



PRODUCT CATALOG

Tools & Accessories
Volume 29 // Fall 2013



Kreg Jig® K5

NEW for 2013!



Automaxx™ Clamps



Benchtop Router Table



Universal Bench

www.kregtool.com

Welcome

In September of 1989, Craig took the original "Craig's Jig" to a local woodworking show to get it in front of a woodworking crowd for the very first time. More than 20 years later, things at Kreg and for the woodworking industry as a whole have changed quite dramatically. While our particular family owned business has grown and prospered, high school woodshop classes have disappeared from many public schools, consumer acceptance of cheap RTA furniture has increased, woodworking show attendance has gone down, and the list goes on. Today though, there's more good news than bad.

We've noticed some particularly encouraging trends in the woodworking industry lately which I think speak to its longevity and broad appeal. Individuals who previously would have never thought of themselves as 'woodworkers' are stepping up, giving it a try, and discovering what they've been missing all along. Whether it's due to the current economic conditions, new and exciting DIY TV shows promoting the value of building projects yourself, the internet's ability to spread a message quickly, or just the desire for homeowners to try something new and different... the fact is that things are changing.

At Kreg, we're excited to be playing a lead role in this turn around. With the Kreg Jig®, we've been able to introduce an entirely new audience to the rewarding world of woodworking, and to give them the confidence to get started building their very own wood projects in just 3 easy steps – "Drill. Drive. Done!" What the Kreg Jig® really does is help make woodworking more approachable, and give individuals an opportunity to begin their journey into woodworking. At Kreg, it's our goal to help them continue on that journey by creating quality products that simplify woodworking challenges and inspire them to keep learning and improving their skills.

Some of our newest tools are a perfect example of this. Our new Kreg Jig® K5 (page 5) is the most advanced Kreg Jig® we've ever made. It offers features like a front-mounted handle, an easy-to-adjust ratcheting clamp, and more that make pocket hole joinery faster and easier than ever before. Speaking of that, we've also made routing easier with improvements to the Precision Router Table (page 30) and Benchtop Precision Router Table (page 32). Our new Router Table Insert Plates (page 34) feature Level-Loc Reducing Rings for fast setup, and predrilled plates are available for several popular routers.

We've innovated to help simplify woodworking challenges in other ways, too, with tools like Automaxx™ clamps on page 16. They represent a new approach to clamping, with technology that automatically adjusts the clamp to match the thickness of the material being clamped. It makes clamping fast and foolproof for anyone. Then there's our Universal Bench System (page 28) that lets anyone create a custom-sized workbench for any space, any task, and any size.

There are a lot of exciting things going on at Kreg right now, and new products just around the corner. Thanks to our devoted customers and the amazing team of dealers, reps, and employees we have here at Kreg, you can expect much more from us this year and in the years to come. It's a great time to be a woodworker!

Until next time, good luck and good woodworking!



Sincerely,

Craig A. Sommerfeld

Craig Sommerfeld
Founder



Todd A. Sommerfeld

Todd Sommerfeld
President/CEO

NEW PRODUCTS

Kreg Jig® K5

The Most Advanced
Kreg Jig® Yet!
Page 5



Automaxx™ Clamps

Auto-adjust technology
makes clamping fast and
foolproof!
Page 16



Universal Bench

Create a custom bench
to fit any space, any
task, any size!
Page 28



Precision Router Insert Plates

Level-Loc reducing
rings make setup
changes fast and easy!
Page 34





4



12



16



22



24



28



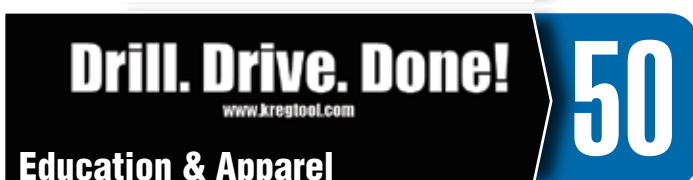
30



38



42



50

Kreg Jig® K5	5
Kreg Jig® K4/K4MS	6
Kreg Jig® R3	7
Kreg Jig® Mini	8
Kreg Jig® HD	9
Micro Pocket™ Drill Guide	10
Kreg Jig® Accessories	11

Kreg Screws	12-13
Kreg Toolboxx	14
Screw Kits	15
Pocket-Hole Plugs	15

Automaxx™ Clamps	16-17
Klamp Systems™ Components	18-19
Klamp Vise™	19
Klamp Table™	20
Face Clamps™	21
Right Angle Clamp	21
90° Corner Clamp	21

Deck Jig™	22
Deck Jig™ Accessories	22
Deck Screws	23

Rip-Cut™	24
Square-Cut™	25
Multi-Mark™	25
Shelf-Pin Jig	26
Crown-Pro™	26
Multi-Purpose Push Stick	27
Drawer Slide Mounting Tool	27
Drawer Slide Mounting Brackets	27

Universal Bench System	28
Universal Bench Sizing	29
Universal Bench Accessories	29

Precision Router Table	30-31
Precision Benchtop Router Table	32
Precision Router Table Accessories	33
Precision Router Table Insert Plate	34
Level-Loc Reducing Rings 5-Piece Set	34
Precision Router Table Lift	35
True-FLEX™ Featherboard	35
Precision Beaded Face-Frame System	36-37

Precision Miter Gauge	38
Precision Band Saw Fence	39
Precision Trak & Stop Kit	40
Precision Stops	41
Trak Components	41
Measuring Tapes	41

The Kreg Pocket-Hole Machine Advantage	43
Pocket-Hole Machinery Comparison Chart	44
The Foreman	45
DK1100 Pro Series	46
DK3100 Pro Series	47
DK5100 Pro Series	48
Face Framing Table	49

Media / Apparel	50
Get Connected with Kreg	51

Replaces all previous catalogs. Product offerings subject to change without notice.

A KREG JIG® FOR EVERY NEED

Kreg Joinery™ is an incredibly fast, easy way to create strong joints in almost any kind of project that you can build from wood. With a Kreg Jig® you can turn the things you once just dreamed of building into reality—without a bunch of specialized tools or skills. The Kreg Jig® makes it easy for you to build it yourself and build it better in just three easy steps: Drill. Drive. Done!

Whether you're a beginning do-it-yourselfer, an advanced woodworker, or you fit somewhere in between, there's a Kreg Jig® that's right for you.



KREG JIG® FAMILY



KREG JIG® K5

THE MOST-ADVANCED KREG JOINERY SYSTEM YET

The new Kreg Jig® K5 is the most advanced Kreg Jig® yet! This jig has every feature you could want including a removable drill guide, innovative clamping system, supports with onboard storage, built-in dust collection, expandability for other uses, and more. Learn more about it on page 5.



KREG JIG® K4

THE DO-IT-YOURSELF SOLUTION FOR KREG JOINERY

DIYers love the Kreg Jig® K4 because it's simple to understand, set up, and use, yet is an incredibly capable tool for all kinds of projects around the house. With all it can do, the Kreg Jig® K4 will keep up as your projects and skills evolve. See page 6 to learn more.



KREG JIG® R3

THE ON-THE-GO SOLUTION FOR KREG JOINERY

Sometimes you can bring a project to your tools, but other times you need to take the tool to the project. That's where the Kreg Jig® R3 shines. It puts the power of Kreg Joinery in a compact package that you can take anywhere. See page 7.



KREG JIG® HD

THE KREG JOINERY SOLUTION FOR HEAVY-DUTY BUILDING

The Kreg Jig® HD lets you use the strength of Kreg Joinery™ on bigger projects, thanks to much larger screws. It works with 2x4s and larger boards, making it perfect for outdoor projects and even building walls. See page 9.



KREG JIG® MINI

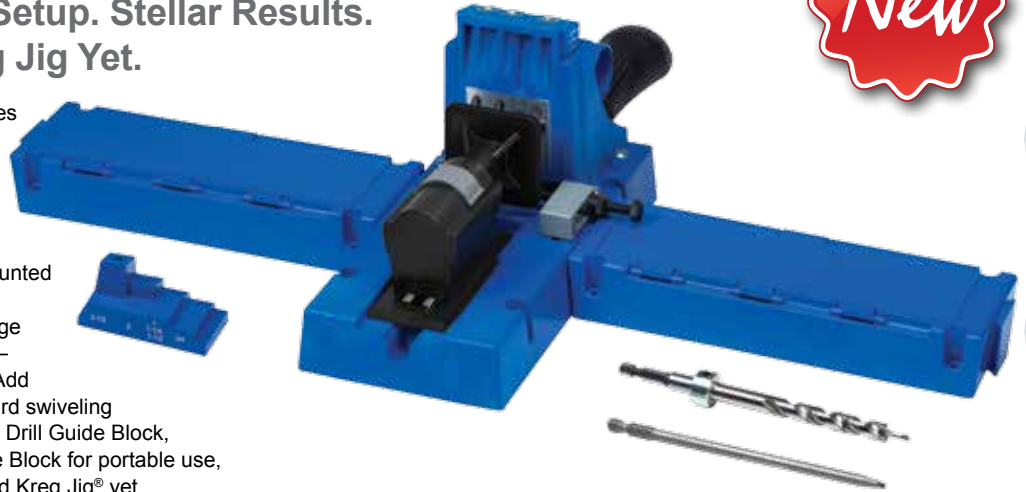
THE SOLUTION FOR KREG JOINERY IN TIGHT-SPOTS

Kreg Joinery™ is a great way to make repairs, but sometimes there's just not enough space to fit in a larger Kreg Jig. The Kreg Jig® Mini is the perfect tool in these applications. See page 8.



Feature Packed. Simple Setup. Stellar Results. The Most Advanced Kreg Jig Yet.

The Kreg Jig® K5 incorporates the best features of every Kreg Jig® that came before with upgrades you've never seen. That starts with an all-new clamping mechanism that you can adjust without tools or adjusting nuts to match your workpiece thickness. Just slide the clamp into place, "click" the large front-mounted clamp handle, and your jig is set to hold your workpiece tight every time. Plus, you'll find large support wings to hold your workpiece steady—and they have storage compartments inside. Add in a batch of other great features like a standard swiveling dust-collection port, spring-loaded stop for the Drill Guide Block, and, of course, the ability to remove the Guide Block for portable use, and you have, quite simply, the most advanced Kreg Jig® yet.



Includes:

Kreg Jig® K5 Base with Ratcheting Front-Side Clamp, Extension Wings, Swiveling Dust Collection Port, Drill Guide Block, Spacer Block, Workpiece Stop, Drill Bit Setup Block, Hex-Shank Stepped Drill Bit, 6" Driver Bit, Stop Collar, Allen Wrench, User Guide, Starter Screw and Plug Pack

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	3	9/16", 7/8", 1-7/16"	Ratchet Clamp on Benchtop Base	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"



Fast, Simple Setup

When you're ready to create Kreg Joints, the K5 makes it simple. Just select your screw based on thickness of your wood, set the Stop Collar using the Drill Bit Setup Block, pull the spring loaded pin to adjust the Drill Guide Block, and then set the workpiece clamp—Just slide the clamp block, pull the handle up until it clicks twice, and then push it back down. Just that easy, you're ready to go.



FEATURES

EASY THICKNESS ADJUSTMENT

The Kreg Jig® K5 offers our simplest workpiece clamping system ever. The ratcheting clamp simply slides into place against your workpiece. Then, you lift the handle until you hear and feel two "clicks," and that's it. Now your clamp is set until you change to a different thickness. Fast. Sure. Simple.



SUPPORT + ONBOARD STORAGE

Two large support wings can be attached quickly and easily to the sides of the base. This way, long workpieces get solid footing and won't tip. Plus, there's a large storage compartment under the lid in each wing where you can keep your Kreg Bits, screws, and accessories close at hand but out of the way.



SWIVELING DUST PORT

The Kreg Jig® K5 comes with a detachable dust port that swivels from side to side so that you can position it exactly where you want it, and then attach it to a standard 1-1/4" vacuum hose. This keeps your work area free of chips and debris, makes drilling easier, and prolongs drill bit life by reducing heat.



Kreg Jig® K4

ITEM# K4 / K4MS

Wood Joinery Made Easy

The Kreg Jig® makes every joint you build faster and stronger... but perhaps more importantly, it makes them easier. Simple two-step operation, combined with easy thickness adjustments, built-in depth-setting gauges, a large clamping recess, and our patented 3-Hole Drill Guide, make this Kreg Jig® great for DIY and woodworking projects.



SkillBuilder™
DVD Included



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	3	9/16", 7/8" and 1-7/16"	Toggle clamp for benchtop applications. Works with a variety of common clamps for repair applications.	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"

FEATURES

3-HOLE DRILL GUIDE

Our patented 3-Hole Drill Guide lets you make perfectly placed pocket holes in a wide variety of material widths and thicknesses, without ever having to release the clamp and reposition the workpiece.

LARGE CLAMPING RECESS

Whether you're using our multi-purpose Face Clamps™ or any common bar clamp or C-clamp, the large clamping recess makes it easy to secure your jig to your workbench during use.

REMOVABLE DRILL GUIDE

For the hard to reach repair applications, or when you just want to take your work on the road, the removable Drill Guide on the Kreg Jig guarantees that you'll always have the right tool for the job.



BUYING OPTIONS

Kreg Jig®

ITEM# K4

Includes:

Everything you need to get started with Kreg Joinery™, including Kreg Jig®, Spacer Block, Stepped Drill Bit, 6" Square Driver, Starter Screw Set, Depth Collar, Allen Wrench, Starter Plug Set, SkillBuilder™ DVD, and Quick-Start Guide, all inside a compact and durable carrying case.

Repairs Made Easy!



Drill pocket holes at the problem joint.



Drive self-tapping screws to secure the joint.



Done. Problem solved. It's really that easy!

Kreg Jig® Master System

ITEM# K4MS

Includes:

Kreg Jig®, Face Clamp™, Portable Base, Drill Guide Spacer, Material Support Stop, Dust Collection Attachment, 3/8" Stepped Quick-Change Drill Bit, 6" and 3" Quick-Change Square Driver, Depth Collar, Allen Wrench, Starter Screw Set, Starter Plug Set, Quick-Start Guide, and SkillBuilder™ DVD, all inside a durable carrying case.



MASTER COLLECTION INCLUDES:



MATERIAL SUPPORT STOP



DUST COLLECTION



FACE CLAMP™

Kreg Jig® R3

ITEM# R3

Little Tool. Big Impact.

The Kreg Jig® R3 is an amazing repair jig and an exceptionally handy addition to any tool collection. Whether you're crawling under a table to make a quick repair or taking Kreg Joinery™ on the road, the compact design of the R3 lets you work where you need to.

Includes:

Kreg Jig® R3, Clamp Adapter, Stepped Drill Bit, 6" Driver Bit, Depth Collar, Allen Wrench, Starter Screw Set, Instruction Manual, all inside a compact and durable Carrying Case.



SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	2	3/4"	Works with a variety of common clamps. Clamp Pad Adapter accepts any Kreg Face Clamp™.	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"

The Perfect Tool for Repairs

Got a wobbly chair or table? You can pry it all apart, glue it, clamp it, reassemble it and hope it holds up, or... you can tighten it in a snap with the Kreg Jig® R3 Small enough to fit just about anywhere, you can use it to fix chair runners, secure table rails to legs, and much more.



Compact Design



The compact body design of the Kreg Jig® R3 is perfect for making repairs in tight locations.

FEATURES

A CLAMP PAD ADAPTER

The Kreg Jig® R3 is designed to be easily clamped in place with any of our dual-purpose Face Clamps™. The Clamp Pad Adapter snaps onto the back of the jig allowing our Face Clamps™ (not included) to be attached to the jig for faster drilling.

B MATERIAL THICKNESS SETTINGS

From thin drawer boxes and craft projects to stout 2X4's, this jig can join them all. Independent Easy Press™ Positioning Sliders feature 9 separate depth settings, allowing you to easily join materials from 1/2" up to 1-1/2" thick, in 1/8" increments.



C ORGANIZED CARRYING CASE

We've packaged this Kreg Jig® in a durable plastic carrying case to keep things organized and to make sure that you always have the tool, drill bit, and screws on hand to complete your next project. We've even included an incredibly handy Depth Collar Gauge built right into the case for quick and accurate collar setting.

D EASY-PRESS™ POSITIONING SLIDERS

Simply depress the button on the side of the jig and move the sliders so that your material thickness is aligned with the arrow on the jig body (shown in red) to set your drilling depth.

Kreg Jig® Mini

ITEM# MKJKIT

Work Anywhere.

The Kreg Jig® Mini works best in applications where the smallest jig possible is required. Whether you're repairing a table leg or adding a pocket hole in the middle of a half-assembled project, the fenceless design gives you more flexibility and adjustability to match each unique circumstance. Although the design of the Kreg Jig® Mini is exceedingly simple, it features the same hardened steel drill guide as our other jigs.

Includes:

Kreg Jig® Mini, stepped drill bit, depth collar and allen wrench.



DRILL GUIDE
LIFETIME
WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	1	N/A	Works with a variety of common clamps or any Kreg Face Clamp™.	1/2" to Unlimited

FEATURES

UNLIMITED MATERIAL THICKNESS

The Kreg Jig® Mini is the only Kreg Jig® that does not include a positioning fence. This fenceless design allows you to make precise angle and stock depth adjustments as needed, making the Mini the most 'positionable' jig available.



PLUG SETTING FEATURE

If you decide to conceal or decoratively accent your pocket holes with our solid wood pocket hole plugs, the Mini's plug setting feature is the fastest, easiest, and safest way to do so.



WOOD-CHIP RELIEF HOLE

With the Kreg Jig® Mini, you don't have to keep removing the drill bit to clean out the hole. A wood-chip relief hole in the jig gives the removed material a place to go, so you can keep on drilling.



