

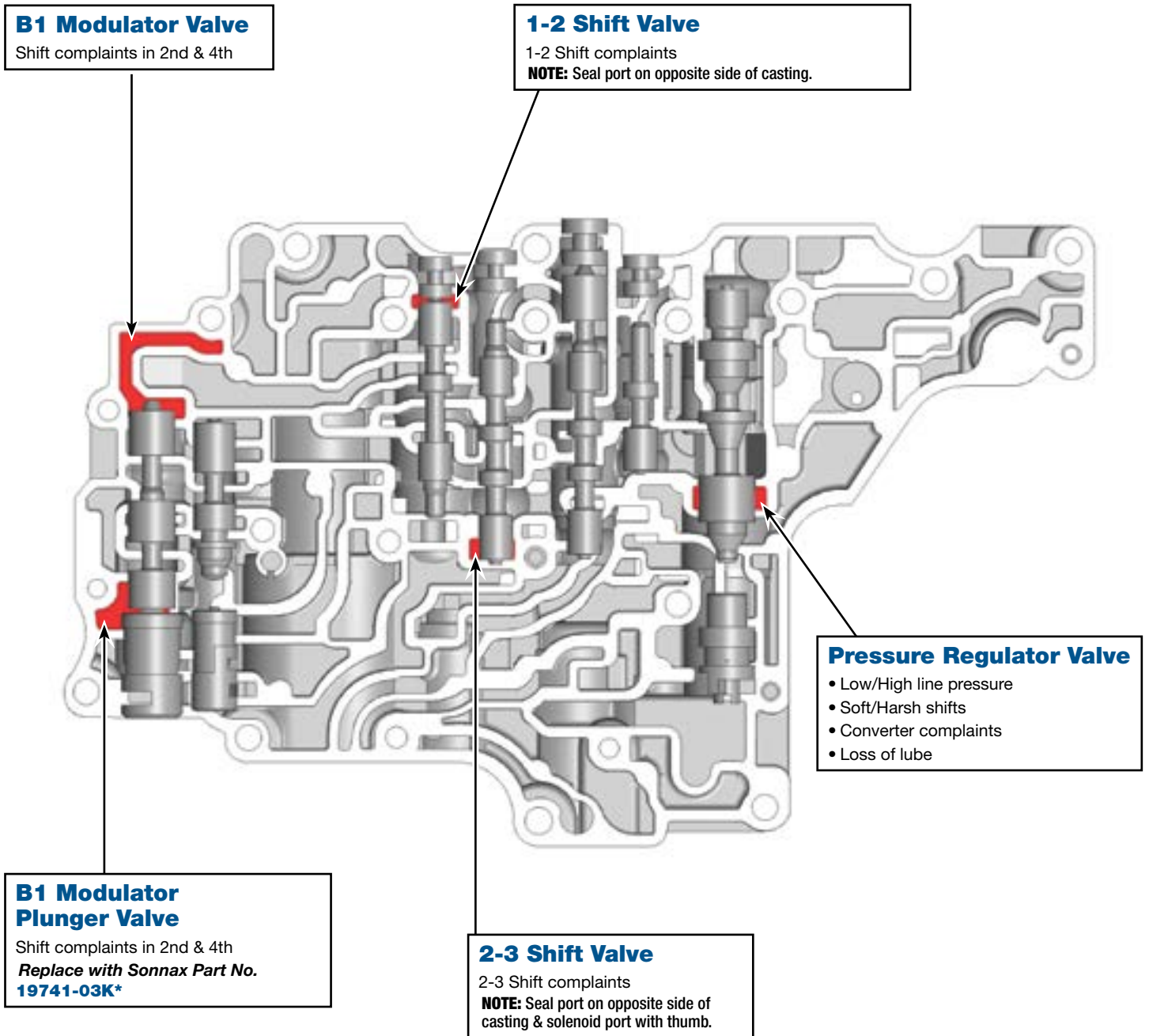


Critical Wear Areas & Vacuum Test Locations



NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

Front Control Valve Body - Separator Plate Side Shown



Click on Sonnax part numbers to see more information.



