

SIMATIC is a family of programmable controllers (PLCs) consisting of many finely tuned components: Programmable controllers, programming devices, intelligent input/output modules, etc. And each product group encompasses in turn a whole range of individual components.

There are HMI systems and systems for open communications to match SIMATIC.

This graded performance capability is the strength of the SIMATIC family.

This catalog gives you information on our product ranges SIMATIC S5, SIMATIC 505, SIMATIC programming devices, SIMATIC PCs and SIMATIC S5 software.

Programmable controllers

From the compact mini controller to the high-performance PLC. There are SIMATIC controllers for every demand and every requirement, in all types and sizes. What they all have in common is high processing capability packed into the smallest possible space, ruggedness to cope with the harshest mechanical and climatic requirements, high speed and expandability.

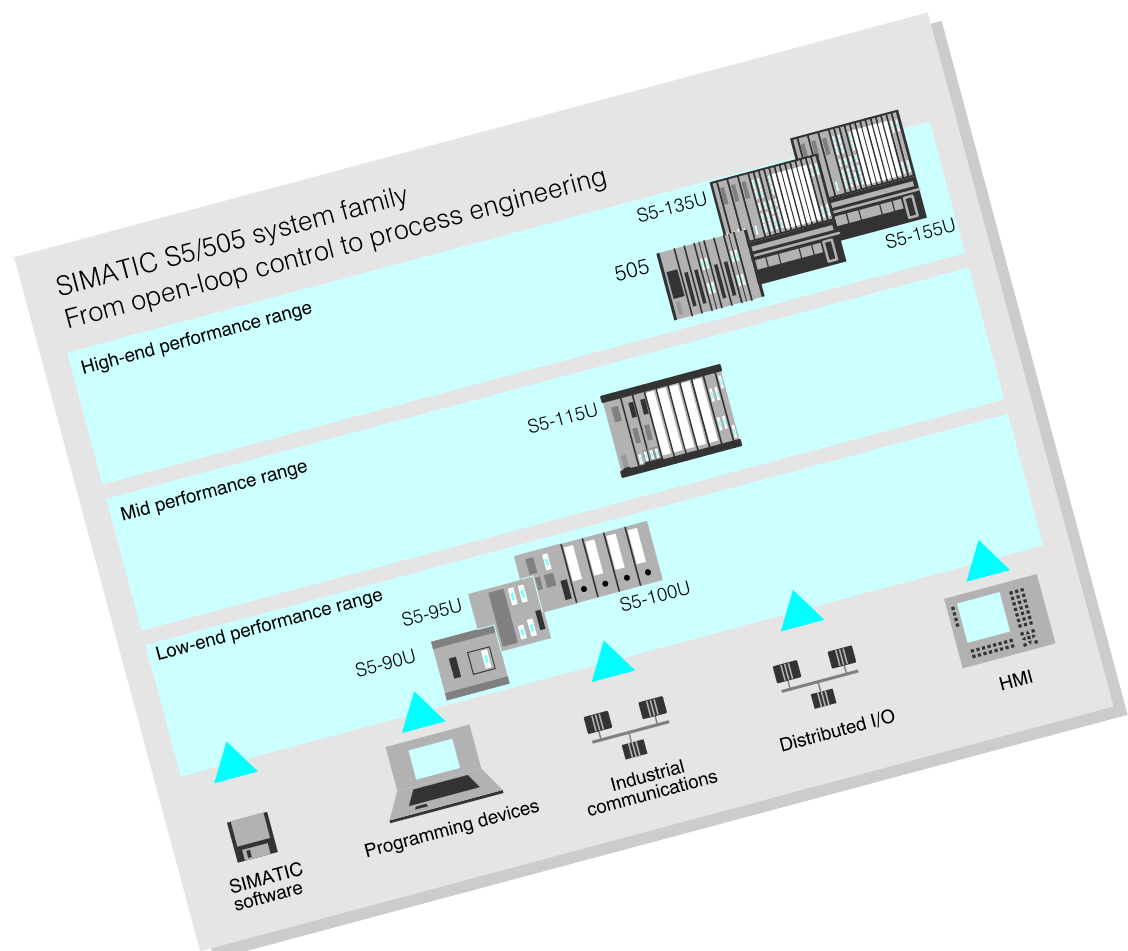
Redundant systems

Failsafety? High availability? No problem for SIMATIC S5/505!

We offer the following PLCs based on our S5-95U, S5-115U, S5-155U and 505 standard systems

- The S5-95F and the S5-115F, two failsafe PLCs which can be used wherever there could be danger to personnel, material or the environment.

- The S5-115H, S5-155H and TI505 systems, three fault-tolerant systems which can be used wherever production downtimes must be avoided at all costs.



Programmable controllers (continued)

Intelligent I/O modules

SIMATIC S5/TI505 PLCs don't just perform open-loop control these days, they also handle the following:

- Closed-loop control
- Positioning
- Counting, proportioning
- Valve control and much more.

For this purpose, there are intelligent I/O modules: They are microprocessor controlled and execute time-critical special tasks completely autonomously, and they have a direct connection to the process via their own input/output channels. This avoids additional loads for the CPU.

Distributed I/Os

If it is necessary to bridge large distances between the process and the I/O modules, the wiring can become very complex and susceptible to faults. If a modular and flexible automation system is required, we recommend use of distributed I/O systems:

- Using the ET 100U electronic terminator, I/O modules can be located up to 3 km/1.8 miles from the process.

- With the ET 200 distributed I/O system, you can use distributed I/Os, mini-controllers and a large number of field devices at distances of up to 23 km/14.3 miles from the programmable controller. The connected devices are networked over the PROFIBUS-DP high-speed fieldbus, complying with EN 50 170.

Programming devices, software

The SIMATIC family offers you an attractive overall programming devices, concept – from the low-cost handheld programming devices to the especially powerful desktop programming devices.

And to match these – our software. Starting with the operating system:

- WINDOWS 95 — for the proven SIMATIC software and for all PC applications

And our STEP 5/TISOFT software allows you to program your controller simply and quickly. You generate, document and test with one and the same software.

Industrial PC

The rugged industrial PCs of the SIMATIC range are the ideal tools for acquiring, processing and archiving machine data and process data

for operator control and visualization of material flows and manufacturing sequences, as well as for process control tasks.

The PC-ÜSR software for monitoring, open-loop control and closed-loop control is available specially for high-speed configuring of low-end and mid range process control systems.

HMI

The more complex automated processes become, the more important it is to have "man-machine communications" suited to the process.

Our range of SIMATIC HMI devices provides the right solution for every task.

Open communications

The productivity of any manufacturing system depends to a great extent on the flexibility of the control systems used. Decentralization means increased flexibility but also an increased need for devices to exchange data with each other and with a host computer.

SIMATIC offers a choice of two solutions for this purpose:

- Point-to-point connection from CPU to CPU or over communications processors where only a few nodes are to be linked

- Communications over the Industrial Ethernet, PROFIBUS or SINEC L1 local area networks where larger numbers of programmable controllers are to be linked.

Services

Services such as qualified consultation, dependable maintenance or training all help you to realize the full potential of your SIMATIC.

Introduction

SIMATIC S5-90U

The compact
mini PLCs



The mini PLC at a mini price.
The cost effective alternative
for more simple requirements.

SIMATIC S5-95U



The high-speed mini PLC with
compact performance power
in a small space.

	SIMATIC S5-90U	SIMATIC S5-95U	
Main memory for program and data (1 statement = 2 bytes)	4 KB RAM/EPROM/EEPROM	16 KB plus 4 KB for data ¹⁾ RAM/EPROM/EEPROM	
Execution time for 1 K binary statements	2 ms	2 ms	
Flags	1024, of which 512 retentive	2048, of which 512 retentive	
Counters	32, of which 8 retentive	128, of which 8 retentive	
Timers	32	32	
Arithmetic functions	+, -	+, -, x, :	
Digital inputs/outputs, maximum/of which on-board	176/16	480/32	
Analog inputs/outputs, maximum/of which on-board	16/0	41/9	
HMI devices	■	■	
Communications: Point-to-point connection Bus-type LANs	■ SINEC L1 (slave) AS-Interface PROFIBUS (with CP 541) PROFIBUS-DP slave (with CP 541)	■ (2nd serial interface optional) SINEC L1 (slave) PROFIBUS (optional) PROFIBUS-DP slave (optional) PROFIBUS-DP master (optional)	

■ = can be connected/available — = cannot be connected/not available

1) Not with basic version, PROFIBUS master interface

SIMATIC S5-100U

The modular
mini PLC system

The modular mini PLC which
saves space with extra-dis-
crete modular expandability.

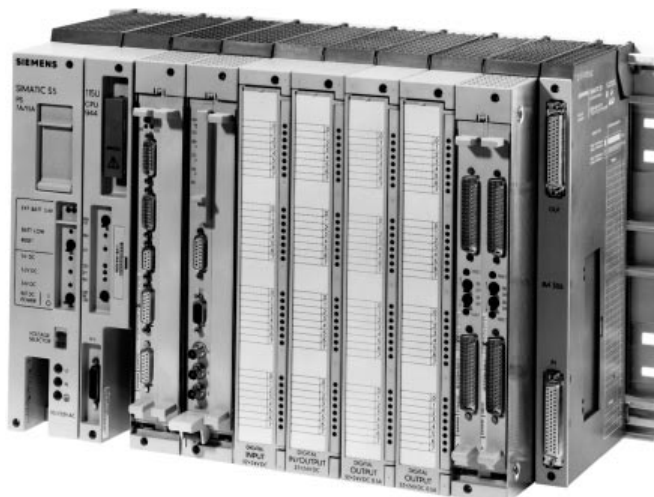


	SIMATIC S5-100U with CPU 100	CPU 102	CPU 103
	2 KB RAM/EPROM/EEPROM	4 KB RAM/EPROM/EEPROM	20 KB RAM/EPROM/EEPROM
	70 ms	7 ms	0.8 ms
	1024, of which 512 retentive	1024, of which 512 retentive	2048, of which 512 retentive
	16, of which 8 retentive	32, of which 8 retentive	128, of which 8 retentive
	16	32	128
	+, -	+, -, X, :	+, -, X, :
	256/0	448/0	448/0
	8/0	16/0	32/0
	■	■	■
	■ —	■ SINEC L1 (slave) AS-Interface PROFIBUS (with CP 541) PROFIBUS-DP slave (with CP 541)	■ SINEC L1 (slave) AS-Interface PROFIBUS (with CP 541) PROFIBUS-DP slave (with CP 541)

SIMATIC S5-115U

The mid
performance range

The rugged programmable controller without fan for the entire mid-range. It can be adapted in stages exactly to your requirements.



	CPU 941	CPU 942	CPU 943	CPU 944	CPU 945
Main memory for program and data (1 statement = 2 bytes)	18 KB RAM/EPROM/ EEPROM	42 KB RAM/EPROM/ EEPROM	48 KB RAM/EPROM/ EEPROM	96 KB RAM/EPROM/ EEPROM	256/384 KB RAM/EPROM/ EEPROM
Execution time for 1 K binary statements	1.6 ms	1.6 ms	0.8 ms	0.8 ms	0.1 ms
Flags/S flags	2048/0 ¹⁾	2048/0 ¹⁾	2048/0 ¹⁾	2048/0 ¹⁾	2048/32768 ¹⁾
Counters	128 ¹⁾	128 ¹⁾	128 ¹⁾	128 ¹⁾	256 ¹⁾
Timers	128 ¹⁾	128 ¹⁾	128 ¹⁾	128 ¹⁾	256 ¹⁾
Arithmetic functions	+, -, x, : ²⁾	+, -, x, : ²⁾	+, -, x, : ²⁾	+, -, x, : ²⁾	+, -, x, : ³⁾
Digital inputs/outputs, max.	4096/4096 of which max. 512 with process I/O image	4096/4096 of which 1024/1024 with process I/O image	4096/4096 of which 1024/1024 with process I/O image	4096/4096 of which 1024/1024 with process I/O image	4096/4096 of which 1024/1024 with process I/O image
Analog inputs/outputs, max.	256/256	256/256	256/256	256/256	256/256
HMI devices	■	■	■	■	■
Communications: Point-to-point connection Bus-type LANs	— SINEC L1 PROFIBUS Ind. Ethernet AS-Interface	— SINEC L1 PROFIBUS Ind. Ethernet AS-Interface	■ SINEC L1 PROFIBUS Ind. Ethernet AS-Interface	■ SINEC L1 PROFIBUS Ind. Ethernet AS-Interface	SINEC L1 PROFIBUS Ind. Ethernet AS-Interface

■ = can be connected/available

— = cannot be connected/not available

1) Of which all, half or none can be retentive

2) Fixed point

SIMATIC S5-135U
SIMATIC S5-155U

The multiprocessor
PLCs

S5-135U

The compact controller with multi-processor capacity for all tasks of the mid-range. It saves a lot of space in the control cabinet with its compact modules.

S5-155U

The high-performance PLC which combines the highest performance levels with extremely short execution times – the “memory giant with multiprocessor capability”.



	CPU 922	CPU 928	CPU 928B	CPU 948 ⁴⁾
	64 KB RAM/EPROM and 22 KB RAM for data blocks	64 KB RAM/EPROM and 46 KB RAM for data blocks	64 KB RAM/EPROM and 46 KB RAM for data blocks	640/1664 KB RAM/Flash-EPROM
	20 ms	1.1 ms	0.6 ms	0.2 ms
	2048/0	2048/0	2048/8192	2048/32768
	128	256	256	256
	128	256	256	256
	+, -, X, : ³⁾	+, -, X, : ³⁾	+, -, X, : ³⁾	+, -, X, : ³⁾
	max. 1024/1024 with process I/O image in addition 3072/3072 without process I/O image in addition 4096/4096 with direct memory access in addition 518152/518152 with page addressing			
	max. 192/192 in addition 256/256 with direct memory access in addition 32130/32130 with page addressing			
	■	■	■	■
	— SINEC L1 PROFIBUS Ind. Ethernet AS-Interface	— SINEC L1 PROFIBUS Ind. Ethernet AS-Interface	■ SINEC L1 (slave) PROFIBUS Ind. Ethernet AS-Interface	■ SINEC L1 (slave) PROFIBUS Ind. Ethernet AS-Interface

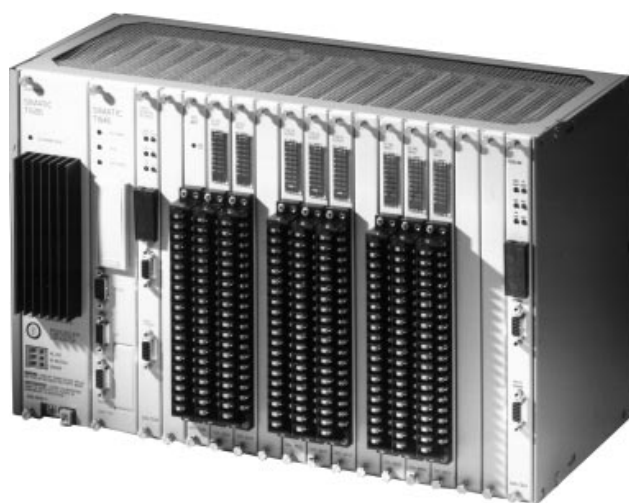
3) Fixed point/floating point

4) For S5-155U only

Introduction

SIMATIC 505

The controllers for
process engineering



The powerful programmable controllers providing the ideal combination of open-loop control tasks, closed-loop control tasks and complex mathematical functions.

CPU	525-1102	535-1212	545-1102	545-1103	555-1101	555-1102	575	560T	565T
Main memory for program and data (1 statement = 2 bytes)	10 KB RAM/EEPROM	40 KB RAM/EEPROM	192 KB RAM/EEPROM	96 KB RAM/EEPROM	384 KB RAM/EEPROM	1920 KB RAM/EEPROM	832 KB RAM	1024 KB RAM	1024 KB RAM
Execution time per 1 K of binary statements	4 ms	0.8 ms	0.78 ms	0.78 ms	0.07 ms	0.07 ms	0.9 ms	1.3 ms	1.3 ms ¹⁾
Flags/of which retentive	511/256	1023/512	4096/1024	4096/1024	32768/4096	32768/4096	23552/4096	56320/4096	56320/4096 ¹⁾
Counters	256	400	4096	1024	20480	20480	4096	20480	20480
Timers	256	400	4096	1024	20480	20480	4096	20480	20480
Arithmetic functions	+, -, x, :, √	+, -, x, :, √	+, -, x, :, √, trig. funct.	+, -, x, :, √, trig. funct.	+, -, x, :, √, trig. funct.	+, -, x, :, √, trig. funct.	+, -, x, :, √, trig. funct.	+, -, x, :, √	+, -, x, :, √, trig. funct.
Digital inputs/outputs, max.	512	1023	2048	1024	8192	8192	8192	8192	8192
Analog inputs/outputs, max.	128	1023	1024	1024	8192	8192	8192	8192	8192
Distance to distributed mounting racks	—	396 m	1000 m	—	1000 m	1000 m	1000 m	1000/4000 m	1000/4000 m
SIMATIC monitoring systems	—	—	■	■	■	■	■	—	—
Networking	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet	TIWAY/Industrial Ethernet
PID control	—	—	64	16	64	64	64	—	64
Analog interrupt blocks	—	—	128	16	128	128	■	—	128
Programs for special functions	—	—	1023	64	1023	1023	■	—	1023

■ = can be connected/available

— = cannot be connected/not available

1) When used with CPU 560T

SIMATIC S5-90U, S5-95U/F, S5-100U

General

S5-90U, S5-95U

2

Application



Fig. 2/1 S5-90U and S5-95U compact PLCs

The S5-90U and S5-95U programmable controllers are compact mini PLCs used for the economical solution of

simple automation tasks. They can be employed for control tasks that are of a simple structure and where little

space is available for their installation.

Programming, parameter assignment

Programming is done with the STEP 5 programming language in the STL (statement list), LAD (ladder diagram) or CSF (control system flow-chart) methods of representation.

The packages GRAPH Mini (for S5-95U only) and GRAPH 5 (S5-95U only, with restrictions) are available for programming sequential controls.

STEP 5 is available in three versions:

STEP 5 for mini PLCs, specially developed for programming the S5-90U, S5-95U and S5-100U mini PLCs, runs on AT-compatible PCs (can be supplied on diskette).

STEP 5 basic package for PC, runs on commercial AT-PCs under MS-DOS, suitable for programming all SIMATIC programmable controllers.

STEP 5 basic package, the most powerful of the STEP 5 packages, runs on all programming devices and can be used for all SIMATIC programmable controllers. Depending on the version, the scope of supply includes additional software for user-friendly programming and configuring as well as the STEP 5 programming software.

The performance characteristics of the S5-90U, S5-95U and of the CPU 103 can be set via a parameter assignment data block (DB1). For user-friendly parameter assignment, the COM DB1 parameter assignment software is available.

The PG 720, PG 720C, PG 740 and PG 760 are available for programming, parameter assignment, function changes, tests and start-up.

S5-90U, S5-95U (continued)**Mounting****Mounting the S5-90U and S5-95U**

The S5-90U and S5-95U can be snapped onto a 35 mm DIN rail (see Fig. 2/2 left).

The S5-90U can also be mounted direct onto walls or supporting plates. For this purpose, 4 wall fasteners are required which fit into the recesses on the back of the PLC housing. The PLC is then secured to the wall fasteners with 4 screws (M5) (see Fig. 2/2 right).

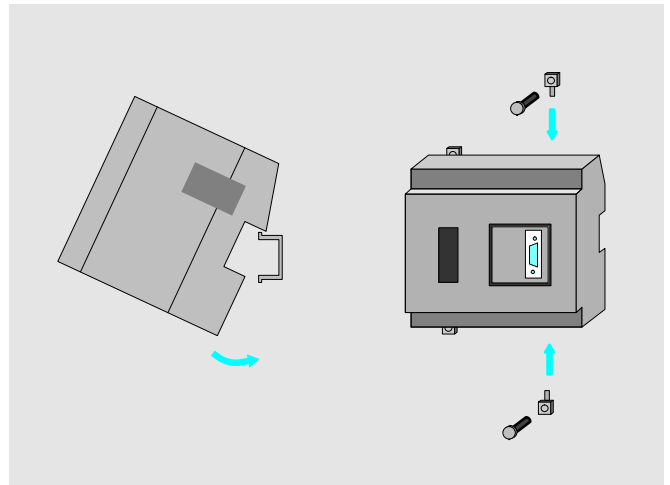


Fig. 2/2 Mounting

Expansion**Expansion of the S5-90U and S5-95U**

The S5-90U can be expanded via the IM 90 interface with up to 6 I/O modules of the S5-100U.

Up to 32 I/O modules of the S5-100U can be used direct in the S5-95U.

The following I/O modules are available:

- Digital input and output modules
- Analog input and output modules
- Ex modules for connecting sensors and actuators in plants subject to explosion hazard
- Special modules for external timer functions, high-speed counters and analog limit value monitoring
- Signal preprocessing modules for closed-loop control and positioning tasks as well as for cam controllers

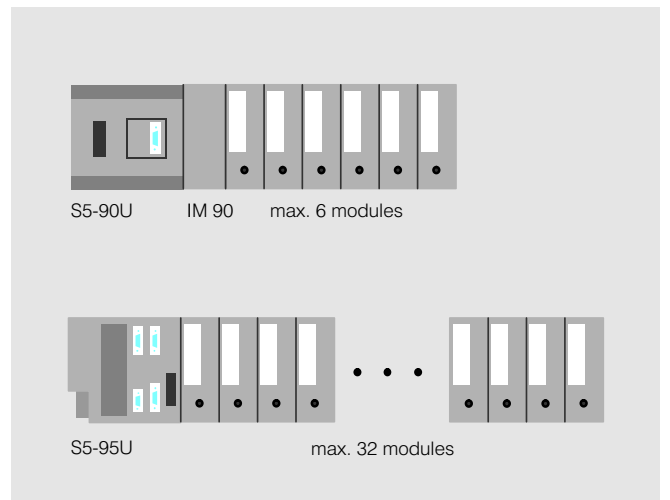


Fig. 2/3 Expansion

- Intelligent modules for high-speed preprocessing
- Diagnostics modules for monitoring the I/O bus of the S5-90U/-95U
- Simulation modules for program test

See page 2/14 for possible configurations.

Principle of operation

The principle of operation of the SIMATIC S5-90U and S5-95U is determined by the following components:

Program memory

The program memory contains the user program.

Processor

The processor operates cyclically:

At the beginning of the cycle, the processor reads the signal states of all inputs and stores them in a process input image (PII).

The program is then executed step by step keeping with the internal counters, bit memories and timers.

The processor stores the calculated signal states in a process output image (POI). From there, the processor transfers them to the outputs.

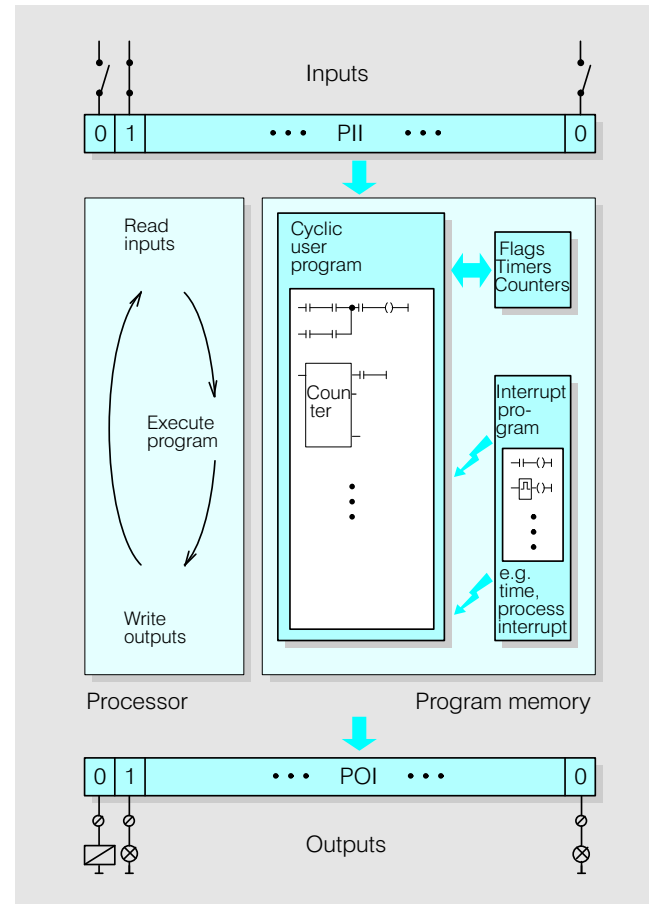


Fig. 2/4 Functional design of the SIMATIC S5-90U and S5-95U

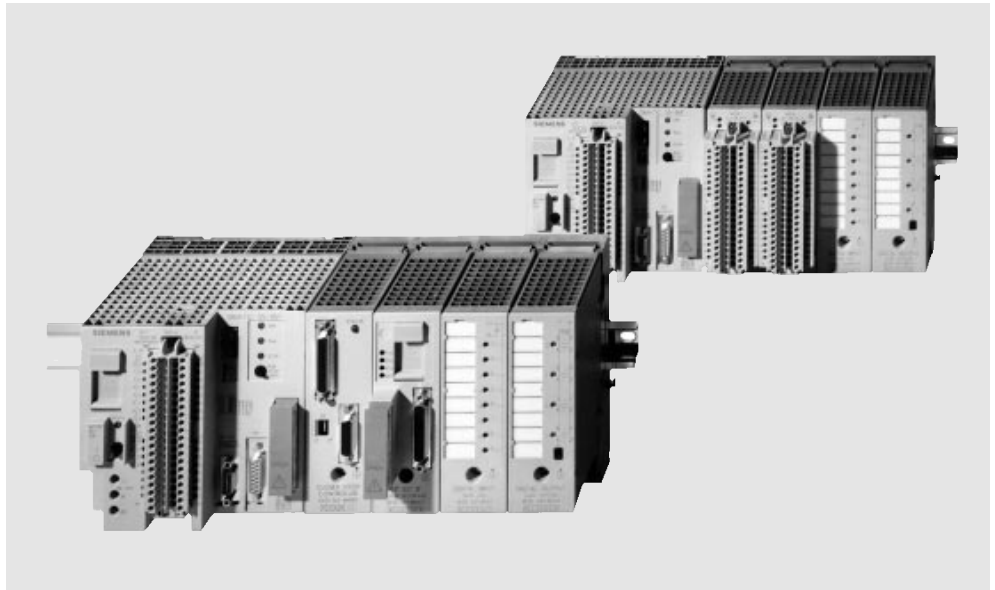
S5-95F**Application**

Fig. 2/5 S5-95F failsafe programmable controller (extended)

The S5-95F programmable controller is a failsafe mini PLC for the lower application range.

Failsafe systems (F-systems) are always required to protect personnel, environment and equipment. F-systems prevent hazardous states by entering a safe state in the event of a fault, i.e. the fault components are switched off. They do not, however, increase the availability of a system or a machine. If, in addition to safety, availability of the system is also an important requirement, two S5-95F systems can be combined in a master-slave system.

The S5-95F has been approved by the relevant technical authorities in Germany.

The S5-95F can replace conventional protective circuits. Implementation of the mini PLC is cost-effective starting from as few as 10 to 14 safety-related relays.

Typical fields of application of the S5-95F:

- Burner and boiler controls
- Presses such as eccentric presses, hydraulic presses, screw presses, stamping presses and bending presses

- Machine tools
- Industrial machines such as stamping machines, cutters
- Machine-protection devices such as protective screens, two-hand controls, emergency off pushbuttons, muting functions
- Passenger transport systems such as escalators, conveyors, lifting platforms, cableways, underground railways, light-rail transit systems
- Traffic signalling systems
- Chemical systems such as process furnaces, process controls, centrifuges, pollutant filters, overcharge blocks, reactors, batch processes
- Signalling systems of the Federal Railways

Design

The S5-95F consists of two identical subunits which can be snapped onto a standard sectional rail and which are connected by means of a fiber optic link. Both units consist of a tough plastic case, into which a processor,

a power supply unit and the inputs and outputs are integrated.

If the number of on-board inputs and outputs is not sufficient, the S5-95F can be expanded by safety-related I/O modules.

In safety operation, the user program is loaded from the EPROM.

For non-safety-related applications, some S5-100U modules which are declared reaction-free can be used (see Configuring, Section 11).

Programming

As with the S5-95U, the program is generated with the STEP 5 programming language as STL (statement list), LAD (ladder diagram) or CSF (control system flowchart) methods of representation. The F-specific parameterization, e.g. determining the

number of safety-related inputs, is performed menu-driven with the aid of the COM 95F configuration software.

In RAM operation the user program is loaded into one of the two subunits and transferred to the other subunit automatically.

Users can choose from the PG 720P, 740 and 760 programming devices on which the COM 95F configuration software can also be run.

Safety rules

Legal safety requirements

Machines and systems which can constitute a hazard for personnel are required by law to conform to the "state of the art".

The EC directive relating to machinery, and the German law on device safety (Geräte-sicherheitsgesetz GSG), distinguish broadly between three different types:

Plants requiring supervision (e.g. burner controls):

The plants defined in the German legislation as requiring supervision are licensed individually. The licensing test is carried out by an independent testing body. A prerequisite for licensing is the safety of the components used and this is documented by a prototype test (e.g. German Technical Inspectorate certificate for burners).

Machines subject to type examination (e.g. press controls):

Annex IV of the EC directive relating to machinery defines machine types subject to type examination. These machines are inspected once and can then be manufactured and sold in quantity. The type examination is carried out by an independent testing body and is based on prototype test certification of the components used. Inspected and approved machines receive the CE mark.

Machines/plants not subject to type examination (e.g. lathes):

Plants not listed in the EC directive relating to machinery or in the German legislation are not subject to type examination. In such cases, the manufacturer and operator of the plant is responsible for the correct selection and use of the components. In the event of an accident, the manufacturer/operator can prove the safety of his plant by submitting the prototype test certificate for the hardware and software components used.

In all cases, prototype test certification can serve as proof of the safety of a plant.

S5-95F licenses

The SIMATIC S5-95F has been prototype-tested by the following test institutions:

- German Technical Inspectorate (TÜV)
- Institute for Safety at Work of the German Trade Associations (BIA)
- German Trade Association EM III
- TÜV Eurorail
- Federal Office for Railways (EBA)
- SUVA

The certificates awarded confirm that the following characteristics have been realized and standards complied with:

- Stop categories 0 to 2 in accordance with DIN EN 60204 T1
- Control category B, 1 to 4 in accordance with EN 954-1
- Quality level 1 to 6 in accordance with DIN V 19250 and DIN V 19251
- Safety Integrity levels 1 to 3 in accordance with IEC 65A (Sec) 122 and (Sec) 123
- DIN VDE 0116, prEN 50156-1, DIN EN 298, EN 230 (burner technology)
- EN 81, EN 115, TRA 101, TRA 200 (elevators, escalators)
- Press-specific standards (see Catalog AR 10)
- Mü 8004

You can obtain the SIMATIC S5-95F certificates free of charge from: Siemens AG, attn. Fr. Bleicher, P.O.Box 1963, Werner-von-Siemens-Str. 50, D-92209 Amberg, Fax: 09621/803146

DIN EN 60204 P1

DIN EN 60204 Part 1 defines three stop function categories for safe stopping of machines:

- Category 0: Uncontrolled stopping by immediately cutting off the power supply to the machine drives
- Category 1: Controlled stopping with retention of the power supply to the drives until standstill has been reached; power supply is cut off at standstill
- Category 2: Controlled stopping with retention of the power supply to the machine drives

Every machine must be equipped with a category 0 stop function. The emergency off function can be implemented either with a category 0 or category 1 stop function. In the case of the S5-95F, a stop function (e.g. emergency off) can be implemented with categories 0 to 2. The standard software package "Emergency off" can be used in this context.

S5-95F (continued)**Safety rules** (continued)**EN 954-1**

The EN 954-1 standard is used in the area of machine safety (e.g. emergency off, light barriers). Controllers are divided into different categories according to risk area. The category is selected by calculating the risk using a risk graph (see Fig. 2/6). The S5-95F fulfills the requirements of category 4.

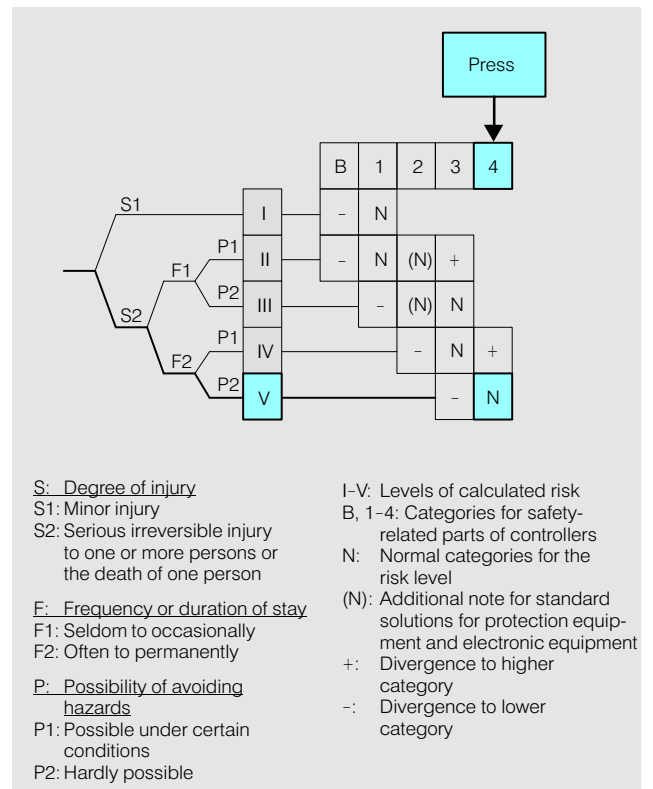


Fig. 2/6 Example: Risk graph for calculating the category in accordance with EN 954-1 for a press

DIN V 19250

DIN V 19250 is used in many areas of plant safety (chemicals, petrochemicals, power stations). It distinguishes 8 quality levels which can be calculated for each plant using a risk graph (see Fig. 2/7). The S5-95F meets the requirements of quality level 6.

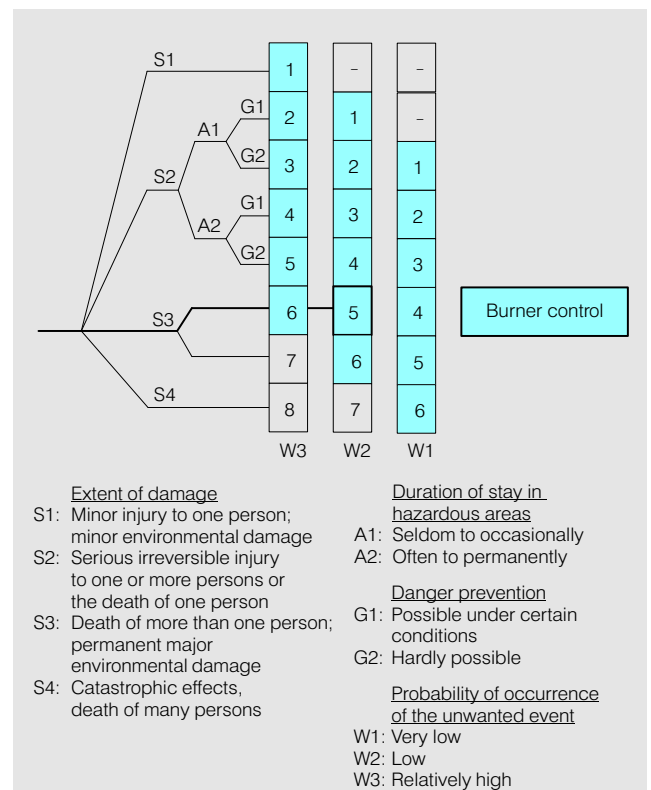


Fig. 2/7 Example: Risk graph for calculating the quality level in accordance with DIN V 19250 for a burner control

Mounting possibilities

The S5-95F can be snapped onto a 35 mm DIN rail.

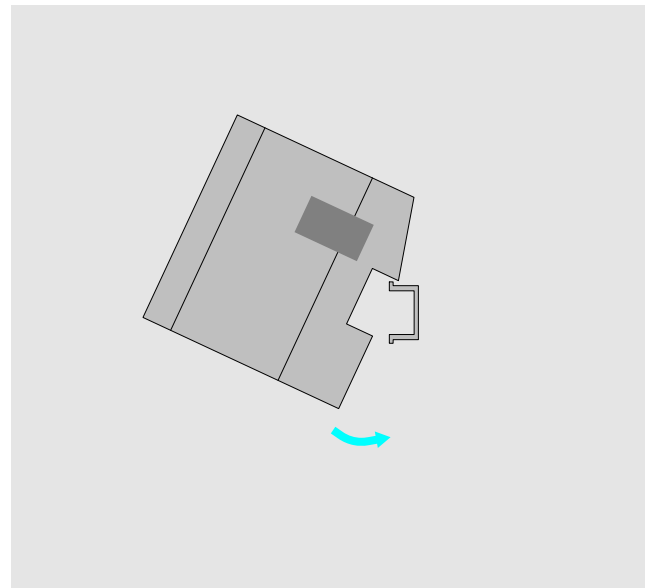


Fig. 2/8 Mounting of the S5-95F

Expansion possibilities

Safety-related expansion of the S5-95F

Safety-related expansion of the S5-95F is possible with up to 16 redundant I/O modules.

Only special modules are licensed for use in safety-related expansion:

- Safety-related digital input module 6ES5 431-8FA11
- Safety-related digital output module 6ES5 450-8FA11
- Safety-related analog output module 6ES5 464-8MG11 for acquiring max. 16 failsafe values, depending on the requirement class and dynamic response of the encoders

The modules are operated in two-channel configuration (one module per subunit).

Non-safety-related expansion possibilities of the S5-95F

Non-safety-related expansion of the S5-95F is possible with up to 32 I/O modules of the S5-100U.

The following modules can be connected:

- Digital input/output modules;
- Analog input/output modules

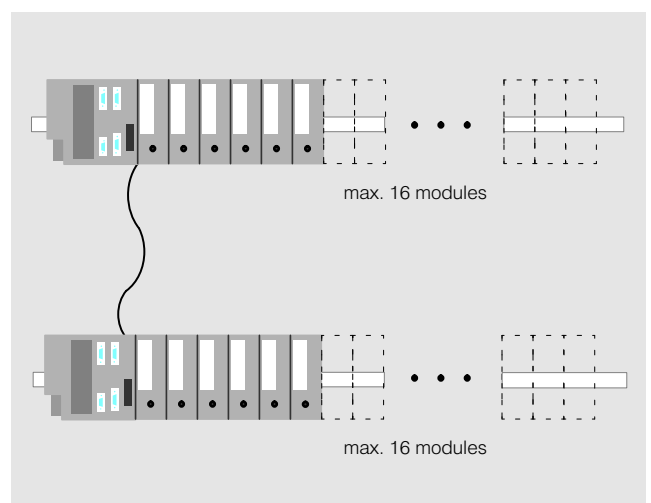


Fig. 2/9 Expansion possibilities of the S5-95F

- 385B counter module
- IP 262 closed-loop control module
- CP 521 SI communications processor

Non-safety-related modules are operated in single-channel configuration. The module can be plugged into either subunit.

Note:

Only the components specifically listed in this section are licensed for use in expanding the S5-95F. The use of other components can nullify the prototype test of the S5-95F!

S5-95F (continued)**Safety-related modules and software components**

Module/software component	Order No.	Module/software component	Order No.
PLC (CPU, onboard I/O module, 24 V power supply unit) ¹⁾ Operating system output Z01	6ES5-095-8FB01	Failsafe DO 4 x DC 24V/2A safety-related	6ES5 450-8FA12
Plug for onboard I/O module (screw terminal)	6ES5 490-8FB11	Failsafe AI 4 x $\pm 4 \dots 20$ mA safety-related	6ES5 464-8MG11
Plug for onboard I/O module (crimp terminal)	6ES5 490-8MA13 or 6ES5 490-8MA03	Bus module	6ES5 700-8FA11
OF connecting cable 1 m 2 m 5 m 10 m	6ES5 722-1BB00 6ES5 722-1BC00 6ES5 722-1BF00 6ES5 722-1CB00	Bus module	6ES5 700-8MA22
EPROM 8 Kbyte (CMOS)	6ES5 375-1LA15	IM316 F bus interface module ¹⁾	6ES5 316-8FA12
EPROM 16 Kbyte (CMOS)	6ES5 375-1LA21	Standard function block package for emergency off	6ES5 840-8NQ11
EPROM 32 Kbyte (CMOS)	6ES5 375-1LA41	Standard function block package for firing systems	6ES5 840-8NR11
Failsafe DI 8 x DC 24V safety-related	6ES5 431-8FA11	Standard function block package for extended functions	6ES5 845-8DH12
Failsafe DO 4 x DC 24V/2A safety-related	6ES5 450-8FA11		

¹⁾ Including connecting cable in accordance with manual annex A

Reaction-free, non-safety-related modules

Module/software component	Order No.	Module/software component	Order No.
Bus module (SIGUT)	6ES5 700-8MA11	Digital output 8 x 5 ... 24 V DC / 0.1 A	6ES5 453-8MA11
Bus module (Crimp-snap-in)	6ES5 700-8MA22	Digital input/output with LED display	6ES5 482-8MA13
IM 316 interface	6ES5 316-8MA12	Analog input 4 x ± 50 mV	6ES5 464-8MA21
Timer module 2 x 0.3 ... 300 s	6ES5 380-8MA11	Analog input 4 x ± 1 V	6ES5 464-8MB11
Counter module 25/500 kHz	6ES5 385-8MB11	Analog input 4 x ± 10 V	6ES5 464-8MC11
Comparator module 2 x 0.5 ... 20 mA / 0.5 ... 10 V	6ES5 461-8MA11	Analog input 4 x ± 20 mA	6ES5 464-8MD11
Digital input 8 x 24 V DC	6ES5 421-8MA12	Analog input 4 x $\pm 4 \dots 20$ mA	6ES5 464-8ME11
Digital input 4 x 24 V ... 60 V DC	6ES5 430-8MB11	Analog output 2 x ± 10 V	6ES5 470-8MA12
Digital input 4 x 115 V AC	6ES5 430-8MC11	Analog output 2 x ± 20 mA	6ES5 470-8MB12
Digital input 8 x 24 V DC	6ES5 431-8MA11	Analog output 2 x $\pm 4 \dots 20$ mA	6ES5 470-8MC12
Digital input 8 x 115 V AC	6ES5 431-8MC11	Analog output 2 x 1 ... 5 V	6ES5 470-8MD12
Digital input 8 x 230 V AC	6ES5 431-8MD11	IP 262 control module ²⁾	6ES5 262-8MA12 6ES5 262-8MB12
Digital input 8 x 5 ... 24 V DC	6ES5 433-8MA11	IP 263 positioning module	6ES5 263-8MA13
Digital output 8 x 24 V DC / 0.5 A	6ES5 441-8MA11	IP 264 electronic cam controller module	6ES5 264-8MA11
Digital output 4 x 24 V ... 60 V DC / 0.5 A	6ES5 450-8MB11	IP 266 positioning module ²⁾	6ES5 266-8MA11
Digital output 4 x 115 ... 230 V AC / 1 A	6ES5 450-8MD11	IP 267 stepper motor control	6ES5 267-8MA11
Digital output 8 x 24 V DC / 1 A	6ES5 451-8MA11	CP 521 SI communications processor	6ES5 521-8MA21
Digital output 8 x 115 ... 230 V AC / 0.5 A	6ES5 451-8MD11	CP 521 BASIC communications processor	6ES5 521-8MB12
Relay output 8 x 30 V DC / 230 V AC	6ES5 451-8MR12	Master module for AS interface CP 2433	6GK1 243-3SA00
Relay output 4 x 30 V DC / 230 V AC	6ES5 452-8MR11	Simulation module (DI or DO)	6ES5 788-8MA11

²⁾ The restricted EMC protection of these non-safety-related modules must be observed.

Principle of operation

The principle of operation of the S5-95F programmable controller is determined essentially by "program memory" and "processor" (see page 2/4). In the case of the S5-95F there is also the "subunit link". It ensures that the S5-95F is only running when both subunits work fault-free.

The S5-95F controller performs:

- Synchronization
- Data exchange
- Interrupt processing
- Self-test

The failsafety of the I/O devices is ensured by tests using the integrated test hardware.

Synchronization

Both subunits are synchronized at least every 5 ms. During this process, information exchange and data comparison is performed. When the user program is executed, the S5-95F also provides synchronization of the following events:

- Direct I/O access and timer scanning
- Process interrupts and timed interrupts

Data exchange

Fast and reliable data exchange between both subunits takes place via the fiber optic link for

- comparison,
- synchronization and
- passivation (switch off) purposes.

Both subunits work synchronously with the same user program. They compare cyclically

- the input signals
- the output signals
- other data such as flags and counters

When the subunits have different results, an error has occurred and error handling is initiated. In the case of the failsafe S5-95F programmable controller, the error handling and other safety functions must be specified in the COM 95F configuration software.

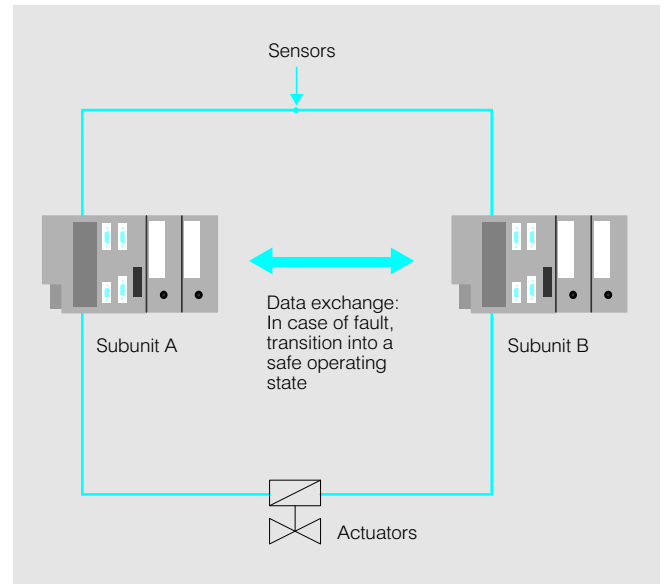


Fig. 2/10 Example of an S5-95F with safety-related input and output

Comparing the inputs

After reading in the input signals, both subunits compare the process images. If the results differ, they read in the input signals repeatedly, if necessary, until the discrepancy time projected with the COM 95F has expired. If, at this time, the input signals still differ, there is an internal or external error. The programmable controller immediately initiates error handling. The user can determine the error response and the discrepancy time himself in consultation with the licensing body.

Comparing the outputs

At the end of a cycle, both subunits compare the process images again. If the results differ, there is an internal error. Both subunits switch off.

Comparing other data

In addition, the two subunits also compare

- the current flags and counters and, if required,
- the signature of the SI-NEC L1 link.

Interrupt processing

Interrupts can be projected as software interrupt as well as hardware interrupt on the central controller.

The interrupt response time is 3 ms in the case of the interrupt inputs and 10 ms in the case of the digital inputs.

Self-test

The S5-95F programmable controller implements extensive self-test functions. The following components are tested:

- Link between the central controllers
- Processors
- Memories
- All redundant I/O devices

By means of some of these self-tests, errors occurring simultaneously in both subunits can be detected.

Self-test during startup

During start-up in safety operation (with EPROM), all self test functions are completely executed in each subunit.

Self-test during cyclic operation

For cyclic operation, the operating system divides the self-test functions into small test segments which it inserts in the program cycle.

S5-95F (continued)**Programming,
parameter assignment**

The S5-95F is programmed in single-channel configuration like an S5-95U. Program input can be performed on-line or off-line.

On-line programming

During on-line programming, the programming device is connected to one subunit. The operating system ensures that the program is transferred to the second subunit and that the programming device functions are executed in the second subunit. No memory submodule is required in either subunit.

Off-line programming

Off-line programming is performed via an EPROM submodule in the programming device without connection to the programmable controller. The memory submodules are then plugged into both subunits.

Note!

In safety operation (i.e. in the final system operation), the control program must be stored on an EPROM submodule.

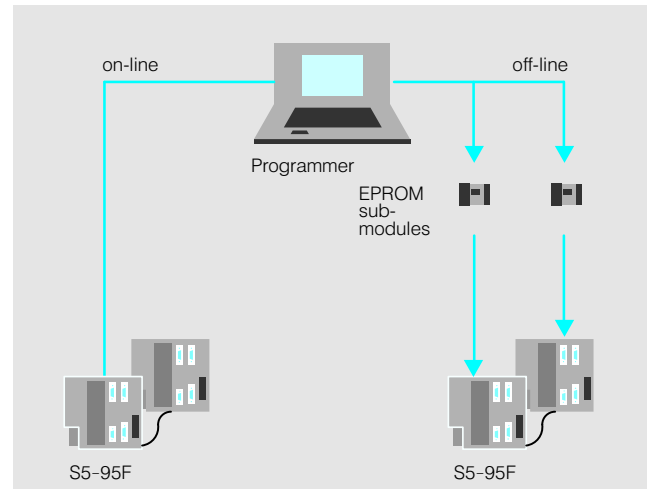


Fig. 2/11 On-line and off-line program input

Standard function block packages which have already been prototype tested are available for various applications (see Section 7).

COM 95F parameter assignment software

The COM 95F parameter assignment software supports the user during parameter assignment, start-up, documentation of redundancy characteristics and error diagnostics:

- parameter assignment of F-specific data in interactive mode
- Generation of the parameter assignment data block from the parameter assignment data
- System diagnostics via error data block and interrupt register
- Documentation of F-specific data via a printer
- System operation, e.g. load block or read EPROM

Communications possibilities

Communications partners for the S5-95F can include:

- SIMATIC programmable controllers: S5-90U, S5-95U/F, S5-100U, S5-115U/H/F, S5-135U, S5-155U/H
- Other Siemens systems, such as SICOMP PC (with interfaces), SICOMP M, TELEPERM M, MOBY I etc.
- Third-party devices, printers, barcode readers

There are three types of links:

- Point-to-point connection
- SINEC L1 local area network
- PROFIBUS local area network

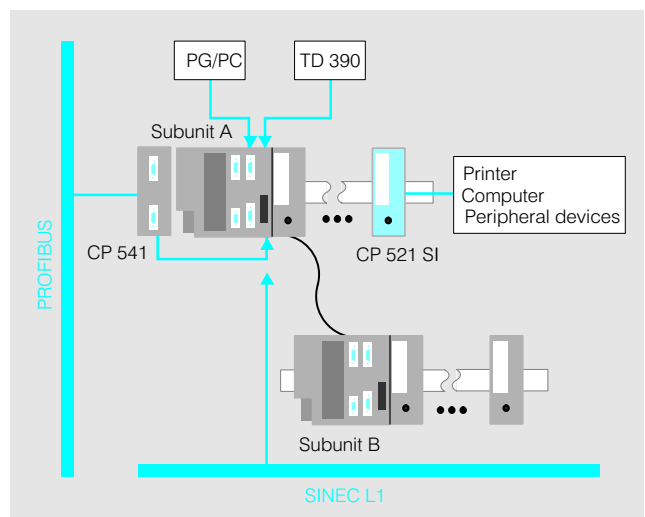


Fig. 2/12 S5-95F communications possibilities

S5-95F (continued)

Communications possibilities (continued)

Point-to-point connection (via CP 521 SI)

This is a link established with only one partner via an open ASCII driver or the 3964(R) procedure. The link is reaction-free, i.e. it precludes a safety-related maloperation of the S5-95F due to any interference by the partner in the link.

SINEC L1 local area network (via programming device interface)

In addition to reaction-free data interchange, the S5-95F also offers a special mode for the transmission of safety-relevant data to another fail-safe SIMATIC system (S5-95F, S5-115F) via a single-channel bus. Optionally, this bus may also be configured redundantly to increase system availability.

PROFIBUS local area network (via CP 541)

Failsafe SIMATIC systems can use SINEC L2 to communicate safety-oriented and simultaneously transfer non-safety-oriented data with a higher-level control system (PLC-PLC connection and DP slave). CP 541 is possible in redundant operation.

AS-interface bus

AS-interface slaves can be addressed via the AS-interface master CP 2433 which is certified reaction-free.

Operator control and process monitoring

HMI devices and printers enable user-friendly monitoring of the process:

TD 390 (see Section 10)

The TD 390 is connected to the programming device port and enables the following:

- Display of messages
- Modification of variables in a data block (in STOP only) and
- Setting of the clock (in STOP only)

COROS HMI systems (see Section 10)

Operator panels OP7, OP17, OP37, OP5, OP15, OP25, OP35 can be connected via the CP 521. This makes it possible to write operating parameters to a data block even in during safety operation.

Printers

Printers are connected to the CP 521 SI. If desired, the operating system of the S5-95F can initiate printout of error messages autonomously. The preconfigured error messages are included in the COM 95F and are loaded into the CP 521 SI.

S5-100U**Application**

Fig. 2/13 Design of the S5-100U

The S5-100U programmable controller is suitable for the solution of the most varied types of automation tasks.

The S5-100U has a modular design (using bus units). Extra-discrete expansion capabilities and different mo-

dule types mean that it can be adapted optimally to the automation task to be solved.

Design

An S5-100U programmable controller consists of the following:

- A CPU
- Bus units
- Input/output modules plugged onto the bus units

The CPU and bus units are snapped onto a 35 mm (1.36 in) DIN rail.

The CPU contains a power supply for connection to 24 V DC. The relevant power supply module must be used for AC voltages of 115/230 V. The bus units which hold the I/O modules and connect them to the CPU are snapped onto the DIN rail to the right of the CPU.

The following I/O modules are available:

- Digital input and output modules
- Analog input and output modules
- Ex modules for connecting sensors and actuators in areas subject to explosion hazard
- Special modules for external timer functions, high-speed counters and analog limit value monitoring
- Intelligent modules for high-speed processing
- Diagnostics modules for monitoring the I/O bus of the S5-100U
- Simulation modules for the program tests

An S5-100U can contain up to 32 I/O modules arranged in up to four tiers (see page 2/14).

Mechanical coding of I/O modules

The bus units and modules have a key-type coding system to prevent the various module types from being confused on replacement: The rear side of each module has a coding "key" which is set to a specific unchangeable position for each module type. The bus unit has a rotatable coding element. Before a module is swung down into position for the first time, the coding element must be turned into the correct position to allow insertion of the coding key. Thus, the bus unit can only take the module type intended for it.

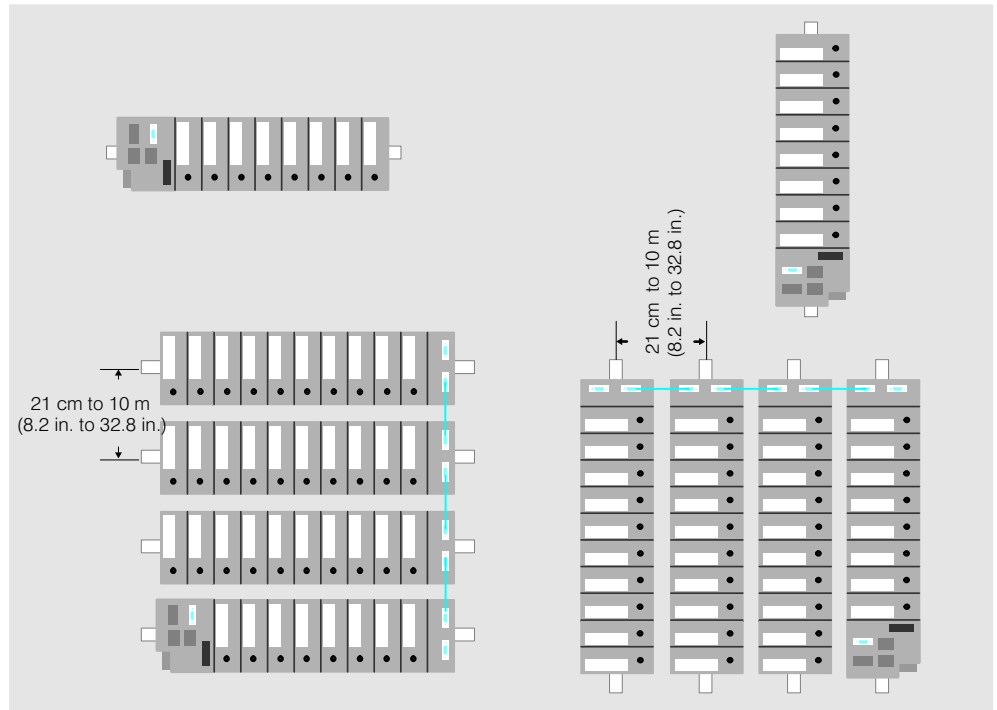


Fig. 2/14 Possible configurations

Horizontal configuration

The modules can be installed side by side on a horizontal DIN rail (single-tier configuration). If a DIN rail is not long enough to take all modules required, up to four tiers can be installed in one configuration. The various tiers are interconnected using interface modules. The DIN rails must have a minimum spacing of

21 cm (8.2 in) to achieve the necessary heat dissipation. The maximum distance between two tiers is 10 m (32.8 ft).

Vertical configuration

The DIN rail can also be arranged vertically with the modules being attached one under the other. Because of the resulting reduction in heat dissipation, the maximum

ambient temperature is limited to 40 °C. If several tiers are used, the minimum and maximum clearances as for the horizontal arrangement apply.

The installation guidelines apply not only for the S5-100U modular PLC but also for the S5-90U and S5-95U compact PLCs expanded with I/O modules.

Programming

Programming is done with the STEP 5 programming language in the STL (statement list), LAD (ladder diagram) or CSF (control system flow-chart) methods of representation. The packages GRAPH Mini and GRAPH 5 (CPU 103 only) are available for programming sequential controls. STEP 5 is available in three versions:

STEP 5 for mini PLCs, specially developed for programming the S5-90U, S5-95U and S5-100U mini PLCs, runs on AT-compatible PCs (can be supplied on diskette).

STEP 5 basic package for PC, runs on commercial AT-PCs under MS-DOS, suitable for programming all SIMATIC programmable controllers.

STEP 5 basic package, the most powerful of the STEP 5 packages, runs on all programming devices and can be used for all SIMATIC pro-grammable controllers. Depending on the version, the scope of supply includes additional software for user-friendly programming and configuring as well as the STEP 5 programming software.

The PG 720P, PG 740 and PG 760 are available for programming, function changes, tests and start-up.

Note

The appropriate regulations must be observed when designing safety-related controls.

S5-100U (continued)**Principle of operation**

The principle of operation of the SIMATIC S5-100U is determined by the following components:

Program memory

The program memory contains the user program.

Processor

The processor operates cyclically:

At the beginning of the cycle, the processor reads the signal states of all inputs and stores them in a process input image (PII).

The program is then executed step by step keeping with the internal counters, bit memories and timers.

The processor stores the calculated signal states in a process output image (POI). From there, the processor transfers them to the outputs.

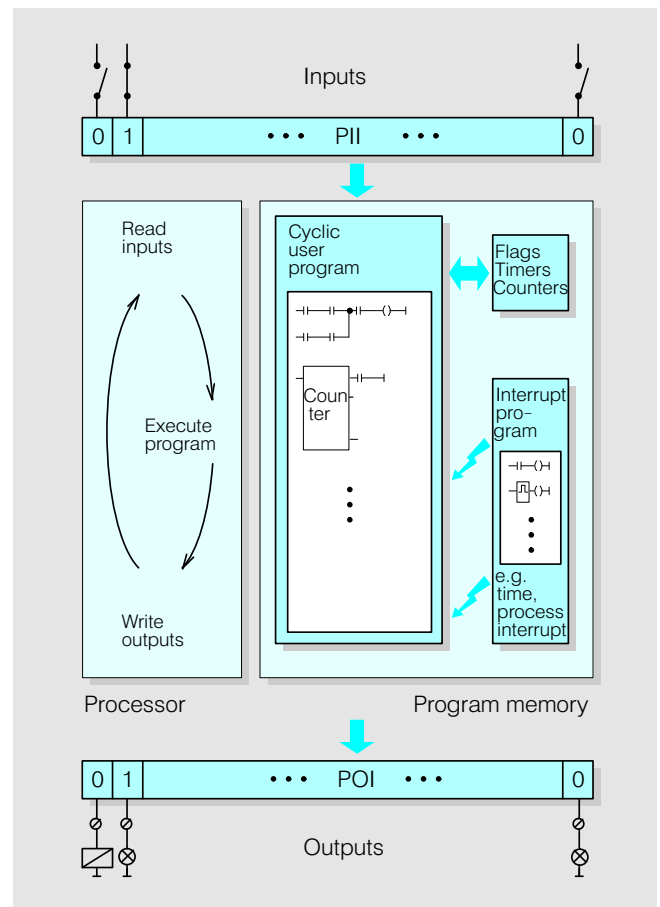


Fig. 2/15 Functional design of the SIMATIC S5-100U

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-90U, S5-95U

Design



The S5-90U and S5-95U consist of a tough plastic case, into which the processor, power supply, inputs and outputs are integrated. This enclosure can be snapped onto a DIN rail. Both devices can be expanded with all I/O modules of the S5-100U. The S5-90U is expandable over the IM 90 interface, the S5-95U is directly expandable (see also page 2/3).

Technical specifications

	S5-90U	S5-95U
General		
Range of functions	Boolean logic, bracketed operations, result assignment, setting/resetting (latching/unlatching), counter and timer functions, load, transfer, comparison and jump operations, block calls, special functions, arithmetic	
Programming language	STEP 5	STEP 5
Methods of representation	STL, LAD, CSF	STL, LAD, CSF, GRAPH Mini, GRAPH 5 (with restrictions)
Program organization	Linear or structured	Linear or structured
Integral function blocks (in the operating system)	—	Analog value input, output, BCD/binary code conversion, multiplication and division for 16-bit fixed-point numbers, L2 SEND, L2 RECEIVE (L2 interface only)
Integral organization blocks (in the operating system)	Cyclic, alarm-driven program execution, manual and automatic restart	Cyclic, alarm-driven program execution, manual and automatic restart, time-controlled program execution, response in case of battery failure, retriggering the scan time, PID control algorithm
Execution time for 1024 binary statements approx.	2 ms	2 ms
Program memory		
• RAM (internal) or alternatively EPROM or EEPROM (in memory submodule) (2 byte = 1 statement)	4 Kbyte	16 Kbyte, can be allocated to program or data according to user requirements; additionally 4 Kbyte for data blocks ¹⁾
Backup time for RAM min.	1 year	1 year
Bit memories		
• Number	1024, 512 of which are retentive	2048, 512 of which are retentive
Timers		
• Number	32	128
• Range	0.01 to 9990 s	0.01 to 9990 s
Counters		
• Number	32; 8 of which are retentive	128; 8 of which are retentive
• Range	0 to 999	0 to 999
Number of inputs/outputs		
• Digital inputs/outputs maximum/onboard	176/16	480/32
• Analog inputs/outputs maximum/onboard	16/—	41/9
• Interrupt inputs maximum/onboard	1/1	4/4
• Counter inputs maximum/onboard	13/1	66/2
Hardware clock	—	Date/time/operating hours counter/clock prompt

¹⁾ Not with basic unit

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-90U, S5-95U (continued)

Technical specifications (continued)			
		S5-90U	S5-95U
Expansion	max.	6 S5-100U modules via IM 90, including IPs and CPs	32 S5-100U modules, including IPs and CPs
Module configuration		Installation in up to 4 tiers, with max. 10 m between tiers	
Arrangement of modules		Horizontal or vertical (vertical arrangement reduces the permissible ambient temperature)	
Linkup		programming devices	
• programming devices port (20 mA current loop)		PG, PC ¹⁾ , OP, SINEC L1 (slave), PROFIBUS (via CP 541)	PG, PC ¹⁾ , OP, SINEC L1 (slave), PROFIBUS (via CP 541)
• 2nd serial interface (20 mA current loop) (optional)		—	PG, PC ¹⁾ , OP, SINEC L1 (slave, p.t.p. master), computer link with 3964(R), ASCII driver
• PROFIBUS interface (RS 485) (optional)		—	Standard connection, PLC-PLC link, cyclic I/O, layer 2 services, FMA services, programming devices functions
• PROFIBUS-DP interface (RS 485) (optional)		—	DP slave or master interface, DIN E 19245 Part 3 (1.5 Mbit/s), Data transfer rate 9.6 to 1500 kbit/s
programming devices		PG 605, PG 720, PG 720C, PG 760, PC (AT-compatible)	PG 605, PG 720, PG 720C, PG 740, PG 760, PC (AT-compatible)
Degree of protection		IP 20 in acc. with IEC 529	
Ambient temperature		0 to 60 °C	
• Horizontal installation		0 to 40 °C	
• Vertical installation		– 40 °C to + 70 °C	
Transport and storage temperature		F in acc. with DIN 40 040 (15 % to 95 %, indoor)	
Humidity rating		S in acc. with DIN 40 040 (860 to 1060 hPa)	
Altitude rating			
Mechanical rating			
• Oscillation test		IEC 68-2-6	
Tested with		10 to 57 Hz (constant amplitude 0.075 mm)	
		57 to 150 Hz (constant acceleration 1 g)	
• Shock test		IEC 68-2-27	
Tested with		12 shocks (semisinusoidal, 15 g, 11 ms)	
Dimensions (W x H x D) in mm (in)		145 x 135 x 97 (5.6 x 5.2 x 3.7)	
Weight			
• PLC	approx.	1.5 kg (4 lb)	1.5 kg (4 lb)
• Memory submodule	approx.	0.1 kg (0.27 lb)	0.1 kg (0.27 lb)
Onboard power supply			
Supply voltage			
• Rated value		115 V/230 V AC	24 V DC
• Permissible range		93 V to 127 V/187 to 253 V	20 V to 30 V
Output voltage			
• V ₁		24 V DC (for sensor)	9 V DC (for external I/O)
• V ₂		5.2 V DC (for PGs)	5.2 V DC (for PGs)
Output current			
• from V ₁	max.	100 mA	1 A
• from V ₂	max.	100 mA	650 mA
Short-circuit protection		Electronic	Electronic
Backup battery		Lithium battery	Lithium battery
• Backup period		1 year	1 year
at 25 °C and uninterrupted backup of the CPU with memory submodule			
• Battery life	approx.	5 years	5 years
Protection class		Class 1 to IEC 536	Class 1 to IEC 536
Galvanic isolation V ₁		Yes	No
Galvanic isolation V ₂		No	No
RI specification		A in acc. with VDE 0871	
Cable cross-section for screw terminals			
– Flexible cables		2 x (0.5 to 1.5) mm ² (with connector sleeves)	2 x (0.5 to 1.5) mm ² (with connector sleeves)
– Solid cables		2 x (0.5 to 2.5) mm ²	2 x (0.5 to 2.5) mm ²

¹⁾ Via interface converter

SIMATIC S5-90U, S5-95U/F, S5-100U

CPU/Compact PLCs

S5-90U, S5-95U (continued)

Technical data (continued)

		S5-90U	S5-95U
Onboard digital inputs			
Number of inputs		10	16
Galvanic isolation/in groups of		Yes/10	Yes/16
Input voltage			
• Rated value		24 V DC	24 V DC
• At "0" signal		0 to 5 V	- 30 V to + 5 V
• At "1" signal		13 V to 30 V	13 V to 30 V
Input current			
• At "1" signal	typ.	8.5 mA (at 24 V)	6.5 mA (at 30 V)
Delay time			
• At "0" → "1"	typ.	2.8 ms	2.5 ms
• At "1" → "0"	typ.	3.6 ms	2.0 ms
Cable length (unshielded)	max.	100 m (328 ft)	100 m (328 ft)
Quiescent current with 2-wire BERO connected	max.	1.5 mA	1.5 mA
Onboard digital outputs			
Number of outputs		6 (relay contacts)	16
Galvanic isolation/in groups to		Yes/1	Yes/16
Load voltage L+			
• Rated value		—	24 V DC
• Permissible range		—	20 V to 30 V
Output current at "1" signal	max.	—	0.5 A
Lamp load	max.	—	5 W
Residual current at "0" signal	max.	—	400 µA
Output voltage			
• At "0" signal	max.	—	2.4 V (at 6 kΩ load voltage)
• At "1" signal	max.	—	L+ - 0.6 V (at 0.5 A and 24 V DC)
Short-circuit protection		—	Electronic
Switching frequency			
• With resistive load	max.	10 Hz	100 Hz
• With inductive load	max.	10 Hz	2 Hz
Total current		—	6 A (8 A at max. 50 °C)
Cable length unshielded	max.	100 m (328 ft)	100 m (328 ft)
Continuous current		3 A	—
Switching capacity of the contacts			
• With resistive load	max.	3 A at 250 V AC; 1.5 A at 30 V DC	—
• With inductive load	max.	0.5 A at 250 V AC and 30 V DC	—
Operating cycles of the contacts (in acc. with VDE 0660, Part 200)			
• AC-11		1 x 10 ⁶	—
• DC-11		0.5 x 10 ⁶	—
Onboard interrupt inputs			
Number of inputs		1, can also be used as digital input	4, can also be used as digital input
Galvanic isolation		Yes	No
Input voltages and currents		See onboard digital inputs	
Delay time			
• At "0" → "1"	typ.	40 µs	75 µs
• At "1" → "0"	typ.	180 µs	140 µs
Pulse duration	min.	500 µs	500 µs
Cable length	max.	50 m (164 ft) (unshielded)	100 m (328 ft) (shielded)
Onboard counter inputs			
Number of inputs		1, can also be used as digital input	2
Galvanic isolation		Yes	No
Input voltages and currents		See onboard digital inputs	
Delay time			
• At "0" → "1"	typ.	40 µs	10 µs
• At "1" → "0"	typ.	180 µs	15 µs
Counting frequency	max.	1 kHz	Counter A: 5 kHz Counter B: 2 kHz
Pulse duration	min.	500 µs	min. 100 µs
Cable length	max.	50 m (164 ft) (unshielded)	100 m (328 ft) (shielded)

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-90U, S5-95U (continued)

Technical specifications (continued)

	S5-90U	S5-95U
Onboard analog inputs		
Number of inputs	—	8; can also be used as digital inputs
Input range (rated value)	—	0 to 10 V
Galvanic isolation	—	No
Input resistance	—	20 k Ω
Digital representation of the input signal	—	12 bit
Resolution	—	10 bit
Measuring principle	—	Instantaneous value coding (successive approximation)
Conversion time	—	40 μ s
Internal setting time	—	3.5 ms
Error message in the event of overrange	—	Yes
Operational limits ¹⁾ (0 to 60 °C)	—	1.68 %
Cable length (shielded) max.	—	100 m (328 ft)
Onboard analog outputs		
Number of outputs	—	1
Galvanic isolation	—	No
Digital representation of the signal	—	11 bit
Resolution	—	10 bit
Voltage output		
• Output range (rated value)	—	0 to 10 V
• Load resistance min.	—	2.5 k Ω
• Conversion time max.	—	20 μ s (incl. setting time)
• Short-circuit protection	—	Yes
• Short-circuit current typ.	—	30 mA
• Operational limits ¹⁾ (0 to 60 °C)	—	1 %
• Cable length (shielded) max.	—	100 m (328 ft)
Current output		
• Output range (rated value)	—	0 to 20 mA
• Load resistance max.	—	300 Ω
• Conversion time max.	—	30 μ s
• Operational limits ¹⁾ (0 to 60 °C)	—	11 %
• Cable length (shielded) max.	—	100 m (328 ft)

¹⁾ Based on rated value of measuring range (10 V or 20 mA)

Ordering data

Order No.

Order No.

S5-90U programmable controller

incl. backup battery for
115/230 V AC, without
User's Guide

6ES5 090-8MA01

375 memory submodule

EPROM 8 Kbyte
EEPROM 2 Kbyte
EEPROM 4 Kbyte

6ES5 375-8LA12

6ES5 375-8LC11

6ES5 375-8LC21

Backup battery (lithium battery)

To be ordered as a separate item:
S5-90U/-95U system manual
with User's Guide for S5-90U/-95U

6ES7 971-1AA00-0AA0

German

6ES5 998-8MA12

English

6ES5 998-8MA22

French

6ES5 998-8MA32

Spanish

6ES5 998-8MA42

Italian

6ES5 998-8MA52

35 mm DIN rail

Length 483 mm
(for 19 in cabinets)
Length 530 mm
(for 600 mm cabinets)
Length 830 mm
(for 900 mm cabinets)
Length 2 m

6ES5 710-8MA11

6ES5 710-8MA21

6ES5 710-8MA31

6ES5 710-8MA41

Wall fastenings

for direct mounting of the S5-90U
on walls and supporting plates,
1 set, consisting of 4 fastenings

6ES5 981-8MB11

IM 90 interface module

for expansion of the S5-90U
by up to 6 I/O modules

6ES5 090-8ME11

Bus units, I/O modules

See as of page 2/27

Simulator

for digital input signals

6ES5 788-8MK11

STEP 5 package

for mini controllers
based on S5-DOS/ST,
runs under PG/PC,
in Ger., Eng., Fr., It., Sp.
Single licence
Copy licence

6ES5 864-0MA03

6ES5 864-0MA03-0KL1

COM DB1 parameterization software

see S5-95U
(next page)

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-90U, S5-95U (continued)

2

Ordering data	Order No.	Ordering data	Order No.
S5-95U programmable controller for 24 V DC, without User's Guide S5-95U programmable controller with PROFIBUS interface for 24 V DC, without User's Guide S5-95U programmable controller with 2nd serial interface for 24 V DC, without User's Guide S5-95U programmable controller with PROFIBUS-DP slave interface for 24 V DC, without User's Guide S5-95U programmable controller with PROFIBUS-DP master interface for 24 V DC, without User's Guide 375 memory submodule EPROM 8 Kbyte EPROM 16 Kbyte EPROM 32 Kbyte EEPROM 2 Kbyte EEPROM 4 Kbyte EEPROM 8 Kbyte EEPROM 16 Kbyte EEPROM 32 Kbyte Backup battery (lithium battery) To be ordered as a separate item: S5-90U/-95U system manual with User's Guide for S5-90U/-95U The following can be ordered in addition to the system manual: Manual of the PROFIBUS interface of the S5-95U The following can be ordered in addition to the system manual: Manual of the 2nd serial interface of the S5-95U The following can be ordered in addition to the system manual: Manual of the PROFIBUS-DP interface of the S5-95U For Description of the S5-95U with PROFIBUS-DP master interface see Manual of the ET 200 distributed I/O system German English French Spanish Italian	6ES5 095-8MA03 6ES5 095-8MB02 6ES5 095-8MC01 6ES5 095-8MD01 6ES5 095-8ME01 6ES5 375-1LA15 6ES5 375-1LA21 6ES5 375-1LA41 6ES5 375-0LC11 6ES5 375-0LC21 6ES5 375-0LC31 6ES5 375-0LC41 6ES5 375-0LC61 6ES5 980-0MA11 6ES5 998-8MA 2 ↑ 6ES5 998-8MB 2 ↑ 6ES5 998-8MC 1 ↑ 6ES5 998-8MD 1 ↑ 6ES5 998-3ES 2 ↑ 1 2 3 4 5	Power supply module for 115/230 V AC ; 24 V DC/2 A for 115/230 V AC; 24 V DC/4 A for 115/230 V AC; 24 V DC/10 A 35 mm DIN rail Front connector¹⁾ 40-pin for crimp terminals (increased EMC protection) • With crimp contacts • Without crimp contacts 40-pin, for screw terminals • Standard • Increased EMC protection Sub D connector 9-pin, male contacts 15-pin, male contacts Extractor tool for crimp contacts Crimp contacts, pack of 250 Crimping tool for crimp contacts Bus units, I/O modules STEP 5 package for mini PLCs Runs under PG/PC, in German, English, French, Spanish, Italian Single license Copy license COM DB1 parameter assignment software for high-speed, user-friendly parameter assignment of S5-90U, S5-95U, S5-100U, based on S5-DOS/ST, runs under PG/PC Single license German English French Spanish Italian	6ES5 931-8MD11 6EW1 380-1AB 6EW1 380-4AB01 see S5-90U (see page 2/19) 6ES5 490-8MA13 6ES5 490-8MA03 6ES5 490-8MB11 6ES5 490-8FB11 6ES5 750-2AA11 6ES5 750-2AA21 6ES5 497-8MA11 6XX3 070 6XX3 071 see page 2/27 6ES5 864-0MA04 6ES5 864-0MA04-0KL1 6ES5 895-3MW 1 ↑ 1 2 3 4 5

1) The left row of terminals on the front connector is marked with an "a", the right row with a "b".

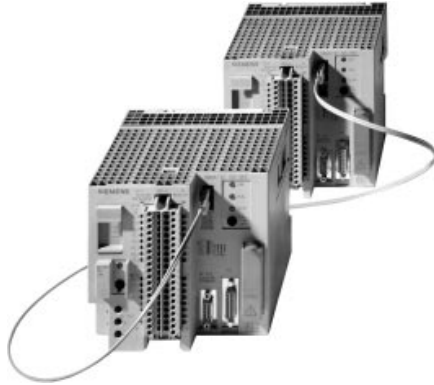
2) Only for S5-95U with PROFIBUS-DP master interface (6ES5 095-8ME01)

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-95F

Design



The S5-95F failsafe mini PLC consists of two identical subunits which must be ordered separately.

Both subunits and their loads use an electrically safe power supply.

The COM 95F parameter assignment software is available for the S5-95F, which also contains a section about F-specific diagnostics.

Technical specifications

S5-95F	
Function range	Configurable failsafety, extensive self-testing and error diagnostics functions
Programming language	STEP 5
Methods of representation	AWL/KOP/FUP
Execution time for 1024 binary statements	1.2 ms
Const. loading of the PLC cycle by internal testing approx.	20 to 30 ms
Program memory	16 Kbyte
• RAM (internal) or EPROM (in the memory submodule)	
2 byte = 1 statement)	
Bit memories	2048; 512 of which are retentive
• Number	
Timers	128; not retentive
• Number	
• Range	0.01 to 9990 s
Counters	128; 8 of which are retentive
• Number	
• Range	0 to 999
Onboard I/Os	
• Digital inputs	16; safety-related; 24 V DC, 10 mA; floating; interrupt with response time 10 ms
• Digital outputs	8; safety-related, floating; 24 V DC, 750 mA
	8; (4 per subunit); not safety-related, floating
	24 V DC, 500 mA; e.g. for short-circuit test of external cabling
• Interrupt counters	4; safety-related; 24 V DC, 10 mA; interrupt capability with response time 3 ms or 10 ms
• Hardware counters	2; safety-related, floating; 24 V DC, 10 mA, 900 Hz
	(can also be used for safety-related speed monitoring (alarm OB on overspeed))
Cable length (unshielded) max.	200 m (656 ft)
External I/Os (expansion)	
• Digital inputs max.	128; safety-related or 320; not safety-related
• Digital outputs max.	64; safety-related or 320; not safety-related
• Analog inputs max.	16; safety-related (depends on requirement class and dynamic response of encoders) or
• Analog outputs max.	32; not safety-related
	16; not safety-related
Supply voltage	24 V DC (20 to 30 V)
Current consumption per subunit	1 A at 24 V DC and maximum I/O configuration
Expansion	32 modules
	S5-100U I/O modules and/or safety-related digital input/output modules
Communications	
• programming device interface	PG, PC, SINEC L1 (slave), PROFIBUS (via CP 541), PROFIBUS-DP (not safety-related, slave only, via CP 541)
Programming devices	PG 720, PG 720C, PG 740, PG 760

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-95F (continued)

Technical specifications (continued)

	S5-95F
Degree of protection	IP 20 in acc. with IEC 529
Ambient temperature	
• Horizontal assembly	0 to 60 °C
• Vertical assembly	0 to 40 °C
Transportation and storage temperature	- 40 °C to + 70 °C
Humidity rating	F in acc. with DIN 40 040 (15 % to 95 % indoor)
Altitude rating	S in acc. with DIN 40 040 (860 to 1060 hPa)
Mechanical rating	
• Oscillation test	IEC 68-2-6, VDE 0160/5.88
Tested with	10 to 57 Hz (constant amplitude 0.15 mm)
	57 to 150 Hz (constant acceleration 2 g)
• Shock test	ICE 68-2-27, VDE 0116
Tested with	18 shocks (semisinusoidal, 30 g, 18 ms)
EMC	IEC 801-2 to 6; severity level 3
Dimensions for each subunit (W x H x D) in mm (in)	145x135x146 (5.6 x 5.2 x 5.7)
Weight	
• Subunit approx.	1.5 kg (4.0 lb)
• Memory submodule approx.	0.1 kg (0.27 lb)

Ordering data	Order No.	Ordering data	Order No.
S5-95F programmable controller Subunit, for 24 V DC	6ES5 095-8FB01	35 mm DIN rail Length 483 mm (for 19 in cabinets) Length 530 mm (for 600 mm cabinets) Length 830 mm (for 900 mm cabinets) Length 2 m	6ES5 710-8MA11 6ES5 710-8MA21 6ES5 710-8MA31 6ES5 710-8MA41
Fiber optic connection cable for linking subunits 1 m (3.28 ft) 2 m (6.56 ft) 5 m (16.4 ft) 10 m (32.8 ft)	6ES5 722-1BB00 6ES5 722-1BC00 6ES5 722-1BF00 6ES5 722-1CB00	Front connector ¹⁾ 40-pin for crimp terminals (increased EMC protection) • With crimp contacts • Without crimp contacts 40-pin for screw terminals (increased EMC protection)	6ES5 490-8MA13 6ES5 490-8MA03 6ES5 490-8FB11
375 memory submodule EPROM 8 Kbyte EPROM 16 Kbyte EPROM 32 Kbyte	6ES5 375-1LA15 6ES5 375-1LA21 6ES5 375-1LA41	Extraction tool for crimp contacts	6ES5 497-8MA11
Backup battery (lithium battery)	6ES5 980-0MA11	Crimp contacts , pack of 250	6XX3 070
S5-95F system manual For further information see also Application Manual SIGUARD and SIMATIC S5-95F Safety German English	6ES5 998-1MF 3 E20001-P285-A591-V1 E20001-P285-A591-V1 -7600	Crimping tool for crimp contacts	6XX3 071
COM 95F parameterization software with COM 95F Operator Guide Single licence Copy licence	6ES5 895-6MF 2 6ES5 895-6MF 2-0KL1 ↑ 1 2 3 5	Sub D connector , 9-pin, male	6ES5 750-2AA11

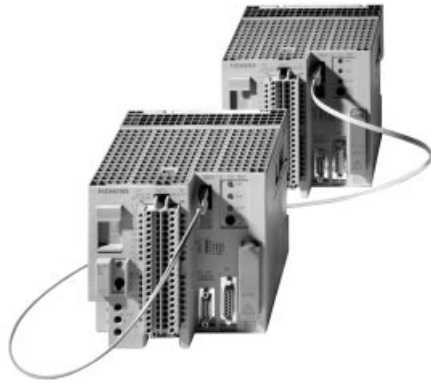
1) The left row of terminals on the front connector is marked with an "a", the right row with a "b".

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

Press safety controller S5-95F/P

Application



The press safety controller SIMATIC S5-95F/P meets the safety and accident prevention regulations and specifications that apply to presses in a user-friendly manner. It replaces conventional contactor equipment that uses positive-action contacts and also offers the advantages of a modern freely programmable PLC in press safety.

The safety features cover the hardware, internal firmware routines, short-circuit tests and I/O signals as well as the safety modules certified by the German Trade Association (function blocks), e.g.:

- Two-hand engagement
- Operating mode selection
- Safety door monitoring
- Emergency stop
- Light barrier

Features:

- Suitable for all presses for which safety controllers up to and including Category 4 to EN 954 have to be implemented
- Certified by the German Trade Association EM III, which includes the press function blocks in the form of software packages: BG Certificate No. 95610 issued by the German Trade Association, EM III and Hoisting Gear II

- Fast detection of unsafe states by short-circuit monitoring in the I/Os and safety-related monitoring of program processing
- Direct link of additional non-safety-related press functions so that one controller can be used for the whole press
- Comprehensive fault and diagnostics options if a fault occurs
- Integration of additional customized safety functions

Design, principle of operation

See S5-95F (from page 2/5)

Programming

All functions are supplied as correctly programmed software in the controller. Press-specific functions such as two-hand engagement, operating mode selection, cam and limit switch scanning, etc., are supplied as software modules and make operation easier for the user.

These modules have been certified by the responsible German Trade Association. Safety on presses is guaranteed in conjunction with the accepted software packages. Only verification that safety requirements are fulfilled by the user program and the external feedback module is then necessary.

The S5-95F/P is programmed in the same way as the S5-95F (see Page 2/11)

Ordering data	Order No.	Ordering data	Order No.
Press safety controller SIMATIC S5-95F/P with 2 S5-95F/P central controllers, fiber-optic cable (1 m), press-specific safety program, manual		Safety-related digital input	6ES5 431-8FA11
• Basic version for mechanical presses • Basic version for mechanical and hydraulic presses • Full version for mechanical presses	6AT1 150-0AA03-0XA0	Safety-related digital output	6ES5 450-8FA11
375 memory submodule EPROM 8 Kbytes	6AT1 150-0AA13-0XA0	Power supply modules, standard DIN rail	see S5-90U, S5-95U
Backup battery (Lithium battery)	6AT1 150-0AA23-0XA0	Front connector 40-pin, with screw connection	6ES5 490-8FB11
	6ES5 375-1LA15	Parameterization software COM 95F	see Section 7
	6ES5 980-0MA11	Documentation	
		Brief description	6ZB5 440-0TV01-0BA1
		Description	6AT1 900-0AB11-0AA0

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-100U

2

Application



An S5-100U programmable controller always requires a CPU. The CPU is snapped direct onto the DIN rail without a bus unit. There is a selection of three CPUs.

These CPUs differ mainly with regard to the processors, memory expansion and program execution times (see Technical specifications).

Design

All the CPUs contain:

- A control unit
- An internal power supply (24 V/9 V DC also for the internal power supply of the I/O modules)
- Internal program memory (RAM)
- Receptacle for a memory submodule (EPROM, EEPROM)
- programming device port or connection for a LAN or operator panel
- Connection for a power supply (115/230 V AC; 24 V DC)
- Connection for internal bus and bus units
- Compartment for a backup battery to save the contents of the RAM in the event of a power failure

Programming

The CPUs can be programmed in the statement list (STL), control system flow-chart (CSF) or ladder diagram

(LAD) methods of representation. The method used depends on the programming device. In addition, GRAPH 5 II

(CPU 103 only) are available for programming sequential controls.

Technical specifications

CPU	CPU 100	CPU 102	CPU 103
Range of functions	Boolean logic, bracketed operations, result assignment, setting/resetting (latching/unlatching), counter and timer functions, load, transfer, comparison and jump operations, block calls, special functions, combine words, arithmetic		
Programming language	STEP 5		STEP 5
Methods of representation	AWL, FUP, KOP		AWL, FUP, KOP, GRAPH 5/II
Program organisation	Linear and structured		
Supply voltage	24 V DC		
• Nominal value	3.6 V		
• Ripple V _{pp} max.	18 to 34 V (including ripple)		
• Permissible range	9 V DC (for the internal power supply of the I/O modules)		
Output voltage			
Output current	1 A		
• Nominal value	0 to 1 A		
• Permissible range	Electronic		
Short-circuit protection	Lithium battery (3.4 V; 850 mAh)		
Backup battery	1 year		
• Backup time min.			
at 25 °C and continuous backup of CPU with memory submodule			
• Service life of battery approx.	5 years (at 25 °C)		
Class of protection	Class I in acc. with IEC 536		
Galvanic isolation	None		
RI suppression specification	A in acc. with VDE 0871		
Connecting cables for 24 V	Stranded 2 x (0.5 to 1.5) mm ² (with end sleeves)		
	Solid 2 x (0.5 to 2.5) mm ²		

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-100U (continued)

Technical specifications (continued)

CPU		CPU 100	CPU 102	CPU 103
Program organization		Linear or structured		
Organization blocks	max.	4	4	8
Program blocks	max.	64	64	256
Function blocks	max.	64 (cannot be assigned parameters)	64 (cannot be assigned parameters)	256 (can be assigned parameters)
Sequence blocks	max.	—	—	256
Data blocks	max.	62	62	254
Nesting depth of blocks	max.	16	—	32
Integral function blocks (in operating system)		—	Analog value input/output BCD/binary code conversion Multiplication and division for 16-bit fixed-point numbers	
Programming scanning		Cyclic	—	Cyclic, Time controlled, Interrupt driven
Bracketing levels	max.	6 (for binary logic)	—	—
Processors		1 standard processor	1 standard processor	1 standard processor 1 STEP 5-coprocessor
Execution time (in µs)		—	—	—
• Boolean logic operations		40 to 80	7	0.8
• Load and transfer operations I, Q, F, T, C		55 to 70	15	0.8
• Data word		55 to 65	30 to 40	0.2
• Arithmetic operations		55 to 80	25	0.8
• Jump and conversion operations		60 to 70	2 to 10	0.8
• Timer and counter operations		90 to 125	30 to 75	1.9
• Block calls		125 to 150	50	0.85 to 3.35
• Substitution operations		—	—	150
• DO operations (DO DW, DO FW)		—	—	150 to 170
		For further information, please refer to the list of operations		
Scan cycle monitoring time	approx.	350 ms	350 ms	500 ms, variable
Program memory		—	—	—
• Internal RAM or as alternative EPROM or EEPROM submodule (2 byte = 1 statement)		2 Kbyte	4 Kbyte	20 Kbyte
Bit memories		—	—	—
• Number		1024 512 of which are retentive	1024 512 of which are retentive	2048 512 of which are retentive
Timers		—	—	—
• Number		16	32	128
• Range		0.01 to 9990 s	0.01 to 9990 s	0.01 to 9990 s
Counters		—	—	—
• Number		16, 8 of which are retentive	32, 8 of which are retentive	128, 8 of which are retentive
• Range		0 to 999	0 to 999	0 to 999
Number of inputs/outputs		—	—	—
• Digital inputs/outputs	max.	256	448	448
• Analog inputs/outputs	max.	8	16	32
Linkup		—	—	—
• programming device interface		PG, PC ¹⁾ , OP	PG, PC ¹⁾ , OP, SINEC L1 (slave), PROFIBUS (via CP 541), PROFIBUS-DP (slave only, via CP 541)	PG, PC ¹⁾ , OP, SINEC L1 (slave), PROFIBUS (via CP 541), PROFIBUS-DP (slave only, via CP 541)
Programming devices which can be used		PG 605, PG 720P, PG 740, PG 760, PC (AT-compatible)		
Hardware real-time clock		—	—	Date/time/operating hours meter/ prompt time
Current consumption (at 24 V)	max.	1.0 A (with memory submodule)		
Weight		—	—	—
• Module	approx.	0.65 kg (1.7 lb)	—	—
• Memory submodule	approx.	0.1 kg (0.27 lb)	—	—

¹⁾ Over interface converter

SIMATIC S5-90U, S5-95U/F, S5-100U

CPUs/Compact PLCs

S5-100U (continued)

Technical specifications (continued)

CPU	CPU 100	CPU 102	CPU 103
Degree of protection	IP 20 in acc. with IEC 529		
Ambient temperature			
• Horizontal installation	0 to 60 °C		
• Vertical installation	0 to 40 °C		
Nonoperating temperature	-40 to +70 °C		
Humidity rating	F in acc. with DIN 40 040 (15 % to 95 %, indoor)		
Altitude rating	S in acc. with DIN 40 040 (860 to 1060 hPa)		
Mechanical rating			
• Oscillation test	IEC 68-2-6		
• Tested with	10 to 57 Hz (constant amplitude 0,15 mm); 57 to 150 Hz (constant acceleration 2 g)		
• Shock test	IEC 68-2-27		
• Tested with	12 shocks (semisinusoidal, 15 g, 11 ms)		

Ordering data

Order No.

Order No.

