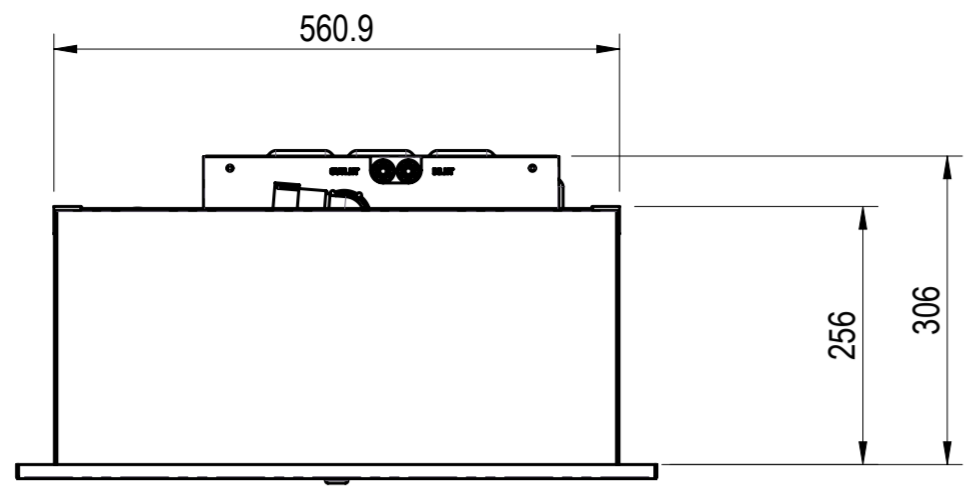


<b>Limits unless otherwise stated:</b> 1. Fabricated = 0.75 2. Sand-Cast = 0.35 3. Forging = 0.25 4. Die-Cast = 0.25 5. Moulded = 0.15 6. Machined = 0.25mm 7. Angular = 0.50degrees <b>Fits unless otherwise stated:</b> 1. Free Running = H9/d9 2. Running = H8/f8 3. Clearance = H7/h6 4. Sliding = H7/g6 5. Interference = H7/g6	<b>Surface finishes unless otherwise stated:</b> 1. Sand-Cast = 16.0um 2. Drilling = 6.3um 3. Forging = 6.3um 4. Milling = 3.2um 5. Turning = 3.2um 6. Boring = 