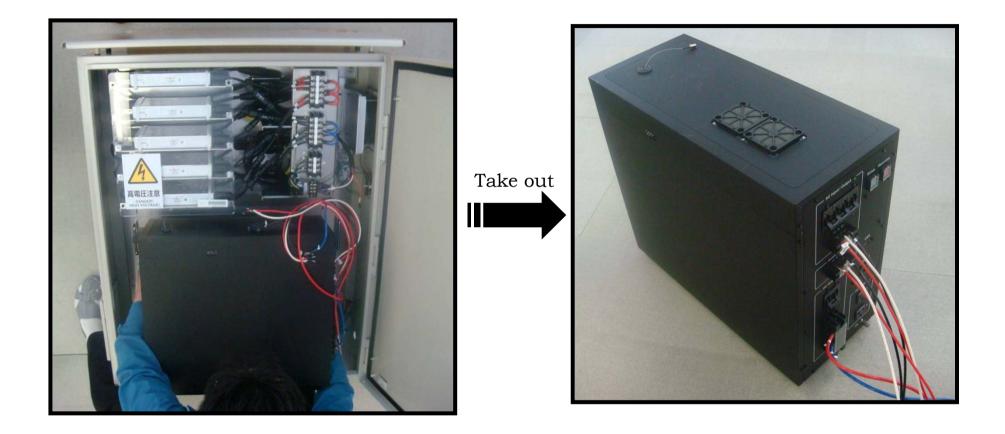
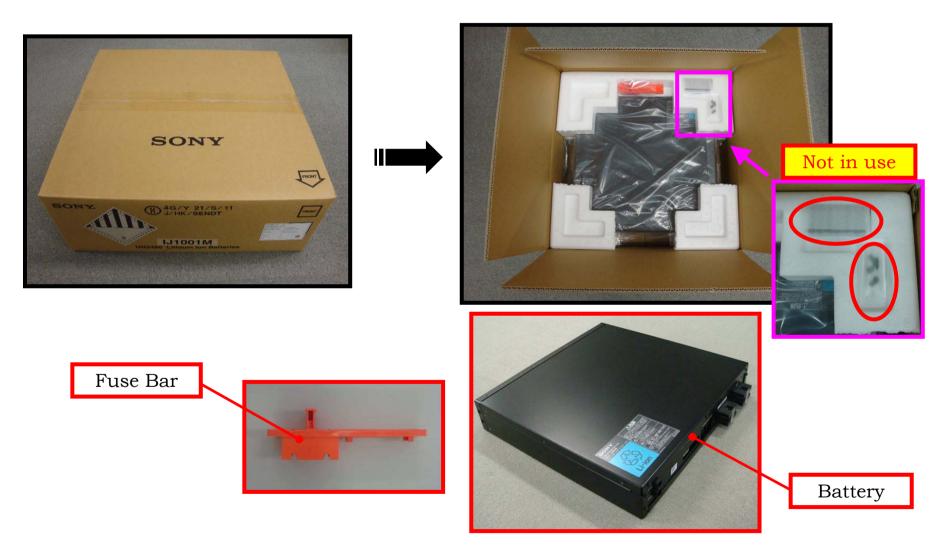
Open the cargo and Take out the energy storage server from outer enclosure

Take out the energy storage server from the outer enclosure.



Open the cargo of lithium ion battery



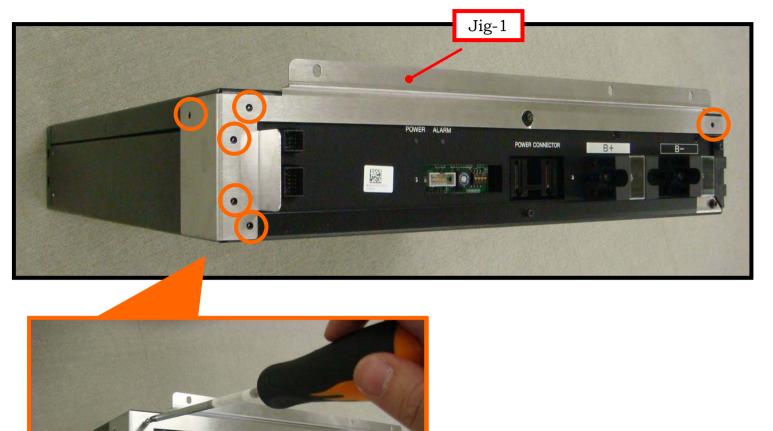
Copyright Sony Energy Devices Corporation



Remove 5pcs of the screw described bellow.

