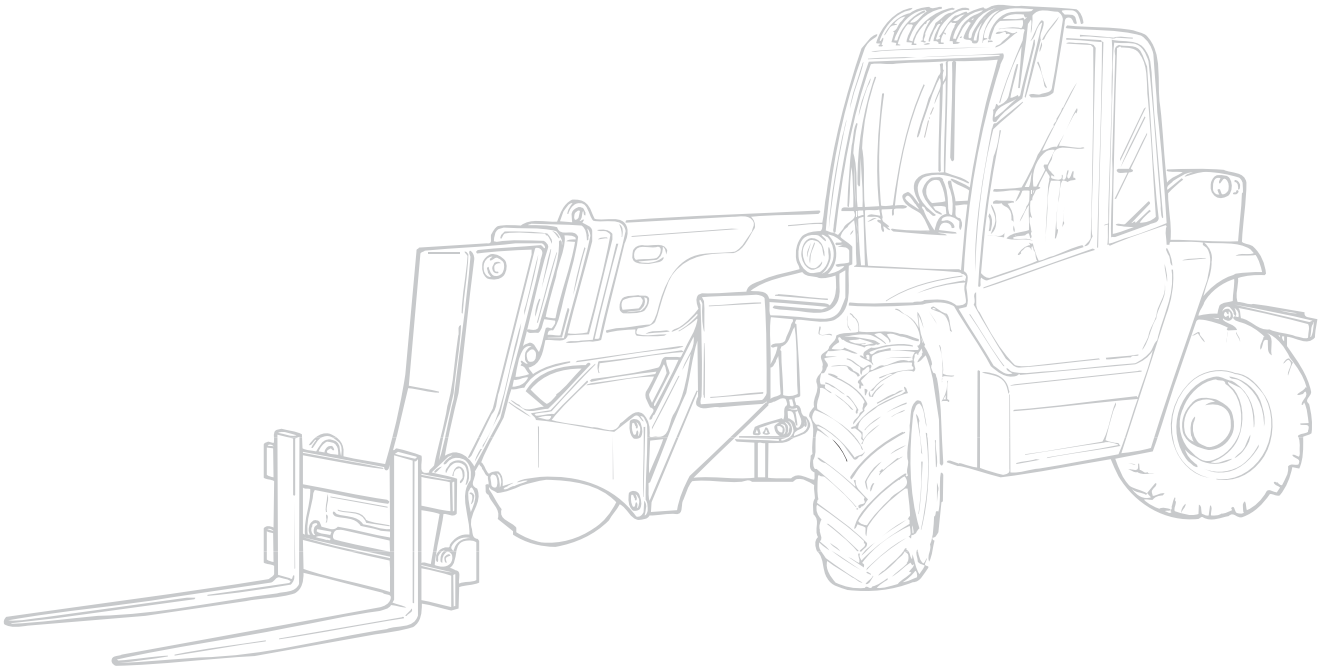
OPERATOR HANDBOOK

Code 57.0002.3200 - 12/2002

Handler with telescopic boom

GTH-3013 - GTH-3517



Version

English

CAUTION: THOROUGHLY READ AND UNDERSTAND THIS HANDBOOK BEFORE OPERATING THE MACHINE
CAUTION: KEEP THIS HANDBOOK IN THE MACHINE AT ALL TIMES

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Operator handbook ***57.0002.3200 - GTH-3013 - GTH-3517***

Produced by: vega

■ INTRODUCTION

This handbook provides information for a safe and proper operation and maintenance of the machine.

STRICTLY COMPLY WITH THE INSTRUCTIONS GIVEN IN THIS HANDBOOK!
READ AND UNDERSTAND THIS HANDBOOK BEFORE STARTING, USING AND CARRYING OUT ANY OPERATION WITH AND ON THE MACHINE.

The handbook is divided into seven sections:

Sect. **A** **GENERAL INFORMATION**
Sect. **B** **SAFETY**
Sect. **C** **OPERATING INSTRUCTIONS**
Sect. **D** **MAINTENANCE**
Sect. **E** **TROUBLESHOOTING**
Sect. **F** **OPTIONAL ATTACHMENTS**
Sect. **G** **TABLES AND ENCLOSURES**

Section **A** contains general concepts that are decisive for the knowledge of the main parts of the machine.
It also contains all necessary data for a correct identification of the machine, the technical features of the machine, etc.

Section **B** is especially addressed to the personnel, who shall operate, repair and service the machine, and, in case of companies with a wide fleet of machines, to the safety responsible.
It describes the essential compulsory qualities of the personnel in charge and other important information for the safety of persons and things.

Section **C** is mainly addressed to the operators who operate the machine. This section illustrates all control devices.
Additionally, it contains the main use instructions -i.e. engine starting, machine parking, machine storing.

Section **D** is addressed to the maintenance responsible and the servicemen.
The section describes the maintenance schedule and the relevant intervals.

Section **E** deals with the failure diagnostics.

Section **F** makes a list of the main interchangeable attachments that can be coupled to the machine: dimensions, weight, application field and limits of use.

Section **G** contains tables and various enclosed documents like load charts, wiring diagrams, hydraulic schemes, torque wrench setting table, etc.

Sections are subdivided into chapters and paragraphs that are numbered progressively.

The quickest way to look for an information is the reference to the general index or the titles of the single chapters and paragraphs that represent keys for an easy consultation.

Take care of this handbook and keep it in an accessible place within the machine, even after its reading, so that it will always be within reach if in doubt.

If you are unsure about anything, please address to TEREXLIFT Assistance Service or to your agent/ dealer: addresses, phone and fax numbers are printed in the cover and in the title-page of this manual.

IMPORTANT

Any difference between the contents of this manual and the real functional character of the machine can be attributed to either a machine manufactured before the issue of this manual or to a manual going to be updated after some changed effected on the machine.
Always contact Terexlift Assistance Service for any updated version of this manual and any additional information.

■ SYMBOLS

When using the machine, operators could have to face some situations requiring special care and particular knowledge.

When these situations involve the safety of operators or bystanders, the machine efficiency and proper utilisation, this handbook stresses these specific instructions by means of **SPECIAL SYMBOLS**.

There are six special (or safety) symbols in this manual, always combined with keywords that class the situations according to their danger degree.

The symbols are always followed by a text explaining the situation taken into account, the attention to be paid to such situation, the method and the behaviour to be adopted. When necessary, it stresses prohibitions or supplies instructions to prevent dangers.

Sometimes, it can be followed by illustrations.

We list below the special (or safety) symbols according to the relative seriousness of the hazard situation:

DANGER

Draws the attention to situations that involve your own as well as the others' safety and that can result in serious or lethal injury.

ELECTRICAL DANGER

Draws the attention to situations that involve your own as well as the others' safety and that can result in serious injury or lethal injury.

CAUTION

Draws the attention either to situations that involve your own as well as the others' safety and that can result in minor or moderate injury or to situations that involve the machine efficiency.

ATTENTION

Draws the attention to situations that involve the machine efficiency.

IMPORTANT

Draws the attention to important technical information or practical advice that allows for a safer and more efficient use of the machine.

PROTECT THE ENVIRONMENT

Draws the attention to important environment-related information.

WHEN READING THIS MANUAL, PAY THE GREATEST ATTENTION TO THESE SPECIAL SYMBOLS AND THE EXPLANATION OF THE SITUATIONS THEY EMPHASIZE.

The manual in electronic format also contains the following symbol:

which enables the user to return to the table of contents

GENERAL INDEX

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Section A

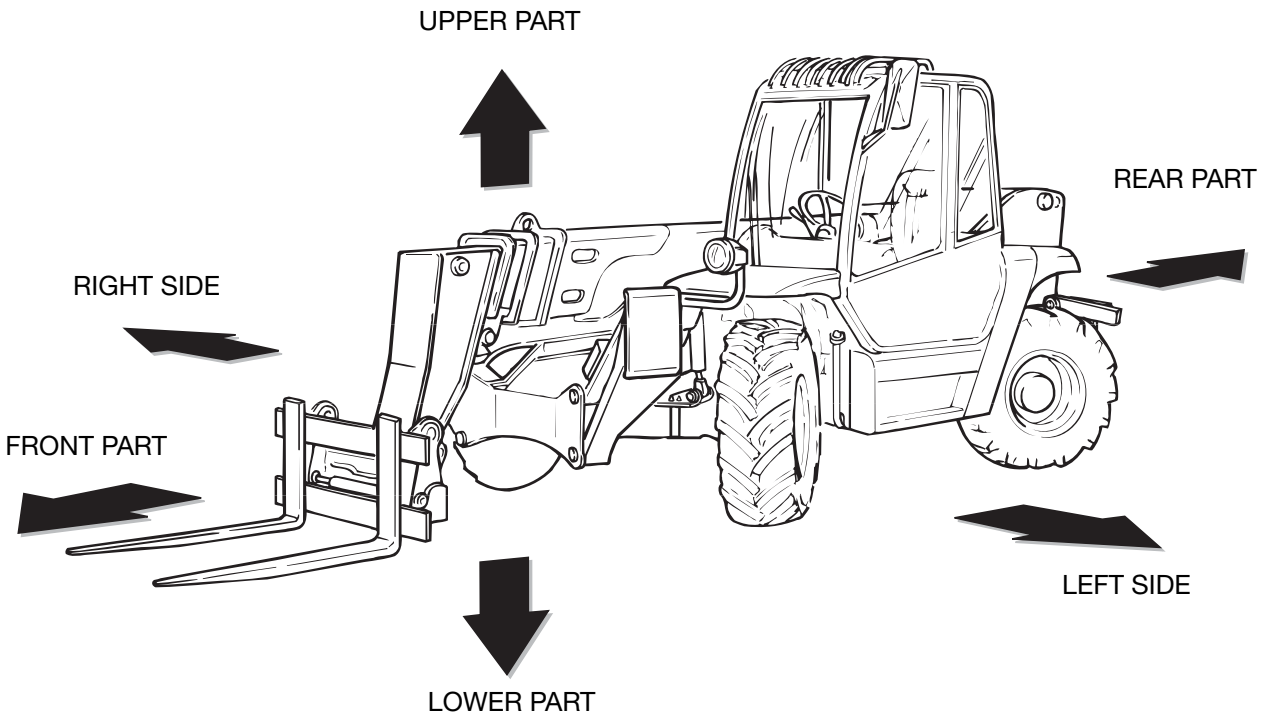
GENERAL INFORMATION

TABLE OF CONTENTS

A-1 CONVENTIONAL REFERENCES

A-1.1 MACHINE POSITION

Conventionally the machine should be considered positioned as shown in the figure.
This convention is necessary to make any reference of this handbook to different machine parts (front, rear, etc.) clear and unmistakable.
Any exception to this rule will always be specified.



■ A-1.2 LABELS AND WARNING PLATES APPLIED ON THE MACHINE

This paragraph lists the labels and warning plates normally applied on standard machines or on special attachments coupled to the machine.

IMPORTANT

The familiarisation with these labels is never a waste of time.
Make sure they are easy to read. For this purpose, clean them or replace those that become unreadable (either graphic or text).
To clean labels, use of a soft cloth, water and soap. Never use solvents, petrol, etc.
When a label is applied on a part to be replaced, make sure that the replaced part is already labelled as required or apply a new label.

Description:
red/white label "**Keep out of the working range of the machine**".

Meaning:
when the machine is running, entering the working range of the machine is prohibited.

Location:
on the telescopic boom, both on the right and on the left.

Description:
label with white background "**Keep out of the working range of the machine"**.

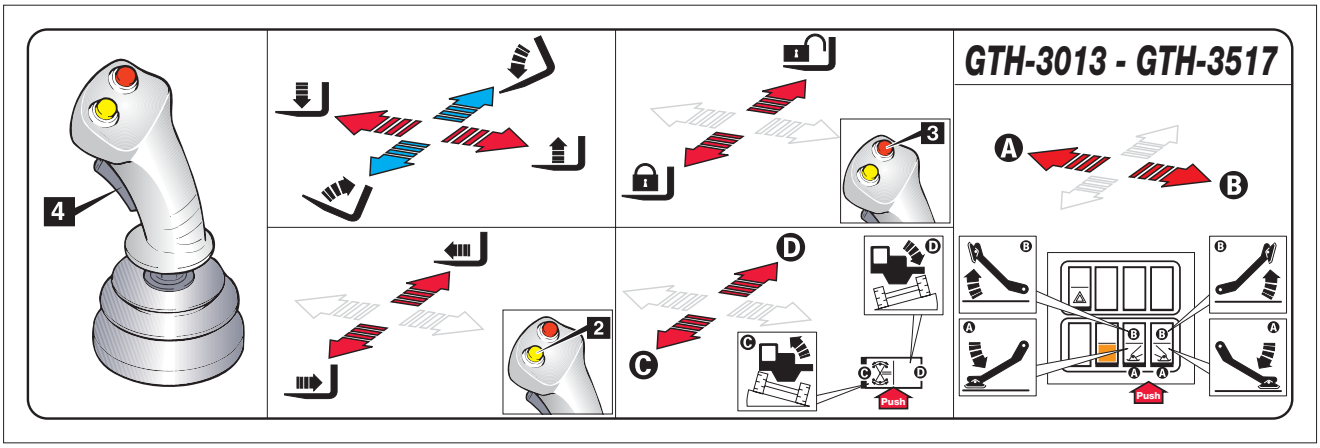
Meaning:
when the machine is running, entering the working range of the machine is prohibited.

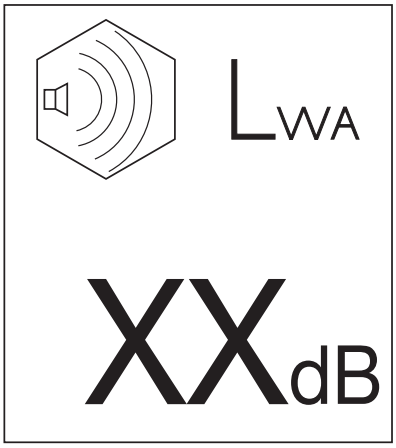
Location:
one on the right side in the casing of the engine compartment
one on the left side on the fuel tank

Description:
label with transparent background explaining the use of the control lever.

Meaning:
through the use of special symbols, this label explains all possible functions and motions of the control lever and the built-in pushbuttons.

Location:
in the cab, on the windscreen, to the right of the driving place.

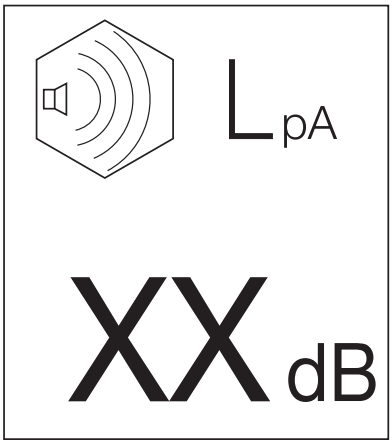




Description:
label with yellow background and black inscription showing the "**Sound power level**".

Meaning:
it indicates the guaranteed sound power level measured in accordance with the Directive **2000/14/EC**

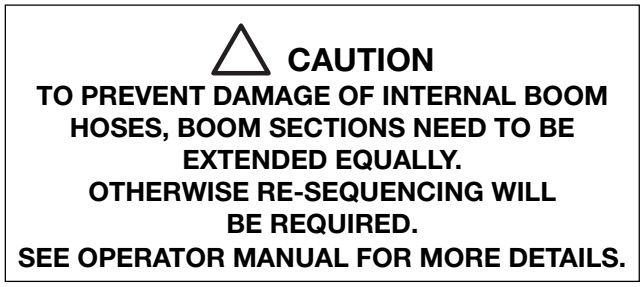
Location:
in the cab, on the rear left-side glass.



Description:
label with yellow background and black inscription showing the "**Sound pressure level**".

Meaning:
it indicates the guaranteed sound power level measured in accordance with the Directive **2000/14/EC**

Location:
in the cab, on the rear left-side glass.



Description:
label with white background "**Telescopic boom re-sequencing**".

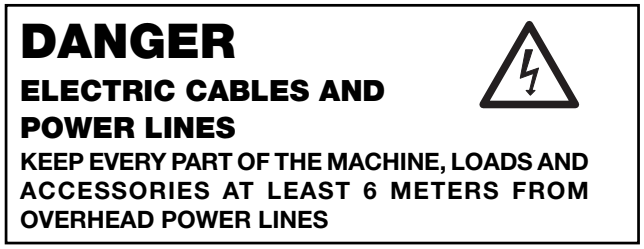
Meaning:
it refers the user to the Operator Handbook for the correct re-sequencing of the telescopic boom sections.

Location:
in the cab, on the windscreen, to the right of the driving place.

Description:
abel on yellow background "**Do not change mechanical gear when the machine is running**".

Meaning:
changing mechanical gears when the machine is running may result in serious damage to the gearbox.

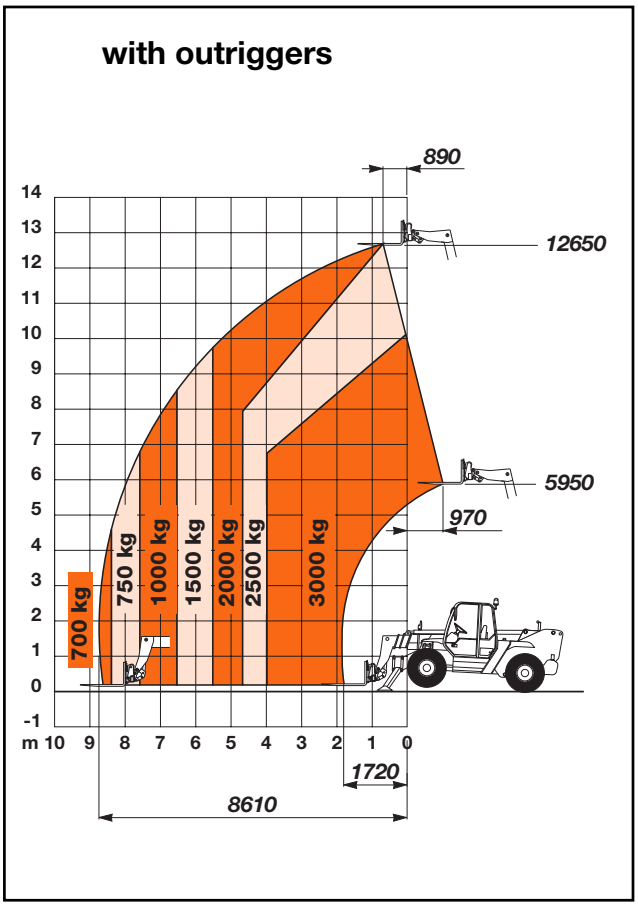
Location:
in the cab, on the top strut.



Description:
label with transparent background "**Use limits close to electric lines**".

Meaning:
it defines the minimum distance to be kept when the machine is used close to aerial electric lines.

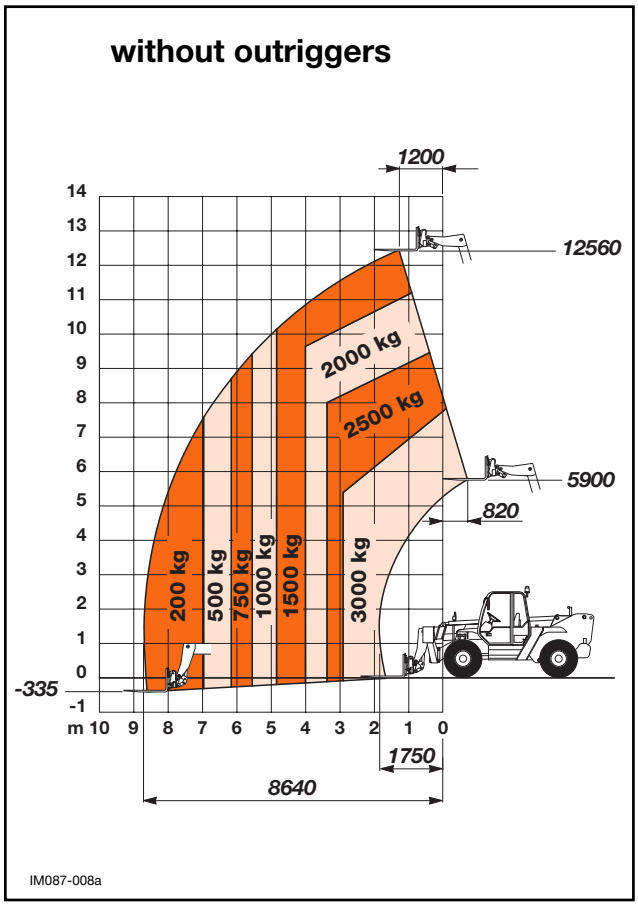
Location:
in the cab, on the windscreen, to the right of the driving place.



Description:
label with transparent background "**Load chart for operations with outriggers down**".

Meaning:
it defines the exact working limits of the machine (in terms of **payload** and **reach**) to be strictly respected by the operator when using the machine with lowered outriggers.

Location:
in the cab, on the windscreen, to the right of the driving place.



Description:
label with transparent background "**Load chart for operations without outriggers**" (or **with outriggers up**).

Meaning:
it defines the exact working limits of the machine (in terms of **payload** and **reach**) to be strictly respected by the operator when using the machine without outriggers (or with retracted outriggers).

Location:
in the cab, on the windscreen, to the right of the driving place.

IMPORTANT

The load charts shown in these pages are supplied as mere example. For the payload limits, see the load charts referring to the specific machine model.

WARNING

DO NOT USE THE MACHINE AND ITS ATTACHMENTS BEFORE HAVING READ AND UNDERSTOOD THE USE AND SAFETY INSTRUCTIONS OF THIS MANUAL.

NOT OBEYING THE USE AND SAFETY INSTRUCTIONS CAN RESULT IN SERIOUS OR LETHAL INJURY.

THE INSTRUCTIONS ARE DELIVERED WITH THE MACHINE; ADDITIONAL COPIES MAY BE OBTAINED FROM YOUR DEALER OR DIRECTLY FROM TEREXLIFT.

THE OPERATOR IS RESPONSIBLE FOR OBEYING THE AFORESAID INSTRUCTIONS.

WARNING

DO NOT RAISE BOOM ON UNSTABLE OR SLOPING GROUND.

NEVER EXCEED MAXIMUM PERMITTED LOADS (SEE LOAD CHARTS).

LIFTING MANOEUVRES WITH THE MACHINE IN OPERATION ARE FORBIDDEN.

BEFORE LEAVING THE CONTROL PLACE:

- LOWER ANY SUSPENDED LOAD TO THE GROUND
- SET THE CONTROLS OF THE BOOM TO NEUTRAL POSITION
- SET THE SPEED LEVER TO NEUTRAL POSITION, ENGAGE THE PARKING BRAKE AND STOP THE ENGINE.

WARNING

SAFETY GUIDELINES FOR MACHINES EQUIPPED WITH STABILIZERS

NEVER USE THE STABILIZERS IF THE LOAD IS ALREADY RAISED; THE STABILIZERS CAN BE USED ONLY TO INCREASE THE STABILITY OF THE MACHINE.

IMPROPER USE OF THE STABILIZERS CAN CAUSE INSTABILITY.

ENSURE THAT THE STABILIZER INDICATOR LAMP IS ON BEFORE USING THE BOOM.

BEFORE RAISING ANY LOAD, LEVEL THE MACHINE BY MEANS OF THE LEVEL INDICATOR.

Description:
label with transparent background "**General application limits**".

Meaning:
it defines the main limits to be strictly obeyed by the operator when using the machine.

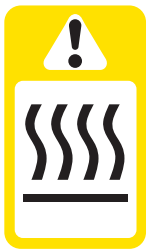
Location:
within the cab, on the windscreen, to the right of the driving place.

VIETATO APRIRE CON MOTORE IN MOTO
DO NOT OPEN WHILE ENGINE IS RUNNING
N'OUVRIR QU'A L'ARRET DU MOTEUR
ÖFFNEN NUR BEI STILLSTEHENDEM MOTOR
ABRIR SOLO CON MOTOR PARADO
PROIBIDO ABRIR COM O MOTOR LIGADO
VERBODEN KOFFERBAK TE OPENEN WANNEER DE MOTOR DRAAIT.

Description:
label on yellow background "**Do not open while engine is running**".

Meaning:
do not open the engine bonnet when engine is running, since this may result in serious injury due to moving parts or hot components.

Location:
on the engine bonnet.



Description:
label on yellow background with black drawing "**Hot surfaces. Risk of burns**".

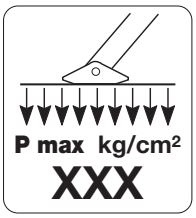
Meaning:
Applied on those surfaces which during operation can become hot and cause burns.

Location:
In all parts involved such as exhaust silencer, thermal engine, heat exchanger.

Description:
label on yellow background with black drawing "**Unscrew the plug with extreme caution: hot water. Risk of burns!**".

Meaning:
Warns the operator of the risk of burns when unscrewing the plug of the compensation tank of the heat exchanger.

Location:
Applied on the compensation tank of the fluid of the heat exchanger.



Description:
label with transparent background "**Maximum pressure on the ground**".

Meaning:
the value indicates the maximum pressure on the ground of the outriggers to prevent the machine from sinking into the ground and avoid instability.

Location:
near each outrigger.

Description:
sticker with black inscription on yellow background warning of the presence of **moving parts**.

Meaning:
Use extreme caution when moving the outriggers. **Presence of moving parts.**

Location:
near each outrigger.

Description:
sticker with black inscription on yellow background warning of the **risk of crushing injury to the hands**.

Meaning:
Use extreme caution when moving the outriggers. **Presence of moving gears and risk of crushing injury to your hands.**

Location:
near each outrigger.

■ A-1.3 EXPLANATION OF THE DIFFERENT SYMBOLS USED ON THE MACHINE

This paragraph illustrates those symbols that are normally applied on the main control devices and instruments of a standard machine, and those that can be applied on accessories or special attachments. They are mainly (ISO) standardised symbols that are now part of the common life. But we consider useful to explain them once again.

IMPORTANT

Spend the necessary time to become familiar with these symbols and to learn their meaning.

Symbol	Description
	Beacon
	Hazard warning lights
	Windscreen wiper
	Windscreen washer
	Cab ventilation fan
	Diesel engine water temperature
	Fuel level
	Hydraulic oil temperature
	Lights switch
	Position lights
	High beam
	Fog lamp
	Turn signals
	Parking brake

Symbol	Description
	Battery charge
	Attachment pushbutton
	Steering mode switch
	Brake pressure
	Engine oil pressure
	Boom up
	Boom down
	Boom out
	Boom in
	Attachment locked
	Attachment unlocked
	Fork pitching forward
	Fork pitching back
	Right outrigger down

Symbol	Description
	Right outrigger up
	Left outrigger down
	Left outrigger up
	Sway right
	Sway left
	Machine sway control
	Cab controls
	Platform controls
	Road setting
	Oil filter clogged
	Air filter clogged
	Speed selector switch
	1st speed engaged
	2nd speed engaged

Symbol	Description
	Lifting point
	Emergency pump

A-2 MACHINE IDENTIFICATION

IMPORTANT

Check that the operator handbook refers to the delivered machine.
When asking for information or technical assistance, always specify model, type and serial number of the machine.

A-2.1 MACHINE MODEL AND TYPE

Handler with telescopic boom:

- ❑ model ***GTH-3013***
- ❑ model ***GTH-3013T***
- ❑ model ***GTH-3517***

A-2.2 MANUFACTURER

TEREXLIFT srl

Zona Industriale (Ind. Estate) - I-06019 UMBERTIDE (PG) - ITALY

Enrolled in the register of companies at the Court of Perugia under no. 4823

C.C.I.A.A. n° 102886

Fiscal Code/V.A.T. no. 00249210543

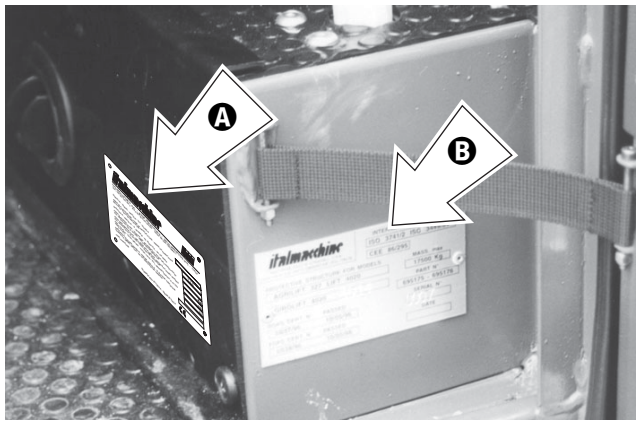


Fig. A 8

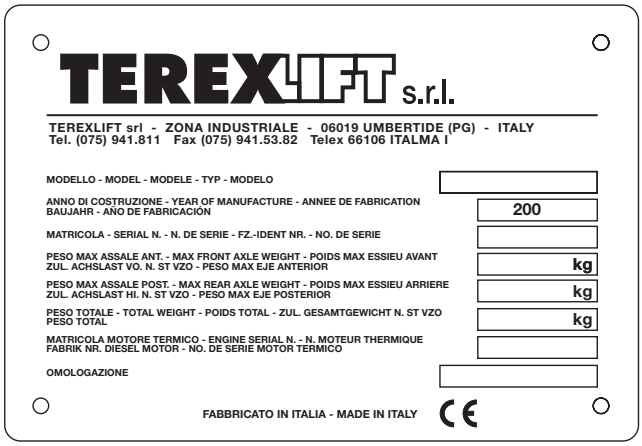


Fig. A 9

A-2.3 MACHINE IDENTIFICATION PLATES

Three identification plates are applied on the machine. They are:

Ⓐ ***Machine data plate.***

Placed on the driving seat base in a well visible position when opening the cab door (*Fig. A8*) or instead of the road traffic data plate (*Fig. A10*) on machines destined for foreign markets.

The identification plate (*Fig. A9*) contains the main identification data of the machine like model, serial number and year of manufacture.

Ⓑ ***ROPS-FOPS cab type-approval plate.***

Placed on the driving seat base in a well visible position when opening the cab door (*Fig. A8*).

Fig. A 10

Ⓒ ***Road traffic data plate.***
Placed on the front right side of the chassis (only for machines destined for the Italian market). This plate contains the road traffic related data and the weights of the specific machine model.

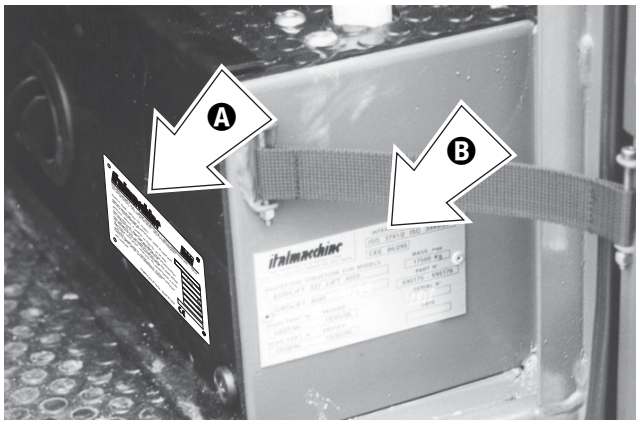


Fig. A 8

■ A-2.4 CE MARKING

This machine fulfils the safety requirements of the Machinery Directive.The conformity has been certified and the placing of the **CE** marking on the machine demonstrates compliance with the regulatory requirements.
The **CE** marking is placed directly on the identification plate of the machine (Ⓐ *Fig. A8 AND A9*).

■ A-2.5 CHASSIS SERIAL NUMBER

The chassis serial number is punched on the front left part of the chassis side member (Ⓓ *Fig. A10)*.

■ A-2.6 IDENTIFICATION PLATES OF THE MAIN PARTS

The plates of the main components, not directly manufactured by ***TEREXLIFT srl*** (for instance, engines, pumps, etc.), are located where originally applied by the manufacturers.

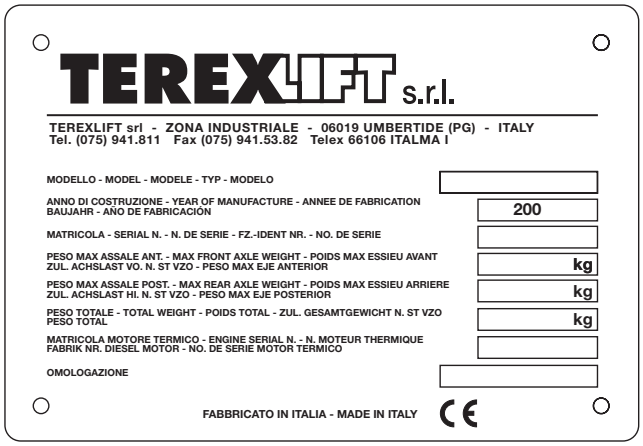


Fig. A 9

Fig. A 10

A-3 ALLOWED USE

A-3.1 ALLOWED USE

The handlers have been designed and manufactured for lifting, handling and transporting agricultural or industrial products by means of specific attachments (see section **F**) manufactured by TEREXLIFT srl.

Any other use is considered contrary to that established and, therefore, improper.

The compliance with and the strict respect of the operation, maintenance and repair conditions, indicated by the Manufacturer, represent an essential part of the allowed use.

The handler must be used and serviced only by operators knowing its characteristics and the safety procedures in depth.

It is also essential to comply with the safety at work legislation, the precautions concerning safety and industrial medicine as well as the local and national road traffic regulations.

IMPORTANT

Effecting changes or carrying out interventions on the machine or the platform other than those of routine maintenance is expressly forbidden. Any modification of the machine or the platform not carried out by TEREXLIFT or an authorised assistance centre involves the automatic invalidation of the conformity of the machine to the Directive 98/37/EC.

A-3.2 IMPROPER USE

Improper use means a utilisation of the handler following working criteria that do not comply with the instructions of this manual, and that, in general, may result in risks for both operators and bystanders.

DANGER

We list below some of the most frequent and hazardous situations of improper use:

- ***Carrying passengers on the machine***
- ***Not strictly complying with the operation and maintenance instructions of this handbook***
- ***Working beyond the handler working limits***
- ***Working on unstable edges of ditches***
- ***Working during a storm***
- ***Working on steep slopes***
- ***Using attachments other than those recommended***
- ***Using attachments not approved or directly manufactured by Terexlift***
- ***Working in potentially explosive areas***
- ***Working in confined and non-ventilated environments.***

A-3.3 RESIDUAL HAZARDS

Although the machine has been designed and manufactured according to the latest technology and all expected hazards have been eliminated, some operations performed by the machine operator can result in potentially hazardous situations. Among them:

- Hazards deriving from a too high work or transfer speed in relation to the load handled or the ground condition of the jobsite.
- Hazards deriving from work procedures adopted during the check or replacement of a block valve (residual pressure - uncontrolled movements).
- Hazards deriving from work procedures adopted while disassembling parts of the machine -e.g. the cylinders, without supporting mobile parts suitably (risk of uncontrolled fall of the mobile part).
- Hazard deriving from an accidental overturning of the machine in the event the operator has not fastened the safety belts.

■ A-3.4 APPLICABLE STANDARDS

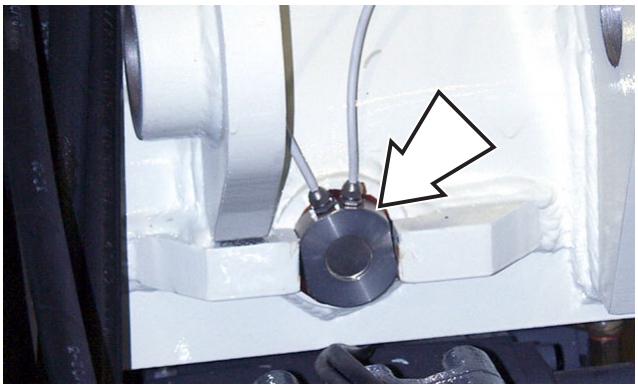
For the operator's safety, the following standards were obeyed during the risk assessment of the handler fitted with telescopic boom:

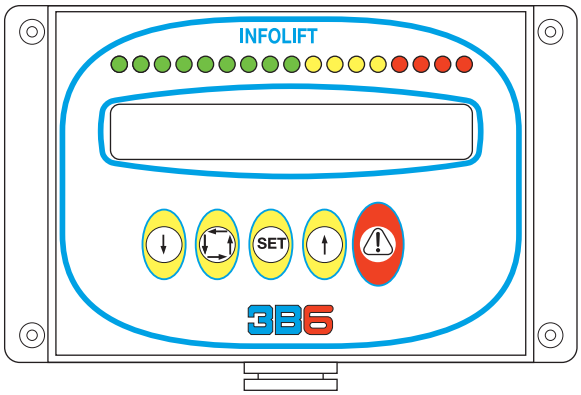
Directive	*Title*
98/37/CE	Machinery Directive
89/336/CEE	Electromagnetic compatibility
73/23/CEE	Low Voltage
2000/14/CE	Environment Acoustic Emissions

Standard	*Title*
EN 1459:1988	Harmonised standard. Safety of industrial trucks - Self- propelled variable reach trucks.
EN 281:1988	Self-propelled industrial trucks sit- down rider-controlled. Rules for the construction and layout of pedals.
EN 292-1:1991	Safety of machinery. Basic concepts, general principles for design. Basic terminology, methodology.
EN 292-2:1991	Safety of machinery. Basic concepts, principles for design. Technical principles and specification.
EN 1175-2:1998	Electrical requirements - General requirements of internal combustion engine powered trucks
prEN ISO 13564:1996	Test method for measuring visibility from self-propelled trucks.
ISO 2330:1995	Fork-lift trucks - Fork arms - Technical characteristics and testing.
ISO/DIS 3287	Powered industrial trucks. Pictorial signs. Control symbols.
ISO 3449:1992	Earth-moving machinery - Falling-object protective structures - Laboratory tests and performance requirements.
EN 13510: 2002	Earth-moving machinery - Roll-over protective structures - Laboratory tests and performance requirements.
ISO 3776:1989	Tractors for agriculture - Seat belt anchorages.
ISO 3795:1989	Road vehicles, tractors and machinery for agriculture and forestry - Determination of burning behaviour of interior materials.
ISO 5053:1987	Powered industrial trucks - Terminology.
ISO 6055:1997	High-lift rider trucks - Overhead guards - Specification and testing.
ISO 6292:1996	Powered industrial trucks and tractors - Brake performance and component strength.
ISO 9533:1989	Earth-moving machinery - Machine-mounted forward and reverse audible warning alarm - Sound test method.
prEN 13059:1997	Safety of industrial trucks - Test methods for measuring vibration
EN 50081-1: 1997	Electromagnetic compatibility – Generic requirements on emissions - Part 1
EN 50082-1: 1997	Electromagnetic compatibility – Generic requirements on immunity - Part 1
EN 60204-1:1998	Safety of machinery - Electrical equipment of machines - Part 1

■ A-3.5 SAFETY DEVICES

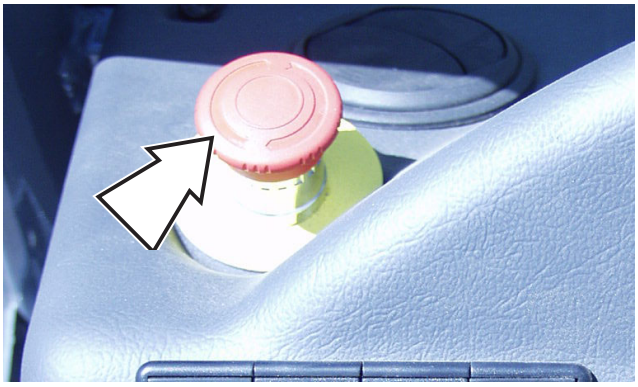
- ***Load moment indicator***. It consists of a load cell fitted to the kingpin of the rear axle, a display in the driving cab which shows the messages during operation and a bar with green, yellow and red LEDs which indicates the percentage of load applied.



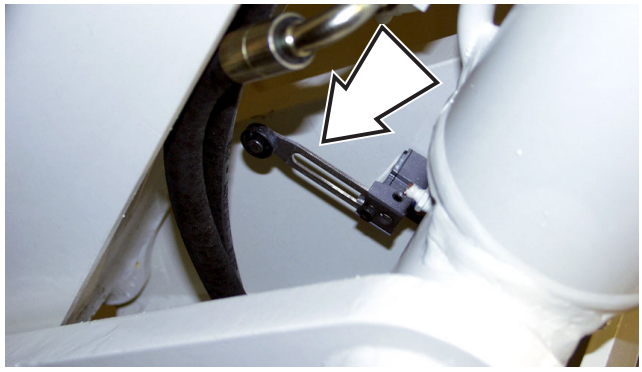


- ***Emergency stop pushbutton***: when pressed down, it cuts out power to the electric motors and blocks the movements of the machine.

  Before starting work again, find and rectify the causes which compelled to an emergency stop, then reset the button to neutral position pressing it down while turning clockwise.



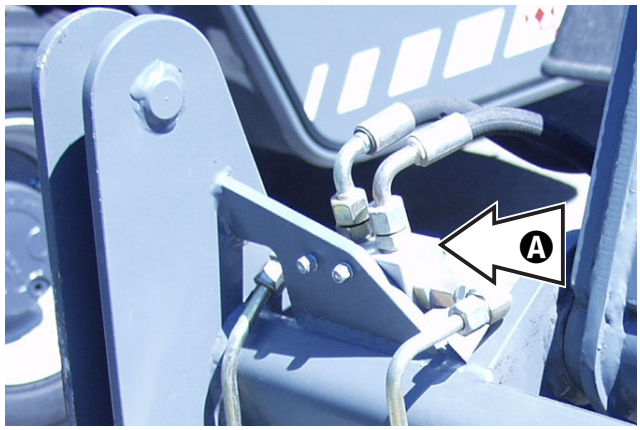
- ***Limit switch on the outriggers***
  When the outriggers are lowered to the ground:
  - the overload warning system changes the meter scale
  - the maan-platform can be used
  - gears cannot be engaged

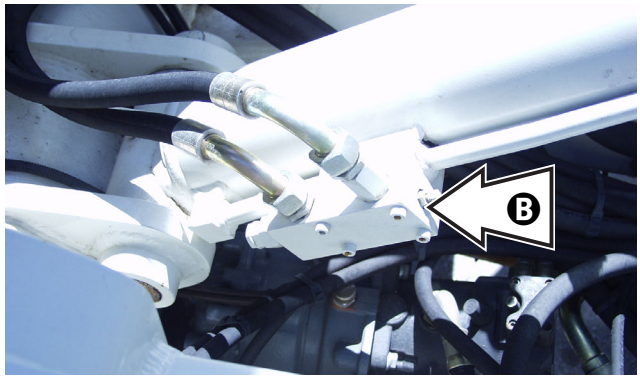


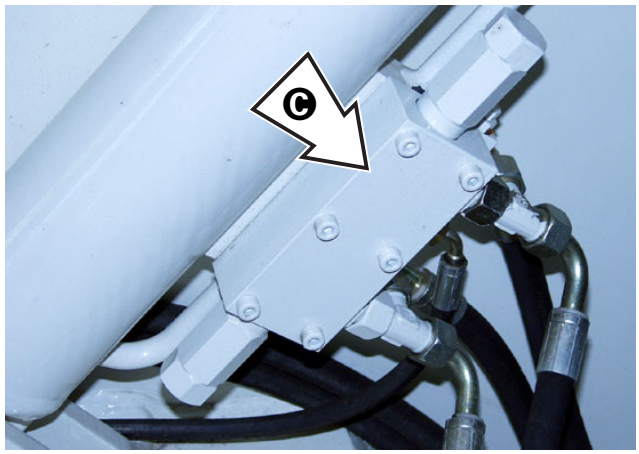
- ***Presence micro-switch in the driving seat*** (inside the seat cushion) which prevents the machine from starting if the operator is not correctly seated in the driving seat.

