

# INSTALLATION OPERATION MAINTENANCE

18-BB23D2-2

ALL phases of this installation must comply with  
NATIONAL, STATE AND LOCAL CODES

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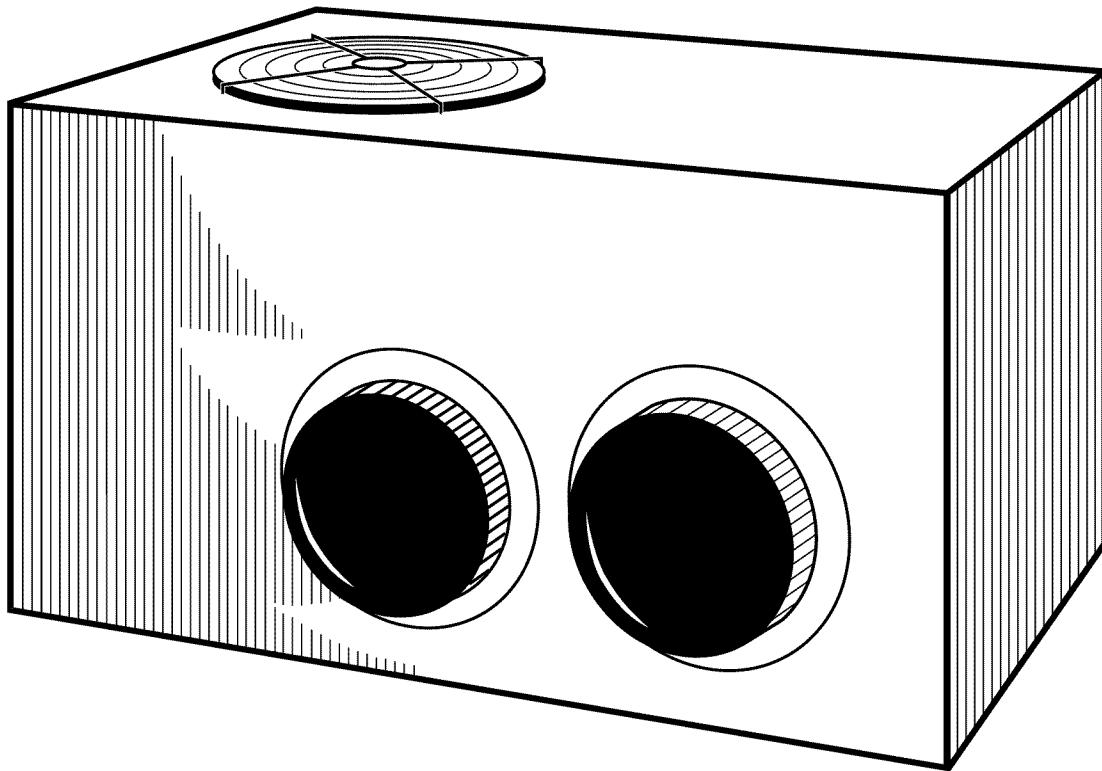
**Model:**

WCM030F1  
WCM036F1  
WCM042F1

## Manufactured Housing Single Package Heat Pump 2-1/2 - 3-1/2 Ton

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**IMPORTANT** — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.



**⚠ WARNING: HAZARDOUS VOLTAGE - DISCONNECT POWER BEFORE SERVICING**

All phases of this installation must comply with the **NATIONAL, STATE & LOCAL CODES**. In the absence of local codes, the installation must conform with **National Electric Code -- ANSI/NFPA 70 or "LATEST REVISION."**

Since the manufacturer has a policy of continuous product and product data improvement, it reserves the right to change design and specification without notice.

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Dwg. No. 31X730378 P01

# GENERAL INFORMATION

**IMPORTANT:** Read this entire manual before beginning installation procedures.

SAFETY NOTICE. THIS INFORMATION IS INTENDED FOR USE BY INDIVIDUALS POSSESSING ADEQUATE BACKGROUNDS OF ELECTRICAL AND MECHANICAL EXPERIENCE. ANY ATTEMPT TO REPAIR A CENTRAL AIR CONDITIONING PRODUCT MAY RESULT IN PERSONAL INJURY AND/OR PROPERTY DAMAGE. THE MANUFACTURER OR SELLER CANNOT BE RESPONSIBLE FOR THE INTERPRETATION OF THIS INFORMATION, NOR CAN IT ASSUME LIABILITY IN CONNECTION WITH ITS USE.

**⚠ WARNING:** HAZARDOUS VOLTAGE - DISCONNECT POWER BEFORE SERVICING

**IMPORTANT:** RECONNECT ALL GROUNDING DEVICES. ALL PARTS OF THIS PRODUCT CAPABLE OF CONDUCTING ELECTRICAL CURRENT ARE GROUNDED. IF GROUNDING WIRES, SCREWS, STRAPS, CLIPS NUTS OR WASHERS USED TO COMPLETE A PATH TO GROUND ARE REMOVED FOR SERVICE. THEY MUST BE RETURNED TO THEIR ORIGINAL POSITION AND PROPERLY FASTENED.

**IMPORTANT:** ALL POWER LEGS MAY NOT BE BROKEN BY CONTACTORS. SEE WIRING DIAGRAM ON UNIT CONTROL BOX COVER.

BEFORE STARTING THE COMPRESSOR, THE CRANKCASE HEATER SHOULD BE ENERGIZED FOR EIGHT HOURS

Read this manual carefully before attempting to install, operate, or perform maintenance on this unit. Installation and maintenance should be performed by qualified service technicians only.

**NOTE:** "Warnings" and "Cautions" appear at appropriate places in this manual. Your personal safety and the proper operation of this air conditioning product require that you follow them carefully. The manufacturer assumes no liability for installations or servicing performed by unqualified personnel.

