REGAL®

Follow no one.

2700-2750

OWNER'S MANUAL

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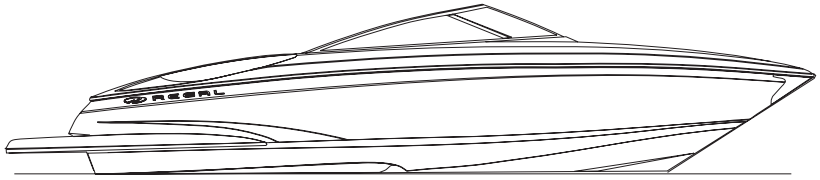

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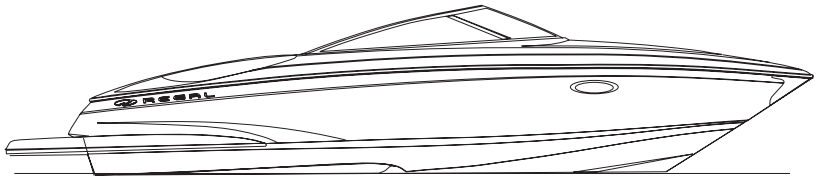

2750

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INTRODUCTION

1 SAFETY ON BOARD

2 RULES OF THE ROAD

3 ENGINES & CONTROLS

4 SYSTEMS

5 VESSEL OPERATION

6 EQUIPMENT OPERATION

Table Of Contents

Dear Regal Owner,

I know I speak for everyone at Regal when I welcome you to the ever-growing family of Regal boat owners. You've chosen a craft that is recognized worldwide for its standard of excellence. Each step in construction has been carefully scrutinized to assure comfort, performance, reliability and safety for both your passengers and yourself.

Your boat is certified by the National Marine Manufacturers Association. It also complies with the applicable standards set by the United States Coast Guard and the American Boat and Yacht Council. Your Regal boat was built with the same attention to detail and quality of construction that we would expect in a boat we would purchase ourselves.

Whether you're a veteran boater or a newcomer, we strongly urge you to read this boat owner's manual thoroughly. Familiarize yourself with the various components of your boat, and heed the safety precautions noted herein.

If you have questions that are not covered in this manual, please consult your authorized Regal dealer for assistance or phone the Regal factory at 407-851-4360.

Thank you, and welcome to the "World of Regal!"

Paul Kuck

Founder

Mission Statement

With God's help

and a steadfast commitment to integrity,

we will develop a team

of exceptional people and relationships

to provide exceptional customer

satisfaction.

Introduction

Boating is becoming more popular every year. There are numerous types of recreational vessels on our waterways today involved in an every growing number of activities. Therefore, as a new boat owner it is of the highest priority to learn about general boating practices before operating your craft.

Your Regal dealer will answer many questions and provide valuable "hands on" information during the completion of the new boat delivery process. In addition, your dealer has received special factory training on the product line and his services should be employed to solve technical problems and periodic maintenance beyond the scope of this manual. Also, your Regal dealer carries a line of factory approved parts and accessories.

Your Regal dealer can provide information regarding national training organization such as the U.S. Power Squadron and United States Coast Guard Auxiliary. Along with other organizations and literature, they can help build your "boating savvy" by developing the necessary skills and awareness to be a safe and competent skipper. Your local library can also help in providing recommended boating literature such as Chapman Piloting (Seamanship & Boat Handling by Elbert S. Maloney). Remember, the waterways can change from normal to abnormal conditions in a heartbeat. Knowing how to react quickly comes from experience and knowledge which can be gained through boating education.

Welcome aboard!

YOUR REGAL OWNER'S MANUAL

Your Regal owner's manual has been developed to assist you in operating your vessel with safety and pleasure. Unless otherwise noted , information applies to both the 2700 & 2750 models. ***Be sure to read and become familiar with the contents before operating your craft.*** Your owner's manual has been divided into general chapters to assist you in becoming more knowledgable with your Regal boat. Also, we have added a special technical drawing chapter which can be valuable in maintenance and troubleshooting. ***This manual is not intended to be a complete source of boating maintenance, boat handling techniques, boating safety or seamanship. These skills require education and experience levels beyond this manual.***
In keeping with its commitment to continued improvement, ***Regal notes that all drawings, specifications, models, standard and optional equipment referred to in this manual are subject to change without notice.***

OWNER'S INFORMATION PACKET

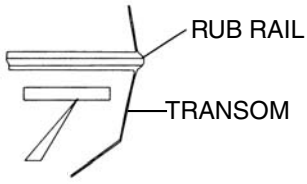
Your Regal features an information pouch with vessel & engine owner's manuals. This packet contains valuable literature on your propulsion package, standard and optional equipment, systems and various care and cleaning instructions. Be sure to store the information pouch in a clean dry area for quick reference.

GENERAL INFORMATION

Hull Identification Number (HIN)

The United States Coast Guard has established a universal system of numerically identifying vessels by using a hull identification number or "HIN." This number identifies your Regal boats model, hull number, month and year of manufacture. The HIN is found on your boats

transom, on the starboard side, just below the rub rail on the transom vertical surface. The HIN consists of 12 alpha or numeric characters imprinted on a metal band.
It is recommended that you locate and write down the HIN for future reference. It can be especially useful when ordering parts from your Regal dealer. A second HIN number is found in a hidden location. This second HIN is useful to authorities if for example the boat is stolen and the original transom HIN is modified or eliminated.



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HULL IDENTIFICATION NUMBER

Vessel Information Sheet

It is recommended that you fill out the information on the following page. It will supply vital statistics on your vessel. Make a copy of the data for safe keeping.

Vessel Float Plan

Fill out the float plan on the following page before departing. Leave it with a responsible person who will notify the United States Coast Guard or local law enforcement authorities if you do not return as planned. If you change your plans be sure to notify this person. Make copies of the float plan and use one each time you go boating. This will help people know where to find you should you not return on schedule. Do not file the float plan with the United States Coast Guard.

VESSEL INFORMATION SHEET

Owner: _____

Address: _____

City & State: _____

Home Phone: _____ Business Phone: _____

In Case Of Emergency Notify: _____

Address: _____

City:_____State: _____

Phone: _____

Insurance Agent's Name: _____

Policy#: _____

USCG Phone: _____ Local Police: _____

Marina Phone: _____ Slip (Dock#):_____

Hull Serial #: RGM __ __ __ __ __ __ __ __ __ __ __ __

Key #:_____ Engine Serial #:_____

Outdrive Serial #: _____

Key #:_____ Cabin Door: (If Applicable)

Selling Dealer: _____

Address: _____

City & State: _____

Phone: _____ Fax: _____

Servicing Dealer:_____

Address:_____

City & State:_____

Phone:_____ Fax: _____

FLOAT PLAN

Owner: _____
Address: _____
City & State: _____
Telephone#: _____
Cell Phone#: _____

Person Filing Report: _____
Name: _____
Home Telephone#: _____
Cell Phone #: _____

Safety Equipment Aboard:

- ☐ Life Jackets
- ☐ First Aid Kit
- ☐ Flares
- ☐ Flashlight
- ☐ VHF Radio
- ☐ Anchor
- ☐ Compass
- ☐ Food
- ☐ Water

Make Of Boat: _____
Registration#: _____
Length: _____
Boat Name: _____
Gel Color: _____
Trim Color: _____
Inboard/Outboard: _____
Hull I.D.#: _____
Fuel Capacity: _____

Destination: _____
Leave From: _____
Time Left: _____
Going To: _____
Fuel Level: 1/4, 1/2, 3/4, F
Est. Time Of Arrival: _____

Return: _____
Est. Time of Arrival: _____
If not back by ___ o'clock call US Coast Guard

Other Information: _____

Name Of Person Aboard	Age	Address	Phone#

LAUNCH & CRUISE CHECKLIST

- ☐ Obtain a current weather report.
- ☐ Inspect the hull and propeller for damage.
- ☐ Check all electrical system switches for proper operation.
- ☐ If your boat has been in the water, run the bilge pump until the flow of water stops.
- ☐ If your boat has been out of the water, check to see that all bilge water has drained out. Install the drain plug.
- ☐ Check that all required safety equipment is on board and in good working condition.
- ☐ Check that all other equipment is on board such as mooring lines, first aid kit, tool kit and extra parts.
- ☐ Open engine compartment. Inspect for fuel odors and visible leaks in the fuel, oil, exhaust & power steering systems.
- ☐ Visually inspect engine for cracked hoses, defective belts, loose fasteners such as bolts, nuts and hose clamps.
- ☐ Check fuel level. Fuel tanks should be filled to near full capacity.
- ☐ Make sure all navigation charts, equipment and vessel registration paperwork are onboard.
- ☐ Check operation of bilge blower, steering system, navigation lights and horn.
- ☐ Make sure passengers and crew know how to operate safety equipment and react toan emergency.
- ☐ File a float plan with a responsible party ashore.

SUGGESTED TOOLS, PARTS & GEAR

SUGGESTED TOOLS

Allen Wrenches
Jack Knife
Phillips Screwdriver Set
Slotted Screwdriver Set
Regular Pliers
Combination Wrench Set
Ratchet & Socket Set
Hammer
Wire Crimpers
Vise Grip Pliers
Floating Flashlight
Nut Driver Set
Oil Filter Wrench
Fuel Filter Wrench

SPARE PARTS

Fuel Filter
Spark Plugs
Water Pump Belt
Propellers
Alternator Belt
Anti-Siphon Set
Propeller Nut & Hardware
Penetrating Oil
Extra Light Bulbs
Extra Batteries
Duct Tape
Electrical Tape
Power Steering Fluid
Water Pump Impeller
Spare Keys On Floater

BASIC GEAR

Tie Lines
Mooring Lines
Dock Fenders
First Aid Kit
Boat Hook
Foul Weather Gear
VHF Radio, EPRIB
Charts & Plotting Instruments
Emergency Water & Food
Bailer Or Hand Pump
Fire Extinguisher
Personal Flotation Devices
Anchor & Line
Life Raft

Capacity Plate

Close to the helm on Regal boats ***up to 26' in length*** is a ***capacity*** plate. This plate represents manufacturers who participate in the National Marine Manufacturer's Association small boat certification program. Your Regal boat model has been certified by NMMA approved inspectors to be in compliance with their system guidelines along with federal safety regulations. The driver of the craft must read the plate information before operating the vessel.

The capacity plate data applies under normal conditions. ***Be sure to read and abide by the capacity limits. Remember, the boat operator is responsible for the vessel and passengers.***

Note the following typical capacity plate information below:

- The plate states the maximum number of persons allowed on the boat.
- The total weight of persons, gear and other items under normal conditions that the boat is capable of carrying.
- Overloading, improper loading and weight distribution are well documented causes of accidents. Provide for an extra margin of safety in rough sea conditions.

Owner's Registration & Systems Checklist

Please note that your Regal boat requires the proper registration by your authorized Regal dealer. To initiate your Regal express limited warranty the dealer must complete the owner's registration form and systems checklist at the time of delivery. The owner must sign the paperwork to acknowledge that the dealer has reviewed the boat systems and Regal express limited warranty provisions with the owner. The owner should keep the original paperwork that features a temporary Regal express limited warranty registration. A Regal express limited warranty certificate containing all relevant boat and engine serial numbers will be sent after the factory receives the paperwork.

Dealer's Responsibility

Your boat has undergone rigid quality assurance inspections before leaving the factory. However, your dealer has been trained to perform final pre-delivery checks and to service your Regal boat prior to your pickup. Your dealer's responsibilities include:

- A complete orientation in the operation of your Regal boat, including matters relating to the safe operation of your craft.
- Completion and mailing of your Regal express limited registration warranty form to the factory.
- Limited warranties, registration materials, owner's manual, operation, installation and maintenance instructions for all auxiliary equipment supplied with or installed on your Regal boat.

Owner's Responsibility

You are entitled to all the benefits and services outlined in your Regal express limited warranty. However, you have certain responsibilities to ensure Regal express limited warranty satisfaction. These are:

- To read Regal express limited warranty materials and understand them fully.

- To examine the boat in detail at the time of delivery.
- Apply the following: boating rules and regulations, safety equipment, environmental regulations, accident reports and Regal express limited warranty regulations terms and conditions.
- To read thoroughly all literature supplied with your boat, including this owner's manual and to follow the recommendations in the literature.
- To return the boat after the recommended hours of engine operation for the proper dealer service inspections.
- To provide proper maintenance and periodic servicing of your boat and equipment as set forth in the various manuals supplied.

REGAL
Luxury Performance Boats
AN ISO 9002 REGISTERED COMPANY

RUNABOUTS and CUDDY NEW BOAT DELIVERY CHECKLIST

REGAL MARINE INDUSTRIES
2300 JETPORT DRIVE
ORLANDO, FLORIDA 32809
(407) 851-4360

OWNER REGISTRATION INFORMATION

NAME _____ DEALER _____

ADDRESS _____ HULL # _____

CITY _____ STATE _____ ZIP _____ MODEL _____

COUNTRY _____ PHONE # _____ EMAIL _____

INSTRUCTIONS: This checklist is designed to assist dealers in the delivery of a Regal Boat to a new owner. Review the location, operation and maintenance of each item noted below with the owner and acknowledge this by checking the appropriate boxes. Indicate if item is not applicable with "NA". This form must be completed and signed by the dealer's representative and the customer to acknowledge proper receipt of the boat. The warranty will not be activated until a fully completed and signed copy has been received by Regal Marine.

A. NEW BOAT INFORMATION	DEALER	OWNER
1. Review Regal's warranty	____	____
2. Review Engine warranty	____	____
3. Review Regal's owner manual	____	____
4. Review owner's package	____	____
5. Review dealer's service procedures	____	____
6. Review owner's service responsibilities	____	____

B. CABIN (IF APP)	DEALER	OWNER
1. Location of all storage areas	____	____
2. Cabin lighting	____	____
3. Deck hatch	____	____
4. Port hole	____	____
5. Carbon monoxide detector	____	____
6. Dinette table set up	____	____
7. Cabin cushions set up	____	____
8. Electrical panel	____	____
9. Toilet / head	____	____
10. Water system	____	____

C. COCKPIT	DEALER	OWNER
1. Swim ladder	____	____
2. Transom shower	____	____
3. Cockpit seating set up	____	____
4. Engine hatch operation	____	____
5. Cockpit storage areas	____	____
6. Refreshment center	____	____
7. Fishing package	____	____

D. INSTRUMENTATION	DEALER	OWNER
1. Function of all gauges	____	____
2. Function of all switches	____	____
3. Throttle & shifter	____	____
4. Steering	____	____
5. Ignition	____	____
6. Operation of all optional electronics	____	____

E. ENGINE ROOM	DEALER	OWNER
1. Engine fluid check	____	____
2. Trim pump location / fluid check	____	____
3. Battery I	____	____
4. Battery switch (may be in cockpit)	____	____
5. Bilge pump	____	____
6. Trim tab pump	____	____
7. Fire extinguisher	____	____
8. Blower	____	____

F. CANVAS	DEALER	OWNER
1. Canvas set up	____	____
2. Canvas storage	____	____
3. Canvas care and cleaning	____	____

L. CARE & CLEANING	DEALER	OWNER
1. Vinyl uph. care & cleaning	____	____
2. Windshield care & cleaning	____	____
3. Gel coat care & cleaning	____	____
4. Stainless steel hardware care & cleaning	____	____
5. Toilet system care & cleaning	____	____

CAUTION: This checklist is only intended to provide a general overview and does not represent all information necessary for proper operation of the boat. It is very important that persons operating this boat study the various manuals and materials provided with the boat and follow the recommendations contained in these materials. They contain important information including cautions and warnings that are vital to safe and enjoyable operation of the vessel. It is the owner's responsibility to insure that anyone operating the boat has been properly trained.

We have completed a review and orientation of the boat and its systems. The boat is in order and functioning properly with the exception of any items specifically noted above. This confirms that owner has received a copy of the Regal Limited Lifetime Warranty and engine manufacturer's warranty and agrees to these warranty terms and conditions.

_____ _____
DEALER REPRESENTATIVE DELIVERY DATE

_____ _____
OWNER DATE

REGAL MARINE INDUSTRIES, INC.
LIFETIME PLUS LIMITED HULL WARRANTY

Welcome to the Worldwide Family of Regal Owners! We are very pleased that you have chosen a Regal Powerboat!

This document is your Warranty Registration Certificate and Statement of Warranty. Please check the registration information section for accuracy. If this information is not correct or if you change your address at some future date, please notify us at the following address: Regal Marine Industries, Inc. Attention: Warranty Registrations, 2300 Jetport Drive, Orlando, Florida 32809; or E-mail at customer.service@regalboats.com.

Please read the warranty carefully. It contains important information on Regal's claims procedures and your rights and obligations under this warranty.

WHAT IS COVERED: This Limited Warranty applies to Regal boats beginning with model year 2005.

LIFETIME LIMITED STRUCTURAL HULL WARRANTY: Regal Marine Industries, Inc. warrants to the original retail purchaser of this boat if purchased from an authorized Regal dealer that the selling dealer or Regal will, repair or replace the fiberglass hull if it is found to be structurally defective in material or workmanship for as long as the *original* retail purchaser owns the boat. For purposes of this warranty, the hull is defined as the single fiberglass casting which rests on the water. This limited warranty is subject to all limitations and conditions explained below.

FIVE-YEAR TRANSFERABLE LIMITED STRUCTURAL HULL WARRANTY: In addition to the Lifetime Limited Structural Hull Warranty, Regal offers a Transferable Five-Year Limited Structural Hull Warranty. Under the Five-Year Transferable Limited Structural Hull Warranty, the selling dealer or Regal will repair or replace the fiberglass hull if it is found to be structurally defective in material or workmanship within the first (5) years after date of delivery to the original retail purchaser. The remaining term of this Five-Year Limited Hull Warranty may be transferred to a second owner if within 60 days of purchase, the new owner registers the transfer with Regal and pays the established warranty transfer fee. Contact Regal Customer Service at the above address for details.

FIVE-YEAR LIMITED HULL BLISTER WARRANTY: Regal warrants that the selling dealer or Regal will repair any underwater gelcoated surfaces of the hull against laminate blisters which occur as a result of defects in material or workmanship within (5) years of the date of delivery, provided that the original factory gelcoat surface has not been altered. Alternation would include but is not limited to damage repair; excessive sanding, scraping, sandblasting; or from improper surface preparation for application of a marine barrier coating or bottom paint, any of which shall void this Five-Year Limited Hull Blister Warranty. Proper preparation must be applied to the hull bottom if the boat is to be moored in the water for periods in excess of 60 days. Regal Marine shall repair or cause to be repaired any covered laminate blisters based on the following prorated schedule. Less than two (2) years from delivery date - 100%, Two (2) to three (3) years from delivery date - 75%, Three (3) to four (4) years from delivery date - 50%, Four (4) to five (5) years from delivery date - 25%.
Reimbursement shall be limited to one repair, not to exceed ($80.00) dollars per foot of boat length prior to prorating. Regals prior authorization for the method and cost of repair, must be obtained before repairs are commenced. All costs to transport the boat for repairs are the responsibility of the owner.

LIMITED GENERAL WARRANTY: In addition to above hull warranties, Regal warrants to the original purchaser of this boat if purchased from an authorized Regal dealer or Regal that the dealer or Regal will repair or replace any parts found to be defective in materials or workmanship for a period of one (1) year from the date of delivery, subject to all limitations and conditions contained herein.

LIMITED EXTERIOR FINISH WARRANTY: Regal warrants that the selling dealer or Regal will repair cosmetic defects in the exterior gelcoat finish including cracks or crazing reported to Regal within 90 days from the date of delivery to the original retail purchaser, subject to all limitations and conditions contained herein. All warranty work is to be performed at a Regal dealership or other location authorized by a Regal Customer Service Manager after it is established to Regal's satisfaction that there is a defect in material or workmanship.

REGISTRATION INFORMATION:

CUSTOMER OBLIGATIONS: The following are conditions precedent to the availability of any benefits under these limited warranties:
(a) The purchaser must sign and the dealer must submit to Regal the "OWNER REGISTRATION AND SYSTEMS CHECKLIST
FORM within ten (10) days of the date of delivery and such information must be on file at Regal.
(b) The purchaser must first notify the dealer from whom the boat was purchased of any claim under this warranty within the applicable warranty period and within a reasonable period of time (not to exceed thirty (30) days) after the defect is or should have been discovered; and (2) if such continued use causes other or additional damage to the boat or component parts of the boat.
(c) Regal will not be responsible to repair any condition or replace any part, (1) if the use of the boat is continued after the defect.
is or should have been discovered; and (2) if such continued use causes other or additional damage to the boat or component parts of the boat.
(d) Based on the dealer's knowledge of Regal's warranty policy and/or consultations with Regal, the dealer will accept the claim and arrange for appropriate repairs to be performed, or deny the claim if it is not within the warranty.
(e) The dealer will contact the Regal boat owner regarding instructions for delivery of boat or part for warranty repair if it is covered by the limited warranty. TRANSPORTATION COST IS THE BOAT OWNER'S RESPONSIBILITY;
(f) If the Regal boat owner believes a claim has been denied in error or the dealer has performed the warranty work in an unsatisfactory manner, the owner must notify Regal's Customer Service Department in writing at the address listed for further consideration. Regal will then review the claim and take appropriate follow-up action.

WARRANTY EXCEPTIONS: THIS LIMITED WARRANTY does not cover and the following are not warranted:
(a) Engines, metal plating or finishes, windshield breakage, leakage, fading and deterioration of paints, canvas, upholstery and fabrics;
(b) Gelcoat surfaces including, but not limited to, cracking, crazing, discoloration or blistering except as noted above;
(c) Accessories and items which were not part of the boat when shipped from the Regal factory, and/or any damage caused thereby;
(d) Damage caused by misuse, accident, galvanic corrosion, negligence, lack of proper maintenance, or improper trailering;
(e) Any boat used for racing, or used for rental or commercial purposes;
(f) Any boat operated contrary to any instructions furnished by Regal, or operated in violation of any federal, state, Coast Guard or other governmental agency laws, rules, or regulations;
(g) The limited warranty is void if alterations have been made to the boat;
(h) Transportation of boat or parts to and/or from the REGAL factory or service location;
(i) Travel time or haul outs, loss of time or inconvenience;
(j) Any published or announced catalog performance characteristics of speed, fuel and oil consumption, and static or dynamic transportation in the water;
(k) Any boat that has been repowered beyond Regal's power recommendations;
(l) Boats damaged by accident and boats damaged while being loaded onto, transported upon or unloaded from trailers, cradles, or other devices used to place boats in water, remove boats from water or store or transport boats on or over land;
(m) Water damage to, dry rot to, condensation to, or absorption by interior surfaces, wood structures or polyurethane foam; interior wood including, but not limited to, bleeding and/or discoloration as a result of condensation or moisture or water continually contacting the plywood causing staining to upholstery, carpet or other interior surfaces;
(n) Costs or charges derived from inconveniences or loss of use, commercial or monetary loss due to time loss, and any other special, incidental or consequential damage of any kind or nature whatsoever.

NO WAVIER OF THESE ITEMS: The terms, conditions, limitations and disclaimers contained herein cannot be waived except by the Customer Service Manager of Regal. Any such waiver shall be in writing. Neither the dealer, nor the customer, nor any service, sales and/or warranty representative of Regal is authorized to waive and/or modify these conditions, limitations and/or disclaimers.

GENERAL PROVISIONS: ALL GENERAL, SPECIAL, INDIRECT, INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES ARE EXCLUDED FROM THIS WARRANTY AND ARE TOTALLY DISCLAIMED BY REGAL. IT IS THE INTEREST OF THE PARTIES THAT THE OWNER'S SOLE AND EXCLUSIVE REMEDY IS THE REPAIR OR REPLACEMENT OF THE VESSEL OR ITS ALLEGEDLY DEFECTIVE COMPONENT PARTS AND THAT NO OTHER LEGAL OR EQUITABLE REMEDIES SHALL BE AVAILABLE TO SAID OWNER. SOME STATES DO NOT ALLOW THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES SO THE INCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES MAY NOT APPLY TO YOU. THIS IS A LIMITED WARRANTY; REGAL MAKES NO WARRANTY, OTHER THAN CONTAINED HEREIN;

TO THE EXTENT ALLOWED BY LAW ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARISING IN STATE LAW ARE EXPRESSLY EXCLUDED TO THE EXTENT ALLOWED BY LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY IS LIMITED TO THE DURATION OF THIS LIMITED WARRANTY. ALL OBLIGATIONS OF REGAL ARE SPECIFICALLY SET FORTH HEREIN. REGAL DOES NOT AUTHORIZE ANY PERSON OR DEALER TO ASSUME ANY LIABILITY IN CONNECTION WITH REGAL BOATS.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Regal's obligation with respect to this warranty is limited to making repairs to or replacing the defective parts and no claim for breach of warranty shall be cause for cancellation or rescission of the contract or sale for any boat manufactured by REGAL MARINE INDUSTRIES, INC.

Regal will discharge its obligations under this warranty as rapidly as possible, but cannot guarantee any specific completion date due to the different nature of claims which may be made and services which may be required. Regal reserves the right to change or improve the design of its boats without obligation to modify any boat previously manufactured. This limited warranty gives you specific legal rights, and you may also have other rights which may vary from state to state. Regal shall in no way be responsible for any repairs not **PRE-AUTHORIZED** by a Regal Customer Service Manager or repairs performed by a repair shop not **PRE- AUTHORIZED** by a Regal Customer Service Manager.

Safety On Board

Safety awareness can't be over emphasized. Safety on board needs to be the skipper's number one priority. In this manual you will find many safety precautions and symbols to identify safety related items. Heed all safety precaution information. Remember, the skipper is responsible for the safety of his passengers and crew.

SAFETY LABELS

Safety Precaution Definition

Safety precautions are stated as caution, warning and danger signal words. They are highlighted in this manual by font design and symbol usage. Also, a notice heading is included which provides operation and maintenance information ***but is not hazard-related.***

Become familiar and understand all safety precaution labels!

DANGER

IMMEDIATE HAZARDOUS SITUATION THAT,
IF NOT AVOIDED, **WILL** RESULT IN
DEATH OR SERIOUS INJURY.

WARNING

POTENTIALLY HAZARDOUS SITUATION THAT, IF NOT
AVOIDED, **COULD** RESULT
IN DEATH OR SERIOUS INJURY.

CHAPTER 1

CAUTION

Indicates a potentially hazardous situation or unsafe practice that, if not avoided, **may** result in injury or property or product damage..

NOTICE

General or specific information which is important to correct operation or maintenance, **but is not hazard related.**

Precautionary Labels

Read and understand all safety labels affixed to your Regal boat. Most of the safety labels are found close to the helm, aft cockpit and or swim platform. The location of the labels may vary by model and the label list does not cover everything! Use common sense to analyze the result of an action on board your vessel. **Always think safety first!**

NOTICE

DO NOT REMOVE OR COVER ANY
PRECAUTIONARY LABELS.
KEEP HARSH CHEMICALS AWAY FROM LABELS.
IF A LABEL BECOMES ILLEGIBLE,
CONTACT YOUR REGAL DEALER
FOR ORDERING REPLACEMENTS.

GENERAL BOATING SAFETY

We understand that you are eager to get your Regal boat on the water. However, we strongly suggest that you thoroughly familiarize yourself and friends or members of your family with safe boating practices before setting out.
Remember, that along with the freedom and exhilaration of boating comes the responsibility that you have for the safety of your passengers and other boaters who share the water with you.
Boating regulations vary from state to state. Check with your local state and local authorities for the regulations pertaining to your area.

- Check with local weather stations, the U. S. Coast Guard, or weather station broadcasts for the latest conditions. Remember getting caught in sever weather is hazardous, Check weather conditions periodically while you are boating and before your outing. If you are forced to operate your boat in a storm condition, take common sense precautions; wear PFD's, store gear, reduce speed and head for safe refuge.

- It is best to avoid operating your boat in foggy weather. When fog sets in, take bearings, log courses and speeds. You are required to emit a five second blast from your horn or whistle once a minute. Also, have your passengers wear PFD's and observe for oncoming vessels.

- Operating in shallow water presents a number of hazards including sand bars and water levels influenced by tides. If the vessel strikes an underwater hazard, check for boat and engine damage. If the engine vibrates excessively after striking an underwater obstruction, it may indicate a damaged propeller. If you run aground, seek help by radio or flares.

- Make sure your boat and equipment are in top condition. Do this by frequently inspecting the hull, engine and gear.

- You must provide a Coast Guard approved personal flotation device (PFD) for every person on board. These PFD's should be in good condition and easily accessible.
- Insist that non-swimmers and children on board wear a PFD at all times. Any time you encounter rough weather conditions, make sure everyone on board is wearing a PFD, including yourself. Instruct your passengers in how to put on their PFDs and be sure they know their storage location on the boat. Remember, in an emergency, a PFD that cannot be quickly located and worn is useless.
- Never allow anyone to sit anywhere on the boat not specifically designed a seat. While underway, **ALWAYS** insist passengers remain seated.
- **Use maximum caution when fueling**. **Never** allow any smoke or flame nearby while you are fueling. ALWAYS check for fuel leaks and fumes when fueling is completed.

WARNING

GASOLINE VAPORS CAN EXPLODE.
BEFORE STARTING ENGINE, OPERATE
BLOWER 4 MINUTES AND CHECK
ENGINE COMPARTMENT FOR GASOLINE FUMES
OR LEAKS. RUN BLOWER MOTOR
BELOW CRUSING SPEEDS.

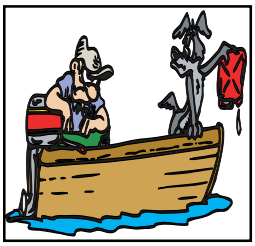
WARNING

USE OF ALCOHOL ENHANCED FUEL, OR ANY FUEL
OTHER THAN GASOLINE,
CAN LEAD TO DETERIORATION OF THE FUEL
SYSTEM COMPONENTS.
CAN RESULT IN FIRE AND POSSIBLE EXPLOSION

Safety On Board

♦ **Never drink and drive!** As capain, you are responsible for the safety of your passengers and yourself. Alcohol and boating can be a dangerous combination. **DO NOT** mix them. Alcohol impairs the boat operators ability to make conscious decisions and react to emergency situations quickly.

♦ **Never overload your boat!** An overloaded boat, or one with uneven weight distribution,can be difficult to steer.



♦ **Be certain there is enough fuel aboard for your cruising needs.** Include any reserve that might be needed should you change your plans due to weather or emergency. **Practice the "one-third rule:** (Use one-third of your fuel going out, one-third to return and keep one-third as a reserve).

♦ Always check the weather before departure. Be particularly cautious of electrical storms and high winds.

♦ Always have up-to-date charts aboard. You will need current charts of the area you'll be cruising to stay on proper course. Charts can be obtained at your closest marine outlet or store or by contacting one of three federal government agencies.

♦ **Always file a float plan.** Leave details of your trip with someone responsible who will be remaining on shore. Include expected return, plus name and phone number of a contact person in case of emergency.

♦ Use care, courtesy and common sense when launching, docking or operating your boat.

- **Learn and obey the "Rules of the Road".** A copy of the "Rules of the Road" can be obtained from the U. S. Coast Guard Auxiliary or local Power Squadron.

- In case of emergency: Know the international distress signals if you have a VHF radio aboard. The spoken word **"MAYDAY"** is the international signal of distress and is for emergency use only. Under no circumstances should this word be used, unless there is danger at hand.

- Posted speed limits, swimming areas, "no wake" zones and other restrictions should be red-flagged. They are so noted for a reason. Sensible boat use plus courtesy fosters enjoyable and safe boating.

- It is your responsibility to stay abreast of all federal, state and local rules, as some laws or regulations may change or be different from state to state. Contact your local boating agencies for updated information.

- We can not stress safety enough! Remember, there are no brakes on your boat, and the water current and wind velocity all affect your ability to respond. The driver must use caution at all times to maintain control of his vessel and especially to maintain a safe distance from other boats and obstacles.

- **Always keep all safety gear in optimum condition.** Pay special attention to attached tags and plates indicating expiration dates on equipment such as fire extinguishers, and personal flotation devices. Encourage a periodic maintenance check on all safety equipment. Contact your Regal dealer or marine professional for more information. Again, remember that the captain is responsible for his passengers and vessel.

REQUIRED SAFETY EQUIPMENT

Personal Flotation Devices

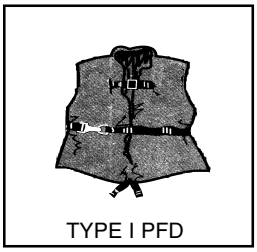
All personal flotation devices (PFD's) must be Coast Guard approved, in good working condition, and must be the correct size for the wearer. All PFD's must be readily accessible. This means being able to wear them in a reasonable amount of time in case of an emergency (fire, boat sinking, etc.). They should not be stored or locked in closed areas. Also, make sure that all coverings are removed, such as plastic from any PFD's. Throwable devices such as a ring buoys need to be available for ***immediate*** deployment. A PFD should be worn at all times when your boat is operating on the water. A PFD may save your life, but it must be worn to do so.

As minimum U. S. Coast Guard requirements all recreational boats must carry one type I, II, III, or V PFD (wearable) for each person aboard. See the explanation following for each type. For type V to be counted they must be used according to the label instructions. In addition, all boats over 16' must carry one Type IV (throwable) PFD.

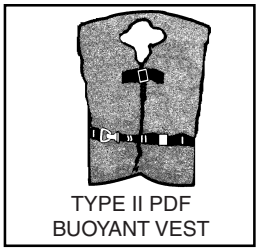
Some states require that PFD's be worn by children of specific ages at all times. Check with state boating agencies for particular requirements in your state before taking children on the water.

Remember PFD's will not necessarily keep you from drowning, even though they are designed to keep a person from sinking. When purchasing PFD's make sure it safely fits the person wearing it. It is a good idea to test PFD's in a shallow pool before venturing on the water.

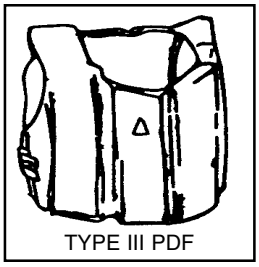
Refer to the USCG minimum equipment requirements at the end of this chapter. It is meant to be a guide only. Contact state and local agencies for additional equipment requirements. Remember as the captain of your vessel you are responsible for its safe operation.


TYPE I PFD

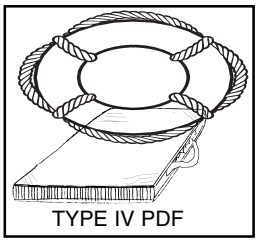
• **TYPE I-** Also known as an offshore jacket, it provides the most buoyancy. It is a PFD for all waters and is especially useful in rough waters where rescue may encompass additional time. It is designed to turn most unconscious users in the water to a face-up position. Type I PFD is available in adult & child sizes.


TYPE II PDF
BUOYANT VEST

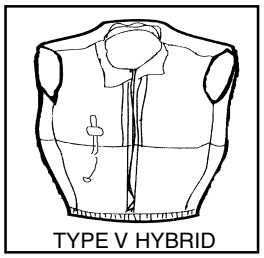
• **TYPE II-** Also known as near-shore buoyant vest, it is recommended for calm, inland water where rescue time will be minimal. It will turn some unconscious people face-up in the water but not as numerous as Type I. They are available in adult, medium child, along with infant and small child sizes.


TYPE III PDF

• **TYPE III-** Known as a flotation aid it is good for calm, inland water or where there is a chance for quick rescue. It is designed so wearers can place themselves in a face-up position in the water. The wearer may have to tilt their head back to avoid turning facedown in the water.


TYPE IV PDF

• **TYPE IV-** Intended for calm, inland water with heavy vessel traffic, where help is constantly present. It is designed to be thrown into the water for someone to grab on to and held until rescued. It should *not* be worn.
Type IV includes ring buoys, buoyant cushions, and horseshoe buoys.


TYPE V HYBRID

• **TYPE V-** This is the least bulky of all PFD's. It contains a small amount of inherent buoyancy, and an inflatable chamber. It is rated even to a Type I, II, or III PFD (as noted on the jacket label) when inflated. Hybrid PFD's must be worn to be acceptable.

Maintaining your PFD's

A PFD is only useful if it's well maintained. Always be aware of PFD age since it has a life expectancy like any other piece of equipment.

√ Do a periodic operation check of all PFD's in shallow water.

√ Be sure to air dry all PFD's after each use. Store in a dry, easily accessible location.

√ Check periodically for broken zippers, frayed webbing, water soaked kapok bags, missing straps, and sewing that has become undone.

√ Clean each PFD with mild soap and water only. Again, let dry sufficiently before storing.

√ Keep PFD's out of grease and oil since they can deteriorate the jacket inner and outer materials.

√ Check any kapok-bagged jackets by squeezing. If you hear air escaping the bag is defective and the PFD should be thrown away.

√ Grab the cover with the fingers. If the cover material rips, the PFD is rotted and should be thrown away.

√ If the kapok bag is hard the PFD should be discarded.

CHAPTER 1

FIRE EXTINGUISHERS

General Information

Fire extinguishers are classified by a letter and numeric symbol. The letter references the type of fire the unit is designed to extinguish. For example, type B extinguishers commonly used on boats are designed to put out flammable liquids such as grease, oil and gasoline. The number indicates the general size of the extinguisher and minimum extinguishing agent weight.

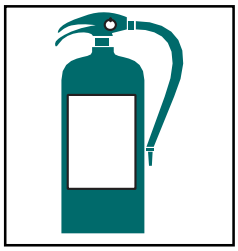
FIRE EXTINGUISHER CONTENTS				
CLASS	FOAM IN GALS.	C02 IN LBS.	DRY CHEM IN LBS.	HALON IN LBS.
B-I	1.25	4	2	2.5
B-II	2.5	15	10	10

MINIMUM PORTABLE FIRE EXTINGUISHERS REQUIRED		
VESSEL LENGTH	**NO FIXED SYSTEM**	**WITH FIXED SYSTEM**
LESS THAN 26'	1 B-1	0
26' TO LESS THAN 40'	2 B-1 OR 1 B-II	1 B-1
40' TO 65'	3 B-1 OR 1 B-II	2 B-1 AND 1 B-1 OR 1 B-II

U. S. Coast Guard approved fire extinguishers are required on all Regal boats. Besides the ***minimum*** Coast Guard requirements always check state and local agencies for additional requirements and equipment. Coast Guard approved extinguishers are hand-portable, either B-I or B-II classification. U. S. Coast Guard approved hand-portable and semi-portable extinguishers contain a metal plate that shows the manufacturer's name and extinguisher type, capacity and operating instructions. They have a special marine type mounting bracket which keeps the extinguisher solidly mounted until needed. The extinguisher needs to be mounted in a readily accessible location but one out of being bumped by people while underway. All approved extinguishers need to have an indication gauge.

USCG- Approved Fire Extinguisher Types & Features

The dry chemical agent is widely used because of its convenience and low cost. The extinguisher canister is filled with a white dry chemical power along with a pressurized gas. It is a good idea to shake this type periodically because they tend to "pack" on the canister bottom.



The foam type uses a chemical foaming agent plus water and is best when used for fires involving flammable liquids- solvents, gasoline,oil, grease and various paints. It will work on fires involving rubber, plastics, cloth, wood, and paper. It leaves a messy residue. Not for electric fires.

The carbon dioxide unit uses CO2 gas under high pressure, with a funnel discharge hose usually swivel mounted. This extinguisher leaves no residue and does not cause interior engine harm. To ensure workability, weigh the unit annually. A 10% max. wt. variance is allowed.

Another type of liquefied gas used today is Halon.This gas is colorless and odorless, heavier than air and sinks to the lower bilge to extinguish fires. Since the year 2000 ingredients for Halon has changed to a more environmental friendly formula. Halon is used in portable-hand units along with making up the majority of boat automatic fire extinguishing systems. The canister needs to be weighed once a year. Halon units must feature a dash mount indicator.
Refer to the information regarding fire prevention in this manual.

VISUAL DISTRESS SIGNALS

All vessels used on coastal waters, any of the Great Lakes, territorial seas, and those waters connected directly to them , up to point where a body of water is less than two miles wide, must have Coast Guard approved visual distress signals.

Pyrotechnic Devices

Pyrotechnic visual distress signals must be Coast Guard approved, be ready for service and must be readily accessible. They all display a marking which is the service life, which must not have expired. A minimum of 3 devices are required for the day and 3 devices for night. Some devices meet both day and night requirements. Pyrotechnic devices should be stored in a cool, dry location. Most of these devices can be purchased in an highly visible (orange) watertight container. Types of Coast Guard approved pyrotechnic distress signals and associated devices are:

- Pyrotechnic red flares, hand- held or aerial type.
- Pyrotechnic orange smoke, hand-held or floating type.
- Launchers for parachute flares or aerial red meteors.

All in all, each distress signal has certain advantages and disadvantages. There is no distress signal that is best under all situations. Pyrotechnics are recognized worldwide as superior distress signals. A downfall is they emit a very hot flame that can cause burns and or ignite flammable materials. Pistol launched and hand-held parachute flares operate consistent with firearms and therefore must be carefully handled. Check with local and state regulations since some of these device are considered firearms and are prohibited.

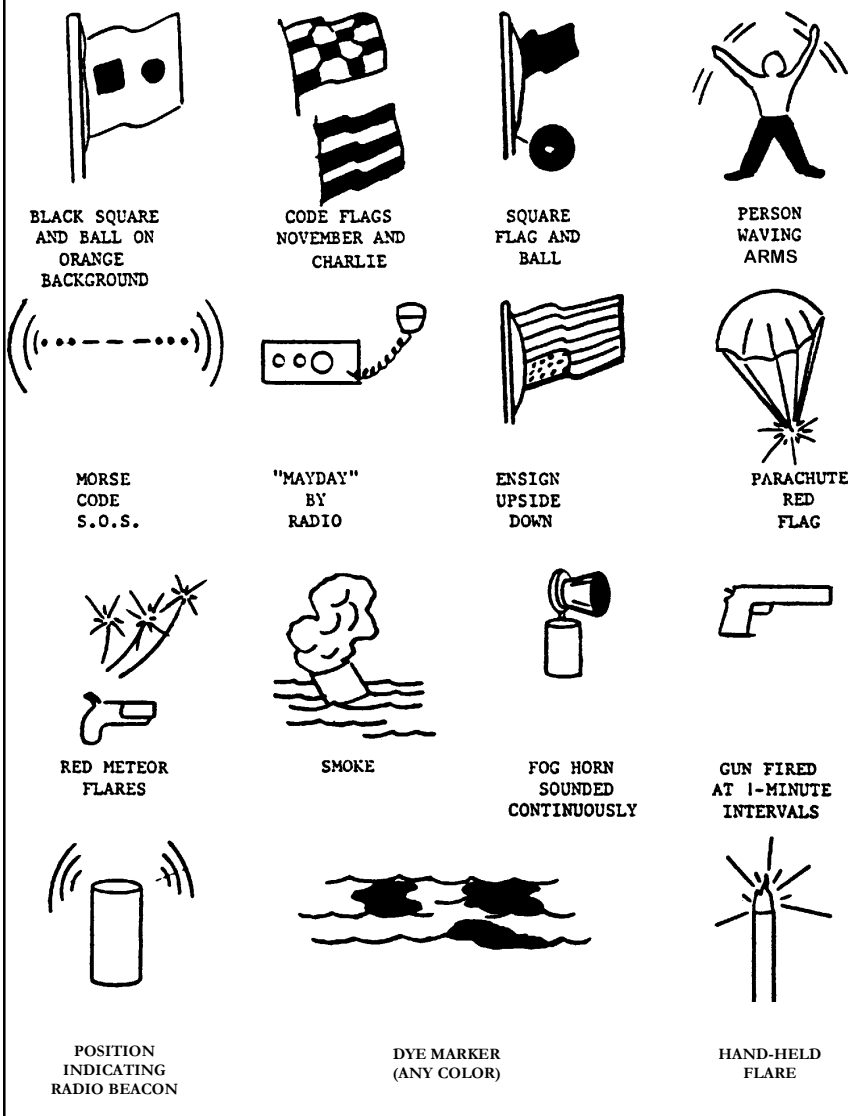
Non-Pyrotechnic Devices

Non-pyrotechnic devices must all be in serviceable condition, readily accessible, and must be certified by the manufacturer to comply with Coast Guard standards. They include:

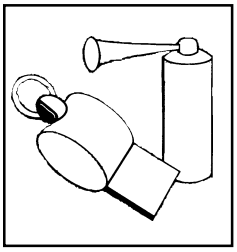
- Orange distress flag.
- Electric distress flag.

The distress flag is for day use only. It must be 3 x 3 or larger with a black square and ball on an orange background. It can be spotted when attached to a boat hook, long fishing rod, or paddle with the person waving the flag back and forth overhead.
The electric distress flag is for night use only flashing the international SOS distress signal (..._ _ _ ...).
Under Inland Navigation Rules, a high intensity white light that flashes at regular intervals from 50-70 times per minute is considered a distress signal.
Remember that regulations prohibit the display of visual distress signals on the water under any circumstances except when assistance is required to prevent immediate or potential danger to passengers on a vessel.

INTERNATIONAL DISTRESS SIGNALS



SOUND PRODUCING DEVICES



According to both Inland and International Rules, all boats **must** carry some way of producing an efficient sound signal. If your vessel is 12 meters (39' 4") or longer, a power whistle, power horn or bell must be carried. The bell must be 7 7/8" in diameter.

Boats less than 12 meters a horn or whistle is **recommended** to signal intentions or signal position. The sound signal made in all cases must be capable of a four or six second blast audible for one half mile. See the section discussing bridge and whistle signals for more information.

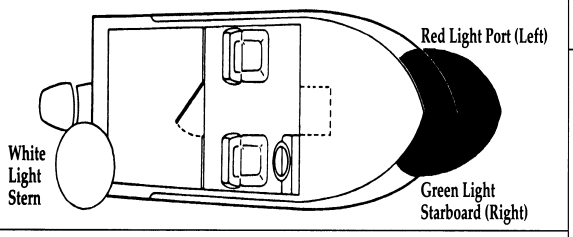
RADIO COMMUNICATIONS

VHF radios are used for distress and ship to shore and ship to ship communications today. Learn the specialized messages such as **Mayday, Mayday, Mayday** is only used when life or vessel is in imminent danger.

NAVIGATION LIGHTS

The U. S. Coast Guard requires recreational boats operating at night to display navigation lights between sunset and sunrise. Navigation lights help avoid collisions by improving the night visibility of vessels. Red and green directional lights, white stern lights, white masthead lights and white all-around lights must be displayed in specified positions, depending on boat size, and mode of operation. The configuration of visible lights tells and operator the size, direction of travel and means of propulsion (sail, power, rowing or at anchor) of another vessel. This helps both operators determine who has the right of way. Larger boats are required to carry larger, brighter lights that are visible over longer distances. See the light requirement chart for pleasure craft.

NAVIGATION LIGHT RULES



Location of lights on vessel	Visible Range: Less than 12 m.	Visible Range: 12 m. but less than 20 m.	Degrees of arc lights
	in miles		
Masthead	2	3	225°
All-round	2	2	360°
Side lights	1	2	112.5° each color
Stern light	2	2	135°

figure 1

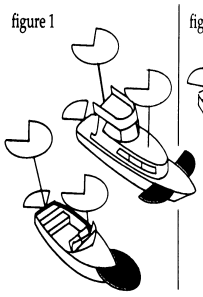


figure 2

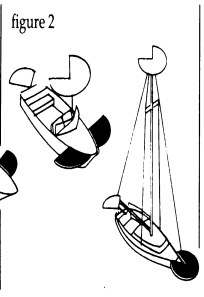


figure 3

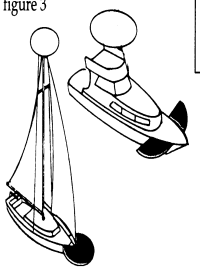


figure 4

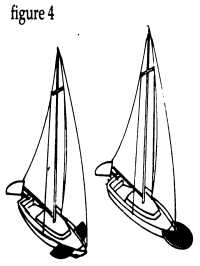


figure 5

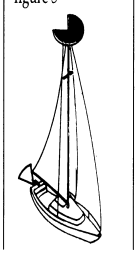


figure 6

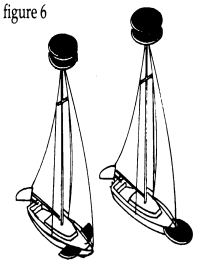
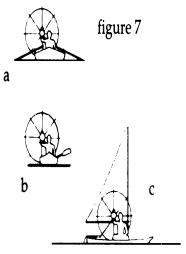


figure 7



Sailboat using sail alone, less than 7 meters in length: If impractical to display lights in figure 4, 5 or 6, a single white light may be displayed in time to prevent a collision (figure 7c).

Row Boats or Paddle Boats
One all-round white light ready to display in time to prevent a collision (figure 7 a or b).

Great Lakes

figure 7d

Motorboat or sailboat using power on Great Lakes: The lighting arrangements in figure 7d may be used instead of the arrangements in figures 1 and 2.

Boats less than 12 meters in length
Motorboats or sailboats using power: The lighting arrangements to figure 1, 2 or 3 may be used.
Sailboat using sails alone: The lighting arrangements in figure 4, 5 or 6 may be used.

Boats 12 meters but less than 20 meters in length
Motorboats or sailboats using power: The lighting arrangements to figure 1 or 2 may be used.
Sailboat using sails alone: The lighting arrangements in figure 4, 5 or 6 may be used.