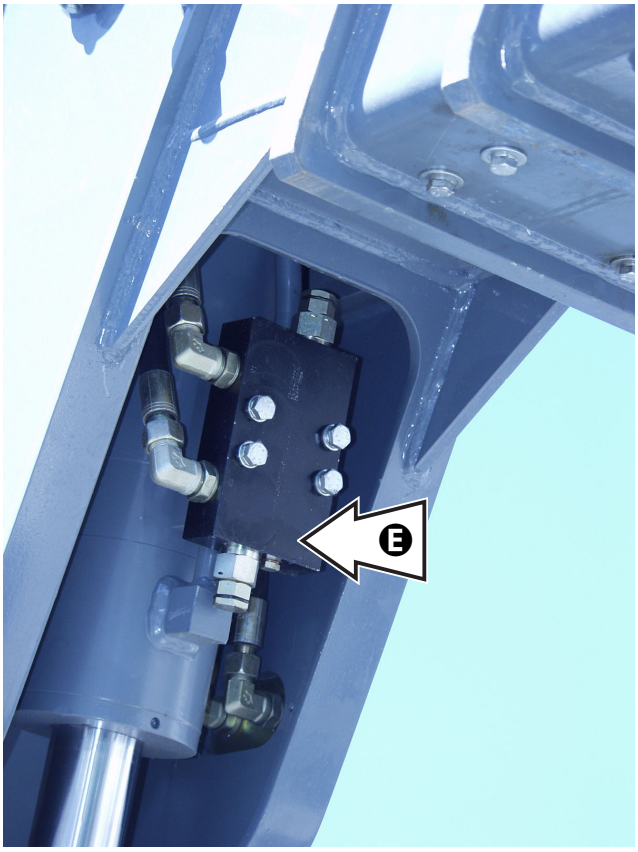
- ***Safety pushbutton on joystick*** (dead man button). This button must be pressed and held down while executing a function with the control lever. If the button is released, the movement in progress will be blocked.

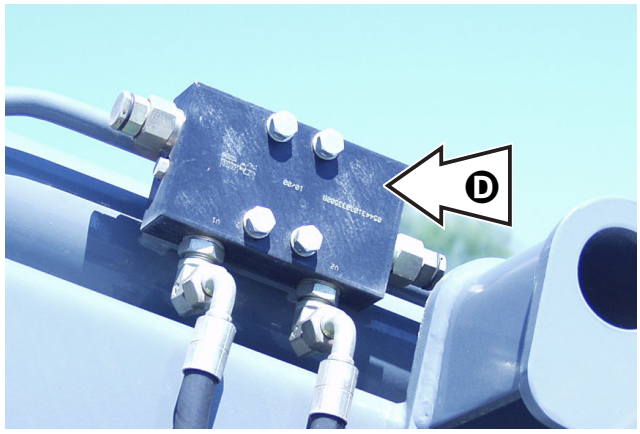
- ***Block valves fitted to all cylinders***
  - **A** Block valve on attachment coupling cylinder
  - **B** Block valve on lifting cylinder
  - **C** Block valve on balance cylinder
  - **D** Block valve on boom extension cylinder
  - **E** Block valve on attachment pitching cylinder











F Block valve on outrigger cylinder

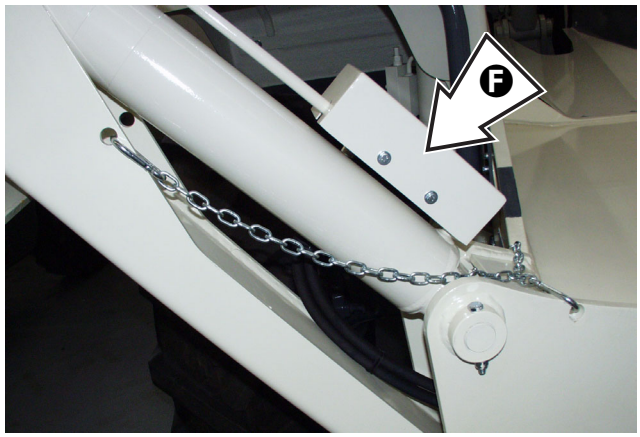
G Block valve on machine sway cylinders

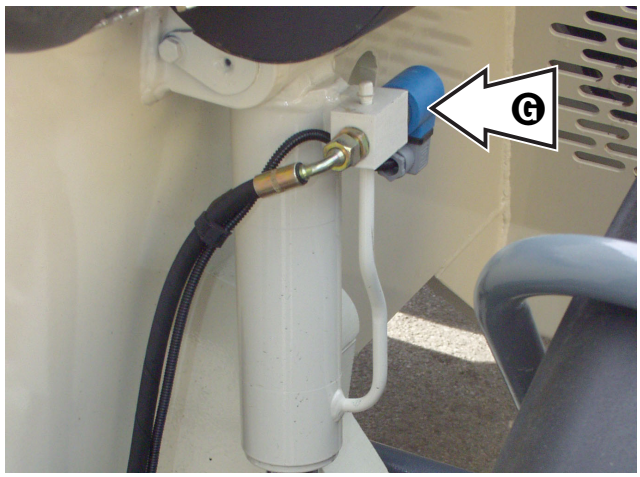
- ***Proximity switches***:

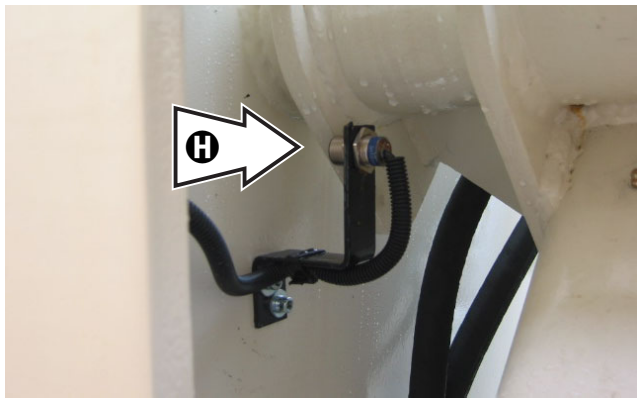
  H Proximity switch on the boom. This switch blocks the axle when the boom is tilted more than 40 degrees (only for GTH-3517) to the left side of the chassis.

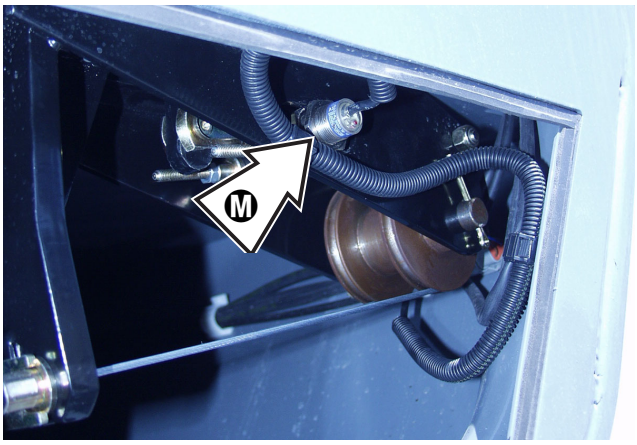
  L Proximity switch on the boom. This switch blocks the outriggers and the sway movement when the boom is raised more than 2 metres above the ground.

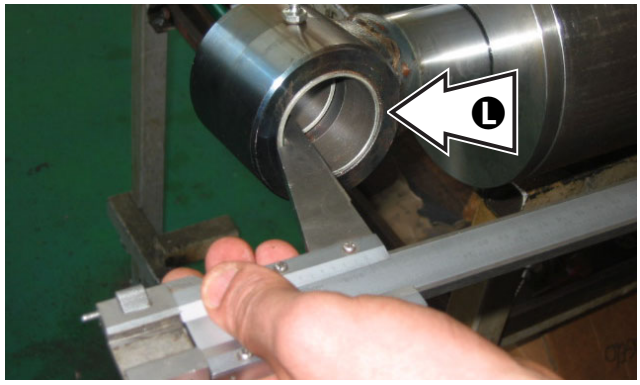
  M Proximity switch on paring brake. This switch prevents the machine from starting if the brake has not been engaged.





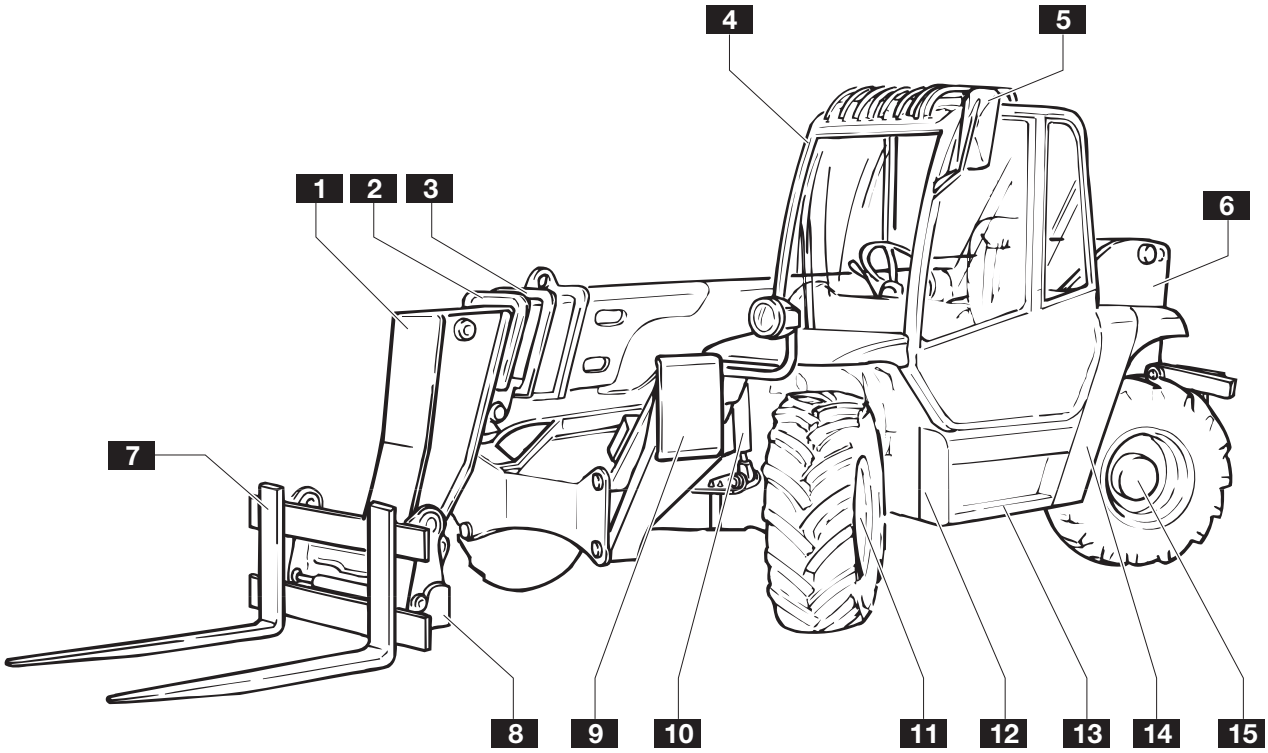




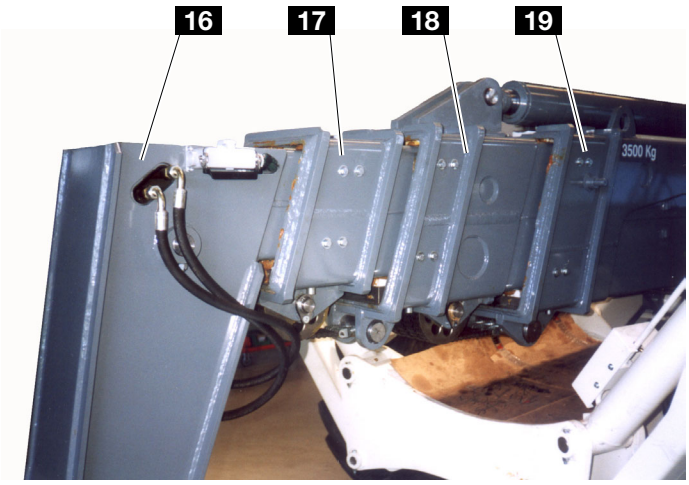


A-4 GENERAL DESCRIPTION

A-4.1 LIST OF THE MAIN COMPONENTS



1 - 3rd boom section mod. 3013
2 - 2nd boom section mod. 3013
3 - 1st boom section mod. 3013
4 - Driving cab according to ROPS-FOPS provisions
5 - Rear view mirror, left side
6 - Chassis
7 - Forks
8 - Attachment holding frame
9 - Left stabilizer
10 - Left sway cylinder
11 - Front axle
12 - Fuel tank
13 - Access step
14 - Hydraulic oil tank
15 - Rear axle
16 - 4th boom section mod. 3517
17 - 3rd boom section mod. 3517
18 - 2nd boom section mod. 3517
19 - 1st boom section mod. 3517



■ A-4.2 DESCRIPTION OF THE MAIN COMPONENTS

Hydrostatic transmission unit
This unit consists of parts which drive the machine shifting, and namely:
- a variable displacement pump connected to the thermal engine by an elastic joint
- a variable displacement engine applied to the gearbox
- a hydraulic oil filter, placed on the discharge line to the tank
- a water/oil heat exchanger to cool the circuit down.

Reduction gear/Two-speed gearbox
Reduction gear/gearbox with two speeds, namely working speed and travel speed, to be selected by the special pushbutton located in the cab. The selection of the gear is allowed only when the machine is stationary. Motion is transmitted from the gearbox to the front and rear axles, fitted with differential gear, through two Cardan shafts.

Steering axles/(front and rear) differential gears
The differential axles transmit the motion to the wheels. The locking device acting on the rear axle enables the machine to move also on low grip grounds. Both axles are of steering type; the rear axle is also of sprung type.
When a high speed is engaged, only the front wheels are allowed to steer, while the rear sprung axle is automatically locked in position when the boom is raised beyond a pre-set height, controlled by a proximity switch (only for mod. 3517).

Tyres
The machine is equipped with tyres suitably sized for the maximum load allowed on the handler.
When worn, they shall be replaced with new ones having the same dimensions and loading capacity.

Overload warning system
The overload warning system installed on the vehicle enables the operator to work under absolute safety conditions. A bar with green, yellow and red LEDs indicates the percentage of load applied with respect to the maximum payload of the machine. When the red LED comes on, all the machine movements stop, but for the boom retraction under safe conditions.

Boom hydraulic circuit
It consists of a pump connected to the thermal engine which, through a valve, distributes oil to the hydraulic drive and a distributor for the following functions:
- boom lifting/lowering
- telescopic boom extension/retraction
- attachment rotation
- machine swaying
- attachment locking
- outrigger operation.

Service hydraulic circuit
It consists of a pump connected to the thermal engine and dispensing oil to the brake pump and the hydraulic motor driving the heat exchanger fan.

Brake circuit
The brake system is of multidisc type in oil bath, with self-adjustment, built in the front and rear axle and acting on every wheel. The pedal directly acts on the brake pump which delivers oil to the blocking cylinders through a line with a pressure accumulator.

Driving cab
Type-approved driving cab in compliance with standards ISO 3449 and EN 13510 (ROPS and FOPS).

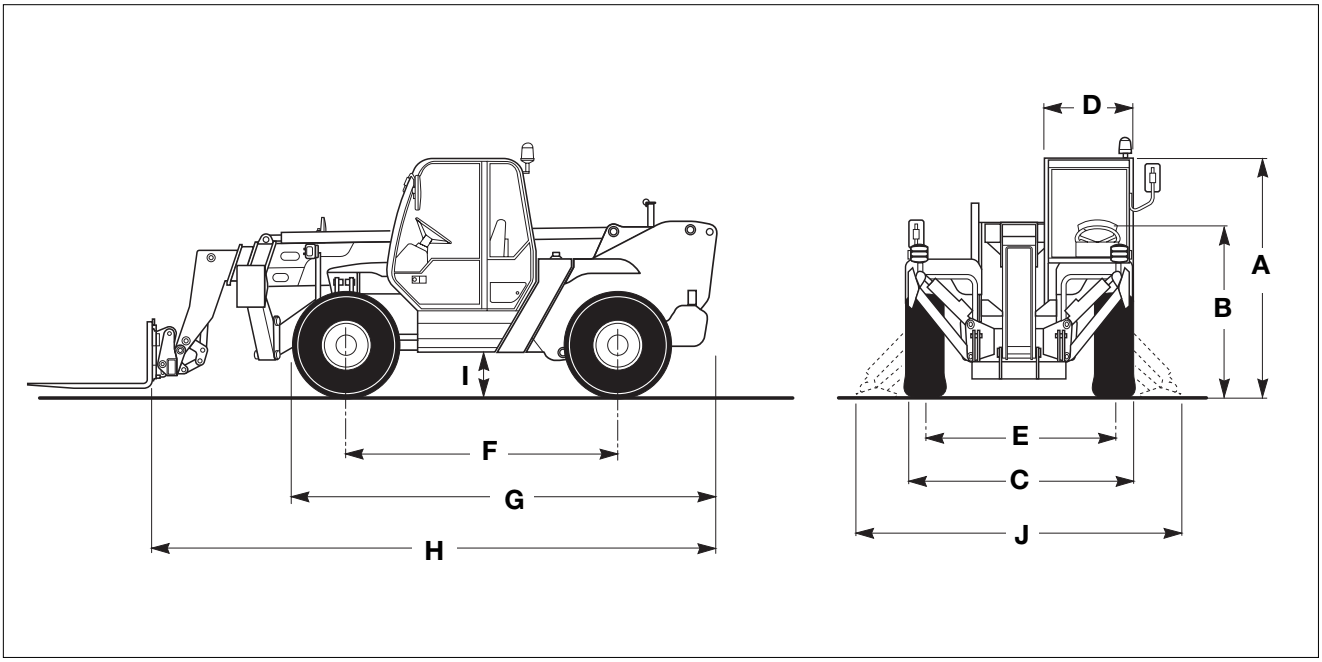
■ A-4.3 OPTIONAL ACCESSORIES

The machine can be fitted with a wide range of optional accessories: please address to ***Genie*** sales network.

IMPORTANT

Please check the accessories available for your machine.

A-5 TECHNICAL DATA AND PERFORMANCE



A-5.1 MAIN DIMENSIONS		GTH	3013	3013T	3517
A	Overall height	mm	2550	2550	2630
B	Height to the steering wheel	mm	1920	1920	1980
C	Overall width	mm	2330	2330	2330
D	Cab width	mm	850	850	850
E	Track	mm	1920	1920	1920
F	Wheel-base	mm	2850	2850	2850
G	Length to the front tyres	mm	3910	3910	3910
H	Length to the attachment holding plate	mm	5610	5610	6290
I	Ground clearance	mm	460	460	460
J	Max width with extended outriggers	mm	2930	2930	2930
•	Internal steering radius	mm	1300	1300	1300
•	External steering radius	mm	3990	3990	3990

A-5.2 LIMITS OF USE				
•	Angle of approach (with/without outriggers)		39°	39°	39°
•	Departure angle		45°	45°	45°
•	Min/max ambient temperature	°C	-20°/+40°	-20°/+40°	-20°/+40°

A-5.3 WEIGHT					
•	Weight in working order	kg	9500	9500	10900

A-5.4 SPEED					
-	Working speed (*)	km/h	8	8	8
-	Travel speed (*)	km/h	37	37	35
-	Max. slope with full load	%	54	54	50

(*) = either forward or reverse motion.

■ A-5.5 PAYLOAD AND REACH	GTH	3013	3013T	3517
- Max lifting height:				
with outriggers	mm	12640	12640	16700
without outriggers	mm	12470	12470	16600
- Reach at max height	mm	1290	1290	1320
- Max reach forward	mm	8740	8740	12700
- Attachment holding plate rotation		145°	145°	145°
- Maximum payload	kg	3000	3000	3500
- Payload at max height	kg	2500	2500	2200
- Payload at max reach	kg	700	700	100

Overturning factor according to FEM 4.001 F stability regulations

■ A-5.6 FORKS (FLOATING TYPE)				
- Dimensions	mm	1200x130x50	1200x130x50	1200x130x50
- Weight	kg	70	70	70
- Fork holding frame - class		FEM III	FEM III	FEM III

■ A-5.7 DIESEL ENGINE		*Aspirated version*	*Turbo version*	*Turbo version*
- Make		PERKINS	PERKINS	PERKINS
- Model/Type		1004.42	1004.40T	1004.40T
- Features:		Diesel	Diesel	Diesel
		4 cylinders in line	4 cylinders in line	4 cylinders in line
		4 strokes	4 strokes	4 strokes
		direct injection	direct injection	direct injection
- Bore x Stroke	mm	103 x 127	100 x 127	100 x 127
- Total displacement	cc	4232	3990	3990
- Power at 2300 giri/min	kW	63	81	81

■ A-5.8 ELECTRICAL SYSTEM				
- Voltage	V	12	12	12
- Starter (power)	kW	3	3	3
- Battery	Ah	92	92	92

■ A-5.9 MACHINE SOUND LEVELS				
- Sound power (*)	dB	Lwa = 109	Lwa = 109	Lwa = 105
- Sound pressure (*)	dB	Lpa = 78	Lpa = 78	Lpa = 81

(*) = Values calculated according to the Directive 2000/14/CE

■ A-5.10 VIBRATION LEVELS				
- Mean assessed vibration level transmitted to arms	m/s^2	< 2.5	< 2.5	< 2.5
- Mean assessed vibration level transmitted to body	m/s^2	< 0.5	< 0.5	< 0.5

Values calculated in accordance with standard prEN13059

IMPORTANT

This is a Class A device. In a residential environment, such device can cause radio disturbance. In such cases, the operator is required to take suitable measures

A-6 LIFETIME

The lifetime of the machine is 10 000 hours provided all checks, service jobs and overhauls are done at the times scheduled.

DANGER

After this time, the machine must compulsorily be inspected and tested by the Manufacturer before being used again.

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Section B

SAFETY

TABLE OF CONTENTS

B-1 GENERAL REMARKS

Most accidents occurring while working, repairing or maintaining operation machines, are caused by not complying with the basic safety precautions.
Therefore, it is necessary to pay steady attention to the potential hazards and the effects that may come of operations carried out on the machine.

IMPORTANT

If you recognise hazardous situations, you can prevent accidents!

For instance, this handbook makes use of special ***safety symbols*** to stress any potentially hazardous situation.

CAUTION

The instructions given in this handbook are the ones established by GENIE. They do not exclude other safe and most convenient ways for the machine installation, operation and maintenance that take into account the available spaces and means.

If you decide to follow instructions other than those given in this manual, you shall absolutely:

- be sure that the operations you are going to carry out are not explicitly forbidden;
- be sure that the methods are safe, say, in compliance with the rules and provisions given in this section;
- be sure that the methods cannot damage the machine directly or indirectly or make it unsafe;
- contact GENIE Assistance Service for any suggestion and the necessary written permission.

IMPORTANT

If in doubt, it is always better to ask! For this purpose, contact GENIE: the assistance service is at your disposal. Addresses, phone and fax numbers are given in the cover and in the title-page of this manual.

B-2 PREREQUISITES OF THE PERSONNEL IN CHARGE

B-2.1 PREREQUISITES OF THE MACHINE OPERATORS

The operators who use the machine regularly or occasionally (i.e. for transport reasons) shall have the following prerequisites:

health:
before and during any operation, operators shall never take alcoholic beverages, medicines or other substances that may alter their psycho-physical conditions and, consequently, their working abilities.

physical:
good eyesight, acute hearing, good co-ordination and ability to carry out all required operations in a safe way, according to the instructions of this manual.

mental:
ability to understand and apply the enforced rules, regulations and safety precautions. They shall be careful and sensible for their own as well as for the others' safety and shall desire to carry out the work correctly and in a responsible way.

emotional:
they shall keep calm and always be able to evaluate their own physical and mental conditions.

training:
they shall read and familiarise with this handbook, its enclosed graphs and diagrams, the identification and hazard warning plates. They shall be skilled and trained about the machine use.

IMPORTANT

The operator shall have a licence (or a driving licence) when provided for by the laws enforced in the country where the machine works. Please, ask the competent bodies. In Italy the operator must be at least 18 year old.

■ B-2.2 PREREQUISITES OF THE SERVICEMEN

The personnel charged with the machine maintenance shall be qualified, specialised in the maintenance of earth-moving machines, and shall have the following prerequisites:

physical:

good eyesight, acute hearing, good co-ordination and ability to carry out all required maintenance operations in a safe way, according to this manual.

mental:

ability to understand and apply the enforced rules, regulations and safety precautions. They shall be careful and sensible for their own as well as for the others' safety and shall desire to carry out the work correctly and in a responsible way

training:

they shall read and familiarise with this handbook, its enclosed graphs and diagrams, the identification and warning plates. They shall be skilled and trained about the machine functioning.

IMPORTANT

From a technical point of view, the ordinary maintenance of the machine is not a complex intervention and can be carried out by the machine operator, too, provided he has a basic knowledge of mechanics.

■ B-2.3 WORKING CLOTHES

During work, but especially when maintaining or repairing the machine, operators must wear suitable protective clothing:

- Overalls or any other comfortable garments. Operators should wear neither clothes with large sleeves nor objects that can get stuck in moving parts of the machine.
- Protective helmet.
- Protective gloves.
- Working shoes.

IMPORTANT

Use only type-approved working clothing in good condition.

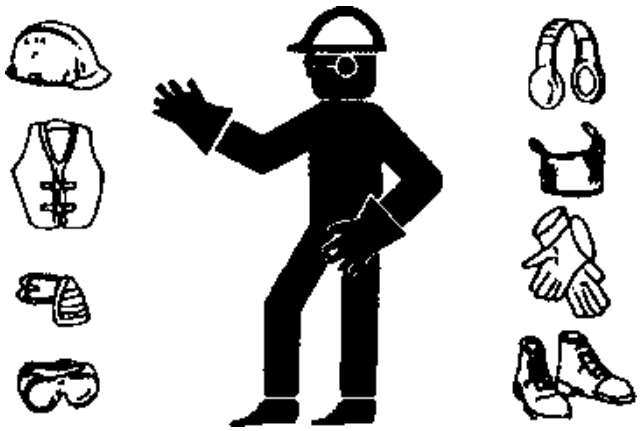
■ B-2.4 PERSONAL PROTECTIVE EQUIPMENT

Under special working conditions, the following personal protective equipment should be used:

- Breathing set (or dust mask).
- Ear-protectors or equivalent equipment.
- Goggles or facial masks.

IMPORTANT

Use only type-approved protective equipment in good condition.



B-3 SAFETY PRECAUTIONS

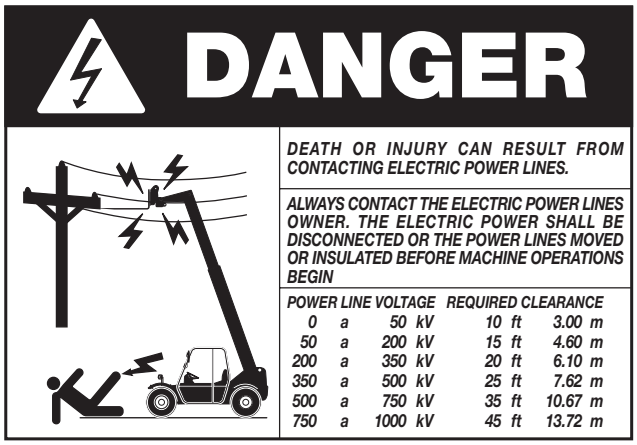
B-3.1 JOB SITE

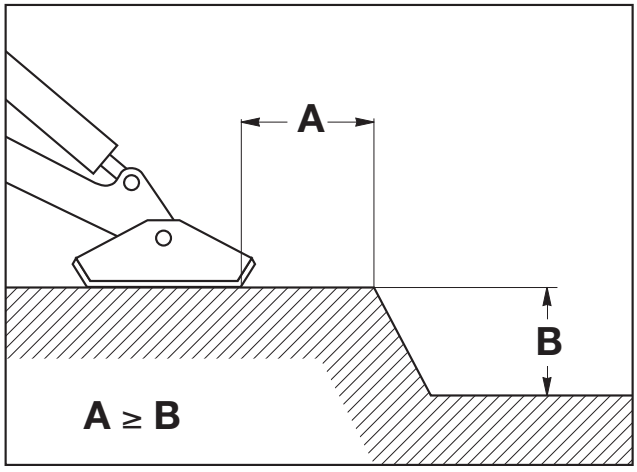
Always take into account the features of the job site where you are going to work:

- Always examine the working area and compare it with the machine dimensions in the different configurations.
- Look for the best route to the job site.
- When the machine is running, nobody can enter its working range.
- While working, keep the working area in order. Never leave objects scattered: they could hinder the machine movements and represent a danger for personnel.
- In presence of trenches, lower the outriggers at a safe distance from the trench edge.

ELECTRICAL DANGER

Pay the greatest attention to overhead electric lines.
Always keep at a minimum safe distance from the telescopic boom and the lifted load. Electrical hazards!





DANGER

Do not at any time use the machine during a storm.

CAUTION

Make sure the machine (wheels and outriggers) rests on a firm ground to prevent hazardous unstable conditions.
If the ground is not firm enough, position some supporting planks under the outriggers or the wheels. These plates must grant a specific pressure of 1.2 to 1.5 kg/cm² (500x500mm plates are sufficient).

■ B-3.2 GETTING READY TO WORK

Before any operation, following precautions should be taken:

- First of all, make sure that the maintenance interventions have been carried out with care according to the established schedule (see section **D - Maintenance**).

CAUTION

Set the machine to working configuration and sway it. Use the special inclinometer to the right of the driving place to check that the machine is level before operating it.

- Ensure you have enough fuel to avoid a sudden stop of the engine, especially during a crucial manoeuvre.
- Clean instruments, data plates, lights and the cab windscreen thoroughly.
- Check the correct functioning of all the safety devices installed on the machine and in the job site.
- In case of troubles or difficulties, inform the foreman at once. Never start working under unsafe conditions.
- Do not carry out any repair work in a makeshift way to start working!

■ B-3.3 DURING WORK OR MAINTENANCE

During work, and especially maintenance, always pay the greatest attention:

- Do not walk or stop under raised loads or machine parts supported by hydraulic cylinders or ropes only.
- Keep the machine handholds and access steps always clean from oil, grease or dirt to prevent falls or slips.

- When entering/leaving the cab or other raised parts, always face the machine; never turn the back.
- When carrying out operations at hazardous heights (over **1.5 meters** from the ground), always use type-approved safety belts or fall preventing devices.

- Do not enter/leave the machine while it is running.
- Do not leave the driving place when the machine is running.
- Neither stop nor carry out interventions under or between the machine wheels when engine is running. When maintenance in this area is required, stop the engine.

- Do not carry out maintenance or repair works without a sufficient lighting.
- When using the machine lights, the beam should be oriented in order not to blind the personnel at work.
- Before applying voltage to electric cables or components, check their connection and proper functioning.
- Do not carry out interventions on electric components with voltage over **48V**.
- Do not connect wet plugs or sockets.
- Plates and hazard warning stickers shall never be removed, hidden or become unreadable.

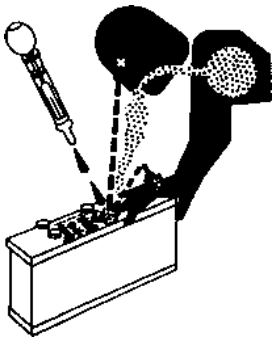
- Except for maintenance purposes, do not remove safety devices, shields, protection cases, etc. Should their removal be necessary, stop the engine, remove them with the greatest care and always remember to refit them before starting the engine and using the machine again.
- Before any maintenance or repair work, stop the engine and disconnect the batteries.
- Do not lubricate, clean or adjust moving parts.
- Do not carry out operations manually when specific tools are provided for this purpose.
- Absolutely avoid to use tools in bad conditions or in an improper way i.e. pliers instead of adjustable wrenches, etc.
- Before carrying out operations on hydraulic lines under pressure or disconnecting hydraulic components, ensure the relevant line has been previously depressurised and does not contain any hot fluid

DANGER

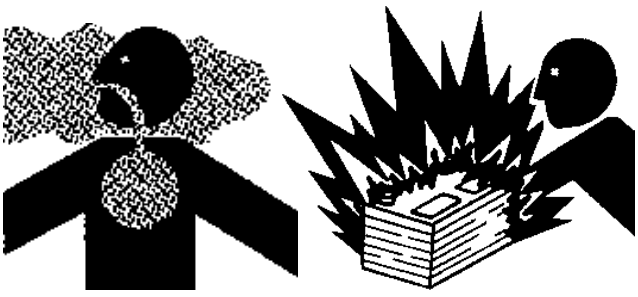
Any intervention on the hydraulic circuit must be carried out by authorised personnel.
The hydraulic circuit of this machine is fitted with pressure accumulators. You and others could be seriously injured if accumulators are not completely depressurised.
For this purpose, shut the engine down and step on the brake pedal 8÷10 times.

- Neither smoke nor use open flames in areas subject to fire dangers and in presence of fuel, oil or batteries.

- Do not leave fuel cans or bottles in unsuitable places.
- Do not empty catalytic mufflers or other vessels containing burning materials without taking the necessary precautions.
- Carefully handle all flammable or dangerous substances.



- Do not tamper with fire-extinguishers or pressure accumulators: **explosion hazard!**
- After any maintenance or repair work, make sure that no tool, cloth or other object has been left within machine compartments, fitted with moving parts, or where suction and cooling air circulates.
- When working, do not give instructions or signs to several people at the same time. Instructions and signs must be given by one person only.
- Always pay the due attention to the instructions given by the foreman.
- Never distract the operator during working phases or crucial manoeuvres.
- Do not call an operator suddenly, if unnecessary.
- Do not frighten an operator or throw objects by no means.
- After work, never leave the machine under potentially dangerous conditions.



B-4 Safety devices

DANGER

Several safety devices have been fitted to the machine. They must never be tampered with or removed (see chap. A-3.5)

Regularly check the efficiency of such devices (see check card, chap. G-5)

In case of faults, stop working immediately and proceed in replacing the defective device.

For the checking procedures, read chap. D-3.17

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Section C

OPERATING INSTRUCTIONS

TABLE OF CONTENTS

INTRODUCTION

This section provides the operator a practical guide for the gradual learning of the machine use.
The operator should get into the driving cab and carry out the preliminary adjustments, then memorise the position of the different controls and instruments.
The familiarisation with the controls ensures not only a correct use during the working phases, but also a prompt and timely intervention of the operator, when he shall carry out sudden manoeuvres to safeguard his safety and the machine integrity.
It is necessary to learn how to use and foresee the machine reactions. Learn how to operate the machine controls in a safe and open place, without obstacles and anybody standing around. Do not ram the controls. Operate them slowly to understand their effect on the machine.

C-1 BEFORE ENTERING THE MACHINE

Checks and cleaning

- Clean glasses, lights and rear view mirrors.
- Check that pins, joints and bolts are well tightened in position.
- Check for oil, fuel or coolant leaks.

Checking the tyres

- Check the correct inflation of the tyres; see par. “Tyre inflation” in the Maintenance section.
- Make sure that the tyre plies are not cut or worn.

DANGER

A tyre burst may result in serious injury; never use the machine if tyres are worn, wrongly inflated or damaged.

C-2 ENTERING THE MACHINE

C-2.1 ENTERING THE CAB

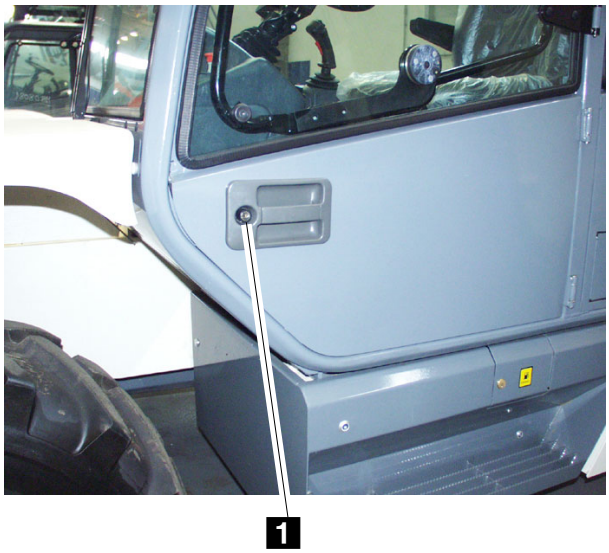
CAUTION

Always make sure that your hands and shoe soles are clean and dry before getting into the driving cab. Always face the machine when entering and leaving it and hold to the suitable handles.

The handler cab is equipped with an access door on the left-hand side.

Door opening from outside:

- Insert the key and release lock **1**.
- Open the door using the built-in handle.

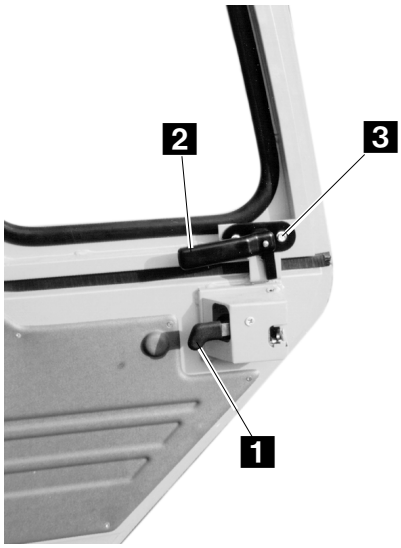


Door closing from inside:

- Pull the door with force: it locks automatically.

Door opening from inside:

- Lift lever **1** and release the lock to open the door completely.
- Hold button **3** pressed down and rotate handle **2** to open and lock the upper door section against the catch located outside the driving cab.

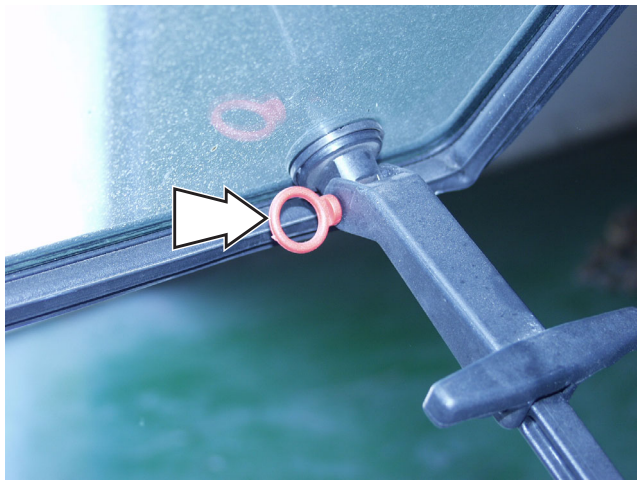


CAUTION

The upper section of the door must be secured to the rear part of the driving cab or latched to the lower section of the same door.

C-2.1.1 Leaving the cab in an emergency

In an emergency, use the rear window of the cab as safety exit-way.
This window has special locking handles with plastic pins easy to pull out when you need to fully open the glass.



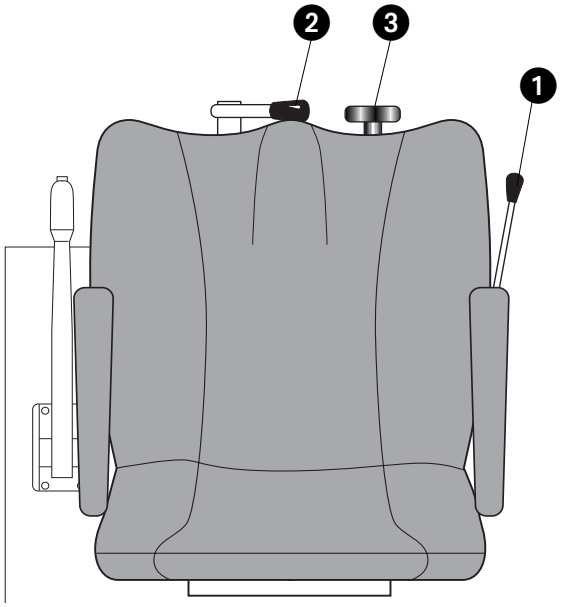
■ C-2.2 ADJUSTING THE SEAT

A correct adjustment of the seat ensures the operator a safe and comfortable driving. The handler seat is fitted with devices which allow for the adjustment of the springing, the height and the distance from the controls.

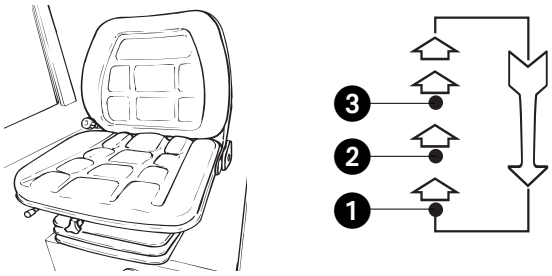
- **Seat distance from the controls**
  The seat is equipped with an adjusting device to slide the same seat forward or back with respect to the steering column.
  To adjust the seat, pull lever **1** outwards and push the seat to the desired direction. Then release the lever and make sure that the seat locks in position.

- **Springing adjustment**
  Rotate lever **2** clockwise or anticlockwise according to the springing degree required. Rotate clockwise/ anticlockwise to increase/reduce the seat springing. To reverse this control, pull out and rotate the lever knob by 180°.

- **Height adjustment**
  Turn knob **3** clockwise to lift the seat; turn it counter-clockwise to lower the seat.



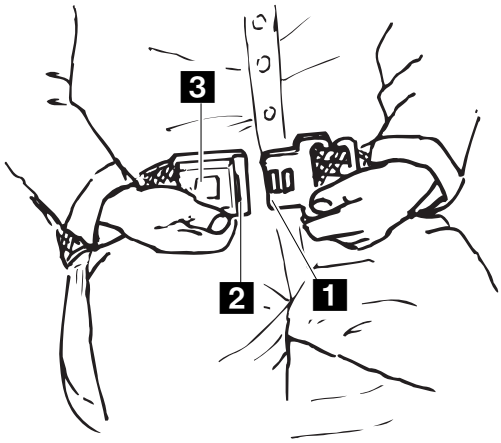
In some seats height can be adjusted to three different positions. Lift the seat until you hear the click signalling that the seat is locked in position. To lower the seat, raise to end of stroke to release the mechanism, then release the seat: it will return to the bottom position.



■ C-2.3 FASTENING THE SEAT BELTS

Sit correctly in the driving seat; then:

- Check that belts are not tangled, then push tab **1** into buckle **2** until it latches.
- To release the belt, push button **3** and remove the tab from the buckle.
- Make sure that belts lay on the hips and not on the stomach.
- The two ends of the buckle can be adjusted separately, by keeping the buckle in central position.



■ C-2.4 ADJUSTING THE STEERING COLUMN

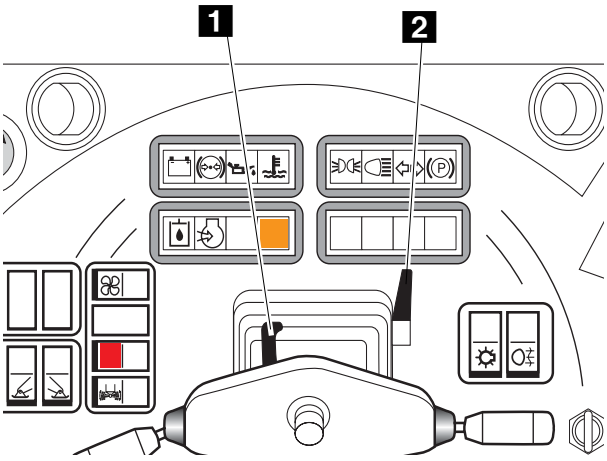
The steering column has 2 adjustments:

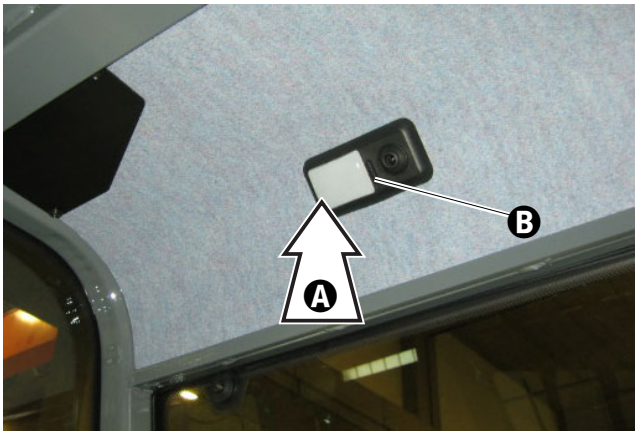
- **Height adjustment**
  To adjust the steering wheel height, unlock lever **1** and lift or lower the steering wheel to the required position, then re-lock lever **1**.

- **Angle adjustment**
  To adjust the steering wheel angle, unlock lever **2** and pull or push the steering wheel to the required position, then re-lock lever **2**.

DANGER

Before driving the machine, ensure the steering wheel is perfectly clamped.



