



Installation, Operation, and Maintenance

Gas Unit Heater High Efficiency Propeller Fan



⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.



Warnings, Cautions and Notices

Warnings, Cautions and Notices. Note that warnings, cautions and notices appear at appropriate intervals throughout this manual. Warnings are provide to alert installing contractors to potential hazards that could result in death or personal injury. Cautions are designed to alert personnel to hazardous situations that could result in personal injury, while notices indicate a situation that could result in equipment or property-damage-only accidents.

Your personal safety and the proper operation of this machine depend upon the strict observance of these precautions.

Read this manual thoroughly before operating or servicing this unit.

ATTENTION: Warnings, Cautions and Notices appear at appropriate sections throughout this literature. Read these carefully:

WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It could also be used to alert against unsafe practices.

NOTICE: Indicates a situation that could result in equipment or property-damage only

Important Environmental Concerns!

Scientific research has shown that certain man-made chemicals can affect the earth's naturally occurring stratospheric ozone layer when released to the atmosphere. In particular, several of the identified chemicals that may affect the ozone layer are refrigerants that contain Chlorine, Fluorine and Carbon (CFCs) and those containing Hydrogen, Chlorine, Fluorine and Carbon (HCFCs). Not all refrigerants containing these compounds have the same potential impact to the environment. Trane advocates the responsible handling of all refrigerants-including industry replacements for CFCs such as HCFCs and HFCs.

Responsible Refrigerant Practices!

Trane believes that responsible refrigerant practices are important to the environment, our customers, and the air conditioning industry. All technicians who handle refrigerants must be certified. The Federal Clean Air Act (Section 608) sets forth the requirements for handling, reclaiming, recovering and recycling of certain refrigerants and the equipment that is used in these service procedures. In addition, some states or municipalities may have additional requirements that

must also be adhered to for responsible management of refrigerants. Know the applicable laws and follow them.

WARNING

Proper Field Wiring and Grounding Required!

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE** and **ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in **NEC** and your local/state electrical codes. Failure to follow code could result in death or serious injury.

WARNING

Personal Protective Equipment (PPE) Required!

Installing/servicing this unit could result in exposure to electrical, mechanical and chemical hazards.

- Before installing/servicing this unit, technicians **MUST** put on all Personal Protective Equipment (PPE) recommended for the work being undertaken. **ALWAYS** refer to appropriate MSDS sheets and OSHA guidelines for proper PPE.
- When working with or around hazardous chemicals, **ALWAYS** refer to the appropriate MSDS sheets and OSHA guidelines for information on allowable personal exposure levels, proper respiratory protection and handling recommendations.
- If there is a risk of arc or flash, technicians **MUST** put on all Personal Protective Equipment (PPE) in accordance with **NFPA 70E** or other country-specific requirements for arc flash protection, **PRIOR** to servicing the unit.

Failure to follow recommendations could result in death or serious injury.

ATTENTION: READ THIS MANUAL AND ALL LABELS ATTACHED TO THE UNIT CAREFULLY BEFORE ATTEMPTING TO INSTALL, OPERATE OR SERVICE THESE UNITS! CHECK UNIT DATA PLATE FOR TYPE OF GAS AND ELECTRICAL SPECIFICATIONS AND MAKE CERTAIN THAT THESE AGREE WITH THOSE AT POINT OF INSTALLATION. RECORD THE UNIT MODEL AND SERIAL No.(s) IN THE SPACE PROVIDED. RETAIN FOR FUTURE REFERENCE.

⚠ WARNING**Hazardous Service Procedures!**

The maintenance and troubleshooting procedures recommended in this manual could result in exposure to electrical, mechanical or other potential safety hazards. Always refer to the safety warnings provided throughout this manual concerning these procedures. When possible, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks. Failure to follow all of the recommended safety warnings provided, could result in death or serious injury.

⚠ WARNING**Overheating or Flooding Could Cause Fire or Explosion!**

Overheating or flooding (where any part of the unit heater has been under water) could result in fire or explosion. Should overheating occur, or the gas supply fails to shut off, shut off the manual gas valve to the unit heater before shutting off the electrical supply. Do not use the unit heater if any part has been under water. Immediately call a qualified service technician to inspect the unit heater and replace any gas control which has been underwater. Failure to follow these recommendations could result in death or serious injury.

⚠ WARNING**Hazardous Gases and Flammable Vapors!**

Exposure to hazardous gases from fuel substances have been shown to cause cancer, birth defects or other reproductive harm. Improper installation, adjustment, alteration, service or use of this product could cause flammable mixtures. To avoid hazardous gases and flammable vapors follow proper installation and set up of this product and all warnings as provided in this manual. Failure to follow all instructions could result in death or serious injury.

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Introduction

⚠ WARNING

Safety Alert!

You **MUST** follow all recommendations below. Failure to do so could result in death or serious injury.

For Your Safety

The use and storage of gasoline or other flammable vapors and liquids in open containers in the vicinity of this appliance is hazardous.

If you smell gas:

- 1. Open windows.**
- 2. Do not touch electrical switches.**
- 3. Extinguish any open flame.**
- 4. Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.**

Approved For Use in California

⚠ WARNING

Toxic Hazard!

Install, operate and maintain unit in accordance with manufacturer's instructions to avoid exposure to fuel substances or substances from incomplete combustion which could result in death or serious illness. The state of California has determined that these substances may cause cancer, birth defects, or other reproductive harm.

Installer's Responsibility

Installer Please Note: This equipment has been test fired and inspected. It has been shipped free from defects from our factory. However, during shipment and installation, problems such as loose wires, leaks, or loose fasteners may occur. It is the installer's responsibility to inspect and correct any problems that may be found.

Receiving Instructions

Inspect shipment immediately when received to determine if any damage has occurred to the unit during shipment. After the unit has been uncrated, check for any visible damage to the unit. If any damage is found, the consignee should sign the bill of lading indicating such damage and immediately file claim for damage with the transportation company.

Important: *It is the equipment owner's responsibility to provide any scaffolding or other apparatus required to perform emergency service or annual/periodic maintenance to this equipment.*



Table of Contents

Warnings, Cautions and Notices	2
Model Number Descriptions	6
Indoor Gas Heating Units	6
General Information	7
Description	7
General Safety Information	7
Identification of Parts	8
Unit Dimensions and Weights	10
Installation: Mechanical	12
Air Distribution	12
Clearances	13
Nozzle Assembly	14
Installation: Piping	16
Gas Supply Piping	16
Pipe Sizing	16
Pipe Installation	17
Installation: Venting	18
Venting for Power Vented (Category III) Unit Heaters	18
Installation: Electrical	24
Electrical Connections	24
Thermostat Wiring and Location	24
Start-Up	26
Operation	27
Power Vented Propeller Units with Intermittent (Spark) Pilot Ignition	27
Gas Equipment Start-Up	32
Maintenance	33
Periodic Service	33
Installation Instructions for Field Replacement of Power Venter Motor	36
How to Order Replacement Parts	37
Diagnostics	38
Troubleshooting	38
Wiring Diagrams	42



Model Number Descriptions

Indoor Gas Heating Units

Note: All units are AGA approved. For CGA approved units, contact Air Handling Product Support.

Digit 1 – Gas Heating Equipment

G = Gas Heating Equipment

Digit 2 – Product Type

H = High Efficiency Propeller Fan Unit Heater

Digit 3 – Fuel

N = Natural Gas
P = LP Gas (Propane)

Digit 4 – Development Sequence

D = Fourth Generation

Digits 5, 6, 7 – Input Capacity Single Furnace

010 = 100 MBh	022 = 225 MBh
012 = 125 MBh	025 = 250 MBh
015 = 150 MBh	030 = 300 MBh
017 = 175 MBh	035 = 350 MBh
020 = 200 MBh	040 = 400 MBh

Digit 8 – Main Power Supply

A = 115/60/1	D = 230/60/3
B = 230/60/1	E = 460/60/3
C = 208/60/3	F = 575/60/3

Digit 9 – Gas Control Option

D = Single-Stage, Intermittent Pilot Ignition
E = Two-Stage, Intermittent Pilot Ignition
H = Electronic Modulating with Room T-Stat, Intermittent Pilot Ignition
J = Electronic Modulating with Duct-Stat, Intermittent Pilot Ignition
L = Electronic Modulating with External 4–20 mA Input
N = Electronic Modulating with External 0–10 Vdc Input
T = Single Stage Direct Spark Ignition
V = Two-Stage, Direct Spark Ignition

Digit 10 – Design Sequence

G = Seventh Design

Digit 11 – Heat Exchanger Material

1 = Aluminized Steel
3 = #321 Stainless Steel

Digit 12 – Rooftop Arrangements

0 = None (Indoor Unit)

Digit 13 – Rooftop Heating Unit Motor Selection

0 = None (Indoor Unit and Rooftop Duct Furnace)

Digit 14 – Rooftop Fan Section

0 = None (Indoor Unit and Rooftop Duct Furnace)

Digit 15 – Miscellaneous Options

0 = None
A = #409 Stainless Steel Burners
B = Orifices For Elevation Above 2000 Feet (Specify Elevation)
C = #409 Stainless Steel Draft Diverter
D = Summer-Winter Switch
E = Vertical Louvers
J = Totally Enclosed Motor
7 = OSHA Fan Guard

General Information

Description

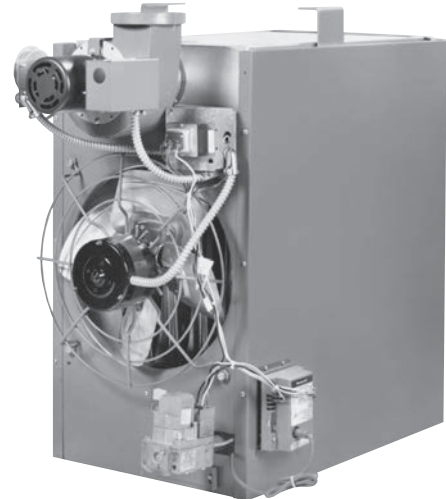
The Power Vented Gas Unit Heater is a factory assembled, power vented, low static pressure type propeller fan heater designed to be suspended within the space to be heated. THESE HEATERS ARE NOT TO BE CONNECTED TO

DUCTWORK. The designs are certified by ETL as providing a minimum of 80 percent thermal efficiency, and approved for use in California. **Do not alter these units in any way.** If you have any questions after reading this manual, contact the manufacturer.

Figure 1. Power Vented Propeller Unit Heaters



Front view



Rear view

See "Identification of Parts," p. 8 for unit components.

General Safety Information

Important: *This product must be installed by a licensed plumber or gas fitter when installed within the Commonwealth of Massachusetts.*

⚠ WARNING

Safety Alert!

You **MUST** follow all recommendations below. Failure to do so could result in death or serious injury.

- Installation must be made in accordance with local codes, or in absence of local codes with the latest edition of ANSI Standard Z223.1 (N.F.P.A. No. 54) National Fuel Gas Code.

All of the ANSI and NFPA Standards referred to in these installation instructions are those that were applicable at the time the design of this appliance was certified. The ANSI Standards are available from the American National Standards Institute, INC., 11 West 42nd Street, New York, NY, 10036 or www.ansi.org. The NFPA Standards are available from the National Fire Protection Association, Batterymarch Park, Quincy, MA 02269. These unit heaters are designed for use in airplane hangars when installed in accordance with current ANSI/NFPA

No. 409 and in public garages when installed in accordance with current NFPA No. 88A and NFPA No. 88B.

If installed in Canada, the installation must conform with local building codes, or in absence of local building codes, with CSA-B149.1 "Installation Codes for Natural Gas Burning Appliances and Equipment" or CSA-B149.2 "Installation Codes for Propane Gas Burning Appliances and Equipment". These unit heaters have been designed and certified to comply with CSA 2.6. Also see sections on installation in "Aircraft Hangars," p. 12 and "Public Garages," p. 12.

- Do not alter the unit heater in any way or damage to the unit and/or severe personal injury or death could occur!
- Turn off the gas supply and disconnect all electric power, including remote disconnects before servicing unit. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized and the gas can not be inadvertently turned on. Failure to turn off gas or disconnect power before servicing could result in death or serious injury.
- Follow installation instructions **CAREFULLY** to avoid creating unsafe conditions. All wiring

should be done and checked by a qualified electrician, using copper wire only. All external wiring must conform to applicable local codes and to the latest edition of the National Electrical Code ANSI/NFPA No. 70. In Canada, all external wiring must conform to the Canadian Electric Code, Part 1 CSA Standard C22.1.

- All gas connections should be made and leak-tested by a suitably qualified individual, per instructions in this manual. Also follow procedures listed in **“Gas Equipment Start-Up” p. 32.**
- Use only the fuel for which the unit heater is designed (see rating plate). Using LP gas in a heater that requires natural gas, or vice versa, will create the risk of gas leaks, carbon monoxide poisoning and explosion.

Important: Do not attempt to convert the heater for use with a fuel other than the one intended. Such conversion is dangerous, as it could create the risks listed previously.

- Make certain that the power source conforms to the electrical requirements of the heater.
- All field-installed wiring must be completed by qualified personnel. All field-installed wiring must comply with NEC and applicable local codes. Failure to follow this instruction could result in death or serious injuries.
- Special attention must be given to any grounding information pertaining to this heater. To prevent the risk of electrocution, the heater must be securely and adequately grounded. This should be accomplished by connecting a grounded conductor between the service panel and the heater. To ensure a proper ground, the grounding means must be tested by a qualified electrician.
- Do not insert fingers or foreign objects into the heater or its air moving device. Do not block or tamper with the heater in any manner while in operation or just after it has been turned off, as some parts may be hot enough to cause injury.
- This heater is intended for general heating applications ONLY. It must NOT be used in potentially dangerous locations such as flammable, explosive, chemical-laden or wet atmospheres.
- Do not attach ductwork to this product or use it as a makeup air heater. Such usage voids the warranty and will create unsafe operation.
- In cases in which property damage may result from malfunction of the heater, a backup system or a temperature sensitive alarm should be used.

- When connecting to existing gas lines be sure to valve off the gas supply ahead of connection point. To avoid explosion or possible fire, always purge all residual gas from piping before cutting into existing line or removing threaded fittings. Failure to remove all gas vapors could result in death or serious injury or equipment or property-only-damage.

