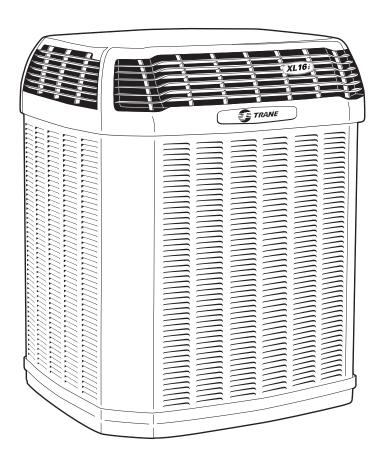


Split System Cooling Product Data

XL16i 4TTX6024, 036, 048 & 060E

2, 3, 4 & 5 Tons





Features and Benefits

- CLIMATUFF™ 2-stage scroll compressor
- Efficiency up to 18.50 SEER
- All Aluminum SPINE FIN™ coil
- WEATHERGUARD™ II top shields unit
- DURATUFF™ weather proof and rust proof base
- **COMFORT** "R"™ mode approved for better comfort indoors
- QUICK-SESS™ cabinet, service access and refrigerant connections with full coil protection
- WEATHERGUARD™ fasteners
- Glossy corrosion resistant finish tarpaulin gray cabinet with anthracite gray top

- Internal compressor high/low pressure & temperature protection
- Liquid line filter/drier
- Low sound with advanced variable speed fan motor
- Service valve cover
- R-410A refrigerant
- From 70 to 100% capacity modulation
- 100% run test in the factory
- Low ambient cooling to 55° as shipped
- Extended warranties available



Contents

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General Data

Product Specifications

Model No. 1	4TTX6024E1	4TTX6036E1	4TTX6048E1	4TTX6060E1	
Electrical Data V/Ph/Hz ②	230/1/60	230/1/60	230/1/60	230/1/60	
Min Cir Ampacity	14	22	29	39	
Max Fuse Size (Amps)	20	35	50	60	
Compressor	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	CLIMATUFF® - SCROLL	
RL AMPS - LR AMPS	10.3 - 52	16.7 - 82	21.2 - 104	28.8 - 152.9	
Outdoor Fan FL Amps	0.74	0.74	2.80	2.80	
Fan HP	1/8	1/8	1/3	1/3	
Fan Dia (inches)	27.6	27.6	27.6	27.6	
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™	
Refrigerant R-410A	9/13-LB/OZ	9/13-LB/OZ	12/9-LB/OZ	12/9-LB/OZ	
Line Size - (in.) O.D. Gas ③	5/8	3/4	7/8	1-1/8	
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8	3/8	
Dimensions H x W x D (Crated)	53.4 x 35.1 x 38.7	57.4 x 35.1 x 38.7	57.4 x 35.1 x 38.7	57.4 x 35.1 x 38.7	
Weight - Shipping	309	316	328	332	
Weight - Net	261	266	291	295	
Start Components	NO	NO	NO	NO	
Sound Enclosure	NO	NO	NO	NO	
Compressor Sump Heat	NO	NO	NO	NO	
Optional Accessories: 4					
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101	
Snow Leg - Base & Cap 4" High	n BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002	
Snow Leg - 4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003	
Hard Start Kit Scroll	BAYKSKT260	BAYKSKT260	BAYKSKT260	BAYKSKT260	
Crankcase Heater Kit	BAYCCHT301	BAYCCHT301	BAYCCHT301	BAYCCHT301	
Extreme Condition Mounting Kit		BAYECMT004	BAYECMT004	BAYECMT004	
Vertical Discharge Air Kit Base 4 BAYVDTA003		BAYVDTA004	BAYVDTA004	BAYVDTA004	
Auto Charge Solenoid Kit	BAYCAKT001	BAYCAKT001	BAYCAKT001	BAYCAKT001	
Refrigerant Lineset 5	TAYREFLN9*	TAYREFLN7*	TAYREFLN3*	TAYREFLN4*	

Certified in accordance with the Air-Source Unitary Heat Pump Equipment certification program which is based on AHRI Standard 210/240.
 Calculated in accordance with N.E.C. Only use HACR circuit breakers or fuses.
 Standard line lengths - 60'. Standard lift - 25' Suction and Liquid line.
 For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0†. (†denotes latest revision)

