ESCG

802.11 a/b/g

WLAN-Client Adaptor and Bridge

Manual



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Overview

The ESCG is intended to connect devices with ethernet or serial interfaces to a Wireless Local Area Network (WLAN) corresponding to the 802.11 a/b/g standard. The ESCG connects over the ethernet interface all devices in its LAN segment with a LAN that is accessible over WLAN.

The ESCG can receive and transmit data over its serial port which are exchanged over LAN or WLAN with other devices, i.e. annother ESCG or a computer with a suitable software.

Functional blocks:



Illustration 1 Block schematic

The core of the ESCG is a 32bit network processor that controls all functions.

The interfaces:

- 1) Mini-PCI-Socket
- 2) Ethernet-Interface 10/100 MBit + auto MDI (auto crossover function)
- 3) 1 or 2 serial interfaces with 6 status lines each
- 4) optional: Relay contact and AUX input with optocouple

The ethernet port has a RJ45 input. Because of the auto MDI functionality the ESCG can be attached to a HUB or the LAN port of a computer with standard patch cables. The ESCG recognizes the cable polarity and automatically connects the right signal lines.

The serial port is a 9 pin female D-SUB connector. The pinout makes it possible to connect to a computer COM port with a 1 to 1 serial cable, the exact pinout is shown in Illustration 1 above.

The power supply should be 8 – 30VDC / 3W. At 12VDC the input current is 250mA.

Back and front view:



Illustration 2 Connections and LEDs

LED	Function				
On	Green always on when power is on				
WLAN	Red blinking searching for RF-connection (scanning)				
	Steady green	found a suitable Access-Point and established			
		a connection			
	Green blinking	802.1x Authentification is in process			
	Green + red bli	inking			
		RF activity (receive or transmit)			
LAN	Off	no link is recognized			
	Green	link is established with another LAN device.			
	Green + red bli	inking			
		activity on the LAN interface			
Ser1 (2)	Off	interface is inactive or not connected to the			
		other (W)LANcommunication side			
	Green	connected to other serial device.			
	Green + red bli	inking			
		activity on the serial interface (receive or			
		transmit)			

Technical features:

Processor	Tvpe	32bit network processor 250MHz clock
	Memory	256KByte program (internal)
	,	64KByte data (internal)
		4MByte flash (external)
		4MByte SDRAM (external, optional)
Interface	Ethernet	10/100 Mbps fast ethernet auto MDI/MDIX
	Serial 1	RS232 with control lines
		RTS, CTS, DSR, DTR,DCD (input), RI (input)
		(optional as RS485, RS422)
	Serial 2	Same as serial 1 but only RS232
	Mini-PCI	Socket for RF cards with Atheros chipsets
		(AR5112, AR5113)
	Relay (optional)	Relay contact
		can be operated over LAN or WLAN
		Connection with circular M8-4pin connector
	AUX input (optional)	Isolated input with optocouple
LEDS	LEDs	- Power (green)
		- WLAN (green, red)
		- LAN (green, red)
		SEP2 (green, red)
		- SEnz (green, red)
Power supply	Connector	Standard: DC jack (2.1mm pin / 5.5mm hole)
		optional: Circular M8-3pin connector with screw locking
	Power consumption	< 2.5W (typ.) < 3W (max.)
	Voltage range	Standard: 8-30V non isolated
		optional: 18-72V or 9-36V isolated
Temperature		operating 0 - 70 °C (32 - 158 °F)
range		storage -20 - 80 ℃ (-4 - 176 °F)
Dimensions	Board	120x100x20mm
	Case	standard: 125x105x40mm
	Weight	approx. 500g

WLAN - Interface:

