

HCD-XGR6/XGR60

SERVICE MANUAL

Ver 1.0 2002.02

US Model
HCD-XGR6

E Model
HCD-XGR60



PHOTO :HCD-XGR60

- HCD-XGR6/XGR60 are the Amplifier, CD player, tape deck and tuner in LBT-XGR6/XGR60.

CD Section	Model Name Using Similar Mechanism	NEW
	CD Mechanism Type	CDM37B-30BD60C
	Base Unit Name	BU-30BD60C
	Optical Pick-up Name	A-MAX.3
TAPE Section	Model Name Using Similar Mechanism	NEW

SPECIFICATIONS

AUDIO POWER SPECIFICATIONS (LBT-XGR6 USA models only)

POWER OUTPUT AND TOTAL HARMONIC DISTORTION:

With 6 ohm loads, both channels driven, from 120-10,000 Hz; rated 140 watts per channel minimum RMS power, with no more than 10% total harmonic distortion from 250 milli watts to rated output.

Amplifier section

North American models:

LBT-XGR6

Continuous RMS power output (reference)
160 + 160 watts (6 ohms at 1 kHz, 10% THD)
Total harmonic distortion less than 0.07%
(6 ohms at 1 kHz, 70 W)

Other models:

LBT-XGR60

The following measured at AC 120/220/240V, 50 Hz
DIN power output (rated) 150 + 150 watts
(6 ohms at 1 kHz, DIN)
Continuous RMS power output (reference)
200 + 200 watts
(6 ohms at 1 kHz, 10% THD)

Inputs

DJ MIX RETURN*:
(phono jacks)

sensitivity 250 mV,
impedance 47 kilohms

GUITAR:
(phone jack)

sensitivity 75 mV,
impedance 470 kilohms

PHONO IN:
(phono jacks)

sensitivity 3 mV,
impedance 47 kilohms

MIX MIC:
(phone jack)

sensitivity 1 mV,
impedance 10 kilohms

GAME INPUT:
(phono jacks)

sensitivity 250 mV,
impedance 47 kilohms

MD (VIDEO) IN:
(phono jack)

sensitivity 450 mV
(250 mV), impedance
47 kilohms

Outputs

DJ MIX SEND*:
(phono jacks)

sensitivity 250 mV,
impedance 1 kilohms

PHONES:
(stereo phone jack)

accepts headphones of
8 ohms or more

— Continued on next page —

COMPACT Hi-Fi STEREO SYSTEM

9-873-567-01
2002B0200-1
© 2002. 02

Sony Corporation
Home Audio Company
Published by Sony Engineering Corporation

SONY®

HCD-XGR6/XGR60

MD (VIDEO) OUT: (phono jacks)	voltage 250 mV impedance 1 kilohms
FRONT SPEAKER:	accepts impedance of 6 to 16 ohms

* North American and Mexican models only

CD player section

System	Compact disc and digital audio system
Laser	Semiconductor laser ($\lambda=795$ nm), Emission duration: continuous
Frequency response	2 Hz – 20 kHz (± 0.5 dB)
Signal-to-noise ratio	More than 90 dB
Dynamic range	More than 90 dB
CD OPTICAL DIGITAL OUT (Square optical connector jack, rear panel)	
Wavelength:	660 nm
Output level	-18 dBm

Tape player section

Recording system	4-track 2-channel stereo
Frequency response	40 – 13,000 Hz (± 3 dB), using Sony TYPE I cassette

Tuner section

FM stereo, FM/AM superheterodyne tuner

FM tuner section

Tuning range	
North American models:	87.5 – 108.0 MHz (100 kHz step)
Other models:	87.5 – 108.0 MHz (50 kHz step)
Antenna	FM lead antenna
Antenna terminals	75 ohms unbalanced
Intermediate frequency	10.7 MHz

AM tuner section

Tuning range	
Pan- American models:	530 – 1,710 kHz (with the interval set at 10 kHz) 531 – 1,710 kHz (with the interval set at 9 kHz)
Other models:	531 – 1,602 kHz (with the interval set at 9 kHz) 530 – 1,710 kHz (with the interval set at 10 kHz)
Antenna	AM loop antenna
Antenna terminals	External antenna terminal
Intermediate frequency	450 kHz

General

Power requirements	
North American models:	120 V AC, 60 Hz
Mexican model:	120 V AC, 60 Hz
Other models:	120 V, 220 V or 230 – 240 V AC, 50/60 Hz Adjustable with voltage selector
Power consumption	
U.S.A. models:	
LBT-XGR6	240 watts
Other models:	
LBT-XGR60	180 watts
Dimensions (w/h/d)	Approx. 355 x 425 x 451 mm
Mass :	
LBT-XGR6	Approx. 13.0 kg
LBT-XGR60	Approx. 14.7 kg
Supplied accessories:	AM loop antenna (1) FM lead antenna (1) Speaker cords (2) Speaker pads (8) Remote commander (1) Batteries (2)

Design and specifications are subject to change without notice.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

CLASS 1 LASER PRODUCT
LUOKAN 1 LASERLAITE
KLASS 1 LASERAPPARAT

This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

CAUTION : INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.
ADVARSEL : USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.
VORSICHT : UNSICHTBARE LASERSTRAHLUNG, WENN ABDECKUNG GEÖFFNET UND SICHERHEITSVERRIEGELUNG ÜBERBRÜCKT, NICHT DEM STRAHL AUSSETZEN.
VARO! : AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTIJAIN NÄKYMÄTTÖMÄLLÄ LASERSÄTEILYLLÄ. ÄLÄ KATSO SÄTEESEEN.
VARNING : OSYNLIG LASERSTRÅLING NÅR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRakta EJ STRÅLEN.
ADVERSEL : USYNLIG LASERSTRÅLING NÅR DEKSEL ÅPNES OG SIKKERHEDSLÅS BRYTES. UNNGÅ EKSPONERING FOR STRÅLEN.
VIGYAZAT! : A BURKOLAT NYITÁSAKOR LÁTHATATLAN LÉZERSUGÁRVESZÉLY! KERÜLJE A BESUGÁRZÁST!

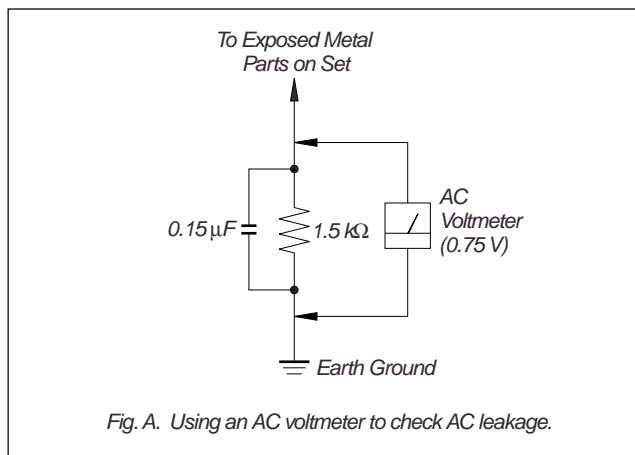
SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety checks before releasing the set to the customer: Check the antenna terminals, metal trim, “metallized” knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers’ instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The “limit” indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)



SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK Δ OR DOTTED LINE WITH MARK Δ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic break-down because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body. During repair, pay attention to electrostatic break-down and also use the procedure in the printed matter which is included in the repair parts.

The flexible board is easily damaged and should be handled with care.

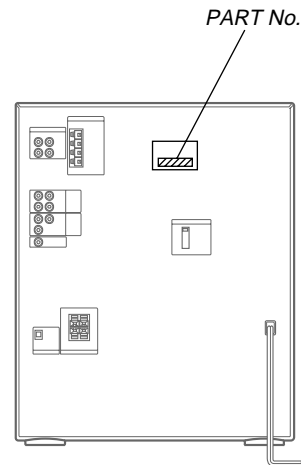
NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

LASER DIODE AND FOCUS SEARCH OPERATION CHECK

Carry out the “S curve check” in “CD section adjustment” and check that the S curve waveforms is output three times.

**• MODEL IDENTIFICATION
– Rear Panel –**



MODEL	PARTS No.
US model	4-237-748-0□
E model	4-237-748-2□
E51 model	4-237-748-3□
Mexican model	4-237-748-4□
Argentina model	4-237-748-5□

- Abbreviation
E51 : Chilean and Peruvian model

TABLE OF CONTENTS

1. GENERAL	5	6-14.SCHEMATIC DIAGRAM	
2. DISASSEMBY	7	– CD-L,CD-R,HEADPHONE,FRONT INPUT, D-SW SECTION –	35
3. TEST MODE	15	6-15.PRINTED WIRING BOARD	
4. MECHANICAL ADJUSTMENTS	17	– PANEL VR SECTION –	36
5. ELECTRICAL ADJUSTMENTS	17	6-16.SCHEMATIC DIAGRAM	
6. DIAGRAMS		– PANEL VR SECTION –	37
6-1. CIRCUIT BOARD LOCATION	21	6-17.PRINTED WIRING BOARD	
6-2. BLOCK DIAGRAM – CD SERVO SECTION –	22	– PANEL FL,TC-A,TC-B SECTION –	38
BLOCK DIAGRAM		6-18.SCHEMATIC DIAGRAM	
– TUNER/TAPE DECK SECTION –	23	– PANEL FL,TC-A,TC-B SECTION –	39
BLOCK DIAGRAM – MAIN SECTION –	24	6-19. PRINTED WIRING BOARD – PA SECTION –	40
BLOCK DIAGRAM – DISPLAY/KEY CONTROL/ POWER SUPPLY SECTION –	25	6-20. SCHEMATIC DIAGRAM – PA SECTION –	41
6-3. PRINTED WIRING BOARD – BD SECTION –	26	6-21. PRINTED WIRING BOARD– TRANS,SUB	
6-4. SCHEMATIC DIAGRAM – BD SECTION –	27	– TRANS(XGR6,XGR60:MX MODEL) SECTION –	42
6-5. PRINTED WIRING BOARD		6-22. SCHEMATIC DIAGRAM – TRANS,SUB	
– MOTOR LED SECTION –	28	– TRANS(XGR6,XGR60:MX MODEL) SECTION –	42
6-6. SCHEMATIC DIAGRAM		6-23. PRINTED WIRING BOARD– TRANS,SUB	
– MOTOR LED SECTION –	28	– TRANS(XGR60:E,E51,AR MODEL) SECTION –	43
6-7. SCHEMATIC DIAGRAM		6-24. SCHEMATIC DIAGRAM – TRANS,SUB	
– MIC/GUITAR SECTION –	29	– TRANS(XGR60:E,E51,AR MODEL) SECTION –	43
6-8. PRINTED WIRING BOARD		6-25. IC PIN FUNCTION DESCRIPTION	44
– MIC/GUITAR SECTION –	29	6-26. IC BLOCK DIAGRAMS	50
6-9. SCHEMATIC DIAGRAM – MAIN (1/3) SECTION –	30	7. EXPLODED VIEWS	
6-10. SCHEMATIC DIAGRAM – MAIN (2/3) SECTION –	31	7-1. CASE,BACK PANEL SECTION	53
6-11. SCHEMATIC DIAGRAM – MAIN (3/3) SECTION –	32	7-2. FRONT PANEL SECTION-1	54
6-12.PRINTED WIRING BOARD – MAIN SECTION –	33	7-3. FRONT PANEL SECTION-2	55
6-13.PRINTED WIRING BOARD		7-4. CHASSIS SECTION	56
– CD-L,CD-R,HEADPHONE,FRONT INPUT, D-SW SECTION –	34	7-5. CD MECHANISM DECK SECTION (CDM-30BD60C)	57
		7-6. BASE UNIT SECTION (BU-30BD60C)	58
		8. ELECTRICAL PARTS LIST	59

This section is extracted from instruction manual.

Mainunit

ALPHABETICALORDER

A - D

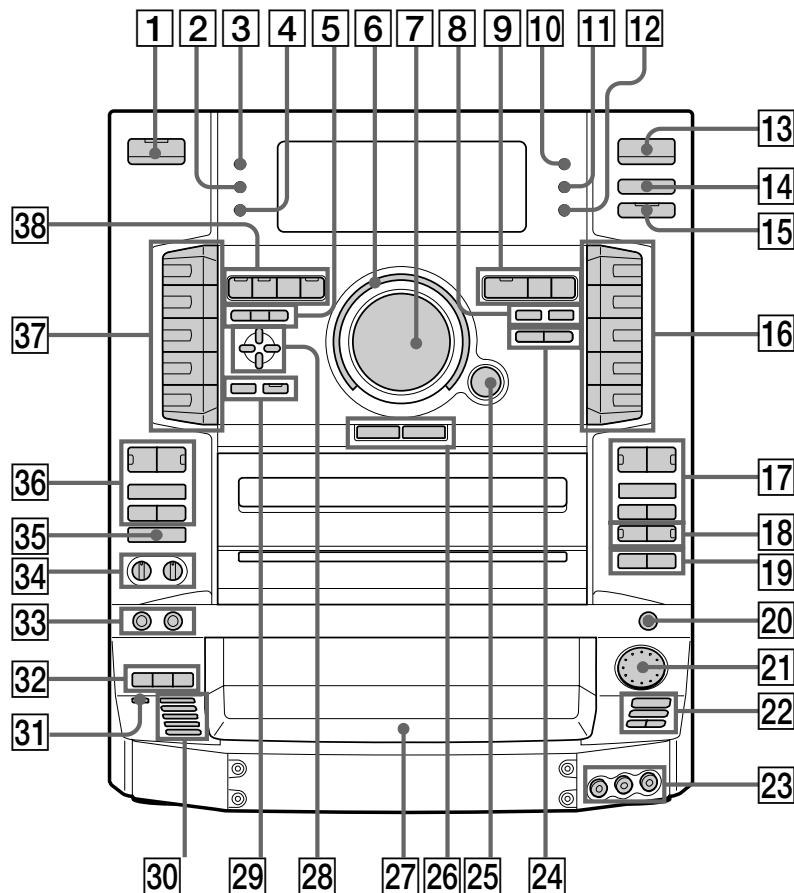
A EJECT ▲/▲ B EJECT 26 (13)
 AMSI ◀◀/▶▶▶▶ 21 (9, 10)
 CD SYNC 19 (14, 15)
 Direct equalizer 16 37 (17)
 GUITAR/ROCK/JAZZ/DANCE/
 GAME
 SALSA/REGGAE/TANGO/
 SAMBA/MOVIE
 DIRECTION 35 (13, 14, 15, 20)
 DISC SKIP 32 (9, 10)
 DISC 1 to 5 30 (9)
 DISPLAY 2 (23)

E - G

EDIT 31 (15)
 EFFECT 5 (17)
 ENTER 5 (8, 15, 17, 19)
 FM MODE 8 (12)
 FUNCTION 13 (7, 9, 10, 14, 20,
 22, 26)
 GAME 14 (22)
 GAME INPUT AUDIO L/R 23
 (25)
 GAME INPUT VIDEO 23 (25)
 GAME MIXING 15 (22)
 GROOVE 38 (16)
 GUITAR DISTORTION 29 (21)
 GUITAR jack 33 (21)
 GUITAR LEVEL 34 (21)

H - R

H SPEED DUB 19 (14)
 MIC LEVEL 34 (20)
 MIX GUITAR/KARAOKE 29 (20,
 21)
 MIX MIC jack 33 (20)
 P FILE 5 (17)
 PHONES jack 20
 PLAY MODE 32 (9, 10)
 POWER SAVE/DEMO
 (STANDBY) 3 (23)
 Power stream indicator 6
 PUSH OPEN 27 (9)
 REPEAT 32 (10)



This section is extracted from instruction manual.

BUTTON DESCRIPTIONS

- S - X**
 SLEEP **10** (18)
 SPECTRUM ANALYZER **4** (20)
 SUPER WOOFER **38** (16)
 SUPER WOOFER MODE **38** (16)
 SURROUND **38** (18)
 TIMER SELECT **11** (16, 19)
 TUNER/BAND **9** (11, 12)
 TUNER ENTER **24** (11)
 TUNER MEMORY **24** (11)
 TUNING MODE **8** (11, 12)
 TUNING -/+ **9** (11, 12)
 VOLUME control **7** (10)
 X-GROOVE **25** (16)

- I/⏻ **1**
 ⌚/CLOCK SET **12**
 ◀/▶ **17 36**
 ■ **17 36**
 ⏮/⏭ **17 36**
 ⏸ **18**
 ● REC **18**
 ▶ ⏸ **22**
 ■ **22**
 ⏮/⏭ **22**
 ↑/↓/←/→ (cursor) **28**

Remote control

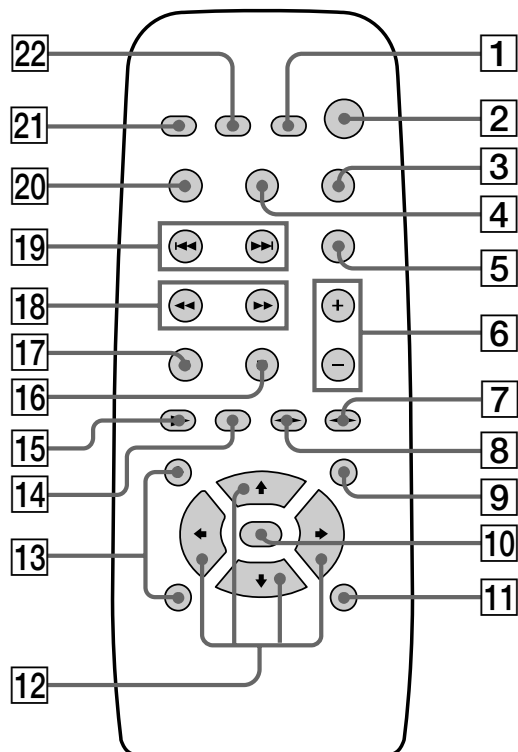
ALPHABETICAL ORDER

- C - F**
 CD ▶ **15** (9)
 CLEAR **4** (10)
 CLOCK/TIMER SELECT **22** (16, 19)
 CLOCK/TIMER SET **1** (8, 15, 19)
 DISC SKIP **20** (9, 10)
 DISPLAY **11** (23)
 EFFECT **9** (17)
 ENTER **10** (8, 15, 17, 19)
 FILE SELECT +/- **13** (17)
 FUNCTION **3** (7, 9, 10, 14, 20, 22, 26)

- P - V**
 PRESET -/+ **19**
 SLEEP **21** (18)
 SURROUND **5** (18)
 TUNER/BAND **14** (11, 12)
 TUNING -/+ **18** (11, 12)
 VOL +/- **6** (10)

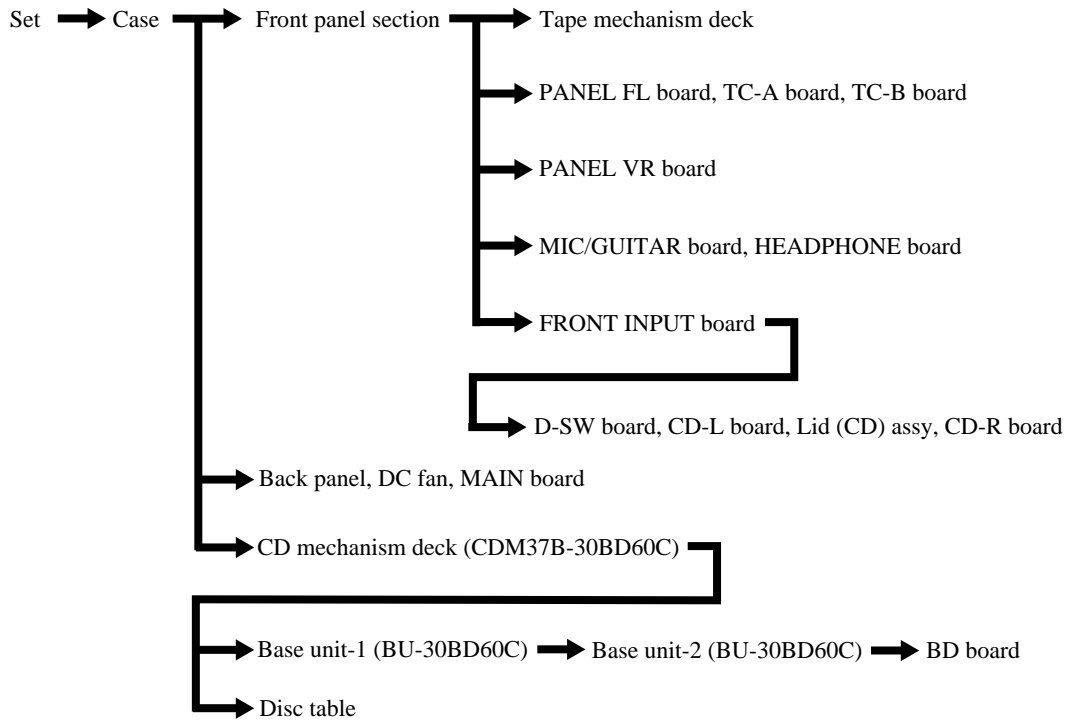
BUTTON DESCRIPTIONS

- I/⏻ **2**
 ◀▶ **7 8**
 ↑/↓/←/→ (cursor) **12**
 ■ **16**
 ⏸ **17**
 ⏮/⏭ **18**
 ⏮/⏭ **19**



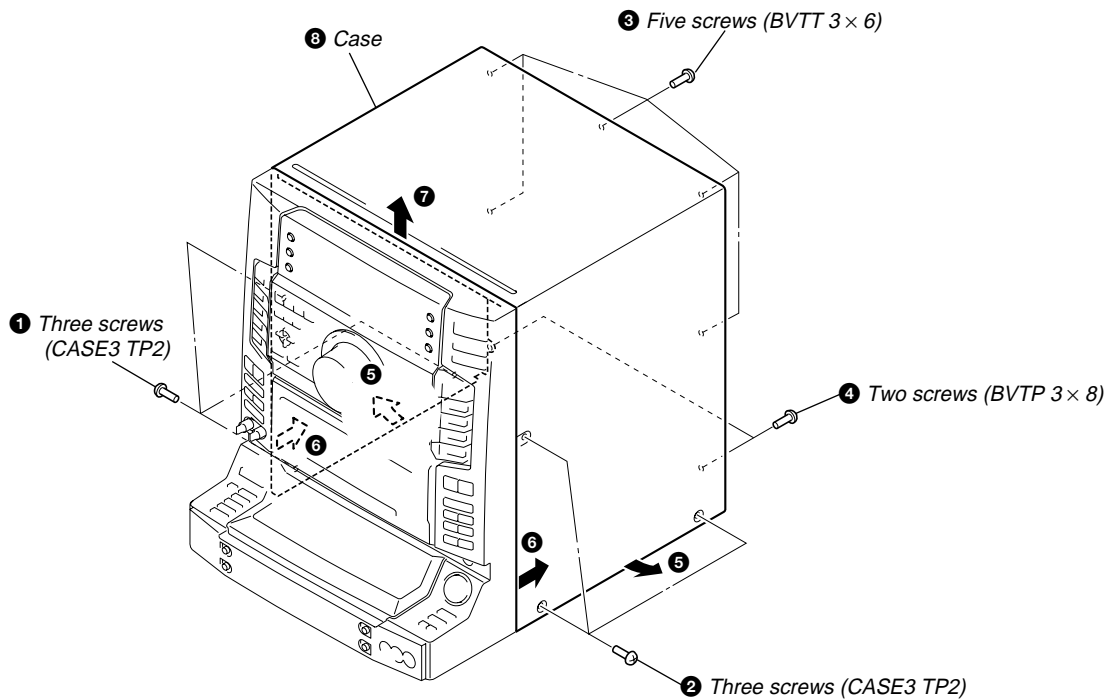
SECTION 2 DISASSEMBLY

• The equipment can be removed using the following procedure.



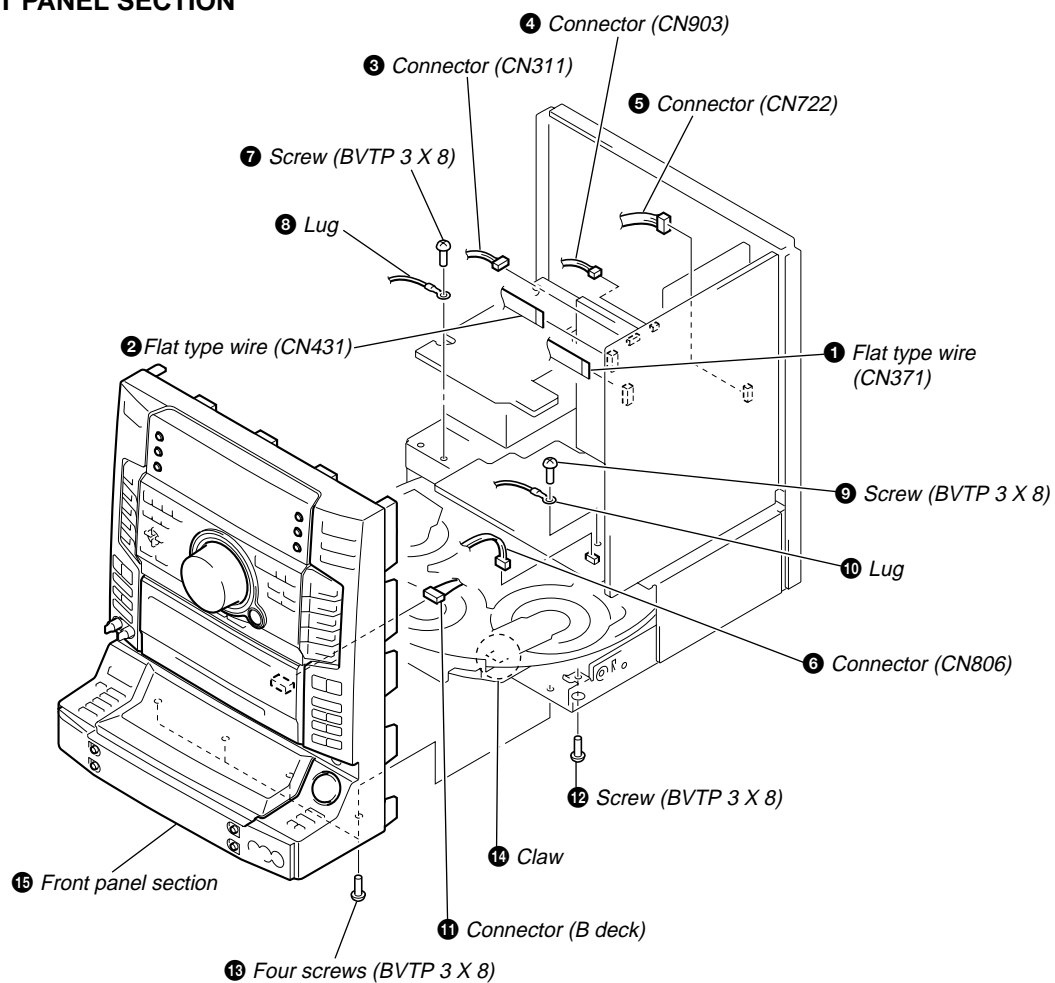
Note : Follow the disassembly procedure in the numerical order given.

2-1. CASE

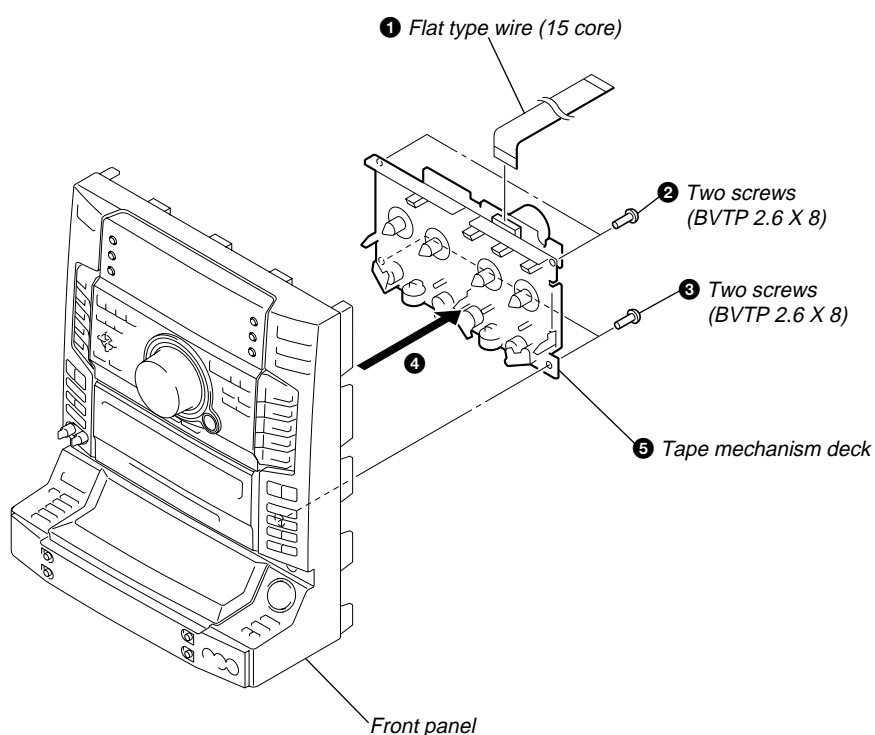


HCD-XGR6/XGR60

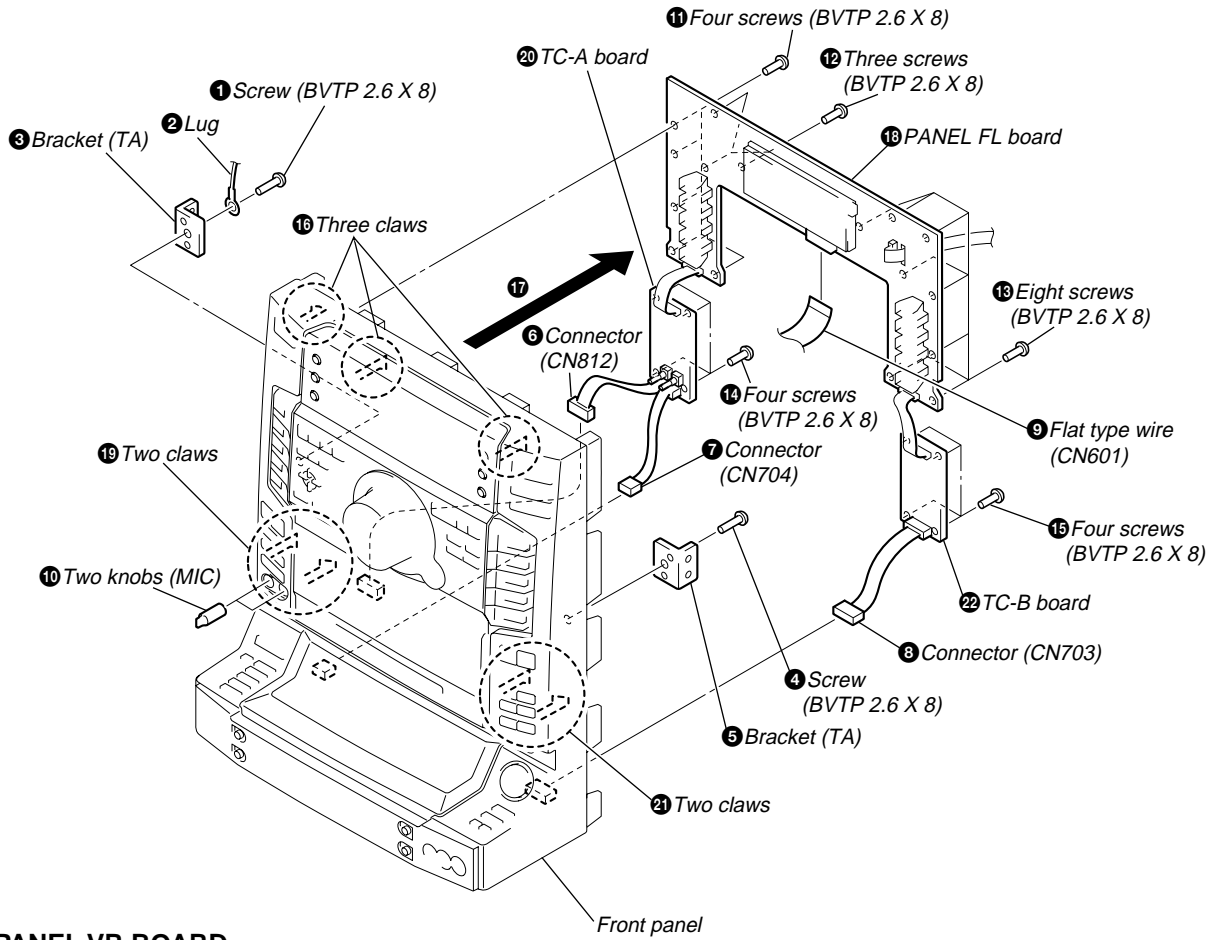
2-2. FRONT PANEL SECTION



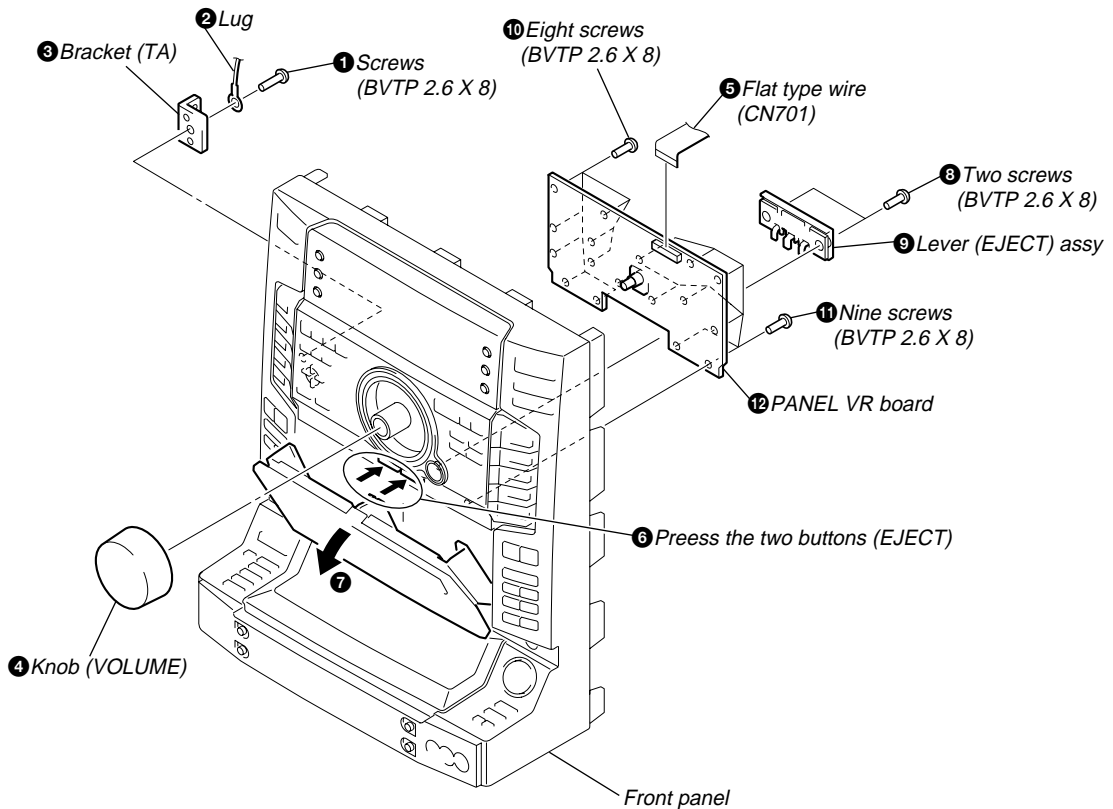
2-3. TAPE MECHANISM DECK



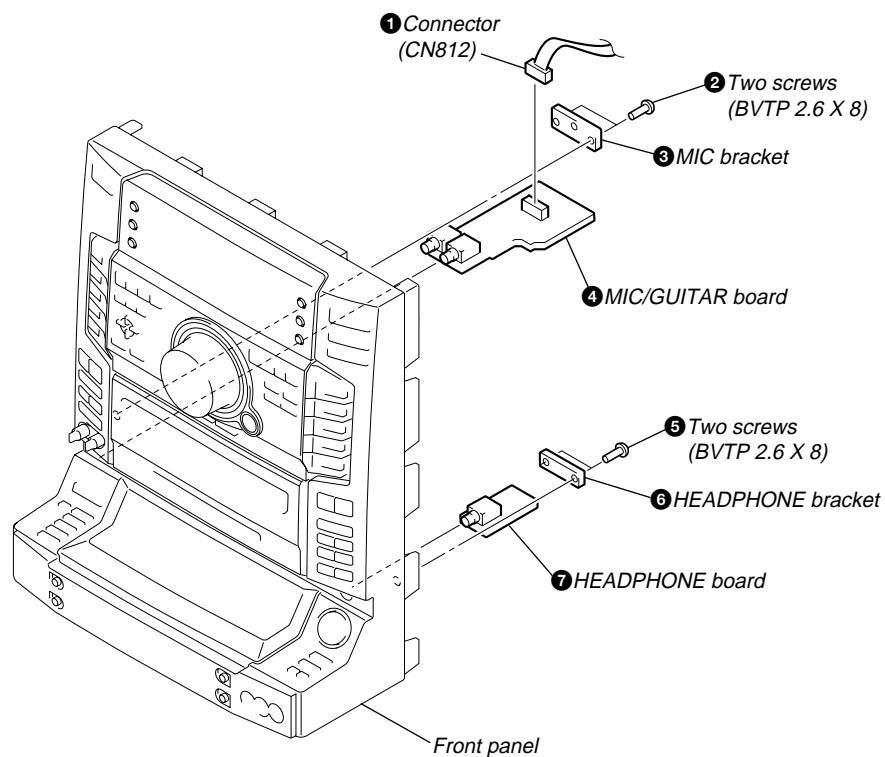
2-4. PANEL FL BOARD, TC-A BOARD, TC-B BOARD