CPU

with integral power supply
(24 V DC), receptacle for 375
memory submodule,
compartment for backup battery
and connection for programmer

CPU 100

6ES5 100-8MA02

CPU 102

6ES5 102-8MA02

CPU 103

6ES5 103-8MA03

In addition, please state the Order
No. for the **S5-100U manual**

German

6ES5 998-0UB13

English

6ES5 998-0UB23

French

6ES5 998-0UB33

Spanish

6ES5 998-0UB43

Italian

6ES5 998-0UB53

375 memory submodule

EPROM, 8 Kbyte

6ES5 375-1LA15

16 Kbyte

6ES5 375-1LA21

32 Kbyte

6ES5 375-1LA41

EEPROM, 2 Kbyte

6ES5 375-0LC11

4 Kbyte

6ES5 375-0LC21

8 Kbyte

6ES5 375-0LC31

16 Kbyte

6ES5 375-0LC41

Backup battery

6ES5 980-0MA11

COM DB1 parameter assign- ment software

see Section 7

S5-100U reference guide

6ES5 997-8MA 1

CPU 100, CPU 102, CPU 103

German

↑

English

1

French

2

Spanish

3

Italian

4

5

Digital input modules

Application



The digital input modules convert the levels of the external binary signals in the process to the internal signal level of the programmable controller.

The failsafe digital input module contains an integral test circuit. It can be used for safety-related applications. For that, the module must be plugged into both sub-modules.

All other digital input modules are only approved for non-safety-related functions.

For modules which can be used in the S5-95F see tables on page 2/9.

Design

Green LEDs beside the labelling fields for the individual inputs indicate the signal status.

The modules have mechanical coding and are plugged onto the bus units. This also establishes the contact to the

terminal block for the signal cables. The latter need not be detached when replacing a module (fixed wiring).

The fixed module slot coding does not require an address setter. No address displacements occur if modules are

interchanged or gaps are left between modules.

The digital input module 6ES5 422-8MA11 is addressed like an analog module and can only be plugged into the respective slots.

Technical specifications

Digital input module	6ES5 420-8MA11	6ES5 421-8MA12 ¹⁾	6ES5 422-8MA11	6ES5 430-8MB11 ¹⁾	6ES5 430-8MC11 ¹⁾
Number of inputs	4	8	16	4	4
Galvanic isolation	No	No	No	Yes (optocoupler)	Yes (optocoupler)
• In groups of	—	—	—	4	4
Input voltage					
• Nominal value	24 V DC	24 V DC	24 V DC	24/60 V DC	115 V UC
• Frequency	—	—	—	—	47 to 63 Hz
Input voltage					
• For "0" signal	0 to 5 V	0 to 5 V	0 to 5 V	– 33 to + 8 V	0 to 40 V
• For "1" signal	13 to 33 V	13 to 33 V	13 to 30 V	13 to 72 V	85 to 135 V
Input current	7 mA	7 mA	4.5 mA	4.5/7.5 mA	14 mA (at 115 V AC)
• At "1" signal	(at 24 V)	(at 24 V)	(at 24 V)	(at 24/60 V)	6 mA (at 115 V DC)
Delay					
• At "0" → "1"	2.5 ms	2.3 ms	4 ms	3 ms	10 ms
• At "1" → "0"	5 ms	4.5 ms	3 ms	3 ms	20 ms
Length of cable					
• Unshielded	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)
Quiescent current with 2-wire					
BERO proximity switches	1.5 mA	1.5 mA	1.5 mA	1.5 mA	5 mA
Fault indication	Red LED	Red LED	Red LED	Red LED	No
"No sensor voltage"	(L+ missing)	(L+, M missing)	(L+, M missing)	(L+ missing)	
Insulation voltage					
(+ 9 V referred to ground)					
• In acc. with VDE 0160	12 V AC	12 V AC	12 V AC	12 V AC	12 V AC
• Tested at	—	—	—	500 V AC	500 V AC
(+ 9 V referred to L+)					
• In acc. with VDE 0160	—	—	—	60 V AC	125 V AC
• Tested at	—	—	—	1250 V AC	1250 V AC
Current consumption					
• Internal					
(from the CPU; 9V)	16 mA	34 mA	50 mA	5 mA	16 mA
Power loss	0.8 W	1.6 W	4.5 W	2 W	2.8 W
Weight	0.2 kg (0.54 lb)	0.2 kg (0.54 lb)	0.19 kg (0.51 lb)	0.2 kg (0.54 lb)	0.21 kg (0.56 lb)

¹⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Digital input/output modules

Digital input modules (continued)

Technical specifications (continued)

Digital input module	6ES5 430-8MD11	6ES5 431-8MA11 ²⁾	6ES5 431-8MC11 ²⁾	6ES5 431-8MD11 ²⁾	6ES5 433-8MA11 ²⁾	6ES5 431-8FA11 ³⁾
Number of inputs	4	8	8	8	8	8
Galvanic isolation	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)
• In groups of	4	8	8	8	8	8
Input voltage						
• Nominal value	230 V UC	24 V DC	115 V UC	230 V UC	5 V to 24 V DC	24 V DC
• Frequency	47 to 63 Hz	—	47 to 63 Hz	47 to 63 Hz	—	—
Input voltage	0 to 70 V	0 to 5 V	0 to 40 V	0 to 95 V	0 to 1.25 V (at 5 V) 0 to 6 V (at 24 V)	—
• For "0" signal					2.25 to 5 V (at 5 V) 10.8 to 24 V (at 24 V ¹⁾)	— 30 to + 5 V
• For "1" signal	170 to 264 V	13 to 33 V	85 to 135 V	195 to 253 V	1.1 mA at 5 V 5.1 mA at 24 V	13 to 30 V
Input current at "1" signal	typ. 16 mA (at 230 V AC) 2.5 mA (at 230 V DC)	8.7 mA (at 24 V)	12 mA (at 115 V AC) 2.5 mA (at 115 V DC)	16 mA (at 230 V AC) 1.8 mA (at 230 V DC)		9 mA (at 24 V)
Delay						
• At "0" → "1"	typ. 10 ms	5.5 ms	10 ms	10 ms	1 ms or 10 ms	3 ms
• At "1" → "0"	typ. 20 ms	4 ms	20 ms	20 ms	1 ms or 10 ms (optional)	3 ms
Length of cable						
• Unshielded	max. 100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	200 m (656 ft)
Quiescent current with 2-wire BERO proximity switches	max. 5 mA	1.5 mA	4 mA	5 mA	No Bero connection possible	1.5 mA
Fault indication "No sensor voltage"	No	No	No	No	No	No
Insulation voltage (+ 9 V to ground)						
• In acc. with VDE 0160	12 V AC	12 V AC	12 V AC	12 V AC	12 V AC	12 V AC
• Tested at	500 V AC	500 V AC	500 V AC	500 V AC	500 V AC	500 V AC
(+ 9 V to L+)						
• In acc. with VDE 0160	250 V AC	30 V AC	125 V AC	250 V AC	30 V AC	30 V AC
• Tested at	1500 V AC	500 V AC	1250 V AC	1500 V AC	500 V AC	500 V AC
Current input						
• Internal (from CPU; 9V)	max. 16 mA	32 mA	32 mA	32 mA	6 mA	70 mA
Power loss	typ. 2.5 W	2 W	2.5 W	3.6 W	2.4 W	2.6 W
Weight	approx. 0.21 kg (0.45 lb)	0.2 kg (0.54 lb)	0.26 kg (0.70 lb)	0.26 kg (0.70 lb)	0.23 kg (0.62 lb)	0.21 kg (0.45 lb)

¹⁾ M or L+ settable (encoder switching to M or L+ potential)

²⁾ Can also be used for S5-95F

³⁾ For S5-95F only

Ordering data

Order No.

Order No.

Digital input module

4 inputs, non-floating, 24V DC
8 inputs, non-floating, 24V DC
16 inputs, non-floating, 24V DC (front connector required)
4 inputs, floating, 24/60V DC
4 inputs, floating, 115V UC
4 inputs, floating, 230 V UC
8 inputs, floating, 24 V DC
8 inputs, floating, 115 V UC
8 inputs, floating, 230 V UC
8 inputs, floating, 5V to 24V DC

6ES5 420-8MA11
6ES5 421-8MA12
6ES5 422-8MA11

6ES5 430-8MB11
6ES5 430-8MC11
6ES5 430-8MD11
6ES5 431-8MA11
6ES5 431-8MC11
6ES5 431-8MD11
6ES5 433-8MA11

Failsafe digital input module

for S5-95F only, with 8 inputs, floating, 24 V DC

Front connector⁴⁾ for 6ES5 422-8MA11 digital input module
40-pin for crimp terminals (increased EMC protection)

- With crimp contacts
- Without crimp contacts
- 40-pin for screw terminals
- Standard
- With increased EMC protection

6ES5 431-8FA11

6ES5 490-8MA13
6ES5 490-8MA03

6ES5 490-8MB11
6ES5 490-8FB11

⁴⁾ The left row of terminals on the front connector is marked with an "a", the right row with a "b".

Digital input modules (continued)

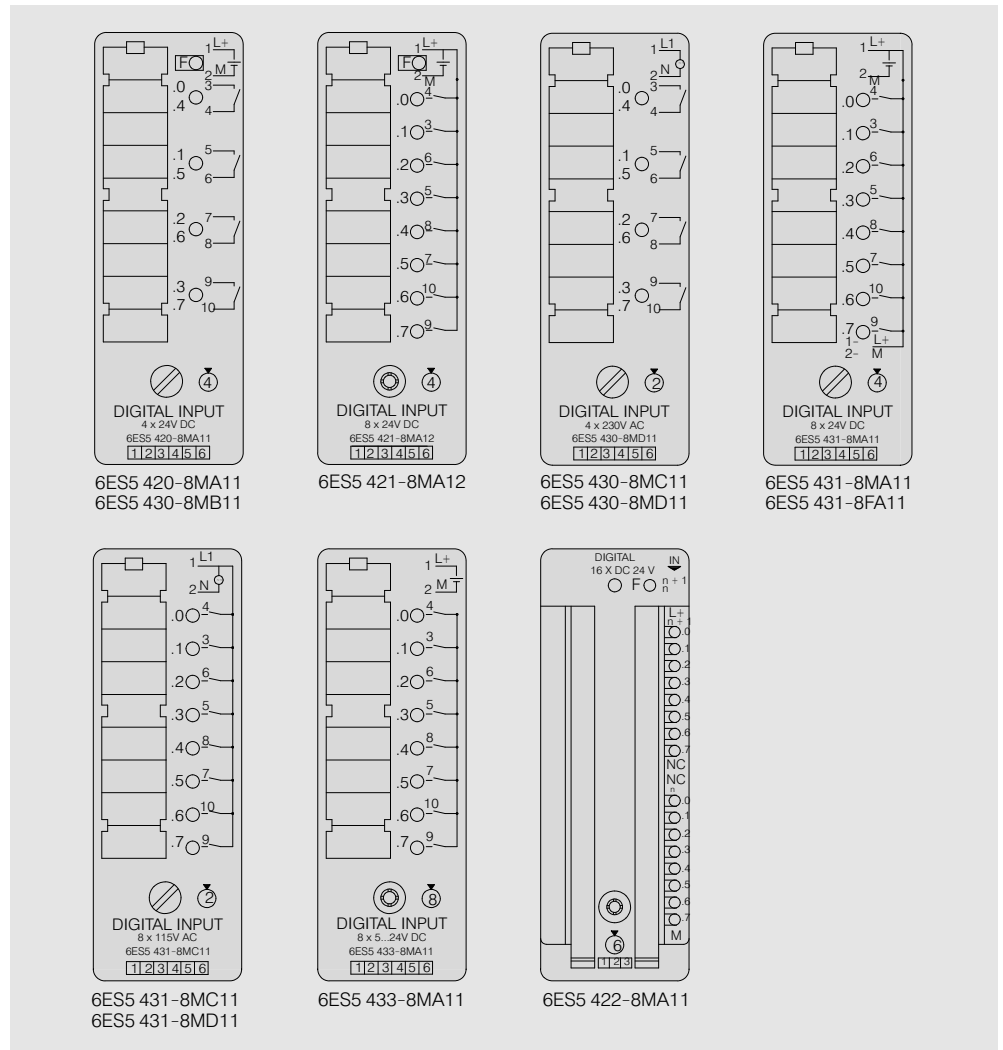


Fig. 2/16 Frontplates of the digital input modules

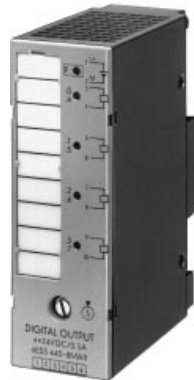
SIMATIC S5-90U, S5-95U/F, S5-100U

Digital input/output modules

Digital output modules

2

Application



The digital output modules convert the internal signal level of the programmable controller to the external binary signal level required for the process.

The failsafe digital output module contains an integral test circuit. It is a source or a sink output module (to be chosen via an external switch). The module can be used for safety-related applications. For that, it must be plugged into both sub-modules.

All other digital output modules are only approved for non-safety-related functions. For modules which can be used in the S5-95F see table on page 2/9.

Design

The modules have mechanical coding and are plugged onto the bus units. This also establishes contact with the terminal block for the signal cables. The latter need not be detached when replacing a module (fixed wiring).

The modules have fixed slot coding. Address assignments are thus not necessary and addresses are not shifted if modules are replaced or if the module configuration contains unassigned slots.

The digital output module 6ES5 453-8MA11 is optionally available as a source or a sink output module (see front panel).

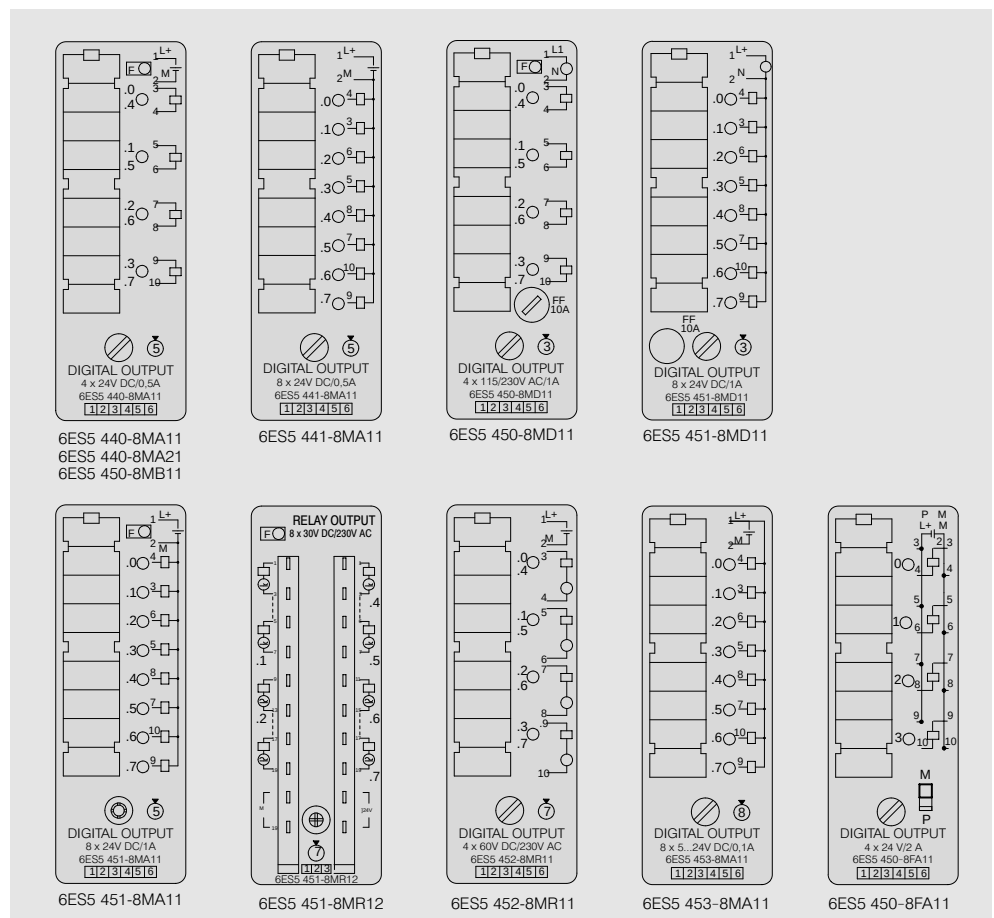


Fig. 2/17 Frontplates of the digital output modules

Digital output modules (continued)

Technical specifications					
Digital output module	6ES5 440-8MA12	6ES5 440-8MA22	6ES5 441-8MA11 ³⁾	6ES5 450-8MB11 ³⁾	6ES5 450-8MD11 ³⁾
Number of outputs	4	4	8	4	4
Galvanic isolation	No	No	No	Yes (optocoupler)	Yes (optocoupler)
• In groups of	—	—	—	4	4
Supply voltage L+, L1 (for the load)					
• Nominal value	24 V DC	24 V DC	24 V DC	24/60 V DC	115/230 V DC
• Ripple V_{pp} max.	3.6 V	3.6 V	3.6 V	3.6 V	—
• Permissible range (including ripple)	20 to 30 V	20 to 30 V	20 to 30 V	20 to 72 V	85 to 264 V
Value at $t < 0.5$ s max.	35 V	35 V	35 V	—	—
• Frequency	—	—	—	—	47 to 63 Hz
Output current at "1" signal					
• Nominal value up to 60 °C	0.5 A	2 A	0.5 A	0.5 A	1 A
• Nominal value up to 30 °C	0.5 A	2 A	1 A	0.5 A	1 A
• Permissible range ¹⁾	5 mA to 0.5 A	5 mA to 2 A	5 mA to 1 A	5 mA to 0.5 A	0.05 A to 1 A
• In parallel operation (per output) max.	0.4 A	1.6 A	0.4 A	0.4 A	Not permissible
• Total current	2 A	4 A	4 A	2 A	4 A
Lamp load max.	5 W	10 W	5 W	5 W/12 W	25 W/50 W
Short-circuit protection	Electronic	Electronic	—	Electronic	Fuse
Fault diagnosis possible	Yes	Yes	No	Yes	No
Limitation of voltage induced on circuit interruption (internal) to	- 15 V	- 15 V	- 15 V	- 30 V	—
Switching frequency					
• Resistive load max.	100 Hz	100 Hz	100 Hz	100 Hz	100 Hz
• Inductive load max.	2 Hz	2 Hz	2 Hz	2 Hz	2 HZ
Total load capability ²⁾	100 %	50 %	100 %	100 %	100 %
Residual current at "0" signal max.	0.5 mA	1 mA	1 mA	1 mA	3/5 mA
Signal level of outputs					
• At "1" signal min.	L+ - 1.2 V	L+ - 1.5 V	L+ - 1.2 V	L+ - 2.5 V	L1 - 7 V
Length of cable					
• Unshielded max.	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)
Fault indication					
"Short-circuit, no L+/L1"	Red LED	Red LED	No	Red LED	No
Insulation voltage (+ 9 V to ground)					
• In acc. with VDE 0160	12 V AC	12 V AC	12 V AC	12 V AC	12 V AC
• Tested at	500 V AC	500 V AC	500 V AC	500 V AC	500 V AC
(+ 9 V to L+)					
• In acc. with VDE 0160	—	—	—	60 V AC	250 V AC
• Tested at	—	—	—	500 V AC	1500 V AC
Current consumption					
• Internal (from the CPU or IM 318, 9V) max.	15 mA	15 mA	14 mA	15 mA	14 mA
• External (at 24 V, without load) max.	25 mA	25 mA	15 mA	30 mA	—
Power loss typ.	3 W	4.8 W	3.5 W	5 W	3.5 W
Weight approx.	0.2 kg (0.54 lb)	0.2 kg (0.54 lb)	0.22 kg (0.59 lb)	0.2 kg (0.54 lb)	0.31 kg (0.86 lb)

¹⁾ One input of a digital input module is permitted as minimum load.

²⁾ Referred to the sum of all nominal currents of one module.

³⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Digital input/output modules

Digital output modules (continued)

Technical specifications (continued)

Digital output module	6ES5 451-8MA11 ⁷⁾	6ES5 451-8MD11 ⁷⁾	6ES5 453-8MA11 ³⁾⁷⁾	6ES5 451-8MR12 ⁵⁾⁷⁾	6ES5 452-8MR11 ⁷⁾	6ES5 450-8FA11 ⁶⁾ 6ES5 450-8FA12 ⁶⁾
Number of outputs	8	8	8	8	4	4
Galvanic isolation	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (relay contacts) ⁴⁾	Yes (relay contacts) ⁴⁾	Yes (optocoupler)
• In groups of	8	8	8	2	1	4
Integrated test circuit	—	—	—	—	—	Yes
Dark interval max.	—	—	—	—	—	6 ms (-8FA11) 1 ms (-8FA12)
Sply volt. L+/L1 (for the load)						
• Nominal value	24 V DC	115/230 V AC	5 to 24 V DC	24 V DC	24/60 V DC	24 V DC
• Ripple V _{pp} max.	3.6 V	—	2.4 V at 24 V	3.6 V	3.6 V	3.6 V
• Permissible range (including ripple)	20 to 30 V	85 to 264 V	4.75 to 30 V	20 to 30 V	20 to 72 V	20 to 30 V
• Value at t < 0.5 s max.	35 V	—	35 V	35 V	35 V	35 V
• Frequency	—	47 to 63 Hz	—	—	—	—
Output current at "1" signal						
• Nominal value up to 60 °C	1 A	0.5 A	0.1 A			2 A
• Permissible range ¹⁾	5 mA to 1 A	0.05 to 0.5 A	1 TTL input to 0.1 A			
• In parallel operation (per output) max.	0.9 A	Not possible	0.08 A			
• Total current	6 A	4 A	0.8 A			8 A (at 40 °C) 6 A (at 60 °C) 20 W
Lamp load max.	10 W	25/50 W	—			Therm, electron
Short-circuit protection	Electronic	Fuse 10 A FF	—	No	No	Yes
Fault diagnosis possible	No	No	No	No	No	
Limitation of voltage induced on circuit interruption (internal) to	— 15 V	—	— 19 V (at 24 V DC)			— 36 V
Continuous current I _{th}				3 A	5 A	
Switching capacity of contacts						
• Resistive load max.				3 A (250 V DC) 1.5 A (30 V DC) 0.5 A (250 V AC) 0.5 A (30 V DC)	5 A (250 V DC) 2.5 A (30 V DC) 1.5 A (250 V AC) 0.5 A (30 V DC)	
• Inductive load max.				1×10 ⁶ (AC-11) 0.5×10 ⁶ (DC-11)	1.5×10 ⁶ (AC-11) 0.5×10 ⁶ (DC-11)	
Service life: switching operations (IEC 947-5-1)						
Switching frequency						
• Resistive load max.	100 Hz	10 Hz	100 Hz	10 Hz	10 Hz	100 Hz
• Inductive load max.	2 Hz	2 Hz	2 Hz	—	—	2 Hz
Total load capability ²⁾	75 %	100 %	100 %			100 %
Residual current at "0" signal max	0.5 mA	3/5 mA	0.1 mA	—	—	1 mA
• Signal level of outputs						
• At "1" signal min.	L+ - 0.6 V	L1 - 7 V	Open collector output			L+ - 0.6 V
Length of cable						
• Unshielded max.	100 m (330 ft)	100 m (330 ft)	100 m (330 ft)	100 m (330 ft)	100 m (330 ft)	100 m (330 ft)
Fault indication	Red LED short circuit	No	No	Red LED (L+/M missing)	No	No
Insulation voltage (+ 9 V to ground)						
• In acc. with VDE 0160	12 V AC	12 V AC	12 V AC	12 V AC	12 V AC	12 V AC
• Tested at (+ 9 V to L+)	500 V AC	500 V AC	500 V AC	500 V AC	500 V AC	500 V AC
• In acc. with VDE 0160	24 V AC	250 V AC	—	250 V AC	250 V AC	24 V AC
• Tested at	500 V AC	1500 V AC	—	1500 V AC	1500 V AC	500 V AC
Current consumption						
• Internal (from the CPU, 9V) max.	35 mA	25 mA	20 mA	30 mA	14 mA	60 mA
• External (at 24 V, without load) max.	50 mA	—	8 mA	70 mA	100 mA	36 mA
Power loss typ.	3 W	3.5 W	1 W	1.6 W	2 W	5 W
Weight approx.	0.23 kg (0.62 lb)	0.27 kg (0.72 lb)	0.22 kg (0.59 lb)	0.3 kg (0.81 lb)	0.24 kg (0.64 lb)	0.89 kg (2.4 lb)

¹⁾ One input of a digital input module is permitted as minimum load.

²⁾ Referred to the sum of all nominal currents of the module.

³⁾ Optionally as source or sink output module.

⁴⁾ Every contact is bridged by a varistor (max. residual current 1 mA at 250 V AC/approx. 0 mA at 24 V DC).

⁵⁾ 6ES5 490-8MA13/6ES5 490-8MB11, 6ES5 490-8MB21 or 6ES5 490-8MA03 front connector required.

⁶⁾ For S5-95F only.

⁷⁾ Also for S5-95F.

SIMATIC S5-90U, S5-95U/F, S5-100U

Digital input/output modules

Digital output modules

Ordering data	Order No.		Order No.
Digital output module 4 outputs, non-floating, 24 V DC; 0.5 A 4 outputs, non-floating, 24 V DC; 2 A 8 outputs, non-floating, 24 V DC; 0.5 A 4 outputs, floating, 24/60 V DC; 0.5 A 4 outputs, floating, 115/230 V AC; 1 A 8 outputs, floating, 24 V DC; 1 A 8 outputs, floating, 115/230 V AC; 0.5 A 8 relay contact outputs, floating, 30 V DC/230 V AC (front connector required, see right) 4 relay contact outputs, floating, 30 V DC/ 230 V AC 8 outputs, floating, 5 to 24 V DC; 0.1 A	6ES5 440-8MA12 6ES5 440-8MA22 6ES5 441-8MA11 6ES5 450-8MB11 6ES5 450-8MD11 6ES5 451-8MA11 6ES5 451-8MD11 6ES5 451-8MR12 6ES5 452-8MR11 6ES5 453-8MA11	Safety-related digital output module for S5-95F only with 4 outputs, floating, 24 V DC, 2 A; optionally available as source or sink output module • Dark interval < 6 ms • For two-channel, 1-way control dark interval < 1 ms Front connector¹⁾ for digital output module 6ES5 451-8MR12 40-pin for crimp terminals, (with increased EMC protection) • With crimp contacts • Without crimp contacts 40-pin for screw terminals • Standard • With increased EMC protection 20-pin for screw terminals Fuse (10 A FF); Replacement fuse for digital output modules 6ES5 450-8MD11 and 6ES5 451-8MD11	6ES5 450-8FA11 6ES5 450-8FA12 6ES5 490-8MA13 6ES5 490-8MA03 6ES5 490-8MB11 6ES5 490-8FB11 6ES5 490-8MB21 6ES5 980-3BC41

1) The left row of terminals on the front connector is marked with an "a", the right row with a "b".

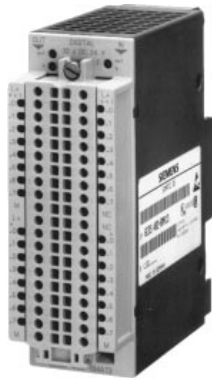
SIMATIC S5-90U, S5-95U/F, S5-100U

Digital input/output modules

2

Digital input/output modules

Application



The digital input/output module has 16 inputs and 16 outputs. The digital inputs convert the external signal levels into the internal signal levels of the programmable controller. The digital outputs convert the internal signal levels into the external signal levels.

The digital input/output module is only approved for non-safety-related functions. For modules which can be used in the S5-95F see tables on page 2/9.

Design

Faults are indicated by three LEDs on the module.

The digital input/output module is plugged into a bus unit but wired via a separate front connector. The 40-pin front connector is screwed onto the front of the module.

It is available with crimp terminals and screw terminals and must be ordered separately.

The module is addressed like an analog module and can be used in the relevant slots.

It has fixed slot coding. Address assignments are thus not necessary and addresses are not shifted if modules are replaced or if the module configuration contains unassigned slots.

The module can also be used with the S5-95 F.

Technical specifications

Digital inputs

Number of inputs	16
Galvanic isolation	No
Input voltage	
• Nominal value	24 V DC
• For "0" signal	0 to + 5 V
• For "1" signal	+ 13 to + 30 V
Input current at "1" signal	typ. 4.5 mA
Delay	
• At "0" → "1"	typ. 4 ms
• At "1" → "0"	typ. 3 ms
Quiescent current with 2-wire BERO proximity switches	max. 1.5 mA
Fault indication "No L+/M "	Red LED

Digital outputs

Number of outputs	16
Galvanic isolation	No
In groups of	8
Supply voltage V_{pos} (for the load)	
• Nominal value	24 V DC
• Ripple V_{pp}	max. 3.5 V
• Permissible range (including ripple)	20 to 30 V
Value at $t < 0.5$ s	max. 35 V
Output current I_N at signal "1"	
• Nominal value	500 mA
• Permissible range ¹⁾	5 to 500 mA
Residual current at "0" signal	max. 0.5 mA
Short-circuit protection (electronic)	Yes
Fault indication "short circuit"	Red LED per group of 8

Digital outputs (continued)

Lamp load	max.	5 W
Signal level of outputs at "1" signal	min.	L+ (– 0.6 V)
Switching frequency		
• Resistive load	max.	100 Hz
• Inductive load	max.	2 Hz
Voltage induced on circuit interruption (internal) limited to		– 15 V
Parallel operation (possible in pairs)	max.	$0.8 \cdot I_N$
Permissible total current		6 A
Total load capability ²⁾		75 %

Common data

Permissible ambient temperature		
• Horizontal configuration		0 to 60 °C
• Vertical configuration		0 to 40 °C
Cable length (unshielded)		100 m (328 ft)
Insulation measurement		VDE 0160
Nominal insulation voltage (+ 9 V to ground)		12 V AC
Insulation group		1 x B
Current consumption		
• Internally from + 9 V (CPU, interface module)	typ.	60 mA
• Externally from L+ (without load)	typ.	100 mA
Power loss	typ.	4.5 W
Weight	approx.	0.19 kg (0.42 lb)

¹⁾ One input of a digital input module is permitted as minimum load.

²⁾ Referred to the sum of all nominal currents of one module.

Digital input/output modules (continued)

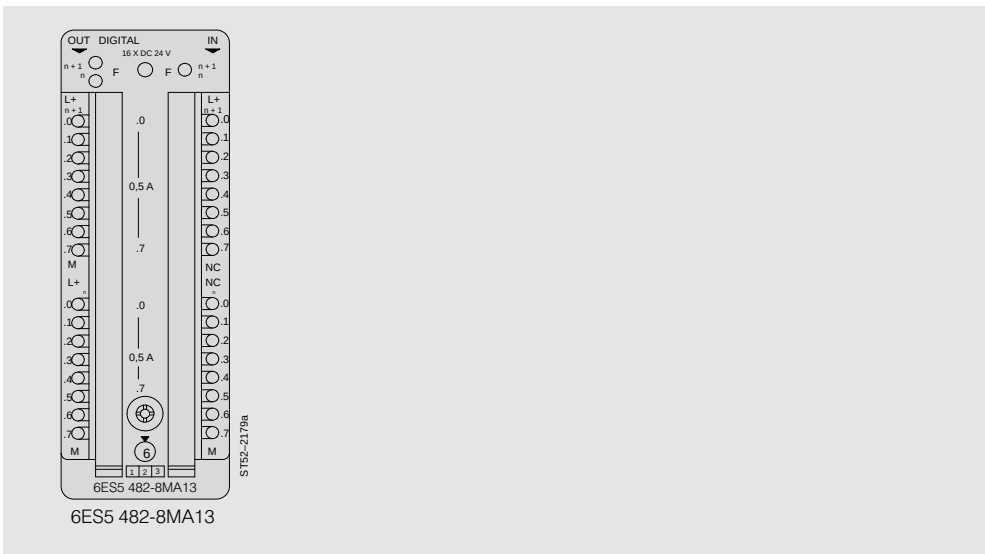


Fig. 2/18 Frontplate of the digital input/output module

Ordering data	Order No.	Order No.
Digital input/output module with 16 inputs 24 V DC and 16 outputs 24 V DC; 0.5 A	6ES5 482-8MA13	Front connector¹⁾ for digital input/output module 6ES5 482-8MA13 40-pin for crimp terminals (increased EMC protection) • With crimp contacts • Without crimp contacts 40-pin for screw terminals • Standard • Increased EMC protection
		6ES5 490-8MA13 6ES5 490-8MA03 6ES5 490-8MB11 6ES5 490-8FB11

1) The left row of terminals on the front connector is marked with an "a", the right row with a "b".
2) Also for S5-95F.

SIMATIC S5-90U, S5-95U/F, S5-100U

Analog input/output modules

Analog input modules

2

Application



The analog input modules convert the analog signals from the process into digital signals for further processing in the programmable controller.

Analog input modules are only approved for non-safety-related functions.

For modules which can be used in the S5-95F see tables on page 2/9.

Design

The following can be set by a coding switch on the front of the module:

- 1-, 2- or 4-channel operation
- Line frequency 50 or 60 Hz
- Wire-break alarm signal on/off (not for current inputs)

The modules have mechanical coding and are plugged into the bus units. This also

establishes contact to the terminal block for the signal cables. The signal cables need not be disconnected to replace a module fixed wiring.

The modules have fixed slot coding and do not require an address setter. No address displacements occur if modules are interchanged or gaps are left between modules.

The module with characteristic linearization for thermoelements contains the characteristic curves for

- Ni-Cr/Ni-Al (type K) in accordance with IEC 584
- Fe/Cu-Ni (type J) in accordance with IEC 584
- Fe/Cu-Ni (type L) in accordance with DIN 43 710

The characteristic curve for Pt 100 corresponds to DIN IEC 751.

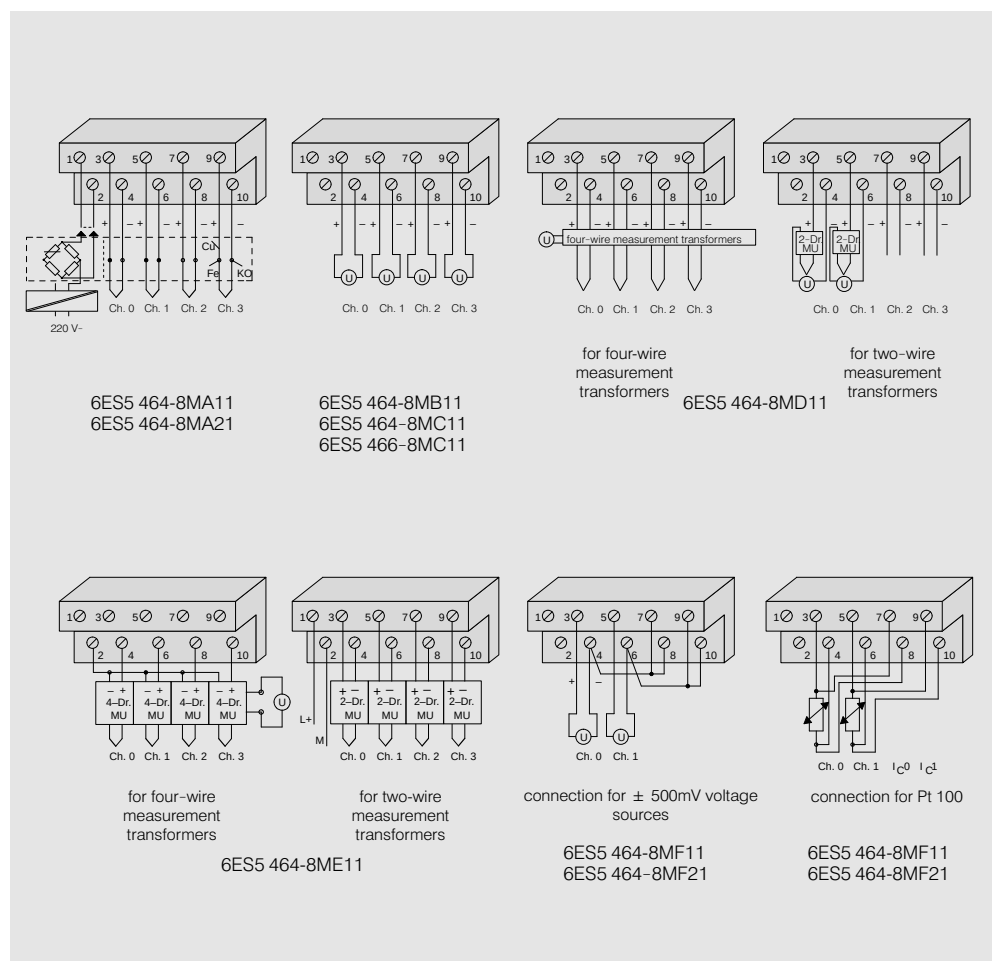


Fig. 2/19 Connection diagrams for analog input modules

Analog input modules (continued)

Technical specifications				
Analog input module	6ES5 464-8MA11	6ES5 464-8MA21 ²⁾	6ES5 464-8MB11 ²⁾	6ES5 464-8MC11 ²⁾
Nominal input ranges (nominal values)	± 50 mV	± 50 mV	± 1 V	± 10 V
Number of inputs	1, 2 or 4 (optional)			
Galvanic isolation	Yes (inputs to ground, not to one another)			
Input resistance min.	10 MΩ	10 MΩ	10 MΩ	50 kΩ
Connection method of sensors	Two-wire connections			
Digital representation of input signal	13 bit two's complement (2048 units = nominal value)			
Measuring principle	Integrating			
Conversion principle	Voltage-time conversion			
Integration time (adjustable for optimum noise suppression)	20 ms at 50 Hz 16 ² / ₃ ms at 60 Hz			
Encoding time max.	60 ms at 50 Hz 50 ms at 60 Hz			
Cycle time for	4 inputs	At 50 Hz: 240 ms	At 60 Hz: 200 ms	
	2 inputs	120 ms	100 ms	
	1 input	60 ms	50 ms	
Permissible voltage				
• Between inputs max.	± 1 V			
• Between inputs and central grounding point max. (destruction limit)	60 V AC/75 V DC			
Permissible input current max. (destruction limit)	—			
Permissible input voltage max. (destruction limit)	24 V	24 V	24 V	50 V
Fault indication in the case of				
• Range exceeded	At 200 % of nominal value (over 4095 units)			
• Sensor wire break	Yes (centrally indicated by red LED)			No
Noise suppression for f = n · (50/60 Hz ± 1 %); n = 1, 2 ...				
• Common mode rej. min. (V _p < 1 V)	86 dB			
• Series-mode rejection min. (peak value of noise < nominal range value)	40 dB			
Basic error limits ¹⁾ (at 25 °C)	± 1.5 ‰	± 1.5 ‰	± 1 ‰	± 2 ‰
Operation error limits ¹⁾ (0 °C to 60 °C; for one year)	± 4 ‰	± 4 ‰	± 3.5 ‰	± 4.5 ‰
Cable length (shielded) max.	50 m (164 ft)	50 m (164 ft)	200 m (656 ft)	200 m (656 ft)
Supply voltage (for 2-wire transducers)	None			
Current consumption				
• Internal (at 9 V) typ.	70 mA	100 mA	70 mA	70 mA
• External (at 24 V) typ.	—	—	—	—
Power loss typ.	0.7 W	0.7 W	0.7 W	0.7 W
Weight approx.	0.23 kg (0.62 lb)			

¹⁾ In accordance with DIN 43 745; referred to nominal measuring range.²⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Analog input/output modules

2

Analog input modules (continued)

Technical specifications (continued)

Analog input module	6ES5	464-8MD11 ²⁾	464-8ME11 ²⁾	464-8MG11 ³⁾	464-8MF11	464-8MF21	466-8MC11
Nominal input ranges (nominal values)		± 20 mA	+ 4 to 20 mA	+ 4 to 20 mA	± 500 mV/Pt 100	± 500 mV/Pt 100	± ± 0 to 10 V
Number of inputs		1, 2 or 4 (optional)			1 or 2 (optional)		4
Galvanic isolation		Yes (inputs to ground, not to one another)					No
Input resistance		25 Ω	31.25 Ω	31.25 Ω	min. 10 MΩ	min. 10 MΩ	100 kΩ
Connection method of sensors		Two-wire connection			2- or 4-wire		2-wire
Digital representation of input signal		13 bit two's complement (2048 units = nominal value)					8 bit (256 units = nominal value)
Measuring principle		Intergrating					Successive
Conversion principle		Voltage-time conversion					Approximation
Integration time (adjustable for optimum noise suppression)		20 ms at 50 Hz 16 ² /3 ms at 60 Hz					
Encoding time	max.	60 ms at 50 Hz 50 ms at 60 Hz					5 ms
Cycle time for		at 50 Hz:					20 ms
4 inputs		240 ms	200 ms				—
2 inputs		120 ms	100 ms				—
1 input		60 ms	50 ms				
Permissible voltage							
• Between inputs	max.	± 1 V					
• Between inputs and central grounding point (destruction limit)	max.	60 V AC/75 V DC					—
Permissible input current (destruction limit)	max.	80 mA	80 mA	80 mA	—	—	—
Permissible input voltage (destruction limit)	max.	—	—	—	24 V	24 V	60 V
Fault indication in the case of							
• Range exceeded		At 200 % of nominal value (over 4095 units)					No
• Sensor wire break		No	No	No	Yes (centr. indic. by red LED)		No
Noise suppression for f = n · (50/60 Hz ± 1 %); n = 1,2 ...							
• Common mode rej. (V _p < 1 V)	min.	86 dB					
• Series-mode rejection (peak value of noise < nominal range value)	min.	40 dB					
Basic error limits ¹⁾ (at 20 °C)		± 2 ‰	± 1.5 ‰	± 1.5 ‰			± 4 ‰
Operation limits ¹⁾ (0 °C to 60 °C; for one year)		± 4.5 ‰	± 4 ‰	± 4 ‰			± 6 ‰
Cable length (shielded)	max.	200 m (656 ft)					
Supply voltage (for 2-wire transducers)							
• Nominal value		—	24 V DC	24 V DC	—	—	—
• Ripple	max.	—	3.6 V	3.6 V	—	—	—
• Permissible range		—	20 to 30 V	20 to 30 V	—	—	—
Current consumption							
• Internal (at 9 V)	typ.	70 mA	70 mA	70 mA	70 mA	100 mA	100 mA
• External (at 24 V)	typ.	—	80 mA	80 mA	—	—	—
Power loss	typ.	0.7 W	1 W (2-wire transducer) 0.7 W (4-wire transducer)		0.9 W	0.9 W	0.9 W
Weight	approx.	0.23 kg (0.62 lb)					0.2 kg (7 oz)

¹⁾ In accordance with DIN 43 745; referred to nominal measuring range.

²⁾ Also for S5-95F

³⁾ For for S5-95F only

Ordering data

Order No.

Order No.

Analog input module

with 4 inputs, floating

for ± 50 mV

for thermoelements

(± 50 mV, with linearization)

for ± 1 V

for ± 10 V

for ± 20 mA

with 4 inputs, floating

for ± 4 to + 20 mA

6ES5 464-8MA11

6ES5 464-8MA21

6ES5 464-8MB11

6ES5 464-8MC11

6ES5 464-8MD11

6ES5 464-8ME11

with 2 inputs, floating

for ± 500 mV or Pt 100

for Pt 100 with linearization

with 4 inputs, non-floating

for 0 to 10 V

Failsafe analog input

with 4 inputs, floating

for ± 4 to + 20 mA

6ES5 464-8MF11

6ES5 464-8MF21

6ES5 466-8MC11

6ES5 464-8MG11

Analog output modules

Application



The analog output modules convert digital values from the programmable controller into the analog signals required for controlling the process.

Analog output modules are only approved for non-safety-related functions.

For modules which can be used in the S5-95F see tables on page 2/9.

Design

The modules have mechanical coding and are plugged into the bus units. This also establishes contact to the terminal block for the signal cables. The latter need not be detached when replacing a module (fixed wiring).

The modules have fixed slot coding and do not require an address setter. No address displacements take place if modules are interchanged or gaps are left between modules.

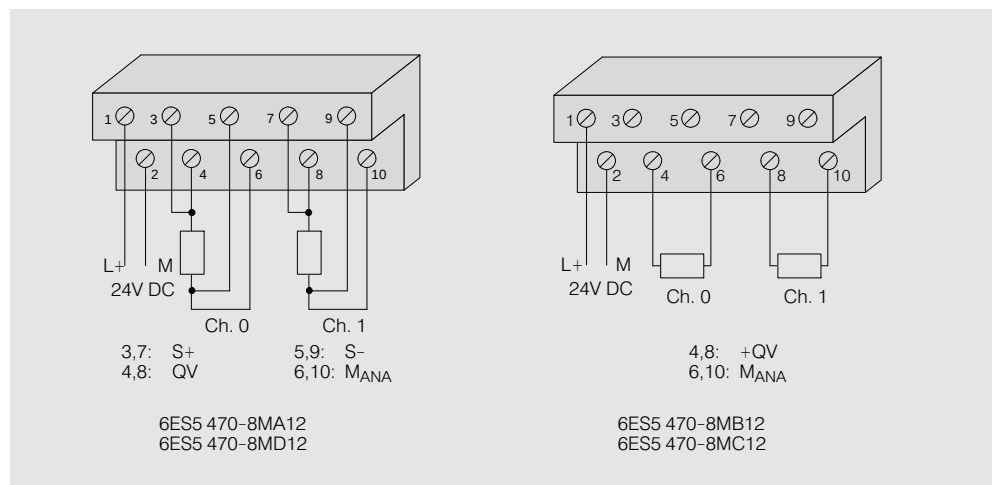


Fig. 2/20 Connection diagrams for analog output modules

SIMATIC S5-90U, S5-95U/F, S5-100U

Analog input/output modules

Analog output modules (continued)

2

Technical specifications				
Analog output module	6ES5 470-8MA12 ²⁾	6ES5 470-8MB12 ²⁾	6ES5 470-8MC12 ²⁾	6ES5 470-8MD12 ²⁾
Nominal output range (nominal values)	± 10 V	± 20 mA	+ 4 to 20 mA	+ 1 to 5 V
Number of outputs	2	2	2	2
Galvanic isolation	Yes	Yes	Yes	Yes
Load impedance	Purely ohmic	Purely ohmic	Purely ohmic	Purely ohmic
• Voltage outputs min.	3.3 kΩ	—	—	3.3 kΩ
• Current outputs max.	—	300 Ω	300 Ω	—
Load connection	2 or 4-wire connection	2-wire connection	2-wire connection	2 or 4-wire connection
Digital representation of output signal	12 bit two's complement (1024 units = nominal value)	12 bit two's complement (1024 units = nominal value)	12 bit two's complement (1024 units = nominal value)	12 bit two's complement (1024 units = nominal value)
Conversion time max.	0.15 ms	0.15 ms	0.15 ms	0.15 ms
Permissible overload approx.	25 %	25 %	25 %	25 %
Short-circuit protection	Yes	Yes	Yes	Yes
Short-circuit current approx.	± 30 mA	± 30 mA	—	± 30 mA
Open-circuit voltage approx.	—	15 V	15 V	—
Permissible voltage between outputs and central grounding point max.	60 V AC/75 V DC	60 V AC/75 V DC	60 V AC/75 V DC	60 V AC/75 V DC
Basic error limits ¹⁾ (at 25 °C)	± 2.5 ‰	± 3 ‰	± 2 ‰	± 2 ‰
Operational error limits ¹⁾ (0 °C to 55 °C; for 1 year)	± 6 ‰	± 6 ‰	± 6 ‰	± 6 ‰
Length of cable (shielded) max.	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)
Supply voltage				
• Nominal value	+ 24 V	+ 24 V	+ 24 V	+ 24 V
• Ripple V _{pp}	3.6 V	3.6 V	3.6 V	3.6 V
• Permissible range (including ripple)	20 to 30 V	20 to 30 V	20 to 30 V	20 to 30 V
Current consumption				
• Internal (9 V) typ.	170 mA	170 mA	170 mA	170 mA
• External (at 24 V) typ.	100 mA	130 mA	130 mA	100 mA
Weight approx.	0.3 kg (0.81 lb)	0.3 kg (0.81 lb)	0.3 kg (0.81 lb)	0.3 kg (0.81 lb)

1) In accordance with DIN 43 745; referred to nominal measuring range.

2) Also for S5-95F

Ordering data	Order No.
Analog output module 2 outputs for ± 10 V, floating 2 outputs for ± 20 mA, floating 2 outputs for + 4 to 20mA, floating 2 outputs for + 1 to 5 V, floating	6ES5 470-8MA12 6ES5 470-8MB12 6ES5 470-8MC12 6ES5 470-8MD12

General

Application

Ex digital and analog input/output modules are "associated electrical apparatus" belonging to the "intrinsically-safe" type of protection (designation [EEx ib] IIC in accordance with DIN EN 50 020). They contain non-intrinsically-safe circuits as well as intrinsically-safe circuits. The modules may not be used in areas subject to explosion hazard, unless they are additionally protected by another type of protection (e.g. pressurized enclosure). The intrinsically-safe type of protection offers the user the following advantages:

- Easy exchange of intrinsically-safe equipment during operation
- Easy measuring and calibration of the measured system even during operation
- It is possible to work on intrinsically-safe circuits even when live without shutting down the system
- No expensive housings (such as pressurized enclosures)
- It is possible to interconnect intrinsically-safe equipment from different manufacturers
- Field-proven type of protection in the chemical industry

The modules are approved for connection to intrinsically-safe sensors and actuators located in Zone 1 or 2 of areas subject to explosion hazard.

The modules can be used for:

- S5-95U compact mini PLC (as I/O module)
- S5-100U modular mini PLC (as I/O module)

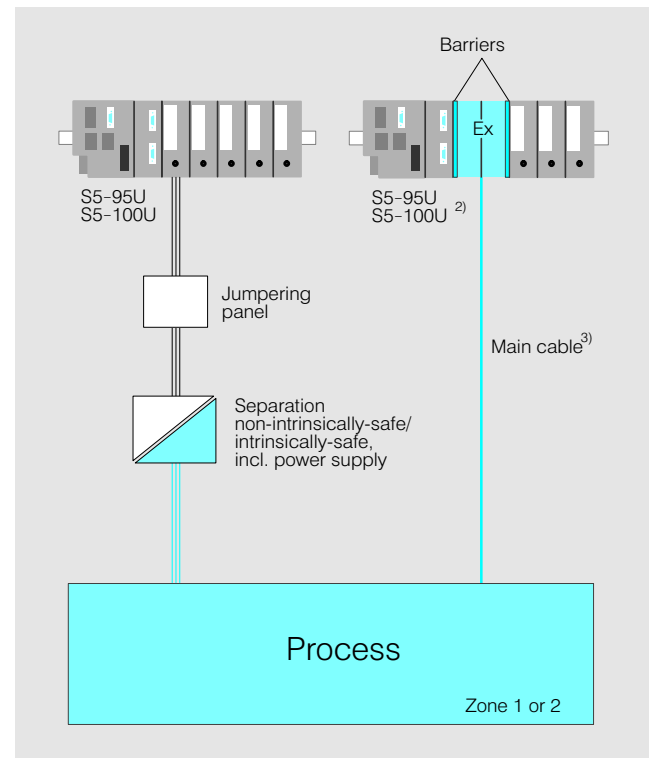


Fig. 2/21 Comparison of conventional technology and new technology using a centralized configuration example

The Ex modules are available as associated apparatus for the automation of chemical plants. They can be used for applications in instrumentation and control. Their primary task consists of isolating the intrinsically-safe circuits of the Ex field from the non-intrinsically-safe internal circuits of the programmable controller.

Fields of application

- Chemical/petrochemical industry
- Gas industry
- Offshore technology
- Transport (e.g. oil tankers, tank trucks)
- Automotive industry (e.g. in paintshop)
- Power supply, power distribution, etc.
- Power stations
- Specialized mechanical engineering (e.g. printing machines, industrial cleaning machines)

Design

Features

- Ex modules are of the same system technology as the other S5-100U modules; they can thus be used together in one configuration
- Galvanic isolation on the module
- Coding of modules to prevent the wrong module from being used

- The sensors and actuators are supplied by the module via a two-wire circuit
- Inputs and outputs of the modules can be connected directly, without additional isolation amplifiers or transmitter supply units
- Rewiring per software possible

- Modules capable of diagnosis
- Reduced planning, installation and documentation overhead
- Low space requirements in switchrooms
- Possibility of distributed configuration

SIMATIC S5-90U, S5-95U/F, S5-100U

Ex input/output modules

2

General (continued)

Design (continued)

The Ex input/output modules are plugged into specially designed bus units. Ex-specific coding elements on modules and bus units prevent wrong modules from being plugged in, which could cause circuits to be no longer intrinsically safe. In Germany, the circuits must be installed in accordance with the national regulation for installation DIN VDE 0165.

Intrinsically-safe and non-intrinsically-safe circuits in the module are galvanically isolated. The sensors and actuators are supplied by the Ex modules.

The color of the terminal block on the Ex bus unit is blue. This identifying marking is normally specified in DIN VDE 0165 for intrinsically-safe circuits. Apparatus marked in this way must not be used for other purposes.

Sensors or actuators certified as being intrinsically safe can be connected to Ex input/output modules.

If Ex modules and other modules are plugged in side by side in one design, a barrier

must be interposed between the Ex modules and the other modules.

When interconnecting intrinsically-safe and associated electrical apparatus, the following prerequisites must be fulfilled:

Associated apparatus (S5-100U Ex modules)		Field device + cable
V_0	$<$	V_{max}
I_K	$<$	I_{max}
P	$\leq$	P_{max}
C_{ext}	$\leq$	$C_i + C_{cable}$
L_{ext}	$\leq$	$L_i + L_{cable}$
Explanations: V_0 : No-load voltage I_K : Short-circuit current P : Power C_a : Maximum permissible external capacitance L_a : Maximum permissible external inductance		V_{max} : Maximum voltage I_{max} : Maximum current P_{max} : Maximum power C_i : Internal capacitance C_{cable} : Cable capacitance L_i : Internal inductance L_{cable} : Cable inductance

Certifications

In conformance with DIN EN 50 014 and DIN EN 50 020, the Ex input/output modules are certified by the Federal Testing Laboratories (PTB) in

Braunschweig (Federal Republic of Germany) to be of "intrinsically-safe" type of protection. Copies of this certification are included in the product manual.

The modules also have certification from SEV (Swiss Electrotechnical Association) for Switzerland (Exception: 6ES5 467 8EA11, 6ES5 467-8EF11)

Training and system manual for the S5-100U Ex I/Os

The subject of this manual is explosion protection. It consists of two parts. The first part includes comprehensive information on explosion protection. The following topics are dealt with:

- Relevant standards and regulations
- Primary and secondary explosion protection

- European constructional requirements
- German regulations for installation
- Types of protection

Part 2 provides the information required for use of the Ex I/Os. The following topics are presented:

- Construction of Ex systems
- Installation in the Ex area

- Possible applications of the S5-100U Ex I/Os: centrally (S5-95U or S5-100U) and in distributed configuration (ET 100U with SIMATIC or TELEPERM M; ET 200U with SIMATIC)
- Planning and configuring documents
- Examples of application

Ex digital input/output modules

Application



The Ex digital input module converts the level of external binary signals of the intrinsically-safe equipment from the Ex field to the internal signal levels of the programmable controller.

The Ex digital output module converts the internal binary

signals of the programmable controller to the external binary signals for the intrinsically-safe equipment in the Ex field.

The following intrinsically-safe equipment can be connected:

Ex Module	No. of channels	Intrinsically-safe equipment which can be connected
Digital input	4	Initiators to DIN 19 234 (NAMUR, see Cat. Section SA 2.3), switched contacts
Digital output	4	Solenoid valves, pilot lamps LED

Design

Status and fault indicators

Digital input module

- For each circuit, a green LED indicates "1" signal (contact closed for $I > 2.1 \text{ mA}$ for NAMUR sensors in accordance with DIN 19 234)

- A red LED, common for all circuits, signals short-circuit

Digital output module

- For each circuit, a green LED indicates "1" signal (internal status; not affected by short-circuit terminals)

- A red LED, common for all circuits, signals short-circuit
- Group alarm as error diagnostics

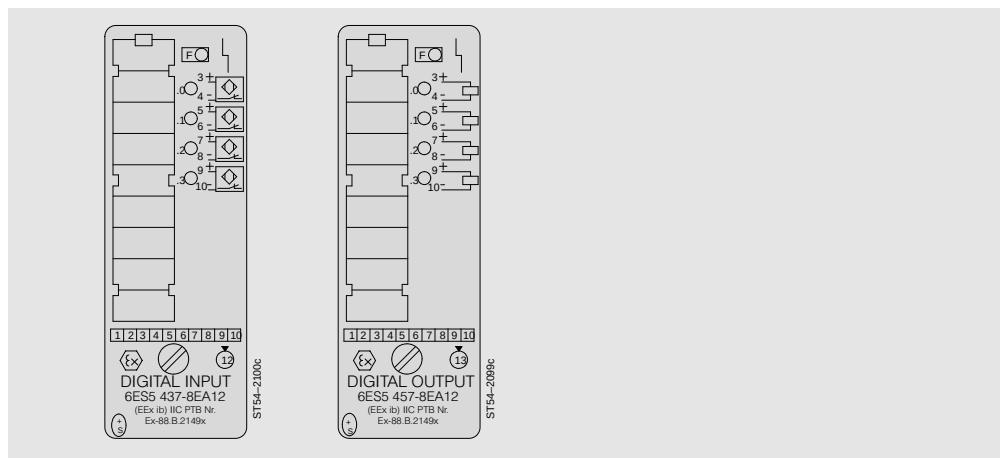


Fig. 2/22 Frontplates of the digital Ex modules

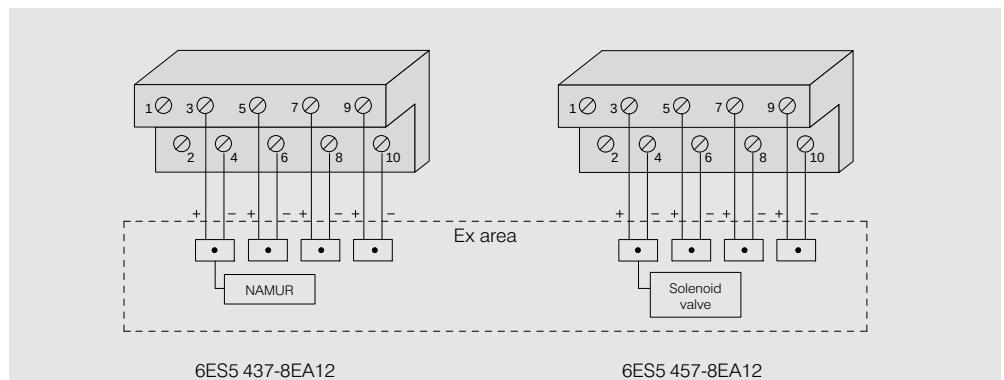


Fig. 2/23 Connection diagrams of the digital Ex modules

SIMATIC S5-90U, S5-95U/F, S5-100U

Ex input/output modules

Ex digital input/output modules (continued)

Technical specifications

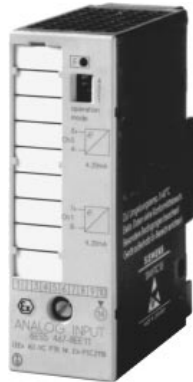
Ex digital input	6ES5 437-8EA12	Ex digital output	6ES5 457-8EA12
Number of inputs	4 (NAMUR)	Number of outputs	4
Galvanic isolation	Yes	Galvanic isolation	Yes
• In groups of	1	• In groups of	1
Input voltage		Supply voltage V_{pos} (for load)	
• Nominal value	8.2 V DC (from internal power supply)	• Nominal value	7 V DC (from internal power supply)
Input current		Output current	
• At "1" signal	min. 2.1 mA	• At "1" signal	min. 2 mA
• At "0" signal	max. 1.2 mA	• At "0" signal	max. 0 mA
• At short-circuit	min. 5 mA	• At short-circuit	min. 5 mA
• At wire break	max. 0.2 mA	Short-circuit protection	Electronic
Delay time		Fault diagnostics	Yes
• At "0" → "1"	typ. 40 ms	Switching frequency	max. 100 Hz
• At "1" → "0"	typ. 5 ms	Load	min./max. 1.65 kΩ / 3.5 kΩ
Input frequency	max. 10 Hz	Type of load connection	2-wire connection
Type of connection of transducing sensor	2-wire connection	Cable length (unshielded)	max. 100 m (330 ft)
Cable length (unshielded)	max. 100 m (330 ft) referred to nominal measuring range		
Sensor voltage supply	Via inputs	Fault indication "short-circuit"	Red LED
Fault indication "short-circuit"	Red LED	Type of protection / PTB No.	[Ex ib] IIC / Ex-88.B.2149X
Type of protection / PTB No.	[Ex ib] IIC / Ex-88.B.2149X	Maximum values of output circuits	(per circuit)
Maximum values of input circuits	(per circuit)	• V_0	10.1 V
• V_0	10.1 V	• I_K	43 mA
• I_K	43 mA	• P	97 mW
• P	97 mW	• Permissible external inductance L_{ext}	max. 20 mH
• Permissible external inductance L_{ext}	max. 20 mH	• Permissible external capacitance C_{ext}	max. 3 F
• Permissible external capacitance C_{ext}	max. 3 μF	Permiss. ambient temperature	max. 60 °C
Permiss. ambient temperature	max. 60 °C	Current consumption	
Current consumption		• Internal (from the CPU; 9 V)	max. 55 mA
• Internal (from the CPU; 9 V)	max. 50 mA	Power loss	0.5 W
Power loss	0.45 W	Weight	approx. 0.2 kg (0.44 lb)
Weight	approx. 0.2 kg (0.54 lb)		

Ordering data

	Order No.		Order No.
Ex 437-8EA12 digital input module 4 inputs, floating, NAMUR	6ES5 437-8EA12	Barrier for Ex modules	6ES5 497-8EA11
Ex 457-8EA12 digital output module 4 outputs, floating, 7 V DC, 2 mA	6ES5 457-8EA12	Training and system manual Ex S5-100U peripherals German English French	6ES5 998-0EX12 6ES5 998-0EX22 6ES5 998-0EX32
Ex bus unit for 2 Ex modules with terminal block for screw terminals	6ES5 700-8EA11		

Ex analog input/output modules

Application



The Ex analog input module converts the analog signals of the intrinsically-safe equipment from the Ex field into digital values for further processing.

The Ex analog output module converts digital signals from the programmable controller into analog signals required for the process.

The Ex analog modules can be plugged into the S5-95U and S5-100U in slots 0 to 7 only.

Ex module	Number of channels	Intrinsically-safe equipment which can be connected
Analog input module (± 50 mV)	4	Thermoelements
Analog input module (± 500 mV)	2	Pt 100
Analog input module (4 to 20 mA)	2	Measuring transducer for pressure, flow rate, level, thickness, isolation layer, chemical processes, temperature, (see Catalog MP 17, MP 19, MP 31)
Analog output module (4 to 20 mA)	2	Positioner, local displays, electro-pneumatic signal converter (see Catalog MP 12, MP 31)

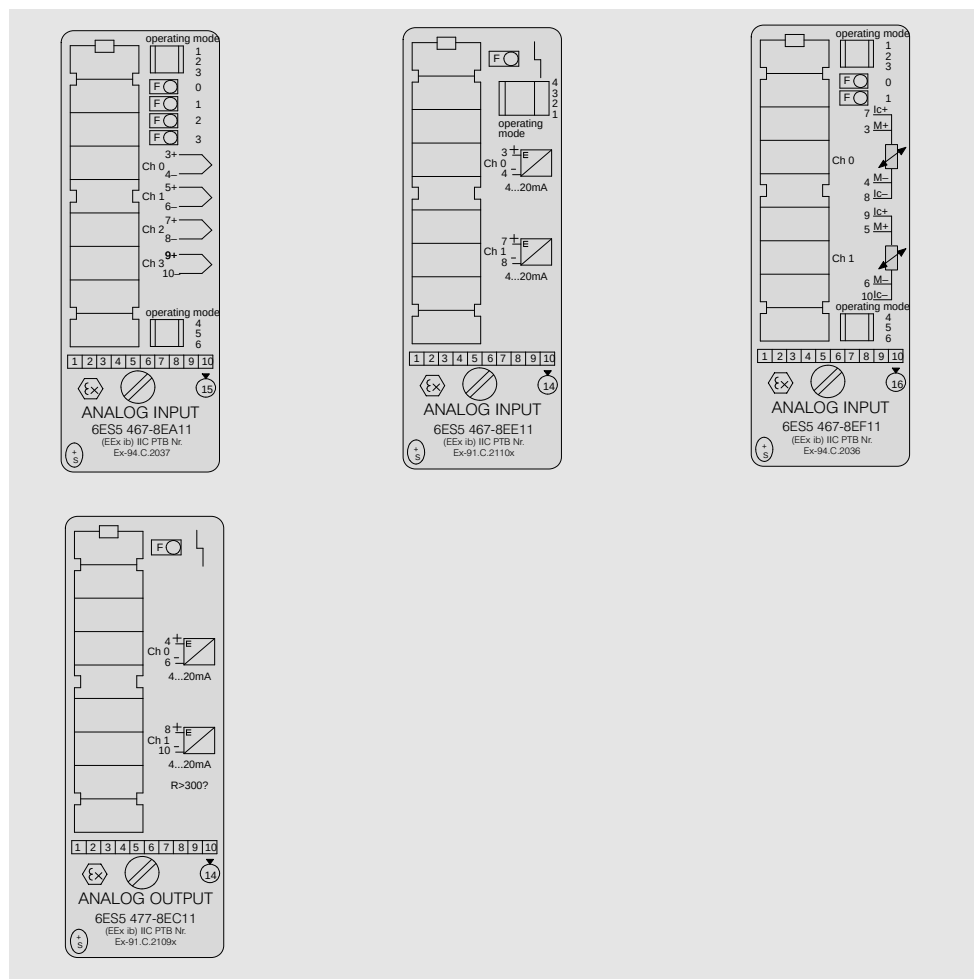


Fig. 2/24 Frontplates of the analog Ex modules

SIMATIC S5-90U, S5-95U/F, S5-100U

Ex input/output modules

Ex analog input/output modules (continued)

Technical specifications

Ex analog input module	6ES5 467-8EA11	6ES5 467-8EE11	6ES5 467-8EF11
Input range (nominal value)	± 50 mV (thermoelement)	4 to 20 mA	Resistance encoder (Pt 100); 0 to 200 Ω (max. 400 Ω); voltage source ± 500 mV
Number of inputs	4	1 or 2 (optional)	2
Galvanic isolation	Yes, only to ground	Yes, only to ground	Yes, only to ground
Input resistance	At least 10 MΩ	At least 31.5 MΩ	At least 10 MΩ
Connection method of sensors	Two-wire connection	Two-wire connection Four-wire connection (sensor supply via intrinsically-safe power supply)	2-/4- or 3-wire connection
Digital representation of input signal	13 bit two's complement (2048 units = nominal value)	13 bit two's complement (2048 units = nominal value)	13 bit two's complement (2048 units = nominal value)
Measuring principle	Integrating	Integrating	Integrating
Conversion principle	Voltage-time conversion	Voltage-time conversion	Voltage-time conversion
Integration time (adjustable for optimum noise suppression)	20 ms at 50 Hz 16 ² / ₃ at 60 Hz	20 ms at 50 Hz 16 ² / ₃ at 60 Hz	20 ms at 50 Hz 16 ² / ₃ at 60 Hz
Encoding time (selectable)	58/50 ms at 50/60 Hz	60/50 ms at 50/60 Hz	58/50 ms at 50/60 Hz
Cycle time for 4 inputs	232/200 ms at 50/60 Hz	232/200 ms at 50/60 Hz	—
2 inputs	116/100 ms at 50/60 Hz	120/100 ms at 50/60 Hz	116/100 ms at 50/60 Hz
1 input	58/ 50 ms at 50/60 Hz	60/ 50 ms at 50/60 Hz	58/ 50 ms at 50/60 Hz
Permissible voltage			
• Between inputs	max. ± 15 V	± 1 V	± 15 V
• Inputs to ground (destruction limit)	max. 60 V AC/75 V DC	60 V AC/75 V DC	60 V AC/75 V DC
Permissible input current (destruction limit)	max. —	82 mA	—
Permissible input voltage (destruction limit)	max. ± 15 V	± 15 V	± 15 V
Fault indication	Red LED	Red LED	Red LED
Fault indication in the case of • Range exceeded	Yes	At 200 % of nominal value (over 4095 units)	—
• Sensor wire break	Yes	Yes	Yes
• Sensor short-circuit	—	Yes	—
Interference voltage suppression	For f = n · (50/60 Hz + 1 %); n = 1,2	For f = n · (50/60 Hz + 1 %); n = 1,2	For f = n · (50/60 Hz + 1 %); n = 1,2
• Common-mode interference	min. 60 dB	86 dB	60 dB
• Series-mode interference	min. 40 dB	40 dB	40 dB
(peak value of interference < nominal range value)			
Basic error limits ¹⁾ , at 20 °C	± 0.3 %	± 0.15 %	± 0.3 %/± 0.5 % for standard/climate range
Operational limits ¹⁾ (0 °C to 60 °C, for 1 year)	± 0.5 %	± 0.4 %	± 0.5 %
Type of protection / PTB No.	[EEEx ib] IIC / Ex-94.C.2037	[EEEx ib] IIC / Ex-91.C.2109 (per channel)	[EEEx ib] IIC / Ex-94.C.2036
Maximum values of input channels			
• V ₀	17.22 V	18 V	17.22 V
• I _K	20 mA	82 mA	33 mA
• P	86 mW	600 mW	142 mW
• R _i	455 Ω	354 Ω	455 Ω
• Perm. external inductance L _{ext}	max. 10 mH	4 mH	10 mH
• Perm. external capacitance C _{ext}	max. 240 nF	270 μF	240 nF
Permiss. ambient temperature	max. 60 °C	60 °C	60 °C
Cable length (shielded)	max. 200 m (660 ft)	100 m (330 ft)	200 m (660 ft)
Supply voltage from module (for 2-wire transducers)			
• Nominal value	16 V DC	15 V DC	—
Current consumption			
• Internal (at 9 V)	typ. 270 mA	320 mA	270 mA
Power loss	typ. 2.5 W	3 W	2.5 W
Weight	approx. 250 g (0.67 lb)	250 g (0.67 lb)	250 g (0.67 lb)

¹⁾ In accordance with DIN 43 745; referred to nominal measuring range.

Ex analog input/output modules (continued)

Technical specifications (continued)

Ex analog output module	6ES5 477-8EC11	Ex analog output module	6ES5 477-8EC11
Output range (nominal value)	4 to 20 mA	Cable length (shielded) max.	100 m (328 ft)
Number of outputs	2	Alarm interrupt	Red LED
Galvanic isolation	Yes	Fault indication in the case of	
Load impedance min.	300 M Ω	• Actuator cable wire break	Yes
Connection method of load	2-wire connections 4-wire connections	• Range exceeded	Yes
Digital method of output signal	12 bit two's complement (1024 units = nominal value)	Type of protection / PTB No.	[Ex ib] IIC / Ex-91.C.2109
Conversion time	300 ms	Maximum values of output channels	
Short-circuit protection	Yes	• V_0	18 V
Short-circuit current approx.	30 mA	• I_K	82 mA
Open-circuit voltage approx.	15 V	• P	600 mW
Permissible voltage		• R_i	354 Ω
• Between outputs max.	60 V AC/75 V DC	• Permissible external inductance L_{ext} max.	4 mH
Basic error limits ¹⁾ , at 20 °C	$\pm 0.5 \%$	• Permissible external capacitance C_{ext} max.	270 nF
Operational limits ¹⁾ (0 °C to 60 °C, for 1 year)	$\pm 0.6 \%$	Permiss. ambient temperature max.	60 °C
		Current consumption	
		• Internal (at 9 V) typ.	350 mA, incl. load
		Power loss typ.	3.2 W
		Weight approx.	0.3 kg (0.66 lb)

¹⁾ In accordance with DIN 43 745; referred to nominal measuring range.

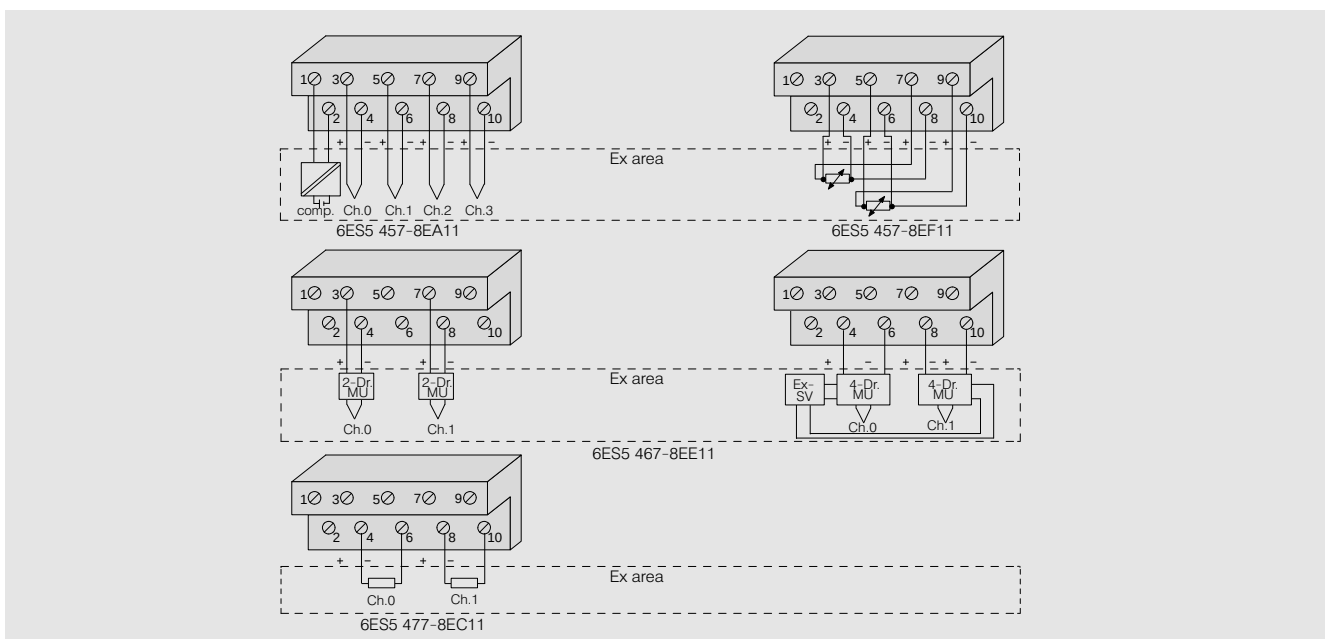


Fig. 2/25 Connection diagrams of the analog Ex modules.

Ordering data

Order No.

Order No.

Ex 467-8EA11 analog input module

2 or 4 inputs (can be switched over), floating, for ± 50 mV (thermoelement)

Ex 467-8EE11 analog output module

1 or 2 inputs (can be switched over), floating, for 4 to 20 mA

Ex 467-8EF11 analog input module

1 or 2 inputs (can be switched over), floating, Pt 100 (± 500 mV)

6ES5 467-8EA11

6ES5 467-8EE11

6ES5 467-8EF11

Ex 477-8EC11 analog output module

2 outputs, floating, for 4 to 20 mA

Ex bus unit

for 2 Ex modules with terminal block for screw terminals

Barrier for Ex modules**Training and system manual****Ex S5-100U peripherals**

German

English

French

6ES5 477-8EC11

6ES5 700-8EA11

6ES5 497-8EA11

6ES5 998-0EX12

6ES5 998-0EX22

6ES5 998-0EX32

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

2

Overview

The following table shows the maximum number of intelligent I/O modules which can be used with the S5-90U, S5-95U/F programmable

controllers, in the S5-100U programmable controller and the slots available for them.

Use of the IP modules						
	S5-90U	S5-95U	S5-95F	S5-100U with		
				CPU 100	CPU 102	CPU 103
IP 262						
Number of modules, max.	2	8	8	2	4	8
Slots	0-5	0-7	0-7	0-7	0-7	0-7
IP 263						
Number of modules, max.	3	4	4	2	4	4
Slots	0-5	0-7	0-7	0-7	0-7	0-7
IP 264						
Number of modules, max.	3	4	4	2	4	4
Slots	0-5	0-7	0-7	0-7	0-7	0-7
IP 265			—			
Number of modules, max.	1	5		2	4	5
Slots	0-5	0-7		0-7	0-7	0-7
IP 266						
Number of modules, max.	4	8	8	2	4	8
Slots	0-5	0-7	0-7	0-7	0-7	0-7
IP 267						
Number of modules, max.	2	6	6	4	6	6
Slots	0-5	0-7	0-7	0-7	0-7	0-7

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 262 closed-loop control module

Application



The IP 262 closed-loop control module can be used to solve closed-loop control tasks easily and quickly. Pre-processing of the signals offloads the CPU of time-intensive calculations and the IP 262 has its own power supply so it can operate in standalone mode.

The module is suitable for temperature, pressure and flow control, continuous proportioning processes and non-time-critical speed controls.

Design

The module contains several controller structures, mainly off-the-shelf, such as single-loop controllers, proportional and cascade controllers. The structures suitable for a given application can be selected from this list. The controller parameters for, e.g. the PID algorithm are freely settable depending on the application. The self-setting function of the IP 262 closed-loop control module simplifies this task.

The IP 262 control module is available in two variations:

- With 3 analog outputs for 3 continuous controllers with analog output signals (K-controller; not for S5-95F)
- With 8 binary outputs for 4 continuous controllers with PDM signals or for stepper controllers (S-controller)

Both variants have the following features in addition:

- 4 analog inputs for direct feed of setpoints and actual values
- 4 binary inputs for changing operation modes

There is a sub D socket connector on the frontplate of the module for connecting sensors.

Principle of operation

The IP 262 can be used as an I/O module with the S5-90U, S5-95U and S5-95F programmable controllers (6ES5 262-8MB12 only), in the S5-100U programmable controller.

If the supply voltage (24 V DC) and the setpoints are supplied, the module can also operate in stand-alone mode independent of the higher-level CPU, i.e. it executes the closed-loop control completely autonomously. Connection to other pro-

grammable controllers is possible over the SINEC L1 local area network (LAN). Backup characteristics enable the closed-loop control to be continued even in the event of failure of the higher-level CPU.

Functions

There are a large number of prepared functions and off-the-shelf controller structures available for designing control loops. In addition, there are 7 data blocks (DB 11 to DB 17) for parameterizing or structuring the module.

Structures include:

- Basic settings
- Sensor types
- Assignment of analog inputs
- Functions of the binary inputs
- Restart conditions
- Response to CPU failure

Parameters include:

- Proportional gain (K_P)
- Integral-action time (T_N)
- Derivative-action time (T_V)

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

2

IP 262 closed-loop control module (continued)

Technical specifications

Analog inputs

Number of inputs	4 (suitable for current, voltage, thermoelement or resistance thermometer)
Additional input for reference temperature	1 resistance thermometer
Digital representation of the input signal (including sign)	12 bit
Resolution (unipolar)	11 bit
Isolation	Not galvanic (but electronic to central ground and to one another)
Permissible potential difference inputs to one another and to central ground	- 1 V to + 1 V
Input signal ranges	
• Current	0 to 20 mA or 4 to 20 mA
• Voltage (for thermoelement)	0 to 50 mV or - 8.9 to 41.1 mV
Measuring range for the thermoelement	
• Type J	0 to + 870 °C or - 210 to + 730 °C
• Type K	0 to + 1230 °C or - 270 to + 990 °C
• Type L	0 to + 850 °C or - 200 to + 720 °C
• Type S	0 to + 1770 °C
Absolute error	
• With type J, L and K	± 1 °C
• With type S	± 6 °C
Voltage with external switching	0 to 10 V

Pt 100 resistance thermometer, measuring range

- Start
- End
- Absolute error, measuring range-dependent:
 - 100 to + 320 °C
 - 200 to - 120 °C

18.49 Ω at - 200 °C
219.12 Ω at + 320 °C

± 1.5 °C
± 4 °C

Analog outputs (K-controller)

Number of outputs	3
Isolation	No
Output signal range	0 to 20 mA or 4 to 20 mA

Digital inputs

Number of inputs	4
Isolation	No
Input voltage	
• At "0" signal	- 30 to + 4.5 V or open
• At "1" signal	+ 13 to + 30 V

Binary outputs (S-controller)

Number of outputs	8
Output voltage	
• At "0" signal	max. 1.5 V
• At "1" signal	14.2 to 30.2 V
Maximum load current	100 mA, short-circuit proof

Controller total cycle time (self-adjusting)

100 to 200 ms

Ordering data

Order No.

Order No.

IP 262 closed-loop control module

- With 3 analog outputs for continuous controllers with analog output signals
- With 8 binary outputs for continuous controllers with PDM signals or for stepper controllers¹⁾

6ES5 262-8MA12

6ES5 262-8MB12

Configuring package for IP 262²⁾

comprising standard function module (for description see Catalog Section 7) and manual

German
English
French
Italian

6ES5 262-5AA11
6ES5 262-5AA21
6ES5 262-5AA31
6ES5 262-5AA51

Subminiature-D connector 25-pin

6ES5 750-2AA31

¹⁾ Also for S5-95F

²⁾ To be ordered as a separate item

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 263 positioning module

Application



The IP 263 positioning module is used with rapid traverse/creep speed drives for adjusting setup axes and infeed axes, for example, which are usually only moved in connection with product changes and therefore do not make great demands on the characteristics of the drive.

The IP 263 positioning module can be used with the S5-90U and S5-95U programmable controllers as well as in the S5-100U programmable controller.

Design

The two-channel module can drive two independent axes. Four digital outputs are assigned to each channel. The outputs control the following functions:

- Rapid traverse
- Creep speed
- Counter-clockwise
- Clockwise

Incremental or absolute position encoders can be used to capture actual path values.

In addition to the digital outputs, the module has a digital input which captures the reduction cam (reference point switch) during reference point approach. In the "length measurement" function, the module calculates the path travelled as long as this input has signal "1".

The module requires two slots and up to four modules can be used per programmable controller (see table on page 2/48).

Principle of operation

The machine data, such as information on

- Software limit switches
- Resolution
- Switching difference
- Zero speed control

is loaded into the module memory. The IP 263 handles positioning of the axes automatically after the target coordinates have been specified. There are two speeds available for this (rapid traverse and creep speed).

The system changes between these two speeds at the changeover points. When the cutoff point has been reached, the module monitors the target approach and signals the CPU of the programmable controller when the target area is reached.

Technical specifications

Processor	80C32 (16 MHz)	Input frequency/ cable length (shielded)	
User memory		• Symmetrical encoders (5 V signals)	
• RAM	32 Kbyte	With 5 V encoder voltage	max.
• EPROM	64 Kbyte	With 24 V encoder voltage	max.
• EEPROM	1 Kbyte	• Asymmetrical encoders	max.
Encoders		(24 V signals)	
Position decoding	Incremental, absolute (SSI interface)	Data transmission frequency in the case of absolute position encoders	selectable
Traverse range			125, 250, 500 kHz (shielded, at max. 160 m (525 ft) cable length), 1MHz (shielded, at max. 32 m (105 ft) cable length)
• Incremental position encoders max.	2 ²⁴ increments	Input signals	
• SSI absolute encoders max.	8192 steps/revolution 2048 revolutions	• Incremental	2 pulses displaced by 90° and zero mark
Input voltage (nominal value)	5 V (RS 422)	• 24 V initiator (BERO)	1 pulse train
• Differential inputs	24 V (incremental encoders only)	• SSI	Absolute value
• Asymmetrical inputs	see digital input (next page)	Input currents at "1" signal	
• Additional current and voltage data		• 5 V DC / 24 V DC	In acc. with RS 422/typ. 5 mA
Supply voltage for encoders (short-circuit proof, no overload)	5 V/300 mA, 24 V/300 mA		

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 263 positioning module (continued)

Technical specifications (continued)

Digital input

Galvanic isolation

Input voltage range

- For "0" signal
- For "1" signal

Permissible quiescent current at "0" signal

Input current at 24 V

typ.

Digital output

Galvanic isolation

Output voltage range

Output current at "1" signal

max.

Short-circuit protection

Cable length (shielded)

max.

Must be connected to defined potential (0 V, 24 V)

No

- 3 V to + 30 V

- 3 V to + 5 V

+ 13 V to + 30 V

1.1 mA

5 mA

No

+ 20 V to + 30 V

500 mA

Short-circuit proof output

100 m (330 ft)

Supply voltage

Logic voltage (generated from 24 V)

Current consumption (24 V, without encoder power supply) typ.

Dimensions (W x H x D) in mm (in.)

Weight

approx.

24 V DC

(external or from power supply module)

4.9 V to 5.1 V

120 mA

90 x 135 x 100 (3.5 x 5.3 x 3.9)

0.3 kg (0.8 lb)

Ordering data

Order No.

Order No.

IP 263 positioning module

IP 263 manual

including example program

German

English

703 connecting cable

for connecting

- IP 263 ↔ Siemens incremental position encoders

6FX2001-2..., max. 32 m (105 ft) long

5 m (16 ft)

10 m (32.8 ft)

20 m (65.6 ft)

25 m (82 ft)

32 m (105 ft)

- IP 263 ↔ Incremental position encoders for 5 V signals to RS 422, supply voltage 5 V, one end open,

max. 32 m (105 ft) long

5 m (16 ft)

10 m (32.8 ft)

20 m (65.6 ft)

25 m (82 ft)

32 m (105 ft)

Outgoing cable up
down

6ES5 263-8MA13

6ES5 998-5SK11

6ES5 998-5SK21

6ES5 703-1BF0

6ES5 703-1CB0

6ES5 703-1CC0

6ES5 703-1CC5

6ES5 703-1CD2

6ES5 703-2BF0

6ES5 703-2CB0

6ES5 703-2CC0

6ES5 703-2CC5

6ES5 703-2CD2

0

1

703 connecting cable

for connecting

- IP 263 ↔ Incremental position encoders for 5 V signals to RS 422, supply voltage 24 V, one end open,

max. 100 m (328 ft) long

10 m (32.8 ft)

20 m (65.6 ft)

32 m (105 ft)

50 m (164 ft)

100 m (328 ft)

- IP 263 ↔ Incremental position encoders for 24 V signals, supply voltage 24 V, one end open,

max. 100 m (328 ft) long

10 m (32.8 ft)

20 m (65.6 ft)

32 m (105 ft)

50 m (164 ft)

100 m (328 ft)

- IP 263 ↔ Absolute SSI position encoders, supply voltage 24 V, one end open,

max. 160 m (525 ft) long

20 m (65.6 ft)

32 m (105 ft)

50 m (164 ft)

100 m (328 ft)

200 m (656 ft)

Outgoing cable up
down

Sub D connector

15-pin, male

6ES5 703-3CB0

6ES5 703-3CC0

6ES5 703-3CD2

6ES5 703-3CF0

6ES5 703-3DB0

6ES5 703-4CB0

6ES5 703-4CC0

6ES5 703-4CD2

6ES5 703-4CF0

6ES5 703-4DB0

6ES5 703-5CC0

6ES5 703-5CD2

6ES5 703-5CF0

6ES5 703-5DB0

6ES5 703-5DC0

0

1

6ES5 750-2AA21

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 264 electronic cam controller module

Application



The extremely high-speed IP 264 electronic cam controller module is an economical alternative to mechanical cam controllers even in the lower performance range. It can be used for rotary axes and for linear axes.

The cam controller module can be used with the S5-90U and S5-95U programmable controllers and in the S5-100U programmable controller as well (see table on page 2/47). When the IP 264 is working at full capacity, large quantities of data must be processed (approx. 300 data words). For this reason, we recommend use of the S5-95U or the CPU 103 of the S5-100U in such cases.

Design

The cam program encompasses 32 or 64 cam data sets depending on parameterization:

- Max. 32 data sets with separate cam programs for forward and reverse, scan time (processing time) 57.6 μ s

- Optionally max. 32/64 data sets, with a common cam program in each case for forward and reverse, scan time 57.6 μ s/115.2 μ s

All cams can be defined as path-path cams or as path-time cams. In addition, there is a counter and a brake cam.

Principle of operation

Each individual cam automatically compensates for the dead time of the connected actuator by a speed-dependent dynamic shift thus dispensing with the need for complicated matching in the STEP 5 program. This enables the highest switching accuracy to be achieved even in the case of fluctuating drive speeds.

In order to pass the short response time on to the process, the module has a digital output for each track. The machinery to be controlled can usually be connected direct and auxiliary contactors are only required for actuators with higher power consumption.

Synchronous-serial absolute position encoders (SSI), incremental position encoders or 24 V signal sensors can be used. Sensor information can be channelled to further modules over a sensor output.

After transferring the machine data and the cam data, the module operates autonomously and so offloads the CPU of the programmable controller.

Technical specifications

Processor	80C32 (16 MHz)	Supply voltage for encoders (short-circuit, no overload)	5 V/300 mA, 24 V/300 mA
User memory		Input frequency/cable length (shielded)	
• RAM	32 Kbyte	• Symmetrical encoders (5 V signals)	
• EPROM	64 Kbyte	With 5 V encoder voltage max.	200 kHz / 32 m (105 ft)
• EEPROM	1 Kbyte	With 24 V encoder voltage max.	200 kHz / 100 m (328 ft)
Encoders		• Asymmetrical encoders max. (24 V signals)	100 kHz / 25 m (82 ft)
Position encoders	Incremental, absolute (SSI interface)		25 kHz / 100 m (328 ft)
Traverse range		Data transmission frequency in the case of absolute positioning encoders	selectable
• Incremental position encoders max.	2 ¹⁶ increments (generally quadruple evaluation)		125, 250, 500 kHz (shielded, at max. 160 m (525 ft) cable length), 1 MHz (shielded, at max. 32 m (105 ft) cable length)
• SSI absolute encoders max.	2 ¹⁶ sensor steps	Input signals	
Input voltage (nominal value)		• Incremental	2 pulses displaced by 90° and zero mark
• Differential inputs	5 V (RS 422)	• 24 V Initiator (BERO)	1 pulse train
• Asymmetrical inputs	24 V (incremental encoders only)	• SSI	Absolute value
• Additional current and voltage data	See digital inputs		

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

2

IP 264 electronic cam controller module (continued)

Technical specifications (continued)

Input currents at "1" signal		according to RS 422 5 mA	Scan time		
• 5 V			• Separate cam programs with max. 32 cams for forward and reverse		57.6 µs incl. dead time compensation
• 24 V			• Common cam program with max. 32/64 cams for forward and reverse		57.6/115.2 µs incl. dead time compensation
Digital inputs		Must be connected to defined potential (0 V, 24 V)	Supply voltage		24 V DC (external or as power supply module)
Galvanic isolation		No	Logic voltage (generated from 24 V)		4.9 V to 5.1 V
Input voltage range		- 3 V to + 30 V	Current consumption (24 V, without encoder supply voltage) typ.		120 mA
• For "0" signal		- 3 V to + 5 V	Dimensions (W x H x D) in mm (in.)		90 x 135 x 100 (3.5 x 5.3 x 3.9)
• For "1" signal		+ 13 V to + 30 V	Weight	approx.	0.3 kg (0.8 lb)
Permissible quiescent current at "0" signal		1.1 mA 5 mA			
Input current at 24 V	typ.				
Digital outputs					
Galvanic isolation		No			
Output voltage range		+ 20 V to + 30 V			
Output current at "1" signal	max.	500 mA (simultaneity factor 60%) 300 mA (simultaneity factor 100%)			
Short-circuit protection		Short-circuit proof output			
Cable length (shielded)	max.	100 m (328 ft)			

Ordering data

Order No.

Order No.

**IP 264 electronic cam
controller module**

6ES5 264-8MA12

**Connecting cables
Sub D connector**

See page 2/52
See page 2/52

IP 264 manual
incl. example program
German
English

6ES5 998-5SL11
6ES5 998-5SL21

IP 265 high-speed subcontrol module

Application



The IP 265 high-speed sub-control module is a freely programmable module which autonomously controls subprocesses with high processing speed reproducibility requirements and so offloads the CPU of the programmable controller.

The IP 265 is used mainly with high-speed production machinery.

The IP 265 can be used with the S5-90U and S5-95U programmable controllers and in the S5-100U programmable controller. Up to five modules can be used in one programmable controller depending on the CPU (see table on page 2/48).

Design

The heart of the IP 265 is an FPGA (field programmable gate array) which uses parallel processing to combine the previously incompatible features of free programmability and high-speed reproducible response times.

There are digital inputs and outputs integrated on the module for communication with the process I/O:

- 8 x 24 V digital inputs
- 3 x 5 V differential inputs (RS 422)
- 8 x 24 V digital outputs

In addition, an interface is available for connecting a further IP 265. This can become necessary, for example, if either the number of inputs and outputs or the program capacity of one IP 265 is insufficient.

There is a submodule receptacle on the module for a memory submodule containing the user program.

