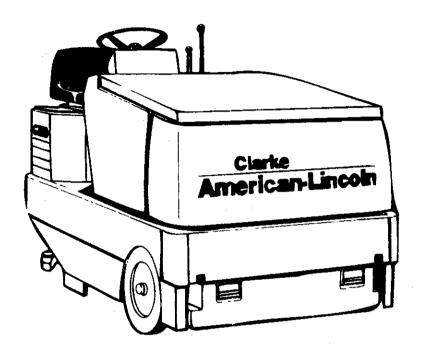
Clarke

American-Lincoln®



Beginning with Serial No. 660228

READ THIS BOOK

This book has important information for the use and safe operation of this machine. Read and understand this book before starting the machine. Keep this book and tell all operators to read the book. If you do not follow the instructions, you can cause an injury, or damage equipment, furniture or buildings.

All directions given in this book are as seen from the operator's position at the rear of the machine.

For new books, write to: Clarke/American-Lincoln, 1100 Haskins Road, Bowling Green, Ohio 43402

CALIFORNIA PROPOSITION 65 WARNING

Engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Operator's Manual

Instruction Book and Parts List Model 6200 H Sweeper/Scrubber

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venuel#I }	Back Cover

SPECIFICATIONS

MACHINE SPECIFICATIONS

POWER UNIT

KUBOTA WG750-R Bore and Stroke Oil Capacity

Displacement Fuel

2.68" X 2.68" 68 mm x 68 mm

3.25 liters

3.9 quarts 3 cylinders

45.2 cu.in.

740 cc

Standard Automotive Gasoline

DIMENSIONS

Length Width Height With Guard Wheel Base 80 inches 46 inches 54.5 inches 84 inches 50.75 inches

138.43 cm. 213.36 cm. 128.90 cm.

203.20 cm.

116.84 cm.

DRIVES

Propelling Scrubbing Displacement Pump - Hydraulic Drive Motor (3) Hydraulic Motors

Sweeping Vacuum

(1) Hydraulic Motor (2) 3/4 HP Turbines

CONTROLS AND INSTRUMENTS

Keyed Ignition Horn Button Hour Meter

Full Recovery Tank Level Light

Low Solution Light

Warning Light Cluster - Oil, Water & Charge

Switch Activated Squeegee

Single Foot Pedal Controls Forward, Neutral, Reverse, and Dynamic Braking. Single Lever Controls Scrub Deck Lift and Automatically Activates the Brushes.

Single Lever Controls Broom Lift and Automatically Activates the Brooms.

Single Lever Controls Solution Flow.

Steering

- Standard Automotive Type Cam and Lever with 15" (38.1 cm.) Steering Wheel.

Brakes

- PARKING - Foot Operated and Locked Disc Brakes

SWEEPING SYSTEMS

Type -

Direct Throw Method with a Cylindrical Broom.

Hopper -

Holds 3 CU. FT. (.085 cu. meters)

Main Broom

Length Diameter Bristle Length - 40 Inches 11 Inches

101.6 cm. 27.94 cm.

3 Inches

7.62 cm.

Features One-piece Plastic Core Disposable, Standard Proex and Wire Broom.

SCRUBBING SYSTEM

Brushes

(3) 14 inch diameter gimble mounted disc type

Squeegee

(1) 46 inch wide contoured rear squeegee with (2) side squeegees.

Tank Capacity

60 gallon (227.1 Liters) Solution Tank 60 gallon (227.1 Liters) Recovery Tank

SYSTEM FLUID CAPACITIES

Hydraulic System

7.5 gallons

28.4 liters

GENERAL MACHINE PERFORMANCE

Sweeping Path

40 Inches

101.6 cm.

Scrubbing Path

40 Inches

101.6 cm.

Travel Speed

0 - 4 MPH

0 - 6.4 KPH

Right Hand Turning Radius

88 Inches

224 cm.

Left Hand Turning Radius

80 Inches

203 cm.

OPTIONS

Back Up Alarm

Broom Options

Proex and Wire

Proex

Nylon

Brush Options

Bassine

Amerfil .025

Amerfil .040

Supergrit

Nylon

Fire Extinguisher

Head, Tail and Instrument Lights

Warning Lights

Overhead Guard

Suspension Seat

Squeegee Wand

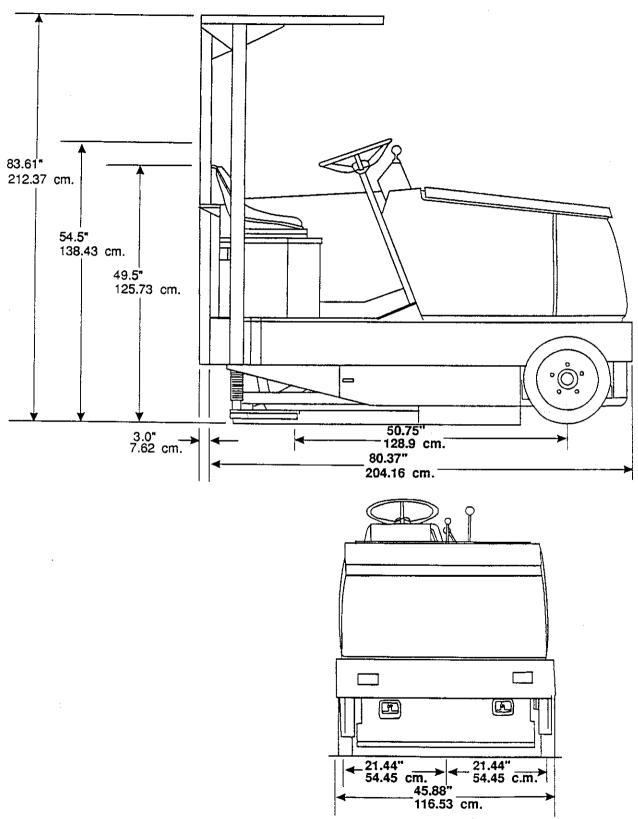
WEIGHTS

6200 H Gas Standard Machine

1950 LBS.

884.5 KGS

MACHINE DIMENSIONS - 6200



DECIMAL - METRIC CONVERSION TABLE

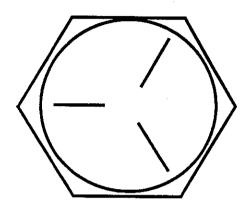
Eraction	Decimal	Millimeter	Fraction	Decimal	Millimeter
1	015625	.3969	<u>33</u>	.515625	13.0969
64 1 32	.03125	.7938	64 <u>7</u>	.53125	13.4938
3 64	046875	1.1906	32 35 64	546875	13,8906
16	0625	1.5875	9 16	.5625	14.2875
_ <u>5</u>	.078125	1.9844	37 64	.578125	14.6844
<u>3</u> 32	.09375	2.3813	19 32	.59375	15,0813
<u>7</u> 64	.109375	2.7781	39 64	.609375	15.4781
8	.125	3.1750	5 8	.625	15.8750
<u>9</u> 64	.140625	3.5719	41 64	.640625	16.2719
<u>5</u> 32	.15625	3.9688	21 32	.65625	16.6688
<u>11</u> 64	.171875	4.3656	_43 64	.671875	17.0656
<u>3</u> 16	.1875	4.7625	<u>11</u>	.6875	17.4625
<u>13</u> 64	.203125	5.1594	45 64	.703125	17.8594
7 32	.21875	5.5563	23 32	.71875	18.2563
<u>_15</u> 64	.234375	5.9531	47 64	.734375	18.6531
4	.25	6.3500	3	.75	19.0500
<u>17</u> 64	.265625	6.7469	49 64	.765625	19.4469
<u>9</u> 32	.28125	7.1438	25 32	.78125	19.8438
<u>19</u> 64	.296875	7.5406	<u>51</u> 64	.796875	20.2406
<u>5</u> 16	.3125	7.9375	<u>13</u> 16	.8125	20.6375
<u>21</u> 64	.328125	8.3344	<u>53</u> 64	.828125	21.0344
<u>11</u> 32	.34375	8.7313	27 32	.84375	21.4313
23 64	.359375	9.1281	55 64	.859375	21.8281
8	.37 5	9.5250	7 8	.875	22.2250
<u>25</u> 64	.390625	9.921	57 64	.890625	22.6219
<u>13</u> 32	.40625	10.3188	29 32	.90625	23.0188
<u>27</u> 64	.421875	10.7156	_59	.921875	23.4156
7 16	.4375	11.1125	15 16	.9375	23.8125
<u>29</u> 64	.453125	11.5094	<u>.61</u>	.953125	24.2094
15 32	.46875	11.9063	64 <u>31</u> 32	.96875	24.6063
31 64	.484375	12.3031	<u>63</u>	.984375	25.0031
1 2	.50	12.7000	164	1.0	25.4001

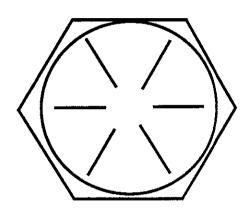
STANDARD HARDWARE & TORQUE VALUES

BOLT IDENTIFICATION

SAE - Grade 5

SAE - Grade 8





Screw Size	Grade 5 Plated		Grade 8 Plated		410H Stainl	ess	Brass	Type F&T & BT		Type B, AB
	С	F	С	F	С	F		С	F	
* 6	14	15	-	_	18	20	5	20	23	21
* 8	27	28	-	-	33	35	9	37	41	34
*10	39	43	_		47	54	13	49	64	49
*1/4	86	108	130	151	114	132	32	120	156	120
5/16	15	17	22	24	19	22	6	-	-	-
3/8	28	31	40	44	34	39	10	-	-	-
7/16	44	49	63	70	55	62	16	-	-	<u>-</u>
1/2	68	76	95	108	84	95	-	_	-	_
9/16	98	110	138	155	-		-	_	-	_
5/8	135	153	191	216	-	-	-	-	.	<u>-</u>
3/4	239	267	338	378	-	-	-	_	-	_
7/8	387	-	545	-		-		_	-	_
1	579	-	818	-	-	-	-	-	-	-

C = Coarse thread

NOTE

Decrease the torque by 20% when using thread lubricant. The torque tolerance is \pm 10% on torque values.

F = Fine thread

^{* =} Torque values for #6 through 1/4 are lb/in. All others are lb/ft.

STANDARD METRIC TORQUE VALUES

When the tightening torques are not specified, tighten the bolts and nuts according to the table below.

GRADE			-grade or	4	S	7T 7 43C, S48) C	SCr	9T 9 435, SCM	1435
Nom. Dia.	Unit	N.m	kgf.m	ft-lbs	N.m	kgf.m	ft-lbs	N.m	kgf.m	ft-lbs
1	16 0.24 in.)	7.85 to 9.32	0.80 to 0.95	5.79 to 6.87	9.81 to 11.28	1.00 to 1.15	7.23 to 8.32	12.26 to 14.22	1.25 to 1.45	9.04 to 10.49
1	18 0.31 in.)	17.7 to 20.6	1.8 to 2.1	13.0 to 15.2	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3	29.4 to 34.3	3.9 to 3.5	21.7 to 25.3
•	10 0.39 in.)	39.2 to 45.1	4.0 to 4.6	28.9 to 33.3	48.1 to 55.9	4.9 to 5.7	35.4 to 41.2	60.8 to 70.6	6.2 to 7.2	44.8 to 52.1
1	12 0.47 in.)	62.8 to 72.6	6.4 to 7.4	46.3 to 53.5	77.5 to 90.2	7.9 to 9.2	57.1 to 66.5	103.0 to 117.7	10.5 to 12.0	75.9 to 86.8

ENGINE TORQUE REQUIREMENTS

Screws, bolts and nuts must be tightened to the specified torque using a torque wrench. Several screws, bolts and nuts such as those used on the cylinder head must be tightened in proper sequence and at the proper torque.

TIGHTENING TORQUES FOR SPECIAL USE BOLTS AND NUTS

ITEM	Size & Pitch	N.m	kgf.m	ft-lbs
* Head Cover Cap Nuts	M6 x 1.0	3.9 to 5.9	0.4 to 0.6	2.9 to 4.3
* Head Bolts	M8 x 1.25	37.2 to 42.1	3.8 to 4.3	28.9 to 32.5
* Bearing Case Bolts 1	M6 x 1.0	12.7 to 15.7	1.3 to 1.6	9.4 to 11.6
* Bearing Case Bolts 2	M7 x 1.0	26.5 to 30.4	2.7 to 3.1	19.6 to 22.5
* Flywheel Bolts	M10 x 1.25	53.9 to 58.8	5.5 to 6.0	39.8 to 43.4
* Connecting Rod Bolts	M6 x 0.75	26.5 to 30.4	2.7 to 3.1	10.8 to 13.7
* Rocker Arm Bracket Bolts	M6 x 1.0	9.81 to 11.28	1.00 to 1.15	7.23 to 8.32
* Idler Gear Shaft Bolts	M6 x 1.0	9.81 to 11.28	1.00 to 1.15	7.23 to 8.32
Spark Plugs	M14 x 1.25	19.6 to 24.5	2.0 to 2.5	14.5 to 18.1
Drain Plug	M12 x 1.25	32.4 to 37.3	3.3 to 3.8	23.9 to 27.5
Oil Switch Taper Bolt	PT 1/8	14.7 to 19.6	1.5 to 2.0	10.8 to 14.5
* Crankshaft Bolt	M12 x 1.5	98.1 to 107.9	10.0 to 11.0	72.3 to 79.6

NOTE

For "*" marked bolts and nuts in the table, apply engine oil to their threads and seats before tightening.

Screw and bolt material grades are shown by numbers punched on the screw and bolt heads.

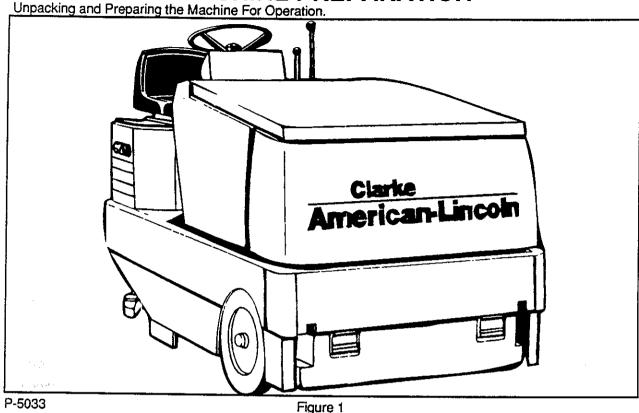
HYDRAULIC TORQUE REQUIREMENTS

Nominal	O-Ring Fac	e Seal End	SAE O-Rin	g Boss End	
SAE Dash Size	Thread Size Inch	Swivel Nut Torque	Thread Size Inch	Str. Fitting or Locknut Torque	
		LB-FT		LB-FT	
-3	•	•	3/8-24	8-10	
-4	9/16-18	10-12	7/16-20	14-16	
-5	•	•	1/2-20	18-20	
-6	11/16-16	18-20	9/16-18	24-25	
-8	13/16-16	32-35	3/4-16	50-60	
-10	1-14	46-50	7/8-14	72-80	
-12	1 3/16-12	65-70	1 1/16-12	125-135	
-14	1 3/16-12	65-70	1 3/16-12	160-180	
-16	1 7/16-12	92-100	1 5/16-12	200-220	
-20	1 11/16-12	125-140	1 5/8-12	210-280	
-24	2-12	150-165	1 7/8-12	270-360	

^{*} O-ring face seal type end not defined for this tube size.

NOTE
Parts must be lightly oiled with hydraulic fluid.

MACHINE PREPARATION



Unpacking and Preparing the Machine for Operation

YOUR MODEL 6200H GAS/LP SWEEPER-SCRUBBER HAS BEEN SHIPPED COMPLETE, BUT <u>DO NOT</u> ATTEMPT TO OPERATE WITHOUT READING THE FOLLOWING INSTRUCTIONS.

- 1. Uncrate the machine and carefully remove from skid to prevent damage.
- 2. Connect and tighten battery cables.
- 3. Fill tank with UNLEADED gasoline.

A

WARNING

Never fill fuel tank while the engine is running. Always be sure gasoline container and sweeper are electrically connected before pouring gas. This can be easily done by providing an insulated wire (permanently attached to the container) with battery clip on the other end.

- 4. Check engine crankcase oil level. Although properly lubricated at factory, check before starting engine. No special break-in oil is used and recommended number of operating hours before the initial oil change is the same as normal. See Maintenance.
- 5. Check radiator coolant level. Permanent type antifreeze is added at the factory to provide protection to ap proximately -35° F (-37° C). To retain this protection level, always add 1/2 part water to 1/2 part antifreeze.
- 6. Check oil level in the hydraulic reservoir located below the engine. The hydraulic reservoir is full, if oil can be seen on the dipstick located on the reservoir breather filler cap. Full is indicated by the upper line, add by the lowwer line. If oil is required, add HYDRAULIC FLUID ONLY, automatic transmission fluid FORD type "F" ATF.

NOTE

After the first 50 operating hours, service must be performed on your engine to insure future high performance and trouble free operation. See Maintenance.

SAFETY INSTRUCTIONS



FOR SAFETY, OBSERVE THE FOLLOWING WARNINGS. FAILURE TO COMPLY MAY CREATE A SERIOUS RISK OF INJURY TO YOURSELF AND OTHERS. THIS MACHINE SHOULD NOT BE USED IN HAZARDOUS LOCATIONS INCLUDING AREAS OF VOLATILE DUST OR VAPOR CONCENTRATIONS.

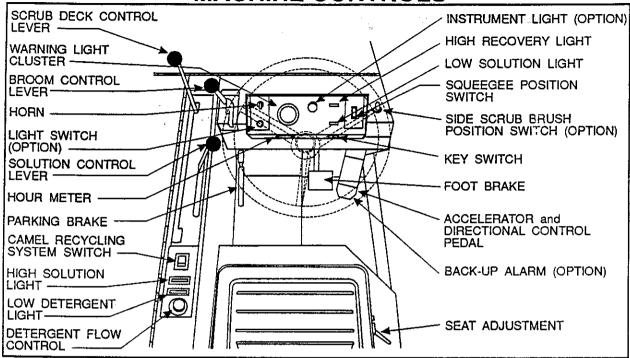
- 1. To avoid possible injury or property damage, read the operator's manual before using the machine.
- 2. Fire hazard. Fine dust, fuels solvents and thinners can explode and cause severe burns.
- 3. Do not use with/ or near flammable materials or vapors. Use only with good ventilation.
- 4. Heavy machinery, Improper use can cause personal injury.
- 5. Operate only from the designated operators position. Keep inside the body of the machine. Keep hands and feet on the designated controls. Always operate in well lighted areas.
- 6. Do not leave the machine on a ramp or dock. After stopping the machine, turn all the switches off.
- 7. Operate only when lids, doors, and access panels are securely closed.
- 8. The operator must exhibit extreme caution when negotiating, turning and traveling across grades or ramps.
- 9. Start, stop, change direction, travel and brake smoothly. Slow down when turning. Avoid uneven surfaces and loose materials.
- 10. Watch out for obstructions, especially overhead.
- 11. Carry no passengers on the machine.
- 12. Set parking brake when leaving the machine. Chock (block) the wheels if the machine is to be parked on a grade (ramp), or is to be worked on.
- 13. Never leave the operator's seat with the engine running.
- 14. Report damage or faulty operation immediately. Do not operate the machine until repairs have been completed.
- 15. Maintenance and repairs must be done by authorized personnel only.



WARNING

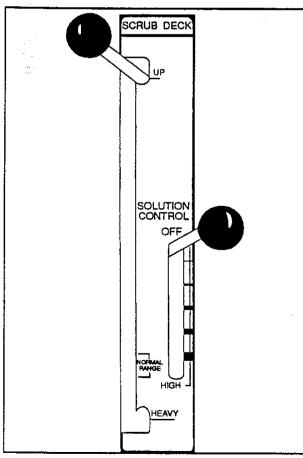
TO MAINTAIN THE STABILITY OF THIS SWEEPER IN NORMAL OPERATION, THE COUNTER-WEIGHTS, OVER- HEAD GUARD, REAR BUMPER GUARD, OR ANY SIMILAR EQUIPMENT, IN-STALLED BY THE MANUFACTURER AS ORIGINAL EQUIPMENT, SHOULD NEVER BE REMOVED. IF IT BECOMES NECESSARY TO REMOVE SUCH EQUIPMENT FOR REPAIR OR MAINTENANCE. THIS EQUIPMENT MUST BE REINSTALLED BEFORE THE SWEEPER IS PLACED BACK IN OPERATION.

MACHINE CONTROLS



P-5034

Figure 2



P-5035

Figure 3

SCRUB DECK LEVER

The lever is located on the console to the left of the steering wheel in the "SCRUB DECK" section. This lever in the position marked "NORMAL RANGE" will lower the scrub brush deck and activate the three scrub brushes. This lever in the "UP" position will stop the brushes from rotating and raise the scrub brush deck. The lever in the "HEAVY" position will allow more aggressive scrubbing pressure.

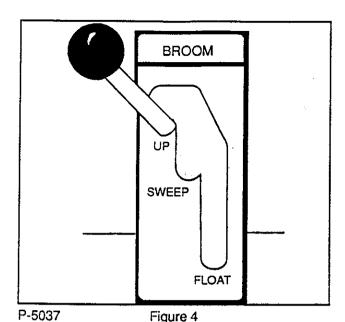
SOLUTION CONTROL LEVER

To apply solution to the scrubbing brushes, pull the solution control lever back until the desired setting is reached. The solution rate is continuously variable from off to approximately 3.00 GPM (11.35 LPM) at high. To stop ap plication of solution, push the lever until it stops at the "OFF" position.

NOTE

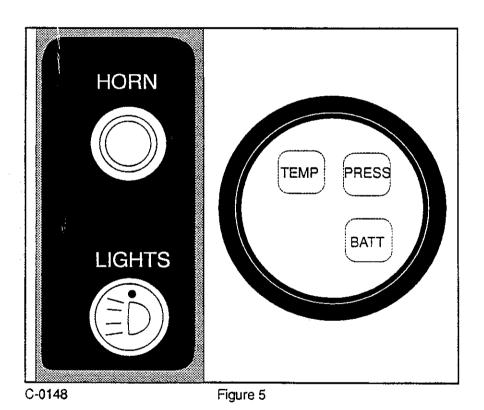
For best results, discontinue application of solution 10 feet before making a 90° and 180° turn or stopping the machine.

The solution warning light will illuminate when the solution tank is empty, marking the end of the scrubbing cycle.



MAIN BROOM LEVER (SWEEPER SCRUBBER)

The main broom lift control is located to the left of the steering column. To lower the main broom, grasp the lever and push it up and to the right to clear the locking notch. Move the lever down to the first or second notch in the elongated slot. The first notch, "SWEEP", is for normal sweeping (1.5 to 2 inch [3.8 to 5 cm] broom pattern). The second notch, "FLOAT", is for heavy sweeping (3 to 4 inch [7.6 to 10 cm] broom pattern). To raise the main broom, push the lever up and slide into the locking notch in the "UP" position. You may operate the main broom in eit er the "SWEEP" or "FLOAT" position. The "SWEEP" position is used for normal sweeping and will result in increased broom life. The "FLOAT" position is used only when sweeping very uneven areas. The broom will start when the broom lift control is the up position.



WARNING LIGHT CLUSTER

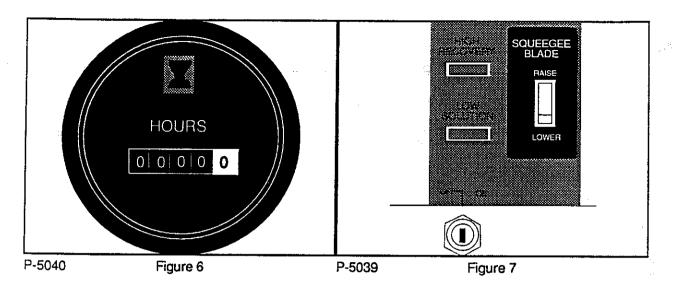
The meter indicates with red warning lights when there is low oil pressure, high water coolant temperature and no charge to the battery.

HORN BUTTON

The horn can be activated in the "ON" key position.

LIGHT SWITCH (OPTION)

The light switch will activate any of the light options. The switch is active at all times.



HOUR METER

The hour meter is activated when the key switch is in the "on" position. The meter indicates actual "run" time of the machine.

SQUEEGEE BLADE SWITCH

The Squeegee Blade Switch is located on the console to the right of the steering wheel in the "SQUEEGEE BLADE" section. This switch in the position marked "LOWER" will lower the squeegee and activate the squeegee vacuum. This switch in the "RAISE" position with stop the squeegee vacuum and raise the squeegee. The squeegee will lift up when the machine travels in reverse.

HIGH RECOVERY WARNING LIGHT

The High Recovery Warning Light is located on the console to the right of the steering wheel beside the "SQUEEGEE BLADE" section. The recovery warning light will illuminate and stay on approximately 5 minutes before the recovery tank is full, giving ample time to complete the scrubbing cycle before the mechanical float shuts off the vacuum to the recovery tank.

LOW SOLUTION WARNING LIGHT

The Low Solution Warning Light is located on the console to the right of the steering wheel beside the "SQUEEGEE BLADE" section. The Solution Warning Light will illuminate when the solution tank is empty, marking the end of the scrubbing cycle.

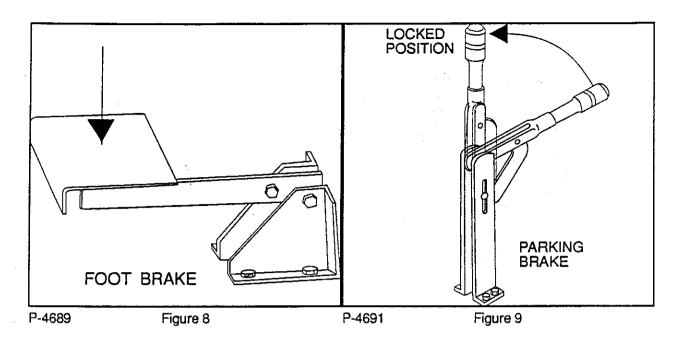
KEY SWITCH

The key switch is located to the right of the steering column and below the low solution light on the instrument panel.

The key turned to the center "OFF" position will shut off the engine.

The key turned to the "ON" position, will activate all machine systems and is considered the run position. Rotate the key clockwise past the "ON" position activates the engine starter. This position is a momentary postion so once the engine starts, release the key to return it to the "ON" or run position.

The key turned one position counterclockwise from the "OFF" position is considered the accessory position. This position will activate all machine system except those that are engine related.



FOOT BRAKE

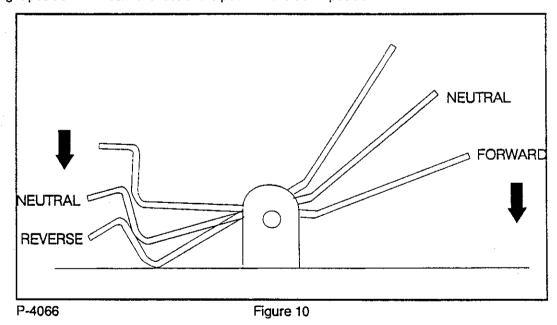
The foot brake pedal is located to the right of the steering column on the floor of the driver compartment. The foot brake on front wheels is a mechanical system actuated by the brake pedal.