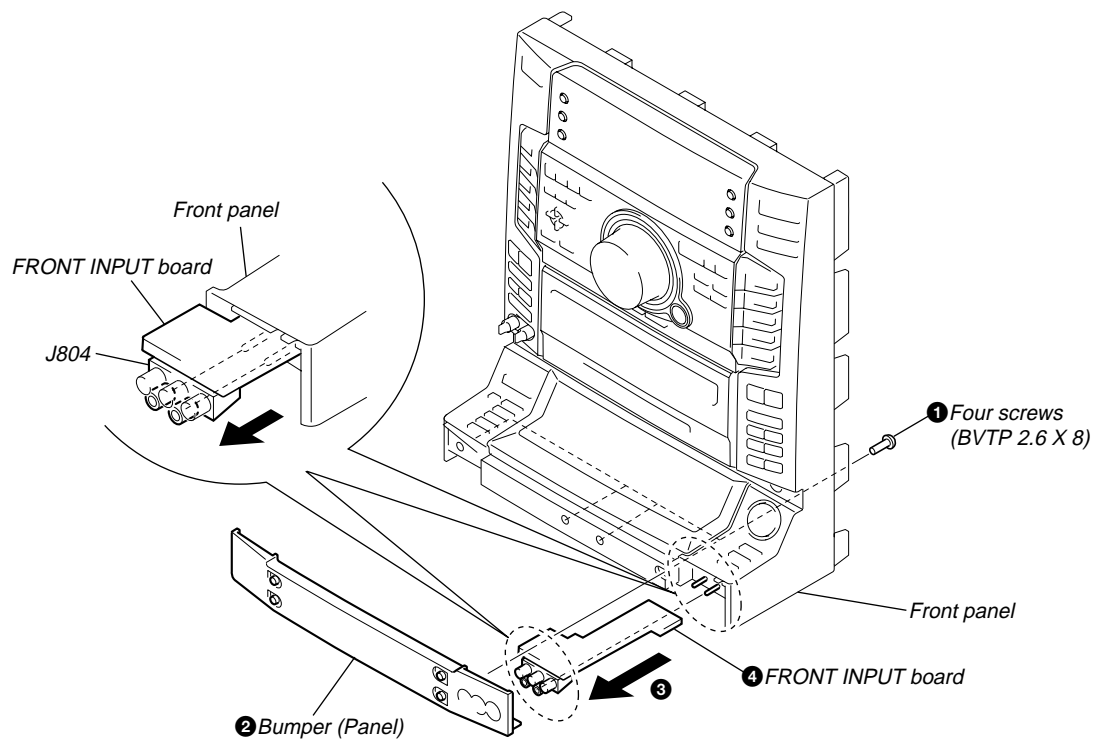
2-5. PANEL VR BOARD



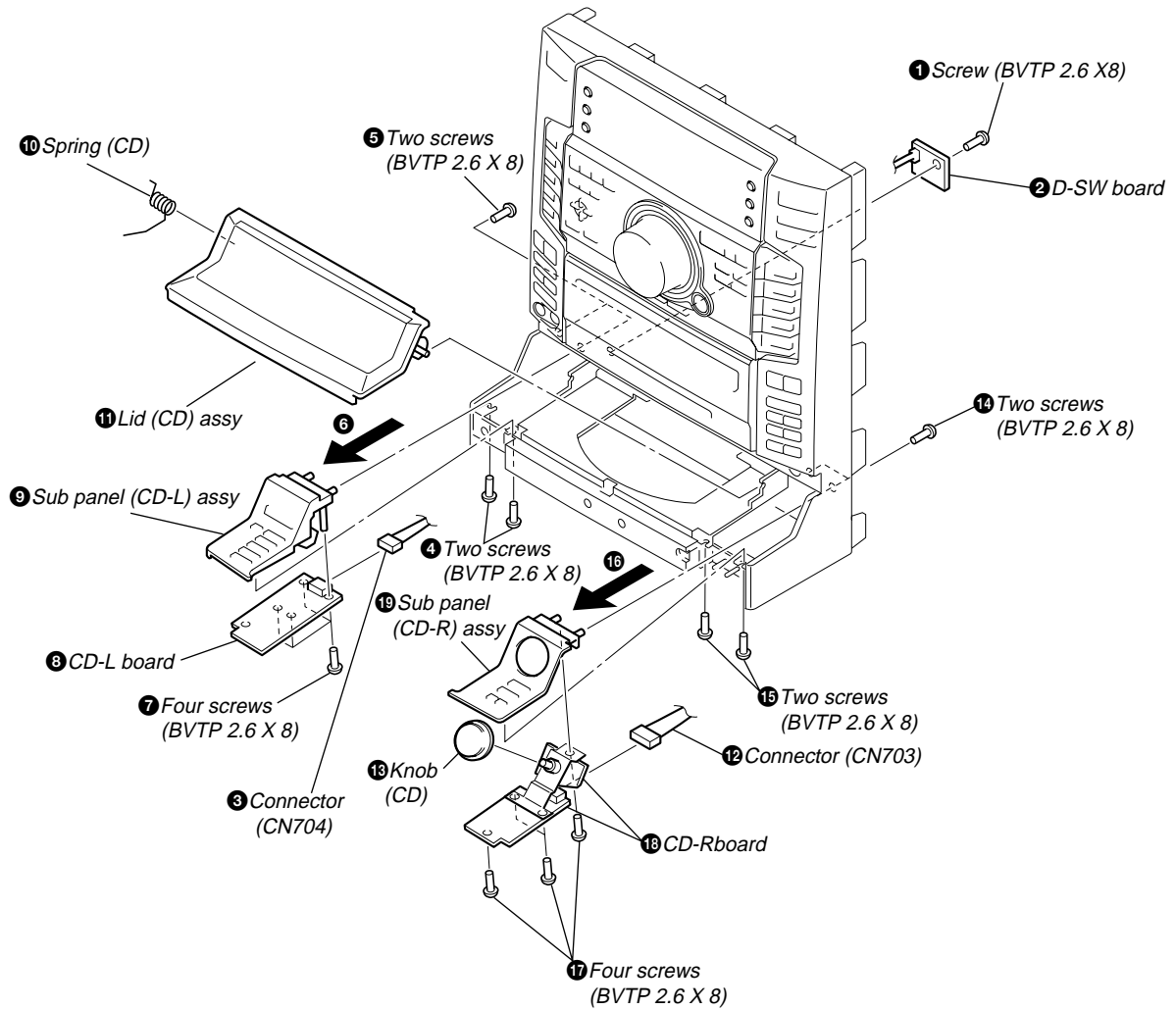
2-6. MIC/GUITAR BOARD, HEADPHONE BOARD



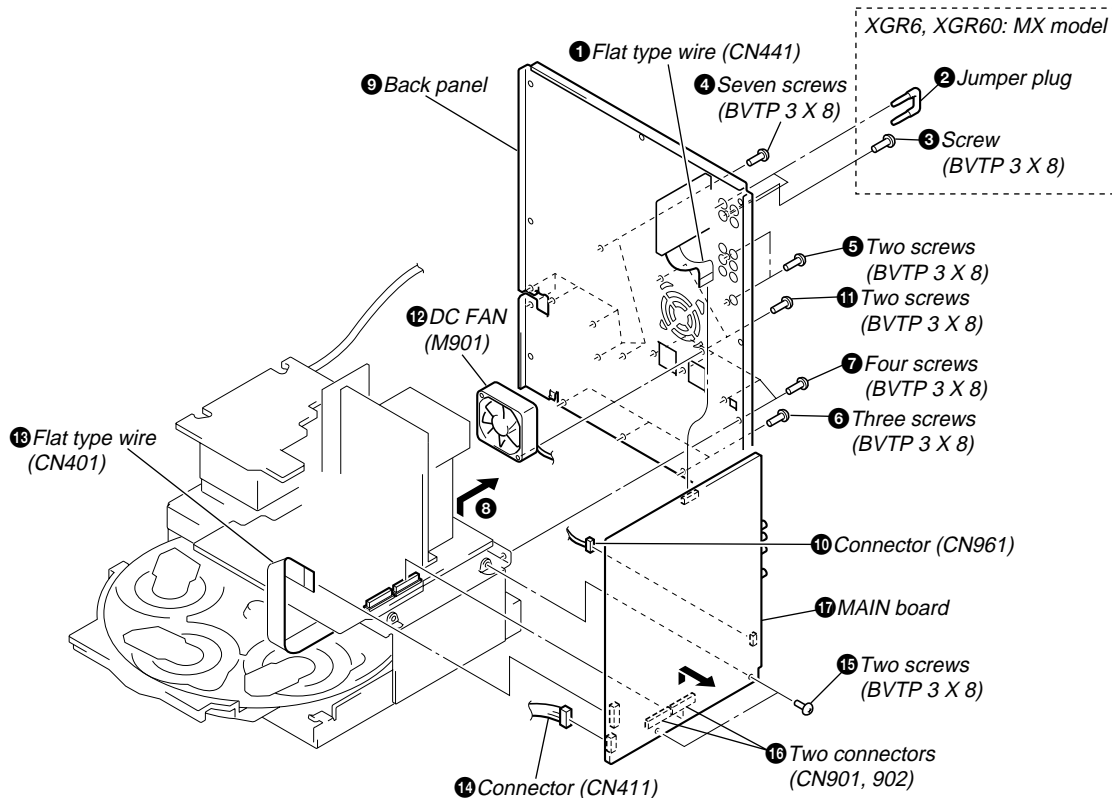
2-7. FRONT INPUT BOARD



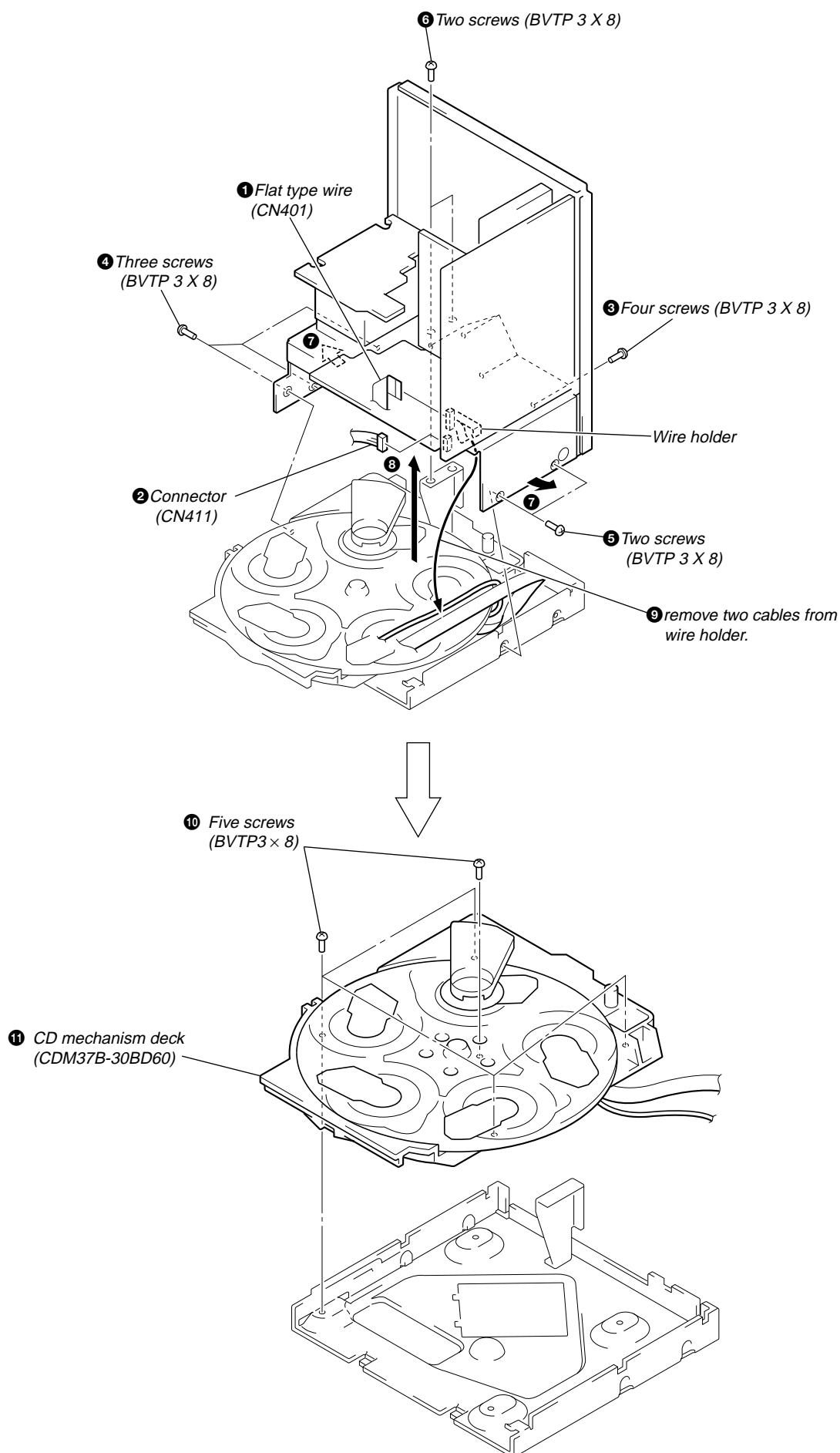
2-8. D-SW BOARD, CD-L BOARD, LID (CD) ASSY, CD-R BOARD



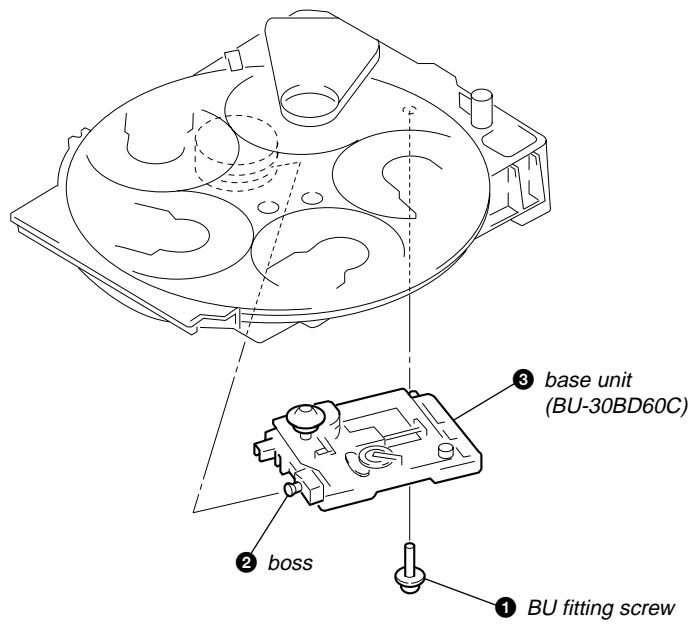
2-9. BACK PANEL, DC FAN, MAIN BOARD



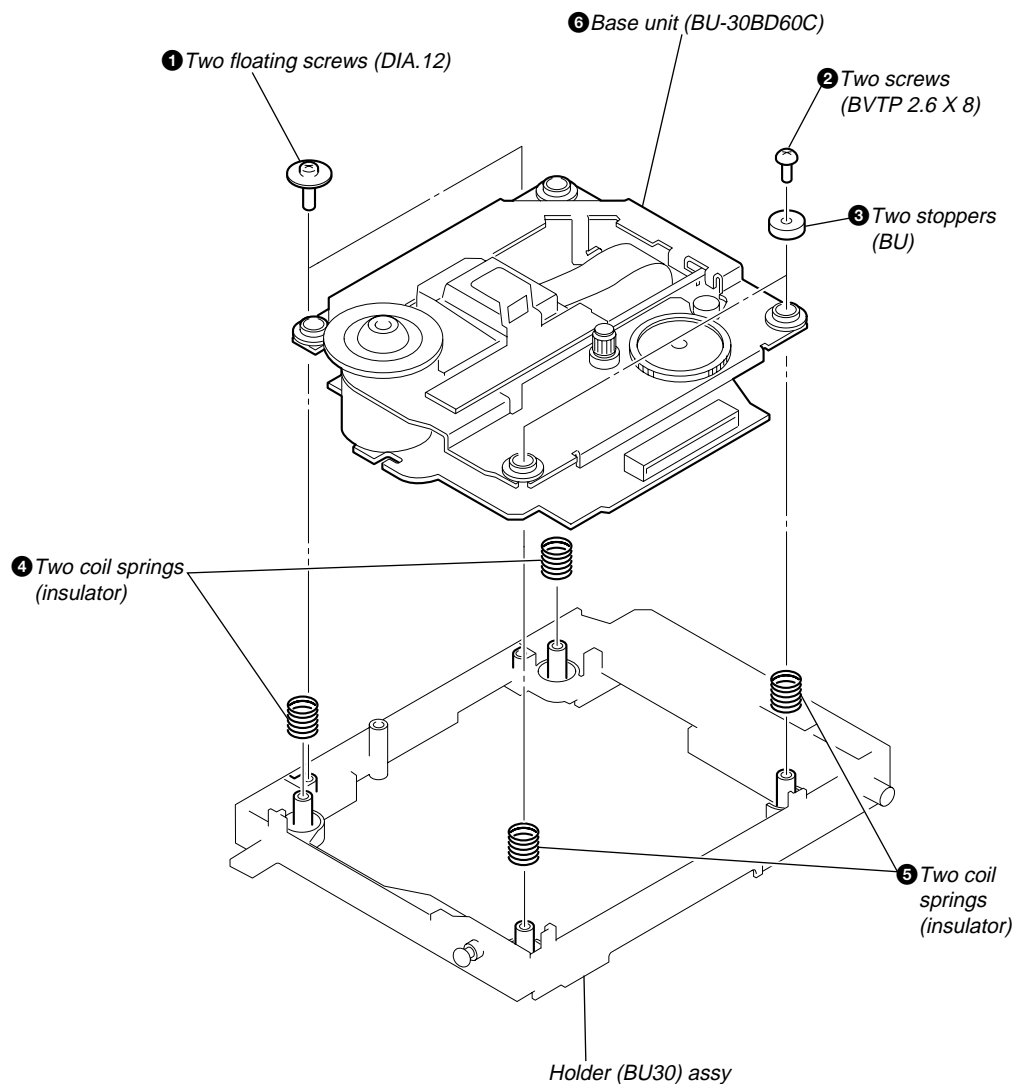
2-10. CD MECHANISM DECK (CDM37B-30BD60C)



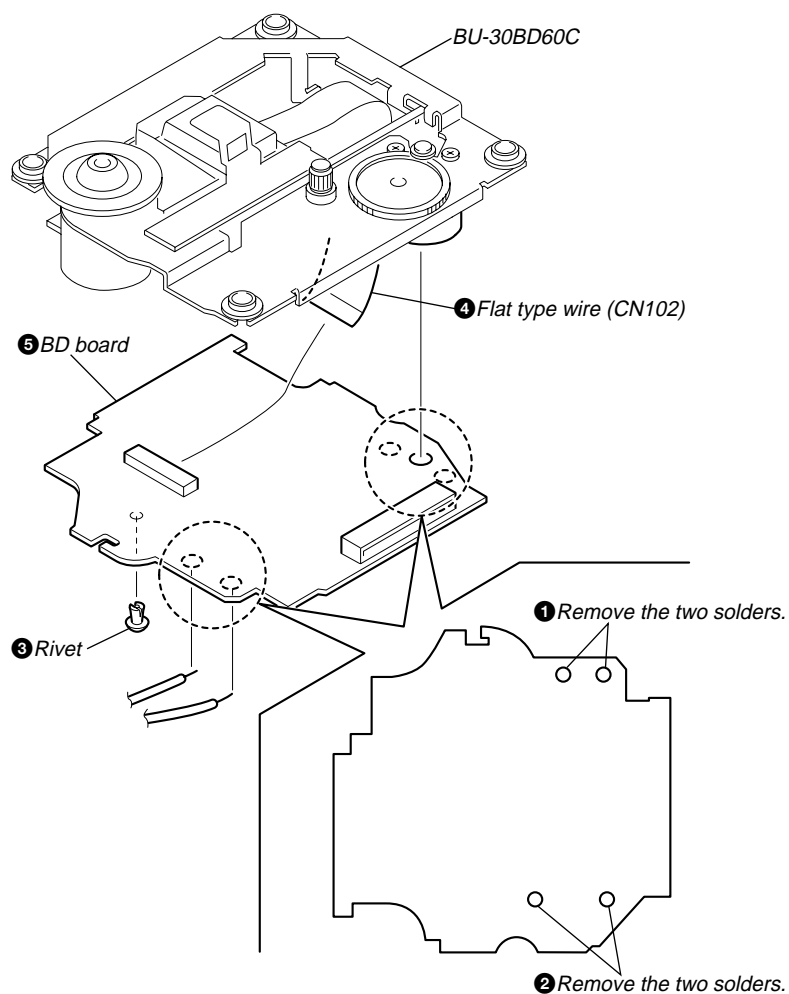
2-11. BASE UNIT-1 (BU-30BD60C)



2-12. BASE UNIT-2 (BU-30BD60C)

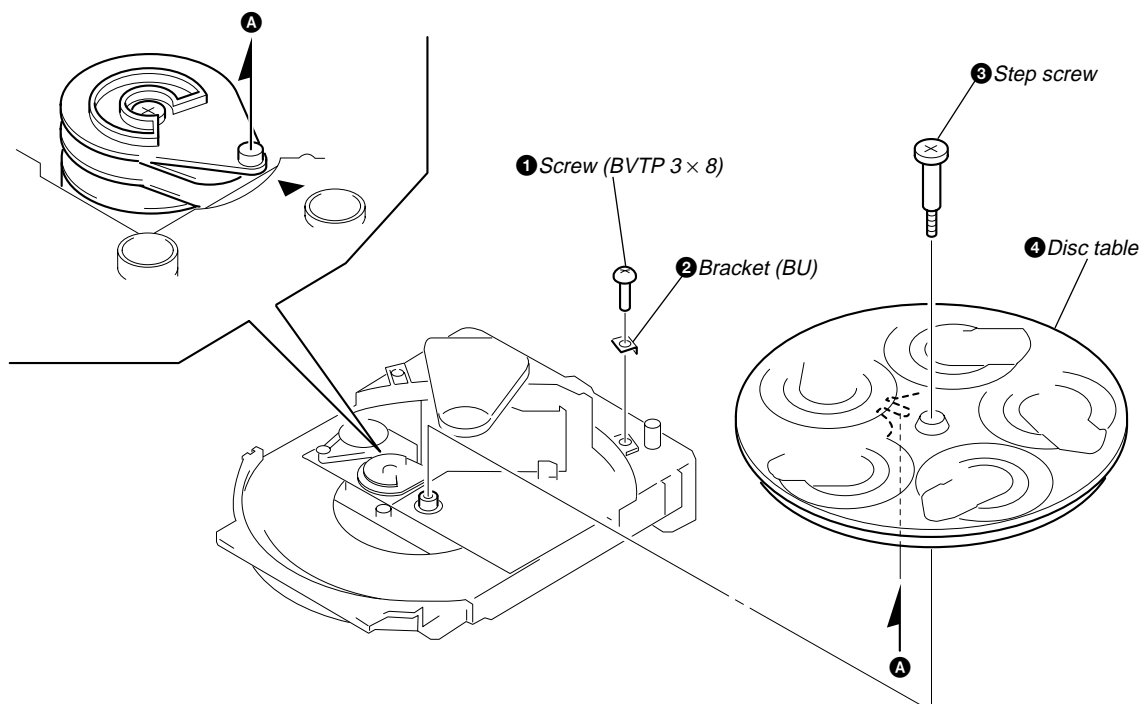


2-13. BD BOARD



2-14. DISC TABLE

Note: When the disc table is installed, adjust the positions of roller cam and mark ► as shown in the figure, then set to the groove of disc table.



SECTION 3 TEST MODE

[MC Cold Reset]

- The cold reset clears all data including preset data stored in the RAM to initial conditions. Execute this mode when returning the set to the customer.

Procedure:

- Turn the power ON or set to the DEMO mode.
- Press three buttons of **[CLOCK SET]**, **[TUNER ENTER]**, and **[I/O]** simultaneously.
- The set is reset, and displays "COLD RESET", then becomes DEMO mode.

[Change-over the AM Tuning Interval]

- The AM tuning interval can be changed over 9 kHz or 10 kHz.

Procedure:

- Press the **[I/O]** button to turn the power ON.
- Select the function "TUNER", and press the **[TUNER/BAND]** button to select the BAND "AM".
- Press the **[I/O]** button to turn the power OFF.
- Press the **[ENTER/NEXT]** and **[I/O]** buttons simultaneously, and the display on the fluorescent indicator tube changes to "AM 9 K STEP" or "AM 10 K STEP", and thus the tuning interval is changed over.

[CD Ship Mode] (No memory clear)

- This mode moves the optical pick-up to the position durable to vibration. Use this mode when returning the set to the customer after repair.

Procedure:

- Press the **[I/O]** button to turn the power ON.
- Press the **[EDIT]** and **[I/O]** buttons simultaneously.
- A message "LOCK" is displayed on the fluorescent indicator tube, and the CD delivery mode is set.

[LED and Fluorescent Indicator Tube All Lit, Key Check Mode]

Procedure:

- Press three buttons of **[CLOCK SET]**, **[ENTER/NEXT]**, and **[DISC 2]** simultaneously.
- LEDs and fluorescent indicator tube are all turned on.
- Press the **[DISC 1]** button, the MODE and DESTINATION are displayed fluorescent indicator tube.
- Each time the **[DISC 1]** button is pressed, the MC/GC category version is displayed in the following order.
- Press the **[DISC 2]** button, and the key check mode is activated.



- In the key check mode, the fluorescent indicator tube displays "K 0 J0 V0". Each time a button is pressed, "K" value increases to "K69" call the button is pressed. However, once a button is pressed, it is no longer taken into account. "J" value increases like 1, 2, 3 ... if turn the **[AMS]** JOG dial clock-wise, or it decreases like 0, 9, 8 ... if turn the **[AMS]** JOG dial counter-clockwise. "V" value increases like 1, 2, 3 ... if turn the **[VOLUME]** dial clockwise ("+" direction), or it decreases like 0, 9, 8 ... if turn the VOLUME dial counterclockwise ("- direction).
- To release from this mode, press three buttons in the same manner as step 1, or disconnect the power cord.

[Sled Servo Mode] (CD service mode)

- This mode can run the CD sled motor freely. Use this mode, for instance, when cleaning the pick-up.

Procedure:

- Select the function "CD".
- Press three buttons **[CLOCK SET]**, **[TUNER ENTER]**, and **[DISC 5]** simultaneously.
- The Sled Servo mode is selected, if "CD" is blanking on the fluorescent indicator tube.
- With the CD in stop status, press **[▶▶]** button in CD section to move the pick-up to outside track, or **[◀◀]** button to inside track.
- To exit from this mode, press **[I/O]** button turn to the power OFF.

Note:

- Always move the pick-up to most inside track when exiting from this mode. Otherwise, a disc will not be unloaded.
- Do not run the sled motor excessively, otherwise the gear can be chipped.

[Change-over of FUNCTION Name]

- The FUNCTION name of external input terminal can be changed over to VIDEO or MD. With the FUNCTION selected to "MD", about 5dB mute is applied to the input gain.

Procedure:

- Press **[I/O]** button to turn the power OFF.
- Press **[I/O]** button together with **[FUNCTION]** button for several seconds, and the power is turned on, the display of fluorescent indicator tube changes to "MD" or "VIDEO" instantaneously, and thus the FUNCTION is changed over.

[Aging Mode]

This mode can be used for operation check of tape deck section. Tape deck section work in parallel.

- If an error occurred:
The aging operation stops and display then status.
- If no error occurs:
The aging operation continues repeatedly.

Procedure:

- Load the tapes into the decks A and B respectively.
- Press the **[FUNCTION]** button to select the function "CD".
- Press the **[PLAY MODE]** button to set the "ALL DISCS" mode, and press the **[REPEAT]** button to "REPEAT" off.
- Press three buttons of **[CLOCK SET]**, **[TUNER ENTER]**, and **[DISC 4]** simultaneously.
- The aging mode is activated, if the indicator of disc tray number on the fluorescent indicator tube is blinking.
- To release from the aging mode, press the **[I/O]** button to turn the power OFF and operate the cold reset. (Refer to the "MC Cold Reset")

1. Display at the Aging Mode

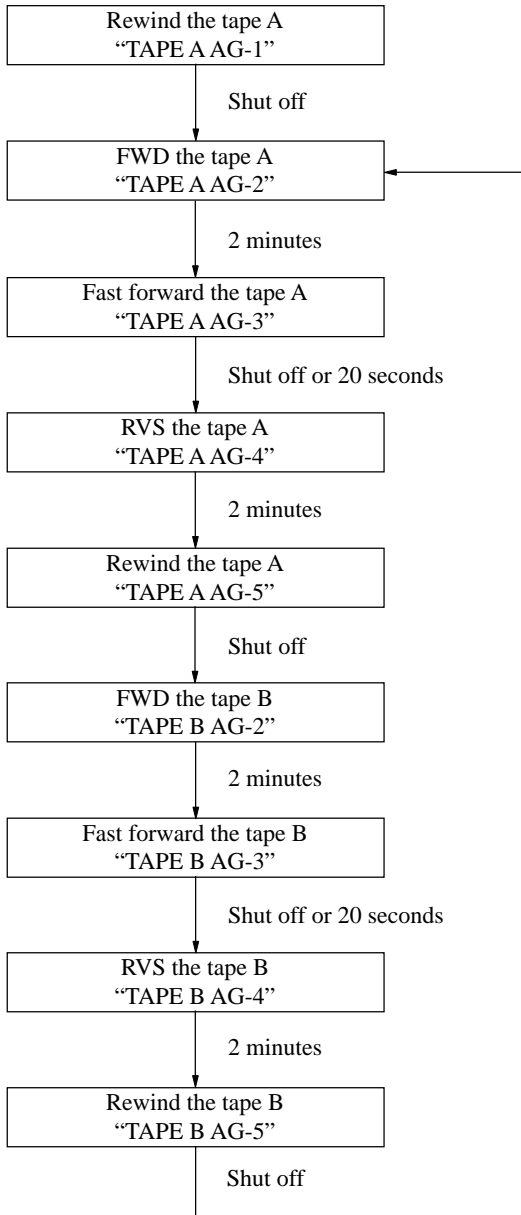
- Display operating state of tape deck section alternately.
- If an error occurred, stop display.

HCD-XGR6/XGR60

2. Tape Deck Section

- The sequence during the aging mode is following as below.
- If an error occurred, stop display that step.

Aging mode sequence (Tape deck section):

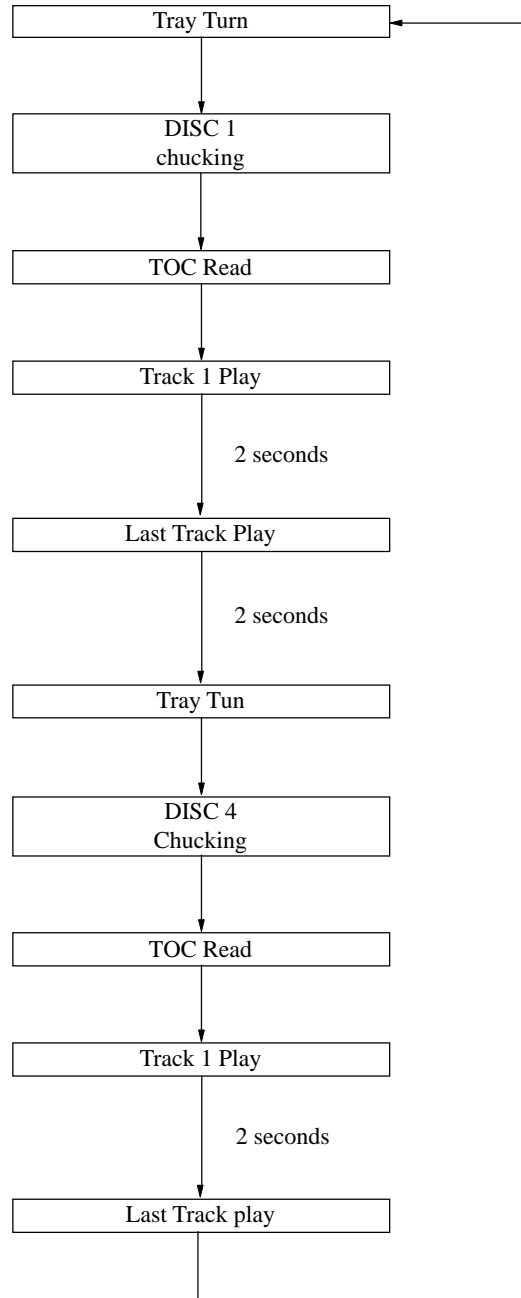


Note: "TAPE * AG- *" is display of each step.

3. CD Section

- The sequence during the aging mode is following as below.
- If an error occurred, stop display that step.




Aging mode sequence (CD section):



[VACS ON/OFF]

- The volume control by VACS is turned ON/OFF.

Procedure:

1. Press the  button to turn the power ON.
2. Press the  and  buttons simultaneously.
3. The reaction display appears when switching ON/OFF.

SECTION 4 MECHANICAL ADJUSTMENTS

Precaution

- Clean the following parts with a denatured alcohol-moistened swab:
 - record/playback heads
 - pinch rollers
 - erase head
 - rubber belts
 - capstan
 - idlers
- Demagnetize the record/playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed with the rated power supply voltage unless otherwise noted.

Torque Measurement

Mode	Torque Meter	Meter Reading
FWD	CQ-102C	2.9~6.9 mN•m (30 to 70 g•cm) (0.42 – 0.97 oz•inch)
FWD back tension		0.19~0.59 mN•m (2 to 6 g•cm) (0.03 – 0.08 oz•inch)
FF/REW	CQ-201B	7.8~16.7 mN•m (80 to 170 g•cm) (1.11 – 2.36 oz • inch)

SECTION 5 ELECTRICAL ADJUSTMENTS

DECK SECTION	0 dB = 0.775 V
---------------------	----------------

Precaution

- Demagnetize the record/playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjust.
- The adjustments should be performed with the rated power supply voltage unless otherwise noted.
- The adjustments should be performed in the order given in this service manual. (As a general rule, playback circuit adjustment should be completed before performing recording circuit adjustment.)
- The adjustments should be performed for both L-CH and R-CH.
- Switches and controls should be set as follows unless otherwise specified.
- Set to the DOLBY NR OFF.
- Set to the test mode.
 - (1) Press the **I/⏻** button to turn the power ON.
 - (2) Select the function "TAPE A or B".
 - (3) Press the button of **⌚/CLOCK SET**, **TUNER ENTER**, and **DISC 3** simultaneously, to set the tape deck test mode and displays "TEST MODE" on the fluorescent indicator tube.
 - (4) To release from the test mode, press the **I/⏻** button.

• Test Tape

Tape	Signal	Used for
P-4-A100	10 kHz, - 10 dB	Azimuth Adjustment
WS-48B	3 kHz, 0 dB	Tape Speed Adjustment
P-4-L300	315 Hz, 0 dB	Playback Level Adjustment

HCD-XGR6/XGR60

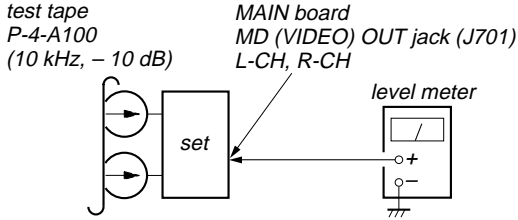
Record/Playback Head Azimuth Adjustment

DECK A **DECK B**

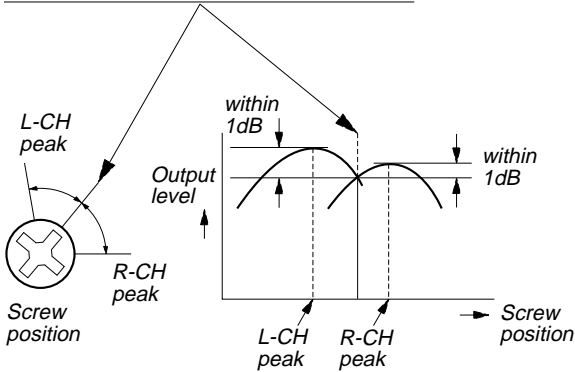
Note: Perform this adjustments for both decks

Procedure:

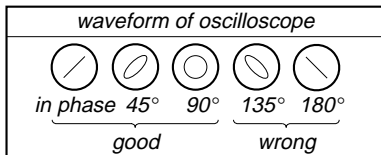
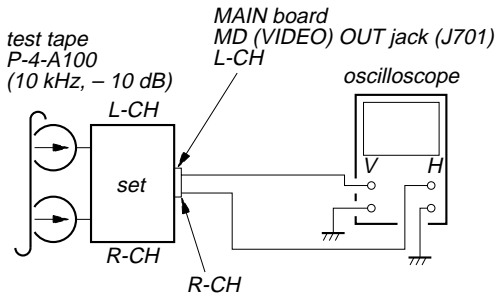
1. Mode: Playback (FWD)



2. Turn the adjustment screw and check output peaks. If the peaks do not match for L-CH and R-CH, turn the adjustment screw so that outputs match within 1dB of peak.

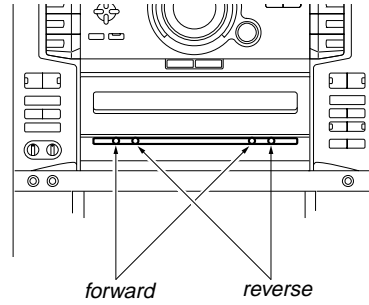


3. Mode: Playback



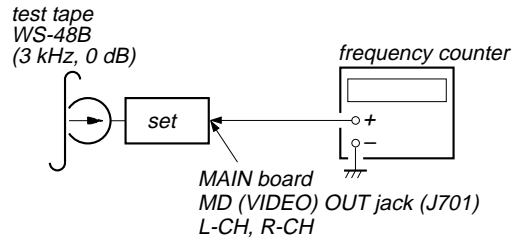
4. Repeat step 1 to 3 in playback (REV) mode.
5. After the adjustments, apply suitable locking compound to the parts adjusted.

Adjustment Location: Playback Head (Deck A).
Record/Playback/Erase Head (Deck B).



Tape Speed Adjustment **DECK B**

Mode: Playback



1. Insert the WS-48B into the deck B.
2. Press the button on the deck B.
3. Press the **H SPEED DUB** button in playback mode. Then at HIGH speed mode.
4. Adjust RV392 on the LEAF SW board do that frequency counter reads $6,000 \pm 180$ Hz.
5. Press the **H SPEED DUB** button. Then back to NORMAL speed mode.
6. Adjust RV391 on the LEAF SW board so that frequency counter reads $3,000 \pm 90$ Hz.

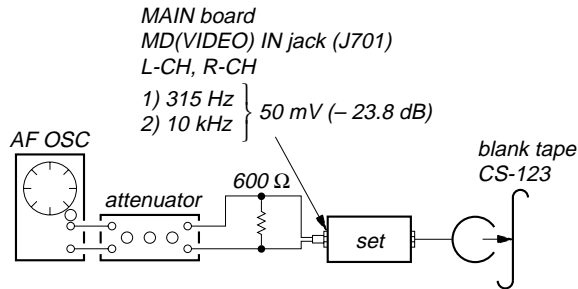
Adjustment Location: MAIN board

Sample value of Wow and Flutter: 0.3% or less W.RMS (JIS) (WS-48B)

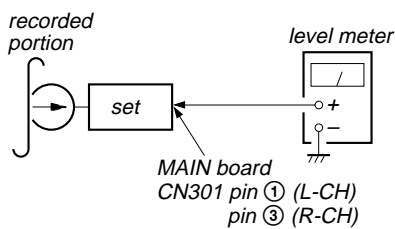
REC Bias Adjustment DECK B

Procedure:

1. Mode: Record
FUNCTION: VIDEO



2. Mode: Playback



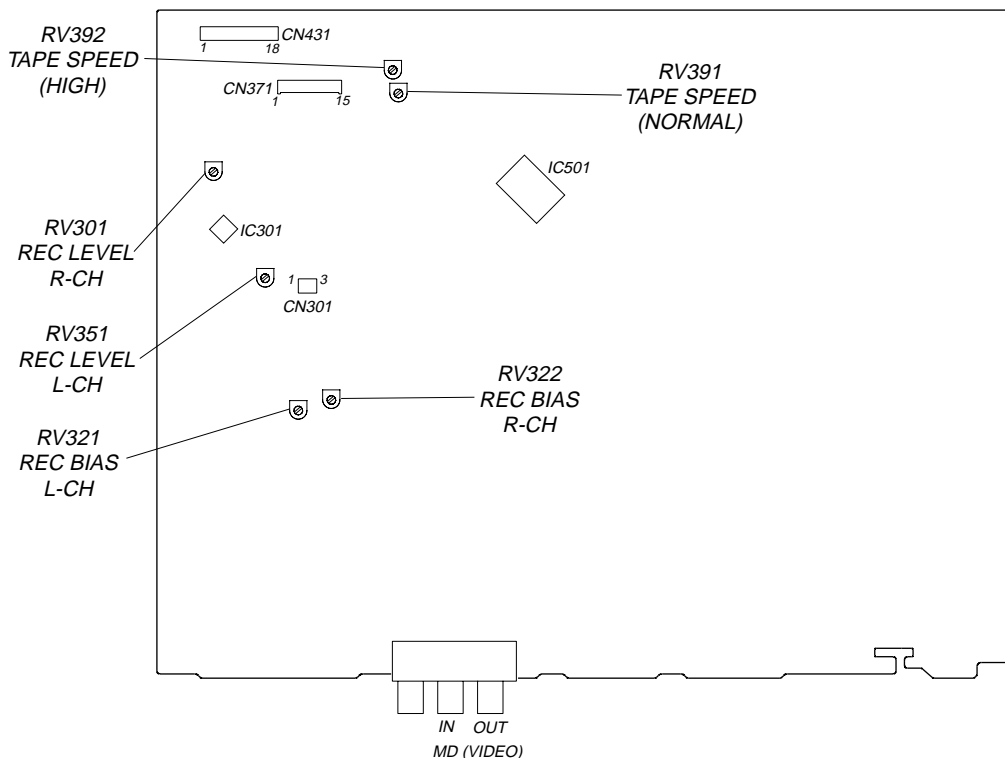
3. Confirm playback the signal recorded in step 1 become specification values as follows.
If these values are out of specification values, adjust the RV321 (L-CH) and RV322 (R-CH) on the MAIN board to repeat steps 1 and 2.

Adjustment level: The playback output of 10kHz level difference against 315 Hz reference should ± 0.5 dB.

Adjustment Location: MAIN board

Adjustment Location: MAIN board

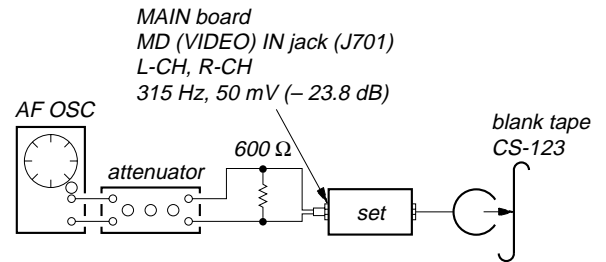
- MAIN BOARD (Component Side) -



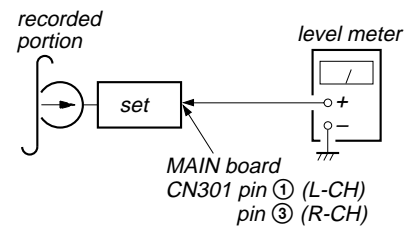
REC Level Adjustment DECK B

Procedure:

1. Mode: Record
FUNCTION: VIDEO



2. Mode: Playback



3. Confirm playback the signal recorded in step 1 become specification values as follows.
If these values are out of specification values, adjust the RV351 (L-CH) and RV301 (R-CH) on the MAIN board to repeat steps 1 and 2.

Specification values:

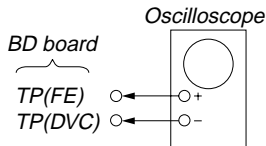
CN301 playback level: 47.2 to 53.0 mV (-24.3 to -23.3 dB)

CD SECTION

Note :

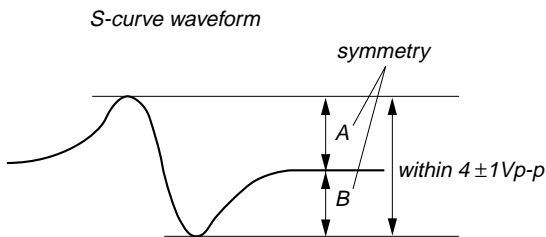
1. CD Block is basically designed to operate without adjustment. Therefore, check each item in order given.
2. Use LUV-P01 (4-999-032-01) unless otherwise indicated.
3. Use an oscilloscope with more than 10M impedance.
4. Clean the object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.

S-Curve Check



Procedure :

1. Connect oscilloscope to TP (FE).
2. Connect between TP (FE) and TP (DVC ($\cong 1.65$ V) by lead wire.
3. Press the button to turn the power ON.
4. Load a disc (LUV-P01) and actuate the focus search. (In consequence of open and close the disc tray, actuate the focus search)
5. Confirm that the oscilloscope waveform (S-curve) is symmetrical between A and B. And confirm peak to peak level within 2 ± 0.5 Vp-p.

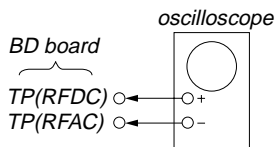


6. After check, remove the lead wire connected in step 2.

Note : • Try to measure several times to make sure than the ratio of A : B or B : A is more than 10 : 7.

- Take sweep time as long as possible and light up the brightness to obtain best waveform.

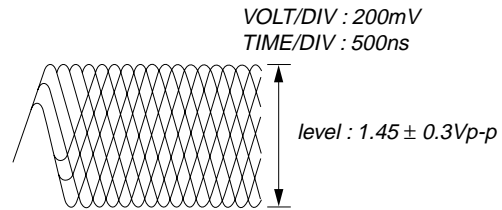
RF Level Check



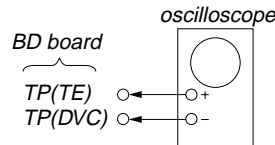
Procedure :

1. Connect oscilloscope to TP2 (RFDC) and TP1 (RFAC).
2. Press the button to turn the power ON.
3. Load a disc (LUV-P01) and playback.
4. Confirm that oscilloscope waveform is clear and check RF signal level is correct or not.

Note: Clear RF signal waveform means that the shape “ \diamond ” can be clearly distinguished at the center of the waveform.

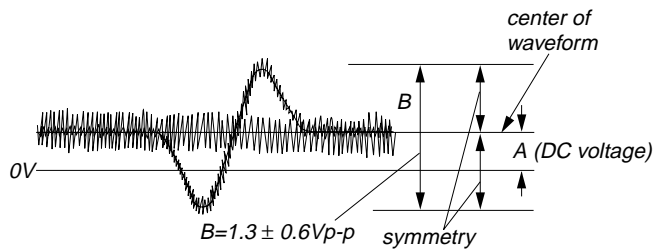


E-F Balance (1 Track jump) Check



Procedure:

1. Connect oscilloscope to TP (TE) and TP (DVC) board.
2. Press the button to turn the power ON.
3. Load a disc (LUV-P01) and playback the number nine track.
4. Press the button. (Becomes the 1 track jump mode.)
5. Confirm that the level B and A (DC voltage) on the oscilloscope waveform.

