
TABLE OF CONTENTS

CHAPTER 1 INTRODUCTION

SECTION	PAGE
1.1 Manual Overview	1-1
1.2 Assembly Designation Procedure	1-1
1.3 Safety	1-1
1.4 Maintenance.....	1-2
1.5 Material Return Procedure.....	1-2
1.6 Warranty for Axcera Products – Limited One-Year Warranty	1-3

CHAPTER 2 SYSTEM DESCRIPTION

2.1 System Overview.....	2-1
2.2 Control and Status.....	2-2
2.2.1 VHF Exciter Tray.....	2-3
2.2.2 VHF Amplifier Tray.....	2-6
2.3 Input and Remote Connections.....	2-7
2.4 AC Input.....	2-10

CHAPTER 3 CIRCUIT DESCRIPTIONS

3.1 Low-Band VHF Exciter	3-1
3.1.1 Aural IF Synthesizer Board, 4.5 MHz	3-1
3.1.2 Sync Tip Clamp/Modulator Board.....	3-2
3.1.3 Delay Equalizer Board	3-5
3.1.4 IF Carrier Oven Oscillator Board	3-6
3.1.5 ALC Board, NTSC.....	3-7
3.1.6 IF Phase Corrector Board.....	3-13
3.1.7 VHF Mixer/Amplifier Enclosure Assembly	3-15
3.1.8 Transmitter Control Board.....	3-16
3.1.9 Visual/Aural Metering Board.....	3-21
3.1.10 Channel Oscillator Assembly, Dual Oven	3-23
3.1.11 EEPROM FSK Identifier Board	3-23
3.1.12 IF Attenuator Board.....	3-24
3.2 VHF Low-Band Amplifier Trays.....	3-24
3.3 Bandpass Filter Assembly	3-28

CHAPTER 4 INSTALLATION AND SETUP PROCEDURES

4.1 Site Considerations	4-1
4.2 Unpacking the Cabinets and Trays	4-4
4.3 Installing the Cabinets and Trays.....	4-5
4.4 Setup and Operation	4-6

CHAPTER 5 DETAILED ALIGNMENT PROCEDURES

5.1 Low-Band VHF Exciter Tray with Baseband Video and Audio Inputs	5-1
5.2 VHF Exciter Tray with 4.5-MHz Composite Input Kit.....	5-1
5.3 VHF Exciter Tray with Either Baseband or 4.5-MHz Composite Input	5-2
5.4 IF Phase Corrector Adjustment	5-3

TABLE OF CONTENTS (continued)

SECTION	PAGE
5.5 Linearity Corrector Adjustment	5-3
5.6 Phase and Gain Adjustment of the VHF Amplifier Trays	5-4
5.7 Calibration of the Forward Output Power Level of the Transmitter.....	5-5
5.8 Calibration of the Reflected Output Level of the Transmitter.....	5-5
5.9 2-Way Combiner Assembly	5-6
5.10 Bandpass Filter Assemblies	5-6
5.11 Low-Band VHF Amplifier Tray	5-6
5.11.1 AGC Control Board	5-7
5.11.2 Phase Shifter Board.....	5-7
5.11.3 VHF Filter/Amplifier Board.....	5-7
5.11.4 Low-Band VHF Amplifier Board	5-7
5.11.5 Overdrive Protection Board	5-7
5.11.6 3-Way Splitter Board	5-7
5.11.7 Low-Band Amplifier Board.....	5-8
5.11.8 3-Way Combiner Board.....	5-8
5.11.9 Calibration of the Visual Plus Aural Output Power and VSWR Cutback.....	5-8
5.12 Board Level Alignment Procedures	5-9
5.12.1 (Optional) 4.5-MHz Composite Input Kit	5-9
5.12.2 Delay Equalizer Board.....	5-9
5.12.3 Composite 4.5-MHz Filter Board.....	5-10
5.12.4 (Optional) 4.5-MHz Bandpass Filter Board.....	5-10
5.12.5 IF Carrier Oven Oscillator Board.....	5-10
5.12.6 Sync Tip Clamp/Modulator Board	5-10
5.12.7 Aural IF Synthesizer Board, 4.5 MHz	5-13
5.12.8 ALC Board (Part 1 of 2).....	5-13
5.12.9 IF Phase Corrector Board	5-14
5.12.10 ALC Board, NTSC (Part 2 of 2)	5-14
5.12.11 Channel Oscillator Board, Dual Oven	5-15
5.12.12 x2 Multiplier Board	5-16
5.12.13 VHF Filter/Mixer Board.....	5-16
5.12.14 Low-Band VHF Filter/Amplifier Board	5-16

APPENDICES

APPENDIX A SYSTEM SPECIFICATIONS

APPENDIX B SAMPLE LOG REPORT SHEET

APPENDIX C BLOCK DIAGRAM/INTERCONNECT DRAWINGS

APPENDIX D SUBASSEMBLY DRAWINGS