

## Oversized TCC Control Valve Kit

## Part No.

**102741-11K**



- Valve
- Spring
- End Plug

## Tool Kit

## Part No.

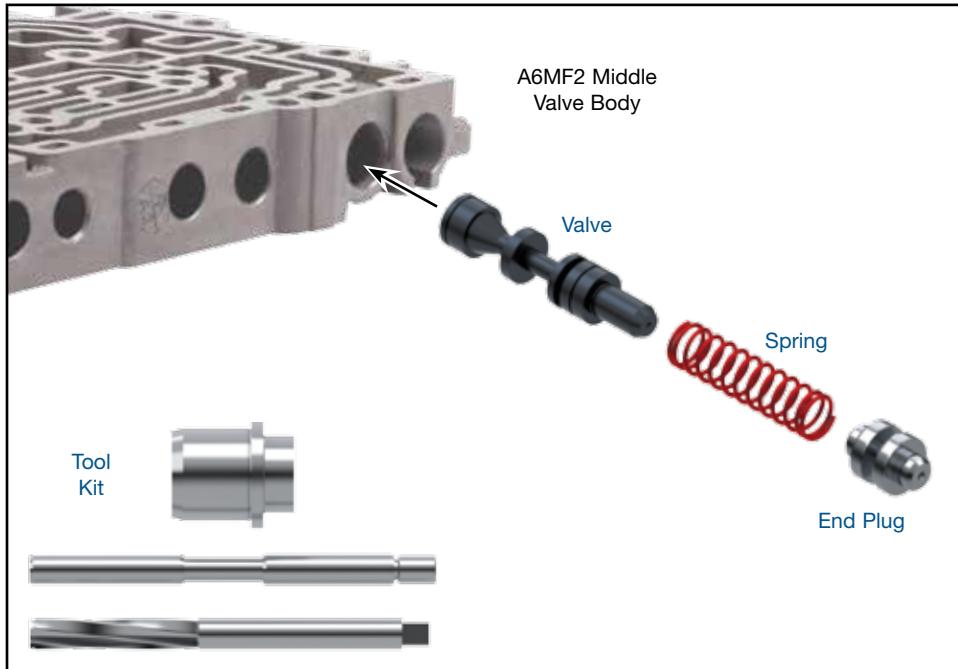
**F-102741-TL11**



- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Hyundai/Kia A6GF1, A6LF1/2/3, A6MF1/2



## 1. Disassembly

- a. Remove and save OE end plug retainer.
- b. Remove and discard OE end plug, spring and valve.

## 2. Bore Reaming

Ream TCC control valve bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit **F-102741-TL11** and **VB-FIX** are required for this operation.

### 3. Installation & Assembly

- a. Be certain all debris has been removed from valve bore and body.
- b. Install Sonnax valve, followed by Sonnax spring and end plug. Ensure spring is seated fully over spring guides on both valve and end plug.
- d. Reinstall OE end plug retainer.

## 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 18 in-Hg.