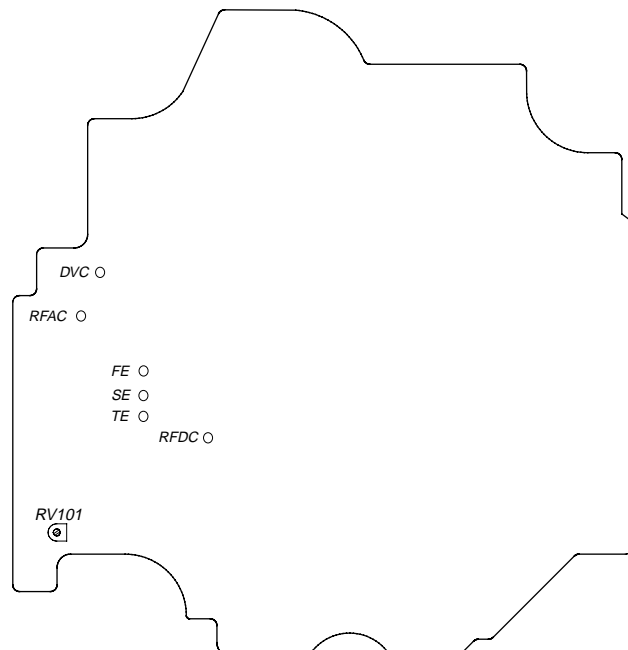


Specified level: $\frac{A}{B} \times 100 = \text{less than } -22\%$

6. Adjust RV101 so that A (DC voltage) becomes 0.

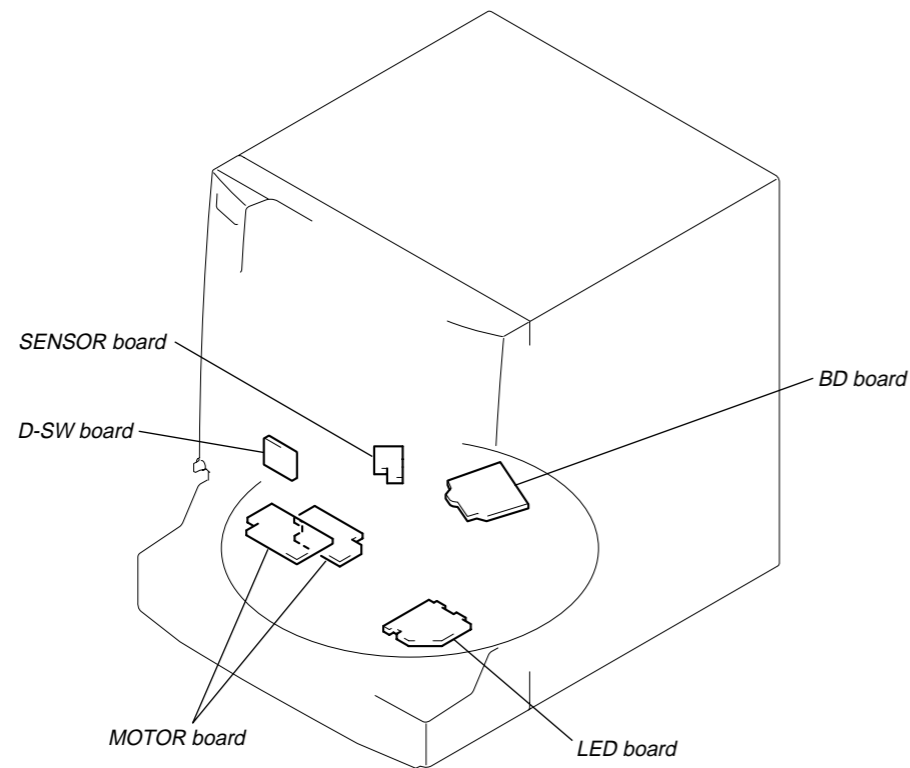
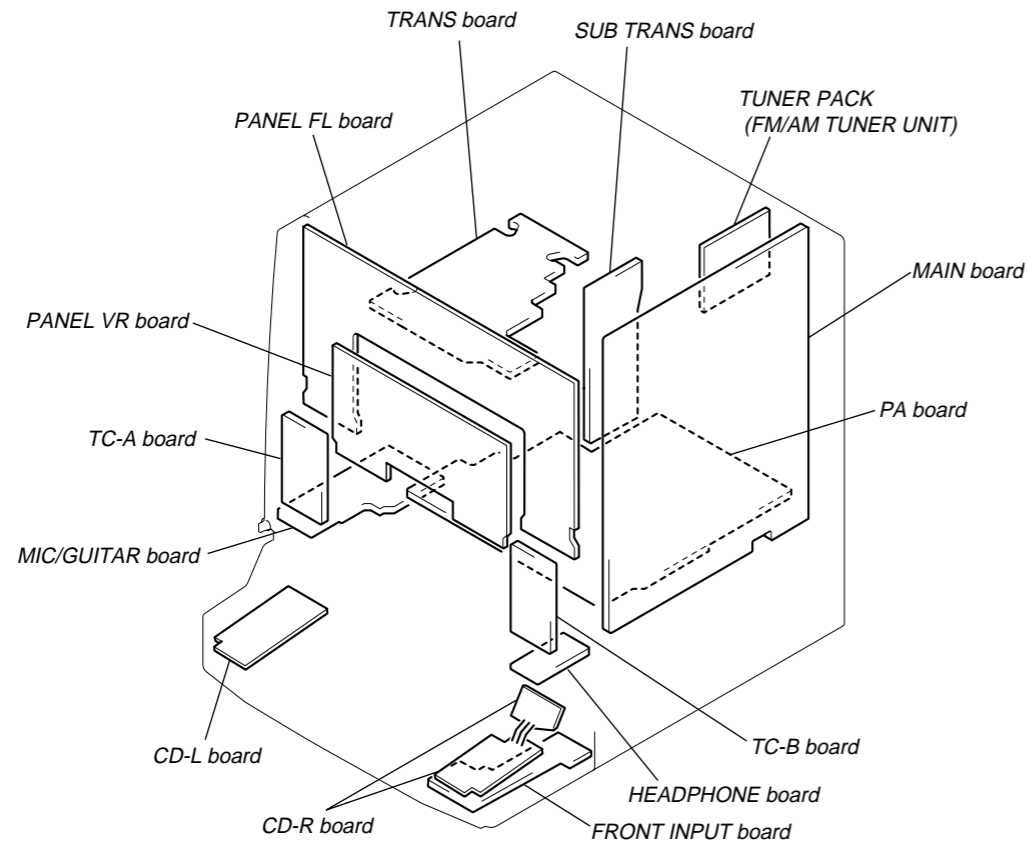
Checking Location:

[BD BOARD]



**SECTION 6
DIAGRAMS**

6-1. CIRCUIT BOARD LOCATION



Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF : $\mu\mu\text{F}$ 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4\text{W}$ or less unless otherwise specified.
- : nonflammable resistor.
- : fusible resistor.
- : panel designation.

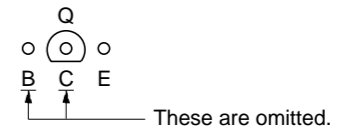
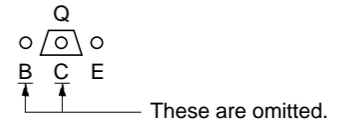
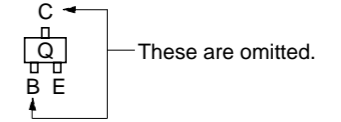
Note:

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

- : B+ Line.
- : B- Line.
- : adjustment for repair.
- Voltages and waveforms are dc with respect to ground under no-signal conditions.
- BD board section
no mark: CD PLAY
- Other board section
no mark: TUNER (FM/AM)
(): TAPE PLAY
< >: TAPE REC
[]: CD PLAY
- Voltages are taken with a VOM (Input impedance $10\text{M}\Omega$). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
 : TUNER (FM/AM)
 : TAPE PLY (DECK A)
 : TAPE PLY (DECK B)
 : RECORD
 : CD PLY (ANALOG OUT)
 : CD PLY (DIGITAL OUT)
 : MIC INPUT
- Abbreviation
AR : Argentina model
MX : Mexican model
E51 : Chilean and Peruvian model

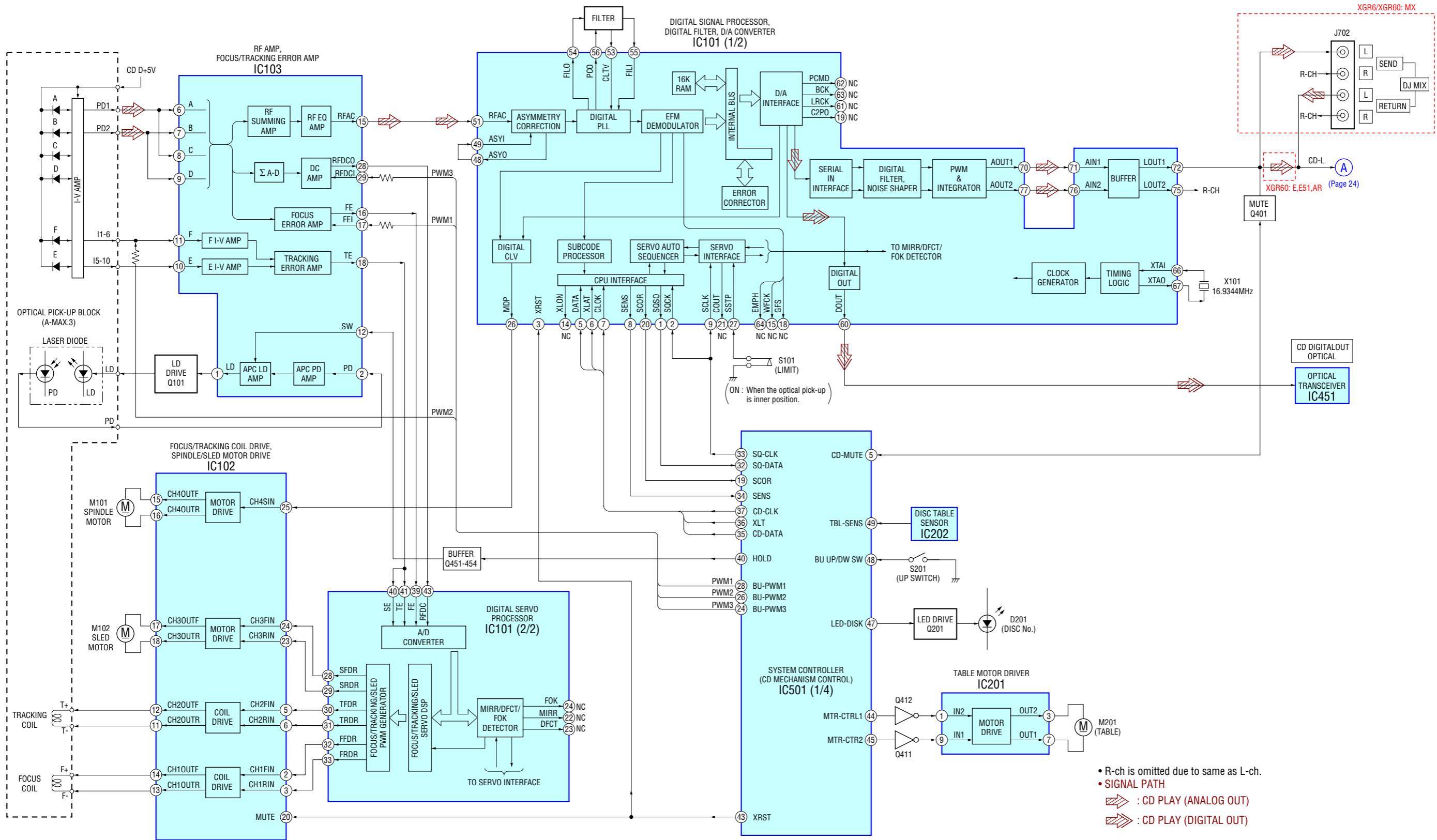
Note on Printed Wiring Boards:

- : parts extracted from the component side.
- : Pattern from the side which enables seeing. (The other layers' Patterns are not indicated.)
- Indication of transistor.

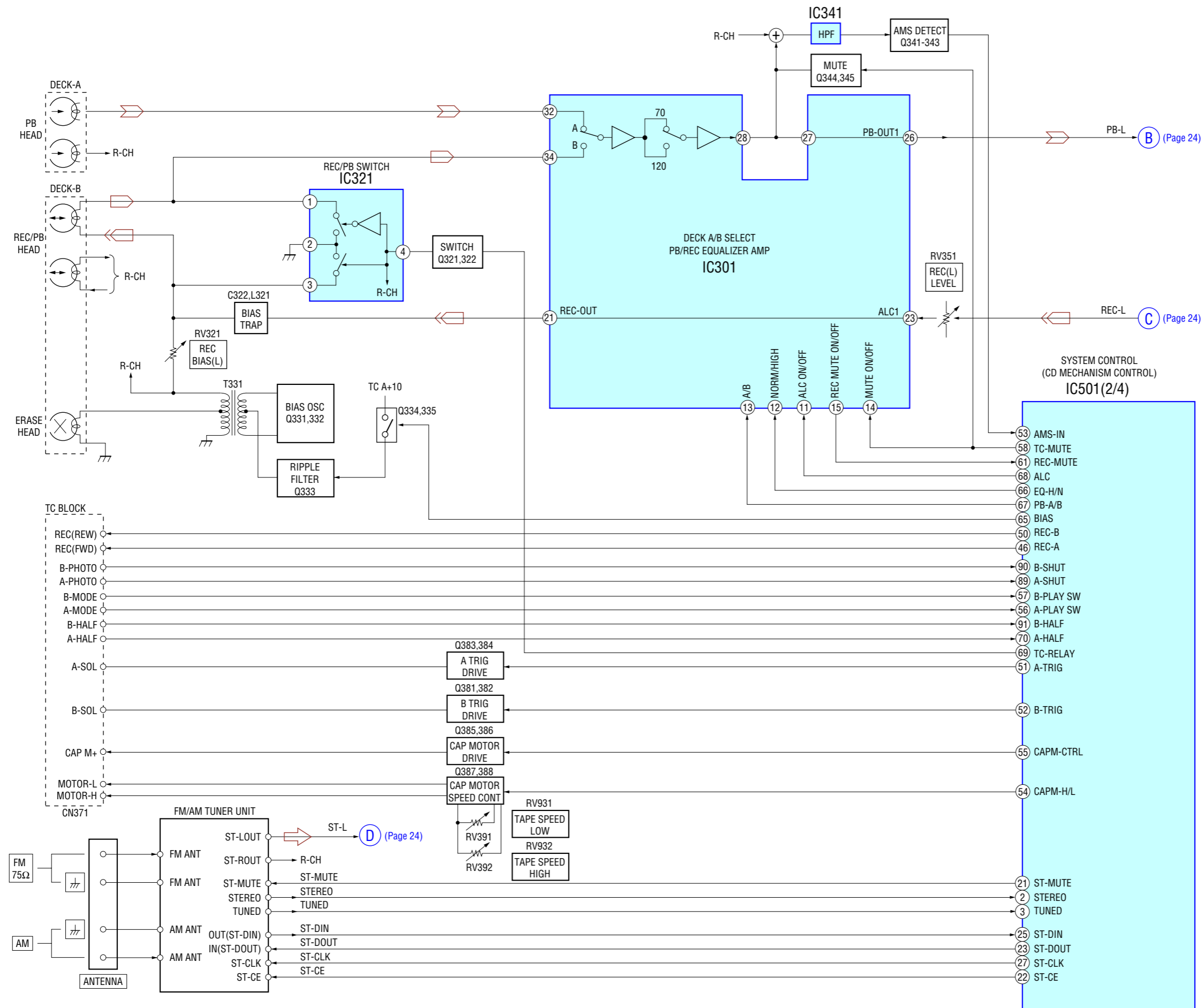


HCD-XGR6/XGR60

6-2. BLOCK DIAGRAMS - CD SERVO SECTION -



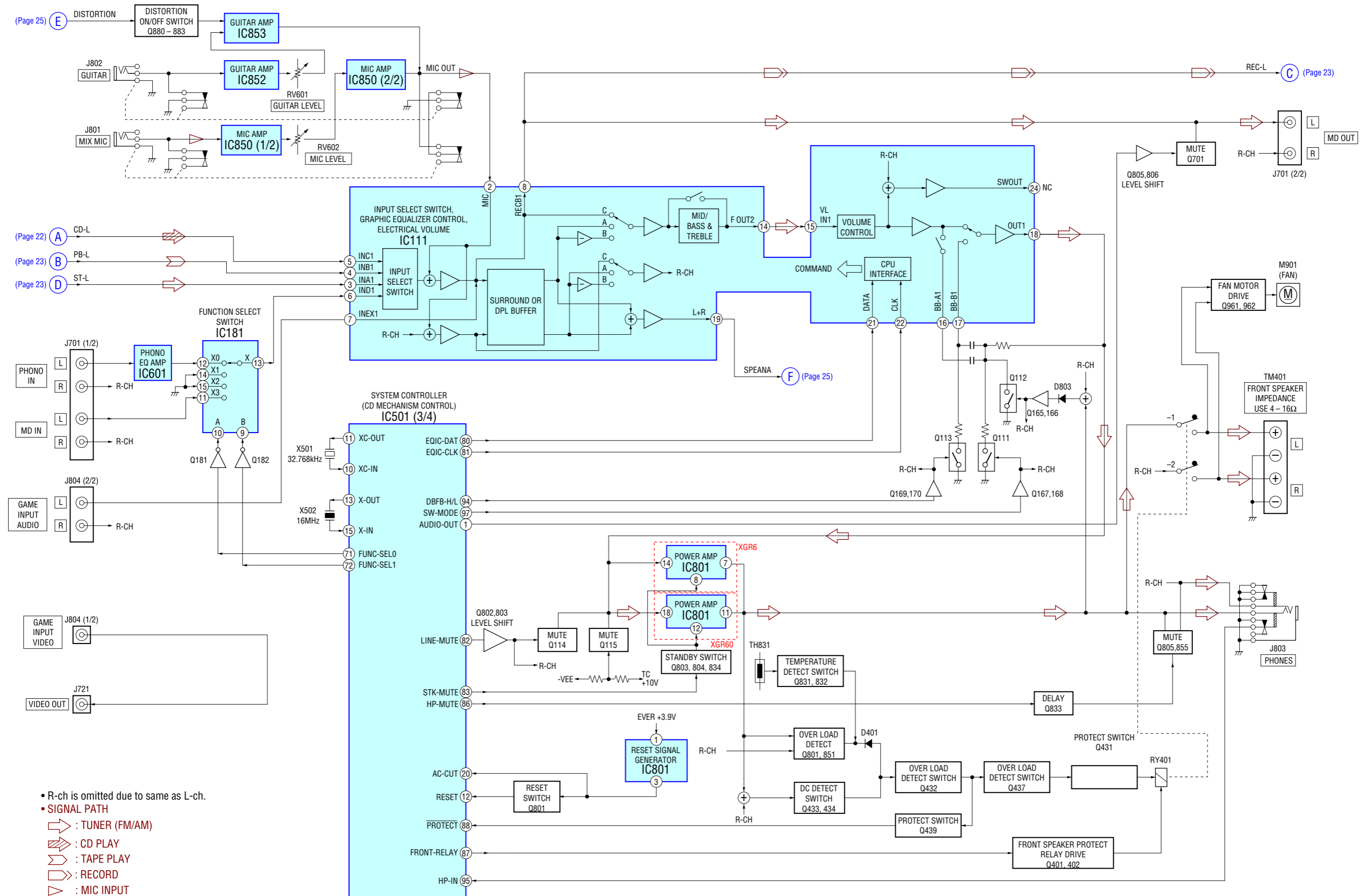
-TUNER/TAPE DECK SECTION -



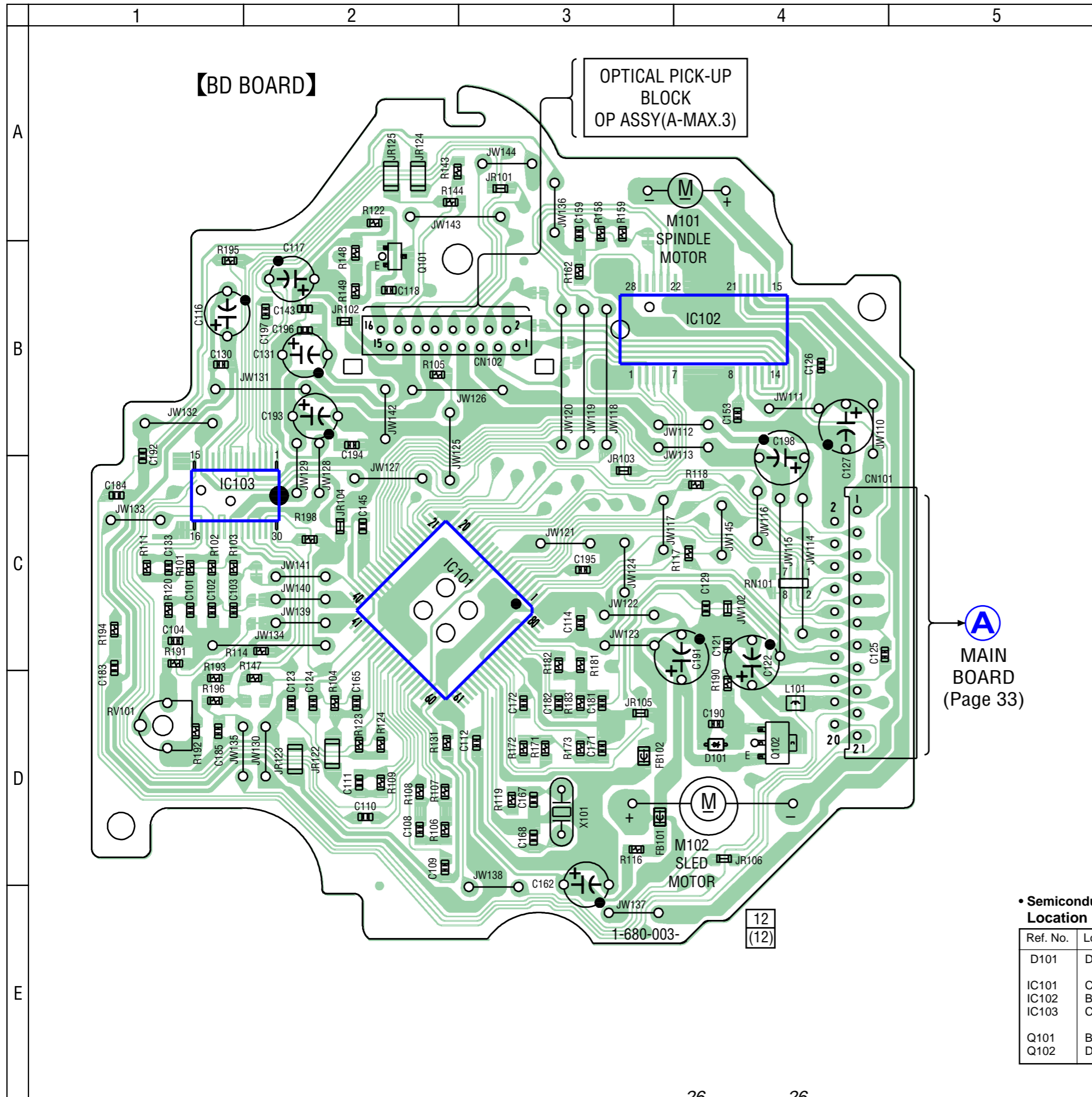
- R-ch is omitted due to same as L-ch.
- SIGNAL PATH
 - ➡ : TUNER (FM/AM)
 - ➡ : PLAYBACK (DECK A)
 - ➡ : PLAYBACK (DECK B)
 - ➡ : RECORD

HCD-XGR6/XGR60

- MAIN SECTION -



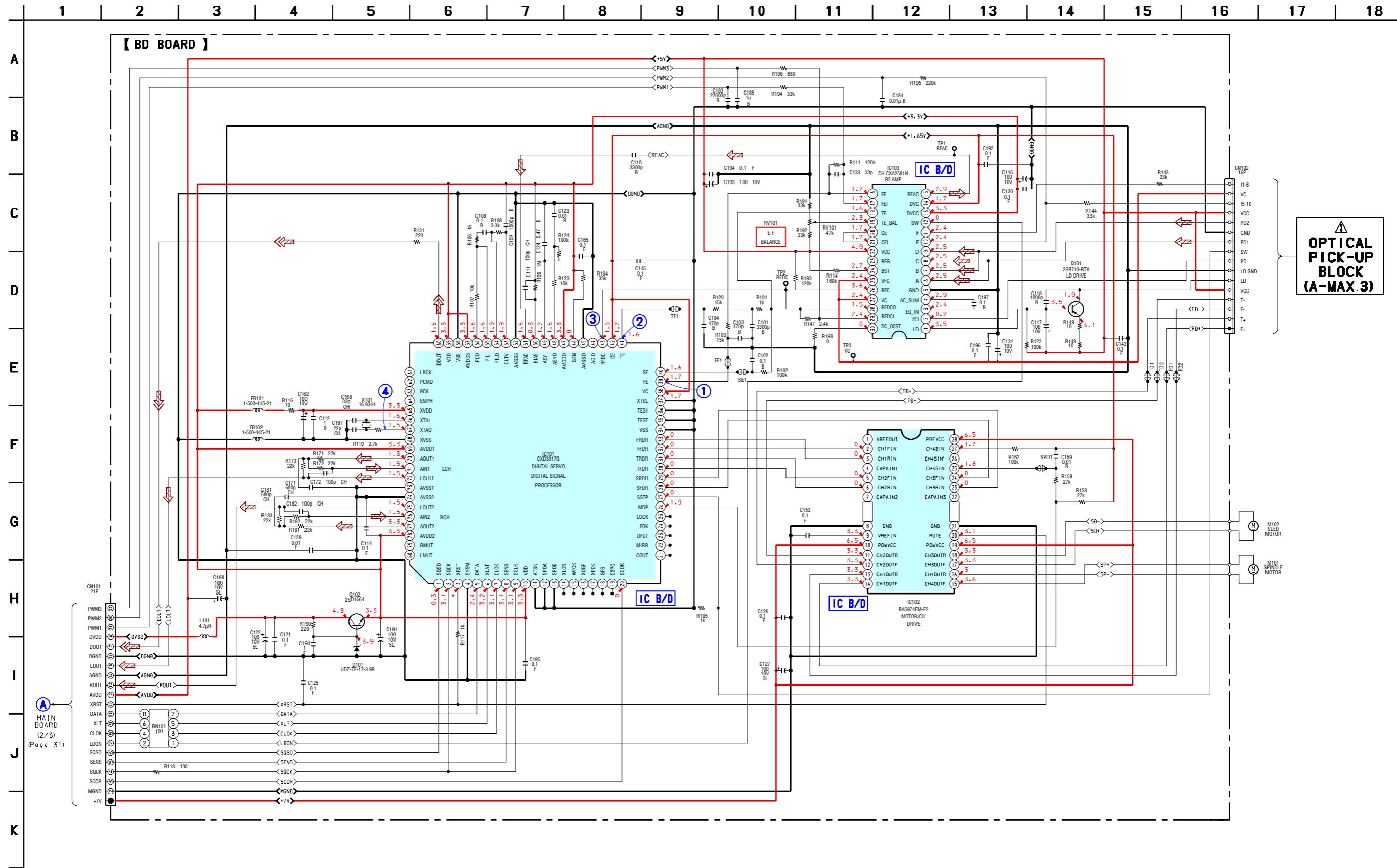
- R-ch is omitted due to same as L-ch.
- SIGNAL PATH
- ➡ : TUNER (FM/AM)
- ➡ : CD PLAY
- ➡ : TAPE PLAY
- ➡ : RECORD
- ➡ : MIC INPUT



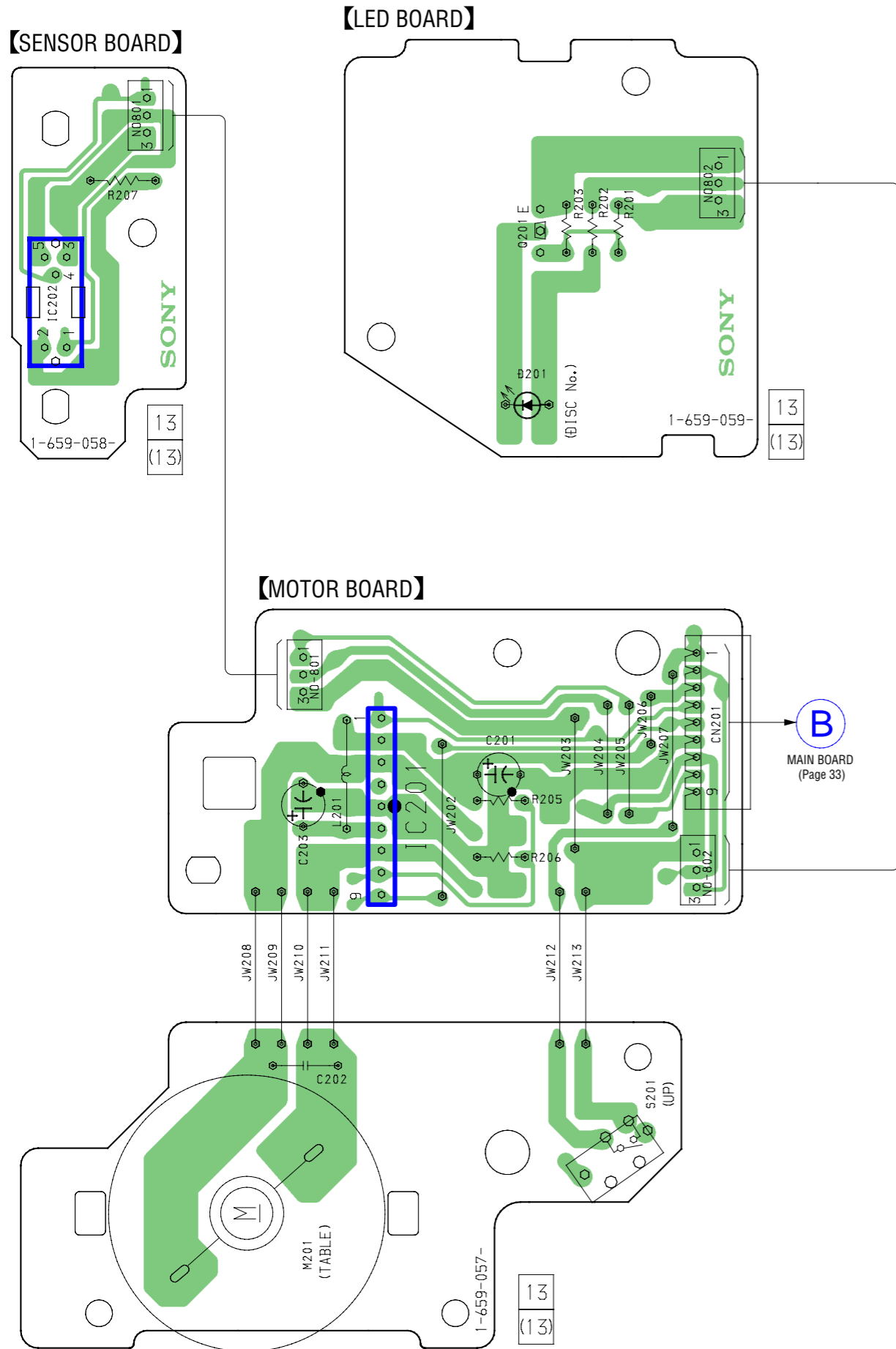
• Semiconductor Location

Ref. No.	Location
D101	D-4
IC101	C-2
IC102	B-4
IC103	C-1
Q101	B-2
Q102	D-4

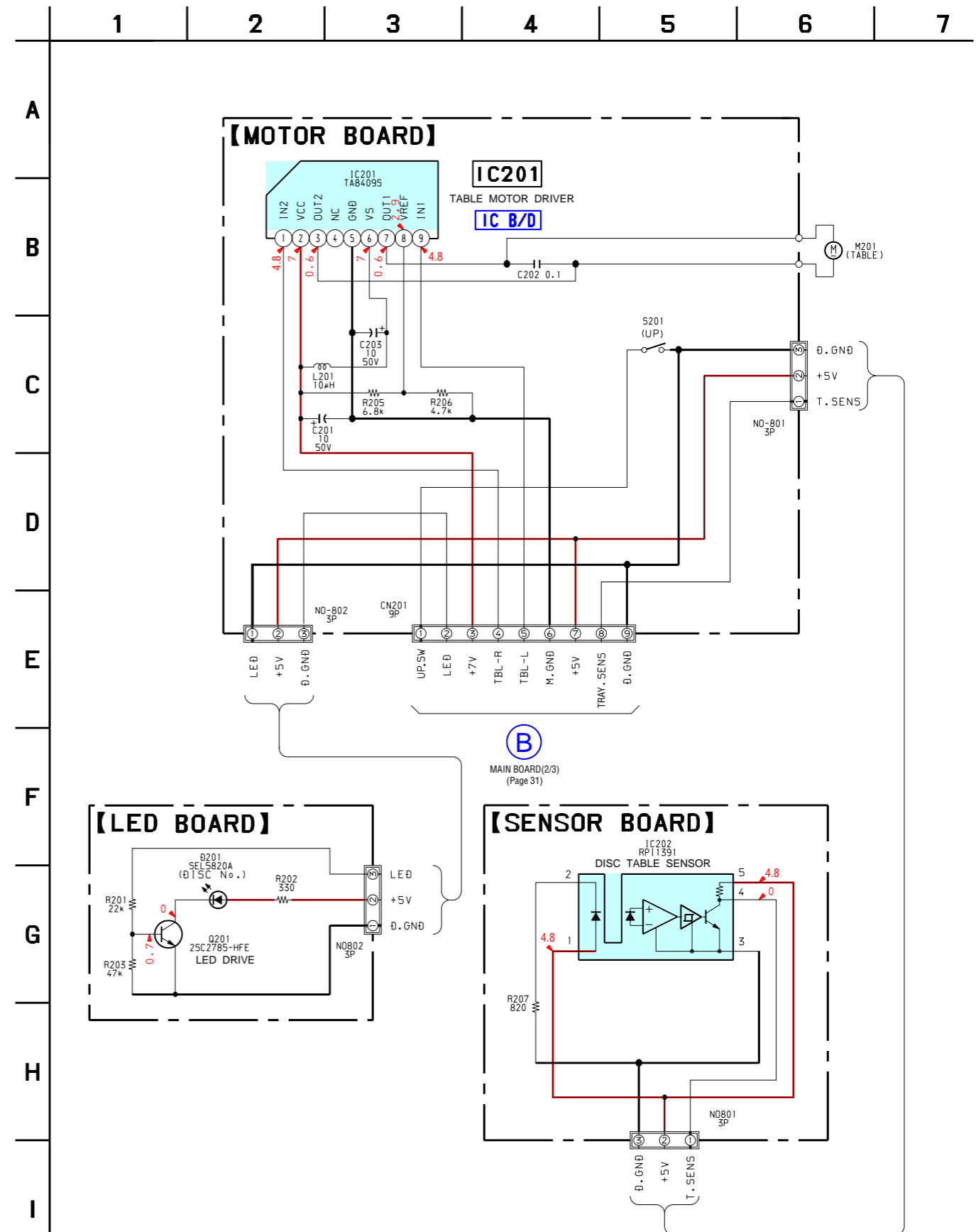
6-4. SCHEMATIC DIAGRAM – BD SECTION – • See page 44 for Waveforms. • See page 44 for IC Pin Function. • See page 50,51 for IC Block Diagrams.



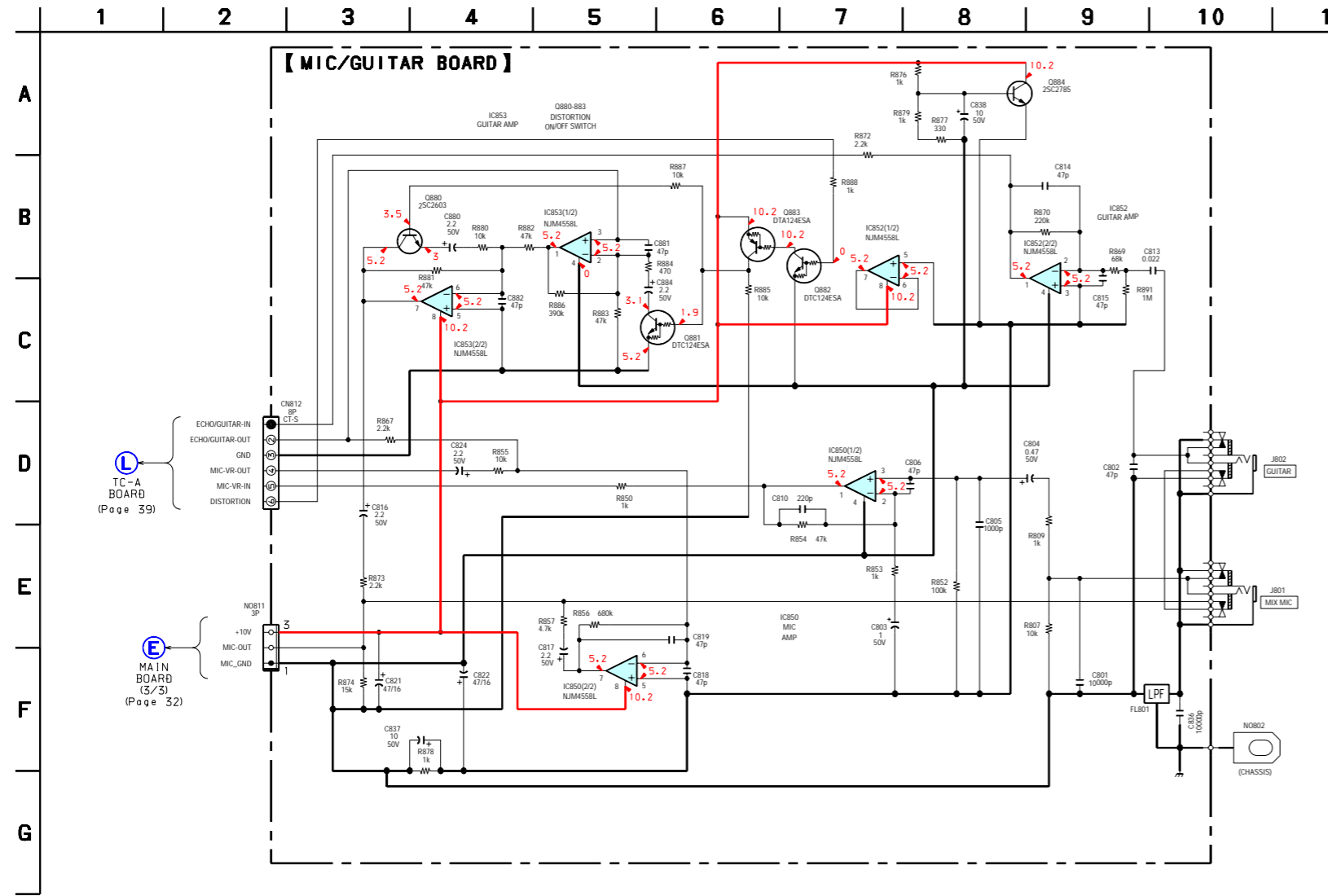
6-5.PRINTED WIRING BOARD – MOTOR LED SECTION – • See page 21 for Circuit Boards Location.



6-6.SCHEMATIC DIAGRAM – MOTOR LED SECTION – • See page 56 for IC Block Diagrams.

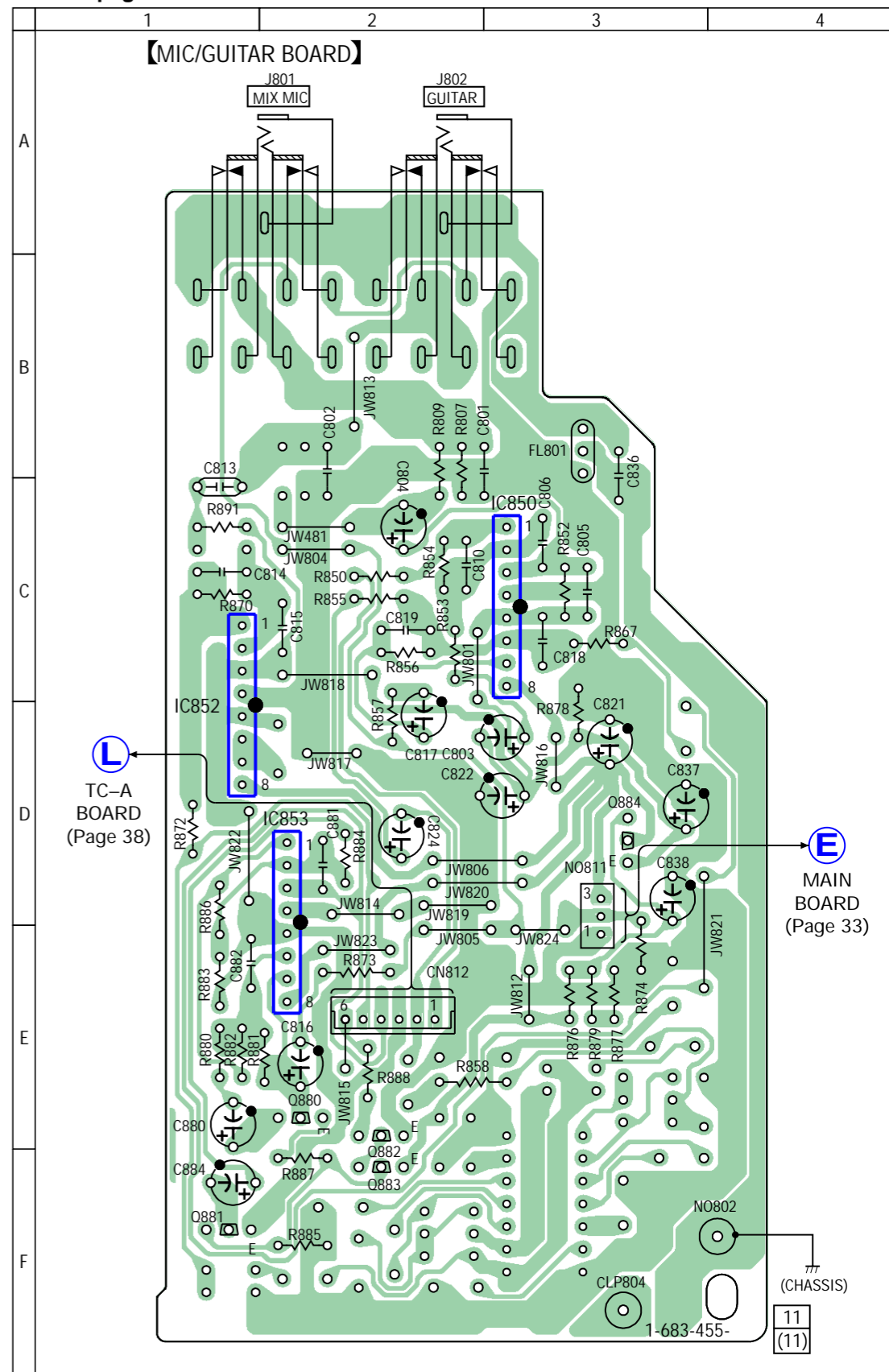


6-7.SCHEMATIC DIAGRAM – MIC/GUITAR SECTION –



6-8.PRINTED WIRING BOARD – MIC/GUITAR SECTION –

• See page 21 for Circuit Boards Location.