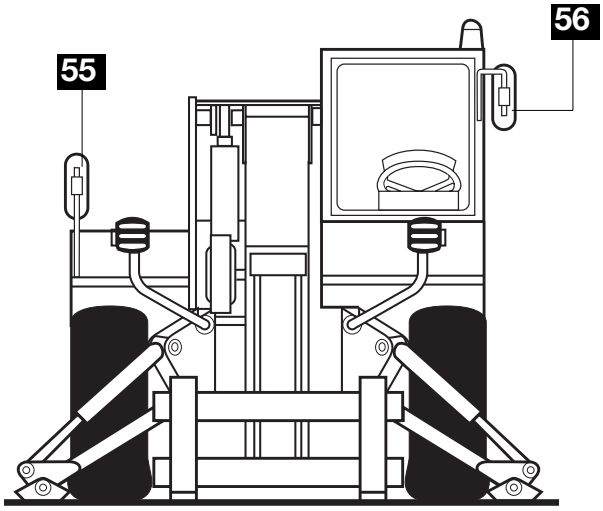


■ C-2.5 ADJUSTING THE REAR VIEW MIRRORS

The machine is fitted with two rear view mirrors:

- Rear view mirror **55** is located on a special supporting bracket in advanced position and allows checking the area behind the machine, on the right-hand side. To adjust its position, manually rotate the joint it is fitted with.

- Rear view mirror **56** is placed on the left upper post of the windscreen and allows checking the area behind the machine, on the left-hand side. To adjust its position, manually rotate the joint it is fitted with.



■ C-2.6 SWITCHING ON THE CAB INTERIOR LAMP

The ceiling light fixture of the cab has an internal lamp and a courtesy lamp.

To switch on the internal lamp

- Press on the transparent glass **A** of the ceiling fixture to switch on the lamp; press again to switch off.

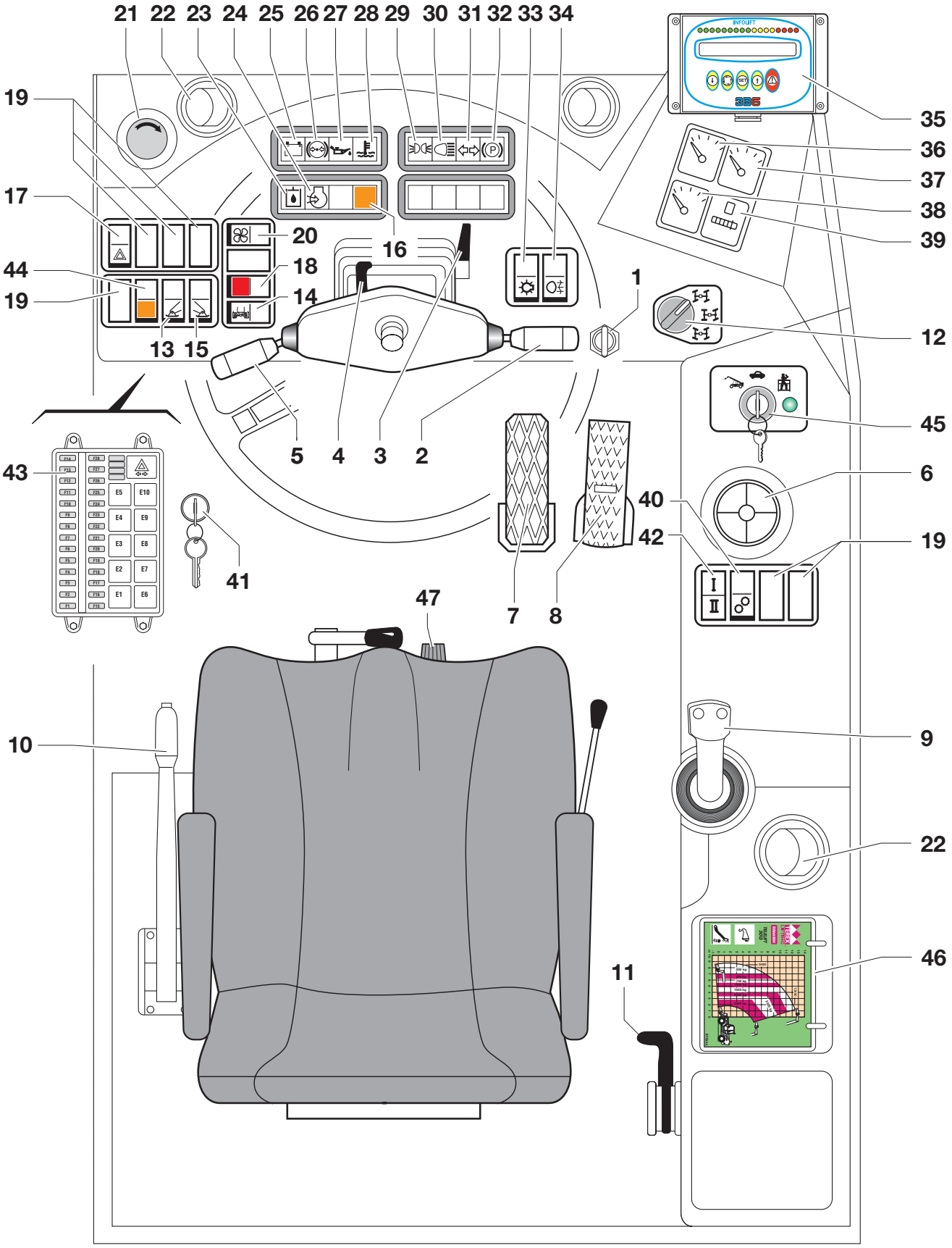
To switch on the courtesy lamp

- Switch on the lamp using switch **B** and direct the light beam as you wish.

C-3 DRIVING PLACE

C-3.1 CONTROLS AND INSTRUMENTS

1 Ignition switch
2 Switch: turn signals - windscreen washer - horn
3 Locking lever - steering column angle adjustment
4 Locking lever - steering column height adjustment
5 Forward/reverse gear selector switch
6 Inclinometer
7 Brake pedal
8 Gas pedal
9 Multipurpose control lever
10 Parking brake
11 Manual accelerator
12 Steering selector switch
13 Left outrigger switch
14 Sway control (right/left)
15 Right outrigger switch
16 Fuel reserve indicator
17 Hazard warning lights switch
18 Emergency pump switch
19 Free compartments for optional controls
20 Air conditioning fan switch
21 Emergency stop pushbutton
22 Fresh air flap
23 Warning light - hydraulic oil filter clogged
24 Warning light - air filter clogged
25 Warning light - low battery charge
26 Warning light - low brake oil pressure
27 Warning light - low engine oil pressure
28 Warning light - engine water temperature
29 Warning light - position lights
30 Warning light - high beam
31 Warning light - turn signals
32 Warning light - parking brake engaged
33 Road lights switch
34 Fog lamp switch
35 Load moment indicator
36 Water temperature indicator
37 Fuel gauge
38 Hydraulic oil temperature indicator
39 Hourmeter
40 Mechanical gearbox switch
41 Load limiter disabling key
42 Warning lamp - mechanical gear engaged
43 Fuse and relay box
44 Optional attachment switch
45 Cab/road/platform switch
46 Maintenance tables compartment
47 Cab heater control cock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C-3.2 ENGINE CONTROLS AND INSTRUMENTS

■ *C-3.2.1 Ignition switch*

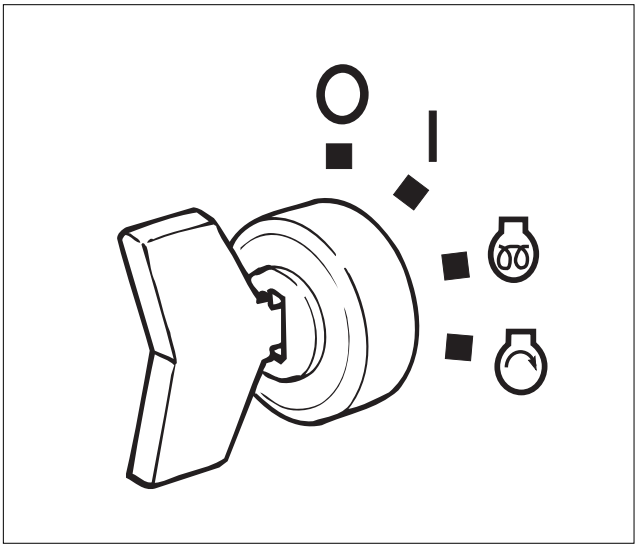
Four-position switch:

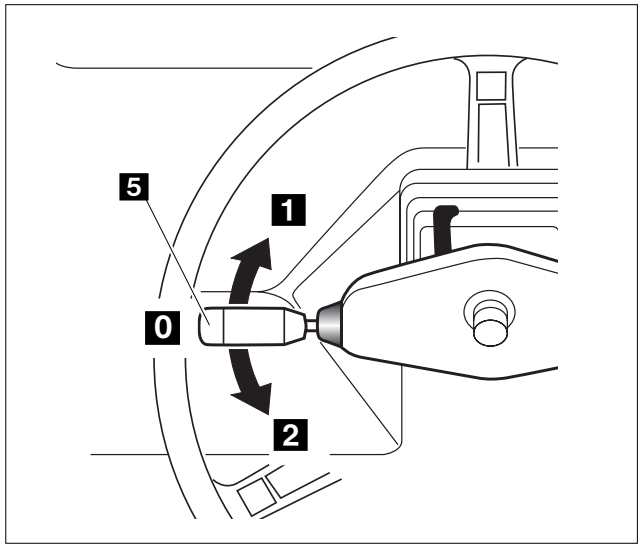
- **O** No circuit under voltage, key can be removed and engine is stopped
- Thermostarter for cold climates. Turn the key to this position and hold it for 10÷15 seconds, then turn it to pos. I to start the engine
- **I** Circuits under voltage, presetting for the engine starting. Board controls and instruments are on.
- Engine starting; when released, key springs back to pos. **I** automatically.

■ *C-3.2.2 Forward/reverse gear selector switch*

Three-position switch with lock in neutral position:

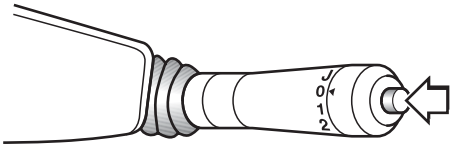
- **0** Neutral position; no gear engaged
- **1** Shift lever to pos. **1** to select the forward gear
- **2** Shift lever to pos. **2** to select the reverse gear



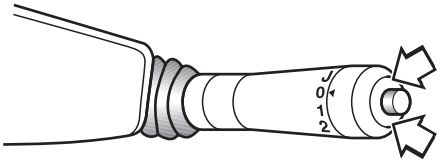


■ *C-3.2.3 Turn signals - Windscreen wiper - Horn - Lights*

■ ***Horn function***:
When sliding the lever along its axis, horn switches on, independently from other pre-set functions.



■ ***Windscreen washer function***:
Push the second stage of the lever along its axis to direct a jet of water onto the cab windscreen.



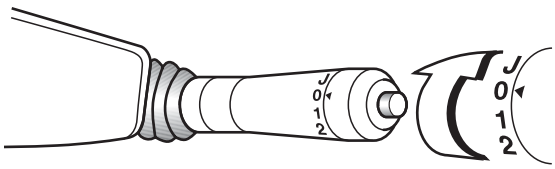
■ ***Windscreen wiper function***:
To operate the windscreen wiper, rotate the lever tip to one of the four positions:

0 Wiper OFF

J Rear wiper (if any)

1 Low speed

2 High speed

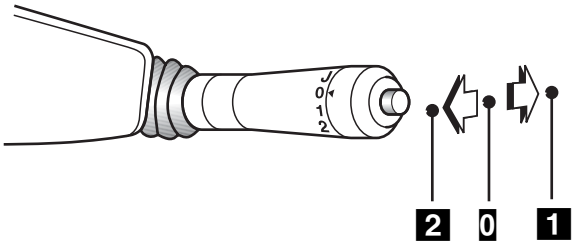


■ ***Lights function***:
To switch the handler lights, lever can be set to three different positions along its vertical axis:

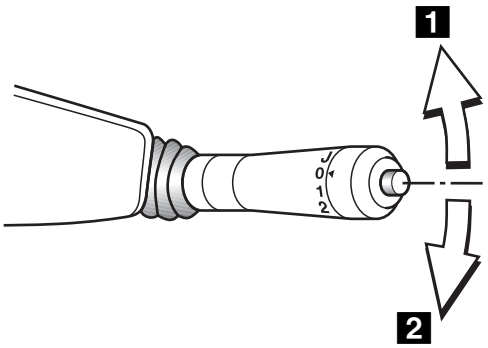
0 low beam ON, stable condition

1 high beam ON, stable condition

2 high beam used for intermittent signalling; when released, the lever springs back to position **0**.



■ ***Turn signals function***:
Set lever to pos. **1** to indicate a turn leftwards or to pos. **2** to indicate a turn rightwards.



■ C-3.2.4 Brakes

7 Service brake pedal

Gradually step on the brake pedal to decelerate and stop the machine. The pedal operates on the axle shafts of both axles.

10 Parking brake

To engage the parking brake, pull the lever upward while holding the locking button pressed down. Release the button when reaching the required braking tension. It operates on the axle shafts of the rear axle and, when engaged, it cuts both forward and reverse gear off.

CAUTION

Never use the parking brake to slow down the machine, unless in an emergency. It may reduce the brake efficiency.

■ C-3.2.5 Accelerator control

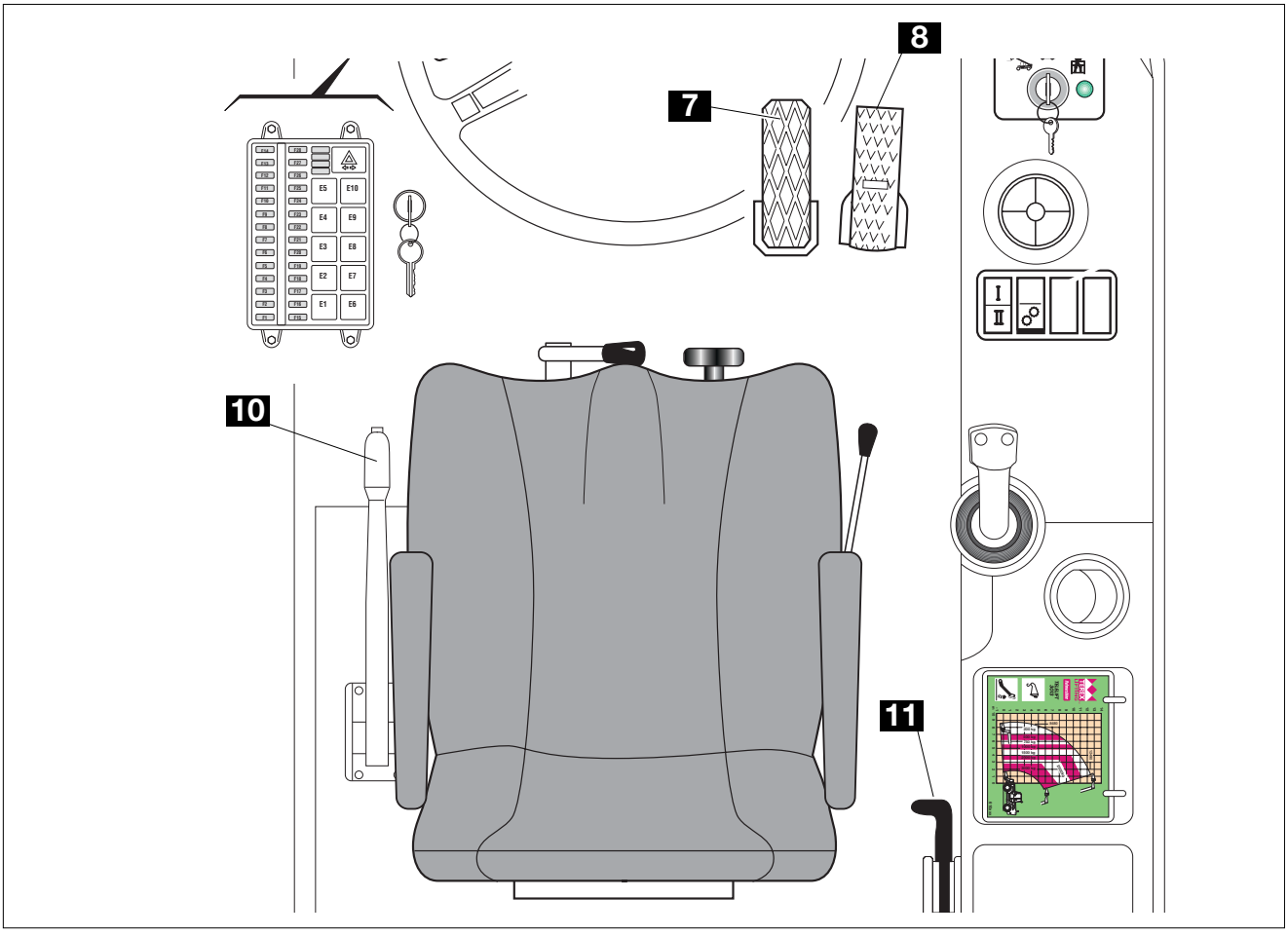
8 Gas pedal

Its pressure controls the engine rpm and, coupled to the gearbox, the machine speed. It is fitted with an adjustable stop in the lower part

11 Gas lever

By pulling the lever up, the engine rpm increases gradually.

To reduce the rpm, set the lever down



■ C-3.2.6 Speed controls

40 Mechanical gearbox pushbutton

Used to engage the 1st or 2nd gear (fig. C12).

Push the button to select the required speed.

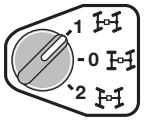
Each pressure corresponds to the selection of a new speed.

ATTENTION

Do not change gear when the machine is running.

■ C-3.2.7 Steering mode selection

12 Steering mode switch



Three-position switch for the selection of the steering mode:

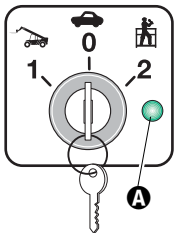
1 Crab steering

0 Two-wheel steering

2 Four-wheel steering

■ C-3.2.8 Cab/road/platform switch

45 Switch



Three-position switch:

1 Rotate the switch to position **1** to select the job-site setting and operate the handler by the cab controls

2 Rotate the selector switch to position **0** to select the road setting

3 Rotate the switch to position **2** to remove the ignition switch key and operate the handler by the platform controls. The green light indicator Ⓐ lights up.

■ C-3.2.9 Optional attachment control

44 Optional attachment pushbutton

Pushbutton with orange glass.

It allows bypassing the limit switches when using optional attachment like the extension jib

1 ON

2 OFF

■ C-3.2.10 Auxiliary drive controls

17 Hazard warning lights switch

Fitted with on-off position, it switches on the turn signals simultaneously

18 Emergency pump switch

Two-position switch:

0 OFF

1 Hold pressed down to turn on the electric pump ad operate the controls.

20 Air conditioning fan switch

Three-position switch:

0 OFF

1 Low speed

2 High speed

34 Fog lamp switch

Two-position switch placed on the right side of the dashboard over the ignition switch:

0 Fog lamp OFF

1 Fog lamp ON (the switch indicator lights up).

33 Road lights switch

Two-position switch placed on the right side of the dashboard over the ignition switch:

0 Lights OFF

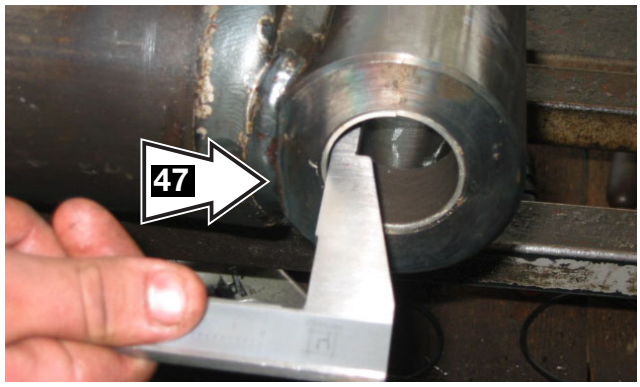
1 Position lights ON (the switch indicator lights up partially)

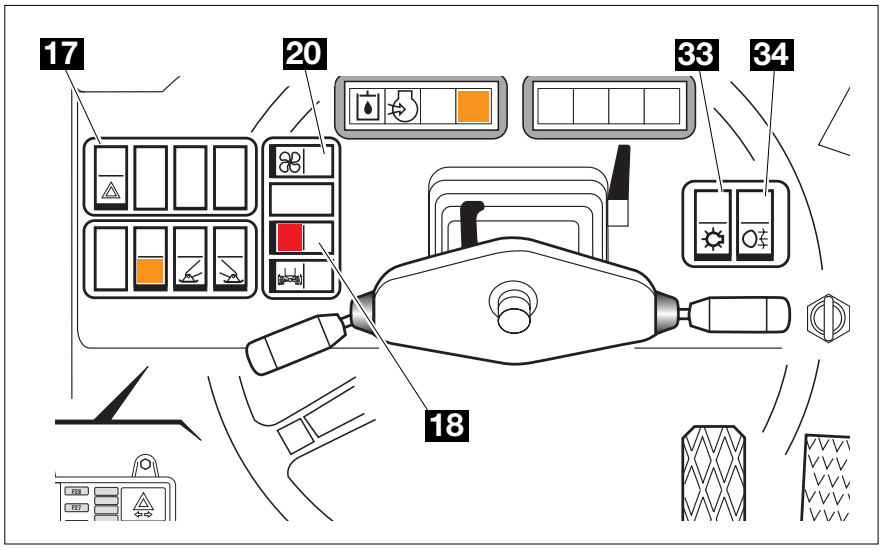
2 Low beam ON (the switch indicator fully lights up).

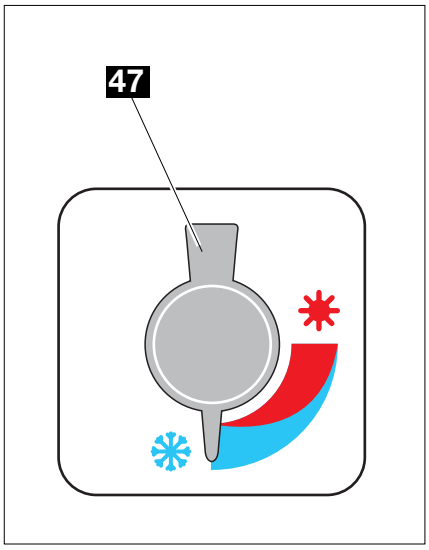
47 Cab heater control cock

Located on the left side of the driving seat base.

- Rotate clockwise for fresh air
- Rotate anticlockwise for warm air
- Adjust the flow of warm air within the cab by the air conditioning fan switch **20**.



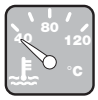




C-3.3 INSTRUMENTS AND LIGHT INDICATORS

■ C-3.3.1 *Instruments*

36 Engine coolant temperature indicator



Signals the engine coolant temperature

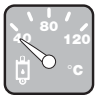
37 Fuel gauge

Signals the fuel level within the tank.

38 Hydraulic oil temperature indicator

Signals the temperature of the hydraulic oil within the reservoir.

39 Hour-meter



Signals the total operating hours of the machine.

■ C-3.3.2 *Light indicators*

16 Fuel reserve indicator

This light comes on to signal a limited fuel autonomy of the machine. When the indicator comes on, the fuel reserve is about 10 litres.

23 Indicator light - hydraulic oil filter clogged

When this lamp sets to on, immediately change the oil filter on the return line to the tank.

24 Indicator light - air filter clogged

When this lamp sets to on, clean or change the filter elements.

25 Indicator light - low battery charge

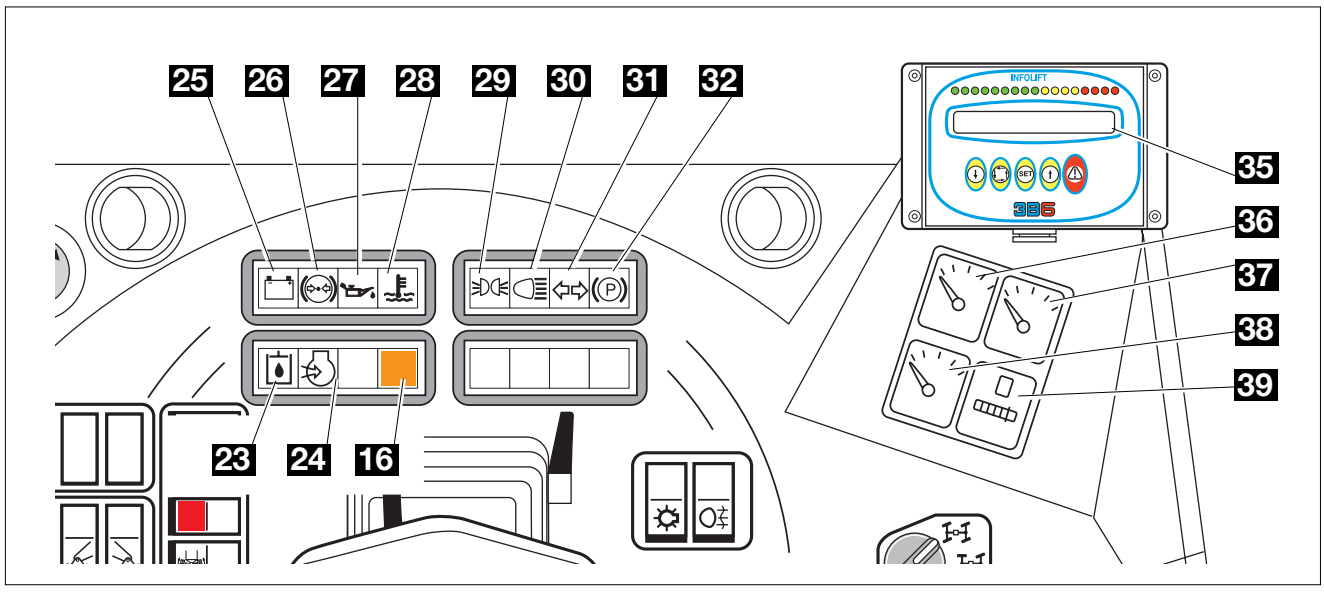
Signals a low charge by the alternator

26 Indicator light - low brake pressure

It lights when the pressure of the braking circuit is too low for a correct functioning

27 Indicator light - low engine oil pressure

It lights when the engine oil pressure is too low.



28 ***Indicator light - water temperature***

When this indicator light and the indicator **36** switch on, the coolant is getting overheated in an anomalous way.

29 ***Indicator light - position lights***

Green indicator light that signals when position lights are ON.

30 ***Indicator light - high beam***

Blue indicator light that signals when high beam is ON

31 ***Indicator light - turn signals***

Green indicator light that signals when turn signals are ON

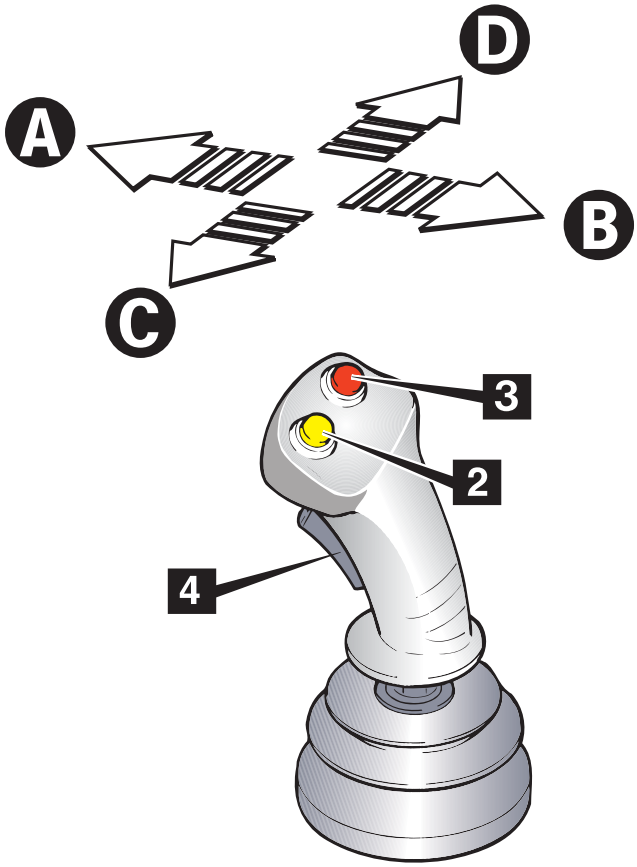
32 ***Indicator light - parking brake engaged***

When ON, this light indicates that the parking brake is engaged

C-3.4 CONTROL LEVER

The handlers are equipped with a multipurpose electro-proportional lever that allows operating all machine movements.

The lever has two pushbuttons, one red (3) and the other yellow (2), for enabling the attachment locking/release and for extending/retracting the telescopic boom.
When shifted to one of the four directions (right/left, forward/back), it controls the boom lifting/lowering and the forward/back pitching of the attachment frame.
It is also equipped with an intentional control button 4 that must be pressed and held in position until the movement is completed.
If the button is not pressed down, the lever, though operated, does not perform any function.



IMPORTANT

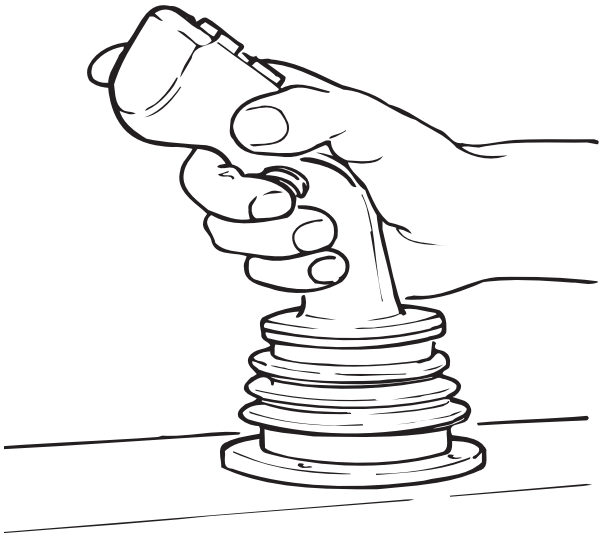
Seize the control lever correctly and move it gently. The motion speed of the actuators depends on the lever position: a small motion results in a slow motion of the actuators; vice versa, a full range motion of the lever corresponds to the max. speed of the actuator.

CAUTION

The control lever shall be operated only when correctly seated in the driving place.

CAUTION

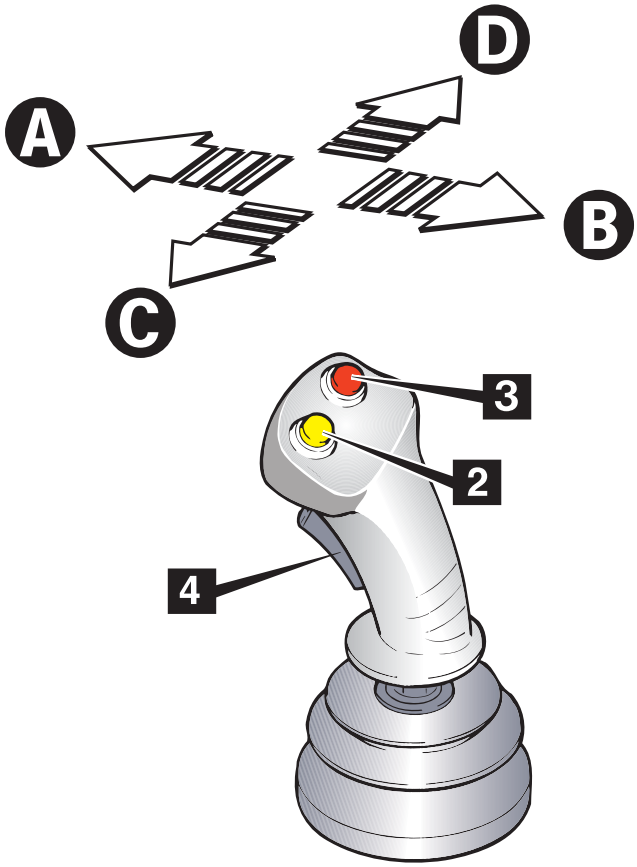
Before operating the control lever, make sure that nobody is within the working range of the machine.



■ *C-3.4.1 Function selection*

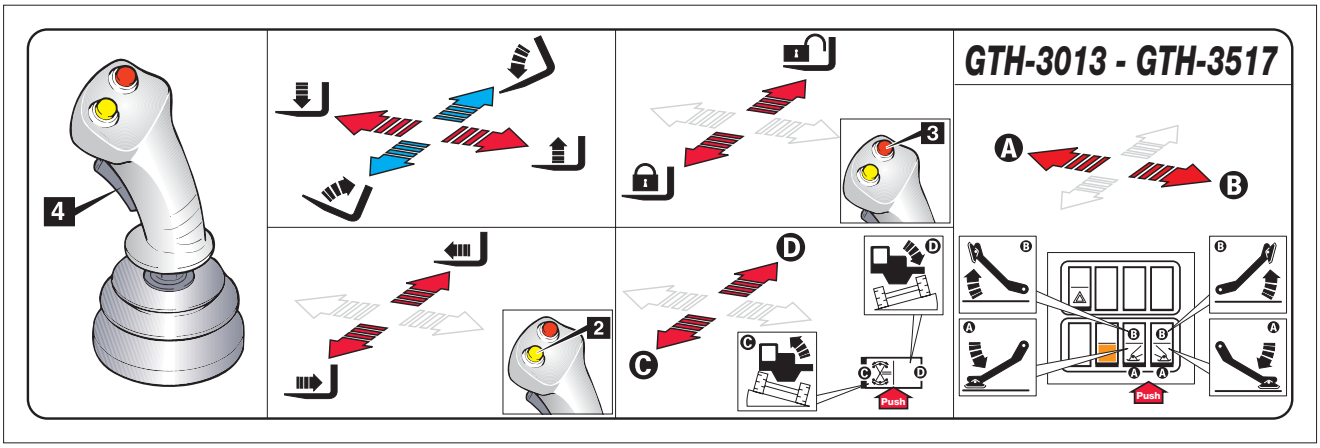
After pressing the intentional control pushbutton **4**, the lever is enabled to carry out the following motions:

- **Boom lowering/lifting**
  shift the control lever to Ⓐ or Ⓑ
- **Attachment frame forward/back pitching**
  shift the control lever to Ⓒ or Ⓓ
- **Telescope retraction/extension**
  press button **2** and shift the control lever to Ⓒ or Ⓓ
- **Attachment coupling/release**
  press button **3** and shift the control lever to Ⓒ or Ⓓ
- **Machine swaying**
  enable the control by pressing button **14** and shift the control lever to Ⓒ or Ⓓ
- **Outrigger up/down**
  enable the control by pressing button **13** or **15** (left and right outrigger respectively) and shift the control lever to Ⓐ or Ⓑ to raise or lower the selected outrigger



DANGER

When pressing the intentional control* button 4 *and the lever is not correctly set to central position, the control of the selected actuator is operated immediately.



■ C-3.4.2 Emergency stop

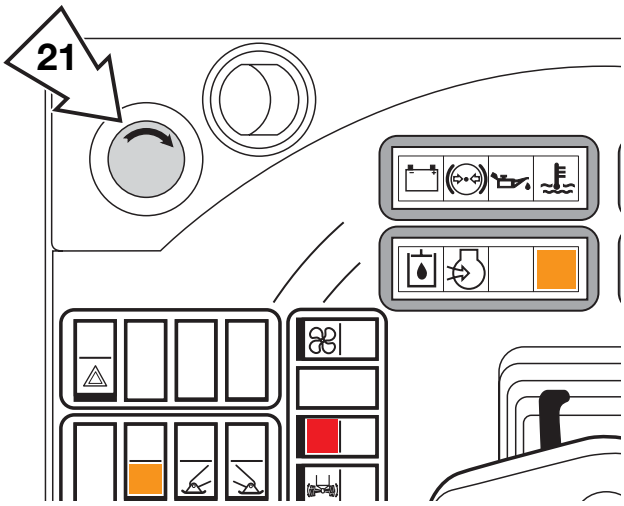
The operated functions can be stopped at any time by pressing the emergency stop button.

By pressing this button, the engine of the machine is shut down.

Before restarting the machine, it is necessary to reset the pushbutton by rotating clockwise.

CAUTION

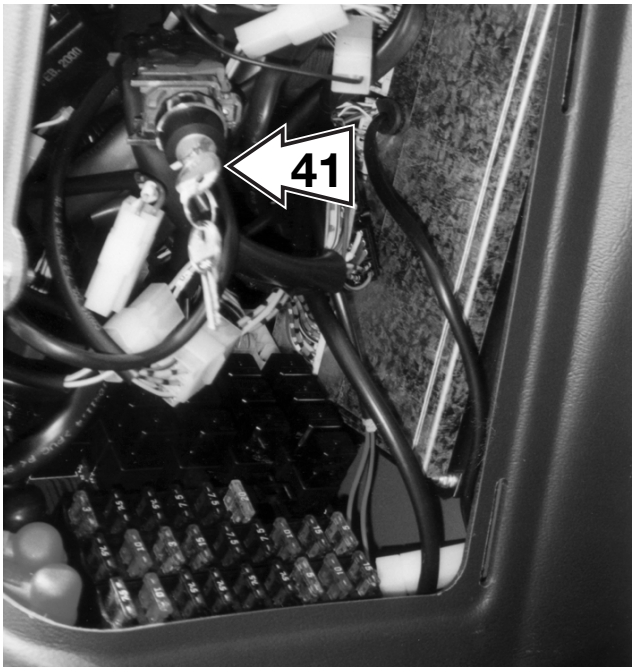
Before restarting the machine, find and rectify the faults that caused the emergency



■ C-3.4.3 Disabling the overload warning system

DANGER

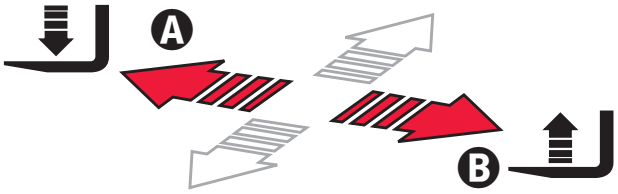
WORKING WITH THE OVERLOAD WARNING SYSTEM CUT OUT CAN RESULT IN A MACHINE OVERTURNING AND IN SERIOUS INJURY.

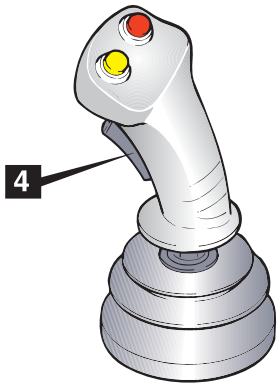


■ *C-3.4.4 Lifting/lowering the boom*

CAUTION

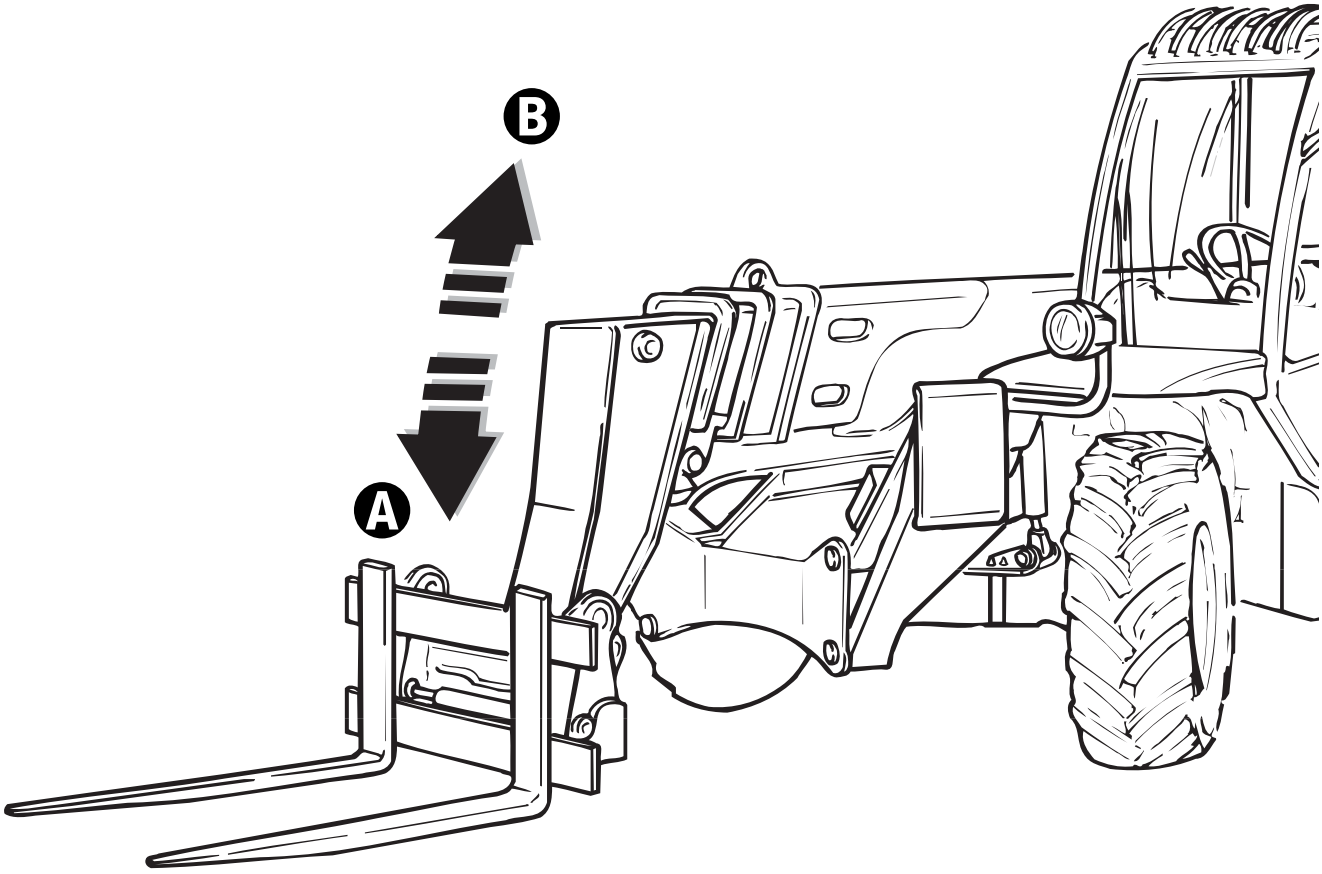
Before operating the boom, make sure that nobody is within the working range of the machine.





To lift or lower the boom:

- Set the control lever to central position and press button 4
- Smoothly shift the lever to position Ⓑ to lift the boom or to position Ⓐ to lower it.