## INSPECTION

1. Check for damage after the unit is unloaded. Report promptly, to the carrier, any damage found to the unit. Do not drop the unit.
2. Check the unit's nameplate to determine if the unit is correct for the intended application. The power supply must be adequate for both the unit and all accessories.
3. Check to be sure the refrigerant charge has been retained during shipment. The 1/4" flare pressure taps are located by the furnace compartment access panel.

## LOCATIONS AND RECOMMENDATIONS

Installation of the unit should conform to local building codes or, in the absence of local codes, to the ANSI/NFPA No. 70-1987 National Electrical Code or "Latest Revision." Canadian installations must conform to CSA and local codes.

Select a location that will permit unobstructed airflow into the condenser coil and away from the fan discharge and permit unobstructed service access into the compressor compartment. Suggested airflow clearances and service clearances are given in Figures 1 and 2.

- Select a location that will permit unobstructed airflow into the outdoor coil and away from the fan discharge. The discharge air from the outdoor fan must be unrestricted for a minimum of three (3) feet above the unit. Any reduction of the unit clearances recommended may result in condenser coil starvation or the recirculation of warm condenser air. Actual clearances which are inadequate should be reviewed with a local sales representative. If the unit is located under an overhang, provisions must be made to deflect the warm discharge air from under the overhang. See Figures 1 and 2. The unit must also be situated to permit easy and unrestricted access for service.
- Install internal accessories to the unit at the shop if practical.
- Position the unit so roof-run-off water does not pour directly onto the unit.
- CAUTION MUST ALWAYS BE TAKEN TO AVOID PERSONAL INJURIES AND/OR DAMAGE TO THE EQUIPMENT.
- In locations with deep snows raise the unit a minimum of 12 inches off the deck, slab, or pad. This will reduce the chance of the coil being blocked snow. The water that occurs during the defrost cycle has a better chance of flowing from the vicinity of the unit.

- Avoid locating the unit where snow drifts. This will reduce the times when it is necessary to remove snow from around the unit. Snow accumulations should be removed from the sides of the unit for best efficiency.
- Consider installing a snow drift barrier around the unit. This will prevent a build up of snow on the sides of the unit. The barrier should be of sufficient distance from the unit to prevent restriction of airflow to and from the unit.
- Locate the unit so that the water vapor discharges upward during the defrost cycle and does not condense on windows and fog them or cause icicles to form on the roof overhangs.
- Elevation minimums must be observed for drain line "trap" and ventilation to the under side of the unit.
- All duct work inside the structure should be adequately insulated.
- All duct work outside of the structure must be insulated and weatherproofed in accordance with local codes. If supplementary heat is added, the duct connectors should be of a flame retardant material.
- Access and service clearances for the unit must be given careful consideration when locating the duct entrance openings. Figure 1 provides unit dimensions.
- All fabricated outdoor ducts should be as short as possible.
- Be sure the hole(s) in the structure is large enough to accommodate the ducts and the insulation surrounding them. See Figure 1.

- For outdoor, ground level applications the unit must be mounted on a solid, level foundation that is not adjoined to the structure because sound and vibration may otherwise be transmitted to the structure.
- Field supplied mounting pads should be used beneath the unit to prevent transmission of vibration to the occupied structure.
- Select a location that will minimize the length of the supply and return ducts.
- Select a location where external water drainage cannot collect around the unit.

- Give consideration to shade, appearance, and noise.

**CLEARANCES**

The recommended clearances for single-unit installations are illustrated in Figures 1 and 2. These minimum requirements are not only an important consideration when determining unit placement, but they are also essential to ensure adequate serviceability, maximum capacity, and peak operating efficiency.

Any reduction of the unit clearances indicated in this illustration may result in condenser coil starvation, or the recirculation of warm condenser air.

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## INSTALLATION

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### GROUND LEVEL -- HORIZONTAL UNITS

For ground level installations, the unit should be positioned on a pad the size of the unit or larger. The unit must be level on the pad. The pad must not come in contact with the structure. Be sure the outdoor portion of the supply and return air ducts are as short as possible.

Proceed with the installation as follows:

1. Place the unit on the pad and the five (5) rubber isolators provided.

2. Attach the supply and return air ducts to the unit.
3. Insulate any ductwork outside of the structure with at least 2 inches of insulation and weatherproof. There must be a weatherproof seal where the duct enters the structure.
4. Complete the installation according to the instructions in the following sections of this manual.

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## DUCTWORK

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All conditioned air ductwork should be insulated to minimize heating and cooling duct losses. Use a minimum of two (2) inches of insulation with a vapor barrier. The outside ductwork must be weatherproofed between the unit and the building.

When attaching ductwork to a horizontal unit, provide a flexible watertight connection to prevent noise transmission from the unit to the ducts. The flexible connection **must** be indoors and made out of heavy canvas.

**NOTE: Do not draw the canvas taut between the solid ducts.**

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## FILTER INSTALLATION

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### AIR FILTERS

Filters are to be used with the **WCM030-042F** heating/cooling units. The basic unit does not have filters in it. However, a filter frame accessory is offered that will allow filters to be installed within the unit.

Otherwise a filter rack must be installed by the installer in the duct work.

Affix the filter label supplied with the unit adjacent to the filter area.