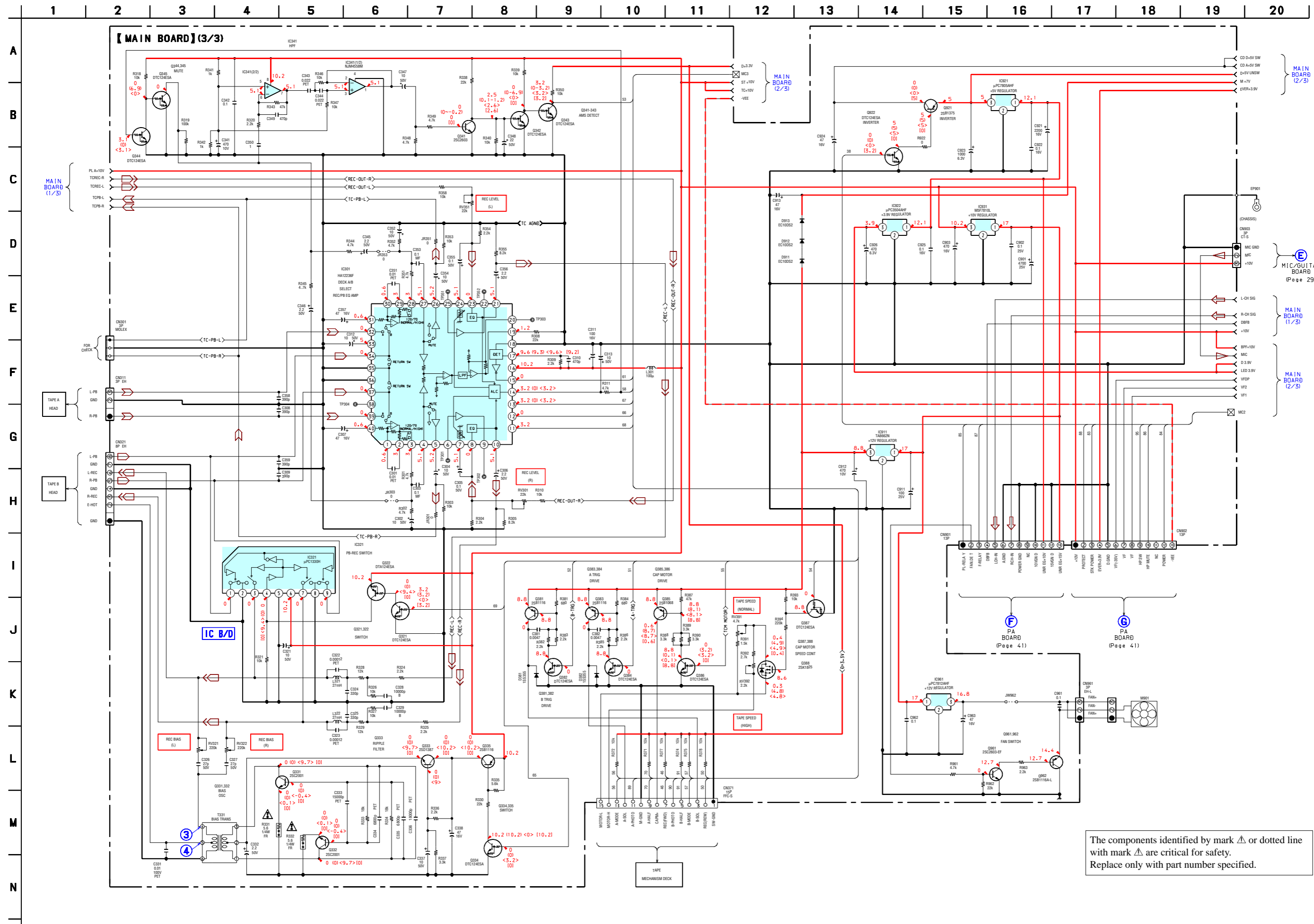


• Semiconductor Location

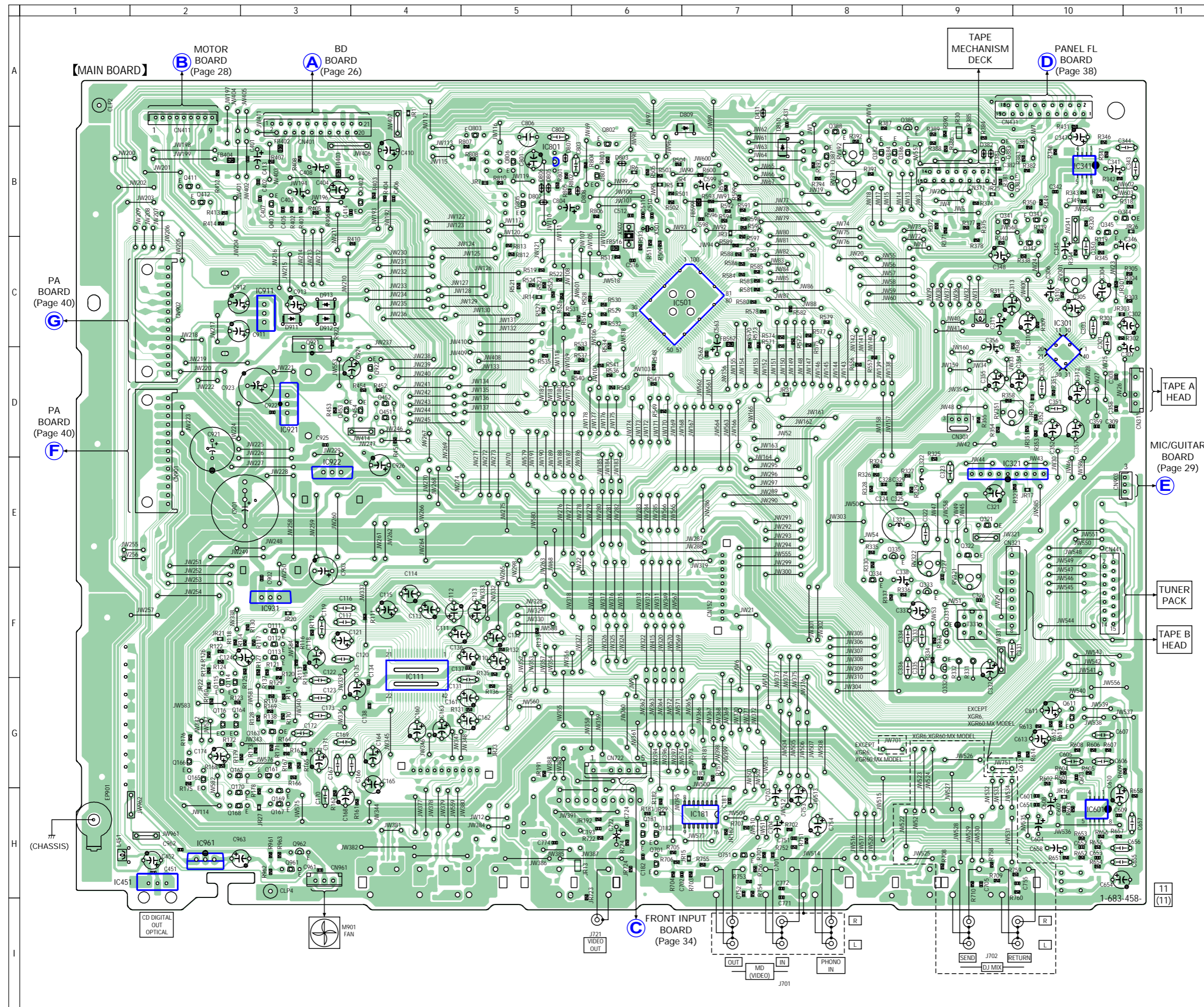
Ref. No.	Location
IC850	B-3
IC852	C-4
IC853	C-5
Q880	C-6
Q881	D-6
Q882	C-6
Q883	C-6
Q884	B-4

HCD-XGR6/XGR60

6-11. SCHEMATIC DIAGRAM – MAIN (3/3) SECTION – • See page 44 for Waveforms. • See page 51 for IC Block Diagrams.

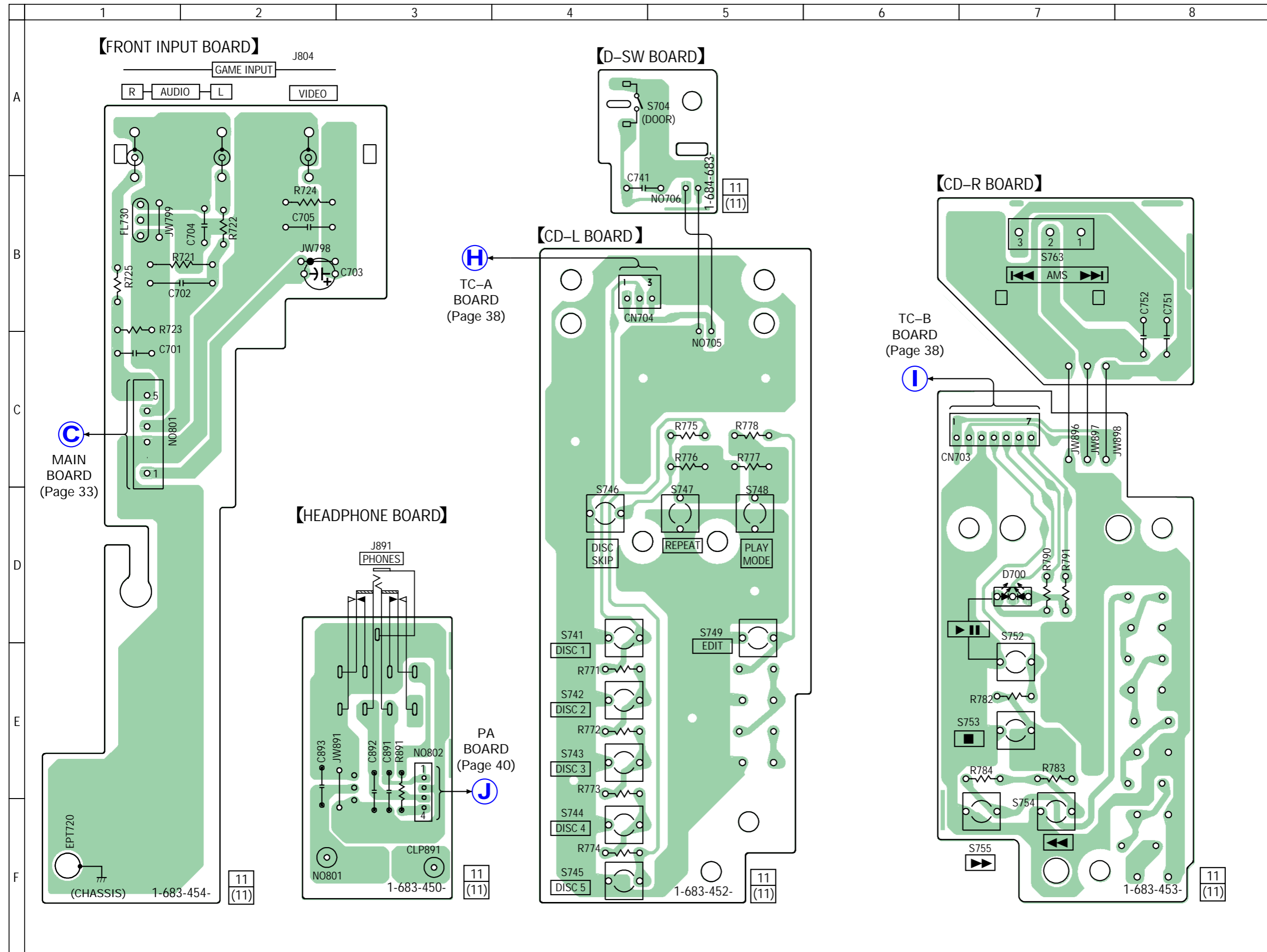


6-12.PRINTED WIRING BOARD – MAIN SECTION – • See page 21 for Circuit Boards Location.

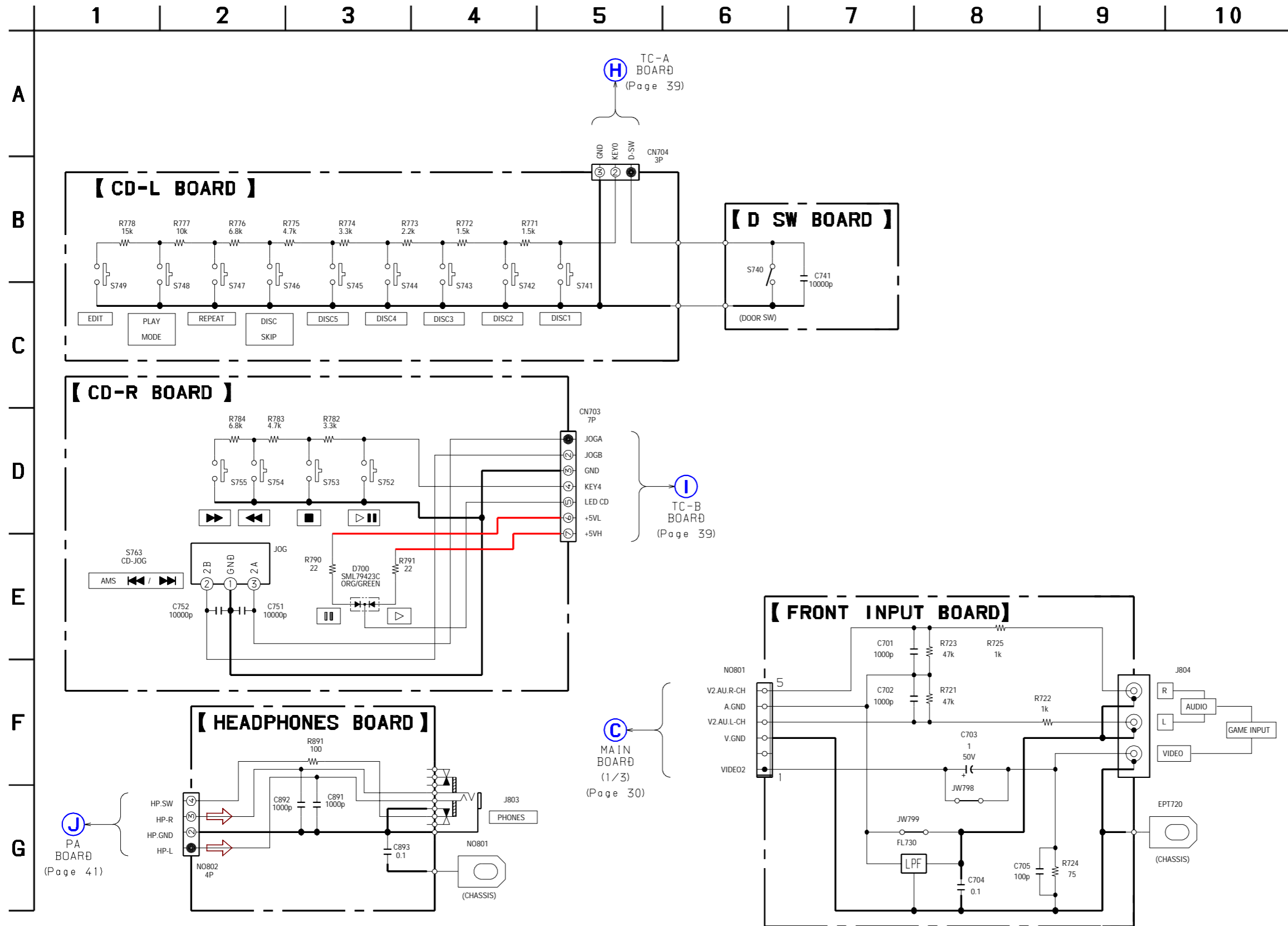


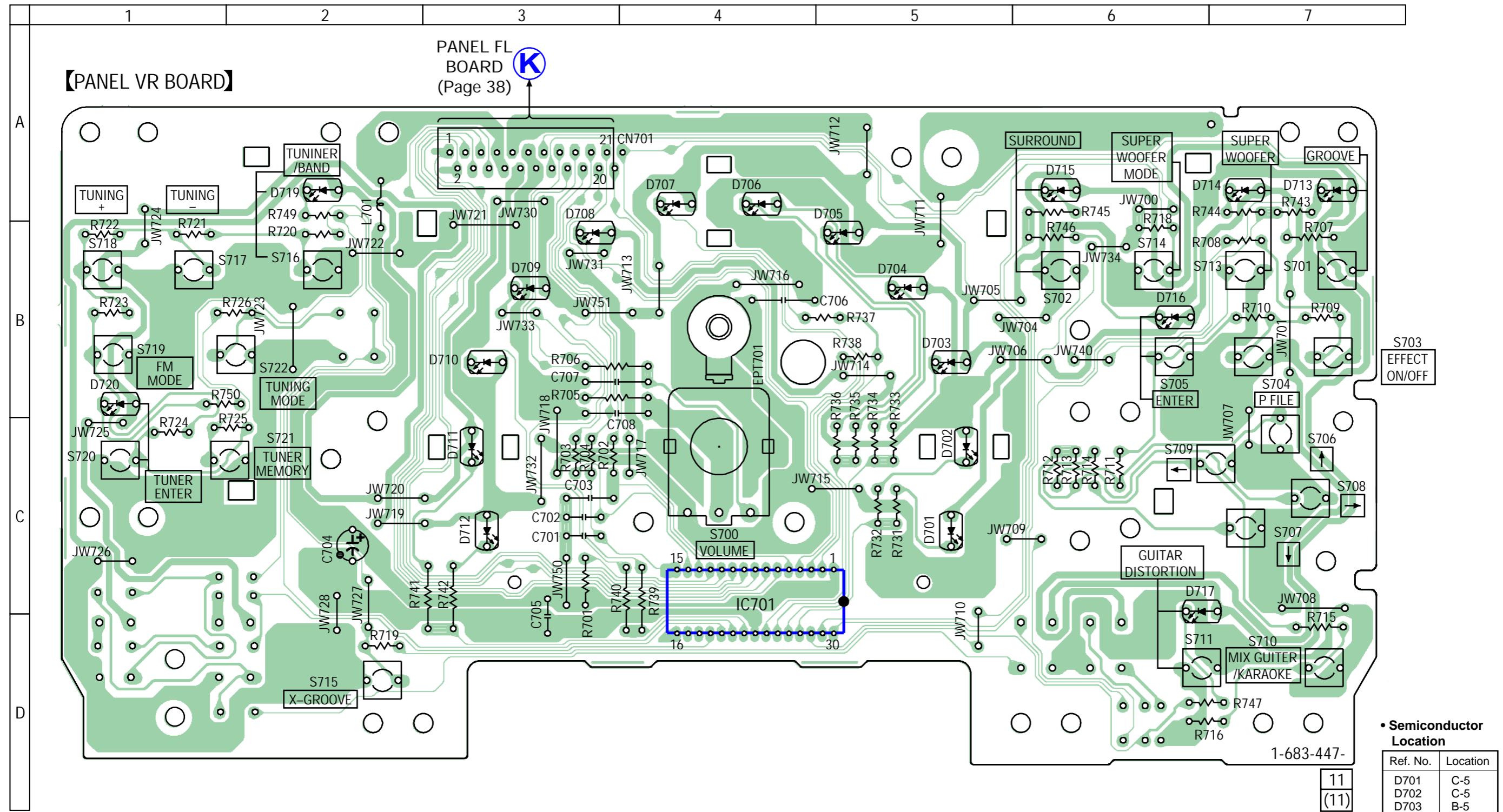
• Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D381	B-9	Q169	H-3
D382	B-9	Q170	H-2
D431	B-7	Q181	H-6
D802	B-5	Q182	H-6
D803	B-6	Q321	E-9
D805	B-5	Q322	E-9
D806	B-5	Q331	F-9
D807	B-5	Q332	F-9
D808	B-6	Q333	F-9
D809	B-7	Q334	F-8
D810	B-7	Q335	E-8
D911	C-3	Q341	B-9
D912	C-3	Q342	C-10
D913	C-3	Q343	B-10
		Q344	B-11
		Q345	B-10
IC111	F-4	Q381	B-9
IC181	H-7	Q382	B-8
IC301	D-10	Q383	B-9
IC321	E-9	Q384	B-8
IC341	B-10	Q385	B-9
IC451	H-2	Q386	B-9
IC501	C-7	Q387	B-8
IC601	H-10	Q388	B-8
IC801	B-5	Q401	B-3
IC911	C-3	Q402	B-4
IC921	D-3	Q411	B-2
IC931	F-3	Q412	B-2
IC961	H-2	Q451	D-4
		Q452	D-4
		Q453	D-3
Q111	F-3	Q454	D-4
Q112	F-3	Q611	G-10
Q113	F-3	Q701	H-6
Q114	G-2	Q751	H-7
Q115	G-2	Q801	B-6
Q116	G-2	Q802	B-6
Q161	G-3	Q803	B-5
Q162	G-2	Q805	B-5
Q163	G-3	Q806	B-5
Q164	G-2	Q921	C-3
Q165	G-2	Q922	D-4
Q166	G-2	Q961	H-3
Q167	H-3	Q962	H-3
Q168	H-2		



6-14. SCHEMATIC DIAGRAM – CD-L, CD-R, HEADPHONE, FRONT INPUT, D-SW SECTION –

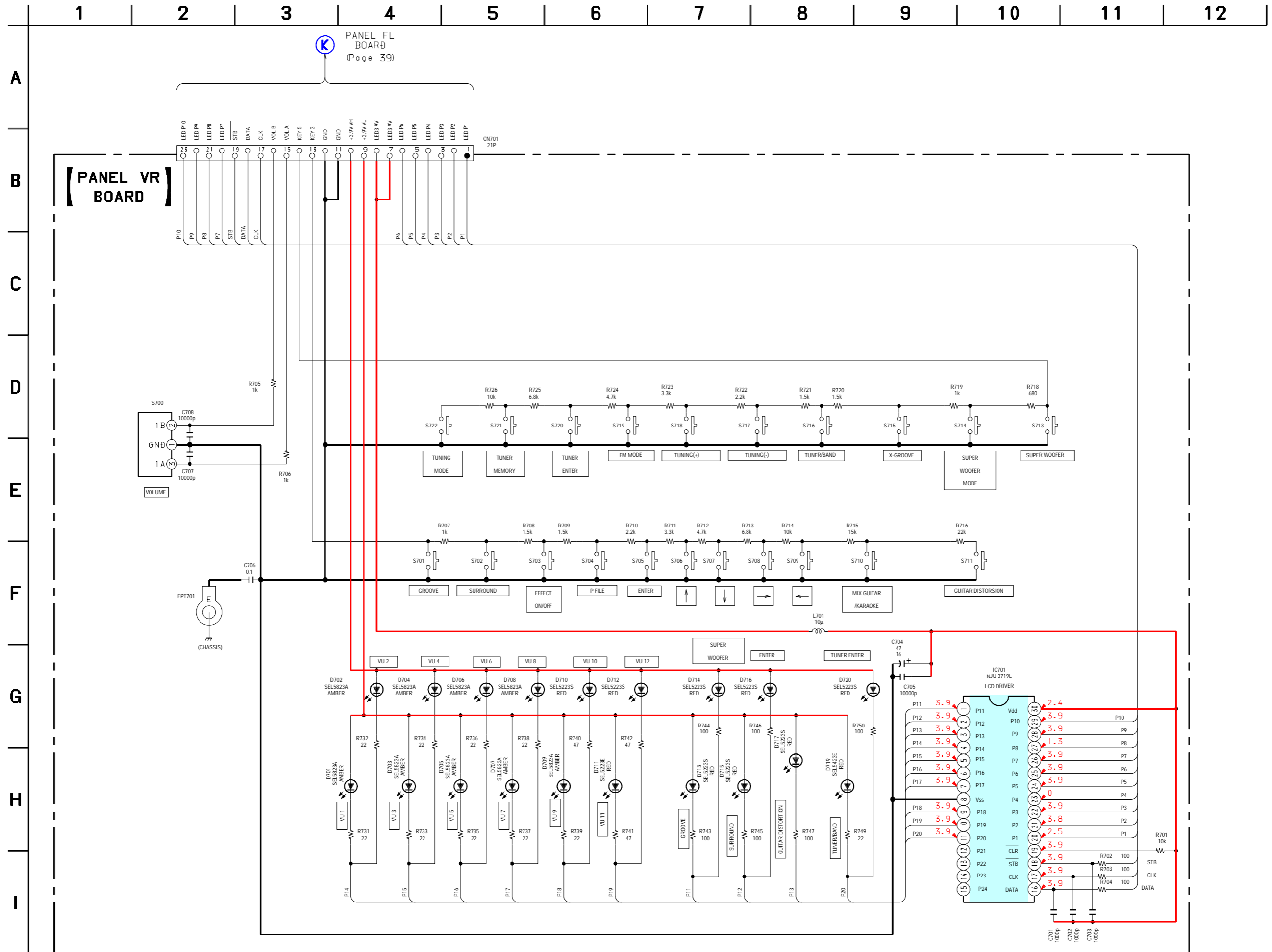




• Semiconductor Location

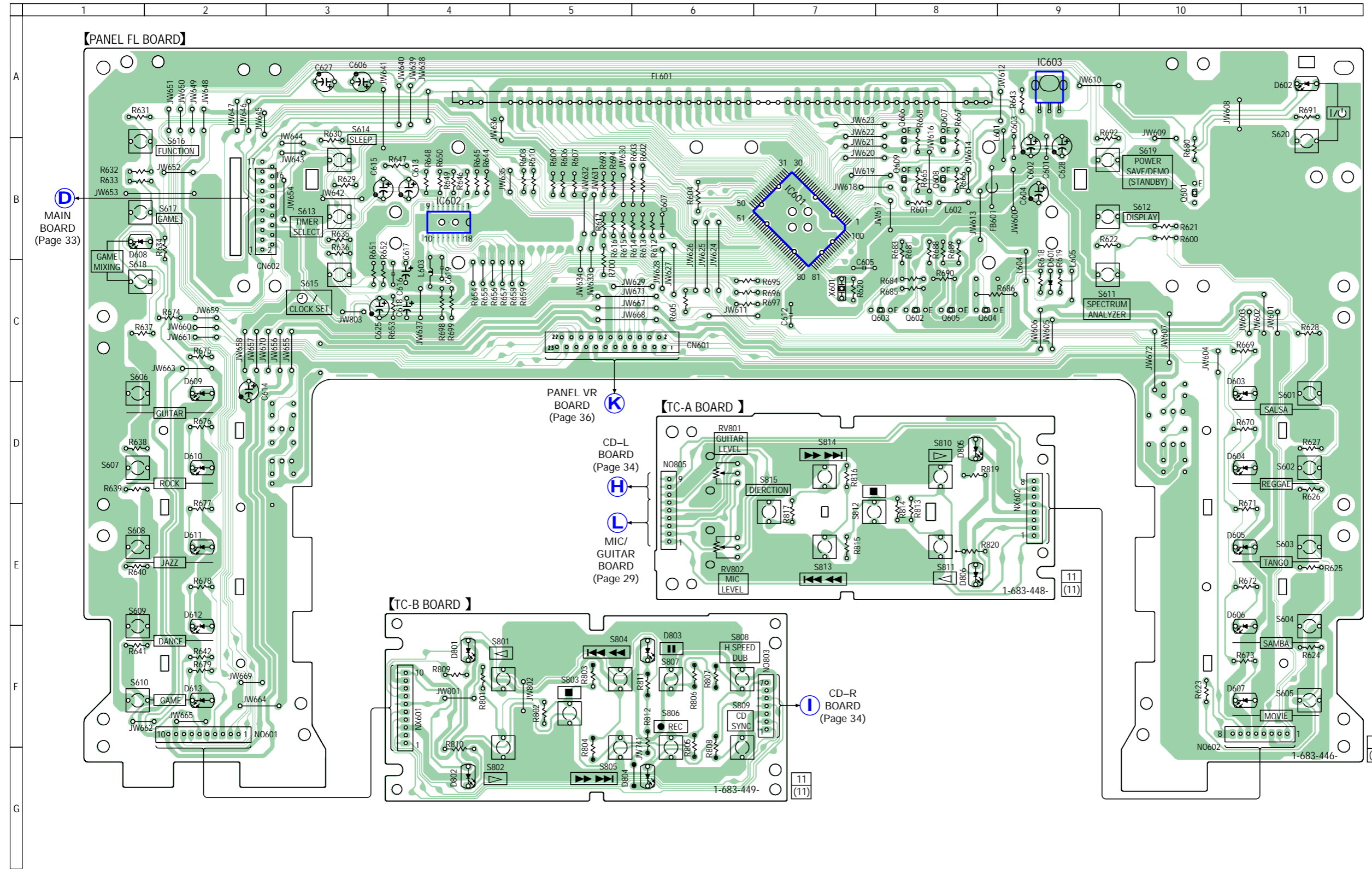
Ref. No.	Location
D701	C-5
D702	C-5
D703	B-5
D704	B-5
D705	B-5
D706	A-4
D707	A-4
D708	B-3
D709	B-3
D710	B-3
D711	C-3
D712	C-3
D713	A-7
D714	A-7
D715	A-6
D716	B-6
D717	C-6
D719	A-2
D720	B-1
IC701	C-4

6-16. SCHEMATIC DIAGRAM – PANEL VR SECTION –



HCD-XGR6/XGR60

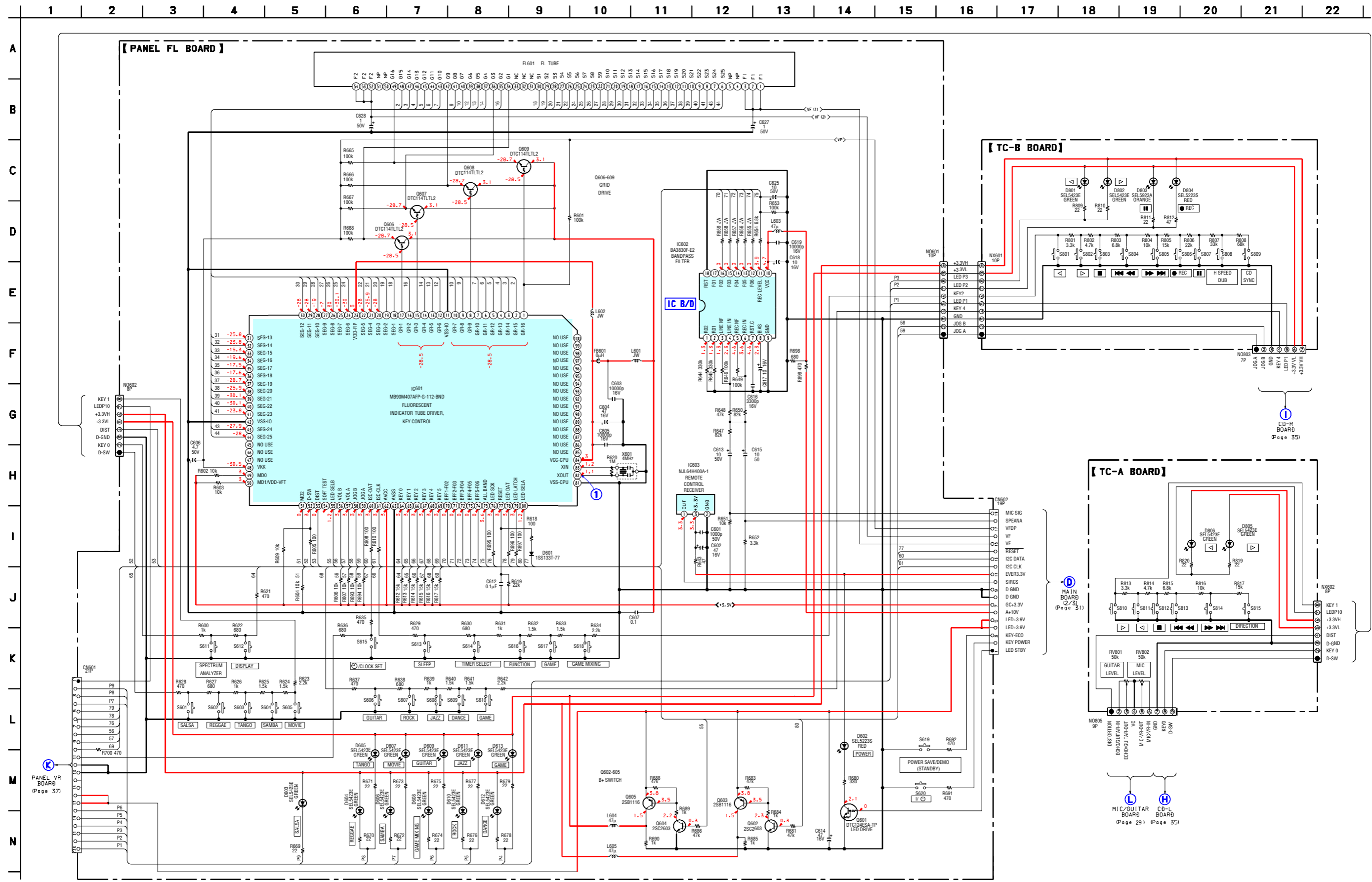
6-17.PRINTED WIRING BOARD – PANEL FL, TC-A, TC-B SECTION – • See page 21 for Circuit Boards Location.



• Semiconductor Location

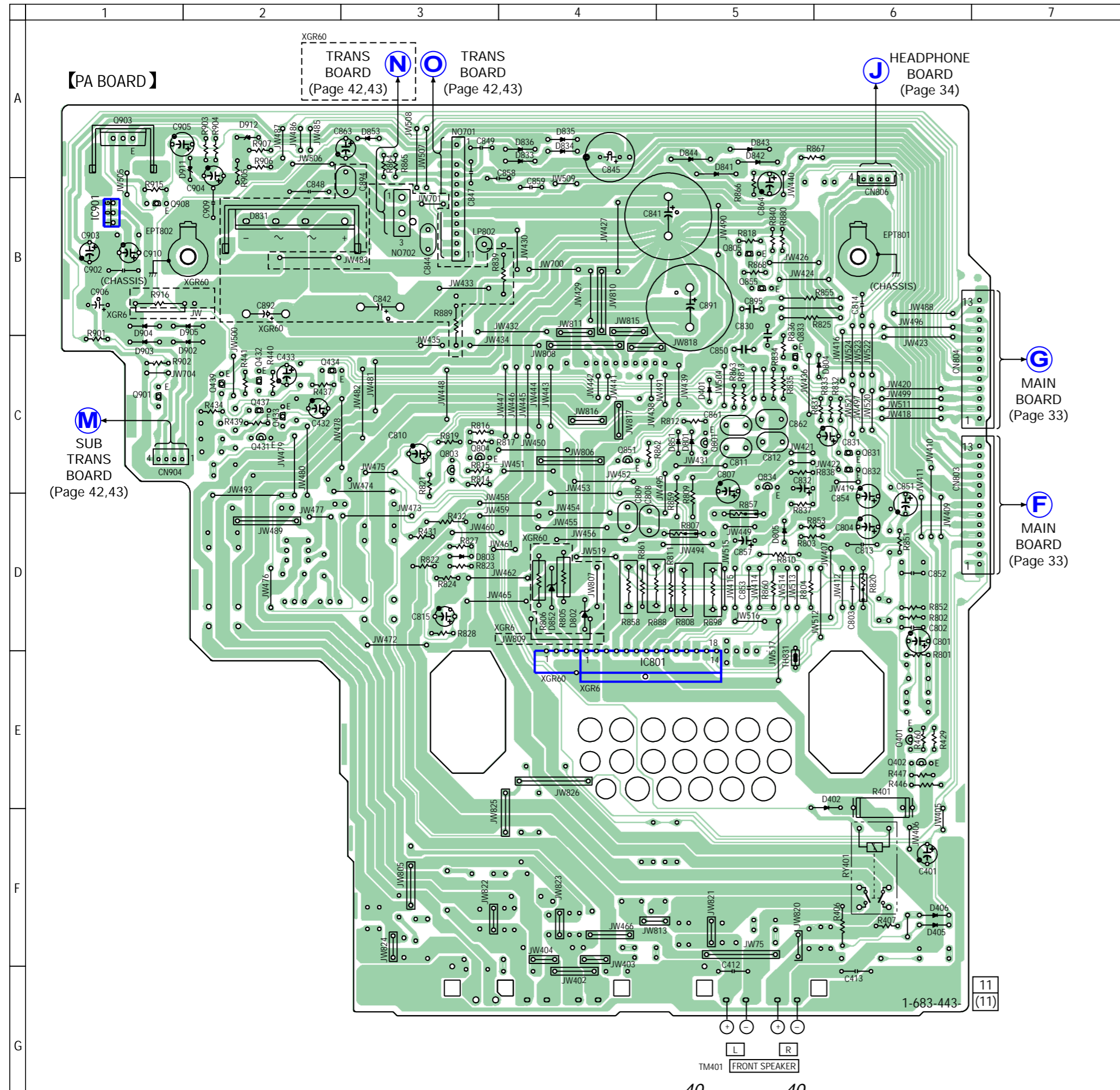
Ref. No.	Location
D601	C-9
D602	A-11
D603	D-11
D604	D-11
D605	E-11
D606	E-11
D607	F-11
D608	B-1
D609	D-2
D610	D-2
D611	E-2
D612	E-2
D613	F-2
D801	F-4
D802	G-4
D803	F-6
D804	G-6
D805	D-8
D806	E-8
IC601	B-7
IC602	B-4
IC603	A-9
Q601	B-10
Q602	C-8
Q603	C-8
Q604	C-8
Q605	C-8
Q606	A-8
Q607	A-8
Q608	B-8
Q609	B-8

6-18.SCHEMATIC DIAGRAM – PANEL FL, TC-A, TC-B SECTION – • See page 44 for Waveforms. • See page 48 for IC Pin Function. • See page 52 for IC Block Diagrams.



HCD-XGR6/XGR60

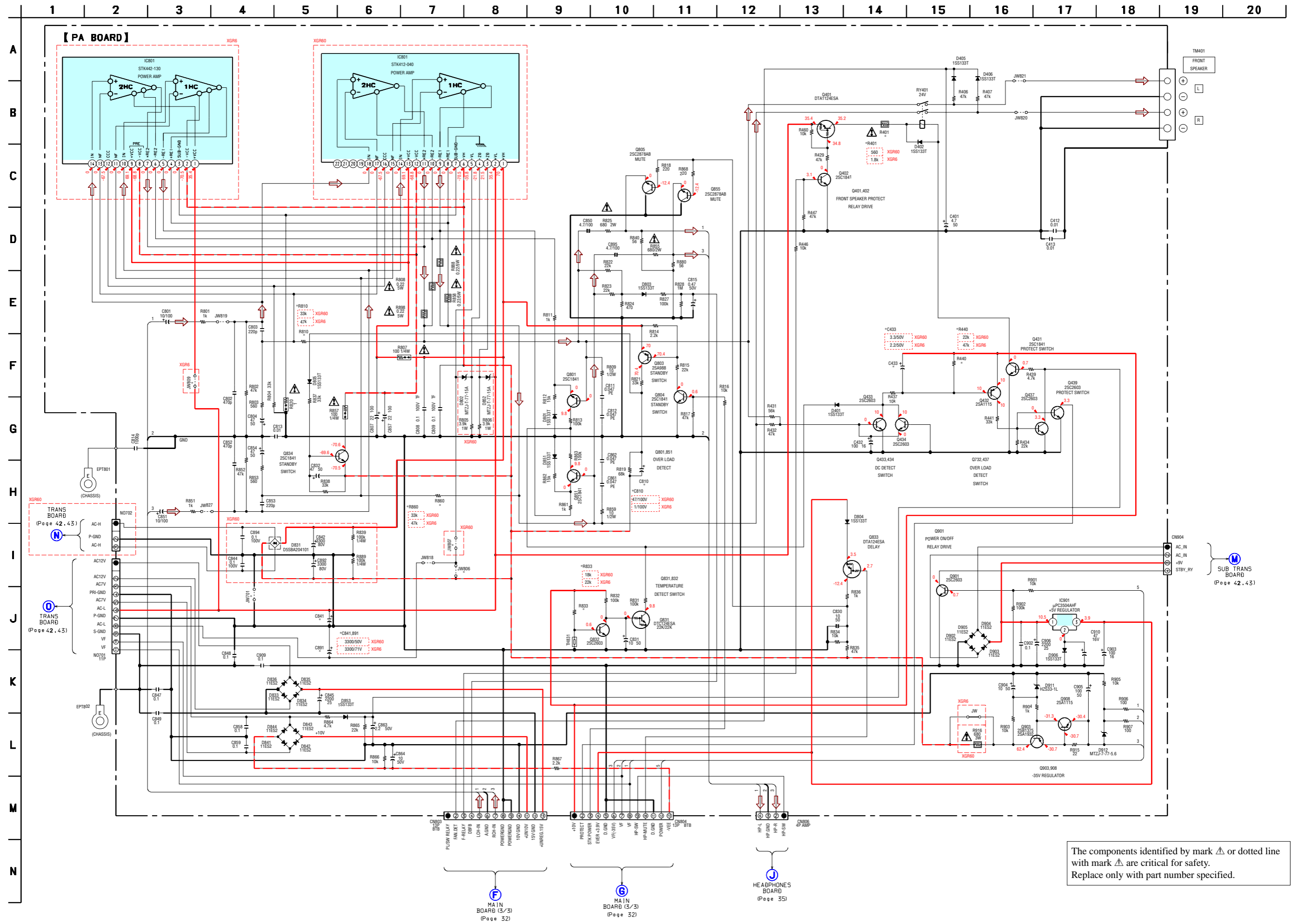
6-19.PRINTED WIRING BOARD – PA SECTION – • See page 21 for Circuit Boards Location.