WLAN	Encryption	64, 128bit WEP, AES
	Security	802.11i WPA + WPA2 (Wifi Protected Access) (PSK/TKIP)
		802.1x (EAP-TLS, EAP-PEAP), LEAP
	Data rates	802.11b 11, 5,5, 2 & 1 MBit/Sec.
		802.11g 54, 48, 36, 24, 18, 12, 9, 6 MBit/Sec.
		802.11a 54, 48, 36, 24, 18, 12, 9, 6 MBit/Sec.
	Frequencies	ISM band: 2.400 MHz to 2.483 MHz
		U-NII band: 5.150 MHz to 5.350 MHz (ETSI, RegTP indoor)
		5.470 MHz to 5.725 MHz (ETSI, RegTP outdoor)
	Channala	800 11b/a:
	Channels	002.110/y. ETSI: 1-13. (3 non ovorlanning)
		802 11a
		ETSI: 12 non overlapping (5 150-5 350 & 5 470-5 725 MHz)
		2101. 12 holi ovenapping (3.150 3.550 & 3.470 3.725 kill2)
	Power output	802.11b/g: 18dBm peak
		802.11a: 18 or 17dBm

First Time Setup

To set up the ESCG it has to be connected with a patchcable to the ethernet interface of a computer. Because of the auto MDI/MDIX capability, you can use a straight or crossover patchcable.

After applying power, the green "Link LED" on the RJ45 connector shines when a link is detected. The yellow "100 MBit LED" indicates whether the connection is capable of 100 MBit.

The "LAN" LED on the front panel shines green when a connection has been established over the ethernet. The "WLAN" LED on the front panel will be blinking red because usually no suitable WLAN is recognized.

The ESCG-Config Program

To do the "first time setup" the ESCG has to be connected via the LAN-Interface to the computer (PC) that runs the ESCG-Config-Program.



Illustration 3 arrangement to configure the ESCG

You have to observe:

- The connected PC should have an fixed IP address. (no DHCP)
- The LAN-Interface at the PC must be detected as connected. Check the parameter of the LAN-Interface with the "ipconfig"-command.
- If the LAN-Interface of the PC is correctly recognized then press the "refesh"-button of the ESCG-config-program.
- An active firewall could prevent the communication the ESCG.

After the start the ESCG-Config-Program ascertained all network interfaces that are active at the PC. After that the ESCG-Config-Program sends broadcast UDP requests to all these Interfaces. The registered answers of the ESCG devices are shown in a list.

)) File	ESCG C	Config Vers.: 3.20										<u>_0×</u>
F	Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second generation Image: Second gen											
	۱o.	Name	SN	Vers.	IP-Address	ESCG-MAC	SSID	AP Mac / Name	Signal	Bitrate	Key	Ch.
	1	ESCG_AP	800000	1.02d	192.168.170.240	00:0b:6b:4e:49:c1	ESCG_AP_WLAN				WPA	13
	2	ESCG Test	809991	2.15m	192.168.170.108	00:90:4b:dd:53:a9	ESCG_AP_WLAN	00:0b:6b:4e:49:	48	54MBit	WPA2	13
	3	ESCG am OKI	800295	2.15g	192.168.170.152	00:0b:6b:37:4f:0a	ESCG_AP_WLAN	00:0b:6b:4e:49:	44	54MBit	WPA2	13
			J					station ESCG a	am OKI four	nd		1.

Illustration 4 screenshot of the ESCG-Config-Program

All located ESCG-Devices are shown in list with there station names, firmware versions and addresses. The WLAN connection is also shown with a signal quality value. The value can be interpreted as follows:

Signal >= $40 \rightarrow$ connection very good Signal >= $30 \rightarrow$ connection good Signal >= $20 \rightarrow$ connection is ok, but the ESCG starts to search for better AP's. Signal < $20 \rightarrow$ connection restricted, the bit rates will be lowered.

Reset to factory default

The factory default settings can be restored by pressing the reset button located on the front panel for a longer period. After about 5 seconds the LEDs "SER1" and "SER2" starts blinking red and green alternately. By keeping the button depressed the factory default values are restored. After finishing all LEDs except the "ON" LED are turned off. Now the reset button can be released.

main factory default values:

SSID =	"ESCG_WLAN"
WEP =	OFF
WPA =	OFF
MODE=	802.11b/g
IP =	192.168.178.100
Netmask =	255.255.255.0
SER1+2 :	off
802.1x user:	"admin"
802.1x password:	"password"

Parameter setting via WEB interface

Information page

General information regarding firmware versions and status reports



Illustration 5: Information page

On the left hand side are links to different setup and info pages.