Location of lights
Lights should be located as shown in the drawings.
The masthead light (forward white light in figures 1, 2 and 7d) must be at least one meter higher than the colored lights on a boat less than 12 meters in length and at least 2.5 meters above the gunwale on a boat 12 meters but less than 20 meters in length.

Exceptions
Motorboat or sailboat using power, built before December 24, 1980: The lighting arrangement in figure 1, 2 or 3 may be used. However, the arrangement in figure 3 is not acceptable on a boat that is 12 meters or longer on international waters.

MARINE SANITATION DEVICES

Recreational vessels under 65' with installed toilet facilities must have an operable marine sanitation device (MSD) on board. Vessels 65' and under may use Type I, II, or III MSD. All installed MSD's must be U.S. Coast Guard certified. Most of the devices are labeled to show conformity to the regulations.

POLLUTION REGULATIONS

The Federal Water Pollution Control Act prohibits the discharge of oil or hazardous substances which may be harmful into U. S. navigable waters. *Vessels 26' and over* must display a placard at least 5" x 8", made of durable material, fixed in a conspicuous machinery space laocation, stating the following:

NOTICE

DISCHARGE OF OIL PROHIBITED

THE FEDERAL WATER POLLUTION CONTROL ACT PROHIBITS THE DISCHARGE OF OIL OR OILY WASTE INTO OR UPON THE NAVIGABLE WATERS AND CONTIGUOUS ZONE OF THE UNITED STATES IF SUCH DISCHARGE CAUSES A FILM OR SHEEN UPON, OR DISCOLORATION OF THE SURFACE OF THE WATER, OR CAUSES A SLUDGE OR EMULSION BENEATH THE SURFACE OF THE WATER

VIOLATORS ARE SUBJECT TO A PENALTY OF $5,000

You must immediately notify the U. S. Coast Guard if your vessel discharges oil or hazardous substances in the water. Call toll free 800-424-8802. Report the following information: location, source, size, color, substances and time observed.

Garbage

The Act to Prevent Pollution from Ships places limitations on the discharge of garbage from vessels. It is illegal to dump plastic trash anywhere in the ocean or navigable waters of the United States. Also, it is illegal to discharge garbage in the navigable waters of the United States, including the Great Lakes. The discharge of other types of garbage is allowed outside certain specified distances from shore as determined by the nature of that garbage.

Garbage Type	Discharge
Plastics- includes synthetic ropes, fishing nets, and plastic bags	Prohibited in all areas
Floating dunnage, lining and packing materials	Prohibited less than 25 miles from nearest land
Food, waste, paper bags, rags, glass, metal, bottles, crockery	Prohibited less than 12 miles from nearest land
Comminuted or ground food waste, paper, rags, glass, etc	Prohibited less than 3 miles from the nearest land

United States vessels of 26 feet or longer must display in a prominent location, a durable placard at least 4" x 9" notifying crew and passengers of discharge restrictions.

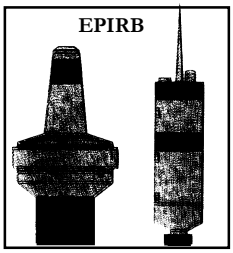
USCG Minimum Equipment Requirements for Recreational Vessels

Boat Size in Feet	16'	26'	40'	65'	165'
Personal Flotation Devices[1]	One Type I, II, III, or V per person		One Type I, II, III, or V per person plus one Type IV throwable		
Fire Extinguishers[2]					
No Fixed System	One B-I, any type		One B-II or Two B-I	One B-II and one B-I, or three B-I	One or more B-II (vessels 0-50 tons gross) Two or more B-II (vessels 50-100 tons gross)
With Fixed System	No Portables Required		One B-I	Two B-I or one Class B-II	
Visual Distress Signals	Night signals required when operating at night		Minimum of three day-use and three night-use (or three day/night combination) pyrotechnic devices[5]		
Sound Producing Devices	Horn or whistle recommended to signal intentions or signal position			One bell, and one whistle or horn required to signal intentions or position	
Backfire Flame Arrestor	One CG-approved device on each carburetor of all gasoline-powered engines built after April 1940, except outboard motors				
Ventilation	CG standard system required on gasoline powered vessels with enclosed engine compartments built after August 1980				
Navigation Lights					
Under Power[3,4]	Sidelights, Stern Light and Masthead[6,7]				
Under Sail	Sidelights and Stern Light[6,8]				
Rowing	Same as "Under Sail"				
At Anchor	All-round light, 2nm (at night) or black anchoring ball (during the day) when outside a designated anchorage				
Visibility Range	1nm Sidelights, 2nm all others			3nm Masthead, 2nm all others	5nm Masthead, 2nm all others
Pollution Regulations	"Honor system" (no plaques required)		5" x 8" Oil Discharge placard and 4" x 9" Waste Discharge placard Vessels over 40' with a galley must have a Waste Management Plan		
Marine Sanitation Devices	Vessels with installed toilet facilities must have an operable, CG-certified Type I, II or III Marine Sanitation Device (MSD). **Subject to local laws!**				Type II or III MSD only
Navigation Rules	Familiarity with the Inland Navigation Rules required			The Inland Navigation Rules ("Rules of the Road") must be kept on board	

1. *Pfd's must be CG approved, wearable by the intended user and readily accessible.*
2. *Fire extinguishers required on boats with enclosed engine compartments (not outboards), enclosed living spaces or permanent fuel tanks.*
3. *Sailboats operating under engine power are considered power driven and must follow the "Under Power" rules. During the day, motorsailing vessels are required to fly a motoring cone.*
4. *Power-driven vessels under 23' and under 7 knots can substitute a white lantern or torch in place of the required lights.*
5. *Non-pyrotechnic substitutes: 1 orange distress flag (day-use) and 1 electric SOS signal light (night-use).*
6. *All boats under 65' can substitute a single bi-color light for sidelights.*
7. *Boats under power under 40' can substitute a single all-round light for separate stern and masthead lights.*
8. *Boats under sail under 40' can substitute a tri-color light for separate sidelights and stern light.*

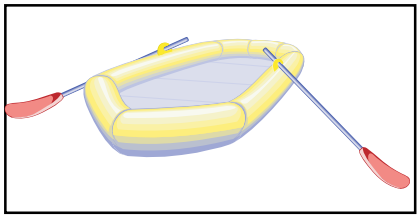
Additions to theses requirements are prescribed by some individual state laws. Check your state's Boating Safety Handbook for a complete list.

Communications



It is a good idea to carry communication gear such as a VHF-FM and/or HF transceivers set up for your operating area. Also, cell phones are useful in many coastal areas. Be sure to carry extra batteries. Also, mainly for offshore vessels, EPIRB's are designed to quickly and accurately alert rescue forces, indicate an accurate distress position, and guide units to the distress scene.These devices operate from satellite signals sent to a ground station where the signal is downloaded. The downside is that they are relatively expensive but they are reliable even when other communications have been exhausted.

Life Rafts



Inflatable life rafts are recommended for oceangoing and operating a vessel in a large body of water like the Great Lakes. They provide a shelter for extended periods. If used, make sure it is large enough for all aboard and contains the proper emergency equipment pack. Periodically find a professional to service the life raft. Store it on board in an area safe from sharp objects. Make sure the life raft is Coast Guard approved.

Remember the U. S. Coast Guard requirements are minimal standards. They are an excellent starting point. Check with local and state boating agencies for further required safety equipment. You are best prepared for emergencies by a well equipped vessel. Don't skimp when purchasing equipment for your boat.!

EXHAUST & CARBON MONOXIDE

Carbon monoxide (CO) in exhaust can be hazardous. It is important for you and your passengers to be aware of the potential safety hazard created by exhaust gases. Familiarize yourself with the symptoms of carbon monoxide poisoning.
For safety sake avoid the following:

1. Do not allow the boat to remain stationary with the engine idling for an extended period of time.
2. Do not disable the carbon monoxide alarms that come with your Regal boat. Test the unit in accordance with the alarm manufacturers instructions.

3. Do not operate the engine for extended periods of time while in a confined area or where exhaust outlets face a wall or bulkhead.

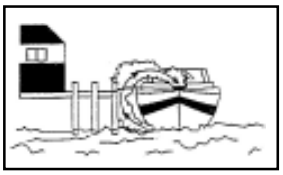
4. Do not operate the engine for an extended period of time with the canvas in the upright and installed position.

5. Have the engine exhaust system inspected when the boat is in for service.

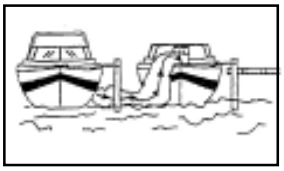
6. Persons sleeping can easily be overcome by carbon monoxide without realizing it. Do not sleep on board while the engine is running.

WARNING

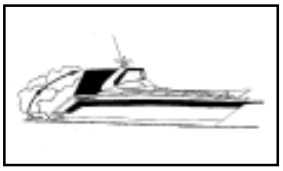
AVOID SERIOUS INJURY OR DEATH
FROM CO POISONING!
DO NOT OPERATE THE BOAT WITH PEOPLE
HOLDING ON TO THE SWIM PLATFORM
WHILE IN THE WATER



Blockage of exhaust outlets can cause carbon monoxide to accumulate in the cabin and cockpit area even when the hatches, windows, portholes and doors are open.

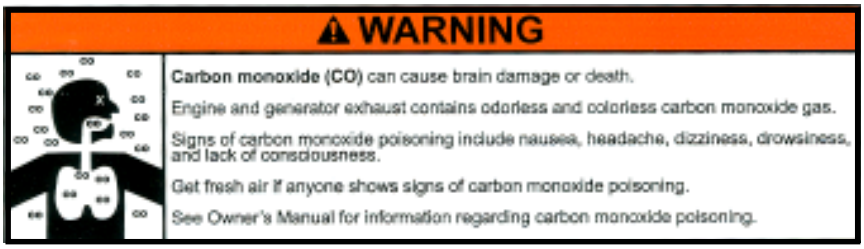


Exhaust from another vessel alongside your boat, while docked or anchored, can emit poisonous CO gas inside the cabin and cockpit areas of your boat.

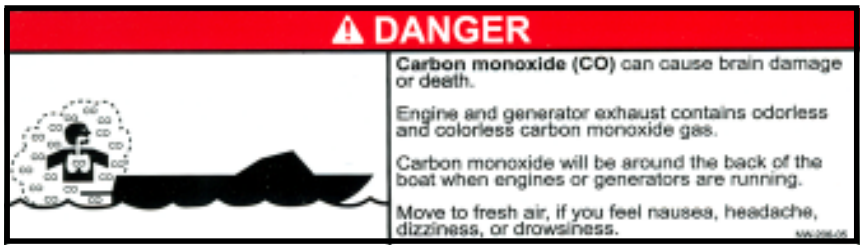


The "station wagon effect" or backdrafting can cause CO gas to accumulate inside the cabin, cockpit or bridge areas when the boat is under-way, using protective weather coverings, high bow angle, improper or heavy loading, slow speeds, or when boat is at rest.

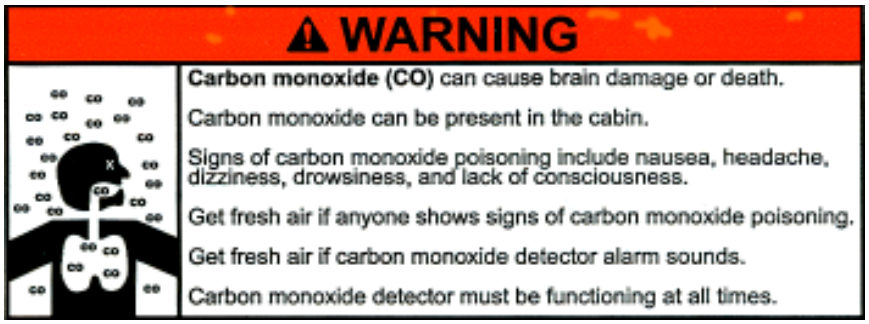
Typical Carbon Monoxide Label At Helm



Typical Carbon Monoxide Label At Transom



Typical Carbon Monoxide Label In Cabin/Head

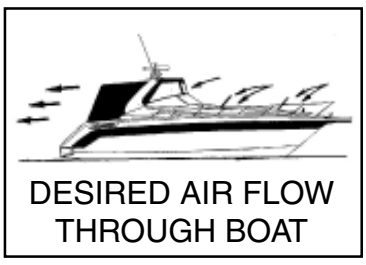


In high concentrations, CO can be fatal in minutes. However, lower concentrations over an extended period of time can be just as lethal.

Symptoms of excessive exposure to carbon monoxide are:

- Dizziness
- Drowsiness
- Nausea
- Headache
- Ringing in the ears
- Throbbing temples
- Watering, itchy eyes
- Flushed appearance
- Inattentiveness
- Incoherence
- Fatigue or vomiting
- Convulsions

Carbon monoxide accumulation requires immediate attention! Thoroughly ventilate cabin and cockpit areas. Determine the probable source of the carbon monoxide and correct the condition immediately. Regal has installed CO detectors on your boat. Have these detectors professionally calibrated at regular intervals.



To help prevent carbon monoxide accumulation, ventilate your cabin and cockpit while underway. Open a forward hatch, porthole or window to allow air to travel through the boat's interior. See the illustration below for desired airflow.

Each Trip

☑ Make sure all exhaust clamps are in place and secure.

☑ Look for exhaust leaking from the exhaust system components, indicated by rust and or black streaking, water leaks, or corroded or cracked fittings.

☑ Inspect all rubber exhaust hoses for burned or cracked areas. All rubber hoses should feel soft and be free of kinks.

☑ Visually verify that water exits at the engine exhaust outlet.

☑ Keep an ear tuned for any change in exhaust sound that could indicate an exhaust component malfunction.

DO NOT OPERATE THE VESSEL IF ANY OF THE ABOVE ITEMS EXIST. CONTACT A MARINE PROFESSIONAL!

At Least Annually (To be performed by a marine professional)

☑ Replace exhaust hoses or mufflers if any evidence of cracking, charring or deterioration is found.

☑ Replace the engine water pump impeller along with the plate and housing if necessary. This will help prevent cooling system and in turn exhaust system overheating.

☑ Inspect each of the metallic exhaust components for cracking, rusting, leaking or looseness. Pay detailed attention to the exhaust manifold, cylinder head and water injection elbows.

BOATING UNDER THE INFLUENCE

WARNING

FEDERAL LAWS PROHIBIT OPERATING A VESSEL UNDER THE INFLUENCE OF ALCOHOL OR DRUGS. THESE LAWS ARE VIGOROUSLY ENFORCED BY ALL ENFORCEMENT AGENCIES.

Operating a vessel while intoxicated became a specific federal offense effective in 1988. The ruling set federal standards for determining when an individual is intoxicated. If the blood alcohol content (BAC) is .10% (.08 in some states) or higher for operators of recreational vessels being used only for pleasure are subject to a civil penalty up to $1,000 or criminal penalty up to $5,000, one year imprisonment or both. In some states the fines and imprisonment may increase significantly.

The effects of alcohol and drugs account for the highest single cause of marine accidents and deaths. Most deaths in boating accidents occur when someone falls into the water. Balance is one of the first things you lose when drinking alcohol or under the influence of drugs. The problem arises out of not knowing your balance is restricted.

Overall vision is reduced by alcohol especially at night, along with double or blurred vision. Peripheral vision is lessened which restricts seeing vessels or objects on the side. Also, color awareness decreases especially with red and green which happen to be the colors of boat navigation lights, buoys, and channel markers.

Alcohol will greatly increase your heat loss so it increases the effects of hypothermia. Finally, your ability to make correct judgements in emergency situations is greatly reduced. Alcohol takes away the brains ability to process information quickly and delays a persons reaction time. **Don't drink and drive!**

CHAPTER 1

Alcohol Myths And Facts

Myth: Beer is less intoxicating than other alcoholic beverages.
Fact: One 12 oz. can of beer has about the same amount of alcohol as a 5oz. glass of wine or a shot of liquor.

Myth: Black coffee, fresh air, and a shower will sober the effects of alcohol.
Fact: After consuming alcohol time is the only thing that will sober you up. Our bodies average burning 1 oz. of alcohol every hour. If a person is drunk, it will take a person seven or more hours to sober up.

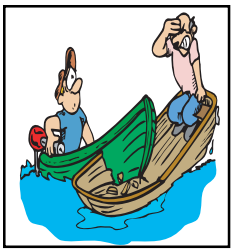
Myth: Telling if a person is too drunk to operate a vessel is easy.
Fact: Many experienced drinkers have learned to compensate for the visual effects of alcohol and can disguise their drunk condition.

Myth: You're the best person to judge if you are fit to operate a boat.
Fact: Judgement is one of the first elements you lose when drinking.

BLOOD ALCOHOL CONTENT CHART

Body Weight In Pounds	Number of Drinks In A 2 Hour Period (12 oz. beer=5 oz. wine=1 oz. 80 proof liquor)								
100	1	2	3	4	5	6	7	8	9
120	1	2	3	4	5	6	7	8	9
140	1	2	3	4	5	6	7	8	9
160	1	2	3	4	5	6	7	8	9
180	1	2	3	4	5	6	7	8	9
200	1	2	3	4	5	6	7	8	9
220	1	2	3	4	5	6	7	8	9
240	1	2	3	4	5	6	7	8	9
BAC to .05%	Be Careful- Loss of Judgement & Coordination								
BAC .05% to .10%	Abilities Impaired- Accident Chance Increased								
BAX. Over 10%	Do Not Operate A Boat- High Accident Risk								

BOATING ACCIDENTS



The following is a list of common causes of boating accidents. Be aware of them and take the necessary steps to ensure that your crew and yourself are educated and prepared to act in an emergency.

♦ Mixing boating and alcohol. Remember the skipper is responsible for his boat and crew.

♦ Trying to reach the bow by the deck walk-around while the boat is moving too fast.

♦ Someone sitting on the bow, deck, or swim platform while underway.

♦ Choosing a boating outing day with inclement weather, especially with high winds and thunderstorms in the forecast or staying out when bad weather is approaching..

♦ Disembarking without checking all fluids or systems and especially fuel system components.

♦ Not monitoring the boating traffic or possible obstructions around you.

♦ Emergency communications equipment, signaling devices, and navigation lights not working.

♦ Improper boat handling especially high speed turns in rough water. Improper trim.

♦ Being too far from shore with inadequate fuel supply or navigational aids.

♦ Passengers, especially children that are not wearing the proper life saving devices.

♦ Skipper or passengers not seated in the boat.

♦ Running a craft that is mechanically marginal.

Reporting Boating Accidents

According to the Federal Boat Safety Act of 1971 involving collision, accident or other casualty, the operator must make a formal report within 48 hours to the nearest state boating authority when the incident involves:

1. Death
2. Injury requiring treatment other than first aid
3. The disappearance of someone from a boat under death or injury circumstances.

A formal report must be made within 10 days for accidents involving more than $500 damage or complete loss of vessel.
For information regarding accident reporting, please call the **Boating Safety Hotline** at 800-368-5647.

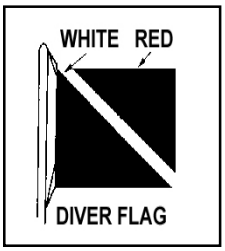
Rendering Assistance

The operator of a vessel is obligated by law to provide assistance that can be provided safely to any individuals in dangerous situation on the waterways. The operator is subject to fine and or imprisonment for failure to do so. Move cautiously and think before acting.

WATER SPORTS

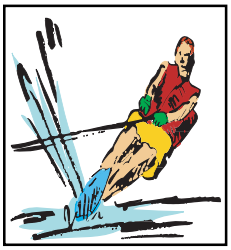
Besides learning the safety precautions for safe boating, as well as understanding and knowing required rules and regulations, you are obligated to be particularly careful around other water sportsman, such as scuba divers, water skiers, wakeboarders, and fisherman.

Skin & Scuba Divers



Whenever you see a "Diver Down" flag, maintain a distance of at least 100 feet on inland waters. In bays and open waters stay 300 feet away. The flag indicates a diver in the water. If a diver is operating from your boat, be certain to use this flag and post a lookout on board for a divers air bubbles. Sometimes divers stray from the flag area.

Water Skiers & Wakeboarders



For information on water skiing and how to get started, we recommend you contact the American Water Ski Association, P. O. Box 191, Winter Haven, Florida 33880. They offer pamphets and instructional materials.

For wakeboarding information there are numerous training schools throughout the country along with instructional videos and the internet.

CHAPTER 1

General safety procedures for towing skiers and wakeboarders include the following:

♦ Know your hand signals and make sure all your passengers know them. See the illustration.

♦ Do not allow non-swimmers to ski or wakeboard. You're asking for trouble!

♦ Always have an observer on board whose sole job is to watch the skier/wakeboarder and communicate with the driver.

♦ If you plan to do alot of skiing/wakeboarding, it is advisable to have a ski pylon and driver's rear view mirror installed.

♦ Acquaint yourself with the ski site before skiing/wakeboarding.

♦ Follow the speed limits and all posted signs- i.e. no wake, etc.

♦ Keep the boat away from swimmers or other people in the water.

♦ Avoid running near the shoreline or in heavily congested areas with skier/wakeboarder in tow.

♦ Do not allow skier/wakeboarder to spray fisherman or other parties.

♦ Keep the engine speed steady while towing a skier/wakeboarder.

♦ Make wide turns with skier/wakeboarder in tow.

♦ Instruct skier/wakeboarder in case of a fall to raise his ski in the air to ensure his visibility.

♦ Always turn your engine off when the skier/wakeboarder is near the platform or transom.

♦ If the skier falls, return promptly to retrieve him, circling wide from the starboard side, to bring his rope within easy grasp. See illustration.

Ski Tow

Insert the ski tow line as shown for safe operation. It provides a tight fastening for sking while allowing the line to be readily removed if needed. Check your tow line for abrasion and tow ring for tightness periodically. The illustration shows a typical hookup.

WARNING

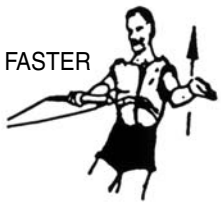
AVOID SERIOUS INJURY OR DEATH!
DO NOT USE SKI TOW FITTING
FOR LIFTING OR PARASAILING.
FITTING COULD PULL OUT OF DECK

Swim Platform

WARNING!
MAXIMUM CAPACITY OF SWIM PLATFORM 500 POUNDS 226 KG

On integrated or extended swim platforms you should make periodic inspections of the swim ladder and swim platform hardware to ensure that all connectors and fittings are tight and free from corrosion. Check the laminated fiberglass under platform supports for fatigue and cracks. Never run the boat with someone holding on to or standing/sitting on the platform. Use heed when operating the boat in reverse to insure that water does not accumulate excessively on the platform especially in rough seas or strong currents. ***Do not exceed the platform recommended maximum capacity label!***

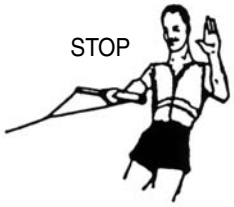
WATER SKI & WAKEBOARD SIGNALS

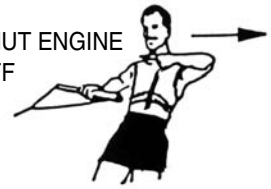

FASTER

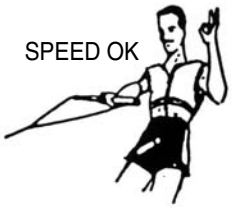

SLOWER


SKIER OK
AFTER FALL

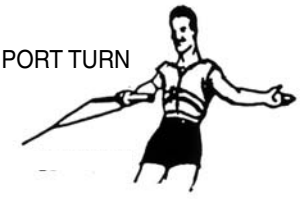

CAUTION OR FALLEN
SKIER; PICK ME UP

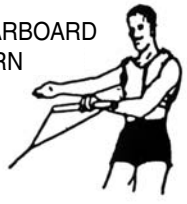

STOP


SHUT ENGINE
OFF


SPEED OK


RETURN TO DROP
OFF AREA

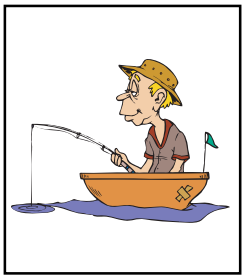

PORT TURN


STARBOARD
TURN

WARNING

AVOID SERIOUS INJURY OR DEATH!
DO NOT OPERATE THE BOAT
WITH PEOPLE IN THE WATER
OR ON TOP OR HOLDING ON TO
THE SWIM PLATFORM STRUCTURE OR HARDWARE.

Fishing



Most boaters fish from time to time. With the propulsion systems of today it is possible to fish in out-of-the-way places. When cruising, stay clear of fisherman. They may have lines or nets out which might be cut or get caught in your propeller if you come too close. Slow down when approaching fishing boats.

Do not return to cruising speed until the boats have been passed. If a fishing boat should be anchored, a large wake could flip or swamp the boat, upset fishing gear, pull the anchor loose from the bottom or worse yet cause someone to fall overboard.

When fishing from your boat, never anchor in shipping channel or tie up to any navigational aids. These must be kept clear of at all times.

Be sure to carry a chart of the area and be on the lookout for shallow water and hidden obstructions. Pick up a local tidal chart if appropriate so you do not end up grounded.

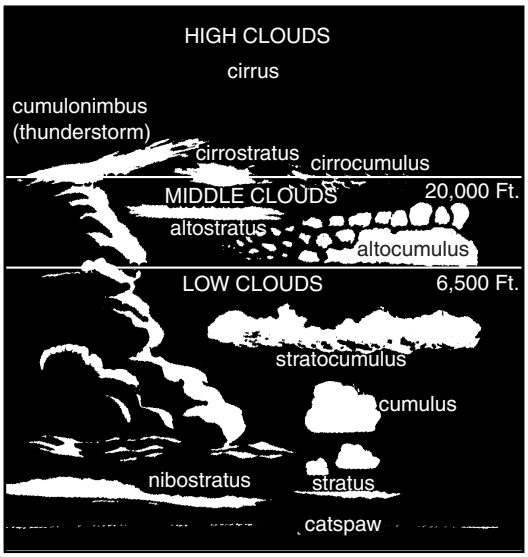
Remember, the skipper is responsible for any damage caused by his wake. Use common sense and be a responsible captain!

CHAPTER 1

WEATHER & WATER CONDITIONS

Before a boating outing check the weather conditions. As we all know the weather can change rapidly in many parts of the country. It does so sometimes without being predicted. NOAA weather radio reports are continuously available on designated frequencies installed on VHF radios and various handheld devices. Also, many local radio stations carry weather reports .

Cloud Formations



Clouds indicate the type of current weather and upcoming changes in the weather. Knowing the type of cloud formations can assist you in choosing the appropriate boating day or if already on the water will help you understand any upcomingweather changes

Flat clouds (stratus) normally indicate stable air. Cumulus clouds indicate unstable air. Many times a "cotton ball" or cumulus cloud builds vertical height in the afternoon and the result is a thunderstorm with increased winds and waves; sometimes these storms are quite violent. You can find additional information on weather (meteorology) at your local library.

Waves & Fog

As the wind blows across water waves are created. The stronger the wind and increased distance across the water enlarges the wave action.
Other factors that can cause problem situations for vessels are fog, currents, and tidal changes.
Fog can develop inland on clear, calm mornings. Coastal areas see large "blankets" of fog roll in and stay for extended time periods causing sometimes hazardous navigation conditions. If you are caught in the fog, do not panic. Think of the best plan of action and proceed carefully. If you are limited in navigation equipment ***at the first sign of fog*** proceed to the nearest shoreline and wait until the fog lifts.
Boats equipped with navigation equipment, local waterway experience and charts should proceed to a safe harbor. Use extreme caution, signal as needed, and reduce to a speed where you can stop within half of your forward vision range.

If foul weather catches you at sea do the following:

1. Slow down. Proceed with caution and put on your life vests.

2. Try to reach the nearest safe shoreline.

3. Navigate your vessel slowly into the waves at a 45 degree angle.

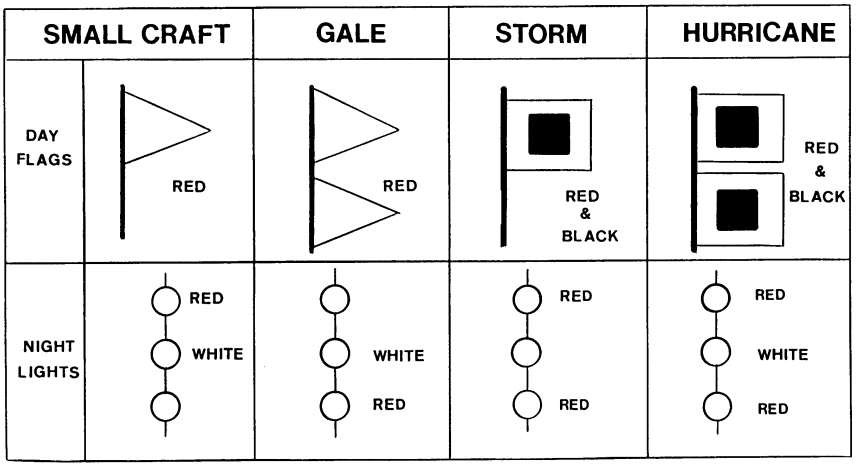
4. Passengers should sit low in the center of the vessel.

5. Monitor your bilge pump. Make sure sump stays free of water.

6. Secure loose gear. Make ready emergency equipment.

7. If the engine stops, throw the anchor over the bow. If needed use a sea anchor. Never anchor off the stern.

Marine Weather Symbols



Although the National Weather Service has discontinued the use of the day flags and night lights, many marinas and ports of call still display them.

Rules Of The Road

NAVIGATION RULES DEFINED

The Navigation Rules set forth actions to be followed by boats to avoid collision. They are referred to as the "Rules of the Road". There are two main parts referred to as the inland and international rules. The inland rules apply to vessels operating inside the boundaries of the United States. The international rules referred to as72 COLREGS apply to vessels operating on the high seas and all connected waters outside the established demarcation boundaries. Most navigational charts show the demarcation lines by red dotted lines and are published in the navigation rules. Remember to consult state and local agencies since areas such as "no wake zones" , swimming beaches, "diver down flag" and inland landlocked lakes fall under their jurisdiction. This section is only an introduction to the "rules of the road". We strongly recommend additional training before getting behind the "wheel" of your boat.

You can order the Inland & International Navigation Rules from:
Superintendent of Documents
U. S. Government Printing Office
Washington, DC 20402
Telephone: (202-512-1800) Fax:(202-512-2250

CHAPTER 2

NAVIGATION RULES

Right Of Way

1. Cross waves at right angles.

2. When caught in heavy water or squalls, head either directly into the waves or at a slight angle. Reduce speed, but maintain enough power to maneuver your boat safely.

3. Keep your speed under control. Respect the rights of other boaters engaged in all water sports. Give them a "wide berth".

4. Whenever meeting a boat head on, keep to the right where possible.

5. When two boats cross, the boat to the right (starboard) has the right of way.

6. When overtaking or passing, the boat being passed has the right of way.

In general, boats with less maneuverability have right-of-way over more agile craft. The skipper must keep his craft clear of the following vessels:

• A vessel not under command or aground; due to their circumstances, these vessels have no maneuverability.

• A vessel restricted in its maneuverability; these vessels usually are performing work which limits their maneuverability such as surveying, dredging, laying pipe or cable, or servicing navigational markers among others.

• A vessel engaged in fishing; these include boats fishing with lines, trawls or nets, but not trolling lines.

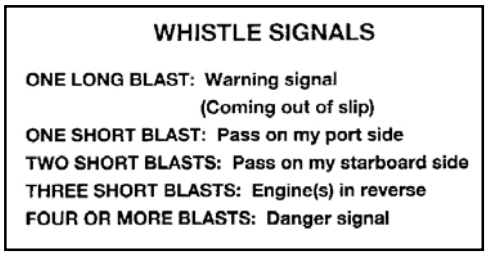
• Sailboats; they have the right-of-way over power boats. However, if a sailboat is using a prop to move forward, it is considered a powerboat even if the sails are up.

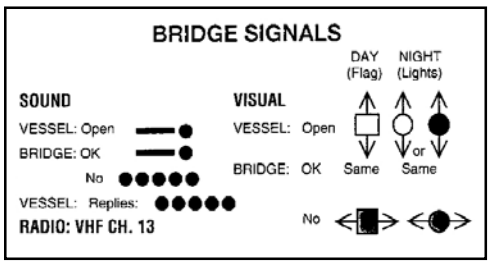
• Remember the unwritten "rule of tonnage". Basically a smaller tonnage vessel should take every effort to avoid close quarters with a larger tonnage vessel. One way to accomplish this is to have a designated human lookout to "eyeball" the horizon for any developing collision course.

• Use defensive driving skills on the waterway just as you do on the roadway. The other vessel may not know the "rules of the road" Be alert and ready to take immediate action.

• If a collision course is unavoidable neither boat has the right of way. Both boats must react to avoid an accident according to the rules of the road.

Signals

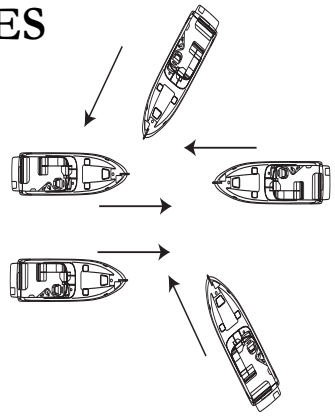




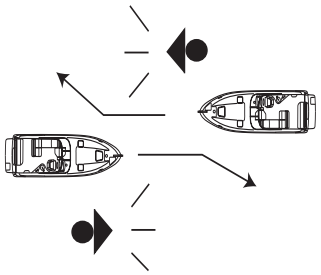
CHAPTER 2

NAVIGATION RULES

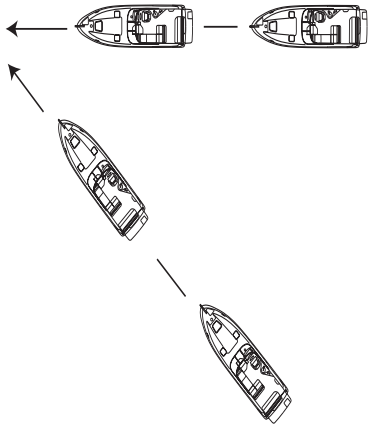
The Navigation Rules set forth 3 types of crossing situations- crossing, meeting, and overtaking. In each case, both boats are governed by special procedures.



In a head-on meeting, both vessels must sound a single blast to give way toward starboard and pass to port.

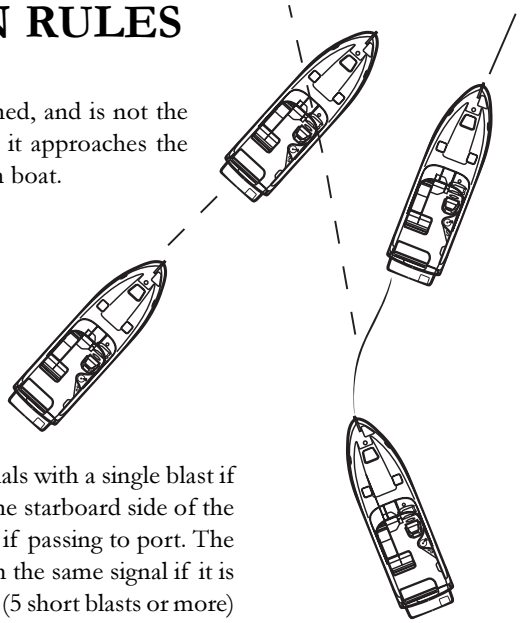


These rules appear when there is a risk of collision. In a crossing situation be aware of the other craft's position. For safety, there should be a noticeable change in the angle, bow or stern; a gradual change in position indicates possible danger.

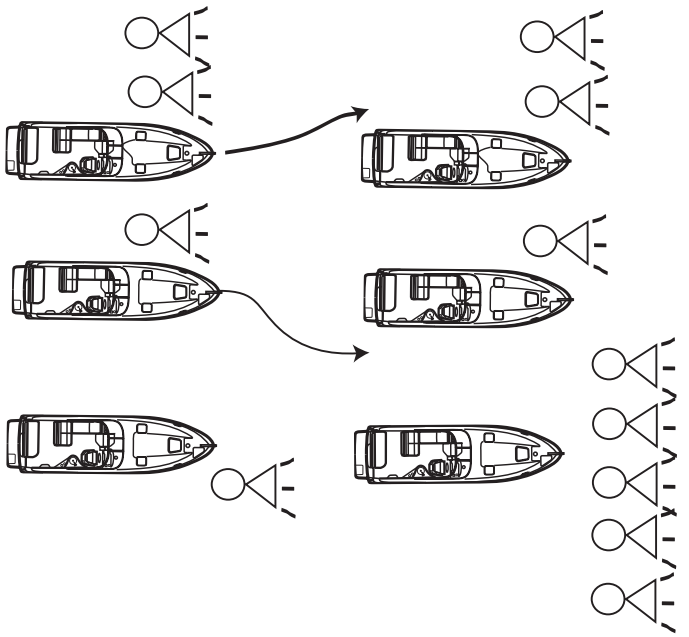


NAVIGATION RULES

An overtaking boat is burdened, and is not the privileged craft, even though it approaches the danger zone of the overtaken boat.



The overtaking boat first signals with a single blast if that boat desires to pass on the starboard side of the boat ahead, or a double blast if passing to port. The overtaken craft responds with the same signal if it is safe, or with the danger signal (5 short blasts or more) if unsafe. The boat overtaking must not pass unless the appropriate signals are sounded.



CHAPTER 2

Navigation Aids

Navigation aids are placed along coasts and navigable waters as a guide for mariners in determining their position in reference to land and hidden danger. Each aid provides specific information. They form a continuous system of charted markers for accurate piloting on paper and on the water.

Nautical charts are provided by the National Ocean Service (NOS) and are distributed nationwide through marinas and outlet stores. These charts show the geography of the coast, water depth, landmarks, navigation aids (buoys and markers), marine hazards, and port facilities. Use only up-to-date charts for navigation. We recommend when purchasing a chart to look for the weather resistant ones.

Buoys provide a road map to keep the skipper on course and to avoid hazards. Buoys are identified by light, shape, color and in severe weather conditions by sound.

Buoys or beacons called lateral markers indicate the port and starboard sides of the waterway to be followed. U. S markers follow the buoyage system known as Red Right Returning. When returning from sea or traveling upstream, the green markers are to port (on your left) and the red markers are to the starboard side (on your right). When traveling downstream or out to sea the marker color would be reversed. The Intercoastal waterway uses a different system of lateral markers for port and starboard. Before operating your vessel, learn to identify the various navigational aids such as lateral aids, mid-channel markers, information and regulatory markers.

NOTICE

SKIPPERS MUST NOT RELY ON BUOYS ALONE
TO MARK THEIR POSITION.
SEVERE WEATHER CONDITIONS
AND WAVE ACTION CAN ALTER A BUOYS POSITION.
NEVER TIE UP TO A BUOY.
IT IS ILLEGAL AND EXTREMELY DANGEROUS.

LATERAL AIDS

Port Side
Odd Numbers

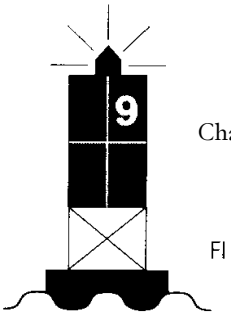


Chart Symbol

G "9"
Fl G 4 sec

Lighted Buoy
(Green Light Only)

Starboard Side
Even Numbers

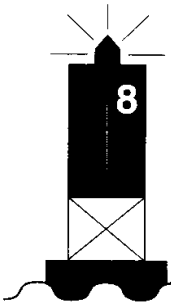


Chart Symbol

R "8"
Fl R 4 sec

Lighted Buoy
(Red Light Only)

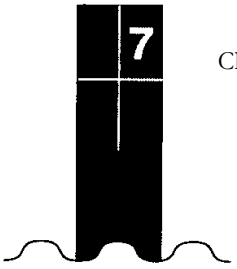


Chart Symbol

C "7"

Can Buoy
(Unlighted)

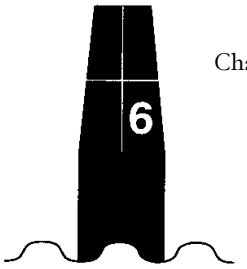


Chart Symbol

N "6"

Nun Buoy
(Unlighted)

Chart Symbol

G "1"

Daymark

Chart Symbol

R "2"

Daymark

MID-CHANNEL MARKERS

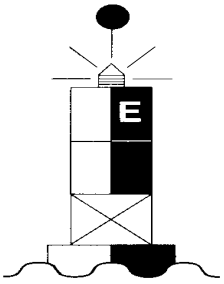
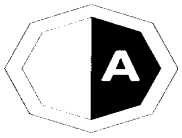


Chart Symbol

RW "E"
Mo (A)

Chart Symbol

RW
SP "G"

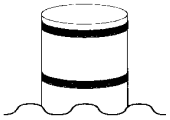


MR

Chart Symbol

RW
"A"

REGULATORY MARKERS



Diamond Shape
Warns Of Danger

Diamond Shape With Cross-
Boats Keep Out

Circle Marks Area Controlled
As Indicated

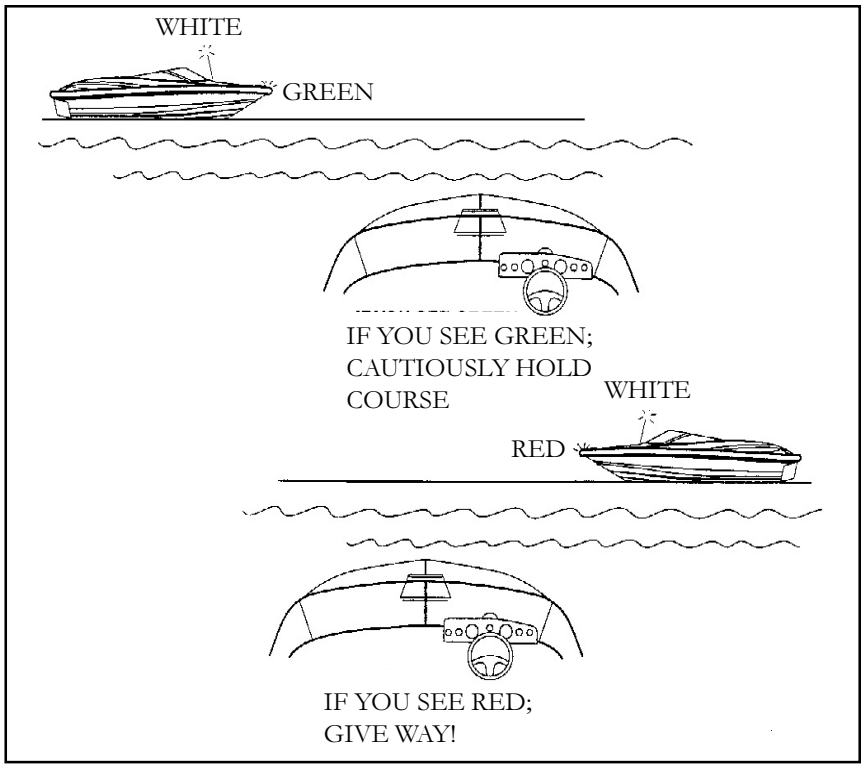
For showing information such as
locations, distances and directions

NIGHT RUNNING

Boats operating between sunset and sunrise (hours vary by state), or in conditions of reduced visibility, must use navigation lights. Nighttime operation, especially during bad weather and fog, can be dangerous. All Rules of the Road apply at night, but it is best to slow down and stay clear of all boats regardless of who has the right-of-way.

To see more easily at night, avoid bright lights when possible. Also, it is helpful to have a passenger keep watch for other boats, water hazards and navigational aids.

To determine the size, speed and direction of other vessels at night, you should use the running lights. A green light indicates starboard side, and a red light indicates port side. Generally, if you see a green light, you have the right-of-way. If you see a red light, give way to the other vessel.



BRIDGE CLEARANCE

Be aware that your vessel requires a specified bridge clearance height. This height is a measured estimate from the waterline to the top of the highest object usually the radar arch, radar or the masthead light depending on what arch equipment is installed. The estimated height can change because of variances in the loaded condition of the vessel. Consult the bridge clearance specifications located in Chapter 12 (technical information section). An easy way to measure bridge clearance is to have someone place a long straightedge such as a piece of wood at a 90 degree angle across the highest point of the boat. Then with a tape rule measure the distance straight down (90 degrees) to the waterline. Take this measurement with the fuel and water tanks 1/2 full and only 1 person besides yourself on board. This will give you a safe measurement. As your boat is loaded down with people the bridge clearance will be slightly lower.

Some bridges are tendered. Know and use the proper bridge signals when approaching these bridges (see bridge signals on page 2-3). You can also monitor and communicate on channel 13 of a VHF radio for bridge information in most domestic locals. Other bridges are marked with a clearance measurement and you are on your own. After determining your vessel will clear the bridge proceed with caution at a safe idle speed. Keep your eye on vessel traffic at all times in order to react quickly. Resume a safe speed once clear of the bridge structure and acknowledgment of clear visibility.

Use common sense regarding bridge clearance because bodily injury and property damage could result if a mishap occurs with a bridge structure.

Engines & Controls

ENGINE

Engine Basics

It is important that you read the engine manual carefully and become familiar with the operation as well as necessary maintenance on the engine and propulsion systems. Pay careful attention to the sections on winterization if you live in freezing climates. Extensive damage can result if proper winter storage is not followed. Your Regal dealer has been factory trained on Regal boat systems. Consult your Regal dealer for further information regarding technical issues and parts.

WARNING

AVOID SERIOUS INJURY OR DEATH!
READ ALL MANUFACTURER'S ENGINE AND PROPULSION OWNER MANUALS BEFORE OPERATING YOUR VESSEL.

Engine Mounts

The engines are placed in the boat on a set of metal or wooden platforms called mounts. These rubber isolation mounts keep the engine from moving laterally and athwartships (right angles to the centerline). The mounts help reduce the vibration caused by the engine and drive. Periodically, the mount hardware should be checked for tightness.

CHAPTER 3

Engine Alignment

The engine uses a rubber splined hub to which the outdrive drive shaft is attached. This alignment specification between the engine and outdrive needs to checked periodically. It should be checked after each 50 hours of operation or if the vessel has run aground or hit a submerged object. Alignment should be checked by a Regal dealer or marine professional since special tools and procedures are required.

Engine Removal

In the event the engine or outdrive (sometimes referred to as stern drive) requires major service where it needs to be removed, consult your Regal dealer.

Engine Ventilation

Ventilation systems are required for engine compartments. Your boat features a set of deck vent shrouds with mesh covers which supply fresh air constantly to the engine compartment. A powered blower motor connected to ducts in the lower one third of the bilge evacuates air to the atmosphere. ***Pay close attentio to the following warning.***

WARNING

GASOLINE VAPORS CAN EXPLODE. BEFORE STARTING ENGINE, OPERATE BLOWER 4 MINUTES AND CHECK ENGINE COMPARTMENT FOR GASOLINE LEAKS OR VAPORS. RUN BLOWER BELOW CRUSING SPEED.

All owners are responsible for keeping their boat's ventilation systems in operating condition. This means making sure the ventilation covers are obstruction free, ducts are not blocked or tore, blower operates properly and any worn parts are replaced with approved marine parts.

WARNING

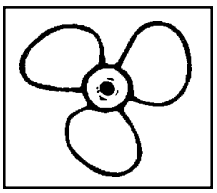
TO PREVENT FIRE OR EXPLOSION
USE ONLY APPROVED MARINE REPLACEMENT
PARTS THAT ARE IGNITION PROTECTED

PROPULSION

Stern Drive

It is important that you read the engine/stern drive manual carefully and become familiar with the operation as well as necessary maintenance on the drive unit components. Pay careful attention to the sections on winterization if you live in freezing climates. Extensive damage can result if proper winter storage is not followed. Refer to the maintenance section of this manual for more information or call your nearest Regal dealer.

Propellers



We have carefully tested and chosen the propellers to give your stern drive boat the best possible performance and have allowed for the additional weight in equipment that might be added to the boat. It is a good idea to carry a spare set of propellers and hand tools in order to handle an emergency propeller change. Refer to the engine manual for proper procedures since each stern drive application is unique. Call a marine professional or your Regal dealer for further information.

DANGER

PREVENT SEVERE INJURY OR DEATH!
SHUT OFF ENGINE NEAR SWIMMERS
TO AVOID ROTATING PROPELLER BLADES.

Propeller Checklist

At least twice a year check the propeller for:

- ☑ Loose, missing or corroded hardware.
- ☑ Nicks, dings or missing propeller material.
- ☑ Bent propeller blades.
- ☑ Objects wrapped around the prop such as fish line.
- ☑ Decomposing propeller blades (electrolyisis symptom).
- ☑ Aluminum prop with paint coming off near blade tip (ventilation symptom).
- ☑ Check the propeller pressed in rubber hubfor slippage.

Contact a propeller shop or your closest Regal dealer if any of the above symptoms exist. They have special equipment to refurbish both stainless steel and aluminum propellers. After making any blade alternations the propellers are “repitched” in special prop jigs.

CONTROLS

Instrumentation

The helm station is equipped with a complete set of instruments that allows you to monitor the condition of the engines. Close observation of the gauges may save the engines from damage.
The dash instrument panel is powered and protected by a main 20 amp ignition breaker located at the dash itself. It is connected through the key switch.
The engine wiring is protected by a main breaker with a push button reset mounted on the engine. Refer to your specific engine manual for information on type and location. If a breaker "pops" figure out the reason why before resetting it.
Each dash switch is also protected by a breaker.