Unless otherwise specified, the following conversions may be used for calculating SI unit measurements:

1 foot = 0.305 m	1 inch water column = 0.249 kPa
1 inch = 25.4 mm	1 meter/second = FPM ÷ 196.8
1 psig = 6.894 kPa	1 liter/second = CFM x 0.472
1 pound = 0.453 kg	1000 Btu per hour = 0.293 kW
1 gallon = 3.785 L	1000 Btu/Cu. Ft. = 37.5 MJ/m ³
	1 cubic foot = 0.028 m ³

Identification of Parts

Figure 2. Propeller parts (115/1/60 motor, fan guard, fan blade, hardware)

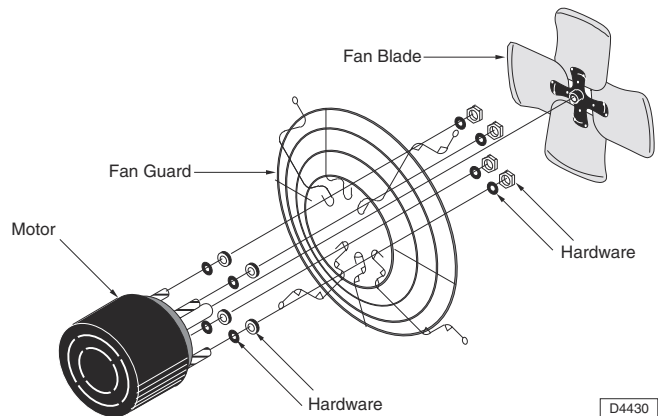


Figure 3. Burner assembly parts

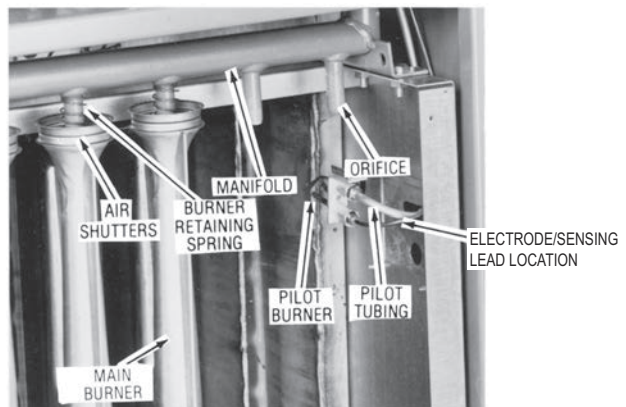
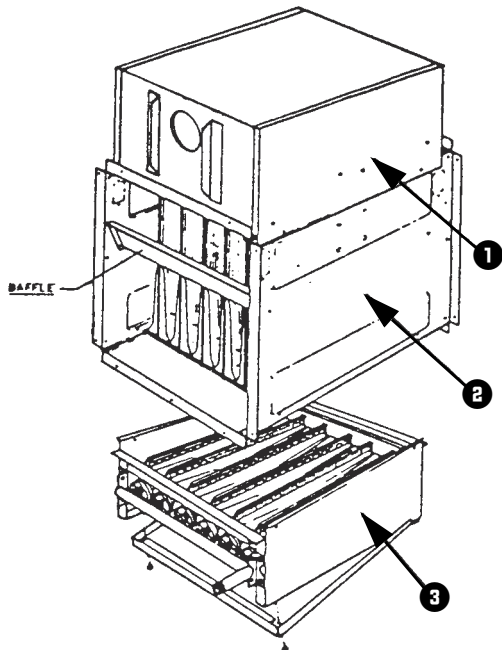
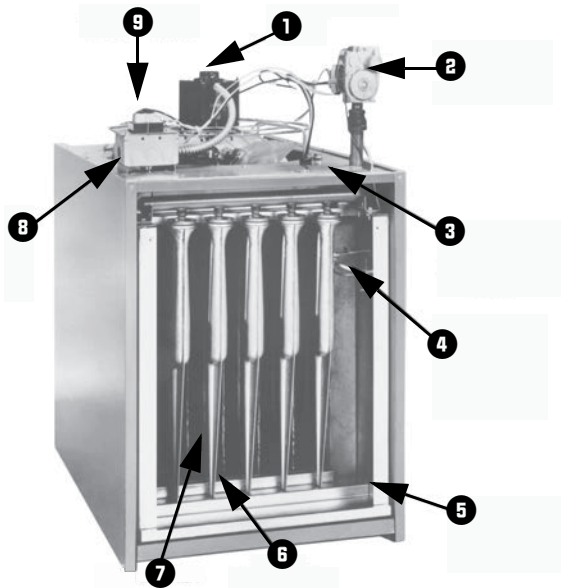


Figure 4. Internal furnace components



- 1. Flue Collector
- 2. Heat Exchanger
- 3. Burner Drawer

Figure 5. Component parts (bottom view)



- 1. Fan/Guard/Motor Assy.
- 2. "Packaged" Gas Valve
- 3. Pilot Observation Port
- 4. Pilot Burner Assembly Parts
- 5. Burner "Drawer"
- 6. Flame Carryover
- 7. Main Burner
- 8. Junction Box
- 9. Transformer



Unit Dimensions and Weights

Table 1. Performance and dimensional data: Power Vented Propeller Unit Heater

Unit Size		100	125	150	175	200	225	250	300	350	400
PERFORMANCE DATA^(a)											
Input	BTU/Hr	100,000	125,000	150,000	175,000	200,000	225,000	250,000	300,000	350,000	400,000
	(kW)	(29.3)	(36.6)	(43.9)	(51.2)	(58.6)	(65.9)	(73.2)	(87.8)	(102.5)	(117.1)
Output	BTU/Hr	80,000	100,000	120,000	140,000	160,000	180,000	200,000	240,000	280,000	320,000
	(kW)	(23.4)	(29.3)	(35.1)	(41.0)	(46.9)	(52.7)	(58.6)	(70.3)	(82.0)	(93.7)
Thermal Efficiency	%	80	80	80	80	80	80	80	80	80	80
Free Air Delivery CFM	cfm	1,480	1,650	2,200	2,530	2,640	2,700	3,100	4,400	5,000	5,300
	(m ³ /s)	(0.699)	(0.779)	(1.038)	(1.194)	(1.246)	(1.274)	(1.463)	(2.077)	(2.360)	(2.502)
Air Temperature Rise	°F	50	56	50	51	56	61	60	50	52	56
	(°C)	(28)	(31)	(28)	(28)	(31)	(34)	(33)	(28)	(29)	(31)
Outlet Velocity	fpm	775	910	1,045	1,070	1,010	950	980	1,100	1,150	1,050
	(m/s)	(3.94)	(4.62)	(5.31)	(5.44)	(5.13)	(4.83)	(4.98)	(5.59)	(5.84)	(5.33)
Full Load Amps at 115V		5.2	7.2	7.8	9.2	9.2	9.2	9.2	12.5	15.0	15.0
MOTOR DATA:											
Motor	hp	1/20	1/10	1/4	1/3	1/3	1/3	1/3	1/4	1/3	1/3
	(kW)	(0.037)	(0.075)	(0.186)	(0.249)	(0.249)	(0.249)	(0.249)	(0.186)	(0.249)	(0.249)
Type		SP	SP	PSC	PSC	PSC	PSC	PSC	PSC	PSC	PSC
RPM		1,050	1,050	1,140	1,140	1,140	1,140	1,140	1,140	1,140	1,140
Amps @ 115V		2.6	4.2	4.7	5.8	5.8	5.8	5.8	9.4	11.6	11.6
DIMENSIONAL DATA											
"A" Height to Top of Unit	in.	31-1/4	31-1/4	36-1/4	36-1/4	36-1/4	36-1/4	36-1/4	36-1/4	36-1/4	36-1/4
	(mm)	(794)	(794)	(921)	(921)	(921)	(921)	(921)	(921)	(921)	(921)
"B" Width of Unit	in.	17-7/8	20-5/8	20-5/8	23-3/8	26-1/8	28-7/8	31-5/8	37-1/8	42-5/8	48-1/8
	(mm)	(454)	(524)	(524)	(594)	(664)	(733)	(803)	(943)	(1083)	(1222)
"C" Height to Top of Hanger	in.	34-1/8	34-1/8	39-1/8	39-1/8	39-1/8	39-1/8	39-1/8	39-1/8	39-1/8	39-1/8
	(mm)	(867)	(867)	(994)	(994)	(994)	(994)	(994)	(994)	(994)	(994)
"D" Depth to Rear of Housing	in.	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2
	(mm)	(952)	(952)	(952)	(952)	(952)	(952)	(952)	(952)	(952)	(952)
"E" Hanging Distance Width	in.	14-1/2	17-1/4	17-1/4	20	22-3/4	25-1/2	28-1/4	33-3/4	39-1/4	44-3/4
	(mm)	(368)	(438)	(438)	(508)	(578)	(648)	(718)	(857)	(997)	(1137)
"F" Discharge Opening Width	in.	15-3/8	18-1/8	18-1/8	20-7/8	23-5/8	26-3/8	29-1/8	34-5/8	40-1/8	45-5/8
	(mm)	(391)	(460)	(460)	(530)	(600)	(670)	(740)	(879)	(1019)	(1159)
"G" Depth to Unit Side Jacket	in.	26-3/4	26-3/4	26-3/4	26-3/4	26-3/4	26-3/4	26-3/4	26-3/4	26-3/4	26-3/4
	(mm)	(679)	(679)	(679)	(679)	(679)	(679)	(679)	(679)	(679)	(679)
"H" Discharge Opening Height	in.	18	18	18	18	18	18	18	18	18	18
	(mm)	(457)	(457)	(457)	(457)	(457)	(457)	(457)	(457)	(457)	(457)
"J" to Centerline of Flue	in.	5-7/8	7-1/4	7-1/4	8-5/8	10	11-1/4	12-3/4	15-1/2	18-1/4	21
	(mm)	(149)	(184)	(184)	(219)	(254)	(286)	(324)	(394)	(464)	(533)
"K" Depth to Centerline of Flue	in.	30-5/8	30-5/8	30-5/8	30-5/8	30-5/8	30-5/8	30-5/8	30-5/8	30-5/8	30-5/8
	(mm)	(778)	(778)	(778)	(778)	(778)	(778)	(778)	(778)	(778)	(778)
"L" Hanger Location	in.	16-1/4	16-3/4	16-3/8	16-3/8	16-3/8	16-3/4	16-3/4	16-3/4	16-3/4	16-3/4
	(mm)	(413)	(425)	(416)	(416)	(416)	(425)	(425)	(425)	(425)	(425)
Flue Size Dia.	in.*	4	4	4	4	5	5	5	6	6	6
	(mm)	(102)	(102)	(102)	(102)	(127)	(127)	(127)	(152)	(152)	(152)
Fan Diameter	in.	14	16	16	18	18	18	18	(2) 16	(2) 18	(2) 18
Gas Inlet-Natural Gas	in.	100,000	125,000	150,000	175,000	200,000	225,000	250,000	300,000	350,000	400,000
Gas Inlet-LP Gas	in.	1/2	1/2	1/2	1/2	1/2			1/2 or 3/4		
Approx. Shipping Wt.	lb	174	197	219	238	249	275	305	350	414	461
	(kg)	(79)	(89)	(99)	(108)	(113)	(125)	(138)	(159)	(188)	(209)

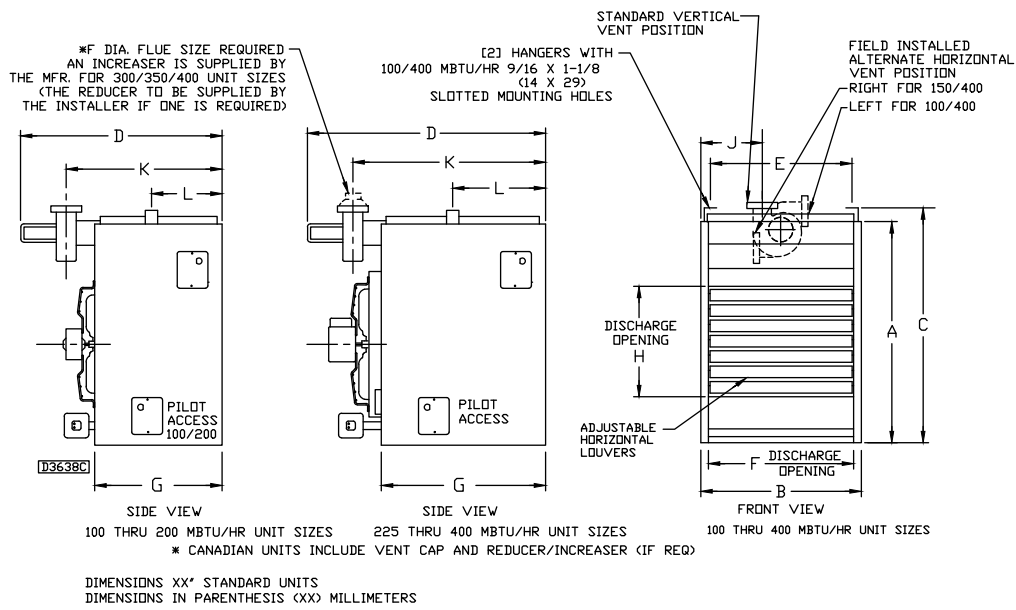
Notes:

- For installations in Canada, any references to deration at altitudes in excess of 2000 ft. (610m) are to be ignored. At altitudes of 2000 to 4500 ft. (610m to 1372m), the unit must be derated to 90% of the normal altitude rating, and be so marked in accordance with the ETL certification.
- Legend: SPH = SPLIT PHASE, CAP. START = CAPACITOR START

(a) Ratings shown are for unit installations at elevations between 0 and 2000 ft. (610 m). For unit installations in USA above 2000 ft. (610 m), the unit input must be derated 4% for each 1000 ft. (305 m) above sea level; refer to local codes, or in absence of local codes, refer to the latest edition of the National Gas Code, ANSI Standard Z223.1 (N.F.P.A. No. 54).

** Refer to corresponding ** in Figure 6, p. 11.

Figure 6. Dimensions, standard units



Installation: Mechanical

NOTICE:

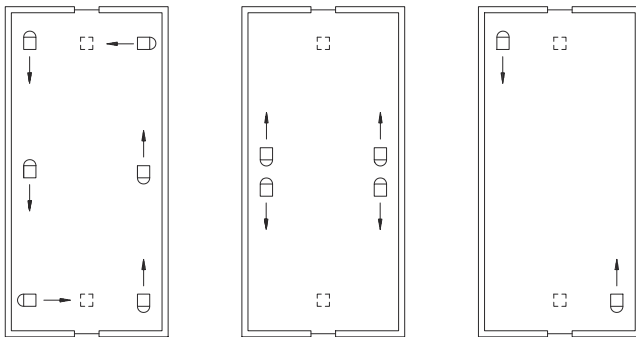
Equipment Damage!

Do not install unit heaters in corrosive or flammable atmospheres! Premature failure of, or severe damage to the unit could result! Avoid locations where extreme drafts can affect burner operation. Unit heaters must not be installed in locations where air for combustion would contain chlorinated, halogenated or acidic vapors. If located in such an environment, premature failure of the unit could occur!

Since the unit is equipped with an automatic gas ignition system, the unit heaters must be installed such that the gas ignition control system is not directly exposed to water spray, rain, or dripping water.

Note: Location of unit heaters is related directly to the selection of sizes (refer to [Figure 7](#)). Basic rules are as follows:

Figure 7. Heater location



Mounting Height. Unit heaters must be installed at a minimum of 8 feet (2.4 m) above the floor, measured to the bottom of the unit. At heights above 8 feet (2.4 m), less efficient air distribution will result. Occasionally unit heaters must be mounted at heights of 12 to 16 feet (3.7 to

4.9 m) in order to clear obstacles. When this is the case, it is advisable to use centrifugal blower unit heaters.

Aircraft Hangars. Unit heaters must be installed in aircraft hangars and public garages as follows: in aircraft hangars, unit heaters must be at least 10 feet (3.0 m) above the upper surface of wings or engine enclosures of the highest aircraft to be stored in the hangar, and 8 feet (2.4 m) above the floor in shops, offices and other sections of the hangar where aircraft are not stored or housed. Refer to current ANSI/NFPA No. 409, Aircraft Hangars. In Canada, installation is suitable in aircraft hangars when acceptable to the enforcing authorities.

Public Garages. In repair garages, unit heaters must be located at least 8 feet (2.4 m) above the floor. Refer to the latest edition of NFPA 88B, Repair Garages.

In parking structures, unit heaters must be installed so that the burner flames are located a minimum of 18 inches (457 mm) above the floor or protected by a partition not less than 18 inches (457 mm) high. However, any unit heater mounted in a parking structure less than 8 feet (2.4 m) above the floor must be equipped with an OSHA approved fan guard. Refer to the latest edition of NFPA 88A, Parking Structures.

In Canada, installation must be in accordance with the latest edition of CSAB149 "Installation Codes for Gas Burning Appliances and Equipment."

Air Distribution

Direct air towards areas of maximum heat loss. When multiple heaters are involved, circulation of air around the perimeter is recommended where heated air flows along exposed walls. Satisfactory results can also be obtained where multiple heaters are located toward the center of the area with heated air directed toward the outside walls. Be careful to avoid all obstacles and obstructions which could impede the warm air distribution patterns. Heat throw distances are presented in [Table 2, p. 12](#) and [Figure 8](#).

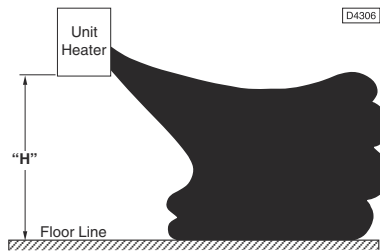
Table 2. Standard applications approximate heat throw distances (see [Figure 8](#))

"H" ^(a) ft. (m)	Unit Size Btu/h (kW)									
	100,000 (29.3)	125,000 (36.6)	150,000 (43.9)	175,000 (51.2)	200,000 (58.6)	225,000 (65.9)	250,000 (73.2)	300,000 (87.8)	350,000 (102.5)	400,000 (117.1)
8 (2.4)	60 (18.3)	65 (19.8)	70 (21.3)	75 (22.9)	80 (24.4)	85 (25.9)	90 (27.4)	105 (32.0)	110 (33.5)	120 (36.6)
10 (3.0)	54 (16.5)	56 (17.1)	60 (18.3)	64 (19.5)	68 (20.7)	72 (21.9)	78 (23.8)	90 (27.4)	95 (29.0)	100 (30.5)
12 (3.7)	44 (13.4)	46 (14.0)	49 (20.7)	57 (17.4)	61 (18.6)	65 (19.8)	68 (20.7)	80 (24.4)	84 (25.6)	90 (27.4)
15 (4.6)	NR	NR	45 (22.6)	49 (14.9)	52 (15.8)	56 (17.1)	60 (18.3)	70 (21.3)	74 (22.6)	80 (24.4)
20 (6.1)	NR	NR	NR	NR	46 (14.0)	50 (15.2)	54 (16.5)	63 (19.2)	66 (20.1)	70 (21.3)

Note: NR = Not recommended.

