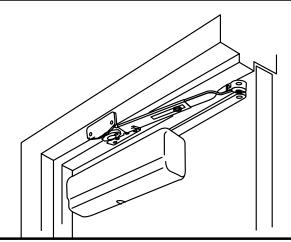
ASSA ABLOY, the global leader in door opening solutions

Installation Instructions based on Application and Arm type



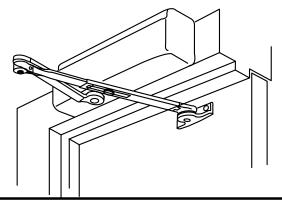
Standard Mounting Application - H arm

For Standard Application - the Door Closer is mounted on the hinge side of door (see page 2)



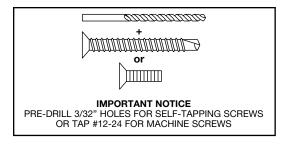
Parallel Arm Application - PH9 Arm

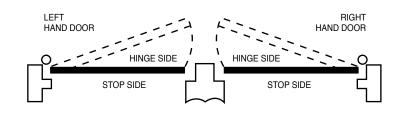
For Parallel Arm Application - the Door Closer is mounted on the stop side of door (see page 4)



Top Jamb Application - H, HZ & HZA Arm

For Top Jamb Application - the Door Closer is mounted on the frame on the stop side of the door (see page 6)





Copyright © 2010, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

STANDARD APPLICATION

A

A1) Select closer mounting position based on the maximum door opening, as listed below Note: For ADA applications, select the 160 position

B

B1) Prep door and frame

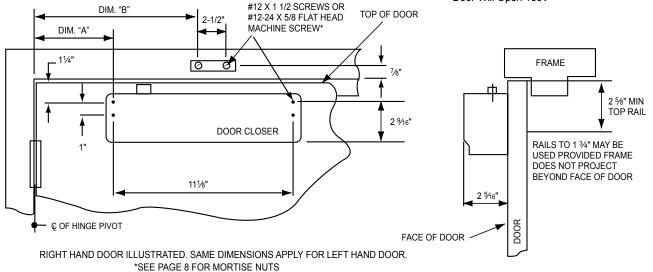
Note: 3/32" pilot holes are required when Self Tapping Screws are being used Note: If machine screws are being used, use a drill #16 (.177) and a #12-24 tap

B2) Install closer body onto the door

B3) Install Foot & Rod Assembly onto the frames

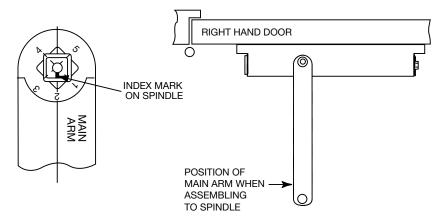
MAXIMUM DOOR OPENING	DIM. A	DIM. B	
120 Y	7 1/2"	13 1/4"	
160′/**	4 1/4"	10"	Ł

**If Butt, Frame and Wall Conditions Permit Door Will Open 180Y



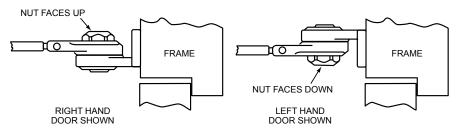
C

C1) Install main arm on the closer with the index mark on the spindle aligning with the # 2 on the main arm (as shown)



D

Attach hold open foot to frame with adjusting nut facing down for left hand door or up for right hand door, as illustrated below



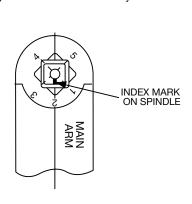
SARGENT

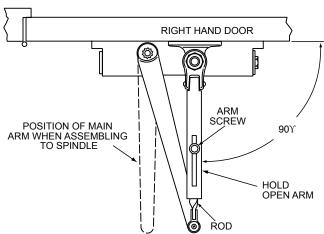
ASSA ABLOY

ASSA ABLOY, the global leader in door opening solutions

STANDARD APPLICATION

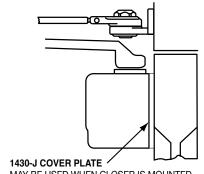
- E1) Opening the door slightly, slide rod into swivel arm and then close the door
- E2) With the door closed, position the swivel arm so that it is 90° to the door surface
- E3) Tighten the arm screw securely



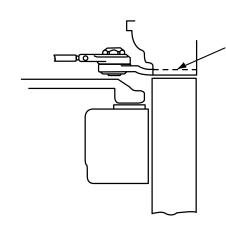


Adjust closer as required (See page 8 for details).