3.2um 7. Die-Cast = 1.6um 8. Reaming = 1.6um 9. Grinding = 0.9um 10. Honing = 0.4um 11. Polishing = 0.2um	Dimensions in millimetres Drawing to BS8888:2004 Screw threads to BS 8498:2008 Web: www.zipindustries.com Email: sales@zipindustries.com	Zip Industries Pty Ltd 67 Allingham Street Condell Park Sydney NSW 2200 Australia
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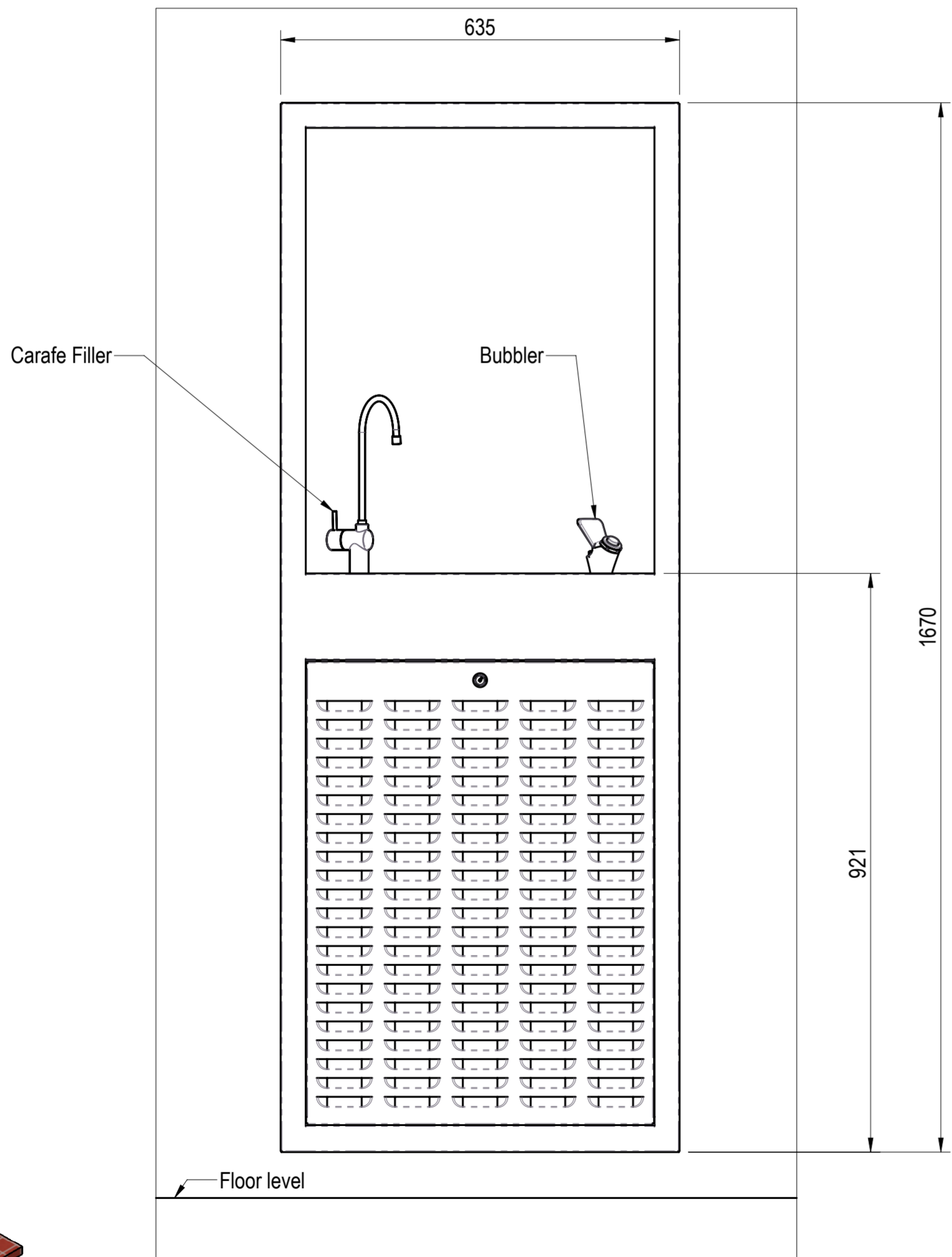
THIRD ANGLE PROJECTION

Features marked with this symbol: must be referred to in the manufacturing control plan