NOTICE

WITH BATTERY SWITCH IN THE "OFF" POSITION
THERE IS NO POWER TO THE DASH.

CHAPTER 3

Helm Overview

Gauge Operation

Following is a general description of gauge operations. An alert skipper monitors his gauges constantly for any system malfunctions. The gauges are lighted for night operation. Gauges are an early warning system for marine engines just as for automobiles. For more information, refer to the engine manufacturer's manual in the owner's pouch.

Tachometer:

The tachometer indicates the speed of the engine in revolutions per minute (rpm). The tachometer allows you to monitor the engine speed so you can be sure not to exceed the recommended limits of the engine manufacturer. *Selected* tachometers have built in hour meters.

Oil Pressure:

The oil pressure gauge indicates the pressure of the oil inside the gengine lubrication system. A drop in oil pressure may be an indication of a low oil situation or a leak. Continued operation of the engines with low oil pressure could lead to engine damage. Refer to appropriate manufacturer's engine manual for more information.

Temperature Gauge

The temperature gauge monitors the cooling system of the engine. A sudden increase in the temperature could be a sign that the engine cooling system is malfunctioning. Shut down the engine immediately and investigate the problem. Consult your engine manual for allowable limits.

Fuel Gauge:

The fuel gauge indicates the level of fuel inside the fuel tank(s). It is a good idea to keep the fuel tanks "topped off" when possible to reduce fuel vapors inside the tank. It is also a good idea not to run the fuel level close to empty in order to leave an adequate "safety" factor.

Volt Meter:

The volt meter monitors the battery condition as well as the alternator performance. Normal voltage is between 12.0 and 15.0 volts. Readings outside of this range may indicate a charging system or battery problem.

Trim Gauge:

This gauge measures the stern drive tilt and indicates the relative position of the bow, up or down when the boat is on plane. The power trim normally begins in the down position when used to accelerate the boat onto a plane position.The gauge can be helpful in achieving the most economical running condition.

Depth Gauge:

The depth gauge is standard equipment on selected models. The depth gauge indicates the water depth under the keel of the boat. It features an shallow water alarm. By monitoring the water depth closely, damage to props and underwater hardware can be avoided.

Speedometer:

The speedometer used on selected models indicates kilometers per hour and miles per hour by measuring water pressure against a small hole in a device mounted under the boat. Consult the owner's packet for further information.

CHAPTER 3

Optional Gauges & Indicators

The ***optional*** gas vapor detector determines if there is a level of gasoline vapors that is unsafe in the engine room of the boat. If installed, turn on the unit and wait about one minute for it to do its safety test. If all is well it will give you a green light. You must run the test before you start the engines. In the event you don't get a green light, you must investigate the bilge of the boat for gas fumes or signs of a fuel leak before starting the engines. If uncertain, consult a marine service professional

The ***optional*** automatic fire extinguishing system utilizes an instrument display unit (gauge) that provides the operator with a system status of charged or uncharged condition by an audible alarm. With the ignition turned on the indicator light shows system is charged and operating properly. With the ignition on and no light indicates the system has discharged. If the system should discharge the ignition system will be instantaneously interrupted. Should this occur shut down the engine, ventilation blower and any electrical system components. Investigate the source of the shutdown immediately and take appropriate action. For more information, refer to the owner's pouch.

Audible Alarms

Most Mercruiser and Volvo engines use audible alarms. They are designed to use sensors which pick up deviations from the normal operating parameters. Oil pressure and temperature sensors send a signal to a buzzer under the dash which sounds a high pitched alarm indicating a possible problem. In addition to the dash, some engines use buzzers at the engine itself.

NOTICE

PREVENT POSSIBLE ENGINE DAMAGE
WHEN AN AUDIBLE ALARM SOUNDS
SHUT DOWN ENGINE IMMEDIATELY,
INVESTIGATE & REPAIR THE PROBLEM

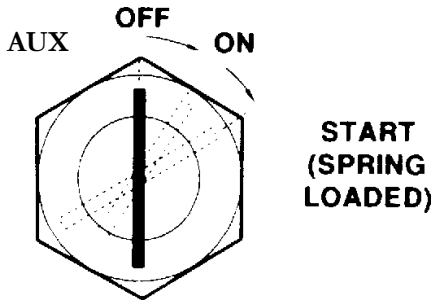
On start up it is not unusual to hear an audible alarm sound when cranking the engine over. This occurs normally because it takes a second or two to build up the engine oil pressure. Then the alarm will stop.
A seasoned skipper monitors his instrument panel often while cruising.

Instrument Lighting

Each gauge is designed with a light bulb so it can be seen at night. On most models you activate the instrument lighting by energizing the navigation light switch. Eliminate condensation inside the gauges by activating the gauge lights in high humidity environments.

Ignition Switch

The ignition switch features 4 positions. In a clockwise direction they are auxillary, off, run, and start. The start position is spring loaded and the key should be held in this position to engage the starter. Once the engine has started release the key from the start position. The electrical system will then be energized in the run position. The auxillary position is counterclockwise from the "off" position. When it is activated the stereo and dash switches can be activated without the instrumentation engine ignition wiring and engine warning buzzers being energized. Be a smart skipper and remove the ignition key from the ignition switch with children aboard and/or when there are people in the water.

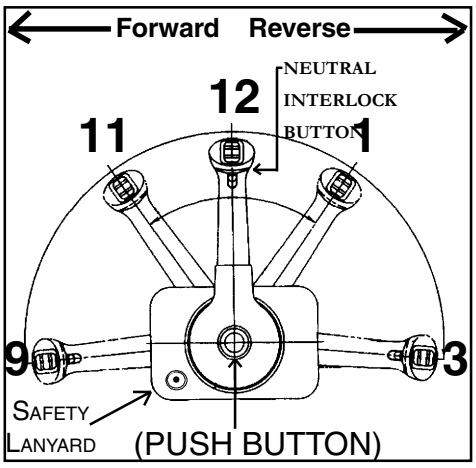


TYPICAL IGNITION SWITCH WITH 4 KEY POSITIONS

NOTICE

TO AVOID DRAINING THE BATTERY
DO NOT LEAVE IGNITION KEY
IN THE "ON" POSITION
WITH THE ENGINE NOT RUNNING

REMOTE CONTROL OVERVIEW



Your vessel uses a single lever remote control similar to the illustration.

To help visualize the operating principals we have used a clock mode. The lever in the straight-up or 12 o'clock (neutral) position is detented and features a push button (see illustration) which allows advancing the throttle for neutral or starting the engine without engaging the gearshift. This feature is useful when trying to start a cold engine.

Pushing the throttle lever forward from the neutral 12 o'clock position to the 11 o'clock position will engage forward gear with minimum throttle. From the 11 o'clock position to the 9 o'clock position the vessel is in forward gear with forward throttle selections.

Pulling the throttle back from the neutral 12 o'clock position to the 1 o'clock position will engage reverse gear with minimum throttle. From the 1 o'clock position to the 3 o'clock position the vessel is in reverse gear with reverse throttle selections.

As you shift from neutral to forward or reverse positions, *push up on the neutral interlock button* located under the gearshift knob. This will allow the control to shift into the desired gear.

Neutral Safety Switch

The remote control features a neutral safety switch which ensures the stern drive and control handle are in the detented neutral position for starting the engine.

You will hear a distinct sound and will "feel" the remote control in the detended neutral position. If you turn the key to the "start" position and the engine starter doesn't crank over the engine make sure the remote control is in the detented neutral position.

Remember these points when shifting :

1. Do not shift quickly from forward to reverse gear postition. Drive system damage may occur.

2. Do not "pump" the throttle in neutral or flooding will result. Today's engines require very little starting throttle.

3. Do not try to shift into forward or reverse gear at high rpm's as personal injury, drive system or property damage may result.

4. Remember to squeeze the shift interlock button to engage the remote control into forward or reverse.

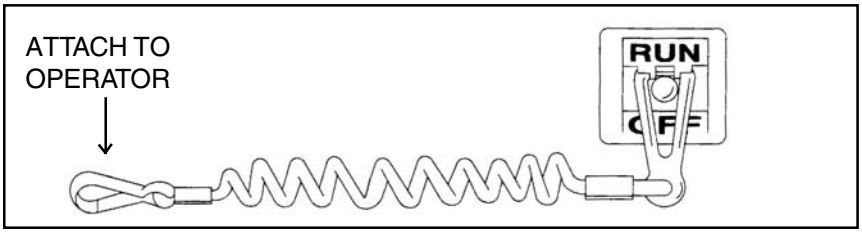
4. Only use idle throttle positions when docking or maneuvering in tight quarters.

5. Wear your safety lanyard at all times.

6. Never shift the controls with the engine not running. Control, linkage and or stern drive damage may occur. For more information read your engine operator's manual for more details on controls.

Safety Lanyard (Interrupt Switch)

The safety lanyard ***(used on selected remote controls)*** sometimes called an interrupter switch is attached to the operator and the remote control panel (See the illustrations). Should the operator lose control of the vessel and become dislodged from his seat or fall overboard the lanyard will shut the engine off.



Make sure the lanyard is installed to a part of clothing such as a belt before operating the vessel. Never disconnect the hook from attached clothing while the engine is running.

NOTICE

IF THE INTERRUPT SWITCH IS IN THE "OFF" POSITION
THE ENGINE WILL CRANK OVER
BUT WILL NOT START.

WARNING

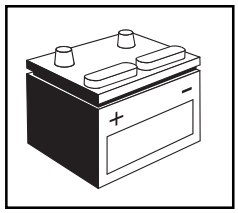
INTERRUPT SWITCH MUST BE ATTACHED TO
OPERATOR WHILE ENGINE IS RUNNING.
QUALIFIED OPERATOR MUST BE IN CONTROL
AT ALL TIMES. READ OWNER'S MANUAL BEFORE USE

Systems

ELECTRICAL

There are two types of electrical systems used on most vessels. One is called alternating current (AC for short). AC current travels one way in a circuit and then in a fraction of a second moves in the other direction. Alternating current is normally measured at 120 and 240 volts. Your house is a typical example of alternating current. Larger vessels such as express cruisers and sport yachts normally feature both AC & DC systems.The other electrical system on board is called direct current (DC for short). It is referred to as DC because it flows one-way in a circuit.This system is found on the 2700-2750 and most sportboats in today's boating market.

Direct Current (12 volt DC)



Storage batteries (sometimes called wet- lead cell batteries) furnish 12 volt electricity to boat components. Storage batteries use 2 dissimilar metals immersed in an liquid to carry current (acid). The engines require large reserve amounts of battery power for starting purposes. Check the maintenance chapter for battery information. The automobile battery is charged up by the engine alternator. The same holds true for the marine battery. The dash volt meter displays the battery voltage. If the volt meter shows below 12 volts there could be a charging system malfunction. This condition needs to be investigated before the batteries become completely drained.

CHAPTER 4

WIRE COLOR CODES (solid color/stripe)

Color	Gauge	Function
Red	00	Battery Cable To Engine
Black	16 to 4	All Grounds
Black/White	16	Halon Fire Extinguisher
Brown	12	Water Pressure Pump
Brown	16	Aft Bilge Pump/Manual
Brown	16	Fwd. Bilge Pump/Manual
Brown/Black	10	Overboard Discharge Pump
Brown/White	16	Aft Auto Bilge Pump
Brown/Red	16	Fwd. Auto Bilge Pump
Brown/Pink	16	CO Detector
Yellow	12	Blower
Yellow/Black	16	Stereo Memory
Orange	12	Refrigerator, Hatch Ram
Orange	16	Windshield Wiper/Run
Orange/White	16	Windshield Wiper/Park
Orange/Black	16	Horn
Orange	10	Spotlight
Blue	14	Interior Lights
Blue/White	14	Cockpit Lights
Yellow/Red	14	Engine Cranking Circuit

WIRE COLOR CODES (CON'T.)

Color	Gauge	Function
Blue	10	Cabin Light Main Feed
Blue/White	16	Transom Courtesy Lights
Gray	16	Bow, Navigation Lights
Gray/White	16	Mast Light (Fwd. Running)
Gray/Black	16	Mast Light (Anchor Light)
Red/Black	16	Windlass Up
Red/White	16	Windlass Down
Red	16	Gas Vapor Detector, Stereo Remote, Breaker To Dash Feed Leads
Red	2/0	Main DC Panel Feed
Red	2	Positive Feed, Starter, Battery
Red	4	Positive Feed
Red	6	Positive Feed, Alt. Charge
Red	8	Positive Feed, Alt. Charge
Red	14	Positive Feed, Electronics
Yellow/Black	16	Tank Monitor
Purple	16	Hour Meter
Green	8	Bonding
Green	16	Tank Level Monitor
Pink	16	Fuel Tank Sender Feed

CHAPTER 4

The standard wire color, gauge size and function shown is used throughout the marine industry. The charts are helpful in identifying wire circuitry during troubleshooting or the adding of marine accessories. Never replace a wire with a size other than shown in the chart. This practice could result in fire or component failure.

DC Switches

Following is a summary of direct current switches used on your Regal boat. Your boat ***may not*** have some of these switches because they represent optional equipment not installed on your vessel. Also, electrical components and specifications can change at any time. These switches are located on the dash switch panel.

Port Switch Bank

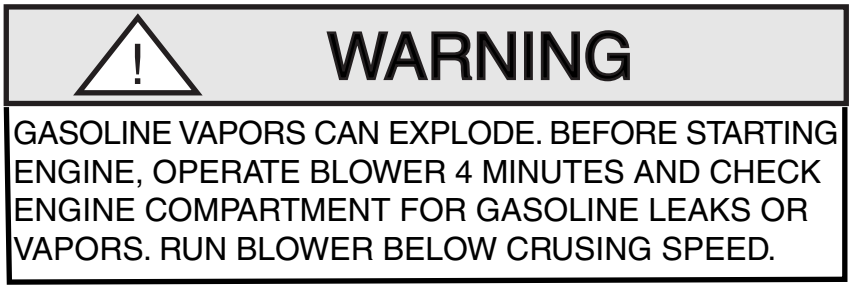
Starboard Switch Bank

Horn

This switch controls the audible horn signal. Your vessel features an electric horn. It is located at the starboard forward hull. It is protected by a stainless grille cover.Be sure to test the horn before each outing and learn the horn and bridge signals.

Blower

This switch controls the bilge ventilation blower. The blower's function is to evaculate any fumes and engine exhaust gases that have accumulated in the lower bilge. The blower must be activated at least 4 minutes prior to starting the engine. Check the ventilation ducts and black bilge hose to ensure they are not obstructed. Be careful not to step on the bilge hoses when doing bilge maintenance. The blower should be used below cruising speeds.



Navigation/Anchor

This switch controls the running and stern lights. It is a two position switch. Activate the forward section and the running lights (navigation and stern lights) are activated along with the instrumentation and switch lights for night running. Activate the aft portion and the stern light (360 degree light) is activated. Remember the navigation lights, sometimes called running lights must be used between sunset and sunrise. Should you anchor or stop the vessel at night the 360 degree light is required to be lit.

Bilge Pump

This switch controls the bilge pump located in the engine compartment. Mechanically, the switch features a manual position forward and an off position. When the switch is manually activated the bilge pump sends the accumulated bilge water overboard. There is an outlet on the starboard aft hull where you can visually monitor the bilge water.
The bilge pumpuses an automatic float switch. In the off position the float switch activates the bilge pump as needed. This feature is especially useful when the vessel is moored and vacant. There is a built-in lighted icon on the bilge pump switch that illuminates when the automatic mode is activated. The operator should monitor this icon periodically while operating the vessel. If the light activates stop the vessel and investigate the problem. Check the bilge pump before each outing and remove any foreign objects caught in the float switch or bilge pump grating. Never run the bilge pump in a dry mode since it may shorten the pump life.
The bilge pump is energized even with the battery switch turned to the "off" position.

Engine Hatch

This switch controls the engine hatch. It supplies power to a hydraulic cylinder which opens the hatch. Be sure all persons and objects are clear of the engine hatch area before activating the switch. Keep an "eye" on the engine hatch while it is opening or closing to ensure it does not catch on anything while it is cycling up or down. Should the batteries discharge there is an emergency jumper box located inside the port cockpit seat cavity at the port side. See the equipment operation chapter for further information.
Also, there is a pull pin on the hatch ram that when disengaged will allow the hatch to be opened by hand should no DC battery power be available to activate the jumper box. To pull the pin, remove the access plate at the port aft seat and reach to remove the pin. See the equipment operation chapter for more information.

Accessory (Acc.)

This switch controls any after market equipment installed on the boat. Make sure any added equipment is matched to the overcurrent protection (fuse).

Docking Lights

This switch controls the forward hull docking lights. They are very useful for night maneuvering and docking.

Cockpit Lights

This switch controls the courtesy lights in the cockpit area. Using these lights is especially useful when boarding or exiting the vessel at night.

Wiper

This switch controls the windshield wiper at the driver side. The pantographic design keeps the wiper pressed to the glass which helps improve the wiping capability. Be sure to check the blade periodically for wear. Never run the wiper on a dry windshield.

Fresh Water Pump

This switch controls the fresh water pump for the refreshment center faucet and transom shower. Periodically check and clean the in-line filter on the inlet side of the fresh water pump. Make sure this switch is turned to the "off" position before debarking since the pump could be damaged if the system developed a leak, etc.

CHAPTER 4

DC BREAKER & FUSE LISTING

Function	Breaker/Fuse Size	Fuse Or Breaker
Ignition	20	Breaker
Water Pressure Pump	7.5	Fuse
Refrigerator	15	Fuse
Cabin Lights	5	Fuse
Cockpit Lights	10	Fuse
Docking Lights	15	Fuse
Nav/Anchor Lights	10	Fuse
Stereo	10	Fuse
CO Monitor	2	Fuse
Bilge Pump	7.5	Fuse
Bilge Blower	7.5	Fuse
Horn	10	Fuse
Engine Hatch	25	Fuse
Trim Tabs	20	Fuse
Automatic Fire Ext.	5	Fuse
Accessory	15	Fuse

DC Circuit Protection

As part of the direct current circuitry the engine features a breaker with a reset button. This breaker protects the engine wiring from overloads. Refer to the engine manufacturer's manual for the breaker location and operation.
In addition, there are fuses protecting the individual switches.
If they "blow" due to an overload, they can be replaced at the panel under the helm. Replace with the same amperage and type. Carry extra fuses which areavailable at marine supply stores or the closest Regal dealer parts department. See the fuse and breaker listing on the next page. Note that the listing displays standard and optional equipment.

Battery Switch

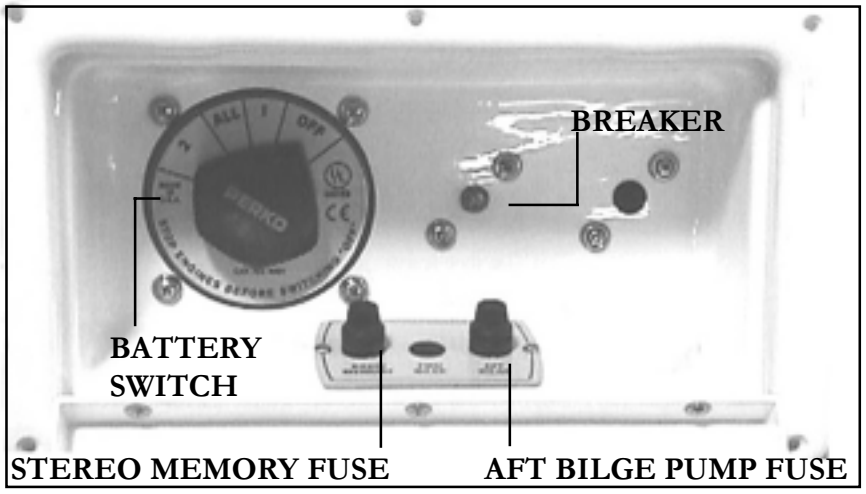
The battery switch displays 4 functions; off, 1, all and 2. They stand for off position, battery l, both batteries and battery 2. This switch is designed to start the engine from either battery if one is low or both batteries. Simply turn the knob to the desired position before cranking over the engine. This switch features "make before break" technology which allows the operator to rotate the switch between 1, 2, or all positions with the engine running. It is recommended that you alternate between battery 1 and 2 positions each outing. Both batteries will stay charged this way. If you operate the switch in the "all" position and a malfunction occurs it is possible to drain both batteries. ***Never turn the battery switch to the "off" position with the engine running.***
The battery switch is located in a weather protected battery box under the cockpit port seat along the port hullside.

Battery Switch Box

Inside the battery switch box are several electrical items. One of the items just to the right of the battery switch is a breaker normally 30 amps with a red reset button. This breaker protects the main red power lead running up to the dash.

A stereo memory fuse is located in the small panel at the bottom of the box. Should the batteries be disconnected for a short period of time the stereo memory of selected stations and other functions remains intact.
The aft bilge pump fuse protects the bilge pump normally located in the engine compartment area.

TYPICAL BATTERY SWITCH BOX



NOTICE

AVOID DAMAGE TO THE ALTERNATOR
AND OR CHARGING SYSTEM COMPONENTS.
NEVER TURN THE BATTERY SWITCH TO THE "OFF"
POSITION WITH THE ENGINE RUNNING

FUEL

The fuel system consists of a fuel tank, fuel fill fittings marked "gas" or "diesel", fuel hoses, fuel vents, anti-siphon valve, fuel filter, fuel gauge and sender. Each one of these components plays an important role in providing an uninterrupted flow of fuel while operating your boat. Refer to the technical drawing section for system specifics.

Fuel Tank

Your boat uses an aluminum or polyester fuel tank. These tanks are tested several times along with the fuel system components for safety requirements and dependibility in house and inspected independently by National Marine Manufacturers Association personnel.

Fuel Fill

The fuel fill is labeled "gas" or "diesel" and is located on the aft deck for more convenient filling. When fueling the boat keep the fill nozzle in contact with the fuel fill pipe since it decreases static electricity. Always use the recommended fuel octane rating as specified in your engine owners manual. ***Extinguish all flame producing agents before fueling!*** Read the section regarding fueling in chapter 5.

Fuel Vents

Fuel tanks are vented overboard for the fumes to escape. While the tank is filled, air displaced by the incoming fuel is relieved through the fuel vent.

COMBO FUEL FILL W/ INTERNAL VENT

The fuel fill is located on the starboard aft deck.

Your vessel uses a combo type (internal vented) fuel fill. Both the fuel fill and vent occupy the same cavity under a protective cover. If fuel overflows through the vent the design forces it back into the fuel fill hose and tank.

A seasoned skipper will hear a distinct sound as the tank nears the "top out" or full mode and may see fuel overflowing back into the fuel hose through the vent. This helps avoid any overboard spills which harm the environment. There is a key that fits the fuel fill. Use it to secure the fitting from leaking fuel. Store the key in a safe place so it can be easily found for fueling. Check the vent fill screen periodically for debris.

Anti-Siphon Valve

The fuel feed line is equipped with an anti-siphon valve.The valve is screwed into the fuel tank fitting at the feed line. The valve is pulled off its seat by fuel pump pressure as the engine is cranking or running. It allows a one-way fuel roadway to the engine fuel pump . It prevents fuel from siphoning out of the tank in the event of a fuel line rupture or disconnected fuel feed hose. See the fuel tank maintenance chapter for more specific information on the anti-siphon valve location. Never remove the anti-siphon valve as it is a fuel system safety item.

Clean or replace a clogged or stuck anti-siphon valve. Contact your closest Regal dealer or marine professional for more information

Fuel Gauge & Sender

The dash fuel gauge is only an indication of the on board fuel supply. They are not exact reading instruments. Therefore, use the one third rule discussed earlier for monitoring your fuel supply. *There are not many filling stations on the open waterways!* The gas sender located in the fuel tank uses a float system which sends a signal to the dash fuel gauge as to the fuel tank level.

Fuel Filters

Fuel filters are installed on marine engines. They are of the spin on type similar to an automobile oil filter. Their main purpose is to trap dirt particles and water in fuel. It is a good idea to keep an extra fuel filter on board along with a filter wrench, pan and clean rags for emergencies. Dispose of all fuel residue materials in an environmentally safe fashion. Never use automotive style fuel filters on your vessel.

Diesel Fuel System

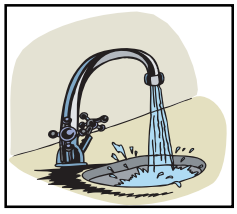
Diesel boats use special fuel filters. Most of these filters have a thumb screw to drain settled particles via the bottom of the filter. Refer to your engine owner's manual for further information.

CAUTION

ALGAE CAN GROW IN DIESEL FUEL
PERIODICALLY ADD A CONDITIONER
TO THE DIESEL FUEL SYSTEM

CHAPTER 4

FRESH WATER SYSTEM



Your vessel is equipped with a fresh water supply system. It consists of a water tank, fill/ vent, sink, drain hose, faucet and if installed a transom shower. Water is supplied by a fresh water pump located in the bilge.

A deck water fill is located on the starboard transom. It features an internal vent. When the water tank reaches full capacity water will be seen cycling from the vent into the fill hose. To energize the system there is a dash switch marked fresh water pump. When activated the switch sends power to the pressure pump which supplies fresh water.

DECK WATER FILL

When the water supply line is full a pressure valve switch releases and the fresh water pump stops.

We recommend turning the dash pressure switch "off" when the vessel is left for extended periods. For initial filling of the water system and winterizing refer to the operation and maintenance sections.

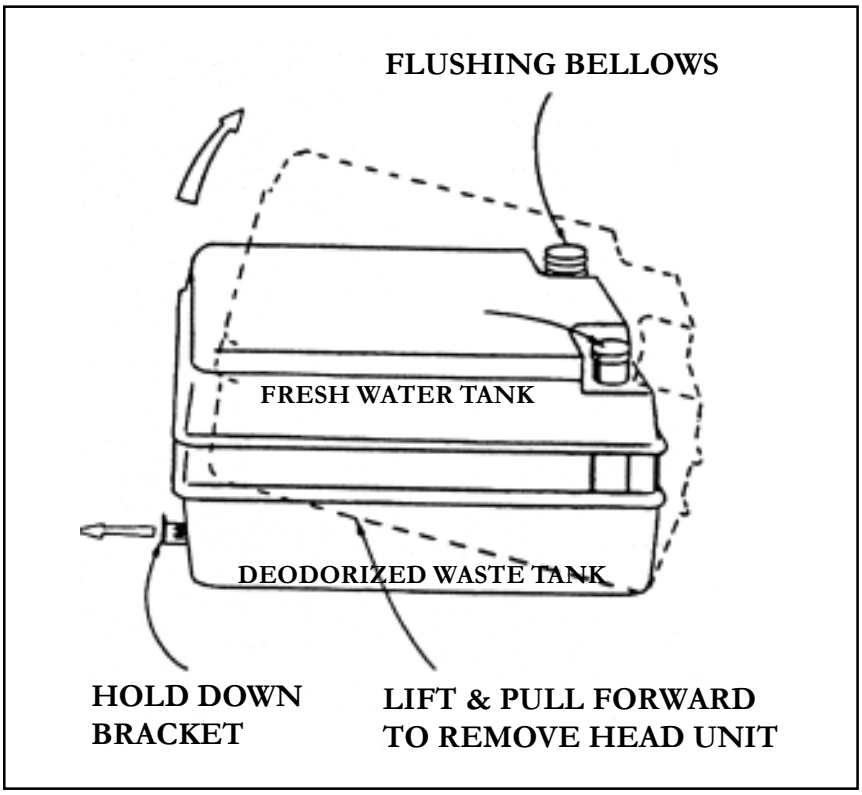
WASTE SYSTEM

Chemical Toilet

The waste system consists of a self-contained sanitation device known as a chemical toilet. It features an upper fresh water tank and a lower deodorized tank. These two components can be separated for waste disposal, cleaning and refilling. The lower tank contains a capacity gauge. Before each outing, check the waste level since it is illegal to dump waste within and extending out to the United States territorial limit.

Be sure to use the proper chemicals and paper in the unit that are biodegradable and environmentally friendly.
Chemical toilet supplies are available at most marine oultlet stores and marinas. On the 2700-2750 an optional waste fitting is available that permits a pump out station hookup for removing waste. This procedure saves manually dumping the tank. These pump-out stations can be found at most marinas.

TYPICAL CHEMICAL TOILET



CHAPTER 4

Vacuflush® Toilet (2700)

The 2700 offers an electric Vacuflush® toilet as optional equipment. The Vacuflush® head uses a combination of vacuum suction and water flow from the fresh water tank to clear the head of waste. The system typically uses much less water than other waste systems. Before using the Vacuflush® system turn the head circuit breaker to the "on" position at the head itself.

As part of this option pump-out fittings are included. Pump-out stations are normally found at most marinas.

Vessel Operation

This chapter explores the many faucets of running your vessel from casting off to docking and handling emergencies. We cover the basics but suggest you read other information on the chapter topics. Also, become familiar with your engine owner's manual since many of the items discussed are found there in more detail.

GETTING UNDERWAY

Pre-Departure Questionnaire

- Have all fluid levels been topped off?
- Is the fuel tank full?
- Is all safety equipment accounted for and easily accessible?
- Are navigation lights and horn in good working condition?
- Is the bilge free of water and does the bilge pump operate?
- Is the engine, outdrive, and propeller in good working condition?
- Is the drain plug in place ?
- Have all passengers been briefed on emergency procedures and seated for departure? Is the boat load balanced?

CHAPTER 5

- Is the operator sober, alert and ready to skipper the vessel?
- Have all passengers been fitted for life jackets?
- Has a float plan been filed and left with a component person?
- Has the bilge been sniffed and the fuel system leak checked?
- Are the seacocks open (if applicable)?
- Is all communication equipment in good operating condition?
- Has a second person been briefed on operational procedures should the skipper become disabled?
- Are all gauges and electrical switches functioning properly?
- Has weather information been gathered and analyzed?

Underway Questionnaire

- After casting off have all dock lines and fenders been stowed?
- Are all passengers seated and all transom doors closed?
- As skipper are you monitoring the dash gauges for changes?
- As skipper are you on the lookout for changing weather?
- As skipper are you checking for abnormal vibration or steering?
- Is the remote control safety lanyard (if equipped) tightly secured to your belt or clothing?

Disembarking Questionaire

- Have you removed the keys from the ignition andsecured them?
- Have all systems been checked for leaks?
- Has the battery switch been turned to the "off" position?
- Are all hatches and portholes secured and seacocks closed?
- Has the fuel tank been filled enough to prevent condensation?
- Is the vessel properly tied and covered with equipment stored?

FUELING

DANGER

AVOID PERSONAL INJURY OR DEATH!
GASOLINE IS A HIGHLY FLAMMABLE
AND EXPLOSIVE MATERIAL.
PRACTICE "NO SMOKING" AND EXTINGUISH ALL
FLAMMABLE MATERIALS WITHIN 75 FEET
OF THE FUEL DOCK.

WARNING

AVOID SERIOUS INJURY OR DEATH
FROM EXPLOSION OR FIRE
RESULTING FROM LEAKING FUEL.
INSPECT ENTIRE FUEL SYSTEM
AT LEAST ONCE A YEAR.

CHAPTER 5

NOTICE

SINCE GASOLINE IS AVAILABLE IN SEVERAL GRADES INCLUDING ETHENOL & VARIOUS OCTANE LEVELS, REFER TO THE ENGINE MANUFACTURER'S OWNER'S MANUAL FOR THE CORRECT ONE FOR YOUR ENGINE. USING IMPROPER OCTANE FUEL CAN CAUSE ENGINE DAMAGE AND VOID THE WARRANTY.

Before Fueling

☑ Make sure a working fire extinguisher is at close hand.

☑ Stop engines and any device that can cause a spark.

☑ Disembark all passengers and crew not needed for fueling.

☑ Fuel if possible during the daylight hours.

☑ Check to ensure nobody is smoking in the boat or near the fueling dock.

☑ Close all portholes, hatches and doors to keep vapors from blowing aboard and settling in the bilge.

☑ Tie up your boat securely at the fuel dock.

☑ Identify the fuel fill. Unfortunately, people have mistakenly filled the water or waste with fuel.

☑ Visually inspect all fuel system components before each filling.

☑ Avoid using fuels with alcohol additives. They can attack fuel system hoses and cause deterioration.

During Fueling

☑ Keep the fuel nozzle in contact with the fuel fill to guard against static sparks. The fuel fill pipe is grounded through the fuel system wiring to protect against static electricity.

☑ Avoid overfilling the fuel tank. Leave room for expansion. Also, if fuel exits the fuel vent indicating the tank is full, this situation is dangerous and unfriendly to the environment.

☑ Avoid spilling any fuel. Clean up any fuel accidently spilled with a clean rag and dispose of it onshore.

After Fueling

☑ Close all fuel fill openings tightly. Use a fuel key if needed.

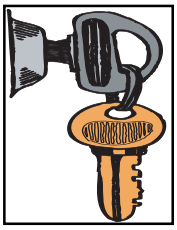
☑ Open all portholes, hatches and doors.

☑ Energize the blower for a minimum of 4 minutes.

☑ Sniff in the lower bilge and engine compartment for gas fumes. If fumes are detected continue to ventilate until the odor is gone. Look for any traces of fuel droplets or spillage. ***Do not start the engines, smoke or run any electrical components except for the blower until the fumes can no longer be detected.***

CHAPTER 5

STARTING & STOPPING



The following general information covers starting and stopping your engine. Read and understand all previous information on remote controls, fueling and operational procedures. Pay particular attention to all labels. Refer to the engine owner's manual for in depth propulsion system information.

Starting Guidelines

Review all pre-departure information. Before starting your engine make sure all canvas is removed and stored. Start engine only in a well ventilated location to avoid CO buildup. Turn the battery switch to the number 1 or 2 position.

Set the remote control handle in the neutral position. Advance the neutral throttle position as instructed in the engine owner's manual. Connect the safety lanyard to a belt or secure to clothing such as a pants belt loop. Keep passengers seated and away from controls.

DANGER

AVOID PERSONAL INJURY OR DEATH!
WHEN ENGINE IS RUNNING TRANSOM DOOR MUST BE CLOSED AND LOCKED. SWIM PLATFORM AND LADDER MUST NOT BE IN USE.

WARNING

GASOLINE VAPORS CAN EXPLODE. BEFORE STARTING ENGINE, OPERATE BLOWER 4 MINUTES AND CHECK ENGINE COMPARTMENT FOR GASOLINE LEAKS OR VAPORS. RUN BLOWER BELOW CRUSING SPEED.

Turn the ignition key to the momentarily start position. You will hear the starter cranking over the engine. When the engine starts release the key switch. It will automatically align itself in the run position (ignition). If the engine does not start, refrain from cranking the engine over 10-12 seconds. Allow the starter and battery a chance to recover. Advance the remote control in the neutral throttle position as recommended in the engine manual. Do not race the remote control in the neutral position.

CAUTION

TO AVOID ENGINE DAMAGE!
CHECK THE OIL GAUGE IMMEDIATELY AFTER STARTING. IF LOW OR NO READING SHUT DOWN ENGINE IMMEDIATELY AND INVESTIGATE THE PROBLEM.

Shifting Guidelines

Before shifting into reverse or forward gear positions make sure the coast is clear. When shifting to either gear from neutral make sure the throttle is in the idle position. Do not pause but engage the shifter quickly into the desired gear. Allow your vessel to lose all headway before shifting into reverse or forward gear. Practice shifting! You will become more familiar with the procedure and self-confidence will build especially in tight docking situations. Stay alert at all times!

Stopping

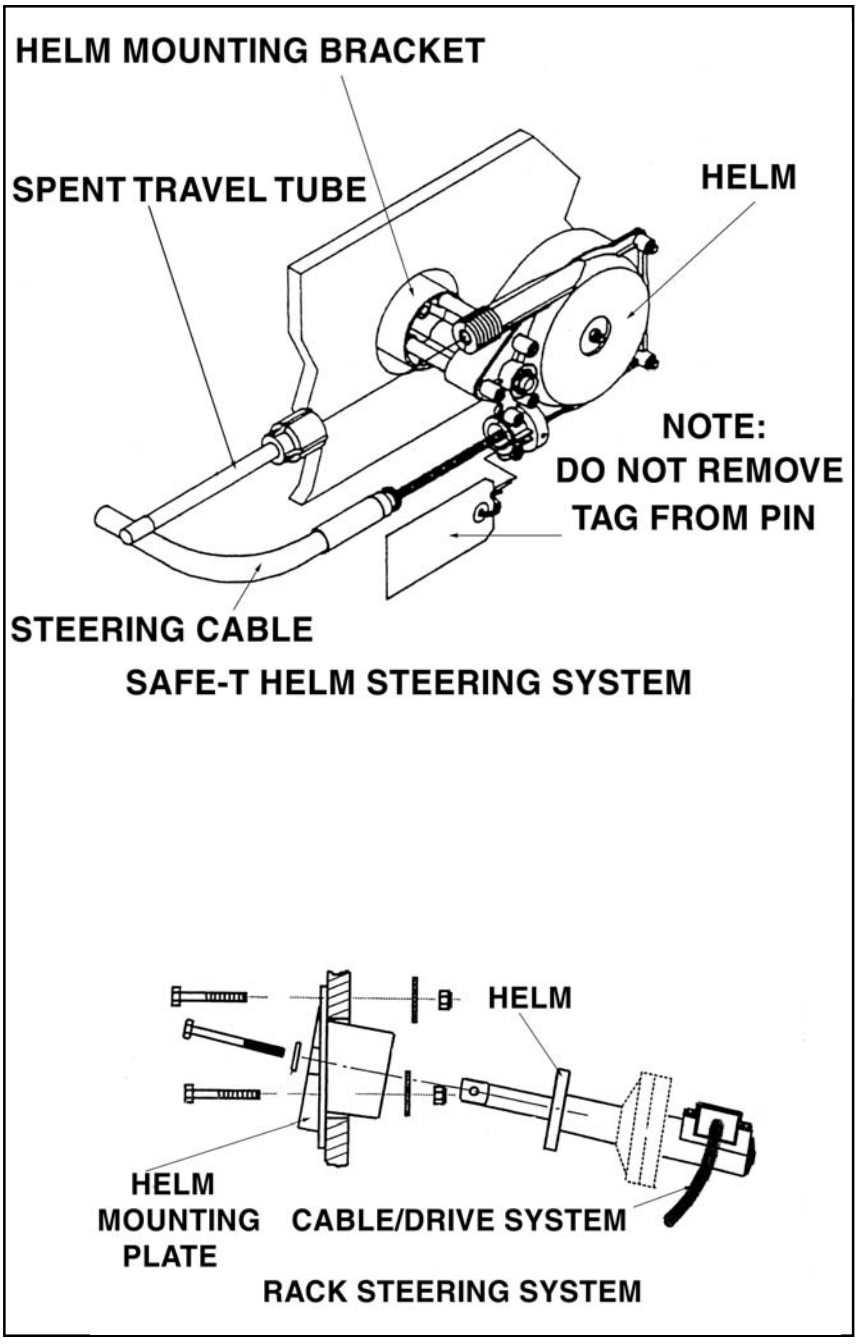
Before stopping the engine make sure it is in neutral and idle speed. After an outing let the engine cool down at idle speeds for a few minutes before turning the ignition off. Glance at the gauges one last time to monitor their readings. Do not pull on the safety lanyard verses the ignition switch to stop the engine. Never turn off the engine while in forward or reverse gear since water could enter the engine through the exhaust system and cause extensive damage. The same holds true for running the boat in reverse. Above all, use common sense.

STEERING

Your Regal uses a rotary or rack style steering system. These systems transfer helm mechanical motion to the engine. There is a hydraulic steering cylinder which with the assistance of a steering pump sends fluid force to the stern drive steering arm changing the course of the boat, depending on the direction the steering wheel is turned.
Since the steering system is the primary link for engine control, it must be periodically inspected and maintained. The hardware at both the helm and engine must be checked regularly for tightness.
Check the steering system for full steering port and starboard before disembarking. Refer to the steering manufacturer's literature in the owner's pouch and the maintenance chapter for more information.

WARNING

AVOID PERSONAL INJURY AND PROPERTY DAMAGE!
LOOSENING OR LOSS OF ONE OR MORE FASTENERS
MAY CAUSE FAILURE OF THE STEERING SYSTEM
OR DAMAGE TO THE STEERING CABLE,
RESULTING IN LOSS OF STEERING CONTROL.
PERIODICALLY INSPECT THE STEERING SYSTEM.


HELM MOUNTING BRACKET
SPENT TRAVEL TUBE
HELM
NOTE:
DO NOT REMOVE
TAG FROM PIN
STEERING CABLE
SAFE-T HELM STEERING SYSTEM
HELM
HELM
MOUNTING
PLATE
CABLE/DRIVE SYSTEM
RACK STEERING SYSTEM

CHAPTER 5

FENDERS

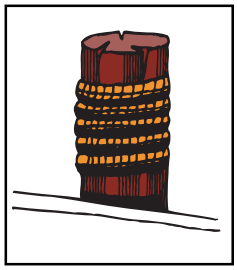
Fender Usage

Fenders are normally made of a rubberized plastic and are usually filled with air. Most have a fitting like a basketball so they can be inflated or deflated. Fenders are available in a wide range of sizes and shapes to fit both small and large vessels. Fenders are normally designated in inches. They are used between piers, docks, sea walls and the boat. They protect the top sides of the boat from rubbing against rough objects. Most fenders have eyes of attachment which allow a line to be inserted vertically or horizontally. This will permit the fender to be tied off to fit a variety of marina, dock and tidal situations. Be sure the fender is correct for the vessel size. It is a good idea to carry extra fenders but half a dozen is normally an acceptable number. Remember to store fenders on board so they can be easily accessed. Some people incorrectly call fenders "bumpers".

Fender Types

There is a variety of fender styles and types, each selected for specified uses. When choosing fenders, contact a marine dealer or supply house. Explain how you moor and use your vessel so they can recommend the best fender type for you. We suggest the type with a fill plug so you can inflate them with a hand pump like the ones used for bicycles.

DOCK LINE BASICS



Most skippers use dock line terminology fairly loose but there is more to the basics than just bow or stern lines. There are several lines that can be secured to the bow and stern and depending on their direction and use, can be called other names. Remember that "forward" and "aft" refer to the direction that a spring line runs from the vessel, and not where it is secured on board.

Bow & Stern Lines

There is only one true bow line. It is secured to the forward cleat and run forward along the dock to prevent the vessel from moving to the stern. The stern line leads from a rear cleat to a piling or cleat on the dock astern of the vessel. This line keeps the boat from moving ahead. For small vessels these are the only lines needed for normal wind and current conditions. If located in a tidal environment, keep slack in the lines.

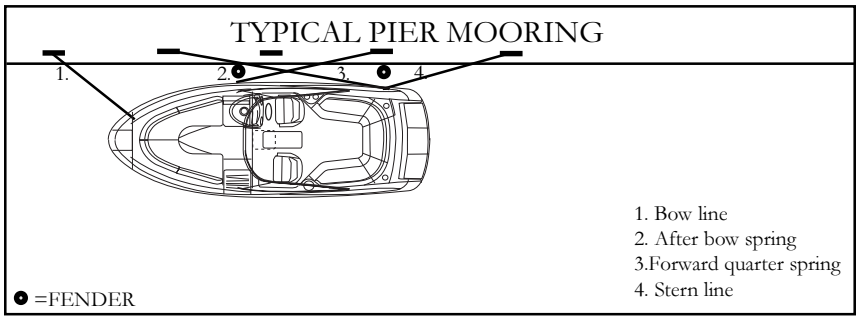
Breast Lines

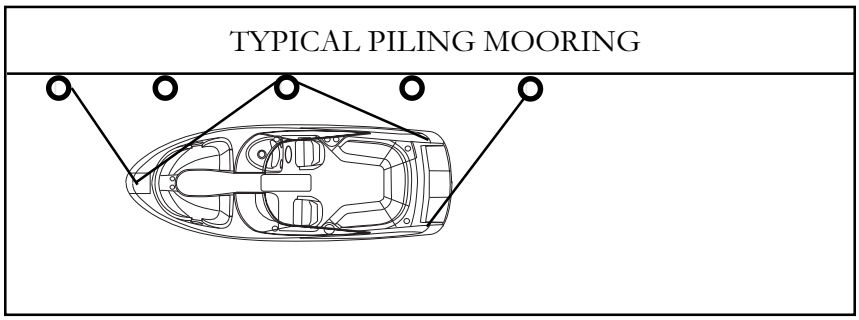
These lines are attached to the bow and stern that lead to nearly right angles from the center of the vessel to the dock. They help keep larger vessels from moving away from the dock, or are pulled in to help people board the vessel. Larger vessels may use bow or quarter breast lines.

Spring Lines

Most small boats use two spring lines although it is possible to have four. They are called the after bow spring and forward quarter spring.

Bow springs are secured at the vessels bow area. Forward spring lines lead forward from the boat to the dock and control movement toward the stern. After springs stem aft from the vessel, and stop movement ahead. Spring lines are used to prevent movement in a berth, ahead or astern. They are really useful in controlling the effects of a real active tidal surge. Spring lines are useful where fenders need to be kept in place against piles.





Boat Mooring

Most boats can be secured to a dock using four lines. The after bow spring is crossed with the forward quarter spring and secured to individual dock cleats or pilings. This ensures longer springs and can be snugged up tighter for more efficient tidal control. Remember, if you only have one piling available, position the vessel so this point is opposite admidships. Run both spring lines to it. These lines will be shorter but still useful.

The bow and stern lines should be relatively at a 45 degree angle with the dock. The stern line can be attached to the near-shore quarter cleat, but will work more efficiently to the offshore quarter cleat. The longer line will allow the boat flow with the tide with less time checking the vessel.

Dock Line Sizing

Most dock lines today are made of nylon, either of twisted rope or braided core and cover. The most often used material is nylon because of its stretching abilities absorbing shock loads. It is chafe resistant for extended life and is easier on bare hands.

The line's size varies with the vessel. Normally, a vessel in the 20' to 40' boats will use 1/2" diameter nylon lines. Larger yachts use 5/8" and 3/4" diameter nylon lines. Smaller boats can use 3/8" nylon lines. Dock lines need to have the strength to hold the vessel and have enough density to resist chafing. They shouldn't be too heavy that they lose their shock-absorbing capabilities. Use the right size line for the vessel since a line to large for the boat will pull hard against the vessel since it won't be forced to stretch. If the line is too small for the vessel, there is no margin for wear and chafe when under strain.

Securing Lines

When mooring your boat, make sure the dock lines are secured at both ends. Depending on your situation you may need to loop the eye splice of the dock line around a piling. Sometimes the mooring line will lead down sharply from the piling to the deck cleat. Loop the eye splice around the piling twice to keep it from being pulled up off the pile. Pull the line through the looped eye if the mooring line is too small to go around the piling twice or too small to fit over once.

If you must drop a line over a piling that already holds another boat's line, run the eye of the line up through the first eye from below, then loop it over the pile. This will allow either line to be removed without

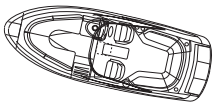
disturbing the other. If another line is dropped over yours, simply reverse the process. Secure a little slack in the other dock line, then slip your eye up through its loop and over the top of the pile. Your line can be dropped through the other eye.

When debarking from a dock, it is easier to release the line from a cleat or piling, from on board the boat, as soon as you leave the dock. Loop a long line around the cleat or pier and leading both ends on board you can release the line easily. Slip one end around the cleat or pile, the pull it back on board. Release the line without the eye splice, so it will run freely from around the pile without hanging up on the splice.

STEPS TO STERN DRIVE DOCKING

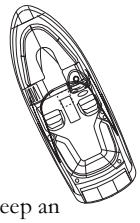
Inboard/Outboard powered boats are fairly easy to back up and maneuver with a little knowledge and docking practice. One of the most important aspects of the process is to keep your calm in the wake of a busy marina. Basically, the reversing propeller is turned in the direction you want to go by using the wheel.

Some boats tend to be influenced by the wind. When backing down in a crosswind, allow room to maneuver and watch the bow. Try not to overreact or get excited, but use your knowledge and experience. If the wind begins to swing the bow, you need to stop backing, turn the wheel to port and go forward to straighten the boat. Use a quick burst of power but not too much to knock your crew off balance.



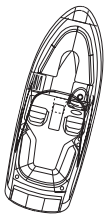
A. Stop the boat by shifting in reverse. Put the wheel over to the port and begin backing in. Slow down your speed by momentarily shifting into reverse.

**** Control in reverse idle position, Outdrive to port.***



B. Continue backing up the boat with the wheel hard to port. Keep an eye on the bow, and begin to straighten the wheel as the boat enters the slip.

**** Control in reverse idle position, Outdrive to port.***



C. Center the wheel to align the boat parallel with the dock. If the stern is too far from the dock, shift to neutral, then put the wheel hard over to port and then go forward a second or two.

**** Control in neutral idle position. Drive centered.***

D. When the boat is completely into the dock, stop stern movement by shifting into forward. Put the wheel to port to kick the stern over close to the dock if necessary. Shift into neutral and tie up the boat.

**** Control in forward idle position. Drive to port.***

CHAPTER 5

STERN DRIVE MANEUVERING

Inboard/outboard, I/O or sometimes called stern drive boats do not have rudders. The boat uses a steering system that directs the propeller thrust, by turning the stern drive unit where the propeller is mounted. Normally maneuvering the I/O boat is easier than a similar single screw vessel.

