



盟訊實業股份有限公司

Unication CO., LTD.

機密等級： 極機密 機密 普通

GM601 Module User Manual

Rev: V1.0

FCC Regulations:

● This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

● This device has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Notice

The changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.



Contents

1	Introduction	4
1.1	Revision History	4
1.2	Purpose	4
1.3	Scope	4
1.4	Target audience	4
1.5	Abbreviations	4
1.6	Related documents	5
2	GM601 Module introduction	5
2.1	Key feature	5
2.2	Application diagram	6
2.3	Package information	7
2.4	Pin define and description	8
3	Module application description	12
3.1	Power supply	12
3.3.1	Requirement	12
3.3.2	Power up sequence	12
3.3.3	Power up mode	12
3.2	RF Antenna	12
3.3	Design rule for EMC	13
3.4	Design rule for ESD	13
3.5	UART port and application	14
3.5.1	UART function and parameter	14
3.5.2	UART pin define	14
3.5.3	UART2 Typical application circuit	15
3.6	Analogy Audio	16
3.6.1	Interface define	16
3.6.2	Electro-acoustic devices reference specification	17
3.7	SIM interface description and application	18
3.7.1	SIM interface define	18
3.7.2	SIM interface reference application circuit	19
3.7.3	Design recommendation	19
3.8	GPIO description and application	19
3.8.1	GPIO description	19
3.8.2	GPIO electrical characteristics	19
3.9	Mounting the GM601 on the Board	21
3.9.1	General	21
3.9.2	Module finish& Dimensions	21
3.9.3	Suggest Inhibit Area	21
3.9.4	Debug of the GM601 in Production	22
3.9.5	Stencil	22
3.9.6	PCB Pad Design	22



盟訊實業股份有限公司

Unication CO., LTD.

機密等級: 極機密 機密 普通

3.9.7 Solder Paste	24
3.9.8 Solder Reflow	24
4 RF Exposure Information	25



1 Introduction

1.1 Revision History

Revision	Date	Description
1.0	2010-6-9	Initial release

1.2 Purpose

This document describes the product design and specification for GM601. GM601 supports GSM/GPRS quad-band (GSM850, EGSM900, DCS1800, and PCS1900).

1.3 Scope

This document describes: the platform architecture, the hardware/software interactions, Technical/Electrical specifications.

1.4 Target audience

This document is intended to provide a design specification for the teams involved in and an introduction to the platform for product integration teams.

1.5 Abbreviations

PPP	Point-to-Point protocol
PSU	Power Supply Unit
R&TTE	Radio and Telecommunication Terminal Equipment
RAM	Random Access Memory
SRAM	Static Random Access Memory
NAND	Not AND (electronic logic gate)
ROM	Read-Only Memory
RMS	Root Mean Square(value)
RTC	Real Time Clock
Rx	Receive Direction
Tx	Transmit Direction
SAR	Specific Absorption Rate
SIM	Subscriber Identity Module
SMS	Short Message Service
TA	Terminal Adapter(e.g. GSM engine)
TDMA	Time Division Multiple Access
TE	Terminal Equipment, also referred to as DTE



UART	Universal Asynchronous Receiver-Transmitter
VSWR	Voltage Standing Wave Radio
GPRS	General Packet Radio Service
FR	Full Rate
EFR	Enhanced Full Rate
HR	Half Rate
AP	Applications Processor
BB	Baseband
IMEI	International Mobile Equipment Identity

1.6 Related documents

- [1] AT_Command_Set_For_GM601_V1.0
- [2] GM601_module_BOM_V1.0
- [3] GM601_module_EVB_User_Manual_V10
- [4] Operation Description of GM601 Module_V1.0

2 GM601 Module introduction

2.1 Key feature

GM601 is a self-contained GSM/GPRS quad-band (850/900/1800/1900) module including the following feature:

Feature	Implementation
Power supply	Single supply voltage:3.6~4.2V
Power saving	Typical power consumption in SLEEP mode less than 2.5mA(BS-PA-MFRMS=5)
Frequency bands	<ul style="list-style-type: none">◆ GM601 quad-band: GSM850,EGSM900,DCS1800,PCS1900◆ Compliant to GSM phase 2/2+
GSM class	Small MS
Transmitting power	<ul style="list-style-type: none">◆ Class 4 (2W) at GSM850, EGSM900◆ Class 1(1W) at DCS1800, PCS1900
GPRS connectivity	<ul style="list-style-type: none">◆ GPRS Class 12 capability: UL: 53.6 kbps/DL: 53.6 k◆ Coding Scheme 1 – 4◆ Mobile station Class B
Temperature range	<ul style="list-style-type: none">◆ Normal operation: -10°C ~+55°C ;◆ Restricted operation: -20°C ~-10°C and +55°C ~ +65°C◆ Storage:-30°C to 85°C
Audio interface	<ul style="list-style-type: none">◆ Two groups of analog audio interfaces;◆ one digital audio interface(DAI)
Firmware upgrade	Firmware upgraded over serial interface
Real Time Clock	Implemented



盟訊實業股份有限公司

Unication CO., LTD.

機密等級: 極機密 機密 普通

Assemblage	Connected to mother board Through BGA balls
Application interface	Use BGA balls as application interface: <ul style="list-style-type: none">◆ Power supply◆ Serial links(UART1,UART2)◆ SIM interface: 1.8V/3V◆ EINT/ADC◆ Power key /Reset◆ GPIO◆ Status LED driver output
Antenna interface	<ul style="list-style-type: none">◆ BGA ball◆ Antenna PAD

