



Battery Housing Assembly Kit

This appendix describes how to place a battery into battery housing assembly kit

Overview

This document describes how to put together the Battery Housing Assembly Kit for use with the Talkman Terminals.

Battery Housing Assembly Kit

Each Battery Housing Assembly Kit comes complete with:

- 1 Battery Section—(Battery Housing Top) this larger section is where the battery fits. See images 1 & 2. Vocollect Logo is on the outside of this section.
- 1 Contact Section—(Battery Housing Bottom) this smaller section will hold the battery contacts. See image 4.
- 5 Pronged Battery Contacts. See image 3.
- 4 Torx screws.

In addition: A Torx #8 screwdriver is included with every shipment of Battery Housing Assembly Kits.

Image 1: Battery Housing: Battery section—Top view



Battery Section. Arrow points to "CUT-OUT" feature at the top

Image 2: Battery Housing: Battery section—Angled View

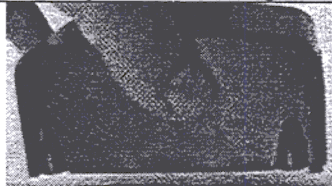


Image 3: Pronged Battery Contact.

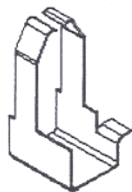
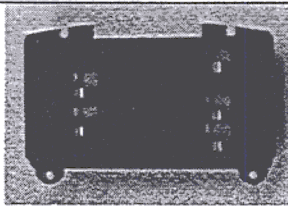
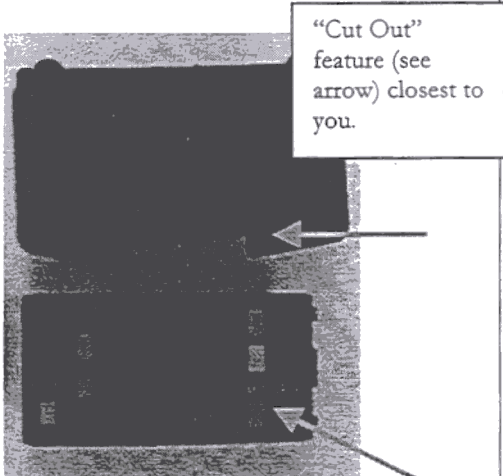
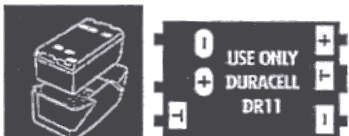



Image 4: Battery Housing: Contact section.



Step 1: Place Battery into Battery Section

<ul style="list-style-type: none"> • Take off the rubber band securing the Battery Section to the Contact section of the Battery Housing Assembly kit. • The 5 Pronged Battery Contacts and the 4 Torx screws are sealed in plastic within the sections. Set the Contact Section and the plastic-sealed contacts and screws aside. • Turn the Battery Section over so that the “Cut-Out” Feature is closest to you. Place your battery label-side down. The three contacts that line up straight up and down should be to the right. (See image 5) • You will see a green sticker inside the housing similar to the one in image 6. • Place your battery into the Battery Section with the label side down. The three contacts that line up straight up and down should be to the right. 	<p>Image 5: Line up Battery and Battery Section</p>  <p>Place battery label side down. Set battery so that the 3 contacts that line up straight up and down are to your right.</p>
<p>Image 6: Sticker inside Battery Section.</p> 	<p>Image 7: Proper Placement of Battery into Housing.</p> 

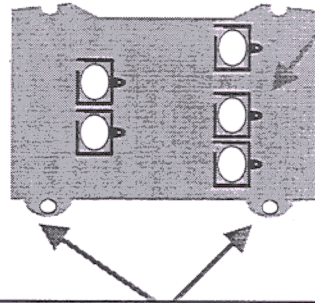
Step 2: Prepare Contact Section

- Lay the Battery Housing Contact section down on its flat surface so that the completed rounded holes face you. (See image 8)
- Remove the 5 Pronged Battery Contacts from the plastic. (See image 9)
- Position the pronged battery contacts into the five square holes so that the tab part of each prong settles in the notch. The prongs should be near you and the tab away from you and to the upper left corner. (See image 9.)
- Make sure the prongs ends are separated.
- Prongs should be completely seated in the holes.
- Take the battery section, (remember that the battery is already in it.) and place it on top of the contact section. The cutout feature of the battery section should be away from you. The complete rounded holes of the contact section should be near you. (See image 10.)

Image 8: Drawing of Contact Section.

Lay it down on its flat side.

3 internal square holes to the right



Complete rounded holes face you.

Image 10: Place Battery Section on top of Contact section

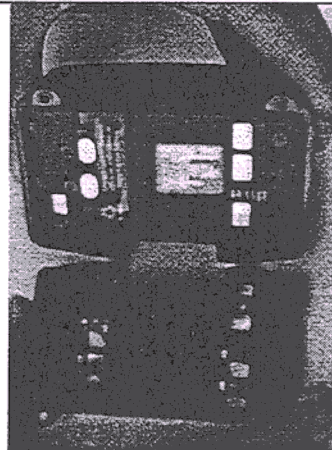
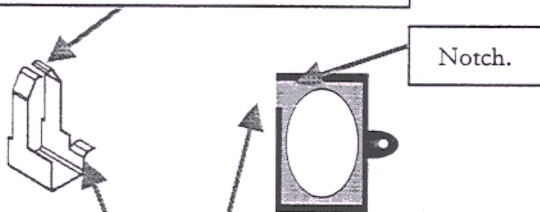


Image 9: Drawings of pronged battery contact and hole to place it in.

Make sure prongs don't overlap.



Tab should be away from you to upper left corner so that it fits into the notch.

Step 3: Secure Contact Section to Battery Section.

- Firmly hold the two sections together and flip it over so that it is now laying on the battery section.
- Take the 4 Torx screws out of the plastic bag and secure the sections together. (See image 11)
- Your battery is ready for use.
- Secure to your Talkman unit.

NOTE: If you attach a Duracell battery to the Talkman Terminal, the Duracell label is upside down. The Vocollect Logo on the battery housing assembly is right side up. (See image 12.)

Image 11: Drawing of Contact Section.
Lay it down on its flat side.

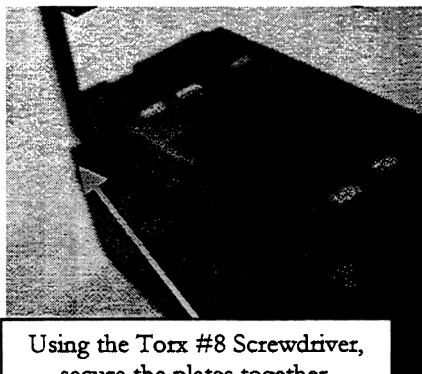


Image 12: Drawings of the difference between attaching a Duracell battery and the Battery Housing Assembly.