**TABLE 1**

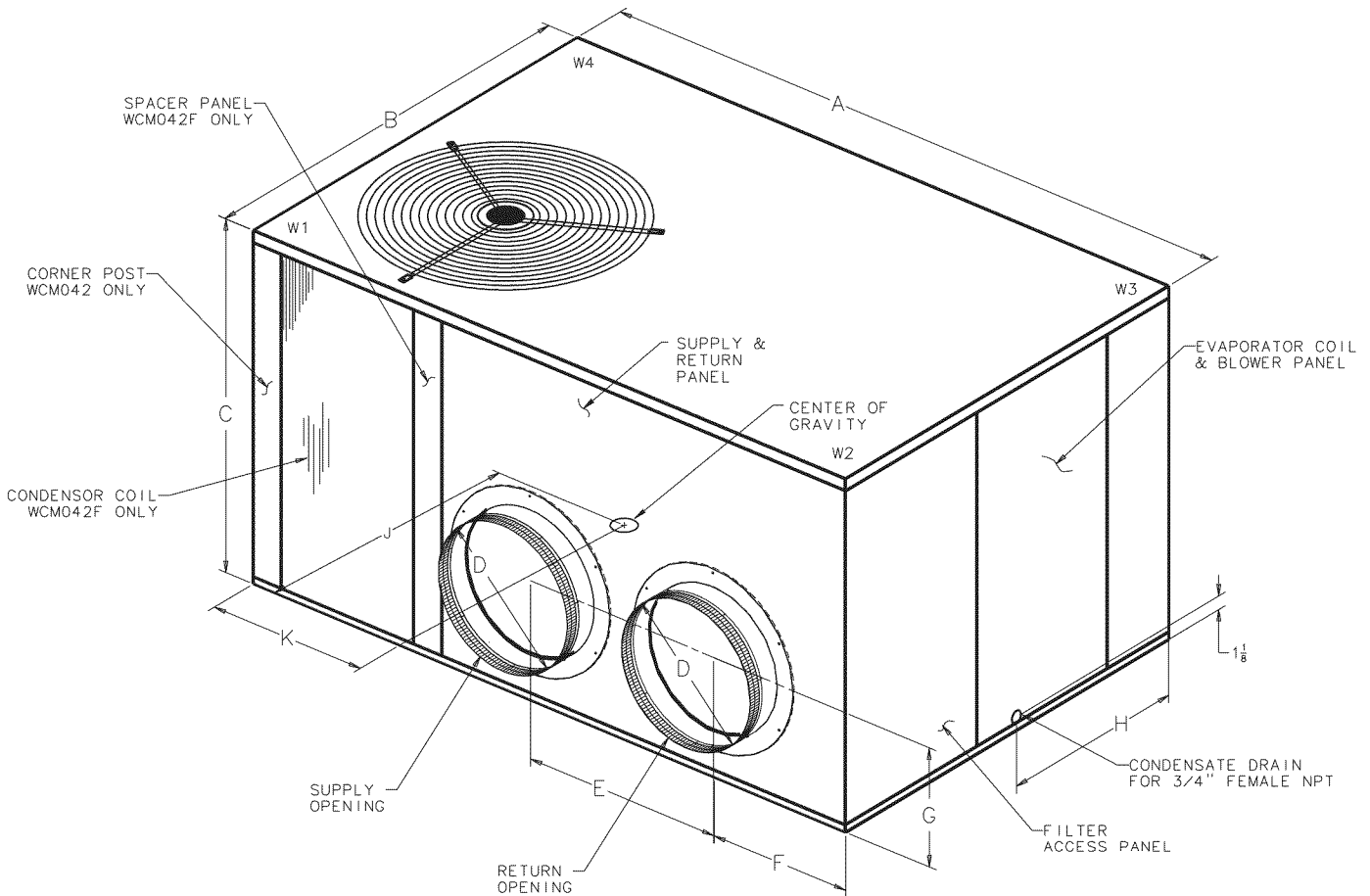
UNIT	NOMINAL CFM	FILTER* (Sq Ft) SIZE	FILTER RESISTANCE
WCM030F	1000	3.33	0.05
WCM036F	1200	4.00	0.05
WCM042F	1400	4.67	0.05

\*Filters must be installed in the return air system. The above square footages are based on 300 F.P.M. face velocity. If permanent filters are used, size per mfg. recommendation with clear resistance of 0.05"WC.

# DIMENSIONAL DATA

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## WCM030-042F OUTLINE - REAR