2.2 Application diagram

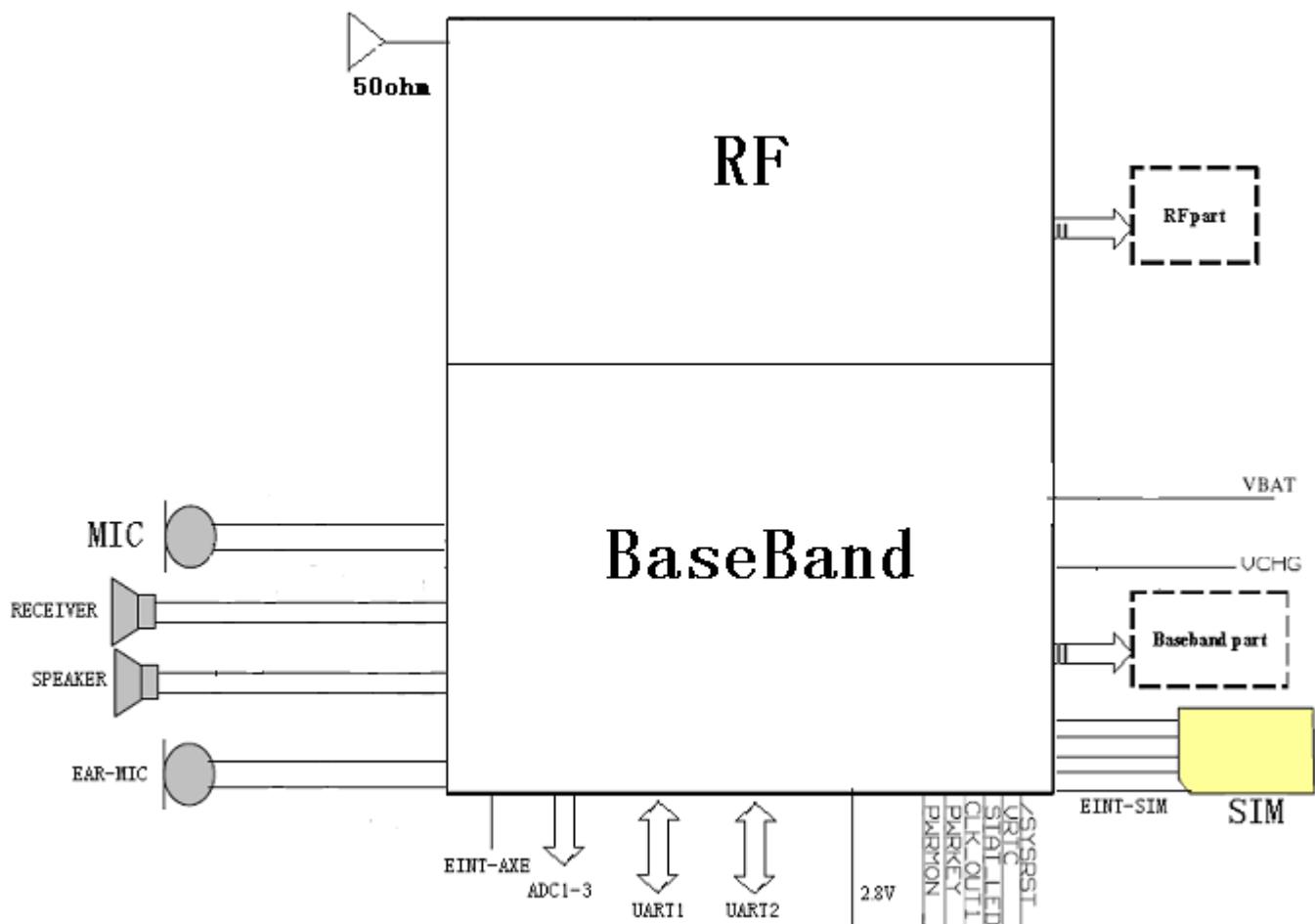


Figure 1 – Application Diagram



盟訊實業股份有限公司

Unication CO., LTD.