A-weighted Sound Power Level [dB(A)]

MODEL	SOUND POWER LEVEL [dB(A)]	A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)]							
		63	125	250	500	1000	2000	4000	8000
4TTX6024E	72	43.7	52.6	54.3	62.4	60.4	57	54.1	46.6
4TTX6036E	72	38	50.4	56.8	60.4	59.8	57.2	55.2	49.2
4TTX6048E	73	44.2	50.4	58.9	63.1	63	57.4	53.6	47.4
4TTX6060E	74	42.2	53.8	57.8	66	65.7	57.7	58.4	51.7

Note: Rated in accordance with AHRI Standard 270-2008.

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For accessory description and usage, see page 5.
 * = 15, 20, 25, 30, 40 and 50 foot lineset available.



General Data

Accessory Description and Usage

Rubber Isolators — 5 rubber donuts to isolate condensing unit from mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Extreme Conditions Mounting Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial rooftops, etc.

Low Ambient Cooling — For low ambient cooling below 55° see Application Guide APP-APG013-EN.

AHRI Standard Capacity Rating Conditions

AHRI STANDARD 210/240 RATING CONDITIONS —

- (A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.
- (B) High Temperature Heating 47°F DB, 43°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (C) Low Temperature Heating 17°F DB, 15°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (D) Rated indoor airflow for heating is the same as for cooling.

AHRI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.



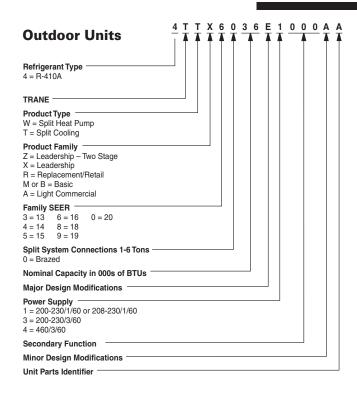


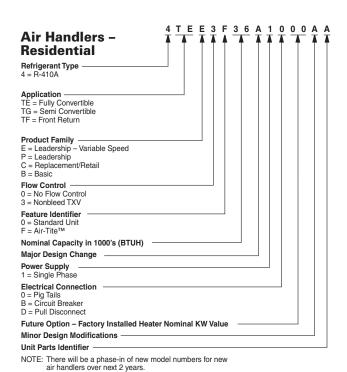


Model **Nomenclature**

6

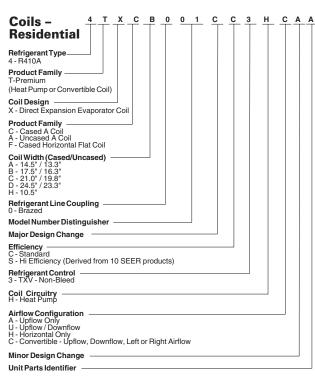
Gas Furnaces





T U D 2 B 0 8 0 A C V 3 2 A A Furnace Configuration TU = Upflow/Horizontal TD = Downflow/Horizontal Type
E = 80% Induced Draft Standard
D = 80% Induced Draft Premium
C = 90% Condensing Standard
X = 90% Condensing Premium
H = 95% Condensing Premium **Number of Heating Stages** 1 = Single Stage 2 = Two Stage 3 = Three Stage Cabinet Width-A = 14.5" Cabinet Width B = 17.5" Cabinet Width C = 21.0" Cabinet Width D = 24.5" Cabinet Width Heating Input 080 = 80,000 MBTUH Major Design Change Voltage
9 = 115 Volts / 60 Hertz / Natural Gas
A = 115 Volts / 50 Hertz / Natural Gas
C = 115 Volts / 50 Hertz / Natural Gas
C = 115 Volts / Natural Gas with Communicating System Control
F = 115 Volts / Natural Gas with Integrated Electronic Filter
D = 115 Volts / Natural Gas with Communicating System Control and Integrated Electronic Filter Air Capacity for Cooling

36 = 3 Ton Standard PSC Motor
H3 = 3 Ton High Efficiency Motor
V3 = 3 Ton Variable Speed Motor **Draft Inducer Speeds** 1 = Single Speed 2 = Two Speed V = Variable Speed Minor Design Change Service Digit - Not Orderable