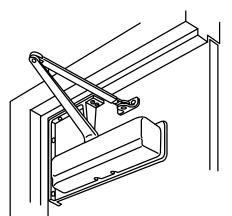
ACCESSORIES INFORMATION



MAY BE USED WHEN CLOSER IS MOUNTED ON A NARROW RAIL TO IMPROVE APPEARANCE WHEN CLOSER IS VIEWED THRU GLASS



H8 MORTISE FOOT FOR USE WHERE THE STANDARD SURFACE APPLIED FOOT CANNOT BE ATTACHED TO THE TOP CASING OR WHERE APPEARANCE IS A MAJOR FACTOR



1431-W corner bracket closer is mounted on bracket which is attached to door jamb on stop side of door

Use this application for exterior doors to keep the closer inside of building; Also may be used to obtain full 180Y door opening

MORTISE NUTS FOR BOLTING THRU THE DOOR ARE FURNISHED WHEN ORDERED

SARGENT

ASSA ABLOY

PARALLEL APPLICATION



A1) Select closer mounting position based on the maximum door opening, as listed below Note: For ADA applications, select the 180 position



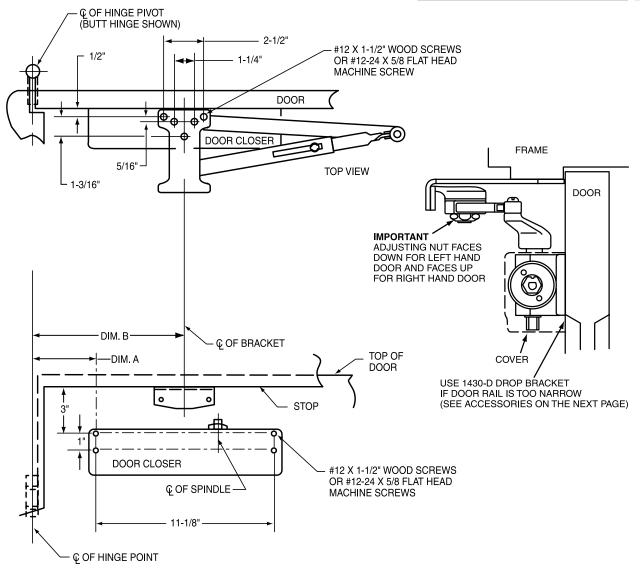
B1) Prep Door and Frame

Note: 3/32" pilot holes are required when Self Tapping Screws are being used. Note: If machine screws are being used, use a drill #16 (.177) and a #12-24 tap.

- B2) Install closer body onto the door
- B3) Install Foot Bracket & Rod Assembly onto the frame

MAXIMUM DOOR OPENING	DIM. A	DIM. B
95°	6 1/2"	12 3/4"
120°	4"	10 1/2"
180°	1 1/4"	7 3/4"





*SEE PAGE 8 FOR MORTISE NUTS

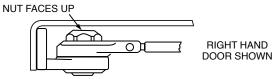


INSTRUCTIONS FOR INSTALLING PARALLEL ARM APPLICATION

Select degree of door opening required and attach door closer body to door (long end toward hinge) and foot bracket to frame (according to illustration on "A" page 3). Use templates enclosed for special arms.

Mount hold open arm to bracket with adjusting screw facing down for left hand door, facing up for right hand door.







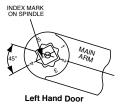
D1) Install main arm on the closer with the index mark on spindle aligned with the number on the arm

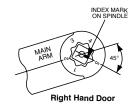
Note: Left Hand Doors -align index mark with the # 4 on the main arm (as shown)

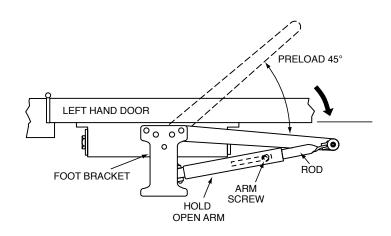
Note: Right Hand Doors -align index mark with the # 5 on the main arm (as shown)

D2) This requires the spindle to be rotated

D3) Rotate the spindle on the bottom of the closer to align index mark with the required number on the arm





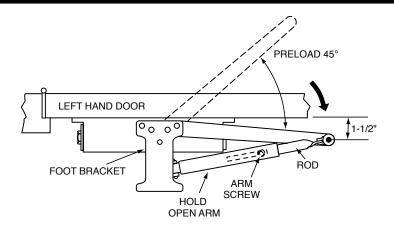




E1) Opening the door slightly, slide rod into swivel arm and then close the door.

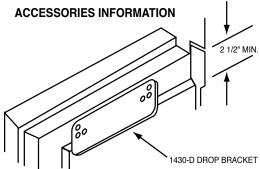
E2) With the door in the closed position, swivel the arm so that the pivot is an 1-1/2" off the door surface (as shown below)

E3) Tighten the arm screw securely

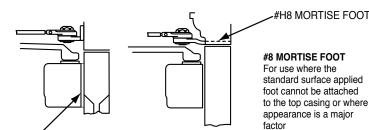




Adjust closer as required. See page 8 for details.