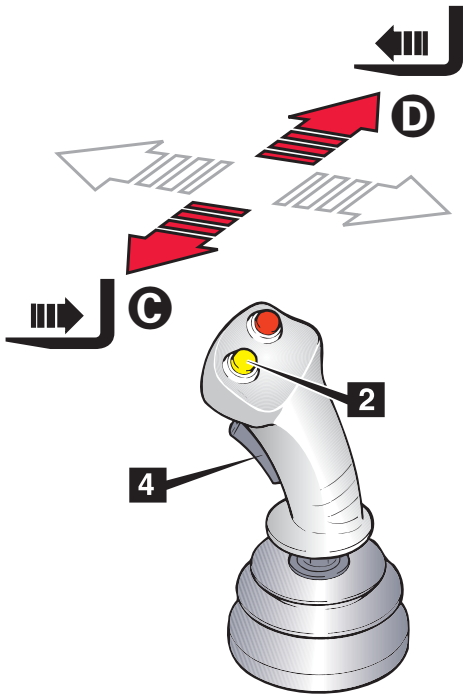
■ C-3.4.5 Extending/retracting the boom

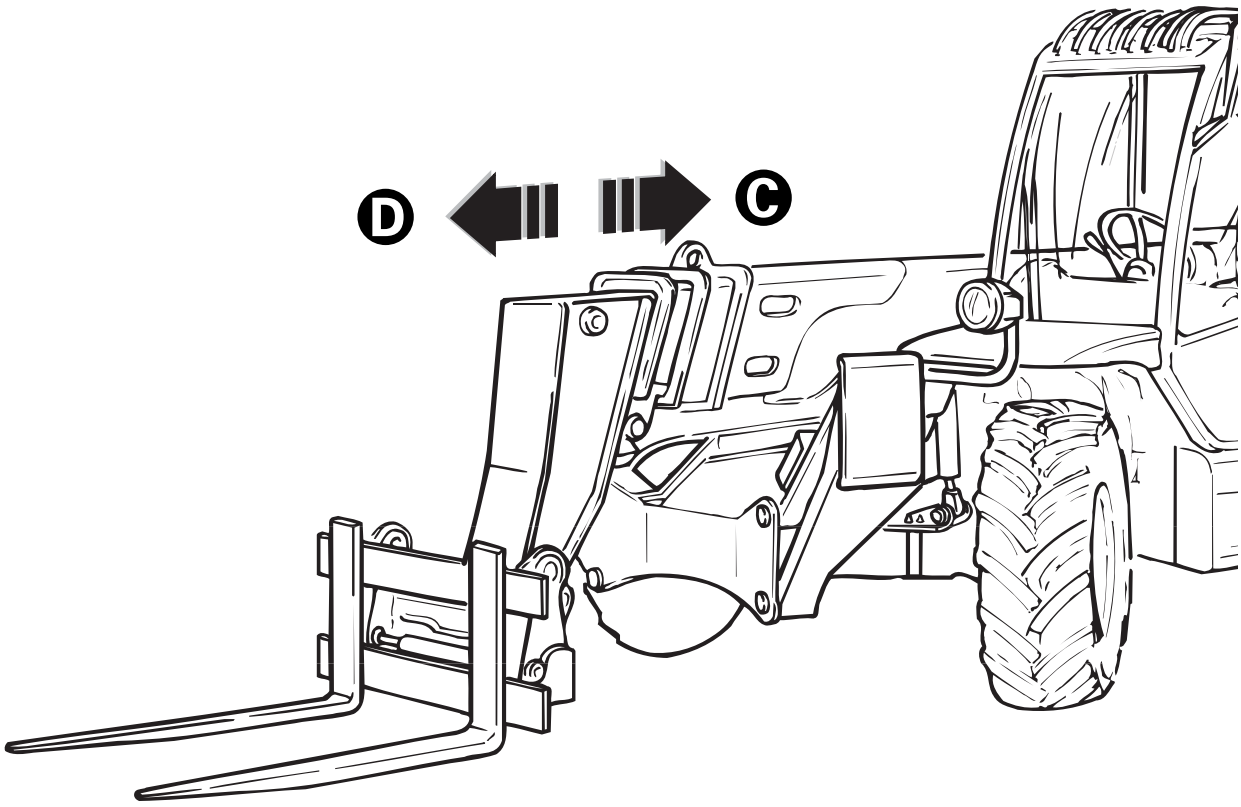
CAUTION

Before operating the boom, make sure that nobody is within the working range of the machine.

To extend or retract the telescopic elements of the boom:

- Set the control lever to central position and press button **4**
- Press button **2**
- Smoothly shift the lever to position Ⓓ to extend the boom or to position Ⓒ to retract it.





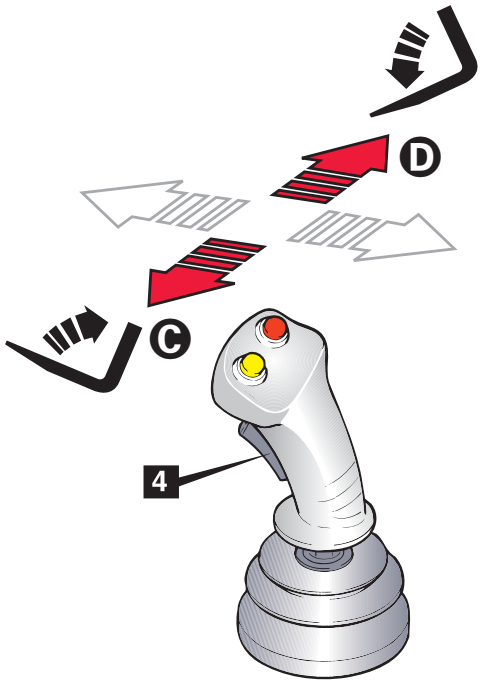
■ C-3.4.6 *Pitching the attachment holding frame forward/back*

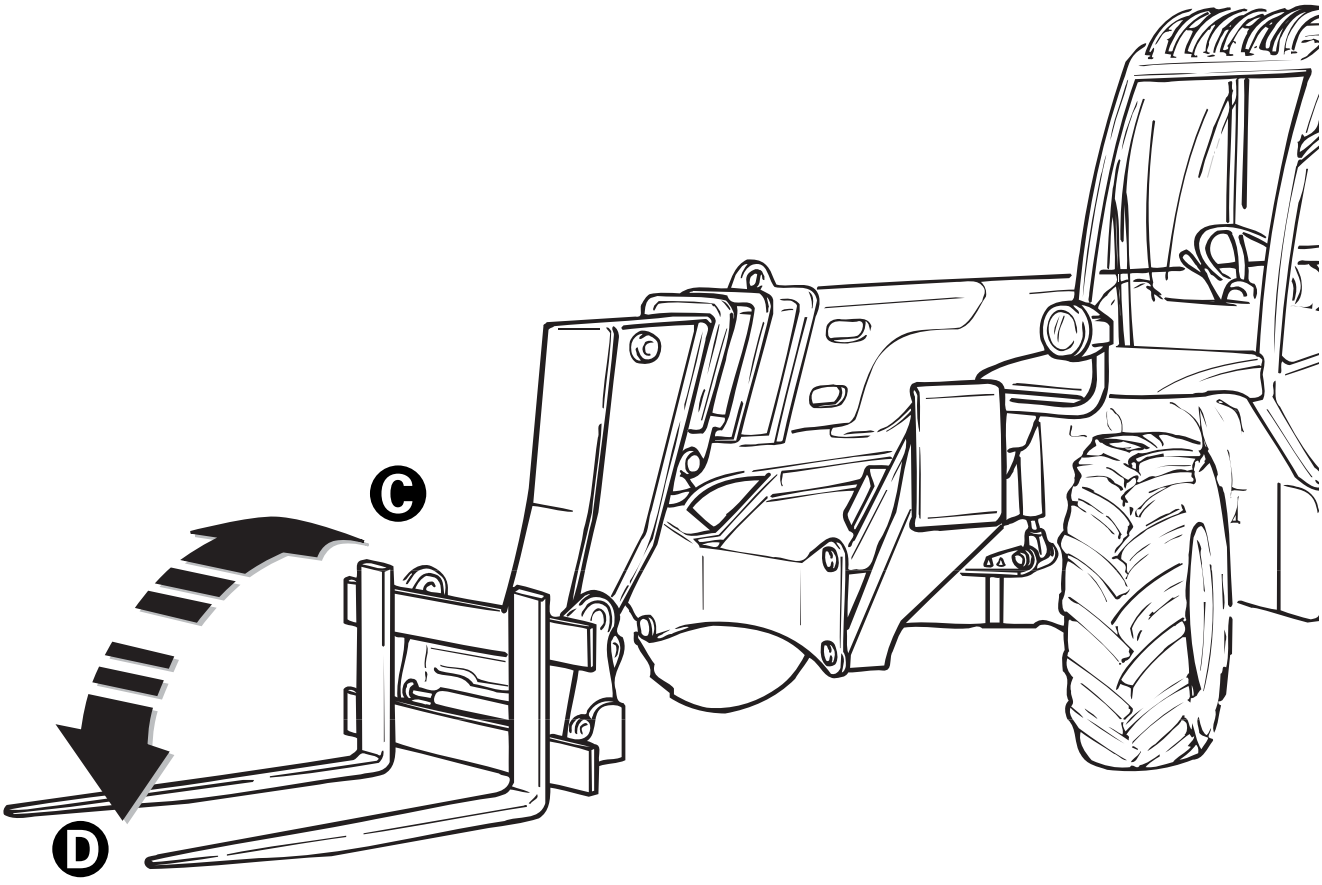
CAUTION

Before operating the boom, make sure that nobody is within the working range of the machine.

To tilt forward/back the attachment holding frame:

- Set the control lever to central position and press button 4
- Smoothly shift the lever to position Ⓓ to pitch the holding frame forward
- Smoothly shift the lever to position Ⓒ to pitch the holding frame back

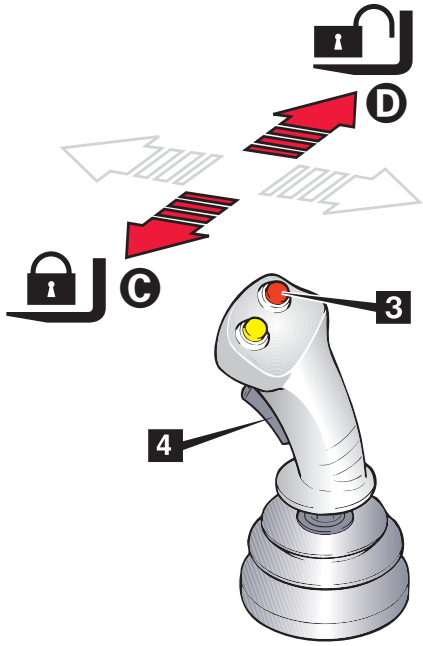




■ *C-3.4.7 Quick-coupling the attachments*

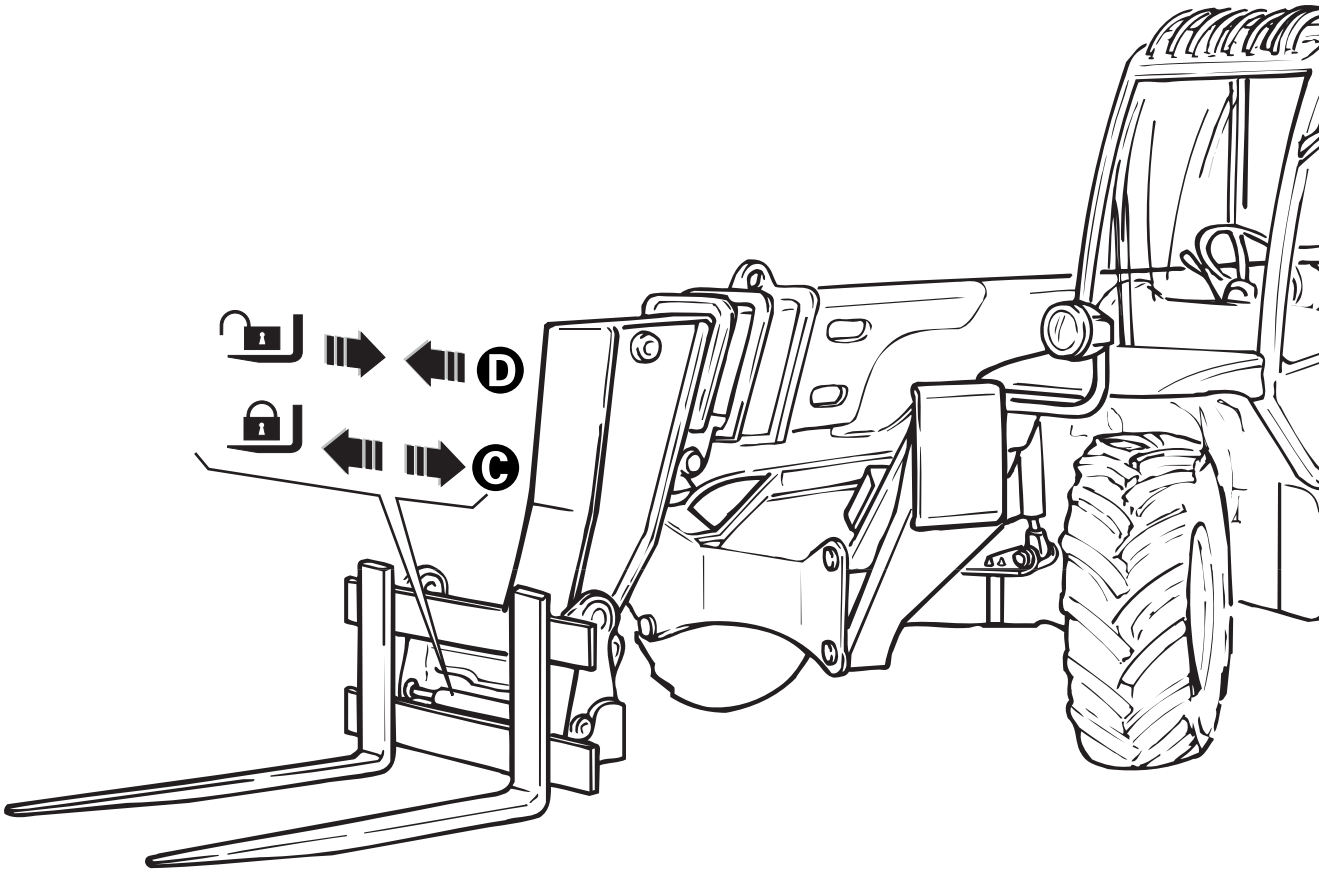
CAUTION

Before operating the boom, make sure that nobody is within the working range of the machine.



To lock the attachments:

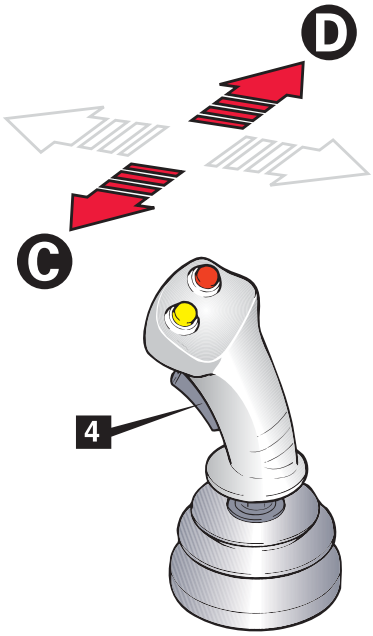
- Shift the control lever to central position and press button **4**
- Press button **3**
- Shift the control lever to position **C** to lock the attachment
- Shift the control lever to position **D** to release the attachment



C-3.5 MACHINE SWAY CONTROL

IMPORTANT

Do not operate the sway control, when boom is raised beyond the horizontal position.



To sway the machine:

- Shift the control lever to central position and press button 4
- Press button **14** and hold it down until the coòplete execution of the function selected:

  select **1** to raise the right-hand side of the machine

  select **2** to lower the right-hand side of the machine
- Shift the control lever to position Ⓒ or Ⓓ as selected by means of pushbutton **14**.

IMPORTANT

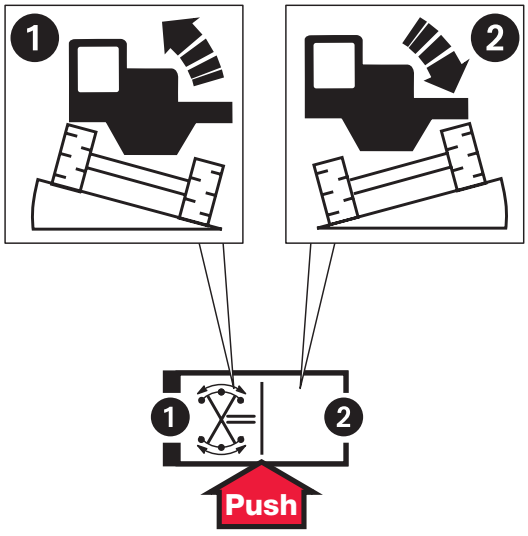
If you select position C with pushbutton 14 and then you shift the control lever to position D, no motion will be performed.

CAUTION

Check that the machine is level on inclinometer 6. The water level must be right in the middle of the instrument.

IMPORTANT

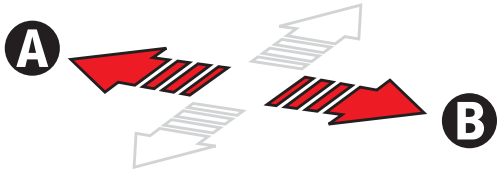
In an alarm condition (red stability LED indicator ON) or when the boom is raised beyond the horizontal position, the function-key 41 is not enabled.

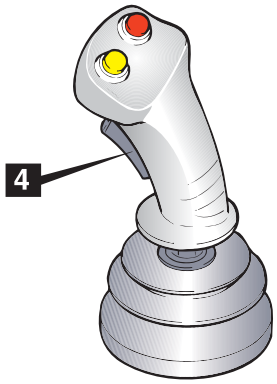


C-3.6 OUTRIGGER CONTROL

CAUTION

Before lowering the outriggers, make sure that nobody is within the working range of the machine.





To operate the outriggers:

- Shift the control lever to central position and press button **4**
- Press button **15** and hold it down to enable the motion of the right outrigger:

  select **1** to lower the outrigger

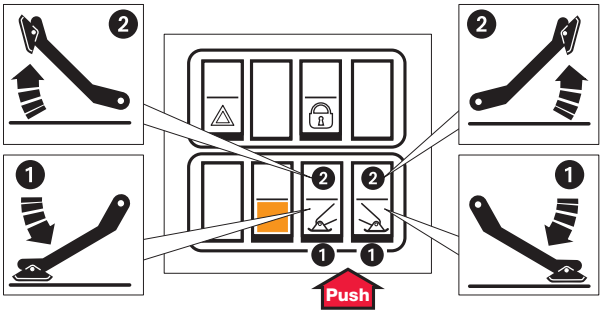
  select **2** to raise the outrigger
- Press button **13** and hold it down to enable the motion of the left outrigger:

  select **1** to lower the outrigger

  select **2** to raise the outrigger
- Shift the control lever to the position selected by means of the enabling pushbutton:

  select **A** to lower the outrigger

  select **B** to raise the outrigger



IMPORTANT

In an alarm condition (red stability LED indicator ON) or when the boom is raised beyond the horizontal position, the function-keys 13 and 15 are not enabled.

IMPORTANT

If the command is not executed correctly, e.g. button pressed to the up-position and lever shifted to the down-position, no movement will be operated.

C-4 SETUP

C-4.1 BEFORE STARTING THE ENGINE

- To ensure safe conditions to the operators and the bystanders, and a longer life to your machine, perform a walk-around inspection before starting the engine.
- Remove any dirt or rubbish from the cab interior, and especially from pedals and control levers.
- Remove oil, grease and mud from pedals and control levers.
- Make sure that your hands and shoe soles are clean and dry.
- Check the seat belts can be fastened properly.
- Check that lights, indicators, side/tail lights, hazard indicator lights, wipers and horn are in working order.
- Adjust the driving seat so that you can reach all control levers comfortably and fully depress the brake pedal without moving your back from the driving seat.
- Adjust the rear view mirrors to give you a good view close behind the machine when you are correctly seated.
- Check the parking brake is engaged.

C-4.1.1 Checks at the machine start-up

When the electrical panel is switched on, the overload warning system carries out a diagnostics to of the system. All LEDs come on and go off in sequence, then the first green LED comes on with a fixed light to signal the proper functioning of the instrument.

If the red LED does not go off, there are two possibile reasons:

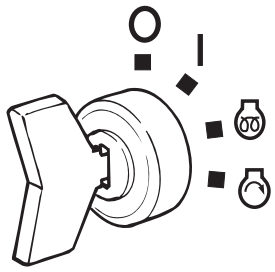
- the machine is in alarm due to an overload of the forks;
- the machine is in alarm due to a failure.

Also check the efficiency of the safety devices as described in **chap. D-3.17**, namely:

- overload warning system
- joystick pushbutton
- seat micro-switch
- parking brake proximity switch
- emergency pushbutton

C-4.2 STARTING THE ENGINE

- Put the mechanical gear lever to neutral.
- Step on the gas pedal.
- To start the engine, rotate the ignition switch to position , and release when the engine starts. If the engine does not start within 20 seconds, release the key and wait at least 2 minutes before attempting again.
- After the engine starting, slow down the rpm and wait some seconds before engaging a gear; this allows for a gradual warm up of the engine oil and a better lubrication.



- In case of engine jump-starting, remove the connecting cables (see following chapter).

ATTENTION

If the light indicators do not switch off/on when engine is running, immediately stop the machine and find and rectify the fault.

IMPORTANT

Engine cannot be started if the parking brake is not engaged, the speed switch is not in the neutral position and the operator is not correctly seated in the driving seat.

DANGER

After the start-up, when leaving the driving place, the engine continues to run. DO NOT LEAVE THE DRIVING PLACE BEFORE HAVING SHUT THE ENGINE DOWN, LOWERED THE BOOM TO THE GROUND AND ENGAGED THE PARKING BRAKE.

■ C-4.3 JUMP-STARTING THE ENGINE

DANGER

When jump-starting the engine through the battery of another machine, make sure that the two vehicles cannot collide to prevent formation of sparks. Batteries give off a flammable gas and sparks may burn it and cause an explosion

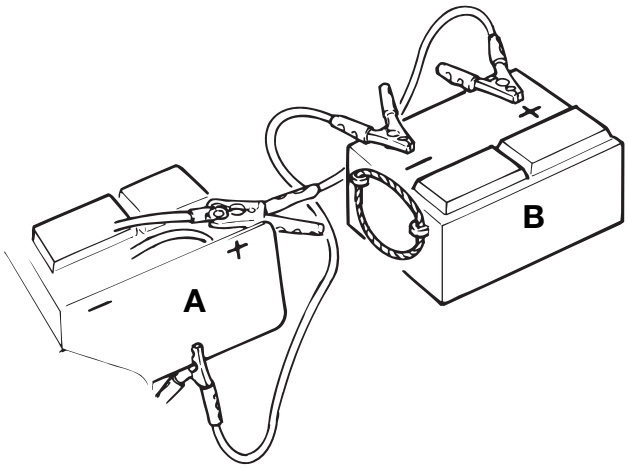
Do not smoke when checking the electrolyte level.

Keep any metal object like buckles, watch straps, etc. clear of the battery positive (+) terminal. These elements can short between the terminal and nearby metal work and the operator can get burned.

The booster supply must have the same rated voltage and output of the battery installed on the handler.

To jump-start the engine:

- Turn any users off by the special control levers.
- Put the gear lever to neutral and engage the parking brake.
- Ensure the machine battery **A** is connected to the frame earth, the terminals are well tightened and the electrolyte level is regular.
- Connect the two batteries as shown in the figure. Connect first the positive terminals of the two batteries, then the negative terminal of the booster supply **B** to the machine frame earth.
- If the booster supply is installed on a second vehicle, make sure that the latter does not touch the handler; then start the vehicle and reach an rpm corresponding to 1/4 of full throttle.
- Turn the ignition key and start the handler, then follow the procedure explained in chapter C-4.2 “Starting the engine”.
- Disconnect the cables. Remove first the negative terminal from the frame earth, then from the booster supply. Disconnect the positive terminal from the machine battery, then from the booster supply.

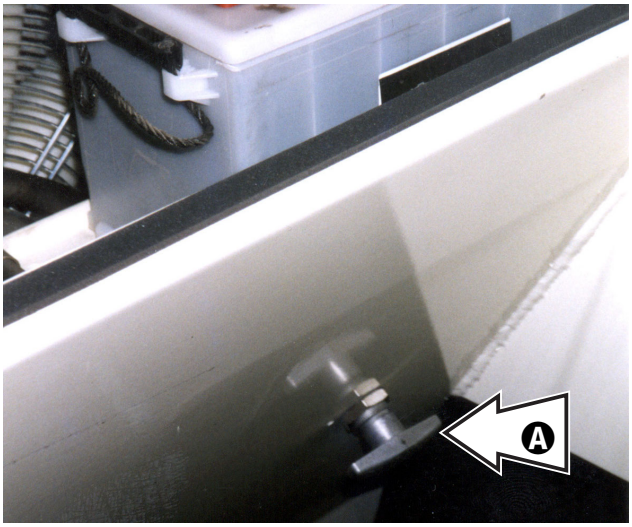


DANGER

Use only a 12V battery; other devices like battery chargers, etc. may cause an explosion of the battery or result in damage to the electrical system.

■ C-4.4 DISCONNECTING THE BATTERY

During maintenance or repair works, and while welding, turn off the battery main switch Ⓐ, located behind the rear right wheel compartment



■ C-4.5 STARTING THE MACHINE

When the engine reaches the running temperature, ensure all parts are in transfer position and the gearbox lever is in neutral. Then, proceed as follows:

- Select a gear suiting the job you are going to carry out and the conditions of the job site.
- Select the required steering mode..
- Select the required gear (forward or reverse).
- Release the parking brake.
- Slowly step on the gas pedal to start moving off.

CAUTION

Do not operate the forward/reverse gear lever when the machine is running. The machine would reverse the running direction abruptly and you could seriously be injured.

■ C-4.6 USE OF THE MAN-PLATFORM

For the use of the man-platform, proceed as follows:

1. Couple the man-platform to the attachment holding frame.
2. Sway the machine; check the operation on the water level in the cab.
3. Turn the cab/road/platform switch to **platform** position (the green indicator comes on).
4. Select "platform" on the display of the load moment indicator and confirm pressing SET.
5. Stop the engine, turn the ignition switch to **I** position and engage the parking brake.
6. Remove the key from the cab/road/platform switch to use it for the platform controls.
7. Open the protection cover of the power socket on the boom and plug in the platform plug.
8. Enter the man-platform and insert the key, previously removed, in the controls switch.

CAUTION

If the platform controls remain disabled after the key insertion, check the correct position of the sensors controlling the attachments and stabilizers connecting pin (see D-3.14. p. D-16).

IMPORTANT

For the use and maintenance of the man-platform, read the specific manual - code 57.0300.1200.

■ C-4.7 STOPPING AND PARKING THE MACHINE

When possible, stop the machine on a dry, level and solid ground. Then:

- Bring the machine to a smooth stop by easing up the gas pedal and stepping down on the brake pedal.
- Set the forward/back speed lever to neutral position.
- Set the gearbox lever to neutral.
- Engage the parking brake and ensure its indicator light switches on.
- Release the service brake pedal.
- Rest the attachment coupled to the boom flat on the ground.
- Rotate the ignition key to “**0**” and remove the key.
- Leave the driving cab and lock the cab door.
- Set the battery cut-out switch to **OFF** position.

DANGER

Always face the machine when getting off the driving cab; make sure that your hands and shoe soles are clean and dry, and hold to the handholds to prevent falls or slips.

DANGER

Always engage the parking brake after stopping the machine to prevent possible accidental motions of the vehicle.

C-5 USING THE HANDLER

This chapter describes some techniques and provides instructions for a safe use of the machine fitted with standard forks. Before using different attachments, thoroughly read the chapter “Optional attachments".

CAUTION

Before using the machine, inspect the job site and check for possible hazardous conditions. Make sure that there are no holes, moving banks or debris that may cause you to lose the control of the machine.

ELECTRICAL DANGER

Pay the greatest attention when working close to electric lines. Check their position and ensure that no part of the machine operates at less than 6 meters from the power lines.

CAUTION

For a safe use of the machine, always check the weight of the loads going to be handled.
Always refer to the load charts applied on the cab windscreen.

■ C-5.1 USING THE LOAD CHARTS

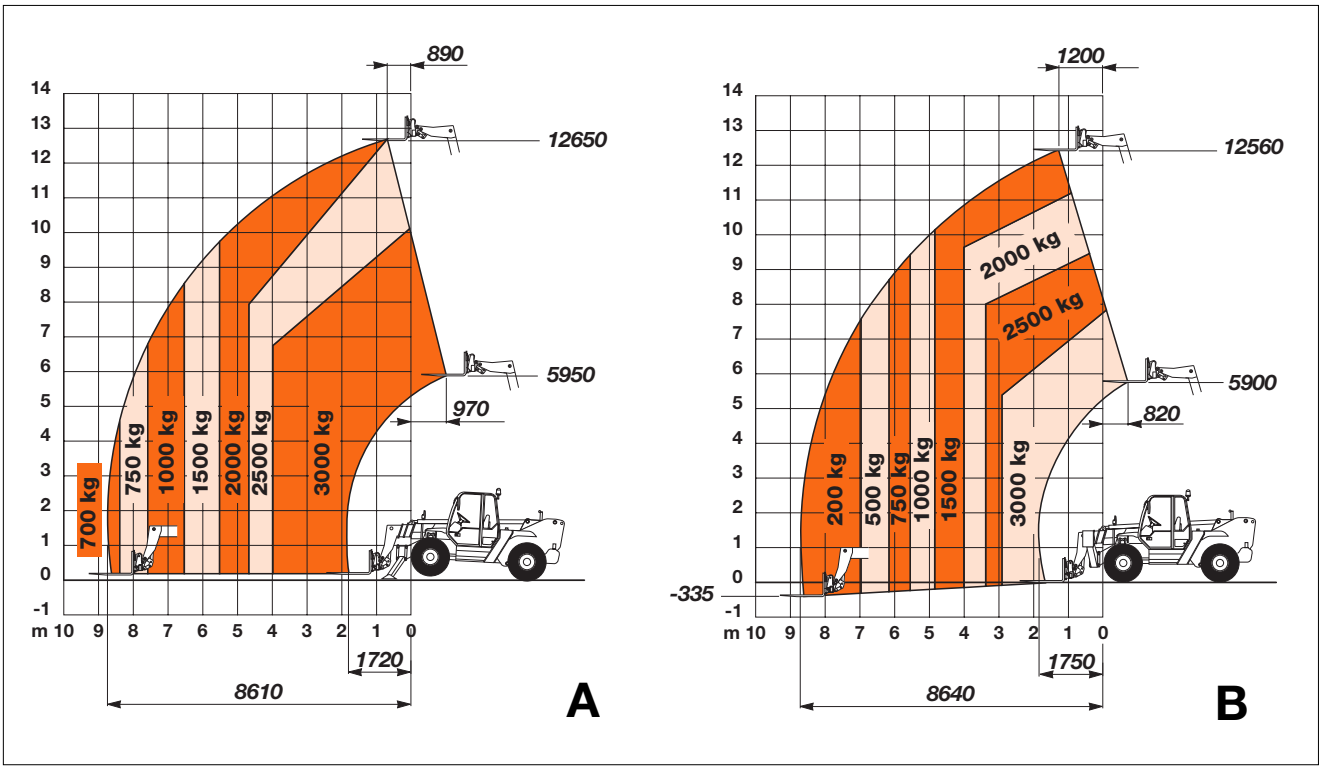
On the cab windscreen, there are the load charts that indicate the operator how far a load can be extended. Chart **A** must be used when working with outriggers, whilst chart **B** shows the payload limits when operating without outriggers.
To operate under safe conditions, always refer to these charts.

CAUTION

The load charts illustrated in this manual are given only as a mere example. To define the payload limits, refer to the load charts applied within the cab of your machine.

CAUTION

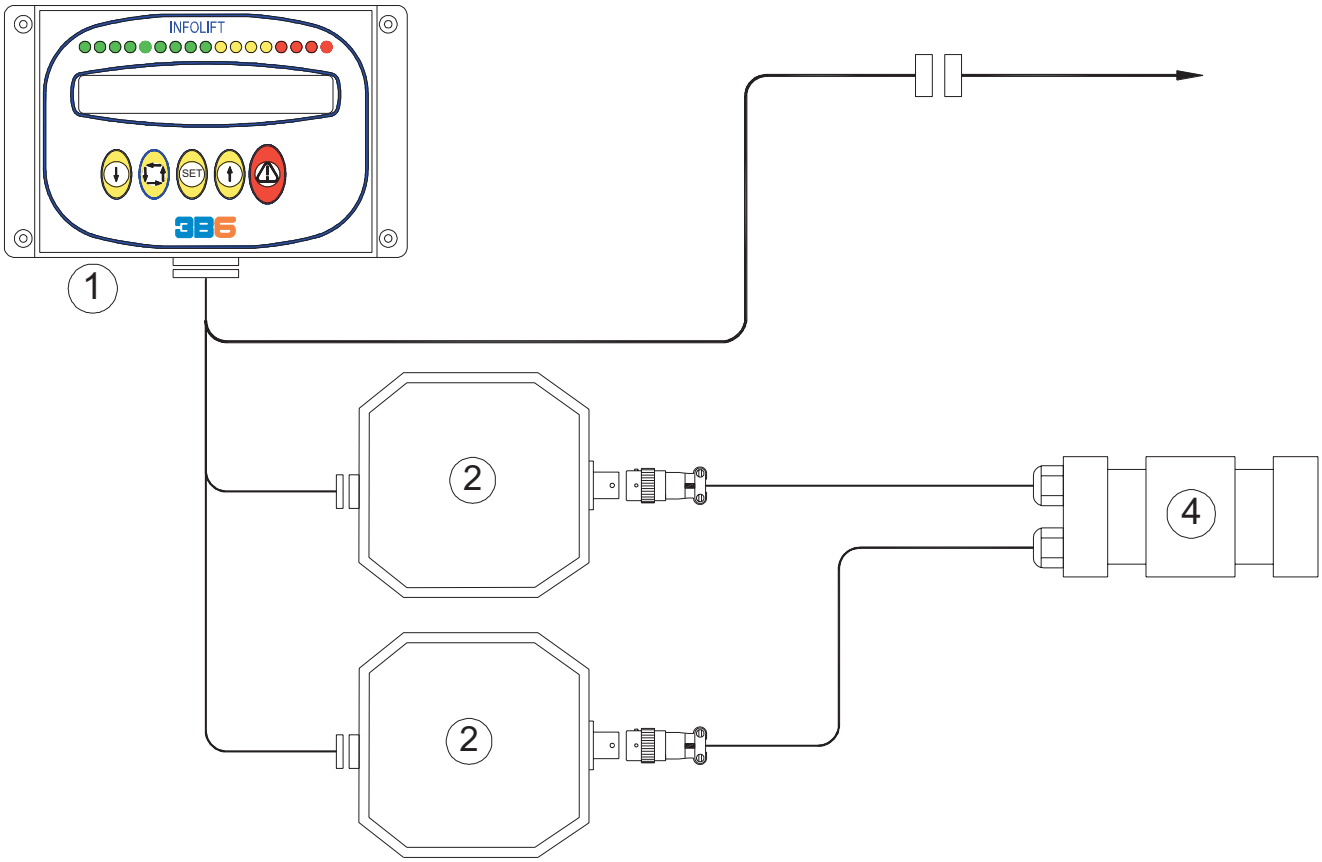
The load charts applied on the cab windscreen refer to a stationary machine standing on a solid and level ground.
Raise the load some centimetres and check its stability before raising it completely.



■ C-5.2 LOAD MOMENT INDICATOR

The load moment indicator consists of:

1 INFOLIFT main unit
2 Load cell amplifier
3 Connecting cable
4 Load cell



INFOLIFT MAIN UNIT

The control panel of the main unit is installed in the driving cab to the right of the dashboard and is inclusive of:

Ⓐ alphanumerical **DISPLAY**, 16 characters, to show the limits of the load to handle and the attachment used.

Ⓑ **LED'S BAR** of green, yellow and red colour which come on in sequence to indicate the lifted load percentage with respect to the maximum admissible load.

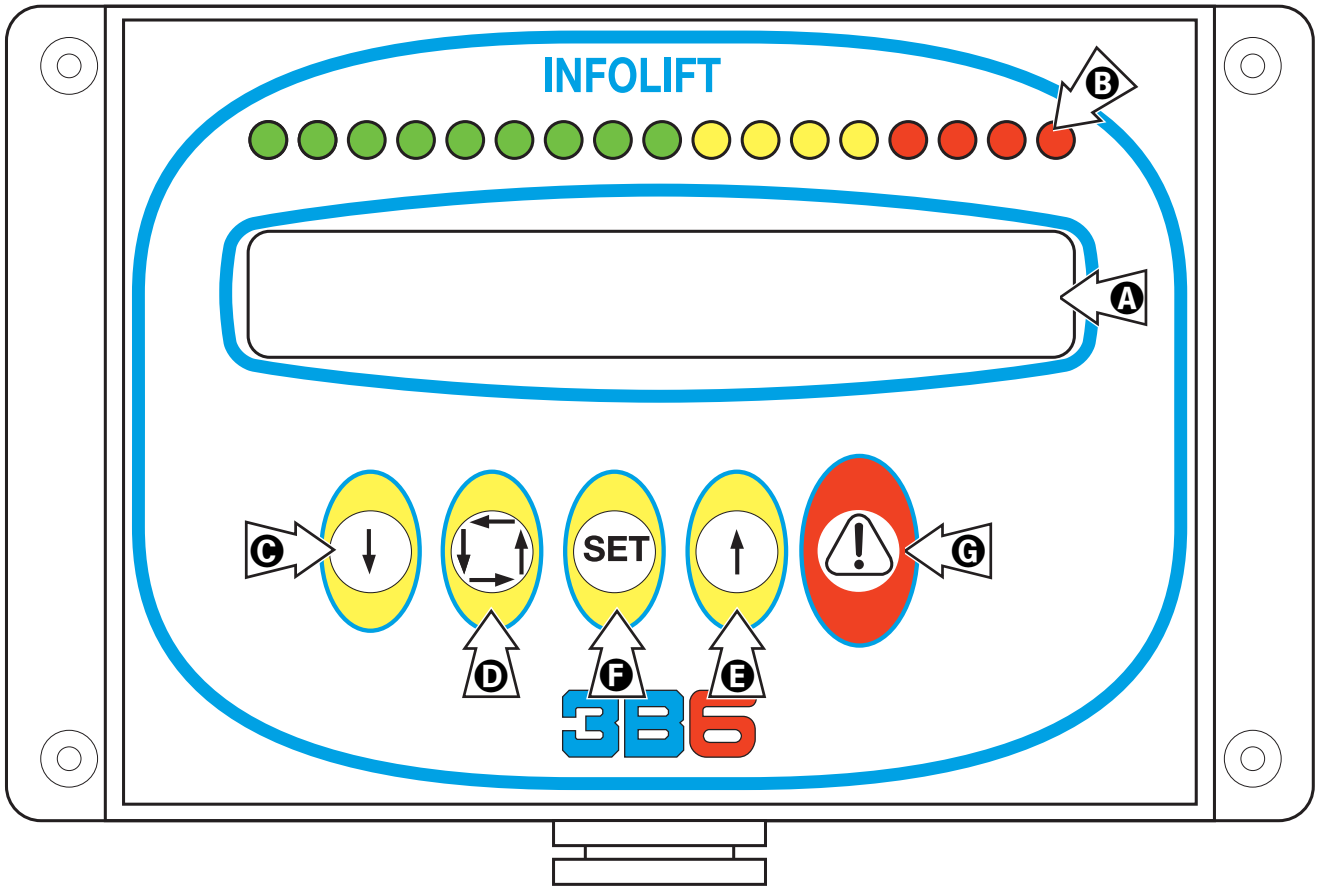
Ⓒ **DOWN** or **MINUS KEY**:used to decrease a value during programming or to scroll down inside a dialogue box.

Ⓓ **INDEX** key : pressing this key, you come back to previous page or the home page.

Ⓔ **UP** or **PLUS KEY**:used to increase a value during programming or to scroll up inside a dialogue box. In the selection pgaes, it opens the following page.

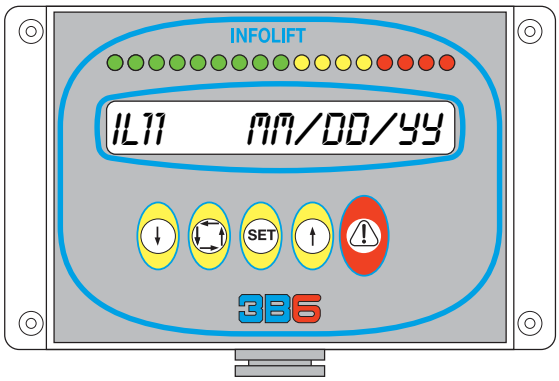
Ⓕ **SET** or **ENTER** key: activates the command, the set function or the currently displayed page.

Ⓖ Alarn indicator.



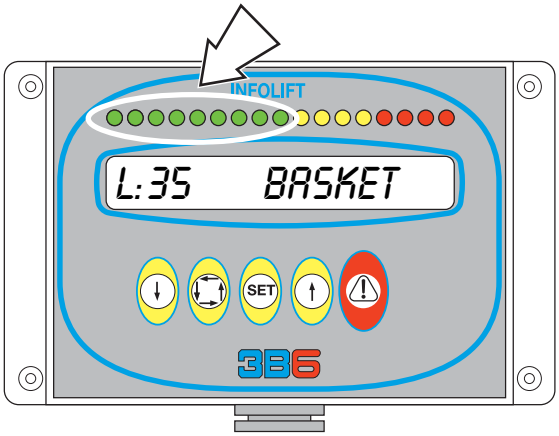
DISPLAY INFORMATION

When the system is switched on, the display shows the software version and date for a few seconds, while the system runs a self-diagnosis.



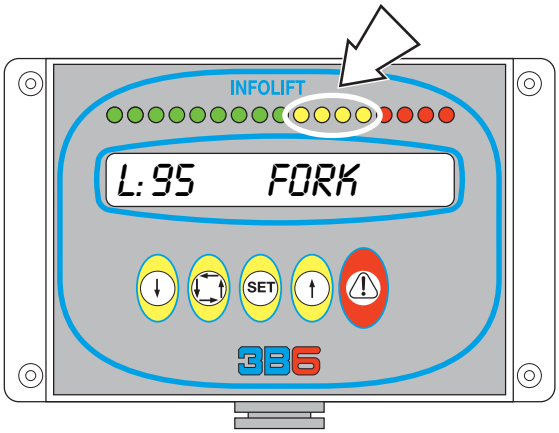
The system is in safe operating conditions:

- The load percentage is less than 90%.
- The green LEDs come on and the sound alarm is off.
- The field to the left of the display shows the current load percentage, while the attachment in use is shown to the right.



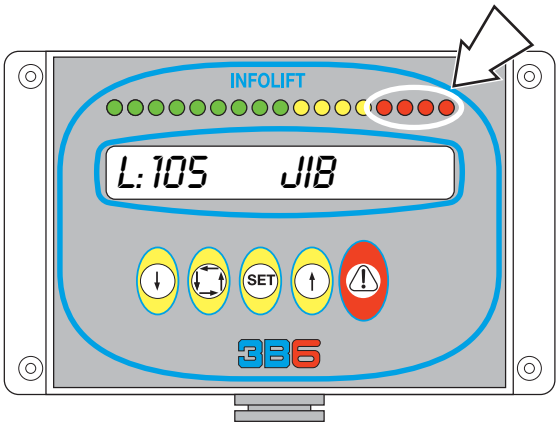
The system is in PRE-ALARM condition:

- The load percentage is between 90% and 100%.
- The yellow LEDs come on.
- The sound alarm emits a number of bips.



The system is in ALARM condition::

- The system switches off.
- The load percentage is above 100%.
- The red LEDs come one.
- The sound alarm sounds with a continuous tone.

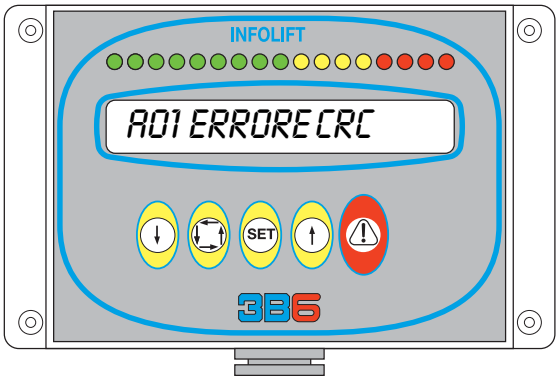


ALARM MESSAGES

A01 CRC ERROR

A corrupted value has been detected in the internal memory.

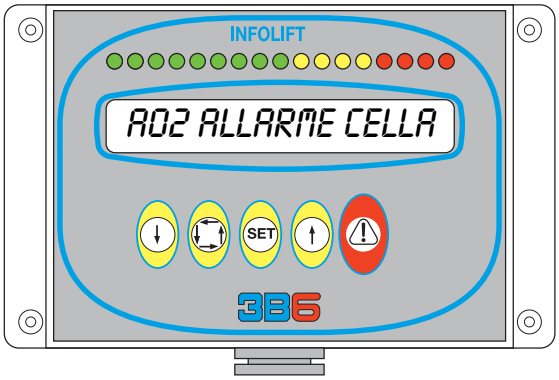
- In this case, recalibrate the system or replace the INFOLIFT panel; to this end, contact Genie Technical Assistance Service.



A02 CELL ALARM

The value read by the load cell is lower than the minimum allowed.

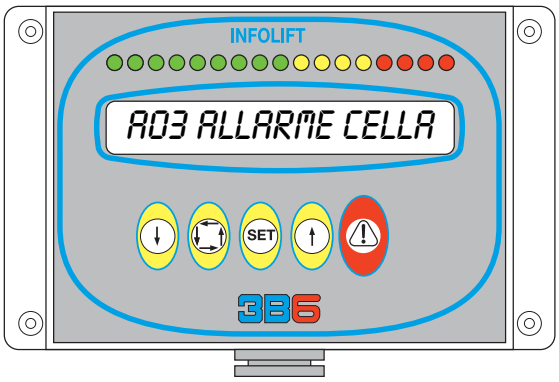
- Contact Genie Technical Assistance Service.