Features

- Response times in the microsecond range
- Exact reproducibility
- Small dimensions
- Autonomous processing of subprocesses, even when the CPU of the programmable controller goes to STOP
- Direct I/O processing thanks to integral inputs/outputs
- Output frequencies in the kHz range
- Simple programming thanks to new function elements (e.g. edge bit memories, clock generator)

Principle of operation

When the user program is loaded, hardware structures are created in the IP 265 similar to the hardware circuits in hardwired controls. These structures enable high-speed parallel processing of process signals. In contrast to hardwired controls, the IP 265 is programmable and the hardware connections can be deleted and reconfigured as often as desired.

The process benefits directly from the short response times of the integral inputs and outputs. The plant sensors and actuators important to the subprocess are connected to the IP 265 via these inputs and outputs. The IP 265 controls the subprocess autonomously.

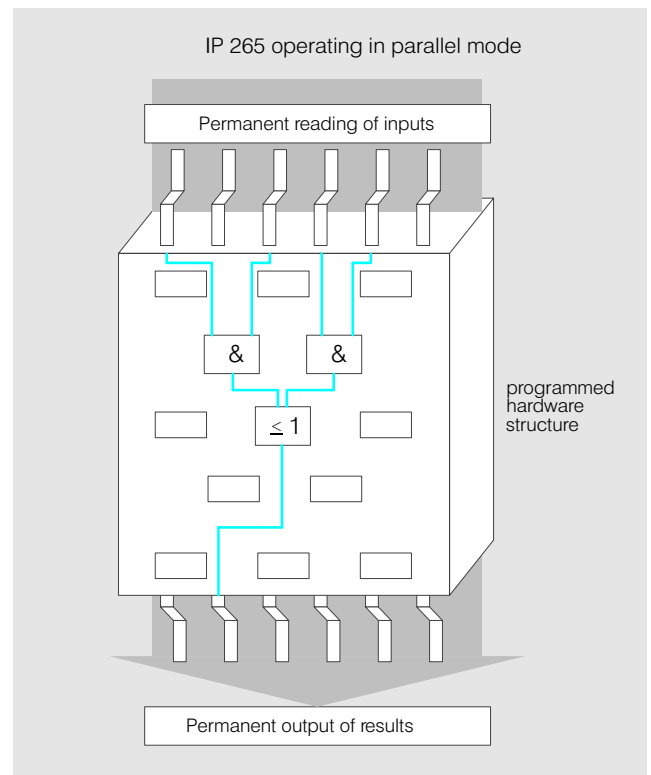


Fig. 2/26 Processing schematic of the IP 265

IP 265 high-speed subcontrol module (continued)**Principle of operation**
(continued)

This means it is possible for the subprocess to continue even when the CPU of the programmable controller is in STOP and is no longer controlling the main process (can be configured by the user).

Communication between the IP 265 and the CPU, which is necessary for integrating the subprocess into the user program, is handled over the backplane bus of the programmable controller.

The CPU user program can transfer a control word and parameters to the IP 265 over the process image of the outputs (POI) and it can evaluate a status word and parameters from the IP 265 over the process image of the inputs (PII).

Programming

The COM 265 programming software is available for generating the user program and for start-up. A programming device/PC is used for programming. The IP user program is generated in the control system flowchart method of representation using COM 265. The program does not have a block structure and is merely divided into individual segments. However, these segments are only editorial aids and since they are processed in parallel, they have no influence on the order in which the program is processed.

The COM 265 programming software can be used to simulate off-line control of the process by the IP 265. Neither IP 265 nor programmable controller is required for this purpose.

The process environment can be integrated in the simulation. This allows program errors to be detected and corrected quickly without connecting the process I/O or the IP 265.

The program tested in this way is then transferred to the IP 265 either via memory submodule or direct over the backplane bus of the programmable controller.

The following hardware is required to run COM 265 on a PG 720P, PG 740, PG 760 programming device or PC:

- 80386 processor or higher
- 4 MB RAM
- Hard disk with 5 MB free storage capacity
- EPROM programming device

The following software must also be installed:

On the programming device's hard disk:

- MS-DOS from version 3.2 to version 6.22, or Windows.
- For standard applications, the standard function "counter" can be used. This is on EPROM with two cascadable 16-bit counters, modulo function (restart of the counter after reaching the setpoint) and TOR function.

Technical specifications**Module**

Permissible ambient temperature

- Horizontal installation
- Vertical installation

Current consumption from + 9 V (CPU)

Operating status indicator

Signal status indicator
(for 24 V inputs and
24 V outputs)

Weight

approx.

Power losses of the module

typ.

Memory submodule

Extent of the program (based on
comparison of STL statements)

Type of function elements

0 to + 60 °C
0 to + 40 °C

< 175 mA

STOP (red LED)
RUN (green LED)

Green LED

0.3 kg (10.5 oz)

23 W

EEPROM

50 to 100 statements
in the case of mixed functions
up to approx. 170 statements
in the case of purely binary
functions

Binary logic operations, timers,
counters, comparison operations,
SR flipflops, RS flipflops,
edge bit memories, clock
generator
(1 Hz to 64 kHz), binary scalars

Digital inputs

Number of inputs

Galvanic isolation

Input voltage L+

- Nominal value
- For "0" signal
- For "1" signal

Input current at "1" signal

typ.

Input circuit delay

- Rising edge
- Falling edge

typ.

typ.

Cable length (shielded)

max.

Quiescent current with
2-wire BERO connected

9-pin sub D socket
8

No

24 V DC
0 to 5 V
11 to 30 V (IEC 65 A)

6.5 mA (IEC 65 A)

15 µs

10 µs

100 m (328 ft) at max. 10 kHz

1.5 mA

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 265 high-speed subcontrol module (continued)

Technical specifications

Differential inputs		15-pin sub D/HD socket	Output circuit delay		
Number of inputs		3	• Rising edge	typ.	10 µs
Type of input signals		In acc. with RS 422 (differential signals)	• Falling edge	typ.	150 µs at 15 mA load
Input frequency	max.	58 kHz		typ.	90 µs at 50 mA load
Cable length (shielded)	max.	32 m (104 ft)		typ.	70 µs at 500 mA load
Digital outputs		9-pin sub D socket	Switching frequency with ohmic load	max.	1.0 kHz at 15 mA load
Numer of outputs		8		max.	2.0 kHz at 50 mA load
Galvanic isolation		No		max.	4.0 kHz at 500 mA load
Supply voltage V_{pos} (for the load)			Residual current at "0" signal	max.	1 mA
• Nominal value		24 V DC	Voltage drop at "1" signal	max.	1 V
• Permissible range		20 to 30 V	Cable length	max.	100 m (328 ft)
Output current at "1" signal		0.5 A at 60 °C	Permissible total current		2 A at 60 °C
Parallel operation (possible in pairs)	max.	$I_{Outp.} \times 0.8 \times I_N$	Expansion inputs/outputs		15-pin Sub D/HD socket
Lamp load	max.	2 W	Number of inputs/outputs		8
Short-circuit protection (electronic, clocked)		Yes			(any combination of inputs and outputs can be configured)
Voltage induced on current interruption limited to		-15 V			

Ordering data

	Order No.		Order No.
IP 265 high-speed subcontrol module	6ES5 265-8MA01	375 memory submodule for IP 265 user program EEPROM, 4 Kbyte	6ES5 375-8LC21
Configuring package for IP 265 comprising programming software COM 265 (for description see Catalog Section 7) and manual German English French	6ES5 265-5AA11 6ES5 265-5AA21 6ES5 265-5AA31	Expansion cable 0.2 m (7.8 in) long for expansion interface	6ES5 725-2AC01
Standard function "counter" on EPROM, with description, 3 languages German, English, French	6ES5 840-4SH01	Sub D connector , 9-pin, male for digital outputs	6ES5 750-2AA11
		Sub D connector , 9-pin, female for digital inputs	6ES5 750-2AB11

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 266 positioning module

2

Application



The IP 266 positioning module is used for positioning and position control with variable-speed drives (servo drives) for linear and rotary axes. It carries out positioning tasks completely autonomously. They merely have to be triggered by the user program in the programmable controller or by the programming device. The actual positioning task does not burden the CPU of the programmable controller.

This makes the IP 266 positioning module suitable for use with assembly lines, transfer lines, paper machines and textile machines as well as for packaging and transportation applications.

A programming device and the COM 266 system program are required for entering, modifying and storing the machine data and the traversing programs. The machine data can also be transferred from the CPU of the programmable controller to the IP 266.

The IP 266 can be used with the S5-90U and S5-95U programmable controllers as well as in the S5-100U programmable controller (see table on page 2/48 for slots and maximum number of modules).

Design

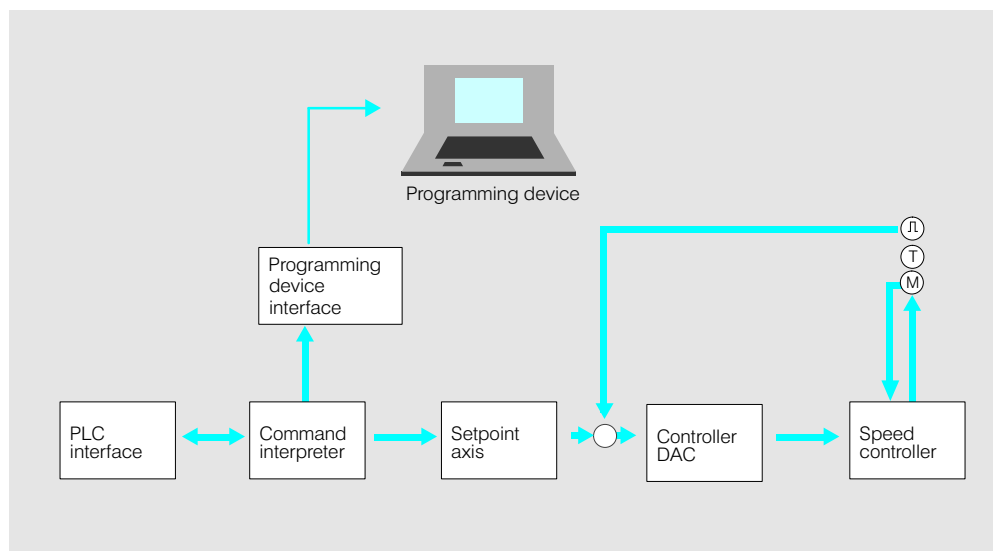


Fig. 2/27 Design of the IP 266

Principle of operation

The module receives the traversing job request either direct from the programming device or from the higher-level programmable controller. From this, the IP 266 calculates a setpoint for the power section of the connected motor, taking the relevant machine data into account. At the same time, the IP 266 continuously calculates the actual position of the drive from the signals of the incremental position encoder.

The position controller generates the manipulated variable from the difference between the specified setpoint and the current actual position. The manipulated variable is output to the power section of the motor over the analog output module. The voltage value of the manipulated variable determines the positioning speed.

The power section of the motor now controls the speed of the motor with the help of this voltage setpoint and the current motor speed signalled back by a tachogenerator as the actual value.

Operation with a programming device

In the test mode with the programming device the following comfortable functions are available:

- The axis can be traversed for test purposes with fault indication on the screen
- Machine data and traverse programs can be edited
- Archiving onto diskette and fixed disk
- Logging by printer

IP 266 positioning module (continued)

Principle of operation

Operation with a programmable controller

In normal operation, the IP 266 receives traversing job requests from the CPU. Data is exchanged between the CPU and the IP 266 over 8-byte input and output frames.

Traversing programs

The traversing programs correspond in their representation to a subset of DIN 66 025. They can be edited at the programming device either in this representation or in a plaintext representation. Up to 250 programs (max. 7000 byte) can be stored on the IP 266 positioning module.

Programs can be concatenated using subroutines. Further programmable functions are, e.g.:

- Looping (also infinite loops)
- On-the-fly change
- Dwell times
- Offsets, tool compensations
- Metric and zoom dimensions

Functions

Operating modes

- **Operator control:** JOG mode, follow-up mode, reference point approach, incremental feed mode, automatic mode, teach-in mode, zero offset, tool offset, drift compensation, input machine data/traversing program¹⁾, module identification¹⁾, drift compensation
- **Monitoring:** Read machine data¹⁾, read traversing program¹⁾, read current actual value¹⁾, read module identification¹⁾, actual position, following error, distance to go

Inputs/outputs

- **Binary signal outputs:** Axis ready to operate, position reached, M 99 function (e.g. synchronization)
- **Binary inputs:** Hardware limit switch, reference point switch, external stop, external start enable

Machine data

- The machine data set includes various axis-specific specifications, such as
- Different speeds
 - Accelerations and delays in both directions
 - Coordinates for the reference point, software limit switch
 - Offsets, correction values
 - Resolutions

Monitoring functions

The IP 266 offers the following hardware and software monitoring functions:

- Wire breakage and short circuit at the 5 V incremental position encoder
- Failure of the 24 V voltage supply
- Polarity reversal of the 24 V voltage supply
- Switching off the power section
- Fault in the startup of the IP 266
- Line interruption of the set-point line (IP 266 ↔ power section)
- Blocking of the drive
- Wrong position control direction

Technical specifications

Incremental position decoding (pulse inputs)

5 V inputs
(differential inputs to RS 422)

2 pulses displaced by 90 ° and zero mark, and their inverse signals

24 V inputs
(asymmetrical inputs)

2 pulses displaced by 90 ° and zero mark

Input voltage

- Nominal value
- Input current at "1" typ.

+ 24 V	+ 5 V
7.3 mA	In acc. with RS 422

Galvanic isolation

No No

Max. counting frequency, max. cable length (shielded)

100 kHz/25 m (82 ft)	500 kHz/30 m (98 ft)
25 kHz/100 m (328 ft)	

Binary inputs

Galvanic isolation
Input voltage range

- Nominal value
- For "0" signal
- For "1" signal

Permissible open-circuit current at "0" signal

Input current at 24 V typ.

No
± 30 V
24 V
- 30 to + 5V
13 V to 30 V
1.5 mA
7.3 mA

Binary outputs

Galvanic isolation

Output voltage range

- Nominal value

Max. output current at "1" signal

Short-circuit protection

Cable length (shielded) max.

Controller output (analog output)

Output signal range

Digital representation of the output signal

Accuracy

Short-circuit protection

Cable length (shielded) max.

No

20 V to 30 V
24 V

100 mA

Short-circuit proof output

100 m (328 ft)

± 10 V

13 bit and sign

± 0.8 % with reference ± 10 V

Short-circuit proof output

32 m (105 ft)

1) Only with PG 720P, 740 or 760 programming devices and the COM 266 parameterization software.

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

2

IP 266 positioning module (continued)

Technical specifications (continued)

Machine data (excerpt)		Supply voltage	
Resolution	0.4 to 99.9 µm		24 V DC (external or from power supply module)
Traversing range	max. ± 32 767.999 mm	Logic voltage	4.7 to 5.5 V (produced from 24 V DC)
Traversing speed	1 to 65 000 mm/min	Current input	
Acceleration	10 to 9999 mm/s ²	• Internal (from the CPU; 9 V)	typ. 20 mA
Following error	0.001 to 99.999 mm	• External (24 V DC, without load and 24 V sensor)	typ. 180 mA
Servo gain K _v	0.1 to 99.9 1/s	Supply current for position encoder	max. 350 mA per sensor
Backlash compensation	max. 0.000 to 64.999 mm	Weight	approx. 0.4 kg (1.07 lb)
Tool offset	± 32 767.999 mm		

Ordering data

Order No.

Order No.

IP 266 positioning module¹⁾

Configuring package for IP 266
comprising parameterization software COM 266 (for description see Catalog Section 7) and manual
German
English
French

6ES5 266-8MA11

6ES5 266-5AA11
6ES5 266-5AA21
6ES5 266-5AA31

704 connecting cable

for connecting

- IP 266 ↔ 5 V incremental encoder, one end open, max. 30 m (98 ft) long
 - 2.5 m (8 ft)
 - 5 m (16 ft)
 - 10 m (32.8 ft)
- IP 266 ↔ 24 V incremental encoder, one end open, max. 100 m (328 ft) long (up to 25 kHz), max. 25 m (82 ft) long (up to 100 kHz)
 - 2.5 m (8 ft)
 - 5 m (16 ft)
 - 10 m (32.8 ft)
 - 50 m (164 ft)

6ES5 704-2BC50
6ES5 704-2BF00
6ES5 704-2CB00

6ES5 704-3BC50
6ES5 704-3BF00
6ES5 704-3CB00
6ES5 704-3CF00

705 connecting cable

for connecting

- IP 266 ↔ Siemens position encoder 6FX2001-2..., 3.2 m (10 ft) up to 32 m (105 ft) long
 - 5 m (16 ft)
 - 10 m (32.8 ft)
 - 20 m (65.6 ft)
 - 32 m (105 ft)
 - IP 266 ↔ Power unit of a servo-motor analog interface (± 10 V), shielded cable, max. 32 m (105 ft) long
 - 5 m (16 ft)
 - 10 m (32.8 ft)
- Sub D connector**
- 9-pin, male, for connecting the motor power section
 - 15-pin, male, for connecting the motor power section

6ES5 705-7BF01
6ES5 705-7CB01
6ES5 705-7CC01
6ES5 705-7CD21

6ES5 705-8BF01
6ES5 705-8CB01

6ES5 750-2AA11

6ES5 750-2AA21

¹⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Intelligent I/O modules

IP 267 stepper motor controller

Application



The IP 267 stepper motor controller handles the positioning tasks of stepper motors. Neither parameterization software nor standard function blocks are required for that.

Suitable applications for the IP 267 stepper motor controller include feeders on assembly lines and transfer lines, manipulators, paper machines and textile machines.

The IP 267 can be used with the S5-90U and S5-95U programmable controllers as well as in the S5-100U programmable controller (see table on page 2/48 for slots and the maximum number of modules).

Principle of operation

The following data must be specified before the stepper motor can be controlled:

- Configuration data for describing the technical characteristics of the drive system
- Positioning data for defining the positioning path

The IP 267 generates a symmetrical traverse profile from all the data. The traverse profile consists of the acceleration range, the constant speed range and the delay range. The frequency increase/decrease in the acceleration/deceleration range is linear.

The power section is controlled via pulses. The number of pulses determines the length of the traverse path, the pulse frequency is a measure for the speed of the positioning process. The pulse output takes place independently without burdening the CPU.

Functions

- Digital inputs for calibration and limitation of the traversing ranges
- Status display for different operating modes

- Programmable pulse generator; Interface to commercial stepper motor components with 5 V differential inputs or

logic inputs in the 5 to 30 V range.

Technical specifications

Digital inputs

Input voltage (nominal value)	24 V
Input signal area	
• At "0" signal	- 33 V to +5 V
• At "1" signal	+ 13 V to + 33 V
Input voltage	typ. 8.5 mA
Number of inputs	5 (2 limit switches, emergency limit switches, reference point switch, external stop)
Number of channels	1
Isolation	No
Supply voltage for 2-wire BERO proximity switches	+ 22 V to 30 V

Output stage

Output voltages	
• Supply with + 5 V	
At "0" signal	max. 0.4 V
At "1" signal	min. 4.5 V
• Supply with V_p ($V_p = 5 V$ to 30 V)	
At "0" signal	max. 0.4 V
At "1" signal	min. $V_p - 0.4 V$
Output current	20 mA (short-circuit proof)
Output frequency	max. 204 kHz, independent of the output voltage
Number of steps	max. $2^{20} - 1 = 1\,048\,575$ pulses per assignment
Permissible cable length	max. 50 m (164 ft) at 50 kHz Twisted-pair cable

Ordering data

Order No.

IP 267 stepper motor controller¹⁾

6ES5 267-8MA11

IP 267 manual

German
English
French
Spanish
Italian

6ES5 998-5SD11
6ES5 998-5SD21
6ES5 998-5SD31
6ES5 998-5SD41
6ES5 998-5SD51

736 connecting cable

for connecting
• IP 267 ↔ Power section of a stepper, one end open
5 m (16 ft)
10 m (32.8 ft)
16 m (52 ft)

Sub D connector
9-pin, male

Order No.

6ES5 736-6BF00
6ES5 736-6CB00
6ES5 736-6CB60
6ES5 750-2AA11

¹⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Special modules

2

385A and 385B counter modules

Application



In addition to the counters of the programmable controller's CPU, special counter modules can be used in the S5-90U, S5-95U, S5-95F and S5-100U. The counter modules relieve the CPU of time-intensive counting tasks.

Design

385A counter module

(not for S5-95F)

The 385A counter module contains two down counters. The output values (1 to 999) are each set with a decade switch on the frontplate. The signal level of the counter pulses (5 V or 24 V) can be selected separately on the frontplate for both counters.

385B counter module

The 385B counter module contains one counter which can be operated in two modes, as up counter or as up/down counter, settable on the frontplate.

The signal level of the counter pulses (5 V differential voltage in accordance with RS 422 or 24 V) can also be selected on the frontplate.

The module has an enable input (24 V).

Pulse sensors or position encoders are connected to the frontplate with a connecting cable and are supplied with voltage (24 V or 5 V) from the module.

Principle of operation

385A counter module

(not for S5-95F)

Each counter has an enable input which is set via the program. A positive edge at the enable input sets the counter to the desired output value (0 to 999). The counter pulses are captured. If the counter reaches status 0, the relevant output is set. The negative edge of the enable signal resets the output.

385A counter module

(not for S5-95F)

Counting

The counter counts up from 0 to 65,535. When this setpoint is reached, the relevant output is set. A positive edge at the enable input resets the counter and outputs.

Position decoding

The counter operates as an up/down counter ($\pm 32,767$). The momentary counter status can be scanned by the user program. The limit values are set in the user program. When a limit value is reached, the relevant output is set. Resetting and synchronization are performed via a reference input (24 V DC).

By setting duplication or quadruplication of the counter pulse evaluation, the accuracy of the acquired path is enhanced.

Positioning tasks can also be solved in conjunction with an incremental position encoder.

The table below shows how many 385B counter modules can be used in the S5-90U, S5-95U/F and S5-100U programmable controllers and which slots are available for this purpose.

PLC/ET	Quantity	Slots
S5-90U	4	0-5
S5-95U	8	0-7
S5-90F (only for 385B)	8	0-7
S5-100 with CPU 100	4	0-7
CPU 102	8	0-7
CPU 103	8	0-7

Technical specifications

Counter module	6ES5 385-8MA11	6ES5 385-8MB11
Counters	2	1
Galvanic isolation	Yes	No
Counting range		
• Counting	999 to 0 (down)	0 to 65 535 (up)
• Position decoding	-	- 32 768 to + 32 767 (up/down)
Counting frequency	max. 500 Hz	25 kHz (24 V); 500 kHz (5V)

385A and 385B counter modules (continued)

Technical specifications (continued)

Technical specifications (continued)						
Counter module		6ES5 385-8MA11		6ES5 385-8MB11		
Inputs						
Position decoding						
• 5 V signals to RS 422		–		2 pulses displaced by 90° and zero mark (e.g. ROD 320 position encoder) and inverse signals		
• 24 V signals		–		2 pulses displaced by 90° and zero mark (24 V) via enable input		
Enable signal		In the program		"Count" mode: Counter enabling "Position acquisition" mode: Enabling of setpoints		
Input voltage						
• Nominal value		+ 5 V	+ 24 V	+ 5 V (RS 422)	+ 24 V	
• For "0" signal		0 to + 0.8 V	– 33 to + 5 V		– 33 to + 5 V	
• For "1" signal		+ 3 to 5 V	+ 13 to 33 V		+ 13 to 33 V	
Input current at "1" signal		typ.	1.5 mA	8.5 mA	1.5 mA	8.5 mA
Cable length						
• Unshielded		max.	50 m (164 ft)		–	–
• Shielded		max.	–		50 m (164 ft)	100 m (328 ft)
Outputs						
(limit value/setpoints reached)		2		2		
Output current at "1" signal						
• Permissible range		5 to 500 mA		5 to 500 mA		
Lamp load		max.	5 W	5 W		
Short-circuit protection		Electronic (display with red LED)		Electronic (display with red LED)		
Residual current at "0" signal		max.	1 mA	0.5 mA		
Signal level						
• At "0" signal		max.	3 V	3 V		
• At "1" signal		min.	L+ (– 2.2 V)	L+ (– 2.2 V)		
Cable length (unshielded)		max.	100 m (328 ft)	100 m (328 ft)		
Supply voltage L+ (for load)						
• Nominal value		max.	+ 24 V	+ 24 V		
• Ripple V _{pp}			3.6 V	3.6 V		
• Permissible range (including ripple)			20 to 30 V	20 to 30 V		
Supply of 2-wire BERO		Possible from the module with L+		Possible from the module with L+		
Isolation voltage (inputs and outputs to each other and to ground, input to + 9 V)						
• Tested with		60 V AC 1250 V AC		– –		
Current input						
• Internal (from CPU; 9V)		typ.	20 mA	70 mA		
• External (at 24 V, without load)		typ.	–	30 mA		
Power loss		typ.	2.5 W	1.9 W		
Weight		approx.	0.2 kg (0.54 lb)	0.25 kg (0.67 lb)		

Ordering data

Order No.

Order No.

385A counter module

Down counter, 2 counter levels
counter frequency to 500 Hz

6ES5 385-8MA11

385 counter module¹⁾Up/down counter,
counter frequency to
25 kHz (24V)/500 kHz (5 V),
also for position decoding

6ES5 385-8MB11

704 connecting cable

for 385B counter module
for 5 V signals (max. 50 m/164 ft)
2.5 m (8 ft)
5 m (16 ft)
10 m (32.8 ft)6ES5 704-2BC50
6ES5 704-2BF00
6ES5 704-2CB00

704 connecting cable

for 24 V signals
(max. 100 m/328 ft)
2.5 m (8 ft)
5 m (16 ft)
10 m (32.8 ft)
50 m (164 ft)

705 connecting cable

for connecting the Siemens
position encoders to the 385B
counter module
5 m (16 ft)
10 m (32.8 ft)
20 m (65.6 ft)
32 m (105 ft)6ES5 704-3BC50
6ES5 704-3BF00
6ES5 704-3CB00
6ES5 704-3CF006ES5 705-7BF01
6ES5 705-7CB01
6ES5 705-7CC01
6ES5 705-7CD21¹⁾ Also for S5-95F

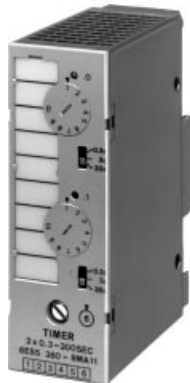
SIMATIC S5-90U, S5-95U/F, S5-100U

Special modules

2

380 timer module

Application



The 380 timer module contains two timers which can be adjusted "on-site" (in contrast to the digital timers integrated in the programmable controllers which can only be set per software). The delay is preselected for a defined range using a switch.

Fine adjustment is then carried out with a potentiometer. The timers are started by the CPU or by the higher-level programmable controller. The timer then sends a signal back to the CPU when the time sequence has been completed.

Technical specifications

Number of timers	2	Temperature sensitivity	max.	+ 1 % per 10 °C of set time
Time range	0.3 to 330 s	Current consumption at + 9 V (CPU, IM 318)	max.	10 mA
Setting	By potentiometer	Weight	approx.	0.2 kg (0.44 lb)
Setting error	± 10 %			
Reproducibility	max. ± 3 %			

Ordering data

Order No.

380 timer module¹⁾
with 2 timers, time range
0.3 s to 300 s

6ES5 380-8MA11

¹⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Special modules

461 comparator module

Application



The 461 comparator module compares external analog signals with preset limit values. If a signal exceeds the relevant limit value, the module sends a signal to the CPU or to the higher-level programmable controller.

The module has two galvanically isolated comparators for current and voltage comparison.

The operating mode (current or voltage measurement) can be defined over a function switch. The analog limit value is set in each case at a potentiometer on the front-plate. An LED beside the labelling field shows the status of one output signal at a time.

Technical specifications

Number of inputs	2	Cable length		
Galvanic isolation	Yes	• Unshielded	max.	100 m (328 ft)
Voltage range ¹⁾ /input resistance	+ 0.5 to 10 V/47 k Ω	Isolation voltage (+ 9 V to inputs and between inputs)		30 V AC
Current range ¹⁾ /input resistance	+ 0.5 to 20 mA/0.5 k Ω	• Tested at		500 V AC
Permissible overload capability	+ 100 %	Current consumption at 9 V (CPU, IM 318)	max.	35 mA
Limit setting	By potentiometer	Weight	approx.	0.2 kg (0.44 lb)
• Setting error	max. $\pm$ 10 %			
• Hysteresis	max. 10 %			
• Reproducibility	max. $\pm$ 2 %			

Ordering data

Order No.

461 comparator module²⁾
with 2 inputs, galvanic isolation,
can be switched between voltage
range of 0.5 to 10 V and current
range of 0.5 to 20 mA

6ES5 461-8MA11

¹⁾ Can be switched over individually

²⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Special modules

2

788 simulation module

Application



The 788 simulation module is used for simulating sensor signals and for displaying the status of outputs, providing valuable aid when debugging programs.

Design

Like the other I/O modules, it is simply plugged into the bus unit, but has no connection to the terminal block and is

therefore uninfluenced by possible voltages here. A 24 V supply is not necessary.

A switch at the rear of the module selects whether the module simulates inputs or displays outputs.

Technical specifications

Inputs	8 switches	Power loss	typ.	0.3 W
Outputs	8 LEDs	Weight	approx.	0.2 kg (0.54 lb)
Galvanic isolation	No			
Current consumption at 9 V (CPU, IM 318) max.	30 mA			

Ordering data

Order No.

788 simulator module¹⁾
for simulating 8 inputs
or 8 outputs (switches and LEDs)

6ES5 788-8MA11

¹⁾ Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

2

CP 521 SI communications processor

Application



The CP 521 SI communications processor enables point-to-point connection to any device equipped with a serial interface (RS 232/V.24, 20 mA current loop). Typical devices include printers, terminals and monitors.

A modem can also be connected since RTS/CTS interface signals are supported by the operating system

The CP 521 SI can be used with the S5-90U and S5-95U/F programmable controllers as well as in the S5-100U programmable controller.

The CP 521 SI can act as a MODBUS interface when using the MODBUS operating system submodule, which must be ordered separately. In this case, the CP is connected as a slave in a MODBUS network using the MODBUS RTU message frame format.

Principle of operation

The CPU initiates and coordinates the transmission and receipt of data. Data transmission to and from the

I/O station is handled independently by the CP 521 SI. Error messages and job processing status information

can be read from a status byte which the communication processor writes to the CPU.

Functions

Two modes can be selected for the communications processor:

- Print mode; Output of message texts on screen or printer; the message texts should first be stored on a memory submodule (EPROM/EEPROM)
- Communications mode; Output of message frames on printer, screen, etc.; Reading of message frames from barcode readers, keyboards and other I/O devices

The following types of transmission can be parameterized for communications mode:

- ASCII driver for free protocol communication (transparent or interpretive)
- 3964(R) driver for standard protocol communication
- SINEC L1 driver for network communication (point-to-point master or slave in the SINEC L1 network)
- Terminal driver for operating and process monitoring

The user sets the desired mode when parameterizing the module. The CP 521 SI is parameterized via the application program in the CPU or via a data block in the memory submodule on the communications processor. The module is equipped with a hardware clock which is powered by a backup battery in the event of a power failure.

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

CP 521 SI communications processor (continued)

Technical specifications

Compatible with	S5-90U (extended): max. 2 modules S5-95U (extended): max. 7 modules S5-95F (extended): max. 8 modules S5-100U, CPU 100: max. 2 modules S5-100U, CPU 102: max. 4 modules S5-100U, CPU 103: max. 7 modules	Software protocol • In print mode • In communications mode	• XON/XOFF protocol • No protocol • Free protocol (ASCII driver) • 3964(R) protocol • SINEC L1 protocol • Protocol for operator control and process monitoring (terminal driver)
User memory	32 Kbyte on memory submodule (EPROM/EEPROM)	Data communication • In print mode • In communications mode	Max. 255 message frames of 80 characters each Variable frame length, max. 256 byte
Interface	1 bidirectional V.24 (RS 232) or 20 mA (current loop) interface (optional)	Permissible cable length • With V.24 • With 20 mA (current loop)	15 m (49 ft) 1000 m (3300 ft)
Transmission rate	110 to 9600 baud	Additional software	Not required
Data format	10/11 bit character frame with 7/8 data bit	Power consumption	140 mA
Handshake signals	DTR, RTS, DSR, CTS (only bidirectional with V.24)	Dimensions (W x H x D) in mm (in.)	45.5 x 135 x 85 (1.7 x 5.2 x 3.3)
		Weight	approx. 0.5 kg (1.3 lb)

Ordering data

	Order No.		Order No.
CP 521 SI communications processor¹⁾	6ES5 521-8MA22	SINEC L1 adapter for connecting the BT 777 to the CP 521 SI (optional)	6ES5 491-8AA11
To be ordered as a separate item:		MODBUS operating system slave submodule²⁾ with S5-95U, CPU 103 only (MODBUS RTU format) German, English, French; Spanish available soon	6ES5 897-8QA01
CP 521 SI manual		Backup battery	6ES5 980-0MA11
German	6ES5 998-1UD11	Sub D connector 25-pin, male	6ES5 750-2AA31
English	6ES5 998-1UD21		
French	6ES5 998-1UD31		
375 memory submodule			
EPROM 8 Kbyte	6ES5 375-1LA15		
EPROM 16 Kbyte	6ES5 375-1LA21		
EPROM 32 Kbyte	6ES5 375-1LA41		
EEPROM 8 Kbyte	6ES5 375-0LC31		
EEPROM 16 Kbyte	6ES5 375-0LC41		

¹⁾ Also for S5-95F

²⁾ With S5-100U, CPU103 and S5-95U only; S5-95F available soon

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

2

CP 521 BASIC communications processor

Application



The CP 521 BASIC communications processor enables point-to-point connection to all devices equipped with a serial interface (RS 232C/V.24, 20 mA (current loop)). These can include printers, terminals and CRT units. Up to two devices with a serial interface can be connected to a CP 521 BASIC.

A BASIC interpreter and program editor are implemented on the module. This allows the communications processor to be programmed freely with the BASIC programming language.

The CP 521 SI can act as a MODBUS interface when using the MODBUS operating system submodule, which must be ordered separately. In this case, the CP is connected as a slave in a MODBUS network using the MODBUS RTU message frame format. A modem can also be connected since RTS/CTS interface signals are supported by the operating system.

The CP 521 BASIC can be used with the S5-90U and S5-95U programmable controllers as well as in the S5-100U programmable controller.

Principle of operation

Sending and receiving of data is initiated and coordinated by the CPU. Data transfer from and to the peripheral device is handled autonomously by the CP 521 BASIC communications processor.

The program is entered either

- over a terminal with serial interface or
- over a SIMATIC programmer with the COM 521 BASIC parameterization software (see Section 7).

As well as program entry and program test, the COM 521 BASIC parameterization software allows programs to be stored on an EPROM submodule, a diskette and a hard disk and also allows the reading in of programs generated with other program editors.

The COM 521 BASIC parameterization software is also required for startup of the CP 521 BASIC communications processor. This software runs on all AT-compatible PG 720, PG 720C, PG 740 and PG 760 programming devices.

Functions

The BASIC interpreter and program editor support, for instance, the following functions:

- Visualization;
Entire screen forms can be stored in the RAM or EPROM of the CP 521 BASIC. They can be called up individually and output to a printer or monitor

- Temporary storage of data
- Math functions;
The CP 521 BASIC provides arithmetic and logic functions of the BASIC programming language

The module has a hardware clock which has battery backup in the event of power failure.

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

CP 521 BASIC communications processor (continued)

Technical specifications

Compatible with	S5-90U (extended): max. 2 modules S5-95U (extended): max. 7 modules S5-100U, CPU 100: max. 2 modules S5-100U, CPU 102: max. 4 modules S5-100U, CPU 103: max. 7 modules	Transmission rate	110 to 9600 baud
		Data format	10/11 bit character frame with 7/8 data bit
		Handshake signal	DTR, RTS, DSR, CTS (with the bidirectional RS 232 C (V.24) interface only)
		Software protocol	• XON/XOFF protocol • No protocol • Open protocol (ASCII driver)
User memory		Permissible cable length	
• On memory submodule and	32 Kbyte (EPROM/EEPROM)	• For RS 232 C (V.24)	15 m (49.2 ft)
• Internal RAM	32 Kbyte	• For 20 mA (current loop)	1000 m (3300 ft)
Interface	1 bidirectional V.24 (RS 232) or current loop interface ¹⁾ (optional) and 1 unidirectional V.24 (RS 232) interface e.g. for printer outputs	Additional software for start-up and programming	COM 521 BASIC
		Power consumption typ.	140 mA
		Dimensions (W x H x D) in mm (in.)	45.5 x 135 x 85 (1.7 x 5.2 x 3.3)
		Weight approx.	0.5 kg (1.3 lb)

¹⁾ Current loop interface is passive as default; with connection of an external current supply (24 V DC) it can also be configured as an active interface.

Ordering data

Order No.

Order No.

CP 521 BASIC communications processor¹⁾

To be ordered as a separate item:

Manual

German

English

French

COM 521 BASIC system program

6ES5 521-8MB12

6ES5 998-0UW11

6ES5 998-0UW21

6ES5 998-0UW31

see Section 7

375 memory submodule

EPROM 8 Kbyte

EPROM 16 Kbyte

EPROM 32 Kbyte

EEPROM 8 Kbyte

EEPROM 16 Kbyte

RAM 8 Kbyte

RAM 16 Kbyte

RAM 32 Kbyte

MODBUS operating system slave submodule²⁾

see 521 BASIC

(MODBUS RTU format)

German, English, French;

Spanish available soon

Backup battery

Sub D connector

25-pin, male

6ES5 375-1LA15

6ES5 375-1LA21

6ES5 375-1LA41

6ES5 375-0LC31

6ES5 375-0LC41

6ES5 375-0LD11

6ES5 375-0LD21

6ES5 375-0LD31

6ES5 897-8QA01

6ES5 980-0MA11

6ES5 750-2AA31

¹⁾ Also for S5-95F

²⁾ With S5-100U, CPU103 and S5-95U only; S5-95F available soon

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

CP 541 communications processor

2

Application



With the CP 541 communications processor the S5-90U, S5-95U/F and S5-100U programmable controllers as well as the S5-115U/H/F programmable controllers can be connected to the PROFIBUS LAN comfortably and economically without hardware modification. Thus, communications with the whole range of SIMATIC programmable controllers is possible.

Design

The CP 541 is snapped directly onto a DIN rail. For the connection to the programmable controller a connection cable is used, which is connected to the programming device interface.

The CP 541 must be supplied separately with 24 V DC.

At start-up, the PROFIBUS user address must be set on the module.

Parameter assignment and evaluation of diagnostics data takes place with the S5 data block editor. The configuring data are stored on an integral EEPROM, requiring no maintenance.

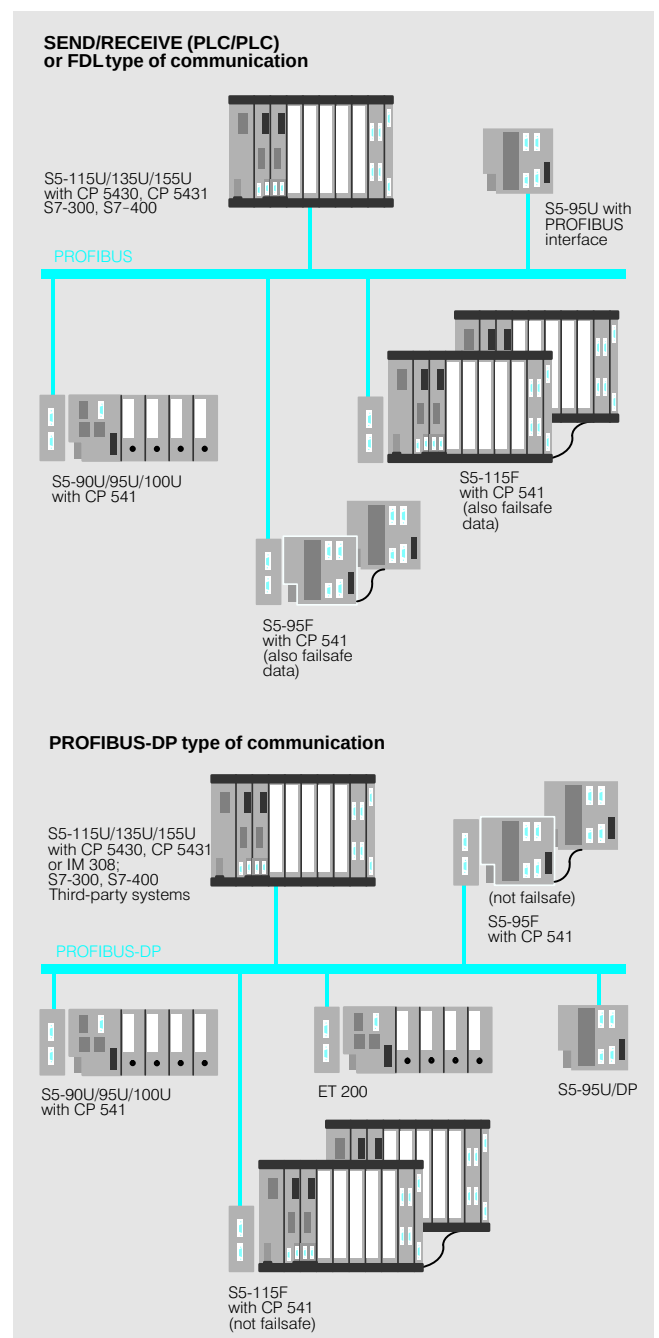


Fig. 2/28 Possible connections with CP 541

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

CP 541 communications processor (continued)

Principle of operation

The CP 541 supports simultaneous use of three types of PROFIBUS communications:

- SEND/RECEIVE (PLC-PLC) connection;
For the message-oriented connection of two SIMATIC users without a detour via other users. The communication is initiated by the user program of the programmable controller. This type of communication can be used safety-related when connecting an S5-95F or S5-115F

- FDL for Multicast;
For sending messages to several partners simultaneously (Multicast). It can be determined which partners can receive the message. This type of connection can be used safety-related when connecting an S5-95F or S5-115F

- PROFIBUS-DP;
For the data-oriented connection between the CP 541 as DP slave and a standard DP master. This connection cannot be used safety-related

Technical specifications

Compatible with	S5-90U, S5-95U, S5-95F, S5-100U, S5-115U, S5-115H, S5-115F	Types of connection via PROFIBUS	PLC/PLC connection Multicast via FDL PROFIBUS-DP (slave)
Memory for configuration data	Internal EEPROM	Supply voltage	24 V DC
Interface	1 for connection to PLC 1 for connection to PROFIBUS	Dimensions (W x H x D) in mm (in.)	45.5 x 135 x 85 (1.7 x 5.2 x 3.3)
Transfer rate	9600 bit/s		
• CP 541 to PLC			
• CP 541 to PROFIBUS	93.75/187.5/500/1500 kbit/s		
"DP/FMS" protocol	93.75/187.5/500/1500 kbit/s		
"user-defined" protocol	93.75/187.5 kbit/s		
"DP" protocol or to IM 308B			

Ordering data

	Order No.		Order No.
CP 541 communications processor	6ES5 541-8AA11	CP 541 manual	6ES5 998-1DL11
735-8 connecting cable		German	6ES5 998-1DL21
1 m (3.28 ft)	6ES5 735-8BB00	English	6ES5 998-1DL31
2.5 m (8.2 ft)	6ES5 735-8BC50	French	6ES5 998-1DL51
		Italian	

SIMATIC S5-90U, S5-95U/F, S5-100U

Communications modules

2

CP 2433 communications processor

Application



The CP 2433 is an AS interface master module for connection of:

- SIMATIC S5-90U: slots 0+1
- SIMATIC S5-95U: slots 0+1, 2+3, 4+5 or 6+7; max. 2 CPs
- SIMATIC S5-100U: slots 0+1, 2+3, 4+5 or 6+7; max. 2 CPs (up to 3 CPs with CPU 103)

- ET 200U optionally at an even slot number; max. 2 CPs

There is no need to configure the CP. Up to 31 AS interface slaves can be controlled according to the AS interface specification.

Up to 248 binary elements can be controlled when bi-directional slaves are used. The supply voltage is monitored on the AS interface shaped cable.

Design

- Occupies two slots in the I/O area of the PLC.
- 16 bytes are used in the I/O address area.
- Status indicators for operational states.
- Indication of the connected and activated slaves and their readiness.
- Integral analog section allows direct connection of the AS interface cable.
- Connection of the AS interface shaped cable to the bus unit of the PLC.
- Easily replaceable because there is no cable connected to the CP itself.

Principle of operation

The module communicates independently with the AS interface slaves. The programmable controller is thus fully relieved of slave scanning. Data transmission between the PLC and the AS interface slaves is transparent for the application with regard to data input and output.

The I/O data of the AS interface slaves are handled like the standard I/O data of the PLC. The CP 2433 is powered via the backplane bus of the PLC. The slaves are powered via a separate AS interface power supply unit.

There are two modes:

Standard mode

In this mode, only the data bits of the slaves can be addressed in the I/O address area of the PLC.

Extended mode

In addition to access to the data bits of the slaves in the I/O address area, a function block (FB 60) offers access to the master calls according to the AS interface specification (e.g. writing parameters). The extended mode can only be used with the S5-95U and S5-100U (CPU 103).

Technical specifications

Bus cycle time
Interfaces

- Assignments I/O in programmable controller
- AS interface port

5 ms for 31 slaves

16 bytes
through S5 bus module;
terminal 7-8; 9-10

Supply voltage
Current consumption

- through backplane bus
- through AS interface-lines

DC +9 V through backplane

typ. 200 mA at DC 9 V
max. 100 mA

Ambinet conditions

- Operating temperature
- Transport/storage temperature
- Relative humidity

Design

- Board format
- Dimensions (W x H x D) in mm
- Weight
- Pspace requirement

0 °C to +60 °C
-40 °C to +70 °C
95% at +25 °C

S5-100U technology
90 x 134 x 85
360 g
2 slots

Ordering data

Order No.

CP 2433

Communications processor
for connection of SIMATIC
S5-90U, S5-95U, ET200U,
S5-100U to AS interface

6GK1 243-3SA00

Manual for AS interface

contains CP 2413/CP 2430,
CP 2433 description,
introduction and fundamentals
incl. software (FB60 + examples)

- German
- English
- French
- Italian

Order No.

6GK1 971-2SA01-0AA0
6GK1 971-2SA01-0AA1
6GK1 971-2SA01-0AA2
6GK1 971-2SA01-0AA4

SIMATIC S5-90U, S5-95U/F, S5-100U

DIN rails, bus units

DIN rail

Application



The 35 mm DIN rail (top-hat rail in accordance with EN 50 022) makes direct location of the S5-90U,

S5-95U/F and S5-100U programmable controllers possible.

Ordering data	Order No.	Order No.
DIN rail 483 mm (18.9 in) for 19 in cabinets 530 mm (20.8 in) for 600 mm (23.6 in) cabinets 830 mm (32.6 in) for 900 mm (35.4 in) cabinets 2 m (6.6 ft)	6ES5 710-8MA11 6ES5 710-8MA21 6ES5 710-8MA31 6ES5 710-8MA41	6ES5 728-8MA11

Bus units

Application



The internal bus of the S5-100U and, if expanded, the S5-90U and S5-95U/F is assembled by the user from individual bus units.

The bus units are snapped onto the DIN rail and interconnected by a flat ribbon cable.

Design

One bus unit can take two I/O modules. Each bus unit has a terminal block for connecting the signal cables. When replacing a bus unit it is only necessary to loosen the fixing

screws of the terminal block. The terminal blocks are supplied either with screw contacts or with crimp contacts.

For alarm acquisition (only for S5-100U with CPU 103) the bus unit with interrupt capability must be plugged in beside the CPU 103. The bus unit functions in other slots as a normal bus unit.

Technical specifications							
Bus unit		6ES5 700		-8MA11, -8FA11 ¹⁾		-8MA22 ¹⁾	
Bus unit with interrupt		6ES5 700		-8MB11		-8MB21	
Type of connection		SIGUT		Crimp snap-in			
Number of plug-in modules		2		2			
Number of bus units per programmable controller		max.		16 (alarm acquisition only 1 beside CPU 103)			
Connection between two bus units		Integrated cable connector					
Number of terminals		10 per module location					
Bus unit		6ES5 700		-8MA11, -8FA11 ¹⁾		-8MA22 ¹⁾	
Bus unit with interrupt		6ES5 700		-8MB11		-8MB21	
Conductor cross-sectional area				2 x (0.5 to 1.5) mm ² (with end sleeves) 2 x (0.5 to 2.5) mm ²			
• Flexible				0.5...1.5 mm ²			
• Solid				2 x (0.5 to 2.5) mm ²			
Dimensions (W x H x D, incl. rail) in mm (in.)				91.5x162x41 (3.6x6.4x1.6) 91.5x135x41 (3.6x5.3x1.6)			
Weight				approx. 0.3 kg (10.6 oz) 0.2 kg (7.0 oz)			

Ordering data	Order No.	Order No.
Bus unit - Screw terminals - Screw terminals (increased EMC protection)¹⁾ - Crimp terminals; with crimp contacts (increased EMC protection)¹⁾ Bus unit with interrupt - Screw terminals - Crimp terminals; with crimp contacts	6ES5 700-8MA11 6ES5 700-8FA11 6ES5 700-8MA22 6ES5 700-8MB11 6ES5 700-8MB21	Crimp contacts (package of 250) Crimping tool for crimp contacts Extraction tool for crimp contacts Plug connection cover for bus unit (package of 10) 6XX3 070 6XX3 071 6ES5 497-8MA11 6ES5 981-8MA11

1) Also for S5-95F

SIMATIC S5-90U, S5-95U/F, S5-100U

Interface modules

2

IM 315, IM 316 and IM 316F interface modules

Application



If the I/O modules of an S5-90U, S5-95U or S5-100U are to be distributed over several racks (DIN rails), either IM 315 interfaces (for configurations of up to two racks) or IM 316/IM 316F interfaces (for two- to four-rack configurations) are required. For S5-95F only the IM 316F interface is available.

One interface is required per rack. One connecting cable links two interfaces.

- Minimum spacing between the racks: 0.21 m (0.7 ft)
- Maximum spacing between the racks: 10 m (32.8 ft)

Technical specifications

Interface module	IM 315	IM 316	IM 316F
Number of interface modules per CPU max.	1 pair	4	4
Permissible voltage between DIN rail and central grounding point max.	± 1 V	± 1 V	± 1 V
Current consumption, internal (at 9 V) max.	1 mA	4 mA	4 mA
Weight approx.	0.2 kg (0.54 lb)	0.12 kg (0.32 lb)	0.12 kg (0.32 lb)
Increased EMC protection	No	No	Yes

Ordering data

	Order No.		Order No.
IM 315 interface module for 1 expansion rack; Two modules with 0.5 m (18.4 in) cable are supplied; Not for S5-95F	6ES5 315-8MA11	712 connecting cable for connecting two IM 316/IM 316F Length 0.5 m (18.4 in) Length 2.5 m (8.2 ft) Length 5.0 m (16 ft) Length 10.0 m (32.8 ft)	6ES5 712-8AF00 6ES5 712-8BC50 6ES5 712-8BF00 6ES5 712-8CB00
IM 316 interface module for 1 to 3 expansion racks; One interface is required per rack; Not for S5-95F	6ES5 316-8MA12		
IM 316F interface module Similar to IM 316 but with increased EMC protection; Also for S5-95F	6ES5 316-8FA12		

SIMATIC S5-90U, S5-95U/F, S5-100U

Interface modules

IM 90 interface module

Application



With the IM 90 interface module it is possible to expand the S5-90U with up to six I/O modules of the S5-100U. The IM 90 is snapped onto a DIN rail together with the S5-90U and the bus modules for the I/O modules.

Technical specifications

Number of I/Os which can be connected	max.	6	Output voltage		
Input voltage			• From V ₁		≤ 0.3 A
• Rated value		115/230 V AC	• From V ₂		≤ 0.3 A
• Permissible range		93 to 127 V/87 to 253 V AC	Floating		
• Permissible voltage dip		20 ms	• V ₁		Yes
Line frequency of the input voltage			• V ₂		No
• Permissible range		50 to 63 Hz	RI suppression specification		Class A in acc. with VDE 0871
Current consumption from 230 V		95 mA	Power loss	typ.	11 W
Current consumption from 115 V		190 mA	Short-circuit protection		Electronic
Inrush current at 115 V/230 V		2 A/1.2 A	Class of protection		Class 1
Output voltage			Connecting cables		Stranded 2 x (0.5 to 1.5 mm ² , with end sleeves) Solid 2 x (0.5 to 2.5 mm ²)
• From V ₁ for encoder		24 V DC	Dimensions (W x H x D) in mm (in.)		58.5 x 135 x 120 (2.2 x 5.2 x 4.6)
• From V ₂ for peripherals		9 V DC	Weight		0.82 kg (2.2 lb)

Ordering data

Order No.

IM 90 interface module
for expansion of the S5-90U
with up to 6 I/O modules

6ES5 090-8ME11

SIMATIC S5-90U, S5-95U/F, S5-100U

Power supply modules

2

PS 930 and PS 931 power supply modules, SIPAC power supply modules

Application



The S5-95U and S5-100U require a 24 V DC power supply. If the external voltage supply is 115 V AC or 230 V AC, a power supply module must be used.

The following power supply modules are available for this purpose:

- PS 930 power supply module (only for S5-100U, for powering central controller modules, however without load)
- PS 931 power supply module (for S5-95U and S5-100U for powering the CPU, PS 935 and load)

- SIPAC 380-4AB01 power supply module (for S5-95U and S5-100U for powering CPU, PS 935 and load)
 - SIPAC 380-4AB01 power supply module (for S5-95U, S5-100U, for powering CPU, PS 935 and load)
- The power supply modules are snapped direct onto DIN rails (without bus unit) to the left of the S5-95U or S5-100U
- For further information regarding SIPAC/SITOP power supply modules see Catalog ST 71.

Technical specifications

Power supply module	PS 930	PS 931	SIPAC power supply module	
			380-1AB	380-4AB01
Supply voltage				
• Nominal value	115/230 V AC (selectable)	115/230 V AC (selectable)	115/230 V AC (non-selectable)	115/230 V AC (selectable)
• Permissible range	92 to 132 V/ 187 to 264 V AC	86 to 150 V/ 187 to 253 V AC	93 to 264 V AC	93 to 132 V/ 187 to 264 V AC
Mains buffering	0 ms	20 ms	10 ms/40 ms	10 ms
Line frequency	50/60 Hz	50/60 Hz	50/60 Hz	50/60 Hz
Permissible range	47 to 63 Hz	47 to 63 Hz	47 to 63 Hz	47 to 63 Hz
Current consumption				
• Nominal value	0.5/0.18 A	0.9/0.6 A	1/0.5 A	4/2 A
Inrush current max.	3/6 A	< 15 A	< 20 A	< 24 A
Output voltage				
• Nominal value	24 V DC	24 V DC	24 V DC	24 V DC
• Tolerance	18 to 34 V	22.8 to 25.2 V	23.7 to 24.3 V	22.8 to 25.2 V
Output current				
• Nominal value	1 A	2 A	4 A	10 A
• Permissible range	0 to 1 A	0 to 2 A	0 to 4 A	0 to 10 A
Short-circuit protection	Fuse	Electronic	Electronic	Electronic
Class of protection (IEC 536)	Class I	Class I	Class I	Class I
Galvanic isolation	Yes	Yes	Yes	Yes
Insulation test voltage input/output	1.5 kV AC	2.8 kV AC	3.75 kV AC	3.75 kV AC
RI suppression specification (VDE 0871)	Class A	Class A	Class B	Class A
Power loss typ.	7.5 W	8.5 W	17 W	42 W
Connecting cables in mm ²				
• Flexible (with end sleeves)	2 x (0.5 to 1.5)	2 x (0.5 to 1.5)	2 x (0.5 to 1.5)	2 x (0.5 to 1.5)
• Solid	2 x (0.5 to 2.5)	2 x (0.5 to 2.5)	2 x (0.5 to 2.5)	2 x (0.5 to 2.5)
Width in mm (in)	45 (1.7)	45 (1.7)	80 (3.1)	190 (7.4)
Weight approx.	1 kg (2.7 lb)	0.5 kg (1.3 lb)	0.7 kg (1.9 lb)	2.5 kg (6.7 lb)

Ordering data

Order No.

Order No.

PS 930 power supply module
only for S5-100U, for powering the CPU, however without load

- For 115/230 V AC; 24 V DC, 1 A

6ES5 930-8MD11

PS 931 power supply module
for S5-95U/-100U, for powering the CPU, PS 935, and the load

- For 115/230 V AC; 24 V DC, 2 A

6ES5 931-8MD11

SIPAC power supply modules
for S5-95U/-100U, for powering the CPU, PS 935, and the load.

- For 115/230 V AC; 24 V DC; 4 A
- For 115/230 V AC; 24 V DC; 10 A

Fuse for PS 930
(Spare: 3 A F)

6EW1 380-1AB
6EW1 380-4AB01
6ES5 980-3BC61

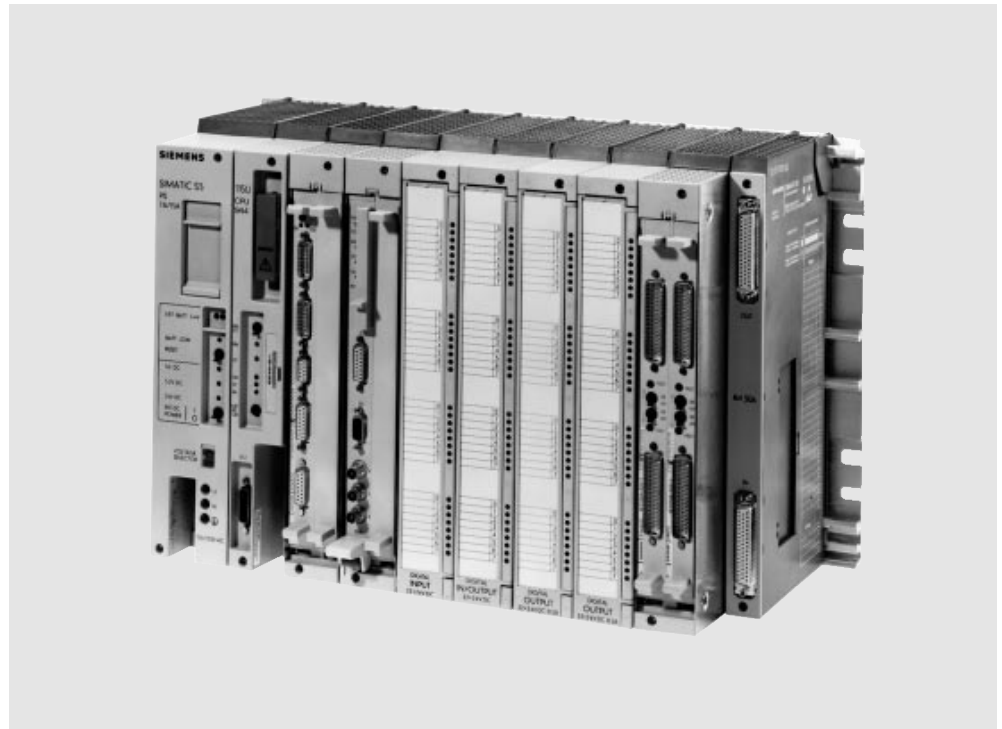


Fig. 3/1 S5-115U programmable controller (sample configuration)

The S5-115U programmable controller is suitable for automation tasks in the medium performance range.

Its highly modular design featuring five different powerful CPUs has set a new standard.

The S5-115U is suitable for such areas as:

- Machine control systems
- Process automation
- Process monitoring

The rugged construction of this PLC makes it suitable for use under harsh operating and environmental conditions, e.g. in the vicinity of power equipment, in cranes, on ocean-going ships, or in off-shore installations.

The standardized hardware technology, the highly modular design of the PLC and the high performance capabilities of the programming devices give the system the following features:

- Easy use due to simple assembly and connection
- Simple replaceability with snap-on block-type modules
- Adaptability through the use of different input and output voltages as well as the finely graduated modular expansion capability of the inputs, outputs and memory
- Operation without fans in all standard applications

- Simple and vibration-resistant mounting of modules, which are simply snapped onto the solid mounting rack and locked into position with screws
- Simple programming by means of structured programming and the use of standardized program sections (function blocks)
- Off-loading of the CPU and the program through the use of intelligent I/O modules (e.g. digital position decoder, valve control module)
- Simple communication with other programmable controllers and computers through the use of internal communications processors and LANs
- Easy system start-up by means of programming devices and service units with extensive programming and debugging aids

S5-115U (continued)

Design

An S5-115U programmable controller (PLC) consists of a central controller (with CR 700) and as many expansion units as required (with ER 701).

The central controller always contains a power supply module and a CPU module.

The expansion units can be configured with or without a power supply module, depending on the type. They are connected to the central controller using interface modules.

Depending on the automation task, different input/output modules can be plugged into the PLC:

- Digital and analog I/O modules
- Communications processors
- Intelligent I/O modules
- Modules for special functions

Adapter casings are available for modules which are not of block-type construction.

Possible configurations

Central configuration

In a central configuration the expansion units (EUs) are either in the same cabinet as the central controllers (CCs) or in a separate cabinet next to it. The maximum length for the cable connecting the CC to the furthest EU is 2.5 m (8.2 ft).

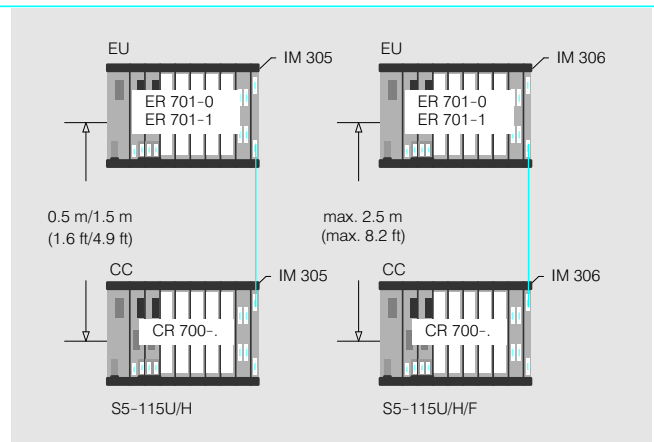


Fig. 3/2 Central connection of expansion units

Distributed configuration

In a distributed configuration the EUs are installed at a distance of up to 3000 m (9840 ft) from the CC. Three additional EUs can be connected in a central configuration to each distributed EU.

Note

The expansion units of other SIMATIC S5 programmable controllers, distributed peripherals and field devices can also be connected.

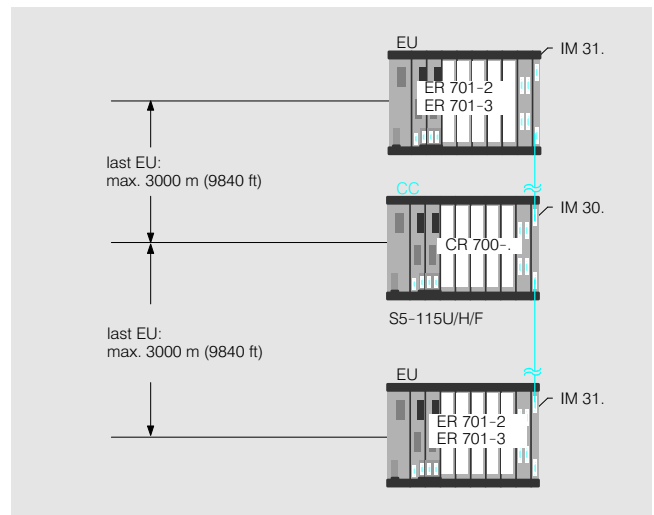


Fig. 3/3 Distributed connection of expansion units

General technical specifications

Insulation group	C in acc. with VDE 0110 (line-side), Para. 13 Group 2 (for 48 V, 24 V, 5 V input/output)	Humidity rating	F in acc. with DIN 40040 (15% to 95% non-condensing)
Degree of protection	IP 20 for power supply modules or modules with screw terminals, otherwise IP 00	Altitude rating	860...1060 hPa (660...1060 hPa during transport and storage)
Ambient temperature	0...55 °C (air inlet temperature below)	Mechanical loading	Mounting in fixed equipment which is free of vibrations; suitable precautions must be taken to prevent sustained vibration, shocks and bumping
Transport and storage temperature	- 40...+ 85 °C		

S5-115U (continued)

Principle of operation

The principle of operation of the S5-115U programmable controller is largely governed by the function components "program memory" and "processor".

In the versions of the S5-115H and S5-115F programmable controllers, the redundancy functions are an additional factor.

Program memory

The program memory contains the user program.

Processor

The processor operates cyclically:

At the beginning of each cycle, the processor reads the signal states of all inputs and stores them in a process input image (PII).

The program is executed step by step.

The processor stores the calculated signal states in a process output image (POI). At the end of a cycle, the processor transfers the information from the process output image to the outputs.

The cycle can be stopped by interrupts (process and time interrupts).

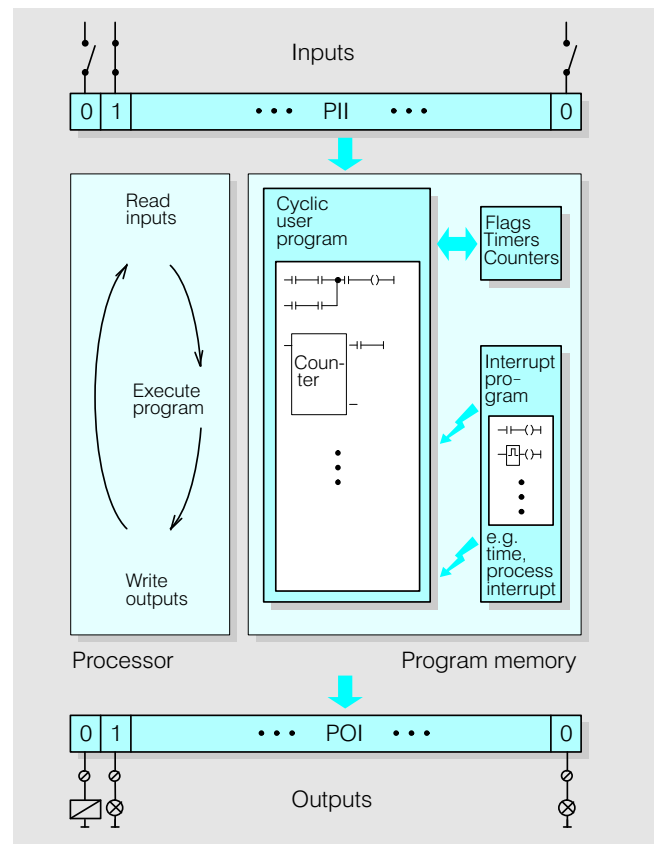


Fig. 3/4 Principle of operation of the S5-115U

Programming

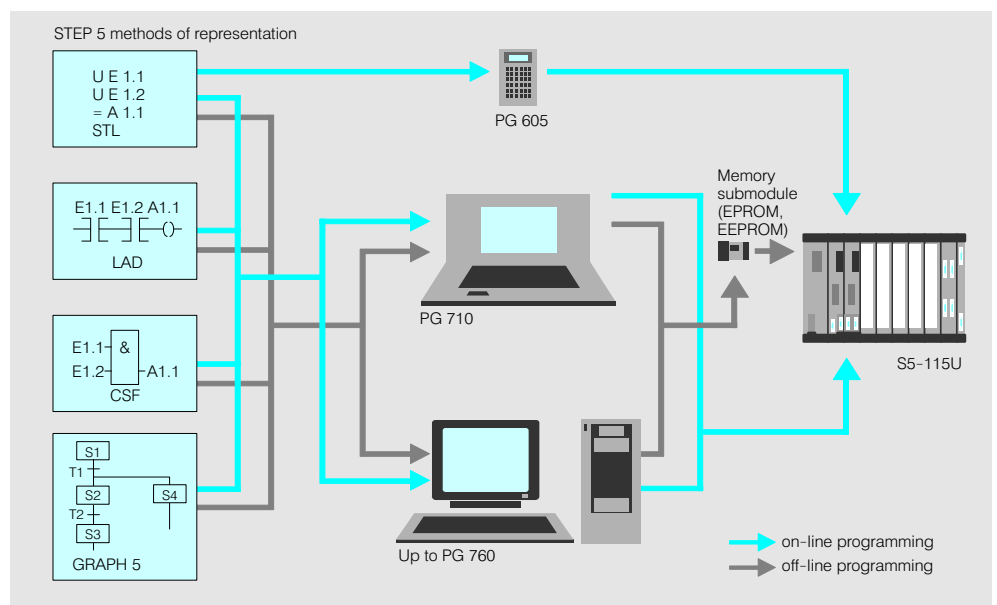


Fig. 3/5 Programming the S5-115U programmable controller

Programming language

The programming language for SIMATIC S5 programmable controllers is STEP 5 in one of the following representations:

- CSF - Control System Flowchart

- LAD - Ladder Diagram
 - STL - Statement List
- Programs for sequence control systems can be entered clearly in the form of a flow diagram using the

GRAPH 5 software package. Programmable controllers with CPU 945 can also be programmed in the SCL high-level language.

S5-115U (continued)

Programming devices

The following programming devices can be used for programming the S5-115U programmable controller:

- PG 605
- PG 720P
- PG 740
- PG 760

The programming devices have operator prompting to facilitate programming and numerous aids for debugging and system start-up. A printer can be connected to the programmer for program documenting.

Program input

There are two ways of entering the user program:

- Direct program entry to the CPU in the central controller (on-line programming)

- Programming the memory cards or memory submodules (flash EPROM, EPROM and EEPROM) in the programming device without connecting it to the programmable controller. The memory card or memory submodule is then plugged into the CPU (off-line programming)

Program execution

Cyclic program execution

OB 1: The blocks of the user program are executed in the sequence specified in organization block OB 1.

Interrupt-driven program execution

OB 2 to OB 5: When certain input signal changes (process interrupts) occur, cyclic execution is interrupted at the next statement and an organization block assigned to this event is started. The user can formulate his response program to this interrupt in this organization block. Cyclic program execution is then resumed at the point at which it was interrupted.

Time-controlled program execution

OB 10 to OB 13: The time when processing takes place depends on the call interval. This can be set between 1 ms and 1 min (CPU 945) or between 10 ms and 10 min (CPU 941 to CPU 944). It is therefore possible to process certain parts of the program independently of the scan time.

Time interrupt-controlled program execution

OB 6: After a specified period of time, a time interrupt is initiated and this organization block is called. Subsequent execution depends on the program contents of OB 6 defined by the user for this purpose.

The higher-priority execution levels (organization blocks) can interrupt the lower-priority execution levels after any STEP 5 operation. The order of priority is as follows (from the highest to the lowest priority): time interrupt-controlled, interrupt-controlled, time-controlled, cyclic.

Communication

Point-to-point connection

The communications processors enable the programmable controller to communicate with other programmable controllers, computers, operator control and process monitoring systems and peripherals via point-to-point connection.

They have their own memory for data, texts and displays. The communications processors handle data communications with the devices connected to them completely autonomously, thereby relieving the CPUs of time-consuming communications tasks.

For communication with computers, other programmable controllers and peripheral devices such as printers, either the CP 523, CP 524, CP 544 and CP 544B communications processors or the second interface of the CPU can be used (CPU 943, CPU 944, CPU 945).

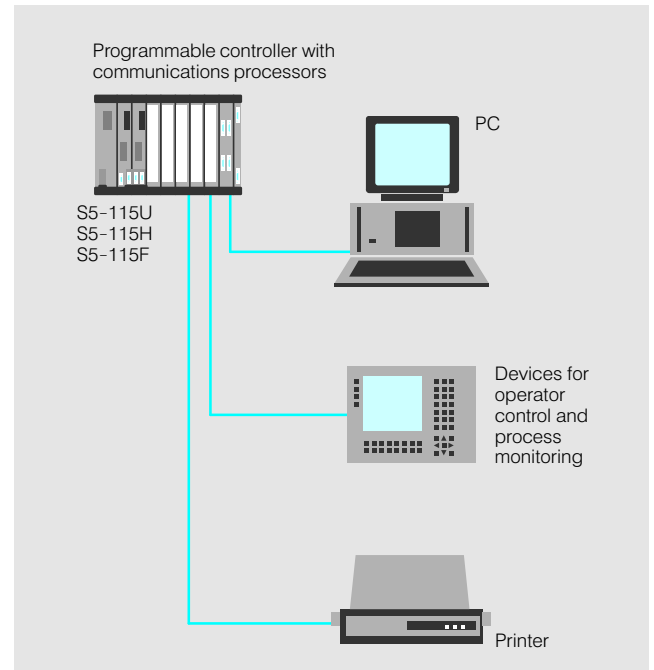


Fig. 3/6 Connections between programmable controller and PC, operator control and process monitoring equipment and printer

Communication with the equipment of the SIMATIC HMI operator control and process monitoring

system is handled by the CP 526, CP 527 and CP 528 communications processors.

Local area networks

SINEC L1 local area network
SINEC L1 (Siemens Network Communication Low Range) makes it possible to configure a small, distributed automation system on the lower level of communications technology by simple means.

The S5-90U, S5-95U/F, S5-100U, S5-115U/H/F, S5-135U and S5-155U/H programmable controllers can be connected.

Features

- Up to 31 nodes
- Baud rate 9.6 kbit/s
- Max. coverage 50 km (31 miles)
- Transmission medium: twisted pair cable

PROFIBUS local area network

See Section 10.

Industrial Ethernet local area network

See Section 10.

S5-115U (continued)**Quality assurance procedures**

To ensure correct operation of all SIMATIC S5 products and to prevent failures, extensive, cost-effective quality assurance procedures are carried out at every stage of the life of a product:

- During product planning
- During product development
- During production
- In product operation

Product planning

The product planning phase covers all the activities from market research to type specification. Quality assurance in the product planning phase ensures that the SIMATIC S5 product conforms to the right standards of quality required on the market.

Product development and production

The following are some examples of routing quality assurance precautions taken during development and production:

- Use of high-quality components

- Worst-case design of all circuits
- Systematic and computer-controlled testing of all components supplied by subcontractors
- Burn-in of all LSI circuits, e.g. processors and memories. Burning in is an aging process which helps to reduce the number of failures early in a product's life. The components are subjected to a high temperature for several hours in a burn-in cubicle
- Measures to prevent static charge from building up when handling MOS circuits
- Visual inspections at various stages of production
- In-circuit testing of all modules, i.e. computer-aided testing of all components and their interaction with other components in the complete circuit
- Continuous heat-run test at elevated ambient temperature over a period of several days

- Careful computer-controlled final testing
- Statistical evaluation of all failures to enable the immediate initiation of suitable corrective measures

Product operation

Even when the SIMATIC S5 products are in operation on the customer's premises, they are still under constant supervision. Extensive quality control precautions are taken in the following areas:

- Stockkeeping and despatch
- Service
- Field observation

Established methods are used in all these areas, which operate precisely, punctually and conscientiously, whilst also remaining flexible for special customer requirements.

Sometimes an even higher level of fault-tolerance or safety is required than that normally offered by the SIMATIC S5 U range. Fault-tolerant or failsafe programmable controllers, such as the S5-115H or S5-115F, are available for this purpose.

Availability

Availability is the probability of finding a system in a func-

tional state at a specified point in time.

Safety

Safety is defined by DIN 31000 as "A state of lower risk than the permitted limit". The "permitted limit is the maximum acceptable

degree of risk for a specific plant". The plant-specific degree of risk may be stipulated by law, by the plant ope-

rator or by an independent body of experts, e.g. the German Technical Inspectorate (TÜV).

Installation guidelines

SIMATIC programmable controllers are designed for use in harsh industrial environments. To ensure correct operation of the equipment, it must be installed and connected in accordance with certain rules. Certain principles must also be observed as regards wiring, earthing and shielding.

Timely planning of the necessary measures for improving the electromagnetic compatibility (EMC) of the programmable controllers is advisable in order to avoid retrofitting. These rules are explained in the section entitled "Installation guidelines" in the relevant product manuals.

For the installation of failsafe controls, the relevant regulations must be observed.

Application

In many fields of automation, increasingly high demands are being placed on the availability and fault tolerance of programmable controllers (PLCs). Particularly in fields where a plant shutdown would be extremely expensive. In such cases, only redundant systems can offer the standard of availability required.

Fault-tolerant systems will normally continue to operate even if one or more faults cause parts or the control system to fail.

The S5-115H programmable controller consists of two inter-linked central controllers. It operates on the "master/slave" principle. One subunit, the master, controls the process. If a fault occurs, the other subunit, the slave, immediately takes over control.

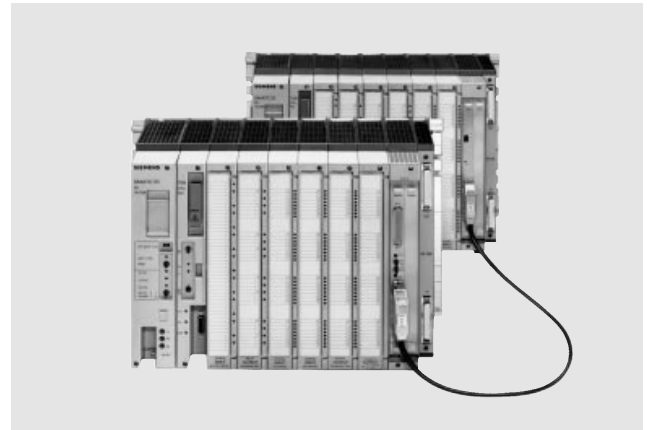


Fig. 3/7 S5-115H programmable controller

This ensures a high degree of fault tolerance, which makes the S5-115H especially suitable for applications in the following fields:

Fields with predominantly continuous processes, e.g.:

- Refineries
- Chemicals
- Power stations
- Steelworks
- Environmental protection (e.g. water treatment)
- Pipelines
- Off-shore installations

Areas of production employing batch processes, e.g.:

- The automotive industry
- The pharmaceutical industry
- The food industry
- In plants with flexible manufacturing systems
- In high-bay warehouses

The performance capability, user convenience and other technical features of the S5-115H fault-tolerant programmable controller correspond to a large extent to the features of the S5-115U.

Design

In the S5-115H programmable controller the central functions are always implemented in a redundant configuration. The I/Os can, however, also be configured with redundancy.

Three different levels of fault tolerance are possible, depending on the arrangement of the I/O modules:

- Normal fault tolerance (single-sided configuration)
- Enhanced fault tolerance (switched configuration)
- Maximum fault tolerance (fully redundant configuration)

Fig. 3/8 shows the configurations for the three levels of fault tolerance.

The different levels of fault tolerance can be combined as required.

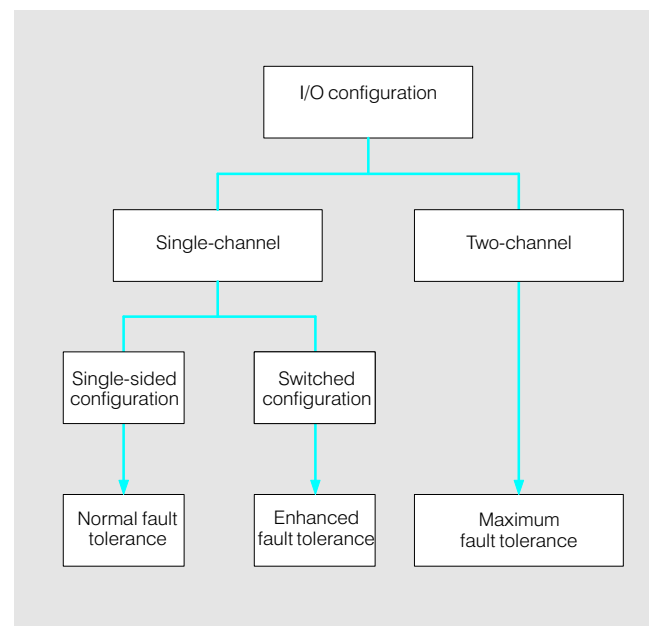


Fig. 3/8 Degrees of fault tolerance of the I/O area

S5-115H (continued)

Design (continued)

Normal fault tolerance

(single-sided configuration)

In the single-sided configuration (see Fig. 3/9) the I/Os are connected in single-channel mode and only addressed by one of the two subunits. The I/Os in this configuration can be plugged into either

- a central controller or,
- if the number of slots is not sufficient, expansion units.

Information read into the one subunit (e.g. from digital input modules) is automatically transmitted to the second subunit. It is immaterial whether one subunit is the master and the other the standby. What is important is whether or not the subunit which is connected to the I/Os is operational. In the event of a failure, the I/Os connected to the subunit concerned are also out of action.

This configuration is used for sections of a plant which do not require enhanced availability.

Enhanced fault tolerance

(switched configuration)

In the switched configuration (see Fig. 3/10) the I/Os are connected in single-channel mode, but they can be addressed by both subunits. The I/Os in this configuration must always be plugged into an expansion unit with an ER 701-3LH or EG 185U subrack.

Up to eight expansion units can be connected in switched configuration, distributed between up to two I/O bus lines.

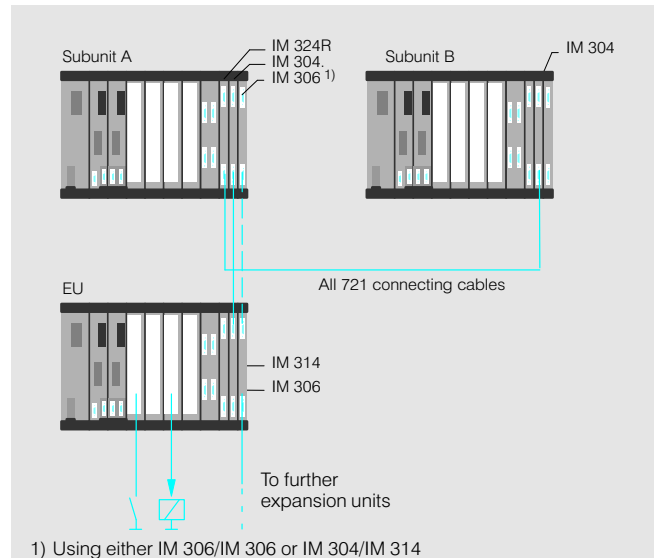


Fig. 3/9 Single-sided configuration (normal fault tolerance)

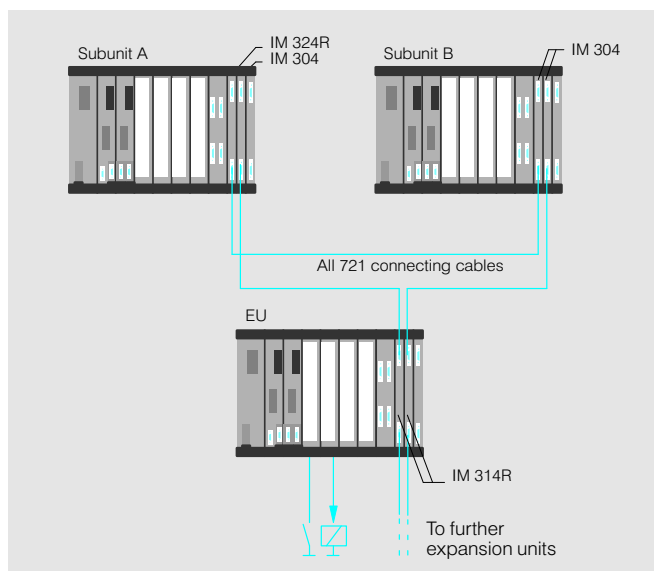


Fig. 3/10 Switched configuration (enhanced fault tolerance)

Expansion units in switched configuration are connected via the IM 304 interface module in the central controller and the IM 314R interface module in the expansion unit. The expansion units can also be expanded in a centralized configuration via the IM 306 interface module.

Expansion units in switched configuration are connected to both subunits and are addressed by the one currently acting as master.

This configuration is employed when failure of individual I/Os is not crucial.

Design (continued)

Maximum fault tolerance
(two-channel configuration)

In the two-channel configuration (see Fig. 3/11) identical I/Os are installed with the same addresses in both sub-units. Inputs and outputs can be used in redundant configuration in both the central controller and in additional expansion units. Both failure of central functions and failure of the I/Os on one channel can be tolerated. This configuration offers the maximum degree of availability.

The I/O modules in the redundant configuration must be made known to the operating system using the COM 115H parameterization software. The redundant I/O modules are addressed in the same way as single-channel I/O modules in the user program. The operating system does the rest.

The intelligent I/O modules and communications processors can also be used in two-channel, redundant configurations (see pages 3/53 and 3/56).

Expansion units can be connected to each central controller in the same way as for the S5-115U programmable controller, using the relevant interface modules (centralized and distributed configuration).

The ET 200 distributed I/O system can also be connected to the S5-115H programmable controller.

For further information on the configuration of the S5-115H fault-tolerant programmable controller, please see Section 11 (Configuring).

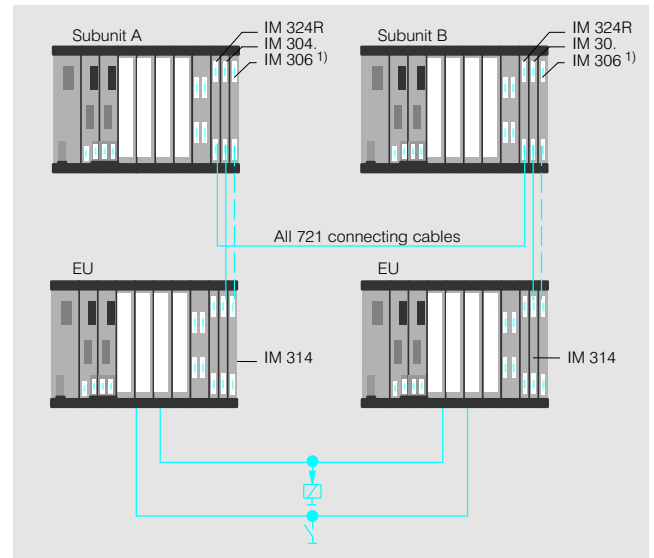


Fig. 3/11 Two-channel configuration (maximum fault tolerance)

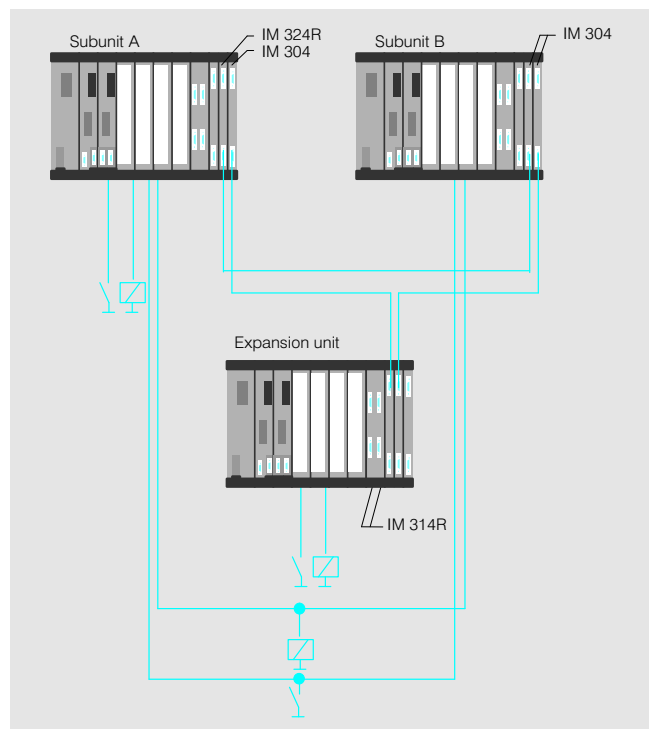


Fig. 3/12 Mixed configuration of an S5-115H

Mixed configuration

The different levels of fault tolerance can be combined as required. A mixed configuration (see Fig. 3/12), i.e. a combination of two-channel/redundant, switched and single-sided configuration is frequently the most economical solution.

S5-115H (continued)**Design** (continued)**Redundancy of IPs and CPs**

Intelligent I/O modules (IPs) and communications processors (CPs) can also be used redundantly. Both switched and two-channel redundant configurations are possible.

Criteria

Which configuration is the more suitable largely depends on the application.

Advantages of the switched redundant configuration:

- In the event of failure of one of the central controllers, the IPs/CPs retain their redundancy
- In the event of failure of one of the IPs/CPs, the central controllers retain their redundancy
- Shorter scan time

Disadvantages of the switched redundant configuration:

- At least two expansion units in switched configuration are required
- For repair of an IP/CP the expansion unit concerned needs be switched off. All the other I/O modules in the same expansion unit are therefore out of action.

Advantages of the two-channel redundant configuration:

- No expansion units in switched configuration are required
- For repair of IPs/CPs it is usually only necessary to disconnect redundant components from the power supply.

Disadvantages of the two-channel redundant configuration:

- Longer scan time

Switched redundant configuration

At least two units are required for the switched redundant configuration. An IP or CP of the same type must be installed in each expansion unit. When data is received by one IP or CP, it is automatically transmitted to the other subunit.

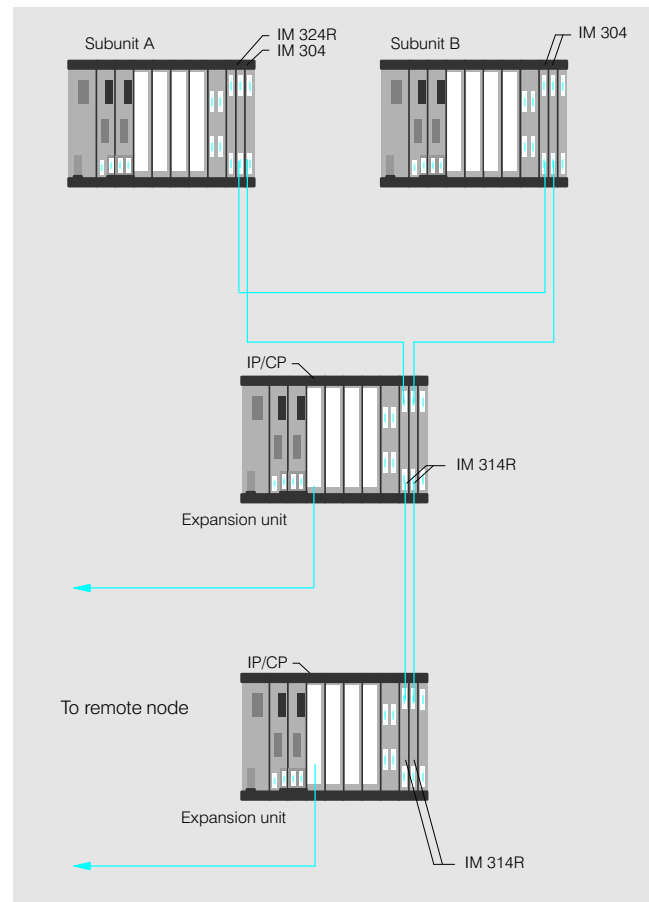


Fig. 3/13 IP/CP in switched redundant configuration

Two-channel redundant configuration

In the two-channel redundant configuration an IP or CP must be installed in each subunit. Unlike I/O modules in redundant configuration, the two IPs/CPs occupy different addresses or pages in the two subunits and operate independently of one another. When data is received by one IP or CP, it is automatically transmitted to the other subunit.

The redundancy function for the switched and two-channel redundant configurations must be programmed by the user. The user program defines which is the active IP or CP and must be able to detect a fault in one IP or CP in order to switch over to the other IP or CP if necessary. The operating system ensures that the data in the two subunits remains identical. The two IPs/CPs must be regarded as independent modules.

For further details, please see Configuring (Section 11).

Principle of operation

3

The principle of operation of the S5-115H fault-tolerant programmable controller can be compared with an "OR" operation. The programmable controller is in an operational state when at least one of the two subunits is functioning correctly (see Fig. 3/14).

Each of the central controllers contains a CPU 942H with a new firmware version compared with that of the CPU 942. This firmware performs all the additional functions of the S5-115H independently, e.g.:

- Data interchange
- Fault handling (switchover to standby)
- Synchronization of the two subunits
- Self-test
- Fault locating

The operating system of the S5-115H supports redundant operation of:

- Digital I/O modules
- Analog I/O modules

Data interchange and fault handling

Master-slave operation

The S5-115H basically operates on the master-slave principle in hot-standby mode (see right). One subunit, the master, controls the process. If a fault occurs, the other subunit, the standby or slave, takes over the control functions. The faulty subunit can then be repaired without interrupting the process.