HARDENED STEEL DRILL GUIDE

Precise pocket holes are a guarantee with the Kreg Jig® Mini because the hardened steel drill guide keeps the bit from deflecting as it hits the workpiece.



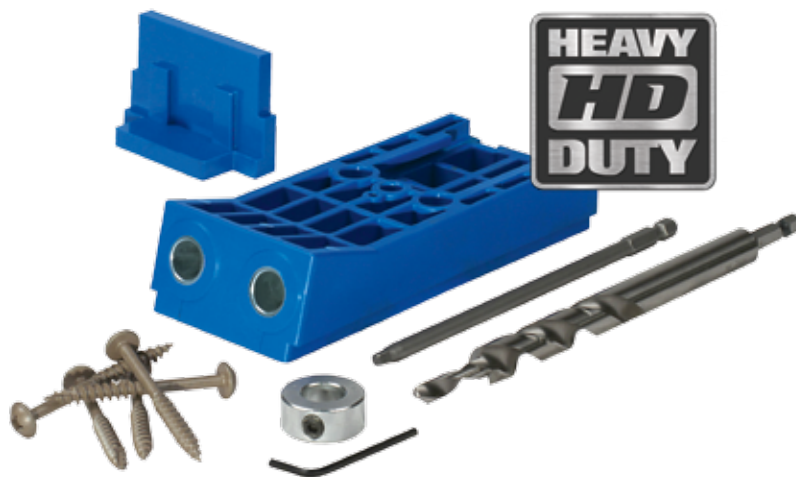
Bigger is Better.

If you build a lot of outdoor projects, and work with 2x4's and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit, and utilizes much bigger screws, so that you can build bigger and stronger projects.

Designed with the same tried-and-true efficient design and hardened steel drill guides as the original Kreg Jig®, the Kreg Jig® HD lets you drill holes which are 25% larger, and joints that are an amazing 50% stronger than traditional Kreg Joints™!

Includes:

HD Drill Guide, Stop Block, Kreg Jig® HD Drill Bit, HD Stop Collar and Allen Wrench, 6" Kreg Jig® HD Driver Bit, Starter Screw Set and Quick Start Guide.



NOTE:

Be sure to check with your local building code authority before using the Kreg Jig HD to construct load bearing objects such as interior walls or deck railings. Building codes differ from area to area. Please refer to the applications in user manual or www.kregtool.com for more information.

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass Filled Nylon	2	1-7/16"	1-1/2", 3-1/2"



Heavy Duty Screws:

The Kreg Jig® HD is optimized for working with 2x4's and larger stock. It utilizes #14 industrial-quality, heavy-duty, hardened-steel, screws which provide incredible shear resistance as well as 3 anti-corrosion layers for incredible long-term corrosion resistance.



It Works Wherever You Do:



Whether you're framing walls, building deck railings, backyard furniture, fences, benches, or any other large project, you always want the strongest joint possible. This is where the Kreg Jig® HD excels – strength.

FEATURES

50% STRONGER THAN STANDARD POCKET-HOLES

Thanks to the large aggressively threaded #14 hardened steel screws, joints constructed with the Kreg Jig® HD are up to 50% stronger than their standard-sized counterparts. Strength that compounds with each screw you drive.



STOP BLOCK

The Kreg Jig® HD works best as a stand-alone jig; simply connect it to your Kreg Face Clamp™, lock it into place using the included Stop Block, and take it where you need to go. The Stop Block registers your jig against the workpiece so it's always in the right position.



WORKS WITH THE K3, K4, & K5 KREG JIGS

Depending on the project, the Kreg Jig® HD can also connect directly to your model K3, K4, or K5 Kreg Jig® benchtop base for upright drilling. A very handy feature if you already own a Kreg Jig®.



Micro Pocket™ Drill Guide

ITEM# KJMICRODGB

No, Smaller is Better.

With a 25% smaller hole diameter, the Micro Pocket™ Drill Guide lets you create more compact, low-profile Pocket-Holes in the same joinery applications, but also tackle smaller projects, thinner stock, and tighter repair applications, where standard pocket holes simply can't go. Designed for use with the Kreg Jig® K3, K4 or K5.

Includes:

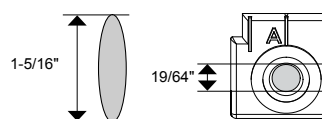
Micro Pocket™ Drill Guide, Micro Pocket™ Drill Bit, Micro Pocket™ Depth Collar and Allen Wrench and Starter Screw Set.



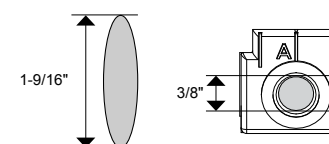
SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass Filled Nylon	3	9/16", 7/8", and 1-7/16"	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"

Micro Pocket Drill Guide



Standard Drill Guide



FEATURES

A ENDLESS APPLICATIONS

25% smaller hole works great in virtually every application you'd use standard Pocket-Holes in, and because it removes less material, drill strokes are faster and easier as well.

B PERFECT FOR 1/2" STOCK

Screw heads seat well below material surface in thin stock, perfect for creating fully pluggable Pocket-Holes in 1/2" thick material like drawer boxes.



C PERFECT FOR NARROW STOCK

Reduced width lets you drill two holes across extremely narrow stock, down to 1" wide, creating a much stronger joint in narrow pieces.

D CHOOSE YOUR JIG

Fully compatible with the Kreg Jig® K3, K4 or K5. Features black color to differentiate it from standard Drill Guide.

RECOMMENDED ACCESSORIES



ITEM# KPDBG

Kreg Jig® Portable Base

This handy base accepts your Kreg Jig® Drill Guide and connects to most Kreg Face Clamps™ for portable pocket holes almost anywhere. Give your jig "3-tools-in-1" flexibility. (See page 11)



Micro Pocket™ Plugs and Screws

Plugs and screws designed specifically for use with the Micro Pocket™ Drill Guide. 3/4"-long screws ensure the screw head seats well below the surface of the wood. (See pages 12-13, 15)

Kreg Jig® Accessories

Kreg Jig® Portable Base

This handy base accepts all three Kreg Drill Guides; standard, Micro, and HD. It also connects to most Kreg Face Clamps™ for quick one-handed operation. Gives your jig "3-tools-in-1" flexibility.



ITEM# KPDGB



Dust Collection Attachment

Keep a clean shop. Connect any standard 1-1/4" vacuum hose to your Kreg Jig® for faster drill strokes and a cleaner shop. Works only with Kreg Jig® K4.



ITEM# KJDCA



Drill Bits

Our one-piece design eliminates clogging and provides a much smoother and faster drilling stroke than the drill bits with replaceable center drills. The KJD bit for our manual Kreg Jigs® is made of high-speed steel while the DKDB machine bit is made of cobalt steel to increase bit life. Because the DKDB bit is also 3/8" diameter it can be used in any of our manual jigs as a premium replacement. Be sure to order the left-hand drill bit (LH-DKDB) for the center spindle of the DK3100 fully-automatic machine.

#DKDB	For DK1100, DK3100, DK5100 and Foreman
#LH-DKDB	For DK3100 Center Spindle (Left Hand)
#KJD	For Kreg Jigs®
#KJDHD	For Kreg Jig® HD (not shown above)
#KJSC/D	Depth Collar / Allen Wrench
#KJD/MICROBIT	For Micro Pocket Drill Guide
#KJSC/MICROBIT	Micro Pocket Depth Collar / Allen Wrench (KJSC/MICROBIT not shown above)

Material Support Stop

Repeatable pocket holes. Set any distance from the jig and repeat the same pocket holes over and over again. Works only with Kreg Jig® K4.



ITEM# KJSS



Drill Guide Spacer Blocks

For quick and easy repair applications. Each spacer compensates for an additional 1/4" in material thickness. Set includes three blocks.



ITEM# KDGADAPT



Quick Change Kit

ITEM# QUIK-KIT

Quickly switch from drilling pocket holes to driving pocket hole screws in just seconds with our Quick-Change kit. The complete set includes everything you need for fast and secure bit changes.

Includes:

- Quick Change Chuck
- #2 Square Driver
- Hex Shank Pocket-Hole Bit
- Depth Collar / Allen Wrench



Drivers

Deep #2 Driver resists cam-out and comes in either 3" or 6" lengths. The 6" length is easier to use in the majority of applications, but the 3" works great in tight spots.

#DDS	3" & 6", #2 Square Driver Set
#D6X2	(2) - 6", #2 Square Driver Set
#D6HD	6", #3 Square Driver for Kreg Jig® HD

Quick Change Drill Bit

ITEM# QUIK-BIT

Made specifically for Kreg Joinery™. Standard 1/4" hex shank works with any standard quick-change chuck.



Quick Change Bit Adapter

ITEM# QUIK-ADAPT

Converts your standard 3/8" round shank bits into Quick Change compatible hex shank bits.



Kreg Screws

Kreg screws are built with unique features that work together to ensure the strongest joint possible, easy driving, and the smallest chance of splitting your material. Choosing Kreg screws means you expect the best possible results, but to get these results you need to choose the best Kreg screw for your particular project. Choosing the right screw is straightforward once you understand the features of each screw type and how these features impact the success of your project.

Head Style

Unlike basic drywall screws with wedge-shaped heads that are prone to splitting wood, Kreg Screws feature large flat heads designed to seat firmly in the bottom of the pocket hole. This dramatically improves overall joint strength and prevents the wood from splitting. Available in two styles...



MAXI-LOC

These washer-head screws are recommended for the majority of applications. The large head provides maximum bearing surface, helping to ensure the strongest joint possible.



PAN-HEAD

The smaller head of our Pan-Head screws makes them the preferred choice for extremely hard woods and 1/2" stock. Pan-Head screws also feature a smaller shank diameter that reduces the chance of splitting. Work with standard and Micro Drill Guides.

Thread Style

Kreg screws are available in three thread styles, all featuring a self-tapping tip. This allows the screw to drill its own hole while being driven, eliminating the need to drill a pilot hole in the adjoining workpiece, and prevents your wood from splitting.

FINE THREAD

Fine-thread screws are the preferred choice for hardwoods.

Ash | Maple | Hickory | Mahogany | Oak | Walnut | Cherry | Birch

COARSE THREAD

Coarse-thread screws are the preferred choice for softwoods.

Plywood | Particle Board | MDF | Melamine | Pine | Cedar | Fir | Spruce | Basswood | Butternut | Aspen

HI-LO THREAD

For use as a general-purpose screw and with medium hardwoods such as Poplar.

Composition

Durable case-hardened steel ensures that you get the strongest possible joint, and that your screw will spin out in the hole before the head ever breaks off. Kreg screws are available in three finishes...

Zinc

Our zinc coated screws are recommended for a wide variety of indoor projects where exposure to moisture is not a significant concern.

Blue-Kote

Weather Resistant Screws

Blue-Kote™ screws are the best choice for damp or wet applications and with treated lumber. Blue-Kote™ screws feature three anti-corrosion layers making them perfect for a variety of outdoor environments.

STAINLESS

Our stainless screws are specially designed for use in extreme applications, excessive exposure to salt water, and other exceedingly corrosive environments such as fastening ACQ treated lumber.

Length

The most important part of choosing the right screw for your application is selecting the correct screw length. As a general rule, we suggest using the screw lengths shown when joining like material thicknesses, such as 3/4" to 3/4" material.

The fully threaded design of most standard screws can actually push the two workpieces apart when being tightened. The unique design of Kreg Screws eliminates this problem and ensures the joint pulls tightly together.

Watch an online video at kregtool.com for help choosing the best screw for your application.



Material Thickness	1/2"	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
Screw Length	3/4"	1"	1"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"	2-1/2"
SCREW LENGTH Measure from bottom of head to point of screw. NOTE: 3/4" screws are recommended for use with the Kreg Micro Drill Guide Block										
	Item Number Key SML-F125-100									
	SML	F	125	100						
	Head Style SML = Maxi-Loc SPS = Pan Head	Thread Type F = Fine C = Course HL = Hi-Lo	Length 1 = 1" 125 = 1-1/4" 150 = 1-1/2" etc.	Quantity 50 100 etc.						

Kreg Screws

All Kreg Screws are available in a variety of quantities. See price sheet for package quantity prices.



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C1	Coarse	1"	Maxi-Loc™	100, 500, 1000, 5000	#8
SPS-C1	Coarse	1"	Pan Head	100, 500, 1000, 5000	#6
SML-C125	Coarse	1¼"	Maxi-Loc™	100, 500, 1000, 5000	#8
SML-C150	Coarse	1½"	Maxi-Loc™	100, 500, 1000, 5000	#8
SML-C2	Coarse	2"	Maxi-Loc™	50, 250, 3000	#8
SML-C250	Coarse	2½"	Maxi-Loc™	50, 250, 2000	#8
SPS-F075	Fine	¾"	Pan Head	100, 500, 1000, 5000	#6
SPS-F1	Fine	1"	Pan Head	100, 500, 1000, 5000	#6
SML-F125	Fine	1¼"	Maxi-Loc™	100, 500, 1000, 5000	#7
SPS-F125	Fine	1¼"	Pan Head	100, 500, 1000, 5000	#6
SML-F150	Fine	1½"	Maxi-Loc™	100, 500, 1000, 5000	#7
SPS-F150	Fine	1½"	Pan Head	100, 500, 1000, 5000	#6
SML-HL125	Hi-Lo	1¼"	Maxi-Loc™	100, 500, 1000, 5000	#7



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C125S5	Coarse	1¼"	Maxi-Loc™	100, 1000, 5000	#8
SML-C150S5	Coarse	1½"	Maxi-Loc™	100, 1000, 5000	#8
SML-C250S5	Coarse	2½"	Maxi-Loc™	50, 250, 2000	#10
SML-F125S5	Fine	1¼"	Maxi-Loc™	100, 1000, 5000	#7



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C2X250	Coarse	2½"	Maxi-Loc™	30, 125	#14



Part#	Thread	Length	Head Style	Qty.	Diameter
SML-C125B	Coarse	1¼"	Maxi-Loc™	100, 1000, 5000	#8
SML-C150B	Coarse	1½"	Maxi-Loc™	100, 1000, 5000	#8
SML-C2B	Coarse	2"	Maxi-Loc™	50, 250, 3000	#8
SML-C250B	Coarse	2½"	Maxi-Loc™	50, 250, 2000	#8

Kreg Toolboxx™

ITEM# KTC22

The Ultimate Storage Solution for your entire Kreg collection!

The Kreg Toolboxx™ is a rugged and handy way to keep your Kreg Jig® system organized. The top section features a 15-bin organizer so you can keep all of your screws, plugs, and accessories organized, while the bottom section includes a deep bay to store the Kreg Jig® and larger accessories like the Dust Collection Attachment, Face Clamp™ and Right Angle Clamp. The Toolboxx™ features a dual-access design allowing you to access both levels at the same time.

The Toolboxx™ comes with an assortment of over 1,000 high-quality Kreg Screws. The screws are organized and stored in compact storage bins that can be removed from the Toolboxx™, and transported directly to your project.

Includes:

Toolboxx™, (150) SPS-F075, (150) SML-C125, (150) SML-F125, (150) SML-C150, (150) SML-F150, (150) SPS-F1, (SPS-C1)



**FULL
ACCESS**
Top and
Bottom

**CLEAR
WINDOW**
Visible
Components

**DURABLE
CONSTRUCTION**

**15 Bin
Organizer**

FEATURES

A CANTILEVER STYLE MECHANISM

Cantilever-style mechanism provides simultaneous access to top and bottom compartments, and prevent the Toolboxx™ from tipping when open.

B CLEAR WINDOW

Clear window and 15-bin organizer on top of Toolboxx™ keeps your components visible and accessible.



C DURABLE POLYMER CONSTRUCTION

Durable polymer construction stands up to the rugged treatment your Toolboxx™ will see as you transport and use it.

D HEAVY-DUTY

Heavy-duty metal carrying handle with flip-up design keeps handle out of the way when not in use. When raised, the handle also locks the compartments closed to prevent spilling in case the latches aren't secured.

Screw Kits

Keeping your screws organized has never been easier. Simply choose your kit: standard for indoor applications, or Blue-Kote™ for building outdoors. Each refillable carrying case comes with a selection of the most popular screws for Kreg Joinery™, and a handy screw guide so you always choose the right screw for the job.



Screw Kit

This kit contains five of the most popular self-tapping screw sizes for Kreg Joinery™ in a durable, easy-to-carry case.

Included:	QTY.
SPS-F1	150
SPS-C1	150
SML-F125	150
SML-C125	150
SML-C250B	75



Blue-Kote™ Screw Kit

This kit includes four of the most popular weather-resistant screws in a durable easy-to-carry case. Perfect for carrying outdoors.

Included:	QTY.
SML-C125B	100
SML-C150B	100
SML-C2B	100
SML-C250B	150



Pocket-Hole Plugs

For those times when pocket holes won't be hidden on the backside of your project or you want to highlight them decoratively, use our Pocket-Hole Plugs. Plugs are offered in seven solid wood species, and five plastic plug colors for use on laminated surfaces.

Wood Plugs

Available in Quantities of:

#P-MAP		MAPLE	50	200
#P-WAL		WALNUT	50	200
#P-OAK		OAK	50	200
#P-PIN		PINE	50	200
#P-CHE		CHERRY	50	200
#P-CDR		CEDAR	50	200
#P-PNT		PAINT GRADE	50	200

Plastic Plugs

Plastic Plugs are great for laminated surfaces and come in five colors.

Available in Quantities of:

#CAP-BRN		BROWN	50
#CAP-BLK		BLACK	50
#CAP-WHT		WHITE	50
#CAP-ALM		ALMOND	50
#CAP-LTB		LIGHT BROWN	50

Wood Micro Pocket™ Plugs

High quality solid-wood plugs for your Micro Pocket™ pocket holes.