A03 CELL ALARM

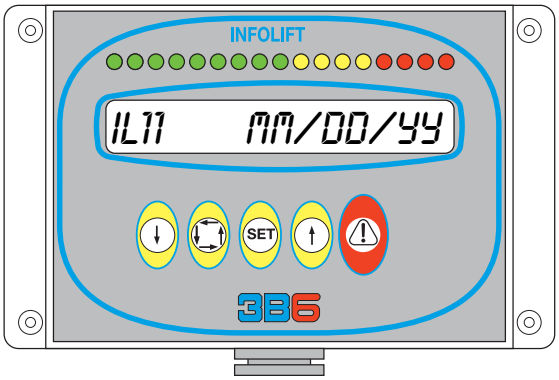
The value read by the load cell is greater than the maximum allowed.

- Check the connection among INFOLIFT panel - Amplifiers - Load cell.
- Contact Genie Technical Assistance Service.



SWITCHING ON THE MACHINE

Starting the machine the system automatically switches on and, for a few seconds, the display shows the machine model and the software version (dd.mm.yy= software date of development)

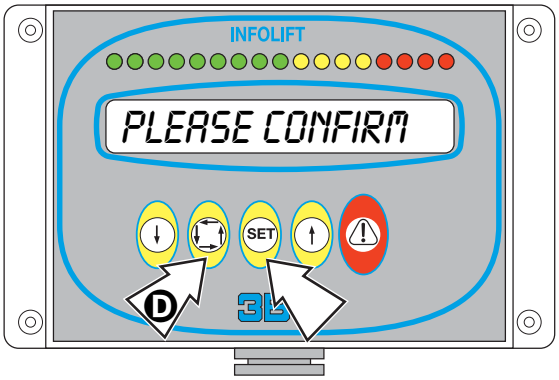


About 10 seconds later, the message **PLEASE CONFIRM** starts flashing on the display:

- Press **SET**
- With key Ⓓ select the attachment installed among those available:

FORCHE	***FORK***
NAVICELLA	***BASKET***
VERRICELLO	***WINCH***
FALCONE	***JIB***

- The message **PLEASE CONFIRM**shows up
- Confirm the selection pressing the **SET** key



The machine is ready to work.

DANGER

When the attachment is replaced, it is necessary to set the new attachment on the control panel by hand and to select the load chart related to this new attachment (fforks, basket, winch or jib). During the programming phase, the system is not activated.

CAUTION

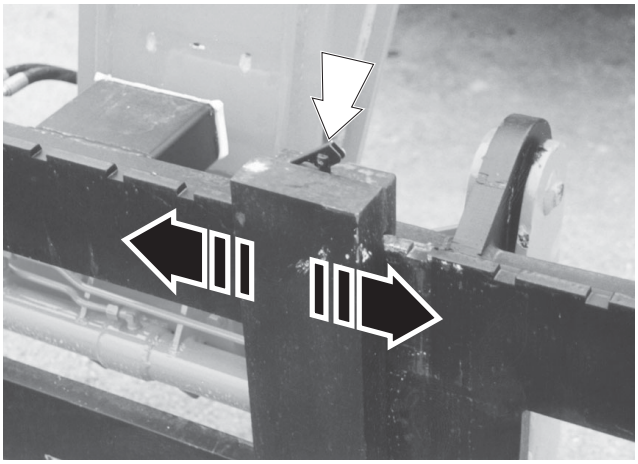
Once set, the attachment remains activated even if the machine is stopped and until a new manual setting is done. However, the attachment must always be confirmed pressing the SET key every time the machine is started up.

■ C-5.3 HANDLING LOADS

■ C-5.3.1 Adjusting the forks

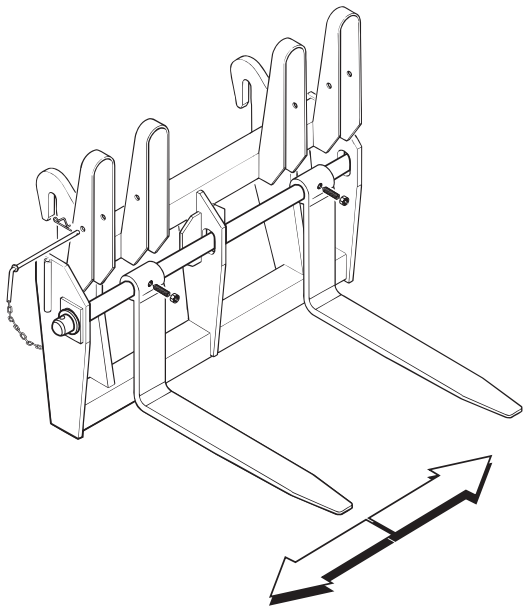
Forks shall be spaced to suit the load going to be handled. For this purpose:

- Lift the clamping lever of the forks.
- Slide the forks to the desired position, then re-lock the lever.



In the case of floating forks:

- Loosen the nut of the locking screws.
- Raise the forks and slide them on the pivot until correct spacing.
- Lock the screws re-tightening the nut.



CAUTION

- ***The centre of gravity of the load must always be halfway between the forks.***
- ***Ensure you exactly know the weight of the load before handling it.***
- ***When extending the boom, do not exceed the payload limit.***
- ***Refer to the payload limits given in the load chart applied on the cab windscreen.***
- ***Space the forks as wide as possible to suit the load being handled.***

■ C-5.3.2 Working phases

When forks are correctly spaced, the handler is ready to use.
Work can be subdivided into three different phases: loading, transfer and unloading.

Loading phase

- Approach the load to the handled perpendicularly and check that the machine is level on the inclinometer.
- Insert the forks under the load and raise the load some centimetres.
- Pitch the forks back and make sure that the overload warning system LEDs are in limits.

Transfer phase

- Do not start or brake abruptly.
- Drive to the unloading point cautiously and keep the load 20÷30 cm from the ground.
- Suit the machine speed to the ground conditions to avoid dangerous jumps, side skids of the vehicle and possible load falls.
- When driving on slopes or ramps, hold the load uphill.

DANGER

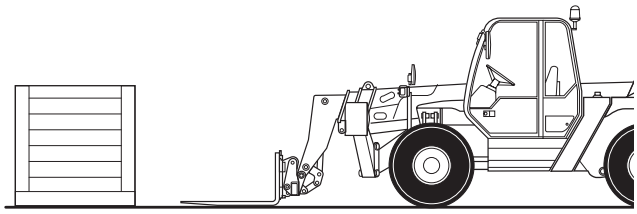
Do not drive on slopes sideways; this wrong manoeuvre is one of the main reasons for accidents due to vehicle overturning.

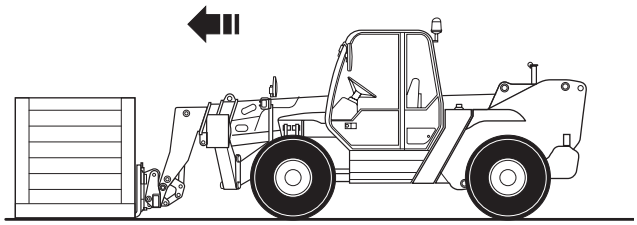
Unloading phase

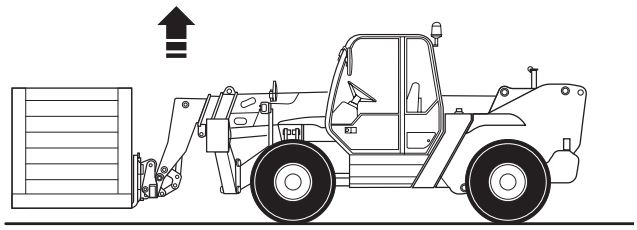
- Drive to the unloading point with straight wheels and bring the machine to a smooth stop leaving enough space to operate the boom.
- Put the parking brake and set the transmission to neutral.
- Position the load some centimetres above the desired position and set the forks level.
- Lower the load and make sure it is level.
- Carefully withdraw the forks by operating the boom retraction control and, if necessary, raise or lower the boom as forks come out.
- When the forks are clear of the load, set them to transfer position.
- Release the parking brake and start a new working cycle.

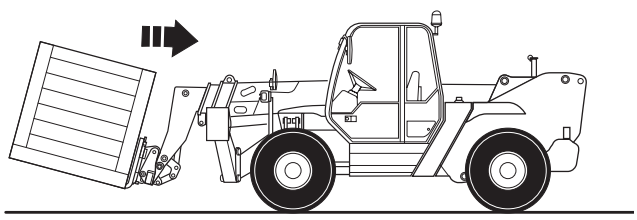
CAUTION

Do not move off when the load is raised 20÷30 cm above the ground. Risk of machine overturning or load fall.









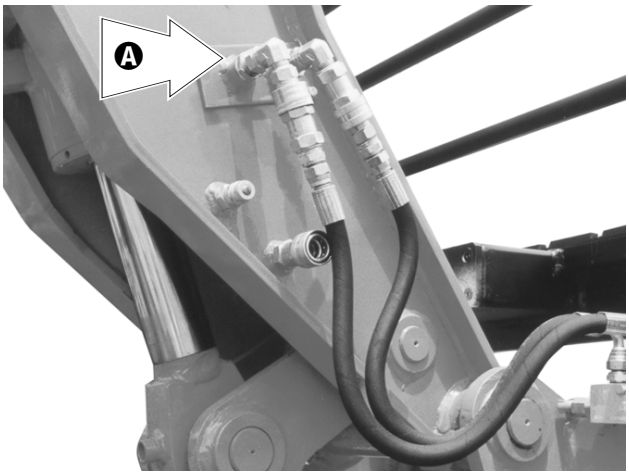
■ C-5.4 CHANGING THE ATTACHMENT

ATTENTION

Use only attachments directly manufactured or recommended by Terexlift and detailed in the "Optional attachments" section.

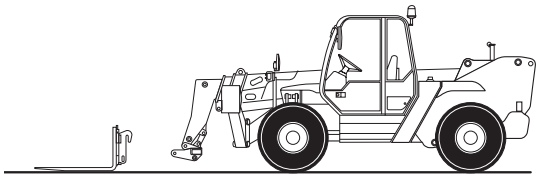
To change an attachment, operate as follows:

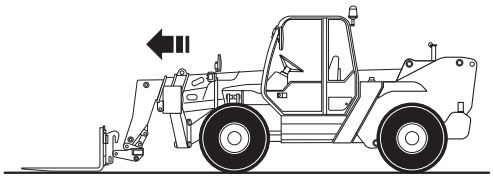
- Drive to the place where you will release the mounted attachment (when possible, a solid and sheltered site).
- Disconnect the quick connectors of the attachment (if any), and connect the hydraulic locking pipes of the attachments to couplings **A**.
- Rest the attachment flat on the ground.
- Pitch the attachment holding frame forward and lower the boom to release the attachment upper lock.
- Move back with the machine (or with the boom) and drive to the new attachment to be coupled.
- Hold the frame pitched forward and hook the upper lock of the new attachment.
- Retract and raise the attachment some centimetres. It will centre automatically on the quick coupling frame.

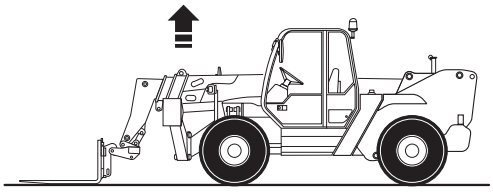


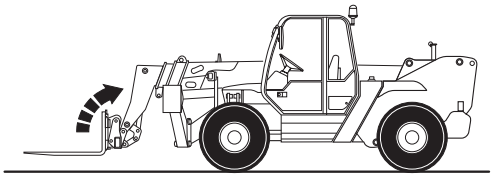
CAUTION

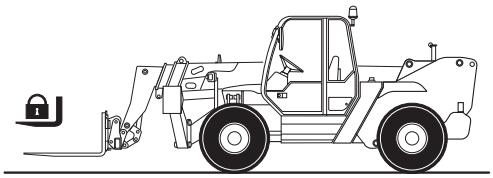
After substitution, visually check the attachment is correctly coupled to the boom, before operating the machine. A wrongly coupled attachment may result in damage to persons or things.











- Operate the control lever to lock the attachment.

DANGER

After the substitution of an attachment or after any coupling operation, visually check the attachment. A wrongly coupled attachment may result in damage to persons or things.

C-6 TRANSPORTING THE MACHINE

■ C-6.1 MOVING A DISABLED MACHINE

Tow the machine only when no alternative is possible, since this operation may result in serious damage to the transmission. When possible, repair the machine on site.

When the machine shall absolutely be towed:

- Tow the machine for short distances and at a low speed only.
- Use a rigid drawbar.
- Select the two-wheel steer.
- Set the gearbox lever to neutral.
- When possible, start the engine and use the hydraulic drive and the braking system.

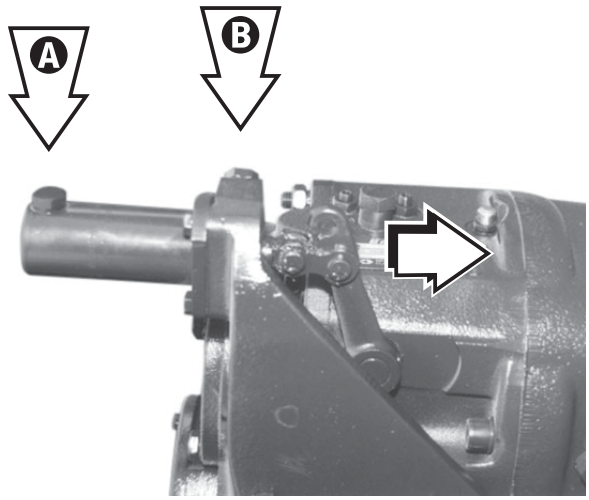
■ C-6.2 SETTING THE GEAR LEVER TO NEUTRAL

CAUTION

Do not tow the machine without setting the mechanical gear lever to neutral position.

To set the gear lever to neutral:

- Disconnect the cylinder feeding pipes Ⓐ and Ⓑ and plug them.
- Pry the gear lever to neutral position.
- Plug holes Ⓐ and Ⓑ of the cylinder.



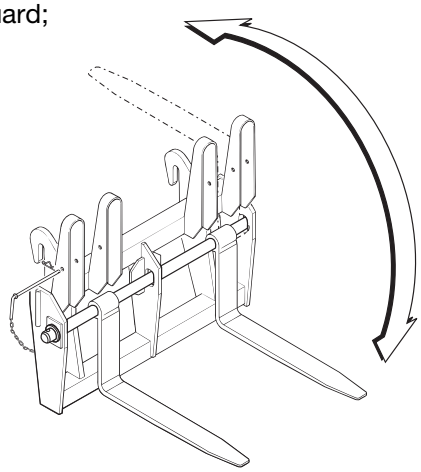
■ C-6.3 ROAD OR SITE TRANSFER

When travelling on public roads, strictly obey the local or national road traffic regulations.

Besides, take into account the following general precautions:

- Align the rear wheels.
- Select the two-wheel steer.
- Sway the machine (only mod. GTH-3517).
- Lock the machine as indicated in the Registration Card:

  Lock the boom sections, the lifting cylinder, the attachment rotation cylinder, the outriggers (see photo).
- Lock the rear wheel steering using the special pins (if any).
- Cover the teeth of the conventional forks with the special guard; or withdraw the floating forks.

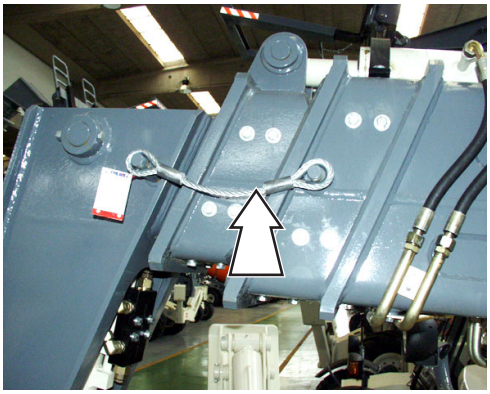


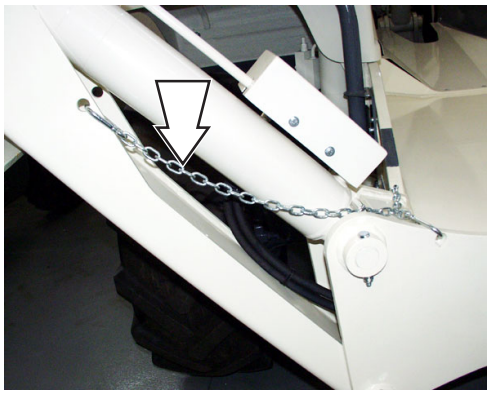
- Retract boom and attachment to transfer position.
- Set the ***ROAD-CAB-PLATFORM*** switch to "***ROAD***".
- Turn on the beacon.
- Make sure that lights, horn and turn signals are in working order.
- Engage a high speed.
- Do not change mechanical gear when the machine is running.
- The transfer speed of the vehicle will depend on the engine rpm and the position of the control lever.

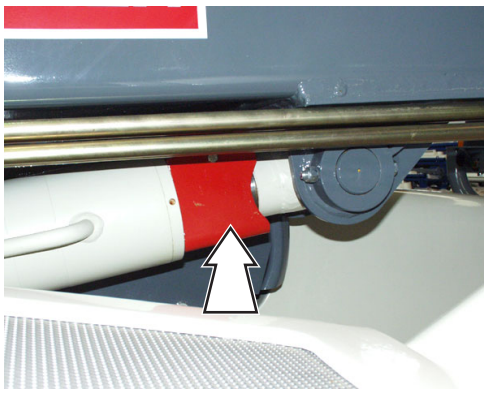
CAUTION

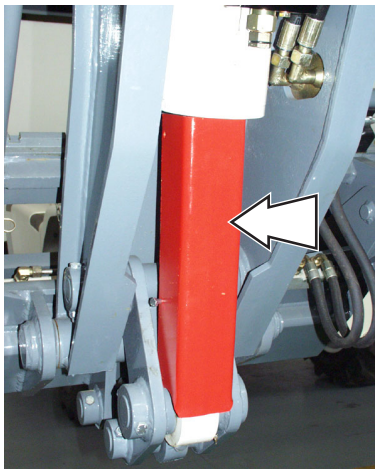
Public road circulation is allowed only for transferring an unloaded machine.

Do not use the machine to tow trailers.





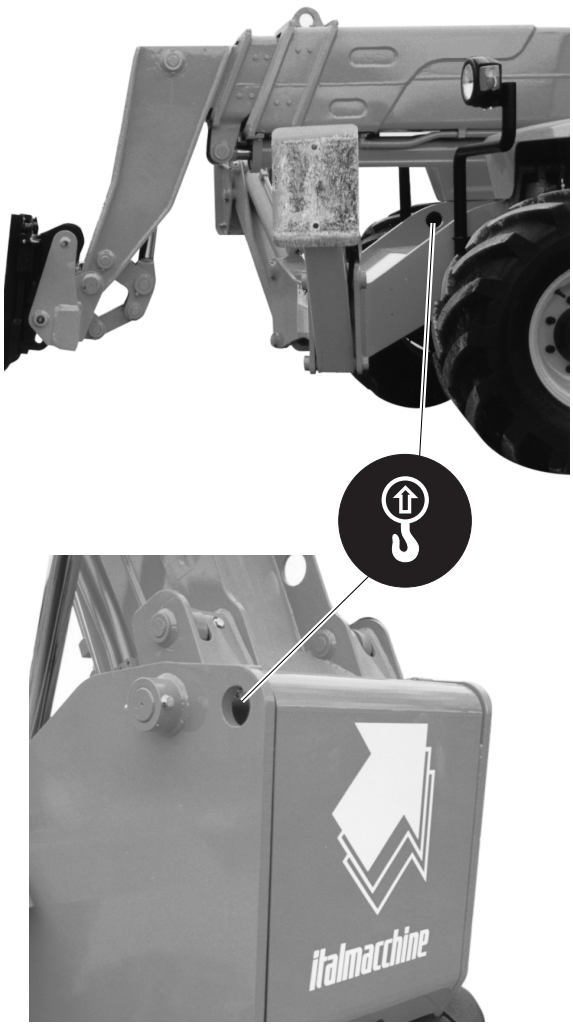




■ C-6.4 LIFTING THE MACHINE

When the machine shall be lifted, use only means having a suitable capacity. The characteristic data are detailed in the relevant chapter of this manual and on the identification plate.

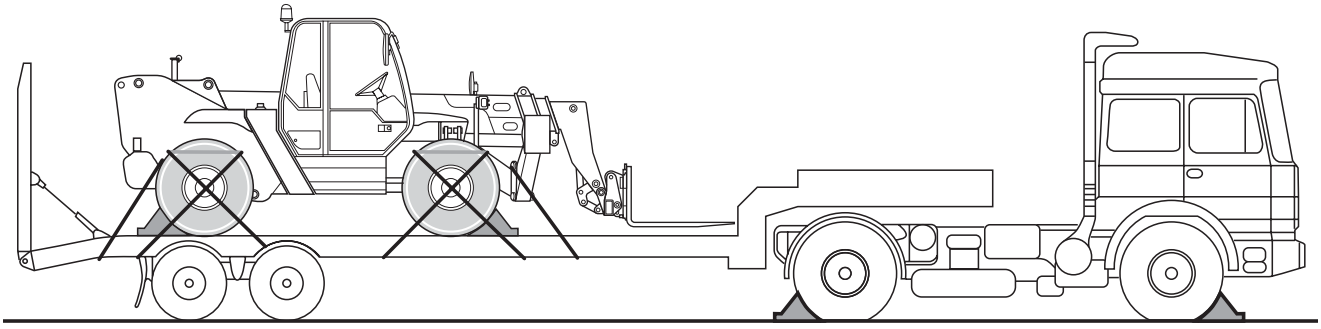
For the machine lifting, anchor the chains to the special lugs on the machine (marked with the decal below).



■ C-6.5 TRANSPORTING THE MACHINE ON OTHER VEHICLES

To transport the machine on another vehicle, follow the steps below:

- Put chocks at the machine wheels.
- Ensure ramps are correctly positioned.
- Retract the boom to transfer position.
- Carefully drive the machine onto the transporting vehicle.
- Put the parking brake and rest the attachment flat on the vehicle platform.
- Ensure the overall dimensions do not exceed the allowed limits.
- Shut the engine down and close the driving cab of the machine.
- Secure the machine to the vehicle platform by wheel-chocks.
- Anchor the machine to the transporting vehicle with suitable chains.



■ C-6.6 PARKING AND STORAGE

■ C-6.6.1 Short inactivity

Always park the machine in a safe way after a working day, a shift and at night.

Take all precautions to prevent damage to those persons who will approach the machine while stationary:

- Park the machine so that it does not hinder other operations.
- Lower the boom fitted with attachment on the ground.
- Disengage the transmission and put the parking brake.
- Remove the key from the ignition switch and lock the cab door.
- Disconnect the battery by the appropriate switch ("Battery cut-out switch").

■ C-6.6.2 Machine storage

In case of extended inactivity of the machine, follow the above precautions. Additionally:

- Wash the machine thoroughly. For a better cleaning, remove grills and protection casings
- Carefully dry all machine parts by blowing some compressed air.
- Lubricate the machine thoroughly.
- Do a walk-around inspection and replace any worn or damaged part.
- Re-paint any worn or damaged part.
- Remove the battery, smear its terminals with vaseline and store it in a dry place. Battery can be used for other purposes. Otherwise, periodically check its charge level.
- Refuel the tank to prevent internal oxidation.
- Store the machine in a sheltered and well-ventilated place.
- Start the engine for about 10 minutes at least once a month.
- When weather is particularly cold, empty the radiator.

IMPORTANT

Always remember that the ordinary maintenance must be carried out even during the machine inactivity. Pay particular attention to the fluid levels and to those parts subject to ageing. Before re-starting the machine, carry out an extraordinary maintenance and carefully check all mechanical, hydraulic and electrical components.

■ C-6.7 MACHINE DISPOSAL

At the end of the machine life, call in a specialised firm to dispose of it in compliance with the local or national regulations.

■ C-6.7.1 BATTERY DISPOSAL

Used lead-acid batteries cannot be disposed of as normal industrial solid wastes. Because of the presence of harmful substances, they must be collected, eliminated and/or recycled in accordance with the laws of the UE.

In Italy, used or discarded batteries have been classified as "Toxic wastes" in accordance with Presidential decree n. 397 of 09/09/1988 and Law n. 475 O.G. n. 18 of 09/11/1988 because they contain lead and sulphuric acid. Their disposal through recycling must be done only through companies authorised and belonging to the "Consorzio Obbligatorio Batterie Esauste e dei rifiuti piombosi" (Cobat) which collect and dispose of used lead-acid batteries throughout the national territory.

Used batteries must be kept in a dry and confined place. Make sure the battery is dry and the cell plugs are tight. Place a sign on the battery to warn of not using it. If before disposal the battery is left in the open air, it will be necessary to dry, smear the box and the elements with a coat of grease and tighten the plugs. Do not rest the battery on the ground; it is always advisable to rest it on a pallet and cover it. The disposal of batteries shall be as rapid as possible.

Section D

MAINTENANCE

TABLE OF CONTENTS

INTRODUCTION

A thorough and regular maintenance keeps the machine in a safe and efficient working condition.

For this reason, it is advisable to wash, grease and service the machine properly, especially after having worked under particular conditions (muddy or dusty environments, heavy operations, etc.).

Always ensure all machine components are in good condition. Check for oil leaks or loosening of guards, and make sure that the safety devices are efficient. In case of defects, find and rectify them before using the machine again.

The maintenance interventions are based on the machine working hours. Regularly check the hour-meter and keep it in good condition to define the maintenance intervals correctly.

Not respecting the ordinary maintenance schedule of this manual automatically voids GENIE warranty.

IMPORTANT

For the engine maintenance, please refer to the specific Operator handbook supplied with the machine.

D-1 LUBRICANTS - HEALTH AND SAFETY PRECAUTIONS

Health

A prolonged skin contact with oil can cause irritation. Use rubber gloves and protective goggles. After handling oil, carefully wash your hands with soap and water.

Storage

Always keep lubricants in a closed place, out of the children's reach. Never store lubricants on the open air and without a label indicating their contents.

Disposal

New or exhausted oil is always polluting! Never drain oil on the ground. Store new oil in a suitable warehouse. Pour exhausted oil into cans and deliver them to specialised firms for disposal.

Oil leaks

In case of accidental oil leaks, cover with sand or type-approved granulate. Then scrape off and dispose of it as chemical waste.

First aid

Eyes : In case of accidental contact with the eyes, wash with fresh water. If the irritation persists, seek medical advice.

Intake : In case of oil intake, do not induce vomiting, but seek medical advice.

Skin : In case of a prolonged contact, wash with soap and water

Fire

In case of fire, use carbon dioxide, dry chemical or foam extinguishers. Do not use water.

D-2 ORDINARY MAINTENANCE

A wrong or neglected maintenance can result in possible risks for both operator and bystanders. Make sure maintenance and lubrication are carried out according to the manufacturer's instructions to keep the machine safe and efficient.

The maintenance interventions are based on the machine working hours. Regularly check the hour-meter and keep it in good conditions to define the maintenance intervals correctly. Make sure any defect detected during the maintenance is promptly rectified before using the machine.

ATTENTION

All " ▲ " marked operations must be carried out by a skilled technician.

During the first 10 working hours

1 Check the oil level within reduction gears, power divider and differential gears
2 Regularly check the tightening of the wheel bolts
3 Check the tightening of all bolts and nuts
4 Check the couplings for oil leaks

Within the first 50 working hours

1 Change the oil for the first time

Every 10 working hours or daily

1 Check the engine oil level
2 Clean the air suction filter
3 Check the engine coolant level
4 Clean the radiator, if necessary
5 Check the hydraulic oil level in the tank
6 Check the greasing of the boom section pads
7 Grease the attachment holding frame
8 Grease all joints of the boom, the rear axle shaft joint, the transmission shafts, the front and rear axles and any equipment of the machine
9 Check the efficiency of the overload warning system
10 Check the efficiency of the lighting electric system
11 Check the efficiency of braking system and parking brake
12 Check the efficiency of the steering selection system
13 Check the efficiency of the fork balancing system.
14 Make sure the safety devices installed are in efficient working order - see procedure in **chap. D-3.17**.

Every 50 working hours or weekly

Jobs to be done in addition to those above

1 Check the tension of the alternator belt
2 Check the tyre inflation
3 Check the tightening of the wheel nuts
4 Check the tightening of the Cardan shaft screws

Every 250 working hours or monthly

Jobs to be done in addition to those above

1 Change the engine oil and relevant filter
2 Check the oil level in the front and rear differential gears
3 Check the oil level in the four wheel reduction gears
4 Check the main filtering element of the engine air filter. Replace, if necessary
5 Check the clamping of the cableheads to the battery terminals
6 Check the air suction hose between engine and filter
7 Check the cylinder chromium-plated rods
8 Check the hydraulic lines are not worn because of rubbing against the frame or other mechanical components
9 Check the electric cables do not rub against the frame or other mechanical components
10 ▲ Check the wear of the sliding pads of the boom sections
11 ▲ Adjust the play of the sliding pads of the boom sections
12 Remove any grease from the boom, then re-grease the sliding parts of the boom sections
13 Check the level of the battery electrolyte

Every 3 working months

1 Check the efficiency of the block valves - see chap. D-3.17

Every 500 working hours or every six months

Jobs to be done in addition to those above.

1 Visually check the smoke quantity evacuated from the engine exhaust
2 Check the tightening of the engine fixing screws
3 Check the tightening of the cab fixing screws
4 Check the backlash between pins and bushings in all joints
5 Change the hydraulic oil filter of the transmission
6 Change the hydraulic oil filter in the tank
7 Have the hydraulic system checked by a skilled technician
8 Change the main cartridge of the engine air filter

Every 1000 working hours or yearly

Jobs to be done in addition to those above

1 Change the safety element of engine air filter
2 Change the oil in the front and rear differential gears and in the power divider
3 Change the oil in the four wheel reduction gears
4 Change the hydraulic oil

Every 2000 working hours or every two years

Jobs to be done in addition to those above

1 Change the engine coolant

D-3 MAINTENANCE INTERVENTIONS

DANGER

All maintenance interventions must be carried out with engine stopped, parking brake engaged, working attachments flat on the ground and gear lever in neutral.

CAUTION

When raising a component for maintenance purposes, secure it in a safe way before any maintenance intervention.

CAUTION

Any intervention on the hydraulic circuit must be carried out by skilled personnel.
The hydraulic circuit of this machine is fitted with pressure accumulators. You and others could be seriously injured if accumulators are not completely depressurised.
For this purpose, shut the engine down and step on the brake pedal 8÷10 times.

CAUTION

Before any operation on hydraulic lines or components, make sure there is no residual pressure. For this purpose, stop the engine, engage the parking brake and operate the control levers of the distributors in both working directions (alternately) to depressurise the hydraulic circuit.

ATTENTION

High pressure lines must be replaced by qualified personnel only.
Any foreign matters entering the closed circuit may result in a sudden deterioration of the transmission.

ATTENTION

The qualified staff charged with the maintenance of the hydraulic circuit must clean all areas around with care before any intervention.

PROTECT THE ENVIRONMENT

The handling and disposing of used oils can be ruled by local or national regulations. Address to authorised centres.

■ D-3.1 DISCONNECTING THE BATTERY

During maintenance or repair works, and while welding, turn off the battery main switch, located behind the front right wheel compartment (**C-4.4, p. C-26**).

■ D-3.2 ACCESS TO THE ENGINE COMPARTMENT

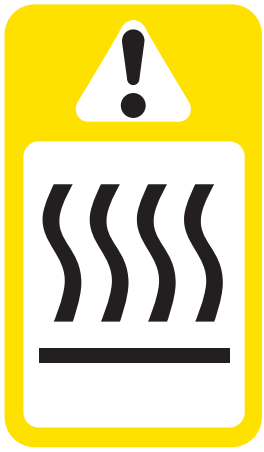
For any operation within the engine compartment, open the protection bonnet.

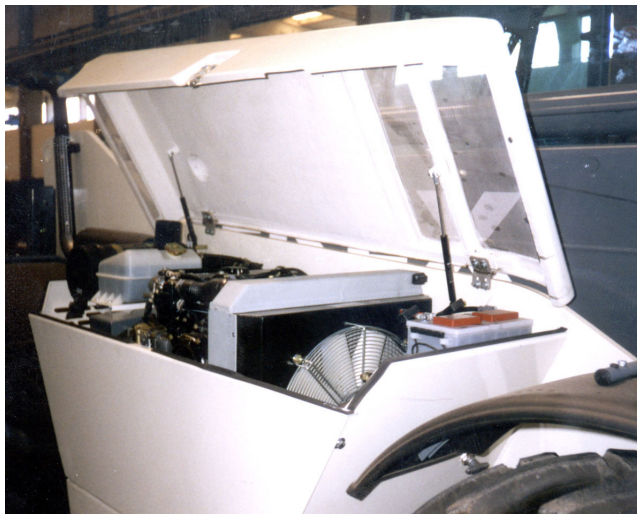
The bonnet is equipped with pneumatic shock absorbers which unburdens and hold the bonnet in raised position. To open the bonnet:

- Shut the engine down and put the parking brake.
- Turn the key to unlock and open the bonnet.

DANGER

Take all precautions when approaching the engine compartment. Some parts of the engine may be very hot.
Always use protective gloves.

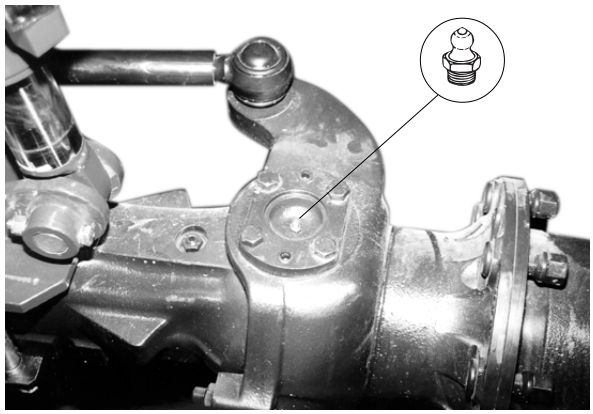




■ D-3.3 GREASING

ATTENTION

Before injecting grease into the greasers, thoroughly clean them to avoid that mud, dust or other matters can mix with the lubricant and reduce or annihilate the lubrication effect.
Remove any old grease with a degreaser from the telescopes before smearing them with new grease.



Regularly grease the machine to grant it efficient conditions and a long life.

By means of a pump, inject grease into the special greasers.

As the fresh grease comes out, stop the operation.

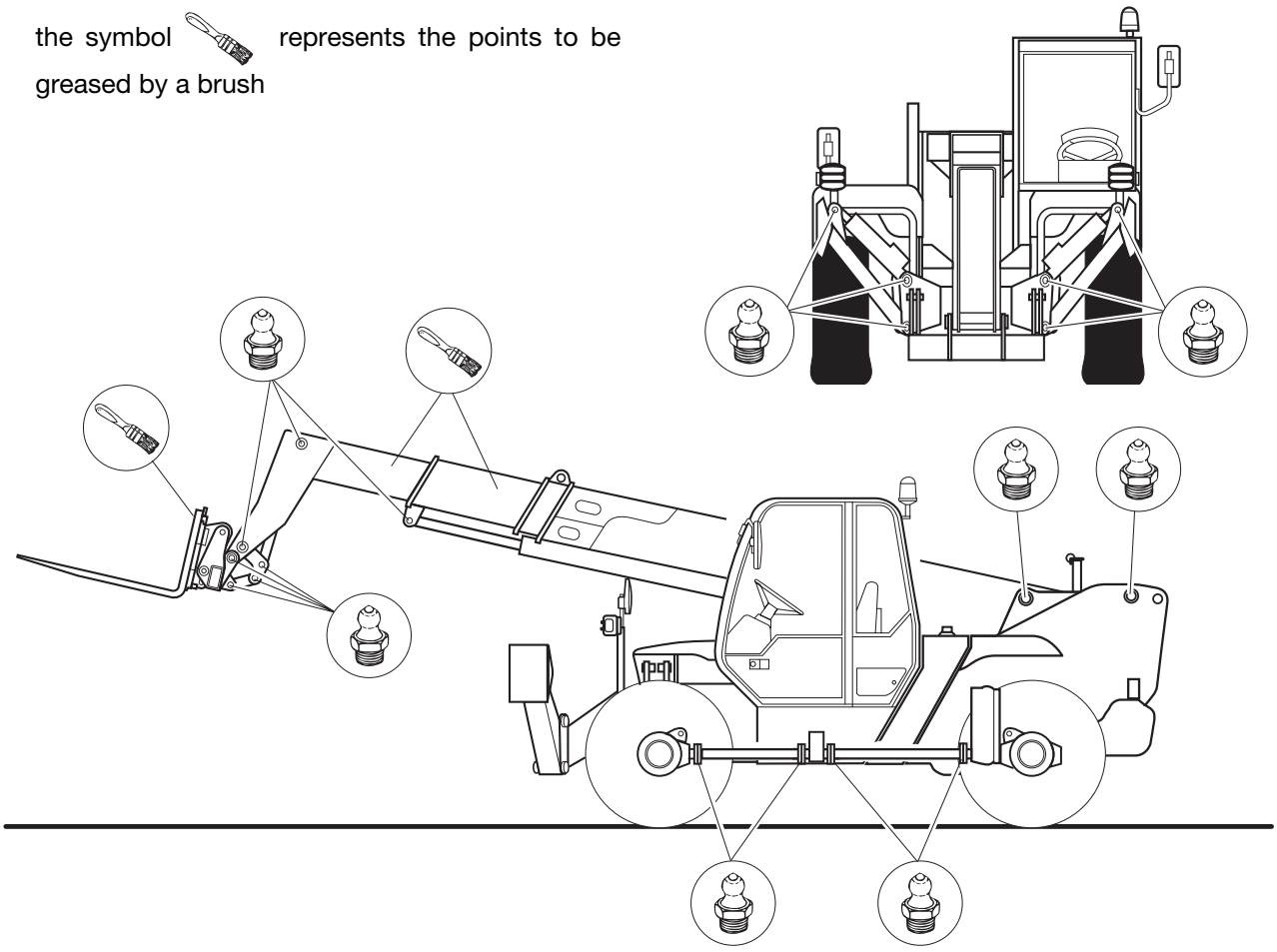
The greasing points are shown in the following figures:

- the symbol  represents the points to be greased by a pump
- the symbol represents the points to be greased by a brush

SERVICE INTERVAL

Running-in _____ **None**

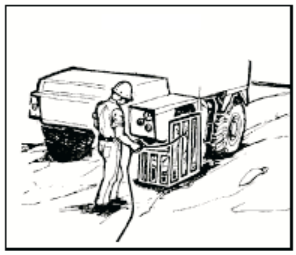
Ordinary _____ **Every 10 hours**

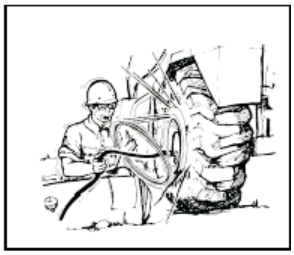


■ D-3.4 TYRES AND WHEELS

DANGER

Over-inflated or overheated tyres can burst. Do not flame-cut or weld the wheel rims. For any repair work, call in a qualified technician.





For the tyre inflation or substitution, please refer to the table below:

	Standard	Optional	
Dimensions (front and rear)	400/70-20	400/80-24	18-19.5
P.R. (or load index)	14	153B	16
Rim	13 x 20	13x24	13x19.5
Wheel disc	8 holes DIN 70361		
Pressure bar/Psi	4/58	4.25/61.6	4.5/65.2

On new machines, and when a wheel has been disassembled or replaced, check the nut torque of the wheels every 2 hours until they stay correct.

ATTENTION

Always use tyres having the dimensions indicated in the vehicle registration card.

SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**

■ D-3.5 BRAKES

- For any intervention on the braking system (adjustment and/or substitution of the brake discs) address to the Genie Technical Assistance Service or the nearest Genie authorised workshop.

■ D-3.6 ENGINE AIR FILTER

Clean the engine air filter every 10 hours; replace the filtering element, if necessary.

1 Cleaning and changing the external element:

- Stop the engine and engage the parking brake.
- Unscrew wingnut **A** and remove cover **B**.
- Unscrew wingnut **C** and remove the outer element **D**.
- Clean the filter bowl.
- Dry clean the cartridge (max. pressure: 6 bar) and direct the air jet from inside to outside.
- Check for cracks in the filtering element by introducing a lamp inside.
- Smear the seal with grease, then refit the element.
- Tighten wingnut **C**, close cover **B** and tighten with wingnut **A**.

ATTENTION

As soon as the warning lamp 24 on the cab dashboard switches on, replace the outer element.

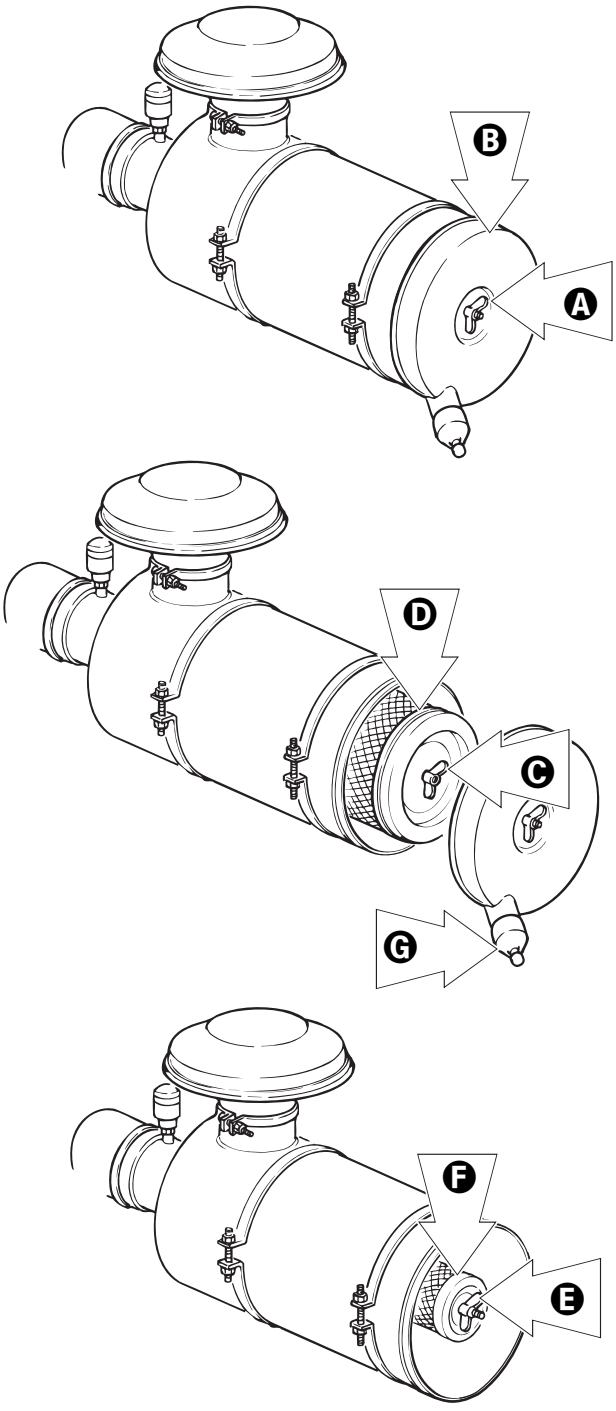
2 Changing the internal element:

- See step **1** for removing the outer element.
- Loosen wing nut **E** and remove the inner element **F**.
- Clean the filter bowl.
- Smear the seal with grease, then mount the new element and make sure it is correctly positioned.
- Refit the outer element and the cover (see step **1**).

ATTENTION

The inner element should be replaced every two times the outer element is replaced

Daily remove any dust collected in the filter by pressing the rubber cap G.