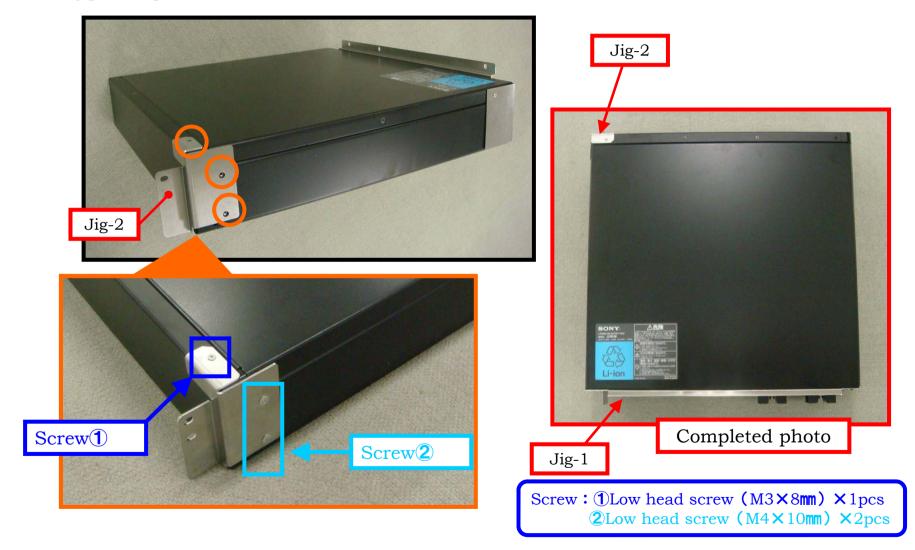
Copyright Sony Energy Devices Corporation

fix the jig-1 using new screw(1) on 6 position.