BACK UP ALARM OPTION

The back up alarm is operated by a switch that is located under the lower section of the Accelerator and directional control pedal. The alarm makes a loud audible noise when the machine is being driven in reverse.

PARKING BRAKE

The parking brake lever is located in the left side of the driver compartment floor. This lever when raised to the upright position will "lock" the foot brake pedal in the down position.



ACCELERATOR and DIRECTIONAL CONTROL PEDAL

The accelerator and directional control pedal is located on the floor of the operator's area, to the right of the park ing brake pedal. The accelerator and directional control pedal controls the machine direction and travel speed.

- 1. Put foot pressure on the upper portion of the pedal marked "FORWARD". The machine will move forward.
- 2. Increase the foot pressure on the "FORWARD" portion of the pedal to increase the forward speed.
- 3. Put foot pressure on the lower portion of the pedal marked "REVERSE". The machine will move in reverse.
- 4. Increase the foot pressure on the "REVERSE" portion of the pedal to increase the reverse speed.
- 5. To stop the machine, put light foot pressure on the opposite end of the accelerator and directional control pedal. If the machine is moving forward, put light foot pressure on the "REVERSE" portion of the pedal. If the machine is moving in reverse, put light foot pressure on the "FORWARD" portion of the pedal.

SEAT ADJUSTMENT

Ber

This lever is located on the light of the seat. This lever allows the seat to be adjusted forward or back when the lever is moved.

THE SWEEPING SYSTEM - HOW IT WORKS SWEEPER SCRUBBER

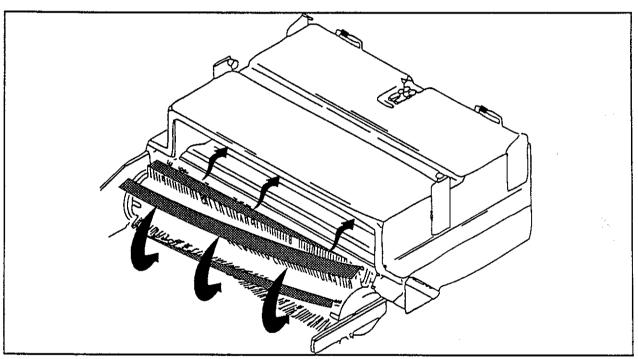
All the 6200 machines are equipped with a sweeping system. The debris from sweeping is thrown into the hopper.

THE SCRUBBING SYSTEM - HOW IT WORKS

THE STANDARD SCRUBBING SYSTEM - HOW IT WORKS

During the scrubbing process, detergent solution water from the solution tank is fed to the solution line, where it is fed to the floor where three disc scrubbing brushes aggressively work to dislodge soilage.

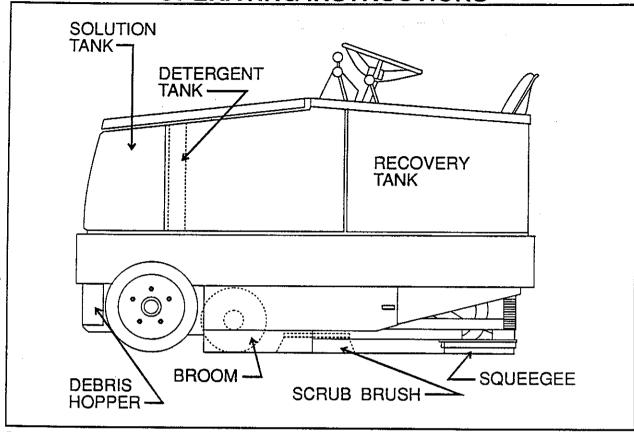
After scrubbing, the dirty solution is vacuumed from the floor and discharged into the recovery tank. Sensors in each tank will indicate by lights on the control panel when the water in the solution tank is too low or when the water in the recovery tank is too high.



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Figure 11

OPERATING INSTRUCTIONS



P-5052

Figure 12

TO FILL SOLUTION TANK (Standard System)

Open the solution tank cover and lid located at the front of the machine. Fill tank with 60 gallons of water and the correct mixture of Clarke/American-Lincoln #100 Industrial Cleaner for the job on hand, first making sure that the solution control lever is in the "Off" (forward) position.

NOTE

Before starting, perform the pre-start checks.

PRE-START CHECKLIST

- 1. Check brakes and controls for proper operation
- 2. Make sure all controls are in the "Off" position
- 3. Be sure accelerator and directional control pedal is in the neutral position.

STARTING

- 1. Release the parking brake.
- 2. Turn key to "On" position.

POST START CHECKLIST (MOTOR RUNNING)

- 1. Check broom pattern.
- 2. Check squeegee deflection.

TO TRANSPORT MACHINE

- 1. Be sure the sweeping broom, brushes and squeegee are in the "UP" or "RAISED" position with all other controls in the "OFF" position.
- 2. Release parking brake.
- 3. Push forward on the directional control pedal to place the machine in motion.
- 4. Vary your foot pressure on the directional control pedal to obtain desired travel speed.
- 5. To stop, allow directional control pedal to return to neutral (centered) position. (Pedal will automatically return to neutral when foot pressure is released).
- 6. Set parking brake.

TO BEGIN THE CLEANING OPERATION

- 1. Lower sweeping broom (Sweeper Scrubber).
- 2. Move the control levers into their operation positions.
 - a. BROOM
- 3. Sweep for the length of the machine.
- Lower brushes to the desired position.
 - a. SCRUB DECK

NORMAL RANGE or HEAVY

SWEEP or FLOAT

- 5. Place the squeegee switch in the lower position.
 - a. SQUEEGEE BLADE

- LOWER
- 6. Move solution control lever to the desired setting and begin operation.
 - a. SOLUTION CONTROL

Move lever to desired range

Sweeping and scrubbing the average floor with light to medium soilage: In this operation the cleaning is accomplished in one pass, with simultaneous solution feed, sweeping, scrubbing and dirty water pick up. The rate of solution feed and the speed of travel required will vary with floor condition. This knowledge will come with operator experience.

TO STOP THE CLEANING OPERATION

Discontinue the cleaning operation whenever a solution or recovery warning or stop light is illuminated.

The solution light will illuminate when the solution tank is empty. At this time, discontinue the scrubbing cycle, put all controls in the forward position for transport and drive to the drain area.

The recovery warning light will illuminate approximately 5 minutes before loss of vacuum to the recovery tank. This warning period should give ample time to complete the scrubbing cycle and transport or scrub to the drain area.

NOTE

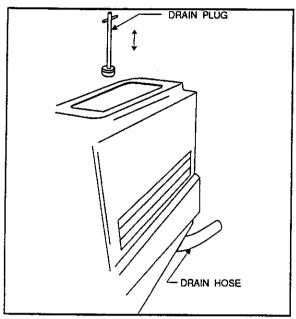
After stopping the engine, perform these post operation checks.

POST OPERATION CHECKLIST

- 1. Clean debris hopper.
- 2. Check sweeping broom for wear or damage.
- 3. Check all flaps for wear, damage and adjustment.
- 4. Drain and clean recovery tank. See Figure 13.
- Clean recovery tank screen and float.
- 6. Check scrub brushes for wear or damage.
- 7. Check rear and side squeegees for wear, damage and adjustment.

TO CLEAN SOLUTION TANK

Put the hopper in the dump position. Flush all deposits from the tank. When the cleaning operation is completed, replace the plug. Put the cover in place and close the lid. Put the hopper in the sweep position.

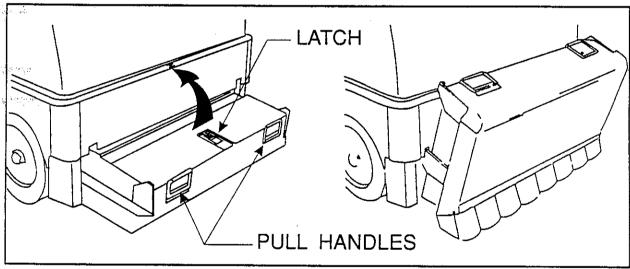


TO DRAIN RECOVERY TANKS

A drain hose for the recovery tank is located underneath the rear of the machine. To drain the tank, completely open the recovery cover and lid, lower the hose and place in a suitable floor drain. Remove the drain plug. When the draining operation is completed, flush and clean recovery tank. Place the drain hose on the holder. Put the cover in place and close the lid.



Figure 13



P-5045

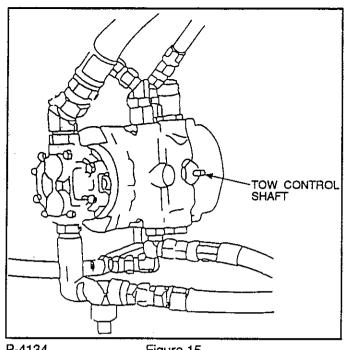
Figure 14

TO EMPTY DEBRIS HOPPER (SWEEPER SCRUBBER)

- 1. Transport or sweep and scrub to the dump site.
- 2. Make sure the key switch is "OFF", the parking brake is set and the broom is up, before dismounting the machine.
- 3. Pull out the hopper and pull up. Latch the hopper.
- 4. Back the machine away from the debris pile.
- 5. Dispose of the debris in a proper container.
- 6. Re-install hopper.

or

- 3. Remove hopper from machine and dump.
- 4. Return hopper to machine.



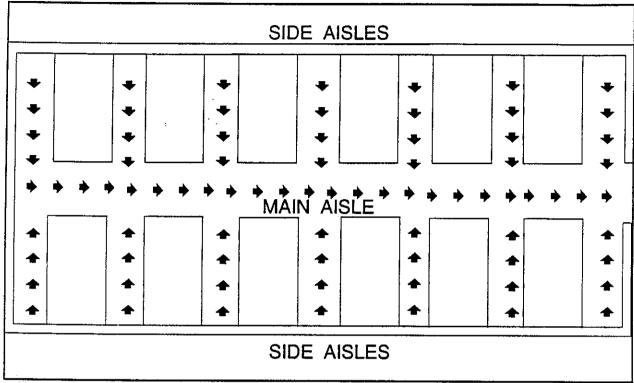
P-4134

Figure 15

TOWING INSTRUCTIONS (See Figure 15)

- Locate tow control shaft extension as shown in Figure 15. (See arrow)
 To open hydraulic circuit to wheel drive motor, turn shaft 90° so that the flats on the shaft are parallel to the front axle.
- 3. After towing, turn shaft 90° so that the flats on the shaft are parallel to the pump centerline.

HELPFUL HINTS FOR CLEANING OPERATION



P-4134

Figure 16



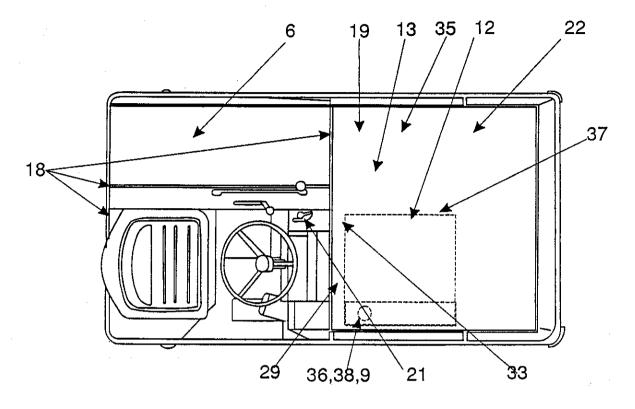
WARNING

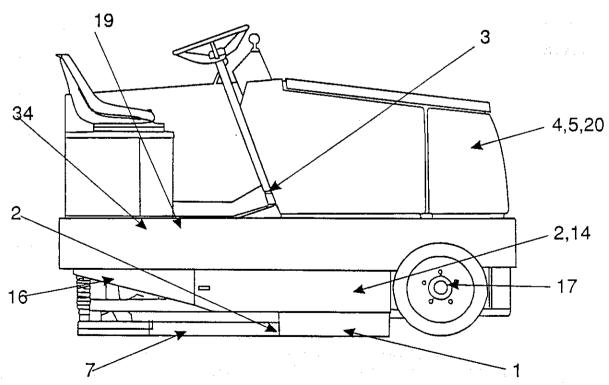
- 1. Do not turn the steering wheel sharply when the machine is in motion. The sweeper is very responsive to movement of the steering wheel. Do not make sudden turns.
- 2. Scrub in straight paths. Do not bump posts. Do not scrape the sides of the machine.
- 3. When the machine is in motion, do not push the directional/speed control pedal all the way forward. This is the same as starting in "High" and will put a strain on the motor and drive system.
- 1. Plan your sweeping and scrubbing in advance. Try to arrange long runs with minimum stopping and starting. Sweep debris from narrow aisles out into main aisle ahead of time. Do an entire floor, or section at one time.
- 2. Pick up oversize debris before sweeping.
- 3. Allow a few inches of overlap of sweep and scrub paths. This will eliminate leaving dirty patches.
- 4. Don't turn steering wheel too sharply when machine is in motion. The machine is very responsive to movement of the steering wheel so avoid sudden turns.
- 5. Try to follow as straight a path as possible. Avoid bumping into posts or scraping the sides of the machine.
- 6. When placing the machine in motion, avoid slamming the directional control pedal all the way forward suddenly. This is equivalent to starting out in "HIGH" and puts needless strain on the drive system.
- 7. Periodically turn the sweeping broom end for end to prevent the bristles from "setting" in one direction.

NOTE

Replace sweeping broom when bristles are worn to 1 inch (2.54 cm.) length. To order replacement brooms, See page 98. Replace disc brushes when bristles are reduced to 1/2 inch (1.27 cm.) in length. To order replacement brushes, see page 98. Replace squeegee rubbers when all usable edges have become rounded with wear, impairing the wiping action. To order replacement squeegee rubbers, see page 62.

MAINTENANCE





C-0195

For service assistance, consult your local Clarke/American-Lincoln Distributor. For best performance, replace worn parts with genuine Clarke/American-Lincoln parts.

SERVICE CHART FOR 6200

EVERY 8 HOURS or DAILY operation check and clean/adjust if necessary:

- 1. All flaps for wear or damage.
- 2. Sweeping broom & scrub brushes for wear or damage.
- 3. Brake pedal and parking brake.
- 4. Solution tank
- 5. Solution filter screen
- 6. Clean Recovery tank.
- 7. Rear and side squeegees for wear or damage.
- 8. * Check engine oil level.
- 9. Check Hydraulic Fluid level.
- 10. * Check coolant level and radiator core for blockage.
- 11. LP * Check for LPG odor at connections.

50 HOUR (WEEKLY) MAINTENANCE CHECKLIST

- 12. Check battery electrolyte level.
- 13. Check tension on all belts.
- 14. Rotate main broom end for end.
- 15. * Check all hydraulic hoses for wear or cuts.

100 HOUR MAINTENANCE CHECKLIST

- 16. Grease drive wheel swivel bearings.
- 17. Lubricate front wheel bearings.
- 18. Lubricate all moving joints.
- 19 Lubricate the clamp ends of the Forward/Reverse cable with NAPA #765-1364 or equivalent anti-seize lubricant.
- 20. Clean solution tank.
- 21. Grease Main Broom lever
- 22. Clean vacuum filter
- 23. *Check the battery electrolyte level.
- 24. *Clean air filter element.
- 25. *Check fuel hose.
- 26. *Check of radiator hoses and clamp bands.
- 27. *Change of engine oil.
- 28. *Replace oil filter cartridge.

250 HOUR MAINTENANCE CHECKLIST

- 29. Replace engine air filter element.
- 30. * Flush radiator coolant system.
- 31. * Remove spark plugs clean or replace.
- 32. * Check distributor and points service or replace.
- 33. Clean and lubricate throttle and choke linkage.
- 34. Replace fuel filter.
- 35. Replace hydraulic filter.

500 HOUR MAINTENANCE CHECKLIST

- 36. Clean Hydraulic reservoir.
- 37. Clean Hydraulic intake strainer.
- 38. Changed hydraulic fluid.

1 YEAR MAINTENANCE CHECKLIST

- 39. * Check valve clearance.
 - Not Shown on Drawing.

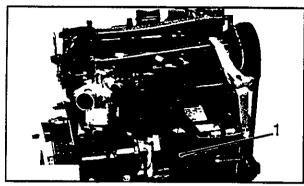
NOTE

Change engine oil after the first 35 hours of operation.

WARNING

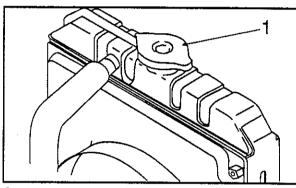
WHEN CHANGING OR INSPECTING, BE SURE THE ENGINE IS STOPPED AND THE MACHINE IS LEVEL.

GENERAL ENGINE MAINTENANCE



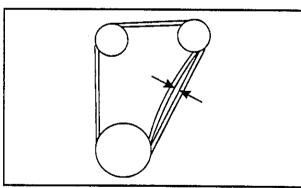
C-0152

Figure 17



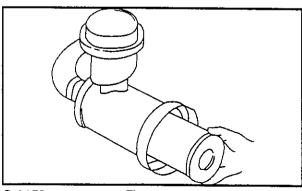
C-0157

Figure 18



C-0158

Figure 19



C-0159

Figure 20

DAILY CHECK POINTS

Checking Engine Oil Level

1.Be sure the machine is parked on level ground.

2. To check the oil level, draw out the dipstick (1), wipe it clean, reinsert it, draw it out again. Check to see that the oil level lies between the two notches.

3.If the level is too low, add new oil to the specified level.

4. When using an oil of a different maker or viscosity from the previous one, remove all old oil. Never mix two differnt types of oil.

NOTE

Use the proper Engine Oil SAE according to the ambient temperatures.

100 HOUR CHECK POINTS

Checking Water Level

1.Remove the radiator cap (1) and check to see that the cooling water level is just below the port.

2.If low add clean water and antifreeze.



WARNING

Be sure to close the radiator cap securely. If the cap is loose or improperly closed, water may leak out and the engine could overheat.

Fan Belt Tension

1. Measure the deflection, depressing the belt halfway between the fan drive pulley and the alternator pulley at 98 N (10 kgf, 22 lbs) of force.

2.If the measurement is not the specified value, loosen the bolts and the nuts, and relocate the alternator to adjust.

3. The factory specification for fan belt tension is 0.273 to 0.351 inches (7 to 9 mm).

Cleaning Air Cleaner

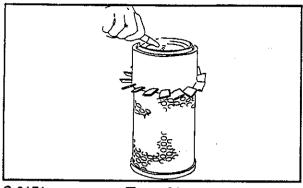
1. The air cleaner uses a dry element. Never apply oil.

2.Do not touch the filter element except when cleaning.

3. When cleaning the element, refer to "Cleaning Air Filter Element".

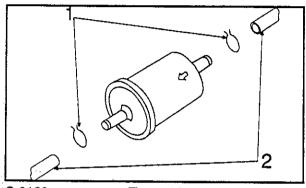
4.If the element is stained with carbon or oil, replace the filter.

5. Replace the filter once a year or if the filter has been rinsed with water more than 6 times in a year.



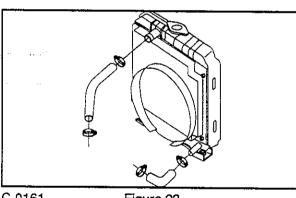
C-0151

Figure 21



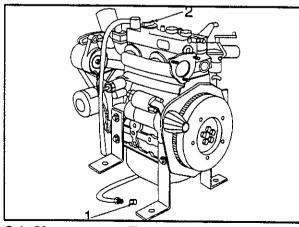
C-0160

Figure 22



C-0161

Figure 23



C-0153

Figure 24

Cleaning the Air Filter Element

6.To clean the element, use clean dry compressed air on the inside of the element. Air pressure at the nozzie must not exceed 100 psi (690 kPa, 7 kgf/square cm). Maintain a reasonable distance between the nozzle and the filter.

Checking the Fuel Hose



WARNING

Stop the engine when attempting the check or changing of the fuel hose.

Check the fuel hoses every 100 hours of opera-

1. Since the fuel hose (2) is made of rubber, it ages regardless of the period of service. Change the fuel hose together with the clamp every two years.

2.If the fuel hose and clamp are found to be damaged or deteriorate earlier than two years, then change or remedy.

3.After the fuel hose and the clamp have been changed, bleed the fuel system.

200 HOUR CHECK POINTS Checking the Water Hose

4.Check to see if the water hoses are properly fixed every 200 hours of operation or every six months, whichever comes first.

5.If the clamp is loose, apply oil to the threads and retighten it securely.

6. The water hose is made of rubber and tends to age. It must be changed every two years. Also change the clamp and tighten securely.

Changing Engine Oil

1. After warming up, stop the engine.

2.To change the used oil, position the drain hose to empty into a waste oil container, remove the oil drain cap (1) and drain off the oil completely.

3. Securely tighten the oil drain cap.

4.Fill (2) the new oil up to the upper notch on the dipstick.

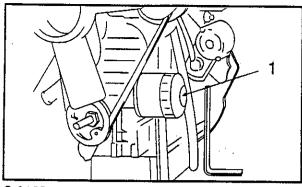


WARNING

The API classification of the engine oil should be SF class grade.

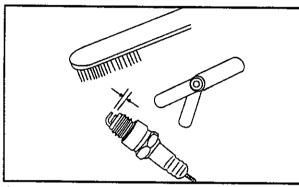
Change the type of oil according to the ambient temperature of SAE viscosity grade.

Above 25° C (77° F)	SAE 30 or SAE 10W-30
0° C-25° (32° F-77° F)	SAE 20 or SAE 10W-30
-12" C-0" C (10"F-32" F)	SAE10W or SAE10W-30
Below 12°C (10°F)	SAE 5W-30



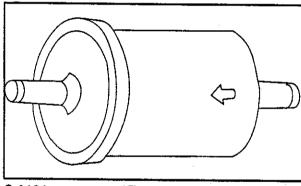
C-0162

Figure 25



C-0163

Figure 26



C-0164

Figure 27

Changing Engine Oil Filter Cartridge

- 5. Remove the oil filter cartridge (1) with a filter wrench.
- 6:Apply engine oil to the rubber gasket on the new cartridge.
- 7. Screw the new cartridge in by hand.



WARNING

- 1. Overtightening may cause deformation of the rubber gasket.
- 2. After the cartridge has been replaced, engine oil normally decreases a little. Check the oil level and add new oil to the specified level.

400 HOUR CHECK POINTS

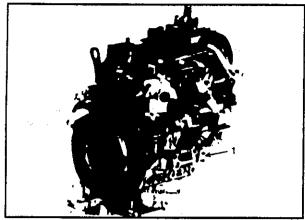
Checking the Spark Plug Gap

- 1. Remove the carbon.
- 2. Measure the clearance with a feeler gauge.
- 3.If the clearance is outside the reference value, readiust it.
- 4. The factory specification for the spark plug gap is 0.039 to 0.043 in.(1.0 to 1.1 mm).

1 YEAR CHECK POINTS

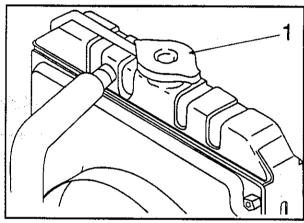
Changing the Fuel Filter

- 1.Stop the fuel from tank.
- 2. Replace the fuel filter with a new one. (Every Year)



C-0155

Figure 28



C-0157

Figure 29

Draining Cooling Water



WARNING

Never remove the radiator cap until cooling water temperature is below its boiling point. Then loosen the cap slightly to relieve any excess pressure before removing the cap completely.

1. Prepare a bucket. Open the drain cock (1) to drain cooling water.

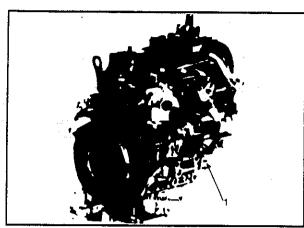
Cleaning the Water Jacket (Radiator Interior)

- 1. The cooling system should be cleaned on the following occasions:
- * Every 400 service hours.
- * When adding antifreeze.
- * When changing from water containing antifreeze to pure water.
- 2. When cleaning the cooling system, Kubota Detergent No. 20 is recommended to effectively wash away the rust build-up.



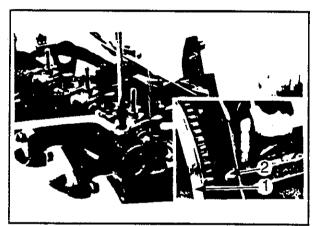
WARNING

Do not remove the radiator cap until cooling water temperature is cooled. Then loosen the cap slightly to relieve any pressure before removing the cap completely.



C-0154

Figure 30



C-0156

Figure 31

NOTE

- 1. Use fresh, clean water to fill the radiator.
- 2. To drain the used coolant completely, open the radiator drain cocks and remove the radiator cap.
- 3.Do not use antifreeze during hot weather to maintain engine performance since the bioling point of coolant rises.
- 4. The radiator should be filled with part antifreeze and part water at all times as recommended by the antifreeze manufacturer.
- 5.Do not use an antifreeze and scale inhibitor at the same time.

KUBOTA Scale Inhibitor No.11

- 1.KUBOTA Scale Inhibitor No.11 prevents scale formation in the cooling water. Scale build-up in either hard or soft water sharply reduces cooling efficiency.
- 2. The Scale Inhibitor is effective for 3 months so cooling water must be changed every 3 months.

Valve Clearance

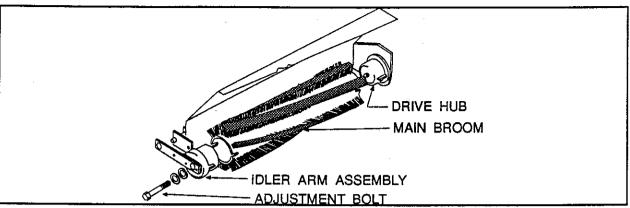
- 1. Loosen the lock nut and the adjusting screw on the rocker arm.
- 2.Turn the adjusting screw to adjust the valve clearance at the top dead center (T.D.C.) during the compression stroke of the piston.
- 3. Tighten the lock nut and check the valve clearance again after several turns of the flywheel.
- 4. The factory specification for valve clearance is 0.0057 to 0.0073 inches (0.145 to 0.185 mm).

NOTE

To get the T.D.C. of the piston, find its "TC" mark on the flywheel and align it to punch mark line on the rear end plate.

HOW TO REPLACE THE MAIN BROOM (SWEEPER SCRUBBER)

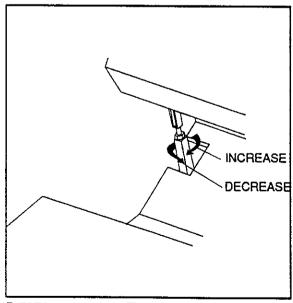
Replace the main broom when the bristles are worn to 1 inch (2.5 cm) in length.