- Information the page above(Illustration 5)
- APs Shows a table with all access points currently seen by the ESCG (Illustration 6).
- Wireless WLAN interface setup (SSID, mode, frequencies etc.) (Illustration 7)
 - Encryption setup (WPA, WEP) (Illustration 8)
- Admin reboot ESCG

Security

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- reset all parameters to default.
- firmware updates
- configure IP-address, subnet mask, gateway IP
- configure setup options

- enter username and password (Illustration 9)

- serial Port 1 setup of serial port 1 (Illustration 13)
- serial Port 2 setup of serial port 2

Access Point page

Information on all access points currently available to the ESCG.



Illustration 6: Access Point page

Wireless page

Configuring the WLAN interface

			1	Switch the WLAN radio on or off
ESCO 802.11 a/			77	Wireless mode Infrastructure = Connect to AP Ad hoc = peer to peer connection
WLAN Br	idge ent Basic Wireless On this page you can not take effect until th	erprise communications		SSID, Service Set Identifier. Name of the WLAN network. This name must be the same as the access points SSID
NPs Vireless Security Admin Advanced Serial Port 1	Wireless On/Off	© ON C OFF	Χſ	Transmission rate. Best = automatic depending on signal strength.
<u>ierial Port 2</u>	Wireless Mode	Enable/Disable wireless port. © Infrastructure © Ad-hoc Select 'Infrastructure' to connect to a wireless (AP) Access Point, select 'Ad-hoc' to connect to another bridge or wireless station.		802.11 mode.
	Wireless Network Name (SSID)	ESCG_WLAN This is the name of the wireless access point that this staion will associate to. Leave this field blank to associate to any access point.		802.11b = 2.4GHz 11MBit 802.11g = 2.4GHz 54MBit 802.11b/g = 2.4GHz 11 + 54MBit 802.11a = 5GHz 54MBit
	Transmission rate (Mbits/s)	Best (automatic) This is the speed at which the station will transmit data. Normally you should select 'best' here, although if your wireless network is unusually noisy or quiet you may wish to use a fixed low or high rate. Note that the actual TX rate (values in brackets) is doubled	15	AP Density: influences the roaming behaviour
	802.11 Mode	Mixed 802.11g and 802.11b	1	Super mode: is not supported
	AP Density Super mode	Jow Select the accesspoint density to control the behaviour when roaming between AP's. The selected value defines the signal threshold where the device starts canning for other AP's.	1	Country Select the country in which the ESCG is used. This determines the number of available channels.
	Country	Select super mode.		Antenna mode
	Antenna Mode 802.11a Frequency	This setting controls the allowed frequencies and channels. Diversity Select 'diversity' when you use 2 Antennas or 'single' when you use 1 Antenna. Rand 1+2+3	P	single = when one antenna is used diversity = when two antennas are used. With two antennas the radio can select the antenna that delivers the heat signal
	Bands	Select the frequency band(s) where the accesspoint(s) will work. Band 1 = 5.150-53.250 GHz Channel 34-48 Band 2 = 5.250-5.350 GHz Channel 52-64 Band 3 = 5.470-5.725 GHz Channel 100-140		802.11a Frequency Bands: possible channel restriction for the 5GHz (802.11a) operation.
	Channel	2.412 GHz - CH 1 This is the radio channel that the bridge will use in ad-hoc mode. Note that 802.11g and 802.11g use only 2.4 GHz channels, and 802.11a uses only 5 GHz channels.		Channel This channel has to be selected in ad hoc mode only

Illustration 7: Wireless page

By clicking the "Save" button all changes on this page are stored. Use "Cancel" to undo any changes. After clicking "Save" the program prompts the user to make a reboot. This should be done after all necessary changes on all pages have been made.