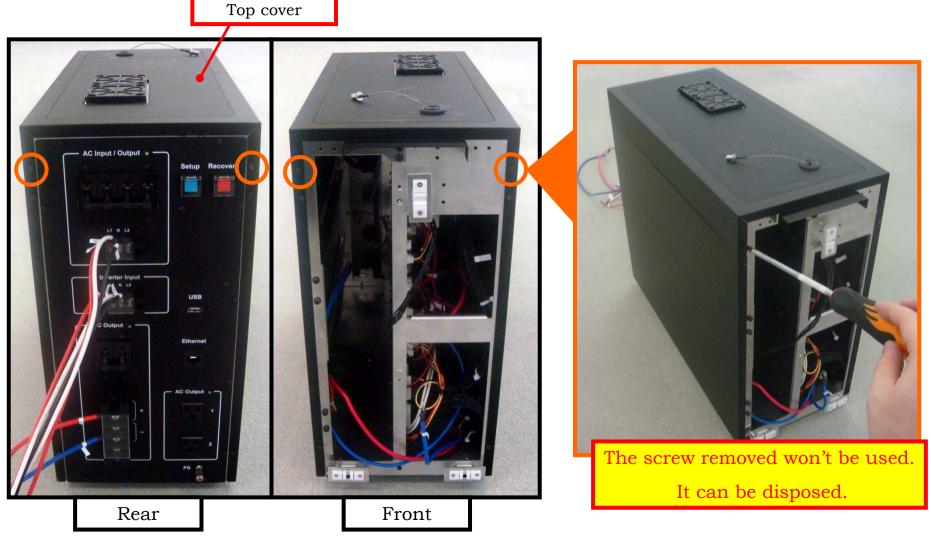


Screw: ①Low head screw (M3×8mm) ×6pcs

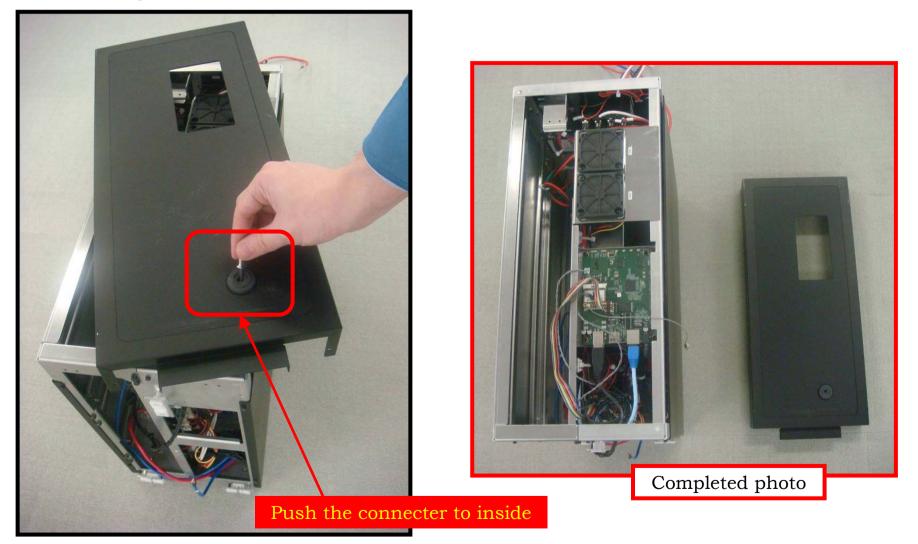
fix the jig-2 using new screw(1)and(2).



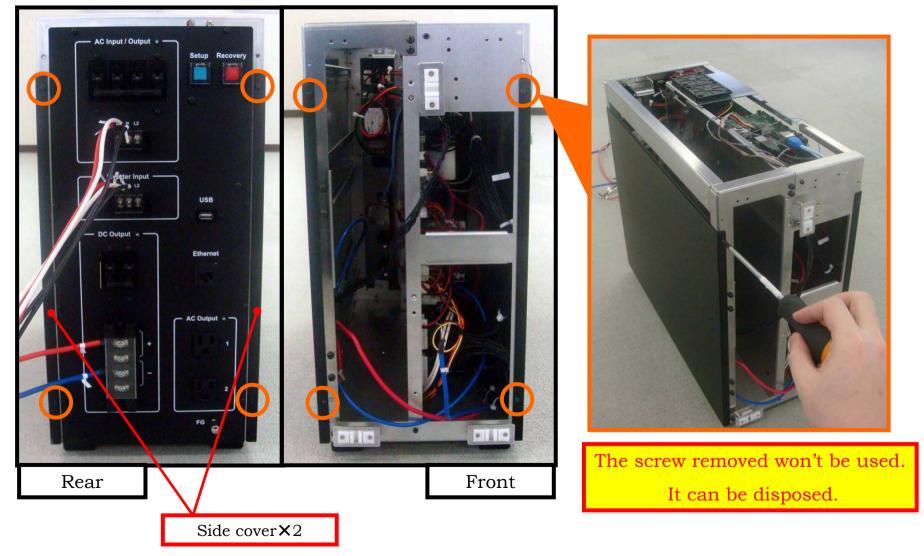
Remove the screw 4position bellow.



Remove the top cover.

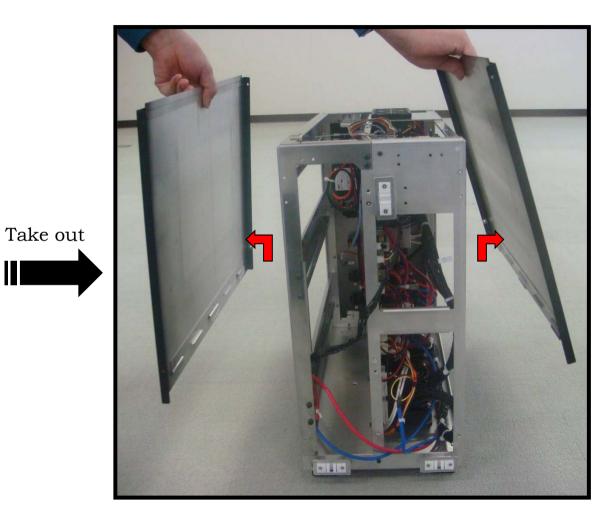


Remove the screw 8 position bellow.