Directing propeller energy (thrust) makes slower speed maneuvering easier. The propeller discharge current is turned from one side to the other which results in turning forces. Rudder boats need water to flow by the rudder to be efficient. Stern drive units are designed to have reduced shaft angle, so the propeller does not produce as much unequal blade thrust and resistance as does a propeller on a single screw boat. Large horsepower stern drive boats do produce more thrust and steering torque but your vessel has the advantage of power steering. Below is some basic information on how single stern drive boats handle in normal conditions.

Gathering Headway

When a stern drive is not moving forward or reverse in the water and the propeller is not turning, (shift in neutral) the boat will not react to the helm steering wheel.

As soon as the vessel is shifted into forward gear the propellers action creates a discharge motion and generates energy in the form of thrust. If the stern drive is centered, the discharge motion is directed straight back causing the vessel to advance forward.

You may notice that if you advance the throttle quickly in initial take-off (make sure you have a firm grip on the wheel), the boat has a tendency to pull the stern of the vessel to starboard. There is a trim tab (also serves as a sacrificial anode) located on the vertical drive housing just to the top of the propeller blade. This trim tab helps compensate for the low speed steering torque. Once the boat increases headway and the propeller is operating in a faster water flow this torque

effect decreases.
Sometimes the trim tab may need adjustment on stern drive models. Contact your Regal dealer for further information or consult your engine manufacturer's manual.

Turning

Once the boat has gathered headway, with the boat planing at the correct bow angle and the stern drive unit and helm straight the boat tends to stay on a uniform course heading. To assure the boat trim angle is correct use the trim gauge as a guide while activating the trim button on the remote control panel.
When the helm wheel is turned to the right or starboard, the stern drive unit is turned in the same direction. The propeller's discharge force is directed to starboard forcing the boats stern to port. Water flowing past the hull strikes the stern drive gear housing in its starboard side, creating additional turning torque. The stern starts a move to port, forcing the bow to starboard.
If the helm is turned to the left or port the stern drive turns to port, the stern of the boat goes starboard as the bow turns to port.
As the vessel operator gains experience, he will better gauge each maneuver and speed situation. In this way he will understand the handling characteristics of his boat. He needs to keep the safety of his passengers in the highest priority.

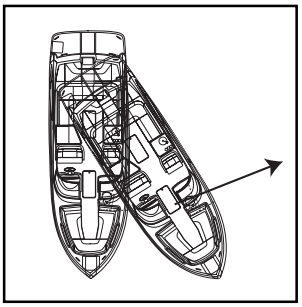
Backing Down

Inboard/Outboard (I/O) boats do not have rudders. The boat uses a steering system that directs the propeller thrust, by turning the stern drive unit where the propeller is mounted. Normally maneuvering the I/O boat is easier than a similar single screw vessel.
If your boat has the steering wheel and stern drive straight with the control in reverse, the stern will be pushed a bit to port by the reversing propeller thrust. This tendency to back to port can be eliminated by turning the stern drive to starboard.

When the vessel begins to gather speed to stern, the water passing by the lower gearcase housing will continue to increase steering torque. If the helm wheel is turned to starboard, and will direct the propeller thrust to port, tracking the stern to starboard.

Wind and current will affect how a vessel backs. Stern drive boats tend to be light displacements and when backing down in a strong crosswind, the bow will tend to fall toward the windward. This may cause steering problems.

Once increased headway is gathered in reverse gear, the force of the lower hull moving through the water is enough to track straight. When backing, the stern will lead as it heads to port or starboard, before the vessel actually starts to turn.



When the control is put in forward gear position, the stern is pushed to starboard; the amount of push depends on the hull design and the amount of throttle advance. See illustration.

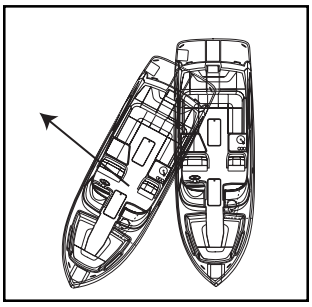
Stopping

Remember that your boat does not have any brakes. It uses reverse thrust from the propeller to stop. If the vessel has headway, with the helm and propeller in reverse the propeller thrust is directed backwards, past the lower gearcase of the stern drive.

Depending on how far the throttle is advanced, the discharged thrust may not be strong enough to reverse the water flowing by the gearcase. As the power is increased, the propeller thrust becomes strong enough to stop the flow of water past the lower unit, and, as the throttle is advanced it reverses its flow more completely.

When water is flowing past the gearcase, steering torque is increased, but when the thrust stops the water flow, the boat will not respond to the helm. This is a short lived event and is overcome quickly when the water again flows past the gearcase. Furthermore, added to the energy

of the water hitting the lower gearcase, the propeller thrust is directed by turning the stern drive, which can add to the steering torque.



The prop tends to throw the stern to port. This is why experienced skippers undertake a portside landing when wind and current conditions permit. They allow the prop to move the stern to port toward the dock. With a forward motion when the helm wheel is turned hard to one side, the vessel pivots around a point about 1/3 its length abaft to stern. See illustration.

TRIM ANGLE

Stern drive boats have the ability to angle in or out their drive unit in relationship to the transom. This is accomplished by hydraulic shocks located on the outdrive along with an electrical sender unit that reads the drive angle and sends information to the dash trim gauge showing a reading.

Purpose Of Power Trim

The purpose of the power trim/tilt is to enable the operator to change the angle of the drive while at the helm. Changing the angle of the drive or "trimming" provides the following benefits:

1. Improves acceleration onto a plane.
2. Maintains boat on plane at reduced throttle settings.
3. Increases fuel economy.
4. Provides smoother ride in choppy water.
5. Increases top speed.

In short, it is a way of fine-tuning the ride of your boat and will enable you to get the most efficient and comfortable ride possible, whatever the conditions.

Use Of Power Trim

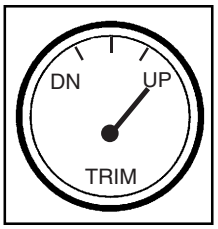
The power trim is normally used prior to accelerating onto a plane, after reaching the desired RPM or boat speed and when there is a change in water or boating conditions. Position passengers and equipment in the boat so that the weight is balanced correctly fore and aft as well as side to side. Trimming will not compensate for an unbalanced load.

To operate the trim, push the switch until the desired bow position is reached. The trim may be operated at any boat speed or at rest. Avoid operating the trim system when running in reverse. Observe the trim/tilt gauge which indicates the boat's bow position achieved by the trim angle of the vertical drive unit. "Bow-Up" corresponds to the upper portion of the trim range on the gauge while "Bow Down" corresponds to the lower portion of the trim range on the gauge.

To determine the proper trim angle, experiment a little until you are familiar with the changes in your boat. The vessel will be properly trimmed when the trim angle provides the best boat performance for the particular operating conditions. A trim position that provides a balanced steering load is desirable.

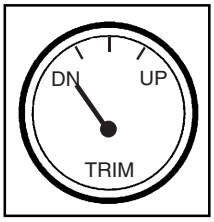
To familiarize yourself with the power trim, make test runs at slower speeds and at various trim positions to see the effect of trimming. Note the time it takes for the boat to plane. Watch the tachometer and speedometer readings as well as the ride action of the boat.

Operation In "Bow Up" Position



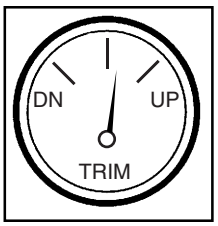
The "Bow Up" or out position is normally used for cruising, running with a choppy wave condition, or running at full speed. Excessive "bow up" trim will cause propeller ventilation resulting in propeller slippage. Use caution when operating in rough water or crossing another boat's wake. Excessive "bow up" trim may result in the boat's bow rising rapidly, creating a hazardous condition.

Operation In "Bow Down" Position



The "Bow Down" or in position is normally used for acceleration onto a plane, operating at slow planning speeds, and running against a choppy wave condition. It is also used when pulling water skiers, tubers, kneeboarders, etc. In this position the boats' bow will want to go deeper into the water. If the boat is operated at high speed and/or against high waves, the bow of the boat will plow into the water.

Operation In "Level" Position



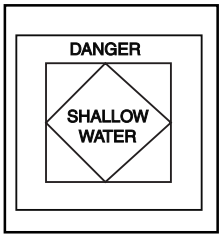
In normal running conditions, distribute passengers and gear so boat is level. At or below cruising speeds, trim the vessel for optimum performance. The trim gauge will show somewhere in the center of the gauge. This position will also enhance running visibility and overall stability. Again, each outing provides different wave, load and running conditions. Be prepared to make trim changes as needed.

CHAPTER 5

CAUTION

THE BOAT TRIM SHOULD BE ADJUSTED TO PROVIDE BALANCED STEERING AS SOON AS POSSIBLE EACH TIME YOU GET UNDERWAY. SOME BOAT/ENGINE/ PROPELLER COMBINATIONS MAY CREATE BOAT INSTABILITY AND/ OR HIGH STEERING TORQUE WHEN OPERATED AT OR NEAR THE LIMITS OF THE “BOW UP” OR “BOW DOWN” POSITIONS. BOAT STABILITY AND STEERING TORQUE CAN ALSO VARY DUE TO CHANGING WATER CONDITIONS. IF YOU EXPERIENCE BOAT INSTABILITY AND/OR HIGH STEERING TORQUE, SEE YOUR AUTHORIZED REGAL DEALER.

Shallow Water Operation

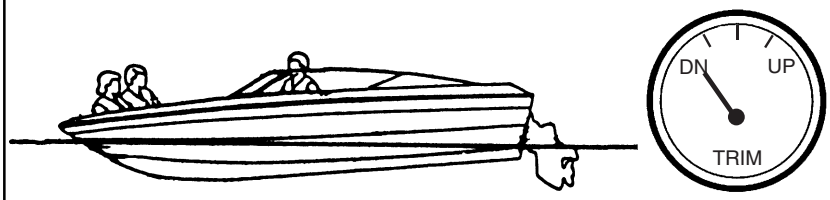


Operating your vessel in shallow water presents various hazards. You are more apt to hit a submerged object such as a rock, sand bar, stump coral, or other unmarked objects.

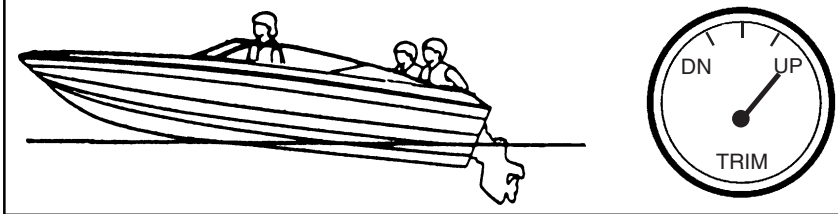
Pay close attention to your charts for descriptions of any shallow areas along with marked submerged objects. Always post a lookout when operating in shallow water. Trim your outdrive up as needed to provide adequate draft. Set the alarm on your depth sounder and travel at a speed that keeps the boat level in these shallow areas.

If your boat strikes a submerged object stop immediately and check for hull, outdrive and propeller damage.

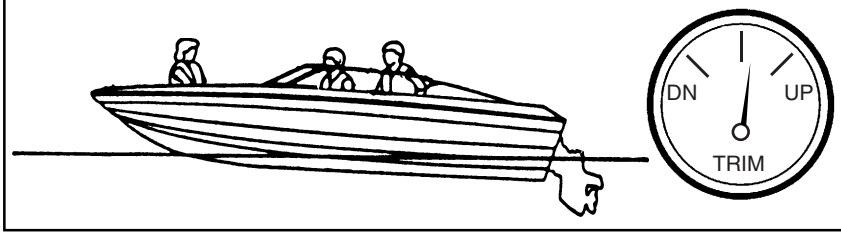
TRIMMED "TO FAR IN" POSITION



TRIMMED "TOO FAR OUT" POSITION



WELL TRIMMED "LEVEL" POSITION



CAUTION

DO NOT RUN ENGINE ABOVE 1000 RPM
WITH THE STERN DRIVE TRIMMED FOR SHALLOW
WATER MANEUVERING SINCE THE STERN DRIVE IS
OUT BEYOND THE GIMBAL RING
SIDE SUPPORT BRACKETS.
OPERATING IN ABOVE MANNER COULD PRODUCE A
DANGEROUS STEERING CONDITION OR COULD
DAMAGE THE STERN DRIVE COMPONENTS.

CHAPTER 5

ANCHORING

Selecting the correct anchor is an important decision. The anchor style in part depends on the usage and boat type. Regal boats designate an anchor type and or model. Some models incorporate chain, line with an optional windlass. Contact an authorized Regal dealer for more information.

Anchoring is easier with another person on board. First be certain that the line for the anchor is properly attached, to avoid losing the anchor and anchor line overboard.

For most anchors to perform more efficiently, you should attach 3 to 6 feet of chain. The chain will stand up to the abrasion of sand, rock, or mud on the bottom much better than a nylon line. It should be galvanized to reduce corrosion. Next, attach a length of nylon line to the other end of the chain.

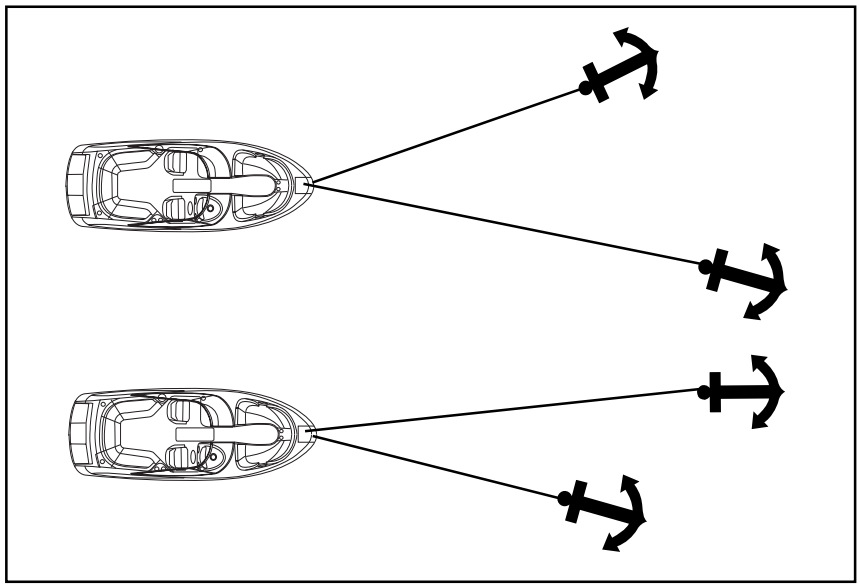
The nylon will stretch under a heavy strain cushioning the impact of waves or wind on both the boat and the anchor.

To anchor, select a well protected area, preferably with a flat bottom. Contrary to modern belief, you do not throw the anchor over while the boat is making headway, or moving forward. In fact, the bow of the boat should be bought slowly backward, while easing the anchor slowly over the side of the boat until it hits the bottom. To "snub the line" means to stop its outward "pay" or movement. Usually the length of anchor line used should be 5 to 10 times the depth of the water.

After you have anchored, check your position with landmarks if possible. You need to continue to monitor these landmarks to make sure you are not drifting. Since anchoring can also be an emergency procedure, the anchor and line should be readily accessible.

For increased holding power in windy conditions, two anchors are sometimes set. If your primary anchor drags, you can run out your secondary anchor without picking up the primary one. The important thing is to lay them out at an angle. When setting two anchors, make sure they are fastened to separate rodes or cleats. This is done in case

you need to adjust one later so the line is accessible.
If two anchors are used ahead of a boat, make sure to set the rodes at an angle than in a straight line to reduce the chances of tangeling as the boat moves in wind and current. See the above illustration.



TOWING

In case you find yourself aground or in need of a tow, or should you want to tow another vessel, keep in mind that you ***never use deck hardware or cleats to secure lines for towing!***
Deck hardware is intended for mooring and anchoring, and is not designed to withstand the strain and pull of towing. Rather than tie the line to your cleats on deck, it is suggested that you tie a bridle by passing a line completely around the hull of your boat to avoid damage.
When towing, always stand clear of a taut line, as any type of line breaking under stress can be extremely dangerous. The preferred line for towing is double-braided nylon, as it has sufficient elasticity to cushion shock loads. Move slowly and cautiously.

CHAPTER 5

Law Of Salvage

The Admiralty law sometimes referred to as the salvage law was founded primarily on English law fundamentals and basically says that a vessel distressed, in danger of flounder, if rendered assistance from a towing company or private agency, can be forced to relinquish a portion of the vessels' worth for the assistance received.

NOTICE

IN THE EVENT YOUR VESSEL IS IN DISTRESS, PRIOR TO ALLOWING ANY TOWING COMPANY OR PRIVATE AGENCY THE RIGHT TO PASS A LINE TO YOUR VESSEL, BE SURE TO ESTABLISH THAT YOU DO NOT AGREE TO ANY SALVAGE RIGHTS. ESTABLISH WITH THE CAPTAIN OR OPERATOR THAT YOU WISH TO BE ASSISTED IN A CONTRACT BASIS AND ESTABLISH A PRICE.
OF COURSE IN CERTAIN SITUATIONS, YOU MAY NOT HAVE THIS OPTION.

USE YOUR BEST JUDGEMENT!

DANGER

AVOID DEATH OR SERIOUS BODILY INJURY!
DO NOT USE DECK HARDWARE INCLUDING CLEATS FOR TOWING.

Knots

Knots are useful in docking, towing and other emergency situations. Learning to tie knots requires practice. As they say " Practice makes perfect". Some of the knots used in boating are the square, bowline, anchor bend, clove hitch, figure eight and half hitch. There are several periodicals available that explain various knots and how to tie them effectively. An experienced skipper will know the basic nautical knots and will use them when on the water. Take the time to know the basic knots.

Figure 8 Knot Tied To Cleat

A useful knot to learn for general docking is the figure eight with one end reversed. By turning the free end of the line back under, the knot can be released without disturbing the boat. After some practice one person can secure a vessel easily to a dock or pier in a variety of weather conditions. This knot normally is used to tie the bow and stern. Then the vessel can further be fastened by tying the spring lines(s) in the figure eight knot. Wrap it around the cleat 2 or 3 times.

CHAPTER 5

EMERGENCIES

Always be ready to help others on the water if possible, but do not take any unnecessary risks. Use equipment to save a life, but do not risk a life to save equipment. Consult earlier information in this manual concerning accidents, etc. Also, read other literature concerning on the water emergencies. Be alert and prepared!

Fire

Fire aboard a vessel can spread quickly and can cause tremendous alarm among everyone. Most fires can be prevented by keeping the bilge free from oil and debris. Keep all equipment stowed and maintained in working order. Carry a backup fire extinguisher on board. If something becomes a possible fire hazard, remove that possibility at once.
Never use water on gasoline, oil or electrical fires. When you dump water on an electrical fire a you can be shocked since water conducts electricity.
Follow these instructions if a fire breaks out:

- Fit everyone aboard with a life jacket. Turn off the ignition.
- Try to keep the fire downwind. If the fire is to the stern, head the bow toward the wind. If forward, put the stern to the wind.
- If the engine should catch fire, shut off the fuel supply Usually there is a fuel tank access that you can crimp the fuel feed line.
- Use a hand fire extinguisher. Make sure to point it at the base of the flames. Use short bursts and sweep the extinguisher side to side. ***Remember : (4 lb. extinguisher discharges in 20 seconds)***

These actions help prevent the fire from spreading to other parts of the boat. You can extinguish fires quickly if you act swiftly. Have a plan of action in motion in case a fire breaks out.

FIRST AID

Knowing first aid can save lives. A first aid kit and the ability to use it are important ingredients for the safety of a skippers' passengers, crew and vessel. Having confidence and competence in handling medical emergencies on board is a must for the skipper. Invest your time in a first aid course available at the American Red Cross.

CPR (Basic Life Support)

If someone is seriously injured have someone call for help while the injured person is being attended.

Check for possible danger signs; loss of breathing, unconsciousness, severe bleeding and heartbeat. If you determine the individual is not breathing or unconscious place the victim on their back on a hard surface and do the following:

1. If unconscious, open the airway. Neck lift, head lift or chin head lift.

2. If not breathing, begin artificial breathing. Pinch the nose. Give 4 quick breaths. If airway is blocked, try back blows, abdominal or chest thrusts and finger probe until airway is open.

3. Check for pulse. begin artificial circulation. Depress sternum 2". 15 compressions rate 80 per minute. 2 quick breaths. Continue uninterrupted until advanced medical support is available.

Follow up immediately with medical authorities!

CHAPTER 5

HYPOTHERMIA

Hypothermia is a condition where the body temperature decreases because the body can't generate enough heat to maintain its normal temperature. It can be serious and usually occurs where victims have been immersed in water (under 68 degrees) for extended periods of time. If you encounter a possible hypothermia victim call for help on the radio and get the person out of the water.
Symptoms are:

1. Shivering that if condition is advanced may stop.

2. Confusion, clumsiness or slurred speech.

3. Rigid muscles.

4. Semiconscious to unconscious.

Treat hypothermia by the following:

- ☐ Remove wet clothing.
- ☐ Monitor the victim's pulse and breathing.
- ☐ Rapidly apply heat to the body core by using blankets, naked bodies or warm water.
- ☐ Do not give the person any food or drink.
- ☐ Do not warm the arms and legs. Warming of these extremities can be fatal.

Follow up immediately with medical authorities!

ENVIRONMENTAL AWARENESS

There are numerous vessels operating on our waterways on a daily basis. Each boat has as impact on our environment. Boat operation habits, marine sanitation, and maintenance all play a role in a delicate battle to keep the ecosystem clean. Each of us has a role in doing our part as a environmentally conscious skipper to conserve our waterways. The National Marine Manufacturer's Association lists their top ten of Eco-Boating Practices as follows:

1. Observe all regulatory agency policies regarding marine toilets.

2. If equipped with a holding tank, use marina pump-out facilities.

3. If used, make sure bottom paints are legal and ecosystem friendly.

4. Use only biodegradable cleaning agents.

5. Dispose of all garbage and liter on shore properly, not on the water.

6. Don't top off fuel tanks. Leave expansion room. Clean up spills.

7. Watch your wake and propeller wash.

8. Make sure your engines are well tuned and maintained.

9. Control your bilge water.

10. When fishing, practice the "catch and release" principle.

Follow these basics practices when on the waterways. Treat the environment in a way that you would like to be treated.

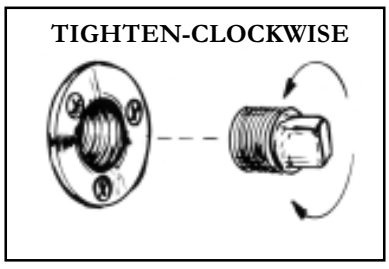
Equipment Operation

This chapter assists the operator in understanding the equipment installed on the vessel. Some of the equipment described may not be installed on your boat or the pictorials may not exactly resemble your equipment. Regal is constantly improving its product line and therefore may make changes in parts and specifications without notice. ***For detailed equipment information,, also refer to the individual vendor literature in the owner's pouch.***

Drain Plug

CAUTION

TO PREVENT VESSEL FROM SINKING,
INSTALL DRAIN PLUG!

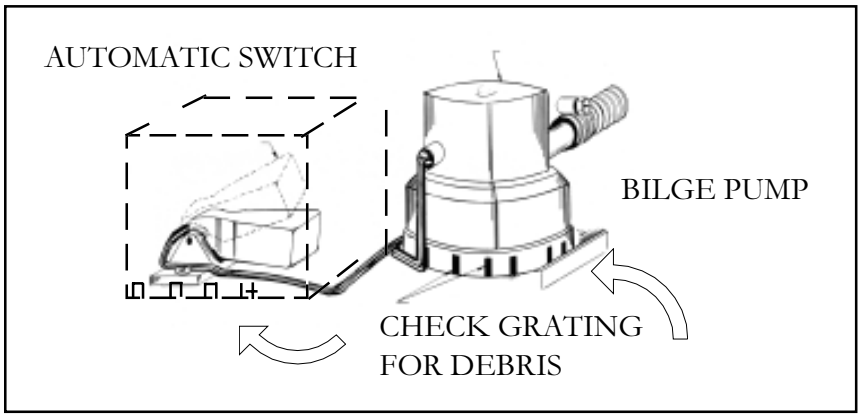


Your boat is equipped with a garboard style drain plug. Make sure it is installed tightly before launching. *Tighten with a wrench*. Do not use your fingers alone to tighten it. After your outing while the boat is angled on the ramp remove the drain plug to eliminate any bilge water accumulation. If the water stream is diminished, check for foreign objects stuck in the drain hole. Pull the drain plug if dry storing the boat for extended periods especially in colder climates.

CHAPTER 6

Bilge Pump/Automatic Float Switch

Before each outing check the operation of the bilge pump and automatic switch. With the dash switch in the automatic position manually pick up the automatic switch or in some cases activate with a bucket of water. Under these conditions the automatic switch should energize the bilge pump. Periodically check for debris around the grates of both components. The bilge pump and automatic switch can be found in the sump just in front of the engine.



Chemical Toilet

Before each outing make sure the chemical toilet is filled with the proper chemicals, paper is available, and holding tank unit is empty. Refer to the systems chapter for more information.

If your vessel utilizes the optional pump-out fitting you can clean out your holding tank without having to remove it from the vessel. Most marinas will connect a hose attachment to the deck fitting and remove the waste in the holding tank for a small fee. After the pump-out rinse the hose briefly to eliminate a build-up of debris and odor.

For extended cruising, carry extra chemical and paper recommended by the manufacturer since household varieties are not usually environmentallly friendly.

Typical Vacuflush® Toilet

The vacuflush head uses a combination of vacuum suction and water flow from the fresh water tank to clear the head of waste. Before using the Vacu-flush system turn the head circuit breaker to the "on" position at the main DC control panel.

Make sure that there is always a small amount of water left in the toilet head bowl. This acts as a trap and will reduce unwanted odors.

Before leaving the boat for an extended period, flush the head for at least 10 seconds. This ensures that waste has cleared the sanitation transfer hose and has entered the holding tank.

Waste left within the transfer hose tends to dry out and harden. This could restrict the internal size of the hose and hamper future operation.

The system components including the hose are formulated for the transfer of sanitary waste only. **Do not allow the following items in the system:** *Strong acid or caustics such as drain openers, petroleum solvents or fuels, alcohol based products such as antifreeze and pine oil products along with sanitary napkins and baby diapers.*

System vacuum is monitored by a switch located on the outside of the vacuum generator's tank. When the switch senses a vacuum drop, it automatically signals the pump to energize and bring the vacuum back to the operating level. This is normally a two minute process. In a properly operating system, the stored vacuum will "leak" down between flushes, causing the vacuum pump to run for a short period. This is normal. The pump should not run for more than once every (3) hours after the last flush.

To operate Vacuflush® head:

1. Activate the head breaker on the main DC panel.

2. Activate the fresh water system breaker on the main DC panel since the fresh water tank is the main source for the vacuflush system.

3. Lift the toilet lever until the desired water level is reached. Generally the system requires more water for solid liquid waste. **See figure 1.**

Figure 1

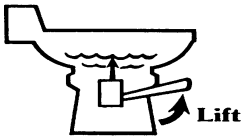


Figure 2

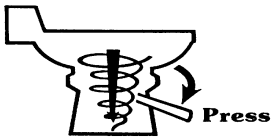
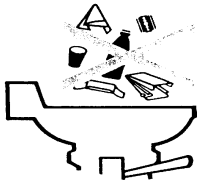


Figure 3



4. To flush the toilet, press the flush lever in one swift motion down to the floor until contents in the bowl disappear. A distinct popping noise is normal when flushing action begins and the vacuum seal is broken. Hold the lever down for at least 3 seconds. If flush lever is accidentally released before waste clears the bowl, do not try to flush toilet again until vacuum pump stops running. A small amount of water should remain in the bowl after flushing. **See figure 2.**

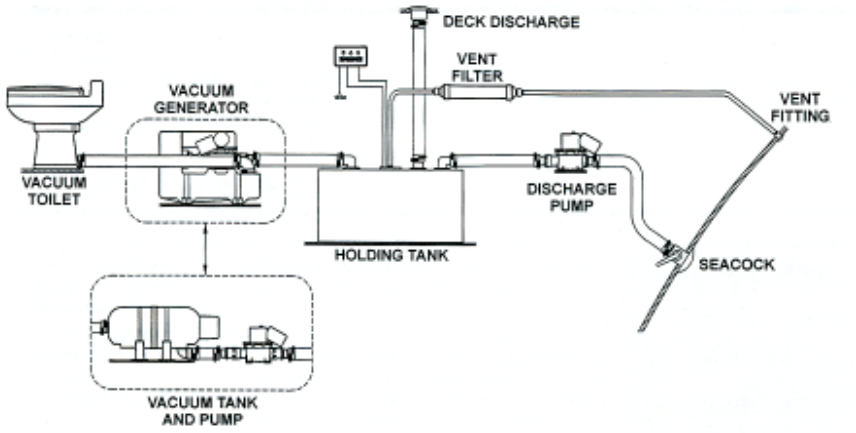
5. Do not dispose of sanitary napkins or other non-dissolving items in the toilet. Do not attempt to flush facial tissue, wet strength tissue, paper towels, or excessive quantities of toilet paper down the toilet. These type items do not dissolve and cause plugging of the system. **See figure 3.**

6. Make sure all passengers are aware of the toilet operation.

7. If using a holding tank deodorant, use the approved ones for the system.

8. See the maintenance section for cleaning and routine inspection items such as the vent filter.

Key Vacuflush® Toliet Components



Vacuum Toilet- The Vacuflush® toilet operates in a different way from other marine toilets. The system uses around 16 ounces per flush plus a simple vacuum to complete each flush which is a substantial water savings over other systems. The toilet is connected to a pressurized fresh water supply. Fresh water is the key to an odor-free bathroom compartment. Selected other systems use intake water from wherever the vessel is sitting which may carry an odor. The Vacuflush units are equipped with a special vacuum breaker which prevents the possible contamination of the potable water system.

Vacuum Tank- This tank stores the vacuum energy used in the system. When a switch senses a drop in the vacuum it automatically energizes the pump to upgrade the vacuum.This process in on-going between flushes.

Vacuum Pump- This unique bellows style pump is designed to handle solids without a problem. It uses two duckbill valves on each side of the pump chamber to prevent backfkow of waste and vacuum.

Vacuum Generator- This unit houses the vacuum pump and tank in one unit. It is compact over other units
Holding Tank- Unit features polyethylene composition 50% thicker than other holding tanks. Adeodorant additive is required to keep the holding tank odor-free.
In-Line Vent Filter- The vent filter is located above the holding tank. It keeps the boat smelling clean and pleasant.
Heavier-than-air malodors accumulate in the holding tank. The filter uses special charged filter media to remove the odors before they become offensive. Replace the filter each year.
Fresh Water and Waste Monitor- Your vessel uses a fresh water and waste monitor panel to display the levels in each system. See the information earlier in this chapter.
Overboard Discharge Pump- An optional overboard discharge pump vacates waste via the deck waste fitting or a seacock (only used beyond the 3 mile limit in the U.S).

Marine Sanitation Regulations

All boats with fixed toilets used in U.S waters and various waters worldwide are required to be equipped with an operable marine sanitaiton device (MSD). Our chemical toilet and optional Vacuflush systems use holding tanks and are defined as Type III by the U.S. Coast Guard.
Type III systems are designed to permit operation of the toilet without the direct discharge of untreated waste after every flush. This means the system can be used when the vessel is near shellfish, beaches or swimmers.
Type III systems can be discharged at marina dockside pump-out stations.

Fresh Water System

All water systems need to be initially filled to operate. The following steps apply to *pressure water systems* only.

1. Unscrew the "water fill" deck fitting. Fill the fresh water tank with approximately 10 gallons of fresh water. Make sure the water source is safe, clean water.

2. Find the fresh water pump breaker switch. Turn the switch to the "on" position. The pressurized water tank will fill the entire system with fresh water.

3. Open the faucet to allow any air to escape. Close the faucet when there is a steady stream of water without air. You will hear the pressure switch shut off the pump indicating the system is full.

4. If your vessel is equipped with a cold water transom shower repeat step #3. If installed, the transom shower is on the port aft deck.

5. After these initial procedures, "top" the systm off with fresh water. Water recirculating at the vent indicates full capacity.

6. Check for system leaks as evidenced by the pressure water pump recycling even though no water is being used from the faucet.

CAUTION

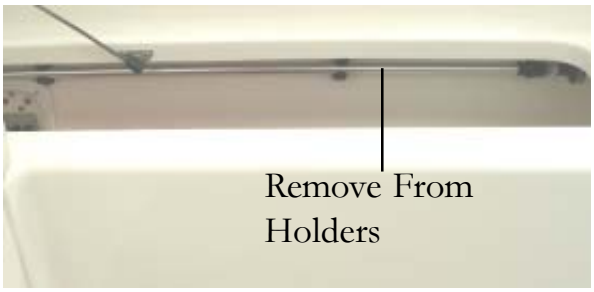
AVOID PRESSURE PUMP BURN OUT!
DO NOT ACTIVATE THE FRESH WATER
SYSTEM WITH THE WATER TANK EMPTY

CHAPTER 6

Compass

The compass is set by the manufacturer to ensure its accuracy. If in doubt it can be zeroed in by using a nonmagnetic screwdriver and turning the compensator screws as recommended. Refer to the compass manual in the owner's information pouch. Also, a compass can be checked while underway for variance and deviation by comparing your heading with a nautical chart. Compass error is part of the calculation.

Stern Light



The stern light is stored under the port aft cushion. It must be used betweeen dusk and dawn. It is controlled by the navigation light switch located at the helm. Simply remove the light from the holders and install it in the stern light receptacle located at the aft starboard area.

Hatch/Portlights

To open the 2750 hatch, turn the hold down adjuster counterclockwise to unlock it. This permits the hatch to open when the three latches are turned to clear the hatch. Press the lock to the open position. Push the hatch to the desired opening angle and then turn the hold down adjuster clockwise to secure hatch. Make sure the latches are completely closed to prevent any possible leaks. Portlights open and close using the same procedure.

Cockpit Refrigerator

The optional cockpit refrigerator operates on 12 volts. It is fused at the panel under the dash. The refrigerator uses a 15 amp fuse.

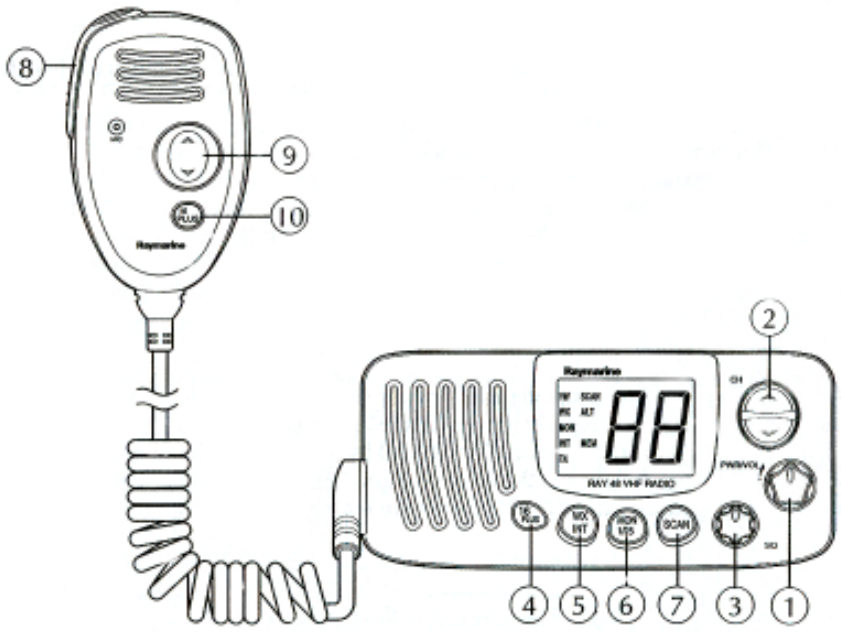
The refrigerator is fitted with a manually operated, infinitely-variable thermostat. Turn the knob clockwise to reduce the temperature and counterclockwise to increase the temperature. It may take a little fine tuning to reach the particular setting you desire. When the ice layer approaches 1/8" the unit needs to be defrosted. Turn the thermostat off. Transfer all items from the refrigerator to keep them cold while the unit is defrosting. Do not use sharp or metal objects to remove the ice. When the defrosting cycle is complete, empty the drip pan under the freezer compartment. Clean the inside of any food residues with a damp cloth and a mild cleaner. Rinse and let dry.

CHAPTER 6

Electronics

Your vessel may be equipped with an *optional* VHF marine radio. It features ship to ship, ship to shore, weather station and U. S. Coast Guard channels. Before each outing check to make sure it is operating properly along with receiving weather data. Make sure someone on the outing beside yourself knows how to use the radio. For more specific information, refer to the owner's pouch.

TYPICAL VHF LAYOUT



LAYOUT OF CONTROLS AND CONNECTORS

Typical VHF Control Functions

1. Volume Control (On/Off)
Turns the radio on/off and controls the volume of the output to the speaker.

2. Up & Down Keys
These keys are used to move the channel numbers up or down. The channel number can be increased or decreased by one with each key press, or will continue to increase or decrease the number as the key is held.

3. Squelch control
Provides an adjustable input signal threshold to eliminate RF background noise during no signal conditions. Basically, it sets the signal-to-noise level to where there is a clear signal.

4. 16 Plus key

Used for immediate use of channel 16. This channel is a factory pre-set. The 16 plus key on the microphone has the same functions as the 16 plus key on the radio.

5. WX/INT key

When pressed once, the radio becomes a weather channel receiver. A "WX" will be displayed on the LCD along with the weather channel number (0-9). When pressed and held for 2 seconds, this key toggles the transmitter output power between 1 watt and 25 watts.

6. MON/1/25 key

When pressed once, the radio enters the MONITOR mode and "MON" is displayed on the LCD. In this mode the radio will scan (monitor) 16 plus priority channel, a selected working channeland a weather channel for the weather alert tone. When pressed and held for 2 seconds this key toggles the transmitter output power between 1 watt (1 watt is displayed and 25 watts ("1 watt" disappears).

7. Scan key
Used to enter all scans and memory scan modes

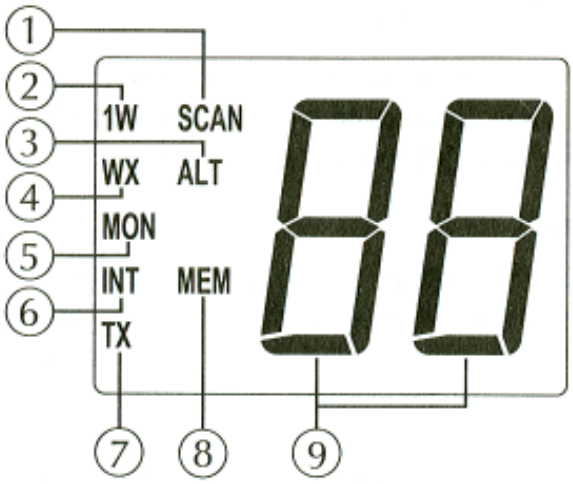
8. PTT (Push-To-Talk) Switch
When pressed, puts the radio into the transmit modeand "TX" will displayed on the LCD.

9. Up and down keys
The up and down keys are used to move the channel markers up or down. The channel number can be increased or decreased by 1with each key press, or will continue to increase or decrease the number as the key is held.

10. 16 PLUS key
Used to select channel 16 immediately. This channel has been preset to channel 16 prior to shipment. The 16 plus key on the microphonehas the same functionas the 16 PLUS key on the radio.

All of the above keys except PPT will procuce an audible "beep" when pressed.

TYPICAL FUNCTIONAL CHARACTER DISPLAY



LCD DISPLAY

1. SCAN
Will flash by itself when All-Scan mode is to be initiated or will flash in unison with "MEM" when memory scan is to be initiated.

2. 1 W (High/Low Power)
Will be displayed when the transmitter circuits are providing 1 watt of power to the antenna. When the transmitter is supplying 25 watts to the antenna, the "1 W" indication will be extinguished.

3. **ALT (Weather Alert)**
Will blink when a weather alert tone has been detected.

4. WX (Weather)
Will be displayed when the channel selected to be monitored is a weather channel.

5. MON (Monitor)
Will be displayed when the MON/INT key is pressed. This indicates the radio is in the monitor mode.

6. INT (International/USA) Will be displayed when international channels are programmed for use. "INT" is not displayed when US channels are programmed for use.

7. TX (Transmit)
Will be displayed on the LCD when the Push-to-Talk (PTT) switch is depressed indicating the transmitting circuits are providing a signal to the antenna.

8. MEM (Memory)
Will be displayed when the SCAN key is pressed and held for two seconds, or when the radio is programmed to the MEMORY SCAN mode.

9. LCD segments
Will display channel number in use.

TYPICAL OPERATING PROCEDURES

NOTICE

When the power is ON, the synthesizer automatically programs for the USA channel frequencies and selects the calling channel 16. Refer to 16 PLUS operation to change this channel.

Turning the Volume "on"

1) Rotate the ON/OFF/VOLUME control clockwise to turn the radio on.

Setting the Volume

1) Rotate the Squelch control slowly counterclockwise. Background noise will be heard.
2) Rotate the Volume control for the desired volume level.

Setting the Squelch

1) Rotate the squelch control slowly clockwise until the background noise ceases.

Setting the Power Output

1) Presss the "MON/1/25 " key for two seconds to toggle between 1 watt output and 25 watt output. The choice of power output is dependent upon the distance of transmission and transmitting conditions. In some US harbors and on certain channels, the radio autimatically selects the 1 watt power output when the channel is selected.

Selecting the Channel

1) To select the appropriate channnel, press the up or down channel select keys.

To Transmit

1) Select the desired mode (USA or INT) by pressing and holding the WX/INT key for 2 seconds. When "INT" is displayed International mode is selected. When extinguished, USA mode is active. Then press the PUSH-TO-TALK switch and speak into the microphone using a clear normal voice.

2) When the power is initially turned on, press the PUSH-TO-TALK switch, the radio will be ready for transmission on CH16 or a user selected priority channel (16 PLUS)

As a safety feature, the Ray 48 is designed to inhibit transmission if the Push-To-Talk is pressed continuously for over five minutes. If this occurs, audible beeps will sound and "TO" (Time Out) blinks on the LCD until the Push-To-Talk switch is released. After releasing the Push-To-Talk switch, the radio is ready fro reception.

NOTICE

Initial communication contacts ae usually made over channel 16 as all ships and shore stations monitor this channel. Then a shift to a working channel will be necessary.

To Select A Weather Channel

1) Press the WX/INT key, then use the up or down key to select the desired weather channel from 0 to 9. When this mode is selected, the transmitter is alway inhibited.

2) If a weather alert signal is received on your selected WX channel (when in the monitor mode) there is a five-second audible alarm generated. To cancel the audible alarm, press any key.

The 16 PLUS (priority) Channel

The 16 Plus channel has been preset to channel 16 prior to shipment from the factory, but the 16 Plus channel can be changed to another number, the the exception of all weather channels.

1) Press the up or down key to select the desired channel. Then press and hold the 16 Plus key for three seconds. An audible beep tone will confirm that the selected channel is stored in memory as the 16 Plus channel.
2) To reselect channel 16 as the 16 PLUS channel, repeat step 1 for channel 16.

Channel Memory

The Ray 48 can store into memory all U.S. or International channels. The stored channels will be scanned during Memory Scan Mode.

1) Channel memory. To put a channel onto memory, select the channel to be stored with the up or down arrows. Push and hold the SCAN key for approximately two seconds until a beep is heard and "MEM" is displayed on the LCD. This procedure can be repeated for all U.S or International channels.
2) Memory clear. To clear a channel from memory, select the channel to be cleared with the up or down arrows. Push and hold the "SCAN" key for approximately two seconds until a "beep" is heard and "MEM" disappears from the LCD.

Scan Modes

1) All-Scan Mode

If no channels are stored in memory, when the SCAN key is pressed once, "SCAN" will begin to flash on the LCD. In three seconds, if no other keys are pressed, the radio will begin scanning all channels (except weather channels) as long as no signal is received. If a signal is received, the scan will stop and monitor the receiving channel.If the signal is lost for 5 seconds, the radio will resume scanning.

If the scan has stopped on a received signal, you may resume scanning by pressing the SCAN key. To cancel the scan mode, press the SCAN key once while the radio is scanning.
2) Memory Scan Mode
If one or more channels are stored in memory, when the SCAN key is pressed "SCAN" and "MEM" will begin flashing simultaneously on the LCD. If no other key is pressed, the radio will begin scanning all channels in memory in three seconds. As with All-Scan, if a signal is received, the scan will stop on the receiving channel until the signal is lost for five seconds or the SCAN key is pressed. To cancel memory scan, press the SCAN key while the radio is scanning.
If you have one or more channels in memory and want to initiate All-Scan, perform the following:
Press the SCAN key. "SCAN" and "MEM" will flash on the LCD. Press the SCAN key again within three seconds and "MEM" will disappear from the LCD leaving only "SCAN" flashing. All-Scan will begin in three seconds if no other key is pressed.

Master Reset
To preform a master reset, press and hold the 16 PLUS key while turning the unit on. This feature clears all channels from memory and programs the 16 PLUS feature back to channel 16.

Monitor Mode
Before entering the Monitor Mode you must first select the WX channel you wish to monitor for the weather alert tone. Next, you must select a working channel to be monitored for traffic.
1) Press WT/INT, then scroll to the desired weather channel with the arrow keys.
2) Press the 16 PLUS key to exit the weather band and return to normal mode.
3) Use the arrow keys to select the desired working channel.
4) Press the MON/1/25 key to begin monitor mode. Press the MON/1/25 key again to cancel Monitor Mode.

As an example, let's say we have selected channel 68 as our working channel. WX2 as our weather channel and the 16 PLUS key is programmed for channel 16. When MON/1/25 is pressed, the radio begins to scan Priority Channel 16, the working channel 68 and weather channel WX2.

Working Channel
If a signal is received on CH68, the scan will stop on CH68, but continue to monitor 16 PLUS and the selected weather channel every 5 seconds.

16 PLUS (priority) Channel
If while scanning, a signal is received on the designated 16 PLUS channel, the scanning will stop on 16 PLUS as long as the signal is being received. If the signal ceases for more than five seconds, the scanning will continue.

Weather Channel
Until a weather alert tone signal is received on WX2, the scan will stop on WX2 briefly, but will not give any audio output. When a weather alert tone is received, the monitor will stop and an audible alarm will sound, When the audio alert ends in five seconds, the emergency weather broadcast will be heard. To silence the alarm, push any key.

CAUTION

Operation on channels not designated for use by your classification of vessel or on International channels within the US territorial waters is a violation of FCC Rules & Regulations and may result in severe penalties.

U.S. VHF MARINE CHANNELS

SELECTED MARINE CHANNELS & THEIR USAGE	
Channel Number	Channel Usage
01A	Port Operations & Commercial Found Only in New Orleans/Lower Mississippi Area
02 through 04	Port Operations
05	Port Operations Found Only in Houston, New Orleans & Seattle
06	Intership Safety
07A	Commercial
08	Commercial (Intership Only)
09	Boat Calling, Commercial & Non-commercial
10	Commercial
11	Commercial. VTS in select areas.
12	Port Operations. VTS in select areas.
13	Intership Navigation Safety (Bridge to Bridge). Ships greater than 20 meters in length maintain listening watch
14	Port Operations. VTS in select areas.
15	Environmental (Receive Only) Used by class C EPIRBS
16	International Distress, Safety & Calling.
17	State Control
18A	Commercial
19A	Commercial
20A	Port Operations
21A	U.S. Coast Guard Only
22A	Coast Guard Liaison & Maritime Safety Information Broadcasts as announced on channel 16
23A	U.S. Coast Guard Only
24-28	Public Correspondence (Marine Operator)
60-62	Port Operations

U.S. VHF MARINE CHANNELS CONTINUED

Channel Number	Channel Usage
63A	Port Operations & Commercial. VTS. Available in New Orleans/ Lower Mississippi
64, 65A, 66A	Port Operations
67	Commercial. Used for bridge-to-bridge in lower Mississippi River. Intership Only
68,69	Non-Commercial
70	Digital Select Calling (Voice Traffic Not Allowed)
71	Non-Commercial
72	Non-Commercial (Intership Only)
73,74	Port Operations
75,76	Ch 16 Guard Band. RX Only
77	Port Operations. (Intership Only)
78A	Non-Commercial
79A 80A	Commercial. Non-Commercial in Great Lakes.
81A	U.S. Government Only. Environmental Protection Operations
82A 83A	U.S. Government Only.
84-87	Public Correspondence. (Marine Operator)
88A	Commercial. (Intership Only)

CAUTION

The transmitter of your VHF is disabled
when channel 15, 75, 76, or WX0-WX9 is displayed.

CHANNEL DISCRIPTION & USAGE GUIDE

Emergency

Channel 16

If:
- Your ship is **sinking, or on fire**
- Someone has been lost overboard
- There exists grave and imminent danger

Use this distress procedure:
- Select Channel 16
- Say "Mayday, Mayday, Mayday."
- Give call sign and boat name
- Give location of boat
- Describe emergency
- If no answer, repeat; then try another channel

Caution
Every ship at sea is to obliged to give absolute priority to radio communications relating to ships in distress - it is vital that false distress calls or messages not be broadcast.

Calling

Channel 16 & Working Channel

If - you wish to establish communications with another station

And - you know which working channel the station is monitoring

Then - initiate the call directly on that working channel

If - you wish to establish communications with another station

And - you do not know what working channel the station may be monitoring

Then - initiate the call on channel 16. After contact is made switch to a working channel.