(a) H = Distance from floor to bottom of the unit.

Figure 8. Heat throw distances



NOTICE:

Maintain Minimum Thermostat Setting!

Unit heaters should not be installed to maintain low temperatures and/or freeze protection of buildings. A minimum of 50°F (10°C) thermostat setting must be maintained. If unit heaters are operated to maintain lower than 50°F (10°C), hot flue gases are cooled inside the heat exchanger to a point where water vapor (a flue gas by-product) condenses onto the heat exchanger walls. The result is a mildly corrosive acid that prematurely corrodes the aluminized heat exchanger and can actually drip water down from the unit heater onto the floor surface. Additional unit heaters should be installed if a minimum 50°F (10°C) thermostat setting cannot be maintained. Failure to follow these recommendations could result in equipment or property damage.

⚠ WARNING

Overheating or Flooding Could Cause Fire or Explosion!

Overheating or flooding (where any part of the unit heater has been under water) could result in fire or explosion. Should overheating occur, or the gas supply fails to shut off, shut off the manual gas valve to the unit heater before shutting off the electrical supply. Do not use the unit heater if any part has been under water. Immediately call a qualified service technician to inspect the unit heater and replace any gas control which has been underwater. Failure to follow these recommendations could result in death or serious injury.

⚠ WARNING

Hazardous Gases and Flammable Vapors!

Exposure to hazardous gases from fuel substances have been shown to cause cancer, birth defects or other reproductive harm. Improper installation, adjustment, alteration, service or use of this product could cause flammable mixtures. To avoid hazardous gases and flammable vapors follow proper installation and set up of this product and all warnings as provided in this manual. Failure to follow all instructions could result in death or serious injury.

Air for Combustion. The unit heater shall be installed in a location in which the facilities for ventilation permit satisfactory combustion of gas, proper venting, and the maintenance of ambient temperature at safe limits under normal conditions of use. The unit heater shall be located in such a manner as not to interfere with proper circulation of air within the confined space. When buildings are so tight that normal infiltration does not meet air requirements, outside air shall be introduced per Sections 1.3.4.2 and 1.3.4.3 of ANSI Z223.1 for combustion requirements. A permanent opening or openings having a total free area of not less than one square inch per 5,000 Btu/h (1.5 Kw) of total input rating of all appliances within the space shall be provided.

Note: Unit heater sizing should be based on heat loss calculations where the unit heater output equals or exceeds heat loss. Heater output is approximately 80 percent of input Btu/hr rating.

Clearances

Each gas unit heater shall be located with respect to building construction and other equipment so as to permit access to the Unit Heater. Clearance between walls and the vertical sides of the Unit Heater shall be no less than 18 inches (457 mm). A minimum clearance of 6 inches (152 mm) must be maintained between the top of the Unit Heater and the ceiling. The bottom of the Unit Heater must be no less than 12 inches (305 mm) from any combustible. The distance between the flue collector and any combustible must be no less than 6 inches (152 mm). Also see “Air for Combustion,” p. 13 and “Venting for Power Vented (Category III) Unit Heaters,” p. 18.

Note: Increasing the clearance distances may be necessary if there is a possibility of distortion or discoloration of adjacent materials.

⚠ WARNING

Heavy Objects!

Make certain that the lifting methods used to lift the heater and the method of suspension used in the field installation of the heater are capable of uniformly supporting the weight of the heater at all times. Make certain that the structure to which the heater is mounted is capable of supporting its weight. Under no circumstances must the gas lines, the venting system or the electrical conduit be used to support the heater; or should any other objects (i.e. ladder, person) lean against the heater, gas lines, venting system or the electrical conduit for support. Failure to follow recommendations could result in death or serious injury.

NOTICE:

Equipment Damage!

Unit heaters must be hung level from side to side and from front to back, see [Figure 1, p. 7](#) and [Figure 6, p. 11](#) through [Figure 9, p. 14](#). Failure to do so could result in poor performance and/or premature failure of the unit.

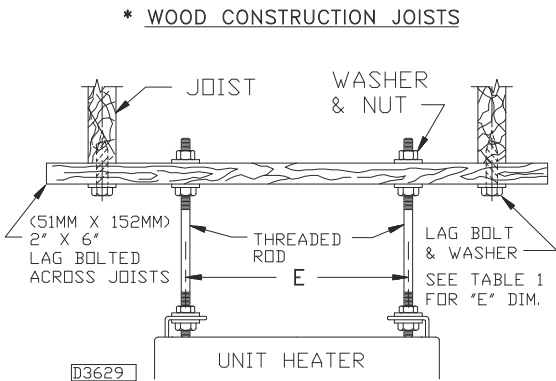
WARNING

Heavy Objects!

Ensure that all hardware used in the suspension of each unit heater is capable of supporting the unit weight. Failure to do so could result in unit falling off its mounting location, which could result in death or serious injury.

Note: Refer to [Figure 1, p. 7](#) through [Figure 9, p. 14](#), and dimensional data per [Table 1, p. 10](#) for suspension of units.

Figure 9. Heater mounting 100/400 MBtu unit sizes



Nozzle Assembly

Use the following procedure for assembling the 30-, 60-, or 90-degree nozzle assembly to your unit heater.

1. Remove the louvers and the cone springs from the unit heater.
2. Remove the four (4) screws from the upper section of the front of the unit heater and use these same screws to temporarily attach the top bracket (P/N 252-07948-00X).
 - a. Using the holes in the top bracket as a guide, pre-drill a 1/8" (0.125") hole at each location across the front panel of the unit heater.
 - b. Using the enclosed screws, permanently attach the top bracket.
3. Remove the upper two (2) screws from the lower section on the front of the unit heater. Repeat the

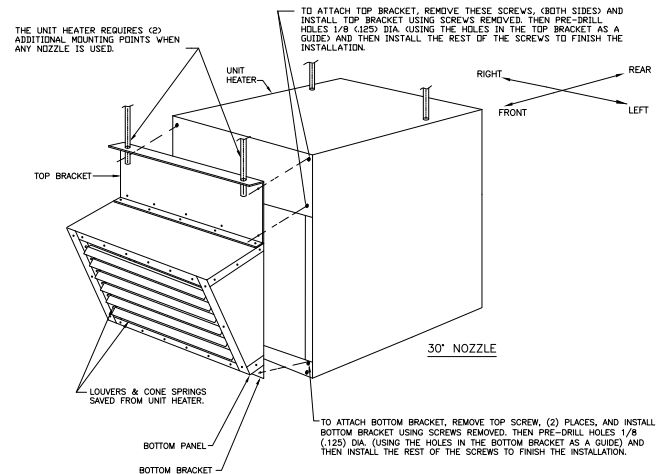
procedure described in [Step 2](#) using the bottom bracket (P/N 252-07949-00X).

4. Using the sixteen (16) 5/16-12 x 1/2 screws, attach the left and right side panel (P/N 251-07944 and 251-07946) to the unit heater using the holes to which the louvers were attached.
5. Using the enclosed #8-18 x 1/2 screws and with the top panel oriented such that the side with the larger holes is facing the unit heater, attach the top panel (P/N 251-07942-00X) to the top bracket and the two (2) side panels.

Note: The top panel must be attached so that the side with the larger holes is facing the unit heater; this is a requirement for later steps in this installation procedure.

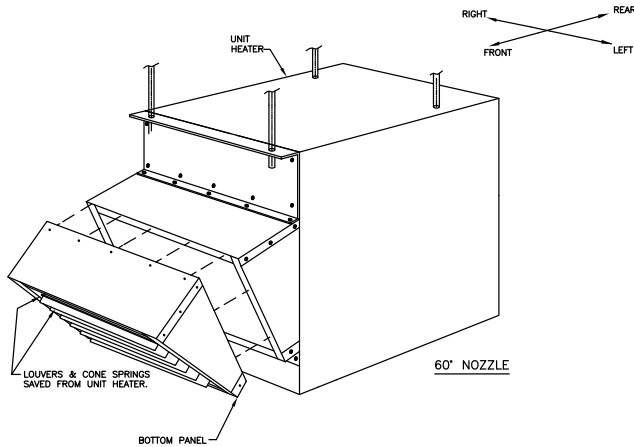
6. Using the enclosed #8-18 x 1/2 screws and with the bottom panel oriented such that the side with the larger holes is facing the unit heater, attach the bottom panel (P/N 251-07943-00X) to the bottom bracket and the two (2) side panels.

Note: The bottom panel must be attached so that the side with the larger holes is facing the unit heater; this is a requirement for later steps in this installation procedure.



7. For 30-degree nozzle assemblies: Go to [Step 10](#).
8. For 60- and 90-degree nozzle assemblies: Using the enclosed #8-18 x 1/2 screws and with the top and bottom panels oriented such that the sides with the larger holes are facing the unit heater, create a sub-assembly by attaching the top panel (P/N 251-07942-00X) and the bottom panel (P/N 251-07943-00X) to the left side panel (P/N 251-07945) and to the right side panel (P/N 251-07947).

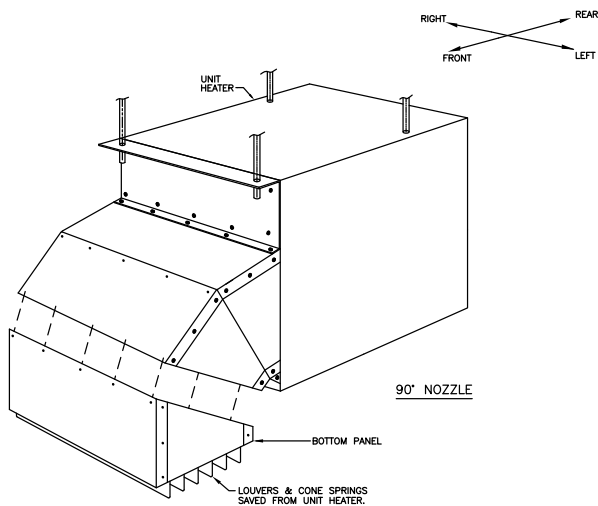
Note: The top and bottom panels must be attached so that the sides with the larger holes are facing the unit heater; this makes the assembly easier.



Note: For 90-degree nozzle assemblies, repeat [Step 8](#) to create a second sub-assembly.

9. For 60- and 90-degree nozzle assemblies: Using the enclosed #8-18 x 1/2 screws, attach the sub-assembly created in [Step 8](#) to the 30-degree assembly installed to the unit (in [Step 1](#) through [Step 6](#) of this procedure). Attach the corresponding panels (i.e., top panel to top panel, right side panel to right side panel, etc).

Note: For 90-degree nozzle assemblies, install the second sub-assembly by attaching it to the first sub-assembly. Attach the corresponding panels (i.e., top panel to top panel, right side panel to right side panel, etc).



10. Install the louvers and cone springs.



Installation: Piping

Gas Supply Piping

⚠ WARNING

Flammable Vapors!

When connecting to existing gas lines be sure to valve off the gas supply ahead of connection point. To avoid explosion or possible fire, always purge all residual gas from piping before cutting into existing line or removing threaded fittings. Failure to remove all gas vapors could result in death or serious injury or equipment or property-only damage.

Pipe Sizing

To provide adequate gas pressure at the gas unit heater, size the gas piping as follows:

1. Find the ft³/hr by using the following formula:

$$\text{ft}^3/\text{hr} = \frac{\text{Input}}{\text{Btu per ft}^3}$$

2. Refer to [Table 3, p. 17](#). Match "Length of Pipe" with appropriate "Gas Input - Ft³/Hr" value. This value can then be matched to the pipe size at the left of the table.

Example: It is determined that a 67 foot (20.4 m) run of gas pipe is required to connect a 200 MBtu gas unit heater to a 1,000 Btu/ft³ (0.29 kW) natural gas supply.

$$\frac{200,000 \text{ Btu/hr}}{1,000 \text{ Btu/ft}^3} = 200 \text{ ft}^3/\text{hr}$$

Using [Table 3, p. 17](#), a 1-inch pipe is needed.

Notes:

- See "[General Safety Information](#)," [p. 7](#) for English/SI (metric) unit conversion factors.
- If more than one gas unit heater is to be served by the same piping arrangement, the total cubic feet per hour input and length of pipe must be considered.
- If the gas unit heater is to be fired with LP gas, consult the local LP gas dealer for pipe size information.

⚠ WARNING

Hazard of Explosion and Fire!

Heater installation for use with propane (LP gas) must be made by a qualified LP Gas Dealer or LP Gas Installer to ensure that all appropriate codes, installation procedures, and precautions have been followed. Failure to follow these instructions could result in death or serious injury.

Before any connection is made to an existing line supplying other gas appliances, contact the local gas company to make certain that the existing line is of adequate size to handle the combined load.

Table 3. Gas pipe size^(a)

Nominal Iron Pipe Size, in.	Internal Diameter, in. (mm)	Length of Pipe, ft (m)													
		10 (3.0)	20 (6.1)	30 (9.1)	40 (12.2)	50 (15.2)	60 (18.3)	70 (21.3)	80 (24.4)	90 (27.4)	100 (30.5)	125 (38.1)	150 (45.7)	175 (53.3)	200 (61.0)
1/2	0.622 (16)	175 (4.96)	120 (3.40)	97 (2.75)	82 (2.32)	73 (2.07)	66 (1.87)	61 (1.73)	57 (1.61)	53 (1.50)	50 (1.42)	44 (1.25)	40 (1.13)	37 (1.05)	35 (0.99)
3/4	0.824 (21)	360 (10.2)	250 (7.08)	200 (5.66)	170 (4.81)	151 (4.28)	138 (3.91)	125 (3.54)	118 (3.34)	110 (3.11)	103 (2.92)	93 (2.63)	84 (2.38)	77 (2.18)	72 (2.04)
1	1.049 (27)	680 (19.3)	465 (13.2)	375 (10.6)	320 (9.06)	285 (8.07)	260 (7.36)	240 (6.80)	220 (6.23)	205 (5.80)	195 (5.52)	175 (4.96)	160 (4.53)	145 (4.11)	135 (3.82)
1-1/4	1.380 (35)	1400 (39.6)	950 (26.9)	770 (21.8)	660 (18.7)	580 (16.4)	530 (15.0)	490 (13.9)	460 (13.0)	430 (12.2)	400 (11.3)	360 (10.2)	325 (9.20)	300 (8.50)	280 (7.93)
1-1/2	1.610 (41)	2100 (59.5)	1460 (41.3)	1180 (33.4)	990 (28.0)	900 (25.5)	810 (22.9)	750 (21.2)	690 (19.5)	650 (18.4)	620 (17.6)	550 (15.6)	500 (14.2)	460 (13.0)	430 (12.2)
2	2.067 (53)	3950 (112)	2750 (77.9)	2200 (62.3)	1900 (53.8)	1680 (47.6)	1520 (43.0)	1400 (39.6)	1300 (36.8)	1220 (34.5)	1150 (32.6)	1020 (28.9)	950 (26.9)	850 (24.1)	800 (22.7)
2-1/2	2.469 (63)	6300 (178)	4350 (123)	3520 (99.7)	3000 (85.0)	2650 (75.0)	2400 (68.0)	2250 (63.7)	2050 (58.0)	1950 (55.2)	1850 (52.4)	1650 (46.7)	1500 (42.5)	1370 (38.8)	1280 (36.2)
3	3.068 (78)	11000 (311)	7700 (218)	6250 (177)	5300 (150)	4750 (135)	4300 (122)	3900 (110)	3700 (105)	3450 (97.7)	3250 (92.0)	2950 (83.5)	2650 (75.0)	2450 (69.4)	2280 (64.6)
4	4.026 (102)	23000 (651)	15800 (447)	12800 (362)	10900 (309)	9700 (275)	8800 (249)	8100 (229)	7500 (212)	7200 (204)	6700 (190)	6000 (170)	5500 (156)	5000 (142)	4600 (130)

Notes:

1. Determine the required ft³/h by dividing the rated heater input by 1000. For SI / Metric measurements: Convert unit Btu/h to kilowatts. Multiply the unit input (kW) by 0.0965 to determine m³/h.
2. FOR NATURAL GAS: Select the pipe size directly from the table.
3. FOR PROPANE GAS: Multiply the ft³/h (m³/h) value by 0.633; then use the table.
4. Refer to the metric conversion factors listed in "General Safety Information," p. 7 for more SI unit measurements/conversions.