SERVICE INTERVAL

Running-in	**None**
Cleaning	**Every 10 hours**
Outer element change	**Every 500 hours**
Inner element change	**Every 1000 hours**

■ D-3.7 ENGINE COOLING SYSTEM

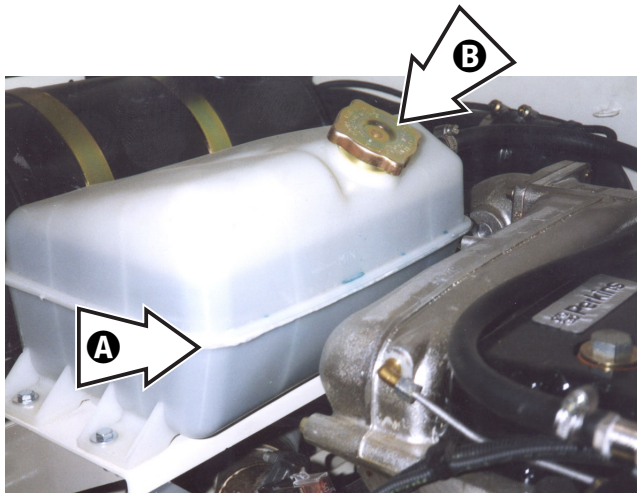
DANGER

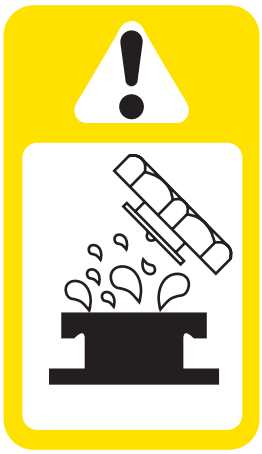
When the coolant is hot, the cooling system is under pressure. With warm engine, loosen the radiator plug slowly and carefully, without removing it, to drain the pressure. Use protection gloves and keep your face at a safe distance.

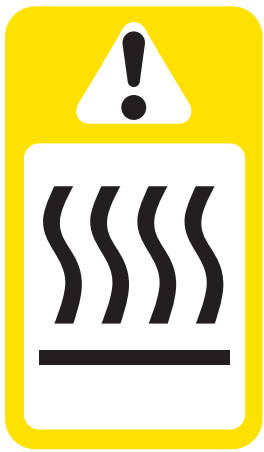
- Weekly check the coolant level within pan Ⓐ before starting working (when coolant is cold).
- When necessary, add clean water or an antifreeze mixture through cap Ⓑ.
- Change the antifreeze mixture every two years.

  To drain the antifreeze:

  - Let the engine cool down
  - Unscrew the plug at the bottom of the radiator or disconnect the rubber hose, if no plug is present. Allow the coolant to flow out into a special container.
  - Refit the hose and pour new antifreeze (50% water-antifreeze). This proportion will provide protection up to -38°C.
- Daily clean the radiator grille.







SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 50 hours**

■ D-3.8 CHECKING THE OIL LEVEL IN THE TANK

DANGER

Fine jets of hydraulic oil under pressure can penetrate the skin. Do not use your fingers, but a piece of cardboard to detect oil leaks.

Check the hydraulic oil level (visually) through the special level Ⓒ fitted into the tank.

When necessary, add new oil through filler Ⓓ.

SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 50 hours**

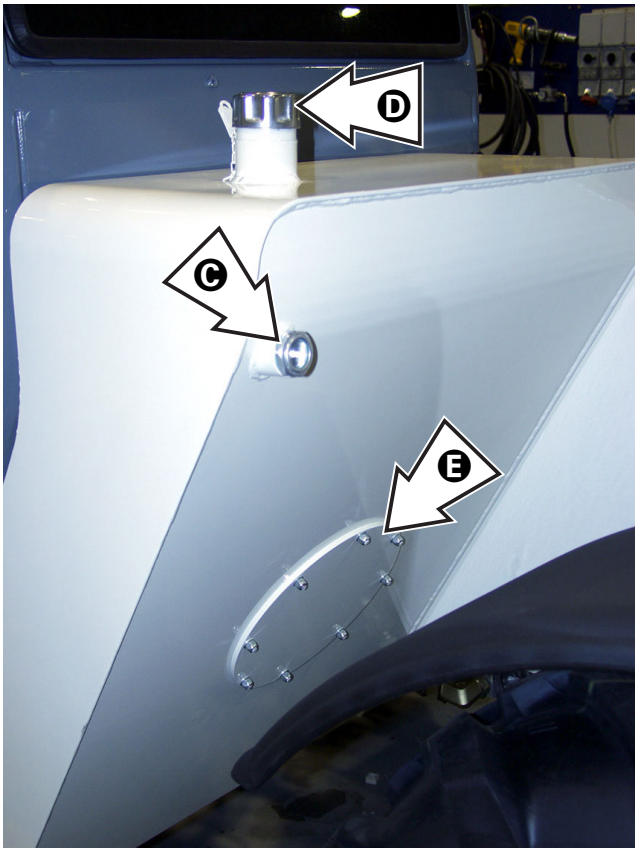
To change the oil:

1. Stop the machine on a level ground and make sure the parking brake is engaged.
2. Release the pressure from the hydraulic circuit.
3. Place a container of suitable size under the drain plug, placed in the lower part of the reservoir, and collect any oil leaks.
4. Remove the drain plug and allow oil to flow out into the container.
5. Remove the inspection cover of tank Ⓔ.
6. Carefully wash the tank with Diesel oil and blow a jet of compressed air.
7. Refit the drain plug and the inspection cover.
8. Add new oil by making sure that it matches the recommended type indicated in paragraph D-5.2.2. until it is level with Ⓒ.

SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 1000 hours**



PROTECT THE ENVIRONMENT

The handling and disposing of used oils can be ruled by local or national regulations. Address to authorised centres

■ D-3.9 CHANGING THE CANISTERS OF THE OIL FILTER IN THE INJECTION LINE

■ D-3.9.1 Transmission oil filter

To change the hydraulic oil filter of the transmission, proceed as follows:

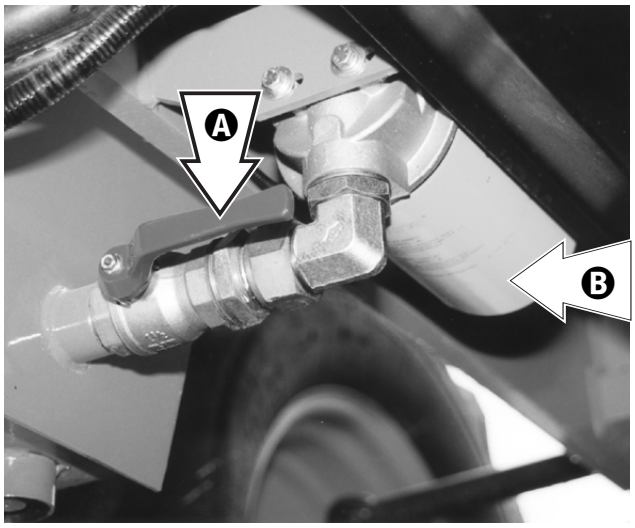
1 Stop the machine on a level ground and engage the parking brake.

2 Place a container of suitable size under the filter to collect any oil leaks, then close cock Ⓐ.

3 Remove the filter canister Ⓑ with the special wrench provided.

4 Renew the canister. Before fitting a new canister, thoroughly clean and grease both bowl and gasket.

5 Hand-tighten and re-open cock Ⓐ.



IMPORTANT

Hydraulic oil filter canisters cannot be cleaned or washed and refitted.
They must be replaced with new ones of the type recommended by the manufacturer (see par. D-5.2.2).

SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 500 hours**

When indicator 23 switches on

PROTECT THE ENVIRONMENT

The handling and disposing of used oils may be ruled by local or national regulations. Address to authorised centres.

IMPORTANT

When changing the oil, drain it when it is still hot and the polluting substances are in suspension.

■ D-3.9.2 Auxiliary circuits oil filter

To change the hydraulic oil filter cartridge of the service circuits, proceed as follows:

1 Stop the machine on a level ground and engage the parking brake.

2 Place a container of suitable size under the tank, then allow oil to flow out until its level is under the inspection hatch Ⓔ (90 litres approx).

3 Remove the inspection hatch and unscrew the oil filter fitted inside the tank.

4 Check the tank is clean, then fit a new filtering element and refit the inspection hatch.

5 Check the oil level within the tank. Add new oil, if necessary.

SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **Every 1000 hours**

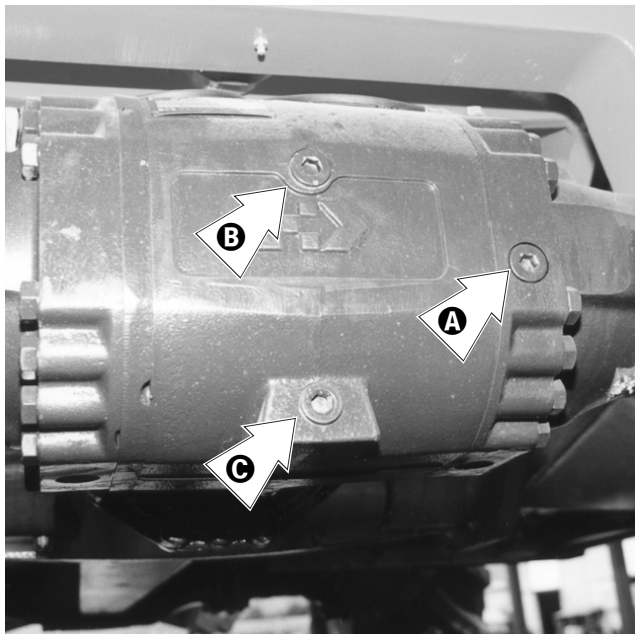
■ D-3.10 OIL LEVEL IN THE DIFFERENTIAL GEARS

To check the oil level in the front and rear differential gears:

- Stop the machine on a level ground and engage the parking brake.
- Loosen level plug Ⓐ and check if oil is level with the hole.
- If necessary, top-up through hole Ⓑ until oil comes out from hole Ⓐ.
- Refit and tighten plugs Ⓐ and Ⓑ.

To change the oil:

- Place a container of suitable size under drain plug Ⓒ.
- Loosen the drain plug, the level plug Ⓐ and the filler Ⓑ and allow oil to flow out from the reduction gear.
- Refit and tighten drain plug Ⓒ.
- Add new oil through the filler until it is level with hole Ⓑ.
- Refit and tighten plugs Ⓐ and Ⓑ.



SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**

■ D-3.11 OIL LEVEL IN THE (front/rear) WHEEL REDUCTION GEARS

To check the oil level within the wheel reduction gears:

- Stop the machine on a level ground and ensure the parking brake is engaged and plug Ⓐ finds on the horizontal axis.
- Clean the plug all around, then remove it and check if oil is level with the hole.
- If necessary, add new oil through hole Ⓐ until it is level.
- Refit the plug.

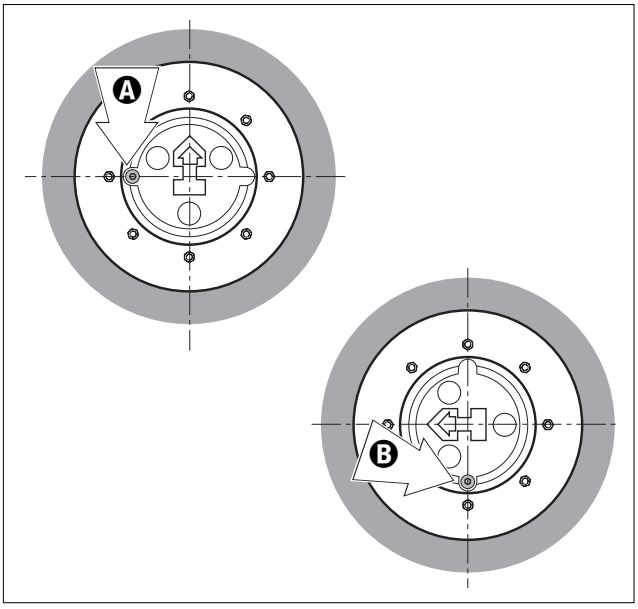
To change the oil:

- Stop the machine and ensure the plug is oriented along the vertical axis.
- Place a container of suitable size under the reduction gear plug.
- Unscrew plug Ⓐ and drain any oil from the reduction gear.
- Rotate the wheel by 90° until the plug finds again on the horizontal axis.
- Add new oil through hole Ⓐ.
- Refit and tighten plug Ⓐ.

SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**



■ D-3.12 OIL LEVEL IN THE GEARBOX

To check the oil level within the gearbox:

- Stop the machine on a level ground and make sure the parking brake is engaged.
- Clean level plug **A** all around.
- Remove the plug and check if oil is level with the hole.
- When necessary, add new oil through plug **A** until it is level with the hole.
- Refit and tighten the plug.

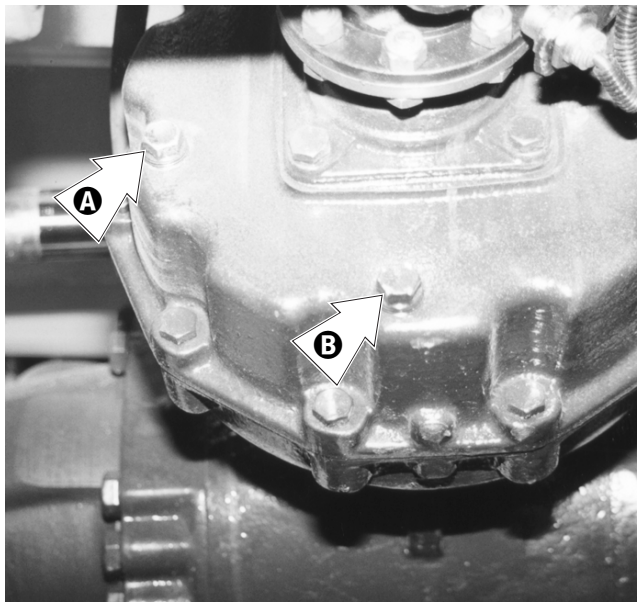
To change the oil:

- Remove level plug **A**.
- Place a container of suitable size under the drain plug.
- Remove the drain plug **B** and empty the gearbox.
- Refit and tighten the drain plug.
- Pour new oil through level plug **A** until it is level with hole **B**.
- Refit and tighten level plug **A**.

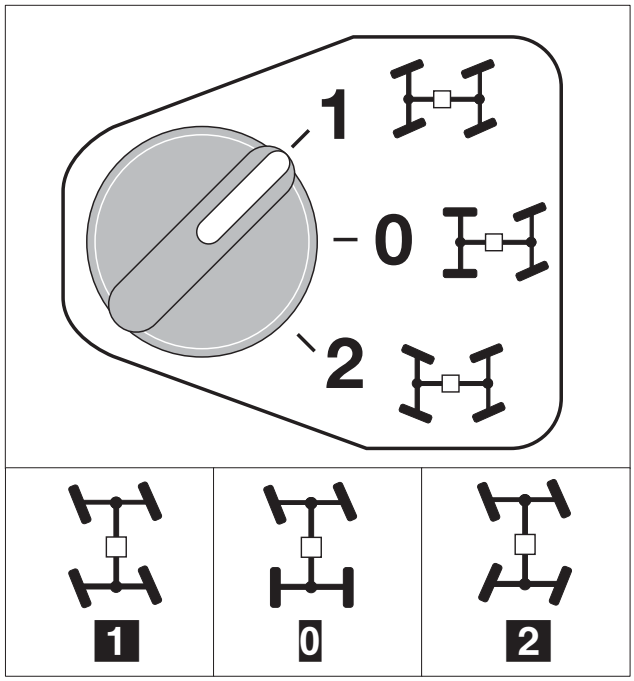
SERVICE INTERVAL

Running-in _____ **Within the first 10 hours**

Ordinary _____ **Every 250 hours**



■ D-3.13 SHAFTING ALIGNMENT



During operation, the alignment of the front and rear axles of the machine can be subject to variations. This can depend on an oil blow-by from the steering control circuit, or on a steering of both axles when front and rear wheels are not perfectly aligned.

To fix this problem, rather than checking the alignment visually, follow the procedure below:

- Move to a solid and level ground
- Set the steering selection switch **12** to "***four-wheel steer***" (pos. **2**)
- Rotate the steering up to its stop (either to the right or to the left)
- Set the steering selection switch to "***two-wheel steer***" (pos. **0**)
- Rotate the steering up to its stop in the opposite direction to the above
- Reset the steering selection switch to "***four-wheel steer***" (pos. **2**)
- Rotate the steering so that the rear axle reaches its stop (either to the right or to the left)
- Reset the steering selection switch to "***two-wheel steer***" (pos. **0**)
- Rotate the steering so that the front axle reaches its stop (see rear axle)
- Reset the steering selection switch to "***four-wheel steer***" (pos. **2**)
- Set the wheels parallel to the longitudinal axis of the machine and move forward for 10÷15 meters, then reset the steering selection switch to "***two-wheel steer***" (pos. **0**).

SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **When necessary**

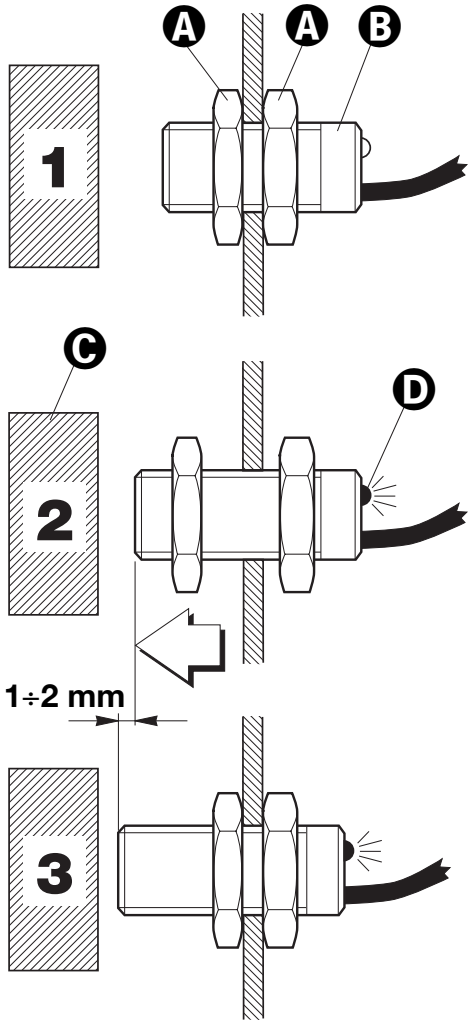
■ D-3.14 ADJUSTING THE SENSOR DISTANCE

In case of a failure or complete malfunctioning of the sensors due to a loosening of their fixing ring nuts, re-adjust their position:

1 Loosen nuts **A** fixing sensor **B**.

2 Set the mobile part **C** of the machine, controlled by the sensor, as close as possible to it.
Near the sensor to the component until the LED indicator **D** lights up.

3 Further near the sensor by 1÷2 mm. Smoothly tighten the sensor fixing nut and the relevant lock nut.



The machine has 7 different sensors:

Ⓐ N° 1 sensor preventing any machine starting when the parking brake is not engaged

Ⓑ N° 1 sensor preventing the use of the sway control and the outriggers when the boom is raised 2 metres above the ground

Ⓒ N° 1 sensor for the automatic locking of the axle when the boom is raised and tilted more than 40 degrees (only for mod. 3517)

Ⓓ N° 1 presence sensor in the driving seat

Ⓔ N° 1 high speed sensor

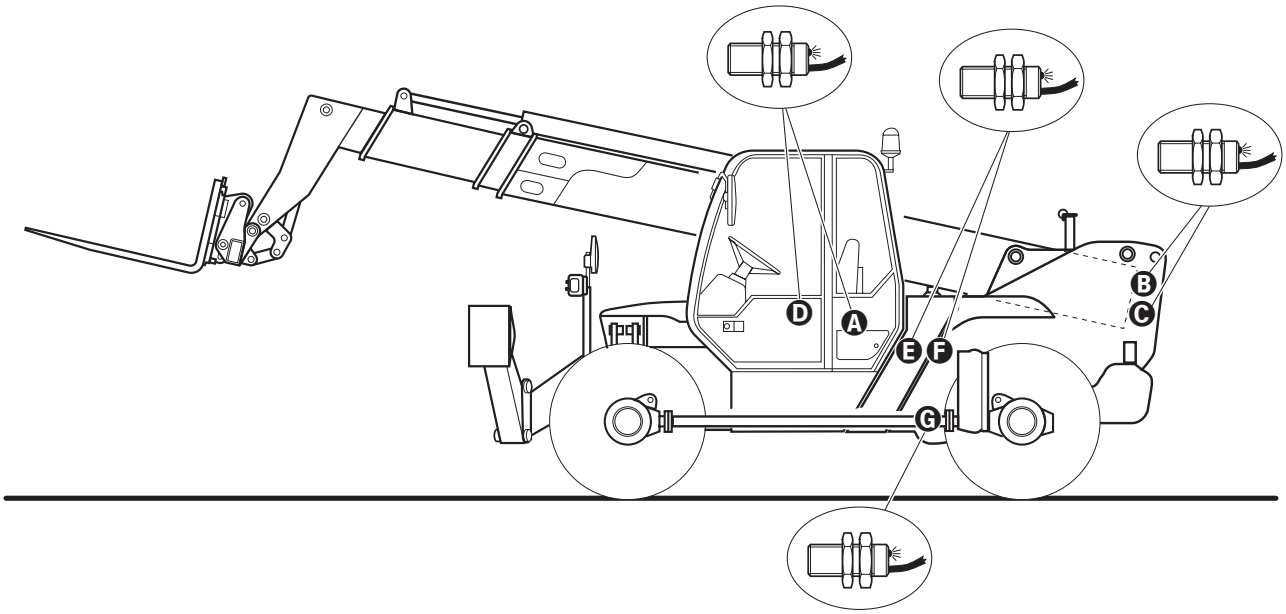
Ⓕ N° 1 low speed sensor

Ⓖ N° 1 sensor monitoring the rotation of the Cardan shaft.

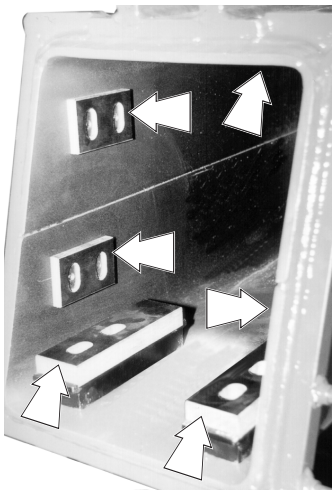
SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **When necessary**



■ D-3.15 ADJUSTING THE SLIDING PADS OF THE BOOM SECTIONS

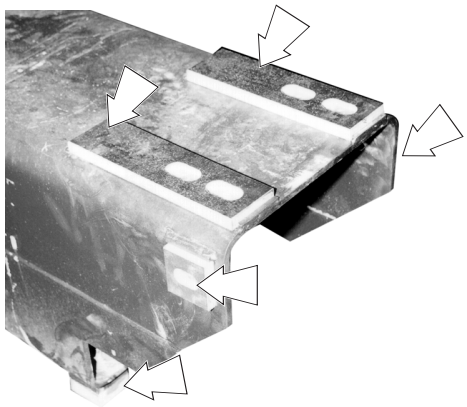


Any boom section is fitted with adjustable pads located on the four sides of the profile. These pads are secured to both fixed and mobile part of every section.

All pads can be adjusted by the special shims supplied by GENIE upon demand.

Adjusting the pads:

- Remove or loosen the screws fixing the pads in relation to type of shims used (with or without slots).
- Fit the necessary amount of shims.
- If the residual thickness of the pad is insufficient or near the maximum wearing limit, renew the pad.
- Tighten the screws fixing the pads at the recommended torque (see below). Use a dynamometric wrench.



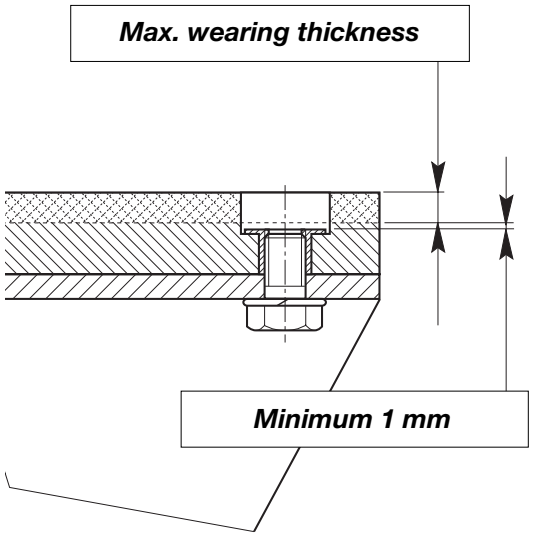
Tightening torques of the pad screws in relation to the screw diameter

Screws M10	Nm 30
Screws M14	Nm 50

Tightening torques higher than those recommended can cause the break of the pad or of the locking threaded bush.

ATTENTION

Pads must compulsorily be replaced if the residual thickness of the plastic layer with respect to the iron bush fixing the block is equal or inferior to 1 mm.



SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **When necessary**

D-3.16 RE-SEQUENCING THE TELESCOPIC BOOM

If, during normal operation, a change in the boom extended lengths of 6 inches or more is noticed when the boom is retracted, proceed as follows:

1 Fully retract the telescope cylinder and hold the system over relief (approx. 15 seconds); the boom sections should become equal.

If after performing this procedure the boom still remains out of sequence, proceed with the steps below.

2 Move the boom to the zero position, fully retract the boom and hold the retract system over relief for approx. 20 seconds.

3 Raise the boom to approx. 60° and operate the retract function over relief for approx. 20 seconds.

4 Lower the fully retracted boom to the lowest angle possible without striking the ground and hold the retract system over relief for approx. 20 seconds.

If, despite these procedures, the boom does not return in sequence, raise the boom to approx. 60°, fully extend and retract it to full stroke and hold the system over relief (approx. 20 seconds) in each direction.
By following these procedures the boom re-sequencing should be correct.

SERVICE INTERVAL

Running-in _____ **None**

Ordinary _____ **When necessary**

D-3.16.1 RE-TENSIONING THE TELESCOPIC BOOM CHAINS (only for GTH-3517)

If the extension chains of the telescopes have to be re-adjusted, contact our Technical Assistance Service or the nearest Genie authorised workshop.

SERVICE INTERVAL

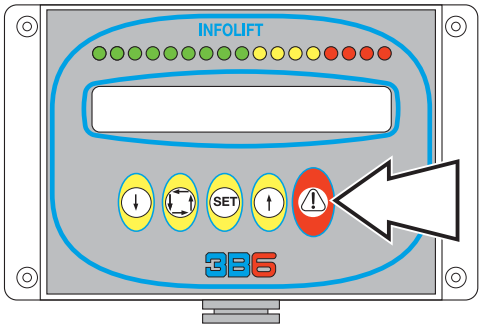
Running-in _____ **None**

Ordinary _____ **When necessary**

■ D-3.17 CHECKING THE SAFETY DEVICES

■ Checking the system of the load moment indicator (at every use)

At the machine start-up, the system carries out an automatic check. In the case of troubles, the red LED comes on, a buzzer sounds to warn of the error, the machine enters in alarm and cannot be operated.
To do a manual check, it will be enough to load a weight exceeding the maximum permitted with the boom fully out and attempt to lift it. The system shall enter in alarm; should that not be the case, the mainunit of the system must be replaced.



■ Checking the joystick pushbutton (at every use)

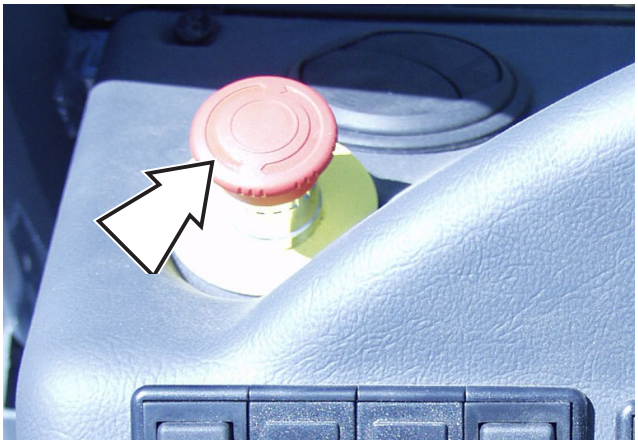
To check if the pushbutton on the control lever is in efficient working order, it will be enough to attempt to operate the lever without pressing this button.
In this condition, the lever shall not operate any movement. Should that not be the case, replace the joystick.

■ Checking the seat micro-switch (at every use)

To check if the seat micro-switch is in efficient working order, simply attempt to start the machine without being seated. The machine must remain stopped. Should that not be the case, replace the driving seat.

■ Checking the emergency stop pushbutton (at every use)

To check the efficiency of this pushbutton, simply press it down during a movement. The pressure of the pushbutton shall cause the movement to stop and the engine to shut down.



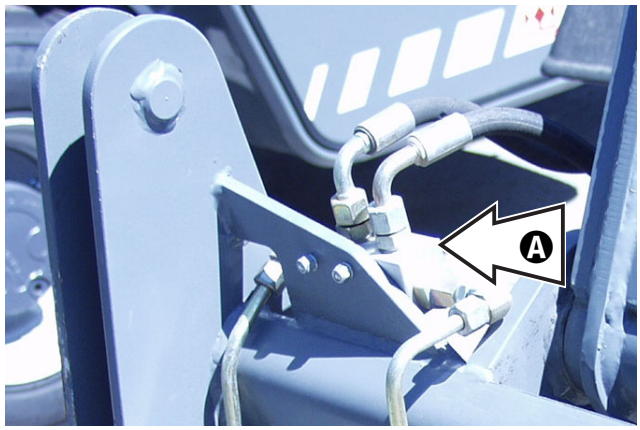
■ Checking the block valves (every 3 months).

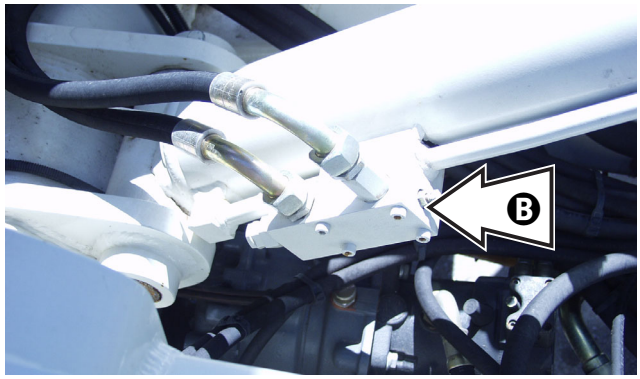
The piloted blocking valves allow to held the load in position in case of burst of a flexible hose.

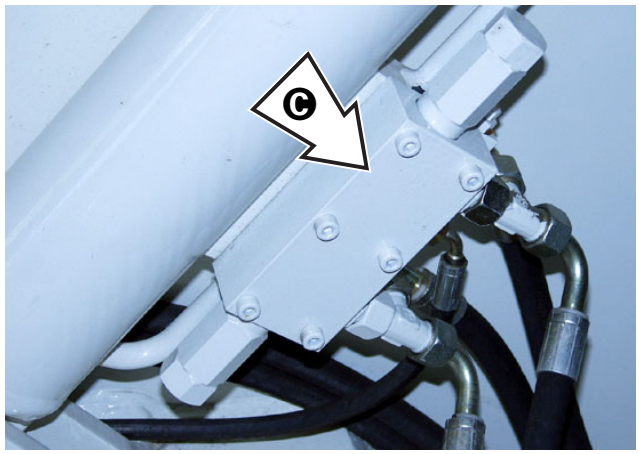
To check the efficiency of a valve, proceed as follows:

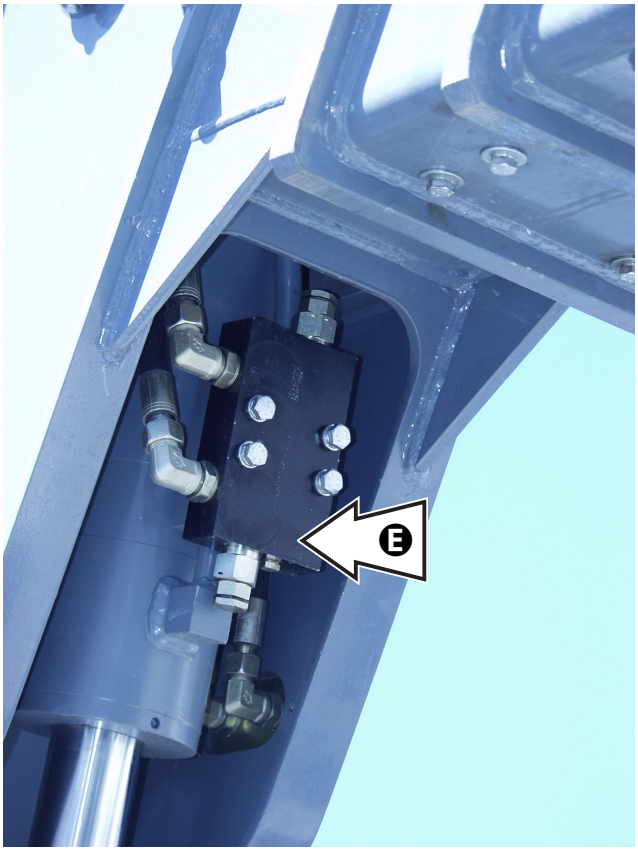
- Load a weight near the maximum payload (2000 kg roughly) onto the boom.
- Raise the load some centimetres above the ground (max 10 cm). To check the valve on the telescope extension cylinder move the boom to maximum height and extend it some centimetres.
- Loosen the oil hoses to the cylinder of which you are checking the valve with caution.
- To check the efficiency of the block valves of the outriggers, lower them to the ground and unload the weight of the tyres without raising them. Loosen the cylinder hoses to check the efficiency of the valve.

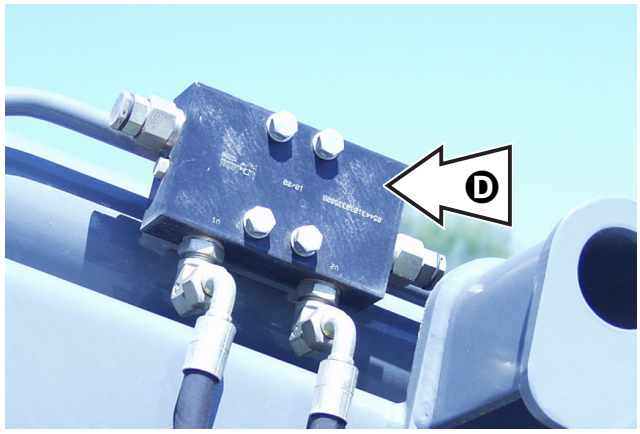
During the check, the oil will flow out of the hoses and the load shall remain blocked in position.
Should that not be the case, the valve must be replaced.











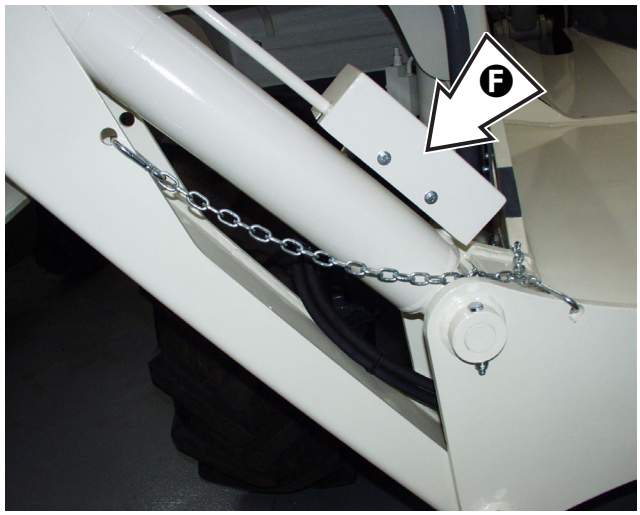
DANGER

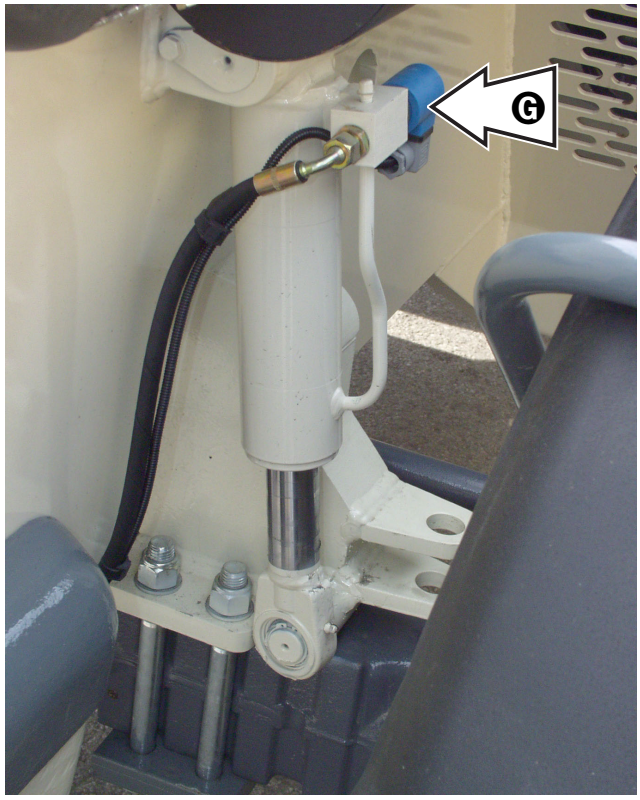
Do the check of the valves taking all the possible precautionary measures:

- ***Wear safety glasses***
- ***Wear safety gloves***
- ***Wear safety shoes***
- ***Wear suitable working clothes***
- ***Use guards against leaks of oil at high pressure***
- ***Do the check in a free space with barriers all around to keep non-authorised people away***
- ***Ensure that the part to be checked is in safe condition and that the action generated does not result in an uncontrolled movement of the machine.***

TO REMOVE THE BLOCK VALVES OR THE CYLINDERS

- ***Lower the boom to the ground in a firm way since the removal of the block valve or the cylinder can cause an uncontrolled down-movement.***
- ***After refitting the valve or the cylinder, replenish the circuit and eliminate any air before starting working. To eliminate the air from the circuit, move the involved cylinders to end-of-stroke in the two directions (opening/closing. To eliminate the air from the fork balance cylinder, move the boom up and down and tilt the fork plate forwards/back.***



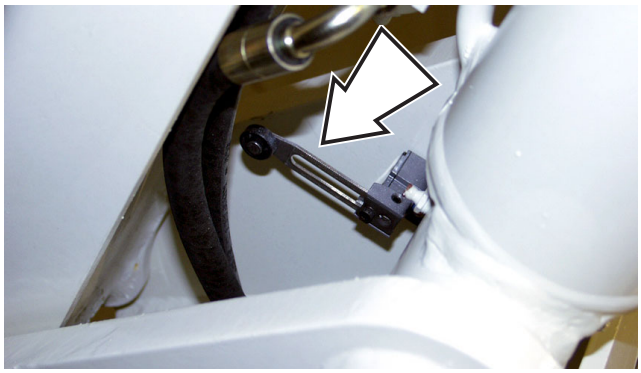


■ Checking the limit switches of the outriggers

(at every use)

To check the limit switches of the outriggers:

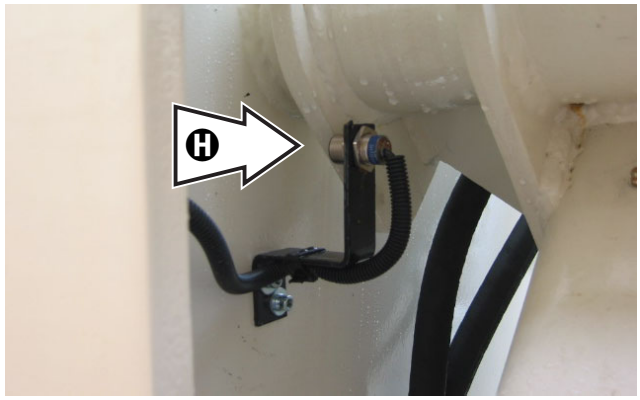
- Lower the outriggers to the ground and attempt to engage a gear.
  If the gear can be engaged, contact the Genie Technical Assistance Service.



■ Checking the proximity switches (at every use)

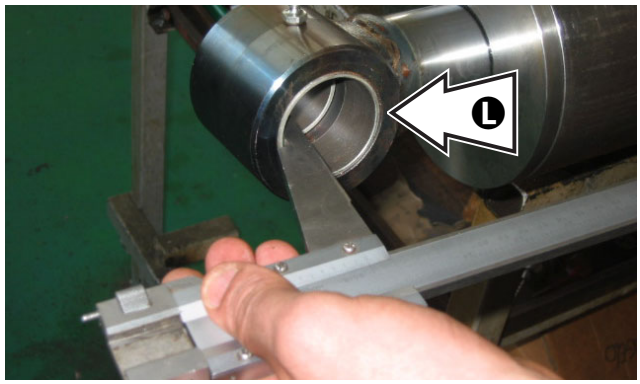
Sensor H on the boom

- Raise and tilt the boom more than 40° and check if the axle is blocked.
  Should this not be the case, contact the Genie Technical Assistance Service.



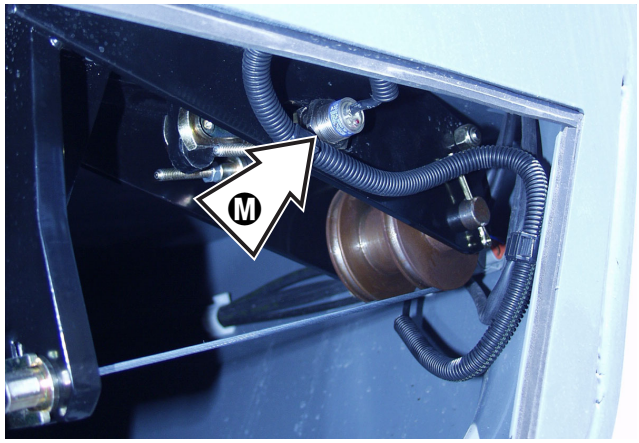
Sensor L on the boom

- Raise the boom beyond the horizontal and ensure the sway control and the outrigger conttrol are blocked.
  Should this not be the case, contact the Genie Technical Assistance Service.



Sensor M on the parking brake

- To check the efficiency of the parking brake micro-switch, simply sit on the driving place and attempt to start the machine without engaging the brake. The machine must remain stopped.



For the adjustment of the proximity switches, read **chap. D-3.14**
If the trouble does not depend on the sensor adjustment, contact the Genie Technical Assistance Service.

D-4 ELECTRICAL SYSTEM

DANGER

All maintenance interventions must be carried out with engine stopped, parking brake engaged, working attachments on the ground and gearbox lever in neutral.

DANGER

When raising a component for maintenance purposes, secure it in a safe way before carrying out any maintenance.

DANGER

Before any operation on hydraulic lines or components, make sure there is no residual pressure. For this purpose, stop the engine, engage the parking brake and operate the control levers of the distributors (in both working directions alternately) to release the pressure from the hydraulic circuit.

D-4.1 BATTERY

- Check the electrolyte level every 250 working hours; if necessary, add distilled water.
- Ensure the fluid is 5÷6 mm above the plates and the cell levels are correct.
- Check the cable clips are well secured to the battery terminals. To tighten the clips, always use a box wrench, never pliers.
- Protect the terminals smearing them with pure vaseline.
- Remove the battery and store it in a dry place, when the machine is not used for a long time.

DANGER

- ***Battery electrolyte contains sulphuric acid. It can burn you if it touches your skin and eyes. Always wear goggles and protective gloves, and handle the battery with caution to prevent spillage. Keep metal objects (watch straps, rings, necklaces) clear of the battery leads, since they can short the terminals and burn you.***
- ***Before disconnecting the battery, set all switches within the cab to OFF.***
- ***To disconnect the battery, disconnect the negative (-) lead from the frame earth first.***
- ***To connect the battery, connect the positive (+) lead first.***
- ***Recharge the battery far from the machine, in a well-ventilated place.***
- ***Keep out of items which can produce sparks, of naked flames or lit cigarettes.***
- ***Do not rest metal objects onto the battery. This can result in a dangerous short especially during a recharge.***
- ***Because the electrolyte is highly corrosive, it must never come in contact with the frame of the handler or electric/electronic parts. If the electrolyte comes in contact with these parts, contact the nearest authorised assistance centre.***

DANGER

Risk of explosion or shorts. During the recharge, an explosive mixture with release of hydrogen gas forms.