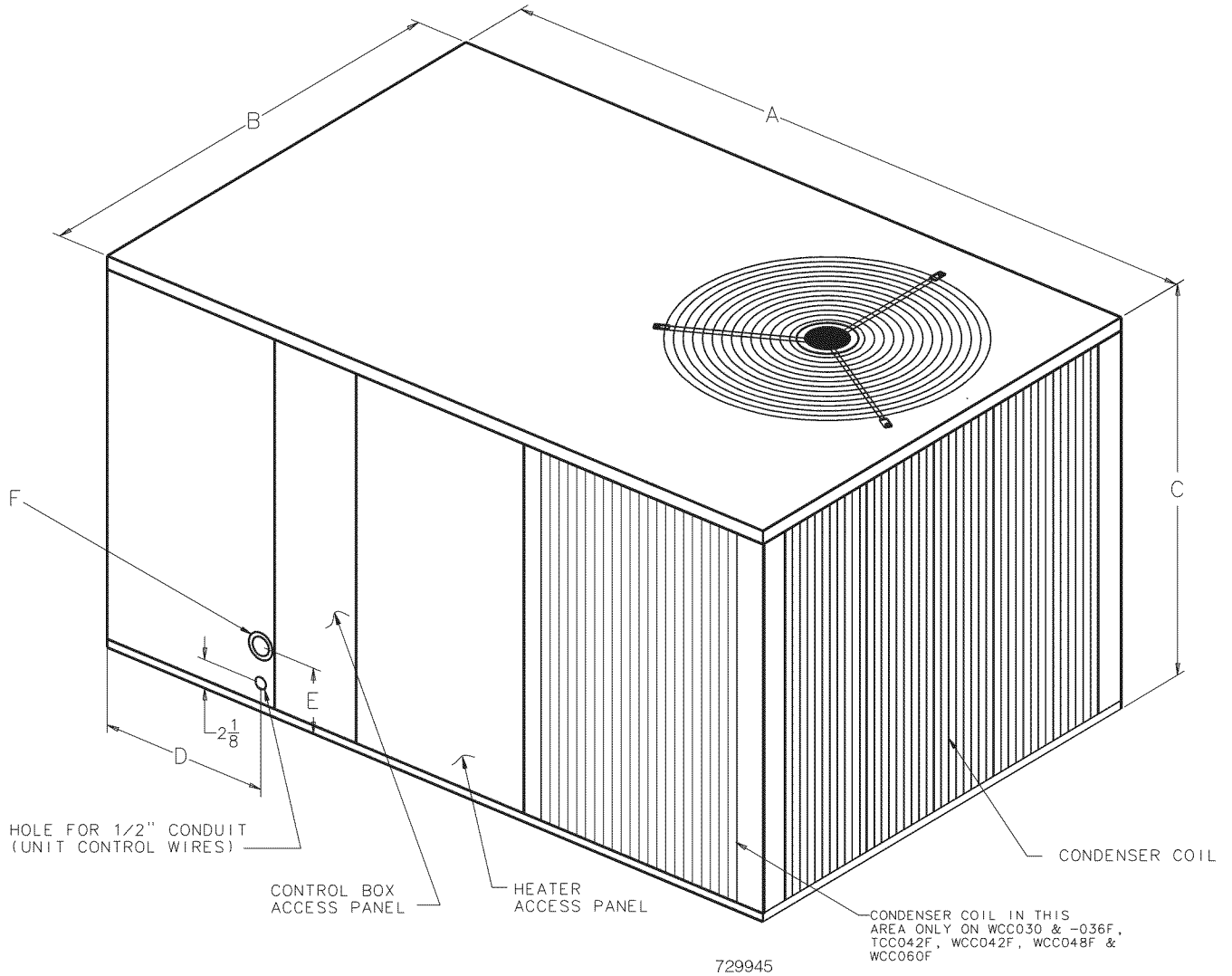


MODEL	CORNER WEIGHT (LBS)				UNIT WEIGHT	A	B	C	D	E	F	G	H	J	K
	W1	W2	W3	W4											
WCM030F	77	65	89	105	336				12	17-1/8	12-5/16			20-13/16	25-5/16
WCM036F	97	76	85	108	366	55-1/4	36	29-3/16	12	17-1/8	12-5/16	10-1/16	17	19	24-3/16
WCM042F	94	73	80	104	351				14	17-1/4	11-3/16			18-13/16	24

# DIMENSIONAL DATA

②

## WCM030-042F OUTLINE - FRONT



RECOMMENDED SERVICE CLEARANCE	
BACK	6.0"
LEFT SIDE	30.0"
RIGHT SIDE	24.0"
FRONT SIDE	30.0"

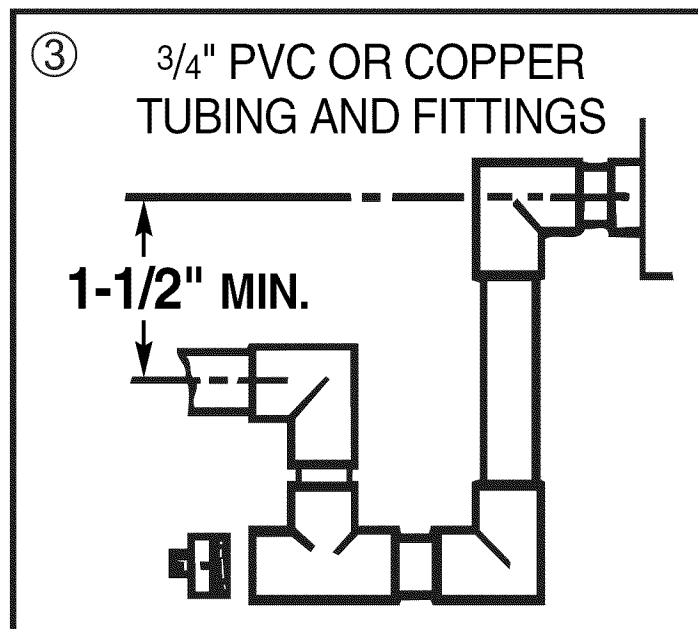
MODEL	A	B	C	D	E	F
WCM030F WCM036F WCM042F	55-1/4	36	29-3/16	12-15/16	4-7/8	KNOCKOUTS FOR 3/4" AND 1-1/4" CONDUIT

## CONDENSATE DRAIN PIPING

A 3/4-inch female NPT condensate drain connection is provided on the evaporator access panel end of the unit. See Figure 4. Provide a trap and fill it with water before starting the unit to avoid air from being drawn through. Follow local codes and standard piping practices when running the drain line. Pitch the line downward away from the unit. Avoid long horizontal runs. See Figure 3.

**NOTE:** Do not use reducing fittings in the drain lines. The condensate drain must be:

- Made of 3/4" pipe size.
- Pitched 1/4" per foot to provide free drainage to convenient drain system.
- Trapped.
- Must not be connected to closed drain system.



## ELECTRICAL WIRING

### ELECTRICAL CONNECTIONS

Electrical wiring and grounding must be installed in accordance with local codes or, in the absence of local codes, with the National Electrical Code ANSI/NFPA 70, Latest Revision.

### ELECTRICAL POWER

It is important that proper electrical power be available for the unit. Voltage variation should remain within the limits stamped on the unit nameplate.

### DISCONNECT SWITCH

Provide an approved weather-proof disconnect either on the side of the unit or within close proximity and **within sight of the unit**.

### OVER CURRENT PROTECTION

The branch circuit feeding the unit must be protected as shown on the unit rating plate.