(a) Maximum capacity of pipe in cubic feet of gas per hour (cubic meters per hour) for gas pressures of 0.5 psig (3.5 kPa) or less, and a pressure drop of 0.5 inch water column (124.4 Pa) (based on a 0.60 specific gravity gas).

Pipe Installation

1. Install the gas piping in accordance with applicable local codes.
2. Check gas supply pressure. Each unit heater must be connected to a gas supply capable of supplying its full rated capacity as specified in [Table 4, p. 18](#). A field LP tank regulator must be used to limit the supply pressure to maximum of 14 in. wc (3.5 kPa). All piping should be sized in accordance with the latest edition of ANSI Standard Z223.1 National Fuel Gas Code; in Canada, according to CSA-B149. See [Table 1, p. 10](#), [Table 3, p. 17](#), and [Table 4, p. 18](#) for correct gas supply piping size.

If gas pressure is excessive on natural gas applications, install a pressure regulating valve in the line upstream from the main shutoff valve.

WARNING

Hazard of Explosion!

Adequately support the piping to prevent strain on the gas manifold and controls. To prevent explosion, fire, or gas leaks, support piping so that piping does not sag or put pressure on the burners internal to the unit. Failure to follow these recommendations could result in death or serious injury or equipment or property-only-damage.

3. To prevent the mixing of moisture with gas, run the take-off piping from the top, or side, of the main.
4. Standard gas duct furnaces, optional two-stage units, and hydraulic modulating units are supplied with a combination valve which includes:
 - a. Manual "A" valve
 - b. Manual "B" valve
 - c. Solenoid valve
 - d. Pilot safety
 - e. Pressure regulator

Installation: Piping

Pipe directly in to combination valve (see [Figure 10, p. 18](#)).

5. A 1/8 in. N.P.T. plugged tapping, accessible for test gauge connection, must be installed immediately upstream of the gas supply connection to the appliance.
6. Provide a drip leg in the gas piping near the gas unit heater. A ground joint union and a manual gas shutoff valve should be installed ahead of the unit heater controls to permit servicing. The manual main shutoff valve must be located external to the jacket (see [Figure 10, p. 18](#)).
7. Make certain that all connections have been adequately doped and tightened.

NOTICE:

Overtightening!

Do not overtighten the inlet gas piping into the valve. This may cause stresses that could crack the valve!

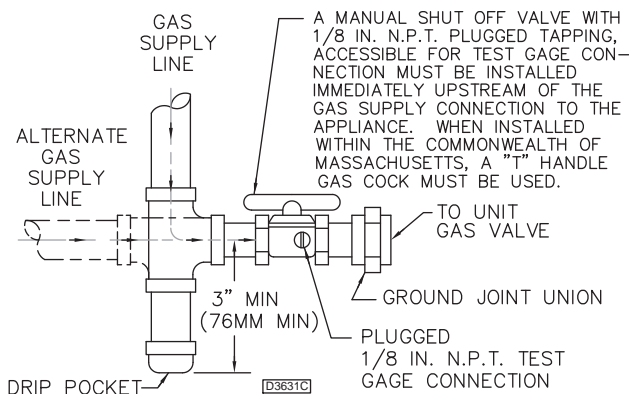
Note: Use pipe joint sealant resistant to the action of liquefied petroleum gases regardless of gas conducted.

⚠ WARNING

Hazard of Explosion!

Never use an open flame to detect gas leaks. Explosive conditions may occur. Use a leak test solution or other approved methods for leak testing. Failure to follow recommended safe leak test procedures could result in death or serious injury or equipment or property-only damage.

Figure 10. Pipe installation, standard controls



The appliance and its individual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 psig (3.5 kPa).

The appliance must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 psig (3.5 kPa).

Table 4. Gas piping requirements

Gas Type	Natural Gas	Propane (LP) Gas
Single Stage Gas Piping Requirements^(a)		
Manifold Pressure	3.5 in. wc (0.9 kPa)	10.0 in. wc (2.5 kPa)
Supply Inlet Pressure	14.0 in. wc Max. (3.5 kPa) 5.0 in wc Min. (1.2 kPa)	14.0 in. wc Max. (3.5 kPa) 11.0 in wc Min. (2.7 kPa)
Two Stage Gas Piping Requirements^(b)		
Supply Inlet Pressure	6.5 in. wc Min. (1.6 kPa)	11.5 in. wc Min. (2.9 kPa)

(a) For single stage applications only, at normal altitudes.

(b) For two stage applications only, at normal altitudes.

Installation: Venting

Venting for Power Vented (Category III) Unit Heaters

All unit heaters must be vented!

⚠ WARNING

Carbon Monoxide!

Your venting system must not be blocked by any snow, snow drifts, or any foreign matter. Inspect your venting system to ensure adequate ventilation exists at all times! A blocked venting system could result in carbon monoxide poisoning. Symptoms of such condition include grogginess, lethargy, inappropriate tiredness, or flu-like symptoms. Failure to follow these recommendations could result in death or serious injury.

⚠ WARNING

Risk of Fire and Carbon Monoxide Poisoning with Improper Piping!

Never use a pipe of a diameter other than that specified in [Table 1, p. 10](#)! To prevent pipe from melting and introducing exhaust fumes into the air supply, never use PVC, ABS or any other non-metallic pipe for venting! To prevent fan restriction, an elbow should never be attached directly to the venter. Failure to follow recommendations could result in death or serious injury or equipment damage.

All venting installations shall be in accordance with the latest edition of Part 7, venting of Equipment of the National Fuel Gas Code, ANSI Z223.1, or applicable

provisions of local building codes for natural or power vented units.

Power vented units are designed to be used with single wall vent pipe utilizing horizontal or vertical venting arrangements (see [Figure 16, p. 23](#) through [Figure 18](#)). These arrangements may **terminate external** to the building using either a single wall or double wall vent. See [Figure 11, p. 20](#) through [Figure 18, p. 23](#) for special installation requirements regarding these venting conditions.

⚠ WARNING

Risk of Carbon Monoxide Poisoning with Type B Vent!

Do not use a type B double wall vent internally within the building on power vented units! Type B vent does not seal well under positive pressure and could result in exhaust fume leaks. Failure to follow these recommendations could result in death or serious injury.

If double wall venting (other than Type B; see preceding warning) is used, components which are UL Listed and approved for Category III positive pressure venting systems **MUST** be used.

A Briedart Type L, Field Starkap or an equivalent vent cap must be supplied by the customer for each power vented unit. The vent pipe diameter **MUST** be as specified in [Table 1, p. 10](#) ("D" Dia. Flue Opening). A reducer must be field installed for 100 through 175 MBh Unit Sizes. All 300 through 400 MBh Unit sizes are factory equipped with the required flue increaser. Refer to [Figure 11, p. 20](#) through [Figure 15, p. 22](#) for additional requirements.

The venting system for these appliances shall terminate at least four feet (1.2 m) below, four feet (1.2 m) horizontal from, or one foot (0.3 m) above any door, window, or gravity air inlet into any building.

Through the wall vents for these appliances shall **NOT** terminate over public walkways, or over an area where condensate or vapor could create a nuisance or hazard or could be detrimental to the operation of regulators, relief valves, or other equipment.

The vent pipe equivalent length must be five feet (1.5 m) minimum and must not exceed 50 feet (15.2 m). Equivalent length is the total length of straight sections **PLUS** 15 feet (4.6 m) for each 90 degree elbow, eight feet (2.4 m) for each 45 degree elbow, and 10 feet (3.0 m) for the vent cap.

Maintain six inches (152 mm) between vent pipe and combustible materials. A minimum of 12 inches (305 mm) of straight pipe is required from the venter outlet before installing an elbow in the vent system. Never attach an elbow directly to the venter (see preceding warning).

Use single wall pipe constructed of 26 gauge galvanized steel or material of equivalent durability and corrosion

resistance for the vent system. For installation in Canada, use pipe constructed from 0.025-inch thick aluminum or 0.018-inch thick stainless steel.

Any run of single wall vent pipe passing through an unheated space must be insulated with an insulation suitable to 550°F.

The vent terminal must be installed with a minimum clearance of four feet (1.2 m) from electric meters, gas meters, regulators and relief equipment.

Seal ALL vent pipe joints and seams to prevent leakage. Use General Electric RTV-108 or Dow Corning® RTV-732 silicone sealant (or equivalent) or 3M #425 aluminum foil tape or equivalent.

The vent system must be installed to prevent collection of condensate. Vertical vent pipes should be equipped with condensate drains. Pitch horizontal pipes downward 1/4 inch per foot (21 mm per m) toward outlet for condensate drainage

Horizontal portions of the venting system shall be supported at maximum intervals of four feet (1.2 m) to prevent sagging (in Canada, support at three feet (1 m) minimum intervals).

Insulate single wall vent pipe exposed to cold air or running through unheated areas.

⚠ WARNING

Carbon Monoxide!

Never operate unit heaters without combustion air and flue gas piping in place. Each unit heater **MUST have its own combustion air system and **MUST NOT** be connected to other vent systems or to a chimney. Your venting system must not be blocked by any snow, snow drifts, or any foreign matter. Inspect your venting system to ensure adequate ventilation exists at all times! Failure to follow these recommendations could result in death or serious injury.**

Units are shipped from the factory set up for vertical venting. To convert the power venter for horizontal venting, remove the shipping support bracket; refer to [Figure 11, p. 20](#), [Figure 16, p. 23](#) through [Figure 18](#), and [Figure 23, p. 35](#), and follow this procedure:

1. Hold power venter motor in position.
2. Remove the three Phillips-head screws from the motor adaptor plate.
3. Remove the three screws which connect the power venter stack to the power venter housing.
4. Rotate the power venter housing to the horizontal position.
5. Replace screws accordingly.

Note: *The motor, pressure switch, and junction box bracket **MUST** remain located as shipped from the factory for safe operation. Rotate only the blower housing! If the power venter housing is to be*

Installation: Piping

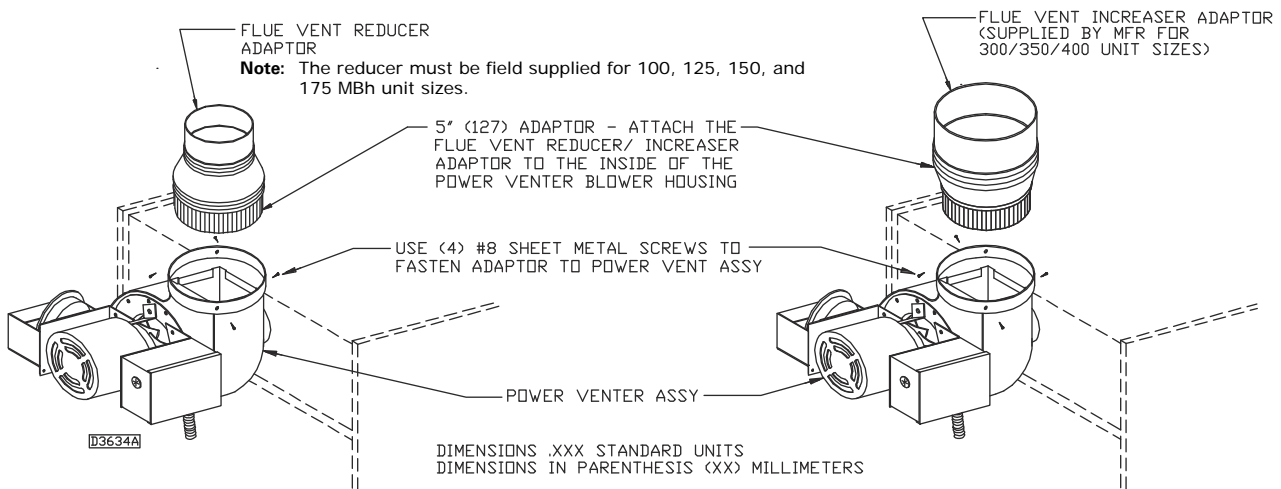
moved to the right horizontal position, the junction box must be rotated 90 degrees CCW to clear the connection. To do this, remove all wires, conduit and conduit connector from the junction box, noting location of wires. Move box, using holes provided. Move 7/8-inch plug from bottom of box to side. Reconnect all wires according to the unit's wiring diagram.

Table 5. Vent systems—termination clearance requirements^(a)

Structure	Minimum for Termination Locations
Door, window or any gravity air inlet	4 feet below
	4 feet horizontally
	1 foot above
Forced air inlet within 10 ft.	3 feet above
Adjoining building or parapet	6 feet
Adjacent public walkways	7 feet above grade

(a) If the vent terminal is to be installed near ground level, the vent terminal must be positioned at least twelve inches above the maximum anticipated snow depth (see following for Canadian requirements).

Figure 11. Adaptor installation



Refer to specification table and installation manual for proper usage.

The following instructions apply to Canadian installations in addition to installation and operating instructions:

1. Installation must conform with local building codes, or in absence of local codes, with current CSA B149.1, "Installation Codes for Natural Gas Burning Appliances and Equipment", or CSA B149.2, "Installation Codes for Propane Gas Burning Appliances and Equipment".
2. Any references to U.S. standards or codes in these instructions are to be ignored and the applicable Canadian standards or codes applied.
3. If using a metal vent system under positive gauge pressure in Canada, a slip fit vent connection must be secured by at least two corrosion-resistant screws, or other mechanical locking means.
4. The vent shall not terminate:
 - a. Less than six feet (1.8 m) from a combustion air inlet or another appliance.
 - b. Less than three feet (1 m) from any other building opening or any gas service regulator.

- c. Directly above a gas utility meter or service regulator.