DANGER

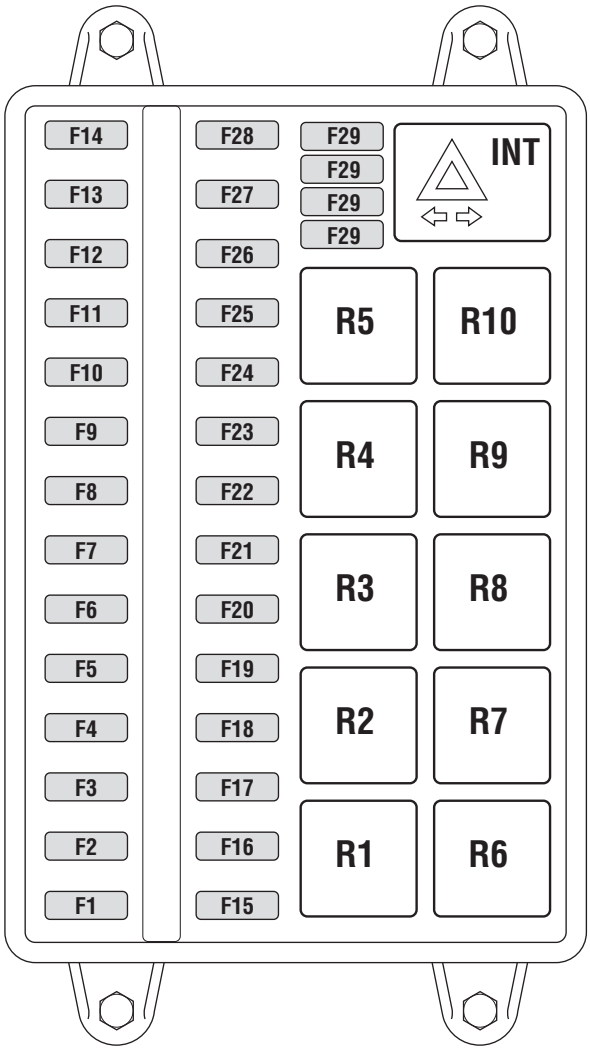
Do not add sulphuric acid; add only distilled water.

D-4.2 FUSES AND RELAYS

The electrical system is protected by fuses placed in the driving cab, on the left. Before replacing a blown fuse with a new one having the same amperage, find out and rectify the fault.

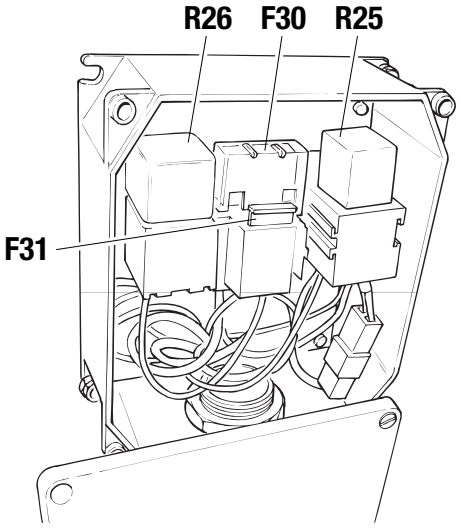
Fuses

Ref.	Circuit	Amp.
F1	Power supply: hazard warning lights switch, turn signals +30, cab lights	15
F2	Power supply: R10 relay	10
F3	Power supply: R1 relay	10
F4	Blank for optional accessories	10
F5	Front right/rear left position lights, license plate lights, position lights indicator, water temperature and hydraulic oil temperature indicator light, R1 relay pickup	10
F6	Front left/rear right position lights, position lights switch, fuel gauge and hourmeter indicator light	10
F7	Right low beam, fog lamp switch power supply	10
F8	Left low beam	7.5
F9	Right high beam, high beam indicator	10
F10	Left high beam	10
F11	Horn	10
F12	Windscreen washer motor power supply	10
F13	Power supply: R14 relay	5
F14	Blank for optional accessories	-
F15	Power supply: hazard warning lights and turn signals +15	5
F16	Power supply: windscreen wiper/washer and lights switch	10
F17	Power supply: R2 - R10 relay, shafting sensor (only 3517), right and left stabiliser switches, low boom sensor, Parking brake sensor	10
F18	Power supply: hydrostop, 1st speed sensor, 2nd speed sensor, Cardan shaft motion sensor, speed pushbutton, SCT management control unit connector, hydraulic oil temperature indicator, air filter clogging indicator, fuel reserve, water temperature indicator, engine oil pressure indicator, brake fault indicator, gen-set indicator, fuel gauge and hourmeter, water temperature and hydraulic oil temperature indicator light, optional attachment switch	15
F19	Power supply: R16 - R12 relays R12 relay pickup	25
F20	Rear wiper motor power supply	15
F21	Power supply: emergency pushbutton switch	15
F22	Power supply: A/C compressor	15
F23	Power supply and lighting of the heating fan switch	15
F24	Power supply: SCT management control unit connector, R4 relay, R5 relay	10
F25	Power supply: R8 relay	10
F26	Power supply: R9 relay	25
F27	Power supply: road safety switch, 35-pole control unit connector, platform/road/cab selector switch	25
F28	Power supply: beacon	5
F29	Spare fuses	--



■ *Engine compartment fuses and relays*

Ref.	Circuit
F30	50A general fuse
F31	Emergency pump fuse
R25	70A start relay
R26	Emergency pump relay

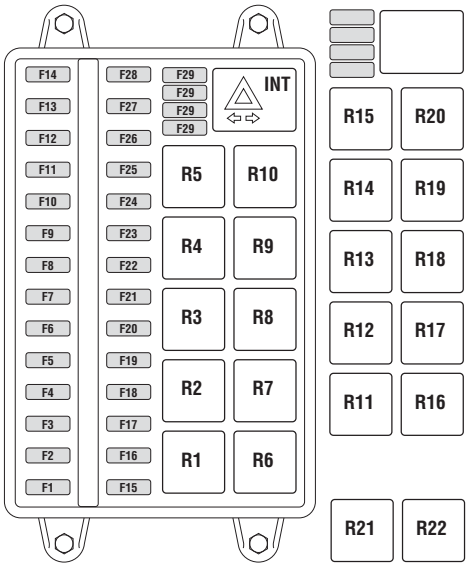


■ *Fuse box relays*

Ref.	Circuit
R1	Power supply enabling command: optional work light switch
R2	Parking brake indicator, R3 pickup enabling command
R3	Engine start with parking brake engaged
R4	Forward speed
R5	Reverse speed
R6	Power supply enabling command: R7 relay
R7	Outrigger enabling command
R8	Power supply enabling command: R6 relay, Crab/4-wheel steering selector
R9	Overload warning system
R10	3B6 LMI main unit power supply, LMI by-pass key
INT	Flashing

■ *Separated relays*

Ref.	Circuit
R11	Platform power supply enabling command
R12	TÜV solenoid valve enabling command
R13	Enabling command to R16 relay
R14	Engine stop with platform enabled
R15	Engine stop enabled by platform key
R16	R20 relay power supply enabling command
R17	Start relay pickup enabling command
R18	Rear axle locking (only mod. 3517)
R19	Outrigger up/down-movement with lowered boom sensor ON
R20	Power supply enabling command: R11 relay, 35-pin plug for electronic main unit, 3B6 LMI main unit
R21	Extension proportional SV enabling command
R22	Retraction proportional SV enabling command



ATTENTION

- ***Do not use fuses having a higher amperage than that recommended, since they can damage the electric system seriously.***
- ***If the fuse blows after a short time, look for the fault source by checking the electric system.***
- ***Always keep some spare fuses for an emergency.***
- ***Never try to repair or short blown fuses.***
- ***Make sure the contacts of fuses and fuse-sockets ensure a good electric connection and are not oxidised.***

■ D-4.3 12V DC LAMPS

Use	Voltage	Mount type	Power
• Front low/high beam	12 V	P45t	45/40 W
• Front position lights	12 V	BA 9s	3 W
• Side/tail turn signals	12 V	BA 15s	21 W
• Stop lights and rear position lights	12 V	BAY 15d	21/5 W
• Beacon - Work lights (OPTIONAL)	12 V	H3	55 W
• Dashboard indicators and cab lighting	12 V	W 2x4,6d	1,2 W
• Interior lamp	12 V	SV 8,5-8	5 W
• License plate lights	12 V	BA 15s	5 W
• Back-up lamps	12 V	BA 15s	21W

CAUTION

When switched on, lamps get hot. Before touching a lamp with your fingers, let it cool down.

IMPORTANT

Never touch the bulb of halogen lamps (mount type H3) with your fingers: this may damage the lamp (use of a clean cloth or a paper tissue). If you touch it accidentally, thoroughly clean with a paper tissue and some ethyl alcohol.

D-5 REFUELLING

D-5.1 REFUELLING

Part	*Product*	*Capacity (litres)*	*Product specifications see par.*
Diesel engine	Engine oil	11.5	D-5.2.1
Engine cooling system	Water+antifreeze	15	D-5.2.5
Fuel tank	Diesel fuel	135	D-5.2.3
Hydraulic system tank	Hydraulic oil	150	D-5.2.2
Gearbox	Oil	1.5	D-5.2.2
Differential gears	Oil	8,7	D-5.2.2
Wheel reduction gears	Oil	0,75	D-5.2.2

D-5.2 PRODUCT SPECIFICATIONS

D-5.2.1 Engine oil

Use the oil recommended by the Diesel engine Manufacturer *(see the relevant handbook delivered with the machine).*
At the delivery, the machine is refilled with:

SHELL MYRINA D SAE 15W-40 (API CD-CF ; MIL-L 2104 F)

D-5.2.2 Lubrication oils and relevant filtering elements

Refill the machine with following lubricants:

Use	*Product*	*Definition*	
Power divider-Differential gears-Reduction gears	SHELL SUPER GEAR 90 LS	SAE 90 W	MIL-L 2105B
Hydraulic system and brakes	SHELL TELLUS T 46	DENISON HF-1	DIN 51524 part 3 Cat. HV

ATTENTION

Never mix different oils: this may result in troubles and component breaks.

Oils for hydraulic system:

Arctic climates:	Temperatures below -10°C	Use SHELL Tellus T22
Mild climates:	Temperatures from -15°C to + 45°C	Use SHELL Tellus T46
Tropical climates:	Temperatures above + 30°C	Use SHELL Tellus T68

Filtering elements:

Filter	*Flow rate l/1'*	*Filtering*	*Coupling*
Transmission oil filter	150	10 µ	1"1/4 BSP
Auxiliary circuit oil filter (inside the tank)	100	60 µ	2" NPT

■ D-5.2.3 Fuel

Use only Diesel fuel with less than 0.5% sulphur content, according to the specifications of the diesel engine operation handbook.

ATTENTION

In cold climates (temperature under -20 °C) use only "Arctic" type Diesel fuel, or oil-diesel fuel, or oil-diesel fuel mixtures. The composition of the latter can vary in relation to the ambient temperature up to max. 80% oil.

■ D-5.2.4 Grease

For the machine greasing, use:

• Lithium-based SHELL grease, type SUPER GREASE EP	When greasing by pump
• Graphitized SHELL grease, type GR NG 3	When greasing by brush
• INTERFLON FIN GREASE LS 2	For the telescopic boom sliding blocks

ATTENTION

Avoid mixing greases of different type or features and do not use greases of lower quality.

■ D-5.2.5 Engine coolant

It is advisable to use an antifreeze mixture (50% water-50% antifreeze). At the delivery, the machine is refilled with:

CALTEX POLAR ANTIFREEZE (ASTM D3306-74)

ATTENTION

Use an antifreeze mixture in the proportions recommended by the manufacturer in relation to the ambient temperature of the jobsite.

Section E

FAULTS AND TROUBLESHOOTING

TABLE OF CONTENTS

E-6 FAULTS AND TROUBLESHOOTING

This chapter represents a practical guide for the operator for fixing the most common failures and, at the same time, detecting those interventions that must be carried out by qualified technical engineers.
If you are unsure about anything, do not carry out operations on the machine, but call in a skilled technician.

DANGER

Any repair work, maintenance or troubleshooting must be carried out with machine stopped, boom in rest position or laid on the ground, parking brake engaged and ignition key removed.

E-6.1 Fault - Cause - Solution

THE DASHBOARD DOES NOT TURN ON	• Battery disconnected • Battery down • Fuse in the engine compartment box **(F30)** blown	• Connect the battery using the relevant switch • Check the battery condition • Check the main fuse in the engine compartment and replace if necessary
THE ENGINE DOES NOT START ***The starter does not run***	• Forward/reverse gear selector not in neutral position • Parking brake not engaged • Proximity switches inefficient • Battery down • Battery cut-out switch ON • The operator is not seated correctly and the relevant micro-switch prevents the engine starting • Even if you are seated, the engine does not start	• Set the switch to **0** • Engage the parking brake and ensure the relevant light on the dashboard switches on • Check and adjust the distance (see paragraph D-3.14, p. D-16) • Recharge or replace the battery • Disconnect the battery • Sit correctly • Replace the seat cushion
THE ENGINE DOES NOT START ***The starter runs, but the engine does not start***	• Fuse **F18** blown • No fuel • Fuel filter clogged • Fuel hose empty (fuel used up)	• Check the engine starting fuse and replace if necessary • Refuel • See Perkins operator handbook • Refuel, then refer to Perkins operator handbook
THE MACHINE DOES NOT MOVE	• Changeover switch in neutral • Mechanical gear not engaged • Parking brake engaged • Fuse **F24** blown	• Set the gear switch to correct position • Engage the gear • Disengage • Check the engine starting fuse and replace if necessary

NO SELECTION OF THE STEERING MODE	• "ROAD-CAB-PLATFORM" switch set to "ROAD"	• Select "CAB"
LOW PARKING BRAKE ACTION	• Insufficient cable tensioning	• Check and adjust the cable tension by means of the hollow screws • Check and adjust the lead tightening on the cable heads
NO BOOM LOWERING AND EXTENSION, NO HOLDING FRAME PITCHING	• Fuse **F13** blown	• Replace the fuse
ALARM OF THE OVERLOAD WARNING SYSTEM (red LED ON)	• Alarm of the overload warning system	• Retract or raise the boom within safe limits
THE HYDRAULIC OIL THERMOMETER DOES NOT WORK	• This is normal, when the outside temperature is low and/or the machine is used for short periods, since the hydraulic oil cannot warm up over 40÷50°C	
THE OVERLOAD WARNING SYSTEM DOES NOT WORK	• Fuse **F13** blown	• Check and replace the fuse if necessary
THE BOOM DOES NOT MOVE	• Fuse **F17** blown • "ROAD-CAB-PLATFORM" switch set to "ROAD"	• Check and replace the fuse if necessary • Select "CAB"

ATTENTION

In case of faults not listed in this chapter, address to the GENIE Technical Assistance, your nearest authorised workshop or dealer.

NOTES .....

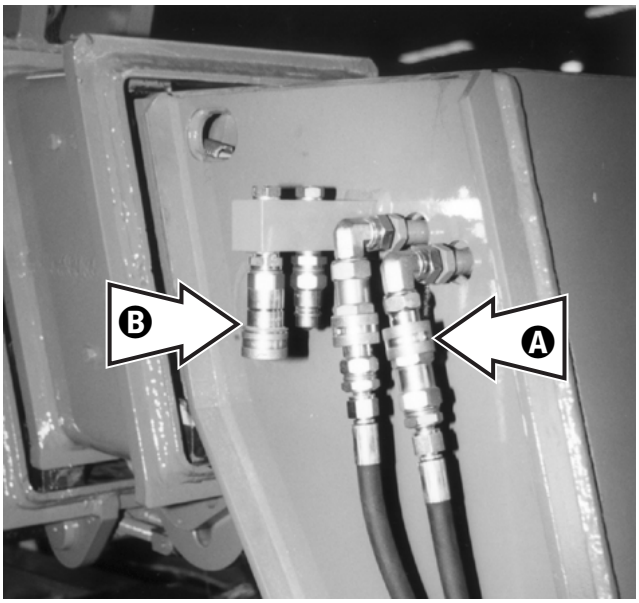
Section F

OPTIONAL ATTACHMENTS

TABLE OF CONTENTS

INTRODUCTION

This section provides information on the optional interchangeable attachments, especially manufactured for the handlers.
Use only genuine attachments, described in this section, after having read their features thoroughly and understood their use.
To install and remove the attachments, follow the instructions supplied in the “OPERATION” section, par. C-5.4.



DANGER

When replacing interchangeable attachments, keep any person clear of the working area.

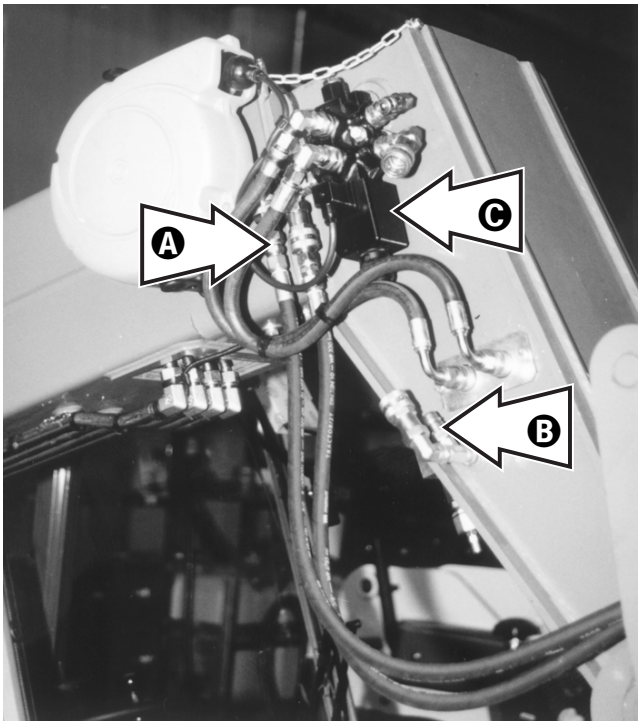
DANGER

Mounting optional attachments, and especially the extension jib, can change the centre of gravity of the machine. Before handling a load, check its weight and compare it with the values on the load charts. The weight of the used attachment must always be deducted from the rated payload.

Procedure to connect hydraulic lines:

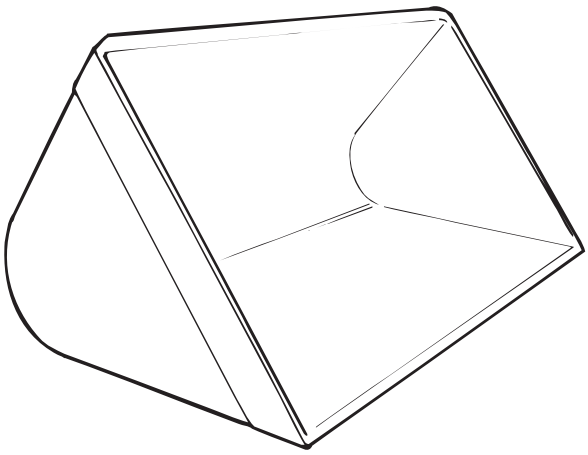
- Couple the new attachment and lock it hydraulically.
- Disconnect the quick couplings Ⓐ of the attachment locking cylinder and connect them to the false connectors Ⓑ to prevent them from getting dirty.
- Connect the feeding hoses of the new attachment to the quick couplings previously set free.

When the new attachment has two hydraulic motions like, for instance, the pole and pipe planter, a flow selecting valve Ⓒ shall be installed on the machine or the attachment and operated from the cab by means of switch **44**.



■ F-1.1 SHOVEL

Code	*3013*	*3517*
Litres 800	59.0400.2000	59.0400.2000



Technical data

	Litres	*800*
Width	mm	2250
Length	mm	1000
Height	mm	940
Weight	kg	380
SAE capacity	m^3	0,8

Application

Litres \ *GTH*	*3013*	*3517*
800	•	•

ATTENTION

Attachment suitable for moving loose material. Do not use for digging operations.

Application

Quick-coupling fitted attachment for moving soil, sand, debris, cereals, etc.

Safety

Strictly obey the general safety precautions given in section **B** “SAFETY”.

Operation

ATTENTION

When using a shovel, load the material only when the boom is completely retracted and push against the heap with straight wheels.

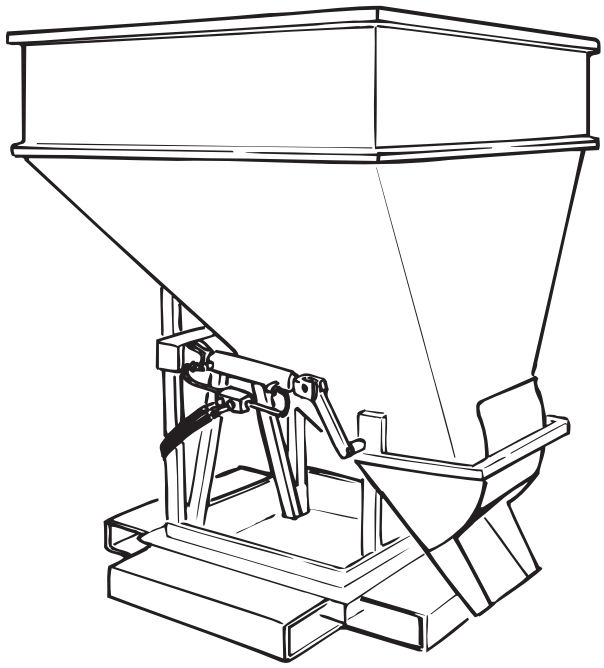
To load/unload the material, operate the rotation lever of the attachment holding plate.

Maintenance

Visually check the shovel for damage before using it.

■ F-1.2 CONCRETE SKIP

Code	*Man. unloading*	*Hydr. unloading*
Litres 500	59.0400.0000	59.0400.1000
Litres 800	59.0400.2000	59.0400.3000



Application
Attachment coupled to the standard forks of the handler and fixed by means of the special tie-rods provided.

Safety
Strictly obey the general safety precautions given in section **B** “SAFETY”.

Operation
Fork the skip taking into account the product unloading side.
Secure the skip to the forks using the tie-rods, screws and lock nuts provided.
To unload the concrete, manually operate the gate opening lever if the skip opening is done by hand.
If the skip is equipped with hydraulic cylinder for the gate opening, operate the attachment locking lever after connecting the feeding lines of the new attachment to the quick couplings (see page F-2).

Maintenance
Visually check the skip for damage before using it.
Wash with water after use or in case of prolonged inactivity to prevent the mix or residues from hardening.
Check for oil leaks from hoses and connectors.
Carefully protect the quick connectors once disconnected to prevent impurities from entering the circuit.

Technical data

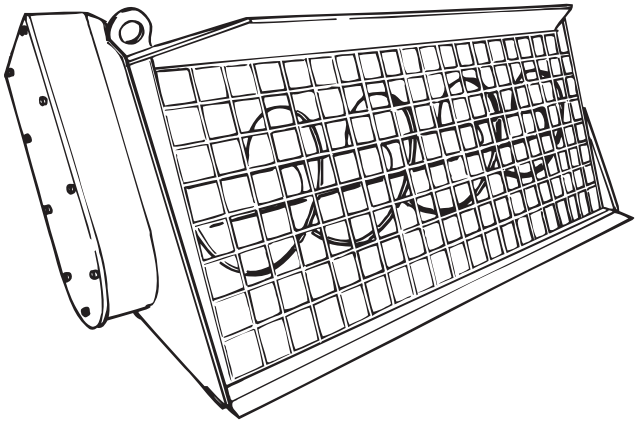
	Litres	*500*	*800*
Width	mm	1200	1200
Length	mm	1200	1200
Height	mm	1270	1520
Weight	kg	220	260
SAE capacity	m^3	0,5	0,8

Application

Litres	*GTH* *3013*	*3517*
500	•	•
800	•	•

■ F-1.3 MIXING BUCKET

Code	*3013*	*3517*
Litres 350	59.0400.0000	59.0400.1000



Technical data

	Litres	*350*
Width	mm	1850
Length	mm	900
Height	mm	1000
Weight	kg	340
SAE capacity	m^3	0,35

Application

Litres	*GTH* *3013*	*3517*
350	•	•

Application

Quick-coupling fitted attachment for mixing and distributing concrete.

Safety

Strictly obey the general safety precautions given in section **B** “SAFETY”.

Operation

To load/unload the material, operate the rotation lever of the attachment holding plate.
To start the mixing auger, operate the attachment locking lever after connecting the feeding lines of the new attachment to the quick couplings (see page F-2).

Maintenance

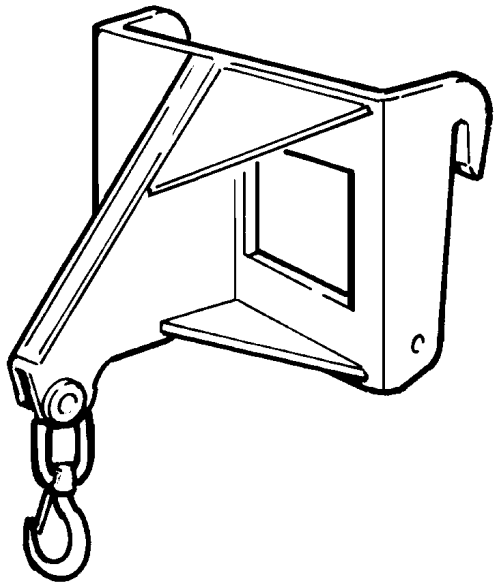
CAUTION

Before any maintenance, rest the bucket on the ground, stop the machine, remove the starter key and lock the cab door to prevent anybody from gaining access to the control panel.

Visually check the bucket for damage before using it.
Wash thoroughly with water after use or in case of prolonged inactivity to prevent the mix or residues from hardening.
Check for oil leaks from hoses and connectors.
Carefully protect the quick connectors once disconnected to prevent impurities from entering the circuit.

■ F-1.4 FIXED HOOK ON PLATE

Code	*3013*	*3517*
3000 kg	59.0700.2000	59.0700.2000



Technical data

	kg	*3000*
Width	mm	600
Length	mm	300
Height	mm	400
Weight	kg	50

Application

kg	*GTH* *3013*	*3517*
3000	•	•

Application

Quick-coupling fitted attachment for lifting loads by means of special slings.

Safety

Strictly obey the general safety precautions given in section **B** “SAFETY”.
Do not oscillate the load.
Do not drag hooked loads.
Lift the load before extending the boom.

Operation

Fork the hook and hold it in position by means of the locking cylinder.
All loads must be bridled with special textile slings or chains in compliance with all pertinent regulations.
To handle the load, raise and rotate the telescopic boom of the handler.

Maintenance

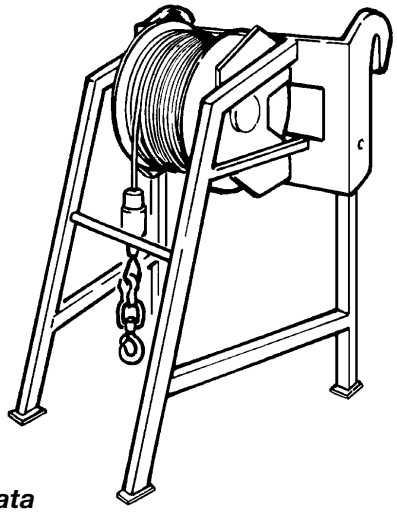
Visually check the hook for damage before using it.
Check the safety catch is in good working order.

IMPORTANT

Make sure this attachment can be used in the destination country of the machine. In Italy, this attachment must be enrolled at ISPESL and submitted to yearly test.
Application must be submitted directly by the user.

■ F-1.5 HYDRAULIC WINCH

Code	*3013*	*3517*
3000 kg	59.0900.1000	59.0900.3000



Technical data

	kg	*3000*
Width	mm	960
Length	mm	880
Height	mm	1650
Weight	kg	280

Application

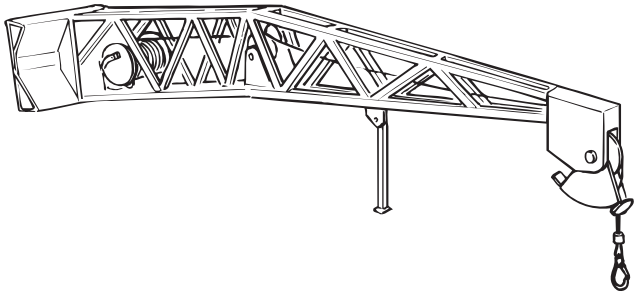
kg	*GTH* *3013*	*3517*
3000	•	•

For the use of this attachment, read the speccific manual supplied - code: 57.0300.9200

IMPORTANT

Make sure this attachment can be used in the destination country of the machine. In Italy, this attachment must be enrolled at ISPESL and submitted to yearly test.
Application must be submitted directly by the user.

■ F-1.6 EXTENSION JIB



Code	*mechanical*	*hydraulic*
3013	59.0800.3000	59.0800.4000
3517	59.0800.3000	59.0800.6000

Technical data

Length		*4000*
Width	mm	970
Height	mm	600
Weight	kg	360
Payload	kg	900

Application

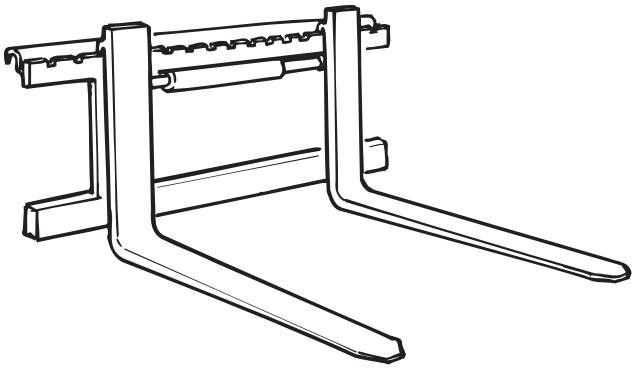
Length	*GTH* *3013*	*3517*
4000	•	•

For the use of this attachment, read the speccific manual supplied - code: 57.0300.9200

IMPORTANT

Make sure this attachment can be used in the destination country of the machine. In Italy, this attachment must be enrolled at ISPESL and submitted to yearly test.
Application must be submitted directly by the user.

■ F-1.7 FORKS WITH HYDRAULIC SIDE-SHIFT



Application
Quick-coupling fitted attachment for handling palletised loads.

Safety
Strictly obey the general safety precautions given in section **B** “SAFETY”.

Operation
To adjust the tilting, operate the rotation lever of the attachment holding plate.
To side-shift, operate the attachment locking lever after connecting the feeding lines of the new attachment to the quick couplings (see page F-2).

Maintenance
Visually check the attachment for damage before using it.
Check for hydraulic oil leaks.
Daily grease the joints using a greasing gun, and smear the sliding guides with graphitized grease.

Code	***3013***	***3517***
	59.0600.1000	59.0600.1000

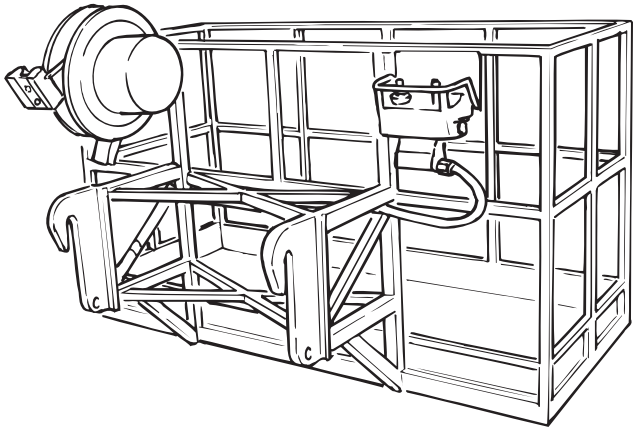
Technical data

Payload kg		***3000***
Width	mm	1400
Length	mm	1600
Height (with protection)	mm	1140
Weight	kg	180
Stroke	mm	± 150
Fork attachments		FEM 3

Application

	GTH	
Payload kg	***3013***	***3517***
3000	•	•

■ F-1.8 MAN-PLATFORM

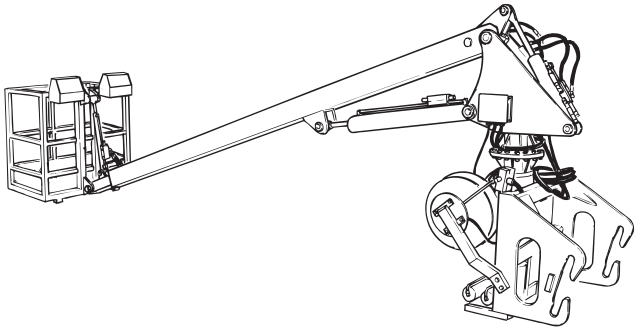


Application and codes

Platform model	*GTH 3013*	*GTH 3517*
2P-200 F	59.1102.8000	59.1102.8000
2P-200 RNE	59.1102.9000	59.1102.9000
2P-200 REM 4400	59.1103.0000	59.1103.0000
3P-1000 RNE	59.1103.1000	59.1103.1000
2P-800 REM 5500	59.1103.2000	59.1103.2000

For the use of this attachment, read the speccific manual supplied - code: 57.0300.8200

■ F-1.9 ROBOT 5000 / 8000



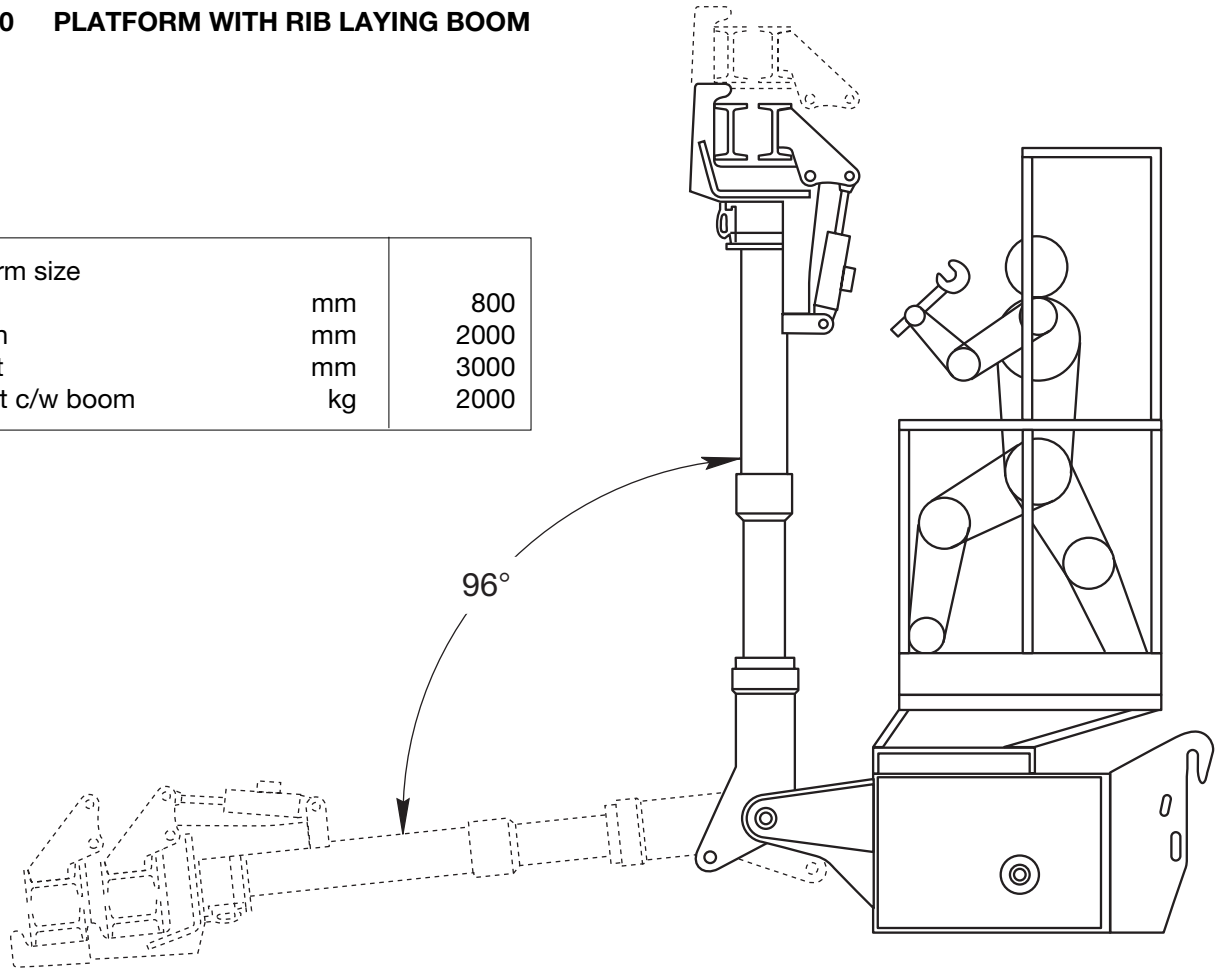
Application and codes

ROBOT	*GTH 3013*	*GTH 3517*
mod. 5000		
mod. 8000		

For the use of this attachment, read the speccific manual supplied - code: 57.0300.7200

■ F-1.10 PLATFORM WITH RIB LAYING BOOM

Platform size		
Width	mm	800
Length	mm	2000
Height	mm	3000
Weight c/w boom	kg	2000



Application

Quick-coupling fitted attachment to raise and positioning ribs and relative accessory parts like electrowelded net, chains for the rib locking, etc.

Safety

Strictly obey the general safety precautions given in section **B** "SAFETY" and the instructions provided in the specific use and maintenance manual.

Operation

The platform is equipped with own controls to operate boom and platform movements.
Switch the controls from cab to platform.
Have an operator check the operations from the ground who must promptly intervene in an emergency.
Only two operators are allowed to work on the platform.
Check the load charts in the cab; the load charts are also represented in section **G** "Tables and documents enclosed".
In an emergency, the platform can be lowered from the ground using the cab controls.

Maintenance

Visually check the platform for damage before using it. Check for oil leaks. Daily grease the joints using a greasing gun.

Section G

TABLES AND DOCUMENTS ENCLOSED

TABLE OF CONTENTS

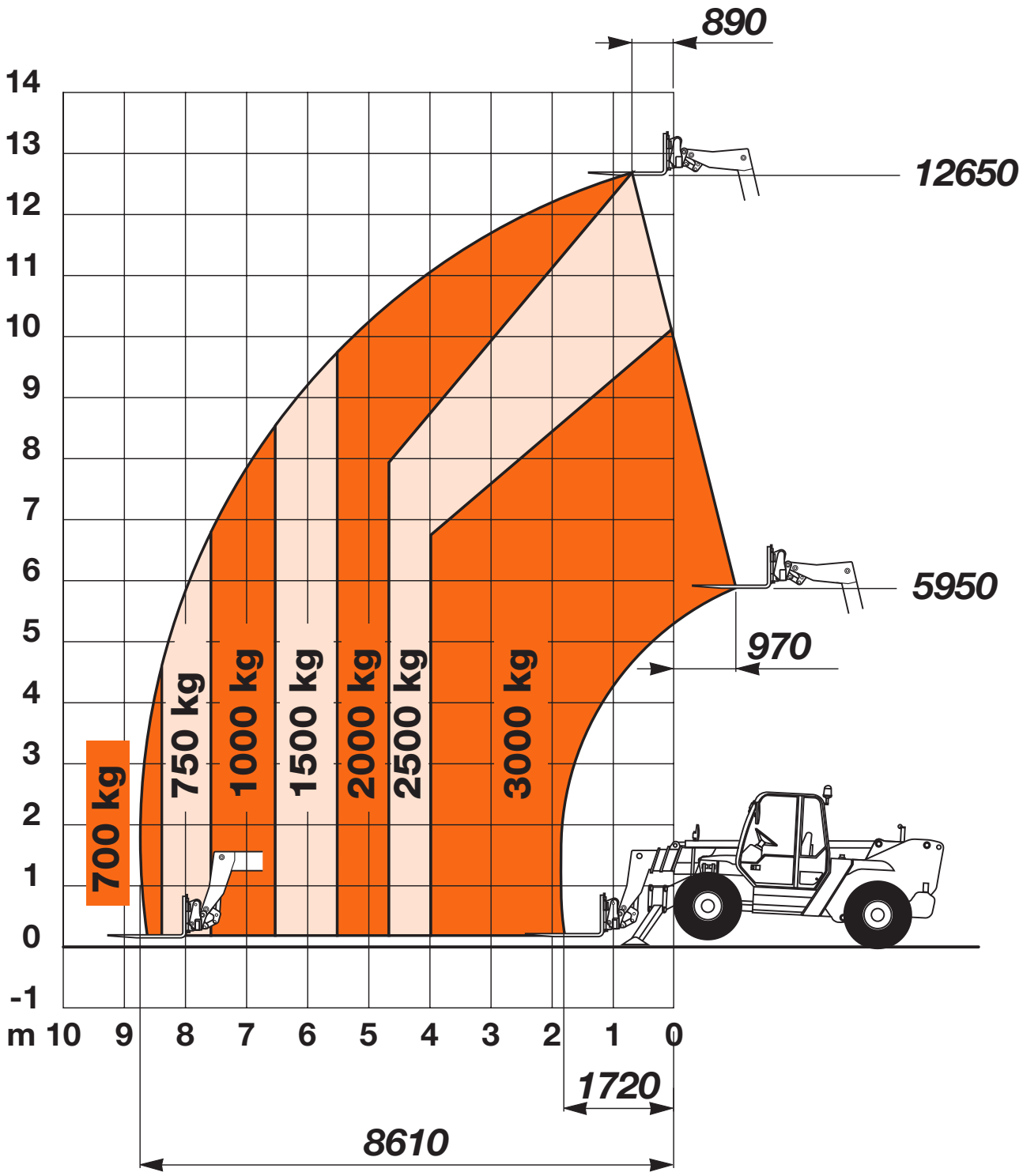
G-1 TORQUE WRENCH SETTINGS

D x p	Pre-loading (N)				Torque wrench setting (Nm)			
	4.8	**8.8**	**10.9**	**12.9**	**4.8**	**8.8**	**10.9**	**12.9**
M 4 x 0,7	1970	3930	5530	6640	1,5	3,1	4,3	5,2
M 5 x 0,8	3180	6360	8950	10700	3	6	8,5	10,1
M 6 x 1	4500	9000	12700	15200	5,2	10,4	14,6	17,5
M 8 x 1,25	8200	16400	23100	27700	12,3	24,6	34,7	41,6
M 8 x 1	8780	17600	24700	29600	13	26	36,6	43,9
M 10 x 1,5	13000	26000	36500	43900	25,1	50,1	70,5	84,6
M 10 x 1,25	13700	27400	38500	46300	26,2	52,4	73,6	88,4
M 12 x 1,75	18900	37800	53000	63700	42,4	84,8	119	143
M 12 x 1,25	20600	41300	58000	69600	45,3	90,6	127	153
M 14 x 2	25800	51500	72500	86900	67,4	135	190	228
M 14 x 1,5	28000	56000	78800	94500	71,7	143	202	242
M 16 x 2	35200	70300	98900	119000	102	205	288	346
M 16 x 1.5	37400	74800	105000	126000	107	214	302	362
M 18 x 2,5	43000	86000	121000	145000	142	283	398	478
M 18 x 1,5	48400	96800	136000	163000	154	308	434	520
M 20 x 2,5	54900	110000	154000	185000	200	400	562	674
M 20 x 1,5	60900	122000	171000	206000	216	431	607	728
M 22 x 2,5	67900	136000	191000	229000	266	532	748	897
M 22 x 1,5	74600	149000	210000	252000	286	571	803	964
M 24 x 3	79100	158000	222000	267000	345	691	971	1170
M 24 x 2	86000	172000	242000	290000	365	731	1030	1230
M 27 x 3	103000	206000	289000	347000	505	1010	1420	1700
M 27 x 2	111000	222000	312000	375000	534	1070	1500	1800
M 30 x 3,5	126000	251000	353000	424000	686	1370	1930	2310
M 30 x 2	139000	278000	391000	469000	738	1480	2080	2490

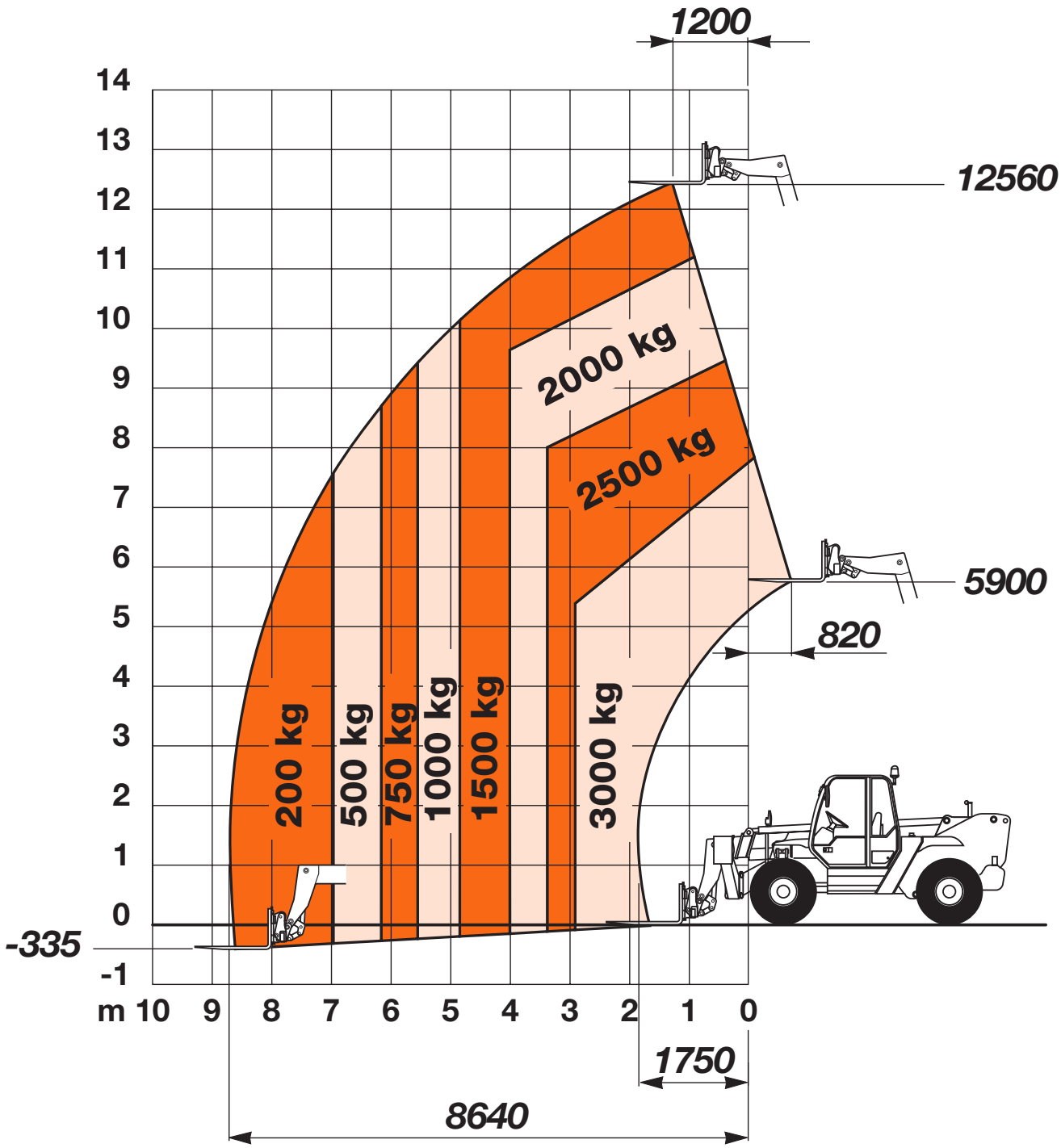
IMPORTANT

Sensor maximum driving torque: 15 Nm.