機密等級: 極機密 機密 普通

2.3 Package information

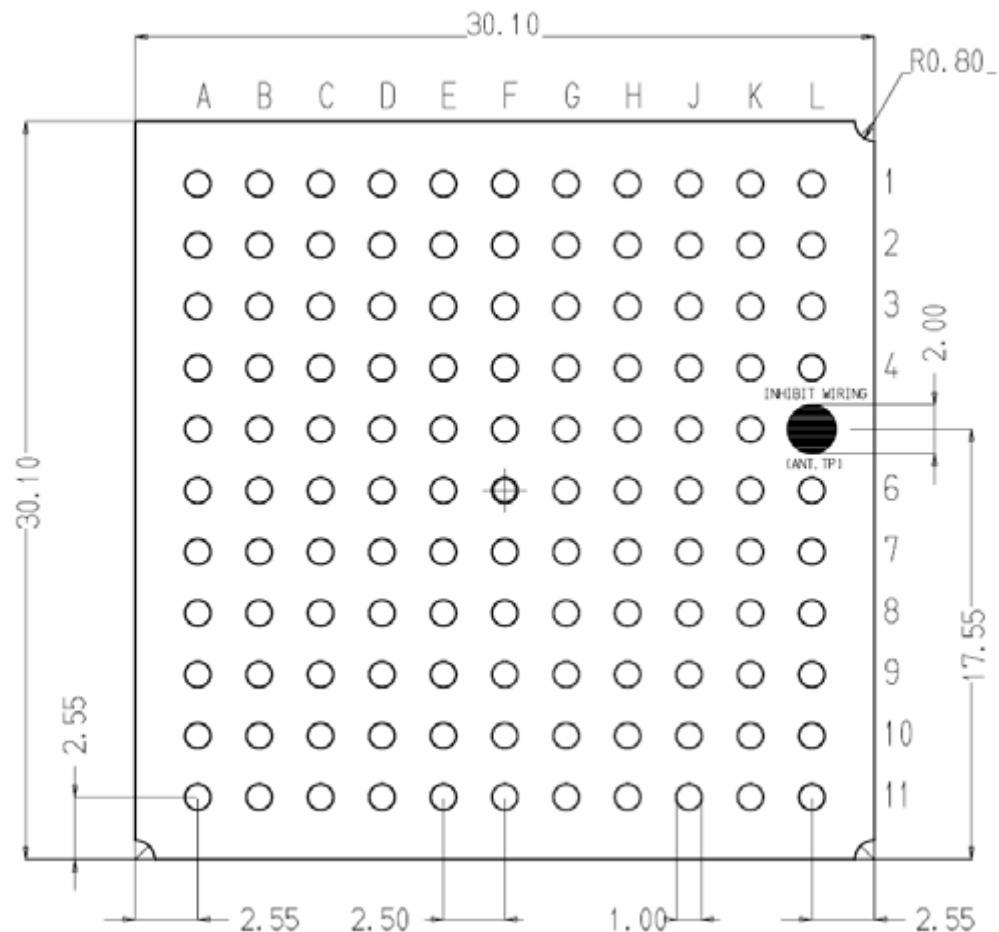


Figure2 – package and size

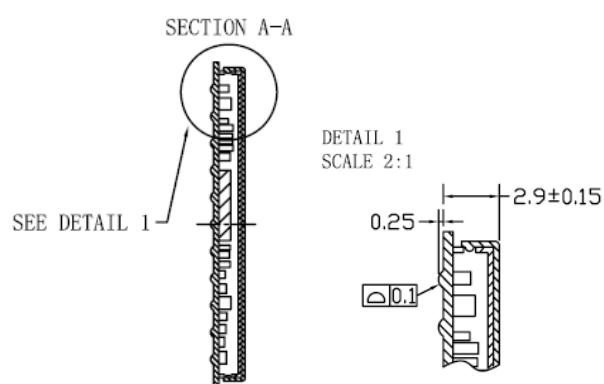


Figure3 - GM601 Side view of Package



2.4 Pin define and description

Ball	Signal	I/O	Function	Pull Up/Down	Type
UART Interface					
E7	C103/TXD	I	Serial data input (TXD) from DTE		CMOS 2.8V
H8	C104/RXD	O	Serial data output to DTE		CMOS 2.8V
B7	C108/DTR	I	Input for Data terminal ready signal (DTR) from DTE		CMOS 2.8V
F7	C105/RTS	I	Input for Request to send signal (RTS) from DTE		CMOS 2.8V
F6	C106/CTS	O	Output for Clear to send signal (CTS) to DTE		CMOS 2.8V
D9	C109/DCD	O	Output for Data carrier detect signal (DCD) to DTE		CMOS 2.8V
E11	C107/DSR	O	Output for Data set ready signal (DSR) to DTE		CMOS 2.8V
B6	C125/RING	O	Output for Ring indicator signal (RI) to DTE		CMOS 2.8V
SIM card interface					
C10	SIMCLK	O	External SIM signal – Clock		1,8 / 3V
E9	SIMRST	O	External SIM signal – Reset		1,8 / 3V
D10	SIMIO	I/O	External SIM signal – Data I/O		1,8 / 3V
E11	SIMIN	I	External SIM signal – Presence (active low)		1,8 / 3V
D4	SIMVCC	AO	External SIM signal – Power supply for the SIM		1,8 / 3V
Debug Interface					
D11	TX_TRACE	O	TX Data for debug monitor		CMOS 2.8V
F10	RX_TRACE	I	RX Data for debug monitor		CMOS 2.8V
Audio Interface					
H9	EAR_MT-	O	Headset single end right channel		audio
G10	EAR_MT+	O	Headset single end left channel		audio
H10	EAR_HF+	O	Handset ear output, phase+		audio
J10	EAR_HF-	O	Handset ear output, phase-		audio
J8	MIC_MT+	I	Headset MIC. signal input: phase+		audio
G9	MIC_MT-	I	Headset MIC. signal input: phase-		audio
G8	MIC_HF+	I	Handset MIC. Input: phase+		audio
J9	MIC_HF-	I	Handset MIC. Input: phase-		audio
F9	AXE	I	Handset switching		CMOS 2.8V
DAC and ADC					
C7	NC	AO	No defined		/
J11	ADC_IN1	AI	Analog/Digital converter input		A/D
H11	ADC_IN2	AI	Analog/Digital converter input		A/D
G11	ADC_IN3	AI	Analog/Digital converter input		A/D



Miscellaneous Functions					
A2	RESET*	I	Reset input		Power
E2	VRRTC	AI	VRRTC Backup		Power
D8	STAT_LED	AO	Status indicator led		OD
G1	CHARGE	AI	Charger input		Power
G2	CHARGE	AI	Charger input		Power
J5	ON_OFF*	I	Input command for switching power ON or OFF (toggle command).		Pull up to VBATT
D5	VAUX1	AO	Power output for external accessories		Power
L8	PWRMON	O	Power ON Monitor		CMOS 2.8V
L4	Antenna	O	Antenna output – 50 ohm		RF
D7	DVI2_CLK	-	DVI2_CLK (Digital Voice Interface)		CMOS 2.8V
GPIO					
G4	TGPIO_12	I/O	GPIO12 Configurable GPIO	Pull Up	CMOS 2.8V
C2	TGPIO_03	I/O	GPIO03 Configurable GPIO	Pull Down	CMOS 2.8V
B3	TGPIO_04	I/O	GPIO04 Configurable GPIO / RF Transmission Control	Pull Down	CMOS 2.8V
C3	TGPIO_20	I/O	GPIO20 Configurable GPIO	Pull Down	CMOS 2.8V
B4	TGPIO_14	I/O	GPIO14 Configurable GPIO	Pull Up	CMOS 2.8V
D1	TGPIO_11	I/O	GPIO11 Configurable GPIO	Pull Down	CMOS 2.8V
B1	TGPIO_19	I/O	GPIO19 Configurable GPIO	Pull Up	CMOS 2.8V
C1	TGPIO_01	I/O	GPIO01 Configurable GPIO	Pull Down	CMOS 2.8V
K7	TGPIO_18	I/O	GPIO18 Configurable GPIO/ DVI2_RX (Digital Voice Interface)	Pull Up	CMOS 2.8V
H5	TGPIO_17	I/O	GPIO17 Configurable GPIO / DVI2_WA(Digital Voice Interface)	Pull Up	CMOS 2.8V
F5	TGPIO_15	I/O	GPIO15 Configurable GPIO	Pull Up	CMOS 2.8V
K11	TGPIO_08	I/O	GPIO08 Configurable GPIO	Pull Down	CMOS 2.8V
B5	TGPIO_06 / ALARM	I/O	GPIO06 Configurable GPIO / ALARM	Pull Down	CMOS 2.8V
C9	TGPIO_09	I/O	GPIO09 GPIO I/O pin	Pull Up	CMOS



					2.8V	
E6	TGPIO_02 / JDR	I/O	GPIO02 I/O pin	Pull Down	CMOS 2.8V	
L9	TGPIO_07 / BUZZER	I/O	GPIO07 Configurable GPIO / Buzzer	Pull Down	CMOS 2.8V	
K10	TGPIO_13	I/O	GPIO13 Configurable GPIO	Pull Up	CMOS 2.8V	
K8	TGPIO_05 / RFTXMON	I/O	GPIO05 Configurable GPIO / Transmitter ON monitor	Pull Down	CMOS 2.8V	
L10	TGPIO_21	I/O	GPIO21 Configurable GPIO	Pull Down	CMOS 2.8V	
E8	TGPIO_22	I/O	GPIO22 Configurable GPIO	Pull Up	CMOS 2.8V	
H3	TGPIO_10	I/O	GPIO10 Configurable GPIO / DVI2_TX (Digital Voice Interface)	Pull Up	CMOS 2.8V	
Power Supply						
J1	VBATT	-	Main power supply		Power	
K1	VBATT	-	Main power supply		Power	
J2	VBATT	-	Main power supply		Power	
K2	VBATT	-	Main power supply		Power	
A1	GND	-	Ground		Power	
F1	GND	-	Ground		Power	
H1	GND	-	Ground		Power	
L1	GND	-	Ground		Power	
H2	GND	-	Ground		Power	
L2	GND	-	Ground		Power	
J3	GND	-	Ground		Power	
K3	GND	-	Ground		Power	
L3	GND	-	Ground		Power	
K4	GND	-	Ground		Power	
K5	GND	-	Ground		Power	
D6	GND	-	Ground		Power	
K6	GND	-	Ground		Power	
L6	GND	-	Ground		Power	
A11	GND	-	Ground		Power	
F11	GND	-	Ground		Power	
L11	GND	-	Ground		Power	
Reserved Pins						
C4		-				
C6		-				
C5		-				
C8		-				



盟訊實業股份有限公司

Unication CO., LTD.

機密等級： 極機密 機密 普通

D2		-				
D3		-				
A10		-				
A3		-				
A4		-				
A5		-				
A6		-				
A7		-				
A8		-				
A9		-				
B10		-				
B11		-				
B2		-				
B8		-				
B9		-				
E1		-				
E10		-				
E3		-				
E4		-				
F2		-				
F3		-				
F4		-				
F8		-				
G5		-				
G3		-				
G6		-				
G7		-				
H4		-				
H7		-				
J4		-				
J6		-				
J7		-				
K9		-				
L5		-				
E5		-				
L7		-				
H6						



3 Module application description

3.1 Power supply

3.3.1 Requirement

- ◆ Input power voltage range: 3.6~4.2V;
- ◆ Max Current: 2A;
- ◆ Internal resistance<180m Ω

3.3.2 Power up sequence

Insert battery-> Pull down ON_OFF signal and hold more than 3 seconds-> start the module.