Figure 12. Horizontal arrangement—single wall vent system to single wall termination

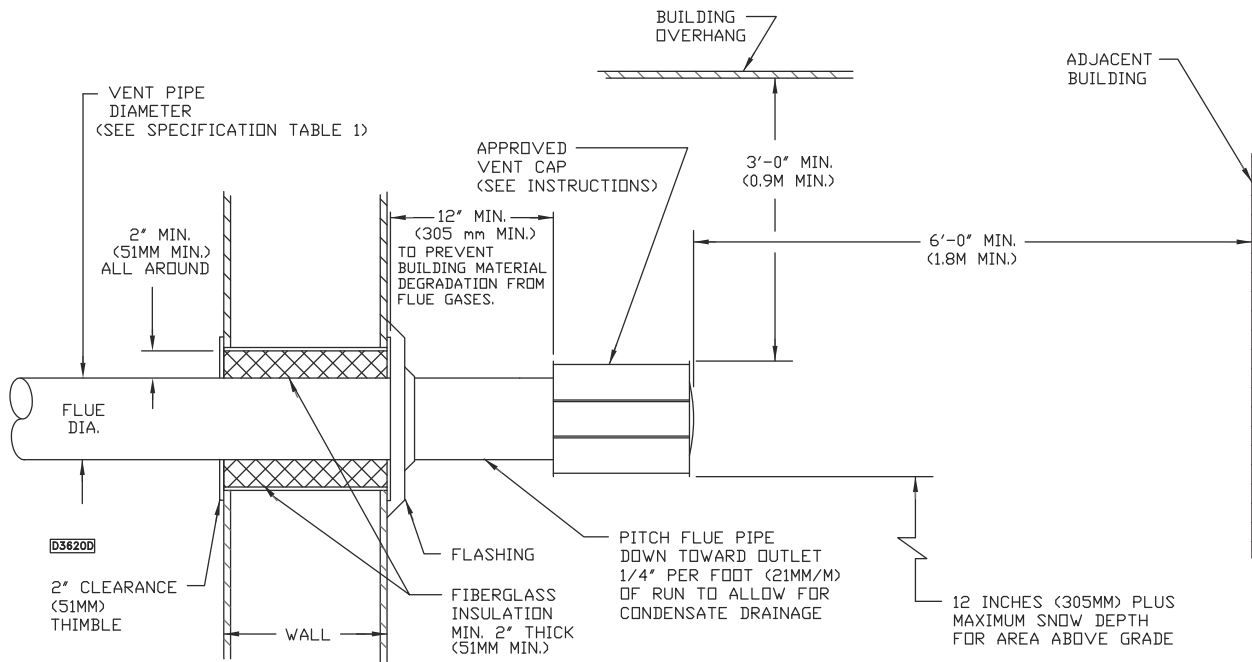


Figure 13. Vertical arrangement—single wall vent system to single wall termination

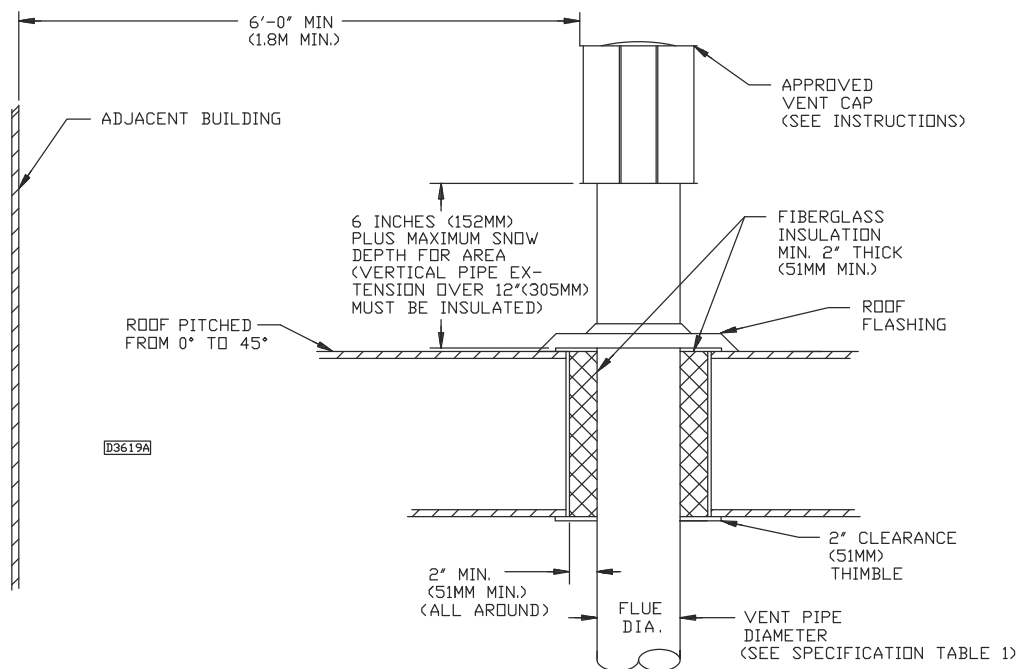


Figure 14. Horizontal arrangement—single wall vent system to double wall termination

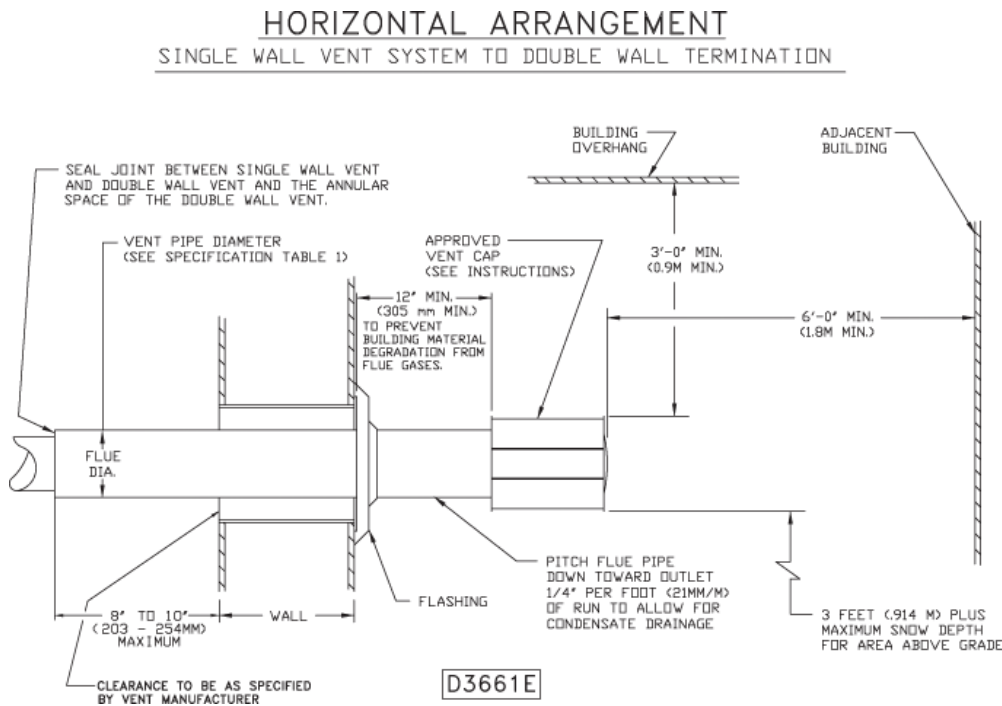


Figure 15. Vertical arrangement—single wall vent system to double wall termination

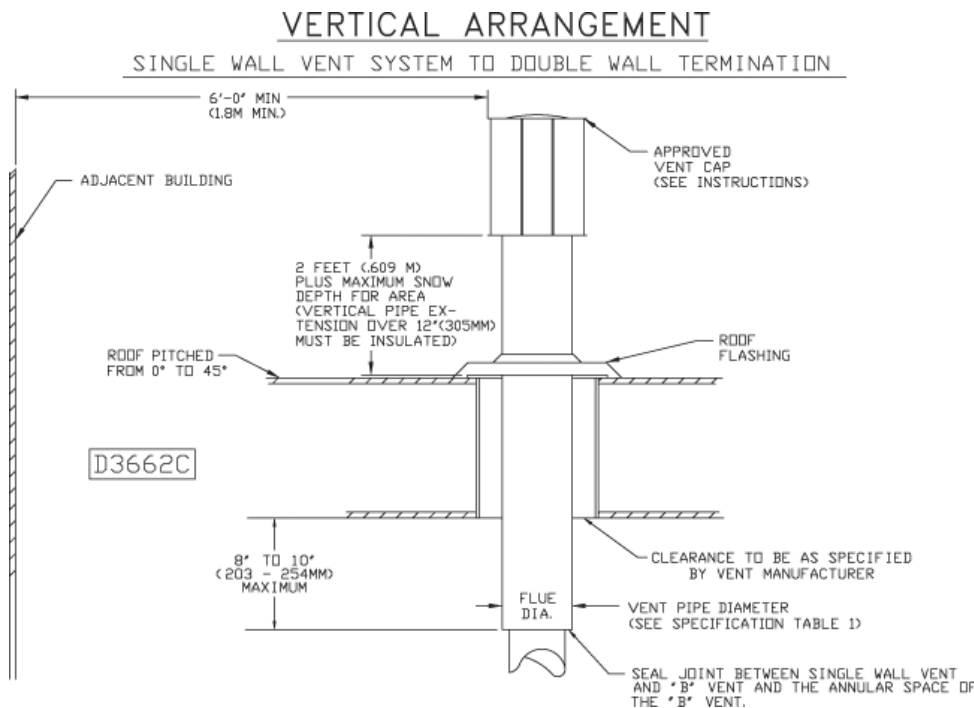


Figure 16. Horizontal left vent position (rear view of unit heater)

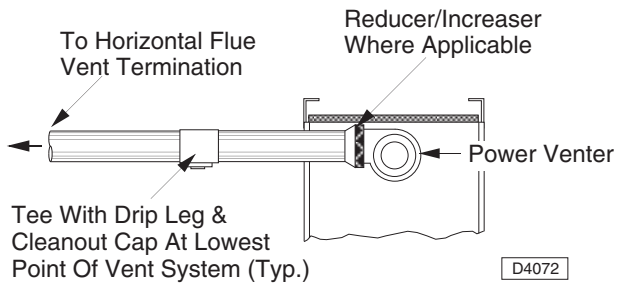


Figure 17. Horizontal right vent position (rear view of unit heater)

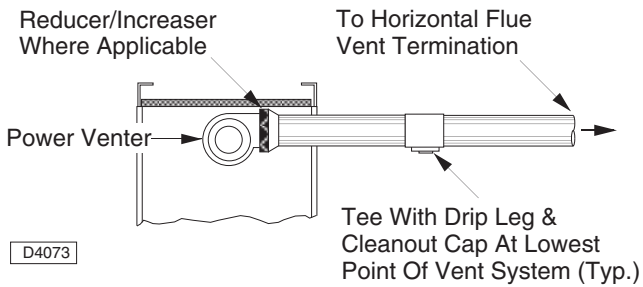
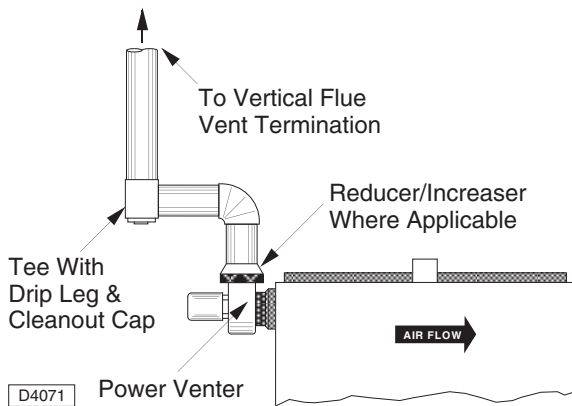


Figure 18. Vertical vent position (side view of unit heater)





Installation: Electrical

Electrical Connections

⚠ WARNING

Hazardous Service Procedures!

The maintenance and troubleshooting procedures recommended in this section of the manual could result in exposure to electrical, mechanical or other potential safety hazards. Always refer to the safety warnings provided throughout this manual concerning these procedures. When possible, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks. Failure to follow all of the recommended safety warnings provided, could result in death or serious injury.

⚠ WARNING

Hazardous Voltage and Gas!

Turn off the gas supply and disconnect all electric power, including remote disconnects before servicing unit. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized and the gas can not be inadvertently turned on. Failure to turn off gas or disconnect power before servicing could result in death or serious injury.

⚠ WARNING

Proper Field Wiring and Grounding Required!

All field wiring **MUST** be performed by qualified personnel. Improperly installed and grounded field wiring poses **FIRE & ELECTROCUTION** hazards. To avoid these hazards, you **MUST** follow requirements for field wiring installation and grounding as described in **NEC** and your local/state electrical codes. Failure to follow these requirements could result in death or serious injury.

Standard units are shipped for use on 115 volt, 60 hertz single phase electric power. The motor nameplate and electrical rating of the transformer should be checked before energizing the unit heater electrical system. All external wiring must conform to the latest edition of ANSI/NFPA No. 70 National Electrical Code and applicable local codes; in Canada, to the Canadian Electrical Code, Part 1 CSA Standard C22.1.

It is recommended that the electrical power supply to each unit heater be provided by a separate, fused, and permanently live electrical circuit. A disconnect switch of

suitable electrical rating for each unit heater should be located as close to the gas valve and controls as possible. Each unit heater must be electrically grounded in accordance with the latest edition of the National Electric Code, ANSI/NFPA No. 70 or CSA Standard C22.1.

The transformer supplied with this unit heater is internally fused. Any overload or short circuit will ruin the transformer.

Thermostat Wiring and Location

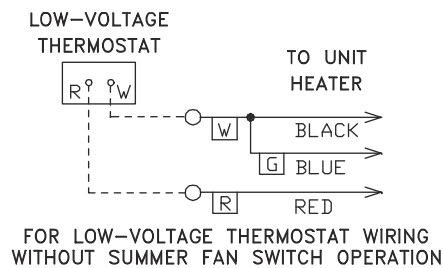
Note: The thermostat must be mounted on a vertical, vibration-free surface, free from air currents, and in accordance with the furnished instructions.

Mount the thermostat approximately 5 feet (1.5 m) above the floor in an area where it will be exposed to a free circulation of average temperature air. Always refer to the thermostat instructions as well as our unit wiring diagram, and wire accordingly. Avoid mounting the thermostat in the following locations:

1. Cold areas—Outside walls or areas where drafts may affect the operation of the control.
2. Hot areas—Areas where the sun’s rays, radiation, or warm air currents may affect control operation.
3. Dead areas—Areas where air cannot circulate freely, such as behind doors or in corners.

Note: Thermostat wires tagged “W” and “G” must be connected together except when using a general purpose “SPDT” 24 Vac relay and a standard thermostat with subbase, or when using Honeywell T834H or T834 thermostats. Also refer to [Figure 19, p. 24](#) for other wiring connections.

Figure 19. C1267G, thermostat wiring diagram



Thermostat Heat Anticipator Adjustments. The initial heat anticipator setpoint should equal the thermostat’s current amperage draw when the unit is firing. This setpoint should be measured for the best results. Use the recommended ranges as a guide. If further information is needed, consult your thermostat manufacturer’s instructions.

Recommended Heat Anticipator Setting Ranges:

25 ft. (7.6 m) T'stat Wiring	50 ft. (15.2 m) T'stat Wiring
0.85 to 0.90 A	0.90 to 1.1 A Max. Setting on T'stat

Fan Time Delay Control

Leads from the time delay controls are factory wired to the junction box. The fan control is a time delay relay (approximately 45 seconds ON, 65 seconds OFF). The fan control is rated at 17 amps.

Notes:

- *The start-up fan delay must not exceed 90 seconds from a cold start.*
- *For all wiring connections, refer to the wiring diagram shipped with your unit (either affixed to the side jacket or enclosed in your unit's installation instruction envelope). Should any original wire supplied with the heater have to be replaced, it must be replaced with wiring material having a temperature rating of at least 105°C.*

Should any high limit switch wires have to be replaced, they must be replaced with wiring material having a temperature rating of 200°C minimum.

Start-Up

Blower Set Up

The drive ratio of the motor and blower sheaves has been preset at the factory for a temperature rise of 65°F at 0" wc. If the unit is to be operated under different air flow or pressure requirements, the drive ratio must be altered by means of the adjustable sheave on the blower motor (see [Figure 20, p. 26](#)).

1. Ensure that all packing material, support blocks, etc. have been removed from the unit.
2. Adjust the blower drive belt tension by means of the two tension bolts on the blower motor base. When proper tension has been achieved, the mid-point

deflection of the belt will be 3/4" when subjected to a 5 lb. force.

3. Recheck all electrical connections.
4. When power is applied, ensure that the motor and blower are rotating in a clockwise direction when viewed from the drive side.
5. Measure the current draw of the motor.

NOTICE:

Equipment Damage!

The "at speed" current draw of the motor must never exceed that specified on the motor rating plate or severe damage to the motor could result!

Blower Drive Adjustment

⚠ WARNING

Drive Belt!

Disconnect all electrical power including remote disconnect before adjusting the drive belt. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. Failure to do so could result in drive belt turning on unexpectedly, which could result in serious injury.

1. Remove the belt guard and loosen the belt tension bolts on the blower motor base.
2. Loosen the set screw on the adjustable half of the motor sheave. To increase the blower speed, turn the adjustable half of the sheave clockwise, counter clockwise to slow the blower. Retighten the set screw.
3. Realign the blower and motor sheaves if necessary.
4. Adjust the belt tension as specified in "[Blower Set Up](#)," p. 26, Step 2.
5. Replace the belt guard.

⚠ WARNING

Belt Guard!

Never operate the unit without the belt guard in place or severe personal injury could result!

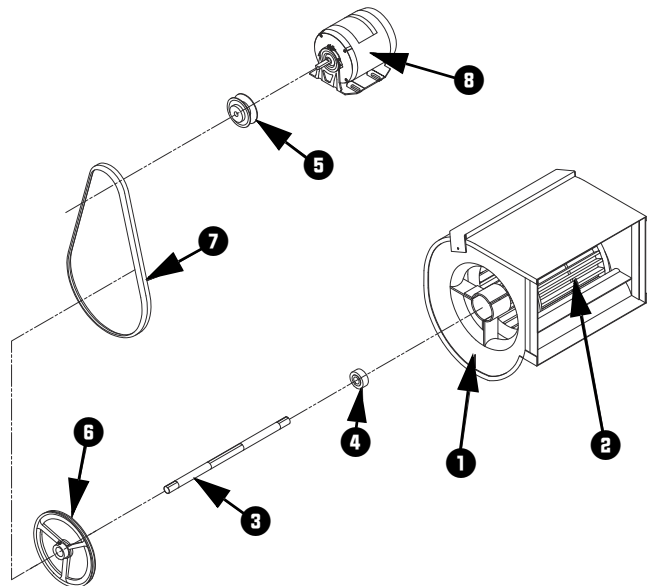
6. Check that the air flow of the unit, the rpm and current draw of the blower motor and the temperature rise are within the limits specified in [Table 1, p. 10](#), the blower motor rating plate and the rating plate on the unit, respectively.