• Semiconductor Location

Ref. No.	Location
D401	C-5
D402	E-6
D405	F-6
D406	F-6
D801	C-5
D802	D-4
D803	D-3
D804	C-6
D805	D-5
D831	B-2
D833	A-4
D834	A-4
D835	A-4
D836	A-4
D841	A-5
D842	A-5
D843	A-5
D844	A-5
D851	C-5
D852	D-4
D853	A-3
D902	C-2
D903	C-1
D904	B-1
D905	B-2
D911	A-2
D912	A-2
IC801	E-4
IC901	B-1
Q401	E-6
Q402	E-6
Q431	C-2
Q432	C-2
Q433	C-2
Q434	C-2
Q437	C-2
Q439	C-2
Q801	C-5
Q803	C-3
Q804	C-3
Q805	B-5
Q831	C-6
Q832	C-6
Q833	C-5
Q834	C-5
Q851	C-4
Q855	B-5
Q901	C-1
Q903	A-1
Q908	B-1

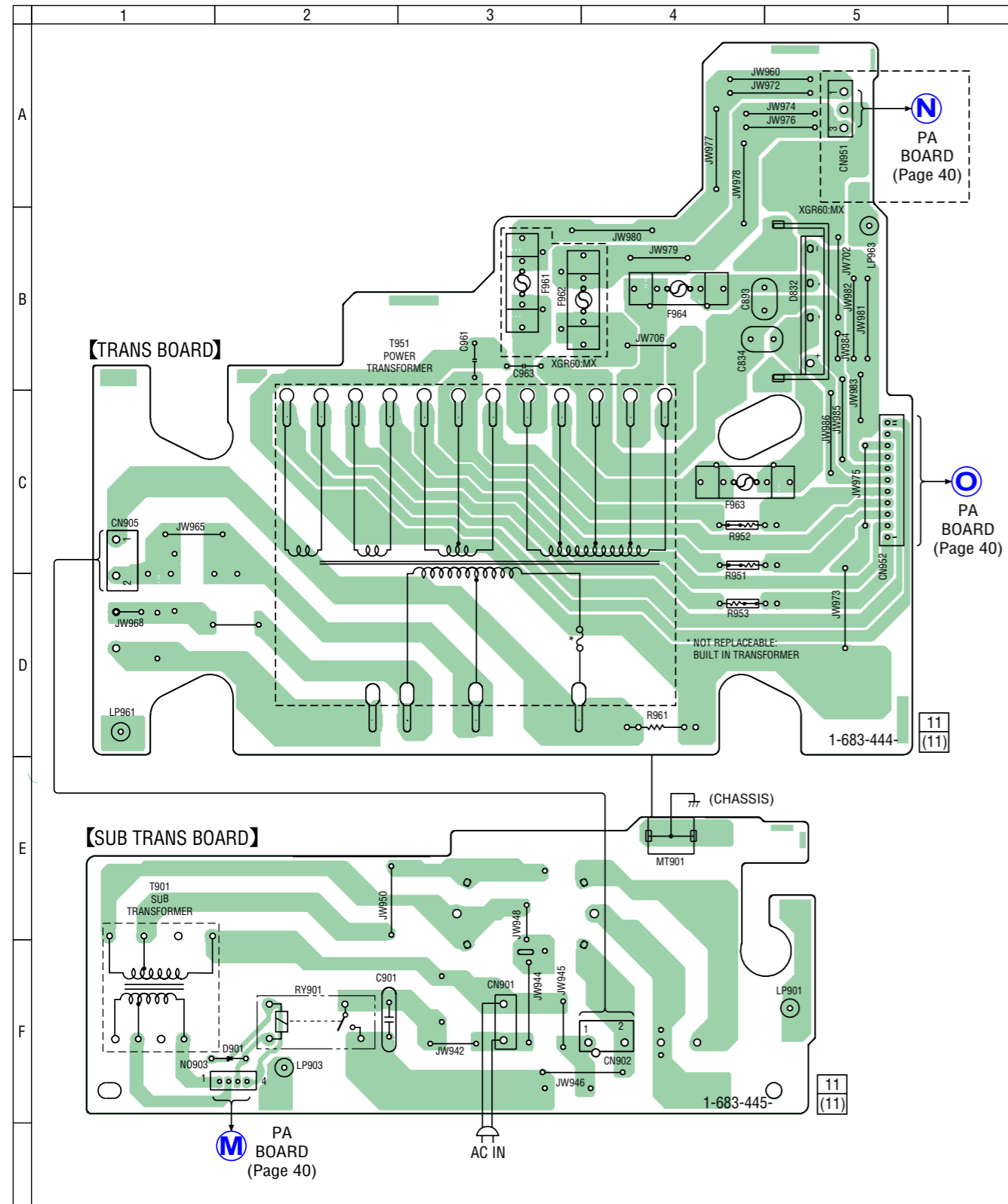
6-20.SCHEMATIC DIAGRAM – PA SECTION –



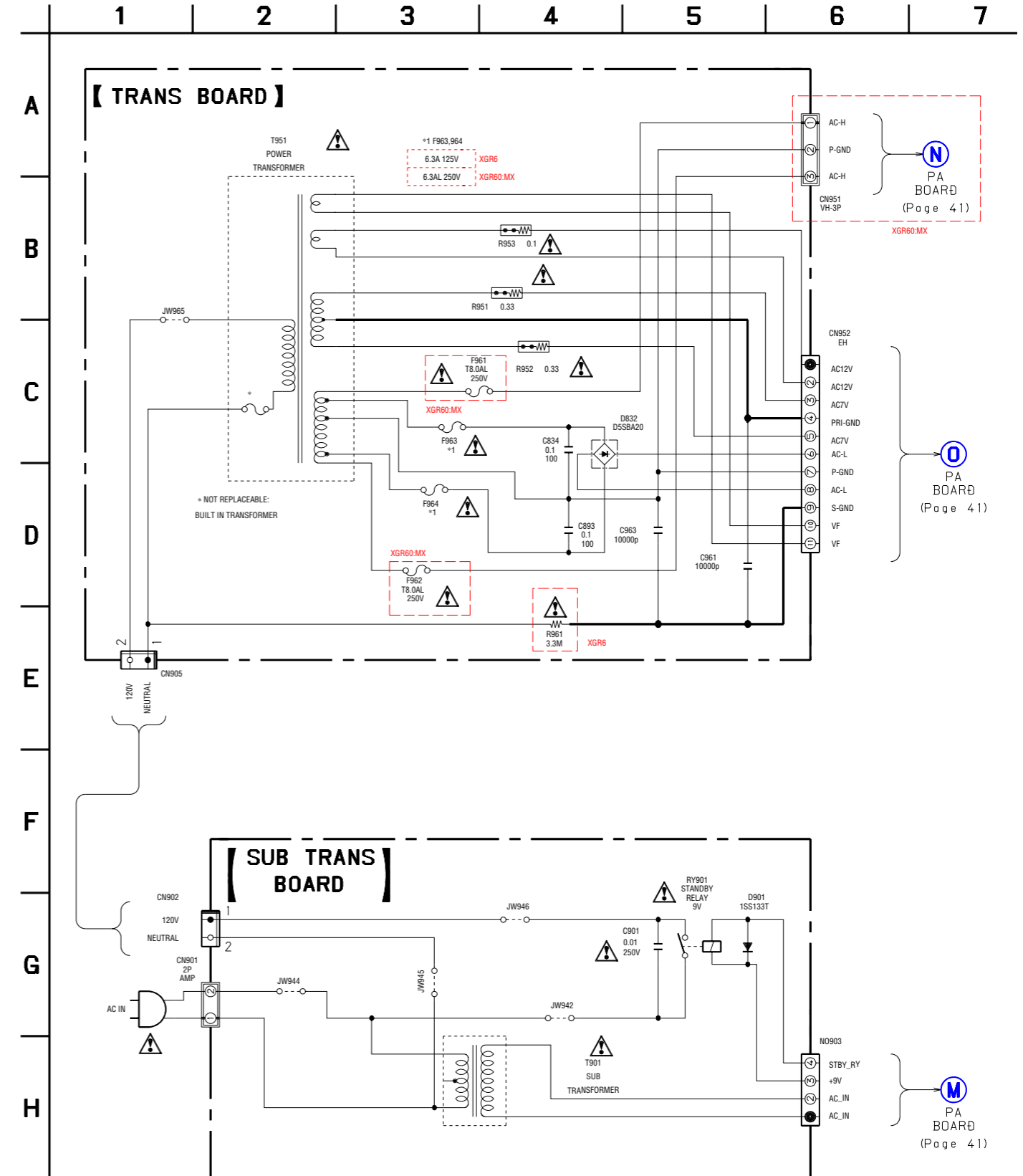
The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

HCD-XGR6/XGR60

6-21.SCHEMATIC DIAGRAM – TRANS, SUB TRANS SECTION (XGR6, XGR60: MX MODEL) –
 • See page 21 for Circuit Boards Location.



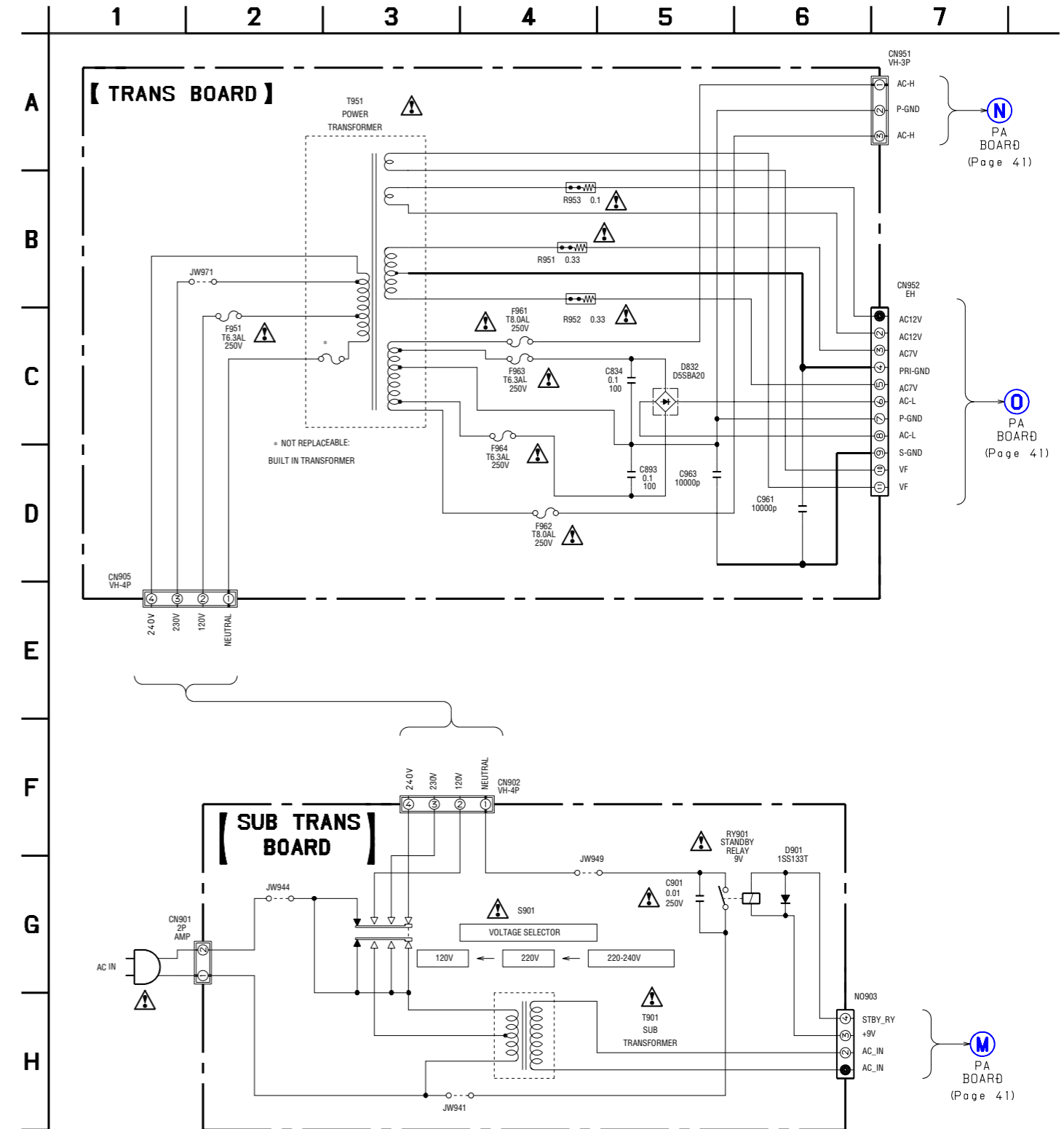
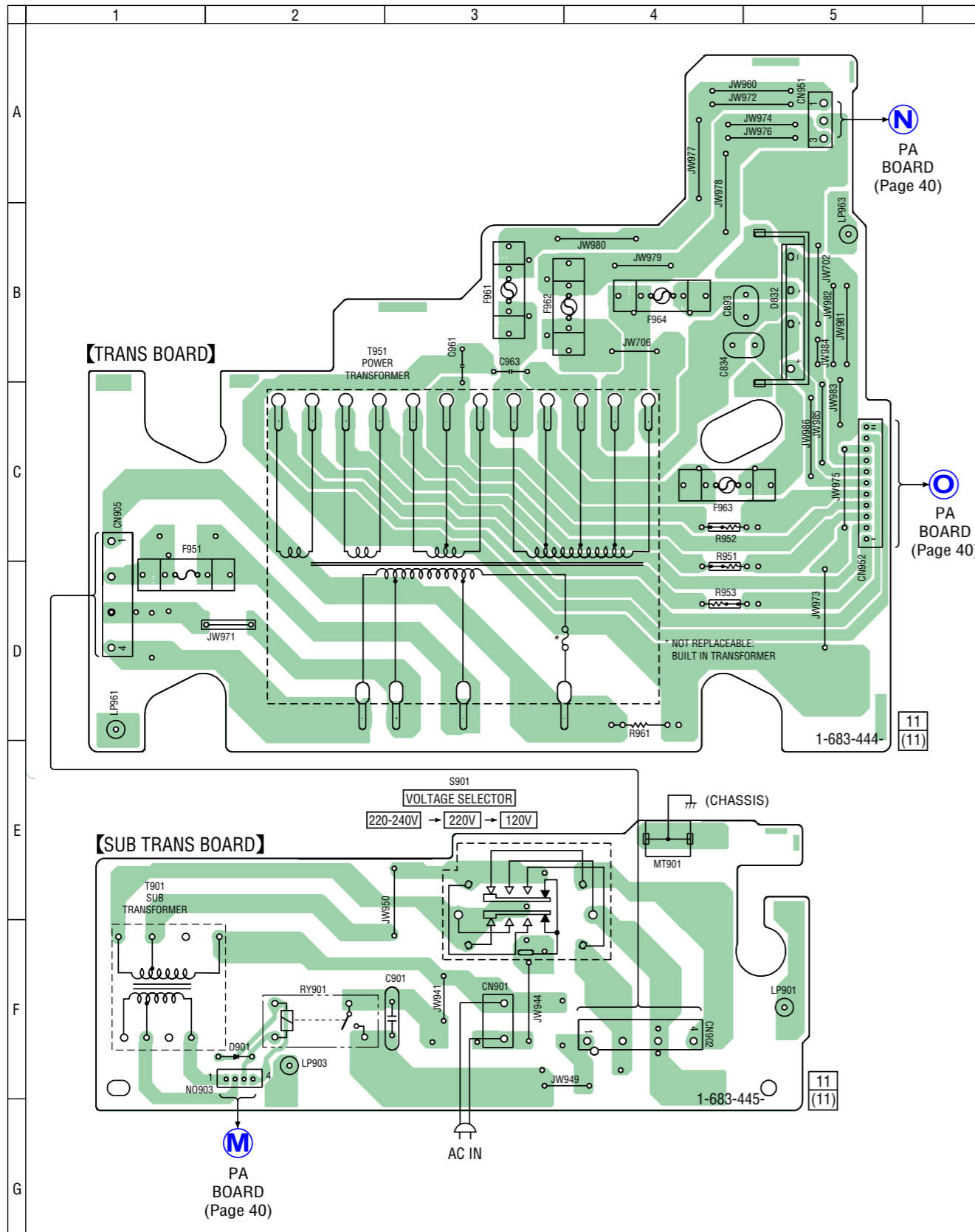
6-22.SCHEMATIC DIAGRAM – TRANS, SUB TRANS SECTION (XGR6, XGR60: MX MODEL) –



The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

6-23.PRINTED WIRING BOARD – TRANS, SUB TRANS SECTION (XGR60:E, E51, AR MODEL) –
 • See page 21 for Circuit Boards Location.

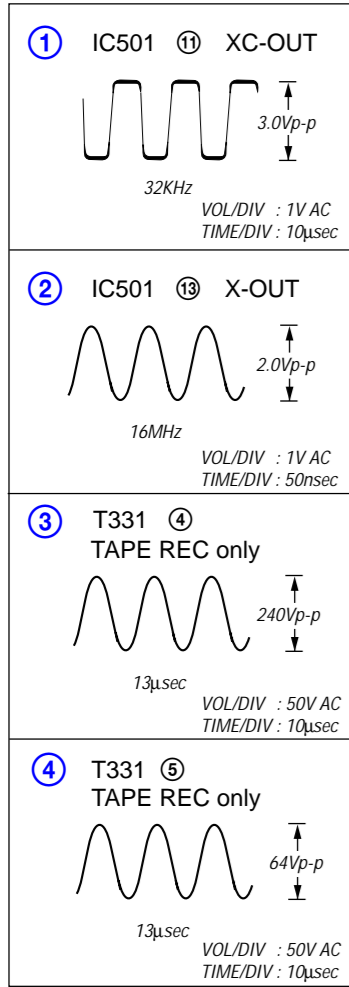
6-24.SCHEMATIC DIAGRAM – TRANS, SUB TRANS SECTION (XGR60:E, E51, AR MODEL) –



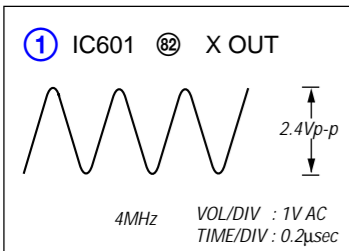
The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

● WAVEFORMS

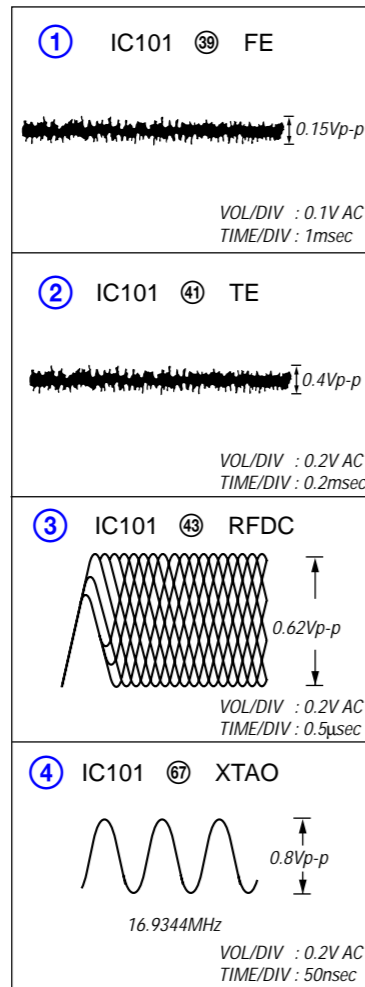
– MAIN BOARD –



– PANEL FL BOARD –



– BD BOARD –



6-25. IC PIN FUNCTIONS

• IC101 DIGITAL SIGNAL PROCESSOR (CXD3017Q) (BD Board)

Pin No.	Pin Name	I/O	Description
1	SOSQ	O	Sub-Q serial output
2	SQCK	I	Clock input for SQSO read-out
3	XRST	I	System reset
4	SYSM	I	Muting input
5	DATA	I	Serial date input, supplied from CPU
6	XLAT	I	Latch input, supplied from CPU
7	CLOK	I	Serial date transfer clock input, supplied from CPU
8	SENS	O	SENS output
9	SCLK	I	SENS serial data read-out clock
10	VDD	—	Power supply (+3.3V)
11	ATSK	—	Input pin for anti-shock (Ground)
12	SPOA	—	Ground
13	SPOB	—	Ground
14	XLON	O	Not used (open)
15	WFCK	O	Not used (open)
16	XUGF	O	Not used (open)
17	XPCK	O	Not used (open)
18	GFS	O	Not used (open)
19	2SPO	O	Not used (open)
20	SCOR	O	Sub-code sync output
21	COUT	I/O	Not used (open)
22	MIRR	I/O	Not used (open)
23	DFCT	I/O	Not used (open)
24	FOK	I/O	Not used (open)
25	LOCK	I/O	Not used (open)
26	MDP	O	Output to control spindle motor servo
27	SSTP	I	Input signal to detect disc inner most trak
28	SFDR	O	Sled drive output
29	SRDR	O	Sled drive output
30	TFDR	O	Tracking drive output
31	TRDR	O	Tracking drive output
32	FFDR	O	Focus drive output
33	FRDR	O	Focus drive output
34	VSS	—	Ground
35	TEST	I	TEST pin (connected to ground)
36	TES1	I	TEST pin (connected to ground)
37	XTSL	I	X'tal selection circuit input (connected to ground)
38	VC	I	Center voltage input
39	FE	I	FOCUS error signal input
40	SE	I	Sled error signal input
41	TE	I	Tracking error signal input
42	CE	I	Center servo analog input
43	RFDC	I	RF signal input
44	ADIO	O	Not used (open)
45	AVSS0	—	Analog ground
46	IGEN	I	Power supply pin operational amplifiers
47	AVDDO	—	Power supply (+3.3V)
48	ASYO	O	EFM full swing output
49	ASYI	I	Asymmetry comparator voltage input
50	BIAS	I	Asymmetry circuit constant current input
51	RFAC	I	EFM signal input
52	AVSS3	—	Ground

Pin No.	Pin Name	I/O	Description
53	CLTV	I	Control voltage input for master VCO
54	FILO	O	Filter output for master PLL
55	FILI	I	Filter input for master PLL
56	PCO	O	Charge-pump output for master PLL
57	AVDD3	—	Power supply (+3.3V)
58	VSS	—	Ground
59	VDD	—	Power supply (+3.3V)
60	DOUT	O	CD data output
61	LRCK	O	Not used (open)
62	PCMD	O	Not used (open)
63	BCK	O	Not used (open)
64	EMPH	O	Not used (open)
65	XVDD	—	Power supply (+3.3V)
66	XTAI	I	X'tal oscillator circuit input (16.9344MHz)
67	XTAO	O	X'tal oscillator circuit output (16.9344MHz)
68	XVSS	—	Ground
69	AVDD1	—	Power supply (+3.3V)
70	AOUT1	O	Lch : Analog output
71	AIN1	I	Lch : OPAMP input
72	LOUT1	O	Lch : LINE output
73	AVSS1	—	Ground
74	AVSS2	—	Ground
75	LOUT2	O	Rch : LINE output
76	AIN2	I	Rch : OPAMP input
77	AOUT2	O	Rch : Analog output
78	AVDD2	—	Power supply (+3.3V)
79	RMUT	O	Not used (open)
80	LMUT	O	Not used (open)

HCD-XGR6/XGR60

• IC501 M30620MCN-A01FP SYSTEM CONTOL (MAIN Board)

Pin No.	Pin Name	I/O	Description
1	AUDIO-OUT	O	MD output mute signal output
2	STEREO	I	Stereo signal input
3	TUNED	I	Tuned signal input
4	SIRCS	I	SIRCS input
5	CD-MUTE	O	CD mute signal output
6	–	—	Not used (open)
7	–	—	Not used (open)
8	BYTE	I	Not used (connected to ground)
9	CNVSS	—	Not used (Connected to ground with resistor)
10	XC-IN	I	Sub clock input
11	XC-OUT	O	Sub clock output
12	RESET	I	System reset input
13	X-OUT	O	Main system clock output (16MHz)
14	VSS	—	Ground
15	X-IN	I	Main system clock input (16MHz)
16	VCC	—	Power supply (+5V)
17	NMI	I	Not used (Pull up with resistor)
18	RDS-INT	I	Not used (Connected to ground with resistor)
19	SCOR	I	CD Q-Data request input
20	AC-CUT	I	AC cut check signal input
21	ST-MUTE	O	Tuner mute signal output
22	ST-CE	O	Tuner chip enable signal output
23	ST-DOUT	O	Tuner data output
24	BU-PWM3	O	BU PWM 3 (for CD-RW) signal output
25	ST-DIN	I	Tuner data input
26	BU-PWM2	O	BU PWM 2 (for CD-RW) signal output
27	ST-CLK	O	Tuner clock signal output
28	BU-PWM1	O	BU PWM 1 (for CD-RW) signal output
29	IIC-CLK	I	IIC serial data clock input
30	IIC-DATA	I	IIC serial data input
31	–	—	Not used (open)
32	SQ-DATA	I	CD data input
33	SQ-CLK	O	CD data clock output
34	SENS	I	SENS signal input from CXD3017Q
35	CD-DATA	O	CD data output
36	XLT	O	CD latch signal output
37	CD-CLK	O	CD data clock output
38	CD-POWER	O	CD power on/off signal output
39	CLK-OUT	O	Not used (open)
40	HOLD	O	Laser diode control signal output
41	OTM-RESET	O	Other micom reset
42	–	—	Not used (open)
43	XRST	O	CD reset signal output
44	MTR-CTRL1	O	CD motor control 1 output
45	MTR-CTRL2	O	CD motor control 2 output
46	REC-A	I	Record tab switch for SIDE-A signal input
47	LED-DISC	O	DISC LED on/off signal output
48	BU UP/DW SW	I	BU up switch signal input
49	TBL-SENS	I	Table sensor signal input
50	REC-B	I	Record tab switch for SIDE-B signal input
51	A-TRG	O	TCM-A trigger output
52	B-TRG	O	TCM-B Trigger output
53	AMS-IN	I	AMS signal input

Pin No.	Pin Name	I/O	Discription
54	CAPM-H/L	O	Capstan motor high/low signal output
55	CAPM-CTRL	O	Capstan motor REV/FWD/STOP control signal output
56	A-PLAY	I	TCM-A play switch input
57	B-PLAY	I	TCM-B play switch input
58	TC-MUTE	O	TC line mute signal output
59	REC/PB/PASS	O	Not used (open)
60	NR ON/OFF	O	Not used (open)
61	REC-MUTE	O	REC mute signal output
62	VCC	—	Power supply (+3.3V)
63	SOFT-TEST	O	Soft check output
64	VSS	—	Ground
65	BIAS	O	Bias on/off signal output
66	EQ-H/N	O	EQ high/Normal signal output
67	PB-A/B	O	TC A/B select signal output
68	ALC	O	ALC signal output
69	TC-RELAY	O	TC relay control signal output
70	A-HALF	I	A deck half detection signal input
71	FUNC-SEL0	O	Function select A signal output
72	FUNC-SEL1	O	Function select B signal output
73	KEY-ECO	I	ECO key signal input
74	KEY-POWER	I	Power key signal input
75	LED-STBY	O	Standby LED driver signal output
76	VIDEO-MUTE	O	Video mute signal output
77	PL-LAT	O	Not used (open)
78	PL-DAT	O	Not used (open)
79	PL-CLK	O	Not used (open)
80	EQIC-DAT	O	Serial data output to Audio EQIC
81	EQIC-CLK	O	Serial data clock output to Audio EQIC
82	LINE-MUTE	O	TA LINE mute signal output
83	STK-MUTE	O	Mute signal output to power IC
84	STBY-RELAY	O	Standby relay driver signal output
85	REAR-RELAY	O	Rear speaker relay driver signal output
86	HP-MUTE	O	Headphone mute signal output
87	FRONT-RELAY	O	Front speaker relay driver signal output
88	PROTECT	I	Speaker protection signal input
89	A-SHUT	I	TCM-A reel pulse input
90	B-SHUT	I	TCM-B reel pulse input
91	B-HALF	I	B deck half detection input
92	MODEL-IN	I	Model input
93	DEST-IN	I	Destination input
94	DBFB-H/L	O	DBFB high/low signal output
95	HP-IN	I	Headphone detect input
96	AVSS	—	Ground
97	SW-MODE	O	Super woofer mode signal output
98	VREF	I	Reference voltage input
99	AVCC	—	Power supply (+3.3V)
100	RDS-DATA	I	Not used (Connected to ground)

HCD-XGR6/XGR60

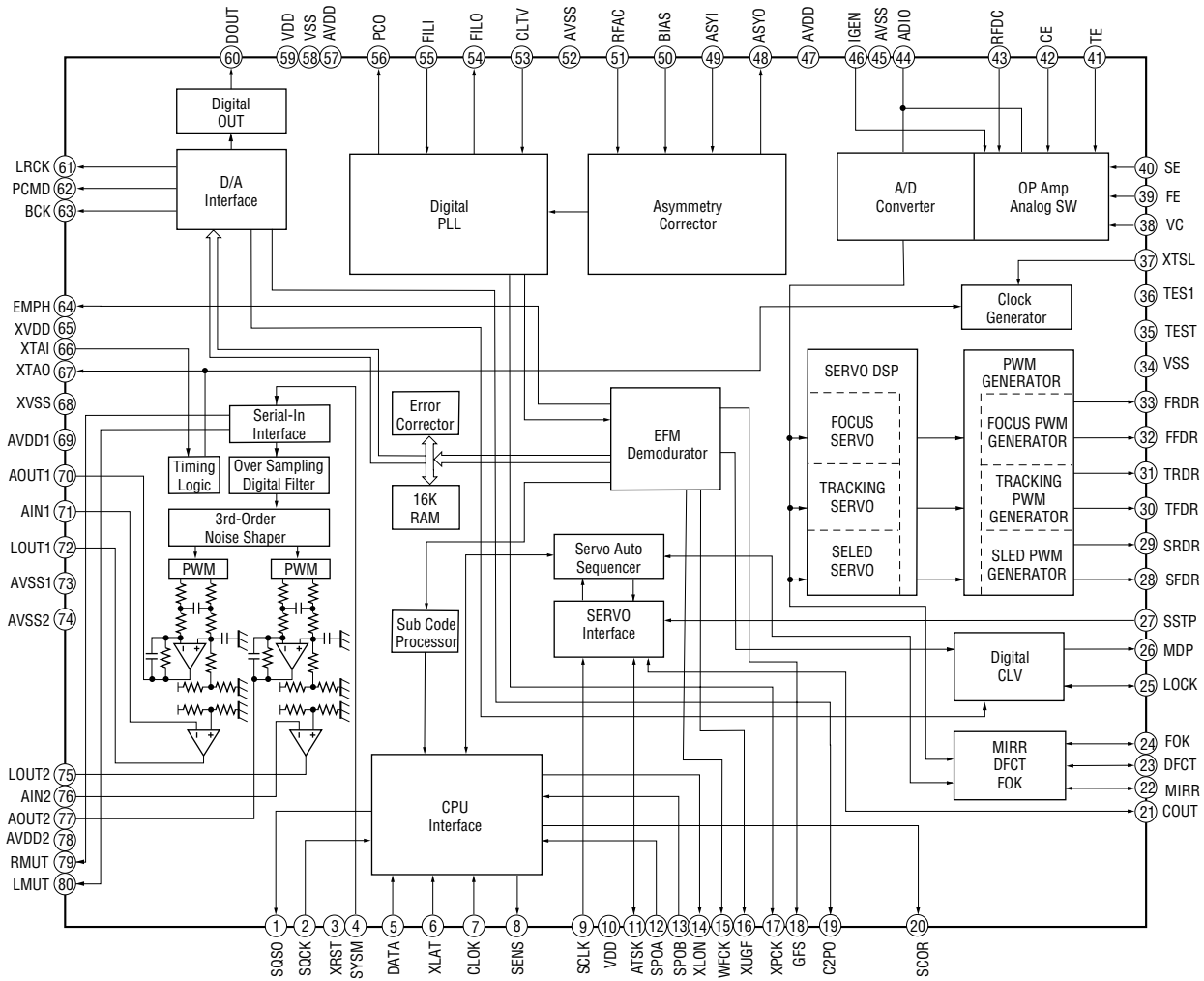
• IC601 MB90M407APF-G-112-BND DISPLAY CONTROL (PANEL FL Board)

Pin No.	Pin Name	I/O	Description
1	GR-16	O	FLD grid output
2	GR-15	O	FLD grid output
3	GR-14	O	FLD grid output
4	GR-13	O	FLD grid output
5	GR-12	O	FLD grid output
6	GR-11	O	FLD grid output
7	GR-10	O	FLD grid output
8	GR-9	O	FLD grid output
9	GR-8	O	FLD grid output
10	GR-7	O	FLD grid output
11	VSS-IO	—	Ground
12	GR-6	O	FLD grid output
13	GR-5	O	FLD grid output
14	GR-4	O	FLD grid output
15	GR-3	O	FLD grid output
16	GR-2	O	FLD grid output
17	GR-1	O	FLD grid output
18	SEG-1	O	FLD segment output
19	SEG-2	O	FLD segment output
20	SEG-3	O	FLD segment output
21	SEG-4	O	FLD segment output
22	SEG-5	O	FLD segment output
23	VDD-FIP	—	Power supply (+3.3V)
24	SEG-6	O	FLD segment output
25	SEG-7	O	FLD segment output
26	SEG-8	O	FLD segment output
27	SEG-9	O	FLD segment output
28	SEG-10	O	FLD segment output
29	SEG-11	O	FLD segment output
30	SEG-12	O	FLD segment output
31	SEG-13	O	FLD segment output
32	SEG-14	O	FLD segment output
33	SEG-15	O	FLD segment output
34	SEG-16	O	FLD segment output
35	SEG-17	O	FLD segment output
36	SEG-18	O	FLD segment output
37	SEG-19	O	FLD segment output
38	SEG-20	O	FLD segment output
39	SEG-21	O	FLD segment output
40	SEG-22	O	FLD segment output
41	SEG-23	O	FLD segment output
42	VSS-IO	—	Ground
43	SEG-24	O	FLD segment output
44	SEG-25	O	FLD segment output
45	NO USED	O	Not used (open)
46	NO USED	O	Not used (open)
47	NO USED	O	Not used (open)
48	VKK	—	Power supply (-35V)
49	MD0	I	Not used (pull up with resistor)
50	MD1/VDD-VFT	I	Not used (pull up with resistor)
51	MD2	I	Not used (pull down with resistor)
52	D-SW	I	CD lid open/close detect signal input
53	DIST	O	Guitar distortion ON/OFF signal output

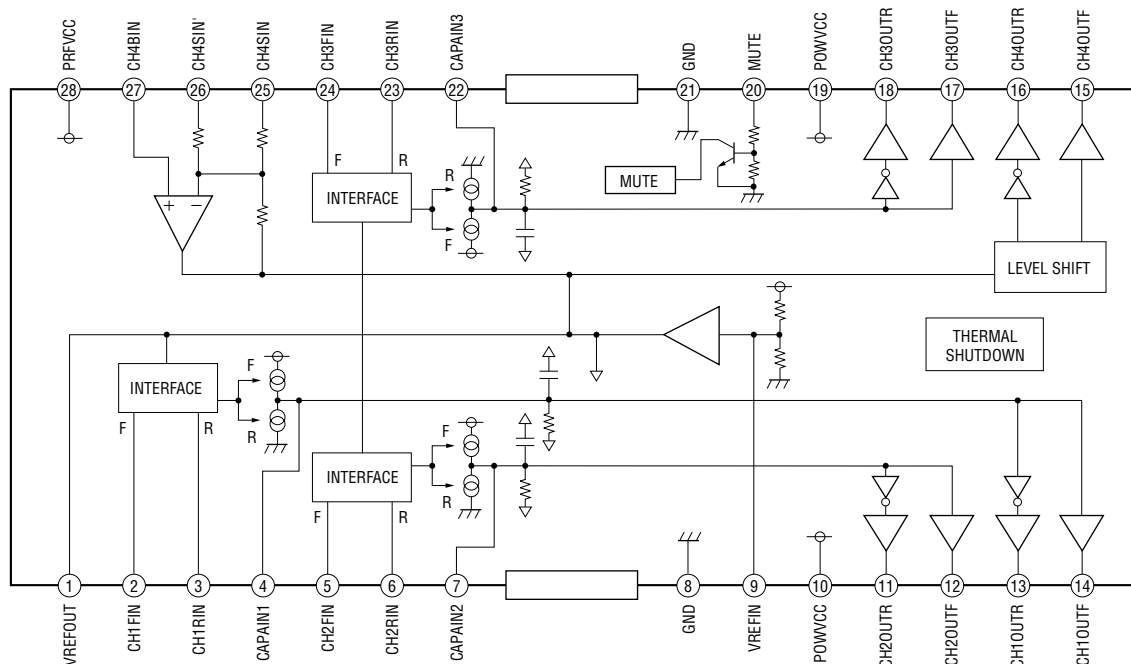
Pin No.	Pin Name	I/O	Description
54	SOFT TEST	O	Not used (open)
55	LED SELB	O	LED group B select signal output
56	VOL A	I	Volume encoder signal A input
57	VOL B	I	Volume encoder signal B input
58	JOG A	I	AMS jog dial encoder signal A input
59	JOG B	I	AMS jog dial encoder signal B input
60	I2C-DATA	O	IIC serial data output
61	I2C-CLOCK	O	IIC clock signal output
62	AVCC	—	Power supply (+3.3V)
63	AVSS	—	Ground
64	KEY0	I	Key input (A/D port)
65	KEY1	I	Key input (A/D port)
66	KEY2	I	Key input (A/D port)
67	KEY3	I	Key input (A/D port)
68	KEY4	I	Key input (A/D port)
69	KEY5	I	Key input (A/D port)
70	BPF1-F02	I	Spectrum analyzer BPF signal input
71	BPF2-F03	I	Spectrum analyzer BPF signal input
72	BPF2-F04	I	Spectrum analyzer BPF signal input
73	BPF2-F05	I	Spectrum analyzer BPF signal input
74	BPF2-F06	I	Spectrum analyzer BPF signal input
75	ALL BAND	I	L+R signal input
76	LED-SCK	O	Serial clock output to LED driver
77	RESET	I	Reset input
78	LED-DAT	O	Serial data output to LED driver
79	LED-LATCH	O	Latch signal output to LED driver
80	LED-SELA	O	LED group A select signal output
81	VSS-CPU	—	Ground
82	XOUT	O	Crystal oscillator output (4MHz)
83	XIN	I	Crystal oscillator input (4MHz)
84	VCC-CPU	—	Power supply (+3.3V)
85 to 100	NO USED	O	Not used (open)

6-26. IC BLOCK DIAGRAMS

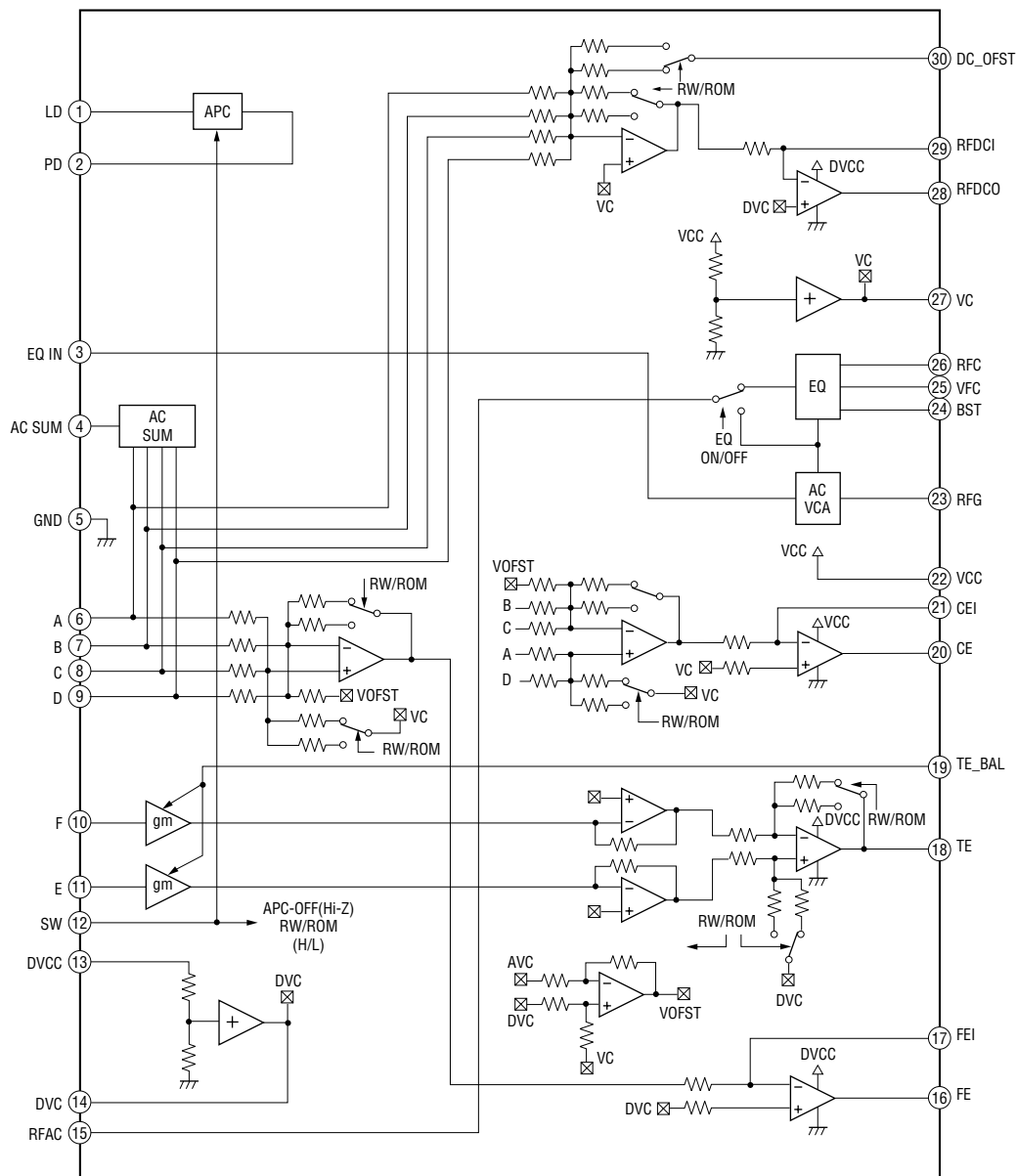
IC101 CXD3017Q (BD BOARD)