3.3.3 Power up mode

This module can be started by 3 ways:

- ◆ Press ON_OFF signal;
- ◆ Plug in charger and the module is auto started ;
- ◆ Start by RTC

3.2 RF Antenna

- ◆ Impedance of Signal connected to RF antenna pin should be 50ohm;
- ◆ GND pins around RF antenna output pad should be well connected to mother board. It help to control impedance and conducted hot from PA
- ◆ The line connected to module's RF antenna pad on the mother board should be routed as a strip line to help controlling EMC and preventing the impendence acutely change
- ◆ Pads of no connect define could be connected to GND to improve RF performances

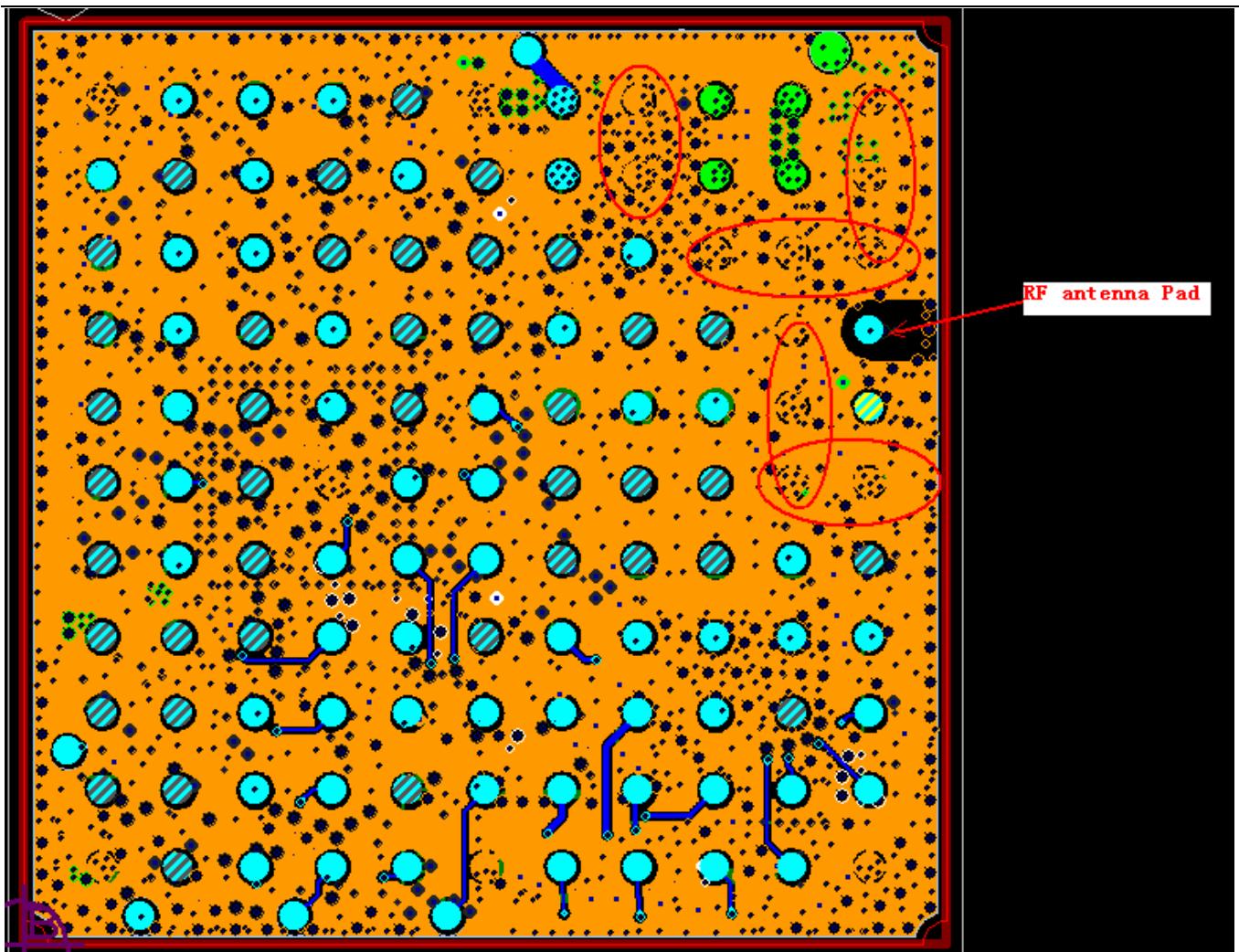


Figure4 – RF antenna Pad

3.3 Design rule for EMC

- Please connect GND pins directly to motherboard GND, don't through via or line;
- Connect line between module power pins and battery connector on motherboard should be short and wide;
- Add a 22uF and a 22pF capacitor close to battery connector;
- Add a 1uF、a 100nF and a 22pF capacitor on charger connector.

3.4 Design rule for ESD

- ◆ Add a zener Diode (ON SEMICON:NZL5V6ATT1G) at VBATT input port on motherboard;
- ◆ Add a 1uF/16V capacitor at VCHG input port on motherboard;
- ◆ Add TVS components on all audio channels.



3.5 UART port and application

GM601 possesses of two UART ports: UART1 and UART2

3.5.1 UART function and parameter

UART1 function and parameter

PORT	Wires used	Baud rate(bps)	Word length(bit)	Parity Check	Hardware flow control	Function
UART1	RS232C 3-Wires	115200	8	No	No	Software download and debug
UART2	RS232C 9-wires	115200	8	No	Yes	Communication with AP or PC

3.5.2 UART pin define

UART1 pin define (not include GND):

BGA Ball	Name	I/O	Function	Pull up/down	Type
D11	TX_TRACE	O	Transmit data line	Pull up	CMOS 2.8V
F10	RX_TRACE	I	Receive data line	Pull down	CMOS 2.8V

UART2 pin define (not include GND):

BGA Ball	Name	I/O	Function	Pull up/down	Type
E7	C103/TXD	I	DCE receive data line	Pull up	CMOS 2.8V
H8	C104/RXD	O	DCE transmit data line	Pull up	CMOS 2.8V
B7	C108/DTR	I	Data terminal ready(from DTE)	Pull up	CMOS 2.8V
F7	C105/RTS	I	Request to send (from DTE)	Pull up	CMOS 2.8V
F6	C106/CTS	O	Clear to send (to DTE)	Pull up	CMOS 2.8V
D9	C109/DCD	O	Data carrier detect (to DTE)	Pull up	CMOS 2.8V
E11	C107/DSR	O	Data set ready (to DTE)	Pull up	CMOS 2.8V
B6	C125/RING	O	Ring indicator (to DTE)	Pull up	CMOS 2.8V