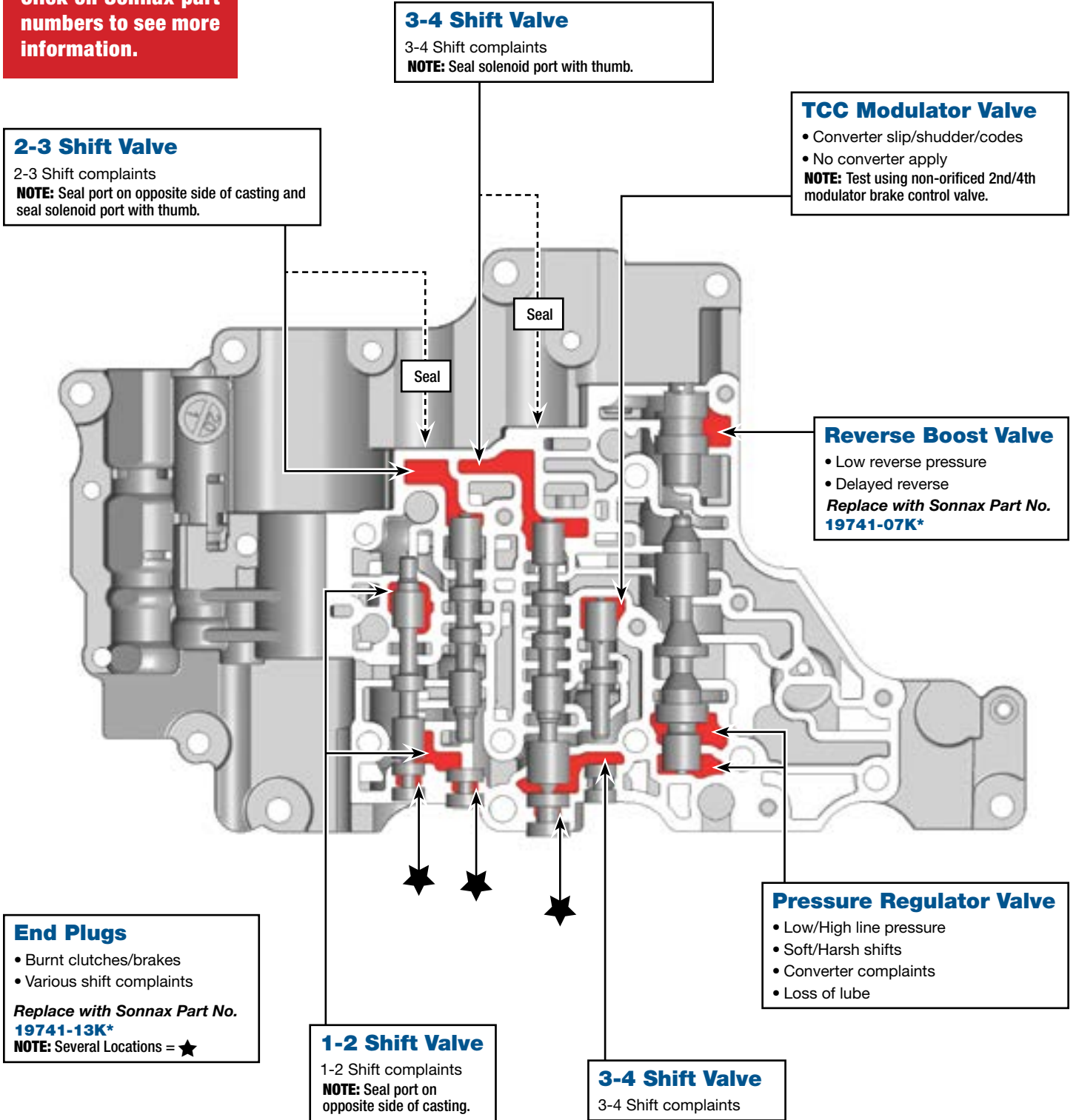
Critical Wear Areas & Vacuum Test Locations



NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

Front Control Valve Body - Cover Side Shown

Click on Sonnax part numbers to see more information.