P-5046

Figure 32

- 1. Open the right broom chamber door.
- 2. Remove the mounting boit.
- 3. Remove the idler arm assembly.
- 4. Remove the main broom and discard.
- 5. Put a new main broom in the broom chamber.
- 6. Rotate the new broom to the right on the drive hub until it engages the drive hub broom tabs.
- 7. Put the idler arm assembly in place.
- 8. Put the mounting bolt in place and tighten.
- 9. Close the broom chamber door.
- 10. Turn the ignition key to the "ON" position.
- 11. Put the broom control lever to the "BROOM SWEEP" position.
- 12. Let the broom sweep in place for two minutes.
- 13. Put the broom control lever to the "UP" position.
- 14. Back the machine off the test spot.
- 15. Inspect the area where the broom swept, for broom bristle contact with the floor. The area of broom bristle contact with the floor should be 1 to 2 inches (2.5 to 5 cm.) wide.
- 16. Follow the steps outlined in the sections on "HOW TO ADJUST FOR AN EVEN SWEEP PATTERN" and "HOW TO ADJUST THE BROOM HEIGHT."



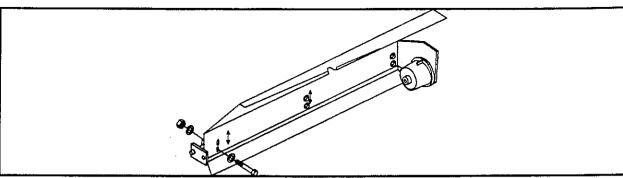
P-5051

Figur 33

HOW TO ADJUST THE MAIN BROOM HEIGHT (SWEEPER SCRUBBER)

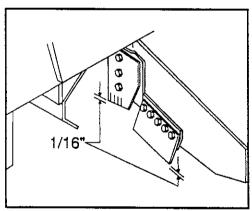
As the main broom bristles wear, it is necessary to lower the broom so that the bristles will contact the floor.

- 1. Turn the main broom adjuster linkage, located in the corner of the driver compartment. Turning the linkage clockwise will increase the broom pattern and counterclockwise to decrease it. Turn the linkage one full turn at a time.
- 2. Turn the key switch to the "ON" position.
- 3. Put the broom control lever to the "SWEEP" position.
- 4. Let the main broom run for 2 minutes.
- 5. Put the broom control lever to the "UP" position.
- 6. Drive the machine forward, until the area swept by the main broom is behind the machine.
- 7. Turn the key switch to the "OFF" position and set parking brake.
- 8. Inspect the area swept by the main broom for an even pattern.

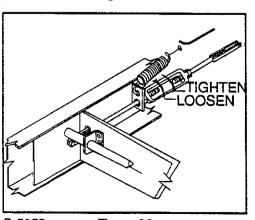


P-5049 Figure 34
HOW TO ADJUST FOR AN EVEN SWEEP PATTERN (SWEEPER SCRUBBER)

- 1. Open the right broom door chamber.
- 2. Loosen the adjustment bolts that are located inside the broom chamber.
- 3. Loosen the sets of slots closest to the broom door and in the center of the broom chamber.
- 4. Move the end of the broom pivot shaft up and down, until the area of the broom bristle contact with the floor appears even. The width of contact will be between one and two inches (2.5 to 5 cm.).
- 5. Tighten the adjustment bolts.
- 6. Close the broom chamber door.
- 7. Turn the key switch to the "ON" position.
- 8. Put the "BROOM" control lever to the "SWEEP" position.
- 9. Let the main broom run for 2 minutes.
- 10. Put the "BROOM" control lever to the "UP" position.
- 11. Drive the machine forward, until the area swept by the main broom is behind the machine.
- 12. Turn the key switch to the "OFF" position and set parking brake.
- 13. Inspect the area swept by the main broom for an even pattern.



P-5048 Figure 35



P-5053 Figure 36

FLAPS

The urethane and rubber flaps are susceptible to damage and should be inspected regularly and maintained in good condition. The side flaps are adjustable and should be maintained at approximately 1/16" (.15 cm.) above the floor.

All flaps should be replaced when worn or damaged to such an extent that they cannot perform their function.

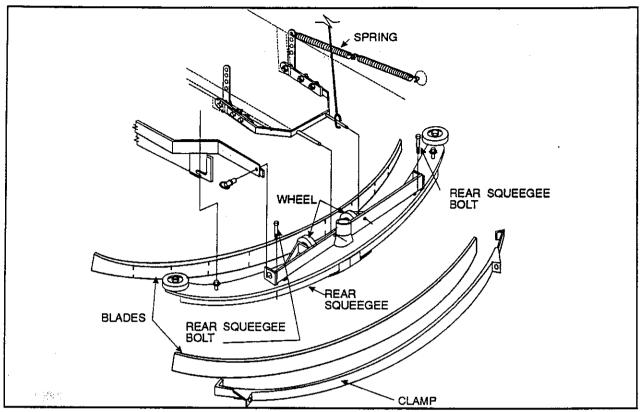
CLEANING THE VACUUM FILTER ELEMENT

See Vacuum Assembly. Remove the (4) wing nuts from the cover on the vacuum manifold. Remove the cover gas ket and filter element. Rinse the filter in water and reassemble.

BRAKE ADJUSTMENT

The brake adjustment turnbuckles are located along the machine frame toward the front of the machine.

- 1.Loosen the turnbuckle nut.
- 2.Looking toward the front of the machine, turn the turnbuckle clockwise to tighten the brake pads or turn it coun terclockwise to loosen.
- 3. Tighten the turnbuckle nut.



P-5055

Figure 37



WARNING

TORQUE REAR SQUEEGEE BOLT TO 15 - 20 FT. LBS., EXCESSIVE TIGHTENING CAN LEAD TO DAMAGE.

SQUEEGEE WHEEL ADJUSTMENT

- 1. Set the hand parking brake.
- 2. Turn the key switch to the "ON" position.
- 3. Put the Squeegee Blade Switch in the "LOWER" position.
- 4. Turn the key switch to the "OFF" position. This will turn off the vacuum fans.
- 5. The wheels must be 3/16 inch (.476 cm.) above the floor.
- 6. Loosen the wheel mounting bolts.
- 7. Slide the wheels in their slots until they are at the 3/16 inch (.476 cm.) above the floor.
- Tighten the wheel mounting bolts.

SQUEEGEE SPRING PRESSURE ADJUSTMENT

- 1. Set the hand parking brake.
- 2. Turn the key switch to the "ON" position.
- 3. Put the Squeegee Blade Switch in the "LOWER" position.
- 4. Turn the key switch to the "OFF" position.
- 5. Remove the rear squeegee assembly.
- 6. Raise the rear of the machine and place jack stands under the rear frame of the machine.
- 7. Disconnect the springs from the arms located above the scrub deck. The spring force increases when the springs are installed in the higher holes and decreases in the lower holes.

SQUEEGEE BLADE REPLACEMENT

- Set the hand parking brake.
- 2. Turn the key switch to the "ON" position.
- 3. Put the Squeegee Blade Switch in the "LOWER" position.

- Turn the key switch to the "OFF" position.
- 5. Remove the rear squeegee assembly.
- 6. Loosen the strap clamp.
- 7. Remove the old blades.
- 8. Push the new blades in until they are against the top of the squeegee. Retighten clamp.

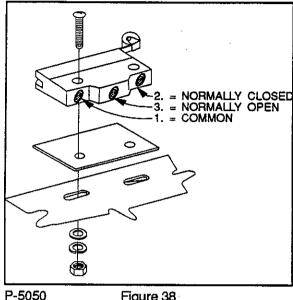


Figure 38

MICROSWITCH ADJUSTMENT

All microswitches are slotted. Loosen the nuts and bolts and move the switch. Retighten the nuts and bolts.

FOOT PEDAL SWITCHES

Adjust in slot until all switches are off when foot pedal is in neutral.

SQUEEGEE LIMIT SWITCHES

If the actuator is making noise, move switches toward actuator. If lift cable is too tight, lower upper switch.

SCRUBBING SWITCH

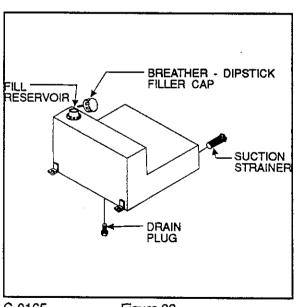
The switch is located on the frame above scrub deck on the right side. Adjust the switch by loosening the switch or switch bracket with the scrub deck lever at mid point of it's slot. The switch should come off the trip arm. When the lever is in the up position the switch will be active.

BROOM SWITCH

The switch is located under the instrument panel. The switch will be active when the broom lever is in the "UP" position.

HYDRAULICS

The hydraulics system controls the broom, scrub brushes and the machine drive motor.



C-0165

Figure 39

HOW TO FILL THE HYDRAULIC RESERVOIR

- 1. Raise the cover over the engine compartment and remove the right side cover.
- 2. Remove the hydraulic reservoir breather filler cap.

NOTE

To obtain greater access lift the radiator overflow bottle from its bracket.

- 3. Remove any debris that is in the breather filler cap.
- 4. Fill the reservoir until fluid level is to the upper line on the dipstick - filler cap. Do not overfill.
- 5. Close the hydraulic reservoir breather filler cap.
- 6. Reinsert the overflow bottle back into its bracket.
- 7. Install the side cover and close the cover.

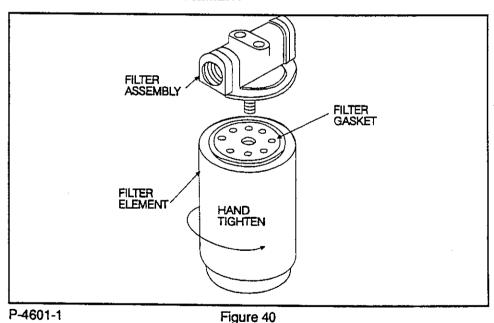
HOW TO CLEAN THE HYDRAULIC SYSTEM

- 1. Put a drop cloth on the floor.
- 2. Drive the machine on to the drop cloth.
- 3. Set the parking brake.
- 4. Open the engine cover.
- 5. Put a container under the reservoir drain to catch the reservoir fluid.
- 6. Remove the drain plug. The reservoir fluid will drain. Do not use the drained reservoir fluid to refill the hydraulic reservoir. Dispose of the used fluid.

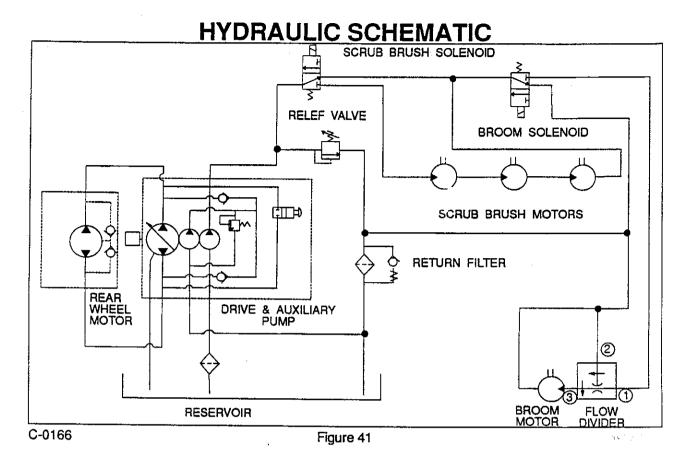
HOW TO CLEAN THE HYDRAULIC SUCTION STRAINER

- 7. The suction strainer is the filter assembly located in the bottom of the hydraulic reservoir and can be removed from the outside of the reservoir. Turn the suction strainer counterclocky se by hand.
- 8. Remove the suction strainer from the reservoir.
- 9. Use a compressed air line on the inside of the strainer to blow impurities out of the filter media. If a compressed air line is unavailable, use new FORD type "F" Automotive Transmission Fluid to flush the impurities out of the filter media.
- 10. Flush the interior of the hydraulic reservoir with clean fluid.
- 11. Put the cleaned strainer in the hydraulic reservoir.
- 12. Rotate the strainer clockwise into the bottom of the hydraulic reservoir. Stop rotating the strainer when it is hand tight.
- 13. Put the reservoir plug, removed in step six, back in the hydraulic tank drain and tighten.
- 14. Open the breather filler cap.
- 15. Fill the reservoir with new FORD type "F" automotive transmission fluid. The capacity of the tank is 6 gallons or 22.8 liters.
- 16. Close the breather filler cap.
- 17. Close the engine cover.

HOW TO REPLACE THE RETURN FILTER ELEMENT



- 1. Replace the filter element after 250 hours of machine run time.
- 2. Unscrew the filter element from the filter assembly and discard.
- 3. Moisten the filter gasket of a new filter element (Service Part Number 8-24-04018) with hydraulic fluid.
- Put the filter element on threaded nipple of the filter assembly. Turn the filter clockwise, until it is hand tight.
- 5. Wipe clean any hydraulic reservoir fluid spills.



LP GAS SYSTEM

The propane powered Model 6200H is identical to the "standard" gasoline powered 6200H, except that it's fuel system has been modified to operate on LP vapor fuel.

The LP fuel system consists of several components not found on the gasoline system. The LP fuel system also contains the associated mounting hardware and plumbing for the LP components. The major LP components are as follows:

- 1. An LP carburetor
- 2. A combination water heated vaporizer and regulator
- 3. A combination LP fuel line filter and lock off valve
- 4. LP fuel tank and fittings

These components are factory set, attempts at adjusting these components should only be made by authorized service personnel.

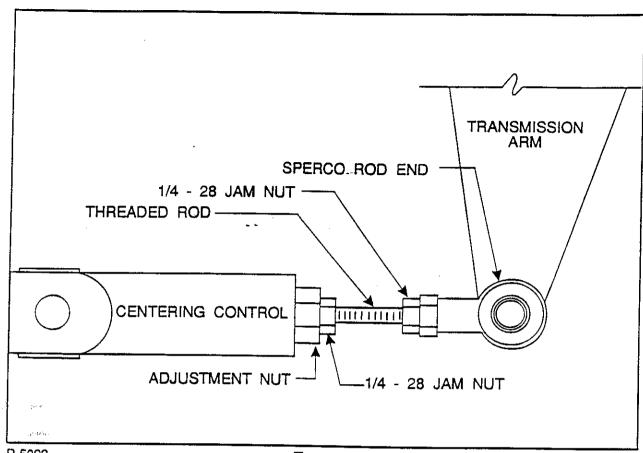
LP GAS VAPORIZER-REGULATOR QUICK CHECK

Turn on the ignition switch and open the radiator cap. Check the coolant for bubbles. If bubbles are preent, the vaporizer may have a leaking gasket or may have developed a pinhcle leak, allowing the LP fuel to enter the cooling system.

LP GAS FUEL TANK

The LP tank is located under the operator's seat in the tank mounting bracket.

Use only the proper size and type of LP tank. The 6200 LP powered sweeper uses 20 lb. horizontal liquid withdraw tank. The designation of the tank is DOT 4BW-240.



P-5093

Figure 42

NEUTRAL ADJUSTMENT

- 1. Check engine no load RPM; 2800 RPM. Check hydraulic reservoir oil level.
- 2. Raise rear of machine onto jack stands (two stands of 2000 lbs. capacity) so the rear wheel is off the ground.
- 3. Loosen the jam nut away from the adjustment nut.

NOTE

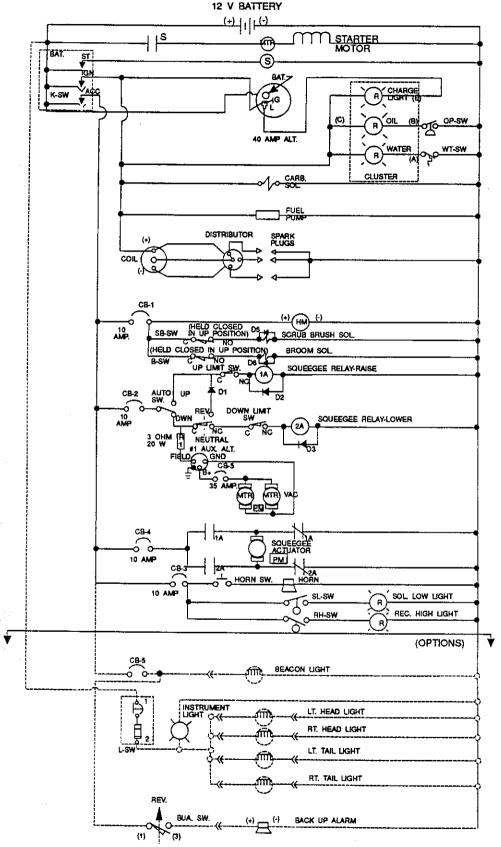
Adjustment directions given are as seen from the left hand side of the machine.

- 4. If the rear drive wheel is turning forward, turn the adjustment nut clockwise (this will shorten the threaded shaft). If the rear drive wheel is turned in reverse, turn the adjustment nut counterclockwise (this will lengthen the threaded shaft).
- 5. Tighten the jam nut against the adjustment nut.
- 6. Test for operation of neutral with engine at full throttle. If the rear drive wheel turns, repeat adjustments Stps 2, 4 and 5.

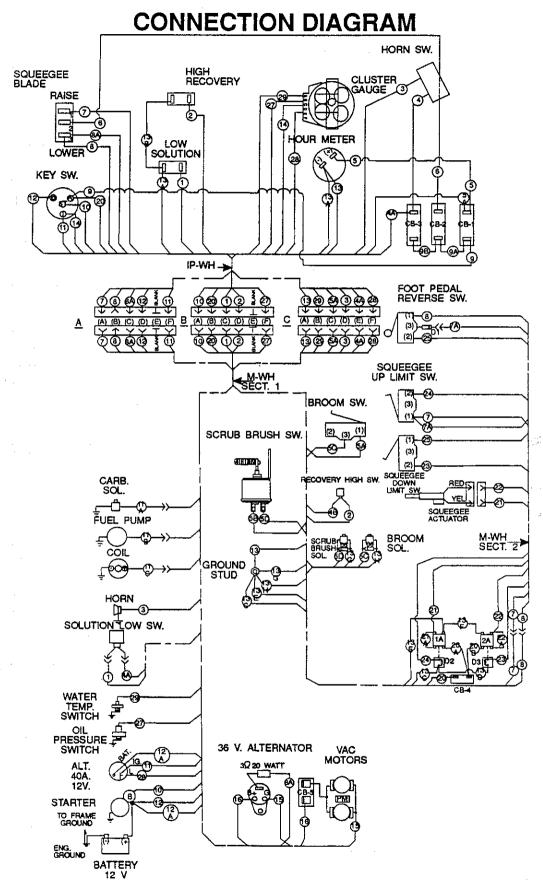
ELECTRICAL LEGEND

ACC ALT. B-SW BAT. SW. C B-1 CB-2 CB-3 CB-4 CB-5 D2 D3 D4 D5 D6 DWN GND IP-SW LT. M-WH MTR NC PM RECV RT. SB-SW-SW-SW-SW-SW-SW-SW-SW-SW-SW-SW-SW-SW-		ACCESSORY ALTERNATOR ALTERNATOR BROOM SOLENOID BATTERY BACK UP ALARM SWITCH CLOSED CIRCUIT BREAKER #1 CIRCUIT BREAKER #2 CIRCUIT BREAKER #3 GIRCUIT BREAKER #4 CIRCUIT BREAKER #5 DIODE #1 DIODE #1 DIODE #2 DIODE #3 DIODE #4 DIODE #5 DIODE #6 DOWN ENGINE GROUND IGNITION INSTRUMENT PANEL WIRING HARNESS KEY SWITCH LIGHT SWITCH LEFT MACHINE WIRING HARNESS MOTOR NORMALLY CLOSED OIL PRESSURE SWITCH PERMANENT MAGNET RED RECOVERY REVERSE RECOVERY HIGH SWITCH RIGHT STARTER SCRUB BRUSH SWITCH SECTION #1 SECTION #2 SOLENOID LIGHT SWITCH SOLENOID STARTER
	=	
	=	
SOL.	=	STARTER
SW.	=	SWITCH
٧	=	VOLT
VAC	=	VACUUM MOTOR WATER TEMPERATURE SWITCH
WT-SW	=	WATER TEMPERATURE SWITCH

SCHEMATIC DIAGRAM



C-0167



TROUBLE SHOOTING - GENERAL

PROBLEM	PROBABLE CAUSE	REMEDY
Poor Sweeping	1. Broom jammed	1. Remove obstruction
Sweeper Scrubber	1. Droom jammed	1. Nemove obstruction
	2. Hopper full	2. Empty
	3. Broom does not turn	3. Check hydraulic motor.
		Adjust broom -switch.
	-	Repair loose wire connections
	4. Hopper not installed correctly	4. Reinstall
	5. Poor broom pattern	5. Adjust SWEEP PATTERN
	6. Flaps wom	6. Repair or replace
Poor water pick up at squeegee	1. Recovery tank full	1. Empty tank
	2. Side or rear squeegee are	2. Examine squeegee rubber
	worn or damaged	blade forcuts or worn spots. Replace if necessary.
	3. Clogged suction hose or pick	3. Disconnect suction hose
	up tool	from squeegee, flush squeegee
		& hoses thoroughly
	Loose connections between suction hose & squeegee	Check all hose connections for looseness or damage
	5. Vacuum motors not running	Reset circuit breaker or repair loose connection
	6. Plugged filter	Clean filter element in vacuum manifold
	7. Vacuum float cage clogged	7. Clean perforated metal thoroughly
	8. Vacuum float shut off	8. Excessive solution in recovery tank. Excessive foam build up,
		change cleaning chemical
	·	mixture. Use A-L approved materials.
	Air leaks in suction hose and connection.	Repair or replace hose and connections
	10. Air leaks at recovery tank cover & and / or manifold hose	10. Repair or replace seal or hose
	11. Drain hose or drain plug	11. Close, repair or replace drain
	leakage or not closed properly.	plug in recovery tank.
Water spills from sides of scrubber	Side squeegee blades, poor contact with floor.	Readjust blades for proper contact.
	2. Squeegee blades worn or	2. Replace and adjust
	damaged	,
	3.Too much solution being applied before making turns	3. Shut off solution flow 5 to 10
	applied before making titlis	feet before making turns.

PROBLEM	PROBABLE CAUSE	REMEDY
Squeegee actuator makes noise while up or down	Limit switches out of adjustment	1. Adjust
Squeegee drags floor while up	Up limit switch out of adjustment	1. Adjust
Squeegee leaves wet spots	1. Lift cable too tight	1. Adjust
	2. Wheels out of adjustment	2. Adjust
	3. Incorrect spring pressure	3. Adjust
Squeegee makes excessive noise	1. Blades worn or damaged	1. Replace
	2. Incorrect spring pressure	2. Adjust
Poor scrubbing	1. Worn scrubbing brushes	1. Inspect brushes. If are worn to 1/2 in. (1.3 cm.) or less, replace all 3 brushes
	2. Incorrect method of operation.	2. Check scrubbing procedures, brush pressure, type of brush, solution flow & cleaning chemical used. For extreme conditions double scrubbing may be necessary.
	3. Wrong cleaning agent or	3. Use A-L recommended
	mixture. 4. Poor solution distribution	materials. 4. Clean out distribution tube &
	4. Foor solution distribution	metering holes to brushes. Check feed hose & clean if necessary. Check valve &
	5. Brushes don't turn	cable control system 5. Check Fuse or wire connections. Switch out of adjustment.
Engine runs, but machine will not move on level ground	Foot pedal and/or linkage jammed or not adjusted.	Check pedal linkage.
	Front wheels jammed or brakes locked.	2. Check wheels and brakes.
	3. Hydraulic pump trouble.	3. Check & repair. See CESSNA Section.
	Rear wheel hydraulic motor, broken shaft key, broken shaft, etc.	4. Check & repair.
Machine moves slowly	Low hydraulic oil level. Brake dragging. Hydraulic oil temp. too high.	 Add oil to reservoir. Check brakes. Check oil level, add SAE 5 (FORD Type F) ATF, if required.
	Worn hydraulic pump or drive wheel motor.	4. See Hydraulic CESSNA .
Hydraulic pump making excessive noise.	Clogged inlet strainer or suction line.	1. Clean inlet strainer. Check inlet line. Drain & flush reservoir, if oil is dirty. Refill with clean SAE 5 (FORD Type F) ATF.
	2. Air bubbles in hydraulic fluid.	2. Check for low hydraulic fluid level, leaking fitting or hoses.
	Hydraulic pump is worn or damaged.	3. See CESSNA Pump Section.

TROUBLESHOOTING - LIQUID PROPANE GAS

-		RUNS UNEVENLY AND LACKS POWER	STOPS DURING OPERATION
(1) FUEL TANK	Check fuel tank type and fuel supply(vapor tank for vapor withdrawal system). Be sure tank hand valve is open(always open valve slowly). If hand valve is opened too fast, shut-off valve in tank will automatically shut off fuel supply. If this happens, close the hand valve and then re-open it slowly.	Out of fuel. Check fuel tank type & fuel supply (liquid tank for liquid withdrawal system.)	Tank valve not opened sufficiently. Check fuel tank type & fuel supply (liquid tank for liquid withdrawal system)
(2) FUEL LINE	Check hoses, connections, leaks etc., using soap bubble test method. When changing LP fuel tanks, always be sure fuel is getting into carburetor. Crank engine briefly and push primer button until vapor fumes are smelled or are visible at carburetor, or around air filter.	Broken fuel line or loose fuel line connection could cause tank internal shut off valve to close automatically and shut off the fuel supply.	
	Check fuel tank and lines for frosting up. To relieve frosting, open shut-off valve slowly (approx. 1/4 open). Start engine and idle until warm. Then open tank valve completely before loading the engine. If frost forms on connection fittings, check for fuel leakage, kinked lines, or restriction at frost points.		
	Check fuel filter. Remove and clean it if dirty filter is restricting fuel line. Check quick disconnect fitting at LP tank: if LP tank valve is not properly seated, no fuel will flow through the line. A broken fuel line or loose connection could cause the tank shut-off valve to close.		

Always check through the LP fuel system in order of numerical sequence.