NOTICE:

Equipment Damage!

Never operate the unit beyond the specified limits or severe damage to, and/or premature failure of, the unit could result!

Figure 20. Motor and blower assembly



Note: The blower assembly for 100/250 units consists of 1 wheel, 1 housing, 1 shaft, and 1 bearing set. For 300/400 units, the blower assembly consists of 2 wheels, 2 housings, 1 shaft, and 1 bearing set.

Operation

Explanation of Controls (see [Figure 20, p. 26](#))

⚠ WARNING

Carbon Monoxide!

Never operate unit heaters if the power venter is not operable. Your venting system must not be blocked by any snow, snow drifts, or any foreign matter. Inspect your venting system to ensure adequate ventilation exists at all times! Failure to follow these recommendations could result in death or serious injury due to Carbon Monoxide Poisoning (symptoms include grogginess, lethargy, inappropriate tiredness, or flu-like symptoms).

1. Each Separated Combustion Unit Heater comes equipped with a power vent system that consists of a power venter motor and blower, pressure switch, and sealed flue collector.

NOTICE:

Additional Devices!

The addition of external draft hoods or power venters is not permitted. Addition of such devices could cause severe unit malfunction or failure!

2. The power venter motor is energized by the room thermostat when a demand for heat is sensed. The pressure switch measures the pressure differential between the air inlet and exhaust vent systems. If the differential is correct, the indirect spark ignition system is energized.
3. The indirect spark ignition system consists of an ignition module, a dual combination valve, and a spark-ignited pilot burner. When the pressure switch is closed, the pilot valve opens as a spark is generated to light the pilot. When the flame is sensed by the flame sensing circuit, the spark ceases, and the main gas valve is opened to supply gas to the main burners. Once the thermostat has been satisfied, the vent system and gas valve are simultaneously de-energized, stopping all gas flow to the unit.
4. The limit switch interrupts the flow of electric current to the main gas valve if the unit heater becomes overheated.
5. The fan switch delays the operation of the fan is delayed for approximately 45 seconds once the thermostat is closed, and continues fan operation for approximately 65 seconds after the thermostat opens.
Note: The start-up fan delay must not exceed 90 seconds from a cold start.
6. The wall thermostat, supplied optionally, is a temperature sensitive switch that operates the vent

and ignition systems to control the temperature of the space being heated.

Note: The thermostat must be mounted on a vertical, vibration-free surface, free from air currents, and in accordance with the furnished instructions.

Initial Lighting

1. Open the manual gas valve, in the gas supply line to the unit heater. Loosen the union in the gas supply line to purge it of air. Tighten the union and check for leaks.

⚠ WARNING

Hazard of Explosion!

Never use an open flame to detect gas leaks. Explosive conditions may occur. Use a leak test solution or other approved methods for leak testing. Before attempting to light or relight the pilot, wait 5 minutes to allow gas which may have accumulated in the burner compartment to escape. Failure to follow recommended safe leak test procedures or pilot lighting/relighting instructions could result in death or serious injury or equipment or property-only-damage.

2. Turn on the electrical power. The unit heater should now be under the control of the thermostat. Set the thermostat to its highest setting; the power venter motor should start and burner ignition occur. Allow the unit heater to operate until the fan starts, then set the thermostat to its lowest setting. The burners and power venter motor should stop operating immediately while the fan continues to operate until the fan time delay times out, shutting it off. Reset the thermostat to the desired operational setting.

Power Vented Propeller Units with Intermittent (Spark) Pilot Ignition

Explanation of Controls

1. The unit heater is equipped with a power venter system consisting of a power venter motor and blower, pressure switch, and sealed flue collector in place of the conventional draft diverter.
 - a. The power venter motor is energized by the room thermostat on a call for heat. The pressure switch measures the flow through the vent system and energizes the indirect spark ignition system when the flow is correct.

⚠ WARNING

Risk of Fire and Carbon Monoxide Poisoning!

The pressure switch **MUST NOT** be bypassed. The unit **MUST NOT** be fired unless the power venter is operating. Failure to follow these recommendations could result in death or serious injury.

NOTICE:**Additional Devices!**

The addition of external draft hoods or power venters is not permitted. Addition of such devices could cause severe unit malfunction or failure!

- b. The indirect spark ignition system consists of an ignition control module, a dual combination gas valve, and a spark-ignited pilot burner. When the pressure switch closes, the pilot valve opens and a spark is generated to light the pilot burner. When the flame sensing circuit senses that pilot flame is established, the main gas valve is opened to supply gas to the main burners. When the thermostat is satisfied, the vent system is de-energized and both valves are closed to stop all flow of gas to the unit.
2. The limit switch interrupts the flow of electric current to the main gas valve in case the heater becomes overheated.
3. The fan switch delays the operation of the fan until the heater is warmed, then keeps the fan running after the gas has been turned off until the useful heat has been removed. **The start-up fan delay must not exceed 90 seconds from a cold start.**
4. The wall thermostat (supplied optionally) is a temperature sensitive switch which operates the vent system and ignition system to control the temperature of the space being heated. It must be mounted on a vibration free, vertical surface away from air currents, in accordance with the instructions furnished with the thermostat (also refer to ["Installation: Electrical," p. 24](#)).

Start-Up

Note: Also refer to the lighting instruction plate equipped on the unit.

1. Open the manual valve supplying gas to the unit heater, and with the union connection loose, purge air from the gas line. Tighten the union and check for gas leaks, using a soapy water solution only.

⚠ WARNING**Hazard of Explosion!**

Never use an open flame to detect gas leaks. Explosive conditions may occur. Use a leak test solution or other approved methods for leak testing. Before attempting to light or relight the pilot, wait 5 minutes to allow gas which may have accumulated in the burner compartment to escape. Failure to follow recommended safe leak test procedures or pilot lighting/relighting instructions could result in death or serious injury or equipment or property-only-damage.

2. Open the manual valve on the unit heater.
3. Turn ON electrical power.

4. The unit should be under the control of the thermostat. Turn the thermostat to the highest point and determine that the power venter motor starts and the pilot and main burners ignite. Turn the thermostat to the lowest point and determine that the power venter motor shuts off and pilot and main burners are extinguished.
5. If pilot adjustment is required, remove the pilot adjustment seal cap and adjust the pilot screw to obtain proper flame. Clockwise rotation decreases pilot flame size. Replace the cap.
6. Turn the thermostat to the desired position.
7. Refer to ["Gas Input Rate," p. 30](#) and ["Gas Pressure Adjustments," p. 30](#) for more specifications.

Shut-Down

1. Turn the valve selector knob to the "OFF" position.
2. Turn off the electricity.
3. To relight, follow the instructions in ["Start-Up," p. 28](#) (preceding section).

See [Figure 21, p. 29](#) for parts/identification.

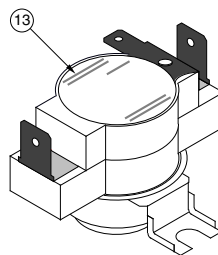
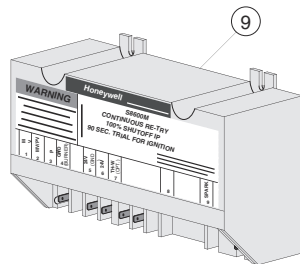
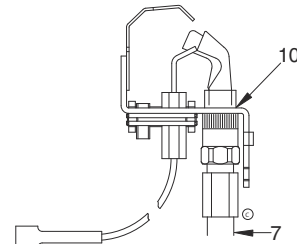
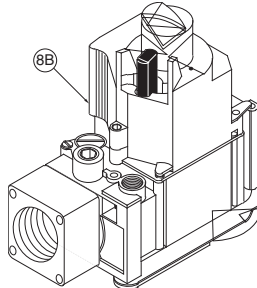
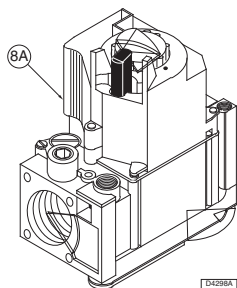
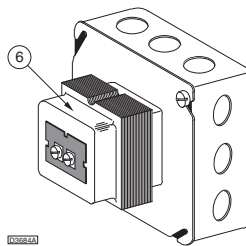
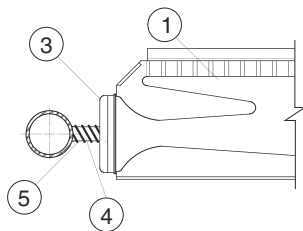
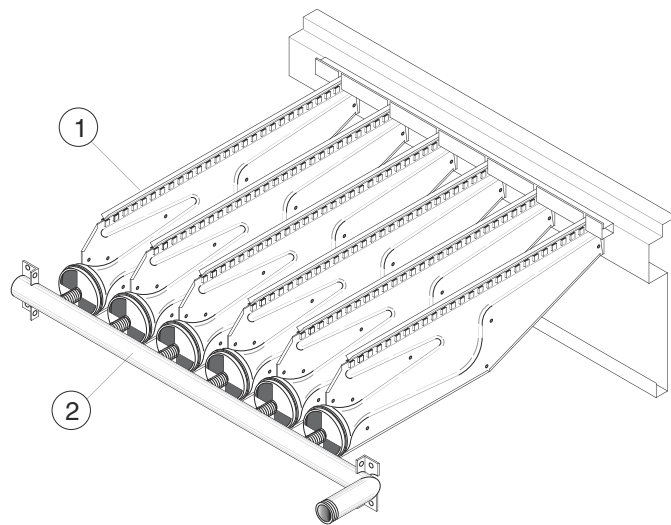
Figure 21. Burner components—intermittent pilot ignition^(a)

Burner Drawer Common Parts:

1. Main Burners
2. Burner Manifold
3. Air Shutters
4. Burner Springs
5. Main Burner Orifice
6. Transformer
7. Pilot Tubing

Controls:

- 8A. Main Gas Valve (Honeywell)
- 8B. Main Gas Valve (White-Rodgers)
9. Honeywell Ignitor
10. Honeywell Pilot Burner
13. High Limit (Safety device located on the rear header plate of the heat exchanger, air inlet side.)



(a) Also refer to [Figure 6, p. 11](#), [Figure 10, p. 18](#), and [Figure 3, p. 8](#) through [Figure 5, p. 9](#) for component locations.



Start-Up

Gas Input Rate

NOTICE:

Overfiring!

Never overfire the unit heater, as this could cause unsatisfactory operation, or shorten the life of the heater.

Check the gas input rate as follows:

1. Turn off all gas appliances that utilize gas through the same gas meter as the unit heater.
2. Turn gas on to the unit heater.
3. Using the gas meter, clock the time that it takes to burn one cubic foot of gas (Heating Value).
4. Insert the time, in seconds, into the formula below:

$$\text{Input Rate} = \frac{\text{Heating Value (Btu/ft}^3\text{)} (3600 \text{ s/hr})}{\text{Time (s/ft}^3\text{)}}$$

Example: If the heating value = 1000 BTU/ft³ and the time/ft³ = 18 s/ft³ then

$$\text{Input Rate} = \frac{(1000 \text{ BTU/ft}^3) (3600 \text{ s/hr})}{18 \text{ s/ft}^3}$$

Input Rate = 200,000 BTU/hr

(Refer to “General Safety Information,” p. 7 for metric conversions.)

Note: If the computation exceeds, or is less than 95 percent of the gas Btu/h input rating (see “Unit Dimensions and Weights,” p. 10), adjust the gas pressure.

Gas Pressure Adjustments

Adjust the gas pressure as follows:

1. NATURAL GAS: Optimum results are obtained when the heater is operating at its full input rating with the manifold pressure of 3.5 inches wc (0.9 kPa). Adjustment of the pressure regulator is not normally necessary since it is preset at the factory.

However, field adjustment may be made as follows:

- a. Attach manometer at pressure tap plug adjacent to control outlet.
 - b. Remove the regulator adjustment screw cap, located on the combination gas valve.
 - c. With a small screwdriver, rotate the adjustment screw counterclockwise to decrease or clockwise to increase pressure. Do not force beyond stop limits.
 - d. Replace regulator adjustment screw cap.
2. PROPANE GAS: An exact manifold pressure of 10.0 inches wc (2.5 kPa) must be maintained for proper operation of the heater. If the unit is equipped with a pressure regulator on the combination gas valve, follow Step a through Step d (above). If the unit is not

so equipped, the propane gas supply system pressure must be regulated to attain this manifold operating pressure.

3. The adjusted manifold pressure should not vary more than 10 percent from the pressure specified in Table 6, p. 30.

Table 6. Main burner orifice schedule^(a)

Input in 1000 BTU(a)	Type of Gas	Natural		Propane	No. of Burner Orifices
		Heating Value	1075 BTU/ft ³ (40.1 MJ/m ³)		
100	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	4
	Orifice Drill	96	40	54	
125	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	5
	Orifice Drill	120	50	54	
150	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	6
	Orifice Drill	140	60	54	
175	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	7
	Orifice Drill	163	70	54	
200	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	8
	Orifice Drill	186	80	54	
225	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	9
	Orifice Drill	210	90	54	
250	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	10
	Orifice Drill	233	100	54	
300	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	12
	Orifice Drill	280	120	54	
350	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	14
	Orifice Drill	326	140	54	
400	Manifold Pressure	3.5" wc (0.9 kPa)		10" wc (2.5 kPa)	16
	Orifice Drill	372	160	54	

Note: When installed in Canada, any references to deration at altitudes in excess of 2000 feet (610 m) are to be ignored. At altitudes of 2000 to 4500 feet (610 to 1372 m), the unit heaters must be orificed to 90 percent of the normal altitude rating, and be so marked in accordance with the ETL certification.

(a) This schedule is for units operating at normal altitudes of 2000 feet (610 m) or less. SPECIAL ORIFICES ARE REQUIRED FOR INSTALLATIONS ABOVE 2,000 FEET (610 m).

Primary Air Shutter Adjustment

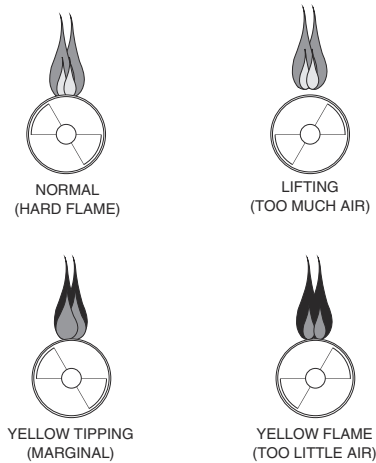
After the unit has been operating for at least 15 minutes, adjust the primary air flow to the burners. Turn the friction-locked, manually-rotated air shutters clockwise to close, or counterclockwise to open (see Figure 21, p. 29, Figure 3, p. 8, and Figure 5, p. 9).

For correct air adjustment, close the air shutter until yellow tips in the flame appear. Then open the air shutter to the point just beyond the position where yellow tipping disappears. Refer to Figure 22.

Note: There may be momentary and spasmodic orange flashes in the flame. This is caused by the burning of airborne dust particles, and should not be confused with the yellow tipping, which is a stable

or permanent situation when there is insufficient primary air.

Figure 22. Main burner flames



Pilot Adjustment

1. Remove the pilot adjustment cap.
2. Adjust the pilot screw to provide a properly sized flame.
3. A proper pilot flame is a soft steady flame that envelops 3/8- to 1/2-inch (9.5 to 12.7 mm) of the flame sensor.
4. Replace the pilot adjustment cap.

Manifold Pressure Adjustment

If the manifold pressure requires minor adjustment, remove the cap from the pressure regulator and turn the adjustment screw clockwise to increase the pressure, or counterclockwise to decrease the pressure. The adjusted manifold pressure should not vary more than 10 percent from the pressures specified in [Table 6, p. 30](#).