NOTE: Due to congestion on channel 16 caused by frequent hailing o other vessels, the FCC has approved channel 9 as a second hailing channel.

Avoid excessive calling and radio checks

Always monitor before transmitting

Never interrupt emergency communications

Monitoring

Channel 16 & Working Channel

When - your VHF station is turned on and it is not being used to exchange communications

You Must - monitor channel 16

As an operating convenience, many stations employ a second receiver so that they can monitor a working channel and channel 16 simultaneously.

Intership Safety

Channel: 6

Vessels: Any

Use: Communicating navigational and weather warnings to other ships

Communicating with U.S. Coast Guard stations or other vessels during search and rescue operations

Between: Ship-to-ship only

Comments: Do not use for routine communications. This is a safety channel.

U.S. Coast Guard

Channel: 22

Vessels: Any

Use: Working channel for exchange of communications with stations of the U.S. Coast Guard.

Between: Ship to U.S. Coast Guard ship, coast to aircraft stations

Comments: U.S. Coast Guard does not regularly monitor this channel. Establish contact on channel 16 and shift to channel 22 as directed.

Navigation

Channels: 13

Vessels: Any

Use: Safety Communications pertaining to the maneuvering of vessels or the directing of vessel movements

Ship-to ship and secondarily ship-to-coast

This is commonly called the Bridge-to-Bridge channel. Large vessels and towboats depend on this channel for their safe navigation. Railway or highway bridges which open for ship navigation often operate on this channel.

Bridge-to-Bridge stations must reduce power to one watt for routine operations.

Port Operations

Channels:	5, 12, 14, 20, 65, 66, 73, 74 [77]
Vessels:	Any
Use:	Messages relating to the operational handling, movement and safety of vessels in or near ports, locks and waterways.
Between:	Ship-to ship or ship-to-coast
Comments:	Channel 77 is limited to communications to and from commercial pilots concerning the movement and docking of vessels.
Note:	**Channels 11, 12, 13 and 14 are used for vessels traffic service on the Great Lakes, St. Lawrence Seaway and designated major ports.**

Non commercial (Boat Operations)

Channels:	19, 68, 69, 71, 72, 78
Vessels:	Recreational boats and any others not used primarily for commercial transport.
Use:	Communications pertaining to the needs of the vessel (i.e., fishing, rendezvous, maneuvers, berthing, scheduling of repairs, provisioning, etc.)
Between:	Ship-to-ship or ship to limited coast stations
Comments:	Channel 72 may not be used for ship to coast communications. Channel 9 is shared with Commercial users.

If you regularly monitor one of these channels with a second receiver, please notify frequently-called stations of this practice. Help reduce congestion on channel 16.

Commercial

Channels:	7, 8, 9, 10, 11, 18, 19, 67, 79, 80, [88]
Vessels:	Those used primarily for commercial transport of persons or goods, or engaged in servicing other vessels
Use:	Communications pertaining to the purpose for which the vessel is used
Between:	Commercial transport vessels (ship-to-ship) or between commercial transport vessels and limited coast stations

Channel 8, 67 and 88 may not be used for ship-to-coast communications

Recreational boats are not permitted to use these channels

Channel 88 not available on Great Lakes and St. Lawrence Seaway.

Marine Operator

Channels:	24, 25, 26, 27, 28, 84, 85, 86, 87, 88
Vessels:	Any
Use:	To place a telephone call to any location in the world or to a vessel outside of your transmitting range
Between:	Vessels and public coast stations
Comments:	Contact the marine operator on the channel assigned to your navigating area. If unable to determine this channel, use channel 16.

Be patient. Do not interrupt calls in progress. Avoid excessive calling if the operator does not answer - give the operator a chance to reply.

State Control

Channel:	17
Vessels:	State and local government
Use:	Coordination, regulation and control of boating activities and the rendering of assistance to vessels.
Between:	Ship and coast stations associated with state and local governments.

Environmental

Channel:	15
Vessels:	Any (receive only)
Use:	Broadcast of information concerning the environmental conditions in which vessels operate - weather, sea conditions, time signals, notices to mariner, hazards to navigation
Between:	One-way broadcast from coast to ship stations
Note:	**Currently used for Class C EPIRB emergency signals.**

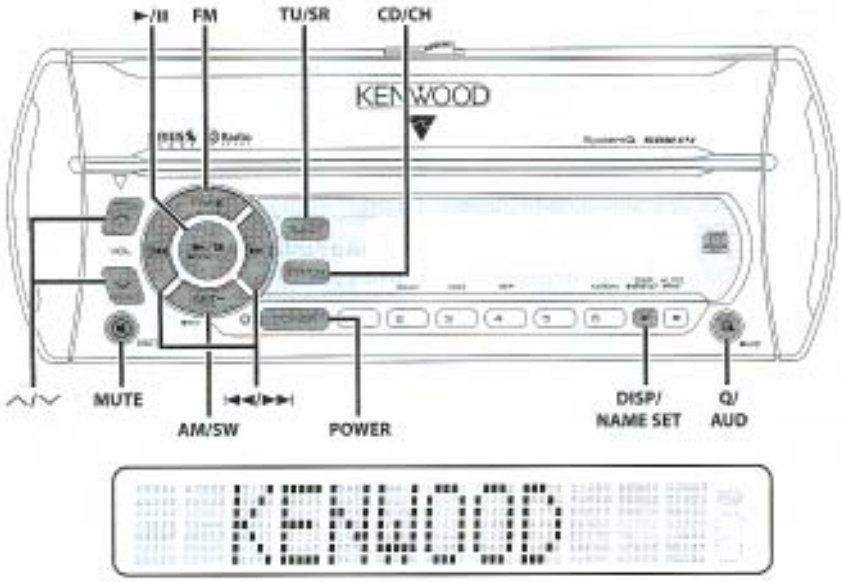
Weather

Channels: WX1, WX2, WX3

Vessels: Any

Use:	Continuous weather information from NOAA (National Oceanic and Atmospheric Administration)
Between:	One-way broadcast from NOAA to any interested parties
Comments:	Receive only. You are not allowed to transmit on these frequencies.

Typical Stereo/CD Player- General Features



The stereo system features an AM-FM stereo/CD player with matched speaker sets. The CD changer is optional. The unit features a waterproof front key panel and flip down CD door.

Selected stereo controls are found at the steering wheel. This safety feature allows you to keep your eyes focused on the water and your hands on the wheel. The stereo is SIRIUS satellite and feaures an optional Ipod adapter.

In the following pages the general operating procedures are discussed. For specific information refer to the stereo manual located in the owner's pouch.

CHAPTER 6

TYPICAL STEREO OPERATION

Power

To energize the stereo, the battery switch selector switch must be activated.
Next, press the POWER button.
To deactivate the unit, press the POWER button.

Selecting the Source

Press the TU/CR button. The display will show tuner for AM-FM, SIRUS for sirus tuner option.

Press the CD/CH button. The display will show CD for CD, or CD, CH/CD2 for disc player option.

Volume

Press the up button to increase the volume.
Press the down button to decrease the volume.
To rapidly turn down the volume, press the MUTE button.
Each time the button is pressed the Attenuator turns on and off. When its on, the MUTE ON indicator shows.

Loudness

This compensates for low and high tones during low volume.
Press the loud button for at least 1 second.
Each time the button is pressed for at least 1 second the loudness turns on and off.
When it's on, loud indicator is on.

System Q

When playing different types of music this feature lets you recall the best sounding preset.
Select the source to set by pressing the TU/SR or CD/CH button.
Select the sound type by pressing the Q button. Each time the button is pressed the sound setting changes.

Sound Setting	Display
Flat	"Flat"
User Memory	"User"
Rock	"Rock"
Top 40	"Top 40"
Pop	"Pop"
Jazz	"Jazz"
Easy	"Easy"

Audio Control

Select the source for adjustment with the TU/SR or CD/CH button.
Enter the audio control mode by pressing the AUD button for at least 1 second.
Select the audio item for adjustment by pressing the AM or FM button. Each time the button is pressed the items that can be adjusted switch as shown below:

Adjustment Item	Display	Range
Base level	Bas	-8 to +8
Mid level	Mid	-8 to +8
Treble level	Tre	-8 to +8
Balance	Bl	Left 15-Right 15
Fader	Fd	Rear 15-Front 15

Exit the audio control mode by pressing AUD.

Switching Display

Switching the information displayed. Press the DISP button. Each time the button is pressed the display switches as shown below.

In Tuner Source

Information	Display
Station name or frequency	"SNPS"
Frequency	"BAND + FREQ"
Clock	

In CD & External Disc Source

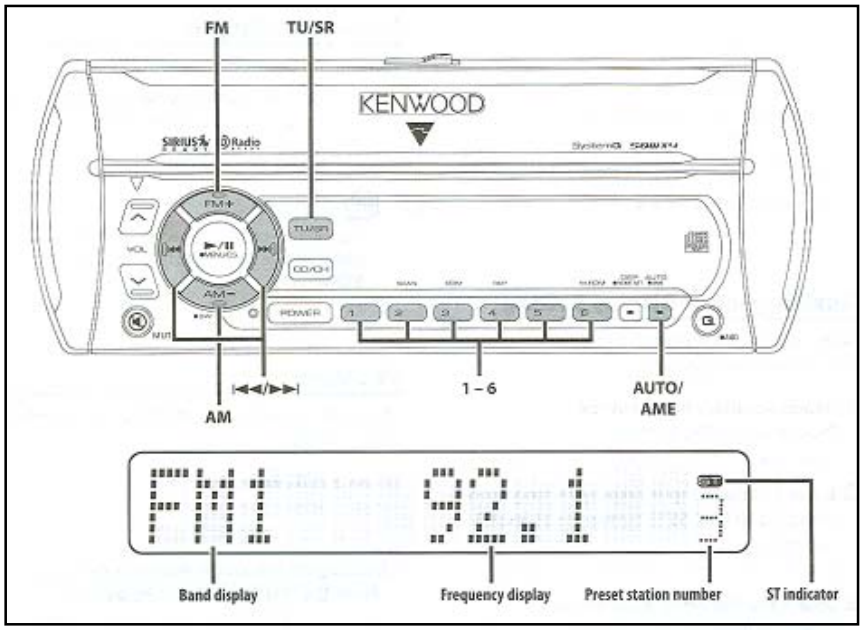
Disc Title	"D TITLE"
Track Title	"T TITLE"
Track # & Play Time	"P-TIME"
Disc Name	"DNPS"
Clock	

Station/Disc Naming (SNPS/DNPS)

Attaching a title to a station or CD.

1. Receive/play the station/disc you want to attach a title to.
2. Enter name set mode. Press the name set button for 2 seconds.
3. Move the curser to the enter character position. Press the greater than or less than button.
4. Select the character type. Press the greater than/II button.
5. Select the character type. Press the AM or FM button.
6. Repeat steps 3 through 5 and enter the name.
7. Exit name set mode. Press the NAME SET button.

Tuner Features



Tuning

Selecting the station.

1. Select tuner source. Press the TU/SR button. Select the tuner display.

2. Select the band. Press the FM or AM button. Each time the FM button is pressed it switches between the FM1, FM2, and FM3 bands.

3. Tune up or down band. Press the less than or greater than buttons.

Tuning Mode

Choose the tuning mode. Press the AUTO button. Each time the button is pressed the tuning mode switches as noted.

Tuning Mode	Display	Operation
Auto seek	"Auto 1"	Automatic search for station
Preset station seek	"Auto 2"	Search in order of the stations in the pre-set memory
Manual	"Manual"	Normal manual tuning control

Station Preset Memory

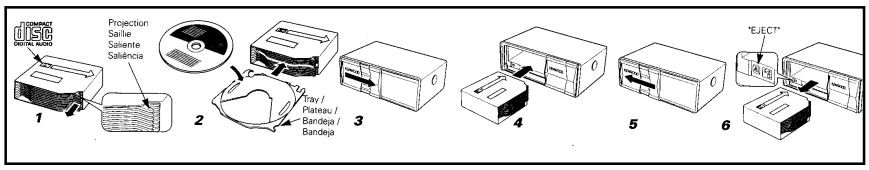
Select the band by pressing the AM or FM button.
Select the frequency to put in the memory by pressing the << or >> button.
Put the frequency in the memory by pressing the #1 to #6 buttons for at least 2 seconds. The preset number display blinks 1 time.
Note: On both AM and FM bands 1 station can be put in each of the 1 through 6 slots.

Auto Memory Entry

This feature allows stations with high reception to be put in memory.
Select the band for auto memory entry by pressing the AM or FM button.
Open auto memory entry by pressing the AME button for at least 2 seconds.
Note: The auto memory closes when 6 receivable stations are put in memory.

Preset Tuning

This feature allows for calling up stations in the memory.
Select the band by pressing the AM or FM button.
Call up the station by pressing the #1 to #6 button.



TYPICAL CD CHANGER

The CD changer features a 6 stack capacity. The system can be played through the stereo unit. See the stereo DISC instructions for specific operation. General operations are covered here. Refer to the manufacturer's manual for more specific information.

1. The disc magazine holds up to 6 discs. Make sure the magazine is positioned with the "disc" symbol on top. Pull the tray out by the corner projection provided.

2. Place each CD disc on a separate tray with the label facing upwards. Insert the magazine until it locks in place. Check the CD's and the trays for proper insertion. The CD discs are numbered from 1 to 6. Make sure to insert the trays into the correct grooves in the magazine and to insert the CD discs properly into the tray grooves. ***Failure to follow this procedure could lead to disc or equipment malfunction.*** Insert all the trays even though some may not contain a CD disc or a malfunction may occur.

3. Open the CD changer door slide panel to the right.

4. Insert the magazine into the changer until it clicks.

5. Close the CD changer door. This prevents dust and dirt from being drawn into the unit.

NOTICE

DO NOT ATTEMPT TO USE A 3 INCH DISC WITH AN ADAPTER SINCE THE ADAPTER MAY SEPARATE FROM THE CD & DAMAGE THE UNIT.

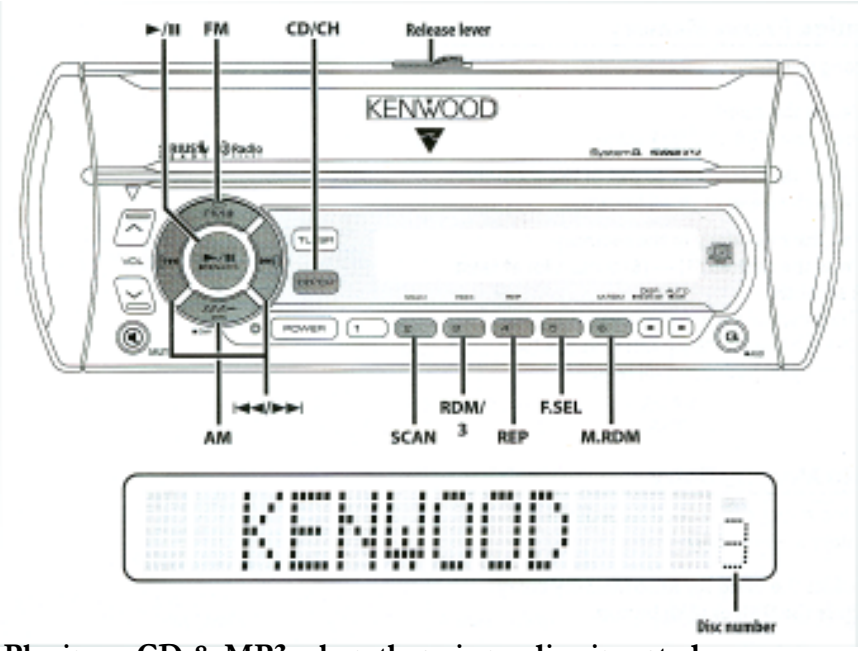
6. To eject the magazine for CD access, open the magazine panel door and press the EJECT button.
Be sure the magazine door is completely open or the changer could be damaged when the eject cycle is activated.
Since this CD changer is text-capable, make sure the O-N switch is always in the N position. In this mode, the disc titles and track titles provided by the CD text function can be displayed.

7. In colder climates if the lense fogs up the laser may become inoperative and the unit will not play. Remove the disc and wait for the condesation to evaporate.

8. In warmer climates where the vessel has been closed up the player could become overheated and the display will read "HOLD". As the temperature cools the message will disappear and the unit will function.

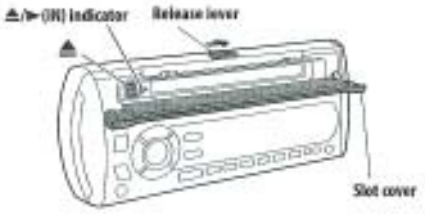
9. If the unit fails to work properly press the reset button.

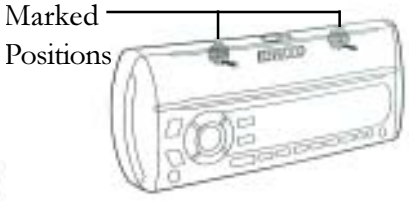
CD/MP3/ Disc Control Functions



Playing a CD & MP3 <u>when there is no disc inserted</u>

1. Pull down the slot cover to open it. Slide the reverse lever.
2. Insert a disc.
3. Close the slot cover. Press the slot cover on the marked positions.





CAUTION

DO NOT USE THE UNIT WITH THE SLOT COVER
IN THE OPEN POSITION
SINCE WATER COULD ENTER THE UNIT
AND CAUSE DAMAGE TO INTERNAL PARTS.

NOTICE

If the slot cover is open, "DOOR OPEN" is displayed and only the indicator and power buttons are operational.

Playing a CD & MP3 <u>when there is a disc inserted</u>

1. Press the CD/CH button. Select the CD display.

Pause & play

1. Press the > II button. Each time the button is pressed it pauses and plays.

Ejecting A CD

1. Pull down the slot cover to open it. Slide the reverse lever.

2. Eject the disc. Press the indicator button.

3. Close the slot cover. Press the slot cover at the marked positions.

Playing a CD from the optional CD changer
Press the CD/CH button.
Select the display for the changer desired.

Display	Disc Player
CD2	CD Player
CD CH	CD Changer

Fast Forwarding & Reversing

To fast forward hold down the >> button. Release the button at this point to play the CD.
To reverse hold down on the << button. Release the button at this point to play the CD.

Track/File Search
This feature lets you search for a song on the disc or in the MP3 folder.
Press the << or >> button.

Direct Track/File Search
This feature does a track/file search by entering the track/file number.

1. Enter the track/file number.
   Press the number buttons on the remote.

2. Do track/file search.
   Press the << or >> button.

To cancel the operation, press the > II button.

Random Play
This feature lets you play all the CD songs in a random order by pressing the RDM button.
Each time the button is pressed random play turns on & off. When it is on "RANDOM ON" is displayed.

Magazine Random Play
This feature plays the all the songs on every CD in the disc changer in random order by pressing M.RDM button. Each time the button is pressed the magazine random play turns on and off. When it is on "M-RANDOM ON" is displayed. When the >> button is pressed, the next song selection starts.

Folder Select

This feature allows you to quickly select a folder for listening.

1. Enter the folder select mode.
Press the F.SEL button. "Select Mode" is displayed. Note that during the select mode, the folder name is displayed in the window.

2. Select the folder level.
Press the AM or FM button. With the FM button you move one level down and with the AM button one level up.

Selecting a folder in the same level.
Press the << or >> button. With the << button you move to the previous folder, and with the >> button you move to the next folder. To return to the top level press the 3 button.

3. Decide the folder to play
Press the >/II button. The folder select mode releases and the MP3 in the folder displayed is played.
To cancel the folder select mode press the F.SEL button.

Text/Title Scroll

Scrolling the displayed CD text, or MP3/WMA text. Press the DISP button for at least one second.

CD General Hints & Recommendations

Following is some general information regarding the use and care of CD's:

1. Keep from touching the recording surface of the CD. Hold it by the edges.

2. Remember CD-R and CD-RW are easier to damage than musical CD's. The music CD's are covered with a clear coat to protect them. Do not stick tape on the CD since it can clog up the internal components.

3. If a *new* CD has a burr on the inner circle take a pen and run it around the circled area to smooth any rough edges.

4. Always clean a CD from the center outward; not in a circular motion.

5. Do not use CD's with coloring on the recording surface, or without the disc mark.

6. Do not store CD discs in direct sunlight.

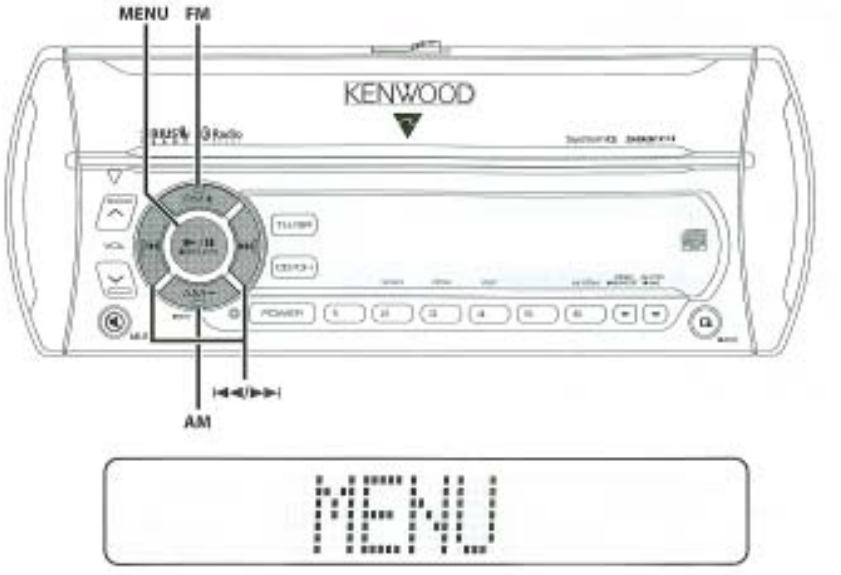
7. Invest in a CD storage unit to help keep dirt off the CD surface.

CHAPTER 6

Transom Remote

Your vessel may feature an optional transom mounted stereo remote. The unit permits basic stereo, CD player and changer functions. It is 100% waterproof and back-lit for night visibility. Once the tuner button on the remote is activated all remote functions are available to the operator.

Menu System



The basic information for setting the Menu system is explained here. Reference items and their setting procedures follow the Menu system. Expanded information for selected reference items can be found in the stereo manufacturer's owner's manual.

1. Enter Menu mode
Press the MENU button for at least 1 second. "MENU" is displayed.

2. Select the Menu item
Press the AM or FM button; ie when you want to set the beep sound select the "BEEP" display

3. Set the Menu item
Press the << or >> button; ie when "Beep" is selected, each time the button is pressed it switches "Beep On" or "BEEP OFF". Select 1 of the 2 as the setting.
Set other items by returning to step 2 and duplcating procedure.

4. Exit Menu mode
Press the MENU button.
Note: When other items are applicable to the basic operation method are displayed afterwards their setting content chart is entered. Also, other items that are not applicable are entered step by step such as manually setting the clock.

Touch Sensor Tone

Setting the operation check sound (beep sound) ON/OFF.

Display	Setting
"Beep ON"	Beep is heard
"Beep OFF"	Beep cancelled

Manual Clock Adjustment

1. Select clock adjustment mode.
Press the FM or AM button. Select the "clock adjust" display.

2. Enter the clock adjustment mode.
Press the << or >> button for at least one second. The clock display begins.

3. Adjust the hours.
Press the AM or FM button.

4. Adjust the minutes. Press the << or >> button.

5. Exit clock adjustment mode.
Press the menu button.

Selectable Illumination

This selection allows you to choose your lighting as green or red.

Display	Setting
"Button Red"	The illumination color is red
"Button Green"	The illumination color is green

Contrast Adjustment

This selection allows you to adjust the display screen contrast

Display & Setting

"Contrast 0"
to
"Contrast 10"

Dimmer

This selection allows you to dim the unit's display when the light is turned on.

Display	Setting
"Dimmer On"	The display dims.
"Dimmer Off"	The display does not dim.

Sirius ID (ESN) display

Displays the SIRIUS ID (electronic serial number) display.

Display "ESN=********"**

CHAPTER 6

SIRIUS SATELLITE RADIO

This ***2007 option*** is currently available on all Regal models. Sirius satellite radio features over 120 channels of music entertainment completely commercial-free along with sports and news channels. Sirius emphasizes the music and entertainment you want. Channels use the most updated digital filtering available for the clearest sound. Sirius uses three satellites flying over the United States for coast to coast coverage with high elevation angles. The result is a clearer line of sight and less signal blocking.

The system consists of the Kenwood stereo receiver (sometimes called the head unit), Kenwood Sirius radio tuner and antenna.With these components and an active account (6 month initial free subscription initialized by your Regal dealer on delivery) your Sirius system should be activated. Following are the activation steps to be taken:

A. Unit must be completely installed and the antenna must have a clear view of the sky.

B. Turn on the radio and go to satellite mode.

C. Confirm reception by tuning to SIRIUS WEATHER & EMERGENCY//CHANNEL 184. If you are not receiving Channel 184, please refer to the radio manufacturer owner's manual.

D. Call SIRIUS sales support 1-866-580-7234 or customer care 1-888-539-7474

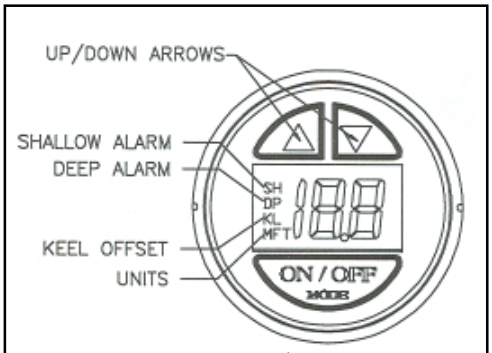
E. Please have the customer's name, address, phone number and the SIRIUS ID#ESN available for the agent.

IPOD CONVERSION BOX OPTION

In addition, a further option available through Regal is a Kenwood Ipod conversion box. With a complete option package onboard your vessel and the addition of an IPod (purchased separately at your favorite music store), songs can be downloaded and played through the system above with all electrical connections compete per manufacturer's specifications and various licensing fees.

CHAPTER 6

Depth Finder/Sounder



DEPTH GAUGE W/ FUNCTIONS

In theory the depth gauge picks up a bottom signal sent through a transducer to the helm gauge unit which is converted to readings in feet, meters, or fathoms and displayed on the gauge. The unit features shallow or deep water alarms, both of the audio and visual type, and keel offset.

General Description.

The optional depth finder will display depths of 2-199 feet, 1-92 meters, or 1-54 fathoms. To accommodate greater depths to be displayed in the "ft" feet mode the depth sounder will automatically change to "F" fathoms mode and continue to display depths to around 54 fathoms. When the depth decreases below 200 feet the display will return to the "ft" mode. Limits on depth will vary depending on transducers and bottom conditions.

If the reading is less than 19.9 feet, meters, or fathoms, 1/10th increments will be displayed. If the reading is more than 19.9 feet, all readings will be in whole numbers.

The depth finder features an audible and LCD displayed depth alarm with adjustable shallow and deep limits and a depth below keel offset feature. These settings once made are stored in memory and will remain even if the battery is not connected.

Operation

Power On. When the helm is powered up by the key switch 12 volt DC energy is available at the depth gauge along with the remainder of the instrument cluster. You do not need to press the "ON/OFF MODE" keypad.
The LCD will illuminate showing the depth and the type of units selected; feet (FT), meters (M), or fathoms (F). To deactivate the depth sounder, hold the "ON/OFF MODE" keypad for 4 seconds. If you press the "ON/OFF MODE keypad again the unit will be reactivated.

Depth Alarm. *Shallow mode:* If you press the "ON/OFF" MODE" keypad again the "SH" shallow depth alarm setting is displayed. This is the shallowest water that will energize the alarm. Press and hold the up or down arrow keypads to adjust the reading to the desired depth.

Depth Alarm. *Deep Mode:* By pressing the "ON/OFF MODE" keypad displays again the "DP" deep depth alarm setting. This is the deepest water that will energize the alarm.
Press and hold the "UP" or "DOWN" keypads to adjust the reading to the desired depth. When the shallow depth setting is read by the depth finder, the "SH" will flash on the LCD and the audible alarm will sound in a rapid sequence. When the deep depth setting is read by the depth finder the "DP" will flash on the LCD and the audible alarm will sound at 2 beeps per second.

Note: To fully deactivate the alarm, reset it to zero. Pressing the "ON/OFF MODE" keypad temporarily deactivates the alarm. To reactivate the alarm press the "ON/OFF MODE" keypad until the depth reading appears.

Keel Offset. By pressing the "ON/OFF MODE" keypad again displays the "KL" keel offset setting. It can be set so the depth finder shows the depth below the transducer or the depth under the keel. Press the "UP" or "DOWN" arrow keypads to adjust the reading to the desired depth no further than 19.9 feet.
An example would be if the keel bottom is 3 feet below the transducer and you desire the depth sounder to read the depth below the keel, the display should be adjusted to read 3.0 FT.

Note: Once the keel offset is programmed, the shallow and deep alarms will be energized by the depth under the keel.

Units. Pressing the "ON/OFF MODE" keypad again displays "UN" on the LCD indicating the units mode.
Press either the up or down arrow keypads to set the units desired to (FT) feet, (M) meters, or (F) fathoms. Once these units are set, they will remain the same for all modes. By pressing the "ON/OFF MODE" keypad again returns the depth finder to normal operation.

Swim Platform/Ladder

WARNING!
MAXIMUM CAPACITY OF SWIM PLATFORM 500 POUNDS 226 KG
TYPICAL LABEL SHOWN

On integrated or *optional* swim platforms you should perform periodic inspections of the swim ladder and hardware that supports the platform to insure that all connections and fittings are tight and in good condition before using it to support weight. Never dive off the swim platform. *Make sure you do not exceed the weight label attached to the swim platform or in the owner's packet.*

WARNING

AVOID SERIOUS INJURY OR DEATH!
DO NOT OPERATE THE BOAT
WITH PEOPLE ON TOP OR HOLDING ON TO
THE SWIM PLATFORM STRUCTURE OR HARDWARE.

Use the swim ladder for entering and exiting the water. Use the appropriate hand rails and ladder rungs. Be sure all body parts are clear of the ladder when folding the ladder up or down and repositioning it on the swim platform. Keep body parts clear of hinged top. Read and adhere to any written warnings posted on the dash or swim platform regarding ladder load limits.
Turn the engine off and remove the ignition keys while people are swimming near the boat, using the swim platform or the boarding ladder. Also, insist people use the ladder not the outdrive ventilation plate for entering and exiting the vessel Safety first!

Center Windshield

The center windshield should be closed and locked at all times the boat engine is running. Make sure the 2 locking latches are firmly seated in a horizontal position against the windshield framework.

WARNING

AVOID BODILY INJURY!
CLOSE AND SECURE CENTER WINDSHIELD AT ALL TIMES THE ENGINE IS RUNNING!

Cabin Door

The 2750 features a cabin entry door w/ separate screen door for cross ventilation and insect protection. Remember to close the cabin door while underway. At mooring secure the door stop to prevent the door from accidentially sliding shut.We recommend locking the door when leaving the vessel for extended periods. Use a floating key bob for the key.

Gas Grille

The optional marine gas grille uses bottled propane as a fuel similar to home units. ***Read and understand all instructions before using.***

Gas Grille-Barbecue Safety Instructions

1. The unit is designed to cook food like meat, fish or vegetables. Do not use it for any other purpose since it could be improper or dangerous.

2. Do not operate the barbecue in rough seas or while under power.

3. Do not use burning type charcoal bricketts or volcanic stones.

4. Never light the barbecue with the lid closed.

5. Use mitts or gloves when handling a hot barbecue.

6. Keep combustible material away from the barbecue.

7. Keep children away from barbecue hot parts.

8. Do not obstruct the ventilation openings of the propane tank enclosure.

9. Keep the lid clamped tight at all times except to change propane container.

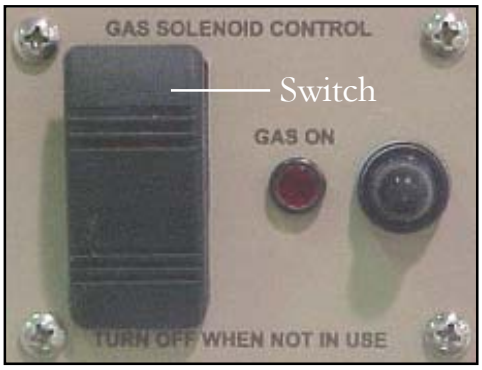
10. Always change propane tank away from any ignition source.

11. Turn off the gas supply at the propane tank after each use.

12. Do not tamper or modify any parts adjusted or sealed by the manufacturer. Call the manufacturer for service or technical questions.

13. Periodically check all components for leaks and wear.

Gas Grille Component Description

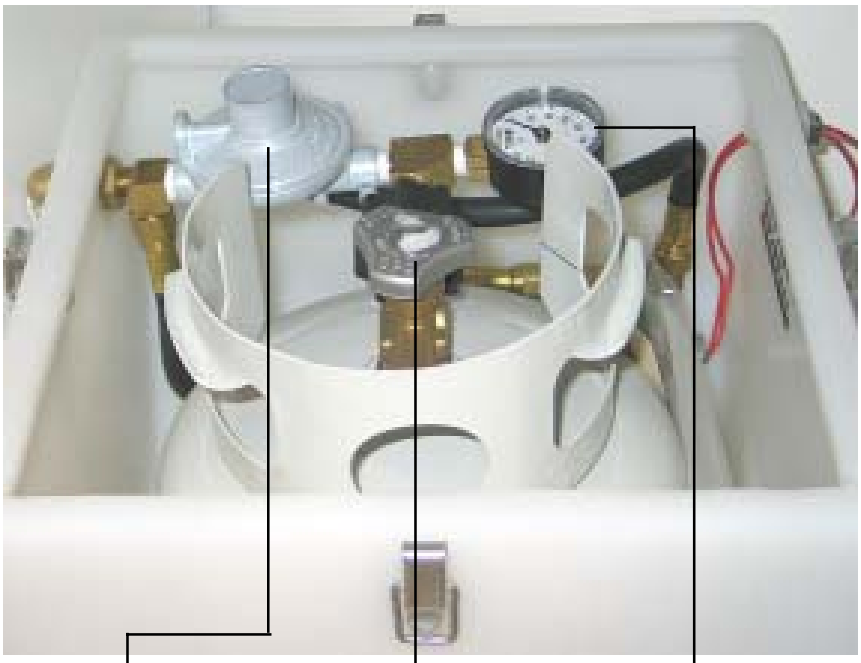


A solenoid gas valve regulates the flow of propane to the burner valve. The gas solenoid control switch regulates the opening & closing of the gas solenoid valve. With the gas solenoid switch in the "off" position there is no fuel flowing to the burner valve. In the "on" position fuel flows through the gas solenoid valve to the burner valve, which turns the grille on and off along with controlling the grille temperature.

The propane tank and all its components are secured by a boxed enclosure. It is gasketed to seal the unit and its fittings. Should a leak develop the propane gas is heavier than air and will travel to the bottom of the enclosure box where a vent will safely exit the propane via a thru-hull. Never plug the vent hole. **Secure the 4 latches at all times except for replacing the propane tank or turning the tank off .**

A low pressure gas regulator is installed with your grille package. This regulator sets the right pressure relating to the units county of use. This is a non-serviceable item and a sealed unit.

A pressure gauge shows the amount of propane left in the tank. The display reads in pounds per square inch.



The propane tank shut-off valve is at the top center of the tank and must be turned to the "off" position after each use.

WARNING

GASOLINE VAPORS ARE EXPLOSIVE!
OPEN FLAME APPLIANCES CAN IGNITE GASOLINE VAPORS. TO AVOID INJURY OR DEATH FROM EXPLOSION OR FIRE, TURN OFF ALL OPEN FLAME

WARNING

OPEN FLAME COOKING APPLIANCES CONSUME OXYGEN AND PRODUCE CARBON MONOXIDE.
TO AVOID ASPHYXIATION, OR INJURY OR DEATH FROM EXPOSURE TO CARBON MONOXIDE, MAINTAIN OPEN VENTILATION WHEN USING THESE APPLIANCES.
DO NOT USE THIS APPLIANCE FOR COMFORT HEATING.

Lighting Barbecue Grille

1. Open the barbecue lid.

2. Make sure the barbecue knob on the grille top is turned to the "off position". This is indicated by the symbol on the far right side.

3. Turn the propane tank gas valve to the "on" position.

4. Turn the burner knob to high and press the knob fully down.

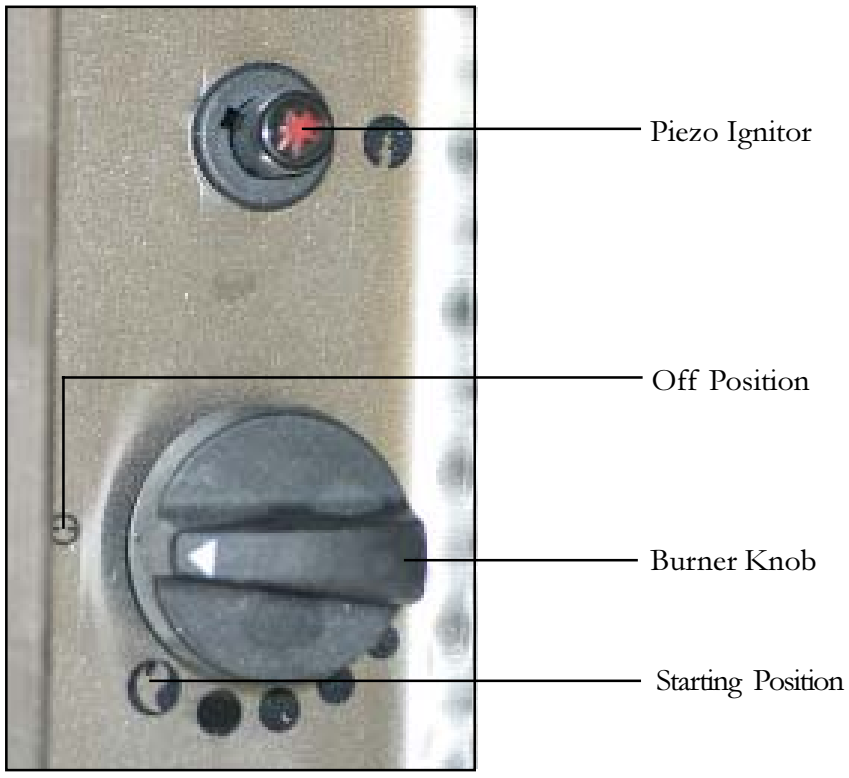
5. While holding the knob down immediately and repeatedly press the piezo ignitor until the burner lights.

6. If the burner does not light release the burner knob after 20 seconds.

7. If the burner did not light, wait until any accumulated propane has dissipated before retrying.

8. Once the burner is lit, the burner knob should be held down about 30 seconds until the thermocouple is hot enough to hold the valve open and keep the grill lit.

9. After lighting the burner, if necessary turn the burner knob to the correct temperature setting. The smaller circles are for reduced heat. The larger circles are for increased heat. Adjust to the type of product being cooked.



Gas Leaks

1. Extinguish all flames and smoking materials.

2. Turn off the barbecue knob and shut off the gas supply at the propane tank.

To determine the source of the gas leak:

1. Ventilate the propane tank storage compartment by opening the locker door.

2. With the locker well ventilated and the burner valve turned off, open the propane container valve.

3. Apply a mixture of liquid detergent and water to all connections checking for bubbles indicating a leak. If a leak is found tighten the connection and verify with soap solution as above that the leak is stopped before attempting to light the barbecue. Reinstall the propane tank enclosure top and secure all 4 latches before attempting to relight the barbecue grill.

Berth Set-up

On 2750 models, the berth cushions can be set up into a sleeper.
Start by inserting the 3 cushion support bars in the built-in berth support brackets. All bars are different lengths and fit one-way only. Make sure all 3 bars are seated.

Next, remove the port or starboard backrests. Install them as shown in the illustrations. The port backrest cushion fits in the starboard postion as shown.

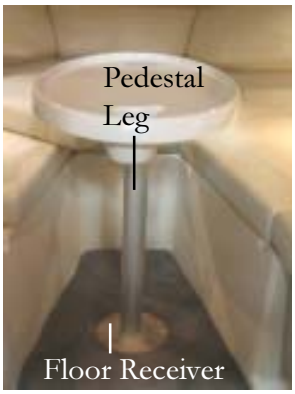
The starboard backrest cushion fits in the port position as shown. Be sure both backrests are set securely in place. Reverse the process to disassemble the berth.

CHAPTER 6

Cockpit/Berth Table

On 2700 models the fiberglass table and pedestal support are stored under the port cockpit cushion. On 2750 models the table and pedestal support are stored in the cabin under the port cushion. Use the identical set-up procedure for either model.

After locating the table parts slip the pedestal leg into the cockpit or cabin pedestal floor receiver. Make sure it is securely in place. Next turn the table upside down to accesss the table support locking mechanism. Loosen the knob. Rotate the table upright and lift it on to the pedestal support.



"Rock" the table back & forth over the table support until you feel the table bottoming out. Reach under the table to tighten the locking knob by rotating it clockwise until tight. Note: if you desire the table to rotate slightly for easier access back off the knob slightly.

BUCKET SEAT OPERATION

The bucket seat features a handle mechanism that operates multiple seat functions. The separate handles prevent the seat from rotating and sliding fore and aft during operation of the vessel. This provides the operator with a safety margin. Do not alter the seat slide mechanism. To adjust the seat slider follow the instructions and refer the illustration.

1. To adjust fore and aft seat positions, pull up on handle "A", slide seat to desired location and release the handle. The slide will lock in position.

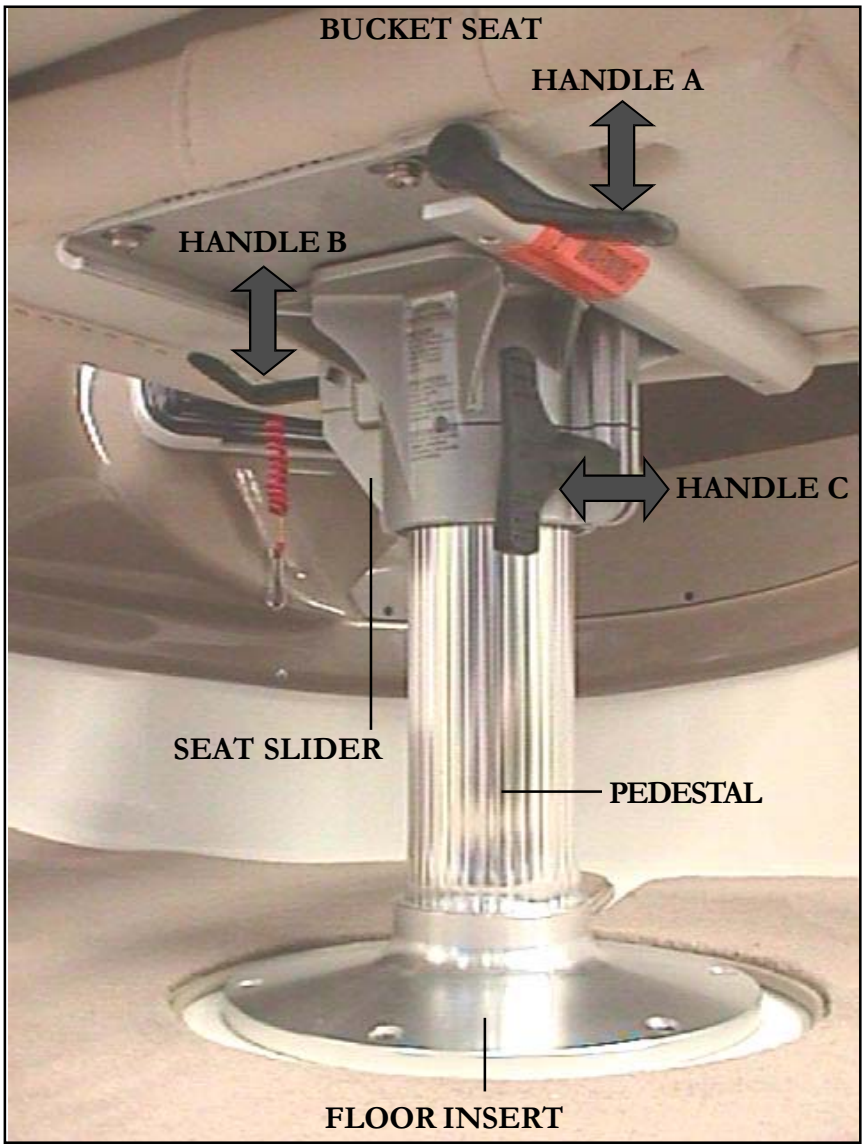
2. To rotate seat and adjust the drag control feature for rotation, pull handle "B" up to the horizontal position and release. The handle will maintain the horizontal position. The seat is now able to be rotated 360 degrees. To increase the drag on rotation, turn handle "C" clockwise to desired resistance. To decrease drag, turn handle "C" counterclockwise.

3. To lock the rotational feature, push handle "B" down and the positive quick lock feature looks for the next available locking spline.

Always use the positive lock feature when your vessel is underway.

CAUTION

TO PREVENT BODILY INJURY!
PERIODICALLY CHECK AND TIGHTEN
THE MOUNTING BOLTS
BETWEEN THE SEAT SLIDER
AND THE BUCKET SEAT BOTTOM
ALSO, CHECK THE FLOOR INSERT BOLTS.



TYPICAL BUCKET SEAT LOCK MECHANISM

CANVAS

Standard canvas includes a convertible or bimini top with boot, bows and hardware. Some models feature side and aft curtains. On bow rider models, a tonneau cover protects the bow seating area.

To install a typical *bimini* top, unzip the top boot and remove it from the bimini top. Store it for future use. Unroll the canvas and install the front canvas snaps in place. Pull one of the canvas straps aft until tight and install the clip to the eyelet. Install the other canvas strap to the other side.

Zip the windscreen to the bimini top. Then attach the windscreen to the windshield snaps. It may be necessary to unzip a portion of it to access the snaps. Install the port and starboard side curtains. They are marked for easy identification. If not, a visual inspection will indicate their side. Install the aft curtain to the bimini top rear section and zip it in place. It is a good idea to work out of the boat by fastening one side of the aft curtain and working your way out of the boat. Remember to take down the canvas above idle speeds. Make sure each canvas piece is dry especially the clear window glass material. ***Roll*** all canvas parts before stowing them. Folding canvas parts could permanently damage them.

Convertible tops follow the same basic installation process.

On bow rider models install tonneau cover to snaps and lower center windshield. Install pole in canvas receiver and tighten pole thrum screw.

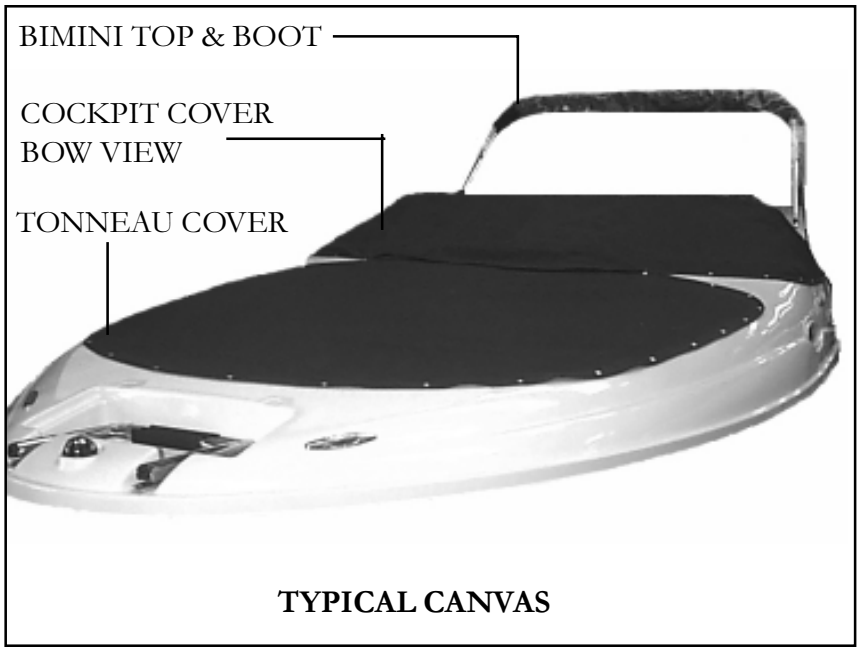
CAUTION

TO PREVENT BODILY INJURY AND PROPERTY DAMAGE,DO NOT TOW BOAT WITH CANVAS UP. TOW BOAT WITH CANVAS DOWN AND STORED IN THE COCKPIT. FOR WATER CRUISE USE, PLACE THE BIMINI OR CONVERTIBLE TOP IN THE CRUISE POSITION.