The combined operation of the two subunits differs according to the I/O configuration:

- Switched configuration. The master controls the process whilst the slave merely runs on standby. If a fault occurs, the standby immediately takes over control

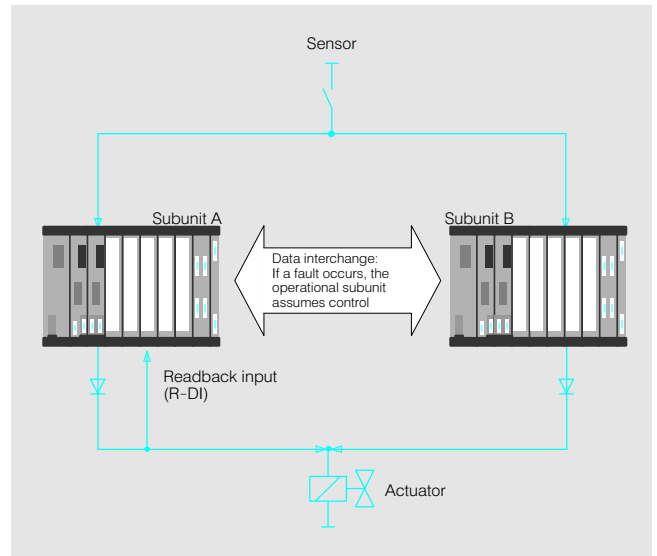


Fig. 3/14 Example of an S5-115H with redundant input and output

- Two-channel I/O configuration (fully redundant configuration). Both subunits control the process in parallel. The standby also issues output signals and reads in input signals. For further details please refer to Section 11

Hot-standby

Hot-standby is the ability to switch over to a standby device in the event of a fault automatically and without detrimental effect. For operation in this mode it is absolutely essential that both subunits should be able to exchange data quickly and reliably. In the S5-115H the two subunits are normally linked by the central controller interface via which they are both supplied with:

- The same user program
- The same data blocks
- The same process I/O image contents
- The same receive buffer contents, e.g. when using communications processors

The standby unit is therefore always up to date and ready to take over control immediately if a fault occurs.

Synchronization

To avoid in switching over from master to standby, synchronization of the subunits is essential. This includes interchange and comparison of data to ensure that both units have the same information at their disposal. The synchronization procedure used for the S5-115H is "event-driven synchronization".

Event-driven synchronization is carried out every time an event occurs which could change the internal state of the subunits, e.g.

- Commands with direct access to the I/Os
- Block call commands
- Time function commands

When programming, the user does not need to think about synchronization because this is taken care of by the operating system.

S5-115H (continued)

Principle of operation (continued)

Self-test

Extensive self-test functions are implemented in the S5-115H programmable controller. The following components and functions are tested:

- Internal S5 bus
- Central controller link
- Fault location system
- CPUs
- Memories

Any faults detected during the self-test are reported.

Self-test on restart

Each subunit runs through all the self-test functions on restart.

Self-test in cyclic operation

For cyclic operation the operating system breaks down the self-test functions into short sections approximately 5 ms long. One or more of these are processed in a cycle. The number of sections per cycle is configured by the user.

Programming, parameter assignment

Programming

Programming of the S5-115H is the same as for the S5-115U. All STEP 5 operations allowed in the S5-115U can be used.

Both on-line and off-line programming are possible.

On-line programming

For on-line programming the programming device is connected to the CPU of one of the subunits. The program is auto-matically relayed to the other subunit.

Off-line programming

Off-line programming is possible using an EPROM submodule in the programming device without connecting it to the programmable controller. The submodule is then duplicated and plugged into the CPUs of both subunits.

Parameter assignment

The COM 115H parameterization software supports the user in parameter assignment and error diagnostics:

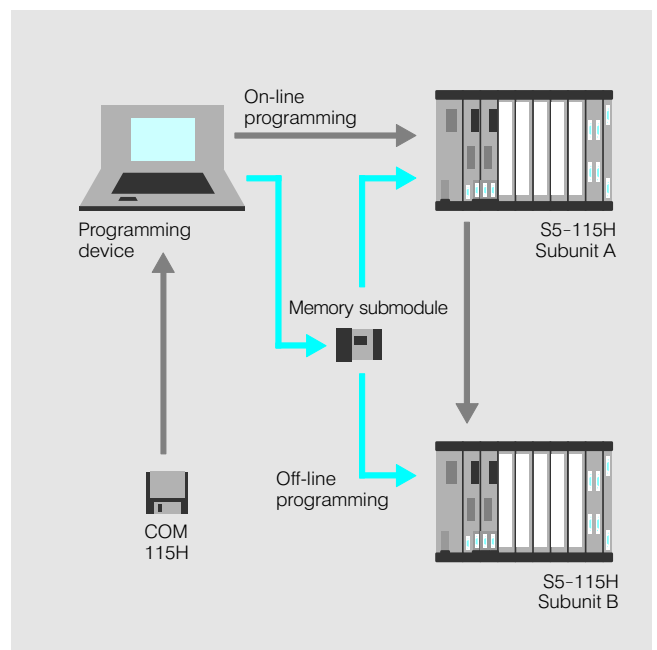


Fig. 3/15 On-line and off-line programming

- Interactive parameter assignment of data specific to the H version
- Generation of the parameter assignment data block from the parameter assignment data.
- System diagnostics using the error data blocks and the interrupt register
- Printout of data specific to the H version
- General system handling, e.g. loading blocks

SIMATIC S5-115U/H/F

General

S5-115H (continued)

Subracks for the S5-115H	Subracks for central controllers: • CR 700-0LB • CR 700-2 • CR 700-2F • CR 700-3	Subracks for centralized expansion: • ER 701-0 • ER 701-1	Subracks for distributed expansion: • For single-sided or redundant configurations ER 701-2, ER 701-3 and ER 701-3LH • For switched configurations ER 701-3LH and EG 185U

Interface modules for the S5-115H	In the S5-115H fault-tolerant programmable controller, interface modules are used	for connecting expansion units in centralized and distributed configurations, for	switched configurations and for linking the central controllers.

Configuration for	Interface module required in		
	Central controller	Expansion unit Single-sided or redundant configuration	Switched configuration
Centralized expansion	IM 305 IM 306	IM 305, IM 306 in ER 701-0/1	—
Distributed expansion	IM 304	IM 314 in ER 701-2/3/3 LH	2 x IM 314R in ER 701-3LH or EG 185U

CPU for the S5-115H	A CPU 942H is required in both subunits of the S5-115H fault-tolerant programmable controller.

I/O modules for the S5-115H	The following I/O modules can be used for the S5-115H fault-tolerant programmable controller: • I/O modules; all digital I/Os except for the 776 power output module; all analog I/Os	• Intelligent I/O modules; all intelligent I/Os except for the IP 241 digital position encoder • Communications processors	For further information on the I/O modules which can be used, see Section 11.

S5-115F

Application

Safety is becoming more and more important in modern manufacturing processes. That is why systems which represent a danger to man, machine, production and the environment in the case of a fault must meet increasingly stringent safety requirements. Redundant systems meet these safety requirements. Failsafe systems deactivate the defective part immediately if a fault occurs. This does not, however, increase the availability.

Failsafe operation of the S5-115F programmable controller is achieved by comprehensive quality assurance measures and by:

- The two-channel, i.e. redundant structure with comparison of results via the central controller interface

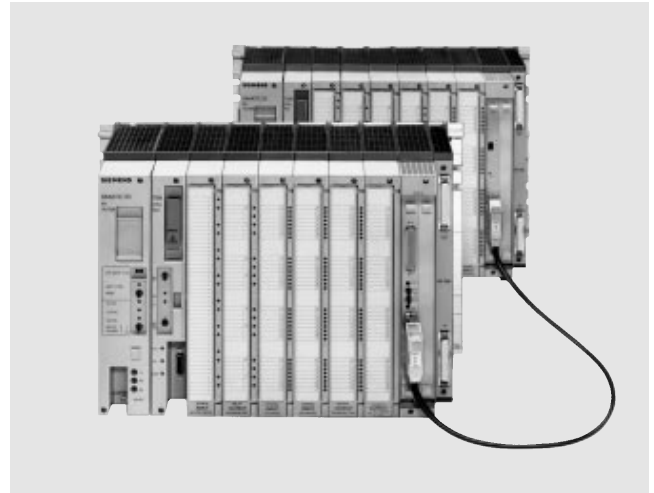


Fig. 3/16 S5-115F programmable controller

- Self-tests performed by the operating system
- The failsafety-specific external interconnection of I/Os

Requirement classes

The safety requirements which must be met by a control system are set down in DIN V 19250. This standard divides the control systems into eight safety requirement classes.

The requirement class for a certain application can be determined by means of the risk graph in accordance with DIN V 19250 shown in Fig. 3/17. Requirement class 1 represents the lowest safety requirements. Class 8 requires the highest safety standard.

The example illustrated in the risk graph shows how the requirement class for a burner control is determined. From the four risk parameters (extent of damage, duration of stay in hazardous areas, danger prevention and probability of occurrence) it is clear that the system must at least fulfill the conditions of requirement class 5.

In accordance with DIN V 19250, the failsafe S5-115F programmable controller corresponds to requirement class 6.

The S5-115F can therefore be used in the requirement classes 1 to 6.

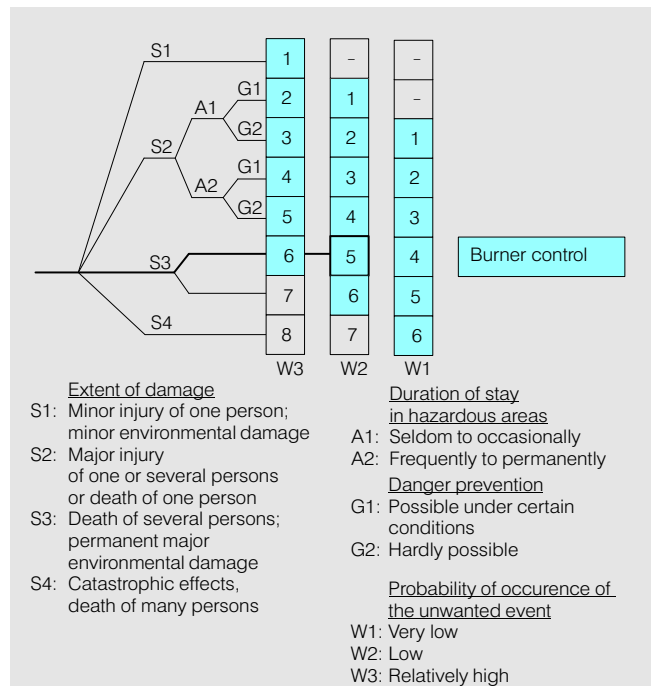


Fig. 3/17 Risk graph for the requirement classes in acc. with DIN V 19250 with examples of application

Applications for requirement class 6 include:

- Burner controls, e.g. in coal-fired power stations
- Passenger transport systems, such as cable railways, underground railways and fairground carousels
- Road traffic signal systems
- Telecontrol installations for gas and oil pipelines
- Environmental protection systems, e.g. pollutant filters
- Systems for the production of hazardous gases

Design

The S5-115F failsafe programmable controller consists of two interlinked central controllers. Only prototype-tested components may be used (see Section 11).

I/O configuration

The central functions of the S5-115F programmable controller are always redundant. For the I/O modules, a distinction is made between "safety-related" and "non-safety-related" areas.

Safety-related areas

In "safety-related" areas the I/O modules must always be in a two-channel, redundant configuration (see Fig. 3/18). This can be implemented in the central controllers or in expansion units. The operating system must be informed of which I/O modules are available in redundant configuration using the COM 115F parameter assignment software. The redundant I/O modules are addressed as single-channel I/O modules in the user program. The operating system does the rest.

Non-safety-related areas

In "non-safety-related" areas single-channel configuration of the I/O modules is sufficient (see Fig. 3/19).

The two-channel/redundant and single-channel configurations can be combined with one another. The I/Os in single-channel configuration can be allocated to the two subunits as desired.

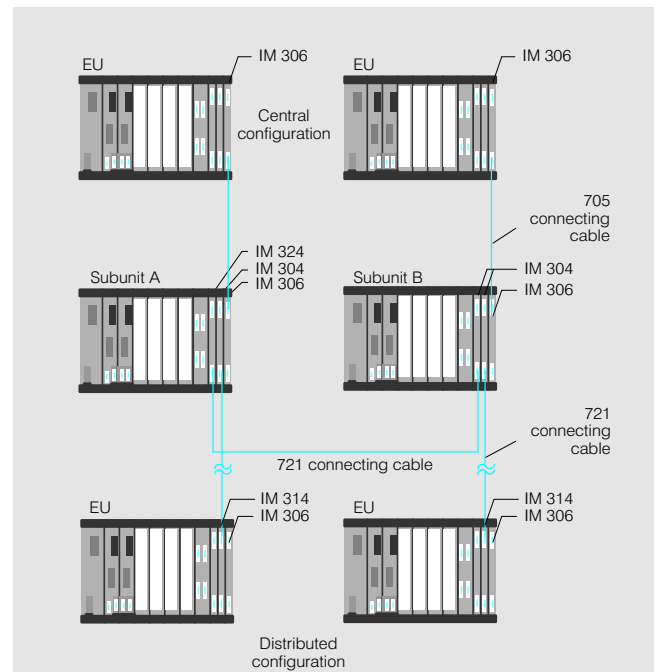


Fig. 3/18 Two-channel (redundant) I/O configuration (failsafe)

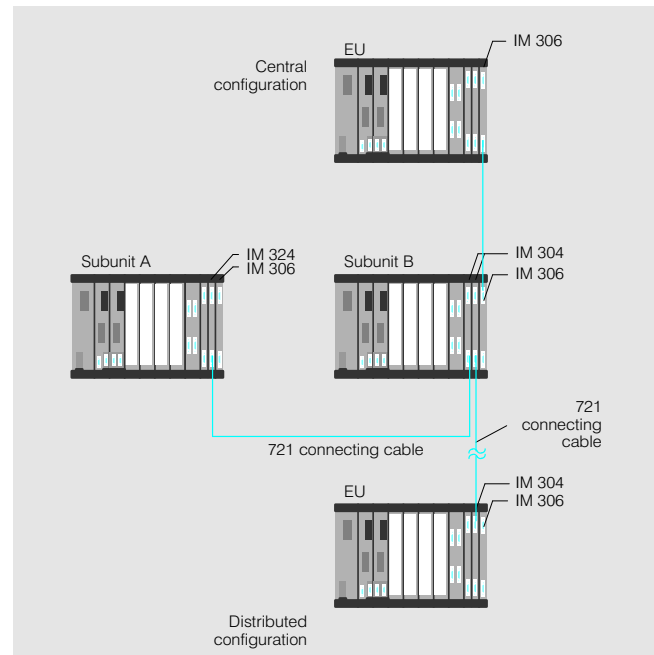


Fig. 3/19 Single-channel I/O configuration (failsafe in central controller, non-failsafe in expansion unit)

S5-115F (continued)

Principle of operation

The principle of operation of the failsafe S5-115F programmable controller can be compared with an "AND" logic operation. It is in the operating state only when both subunits operate properly.

The two central controllers each contain a CPU 942F with firmware that is different from that of the S5-115U. This firmware executes all additional functions of the S5-115F independently as, for example:

- Data exchange and response to errors
- Synchronization
- Self-test

The failsafety of the I/O is ensured by the external interconnection of sensors and actuators (see Fig. 3/20 and Configuring in Section 11).

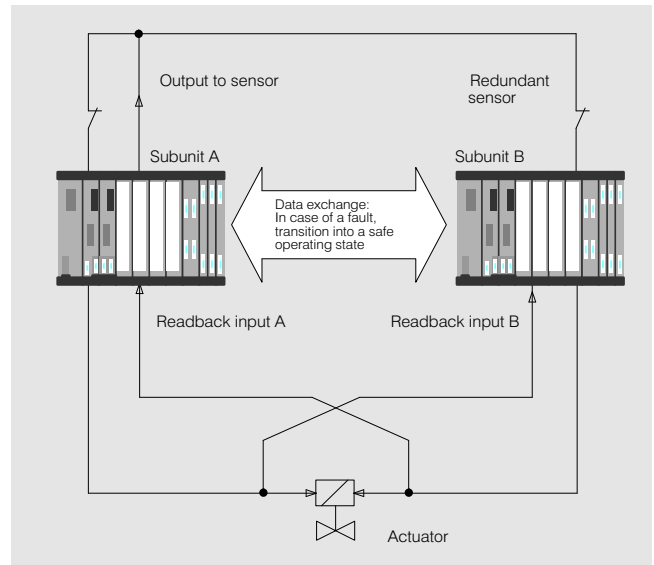


Fig. 3/20 Example of an S5-115F with safety-oriented input and output

Data exchange and response to errors

Both subunits can exchange data rapidly and reliably via the central controller interface, for the following purposes:

- Comparison
- Synchronization
- Passivation (switching off of functions)

Both subunits operate synchronously with the same user program. They carry out a cyclic comparison of:

- Their input signals
- Their output signals
- Other data, such as the timers and counters

Differences in the results of the two subunits indicate an error. A response to that error is then initiated. In the case of the failsafe S5-115F programmable controller this response and other protective functions have to be determined in the COM 115F parameter assignment software.

The following error response options are available:

- The entire unit is switched to STOP
- Only the defective components are deactivated
- User program response

Comparison of inputs

After reading the input signal states, the two subunits compare their process images. If they detect any differences between their process images, they read the input signals again - several times, if necessary - until the discrepancy time expires. If there are still any discrepancies between the two process images at that point, this indicates either an external or internal fault. The programmable controller immediately initiates the response to this error. The user can program the response and the discrepancy time himself as agreed with the acceptance authorities.

Comparison of outputs

At the end of one cycle, the two subunits compare their process images again. Different results indicate an internal fault. The selected error response is then initiated.

Comparison of further data

In addition, the two subunits compare

- The current state of timers and counters
- The current state of the logical program counter and, if necessary,
- The data from the SINEC L1 link

S5-115F (continued)

Principle of operation (continued) Synchronization

Both subunits must be continuously synchronized. That is why synchronization points are provided at the beginning and end of each program cycle and at every 20 ms in the operating system. At these points, data are exchanged and compared with each other.

During user program execution, the S5-115F subunits are also synchronized with the following events:

- Direct I/O accesses and clock scans; After such commands, the operating system automatically synchronizes both subunits

- Process and time interrupts; Process and time interrupts are processed only after a synchronization. At the operating system level, the S5-115F responds to an interrupt after a maximum of 20 ms. During user program execution the user himself must ensure synchronization by means of a standard function block.

Self-test

Extensive self-test functions are implemented in the S5-115F failsafe programmable controller.

The following components are tested:

- Internal S5 bus
- Central controller interface
- Processors
- Memory
- All redundant I/Os

These self-tests can even detect errors which have occurred in both subunits simultaneously.

Self-test during initialization

During initialization in failsafe operation, the whole range of self-test functions is run through completely in each subunit.

Self-test in cyclic operation

For cyclic operation, the operating system splits up the self-test functions into small test segments. Depending on the number of I/Os these are between 5 and 140 ms long. The number of test segments per cycle is determined by the user through the setting of the test cycle time.

Programming and parameter assignment

Programming

With the exception of certain restrictions, programming of the S5-115F is identical to that of the S5-115U. Program input can either be on-line or off-line (see S5-115H, page 3/14). For on-line programming the CPUs of both subunits must be provided with the same memory submodule.

Frequently used functions, such as arithmetic and signalling functions, safety-oriented interfacing or burn control are available in the package of prototype-tested standard function blocks. These function blocks have already been tested by the German Technical Inspectorate (TÜV) and therefore facilitate the system acceptance procedure (see Section 7).

Note

In the failsafe mode, the control program must be stored on an EPROM or EEPROM submodule.

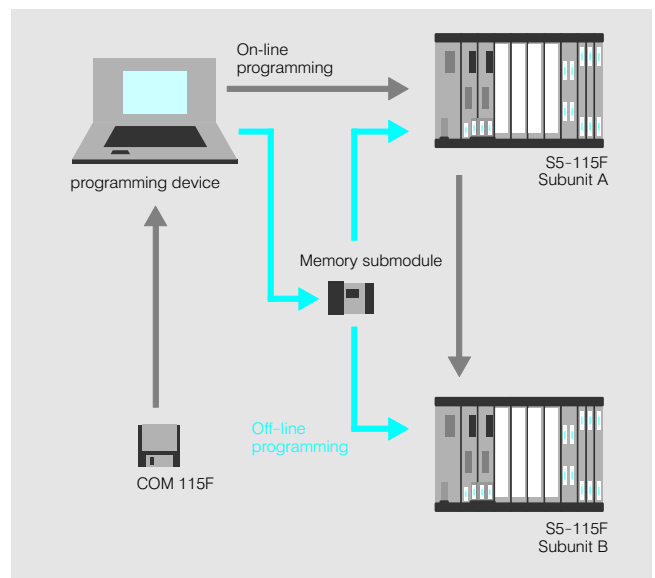


Fig. 3/21 On-line and off-line programming

Parameter assignment

The COM 115F parameterization software supports the user in parameter assignment and error diagnostics:

- Parameter assignment of safety-specific data in interactive mode
- Generation of the parameterization data block from the parameter assignment data

- System diagnostics via error data block and interrupt register
- Documentation of safety-specific data via printer
- General system handling, e.g. loading of block or reading of data
- Failsafe communication via SINEC L1 LAN

S5-115F (continued)

Communication

Point-to-point link

A point-to-point link with the S5-115F programmable controller is made possible using the CP 523 communications processor. It is primarily used for

- Connection of printers, VDUs, keyboards, etc.
- Data exchange with other SIMATIC-S5 units
- Failsafe data exchange with the S5-115F
- Data exchange with any unit with a 20 mA (TTY) interface

For further details of the CP 523 communications processor see Section 4.

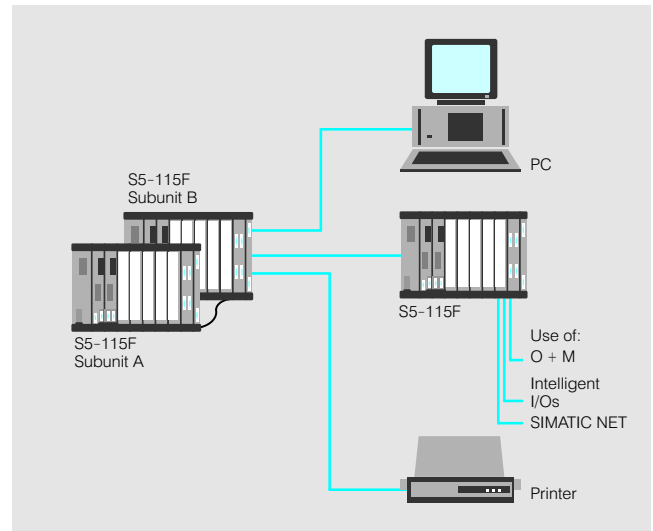


Fig. 3/22 Point-to-point link of the S5-115F with a CP 523 or via a programming device interface

SINEC L1 local area network

The moderately priced SINEC L1 local area network, which is designed for extensive communications networks, enables up to 30 S5-115F and S5-95F programmable controllers to communicate with each other. The PLCs are connected to the LAN via the CPU of one of the two subunits.

Features

- S5-115U, S5-135U or S5-155U programmable controllers with CP 530 communications processors or other devices with SINEC L1 master capability (e.g. PCs) can be used as active nodes (masters)
- The S5-115F and S5-95F programmable controllers can be operated and interrogated from the master
- SINEC L1 operation is reaction-free, i.e. faults of the individual nodes that might have occurred are not transferred
- Intelligent I/O modules and communications processors can be used in the master units

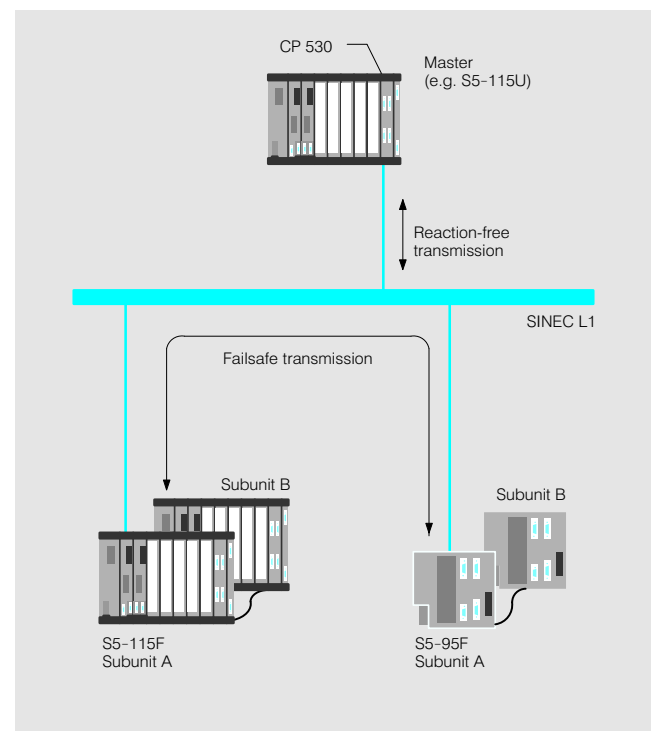


Fig. 3/23 Single-channel, safety-oriented link

The S5-115F failsafe programmable controllers can use these modules via the SINEC L1 LAN

- A failsafe link with the S5-95F programmable controller is also possible

Communication

(continued)

SINEC L1 local area network
(continued)

3

Possible configurations

Single-channel, non-safety-related link

The non-safety-related link is used for communication between programmable controllers of the U range (as master or slave) and failsafe S5-115F or S5-95F programmable controllers (as slaves).

Single-channel, safety-related link

The safety-related link can be established only with a programmable controller of the U range as master. Safety-related links can only be established with S5-115F or S5-95F programmable controllers. The S5-115F failsafe programmable controllers are connected to the LAN via one of the two subunits. Data exchange is carried out by means of special protocols which are in accordance with the safety requirements. The connection to the master is not safety-related but only reaction-free.

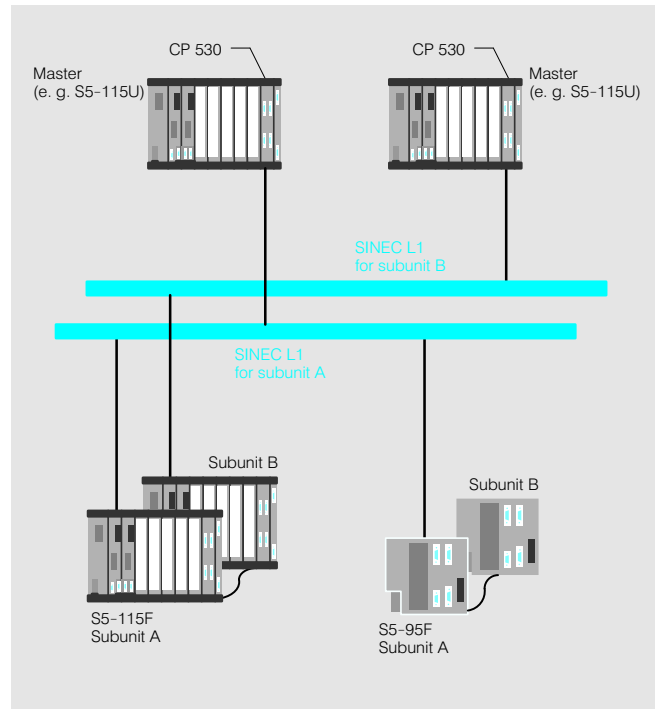


Fig. 3/24 Two-channel, safety-related link

Two-channel safety-related link

Data exchange is carried out in the same way as with the single-channel, safety-related link. The difference is that each subunit is connected to its own local area network. Both local area networks operate independently; merely the contents of

the send and receive buffers of the two subunits are cyclically compared with each other. Failure of one LAN (e.g. through line interruption) does not interrupt data exchange, as there remains a single-channel, safety-related link via the other still functioning LAN.

PROFIBUS local area network

With the CP 541 communications processor (see Section 2) the S5-115F programmable controller can be connected to the PROFIBUS LAN. Thus, communication with the whole range of SIMATIC programmable controllers is possible.

Like in the case of the SINEC L1, data transmission takes place reaction-free and the same types of link

- Single-channel, non-safety-related link
- Single-channel, safety-related link and
- Two-channel, safety-related link can be realized.

Operator-control and process monitoring

For the S5-115F programmable controller devices for operator control and process monitoring can be used, if they are connected via the CP 523 communications processor. It is also possible to connect the programming device terminal of the S5-115F in series with another SIMATIC S5 programmable controller of the U range, e.g. via the second programming-device terminal of a S5-115U.

The S5-115F programmable controller can be linked to devices for operator control and process monitoring via the SINEC L1 LAN.

A direct connection of TDs/OPs to the programming device interface of the S5-115F is not possible.

For further information on operator control and process monitoring systems, see Section 10 and Catalogs ST 80.

S5-115F (continued)

Subracks for the S5-115F

Subracks for central controllers:

- CR 700-0LB
- CR 700-2F

The components to be used with the S5-115F subracks partly differ from those of the S5-115U subracks (see Section 11). Only prototype-tested modules may be installed into the S5-115F failsafe programmable controller.

Subracks for centralized expansion:

- ER 701-1
- ER 701-2 and ER 701-3, each without power supply

Subracks for distributed expansion:

- ER 701-2
- ER 701-3

Interfaces modules for the S5-115F

In the S5-115F failsafe programmable controller, interface modules are used for

connecting expansion units in centralized and distributed configurations, for switched

configurations and for linking the central controllers.

Configuration for	Interface module required in	
	Central controller	Expansion unit
Centralized expansion	IM 306	IM 306 in ER 701-1/2/3
Distributed expansion	IM 304	IM 314 in ER 701-2/3

CPU for the S5-115F

A CPU 942F is required in both subunits of the S5-115F failsafe programmable controller.

I/O modules for the S5-115F

The operating system of the S5-115F supports the use of

- Digital input modules
 - 6ES5 430-7LA12
 - 6ES5 434-7LA12
 - 6ES5 435-7LC11
 - 6ES5 436-7LC11
- Digital output modules
 - 6ES5 451-7LA12
 - 6ES5 454-7LA12
 - 6ES5 454-7LB11
 - 6ES5 456-7LB11
 - 6ES5 458-7LA11¹⁾
 - 6ES5 458-7LB11
 - 6ES5 453-4UA12
- Digital input/output modules
 - 6ES5 482-7LA11
 - 6ES5 482-7LF11
 - 6ES5 482-7LF21
 - 6ES5 482-7LF31

- Analog input modules
 - 6ES5 460-7LA13
 - 6ES5 463-4UA12
 - 6ES5 463-4UB12
- Analog output modules
 - 6ES5 470-7LA12
 - 6ES5 470-7LB12
 - 6ES5 470-7LC12

The CP 523 communications processor can also be used for the S5-115F. The CP 523 is used as:

- Fault indication module
- Safe communications module to further S5-115F programmable controllers
- Reaction-free communications module to other systems

Moreover, the communications processors and intelligent I/O modules in a programmable controller of the U range can exchange data with the S5-115F programmable controller via the SINEC L1 or PROFIBUS LAN. Nevertheless, they cannot be plugged directly into the S5-115F.

Note

When using other modules in the S5-115F, the operating permission expires.

1) For new systems the use of the 6ES5 453-4UA12 module is suggested.

Application



The selection of the CPU to be used depends on the technical requirements of the automation task, especially with regard to processing times, memory capacities and functions. These criteria are the most important distinctive features of the CPUs.

The CPU 941, CPU 942, CPU 943 and CPU 944 can be programmed in the STEP 5 programming language. For programming under GRAPH 5 the standard function block of the same name is required.

Design

The CPU 941 to CPU 944 central processing units contain:

- STEP 5 processor for processing the user program
- Internal program memory (RAM)
- Integral hardware clock (in CPUs with 2 interfaces)
- Receptacle for 375 memory submodule (RAM/EPROM/EEPROM)
- RUN/STOP switch with corresponding LEDs
- Switch for setting retentiveness of bit memories, timers and counters
- Switch for overall reset (resetting the entire user RAM of the CPU)

- Built-in 20 mA (current loop) interface for connection of a programming device or operator panel or for connection to the SINEC L1 LAN
- CPU 943 and CPU 944 only: Optional 2nd interface for connection of a programming device or operator panel or for connection to the SINEC L1 LAN

Not all programming device functions can be used at the 2nd interface. Transmission without protocol is possible with the ASCII driver. On the CPU 944, the 2nd interface can also be used for links employing the 3964 or 3964R communications protocol (special operating system, to be ordered separately).

RAM submodules extend the internal RAM and are required for this purpose in the CPU 941 and CPU 942. When the RAM submodules are removed from their receptacles in the CPU, the data is erased. The CPU 943 and CPU 944 are already equipped with the necessary amount of RAM.

Programs and data can be stored on 375 memory submodules (EPROM or EEPROM) to protect them from power failures. The memory submodules are programmed on the programming device using the receptacle provided for this purpose and are then plugged into the CPU.

Functions

The functions of the CPU 941, CPU 942, CPU 943 and CPU 944 are as follows:

Program execution

- Cyclic (OB 1): Read-in of input statuses, execution of the control program and output of the output statuses
- Time-controlled (OB 10 to OB 13): Four independent levels for which the time of processing can be individually defined (times from 10 ms to 1 min).

- Interrupt-controlled (OB 2 to OB 5): Activation of four independent execution levels by process interrupts
- Time interrupt-controlled (OB 6): This level is activated after expiry of a programmed time (times from 3 ms to 1 min)

Execution levels of higher priority can interrupt those of lower priority after any STEP 5 operation (order of priority starting with the highest: time interrupt-controlled, interrupt-controlled, time-controlled, cyclic).

Monitoring

The CPUs monitor scan time, battery failure, or acknowledgement delay, for example.

Software protection for RAM operation

The software protection feature prevents inadvertent overwriting or read-out of programs by unauthorized persons.

Scan time measurement

The current, maximum and minimum scan times are measured.

CPU 941, CPU 942, CPU 943 and CPU 944 central processing units for the S5-115U (continued)

Functions (continued)

Clock

The clock can be set and read. It can also be used for counting operating hours or for interrupt functions.

Integral function blocks

The operating system incorporates a number of function blocks programmed in machine language, which can execute at extremely high speed and do not occupy any space in the internal RAM. These integral function blocks are called in the same way as any other blocks in the user program and can only be interrupted by process interrupts.

- Conversion blocks (BCD code converters)
- Arithmetic blocks (multiplication, division)
- Analog value processing

- Data handling blocks (these enable communications processors and intelligent I/O modules to be used and control the exchange of data with the CPU)
- COMPR function block for compressing the contents of the internal RAM
- DELETE function block (for deleting blocks)

Integral organization blocks

- Scan time triggering
- Variable time loop (range 160 µs to 65 ms)
- PID control algorithm
- Scan cycle-independent read-in of digital inputs and output of the process I/O image

Restart modes

- Manual cold restart using mode selector or programming device
- Cold restart following power failure

COM DB1 parameterization software

The COM DB1 parameterization software enables the user to assign parameters to the CPU quickly and easily and without errors. The software correctly applies all the rules for creating DB1. Any errors in DB1 or input errors are pointed out to the user. Further data blocks rendered necessary by the parameters of DB1 can also be created with COM DB1.

COM DB1 cannot be used for assigning parameters to the second interface of CPU 943 and CPU 944.

For technical specifications, see page 3/25.

Ordering data	Order No.		Order No.
CPU 941	6ES5 941-7UB11	3964, 3964R communications protocol as an extension to the operating system for the CPU 944	6ES5 816-1BB21
CPU 942	6ES5 942-7UB11		
CPU 943 With 1 serial interface With 2 serial interfaces	6ES5 943-7UB11 6ES5 943-7UB21	375 memory submodules EPROM 8 Kbyte EPROM 16 Kbyte EPROM 32 Kbyte EPROM 64 Kbyte ^{1), 2), 5)} EPROM 128 Kbyte ^{1), 2), 3), 5)} EEPROM 8 Kbyte EEPROM 16 Kbyte RAM 8 Kbyte ^{3), 4)} RAM 16 Kbyte ^{3), 4)} RAM 32 Kbyte ^{1), 3), 4)}	6ES5 375-1LA15 6ES5 375-1LA21 6ES5 375-1LA41 6ES5 375-1LA61 6ES5 375-1LA71 6ES5 375-0LC31 6ES5 375-0LC41 6ES5 375-0LD11 6ES5 375-0LD21 6ES5 375-0LD31 see Section 7
CPU 944 With 1 serial interface With 2 serial interfaces To be ordered as a separate item: S5-115U manual (CPU 941 to CPU 944) with operating instructions for power supply modules, CPUs, digital and analog input/output modules, EU interface modules and programming instructions German English French Spanish Italian S5-115U quick reference guide for CPU 941 to CPU 944 German English French Spanish Italian	6ES5 944-7UB11 6ES5 944-7UB21 6ES5 998-0UF13 6ES5 998-0UF23 6ES5 998-0UF33 6ES5 998-0UF43 6ES5 998-0UF53 6ES5 997-7LA11 6ES5 997-7LA21 6ES5 997-7LA31 6ES5 997-7LA41 6ES5 997-7LA51	Standard function blocks GRAPH 5/II, S5-115U closed-loop control Programming software GRAPH 5/II COM DB1 parameter assignment software COM REG S5-115U parameter assignment software	see Section 7 see Section 7 see Section 7 see Section 7

1) Not suitable for CPU 941
2) Not suitable for CPU 942
3) Not suitable for CPU 943
4) Not suitable for CPU 944
5) Not suitable for CPU 942F

SIMATIC S5-115U/H/F

Central processing units

CPU 945 central processing unit for the S5-115U

Application



The CPU 945 is a new addition at the high end of the spectrum (CPU 941 to CPU 944). It is particularly suitable for fast, highly complex and calculation-intensive automation applications. Tasks are shared between several internal processors, enabling control tasks and communications tasks to be executed at the same time.

Interrupt response times are extremely short. In addition to STEP 5, the high-level language SCL can also be used for programming the CPU 945 (see Section 7). Even lengthy, complicated programs can therefore be written and edited clearly and easily.

Design

In addition to the points listed under CPU 941 to CPU 944, the module contains:

- STEP 5 processor with floating-point coprocessor
- Bus controller for autonomous handling of communications via the S5 internal backplane bus

- Microcontroller for interface communications
- Integral hardware clock
- Receptacle for memory card
- Slot for one of the following interface modules: programming device interface module, V.24 module, 20 mA (current loop) module, RS 422-A/RS 485 module, SINEC L1 module

Memory cards based on flash EPROMs (electrically erasable) are used in place of memory submodules.

Instead of a fixed second interface, a slot is provided for a replaceable interface module with a selection of different types.

Functions

The CPU 945 has the same basic function scope as the CPU 941 to CPU 944 with the following exceptions:

Program execution

The call interval for time-controlled program execution can be set between 1 ms and 1 min.

Monitoring

A monitoring facility for collision of two timed interrupts is also installed.

Process I/O image transfer

- DELTA transfer (parameter-selectable): When transferring the process output image, only the data which has changed since the last cycle is transferred
- Parallel process I/O image transfer (parameter-selectable): the process I/O image is updated parallel to cyclic program execution

Changing the operating system

The operating system of the CPU can be reloaded with the

programming device, either via the PROFIBUS, the Industrial Ethernet or using Teleservice.

Integral function blocks

There is an PID control algorithm integrated in the operating system. Additional standard function blocks are available (see Section 7).

The CPU 945 can also process function and data extension blocks (FX and DX).

For technical specifications, see page 3/25.

Ordering data		Order No.	Order No.
CPU 945 With 256 Kbyte RAM With 384 Kbyte RAM		6ES5 945-7UA13 6ES5 945-7UA23	Interface modules 20 mA module V.24 module RS 422-A/RS 485 module programming device module SINEC L1 module Programming adapter for memory cards (for programmers without integral adapter only) Parameter assignment software To be ordered as a separate item: Manual for the S5-115U with CPU 945 German English French Italian
	S5-115U quick reference guide for CPU 945 German English French	6ES5 997-7LB11 6ES5 997-7LB21 6ES5 997-7LB31	
	Memory card for CPU 945 128 Kbyte flash EPROM 256 Kbyte flash EPROM 512 Kbyte flash EPROM	6ES5 374-1KG11 6ES5 374-1KH21 6ES5 374-1KJ11	
			6ES5 752-0LA12 6ES5 752-0LA22 6ES5 752-0LA42 6ES5 752-0LA52 6ES5 752-0LA62 6ES5 985-2MC11 see Section 7 6ES5 998-3UF11 6ES5 998-3UF21 6ES5 998-3UF31 6ES5 998-3UF51

CPU 941, CPU 942, CPU 943, CPU 944 and CPU 945 central processing units for the S5-115U

3

Technical specifications						
CPU		CPU 945	CPU 944	CPU 943	CPU 942	CPU 941
Memory capacity						
• Total	max.	256/384 Kbyte	96 Kbyte	48 Kbyte	42 Kbyte	18 Kbyte
• Internal RAM		256/384 Kbyte	96 Kbyte	48 Kbyte	10 Kbyte	2 Kbyte
• Submodule/memory card						
RAM/EPROM/EEPROM	max.	—	—/128 ¹⁾ /16Kbyte	—/64 ¹⁾ /16 Kbyte	32/32/16 Kbyte	16/16/16 Kbyte
Flash EPROM	max.	256/512 ¹⁾ Kbyte	—	—	—	—
Memory extension with CP 516/CP 581		8/120 Mbyte	8/120 Mbyte	8/120 Mbyte	8/120 Mbyte	8/120 Mbyte
Programming language		STEP, SCL	STEP 5	STEP 5	STEP 5	STEP 5
Types of blocks		Organization blocks (OB), programming blocks (PB), function blocks (FB), sequence blocks (SB), data blocks (DB) FX, DX				
Number of blocks	max.	256 per block type	—	—	—	—
Block nesting depth	max.	50	32	32	32	32
Program execution		Interruption possible after any STEP 5 operation				
• Cyclic		Yes				
• Time-controlled		4 execution levels OB 10 to OB 13				
Call interval		1 ms to 1 min 10 ms to 10 min				
• Interrupt-controlled		4 execution levels OB 2 to OB 5				
• Time interrupt-controlled		1 execution level OB 6				
Monitoring functions		Coll. 2 timed interr. — — — — Timeout, I/O error, acknowledgement delay, substitution error in FB/FX, transfer error in DB/DX, battery failure				
Execution time for						
• Bit operations		0.1 µs	0.8 µs	0.8 µs	1.6 µs	1.6 µs
• Load and transfer (data)		0.2 µs	1.5 µs	1.5 µs	3.0 µs	3.0 µs
• Timer/counter operations		0.1 µs	1.8 µs	1.8 µs	3.7 µs	3.7 µs
• Data word comparison		0.1 µs	0.8 µs	0.8 µs	1.6 µs	1.6 µs
• Substitution operations		0.5 µs	3.6 µs	160 µs	160 µs	160 µs
• Block call operations		0.1/1.0 µs	0.8/3.6 µs	0.8/3.6 µs	1.6/6.7 µs	1.6/6.7 µs
Fixed point arithmetic						
• Addition, subtraction		0.1 µs	0.8 µs	0.8 µs	1.6 µs	1.6 µs
• Multiplication		0.35 µs	2)	2)	2)	2)
• Division		0.4 µs	2)	2)	2)	2)
Floating-point arithmetic						
• Addition, subtraction, multiplication		0.75 µs	2)	2)	2)	2)
• Division		1.35 µs	2)	2)	2)	2)
Interrupt response time	typ.	50 µs	2 ms	2 ms	2 ms	2 ms
Principle supplementary functions						
• Software protection, scan time measurement		Yes				
• Scan time monitoring		Selectable as required				
• Real-time clock		Integral	Optional ³⁾	Optional ³⁾	—	—
• PID control algorithm		—	Integral	Integral	Integral	Integral
Flags/S flags		2048/32768	2048/-	2048/-	2048/-	2048/-
		All, half or none of which retentive, as required				
Nesting levels		6 (for binary logic operations)				
Timers						
• Number		256	128	128	128	128
• Range		0.01 to 9990 s, all, 64 or none of which retentive, as required				
Counters						
• Number		256	128	128	128	128
• Range		0 to 999 (up/down), all, 64 or none of which retentive, as required				
Digital inputs/outputs		4096/4096	4096/4096	4096/4096	4096/4096	4096/4096
• No. with process I/O image		1024 each	1024 each	1024 each	1024 each	512 each
Analog inputs/outputs		256/256	256/256	256/256	256/256	256/256

1) Physical capacity, not all available for use

2) With integral standard function blocks

3) Version with second interface

SIMATIC S5-115U/H/F

Central processing units

CPU 941, CPU 942, CPU 943, CPU 944 and CPU 945 central processing units for the S5-115U (continued)

Technical specifications (continued)

CPU	CPU 945	CPU 944	CPU 943	CPU 942	CPU 941
Interfaces					
1st interface (built-in)	PG/OP/SINEC L1	PG/OP/SINEC L1	PG/OP/SINEC L1	PG/OP/SINEC L1	PG/OP/SINEC L1
2nd interface, optional (CPU 945: replaceable interface module, CPU 943/CPU 944: with two interfaces)	PG/OP/3964/3964R, SINEC L1, ASCII driver	PG/OP/3964/3964R, SINEC L1, ASCII driver	PG/OP, SINEC L1 ASCII driver	—	—
Current consumption (5 V; with memory submodule)					
• With 1 interface (serial) max.	0.55 A	—	—	0.16 A	0.16 A
• With 2 interfaces (serial) max.	0.64 to 1.25 A ⁴⁾	0.45 A	0.45 A	—	—
Weight					
• Module approx.	0.8 kg (1.7 lb)	1.5 kg (3.3 lb)	1.5 kg (3.3 lb)	1.5 kg (3.3 lb)	1.5 kg (3.3 lb)
• Memory submodule approx.	0.1 kg (0.2 lb)	0.1 kg (0.2 lb)	0.1 kg (0.2 lb)	0.1 kg (0.2 lb)	0.1 kg (0.2 lb)

4) Depending on the interface module

CPU 942H central processing unit for the S5-115H

Application



The CPU 942H is required for the setup of a S5-115H fault-tolerant programmable controller.

Principle of operation

The CPU 942H central processing unit contains a firmware which is able to carry out all additional functions of the S5-115H fault-tolerant

programmable controller autonomously. Part of that are the following functions:

- Data interchange
- Synchronization of both subunits

- Self-test
- Fault handling (switchover to standby unit)
- Fault locating

Technical specifications

Memory capacity			
• Internal RAM			5 Kbyte
• Submodule	RAM	max.	32 Kbyte
	EPROM	max.	32 Kbyte
	EEPROM	max.	16 Kbyte
			(1 statement normally requires 2 byte in the program memory)
Execution time for 1000 binary statements	approx.		1.6 ms
Execution time for 1000 statements	approx.		15 ms (for 65 % binary and 35 % word operations)
Execution time for load and transfer operations to peripheral word			430 to 1700 µs
Execution time for block call			66 to 1100 µ
Basic cycle time (without user program)	typ.		50 ms
Interrupt detection time	approx.		2 ms
Interrupt response time	max.		30 ms
Scan time monitoring			Configurable
Bit memories			2032
Timers			
• Number			128
• Range			0.01 to 9990 s
Counters			
• Number			128
• Range			0 ... 999 (up, down)
Digital inputs		max.	1024
Digital outputs		max.	1024
Analog inputs		max.	64
Analog outputs		max.	64
Programming			Structured
Organization blocks		max.	256
Program blocks		max.	256
Function blocks		max.	256 (configurable)
Sequence blocks		max.	256
Data blocks		max.	254
Nesting depth		max.	32
Program execution			Cyclic, interrupt-driven, time-controlled
Nesting levels		max.	6 (for binary logic operations)
PID control algorithm			
• Processing time	approx.		1.7 ms
Closed-loop control			
• Scan time			0.1 to 12.8 s
• Individual controllers		max.	8
			(for further details please see Section 7)
Current consumption (at 5 V) (with memory submodule)		max.	0.7 A
Power loss		max.	3.5 W
Weight			
• Module	approx.		1.5 kg (3.3 lb)
• Memory submodule	approx.		0.1 kg (0.2 lb)

Ordering data

Order No.

Order No.

CPU 942H

for the S5-115H programmable controller, with receptacle for 375 memory submodule, connection for programmer or SINEC-L1 LAN and standard function blocks using communications processors

6ES5 942-7UH11

375 memory submodule (EPROM, max. 32 Kbyte)

COM 115H parameterization software

Manual

German
English
French
Spanish
Italian

see page 3/23

see Section 7

6ES5 998-0UH11
6ES5 998-0UH21
6ES5 998-0UH31
6ES5 998-0UH41
6ES5 998-0UH51

SIMATIC S5-115U/H/F

Central processing units

CPU 942F central processing unit for the S5-115F

Application



The CPU 942F is designed for the setup of a S5-115F failsafe programmable controller.

Principle of operation

The CPU 942F contains a firmware which is able to carry out all additional functions of the S5-115F fail-safe programmable controller autonomously.

Part of that are functions like:

- Data interchange
- Synchronization of both subunits

- Self-test
- Fault handling

Technical specifications

Memory capacity				Counters		
• Internal RAM			5 Kbyte	• Number		128
• Submodule	RAM	max.	32 Kbyte	• Range		0 ... 999 (up, down)
	EPROM	max.	32 Kbyte			
	EEPROM	max.	16 Kbyte			
			(1 statement normally requires 2 byte in the program memory)	Digital inputs	max.	1024
				Digital outputs	max.	1008
				Analog inputs	max.	64
				Analog outpus	max.	64
Execution time for 1000 binary statements		approx.	1.6 ms	Programming		Structured
				Orangization blocks	max.	6
Execution time for 1000 statements		approx.	15 ms (for 64 % binary and 35 % word operations)	Program blocks	max.	256
				Function blocks	max.	256 (configurable)
				Sequence blocks	max.	256
				Data blocks	max.	254
Execution time for load and transfer operations to peripheral word			430 to 1700 μ	Nesting depth	max.	16
Execution time for block call			66 to 1100 μ	Program execution		Cyclic, interrupt-driven, time-controlled
				Nesting levels	max.	6 (for binary logic operations)
Basic cycle time (without user program)			60 to 140 ms (depending on the number of redundant I/O modules)	PID control algorithm		
				• Processing time	approx.	1.7 ms
				S5-115U closed loop control		
				• Scan time		0.1 to 12.8 s
Interrupt detection time		approx.	2 ms	• Individual controller	max.	8 (for further details please see Section 7)
Inturrpt response time		max.	30 ms			
Scan time monitoring			Configurable	Current consumption (at 5 V) (with memory submodule)	max.	0.7 A
Bit memories			2032	Power loss	max.	3.5 W
Timers				Weight		
• Number			128	• Module	approx.	1.5 kg (3.3 lb)
• Range			0.01 to 9990 s	• Memory submodule	approx.	0.1 kg (0.2 lb)

Ordering data

Order No.

Order No.

CPU 942F

with receptacle for 375 memory submodule and connection for programming device or SINEC-L1 LAN

6ES5 942-7UF15

COM 115F parameterization software

S5-115F manual

German
English
French
Italian

see Section 7

375 memory submodule (EPROM, max. 32 Kbyte)

see page 3/23

6ES5 998-1UF15
6ES5 998-1UF25
6ES5 998-1UF35
6ES5 998-1UF55

Overview

Digital input and output modules

Input modules			Output modules		
Voltage values	Module ID	Page	Voltage values	Module ID	Page
5... 15 V DC (NAMUR)	434-4	3/30	Transistor outputs		
			5/24 V DC; 0.1 A	457-7	3/35
24 V DC	420-7	3/30	24 V DC; 0.5 A	441-7	3/35
	430-7			451-7LA1	
	434-7			451-7LA2	
24/48 V UC	431-7	3/30	24 V DC; 2 A	453-4UA12	3/35
				454-7LA	
				454-7LB	
48/60 V UC	432-7	3/30	24/48/60 V DC; 0.5 A	453-7	3/35
115 V UC	435-7LA	3/30	48/115 V AC; 1 A	455-7	3/35
	435-7LB		115/230 V AC; 1 A	456-7LA	3/35
	435-7LC		115/230 V AC; 1.5 A	456-7LB	3/35
230 V UC	436-7LA	3/30	Relay outputs		
	436-7LB		30 V UC; 0.5 A	458-7LA	3/35
	436-7LC		250 V AC; 5 A	458-7LB	3/35
			250 V AC; 5 A	458-7LC	3/35
			24 V DC; 5 A		
			Input/output modules		
			Voltage values	Module ID	Page
			24 V DC (inputs)	482-7LA/-7LF11	3/41
			24 V DC; 0.5 A (outputs)	/-7LF21	
			24 V DC (inputs)	482-7LF31	3/41
			24 V DC; 2.5 A (outputs)		
			24 V DC (inputs)	485-7	3/41
			24 V DC; 1.5 A (outputs)		

SIMATIC S5-115U/H/F

Digital input/output modules

Digital input modules

Application



The digital input modules convert the external binary signals from the process to the internal signal level of the programmable controllers.

Design

Digital input modules are available with 8, 16 or 32 inputs and for a range of input voltages. The modules require 1/2 or 1 slot (depending on the subrack).

The modules comprise:

- Green LEDs for indicating signal status
- Enable input F (434-4 digital input module for NAMUR sensors only) for disabling input signals

- Relay contact (MELD) and 24 V input (RESET) for interrupt processing
- The signal leads must be connected with front connectors. They can be labelled in the fields next to the LEDs.

Principle of operation

Enable input

Digital input 434-4 only:
The input signals can be dis-abled by means of enable input F. This enable input can be deactivated by removing a jumper on the module.

Interrupt processing

Digital input 434-7 only:
A group signal generates an interrupt in the CPU when a particular input signal changes. The group signal drives a latching relay on the module (the relay contact MELD is accessible from the front panel), which can be reset via a 24 V input (RESET).

In the user program the user can specify for each input whether the interrupt is to be set by the positive- or negative-going edge.

If interrupt processing is not essential, the 434-7 module can be used in any type of subrack. Interrupt evaluation by the 434-7 digital input module is only possible in a central controller. The module takes up two bytes for input addresses and two bytes for output addresses.

Interrupt evaluation is only possible in an expansion unit (ER 701-3 subrack) which is connected using the IM 307 and IM 317 interface modules and if the 432-4 digital input module (S5-135/-155U) is used in the expansion unit instead of the 434-7 digital input module generating the interrupt.

Note

All digital input modules of the S5-135U/-155U programmable controllers (see Section 4) can be used in the S5-115U with adapter casings.

The 434-4 digital input module requires an adapter casing (see page 3/98).

Technical specifications

Digital input module	6ES5 420-7LA11	6ES5 430-7LA12	6ES5 431-7LA11	6ES5 432-7LA11	6ES5 434-7LA12	6ES5 434-4UA12
Number of inputs	32	32	16	16	8 (with group signal)	see page 4/36 (S5-135U, S5-155U/H)
Galvanic isolation	No	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	
• In groups of	—	8	4	4	1	
Input voltage	24 V DC	24 V DC	24/48 V UC	48/60 V UC	24 V DC	
• Rated value	—	—	47 ... 63 Hz	47 ... 63 Hz	—	
• Frequency with AC	—	—	0 ... 5 V	0 ... 10 V	—	
• For "0" signal	- 30 ... + 5 V	- 30 ... + 5 V	13 ... 60 V	30 ... 72 V	- 30 ... + 5 V	
• For "1" signal	+ 13 ... + 30 V	+ 13 ... + 30 V	8.5/10.5 mA	9/10 mA	+ 13 ... + 30 V	
Input current for "1" signal typ.	8.5 mA	8.5 mA			8.5 mA	
Delay						
• At "0" → "1"	1.4 ... 5 ms	2.2 ... 4.6 ms	2 ... 13 ms	2 ... 13 ms	0.5 ... 1.5 ms	
• At "1" → "0"	1.4 ... 5 ms	4.5 ... 12 ms	10 ... 25 ms	10 ... 25 ms	0.5 ... 1.5 ms	
Load factor ¹⁾ at 55 °C	100 %	100 %	100 %	100 %	100 %	

1) With respect to number of inputs in a group

Digital input modules (continued)

Technical specifications (continued)

Digital input module (cont.)	6ES5 420-7LA11	6ES5 430-7LA12	6ES5 431-7LA11	6ES5 432-7LA11	6ES5 432-7LA12	6ES5 434-4UA12
Cable length						see page 4/36
• Unshielded max.	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	(S5-135U,
• Shielded max.	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	S5-155U/H)
Interrupt output	—	—	—	—	Latching relay contact	
• Permissible load max.	—	—	—	—	100 V DC; 0.2 A	
• Switching capacity max.	—	—	—	—	20 W; 35 VA	
Reset input	—	—	—	—	24 V DC	
Insulation voltage rating (external connections to housing, internal connections, other groups)						
• In acc. with VDE 0160	—	30 V DC	60 V AC	60 V AC	30 V DC	
• Tested with	—	500 V AC	500 V AC	500 V AC	500 V AC	
Current consumption						
• Internal (from power supply module; 5 V) max.	5 mA	5 mA	5 mA	5 mA	70 mA	
Power loss (rated operation) typ.	6.5 W	6.5 W	9.0 W	10.0 W	2 W	
Front connector	46-pin	46-pin	24-pin	24-pin	46-pin	
Weight approx.	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	
Digital input module	6ES5 435-7LA11	6ES5 435-7LB11	6ES5 435-7LC11	6ES5 436-7LA11	6ES5 436-7LB11	6ES5 436-7LC11
Number of inputs	16	16	8	16	16	8
Galvanic isolation	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)
• in groups of	4	2	1	4	2	1
Input voltage						
• Rated value	115 V UC	115 V UC	115 V UC	230 V UC	230 V UC	230 V UC
• Frequency with AC	47 ... 63 Hz	47 ... 63 Hz	47 ... 63 Hz	47 ... 63 Hz	47 ... 63 Hz	47 ... 63 Hz
• For "0" signal	0 ... 40 V	0 ... 40 V	0 ... 40 V	0 ... 70 V	0 ... 70 V	0 ... 100 V
• For "1" signal	85 ... 135 V	85 ... 135 V	85 ... 135 V	170 ... 264 V	170 ... 264 V	170 ... 264 V
Input current	6 mA DC	6 mA DC	6 mA DC	2.2 mA DC	2.2 mA DC	2.2 mA DC
at "1" signal typ.	15 mA AC	10 mA AC	10 mA AC	15 mA AC	15 mA AC	16 mA AC
Delay						
• At "0" → "1"	2 ... 13 ms	2 ... 13 ms	2 ... 13 ms	2 ... 13 ms	2 ... 13 ms	2 ... 13 ms
• At "1" → "0"	10 ... 25 ms	10 ... 25 ms	10 ... 25 ms	10 ... 35 ms	10 ... 35 ms	10 ... 25 ms
Load factor ¹⁾						
• At 55 °C	75 %	75 %	75 %	75 %	75 %	100 %
• At 20 °C	100 %	100 %	100 %	100 %	100 %	100 %
Cable length						
• Unshielded max.	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)
• Shielded max.	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)
Insulation voltage rating (external connections to housing, internal connections, other groups)						
• In acc. with VDE 0160	250 V AC	250 V AC	250 V AC	250 V AC	250 V AC	250 V AC
• Tested with	1500 V AC	1500 V AC	2700 V AC	1500 V AC	1500 V AC	2700 V AC
Current consumption						
• Internal (from power supply module; 5 V) max.	5 mA	5 mA	5 mA	5 mA	5 mA	5 mA
Power loss (rated operation) typ.	11.0 W	11.0 W	5.5 W	11.0 W	11.0 W	5.5 W
Front connector	24-pin	24-pin	24-pin	24-pin	24-pin	24-pin
Weight approx.	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)

1) With respect to number of inputs in a group

3

Digital input modules (continued)

Ordering data	Order No.		Order No.
Non-floating: 420-7 digital input module for S5-115U/H 32 inputs, 24 V DC	6ES5 420-7LA11	436-7 digital input module for S5-115U/H 16 inputs, 230 V UC, in groups of 4 in groups of 2	
Floating: 430-7 digital input module for S5-115U/H/F 32 inputs, 24 V DC, in groups of 8	6ES5 430-7LA12	for S5-115U/H/F 8 inputs, 230 V UC, in groups of 1 The operating instructions are included in the S5-115U manual (see page 3/23).	6ES5 436-7LA11 6ES5 436-7LB11 6ES5 436-7LC11
431-7 digital input module for S5-115U/H 16 inputs, 24/48 V UC, in groups of 4	6ES5 431-7LA11	490 front connector For screw terminals • 24-pin • 46-pin For crimp terminals, 46-pin • With 59 crimp contacts • Without crimp contacts For snap-on clip terminals, 46-pin	6ES5 490-7LB11 6ES5 490-7LB21 6ES5 490-7LA11 6ES5 490-7LA21 6ES5 490-7LC11
432-7 digital input module for S5-115U/H 16 inputs, 48/60 V UC, in groups of 4	6ES5 432-7LA11		
434-4 digital input module for NAMUR¹⁾ sensor for S5-115U/H 32 inputs, 5/15 V DC (TTL, CMOS, NAMUR)	6ES5 434-4UA12	497 front connector for 434-4 digital input module • Crimp terminals, single-width, 42-pin • Screw terminals, single-width, 42-pin Adapter casing	6ES5 497-4UA12 6ES5 497-4UB31 see page 3/98
434-7 digital input module for S5-115U/H/F with interrupt group signal 8 inputs, 24 V DC, in groups of 1	6ES5 434-7LA12		
435-7 digital input module for S5-115U/H 16 inputs, 115 V UC, in groups of 4 in groups of 2 for S5-115 U/H/F 8 inputs, 115 V UC, in groups of 1	6ES5 435-7LA11 6ES5 435-7LB11 6ES5 435-7LC11		

1) NAMUR = Working group on standards in the measurement technique and control engineering

Digital input modules (continued)

Connection diagrams

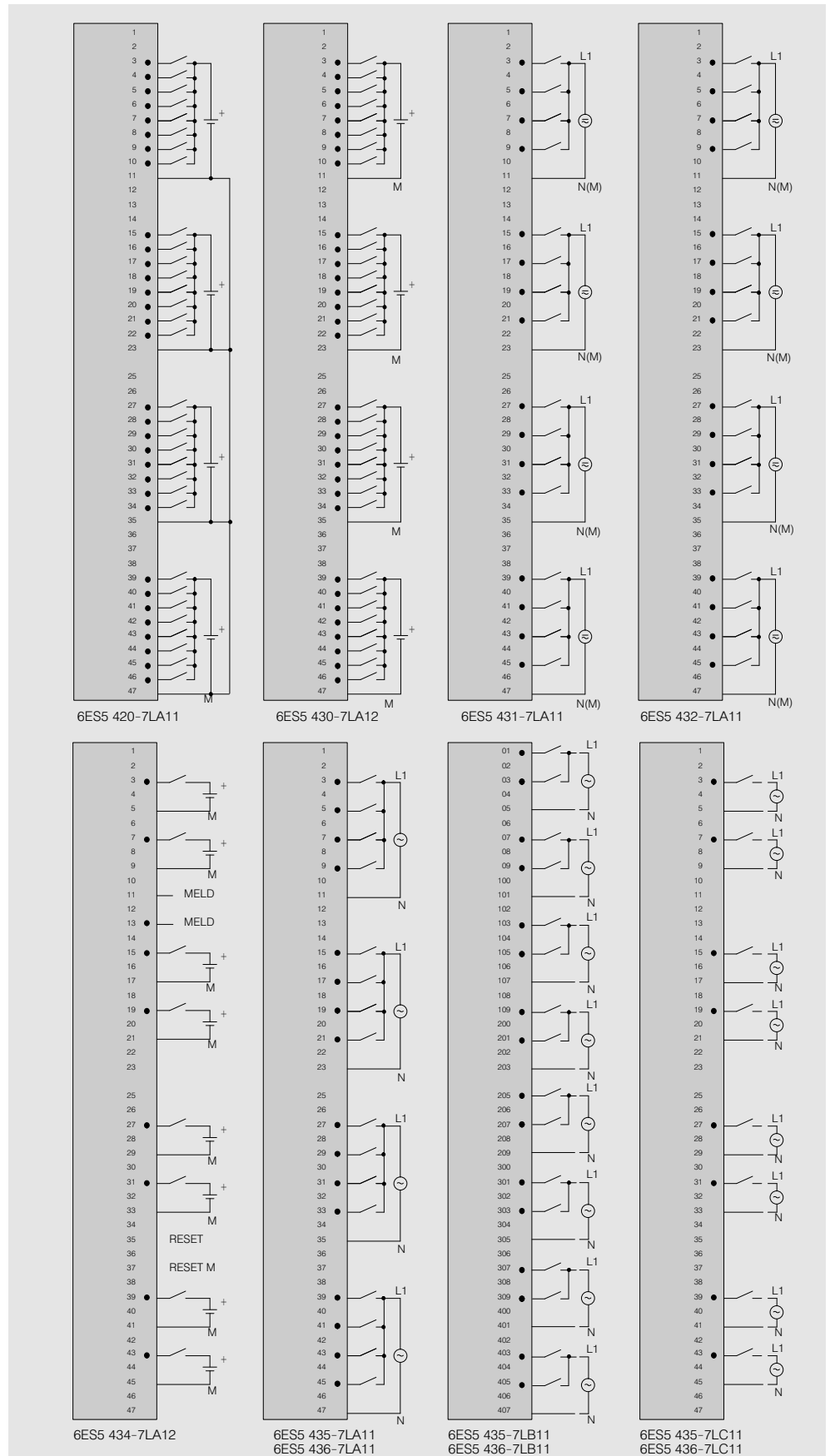


Fig. 3/25 Connection diagrams for digital input modules

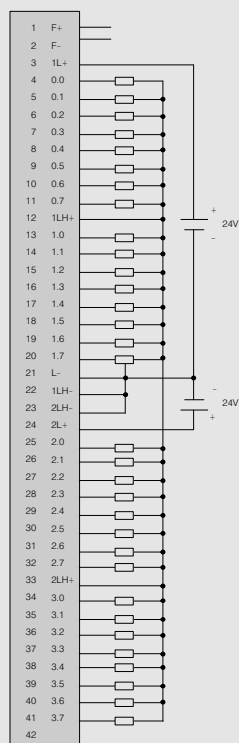
SIMATIC S5-115U/H/F

Digital input/output modules

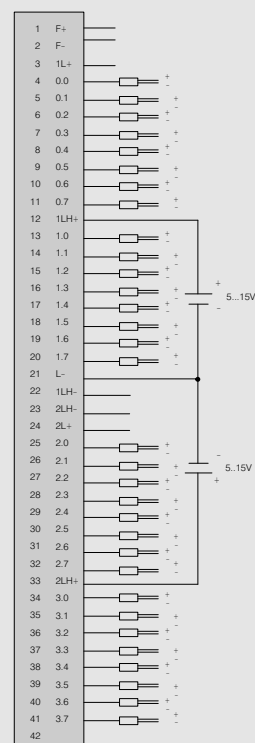
Digital input modules (continued)

Connection diagrams (continued)

3



434-4UA12 with NAMUR sensors



434-4UA12 with TTL/CMOS sensors

Fig. 3/26 Connection diagrams for digital input modules

Digital output modules

Application



The digital output modules convert the internal signal levels of the programmable controllers into the binary signal levels required externally by the process.

Design

Digital output modules are available with 8, 16 or 32 outputs and for a range of supply voltages (load) and rated load currents. The modules require one slot.

Depending on the version, the modules comprise:

- Green LEDs for indicating signal status
- Short-circuit detection

- Group signalling output for short-circuits (latching relay) with reset input
- Red LEDs for indicating a short-circuit

The signal leads must be connected with front connectors. They can be labelled in the field next to the LEDs.

The module address (byte parameter when programming) is slot-dependent and need therefore not be set on the module.

Principle of operation

The module converts the internal output signals of the programmable controller to the load voltage levels (DC or AC) used to control the process. The output voltage ranges are fixed. A selection of 2 or 3 ranges is available on some modules.

Short-circuit protection

The digital output modules are short-circuit-protected (except for the relay outputs and the DA 457-7 digital output module).

Protection is provided either electronically or by means of fuses. In the DA 451-7 and 453-7 modules, the short-circuit signal is stored via a latching relay contact and indicated by a red LED for each group. In both modules a signal can be reset with a separate 24 V input (RES) or internally by a BASP signal. On the modules protected with fuses, red LEDs also indicate when a fuse has blown.

Parallel connection of outputs

Parallel connection of the outputs is only possible with the relay output modules.

Note

All the digital output modules of the S5-135U/-155U programmable controllers (see Section 4) can be used in the S5-115U with adapter casings.

SIMATIC S5-115U/H/F

Digital input/output modules

Digital output modules (continued)

Technical specifications					
Digital output module	6ES5 441-7LA12	6ES5 451-7LA11	6ES5 451-7LA21	6ES5 453-7LA11	6ES5 453-4UA12
Number of outputs	32	32	32	16	see page 4/40
Galvanic isolation	No	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	(S5-135U, S5-155U/H)
• In groups of	—	8	8	8	
Supply voltage					
V_{pos} (for load)					
• Rated value	24 V DC	24 V DC	24 V DC	24/48/60 V DC	
• Ripple V_{pp} max.	3.6 V	3.6 V	3.6 V	3.6 V	
• Permissible range (with ripple)	20 ... 30 V	20 ... 30 V	20 ... 30 V	20 ... 75 V	
Value at $t < 0.5$ s max.	35 V	35 V	35 V	87 V	
Output current at "1" signal					
• Rated value	0.5 A	0.5 A	0.5 A	0.5 A	
• Permissible range	5 mA ... 0.5 A	5 mA ... 0.5 A	5 mA ... 0.5 A	5 mA ... 0.5 A	
Lamp load max.	5 W	5 W	5 W	5 W	
Short-circuit protection	Electronic	Electronic	Electronic	Electronic	
Short-circuit display	—	—	1 LED/group with one common group signal	1 LED/group with one common group signal	
Short-circuit group signal output	—	—	Latching relay cont.	Latching relay cont.	
• Permissible load	—	—	100 V DC ; 0.2 mA	100 V DC ; 0.2 mA	
• Switching capacity	—	—	20 W; 35 VA	20 W; 35 VA	
Reset input	—	—	24 V DC	24 V DC	
Inductive surge voltage on circuit interruption (internal) limited to	- 15 V	- 15 V	- 15 V	- 30 V	
Switching frequency					
• Resistive loads max.	100 Hz	100 Hz	100 Hz	100 Hz	
• Lamp loads max.	8 Hz	8 Hz	8 Hz	8 Hz	
• Inductive loads max.	0.5 Hz	0.5 Hz	0.5 Hz	0.5 Hz	
Load factor ¹⁾					
• At 25 °C	100 %	100 %	100 %	100 %	
• At 55 °C	50 %	50 %	50 %	100 %	
Residual current at "0" signal max.	1 mA	1 mA	1 mA	1 mA	
Signal level of the outputs					
• At "0" signal max.	+ 3 V	+ 3 V	+ 3 V	+ 3 V	
• At "1" signal min.	$V_{pos} - 2.5$ V	$V_{pos} - 2.5$ V	$V_{pos} - 2.5$ V	$V_{pos} - 2.5$ V	
Cable length					
• Unshielded max.	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	
• Shielded max.	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	
Insulation voltage rating (external connections to housing, internal connections, other groups)					
• In acc. with VDE 0160	—	30 V DC	30 V DC	75 V DC	
• Tested with	—	500 V AC	500 V AC	500 V AC	
Current consumption					
• Internal (at 5 V) typ.	10 mA	100 mA	100 mA	50 mA	
• External (at 24 V, no load) typ.	17 mA/group	17 mA/group	17 mA/group	50 mA/group	
Power loss (rated operation) typ.	20 W	20 W	20 W	16 W	
Front connector	46-pin	46-pin	46-pin	24-pin	
Weight approx.	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	

1) Referred to the sum of the rated currents via an L + supply

Digital output modules (continued)

Technical specifications						
Digital output module	6ES5 454-7LA12	6ES5 454-7LB11	6ES5 455-7LA11	6ES5 456-7LA11	6ES5 456-7LB11	6ES5 457-7LA11
Number of outputs	16	8	16	16	8	32 (m switch)
Galvanic isolation	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	—	Yes (optocoupler)
• In groups of	4	1	2	4	1	8
Supply voltage						
V_p , V_{pos} (for load)						
• Rated value	24 V DC	24 V DC	48/115 V AC	115/230 V AC	115/230 V AC	5/12/24 V DC
• Frequency	—	—	47 ... 63 Hz	47 ... 63 Hz	47 ... 63 Hz	—
• Ripple V_{pp} max.	3.6 V	3.6 V	—	—	—	2.4 V at 24 V
• Permissible range (with ripple)	20 ... 30 V	20 ... 30 V	40 ... 140V	89 ... 264V	89 ... 264V	4.75 ... 30V
Value at $t < 0.5$ s max.	35 V	35 V	—	—	—	35 V
Output current at "1" signal						
• Rated value	2 A	2 A	2 A/group	1 A	2 A	100 mA
• Permissible range	10 mA ¹⁾ ... 2 A	10 mA ¹⁾ ... 2 A	40 mA ... 2 A	40 mA ... 1 A	40 mA ... 2 A	—
Lamp load max.	10 W	10 W	50/100 W/group	25/50 W	25/50 W	—
Short-circuit protection	Electronic	Fuse (8 · 2.55 A FF)	Fuse (8 · 2.55 A FF)	Fuse (4 · 10 A FF)	Fuse (8 · 6.3 A FF)	None
Short-circuit display	—	8 LEDs	1 LED/group	1 LED/group	8 LEDs	—
Inductive surge voltage on circuit interruption (internal) limited to	– 15 V	– 23 V	—	—	—	– 10 V
Switching frequency						
• Resistive loads max.	100 Hz	100 Hz	10 Hz	10 Hz	10 Hz	10 Hz
• Lamp loads max.	8 Hz	8 Hz	10 Hz	10 Hz	10 Hz	8 Hz
• Inductive loads max.	0.27 Hz	0.27 Hz	10 Hz	10 Hz	10 Hz	2 Hz
Load factor ¹⁾						
• At 25 °C	50 %	100 %	100 %	100 %	100 %	100 %
• At 55 °C	50 %	50 %	100 %	100 %	100 %	100 %
Residual current at "0" signal max.	1 mA	1 mA	1/3 mA	3/5 mA	3/5 mA	100 µA
Signal level of the outputs						
• At "0" signal max.	+ 3 V	+ 3 V	+ 3 V	+ 3 V	+ 3 V	Open collector output
• At "1" signal min.	$V_{pos} - 3$ V	$V_{pos} - 3$ V	$V_{pos} - 7$ V	$V_{pos} - 7$ V	$V_{pos} - 7$ V	—
Cable length						
• Unshielded max.	600 m (1968 ft)	600 m (1968 ft)	300 m (984 ft)	300 m (984 ft)	300 m (984 ft)	300 m (984 ft)
• Shielded max.	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)
Insulation voltage rating (external connections to the housing, internal connections, other groups)						
• In acc. with VDE 0160	30 V DC	30 V DC	250 V AC	250 V AC	250 V AC	30 V DC
• Tested with	500 V AC	500 V AC	1500 V AC	1500 V AC	2700 V AC	500 V AC
Current consumption						
• Internal (at 5 V) typ.	50 mA	50 mA	175 mA	70 mA	35 mA	100 mA
• External (at 24 V, no load) typ.	8.5 mA/group	—	—	—	—	4 mA
Power loss (rated operation) typ.	20 W	20 W	16 W	16 W	16 W	6 W
Front connector	24-pin	24-pin	24-pin	24-pin	24-pin	46-pin
Weight approx.	1.1 kg (2.4 lb)	0.8 kg (1.8 lb)	1.1 kg (2.4 lb)	1.1 kg (2.4 lb)	1.1 kg (2.4 lb)	0.7 kg (1.5 lb)

1) Referred to the sum of the rated currents via an L + or L1 supply

SIMATIC S5-115U/H/F

Digital input/output modules

Digital output modules (continued)

Technical specifications

Digital output module	6ES5 458-7LA11 ¹⁾	6ES5 458-7LB11	6ES5 458-7LC11
Number of outputs	16	8	16
Galvanic isolation	Yes (relay contacts) ⁴⁾	Yes (relay contacts) ³⁾	Yes (relay outputs)
• In groups of	1	1	4
Continuous current I_{th}	0.5 A	5 A	5 A
Switching capacity of the contacts			
• Resistive loads max.	10 W/0.5 A/30 V UC	5 A at 250 V AC 2.5 A at 30 V DC	5 A at 250 V AC 5 A at 30 V DC 0.4 A at 110 V DC
• Inductive loads max.	Not permitted	1.5 A at 250 V AC 0.5 A at 30 V DC	1.5 A at 250 V AC 1 A at 30 V DC 0.08 A at 110 V DC
Service life: Switching cycles (VDE 0660, Part 200)	1 · 10 ⁹ (to DC-11)	1.5 · 10 ⁶ (to AC-11) 0.5 · 10 ⁶ (to DC-11)	1.5 · 10 ⁶ (to AC-11) 0.5 · 10 ⁶ (to DC-11)
Short-circuit protection	None	None	None
Switching frequency			
• Resistive loads max.	60 Hz	10 Hz	10 Hz
• Inductive loads max.	Not permitted	10 Hz	2 Hz
Insulation voltage rating (external connections to housing, internal connections, other groups)			
• In acc. with VDE 0160	30 V DC	250 V AC	250 V AC
• Tested with	500 V AC	1500 V AC	1500 V AC
Supply voltage V_{pos}			
• Rated value	24 V DC	24 V DC	24 V DC
• Ripple V_{pp} max.	3.6 V	3.6 V	3.6 V
• Permissible range (with ripple)	20 ... 30 V	20 ... 30 V	20 ... 30 V
Value at $t < 0.5$ s	35 V	35 V	35 V
Current consumption			
• Internal (at 5 V) typ.	50 mA	50 mA	50 mA
• External (at 24 V) typ.	240 mA	200 mA	256 mA
Power loss (rated operation) typ.	5 W	4 W	6.5 W
Front connector	46-pin	24-pin	46-pin
Weight approx.	0.8 kg (1.8 lb)	0.8 kg (1.8 lb)	0.8 kg (1.8 lb)

Ordering data

	Order No.		Order No.
Non-floating:		457-7 digital output module	6ES5 457-7LA11
441-7 digital output module for S5-115U/H; 32 outputs, 24V DC; 0.5 A	6ES5 441-7LA12	for S5-115U/H; 32 outputs, 5/24 V DC; 100 mA	
Floating:		458-7 digital output module	
451-7 digital output module for S5-115U/H/F; 32 outputs, 24V DC; 0.5 A	6ES5 451-7LA12	for S5-115U/H/F	6ES5 458-7LA11
451-7 digital output module for S5-115U/H; 32 outputs, 24V DC; 0.5 A with short-circuit indication	6ES5 451-7LA21	16 relay contact outputs ¹⁾ 30 V UC; 0.5 A	6ES5 458-7LB11
453-7 digital output module for S5-115U/H; 16 outp., 24/60 V DC; 0.5 A	6ES5 453-7LA11	8 relay contact outputs, 250 V AC; 5 A	6ES5 458-7LC11
453-4 digital output module for S5-115U/H/F ²⁾ ; 16 outputs, 24V DC; 2 A	6ES5 453-4UA12	for S5-115U/H	
454-7 digital output module for S5-115U/H/F		16 relay contact outputs 250 V AC; 5 A, 30 V DC; 5 A	
16 outputs, 24 V DC; 2 A	6ES5 454-7LA12	The operating instructions are included in the S5-115U manual (see page 3/23)	
8 outputs, 24 V DC; 2 A	6ES5 454-7LB11	490 front connector	
455-7 digital output module for S5-115U/H; 16 outp., 48/115 V DC; 1 A	6ES5 455-7LA11	For screw terminals	6ES5 490-7LB11
456-7 digital output module for S5-115U/H		• 24-pin	6ES5 490-7LB21
for S5-115U/H		• 46-pin	
16 outputs, 115/230 V AC; 1 A	6ES5 456-7LA11	For crimp terminals, 46-pin	6ES5 490-7LA11
for S5-115U/H/F		• With 50 crimp contacts	6ES5 490-7LA21
8 outputs, 115/230 V AC; 1.5 A	6ES5 456-7LB11	• Without crimp contacts	6ES5 490-7LC11
		For snap-on clip terminals, 46-pin	

1) For new systems the use of the 6ES5 453-4UA12 module is suggested

3) Each contact is jumpered with a varistor (residual current max. 1 mA at 250 V AC)

2) Adapter casing required

4) Reed relay for measuring circuits

Digital output modules (continued)

Connection diagrams

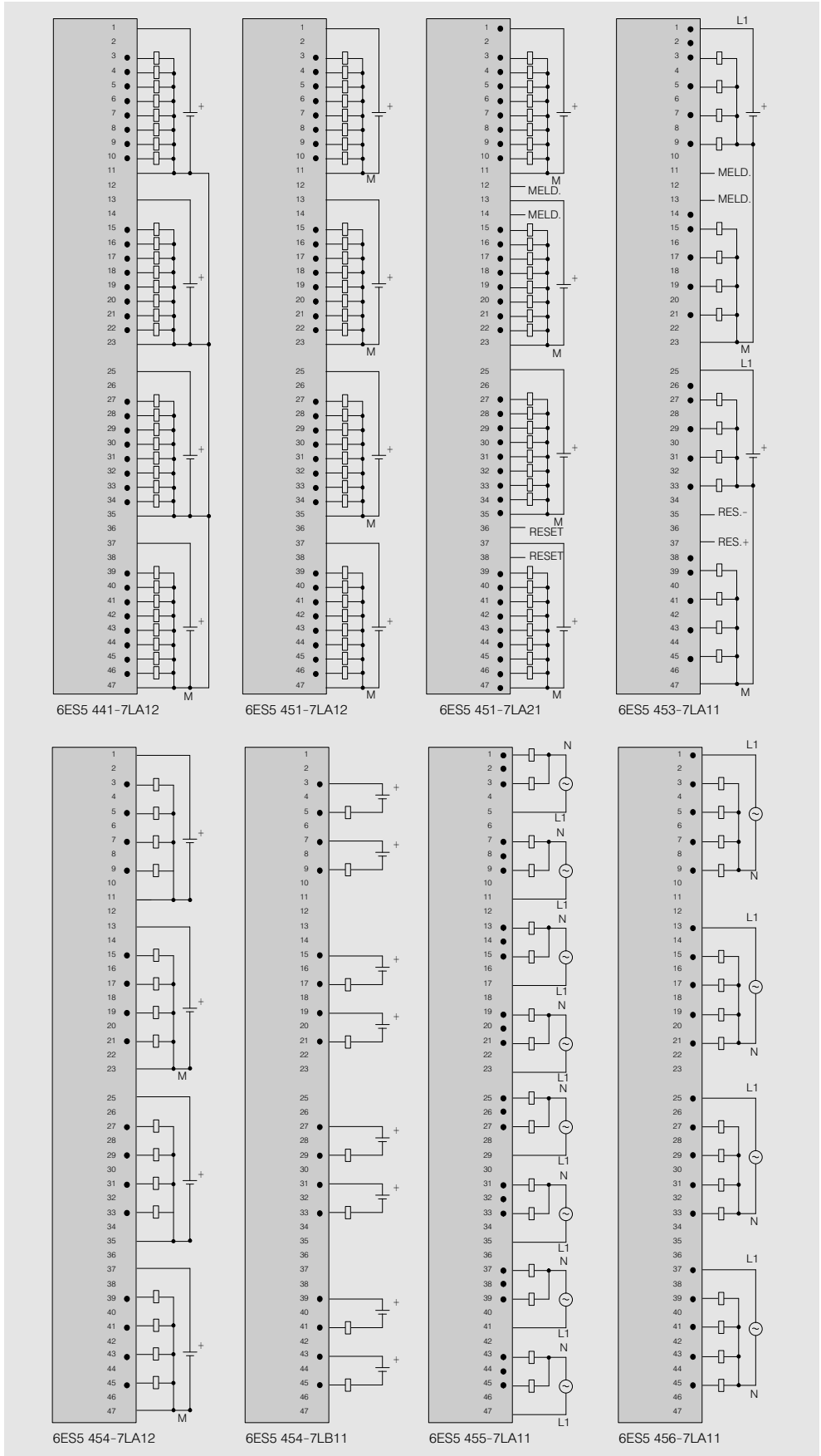


Fig. 3/27 Connection diagrams for digital output modules

SIMATIC S5-115U/H/F

Digital input/output modules

Digital output modules (continued)

Connection diagrams (continued)

3

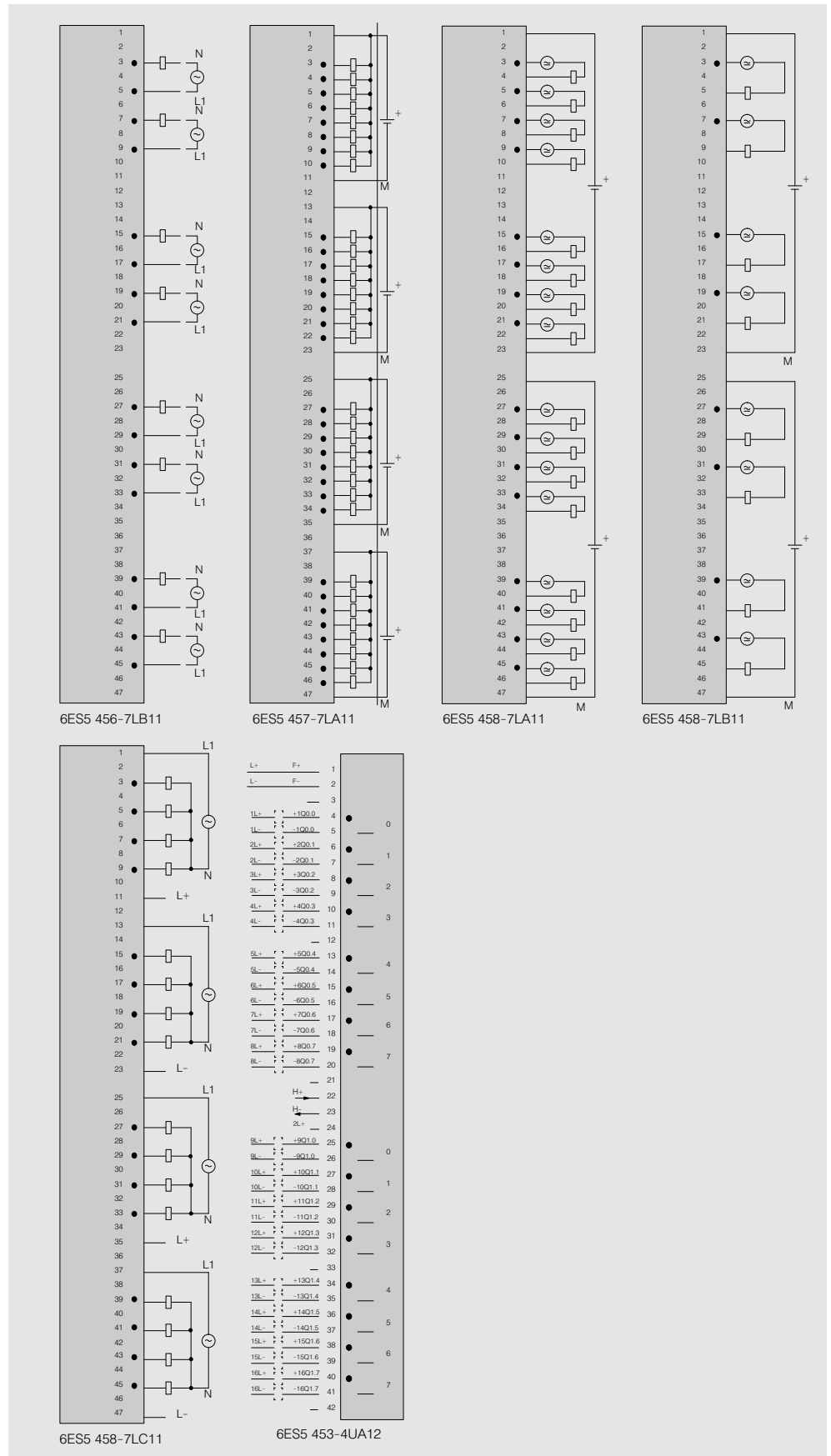


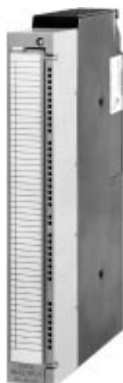
Fig. 3/28 Connection diagrams for digital output modules

SIMATIC S5-115U/H/F

Digital input/output modules

Digital input/output modules

Application



The digital input/output modules combine the functions of the digital input and output modules on one module. In the digital input section external binary signals from the process are converted to the internal signal levels of the programmable controller.

In the digital output section the internal signal levels of the programmable controller are converted to the binary signal levels required externally by the process.

Design

Digital input/output modules are available with 8 inputs and 8 outputs, 16 inputs and 16 outputs or 24 inputs and 16 outputs. The modules require 1/2 or 1 slot (depending on the subrack).

The signal leads must be connected with front connectors. They can be labelled in the field next to the LEDs.

The inputs and outputs can be addressed with the same addresses (e.g. E 4.0 to E 5.7 and A 4.0 to A 5.7). The input/output connection (sink input/source input or sink output/source output) is fixed for the 482-7 and 485-7 modules, but parameter-selectable for the 482-7LF31 module.

Principle of operation

Interrupt processing

485-7 digital input/output module only:
The 485-7 digital input/output module can be operated with or without interrupt processing. Four of the total of 24 inputs can be used to gene-

rate a group signal which triggers an interrupt when one of the input signals changes on the positive-going edge. Interrupt evaluation is only possible in the central controller.

Note

All the digital input/output modules of the S5-135U/-155U programmable controllers (see Section 4) can be used in the S5-115U with adapter casings.