3.5.3 UART2 Typical application circuit

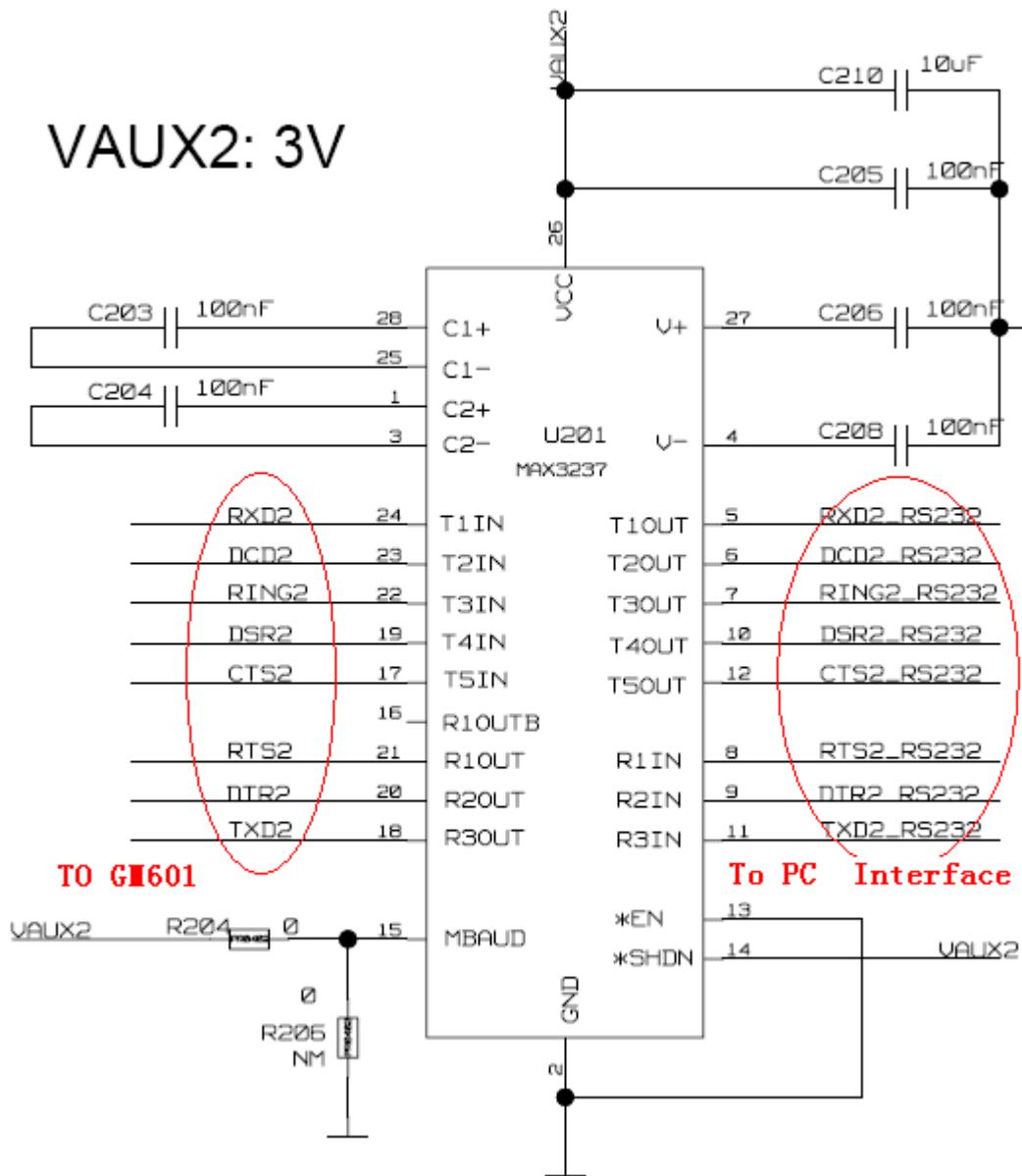


Figure 5 – UART2 typical application circuit 1

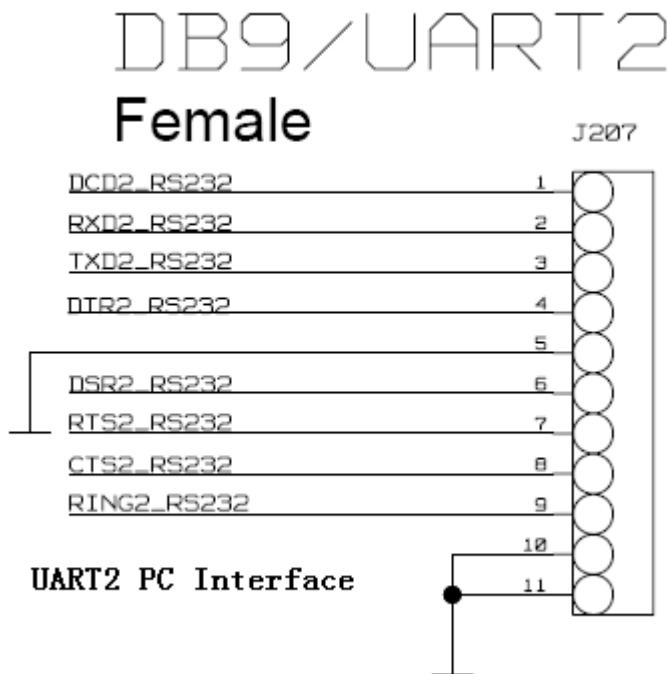


Figure 6 – UART2 typical application circuit 1

3.6 Analogy Audio

GM601 provide 4 audio channels: one for handset microphone, one for handset receiver, one for headset earphone, one for headset microphone.

3.6.1 Interface define

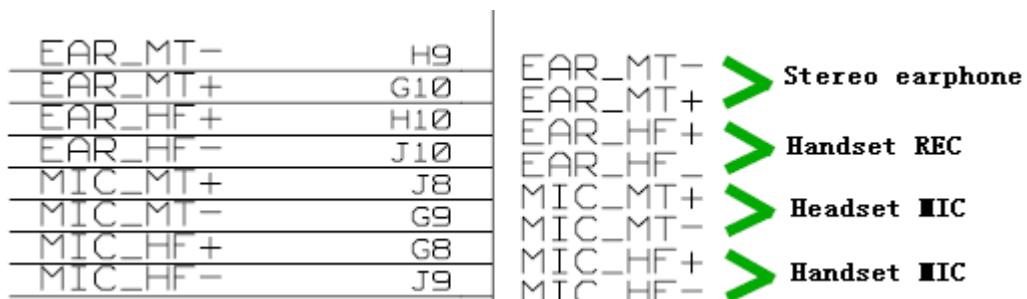


Figure7 – Analogy audio interface

Audio pin define as follow (not include GND):

BGA BALL	Name	I/O	Function	Pull up/down	Type
H9	EAR_MT-	O	Headset single end right channel		audio
G10	EAR_MT+	O	Headset single end left channel		audio
H10	EAR_HF+	O	Handset ear output, phase+		audio
J10	EAR_HF-	O	Handset ear output, phase-		audio



盟訊實業股份有限公司

Unication CO., LTD.

機密等級: 極機密 機密 普通

J8	MIC_MT+	I	Headset MIC. signal input: phase+		audio
G9	MIC_MT-	I	Headset MIC. signal input: phase-		audio
G8	MIC_HF+	I	Handset MIC. Input: phase+		audio
J9	MIC_HF-	I	Handset MIC. Input: phase-		audio

3.6.2 Electro-acoustic devices reference specification

We list the reference specification for engineers to choice electro-acoustic for GM601 module.