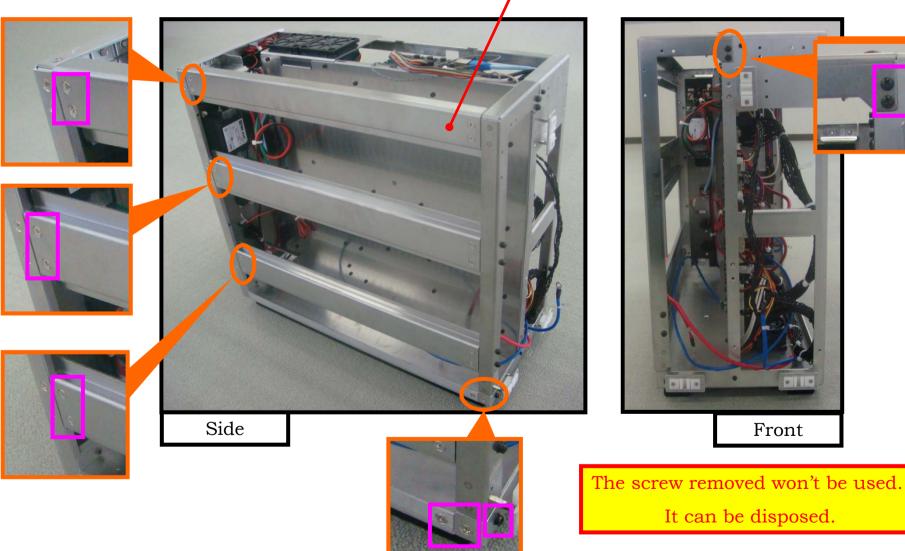
Remove the side cover.





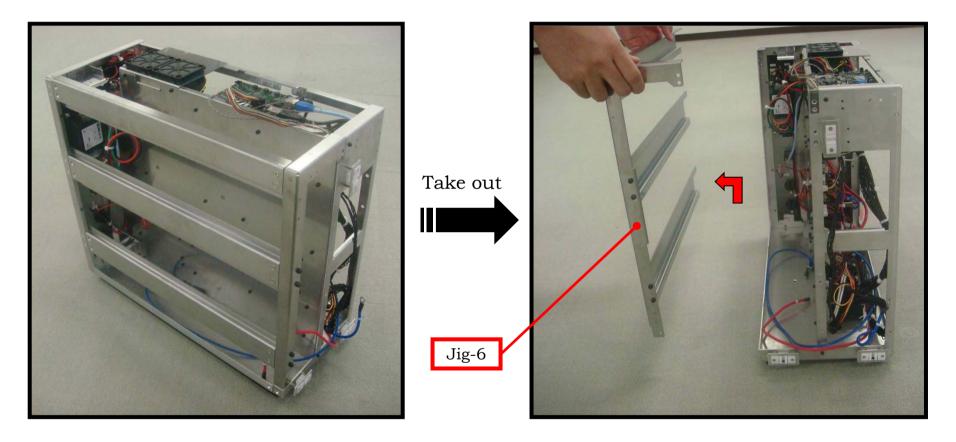
Jig-6

Remove the jig-6 after remove the screw .