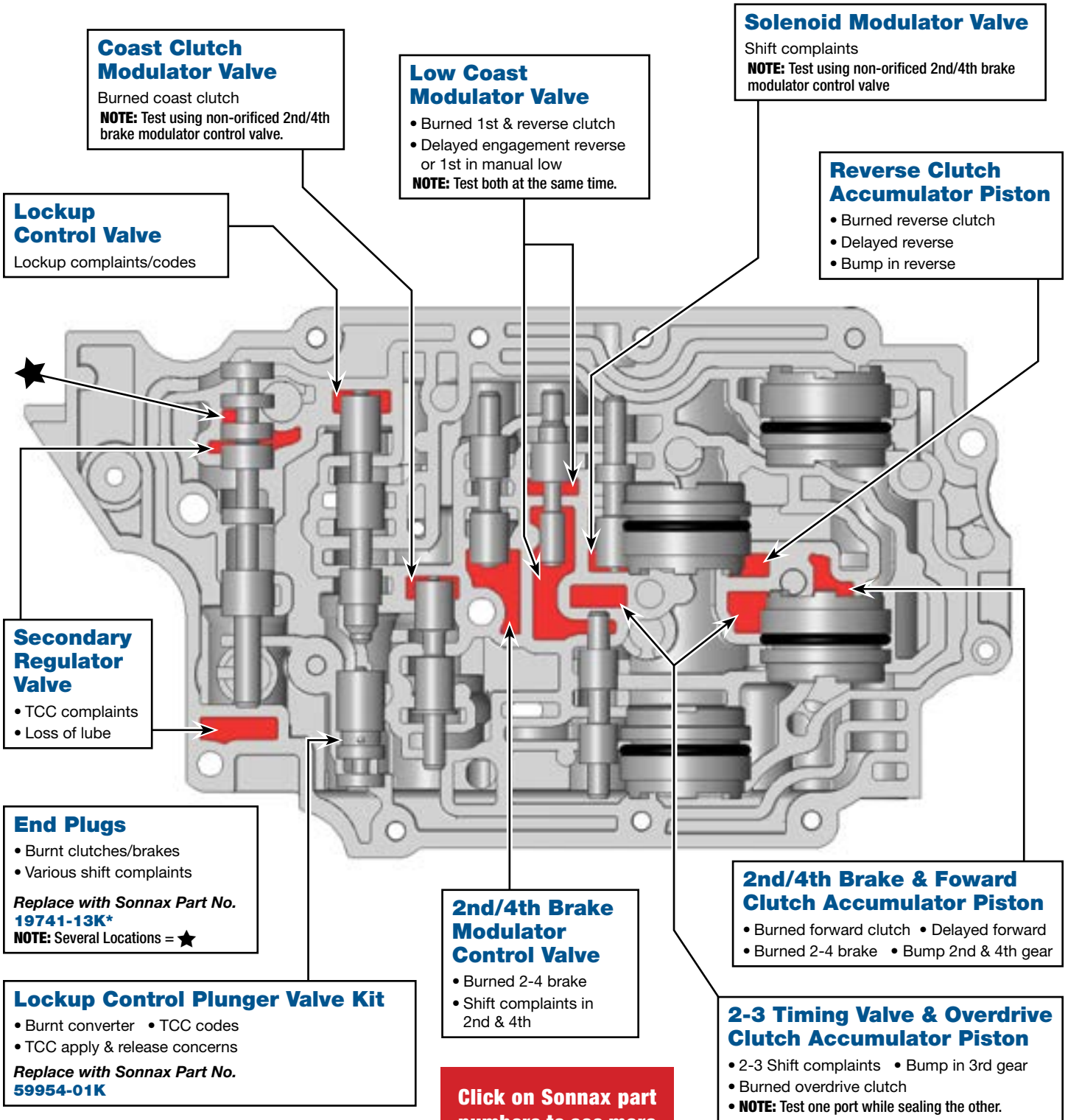


Critical Wear Areas & Vacuum Test Locations



NOTE: OE valves are shown in rest position and should be tested in rest position unless otherwise indicated. Test locations are pointed to with an arrow. Springs are not shown for visual clarity. Low vacuum reading indicates wear.

Rear Control Valve Body - Separator Plate Shown



Part numbers with an asterisk () are included in this Zip Kit.