Gas Equipment Start-Up

Customer _____ Job Name & Number _____

Pre-Inspection Information with Power and Gas Off

Type of Equip: _____ Unit Heater
 Serial Number: _____ Model Number: _____
 Name Plate Voltage: _____ Name Plate Amperage: _____
 Type of Gas: Natural LP Tank Capacity: _____ lb Rating: _____ Btu @ _____ °F
 _____ kg _____ kW @ _____ °C

- Are all panels, doors, vent caps in place?
- Has the unit suffered any external damage? Damage _____
- Does the gas piping and electric wiring appear to be installed in a professional manner?
- Has the gas and electric been inspected by the local authority having jurisdiction?
- Is the gas supply properly sized for the equipment?
- Were the installation instructions followed when the equipment was installed?
- Have all field installed controls been installed?
- Do you understand all the controls on this equipment? **If not, contact your wholesaler or rep. (DO NOT START this equipment unless you fully understand the controls.)**

GENERAL

With power and gas off.

- Make certain all packing has been removed.
- Tighten all electrical terminals and connections.
- Check all fans and blowers for free movement.
- Check all controls for proper settings.

BLOWER

With power on and gas off.

- Check voltage L1 _____ L2 _____ L3 _____
- Check rotation of main fan.
- Check motor amps L1 _____ L2 _____ L3 _____

GAS HEATING

With power and gas on.

- Inlet gas pressure. _____ in. wc or _____ kPa
- Pilot and main burner ignition.
- Manifold gas pressure. _____ in. wc or _____ kPa
- Check electronic modulation. Set at: _____
- Cycle and check all other controls not listed.
- Entering air temp. _____ °F or _____ °C
- Discharge air temp. (high fire) _____ °F. or _____ °C

Remarks: _____

Maintenance

⚠ WARNING

Hazardous Service Procedures!

The maintenance and troubleshooting procedures recommended in this section of the manual could result in exposure to electrical, mechanical or other potential safety hazards. Always refer to the safety warnings provided throughout this manual concerning these procedures. When possible, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks. Failure to follow all of the recommended safety warnings provided, could result in death or serious injury.

Periodic Service

All Maintenance/Service information should be recorded accordingly on the inspection sheet provided in this manual (see [“Gas Equipment Start-Up,” p. 32](#)).

Note: *The heater and vent system should be checked once a year by a qualified technician.*

⚠ WARNING

Hazardous Voltage and Gas!

Turn off the gas supply and disconnect all electric power, including remote disconnects before servicing unit. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized and the gas can not be inadvertently turned on. Failure to turn off gas or disconnect power before servicing could result in death or serious injury.

Important: *Gas tightness of the safety shut-off valves must be checked on at least an annual basis.*

⚠ WARNING

Hazard of Explosion!

Never use an open flame to detect gas leaks. Explosive conditions may occur. Use a leak test solution or other approved methods for leak testing. Failure to follow recommended safe leak test procedures could result in death or serious injury or equipment or property-only-damage.

To check gas tightness of the safety shut-off valves, turn off the manual valve upstream of the appliance combination control. Remove the 1/8-inch pipe plug on the inlet side of the combination control and connect a manometer to that tapping. Turn the manual valve on to apply pressure to the combination control. Note the pressure reading on the

manometer, then turn the valve off. A loss of pressure indicates a leak. If a leak is detected, use a soap solution to check all threaded connections. If no leak is found, combination control is faulty and must be replaced before putting appliance back in service.

Should maintenance be required, perform the following inspection and service routine:

1. Inspect the area near the unit to be sure that there is no combustible material located within the minimum clearance requirements listed in this manual.

⚠ WARNING

Combustible Materials!

Maintain proper clearance between the unit heat exchanger, vent surfaces and combustible materials. Refer to unit nameplate and installation instructions for proper clearances. Improper clearances could result in a fire hazard. Failure to maintain proper clearances could result in death or serious injury or property damage.

2. Turn off the manual gas valve and electrical power to the gas unit heater.
3. To clean or replace the main burners, remove the bottom panel and compress the spring by moving the burner toward the manifold. Slide the opposite end of the burner downward from the locating slot while retaining spring is still compressed. Pull the burners away from the heat.
4. With the burners removed, wire brush the inside surfaces of the heat exchanger.
5. Remove any dirt, dust, or other foreign matter from the burners using a wire brush and/or compressed air. Ensure that all parts are unobstructed. Inspect and clean pilot burner if necessary.
6. Reassemble the gas unit heater by replacing all parts in reverse order.
7. Complete the appropriate unit start-up procedure as given in [“Operation,” p. 27](#) (see lighting instruction plate).
8. Check the burner adjustment (see [“Primary Air Shutter Adjustment,” p. 30](#)).
9. Check all gas control valves and pipe connections for leaks.
10. Check the operation of the automatic gas valve by lowering the setting of the thermostat, stopping the operation of the gas unit heater. The gas valve should close tightly, completely extinguishing the flame on the main burners.
11. Inspect and service the motor/fan assemblies. To maintain efficient air flow, inspect and clean the fan blades and guard to prevent buildup of foreign matter.



Maintenance

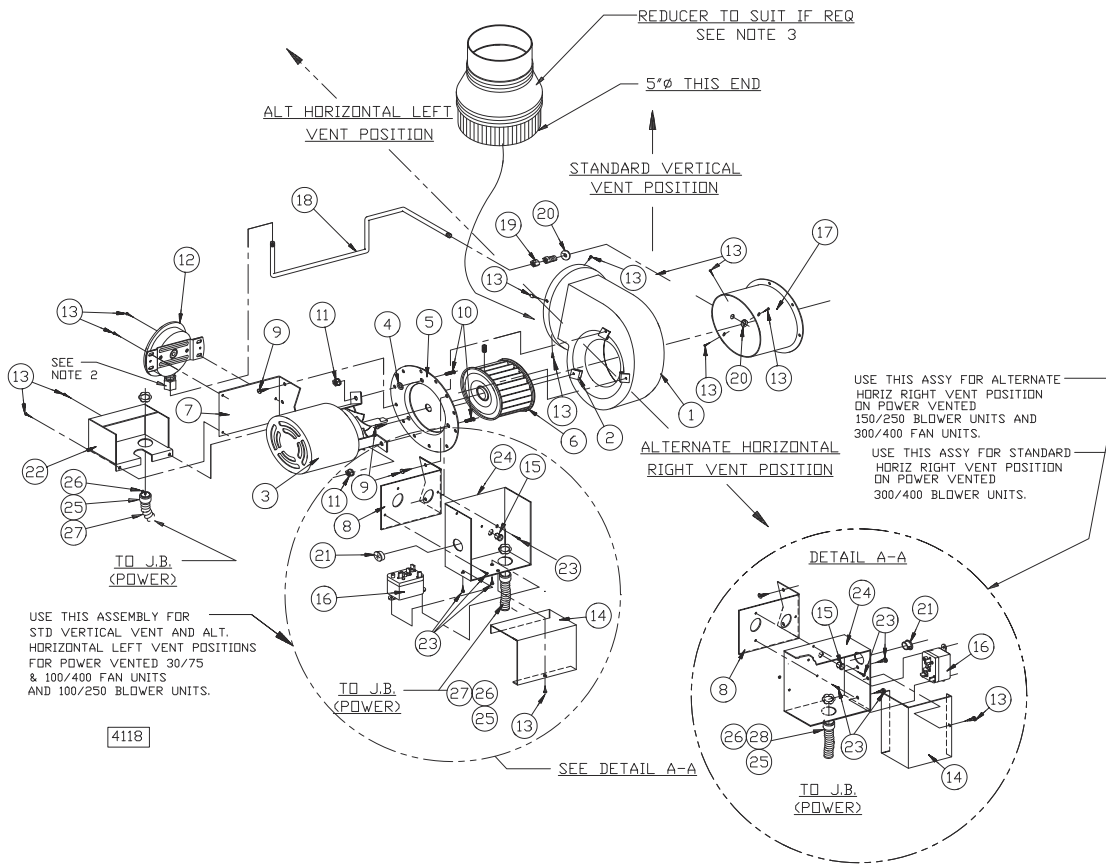
12. Check lubrication instructions on the motor. If oiling is required, add 3 to 4 drops of electric motor oil as follows:
 - a. Light Duty—After 3 years or 25,000 hours of operation.
 - b. Average Duty—Annually after 3 years or 8,000 hours of operation.
 - c. Heavy Duty—Annually after 1 year or at least every 1,500 hours of operation.

NOTICE:

Equipment Damage!

Never over oil the motor or premature failure could occur!

13. Check and test the operational functions of all safety devices supplied with your unit.

Figure 23. Power venter assembly

Ref. No. Description

1	Blower Housing Assembly
2	Speed Nut
3	Motor
4	Washer, Plain
5	Plate Adapter
6	Blower Wheel (see Note 1)
7	Mounting Bracket (Pressure Switch)
8	Mounting Bracket (Junction Box)
9	Screw, S.T.
10	Screw, Machine (L = 3/4")
11	Nut, Keps (Ext. Lock Washer)
12	Air Pressure Switch
13	Drill Screw
14	Junction Box Cover

Ref. No. Description

15	Snap Bushing
16	Relay (Motor)
17	Draftor Stack Assembly
18	Tubing (Aluminum) Formation
19	Male Connector
20	Locknut
21	Hole Plug
22	Pressure Switch Cover
23	Drill Screw
24	Junction Box Base
25-28	Power Connection

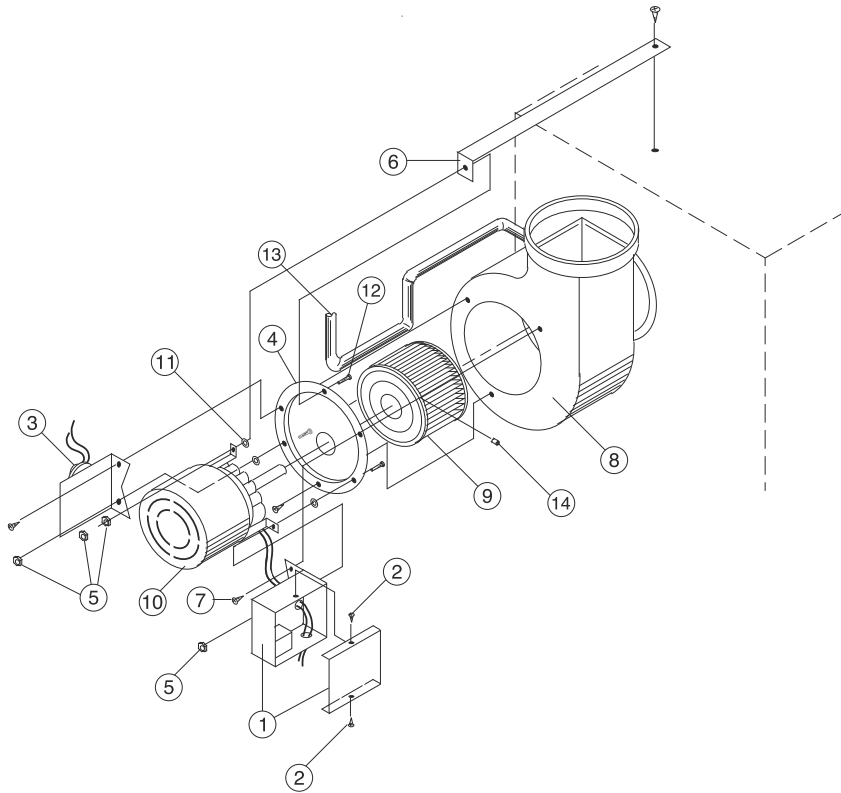
Notes:

- For item No. 6, use counter-clockwise rotation.
- DO NOT OVERTIGHTEN CELCON NUT! HAND TIGHTEN ONLY! DO NOT USE TOOLS! Approximate 1/3 turn maximum or 8 inch pounds is sufficient from the point where the tube does not slip in or out.
- Flue Sizes:
 100/175 units: 4" dia. flue outlet Reducer required—to be supplied by installer.
 200/250 units: 5" dia. flue outlet (no adapter required).
 300/400 units: 6" dia. flue outlet Increaser required—to be supplied by manufacturer.

Installation Instructions for Field Replacement of Power Venter Motor

Important: This replacement must be performed only by a qualified technician.

Figure 24. Identification of parts



Note: All hardware (screws, nuts, washers) that will be removed from the unit will be reused for this motor replacement. **DO NOT LOSE ANY OF THESE PARTS.**

Ref. No.	Description
1	Relay Junction Box/Mounting Bracket Assembly
2	#8 Drill Screws (2 required)
3	Pressure/Mounting Bracket Assembly
4	Mounting Plate Adapter
5	Keeps Nut w/External Tooth Lockwasher (4 required)
6	Motor Support Shipping Bracket
7	Phillips Head Screws (3 required)
8	Power Venter Blower Housing
9	Blower Wheel
10	Motor
11	Space Washers (3 required)
12	Machine Screw (3 required)
13	Sensing Tube
14	Set Screw

Tools and Parts Needed

Wire Stripper and Crimper; Slotted Head and #2 Phillips Head Screwdriver; 3/8-in. Wrench; 1/8-in. Allen Wrench (long handle); marker; (1) 1/4-in. push on terminal for Wire.

Notes:

- Remove the cover from the Relay Junction Box (Item 1) by removing two screws (Item 2) top and bottom. Disconnect both wires from the motor lead ends. One is connected to terminal #4 on the venter relay, and the other is connected with a wire nut to a black wire.
- Remove the sensing tube (Item 3) from the Pressure Switch/Mounting Bracket (Item 3) at motor end only. Separated Combustion Units: Remove both tubes at motor end only—note location.
- Mark locations of the Relay Junction Box and Pressure Switch Mounting Brackets along with the Motor (Item 10) mounts on the Mounting Adapter Plate (Item 4)—using a marker.
- Remove nut (Item 5) that secures the Motor Support Shipping Bracket (Item 6) to the Mounting Adapter

Plate. Pull this bracket away from the Motor Mounting Adapter Plate.

- Remove three phillips head screws (Item 7) on the Motor mounting Adapter Plate. Remove the Motor/Blower Wheel/Adapter Plate assembly from the Power Venter Blower Housing (Item 8).
- Remove the Blower Wheel (Item 9) from the motor shaft by removing the set screw (Item 14) using a 1/8-in. Allen Wrench.
- Remove the three Motor Mounting Nuts (Item 5), Space Washers (Item 11), and Screws (Item 12). Do not lose these parts! Using caution—the motor will disengage from the Mounting Adapter Plate, along with the Relay Junction Box and Pressure Switch Mounting Brackets will also disengage.
- Reverse order to install the new Power Venter Motor.
- TEST FIRE THE UNIT FOR A FEW CYCLES, MAKING SURE THAT THE UNIT IS OPERATING SATISFACTORILY.**

How to Order Replacement Parts

Please send the following information to your local Parts center; If further assistance is needed, contact the manufacturer's customer service department.

- Model number
- Serial Number
- Part description and Number as shown in the Replacement Parts Catalog.



Diagnostics

Troubleshooting

⚠ WARNING

Hazardous Service Procedures!

The maintenance and troubleshooting procedures recommended in this section of the manual could result in exposure to electrical, mechanical or other potential safety hazards. Always refer to the safety warnings provided throughout this manual concerning these procedures. When possible, disconnect all electrical power including remote disconnect and discharge all energy storing devices such as capacitors before servicing. Follow proper lockout/tagout procedures to ensure the power can not be inadvertently energized. When necessary to work with live electrical components, have a qualified licensed electrician or other individual who has been trained in handling live electrical components perform these tasks. Failure to follow all of the recommended safety warnings provided, could result in death or serious injury.