Available in Quantities of:

#P-MICRO-MAP		MAPLE	65
#P-MICRO-OAK		OAK	65
#P-MICRO-PIN		PINE	65
#P-MICRO-CHE		CHERRY	65
#P-MICRO-PNT		PAINT GRADE	65

Kreg Jigs®
Kreg Jig®
Screws & Plugs
Automaxx™ &
Clamping Tools
Deck Jig™ & Screws
Cutting &
Measuring Tools
Universal Bench
Precision Routing
Systems
Precision Machine
Accessories
Pocket-Hole
Machinery
Education & Apparel



AUTOMAXX

AUTO-ADJUST CLAMPING



Automaxx™ clamps make clamping fast and foolproof by adjusting automatically to match the thickness of your material, whether it's thick, thin, or in between. Just set the clamping pressure you want once, and Automaxx™ does the rest! You'll find Automaxx™ clamps available in Face Clamp and Bench Clamp styles, and in several size options.

FEATURES

Available in 3" and 6" reach to fit multiple clamping needs

Clamps any thickness without ever adjusting the clamp

Auto-adjust technology maintains consistent clamping pressure

Tremendous clamping force that's easy to regulate

Heavy-duty all-metal construction ensures strength and durability

Ergonomic padded grips increase comfort and reduce fatigue



Automaxx™ Face Clamps

Automaxx™ Face Clamps offer an innovative way to make handheld clamping easier than ever before. That's because Automaxx™ Face Clamps adjust automatically to clamp materials that are thin, thick, or in between. Just set the clamping pressure once using an easy-to-operate thumbscrew, and Automaxx™ Face Clamps do the rest—locking closed easily and consistently every time and with any thickness. Automaxx™ Face Clamps are great for holding a Kreg Joint flush during assembly, plus the versatility of their auto-adjust technology makes them the ones you'll reach for time and again for other uses around your shop and home.

Automaxx™ Face Clamps are available in two sizes, and both feature large pivoting jaws for extra versatility, padded handles that increase comfort and reduce hand fatigue, and durable construction that will hold up to years of rugged use. Both sizes are compatible with the Kreg Jig®, Kreg Portable Base, and Kreg Jig® R3.

AUTOMAXX™ Face Clamp™ has a 3" reach and handles materials up to 2-7/8" thick.



ITEM #KHC-1410

AUTOMAXX™ Large Face Clamp™ has a 6" reach and handles materials up to 4-1/4" thick.



ITEM #KHC-1420



Automaxx™ Bench Klamps & Automaxx™ Bench Klamp System

Automaxx™ Bench Klamps offer a fast, foolproof way to hold items on your workbench or work table. Just slip one into a Kreg Klamp Trak™ or Klamp Plate™ (page 19), and you can clamp items that are thick, thin, or in between to your bench without ever having to adjust the clamp. Just set the clamping pressure once using an easy-to-operate thumbscrew, and Automaxx™ Bench Klamps do the rest—locking closed easily and consistently every time and with every thickness.

Automaxx™ Bench Klamps are available in two sizes. Both feature durable construction to hold up to years of rugged use, a large padded jaw, and padded handles.

You also can choose the Automaxx™ Bench Klamp System that combines a 3" Automaxx™ Bench Klamp with a Kreg Klamp Plate™ to create an incredibly versatile 360° benchtop clamping station that you can place anywhere you choose.



Automaxx™ Bench Klamp has a 3" reach and handles materials up to 2-1/2" thick



ITEM # KKS1120

Automaxx™ Large Bench Klamp has a 6" reach and handles materials up to 4-1/4" thick



ITEM # KKS1140

Automaxx™ Bench Klamp System

This 360° Auto-adjust bench-top clamping station includes a 3" Bench Klamp & Klamp Plate



ITEM # KKS1110

Inter-lok™

Inter-lok™ serves as the foundation for all Klamp System™ components. With it, the Bench Klamp™ can quickly be moved from place to place, providing 360° clamping, wherever you need it.



BENCH KLAMP™

This unique clamp slides along the Klamp Trak™ or secures to the Klamp Plate™, providing an amazingly strong 360° clamping station, wherever you need it. Simply remove the Bench Klamp™ to regain your perfectly flush work surface.



KLAMP PLATE™

Don't be satisfied with clamping on the edge of your workbench. When paired with the Bench Klamp™, this plate provides a clamping station wherever you need it most. Mount one into the center of your work bench, drill press, or sawhorse!



KLAMP BLOCKS™

When used with the Klamp Trak™, these simple blocks allow you to quickly and accurately register your stock to the edge of your work surface and bring your entire project into alignment. Made from durable, impact-resistant plastic.



KLAMP TRAK™

Turn the entire length of your workbench into a clamping station. This amazing track provides a continuous clamping plane along the edge of your work bench. The Trak is perfect for quick positioning of your Bench Klamp™ and Klamp Blocks™.

Klamp System™ Components



ITEM# KKS-BK

Bench Klamp™

Best for most applications. Has a 3" reach and works with stock up to 4" thick.



ITEM# KKS-KBKSYS

Bench Klamp™ System

Includes Bench Klamp™, Inter-Lok™ bolt, clamp pad, Klamp Plate™, and mounting hardware.



ITEM# KKS-KLRBK

Large Bench Klamp™

Extended-reach Bench Klamp™. Has a 6" reach and works with stock up to 6" thick.



ITEM# KKS-KLBKSYS

Heavy-Duty Bench Klamp™ System

Take your Bench Klamp™ on the road. Includes a 10"x10"x1/4" steel plate, Bench Klamp™, mounting hardware, and rubber feet. Features glue-resistant powder-coat finish.

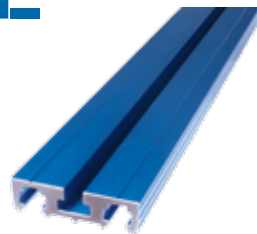
Klamp System™ Components continued_



ITEM# KBK-IP

Klamp Plate™

Add a clamping station almost anywhere. Includes plate and mounting hardware. Compatible with standard and Automaxx™ Bench Klamps.



ITEM# KKS1020

Klamp Trak™

Turn the entire length of your workbench into a clamping station. Includes one 33-3/4" aluminum extrusion. Compatible with standard and Automaxx™ Bench Klamps.



ITEM# KKS1030

Klamp Blocks™

The easiest way to quickly bring your project into alignment and center your Bench Klamp™ on the joint line. Includes five plastic blocks and mounting hardware.



ITEM# KKS2000

Klamp Table™ / Stand Combo

The ultimate helping hand around the workshop. See page 20 for more information.

Klamp Vise™

ITEM# KKS-1060

The common everyday vise – reinvented.

The Kreg Klamp Vise™ represents a new approach to the common vise – it's smaller, more efficient, more affordable, and couldn't be simpler to use. The Klamp Vise™ can be connected to almost any workbench, providing over 350 lbs of clamping power. Vertical clamping, sideways clamping, vise-style clamping for routing, sanding, sawing, and a whole lot more.

Includes:

Bench Klamp™, Klamp Vise™ Plate, (2) Klamp Blocks™, (2) Bench Dogs, (2) Bench Brakes™, Installation Hardware and Instructions



Holds pieces vertically



Holds pieces horizontally



Flat on bench with Bench Dogs.



Strong and secure hold. Up to 350 lbs of pressure.



Quickly remove or reposition your Bench Klamp™.



Fast and easy clamping – just grip and release.

RECOMMENDED ACCESSORIES



ITEM# KKS1050

Klamp Vise™ Plate

Start working vertically. The Klamp Vise™ Plate is the fastest and easiest way to add an incredible vise-like clamping station to the edge of your workbench or assembly table and make full use of your Bench Klamps. Mount additional plates wherever you need them.



ITEM# KKS1070

Bench Dogs

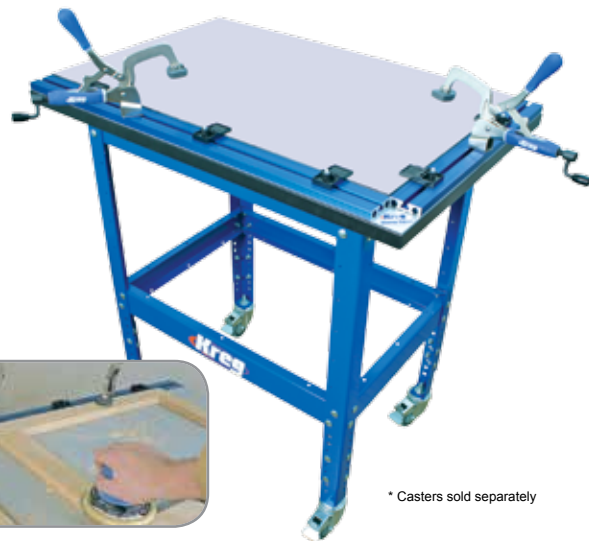
These simple 3/4" reinforced-nylon bench dogs include several features to help make your next project easier. Included with each Bench Dog is a solid rubber Bench Brake™. Bench Brakes can be placed on the top of the Bench Dog for a solid non-slip work surface – perfect for routing and sanding.

Klamp Table™

ITEM# KKS-2000

The Ultimate Clamping Solution!

You don't need an army of clamps to get the job done; you just need the right ones. Our Klamp Table™ is the ultimate 'helping hand' around the workshop and the easiest way to get perfectly flush Kreg Joints™ every time.



* Casters sold separately



Drilling, routing, sawing, sanding ... whatever you're doing, the Klamp Table™ can help make it faster and easier.

FEATURES

VERSATILE CLAMPING

Are you always looking for the right clamp? The Bench Klamp™, with Inter-Lok™ Technology, is great for almost any woodworking task. It slides along the Klamp Trak™, rotates 360°, and firmly locks into place wherever you need it.



FLEXIBLE POSITIONING

Stop working around your clamps and start working with them. The Klamp Trak™ allows you to position your Bench Klamp™ and Klamp Blocks™ anywhere along the table edge, and quickly remove them to regain your flat work surface.



PRECISE ALIGNMENT

Made from durable, impact resistant plastic, Klamp Blocks™ slide along the Klamp Trak™ allowing you to quickly register stock to the edge of your work surface, and bring your entire project into alignment.



BUYING OPTIONS

Klamp Table™ / Universal Steel Stand Combo

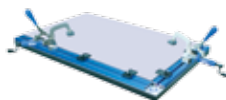
It's time you had a table that was designed with clamping as its primary focus. This is the ultimate solution for any handy-man or woodworker, and a great addition to any workshop.



ITEM# KKS2000

Klamp Table™

Buy the Klamp Table™ separately and use it on top of your current workbench. Includes two Bench Klamps, five Klamp Blocks™, two lengths of Klamp Trak™, all positioned on a durable melamine surface.



ITEM# KKS1000

Universal Steel Stand

The perfect foundation for all Kreg Table Top Solutions. Includes four leveling feet and assembly hardware. Made from heavy-gauge steel. Adjustable from 31" to 36" in height.



ITEM# KRS1030

RECOMMENDED ACCESSORIES



ITEM# PRS3090

Heavy-Duty Casters

Add mobility to your Universal Steel Stand. Includes four heavy-duty casters. Dual-locking mechanism protects against caster roll and pivot. Weight capacity is 150 lbs. each. Includes all necessary hardware.

Perfect Kreg Joints. Every Time.

If you've ever struggled to get your Kreg Joints™ to come out perfectly straight and flush, the Klamp Table™ will be an invaluable addition to your tool collection. While the two Bench Klamps™ secure each joint, the five individual Klamp Blocks™ allow you to quickly register your workpieces to the edge of the table, center the Bench Klamp along the joint line, and bring your entire project into alignment.



SPECIFICATIONS

Klamp Table™

- Large 21-3/4" x 33-3/4", clamping surface.
- Replaceable, glue-resistant melamine surface.
- Klamp Trak™ on two sides of the table provides endless flexibility.
- Klamp Blocks™ allow for fast, accurate, and consistent registration of work pieces.
- Multi-Function: Can be used for a variety of woodworking functions, including sanding, routing, and layout.

Universal Steel Stand:

- Heavy-gauge steel construction
- 31" to 36" height adjustability
- Four stable leveling feet
- Durable painted finish
- Fast and easy assembly

Face Clamps™

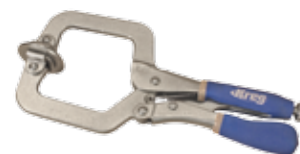
Perfectly flush Kreg Joints, in no time.

- The large pad on one arm is placed directly across the top of the joint line to help create a perfectly flush joint while the screws are driven.
- Uniquely designed to both hold the joint line flush while screws are driven, and to secure our portable Kreg Jigs® in place on the workpiece.
- Ergonomic comfort grip reduces slipping and eliminates the possibility of pinching.



Face Clamp™

Best for a majority of pocket screw applications. 3" reach, will handle workpieces up to 2-3/4" thick.



ITEM# KHC-PREMIUM

Large Face Clamp™

Good for applications where a slightly longer reach is helpful. 6" reach, will handle workpieces up to 5" thick.



ITEM# KHC-LARGE

XL Face Clamp™

Good for applications where the longest possible reach is required. 10" reach, will handle workpieces up to 6" thick.



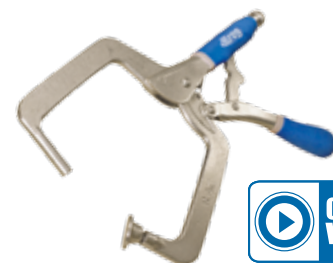
ITEM# KHC-XLARGE

Right Angle Clamp

ITEM# KHC-RAC

90° Clamping Made Easy

Attaching a face frame to a cabinet carcass, assembling drawers, shelving and other situations where you need to join workpieces at 90 degree angles is a snap with the Right Angle Clamp. It features a steel pin on one arm that fits snugly into one pocket hole to clamp the pieces together as you drive a screw into an adjacent hole. Using the Right Angle Clamp is like having a helper on hand to hold materials at a perfect 90°.



FEATURES

A CLAMP USING THE POCKET-HOLE

The steel pin on one arm of the clamp is shaped to fit snugly into a pocket hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent pocket hole while the Right Angle Clamp holds the pieces for you.

B SWIVEL PAD

On the arm opposite the pin, this clamp features a pad capable of swiveling to adjust to the dimensions of your material, so you can count on solid clamping without a chance of the joint shifting.



C ULTRA WIDE REACH

Whether you're joining two thin drawer sides or thicker materials to frame an outdoor project, the Right Angle Clamp opens wide to get the job done.

D USE TWO CLAMPS

Many woodworkers find it handy to use two Right Angle Clamps when assembling large workpieces. Place a clamp on each end to hold the parts while you drive screws in the remaining pocket holes.

90° Corner Clamp

Self-squaring joints, quick and easy.

- Self-squaring design aligns workpieces, making it easy to secure individual joints at a 90° angle, every time!
- L-Handle lets you quickly and easily adjust for varying stock thicknesses up to 1-1/4".
- Innovative Swivel Head and quick release lever improve ease-of-use and efficiency.
- Large Clamping Surface protects soft woods against clamp pad imprint.
- Durable heat-treated steel construction features nickel plating for additional longevity.

ITEM# KHC-90DCC



A Deck You Can Be Proud Of.

Whether you're building a new deck or refinishing an old one, you want to do the job right. With the Kreg Deck Jig™ – and a few simple tools you already own – you can create a beautiful and functional deck surface, completely free of exposed fasteners! Traditional concealed-decking systems utilize awkward steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood joint through precisely placed self-tapping screws. Works with 4/4 and 5/4 (3/4" to 1-1/8" thick) stock and "2-by" (1-1/2" thick) boards.

Includes:

Kit contains Deck Jig™, instructional DVD, 100 Protec-Kote™ Deck Screws, 6" Deck Jig™ Drill Bit, 6" KTX Square Driver Bit, (3) 5/16" Deck Jig Spacer Rings, (3) 1/4" Deck Jig Spacer Rings, (2) Stop Collars, (1) Allen Wrench and a durable Carrying Case.



Build your deck with confidence.

Kreg Tool Concealed Deck fastening system has been recognized by ICC-ES as compliant with the 2009 IBC and IRC for deck fastening installations.



For more info, see report No. ESR-3258 at www.icc-es.org.



SkillBuilder™
DVD Included

FEATURES

FUNCTIONAL

An over-sized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.



PRECISE

Three hardened steel drill guides keep the special stepped drill bit and driver bit at the precise, optimum angle.



ACCURATE

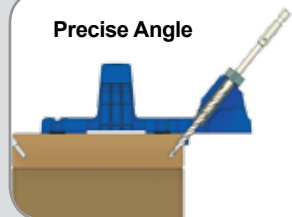
Six handy spacer rings (three 1/4" and three 5/16") ensure accurate deck board spacing for proper drainage and a longer deck life.



HOW IT WORKS

DRILL.

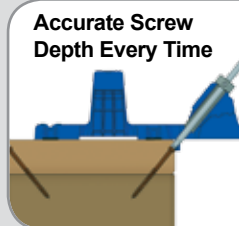
Precise Angle



Drill holes into each edge of your deck board using the special step bit and the Deck Jig hardened steel drill guides.

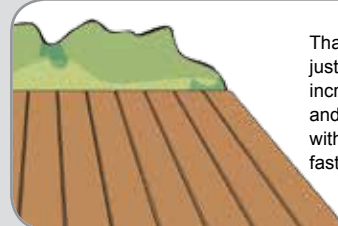
DRIVE.

Accurate Screw Depth Every Time



Drive screws through the same drill guide and into the joist. The depth collar precisely controls drive depth.