### POWER WIRING

The power supply lines must be run in weathertight conduit to the disconnect and into the bottom of the unit control box. Provide strain relief for all conduit with suitable connectors.

Provide flexible conduit supports whenever vibration transmission may cause a noise problem within the building structure.

Be sure all connections are made tight. See Figure 4.

**NOTES:** For branch circuit wiring (main power supply to unit disconnect), wire size for the length of run should be determined using the circuit ampacity found on the unit nameplate and the N.E.C.

For more than 3 conductors in a raceway or cable, see the N.E.C. for derating the ampacity of each conductor.

**GROUNDING: THE UNIT MUST BE ELECTRICALLY GROUNDED IN ACCORDANCE WITH LOCAL CODES OR THE NATIONAL ELECTRIC CODE.**

**NOTE:** Ground the unit internally as provided. See wiring diagram for location.

### CONTROL WIRING (CLASS II)

Low voltage control wiring should not be run in conduit with power wiring unless Class 1 wire of proper voltage rating is used. Route the thermostat cable or equivalent single leads of No. 18 AWG colored wire from the thermostat subbase terminals through the rubber grommet on the unit. See Figure 2 for the control entry location. Make connections as shown on the unit wiring diagram and in Figure 4.

Do not short thermostat wires since this will damage the control transformer.

Recommended wire sizes and lengths for installing the unit thermostat are provided in Table 2. The total resistance of these low voltage wires must not exceed one (1) ohm. Any resistance in excess of 1 ohm may cause the control to malfunction because of the excessive voltage drop.

**TABLE 2**

WIRE SIZE	MAXIMUM LENGTH (Ft)
18	75
16	125
14	200

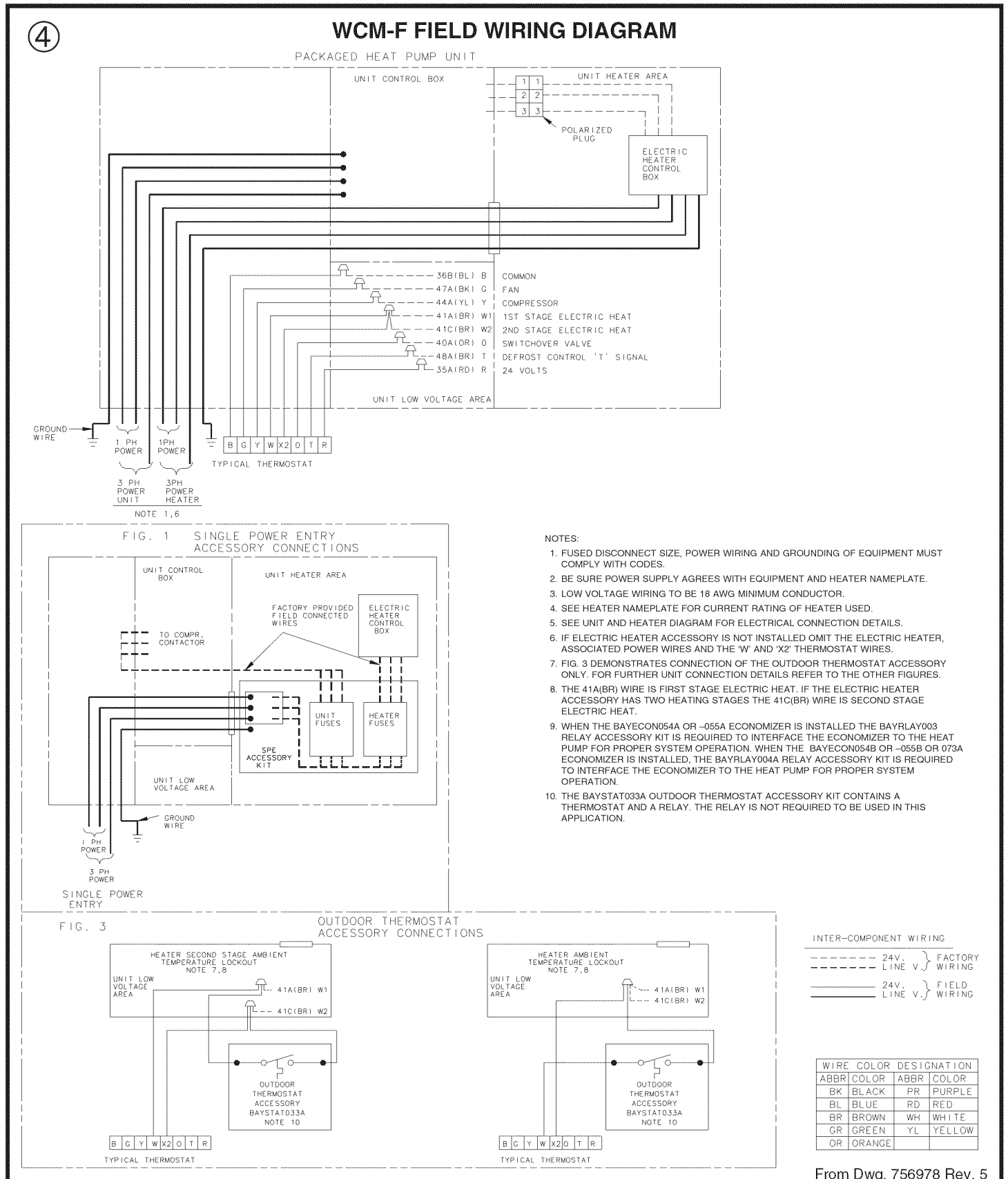
### THERMOSTAT HEAT ANTICIPATOR

The thermostat heat anticipators should be set to equal the amperage draw of the W1 thermostat circuit.