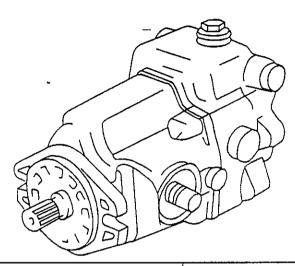
Remove and check spark plug to be sure it is the correct type with proper gap. Check ignition points and condenser. Check ignition coil. Check ignition switch. Check wiring for loose connections or wire breakage. Check battery terminals for corrosion or loose ground cable.	Check electrical system for loose connections or intermitent shorts. Check spark & electrical system for malfunction of condenser, points, etc. Check for broken wires or defective relay. Relay can be checked by bypassing relay & directly energizing the solenoid valve in filter fuel lock.	Check ignition for poor connections or weak or worn ignition parts.
Check ignition coil. Check ignition switch. Check wiring for loose connections or wire breakage. Check battery terminals for corrosion or loose ground cable.	system for malfunction of condenser, points, etc. Check for broken wires or defective relay. Relay can be checked by bypassing relay & directly energizing the solenoid	
Check wiring for loose connections or wire breakage. Check battery terminals for corrosion or loose ground cable.	defective relay. Relay can be checked by bypassing relay & directly energizing the solenoid	
wire breakage. Check battery terminals for corrosion or loose ground cable.	directly energizing the solenoid	
-		
Check for possible shorts in wiring.		
Battery dead.		
No current to filter - fuel lock solenoid valve or possible defective solenoid.		
Always check carburetor for proper settings before tampering with regulator adjustment	Restricted air cleaner. Clean or replace filter element.	Check carburetor setting. Check ignition system.
Flooded carburetor - Shut off LP tank valve with ignition switch "on"; crank engine through a few times. If the engine starts, then slowly open tank valve to provide fuel flow through line. If engine does not start before opening fuel tank valve, then choke engine & use standard starting procedure.		
Be sure carburetor is properly adjusted before attempting to adjust regulator setting.	Only after checking the carburetor setting should the regulator be checked (too rich too lean). Could very definitely	Could be improper setting. Allow too rich or too lean mixture to carburetor. Check and adjust only after checking
Check vaporizer regulator. Be sure it is functioning properly. In trouble-shooting, be sure all of the previous five check points have been checked thoroughly before making any adjustment to regulator.	affect operation if carburetor adjustment is correct.	carburetor adjustment.
	No current to filter - fuel lock solenoid valve or possible defective solenoid. Always check carburetor for proper settings before tampering with regulator adjustment Flooded carburetor - Shut off LP tank valve with ignition switch "on"; crank engine through a few times. If the engine starts, then slowly open tank valve to provide fuel flow through line. If engine does not start before opening fuel tank valve, then choke engine & use standard starting procedure. Be sure carburetor is properly adjusted before attempting to adjust regulator setting. Check vaporizer regulator. Be sure it is functioning properly. In trouble-shooting, be sure all of the previous live check points have been checked thoroughly before making any adjustment to regulator.	No current to filter - fuel lock solenoid valve or possible defective solenoid. Always check carburetor for proper settings before tampering with regulator adjustment Flooded carburetor - Shut off LP tank valve with ignition switch "on"; crank engine through a few times. If the engine starts, then slowly open tank valve to provide fuel flow through line. If engine does not start before opening fuel tank valve, then choke engine & use standard starting procedure. Be sure carburetor is properly adjusted pefore attempting to adjust regulator setting. Check vaporizer regulator. Be sure it is functioning properly. In trouble-shooting, be sure all of the previous live check points have been checked thoroughly before making any

诗.

	WILL NOT START	RUNS UNEVENLY AND LACKS POWER	STOPS DURING OPERATION	
(6) E N G I N	Under ordinary circumstances an engine, should start easily if the components previously mentioned have been checked thoroughly and properly adjusted. On an older engine, if proper adjustment on other components are correct, it is possible that major repairs may be required to the basic engine.			
	Always check through the Li	NOTE fuel system in order of num	nerical sequence.	

TROUBLESHOOTING - CESSNA PUMPS

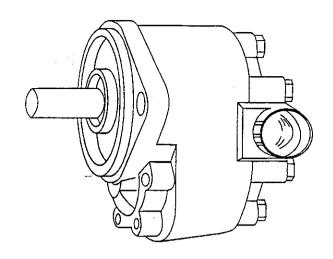
CESSNA FLUID POWER PUMP 70142 SERIES PART NO. 0885-068 MAIN PUMP



PROBLEM	PROBABLE CAUSE	REMEDY	
System will not operate either	A. Oil supply low	A.Check oil level, fill.	
direction	B.Oil filter clogged	B.Replace filter element	
	C.Oil too heavy	C.Use proper viscosity oil.	
	D.Control linkage misadjusted	D.Check to see if control linkage is binding or unfastened.	
	E.Low charge pressure	E. See below: F & G. Pressure should be 60 - 100 PSI.	
	F.Drive coupling broken	F.Inspect coupling for sheared spline, key or broken chain.	
	G.High pressure relief valve stuck	G. Remove relief valve, clean or	
	open or damaged seat	replace. Inspect relief valve seat.	
2.System Noisy	A.Air in system	A. Low oil level in reservoir	
	B.Loose suction line	B.Tighten fittings.	
	C.Clogged suction filter	C.Replace filter element.	
	D.Internal pump or motor damage	D.Disassemble,inspect & repair.	
3. Sluggish response	A.Air in system	A.See step 1-A,1-B,1-C,2-B	
to acceleration or	B.Low charge pressure	B.See step 1-F, 1-G	
deceleration	C.Internal pump or motor wear or damage.	C.Disassemble, inspect and repair	
	D.Relief valve dirty or damaged.	D.Remove, clean or replace.	

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CESSNA FLUID POWER PUMP 25300 SERIES PART NO. 0885-067 AUXILIARY PUMP

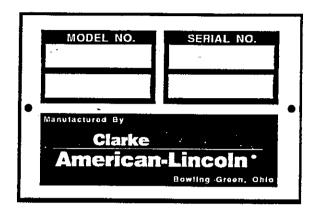


PROBLEM	PROBABLE CAUSE	REMEDY
1. Noisy pump	A. Oil too heavy	A. Change to proper viscosity.
caused by cavitation	B. Oil filter plugged	B. Clean Filters.
	C. Suction line plugged	C. Check and clean suction strainer.
2. Oil heating	A. Oil supply low	A. Fill reservoir
	B. Contaminated oil	B. Drain reservoir & refill with clean oil.
	C. Setting of relief valve too high or too low	C. Set to correct pressure
	D. Oil in system too light	D. Drain reservoir & refill with proper viscosity oil.
3. Shaft seal leakage	A. Wom shaft seal	A. Replace shaft seal.
	B. Worn shaft in seal area. C. Broken bearing seal or back-up gasket D. Bushings out of position E. Excessive internal wear	B. Replace drive shaft. C. If replacing the shaft seal does not stop leakage the pump should be disassembled. D. Disassemble pump and replace front plate. E. Disassemble pump and inspect parts & replace as needed
4. Foaming oil	A. Low oil level	A. Fill reservoir
	B. Air leaking into suction line.	B. Tighten fittings.
	C. Wrong kind of oil	C. Drain and fill reservoir with non-foaming oil.

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ORDERING PARTS

Parts can be ordered from Clarke/American-Lincoln authorized distributors. Inspect the Clarke/American-Lincoln serial plate to stop delays in filling your orders:



P-4588

- 1. Use the model number, catalog number and serial number when ordering.
- 2. Give the part number, description and quantity of parts needed.
- 3. Give shipping instructions for either freight, UPS or parcel post.

Parts and supplies listed in this manual can be ordered from the following address:

Clarke/American-Lincoln	Clarke/American-Lincoln Distributor	
1100 Haskins Road Bowling Green, Ohio 43402 (419) 352-7511		

MACHINE CATALOG NUMBER

505-501 Gas Powered Hydraulic Sweeper/Scrubber 505-504LPG Powered Hydraulic Sweeper/Scrubber

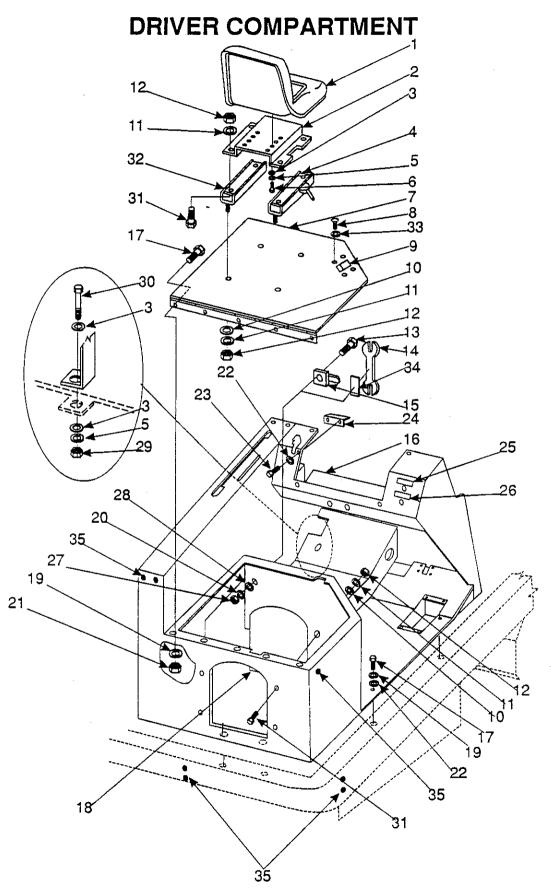
PARTS LIST

LEGEND - SCREWS

ADJ ADJ.SP = Adjusting Screw = Adjusting Plunger Screw = Binding Head Machine Screw BHM = Button Head Socket Screw CAPT.SL CAPT.WG FHM = Captivated Slotted Screw
= Captivated Wing Screw
= Flat Head Machine Screw
= Flat Head Wood Screw FHW FIL HM HHC = Filister Head Machine Screw = Hexagon Head Cap Screw = Hexagon Head Machine Screw = 1/2 High Head Screw HHM HIHD HSHC = Hexagonal Socket Head Cap-Screw **HSFHC** = Hexagonal Socket Flat Head Cap Screw = Hexagonal Socket Flat Head Cap = Knurled Head Screw = Metric Hexagon Head Cap Screw = Oval Head Machine Screw = Pan Head Machine Screw = Round Head Machine Screw = Round Head Machine Screw = Round Head Wood Screw = Shoulder Screw KNH MHHC OHM PHM RHD RHM RHW SH = Hound Head Wood Screw
= Shoulder Screw
= Shoulder Thumb Screw
= Square Head Screw
= Slotted Washer Head Machine Screw
= SEMS Machine Screw
= SEMS Self Tapping Screw
= Thread Cutting Flat Head Screw
= Thread Cutting Flat Head Screw
= Thread Cutting Hexagon Head Screw
= Thread Cutting Pan Head Screw
= Thread Cutting Pan Head Screw
= Thread Cutting Round Head Screw
= Thread Forming Flat Head Screw
= Thread Forming Flat Head Screw
= Thread Forming Flat Head Screw
= Thread Forming Oval Head Screw
= Thread Forming Oval Head Screw
= Thread Forming Oval Head Screw
= Thread Forming Round Head Screw
= Thread Forming Round Head Screw
= Thread Forming Round Head Screw
= Truss Head Machine Screw
= Weld Stud
= Washer Head Hexagon Head Machine Screw = Shoulder Screw SHC SHTB SQ šѿнм SEMSM SEMST SEMST TB T/C FH_H T/C FH_H T/C OH T/C PH T/C PH T/F FH_H T/F FH_H T/F PH THM WELD = Weld Stud WEHHM = Washer Head Hexagon Head Machine Screw WG = Wing Screw

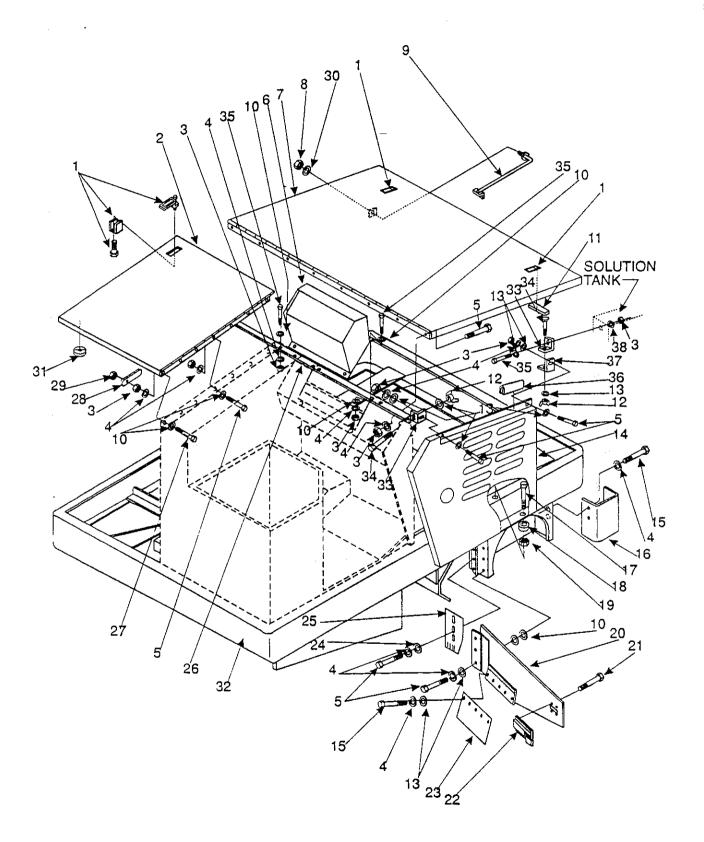
LEGEND - SETSCREWS

HS = Hexagonal Socket Setscrew
S = Slotted Setscrew
SH = Square Head Setscrew
-KCP = Knurled Cup Point Setscrew
-CP = Cup Point Setscrew
-OP = Oval Point Setscrew
-FDP = Full Dog Point Setscrew
-HDP = Half Dog Point Setscrew
-FP = Flat Point Setscrew
-COP = Cone Point Setscrew



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-69-00003	Driver's Seat	1
2	8-08-00672	Seat Bracket	1
3	2-00-00402	Flat Washer, .750 x .390 x .093	6
4	8-72-05003	Seat Adjuster Slide with Latch	1
5	2-00-02310	Lock Washer, Helical Spring 3/8 Med	5
6	2-00-00232	Screw, 3/8-16 x .750 HHC	4
7	7-16-07331	Seat Deck Lid	1
8	2-00-01081	Screw, #8-32 x .500 T/C RH	4
9	8-41-00032	Door Latch	1
10	2-00-00409	Flat Washer, .687 x .343 x .062	8
11 12 13 14 15	2-00-00530 2-00-00585 2-00-03061 2-00-00686 8-13-07068	Lock Washer, Helical Spring 5/16 Med Nut, Hex 5/16-18 x .500 x .265 Screw, #10-24 x .500 THM Double End Wrench, 3/4 - 9/16 Wrench Holder Clip	8 1 1
16	7-52-00105	Driver Compartment	1
17	2-30-00221	Screw, 1/4-20 x .750 HHC	9
18	7-16-07334	Cover Plate	1
19	2-00-00518	Lock Washer, Helical Spring 1/4 Med	9
20	2-00-00519	Lock Washer, Helical Spring #10 Med	1
21	2-00-00594	Nut, Hex 1/4-20 x .437 x .218 Flat Washer, .562 x .265 x .062 Screw, 1/4-20 x .500 BHS Bracket, Main Broom Stop Decal, Throttle	5
22	2-00-00407		6
23	2-00-04876		2
24	7-08-00655		1
25	7-18-00133		1
26 27 28 29 30	7-18-00132 2-00-00605 2-00-00426 2-00-02360 2-00-00233	Decal, Choke Nut, Hex MS #10-24 x .375 x .125 Flat Washer, .500 x .218 x .062 Nut, Hex 3/8-16 x .562 x .328 Screw, 3/8-16 x 1.000 HHC	1 1 1 1
31	2-00-00208	Screw, 5/16-18 x .750 HHC	8
32	8-72-05002	Seat Adjuster Slide	1
33	2-00-00529	Lock Washer, Helical Spring #8 Med	4
34	7-29-00167	Gasket	1
35	2-00-04664	Button Plug, .500	7

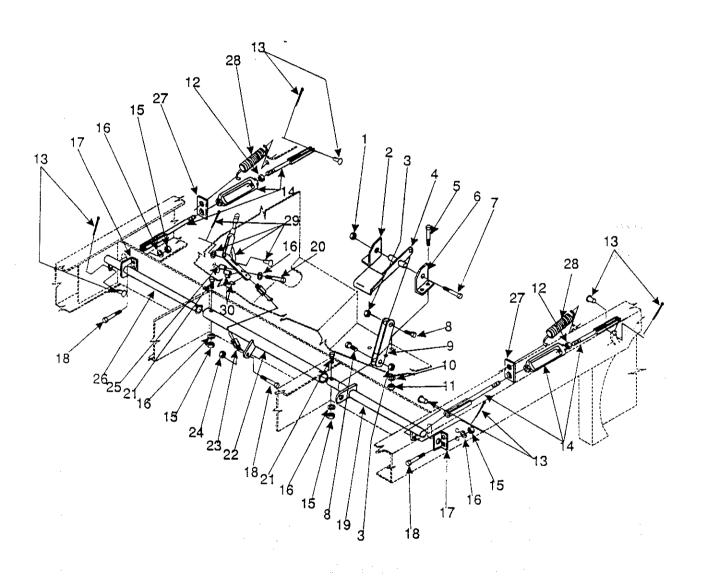
FRAME AND COVERS



C-0171

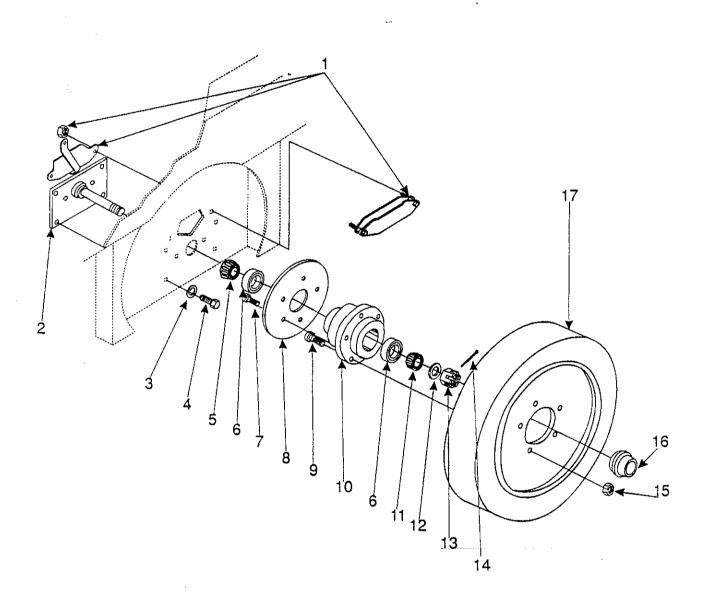
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2 3 4 5	8-41-00044 7-16-07292 2-00-00594 2-00-00518 2-00-00221	Latch Recovery Lid Cover Nut, Hex 1/4-20 x .437 x .218 Lock Washer, Helical Spring 1/4 Med Screw, 1/4-20 x .750 HHC	3 1 27 44 27
6 7 8 9 10	7-33-05103 7-16-07327 2-00-00644 7-81-00143 2-00-00407	Instrument Panel Housing Solution Tank Cover Nut, Hex Fiber Insert 5/16-18 Solution Tank Cover Support Flat Washer, .562 x .265 x .062	1 1 1 1 37
11 12 13 14	8-29-00187 2-00-00641 2-00-00416 7-16-07329 7-16-07328 2-00-00220	Gasket Nut, Hex Fiber Insert 1/4-20 Flat Washer, .750 x .265 x .062 Right Side Cover Left Side Cover Screw, 1/4-20 x .625 HHC	2 3 15 1 1 1
16 17 18 19	7-52-00087 2-00-00071 2-00-00426 2-00-01246 7-19-08035 7-19-08034	Right Front Skirt Panel Screw, #10-24 x 1.250 RHM Flat Washer, .500 x .218 x .062 Nut, Hex Fiber Insert #10-24 Right Hand Broom Door Left Hand Broom Door	1 4 8 4 1
21 22	2-00-01081 8-41-00032 7-25-08038 2-00-01676 7-25-08039 7-25-08040	Screw, #8-32 x .500 T/C RH Latch R.H. Broom Chamber Flap Flat Washer, 1.062 x .265 x .062 R.H. Broom Door Flap Left Hand Broom Door Flap	8 2 1 6 1
26 27 28 29 30	7-08-00554 2-00-02587 7-03-04114 2-00-00641 2-00-00409	Lintel Bridge Bracket Screw, 1/4-20 x 1.250 HHC Recovery Tank lid Arm Nut, Hex Fiber Insert 1/4-20 Flat Washer, .687 x .343 x .062	1 1 1 1
31 32 33 34 35	7-29-00046 7-27-07154 7-08-00593 2-00-03575 2-00-00205	Gasket Frame Side Cover Bracket Carriage Bolt, 1/4-20 x .750 Screw, 1/4-20 x 1.000 HHC	1 1 3 3 9
36 37 38	7-21-04034 7-08-00654 2-00-04590	Edging, 5.000" Bracket, Side Panel Brace Sealing Washer	2 1 1

BRAKE SHAFT ASSEMBLY



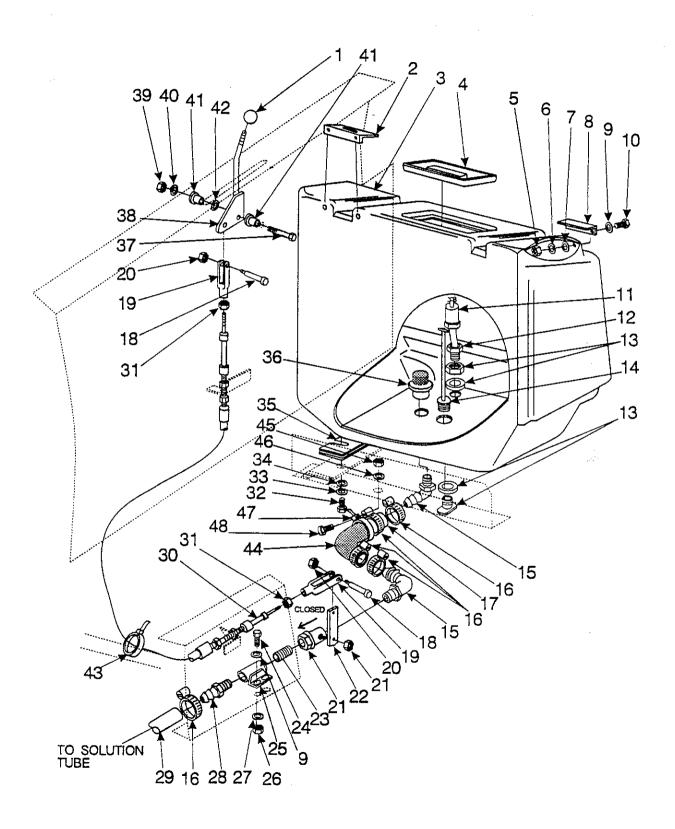
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2	2-00-00640 8-08-00665	Nut, Hex Fiber Insert 1/2 - 20 Brake Pedal Bracket (L.H.)	1 1
3	2-95-04182	Nut, Hex Fiber Insert 3/8 - 16	2
4 5	7-55-00011	Brake Pedal	1
5	2-00-00232	Screw, 3/8-16 x .750 HHC	4
6	8-08-00666	Brake Pedal Bracket (R.H.)	1
7	2-00-02695	Screw, 1/2-20 x 2.500 HHC	1
8	2-00-00233	Screw, 3/8-16 x 1.000 HHC	2 2
9	7-42-05100	Front Wheel Brake Link	2
10	2-00-02310	Lock Washer, Helical Spring 3/8 Med	4
11	2-00-02360	Nut, Hex 3/8-16 x .562 x .328	4
12	2-00-02369	Nut, Hex Jam 3/8-16 x .562 x .218	2
13	7-55-08123	Yoke Pin, 5/16	4
14	7-16-05025	Turnbuckle Assembly	2
15	2-00-00585	Nut, Hex 5/16-18 x .500 x .265	6
16	2-00-00530	Lock Washer, Helical Spring 5/16 Med	8
17	8-08-00571	Brake Shaft Bracket	2
18	2-00-02708	Screw, 5/16-18 x 1.000 HHM	2 5
19	7-70-05141	Brake Shaft (R.H.)	1
20	2-00-01770	Screw, 5/16-18 x 2.750 HHC	2
21	2-00-00225	Screw, 5/16-18 x 1.500 HHC	2
22	7-72-03027	Brake Shaft Sleeve	1
23	7-10-00022	Parking Brake Cable Assembly	1
24	2-00-00644	Nut, Hex Fiber Insert 5/16-18	1
25	8-75-01184	Spacer, .843 x .625 x 1.000	2
26	7-70-05142	Brake Shaft (L.H.)	1
27	7-08-00551	Brake Spring Bracket	2
28	7-76-00102	Spring	2
29	7-41-05083	Hand Brake Assembly	1

FRONT WHEEL AND BRAKE



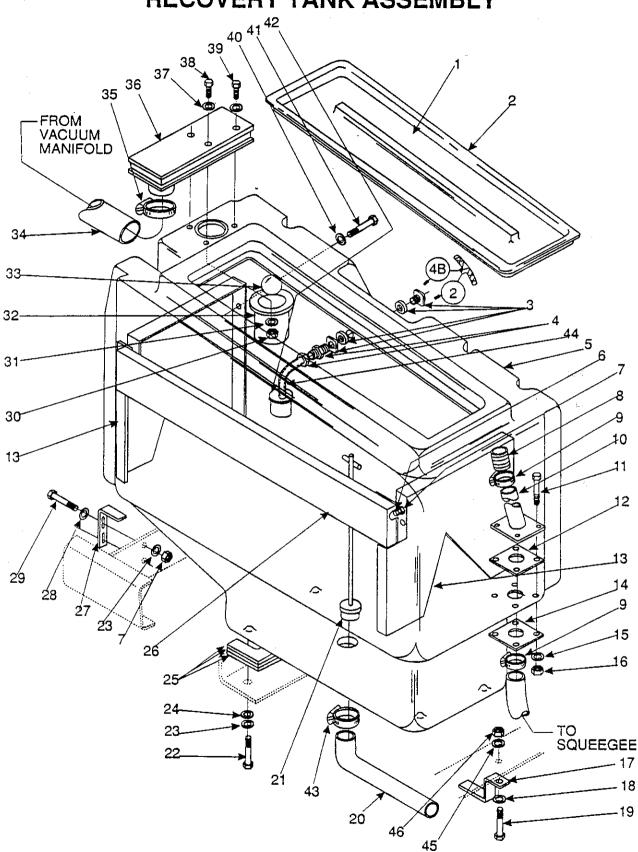
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	7-08-02008	Brake Caliper Assembly Weldment	2
2	7-03-09008	Stub Axle Weldment	2
3	2-00-02312	Lock Washer, Helical Spring 1/2 Med	8
4	2-00-02689	Screw, 1/2-20 x 1.000 HHC	8
5	2-00-02079	Roller Bearing, 2.328 x 1.250 x .703	2
6	2-00-04621	Roller Bearing, Cup Only	4
7	2-00-03051	Screw, 1/4-20 x .750 HSHC	10
8	7-08-02007	Brake Disc	2
9	7-80-05065	Stud, 1/2-20 x 1.375	10
10	7-33-09027	Front Wheel Hub	2
11	2-00-04622	Roller Bearing, Cone Flat Washer, 2.000 x 1.265 x .125 Nut, Hex Slotted 1 1/4-12 Cotter Pin, .125 x 1.500 Nut, Chamfered 1/2-20 x .80 x .62	2
12	8-75-01136		2
13	8-23-03056		2
14	2-00-00776		2
15	8-23-03065		10
16	8-11-00030	Dust Cap	2
17	7-89-08044	Molded Wheel	2