3.6.2.1 Stereo earphone

Symbol	Parameter	Min	Typical	Max	Unit
FCK	Clock Frequency		Fs*128		KHz
Fs	Sampling Rate	32	44.1	48	KHz
AVDD	Power Supply	2.6	2.8	3.1	V
T	Operating Temperature	-20		80	°C
IDC	Current Consumption		5		mA
PSNR	Peak Signal to Noise Ratio		80		dB
DR	Dynamic Range		80		dB
VOUT	Output Swing for 0dBFS Input Level		0.85		Vrms
THD	Total Harmonic Distortion 45mW at 16 Ω Load 22mW at 32 Ω Load			-40 -60	dB dB
RLOAD	Output Resistor Load (Single-Ended)	16			Ω
CLOAD	Output Capacitor Load			200	pF
XT	L-R Channel Cross Talk			TBD	dB

3.6.2.2 Handset receiver

Symbol	Parameter	Min	Typical	Max	Unit
SINAD	Signal to Noise and Distortion Ratio Input Level: -40dBm0 Input Level: 0 dBm0	29	69		dB dB
RLOAD	Output Resistor Load (Differential)	28			Ω
CLOAD	Output capacitor load			200	pF
ICN	Idle channel noise of transmit path			-67	dBm0
XT	Crosstalk level on transmit path			-66	dBm0



3.6.2.3 Earphone microphone and handset microphone

Symbol	Parameter	Min	Typical	Max	Unit
FS	Sampling Rate		4096		KHz
CREF	Decoupling Cap Between AU_VREF_P And AU_VREF_N		47		nF
DVDD	Digital Power Supply	1.6	1.8	2.0	V
AVDD	Analog Power Supply	2.5	2.8	3.1	V
T	Operating Temperature	-20		80	°C
IDC	Current Consumption		5		mA
VMIC	Microphone Biasing Voltage		1.9		V
IMIC	Current Draw From Microphone Bias Pins			2	mA
SINAD	Signal to Noise and Distortion Ratio Input Level: -40 dbm0 Input Level: 0 dbm0	29	69		dB dB
RIN	Input Impedance (Differential)	13	20	27	kΩ
ICN	Idle Channel Noise			-67	dBm0
XT	Crosstalk Level			-66	dBm0

3.7 SIM interface description and application

3.7.1 SIM interface define

SIM interface include 4 signals: SIMVCC, SIMRST, SIMCLK, SIMIO. Additionally, we define SIMIN to indicate the SIM card's inserting (low active)

SIM interface support 1.8V and 3V voltage and is auto identified according to SIM type.

3.7.2 SIM interface reference application circuit

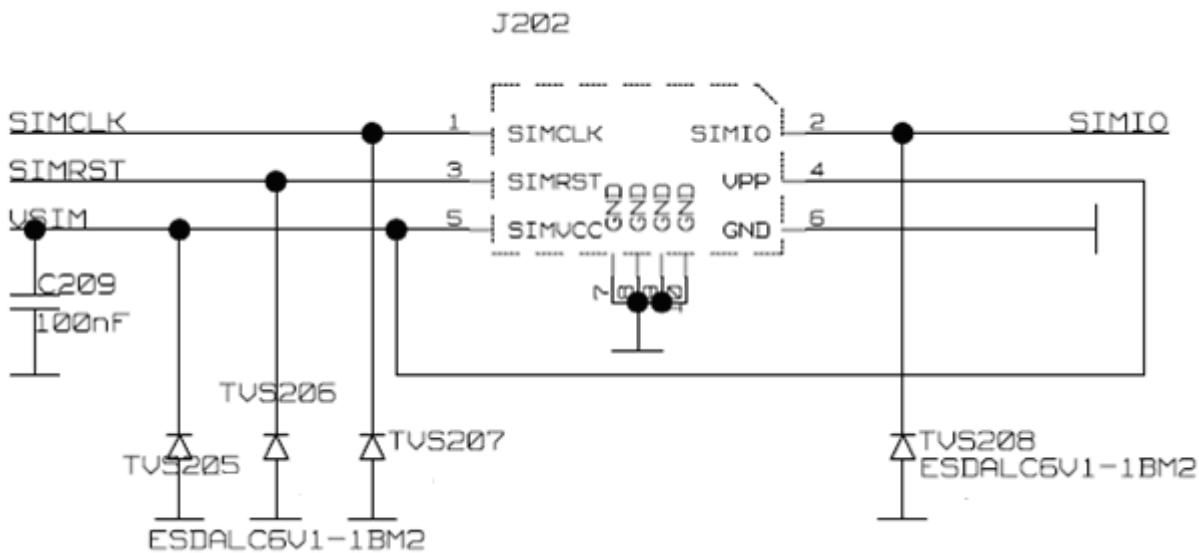


Figure 8 – SIM interface reference circuit

Note: recommend adding ESD components on every SIM signals.

3.7.3 Design recommendation

- ◆ add ESD components on every SIM signals
- ◆ SIMCLK is a 3.25MHZ clock signal and should be carefully treated with.

3.8 GPIO description and application

GPIOs (General Purpose I/Os) in GM601 are supplied by 2.8V voltage. GPIOs can be defined as input or output mode and also can be multiplexed with other functionalities to reduce the pin number.

3.8.1 GPIO description

Reference to chapter 2.2 description about GPIOs

3.8.2 GPIO electrical characteristics

3.8.2.1 GPIO electrical characteristic correspond to CPU port

Signal	CPU port	Driving (mA)	Pull	PU/PD resistor (Kohm) (Min, typical, max)	Cin (pF)
TGPIO_12	GPIO1	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_03	GPIO2	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_04	GPIO3	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_20	GPIO4	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_14	GPIO5	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_11	GPIO6	max 16, min 2	PD	40, 75, 190	5.2



TGPIO_19	GPIO7	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_01	GPIO11	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_18	GPIO17	6	PU	40, 75, 190	5.2
TGPIO_17	GPIO19	6	PU	40, 75, 190	5.2
TGPIO_15	GPIO18	6	PU	40, 75, 190	5.2
TGPIO_08	GPIO8	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_06	GPIO24	4	PD	40, 75, 190	5.2
TGPIO_09	GPIO9	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_02	GPIO10	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_07	GPIO28	2	PU	40, 75, 190	5.2
TGPIO_16					
TGPIO_13	GPIO13	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_05	GPIO12	max 16, min 2	PD	40, 75, 190	5.2
TGPIO_21	GPIO25	4	PD	40, 75, 190	5.2
TGPIO_22	GPIO22	2	PU		5.2
TGPIO_10	GPIO16	6	PD	40, 75, 190	5.2

3.8.2.2 GPIO Absolute Maximum Ratings

Item	Symbol	Min	Max	Unit
IO power supply	VDD33	-0.3	VDD33+0.3	V
IO Input voltage	VDD33I	-0.3	VDD33+0.3	V
Operating temperature	Topr	-20	80	Celsius
Storage temperature	Tstg	-55	125	Celsius

Remark: VDD33=2.8V

3.8.2.3 GPIO logic level ratings

Levels	Min	Max	Unit
Input low level	-	0.8	V
Input high level	2.0	-	V
Output low level	-	0.4	V
Output high level	2.4	-	V



3.9 Mounting the GM601 on the Board

3.9.1 General

The GM601 modules have been designed in order to be compliant with a standard lead-free SMT process.