DONE!



That's it! You've just created an incredibly strong and sturdy joint with no visible fasteners.

RECOMMENDED ACCESSORIES



ITEM#
KJD/DECKBIT
and DECKDRIVER

Deck Jig™ Drill Bit / Driver Bit

Both our Deck Jig® Drill and Driver bits feature a hardened steel construction and quick change compatible hex shanks. Both are designed to work exclusively with the Deck Jig™ and come complete with a Depth Collar and Allen Wrench to control your plunge depth.



ITEM#
DECKSPACER-BLUE
and DECKSPACER-RED

Deck Jig™ Spacer Rings

These simple spacer rings ensure consistent spacing between your deck boards for proper airflow and a cleaner deck. Designed to work with the Kreg Deck Jig™. Available in 5/16" (blue) and 1/4" (red) sizes. Qty. 12



ITEM#
KJHD

Kreg Jig® HD

If you build a lot of outdoor projects and work a lot with 2x4's and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit and utilizes bigger #14 screws, so that you can build bigger and stronger projects. See page 9.

Deck Screws



How many screws
will you need?

# of Screws	Size of Deck
700 Screws	10' x 20' Deck
1,400 Screws	20' x 20' Deck
2,100 Screws	20' x 30' Deck



Stainless 2" Deck Screws

To provide the ultimate protection, choose stainless. Stainless screws provide the best protection against corrosion in the long-term. Available in 100 ct. and 700 ct. packages.

100 ct.
ITEM# SDK-C2SS-100

700 ct.
ITEM# SDK-C2SS-700
(Driver Bit included)



Protec-Kote™ 2" Deck Screws

Three anti-corrosion layers protect against rusting in a wide variety of decking applications. Optimized protection for driving into ACQ treated joists. Available in 100 ct. and 700 ct. packages.

100 ct.
ITEM# SDK-C2W-100

700 ct.
ITEM# SDK-C2W-700
(Driver Bit included)



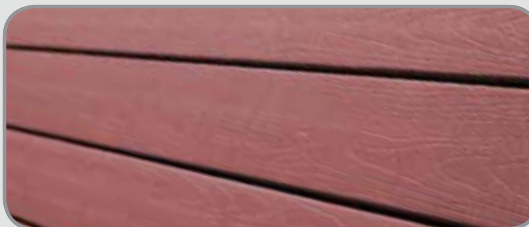
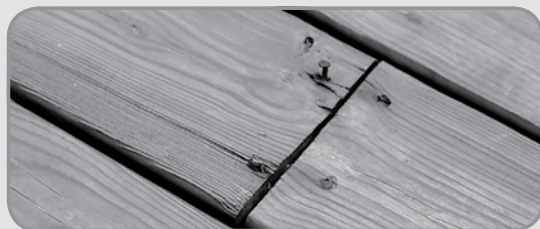
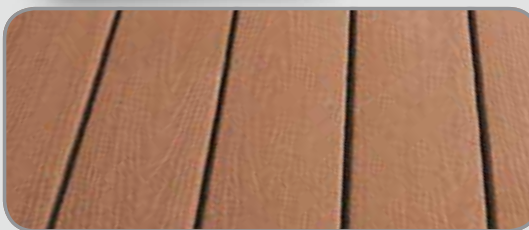
Protec-Kote™ 2-5/8" Deck Screws

Three anti-corrosion layers protect against rusting in a wide variety of decking applications. Optimized protection for driving into ACQ treated joists. Allows you to work with "2-by" (1-1/2" thick) decking material. Available in 100 ct. and 525 ct. packages.

100 ct.
ITEM# SDK-C262W-100

525 ct.
ITEM# SDK-C262W-525
(Driver Bit included)

Standard DECK vs. Kreg DECK



THE Kreg Deck Advantage

Looks Better

Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.

Lasts Longer

Seasonal changes can force traditional fasteners out of place with time. Kreg screw heads stay safely below the surface, for a longer-lasting deck.

More Comfortable

Bare feet? Don't worry. By coupling the Kreg Deck Jig™ with composite decking, you'll get a deck free of cracks, splinters, and "pop-out" fasteners.

Kreg Jigs®
Screws & Plugs
Automaxx™ & Clamping Tools
Deck Jig™ & Screws
Cutting & Measuring Tools
Universal Bench
Precision Routing Systems
Precision Machine Accessories
Pocket-Hole Machinery
Education & Apparel

Rip-Cut™

ITEM# KMA2675

Straight and accurate rip-cuts with your circular saw.

Cutting plywood and sheet goods into manageable workpieces is one of the trickiest steps of any woodworking project. If you're cutting with just a circular saw, it's tough to hold a straight, smooth line. With a table saw, the large sheets are hard to handle.

Attach your circular saw to the Rip-Cut™, though, and you can make straight, accurate cuts quickly and easily. The Rip-Cut™ guides the saw precisely to make cuts up to 24" wide with tremendous accuracy.

2012
HANDY
MAGAZINE
INNOVATION
AWARD



SPECIFICATIONS

Materials	Aluminum Guide Rail Size:	Saw Sled Size:	Cut Width:
High Quality Aluminum, Impact Resistant Plastic Polymer	3" wide x 30" long	6-1/2" x 8-1/2"	Up to 24"



The Rip-Cut™ features a simple yet durable design including a solid aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm which works whether you're left or right handed and whether your blade is on the left or right side of the saw.

FEATURES

- A** The Rip-Cut™ quickly and easily connects to almost any circular saw, left or right handed, left or right blade.
- B** No table saw? No problem. The Rip-Cut™ has a 24" capacity, meaning you can rip a 4'x8' sheet of plywood in half.



- C** The Rip-Cut™ guide arm supports your blade through 100% of the cut – reducing blade wander at the end of the cut.
- D** After you rip your sheet, you can use the Rip-Cut™ to break your material down into smaller pieces, too.

Straight and square crosscuts, every time.

The problem with traditional squares is that while they give you a straight edge, they do nothing to simplify and speed up the process of aligning your saw to the cut mark. Unlike a standard square, the Kreg Square-Cut™ features an adjustable guide arm that locks-in your saw's unique base-to-blade offset, allowing you to instantly align your saw blade to the cut mark and make perfect 90 degree cuts, time after time.

FEATURES

ADJUSTABLE GUIDE ARM

The Square-Cut's adjustable guide arm offsets the distance from the blade to the edge of your base plate. This means no more eyeballing the blade on the cut mark or using your tape measure to get the correct set-back.



MADE TO FIT MOST SAWS

The guide arm on the Square-Cut™ can be adjusted to fit most circular or jig saws. Adjustments take only a few seconds with the use of a Phillips-head screwdriver.



ANY MATERIAL UP TO 12"

The Square-Cut's extended body allows it to work effectively with stock up to 12" wide making it perfect for use with siding, deck boards, and more. In addition, a built-in roof pitch layout tool makes quick work of cutting siding, fascia, and rafters on the job site.



Multi-Mark™

ITEM# KMA2900

One Tool Does It All!

The Kreg Multi-Mark™ is an incredibly handy multi-purpose marking and measuring tool, perfect for a wide variety of household and job site applications. The Multi-Mark™ features three different scale configurations, a built-in level, a handy 3/16" reveal gauge, and much more... Whether you need to transfer a measurement for that last ceramic tile, lay out mitered corners, or just straighten a few picture frames, the Multi-Mark™ is the only tool you'll need to get the job done!

FEATURES

HUNDREDS OF USES

The Multi-Mark™ doesn't know the meaning of the term 'single-purpose.' Thanks to three unique scale configurations, a built-in level, and more, the applications are nearly endless.



Lay Out Mitered Corners



Set 3/16" Reveals



Transfer Measurements



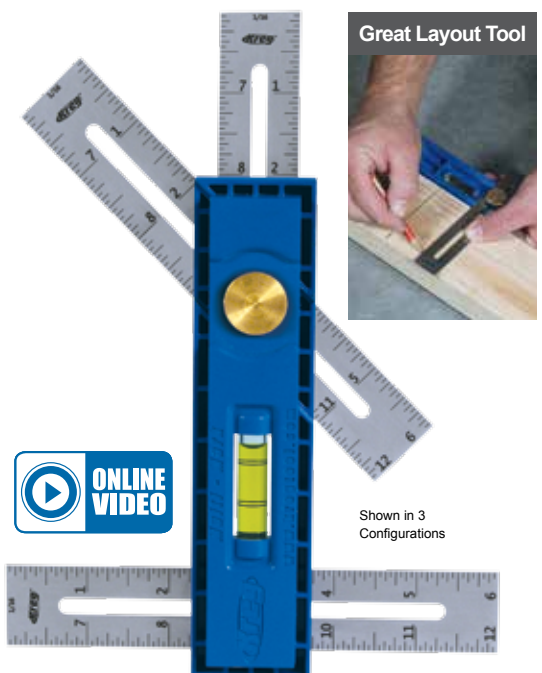
Align / Square Your Projects



Set Bit / Blade Heights



Level Your Work



Great Layout Tool

Shown in 3 Configurations

Kreg Jigs®
Kreg Jig®
Screws & Plugs
Automaxx™ &
Clamping Tools
Deck Jig™ & Screws
Cutting &
Measuring Tools
Universal Bench
Precision Routing
Systems
Precision Machine
Accessories
Pocket-Hole
Machinery
Education & Apparel

Shelf-Pin Jig

ITEM# KMA3200 / KMA3220

Super. Simple. Shelving.

Whether you're building shelves from scratch or adding shelf pin holes to an existing piece of furniture, the Shelf Pin Jig ensure precisely aligned and straight shelf pin holes. Hardened drill guides accept our 1/4" drill bit and 5mm drill bit that features a stepped design to ensure a tight fit.

The Shelf Pin Jig also has a dual-position adjustable fence for custom hole placement, a locating pin for quick and accurate spacing reference, a jig extender that lets you connect multiple Shelf Pin Jigs together, and an ultra sharp brad-point bit with depth collar that can be stored on the back-side of the jig.

KMA3200 - Shelf Pin Jig with 1/4" Bit
KMA3220 - Shelf Pin Jig with 5 mm Bit

FEATURES

DRILL GUIDES

Hardened steel drill guides ensure precise drilling. Accepts both 1/4" and 5mm bits.



LOCATING PIN

Locating pin lets you quickly reference last hole drilled.



JIG EXTENDER

Jig Extender connects two or more jigs together.



Includes:
Shelf-Pin Jig, Locating Pin, Jig Extender, Drill Bit, Depth Collar, Allen Wrench, Instruction Manual, Four Shelf Pins.



SPECIFICATIONS

Fence	Standard Hole Spacing
Dual Position, Adjustable (1" & 2")	32 mm

Drill Bits
Choose between 1/4" and 5mm bits. 5mm bit features stepped design which allows it to fit precisely inside the Shelf Pin Jig's drill guides. Both bits include depth collar and allen wrench.



Crown-Pro™

ITEM# KMA2800

Crown Molding Simplified!

Installing crown molding is one of the best ways to add value to your home. The Kreg Crown-Pro™ simplifies the most frustrating steps of the process so you make fewer mistakes and get the job done faster! This uniquely designed tool holds your trim at the exact angle required, eliminating the need for advanced compound miter cuts and difficult 'coping'. The unique curved design accommodates a variety of crown molding spring angles, and the extension arms let you work with crown up to 3-1/2" wide with a 10" saw and 5-1/2" wide with a 12" saw.

Includes:
Comes complete with everything you need to get started, including double-sided Angle Finder and rubber feet. Find a helpful Crown Installation Video online.



SPECIFICATIONS

Size	Max Workpiece Width	Spring Angle Range
3.14" x 14.94" x 4.17" (H x W x D)	5-1/2" w/ 12" Saw, 3-1/2" w/ 10" Saw	30°- 65°

Simple Steps to Perfect Crown:



Find Your Angles:
Use the Angle Finder to determine the correct spring angle of your crown molding, and the wall angle.



Set Your Angles:
Set your Crown-Pro™ to match your spring angle, and set your saw to match the wall angle.



Make Your Cuts:
Position your Crown-Pro™ on either side of your saw based on the type of joint, and then make cut.



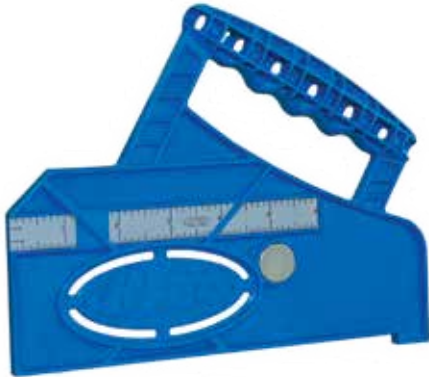
Install Your Crown:
Position your crown on the wall and nail it securely into place. You'll get a perfect with the Crown-Pro™.

Multi-Purpose Push Stick

ITEM# KMA1000

The Kreg Multi-Purpose Push Stick brings safety and organization to many of the tools in your shop. Whether you're working on your table saw, router table, band saw, or jointer, the Push Stick helps you maintain a safe distance between your hand and the saw blade, while keeping the tools you need most often close at hand.

- Thin design for use with small stock.
- Built-in pencil holder and depth gauge.
- Balanced and ergonomic design.
- Powerful magnet lets you store it almost anywhere.



Drawer Slide Mounting Tool

ITEM# NZ03

Put an end to attempting to hold a drawer slide in place using one hand while fiddling with a drill and screws with the other hand. Attaching drawer slides — bottom mount or full-extension — perfectly parallel to the drawer opening is a snap with our Magnetic Drawer Slide Mounting Tool. The strong, rare earth magnets hold most types of metallic drawer slides in place, freeing your hands for the rest of the job. The tool includes an easy-grip handle and provides a flat surface for easy clamping. Designed to work with both face-frame and faceless cabinets, the Mounting Tool features large side openings to give you clear access for driving screws.

Drawer Slide Mounting Brackets

ITEM# NZ03-B

For both face-frame and frameless cabinets, aligning the drawer box to full-extension slides is simple with our Drawer Mounting Brackets. Simply clamp a bracket under each slide, set the drawer box into the drawer opening so it balances on the brackets, pull the slide to the front of the box. Then drive your screws. The 12" brackets work with most common drawer sizes, and the 1/8" tabs on the front of bracket are designed to fit under-mount full-extension slides for perfect placement every time. Made of rugged, impact-resistant plastic for years of service, these brackets are a great addition to your workshop and toolbox.



Kreg Jigs®
Screws & Plugs
Automaxx™ & Clamping Tools
Deck Jig™ & Screws
Cutting & Measuring Tools
Universal Bench
Precision Routing Systems
Precision Machine Accessories
Pocket-Hole Machinery
Education & Apparel

Universal Bench

Any Space. Any Task. Any Size

The Kreg Universal Bench makes it easy to create a workbench, assembly table, tool stand, or outfeed table in a custom size to fit your space, your projects, and your needs. Just choose your height, choose your width, and choose your depth to create a bench in one of 15 sizes—from 14"x14" up to 64"x64"—and two adjustable heights. Legs come with a code to access free, downloadable under-bench storage plans.

KBS1005 - (4) 14" / 35.5cm rails

KBS1010 - (4) 20" / 50.8cm rails

KBS1015 - (4) 28" / 71.1cm rails

KBS1020 - (4) 44" / 111.7cm rails

KBS1025 - (4) 64" / 162.5cm rails

KBS500 - (4) 15-1/4" / 38.7cm Legs

KBS1000 - (4) 29" / 73.6cm Legs



* Image shown with optional Casters available separately

**Image shown with custom-built bench top and shelf

SPECIFICATIONS

Legs

- Sold in sets of 4
- 12-gauge steel
- Adjustable height (15-1/4" to 21-1/4" or 29" to 35")
- Includes leveling feet and assembly hardware

Rails

- Sold in sets of 4
- 16-gauge steel
- Five lengths (14", 20", 28", 44", 64")

Weight Capacity

- 600 lbs.

Top/Shelf

- User supplied

FEATURES

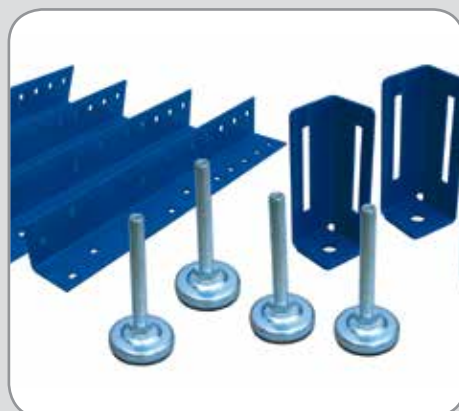
HIGH QUALITY HARDWARE

Zinc-coated carriage bolts lock into square holes for easy one-wrench assembly, and ensure that the bench stays rock-solid during use.



ADJUSTABLE LEG LEVELERS & FEET

Legs offer 6" of unlimited height adjustment so you can match the height of your table saw or another bench. Leg levelers accommodate uneven floors.



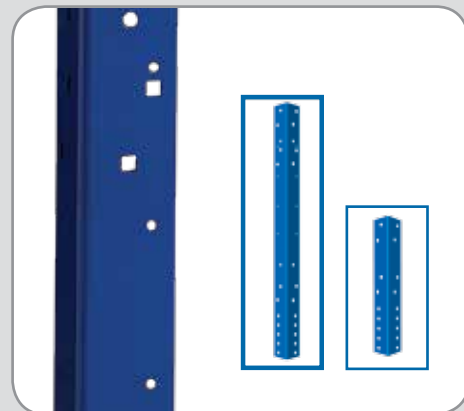
PRE-DRILLED HOLES

Holes allow you to drop the upper rail down to add a storage shelf, drawers, create clearance for a vise, or add other custom touches to your bench.