Security page

Setting up the security options

If the user selects the 802.1x authentication the PSK or the WEP-Keys don't have to be defined because the ESCG and the Radius-Server will determine these parameters automatically.

ESCO	G L .			
802.11 a/b	o/a TU	INKWERK)		
WLAN Bri	dae ant			
	Security and E	erprise communications		
<u>Information</u> APs	On this page you can not take effect until th	e bridge is rebooted.		
<u>Wireless</u> Security Admin Aduanced		Save Cancel	\int	Enable authentication with radius server
<u>Serial Port 1</u> Serial Port 2	802.1x con Enable 802.1x t	figuration o require stations to use Authentification over EAP.		Select authentication method 1
	802.1× Authentifikation FAP Mode			EAP-PEAP EAP-TLS
	802.1× user	Select the 802.1x Method. admin		LEAP (CISCO spec.)
	802.1× password	Autouridation (Username and Password
	WPA config Enable WPA Aut authentication.	uration thenticator to require stations to use high grade encryption and		
	WPA Enable			Enable WPA and select WPA
	WPA Mode	WPA Select the WPA Mode.		mode WPA = encryption with RC4 WPA2 = encryption conforming to
	Cipher Type	TKIP		AES
	PSK	Enter a text pass phrase between 8 and 63 characters.	$\overline{\ }$	Select cipher type
	WEP config WEP is the wire key(s) into the hex digits into a each key box. A If you leave a k	uration less encryption standard. To use it you must enter the same bridge and the access point. For 64 bit keys you must enter 10 ach key box. For 128 bit keys you must enter 26 hex digits into hex digit is either a number from 0 to 9 or a letter from A to F. ey box blank then this means a key of all zeros.		PSK = Pre Shared Key for authentication with access point
	Enable WEP	Check this box to enable WEP. For the most secure use of WEP, also set authentication type to "Shared Key" when WEP is		
	Default WEP ke to use	enabled WEP Key 1 Select the key to be used as the default key. Data transmissions are always encrypted using the default key. The		Default WEP key for data transmission
	Authentication	other keys can only be used to decrypt received data. Open Select the type of authentication used when connecting to an access point. 'Open' is used if anyone can connect to the AP.		Authentication type for registration with an access point
	WEP key length	'Shared key' is used if both devices must know the encryption key. 'Network EAP' is only used in combination with 'EAP-LEAP' \$ 64 bit (10 hex digits)		WEP key length 64 bit or 128 bit
	WEP key 1			Enter keys as hex digits
	WEP key 2			10 digits for 64 bit WEP
	WEP key 3			26 digits for 128 bit WEP
	WEP key 4			There must be at least the one key that is defined as default WEP key