3.9.2 Module finish& Dimensions

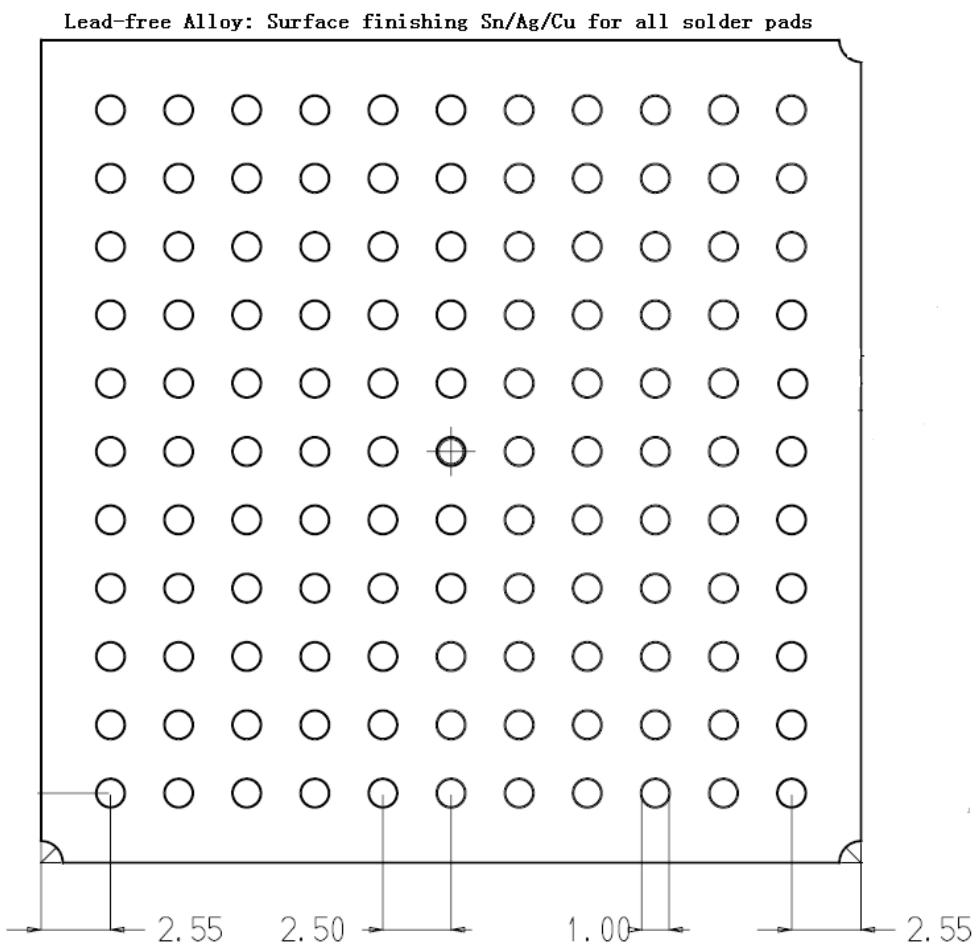


Figure 9 –Module finish&Dimensions

3.9.3 Suggest Inhibit Area

In order to easily rework the GM601 is suggested to consider on the application a 1.5mm inhibit area around the module.

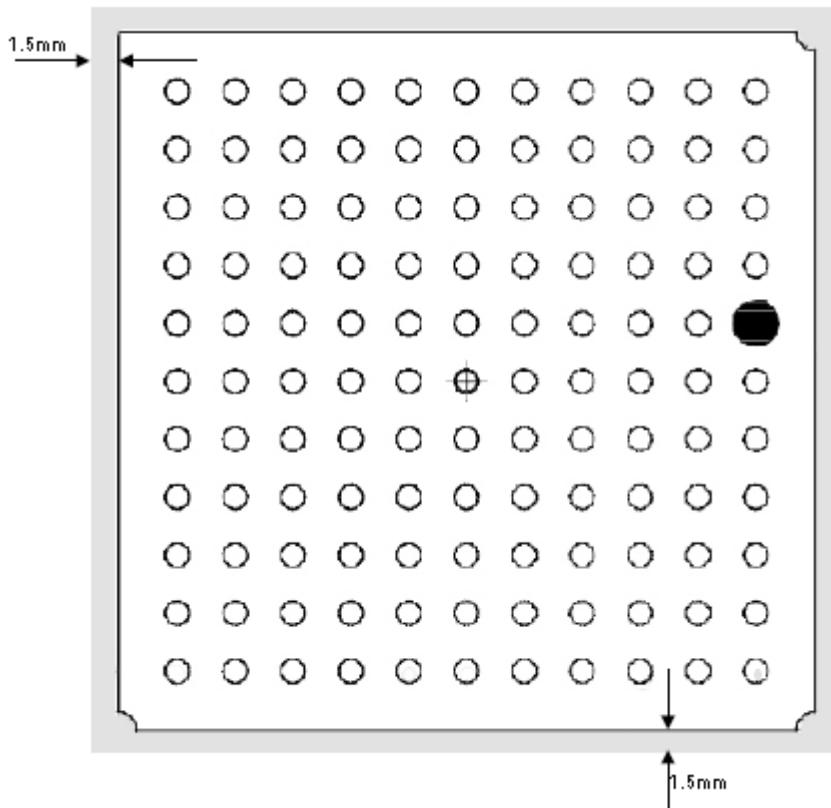


Figure 10 –Suggest Inhibit Area

3.9.4 Debug of the GM601 in Production

To test and debug the mounting of the GM601, we strongly recommend to foresee test pads on the host PCB, in order to check the connection between the GM601 itself and the application and to test the performance of the module connecting it with an external computer. Depending by the customer application, these pads include, but are not limited to the following signals:

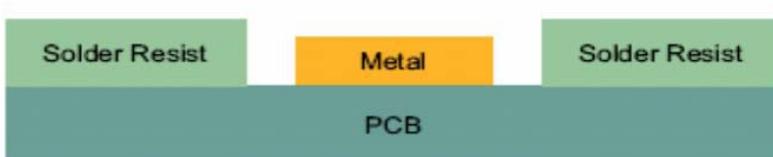
- ◆ • TXD
- ◆ • RXD
- ◆ • ON/OFF
- ◆ • RESET
- ◆ • GND
- ◆ • VBATT
- ◆ • TX_TRACE
- ◆ • RX_TRACE
- ◆ • PWRMON

3.9.5 Stencil

Stencil's apertures layout can be the same of the recommended footprint (1:1), we suggest a thickness of stencil foil $\geq 120\mu\text{m}$.