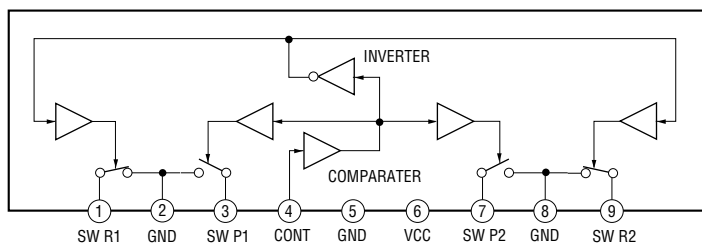
IC102 BA5974FM-E2 (BD BOARD)



IC103 CXA2581N-T4 (BD BOARD)

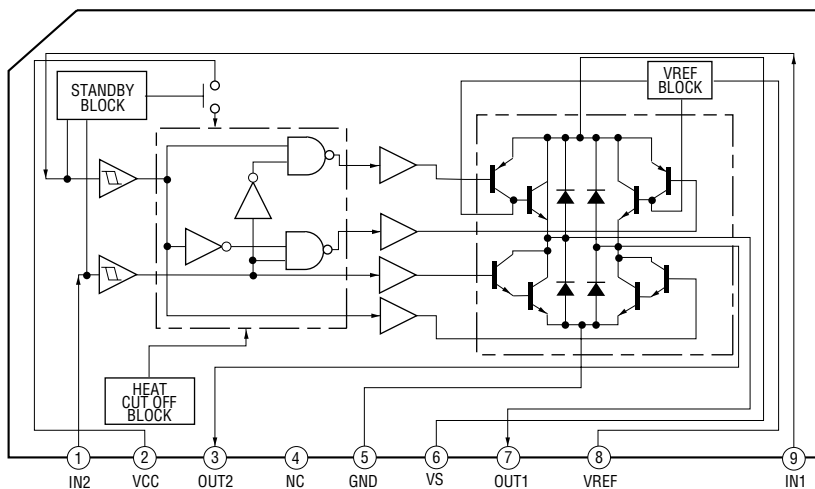


IC321 μ PC1330HA (MAIN BOARD (3/3))

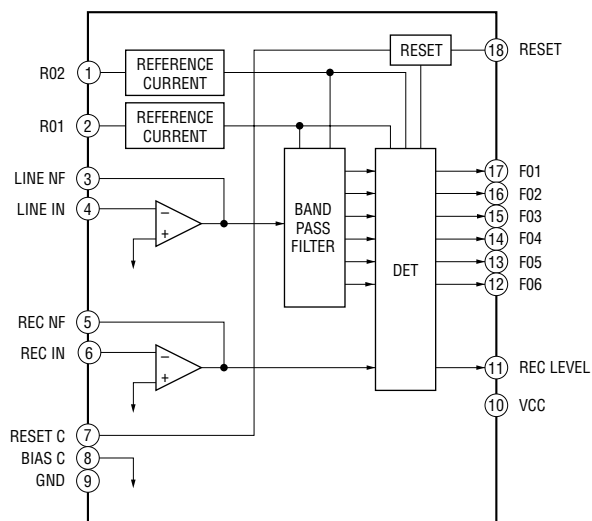


HCD-XGR6/XGR60

IC201 TA8409 (MOTOR BOARD)



IC602 BA3830F (PANEL FL BOARD)



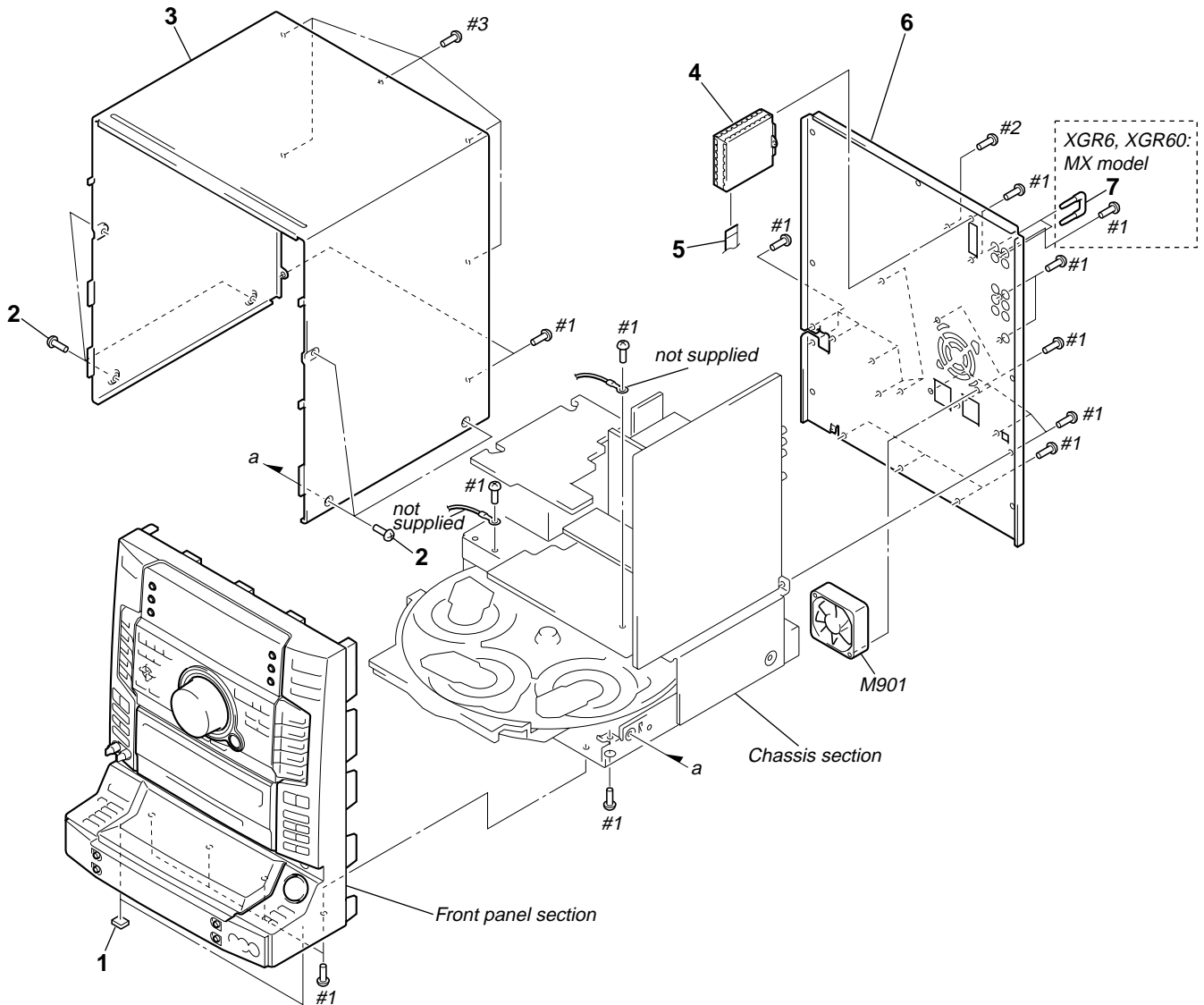
SECTION 7 EXPLODED VIEWS

NOTE:

- -XX, -X mean standardized parts, so they may have some differences from the original one.
- Items marked “*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories are given in the last of this parts list.
- Abbreviation
 MX : Mexican model
 E51 : Chilean and Peruvian model
 AR : Argentina model

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety. Replace only with part number specified.

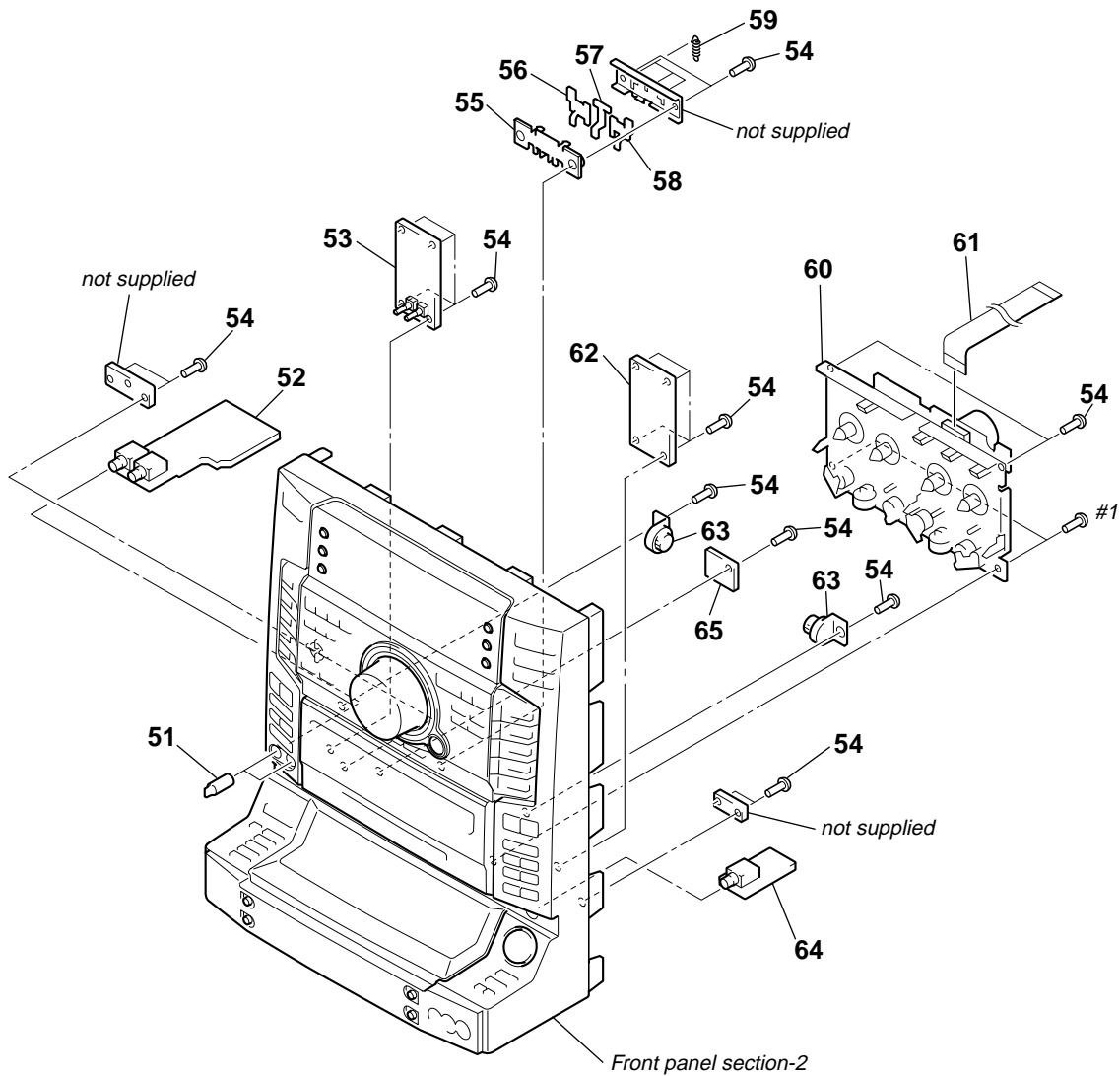
7-1. CASE, BACK PANEL SECTION



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
1	4-948-236-21	CUSHION (107)		6	4-237-748-31	PANEL, BACK (XGR60:E51)	
2	3-363-099-01	SCREW (CASE 3 TP2)		6	4-237-748-41	PANEL, BACK (XGR60:MX)	
3	4-237-661-11	CASE		6	4-237-748-51	PANEL, BACK (XGR60:AR)	
4	1-693-572-11	TUNER (FM/AM) (XGR60:AR, MX)		7	1-535-706-21	PLUG, JUMPER (XGR6, XGR60:MX)	
4	1-693-573-11	TUNER (FM/AM) (XGR6)		M901	1-763-072-11	FAN, DC	
4	1-693-574-11	TUNER (FM/AM) (XGR60:E, E51)		#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	
5	1-769-945-11	WIRE (FLAT TYPE) (11 CORE)		#2	7-685-872-09	SCREW +BVTT 3X8 (S)	
6	4-237-748-01	PANEL, BACK (XGR6)		#3	7-685-871-01	SCREW +BVTT 3X6 (S)	
6	4-237-748-21	PANEL, BACK (XGR60:E)					

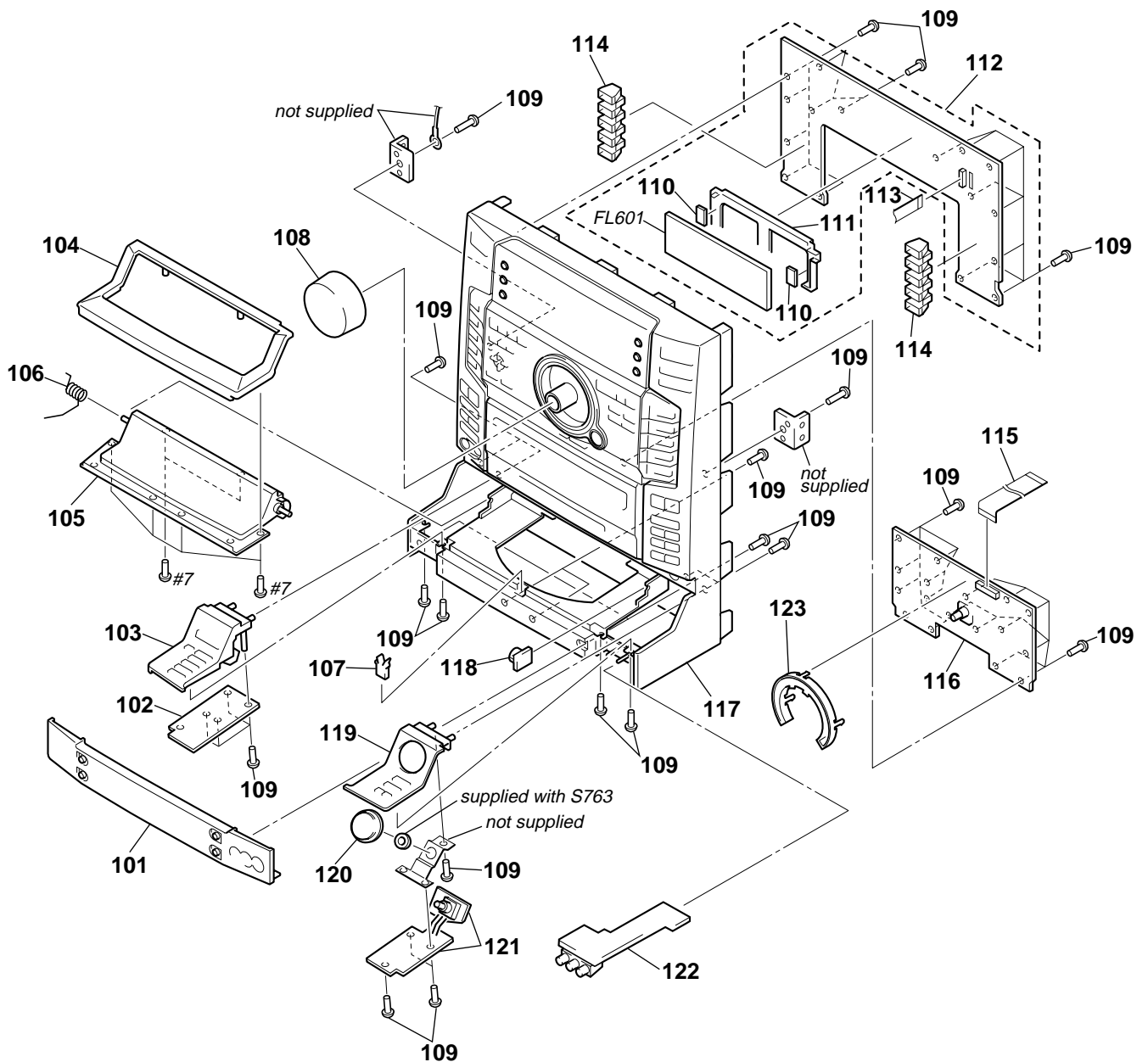
HCD-XGR6/XGR60

7-2. FRONT PANEL SECTION-1



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
51	4-237-635-01	KNOB (MIC)		59	4-237-659-01	SPRING (LEVER)	
52	A-4727-633-A	MIC/GUITAR BOARD, COMPLETE		60	1-796-333-11	DECK, MECHANICAL	
53	1-683-448-11	TC-A BOARD		61	1-773-021-11	WIRE (FLAT TYPE) (15 CORE)	
54	4-951-620-01	SCREW (2.6X8), +BVTP		62	1-683-449-11	TC-B BOARD	
55	4-237-648-01	COVER (EJECT)		63	3-354-963-01	DAMPER	
56	4-237-645-01	LEVER (EJECT-A)		64	1-683-450-11	HEADPHONE BOARD	
57	4-237-647-01	LEVER (EJECT-C)		65	1-684-683-11	D-SW BOARD	
58	4-237-646-01	LEVER (EJECT-B)		#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	

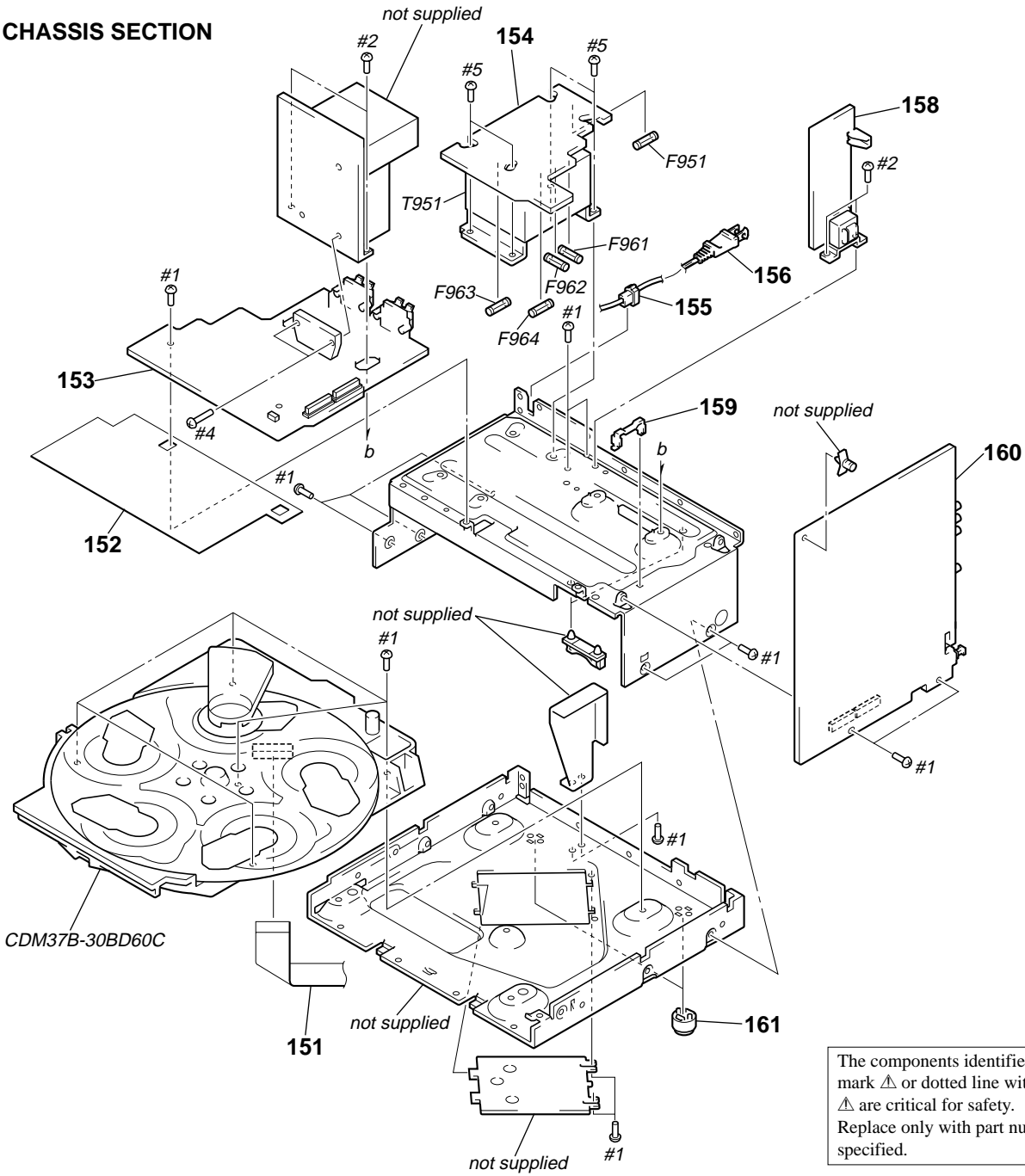
7-3. FRONT PANEL SECTION-2



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
101	4-237-649-01	BUMPER (PANEL) (XGR6)		114	4-237-639-01	HOLDER (LED 1)	
101	4-237-649-11	BUMPER (PANEL) (XGR60)		115	1-773-178-11	WIRE (FLAT TYPE) (23 CORE)	
102	1-683-452-11	CD-L BOARD		116	A-4727-624-A	PANEL VR BOARD, COMPLETE	
103	X-4954-371-1	SUB PANEL (CD-L) ASSY		117	X-4954-360-1	FRONT PANEL ASSY (XGR6)	
104	4-237-638-01	LID(CD)		117	X-4954-378-1	FRONT PANEL ASSY (XGR60)	
105	4-237-630-01	WINDOW (CD)		118	4-224-104-01	DAMPER	
106	4-237-658-01	SPRING (CD)		119	X-4954-372-1	SUB PANEL (CD-R) ASSY	
107	4-040-472-01	LATCH, D.C.		120	4-237-636-01	KNOB (CD)	
108	4-237-634-01	KNOB (VOLUME)		121	1-683-453-11	CD-R BOARD	
109	4-951-620-01	SCREW (2.6X8), +BVTP		122	1-683-454-11	FRONT INPUT BOARD	
110	4-949-935-81	CUSHION (FL)		123	4-237-640-01	HOLDER (LED 2)	
111	4-225-511-01	HOLDER FL TUBE		FL601	1-518-794-11	INDICATOR TUBE, FLUORESCENT	
112	A-4727-623-A	PANEL FL BOARD, COMPLETE		#7	7-685-533-19	SCREW +BTP 2.6X6 TYPE2 N-S	
113	1-773-118-11	WIRE (FLAT TYPE) (19 CORE)					

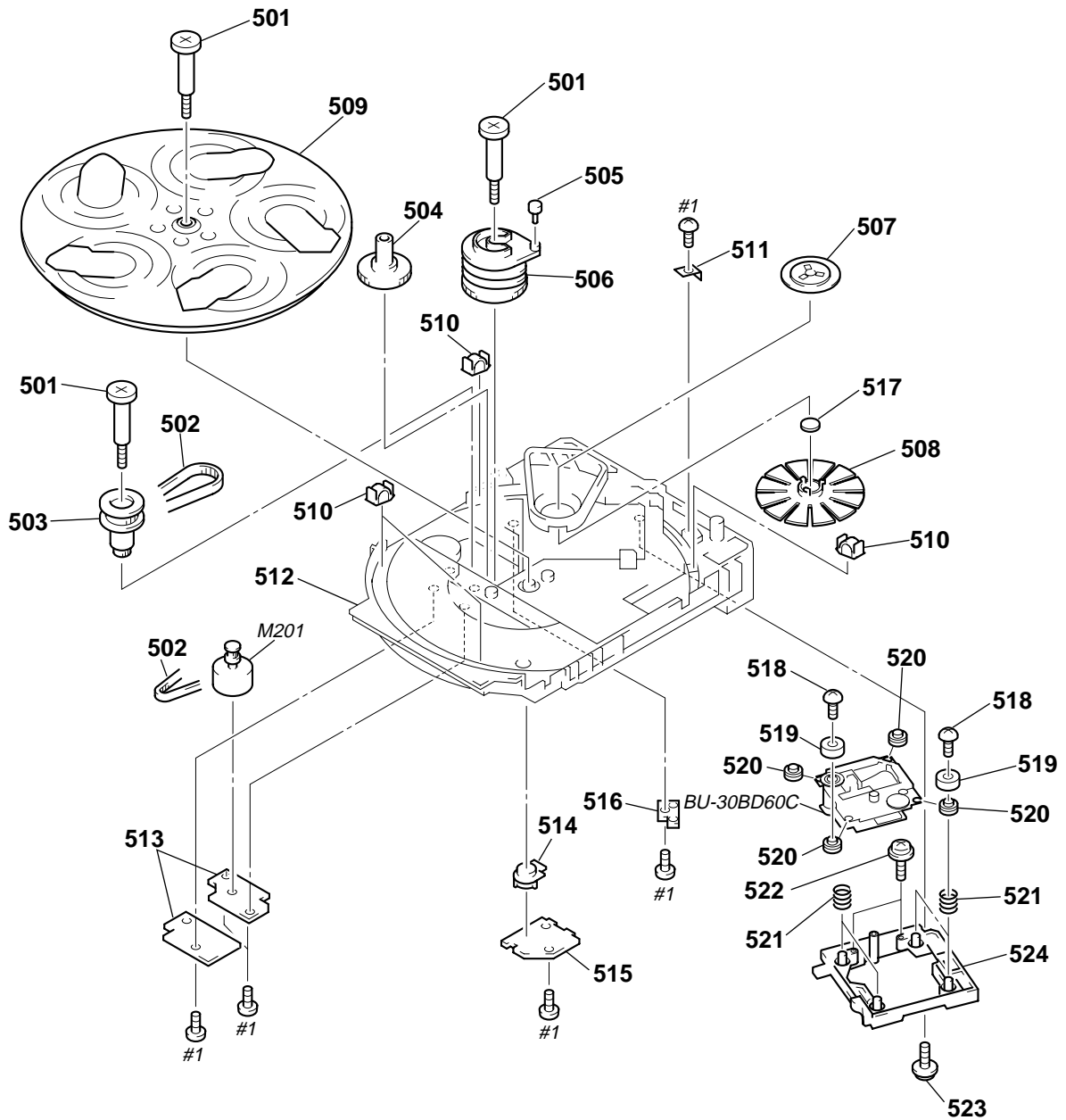
HCD-XGR6/XGR60

7-4. CHASSIS SECTION



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
151	1-823-750-11	WIRE (FLAT TYPE) (21 CORE)		161	X-494-122-81	FOOT (F22125H-M)	
152	4-235-701-01	DUST COVER		Δ F951	1-532-506-31	FUSE (6.3A 250V) (XGR60:AR,E,E51)	
153	A-4727-618-A	PA BOARD, COMPLETE (XGR60)		Δ F961	1-533-949-31	FUSE, CYLINDRICAL (TIME LUG) (8.0A 250V)	(XGR60)
153	A-4727-641-A	PA BOARD, COMPLETE (XGR6)					
154	1-683-444-11	TRANS BOARD		Δ F962	1-533-949-31	FUSE, CYLINDRICAL (TIME LUG) (8.0A 250V)	(XGR60)
155	3-703-244-00	BUSHING (FBS001), CORD		Δ F963	1-532-506-31	FUSE (6.3A 250V) (XGR60)	
155	4-966-266-01	BUSHING (S) (FBS002), CORD (XGR60:E,MX)		Δ F963	1-533-310-11	FUSE, GLASS CYLINDRICAL (DIA.5)	(6.3A 125V) (XGR6)
Δ 156	1-575-653-11	CORD, POWER (XGR60:MX)		Δ F964	1-532-506-31	FUSE (6.3A 250V) (XGR60)	
Δ 156	1-777-071-81	CORD, POWER (XGR60:E51)		Δ F964	1-533-310-11	FUSE, GLASS CYLINDRICAL (DIA.5)	(6.3A 125V)(XGR6)
Δ 156	1-783-820-11	CORD, POWER (XGR6)					
Δ 156	1-783-941-12	CORD, POWER (XGR60:AR)		Δ T951	1-433-606-11	TRANSFORMER, POWER (XGR60)	
Δ 156	1-791-901-11	CORD, POWER (XGR60:E)		Δ T951	1-435-797-11	TRANSFORMER, POWER (XGR6)	
158	1-683-445-11	SUB TRANS BOARD		#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	
* 159	4-988-533-01	HOLDER, PWB		#2	7-685-872-09	SCREW +BVTT 3X8 (S)	
160	A-4440-764-A	MAIN BOARD, COMPLETE (XGR60:AR,E,E51)		#4	7-685-650-79	SCREW +BVTP 3X16 TYPE2 IT-3	
160	A-4676-330-A	MAIN BOARD, COMPLETE (XGR60:MX)					
160	A-4727-645-A	MAIN BOARD, COMPLETE (XGR6)		#5	7-685-881-09	SCREW +BVTT 4X8 (S)	

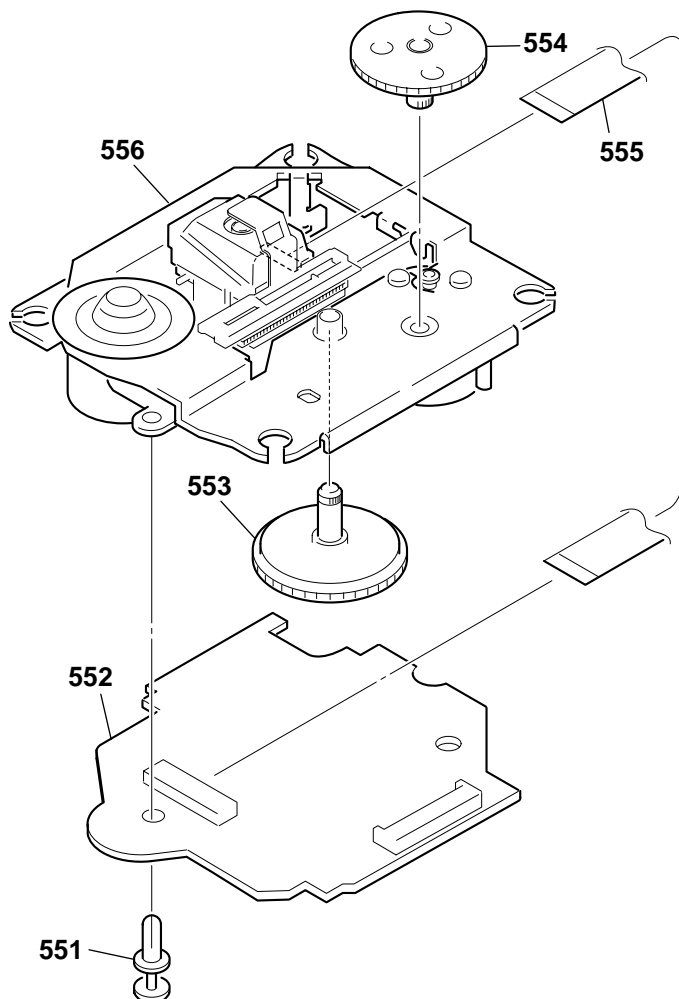
7-5. CD MECHANISM DECK SECTION
(CDM-30BD60C)



Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
501	4-987-976-01	SCREW, STEP		514	4-978-426-01	INDICATOR (NO.)	
502	4-944-490-01	BELT (TIMING)		515	1-659-059-13	LED BOARD	
503	A-4660-978-A	GEAR (PULLEY) ASSY		516	1-659-058-13	SENSOR BOARD	
504	4-978-421-01	GEAR (MID)		517	4-228-414-01	BRACKET (YOKE)	
505	4-978-425-01	ROLLER (CAM)		518	4-951-620-01	SCREW (2.6X8), +BVTP	
506	4-978-420-01	CAM (HOLDER)		519	4-231-151-01	STOPPER (BU)	
507	4-237-981-01	PULLEY (B) (30), CHUCKING		520	4-231-451-11	INSULATOR (BU-30)	
508	X-4953-307-1	PULLEY (A) ASSY, CHUCKING		521	4-227-045-11	SPRING (INSULATOR), COIL	
509	4-238-261-01	TABLE, DISK		522	4-227-899-01	SCREW (DIA. 12), FLOATING	
510	X-4947-960-1	ROLLER ASSY		523	4-998-716-01	SCREW, BU FITTING	
* 511	4-978-583-01	BRACKET (BU)		524	X-4954-451-1	HOLDER (BU30) ASSY	
512	4-238-260-01	CHASSIS		M201	A-4660-977-A	MOTOR ASSY	
* 513	A-4673-765-A	MOTOR BOARD, COMPLETE		#1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S	

HCD-XGR6/XGR60

7-6. BASE UNIT SECTION (BU-30BD60C)



<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remarks</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remarks</u>
551	3-531-576-11	RIVET		556	A-4735-188-A	BU-30 (60) ASSY	
552	A-4728-678-A	BD BOARD, COMPLETE					
553	4-233-832-01	GEAR (LB)					
554	4-233-831-01	GEAR (LA)					
555	1-757-710-11	WIRE (FLAT TYPE) (16 CORE)					

**SECTION 8
ELECTRICAL PARTS LIST**

BD

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- CAPACITORS:
uF: μ F
- RESISTORS
All resistors are in ohms.
METAL: metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable

- COILS
uH: μ H
- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A... , uPA... , μ PA... ,
uPB... , μ PB... , uPC... , μ PC... ,
uPD... , μ PD...
- Abbreviation
MX : Mexican model
E51 : Chilean and Peruvian model
AR : Argentina model

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board name.

Ref. No.	Part No.	Description	Remarks
	A-4728-678-A	BD BOARD, COMPLETE *****	
		< CAPACITOR >	
C101	1-162-967-11	CERAMIC CHIP 0.0033uF	10% 50V
C102	1-107-826-11	CERAMIC CHIP 0.1uF	10% 16V
C103	1-162-962-11	CERAMIC CHIP 470PF	10% 50V
C104	1-162-962-11	CERAMIC CHIP 470PF	10% 50V
C108	1-107-826-11	CERAMIC CHIP 0.1uF	10% 16V
C109	1-162-965-11	CERAMIC CHIP 0.0015uF	10% 50V
C110	1-162-967-11	CERAMIC CHIP 0.0033uF	10% 50V
C111	1-162-927-11	CERAMIC CHIP 100PF	5% 50V
C112	1-125-837-91	CERAMIC CHIP 1uF	10% 6.3V
C114	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C116	1-104-665-11	ELECT 100uF	20% 10V
C117	1-104-665-11	ELECT 100uF	20% 10V
C118	1-162-964-11	CERAMIC CHIP 0.001uF	10% 50V
C121	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C122	1-124-584-00	ELECT 100uF	20% 10V
C123	1-162-970-11	CERAMIC CHIP 0.01uF	10% 25V
C124	1-125-891-11	CERAMIC CHIP 0.47uF	10% 10V
C125	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C126	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C127	1-124-584-00	ELECT 100uF	20% 10V
C129	1-162-974-11	CERAMIC CHIP 0.01uF	50V
C130	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C131	1-104-665-11	ELECT 100uF	20% 10V
C133	1-162-921-11	CERAMIC CHIP 33PF	5% 50V
C143	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C145	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C153	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C159	1-162-970-11	CERAMIC CHIP 0.01uF	10% 25V
C162	1-104-665-11	ELECT 100uF	20% 10V
C165	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C167	1-162-919-11	CERAMIC CHIP 22PF	5% 50V
C168	1-162-921-11	CERAMIC CHIP 33PF	5% 50V
C171	1-115-412-11	CERAMIC CHIP 680PF	5% 25V
C172	1-162-927-11	CERAMIC CHIP 100PF	5% 50V
C181	1-115-412-11	CERAMIC CHIP 680PF	5% 25V
C182	1-162-927-11	CERAMIC CHIP 100PF	5% 50V
C183	1-164-227-11	CERAMIC CHIP 0.022uF	10% 25V
C184	1-162-970-11	CERAMIC CHIP 0.01uF	10% 25V
C185	1-125-837-91	CERAMIC CHIP 1uF	10% 6.3V
C190	1-115-156-11	CERAMIC CHIP 1uF	10V
C191	1-124-584-00	ELECT 100uF	20% 10V

Ref. No.	Part No.	Description	Remarks
C192	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C193	1-104-665-11	ELECT 100uF	20% 10V
C194	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C195	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C196	1-164-360-11	CERAMIC CHIP 0.1uF	16V
C197	1-107-826-11	CERAMIC CHIP 0.1uF	10% 16V
C198	1-124-584-00	ELECT 100uF	20% 10V
		< CONNECTOR >	
CN101	1-568-864-11	CONNECTOR, FFC 21P	
CN102	1-793-907-11	CONNECTOR, FFC/FPC 16P	
		< DIODE >	
D101	8-719-083-58	DIODE UdzSTE-173.9B	
		< FERRITE BEAD >	
FB101	1-500-445-21	FERRITE 0UH	
FB102	1-500-445-21	FERRITE 0UH	
		< IC >	
IC101	8-752-402-31	IC CXD3017Q	
IC102	8-759-827-41	IC BA5974FM-E2	
IC103	8-752-089-74	IC CXA2581N-T4	
		< JUMPER RESISTOR >	
JR101	1-216-864-11	METAL CHIP 0	5% 1/16W
JR102	1-216-864-11	METAL CHIP 0	5% 1/16W
JR103	1-216-864-11	METAL CHIP 0	5% 1/16W
JR104	1-216-864-11	METAL CHIP 0	5% 1/16W
JR105	1-216-864-11	METAL CHIP 0	5% 1/16W
JR106	1-216-864-11	METAL CHIP 0	5% 1/16W
JR122	1-216-296-11	SHORT 0	
JR123	1-216-296-11	SHORT 0	
JR124	1-216-296-11	SHORT 0	
JR125	1-216-296-11	SHORT 0	
		< COIL >	
L101	1-469-553-21	INDUCTOR 4.7uH	
		< TRANSISTOR >	
Q101	8-729-049-31	TRANSISTOR 2SB710A-RTX	
Q102	8-729-920-85	TRANSISTOR 2SD1664-T100-QR	
		< RESISTOR >	
R101	1-216-821-11	METAL CHIP 1K	5% 1/16W

HCD-XGR6/XGR60

BD	CD-L	CD-R	D-SW	FRONT INPUT
----	------	------	------	-------------

Ref. No.	Part No.	Description	Remarks
R102	1-216-845-11	METAL CHIP	100K 5% 1/16W
R103	1-216-835-11	METAL CHIP	15K 5% 1/16W
R104	1-216-839-11	METAL CHIP	33K 5% 1/16W
R105	1-216-821-11	METAL CHIP	1K 5% 1/16W
R106	1-216-821-11	METAL CHIP	1K 5% 1/16W
R107	1-216-833-11	METAL CHIP	10K 5% 1/16W
R108	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R109	1-216-857-11	METAL CHIP	1M 5% 1/16W
R111	1-216-846-11	METAL CHIP	120K 5% 1/16W
R114	1-218-745-11	RES-CHIP	160K 5% 1/10W
R116	1-216-001-00	METAL CHIP	10 5% 1/10W
R117	1-216-821-11	METAL CHIP	1K 5% 1/16W
R118	1-216-809-11	METAL CHIP	100 5% 1/16W
R119	1-216-826-11	METAL CHIP	2.7K 5% 1/16W
R120	1-216-835-11	METAL CHIP	15K 5% 1/16W
R122	1-216-845-11	METAL CHIP	100K 5% 1/16W
R123	1-216-833-11	METAL CHIP	10K 5% 1/16W
R124	1-216-845-11	METAL CHIP	100K 5% 1/16W
R131	1-216-813-11	METAL CHIP	220 5% 1/16W
R143	1-216-839-11	METAL CHIP	33K 5% 1/16W
R144	1-216-839-11	METAL CHIP	33K 5% 1/16W
R147	1-218-701-11	RES-CHIP	2.4K 5% 1/10W
R148	1-216-797-11	METAL CHIP	10 5% 1/16W
R149	1-216-797-11	METAL CHIP	10 5% 1/16W
R158	1-216-838-11	METAL CHIP	27K 5% 1/16W
R159	1-216-838-11	METAL CHIP	27K 5% 1/16W
R162	1-216-845-11	METAL CHIP	100K 5% 1/16W
R171	1-216-837-11	METAL CHIP	22K 5% 1/16W
R172	1-216-837-11	METAL CHIP	22K 5% 1/16W
R173	1-216-837-11	METAL CHIP	22K 5% 1/16W
R181	1-216-837-11	METAL CHIP	22K 5% 1/16W
R182	1-216-837-11	METAL CHIP	22K 5% 1/16W
R183	1-216-837-11	METAL CHIP	22K 5% 1/16W
R190	1-216-813-11	METAL CHIP	220 5% 1/16W
R191	1-216-839-11	METAL CHIP	33K 5% 1/16W
R192	1-216-839-11	METAL CHIP	33K 5% 1/16W
R193	1-216-846-11	METAL CHIP	120K 5% 1/16W
R194	1-216-839-11	METAL CHIP	33K 5% 1/16W
R195	1-216-849-11	METAL CHIP	220K 5% 1/16W
R196	1-216-819-11	METAL CHIP	680 5% 1/16W
R198	1-216-864-11	METAL CHIP	0 5% 1/16W
		< NETWORK >	
RN101	1-233-576-11	RES, CHIP NETWORK 100	
		< VARIABLE RESISTOR >	
RV101	1-238-602-11	RES, ADJ, CARBON 47K (E-F BALANCE)	
		< VIBRATOR >	
X101	1-579-280-11	VIBRATOR, CRYSTAL (16.9344MHz)	

	1-683-452-11	CD-L BOARD	*****
		< CONNECTOR >	
* CN704	1-564-719-11	PIN, CONNECTOR (SMALL TYPE) 3P	
		< RESISTOR >	
R771	1-249-419-11	CARBON	1.5K 5% 1/4W F
R772	1-249-419-11	CARBON	1.5K 5% 1/4W F

Ref. No.	Part No.	Description	Remarks
R773	1-249-421-11	CARBON	2.2K 5% 1/4W F
R774	1-247-843-11	CARBON	3.3K 5% 1/4W
R775	1-249-425-11	CARBON	4.7K 5% 1/4W F
R776	1-249-427-11	CARBON	6.8K 5% 1/4W F
R777	1-249-429-11	CARBON	10K 5% 1/4W
R778	1-249-431-11	CARBON	15K 5% 1/4W
		< SWITCH >	
S741	1-762-875-21	SWITCH, KEYBOARD (DISC 1)	
S742	1-762-875-21	SWITCH, KEYBOARD (DISC 2)	
S743	1-762-875-21	SWITCH, KEYBOARD (DISC 3)	
S744	1-762-875-21	SWITCH, KEYBOARD (DISC 4)	
S745	1-762-875-21	SWITCH, KEYBOARD (DISC 5)	
S746	1-762-875-21	SWITCH, KEYBOARD (DISC SKIP)	
S747	1-762-875-21	SWITCH, KEYBOARD (REPEAT)	
S748	1-762-875-21	SWITCH, KEYBOARD (PLAY MODE)	
S749	1-762-875-21	SWITCH, KEYBOARD (EDIT)	