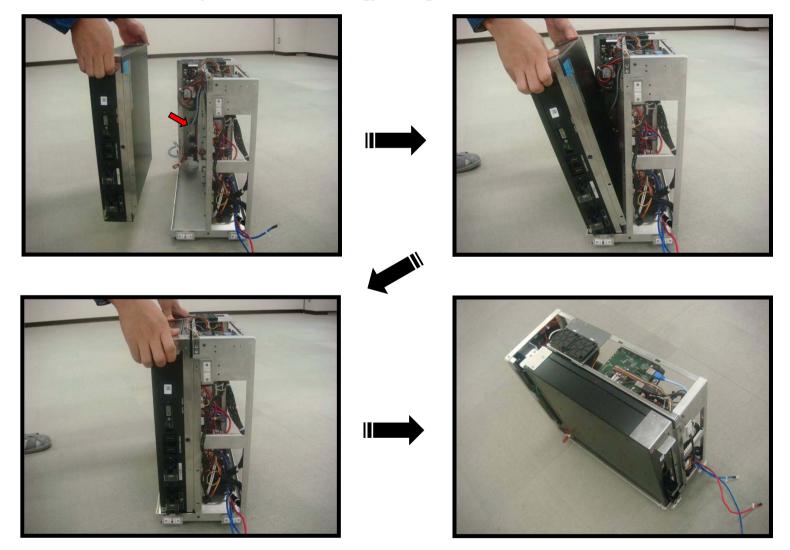


Copyright Sony Energy Devices Corporation

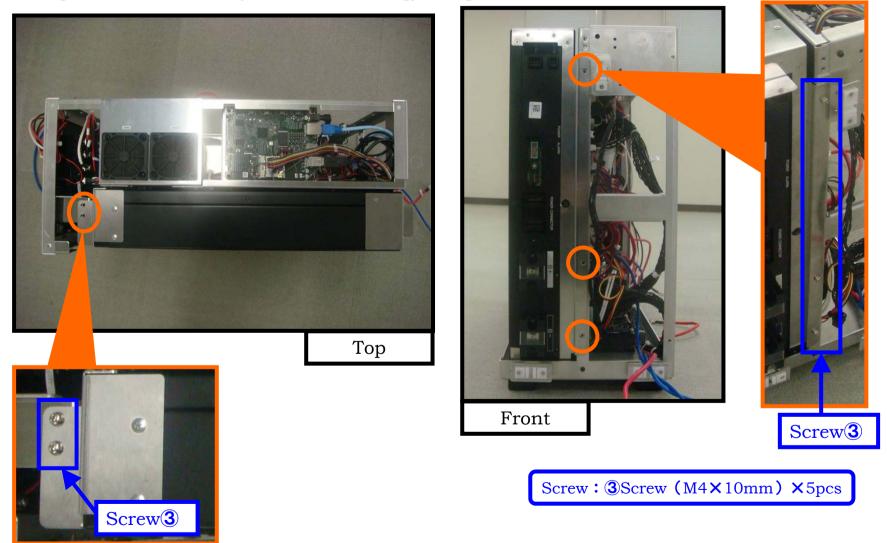
Remove the jig-6 after remove the screw.

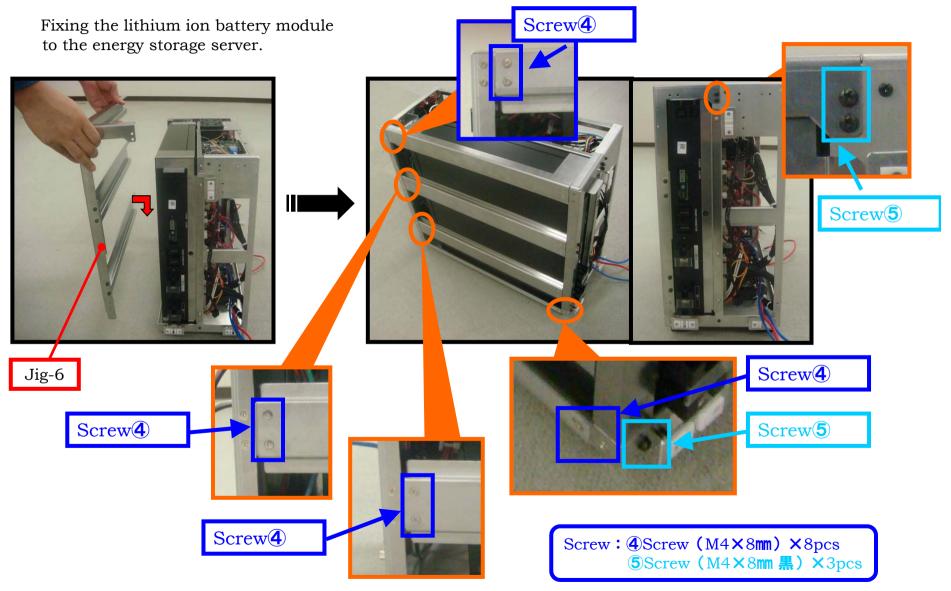


Install the lithium ion battery module to the energy storage server.

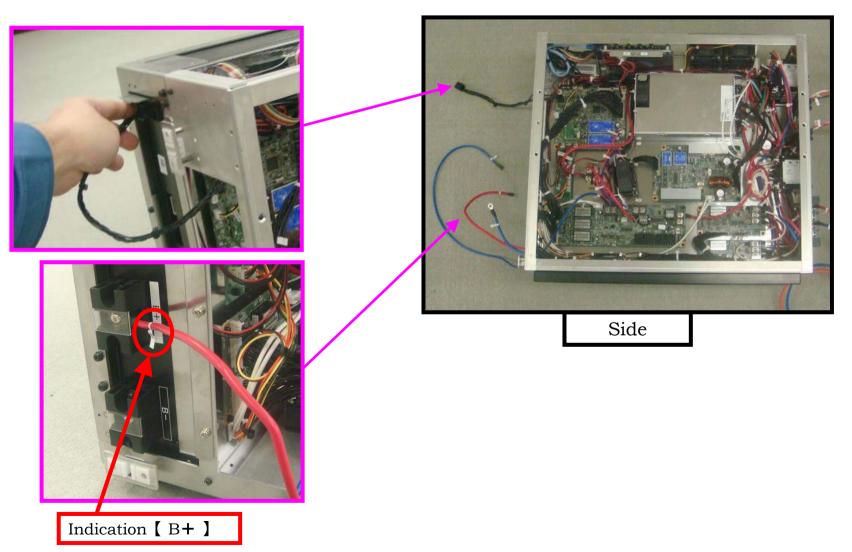


Fixing the lithium ion battery module to the energy storage server.