SOLUTION TANK AND CONTROL ASSEMBLY



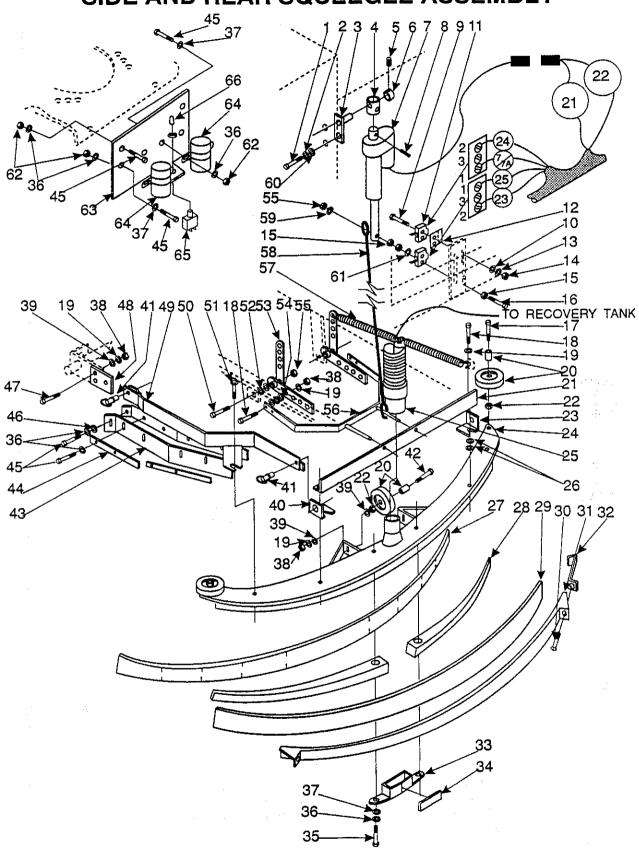
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2 3	8-39-00002 7-08-00570 7-83-04101	Control Knob Prop Rod Bracket	1 1
4 5	7-16-07290 2-00-04688	Solution Tank Solution Tank Lid Nut, Hex 1/4-20 x .437 x .218	1 1 6
6 7 8	2-00-04687 2-00-04689 7-08-00559	Lock Washer, Helical Spring 1/4 Med Flat Washer, .687 x .260 x .050 Latch Bracket	6 6
9 10	2-00-03702 2-00-04966	Flat Washer, .625 x .281 x .062 Screw, 1/4-20 x 1.500 HHM	2 8 6
11 12 13 14	7-82-00017 2-00-04853 7-09-01123 0760-223	Float Switch Pipe Reducer Bushing, 1/4 M NPT to 1/8 F NPT Bulkhead Bushing, 1/4 NPT Tank Plug	1 1 1
15	7-25-02053	90° Elbow, 3/4 NPT to 3/4 Barbed	2
16 17 18 19 20	2-00-02220 7-33-02232 2-00-04563 8-14-01006 2-00-01246	Hose Clamp, .812 - 1.500 Hose, .750 x 66.000 Screw, #10-24 x .625 x .375 SH Clevis, 1/4-28 x .250 x 2.000 Nut, Hex Fiber Insert #10-24	3 1 2 2
21		• • • • • • • • • • • • • • • • • • • •	2
22	7-88-00027 7-03-04087	Solution Feed Valve Solution Feed Linkage Arm	1
23 24	2-00-03586 2-00-00221	Pipe Nipple, 3/4 NPT x 2.000 Short Screw, 1/4-20 x .750 HHC	1
25	7-08-00415	Bracket	2 1
26	2-00-00594	Nut, Hex 1/4-20 x .437 x .218	2
27 28	2-00-00518 7-25-02052	Lock Washer, Helical Spring 1/4 Med	2
29	7-33-02233	Straight Barb Stem, 3/4 NPT to 3/4 Barb Hose, .750 x 21.000	1
30	7-16-00009	Forward / Reverse Cable	1
31	2-95-01999	Nut, Hex Jam 1/4-28 x .437 x .156	2
32 33	2-00-00209 2-00-02310	Screw, 3/8-16 x 1.250 HHC Lock Washer, Helical Spring 3/8 Med	2 4 4
34	2-95-04689	Flat Washer, 2.000 x .406 x .162	4
-,35	7-75-01116	Spacer,	10
36	7-24-04034	Strainer Filter	1
37 38	2-00-00225 7-41-05078	Screw, 5/16-18 x 1.500 HHC Solution Control Linkage Lever	!
39	2-00-00585	Nut, Hex 5/16-18 x .500 x .265	1
40	2-00-00530	Lock Washer, Helical Spring 5/16 Med	i
41	7-09-01057	Flanged Bushing, .328 x .875 x .490	2
42 43	2-00-03382 2-00-04345	Spring Washer, .875 x .500 x .015	1
43 44	7-34-09023	Tÿ-Rap Insulating Sleeve]
45	2-00-00605	Nut, #10-24 Hex	i
46	2-00-00519	Lock Washer, Helical Spring #10	1
47 48	2-00-04937 2-00-03063	Tie Clamp	1
	2-00-0000	Screw, #10-24 x .750 THM	1

RECOVERY TANK ASSEMBLY



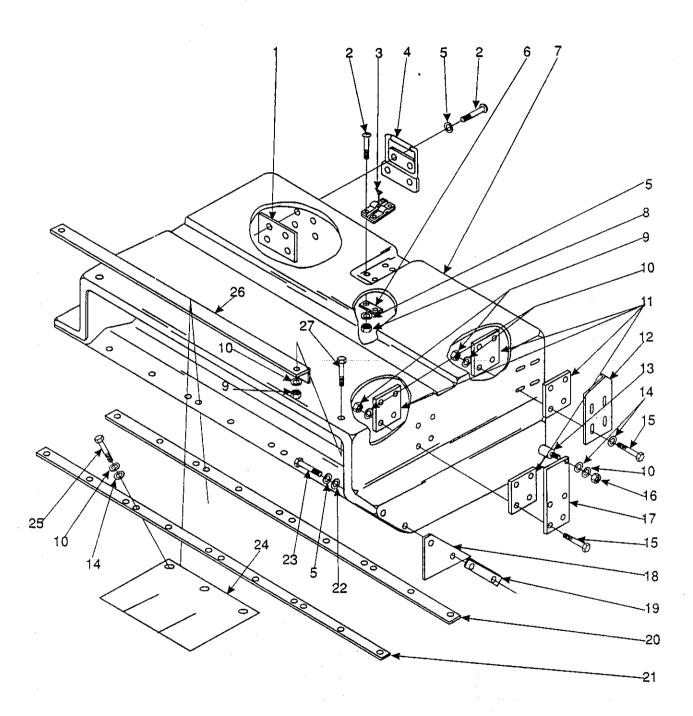
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	7-16-07291	Recovery Tank Lid	1
2	7-21-04036	_Edging, 62.500"	1
3	7-09-01124	Bulk Head Fitting	1
4	7-09-01122	Float Switch and Bushing	1
5	7-83-04100	Recovery Tank	1
			1
<u>6</u>	2-00-02711	Screw, 3/8-16 x 2.750 HHC	4
7	2-00-02360	Nut, Hex 3/8-16 x .562 x .328	6
· 8	7-33-02234	Tank Outlet Hose	1
9	2-00-02214	Hose Clamp, 1.312 - 2.250	2
10	7-87-02152	Recovery Tank Feed Tube	1
11	2-00-02907	Screw, 1/4-20 x 1.250 RHM	4
12	7-29-00168	Recovery Tank Tube Gasket	4
13	7-08-00565	Inside Recovery Tank Bracket	1
14	7-89-07033	Recovery Tank Tube Plate	2
15	2-00-00518		1
	2-00-00310	Lock Washer, Helical Spring 1/4 Med	4
16	2-00-00594	Nut, Hex 1/4-20 x .437 x .218	4
17	7-32-03012	Drain Tube Holder	1
18	2-90-00409	Flat Washer, .687 x .343 x .062	i
19	2-00-00208	Screw, 5/16-18 x .750 HHC	
20	7-87-02153	Recovery Tank Tube	1 1
2133	0760-327	Decia Diver Associate	
	7-25-02030	Drain Plug Assembly	1
22	2-00-00209	Drain Plug	1
23	2-00-0209	Screw, 3/8-16 x 1.250 HHC	4
24		Lock Washer, Helical Spring 3/8 Med	6
25	2-95-04689	Flat Washer, 2.000 x .406 x .162	4
23	7-75-01115	Recovery Tank Spacer	10
26	7-81-00146	Recovery Tank Support	1
27	7-08-00560	Recovery Tank Bracket	1
28	2-00-00402	Flat Washer, .750 x .390 x .093	
29	2-00-00233	Screw, 3/8-16 x 1.000 HHC	2 2
30	2-00-04688	Nut, Hex 1/4-20 x .437 x .218	3
31	2-00-00407	Flat Markey 500 and	·
32		Flat Washer, .562 x .265 x .062	3
33	7-10-04008	Float Cage_	1
34	7-26-04012	Recovery Float	1
35	7-33-02229	Vacuum Manifold Hose	1
33	7-13-07104	Hose Clamp,	2
36	7-20-06006	Recovery Tank Duct	4
37	2-00-04687	Lock Washer, Helical Spring 1/4 Med	1
38	2-00-04966	Screw, 1/4-20 x 1.500 HHM	.3
39	2-00-04685	Screw, 1/4-20 x .750 HHC	1
40	2-00-04590	Sealing Washer, .625 x .250	2 1
41	2-00 00005		1
42	2-00-00205	Screw, 1/4-20 x 1.000 HHC	1
43	0775-164	Float Switch	1
	2-00-02212	Hose Clamp, 1.812 - 2.750	1
44	7-33-02235	Switch Support Hose	i
45	2-00-00530	Lock Washer, Helical Spring 5/16 Med	1
46	2-00-00585	Nut, Hex 5/16-18	1
C-0175			ı

SIDE AND REAR SQUEEGEE ASSEMBLY



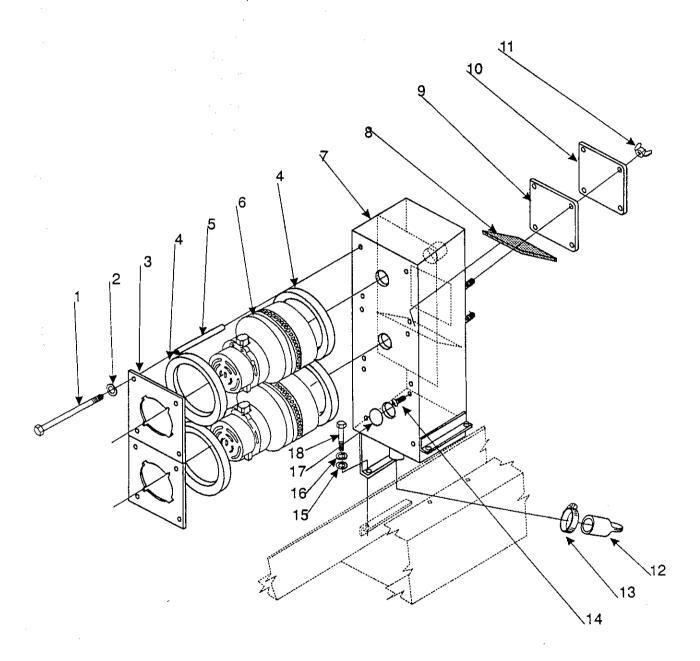
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2 3 4 5 6 7 8 9	2-00-01255 2-00-00530 7-08-00397 7-72-03028 2-00-00263 8-15-01016 0782-122 2-00-04663 2-00-05060 2-00-00455	Screw, 5/16-18 x .875 HHC Lock Washer, Helical Spring 5/16 Med Bracket Actuator Sleeve Setscrew, 1/4-20 x .250 HS-KCP Setscrew Collar, 1.000 x .500 x .437 Squeegee Lift Actuator Radial Locking Spring Pin,.500 x 2.750 Screw, #6-32 x 1.250 RHM Flat Washer, .375 x .156 x .046	2 2 1 1 1 1 1 4 4 4
11 12 13 14 15 16 17 18 19	7-82-00023 7-35-00013 2-00-01499 2-00-02371 2-00-04854 2-00-00234 2-00-00209 2-00-02310 7-89-08039	Microswitch Microswitch Insulation Lock Washer, Helical Spring #6 Med Nut, Hex MS #6-32 x .312 x .109 Nut, Hex Jam 1/2-13 x .750 x .312 Bolt, Square Reg. 1/2-13 x 3.500 Screw, 3/8-16 x 1.500 HHC Screw, 3/8-16 x 1.250 HHC Lock Washer, Helical Spring 3/8 Med Wheel	224431 26124
21 22 23 24 25 26 27 28 29	7-08-00566 2-00-02369 7-08-00555 7-86-08024 7-33-02231 2-95-04689 7-77-00077 7-75-01114 7-77-00076 2-00-00060	Rear Squeegee Bracket Nut, Hex Jam 3/8-16 x .562 x .218 Right Hand Squeegee Lift Bracket Rear Squeegee Tool Squeegee Hose Flat Washer, 2.000 x .406 x .162 Front Squeegee Rubber Rear Squeegee Blade Spacer Rear Squeegee Rubber Screw, 1/4-20 x 1.250 RHM	1 4 1 1 4 1 2 1 2
31 32 33 34 35 36 37 38 39 40	7-13-07111 7-13-07094 7-20-06005 7-50-00021 2-00-00203 2-00-00518 2-00-00407 2-00-02360 2-00-00402 7-08-00556	Squeegee Band Clamp Squeegee End Clamp Squeegee Inlet Duct Squeegee Grip Pad Screw, 1/4-20 x 1.500 HHC Lock Washer, Helical Spring 1/4 Med Flat Washer, .562 x .265 x .062 Nut, Hex 3/8-16 x .562 x .328 Flat Washer, .750 x .390 x .093 Left Hand Squeegee Lift Bracket	1 2 1 1 2 18 6 12 8
41 42 43 44 45 46 47 48 49 49	7-55-08110 2-00-04048 7-25-08044 7-79-00065 2-00-01676 2-00-00233 7-58-05225 7-42-05105 7-42-05106 2-00-00247	Side Skirt Lock Pin Screw, 3/8-16 x 2.000 HHC Side Squeegee Flap Side Squeegee Strap Screw, 1/4-20 x .750 HHC Flat Washer, 1.062 x .265 x .062 Screw, 3/8-16 x 1.000 HHC Squeegee Mounting Plate Left Hand Side Squeegee Link Right Hand Side Squeegee Link Screw, 1/2-13 x 2.500 HHC	4 2 2 4 16 2 4 2 1 1 1 2
51 52 53 54 55 56 57 58 59 60	7-80-05071 2-95-04329 7-03-04112 2-00-04936 7-92-00036 7-76-00102 7-10-00023 2-00-00405 2-00-00409	Locator Pin Stud Flat Washer, .750 x .505 x .065 Squeegee Lift Arm Flat Washer, .875 x .375 x .125 Nut, Hex Fiber Insert 1/2-13 Squeegee Lift Yoke Spring Squeegee Lift Cable Flat Washer, 1.062 x .531 x .093 Flat Washer, .687 x .343 x .062	2 4 2 12 3 1 4 1
61 62 63 64 65 66	2-00-00427 2-00-00594 7-52-00109 7-15-08006 8-64-00007 8-11-00044	Flat Washer, .875 x .515 x .062 Nut, Hex 1/4-20 Panel, Squeegee Solenoid Contactor Circuit Breaker, 10 Amp Boot	2 6 1 2 1

HOPPER ASSEMBLY - SWEEPER SCRUBBER



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	7-81-00142	Hopper Handle Support	2
2	2-00-00039	Screw, #10-24 x 1.000 RHM	12
3	7-41-00022	Hopper Latch	1
4	7-31-06064	Hopper Handle	2
5	2-00-00519	Lock Washer, Helical Spring #10 Med	16
6	7-58-05224	Hopper Backing Plate Debris Hopper Nut, Hex MS #10-24 x .375 x .125 Nut, Hex 1/4-20 x .437 x .218 Lock Washer, Helical Spring 1/4 Med	2
7	7-32-06009		1
8	2-00-00605		4
9	2-00-00594		18
10	2-00-00518		32
11 12 13 14 15	7-75-01113 7-08-00562 7-08-00563 7-66-05008 2-00-00407 2-00-00203	Hopper Roller Support Spacer Right Hand Hopper Keeper Bracket Left Hand Hopper Keeper Bracket Bearing Support Roller Flat Washer, .562 x .265 x .062 Screw, 1/4-20 x 1.500 HHC	8 1 1 2 22 16
16	2-95-01999	Nut, Hex Jam 1/4-28 x .437 x .156	2
17	7-81-00141	Hopper Roller Support	2
18	7-25-08041	Hopper Flap	2
19	7-79-00063	Hopper Lift Strap	2
20	7-79-00066	Lower Hopper Strap	1
21	7-89-07002	Upper Hopper Strap	1
22	2-00-00426	Flat Washer, .500 x .218 x .062	4
23	2-00-00118	Screw, #10-24 x .625 RHM	4
24	7-25-08042	Hopper Flap	4
25	2-00-00205	Screw, 1/4-20 x 1.000 HHC	12
26	7-81-00144	Hopper Top Support	1
27	2-00-03216	Screw, 1/4-20 x 1.000 THM	2

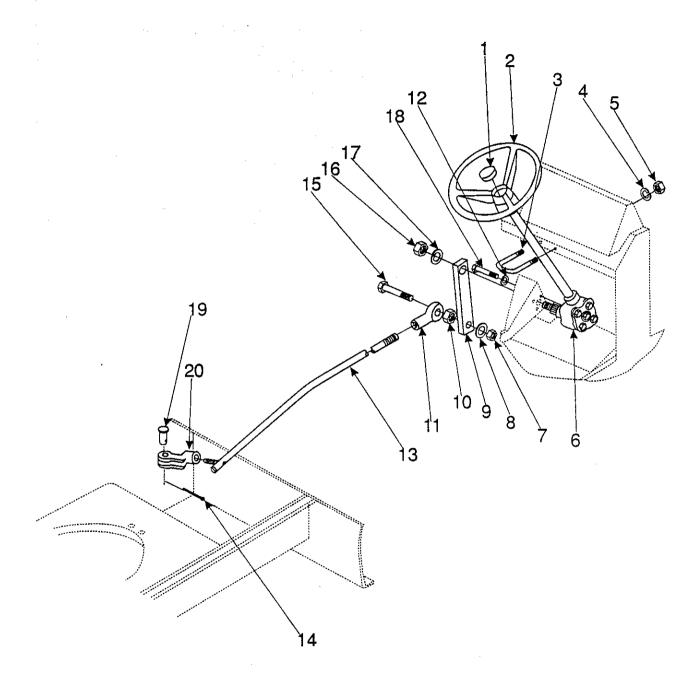
VACUUM ASSEMBLY



P-4995

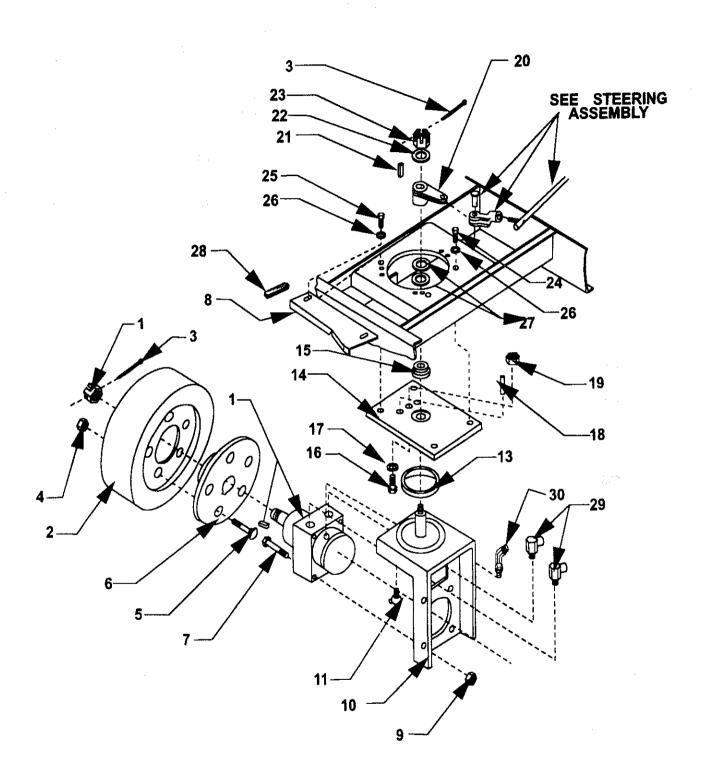
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	2-00-02933	Screw, #10-24 x 3.500 RHM	8
2	2-00-00519	Lock Washer, Helical Spring #10 Med	8
2 3	7-58-05213	Vacuum Motor Mounting Plate	2
4	2-22-00003	Motor Mounting Ring	4
5	7-75-01098	Spacer, .312 x .257 x 2.750	8
6	0782-104	Electric Motor and Fan, 2 Stage/36 VDC	2
7	7-48-00023	Vacuum Fan Manifold	
8	7-24-04033	Vacuum Manifold Filter	1
9	7-29-00166	Vacuum Manifold Cover Gasket	ì
10	7-16-07287	Vacuum Manifold Cover	i
11	2-00-00672	Wing Nut, 1/4-20	4
12	8-88-00016	Vacuum Valve	1
13	2-00-02220	Hose Clamp, .812 - 1.500	ì
. 14	2-00-00049	Screw, #10-24 x .500 RHM	4
15	2-00-00407	Flat Washer, .562 x .265 x .062	4
16	2-00-00518	Lock Washer, Helical Spring 1/4 Med	4
17	2-00-04431	Plug Button, 2.000	1
18	2-00-00221	Screw, 1/4-20 x .750 HHC	4

STEERING ASSEMBLY



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-11-00022	Steering Wheel Cap	1
2 3	8-89-08016	Steering Wheel	1
	8-13-07003	Steering Column Clamp	1
4	2-00-00518	Lock Washer, Helical Spring 1/4 Med	6
5	2-00-00594	Nut, Hex 1/4-20 x .437 x .218	2
. 6	0801-550	Steering Column Assembly	. 1
- 7	2-00-04936	Nut, Hex Fiber Insert 1/2-13	1
8	2-00-00405	Flat Washer, 1.062 x .531 x .093	1
9	7-03-04111	Steering Arm	1
10	2-00-01672	Nut, Hex Jam 5/8-11 x .937 x .375	1
11	8-66-00144	Rod End	1
12	2-00-01879	Lock Washer, Helical Spring 7/16 Heavy	3
13	7-66-00156	Rear Steering Rod	1
14	2-00-00773	Cotter Pin, .062 x 1.000	1
15	2-00-02682	Screw, 1/2-13 x 2.750 HHC	1
16	2-00-00590	Nut, Hex 5/8-18 x .937 x .546	1
17	2-00-02313	Lock Washer, Helical Spring 5/8 Med	1
18	2-00-00238	Screw, 7/16-14 x 1.250 HHC	3
19	7-55-08125	Yoke Assembly Pin (Includes #14)	1
20	7-14-01019	Rear Wheel Clevis	1

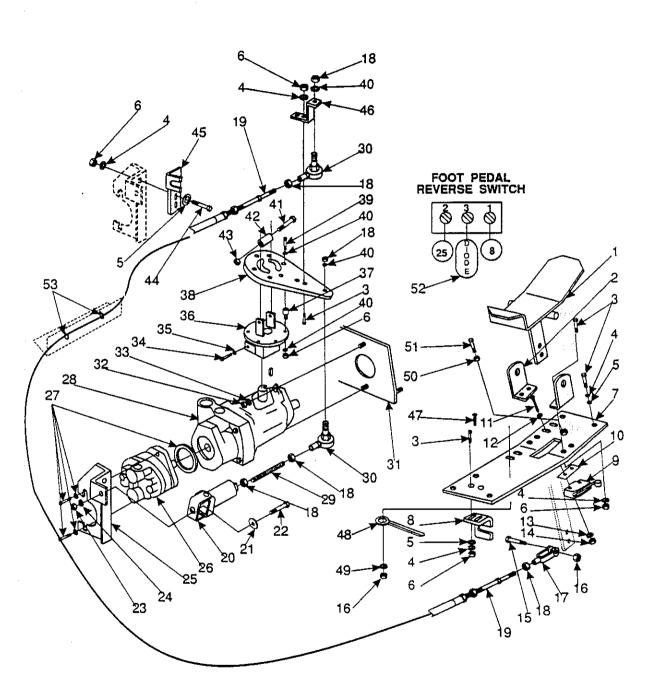
REAR WHEEL ASSEMBLY



C-0177/9703

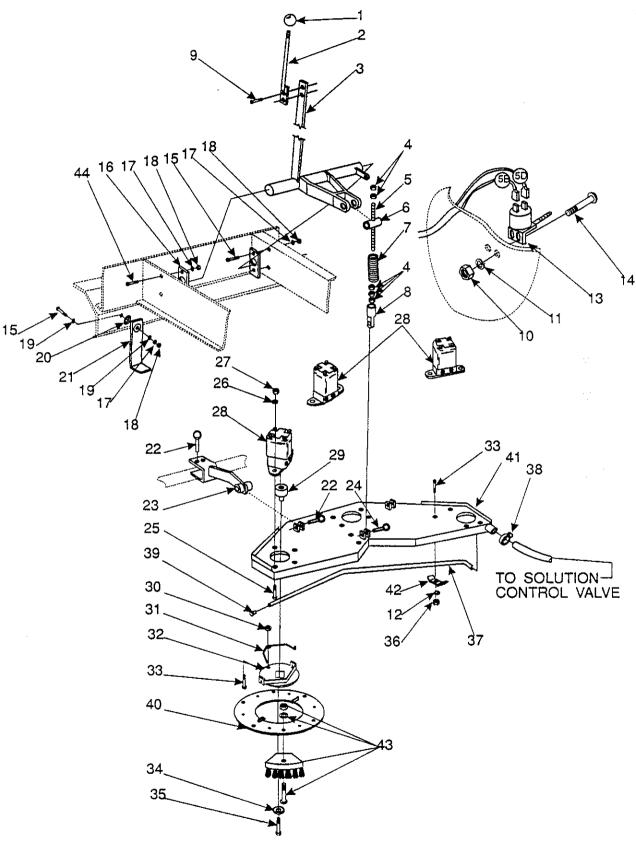
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	0885-072	Hydraulic Motor	1
2	7-89-08058	Drive Motor	1
3	2-00-00776	Cotter Pin	2
4	7-23-03101	Nut, Champhered M14 x 1.5	2 5 5
5	7-80-05227	Wheel Stud, M14 x 1.5	5
6	7-33-09028	Rear Wheel Hub	1
7	2-00-02682	Screw, 1/2-13 x 2.750 HHC	4
8	7-30-05083	Guard, Actuator Solenoids	1
9	2-00-04936	Nut, Hex 1/2-13 Fiber Lock	4
10	7-81-00162	Rear Wheel Support	1
11	2-00-02568	Lubrication Fitting, 45° x 1/8 NPT	1
12			
13	2-00-04455	Thrust Bearing	1
14	7-58-05229	Bearing Mounting Plate	1
15	2-00-04456	Cup Bearing	1
16	2-00-03051	Screw, 1/4-20 x .750 SHCS	1
17	2-00-00518	Lock Washer, 1/4	1
18	2-00-01 26 0	Dowel Pin, .250 x .625	2
19	2-00-00594	Nut, Hex 1/4-20	1
20	7-03-04121	Rear Wheel Steering Arm	1
21	2-00-03761	Key, .250 x 1.75 SQ	1
22	2-00-05263	Flat Washer, 3/4	1
23	2-00-04841	Nut, Hex Slotted 3/4-16	1
24	2-00-00239	Screw, 1/2 - 13 x 1.000 HHC	2 2
25	2-00-00240	Screw, 1/2 - 13 x 1.250 HHC	2
26	2-00-02312	Lock Washer, 1/2	4
27	2-00-03797	Flat Washer, 2.250 x 1.275 x .037	2
28	7-21-04025	Edging	. 1
29	2-00-05355	Elbow 90° Swivel #10 SAE-#8ORS	2
30	2-00-04892	Elbow 90°, #4 SAE-#4ORS	1