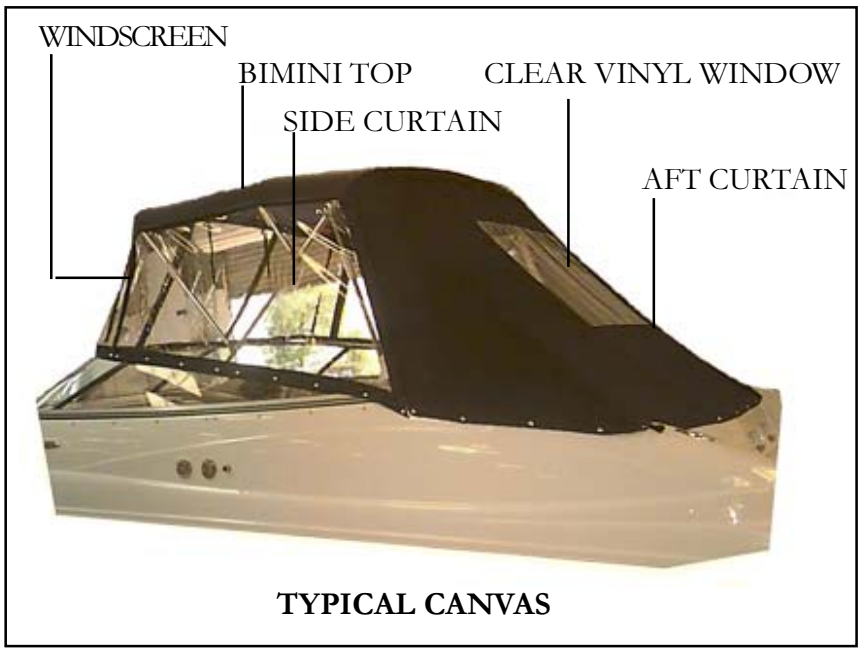
2700 BIMINI TOP W/ BOWS

Cockpit Cover

The *optional* cockpit cover installs over the windshield and snaps to the deck. To install the cockpit cover, note that on the bow end of the cover there is a seam on the inside which separates the port and starboard sides. Align this seam with the center snap below the windshield. Complete snapping the canvas to the outside and then down each gunnel to admidships. Your boat may use several cockpit poles. Their purpose is to keep the canvas tight and water out of the interior. Notice on the underside of the cover there are areas of reinforced canvas material. These are for the cockpit cover poles. Each pole is adjustable by opening it to the desired length and tightening the thumb screw. You may find it helpful to mark the poles so you can install the poles in the same spot each time. Continue to snap the cockpit cover to the deck snaps. When you reach the rear corner leave enough room to allow a safe exit at the swim platform.



TYPICAL CANVAS



TYPICAL CANVAS

Aft Sunshade

The *optional* aft sunshade is an extension of the bimini top to provide increased cockpit coverage and protection from the sun. It attaches at the rear of the bimini top with a separate bow and uses the bimini top-aft curtain zipper.
To reattach the optional aft curtain pull the pins on the aft sunshade bow and store the assembly. Attach the aft curtain.

WAKESPORT TOWER

The aluminum wakesport tower option comes with a sunshade and folds to aid in bridge clearance. Optional wakeboard racks attach to each side of the tower.

To lower the wakesport tower it is easier when one person holds the aft aluminum framework while another person unfastens the hardware. Simply unscrew the knobs one at a time and remove the tower arm. Use the same process on both sides. With the tower arms removed lower the tower until it fits in the cradles. Fasten each side with one knob. This will lock the unit down in the low bridge clearance position. To completely remove the wakesport tower from the boat unfasten the front knobs as well as the rear ones. Be careful with the tower once the knobs are removed since it could become unstable. It may require more people to lower it safely from the boat. See the illustrations below.

Removable Arm w/ Knobs

Lowering Tower Into Cradle

Tower Seated In Cradle w/ Knobs

CHAPTER 6

Volvo Neutra-Salt System

Neutra-Salt Engine Flushing System is available as an option on Volvo gasoline engines only. It's purpose is to flush salt deposits that develop in the engine's cooling system. It is intended for engines that operate in brackish or salt water areas only. The system is ***not*** intended for fresh water use.

CAUTION

THE NEUTRA-SALT SOLUTION WILL FREEZE.
IF FREEZING CONDITIONS ARE POSSIBLE,
DRAIN THE ENTIRE SYSTEM.

The Neutra-Salt solution leaves a corrosion inhibiting coating on all metal engine parts. The solution travels through the engine via a solenoid (after a rocker switch is activated) and a set of connecting hoses. The manufacturer recommends using the system at the end of the boating outing. Extra solution (Volvo # 41103103 available in quarts and gallons)should be available from your Regal dealer.

FILL & TEST SYSTEM

1. Pour the quart bottle of Neutra-Salt concentrate into the reservior.Wear protective eye-wear & gloves since the concentrate may cause an eye irritation. In case of contact, flush eyes throughly with water for 15 minutes.
2. Mark the fluid level on the reservoir. To prevent hearing loss, avoid prolonged exposure to the audible alarm on the engine, particularly in confined spaces. The alarm can reach 120 decibles.
3. Re-connect the power supply.
4. Connect water supply (flushette) so that the engine can be run.
5. Start the engine. Run at idle.

6. Hold the rocker switch on for 45 seconds. Turn the engine off and then release the switch.
7. Check the reservoir, the fluid level should have dropped 1/4".

If the reservoir does not drop 1/4" it may be necessary to repeat steps 1-6. Run the engine at 1500-2000 rpm"s to help begin the fluid flow. For normal operation, run engine at idle.

8. If the fluid is still not flowing from the reservoir, check as follows.
a. Hoses for knicks and leaking clamps.
b. Check the vent hole in the reservoir cap for blockage.
c. Check that the solenoid opens when the switch is on and key is on run.
d. Check the fuse.
e. Check the solenoid connection.
f. Check for a secure ground connection.

Cosmetic Care & Maintenance

COSMETIC CARE

This section covers the care and maintenance of your Regal boat. Many cosmetic care topics including exterior hardware, upholstery, fiberglass and canvas are described. Also, major equipment and systems are covered. As always, refer to the owner's information pouch and the manufacturer's owner's manual for detailed procedures.

Upholstery

Cockpit and interior vinyl require periodic cleaning to maintain a neat appearance and to prevent the build up of dirt and contaminants that may stain and reduce the vinyl life if they are not removed. The frequency of cleaning depends on the amount of use and conditions to which the vinyl is subjected.

Most common stains can be cleaned using warm, soapy water and clear rinses. Scrubbing with a soft bristle brush will help loosen soiled material from embossed surfaces and under welting. If the stains are not removed with the above method use a mild cleaner such as Fantastic. This cleaner should be used only as needed and not the normal means.

With more stubborn stains, rubbing alcohol or mineral spirits may be tried cautiously. Widespread solvent use can severely damage or discolor vinyl. Try to remove stains immediately before they have a chance to penetrate the surface of the vinyl.

Powdered abrasives, steel wool, or industrial strength cleaners are not recommended for cleaning our vinyl. Lacquer solvents will cause immediate damage. Dilute chlorine bleach before using. Do not wax the vinyl as it may cause cracking. Always wear protective gloves and make sure there is sufficient ventilation when cleaning vinyl. Wear eye protection.

Remember that suntan oil will damage vinyl. Use suntan lotion instead of suntan oil. Exposure to the sun is a natural enemy of vinyl upholstery. For maximum life, keep the vessel covered with a cockpit cover when not in use.

Carpet

Use approved cleaners on carpet. Always try on a test area first. Many spots and spills can be removed using a cleaner combined with a clean, white terry towel. Try not to soak an area excessively and do not use solvents because most interior carpet is rubber backed and glued in place. Solvents and abrasives will break down the backing and fibers.

Plastics

Use plastic cleaners and polishes recommended for marine use only. Use proper applicators. Read all instructions carefully. Test the product in a small area first. Use a soft rag and always rinse the surface with water. Ammonia based cleaners and abrasives will damage plastic parts.

NOTICE

NEVER CLEAN PLASTIC SURFACES WITH A DRY CLOTH OR GLASS CLEANING SOLUTIONS CONTAINING AMMONIA. NEVER USE SOLVENTS OR WIPE WITH ABRASIVES

Cosmetic Care & Maintenance

Interior Fabrics

Clean flat good interior fabrics with dry cleaning fluid style cleaners approved for use with soft fabrics. Allow adequate ventilation and follow the label instructions carefully. Use a soft cleanser with feldspar to clean stubborn marks or stains on wallpaper. Normal interior vinyl such as the headliner and head need a mild soap and water solution. Rinse immediately with clean water and wipe dry. Always test an area with a cleaner before applying it to a larger area.

Fiberglass & Gelcoat

CAUTION

AVOID BODILY INJURY!
WAXED GELCOAT SURFACES
CAN BE VERY SLIPPERY.
DO NOT WAX NORMALLY USED AREAS
OF THE DECK, LINER, OR GUNWALES.
DO NOT WAX ANY TEXTURED
OR NONSKID SURFACES
SUCH AS FLOORS, WALKWAYS,
STEPS, LADDERS OR SWIM PLATFORMS.

Routine maintenance is the only practical way to keep the surface of your boat looking shiny and new. Most objects left outdoors will gradually deteriorate from exposure to the sun, water, dust and pollution. Such outdoor exposure can cause your boat's gelcoated surface to change or fade. Darker colors tend to fade more rapidly than lighter colors because they absorb more of the sun's rays (ultraviolet and infrared).

Basic maintenance includes monthly washing of the boat's surface to remove normal accumulation of soil and stain.

Use a mild detergent such as dishwasher powder or liquid. Do not use automatic dishwasher detergent. Avoid any kind of alkaline cleaners such as trisodium phosphate (TSP), abrasives, bleaches and ammonia. For best results use cleaners that are recommended for fiberglass.

NOTICE

WIRE BRUSHES, SCOURING PADS, OR OTHER ABRASIVE TYPE MATERIALS AND SOLUTIONS SHOULD NEVER BE USED ON THE HULL OR DECK OF YOUR BOAT. THEY CREATE SMALL SCRATCH MARKS THAT WILL COLLECT MARINE GROWTH AND OTHER FOREIGN MATERIALS.

It is recommended that you wax the gelcoat surface twice yearly to prevent loss of gloss and to protect the finish. Use only waxes for fiberglass and follow the label instructions. Apply a 3' x 3' section at a time using clean applicator cloths or a buffing bonnet. When a haze develops, use a power buffer at low speeds (1200-2000 rpm) to remove the haze. Keep the buffer moving to avoid heat buildup. The power buffer is very efficient at removing contaminants from gelcoat. Never wax gelcoat in the direct sun.

When the washing and waxing as recommended does not restore the shine it may be necessary to use a fine rubbing compound. Do not apply rubbing compound in direct sunlight. A power buffer at low speed does an excellent job to remove impurities from the gel coat that cause dulling. Use light pressure and keep the buffer moving. Re-wax after compounding to buff the surface.

"Hairline cracks" or "spider webbing" could develop in the gelcoat surface of a hull or deck. This can be caused by impact or other factors. Small air pockets or gouges may also occur through **normal**

wear. These do not affect the strength of the hull or deck and can be repaired by yourself, a marine professional or a Regal dealer.
The affected area should be chipped or sanded away and a thin layer of color matched gelcoat applied. This layer is then sanded smooth and buffed to its original luster.
Most minor scratches, nicks, and dents can be removed by compounding the surface. Marine type compounds can be found at most auto body supply stores. Specify a number 25 which is a coarser compound up to a number 55 being less coarse. Various glazes and polishes are available as needed. Ask your marine professional or Regal dealer for more information. Fiberglass hulls are strong but they can be damaged. A fiberglass hull has virtually no internal stresses. Thus when a part is broken or punctured, the rest of the hull retains its original shape. A severe blow will either be absorbed or result in a definite localized break. A break of this nature should be checked and repaired by a marine professional or a Regal dealer.

Minor Repairs

You will need the following materials for minor repairs:

- Gelcoat
- Clear Liquid Catalyst
- Putty Knife
- Razor Blade
- Fine Sandpaper (400,600,1000)
- Wax Paper (to cover repair area)

WARNING

AVOID BODILY INJURY!
GELCOAT & FIBERGLASS RESIN ARE FLAMMABLE
WORK IN A WELL VENTILATED AREA FREE FROM
OPEN FLAMES. DO NOT SMOKE!

For minor repairs refer to the following procedure:

1. Clean the area to be repaired and get rid of any wax or grease residues.

2. Clean out scratches, chips, and nicks.

3. Sand area to be repaired so gelcoat will bond.

4. In a separate container, measure only the amount of gelcoat you will need. Mix a ratio of 2% ratio of catalyst to the amount of gelcoat being used (a spoonful of gelcoat will require only a drop or two of catalyst). Do not pour any unused portions of the gelcoat/catalyst mixture back into either original container.

5. Apply gelcoat to area leaving a slight lift above the surface.

6. Cover the area with wax paper. It will help the mixture to set up faster.

7. Remove wax paper and shave off any extra gelcoat with a razor blade.

8. After the area is shaved smooth, start with the 400, 600, and finally 1000 grit sand papers.

9. Buff the area with compound, polish and a finish wax. You may notice a difference between the repaired area and the original fin ish due to the natural weathering process.

Canvas

Boat canvas is in most cases subjected to more severe punishment than practically any other type of material. Moisture, dirt and chemicals from industrial fallout, heat, ultraviolet rays and salt water are all factors which accelerate the deterioration of your boat canvas.

These elements can cause serious damage if left unchecked.
The boat top and other canvas supplied on your Regal boat are manufactured from top quality materials to provide you with years of trouble free service. The following information on the care, cleaning and proper storage of the fabrics and fasteners that make up your marine canvas is being provided to help you maintain the appearance and ease of operation.
Sunbrella is used on most Regal tops, aft curtains, camper enclosures, bow tonneaus and cockpit covers. Sunbrella is a woven fabric made from 100% solution dyed acrylic fiber. It is color fast and will withstand long term exposure to the sun (ultraviolet rays) without excessive fading.
Sunbrella is a woven fabric. Even though it is treated with water repellency some "misting" through the fabric is typical. With new canvas, the greatest potential for leakage is through the sewn seams. Because Sunbrella and the long term thread used is synthetic, the holes created by sewing will not swell up and seal when exposed to water as cotton does. Usually the movement of the fabric in use will move the fibers enough to seal the holes. You may apply Apseal or Uniseal to the seams to speed up this process.
When the canvas is new, the fit will normally be tight. It is designed this way because Sunbrella stretches as it ages, The initial tight fit allows for a suitable fit for the life of the canvas. The Sunbrella fit will vary slightly in the heat, cold, and rain.

Sunbrella Cleaning Instructions

Sunbrella should be cleaned regularly before substances such as dirt, roof particles, etc., are allowed to accumulate on and become embedded in the fabric. The fabric can be cleaned without being removed from the boat. Simply brush off any loose dirt, hose down, and clean with a mild solution of natural soap in lukewarm water. Rinse thoroughly to remove soap. DO NOT USE DETERGENTS! Allow to air dry.
For heavily soiled fabric, remove the top from the frame.

Soak the fabric in a solution that has been mixed to the following proportions.: 1/2 cup of Clorox bleach and 1/4 cup of Ivory or Lux soap (liquid or soap) per each gallon of lukewarm water. Allow the fabric to soak until the bleach has killed the mildew and the stains can be brushed out with a common kitchen scrub brush. Rinse the fabric thoroughly in cold water to remove all the soap. This may require several rinsings. Incomplete rinsing can cause deterioration of sewing threads and prohibit the fabric from being properly retreated. Allow the fabric to dry completely. **DO NOT STEAM PRESS OR DRY IN AN ELECTRIC OR GAS DRYER!** Excessive heat can damage and shrink the fabric since it is heat sensitive.

This method of cleaning may remove part of the water and stain repellent that was applied to the fabric during its manufacture. It is recommended to retreat with such water repellency products as Apseal and Uniseal. We do not recommend any wax based treatments such as Thompson's Water Seal or any of the silicone products such as SC-15 or Aqua-Tite. Wax based products prevent the fabric from breathing, and encourage mildew growth while the silicone products interact with the original fluorocarbon finish and seem to cause a rapid loss of water repellency. Scotchguard has not been found to be very effective for restoring water repellent to Sunbrella. It seems to work well in the short run, but doesn't maintain it's performance very long.

Clear Vinyl, Zipper & Snap Care

Never store canvas wet or in an unventilated, moist area. Always roll the canvas instead of folding. This is of particular importance on side curtains or any other part with the clear vinyl "glass". Roll the top carefully around the bows and cover with the storage boot provided.

The clear vinyl "glass" used in side curtains, aft curtains, visors, and camper enclosures is very susceptible to heat and cold. Keep vinyl curtains from touching metal tubing to minimize burning the vinyl.

If the boat is stored with top, side curtains and aft curtain in place, heat build up inside the boat may discolor the vinyl.

To clean the clear "vinyl" glass, use a solution of Ivory or Lux soap,

liquid or flakes, and lukewarm water. Allow to air dry. Never use any type of abrasive cleaner as it will scratch the "vinyl" glass. There are many cleaners and scratch removers on the market specifically for clear vinyl. Handle the clear curtains carefully. They are soft and prone to scratching.

Canvas parts are designed with zippers. When zippers are new they can be a little difficult to use. Zip carefully without forcing the zipper or the material. They will loosen with use. A zipper lubricant may be used to help new zippers as well as maintaining used ones. The most vulnerable part of the zipper is the starts. Use care when starting the zipper.

Canvas snap fasteners should be unsnapped as close to the button as possible. Never remove canvas by pulling roughly on the edge of the material. This can damage the canvas as well as the fasteners. Use petroleum jelly on snaps to keep them from developing corrosion especially in harsh environments.

Metal

Keep all stainless steel and other metal parts rinsed and wiped dry. To maintain their finish annually polish the stainless steel and other bright works at least annually. Use commercially available metal products and read the labels carefully before use. Refer to the flyer in the owners information pouch. Most marinas and boating retail outlets carry metal care products.

Hull Bottom

Never use wire brushes or highly abrasive scouring pads on your hull bottom. It could damage the gel coat surface or the bottom paint. The bottom of your boat needs to be clean since the build up of natural coatings from water or marine life can potentially create drag and affect your boat's performance. Contact a marine professional or Regal dealer for more information.

CHAPTER 7

FREQUENT STAINS/CLEAN-UP STEPS	1	2	3
Coffee, Tea, Chocolate	B		
Permanent Marker*	E	B	C
Household Dirt	A	B	
Grease	D	B	
Ketchup, Tomato Products	A	B	
Latex Paint	A	B	
Oil Base Paint	D	B	
Mustard	A	B	C
Suntan Oil	A	B	
Asphalt/Road Tar	D	B	
Crayon	D	B	
Engine Oil	B		
Spray Paint	B		
Chewing Gum	D	A	
Shoe Polish*	D	B	
Ballpoint Pen*	E	B	A
Lipstick	A	B	
Eyeshadow	E	B	
Mildew*	C	B	A
Wet Leaves *	C	B	A

A= Soft brush; warm soapy water/rinse/ dry

B= Fantastik cleaner

C= One tablespoon ammonia, 1/4 cup of hydrogen peroxide, 3/4 cup of warm water/ rinse/dry

D= Scrape off residue (use ice to lift gum)

E= Denatured alcohol/rinse/dry

* These products contain dyes which leave permanent stains.

Gas Barbecue Grille

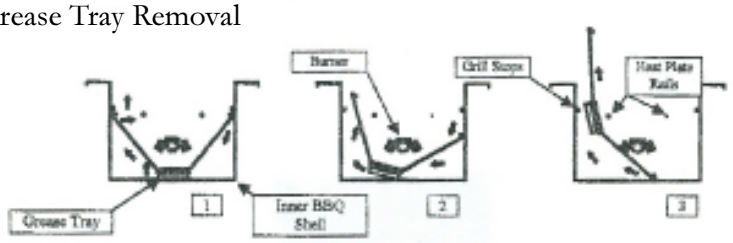
The grille uses stainless steel as the main material. Stainless steel will bronze when heated to a high temperature. The original shine can be restored with 3M Marine Metal Restorer & Polish available at barbecue retail outlets.

If your barbecue is stained by salt water, use a fine Scotch-Brite pad made by 3M Company and rub in the same direction as the grain of the stainless steel. Do not use a steel SOS pad. It will contaminate the stainless steel material and cause the barbecue to stain. A bronze pad may also be used.

To aid in the ease of cleaning your barbecue the grease tray/heat shield assembly can be removed. This should be done with the barbecue cold. Once removed grease and debris can be removed from the grease tray/ heat shield assembly by washing with any household cleaner, or simply wipe off. The inside of the barbecue can be cleaned with household cleaners, but care should be taken not to block any of the burner ports with cleaner. Reinstall the grease tray and heat shield before use. Strong cleaners should not be used on the control panel.

Call for assistance at 1-800-663-8515.

Grease Tray Removal



Grease Tray Installation

CHAPTER 7

MAINTENANCE

Engine

Each engine package is unique and quite complex. A select portion of the maintenance items are covered in this chapter. Many times because of the advanced ignition and fuel injection systems used on marine engines it is best to use trained marine professionals. For more detailed information, refer to the manufacturer's engine owner's manual or call your closest Regal dealer.

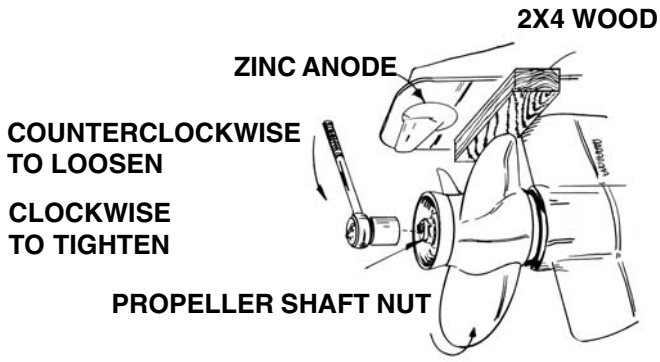
Stern Drive

The stern drive unit should be checked before each outing. Tilt up the drive and check for any debris around the intake and any fish line tangled in the propeller. Check your engine manual for stern drive maintenance schedules.

Propellers

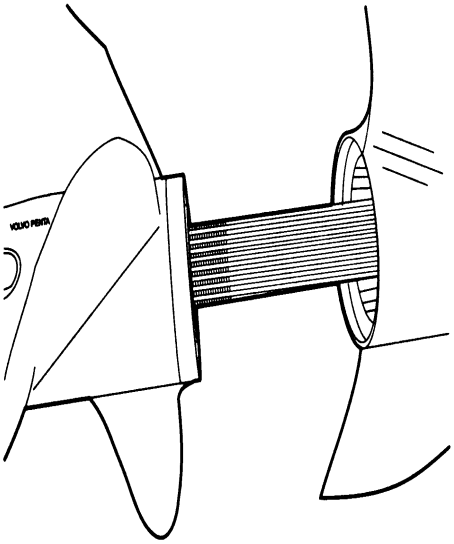
Out-of-balance or nicked props will effect performance or cause vibration. Damaged props should be replaced, but those that are chipped or bent can usually be reconditioned by a marine dealer or a propeller repair facility. When cruising, consider carrying a spare set of props on board because many marinas do not carry a full inventory of replacement propellers. Refer to the manufacturer's engine manual for appropriate stern drive and inboard propeller replacement.
Be sure to make a note of the propeller diameter and pitch while the vessel is in dry dock. They are pressed into the prop for easy reading. In an emergency an aluminum propeller blade can be straightened by laying the propeller blade on a 2 x 4 and hammering the bent portion of the blade until straight. This procedure will assist the operator in reaching port so he can have the propeller repitched.

It is advantageous to carry the needed tools to change propellers. Use the following procedure to remove ***single*** stern drive propellers.
This method provides a safety margin from sharp propeller blades especially those with stainless steel propellers. The 2 x 4 when laid across the ventilation plate allows safe removal of propeller. With ***dual*** propeller units you may need to add a shim to the 2 x 4 to remove the propeller safely. Some of these units use 2 locknuts, one for each propeller. Below are drawings showing selected propeller shaft hardware. See the engine manufacturer's owners manual for further information.

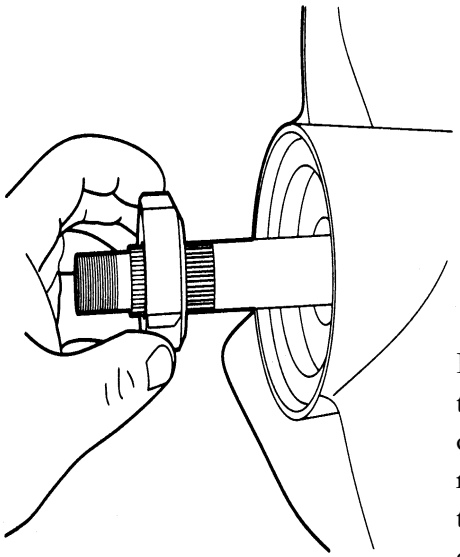


TYPICAL PROPELLER CHANGING

VOLVO DUO PROP INSTALLATION

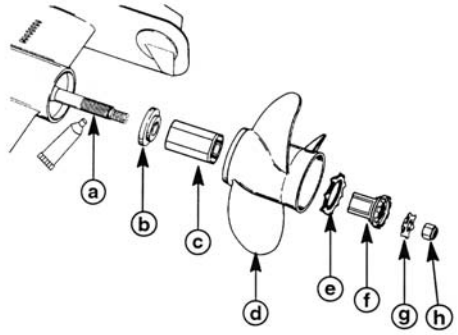


Coat both shafts with marine grease. Place the remote control in forward position to lock shafts.
Install the front propeller.



Install propeller nut. Tighten to 45 ft. lbs. Make sure the chamfered edge of the prop nut is facing forward. Failure to install prop nut correctly could result in loss of prop or damage to lower unit.

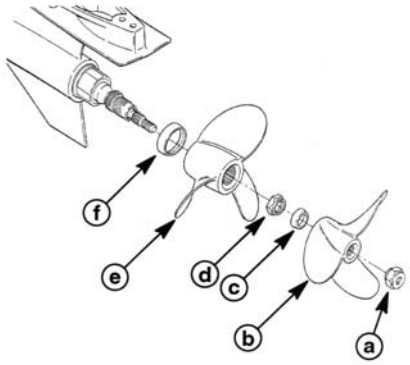
MERCRUISER ALPHA & BRAVO ONE



Alpha One and Bravo One

- **a** - Apply Lubricant on Propeller Shaft Splines
- **b** - Forward Thrust Hub
- **c** - Flo-Torque Drive Hub
- **d** - Propeller
- **e** - Continuity Washer
- **f** - Drive Sleeve Adapter
- **g** - Tab Washer
- **h** - Locknut

MERCRUISER BRAVO THREE



Bravo Three

- **a** - Rear Propeller Locknut
- **b** - Rear Propeller
- **c** - Rear Propeller Thrust Hub
- **d** - Front Propeller Locknut
- **e** - Front Propeller
- **f** - Front Propeller Thrust Hub

CHAPTER 7

Steering

Your boat features rack or rotary style steering systems that features a cable with assistance through the engine power steering pump. As you turn the wheel the force is applied through the system to a hydraulic cylinder attached at the engine rear and attached through the engine power steering pump hoses.

With the engine running, check the engine power steering pump levels before each outing. Add the appropriate power steering fluid. Periodically inspect the entire steering system for tightness and signs of wear and leaks including the steering wheel. Lubricate the steering shaft at the engine. Refer to the manufacturer's engine manual in the owner's pouch for additional information along with the maintenance chart in this chapter.

CAUTION

AVOID PERSONAL INJURY AND PROPERTY DAMAGE!
ABRUPT TURNS ABOVE 30 M.P.H. MAY RESULT
IN LOSS OF CONTROL.
STEERING RESPONSE AT HIGH SPEEDS
CAN BE VERY SUDDEN.
ABRUPT TURNS MAY CAUSE YOU
TO CROSS YOUR OWN WAKE.
JUMPING A WAKE, SUDDEN TURNS, AND INCREASES
OR DECREASES IN SPEEDS MAY BE DANGEROUS.
THE OPERATOR MUST MAKE SURE THAT ALL
PASSENGERS ARE SEATED SECURELY
BEFORE MAKING SPEED CHANGES.

Battery

Frequently check your battery terminals for corrosion buildup. If you find a greenish, powdery substance, remove the cable connections and

WARNING

TO PREVENT BODILY INJURY!
WEAR GOGGLES, RUBBER GLOVES
AND A PROTECTIVE APRON
WHEN WORKING WITH A BATTERY.
BATTERY ELECTROLYTE CAUSES SEVERE EYE
DAMAGE AND SKIN BURNS.
IN CASE OF SPILLAGE, WASH AREA WITH
A SOLUTION OF BAKING SODA AND WATER.

clean both the both the terminals and the connectors with a wire brush. When the cleaning is finished reconnect the battery cables and coat the terminal with an approved grease or petroleum jelly to help prevent further corrosion. Check the electrolyte level at least every 30 days, more often in hot weather. The level should be maintained between the top of the battery plates and the bottom of the fill cap opening. Add *distilled* water as needed after charging the batteries or periodically as needed. Do not overfill because sulfuric acid could run over and cause burns or an explosion.

WARNING

TO PREVENT BODILY INJURY!
BATTERIES CONTAIN SULFURIC ACID (POISON)
WHICH ALSO CAN CAUSE BURNS.
AVOID CONTACT WITH THE SKIN, EYES & CLOTHING.
IF CONTACTED, FLUSH WITH WATER AT LEAST 15
MINUTES. IF SWALLOWED, DRINK LARGE AMOUNTS
OF WATER OR MILK. FOLLOW UP WITH MILK OF
MAGNESIA, BEATEN EGG OR VEGETABLE OIL. GET
MEDICAL ATTENTION IMMEDIATELY!

Batteries should be charged outside the boat. Do not smoke or bring flames near a battery that is being or has recently been charged. The hydrogen gas generated by battery charging is highly explosive.
Set batteries on a block of wood rather than concrete since this procedure will help the batteries from losing their charge.
Do not allow a metal object or loose wires to spark across battery posts while working close to the battery. Contact across terminals will cause a short circuit and electrical burns or personal injury may result.
Tighten all battery connectors securely. Check their tightness by pulling on the connectors. They should not move from their tightened position.
Be sure to reinstall the positive boot over the battery terminal after tightening the battery post connection. While using the boat, use the volt meters to monitor the charge level of each battery bank. Monitor the charge with the engines turned off (static condition).
The engine alternators recharge the batteries. A fully charged battery will indicate between 12.3 and 12.6 volts on the voltmeter. Readings below this could indicate a dead battery cell or a charging system malfunction which should be checked by a marine professional.

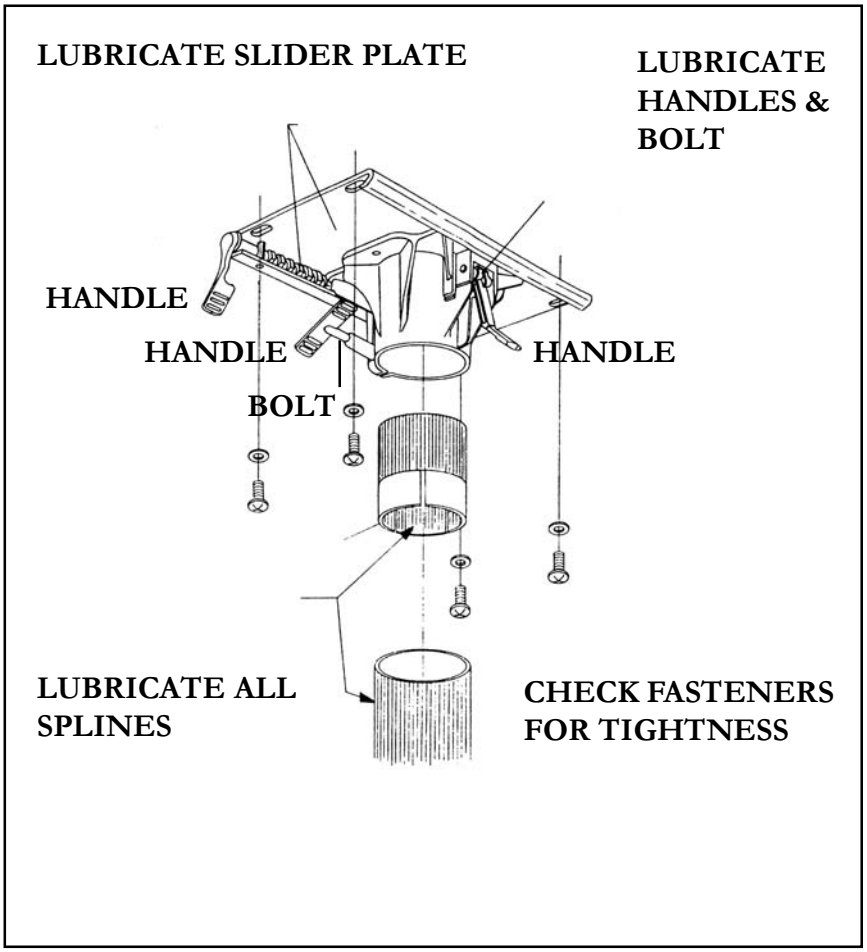
Remote Control

The remote controls at the dash control box and the cable attachment at the engine should be tight and shift without binding.
Shift and throttle controls at both the engine and helm areas must be checked on a periodic basis. At the engine end, make sure all control cable hardware is tight and control cable brackets are secure. An application of silicone spray on the cable ends periodically will keep control cables working freely and fights corrosion. At the helm end check to make sure the control box hardware is tightly secured. Contact a marine professional or Regal dealer for further assistance.

Seating

The bucket seat slider needs periodic inspection and maintenance. Loosen the swivel knob located on the slider and pull the slider off the pedestal. Inspect all fasteners and metal for fatigue. Lubricate the points shown in the illustration with a marine type grease.

BUCKET SEAT SLIDER MAINTENANCE

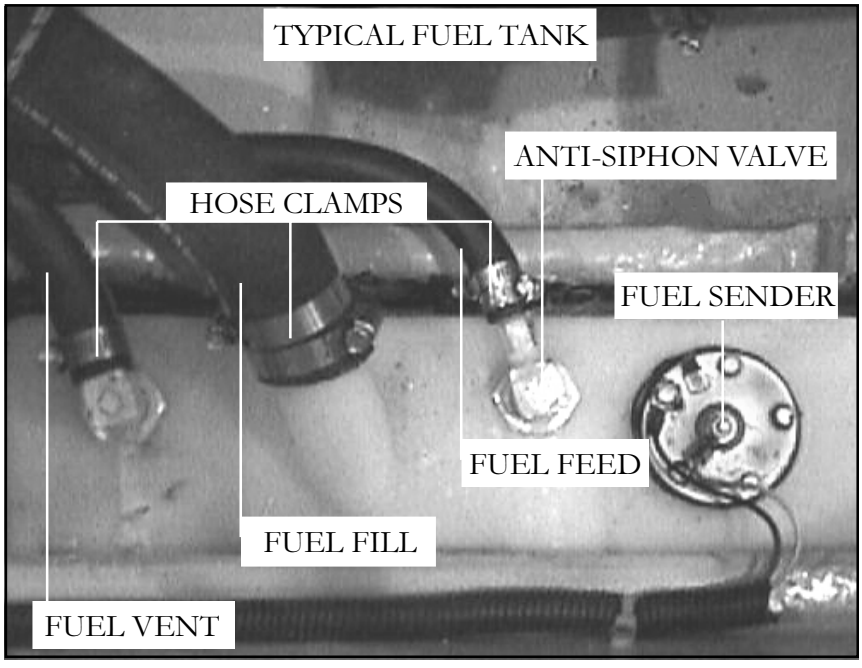


Bilge Pump

The bilge pump is usually installed in the engine compartment just below the engine front. Check for foreign materials stuck in the strainer area or discharge hose.
Check all clamps and electrical connections for tightness. A quick check of the bilge pump automatic float switch is afforded by lifting up on the float and listening for the pump operating. Look around the float area for foreign debris and remove as necessary.

Fuel Tank & Fittings

Periodically inspect the fuel tank components for loose clamps at the vent, fill and feed locations. Examine each hose for signs of deterioration and leakage. Check the fuel sender for loose bolts, nuts, and leaks at all areas of contact. Also, inspect the fuel tank for signs of leakage or abrasion. Tighten all components as needed.

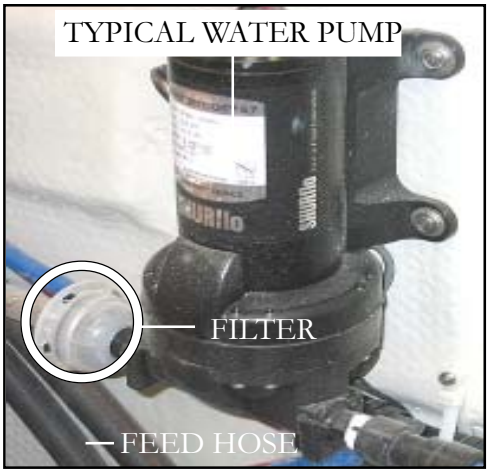


Do not remove the spring and ball assembly in the anti-siphon valve. It can be cleaned with compressed air. Should the component be faulty (normally a fuel surge problem at mid to high speed ranges) replace it. Check the fuel fill pipe hose connection at the deck. Normally, there is an access plate which can be removed for inspection. Make sure the black ground wire is tightly secured. For further information, contact your closest Regal dealer or marine professional.

Chemical Toilet/ Pump Out Fittings

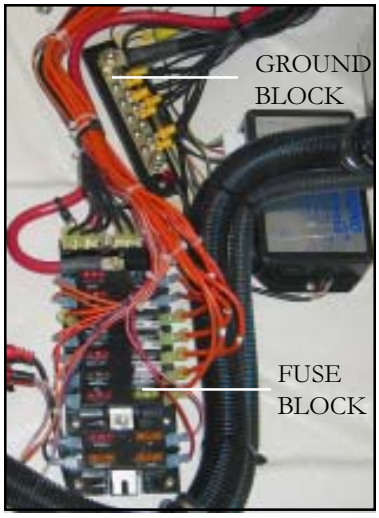
This self-contained unit requires periodic rinsing with soap and water. Keep the unit flushed out as needed.
Vessels with the ***optional*** pump out fittings need to run fresh water through the hose to keep debris from clinging to the hose inside surfaces after each pump out

Fresh Water System



Inspect the fresh water system hoses and fittings periodically. A sign of a water leak is the pressure water pump running intermittently with the faucet off. There is a fresh water filter located on the pressure water pump. Clean the element of debris and deposits as needed. Reassemble and perform a system leak check. For information purposes there is a pressure pump cutout switch mounted on the water pump. It controls the water system line pressure. When the system reaches normal pressure the switch cuts out until a water demand resumes.

Fuse Panel



The fuse panel is located under the dash and can be accessed on the cockpit side of the helm. Be sure to carry extra fuses with all the amperages. When a fuse "blows" determine the cause before replacing the fuse. Never replace with a higher amperage fuse since the equipment, wiring or even worse a fire could develop due to an overload.

This inspection area also allows you to access wiring harness connections and the steering rack nut. Refer to the illustration for more information.

Cosmetic Care & Maintenance

Stereo

The stereo requires little maintenance. Keep the cover closed whenever possible as it protects the unit from water, dirt and ultraviolet damage. When washing the interior, do not discharge water directly at the cover or the stereo unit. Possible damage will result. As with any CD unit clean your CD's to keep them from skipping. This process also aids in keeping dust out of the unit. For further information, refer to your stereo owner's manual located in the pouch.

Carbon Monoxide Detector

On selected models, carbon monoxide detectors help protect you from carbon monoxide poisoning (CO). We strongly recommend that you fully acquaint yourself with the total operation of the CO detector since it does measure accumulated CO levels. Normal maintenance should include frequent checking for the green power light glowing with the warning indicator and audible horn off.
The detector should be returned to the manufacturer each year for recertification. Refer to the owner's pouch for more information.

DANGER

TO PREVENT DEATH AND OR BODILY INJURY DUE TO CARBON MONOXIDE POISONING!
DO NOT TURN OFF THE BATTERY SWITCH WHILE THE BOAT IS MOORED, DOCKED OR IN OPERATION.
THE CO DETECTOR CAN NOT OPERATE WITH THE BATTERY SWITCH OFF.

Automatic Fire Extinguisher

Vessels with the automatic fire extinguisher system should check the halon unit for tightness at the engine compartment monthly. At that time the unit itself should be weighed to ensure it is full. If the green dash indicator light is not on when the key is in the ignition position there is a system malfunction that must be investigated immediately. Refer to the manual in the owner's pouch.

Blower

Check the blower hoses to ensure they are fastened in the bilge properly and there are no holes in them. The hose connected to the blower needs to be 3/4 down in the bilge to evacuate fumes properly. All vents need to be checked for debris.
Make sure the blower motor is securely fastened and all hose clamps and or tie wraps are tight. Also, check the electrical connectors for tightness.

Electrolysis Protection

Sacrificial zinc anodes usually found on the outdrive housing, trim cylinders or propshaft to protect softer metals exposed to the water. Electrolysis attacks the least noble metals first. Because zinc is a less noble metal, it will decompose before other metals. Check these zinc anodes periodically and have them replaced when they are 50% gone. Zinc is also used to protect metal that is exposed to saltwater. The salt causes a galvanic action that decomposes metals.

Zinc anodes in saltwater need to be checked more frequently. If the anodes seem to be requiring frequent replacement there may be a boat emitting a shore power leak into the water taxing the anodes. This is especially possible around a marina environment. If this is the case contact the marina personnel since the current in the water can be measured by a device. Refer to the engine manufacturer's manual for exact location and detailed information regarding anodes. Outdrive damage due to neglecting anode inspection service is not covered under the warranty.

CHAPTER 7

VOLVO MAINTENANCE GUIDE

FUNCTION *Each Trip*	ADJUST	CHECK	LUBE	FILL	REPLACE	TIGHTEN
Anodes		*				
Leaks, Cooling System		*				
Stop Switch		*				
Leaks, Fuel System		*				
Oil, Engine		*		*		
Oil, Drive		*		*		
Safety Equipment		*				
Shift System		*				
Fluid, Power Steering		*		*		
Steering Cable		*				
Monthly						
Battery		*				
Exhaust Sys		*				*
Every 50 Operating Hours						
Battery Connections		*				*
All Belts		*				*
Exhaust System Hoses,Clamps		*				*
Fasteners		*				*
Fuel System		*				
Water Pump Impeller		*			Every 2 years	

VOLVO MAINTENANCE GUIDE CONT.

FUNCTION *Per Season*	ADJUST	CHECK	LUBE	FILL	REPLACE	TIGHTEN
Bellows & Clamps Drive		*			Every 2 Years	
Exhaust Maniflold, Risers		*				
Carb, Fuel Filter					*	
Water Pump Impeller					Every 2 Years	
Leaks, Fuel System		*				
Oil, Engine					*	
Oil, Drive					*	
Oil Filter, Engine					*	
Propeller & Shaft		*	*			
Remote Control Cable		*				
Spark Plugs					*	
Spark Plugs Wires, Boots		*				
Steering System Cable			*			
Throttle Cable		*	*			
Serpentine where applicable		*				
Carb Adj.	*					
Engine Alignment		*				
Gimbal Bearing			*			
Universal Joints & Splines		*				

MERCRUISER MAINTENANCE GUIDE

	EACH TRIP	WEEKLY	EVERY 2 MTHS.	EVERY YEAR (100 HRS)	EVERY 3 YRS. (300 HRS)	EVERY 2 YRS.	EVERY 5 YRS.
Oil, Engine	*						
Oil, Drive	*						
Oil, Trim Pump	*						
Fluid, Power Steering	*						
Salt Usage, Flush Cooling	*						
Water Pick-Ups		*					
Anodes		*					
Fuel Pump Site Tube		*					
Battery Connection		*					
Propeller Shaft/Nut			*				
Engine, Corrosion Guard			*				
Touch-Up Paint				*			
Engine Oil & Filter				*			
Drive Oil,Change				*			
Fuel Filter, Replace				*			
Steering & Remote Control				*			

MERCRUISER MAINTENANCE GUIDE CONT.

	EACH TRIP	WEEKLY	EVERY 2 MTHS.	EVERY YEAR (100 HRS)	EVERY 3 YRS. (300 HRS)	EVERY 2 YRS.	EVERY 5 YRS.
U-Joints, Splines & Bellows				*			
Lube Gimbal Bearing & Engine Coupler				*			
Test MerCathode Bravo's				*			
Engine Mounts, Retorque				*			
Check ignition parts, timing				*			
PCV Valve, Replace				*			
Flame Arrestor, Clean				*			
Belts, Inspect				*			
Leaks & Tightness, Exhaust Sys.				*			
Disassemble Seawater Pump				*			
Leaks & Tightness, Cooling System				*			
Clean seawater section, cooling system				*			
Replace Coolant						*	
Lube U-joints				*			

CHAPTER 7

Engine

Each engine and sterndrive package is unique and quite complex. A select portion of the maintenance items are covered in this chapter including lubrication specifications and general periodic maintenance. Because of the advanced ignition and fuel injection systems used on marine engines it is best to contact your Regal dealer for more of the detailed service procedures.

CAUTION

AVOID ENGINE DAMAGE!
FOLLOW ALL ENGINE BREAK-IN PROCEDURES AS RECOMMENDED BY THE ENGINE MANUFACTURER. FAILURE TO FOLLOW THE BREAK-IN PROCEDURE MAY VOID THE ENGINE AND STERNDRIVE WARRANTY.

CAUTION

AVOID ENGINE DAMAGE!
DO NOT RUN ENGINE AT A CONSTANT RPM FOR PROLONGED PERIODS OF TIME DURING BREAK-IN PERIOD. CHECK ENGINE OIL OFTEN.

CAUTION

AVOID ENGINE DAMAGE!
DO NOT RUN ENGINE OUT OF WATER UNLESS YOU HAVE AN OPTIONAL FLUSHETTE. FOLLOW MANUFACTURER'S ATTACHING & RUNNING INSTRUCTIONS.

Recommended Lubricant Specifications

Volvo Engine

Checking the Engine Oil

VOLVO ENGINE OIL CHART	
Lowest Anticipated Temperature	Recommended SAE Viscosity Oils
32 Degrees F & Above	SAE 30* SAE 20W50 SAE 15W50
O Degrees To 32 Degrees F	SAE 20W20
Below 0 Degrees F	SAE 10W

Volvo 3.0 uses approximately 4 quarts with oil filter.

Volvo 4.3 uses approximately 4.5 quarts with oil filter.

Volvo 5.0, 5.7 uses approximately 6 quarts with oil filter.

Volvo 8.1 uses approximately 9 quarts with oil filter.

* SAE 30 Volvo Penta DuraPlus synthetic motor oil for API Service CE/SG (Volvo # 3851230-7). If the recommended oil is not available, use ***pure synthetic*** multi-viscosity oil.

1. Remove the dipstick. The oil level must lie between the 2 marks on the dipstick. Add the recommended oil to maintain the proper level.

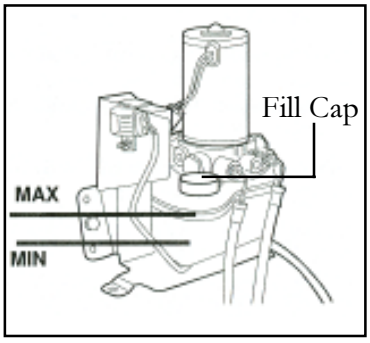
2. Recheck the engine oil dipstick level.

Note: All fluid recommendations are based on this manuals printing date. Regal is not responsible for the accuracy of the information since it can change at any time. For more detailed information and procedures check your engine operators manual or contact your closest Regal dealer .

NOTICE

PREVENT ENGINE DAMAGE!
DO NOT ALLOW THE CRANKCASE OIL LEVEL TO RECEDE BELOW THE ADD MARK, AND DO NOT FILL ABOVE THE FULL MARK. OVERFILLING RESULTS IN REDUCED ENGINE LIFE, HIGH OPERATING TEMPERATURES, FOAMING & LOSS OF POWER.

Checking the Power Trim/Tilt Fluid Level



1. At least once annually preferably at the start of the boating season check the system flluid level. Begin with the stern drive trimmed in (down) as far as possible.

2. Remove the fill cap on the power trim pump reservoir.

3. Check the flluid level. It should be between the minimum and maximum marks on the reservoir.

4. If needed add Volvo Penta DuraPlus Power Trim/Tilt and Steering Fluid.

5. Replace the fill cap and tighten cap securely.

Checking Power Steering Fluid

1. Check the power steering fluid before each boating outing. Remove the steering reservoir and check the fluid level. If the engine has not been running use the "COLD" mark. Use the "HOT" mark for engines that have been running at normal operating temperature as indicated by the temperature gauge.

2. The flluid shoud be between the minimum and maximum marks on the dipstick. If needed, fill to the proper level with Volvo Penta Dura Plus Power Trim/Tilt & Steering Fluid. DO NOT OVERFILL THE STEERING PUMP RESERVOIR.

CAUTION

PREVENT STEERING OPERATION IMPAIRMENT
OR COMPONENT DAMAGE!
NEVER FILL THE POWER STEERING SYSTEM
WITH AN UNKNOWN OIL.

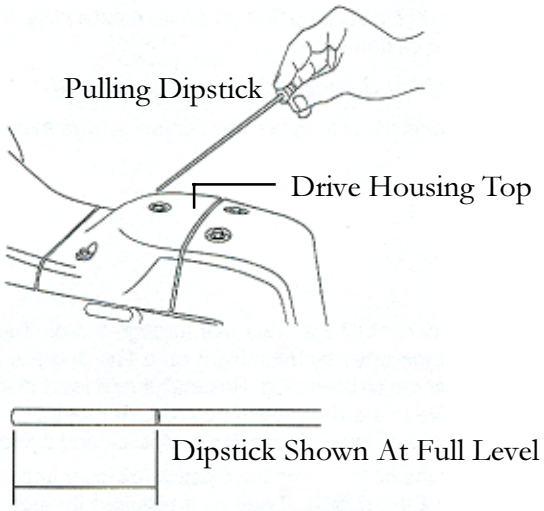
3. Replace the fill cap and tighten securely.