Illustration 8: Security page

Admin page

Setting up administration rights and configure basic features, update firmware

octang c	p dummou	alion rights and configure basic realines	, u	
ESC	G 🖌			
802.11 a	/b/g	unkwerk))		
WLAN B	ridge ent	erprise communications		
Information APs Wireless Security	Administration On this page you can or "static" mode, the IP a by a DHCP server on y all settings to their fact bridge for the new sett	onfigure the IP address used by the Web server running on this bridge. For ddress settings are given here. For "DHCP" mode, these settings are supplied our network. You can also change the password, reboot the bridge, or reset ory defaults. If you have changed any settings it is necessary to reboot the ings to take effect.		
Admin Advanced	Device Control			
<u>Serial Port 1</u> Serial Port 2	Clicking the button bel change most configura	ow will immediately reboot the device. A reboot is necessary in order to tion options.		
		Reboot		ESCG neu starten
	Clicking the button bel device will reboot. Not to change the address	ow will reset all configuration options to their factory default values and the that the IP address of the device will also be reset and it may be necessary in your browser to access this website again.		
		Reset Configuration		
	Firmware Upgrad To upgrade the firmwa button below.	le re, enter the name of the firmware upgrade file, and click on the upgrade		Restore ESCG configuration to default values
	File to upload:	Durshaushan	\sim	Select firmware file
		Ducisucien		Upload firmware to ESCG
	The upload may tak	e up to 60 seconds.		Dovico namo:
		Save Cancel	\int	This is a name to identify the ESCG by external configuration and IP address lookup programs,
	Device nam	•		i.e. the locator program. This is not the SSID
	Device name	ESCG		
		as the SSID. It is okay to leave this blank if you are not using these programs.	Ч	IP address:
	IP settings			assigned the IP address from a
	IP Address Mode	© Static © DHCP Select 'DHCP' to get the IP settings from a DHCP server on your network. Select 'Static' to use the IP settings specified on this page.		DHCP server on the network. By selecting "Static" the IP address is fixed. In this case the
	Default IP address	192.168.170.108		network mask has to be definded and possibly the default gateway.
	Default subnet mask	Type the IP address of your bridge 255.255.255.0 The subnet mask specifies the network number portion of an IP		
	Default gateway	address. The factory default is 255.255.255.0. 192.168.170.249 This is the IP address of the gateway that connects you to the internet.	Π	Enable more configuration options: IP Config over UDP 41233: assignment of an IP-Address over
	Config optio	ons		the LAN-Interface (special function)
	IP Config over UDP 41233			Telnet-Config: Configuration
	Telnet-Config	Check this box to enable AutoIpConfig.		(TCP-Port 23). Is Interface is
	UDP 9094	Check this box to enable Telnet-Config.		compatible to the ESC-Config- Programm of the older 11MBit-
	disable wireless	Check this box to enable Config over UDP-Port 9094.		ESC device UDP 9094 Config: Konfiguraions-Option via UDP-
	config	L Check this box to disable config over WLAN		Port 9094 disable wireless config: for
	Bridging op	tions		security reasons it is possible to
	disable Bridge	Check this box to disable the connection of the LAN Connector to the WLAN System.		WLAN.
	Security) ¦	Onting to block the bridging
	User name	This is the user name that you must type when logging in to these web		funktion of the ESCG. This could be useful when the ESCG only
	Administrator password			works as a serial client adapter. The configuration via LAN-
		This is the password that you must type when logging in to these web pages. You must enter the same password into both boxes, for confirmation		Interface is not blocked with this option.
			Ч	Enter user name and password to protect the ESCG from unauthorized access

Illustration 9: Administration page

Advanced page

The advanced page offers more detailed options to define the behaviour of the ESCG in the WLAN environment.

Cloning

The cloning parameter defines the MAC address of the ESCG's radio. Usually the ESCG leaves the MAC address at the manufacturers value. All devices connected to the WLAN over the ESCG's ethernet port use this MAC address for communication.

The ESCG keeps a table where the original MAC address of the connected device is linked to its IP address. If a data package arrives at the ESCG on the ethernet port, the ESCG first checks if there is an entry in its table with the source MAC address of this device. If the answer is no, this MAC address is added to the table.

Next it checks if there is an entry for the target MAC address.

If the answer is yes it means that the receiver of this data packet is located on the wired side of the ESCG and therefore there is no need to send it over the wireless radio.

If the answer is no, the source MAC address is replaced by the radio's MAC address and the data package is sent over the radio to the WLAN

If the ESCG receives a data package from the WLAN, it first extracts the target IP address. Next it looks up the corresponding MAC address in its table. This MAC address is placed in the data package which is then sent over the ethernet port to the connected devices.

With this method several devices can be connected to the ESCG.

This procedure only works in LAN's / WLAN's that use the IP protocol. If other protocols are used, the ESCG can be forced to transfer the MAC address of the first data packet that arrives on the ethernet port to the radio. This method is called cloning. It ensures that all data packages intended for the connected device are received by the ESCG. The ESCG can forward the data to the ethernet port without any further processing. This method allows only one device to be connected to the ESCG ethernet port. This strategy is activated by selection the option "Eth. Client (var)".

With the option "Eth. Client (fixed)" the user can defined a MAC address that the ESCG will use for the WLAN Connection.