3.9.6 PCB Pad Design

Non solder mask defined type is recommended for the solder pads on the PCB.



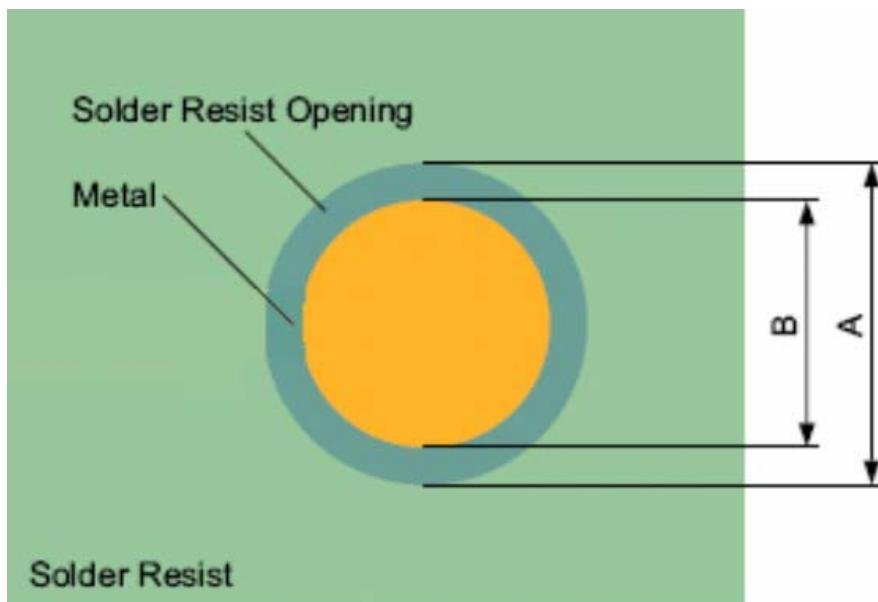


Figure 11 –PCB pad design

Recommendation for PCB pad dimensions:

Ball pitch(mm)	2.5
Solder resist opening diameter A (mm)	1.150
Metal pad diameter B (mm)	1+/-0.05

It is recommended no microvia without solder resist cover under the module and no microvia around the pads (see following figure):

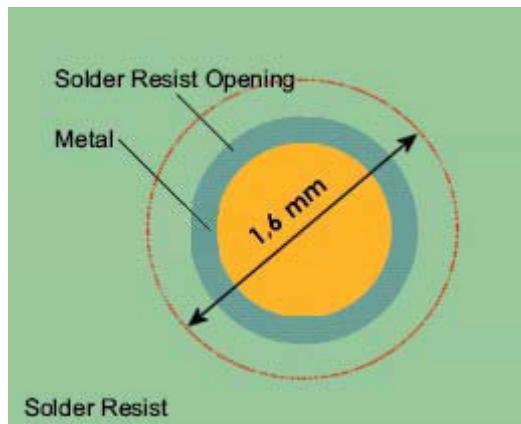


Figure 12 –microvia without solder resist cover area

Holes in pad are allowed only for blind holes and not for through holes.

Recommendations for PCB pad surfaces:

Finish	Layer thickness(um)	Properties
Electro-less Ni/Immersion Au	3-7/0.05-0.15	Good solder ability protection, high shear force values

The PCB must be able to resist the higher temperatures which are occurring at the lead-free process.



3.9.7 Solder Paste

	Lead free
Solder paste	Sn/Ag/Cu

3.9.8 Solder Reflow

Recommend classification reflow profile:

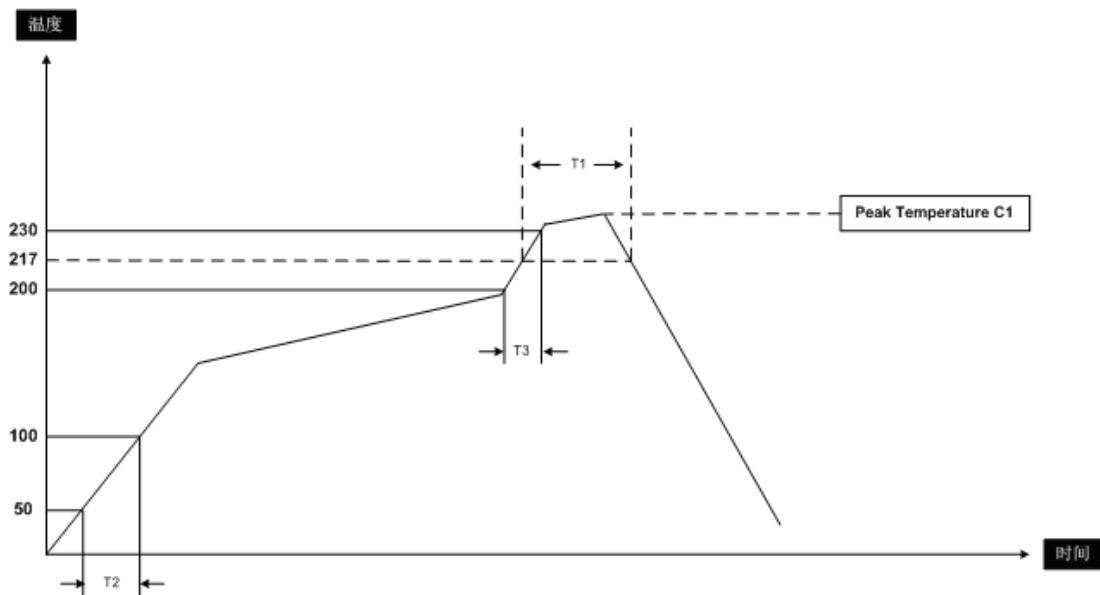


Figure13 – Classification Reflow Profile

Table 4-1

Notes:

Parameters requirement described is only suitable for lead-free process.

Lead-free process means: Use Lead-free alloy Solder paste (for example 95.5Sn3.0Ag0.5Cu).

All temperature refers to top side of the package. Measured on the package body surface:

Peak temperature C1	235°C ~ 255°C
Time above 220°C T1	30~75s
Time between 50°C and 100°C T2	>16s
Time between 220°C and 235°C T3	>5s



盟訊實業股份有限公司

Unication CO., LTD.

機密等級： 極機密 機密 普通

4 RF Exposure Information

This device meets the government's requirements for exposure to radio waves.

This device is designed and manufactured not to exceed the emission limits for exposure to radio frequency (RF) energy set by the Federal Communications Commission of the U.S. Government.

- This device complies with FCC radiation exposure limits set forth for an uncontrolled environment. In order to avoid the possibility of exceeding the FCC radio frequency exposure limits, human proximity to the antenna shall not be less than 20cm (8 inches) during normal operation.

Maximum antenna gain allowed for use with this device is GSM850 3.8 dBi, GSM1900 2.4 dBi.

When the module is installed in the host device, the FCC ID label must be visible through a window on the final device or it must be visible when an access panel, door or cover is easily re-moved. If not, a second label must be placed on the outside of the final device that contains the following text: "Contains FCC ID: LEAUNIGM601"