**IMPORTANT:** Upon completion of wiring check all electrical connections, including factory wiring within the unit. Make sure all connections are tight. Replace and secure all electrical box covers and access doors before leaving the unit or turning on the power to the unit.

After all electrical wiring is complete, **set the thermostat system switch in the OFF position so that the compressor will not run** and then apply power by closing the system main disconnect switch. This will activate the compressor sump heat. Do not change the

Thermostat System Switch until power has been applied long enough to evaporate any liquid R-22 in the compressor. It is recommended that the sump heater be energized for eight (8) hours prior to starting.



From Dwg. 756978 Rev. 5

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# START - UP

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## PRE-START QUICK CHECKLIST

- Is the unit properly located and level with the proper clearance?
- Is the duct work correctly sized, run, taped, insulated, and weatherproofed with proper unit arrangement. See Ductwork Installation section.
- Is the condensate line properly sized, run, trapped, and pitched?
- Is the filter of the correct size and number? Is it clean and in place?
- Is the wiring properly sized and run according to the unit wiring diagram?
- Are all the wiring connections, including those in the unit, tight?
- Has the unit been properly grounded and fused with the recommended fuse size? See Wiring Data.
- Is the thermostat level, correctly wired, well located, and set for the proper heat anticipation?
- Have the air conditioning systems been checked at the service ports for charge and leak tested if necessary?
- Do the condenser fan and indoor blower turn free without rubbing, and are they tight on the shafts?
- Has the indoor blower speed been determined and the proper speed been set? See the Unit Wiring Diagram.
- Has all work been done in accordance with applicable local and national codes?
- Are all covers and access panels in place to prevent air loss and safety hazards?

## STARTING THE UNIT IN THE COOLING MODE

**CAUTION:** Before starting the system on the cooling cycle, turn the thermostat switch to OFF and close the unit disconnect switch. This procedure energizes the compressor crankcase heater, vaporizing any liquid refrigerant in the crankcase. This is a precaution against foaming at startup which could damage the compressor bearings. **Allow the heater to operate a minimum of eight (8) hours.**

**NOTE:** See the section on "Sequence of Operation" for a description of the cooling operating sequence.

To start the unit in the cooling mode, set the thermostat system switch to COOL and move the thermostat COOL indicator to a setting below room temperature. The condenser (outdoor) fan motor compressor and evaporator (indoor) fan motor will operate automatically.

## OPERATING PRESSURES

After the unit has operated in the cooling mode for a short period of time, install pressure gauges on the gauge ports of the discharge and suction line valves. Check the suction and discharge pressures and compare them to the normal operating pressures provided in the unit's *SERVICE FACTS*.

**NOTE:** Do not use the pressures from the unit's *SERVICE FACTS* to determine the unit refrigerant charge. The correct charge is shown on the unit nameplate. To charge the system accurately, weigh in the charge according to the unit nameplate.

## VOLTAGE

With the compressor operating, check the line voltage at the unit. The voltage should be within the range shown on the unit nameplate. If low voltage is encountered, check the size and length of the supply line from the main disconnect to the unit. The line may be undersized for the length of the run.

## COOLING SHUT DOWN

Place the system selector in the OFF position or reset thermostat at a setting above room temperature.

Do not de-energize the main power disconnect except when unit is to be serviced. Power is required to keep the heat pump compressor warm and boil off refrigerant in the compressor.

## STARTING THE UNIT IN THE HEATING MODE

**NOTE:** See the section on "Sequence of Operation" for a description of the heat pump heating operating sequence.

Check to make sure all grilles and registers are open and all unit access doors are closed before start-up.

Slowly set the thermostat above room temperature until achieving a first stage call for heat and place the fan switch in the AUTO or ON position.

## HEATING SHUT-DOWN

Place the system selector switch at OFF or place the heating selector lever at a setting below room temperature.



# SEQUENCE OF OPERATION

## Heat Pump -- General

Operation of the unit heating and cooling cycles is automatic when the system is in the **HEAT** or **COOL** functions. (The optional automatic changeover thermostat, when in the **AUTO** position, automatically changes to heat or cool with an appropriate room temperature change.) The fan switch can be placed in the **ON** position, causing continuous indoor fan operation. The fan switch may also be placed in the **AUTO** position causing fan operation to coincide with heating or cooling run cycles.

## Cooling Mode

With the disconnect in the **ON** position, current is supplied to the sump heater and control transformer. The sump heater supplies heat to the compressor to prevent liquid refrigerant from accumulating in the compressor during the off cycle.

The thermostat temperature switch (**TSC-1**) closes completing the 24 volt circuit from terminal "**R**" to terminal "**O**" energizing the switchover valve solenoid coil (**SC**). (Nothing else occurs.)

Second Stage Cooling (after a 0.7°F to 1.5°F temperature rise): The thermostat temperature switch (**TSC-2**) closes completing the 24 volt circuit from terminal "**R**" to terminal "**Y**" energizing the compressor contactor (**MS**) and to terminal "**G**" to energize the fan relay (**F**). The **MS-1** and **MS-2** contacts close simultaneously energizing the compressor, and outdoor fan motor. The **F-1** contact closes and energizes the indoor fan motor. When the (**TSC-2**) switch closes, the cooling anticipator is bypassed.

## Heating Mode

The thermostat heating switch (**TSH-1**) closes completing the 24 volt circuit from terminal "**R**" to terminal "**Y**" energizing the compressor contactor and to terminal "**G**" to energize the fan relay (**F**). When (**TSH-1**) closes, the heat anticipator (**HA**) is energized. (The heat anticipator provides heat to the thermostat bimetal during operation of the heat pump or resistance heat cycle. The switchover valve (**SC**) is not energized due to the voltage drop across the heat anticipator.) The **MS-1** and **MS-2** contacts close simultaneously and energize the compressor, and the outdoor fan motor. At the same time, the **F-1** contacts close and energize the indoor fan motor and the **F-2** contacts provide a fan interlock for the heater control circuit.