CLOSER IS MOUNTED ON PLATE WHEN TOP RAIL IS TOO NARROW



1430-J COVER PLATE

May be used when closer is mounted on a narrow rail to improve appearance when closer is viewed through glass

MORTISE NUTS FOR BOLTING THRU THE DOOR ARE FURNISHED WHEN ORDERED



ASSA ABLOY, the global leader in door opening solutions

Copyright © 2010, Sargent Manufacturing Company, an ASSA ABLOY Group company. All rights reserved. Reproduction in whole or in part without the express written permission of Sargent Manufacturing Company is prohibited.

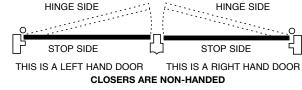
#H8 MORTISE FOOT

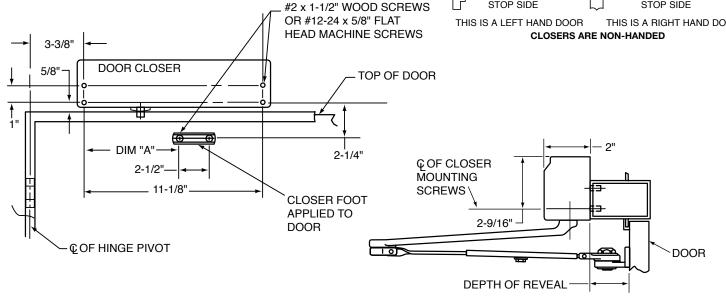
TOP JAM APPLICATION

INSTALLATION INSTRUCTIONS

CLOSER MOUNTED ON FRAME ABOVE STOP SIDE OF A DOOR

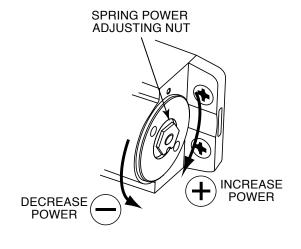
LEFT HAND DOOR ILLUSTRATED SAME DIMENSIONS APPLY FOR RIGHT HAND DOOR MEASURE FROM HINGE ©





ARM ASSEMBLY TYPE	REVEAL DEPTH	DIM. A	MAX DOOR OPENING	RANGE OF HOLD OPEN
"H" ARM	0" TO 2"	5-3/4"	180°	80° - 180°
"HZ" ARM	2-1/8" TO 5"	6-1/2"	140°	80° - 140°
"HZA" ARM	5-1/8" TO 8"	7-1/4"	140°	80° - 130°

SPRING ADJUSTMENT ADJUST SPRING POWER ACCORDING TO CHART.



NUMBER OF TURNS OF SPRING POWER ADJUSTING NUT* USE CHART AS GUIDE ONLY.			
DOOR WIDTH (INCHES)	APPROXIMATE DOOR WEIGHT (POUNDS)	1430 DOOR CLOSERS	占 1431* DOOR CLOSERS
24	80	1-3 CCW	
30	110	E4.07.0.D\/##	FACTORY**
32	115	FACTORY** SET	SET
36	130	OLI	4-7 CW
40	150	4.0.014	4-7 GW
42	155	1-3 CW	7-10 CW
44	165	4-7 CW	
46	170		
48	180	7-10 CW	
OVER 48			

- * FOR EXTERIOR DOORS USE 1430 CLOSERS ONLY.
- ** CLOSERS ARE FACTORY SET FOR INTERIOR DOORS.

FOR EXTERIOR DOORS AND WHERE STRONG DRAFT EXISTS INCREASE SPRING POWER AS NEEDED BY TURNING SPRING ADJUSTING NUT CLOCKWISE. IF NECESSARY, DECREASE SPRING POWER TO MEET REQUIREMENTS BY TURNING SPRING ADJUSTING NUT COUNTER CLOCKWISE.

SARGENT

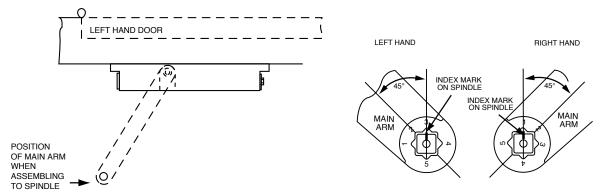
ASSA ABLOY

INSTRUCTIONS FOR INSTALLING TOP JAMB

D

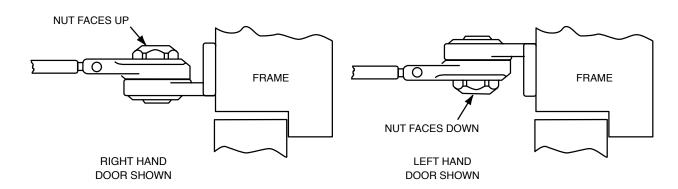
D1) Install main arm on the closer with the index mark on spindle aligned with the number on the arm