Technical specifications

Digital input/output module	6ES5 482-7LA11	6ES5 482-7LF11	6ES5 482-7LF21	6ES5 482-7LF31	6ES5 485-7LA11
Number of inputs	16 , sink input	16 , source readback	16 , sink readback	8 , source/sink readb.	24
Galvanic isolation	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	No
• In groups of	8	8	8	8	—
Interrupt inputs	—	—	—	—	4
Suitable for safety signals	No	Yes	Yes	Yes	No
Input voltage					
• Rated value	24 V DC	24 V DC	24 V DC	24 V DC	24 V DC
• For "0" signal	- 30 ... + 5 V	- 10 ... + 30 V ¹⁾	- 30 ... + 5 V	- 30 ... + 15 V (10 ... + 30 V) ¹⁾	- 30 ... + 5 V
• For "1" signal	+ 13 ... + 30 V	- 30 ... + 5 V ¹⁾	+ 13 ... + 30 V	+ 20 ... + 30 V (- 30... + 5 V) ¹⁾	+ 13 ... + 30 V
Input current at "1" signal typ.	8.5 mA	0.8 mA	0.8 mA	0.8 mA	7.2 mA
Delay					
• At "0" → "1"	2.2 ... 4.6 ms	1.4 ... 5 ms	1.4 ... 5 ms	1.4 ... 5 ms	3 ms
• At "1" → "0"	4.5 ... 12 ms	1.4 ... 5 ms	1.4 ... 5 ms	1.4 ... 5 ms	3 ms
• For interrupt inputs	—	—	—	—	1.5 ms
Cable length					
• Unshielded max.	600 m (1968 ft)	60 m (196.8 ft)	60 m (196.8 ft)	60 m (196.8 ft)	60 m (196.8 ft)
• Shielded max.	1000 m (3280 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)	100 m (328 ft)

1) Values for source input

SIMATIC S5-115U/H/F

Digital input/output modules

Digital input/output modules (continued)

Technical specifications (continued)

Digital input/output module	6ES5 482-7LA11	6ES5 482-7LF11	6ES5 482-7LF21	6ES5 482-7LF31	6ES5 485-7LA11
Number of outputs	16 , source output	16 , source output	16 , sink output	8 , source/sink output	16
Galvanic isolation	Yes (optocoupler)	Yes (optocoupler)	Yes (optocoupler)	Yes (transformer)	No
• In groups of	8	8			—
Supply voltage					
V_{pos} (for load)					
• Rated value	24 V DC	24 V DC	24 V DC	24 V DC	24 V DC
• Ripple V_{pp} max.	3.6 V	3.6 V	3.6 V	3.6 V	—
• Permissible range (with ripple)	20 ...30 V	20 ...30 V	20 ...30 V	20 ...30 V	20 ...30 V
Value at $t < 0.5$ s max.	35 V	35 V	35 V	35 V	35 V
Output current at "1" signal					
• Rated value	0.5 A	0.5 A	0.5 A	2.5 A	1.5 A
• Permissible range	5 mA ... 0.5 A	5 mA ... 0.5 A	5 mA ... 0.5 A	5 mA ... 2.5 A	5 mA ... 1.5 A
Lamp load max.	5 W	5 W	5 W	40 W	5 W
Inductive load max.	8.5 W	8.5 W	8.5 W	60 W	
Short-circuit protection	Electronic	Electronic	Electronic	Electronic	Electronic
Voltage induced on circuit interruption (internal) limited to	$V_{pos} - 47$ V	$V_{pos} - 47$ V	$V_{pos} - 47$ V	$V_{pos} - 47$ V	(from 3.6 A) - 15 V
Switching frequency					
• Resistive loads max.	100 Hz	100 Hz	100 Hz	100 Hz	100 Hz
• Lamp loads max.	8 Hz	8 Hz	8 Hz	8 Hz	8 Hz
• Inductive loads max.	0.5 Hz	0.5 Hz	0.5 Hz	0.5 Hz	0.5 Hz
Load factor ¹⁾					
• At 25 °C	100 %	100 %	100 %	100 %	50 %
• At 55 °C	50 %	50 %	50 %	100 %	50 %
Residual current at "0" signal max.	1 mA	1 mA	1 mA	0.5 mA	1 mA
Signal level of the outputs					
• At "0" signal max.	+ 3 V	+ 3 V	V_{pos}	+ 3 V; $V_{pos}^{(2)}$	
• At "1" signal min.	$V_{pos} - 2.5$ V	$V_{pos} - 2.5$ V	+ 2.5 V	$V_{pos} - 1$ V; (+ 1 V) ²⁾	$V_{pos} - 2.5$ V
Cable length					
• Unshielded max.	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)	600 m (1968 ft)
• Shielded max.	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)
Insulation voltage rating (external connections to housing, internal connections, other groups)					
• In acc. with VDE 0160	30 V DC	30 V DC	30 V DC	30 V DC	30 V DC
• Tested with	500 V AC	500 V AC	500 V AC	500 V AC	500 V AC
Current consumption					
• Internal (at 5 V)	50 mA	50 mA	50 mA	150 mA	100 mA
• External (at 24 V, no load)	10 mA	10 mA	10 mA	95 mA	80 mA per output module
Power loss (rated operation) typ.	20 W	18 W	18 W	23 W	15 W
Front connector	46-pin	46-pin	46-pin	46-pin	46-pin
Weight approx.	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.7 kg (1.5 lb)	0.9 kg (2 lb)	0.7 kg (1.5 lb)

1) Referred to the sum of rated currents of a group.

2) Values for sink output

Ordering data	Order No.	Order No.
482-7 digital input/output module³⁾ for S5-115U/H/F 16 inputs, 24 V DC and 16 outputs, 24 V DC; 0.5 A, source input, source output sink input, source output source input, sink output 8 inputs, 24 V DC and 8 outputs, 24 V DC; 2.5 A either source input/ sink input or source output/ sink output	6ES5 482-7LA11 6ES5 482-7LF11 6ES5 482-7LF21 6ES5 482-7LF31	485-7 digital input/output module for S5-115U 24 inputs, 24 V DC and 16 outputs, 24 V DC 490 front connector For screw terminals, 46-pin For crimp terminals, 46-pin • With 50 crimp contacts • Without crimp contacts For snap-on clip terminals, 46-pin
		6ES5 485-7LA11 6ES5 490-7LB21 6ES5 490-7LA11 6ES5 490-7LA21 6ES5 490-7LC11

3) Operating instructions are included in the S5-115U manual (see page 3/23).

Digital input/output modules (continued)

Connection diagrams

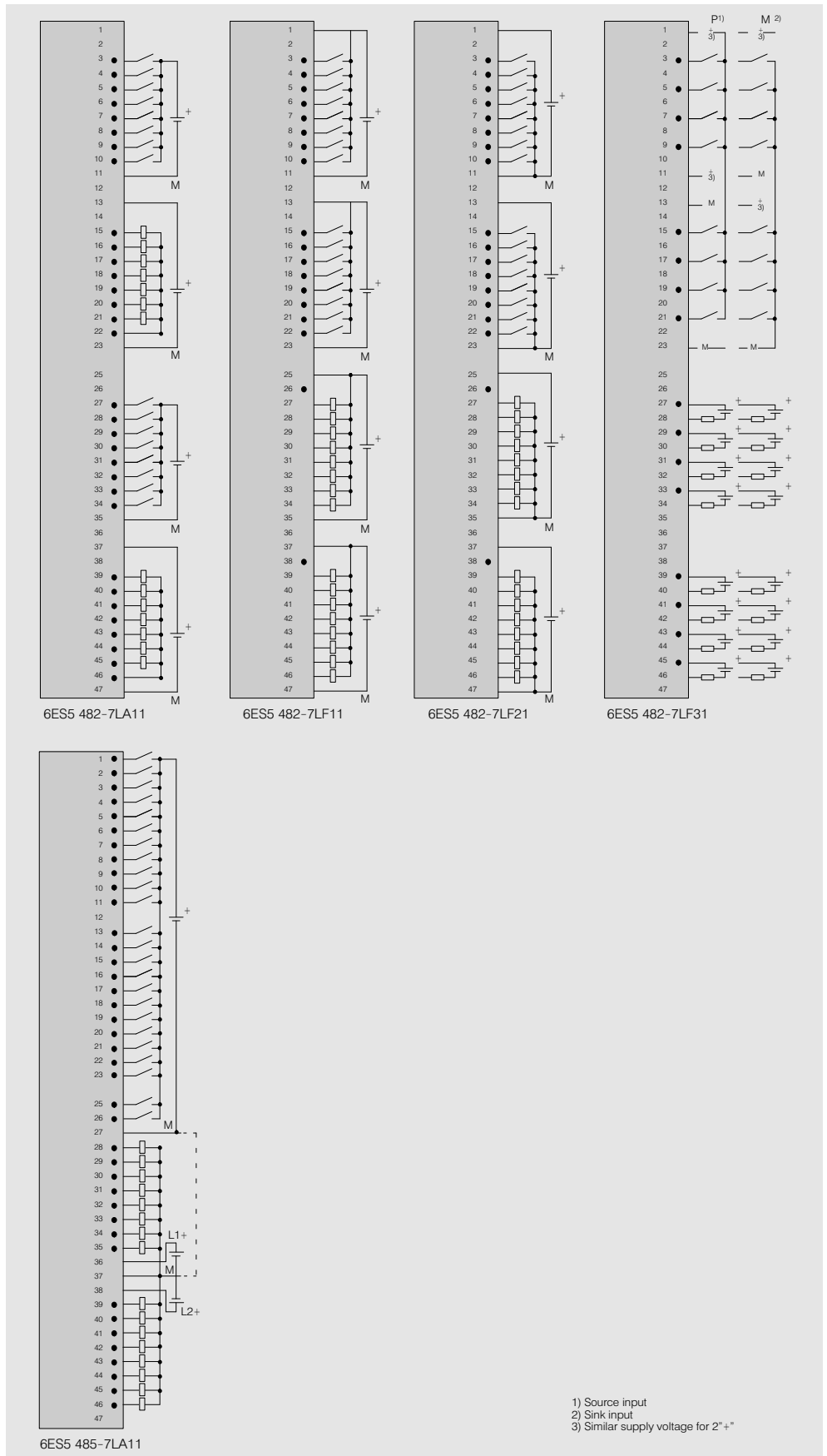


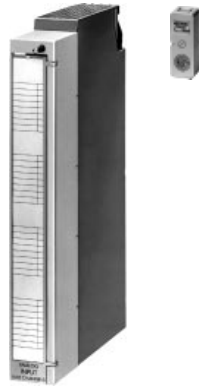
Fig. 3/29 Connection diagrams for digital input/output modules

SIMATIC S5-115U/H/F

Analog input/output modules

Analog input modules

Application



The analog input modules convert the analog signals from the process into digital values which can be processed by the programmable controller.

Design

Modules with 4, 8 or 16 inputs are available. The modules each require one slot.

The signal leads must be connected with front connectors. They can be labelled in the field on the front panel.

Measuring range modules required for signal conditioning are plugged into the module. Each module sets the measuring range for a group of 4 channels (inputs).

The 460-7 and 463-4 modules are reaction-free, the 463-4 module is also suitable for failsafe operation.

Functions such as wire break signalling, line frequency or measuring range are set using switches at the rear of the module.

Principle of operation

The analog input modules have different methods of operation. The 460-7, 465-7 and 463-4 modules work on an integrating measuring principle, whereas the 466-3 analog input module uses instantaneous value encoding. Analog-digital conversion is performed in the 460-7 and 465-7 modules by voltage-time conversion and in the 463-4 by voltage-frequency conversion. The 466-3 module employs successive approximation and has the shortest encoding time.

All modules indicate over-range errors. The 460-7 and 465-7 can also detect wire breakage in the sensor line for the Pt 100 (user-configurable). All modules have a high degree of noise suppression.

Note

All the analog input modules of the S5-135U/-155U programmable controllers (see Section 4) can be used in the S5-115U with adapter casings.

An adapter casing is required for the 463-4 and 466-3 analog input modules (page 3/98).

The 463-4 module must not be operated in the third centrally connected ER 701-3 subrack for S5-115F.

Technical specifications

Analog input module	6ES5 460-7LA13	6ES5 465-7LA13	6ES5 463-4U.12
Number of inputs	8 voltage/current inputs or 8 inputs for Pt 100 resistance thermometer	16 voltage/current inputs or 8 inputs for Pt 100 resistance thermometer	4 voltage/current inputs
Galvanic isolation	Yes	No	Yes
Input ranges (rated values)	± 50 mV; ± 500 mV; Pt 100; ± 1 V; ± 5 V; ± 10 V; ± 20 mA; + 4 ... 20 mA Input ranges can be selected for 4 channels at a time using measuring range modules		0 ... 1 V, 0 ... 10 V, 0 ... 20 mA + 4 ... 20 mA for two-wire and four-wire measuring transducers
Input resistance in the individual ranges	50 mV: ≥ 10 MΩ 500 mV: ≥ 10 MΩ Pt 100 : ≥ 10 MΩ	1 V: 90 kΩ; 2 % 5 V: 50 kΩ; 2 % 10 V: 50 kΩ; 2 %	20 mA: 25 Ω; 1 % 4 ... 20 mA: 31.2 Ω; 1 %
Types of connection of sensors	Two-wire connection; four-wire connection for Pt 100		Two-wire connection
Digital representation of the input signal	12 bit + sign or 13 bit two's complement (2048 units = rated value)		11 bit two's complement (1024 units = rated value)

Analog input modules (continued)

Technical specifications				
Analog input module	6ES5 460-7LA13	6ES5 465-7LA13	6ES5 463-4U.12	
Measuring principle	Integrating	Integrating	Integrating	
Conversion principle	Voltage-time conversion	Voltage-time conversion	Voltage-time conversion	
Integration time (adjustable for optimum noise suppression)	20 ms at 50 Hz 16 ² / ₃ ms at 60 Hz	20 ms at 50 Hz 16 ² / ₃ ms at 60 Hz	20 ms at 50 Hz 16 ² / ₃ ms at 60 Hz	
Encoding time max. (single value encoding possible)	60 ms at 50 Hz 50 ms at 60 Hz (referred to nominal value)	60 ms at 50 Hz 50 ms at 60 Hz (referred to nominal value)	60 ms at 50 Hz 16 ² / ₃ ms at 60 Hz	
Cycle time for 4 inputs	—	—	20 ms at 50 Hz 16 ² / ₃ ms at 60 Hz	
8 inputs	0.48 s at 50 Hz	0.48 s at 50 Hz	—	
16 inputs	—	0.96 s at 50 Hz	—	
Permissible voltage between inputs or between inputs and the central earthing point (destruction limit) max.	± 18 V or max. ± 75 V for 1 ms with a pulse repeat rate of 50 pulses/second		± 30 V or max. ± 75 V for 1 ms with a pulse repeat rate of 100 pulses/second	
Permissible voltage between the reference potential of a non-floating sensor and the central earthing point max.	75 V DC/60 V AC	± 1 V	75 V DC/60 V AC	
Error indication for	At 200 % of the nominal value (4095 units) It can be designed for the ranges 50 mV, 500 mV and Pt 100		At 150 % of the nominal value No	
• Overranging				
• Wire breakage of the sensor line				
Noise suppression for f = n • (50/60 Hz ± 1%); n = 1,2 ...				
• Common mode noise (V _p < 1 V) min.	120 dB	86 dB	80 dB	
• Series mode noise min. (peak noise value < rated value of the range)	40 dB	40 dB	40 dB	
Basic error limits ¹⁾	50 mV: ± 2 ‰ 500 mV: ± 1.5 ‰ Pt 100: ± 2 ‰	1 V: ± 3.5 ‰ 5 V: ± 3.5 ‰ 10 V: ± 3.5 ‰	20 mA: ± 2.5 ‰ 4 ... 20 mA: ± 2.5 ‰	1.1 ‰
Operational error limits ¹⁾ (0 °C to 60 °C)	50 mV: ± 5 ‰ 500 mV: ± 4.5 ‰ Pt 100: ± 5 ‰	1 V: ± 7.7 ‰ 5 V: ± 7.7 ‰ 10 V: ± 7.7 ‰	20 mA: ± 6.7 ‰ 4 ... 20 mA: ± 6.7 ‰	3.7 ‰
Cable length (shielded) max.	200 m (650 ft); max. 50 m (164 ft) at 50 mV	200 m (650 ft); max. 50 m (164 ft) at 50 mV	200 m (650 ft)	
Supply voltage				
• Rated value	+ 24 V	+ 24 V	+ 24 V	
• Ripple V _{pp}	3.6 V	3.6 V	3.6 V	
• Permissible range (including ripple)	20 ... 30 V	20 ... 30 V	20 ... 30 V	
• Value at t < 0.1 s	36 V	36 V	36 V	
Current consumption				
• Internal (at 5 V) typ.	0.15 A	0.15 A	0.2 A	
• External (at 24 V) typ.	0.1 A	—	0.15 A	
Front connector	46-pin	46-pin	42-pin	
Weight approx.	0.4 kg (0.9 lb)	0.4 kg (0.9 lb)	0.4 kg (0.9 lb)	

1) In accordance with DIN 43 745; referred to nominal measuring range (5 V supply from power supply module).

Analog input modules (continued)

Technical specifications

Analog input module		6ES5 466-3LA11
Number of inputs		8 differential inputs or 16 individual inputs (referred to ground) in 4 or 2 groups (selectable)
Galvanic isolation		Yes
Input ranges (rated values)		0 ... 20 mA; 4 ... 20 mA; ± 20 mA 0 ... 1.25 V; 0 ... 2.5 V; 0 ... 5 V; 1 ... 5 V; 0 ... 10 V ± 1.25 V; ± 2.5 V; ± 5 V; ± 10 V
		} selector switch lets you select these values for 4 channels separately
Input resistance in the individual ranges		Voltage measuring range: $\geq 10\text{ M}\Omega$ Current measuring range: $125\text{ M}\Omega$
Types of connection of signal sensors		Two-wire connection
Digital representation of the input signal		13 bit two's complement or 12 bit abs. value + sign or 12 bit binary
Measuring principle		Instantaneous value encoding
Conversion principle		Successive approximation
Encoding time per channel	max.	250 μs
Cycle time for 8 inputs	max.	2 ms
16 inputs	max.	4 ms
Permissible voltage between inputs or between inputs and the central earthing point (destruction limit)	max.	$\pm 30\text{ V}$ (static) or $\pm 75\text{ V}$ for 1 ms with a pulse repeat rate of 50 pulses/second
Permissible voltage between the reference potential of a non-floating sensor and the central earthing point	max.	75 V DC/60 V AC
Error indication for		
• Overranging		Yes (overflow bit)
• Wire breakage of the sensor line		No
Noise suppression for $f = n \cdot (50/60\text{ Hz} \pm 1\%); n = 1, 2, \dots$		
• Common mode noise ($V_p < 1\text{ V}$)	min.	70 dB
• Series mode noise (peak noise value < rated value of the range)	min.	40 dB
Basic error limits ¹⁾ (at 20 °C)		Voltage ranges (except 0... 1.25 V; $\pm 1.25\text{ V}$): 0.1 % Current ranges and 0... 1.25 V; $\pm 1.25\text{ V}$: 0.12%
Operational error limits ¹⁾ (0 °C to 60 °C; for one year)		Voltage ranges (except 0... 1.5 V; $\pm 1.25\text{ V}$): 0.2 % Current ranges and 0... 1.25 V; $\pm 1.25\text{ V}$: 0.24%
Cable length (shielded)	max.	200 m (650 ft)
Current consumption		
• Internal (at 5 V)	typ.	0.7 A
• External (at 24 V)	typ.	—
Front connector		43-pin
Weight	approx.	0.4 kg (0.9 lb)

1) In accordance with DIN 43 745; referred to nominal measuring range (5 V supply from power supply module).

Analog input modules (continued)

Ordering data	Order No.	Order No.
460-7 analog input module for S5-115U/H/F 8 inputs (current/voltage or Pt 100), input range set by measuring range module, floating 465-7 analog input module for S5-115U/H 16 inputs (current/voltage) or 8 inputs (Pt 100), input range set by measuring range module, non-floating To be ordered as a separate item: 498 measuring range module for 4 channels ± 50 mV; ± 500 mV; Pt 100 ± 1 V ± 5 V ± 10 V ± 20 mA + 4 ... 20 mA; for 2-wire transducer + 4 ... 20 mA; for 4-wire transducer 463-4 analog input module for S5-115U/H/F 4 inputs, floating For 50 Hz systems For 60 Hz systems	6ES5 460-7LA13 6ES5 465-7LA13 6ES5 498-1AA11 6ES5 498-1AA21 6ES5 498-1AA61 6ES5 498-1AA31 6ES5 498-1AA41 6ES5 498-1AA51 6ES5 498-1AA71 6ES5 463-4UA12 6ES5 463-4UB12	466-3 analog input module for S5-115U/H 16 individual inputs/ 8 differential inputs floating, with short encoding time Operating instructions are included in the S5-115U manual (see page 3/23). 490 front connector for AE 463-4, 466-3 For screw terminals, 46-pin For crimp terminals, 46-pin • With 50 crimp contacts • Without crimp contacts For snap-on clip terminals, 46-pin 497 front connector for AE 463-4 Crimp terminals, 42-pin Screw terminals, 42-pin K front connector for AE 466-3 Crimp terminals, single-width, 43-pin Screw terminals, single-width, 42-pin Adapter casing for 463-4, 466-3 analog input modules 6ES5 466-3LA11 6ES5 490-7LB21 6ES5 490-7LA11 6ES5 490-7LA21 6ES5 490-7LC11 6ES5 497-4UA12 6ES5 497-4UB31 6XX3 068 6XX3 081 see page 3/98

Connection diagrams

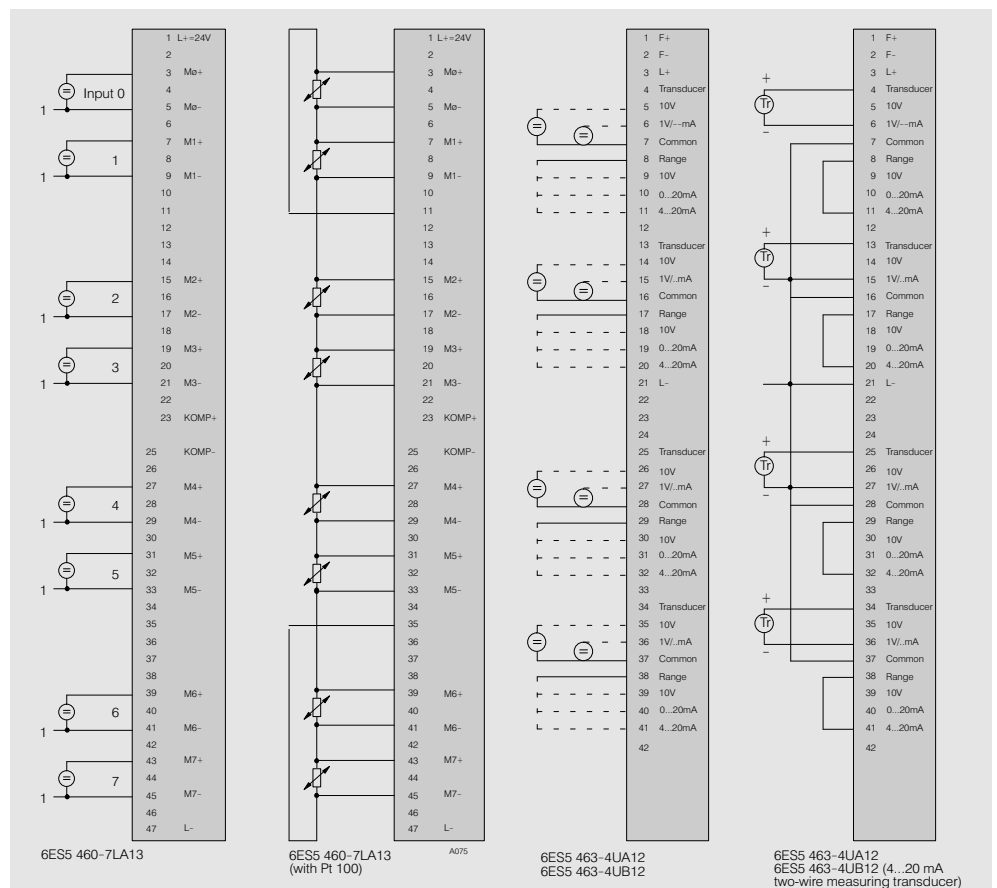


Fig. 3/30 Connection diagram for analog input modules

SIMATIC S5-115U/H/F

Analog input/output modules

Analog input modules (continued)

Connection diagrams

3

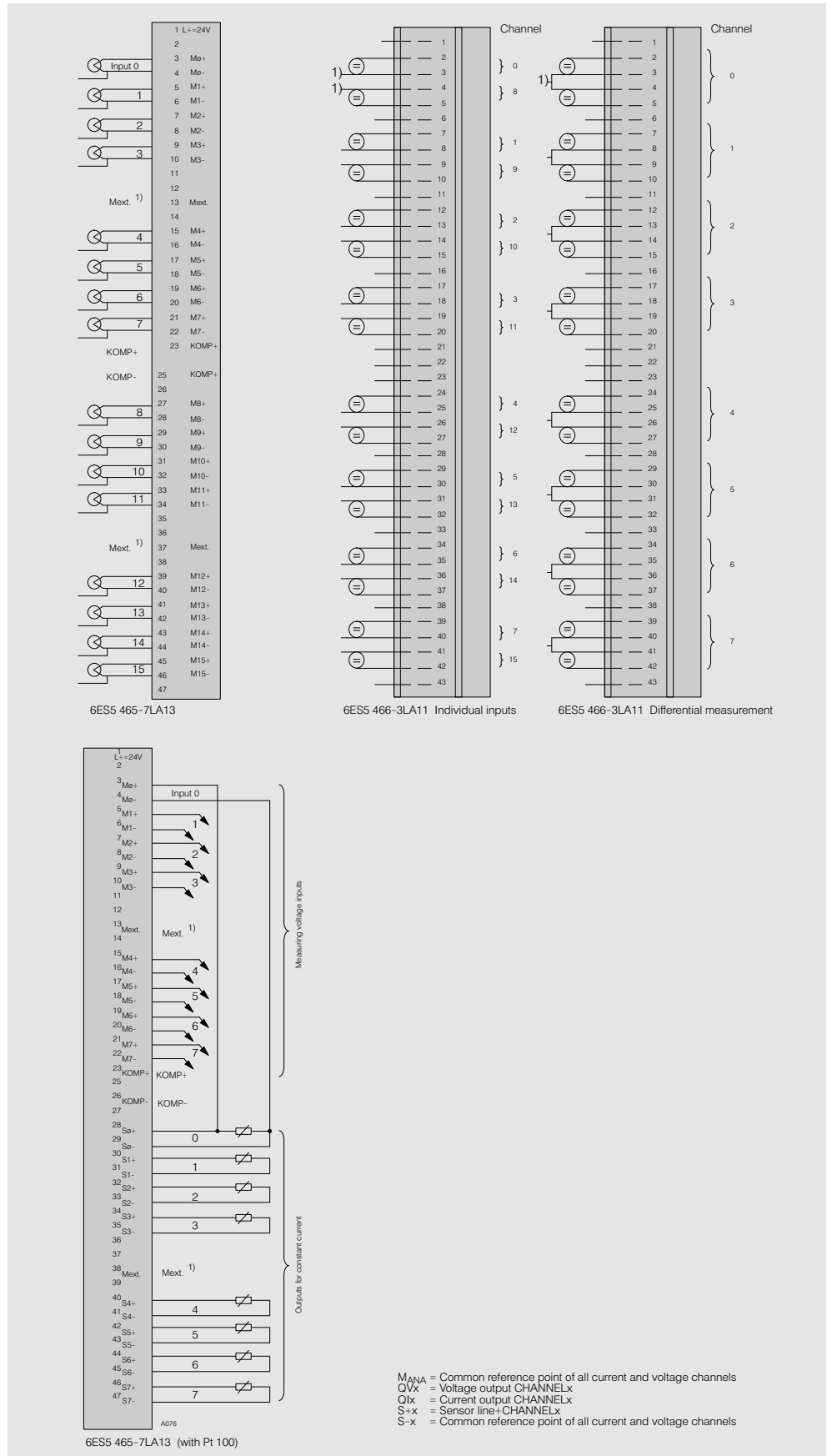


Fig. 3/31 Connection diagrams for analog input modules

Analog output modules

Application



The analog output modules convert digital values from the programmable controller into the analog signals required by the process.

Design

Three analog output modules are available with 8 outputs each and a range of output voltages. The modules each require one slot.

The signal leads must be connected with front connectors. They can be labelled in the fields on the front panel. The modules and front connectors can be inserted

and removed under power. The module address (byte programming) is slot-dependent and need therefore not be set on the module.

Principle of operation

The CPU of the central controller transmits output values in digital form to the processor of the analog output module. These are converted to analog voltages by a digital-analog converter and a sample-and-hold procedure.

A voltage-current converter is also used to generate the corresponding output currents. The voltage and current output ranges for each module are fixed.

Note

All the analog output modules of the S5-135U/155U programmable controllers (see Section 4) can be used in the S5115U with adapter casings.

Technical specifications

Analog output module		6ES5 470-7L.13	Analog output module		6ES5 470-7L.13
Number of outputs (voltage and current outputs)		8	Open-circuit voltage (current output)	approx.	18 V
Galvanic isolation		Yes (not between the outputs)	Voltage between the reference potential of the load (0 V connection) and the housing	max.	60 V AC/75 V DC
Output ranges (rated values)		± 10 V; 0...20 mA	Linearity in the rated range		± 2.5 %; ± 3 units
• 6ES5 470-7LA12		± 10 V	Operational limits (0 to + 55 °C)		± 6 %
• 6ES5 470-7LB12		+1...5 V; +4...20 mA	Cable length (shielded)	max.	200 m (650 ft)
• 6ES5 470-7LC12			Supply voltage		
Load resistance		Only ohmic resistance	• Rated value		+ 24 V
• For voltage outputs min.		3.3 k Ω	• Ripple V_{pp}		3.6 V
• For current outputs max.		300 Ω	• Permissible range (including ripple)		20...30 V
Load connection		Load to the 0 V terminal	• Value at $t < 0.1$ s		36 V
Digital representation of the output signal		12 bit two's complement (1024 units = rated value)	Power consumption		
Conversion time		1 ms	• Internal (at 5 V)	typ.	0.25 A
Permiss. overload capability	approx.	25 % (up to 1280 units)	• External (at 24 V)	typ.	0.3 A
Short-circuit protection		Yes	Front connector		46-pin
Short-circuit current (voltage output)	approx.	25 mA	Weight	approx.	0.4 kg (0.9 lb)

SIMATIC S5-115U/H/F

Analog input/output modules

Analog output modules (continued)

Ordering data	Order No.		Order No.
470-7LA analog output module for S5-115U/H/F 8 outputs; ± 10 V/0 ... 20 mA	6ES5 470-7LA13	Operating instructions are included in the S5-115U manual (see page 3/23).	
470-7LB analog output module for S5-115U/H/F 8 outputs; ± 10 V	6ES5 470-7LB13	490 front connector For screw terminals, 46-pin	6ES5 490-7LB21
470-LC analog output module for S5-115U/H/F 8 outputs; + 1 ... 5 V; + 4 ... 20 mA	6ES5 470-7LC13	For crimp terminals, 46-pin • With 50 crimp contacts • Without crimp contacts For snap-on clip terminals, 46-pin	6ES5 490-7LA11 6ES5 490-7LA21 6ES5 490-7LC11

Connection diagrams

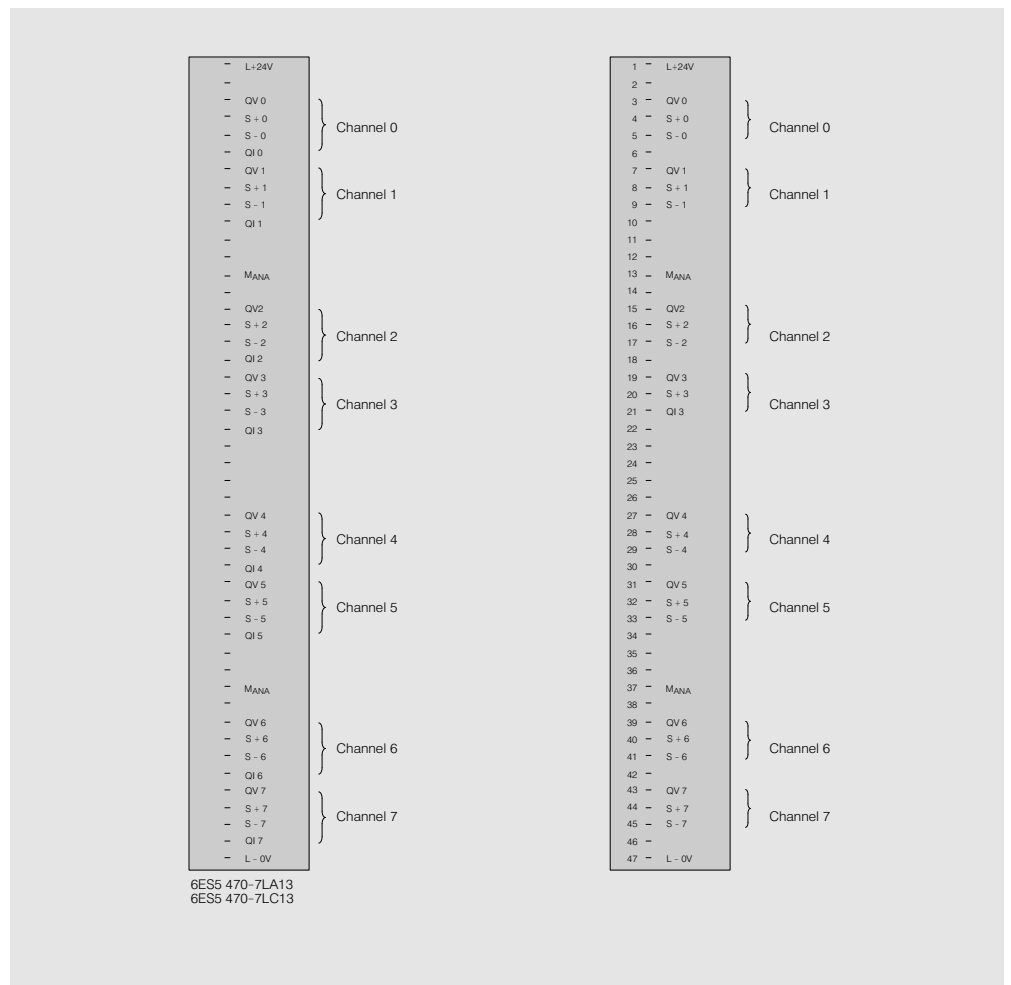


Fig. 3/32 Connection diagrams for analog output modules

Intelligent I/O modules

Overview

Intelligent I/O modules are used for high-speed, high accuracy

- Closed-loop control
- Positioning
- Counting and proportioning
- Processing of analog signals.

The advantage of the intelligent I/O modules lies in the fact that they execute these time-critical tasks completely autonomously (in most cases with their own processor). The CPU can then concentrate on its own control tasks more closely.

These intelligent I/O modules are linked directly with the process via input and output channels. There is an entire range of intelligent I/O modules for the S5-115U programmable controller, which can be used for the S5-135U and S5-155U/H.

For further information, see Section 4.

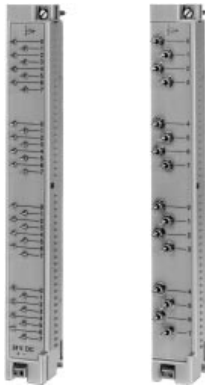
Overview

Overview

Special tasks			
Memory	Page	PC functions	Page
CP 516 memory submodule	4/96	CP 581, the integral PC in the SIMATIC	4/97
		CP 581 with COROS LS-B	4/101
Supplementary equipment			
Communication	Page	Simulation	Page
TK 858 telecommunications unit	8/16	Simulation connectors	3/54
		Simulation panel	3/55
		Simulation modules	4/108
		313 monitoring module	4/109

Simulation connectors

Application



For simulating binary input signals on the S5-115U programmable controller.

Design

The simulation connectors must be plugged into digital input modules in the same way as front connectors and must be supplied with the signal voltage. They have switches which can be used as maintained-contact switches (up position) or as momentary-contact switches (down position).

2 versions are available:

- With 32 switches for 420-7LA and 430-7LA digital input modules
- With 16 switches for 431-7LA, 432-7LA, 435-7LA and 436-7LA digital input modules

Ordering data

Order No.

Simulation connectors
With 32 switches
With 16 switches

6ES5 490-7SA11
6ES5 490-7SA21

SIMATIC S5-115U/H/F

Communications modules

Communications modules and bus systems

Overview

Communications processors are used for data interchange between the S5-115U/H/F programmable controllers and the I/Os or other programmable controllers connected to them.

Programmable controllers can be linked in two ways:

Point-to-point connection

Point-to-point connection is used for connecting one or more I/Os or programmable controllers to a single S5-115U/H/F programmable controller. The link can, for example, be made via the second interface of the CPU 943, CPU 944 and CPU 945. The CP 523,

CP 524, CP 544 and CP 544B communications processors can also be used. These primarily relieve the CPU of the responsibility for communications, thus enabling a large number of I/Os to be connected.

Bus systems

LANs are used for interlinking a number of nodes. Possible nodes include:

- S5-115U/H/F programmable controllers
- Third-party programmable controllers
- Personal computers
- Minicomputers or workstations
- Field equipment

There are three different LANs to choose from, depending on the area to be covered, the number and type of nodes and the transmission speed:

- SINEC L1
- PROFIBUS
- Industrial Ethernet

A communications processor is available for each of these three bus systems.

For further information, selection and ordering data, see Section 4.

CP 523 communications processor for the S5-115F

Application



The CP 523 communications processor makes linking to any desired devices with serial interfaces possible. The module is especially suitable for:

- Direct safety-related link between two programmable controllers
- Direct reaction-free link between a S5-115F programmable controller and another SIMATIC programmable controller

- Link with a personal computer as well as operator control and process monitoring equipment

Devices with serial interfaces like, for example, printers, terminals, keyboards, barcode readers, CP 523, etc. can be connected.

Design

In the S5-115F programmable controller it must be observed that the V.24 interface must only be used if the partner device ensures an electrical separation in accordance with VDE 0160.

For further information, see Section 4.

Principle of operation

Interfacing

The FB 252 integral function block in the S5-115F programmable controller delivers block-wise data transfer to the CP 523.

A safety-related link of further S5-115F programmable controllers is possible with standard function blocks (see Section 7).

Message printout

In the S5-115F programmable controller the CP 523 can be used for the output of system fault signals. For that, it assigns the top 256 signals and in the event of system faults gives out one of these signals automatically. The signal texts for the system fault signals are contained in the diskette with the COM 115F parameterization software as an example.

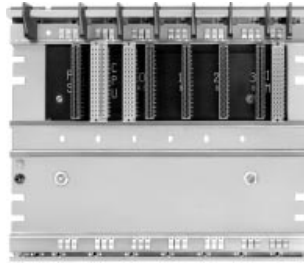
For further information, see Section 4.

SIMATIC S5-115U/H/F

Subracks

CR 700-0LA subrack for S5-115U central controllers

Application



A small central controller with up to four I/O modules can be configured with the CR 700-0LA subrack. A power supply and CPU module are always required. Hardware interrupt evaluation is possible on all admissible slots for the corresponding modules.

Design

Up to three expansion units can be connected in series in centralized configuration (via IM 305 and IM 306 interface modules).

- Type: Aluminium baseplate of extruded section with bus board for connecting the modules

- Dimensions (W x H x D) in mm: 353 x 303 x 47
- Weight: approx. 4 kg

Module locations

Slot No.	Module locations						
	PS	CPU	0	1	2	3	IM
PS 951 power supply module							
CPU 941 to CPU 945							
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7....)							
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4...., 6ES5 466-3LA11)							
Communications processors	For slot assignment, see Section 11						
Intelligent I/O modules	For slot assignment, see Section 11						
IM 305, IM 306							

Ordering data

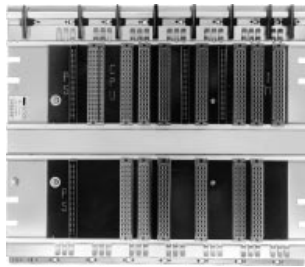
Order No.

CR 700-0LA subrack

6ES5 700-0LA12

CR 700-0LB subrack for S5-115U central controllers

Application



A small central controller with up to six I/O modules can be configured with the CR 700-0LB subrack. A power supply and CPU module are always required.

Design

Two single-width modules in one adapter casing can be plugged into slots 0 and 3. Where two or more modules are installed in one casing, a fan subassembly is always required.

Hardware interrupt evaluation is possible on the admissible slots for the corresponding modules.

Connection of expansion units the same as for the CR 700-2 subrack, but 2 interface modules can be used for distributed configuration in 1 adapter casing in slot 3.

Type, dimensions and weight: see CR 700-0LA subrack.

Module locations

Slot No.	PS	CPU	0	1	2	3	IM
PS 951 power supply module							
CPU 941 to CPU 945							
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7....)							
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4....., 6ES5 466-3LA11)							
Communications processors	For slot assignment, see Section 11						
Intelligent I/O modules	For slot assignment, see Section 11						
IM 304, IM 308, IM 308-B							
IM 305, IM 306							
IM 307						1)	

1) No interrupt processing possible in slot 3.

Ordering data

Order No.

CR 700-0LB subrack

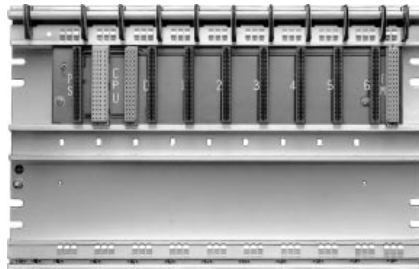
6ES5 700-0LB11

SIMATIC S5-115U/H/F

Subracks

CR 700-1 subrack for S5-115U central controllers

Application



A central controller with up to seven I/O modules can be configured with the CR 700-1 subrack. A power supply and CPU module are always required. Hardware interrupt evaluation is possible on the admissible slots for the corresponding modules.

Design

- Up to 3 expansion units can be connected in series in centralized configuration.
- Type: Aluminium baseplate of extruded section with bus board for connecting the modules
 - Dimensions (W x H x D) in mm: 483 x 303 x 47
 - Weight: approx. 5 kg

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951 power supply module										
CPU 941 to CPU 945										
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7...), 776 power output										
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4..., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 305, IM 306										

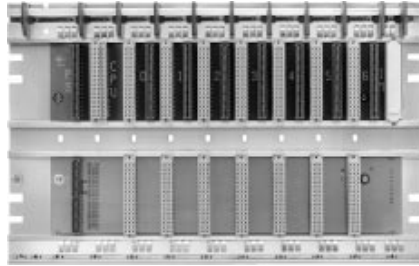
1) Analog modules in slots 4, 5 and 6 only possible when using the IM 306 interface module.

Ordering data

Order No.	
CR 700-1 subrack	6ES5 700-1LA12

CR 700-2 subrack for S5-115U central controllers

Application



A central controller with up to seven I/O modules can be configured with the CR 700-2 subrack. A power supply and CPU module are always required.

Hardware interrupt evaluation is possible on the admissible slots for the corresponding modules.

Design

In centralized configuration up to 3 expansion units can be connected in series.

In distributed configuration the following can be connected:

- Up to 600 m, up to 2 times 4 expansion units (via IM 304)
- Up to 3000 m, up to 63 expansion units (via IM 308)

- For a distance of 50 to 500 m between 2 interface modules, max. 3 expansion units (via IM 307)
- Up to 23 km, max. 122 ET 200 distributed I/O modules (in two phases, via IM 308-B)

In addition to that, up to 3 expansion units can be connected in centralized configuration to distributed expansion units.

Type, dimensions and weight: see CR 700-1 subrack.

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951 power supply module										
CPU 941 to CPU 945										
Digital input and output, digital input/output, analog input and output modules ¹⁾ (block type: 6ES5 4...-7....)										
Digital input and output ²⁾ , analog input and output modules (compact modules: 6ES5 4...-4...., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 304, IM 308, IM 308-B										
IM 305, IM 306										
IM 307									3)	

1) Analog modules in slots 4, 5 and 6 only possible when using the IM 306 interface module.

2) 434-4 digital input module not in slot 6.

3) No interrupt processing possible in slot 6.

Ordering data

Order No.

CR 700-2 subrack

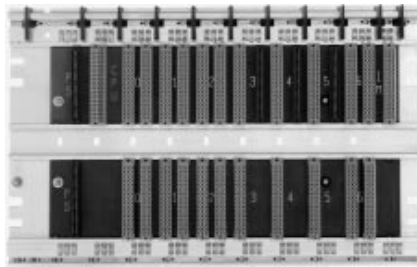
6ES5 700-2LA12

SIMATIC S5-115U/H/F

Subracks

CR 700-3 subrack for S5-115U central controllers

Application



A central controller with up to eleven I/O modules can be configured with the CR 700-3 subrack. A power supply and CPU module are always required.

Design

Two single-width modules in one adapter casing can be plugged into slots 0, 1, 2 and 6. Where two or more modules are installed in one casing, a fan subassembly is always required.

Hardware interrupt evaluation is possible in the admissible slots for the corresponding modules.

Connection of expansion units the same as for the CR 700-2 subrack, but 2 interface

modules can be used for distributed configuration in one adapter casing in slot 6. Type, dimensions and weight: see CR 700-1 subrack.

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951 power supply module										
CPU 941 to CPU 945										
Digital input and output, digital input/output, analog input and output modules ¹⁾ (block type: 6ES5 4...-7....)										
Digital input and output ²⁾ , analog input and output modules (compact modules: 6ES5 4...-4...., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 304, IM 308, IM 308-B										
IM 305, IM 306										
IM 307										

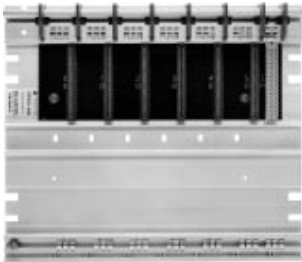
1) Analog modules in slots 4, 5 and 6 only possible when using the IM 306 interface module.
2) No interrupt processing possible in slot 6.

Ordering data

Order No.	
CR 700-3 subrack	6ES5 700-3LA12

ER 701-0 subrack for S5-115U expansion units

Application



An expansion unit containing up to six I/O modules can be configured with the ER 701-0 subrack. Power supply by the central controller or an expansion unit with the ER 701-2 or ER 701-3 subrack.

Design

An expansion unit with the ER 701-0 subrack must always be connected in centralized configuration (IM 305 or IM 306 interface module).

Interrupt evaluation is not possible in this expansion unit.

Type, dimensions and weight: see CR 700-0 subrack.

Module locations

Slot No.	0	1	2	3	4	5	IM
Digital input and output, digital input/output, analog input and output modules ¹⁾ , block type only (6ES5 4..-7....)							
IM 305, IM 306							
1) Except for 434-7 digital input module; for analog modules the IM 306 interface module is required							

Ordering data

Order No.

ER 701-0 subrack

6ES5 701-0LA11

SIMATIC S5-115U/H/F

Subracks

ER 701-1 subrack for S5-115U expansion units

Application



An expansion unit containing up to nine I/O modules can be configured with the ER 701-1 subrack. Power supply by the central controller or an expansion unit with the ER 701-2 or ER 701-3 subrack.

Design

An expansion unit with the ER 701-1 subrack must always be connected in centralized configuration (IM 305 or IM 306 interface module).

Interrupt evaluation is not possible in this expansion unit.

Type, dimensions and weight: see CR 700-1 subrack.

Module locations

Slot No.	0	1	2	3	4	5	6	7	8	IM
Digital input and output, digital input/output, analog input and output modules ¹⁾ , block type only (6ES5 4..-7....)										
IM 305, IM 306										
1) Except for 434-7 digital input module; for analog modules the IM 306 interface module is required.										

Ordering data

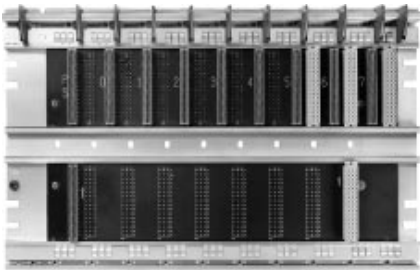
Order No.

ER 701-1 subrack

6ES5 701-1LA12

ER 701-2 subrack for S5-115U expansion units

Application



An expansion unit containing up to seven I/O modules can be configured with the ER 701-2 subrack. A power supply module and the IM 306 interface module (for modules in block design) are always required.

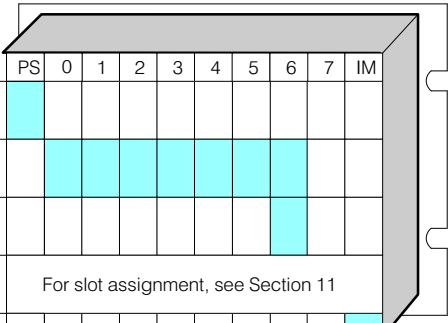
Design

An expansion unit with the ER 701-2 subrack must always be connected in distributed configuration (IM 314, IM 317 or IM 318 interface modules).

Interrupt evaluation is not possible in this expansion unit.

Type, dimensions and weight: see CR 700-1 subrack.

Module locations

Slot No.										
	PS	0	1	2	3	4	5	6	7	IM
PS 951 power supply module										
Digital input and output, digital input/output, analog input and output modules ¹⁾ (block type: 6ES5 4..-7....),										
Digital input and output, analog input and output modules ¹⁾ (compact modules: 6ES5..-4.-...., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
IM 306										
IM 314, IM 317, IM 318										
313 monitoring module										

1) The IM 306 interface module is necessary for modules in block design (for address setting).

Ordering data

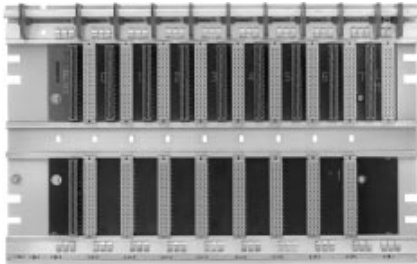
Order No.

ER 701-2 subrack

6ES5 701-2LA12

ER 701-3 subrack for S5-115U expansion units

Application



An expansion unit containing up to seven I/O modules can be configured with the ER 701-3 subrack. A power supply module and the IM 306 interface module (for modules in block design) are always required.

Design

An expansion unit with the ER 701-3 subrack must always be connected in distributed configuration (IM 314, IM 317 or IM 318 interface modules). When using IM 314 or IM 317 interface modules, also communications processors and intelligent I/O modules with page frame address can be plugged in.

In the ER 701-3 expansion unit interrupt processing is only possible when using the IM 307/IM 317 fiber optic interface modules.

Type, dimensions and weight: see CR 700-1 subrack.

Module locations

Slot No.	PS	0	1	2	3	4	5	6	7	IM
PS 951 power supply module										
Digital input and output, analog input and output modules ¹⁾ (block type: 6ES5 4...7....),										
Digital input and output, digital input/output, analog input and output modules (compact mod.: 6ES5...4...-...., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 306 (always required)										
IM 314 (also IM 310) or IM 318										
IM 307, IM 317									2)	
313 monitoring module										

1) Except for 434-7 digital input module.
2) No interrupt processing possible in slot 7.
3) The IM 306 interface module is necessary for modules in block design (for address setting).

Ordering data

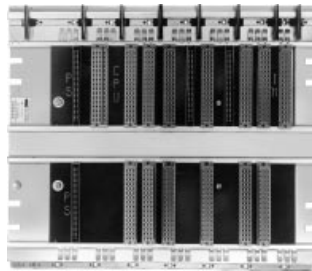
Order No.

ER 701-3 subrack

6ES5 701-3LA13

CR 700-0LB subrack for S5-115H central controllers

Application



A small central controller with up to four I/O modules can be configured with the CR 700-0LB subrack. A power supply and CPU module are always required, as well as an IM 304 or IM 324R interface module for linking the two central controllers.

Design

Up to three expansion units can be connected in centralized configuration (for redundant or single-sided configurations).

Up to two times four expansion units (each with three additional EUs in centralized configuration) can be connected in distributed configuration up to 600 m (1968 ft).

Module locations

Slot No.	PS	CPU	0	1	2	3	IM
PS 951 power supply module							
CPU 942H							
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7....)							
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4...., 6ES5 466-3LA11)							
Communications processors	For slot assignment, see Sec. 11						
Intelligent I/O modules	For slot assignment, see Sec. 11						
IM 304 for linking central controllers or for distributed expansion							
IM 304, IM 306							
IM 307							
IM 324R for linking central controllers							

Ordering data

Order No.

CR 700-0LB subrack

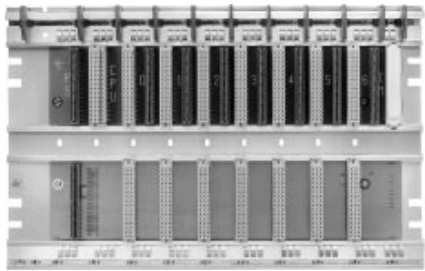
6ES5 700-0LB11

SIMATIC S5-115U/H/F

Subracks

CR 700-2 subrack for S5-115H central controllers

Application



A central controller with up to six I/O modules can be configured with the CR 700-2 subrack. A power supply and CPU module are always required, as well as an IM 304 or IM 324R interface module for linking the two central controllers.

Design

Up to three expansion units can be connected in centralized configuration (for redundant or single-sided configurations).

Expansion units in switched or distributed configurations cannot be used with this subrack.

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951 power supply module										
CPU 942H										
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7....)										
Digital input and output, analog input and output modules ¹⁾ (compact modules: 6ES5 4...-4....., 6ES5 466-3LA11)										
Communications processors ²⁾	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 304 for linking central controllers										
IM 305, IM 306										
IM 324R for linking central controllers										

1) 434-4 digital input module not in slot 6
2) CP 526 and CP 527 basic boards only

Ordering data

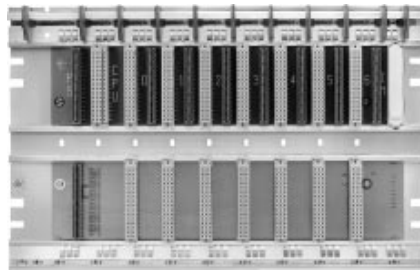
Order No.

CR 700-2 subrack

6ES5 700-2LA12

CR 700-2F subrack for S5-115H central controllers

Application



A central controller with up to six I/O modules can be configured with the CR 700-2F subrack. A power supply and CPU module are always required, as well as an IM 304 or IM 324R interface module for linking the two central controllers.

Design

Up to three expansion units can be connected in centralized configuration (for redundant or single-channel I/O configurations).

Up to two times four expansion units can be connected in distributed configuration up to 600 m (1968 ft).

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951 power supply module										
CPU 942H										
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7....)										
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4....., 6ES5 466-3LA11)										
Communications processors ¹⁾	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 304 for linking central controllers or for distributed expansion										
IM 305, IM 306										
IM 307										
IM 324R for linking central controllers										

1) CP 526 and CP 527 as basic board only

Ordering data

Order No.

CR 700-2F subrack

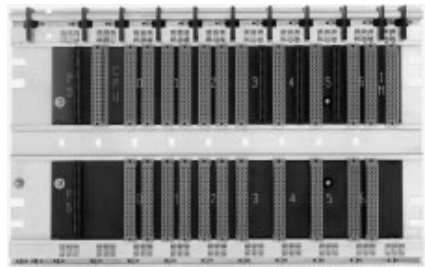
6ES5 700-2LA22

SIMATIC S5-115U/H/F

Subracks

CR 700-3 subrack for S5-115H central controllers

Application



A central controller with up to nine I/O modules can be configured with the CR 700-3 subrack. A power supply and CPU module are always required, as well as an IM 304 or IM 324R interface module for linking the two controllers.

Design

Two single-width modules in one adapter casing can be plugged into slots 0, 1, 2 and 6. Where two modules are installed in one casing, a fan subassembly is always required (see page 3/77).

Up to three expansion units can be connected in centralized configuration (for redundant or single-channel I/O configurations).

Up to two times four expansion units can be connected in distributed configuration up to 600 m (1968 ft). Two interface modules in one adapter casing can be plugged into slot 6.

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951 power supply module										
CPU 942H										
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7....)										
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4....., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 304 for linking central controllers or for distributed expansion										
IM 305, IM 306										
IM 307										
IM 324R for linking central controllers										

Ordering data

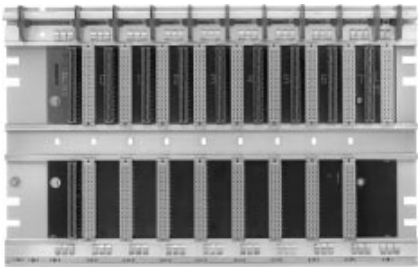
Order No.

CR 700-3 subrack

6ES5 700-3LA12

ER 701-3LH subrack for I/O modules in switched configuration with S5-115H

Application



An expansion unit in switched configuration containing up to six I/O modules can be configured with the ER 701-3LH subrack. A power supply module and an IM 306 interface module for address setting are always required.

Design

A switched expansion unit with the ER 701-3LH subrack is connected to the central controllers in distributed configuration via two IM 314R interface modules.

Note on single-sided and two-channel configuration:
The ER 701-2 and ER 701-3 subracks can also be used for single-sided and two-channel configuration for the S5-115H programmable controller.

The possible configurations are the same as those for the S5-115U. For further details of these subracks please see pages 3/65 and 3/66.

Module locations

Slot No.	PS	0	1	2	3	4	5	6	7	IM
PS 951 power supply module										
Digital input and output, digital input/output, analog input and output modules ¹⁾ (block type: 6ES5 4...-7....)										
Digital input and output, analog input and output modules (compact modules: 6ES5 4...-4....., 6ES5 466-3LA11)										
Communications processors	For slot assignment, see Section 11									
Intelligent I/O modules	For slot assignment, see Section 11									
IM 306 (always required)										
IM 314R										

1) except 434-7 digital input module

Ordering data

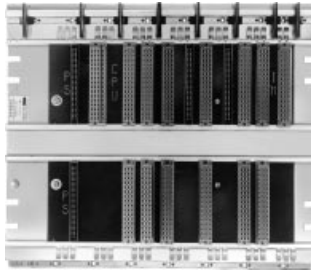
Order No.	
ER 701-3LH subrack	6ES5 701-3LH11

SIMATIC S5-115U/H/F

Subracks

CR 700-0LB subrack for S5-115F central controllers

Application



A central controller with up to four I/O modules can be configured with the CR 700-0LB subrack. A power supply and CPU module are always required, as well as an IM 304 or IM 324R interface module for linking the two central controllers.

Design

Two communications processors in one adapter casing can be plugged into slot 0, two interface modules in one adapter casing can be plugged into slot 3.

Up to three expansion units can be connected in centralized configuration (for redundant or single-sided configurations).

Up to two times four expansion units (each with three additional EUs in centralized configuration) can be connected in distributed configuration up to 600 m (1968 ft) (for redundant or single-channel I/O configurations).

Module locations

Slot No.							
	PS	CPU	0	1	2	3	IM
PS 951F power supply module							
CPU 942F							
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4...-7...)							
6ES5 463-4U.12 analog input module, 6ES5 453-4UA12 digital output module (compact modules)							
CP 523 communications processor							
IM 304 for linking central controllers or for distributed expansion							
IM 306							
IM 324 for linking central controllers							

Ordering data

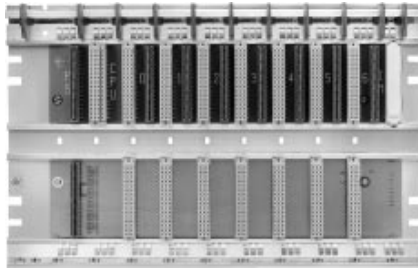
Order No.

CR 700-0LB subrack

6ES5 700-0LB11

CR 700-2F subrack for S5-115F central controllers

Application



A central controller with up to six I/O modules can be configured with the CR 700-2F subrack. A power supply and CPU module are always required, as well as an IM 304 or IM 324R interface module for linking the two central controllers.

Design

Up to three expansion units can be connected in centralized configuration (for redundant or single-channel I/O configurations).

Up to two times four expansion units (each with three additional EUs in centralized configuration) can be connected in distributed

configuration up to 600 m (1968 ft) (for redundant or single-channel I/O configurations).

Module locations

Slot No.	PS	CPU	0	1	2	3	4	5	6	IM
PS 951F power supply module										
CPU 942F										
Digital input and output, digital input/output, analog input and output modules (block type: 6ES5 4 ...-7)										
6ES5 463-4U.12 analog input module, 6ES5 453-4UA12 digital output module (compact modules)										
CP 523 communications processor										
IM 304 for linking central controllers or for distributed expansion										
IM 306										
IM 324 for linking central controllers										

Ordering data

Order No.

CR 700-2F subrack

6ES5 700-2LA22

SIMATIC S5-115U/H/F

Subracks

ER 701-1 subracks for S5-115F expansion units

Application



A central controller with up to nine I/O modules can be configured with the ER 701-1 subrack. Power supply by the central controller or an expansion unit with the ER 701-2 or ER 701-3 subrack.

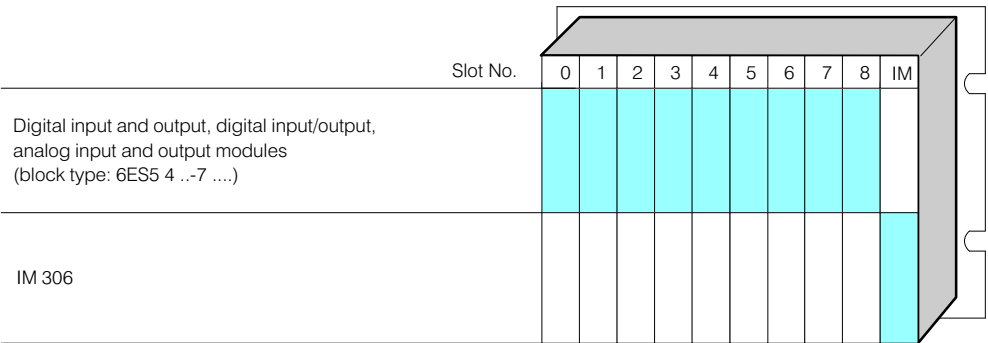
Design

An expansion unit with the ER 701-1 subrack must always be connected in centralized configuration.

The IM 306 interface module is required for the expansion unit.

Interrupt processing is not possible in this expansion unit.

Module locations



Ordering data

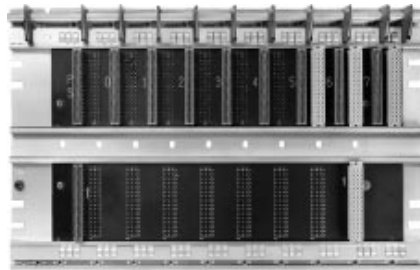
Order No.

ER 701-1 subrack

6ES5 701-1LA12

ER 701-2 subrack for S5-115F expansion units

Application



A central controller with up to seven I/O modules can be configured with the ER 701-2 subrack. The IM 306 interface module is always required for address setting.

Design

Expansion units with ER 701-2 subracks can be connected to a central controller or an expansion unit with power supply with the IM 306 interface module in centralized configuration or in distributed configuration with the IM 314 interface module to a central controller.

In centralized configuration, no power supply module must be plugged into the ER 701-2 subrack. In distributed configuration, a power supply module is absolutely necessary.

This subrack makes two-channel, redundant configuration of I/O modules possible (see page 3/16).

Interrupt evaluation is not possible in expansion units.

Module locations

Slot No.	PS	0	1	2	3	4	5	6	7	IM
Power supply module										
Digital input and output, digital input/output, analog input and output modules (block type 6ES5 4 .. -7)									1)	
IM 306										
IM 314										

1) Only possible in this slot for centralized links (without power supply in the ER 701-2 subrack).

Ordering data

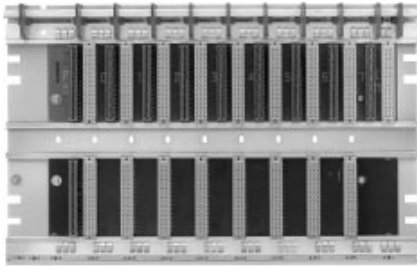
Order No.

ER 701-2 subrack

6ES5 701-2LA12

ER 701-3 subrack for S5-115F expansion units

Application



A central controller with up to eight I/O modules can be configured with the ER 701-3 subrack. The IM 306 interface module is always required for address setting.

Design

Expansion units with ER 701-3 subracks can be connected to a central controller or an expansion unit with power supply with the IM 306 interface module in centralized configuration or in distributed configuration with the IM 314 interface module to a central controller.

In centralized configuration, no power supply module must be plugged into the ER 701-3 subrack. In distributed configuration, a power supply module is absolutely necessary.

In an expansion unit with this subrack also the 463 analog input module can be plugged in.

This subrack makes two-channel, redundant configuration of I/O modules possible (see page 3/16).

Interrupt evaluation is not possible in expansion units.

Module locations

Slot No.	PS	0	1	2	3	4	5	6	7	IM
Power supply module										
Digital input and output, digital input/output, analog input and output modules ¹⁾ (block type: 6ES5 4 ..-7)									2)	
6ES5 463-4U.12 analog input module ³⁾ , 6ES5 453-4UA12 digital output module (compact modules)									2)	
CP 523 communications processor										
IM 306										
IM 314										

1) Except for 434-7LA12 digital input module

2) Only possible in this slot for centralized configuration (without power supply in the ER 701-3 subrack).

3) In centralized link with ER 701-3 subracks the 463 analog input module must only be used in the central controller and in the first and second expansion unit. Only the 6ES5 705-0AF00 cable (length 0.5 m) may be used for that.

Ordering data

Order No.

ER 701-3 subrack

6ES5 701-3LA13

Fan subassembly

Application



A fan subassembly is required:

- If the power supply module has an output load of more than 7 A
- If several modules are installed in one adapter casing (except for IM 304/IM 308 in one casing)
- If certain modules are used (see Section 11 for further details)

Design

The fan subassembly contains two fans, a dust filter and fan monitors with floating contacts.

The fan subassembly and mounting accessories are available in two versions:

- For long subracks (483 mm/19")
- For short subracks (353 mm/14")

The fan subassembly should be installed under the PLC, using the relevant mounting accessories. A wiring duct is supplied along the mounting accessories. The field cables can be run off neatly to the sides in this duct.

Technical specifications

	For long subracks	For short subracks
Supply voltage	115/230 V AC or 24 V DC	115/230 V AC or 24 V DC
Current consumption	0.6/0.3 A or 0.8 A	0.6/0.3 A or 0.8 A
Dimensions (W x H x D) in mm (in)	480 x 172 x 264 (19 x 6.77 x 10.4)	359 x 172 x 264 (14 x 6.77 x 10.4)
Weight		
• Cable duct with mounting brackets	approx. 0.5 kg (1.1 lb)	0.5 kg (1.1 lb)
• Fan subassembly	approx. 1.5 kg (3.3 lb)	1.4 kg (3.3 lb)

Ordering data

	Order No.		Order No.
Fan subassembly • 115/230 V AC • 24 V DC	6ES5 981-0H 11 6ES5 981-0H 21	Replacement fan for above fan subassembly, comprising: 1 fan, plug-in connector, replacement instructions	6ES5 988-7NA11
Mounting accessories	6ES5 981-0G 11		
Dust filter (filter mat)	6ES5 981-0J 11		
For long subracks	A		
For short subracks	B		

SIMATIC S5-115U/H/F

Power supply modules

PS 951 power supply modules for the S5-115U/H

Application



Power supply modules generate the voltages required by the programmable controller from the external power supply:

- + 5 V**
as supply voltage for all modules;
- + 5,2 V**
as supply voltage for the PG 605 programmer, the OP 393 and OP 396 operator panels and the BT 777 (observe max. current);
- + 24 V**
for the 20 mA current loop interfaces.

Design

Power supply modules are available with one or two backup batteries, depending on the model. These can be replaced even when the power supply is switched off. In the case of the power

supply modules with only one backup battery, the backup voltage is supplied via sockets during replacement. In those with two backup batteries, the second battery begins to supply the backup

voltage as soon as the first one fails. This also applies when it is removed for replacement. Five power supply modules are available for the S5-115U/H programmable controller.

Technical specifications

Power supply module	6ES5 951-7LB21	6ES5 951-7LD21	6ES5 951-7NB21	6ES5 951-7ND51	6ES5 951-7ND41
Supply voltage					
• Rated value	230/120 V AC	230/120 V AC	24 V DC	24 V DC	24 V DC
• Ripple V_{pp}	—	—	3.6 V	3.6 V	3.6 V
• Permissible range (including ripple)	187 ... 264 V	187 ... 264 V	19.2 ... 30 V	9.2 ... 30 V	9.2 ... 30 V
• Frequency range	94 ... 132 V	94 ... 132 V	—	—	—
• Frequency range	47 ... 63 Hz	47 ... 63 Hz	—	—	—
Current consumption					
• Rated value I_N	0.4/0.6 A	0.4/0.6 A	1.5 A	5 A	5.6 A
• Inrush current	0.8/1.4 A	0.8/1.4 A	15 x I_N	15 x I_N	15 x I_N
• I^2t	15 x I_N	15 x I_N	0.4 A ² s	16 A ² s	4.5 A ² s
	15 x I_N	15 x I_N			
	0.2 A ² s	0.2 A ² s			
	1.8 A ² s	1.8 A ² s			
	20 ms	20 ms			
Mains buffering			20 ms	20 ms	20 ms
Output voltage V_1	+ 5 V ± 1.5 %	+ 5 V ± 1.5 %	+ 5 V ± 1.5 %	+ 5 V ± 1.5 %	+ 5 V ± 1.5 %
Auxiliary voltages					
• V_2 (e.g. for programmers)	+ 5.2 V (1 A)	+ 5.2 V (2.5 A)	+ 5.2 V (1 A)	+ 5.2 V (2.5 A)	+ 5.2 V (2.5 A)
• V_3 (e.g. for CP 525)	+ 24 V (0.2 A)	+ 24 V (0.35 A)	+ 24 V (0.2 A)	+ 24 V (0.35 A)	+ 24 V (0.35 A)
Output current¹⁾					
• Rated value for operation	3 A	7 A	3 A	7 A	7 A
Without fan	3 A	15 A	3 A	15 A	15 A
With fan					
• Permissible range	0.3 ... 3 A	0.3 ... 15 A	0.3 ... 15 A	0.3 ... 15 A	0.3 ... 15 A
Backup battery					
	1 x lithium battery	2 x lithium battery	1 x lithium battery	2 x lithium battery	2 x lithium battery
	Size C,	Size AA,	Size C,	Size AA,	Size AA,
	(3.6 V/5 Ah)	(3.6 V/2 x 1.75 Ah)	(3.6 V/5 Ah)	(3.6 V/2 x 1.75 Ah)	(3.6 V/2 x 1.75 Ah)
• Backup time	min. 1 year (at 0.3 mA, 25 °C and uninterrupted buffering)				
• External backup voltage	+ 3.4 ... + 9 V				
Short-circuit protection	Electronic				
Open-circuit protection	Yes				
Fuse (primary circuit)	Integral				
Class of protection	Class 1				
Galvanic isolation	Yes	Yes	No	No	Yes
Test voltage	2.5 kV AC	2.5 kV AC	—	—	500 V AC
RI specification	A in acc. with VDE 0871	A in acc. with VDE 0871	A in acc. with VDE 0871	A in acc. with VDE 0871	A in acc. with VDE 0871
Weight	approx. 1.6 kg (3.5 lb)	1.9 kg (4.1 lb)	1.6 kg (3.5 lb)	1.6 kg (3.5 lb)	1.6 kg (3.5 lb)

1) Fan subassembly required for output currents from 7 to 15 A (page 3/77)

PS 951 power supply modules for the S5-115U/H (continued)

Ordering data	Order No.	Order No.
PS 951 power supply module for internal power supply of the S5-115U/H (without backup battery) 230/120 V AC; 5 V, 3 A 230/120 V AC; 5 V, 7/15 A ¹⁾ 24 V DC; 5 V, 3 A; non-floating 24 V DC; 5 V, 7/15 A ¹⁾ ; non-floating DC 24 V; 5 V, 7/15 A ¹⁾ ; floating Operating instructions included in the S5-115U manual (see page 3/23).	6ES5 951-7LB21 6ES5 951-7LD21 6ES5 951-7NB21 6ES5 951-7ND51 6ES5 951-7ND41	Backup battery, lithium battery Size C, 3.6 V/5 Ah Size AA, 3.6 V/1.75 Ah 6EW1 000-7AA 6ES5 980-0AE11

1) Fan subassembly required in the subrack (see page 3/77)

SIMATIC S5-115U/H/F

Power supply modules

PS 951 power supply module for the S5-115F

Application



The PS 951 power supply module generates the internal operating voltage of 5 V DC required by the programmable controller from the external power supply 24 V DC. Only the PS 951-7ND41 is approved for the S5-115F failsafe programmable controller.

Moreover, the module makes backup supply of the RAM modules of the CPU possible. Two backup batteries are installed for that in the PS 951-7ND41. These can be replaced even when the power supply is switched off. The second battery begins to supply the backup voltage as soon as the first one fails or is removed for replacement.

Design

The PS 951 power supply module is potential-isolated and is suitable for applications

where the input circuit of the I/O modules is operated without ground connection.

The lines with the supply voltage are connected to the bottom of the power supply module with the help of screw terminals.

Technical specifications

Supply voltage

- Rated value
 - Ripple V_{pp}
 - Permissible range (including ripple)
- max. 24 V DC
3.6 V
19.2 ... 30 V

Current consumption

- Rated value I_N
 - Inrush current
 - I^2t
- max. 5.6 A
 $15 \times I_N$
4.5 A²s
- Mains buffering 20 ms
- Output voltage V_1 + 5 V $\pm$ 1.5 %
- Auxiliary voltage
- V_2 (e.g. for programming devices)
 - V_3 (e.g. for CP 525)
- + 5.2 V (2.5 A)
+ 24 V (0.35 A)

Output current

- Rated value for operation
 - Permissible range
- Without fan 7 A
With fan 15 A
0.3 ... 15 A
- Backup battery
- 2 x lithium battery
Size AA, (3.6 V/2 x 1.75 Ah)
- Backup time
 - External backup voltage
- min. 1 year (at 0.3 mA, 25 °C and uninterrupted buffering)
+ 3.4 ... + 9 V
- Short-circuit protection Electronic
Open-circuit protection Yes
Fuse (primary circuit) Integral
- Class of protection Class 1
- Galvanic isolation Yes
Test voltage 500 V AC
- RI specification A in acc. with VDE 0871
- Weight approx. 1.9 kg (4.1 lb)

Ordering data

Order No.

Order No.

PS 951 power supply module for S5-115F

for internal power supply (without backup battery)
24 V DC; 5 V, 7 A;
non-floating

6ES5 951-7ND41

Backup battery (lithium battery)

Size AA, 3.6 V/1.75 Ah

6ES5 980-0AE11

Interface modules

Overview

The following table shows the interface modules and connecting cables required to link the various expansion units to the central controllers.

Configuration/ Transmission mode	Central controller		Expansion unit			Connecting cable
	PLC type	Type of interface	EU type for S5-115U/H/F	EU type for S5-135U, S5-155U/H	Type of interface	Type Length
Centralized up to 2 m, asymmetric	S5-115U S5-115H ¹⁾	IM 305	ER 701-0 ER 701-1		IM 305	Permanently connected 0.5 m (1.6 ft) or 1.5 m (5 ft)
	S5-115U S5-115H ¹⁾ S5-115F ⁴⁾	IM 306	ER 701-0 ER 701-1		IM 306	705-0 0.5 m (1.6 ft) ... 2.5 m (8.2 ft)
Distributed up to 200 m, symmetric	S5-115U S5-115H ¹⁾	IM 301 (see Section 4)	ER 701-2 ²⁾ ER 701-3 ²⁾	EG 183U	IM 310 (see Section 4)	721-0 0.5 m (1.6 ft) ... 200 m (656 ft)
Distributed up to 600 m symmetric	S5-115U S5-115H ¹⁾ S5-115F	IM 304	ER 701-2 ²⁾ ER 701-3 ²⁾	EG 183U EG 185U	IM 314	721-0 1 m (3.28 ft) ... 600 m (1968 ft)
	S5-115H ³⁾	IM 304	ER 701-3LH ²⁾	EG 185U	IM 314R	721-0 1 m (3.28 ft) ... 600 m (1968 ft)
Distributed 50 ... 1500 m (between every 2 modules), serial optical	S5-115U	IM 307	ER 701-2 ²⁾ ER 701-3 ²⁾ ER 701-3 ²⁾	EG 183U EG 185U	IM 317 IM 307	722-2 (fiber optic cable)
	S5-115U	IM 308	ER 701-2 ²⁾ ER 701-3 ²⁾ ET 100U	EG 183U EG 185 U	IM 318-3 IM 318-8	Shielded twisted two-wire cable (on request)
Distributed up to 23 km, serial electrical or optical	S5-115U S5-115H ¹⁾	IM 308-B	ET 200U		IM 318-B/C	Shielded twisted two-wire cable (on request) or fiber optic cable

1) S5-115H with two-channel I/O modules (fully redundant configuration) or single-channel/single-sided I/O configuration

2) An IM 306 interface module is required for setting the addresses of modules of block design

3) S5-115H with single-sided I/O (switched)

4) The 463 analog input module can only be used in the 1st and 2nd EU and only with a 0.5 m (1.6 ft) cable.

Application



The IM 305 and IM 306 interface modules enable expansion units (EUs) to be connected in centralized configuration. The IM 305 interface module is used for connecting one expansion unit to the central controller.

The IM 306 interface module can be used for connecting up to three expansion units to the central controller (CC) or to an expansion unit with a power supply module.

Design

IM 305 interface module

The IM 305 interface module consists of two modules which are permanently connected by a cable (0.5 or 1.5 m (1.5 ft or 4.7 ft) long). It provides the expansion unit (in an ER 701-0 or ER 701-1 subrack) with the supply voltage and the signals from the internal bus. The expansion unit must be positioned either above the central controller or (with a 1.5 m (4.7 ft) cable) adjacent to it. In this configuration, the addresses for the input and output modules are permanently assigned to the slots. For example, slot 0 in the central controller is reserved for byte addresses 0 to 3 (binary signals 0.0 to 3.7, inputs or outputs) and slot 3 for byte addresses 12 to 15.

IM 306 interface module

One IM 306 interface module must be plugged into the central controller and one into an expansion unit connected in centralized configuration (in an ER 701-0 or ER 701-1 subrack). It is also used in expansion units connected in a distributed configuration (in an ER 701-2 or ER 701-3 subrack) for setting the addresses of the I/O modules of block design. The IM 306 provides the expansion units with the supply voltage and the signals from the internal bus. The cable length from the central controller to the last expansion unit can be up to 2.5 m (8 ft). The minimum vertical clearance between two units is 100 mm (4").

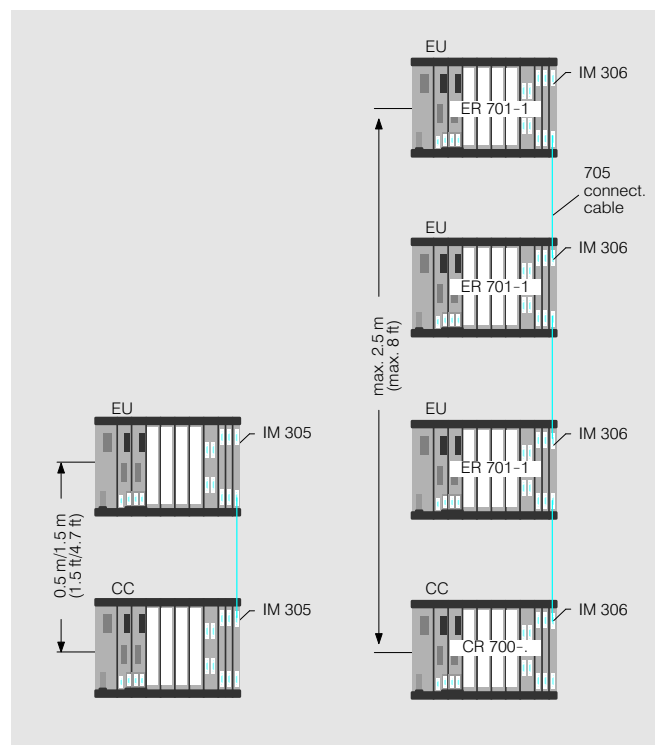


Fig. 3/33 Connection of expansion units to the central controller in centralized configuration using IM 305 (left) and IM 306 (right) interface modules

In this configuration, the addresses for the input and output modules must be assigned to the slots using DIL switches on the IM 306 interface module. The fixed address assignments do not apply. Inputs and outputs can have the same address.

The IM 306 interface module is also required for the ER 701-2 and ER 701-3 subracks if they contain I/O modules of block design (6ES5 4...-7.).

Expansion units in the ER 701-0 and ER 701-1 subracks can also be connected in a centralized configuration to the S5135U and S5-155U programmable controllers (see Section 4) using the IM 306 interface module. An IM 300-5LB interface module must be plugged into the central controller for this purpose.

IM 305 and IM 306 interface modules; centralized configuration with S5-115U (continued)

Technical specifications

IM 305 interface module			IM 306 interface module		
Current supplied to EU	max.	1 A	Current supplied to EU	max.	2 A
Current consumption (at 5V)		10 mA	Current consumption (at 5V)		50 mA
Power loss	max.	0.05 W	Power loss	max.	0.25 W
Weight (total)	approx.	0.6 kg (1.3 lb)	Weight	approx.	0.3 kg (0.6 lb)

Ordering data

IM 305 interface module for S5-115 U/H With 0.5 m (1.5 ft) cable With 1.5 m (4.7 ft) cable	6ES5 305-7LA11 6ES5 305-7LB11	705 connecting cable for connecting IM 306 to IM 306 or IM 300-5LB interface modules to IM 306		
IM 306 interface module for S5-115U/H/F Operating instructions included in the S5-115U manual (see page 3/23).	6ES5 306-7LA11	Length	0.5 m (1.6 ft) 1.25 m (4.1 ft) 1.5 m (4.9 ft) 2.5 m (8.2 ft)	6ES5 705-0AF00 6ES5 705-0BB20 6ES5 705-0BB50 6ES5 705-0BC50

IM 304 and IM 314 interface modules; distributed configuration up to 600 m with S5-115U

Application



The IM 304 and IM 314 interface modules are used for distributed configuration of expansion units (EUs) with a central controller (CC). The expansion units can be up to 600 m (1969 ft) away from the central controller.

Design

The IM 304 interface module is plugged into the central controller (CR 700-0LB, CR 700-2 and CR 700-3 subracks) and the IM 314 interface module into the expansion unit (ER 701-2 and ER 701-3 subracks).

Up to two times four expansion units (with power supply module) can be connected in distributed configuration to one IM 304 interface module.

The central controller and the distributed expansion units can be expanded with up to three additional expansion units (ER 701-0 and ER 701-1 subracks) connected in a centralized configuration.

An IM 306 interface module must be plugged into each expansion unit to enable the addresses for the input and output modules to be assigned to the slots. This interface module is required even if no additional expansion unit is connected.

Up to four areas of 256 bytes each in the S5-115U programmable controller can be addressed with an IM 304 interface module. The areas can be set with a switch on the IM 314 interface module. A terminator must always be inserted in the last IM 314 interface module.

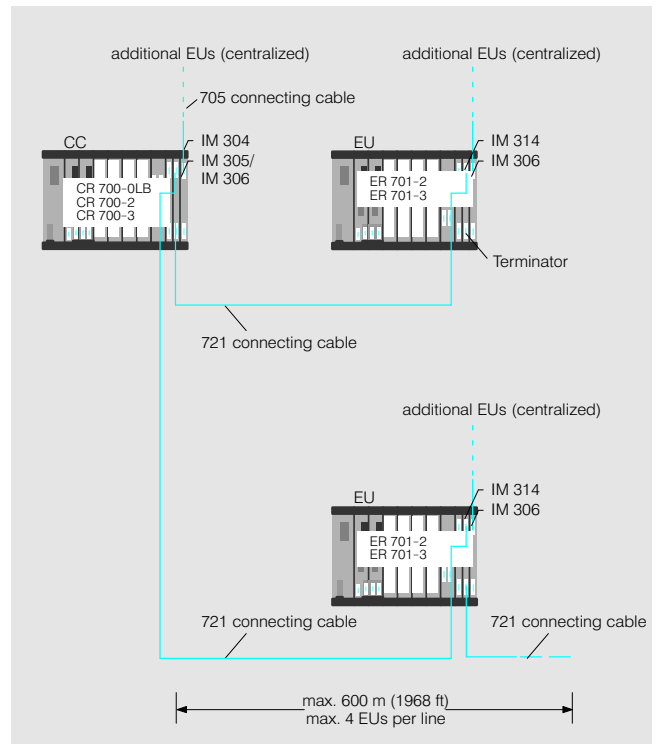


Fig. 3/34 Connection of expansion units to the central controller in distributed configuration using IM 304 and IM 314 interface modules

Connection of other programmable controllers

Expansion units in ER 701-2 and ER 701-3 subracks can also be connected to the S5-135U and S5-155U programmable controllers using the IM 304 and IM 314 interface modules (see Section 4).

These two interface modules can also be used for connecting the EU 183U and EU 185U expansion units to the S5-115U programmable controller.

Adapter casing required (page 3/98)

IM 304 and IM 314 interface modules; distributed configuration up to 600 m (1968 ft) with S5-115U (continued)

Technical specifications

Current consumption (at 5 V)		Space requirements	
• IM 304	max.	1.5 A	1/2 slot or 1 slot (see subbracks, page 3/58f.)
• IM 314	max.	1.0 A	
Power loss		Weight approx,	
• IM 304	max.	7.5 W	0.3 kg (0.6 lb)
• IM 314	max.	5 W	

Ordering data

Order No.

Order No.

IM 304 interface module
for the central controller of an
S5-115U/H/F

6ES5 304-3UB11

IM 314 interface module
for the expansion unit of an
S5-115U/H/F

6ES5 314-3UA11

Operating instructions included
in the S5-115U manual
(see page 3/23).

Terminator
for IM 314 interface module

6ES5 760-1AA11

Adapter casing

see page 3/98

721 connecting cable

Standard lengths 1 m (3.2 ft)

1.6 m (5.2 ft)

2 m (6.5 ft)

5 m (16.4 ft)

10 m (32.8 ft)

50 m (164.0 ft)

Special lengths 2.5 m (8.2 ft)

3.2 m (10.5 ft)

8 m (26.2 ft)

12 m (39.3 ft)

16 m (52.5 ft)

20 m (65.6 ft)

25 m (82.0 ft)

32 m (105.0 ft)

40 m (131.2 ft)

63 m (206.6 ft)

80 m (262.4 ft)

100 m (328.0 ft)

500 m (1640.4 ft)

6ES5 721-0BB00

6ES5 721-0BB60

6ES5 721-0BC00

6ES5 721-0BF00

6ES5 721-0CB00

6ES5 721-0CF00

6ES5 721-0BC50

6ES5 721-0BD20

6ES5 721-0BJ00

6ES5 721-0CB20

6ES5 721-0CB60

6ES5 721-0CC00

6ES5 721-0CC50

6ES5 721-0CD20

6ES5 721-0CE00

6ES5 721-0CG30

6ES5 721-0CJ00

6ES5 721-0DB00

6ES5 721-0DF00

IM 308 and IM 318 interface modules; distributed configuration up to 3000 m with S5-115U

Application



The IM 308 and IM 318 interface modules are used for connecting I/O modules in the following expansion units (EUs) to a central controller (CC) in distributed configuration:

- ER 701-2
- ER 701-3
- EG 183U
- EG 185U

The ET 100U electronic terminator (see Section 6) can also be connected.

The expansion units and the ET 100U electronic terminator can be up to 3000 m (9900 ft) away from the central controller.

Design

The IM 308 interface module is plugged into the central controller and the IM 318-3 interface module into the expansion unit or the IM 318-8 interface module into the ET 100U electronic terminator.

Two lines, each containing up to 32 expansion units (with IM 318-3) or electronic terminators (with IM 318-8) in any order can be connected to one IM 308 interface module. A total of 63 expansion units and ET 100U electronic terminators can operate via one IM 308 interface module. Digital and analog I/Os, intelligent I/O modules and communications processors with linear addressing can be used in the expansion units.

The central controller and distributed expansion units (ER 701-2 and ER 701-3 sub-racks) can be expanded with up to three additional expansion units in centralized configuration.

A memory submodule with the address list for the IM 308 interface module is only required for connecting ET 100U electronic terminators.

In the S5-115U programmable controller up to four areas of 256 bytes each can be addressed with an IM 308 interface module. These areas can be set with a switch on the IM 318 interface module.

The central controller and the expansion units or electronic terminators are isolated from one another.

Cables

The interface modules must be connected via two-core cables. They are supplied together with connectors for connecting the cables using screw terminals. The connectors are provided with screw terminals for the incoming and the outgoing line.

A terminating resistor (120 Ω ; supplied with the IM 308 interface module) must be fitted to the connector of the last IM 318 in place of the outgoing line. An expansion unit can be switched off without affecting the operation of the other units.

Selecting the cables:

Shielded, twisted two-core cables are to be used. The resistance of a core must not exceed 50 Ω , irrespective of the cable length. The surge impedance should be around 120 Ω . The capacity per unit length must be as low as possible (<60 pF/m). The bottom table shows two types of cables that can be used.

Adapter casing required (page 3/98)

Type of cable	Transmission speed Distance 500 m/1640	1000 m/3280 ft	3000 m/9840 ft
Siemens control cable type A ¹⁾ 6XV1 830-0AH10	375 kbit/s	187 kbit/s	—
Siemens control cable type B V45551-F21-B5 (1.5 mm ² , paired)	187 kbit/s	62 kbit/s	31 kbit/s

1) Available by the meter

IM 308 and IM 318 interface modules; distributed configuration up to 3000 m with S5-115U (continued)

Design (continued)

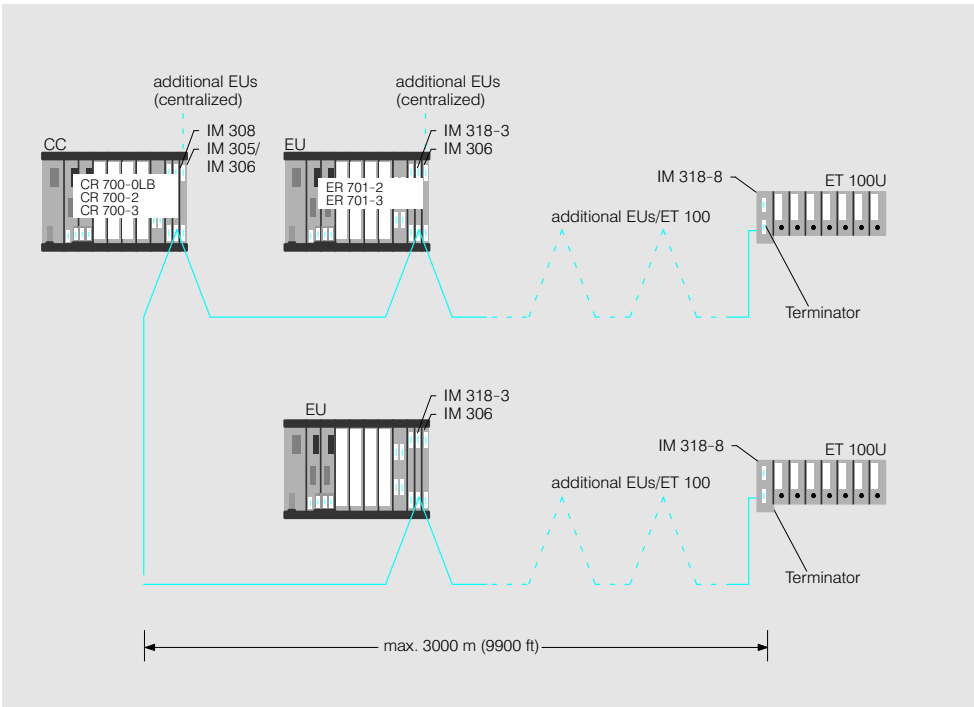


Fig. 3/37 Connection of expansion units and ET 100U electronic terminators to the central controller in distributed configuration using IM 308 and IM 318 interface modules

Technical specifications

Transmission speed (selectable)	31, 62, 187 or 375 kbit/s	Power loss	
Number of units that can be connected		• IM 308	max. 2.5 W
• Per connection	max. 32	• IM 318-3	max. 1.5 W
• Total	max. 63	Space requirements	1 slot or 1/2 slot (see subracks, starting page 3/58)
Addressing range for I/O modules	max. 1 Kbyte	Weight	approx. 0.4 kg (0.9 lb)
Current consumption (at 5 V)			
• IM 308	max. 0.5 A		
• IM 318-3	max. 0.3 A		

Ordering data

Order No.

Order No.

IM 308 interface module
for the S5-115U central controller

6ES5 308-3UA12

376 memory submodule (EPROM)
for storing the address list for the ET 100U (not required for other expansion units); to be plugged into the IM 308

6ES5 376-1AA11

IM 318-3 interface module
for the EG 183U, EG 185U, ER 701-2 and ER 701-3 expansion units

6ES5 318-3UA11

IM 318-8 interface module
for the ET 100U electronic terminator

6ES5 318-8MA12

Adapter casing
To be ordered as a separate item:
IM 308/IM 318 manual
German
English
French

see page 3/98

6ES5 998-2DP11
6ES5 998-2DP21
6ES5 998-2DP31

IM 308-C interface module; PROFIBUS-DP interface for the S5-115U/H (up to S5-155U/H)

Application



The IM 308-C is a PROFIBUS-DP master and/or slave module for SIMATIC S5-115U/H up to S5-155U/H.

Up to 122 passive users like, for example, ET 200 distributed I/O devices, the S5-95U/DP programmable controller or field devices with PROFIBUS-DP interface can be connected to an IM 308-C interface module.

Design

The IM 308-C interface module must be plugged into the slot designed for it in the S5-115U/H up to S5-155U/H programmable controller.

The module needs a single-width slot.

The connection to the PROFIBUS LAN is made via

- a RS 485 bus interface plug or
- a RS 485 bus terminal

Adapter casing required (page 3/98)

Principle of operation

As master module, the IM 308-C interface module coordinates the bus access and the data transfer to the PROFIBUS-DP.

It can also operate as PROFIBUS-DP slave and thus makes data exchange with other PROFIBUS-DP masters possible.