	1-683-453-11	CD-R BOARD	*****
		< CAPACITOR >	
C751	1-162-306-11	CERAMIC	0.01uF 30% 16V
C752	1-162-306-11	CERAMIC	0.01uF 30% 16V
		< CONNECTOR >	
CN703	1-785-333-11	PIN, CONNECTOR (LIGHT ANGLE)7P	
		< DIODE >	
D700	8-719-056-13	DIODE SML79423C-TP15 (▷■)	
		< RESISTOR >	
R782	1-247-843-11	CARBON	3.3K 5% 1/4W
R783	1-249-425-11	CARBON	4.7K 5% 1/4W F
R784	1-249-427-11	CARBON	6.8K 5% 1/4W F
R790	1-247-791-91	CARBON	22 5% 1/4W
R791	1-247-791-91	CARBON	22 5% 1/4W
		< SWITCH >	
S752	1-762-875-21	SWITCH, KEYBOARD (▷■)	
S753	1-762-875-21	SWITCH, KEYBOARD (■)	
S754	1-762-875-21	SWITCH, KEYBOARD (◀◀)	
S755	1-762-875-21	SWITCH, KEYBOARD (▶▶)	
S763	1-473-393-11	ENCODER, ROTARY (◀◀ AMS ▶▶)	

	1-684-683-11	D-SW BOARD	*****
		< CAPACITOR >	
C741	1-162-306-11	CERAMIC	0.01uF 30% 16V
		< SWITCH >	
S740	1-762-587-11	SWITCH, PUSH (1 KEY) (DOOR)	

	1-683-454-11	FRONT INPUT BOARD	*****
		< CAPACITOR >	
C701	1-162-294-31	CERAMIC	0.001uF 10% 50V
C702	1-162-294-31	CERAMIC	0.001uF 10% 50V

FRONT INPUT						HEADPHONE			LED		MAIN	
Ref. No.	Part No.	Description			Remarks	Ref. No.	Part No.	Description			Remarks	
C703	1-126-960-11	ELECT	1uF	20%	50V	C113	1-126-795-11	ELECT	10uF	20%	50V	
C704	1-164-159-21	CERAMIC	0.1uF		50V	C114	1-126-795-11	ELECT	10uF	20%	50V	
C705	1-162-282-31	CERAMIC	100PF	10%	50V	C115	1-126-795-11	ELECT	10uF	20%	50V	
		< FILTER >				C116	1-130-487-00	MYLAR	0.022uF	5%	50V	
						C117	1-130-487-00	MYLAR	0.022uF	5%	50V	
FL730	1-424-228-11	FILTER, NOISE				C118	1-126-795-11	ELECT	10uF	20%	50V	
		< JACK >				C119	1-130-491-00	MYLAR	0.047uF	5%	50V	
						C120	1-130-479-00	MYLAR	0.0047uF	5%	50V	
J804	1-815-310-11	JACK 3P (GAME INPUT)				C121	1-126-795-11	ELECT	10uF	20%	50V	
		< RESISTOR >				C122	1-136-171-00	FILM	0.33uF	5%	50V	
						C123	1-136-171-00	FILM	0.33uF	5%	50V	
R721	1-249-437-11	CARBON	47K	5%	1/4W	C124	1-126-961-11	ELECT	2.2uF	20%	50V	
R722	1-249-417-11	CARBON	1K	5%	1/4W F	C131	1-126-795-11	ELECT	10uF	20%	50V	
R723	1-249-437-11	CARBON	47K	5%	1/4W	C132	1-125-972-91	ELECT	100uF	20%	16V	
R724	1-247-804-11	CARBON	75	5%	1/4W	C133	1-126-795-11	ELECT	10uF	20%	50V	
R725	1-249-417-11	CARBON	1K	5%	1/4W F	C134	1-162-974-11	CERAMIC CHIP	0.01uF		50V	
*****						C135	1-124-589-11	ELECT	47uF	20%	16V	
	1-683-450-11	HEADPHONE BOARD				C136	1-126-964-11	ELECT	10uF	20%	50V	
		*****				C137	1-162-967-11	CERAMIC CHIP	3300pF	10%	50V	
		< CAPACITOR >				C138	1-162-967-11	CERAMIC CHIP	3300pF	10%	50V	
						C160	1-126-795-11	ELECT	10uF	20%	50V	
C891	1-162-294-31	CERAMIC	0.001uF	10%	50V	C161	1-126-795-11	ELECT	10uF	20%	50V	
C892	1-162-294-31	CERAMIC	0.001uF	10%	50V	C162	1-126-795-11	ELECT	10uF	20%	50V	
C893	1-164-159-21	CERAMIC	0.1uF		50V	C163	1-126-795-11	ELECT	10uF	20%	50V	
		< JACK >				C164	1-126-795-11	ELECT	10uF	20%	50V	
						C165	1-126-795-11	ELECT	10uF	20%	50V	
J891	1-770-226-11	JACK (LARGE TYPE) (PHONES)				C166	1-130-487-00	MYLAR	0.022uF	5%	50V	
		< RESISTOR >				C167	1-130-487-00	MYLAR	0.022uF	5%	50V	
						C168	1-126-795-11	ELECT	10uF	20%	50V	
R891	1-247-807-31	CARBON	100	5%	1/4W	C169	1-130-491-00	MYLAR	0.047uF	5%	50V	
*****						C170	1-130-479-00	MYLAR	0.0047uF	5%	50V	
*	1-659-059-13	LED BOARD				C171	1-126-795-11	ELECT	10uF	20%	50V	
		*****				C172	1-136-171-00	FILM	0.33uF	5%	50V	
		< DIODE >				C173	1-136-171-00	FILM	0.33uF	5%	50V	
						C174	1-126-961-11	ELECT	2.2uF	20%	50V	
D201	8-719-032-98	DIODE SEL5820A (DISC No.)				C181	1-164-156-11	CERAMIC CHIP	0.1uF		25V	
		< TRANSISTOR >				C182	1-164-156-11	CERAMIC CHIP	0.1uF		25V	
						C183	1-164-156-11	CERAMIC CHIP	0.1uF		25V	
Q201	8-729-119-78	TRANSISTOR 2SC2785-HFE				C193	1-164-156-11	CERAMIC CHIP	0.1uF		25V	
		< RESISTOR >				C301	1-130-483-00	MYLAR	0.01uF	5%	50V	
						C302	1-126-964-11	ELECT	10uF	20%	50V	
R201	1-249-433-11	CARBON	22K	5%	1/4W	C303	1-136-165-00	FILM	0.1uF	5%	50V	
R202	1-249-411-11	CARBON	330	5%	1/4W	C304	1-126-964-11	ELECT	10uF	20%	50V	
R203	1-249-437-11	CARBON	47K	5%	1/4W	C305	1-136-165-00	FILM	0.1uF	5%	50V	
*****						C306	1-126-961-11	ELECT	2.2uF	20%	50V	
	A-4440-764-A	MAIN BOARD, COMPLETE (XGR60:AR,E,E51)				C307	1-126-947-11	ELECT	47uF	20%	16V	
	A-4676-330-A	MAIN BOARD, COMPLETE (XGR60:MX)				C308	1-164-392-11	CERAMIC CHIP	390PF	10%	50V	
	A-4727-645-A	MAIN BOARD, COMPLETE (XGR6)				C309	1-164-392-11	CERAMIC CHIP	390PF	10%	50V	
		*****				C310	1-162-962-11	CERAMIC CHIP	470PF	10%	50V	
	4-875-327-31	HEAT SINK				C311	1-126-933-11	ELECT	100uF	20%	16V	
	4-948-236-21	CUSHION (107)				C312	1-126-964-11	ELECT	10uF	20%	50V	
	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S				C313	1-126-964-11	ELECT	10uF	20%	50V	
		< CAPACITOR >				C321	1-126-964-11	ELECT	10uF	20%	50V	
						C322	1-135-575-11	MYLAR	120PF	5%	50V	
C72	1-136-169-00	FILM	0.22uF	5%	50V	C323	1-135-575-11	MYLAR	120PF	5%	50V	
C73	1-136-169-00	FILM	0.22uF	5%	50V	C324	1-162-961-11	CERAMIC CHIP	330PF	10%	50V	
C110	1-126-795-11	ELECT	10uF	20%	50V	C325	1-162-961-11	CERAMIC CHIP	330PF	10%	50V	
C111	1-126-795-11	ELECT	10uF	20%	50V	C326	1-162-946-11	CERAMIC CHIP	27PF	5%	50V	
C112	1-126-795-11	ELECT	10uF	20%	50V	C327	1-162-946-11	CERAMIC CHIP	27PF	5%	50V	
						C328	1-162-974-11	CERAMIC CHIP	0.01uF		50V	
						C329	1-162-974-11	CERAMIC CHIP	0.01uF		50V	

HCD-XGR6/XGR60

MAIN

Ref. No.	Part No.	Description		Remarks	Ref. No.	Part No.	Description		Remarks
C331	1-137-150-11	MYLAR	0.01uF	5%	100V	C608	1-126-964-11	ELECT	10uF 20% 50V
C332	1-126-961-11	ELECT	2.2uF	20%	50V	C609	1-162-974-11	CERAMIC CHIP	0.01uF 50V
C333	1-130-485-00	MYLAR	0.015uF	5%	50V	C610	1-126-933-11	ELECT	100uF 20% 16V
C334	1-130-481-00	MYLAR	0.0068uF	5%	50V	C611	1-126-947-11	ELECT	47uF 20% 16V
C335	1-130-481-00	MYLAR	0.0068uF	5%	50V	C612	1-162-974-11	CERAMIC CHIP	0.01uF 50V
C336	1-130-486-00	MYLAR	0.018uF	10%	50V	C613	1-126-947-11	ELECT	47uF 20% 16V
C337	1-126-964-11	ELECT	10uF	20%	50V	C651	1-162-959-11	CERAMIC CHIP	330PF 5% 50V
C338	1-126-947-11	ELECT	47uF	20%	16V	C652	1-162-927-11	CERAMIC CHIP	100PF 5% 50V
C341	1-126-935-11	ELECT	470uF	20%	10V	C653	1-162-927-11	CERAMIC CHIP	100PF 5% 50V
C342	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C654	1-126-961-11	ELECT	2.2uF 20% 50V
C343	1-130-487-00	MYLAR	0.022uF	5%	50V	C654	1-126-963-11	ELECT	4.7uF 20% 50V
C344	1-130-487-00	MYLAR	0.022uF	5%	50V				(XGR60)
C345	1-126-961-11	ELECT	2.2uF	20%	50V				(XGR6)
C346	1-126-961-11	ELECT	2.2uF	20%	50V	C655	1-130-479-00	MYLAR	0.0047uF 5% 50V
C347	1-126-964-11	ELECT	10uF	20%	50V	C656	1-130-473-00	MYLAR	0.0015uF 5% 50V
C348	1-126-965-11	ELECT	22uF	20%	50V	C657	1-136-159-00	FILM	0.033uF 5% 50V
C349	1-162-962-11	CERAMIC CHIP	470PF	10%	50V				(XGR60)
C350	1-137-198-11	FILM	1uF	5%	50V	C657	1-136-165-00	FILM	0.1uF 5% 50V
C351	1-130-483-00	MYLAR	0.01uF	5%	50V				(XGR6)
C352	1-126-964-11	ELECT	10uF	20%	50V	C658	1-126-964-11	ELECT	10uF 20% 50V
C353	1-136-165-00	FILM	0.1uF	5%	50V	C701	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C354	1-126-964-11	ELECT	10uF	20%	50V	C702	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C355	1-136-165-00	FILM	0.1uF	5%	50V	C703	1-126-964-11	ELECT	10uF 20% 50V
C356	1-126-961-11	ELECT	2.2uF	20%	50V	C704	1-126-964-11	ELECT	10uF 20% 50V
C357	1-126-947-11	ELECT	47uF	20%	16V	C705	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C358	1-164-392-11	CERAMIC CHIP	390PF	10%	50V				(XGR6,XGR60:MX)
C359	1-164-392-11	CERAMIC CHIP	390PF	10%	50V	C722	1-126-926-11	ELECT	1000uF 20% 10V
C381	1-162-968-11	CERAMIC CHIP	0.0047uF	10%	50V	C724	1-162-962-11	CERAMIC CHIP	470PF 10% 50V
C382	1-162-968-11	CERAMIC CHIP	0.0047uF	10%	50V	C751	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C401	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C752	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C402	1-126-916-11	ELECT	1000uF	20%	6.3V	C753	1-126-964-11	ELECT	10uF 20% 50V
C403	1-126-961-11	ELECT	2.2uF	20%	50V	C754	1-126-964-11	ELECT	10uF 20% 50V
C404	1-126-961-11	ELECT	2.2uF	20%	50V	C755	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C405	1-162-927-11	CERAMIC CHIP	100PF	5%	50V				(XGR6,XGR60:MX)
C406	1-162-927-11	CERAMIC CHIP	100PF	5%	50V	C771	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C407	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C772	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C408	1-126-916-11	ELECT	1000uF	20%	6.3V	C774	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C410	1-126-935-11	ELECT	470uF	20%	10V	C801	1-126-964-11	ELECT	10uF 20% 50V
C414	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C802	1-136-165-00	FILM	0.1uF 5% 50V
C431	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C803	1-136-165-00	FILM	0.1uF 5% 50V
C452	1-126-947-11	ELECT	47uF	20%	16V	C804	1-126-916-11	ELECT	1000uF 20% 6.3V
C510	1-162-918-11	CERAMIC CHIP	18PF	5%	50V	C806	1-109-953-11	ELECT	2.2uF 20% 50V
C511	1-162-919-11	CERAMIC CHIP	22PF	5%	50V	C901	1-128-548-11	ELECT	4700uF 20% 25V
C512	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C902	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C516	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C903	1-126-935-11	ELECT	470uF 20% 16V
C562	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C911	1-104-665-11	ELECT	100uF 20% 25V
C563	1-126-947-11	ELECT	47uF	20%	16V	C912	1-126-935-11	ELECT	470uF 20% 10V
C598	1-164-156-11	CERAMIC CHIP	0.1uF		25V	C913	1-126-947-11	ELECT	47uF 20% 16V
C599	1-126-947-11	ELECT	47uF	20%	16V	C921	1-126-768-11	ELECT	2200uF 20% 16V
C601	1-162-959-11	CERAMIC CHIP	330PF	5%	50V	C922	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C602	1-162-927-11	CERAMIC CHIP	100PF	5%	50V	C923	1-126-916-11	ELECT	1000uF 20% 6.3V
C603	1-162-927-11	CERAMIC CHIP	100PF	5%	50V	C924	1-126-947-11	ELECT	47uF 20% 16V
C604	1-126-961-11	ELECT	2.2uF	20%	50V	C925	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C604	1-126-963-11	ELECT	4.7uF	20%	50V	C926	1-126-935-11	ELECT	470uF 20% 6.3V
					(XGR60)	C961	1-164-156-11	CERAMIC CHIP	0.1uF 25V
					(XGR6)	C962	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C605	1-130-479-00	MYLAR	0.0047uF	5%	50V	C963	1-126-947-11	ELECT	47uF 20% 16V
C606	1-130-473-00	MYLAR	0.0015uF	5%	50V				< CONNECTOR >
C607	1-136-159-00	FILM	0.033uF	5%	50V	* CN301	1-568-449-11	HOUSING, CONNECTOR(PC BOARD)3P	
C607	1-136-165-00	FILM	0.1uF	5%	50V	CN311	1-691-765-11	PLUG (MICRO CONNECTOR) 3P	
					(XGR60)	CN321	1-691-770-11	PLUG (MICRO CONNECTOR) 8P	
					(XGR6)				

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
CN371	1-784-776-11	CONNECTOR, FFC 15P		JR5	1-216-295-00	SHORT	0
CN401	1-568-838-11	CONNECTOR, FFC 21P		JR6	1-216-295-00	SHORT	0
CN411	1-785-321-11	PIN, CONNECTOR (STRAIGHT) 9P		JR7	1-216-295-00	SHORT	0
CN431	1-784-780-11	CONNECTOR, FFC 19P		JR12	1-216-295-00	SHORT	0
CN441	1-563-614-31	CONNECTOR, FLEXIBLE 11P		JR13	1-216-296-11	SHORT	0
CN722	1-691-767-11	PLUG (MICRO CONNECTOR) 5P		JR14	1-216-296-11	SHORT	0
CN901	1-778-982-21	CONNECTOR, BOARD TO BOARD 13P		JR15	1-216-295-00	SHORT	0
CN902	1-778-982-21	CONNECTOR, BOARD TO BOARD 13P		JR16	1-216-295-00	SHORT	0
CN903	1-785-315-11	PIN, CONNECTOR (STRAIGHT) 3P		JR17	1-216-295-00	SHORT	0
CN961	1-564-506-11	PLUG, CONNECTOR 3P		JR18	1-216-295-00	SHORT	0
		< DIODE >		JR19	1-216-296-11	SHORT	0
D381	8-719-988-61	DIODE 1SS355TE-17		JR20	1-216-295-00	SHORT	0
D382	8-719-988-61	DIODE 1SS355TE-17		JR21	1-216-295-00	SHORT	0
D431	8-719-988-61	DIODE 1SS355TE-17		JR22	1-216-295-00	SHORT	0
D802	8-719-988-61	DIODE 1SS355TE-17		JR23	1-216-295-00	SHORT	0
D803	8-719-988-61	DIODE 1SS355TE-17		JR27	1-216-295-00	SHORT	0
D805	8-719-988-61	DIODE 1SS355TE-17		JR28	1-216-296-11	SHORT	0
D806	8-719-988-61	DIODE 1SS355TE-17		JR29	1-216-295-00	SHORT	0
D807	8-719-988-61	DIODE 1SS355TE-17		JR181	1-216-295-00	SHORT	0
D808	8-719-988-61	DIODE 1SS355TE-17		JR182	1-216-295-00	SHORT	0
D809	8-719-210-33	DIODE EC10DS2		JR191	1-216-295-00	SHORT	0
D810	8-719-210-33	DIODE EC10DS2		JR192	1-216-295-00	SHORT	0
D911	8-719-210-33	DIODE EC10DS2		JR301	1-216-295-00	SHORT	0
D912	8-719-210-33	DIODE EC10DS2		JR303	1-216-295-00	SHORT	0
D913	8-719-210-33	DIODE EC10DS2		JR351	1-216-295-00	SHORT	0
		< FERRITE BEAD >		JR353	1-216-295-00	SHORT	0
FB402	1-414-772-11	FERRITE OUH		JR721	1-216-295-00	SHORT	0
FB403	1-414-772-11	FERRITE OUH		JR722	1-216-295-00	SHORT	0
FB404	1-414-772-11	FERRITE OUH		JR723	1-216-295-00	SHORT	0
FB516	1-414-772-11	FERRITE OUH		JR910	1-216-296-11	SHORT	0 (XGR6)
FB562	1-414-772-11	FERRITE OUH				< COIL >	
FB599	1-414-772-11	FERRITE OUH		L301	1-412-032-11	INDUCTOR CHIP	100uH
		< IC >		L321	1-410-780-11	INDUCTOR	27mH
IC111	6-701-686-01	IC M61519FPD60G		L322	1-410-780-11	INDUCTOR	27mH
IC181	8-759-009-06	IC MC14052BFEL		L331	1-412-033-11	INDUCTOR CHIP	220uH
IC301	6-701-655-01	IC HA12236F		L451	1-412-032-11	INDUCTOR CHIP	100uH
IC321	8-759-143-54	IC uPC1330HA				< TRANSISTOR >	
IC341	8-759-100-96	IC NJM4558M-TE2		Q111	8-729-048-96	TRANSISTOR	2SK1825
IC451	8-749-019-25	IC TOTX141 (CD DIGITAL OUT OPTICAL)		Q112	8-729-048-96	TRANSISTOR	2SK1825
IC501	6-801-051-01	IC M30620MCN-A01FP		Q113	8-729-048-96	TRANSISTOR	2SK1825
IC601	8-759-100-96	IC NJM4558M-TE2		Q114	8-729-141-30	TRANSISTOR	2SC3623A-LK
IC801	8-759-533-04	IC M62703ML-E1		Q115	8-729-141-30	TRANSISTOR	2SC3623A-LK
IC911	8-759-231-09	IC TA8662N		Q116	8-729-141-30	TRANSISTOR	2SC3623A-LK
IC921	8-759-039-69	IC uPC7805AHF		Q161	8-729-048-96	TRANSISTOR	2SK1825
IC922	6-701-760-01	IC uPC3504AHF		Q162	8-729-048-96	TRANSISTOR	2SK1825
IC931	8-759-604-32	IC M5F7810L		Q163	8-729-048-96	TRANSISTOR	2SK1825
IC961	8-759-088-08	IC uPC7812AHF		Q164	8-729-141-30	TRANSISTOR	2SC3623A-LK
		< JACK >		Q165	8-729-029-40	TRANSISTOR	DTA124ESA
J701	1-691-887-11	JACK, PIN 6P (PHONO IN, MD IN/OUT)		Q166	8-729-620-05	TRANSISTOR	2SC2603-EF
J702	1-573-028-31	JACK, PIN 4P (DJ MIX) (XGR6,XGR60:MX)		Q167	8-729-029-40	TRANSISTOR	DTA124ESA
J721	1-774-227-11	JACK, PIN 1P (VIDEO OUT)		Q168	8-729-029-86	TRANSISTOR	DTC124ESA
		< JUMPER RESISTOR >		Q169	8-729-029-40	TRANSISTOR	DTA124ESA
JR1	1-216-295-00	SHORT	0	Q170	8-729-029-86	TRANSISTOR	DTC124ESA
JR2	1-216-295-00	SHORT	0	Q181	8-729-029-86	TRANSISTOR	DTC124ESA
JR3	1-216-295-00	SHORT	0	Q182	8-729-029-86	TRANSISTOR	DTC124ESA
JR4	1-216-295-00	SHORT	0	Q321	8-729-029-86	TRANSISTOR	DTC124ESA
				Q322	8-729-029-40	TRANSISTOR	DTA124ESA
				Q331	8-729-113-07	TRANSISTOR	2SC2001TP-K
				Q332	8-729-113-07	TRANSISTOR	2SC2001TP-K

HCD-XGR6/XGR60

MAIN

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
Q333	8-729-801-93	TRANSISTOR 2SD1387		R134	1-216-857-11	METAL CHIP 1M 5%	1/16W
Q334	8-729-029-86	TRANSISTOR DTC124ESA		R135	1-216-295-00	SHORT 0	
Q335	8-729-140-04	TRANSISTOR 2SB1116A-L		R136	1-216-295-00	SHORT 0	
Q341	8-729-620-05	TRANSISTOR 2SC2603-EF		R137	1-216-845-11	METAL CHIP 100K 5%	1/16W
Q342	8-729-029-86	TRANSISTOR DTC124ESA		R138	1-216-845-11	METAL CHIP 100K 5%	1/16W
Q343	8-729-029-86	TRANSISTOR DTC124ESA		R161	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
Q344	8-729-029-86	TRANSISTOR DTC124ESA		R162	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q345	8-729-029-86	TRANSISTOR DTC124ESA		R163	1-216-857-11	METAL CHIP 1M 5%	1/16W
Q381	8-729-140-04	TRANSISTOR 2SB1116A-L		R164	1-216-857-11	METAL CHIP 1M 5%	1/16W
Q382	8-729-029-86	TRANSISTOR DTC124ESA		R165	1-216-841-11	METAL CHIP 47K 5%	1/16W
Q383	8-729-140-04	TRANSISTOR 2SB1116A-L		R166	1-216-841-11	METAL CHIP 47K 5%	1/16W
Q384	8-729-029-86	TRANSISTOR DTC124ESA		R167	1-216-849-11	METAL CHIP 220K 5%	1/16W
Q385	8-729-116-59	TRANSISTOR 2SB1068TP		R168	1-216-849-11	METAL CHIP 220K 5%	1/16W
Q386	8-729-029-86	TRANSISTOR DTC124ESA		R169	1-216-818-11	METAL CHIP 560 5%	1/16W
Q387	8-729-029-86	TRANSISTOR DTC124ESA		R170	1-216-845-11	METAL CHIP 100K 5%	1/16W
Q388	8-729-048-96	TRANSISTOR 2SK1825		R171	1-216-855-11	METAL CHIP 680K 5%	1/16W
Q401	8-729-141-30	TRANSISTOR 2SC3623A-LK		R172	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
Q402	8-729-141-30	TRANSISTOR 2SC3623A-LK		R173	1-216-845-11	METAL CHIP 100K 5%	1/16W
Q411	8-729-029-86	TRANSISTOR DTC124ESA		R174	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q412	8-729-029-86	TRANSISTOR DTC124ESA		R175	1-216-841-11	METAL CHIP 47K 5%	1/16W
Q451	8-729-620-05	TRANSISTOR 2SC2603-EF		R176	1-216-081-00	METAL CHIP 22K 5%	1/10W
Q452	8-729-119-76	TRANSISTOR 2SA1175-HFE		R177	1-216-841-11	METAL CHIP 47K 5%	1/16W
Q453	8-729-119-76	TRANSISTOR 2SA1175-HFE		R178	1-216-841-11	METAL CHIP 47K 5%	1/16W
Q454	8-729-620-05	TRANSISTOR 2SC2603-EF		R179	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q611	8-729-620-05	TRANSISTOR 2SC2603-EF		R180	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q701	8-729-141-30	TRANSISTOR 2SC3623A-LK		R181	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q751	8-729-141-30	TRANSISTOR 2SC3623A-LK		R182	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q801	8-729-620-05	TRANSISTOR 2SC2603-EF		R301	1-216-829-11	METAL CHIP 4.7K 5%	1/16W
Q802	8-729-029-86	TRANSISTOR DTC124ESA		R302	1-216-829-11	METAL CHIP 4.7K 5%	1/16W
Q803	8-729-029-40	TRANSISTOR DTA124ESA		R303	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q805	8-729-029-40	TRANSISTOR DTA124ESA		R304	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
Q806	8-729-029-86	TRANSISTOR DTC124ESA		R305	1-216-832-11	METAL CHIP 8.2K 5%	1/16W
Q921	8-729-209-60	TRANSISTOR 2SB1375		R308	1-216-081-00	METAL CHIP 22K 5%	1/10W
Q922	8-729-029-86	TRANSISTOR DTC124ESA		R309	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
Q961	8-729-620-05	TRANSISTOR 2SC2603-EF		R310	1-216-833-11	METAL CHIP 10K 5%	1/16W
Q962	8-729-140-04	TRANSISTOR 2SB1116A-L		R311	1-216-829-11	METAL CHIP 4.7K 5%	1/16W
		< RESISTOR >		R318	1-216-833-11	METAL CHIP 10K 5%	1/16W
R111	1-216-825-11	METAL CHIP 2.2K 5%	1/16W	R319	1-216-845-11	METAL CHIP 100K 5%	1/16W
R112	1-216-833-11	METAL CHIP 10K 5%	1/16W	R320	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R113	1-216-857-11	METAL CHIP 1M 5%	1/16W	R321	1-216-833-11	METAL CHIP 10K 5%	1/16W
R114	1-216-857-11	METAL CHIP 1M 5%	1/16W	R324	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R115	1-216-841-11	METAL CHIP 47K 5%	1/16W	R325	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R116	1-216-841-11	METAL CHIP 47K 5%	1/16W	R326	1-216-833-11	METAL CHIP 10K 5%	1/16W
R117	1-216-849-11	METAL CHIP 220K 5%	1/16W	R327	1-216-833-11	METAL CHIP 10K 5%	1/16W
R118	1-216-849-11	METAL CHIP 220K 5%	1/16W	R328	1-216-834-11	METAL CHIP 12K 5%	1/16W
R119	1-216-818-11	METAL CHIP 560 5%	1/16W	R329	1-216-834-11	METAL CHIP 12K 5%	1/16W
R120	1-216-845-11	METAL CHIP 100K 5%	1/16W	R330	1-216-081-00	METAL CHIP 22K 5%	1/10W
R121	1-216-855-11	METAL CHIP 680K 5%	1/16W	△ R331	1-219-787-17	FUSIBLE 5.6 5%	1/4W
R122	1-216-825-11	METAL CHIP 2.2K 5%	1/16W	△ R332	1-219-787-17	FUSIBLE 5.6 5%	1/4W
R123	1-216-845-11	METAL CHIP 100K 5%	1/16W	R333	1-216-836-11	METAL CHIP 18K 5%	1/16W
R124	1-216-833-11	METAL CHIP 10K 5%	1/16W	R334	1-216-836-11	METAL CHIP 18K 5%	1/16W
R125	1-216-833-11	METAL CHIP 10K 5%	1/16W	R335	1-216-830-11	METAL CHIP 5.6K 5%	1/16W
R126	1-216-833-11	METAL CHIP 10K 5%	1/16W	R336	1-216-825-11	METAL CHIP 2.2K 5%	1/16W
R127	1-216-849-11	METAL CHIP 220K 5%	1/16W	R337	1-216-827-11	METAL CHIP 3.3K 5%	1/16W
R128	1-216-849-11	METAL CHIP 220K 5%	1/16W	R338	1-216-081-00	METAL CHIP 22K 5%	1/10W
R129	1-216-857-11	METAL CHIP 1M 5%	1/16W	R339	1-216-833-11	METAL CHIP 10K 5%	1/16W
R130	1-216-857-11	METAL CHIP 1M 5%	1/16W	R340	1-216-833-11	METAL CHIP 10K 5%	1/16W
R131	1-216-833-11	METAL CHIP 10K 5%	1/16W				
R132	1-216-833-11	METAL CHIP 10K 5%	1/16W				
R133	1-216-829-11	METAL CHIP 4.7K 5%	1/16W				

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

Ref. No.	Part No.	Description			Remarks	Ref. No.	Part No.	Description			Remarks
R341	1-216-821-11	METAL CHIP	1K	5%	1/16W	R516	1-216-833-11	METAL CHIP	10K	5%	1/16W
R342	1-216-821-11	METAL CHIP	1K	5%	1/16W	R517	1-216-833-11	METAL CHIP	10K	5%	1/16W
R343	1-216-841-11	METAL CHIP	47K	5%	1/16W	R519	1-216-809-11	METAL CHIP	100	5%	1/16W
R344	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R521	1-216-809-11	METAL CHIP	100	5%	1/16W
R345	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R522	1-216-809-11	METAL CHIP	100	5%	1/16W
R346	1-216-833-11	METAL CHIP	10K	5%	1/16W	R523	1-216-809-11	METAL CHIP	100	5%	1/16W
R347	1-216-833-11	METAL CHIP	10K	5%	1/16W	R524	1-216-809-11	METAL CHIP	100	5%	1/16W
R348	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R525	1-216-809-11	METAL CHIP	100	5%	1/16W
R349	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R526	1-216-809-11	METAL CHIP	100	5%	1/16W
R350	1-216-833-11	METAL CHIP	10K	5%	1/16W	R527	1-216-809-11	METAL CHIP	100	5%	1/16W
R351	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R528	1-216-809-11	METAL CHIP	100	5%	1/16W
R352	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R529	1-216-809-11	METAL CHIP	100	5%	1/16W
R353	1-216-833-11	METAL CHIP	10K	5%	1/16W	R530	1-216-809-11	METAL CHIP	100	5%	1/16W
R354	1-216-825-11	METAL CHIP	2.2K	5%	1/16W	R531	1-216-833-11	METAL CHIP	10K	5%	1/16W
R355	1-216-832-11	METAL CHIP	8.2K	5%	1/16W	R532	1-216-809-11	METAL CHIP	100	5%	1/16W
R358	1-216-833-11	METAL CHIP	10K	5%	1/16W	R533	1-216-809-11	METAL CHIP	100	5%	1/16W
R371	1-216-833-11	METAL CHIP	10K	5%	1/16W	R534	1-216-809-11	METAL CHIP	100	5%	1/16W
R372	1-216-833-11	METAL CHIP	10K	5%	1/16W	R535	1-216-809-11	METAL CHIP	100	5%	1/16W
R374	1-216-833-11	METAL CHIP	10K	5%	1/16W	R536	1-216-809-11	METAL CHIP	100	5%	1/16W
R375	1-216-833-11	METAL CHIP	10K	5%	1/16W	R537	1-216-809-11	METAL CHIP	100	5%	1/16W
R377	1-216-833-11	METAL CHIP	10K	5%	1/16W	R540	1-216-841-11	METAL CHIP	47K	5%	1/16W
R378	1-216-833-11	METAL CHIP	10K	5%	1/16W	R541	1-216-809-11	METAL CHIP	100	5%	1/16W
R381	1-216-819-11	METAL CHIP	680	5%	1/16W	R542	1-216-809-11	METAL CHIP	100	5%	1/16W
R382	1-216-825-11	METAL CHIP	2.2K	5%	1/16W	R543	1-216-809-11	METAL CHIP	100	5%	1/16W
R383	1-216-825-11	METAL CHIP	2.2K	5%	1/16W	R547	1-216-809-11	METAL CHIP	100	5%	1/16W
R384	1-216-819-11	METAL CHIP	680	5%	1/16W	R548	1-216-809-11	METAL CHIP	100	5%	1/16W
R385	1-216-825-11	METAL CHIP	2.2K	5%	1/16W	R549	1-216-833-11	METAL CHIP	10K	5%	1/16W
R386	1-216-825-11	METAL CHIP	2.2K	5%	1/16W	R556	1-216-809-11	METAL CHIP	100	5%	1/16W
R387	1-216-841-11	METAL CHIP	47K	5%	1/16W	R557	1-216-809-11	METAL CHIP	100	5%	1/16W
R388	1-216-827-11	METAL CHIP	3.3K	5%	1/16W	R570	1-216-809-11	METAL CHIP	100	5%	1/16W
R389	1-216-827-11	METAL CHIP	3.3K	5%	1/16W	R571	1-216-835-11	METAL CHIP	15K	5%	1/16W
R390	1-216-827-11	METAL CHIP	3.3K	5%	1/16W	R572	1-216-835-11	METAL CHIP	15K	5%	1/16W
R391	1-216-823-11	METAL CHIP	1.5K	5%	1/16W	R573	1-216-809-11	METAL CHIP	100	5%	1/16W
R392	1-216-826-11	METAL CHIP	2.7K	5%	1/16W	R574	1-216-809-11	METAL CHIP	100	5%	1/16W
R393	1-216-833-11	METAL CHIP	10K	5%	1/16W	R575	1-216-809-11	METAL CHIP	100	5%	1/16W
R394	1-216-849-11	METAL CHIP	220K	5%	1/16W	R580	1-216-809-11	METAL CHIP	100	5%	1/16W
R401	1-216-809-11	METAL CHIP	100	5%	1/16W	R581	1-216-809-11	METAL CHIP	100	5%	1/16W
R402	1-216-827-11	METAL CHIP	3.3K	5%	1/16W	R582	1-216-833-11	METAL CHIP	10K	5%	1/16W
R403	1-216-809-11	METAL CHIP	100	5%	1/16W	R583	1-216-809-11	METAL CHIP	100	5%	1/16W
R404	1-216-827-11	METAL CHIP	3.3K	5%	1/16W	R584	1-216-809-11	METAL CHIP	100	5%	1/16W
R405	1-216-833-11	METAL CHIP	10K	5%	1/16W	R585	1-216-809-11	METAL CHIP	100	5%	1/16W
R406	1-216-833-11	METAL CHIP	10K	5%	1/16W	R586	1-216-809-11	METAL CHIP	100	5%	1/16W
R407	1-216-295-00	SHORT	0			R587	1-216-809-11	METAL CHIP	100	5%	1/16W
R408	1-216-295-00	SHORT	0			R588	1-216-809-11	METAL CHIP	100	5%	1/16W
R410	1-216-829-11	METAL CHIP	4.7K	5%	1/16W	R589	1-216-809-11	METAL CHIP	100	5%	1/16W
R412	1-216-835-11	METAL CHIP	15K	5%	1/16W	R590	1-216-809-11	METAL CHIP	100	5%	1/16W
R413	1-216-833-11	METAL CHIP	10K	5%	1/16W	R591	1-216-809-11	METAL CHIP	100	5%	1/16W
R414	1-216-833-11	METAL CHIP	10K	5%	1/16W	R592	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R431	1-216-845-11	METAL CHIP	100K	5%	1/16W	R593	1-216-295-00	SHORT	0		
R451	1-216-833-11	METAL CHIP	10K	5%	1/16W	R594	1-216-821-11	METAL CHIP	1K	5%	1/16W (XGR60)
R452	1-216-833-11	METAL CHIP	10K	5%	1/16W	R594	1-216-825-11	METAL CHIP	2.2K	5%	1/16W (XGR6)
R453	1-216-833-11	METAL CHIP	10K	5%	1/16W	R595	1-216-809-11	METAL CHIP	100	5%	1/16W
R454	1-216-833-11	METAL CHIP	10K	5%	1/16W	R596	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R501	1-216-833-11	METAL CHIP	10K	5%	1/16W	R597	1-218-892-11	METAL CHIP	75K	0.5%	1/10W
R502	1-216-809-11	METAL CHIP	100	5%	1/16W	R598	1-218-892-11	METAL CHIP	75K	0.5%	1/10W
R503	1-216-809-11	METAL CHIP	100	5%	1/16W	R599	1-216-821-11	METAL CHIP	1K	5%	1/16W
R504	1-216-809-11	METAL CHIP	100	5%	1/16W	R601	1-216-821-11	METAL CHIP	1K	5%	1/16W
R505	1-216-833-11	METAL CHIP	10K	5%	1/16W	R602	1-216-821-11	METAL CHIP	1K	5%	1/16W
R509	1-216-833-11	METAL CHIP	10K	5%	1/16W	R603	1-216-841-11	METAL CHIP	47K	5%	1/16W
R511	1-216-851-11	METAL CHIP	330K	5%	1/16W						
R513	1-216-295-00	SHORT	0								

HCD-XGR6/XGR60

MAIN	MIC/GUITAR
-------------	-------------------

Ref. No.	Part No.	Description	Remarks
R604	1-216-820-11	METAL CHIP	820 5% 1/16W (XGR6)
R604	1-216-821-11	METAL CHIP	1K 5% 1/16W (XGR60)
R605	1-216-854-11	METAL CHIP	560K 5% 1/16W
R606	1-216-841-11	METAL CHIP	47K 5% 1/16W
R607	1-216-821-11	METAL CHIP	1K 5% 1/16W
R608	1-216-845-11	METAL CHIP	100K 5% 1/16W
R609	1-216-033-00	METAL CHIP	220 5% 1/10W
R611	1-216-821-11	METAL CHIP	1K 5% 1/16W
R612	1-216-821-11	METAL CHIP	1K 5% 1/16W
R613	1-216-815-11	METAL CHIP	330 5% 1/16W
R614	1-216-821-11	METAL CHIP	1K 5% 1/16W
R651	1-216-821-11	METAL CHIP	1K 5% 1/16W
R652	1-216-821-11	METAL CHIP	1K 5% 1/16W
R653	1-216-841-11	METAL CHIP	47K 5% 1/16W
R654	1-216-820-11	METAL CHIP	820 5% 1/16W (XGR6)
R654	1-216-821-11	METAL CHIP	1K 5% 1/16W (XGR60)
R655	1-216-854-11	METAL CHIP	560K 5% 1/16W
R656	1-216-841-11	METAL CHIP	47K 5% 1/16W
R657	1-216-821-11	METAL CHIP	1K 5% 1/16W
R658	1-216-845-11	METAL CHIP	100K 5% 1/16W
R701	1-216-821-11	METAL CHIP	1K 5% 1/16W
R702	1-216-845-11	METAL CHIP	100K 5% 1/16W
R703	1-216-821-11	METAL CHIP	1K 5% 1/16W
R704	1-216-845-11	METAL CHIP	100K 5% 1/16W
R705	1-216-833-11	METAL CHIP	10K 5% 1/16W
R706	1-216-825-11	METAL CHIP	2.2K 5% 1/16W
R707	1-216-841-11	METAL CHIP	47K 5% 1/16W
R708	1-216-821-11	METAL CHIP	1K 5% 1/16W (XGR6,XGR60:MX)
R709	1-216-821-11	METAL CHIP	1K 5% 1/16W (XGR6,XGR60:MX)
R710	1-216-845-11	METAL CHIP	100K 5% 1/16W (XGR6,XGR60:MX)
R722	1-216-804-11	METAL CHIP	39 5% 1/16W
R724	1-216-833-11	METAL CHIP	10K 5% 1/16W
R751	1-216-821-11	METAL CHIP	1K 5% 1/16W
R752	1-216-845-11	METAL CHIP	100K 5% 1/16W
R753	1-216-821-11	METAL CHIP	1K 5% 1/16W
R754	1-216-845-11	METAL CHIP	100K 5% 1/16W
R755	1-216-833-11	METAL CHIP	10K 5% 1/16W
R756	1-216-825-11	METAL CHIP	2.2K 5% 1/16W
R757	1-216-841-11	METAL CHIP	47K 5% 1/16W
R758	1-216-821-11	METAL CHIP	1K 5% 1/16W (XGR6,XGR60:MX)
R759	1-216-821-11	METAL CHIP	1K 5% 1/16W (XGR6,XGR60:MX)
R760	1-216-845-11	METAL CHIP	100K 5% 1/16W (XGR6,XGR60:MX)
R801	1-216-817-11	METAL CHIP	470 5% 1/16W
R802	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
R803	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
R804	1-216-841-11	METAL CHIP	47K 5% 1/16W
R805	1-216-841-11	METAL CHIP	47K 5% 1/16W
R806	1-216-833-11	METAL CHIP	10K 5% 1/16W
R807	1-216-295-00	SHORT	0
R808	1-216-845-11	METAL CHIP	100K 5% 1/16W
R810	1-216-845-11	METAL CHIP	100K 5% 1/16W
R812	1-216-827-11	METAL CHIP	3.3K 5% 1/16W
R813	1-216-833-11	METAL CHIP	10K 5% 1/16W

Ref. No.	Part No.	Description	Remarks
R922	1-216-295-00	SHORT	0
R961	1-216-829-11	METAL CHIP	4.7K 5% 1/16W
R962	1-216-837-11	METAL CHIP	22K 5% 1/16W
R963	1-216-825-11	METAL CHIP	2.2K 5% 1/16W
< VARIABLE RESISTOR >			
RV301	1-241-765-11	RES, ADJ, CARBON 22K (REC LEVEL (R))	
RV321	1-241-768-11	RES, ADJ, CARBON 220K (REC BIAS (L))	
RV322	1-241-768-11	RES, ADJ, CARBON 220K (REC BIAS (R))	
RV351	1-241-765-11	RES, ADJ, CARBON 22K (REC LEVEL (L))	
RV391	1-238-599-11	RES, ADJ, CARBON 4.7K (TAPE SPEED (NORMAL))	
RV392	1-238-598-11	RES, ADJ, CARBON 2.2K (TAPE SPEED (HIGH))	
< TRANSFORMER >			
T331	1-423-980-11	TRANSFORMER, BIAS OSCILLATION	
< VIBRATOR >			
X501	1-567-098-41	VIBRATOR, CRYSTAL (32.768kHz)	
X502	1-781-107-21	VIBRATOR, CERAMIC (16MHz)	