Table 7. Troubleshooting guide

Symptoms	Possible Cause(s)	Corrective Action
A. Flame lifting from burner ports.	<ol style="list-style-type: none"> 1. Pressure regulator set too high. 2. Defective regulator. 3. Burner orifice too large. 	<ol style="list-style-type: none"> 1. Reset manifold pressure. Refer to "Operation," p. 27. 2. Replace regulator section of combination gas valve or complete valve. 3. Check with local gas supplier for proper orifice size and replace. Refer to "Operation," p. 27.
B. Flame pops back.	<ol style="list-style-type: none"> 1. Excessive primary air. 2. Burner orifice too small. 	<ol style="list-style-type: none"> 1. Close air shutter. Refer to "Operation," p. 27. 2. Check with local gas supplier for proper orifice size and replace. Refer to "Operation," p. 27.
C. Noisy flame.	<ol style="list-style-type: none"> 1. Too much primary air. 2. Noisy pilot. 3. Irregular orifice causing whistle or resonance. 4. Excessive gas input. 	<ol style="list-style-type: none"> 1. Close air shutter. 2. Reduce pilot gas. Refer to "Operation," p. 27. 3. Replace orifice. 4. Reset manifold pressure. Refer to "Operation," p. 27; Replace regulator section of combination gas valve or complete valve; or check with local gas supplier for proper orifice size and replace. Refer to "Operation," p. 27.
D. Yellow tip flame (some yellow tipping on propane gas is permissible).	<ol style="list-style-type: none"> 1. Insufficient primary air. 2. Clogged main burner ports. 3. Misaligned orifices. 4. Clogged flue collector. 5. Air shutter linted. 6. Insufficient combustion air. 	<ol style="list-style-type: none"> 1. Open air shutters. Refer to "Operation," p. 27. 2. Clean main burner ports. 3. Replace manifold assembly. 4. Clean flue collector. 5. Check for dust or lint at air mixer opening and around the air shutter. 6. Clean combustion air inlet openings in bottom panel; see "Installation: Piping," p. 16.
E. Floating flame.	<ol style="list-style-type: none"> 1. Blocked venting. 2. Insufficient combustion air. 3. Blocked heat exchanger. 4. Air leak into combustion chamber or flue collector. 	<ol style="list-style-type: none"> 1. Clean flue. Refer to "Installation: Piping," p. 16. 2. Clean combustion air inlet openings in bottom panel; see "Installation: Piping," p. 16. 3. Clean heat exchanger. 4. Determine cause and repair accordingly.

Table 7. Troubleshooting guide (continued)

Symptoms	Possible Cause(s)	Corrective Action
F. Gas Odor.	1. Shut off gas supply immediately!	1. Inspect all gas piping and repair.
	2. Blocked heat exchanger/venting.	2. Clean heat exchanger/flue.
	3. Drafts around heater.	3. Eliminate drafts. Refer to "Installation: Mechanical," p. 12.
	4. Negative pressure in building.	4. See "Installation: Piping," p. 16.
	5. Blocked flue collector.	5. Clean flue collector.
G. Delayed ignition.	1. Excessive primary air.	1. Close air shutter. Refer to "Operation," p. 27.
	2. Main burner ports clogged near pilot.	2. Clean main burner ports.
	3. Pressure regulator set too low.	3. Reset manifold pressure. Refer to "Operation," p. 27.
	4. Pilot decreases in size when main burners come on.	4. Supply piping is inadequately sized. Refer to "Installation: Piping," p. 16.
	5. Pilot flame too small.	5. Clean pilot orifice. Refer to "Operation," p. 27.
	6. Drafts around heater.	6. Eliminate drafts. Refer to "Installation: Mechanical," p. 12.
	7. Improper venting.	7. Refer to "Installation: Piping," p. 16.
H. Failure to ignite.	1. Main gas off.	1. Open all manual gas valves.
	2. Lack of power at unit.	2. Replace fuse or turn on power supply.
	3. Thermostat not calling for heat.	3. Turn up thermostat.
	4. Defective limit switch.	4. Check limit switch with continuity tester. If open, replace limit switch.
	5. Improper thermostat or transformer wiring.	5. Check wiring per diagrams.
	6. Defective gas valve.	6. Replace gas valve.
	7. Defective thermostat.	7. Check thermostat and replace if defective.
	8. Defective transformer.	8. Be sure 115 volts is supplied to the transformer primary, then check for 24 volts at secondary terminal before replacing.
	9. Loose wiring.	9. Check and tighten all wiring connections per diagrams.
	10. Defective ignition control.	10. Replace, if necessary. Also see U , V , and W symptoms.
I. Condensation of water vapor.	1. Improper venting	1. Refer to "Installation: Venting," p. 18.
J. Burner won't turn off.	1. Poor thermostat location.	1. Relocate thermostat away from drafts.
	2. Defective thermostat.	2. Replace thermostat.
	3. Improper thermostat or transformer wiring at gas valve.	3. Check wiring per diagrams.
	4. Short circuit.	4. Check operation at valve. Check for short (such as staples piercing thermostat wiring), and correct.
	5. Defective or sticking gas valve.	5. Replace gas valve.
	6. Excessive gas supply pressure.	6. Refer to "Installation: Piping," p. 16.
K. Rapid burner cycling.	1. Loose electrical connections at gas valve or thermostat.	1. Tighten all electrical connections.
	2. Excessive thermostat heat anticipator.	2. Adjust thermostat heat anticipator for longer cycles. Refer to "Installation: Electrical," p. 24.
	3. Unit cycling on high limit.	3. Check for proper air supply across heat exchanger.
	4. Poor thermostat location.	4. Relocate thermostat. (Do not mount thermostat on unit).
	5. Draft on pilot.	5. Eliminate drafts. Refer to "Installation: Mechanical," p. 12.
	6. Defective ignitor control.	6. Replace ignitor.
	7. Defective high limit switch.	7. Jumper high limit switch terminals 1 and 2. If burner operates normally, replace switch.
L. Noisy.	1. Fan blades loose.	1. Replace or tighten.
	2. Fan blades dirty.	2. Clean fan wheel.
	3. Vibration isolators deteriorated.	3. Replace vibration isolators.
	4. Bearings are dry.	4. Oil bearings on fan motor. (Refer to label on motor.)
M. Pilot will not light or will not stay lit.	1. Main gas off.	1. Open all manual gas valves.

Diagnosics

Table 7. Troubleshooting guide (continued)

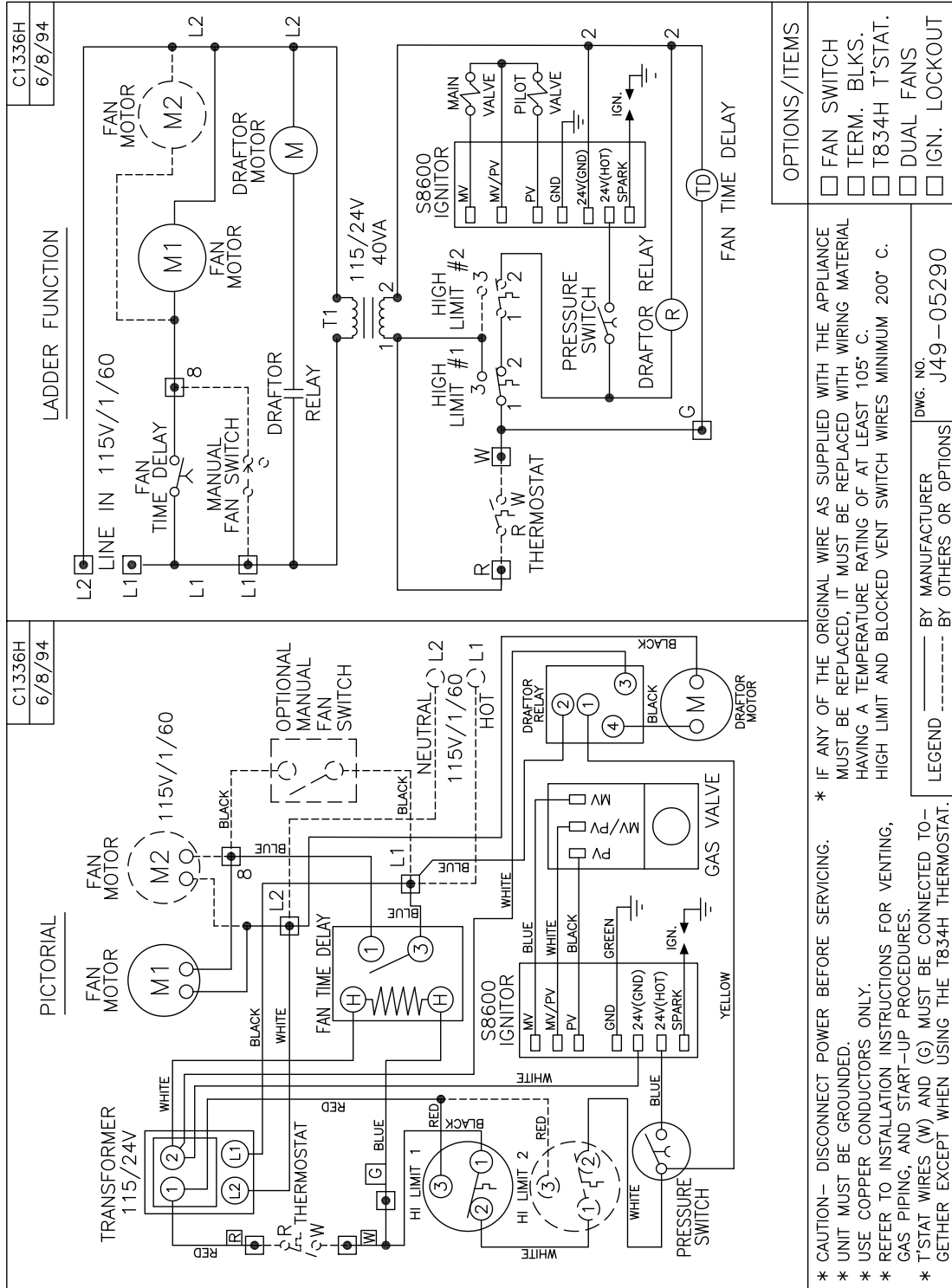
Symptoms	Possible Cause(s)	Corrective Action
	2. Pilot adjustment screw turned too low on combination/automatic main gas valve.	2. Refer to "Operation," p. 27.
	3. Air in gas line.	3. Purge air from gas supply.
	4. Incorrect lighting procedure.	4. Follow lighting instruction label adjacent to gas valve.
	5. Dirt in pilot orifice.	5. Remove pilot orifice. Clean with compressed air or solvent. (Do not ream.)
	6. Extremely high or low gas pressure.	6. Refer to "Operation," p. 27.
	7. Defective thermocouple.	7. Check thermocouple connection, and replace if defective.
	8. Drafts around unit.	8. Eliminate drafts. Refer to "Installation: Mechanical," p. 12.
	9. Pilot valve not opening (faulty wiring).	9. Inspect and correct all wiring.
	10. No spark (faulty wiring).	10. Inspect and correct ignition system wiring. See symptoms U, V, and W.
	11. Defective gas valve.	11. Replace.
N. Fan will not run.	1. Loose wiring.	1. Check and tighten all wiring connections per diagrams. Thermostat wires tagged "W" and "G" must be connected together (unless special thermostats are used; if so, see thermostat wiring diagram, "Electrical Connections," p. 24).
	2. Defective motor overload protector or defective motor.	2. Replace motor.
	3. Defective fan switch.	3. Check for 24V across 1 and 3 terminals on fan time delay switch. If 24V is present, jumper terminals numbered 2 and 4. If motor runs, the fan switch is defective and must be replaced. If 24V is not present, check wiring per diagrams.
O. Fan motor turns on and off while burner is operating.	1. Fan switch heater element improperly wired.	1. Be sure fan switch heater terminals are connected per diagrams.
	2. Defective fan switch.	2. Replace fan switch.
	3. Motor overload protector cycling on and off.	3. Check motor amps against motor name plate rating, check voltage, replace fan motor if defective.
	4. Motor not properly oiled.	4. Refer to label on motor.
P. Fan motor will not stop.	1. Improperly wired fan control.	1. Check all wiring.
	2. Main burners not lighting while thermostat calls for heat.	2. Refer to H and N symptoms.
	3. Defective fan switch.	3. Replace fan switch.
Q. Not enough heat.	1. Incorrect gas input.	1. Refer to "Operation," p. 27.
	2. Heater undersized.	2. This is especially true when the heated space is enlarged. Have the heat loss calculated and compare to the heater output (80 percent of input). Your gas supplier or installer can furnish this information. If heater is undersized, add additional heaters.
	3. Thermostat malfunction.	3. Replace thermostat.
	4. Heater cycling on limit control.	4. There should be NO ducts attached to the front of this heater. Check air movement through heat exchanger. Check voltage to fan motor. Clean fan blade and heat exchanger and oil fan motor.
R. Too much heat.	1. Thermostat malfunction.	1. Replace thermostat.
	2. Heater runs continuously.	2. Check wiring per diagrams; check operation at valve. Look for short (such as staples piercing thermostat wiring), and correct; replace gas valve. Refer to "Operation," p. 27.
S. Cold air is delivered on start up.	1. Fan switch heater element improperly wired.	1. Be sure fan switch heater terminals are connected per diagrams.
T. Cold air is delivered during heater operation.	1. Incorrect manifold pressure or input.	1. Refer to "Operation," p. 27.
	2. Voltage to unit too high.	2. Check motor voltage with fan running. Should be 115 volts AC.
	3. Air throughput too high.	3. Refer to "Operation," p. 27.

Table 7. Troubleshooting guide (continued)

Symptoms	Possible Cause(s)	Corrective Action
U. No Spark.	<ol style="list-style-type: none"> 1. Thermostat not calling for heat. 2. No low voltage. 3. Spark gap closed or too wide. 4. Broken or cracked ceramic on spark electrode. 	<ol style="list-style-type: none"> 1. Close thermostat contacts. 2. Check for 24V across 24V terminals of S8600. 3. Set gap to 0.1. 4. Replace pilot assembly.
V. Spark present but pilot does not light.	<ol style="list-style-type: none"> 1. Loose S8600 connections. 2. Improper gas pressure. 3. Is spark in pilot gas stream? 4. No pilot gas — do not use match to test - presence of gas is easily detected by the odor. 	<ol style="list-style-type: none"> 1. Check all connections, term. PV feeds 24V to pilot valve. 2. Check pressure—pressure that is either too high or too low may cause a problem. 3. Spark should arc from electrode. 4. Check pilot line for kinks. Ensure there are no drafts.
W. Pilot lights — Main valve does not energize.	<ol style="list-style-type: none"> 1. Loose S8600 connections. 2. Cracked or broken sensor ceramic. 3. Check sensor/spark lead for continuity. 4. Measure 24 volts from term. MV to term. MV/PV. 	<ol style="list-style-type: none"> 1. Check connections-term. MV feeds main valve. 2. Replace pilot assembly. 3. Replace if needed. 4. If present, replace main valve; if not, replace S8600 Igniter.
X. Hi-Limit switch tripping	<ol style="list-style-type: none"> 1. Vertical run of flue is too short. 2. Unit is overfiring. 3. Air flow too low. 4. Defective switch. 	<ol style="list-style-type: none"> 1. Lengthen vertical run of flue pipe (see "Installation: Venting," p. 18). 2. Burner orifice may be too large: verify/replace if required. 3. Increase air flow; check fan size. Check for proper voltage. 4. Replace.
Y. Noisy power venter.	<ol style="list-style-type: none"> 1. Power venter wheel loose. 2. Power venter wheel dirty. 3. Power venter wheel rubbing housing. 4. Bearings are dry. 	<ol style="list-style-type: none"> 1. Replace or tighten. 2. Clean power venter wheel. 3. Realign power venter wheel. 4. Oil bearings on power venter motor. (Refer to label on motor).
Z. Power venter will not run.	<ol style="list-style-type: none"> 1. Lack of power at unit. 2. Loose wiring. 3. Defective motor overload protector or defective motor. 4. Defective power venter relay. 	<ol style="list-style-type: none"> 1. Replace fuse or turn on power. 2. Check and tighten all wiring connections per diagrams. Thermostat wires tagged "W" and "G" must be connected together (unless special thermostats are used; if so see thermostat wiring diagram, "Electrical Connections," p. 24). 3. Replace motor. 4. Check for 24V across 1 and 3 terminals on fan relay. If 24V is present, jumper terminals numbered 2 and 4. If motor runs, the relay is defective and must be replaced. If 24V is not present, check wiring per diagrams.
AA. Power venter motor turns on and off while burner is operating.	<ol style="list-style-type: none"> 1. Fan relay heater element improperly wired. 2. Defective venter relay switch. 3. Motor overload protector cycling on and off. 4. Motor not properly oiled. 	<ol style="list-style-type: none"> 1. Be sure relay terminals are connected per diagrams. 2. Replace venter relay. 3. Check motor amps against motor name plate rating, check voltage; replace power venter motor if defective. 4. Refer to label on motor.
AB. Power venter motor will not stop.	<ol style="list-style-type: none"> 1. Improperly wired venter relay. 2. Main burner not lighting while thermostat calls for heat. 3. Defective venter relay. 	<ol style="list-style-type: none"> 1. Check all wiring. 2. Refer to H and N symptoms. 3. Replace venter relay.

Wiring Diagrams

Figure 25. High Efficiency Propeller Fan





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