The master and slave function can be used in combination, i.e. as a slave, an IM 308-C interface module receives data from another programmable controller and simultaneously works as master of e.g. ET 200 I/O components.

- Global control: Sync, Freeze of I/O devices
- Address volume: 13 Kbyte data from the CPU can be addressed per IM 308-C
- Shared inputs: the inputs of a slave can be read by several IM 308-C interface modules

Configuring

Configuring takes place with the COM ET 200 Windows configuring package (see Section 9).

Technical specifications

Transfer rate	9.6 kbit/s up to 12 Mbit/s	Permissible environmental conditions	
Interfaces			
• Connection to PROFIBUS	9-pin Sub D socket	• Operating temperature	0 °C to +60 °C
Supply voltage	+5 V DC via backplane bus	• Transport/storage temperature	-40 °C to +70 °C
Current consumption	max. 0.6 A at +5 V DC	• Relative humidity	5 to 95 %
Address volume	13 Kbyte for inputs, outputs and diagnostics	Mechanical design	
Number of I/O devices which can be connected	max. 122 ET 200 U/B/C, S5-95U/DP and/or other field devices	• Module format	Double eurocard
Data volume	244 byte inputs and outputs per slave	• Dimensions (W x H) in mm	160 x 233.4
		• Weight approx.	0.5 kg
		• Space requirements	1 slot

Ordering data

Order No.

Order No.

IM 308-C interface module
for connecting the SIMATIC S5-115U/H, S5-135U, S5-155U/H to PROFIBUS-DP, with memory card (256 Kbyte)

6ES5 308-3UC11

Memory card
256 Kbyte EPROM
1 Mbyte EPROM

6ES5 374-1FH21
6ES5 374-1KK21

IM 304 and IM 324R interface modules, for interfacing the S5-115H central controllers

Application



The IM 324R and IM 304 interface modules are used for linking the two central controllers of an S5-115H failsafe programmable controller.

Design

The IM 324R interface module is plugged into the first central controller (subunit A) and the IM 304 interface module into the second central controller (subunit B). The two interface modules are connected via a 721 connecting cable (up to 100 m (328 ft)). The IM 324R interface module has two memory areas where the necessary process data for data communications between the two central controllers is stored.

Adapter casing required (page 3/98)

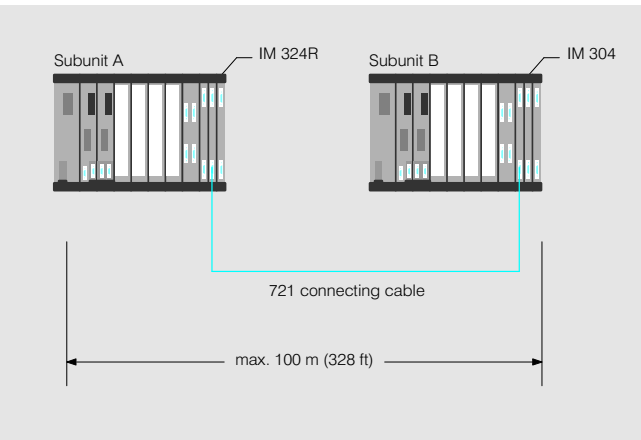


Fig. 3/38 Interfacing of central controllers

Principle of operation

The IM 324R and IM 304 interface modules handle all data communications between the two central controllers of the failsafe programmable controller.

Technical specifications

Current consumption (at 5 V)			Space requirements		1 slot or 1/2 slot
• IM 304	max.	1.5 A	Weight	approx.	0.3 kg (0.66 lb)
• IM 324R	max.	1.0 A			
Power loss					
• IM 304	max.	7.5 W			
• IM 324R	max.	5 W			

Ordering data

IM 304 interface module
for linking the central controllers of the S5-115H programmable controller

IM 324R interface module
for linking the central controllers of the S5-115H programmable controller

Order No.

6ES5 304-3UB11

6ES5 324-3UR11

Order No.

Adapter casing
721 connecting cable

see page 3/98
see page 3/83

IM 304 and IM 314R interface modules, for distributed configuration of I/O modules at S5-115H

Application



The IM 314R and IM 304 interface modules are used for connection of I/O modules to the S5-115H failsafe programmable controller in a single-channel switched configuration.

Design

An IM 304 interface module is plugged into each of the two central controllers. Two IM 314R interface modules are plugged into each expansion unit. The interface modules must be interconnected via 721 connecting cables (up to 600 m (1968 ft)). A terminator must be plugged into the last interface module in each chain.

A maximum of two chains, each with up to four expansion units, can be connected to the central controllers, i.e. a total of eight expansion units.

The IM 306 interface module can also be used for connecting additional expansion units to each of the expansion units connected in switched configuration. Moreover, all other interface modules of the S5-115U programmable controller can be used in the S5-115H failsafe programmable controller.

Adapter casing required
(page 3/98)

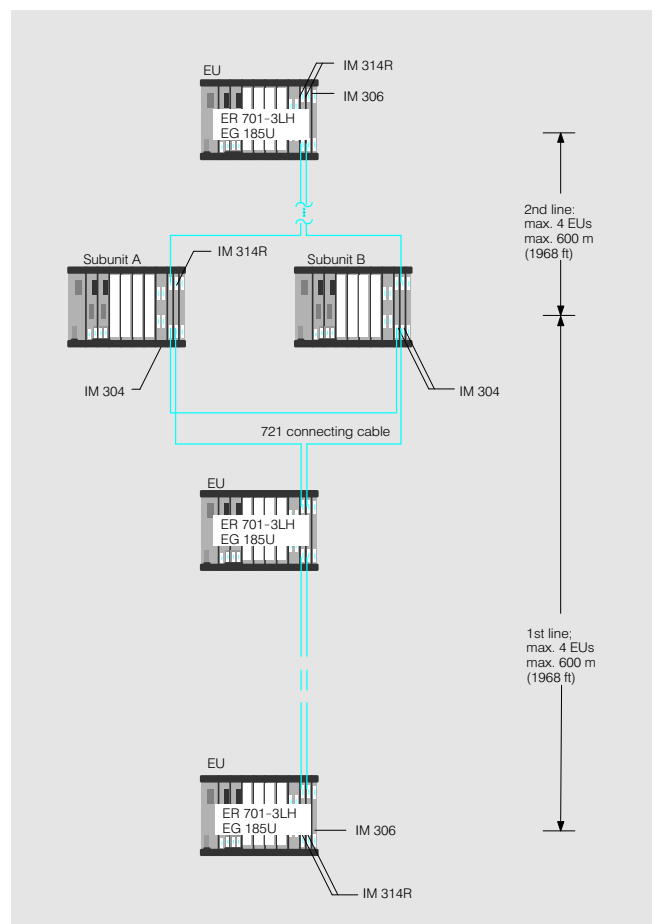


Fig. 3/39 Distributed switched configuration of I/O modules

Technical specifications

	IM 304	IM 314R		
Current consumption (at 5 V)	max. 1.5 A	1.0 A	Space requirements	1 slot or 1/2 slot
Power loss	max. 7.5 W	5 W	Weight	approx. 0.3 kg (0.66 lb)

Ordering data

	Order No.		Order No.
IM 304 interface module for the S5-115H programmable controller	6ES5 304-3UB11	Terminator for the IM 314R	6ES5 760-0HA11
IM 314R interface module for the expansion unit	6ES5 314-3UR11	Adapter casing	see page 3/98
		721 connecting cable (up to 600 m (1968 ft))	see page 3/85

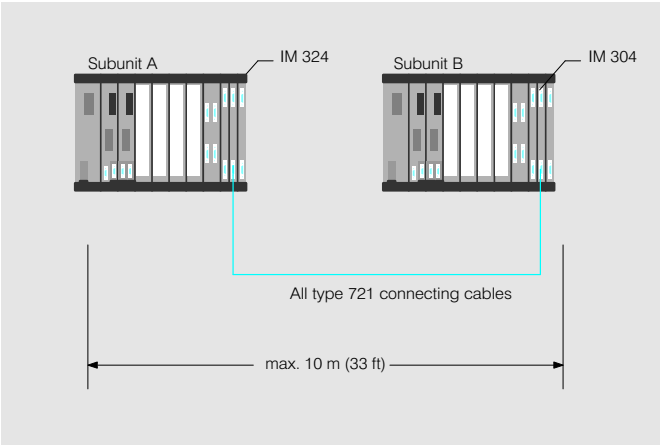
IM 304 and IM 324 interface modules; for interfacing the S5-115F central controllers

Application



The IM 324 and IM 304 interface modules are used for linking the two central controllers of an S51-115F failsafe programmable controller.

Design



The IM 324 interface module is plugged into the first central controller (subunit A) and the IM 304 interface module into the second central controller (subunit B). The two interface modules are connected via a 721 connecting cable (up to 10 m (33 ft)). The IM 324 interface module has two memory areas with a capacity of 2 K words each where the necessary process data for data communications between the two central controllers is stored.

Fig. 3/40 Interfacing of central controllers

Technical specifications

Current consumption (at 5 V)		Power loss	
• IM 304	max. 1.5 A	• IM 304	max. 7.5 W
• IM 324	max. 1.0 A	• IM 324	max. 5 W
		Weight	approx. 0.3 kg (0.66 lb)

Ordering data

IM 304 interface module
for linking the central controllers of the S5-115F programmable controller

IM 324 interface module
for linking the central controllers of the S5-115F programmable controller

Operating instructions included in the S5-115F manual (see page 3/29)

Order No.

6ES5 304-3UB11

6ES5 324-3UA12

Adapter casing
721 connecting cable

Order No.

6ES5 491-0LB11
see page 3/85

IM 306 interface module; for centralized configuration of I/O modules at S5-115F

Application



The IM 306 interface module is used for connecting up to three expansion units in a centralized configuration to a central controller or distributed expansion unit.

Design

The ER 701-1, ER 701-2 and ER 701-3 subracks, without power supply modules, can be used for the expansion units. The IM 306 interface module must be plugged into the central expansion units and into the central controller or distributed expansion unit. The interface modules are connected via a 705 connecting cable.

Note

When the 6ES5 463-4U.12 analog input module is used, only cable 6ES5 705-0AF00 (length 0.5 m (1.5 ft)) may be used for connecting the expansion units.

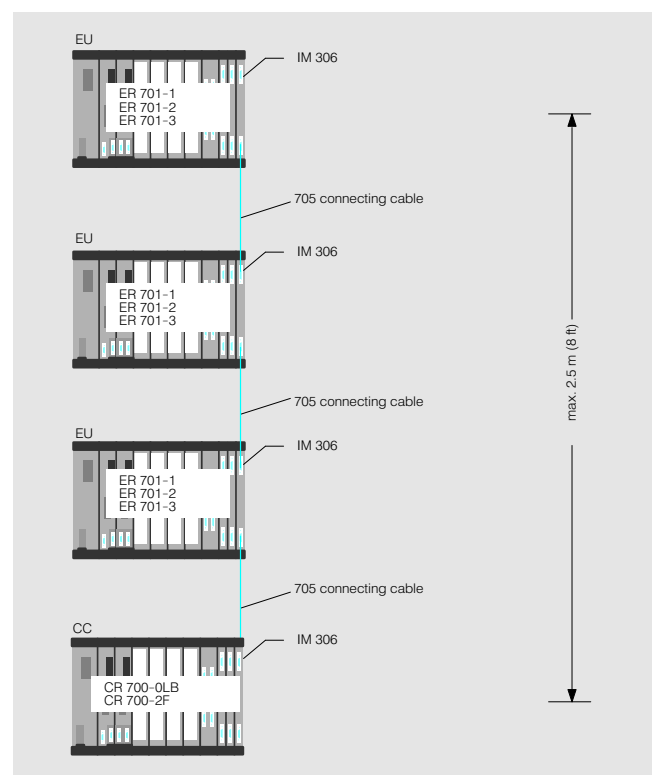


Fig. 3/41 Central configuration of expansion units with IM 306 (1 subunit)

Principle of operation

The IM 306 interface modules handle all data communications between the connected central controller and expansion units. The addresses to the input and output modules

must be allocated to the slots of the subrack using the DIP switches on the IM 306 interface module. It is possible for inputs and outputs to have the same addresses.

For technical data, see page 3/83.

Ordering data	Order No.		Order No.
IM 306 interface module Operating instructions included in the S5-115F manual (see page 3/29).	6ES5 306-7LA11	705 connecting cable	
		between IM 306 and IM 306	
		Length	
		0.50 m (1.5 ft)	6ES5 705-0AF00
		1.25 m (3.9 ft)	6ES5 705-0BB20
		1.50 m (4.7 ft)	6ES5 705-0BB50
		2.50 m (8.2 ft)	6ES5 705-0BC50

IM 304 and IM 314 interface modules for distributed configuration of I/O modules at S5-115F

Application



The IM 314 and IM 304 interface modules are used for connection of expansion units to the S5-115F failsafe programmable controller in a distributed configuration.

Design

The ER 701-1 and ER 701-3 subracks, without power supply modules, can be used for the expansion units. The IM 304 interface module is plugged into the central controller and the IM 314 interface module into the expansion unit. The interface modules must be interconnected via type 721 connecting cables (max. 600 m (1968 ft)). A terminator must be plugged into the last interface module in each chain.

Up to two chains with an expansion unit in direct configuration each or 3 expansion units in centralized configuration via an IM 306 3 interface module each can be connected. A total of 8 expansion units can be connected.

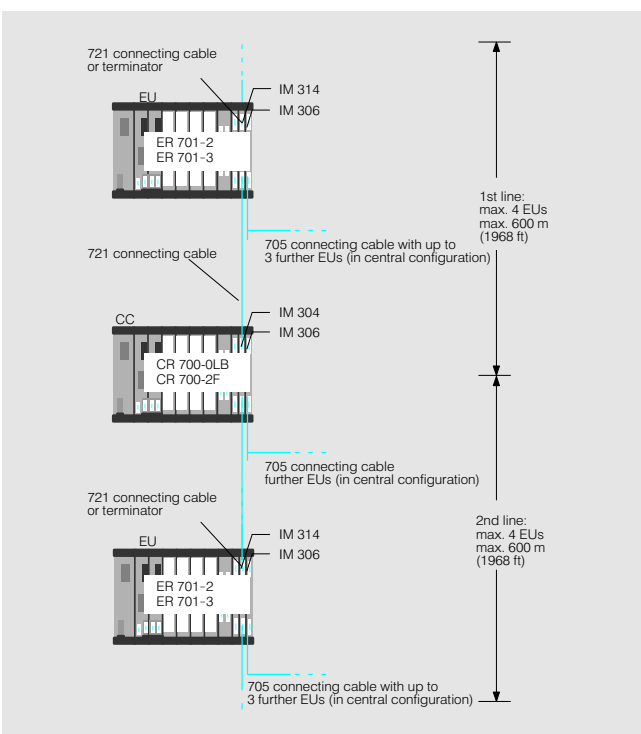


Fig. 3/42 Distributed configuration of expansion units

Principle of operation

The IM 314 and IM 304 interface modules handle all data communications between the central controller and the expansion unit and between the expansion units.

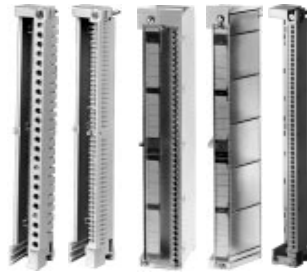
An IM 306 interface module must be plugged into each central controller and expansion unit to enable addresses for the input and output modules to be allocated to the slots of the subracks.

This interface module is still required if no additional expansion units are to be connected. For technical data, see page 3/85.

Ordering data	Order No.	Order No.
IM 304 interface module for the central controller	6ES5 304-3UB11	Terminator for IM 314 interface module
IM 314 interface module for the expansion unit	6ES5 314-3UA11	Adapter casing
Operating instructions included in the S5-115F manual (see page 3/28)		721 connecting cable
		6ES5 760-1AA11
		see page 3/98
		see page 3/85

Front connector

Application



Front connectors are required for connecting signal leads to input and output modules. They simplify the installation and, if necessary, replacement of modules.

490 front connectors are suitable for all modules of block design and 497 front connectors for compact modules used in the S5-115U in adapter casings.

Design

Modules can be connected by the following methods:

- Screw terminals (end sleeves not required)
- Crimp terminals
- Snap-on clip terminals (490 front connector only)

The front connectors are hooked onto the module at the bottom and screwed down at the top. Each front connector has a duct for the signal leads, thus enabling the 490 front connector to be completely covered by the module frontplate.

Individual leads can be removed with the front connector in place. For the duplication of connections (e.g. incoming feeders) in 490 front connectors with screw terminals, the 763 bridge jumper is available.

Technical specifications

Front connector	6ES5 490-7LB11	6ES5 490-7LB21	6ES5 490-7LA..	6ES5 490-7LC11	6ES5 497- ...
Connectors	Screw terminals 24-pin	Screw terminals 46-pin	Crimp terminals 46-pin	Snap-on clip terminals 46-pin	see Section 4
Wire cross-section for stranded conductors	1 x (1.0 ... 2.5) mm ² or 2 x (0.5 ... 2.5) mm ²	1 x (0.5 ... 2.5) mm ² or 2 x (0.5 ... 1) mm ² or max. 1.5 mm ² with bridge jumper	1 x (1.0 ... 2.5) mm ² or 2 x (0.5 ... 0.75) mm ²	1 x (0.25 ... 1.5) mm ² or max. 1.5 mm ² with conductors com- bined in an end sleeve	
Duct:					
• Cross-section	approx. 470 mm ² (729 in ²)				
• Number of leads					
2.5 mm ² cross-section	max. 24				
1.5 mm ² cross-section	max. 36				
1.0 mm ² cross-section	max. 48				
Weight	approx. 0.18 kg (0.3 lb)	0.22 kg (0.4 lb)	0.11 kg (0.2 lb)	0.15 kg (0.3 lb)	

Ordering data

	Order No.		Order No.
490 front connector		K front connector for	
For screw terminals		466-3LA11 analog input module	
• 24-pin	6ES5 490-7LB11	For screw terminals	6XX3 081
• 46-pin	6ES5 490-7LB21	single-width, 43-pin	
For crimp terminals, 24/46-pin		For crimp terminals	6XX3 068
• With 50 crimp contacts	6ES5 490-7LA11	single-width, 43-pin	
• Without crimp contacts	6ES5 490-7LA21	Crimp contacts	6XX3 070
For snap-on clip terminals,		1 package contains 250 contacts	
46-pin	6ES5 490-7LC11	Crimping tool	6XX3 071
763 bridge jumper	6ES5 763-7LA 11	for crimping the crimp contacts	
for use with screw terminal 490		Extraction tool	6ES5 497-8MA11
front connector;		for crimp contacts	
1 package contains 10 jumpers		(for S5-115U modules)	
497 front connector	see Section 4	Labelling strips	6ES5 497-7LA11
for 463-4 analog input module		for the front cover;	
		1 sheet contains 6 strips	

SIMATIC S5-115U/H/F

Supplementary equipment

Adapter casings

Application



Compact modules (ES 902 design) can also be used in the S5-115U/H/F programmable controller with adapter casings.

The casings protect the modules against environmental effects. They are mounted on the rack in block design as the other modules.

Technical specifications

Adapter casing	6ES5 491-0LB11	6ES5 491-0LD11	6ES5 491-0LC11
Width	Single-width	Double-width	Triple-width
Number of accommodated compact modules max.	2	4	6
Dimensions (W x H x D) in mm	43 x 303 x 187	86 x 303 x 187	129 x 303 x 187
Weight approx.	0.45 kg	0.8 kg	1.8 kg
For use in subracks	CR 700-0 CR 700-1 CR 700-2 CR 700-3 ER 701-2 ER 701-3	CR 700-0LB CR 700 700-2 CR 700-3 ER 701-3	CR 700-0LB CR 700 700-2 CR 700-3 ER 701-3

Ordering data

Order No.

Adapter casing

with 1 protective cover

- Single-width, for up to 2 compact modules
- Double-width, for up to 4 compact modules
- Triple-width, for up to 6 compact modules

6ES5 491-0LB11

6ES5 491-0LD11

6ES5 491-0LC11

Text Display TD 390

Application



The TD 390 text display is a compact text display unit for SIMATIC S5 systems. Its small dimensions enable it to be installed where space is limited.

The TD 390 can be used with the

- S5-90U, S5-95U/F, S5-100U
- S5-115U and
- S5-135U, S5-155U/H

programmable controllers.

Text can be displayed in standard mode (one line, 20 characters) or extended mode (two lines, 40 characters).

The TD 390 provides the following functions:

- Display of up to 120 texts with or without variables
- Display and setting of time-of-day and prompter interval
- Operating hours counter (display and reset)
- Display and modification of 24 timer or counter values and 24 other process values as required.

Design

The TD 390 text display is connected to the programmable controller direct via the programmer interface of the CPU. It can be installed directly in a cabinet door or control panel without a special mounting frame.

The TD 390 comprises:

- Two-line display panel (LCD)
- Three membrane keys.

A cable for connection to the CPU of the programmable controller (5 m/16 ft.) and a cable for the 24 V power supply (5 m/16 ft.) are also supplied with the unit.

Application

For the time-of-day, prompter interval and operating hours counting the TD 390 accesses the relevant function in the CPU of the programmable controller direct.

Text, timers, counters and other process values are displayed and modified using data blocks in the CPU previously defined in the user program. Information is written to and read out from values (data) stored in the data blocks is possible during operation. A display can be requested in the user program by setting flags or on the TD 390 by calling and scrolling with the membrane keys.

The system texts are stored in the TD 390 in German, English, French, Spanish and Italian.

Technical specifications

Display	Backlit LCD 2 lines 20 characters/line	Transport and storage temperature	-40 to 70 °C
Character size	5 mm	Degree of protection	IP 65 at the front
Power supply	24 V external average 60 mA max. 120 mA	Dimensions (W x H x D) in mm	
Ambient temperature	0 to 60 °C	• Unit	144 x 72 x 27
		• Panel cutout	
		Standard size (W x H)	138 x 68
		• Thickness of cabinet/ control panel	max. 4
		Weight	0.25 kg

Ordering data

Order No.

TD 390 text display
incl. product manual
(German, English, French, Spanish, Italian)

6ES5 390-0UA11



Fig. 4/1 S5-155U programmable controller

The SIMATIC S5-135U and S5-155U programmable controllers are multiprocessor controllers intended for automation tasks in the medium and upper performance levels. They provide a simple and economical solution for all automation tasks such as

- Open-loop control
- Closed-loop control and computation
- Communication
- Operator control and process monitoring
- Signalling and logging
- Data processing

The controllers are therefore suitable for:

- Machine control systems
- Process automation
- Process monitoring
- Coordinating functions

The standardized hardware technology, modular design of the PLCs and high performance capabilities of the programming device result in the following features:

- Easy use thanks to simple assembly of the modules and connection to I/O modules
- Simple adaptability of the various process signals because of different input/output voltages of the I/O modules
- Analog process signals can also be adapted via I/O modules
- Extra-discrete modular assembly using different I/O modules
- Simple programming by structuring the program and using standardized program sections (function blocks)
- Off-loading of the central processors and user program through the use of intelligent I/O modules (e.g. digital position decoder, valve control module)
- Simple communication with other programmable controllers and computers by means of internal communications processors and bus systems
- Easy system start-up by means of programming devices and service units with extensive programming and debugging aids

The programming language used is STEP 5 with the following methods of representation:

- Control system flowchart - CSF
 - Ladder diagram - LAD
 - Statement list - STL
- and at a higher level
- GRAPH 5/II for sequential control.

S5-135U programmable controller

The S5-135U is a multi-processor programmable controller with special-purpose central processors (CPUs) which are available in various combinations, each with its own program memory:

- CPU 928B, optimized for fast bit and word processing as well as serial point-to-point communication
- CPU 928, optimized for open- and closed-loop control tasks

- CPU 922, optimized for arithmetic operations, closed-loop control, monitoring and reporting

Each CPU uses the same operations set and is optimized for its particular tasks.

By using a number of CPUs, the automation task can be broken down into manageable parts. Each processor executes its program indepen-

dently of the others. This increases the overall processing speed. Each processor can be started independently of the others.

S5-135U, S5-155U (continued)**Application**

(continued)

S5-155U programmable controller

Apart from the CPUs mentioned, the following CPU can be used in the S5-155U programmable controller:

- CPU 948, optimized for high-speed execution of bit and word operations, with large capacity program memory

The S5-155U programmable controller is therefore the most powerful PLC in the SIMATIC S5 system.

The S5-155U programmable controller

- has a high processing speed and
- offers the largest memory expansion.

S5-155H fault-tolerant programmable controller

The fault-tolerant variant SIMATIC S5-155H is for automation tasks that must not be interrupted under any circumstances.

In order to ensure that the fault-tolerant S5-155H programmable controller is available in every case it is designed redundantly.

The S5-155H consists of 2 ZG 135U/155U central controllers (same hardware and software).

Both central controllers work together in dynamic 1 out of 2 structure (hot-standby).

This enables high demands to be placed on failsafety and availability.

Design

It is essential to have a CPU in the central controller. The CPU handles central control of the entire programmable controller.

Depending on requirements, a central controller can be equipped with the following modules:

- CPU 948 (in the S5-155U only) for high-speed bit and word processing with large memory
- CPU 928B, optimized for fast bit and word processing and serial point-to-point connection

- CPU 928, optimized for open-loop and closed-loop control tasks
- CPU 922, primarily for calculation, closed-loop control, monitoring and reporting
- Coordinator, required where more than one CPU is in use
- External memory: CP 516 memory submodule
- Communications processors for connecting human-machine interfaces and peripheral devices as well as for connection to local area networks

- Modules for the input and output of binary and analog signals
- CP 581 integrated PC
- Intelligent I/O modules
- Interface modules for connecting expansion units and distributed I/Os and field devices

Expansion units

If there are not enough slots available in the central controller, or if certain modules are to be deliberately located elsewhere, expansion units can be connected to the central controller. Centralized expansion units are located direct at the central controller or in a cabinet next to it.

Distributed expansion units can be located up to 3000 m (9840 ft) from the central controller. Additional centralized expansion units can be connected to the distributed expansion units.

An expansion unit can be equipped with the following modules depending on design and requirements:

- Communications processors for connecting human-machine-interfaces, personal computers (PCs) and peripheral devices as well as for connection to local area networks

- Modules for the input and output of binary and analog signals
- CP 581 integrated PC
- Intelligent I/O modules
- Interface modules for connection to the central controller or additional expansion units

S5-135U, S5-155U (continued)

Design (continued) Multiprocessing

The performance capability of a programmable controller can be considerably enhanced by using several CPUs. Each CPU executes its program independently of the others.

A coordinator assigns access to the internal S5 bus to the CPUs. The necessary information exchange between the CPUs is also handled by the coordinator.

Each CPU can be started up independently of the others.

Internal S5 bus

The internal S5 bus connects the modules of the programmable controller with each other. All internal data traffic between the CPUs,

memory submodules, communications processors, interfaces and input/output modules is conducted over this bus.

If several CPUs are in use, a coordinator controls access to the internal S5 bus.

Interface modules

In centralized and distributed configurations, interface modules handle data traffic between the central controller and the expansion units as well as distributed I/Os completely autonomously. This means that modules in

the expansion units behave in exactly the same way for the user as modules in the central controller.

The PROFIBUS-DP field bus can be designed with a special interface module.

A feature of this LAN is fast cyclical communication and enables simple connection of distributed I/O stations and field devices to the automation system.

Communications processors

Communications processors handle data traffic with the following completely autonomously:

- Standard peripheral devices such as printers, keyboards, CRT units
- Computers
- Other programmable controllers

This offloads the CPU of time-intensive communications tasks.

The necessary data for texts and images can be stored in each communications processor's own RAM or EPROM submodule.

In addition, communications processors can be used to configure the SINEC L1, PROFIBUS and Industrial Ethernet LANs and to connect programmable controllers to the LAN.

Input/output modules and intelligent I/O modules

The input/output modules and the intelligent I/O modules constitute the link between the programmable controller and the process. They can be plugged into the central controller and the expansion units.

S5-135U, S5-155U (continued)**Design** (continued)
Possible configurations**Central configuration**

In a central configuration, the expansion units are either in the same cabinets as the central controllers or in a separate cabinet next to it. The maximum length for the cable connecting the central controller to the furthest expansion unit is 2 m (6.5 ft).

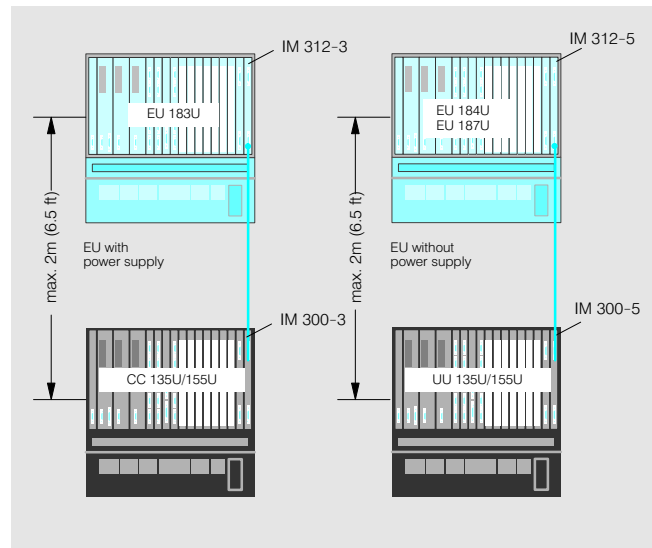


Fig. 4/2 Central configuration of expansion units

Distributed configuration

In a distributed configuration, the expansion units are installed at a distance of up to 3000 m (9840 ft) from the central controller. Four additional expansion units can be connected in a distributed configuration to each distributed expansion unit.

Expansion units of the S5-115U and the distributed I/O and field devices can also be connected.

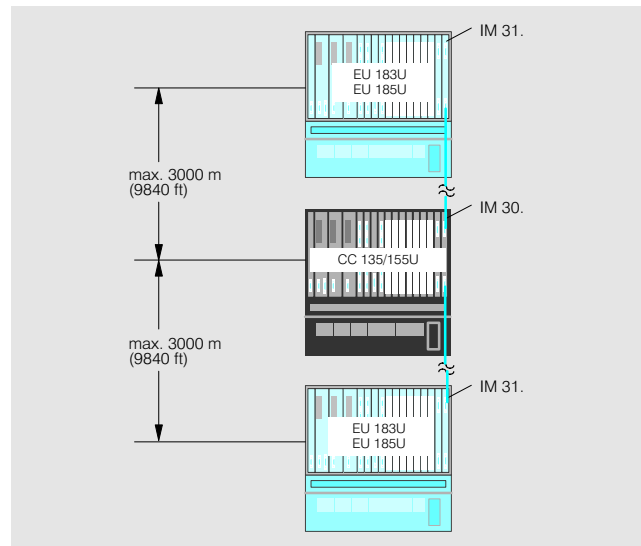


Fig. 4/3 Distributed configuration of expansion units

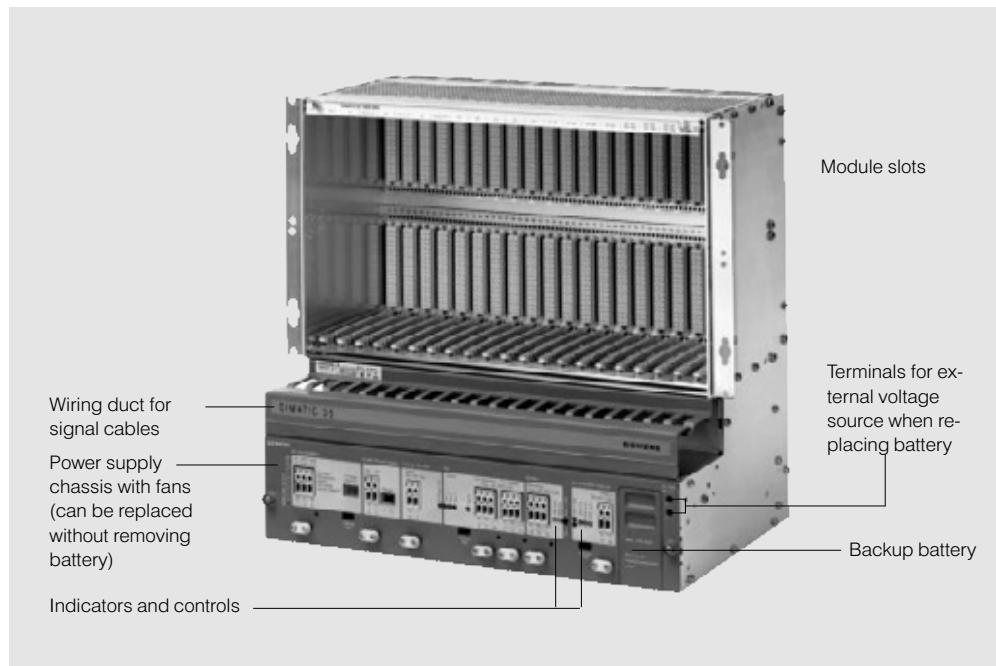


Fig. 4/4 Mechanical features of the ZG 135U/155U central controller for the S5-135U and S5-155U programmable controllers

The central controllers and expansion units consist of a compact housing with

- Power supply chassis with 3 fans and a lithium backup battery as well as a storage battery (for the RAM)
- 21 (or 20 or 11) module slots

The backup battery is not required in expansion units. Expansion units are also available without the power supply chassis or fans.

Housing

The housing consists of bolted sheet-steel sections with ventilation openings at the top and bottom. The slots have socket connectors and guides to accommodate the modules.

A wiring duct for signal cables runs along the front, beneath the modules and above the power supply chassis.

Power supply chassis

The power supply chassis with 3 fans is located in a tier in the bottom part of the housing.

The input voltage is either 24 V DC or 230/120 V AC. An internal switch is provided for selecting either 230 V or 120 V AC.

Output voltages for the internal power supply to the modules:

5 V DC (10 A, 18 A, 40 A; short-circuit protected), with jacks for measuring current, 24 V DC (0.4 A, 0.5 A, 1 A, 2 A; fused), with jacks for measuring voltage 15 V DC

Monitoring facilities (with LED indicators) are provided for:

- Input voltage (no indication)
- 5 V output voltage
- 15 V, 24 V output voltage
- 3.4 V backup battery voltage
- Airflow for the fans
- 24 V load voltage (external)

All screw terminals on the power supply chassis are intended for conductors of up to 4 mm² cross-section.

Backup battery

A lithium backup battery with storage battery as reserve is provided to supply power to all RAMs in the event of a power failure.

Two jacks are provided for external input of the backup voltage. This allows the backup battery to be replaced without interrupting the backup voltage, even when the input voltage is switched off. The power supply chassis can be replaced without interrupting the backup supply.

S5-135U, S5-155U (continued)**Design** (continued)
Mechanical features
(continued)**Design and connection of the I/O modules**

The input and output modules have a plastic cover to protect the components and printed circuits from accidental contact. The module widths correspond to either 1 or 2 slots.

LEDs to the left of the terminal pins - corresponding to the labelling area of the front connectors - indicate the statuses of inputs and outputs.

A DIL coding switch is used to set the parameter range (address range) for addressing a module.

A swivelling handle facilitates module extraction.

Front connectors (of single and double width) are available for connecting signal leads to the module. The front connectors latch onto the module at the bottom and are screwed to the module at the top.

Attaching front connectors for AC to DC modules is prevented by mechanical keying as a safeguard against dangerous operating conditions. The front connectors can be labelled on their sides.

Special self-adhesive labelling strips are provided with each module. These should be affixed to the front connector. This clearly identifies the individual inputs and outputs.

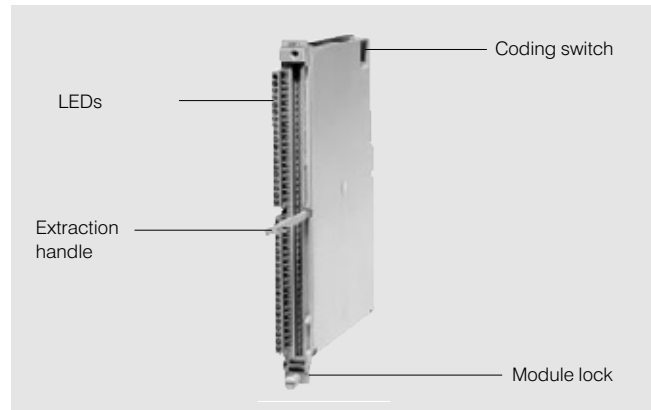


Fig. 4/5 Design of the I/O modules

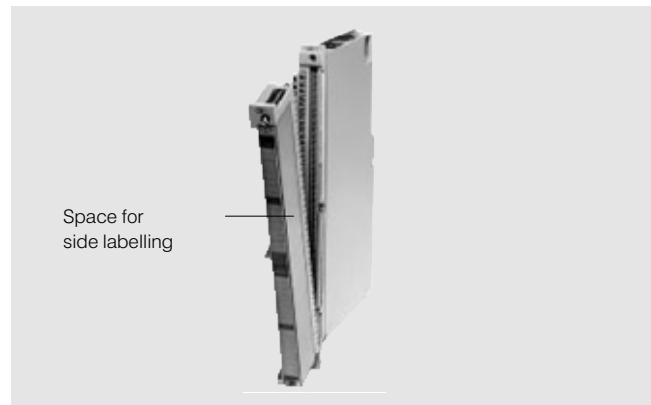


Fig. 4/6 Connection via front connectors

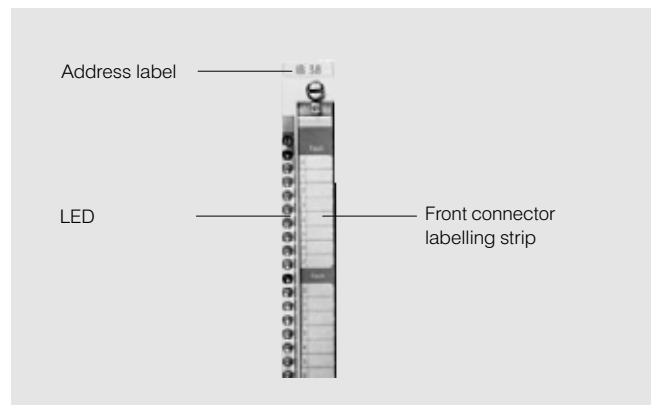


Fig. 4/7 I/O modules with labelling strips

S5-135U, S5-155U (continued)**Design** (continued)
Mechanical features
(continued)**Desing and connection of the I/O modules**
(continued)

Signal leads are connected to the modules using the front connectors.

There are two ways of connecting signal leads to the front connectors:

- Crimp snap-in terminals for single and double-width front connectors
- Screw terminals for single and double-width front connectors; end sleeves for the conductors are not required.

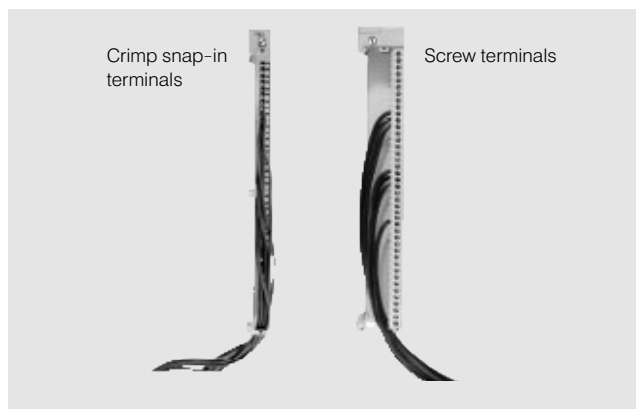


Fig. 4/8 Connection of the signal cable

Principle of operation

The principle of operation of the S5-135U and S5-155U programmable controllers is largely governed by the components "program memory" and "processor".

In the S5-155H fault-tolerant programmable controller, the redundancy functions are an additional factor (see page 4/18).

Program memory

The program contains the user program.

Processor

The processor operates cyclically:

At the beginning of the cycle, the processor reads the signal states of all inputs and stores them in a process input image (PII).

The program is then executed step by step.

The processor stores the calculated signal states in a process output image (POI).

At the end of the cycle, the processor writes the signal states into the outputs.

The cycle can be stopped by interrupts (process and time interrupts).

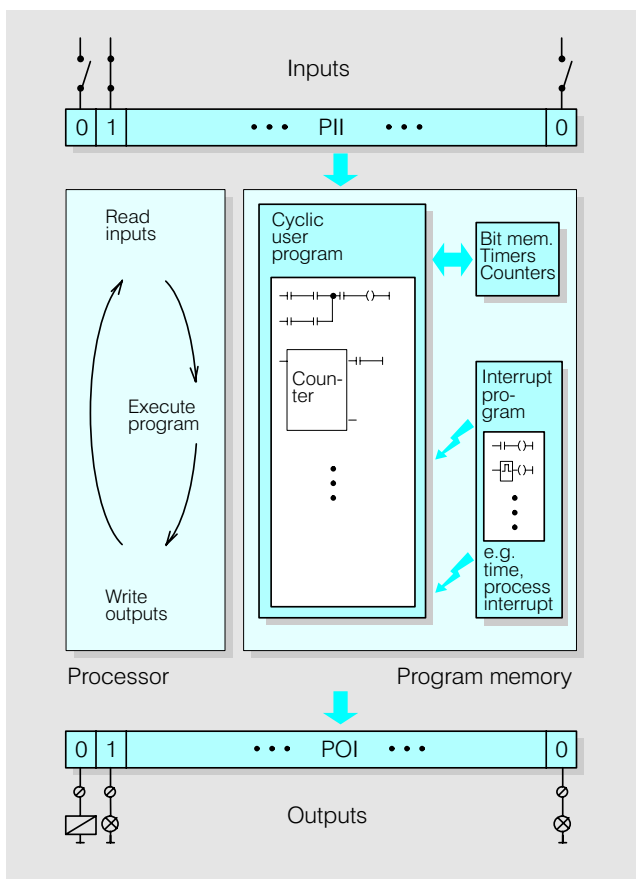


Fig. 4/9 Functional design of the S5-135U, S5-155U

S5-135U, S5-155U (continued)**Programming**

Programming language

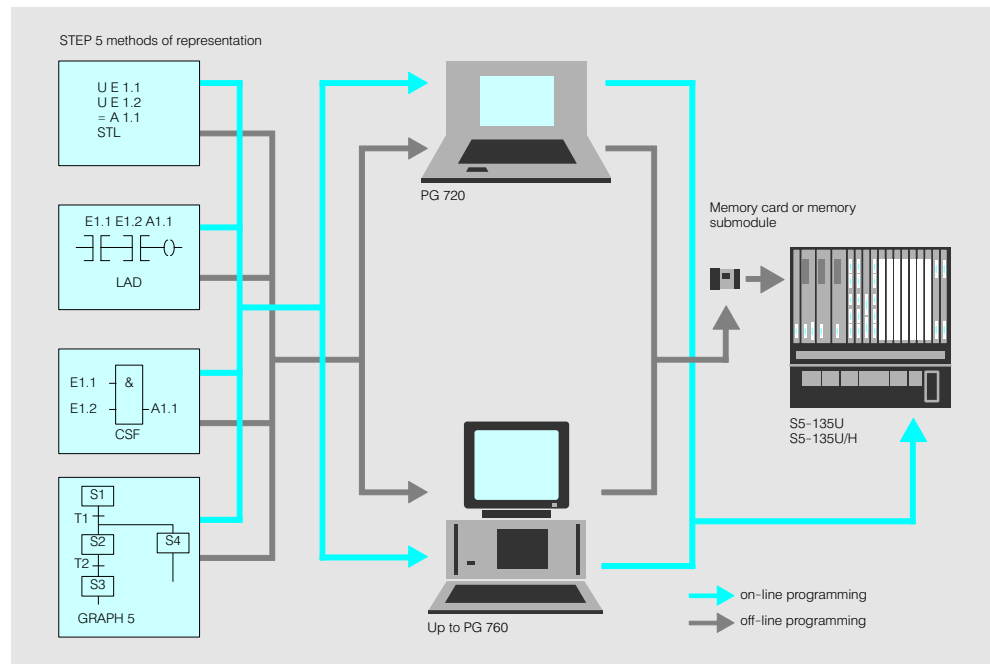


Fig. 4/10 Programming the S5-135U and S5-155U/H programmable controllers

The programming language for SIMATIC S5 programmable controllers is STEP 5 (see Section 7) in one of the following representations:

- CSF - Control System Flowchart
- LAD - Ladder Diagram
- STL - Statement List

Programs for sequence control systems can be entered clearly in the form of a flow diagram using GRAPH 5 (see Section 7).

Programming devices

The following programming devices can be used for programming the S5-135U and the S5-155U/H programmable controllers:

- PG 720, PG 720P
- PG 740

- PG 760
- PG 710 Plus, PG 730, PG 750, PG 770

The programming devices have operator prompting to facilitate programming and aids for debugging and system start-up.

A printer can be connected to the programming device for program documenting.

Program input

There are two ways of entering the program:

- Direct program entry to the CPU in the central controller (on-line programming)

- Programming the memory cards or memory submodules (EPROM or EEPROM) in the programming device without connecting it to the PLC.

The memory card or memory submodule is then plugged into the central controller (off-line programming).

Program execution

Cyclic program execution

The blocks of the user program are executed in the sequence specified in the organization block.

Interrupt-driven program execution

When certain input signal changes occur, cyclic execution is interrupted at the next statement and an organization block assigned to this

event is started. The user can formulate his response program to this interrupt in this organization block. Cyclic program execution is then resumed at the point at which it was interrupted.

Time-controlled program execution

An organization block is called after a preset time (time interrupt). Organization

blocks are available. Times between 10 ms and 20 min can be set for each organization block. This makes it possible for certain parts of the program to be processed independently of the scan time.

Communication

Point-to-point connection

Communications processors enable the programmable controller to communicate with other programmable controllers, computers, human-machine-interfaces, and peripheral devices through point-to-point connections.

They have their own memory for data, texts and graphics. Data communication with the devices connected is handled by the communications processors absolutely independently, which relieves the central processing units from time-consuming communications tasks.

Communication with computers, other programmable controllers and peripheral devices, such as printers, is carried out by the CP 523, CP 524 and CP 544 communications processors.

The CP 526, CP 527 and CP 528 communications processors are responsible for communications with the units of the SIMATIC HMI human-machine-interface.

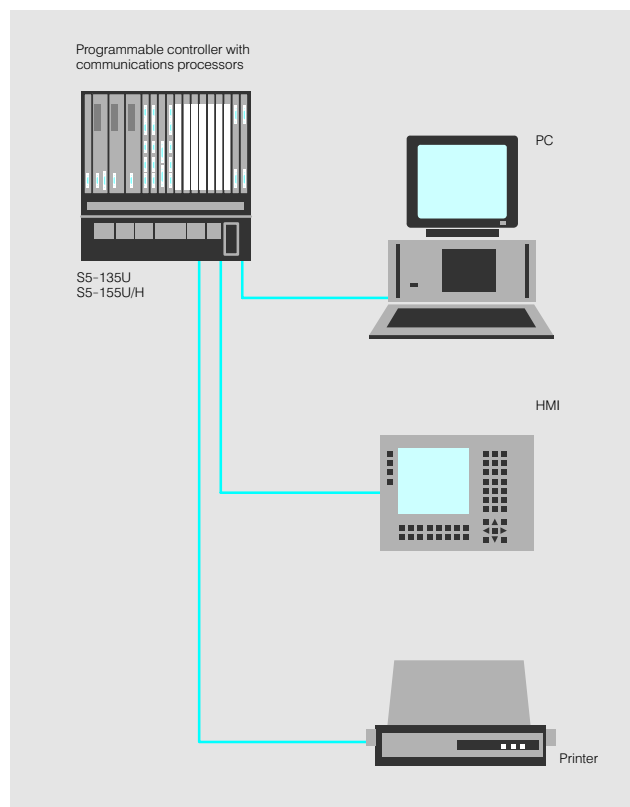


Fig. 4/11 Interfacing the programmable controller with PC, HMI devices and printer

Local area networks

SINEC L1 bus system

The SINEC L1 bus system (Siemens Network Communication Low Range) provides a simple solution to the configuring of small, distributed automation systems on the lower level of communications technology.

The following PLCs can be connected to this bus system: S5-90U, S5-95U/F, S5-100U, S5-115U/H/F, S5-135U and S5-155U/H.

Features

- Up to 31 nodes
- Baud rate 9.6 kbit/s
- Max. coverage 50 km (31 miles)
- Transmission medium: twisted pair cable

PROFIBUS bus system

See Section 10.

Industrial Ethernet bus system

See Section 10.

S5-135U, S5-155U (continued)**Quality assurance procedures**

To ensure correct operation of all SIMATIC S5 products and to prevent failures, extensive, cost-effective quality assurance procedures are carried out at every stage of the life of a product:

- During product planning
- During product development
- During production
- In product operation

Product planning

The product planning phase covers all the activities from market research to type specification. Quality assurance in the product planning phase ensures that the SIMATIC S5 product conforms to the high standards of quality required on the market.

Product development and production

The following are some examples of routine quality assurance precautions taken during development and production:

- Use of high-quality components

- Worst-case design of all circuits
- Systematic and computer-controlled testing of all components supplied by subcontractors
- Burn-in of all LSI circuits, e.g. processors and memories. Burning in is an aging process which helps to reduce the number of failures early in a product's life. The components are subjected to a high temperature for several hours in a burn-in cubicle
- Measures to prevent static charge building up when handling MOS circuits
- Visual inspections at various stages of production
- In-circuit testing of all modules, i.e. computer-aided testing of all components and their interaction with other components in the complete circuit
- Continuous heat-run test at elevated ambient temperature over a period of several days

- Careful computer-controlled final testing
- Statistical evaluation of all failures to enable the immediate initiation of suitable corrective measures

Product operation

Even when the SIMATIC S5 products are in operation on the customer's premises, they are still under constant supervision. Extensive quality control precautions are taken in the following areas:

- Stockkeeping and dispatch
- Service
- Field observation

Established methods are used in all these areas, which operate precisely, punctually and conscientiously, whilst also remaining flexible for special customer requirements.

Sometimes an even higher level of fault-tolerance or safety is required than that normally offered by the SIMATIC S5 U range. Fault-tolerant or failsafe programmable controllers, such as the S5-115H or the S5-115F are available for this purpose.

Availability

Availability is the probability of finding a system in a functional state at a specified point in time.

Availability is the probability of finding a system in a functional state at a specified point in time.

Safety

Safety is defined by DIN 31000 as "A state of lower risk than the permitted limit". The "permitted limit" is the maximum acceptable

degree of risk for a specific plant". The plant-specific degree of risk may be stipulated by law, by the plant

operator or by an independent body of experts, e.g. the German Technical Inspectorate (TÜV).

Installation guidelines

SIMATIC programmable controllers are designed for use in harsh industrial environments. To ensure correct operation of the equipment, it must be installed and connected in accordance with certain rules. Certain principles must also be observed as regards wiring, earthing and shielding.

Timely planning of the necessary measures for improving the electromagnetic compatibility (EMC) of the programmable controllers is advisable in order to avoid retrofitting. These rules are explained in the section entitled "Installation guidelines" in the relevant product manuals.

For the installation of failsafe controls, the relevant regulations must be observed.

Application

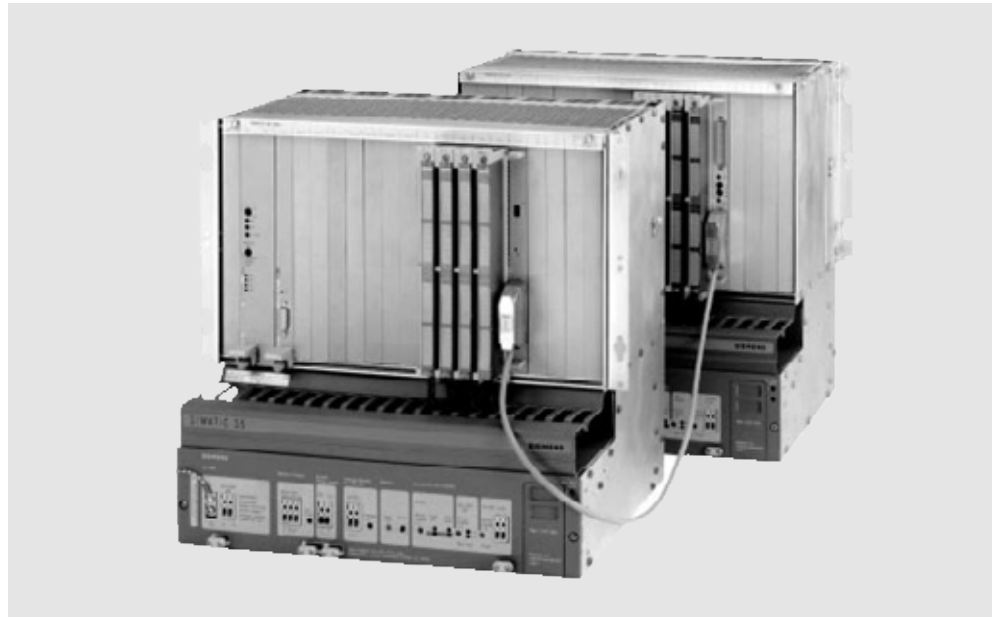


Fig. 4/12 S5-155H programmable controller

In many fields of automation, increasingly high demands are being placed on the availability and fault-tolerance of programmable controllers (PLCs). Particularly in fields where a plant shutdown would be extremely expensive. In such cases, only redundant systems can offer the standard of availability required. Fault-tolerant systems continue to work in all likelihood when one or more parts of the control fail.

The S5-155H/S5-155H Lite programmable controller consists of two interlinked central controllers. It operates on the "master/slave" principle. One subunit, the master, controls the process. If a fault occurs, the other subunit, the slave, takes over control.

This ensures a high degree of fault-tolerance, which makes the S5-155H/S5-155H Lite programmable controller especially suitable for applications in the following fields:

Fields with predominantly continuous processes, e.g.:

- Refineries
- Chemicals
- Power stations
- Steelworks
- Environmental protection (e.g. water treatment)
- Pipelines
- Off-shore installations

Areas of production employing batch processes, e.g.:

- The automotive industry
- The pharmaceutical industry
- The food industry
- In plants with flexible manufacturing systems
- In high-bay warehouses

S5-155H, S5-155H Lite (continued)

Design

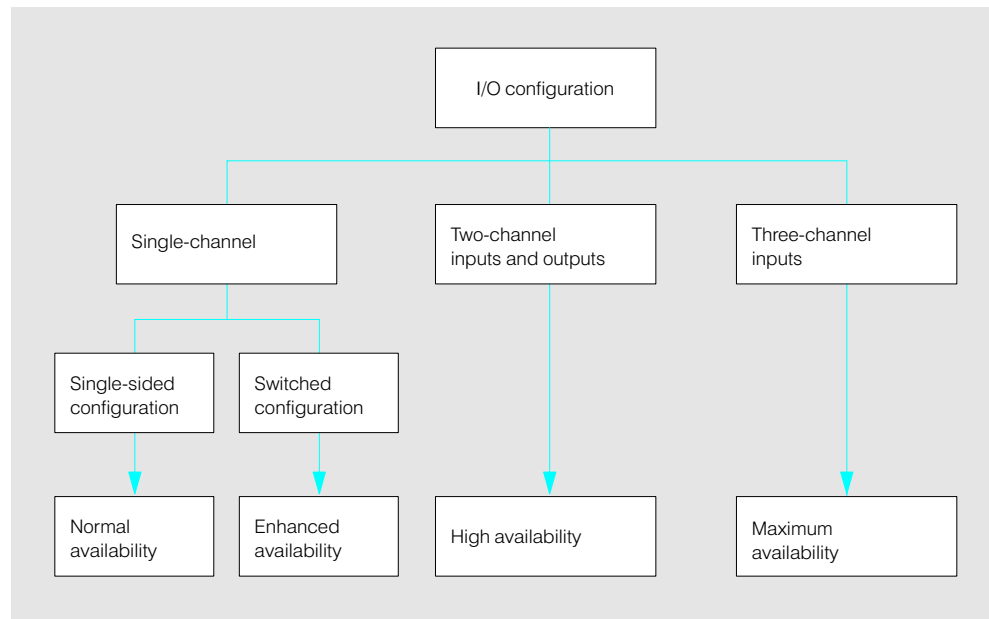


Fig. 4/13 Degrees of availability of the I/O area

In the S5-155H/S5-155H Lite programmable controller the central functions are always implemented in a redundant configuration.

S5-155H

Configured with CPU 948R

S5-155H Lite

Configured with CPU 948RL

The I/Os can, however, also be configured with redundancy.

The two subunits of the S5-155H/S5-155H Lite programmable controller are both equipped with the same hardware and software and interlinked via the IM 304 and IM 324R interface modules (for linking central controllers) and the 721 connecting cable.

Three different levels of availability are possible, depending on the arrangement of the I/O modules:

- Normal availability (single-sided configuration)
- Enhanced availability (switched configuration)
- Maximum availability (fully redundant configuration)

Full redundancy of the S5-155H/S5-155H Lite is implemented with

- Two-channel configuration of inputs and outputs
- Three-channel input configuration

Fig. 4/13 shows the configurations for the three levels of availability.

The different levels of availability can be combined as required.

The performance capability, user convenience and other technical features of the S5-115H/S5-155H Lite fault-tolerant programmable controller correspond to a large extent to the features of the S5-155U.

Design

Normal availability
(single-sided configuration)

In the single-sided configuration (see Fig. 4/14) the I/Os are connected in single-channel mode and only addressed by one of the two subunits.

The I/Os in this configuration can be plugged into either

- a central controller or, if the number of slots is not sufficient,
- expansion units.

Information read into the one subunit (e.g. from digital input modules) is automatically transmitted to the second subunit.

It is immaterial whether one subunit is the master and the other the standby. What is important is whether or not the subunit which is connected to the I/Os is operational.

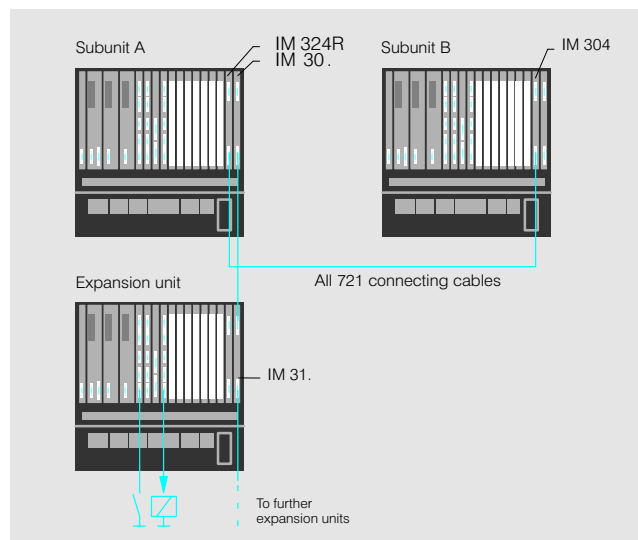


Fig. 4/14 Single-sided configuration (normal availability)

In the event of a failure, the I/Os connected to the subunit concerned are also out of action.

This configuration is used for sections of a plant which do not require enhanced availability.

Enhanced availability
(switched configuration)

In the switched configuration (see Fig. 4/15) the I/Os are connected in single-channel mode, but they can be addressed by both subunits.

The I/Os in this configuration must always be plugged into an EG 185U expansion unit.

Up to 16 expansion units can be connected in switched configuration, distributed between up to 8 I/O bus lines.

Expansion units in switched configuration are connected via the IM 304 interface module in the central controller and the IM 314R interface module in the expansion unit. The expansion units can also be expanded in a centralized configuration via the IM 300 interface module.

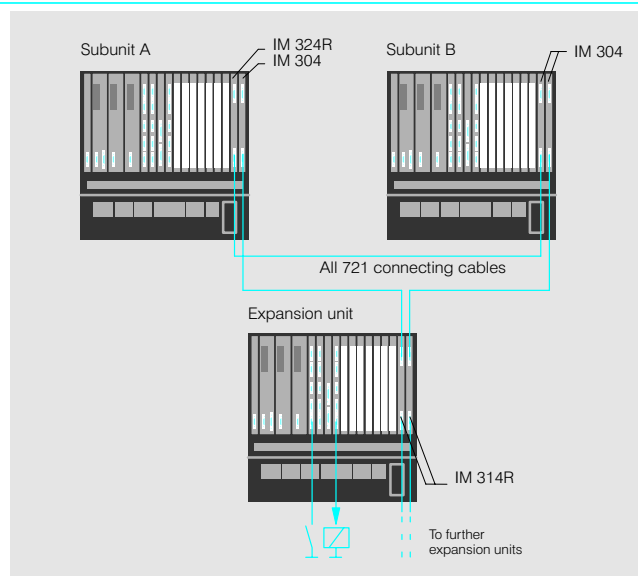


Fig. 4/15 Switched configuration (enhanced availability)

Expansion units in switched configuration are connected to both subunits and are addressed by the one currently acting as master.

This configuration is employed when failure of individual I/Os is not crucial.

S5-155H, S5-155H Lite (continued)**Design** (continued)High availability
(fully redundant configuration)**Two-channel configuration**

In the two-channel I/O configuration, identical I/Os are installed with the same addresses in both subunits. Both failure of one of the central controllers and failure of one of the two redundant I/Os can be tolerated. The I/O modules can be installed either in the central controllers themselves or in expansion units.

Three-channel configuration

The maximum degree of availability is obtained with a three-channel input configuration. Two of the three input channels are assigned to the CPUs directly, whereas the third channel is connected to both CPUs via an expansion unit in switched configuration. If one of the CPUs fails, the intact CPU continues to operate with two input channels.

The three-channel input configuration has the following advantages:

- A high degree of availability with a choice of two out of three
- Numerous faults can be recognized and located without additional wiring such as:
Module fault,
Load voltage failure,
Wirebreak,
Short-circuit to frame and
Sensor fault
- Low wiring overhead
- Both redundant and diverse sensor configurations possible

The redundant I/O modules to be used in the two- and three-channel configurations must be made known to the operating system using the COM 155H parameter assignment software.

They can be addressed in the same way as single-channel I/Os in the user program. The operating system does the rest.

The communications processors can also be used with two-channel mode in a redundant configuration (see page 4/16). The user must program the redundancy function.

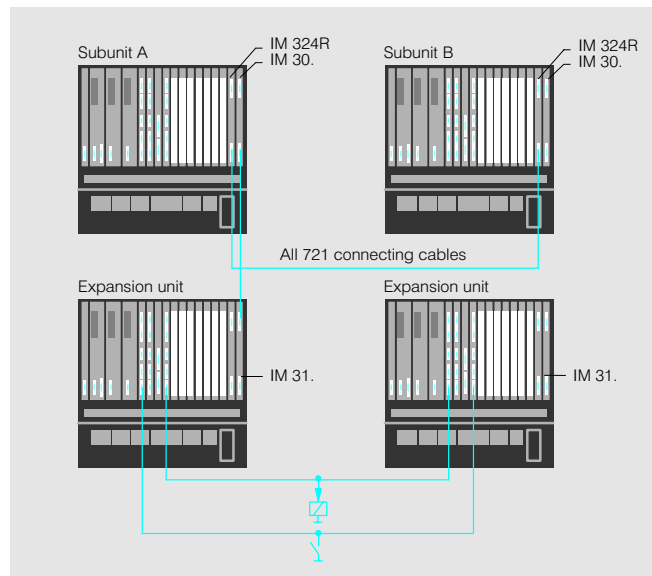


Fig. 4/16 Two-channel configuration (high availability)

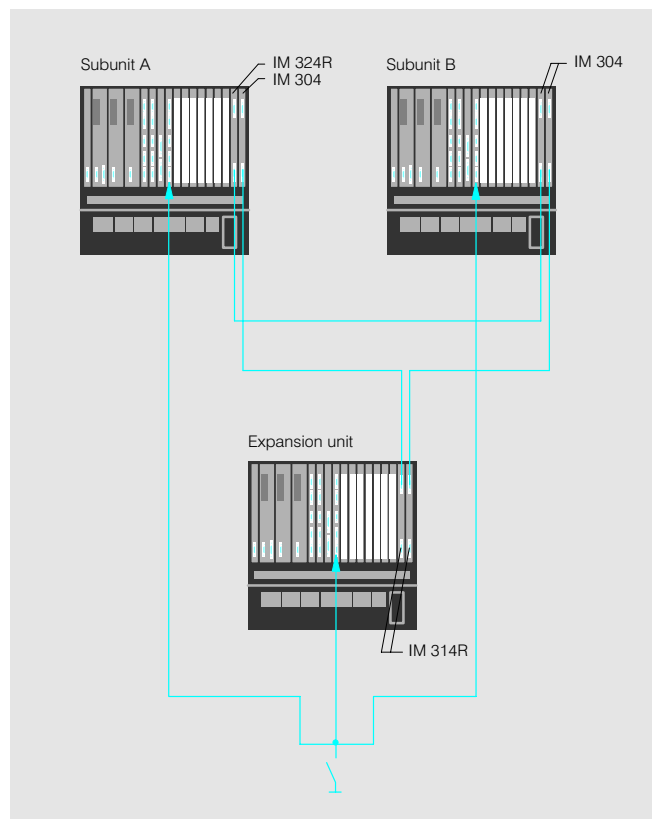


Fig. 4/17 Three-channel configuration (maximum availability)

The following can be connected to the central controller:

- EG 184U
- EG 185U
- EG 187U
- ET 100U
electronic terminator
- ET 200 distributed
I/O system

Design (continued) Mixed configuration

The different levels of availability can be combined as required. A mixed configuration, i.e. a combination of redundant, switched and single-sided configuration, is frequently the most economical solution.

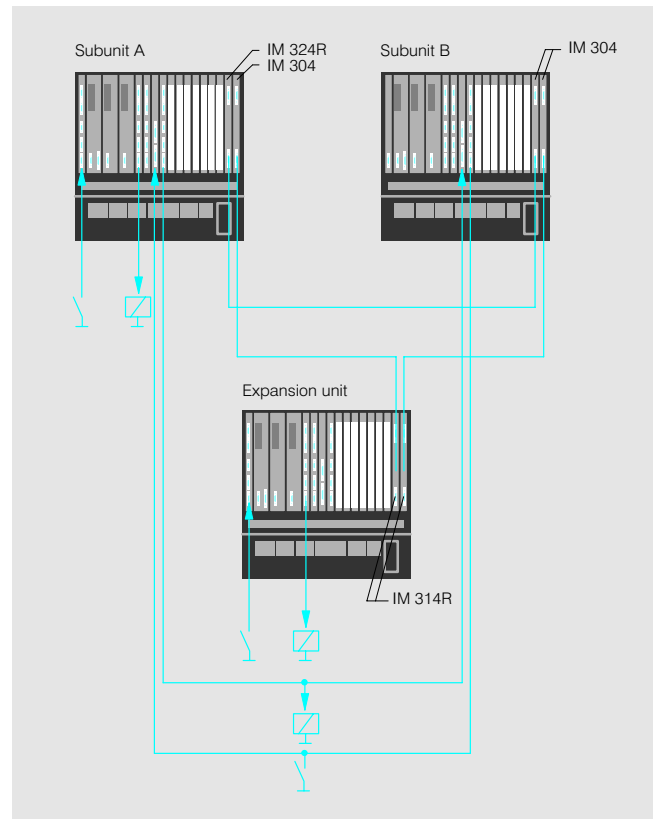


Fig. 4/18 Mixed configuration

Redundancy of the IPs and CPs

Intelligent I/O modules (IPs) and communications processors (CPs) can also have redundant configuration.

Switched redundant configuration

The IPs and CPs can be plugged into expansion units of switched configuration.

Two-channel redundant configuration

The CPs can additionally be plugged into the two subunits.

Selection criteria

The type of configuration which is most favorable depends on the type of application.

Advantages of the switched redundant configuration:

- In the case of a central controller failure, the IPs/CPs remain redundant
- In the case of an IP/CP failure, the central controllers remain highly fault tolerant
- Shorter scan time

Disadvantages of the switched redundant configuration:

- At least two switched expansion units required
- If the IPs/CPs are to be repaired, the corresponding expansion unit must be switched off. This means that all other I/O modules in this expansion unit are out of operation

Advantages of the two-channel redundant configuration:

- No switched expansion units required
- If the CPs are to be repaired, only redundant components have to be disconnected from the power supply

Disadvantages of the two-channel redundant configuration:

- Longer scan time

S5-155H, S5-155H Lite (continued)**Design** (continued)
Redundancy of the
IPs and CPs**IPs and CPs in switched
redundant configuration**

If an intelligent I/O module (IP) or a communications processor (CP) is to be used in switched expansion units, a minimum of two expansion units is required. One CP/IP each must be plugged into the two expansion units. If data is received in an intelligent I/O module or a communications processor, it is automatically transmitted to the second subunit, regardless of which is the master and which is the reserve unit.

**CPs and IPs in two-channel
redundant configuration**

If a communications processor (CP) or an intelligent I/O module (IP) is to be of two-channel redundant configuration, one CP/IP must be plugged into each of the two subunits. Both CPs/IPs are assigned different page frames and operate independent of each other. If a CP/IP receives data, it is automatically transmitted to the second subunit, regardless of which is the master and which is the reserve unit.

The redundancy function both in the case of the switched and the two-channel redundant configuration must be programmed by the user. The user program defines which CPs/IPs are active and it must detect whether one of the CPs/IPs is faulty, in order to be able to switch over to the other CP/IP if necessary.

The operating system ensures that the data in both subunits remains equal. Both CPs/IPs are regarded as independent modules.

In contrast to the I/O modules in redundant configuration, redundant CPs and IPs are assigned different addresses and page frames in the two subunits.

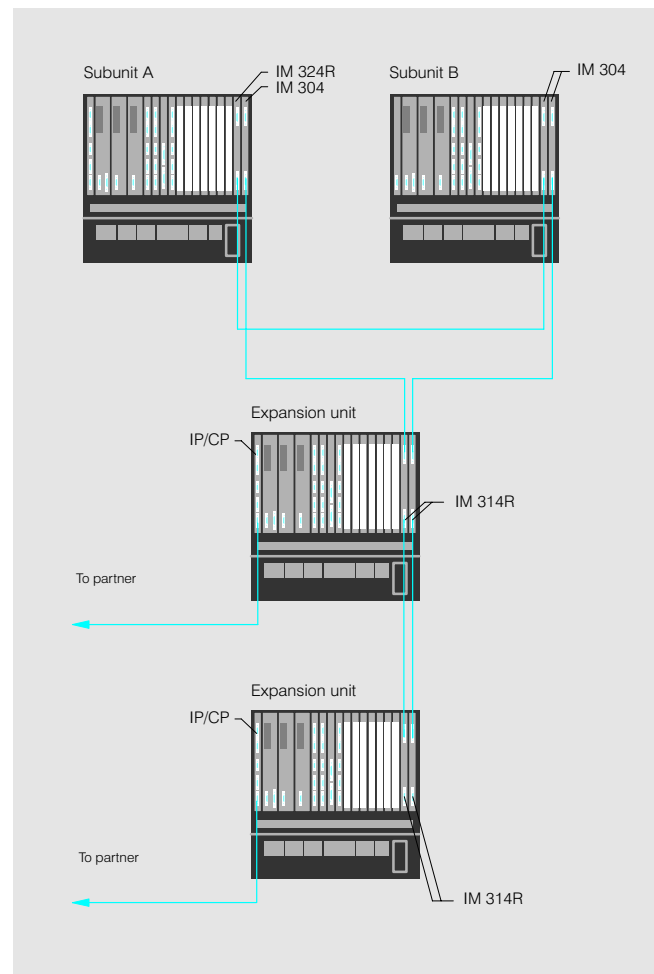


Fig. 4/19 CP/IP in switched redundant configuration

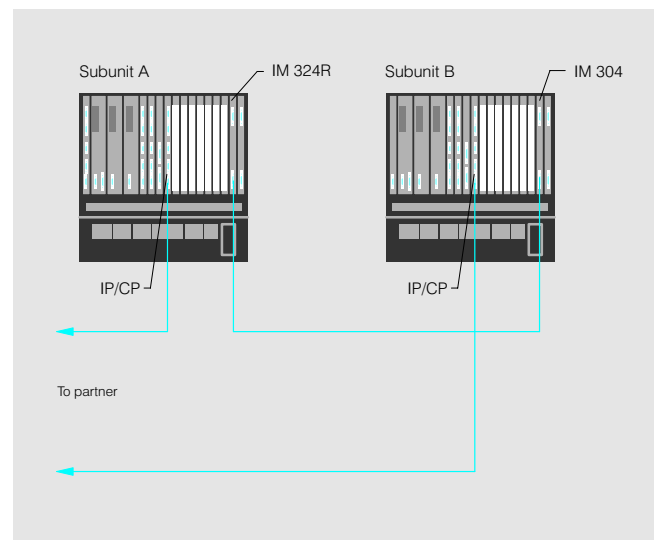


Fig. 4/20 CP/IP in two-channel redundant configuration

Principle of operation

The principle of operation of the S5-155H/S5-155H Lite fault-tolerant programmable controller can be compared with an "OR" operation. The programmable controller is in an operational state when at least one of the two subunits is functioning correctly (see Fig. 4/21).

Both central controllers contain the CPU 948R/RL. The operating system of the CPU 948R/RL performs all the additional functions of the S5-155H/S5-155H Lite independently e.g.:

- Data exchange
- Fault handling (switchover to standby unit)
- Synchronization of the two subunits
- Self-test
- Fault locating

The operating system of the S5-155H/S5-155H Lite supports redundant operation of:

- Digital I/O modules
- Analog I/O modules

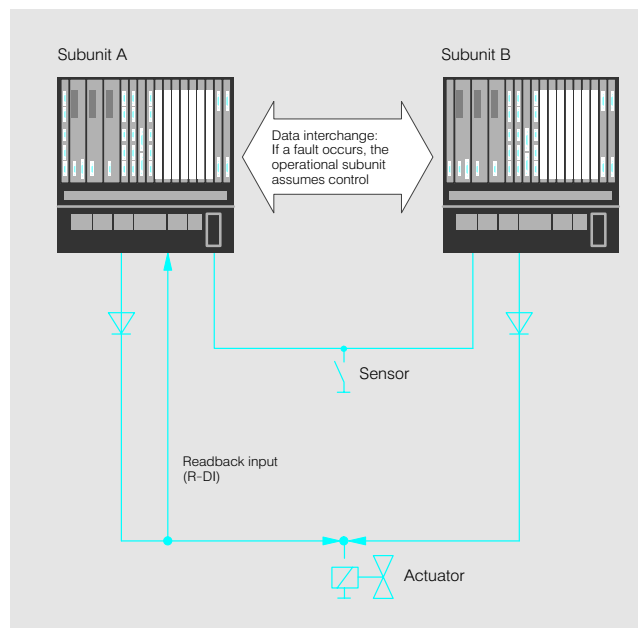


Fig. 4/21 Example of an S5-155H with redundant input and output

Data interchange and fault handling

Master-slave operation

The S5-155H/S5-155H Lite basically operates on the master-slave principle in hot-standby mode (see right). One subunit, the master, controls the process. If a fault occurs, the other subunit, the standby or slave, takes over the control functions. The faulty subunit can then be repaired without interrupting the process.

The combined operation of the two subunits differs according to the I/O configuration:

- Switched configuration
The master controls the process whilst the slave merely runs on standby. If a fault occurs, the standby immediately takes over control

- Two-channel I/O configuration (fully redundant configuration)
Both subunits control the process in parallel. The standby also issues output signals and reads in input signals. For further details, please refer to Section 11 (Configuring)
- Three-channel I/O configuration (fully redundant configuration)
The combined operation of both subunits corresponds to the two-channel I/O configuration

Hot-standby

Hot-standby is the ability to switch over to a standby device in the event of a fault automatically and without detrimental effect.

For operation in this mode it is absolutely essential that both subunits should be able to exchange data quickly and reliably. In the S5-155H/S5-155H Lite the two subunits are normally linked by the central controller interface via which they are both supplied with:

- The same user program
- The same data blocks
- The same process I/O image contents
- The same receive buffer contents, e.g. when using communications processors

The standby unit is therefore always up to date and ready to take over control immediately if a fault occurs.

S5-155H, S5-155H Lite (continued)**Principle of operation**
(continued)
Synchronization

To avoid delay in switching over from master to standby, synchronization of the subunits is essential. This includes interchange and comparison of data to ensure that both subunits have the same information at their disposal. The synchronization procedure used for the S5-155H/S5-155H Lite is "event-driven synchronization".

Event-driven synchronization is carried out every time an event occurs which could change the internal state of the subunits, e.g.:

- Commands with direct access to the I/Os
- Block call commands
- Time function commands

The user need not think about the synchronization when programming. The synchronization is completely taken over by the operating system.

Self-test

Extensive self-test functions are implemented in the S5-155H/S5-155H Lite. The following components and functions are tested:

- Internal S5 bus
- Central controller link
- Fault locating device
- CPUs
- Processing unit/ASIC
- Memories

Every fault recognized by self-test is reported.

Self-test on restart

Each subunit runs through all the self-test functions on restart.

Self-test in cyclic operation

For cyclic operation the operating system breaks down the self-test functions into short sections approximately 5 ms long. One or more of these is processed in a cycle. The number of sections per cycle is configured by the user.

Operating modes**Fault detection**

In the two-channel redundant I/O configuration faults are detected by:

- Comparison, in the case of digital inputs
- A readback input, in the case of digital outputs
- Comparison, in the case of analog inputs
- Comparison and readback, in the case of analog outputs

In the three-channel redundant input configuration fault detection takes place with a choice of two out of three.

Fault detection with fault locating

For uninterrupted operation, the operating system must be able not only to detect faults but also to locate them, in order to deactivate the faulty module (by switching off the load voltage, in the case of outputs).

This operating mode can be used for both digital input and output modules. Advantages of this operating mode:

- In the event of a fault, the programmable controller S5-155H/S5-155H Lite continues to operate with the module which is functioning correctly
- Faults can be corrected more quickly and easily

In the two-channel redundant I/O configuration, the operating system is responsible for the software side of fault locating. On the hardware side, locating inputs and outputs (L-DIs and L-DOs) are required.

In the three-channel redundant input configuration, fault detection takes place by fault locating with a choice of two out of three.

For further information regarding the principle of operation of the fault-tolerant S5-155H/S5-155H Lite programmable controller, see Section 11 (Configuring).

Programming, parameter assignment Programming

Programming of the S5-155H/S5-155H Lite programmable controller is the same as for the S5-155U. All STEP 5 operations allowed in the S5-155U, apart from the multi-processing operations, can be used.

Both on-line and off-line programming are possible.

On-line programming

For on-line programming the programming device is connected to the CPU of one of the subunits. The program is auto-matically relayed to the other subunit.

Off-line programming

Off-line programming is possible using an EPROM submodule in the programming device without connecting it to the programmable controller. The submodule is then duplicated and plugged into the CPUs of both subunits.

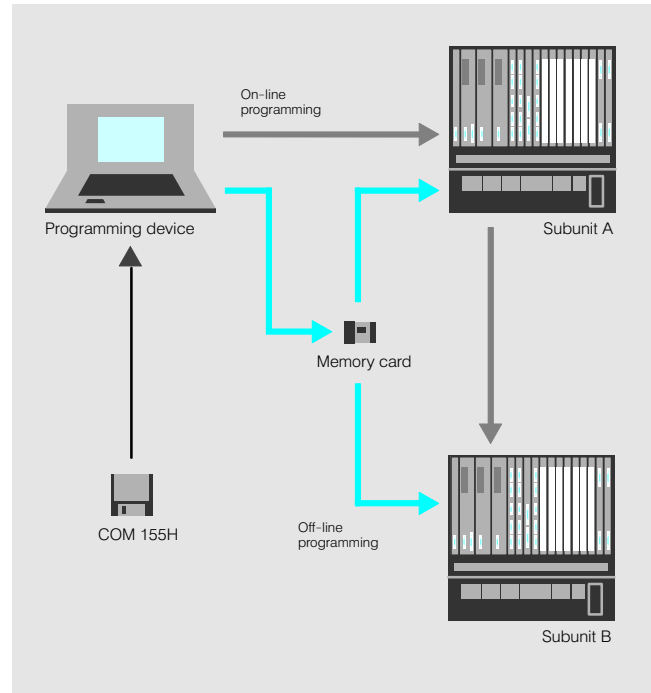


Fig. 4/22 On-line and off-line programming

parameter assignment

COM 155H parameter assignment software

The COM 155H parameterization software supports the user in parameter assignment and error diagnostics:

- Interactive parameter assignment of data specific to the H version
- Generation of the parameter assignment data block from the parameter assignment data
- System diagnostics using the error data blocks and the interrupt register
- Printout of data specific to the H version
- General system handling, e.g. starting the system

CPU 928A**Application**

The CPU 928A is designed for mid-range applications. It is particularly suitable for high-speed word processing (arithmetic operations, closed-loop control) and for high-speed binary signal processing (logic control). It can be used in S5-135U and S5-155U.

4

Design

The module contains the following:

- Microprocessor (ASIC) for processing binary statements and for high-speed processing of a number of selected word statements
 - Microprocessor (16 bit) for processing word statements and the operating program of the module
 - Microprocessor (8 bit) for processing the programming device port
 - Memory (RAM) for bit memories, timers, counters, process image, etc.
 - Internal memory: 64 Kbyte for the user program and 46 Kbyte (RAM) for data of the user program (data blocks)
 - Receptacle for SIMATIC memory card (FLASH EPROM) for max. 64 Kbyte user program.
- STEP 5 V6.6 and higher is required for programming and erasing the memory card.
- Programming device port (15-way Cannon socket)
 - Shift register (246 x 8 bit) with high processing speed
 - Operating program for cyclic, time- and process-controlled processing and error handling
 - Software for multiprocessor communication
 - Closed-loop controller algorithm (e.g. for pressure, temperature or flow control) with the following features: Output signal as manipulated variable or change in manipulated variable, parameterization via data block (fixed or variable values), limiting the output signal (high and low limits)

Depending on the job to be done, one to four CPUs 928 can be used in a central controller of the S5-135U or S5-155U programmable controllers, which are also suitable for multiprocessor operation with the following CPUs:

- CPU 948, CPU 928B, CPU 928 in the central controller of the S5-135U/155U.

Both time-controlled (clock: 10, 20, 100, 200, 500, 1000, 2000 and 5000 ms) and interrupt-driven program execution are possible.

CPU 928A (continued)

4

Restart modes	
Cold restart with reset, manual	All bit memories, timers and counters are reset and the process image erased. Scanning of the user program starts at the beginning.
Warm restart, manual	The bit memories, timers, counters and the process image are retained during the down-time. Scanning of the user program continues at the point of interruption.
Warm restart, automatic	Following power recovery, the PLC automatically enters the RUN mode. The other data is as listed under warm restart, manual.
Overall reset	All memory areas are erased. The programmable controller enters the basic state. If a RAM is used, the user program must be loaded. If an EPROM ist used, a cold restart with reset is possible. The overall reset function can be triggered by a switch on the processor or from the programming device.
The following start-up is possible if block DX 0 is programmed accordingly:	
Automatic restart	After voltage recovery the CPU returns automatically to the operating state. The other data is as listed under cold restart with reset, manual.

Technical specifications							
Microprocessors			8031 (8 bit) 80186 (16 bit), ASIC		analog additional additional	max. max. max.	192 256 for direct memory access ¹⁾ 32,130 for page addressing ²⁾
Memory space			46 Kbyte	Outputs	digital	max.	1024 with process image
• RAM internal (for data blocks only)					additional	max.	3072 without process image
• RAM internal or Memory card (flash EPROM); for program					additional	max.	4096 for direct memory access ¹⁾ 518,152 for page addressing ²⁾
Execution time for			64 Kbyte	analog	max.	192	
• 1 K binary statements (AND, OR)			1.1 ms	additional	max.	256 for direct memory access ¹⁾ 32,130 for page addressing ²⁾	
• 1 K digital statements (load, transfer)			15 ms	Program execution	additional	max.	• Cycle (OB1) • Interrupt-driven • Time-controlled in 9 clock pulses
• 8 control loops			20 ms				
Number of control loops			max.	64 with standard function block "R64 controller structure" (see Section 7)		Current consumption (at 5 V)	
Bit memories			2048	• CPU 928A		max.	0.6 A
Timers			256	• Memory card		max.	0.2 A
• Number			0.01 ... 9990 s	Power loss		max.	3 W
• Range				Space requirement			1 slot
Counters				Weight			
• Number			256	• CPU 928		approx.	0.5 kg (1.1 lb)
• Range			0 ... 999	• Memory submodule		approx.	0.04 kg (0.088 lb)
Inputs							
digital			max.	1024 with process image			
additional			max.	3072 without process image			
additional			max.	4096 for direct memory access ¹⁾			
additional			max.	518,152 for page addressing ²⁾			

1) Only with IM 304, IM307, IM 308 interface modules.
2) Only with IM 308 interface module (theoretical end value).

Ordering data	Order No.	Order No.
CPU 928 with receptacle for 1 memory submodule	6ES5 928-3UA21	Memory card with flash EPROMs 128 Kbyte (only 64 Kbyte usable)
System manual, programming guide, manual	see page 4/155	6ES5 374-2KG21

CPU 928B**Application**

The CPU 928B is designed for mid-range applications. It is particularly suitable for high-speed word processing (arithmetic operations and closed-loop control) and high-speed binary signal processing (logic control).

In addition the module also has a second interface and is thus suitable for high-speed serial point-to-point connections or for connecting to the SINEC L1 LAN (slave or master with point-to-point connections). It can be used in S5-135U and S5-155U.

Design

The module contains the following:

- Arithmetic unit, microprogrammed, with bit and word processor (16 bit), for high-speed processing of binary and word statements
- Microprocessor (16 bit) for processing the operating program of the module
- Microprocessor (16 bit) for processing the built-in interface and the second optional serial interface
- Memory (RAM) for bit memories, S bit memories, timers, counters, process image, etc.
- Internal memory: 64 Kbyte for the user program and 46 Kbyte (RAM) for data of the user program (data blocks)
- Receptacle for SIMATIC memory card (FLASH EPROM) for max. 64 Kbyte user program. STEP 5 V6.6 and higher is required for programming and erasing the memory card.

- Programming device port (15-way Cannon socket)
- Receptacle for interface module; the following can be installed:
Second interface for programming device and operator panel;
V.24 interface;
TTY interface;
RS 422 A interface for point-to-point connections;
SINEC L1 interface
- Shift register (246 x 8 bit) with high processing speed
- Hardware clock
- Operating program for cyclic, time- and process-controlled processing and error handling
- Software for multiprocessor communication
- Closed-loop controller algorithm (e.g. for pressure, temperature or flow control) with the following features: Output signal as manipulated variable or change in manipulated variable, parameterization via data block (fixed or variable values), limiting the output signal (high and low limits)

- Driver for 3964, 3964R, RK512, "open driver"
- Special functions for cycle statistics

Depending on the job to be done, one to four CPUs 928B can be used in a S5-135U/155U central controller, which are also suitable for multiprocessor operation with the following CPUs:

- CPU 922, CPU 928, CPU 948 in the central controller of the S5-135U/155U

The CPU 928B functions on the same basis as, and is upwards-compatible with, the CPU 928. All STEP 5 commands for the CPU 928 can execute without modification on the CPU 928B.

Restart modes	
Cold restart with reset, manual	All bit memories, timers and counters are reset and the process image erased. Scanning of the user program starts at the beginning.
Warm restart, manual	The bit memories, timers, counters and the process image are retained during the down-time. Scanning of the user program continues at the point of interruption.
Warm restart, automatic	Following power recovery, the CPU automatically enters the RUN mode. The other data is as listed under warm restart, manual.
Overall reset	All memory areas are erased. The programmable controller enters the basic state. If a RAM is used, the user program must be loaded. If an EPROM is used, a cold restart with reset is possible. The overall reset function can be triggered by a switch on the processor or from the programming device.

SIMATIC S5-135U, S5-155U/H

Central processing units

CPU 928B (continued)

Design (continued)

Restart modes (continued)	
By parameterizing the DX 0 the following start-up is possible:	
Cold restart, automatic (without memory)	Following power recovery, the CPU goes to RUN mode automatically. Otherwise the same as cold restart with reset, manual.
Cold restart, automatic (with memory)	Following power recovery, scanning of the user program starts at the beginning. All bit memories, timers and counters are retained.

Technical specifications									
Microprocessors			80186 (16 bit)			analog	max.	192	
			80188 (16 bit)			additional	max.	256 for direct memory access ¹⁾	
						additional	max.	32,130 for page addressing ²⁾	
Memory space					Outputs	digital	max.	1024 with process image	
• RAM internal (for data blocks only)			46 Kbyte			additional	max.	3072 without process image	
• RAM internal or Memory card (flash EPROM); for program			max. 64 Kbyte			additional	max.	4096 for direct memory access ¹⁾	
						additional	max.	518,152 for page addressing ²⁾	
Execution time for						analog	max.	192	
• 1 K binary statements			0.6 ms			additional	max.	256 for direct memory access ¹⁾	
• 1 K word statements			1.5 ms			additional	max.	32,130 for page addressing ²⁾	
• 8 control loops			20 ms		Program execution			• Cycle (OB1)	
Scan time monitoring			Programmable, default: 200 ms					• Interrupt-driven	
								• Time-controlled in 9 clock pulses	
								• Clock-controlled	
Number of control loops			max. 64 with standard function block "R 64 controller structure" (see Section 7)		Current consumption (at 5 V)				
					• CPU 928B	typ.	0.6 A		
Bit memories			2048		• Memory card	max.	0.2 A		
S bit memories			8192		• 377 memory submodule (RAM)	max.	0.1 A		
Timers					• Interface modules		0.1 ... 0.2 A		
• Number			256		• Power loss	max.	3 W		
• Range			0.01 ... 9990 s		Space requirements		1 slot		
Counters					Weight				
• Number			256		• CPU 928B	approx.	0.5 kg (1.1 lb)		
• Range			0 ... 999		• Memory submodule	approx.	0.04 kg (0.088 lb)		
Inputs									
digital			max. 1024 with process image						
additional			max. 3072 without process image						
additional			max. 4096 for direct memory access ¹⁾						
additional			max. 518,152 for page addressing ²⁾						

1) Only with IM 304, IM 307, IM 308 interface modules.
2) Only with IM 308 interface module (theoretical end value).

Ordering data		Order No.		Order No.
CPU 928 B with receptacle for 1 memory submodule and receptacle for 1 interface module System manual, programming guide, communications manual, instruction manual	6ES5 928-3UB21		Memory card with flash EPROMs 128 Kbyte (only 64 Kbyte usable) Interface module for 20 mA current loop (TTY) for V.24 (RS 232C) for RS 422-A/RS 485 for SINEC L1 COM PP parameter assignment software	6ES5 374-2KG21
				6ES5 752-0AA12 6ES5 752-0AA23 6ES5 752-0AA43 6ES5 752-0AA53
				6ES5 752-0AA62 see Section 7
	see page 4/155			

CPU 948

Application



The CPU 948 is the high-speed memory giant for the S5-155U. It is the most powerful CPU and is designed for applications in the upper performance range. It has a large user memory and is suitable for both very high-speed word

processing (arithmetic operations and closed-loop control) and very high-speed binary signal processing (logic control). The CPU 948 is fully compatible with its predecessors, the CPU 946/947.

4

Design

The module contains the following:

- STEP 5 processing unit (with 2 ASICs) for processing the user program
- Microprocessor (16 bit) for processing the operating system of the module
- Microprocessor (16 bit) for processing the built-in interface and the second optional serial interface
- Memory (RAM) for bit memories, S bit memories, timers, counters, process image, etc.
- Internal memory (RAM) with 640 or 1664 Kbyte for the user program
- Receptacle for SIMATIC memory card (flash EPROMs)
- Hardware clock

• Interfaces

1. Built-in serial interface (TTY) for programming device or operator panel
2. Slot for interface module for programming device; V.24 interface; TTY interface; RS 422 A interface for point-to-point connections; SINEC L1 interface

Depending on the job to be done, up to 4 CPUs 948 can be used in a central controller of the S5-155U programmable controller; they are also suitable for multi-processor operation with CPU 948B, CPU 928 and CPU 922.

The user programs can be stored in the integral RAM (640 or 1664 Kbyte). If necessary, the programming device can be used to store the user program on a flash EPROM to protect it from power failures.

The CPU 948 is fully compatible with the CPUs 946/947. It is not necessary to modify existing programs.