FORWARD REVERSE ASSEMBLY



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2 3 4 5	7-55-00012 7-08-00591 2-00-00221 2-00-00518 2-00-00407	FORWARD/REVERSE PEDAL FORWARD/REVERSE PEDAL BRACKET SCREW, 1/4-20 X .750 HHC LOCKWASHER, 1/4 MED. H.S. FLAT WASHER, .562 X .265 X .062	1 2 12 14 8
6 7 8 9 10	2-00-00594 7-16-07317 8-08-00506 7-82-00024 7-35-00013	NUT, HEX 1/4-20 PLATE, FORWARD & REVERSE CONTROL BRACKET, ACCELERATOR CABLE MOUNT MICRO SWITCH MICRO SWITCH INSULATION	16 1 1
11 12 13 14 15	2-00-05060 2-00-00455 2-00-01499 2-00-00624 2-00-04563	SCREW, #6-32 X 1.25 RHM FLAT WASHER, .375 X .156 X .046 LOCKWASHER, #6 MED. H.S. NUT, HEX #6-32 SCREW, #10-24 X .625 S.H.	2 2 2 1
16 17 18 19 20	2-00-01246 8-14-01006 2-95-01999 8-16-00030 8-16-00025	NUT, HEX FIBER INSERT #10-24 CLEVIS NUT, HEX JAM 1/4-28 CABLE CENTERING CONTROL	2 1 6 1
21 22 23 24 25	2-00-00405 2-00-00239 2-00-02352 2-00-02312 7-08-00635	FLAT WASHER, 1.062 X .531 X .093 SCREW, 1/2-13 X 1.000 HHC NUT, HEX 1/2-13 LOCKWASHER, 1/2 MED. H.S. BRACKET, HYDROBACK	1 1 1 1
26 27 28 29 30	8-60-05007 0880-404 8-60-05006-2 7-66-00147 7-25-02050	PUMP, GEAR (.84) PUMP ASSEMBLY KIT PISTON PUMP (1.24) ROD, 1/4-28 X 3.000 ROD END, 1/4-28	1 1 1 1 2
31 32 33 34 35	7-58-05231 2-00-00643 2-00-00402 2-00-00225 2-00-00530	PUMP MOUNTING PLATE NUT, HEX 3/8-16 FIBER LOCK FLAT WASHER, .750 X .390 X .093 SCREW, 5/16-18 X 1.500 HHC LOCKWASHER, 5/16 MED. H.S.	1 2 2 1 1
36 37 38 39 40	7-03-04105 7-75-01089 7-58-05220 2-00-00219 2-00-00501	TRANSMISSION ARM ISOLATOR TRANSMISSION PLATE SCREW, 1/4-20 X .500 HHC LOCKWASHER, 1/4 INT.	1 6 1 6 14
41 42 43 44 45 46	2-00-00246 7-75-01110 2-00-00641 2-00-00205 7-08-00634 7-03-04107	SCREW, 1/4-20 X 2.250 HHC TRANSMISSION ARM SPACER NUT, HEX FIBER INSERT 1/4-20 SCREW, 1/4-20 X 1.000 HHC CABLE MOUNTING BRACKET ARM, SHIFT	1 1 1 2 1
47 48 49 50	2-00-04897 2-00-04937 2-00-00426 2-00-00596	SCREW, #10-24 x 1 1/4 THM WIRE TIE FLAT WASHER NUT, HEX 1/2-13 X .437 X .750	1 1 1
51 52 53	2-00-00240 0775-167 2-00-04345	SCREW, 1/2-13 X 1.25 DIODE ASSEMBLY TY-RAP	1 1 2

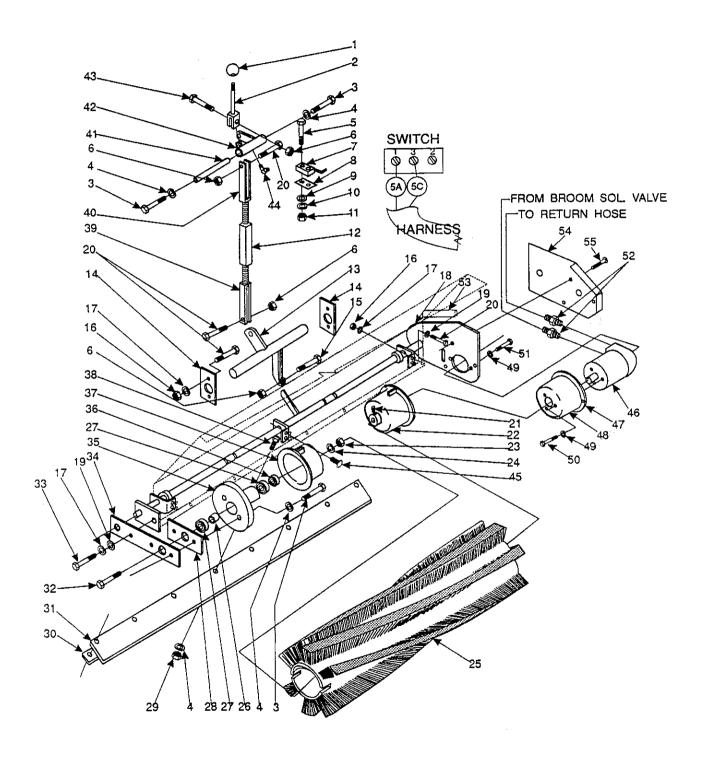
SCRUB DECK & LIFT ASSEMBLY



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2 3 4 5	8-39-00003 7-41-05091 7-42-05114 2-00-00591 7-66-00151	CONTROL KNOB SCRUB DECK LEVER SCRUB DECK LINKAGE NUT, HEX JAM 1/2-20 X .750 X .312 ROD	1 1 1 5
6	7-57-05031	PIVOT	1
7	2-10-01336	SPRING	1
8	8-66-00144	ROD END	1
9	2-00-00224	SCREW, 5/16-18 X .500 HHC	2
10	2-00-00605	NUT, HEX MS #10-24 X .375 X .125	2
11	2-00-00519	LOCKWASHER, HELICAL SPRING #10 MED	2
12	2-00-00518	LOCKWASHER, HELICAL SPRING 1/4 MED	2
13	7-82-00032	MECHANICAL SWITCH	1
14	2-00-03061	SCREW, #10-24 X .500 THM	2
15	2-00-00233	SCREW, 3/8-16 X 1.000 HHC	3
16	7-62-00032	PIVOT TUBE RETAINER	2
17	2-00-02310	LOCKWASHER, HELICAL SPRING 3/8 MED	5
18	2-00-02360	NUT, HEX 3/8-16 X .562 X .328	5
19	2-00-00402	FLAT WASHER, .750 X .390 X .093	2
20	2-00-03829	LOCKWASHER, 3/8 EXT/INT	1
21	8-79-00030	STATIC STRAP SELF LOCKING PIN SCRUB DECK ARM SELF LOCKING PIN SCREW, 1/2-13 X 1.500 HHC	1
22	7-55-08124		6
23	7-03-04117		2
24	7-55-08108		1
25	2-00-01254		6
26 27 28 29 30	2-00-02312 2-00-00596 0782-100 7-33-09031 2-00-00641	LOCKWASHER, 1/2 MED. H.S. NUT, 1/2-13 HEX HYDRAULIC MOTOR HUB, BRUSH DRIVE NUT, 1/4-20 HEX FIBER LOCK	6 6 3 3
31	7-41-00027	LATCH, BRUSH DRIVER	3
32	7-03-04123	ARM, BRUSH DRIVER	3
33	2-00-00221	SCREW, 1/4-20 X .750 HHC	5
34	2-00-04851	FLAT WASHER, 1.56 O.D. X .39 I.D. X .09	3
35	2-00-00225	SCREW, 5/16-18 X 1.50 HHC	3
36	2-00-00594	NUT, HEX 1/4-20 X .437 X .218	2
37	7-87-02150	SOLUTION FEED TUBE	1
38	2-00-02220	HOSE CLAMP, .812 - 1.500	1
39	2-00-05086	PLUG	1
40	7-19-02027	DISC, SCRUB BRUSH	3
41	7-27-07155	FRAME, SCRUB DECK	1
42	7-13-07114	CLAMP, SOLUTION FEED TUBE	2
43		SEE BRUSH OPTIONS	-
44	2-00-03031	SCREW, 3/8 - 16 X 1.500 FHSHC (BLACK OXIDE)	2

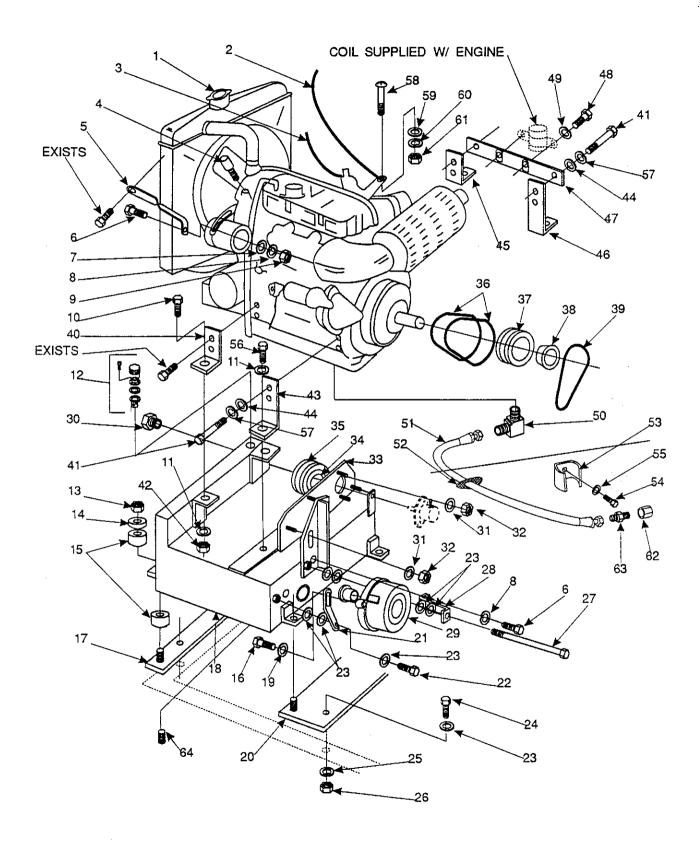
MAIN BROOM ASSEMBLY





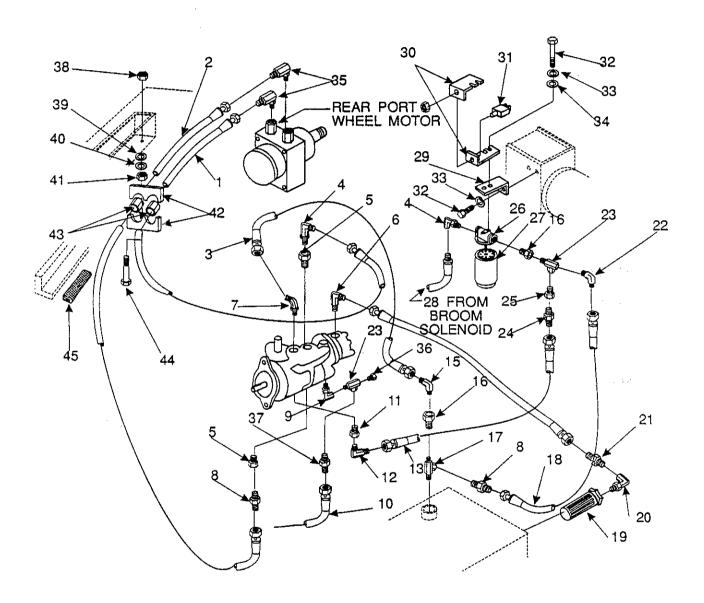
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1		Control Knob	
2	8-39-00002 7-41-05089	Main Broom Control Lever	1 1
3 4	2-00-00221	Screw, 1/4-20 x .750 HHC	4 12
5	2-00-00518 2-00-05060	Lock Washer, Helical Spring 1/4 Med Screw, #6-32 x 1.250 RHM	2
6	2-95-04182	Nut, Hex Fiber Insert 3/8-16	4
7 8	7-82-00023 7-35-00013	Main Broom Control Switch Microswitch Insulation	1 1
9	2-00-00455	Flat Washer, .375 x .156 x .046	2 2
10	2-00-01499	Lock Washer, Helical Spring #6 Med	
11 12	2-00-00624 7-42-05103	Nut, Hex MS #6-32 x .312 x .109 Main Broom Adjuster Linkage	2 1
13	7-57-05029	Main Broom Control Pivot	1
14	7-62-00032	Pivot Tube Retainer	2
15	2-00-00209	Screw, 3/8-16 x 1.250 HHC	1
16 17	2-00-02360 2-00-02310	Nut, Hex 3/8-16 x .562 x .328 Lock Washer, Helical Spring 3/8 Med	10 11
18	7-70-05148	Main Broom Pivot Shaft	;'
19	2-00-00402	Flat Washer, .750 x .390 x .093	7
20	2-00-00233	Screw, 3/8-16 x 1.000 HHC	8
21	2-00-00263	Setscrew, 1/4-20 x .250 HS-KCP	1
22 23	8-33-09062 2-00-00596	Main Broom Drive Hub Nut, Hex 1/2-13 x .750 x .437	1
24	2-00-02312	Lock Washer, Helical Spring 1/2 Med	1
25		Main Broom,	1
26 27	8-75-01147	Spacer, .875 x .625 x .641	1
27 28	2-00-03306 7-75-01112	Double Seal Ball Bearing, 1.375 x .437 x .500 Main Broom idler Bracket	2 1
29	2-00-00594	Nut, Hex 1/4-20 x .437 x .218	8
30	7-79-00062	Main Broom Chamber Backing Strap	1
31	7-25-08037	Main Broom Chamber Rear Flap	1
32 33	2-00-02616 2-00-00232	Screw, 1/2-13 x 3.000 HHC Screw, 3/8-16 x .750 HHC	1
34 .	7-03-04109	Main Broom Lift Arm	i
35	8-30-05112	Thread Guard	1
36	2-00-03158	Spacer, .750 x .500 x .375	1
37 38	8-33-09059 2-00-00221	Main Broom Drive Hub Screw, 1/4-20 x .750 HHC	1 8
39	7-42-05101	Main Broom Adjuster Linkage	1
40	7-42-05102	Main Broom Adjuster Linkage	1
41	8-70-05285	Side Broom Pivot Shaft	1
42 43	7-57-05030 2-00-00234	Main Broom Control Pivot Bracket Screw, 3/8-16 x 1.500 HHC	1 1
44	2-00-02558	Lubrication Fitting, 45° 1/8 NPT	i
45	2-00-03855	Carriage Bolt, 3/8-16 x 1.000	4
46 47	0885-078	Hydraulic Motor, w/ 3/16 x .63 Key	. 1
47 48	8-30-05116 8-33-05086	Thread Guard Main Broom Motor Housing	1
49	2-00-00518	Lock Washer, Helical Spring 1/4 Med	5
50	2-00-04750	Screw, 1/4-28 x .500 BHS	3
51	2-00-00221	Screw, 1/4-20 x .750 HHC	2 2
52 53	2-00-04991 7-21-04034	Street Fitting, 9/16-18 SAE "O" x 3/4-16 JIC Edging	2 1
54	7-16-07305	Broom Drive Cover	1
55	2-00-02814	Screw, 1/4-20 x 1.75 FHM	3

ENGINE ASSEMBLY



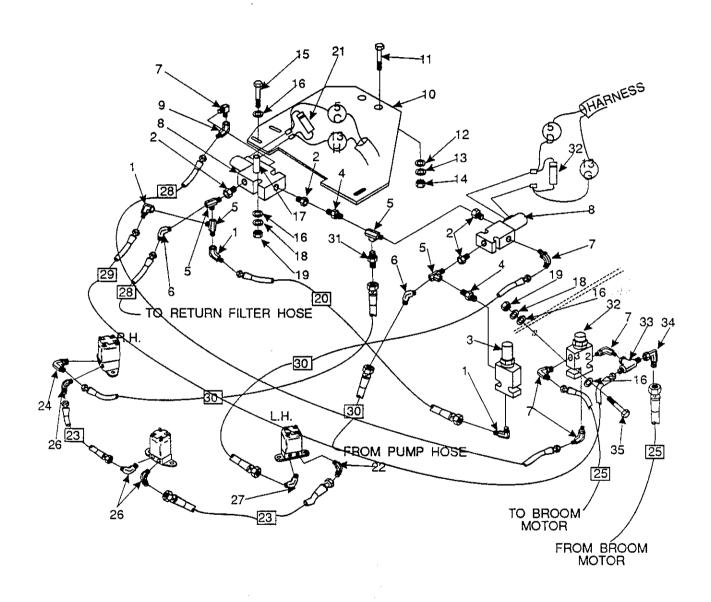
Key	Part No.	Description	Qty
1 2 3 4 5	0777-032 7-16-00017 7-16-00016 7-82-00031 7-08-00666	KUBOTA Engine WG750 B-1 Control Cable Cable, Choke Control Switch, Water Temperature Radiator Bracket	1 1 1 1
6 7 8 9 10	2-00-00221 2-00-00407 2-00-00518 2-00-00594 2-00-00240	Screw, 1/4-20 X .750 HHC Flat Washer .562 X .265 X .062 Lock Washer, H.S. Med Nut, 1/4-20 Hex Screw, 1/2-13 X 1.250 HHC	3 1 3 1 2
11 12 13 14 15	2-00-02312 7-11-00033 2-00-00643 2-00-04851 8-75-01155	Lock Washer H.S. Med Filler Breather Nut, 3/8-16 Hex Fiber Lock Washer Isolation Mount	2 1 4 4 4
16 17 18 19 20	2-00-02708 7-81-00163 7-83-04123 2-00-00409 7-81-00164	Screw, 5/16-18 x 1.000 Outboard Mounting Support Reservoir Flat Washer .687 X .343 X .062 Inboard Mounting Support	1 1 1 3
21 22 23 24 25	7-08-00664 2-00-00232 2-00-00402 2-00-00209 2-00-02310	Alternator Adjustment Bracket Screw, 3/8-16 X .750 HHC Flat Wasker .750 X .390 X .093 Screw, 3/8-16 X 1.25 HHC Lock Washer, 3/8	1 1 11 5 4
26 27 28 29 30	2-00-02360 2-00-00237 7-08-00665 7-03-03005 7-48-05027	Nut, 3/8-16 Hex Screw, 3/8-16 X 3.000 HHC Alternator Bracket Alternator And Pulley Sight Gauge (Hydraulic Fluid)	5 1 1 1
31 32 33 34 35	2-00-00402 2-00-00643 7-58-05231 7-09-01127 7-60-00151	Flat Washer .750 x .390 x .093 Nut, 3/8-16 Hex Fiber Lock Pump Mounting Plate Bushing,Taper Lock 7/8 Spline Sheave, 2 Groove, 3 V, 6.50 OD	3 3 1 1
36 37 38 39 40	2-00-04073 7-60-00152 7-09-01128 2-00-02129 7-81-00168	Belt, 3V335 Sheave, 3 Groove, 3V 3.65 OD Bush., Taper Lock, 1.13 Bore Belt, 3V250 Left Hand Front Engine Support	2 1 1 1
41 42 43 44 45	2-00-04946 2-00-04936 7-81-00170 2-00-00456 7-81-00169	Screw, M10 x 1.25 HHC x .25 Nut, Hex Fiber 1/2-13 Left Hand Rear Engine Support Flat Washer, .812 x .406 x .062 Right Hand Front Engine Support	4 2 1 4 1
46 47 48 49 50	7-81-00171 7-79-00070 2-00-00224 2-00-00530 2-00-04595	Right Hand Rear Engine Support Coil Mounting Strap Screw, 5/16-18 x .500 HHC Lock Washer, Helical Spring 5/16 Elbow, 90° 9/16 - 18 JIC x 9/16 - 18 SAE "O" Ring	1 1 2 3 1
51 52 53 54 55	8-33-02046 2-00-04785 8-13-07086 2-00-03059 2-00-00519	Hose, 9/16 - 18 JIC ENDS x 1/4 ID x 30,000 Grommet Clamp, Screw, #10 - 24 x .375 THM Lock Washer, #10 Helical Spring Med	1 1 1 1
56 57 58 59 60	2-00-00239 2-00-02311 2-00-05060 2-00-00455 2-00-01499	Screw, 1/2-13 x 1.000 HHC Lock Washer, Helical Spring 7/16 Med Screw, 6-32 x 1.250 RHM Flat Washer, #6 Lock Washer, Helical Spring #6 Med	2 4 1 1
61 62 63 64	2-00-00624 7-11-00011 2-00-04499 2-00-02475	Nut, Hex 6-32 MS Cap, 1/4 NPT Connector, 1/4 NPT x 9/16-18 JIC Pipe Plug, 3/4 NPT	1 1 1 1

HYDRAULICS-PUMP & RESERVOIR



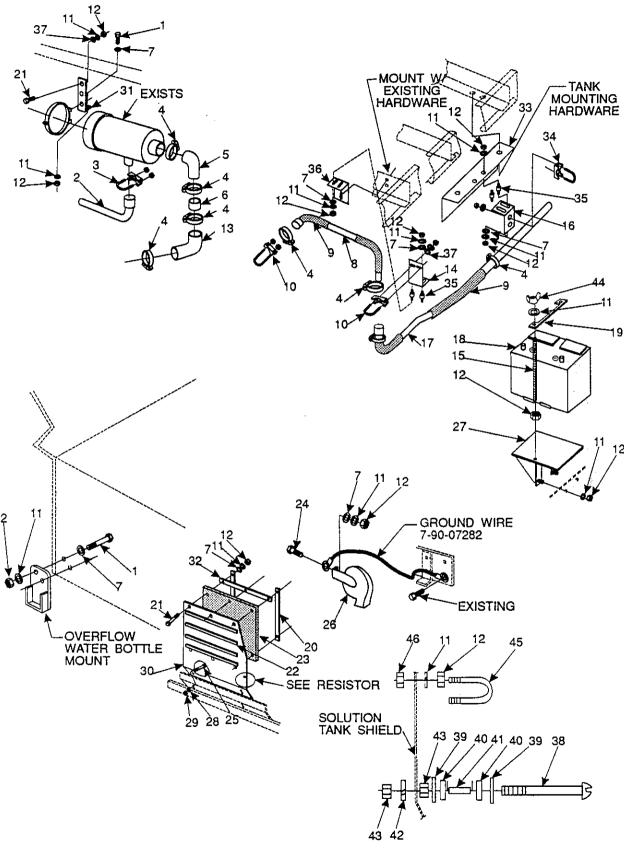
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	7-33-02141	Hose, Hydraulic JIC F Swivel 3/4-1650ID x 83.0 L	1
2	7-33-02101	Hose, Hydraulic JIC F Swivel 3/4-1650ID x 66.0 L	1
3	8-33-02070	Hose, Hydraulic JIC F Swivel 9/16-1825 ID x 20.0 L	1
4	2-00-04215	Elbow, 90° JIC Male 3/4-14 / 3/4-16	2
5	2-00-04572	37° JIC F. Pipe Adapter, 1 16-12 / 3/4-14	2
6	2-00-04527	Elbow, 90° JIC Str. Thd. 1 1/16-12	1
7	2-00-04595	37° JIC Str.Thd. 90° Elbow,9/16-18	1
8	2-00-04362	37" JIC Male Connector, 3/4-14 / 3/4-16	1
9	2-00-04546	90° Elbow, 7/8-14 SAE "O" - 1/2 NPT (FM)	1
10	8-33-02096	Hose, Hydraulic JIC F Swivel 3/4-16500 ID . 23.0 L	1
11	8-25-02013	Adapter, 3/4-16 x 3/8 NPT	1
12	2-00-04472	Elbow, 90° JIC Male 3/8-18 / 9/16-18	1
13	8-33-02046	Hose, Hydraulic JIC F Swivel 9/16-1825 ID x 30.0 L	1
14	8-33-0205 9	Hose, Hydraulic JIC F Swivel 1 1/16-1275ID x 28.0L	1
15	2-00-04500	Elbow, 90° JIC Male 1/2-14 / 9/16-18	1
16	2-00-04474	Reducer, Pipe Thread 3/4-14 to 1/2-12 M-F	2
17	2-00-04487	Street Tee, 3/4-14 M-F	1
18	8-33-02061	Hose, Hydraulic JIC F Swivel 3/4-16500 ID x 46.0 L	1
19	8-24-04115	Strainer,	1
20	2-00-04469	Elbow, 90° Street 3/4-14 M-F	1
21	2-00-04238	Connector, JIC Male 3/4-18 / 1 1/16-12	1
22	2-00-04216	Elbow, 90° JIC Male 1/2-14 / 3/4-16	1
23	2-00-04482	Tee, Street 1/2-14 M-F	1
24	2-00-04499	Connector, JIC Male 1/4-18 / 9/16-18	1
25	2-00-04475	Pipe Thd Reducer, 1/2-14 - 1/4-18x1.09M-F	1
26	7-24-04013	Filter, Hydraulic Fluid Assembly	1
.27	7-24-04014	Filter, Hydraulic Fluid Element	Ref
28	7-33-02257	Hose, 3/4-16 JIC Str. Ends - 52.0 L	1
29	8-08-00650	Bracket, Filter	1
30	7-08-00475	Bracket, Circuit Breaker	2
31	7-28-00001	Circuit Breaker, 35 AMP	1
32	2-00-00221	Screw, 1/4 - 20 x .750 HHC	4
33	2-00-00518	Washer, Lock Helical Spring 1/4 Med	4
34	2-00-00416	Washer, Flat .750 x .265 x .062	2
35	2-00-04447	Elbow, 90° JIC Male Swivel 3/4-16 to O-Ring	2
36	2-00-02474	Plug, Pipe 1/2 NPT	1
37	2-00-04528	Connector, JIC Male 1/2-14 / 3/4-16	1
38	2-00-00644	Nut, Hex Fiber Insert 5/16 - 18	1
39	7-23-03048	Washer, Spring .750 x .312 x .013	1
40	2-00-00409	Washer, Flat .687 x .343 x .062	1
41	2-00-00586	Nut, Hex Jam 5/16 - 18 x .50 x .187	1
42	7-13-07110	Clamp, Hose	1
43	7-09-01121	Bushing, Split Hose 1.437 x .813 x 1.312	2
44	2-00-01770	Screw, 9/16 - 18 x 2.750 HHC	1
45	7-21-04031	Edging	1