NOTICE

HELPFUL HINT:
TO FILL TRIM, CRANKCASE & POWER STEERING
LEVELS WITHOUT SPILLING FLUID
PURCHASE A FUNNEL AT AN AUTOMOTIVE
STORE WITH A LONGER NECK THAT WILL FIT THE
RESERVOIR OPENINGS.

Volvo Stern Drive

Checking Volvo Sterndrive Oil



CAUTION

FULLY THREAD OIL DIPSTICK INTO THE OIL LEVEL HOLE IN THE DRIVE UNIT TO PROPERLY CHECK THE OIL LEVEL. AN IMPROPER OIL LEVEL MAY RESULT IN SERIOUS STERNDRIVE COMPONENT DAMAGE.

It is recommended to check the drive oil level on a weekly schedule. Fully thread the dipstick into the hole. At this point, remove the dipstick and make sure the oil level is at the top of the mark as shown above. If the oil level is low, add enough oil to bring the level to the top of the mark on the dipstick. DO NOT OVERFILL. Tighten up the dipstick with a slotted screwdriver.

If the oil color is milky in appearance there probably is water in the unit normally caused by a leaking seal.

No metal flakes should be present in the oil. If the abov e conditions exist contact a Regal dealer.

MerCruiser Engine

Checking Engine Crankcase Oil

1. Check the engine oil by first allowing the engine to warm up abit. Stop the engine and allow about 5 minutes for the oil to drain to the oil pan to obtain an accurate reading.

2. Remove the dipstick. Wipe it clean and reinstall it into the dipstick tube. Wait 1 minute to allow any trapped air to vent. (Install dipstick with oil indication marks facing the flywheel end of the engine. Add Mercury/Quicksilver Synthetic Blend MerCruiser Engine Oil 25W-40 to bring the level up to the full or OK points on the oil dipstick. DO NOT OVERFILL.

3. Remove the dipstick and look at the oil level. Level must be between full or OK range and add. Reinstall dipstick into the tube.

NOTICE

ADDING 1 QUART OF ENGINE OIL WILL RAISE
THE OIL LEVEL FROM THE ADD MARK
TO THE TOP OF THE OK RANGE

4. When checking or filling the engine crankcase oil ensure that the vessel is level in the water or on a trailer.

For changing the engine oil & filter see the MerCruiser maintenance schedule and operation manual or contact your Regal dealer.

Note: Above are basic recommendations. Regal is not responsible for the accuracy of the information since it can change at any time. For more detailed information and procedures check your engine operators manual or call your closest Regal dealer.

Checking MerCrusier Stern Drive Oil

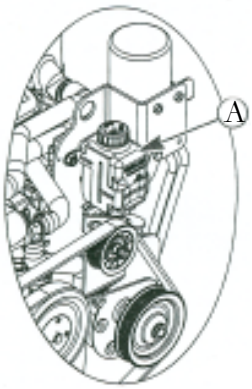
CAUTION

ENVIRONMENTAL HAZARD!
DISCHARGE OF OIL OR OIL WASTE
INTO THE ENVIRONMENT IS RESTRICTED BY
LAW. DO NOT SPILL OIL OR OIL WASTE INTO THE
ENVIRONMENT WHEN USING OR SERVICING
YOUR VESSEL. DISPOSE OF OIL OR OIL WASTE
AS DEFINED BY LOCAL & STATE AUTHORITIES.

1. Drive oil level must be checked with the engine cold before starting.

2. Check the gear oil level in the reservoir located on the engine. Keep the gear oil level at the recommended ranges as marked on the reservoir. If any water is visible at the bottom of the reservoir or there are any metal chips in the drive oil do not run the engine since component damage can result. Contact your Regal dealer for more information.

Filling the Sterndrive



1. If more than 2 ounces of High Performance Gear Lubricant is required to fill the monior reservoir a seal may be leaking. Contact your Regal dealer.

2. If drive lubricant is free from water and metal chips proceed to fill the reservoir. Remove the gear lube monitor cap. Fill the reservoir with High Performance Gear Lubricant (Merc part # 92-802854A1).

A=Drive Reservoir

3. Fill the reservoir so that the drive oil level is in the operating range. Do not overfill. For changing the drive oil refer to the MerCruiser operation manual or contact a Regal dealer for more information.

Checking Power Steering Fluid

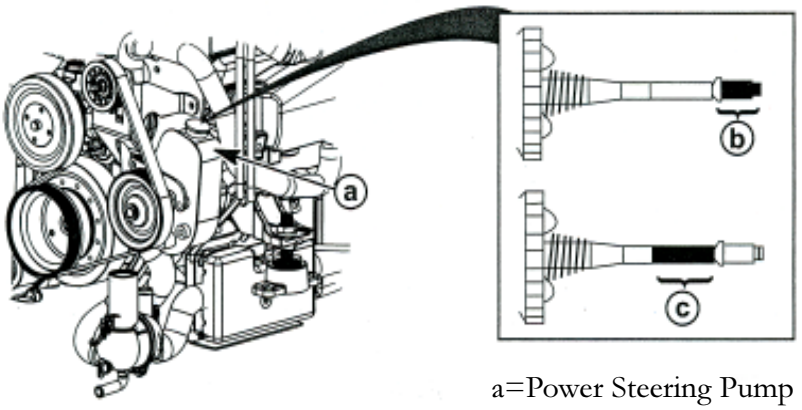
1. Stop the engine and center the sterndrive unit.

2. Remove the combo fill cap/dipstick and observe the level.

a. Proper fluid level with engine at normal operating temperature should be within the warm range.

b. Proper fluid level with engine cold should be within the cold range.

3. Fill to line with Quicksilver Power Trim & Steering Fluid (Merc # 92-802880A1) or Dextron III automatic transmission fluid. If you can not see any fluid in the power steering reservoir contact your Regal dealer since a leak must of developed in the system.



a=Power Steering Pump
b=Engine Cold Range
c=Engine Warm Range

Checking Power Trim Fluid

CAUTION

ALWAYS CHECK THE OIL LEVEL
WITH THE STERNDRIVE
IN THE "FULL" DOWN OR "IN" POSITION.

1. Place the stern drive unit in the full down position.

2. Observe the oil level. Level must be between the "MIN" or "MAX" lines on the reservoir.

3. Fill as necessary with Power Trim & Steering Fluid (Merc part # 92-802880Al).

Refilling The Reservoir

1. Remove the fill cap from the reservoir. Fill cap is vented.

2. Add lubricant to bring level to the within the "MIN" and "MAX" lines on the reservoir. Use Power Trim & Steering Fluid (92- 802880A1).

3. Install the cap.

Changing Power Trim Fluid

1. Power steering fluid does not require changing unless it becomes comtaminated with water or debris. Contact a Regal dealer to change the fluid.

Checking Engine Coolant

WARNING

AVOID BODILY INJURY!
ALLOW ENGINE TO COOL DOWN BEFORE REMOVING THE COOLANT PRESSURE CAP. A SUDDEN LOSS OF PRESSURE COULD CAUSE HOT COOLANT TO BOIL AND DISCHARGE VIOLENTLY. AFTER THE ENGINE HAS COOLED, TURN THE CAP 1/4 TURN TO ALLOW PRESSURE TO ESCAPE SLOWLY, THEN PUSH DOWN AND TURN THE CAP COMPLETELY OFF.

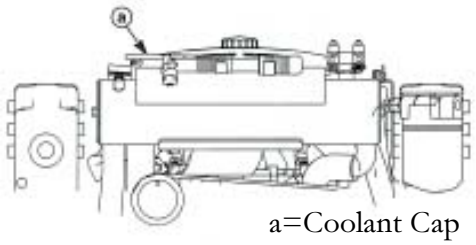
1. Remove the cap from the heat exchanger and observe the level of the fluid.

2. The coolant level in the heat exchanger should be at the bottom of the filler neck. A low coolant level means you should contact your Regal dealer.

3.Install the cap onto the heat exchanger.

4. When reinstalling the pressure cap, be sure to tighten it until it seats on the filler neck.

5. With the engine at normal operating temperature, check the coolant level in the coolant recovery canister.



a=Coolant Cap

6. The coolant level should be between the "ADD" and "FULL" marks.

7. Add Extended Life Antifreeze/Coolant (Mercury part # 92-877770K1).

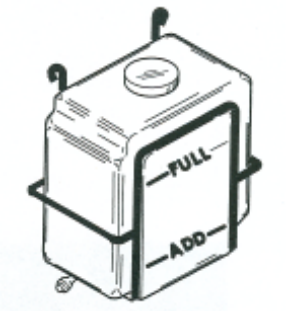
CAUTION

AVOID ENGINE DAMAGE!
DO NOT USE ALCOHOL OR METHANOL BASED ANTIFREEZE OR PLAIN WATER IN THE COOLANT SECTION OF THE **CLOSED COOLING SYSTEM** AT ANY TIME.

NOTICE

ADD COOLANT ONLY WHEN THE ENGINE IS AT A NORMAL OPERATING TEMPERATURE.

Filling Engine Coolant



1. Remove the fill cap from the coolant recovery canister.

2. Fill to the "FULL" line with Extended Life Antifreeze/Coolant Mercury part # 92-877770K1.

3. Reinstall the cap onto the coolant recovery canister.

Changing Engine Coolant

Call your Regal dealer to change coolant in the entire system.

SERVICE/MAINTENANCE LOG		
DATE	HOURS OF OPERATION	SERVICE/REPAIRS PERFORMED

Troubleshooting

DIAGNOSTIC CHARTS

The following diagnostic charts will assist you in identifying minor electrical, fuel, and mechanical problems. Some of the items listed require technical training and tools. Additional assistance is available in the engine manufacturer's manual. Also, you can contact your closest Regal dealer or marine professional for more information. Most defects can be found by doing a logical sequence of elimination.

CAUTION

TO AVOID BODILY INJURY AND PROPERTY DAMAGE!
USE ONLY APPROVED MARINE
REPLACEMENT PARTS.

WARNING

TO AVOID BODILY INJURY AND DEATH!
BEFORE PERFORMING ANY MAINTENANCE WORK
TURN OFF THE BATTERY SWITCH AND REMOVE
THE KEYS FROM THE IGNITION SWITCH

REMOTE CONTROL DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
Remote control stiff/inoperative	Corroded cable	Clean/lubricate cable
	Kinked cable	Replace cable
	Broken cable	Replace cable
	Remote control box jammed	Repair/Replace box
Throttle only control inoperative (neutral)	Worn throttle cable	Replace cable
	Binding Cable	Follow cable routing; look for pinched cable
	Broken cable	Replace cable
	Control box worn or in need of lubrication	Refer to information supplied by control mfg.

INSTRUMENT DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
No reading on gauge or gauge reads wrong	Faulty gauge	Replace gauge
	Wiring to gauge faulty	Inspect/repair wiring
	Faulty sender	Replace sender
Gauge reads erratic	Loose ground or hot wire	Repair or replace wire and or connection

PERFORMANCE DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
Excessive vibration	Material obstructing propeller	Remove material by reversing engine
	Bent propeller shaft	Call Regal dealer
	Bent propeller blade	Repair/replace propeller
	Propeller hub slipping	Replace propeller
Poor performance	Engine trim incorrect	Adjust trim
	Uneven load distribution	Adjust boat load
	Engine problem	Call Regal dealer

FUEL SYSTEM DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
Engine won't start or not running right	Fuel tank vent obstructed	Clean vent hose or and fitting. Check for kinks.
	Fuel line blocked	Check for kinked hose
	Lack of fuel	Clean filter. Check for clogged anti-siphon valve
	Water in fuel	Eliminate water
	Clogged fuel filter	Replace filter element
	No fuel reaching engine	Check fuel pump output. Clean filters. Check fuel tank gauge level.

FRESH WATER DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
Air in system	Water tank empty	Fill tank. With pump on bleed air from lines until water flows out faucet w/o air.
Fresh water pump cycles on and off	Leak in water system	Locate water leak & repair
No water at sink faucets	Breaker blown	Reset breaker
	Water tank empty	Refill water tank
	Switch turned off	Turn switch on
	Blocked/pinched line or water filter	Clear obstruction or straighten line; Clean water filter
	Loosr or disconnected wire	Check connections; Tighten as needed
Low water pressure	Defective fresh water pump	Replace pump
Weak pressure at transom shower	Line pinched	Relocate line
Water to pump. No output	Faulty pump or pump pressure switch	Replace water pump or pressure switch

WASTE SYSTEM DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
Chemical head not flushing with push valve	Out of fresh water	Fill with fresh water
Chemical head emits odor	Lower tank full No chemical in lower tank	Empty toilet Add chemical
Marine head not flushing	Seacock closed Breaker in "off" postition	Open seacock Turn breaker "on"
Marine head not emptying	Blocked holding tank line Holding tank full	Unclog line Pump-out holding tank
Marine head tank emits odor	Worn or tore pump diaphragm	Repair/replace diaphragm
Macerator option runs but doesn't exit waste	Seacock "off"	Open seacock
Macerator option won't run	Defective pump, faulty wire, tripped breaker Key switch at monitor panel not activated	Replace pump, wire, or reset breaker Turn "on" key switch

DC ELECTRICAL DIAGNOSTIC CHART		
PROBLEM	**POSSIBLE CAUSE**	**POSSIBLE FIX**
No 12 volt power	Battery switch in "off" position	Turn selector switch to "on" position
	Weak or dead battery	Charge or replace battery
Battery not charging; (Engine running)	Loose belt	Tighten belt
	Faulty alternator	Repair/Replace alternator
	Faulty volt meter	Replace volt meter
Battery will not hold charge	Faulty/Old battery	Replace battery
12 volt equipment not working	Equipment switch "off"	Switch to "on" position
	Circuit breaker blown	Push reset on circuit breaker
	Weak or dead battery	Replace battery
	Corroded connection	Eliminate corrosion
	Loose wire	Tighten connection
	Internal equipment short	Replace equipment

Storage & Winterization

Storage procedures are outlined in this chapter. These are ***general guidelines*** to follow before longer periods of storage such as over the winter in colder climates. Be sure to familiarize yourself with all relevant information in the owner's pouch. Special winterization procedures are necessary for the boat equipment and systems. Use the enclosed checklists to help you identify areas of concern and maintenance. These lists cover land stored boats either inside or outside. Call a Regal dealer or marine professional for further information.

WARNING

EXPLOSION, FIRE AND POLLUTION HAZARD!
DO NOT FILL FUEL TANK TO RATED CAPACITY
LEAVE ROOM FOR EXPANSION

CAUTION

REMOVE BATTERY(IES) WHEN VESSEL IS IN LONG PERIODS OF STORAGE

CAUTION

TO PREVENT ENGINE DAMAGE!
USE ONLY ETHYLENE GLYCOL BASE ANTIFREEZE
DO NOT USE ALCOHOL BASE PRODUCTS

CHAPTER 9

DECOMISSIONING CHECKLIST

ENGINE

- ☐ Run engine. Pour a fuel stabilizer/conditioner in the fuel tank. Allow time for it to circulate through the fuel system.
- ☐ Change all engine fluids as referenced in the engine manufacturer's owners manual.
- ☐ Drain cooling and exhaust system or have a marine professional "pickle" the engine with antifreeze and rust preventative.
- ☐ Spray all exterior parts with a rust preventative.

STERN DRIVE

- ☐ Remove drive. Perform maintenance as referenced in the manufacturer's owners manual.
- ☐ Remove propeller. Refurbish as needed.
- ☐ Touch up paint on stern drive upper and lower gear housings as required.
- ☐ Apply coat of wax to stern drive.

BOAT

- ☐ Check hull bottom for any fiberglass damage. Repair as needed
- ☐ Apply a coat of wax to hull and deck surfaces.
- ☐ Pour a pint of 50/50 antifreeze into bilge pump.

- ☐ Remove battery (ies). Charge as needed.
- ☐ Remove all loose gear from boat such as life jackets, etc. Inspect and store in cool, dry environment.
- ☐ Remove drain plug. Clean drain plug hole of debris as needed. Enclose drain plug in plastic bag and tie to steering wheel.
- ☐ Make sure bow is higher than stern to permit proper drainage.
- ☐ Clean all upholstery and store so it breathes.
- ☐ Conduct a visual inspection to ensure boat is balanced properly on the trailer, cradle or blocks.
- ☐ Cover boat with tarp. Tie down for wind protection if outside. Prop tarp up as needed to provide proper ventilation. Be sure not to cover up the fuel vents.
- ☐ Drain the fresh water system per instructions in this chapter.

TRAILER

- ☐ Repack all wheel bearings per manufacturer's specifications.
- ☐ Check all trailer parts for excessive wear. Replace/refurbish as needed.
- ☐ Use touch up paint on trailer as needed.
- ☐ Lubricate all moving parts as needed.
- ☐ Block the trailer up to remove some of the strain on the wheels.
- ☐ If outside, install a coupler lock to prevent theft.

CHAPTER 9

FRESH WATER SYSTEM

1. Turn on the fresh water pump switch.

2. Open all faucets including transom shower (if equipped) and allow tank to empty.

3. Drain the water tank. Shut off fresh water pump switch.

4. Mix nontoxic antifreeze with water in accordance with the manufacturer's recommendations. (Available at marina & RV stores)

5. Pour solution into the fresh water tank.

6. Turn on fresh water pump switch.

7. Open water faucet and purge until a steady stream of nontoxic antifreeze flows from the faucet. If equipped, do the same to the transom shower. Turn the fresh water switch off..

WASTE SYSTEM

1. With **chemical** heads, make sure to dump both upper and lower tanks. Rinse well with fresh water.

2. With **marine** head, pump out holding tank. Add nontoxic antifreeze to toilet and holding tank. Pump from toilet to holding tank to eliminate any water in lines.

NOTICE

AVOID VESSEL AND ENGINE DAMAGE!
CONTACT MARINE PROFESSIONAL FOR WINTERIZATION INSTRUCTIONS. DAMAGE NOT COVERED BY WARRANTY

RECOMISSIONING CHECKLIST

ENGINE/STERN DRIVE

- ☐ Check all components per engine manufacturer's owners manual especially fluid levels.
- ☐ Run engine on "ear muffs" before launching. Check for fuel, exhaust, oil, and water leaks.

BOAT

- ☐ Install drain plug.
- ☐ Install battery and tighten all terminals.
- ☐ Check all equipment, switches, alarms, gauges and breakers for proper operation.
- ☐ Add necessary chemicals and water to **chemical** head.
- ☐ Add water to fresh water tank. Turn on faucet to purge tank. Refill water tank.
- ☐ Make sure all safety gear is on board and in excellent working condition.
- ☐ After launching, check controls and gauges for proper operation.

TRAILER

- ☐ Make sure all equipment is in excellent working condition.

Trailering

This chapter covers trailering basics including equipment, maintenance, and techniques of trailer usage. ***Check with state and local agencies for detailed information on required equipment, safety issues, and licensing.***

BEFORE TRAILERING

Before trailering your boat, be sure to check the air pressure of your tires for the recommended inflation rating. Also, be certain that your tow vehicle is in good working order.

Stow all gear to be carried properly, especially heavy items such as batteries or anchors. Be sure these items are secured. Don't overload and try to carry too much on your trailer.

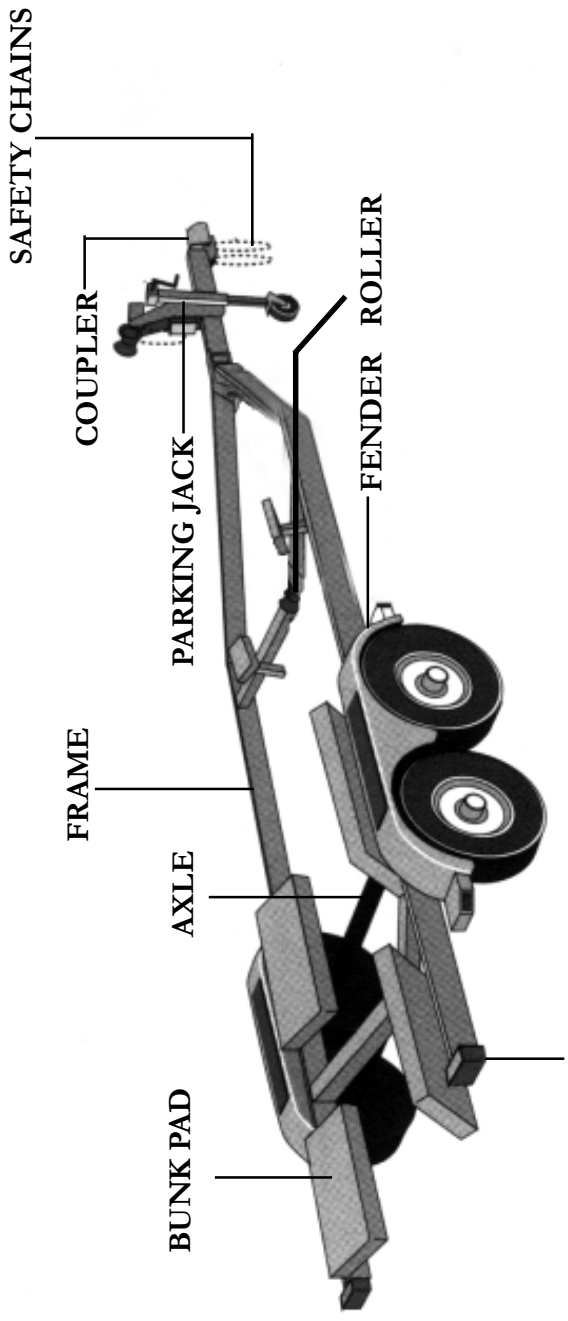
Give consideration to the weight distribution of your trailer. If the rear end of your vehicle sags, chances are the load is positioned too far forward on your trailer.

This can make it especially difficult to drive safely, as the hitch may be in danger of striking the road. Also, this situation can be caused by worn rear shock absorbers. One option is to install a set of air shocks which will assist in supporting the load. As a rule of thumb 5 to 7 percent of the total trailer load should be on the trailer tongue.

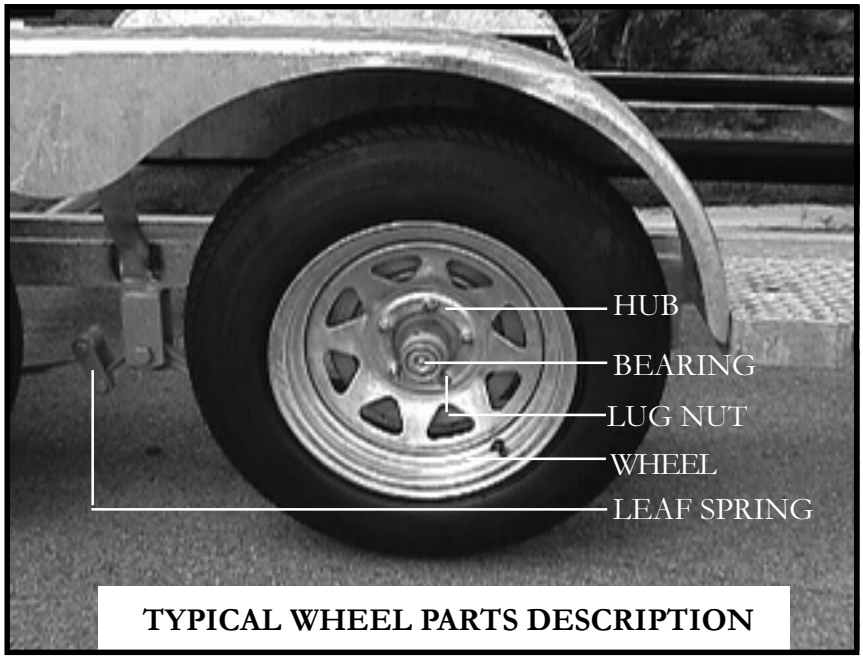
Check all lights to ensure they are in good working order. You may find it helpful at ask someone to check your turn signals, brake lights, and towing lights while you remain in the vehicle and check them.

Be certain that the trailer winch cable is securely attached to the boat's bow eye and the cable lock is engaged. Make sure the bow of the boat is snug against the bow stop at the winch stand. It is a good idea to tie

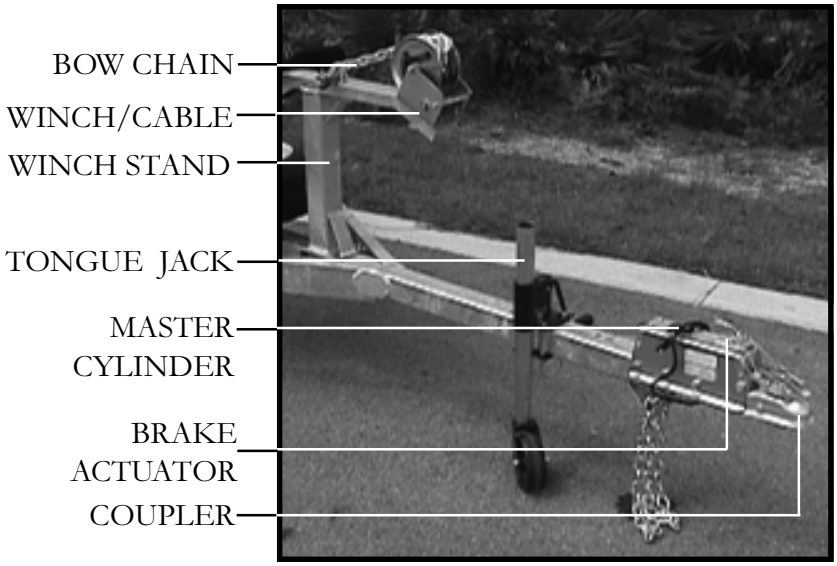
TRAILER TERMINOLOGY



TYPICAL TRAILER SHOWN



TYPICAL WHEEL PARTS DESCRIPTION



TYPICAL TONGUE SECTION

another line or secure an extra cable to the winch stand and boat bow eye as a backup system.

Be certain that your trailer is of rated capacity for the size and weight of your boat, including the weight for all fuel, water and gear. Your authorized Regal dealer can advise you on the proper trailer capacity and tongue weight (the weight exerted on the rear of your vehicle).

Never use a bumper mounted trailer hitch. Always use a bolted or welded frame-mounted hitch, class 2 or 3. Consult your Regal dealer for more information.

Should your trailer be equipped with surge brakes, that is brakes on the trailer that cut in with a very slight delay when your brakes are applied, be sure to follow recommended service and maintenance instructions. Be sure that the trailer master cylinder is filled with the recommended fluid before trailering your boat. Inspect the trailer brake lines for any leakage. Also, if you notice brake fluid on the inside of the tires, you may have a wheel cylinder leaking. Consult a professional.

Never place your hands between the trailer hitch coupling and the hitch ball on your towing vehicle while hooking up. Be sure the tongue jack is in the full up position before departure. Be certain safety chains are crisscrossed and secured; do not allow them to drag on the road.

Be sure to buy a suitable set of tie downs which can be attached to the boats' stern eyes and the eyelets provided on most trailers. Tighten them securely and neatly fold up the extra strap material and secure it with tape so it doesn't loosen and dangle on the road.

Check the trailer lug nuts for the proper torque. Use a foot pound wrench and torque in a star sequence to the correct poundage as recommended by the trailer manufacturer. Torque the lug nuts at half the poundage on all nuts. Then set the torque wrench to the full poundage and fasten to the last foot poundage figure.

Check the trailer tires often for voids, excessive wear or out of round tire conditions. If the trailer seems to vibrate you may have a bad tire or one that is unbalanced. These wheels can be rebalanced at most automotive or tire shops. Never pull a boat on a patched tire. Buy a spare tire and wheel. Mount it on the trailer speedy installation should a blow out occur.

Check the trailer harness often for signs of fraying. Check the harness connector for corrosion. Make sure the trailer harness when connected to the trailer has enough slack for turning

Check the wheel bearings for wear periodically by a professional. On most trailers, there is a zerk fitting on the wheel hub to add the proper lubricant to the wheel bearing with a grease gun that can be purchased at a supply house of marine store.

Finally, make sure everything is secured in the boat and the cockpit cover is snapped. Tilt the outdrive up to clear the road and any bumps that might occur while in transit.

DRIVING

Practice maneuvering the vehicle and trailer in a large, empty parking lot or open space. If you practice slowly and cautiously, you will soon develop a feel for maneuvering the trailer properly.

Test your vehicle and trailer brakes before departure along with the lights. Also, be sure you pack a tool kit with extra bulbs, fuses and fluids.

Drive as smoothly as possible, anticipating your stops and giving yourself plenty of room for turning and stopping. Avoid any quick turns or sudden jerks of the steering wheel.

Remember to maintain safe speed limits. It takes longer to stop your loaded boat. Allow enough more room to the front in bad weather.

Keep an eye on your rig through the rear view and side mirrors. If your rear view mirror is obstructed, purchase a set of side mirrors that extend out over the side of the vehicle for increased visibility. It is a good idea to install a set of round mirrors to the side mirrors as they help identify blind spots.

Plan to stop periodically on your way to check the trailer hitch for tightness, harness connector, tires, wheel bearings. Also, check to make sure the cockpit cover is secure and the load is balanced.

CHAPTER 10

LAUNCHING

Serious accidents can occur at the launching ramp. Therefore, it is imperative you be alert and attentive during launching and docking activities. Study the ramp area and surrounding water for any potential hazards, such as a short ramp or one with a drop off at the end. If you are uncertain of the conditions, ask someone else who has just used the ramp if there are any peculiarities to the area.

Attach 2 lines, one each at the bow and stern, to control your boat once it is off the trailer. If you need additional fenders to keep the sides of the boat from banging against walls, put those on as well

Unhook the stern tie-downs and the winch line to the bow. Unplug the trailer harness connector so the trailer lights won't blow out when they come in contact with the water.

When backing in, have someone assist, giving the palms up stop signal when the boat is in deep enough water to float off, or when the rear wheels of your vehicle approach the water's edge.

After your boat is floating freely, position it clear of the trailer before pulling out of the water. If there is no one to help you, secure one of the lines you've attached from the boat to the dock and use the other line to pull the boat off trailer. You should have someone assist you.

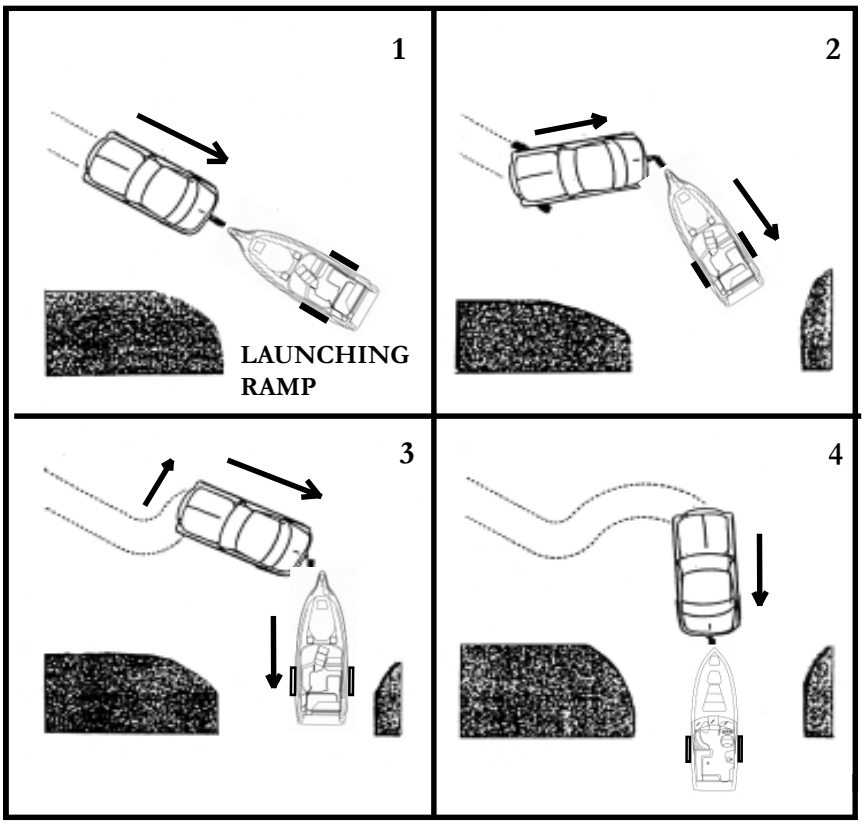
CAUTION

AVOID LOSING VEHICLE TRACTION!
DO NOT ALLOW REAR WHEELS TO ENCOUNTER
SANDOR SLIPPERY CONCRETE CONDITIONS

WARNING

AVOID BODILY INJURY!
RAMPS ARE VERY SLIPPERY. DO NOT ATTEMPT TO
WALK OR STAND ON AN ANGLED BOAT RAMP

BACKING A TRAILER



A trailer backs in a direction opposite to an automobile. In 1, driver swings the rig near the launching ramp. In 2, the driver cuts the vehicle toward the driveway. In 3, the driver cuts the vehicle wheels to the left and then backs into the ramp as the trailer moves to the right. In 4, the driver straightens the vehicle wheels to follow the trailer as it backs down the ramp.

NOTICE

ALLOW TRAILER WHEEL BEARINGS AND LIGHTS TO COOL BEFORE SUBMERGING

CHAPTER 10

LOADING BOAT

The most important thing to remember when getting your boat out of the water is that often the ramp will be crowded. As you approach the ramp, make a visual inspection of the traffic, both at the ramp and all around you. This is an important time to use caution, courtesy, and common sense. While you may feel it's your next turn, another boater may not be as courteous. Don't insist on your rightful place in line; it could lead to disastrous consequences in the confines of a crowded boat ramp. If there is any perceived danger, stand off until you can safely approach the ramp.

Back your trailer down to the water's edge. At this point it is a good idea to let a sufficient amount of line out of the winch to reach the bow eye. Make sure you disconnect the trailer harness to keep the bulbs from blowing out due them being subjected to the cold water.

On roller or bunk style trailers back up until the aft roller is just at the water level. This allows you to hook up the winch cable and to start cranking the boat on to the trailer properly. This method gives you a good starting point and helps keep the boat centered on the trailer as it is reloaded. It may be necessary to further back the trailer into the water to allow cranking up the boat.

Once the boat is positioned correctly on the trailer have someone hook up the winch cable hook to the bow eye. Also, this will help keep the boat bow against the trailer roller. Shut down the engine and run the outdrive up to the top of the trailer position.

With the bow snug against the roller, start to crank the boat up onto the trailer. Make sure the hull bottom or keel stays in the center of each roller as it is being cranked on the trailer. On bunk style trailers, watch the bunks to make sure the boat is centered as they usually do not touch any rollers other than the aft one because the boat weight is being supported more by the bunks as it is cranked onto the trailer. Stop cranking the winch when the boat bow contacts the bow roller. Be sure the winch is in the locked position. Stand back and make sure the boat is centered on the trailer.

Trailering

After pulling your boat away from the ramp, be sure to go through all the checks involved before departure. Reinstall the harness connector and check the lights, brakes, safety chain, winch, hitch, wheel bearing and tie downs. Make sure the boat is covered properly and all loose gear is stowed.

Remove the hull drain plug to exit any excess water in the bilge. Make sure you reinstall the hull drain plug and securely tighten it.

WARNING

AVOID PERSON INJURY!
DO NOT LET ANYONE STAND NEAR THE WINCH OR CABLE. THE CABLE COULD BREAK

CAUTION

HULL BOTTOM DAMAGE COULD RESULT FROM THE BOAT NOT BEING POSITIONED ON THE ROLLERS BUT RESTING ON THE TRAILER FRAME
AVOID BACKING TRAILER TOO FAR INTO THE WATER!

Glossary & Index

Below is a brief list of nautical terms useful in everyday boating experiences and communications. For more detailed glossaries of nautical terminology, we recommend you check your local library or a marine store for boating books.

GLOSSARY

Abeam: at right angles to the fore and aft line and off the boat

Aboard: on or in the boat

Above: the part of the boat on a vessel which is above the interior of the boat

Aft, After:: aft is the boat section toward the stern or back of the boat

Admidships: toward the center of the boat from either side to side or rear to front

Beam: the width of a boat at its widest part

Bilge: the lower interior of the hull of the boat

Bitter end: the end of a line also the end of an anchor line

Bow: the front, or forward part of the boat

Bulkhead: the vertical partition or wall of a boat

Cast off: to let go or release

Chine: the line fore and aft formed by the intersection of the side and bottom of the boat

Chock: deck fitting used to secure or guide anchor or tie lines

Cleat: deck fitting with protruding arms around which lines are secured

Cockpit: the seating space used to accommodate passengers

Cuddy: a small cabin in the fore part of the boat

Deck: the open flooring surface on which crew and passengers walk

Draft the depth from the waterline of the boat to the lowest part of the boat, which indicates how much water is required to float the boat

Fathom: a measurement of depth; one fathom equals six feet

Fender: a cushion hung from the side of a boat to prevent it from rubbing against a dock or against other boats

Fend off: to push off to avoid sharp contact with dock or other vessel

Fore: the part of the boat toward the bow or front

Freeboard: the height of the top side from the waterline to the deck at its shortest point. (The distance from the sheer or gunwale to the water)

Galley: cooking area

Gunwale: rail or upper edge of the side of the boat

Hatch: an opening in the deck to provide access below

Head: toilet

Hull: the part of the hull from the deck down

Keel: the lowest point of a boat; the backbone of the vessel

Knots: a measurement of speed indicating nautical miles per hour

Lee: the side opposite that from which the wind is blowing: the side sheltered from the wind

Leeward: the direction toward which the wind is blowing

PFD: personal floatation device; required for each person aboard

Port: the left side of the boat when facing forward (an easy way to remember the difference between "port" and "starboard" is that both "port" and "left" have four letters)

Shank: the main body of an anchor

Sheer: the curve of the boat's deck from fore to aft when seen from the side

Starboard: the right side of the boat when facing forward

Stern: the aft end of the boat

Stern drive: an inboard/outboard (IO) unit

Stringer: strengthening integral unit fastened from fore to aft inside the hull and fiberglass encapsulated for added strength: much like the skeleton system of our body

Top off: to fill up a tank

Transom: the vertical part of the stern

Trim: the boat's balance when properly loaded

Wake: the path of a boat left astern in the water

Windward: the direction from which the wind blows; opposite of leeward

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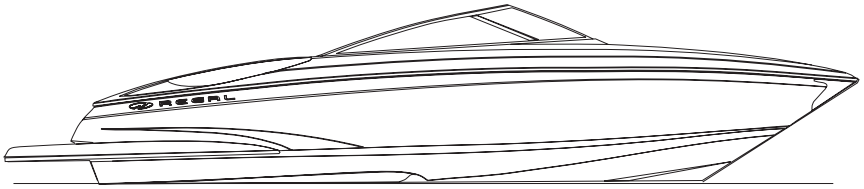
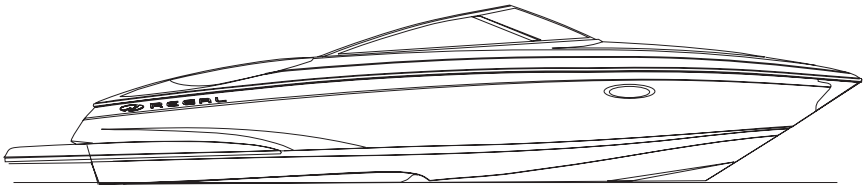
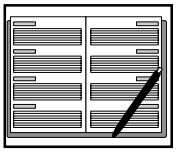
Technical Information





NOTICE

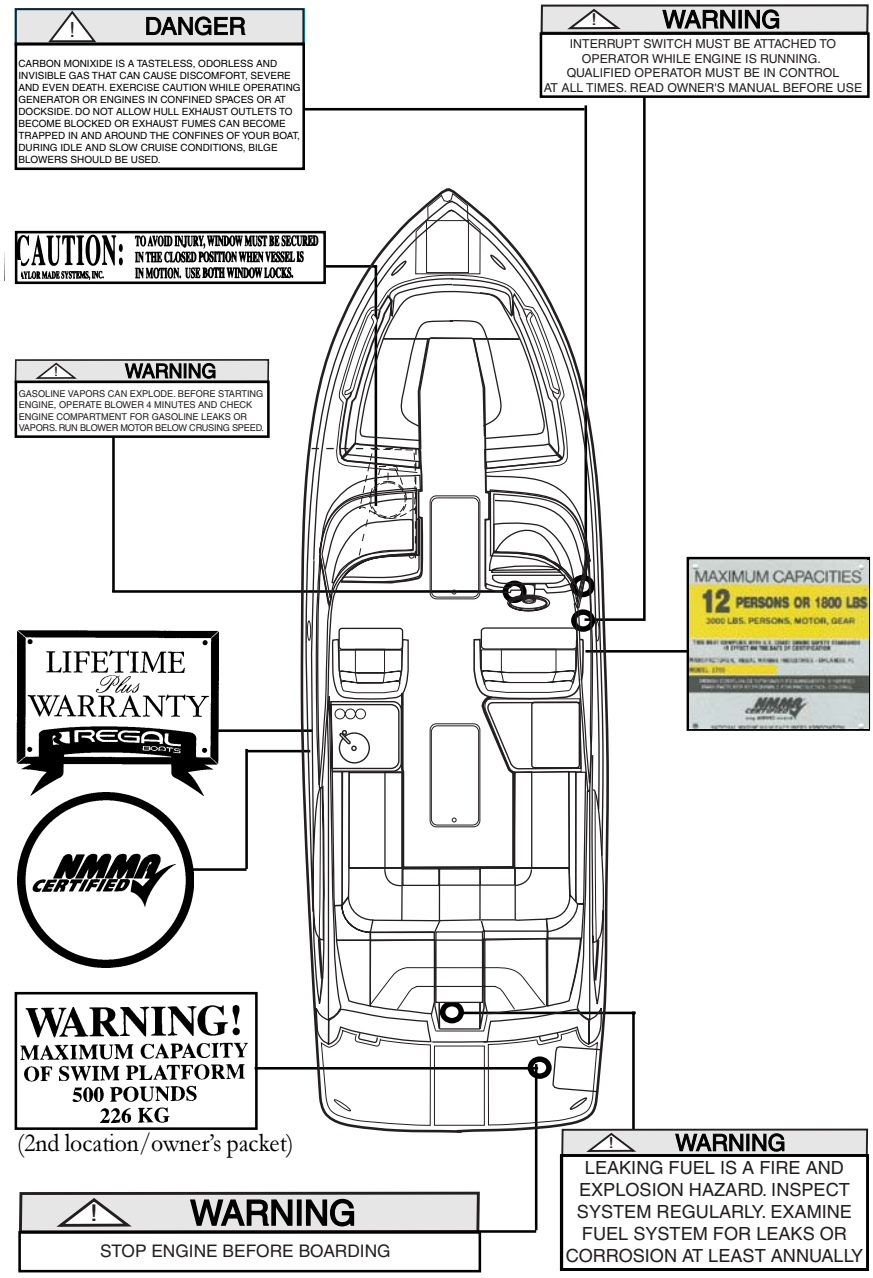


The following technical information and drawings are accurate up to the printing date listed at the beginning of this manual. Note that all product specifications, models, standard and optional equipment, systems, along with the technical information is subject to change without notice. For more information contact your nearest authorized Regal dealer. For the location of your nearest authorized dealer call 407-851-4360. Your Regal dealer has received special factory training on the entire product line and his services should be employed to solve more technical problems.

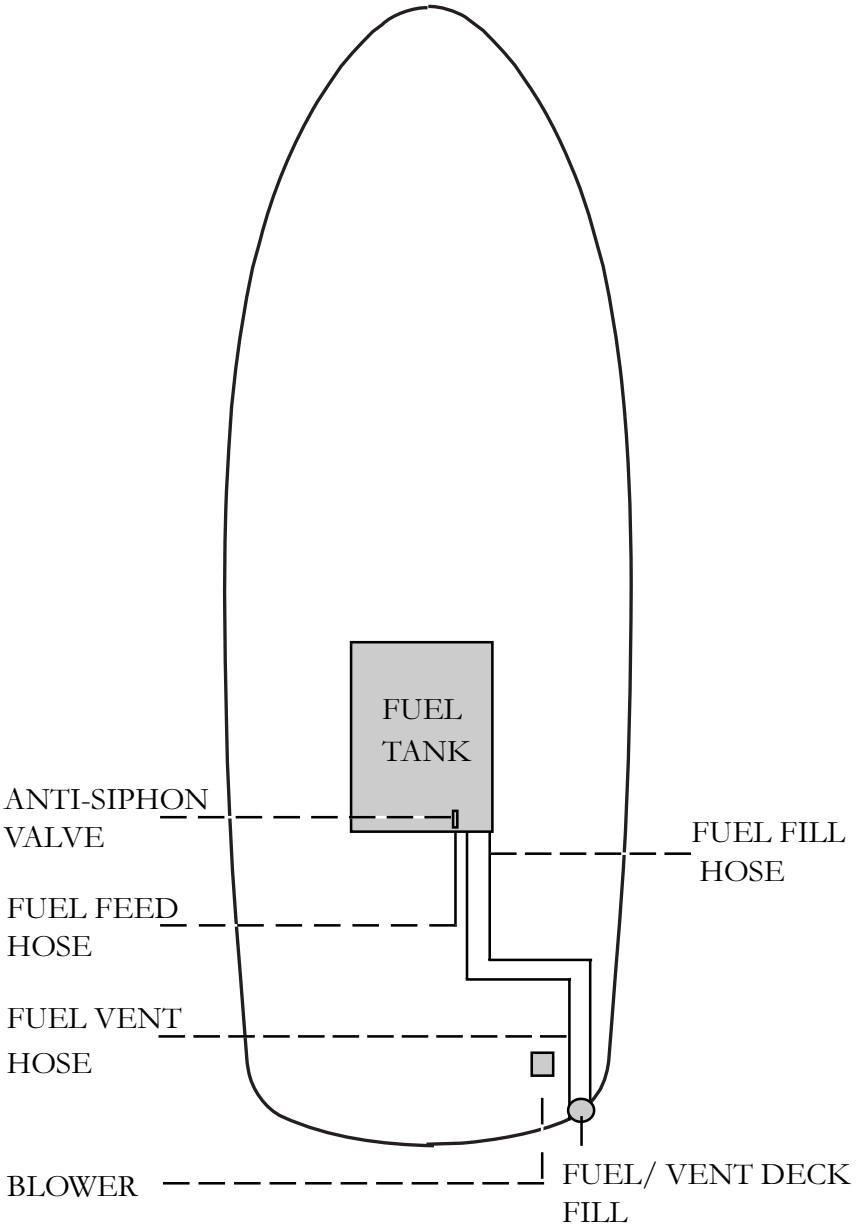
2700 SPECIFICATIONS		
LENGTH OVERALL W/ EXTENDED PLATFORM	U.S.A. 28' 6"	METRIC 8.2 M
CENTERLINE LENGTH	25' 11"	7.9 M
BEAM	8' 6"	2.5 M
DEADRISE	24 DEGREES	
APPROXIMATE DRY WEIGHT W/ 5.7 L	5800 LBS.	2631 Kg.
BRIDGE CLEARANCE- TOP DOWN	69"	1.7 M
COCKPIT DEPTH	36"	.9 M
COCKPIT STORAGE	100 Cu. Ft	2.8 Cu. M
DRAFT-DRIVE DOWN	36"	.9 M
FUEL CAPACITY	86 GALS.	325 L
FRESH WATER CAPACITY	11 GALS.	42 L
MAXIMUM CAPACITY	12 PERSONS OR 1800 LBS.	816 Kg.
PERSONS & GEAR	3000 LBS.	1361 Kg.