STURDY LEGS

Universal Bench legs are made from heavy 12-gauge steel and are available in two adjustable heights: 15-1/4" to 21-1/4" or 29" to 35".



5 DIFFERENT RAIL LENGTHS

With multiple rail sizes it's easy to create a square or rectangular bench to fit your garage or workshop space. Just choose rail lengths to meet your needs.



CUSTOMIZE TO FIT YOUR NEEDS

Add a top, shelf, and other touches to complete your bench using your materials. A code to access downloadable storage plans comes with the legs.





Now you can create the professional quality bench you've always wanted for your garage or workshop, and customize it to the tasks you choose—with the *Universal Bench*.

Possible Sizes

14" x 14" / 35.5cm x 35.5cm
 14" x 20" / 35.5cm x 50.8cm
 14" x 28" / 35.5cm x 71.1cm
 14" x 44" / 35.5cm x 111.7cm
 14" x 64" / 35.5cm x 162.5cm
 20" x 20" / 50.8cm x 50.8cm
 20" x 28" / 35.5cm x 71.1cm
 20" x 44" / 35.5cm x 111.7cm
 20" x 64" / 35.5cm x 162.5cm
 28" x 28" / 71.1cm x 71.1cm
 28" x 44" / 71.1cm x 111.7cm
 28" x 64" / 71.1cm x 162.5cm
 44" x 44" / 111.7cm x 111.7cm
 44" x 64" / 111.7cm x 162.5cm
 64" x 44" / 162.5cm x 162.5cm



Build Your Custom Bench

We make it easy! Just choose the height, width, and depth you want. Put your Universal Bench together in three easy steps:

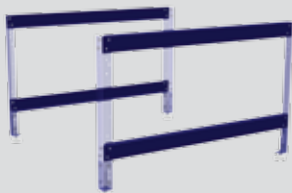
1 Choose your Height

Start by selecting a set of sturdy 12-gauge (1/8" thick) steel legs. They're available in two adjustable heights: 29"- 35" Tall and 15 1/4"- 21 1/4" Tall.



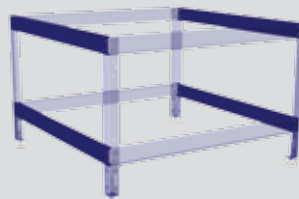
2 Choose your Width

Next, choose a set of 16-gauge steel rails to determine the width of your Universal Bench: 14", 20", 28", 44", or 64".



3 Choose your Depth

Now choose one more set of rails to determine the bench depth. Once again, you can choose 14", 20", 28", 44", or 64" rails.



To complete your Universal Bench, just add a bench top made from the material you choose, and then outfit your bench with accessories.

RECOMMENDED ACCESSORIES



3" Dual-Locking Caster Set ITEM # PRS3090

Add true mobility to your Universal Bench with our Heavy-Duty Casters. Built to last and perform.



Automaxx™ Bench Klamp System ITEM # KKS1110

Klamp System™ components let you add a clamping station just about anywhere – even at the very center of your workbench – without having to give up your perfectly flush work surface.



Bench Dogs ITEM # KKS1070

3/4" reinforced nylon bench dogs include several features to help make your next project easier. Perfect for routing and sanding.



Klamp Vise ITEM # KKS1060

The Kreg Klamp Vise™ represents a new approach to the common vise – it's smaller, more efficient, more affordable, and simple to use.

Precision Router Table

ITEM# PRS1040

Tablesaw Fundamentals. Precision Routing.

A quality router table is one of the most important tools for any serious woodworker to have in their woodshop. Whether you're routing a simple dado, putting an edge on a countertop, or building an entire set of raised panel doors, the Kreg Precision Router Table can help you finish projects faster, and with greater accuracy than ever before. Through a unique set of features including its table-saw inspired self-squaring fence, the Precision Router Table provides an innovative look at one of the most useful tools in your shop.



Our exclusive Micro-Dot surface, Precision Insert Plate with Level-Loc Reducing Rings and uniquely designed accessories ensure that you get the best possible routing experience on each and every pass.



* Images shown with optional equipment

FENCE FEATURES

A TABLE SAW FUNDAMENTALS

Unique self-squaring T-square style fence design – similar to those found on high-end table saw rip fences – allows the fence to be quickly and accurately adjusted parallel to the miter slot. Unique cam-style locking handle and opposite-side anchor ensures incredible fence rigidity.

B HEAVY-DUTY ALUMINUM FENCE

Fully enclosed heavy-duty aluminum extrusion provides unmatched rigidity, strength, and precision to your router top and helps to maintain an enclosed vacuum chamber for superior dust collection.



C BUILT IN JOINTER

Two fully independent fence faces and dual acrylic depth setting rods quickly turn your router table into a vertical jointer. Depth rods are stored inside the fence and can be positioned behind the outfeed face to allow for jointing depth adjustments of 1/16" and 1/32".

D UNPARALLELED PRECISION

Magnified Precision Lens Cursor lets you forget about using a tape measure and pencil, and start getting real accuracy out of your router table. The optional Micro-Adjuster allows you to dial in your precision even further.

Precision Router Table

ITEM# PRS1040

TABLE FEATURES

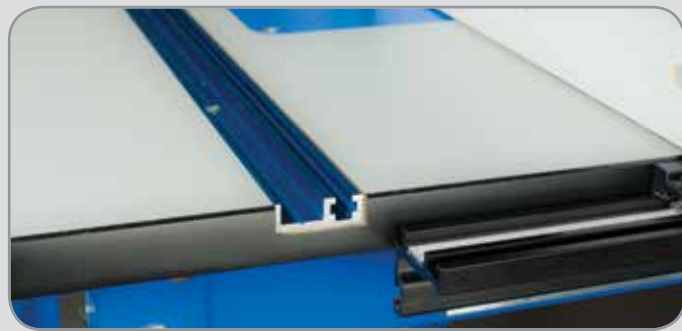
RUGGED TABLE-TOP CONSTRUCTION

The dense 1-1/8" thick MDF top dampens noise and vibration. Our Easy-Slide™ Micro-Dot skin – made from an impact resistant high-pressure laminate – helps workpieces glide across the surface. Extra -thick 3mm edge banding resists protects the table edges against bumps and abrasion.



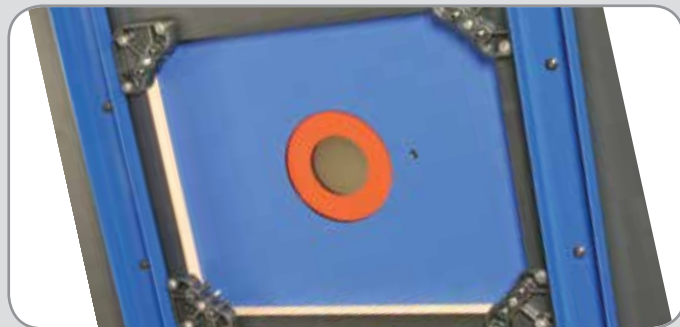
COMBINATION MITER / T-SLOT TRACK

This combination track accepts standard 3/8"x3/4" miter-gauge guide bars, including the Kreg Precision Miter Gauge System, and provides easy attachment of accessories, such as Kreg True-FLEX™ Featherboards.



STARTS FLAT, STAYS FLAT

With a rugged MDF top and dual steel struts that support the center of the router table, you'll never have to worry about the table bending and bowing over time. No matter how big and heavy your router and lift may be, this table top will stay flat.



UNIQUE BOTTOM-UP LEVELERS

A flush-fitting insert plate is critical for safe, accurate routing. These unique plate levelers feature 8 points of contact with the plate and allow precise plate leveling. Lock-down screws at each corner hold the plate securely.



SPECIFICATIONS

Plate Opening Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight	Universal Steel Stand
9-1/4" x 11-3/4"	24" x 32" x 1"	36"	Aircraft grade Aluminum Anodized for easy cleanup	(H x W x D) 36-1/2" x 37-1/2" x 25-1/2"	85 lbs.	• Heavy-gauge steel construction • 31" to 36" height adjustable • 4 stable leveling feet • Durable painted finish • Fast and easy assembly

BUYING OPTIONS



ITEM# PRS1040

Precision Router Table

This revolutionary router table boasts an impressive set of features and brings a whole new level of rigidity and precision to your woodshop. Includes Items PRS1020, PRS1010, and KRS1030.

* Shown with optional equipment



ITEM# PRS1020

Precision Router Table Top

Designed to reduce vibration and noise this heavy-duty router table top provides a solid, secure, and quiet routing solution for any workshop.



ITEM# KRS1030

Universal Steel Stand

The perfect foundation for all Kreg Table Top Solutions. Includes four leveling feet and assembly hardware. Made from heavy-gauge steel. Adjustable from 31" to 36" in height.



ITEM# PRS1010

Precision Router Table Fence

Taking design cues from high-end table saw rip fences, this ground-breaking router fence provides an entirely new way to work. It'll make every project you start faster, easier, and far more precise than ever before.

Precision Benchtop Router Table

ITEM# PRS2100



The Portable Solution to True Precision Routing

The freshly updated Precision Benchtop Router Table provides trim carpenters, mobile professionals, and anyone who wants a compact router table with the features, performance, and attention to detail they're only used to finding in a full-size table. This makes it the portable solution to true precision routing. This table features the same Micro-Dot surface as our full-size Precision Router Table along with a full-size router insert plate with three Level-Loc Reducing Rings. The fence is made from aircraft-grade aluminum, and has independent sliding faces that let this router table double as a vertical jointer, plus new cam levers that make the fence easy to lock precisely into position. The rigid steel base offers sturdy support and helps reduce the noise and vibration that are all-too common in many benchtop router tables. Includes top, insert plate & rings, fence, stand.



Light yet durable, compact yet feature packed, this router table is perfect for anyone who needs a router table on a job site or for anyone who wants the features of a large router table in a compact package.

SPECIFICATIONS

Insert Plate Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight
9-1/4" x 11-3/4" x 3/8" with Level-Loc Reducing Rings	16" x 24" x 1"	24"	Aircraft grade Aluminum Anodized for easy cleanup	(H x W x D) 20" x 28-1/4" x 20-1/4"	26 lbs.

FEATURES

A EASY-SLIDE™ MICRO-DOT MDF

This top features the same Easy-Slide™ Micro-Dot skin – made from an impact resistant high-pressure laminate – that is used on our full-size router table. This skin makes workpieces glide across the table surface easily.

B BUILT FOR MOBILE PROFESSIONALS

This table is built to withstand years of use and abuse on the job site. It features a rugged stamped-steel foundation, four hard-wearing rubber feet, a table-top with an impact resistant Micro-Dot surface, and a highly accurate rigid aluminum fence, all built with mobile professionals in mind.



C BUILT-IN JOINTER

Fully independent fence faces and depth-setting rods quickly turn your router table into a vertical jointer. Depth rods are stored on the rugged aluminum fence and can be positioned behind the faces to allow for jointing depth adjustments of 1/16" and 1/32".

D FULL-SIZE LEVEL-LOC INSERT PLATE & LEVELERS

This full-size insert plate is the same one used in our big router table, which means you don't have to compromise on function or features. The plate is equipped with Level-Loc Reducing Rings that simply twist into place and lock in level and flush with the plate surface every time. Three rings are included: 1", 1-3/16" (for use with universal-style guide bushings), and 2-5/8". The plate is mounted using our precision Insert Plate Levelers that make it easy to set the plate exactly flush with the table surface.

Router Table Accessories

Precision Router Table Stop

ITEM# PRS7850

Bring more precision and repeatability to your Precision Router Table with this thoughtfully designed stop. Features a low-profile aluminum design that flips out of the way when not in use. Also includes our exclusive Precision Lens Cursor giving you a clear, accurate, and precise view of the measuring tape on the fence.



Compatible with our Precision Router Table and Benchtop Router Table.



Design allows the stop to flip out of the way when not in use.



Get extra precision and unmatched repeatability for stopped dados & tenons.

Multi-Purpose Table Switch

ITEM# PRS3100

Add safety and convenience to your Precision Router Table with this handy power switch. Features a 2-Plug design that allows it to control two independent devices at once, Key-Lok™ that eliminates accidental power-on, and a long 8ft. heavy-duty 14-gauge power cord.



Compatible with our Precision Router Table and Precision Benchtop Router Table.



Key-Lok™ eliminates unintentional power-on.



2-Plug design controls two independent devices at once.

Predrilled Router Table Insert Plates

Make it easier than ever to mount your Triton, Bosch or Porter-Cable router with a predrilled insert plate. See page 34.



ITEM# PRS3034 & PRS3036



Level-Loc Reducing Rings 5-piece Set

Get even more from your Precision Benchtop Router Table with this set of five Level-Loc Reducing Rings that fit the Router Table Insert Plate. See page 34.



ITEM# PRS3050



Precision Router Table Insert Plate Levelers

These unique levelers are the easiest way to add an insert plate to your shop-built router table. They eliminate the need for a supporting rabbet and feature a unique bottom-mount design that includes eight adjustable points of contact, four corner lock-downs for stability, and locating tabs for easy installation.



ITEM# PRS3040

Precision Micro-Adjuster

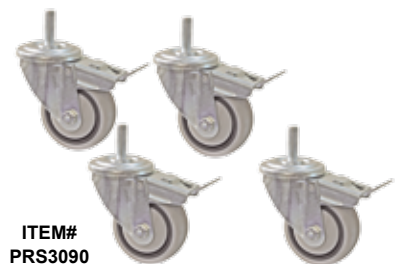
Do you need even more precision? When added to the Precision Router Table Fence, this Micro-Adjuster allows you to dial in your measurements even closer!



ITEM# KMS7215

Heavy-Duty Casters

Add mobility to your Universal Steel Stand with our Heavy-Duty Casters. Built to last and perform, these casters feature a dual-locking mechanism that won't roll or pivot once engaged, resulting in an extremely stable work station. Includes all necessary hardware.



ITEM# PRS3090

Precision Router Table Insert Plate

The Kreg Precision Router Table Insert Plate is the one you'll want whether you're outfitting a new router table or upgrading one you already have. The plate features new Level-Loc Reducing Rings that install in seconds and lock in place flush every time. They make setup changes simple by allowing you to quickly swap inserts. Three rings are included to allow the use of large or small bits, as well as guide bushings: 1", 1-3/16" (for use with universal-style guide bushings), and 2-5/8". Additional sizes of Level-Loc Rings are available separately. The plate measures 9-1/4" x 11-3/4" x 3/8"-thick, and won't sag, even under the weight of heavy routers.

Three versions are available. The standard version (PRS3038) comes without predrilled router-mounting holes, and features alignment marks on the underside that make it easy to center and mount any router. Two versions come with predrilled router mounting holes for the most popular routers from Triton (PRS3034), and Porter-Cable/Bosch (PRS3036). All three versions come with a removable brass starting pin, plate mounting screws, and detailed installation instructions. The Precision Router Table Insert Plate can be used with Kreg's Precision Router Table Insert Plate Levelers, available separately.



PRS3034 - Insert Plate for Triton TRA001 & MOF001

PRS3036 - Insert Plate for Porter-Cable 690/890 series & Bosch 1617

PRS3038 - Insert Plate Non-Drilled

FEATURES

A LEVEL-LOC REDUCING RINGS

Change size of the opening around your bit easily using these rings that simply twist into place and lock in level and flush with the plate surface every time. Includes 3 rings: 1", 1-3/16" (for use with universal-style guide bushings), and 2-5/8".

B WORKS WITH ANY ROUTER

This 9-1/4" x 11-3/4" x 3/8"-thick plate is designed to easily accept any router, and is built tough to resist sagging with even the largest, heaviest routers.



C ENGRAVED ROUTER ALIGNMENT MARKS

The undrilled Insert Plate (PRS3038) comes without all the unnecessary predrilled holes found in so-called "universal" plates. Instead, it has laser-engraved alignment marks on the underside that make it easy to center and mount your router.

D REMOVABLE BRASS STARTING PIN

This removable brass starting pin gives you the safety and control you need when you're routing freehand – without a fence to guide the workpiece past the bit – by providing a surface to rest your workpiece against before you pivot the workpiece against the bit.

Level-Loc Reducing Rings 5-Piece Set

ITEM# PRS3050

This new set of five Level-Loc Rings allows you to get even more from your Precision Router Table Insert Plate or Precision Router Table Lift by customizing the opening around the router bit. The set includes rings with 3/4", 1-3/8", 1-5/8", and 2-1/8" openings, plus one "Blank" ring that you can use to create their own custom-sized or zero-clearance ring. Also comes with a molded storage tray with slots to hold all five Level-Loc Reducing Rings, plus slots for the three rings that come with the Precision Router Table Insert Plate or Precision Router Table Lift. Each slot is marked with the opening size, making it easy to keep the rings organized.



Precision Router Table Lift

ITEM# PRS3000

This heavy-duty lift includes several unique features that work together to bring speed and convenience to your router table top. Features like the Quick-Lift and tool-less micro adjustment wheel let you to make fast bit changes and precise depth adjustments (down in .002" increments) on-the-fly. If you're tired of bending and reaching, and ready to start working quickly and conveniently, look no further. Also accepts new Level-Loc Reducing Rings (page 34).