HYDRAULICS-BRUSH & BROOM CONTROL



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	2-00-04547	Elbow, 90° JIC Male 3/8-18 / 3/4-16	3
2	8-25-02013	Adapter, 3/4-16 x 3/8 NPT	4
3	7-88-00049	Relief Valve	1
4	2-00-04641	Pipe Nipple, 3/8-18 x 1.53	2
5	2-00-04462	Tee, Street 3/8 NPT	4
6	2-00-05147	45° Elbow 3/8 NPT x 3/4-16 JIC	2
7	2-00-03981	Elbow, 90° JIC Str. Thd. 3/4-16 / 3/4-16	5
8	7-88-00045	Valve, 3 Way 2 Position 12V Solenoid	2
9	2-00-04969	37° JIC Flared Tube 45° Swil El, 3/4-16	1
10	7-52-05233	Valve Mounting Plate	1
11	2-00-02708	Screw, 5/16 - 18 x 1.000 HHM	2
12	2-00-01803	Flat Washer, 1.062 x .398 x .062	2
13	2-00-00530	Washer, Lock Helical Spring 5/16 Med	2
14	2-00-00585	Nut, Hex 5/16 - 18 x .500 x .265	2
15	2-00-04596	Screw, 1/4 - 20 x 3.500 HHC	3
16 17 18 19 20	2-00-00407 7-09-01046 2-00-00518 2-00-00594 7-33-02139	Washer, Flat .562 x .274 x .062 Spacer, .500 x .375 x 1.250 Washer, Lock Helical Spring 1/4 Med Nut, Hex 1/4 - 20 x .437 x .218 Hose, Hydraulic JIC F Swivel 3/4-16500ID x 13.50L	10 3 5 5
21	0775-188	Diode Assembly	2
22	2-00-04989	Elbow, 45° ORFS 7/8-14 to 13/16-16	1
23	8-33-02202	Hose, 13/16-16 ORS- 90° to Str.End - 20.00L	2
24	2-00-04217	Elbow, 90° JIC Str. Thd. 7/8-14 / 3/4-16	1
25	8-33-02064	Hose, 3/4-16 JIC Swivel Ends - 33.00L	2
26	2-00-04921	Elbow, 90° ORFS 7/8-14 to 13/16-16	3
27	2-00-04218	Elbow, 45° JIC Str.Thd. 7/8-14 / 3/4-16	1
28	7-33-02257	Hose, 3/4-16 JIC Female Swivel- Str.Ends - 52.0L	2
29	8-33-02061	Hose, Hydraulic JIC F Swivel 3/4-1650 ID x 46.00 L	1
30	8-33-02096	Hose, Hydraulic JIC F Swivel 3/4-1650 ID x 23.00 L	3
31	2-00-04548	Connector, JIC Male 3/8-18 / 3/4-16 Flow Divider Valve Swivel Tee, 3/4 - 16 JIC 90* Swivel Elbow 3/4 - 16 JIC Screw, 1/4 - 20 x 2.000 HHC	1
32	0791-009		1
33	2-00-04823		1
34	2-00-04822		1
35	2-00-02589		2

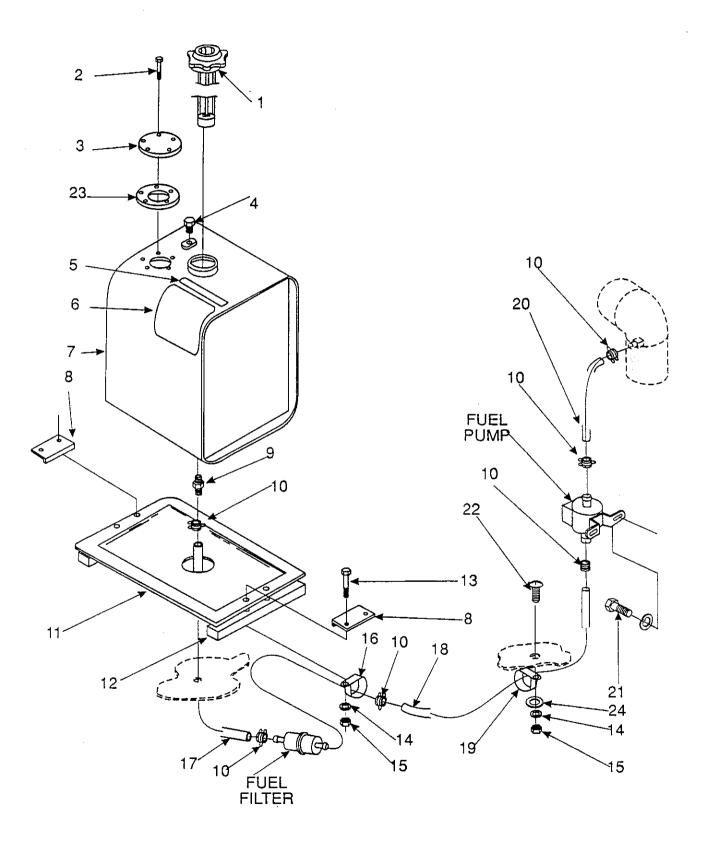
ENGINE COMPONENTS ASSEMBLY



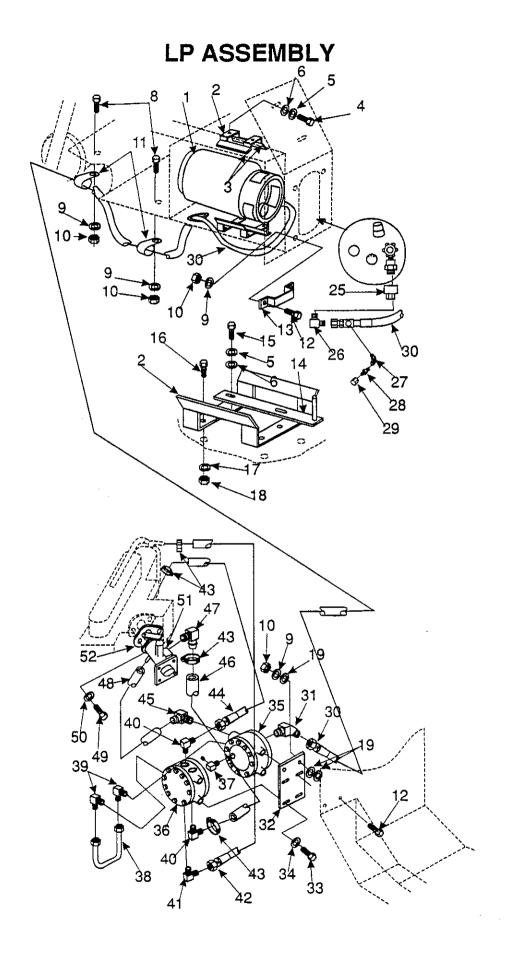
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	2-00-00205	Screw, 1/4-20 x 1.00 HHC	3
2	7-87-02170	Tube, Air Inlet	1
3	2-00-05149	Muffler Clamp, 1 3/4	1
4	2-00-03404	Hose Clamp, 1.062 to 2.000	8
5	7-33-02264	Hose, Upper Air Cleaner	1
	7-00-02204	Hose, opper All Cleaner	•
6	7-87-02169	Connector, Air Cleaner Hoses	1
7	2-00-00407	Flat Washer, .562 x .265 x .06	21
8	7-56-05020	Upper Exhaust Pipe	1
9	7-34-09015	Insulating Sleeve	2
10	2-00-040-10	Muffler Clamp, 1.500	2
11	2-00-00518	Lock Washer, 1/4 Med	28
12	2-00-00594	Nut, Hex 1/4-20	28
13	7-33-02265	Hose, Lower Air Cleaner Outlet	1
14	7-08-00681	Exhaust Bracket	1
15	7-66-00157	Rod, Battery Tie Down	2
16	7-31-07021	Hanger	1
17	7-56-05021	Lower Exhaust Pipe	1
18	0875-008	Battery	1
19	7-08-00728	Bracket, Battery Hold Down	
20			1
20	7-79-00069	Side Insulation Mounting Strap	2
21	2-00-00183	Screw, 1/4-20 x .75 THM	7
22	7-29 00189	Spacer Gasket,	4
23	7-34-09022	Insulation	. 1
24	2-00-00051	Screw, 1/4-20 x .750 RHM	1
25	2-00-03564	Screw, 5/16-18 x 1.000	4
26	8-32-09013	Horn	1
27	7-83-04121	Battery Tray	1
28	2-00-00530	Lock Washer, Helical Spring 5/16 Med	4
29	2-00-00585	Nut, Hex 5/16-18	4
30	7-30-05073		
30	7-30-03073	Solution Tank Shield	1
31	7-08-00733	Bracket, Air Cleaner Support	1
32	7-79-00068	Insulation Mounting Strap	2
33	7-30-05076	Exhaust Pipe Guard	1
34	7-13-07076	Muffler Clamp, 1.38	1
35	8-50-05053	Spacer, SMB 006-0100-9	4
36	7-08-00630	Exhaust Pipe Bracket,	1
37	2-00-00409	Flat Washer, .685 x .34 x .06	
38	2-00-05130	Screw, #6-32 x 3.000 RHM	3
39			1
	2-00-00435	Flat Washer, #6	2
40	2-14-03137	Washer, Seat Valve Neoprene	2
41	0775-189	Resistor Assembly 3 OHMS	1
42	2-00-01499	Lock Washer, #6	1
43	2-00-00624	Nut, Hex #6-32	2
44	2-00-00672	Wing Nut, 1/4 - 20	2
45	8-13-07003	Clamp	1
46 C-0173	2-00-00641	Nut, 1/4-20 Fiber Lock	2

- (m)

FUEL TANK ASSEMBLY

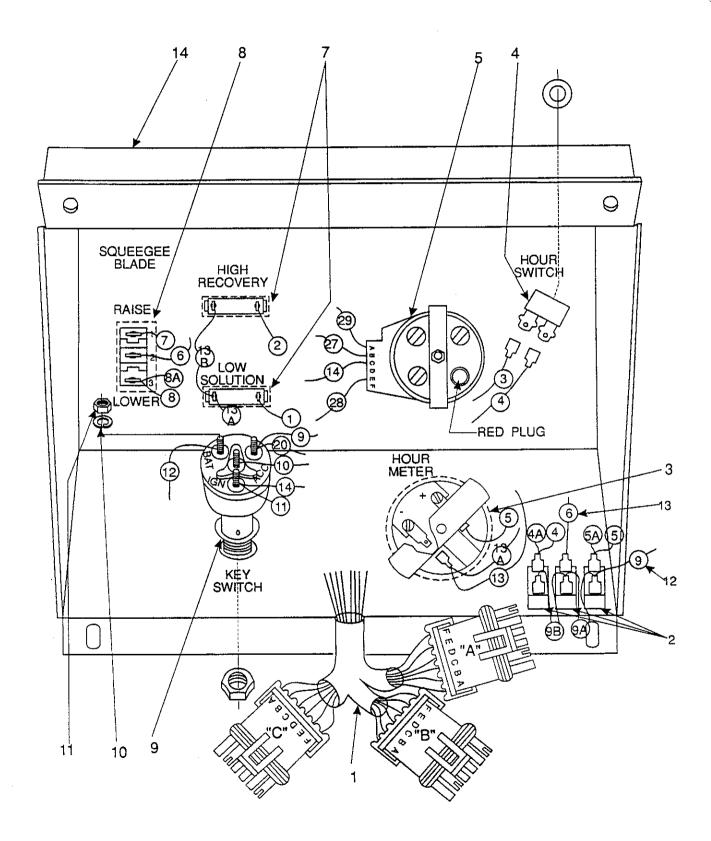


KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-11-00028	Fuel Cap and Gauge	1
2	2-00-03940	Screw, #10 - 24 x .500 T/C HH	5
2 3 4	8-16-07311	Cover	1
	2-00-02476	Pipe Plug, 1/8 NPT	1
5	8-18-00310	Decal, Gasoline Fuel	1
6	8-18-00277	Decal, Warning (Gasoline)	1
7	8-33-04026	Fuel Tank	1
8	8-08-00496	Fuel Tank Bracket	2
9	2-00-04518	Hose Fitting Barbed, Rigid Male Pipe 1/8 NPT	1
10	2-00-04850	Clamp, Hose .490	6
11	8-51-05010	Catch Basin	1
12	8-81-00133	Support	2
13	2-00-01769	Screw, 1/4 - 20 x 1.750 HHC	4
14	2-00-00518	Lock Washer, Helical Spring 1/4 Med	6
15	2-00-00594	Nut, Hex 1/4 - 20 x .437 x .218	6
16	2-00-05050	Clamp, Hose	1
17	7-33-02261	Fuel Line Hose, Tank to Filter	1
18	7-33-02262	Fuel Line Hose, Filter to Pump	1
19	2-00-04602	Clamp, Hose .500	2
20	7-33-02263	Fuel Line Hose, Pump to Carburetor	1
21	2-00-05148	Screw, 5M x .75 - 16mm	2
22	2-00-00183	Screw, 1/4 - 20 x .750 THM	2
23	8-29-00131	Cover Gasket,	1
24	2-00-00416	Flat Washer, .750 x .265 x .062	2



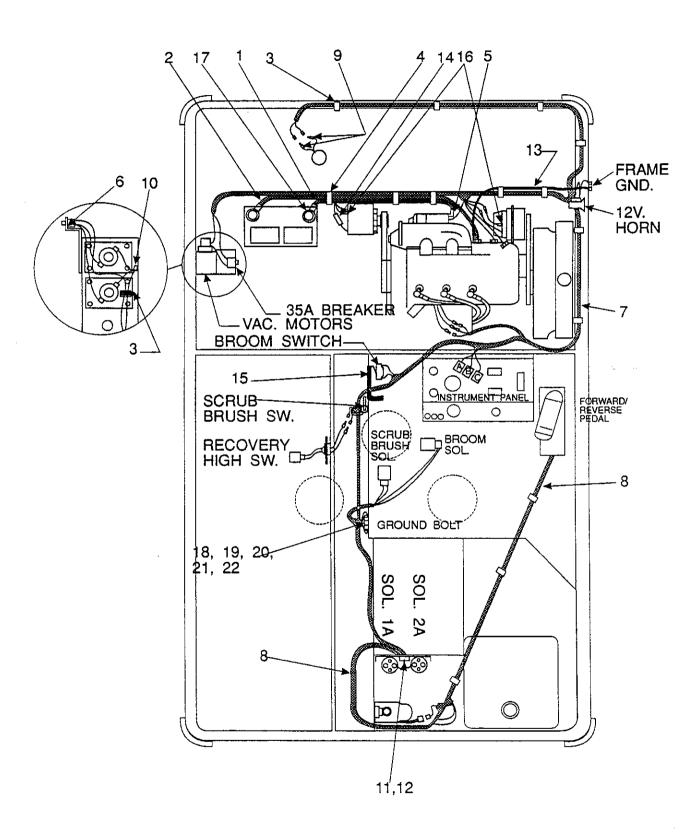
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-83-04135	Tank LPG 20 LB. Liquid Withdrawl	1
2	7-15-01038	Tank Cradle Bracket	2
3	7-50-05143	Tank Cradle Pad	2
4	2-00-00221	Screw, 1/4-20 x .750 HHC	2
5	2-00-00518	Lock Washer, Helical Spring 1/4 Flat Washer, 1/4 Edging,	4
6	2-00-00407		4
7	7-21-04035		1
8	2-00-03564	Screw, 5/16-18 x 1.000 HHC	2
9	2-00-00530	Lock Washer, 5/16 Helical Spring	8
10	2-00-00585	Nut Hex, 5/16-18	8
11	2-00-04564	Clamp, 13/16 Closed	2
12	2-00-00207	Screw, 5/16-18 x 1.250	6
13	7-30-05077	LP Tank Guard	2
14	7-43-05005	Tank Locator Pin	1
15	2-00-00219	Screw, 1/4-20 x .500 HHC	6
16	2-00-00233	Screw, 3/8-16 x 1.000 HHC	4
17	2-00-02310	Lock Washer, Helical Spring 3/8	4
18	2-00-02360	Nut, Hex 3/8-16	4
19	2-00-00409	Flat Washer, .687 x .343 x .021	6
20	0702-091	LPG Kit	1
25 26 27		Quick Disconnect Fitting Fitting, 90° Elbow 1/4 NPT x 3/8 SAE	1 1
27 28 29 30		Fitting, 45° Elbow 1/4 NPT Street Relief Valve Relief Valve Cover Cap Hose, Fuel Line 5/16 x 53	1 1 1
31		Fitting, 45° Elbow 1/4 NPT x 3/8 SAE	1
32		Bracket,	1
33		Screw, 1/4-20 x .625 SEMS	4
34		Flat Washer,	4
35		Fuel-Lock Filter	1
36 37 38 39		Vaporizer Regulator Fitting, 90° Elbow 1/8 NPT Street Line, Fuel Crossover	1 1 1
40 41 42		Fitting, 90° Elbow 1/4 NPT x 1/4 Tube Fitting, 90° Elbow 1/2 NPT x 5/8 Hose Fitting, 90° Elbow 3/8 NPT x 3/8 SAE Hose, Water 5/8 x 24	2 1 2 1
43 44 45		Hose Clamp Hose, Water 5/8 x 17 Fitting, 90° Elbow 1/8 NPT x 7/32 Hose	1 4 1 1
46 47 48		Hose, Vapor 5/8 x 17 Fitting, 90° Elbow 3/8 NPT x 5/8 Hose Hose, Vacuum 1/4 x 8	1 1 1
49	£	Screw, M8 x 20 MM	2
50		Lock Washer,	2
51		Carburetor,	1
52		Gasket, Carburetor 50MM	1

INSTRUMENT PANEL

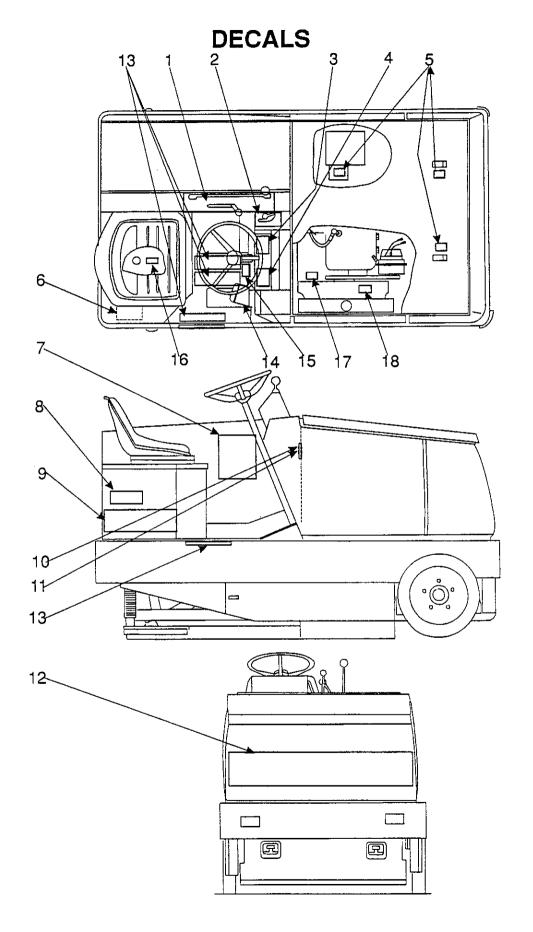


KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	0795-094	Instrument Panel Harness	1
2	8-64-00007	Circuit Breaker, 10 AMP	3
3	8-48-05023	Hour Meter	1
4	8-82-00028	Horn Switch	1
5	7-48-05026	Cluster Gauge	i
6			
7	7-40-05028	Light	2
8	7-82-00020	Switch, (ON - ON)	1
9	8-82-00041	Key Switch	1
10	2-00-00519	Lock Washer, #10	4
- 11	2-00-04694	Nut, Hex #10-32	4
12	7-90-07285	Wire, K-SW(A) to CB-1, 2 & 3	1
13	7-90-07284	Wire, Squeegee SW#2 to CB-2	1
14	7-33-05103	Instrument Panel Housing	1

WIRING PARTS LIST

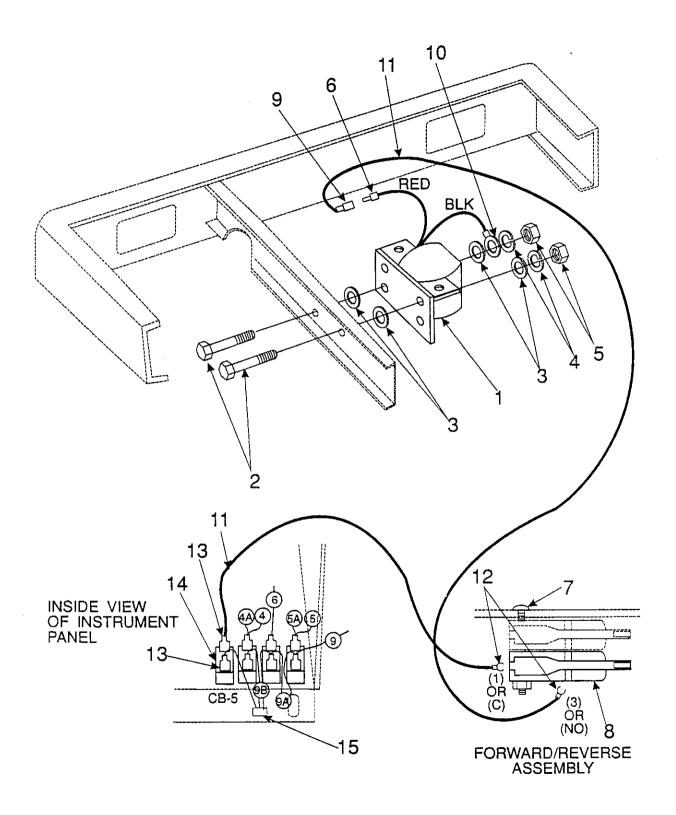


KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	7-90-07280	Wire, (+) Battery Cable	1
2	7-90-07281	Wire, (-) Battery Cable	1
3	7-13-07096	Adjustable Clamp	10
4	2-00-04345	Wire Tye	15
5	2-00-04952	Red Boot,	1
6	2-00-04281	Terminal, Ring #10 Harness, Section #1 Harness, Section #2 Terminal, Male Bullet Wire Nut,	2
7	0795-095		1
8	0795-089		1
9	2-00-04551		2
10	2-00-04588		1
11 12 13 14 15	7-90-07283 0775-159 7-90-07282 0775-189 7-21-04034	Wire, Sol. 1A & 2a to CB-4 Diode Assembly Ground Wire, Engine to Frame Resistor Assembly Edging	1 2 1 1
16 17 18 19 20	2-00-04203 2-00-04193 2-00-03216 2-00-00501 2-00-00407	Terminal Boot Battery Terminal Boot Screw, 1/4 - 20 x 1.000 THM Int. Tooth Lock Washer Flat Washer	2 1 1 1
21	2-00-00518	Lock Washer, Helical Spring 1/4 Med	1
22	2-00-00594	Nut, Hex 1/4 - 20	1



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2	7-18-00139	Decal, Scrub Deck and Solution Feed	1
3	7-18-00138	Decal, Broom	1
4	7-18-00141	Decal, Horn, Light	1
5	7-18-00140	Decal, Squeegee	1
J	8-18-00307	Decal, Warning Fan & Belt	3
6	8-18-00277	Decal, Fuel Warning	1
7	8-18-00272	Decal, General	1
8	7-18-00137	Decal, 6200	1
9	8-18-00225	Decal, 6" Bulk Tape - 12" Length	-
10		Nameplate	1
11	2-00-04115	Rivet, Blind 1/8 x 1/8	2
12	7-18-00131	Decal, Clarke/American-Lincoln (Service Only)	1
13	8-50-05022	Pad, Foot	4
14	8-50-05055	Pad, Forward/Reverse Pedal	1
15	8-50-05050	Pad, Brake Pedal	1
16	8-18-00310	Decal, Gasoline Only	1
17	8-18-00306	Decal, Hydraulic Fluid Only	1
18	8-18-00074	Decal, Fan Warning	1
NS	0880-405	Grey Touch Up Paint	1

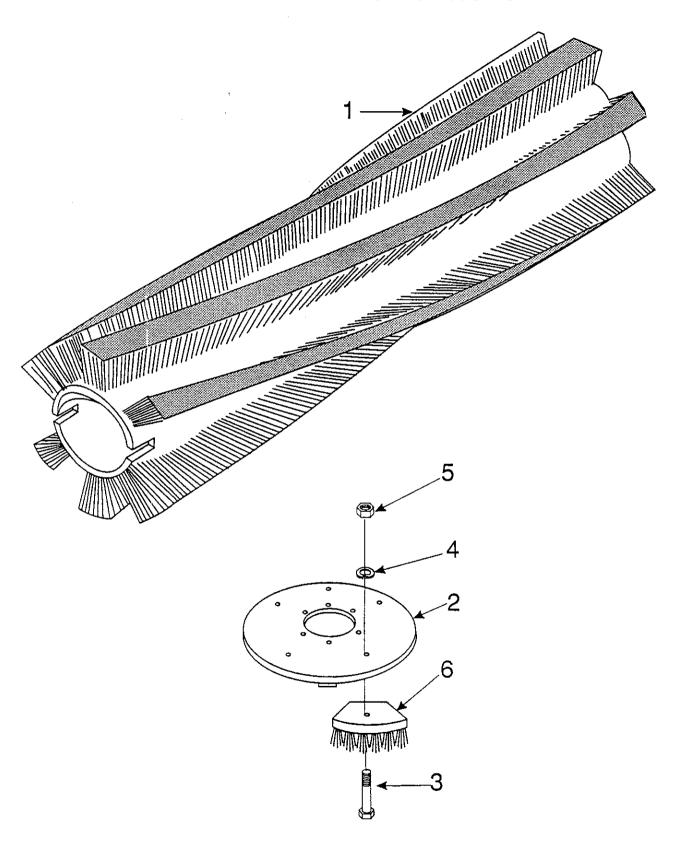
BACK-UP ALARM OPTION



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-32-09009	Back-Up Alarm	1
2	2-00-00221	Screw, 1/4-20 x .750 HHC	2
3	2-00-03702	Flat Washer, .625 x .281 x .062	4
4	2-00-00518	Lock Washer, Helical Spring 1/4 Med	2
5	2-00-00594	Nut, Hex 1/4-20 x .437 x .218	2
6	2-00-04578	Terminal, Bullet Male 18-14 .152	1
7	2-00-05063	Screw, #6-32 x 2.000 RHM	2
8	7-82-00024	Microswitch	1
9	2-00-04626	Terminal, Female Bullet	1
10	2-00-04282	Terminal, Ring	1
11	3-61-00193	Wire, 16 AWG Red	12'
12	2-00-04808	Terminal, #8 SS	2
13	2-00-03418	Terminal, 1/4 FISO	2
14	8-64-00007	Circuit Breaker, 10 AMP	1
15	2-00-04479	Connector, 3 way	1
NS	2-00-04345	Tye-Raps	10