Functions

Program execution

- Cyclic program execution; Read-in of input statuses, execution of the control program and output of the output statuses
- Time-controlled program execution; 9 independent time-controlled program execution levels. The time of processing can be defined separately for each level. Times between 10 ms and 20 min can be set. A time-controlled timed interrupt is also available
- Interrupt-controlled program execution; via interrupts or process alarms; 4 interrupts via signal lines of the internal S5 backplane bus; 8 process alarms via input byte IB 0

- Time interrupt-controlled program processing; This execution level is activated after expiry of a programmed time (time resolution: 1 ms)

Execution levels of higher priority can interrupt execution levels of lower priority after each STEP 5 operation.

Monitoring

- Scan time
- Collision of two timed interrupts
- Addressing error
- Acknowledgement delay

Time

- Set, read, interrupt
- Operating hours counter

Integral function blocks

- Including, for example
- Disable or delay interrupts
 - Delete or generate blocks
 - Transfer process images
 - Copy data blocks

Hardware self-test functions

- Including, for example, RAM test, BASP (output disable) test and clock test

Further functions

- Easy access to the extended I/O area via function block FB 196 (contained in the "Basic functions" program package, (see Section 7))
- Programming device functions via the internal S5 backplane bus, thus providing fast program loading via the Industrial Ethernet bus system
- Password protection of the user program

CPU 948 (continued)

Design (continued)

Restart modes	
Cold restart with reset, manual	All bit memories, timers and counters are reset and the process image erased. Scanning of the user program starts at the beginning.
Warm restart, manual	The bit memories, timers, counters and the process image are retained during the down-time. Scanning of the user program continues at the point of interruption.
Warm restart, automatic	Following power recovery, the PLC automatically enters the Run mode. The other data is as listed under warm restart, manual.
The following start-up is possible if block DX 0 is programmed accordingly:	
Cold restart, automatic	Following power recovery, the programmable controller automatically enters the RUN mode. The other data is as listed under cold restart with reset, manual.
Cold restart with memory, manual	The bit memories, timers, counters and the process image are retained during the down-time. Scanning of the user program continues at the point of interruption.
Cold restart with memory, automatic	Following power recovery, the programmable controller automatically enters the RUN mode. The other data is as listed under cold restart with memory, manual.

Technical specifications

Microprocessors	80186 (16 bit) 80188 (16 bit), 2 ASICs	Outputs	digital	max.	1024 with process image
Total memory space			additional	max.	3072 without process image
• Internal memory	640 Kbyte or 1664 Kbyte		additional	max.	4096 for direct memory access ¹⁾
• Memory submodule (flash EPROM)	640 Kbyte or 1164 Kbyte		analog	max.	518152 for page addressing ²⁾
Programming language	STEP 5, SCL		additional	max.	192
Block types	Organization blocks (OB), Programming blocks (PB), Function blocks (FB, FX), Data blocks (DB, DX)	Bit memories			256 for direct memory access ¹⁾
Number of blocks	max. 256 per block type	S bit memories			32,130 for page addressing ²⁾
Nesting depth of the blocks	60	Nesting levels			2048
Program execution	• Cyclic (OB1) • Interrupt-driven • Time-controlled • Operator-controlled stop	Timers			32768
Execution times for		• Number			8
• Bit operations	0.18 µs	• Range			256
• Word operations	0.5 µs	Counters			0.01 ... 9990 s
• Time/counter operations	0.18 µs	• Number			256
• Fixed-point addition	0.55 µs	• Range			0 ... 999
• Floating-point addition	3.3 µs	Interfaces			
Scan time monitoring	Programmable, default: 200 ms	1st interface (integral)			programming device/operator
Inputs		2nd interface (optional)			paneldepending on interface
digital	max. 1024 with process image	Current consumption (at 5 V)			module used
additional	max. 3072 without process image	• CPU 948	max.		
additional	max. 4096 for direct memory access ¹⁾	• Memory card	max.		3.6 A
additional	max. 518,152 for page addressing ²⁾	• Interface module	max.		0.2 A
analog	max. 192	Power loss	max.		0.1 ... 0.2 A
additional	max. 256 for direct memory access ¹⁾	Space requirements			20 W
additional	max. 32,130 for page addressing ²⁾	Weight			
		• CPU 928	approx.		2 slots
		• Memory submodule	approx.		
					1 kg (2.2 lb)
					0.06 kg (0.13 lb)

1) Only with IM 304, IM 307, IM 308 interface modules.

2) Only with IM 308 interface module (theoretical end value).

CPU 948 (continued)		
Ordering data	Order No.	Order No.
CPU 948 - With 640 Kbyte user memory - With 1664 Kbyte user memory System manual, programming instructions, manual Memory card with flash EPROMs Memory capacity: 256 Kbyte 1 Mbyte 2 Mbyte Programming adapter (for memory cards)	6ES5 948-3UA11 6ES5 948-3UA21 see page 4/155 6ES5 374-2KH21 6ES5 374-2KK21 6ES5 374-2KL21 6ES5 985-2MC11	Interface module for 20 mA current loop (TTY) for V.24/V.28 (RS 232C) for RS 422-A/RS 485 for programming device for SINEC L1 COM PP parameter assignment software 6ES5 752-0AA12 6ES5 752-0AA22 6ES5 752-0AA43 6ES5 752-0AA53 6ES5 752-0AA62 see Section 7

On account of the higher CPU speed, it is necessary to make adjustments to the standard function blocks in the case of the intelligent I/O modules.

Please check that the version numbers of your standard function block comply with the required minimum version, by referring to the following table.

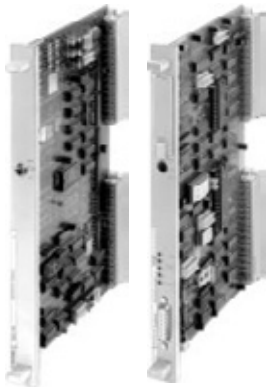
Module	FB numbers concerned	Standard FB can be used from
IP 240	167 to 173	V 2.2
IP 241	156 to 158	A 04
IP 242 A (...-1AA3.)	178 to 182	A 02
IP 242 B (...-1AA41)	183, 184	A 03
IP 243	160, 161	A 02
IP 244	162	A 03, B 03, C 04
IP 246	164, 165	A 02
IP 247	164, 165	A 02
IP 252	100, 101	V 3.0
IP 260	170	A 02
IP 261	171	Not implementable
IP 281	(no FB)	Implementable due to direct access

SIMATIC S5-135U, S5-155U/H

Central processing units

923A and 923C coordinators

Application



Several CPUs can be used in one central controller, depending on the task to be performed. The 923A/C coordinators allocate access rights to the internal S5 bus to the individual CPUs.

923A coordinator

The 923A coordinator is used for coordinating access of from two to four CPUs in the S5-135U and S5-155U programmable controllers.

923C coordinator

The 923C coordinator is used for coordinating access of from two to four CPUs in the S5-135U and S5-155U programmable controllers and for programming and start-up of up to eight CPUs and communications processors. The coordinator also enables the programmable controller to be programmed via the Industrial Ethernet, PROFIBUS and SINEC L1 LANs.

Design

923A coordinator

The module contains the following:

- Memory (RAM) for 2048 interprocessor communication bit memories
- Clock generator and scaler for producing the time base on which access to the S5 bus is allocated among the CPUs

923C coordinator

The module contains the following:

- RAM for 2048 interprocessor communication bit memories and for data blocks

- Clock generator and scaler for producing the time base on which the internal S5 backplane bus is allocated to the CPUs
- Central programming device port with multiplexer: With the programming device connected to a 923C coordinator, the user can program up to eight processors without changing the front connectors

For programming a programmable controller via the Industrial Ethernet, PROFIBUS and SINEC L1 local area network, the programming device ports of the 923C coordinator and the CP 143, CP 5430 or CP 530 communications processors need to be linked by means of the 725 connecting cable.

The central programming device interface can only be operated if the S5-DOS operating system is loaded in the programming device.

Principle of operation

Each CPU communicates with the input and output modules via the internal S5 backplane bus. The coordinator allocates access rights to the S5 back-

plane bus to each CPU in cycles (time-sharing). The allocation sequence is fixed (CPU 1 - CPU 2 - CPU 3 - CPU 4).

The CPUs can exchange information via interprocessor communication bit memories in the coordinator.

Technical specifications						
Current consumption (at 5 V)			Space requirements	approx.	1 slot 0.3 kg (0.7 lb)	
• 923A coordinator	max.		0.5 A			
• 923C coordinator	max.		1.1 A			
Power loss						
• 923A coordinator	max.		2.5 W			
• 923C coordinator	max.		6 W			

Ordering data		Order No.	Order No.
923A coordinator The operating instructions are included in the S5-135U/155U system manual (see page 4/155).	6ES5 923-3UA11	725 connecting cable for connecting 923C coordinator to the CP 143 or CP 530 communications processor 0.9 m (3 ft) 2.5 m (8 ft)	6ES5 725-0AK00 6ES5 725-0BC50
923C coordinator The operating instructions are included in the S5-135U/155U system manual (see page 4/155).	6ES5 923-3UC11		

CPU 948R/RL for S5-155H/S5-155H Lite**Application**

The CPU 948R is designed for the S5-155H fault-tolerant programmable controller, the CPU 948RL for the S5-155H Lite.

They have a large user memory and are suitable for both high-speed word processing (arithmetic operations and closed-loop control) and high-speed binary signal processing (logic control).

Design

The CPU 948R/RL differs only in its firmware from the CPU 948 for the S5-155U programmable controller. You must plug in a CPU 948R/RL into both subunits of the S5-155H/-155H Lite fault-tolerant programmable controller.

The module contains the following:

- STEP 5 processing unit (with 2 ASICs) for processing the user program

- Microprocessor (16 bit) for processing the operating system of the module
- Microprocessor (16 bit) for processing the built-in serial interface
- Internal memory (RAM) with 128, 640 or 1664 Kbyte for the user program (355 memory submodule and RAM memory submodules are no longer required)

- Memory (high-speed RAM) for bit memories, S bit memories, timers, counters, process image, etc.
- Receptacle for memory card (flash EPROMs, non-volatile and electrically erasable)
- Hardware clock
- Built-in serial interface (TTY) for programming device or operator panel

The CPU 948R requires 2 slots. It can be plugged into the ZG 135U/155U central controller.

Principle of operation

Depending on the application, the central processing unit executes the user program either cyclically, time-controlled, interrupt-controlled or time interrupt-controlled. The firmware executes all additional functions of the fault tolerant programmable controller S5-155H/-155H Lite automatically.

These functions include the following:

- Data exchange
- Synchronization of the two subunits
- Self-test
- Fault handling (switchover to standby unit)
- Fault locating

Multi-processor operation as with the CPU 948 is not possible with the CPU 948RL. The additional functions (self-test, synchronization, fault locating) increase the execution time by 5 to 15 %.

Functions

- Event-driven synchronization
- Transparent programming
- Any combination of 1-, 2- and 3-channel I/O configuration (3-channel configuration only for inputs)
- Support of redundant analog inputs and outputs with fault detection and fault locating

- Comprehensive self-test functions
- Comprehensive system diagnostics functions
- Single-channel and redundant connection to the SINEC L1, PROFIBUS and Industrial Ethernet LANs
- Single-channel and redundant connection to the PROFIBUS-DP field bus

- Programming device functions via the Industrial Ethernet LAN

For further information on functions, program execution and restart modes, refer to the description of the CPU 948 on page 4/27.

Programming

In addition to programming in STEP 5, the CPU 948R/RL can also be programmed with the SCL compiler in the SCL programming language. The SCL high-level language is a programming language similar to PASCAL which has been optimized for PLC applications.

SCL can be used for programming complex tasks simply and easily in the SIMATIC S5. The SCL compiler is integrated in the STEP 5 basic package S5-DOS/MT, Version 6.

The user programs can be stored in the integral RAM (128, 640 or 1664 Kbyte). If necessary, the programming device can be used to store the user program on a flash EPROM to protect it from power failures. For this purpose, a programming adapter is required.

CPU 948R/RL for S5-155H/S5-155H Lite (continued)

Technical specifications

Microprocessors	80186 (16 bit) 80188 (8 bit), 2 ASICs	Inputs	analog	max.	CPU 948RL: 192 (1-, 2- or 3-channel) CPU 948RL: 64 (1- or 2-channel))
Total memory space					384 for direct memory access (1-channel)
• Internal memory (RAM)	128 Kbyte (CPU 948RL) 640 or 1664 Kbyte (CPU 948R)		additional	max.	32,130 for page addressing ¹⁾
• Memory submodule (flash EPROM)	128 Kbyte (CPU 948RL) 640 or 1664 Kbyte (CPU 948R)	Outputs	digital	max.	1024 with process image (1- or 2-channel)
Programming language	STEP 5, SCL		additional	max.	3072 without process image (1-channel)
Program execution	• Cycle (OB1), • Interrupt-driven • Time-controlled • Operator-controlled stop		additional	max.	6144 for direct memory access
			additional	max.	518,152 for page addressing ¹⁾
Execution times for			analog	max.	CPU 948R: 192 (1- or 2-channel)
• Bit operations	0.18 µs		CPU 948RL	max.	CPU 948RL: 64 (1- or 2-channel)
• Word operations	0.5 µs		additional	max.	384 for direct memory access
• Timer/counter operations	14/0.18 µs		additional	max.	32,130 for page addressing ¹⁾
• Fixed-point addition	0.55 µs	Bit memories/S bit memories			2048/32768
• Floating-point addition	3.3 µs	Timers			
Basic cycle time	typ. 10 ms (CPU 948R) 20 ms (CPU 948RL)	• Number/Range			256/0.01 to 9990 s
Scan time monitoring	Programmable, default: 200 ms	Counters			
Inputs		• Number/Range			256/0 to 999
digital	max. 1024 with process image (1-, 2- or 3-channel) ²⁾	Current consumption (at 5 V DC)			
additional	max. 3072 without process image (1-channel)	• CPU 948R	max.		3.6 A
additional	max. 6144 for direct memory access (1-channel)	• Memory card			0.2 A
additional	max. 518,152 for page addressing ¹⁾	Power loss	max.		20 W
		Space requirements			2 slots
		Weight	approx.		1 kg (2.2 lb)

1) Only with IM 308 interface module (theoretical end value).

2) 3-channel not possible with CPU 948RL.

Ordering data

Order No.

Order No.

CPU 948R

For S5-155H

With 640 Kbyte user memory
With 1664 Kbyte user memory6ES5 948-3UR12
6ES5 948-3UR22

CPU 948RL

For S5-155H Lite

With 128 Kbyte user memory

6ES5 948-3UR51

Memory card (flash EPROM)

256 Kbyte

1 Mbyte

2 Mbyte

6ES5 374-2KH21
6ES5 374-2KK21
6ES5 374-2KL21

ZG 135U/155U subrack

230 V/115 V AC; 5 V, 18 A

230 V/115 V AC; 5 V, 40 A

24 V DC; 5 V, 18 A

24 V DC; 5 V, 40 A

6ES5 188-3UA12
6ES5 188-3UA22
6ES5 188-3UA32
6ES5 188-3UA52

ZG 155H subrack

24 V DC; 5 V, 14 A

6ES5 188-3UH31

COM 155H parameterization software

for configuration and diagnostics of
the S5-155H fault-tolerant PLC
on 3 1/2" diskettes,

Single license

Copy license

6ES5 895-3SR 3
6ES5 895-3SR 3-0KL1

German

English

French

1

2

3

To be ordered as a separate item:

S5-155H manual

consisting of the S5-155H operating
instructions, the programming
instructions and the CPU
948R/RL quick reference

German

English

French

6ES5 998-4SR11

6ES5 998-4SR21

6ES5 998-4SR31

S5-135U/155U system manual

consisting of the descriptions of
the central controllers (CC) and
expansion units (EU), the inter-
face modules (IM), the power
supply and the I/Os

German

English

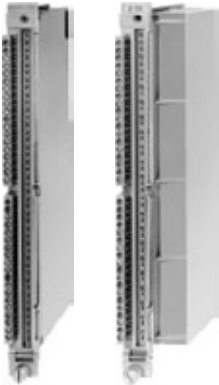
French

6ES5 998-0SH11

6ES5 998-0SH21

6ES5 998-0SH31

Overview					
Digital input/output modules					
Input modules			Output modules		
Voltage values	Module ID	Page	Voltage values/ current values	Module ID	Page
5... 15 V DC	434-4	4/33	Transistor outputs	441-4	4/38
24 V DC	420-4	4/33	24 V DC; 0.5 A	451-4	4/38
	430-4	4/33			
	432-4	4/33			
24/48/60 V DC	431-4	4/33	24 V DC; 2 A	453-4	4/38
				454-4	4/38
24/48/60 V AC	435-4	4/33	24/48/60 V DC; 0.5 A	457-4	4/38
115 V AC	436-4UA	4/33	24/48/60 V AC, 2 A	455-4	4/38
	436-4UB	4/33			
230 V AC	436-4UA	4/33	115/230 V AC; 2 A	456-4UA	4/38
	436-4UB	4/33		456-4UB	4/38
230 V AC	436-4UA	4/33	Relay outputs		
	436-4UB	4/33	60 V DC; 0.5 A	458-4UA	4/38
230 V AC	436-4UA	4/33	250 V AC; 5A	458-4UB	4/38
	436-4UB	4/33			
230 V AC	436-4UA	4/33	Input/output modules		
	436-4UB	4/33	Voltage values/ current values	Module ID	Page
			24 V DC (inputs),	482-4	4/43
			24 V DC; 0.5 A (outputs)		

Digital input modules			
Application			The digital input modules convert the external binary signals from the process to the internal signal level of the programmable controllers.
Design	Digital input modules with 32, 16 and 8 inputs for a range of input voltages are available. The modules require either one or two slots.	Front connectors are used for terminating the signal cables. Both modules and front connectors may be inserted and removed under power.	Green LEDs indicate the signal status of the inputs. Adhesive labels are supplied to identify the modules and front connectors.
Principle of operation	Enable input The input signals can be disabled by means of the enable input F. This enable input can be deactivated by removing a jumper on the module.	Interrupt processing The 432-4 digital input module generates an interrupt when an input signal changes: In the central controller, an interrupt line is provided for each CPU. Modules must be plugged into the central controller	The CPU 948 has a mode of operation available which recognizes an interrupt by scanning the input byte 0. All modules (max. 8) used for interrupt generation must be accommodated in the same unit.

Digital input modules (continued)

Technical specifications				
Digital input module	6ES5 420-4UA14	6ES5 430-4UA14	6ES5 431-4UA12	6ES5 432-4UA12 ¹⁾
Number of inputs	32	32	16	32 (with a group signal)
Galvanic isolation	No	Yes	Yes	Yes
• In groups of	—	32	1	8
Input voltage (rated value)	24 V DC	24 V DC	24/48/60 V DC	24 V DC
Input voltage				
• For "0" signal	– 33 ... + 5 V	– 3 ... + 7 V	– 33 ... + 8 V	– 33 ... + 5 V
• For "1" signal	+ 13 ... + 33 V	+ 13 ... + 33 V	+ 13 ... + 72 V	+ 13 ... + 33 V
Input current				
• For "1" signal typ.	8.5 mA	7 mA	4.5 mA (at 24 V) 6.5 mA (at 48 V) 7.5 mA (at 60 V)	8.5 mA
Delay	1.4 ... 5 ms	2.5 ... 6.5 ms	1.4 ... 5 ms	3 ms/1 ms/0.3 ms
Cable length				
• Unshielded max.	600 m (1968 ft)	600 m (1968 ft)	400 m (1312 ft)	600 m (1968 ft) (3 ms) 200 m (656 ft) (1 ms) 50 m (164 ft) (0.3 ms)
• Shielded max.	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)	1000 m (3280 ft)
Enable input F				
Input voltage				
• Rated value	24 V DC	24 V DC	24/48/60 V DC	24 V DC
• Enable	+ 13 ... + 33 V	+ 13 ... + 33 V	+ 13 ... + 72 V	+ 13 ... + 33 V
• Disable	– 33 ... + 5 V	– 33 ... + 5 V	– 33 ... + 8 V	– 33 ... + 5 V
Input current of enable input typ.	5 mA	5 mA	5 mA (at 48 V)	5 mA
Cable length (unshielded) max.	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)
Insulation voltage (external connections to housing)				
• In acc. with VDE 0160	—	75 V DC	75 V DC	75 V DC
• Tested with	—	1250 V AC	1250 V AC	1250 V AC
Supply voltage V_{pos}				
• Rated value	—	24 V DC	—	—
• Ripple V_{pp} (referred to rated voltage) max.	—	+ 15 %	—	—
• Permissible range (including ripple)	—	20 ... 30 V	—	—
• Value at <0.1 s max.	—	36 V	—	—
Current consumption				
• Internal (at 5 V) typ.	80 mA	100 mA	90 mA	200 mA
• External (at 24 V) typ.	—	100 mA	—	—
Power loss max.	7.0 W	8.3 W	2.2 ... 7.7 W (at 24 ... 60 V)	7.5 W
Space requirements	1 slot	1 slot	1 slot	1 slot
Front connector	42-pin	42-pin	42-pin	42-pin
Weight approx.	0.4 kg (0.88 lb)	0.4 kg (0.88 lb)	0.4 kg (0.88 lb)	0.4 kg (0.88 lb)

1) A shielded signal lead is required for use of the module.

A filter (SIFI C, B84113-C-B30 or equivalent) is required in the 24 V DC load power supply for the module.

Digital input modules (continued)

Technical specifications (continued)

Digital input module		6ES5 434-4UA12	6ES5 435-4UA12	6ES5 436-4UA12 ¹⁾	6ES5 436-4UB12 ¹⁾
Number of inputs		32	16	16	8
Galvanic isolation		Yes	Yes	Yes	Yes
• In groups of		32	8	8	1
Input voltage (rated value)		TTL signals (+ 5 V) CMOS signals (+ 15 V) signals from NAMUR sensors (with current output in acc. with DIN 19234)	24/48/60 V AC (47 ... 63 Hz)	115/230 V AC (47 ... 63 Hz)	115/230 V AC (47 ... 63 Hz)
Input voltage					
• For "0" signal		0 ... + 0.8 V (TTL) 0 ... + 4.5 V (CMOS)	0 ... 15 V	0 ... 60 V	0 ... 60 V
• For "1" signal		+ 2.4 ... + 5 V (TTL) or open input + 10.5 ... + 15 V (CMOS) or open input	20 ... 72 V	90 ... 264 V	90 ... 264 V
Input current					
• For "0" signal	typ.	– 1 mA (TTL) – 3 mA (CMOS) ≤ 1.2 mA (NAMUR)	—	—	—
• For "1" signal	typ.	0.1 mA (TTL) 0.3 mA (CMOS) ≥ 2.1 mA (NAMUR)	15 mA (at 48 V) 20 mA (at 60 V)	15 mA (at 115 V) 25 mA (at 230 V)	15 mA (at 115 V) 25 mA (at 230 V)
Delay					
• Positive edge		1.4 ... 5 ms	2 ... 15 ms	2 ... 15 ms	2 ... 15 ms
• Negative edge		1.4 ... 5 ms	10 ... 25 ms	10 ... 25 ms	10 ... 25 ms
Cable length					
• Unshielded	max.	200 m (656 ft) (TTL/CMOS) 600 m (1968 ft)/ (NAMUR)	600 m (1968 ft) 1000 m (3280 ft)	600 m (1968 ft) 1000 m (3280 ft)	600 m (1968 ft) 1000 m (3280 ft)
• Shielded	max.	1000 m (3280 ft)			
Enable input F			Jumper F+/F- in the front connector	Jumper F+/F- in the front connector	Jumper F+/F- in the front connector
Input voltage					
• Rated value		5/15/24 V DC			
• Enable		+ 4 ... + 33 V			
• Disable		– 15 ... + 2 V			
Input current of enable input	typ.	5 mA			
Cable length (unshielded)	max.	100 m (328 ft)			
Insulation voltage (External connections to housing)					
• In acc. with VDE 0160		75 V DC 1250 V AC	250 V AC 1500 V AC	250 V AC 1500 V AC	250 V AC 1500 V AC
• Tested with					
Supply voltage V _{pos}		24 V DC (L+); 15 V DC (LH+)	—	—	—
• Rated value					
• Ripple V _{pp} (referred to rated voltage)	max.	15 %	—	—	—
• Permissible range (including ripple)		20 ... 30 V; 5...15 V	—	—	—
• Value at t < 0.1 s	max.	36 V	—	—	—
Current consumption					
• Internal (at 5 V)	typ.	80 mA	100 mA	100 mA	80 mA
• External (at 24 V)	typ.	200 mA			
• External (at 15 V)	typ.	300 mA			
Power loss	max.	5.5 W	3.5 W (at 24 V) 18.0 W (at 60 V)	3.5 W (at 115 V) 17.0 W (at 230 V)	2.0 W (at 115 V) 8.5 W (at 230 V)
Space requirements		1 slot	2 slots	2 slots	2 slots
Front connector		42-pin	20-pin	20-pin	20-pin
Weight	approx.	0.4 kg (0.88 lb)	0.4 kg (0.88 lb)	0.4 kg (0.88 lb)	0.4 kg (0.88 lb)

1) A filter (SIFI C, B84113-C-B30 or equivalent) is required in the 230 V AC load power supply for the module.

SIMATIC S5-135U, S5-155U/H

Digital input/output modules

Digital input modules (continued)

Ordering data	Order No.		Order No.
Non-floating		436-4UB digital input module	6ES5 436-4UB12
420-4 digital input module	6ES5 420-4UA14	8 inputs, 115/230 V AC	
32 inputs, 24 V DC		The operating instructions are included in the S5-135U/155U system manual (see page 4/155).	
Floating		497 front connector	6ES5 497-4UA12
430-4 digital input module	6ES5 430-4UA14	Crimp terminals, single-width, 42-pin	
32 inputs, 24 V DC		Crimp terminals, double-width, 42-pin	6ES5 497-4UA22
431-4 digital input module	6ES5 431-4UA12	Crimp terminals, double-width, 20-pin	6ES5 497-4UA42
16 inputs, 24/48/60 V DC		Screw terminals, single-width, 42-pin	6ES5 497-4UB31
432-4 digital input module	6ES5 432-4UA12	Screw terminals, double-width, 42-pin	6ES5 497-4UB12
for interrupt processing, 32 inputs, 24 V DC		Screw terminals, double-width, 20-pin	6ES5 497-4UB42
434-4 digital input module	6ES5 434-4UA12		
32 inputs, 5/15 V DC (TTL, CMOS, NAMUR)			
435-4 digital input module	6ES5 435-4UA12		
16 inputs, 24/48/60 V AC			
436-4UA digital input module	6ES5 436-4UA12		
16 inputs, 115/230 V AC			

Digital input modules (continued)

4

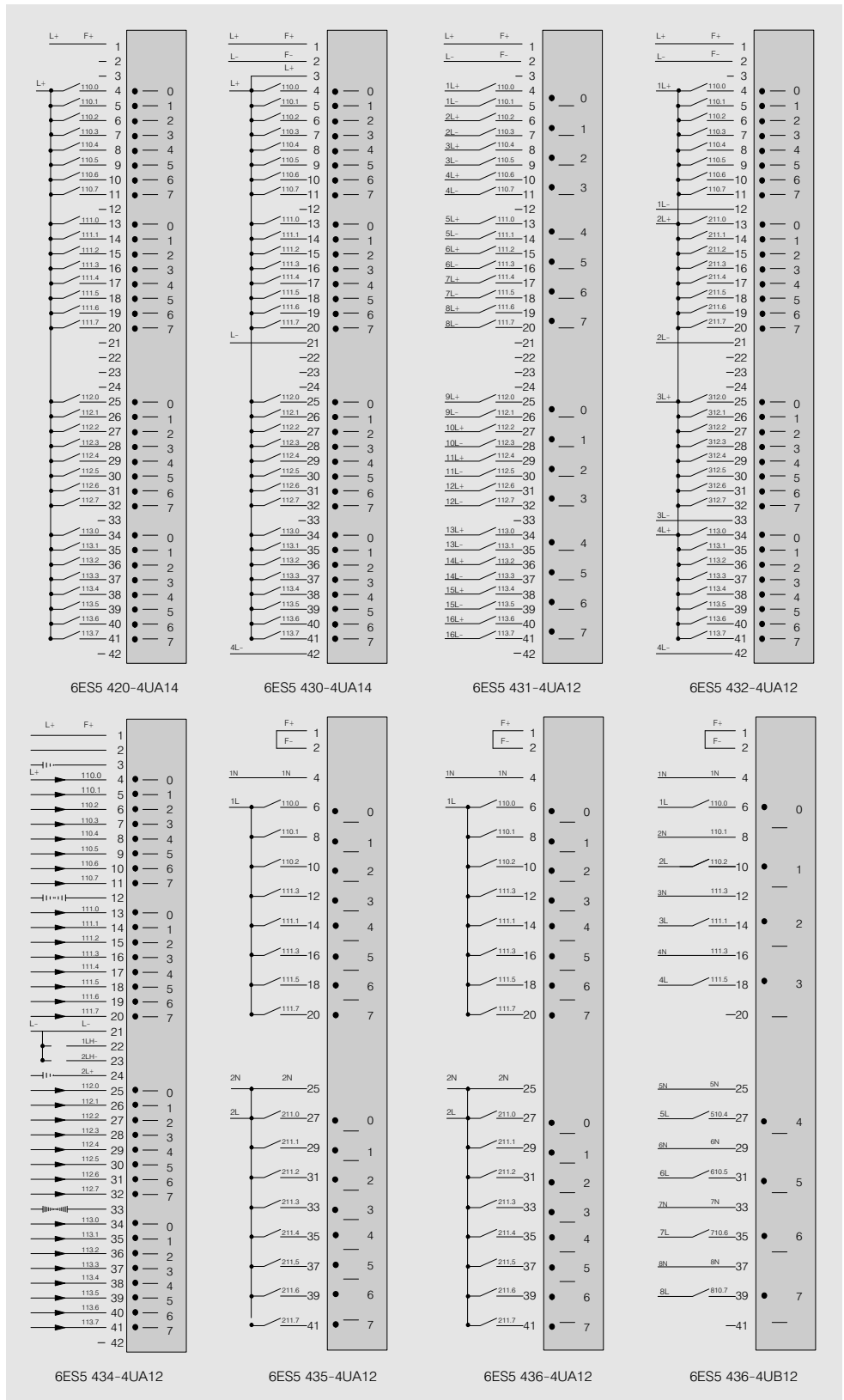


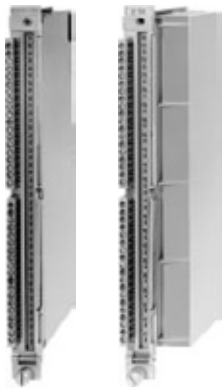
Fig. 4/23 Connection diagrams of the digital input modules

SIMATIC S5-135U, S5-155U/H

Digital input/output modules

Digital output modules

Application



The digital output modules convert the internal signal levels of the programmable controllers into the binary signal levels required externally by the process.

Design

Digital output modules with 32, 16 and 8 outputs are available with a range of output voltages and also with relay contact outputs. The modules require either one or two slots.

Front connectors are used for terminating the signal cables. Modules and front connectors may be inserted and removed under power.

Green LEDs indicate the signal status of the outputs. In DC output modules, red LEDs indicate short-circuits in the signal leads. The signal output H is set to "1" if an over-current or short-circuit is detected in an output. Up to 16 signal outputs can be connected in parallel. In AC output modules, red LEDs indicate when a fuse has blown.

Adhesive labels are supplied to identify modules and front connectors.

Principle of operation

Enable input
The output of signals can be suppressed by an enable

input F. This function can be deactivated by removing a jumper on the module.

Digital output modules (continued)

Technical specifications					
Digital output module	6ES5 441-4UA14	6ES5 451-4UA14	6ES5 453-4UA12 ⁴⁾	6ES5 454-4UA14 ⁵⁾	6ES5 455-4UA12
Number of outputs	32	32	16	16	16
Galvanic isolation	No	Yes	Yes	Yes	Yes
• In groups of	—	32	1	16	8
Supply voltage V_p , V_{pos}					
• Rated value	24 V DC	24 V DC	24 V DC¹⁾	24 V DC	24/48/60 V AC
• Frequency					47 to 63 Hz
• Ripple V_{pp} (referred to rated voltage) max.	15 %	15 %	15 %	15 %	—
• Permissible range (including ripple)	20 ... 30 V	20 ... 30 V	20 ... 30 V	20 ... 30 V	20 ... 72 V
• Value at <0.1 s max.	36 V	36 V	36 V	36 V	—
Output current at "1" signal					
• Rated value	0.5 A	0.5 A	2 A	2 A	2 A
• Permissible range	5 mA ... 0.5 A	5 mA ... 0.5 A	10 mA ²⁾ ... 2 A	10 mA ²⁾ ... 2 A	0.4 ... 2 A
• Making current per group for $t < 3 / < 20 / < 50$ ms max.					25/15/13 A
Lamp load max.	5 W	5 W	10 W	10 W	25 W
Short-circuit protection	Electronic	Electronic	Electronic	Electronic	Fuse (4x6.3 A)
Limitation of the voltage induced on circuit interr. (int.) to	$V_{pos} - 47$ V	$V_{pos} - 47$ V	$V_{pos} - 47$ V	$V_{pos} - 47$ V	
Switching frequency for					
• Resistive loads max.	100 Hz	100 Hz	100 Hz	100 Hz	20 Hz
• Lamps max.	11 Hz	11 Hz	11 Hz	11 Hz	11 Hz
• Inductive loads max.	2 Hz (at 0.3 A) 0.5 Hz (at 0.5 A)	2 Hz (at 0.3 A) 0.5 Hz (at 0.5 A)	0.2 Hz (at 1 A) 0.5 Hz (at 2 A)	0.2 Hz (at 1 A) 0.5 Hz (at 2 A)	2 Hz
Total load rating ³⁾					
• With fan	100 %	100 %	100 %	50 %	75 %
• Without fan	50 %	50 %	25 %	50 %	50 %
Leakage current at "0" sign. max.	0.5 mA	0.5 mA	1 mA	1 mA	5 mA
Signal level of the outputs					
• At "0" signal max.	+ 3 V	+ 3 V	+ 3 V	+ 3 V	0.1 V_p
• At "1" signal min. max.	$V_{pos} - 1.5$ V	$V_{pos} - 1.5$ V	$V_{pos} - 2.5$ V	$V_{pos} - 2$ V	$V_{pos} - 1.5$ V
Cable length (unshielded) max.	400 m (1312 ft)	400 m (1312 ft)	400 m (1312 ft)	400 m (1312 ft)	300 m (984 ft)
Enable input F					Junper F+/F- in the front connector
Input voltage					
• Rated value	24 V DC	24 V DC	24 V DC	24 V DC	
• Enable	+ 13 ... + 33 V	+ 13 ... + 33 V	+ 13 ... + 33 V	+ 13 ... + 33 V	
• Disable	- 33 ... + 5 V	- 33 ... + 5 V	- 33 ... + 5 V	- 33 ... + 5 V	
Input current of enable input typ.	5 mA	5 mA	5 mA	5 mA	
Cable length (unshielded) max.	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)	
Signalling output H					
Voltage if fault min.	$V_{pos} - 5$ V	$V_{pos} - 5$ V	$V_{pos} - 5$ V	$V_{pos} - 5$ V	
Current if fault (limited) max.	10 mA	10 mA	10 mA	10 mA	
Voltage if no fault max.	3 V	3 V	3 V	3 V	
Insulation voltage (external connections to housing)					
• In acc. with VDE 0160	—	75 V DC	75 V DC	75 V DC	250 V AC
• Tested with	—	1250 V AC	1250 V AC	1250 V AC	1500 V AC
Current consumption					
• Internal (at 5 V) typ.	80 mA	120 mA	120 mA	100 mA	100 mA
• External (at 24 V, no load) typ.	150 mA	150 mA	—	100 mA	—
Power loss max.	17.0 W	17.0 W	49.0 W	17.5 W	39.0 W
Space requirements	1 slot	1 slot	2 slots	1 slot ⁵⁾	2 slots
Front connector	42-pin	42-pin	42-pin	25-pin/42-pin	20-pin
Weight approx.	0.45 kg (1 lb)	0.45 kg (1 lb)	0.6 kg (1.3 lb)	0.55 kg (1.2 lb)	0.7 kg (1.5 lb)

1) Can also be used as L- switch.

2) 1 input of a digital input module is permissible as the minimum load.

3) Referred to the sum of the rated currents through an L+ input.

4) A shielded signal lead is required for use of the module.

A filter (SIFI C, B84113-C-B-30 or equivalent) is required in the 24 V DC load power supply for the module.

5) Due to current load a double wide front connector is required.

Digital output modules (continued)

Technical data (continued)					
Digital output module	6ES5 456-4UA12 ⁵⁾	6ES5 456-4UB12 ⁵⁾	6ES5 457-4UA12 ⁶⁾	6ES5 458-4UA12	6ES5 458-4UA12
Number of outputs	16	8	16	16 (relay contacts)	16 (relay contacts)
Galvanic isolation	yes	yes	yes	yes	yes
• In groups of	8	1	1	1	8
Supply voltage V_p , V_{pos}					
• Rated voltage	115/230 V AC	115/230 V AC	24/48/60 V DC¹⁾	24 V DC	24 V DC
• Frequency	47 to 63 Hz	47 to 63 Hz	—	—	—
• Ripple V_{pp} (referred to rated voltage) max.	—	—	15 %	15 %	15 %
• Permissible range (including ripple)	88 ... 264 V	88 ... 264 V	20 ... 72 V	20 ... 30 V	20 ... 30 V
• Value at $t < 0.1$ s max.	—	—	90 V ²⁾	35 V	35 V
Output current at "1" signal					
• Rated value	2 A	2 A	0.5 A	—	—
• Permissible range	0.04 ... 2 A	0.04 ... 2 A	5 mA ... 0.5 A	—	—
• Making current per group for $t < 3 / < 20 / < 50$ ms max.	25/15/13 A	16/8/6.5 A	—	—	—
Lamp load max.	100 W	100 W	5 W	—	—
Short-circuit protection	Fuse (4x6.3 A)	Fuse (4x6.3 A)	Electronic	None	None
Switch. cap. of the contacts max.	—	—	—	60V DC/48 V AC	110V DC/250 V AC
• Resistive load	—	—	—	500 mA	5 A at 30 V DC , 5 A at 250 V DC
With arc suppr. module max.	—	—	—	70 mA ⁴⁾	0.3 A at 115 V DC
Without arc suppr. module max.	—	—	—	50 mA ⁴⁾	1.0 A at 30 V DC
• Inductive load	—	—	—	—	1.5 A at 250 V AC
With arc suppr. module max.	—	—	—	—	0.08 A at 115 V DC
Without arc suppr. module max.	—	—	—	—	3 · 10 ⁷
Switch. cycl. (VDE 0660, Part 200)	—	—	—	1 · 10 ⁸	3 · 10 ⁷
Limitation of the voltage induced on circuit interruption (internal) to	—	—	$V_{pos} - 75$ V	—	—
Switching frequency for					
• Resistive loads max.	20 Hz	20 Hz	100 Hz	100 Hz	10 Hz
• Lamps max.	11 Hz	11 Hz	11 Hz	11 Hz	5 Hz
• Inductive loads max.	2 Hz	2 Hz	2 Hz (at 0.5 A)	2 Hz	2 Hz
Total load rating ³⁾					
• With fan	75 %	100 %	100 %	100 %	100 %
• Without fan	70 %	50 %	50 % (100 % at 35 °C)	100 %	100 %
Leakage current at "0" sign. max.	5 mA	5 mA	1 mA	—	—
Signal level of the outputs					
• At "0" signal max.	0.1 V_p	0.1 V_p	+ 3 V	—	—
• At "1" signal min.	—	—	$V_p - 2.5$ V	—	—
max.	$V_p - 1.5$ V	$V_p - 1.5$ V	—	—	—
Cable length (unshielded) max.	300 m (984 ft)	300 m (984 ft)	400 m (1312 ft)	400 m (1312 ft)	400 m (1312 ft)
Enable input F	Jumper F+/F- in the front connector	Jumper F+/F- in the front connector	—	—	—
Input voltage					
• Rated value	—	—	24/48/60 V DC	24/48/60 V DC	24 V DC
• Enable	—	—	+ 13 ... + 72 V	- 13 ... + 33 V	+ 13 ... + 33 V
• Disable	—	—	- 72 ... + 8 V	- 33 ... + 5 V	- 33 ... + 5 V
Input current of enable input typ.	—	—	2.5 ... 6.5 mA	5 mA	5 mA
Cable length (unshielded) max.	—	—	200 m (656 ft)	200 m (656 ft)	200 m (656 ft)

1) Can also be used as L-switch.

2) For supply voltages higher than 72 V, the output voltage may exceed 13 V ("1" signal) in the non-drive state.

3) Referred to the sum of the rated currents through an L+ input.

4) Up to 500 mA possible with protective circuitry for the load (see operating instructions).

5) A filter (SIFI C, B84113-C-B-30 or equivalent) is required in the 230 V AC load power supply for the module.

6) A shielded signal lead is required for use of the module.

A filter (SIFI C, B84113-C-B-30 or equivalent) is required in the 24 V DC load power supply for the module.

Digital output modules (continued)

Technical specifications (continued)

Digital output module	6ES5 456-4UA12 ¹⁾	6ES5 456-4UB12 ¹⁾	6ES5 457-4UA12 ²⁾	6ES5 458-4UA12	6ES5 458-4UA12
Signal output H					
Voltage if fault	min.		$V_{pos} - 5\text{ V}$		
Current if fault (limited)	max.		10 mA		
Voltage if no fault	max.		3 V		
Insulation voltage (external connections to housing)					
• In acc. with VDE 0160	250 V AC	250 V AC	75 V DC	75 V DC	250 V AC
• Tested with	1500 V AC	1500 V AC	1250 V AC	500 V AC	1500 V AC
Current consumption					
• Internal (at 5 V)	typ. 100 mA	100 mA	120 mA	80 mA	120 mA
• External (at 24 V, no load)	typ. —	—	—	200 mA	250 mA
Power loss	max. 39.0 W	18.0 W	13.0 W	5.2 W	6.6 W
Space requirements	2 slots	2 slots	2 slots	1 slot	1 slot
Front connector	20-pin	20-pin	42-pin	42-pin	42-pin
Weight	approx. 0.7 kg (1.5 lb)	0.6 kg (1.3 lb)	0.6 kg (1.3 lb)	0.45 kg (1 lb)	0.7 kg (1.5 lb)

1) A filter (SIFI C, B84113-C-B30 or equivalent) is required in the 230 V AC load power supply for the module.

2) A shielded signal lead is required for use of the module.

A filter (SIFI C, B84113-C-B30 or equivalent) is required in the 24 V DC load power supply for the module.

Ordering data

Order No.

Order No.

Non-floating

441-4 digital output module
32 outputs, 24 V DC; 0.5 A

6ES5 441-4UA14

458-4UA digital output module
16 relay-contact outputs,
60 V; 0.5 V

6ES5 458-4UA12

Floating

451-4 digital output module
32 outputs, 24 V DC; 0.5 A

6ES5 451-4UA14

458-4UC digital output module
16 relay-contact outputs,
110 V DC; 250 V AC; 5 A

6ES5 458-4UC11

453-4 digital output module
16 outputs, 24 V DC; 2 A
(can also be used as L-switch)

6ES5 453-4UA12

498 arc-suppression module
for the 458-4UA.. digital output
module (RC elements for 4 outputs)

The operating instructions are
included in the S5-135U/155U
system manual (see page 4/155).

6ES5 498-1AB11

454-4 digital output module
16 outputs, 24 V DC; 2 A

6ES5 454-4UA14

497 front connector

Crimp terminals,
single-width, 42-pin
Crimp terminals,
double-width, 42-pin
Crimp terminals,
double-width, 20-pin
Screw terminals,
single width, 42-pin
Screw terminals,
double width, 42-pin
Screw terminals,
double width, 25-pin
(454-4 only)
Screw terminals,
double width, 20-pin

6ES5 497-4UA12

6ES5 497-4UA22

6ES5 497-4UA42

6ES5 497-4UB31

6ES5 497-4UB12

6ES5 497-4UB22

6ES5 497-4UB42

456-4UA digital output module
16 outputs, 115/230 V AC; 2 A

6ES5 456-4UA12

456-4UB digital output module
8 outputs, 115/230 V AC; 2 A

6ES5 456-4UB12

457-4 digital output module
16 outputs, 24/48/60 V DC; 0.5 A
(can also be used as L-switch)

6ES5 457-4UA12

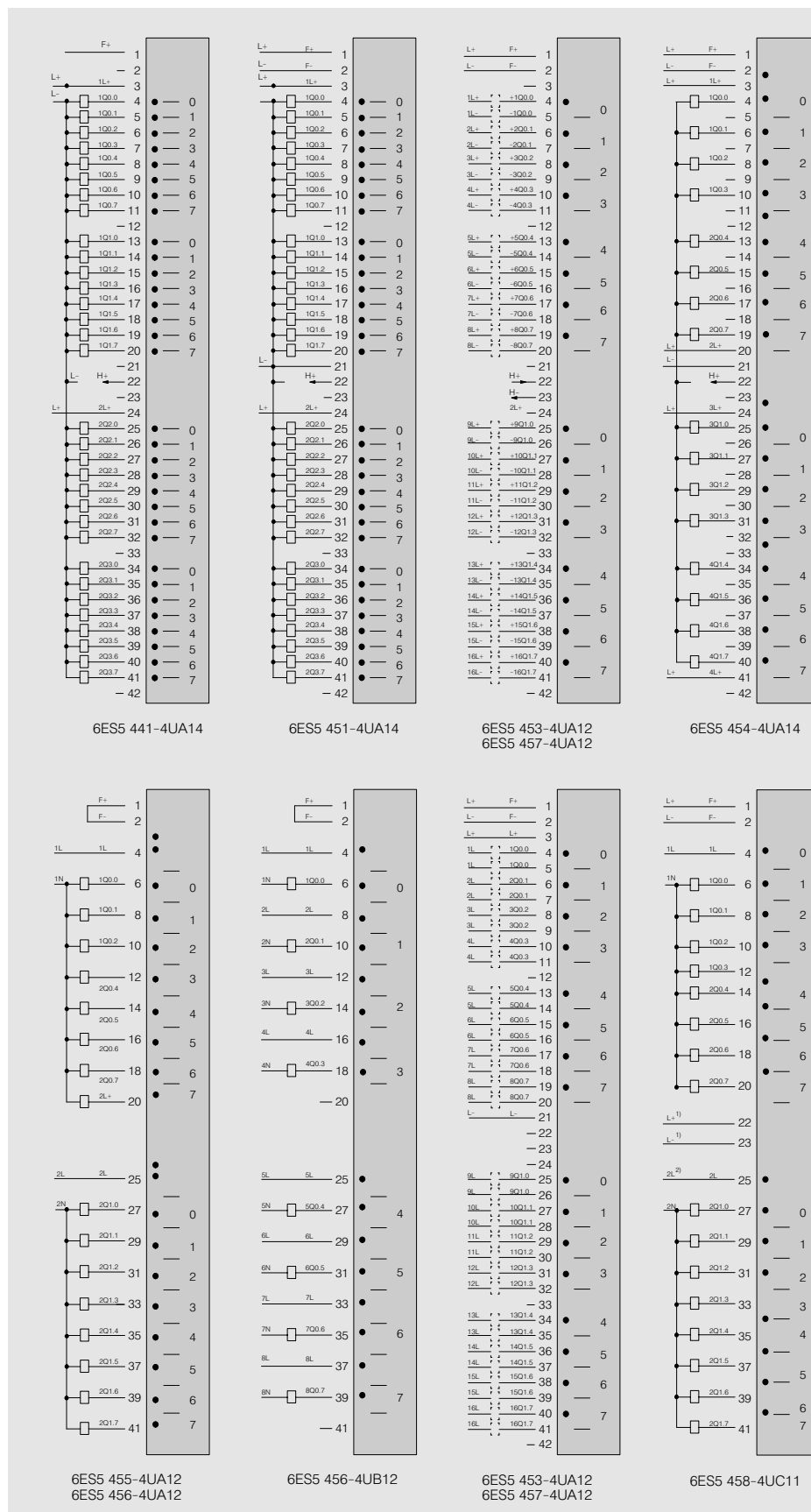


Fig. 4/24 Connection diagrams of digital output modules

- 1) 24 V DC supply voltage for the relays
- 2) Voltage for the relay contacts

Digital input/output module

Application



The digital input/output module converts the external signals from the process to the internal signal levels of the programmable controllers and converts the internal signal levels of the programmable controllers to the levels required externally by the process.

4

Design

The digital input/output module provides 16 binary inputs and eight binary outputs. Another eight terminals can be used either as inputs or outputs.

A shielded signal lead is required for use of the module.

Technical specifications

Number of inputs	16 or 24	Enable input	Jumper F+/F- in the front connector
Galvanic isolation	Yes	Synchronization input	As for other binary inputs
• In groups of	16/24	Synchronization output and short-circuit signalling output	
Input voltage	24 V DC	• At "0" signal	max. +3 V
• Rated value	- 33 ... + 5 V	• At "1" signal (short-circuit)	min. $V_{pos} - 5 V$
• For "0" signal	+ 13 ... + 33 V	• Output current	max. 10 mA (current-limited)
• For "1" signal			
Input current		Supply voltage	
• At "1" signal	typ. 8.5 mA	(for load)	
Delay		• Rated value	24 V DC
• At "0" → "1"	typ. 0.3 ms	• Ripple V_{pp} (referred to rated voltage)	max. max. 15 %
• At "1" → "0"	typ. 0.3 ms	• Permissible range (including ripple)	20 ... 30 V
Cable length		• Value at $t < 0.1 s$	max. 36 V
• Unshielded	max. 50 m (164 ft)	Insulation voltage (external connections to housing, internal connections, other groups)	
Number of outputs	8 or 16	• In acc. with VDE 0160	75 V DC
Galvanic isolation	Yes	• Tested at	1250 V AC
• In groups of	8/16	Current consumption	
Output current at "1" signal		• Internal (at 5 V)	typ. 90 mA
• Rated value	0.5 A	• External (at 24 V, without load)	typ. 30 mA
• Permissible range	5 mA ... 0.5 A	Power loss	max. 13 W
Lamp load	max. 5 W	Space requirements	1 slot
Inductive load	max. 12 W	Front connector	42-pin
Short-circuit protection	Electronic	Weight	approx. 0.4 kg (0.88 lb)
Limitation of the voltage induced on circuit interruption (internal)	to - 27 V		
Switching frequency for			
• Resistive loads	max. 100 Hz		
• Lamps	max. 11 Hz		
• Inductive loads	max. 2 Hz at 0.3 A, 0.5 Hz at 0.5 A		
Total load rating			
• With fan	100 %		
• Without fan	50 % (100 % at 35 °C)		
Leakage current at "0" signal	max. 0.5 mA		
Signal level of the outputs			
• At "0" signal	max. + 3 V		
• At "1" signal	min. $V_{pos} - 1.5 V$		
Cable length			
• Unshielded	max. 400 m (1312 ft)		

SIMATIC S5-135U, S5-155U/H

Digital input/output modules

Digital input/output module (continued)			
Ordering data	Order No.		Order No.
482-4 digital input/output module 16 or 24 inputs, 24 V DC and 8 or 16 outputs, 24 V DC; 0.5 A The operating instructions are included in the S5-135U/155U system manual (see page 4/155).	6ES5 482-4UA11		497 front connector
			Crimp terminals, single-width, 42-pin
			Crimp terminals, double-width, 42-pin
			Screw terminals, single-width, 42-pin Screw terminals, double-width, 42-pin
			6ES5 497-4UA12 6ES5 497-4UA22 6ES5 497-4UB31 6ES5 497-4UB12

4

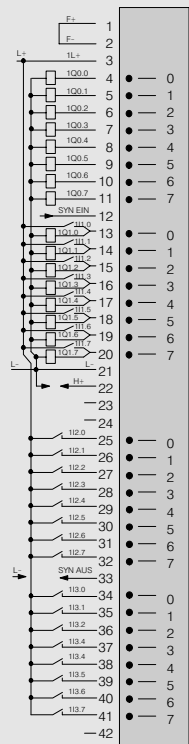


Fig. 4/25 Connection diagrams for the 482 digital input/output module

Overview

Analog input/output modules					
Input modules			Output modules		
Voltage values/ current values	Module ID	Page	Voltage values/ current values	Module ID	Page
±12.5 mV... 10 V	460-4	4/45	±10 V... or 0... 20 mA	470-UA	4/50
±20 mA or +4... 20 mA	465-4	4/45	±10 V	470-4UB	4/50
0... 1 V	463-4	4/45	±1... 5 V	470-4UC	4/50
0... 10 V			±4... 20 mA		
0... 20 mA or +4...20 mA					
±1.25 V to ±10 V	466-3	4/45			
0... 1.25 V to 0... 10 V					
+1... 5 V					
0... 20 mA or 4... 20 mA					
±20 mA					

Analog input modules

Application



The analog input modules convert the analog signals from the process into digital values, which can be processed by the programmable controller.

- Application of analog input modules:
- Process monitoring
 - Measuring physical quantities, e.g. in mechanical engineering, process engineering, building services automation
 - Control engineering

Design

Analog input modules with 16, 8 and 4 inputs are available. The modules require one slot. Front connectors are used for terminating the signal cables. Modules and front connectors may be inserted and removed under power (except for the 466 input module). Adhesive labels are supplied to identify modules and front connectors.

- 460 input module:
- Eight floating channels
 - Sequential measured value acquisition by means of optovoltic multiplexer
 - Measuring range selection by means of measuring range modules
 - Direct acquisition of thermocouple voltages
 - Direct four-wire connection of resistance-type sensors, e.g. Pt 100
 - Power supply from L+, L-
 - Use in large plants/machines with high common-mode voltages
 - For closed-loop control applications with time constant ranging from seconds to infinity

- 463 input module:
- Four individually isolated channels
 - Simultaneous scanning of all channels within $16^{2/3}$ or 20 ms (50 or 60 Hz)
 - Measuring range selection via jumpers in the front connector
 - Acquisition of transducer signals
 - For fast, noise-immune measured value acquisition even under unfavourable potential conditions
 - For closed-loop control applications where speed is a critical factor (time constants >20 ms)

Analog input modules (continued)

Design (continued)

465 input module:

- 16 non-floating channels
- Sequential measured value acquisition with semiconductor multiplexers
- Measuring range selection by means of measuring range modules
- Direct acquisition of thermocouple voltages
- Direct four-wire connection of resistance-type sensors, e.g. Pt 100
- Use in small-scale plants/machines where potential conditions are not a critical factor

Common features of the 460, 463 and 465 input modules:

- Integrating analog-digital conversion with a high degree of noise suppression at 50 (60) Hz and suppression of harmonics
- Enable input and input signals can be disabled
- The 460-4 input modules require two 498 measuring range modules
- The 465-4 input modules require two or four 498 measuring range modules, depending on whether up to 8 inputs or more than 8 inputs are used

466 input module:

- Eight differential or 16 individual channels (floating)
- Instantaneous value coding
- Measuring range selection through fixed wiring at the front connector
- For closed-loop control applications where speed is a critical factor (time constant >4 ms)

Technical specifications

Analog input module	6ES5 460-4UA13	6ES5 465-4UA13 ²⁾	6ES5 463-4U.12
Number of inputs	8 voltage/current inputs or 8 inputs for Pt 100 resistance thermometers	16 voltage/current inputs or 8 inputs for Pt 100 resistance thermometers	4 voltage/current inputs
Galvanic isolation	Yes	No	Yes
Input ranges (rated value)	± 12.5 mV (for 460-4 only); ± 50 mV; ± 500 mV; Pt 100; ± 1 V; ± 5 V; ± 10 V; ± 20 mA; + 4 ... 20 mA Input range can be selected for 4 channels at a time, using measuring range modules		0 ... 1 V, 0 ... 10 V, 0 ... 20 mA + 4 ... 20 mA for two-wire transducers and four-wire transducers
Input resistance in the individual ranges	12.5 mV: ≥ 10 MΩ Pt 100: ≥ 10 MΩ 50 mV: ≥ 10 MΩ 1 V: 90 kΩ; 2 % 500 mV: ≥ 10 MΩ 5 V: 50 kΩ 2 %	10 V: 50 kΩ; 2 % 20 mA: 25 kΩ; 1 % 4 ... 20 mA: 31.25 Ω; 1 %	1V: ≥ ± 10 MΩ; 10 V: 90 kΩ; 20 mA: 50 Ω 4 ... 20 mA: 62.5 Ω;
Types of connection for signal sensors	Two-wire connection; four-wire connections for Pt 100		Two-wire connection
Digital representation of the input signal	12 bit plus sign or 13 bit two's complement (2048 units = rated value)		12 bit two's complement (1024 units = rated value)
Measuring principle	Integrating		Integrating
Conversion principle	Voltage-time conversion		Voltage-frequency conversion
Integration time (selectable for optimum noise suppression)	20 ms at 50 Hz 16 2/3 ms at 60 Hz		20 ms at 50 Hz 16 2/3 ms at 60 Hz
Encoding time per channel max.	60 ms at 50 Hz based on rated value 50 ms at 60 Hz based on rated value		20 ms at 50 Hz 16 2/3 ms at 60 Hz
Cycle time for 4 inputs	—		20 ms at 50 Hz 16 2/3 ms at 60 Hz
8 inputs	0.48 s at 50 Hz		—
16 inputs	—		—
Permissible voltage between inputs or between inputs and the central grounding point (destruction limit) max.	± 18 V or max. ± 75 V for 1 ms with a pulse repeat rate of 50 pulses/second		± 30 V or ± 75 V for 1 ms with a pulse repeat rate of 100 pulses/second
Permissible voltage between the reference potential of a non-floating sensor and the central grounding point max.	75 V DC/60 V AC		75 V DC/60 V AC

Analog input modules (continued)

Technical specifications (continued)

Analog input module	6ES5 460-4UA13	6ES5 465-4UA13 ²⁾	6ES5 463-4U.12
Fault indication for			
• Overranging	At 200 % of rated value (4095 units)		
• Wire breakage of sensor line	Can be designed for the range 50 mV, 500 mV and Pt 100		
Noise suppression for			
$f = n \cdot (50/60 \text{ Hz} \pm 1 \%)$ $n = 1, 2 \dots$			
• Common mode noise			
($V_p < 1 \text{ V}$) min.	100 dB	86 dB	80 dB
• Series mode noise max.	40 dB	40 dB	40 dB
(peak noise value < rated value of the range)			
Basic error limits ¹⁾			
(at 20 °C)	12.5 mV: $\pm 2 \%$ 50 mV: $\pm 2 \%$ 500 mV: $\pm 1.5 \%$	Pt 100: $\pm 2 \%$ 1 V: $\pm 3.5 \%$ 5 V: $\pm 3.5 \%$	10 V: $\pm 3.5 \%$ 20 mA: $\pm 2.5 \%$ 4 ... 20 mA: $\pm 2.5 \%$
Operational error limits ¹⁾			
(at 0 °C to 60 °C; for one year)	12.5 mV: $\pm 6 \%$ 50 mV: $\pm 5 \%$ 500 mV: $\pm 4.5 \%$	Pt 100: $\pm 5 \%$ 1 V: $\pm 7.7 \%$ 5 V: $\pm 7.7 \%$	10 V: $\pm 7.7 \%$ 20 mA: $\pm 6.7 \%$ 4 ... 20 mA: $\pm 6.7 \%$
Cable length (shielded) max.	200 m (656 ft); 50 m (164 ft) up to 50 mV	200 m (656 ft); 50 m (164 ft) up to 50 mV	200 m (656 ft)
Enable inputs (as with analog outputs)	+ 24 V	+ 24 V	+ 24 V
Supply voltage (as with analog outputs)	+ 24 V	+ 24 V	+ 24 V
Constant current source for Pt 100	2.5 mA	2.5 mA	—
Current consumption			
• Internal (at 5 V) typ.	0.13 A	0.15 A	0.2 A
• External (at 24 V) typ.	0.15 A	0.15 A	0.15 A
Power loss max.	3.5 W	1.5 W	5.0 W
Space requirements	1 slot		1 slot
Front connector	42-pin		42-pin
Weight approx.	0.4 kg (0.88 lb)		0.4 kg (0.88 lb)
Analog input module	6ES5 466-3LA11		
Number of inputs	8 differential inputs or 16 individual inputs (referred to ground) in 4 or 2 groups (selectable)		
Galvanic isolation	Yes		
Input ranges (rated values)	0 ... 20 mA; 4 ... 20mA; $\pm 20 \text{ mA}$ 0 ... 1.25 V; 0 ... 2.5 V; 0 ... 5 V; 1 ... 5 V; 0 ... 10V $\pm 1.25 \text{ V}$; $\pm 2.5 \text{ V}$; $\pm 5 \text{ V}$; $\pm 10 \text{ V}$; } Selector switch lets you select these values for 4 channels separately		
Input resistance in the individual ranges	Voltage measuring range: $\geq 10 \text{ M}\Omega$ Current measuring range: 125Ω		
Types of conn. for signal sensors	Two-wire connection		
Digital repres. of the input signal	13 bit two's complement or 12 bit abs. value + sign or 12 bit binary		
Measuring principle	Instantaneous value encoding		
Conversion principle	Successive approximation		
Encoding time per channel max.	250 μs		
Cycle time for			
• 8 inputs max.	2 ms		
• 16 inputs max.	4 ms		
Permissible voltage between inputs or between inputs and central grounding point max.	$\pm 30 \text{ V}$ (static) or $\pm 75 \text{ V}$ for 1 ms with a pulse repeat rate of 50 pulses/second		
Permissible voltage between the reference potential of a non-floa- ting sensor and the central grounding point max.	75 V DC/60 V AC		

1) In accordance with DIN 43 745; referred to nominal measuring range (5 V supply from power supply chassis).

2) A filter (SIFI C, B84113-C-B30 or equivalent) is required in the 24 V DC load power supply for the module.

Analog input modules (continued)

Technical specifications (continued)

Analog input module	6ES5 466-3LA11 (continued)	
Fault indication for		
• Overranging	Yes (overflow bit)	
• Wire breakage of sensor line	No	
Noise suppression for		
$f = n \cdot (50/60 \text{ Hz} \pm 1 \%)$; $n = 1, 2 \dots$	70 dB	
• Common mode noise ($V_p < 1 \text{ V}$) min.	40 dB	
• Series mode noise (peak noise value < value of the range)		
Basic error limits ¹⁾ (at 20 °C)	Voltage ranges (except 0 ... 1.25 V; $\pm 1.25 \text{ V}$):	0.1 %
	Current ranges and 0 ... 1.25 V; $\pm 1.25 \text{ V}$:	0.2 %
Operational error limits ¹⁾ (at 0 to 60 °C; for one year)	Voltage ranges (except 0 ... 1.25 V; $\pm 1.25 \text{ V}$):	0.2 %
	Current ranges and 0 ... 1.25 V; $\pm 1.25 \text{ V}$:	0.4 %
Cable length (shielded) max.	200 m (656 ft)	
Enable inputs (as with analog outputs)	—	
Supply voltage (as with analog outputs)	—	
Constant current source for Pt 100	—	
Current consumption		
• Internal (at 5 V) typ.	0.7 A	
• External (at 24 V) typ.	—	
Power loss max.	3.5 W	
Space requirements	1 slot	
Front connector	43-pin	
Weight approx.	0.4 kg (0.88 lb)	

1) In accordance with DIN 43 745; referred to nominal measuring range (5 V supply from power supply chassis).

Ordering data	Order No.	Order No.
460-4 analog input module 8 inputs, signal range set via measuring range module (two 498 measuring range modules are required); floating	6ES5 460-4UA13	463-4 analog input module 4 inputs, floating For 50 Hz power systems For 60 Hz power systems
465-4 analog input module 16 inputs (8 with Pt 100), signal range set via measuring range module (two or four 498 measuring range modules are required); non-floating	6ES5 465-4UA13	466-3 analog input module 16 inputs, floating The operating instructions are included in the S5-135U/155U system manual (see page 4/155).
498 measuring range module for 460-4 and 465-4 analog input modules; four channels each $\pm 12.5 \text{ mV}$, $\pm 50 \text{ mV}$, $\pm 500 \text{ mV}$, Pt100 $\pm 1 \text{ V}$ $\pm 5 \text{ V}$ $\pm 10 \text{ V}$ $\pm 20 \text{ V}$ + 4 ... 20 mA; for two-wire transducer + 4 ... 20 mA; for four-wire transducer	6ES5 498-1AA11 6ES5 498-1AA21 6ES5 498-1AA61 6ES5 498-1AA31 6ES5 498-1AA41 6ES5 498-1AA51 6ES5 498-1AA71	497 front connector for 460, 463, 465 analog input modules Crimp terminals, single-width, 42-pin Crimp terminals, double-width, 42-pin Screw terminals, single-width, 42-pin Screw terminals, double-width, 42-pin Front connector for 466 analog input module Crimp terminals, single-width, 43-pin Screw terminals, single-width, 43-pin
		6ES5 463-4UA12 6ES5 463-4UB12 6ES5 466-3LA11
		6ES5 497-4UA12 6ES5 497-4UA22 6ES5 497-4UB31 6ES5 497-4UB12
		6XX3 068 6XX3 081

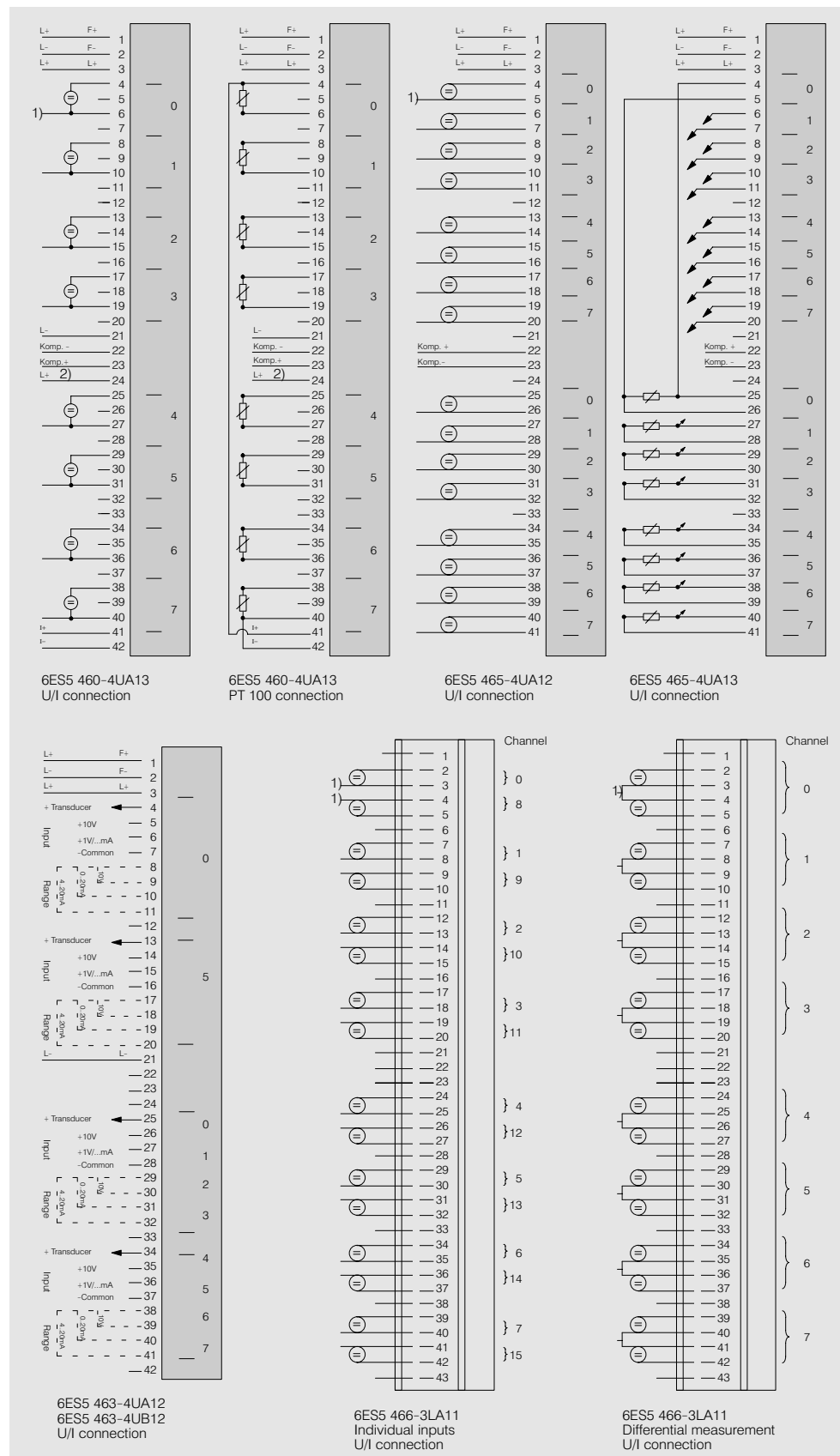


Fig. 4/26 Connection diagrams for analog input modules

- 1) Connection to the central grounding point of the system (see under technical specifications)
- 2) Only for disconnecting the test current if wire breakage monitoring is not activated

SIMATIC S5-135U, S5-155U/H

Analog input/output modules

Analog output modules

Application



The analog output modules convert the digital values from the programmable controller into analog signals required by the process.

Design

Three analog output modules are available with eight outputs each and a range of output voltages. The modules require one slot.

Front connectors are used for terminating the signal cables. Modules and front connectors may be inserted and removed under power.

Adhesive labels are supplied for identifying modules and front connectors.

Principle of operation

Enable input

The enable input can be used to disable the output of new

values. The last output value is retained. The enable input can be deactivated by

removing the respective jumper on the module.

Technical specifications				
Number of outputs		8 voltage and current outputs		
Galvanic isolation		Yes (not between the outputs)		
Output ranges				
(rated values)				
• 6ES5 470-4UA12		$\pm 10\text{ V}; 0 \dots 20\text{ mA}$		
• 6ES5 470-4UB12		$\pm 10\text{ V}$		
• 6ES5 470-4UC12		$+1 \dots 5\text{ V}; +4 \dots 20\text{ mA}$		
Load resistance		Purely ohmic		
• For voltage outputs	min.	3.3 k Ω		
• For current outputs	max.	300 Ω		
Load connection		To the M _{analog} terminal		
Digital representation of the output signal		12 bit two's complement (1024 units = rated value)		
Permissible overload capability	approx.	25 % (up to 1280 units)		
Conversion time		1 ms		
Short-circuit protection		Yes		
Short-circuit current	approx.	25 mA (for a voltage output)		
Open-circuit voltage	max.	18 V (for a current output)		
Voltage between the reference potential of the load (M _{analog} connection) and the casing	max.	60 V AC/75 V DC		
Basic error limits ¹⁾ (at 20 °C)		$\pm 2\text{ ‰} \pm 2\text{ units}$		
Operational error limits (0 to 60 °C; for one year)		$\pm 6\text{ ‰}$		
Cable length (shielded)	max.	200 m (656 ft)		
Enable input F				
Input voltage				
• Rated value		24 V DC		
• Enable		+ 13 ... 33 V		
• Disable		- 33 ... + 5 V		
Input current (for enable)	typ.	5 mA		
Cable length (unshielded)	max.	200 m (656 ft)		
Supply voltage V_{pos}				
• Rated value		24 V DC		
• Ripple V _{pp} (referred to rated voltage)		15 %		
• Permissible range (including ripple)		20 ... 30 V		
• Value at t < 0.1 s	max.	36 V		
Current consumption				
• Internal (at 5 V)	typ.	0.25 A		
• External (at 24 V)	typ.	0.3 A		
Space requirements		1 slot		
Power loss	max.	9.0 W		
Front connector		42-pin		
Weight	approx.	0.4 kg (0.88 lb)		

1) In accordance with DIN 43 745; referred to nominal measuring range (5 V supply from power supply chassis)
2) A filter (SIFI C, B84113-C-B30 or equivalent) is required in the 24 V DC load power supply for the module.

SIMATIC S5-135U, S5-155U/H

Intelligent I/O modules

Overview

Application	Intelligent I/O modules are used for high-speed, high accuracy - Closed-loop control - Positioning - Counting and proportioning The advantage of the intelligent I/O modules lies in the	fact that they execute these time-critical tasks completely autonomously. The CPU can then concentrate on its own control tasks more closely. There is an entire range of intelligent I/O modules for the S5-135U and S5-155U/H	programmable controllers, which can be used for various applications. The following overview shows which modules can be used for which applications.

Signal preprocessing							
Closed-loop control	Page	Positioning Open-loop control	Page	Positioning Closed-loop control	Page	Counting/ proportioning	Page
- IP 244 temperature 4/61 - IP 252 closed-loop control module for drives 4/71 - IP 260 closed-loop control module for high-speed individual controllers 4/74		- IP 240 counter/position decoder/positioning module 4/53 - IP 241 digital position decoder 4/55 - IP 247 positioning module for stepper motors 4/69 - WF 705 position encoder module 4/81 - WF 706C positioning module 4/83 - WF 707 cam controller 4/86		- IP 246I and IP 246A positioning module for servo drives 4/65 - WF 721, WF 723A, WF 723B and WF 723C positioning modules 4/89		- IP 240 counter/position decoder/positioning module 4/53 - IP 242A, IP 242B counter modules 4/57 - IP 261 proportioning module 4/77 - IP 281 counter module 4/79	
							IP 243 analog module 4/53
- Page 4/84: Comparison of IP 240 and IP 288 with WF 706 - Page 4/87: Comparison of IP 241 and IP 288 with WF 707 - Page 4/90: Comparison of IP 246 with WF 721 and WF 723A							

IP 240 counter, position decoder and positioning module

Application



The IP 240 counter, position decoder and positioning module is used for acquiring and preprocessing pulse trains for counting, position

decoding, positioning and speed measurement with the IP 252 closed-loop control module (with incremental pulse generator).

The combination with IP 252 is only possible in the S5-115U.

Design

The module contains two channels that can be used independently of each other in four modes:

- Counting (signals from pulse encoders at frequencies of up to 70 kHz)
- Position decoding (in conjunction with incremental position encoders)
- Positioning via cut-off points
- Speed measurement for the IP 252 closed-loop control module (in conjunction with

incremental speed encoders)

Besides the inputs for pulse sensing (inputs for 5 V and 24 V available), each channel of the module is provided with:

- 1 enable input (5 V/24 V) for "counting" mode
- 1 reference input (preliminary contact, 5 V/24 V) for position decoding and positioning
- 2 outputs (5 V/24 V; 0.5 A) for control of actuators

The cables to the sensors can be connected

- either with 15-pin sub D connectors (upper sockets, shielded cables) or with
- screw-type connectors (lower sockets, cables up to 1.5 mm², up to approx. 10 kHz)

The module requires one slot.

Principle of operation

Counting

The positive-going edge of the enable input sets the counter to the initial value set in the user program (max. 9999). The counter counts the input pulses down to zero. When 0 is reached, the counter generates a process interrupt or sets its output (program-selectable). The pulses continue to be counted (down to max. -9999) if the enable input remains "1".

Position decoding

The counter counts up and down to $\pm 99,999$. The counting pulse frequency can be doubled or quadrupled via user program. The channel is synchronized via the reference input.

Eight tracks (cams; travel sections or counting ranges; with allowance for a zero offset) can be specified via software.

Positioning via cut-off points

In this mode, defined points within the traverse range ($\pm 9,999,999$) of the axis can be approached.

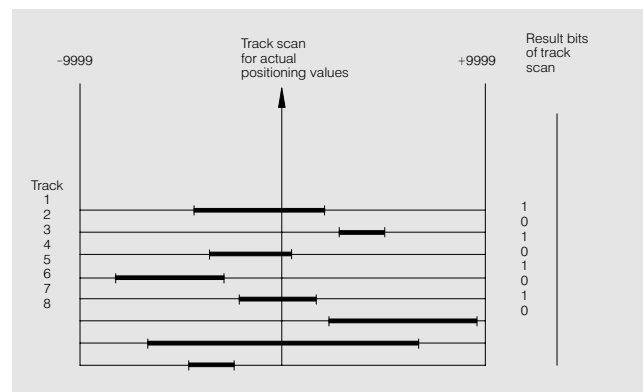


Fig. 4/29 Timing diagram for a positioning decoder

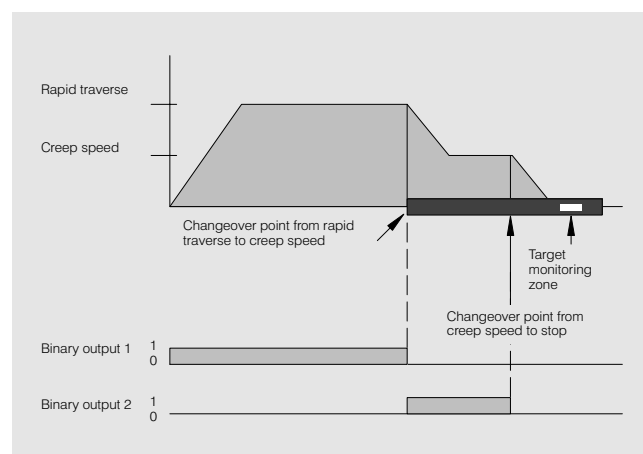


Fig. 4/30 Positioning of a pole-changing motor

IP 240 counter, position decoder and positioning module (continued)

Principle of operation
(continued)

The drives used are driven direct. Up to 254 positions per channel can be stored in the module. The positions lie within three zones, which represent the cut-off points and the target range.

Synchronization is implemented via:

- Reference point approach
- Software synchronization

- Cyclic synchronization at the positive-going edge of the signal

A rotary or linear axis function can be programmed.

The actual value can be offset through relative and additive zero offset.

The positioning tolerance varies between

± 0.002 mm at 0.06 m/min and ± 2 mm at 60 m/min.

The following errors are detected:

- Wire breakage with 5V symmetrical position encoders
- Short-circuit in signal cables
- Zero mark errors

The necessary program for the CPU is available in the form of standard function blocks (see Section 7).

Technical specifications

Pulse inputs

Galvanic isolation	No		
Position decoding, positioning			
• Differential inputs (5 V, symmetr.) for sensor interfaces to RS 422A or similar	2 pulses displaced by 90° and zero mark and inverse signals (e.g. Siemens 6FX2 001-2... positioning encoder)		
Input frequency	max.	500 kHz	
Cable length (shielded)	max.	30 m (98.4 ft) (w/ 5 V sensor sply)	
• 5V/24V inputs (asymmetrical)		2 pulses displaced by 90° and zero mark (e.g. Siemens 6FX2 001-4... posn. encoder)	
Input frequency	max.	50 kHz	25 kHz
Cable length (shielded)	max.	25 m (82 ft)	100 m (328 ft)
Counting			
5V/24V inputs		Pulses	
Input frequency	max.	70 kHz	25 kHz
Cable length (shielded)	max.	25 m (82 ft)	100 m (328 ft)
Input voltage			
• Rated value		5 V DC	24 V DC
• For "0" signal		0 ... 0.8 V	- 30 ... + 5 V
• For "1" signal		+ 2.4 ... 5 V	+ 13 ... 30 V
Input current at "1" signal	typ.	0.14 mA	6.5 mA

Binary inputs

Galvanic isolation	No	No	
Input voltage			
• Rated value		5 V DC	24 V DC
• For "0" signal		0 ... 0.8 V	- 30 ... + 5 V
• For "1" signal		+ 2.4 ... 5 V	+ 13 ... 30 V
Input current at "1" signal	max.	0.14 mA	6.5 mA
Cable length (shielded)	max.	100 m (328 ft)	100 m (328 ft)

Binary outputs

Number per channel	2 with position decoding and positioning, 1 with counting
Galvanic isolation	Yes
Supply voltage V_{pos} (for load)	
• Rated value	24 V DC
• Ripple V_{pp}	max. 3 V
• Permissible range (including ripple)	20 ... 30 V
Output current at "1" signal	
• Rated value	500 mA
Switching frequency with	
• Resistive load (24 V, 50 mA)	max. 200 Hz
• Inductive load (8.5 W)	max. 2 Hz
• Lamp load (5 W)	max. 8 Hz
Residual load at "0" signal	max. 1 mA
Output voltage	
• At "1" signal	min. $V_{pos} - 3$ V
Cable length	
• Shielded	max. 1000 m (3280 ft)
Current consumption	
• Internal (at 5 V)	typ. 0.8 A (excluding sensor supply)
Supply current for sensors	
• At 5 V	max. 0.8 A total
• At 24 V (external supply)	max. 0.6 A total
Addresses used	16 byte
Space requirements	1 slot
Weight	approx. 0.45 kg (0.99 lb)

Ordering data

Order No.	Order No.
IP 240 counter, position decoder and positioning module To be ordered as a separate item: Configuring package for IP 240 comprising manual and standard FB ¹⁾ for counting, position acquisition and positioning German English French Italian	705-3 connecting cables for Siemens positioning encoder 6FX 2001-2 with $V_{pos} = 5$ V 5 m (16.4 ft) 10 m (32.8 ft) 20 m (65.6 ft) 32 m (104.9 ft) Sub D connector 15-pin
6ES5 240-1AA21 6ES5 240-5AA11 6ES5 240-5AA21 6ES5 240-5AA31 6ES5 240-5AA51	6ES5 705-3 BF01 6ES5 705-3 CB01 6ES5 705-3 CC01 6ES5 705-3 CD21 6ES5 750-2AA21

1) For description see Page 7/109

IP 242A and IP 242B counter modules

Application



The IP 242A and IP 242B counter modules are used for acquiring and processing counting pulses up to a frequency of 500 kHz. They are suitable for pulse counting, frequency generation and division, and for measuring frequency, time and speed.

The IP 242B counter module is designed for applications

where the result needs to be processed extremely quickly. It has a large number of arithmetic functions and an integral measured value memory, which reduces the dependency on the access time of the CPU and it can therefore pass on the count values to the CPU ready processed.

4

Design

The IP 242A and IP 242B counter modules contain a total of seven independent 16-bit or 32-bit counter channels. Five of these channels can be used for counting up and down. The inputs and outputs are galvanically isolated. The IP 242A can be upgraded to an IP 242B with an EPROM and operated when the standard function blocks have been replaced.

The modules each require one slot.

Features

Counting frequency up to 500 kHz;

- Scaler chain (programmable and assigned randomly to counters 1 to 5), 4 x part factor 10 or 16 (BCD) and 1 x 4 bit
- Counters 1 to 5 cascadable
- Group interrupt output for user program

- 19 modes of operation for counters 1 to 5
- 1/3 modes of operation for counters 6 and 7
- Input signal level 5 V or 24 V, with 16-bit counters, adaption for each individual input by jumpers or resistors
- Output signal (24 V level) with up to 40 kHz pulse or varied pulse and pulse pause

Principle of operation

The counting and gate pulses of the individual counter channels can be derived from an external pulse encoder or from an internal quartz crystal. The counter outputs can be configured as either pulse outputs or level switch outputs.

An interrupt can be issued when a predefined interrupt value or the synchronization point is reached. The response times can be reduced considerably by instruction lists (short user programs) on the counter modules.

If the counting range of one counter is not sufficient, several counters can be cascaded together.

The necessary software for the CPU is available in the form of standard function blocks (see Section 7).

Technical specifications

Counter module	IP 242A	IP 242B
Number of counters		
• With 16 bit (cascadable) (counters 1 to 5)	5 (up/down programmable)	—
• With 24 bit (counters 6 and 7)	2 up and down for direct connection of incremental encoders with two pulse trains displaced by 90° (5 V, RS 422)	—
• With 32 bit (counters 6 and 7)	—	2 up and down for direct connection of incremental encoders with two pulse trains displaced by 90° (5 V, RS 422)
Number of modes (software-selectable)	19 (counters 1 to 5) 1 (counters 6 and 7)	19 (counters 1 to 5) 3 (counters 6 and 7)
Number of counters with comparison facility for random counts	7	7
Clock frequency (internal)		
• Counters 1 to 5	1 MHz with 16-bit scaler as well as programmable scaler chain	1 MHz with 16-bit scaler as well as programmable scaler chain
• Counters 6 and 7	—	10 MHz (direct, without scaler)
Counter frequency conditioning	Yes, for counters 1 to 5	Yes, for counters 1 to 5
Counting frequency		
• 24 V signals/		
5 V signals max.	480 kHz (counters 1 to 5)	480 kHz (counters 1 to 5)
• 5 V (RS 422) max.	500 kHz (counters 6 and 7)	500 kHz (counters 6 and 7)
Measured value preprocessing	No	Yes, by means of arithmetic functions
Measured value memory	No	Yes, freely assignable up to 100 measured values (100 x 2 data words)

SIMATIC S5-135U, S5-155U/H

Intelligent I/O modules

IP 242A and IP 242B counter modules (continued)

Technical specifications (continued)

Counter module	IP 242A	IP 242B
Galvanic isolation (for inputs and outputs)	Yes, but not for incremental encoder inputs 6 and 7	
Power supply voltage V_{pos}	24 V DC	
• Rated value	3.6 V	
• Ripple V_{pp} max.	20 ... 30 V	
• Permissible range (including ripple)	35 V	
• Value at $t < 0.5$ s max.	The counters can also be set to 24 V or 5 V signal levels by jumpers (one per input)	
Input voltage (counters 1 to 5)	24 V DC	
• Rated value	- 35 ... + 4.5 V	
• For "0" signal	+ 13 ... + 33 V	
• For "1" signal	5 V DC	
• Rated value	- 3 ... + 1.5 V	
• For "0" signal	+ 4 ... + 6.5 V	
• For "1" signal	5 V (RS 422)	
Input voltage (counters 6 and 7)	13 mA (at 24 V), 12 mA (at 5 V)	
Input voltage at "1" signal typ.	24 V DC	
Output voltage	+ 3 V	
• Rated value	$V_{pos} - 2.5$ V	
• At "0" signal max.	200 mA	
• At "1" signal min.	0.2 ... 100 mA	
Output current at "1" signal	40 kHz	
• Rated value	100 μ A	
• Permissible range	Electronic	
Output frequency max.	75 V DC	
Residual current at "0" signal max.	500 V AC	
Short-circuit protection	1.1 A	
Insulation voltage rating	50 mA	
External connections to housing	1 Kbyte with S5-155U, page addressing optional, 1 page frame	
• In acc. with VDE 0160	Page addressing, 1 page frame	
• Tested with	1 slot	
Current consumption	0.4 kg (0.9 lb)	
• Internal (at 5 V)		
• External (at 24 V, no load)		
Assigned binary addresses		
Space requirements		
Weight approx.		

Ordering data	Order No.	Order No.
IP 242A counter module²⁾	6ES5 242-1AA32	6ES5 983-2AB11
Upgrade kit	on request	6ES5 242-1AU11
from IP 242A and IP 242B		
IP 242B counter module	6ES5 242-1AA41	
To be ordered as a separate item:		
Configuring package for IP 242A/B		
comprising manual and standard FB ¹⁾		
German	6ES5 242-5AB11	6ES5 705-2BF00
English	6ES5 242-5AB21	6ES5 705-2CB00
French	6ES5 242-5AB31	6ES5 705-2CC00
Italian	6ES5 242-5AB51	
Connector (4 pcs.)		
Converter		
for 24 V asymmetrical incremental encoder up to 5 V (RS 422) - symmetrical incremental encoder		
705 connecting cable		
for connection of Siemens position encoder 6FX2 001-2...		
Length	5 m (16.4 ft)	
	10 m (32.8 ft)	
	20 m (65.6 ft)	

1) For description see Page 7/121

2) Cannot be used with CPU 945

IP 243-3 analog module

Application



The analog module IP 243-3 allows the input, output, pre-processing and routing of analog signals with a short processing time.

Design

The module contains the following components:

- 1 analog/digital converter (-10 to + 10V, 12 bits, 35 s) with 8 inputs
- 2 digital/analog converters (-10 to +10V, 12 bit, 5 s)
- 1 digital/analog converter (0 to + 10V, 8 bit, 10 s)
- 4 analog value matching functions (zero offsets and amplifier settings)
- 2 difference amplifiers (P controllers) with settable gain

- 2 analog value comparators, the results are read in via a following logical circuit and then further processed as alarms (depending on the type of programmable controller used via alarm cables or via a digital input module with alarm generation)
- 1 digital output (8 outputs, 24 V; 0.4 A)
- 1 digital input (8 inputs, 24 V)

The gains and zero points can be set on the front panel via trim pots. 6 measuring sockets are available for checking the settings.
The module requires 1 slot.

Principle of operation

Depending on the given task, the components can be connected to each other or to the inputs and outputs (routing).
The analog values of an input selected via the multiplexer are converted to digital values via the A/D converter so that they can then be processed directly in the central controller.

At the same time they can be compared with other values in the IP 243-3. Individual analog values can be adapted for this. Set values for direct comparison can be sent from the central controller to the IP 243-3 through the D/A converter.

The program required for the central controller is available as standard function modules (see Catalog Section 7).

Technical specifications			
A/D converter, 12 bit Number of inputs Input voltage range (set with jumpers) Input resistance approx. Digital representation of signal Conversion method Conversion time max. (without command processing times) Basic error limits Operational error limits	1 8 -5 to +5 V, -10 to +10 V, 0 to 10 V 1 MΩ 11 bit + sign; input voltage range = 2047 units successive approximation 35 μs ± 0.6 ‰ ± 1.2 ‰ (0 to 55 °C)		D/A converter, 12 bit Output voltage Load impedance min. Digital representation of signal Short-circuit protection Short-circuit current approx. Settling time to 99% of final value for 20 m line length Basic error limits Operational error limits
	2 -10 to +10 V 2 kΩ 11 bit + sign; output voltage range = 2047 units yes 25 mA 5 μs ± 0.6 ‰ ± 0.9 ‰ (0 to 55 °C)		

IP 243-3 analog module (continued)

Technical specifications (continued)

D/A converter, 8 bit (with amplifier)		Binary outputs	
Output voltage range	0 to 10 V	Output voltage range	
Load impedance min.	2 k Ω	• nominal value	24 V DC
Digital representation of signal	8 bit; output voltage range = 255 units	• for signal „0“ max.	3 V
		• for signal „1“ min.	$U_p - 1.9 \text{ V}$
Short-circuit protection	yes	Output current for signal "1"	
Short-circuit current approx.	50 mA	• nominal value	200 mA
Settling time to 99% of final value for 20 m line length	10 μs	• permissible range	2 to 200 mA
Basic error limits	$\pm 2 \%$	Short-circuit protection	Fuse
Operational error limits	$\pm 4 \%$ (0 to 55 °C)	Limitation of inductive switch-off voltage to auf	-2 V
Analog value matching		Operating frequency with ohmic load max.	1 kHz
Input voltage range	-4 to +10 V	Total load capability at 55 °C (with ref. to the sum of the nomi- nal currents of all outputs)	37 %
Input resistance approx.	200 k Ω	Residual current at signal "0"	250 μA
Input filter time constant approx.	0.1 ms	General data	
Gain range	0.5 to 5	Supply voltage V_p	
Setting range for zero offset	-2 to +2 V	• nominal value	24 V DC
Difference amplifier		• ripple V_{pp}	3.6 V
Input voltage range	-10 to +10 V	• permissible range (incl. ripple)	20 to 30 V
Input resistance approx.	1 M Ω	• value at $t < 0.5 \text{ s}$	35 V
Input filter time constant approx.	0.5 ms	Current consumption	
Gain range	1.1 to 20	• internal (at 5 V)	600 mA
Output voltage range	-10 to 10 V	• external (at 24 V, no load)	270 mA
Load impedance min.	2 k Ω	Galvanic isolation	No
Short-circuit protection	yes	Cable length	
Short-circuit current approx.	50 mA	• for analog signals, shielded	20 m
Comparator		• for binary signals unshielded shielded	400 m 1000 m
Number of inputs	2	Reference potential for analog signals	0-V-connection (low resistance connected to housing)
Input voltage range	0 to +10 V	Permissible voltage between analog input and 0 V connection max.	35 V (destruction limit)
Input resistance approx.	44 k Ω	Assigned binary addresses	8 bytes
Input filter time constant approx.	0.25 ms	Space requirement	1 slot
Binary inputs		Weight approx.	0.36 kg
Input voltage range			
• nominal value	24 V DC		
• for signal "0"	-5 to +5 V (or input open)		
• for signal "1"	+13 to +30 V		
Input current for signal "1" typ.	2.5 mA		
Delay time typ.	3 ms		

Ordering data

Order No.

Order No.