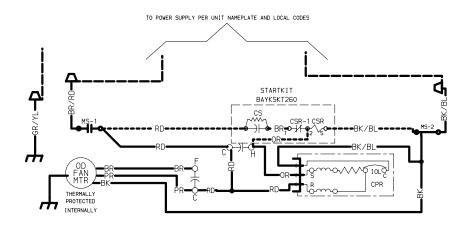


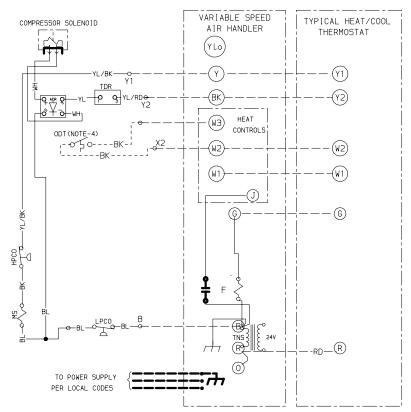
Electrical Data

Schematic Diagrams

(SEE LEGEND)

4TTX6024E, 036E





A/C RECTIFIER FAN CAPACITOR WIRECONNECTOR CPR COMPRESSOR STARTING CAPACITOR CAPACITOR SWITCHING RELAY INDOOR FAN RELAY HIGH PRESSURE CUTOUT SWITCH INTERNAL OVERLOAD PROTECTOR LPCO LOW PRESSURE CUTOUT SWITCH SYSTEM ON-OFF SWITCH COMPRESSOR MOTOR CONTACTOR OUTDOOR ANTICIPATOR OUTDOOR FAN THERMOSTAT ODS OUTDOOR TEMPERATURE SENSOR OUTDOOR THERMOSTAT SWITCH OVER VALVE SOLENOID DISCHARGE LINE THERMOSTAT TIME DELAY RELAY (5 SEC DELAY ON) TNS TRANSFORMER COLOR OF WIRE -COLOR OF MARKER BK BLACK RD RED OR ORANGE BL BLUE WH WHITE GR GREEN BR BROWN YL YELLOW PR PURPLE PK PINK

ALWARNING

HAZARDOUS VOLTAGE!

DISCONNECT ALL ELECTRICAL POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

Failure to disconnect power before servicing can cause severe personal injury or death.

ACAUTION

USE COPPER CONDUCTORS ONLY!
UNIT TERMINALS ARE NOT DESIGNED
TO ACCEPT OTHER TYPES OF CONDUCTORS.
Failure to do so may cause damage
to the equipment.

NOTES:

- 1. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT NAMERIATE.
- 2. POWER WIRING AND GROUNDING OF EQUIPMENT MUST
- COMPLY WITH LOCAL CODES.

 3. LOW VOLTAGE WIRING MUST BE 18 AWG MINIMUM
- CONDUCTOR.
- 4. IF OUTDOOR THERMOSTAT IS NOT USED, CONNECT
- 5. BE SURE THE JUMPER BETWEEN R AND BK IS CUT OR
- REMOVED.
 6. WITH 0 AND Y/Y2 ENERGIZED, INDOOR FAN IS AT 80%
- AIRFLOW.
- 7. WITH 0, Y/Y2 AND BK ENERGIZED, INDOOR FAN IS AT 100% AIRFLOW.

FOR CANADIAN INSTALLATIONS

POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON

SYSTEMS EXCEEDING 150V-TO-GROUND
ATTENTION:NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A
LA TERRE

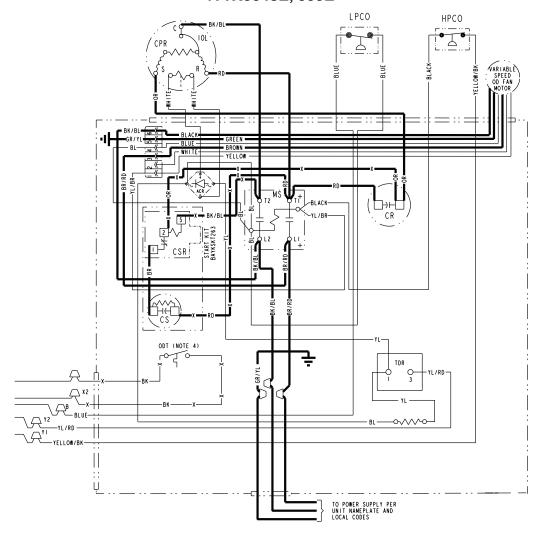


Electrical Data

Schematic Diagrams

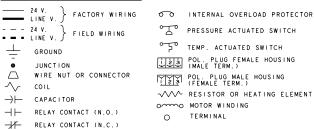
(SEE LEGEND)