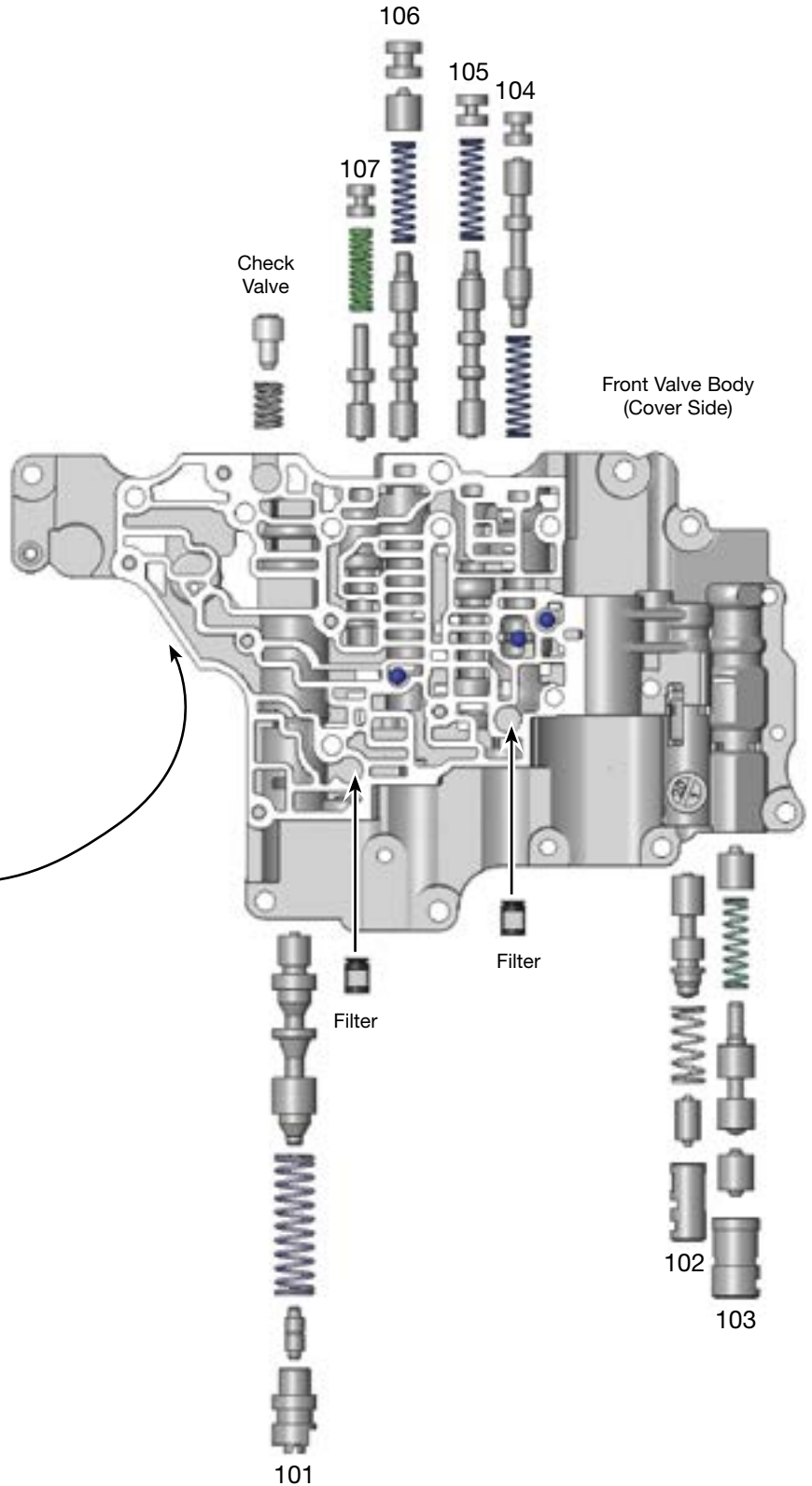
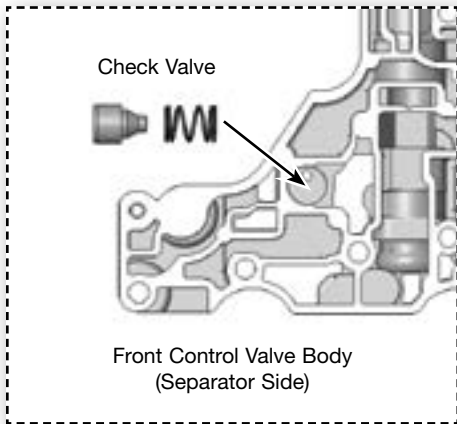


OE Exploded View

Front Control Valve Body - Cover Side (Separator Side Inset) Shown Here

Front Control Valve Body Descriptions

| I.D. No. | Description |
|----------|---|
| 101 | Reverse Boost Assembly & Pressure Regulator Valve |
| 102 | Accumulator Control Valve & Plunger Assembly |
| 103 | B1 Modulator Valve & Plunger Assembly |
| 104 | 1-2 Shift Valve |
| 105 | 2-3 Shift Valve |
| 106 | 3-4 Shift Valve |
| 107 | TCC Modulator Valve |