Advanced bridging

Check this box to disable the data exchange between ESCG and WLAN. Some WLAN-Systems don't accept that 2 different IP addresses are working with the same MAC-Address. If you check this box, only the IP-Address of the Client that is connected to the LAN-Port will appear on the WLAN side. The configuration of the ESCG over WLAN is not possible with this setting.

Roaming

Roaming is the term for automatically changing to another access point when the ESCG recognizes a decreasing RF signal level when leaving the covered area of the current access point and a better level with another AP available.

For this purpose the ESCG keeps a table with a list of access points from which it is receiving signals (beacons).

To receive these beacons the ESCG has to tune to the different channels and listen for incoming signals for a certain amount of time. This hampers the regular data traffic which the ESCG has to process. Therefore this procedure is handled in different ways depending on the current signal level.

To make this procedure even more effective, the user can restrict the channels where the ESCG is allowed to look for beacons of other access points

Ethernet Port

Check this option to enable manual settings for the ethernet port.

DHCP-Relay-Agent

Check this option to enable the DHCP-Relay-Agent of the ESCG. This is useful if the connected clients at the ethernet port of the ESCG are using DHCP.

-sco	-	
		unkwerk)
02.11 a/	b/g ■	
LAN DI	Advanced	terprise communications 🔍
rmation	On this page you ca will not take effect u	n configure the advanced 802.11a/g wireless settings. Any new settings intil the bridge is rebooted.
unity unity		Save Cancel
<u>anced</u> al Port 1 al Port 2	Cloning	
	Cloning mode	♥ WLAN Card ^C Eth. Client (var.) ^C Eth. Client (fixed) This feature controls the MAC Address of the Bridge as seen by other devices (wired or winders). MAC Address from the first Ethernet client that transmits data through the Bridge will be used. This setting is useful if there is only one Ethernet device connected to the Bridge. If act to "Ethernet Client (fixed)", the MAC Address that is given in the Parameter "Fixed Client MAC" will be used. If acts to "Address of the WLAN Card will
	Fixed Client MAC	
	Advanced	bridging
	detach ESCG	. 🗆
	IP from WLAN	Check this box to disable the data exchange between ESCG and WLAN. Some WLAN-Systems don't accept that 2 different 1P addresses are working with the same MAC-Addr. If you check this box, only the IP-Address of the Client that is connected to the LAN-Port WLAP with "ESCG-Comfig" or WEB is still possible when you define the Uthernet-Client-IP-
	Ethernet Clier IP	It 0.0.0.0 IP Address of the Client connected to the LAN-Port. Set to "0.0.0.0" if unknown or veriable
	Alternative webserver po	rt 80
		Alternative webserver port for the web interface via WLAN http://ClientIP:AlternativePort
	Advanced	wireless
	Scan dwell Fragmentation	20 This is the sine in millisecondes that the device is waiting for answers after the sending of requests to accesspoints. The longer this time the longer a complete scan of all channels takes. The valid range is 10200. Default is 20ms 12000
	threshold	Transmitted wireless packets larger than this size will be fragmented to maintain performance in noisy wireless networks. The valid range is 25665535. Values larger than about 1560 will prevent fragmentation from taking name
	RTS threshold	Transmitted wireless packets larger than this size will use the RTS/CTE provide the second se
	Burst time	0 Set the time duration here for transmission burst mode, in microseconds. The valid range is 0.45535 with 0 to disable bursting. Burst mode can increase data throughput by occupying transme of deverted millisteneous (if is 3000) "local values are in the range of deverted millisteneous (if is 3000) "local values are in the
	Beacon perio	d 100 In adhoc mode beacons are sent out periodically. This is the number of milliseconds between each beacon. The valid range is
	802.11d	Check this box to enable support for receiving regional
	Roaming	and the second point.
	Channels for Roaming	Set the channels which the infrastructure system (AP's) use. So
	Ethernet F	separated with '; Port
	Manual Confi	3 🗆
	Bitrate Duplex Selection	Check this box to enable manual settings for the ethernet port. © 10 Mbit/s © 100 Mbit/s © half duplex © full duplex
	LAN Cable Type	straight through Crossed
	DHCP Rela	ay Agent
	DHCP Relay Agent	Enable DHCP Relay Agent for the devices conneced to the LAN Port.