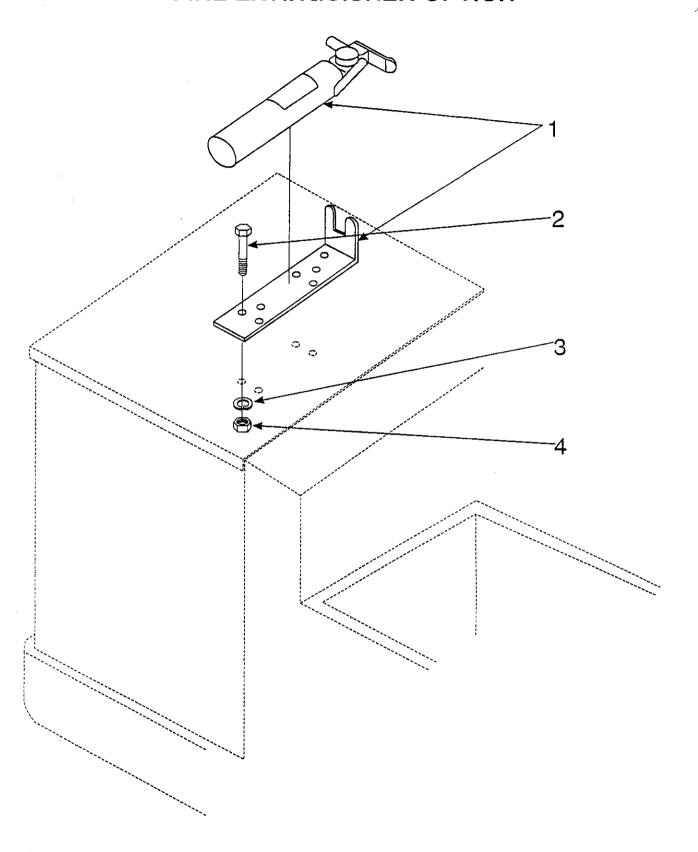
0780-224 Back-Up Alarm Option (Includes all of the above)

BROOM AND BRUSH OPTIONS



KEY NO.	PART NUMBER	DESCRIPTION	QTY
		Main Broom Option	
1 1 1	7-08-03209 7-08-03210 7-08-03211	Proex and Wire Main Broom Proex Main Broom Nylon Main Broom	1 1 1
		Brush Options	
2 3 4 5	7-19-02027 2-00-02706 2-00-00518 2-00-00594	Disk Scrub Brush (3 Required) Screw, 1/4 - 20 x 1.000 HHC Lock Washer, Helical Spring 1/4 Med Nut, Hex 1/4 - 20 x .437 x .218	1 5 5 5
		Wood Back	
6 6 6	7-08-03070 7-08-03144 7-08-03207	Bassine Amergrit Super Grit	15 15 15
		Plastic Back	
6 6 6 6	7-08-03192 7-08-03193 7-08-03194 7-08-03195 7-08-03196 7-08-03197	Bassine Straight Wire Nylon (Black) Amerfil (.025) Amerfil (.040) Amergrit	15 15 15 15 15

FIRE EXTINGUISHER OPTION

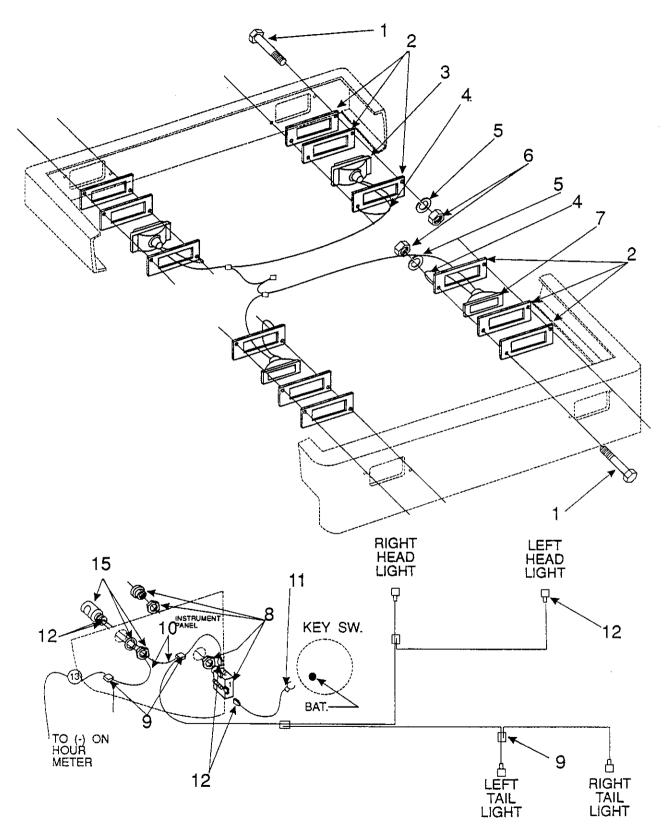


P-5021

KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-83-04033	Fire Extinguisher	1
2	2-00-00221	Screw, 1/4-20 x .750 HHC	4
3	2-00-00518	Lock Washer, Helical Spring 1/4 Med	4
4	2-00-03546	Nut, Hex MS 1/4-20 x .437 x .187	4

0780-090 Fire Extinguisher Option (Includes all of the above)

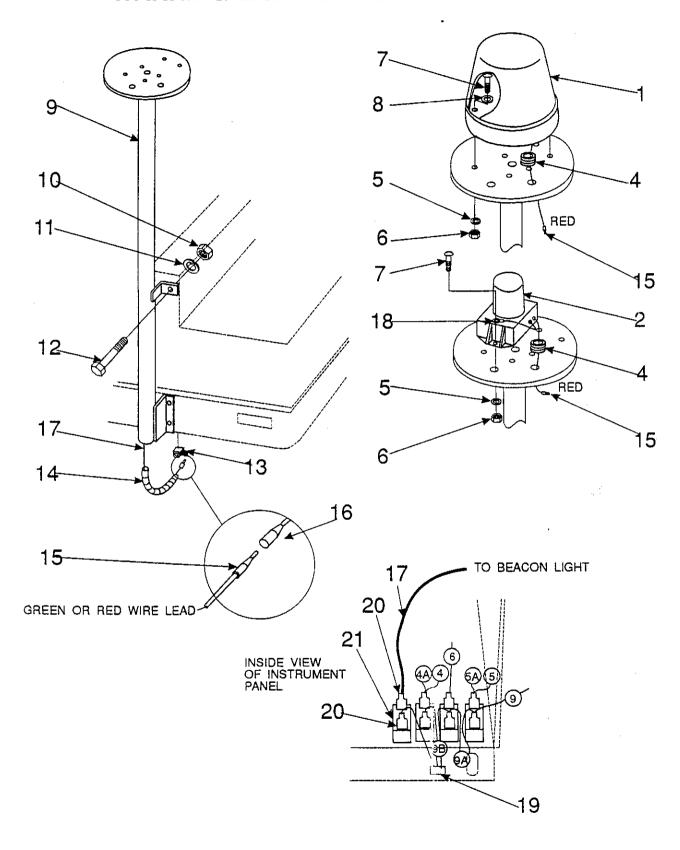
HEAD, TAIL AND INSTRUMENT LIGHTS



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	2-00-00203.	Screw, 1/4-20 x 1.500 HHC	8
2	7-08-00557	Light Bracket	12
3	7-40-05035	Tail Light	2
4	8-90-07358	Ground Wire	4
5	2-00-00518	Lock Washer, Helical Spring 1/4 Med	8
6	2-00-00594	Nut, Hex 1/4-20 x .437 x .218	8
7	7-40-05034	Head Light	2
8	8-82-00027	Switch, PUSH-PULL (Light)	1
9	2-00-04479	Connector, 3-Way	5
10	3-61-00189	Wire, Black 16 AWG	12'
11	2-00-04719	Terminal, #10 SS	1
12	2-00-03418	Terminal, 1/4 FISO	8
13	2-00-04345	Tye-Raps	10
14	•	.,	10
15	8-40-05014	Light Socket with 12V Bulb	1

0780-243 Head & Tail Lights (Keys 1 to 13) 0780-242 Head, Tail & Instrument Lights (Keys 1 to 15)

WARNING LIGHT OPTION - STANDARD



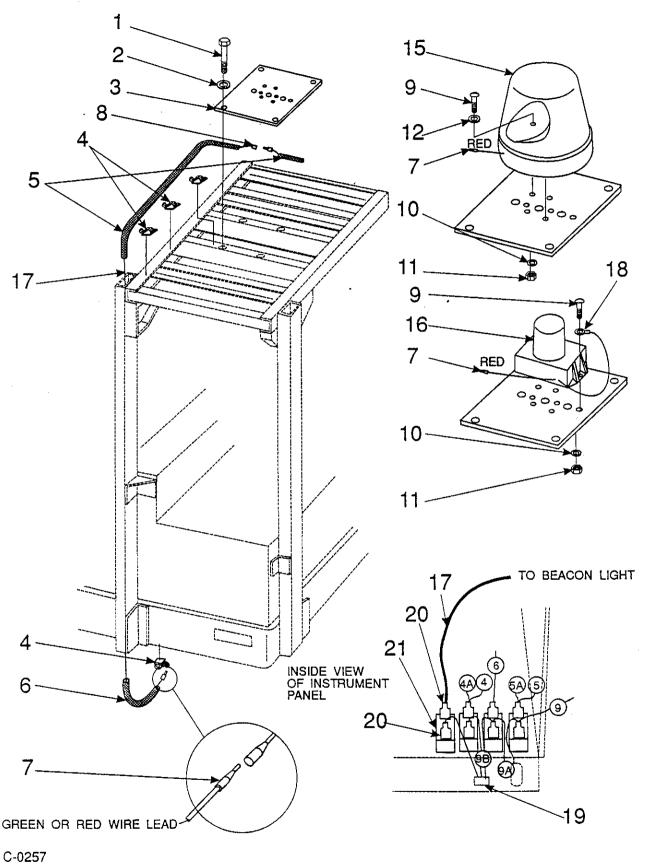
0780-245 RED FLASHING LIGHT / 0780-246 AMBER FLASHING LIGHT

KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	8-40-05033	Red Flashing Light	1
1	8-40-05041	Amber Flashing Light	i
4	2-00-00491	Grommet, .750 x .375 x .375 x .125	İ
5	2-00-00512	Lock Washer, #10 Int.	Ź
6	2-00-00605	Nut, Hex MS #10-24 x .375 x .125	- 2
7	2-00-03063	Screw, #10-24 x .750 THM	2 2
8	2-00-00406	Flat Washer, .750 x .281 x .062	ž
9	7-81-00147	Light Support	ī
10	2-00-00596	Nut, Hex 1/2-13 x .750 x .437	3
11	2-00-02312	Lock Washer, Helical Spring 1/2 Med	3
12	2-00-00540	Retaining Ring, Ext750	3 3
13	7-13-07096	Plastic Tab Tye	1
14	3-61-02014	Convoluted Tube, Cut to 9,000*	<u>:</u>
15	2-00-04578	Terminal, Bullet Male 18-14 .152	9
16	2-00-04626	Terminal, Bullet Female 18-14 .152	2 2
17	3-61-00193	(Red) Wire, 16 ga Cut to suit	10'
17 18		(15-) 1144, 14 gai - 5115 521	,,
1 9	2-00-04479	Connector, 3-Way	1
20	2-00-03418	Terminal, 1/4 FISO	,
21	8-64-00007	Circuit Breaker, 10 AMP	Ť
22		THE THE PERSON NAMED IN TH	•
NS	2-00-04345	Ty-Rap	10

0780-248 RED STROBE LIGHT / 0780-249 AMBER STROBE LIGHT

KEY NO.	PART NUMBER	DESCRIPTION	QTY
2 2 4 5 6 7 8 9 10	8-40-05020 8-40-05036 2-00-00491 2-00-00512 2-00-00605 2-00-03063 2-00-00406 7-81-00147 2-00-00596	Red Strobe Light Amber Strobe Light Grommet, .750 x .375 x .375 x .125 Lock Washer, #10 Int. Nut, Hex MS #10-24 x .375 x .125 Screw, #10-24 x .750 THM Flat Washer, .750 x .281 x .062 Light Support Nut, Hex 1/2-13 x .750 x .437	1 1 2 2 2 2 1
11 12 13 14 15 16 17 18 19 20 21 22	2-00-02312 2-00-00540 7-13-07096 3-61-02014 2-00-04578 2-00-04626 3-61-00193 2-00-00838 2-00-04479 2-00-03418 8-64-00007	Lock Washer, Helical Spring 1/2 Med Retaining Ring, Ext750 Plastic Tab Tye Convoluted Tube, Cut to 9.000° Terminal, Bullet Male 18-14 .152 Terminal, Bullet Fernale 18-14 .152 (Red) Wire, 16 ga Cut to suit Terminal, #10 Ring Connector, 3-Way Terminal, 1/4 FISO Circuit Breaker, 10 AMP	3 3 1 - 2 2 10' 1 1 2
23	2-00-04345	Ty-Rap	10

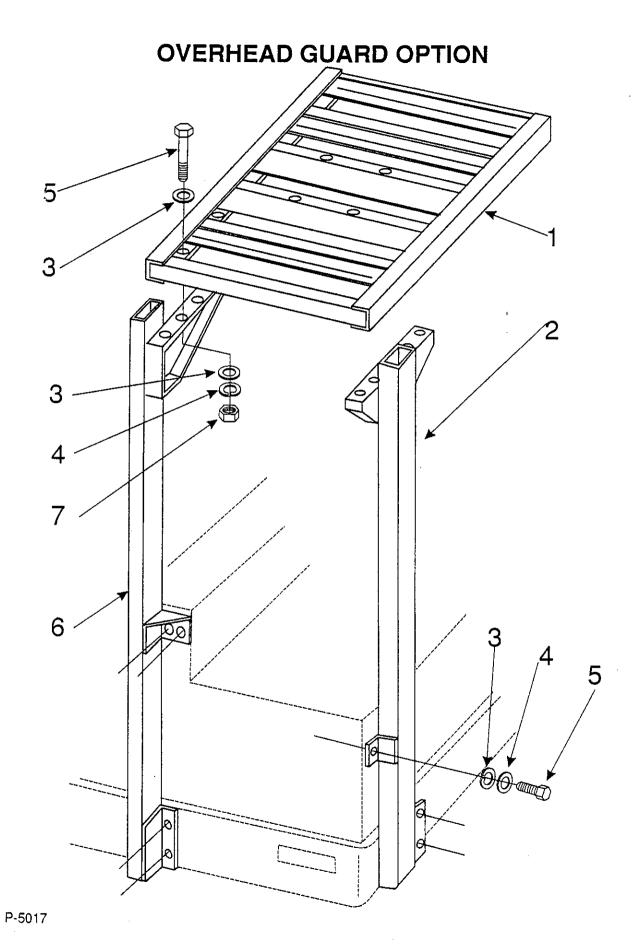
WARNING LIGHT OPTION - OVERHEAD GUARD



0780-252 RED FLASHING LIGHT / 0780-253 AMBER FLASHING LIGHT

	•		
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	2-00-00221	Screw, 1/4-20 x .750 HHC	4
2 3 4	2-00-00518	Lock Washer, Helical Spring 1/4 Med	4
3	8-58-05228	Light Support	1
4	7-13-07096	Plastic Tab Tye	4
5	3-61-02014	Convoluted Tube, Cut to 30.000"	•
6	3-61-02014	Convoluted Tube, Cut to 9.000"	-
7	2-00-04578	Terminal, Bullet Male 18-14 .152	2
8 9	2-00-04626	Terminal, Bullet Fernale 18-14 .152	2 2 2 2
9	2-00-03063	Screw, #10-24 x .750 THM	2
10	2-00-00512	Lock Washer, #10 int.	2
11	2-00-09605	Nut, Hex MS #10-24 x .375 x .125	2
12	2-00- 0406	Flat Washer, .750 x .281 x .062	2 2
15	8-40-55033	Red Flashing Light	ī
15	8-40-55041	Amber Flashing Light	1
17	3-61-00193	(Red) Wire, 16 ga Cut to suit	10'
19	2-00-04479	Connector, 3-Way	ĭ
20 21 22	2-00-03418	Terminal, 1/4 FISO	ĺ
21	8-64-00007	Circuit Breaker, 10 AMP	1
22			
23	2-00-04345	Ty-Rap	10
	0780-254 RED STI	ROBE LIGHT / 0780-255 AMBER STROBE LIGHT	
KEY NO.	PART NUMBER	DESCRIPTION	OTY

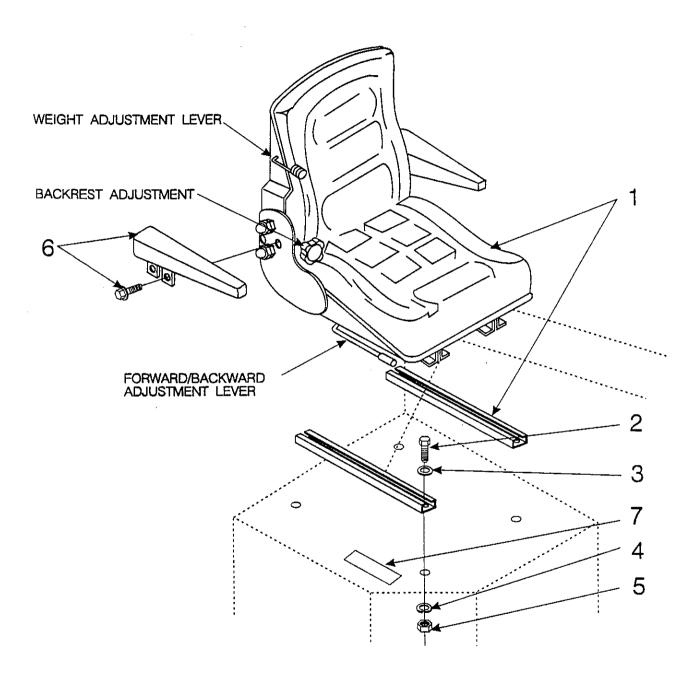
KEY NO.	PART NUMBER	DESCRIPTION	QTY
1 2 3 4 5	2-00-00221 2-00-00518 8-58-05228 7-13-07096 3-61-02014	Screw, 1/4-20 x .750 HHC Lock Washer, Helical Spring 1/4 Med Light Support Plastic Tab Tye Convoluted Tube, Cut to 30.000*	4 4 1 4
6 7 8 9 10	3-61-02014 2-00-04578 2-00-04626 2-00-03063 2-00-00512	Convoluted Tube, Cut to 9.000° Terminal, Bullet Male 18-14 .152 Terminal, Bullet Female 18-14 .152 Screw, #10-24 x .750 THM Lock Washer, #10 Int.	. 2 2 2 2
11 16 16	2-00-00605 8-40-05020 8-40-05036	Nut, Hex MS #10-24 x .375 x .125 Red Strobe Light Amber Strobe Light	2 1 1
17 18 19 20 21 22	3-61-00193 2-00-00838 2-00-04479 2-00-03418 8-64-00007	(Red) Wire, 16 ga Cut to suit Terminal, #10 Ring Connector, 3-Way Terminal, 1/4 FISO Circuit Breaker, 10 AMP	10' 1 1 1 1
23	2-00-04345	Ty-Rap	10



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	7-30-05055	Grid Right Hand Support Flat Washer, 1.000 x .515 x .062 Lock Washer, Helical Spring 1/2 Med Screw, 1/2-13 x 1.250 HHC	1
2	7-30-05059		1
3	2-00-00420		23
4	2-00-02312		16
5	2-00-00240		16
6	7-30-05058	Left Hand Support	1
7	2-00-00596	Nut, Hex 1/2-13 x .750 x .437	8

0780-110 Overhead Guard Option (Includes all the Above)

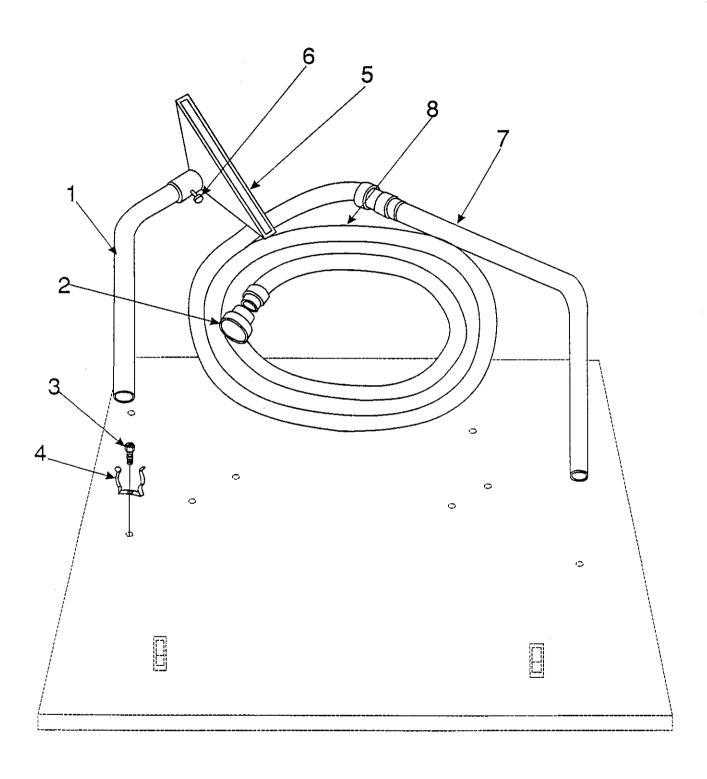
SUSPENSION SEAT OPTION



PART NUMBER	DESCRIPTION	QTY
8-69-00015 2-00-00225	Seat without armrests	1
2-00-00409	Flat Washer, .687 x .343 x .062	4
2-00-02322 2-00-00585	Nut, 5/16-18 x .500 x .265	4 4
8-09-04272 8-18-00313	Armrest Kit (Includes both Armrests) Decal. Seat Adjustment	1
	8-69-00015 2-00-00225 2-00-00409 2-00-02322 2-00-00585	8-69-00015 Seat without armrests 2-00-00225 Screw, 5/16-18 x 1.500 HHC 2-00-00409 Flat Washer, .687 x .343 x .062 2-00-02322 Lock Washer, Helical Spring 5/16 Med 2-00-00585 Nut, 5/16-18 x .500 x .265 8-09-04272 Armrest Kit (Includes both Armrests)

0880-474 Suspension Seat Option (includes all the Above) 1

SQUEEGEE WAND OPTION



KEY NO.	PART NUMBER	DESCRIPTION	QTY
1	0261-026	Lower Wand	1
2	7-03-00044	Hose Adapter	1 .
3	2-00-04312	Screw, #10 - 24 x .625 T/C HH	8
4	7-13-07097	Tool Clip	8
5	0261-028	Squeegee Tool	1
6	7-55-08128	Pin	1
7	0261-027	Upper Wand	1
8	7-33-02213	Hose, 1 1/2 x 15'-0"	1
NS	7-18-00121	Decal, Warning (Located - center of rear bumper) 1	

0780-117 Squeegee Wand Assembly Option (All of the above)

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AMERICAN-LINCOLN RIDER MACHINE "BUMPER-TO-BUMPER" LIMITED WARRANTY

I. COVERAGE

- A. Subject to the terms and limitations stated herein, American-Lincoln warrants, to the original purchaser only, to repair or replace, at its option and upon the terms set out below, this product or any parts thereof (excluding normal maintenance items) which are defective in materials or workmanship, for a period of two (2) years or 2,000 hours of normal operation from the date of purchase, whichever comes first, but not to exceed three (3) years from the date of factory shipment, provided that the product is operated and maintained in accordance with American-Lincoln's Maintenance and Operations Instruction.
- 1. (a) During the first thirty (30) days from the date of purchase, American-Lincoln will provide, without charge, parts and on-site labor (including up to three (3) hours total roundtrip travel time) to remedy a defective product or part.
- (b) During the next eleven (11) months or 1,000 hours (whichever comes first) American-Lincoln will provide, without charge, parts and labor to remedy a defective product or part; however all travel time for on-site remedy and all shipping and freight charges for off-site remedy of the product or parts thereof shall be the sole responsibility of the purchaser.
- (c) During the remainder of the warranty period, as itemized hereinabove, American-Lincoln will provide, without charge, parts to remedy a defective product or part; however all labor, travel time for on-site remedy and all shipping and freight charges for off-site remedy of the product or parts thereof shall be the sole responsibility of the purchaser.
- B. Furthermore, if this product is powered by a liquid-cooled engine, American-Lincoln warrants to the original purchaser only, to provide replacement parts on the liquid cooled engine, which is defective in workmanship, for a period of three years or 2,500 hours (whichever comes first) of normal operation. All labor, travel time, shipping and freight charges shall be the sole responsibility of the purchaser.
- C. In addition to the above, if applicable, American-Lincoln, warrants to the original purchaser only, to repair or replace, at its option and upon the terms set out below, the main frame, debris hopper, solution tank, and the recovery tank, for eight (8) years against failure caused by defects in workmanship or total rust through. For purposes of this coverage, cosmetic deterioration or surface rust does not constitute a failure.

II. EXCLUSIONS

- A. This warranty does <u>not cover normal maintenance parts</u> and labor, including but not limited to, rubber parts, seals, flaps, brushes, engine maintenance parts, hoses, carbon motor brushes, fluids and routine adjustments.
- B. This warranty does <u>not cover damage</u> or failure of the product or any parts thereof which is the result of misuse, negligent operation, handling or repair, or which is the result of modification by any person other than an authorized American-Lincoln service representative.

III. LIMITATIONS

A. AMERICAN-LINCOLN MAKES NO WARRANTIES OTHER THAN THOSE SPECIFIED HEREIN. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND OF FITNESS, FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED. AMERICAN-LINCOLN'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO REPAIR AND/OR REPLACEMENT OF PRODUCTS OR PARTS AS SET OUT HEREIN. AMERICAN-LINCOLN SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY RESULT FROM A PRODUCT OR PART DEFECT OR FAILURE. ANY EXTENSIONS OF OR MODIFICATIONS MADE TO THIS WARRANTY BY A DISTRIBUTOR OF AMERICAN-LINCOLN ARE THE SOLE RESPONSIBILITY OF THE DISTRIBUTOR.

IV. PROCEDURES AND CONDITIONS FOR WARRANTY CLAIMS

- A. AMERICAN-LINCOLN SHALL NOT BE LIABLE FOR REPAIR OR REPLACEMENT OF ANY DEFECTIVE PRODUCT OR PART THEREOF UNLESS AND UNTIL THE ORIGINAL PURCHASER FULFILLS THE FOLLOWING CONDITIONS PRECEDENT TO RECOVERY UNDER THIS WARRANTY:
- 1. The original purchaser shall promptly complete and return the warranty and installation registration form included with the product at the time of the purchase;
- 2. Upon product or part failure, the original purchaser shall promptly provide notice thereof to his nearest authorized American-Lincoln Service Representative; and
- 3. The original purchaser shall permit the product or part to be inspected by American-Lincoln or its authorized representatives, as necessary, and expenses for shipping or travel time shall be borne by the parties itemized in paragraph I hereinabove.

American-Lincoln reserves the right to make changes or improvements to its machines without notice. For best results use only the correct American-Lincoln Service Parts.

Clarke

American-Lincoln®

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