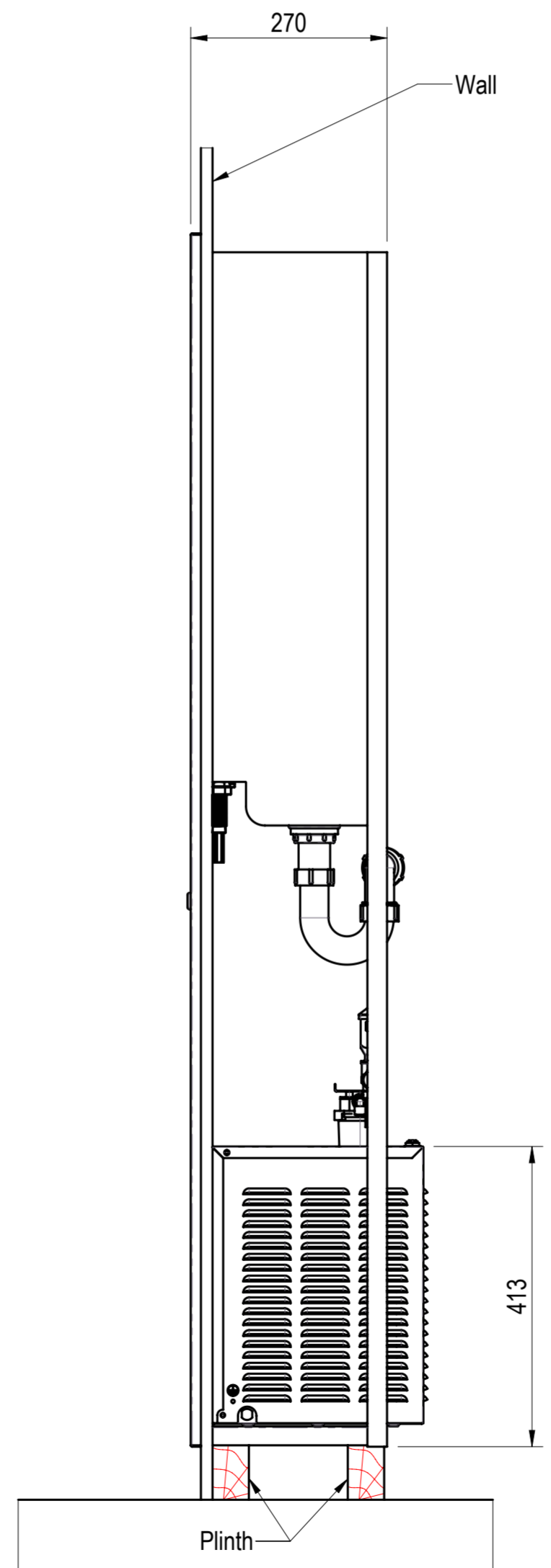
REVISIONS					
Rev	XXXX YYYY	Last Change(s)	ECO	Date	Int