2750 SPECIFICATIONS		
LENGTH OVERALL W/ EXTENDED PLATFORM	U.S.A. 28' 2"	METRIC 8.2 M
CENTERLINE LENGTH	25' 11"	7.9 M
BEAM	8' 6"	2.5 M
DEADRISE	24 DEGREES	
APPROXIMATE DRY WEIGHT W/ 5.7 L	6100 LBS.	2766 Kg.
BRIDGE CLEARANCE TOP DOWN	69"	1.7 M
COCKPIT DEPTH	36"	.9 M
DRAFT-DRIVE DOWN	36"	.9 M
FUEL CAPACITY	86 GALS.	325 L
FRESH WATER CAPACITY	11 GALS.	42 L
MAXIMUM CAPACITY	9 PERSONS OR 1500 LBS.	680 Kg.
PERSONS & GEAR	2830 LBS.	1284 Kg.
CABIN HEADROOM	49"	1.2 M
SLEEPING CAPACITY	2 PERSONS	

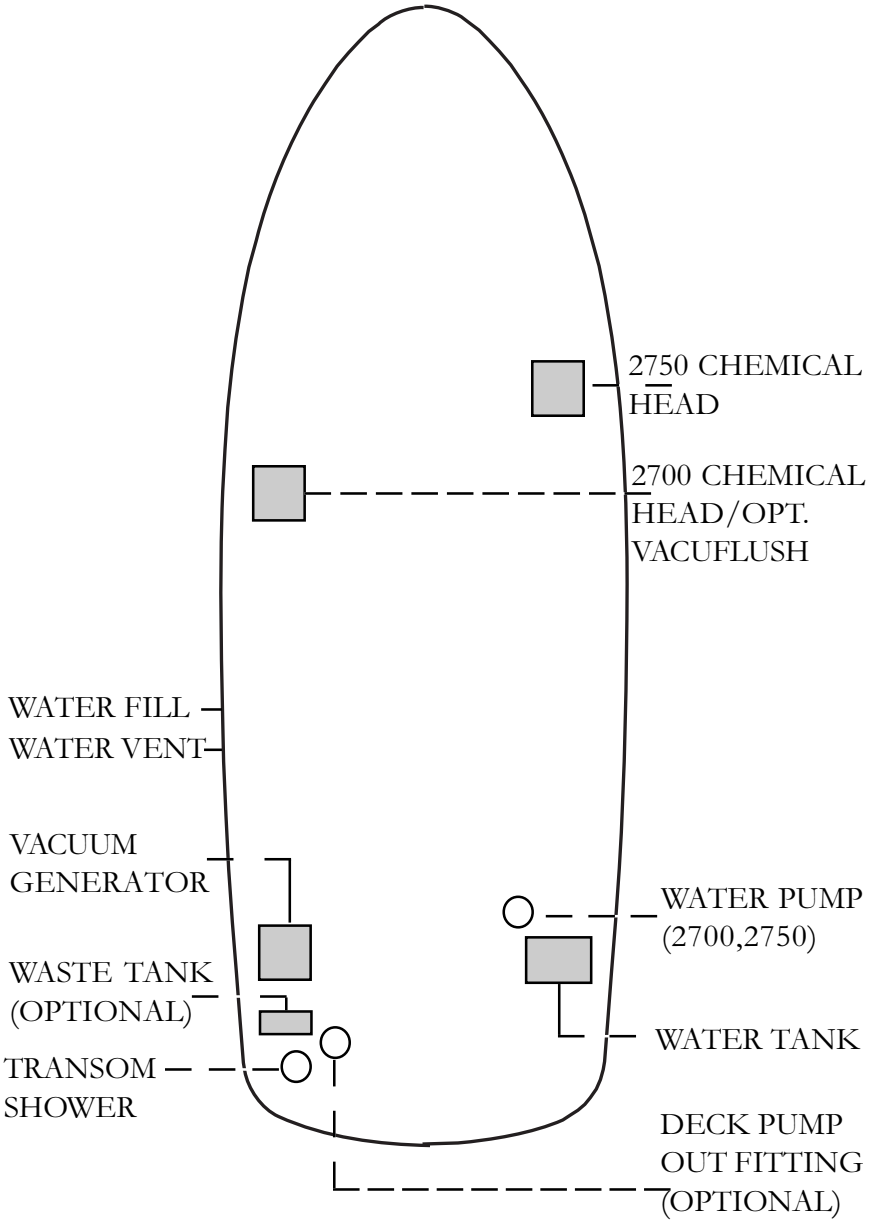
TYPICAL LABEL LOCATIONS



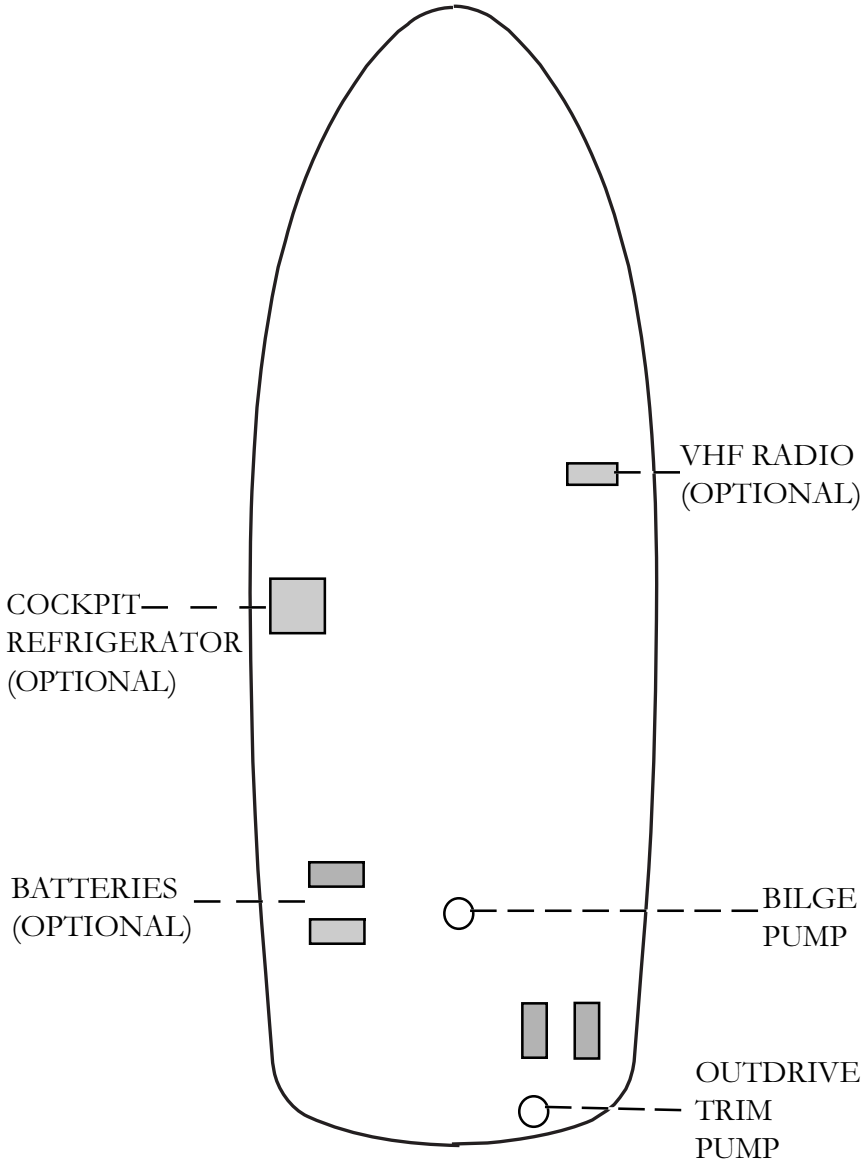
2700-2750 FUEL SYSTEM

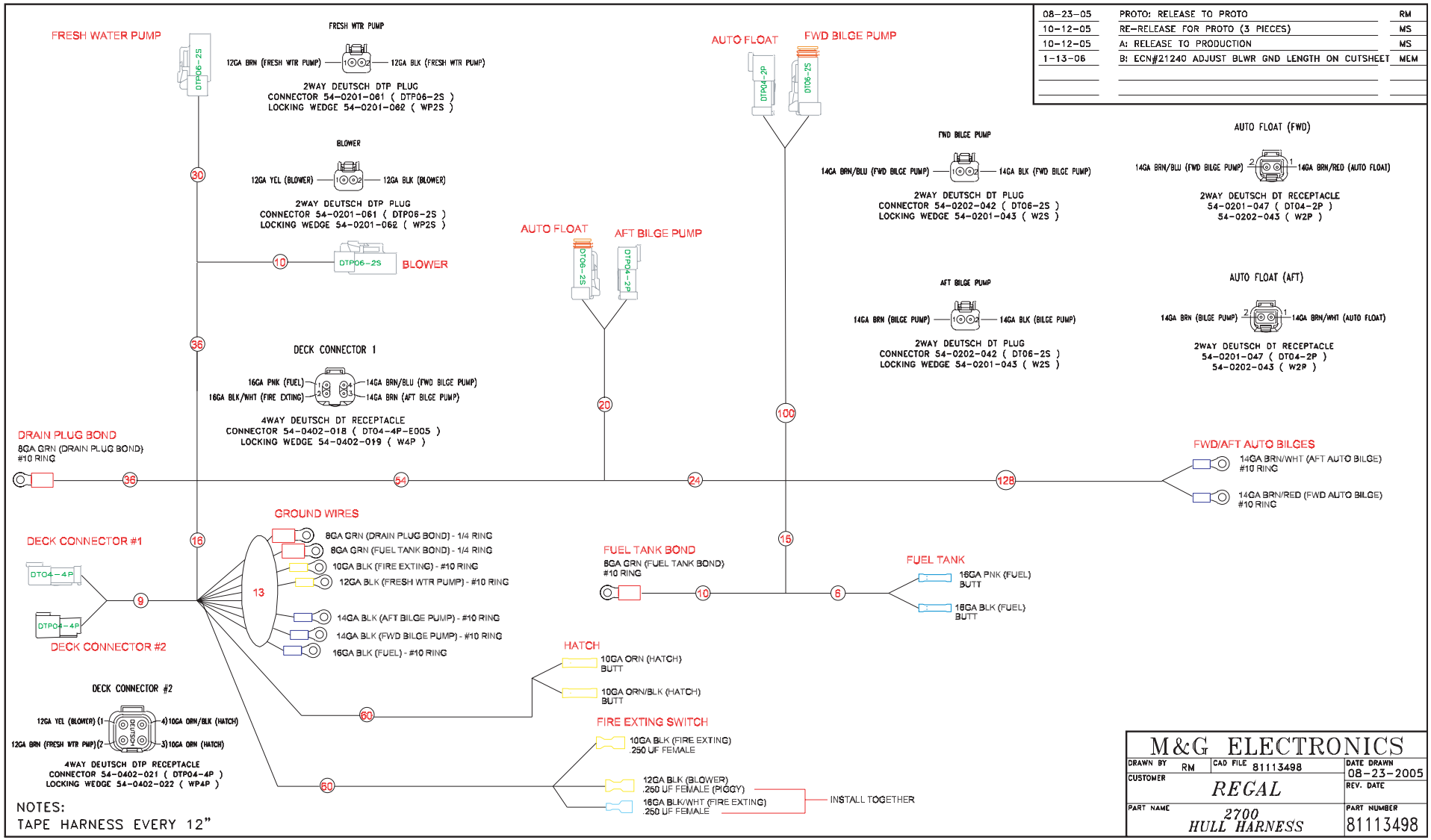


2700-2750
FRESH WATER & WASTE SYSTEM



2700-2750
MACHINERY LAYOUT




FRESH WATER PUMP
FRESH WTR PUMP
12GA BRN (FRESH WTR PUMP)
12GA BLK (FRESH WTR PUMP)
2WAY DEUTSCH DTP PLUG
CONNECTOR 54-0201-061 (DTP06-2S)
LOCKING WEDGE 54-0201-062 (WP2S)
BLOWER
12GA YEL (BLOWER)
12GA BLK (BLOWER)
2WAY DEUTSCH DTP PLUG
CONNECTOR 54-0201-061 (DTP06-2S)
LOCKING WEDGE 54-0201-062 (WP2S)
BLOWER
AUTO FLOAT
AFT BILGE PUMP
DECK CONNECTOR 1
16GA PNK (FUEL)
16GA BLK/WHT (FIRE EXTING)
14GA BRN/BLU (FWD BILGE PUMP)
14GA BRN (AFT BILGE PUMP)
4WAY DEUTSCH DT RECEPTACLE
CONNECTOR 54-0402-018 (DT04-4P-E005)
LOCKING WEDGE 54-0402-019 (W4P)
AUTO FLOAT
FWD BILGE PUMP
FWD BILGE PUMP
14GA BRN/BLU (FWD BILGE PUMP)
14GA BLK (FWD BILGE PUMP)
2WAY DEUTSCH DT PLUG
CONNECTOR 54-0202-042 (DT06-2S)
LOCKING WEDGE 54-0201-043 (W2S)
AUTO FLOAT (FWD)
14GA BRN/BLU (FWD BILGE PUMP)
14GA BRN/RED (AUTO FLOAT)
2WAY DEUTSCH DT RECEPTACLE
54-0201-047 (DT04-2P)
54-0202-043 (W2P)
AFT BILGE PUMP
14GA BRN (BILGE PUMP)
14GA BLK (BILGE PUMP)
2WAY DEUTSCH DT PLUG
CONNECTOR 54-0202-042 (DT06-2S)
LOCKING WEDGE 54-0201-043 (W2S)
AUTO FLOAT (AFT)
14GA BRN (BILGE PUMP)
14GA BRN/WHT (AUTO FLOAT)
2WAY DEUTSCH DT RECEPTACLE
54-0201-047 (DT04-2P)
54-0202-043 (W2P)
DRAIN PLUG BOND
8GA GRN (DRAIN PLUG BOND)
#10 RING
FWD/AFT AUTO BILGES
14GA BRN/WHT (AFT AUTO BILGE)
#10 RING
14GA BRN/RED (FWD AUTO BILGE)
#10 RING
GROUND WIRES
8GA GRN (DRAIN PLUG BOND) - 1/4 RING
8GA GRN (FUEL TANK BOND) - 1/4 RING
10GA BLK (FIRE EXTING) - #10 RING
12GA BLK (FRESH WTR PUMP) - #10 RING
14GA BLK (AFT BILGE PUMP) - #10 RING
14GA BLK (FWD BILGE PUMP) - #10 RING
16GA BLK (FUEL) - #10 RING
DECK CONNECTOR #1
DECK CONNECTOR #2
FUEL TANK BOND
8GA GRN (FUEL TANK BOND)
#10 RING
FUEL TANK
16GA PNK (FUEL)
BUTT
16GA BLK (FUEL)
BUTT
HATCH
10GA ORN (HATCH)
BUTT
10GA ORN/BLK (HATCH)
BUTT
DECK CONNECTOR #2
12GA YEL (BLOWER) (1)
12GA BRN (FRESH WTR PMP) (2)
4)10GA ORN/BLK (HATCH)
3)10GA ORN (HATCH)
4WAY DEUTSCH DTP RECEPTACLE
CONNECTOR 54-0402-021 (DTP04-4P)
LOCKING WEDGE 54-0402-022 (WP4P)
FIRE EXTING SWITCH
10GA BLK (FIRE EXTING)
.250 UF FEMALE
12GA BLK (BLOWER)
.250 UF FEMALE (PIGGY)
16GA BLK/WHT (FIRE EXTING)
.250 UF FEMALE
INSTALL TOGETHER
NOTES:
TAPE HARNESS EVERY 12"
08-23-05 PROTO: RELEASE TO PROTO RM
10-12-05 RE-RELEASE FOR PROTO (3 PIECES) MS
10-12-05 A: RELEASE TO PRODUCTION MS
1-13-06 B: ECN#21240 ADJUST BLWR GND LENGTH ON CUTSHEET MEM
M&G ELECTRONICS
DRAWN BY RM
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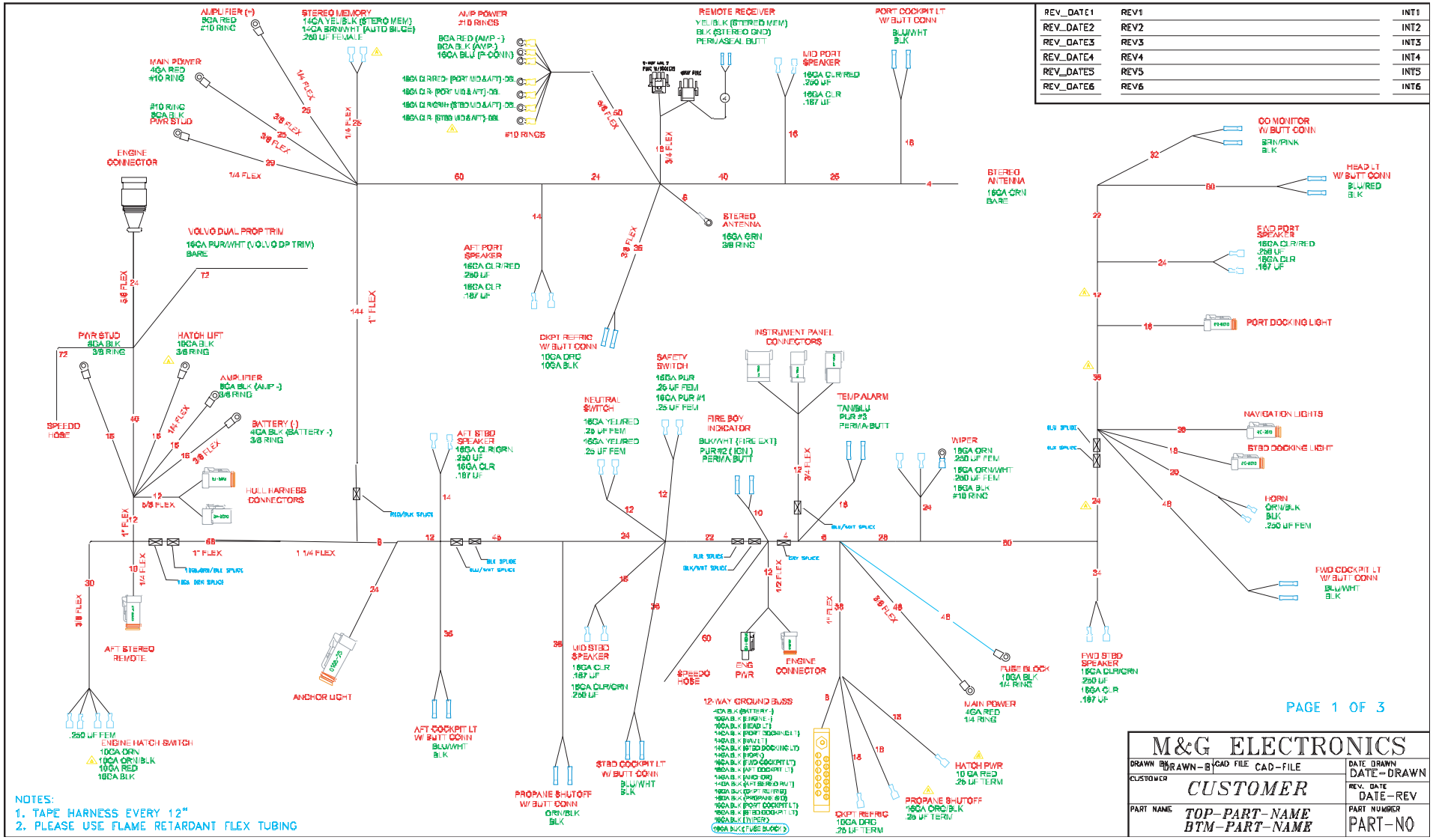
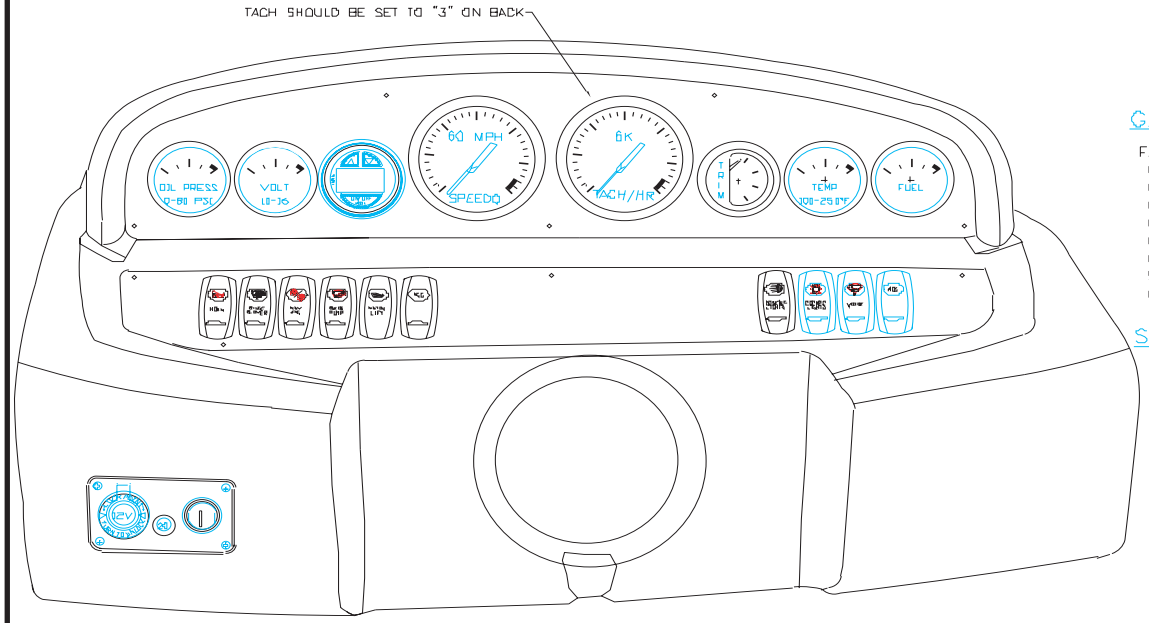
CUSTOMER REGAL
REV. DATE
PART NAME 2700 HULL HARNESS
PART NUMBER 81113498


REV_DATE1 REV1 INT1
REV_DATE2 REV2 INT2
REV_DATE3 REV3 INT3
REV_DATE4 REV4 INT4
REV_DATE5 REV5 INT5
REV_DATE6 REV6 INT6
AMPLIFIER (+)
STEREO MEMORY
AMP POWER
REMOTE RECEIVER
PORT COCKPIT LT W/ BUTT CONN
MAIN POWER
ENGINE CONNECTOR
VOLVO DUAL PROP TRIM
PWR STUD
HATCH LIFT
AMPLIFIER
BATTERY (-)
SPEEDO HOSE
HULL HARNESS CONNECTORS
AFT PORT SPEAKER
DKPT REFRIG W/ BUTT CONN
STEREO ANTENNA
INSTRUMENT PANEL CONNECTORS
SAFETY SWITCH
NEUTRAL SWITCH
FIRE BOY INDICATOR
TEMP ALARM
WIPER
AFT STBD SPEAKER
MID PORT SPEAKER
MID STBD SPEAKER
AFT STEREO REMOTE
ANCHOR LIGHT
ENGINE HATCH SWITCH
AFT COCKPIT LT W/ BUTT CONN
STBD COCKPIT LT W/ BUTT CONN
PROPANE SHUTOFF W/ BUTT CONN
ENG PWR
ENGINE CONNECTOR
12-WAY GROUND BUSS
FUSE BLOCK
MAIN POWER
HATCH PWR
PROPANE SHUTOFF
DKPT REFRIG
CO MONITOR W/ BUTT CONN
HEAD LT W/ BUTT CONN
FWD PORT SPEAKER
PORT DOCKING LIGHT
NAVIGATION LIGHTS
STBD DOCKING LIGHT
HORN
FWD COCKPIT LT W/ BUTT CONN
FWD STBD SPEAKER
NOTES:
1. TAPE HARNESS EVERY 12"
2. PLEASE USE FLAME RETARDANT FLEX TUBING
PAGE 1 OF 3
M&G ELECTRONICS
DRAWN BY DRAWN-B
CAD FILE CAD-FILE
DATE DRAWN DATE-DRAWN
CUSTOMER CUSTOMER
REV. DATE DATE-REV
PART NAME TOP-PART-NAME BTM-PART-NAME
PART NUMBER PART-NO



PROTOTYPE DRAWING ONLY

THIS DRAWING IS RELEASED TO PRODUCE PROTOTYPES ONLY. DO NOT USE TO MANUFACTURE PRODUCTION PARTS. CONTACT M & G ENGINEERING FOR RELEASED PRINTS OR WRITTEN AUTHORIZATION TO PRODUCE FROM THESE PROTOTYPE PRINTS.

M & G ENGINEERING ASSUMES NO RESPONSIBILITY FOR ANY PARTS PRODUCED FROM THIS PRINT IN EXCESS OF PROTOTYPE QUANTITIES ORDERED.

GENERAL INFORMATION:

GAUGES:

FARIA – NEWPORT SERIES
- 02-1710-005 (1) TACH/HR 6K (TCH253)
- 02-17D2-002 (1) SPEEDO 60 MPH (SE9902)
- 02-17D6-003 (1) VOLT 10-16V (VP4070)
- 02-17D5-002 (1) WTR TEMP 100-250 (GP4077)
- 02-17D4-003 (1) OIL PRESS 80 PSI (GP2477)
- 02-17D3-002 (1) FUEL (GP2089)
- 92-0000-140 (1) FARIA DEPTH SOUNDER (11-01D6-002) D50110
- 02-17D7-002 (1) TRIM GAGE (GP4508)

SWITCHES

CONTURA BLACK w/CON V ACTUATORS
- 01-2402-022 (1) DPDT ON/OFF/ON 2 INC LTS (NAV/ANC)
- 01-2401-051 (7) SPST ON/OFF 2 INC. LTS (ALL OTHERS)
- 01-2404-030 (1) SPST (ON)/OFF 2 INC LTS (HORN)
- 01-2405-009 (1) DPDT (ON)/OFF/(ON) 1 INC. LT (HATCH LIFT)
- 01-2408-659 (1) CON V HBLK 2 OVAL RED LENS ("WIPER")
- 01-2408-653 (1) CON V HBLK 2 OVAL RED LENS ("HORN")
- 01-2408-654 (1) CON V HBLK 2 OVAL RED LENS ("NAV/ANC")
- 01-2408-655 (1) CON V HBLK 2 OVAL RED LENS ("BILGE BLOWER")
- 01-2408-728 (1) CON V HBLK 2 OVAL RED LENS ("BILGE PUMP")
- 01-2408-658 (1) CON V HBLK 2 OVAL RED LENS ("COCKPIT LTS")
- 01-2408-657 (1) CON V HBLK 2 OVAL RED LENS ("DOCKING LTS")
- 01-2408-660 (2) CON V HBLK 2 OVAL RED LENS ("ACC")
- *01-2408-740 (1) CON V HBLK 1 OVAL RED LENS ("HATCH LIFT")
- 01-1208-003 (1) I/O KEYSWITCH ON/OFF/START/ACC

CIRCUIT PROTECTION

- 04-0304-020 (1) 20 AMP BREAKER w/SCRW TERM
- 31-0102-002 (1) BLACK BREAKER BOOT
- *CIRCUIT PROTECTION HAS BEEN ADDED TO 91#

SHROUD:

12-0166-007 SHROUD COLOR T.B.D. (TRIM SYSTEMS)

BIPS:

INST PANEL
0.187" REGAL BURL/BLK LEXAN (ST-3403)
880010108

SWITCH PANEL
0.125" SILVER SPARKLE/BLK LEXAN (ST-3399)
*880010112

IGN PANEL
0.125" SILVER SPARKLE/BLK LEXAN (ST-3399)
88001D110

ACCESSORY ITEMS:

- *91-0000-143 (1) PANEL WIRING
- 15-01D3-016 (1) 12V RECEPT
- 08-06D1-045 (14) #6-3/4" PH TRUSS MS 80 SS
- 22-01D1-018 (14) CUSHIONED BUMPERS
- 08-05D2-001 (4) KEP NUT
- *90-0002-658 (1) HATCH WIRING

ORDERING INFORMATION:

KIT #N/A

M&G P/N	DESCRIPTION	CUST P/N
85033229	INST PNL SHROUD ASSY	

ORDERED SEPARATELY

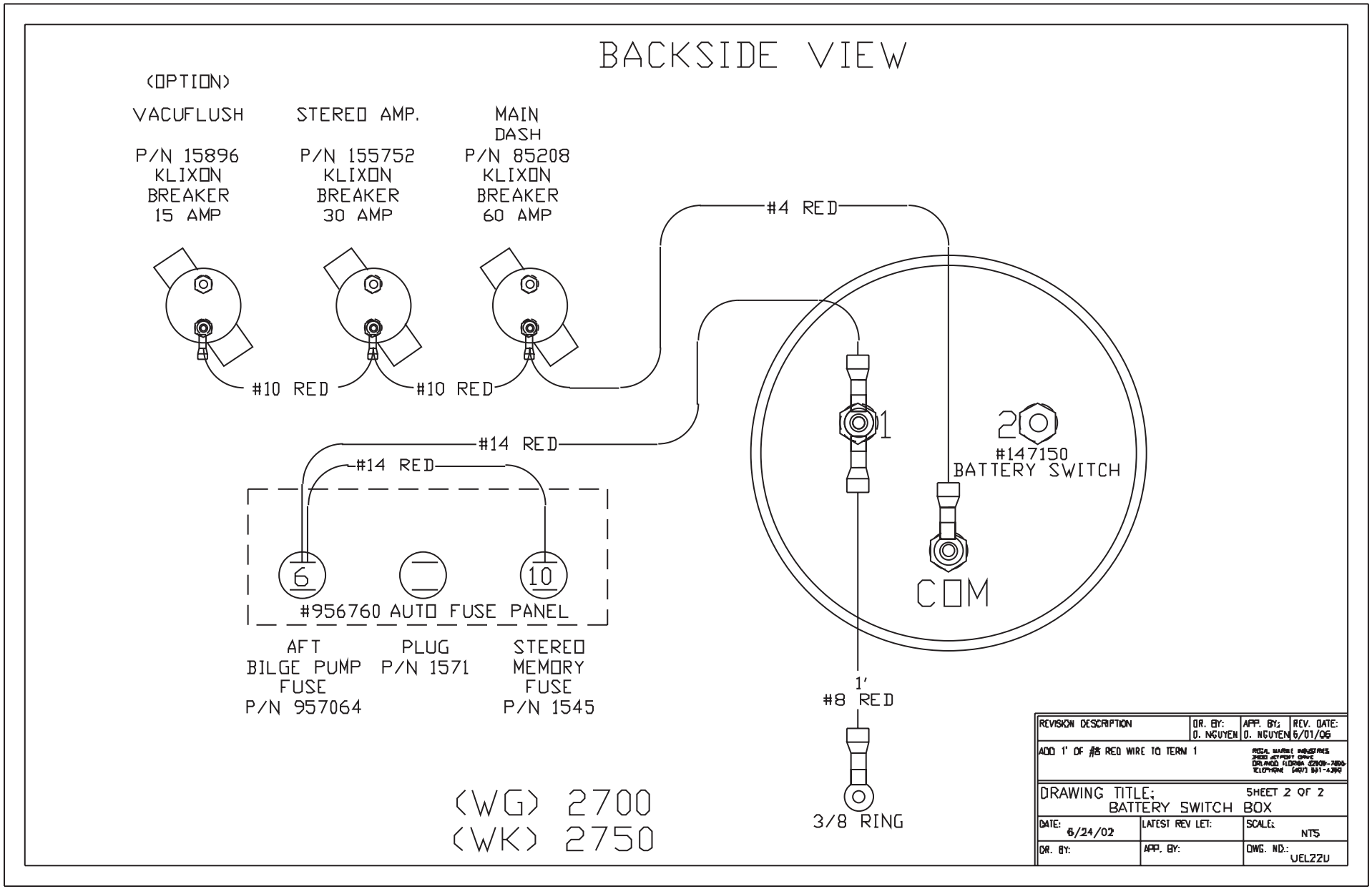
M&G P/N	DESCRIPTION	CUST P/N

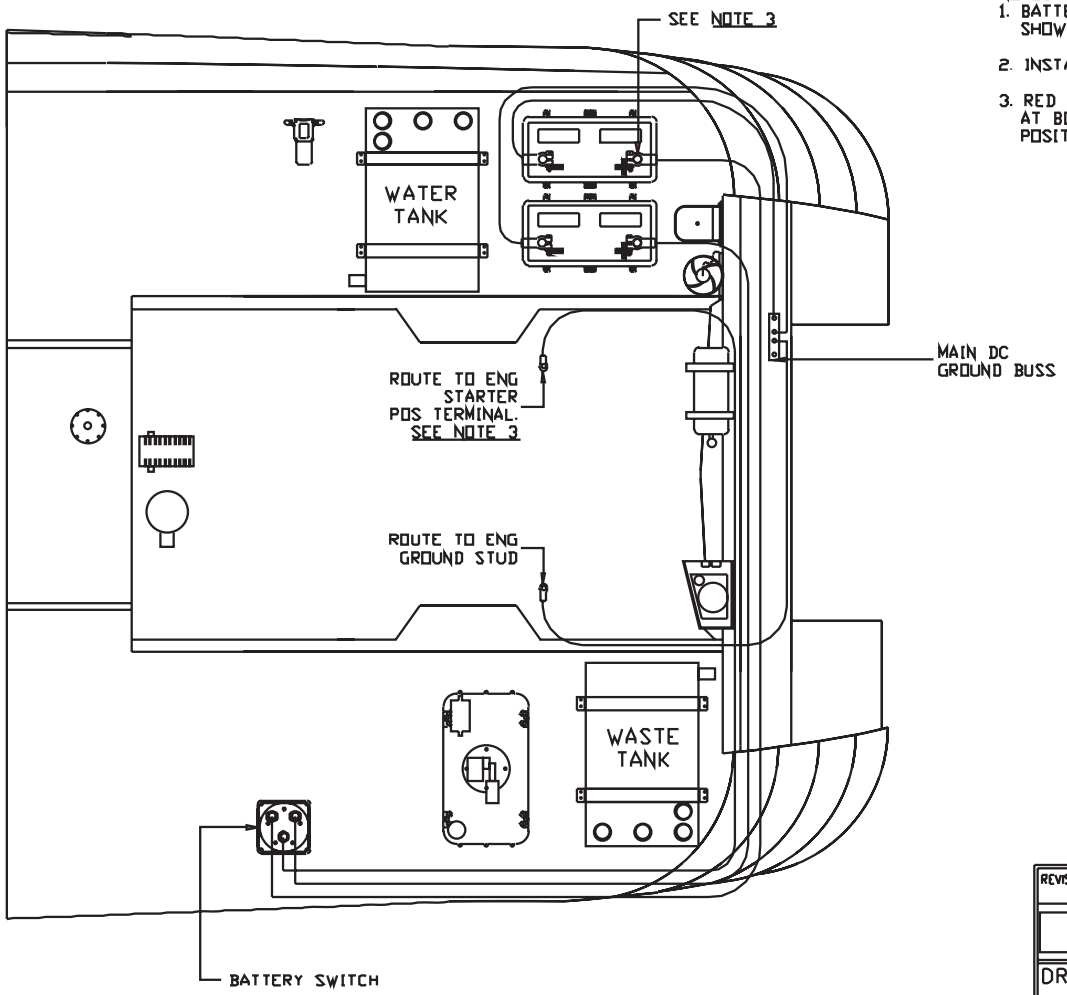
REGAL 2700/2750
INST PNL SHROUD ASSY

REV.	ECN#	DESCRIPTION	DATE	BY
PROTO	XXXX	RELEASE FOR PROTO	6-14-05	MS

NOTES:

6-14-05 MS
SHEET 1 OF


BACKSIDE VIEW
(OPTION)
VACUFLUSH
P/N 15896
KLIXON
BREAKER
15 AMP
STEREO AMP.
P/N 155752
KLIXON
BREAKER
30 AMP
MAIN
DASH
P/N 85208
KLIXON
BREAKER
60 AMP
#4 RED
#10 RED
#10 RED
#14 RED
#14 RED
1
2
#147150
BATTERY SWITCH
COM
6
10
#956760 AUTO FUSE PANEL
AFT
BILGE PUMP
FUSE
P/N 957064
PLUG
P/N 1571
STEREO
MEMORY
FUSE
P/N 1545
1'
#8 RED
3/8 RING
(WG) 2700
(WK) 2750
REVISION DESCRIPTION
DR. BY: O. NGUYEN
APP. BY: O. NGUYEN
REV. DATE: 6/01/06
ADD 1' OF #8 RED WIRE TO TERM 1
DRAWING TITLE: BATTERY SWITCH BOX
SHEET 2 OF 2
DATE: 6/24/02
LATEST REV LET:
SCALE: NTS
DR. BY:
APP. BY:
DWG. NO.: UEL22U



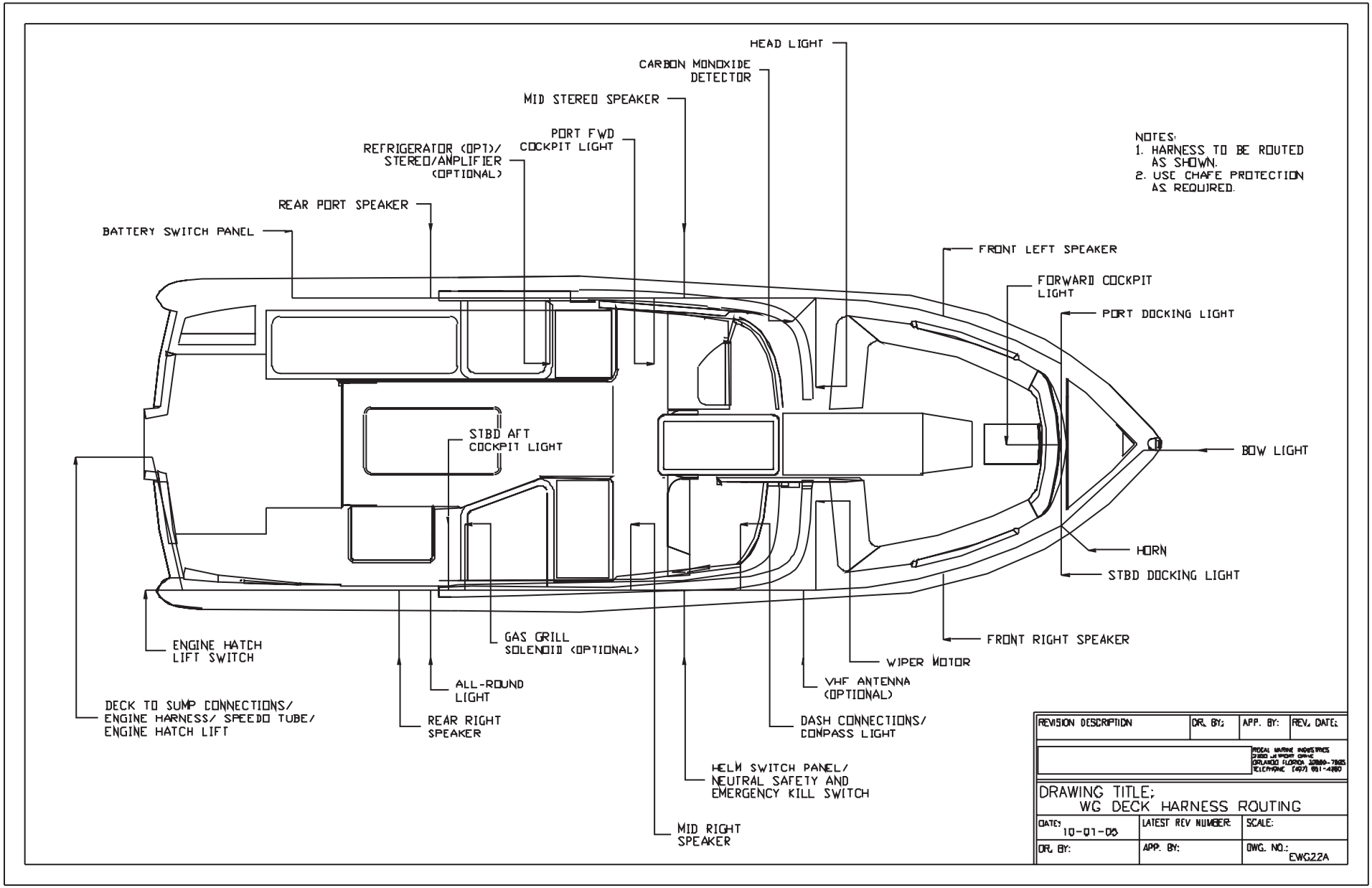
NOTES:
1. BATTERY CABLES TO BE INSTALLED AS SHOWN.
2. INSTALL CHAFE PROTECTION AS NEEDED.
3. RED BATTERY INSULATOR BOOTS REQUIRED AT BOTH STARTER POSITIVE AND BATTERY POSITIVE CONNECTION POINTS.

REVISION DESCRIPTION	DR. BY:	APP. BY:	REV. DATE:

REGAL MARINE INDUSTRIES
2300 JETPORT DRIVE
ORLANDO FLORIDA 32809-3899
TELEPHONE (407) 851-4888

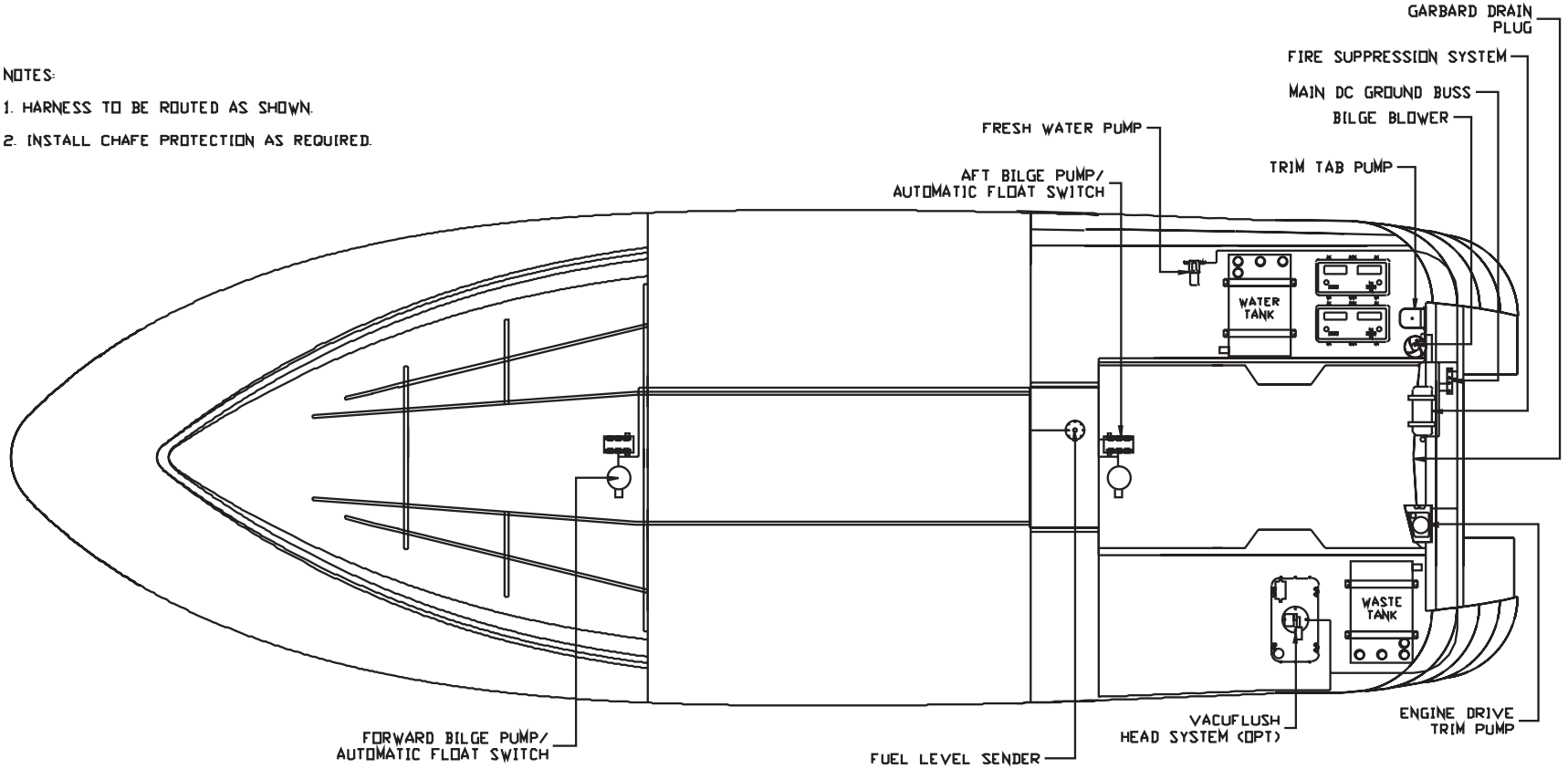
DRAWING TITLE:
WG BATTERY CABLE ROUTING

DATE: 10-01-05	LATEST REV NUMBER:	SCALE:
DR. BY:	APP. BY:	DWG. NO.: EWG22G


HEAD LIGHT
CARBON MONOXIDE DETECTOR
MID STEREO SPEAKER
PORT FWD COCKPIT LIGHT
REFRIGERATOR (OPT)/ STEREO/AMPLIFIER (OPTIONAL)
REAR PORT SPEAKER
BATTERY SWITCH PANEL
NOTES:
1. HARNESS TO BE ROUTED AS SHOWN.
2. USE CHAFE PROTECTION AS REQUIRED.
FRONT LEFT SPEAKER
FORWARD COCKPIT LIGHT
PORT DOCKING LIGHT
STBD AFT COCKPIT LIGHT
BOW LIGHT
HORN
STBD DOCKING LIGHT
ENGINE HATCH LIFT SWITCH
GAS GRILL SOLENOID (OPTIONAL)
FRONT RIGHT SPEAKER
WIPER MOTOR
ALL-ROUND LIGHT
VHF ANTENNA (OPTIONAL)
DECK TO SUMP CONNECTIONS/ ENGINE HARNESS/ SPEEDO TUBE/ ENGINE HATCH LIFT
REAR RIGHT SPEAKER
DASH CONNECTIONS/ COMPASS LIGHT
HELM SWITCH PANEL/ NEUTRAL SAFETY AND EMERGENCY KILL SWITCH
MID RIGHT SPEAKER
REVISION DESCRIPTION
DR. BY:
APP. BY:
REV. DATE:
DRAWING TITLE:
WG DECK HARNESS ROUTING
DATE: 10-07-05
LATEST REV NUMBER:
SCALE:
DR. BY:
APP. BY:
DWG. NO.: EWG22A

NOTES:

1. HARNESS TO BE ROUTED AS SHOWN.
2. INSTALL CHAFE PROTECTION AS REQUIRED.

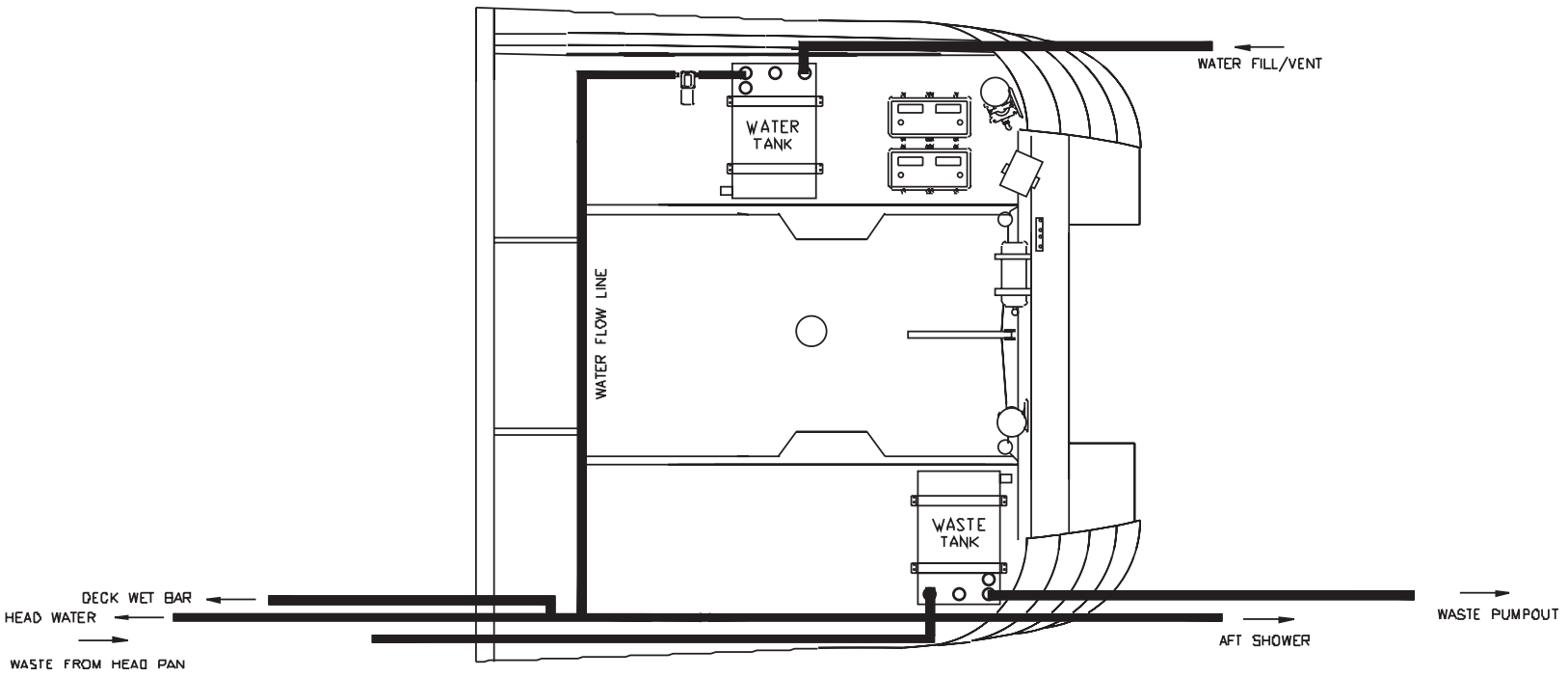


REVISION DESCRIPTION	DR. BY:	APP. BY:	REV. DATE:

REGAL MARINE INDUSTRIES
2300 JETPORT DRIVE
ORLANDO FLORIDA 32809-7899
TELEPHONE (407) 851-4260

DRAWING TITLE:
WG SUMP HARNESS ROUTING

DATE: 10-10-05	LATEST REV NUMBER:	SCALE:
DR. BY:	APP. BY:	DWG. NO.: EWG22H



GREY WATER

FRESH WATER

REVISION DESCRIPTION	DR. BY:	APP. BY:	REV. DATE:

REGAL MARINE INDUSTRIES
2300 JETPORT DRIVE
ORLANDO FLORIDA 32809-7699
TELEPHONE (407) 851-4360

DRAWING TITLE:
2700 (WG) PLUMBING SCHEMATIC

DATE: 8-1-05	LATEST REV LET:	SCALE:
DR. BY:	APP. BY:	DWG. NO.: MWG24F