- 9-1/4"x11-3/4"x3/8" Heavy Gauge Aluminum Insert Plate
- Lift Includes 3 self-leveling, twist lock insert rings: 1", 2-5/8" & a Step Ring
- Adjustable reference scale can be set to zero from any bit position

Motor Pad Included: Porter Cable 7518

Available separately: Item# PRS4120	Milwaukee 5625
Item# PRS4110	Porter Cable 690/890, Bosch 1617/1618, DeWalt 618, Craftsman 17542/17540/28190



Spring-assist Lift Wrench makes rapid height adjustment easy



Includes Starter Pin, Lift Wrench, and Spanner Wrench



Heavy-duty aluminum plate is guaranteed flat to within .005"



Micro Adjust Thumb Wheel eliminates the need for a crank handle

True-FLEX™ Featherboard

The True-FLEX™ Featherboard gets its name from the carefully engineered design. Many featherboards on the market today apply too much pressure or not enough pressure to the workpiece, resulting in imperfect cuts and less-than-safe operation. We designed each finger of the True-FLEX™ featherboard to provide a consistent and optimum pressure, and to stand up to years of use in your woodshop. The featherboard is made from an extremely durable plastic composite body and includes an exclusive wedge-lock system that allows the featherboard to be secured to a variety of shop tools without the need for additional hardware. Whether you're using a miter-slot or a T-slot, working on a table saw or a router table, the wedge-lock system adjusts accordingly and lets you work with confidence.



Carefully designed fingers apply optimum pressure to your workpiece.



Vertical and horizontal positioning demonstrates wedge-lock miter slot and T-slot compatibility.



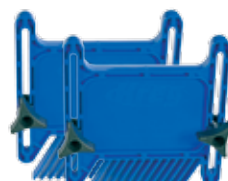
Unique wedge-lock hardware works in miter slots on tablesaws, router tables, and band saws.



ITEM# PRS3010

True-FLEX™ Featherboard

Single featherboard. Comes with wedge-lock hardware that works in T-slots or miter slots on tablesaws, router tables, band saws.



ITEM# PRS3020

True-FLEX™ Featherboard Twin Pack

This set of True-FLEX™ Featherboards comes with an extended version of the wedge-lock hardware for stacking. When used together they provide additional support for tall workpieces, resulting in faster, safer, and higher quality cuts.

Precision Beaded Face-Frame System

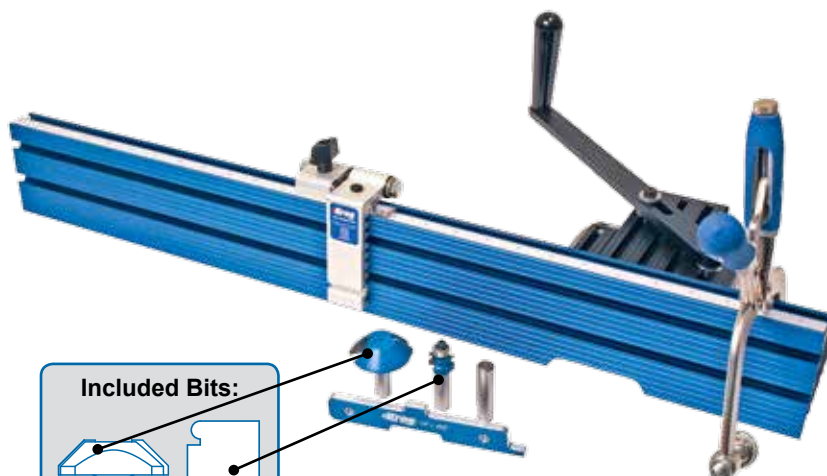
ITEM# PRS1200

Beaded Face Frames The Kreg Way!

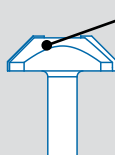
The Precision Beaded Face-Frame System takes a radical new approach to building beaded face-frames, leveraging the speed and flexibility of your router table to create precise 'notched frames'. This innovative notching technique is made possible through a patent-pending system featuring special router bits and a smooth sliding aluminum fence which can be attached to almost any router table (6" to 6-1/2" track to center). Whether you've been building beaded face-frames for years, or you've just been looking for an excuse to start, the Precision Beaded Face-Frame System will help you do it in less time and with less frustration.

Includes:

Heavy Duty Aluminum Fence, Zero Clearance Ball Bearing Sliding Base, Precision Router Table Stop, 1/4" x 1-1/2" Notching Bit, 1/4" Standard Beading Bit, 1/4" Precision Router Table Set-Up Bar, Integrated Clamp, Tape Measure, 1/2" Dowel Pin and Step-by-Step DVD.



Included Bits:



PRS4200
1/4" x 1-1/2"
Notching Bit



PRS4250
1/4" Beading
Bit



SkillBuilder™
DVD Included

How It Works:



1) Use the control arm and smooth sliding base to plunge the stiles into the special notching bit.



2) Use the Precision Router Stop to ensure perfectly placed notches on the rails.



3) Switch to your standard routing fence and included beading bit to apply a decorative bead.



4) Use Kreg Joinery™ to secure the rails to the notched stiles. Glue is optional.

OPTIONAL PROFILES AVAILABLE

Searching for a more unique look? We've got all the profiles you need to get the job done right. These special bits are designed for use with the Precision Beaded Face-Frame System.

Beading Bits



PRS4250
1/4" Bit



PRS4255
5/16" Bit



PRS4260
3/8" Bit



PRS4265
3/8" Bit



PRS4270
3/8" Bit



PRS4275
3/8" Bit

Notching Bits



PRS4200
1/4" x 1-1/2"



PRS4205
1/4" x 2" Bit



PRS4210
3/8" x 1-1/2"



PRS4215
3/8" x 2"

Each bit features high quality 1/2"-shank construction along with high-grade carbide tips for extreme durability. Above are our six beading bits and four standard notching bits. Contact customer service at 1-800-447-8638 or visit www.kregtool.com for more information.

RECOMMENDED ACCESSORIES



ITEM#
PRS3400

Precision Router Table Setup Bars

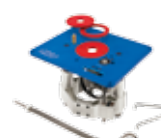
These innovative setup bars feature three unique ways to ensure your projects get the precision they truly deserve. This set includes seven setup bars stored in a portable protective case. Sizes: 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2".



ITEM#
PRS7850

Precision Router Table Stop

Features a low-profile design made to flip out of the way when not in use. Also includes our exclusive Precision Lens Cursor giving you a clear, accurate, and precise view of the fence's tape.

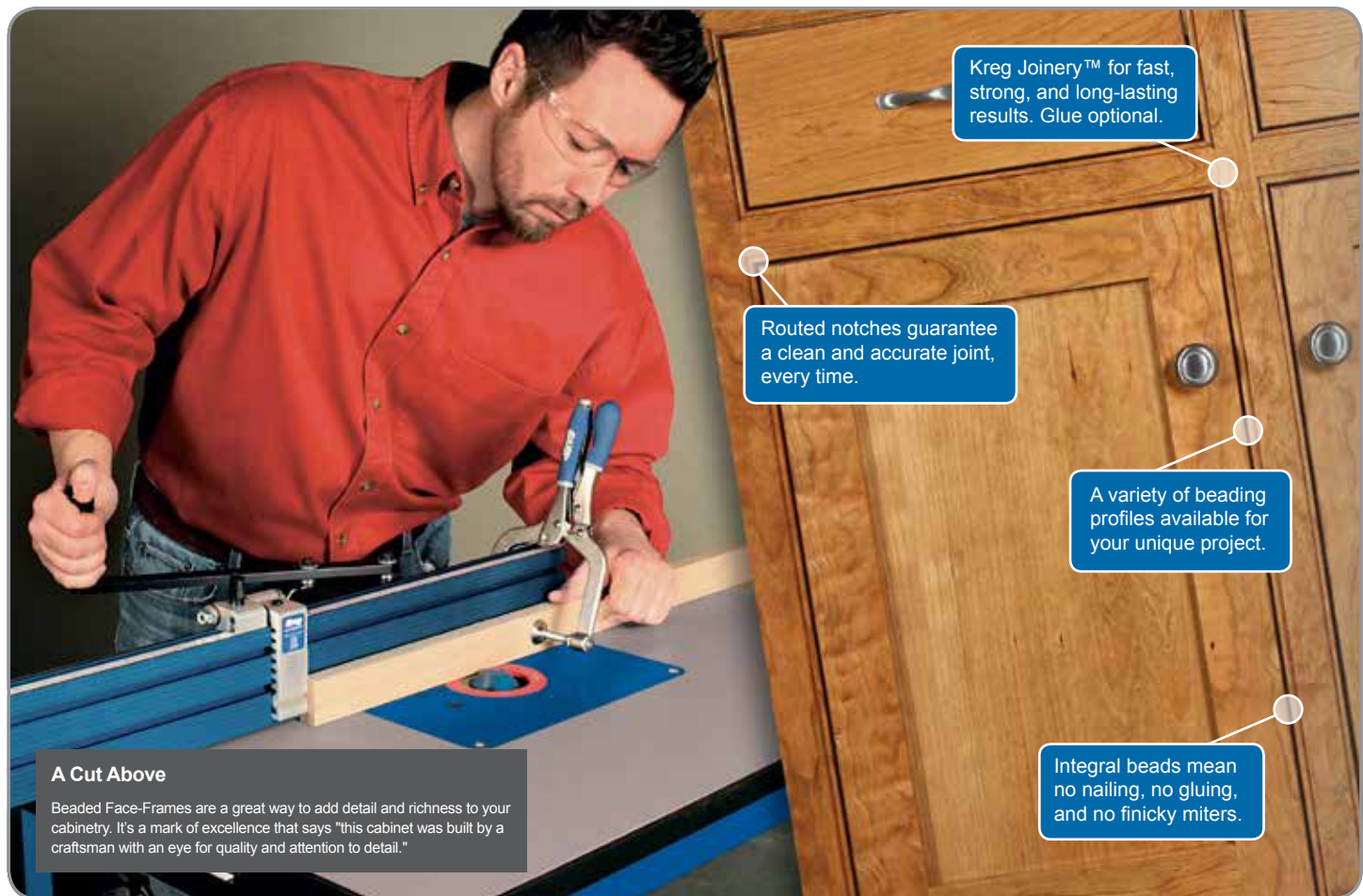


ITEM#
PRS3000

Precision Router Table Lift

Full of features to help you work faster, easier, and with greater accuracy, including Quick-Lift and tool-less micro adjustment wheel. See page 40 for more information.

Precision Beaded Face-Frame System



Kreg Joinery™ for fast, strong, and long-lasting results. Glue optional.

Routed notches guarantee a clean and accurate joint, every time.

A variety of beading profiles available for your unique project.

Integral beads mean no nailing, no gluing, and no finicky miters.

A Cut Above
Beaded Face-Frames are a great way to add detail and richness to your cabinetry. It's a mark of excellence that says "this cabinet was built by a craftsman with an eye for quality and attention to detail."

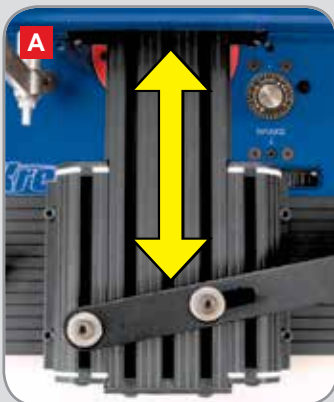
FEATURES

A SLIDING BASE

The sliding base of the Precision Beaded Face-Frame System features 20 internal stainless steel ball bearings that guarantee smooth operation over the long haul.

B CONTROL ARM

The handle can be connected to the Precision Beaded Face-Frame System with or without the Control Arm. The arm provides improved control, smooth operation, and reduces the force necessary to plunge the workpiece into the bit.



C INTEGRATED CLAMP

This heavy duty clamp holds your workpieces firmly in place. Clamp features quick-release handle and adjustability for variable stock thicknesses.

D ROUTER TABLE STOP

The included Precision Router Table Stop lets you repeat cuts at the same precise measurement again and again. It features a Precision Lens Cursor for magnified accuracy, and it can be flipped out of the way when not in use.

Kreg Jigs®
Screws & Plugs
Automaxx™ & Clamping Tools
Deck Jig™ & Screws
Cutting & Measuring Tools
Universal Bench
Precision Routing Systems
Precision Machine Accessories
Pocket-Hole Machinery
Education & Apparel

Precision Miter Gauge

Amazing Precision.
Right Out Of The Box.

Why spend your time calibrating a miter gauge when you can get factory-milled accuracy right out of the box? Our Precision Miter Gauge System requires no calibrating, and features positive stops at 0, 10, 22-1/2, 30 and 45 degrees to make it easy to cut perfect miters quickly. Of course, when you do want to cut a more complicated angle, the easy-to-use Vernier scale allows for fast adjustments to 1/10th of a degree.



Vernier Scale adjusts to 1/10th of a degree.

Perfect Miters, Fast!

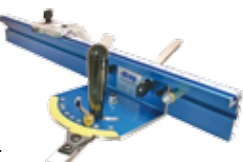
Precision is the name of the game for this CNC milled miter gauge. We build accuracy into every feature of this product from the rugged aluminum fence, to the solid, yet versatile Swing Stop™, to the easy-to-adjust Vernier scale. Bottom line, this miter gauge will put your projects on the fast track to perfection!



BUYING OPTIONS

Precision Miter Gauge System

Precision Miter Gauge, 24" fence, and Swing Stop™.



ITEM# KMS7102

Precision Miter Gauge

Precision Miter Gauge only.



ITEM# KMS7101

Precision Miter Gauge Fence

Add the 24" fence and patented Swing Stop™ to your existing miter gauge.



ITEM# KMS7103

SPECIFICATIONS

Fence	T-Slot bar	Positive Stops at	Vernier Scale	Finish	Calibration	Weight
24" aircraft grade aluminum fence	24" long, 3/8" tall x 3/4" wide	0, 10, 22-1/2, 30 & 45 degrees	Adjusts to 1/10th degree	Anodized for easy clean-up	Factory calibrated right out of the box	6.5 lbs.

FEATURES

A PRECISION LENS CURSOR

Similar to the type of lens found on a quality table saw rip fence, the clear lens features a high-visibility red line that makes it easy to set the Swing Stop™ for precise cuts, time after time.

B NO PLAY IN THE MITER SLOT

Our extremely straight 24" anodized aluminum bar is 3/8" tall by 3/4" wide and features five bar adjusters that eliminate "play" in the miter slot with the turn of a screw driver.



C SWING STOP™

Our innovative Swing Stop™ features bushings that actively reduce 'play' in the stop, dramatically increasing accuracy. The stop easily sets the distance between the end of the board and the saw blade for amazing cutting accuracy and repeatability... and flips out of the way when not in use.

D ADD A SACRIFICIAL FENCE

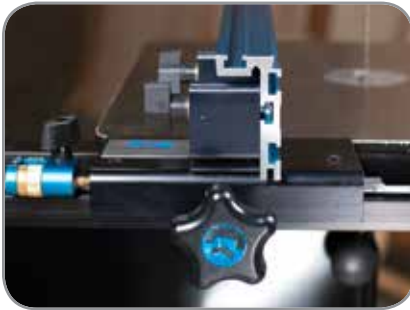
The curved foot of the Swing Stop™ has a "break-away" feature that allows you to add a sacrificial fence to your Miter Gauge.

Precision Band Saw Fence

ITEM# KMS7200

Beat Blade Drift. True Band Saw Precision.

Most band saw blades don't run perfectly perpendicular to the front of your table. There's always a little bit of "drift" that prevents you from getting precise cuts, even with a fence. Until now. Our Precision Band Saw Fence easily adjusts for blade drift angle to provide you with a whole new level of band saw accuracy. This fence mounts to most 14" band saws right out of the box and can be modified to fit many others by drilling a single hole in the aluminum mounting rail.



Compensate for blade drift by loosening two hex bolts and adjusting the angle of the fence.



Add a stop to the fence for repeat cuts to a set depth, such as cutting tenons.

Unmatched Versatility...

Never before has a band saw fence allowed you to accomplish such a wide variety of cuts. This fence adjusts both for blade drift and for perpendicularity to the blade (essential when cutting thin veneers). In addition, the fence can be removed and reassembled in a low-profile orientation to allow the guide blocks to be moved closer to the workpiece. Last but not least, the fence accepts our resaw guides or our stops for use in additional applications.



SPECIFICATIONS

Fence	Precision Lens Cursor	Blade Drift	Dimensions	Finish	Weight	Adaptability
Aircraft grade aluminum	For making precise cuts	Two simple adjustments for blade drift	Mounting Rail is 26" long Fence is 18" long	Anodized for easy clean-up	8.75 lbs.	Pre-drilled holes on the mounting rail fit on most 14" Band Saws

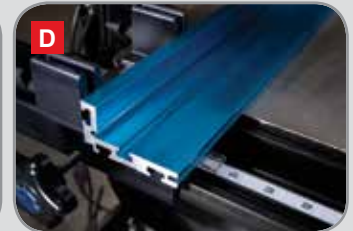
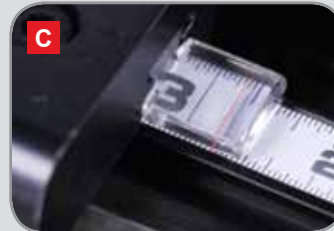
FEATURES

A RIGID DESIGN

The aluminum fence is incredibly strong, straight and built to last for years. The face and top edge of the fence contain T-slots for adding stops, resaw guides and more.

B EASY TO REMOVE

When you don't need the fence, remove it in seconds - no tools required! Just loosen the locking knob and lift the fence from the mounting rail. It sits below your table's surface to stay out of the way.



C PRECISION LENS CURSOR

Magnified and easy-to-read for even the smallest adjustments, the thin red line on the Precision Lens Cursor lets you accurately set up the fence for cutting veneer, tenons, and more.

D ADJUSTABLE IN 2 DIMENSIONS

This fence adjusts to set up perfectly square to your table and blade. Two simple adjustments allow you to set the fence to match blade drift, greatly enhancing cutting accuracy.

RECOMMENDED ACCESSORIES



ITEM# KMS7215

Precision Micro-Adjuster
Add enhanced precision to every cut.