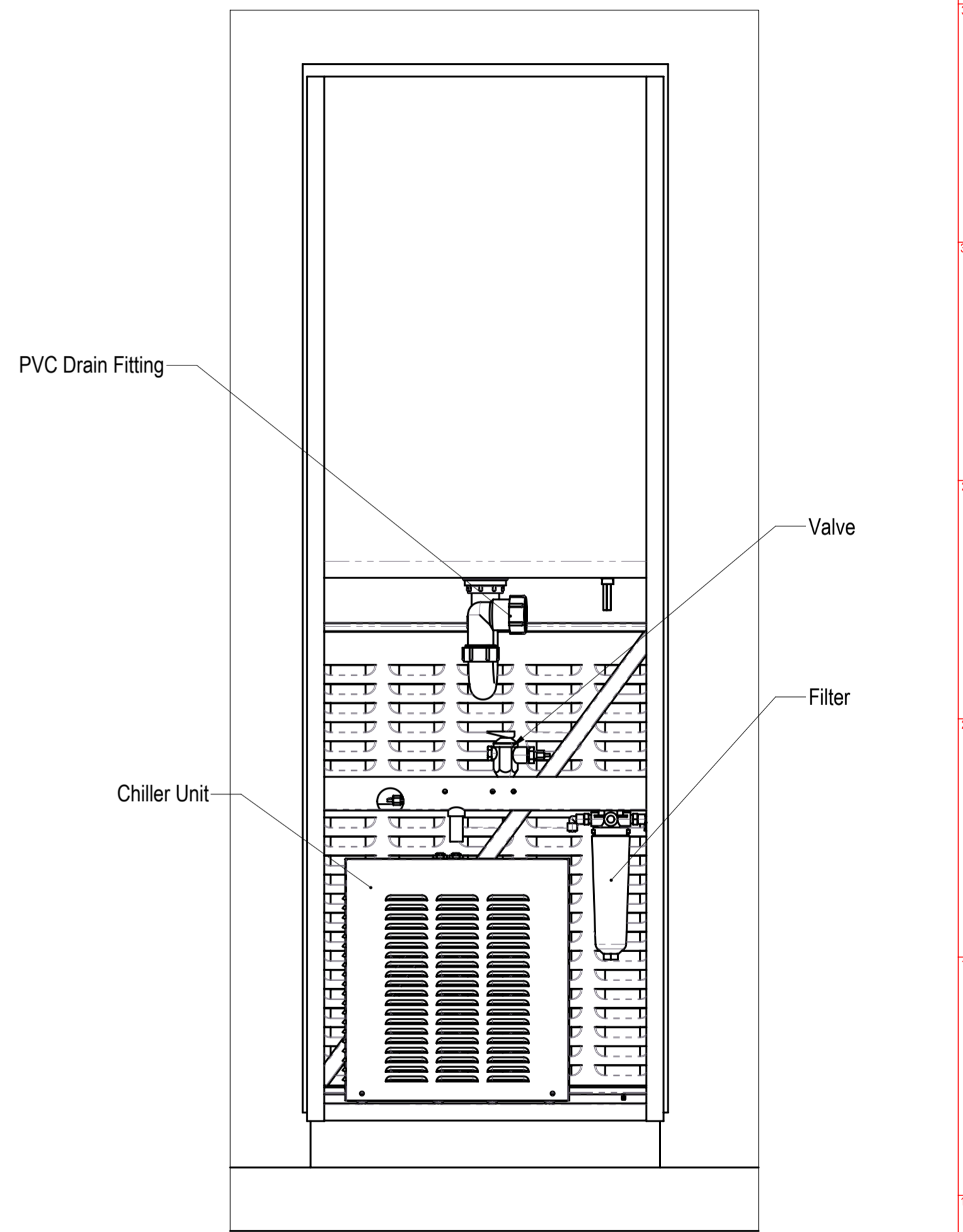
DETAIL TOP VIEW  
SCALE 1 : 7.5



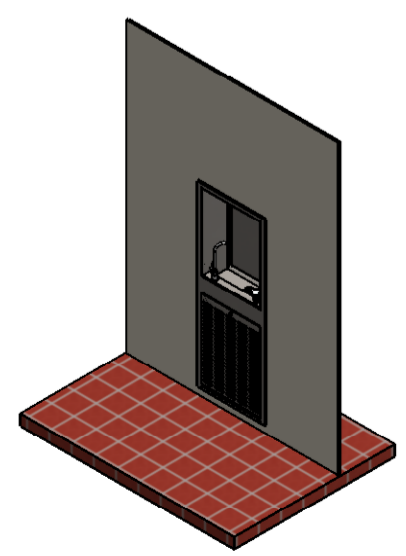
DETAIL FRONT VIEW  
SCALE 1 : 7.5



DETAIL SIDE VIEW  
SCALE 1 : 7.5



DETAIL REAR VIEW  
SCALE 1 : 7.5



Isometric View (1:1)  
Configuration: Default

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<b>Manufacturing Instructions</b>		Approved by: Unapproved on 1/01/2001	Description: <b>140 Glass/Hr Filt CMBCF140SFVX Wallfountain</b>	
Make or Buy: Make	Checked by: Unchecked on 1/01/2001	Updated by: edgar on 7/06/2012 9:46:39 AM	Project: Chillmaster/Economaster®	Configuration: Default
Manufacturing Route: See Components	Material: See Components	Model: KL003_76011	Created by & on: EdgarG on 21/05/2012	Rev: A
Raw material: See Components	Finish: Finish	Drawing: <b>KL003_76011</b>		Size: A2
Remove all sharp edges. This drawing ONLY details information which cannot be ascertained from the 3D geometry of the part(s) attached. Model & dimensions are AFTER all finishing operations.	Volume (mm <sup>3</sup> ): 376759.3	Area (mm <sup>2</sup> ): 173345.3	Derived from: New	Colour: Colour
Comments:	Mass (kg): 377143.7	Density (g/mm <sup>3</sup> ): 1.0	Scale: 1:20	Status: Production
Potable? No	Recyclable? No	Handed? No	Sheet: 1 of 1	Drawing Property
				Part Property