Second Stage Heating (after a 0.7°F to 1.5°F temperature drop): The thermostat heating switch **TSH-2** closes and completes a 24 volt circuit from terminal "**R**" to terminals "**W**" and "**U**" which are bussed together and thereby energizes the blue light on the thermostat.

## Emergency Heat

Positioning the emergency resistance heat switch (**RHS**) in the thermostat to the **ON** position will de-energize the refrigerant system and the supplementary heat will come on through the second stage heating contact (**TSH-2**) of the thermostat. Prior to this, the first stage heating contact (**TSH-1**) would have closed the circuit to the indoor blower, which will continue to run through the emergency heat cycle and will stop when **TSH-1** is satisfied and opens. A red light indicator is visible when the switch is set to emergency heat.

# Electronic Time and Temperature Defrost

## Defrost Cycle

The electronic defrost board is a combination time/temperature device. It is designed to control the removal of frost and ice from the outdoor coil of a heat pump when coil temperatures are low.

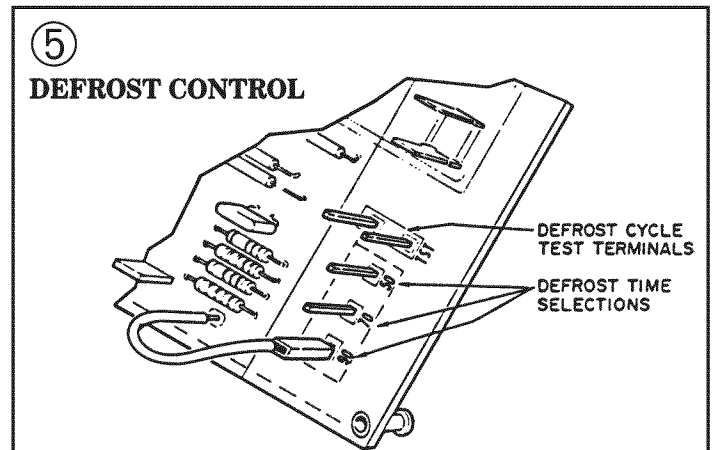
Defrosting of the coil is initiated at a pre-selected time interval, provided the outdoor coil is below the preset initiation temperature. One of three time intervals (50, 70, or 90 minutes) may be chosen, allowing the installer to adjust the time for his particular climate. In humid and northern climates, for example, the time interval may need to be shorter than in dry climates.

The electronic defrost board terminates the defrosting cycle when the outdoor coil temperature rises to the preset termination temperature or after a preset defrost time has passed, regardless of wind velocity. This helps ensure that the heat pump stays in defrost only as long as is necessary to remove the frost and ice from the outdoor coil.

**OPERATION:** Power to the defrost board (**DFC**) is provided when the temperature sensing switch (**DT**) on the outdoor coil is closed. Defrost time interval is accumulated with starts and stops of the wall thermostat's call for heating. At the end of the chosen time interval, assuming the temperature sensing switch is closed, a defrost cycle starts. When the defrost cycle starts, the contacts on the defrost board close thereby energizing the switchover valve relay (**SOV**) and the electric heater contactor. A normally closed contact on the defrost board opens the circuit to the outdoor fan motor (**ODM**). The defrost cycle is terminated when the temperature sensing switch opens or the 10 minute override interrupts the defrost period.

On termination of the defrost cycle, the timing period is reset.

## Defrost Control Board



**TEST FEATURE:** The test feature is provided for use by the installer or serviceman to verify that the electronic defrost board is operating properly. To initiate a defrost cycle, the two **TST** pins are shorted together until the cycle has been initiated. All timing functions are shortened to 11.7, 16.4, or 20.3 seconds for the 50, 70, and 90 minute time interval settings, respectively. After defrost initiation, the short across the two **TST** pins **MUST BE REMOVED IMMEDIATELY**, or the defrost period will last only 2.3 seconds. Defrost is terminated as described in the **OPERATION** section.

# MAINTENANCE

## ROUTINE MAINTENANCE BY OWNER

You can do some of the periodic maintenance functions for your **WCM-F** unit yourself; this includes replacing the disposable or cleaning the permanent air filters, cleaning the unit cabinet, clearing the condenser coil, and conducting a general unit inspection on a regular basis.

**Be sure to inspect them at least once each month when the system is in constant operation.** (In new homes, check the filters every week for the first four (4) weeks.)

If you have disposable-type filters, replace them with new filters of the same type and size. **Do not attempt to clean disposable filters.**

Permanent-type filters can be cleaned by washing them with a mild detergent and water. Make sure that the filters are thoroughly dry before re-installing them in the unit (or duct system).

**NOTE:** It may be necessary to replace permanent filters annually if washing fails to clean the filter or if the filter shows signs of deterioration. Be sure to use the same type and size as was originally installed.

## OUTDOOR COIL

Unfiltered air circulates through the unit's outdoor coil and can cause the coil's surface to become clogged with dust, dirt, etc. To clean the coil, vertically (i.e., with the fins) stroke the coil surface with a soft-bristled brush. Be sure to keep all vegetation away from the condenser coil area.

## MAINTENANCE PERFORMED BY SERVICEMAN-- COOLING SEASON

To keep your unit operating safely and efficiently, the manufacturer recommends that a qualified serviceman check the entire system at least once each year and any other time that you feel one is needed. Your serviceman should examine these areas of your WCM-F unit:

- filters (for cleaning or replacement)
- motors and drive system components
- safety controls (for mechanical cleaning)
- electrical components and wiring (for possible replacement and connection tightness)
- condensate drain (for cleaning)
- unit duct connections (to see that they are physically sound and sealed to the unit casing)
- the unit (for obvious unit deterioration)

## MAINTENANCE PERFORMED BY SERVICEMAN-- HEATING SEASON

Complete the unit inspections and service routines described below at the beginning of each heating season.