ITEM# KMS7213

4.5" Resaw Guide
Adjust for blade drift on the fly.



ITEM# KMS7214

7" Resaw Guide
Adjust for blade drift on the fly with wide workpieces.

Precision Trak & Stop Kit

ITEM# KMS8000

No Tape Measure. No Pencil. Just Precision.

Take the guesswork — and your tape measure and pencil — out of cutting wood to length. Our Precision Trak & Stop Kit allows you to turn your shop miter saw into a precise cutting system. Simply slide the cursor of the stop to the dimension you'd like to cut, place the board against the stop, and cut to an exact length time after time. You build the support wings out of plywood or particle board, and then add the Trak to the top edge of the board. Perfectly sized workpieces couldn't be simpler!

Includes:

Four 2' pieces of Trak, one Swing Stop™, one Production Stop, one 12' length of L-R reading self-adhesive tape, one 12' length of R-L reading self-adhesive tape, detailed instructions, and mounting hardware.



SPECIFICATIONS

Fence	Finish	Weight	Length	Measuring Tape
Aircraft grade aluminum	Anodized for easy clean-up	7 lbs.	(4) 2' sections for 8' of Trak length	(1) 12' R to L Reading (1) 12' L to R Reading

FEATURES

A PRODUCTION STOP

Designed to stand up to the rigors of repetitive cuts in an industrial environment, the Production Stop mounts onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

B SWING STOP™

Our innovative Swing Stop™ features specially designed bushings that actively reduce 'play' in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for cutting accuracy and repeatability... and flips out of the way when not in use.

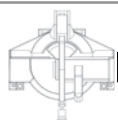


C RIGID ALUMINUM FENCE

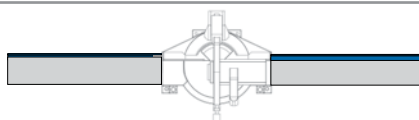
Incredibly strong and built to last, our anodized aluminum Trak features an L-shaped foot that makes alignment and mounting to any 3/4" thick board a snap. Trak is designed with a groove across the top to accept the included self-adhesive measuring tape.

D SHOP MADE SUPPORT WINGS

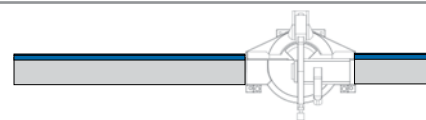
Build simple plywood or MDF extensions to match the height of your saw, then add a back fence that reaches 2-1/4" above the saw height. Instructions and mounting hardware for the Trak are included.



Position all 8 feet of Trak on one side.



Center your saw with 4 feet of Trak on each side.



Place 6 feet of Trak on one side and 2 feet on the other side.

Perfect for a Variety of Applications

The most common setup for the Precision Track & Stop Kit is with a miter saw, but many woodworkers find it handy to add to their radial arm saw or drill press. No matter where you use the Precision Track & Stop Kit, you'll find it far more accurate and faster than a tape measure and pencil.



Precision Stops

PRODUCTION STOP

Built for rugged use. Dual lens cursors allow use on either side of the blade. Fits on top of the Top Trak and heavy Duty Trak, allowing it to be removed and repositioned easily.



MITER ATTACHMENT

Supports the mitered end of a board so the mitered corner won't get damaged while cutting. Also allows the miter to be measured from two points of contact. Mounts easily to the Production Stop or Swing Stop™.

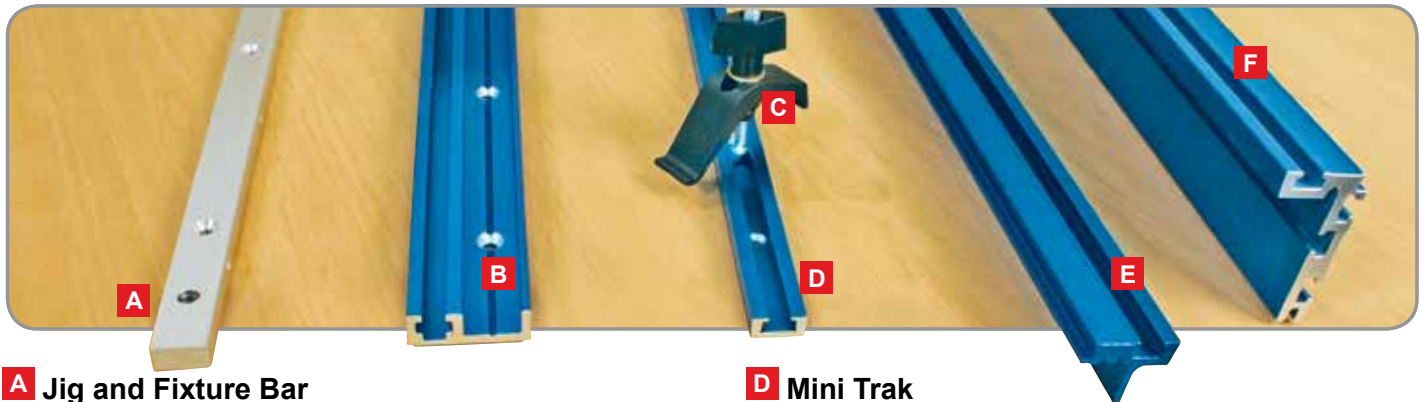


SWING STOP™

Features specially designed bushings that reduce play in the stop, resulting in tremendous accuracy. The stop easily sets cutting length for accuracy and repeatability...and flips out of the way when not in use.



Trak Components



A Jig and Fixture Bar

Six nylon screws along the length of the bar adjust with the turn of a screwdriver to take up any play in the miter gauge slot. Mounting holes are located every 4" along the length of the bar. Perfect for building workshop jigs and fixtures.

#KMS7303 Jig & Fixture Bar (30")

B Combo-Trak

Building your own router table? This combination Miter-Trak and Mini-Trak works with your miter gauge, featherboards, and other accessories to add flexibility to your table top.

#KMS7448 Combo-Trak (48" length)

C Trak Clamp

This inexpensive and versatile clamp works great in a variety of applications. Fits the Mini Trak, Top Trak or HD Trak. You may also mount the clamp to a piece of wood by drilling a 1/4" hole and then countersinking a 7/16" hole on the underside for the bolt head.

#KMS7511 Trak Clamp

D Mini Trak

Mini Trak can be used to produce countless types of woodshop jigs and fixtures such as taper jigs and cut-off sleds. An adaptation of our other popular styles of Trak, Mini Trak features a T-slot that captures the head of a standard 1/4" hex bolt.

#KMS7507 Mini Trak (24" length)
#KMS7508 Mini Trak (36" length)
#KMS7509 Mini Trak (48" length)
#KMS7727 4' Non-Adhesive Tape (L-R reading not shown)

E Top Trak

This track features a self-aligning L-shaped mounting foot for easy installation to a shop-made fence. Just drill 1/8" holes through the back of the extrusion and secure with the included mounting screws.

#KMS7712 Top Trak (2' length)
#KMS7714 Top Trak (4' length)

F Heavy Duty Trak

Our Heavy Duty Trak is an L-shaped, anodized aluminum extrusion that is extremely straight and perfect for heavy-duty commercial applications. Contains four T-slots that accommodate the head of a standard 1/4" bolt.

#KMS7704 Heavy Duty Trak (4' length)

Measuring Tapes

Imperial 12' Self-Adhesive Tape

This 1/2" wide, self-adhesive measuring tape fits snugly into the recess on the top edge of our Top Trak and Heavy Duty Trak. Metallic tape is highly scuff resistant and can be trimmed to length with a scissors.

#KMS7723 Tape (12' R-L reading)
#KMS7724 Tape (12' L-R reading)



Metric 3.5 Meter Self-Adhesive Tape

Metric 3.5 meter tape, self-adhesive and fits snugly into the recess on the top edge of our Top Trak and Heavy Duty Trak. Metallic tape is highly scuff resistant and can be trimmed to length with a scissors.

#KMS7728 Tape (3.5 meter R-L reading)
#KMS7729 Tape (3.5 meter L-R reading)



A KREG POCKET-HOLE MACHINE FOR EVERY NEED

Kreg Pocket-Hole Machines offer the speed, reliability, and features you need when you're ready for Kreg Joinery™ on a production scale. Whether you're an independent contractor or you have a large cabinet shop, you'll find a machine that's sized, equipped, and priced to fit your needs—from portable electric single-hole units to pneumatic multiple-spindle machines. Learn about the Kreg advantage on page 43, and compare them side by side on page 44.



The Kreg Pocket-Hole Machine Advantage

When it comes to production pocket holes, we've got you covered. We offer the widest selection of industrial pocket hole machines on the market. Semi-automatic, fully-automatic, single-spindle or multi-spindle, choose an option that fits your production schedule and budget. A demonstration DVD is available upon request.



Fast

Cycle times of 2 seconds or less... and we have machines that drill up to 5 holes per cycle! Fast, efficient and built for high-speed production.



Durable

Unlike other drilling machines, Kreg machines use a hardened steel drill guide that supports the drill bit all the way into the workpiece, prolonging drill bit life and improving the cut quality of each pocket hole.

Quiet

No need to bring your earplugs... Kreg machines (electric and pneumatic) are the quietest on the market. Now that's something everyone in the shop can appreciate.



Reliable

All Kreg Pocket-Hole Machines are TRUE production machines featuring high-quality industrial motors that are built to run all day, every day, in high volume production environments. Our unique design minimizes the stress on moving parts and eliminates failure-prone parts.



Repeatable

Kreg machines feature unique Swing Stops that allow your stock to be positioned in a repeatable fashion and pocket holes to be easily duplicated in the same location across cabinet rails. A Swing Stop can be quickly moved out of the way – and bypassed completely – by simply pushing your stock into its face.



Quick

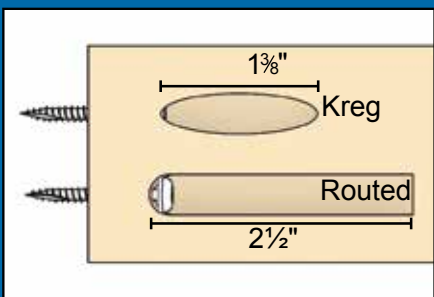
Don't let bit changes slow you down! All of our machines feature a simple and straightforward design which lets you switch bits in 60 seconds or less. After all, time IS money.



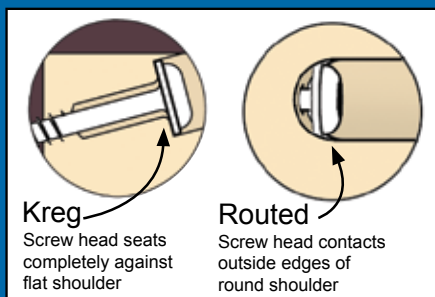
Adjustable

Whether you're working with 1/2" material or 2x4s, we've got the machine to handle it. All Kreg Pocket-Hole Machines are easy to adjust for specific stock in just a few seconds.

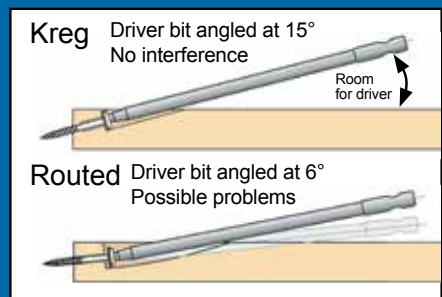
Efficient



The Kreg Pocket is almost a full inch shorter than a routed slot, making it easier to conceal.



The Kreg Pocket features a flat shoulder that seats the screw properly for a strong hold.



The Kreg Pocket features a 15° angle that makes it easier to drive than a 6° angle.

Pocket-Hole Machinery Advantage



	Foreman DB55	Foreman DB110	Single-Spindle DK1100 TP	Single-Spindle DK1100 FP	Single-Spindle DK1100 FE	Mutli-Spindle DK3100	Panel Boring DK5100
Motor Type:	Pneumatic, 3/4 hp	Electric, 3/4 hp 110 V Single Phase	Pneumatic, 1-1/4 hp	Pneumatic, 1-1/4 hp	Electric, 1-1/2 hp 110 V Single Phase 17 Amps	Electric, 1-1/2 hp 110 V Single Phase 17 Amps	5 Pneumatic, 3/4 hp
Drill Bits:	DKDB drill bit (3/8" shank dia. 3/16" pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16" pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16" pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16" pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16" pilot 1/2" long)	2 DKDB drill bits, 1 LH-DKDB left hand (3/8" shank dia. 3/16" pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16" pilot 1/2" long)
CFM Rating:	6 cfm at 50% duty cycle (120 psi)	N/A	8 cfm at 50% duty cycle (120 psi)	8 cfm at 50% duty cycle (120 psi)	1 cfm for clamp cylinder (90 psi min.)	1 cfm for clamp cylinder (90 psi min.)	20 cfm at 50% duty cycle (120 psi)
Cycle Time:	1 second cycle time	1 second cycle time	1 second cycle time	1 second cycle time	1 second cycle time	1 second cycle time	2 second cycle time
Material Clamping Capacity	1-1/2"	1-1/2"	4"	4"	4"	4"	1-3/4"
Hole Centering Capability	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 3/4" material
Weight	40 lbs.	40 lbs.	77 lbs.	138 lbs.	176 lbs.	179 lbs.	350 lbs.
Dimensions	20" H x 14" W x 23" D (Tabletop height of 7")	27" H x 14" W x 23" D (Tabletop height of 7")	19" H x 24" W x 24" D (Tabletop height of 8")	50" H x 24" W x 24" D (Tabletop height of 40")	50" H x 24" W x 24" D (Tabletop height of 40")	50" H x 24" W x 24" D (Tabletop height of 40")	50" H x 36" W x 24" D (Tabletop height of 40")
On-Center Spindle Spacings	N/A	N/A	N/A	N/A	N/A	3/4", 1", 1-3/4"	6"
Options (CE 230 V) Single Phase for use in Europe	CE Certified #DB55	N/A	CE Certified #DK1100 TP	CE Certified #DK1100 FP	CE Certified Model Available #DK1100 FE-CE (CE 230 V) Single Phase	CE Certified Model Available #DK3100-CE (CE 230 V) Single Phase	CE Certified #DK5100

The Foreman

Single-Step Pocket-Holes. A Small Shop Dream.

If your production needs have outpaced our manual jigs, but you're not quite ready for a heavy-duty production machine, the Foreman is just what the contractor ordered. It features single-step operation for simplicity and speed, swing stops for production repeatability, and a durable design that is perfect for any job site or small shop.



Choose the way you work. The Foreman is available in two models – Pneumatic and Electric.

BUYING OPTIONS

Electric Foreman

Take your work on the road. This Foreman features a rugged $\frac{3}{4}$ hp, single-phase electric motor. Anywhere you've got a standard 110V outlet, you've got high speed pocket holes, on demand.



ITEM# DB110

Pneumatic Foreman

Got air? This Foreman features an industrial-grade $\frac{3}{4}$ hp pneumatic motor capable of the same pocket hole power as the electric version. Requires a compressor capable of producing 6cfm at 120 psi.



ITEM# DB55

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric: $\frac{3}{4}$ hp 110 V single phase Pneumatic: $\frac{3}{4}$ hp	DKDB Drill Bit ($\frac{3}{8}$ " Shank Dia. $\frac{3}{16}$ " Pilot, $\frac{1}{2}$ " long)	Electric: N/A Pneumatic: 6 cfm (120 psi min)	1 second	1-1/2"	$\frac{1}{2}$ " material to 1-1/2" material	40 lbs.	Electric: 27" H x 14" W x 23" D (7" table height) Pneumatic: 20" H x 14" W x 23" D (7" table height)	1 Year

FEATURES

RELIABLE ONE-STEP DRILLING

Just position the wood and pull the lever. The automatic clamp secures the workpiece and the $\frac{3}{8}$ " stepped bit drills the pocket hole in one smooth operation. In just seconds, you're ready to drill another workpiece.



MATERIAL UP TO 1-1/2" THICK

The Foreman quickly adjusts from the top of the machine to position a screw in material from $\frac{1}{2}$ " up to 1-1/2" thick. This machine allows you to drill everything from drawer boxes to face-frames and deck material.



SWING STOPS

One-step drilling isn't the only thing that speeds production. The material-positioning stops allow you to place pocket holes precisely across a workpiece, yet swing out of the way when not needed, such as when drilling along the length of a panel.



Simply Smart

The operation of the Foreman couldn't be more simple — one pull, one perfect pocket hole. Other pocket hole machines require you to take the time to clamp your workpiece manually, but the hands-free clamping of the Foreman saves you that step, greatly increasing productivity.



RECOMMENDED ACCESSORIES



ITEM# DKDB

DKDB drill bit
 $\frac{3}{8}$ " drill bit. Highly heat-resistant cobalt steel construction for a longer life.

Kreg Jigs®
Screws & Plugs
Automaxx™ & Clamping Tools
Deck Jig™ & Screws
Cutting & Measuring Tools
Universal Bench
Precision Routing Systems
Precision Machine Accessories
Pocket-Hole Machinery
Education & Apparel

DK1100 Pro Series

Single-Spindle Machines

Fast. Quiet. Reliable.
The Production Pocket-Hole Standard.

The DK1100 series (like all of our machines) is built with industrial-grade motors that provide the power to run day after day – quickly, quietly, and reliably – in even high-production environments. For most shops, this translates into increased productivity and efficiency. Something we could all use more of.

The DK1100 is available in three models – one Electric and two Pneumatic – that fit the needs of almost any production shop.



It Works For You
The DK1100 series of machines are the standard in the industry for drilling one pocket hole at a time. We've packed features into these machines that really set them apart from the competition. Choose from electric or pneumatic power, free-standing or bench-mounted to fit the way you build.