Illustration 10: Advanced page

Serial interface setup

The ESCG can have one or two serial interfaces, depending on the options. Each interface is configured on its own WEB page.

Network configuration

There are different modes available for the use of the serial interfaces:

1) TCP/IP server mode:

In this mode the ESCG opens a socket in a "listen mode", which means that it is waiting on a certain port (local port) for a connection. The ESCG only holds one connection at a time. In this mode only the port number has to be specified.

2) TCP/IP client mode:

In this mode the ESCG actively opens a TCP connection on the specified port of another network node. This node can be another ESCG or a computer which is waiting for a connection on the specified port. In this mode the port number and the IP address of the connected device have to be specified.

3) UDP/IP mode:

In this mode the ESCG is waiting for data on the "local port" which are sent with UDP/IP. The received data are then sent to the "remote port" of the remote IP address. The UDP should be used in circumstances where the communication between the devices is frequently interrupted. It should be considered though that the UDP protocol does not guarantee the correct transfer of data.

4) Printerserver mode:

In this mode the ESCG starts a TCP/IP socket in server mode which is waiting for a connection on port 515. The ESCG is then able to execute print jobs corresponding to RFC1179. If you want to enable a printer with this method under Windows, it has to be set up like the following example:

Example:

Windows setup for a printer connected over LPR

andard-TCP/IP-Portmonitor konfigurieren	? ×	
Porteinstellungen		
Portname: IP_192.168.170.100	IP address ESCG	
Druckername oder -IP-Adresse: 192.168.170.100		
Protokoll	Protocol	
C Raw @ LPR		
Raw-Einstellungen	Portnumber: LPD is always 515	
Pornummer.		
LPR-Einstellungen Werteschlangenneme: PBINTER	Name: ignored by ESCG	
✓ LPR-Bytezählung aktiviert		
SNMP-Status aktiviert		
Communityname: public		
SNMP-Geräteindex: 1		
ОК	Abbrechen	

Illustration 11: Windows TCP/IP port monitor

5) COM server mode:

In this mode the ESCG provides virtual COM ports under Windows. For this purpose a software tool from the company Wiesemann & Theis (<u>www.wut.de</u>) has to be installed. The tool is named "COM Umlenkung. This tool enables the ESCG to connect to serial devices over LAN/WLAN. After installation of the software enter the ESCG IP address and port number.

Comment to the multicast settings

In the Multicast-Mode serial busmembers who are communicating with RS485 interfaces can be connected via the (W)LAN. Depending which task the serial device takes it is possible to configure different modes:

- 1. Slave
- 2. Master
- 3. Multimaster

As a slave the ESCG receives data on the configured multicast address and sends this data to the serial interface. Data that is received from the serial line is sent to the given unicast IP address.

As a master the ESCG receives data from the unicast IP address and transmits data to the multicast IP address.

In multimaster mode all transfers are done via the multicast IP address.

sample application:



Illustration 12: Multicast-mode

"Keep alive" settings

A TCP/IP connection remains open after being established until one of the communicating devices closes the connection. If the physical connection between the ESCG and the other device is interrupted without closing the TCP/IP connection, there is a possibility that the ESCG is not able to reconnect. The TCP/IP socket can be programmed to send an empty data package to the communication partner in regular intervals (keep alive period). If the communication partner supports this mode, it sends a corresponding answer. This answer is proof that the connection is still intact. If there is no answer for a number of times (keep alive probes), the TCP/IP connection is closed and the ESCG starts the TCP/IP socket again.

"Send trigger" configuration

The data received by the ESCG are first temporarily stored. There are different criteria when the stored data will be sent over the LAN/WLAN.