4TTX6048E, 060E



LEGEND-EQUIPMENT DIAGRAM

THERMISTOR



PRINTED FROM DI56678 P02



Electrical Data

Schematic Diagrams

LEGEND

```
COLOR OF WIRE

BK/BL BLACK WIRE WITH BLUE MARKER

COLOR OF MARKER

BK BLACK OR ORANGE YL YELLOW

BL BLUE RD RED GR GREEN

BR BROWN WH WHITE PR PURPLE
```

```
FACTORY WIRING
- - - 24 V.
                FIELD WIRING
- - - LINE V. J
-X - FIELD INSTALLED FACTORY WIRING
       GROUND
 _
 0
       JUNCTION
       WIRE NUT OR CONNECTOR
       COIL
       CAPACITOR
\dashv\vdash
       RELAY CONTACT (N.O.)
#
       RELAY CONTACT (N.C.)
 (\\_\)
       THERMISTOR
00
       INTERNAL OVERLOAD PROTECTOR
       PRESSURE ACTUATED SWITCH
       TEMP. ACTUATED SWITCH
       POL. PLUG FEMALE HOUSING (MALE TERM.)
       POL. PLUG MALE HOUSING (FEMALE TERM.)

√✓✓ RESISTOR OR HEATING ELEMENT

OMOTOR WINDING
      TERMINAL
 0
```

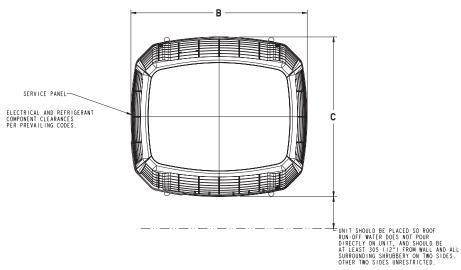
```
CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CAPACITOR
CN WIRE CONNECTOR
CPR COMPRESSOR
CR RUN CAPACITOR
CS STARTING CAPACITOR
CS STARTING CAPACITOR
CS CAPACITOR
CF COMPRESSOR
CF CAPACITOR
CS CAPACITOR
CS
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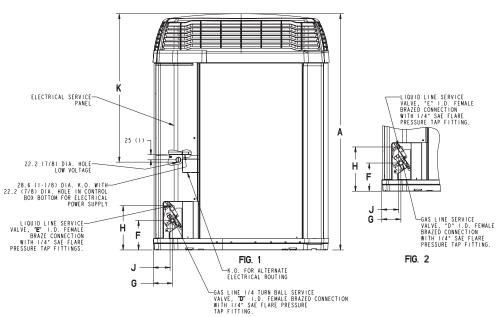


Dimensions

4TTX6 Outline Drawing

Note: All dimensions are in MM (Inches).





MODELS	BASE	Α	В	С	D	Е	F	G	н	J	К
4TTX6024E	4	1267 (49-7/8)	946 (37-1/4)	870 (34-1/4)	5/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)
4TTX6036E	4	1369 (53-7/8)	946 (37-1/4)	870 (34-1/4)	3/4	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	1035 (40-3/4)
4TTX6048E	4	1369 (53-7/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)
4TTX6060E	4	1369 (53-7/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	730 (28-3/4)

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Mechanical **Specifications**

General

The 4TTX6 is fully charged from the factory for matched indoor section and up to 15 feet of piping. This unit is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are AHRI certified. The unit shall be certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G60 galvanized steel and painted with a weather-resistant powder paint on all louvers and panels. Corrosion and weatherproof CMBP-G30 DuraTuff™ base.

Refrigerant Controls

Refrigeration system controls include condenser fan, compressor contactor and high pressure switch. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® 2-stage compressor features internal over temperature and pressure protection and hermetic motor. Other features include: roto lock suction and discharge refrigerant connections, centrifugal oil pump and modular plugs for electrical connections.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. For low ambient cooling below 55° see Application Guide APP-APG013-EN.