BUYING OPTIONS

DK1100 FE

Add real productivity and efficiency to your shop with the 'Production Pocket-Hole Standard.' This model works with any standard 20 amp 110V outlet and features a strong 1-1/2 hp electric motor, single-spindle simplicity, and cycle times of less than one second.



ITEM# DK1100 FE

DK1100 FP

Already set up for pneumatic? This model features an industrial-grade 1-1/4 hp pneumatic motor capable of the same pocket hole productivity as the electric version. Requires a compressor able to produce 8cfm at 120 psi. (50% duty cycle)



ITEM# DK1100 FP

DK1100 TP

This model is identical to the DK1100 FP, just in a much smaller frame. It features a table height of 8", making it easy to build into your workbench or relocate from time to time. Requires a compressor able to produce 8cfm at 120 psi. (50% duty cycle)



ITEM# DK1100 TP

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric Model: 1-1/2 hp 110 V single phase Pneumatic Models: 1-1/4 hp	DKDB Drill Bit (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	TP & FP: 8 cfm at 50% Duty Cycle (120 psi min) FE: 1 cfm clamp cylinder (90 psi min)	1 second	4"	1/2" material to 1-1/2" material	TP: 77 lbs., FP: 138 lbs., FE: 176 lbs.	TP: 19" H x 24" W x 24" D (8" Table Height) FP: 50" H x 24" W x 24" D (40" Table Height) FE: 50" H x 24" W x 24" D (40" Table Height)	5 Year Limited Warranty

FEATURES

A CONVENIENT SWING STOPS

Quickly position two pocket holes across rails of various widths by placing it against one stop, drilling the hole, then repeating with the rail against the other stop. For drilling pocket holes in panels, the stops simply swing out of the way.

B ADJUSTABLE FENCE

Adjustments couldn't be easier as the fence adjusts right from the top of the machine to let you center a pocket hole in 1/2" to 1-1/2" thick materials. The hold-down clamp also adjusts to allow materials up to 4" thick to be drilled.



C QUICK DRILL BIT CHANGES

Changing drill bits is a quick and simple process. Simply loosen the collet with the provided Allen wrench, replace with a new bit and you are back in production in less than 60 seconds.

D MOTORS BUILT TO LAST

The industrial-grade motors used in Kreg machines are built for long lasting service. Kreg machines are also designed to minimize stress on moving parts, greatly reducing the likelihood of failure.

DK3100 Pro Series

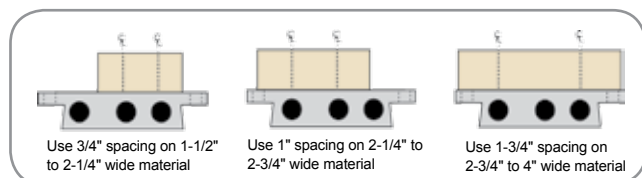
Multi-Spindle

ITEM# DK3100

The Same Face-Frames. Twice as Fast.

If you're looking for the ultimate machine to build face-frames, look no further. The multi-spindle DK3100 contains three spindles that allow you to drill two pocket holes across rails of varying widths in just one machine cycle – something that no other pocket hole machine on the market can do. Best of all, it also can be quickly changed to drill a single pocket hole, like our DK1100 series, by simply removing a drill bit. In short, if you're serious about face-frame production, the DK3100 is the machine that will deliver performance to your shop and profits to your bottom line.

Twice the pocket holes. Twice the Productivity. The DK3100 features a durable 110V 1-1/2" hp electric motor which runs two separate spindles and drills two perfect pocket holes in less than one second.



The DK3100 not only drills two pocket holes in one cycle, it also gives you options for spacing the holes. You can set the drill spindles at 3/4", 1" and 1-3/4" on center, perfect for today's most common rail widths.

Pocket Holes Twice as Fast!

Multiple spindles give you the option of three hole spacings to fit today's most common face-frame widths. If you prefer to drill only one pocket hole, no problem, just remove a drill bit and you get the equivalent of our DK1100 single-spindle machine. Only Kreg offers you the option of one or two pocket hole at a time and your choice of three on-center hole spacings *IN THE SAME MACHINE!*

SPECIFICATIONS

On-Center Spindle-Spacings: 3/4", 1", 1-1/2"

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric, 1-1/2 hp 110 V single phase	LH-DKDB and (2) DKDB Drill Bits (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	1 cfm clamp cylinder (90 psi)	1 second	4"	1/2" material to 1-1/2" material	176 lbs.	50" H x 24" W x 24" D (40" Table Height)	5 Year Limited Warranty

FEATURES

EASY SETUP

The lift-off top gives you direct access to the drill bits. A simple turn of an Allen wrench in the drill bit collets is all it takes to change bits. In less than a minute, you can change to any of the three bits or set up the DK3100 for single-spindle drilling.

ONE SECOND CYCLE TIMES

Two pocket holes in one second? It's not a dream, it's reality with the DK3100. The one-touch foot pedal activates the spindle to make two perfect pocket holes in one second.

DURABLE

The DK3100 uses a hardened-steel drill guide that supports the drill bits all the way into the workpiece, prolonging drill bit life and improving the cut quality of the pocket hole.



RECOMMENDED ACCESSORIES



DKDB drill bit
3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.

ITEM# DKDB



LH-DKDB drill bit (DK3100 only)
Left handed 3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.

ITEM# LH-DKDB

Kreg Jigs®
Screws & Plugs
Automaxx™ & Clamping Tools
Deck Jig™ & Screws
Cutting & Measuring Tools
Universal Bench
Precision Routing Systems
Precision Machine Accessories
Pocket-Hole Machinery
Education & Apparel

DK5100 Pro Series

Panel Boring Machine

ITEM# DK5100

One Machine Cycle. Five Pocket Holes.

Five industrial-grade motors, five individually activated clamping cylinders, and five durable drill spindles; all in one amazing machine. The DK5100 makes drilling multiple pocket holes across cabinet sides, shelving, stairs, and window/door extensions, easier than ever before. It can beat the bottle-neck that's slowing down your shop and significantly improve your bottom line.

Production panels just got faster. The DK5100 features five industrial-grade 3/4 hp pneumatic motors which power five individual drilling spindles. Requires a compressor able to produce 20 cfm at 120 psi. (50% duty cycle)



Don't let bit changes slow you down. The simple and straightforward design of the 5100 – and all of our machines – lets you make easy bit changes in 60 seconds or less.

Increase Your Shop Output

This machine is built for the shop that has repetitive applications that demand increased productivity. The time saved by drilling up to five pocket holes at once is truly dramatic and allows you to reallocate resources to areas of your shop that need more attention.

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
(5) Pneumatic, 3/4 hp motors 6" on-center spindle spacings	DKDB Drill Bit (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	20 cfm at 50% Duty Cycle (120 psi)	2 seconds	1-3/4"	1/2" material to 3/4" material	350 lbs.	50" H x 36" W x 24" D (40" Table Height)	5 Year Limited Warranty

FEATURES

INDIVIDUAL CONTROL

Each of the five spindles is controlled with an on/off switch located on each clamping tower, giving you instant control of every spindle. Drill with all five spindles at once or turn a couple off to meet the needs of your project.

5 POCKET HOLES, 1 CYCLE

The DK5100's five spindles are spaced 6" on-center, the perfect spacing for many panel applications. A simple tap of the foot pedal creates five uniform pocket holes in less than two seconds. Now that's productivity.

PNEUMATIC POWER

All five drill spindles are driven by industrial-grade pneumatic motors that are designed to provide you with plenty of drilling power, panel after panel, year after year.



RECOMMENDED ACCESSORIES



DKDB drill bit
3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.



Self-Tapping Pocket-Hole Screws
Square drive, case hardened, flat head, self-tapping screws. Perfect for any pocket hole application. (See pages 12-13)

Face Framing Table

ITEM# KFT4X8

Save Time. Save Your Back.

Assembling perfectly flush face frames is a breeze with our pneumatic Face Framing Table. Assembly is quick, and because the flush assembly reduces and often eliminates the need for sanding, you'll save even more time and money. Best of all, the Framing Table stands at a 30 degree angle, so it uses less floor space than a flat table and saves your back by allowing you to work upright rather than hunched over. The large, 4'x8' table surface features four independently controlled pneumatic clamping cylinders.



Flush face frames made easy: Align stile and rail along squaring fence, adjust clamp cylinder and secure joint line, drive self-tapping screw.



SPECIFICATIONS

Table Dimensions	Angle	Weight	Retractable Squaring Fence	Work Surface	Clamping	Accessories
76" H x 110" W x 30" D	30° from vertical	350 lbs	Retracts out of the way for frames longer than 8'.	4' x 8' melamine, 1-1/8" thick	Four high-quality clamping cylinders can be independently controlled. Activate one at a time or all at once by a master switch.	Add our Pneumatic Screwgun and 8' Coil Hose

FEATURES

RETRACTABLE SQUARING FENCE

The aluminum squaring fence on the left side of the table retracts out of the way to accommodate frames longer than 8'. Just begin your frame with the squaring fence up, then retract the fence as needed.



CUSTOMIZED SETUP

Each clamping cylinder can be independently controlled, so you can actuate each cylinder individually or activate them all at once with a master switch located at the bottom of the clamping arm.



POWERFUL CLAMPING

The four high-quality clamping cylinders apply tremendous pressure on the joint line to maintain a flush assembly. The clamping arm rolls easily on roller bearings and each cylinder glides smoothly along the arm for perfect positioning.



Perfectly Square. Perfectly Flush.

Fast assembly is great. Fast, accurate assembly that virtually eliminates sanding is even better. With the Framing Table, you'll get it all. It begins with the squaring fence for a perfectly square start. The pneumatic clamping cylinders hold your frame flush against the sturdy surface, helping to eliminate imperfections in the assembly so you'll rarely — if ever — need to finish-sand your frame.



RECOMMENDED ACCESSORIES

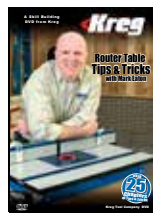


ITEM# CT6066

Pneumatic Screwgun & 8' Polyurethane Coil Hose

Industrial-grade reversible pneumatic screwgun with quick-change chuck and 8' polyurethane coil hose with 1/4" NPT fittings and single swivel-fitting. Connects directly to pneumatic outlet on Framing Table.

Education and Apparel



Router Table Tips and Tricks DVD

Mark Eaton has a long history working as an educator and expert in the woodworking community. Now Mark shares his expertise with routing and router tables with the rest of us through an incredibly educational 25 chapter DVD. In this DVD, Mark shares some of his best tips and tricks for router safety, setup, basic techniques and bits, and advanced techniques.

#V09-DVD

Mark Eaton



Trim Carpentry DVD

Gary Striegler, a second generation homebuilder with over 30 years of hands-on experience, demonstrates some of his time-proven techniques for creating classic home details that set his work apart from the competition. In this two hour DVD, watch as Gary uses the speed, strength, and simplicity of Kreg Joinery™ to create a variety of eye-catching trim details for the home.

#V07-DVD

Trim Carpentry



More! Trim Carpentry DVD

In this 2 Disc DVD set, Gary takes you even farther into the world of trim carpentry, as he uses the Kreg Jig® to construct a beautiful eye-catching finished basement complete with custom solid-wood doors, built-ins, closet organization, wainscoting, a beautiful trimmed structural post, and a whole lot more.

#V10-DVD

NEW Trim Carpentry



Cabinetmaking DVD

Have you been reluctant to build your own cabinets because of the complicated joinery and time commitment involved? Well, wait no longer...Kreg Joinery™ provides a proven technique that will help you build your projects Faster, Stronger, Simpler and Better than you ever imagined possible! This DVD guides you through the basic techniques needed to create cabinets for your shop, home office, or kitchen.

#V03-DVD

Cabinetmaking



Router Tables DVD

No workshop is complete without a sturdy router table for your shaping operations. Why not build one with plywood and the simplicity of Kreg Joinery™ that will last a lifetime? This table features loads of storage space with large pull-out drawers as well as dust-free router bit storage cavities. Last, but not least, a well thought out dust collection system pulls dust from both behind the fence and below the table to make this design one-of-a-kind.

#V06-DVD

Router Tables



Tables DVD

Ever thought of yourself as a furniture maker? With Kreg Joinery™ as its foundation, this video will have you building strong, sturdy tables in a matter of hours. Use the skills acquired in this video to produce tables for every room in the house; from end tables and coffee tables, to sofa tables, dining room tables and more...

#V05-DVD

Tables



Basic Cabinetmaking Booklet

This 40-page booklet covers the basics of building professional face-frame cabinets with Kreg Joinery™. The information in this booklet was provided as excerpts from a cabinetmaking book by Mark Duginske. The content of this booklet details the building of a single 15" wide base cabinet to help develop skills that will later allow a woodworker to produce an entire kitchen.

#MD-CAB01

Basic Cabinetmaking



The New Complete Guide to the Band Saw

This comprehensive book written by well-known band saw expert and author Mark Duginske details the history and modern use of the "Most Important Tool In Your Shop" – the band saw.

#BOOK-MDBSGB Band Saw Book



Kreg T-Shirt

Heavy-Weight, Double-Stitched, 100% Cotton, Available in Sizes Adult L-XL.

#BSSL

Large

#BSSXL

X-Large



Kreg Long-Sleeve T-Shirt

Heavy-Weight, Double-Stitched, 100% Cotton, Available in Sizes Adult L-XL.

#BLSL

Large

#BLSXL

X-Large



Kreg Baseball Cap

Low-Profile, Adjustable Fabric Back Strap, One-Size-Fits-All.

#BHAT

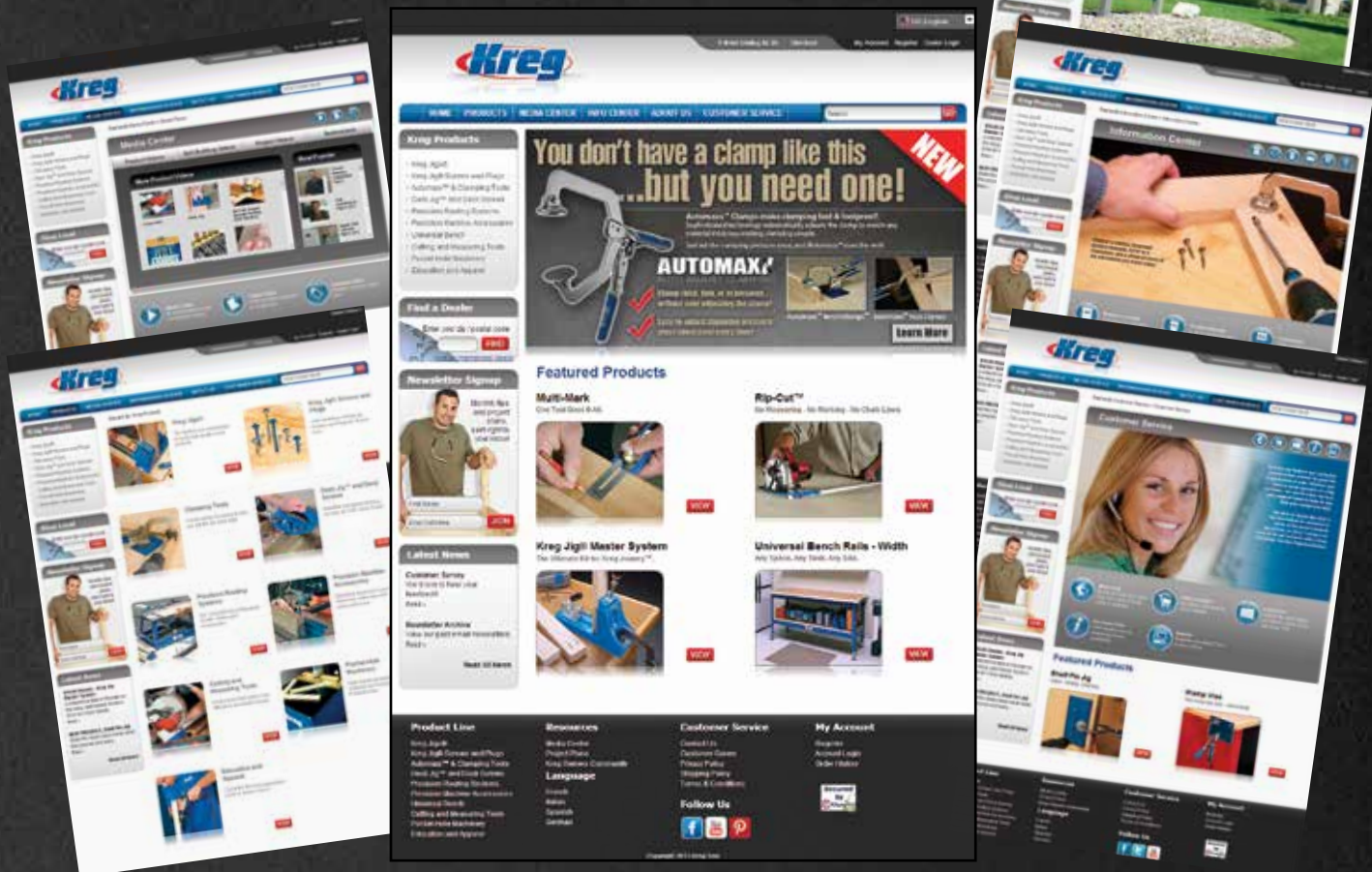
One Size Fits All

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adjust automatically to match any thickness
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ensures strength & durability
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increase comfort and reduce fatigue
- ❖ **Tremendous clamping force**
that's easy to regulate



AUTOMAXX
AUTO-ADJUST CLAMPING

Automaxx™ Face Clamp
The Auto-Adjust solution
for handheld clamping
available in 3" & 6" models



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See page 16 for details