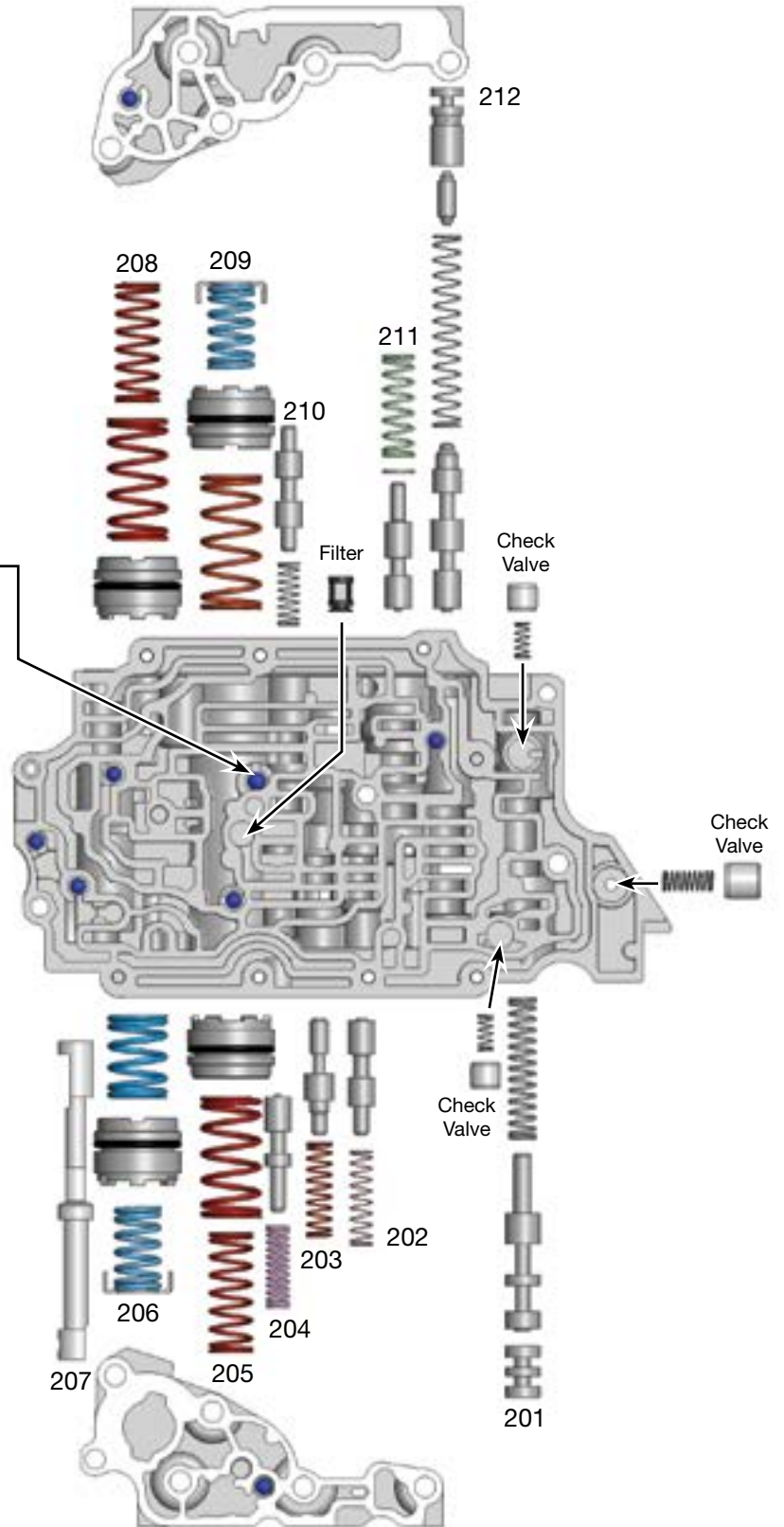




OE Exploded View

Rear Control Valve Body

Checkball, Large .250" dia.
(All 10 others, Small .218" dia.)



| Rear Control Valve Body Descriptions | |
|--------------------------------------|---|
| I.D. No. | Description |
| 201 | Secondary Regulator Valve |
| 202 | 2nd/4th Brake Modulator Control Valve |
| 203 | Low Coast Modulator Valve |
| 204 | Solenoid Modulator Valve |
| 205 | Reverse Clutch Accumulator Piston |
| 206 | 2nd/4th Brake Accumulator Piston |
| 207 | Manual Valve |
| 208 | Forward Clutch Accumulator Piston |
| 209 | Overdrive Clutch Accumulator Piston |
| 210 | 2-3 Timing Valve |
| 211 | Coast Clutch Modulator Valve |
| 212 | Lockup Control Valve & Plunger Assembly |