A-4727-633-A MIC/GUITAR BOARD, COMPLETE			

< CAPACITOR >			
C801	1-162-306-11	CERAMIC	0.01uF 30% 16V
C802	1-162-215-31	CERAMIC	47PF 5% 50V
C803	1-126-960-11	ELECT	1uF 20% 50V
C804	1-126-959-11	ELECT	0.47uF 20% 50V
C805	1-162-294-31	CERAMIC	0.001uF 10% 50V
C806	1-162-215-31	CERAMIC	47PF 5% 50V
C810	1-162-286-21	CERAMIC	220PF 10% 50V
C813	1-137-372-11	MYLAR	0.022uF 5% 50V
C814	1-162-215-31	CERAMIC	47PF 5% 50V
C815	1-162-215-31	CERAMIC	47PF 5% 50V
C816	1-126-961-11	ELECT	2.2uF 20% 50V
C817	1-126-961-11	ELECT	2.2uF 20% 50V
C818	1-162-215-31	CERAMIC	47PF 5% 50V
C819	1-162-215-31	CERAMIC	47PF 5% 50V
C821	1-126-947-11	ELECT	47uF 20% 16V
C822	1-126-947-11	ELECT	47uF 20% 16V
C824	1-126-961-11	ELECT	2.2uF 20% 50V
C836	1-162-306-11	CERAMIC	0.01uF 30% 16V
C837	1-126-964-11	ELECT	10uF 20% 50V
C838	1-126-964-11	ELECT	10uF 20% 50V
C880	1-126-961-11	ELECT	2.2uF 20% 50V
C881	1-162-215-31	CERAMIC	47PF 5% 50V
C882	1-162-215-31	CERAMIC	47PF 5% 50V
C884	1-126-961-11	ELECT	2.2uF 20% 50V
< CONNECTOR >			
* CN812	1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P	
< FILTER >			
FL801	1-424-228-11	FILTER, NOISE	
< IC >			
IC850	8-759-505-55	IC NJM4558L	
IC852	8-759-505-55	IC NJM4558L	

HCD-XGR6/XGR60

MIC/GUITAR

MOTOR

PA

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
IC853	8-759-505-55	IC NJM4558L				< COIL >	
		< JACK >		L201	1-408-117-00	INDUCTOR 10uH	
J801	1-770-226-11	JACK (LARGE TYPE) (MIX MIC)				< RESISTOR >	
J802	1-770-226-11	JACK (LARGE TYPE) (GUITAR)		R205	1-249-427-11	CARBON 6.8K 5% 1/4W F	
		< TRANSISTOR >		R206	1-249-425-11	CARBON 4.7K 5% 1/4W F	
Q880	8-729-620-05	TRANSISTOR 2SC2603-EF				< SWITCH >	
Q881	8-729-029-86	TRANSISTOR DTC124ESA		S201	1-762-587-11	SWITCH, PUSH (1 KEY) (UP)	
Q882	8-729-029-86	TRANSISTOR DTC124ESA		*****			
Q883	8-729-029-40	TRANSISTOR DTA124ESA		A-4727-618-A	PA BOARD, COMPLETE (XGR60)		
Q884	8-729-119-78	TRANSISTOR 2SC2785-HFE		A-4727-641-A	PA BOARD, COMPLETE (XGR6)		
		< RESISTOR >		*****			
R807	1-249-429-11	CARBON 10K 5% 1/4W		7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S		
R809	1-249-417-11	CARBON 1K 5% 1/4W F				< CAPACITOR >	
R850	1-249-417-11	CARBON 1K 5% 1/4W F		C401	1-126-963-11	ELECT 4.7uF 20% 50V	
R852	1-249-441-11	CARBON 100K 5% 1/4W		C412	1-162-306-11	CERAMIC 0.01uF 30% 16V	
R853	1-249-417-11	CARBON 1K 5% 1/4W F		C413	1-162-306-11	CERAMIC 0.01uF 30% 16V	
R854	1-249-437-11	CARBON 47K 5% 1/4W		C432	1-126-933-11	ELECT 100uF 20% 16V	
R855	1-249-429-11	CARBON 10K 5% 1/4W		C433	1-126-962-11	ELECT 3.3uF 20% 50V	(XGR60)
R856	1-247-899-11	CARBON 680K 5% 1/4W				< CAPACITOR >	
R857	1-249-425-11	CARBON 4.7K 5% 1/4W F		C433	1-126-961-11	ELECT 2.2uF 20% 50V	(XGR6)
R867	1-249-421-11	CARBON 2.2K 5% 1/4W F		C801	1-128-582-11	ELECT 10uF 20% 100V	
R869	1-249-439-11	CARBON 68K 5% 1/4W		C802	1-162-290-31	CERAMIC 470PF 10% 50V	
R870	1-247-887-00	CARBON 220K 5% 1/4W		C803	1-162-286-21	CERAMIC 220PF 10% 50V	
R872	1-249-421-11	CARBON 2.2K 5% 1/4W F		C804	1-126-967-11	ELECT 47uF 20% 50V	
R873	1-249-412-11	CARBON 2.2K 5% 1/4W F		C807	1-128-560-11	ELECT 22uF 20% 100V	
R874	1-249-431-11	CARBON 15K 5% 1/4W		C808	1-137-749-11	MYLAR 0.1uF 100V	
R876	1-249-417-11	CARBON 1K 5% 1/4W F		C809	1-137-749-11	MYLAR 0.1uF 100V	
R877	1-249-411-11	CARBON 330 5% 1/4W		C810	1-128-562-11	ELECT 47uF 20% 100V	(XGR60)
R878	1-249-417-11	CARBON 1K 5% 1/4W F		C810	1-128-578-11	ELECT 1uF 20% 100V	(XGR6)
R879	1-249-417-11	CARBON 1K 5% 1/4W F				< CAPACITOR >	
R880	1-249-429-11	CARBON 10K 5% 1/4W		C811	1-130-491-00	MYLAR 0.047uF 5% 50V	
R881	1-249-437-11	CARBON 47K 5% 1/4W		C812	1-130-491-00	MYLAR 0.047uF 5% 50V	
R882	1-249-437-11	CARBON 47K 5% 1/4W		C813	1-162-306-11	CERAMIC 0.01uF 30% 16V	
R883	1-249-437-11	CARBON 47K 5% 1/4W		C814	1-162-294-31	CERAMIC 0.001uF 10% 50V	
R884	1-249-413-11	CARBON 470 5% 1/4W F		C815	1-126-959-11	ELECT 0.47uF 20% 50V	
R885	1-249-429-11	CARBON 10K 5% 1/4W		C830	1-107-714-11	ELECT 10uF 20% 50V	
R886	1-247-893-11	CARBON 390K 5% 1/4W		C831	1-126-964-11	ELECT 10uF 20% 50V	
R887	1-249-429-11	CARBON 10K 5% 1/4W		C832	1-126-967-11	ELECT 47uF 20% 50V	
R888	1-249-417-11	CARBON 1K 5% 1/4W F		C841	1-127-811-11	ELECT 3300uF 20% 50V	(XGR60)
R891	1-247-903-00	CARBON 1M 5% 1/4W		C841	1-127-753-11	ELECT 3300uF 20% 71V	(XGR6)
*****						< CAPACITOR >	
*	A-4673-765-A	MOTOR BOARD, COMPLETE		C842	1-127-814-11	ELECT 3300uF 20% 80V	(XGR60)
		*****		C844	1-137-749-11	MYLAR 0.1uF 100V	(XGR60)
*	4-980-385-01	HOLDER (SW)		C845	1-126-943-11	ELECT 2200uF 20% 25V	
		< CAPACITOR >		C847	1-164-159-21	CERAMIC 0.1uF 50V	
C201	1-126-964-11	ELECT 10uF 20% 50V		C848	1-164-159-21	CERAMIC 0.1uF 50V	
C202	1-164-159-21	CERAMIC 0.1uF 50V				< CONNECTOR >	
C203	1-126-964-11	ELECT 10uF 20% 50V		* CN201	1-568-947-11	PIN, CONNECTOR 9P	
		< CONNECTOR >				< IC >	
IC201	8-759-365-94	IC TA8409S		C849	1-164-159-21	CERAMIC 0.1uF 50V	
				C850	1-107-721-11	ELECT 4.7uF 20% 100V	
				C851	1-128-582-11	ELECT 10uF 20% 100V	
				C852	1-162-290-31	CERAMIC 470PF 10% 50V	
				C853	1-162-286-21	CERAMIC 220PF 10% 50V	

HCD-XGR6/XGR60

PA

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
C854	1-126-967-11	ELECT	47uF 20% 50V	IC801	8-749-017-16	IC STK442-130 (XGR6)	
C857	1-128-560-11	ELECT	22uF 20% 100V	IC901	6-701-760-01	IC uPC3504AHF	
C858	1-164-159-21	CERAMIC	0.1uF 50V				
C859	1-164-159-21	CERAMIC	0.1uF 50V			< TRANSISTOR >	
C861	1-130-491-00	MYLAR	0.047uF 5% 50V	Q401	8-729-029-40	TRANSISTOR DTA124ESA (XGR60)	
C862	1-130-491-00	MYLAR	0.047uF 5% 50V	Q401	8-729-140-82	TRANSISTOR 2SA988-PAFAEA (XGR6)	
C863	1-126-961-11	ELECT	2.2uF 20% 50V	Q402	8-729-140-84	TRANSISTOR 2SC1841-PAFAEA	
C864	1-126-964-11	ELECT	10uF 20% 50V	Q431	8-729-140-84	TRANSISTOR 2SC1841-PAFAEA	
C891	1-127-811-11	ELECT	3300uF 20% 50V	Q432	8-729-119-76	TRANSISTOR 2SA1175-HFE	
C891	1-127-753-11	ELECT	3300uF 20% 71V (XGR6)	Q433	8-729-620-05	TRANSISTOR 2SC2603-EF	
C892	1-127-814-11	ELECT	3300uF 20% 80V (XGR6)	Q434	8-729-620-05	TRANSISTOR 2SC2603-EF	
C894	1-137-749-11	MYLAR	0.1uF 100V (XGR60)	Q437	8-729-620-05	TRANSISTOR 2SC2603-EF	
C895	1-107-721-11	ELECT	4.7uF 20% 100V	Q439	8-729-620-05	TRANSISTOR 2SC2603-EF	
C902	1-164-159-21	CERAMIC	0.1uF 50V	Q801	8-729-140-84	TRANSISTOR 2SC1841-PAFAEA	
C903	1-126-933-11	ELECT	100uF 20% 16V	Q803	8-729-140-82	TRANSISTOR 2SA988-PAFAEA	
C904	1-126-964-11	ELECT	10uF 20% 50V	Q804	8-729-140-84	TRANSISTOR 2SC1841-PAFAEA	
C905	1-126-968-11	ELECT	100uF 20% 50V	Q805	8-729-231-55	TRANSISTOR 2SC2878-AB	
C906	1-126-943-11	ELECT	2200uF 20% 25V	Q831	8-729-029-86	TRANSISTOR DTC124ESA	
C909	1-164-159-21	CERAMIC	0.1uF 50V	Q832	8-729-620-05	TRANSISTOR 2SC2603-EF	
C910	1-126-947-11	ELECT	47uF 20% 16V (XGR6)	Q833	8-729-029-40	TRANSISTOR DTA124ESA	
		< CONNECTOR >		Q834	8-729-140-84	TRANSISTOR 2SC1841-PAFAEA	
CN803	1-778-981-21	CONNECTOR, BOARD TO BOARD 13P		Q851	8-729-140-84	TRANSISTOR 2SC1841-PAFAEA	
CN804	1-778-981-21	CONNECTOR, BOARD TO BOARD 13P		Q855	8-729-231-55	TRANSISTOR 2SC2878-AB	
CN806	1-785-316-11	PIN, CONNECTOR (STRAIGHT) 4P		Q901	8-729-620-05	TRANSISTOR 2SC2603-EF	
CN904	1-785-316-11	PIN, CONNECTOR (STRAIGHT) 4P		Q903	8-729-048-52	TRANSISTOR 2SA1932(TP)	
		< DIODE >		Q908	8-729-119-76	TRANSISTOR 2SA1175-HFE	
D401	8-719-991-33	DIODE 1SS133T-77				< RESISTOR >	
D402	8-719-991-33	DIODE 1SS133T-77		△R401	1-216-431-11	METAL OXIDE 560 5% 1W (XGR60)	
D405	8-719-991-33	DIODE 1SS133T-77		△R401	1-216-458-11	METAL OXIDE 1.8K 5% 2W (XGR6)	
D406	8-719-991-33	DIODE 1SS133T-77		R406	1-249-437-11	CARBON 47K 5% 1/4W	
D801	8-719-991-33	DIODE 1SS133T-77		R407	1-249-437-11	CARBON 47K 5% 1/4W	
D802	8-719-110-39	DIODE RD15ESB1 (XGR60)		R429	1-249-437-11	CARBON 47K 5% 1/4W	
D803	8-719-991-33	DIODE 1SS133T-77		R431	1-249-438-11	CARBON 56K 5% 1/4W	
D804	8-719-991-33	DIODE 1SS133T-77		R432	1-249-437-11	CARBON 47K 5% 1/4W	
D805	8-719-991-33	DIODE 1SS133T-77		R434	1-249-433-11	CARBON 22K 5% 1/4W	
D831	8-719-510-68	DIODE D5SBA204101 (XGR60)		R437	1-249-429-11	CARBON 10K 5% 1/4W	
D833	8-719-200-82	DIODE 11ES2		R439	1-249-425-11	CARBON 4.7K 5% 1/4W F	
D834	8-719-200-82	DIODE 11ES2		R440	1-249-433-11	CARBON 22K 5% 1/4W (XGR60)	
D835	8-719-200-82	DIODE 11ES2		R440	1-249-437-11	CARBON 47K 5% 1/4W (XGR6)	
D836	8-719-200-82	DIODE 11ES2		R441	1-249-435-11	CARBON 33K 5% 1/4W	
D841	8-719-200-82	DIODE 11ES2		R446	1-249-429-11	CARBON 10K 5% 1/4W	
D842	8-719-200-82	DIODE 11ES2		R447	1-249-437-11	CARBON 47K 5% 1/4W	
D843	8-719-200-82	DIODE 11ES2		R460	1-249-429-11	CARBON 10K 5% 1/4W (XGR6)	
D844	8-719-200-82	DIODE 11ES2		R801	1-249-417-11	CARBON 1K 5% 1/4W F	
D851	8-719-991-33	DIODE 1SS133T-77		R802	1-249-437-11	CARBON 47K 5% 1/4W	
D852	8-719-110-39	DIODE MTZJ-T-77-15A (XGR60)		R803	1-249-414-11	CARBON 560 5% 1/4W F	
D853	8-719-991-33	DIODE 1SS133T-77		R804	1-249-435-11	CARBON 33K 5% 1/4W	
D902	8-719-200-82	DIODE 11ES2		R805	1-216-436-00	METAL OXIDE 3.9K 5% 1W (XGR60)	
D903	8-719-200-82	DIODE 11ES2		R806	1-216-436-00	METAL OXIDE 3.9K 5% 1W (XGR60)	
D904	8-719-200-82	DIODE 11ES2		△R807	1-212-881-11	FUSIBLE 100 5% 1/4W	
D905	8-719-200-82	DIODE 11ES2		△R808	1-220-893-11	METAL 0.22 10% 5W	
D911	8-719-982-24	DIODE MTZJ-33A		R809	1-260-076-11	CARBON 10 5% 1/2W	
D912	8-719-109-89	DIODE RD5.6ESB2					
		< IC >					
IC801	8-749-017-05	IC STK412-040 (XGR60)					

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

HCD-XGR6/XGR60

PA	PANEL FL
-----------	-----------------

Ref. No.	Part No.	Description	33K	5%	Remarks	Ref. No.	Part No.	Description	1K	5%	Remarks
R810	1-249-435-11	CARBON	33K	5%	1/4W (XGR60)	R904	1-249-417-11	CARBON	1K	5%	1/4W F
R810	1-249-437-11	CARBON	47K	5%	1/4W (XGR6)	R905	1-249-429-11	CARBON	10K	5%	1/4W
R811	1-249-417-11	CARBON	1K	5%	1/4W F	R906	1-247-807-31	CARBON	100	5%	1/4W
R812	1-249-431-11	CARBON	15K	5%	1/4W	R907	1-247-807-31	CARBON	100	5%	1/4W
R813	1-249-441-11	CARBON	100K	5%	1/4W	R915	1-247-791-91	CARBON	22	5%	1/4W
R814	1-249-421-11	CARBON	2.2K	5%	1/4W F	△ R916	1-215-916-00	METAL OXIDE	680	5%	3W (XGR60)
R815	1-249-433-11	CARBON	22K	5%	1/4W			< RELAY >			
R816	1-249-429-11	CARBON	10K	5%	1/4W (XGR6)	RY401	1-515-920-11	RELAY			
R817	1-249-437-11	CARBON	47K	5%	1/4W			< THERMISTOR >			
R818	1-249-409-11	CARBON	220	5%	1/4W F	TH831	1-807-796-11	THERMISTOR			
R819	1-249-439-11	CARBON	68K	5%	1/4W			< TERMINAL >			
△ R820	1-202-972-61	FUSIBLE	1	5%	1/4W	TM401	1-537-925-62	TERMINAL BOARD (FRONT SPEAKER)			
R821	1-249-435-11	CARBON	33K	5%	1/4W	*****					
R822	1-249-433-11	CARBON	22K	5%	1/4W	A-4727-623-A	PANEL FL BOARD, COMPLETE				
R823	1-249-433-11	CARBON	22K	5%	1/4W			*****			
R824	1-249-413-11	CARBON	470	5%	1/4W F						
△ R825	1-215-891-11	METAL OXIDE	680	5%	2W						
R827	1-249-441-11	CARBON	100K	5%	1/4W						
R828	1-247-903-00	CARBON	1M	5%	1/4W						
R831	1-249-441-11	CARBON	100K	5%	1/4W	*	4-225-511-01	HOLDER FL TUBE			
R832	1-249-441-11	CARBON	100K	5%	1/4W		4-949-935-81	CUSHION (FL)			
R833	1-249-432-11	CARBON	18K	5%	1/4W (XGR60)			< CAPACITOR >			
R833	1-249-433-11	CARBON	22K	5%	1/4W (XGR6)	C601	1-162-294-31	CERAMIC	0.001uF	10%	50V
R834	1-249-429-11	CARBON	10K	5%	1/4W	C602	1-126-947-11	ELECT	47uF	20%	16V
R835	1-249-437-11	CARBON	47K	5%	1/4W	C603	1-162-306-11	CERAMIC	0.01uF	30%	16V
R836	1-249-417-11	CARBON	1K	5%	1/4W F	C604	1-126-947-11	ELECT	47uF	20%	16V
R837	1-249-435-11	CARBON	33K	5%	1/4W	C605	1-162-306-11	CERAMIC	0.01uF	30%	16V
R838	1-249-435-11	CARBON	33K	5%	1/4W	C606	1-126-963-11	ELECT	4.7uF	20%	50V
R839	1-249-441-11	CARBON	100K	5%	1/4W (XGR60)	C607	1-164-159-21	CERAMIC	0.1uF	30%	50V
R840	1-249-402-11	CARBON	56	5%	1/4W F	C612	1-162-294-31	CERAMIC	0.001uF	10%	50V
R851	1-249-417-11	CARBON	1K	5%	1/4W F	C613	1-126-964-11	ELECT	10uF	20%	50V
R852	1-249-437-11	CARBON	47K	5%	1/4W	C614	1-126-947-11	ELECT	47uF	20%	16V
R853	1-249-414-11	CARBON	560	5%	1/4W F	C615	1-126-964-11	ELECT	10uF	20%	50V
△ R855	1-215-891-11	METAL OXIDE	680	5%	2W	C616	1-162-303-11	CERAMIC	0.0033uF	30%	16V
△ R857	1-212-881-11	FUSIBLE	100	5%	1/4W	C617	1-126-157-11	ELECT	10uF	20%	16V
△ R858	1-220-893-11	METAL	0.22	10%	5W	C618	1-126-157-11	ELECT	10uF	20%	16V
R859	1-260-076-11	CARBON	10	5%	1/2W	C619	1-162-306-11	CERAMIC	0.01uF	30%	16V
R860	1-249-435-11	CARBON	33K	5%	1/4W (XGR60)	C625	1-126-964-11	ELECT	10uF	20%	50V
R860	1-249-437-11	CARBON	47K	5%	1/4W (XGR6)	C627	1-126-960-11	ELECT	1uF	20%	50V
R861	1-249-417-11	CARBON	1K	5%	1/4W F	C628	1-126-960-11	ELECT	1uF	20%	50V
R862	1-249-431-11	CARBON	15K	5%	1/4W			< CONNECTOR >			
R863	1-249-441-11	CARBON	100K	5%	1/4W	* CN601	1-568-865-11	SOCKET, CONNECTOR 23P			
R864	1-249-425-11	CARBON	4.7K	5%	1/4W F	CN602	1-784-780-11	CONNECTOR, FFC 19P			
R865	1-249-433-11	CARBON	22K	5%	1/4W			< DIODE >			
R866	1-249-429-11	CARBON	10K	5%	1/4W	D601	8-719-991-33	DIODE 1SS133T-77			
R867	1-249-421-11	CARBON	2.2K	5%	1/4W F (XGR6)	D602	8-719-058-04	DIODE SEL5223S-TP15 (I/⏻)			
R868	1-249-409-11	CARBON	220	5%	1/4W F	D603	8-719-058-03	DIODE SEL5423E-TP15 (SALSA)			
R880	1-249-402-11	CARBON	56	5%	1/4W F	D604	8-719-058-03	DIODE SEL5423E-TP15 (REGGAE)			
△ R888	1-220-893-11	METAL	0.22	10%	5W	D605	8-719-058-03	DIODE SEL5423E-TP15 (TANGO)			
R889	1-249-441-11	CARBON	100K	5%	1/4W (XGR60)	D606	8-719-058-03	DIODE SEL5423E-TP15 (SAMBA)			
△ R898	1-220-893-11	METAL	0.22	10%	5W	D607	8-719-058-03	DIODE SEL5423E-TP15 (MOVIE)			
R901	1-249-429-11	CARBON	10K	5%	1/4W	D608	8-719-058-03	DIODE SEL5423E-TP15 (GAME MIXING)			
R902	1-249-441-11	CARBON	100K	5%	1/4W	D609	8-719-058-03	DIODE SEL5423E-TP15 (GUITAR)			
R903	1-249-429-11	CARBON	10K	5%	1/4W	D610	8-719-058-03	DIODE SEL5423E-TP15 (ROCK)			

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

HCD-XGR6/XGR60

PANEL FL

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
D611	8-719-058-03	DIODE SEL5423E-TP15 (JAZZ)		R632	1-249-419-11	CARBON 1.5K 5%	1/4W F
D612	8-719-058-03	DIODE SEL5423E-TP15 (DANCE)		R633	1-249-419-11	CARBON 1.5K 5%	1/4W F
D613	8-719-058-03	DIODE SEL5423E-TP15 (GAME)		R634	1-249-421-11	CARBON 2.2K 5%	1/4W F
		< FERRITE BEAD >		R635	1-249-413-11	CARBON 470 5%	1/4W F
FB601	1-412-473-21	INDUCTOR 0UH		R636	1-249-415-11	CARBON 680 5%	1/4W F
		< FLUORESCENT INDICATOR TUBE >		R637	1-249-413-11	CARBON 470 5%	1/4W F
FL601	1-518-794-11	INDICATOR TUBE, FLUORESCENT		R638	1-249-415-11	CARBON 680 5%	1/4W F
		< IC >		R639	1-249-417-11	CARBON 1K 5%	1/4W F
IC601	6-801-052-01	IC MB90M407APF-G-112-BND		R640	1-249-419-11	CARBON 1.5K 5%	1/4W F
IC602	8-759-083-77	IC BA3830F		R641	1-249-419-11	CARBON 1.5K 5%	1/4W F
IC603	8-759-826-34	IC NJL74H400A		R642	1-249-421-11	CARBON 2.2K 5%	1/4W F
		< COIL >		R643	1-249-401-11	CARBON 47 5%	1/4W F
L603	1-410-517-11	INDUCTOR 47uH		R644	1-249-891-00	CARBON 330K 5%	1/4W
		< TRANSISTOR >		R645	1-247-891-00	CARBON 330K 5%	1/4W
Q601	8-729-029-86	TRANSISTOR DTC124ESA		R646	1-249-441-11	CARBON 100K 5%	1/4W
Q602	8-729-620-05	TRANSISTOR 2SC2603-EF		R647	1-249-440-11	CARBON 82K 5%	1/4W
Q603	8-729-140-04	TRANSISTOR 2SB1116A-L		R648	1-249-437-11	CARBON 47K 5%	1/4W
Q604	8-729-620-05	TRANSISTOR 2SC2603-EF		R649	1-249-441-11	CARBON 100K 5%	1/4W
Q605	8-729-140-04	TRANSISTOR 2SB1116A-L		R650	1-249-440-11	CARBON 82K 5%	1/4W
Q606	8-729-047-58	TRANSISTOR DTC114TLTL2		R651	1-249-429-11	CARBON 10K 5%	1/4W
Q607	8-729-047-58	TRANSISTOR DTC114TLTL2		R652	1-247-843-11	CARBON 3.3K 5%	1/4W
Q608	8-729-047-58	TRANSISTOR DTC114TLTL2		R653	1-249-441-11	CARBON 100K 5%	1/4W
Q609	8-729-047-58	TRANSISTOR DTC114TLTL2		R654	1-249-427-11	CARBON 6.8K 5%	1/4W F
		< RESISTOR >		R655	1-249-441-11	CARBON 100K 5%	1/4W
R600	1-249-417-11	CARBON 1K 5%	1/4W F	R656	1-249-441-11	CARBON 100K 5%	1/4W
R601	1-249-441-11	CARBON 100K 5%	1/4W	R666	1-249-441-11	CARBON 100K 5%	1/4W
R602	1-249-429-11	CARBON 10K 5%	1/4W	R667	1-249-441-11	CARBON 100K 5%	1/4W
R603	1-249-429-11	CARBON 10K 5%	1/4W	R668	1-249-441-11	CARBON 100K 5%	1/4W
R604	1-249-429-11	CARBON 10K 5%	1/4W	R669	1-249-791-91	CARBON 22 5%	1/4W
R605	1-247-807-31	CARBON 100 5%	1/4W	R670	1-247-791-91	CARBON 22 5%	1/4W
R606	1-249-429-11	CARBON 10K 5%	1/4W	R671	1-247-791-91	CARBON 22 5%	1/4W
R607	1-249-429-11	CARBON 10K 5%	1/4W	R672	1-247-791-91	CARBON 22 5%	1/4W
R608	1-247-807-31	CARBON 100 5%	1/4W	R673	1-247-791-91	CARBON 22 5%	1/4W
R609	1-249-429-11	CARBON 10K 5%	1/4W	R674	1-247-791-91	CARBON 22 5%	1/4W
R610	1-247-807-31	CARBON 100 5%	1/4W	R675	1-247-791-91	CARBON 22 5%	1/4W
R612	1-249-431-11	CARBON 15K 5%	1/4W	R676	1-247-791-91	CARBON 22 5%	1/4W
R613	1-249-431-11	CARBON 15K 5%	1/4W	R677	1-247-791-91	CARBON 22 5%	1/4W
R614	1-249-431-11	CARBON 15K 5%	1/4W	R678	1-247-791-91	CARBON 22 5%	1/4W
R615	1-249-431-11	CARBON 15K 5%	1/4W	R679	1-247-791-91	CARBON 22 5%	1/4W
R616	1-249-431-11	CARBON 15K 5%	1/4W	R680	1-249-411-11	CARBON 330 5%	1/4W
R617	1-249-431-11	CARBON 15K 5%	1/4W	R681	1-249-437-11	CARBON 47K 5%	1/4W
R618	1-247-807-31	CARBON 100 5%	1/4W	R683	1-249-437-11	CARBON 47K 5%	1/4W
R619	1-249-433-11	CARBON 22K 5%	1/4W	R684	1-249-417-11	CARBON 1K 5%	1/4W F
R620	1-247-903-00	CARBON 1M 5%	1/4W	R685	1-249-417-11	CARBON 1K 5%	1/4W F
R621	1-249-413-11	CARBON 470 5%	1/4W F	R686	1-249-437-11	CARBON 47K 5%	1/4W
R622	1-249-415-11	CARBON 680 5%	1/4W F	R688	1-249-437-11	CARBON 47K 5%	1/4W
R623	1-249-421-11	CARBON 2.2K 5%	1/4W F	R689	1-249-417-11	CARBON 1K 5%	1/4W F
R624	1-249-419-11	CARBON 1.5K 5%	1/4W F	R690	1-249-417-11	CARBON 1K 5%	1/4W F
R625	1-249-419-11	CARBON 1.5K 5%	1/4W F	R691	1-249-413-11	CARBON 470 5%	1/4W F
R626	1-249-417-11	CARBON 1K 5%	1/4W F	R692	1-249-413-11	CARBON 470 5%	1/4W F
R627	1-249-415-11	CARBON 680 5%	1/4W F	R693	1-249-429-11	CARBON 10K 5%	1/4W
R628	1-249-413-11	CARBON 470 5%	1/4W F	R694	1-249-429-11	CARBON 10K 5%	1/4W
R629	1-249-413-11	CARBON 470 5%	1/4W F	R695	1-247-807-31	CARBON 100 5%	1/4W
R630	1-249-415-11	CARBON 680 5%	1/4W F	R696	1-247-807-31	CARBON 100 5%	1/4W
R631	1-249-417-11	CARBON 1K 5%	1/4W F	R697	1-247-807-31	CARBON 100 5%	1/4W
		< SWITCH >		R698	1-249-415-11	CARBON 680 5%	1/4W F
				R699	1-249-413-11	CARBON 470 5%	1/4W F
				R700	1-249-413-11	CARBON 470 5%	1/4W F
				S601	1-762-875-21	SWITCH, KEYBOARD (SALSA)	
				S602	1-762-875-21	SWITCH, KEYBOARD (REGGAE)	
				S603	1-762-875-21	SWITCH, KEYBOARD (TANGO)	

PANEL FL	PANEL VR
-----------------	-----------------

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
S604	1-762-875-21	SWITCH, KEYBOARD (SAMBA)				< COIL >	
S605	1-762-875-21	SWITCH, KEYBOARD (MOVIE)					
S606	1-762-875-21	SWITCH, KEYBOARD (GUITAR)		L701	1-410-509-11	INDUCTOR 10uH	
S607	1-762-875-21	SWITCH, KEYBOARD (ROCK)				< RESISTOR >	
S608	1-762-875-21	SWITCH, KEYBOARD (JAZZ)		R701	1-249-429-11	CARBON 10K 5%	1/4W
S609	1-762-875-21	SWITCH, KEYBOARD (DANCE)		R702	1-247-807-31	CARBON 100 5%	1/4W
S610	1-762-875-21	SWITCH, KEYBOARD (GAME)		R703	1-247-807-31	CARBON 100 5%	1/4W
S611	1-762-875-21	SWITCH, KEYBOARD (SPECTRUM ANALYZER)		R704	1-247-807-31	CARBON 100 5%	1/4W
S612	1-762-875-21	SWITCH, KEYBOARD (DISPLAY)		R705	1-249-417-11	CARBON 1K 5%	1/4W F
S613	1-762-875-21	SWITCH, KEYBOARD (SLEEP)		R706	1-249-417-11	CARBON 1K 5%	1/4W F
S614	1-762-875-21	SWITCH, KEYBOARD (TIMER SELECT)		R707	1-249-417-11	CARBON 1K 5%	1/4W F
S615	1-762-875-21	SWITCH, KEYBOARD (☺/CLOCK SET)		R708	1-249-419-11	CARBON 1.5K 5%	1/4W F
S616	1-762-875-21	SWITCH, KEYBOARD (FUNCTION)		R709	1-249-419-11	CARBON 1.5K 5%	1/4W F
S617	1-762-875-21	SWITCH, KEYBOARD (GAME)		R710	1-249-421-11	CARBON 2.2K 5%	1/4W F
S618	1-762-875-21	SWITCH, KEYBOARD (GAME MIXING)		R711	1-247-843-11	CARBON 3.3K 5%	1/4W
S619	1-762-875-21	SWITCH, KEYBOARD (POWER SAVE/DEMO(STANDBY))		R712	1-249-425-11	CARBON 4.7K 5%	1/4W F
S620	1-762-875-21	SWITCH, KEYBOARD (⏪/⏩)		R713	1-249-427-11	CARBON 6.8K 5%	1/4W F
		< VIBRATOR >		R714	1-249-429-11	CARBON 10K 5%	1/4W
X601	1-577-358-21	VIBRATOR, CERAMIC (4MHz)		R715	1-249-431-11	CARBON 15K 5%	1/4W
*****				R716	1-249-433-11	CARBON 22K 5%	1/4W
A-4727-624-A		PANEL VR BOARD, COMPLETE		R718	1-249-415-11	CARBON 680 5%	1/4W F
		*****		R719	1-249-417-11	CARBON 1K 5%	1/4W F
		< CAPACITOR >		R720	1-249-419-11	CARBON 1.5K 5%	1/4W F
C701	1-162-294-31	CERAMIC 0.001uF 10% 50V		R721	1-249-419-11	CARBON 1.5K 5%	1/4W F
C702	1-162-294-31	CERAMIC 0.001uF 10% 50V		R722	1-249-421-11	CARBON 2.2K 5%	1/4W F
C703	1-162-294-31	CERAMIC 0.001uF 10% 50V		R723	1-247-843-11	CARBON 3.3K 5%	1/4W
C704	1-126-947-11	ELECT 47uF 20% 16V		R724	1-249-425-11	CARBON 4.7K 5%	1/4W F
C705	1-162-306-11	CERAMIC 0.01uF 30% 16V		R725	1-249-427-11	CARBON 6.8K 5%	1/4W F
C706	1-164-159-21	CERAMIC 0.1uF 50V		R726	1-249-429-11	CARBON 10K 5%	1/4W
C707	1-162-306-11	CERAMIC 0.01uF 30% 16V		R731	1-247-791-91	CARBON 22 5%	1/4W
C708	1-162-306-11	CERAMIC 0.01uF 30% 16V		R732	1-247-791-91	CARBON 22 5%	1/4W
		< CONNECTOR >		R733	1-247-791-91	CARBON 22 5%	1/4W
* CN701	1-568-865-11	SOCKET, CONNECTOR 23P		R734	1-247-791-91	CARBON 22 5%	1/4W
		< DIODE >		R735	1-247-791-91	CARBON 22 5%	1/4W
D701	8-719-058-64	DIODE SEL5823A-TP15 (VU1)		R736	1-247-791-91	CARBON 22 5%	1/4W
D702	8-719-058-64	DIODE SEL5823A-TP15 (VU2)		R737	1-247-791-91	CARBON 22 5%	1/4W
D703	8-719-058-64	DIODE SEL5823A-TP15 (VU3)		R738	1-247-791-91	CARBON 22 5%	1/4W
D704	8-719-058-64	DIODE SEL5823A-TP15 (VU4)		R739	1-247-791-91	CARBON 22 5%	1/4W
D705	8-719-058-64	DIODE SEL5823A-TP15 (VU5)		R740	1-249-401-11	CARBON 47 5%	1/4W F
D706	8-719-058-64	DIODE SEL5823A-TP15 (VU6)		R741	1-249-401-11	CARBON 47 5%	1/4W F
D707	8-719-058-64	DIODE SEL5823A-TP15 (VU7)		R742	1-249-401-11	CARBON 47 5%	1/4W F
D708	8-719-058-64	DIODE SEL5823A-TP15 (VU8)		R743	1-247-807-31	CARBON 100 5%	1/4W
D709	8-719-058-64	DIODE SEL5823A-TP15 (VU9)		R744	1-247-807-31	CARBON 100 5%	1/4W
D710	8-719-058-04	DIODE SEL5223S-TP15 (VU10)		R745	1-247-807-31	CARBON 100 5%	1/4W
D711	8-719-058-04	DIODE SEL5223S-TP15 (VU11)		R746	1-247-807-31	CARBON 100 5%	1/4W
D712	8-719-058-04	DIODE SEL5223S-TP15 (VU12)		R747	1-247-807-31	CARBON 100 5%	1/4W
D713	8-719-058-04	DIODE SEL5223S-TP15 (GROOVE)		R749	1-247-791-91	CARBON 22 5%	1/4W
D714	8-719-058-04	DIODE SEL5223S-TP15 (SUPER WOOFER)		R750	1-247-807-31	CARBON 100 5%	1/4W
D715	8-719-058-04	DIODE SEL5223S-TP15 (SURROUND)				< SWITCH >	
D716	8-719-058-04	DIODE SEL5223S-TP15 (ENTER)		S700	1-473-392-11	ENCODER, ROTARY (VOLUME)	
D717	8-719-058-04	DIODE SEL5223S-TP15 (GUITAR DISTORSION)		S701	1-762-875-21	SWITCH, KEYBOARD (GROOVE)	
D719	8-719-058-03	DIODE SEL5423E-TP15 (TUNER/BAND)		S702	1-762-875-21	SWITCH, KEYBOARD (SURROUND)	
D720	8-719-058-04	DIODE SEL5223S-TP15 (TUNER ENTER)		S703	1-762-875-21	SWITCH, KEYBOARD (EFFECT ON/OFF)	
		< IC >		S704	1-762-875-21	SWITCH, KEYBOARD (P FILE)	
IC701	8-759-373-50	IC NJU3719L		S705	1-762-875-21	SWITCH, KEYBOARD (ENTER)	
				S706	1-762-875-21	SWITCH, KEYBOARD (↑)	
				S707	1-762-875-21	SWITCH, KEYBOARD (↓)	
				S708	1-762-875-21	SWITCH, KEYBOARD (→)	
				S709	1-762-875-21	SWITCH, KEYBOARD (←)	
				S710	1-762-875-21	SWITCH, KEYBOARD (MIX GUITAR/KARAOKE)	

TRANS

Ref. No.	Part No.	Description			Remarks
C893	1-137-749-11	MYLAR	0.1uF		100V
C961	1-162-306-11	CERAMIC	0.01uF	30%	16V
C963	1-162-306-11	CERAMIC	0.01uF	30%	16V
< CONNECTOR >					
* CN951	1-564-214-11	PIN, CONNECTOR (B3PS-VH) 3P (XGR60)			
* CN952	1-564-526-11	PLUG, CONNECTOR 11P			
< DIODE >					
D832	8-719-510-68	DIODE D5SBA204101			
< FUSE HOLDER >					
FH951	1-533-217-31	HOLDER, FUSE (XGR60:AR,E,E51)			
FH952	1-533-217-31	HOLDER, FUSE (XGR60:AR,E,E51)			
FH961	1-533-217-31	HOLDER, FUSE (XGR60)			
FH962	1-533-217-31	HOLDER, FUSE (XGR60)			
FH963	1-533-217-31	HOLDER, FUSE			
FH964	1-533-217-31	HOLDER, FUSE			
FH965	1-533-217-31	HOLDER, FUSE			
FH966	1-533-217-31	HOLDER, FUSE			
FH967	1-533-217-31	HOLDER, FUSE (XGR60)			
FH968	1-533-217-31	HOLDER, FUSE (XGR60)			
< RESISTOR >					
△ R951	1-219-122-91	FUSIBLE	0.33	5%	1/4W
△ R952	1-219-122-91	FUSIBLE	0.33	5%	1/4W
△ R953	1-219-591-11	FUSIBLE	0.1	5%	1/2W
△ R961	1-219-777-91	CARBON	3.3M	10%	1/2W (XGR6)

Ref. No.	Part No.	Description	Remarks
		MISCELLANEOUS	

△	1-569-008-21	ADAPTOR, CONVERSION (XGR60:E51)	
4	1-693-572-11	TUNER (FM/AM) (XGR60:AR,MX)	
4	1-693-573-11	TUNER (FM/AM) (XGR6)	
4	1-693-574-11	TUNER (FM/AM) (XGR60:E,E51)	
5	1-769-945-11	WIRE (FLAT TYPE) (11 CORE)	
7	1-535-706-21	PLUG, JUMPER (XGR6,XGR60:MX)	
60	1-796-333-11	DECK, MECHANICAL	
61	1-773-021-11	WIRE (FLAT TYPE) (15 CORE)	
113	1-773-118-11	WIRE (FLAT TYPE) (19 CORE)	
115	1-773-178-11	WIRE (FLAT TYPE) (23 CORE)	
151	1-823-750-11	WIRE (FLAT TYPE) (21 CORE)	
△ 156	1-575-653-11	CORD, POWER (XGR60:MX)	
△ 156	1-777-071-81	CORD, POWER (XGR60:E51)	
△ 156	1-783-820-11	CORD, POWER (XGR6)	
△ 156	1-783-941-12	CORD, POWER (XGR60:AR)	
△ 156	1-791-901-11	CORD, POWER (XGR60:E)	
556	A-4735-188-A	BU-30 (60) ASSY	
△ F951	1-532-506-31	FUSE (6.3A 250V) (XGR60:AR,E,E51)	
△ F961	1-533-949-31	FUSE, CYLINDRICAL (TIME LUG) (8.0A 250V) (XGR60)	
△ F962	1-533-949-31	FUSE, CYLINDRICAL (TIME LUG) (8.0A 250V) (XGR60)	
△ F963	1-532-506-31	FUSE (6.3A 250V) (XGR60)	
△ F963	1-533-310-11	FUSE, GLASS CYLINDRICAL(DIA.5) (6.3A 125V)(XGR6)	
△ F964	1-532-506-31	FUSE (6.3A 250V) (XGR60)	
△ F964	1-533-310-11	FUSE, GLASS CYLINDRICAL(DIA.5) (6.3A 125V)(XGR6)	
M201	A-4660-977-A	MOTOR ASSY	
M901	1-763-072-11	FAN, DC	
△ T951	1-433-606-11	TRANSFORMER, POWER (XGR60)	
△ T951	1-435-797-11	TRANSFORMER, POWER (XGR6)	

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