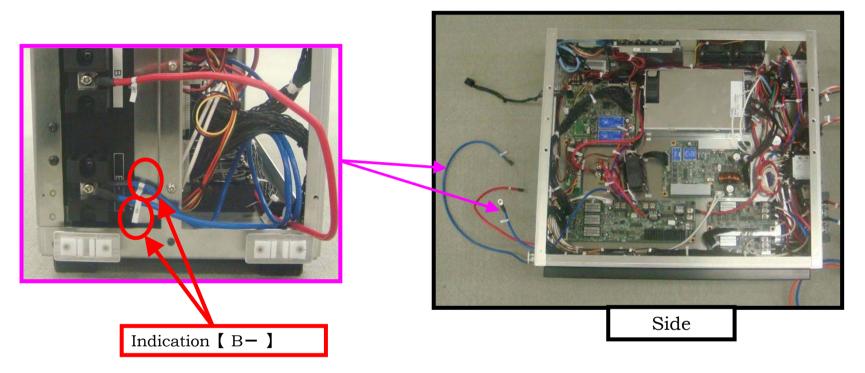




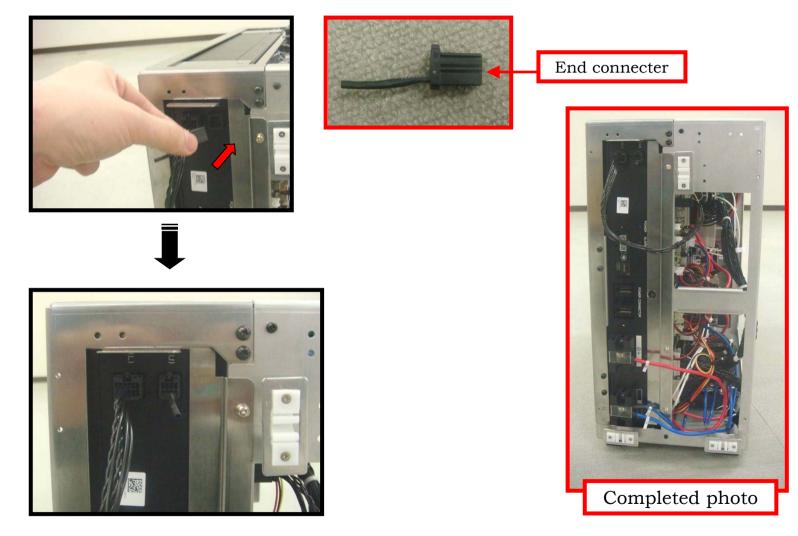
Insert the connecter bellow.



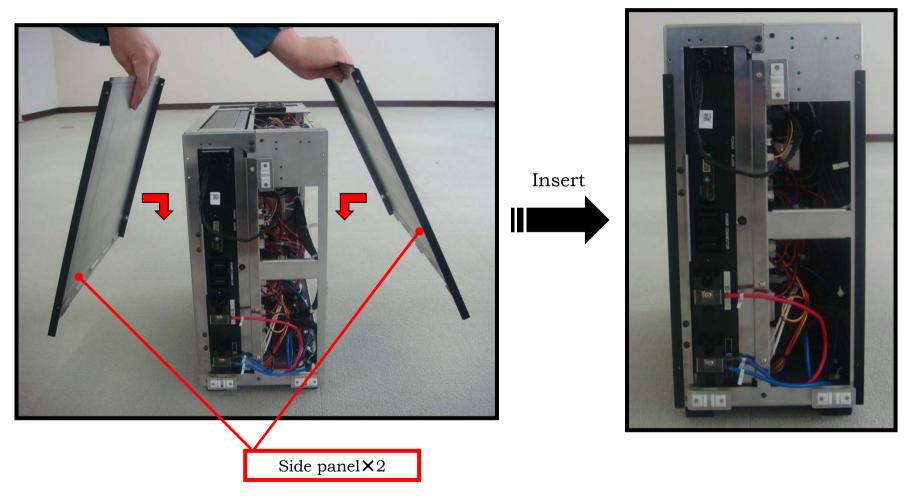
Insert the connecter bellow.



Insert the end connecter.



Insert the side cover.



Fixing the screw 8 position bellow.

