

**Oversized TC
Switch Valve**



Part No.
35740-05

Tool Kit

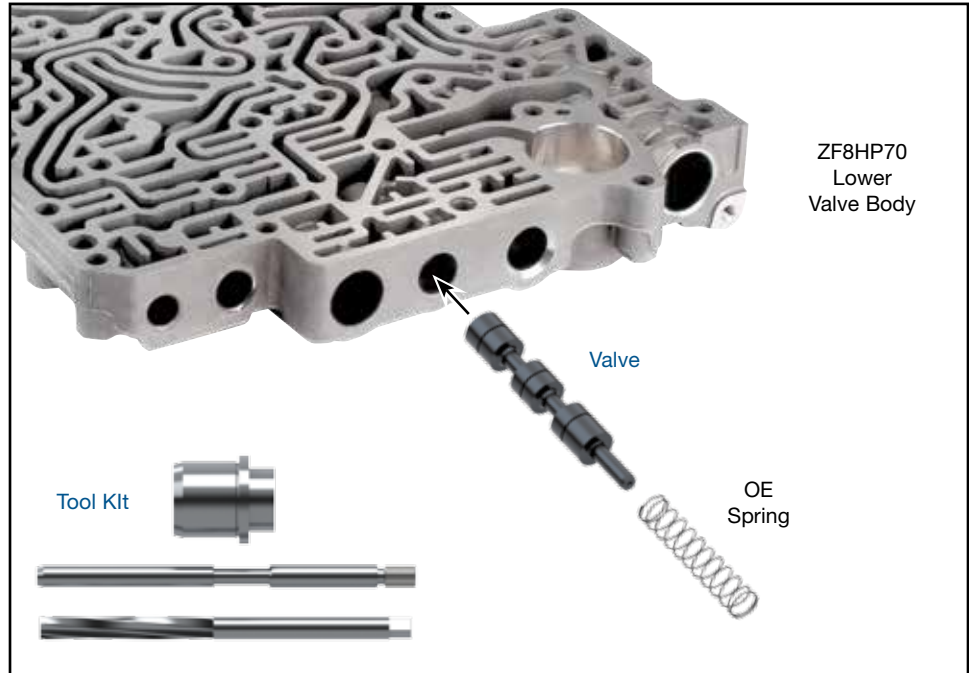


Part No.
F-35740-TL5

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

ZF8HP45, ZF8HP55, ZF8HP70



1. Disassembly

- Remove OE retainer and spring. Set both aside for reuse.
- Remove and discard OE valve.

2. Bore Reaming

Ream TC switch valve bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-35740-TL5** and **VB-FIX** are required for this operation.

3. Installation & Assembly

- Ensure all debris has been removed from valve bore and body.
- Install Sonnax valve with stem facing outward.
- Reinstall OE spring. Ensure spring seats over valve stem.
- Reinstall OE spring retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 and 18 in-Hg.