Note: Left Hand Doors -align index mark with the # 3 on the main arm (as shown) Note: Right Hand Doors -align index mark with the # 1 on the main arm (as shown)

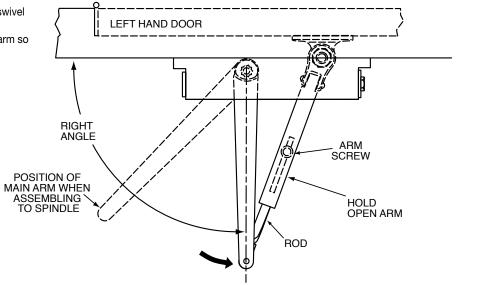


Е

Attach hold open foot to frame with adjusting nut facing down for left hand door or up for right hand door as illustrated below.



- F
- F1) Opening the door slightly, slide rod into swivel arm and then close the door
- F2) With the door closed, position the main arm so it is at 90° to the door surface
- F3) Tighten the arm screw securely





Adjust closer as required. See page 8 for details.



FINAL ADJUSTMENT AND REGULATING PROCEDURE

Minimum recommended door closing time is 6 Seconds for doors opened to 90 degrees.

Use 1/8" hex (Allen) wrench to adjust valves as needed.

Closing and latching speeds:

Turn valves clockwise to slow down or counterclockwise to speed up door movement.

Backcheck:

To regulate the intensity of back check action, turn valve clockwise to increase or counterclockwise to decrease checking.

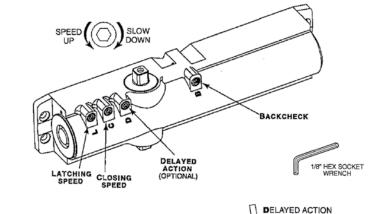
CAUTION: Set valve for slight cushioning effect; closer can be damaged if the checking action is too abrupt. Never use the backcheck as a door stop. Always use a door stop to stop the door.

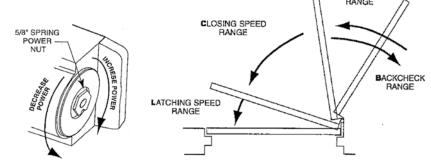
Delayed action feature (Optional feature on some models):

"Delayed action" provides slow door closing through the delayed action range. Turn valve clockwise to slow down or counterclockwise to speed up door movement.

NUMBER OF TURNS OF SPRING POWER ADJUSTING NUT		
DOOR WIDTH (INCHES)	1431 DOOR CLOSER	
24-30	TURN nut 1-3 (
30-36	FACTORY SET	
36-42	TURN nut 1-4	
42-48	TURN nut 7-9	

Adjusting door to close due to high draft conditions may exceed ADA standards. Consult local ordinances when fire doors are involved

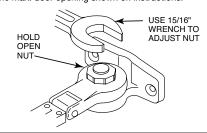


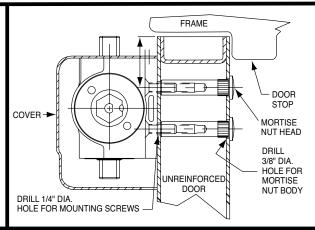


Adjustment hold open arm

Slight tightening or loosening of hold open nut changes holding position of door.

Note: To protect wall, trim and closer, use a door stop located 10° beyond hold open position but not beyond the max. door opening shown on instructions.





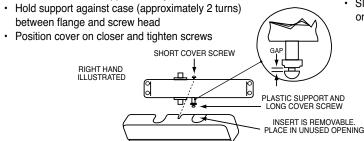
- 1. For top jamb and corner bracket applications: The door closer foot will be attached to the door in a manner similar to that shown for mounting the closer body.
- **2.** The appropriate mortise nuts and screws will be suppled based on door thickness.

Door construction must provide a bridge type reinforcement to prevent the door rail from collapsing when through-bolts are tightened.

INSTALL COVER AS FOLLOWS:

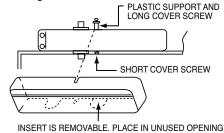
FOR STANDARD AND PARALLEL ARM APPLICATION

- Screw short cover screw (#8-32 X 5/16) into top of case approximately 2 turns
- Assemble plastic support and long cover screw (#8-32 X 1 1/4) into bottom of case approximately 2 turns



FOR TOP JAMB APPLICATION

- Assemble plastic support and long cover screw (#8-32 X 1 1/4") into top of case approximately 2 turns
- Screw short cover screw (#8-32 X 5/16") into bottom of case approximately 2 turns
- Slide cover into gap between flange and screw head. Position cover on closer and tighten screws



SARGENT



ASSA ABLOY, the global leader in door opening solutions