- 1) **Byte trigger**: The user defines a number of Bytes. After reaching that number, the stored data are sent.
- 2) **Timeout**: After receiving a character a timer with the programmed value is started. Each received character restarts the timer. Once the timer has elapsed the stored data are sent.
- 3) **Delimiter**: The user defines a certain character. When this character is received, the stored data are sent.

The parameter "**receive fifo size**" defines the quantity of bytes that can be stored in a ringbuffer before the data is sent to the (W)LAN interface. If you use the ESCG in an application that receives permanently data via the serial interface the "receive fifo size" has to be set to a value between 1024 and 2048 bytes. Because the ESCG needs all the available RAM memory in a situation of authentication with 802.1x (PEAP,TLS) this value is set to a value of 256Bytes by default to save memory space.

Handshake mode

This defines how the communication partners are signalling their ability to send and receive data. With the status lines RTS and DTR the ESCG reports that it is ready to receive. The status lines CTS and DTR are inputs where the communication partner reports its readyness to receive. The signals DCD and RI can be forwarded to the ESCGs LAN/WLAN communication partner.

The ESCG be controlled remote or local to handle the data flow.

The following modes are available to the user:

- 1) **no handshake**: The CTS/DSR signals are not utilized. CTS/RTS are set to active when the serial interface is connected over the LAN/WLAN.
- XON / XOFF : The ESCG sends and receives the control characters XON = 0x11 and XOFF = 0x13. The ESCG sends a XOFF to his serial communication partner when the memory buffer is almost full and a XON when it is almost empty.
- 3) **RTS/CTS**: The ESCG signals that it is ready to receive over the RTS line and recognizes the CTS signal to determine if its serial partner is ready to receive.
- 4) **DTR/DSR**: The ESCG signals that it is ready to receive over the DTR line and recognizes the DSR signal to determine if its serial partner is ready to receive.
- 5) **Remote**: In this mode the ESCG transmits the state of the status lines CTS, DSR, RI and DCD to its LAN/WLAN communication partner. This happens over a different socket (port). This makes it necessary for the user to enter more specifications.

The state of the status lines are described by strings of letters.

A capital letter means the signal is active, a small letter means inactive.

'D' = DSR active	'd' = DSR inactive
'R' = CTS active	'r' = CTS inactive
'C' = DCD active	'c' = DCD inactive
'l' = DSR active	'i' = DSR inactive

The ESCG interprets the received data as follows:

'D' -> set DTR to active 'R' -> set RTS to active 'C' or 'c' and 'l' or 'i' are ignored. 'd' = set DTR to inactive 'r' = set RTS to inactive

6) **3964R**: This is a special protocol which is commonly used for communication with SPS (programmable control systems). This protocol uses special characters and events to signal when it is ready to transmit and receive. Descriptions of this protocol are available in literature.



Illustration 13: Serial interface setup

Power supply connector

Optional the ESCG can be equipped with a circular M8- 3pin connector. The connection is as follows:



Illustration 14 Power supply connector



Wireless LAN and your health

The Funkwerk Enterprise Communications Wireless LAN products, like other radio devices, emit radio frequency electromagnetic energy. The level of energy emitted by Wireless LAN devices however is far much less than the electromagnetic energy emitted by wireless devices like for example mobile phones. Because Wireless LAN products operate within the guidelines found in radio frequency safety standards and recommendations, Funkwerk Enterprise Communications believes Wireless LAN is safe for use by consumers. These standards and recommendations reflect the consensus of the scientific community and result from deliberations of panels and committees of scientists who continually review and interpret the extensive research literature.

Federal Communication Commission Interference Statement

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference at his own expense.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

FCC Caution: Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

The antenna(s) used for this transmitter must be installed to provide a separation distance of at least 20 cm from all persons and must not be co-located or operating in conjunction with any other antenna or transmitter.

This device supports FCC Part 15, subpart E dynamic frequency selection (DFS client without radar detection). For the band 5150–5250 MHz this equipment must be used indoors only to reduce potential for harmful interference to co-channel mobile satellite systems.