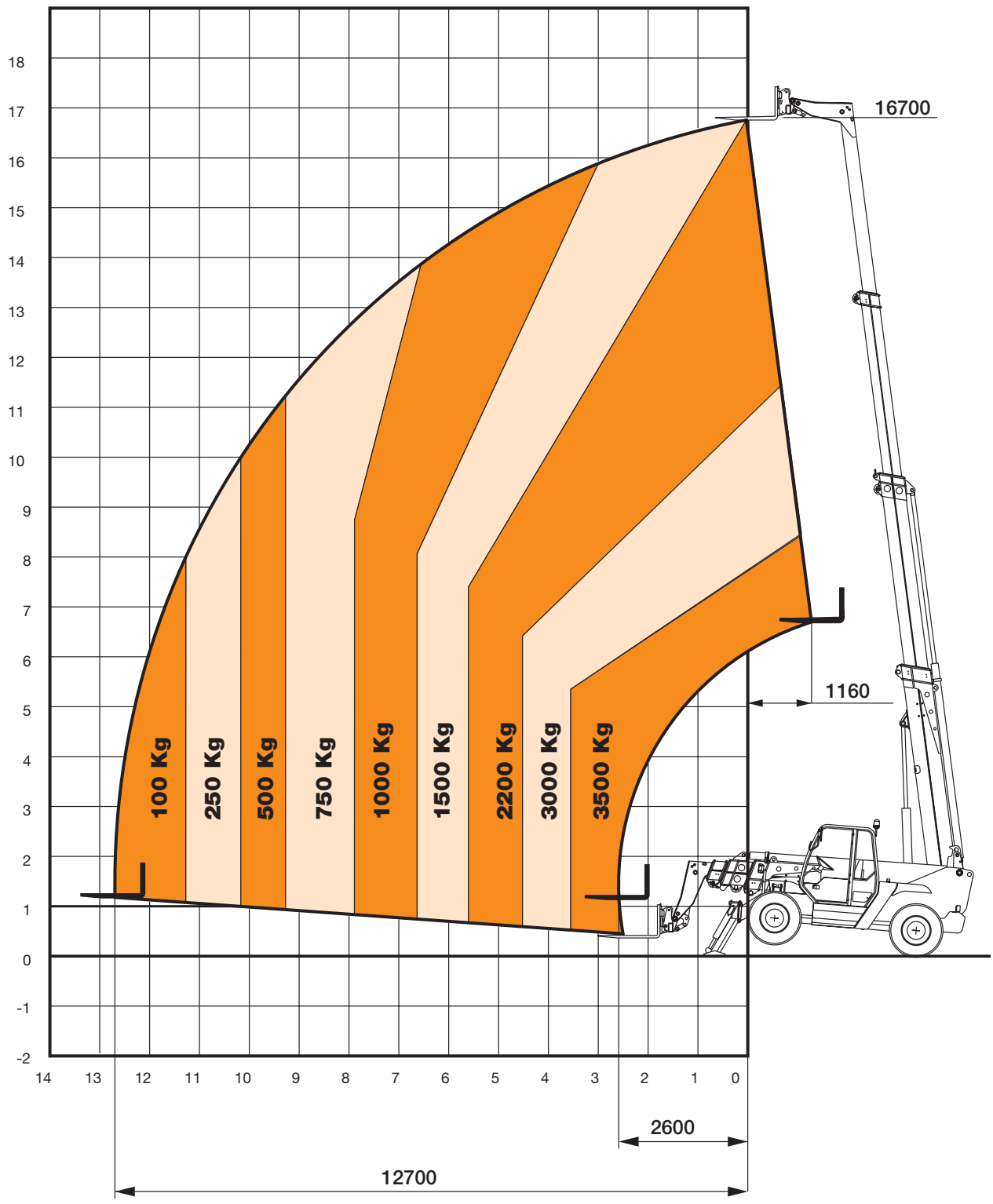
■ G-2.1 LOAD CHART - GTH-3013 WITH OUTRIGGERS



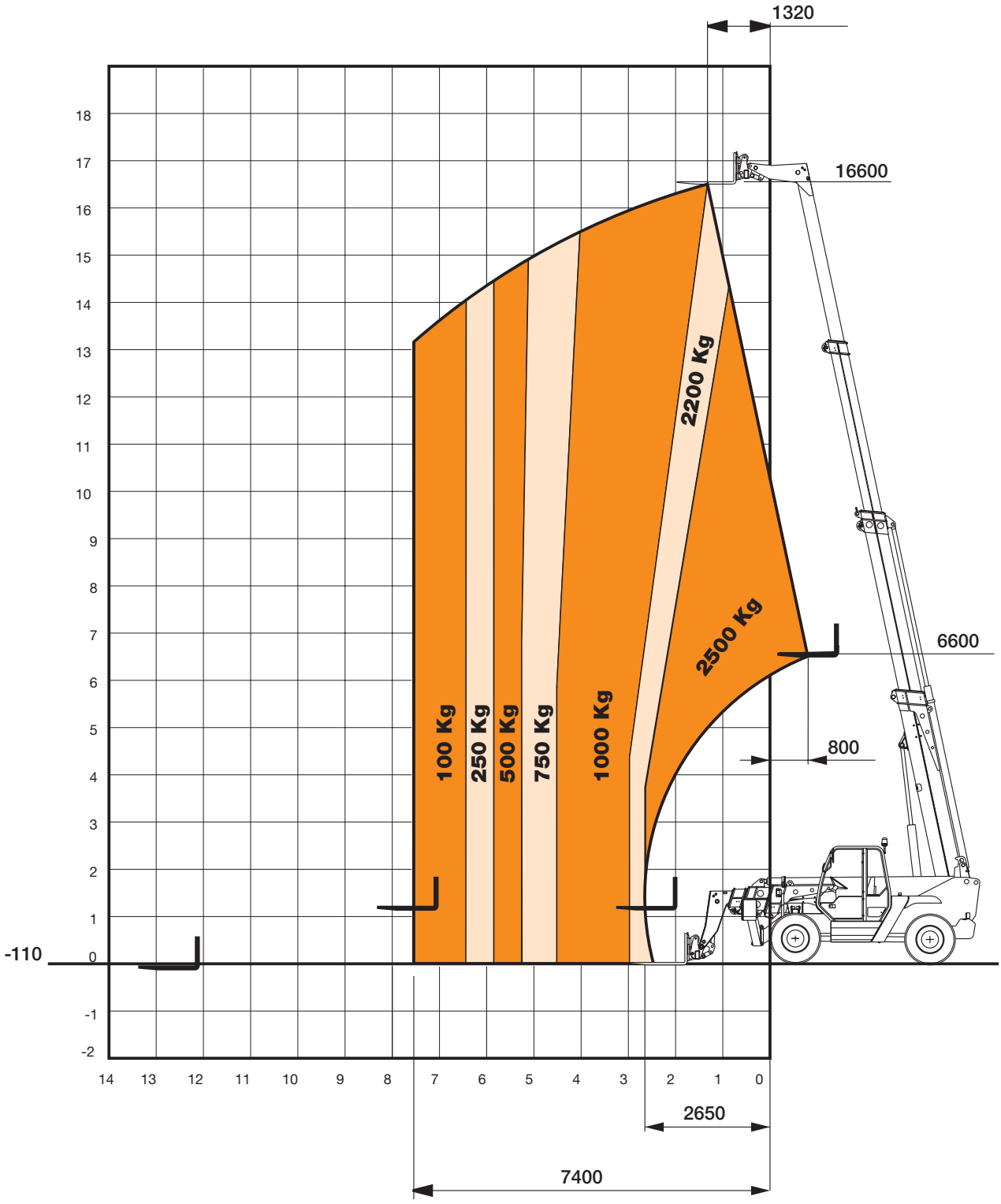
G-2.2 LOAD CHART - GTH-3013 WITHOUT OUTRIGGERS



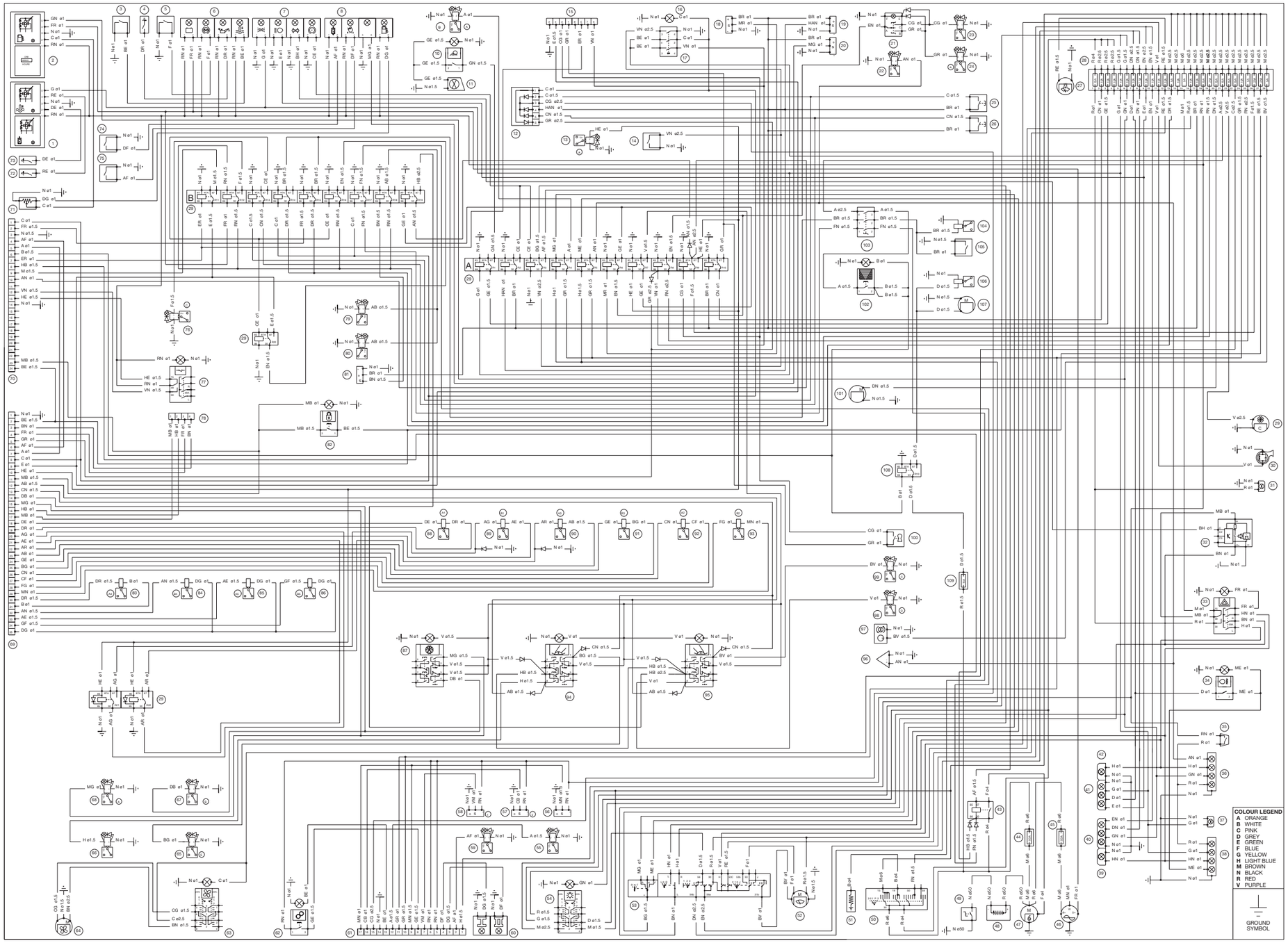
G-2.3 LOAD CHART - GTH-3517 WITH OUTRIGGERS



G-2.4 LOAD CHART - GTH-3517 WITHOUT OUTRIGGERS



G-3.1 WIRING DIAGRAM COMPONENTS



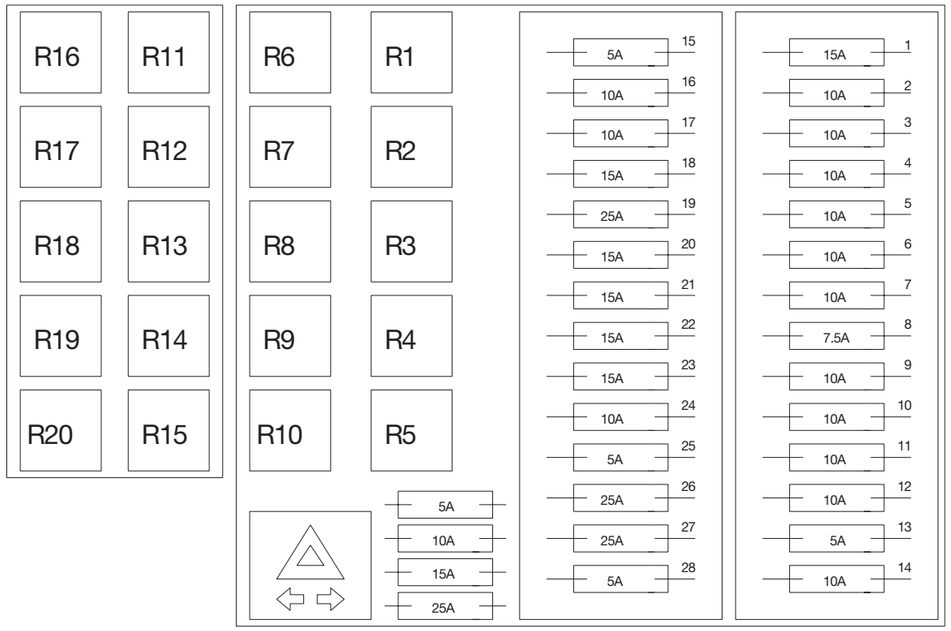
G-3.1.1 WIRING DIAGRAM COMPONENTS (description)

Ref.	Description
1	WATER-HYDRAULIC OIL TEMPERATURE INDICATOR
2	FUEL GAUGE-HOURMETER
3	ENGINE WATER TEMPERATURE TRANSDUCER
4	MOTOR OIL TEMPERATURE TRANSDUCER
5	PRESSURE SWITCH - LOW BRAKE PRESSURE
6	INDICATORS: GEN-SET BRAKE FAILURE ENGINE OIL PRESSURE WATER TEMPERATURE
7	INDICATORS: POSITION LIGHTS, HIGH BEAM, TURN SIGNALS, PARKING BRAKE
8	INDICATORS: HYDRAULIC OIL TEMP., AIR FILTER CLOGGED, WHEEL CENTERING, FUEL RESERVE
9	SOLENOID VALVE - FWD SPEED
10	OPTIONAL WORK LIGHT SWITCH
11	OPTIONAL WORK LIGHT
12	DIODE GROUP
13	SOLENOID VALVE - OVERLOAD WARNING SYSTEM
14	SWITCH - SEAT
15	3B6 LMI MAIN UNIT
16	PLATFORM-ROAD-CABIN SWITCH INDICATOR
17	PLATFORM-ROAD-CABIN SWITCH
18	SENSOR - BOOM DOWN
19	PARKING BRAKE MICRO
20	SENSOR - CARRIAGE ALIGNMENT
21	CRAB - 4 STEERING WHEELS SWITCH
22	SOLENOID VALVE - REVERSE
23	SOLENOID VALVE - 4 STEERING WHEELS
24	SOLENOID VALVE - CRAB STEERING
25	RIGHT OUTRIGGER LIMIT SWITCH
26	LEFT OUTRIGGER LIMIT SWITCH
27	WINDSCREEN WASHER MOTOR
28	FUSE AND RELAY BOX
29	COMPRESSED AIR COMPRESSOR (optional)
30	HORN
31	CAB LIGHTING
32	TURN SIGNALS FLASHING
33	HAZARD WARNING LIGHT/TURN SIGNAL SWITCH
34	FOG LAMP SWITCH
35	HYDRAULIC STOP
36	RIGHT REAR LIGHT
37	LICENCE PLATE LIGHT

Ref.	Description
38	LEFT REAR LIGHT
39	LEFT TURN SIGNAL
40	LEFT FRONT LIGHT
41	RIGHT FRONT LIGHT
42	RIGHT TURN SIGNAL
43	RELAY - STARTER
44	SYSTEM PROTECTION FUSE
45	ALTERNATOR PROTECTION FUSE
46	ALTERNATOR
47	STARTER
48	12 V BATTERY
49	BATTERY CUTOUT SWITCH
50	IGNITION KEY-SWITCH
51	THERMOSTARTER
52	WINDSCREEN WIPER/WASHER MOTOR
53	LIGHT SWITCH - WIPER/REVERSE CONTROL
54	SWITCH - LIGHTS
55	SOLENOID VALVE - 2nd SPEED
56	SENSOR - CARDAN SHAFT
57	SENSOR - 2nd SPEED ENGAGED
58	SENSOR - 1st SPEED ENGAGED
59	SOLENOID VALVE - 1st SPEED
60	1st/2nd SPEED INDICATORS
61	S.C.T. CONTROL UNIT CONNECTOR
62	SPEED CHANGE BUTTON
63	HEATING FAN SWITCH
64	ELECTRIC FAN MOTOR
65	SOLENOID VALVE - LEFT STABILIZER UP
66	SOLENOID VALVE - LEFT STABILIZER DOWN
67	SOLENOID VALVE - LEFT SWAY
68	SOLENOID VALVE - RIGHT SWAY
69	35-PIN PLUG - CONTROL UNIT
70	24-WAY PLATFORM SYSTEM CONNECTOR
71	FUEL GAUGE FLOAT CONNECTOR
72	HYDRAULIC OIL TEMPERATURE SENSOR
73	WATER TEMPERATURE SENSOR
74	PRESSURE SWITCH - AIR FILTER CLOGGED
75	PRESSURE SWITCH - HYDRAULIC OIL FILTER CLOGGED
76	T.U.V. STANDARD SOLENOID
77	OPTIONAL ATTACHMENT SWITCH

Ref.	*Description*
78	JOYSTICK CONNECTOR
79	17 m BOOM RELAY S.V
80	17 m BOOM RELAY S.V
81	SENSOR - 17 m BOOM
82	ROAD SAFETY SWITCH
83	SOLENOID VALVE - ATTACHMENT RELEASED
84	SOLENOID VALVE - ATTACHMENT COUPLED
85	SOLENOID VALVE - FIFTH ELEMENT
86	SOLENOID VALVE - FIFTH ELEMENT
87	SWITCH - AXLE LEVELLING
88	SOLENOID VALVE - BOOM RAISED
89	SOLENOID VALVE - BOOM LOWERED
90	SOLENOID VALVE - BOOM EXTENSION
91	SOLENOID VALVE - BOOM RETRACTION
92	SOLENOID VALVE - FORK PITCHING FORWARD
93	SOLENOID VALVE - FORK PITCHING BACK
94	SWITCH - LEFT STABILIZERS UP/DOWN
95	SWITCH - RIGHT STABILIZERS UP/DOWN
96	BACK-UP HORN
97	BEACON
98	SOLENOID VALVE - RIGHT STABILIZER DOWN
99	SOLENOID VALVE - LEFT STABILIZER DOWN
100	OVERLOAD WARNING SYSTEM CONTROL UNIT CUTOUT SWITCH
101	REAR WINDSCREEN WIPER MOTOR
102	SWITCH - EMERGENCY PUMP
103	MUSHROOM-HEAD BUTTON
104	SOLENOID VALVE - ENGINE STOP
105	ENGINE STOP SOLENOID
106	S.V. ENABLING THE EMERGENCY PUMP MOTOR
107	EMERGENCY PUMP
108	RELAY ENABLING THE EMERGENCY PUMP
109	EMERGENCY PUMP PROTECTION FUSE

G-3.2 FUSE SCHEME

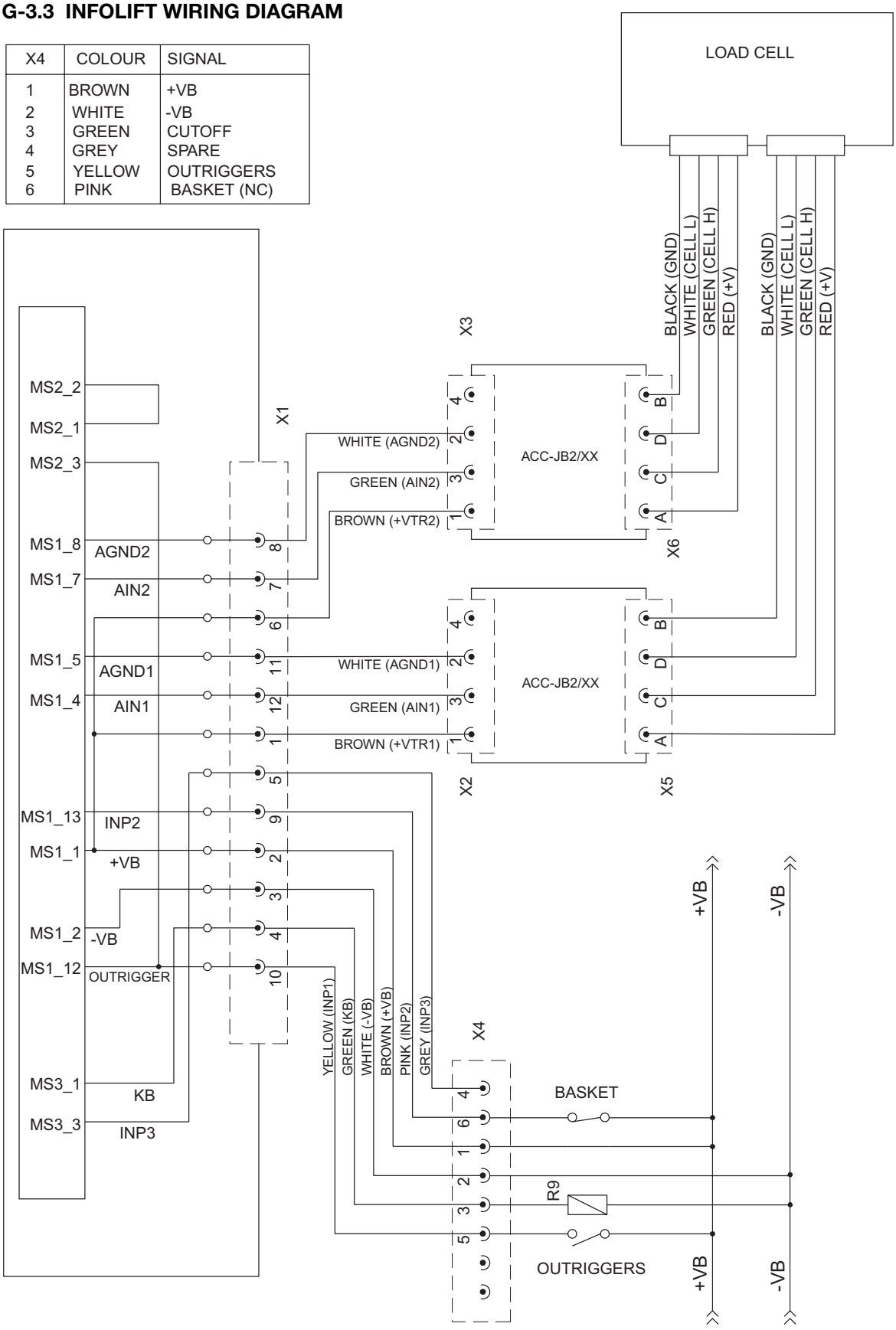


Ref.	*Circuit*
1	POWER SUPPLY: CAB LIGHTS, HAZARD WARNING LIGHT/TURN SIGNAL SWITCH +30
2	POWER SUPPLY: R10 RELAY
3	POWER SUPPLY: R1 RELAY
4	OPTIONAL
5	FRONT RIGHT/REAR LEFT POSITION LIGHTS, LICENSE PLATE LIGHTS, R1 RELAY PICKUP, POSITION LIGHTS INDICATOR, WATER TEMPERATURE AND HYDRAULIC OIL TEMPERATURE INDICATOR LIGHT
6	FRONT LEFT/REAR RIGHT POSITION LIGHTS, FUEL GAUGE AND HOURMETER INDICATOR LIGHT, POSITION LIGHTS SWITCH
7	RIGHT LOW BEAM, FOG LAMP SWITCH POWER SUPPLY
8	LEFT LOW BEAM
9	RIGHT HIGH BEAM, HIGH BEAM INDICATOR
10	LEFT HIGH BEAM
11	HORN
12	WINDSCREEN WASHER MOTOR POWER SUPPLY
13	POWER SUPPLY: R14 RELAYS
14	OPTIONAL
15	POWER SUPPLY: HAZARD WARNING LIGHTS AND TURN SIGNALS +15
16	POWER SUPPLY: WINDSCREEN WIPER/WASHER MOTOR AND LIGHTS SWITCH
17	R10/R2 RELAYPICKUP, POWER SUPPLY: RIGHT OUTRIGGER SENSOR, LEFT OUTRIGGER SENSOR, LOW BOOM SENSOR, PARKING BRAKE SENSOR, SHAFTING SENSOR (ONLY 3517)
18	POWER SUPPLY: HYDROSTOP, SENSOR - CARDAN SHAFT, SENSOR - 1st SPEED ENGAGED, SENSOR - 2nd SPEED ENGAGED, SPEED CHANGE BUTTON, SCT MANAGEMENT CONTROL UNIT CONNECTOR, FUEL RESERVE INDICATOR, AIR FILTER CLOGGING INDICATOR, HYDRAULIC OIL TEMPERATURE INDICATOR, WATER TEMPERATURE INDICATOR, ENGINE OIL PRESSURE INDICATOR, BRAKE FAULT INDICATOR, GEN-SET INDICATOR, FUEL GAUGE-HOURMETER, WATER-HYDRAULIC OIL TEMPERATURE INDICATOR, OPTIONAL ATTACHMENT SWITCH
19	POWER SUPPLY: R12 RELAY, R16, R12 RELAY PICKUP
20	REAR WIPER MOTOR POWER SUPPLY
21	POWER SUPPLY: EMERGENCY PUSHBUTTON SWITCH
22	POWER SUPPLY: A/C COMPRESSOR
23	POWER SUPPLY AND LIGHTING OF THE HEATING FAN SWITCH
24	POWER SUPPLY: R4, R5 RELAYS, SCT MANAGEMENT CONTROL UNIT CONNECTOR
25	POWER SUPPLY: R8 RELAY
26	POWER SUPPLY: R9 RELAY
27	POWER SUPPLY: ROAD SAFETY SWITCH, 35-POLE CONTROL UNIT CONNECTOR, PLATFORM-ROAD-CABIN SELECTOR SWITCH
28	POWER SUPPLY: BEACON

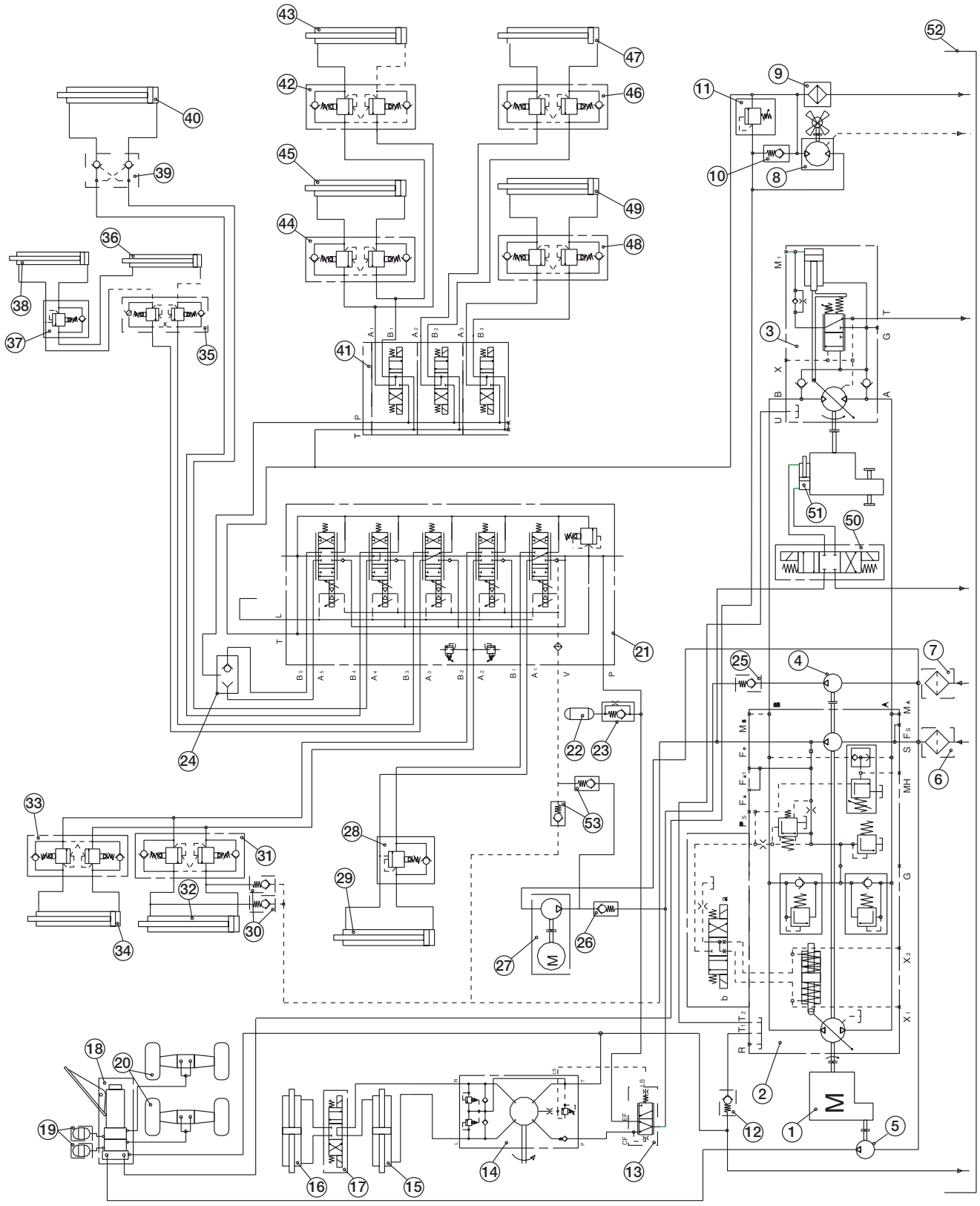
Relays	
Relay R1:	POWER SUPPLY ENABLING COMMAND: OPTIONAL WORK LIGHT SWITCH
Relay R2:	PARKING BRAKE INDICATOR, R3 PICKUP ENABLING COMMAND
Relay R3:	ENGINE START WITH PARKING BRAKE ENGAGED
Relay R4:	FORWARD SPEED
Relay R5:	REVERSE SPEED
Relay R6:	POWER SUPPLY ENABLING COMMAND: R7 RELAY
Relay R7:	POWER SUPPLY ENABLING COMMAND: OUTRIGGER SWITCHES
Relay R8:	POWER SUPPLY ENABLING COMMAND: R6 RELAY, CRAB/4-WHEEL STEERING SELECTOR
Relay R9:	OVERLOAD WARNING SYSTEM
Relay R10:	3B6 LMI MAIN UNIT POWER SUPPLY, LMI BY-PASS KEY
Relay R11:	PLATFORM POWER SUPPLY ENABLING COMMAND
Relay R12:	T.Ü.V. REGULATIONS
Relay R13:	POWER SUPPLY ENABLING COMMAND: R16 RELAY
Relay R14:	ENGINE STOP WITH PLATFORM ENABLED
Relay R15:	ENGINE STOP ENABLED BY PLATFORM KEY
Relay R16:	POWER SUPPLY ENABLING COMMAND: R20 RELAY
Relay R17:	START RELAY PICKUP ENABLING COMMAND
Relay R18:	REAR AXLE LOCKING (ONLY MOD. 3517)
Relay R19:	OUTRIGGER UP/DOWN-MOVEMENT WITH LOWERED BOOM SENSOR ON
Relay R20:	POWER SUPPLY ENABLING COMMAND: R11 RELAY, 35-PIN PLUG FOR ELECTRONIC MAIN UNIT, 3B6 LMI MAIN UNIT
Relay R21:	EXTENSION PROPORTIONAL SV ENABLING COMMAND
Relay R22:	RETRACTION PROPORTIONAL SV ENABLING COMMAND

G-3.3 INFOLIFT WIRING DIAGRAM

X4	COLOUR	SIGNAL
1	BROWN	+VB
2	WHITE	-VB
3	GREEN	CUTOFF
4	GREY	SPARE
5	YELLOW	OUTRIGGERS
6	PINK	BASKET (NC)



G-4.1 GTH-3013 HYDRAULIC SCHEME



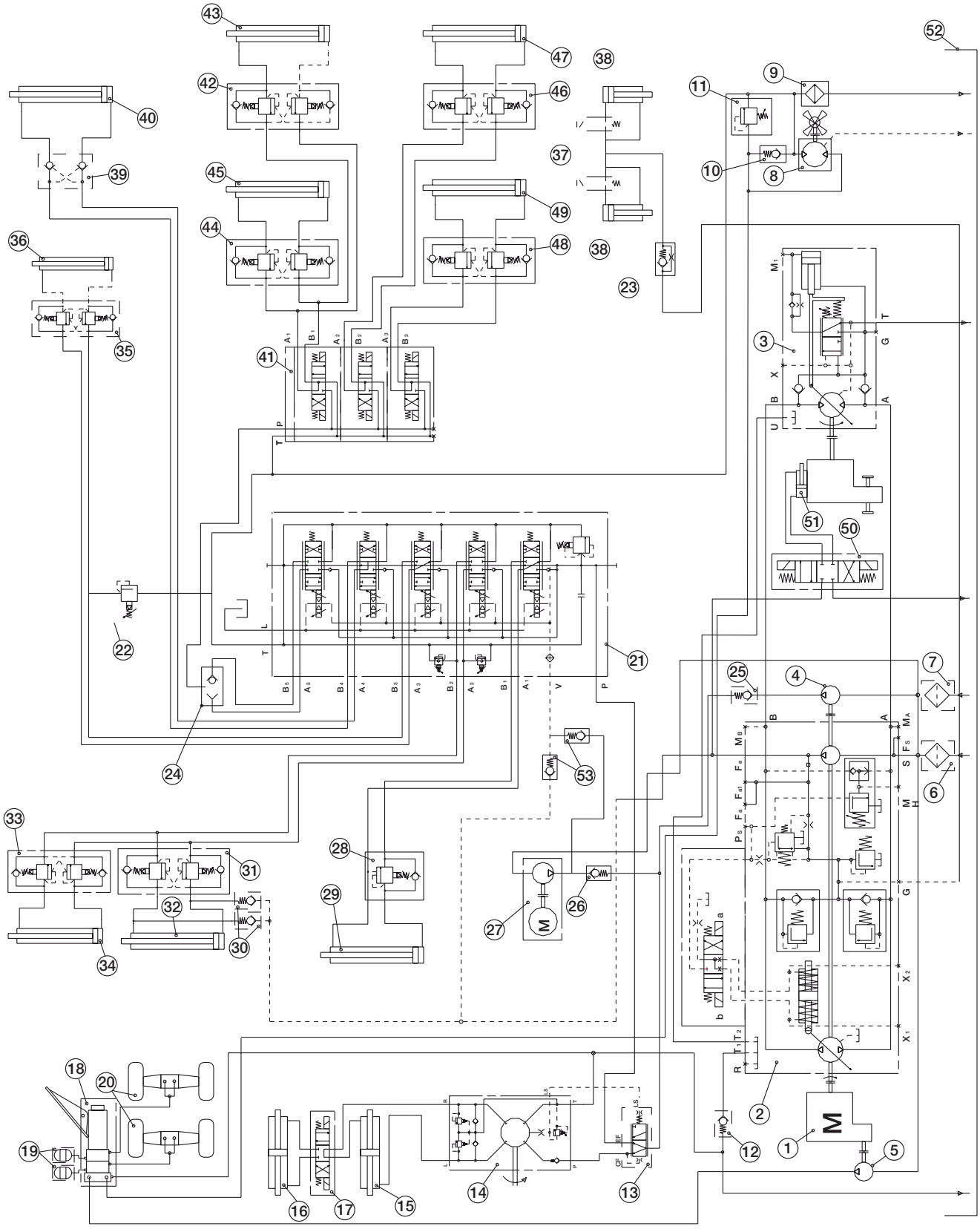
G-4.2 GTH-3013 DESCRIPTION OF THE HYDRAULIC COMPONENTS

Ref.	Description
1	Diesel engine
2	Hydraulic drive
3	Hydraulic driving
4	Main hydraulic
5	Auxiliary hydraulic pump
6	Intake filter
7	Intake filter
8	Thermal exchanger fan motor
9	Thermal exchanger
10	One-way valve
11	Pressure reducing valve
12	One-way valve
13	Load sensing priority valve
14	Hydraulic steering
15	Front axle steering cylinder
16	Rear axle steering cylinder
17	Steering selection solenoid valve
18	Servo-controlled brake pump
19	Accumulator
20	Axle
21	Control Valve
22	Accumulator
23	Flow rate check valve
24	Switch valve
25	One-way valve 0 bar (*)
26	One-way valve 8 bar(*)
27	Emergency electric pump (*)
28	Lifting cylinder block valve
29	Lifting cylinder
30	One-way valve
31	Sway cylinder block valve
32	Sway cylinder
33	Fork tilting cylinder block valve
34	Fork tilting cylinder
35	2nd boom element ext. Cyl. Block valve
36	2nd boom element extension cylinder
37	3rd boom element ext. Cyl. Block.valve
38	3rd boom element extension cylinder
39	Attachment coupling cyl. Block. Valve.
40	Attachment coupling cylinder
41	Stabilisation/sway solenoid valves panel

Ref.	Description
42	Right sway cylinder block valve
43	Right sway cylinder
44	Left sway cylinder block valve
45	Left sway cylinder
46	Right stabilizer cylinder block valve
47	Right stabilizer cylinder
48	Left stabilizer cylinder block valve
49	Left stabilizer cylinder
50	1st/2nd speed selection solenoid valve
51	Mechanical gears hydraulic actuator
52	Hydraulic oil tank
53	One-way valve 0,5 bar(*)

(*) only with man-platform

G-4.3 GTH-3517 HYDRAULIC SCHEME



G-4.4 GTH-3517 DESCRIPTION OF THE HYDRAULIC COMPONENTS

Ref.	Description
1	Diesel engine
2	Hydraulic drive
3	Hydraulic driving
4	Main hydraulic
5	Auxiliary hydraulic pump
6	Intake filter
7	Intake filter
8	Thermal exchanger fan motor
9	Thermal exchanger
10	One-way valve
11	Pressure reducing valve
12	One-way valve
13	Load sensing priority valve
14	Hydraulic steering
15	Front axle steering cylinder
16	Rear axle steering cylinder
17	Steering selection solenoid valve
18	Servo-controlled brake pump
19	Accumulator
20	Axle
21	Control Valve
22	Pressure relief valve for extension cylinder
23	Flow rate check valve
24	Switch valve
25	One-way valve 0 bar (*)
26	One-way valve 8 bar(*)
27	Emergency electric pump (*)
28	Lifting cylinder block valve
29	Lifting cylinder
30	One-way valve
31	Sway cylinder block valve
32	Sway cylinder
33	Fork tilting cylinder block valve
34	Fork tilting cylinder
35	2nd boom element ext. Cyl. Block valve
36	2nd boom element extension cylinder
37	Rear axle cylinder block solenoid
38	Rear axle blocking cylinder
39	Attachment coupling cyl. Block. Valve.
40	Attachment coupling cylinder
41	Stabilisation/sway solenoid valves panel

Ref.	Description
42	Right sway cylinder block valve
43	Right sway cylinder
44	Left sway cylinder block valve
45	Left sway cylinder
46	Right stabilizer cylinder block valve
47	Right stabilizer cylinder
48	Left stabilizer cylinder block valve
49	Left stabilizer cylinder
50	1st/2nd speed selection solenoid valve
51	Mechanical gears hydraulic actuator
52	Hydraulic oil tank
53	One-way valve 0,5 bar(*)

(*) only with man-platform

G-5 ROUTINE CHECK SCHEDULE - SAFETY DEVICES

Date	COMPONENT																					Result/Notes		Signature
	Block.Valve 1	Block.Valve 2	Block.Valve 3	Block.Valve 4	Block.Valve 5	Block.Valve 6	Block.Valve 7	Block.Valve 8	Block.Valve 9		L.S. Outr.1	L.S. Outr.2		Micro 1	Micro 2	Micro 3	Micro 4	Micro 5	ARB + Display	EMERGENCY	Joystick button	Positive	Negative	
																						❑	❑	
																						❑	❑	
																						❑	❑	
																						❑	❑	
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TABLES AND DOCUMENTS ENCLOSED

Table key explanation:

Block valve 1	**Block valve on lifting cylinder**
Block valve 2	**Block valve on fork balance cylinder**
Block valve 3	**Block valve on telescope extension cylinder**
Block valve 4	**Block valve on attachment moving cylinder**
Block valve 5	**Block valve on attachment locking cylinder**
Block valve 6	**Block valve on front right outrigger cylinder**
Block valve 7	**Block valve on front left outrigger cylinder**
Block valve 8	
Block valve 9	
L.S. Outr. 1	**Limit switch - front right outrigger**
L.S. Outr. 2	**Limit switch - front left outrigger**
Micro 1	**Presence micro-switch in driving seat**
Micro 2	**Presence micro-switch on parking brake**
Micro 3	
Micro 4	
Micro 5	
ARB + Display	**Solenoid valve - overload warning system - Electronic card and display**
EMERGENCY	**Emergency stop pushbutton**
Joystick button	**Dead man pushbutton on control lever**

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