- Visually inspect the unit to ensure that the airflow required for condenser coil is not obstructed from the unit.
- Inspect the control panel wiring to verify that all electrical connections are tight and that the wire insulation is intact.

**▲ WARNING:** TO PREVENT INJURY OR DEATH DUE TO ELECTRICAL SHOCK OR CONTACT WITH MOVING PARTS. LOCK UNIT DISCONNECT SWITCH IN OPEN POSITION BEFORE SERVICING UNIT.

The following warning complies with State of California law, Proposition 65.

**▲ WARNING:** This product contains **fiberglass wool insulation!** Fiberglass dust and ceramic fibers are believed by the State of California to cause cancer through inhalation. Glasswool fibers may also cause respiratory, skin, or eye irritation.

## PRECAUTIONARY MEASURES

- Avoid breathing fiberglass dust.
- Use a NIOSH approved dust/mist respirator.
- Avoid contact with the skin or eyes. Wear long-sleeved, loose-fitting clothing, gloves, and eye protection.
- Wash clothes separately from other clothing: rinse washer thoroughly.
- Operations such as sawing, blowing, tear-out, and spraying may generate fiber concentrations requiring additional respiratory protection. Use the appropriate NIOSH approved respirator in these situations.

## FIRST AID MEASURES

**Eye Contact** - Flush eyes with water to remove dust. If symptoms persist, seek medical attention.

**Skin Contact** - Wash affected areas gently with soap and warm water after handling.

A150988P01

**LIMITED WARRANTY  
HEAT PUMP  
WCC, WCD, WCH, WCM and WSC  
Models Less Than 20 Tons for Residential Use\*  
(Parts Only)**

This limited warranty is extended by American Standard Inc., to the original purchaser and to any succeeding owner of the real property to which the Heat Pump is originally affixed, and applies to products purchased and retained for use within the U.S.A. and Canada.

If any part of your Heat Pump fails because of a manufacturing defect within five years from the date of the original purchase, Warrantor will furnish without charge the required replacement part. Any local transportation, related service labor, diagnosis calls, refrigerant and related items are not included.

If the sealed motor-compressor fails because of a manufacturing defect within five years from the date of original purchase, Warrantor will furnish without charge the required replacement compressor. Any local transportation, related service labor, diagnosis calls, refrigerant and related items are not included.

This limited warranty does not cover failure of your Heat Pump if it is damaged while in your possession, failure attributable or caused by unreasonable use of the Heat Pump and/or failure to properly maintain the Heat Pump as set forth in the Use and Care manual.

This limited warranty applies to product installed on or after 10/1/2001 where product is manufactured after 1/1/2000. This limited warranty is not retroactive to any installations prior to 10/1/2001 or on product produced prior to 2000.

**THE LIMITED WARRANTY AND LIABILITY SET FORTH HEREIN ARE IN LIEU OF ALL OTHER WARRANTIES AND LIABILITIES, WHETHER IN CONTRACT OR IN NEGLIGENCE, EXPRESS OR IMPLIED, IN LAW OR IN FACT, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR USE, AND IN NO EVENT SHALL WARRANTOR BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

Some states do not allow limitations on how long an implied limited warranty lasts or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Parts will be provided by our factory organization through an authorized service organization in your area listed in the yellow pages. If you wish further help or information concerning this limited warranty, contact:

American Standard Inc.  
Troup Highway  
Tyler, TX 75711-9010  
Attention: Manager, After Sales Support  
  
GW-611-4001

\* This limited warranty is for residential usage of this equipment and not applicable when this equipment is used for a commercial application. A commercial use is any application where the end purchaser uses the product for other than personal, family or household purposes.

**LIMITED WARRANTY**  
**HIGH EFFICIENCY HEAT PUMP**  
**WCZ, WCY, WCX, WCC, WCD, WCH, WCM AND WSC**  
Models Less Than 20 Tons for Commercial Use\*  
(Parts Only)

This warranty is extended by American Standard Inc., to the original purchaser and to any succeeding owner of the real property to which the Heat Pump is originally affixed, and applies to products purchased and retained for use within the U.S.A. and Canada. There is no warranty against corrosion, erosion or deterioration.

If any part of your Heat Pump fails because of a manufacturing defect within one year from the date of the original purchase, Warrantor will furnish without charge the required replacement part.

In addition, if the sealed motor-compressor fails because of a manufacturing defect within the second through fifth year from the date of original purchase, Warrantor will furnish without charge the required replacement compressor. Warrantor's obligations and liabilities under this warranty are limited to furnishing F.O.B. Warrantor factory or warehouse replacement parts for Warrantor's products covered under this warranty. Warrantor shall not be obligated to pay for the cost of lost refrigerant. No liability shall attach to Warrantor until products have been paid for and then liability shall be limited solely to the purchase price of the equipment under warranty shown to be defective.

**THE WARRANTY AND LIABILITY SET FORTH HEREIN ARE IN LIEU OF ALL OTHER WARRANTIES AND LIABILITIES, WHETHER IN CONTRACT OR IN NEGLIGENCE, EXPRESS OR IMPLIED, IN LAW OR IN FACT, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR USE, AND IN NO EVENT SHALL WARRANTOR BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

Some states do not allow limitations on how long an implied warranty lasts or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

American Standard Inc.  
Troup Highway  
Tyler, TX 75711-9010  
Attention: Manager, After Sales Support

GW-604-4800

\* This warranty is for commercial usage of said equipment and not applicable when the equipment is used for a residential application. Commercial use is any application where the end purchaser uses the product for other than personal, family or household purposes.