IP 243-3 analog module

To be ordered as a separate
item:

IP 243-3 manual

German
English
French

6ES5 243-1AA13

6ES5 998-0KF11
6ES5 998-0KF21
6ES5 998-0KF31

Front connector K

- 43-pin, for crimp connection
- 43-pin, for screw connection

Standard-function blocks
for IP 243¹⁾

6XX3 068

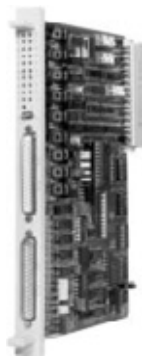
6XX3 081

6ES5 848-7MA01

1) For description see Page 7/119

IP 244 temperature control module

Application



The IP 244 temperature control module is used for controlling and monitoring temperatures and for measuring and monitoring analog values. This module processes temperature control loops, thus offloading the CPU. The IP 244 can replace up to 13 individual controllers.

4

Design

The IP 244 contains a micro-processor which implements the control functions in multiplex mode. User setting is also possible. The module requires one slot.

Inputs

- 1 binary input for switching the controller on and off (heating switch); operates only on controllers for which it was configured
- 13 analog inputs for connecting floating (grounding required) or non-floating thermocouples, two-wire connection, linearization by firmware, 0 ... 50 mV: Fe-CuNi, NiCr-Ni, Pt 10%-RhPt, Pt 13%-RhPt in accordance with DIN 43710 for temperatures up to 1600 °C

- 1 compensation input for connecting a Pt 100 resistance thermometer for reference junction temperature compensation (three-wire connection)
 - 2 monitoring inputs (0 ... 20 V) for connecting transmitters. These signals are not processed by the controller but only monitored for limits
- or
- 8 analog inputs for connecting Pt 100 resistance thermometers (0 ... 500 mV, four-wire connection)
- or
- 16 analog inputs for connecting voltage sensors, such as pyrosensors (0 ... 500 mV; two-wire connection).

The analog inputs are designed, with respect to earthing and shielding, with enhanced resistance to interference which allows operation of the module in the proximity of electrical drives.

Outputs

- 17 outputs for two-position controller (HEAT-OFF) or three-position controller (HEAT-OFF-COOL); can be selected from 13 two-position to 8 three-position and 1 two-position controllers. The "on" duration of an output (manipulated variable for cooling or heating) during one sampling interval corresponds to the value of the manipulated variable calculated by the controller. Manual operation is possible.

Principle of operation

Controller characteristics

- 13 controllers can be programmed with P, I and D components
- The threshold value can be selected to avoid pumping of an output
- The sampling time can be selected between 800 ms and 32 s

- Cascade controllers with one master controller and up to twelve secondary follow-up controllers optional
- Separate parameter sets for heating and cooling

Continued on the next page.

IP 244 temperature control module (continued)

Principle of operation
(continued)

Controller self-optimization

The module has a self-optimizing facility (see Fig. 4/33) suitable for gradual processes (e.g. in the plastics industry). The module determines the optimum parameters in a heating-up phase.

Preconditions:

- The controlled process must have low-pass characteristics
- Two-position controlled systems must permit a temperature rise of 37 K; three-position controlled systems: 110 K
- The actual value may rise at a rate of 60 K/min, in max. at full heating capacity
- The heat-up phase must not exceed 12 hours

The self-optimization can be activated for each channel by means of a start/stop bit.

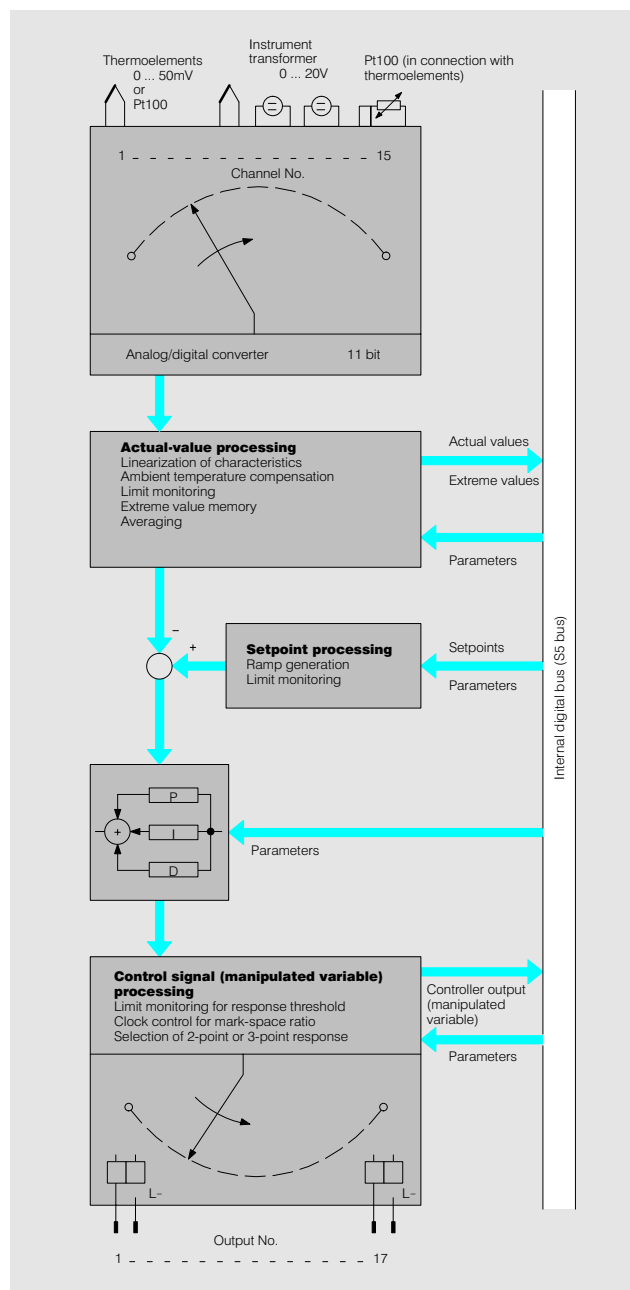


Fig. 4/33 Function diagram of temperature control module

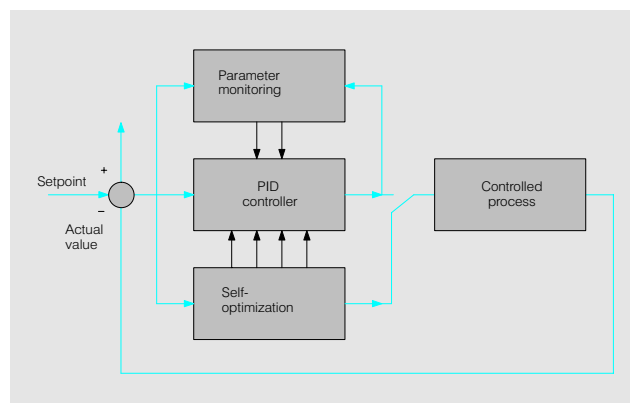


Fig. 4/34 Function diagram of controller self-optimization

IP 244 temperature control module (continued)

Principle of operation
(continued)

Actual-value processing

- Conversion of analog input values to 11-bit digital values
- Monitoring of actual values for two high and two low limits. A signal is given if a first limit is exceeded and the maximum or minimum value reached is stored (can be scanned at any time); if a second limit is exceeded, the controller in question is switched off
- Actual-value averaging is carried out if large deviations or disturbances are to be compensated
- Monitoring of the thermoelement cable for a break in the wire with the following reactions:
Output of the value of the manipulated variable determined in the past or manual operation or changeover to another thermoelement

Setpoint processing

- Step changes in the setpoints can be converted into ramp functions with variable slope coefficients

- A second setpoint can be entered (e.g. for reduced temperature at night); either the first or the second setpoint can be selected with a control bit (set by the user program)
- Limit monitoring of the setpoints entered

Analog output

The CPU can read the manipulated variables of all controllers of the IP 244 in one scanning cycle and therefore transfer the manipulated variables to analog output modules.

Heating current monitoring

The module can also be programmed for the "closed-loop control with heating current monitoring" mode (thermoelements only).

Failure of the individual heating elements can be detected by monitoring the heating currents. The program evaluates any drop below the permissible heating current range.

Note

The IP 244 temperature control module must be inserted in the central controller when using the IM 307/IM 317 interface modules.

Operation of the IP 244 temperature control module is permissible only in slots with battery backup.

The necessary software for the CPU is available in the form of standard function blocks (including an example for easy start-up) (see Section 7).

Technical specifications

Analog inputs either		Integrating time (adjustable for optimum noise suppression)	
Inputs for thermoelements	13 (two-wire connection)	• At 50 Hz	20 ms
Input voltage range	0 ... 50 mV	• At 60 Hz	16 2/3 ms
Input resistance	10 M Ω	Conversion time	max.
Permissible thermoelements (for max. temperature)	Fe-CuNi (700 °C); type L, type J NiCr-Ni (1200 °C); type K Pt10%-RhPt (1600 °C); type S Pt13%-RhPt (1600 °C); type R	(1 measured value)	
Inputs for instrument transformers	2	• At 50 Hz	60 ms
Input ranges (rated values)	0 ... 20 V; can be changed to 0 ... 50 V	• At 60 Hz	50 ms
Input resistance	min. 50 k Ω (20 V); 10 k Ω (50 mV)	Permissible voltage between	
Temperature compensation inputs	1 for Pt 100 (three-wire connection)	• Inputs or between inputs and central grounding point	max. 18 V (V ₋ , V _p ; destruction limit)
or		• Reference potential of a sensor and the central grounding point	max. 25 V AC/60 V DC
Inputs for Pt 100 (resistance thermometers, max. temperature 830 °C)	8 (four-wire connection)	Test voltage	
Input voltage range	0 ... 500 mV	• Analog input to analog input	120 V AC
or		• Analog input to S5 bus	500 V AC
Inputs for voltage sensors	16 (two-wire connection)	Fault message for	
Input voltage range	0 ... 500 mV	• Range exceeded	Yes
Digital representation of input signals (internal)	11 bit + sign (2048 units = nominal value)	• Wire-breakage	Yes
Galvanic isolation	Yes	• Limit exceeded (programmable limit)	Yes
Measuring principle	Integrating	• Short-circuit	Yes
		Noise suppression for f = n · (50/60 Hz $\pm$ 1 %); n = 1, 2, 3 ...	
		• Common mode noise	min. 100 dB
		• Series mode noise (peak value of the noise voltage < rated value of the range)	min. 40 dB

IP 244 temperature control module (continued)

Technical specifications (continued)

Analog inputs (continued)

Basic error limits (for actual value acquisition)	50 mV: $\pm 1.0\%$ ± 1 unit 20 V: $\pm 2.5\%$ ± 1 unit
Operational error limits (0 ... 55 °C)	50 mV: $\pm 3.0\%$ ± 1 unit 20 V: $\pm 3.5\%$ ± 1 unit
Cable length max.	50 m (164 ft) shielded

Binary input

Input voltage	
• Rated value	24 V DC
• For "0" signal	- 2 ... + 4.5 V
• For "1" signal	+ 13 ... + 35 V
Input current at "1" signal typ.	5 mA
Delay max.	5 ms
Cable length max.	600 m (1969 ft) unshielded

Controller

Sampling time T_A (cycle time of module)	0.8 ... 32 s
Function	$y = K \cdot (k \cdot x + \frac{1}{T_N} \int x dt + T_D \cdot \frac{dx}{dt})$
Parameters	
• k	0 or 1
• K	0.01 ... 256
• T_N	$(1 \dots 512) \cdot T_A$ or $T_N = \infty$
• T_D	$(0.5 \dots 512) \cdot T_A$ or $T_D = 0$
Setpoint	0 ... 1600 °C (11 bit)
Setpoint ramp	0 ... 65 536 K/h
Limit values	Setpoint ± 255 K
Threshold value	0 ... 50 % (of setpoint)
Hysteresis	0 ... 50 % (of setpoint)

Outputs

Outputs 1 ... 17	Controller outputs
Response	Depends on the programmed controller types: 13 x two-point to 8 x three-point and 1 x two-point
Galvanic isolation	No
Power supply voltage V_{pos}	
• Rated value	24 V DC
• Ripple V_{pp} max.	3.6 V
• Permissible range (including ripple)	20 ... 30 V
Output current at "1" signal	
• Rated value	120 mA
• Permissible range	0.2 ... 120 mA
Short-circuit protection	Yes
Limiting of the voltage induced on circuit interruption to	- 1 V
Lamp load max.	2.4 W
Load factor at 55 °C	100 %
Residual current at "0" signal max.	2 μ A
Signal level of the outputs	
• At "0" signal max.	+ 3 V
• At "1" signal min.	$V_{pos} - 2.5$ V
Cable length	
• Unshielded max.	400 m (1312 ft)
• Shielded max.	1000 m (3300 ft)
General specifications	
Current consumption	
• Internal (at 5 V) typ.	0.4 A
• External (at 24 V, without load) typ.	0.05 A
Assigned binary addresses	32 byte
Space requirements	1 slot
Weight approx.	0.3 kg (0.66 lb)

Ordering data

Order No.

Order No.

IP 244 temperature control module

To be ordered as a separate item:

Configuring package for IP 244 comprising manual and standard FB¹⁾

German
English
French
Italian

6ES5 244-3AB31

6ES5 244-5AA11
6ES5 244-5AA21
6ES5 244-5AA31
6ES5 244-5AA51

721 connecting cables

shielded;

For binary signals
(max. 500 m (1640 ft))

2.5 m (8.2 ft)
3.2 m (10.5 ft)
5 m (16.4 ft)
10 m (32.8 ft)
32 m (104.9 ft)

6ES5 721-4 BC50
6ES5 721-4 BD20
6ES5 721-4 BF00
6ES5 721-4 CB00
6ES5 721-4 CD20

For analog signals
(max. 50 m (164 ft))

2.5 m (8.2 ft)
5 m (16.4 ft)
10 m (32.8 ft)
32 m (104.9 ft)
50 m (164 ft)

6ES5 721-5 BC50
6ES5 721-5 BF00
6ES5 721-5 CB00
6ES5 721-5 CD20
6ES5 721-5 CF00

1) For description see Page 7/121

IP 246I and IP 246A positioning modules

Application



The IP 246 positioning module is used for positioning and position control of two independent axes with variable speed drives.

Design

Two versions of the IP 246 positioning module are available:

- IP 246I for incremental position encoders

- IP 246A for absolute (digital) position encoders

Principle of operation

Machine data and programs required for positioning are stored in the RAM of the IP 246 positioning module. For this, the COM 246 parameterization software (see Section 7) must be loaded into the programming device used.

The user can program target positions and traversing speeds:

- In the program memory of the CPU
- In the program memory of the IP 246 positioning module (with the COM 246 parameterization software)

The current position of the two axes is determined from the signals of the position encoder. From the difference to the current set position, a position controller (P-controller) calculates the current speed set-point, which is output as an analog signal (± 10 V) and is available to the speed controller of the current converter of the appropriate axis.

The module can be serviced via two interfaces, either from the programmable controller or from a programming device.

Both axes can be used independent of each other either as a rotary or linear axis.

Operation with a programming device

In the diagnostics mode, both axes can be controlled from a programming device. Set-points, actual values, following error and a number of other values are displayed on the screen. Error messages are displayed in detailed plain text.

For operation with a programmer (and for programming), the COM 246 parameterization software is required (see Section 7).

Operation with a programmable controller

For communication between the positioning module and the CPU, the appropriate standard function block (FB 164 and FB 165; see Section 7) must be loaded into the CPU. The possible calls are put together in a list (see page 4/66).

The PLC and programming device interfaces can be operated simultaneously. Using the PLC, simple point-to-point linkage of the two axes is possible.

Machine data

The machine record includes axis-specific parameters such as

- Various speeds
- Accelerations and decelerations in both directions
- Coordinates for reference point, software position switch
- Offsets, tool compensations
- Resolution
- Type of axis: Rotary or linear axis

SIMATIC S5-135U, S5-155U/H

Intelligent I/O modules

IP 246I and IP 246A positioning modules (continued)

Principle of operation

(continued)

Traversing programs

The notation of the traversing programs conforms to a subset of DIN 66025. They are edited on the programming device using either this notation or in plain text.

Up to 255 programs can be stored on the positioning module. A program can be up to 1023 characters long, and the program memory can take a total of 10,000 characters. Programs can be linked using subroutine calls. Other programmable functions are e.g.:

- Loops, including infinite loops
 - On-the-fly changeovers
 - Dwell times
 - Offsets, tool compensations
 - Metric and imperial measures
- Each traversing program can be carried out by both axes (even simultaneously).

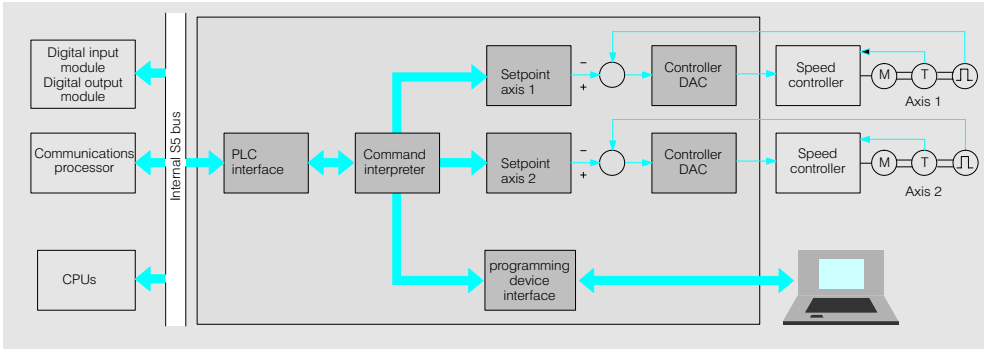


Fig. 4/35 Function diagram of the IP 246 positioning module

Functions

Module	IP 246I	IP 246A
Application	Positioning and position control of two independent axes with variable-speed drives	
Encoders used	Incremental • 5 V differential signal • 24 V signal	Absolute (digital) • 24 V signal • Switching to P potential • Switching to M potential
Type of axis	Linear axis Rotary axis	
Modes for • Operator communication	Jogging mode Follow-up mode Reference point approach and/or set reference point Incremental travel Automatic mode Teach-in mode Zero shift Tool offset Entry of machine data and traversing program Module identifier Drift compensation	
• Monitoring	Read machine data Read traversing program Read current actual values Read module identifier Path actual value Following error Distance to go	
Binary outputs signal the following: Selectable via binary inputs	"Axis ready for operation"; "Position reached"	
User program referencing the IP 246 Can be stored in	RAM/EPROM CPU	
Machine data and traversing programs can be modified via CPU	Yes	
Module replacement possible without reloading program	Yes	

IP 246I and IP 246A positioning modules

Technical specifications

Position detection, incremental

5 V inputs (to RS 422)

Two 90° displaced pulses, zero mark, and the inverse signals

24 V inputs

Two 90° displaced pulses and zero mark

Input voltage

- Rated value
- For "0" signal
- For "1" signal

24 V DC 5 V DC (RS 422)
- 33 ... + 3 V
+ 10.5 ... 33 V

Input current (at "1" signal) max.

7 mA

Galvanic isolation

No

Counting frequency

- For 5 V inputs max.
- For 24 V inputs max.

500 kHz
50 kHz

Cable length (shielded) max.

32 m (105 ft)

Position detection, absolute

max.

20 bit (parallel, Gray code)

Input voltage

- Rated value
- For "0" signal
- For "1" signal

24 V DC
- 33 ... + 3 V
+ 10.5 ... 33 V

Input current (at "1" signal) max.

7 mA

Galvanic isolation

No

Cable length (shielded) max.

32 m (105 ft)

Binary inputs/outputs

Galvanic isolation

4/2 per axis

No

Input voltage

- Rated value
- For "0" signal
- For "1" signal

24 V DC
- 33 ... + 3.6 V
+ 13 ... 33 V

Input current typ.

9.5 mA (at 24 V)

Output voltage

- Rated value
- For "0" signal max.
- For "1" signal min.

24 V DC
+ 3 V
 $V_{pos24} - 1.5 V$

Output current

- Output current at "1" max.
- Permissible range
- Residual current at "0" max.

120 mA (short-circuit proof)
5 ... 120 mA
0.5 mA

Controller output

Voltage range

Analog rotational speed setpoint

-10 ... + 10 V

Load resistance min.

5 kΩ

Short-circuit protection

Yes

Cable length (shielded) max.

32 m (105 ft)

Machine data (general)

Resolution

0.1 ... 99.9 μm

Traversing range max.

± 40,000 mm
or infinitely for rotary axis

Traversing speed

1 ... 65,000 mm/min.

Acceleration

10 ... 9999 mm/s²

Following error max.

99.999 mm

Speed gain K_V

0.1 ... 99.9/s
Programmed speed V
Following error Δ S

Backlash compensation max.

64.999 mm

Tool length compensation max.

± 40,000 mm

Supply voltages

V_{pos24}

- Rated value
- Ripple V_{pp}
- Permissible range (including ripple)

24 V DC
3.6 V
20 ... 30 V

Current consumption (at 5 V) typ.

1.3 A (without position encoder)

Supply current for position encoder at 5 V and 24 V

max.

0.3 A per encoder

Supply voltage for 2-wire BERO

22 ... 33 V

Backup

From battery in PLC

Space requirements

Weight approx.

0.4 kg (0.9 lb)

IP 246I and IP 246A positioning modules

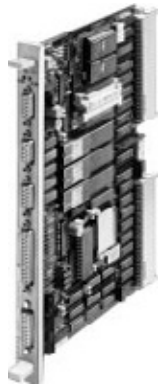
Ordering data	Order No.		Order No.
IP 246I positioning module Incremental	6ES5 246-4UA31	706 connecting cable (cont.)	
IP 246A positioning module Absolute (digital)	6ES5 246-4UB11	• For 24 V sensor (open cable end)	
To be ordered as a separate item:		5 m (16.4 ft)	6ES5 706-3BF00
Configuring package for IP 246I/A		10 m (32.8 ft)	6ES5 706-3CB00
comprising manual, standard FB ¹⁾ and parameter assignment software COM 246 ²⁾		20 m (65.6 ft)	6ES5 706-3CC00
German	6ES5 246-5AA11	32 m (104.9 ft)	6ES5 706-3CD20
English	6ES5 246-5AA21	• For absolute encoders	
French	6ES5 246-5AA31	5 m (16.4 ft)	6ES5 706-6BF00
Sub D connector		10 m (32.8 ft)	6ES5 706-6CB00
15-pin (socket)	6ES5 750-2AB21	20 m (65.6 ft)	6ES5 706-6CC00
15-pin (plug)	6ES5 750-2AA21	32 m (104.9 ft)	6ES5 706-6CD20
9-pin (plug)	6ES5 750-2AA11	• For motor power section	
706 connecting cable		5 m (16.4 ft)	6ES5 706-4BF00
• For Heidenhain ROD 320 (installed in 1HU and 1FT motors)		10 m (32.8 ft)	6ES5 706-4CB00
5 m (16.4 ft)	6ES5 706-1BF00	20 m (65.6 ft)	6ES5 706-4CC00
10 m (32.8 ft)	6ES5 706-1CB00	• For binary inputs/outputs	
20 m (65.6 ft)	6ES5 706-1CC00	1 m (3.28 ft)	6ES5 706-5BB00
32 m (104.9 ft)	6ES5 706-1CD20	5 m (16.4 ft)	6ES5 706-5BF00
• For 5 V sensor (open cable end)		10 m (32.8 ft)	6ES5 706-5CB00
5 m (16.4 ft)	6ES5 706-2BF00	20 m (65.5 ft)	6ES5 706-5CC00
10 m (32.8 ft)	6ES5 706-2CB00	705-5 connecting cable	
20 m (65.6 ft)	6ES5 706-2CC00	• For Siemens position encoder	
32 m (104.9 ft)	6ES5 706-2CD20	6FX2 001-2...	
		with V _{pos} = 5 V/24 V	
		standard	6ES5 705-5B F01
		lengths	6ES5 705-5CB01
		5 m (16.4 ft)	6ES5 705-5CC01
		10 m (32.8 ft)	6ES5 705-5CD21
		20 m (65.6 ft)	
		32 m (104.9 ft)	

1) For description see Page 7/123

2) For description see Page 7/21

IP 247 positioning module

Application



The IP 247 positioning module is used for positioning three independent axes with stepper motors.

4

Principle of operation

Machine data and traversing programs required for positioning are stored in the RAM of the IP 247 positioning module. For this, the COM 247 parameter assignment software (see Section 7) must be loaded into the programming device used.

The user can program target positions and traversing speeds

- In the program memory of the CPU or
- In the program memory of the IP 247 (with the COM 247 parameter assignment software).

The module calculates the angular increment to be carried out by the motor from the actual and target positions. The actual position of an axis is not fed back from outside but determined by the module itself.

From the mechanical characteristics of the drive unit (transmission ratio) and the machine data stored on the module (e.g. max. acceleration) the module determines the required pulse sequence (and direction) and transfers this to the power section of the stepper motor. Acceleration and deceleration are calculated using an exponential function: With exponential acceleration a greater path is covered over a given length of time than with linear acceleration.

Stepper motors with two, four or five phases can be controlled with step frequencies of 0.5 Hz to 100 kHz.

Operation with a programming device

All three axes can be controlled from a programming device. Actual values, residual path and a number of other values are displayed on the screen. Error messages are displayed in detailed plain text.

For operation with a programming device (and for programming) the COM 247 parameter assignment software is required.

Operation with a programmable controller

For communication between the positioning module and the CPU, the appropriate standard function blocks (FB 164 and FB 165; see Section 7) must be loaded into the CPU.

Machine data

The machine record includes axis-specific parameters such as:

- Various speeds
- Accelerations (frequency changes)
- Coordinates for reference point, software position switch

- Offsets, tool compensations
- The number of angular increments of the motor per revolution
- Transmission gear ratio of the drive
- Type of axis: rotary or linear axis

Traversing programs

The program memory takes 7000 characters. The rest same as for IP 246.

Operating modes

The following groups of modes are possible:

- Set reference point procedure and reference point by software
- Modes for manual traversing
- Automatic modes
- Input and deletion of compensations and shifts
- Teach-in mode

SIMATIC S5-135U, S5-155U/H

Intelligent I/O modules

IP 247 positioning module (continued)

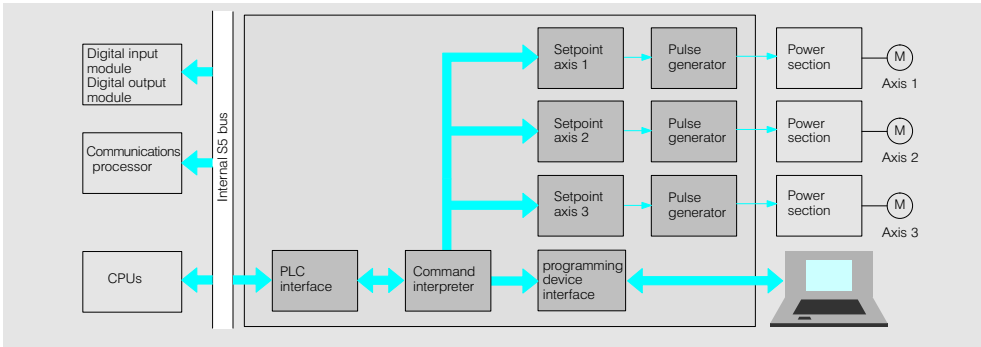


Fig. 4/36 Function diagram of the IP 247 positioning module

Technical specifications			
Signal to the power section Positioning outputs	Pulse, <u>Pulse</u> Direction, <u>Direction</u> Reset, <u>Reset</u>	Machine data Traversing range Number of angular increments per revolution Transmission ratio of the drive	To be preselected with COM 247 $\pm 100.000 \text{ mm}$ $12 \dots 1000 \frac{\text{pulses}}{\text{rev.}}$
Signal level for power section with • Optocouplers	5 V/20 mA, 24 V/20 mA jumper-selectable; 5 V to 24 V/20 mA with additional voltage 5 V	Pulse frequency Frequency gain Backlash compensation max. Tool length compensation max.	$0,012 \dots 64.999 \frac{\text{mm}}{\text{rev.}}$ $12 \text{ Hz} \dots 100 \text{ kHz}$ $5 \dots 2599.99 \frac{\text{Hz}}{\text{ms}}$ 64.999 mm $\pm 100,000 \text{ mm}$
• Differential inputs			
Ready signal input			
• Rated value	24 V DC	Supply voltages V_{pos24}	20 bit (parallel, Gray code)
• For "0" signal	- 33 ... + 3 V	• Rated value	24 V DC
• For "1" signal	+ 10.5 ... 33 V	• Ripple max.	3.6 V
• Input current (at 24 V) typ.	7 mA	• Permissible range (including ripple)	20 ... 30 V
Binary inputs/outputs		Current consumption	
Signal output "Position reached"		• Internal (at 5 V) typ.	0.8 A
• Rated value	24 V DC	• External (at 24 V, without load) typ.	0.05 A
• For "0" signal max.	3 V	Supply voltage for 2-wire BERO	22 ... 33 V
• For "1" signal min.	$V_{\text{pos24}} - 1.5 \text{ V}$	Battery backup	PLC battery
• Output current at "1" max.	120 mA	Cable length max.	100 m (328 ft)
• Permissible range	5 ... 120 mA	Space requirements	1 slot
• Residual current at "0" max.	0.5 mA	Weight approx.	0.4 kg (0.9 lb)
Inputs for position switch (2), reference point switch, external Start/Stop			
• Rated value	24 V DC		
• For "0" signal	- 33 ... + 3.6 V		
• For "1" signal	+ 13 ... V		
• Input current (at 24 V) typ.	9.5 mA		

Ordering data		Order No.	
IP 247 positioning module without manual	6ES5 247-4UA31	704 connecting cable (open cable end)	
To be ordered as a separate item:		• For power section	
Configuring package for IP 247 comprising manual, standard FB ¹⁾ and parameter assignment software COM 247 ²⁾		1.6 m (5.2 ft)	6ES5 704-4BB60
German	6ES5 247-5AA11	5 m (16.4 ft)	6ES5 704-4B F00
English	6ES5 247-5AA21	10 m (32.8 ft)	6ES5 704-4CB00
French	6ES5 247-5AA31	20 m (65.6 ft)	6ES5 704-4CC00
Sub D connector		50 m (164 ft)	6ES5 704-4CF00
9-pin (plug)	6ES5 750-2AA11	• For binary inputs and outputs	
25-pin (plug)	6ES5 750-2AA31	2 m (6.56 ft)	6ES5 704-5BC00
		5 m (16.4 ft)	6ES5 704-5BF00
		10 m (32.8 ft)	6ES5 704-5CB00
		20 m (65.6 ft)	6ES5 704-5CC00
		50 m (164 ft)	6ES5 704-5CF00

1) For description see Page 7/123
2) For description see Page 7/21

IP 281 counter module

Application



The IP 281 counter module is used for acquiring and processing counting pulses up to a frequency of 250 kHz. This module is an economical alternative to the IP 242A and IP 242B counter modules. It is designed for applications where only one or two counter channels are required.

4

Design

The IP 281 basic board has one counter channel for direct connection of incremental encoders or pulse encoders. A second channel can be connected using an optional plug-in submodule. The two 16- or 32-bit counters can operate either independently or in conjunction with one another. The channel(s) can be used for counting both up and down.

The counter function and the bus interface of the IP 281 counter module are implemented in an ASIC. This ensures very fast data interchange with the CPU of the programmable controller. It is therefore particularly suitable for measured value acquisition, interrupt processing and high-speed closed-loop control.

The incremental encoders are connected via Sub D connectors; the digital inputs and outputs are connected via screw terminals (included in the scope of delivery).

The module requires one slot.

Features

- One channel for counting up and down (16 or 32 bit), upgradable to two channels (16 or 32 bit) with a plug-in submodule, for connection of incremental encoders
- Five operating modes for independent operation of the two counters
- Four operating modes for operation of the two counters in conjunction with one another
- Individual setting of counting width, counting range and counting mode for each counter

- Counting pulses are acquired from three different evaluations of the signal levels at the encoder inputs (single, double and quadruple evaluation)
- Transfer of values from counter 1 to counter 2 in the form of interrupt or load values
- Direct start of counter 2, when counter 1 has reached an interrupt value
- Enabling/disabling in the form of levels, pulses (at the digital input of the counter) or by software control
- Gate start, gate stop and setting via digital inputs
- Counters loaded with defined initial values
- Comparison with one interrupt value for each counter
- Synchronous setting of start, stop and readout

Principle of operation

The IP 281 counter module captures the pulses from incremental encoders depending on direct connectable gate signals. The module evaluates the direction and compares the actual value per counter with a definable

interrupt value. For fast response, the counter outputs can be used and/or an interrupt can be sent to the CPU. The counter outputs can be configured with a selectable minimum pulse or with level switching.

The user program does not require standard function blocks for data exchange with the CPU. High-speed access is achieved via load and transfer operations.

SIMATIC S5-135U, S5-155U/H

Intelligent I/O modules

IP 281 counter module (continued)

Technical specifications			
Number of counters with 16 or 32 bit alternatively	1 upgradable to 2 both up and down with 2 pulse trains displaced by 90° (5 V level, RS 422), also 24 V incremental encoders	Signal input voltage	24 V DC
Number of modes (software-selectable)	5	• Rated value	-3 V ... + 4,5 V
Number of counters with comparison facility for random counts	1 or 2	• For "0" signal	+13 V ... + 30 V
Counting frequency when driven with		• For "1" signal	
• 24 V signals	max. 250 KHz	• Rated value	5 V DC (to RS 422)
• 5 V RS 422 signals	max. 250 KHz	Input current at "1" signal	typ. 13 mA (at 24 V)
Galvanic isolation			typ. 12 mA (at 5 V)
• For inputs and outputs	Yes	Output voltage	
• Between two inputs	Yes (between encoder and digital inputs)	• At "0" signal	max. +3 V
• Between input and S5 bus	Yes	• At "1" signal	min. V _{pos} - 2.5 V
Power supply voltage V _{pos}		Output current at "1" signal	
• Rated value	24 V DC	• Rated value	500 mA
• Ripple V _{pp}	max. 3.6 V	Short-circuit protection	Electronic
• Permissible range (including ripple)	20 ... 30 V	Insulation voltage	
• Value at t > 5 s	max. 35 V	External connections to housing	
		• In acc. with VDE 0160	75 V DC
		• Tested with	500 V AC
		Current consumption	
		• Internal (at 5 V)	max. 0.6 A
		• External (at 24 V, without load)	max. 2.5 A
		Assigned binary addresses	8 byte with linear addressing
		Space requirements	1 slot
		Weight	approx. 0.4 kg (0.88 lb)

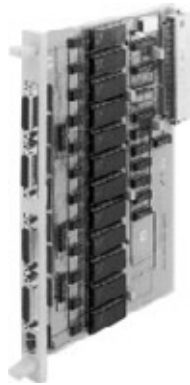
Ordering data	Order No.	Order No.
IP 281 counter module with 24 V encoder power supply	6ES5 281-4UA12	703 connecting cable
24 V and 5.2 V encoder power supply	6ES5 281-4UP12	Between IP 281 and
Plug-in submodule for upgrading with 2nd channel	6ES5 281-4UB12	• Incremental position encoder for 5 V signals, to RS 422, power supply voltage 24 V, with one end open
To be ordered as a separate item:		10 m (32.8 ft)
IP 281 manual		20 m (65.6 ft)
German	6ES5 998-0KP11	32 m (104.9 ft)
English	6ES5 998-0KP21	50 m (164.0 ft)
French	6ES5 998-0KP31	100 m (328.0 ft)
Italian	6ES5 998-0KP51	
703 connecting cable		• Incremental position encoder for 24 V signals, power supply voltage 24 V, with one end open
Between IP 281 and		10 m (32.8 ft)
• Siemens incremental position encoder 6FX2 001-2 ...		20 m (65.6 ft)
5 m (16.4 ft)	6ES5 703-1BF0	32 m (104.9 ft)
10 m (32.8 ft)	6ES5 703-1CB0	50 m (164.0 ft)
20 m (65.6 ft)	6ES5 703-1CC0	100 m (328.0 ft)
25 m (82.0 ft)	6ES5 703-1CC5	
32 m (104.9 ft)	6ES5 703-1CD2	
• Incremental position encoder for 5 V signals, to RS 422, power supply voltage 5 V, with one end open		
5 m (16.4 ft)	6ES5 703-2BF0	
10 m (32.8 ft)	6ES5 703-2CB0	
20 m (65.6 ft)	6ES5 703-2CC0	
25 m (82.0 ft)	6ES5 703-2CC5	
32 m (104.9 ft)	6ES5 703-2CD2	
Cable opening		
bottom	0	
top	1	
		6ES5 703-3CB0
		6ES5 703-3CC0
		6ES5 703-3CD2
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SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Wegerfassungsbaugruppe WF 705

Anwendungsbereich



Die Wegerfassungsbaugruppe WF 705 dient dem Erfassen und Verarbeiten der Signale von bis zu 12 synchron-seriellen Absolutwertgebern (SSI).

4

Aufbau

An die Wegerfassungsbaugruppe WF 705 lassen sich anschließen:

- 4 Absolutwertgeber, direkt anschließbar

Erweiterung über Istwertverteiler, der die Werte von je 3 Achsen erfäßt; bis zu 4 Istwertverteiler sind an eine Wegerfassungsbaugruppe anschließbar. Der Mischbetrieb (Direktanschluß und Istwertverteiler) ist möglich

Die Baugruppe benötigt 1 Einbauplatz.

Arbeitsweise

Bild 4/41 zeigt den prinzipiellen Ablauf des Datenverkehrs zwischen den Wegmeßgebern und der Zentralbaugruppe des Automatisierungsgerätes. Für den Datenaustausch mit der Zentralbaugruppe sind Standard-Funktionsbausteine für das Anwenderprogramm lieferbar (siehe Katalogteil 7).

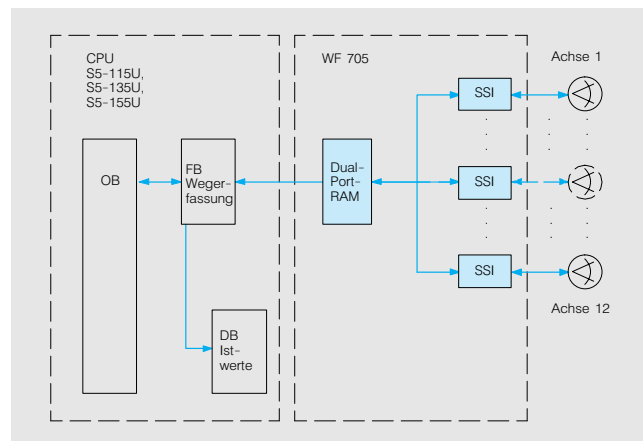


Bild 4/41 Funktionsbild des Datenverkehrs zwischen CPU und WF 705

Technische Daten

Anschließbare Geber	synchron-serielle Absolutwertgeber (SSI)	Versorgungsstrom für Wegmeßgeber bei 24 V	max.	0,3 A je Geber
Wegerfassung absolut	25 Bit Datenlänge (SSI, Gray- oder Binär-Code)	Leitungslänge (geschirmt) zum Geber		
Verfahrbereich	max. 8192 Winkelschritte je Umdrehung, 4096 Umdrehungen	• bei 125 kbit/s	max.	120 m
Übertragungsgeschwindigkeit	max. 1 Mbit/s	• bei 1 Mbit/s zum Istwertverteiler	max.	25 m
Stromaufnahme (bei 5 V)	0,5 A (ohne Gebersversorgung)	Überwachungen	max.	10 m
Versorgungsspannung für Wegmeßgeber	DC 24 V (extern)	Belegte Adressen		auf Kabelbruch und Kurzschluß
		Platzbedarf		4 Byte
		Gewicht	etwa	1 Einbauplatz
				0,4 kg

Weitere Angaben zu den Wegerfassungsbaugruppen finden Sie im Katalog AR 10.

4

Bestelldaten	Bestell-Nr.	Preis	Bestell-Nr.	Preis
Wegerfassungsbaugruppe WF 705 Istwertverteiler Standard-Software WF 705 zur Istwerterfassung auf Disketten 3 ¹ / ₂ " • MS-DOS Einfachlizenz • 50er-Kopierlizenz • weitere Kopierlizenzen zusätzlich zu bestellen ist die Beschreibung WF 705 deutsch englisch	6FM1 705-3AA00 6FM1 590-5AA00 6FM1 705-7UA30-1AA0 6FM1 705-7UA30-1AA5 siehe Katalog AR 10 6ZB5 440-0AA01-0BA5 6ZB5 440-0AA02-0BA5	Steckleitung 790/590 mit offenem Leitungsende, zwischen WF 705 und • SSI-Wegmeßgeber Standardlängen 2 m 5 m 10 m 18 m Sonderlängen ¹⁾ , max. 25 m bei 1 Mbit/s max. 120 m bei 125 Kbit/s • Istwertverteiler Standardlängen 2 m 5 m Sonderlängen ¹⁾ , max. 10 m • zwischen Istwertverteiler und SSI-Wegmeßgeber Standardlängen 2 m 5 m 10 m 18 m 25 m 35 m 50 m 60 m Sonderlängen ¹⁾ , max. 25 m bei 1 Mbit/s max. 120 m bei 125 Kbit/s 1) Länge im Klartext angeben	6FM1 790-1GA00 6FM1-790-1GB00 6FM1 790-1GC00 6FM1 790-1GD00 6FM1 790-1GZ00 6FM1 790-1HA00 6FM1 790-1HB00 6FM1 790-1HZ00 6FM1 590-2EA00 6FM1 590-2EB00 6FM1 590-2EC00 6FM1 590-2ED00 6FM1 590-2EE00 6FM1 590-2EF00 6FM1 590-2EG00 6FM1 590-2EH00 6FM1 590-2EZ00	

Wegerfassungsbaugruppe WF 706 C

Anwendungsbereich



Die Positionierungsbaugruppe WF 706 C dient dem Positionieren von Achsen über Abschaltpunkte mit polumschaltbaren Motoren oder (in Verbindung mit einem optionalen Analogmodul) zur Positionierung von Achsen mit Frequenzumrichtern, Servoantrieben oder Proportionalventil-Steuerungen. Außerdem eignet sich die WF 706 C ausgezeichnet zur Wegerfassung und zum Zählen.

Die Positionierungsbaugruppe WF 706 C dient dem Positionieren von Achsen über Abschaltpunkte mit polumschaltbaren Motoren oder (in Verbindung mit einem optionalen Analogmodul) zur Positionierung von Achsen mit Frequenzumrichtern, Servoantrieben oder Proportionalventil-Steuerungen. Außerdem eignet sich die WF 706 C ausgezeichnet zur Wegerfassung und zum Zählen.

4

Aufbau

Die WF 706 C ist in zwei Ausführungen lieferbar:

- Mit 3 Kanälen
- Mit 6 Kanälen

Zur Positionierung mit Frequenzumrichtern ist die WF 706 C modular mit 1 oder 2 Analogmodulen erweiterbar (3- bzw. 6-Kanal-version).

An die Baugruppe lassen sich folgende Geber anschließen:

- Inkrementalgeber
- Absolutwertgeber mit serieller Datenübertragung (SSI-Geber)
- Einfache 24-V-Signalgeber (BERO)

Durch die geringe Schnittstellenbreite von 8 Byte im Peripheriebereich können bis zu 16 Baugruppen in einem Automatisierungsgerät betrieben werden.

Die Baugruppe benötigt 1 Einbauplatz bei 3 Kanälen und 2 Einbauplätze bei 6 Kanälen.

Arbeitsweise

Je nach Variante können mit der WF 706 C drei oder sechs Achsen betrieben werden. Durch die einfache und offene Struktur stehen viele Funktionen zur Verfügung, z. B.

- Positionieren über Abschaltpunkte
- Wegerfassung mit schneller Schaltungsausgabe
- Zähler mit schneller Vergleichswertausgabe
- Dosierzähler

In Verbindung mit Analogmodulen zusätzlich:

- Positionieren von Achsen mit Frequenzumrichtern oder Servoantrieben

- Positionieren von 3 Achsen mit Proportional-Ventilsteuerungen

Mit Hilfe der 4 Digitalausgänge mit einer Schaltleistung von 0,5 A bei 24 V lassen sich alle notwendigen Schütze direkt ansteuern.

Durch die ausschließliche Verwendung von Hardware-Logik und den Einsatz eines speziell für diese Aufgabe entwickelten integrierten Bausteins schalten die Ausgänge in weniger als 50 ms.

Dadurch ist die WF 706 auch als Universalzähler mit maximal 6 Kanälen einsetzbar.

Spezielle Funktionen unterstützen den Zählvorgang. So kann z. B. mit der Tor-Funktion ein Zählvorgang durch ein externes Signal auf einen schnellen Digitaleingang oder alternativ durch einen internen Zeittakt gesteuert werden.

Ein Analogmodul enthält 4 Analogausgänge, von denen drei direkt Kanälen zugeordnet sind. Sie können zur Positionierung von Antrieben (wahlweise ± 10 V-Schnittstelle oder 0 ... 10 V-Schnittstelle mit Richtungsbit) werden.

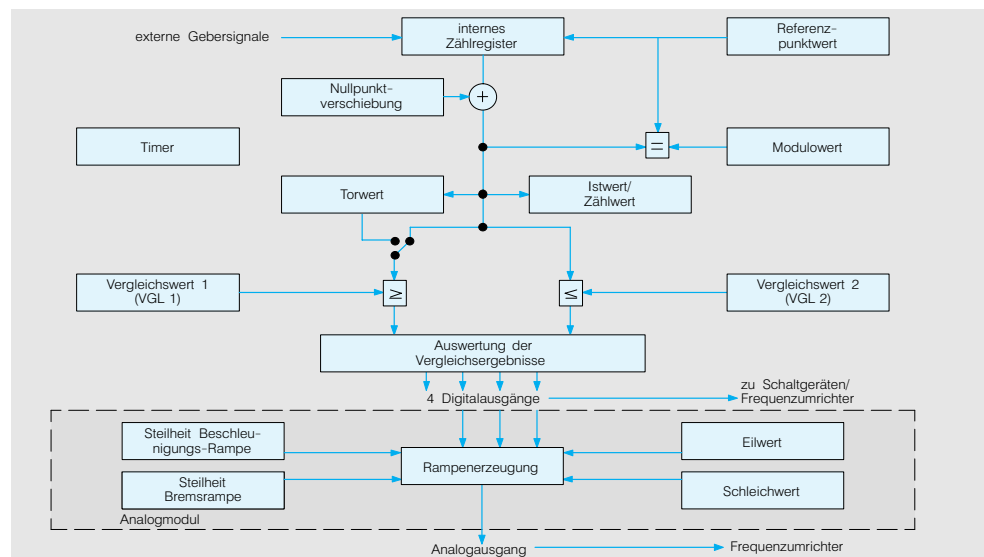


Bild 4/42 Struktur eines Kanals mit Analogmodul

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

4

WegerfassungsbaugruppeWF 706 C (Fortsetzung)

Gesteuerte Positonierung mit IP 240 oder WF 706 C			
		IP 240	WF 706
Anzahl der Achsen	max.	2	3/6
Anschließbare Wegmeßger		• inkremental 5 V • inkremental 24 V	• inkremental 5 V • SSI-Absolut-Wertgeber
Geberfrequenz		500 kHz	500 kHz
bei 5 V inkremental	max.	70 kHz	—
bei 24 V inkremental	max.	—	1 Mbit/s
Übertragungsrate (SSI)	max.	—	1 Mbit/s
Verfahrbereich		±9 999 999 Inkremente	16 777 215 Inkremente
Binäreingänge je Achse		Referenznocken (Vorkontakt)	Referenznocken (Vorkontakt)
Binärausgänge je Achse,		2 für • Eilgang • Schleichgang- oder • rechts • links	4 für • Eilgang • Schleichgang- oder • rechts • links
Speicherbare Positionen		254 je Achse	2 je Achse
Reaktionszeit		typ. 2 ms	< 50 µs
Belegte Adressen		16 Byte	8 Byte
Sonderfunktionen		• Längenmessung • externe Synchronisation • Zählfunktionen • Rundachse	• Längenmessung • externe Synchronisation • Zählfunktionen
Besondere Merkmale		• selbständige Berechnung der Schaltpunkte	• schneller Datenaus-tausch mit der CPU • kurze Reaktionszeiten • Analogmodul für Frequenzumrichter (optional)

Technische Daten			
Anschließbare Geber		inkrementale Geber synchr.-serielle Absolutwert-geber (SSI) 24-V-Signalgeber (BERO)	
Wegerfassung inkremental		symmetrische Signale A, $\bar{A}$; B, $\bar{B}$; Z, $\bar{Z}$. Vierfachauswertung erfolgt immer	
5-V-Eingänge (nach RS 422)			
Verfahrbereich	max.	16 777 215 Inkremente	
Potentialtrennung		nein	
Zählfrequenz	max.	500 kHz	
Leitungslänge(geschirmt)	max.	35 m	
Wegerfassung absolut		13 Bit, 21 Bit und 25 Bit Datenlänge (SSI, Gray- oder Binär-Code) 24 Bit werden ausgewertet	
Verfahrbereich	max.	8192 Winkelschritte je Umdrehung 2048 Umdrehungen	
Potentialtrennung		nein	
Übertragungsrate		62,5 kbit/s bis 1 Mbit/s	
Leitungslänge (geschirmt)			
bei 125 kbit/s	max.	120 m	
bei 1 Mbit/s	max.	25 m	
Zählen			
24-V-Eingänge		siehe Binäreingänge	
Zählfrequenz	max.	200 kHz	
Zählbereich	max.	16 777 215	
Binäreingänge		2 je Kanal	
Eingangsspannung		24 V	
Eingangsstrom		5 mA (bei 24 V)	
Binärausgänge		4 je Kanal	
Ausgangsspannung		24 V	
Ausgangsstrom	max.	0,5 A (kurzschlußfest)	

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Wegerfassungsbaugruppe WF 706 C (Fortsetzung)

Technische Daten (Fortsetzung)

Analogausgänge (optional)

- pro Modul
 - angesteuert durch
 - WF 706 C
 - SIMATIC S5
- Ausgangsspannung
 - Ausgangsstrom
- Reaktionszeit
- Überwachungen
- Versorgungsspannungen
 - Nennwert
 - Welligkeit U_{SS}
 - zulässiger Bereich (Welligkeit eingeschlossen)

4
3
1
DC - 10 V ... +10 V
- 5 mA ... + 5 mV
< 50 μ s bei ohmscher Last
auf Kabelbruch und Kurzschluß
DC 24 V
3 V
20 ... 30 V

Stromaufnahme (bei 5 V)

- 3-Kanal-Ausführung
- 6-Kanal-Ausführung

0,75 A (ohne Geberversorgung)
1,5 A (ohne Geberversorgung)

Versorgungsstrom für Weg-
meßgeber bei
5 V und bei 24 V

max.

0,3 A je Geber

Belegte Adressen

8 Byte

Platzbedarf

1 Einbauplatz

- 3-Kanal-Ausführung
- 6-Kanal-Ausführung

1 x $1\frac{1}{3}$ SEP
2 x $1\frac{1}{3}$ SEP

Gewicht

- 3-Kanal-Ausführung
- 6-Kanal-Ausführung

etwa

0,4 kg
0,45 kg

Bestelldaten

Bestell-Nr.

Preis

Bestell-Nr.

Preis

Positionierbaugruppe

WF 706 C

mit 3 Kanälen
mit 6 Kanälen

Analogmodul

zusätzlich zu bestellen ist
Beschreibung WF 706
mit Beispielpogramm-Diskette

6FM1 706-3AA20
6FM1 706-3AB20
6FM1 706-4AA00
6ZB5 440-0KR01-0BA7

Steckleitung 790

zwischen WF 706 und

- Heidenhain-Wegmeßgeber
ROD 320

Standardlängen
5 m
10 m
18 m

Sonderlängen¹⁾: max. 35 m

- Siemens-Wegmeßgeber
6FC9 320 oder 6FX2 001-2

Standardlängen
2 m
5 m
10 m
18 m

Sonderlängen¹⁾: max. 35 m

- SSI-Wegmeßgeber
mit offenem Leitungsende

Standardlängen
2 m
5 m
10 m
18 m

Sonderlängen¹⁾:
max. 25 m
bei 1 Mbit/s
max. 120 m bei 125 Kbit/s

1) Länge im Klartext angeben.

6FM1 790-1BB00
6FM1 790-1BC00
6FM1 790-1BD00
6FM1 790-1BZ00

6FM1 790-1CA00
6FM1 790-1CB00
6FM1 790-1CC00
6FM1 790-1CD00
6FM1 790-1CZ00

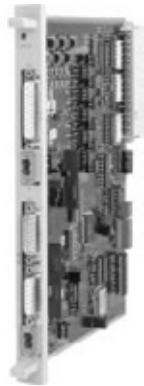
6FM1 790-1FA00
6FM1 790-1FB00
6FM1 790-1FC00
6FM1 790-1FD00
6FM1 790-1FZ00

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Nockensteuerwerk WF 707

Anwendungsbereich



Das Nockensteuerwerk WF 707 dient der Ausgabe von wegababhängigen Schaltfunktionen bei Antrieben mit Linear- und Rundachsen. Das Einsatzgebiet liegt hauptsächlich bei kleinen und schnelllaufenden Maschinen.

Aufbau

Die Baugruppe verfügt über 16 Nockenbahnen, auf denen insgesamt 32 Nocken verteilt werden können.

An die Baugruppe lassen sich folgende Geber anschließen:

- Inkrementalgeber
- Absolutwertgeber mit serieller Datenübertragung (SSI-Geber)
- Einfache 24-V-Signalgeber (BERO)

Durch die geringe Schnittstellenbreite von 8 Byte im Peripheriebereich können bis zu 16 Baugruppen in einem Automatisierungsgerät betrieben werden.

Die Baugruppe benötigt 1 Einbauplatz.

Arbeitsweise

32 Nocken, die beliebig auf 16 Nockenbahnen verteilt werden können, schalten genauer als 1 Grad bei 2400 Takten pro Minute. Das entspricht einer Reaktionszeit kleiner als 60 ms. Bei Verlängerung der Reaktionszeit auf ca. 120 ms stehen sogar 64 Nocken zur Verfügung.

Soll mit linearen Bewegungen gearbeitet werden, können jeweils 32 Nocken beliebig aufgeteilt werden für ein Nockenprogramm „Vorwärts“ und ein Nockenprogramm „Rückwärts“. Die Umschaltung zwischen den beiden Programmen erfolgt entweder mit Hilfe der automatischen Richtungserkennung oder gesteuert durch das Automatisierungsgerät.

Alle Nocken können wahlweise definiert werden als

- Weg-Weg-Nocken oder
- Weg-Zeit-Nocken.

Zusätzlich stehen zur Verfügung:

- Ein Zählnocken
- Ein Bremsnocken.

Durch die geschwindigkeitsabhängige, dynamische Verschiebung gleicht jeder Nocken automatisch die Totzeit des angeschlossenen Stellgliedes aus.

Jeder Nockendatensatz ist während des Betriebes über das Automatisierungsgerät veränderbar, so daß auch an der laufenden Maschine optimiert werden kann. Ein Rücklesen der Istwerte bzw. der aktuellen Nockendaten ist möglich.

Für jede Nockenbahn steht ein Digitalausgang 24 V/0,5 A auf der Baugruppe direkt zur Verfügung. Damit lassen sich die zu steuernden Aggregate direkt oder über Hilfsschütze ansteuern. Nicht benötigte Digitalausgänge können vom Automatisierungsgerät angesteuert werden.

Die Überwachung der

- Gebersignale,
- Synchronisation,
- Digitalausgänge

erhöht die Betriebssicherheit bzw. führt im Fehlerfall zu definierten Betriebszuständen und Meldungen.

Der Digitalausgang „OK-Meldung“ signalisiert den fehlerfreien Betrieb.

Die Synchronisation des Istwertzählers mit dem inkrementalen Geber ist möglich durch

- Geber-Nullmarke,
- externes Synchronisationssignal,
- externes Synchronisationssignal und Geber-Nullmarke (UND-Verknüpfung) und
- Synchronisationsbit vom Automatisierungsgerät.

Nockensteuerwerk WF 707 (Fortsetzung)

Gesteuerte Positionierung mit IP 241 und WF 707		
	IP 241	WF 707
Anzahl der Kanäle	2	1
Weggebereingänge	mit Geberanpaßmodul: Geber mit 3-Excess-Gray-Code, BCD-Code, Dual-Code; Analogwertgeber	5-V-Inkrementalgeber (RS 422) 24-V-Inkrementalgeber SSI-Absolutwertgeber
maximale Zählfrequenz	50 kHz für digitale Werte; 200 kHz für absolute, serielle Meßwerteingabe	200 kHz bei 5 V, 100 kHz bei 24 V, 1 Mbit/s bei SSI-Geber
Nockensteuerwerk	pro Kanal 16 Spuren mit je 1 Nocke	16 Spuren mit 32/64 Nocken
Digitalausgänge pro Kanal		16, DC 24 V
Gebersversorgung von der Baugruppe	ja	ja

4

Technische Daten

Für rotatorische Achse		Programmierung	
Nocken pro Nockenprogramm	32	Weg-Weg-Nocken	Start-/Endposition in Inkrementen
Nocken wirksam	vorwärts/rückwärts	Weg-Zeit-Nocken	Startposition in Inkrementen, Zeit als Faktor zur Zykluszeit
Zykluszeit pro Nockenprogramm	57,6 µs	anschließbare Geber	Inkrementalgeber Synchr.-serieller Absolutwertgeber (SSI-Absolutwertgeber) 24-V-Signalgeber (BERO)
Nocken pro Nockenprogramm	64		
Nocken wirksam	vorwärts/rückwärts	erforderlicher Eingangsstrom der Gebersignale	10 mA
Zykluszeit pro Nockenprogramm	115,2 ms	Nutzung des Gebersignals für weitere Baugruppen	max. 5
Für lineare Achse		Wegerfassung, inkrementell	
Nocken pro		5 V-Eingänge (nach RS 422)	symmetrische Signale A, $\bar{A}$; B, $\bar{B}$; z, $\bar{z}$. immer Vierfachausswertung
• Vorwärtsprogramm	32		
• Rückwärtsprogramm	32	Verfahrbereich	max. 65 536 Inkremente
Zykluszeit pro Nockenprogramm	57,6 µs	Potentialtrennung	nein
Nocken		Zählfrequenz	max. 500 kHz
Nockenarten	• Weg-Weg-Nocken • Weg-Zeit-Nocken • Zähl-Nocken • Brems-Nocken		
Nockenbahnen	max. 16		
Taktzahl/min	max. 2400		

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Nockensteuerwerk WF 707 (Fortsetzung)

Technische Daten (Fortsetzung)

Wegerfassung, absolut		SSI mit 13 oder 25 Bit Datenlänge (Gray- oder Dual-Code) 16 Bit werden ausgewertet	Überwachungen und Statusmeldungen	• Geber-Leitungsbruch • Geberfehler • Kurzschluß/Überlastung der Digitalausgänge • Synchronisation • Istwert • Nockenbahnstatus • Bewegungsrichtung
Verfahrbereich	max.	65 536 Schritte		
Potentialtrennung		nein		
Übertragungsrate	max.	125 Kbit/s bis 1 Mbit/s		
Digitaleingänge		3	Versorgungsspannungen U_p	
Eingangsspannung		DC 24 V	• Nennwert	DC 24 V
Eingangsstrom		5 mA (bei 24 V)	• Welligkeit U_{ss}	3 V
Potentialtrennung		nein	• zulässiger Bereich (Welligkeit eingeschlossen)	20 bis 30 V
Eingangsfrequenz	max.	100 kHz	Versorgungsspannung	DC 5 V
Digitalausgänge		16	Stromaufnahme bei DC 5 V ohne Geber	0,25 A
Ausgangsspannung		DC 24 V	Versorgungsstrom für Weggeber bei DC 5 V und DC 24 V	max. 0,3 A
Ausgangsstrom	max.	0,5 A kurzschlußfest	Platzbedarf	1 Einbauplatz
Potentialtrennung		nein	Gewicht	etwa 0,4 kg

Bestelldaten	Bestell-Nr.	Preis	Bestell-Nr.	Preis
Nockensteuerwerk WF 707 Steckleitung 790 zwischen WF 707 und • WF 707 zum Durchschleifen der Wegistwerte Längen 0,5 m 2,0 m • Heidenhain-Wegmeßgeber ROD 320 • Siemens-Wegmeßgeber 6FC9 320 oder 6FX2 001-2 • SSI-Wegmeßgeber mit offenem Leitungsende	6FM1 707-3AA10 6FM1 790-1JS00 6FM1 790-1JA00 siehe WF 706C (siehe Seite 4/85) siehe WF 706C (siehe Seite 4/85) siehe WF 706C (siehe Seite 4/85)		Wegmeßgeber • für Anbau 1000 Pulse/Umdrehung 2000 Pulse/Umdrehung 2500 Pulse/Umdrehung • für Einbau in Motoren der Baureihe 1 FT • weitere Wegmeßgeber zusätzlich zu bestellen ist die Beschreibung WF 707 mit Beispielprogramm-Diskette und EMV-Richtlinien	6FX2 001-2CB00 6FX2 001-2CC00 6FX2 001-2CC50 siehe Katalog SD 12 siehe Katalog ST 71 6ZB5 440-0ST01-0BA3

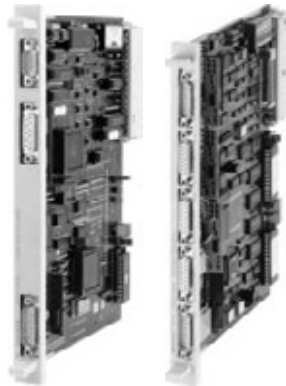
Weitere Angaben zum Nockensteuerwerk finden Sie im Katalog AR 10.

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Positionierbaugruppen WF 721/WF 723 A/WF 723 B/WF 723 C

Anwendungsbereich



Die Baugruppen WF 721, WF 723 A, WF 723 B und WF 723 C bilden die Positionierfamilie WF 721/WF 723. Diese Baugruppen decken das Positionierspektrum ab bezüglich geregelter Positionieren von drehzahlgeregelten Antrieben für sowohl Einachs- als auch Mehrachs-Anwendungen.

Durch sie lassen sich die elektrischen und hydraulischen Achsen von Maschinen

und Anlagen einfach und wirtschaftlich automatisieren, z. B.:

- Transferstraßen
- Fördereinrichtungen
- Montagelinien
- Beschickungseinrichtungen
- Pressen
- Holzbearbeitungsmaschinen
- Verpackungsmaschinen
- Handhabungsgeräte, Portale
- Sondermaschinen
- Rundtaktmaschinen

4

WF 721/WF 723 A

Die Positionierbaugruppe WF 721 ist für typische Einachs-Anwendungen geeignet, während die WF 723 A auch für die Anwendung von mehreren unabhängigen Achsen ausgelegt ist. Die Positionierbaugruppen WF 721/WF 723 A

sind bezüglich der Funktionalität und der Datenformate der WF-Parameter identisch. Das heißt, ein Maschinendatensatz einer WF 723 A-Achse kann auch von einer WF 721-Achse interpretiert werden und umgekehrt. Die WF 721 besitzt

darüber hinaus im Vergleich zu einer WF 723 A einen doppelt so schnellen Meßkreis-takt. Sie ist deshalb besonders für dynamische Einachs-Positionieraufgaben geeignet.

WF 723 B

Die Positionierbaugruppe WF 723 B setzt auf der Funktionalität der WF 721/ WF 723 A auf und ergänzt das Positionierspektrum in der SIMATIC S5 hinsichtlich NC-Funktionalität. Die Positio-

nierbaugruppe WF 723 B beinhaltet Bearbeitungsfunktionen wie Linear- und Zirkularinterpolation, Spindelfunktionen, Parameterrechnung und Standard-Bohrzyklen. Die Baugruppe WF 723 B läßt

sich für drei Vorschubachsen, zwei Vorschubachsen und eine Spindel oder für drei Vorschubachsen und eine externe Spindel verwenden.

WF 723 C

Neben Einachs- und NC-Anwendungen gibt es weitere Positionieraufgaben, wobei mehrere Achsen in einem Verfahrenprogramm koordiniert und damit verkettet zu verfahren

sind. Die Positionierbaugruppe WF 723 C vervollständigt mit dieser Funktionalität die Positionierfamilie WF 721/ WF 723. Weitere wichtige Anforderungen können mit der

WF 723 C erfüllt werden, z. B. schnelles und exaktes Positionieren von Walzenvorschüben und Gleichlauf von maximal 3 Achsen.

Aufbau

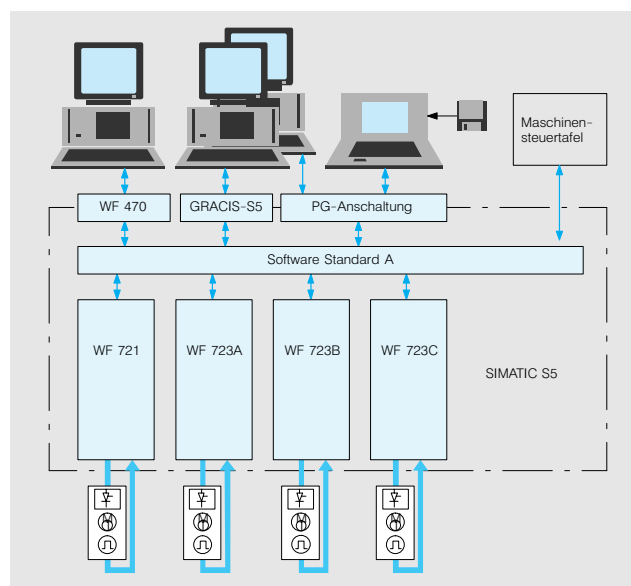


Bild 4/43 Struktur des Aufbaus zur Positionierung und Lageregelung

Durch die Standardisierung der Nahtstellen lassen sich Peripherie, Hardware- und Software-Module baugruppenübergreifend einsetzen. Dies spart Kosten bei der Projektierung, der Inbetriebnahme und dem Service.

An die Baugruppen lassen sich folgende Geber anschließen:

- Inkrementalgeber
- Absolutwertgeber mit serieller Datenübertragung (SSI)

Durch die geringe Schnittstellenbreite von 32 Byte im Peripheriebereich lassen sich bis zu 28 Baugruppen, d. h. 84 Achsen in einem Automatisierungsgerät betreiben.

Die Baugruppen benötigen jeweils 1 Einbauplatz. Ein Betrieb ohne Lüfter ist möglich.

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Positionierbaugruppen WF 721/WF 723 A/WF 723 B/WF 723 C (Fortsetzung)

Arbeitsweise

Die Baugruppen ermöglichen schnelles und genaues Positionieren beim Einrichten,

Zustellen, Handhaben und Transportieren sowie eine hohe Oberflächengüte

bei einfachen Bearbeitungsaufgaben. Folgende Betriebsarten sind möglich:

Betriebsarten	WF 721	WF 723 A	WF 723 B	WF 723 C
Einrichten	x	x	x	x
Referenzpunktfahren	x	x	x	x
Handbetrieb (MDI)	x	x	x	x
Steuern	x	x	x	x
Automatik	x	x	x	x
Automatik-Einzelschritt	x	x	x	x
Automatik-Einzelsatz	—	—	x	x
Nachführbetrieb	x	x	x	x
Slave	—	—	—	x

Weitere Merkmale

- Vorschubkorrektur (Override)
- Rundachse

- Beschleunigungsorverride
- Werkzeugkorrektur
- Schnelle Ein-/Ausgänge

Mit Maschinendaten wird die Positionierbaugruppe an die spezielle Bearbeitungstechnologie angepaßt.

Geregelte Positionierung mit IP 246, WF 721 oder WF 723 A

	IP 246	WF 721	WF 723 A
Anzahl der Achsen max.	2	1	3
Anschließbare Wegmeßgeber	• inkremental 5 V • inkremental 24 V • Absolutwertgeber parallel	• inkremental 5 V • SSI-Absolutwertgeber	• inkremental 5 V • SSI-Absolutwertgeber
Grundauflösung	0,1 ... 99,9 µm	1, 10, 100 µm	1, 10, 100 µm
Geberfrequenz	—	—	1 Mbit/s
• absolut	—	—	200 kHz
• bei 5 V inkremental max.	500 kHz	200 kHz	—
• bei 24 V inkremental max.	50 kHz	—	—
Verfahrbereich	± 40 m	± 1000 m	± 1000 m
Verfahrgeschw. max.	65 000 mm/min	500 000 mm/min	500 000 mm/min
Beschleunigung	9999 mm/s ²	99999 mm/s ²	99999 mm/s ²
Programmspeicher	10000 Zeichen (etwa 500 Sätze) in bis zu 255 Programmen	bis zu 250 Sätze in bis zu 200 Programmen	bis zu 750 Sätze in bis zu 200 Programmen
Ausgabe	während des gesamten Verfahrsatzes	zeit- oder quittungsgesteuert vor, während oder nach Verfahrsatz, istwertbezogen	
M-Funktionen			
Verweilzeiten	100-ms-Schritte	4-ms-Zeit-raster	4-ms-Zeit-raster
Sonderfunktionen			
• Ruckbegrenzung	—	ja	
• schnelle Eingänge für Prozeßsignal	4 Binäreingänge	6/6 Binäreingänge für	
	• Start/Stopp von extern	• externen Satzwechsel	
		• Start von extern	
		• externen Satzwechsel mit fliegendem Istwert-Setzen	
		• fliegendes Messen	
• Simulation	—	ja	
• Satz-Vorlauf/-Rücklauf	—	ja	
• Satz Ausblenden	—	ja	
PG-Anschluß	ja	für COM 723, PC-Steuern zentral über SIMATIC S5-PG-Schnittstelle	
Software für			
• Erstellen von Maschinendaten und Verfahsprogramm	COM 246	COM 723 und Standard B-470, Standard-B-OP25 Standard B-GRACIS	
• Unterstützung bei Test und Inbetriebnahme	COM 246 und Standard-Funktionsbausteine	Standard A und Standard B-470, Standard-B-OP25 Standard B-GRACIS PC-Steuern	

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Positionierbaugruppen WF 721/WF 723 A/WF 723 B/WF 723 C (Fortsetzung)

Programmierung

Der modulare Aufbau der Standard-Software erleichtert das Erstellen maschinenspezifischer STEP 5-Programme. Der Speicher der

SIMATIC S5 wird dabei nicht belastet. Die Programme lassen sich auch im Simulationsbetrieb testen, ohne die Maschine in Betrieb zu nehmen.

Die Kommunikation zwischen der SIMATIC S5 und den Positionierbaugruppen übernimmt die Software Standard A.

Speicherkapazität	WF 721	WF 723 A	WF 723 B	WF 723 C
Anzahl Programme	200	200/Achse	200	200/Achse
Anzahl/Sätze/Programme	100	100	200	200
max. Gesamtanzahl Sätze	250	750	1000	1000

Bedienung über	WF 721	WF 723 A	WF 723 B	WF 723 C
COM 723	x	x	x	x
PC-Steuern	x	x	x	x
Standard B-470	x	x	—	—
Standard B-GRACIS	x	x	x	—
Standard B-OP25	x	x	in Vorbereitung	in Vorbereitung

COM 723

Komfortabel bei Programmierung und Projektierung und unterstützend bei Inbetriebnahme und Service. Das Software-Paket COM 723 in Verbindung mit SYSDOK 723 hilft. Einfach und schnell lassen sich mit COM 723 Datensätze erstellen und archivieren, die damit im Inbetriebnahme- und Servicefall schnell und unabhängig verfügbar sind.

COM 723 bietet:

- Einfache Handhabung durch bedienergeführte Window-Technik auf Basis Windows 3.1
- Einfache, kurze und flexible Projektierung und Inbetriebnahme durch Plausibilitätskontrollen und Offline-Projektierung im Büro
- Kurze Projektierungszeiten durch das Duplizieren von Anlagendateien und das gemeinsame Datenformat mit Standard B-GRACIS

- Einfacher und schneller Baugruppentausch durch Einstellung und Parametrierung der Baugruppe mittels Job-listen
- Servicefreundlichkeit durch das schnelle Vergleichen von Dateninhalten
- Gut lesbare Datensätze durch mögliche anwenderspezifische Erläuterungen
- Schneller Zugriff auf unterstützende Informationen durch die systemintegrierte, papierlose Dokumentation SYSDOK 723

SYSDOK 723

Die Systemintegrierte Dokumentation SYSDOK 723 beinhaltet die papierlose Form der jeweiligen Funktionsbeschreibung bzw. Programmieranleitung.

SYSDOK 723 basiert auf dem Standard-Hilfesystem von MS-Windows und läuft in einem eigenen Fenster neben COM 723. Es bietet neben der kontextbezogenen Hilfe folgende Funktionen:

- Einblendung und Sprünge zu verwandten Themen
- Blättern
- schrittweises Zurückverfolgen des Informationspfades
- elektronische Lesezeichen
- elektronische Notizzettel
- Suchen mit zweistufigem Index

PC-Steuern

Mit PC-Steuern steht zu Inbetriebnahme- und Testzwecken ein hilfreiches Werkzeug zur Verfügung. Erste Verfahrensergebnisse der Achsen sind ohne die später hinzukommende Maschinensteuertafel möglich.

Im Servicefall kann der Anwender zum Lokalisieren eines Fehlers die Achsen direkt verfahren oder mit Statusanzeige einen Achsfehler im Klartext auslesen.

Vor unbefugten Eingriffen läßt sich das Software-Paket PC-Steuern durch die Funktion Schlüsselschalter schützen. Die Bedienung von PC-Steuern erfolgt unter Windows ab Version 3.1.

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

PositionierbaugruppenWF 721/WF 723 A/WF 723 B/WF 723 C (Fortsetzung)

Programmierung
 (Fortsetzung)
 Standard Bedienoberfläche

Zur Bedienung und Diagnose der Positionierbaugruppe WF 721/723A stehen Standard-Masken für das Bildschirmsystem WF 470 und das Operator Panel OP 25 zur Verfügung.

Die Kopplung zwischen SIMATIC S5 und dem Visualisierungsgerät erfolgt mit den Software-Paketen Standard B-470 bzw. Standard B-OP 25. Diese bieten standardisierte Masken und ermöglichen zusammen mit der Menütechnik eine komfortable Bedienung. Von der Eingabe der Maschinendaten bei der Inbetriebnahme

über die Programmierung der Verfahrensbewegung bis zur Fehlerdiagnose wird der Anwender mit Masken geführt. Außerdem besteht die Möglichkeit, die Maschine an den jeweiligen Prozeß durch frei projektierbare Masken anzupassen.

Standard B-GRACIS

Mit der Bedienoberfläche Standard B-GRACIS können die Bedienung und Diagnose sowie die Datenverwaltung und Datenversorgung der Positionierbaugruppen WF 721/723A und WF 723 B realisiert werden. Standard B-GRACIS ist sowohl unter GRACIS ULB (unterer Leistungsbereich) als auch unter GRACIS OLB (oberer Leistungsbereich) ablauffähig.

Neben Standard-Masken bietet das Visualisierungssystem GRACIS die Möglichkeit, die Maschine an den jeweiligen Prozeß durch frei projektierbare Masken anzupassen. Die einfache Bedienerführung erfolgt über Menütechnik und Softkey-Leiste.

Standard B-GRACIS bietet:

- Einfache Handhabung durch bedienergeführte Menütechnik und Hinweise in der Statuszeile
- Zeit- und Kostenersparnis in Verbindung mit der SIMATIC S5-CPU durch Standard B-GRACIS-Lösung auf Basis GRAPI (Gracis Applikations Interface)
- Schnelle, kurze Fehlerlokalisierung und Inbetriebnahme durch eindeutige Schnittstellen und Meldungen im Klartext
- Bedienerfreundliche Bedienung durch einmalige Zuordnung der Einheit in der Projektierungsphase
- Einfaches Ändern/Editieren von Datensätzen durch Plausibilitätskontrollen
- Standardbilder, die sich um spezielle Anlagenbilder erweitern lassen

Bei Standard B-GRACIS OLB stehen für die Verwaltung, Versorgung und Projektierung eigene Menüzeige zur Verfügung. Dadurch kann man komfortabel Datensätze kopieren und verliert bei komplexen Anlagen nie den Überblick.

Standard B-GRACIS OLB bietet zusätzlich:

- Hohe Verfügbarkeit im Falle eines Baugruppendefekts durch zentrale Datenarchivierung
- Kurze Projektierungszeiten durch das Duplizieren der Anlagendateien und das gemeinsame Datenformat mit COM 723
- Sowohl lokalen als auch vernetzten Einsatz (PROFIBUS oder Industrial Ethernet)
- Effektive Projektierung durch offene Struktur mit Import-Export-Funktionen
- Gut lesbare Datensätze durch mögliche anwenderspezifische Erläuterungen

Technische Daten				
	WF 721	WF 723 A	WF 723 B	WF 723 C
Meßsysteme	inkrementelle Geber SSI-Absolutwertgeber	inkrementelle Geber SSI-Absolutwertgeber	inkrementelle Geber SSI-Absolutwertgeber	inkrementelle Geber SSI-Absolutwertgeber
Anzahl Kanäle	1	3 unabhängige Achsen	3 Vorschubachsen oder 2 Vorschubachsen/ 1 Spindel oder 3 Vorschubachsen/ 1 externe Spindel	bis zu 3 unabhängig kombinierbare Achsen 2 Walzenvorschub/ 1 Achse 1 Walzenvorschub 2 Achsen
Verfahrgeschwindigkeit				
• von mm/min	0,01	0,01	0,05	0,01
• bis mm/min	500 000	500 000	500 000	500 000
Beschleunigung				
• von mm/s ²			1	1
• bis mm/s ²	99 999	99 999	99 999	99 999
Ruckbegrenzung				
• von mm/s ²	1	1	—	1 (in Vorbereitung)
• bis mm/s ²	999 999	999 999	—	999 999 (in Vorbereitung)
Verfahrbereich in m	± 999.999 999	± 999.999 999	± 999.999 999	± 999.999 999
max. Spindeldrehzahl (1/min)	—	—	12 000	—

SIMATIC S5-135U, S5-155U/H

Signalvorverarbeitende Baugruppen

Positionierbaugruppen WF 721/WF 723 A/WF 723 B/WF 723 C (Fortsetzung)

Technische Daten (Fortsetzung)

	WF 721	WF 723 A	WF 723 B	WF 723 C
Kenngößen				
• 1 Referenzpunkt je Achse	x	x	x	x
• 2 Software-Endschalter	x	x	x	x
• Rundachse rangierbar	x	x	x	x
• Umkehrlose-Kompensation	x	x	x	x
• TEACH IN	x	x	x	x
• Istwertbewertungsfaktor zur Anpassung von Getriebeübersetzungen	x	x	x	x
• 6 Nullpunktverschiebungen	—/—	—/—	x	x
• Linear-/Zirkularinterpolation	—/—	—/—	3D/2D	2D/—
• Schraubenlinien-/F-Wort-Interpolation	—/—	—/—	x/x	—/—
• Standard-Bohrzyklen/Parameter	—/—	—/—	x/x	—/—
• orientierter Spindelhalt	—	—	x	—
• Gleichlauf von 3 Achsen	x	x	x	x
• Verfahrensprogramme DIN 66025	—	—	—	x ¹⁾
Technologische Korrekturen				
• Vorschub/Beschleunigung (Override)	x/x	x/x	x/—	x/x
• Driftkompensation	x	x	x	x
• Werkzeugkorrektur	Länge, Verschleiß	Länge, Verschleiß	Länge, Radius, Verschleiß	Länge, Verschleiß
Eingänge für Prozeßsignale				
• fliegendes Messen/Istwertsetzen	x/x	x/x	x/—	x/x
• Start UND/ODER verknüpft	x	x	x	x
• externer Satzwechsel	x	x	—	x
• Referenzpunktverfahren ohne BERO/-setzen	x/x	x/x	x/—	x/x
• Istwert sperren/ Einlesefreigabe extern	—/—	—/—	—/—	x/x
Ausgänge für Prozeßsignale				
• Änderung von M-Funktionen	x	x	x	x
• Position erreicht und Halt	x	x	x	x
• Achse fährt vorwärts/rückwärts	x	x	x	x
• Startfreigabe	x	x	x	x
• Konstantfahrt/Beschleunigen, Verzögern	—/—	—/—	—/—	x/x
Schaltfunktionen (M-Funktionen, BCD-Ausgabe + 2 Dekaden)				
• quittungs-/zeitgesteuert	x/x	x/x	x/x	x/x
• wegabhängig	x	x	—	—
Überwachungen				
• Systemprogrammspeicher	x	x	x	x
• Busnahtstelle	x	x	x	x
• Ein-/Ausgabe der Daten	x	x	x	x
• Schleppabstand	x	x	x	x
• Spannungswerte 5 V, 15 V, 24 V	x	x	x	x
• Meßkreis	x	x	x	x
• Gleichlauftoleranz	—	—	—	—
Versorgungsspannungen				
• Baugruppe (von SIMATIC S5-Bus) Spannung/Stromaufnahme	DC 5 V/ 1,0 A	DC 5 V/ 1,3 A	DC 5 V/ 1,4 A	DC 5 V/ 1,4 A
• Geber Spannung intern/extern Stromaufnahme bei DC 5 V/ DC 24 V je Geber	DC 5 V/DC 24 V 0,3 A	DC 5 V/DC 24 V 0,3 A	DC 5 V/DC 24 V 0,3 A	DC 5 V/DC 24 V 0,3 A
• Eingänge (pro Kanal) Spannung/Stromaufnahme	DC 24 V/5 mA	DC 24 V/5 mA	DC 24 V/5 mA	DC 24 V/5 mA
• Ausgänge (pro Kanal) Spannung/Strom max.	DC 24 V/500 mA	DC 24 V/500 mA	DC 24 V/500 mA	DC 24 V/500 mA
Signalspannungs-Sollwert				
• Spannung/Strom bei ± 10 V	± 10 V/2 mA	± 10 V/2 mA	± 10 V/2 mA	± 10 V/2 mA

4

Technische Daten (Fortsetzung)

1) Funktionen Walzenvorschub: Konstantfahrt, Ruck am Beschleunigungsanfang, Beschleunigungsknickpunkte, Istwertnullen bei Start oder externer Einlesefreigabe, Überspeichern des Geschwindigkeitswertes, Druckmarkensteuerung

4/94

Overview

Overview

Special functions			
Memory	Page	PC functions	Page
CP 516 memory submodule	4/95	CP 581, the integral PC in the SIMATIC	4/96
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Simulation	Page		
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CP 516 memory submodule

Application



The CP 516 memory submodule is used for storing large amounts of data which are not constantly required in the user memory of the CPU, e.g. recipes and message texts. The module can also be used as a backup medium for production data acquisition.

Design

Two memory cards can be inserted in the CP 516 memory submodule. Memory cards with flash EPROM are useful for storing data for reading only. For greater data protection when using RAM memory cards, a lithium battery can be fitted in the CP 516 memory submodule, to ensure that the data is retained when the CP 516 is not plugged in. The module has a special connection for data interchange with a programming device.

Principle of operation

Data storage is controlled by the CPU using a standard function block. The data handling blocks for communications are already inserted in the operating system of the central controller (CPU).

Technical specifications			
Number of memory locations	2	Power loss	max. 5 W
Memory capacity	max. 8 Mbyte	Space requirements	1 slot
Current consumption (at 5 V)	max. 0.8 A	Weight	0.6 kg (1.32 lb)

Ordering data	Order No.	Order No.
CP 516 memory submodule	6ES5 516-3UA11	Memory card
Standard function blocks	see Section 7	RAM, 256 Kbytes
including CP 516 manual		RAM, 512 Kbytes
To be ordered as a separate item:		RAM, 1 Mbytes
CP 516 manual		Flash EPROM, 256 Kbytes
German	6ES5 998-1EB11	Flash EPROM, 1 Mbytes
English	6ES5 998-1EB21	Flash EPROM, 2 Mbytes
French	6ES5 998-1EB31	Flash EPROM, 4 Mbytes
		Lithium backup battery for CP 516
		6ES5 980-0AE11

Application



The CP 581 is an AT-compatible PC for use in the S5-115U, S5-135U and S5-155U/H programmable controllers. When linked to the CPU of the programmable controller it offers additional computing power for solving complex automation tasks.

The CP 581 is used for acquisition, processing and

of large quantities of data. The CP 581 also allows you to incorporate especially simple PC applications under MS-DOS into automation applications.

Since there is no rotating memory on the basic board, the CP 581 can also be used reliably in applications where the shock level is high.

Design

The CP 581 has a modular design. It consists of a basic board and optionally a mass storage module and up to 2 slot modules.

CP 581 basis board

The basic board contains the following:

- 80486 DX4 microprocessor (100 MHz)
- VGA graphics interface (can be disabled)
- User memory, modular with 4 to 32 Mbyte
- Receptacle for a memory card with 1 Mbyte, 2 Mbyte, 4 Mbyte, 8 Mbyte or 16 Mbyte capacity
- Optional 4 Mbyte onboard silicon disk can be accessed as drive and implemented with flash EPROMS
- 1 V.24/TTY interface (COM 1) for printer
- 1 V.24/RS 485 interface (COM 2) for mouse
- 1 free V.24/RS 485 interface (COM 3)
- 1 VIDEO interface for multi-frequency monitor (3 Coax midi sockets) for distances up to 250 m (820 ft)
- 1 interface for standard keyboard, for distances up to 250 m (820 ft) with remote terminal interface (RTI)

Operator controls and indicators on the front panel:

- "RUN" - "STOP" switch:
The tasks executed for the different switch settings can be specified in the user program (e.g. application start in the case of "RUN").
- "RESET" pushbutton
- LEDs:
"RUN" (green) for operation
- "STOP" (red) for interrupts
- LEDs:
"Fault" (red) for module faults,
- "SD" (green) for indicating memory card access

Mass storage module

Every basic board can be expanded by a mass storage-module.

A mass storage module consists of the following:

- Hard disk drive with at least 800 Mbyte capacity
- 3 1/2" diskette drive
- 1 Centronics interface for e.g. dongle, printer
- 1 free V.24/TTY interface (COM 4)

Operator controls and indicators on the front panel:

- "HD" LED (green) indicates access to the hard disk

Slot module

A basic board can be expanded by up to 2 slot modules.

A short AT module can be plugged into a slot module.

The short AT module for the CP 581 can be up to 10 mm wide, 120 mm high and 165 mm deep.

The CP 581 receives its power supply and battery backup from the programmable controller.

The CP 581 integral personal computer requires 1 to 4 slots depending on configuration.

CP 581 system software

The CP 581 system software contains communications software for data exchange with the CPU of the programmable controller (see Fig. 4/44) and the CP_Link software.

CP_Link enables start-up of the basic board without mass memory module using a programming device or PC via the interface (COM 1) of the CP 581. Using CP_Link, the operating system and the user program can be loaded into the basic board without mass storage module.

CP 581, the integral PC in the SIMATIC (continued)

Design (continued)

Operating system

Communication with the CPU of the programmable controller is supported by the system software of the CP 581 under the MS-DOS operating system.

The German version of the MS-DOS V 6.22 operating system is included in the scope of delivery of the basic board.

Language upgrades for English and French are to be ordered separately.

Principle of operation

While the CPU of the programmable controller concentrates on the pure control tasks, the CP 581 integral personal computer handles acquisition, processing and storage of large data quantities. MS-DOS standard user programs can be used for these tasks.

The CPU of the programmable controller communicates with the CP 581 via the S5 backplane bus. This ensures effective data exchange. Standard data handling blocks must be loaded into the program memory of the programmable controller's CPU for data exchange purposes. Addressing of the CP 581 is either linear or via pages (8 Kbyte dual-port RAM).

The CP 581 can also be used as a standard PC.

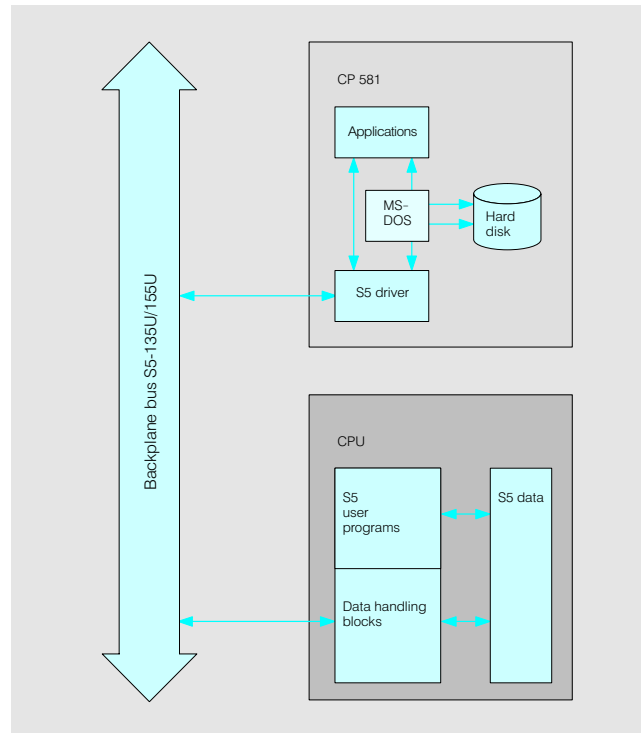


Fig. 4/44 Data exchange between CP 581 and CPU

Functions

Process data acquisition

This function can be used to capture data from different S5 data areas, such as data blocks and bit memories, in the CP 581. This data can be read globally or selectively from the data area within a defined timebase and collected in one or more files in the CP 581. The CP 581 can record the collected and converted process data and then manage and process this data with a suitable MS-DOS user program (e.g. dBASE),

and all independently of the programmable controller.

S5 drive emulation

Thanks to the S5 drive emulation, S5 data can easily be incorporated into CP 581 programs.

- S5 data blocks can be converted automatically in order to incorporate them e.g. into standard programs such as Excel or Lotus 1-2-3 without any intermediate steps.
- S5 data blocks can be accessed via almost all MS-DOS commands.

After starting the drive emulation (S5 Remote), the CP 581 provides a new (virtual) drive. This is a logical and not a physical drive. There are 4 catalogs on this drive, one each for the CPUs 1 to 4. The CP 581 stores the data blocks of the CPUs in the catalogs in the form of MS-DOS files. It is operated on-line with data of the S5-CPU.

CP 581, the integral PC in the SIMATIC (continued)

Functions (continued)

Mass storage functions

If there is insufficient memory space available on the CPU of the programmable controller, it is possible to use these functions to store data in the CP 581 and to fetch it back to the CPU as required - selectively, if desired.

The mass storage functions also offer the facility of deleting an entire CP 581 catalog (without subcatalog) from the CPU.

Command interpreter

This function is used to execute any MS-DOS com-

mands on the CP 581 from the CPU. If the CP 581 is operated without keyboard and monitor (e.g. mass memory functions), the command interpreter can be used, if necessary, to copy data on the CP 581 or to execute other necessary MS-DOS functions.

Programming

Programming is used to solve all those tasks resulting from communication between the CPU and the CP 581 which cannot be handled by the system programs supplied.

These include, e.g., data exchange with higher-level computers or operator inputs for a CPU.

Additional functions

Interrupts are possible from the CP 581 integral PC to the CPU of the programmable controller and vice versa.

Direct network connection is possible via a slot module.

The booting sequence can be selected freely by the user.

Technical specifications			
Basic board			
Microprocessor		80486DX4	
Clock frequency		100 MHz	
Coprocessor		Integrated	
Onboard silicon disk (optional)		4 Mbyte	
User memory		Without; can be equipped modularly up to 32 Mbyte	
Ambient temperature			
• Operating		+ 5 °C to + 55 °C	
• Transport/storage		- 20 °C to + 60 °C	
• Relative humidity		8 to 80 % at 25 °C, no condensation	
Supply voltage		5 V DC, ± 5 %	
		24 V DC, + 25 %/- 15 %	
Current consumption			
• At + 5 V	typ.	1.8 A	
• At + 24 V	typ.	0.1 A	
Power loss	approx.	12 W	
Dual-port RAM		8 Kbyte	
Space requirements		1 slot	
Weight		0.5 kg (1.1 lb)	
Mass storage module			
Diskette drive		3 1/2"	
Hard disk drive (memory capacity)	min.	800 Mbyte	
Shock (measured on hard disk drive)			
• Form	max.	1/2 sine	
• Duration	max.	11 ms	
• Operating	max.	50 m/s ²	
• Transport	max.	500 m/s ²	
Vibration (measured on hard disk drive)			
• Operating	max.	5 m/s ²	
• Transport	max.	20 m/s ²	
Ambient temperature			
• Operating		+ 5 °C to + 55 °C	
• Transport/storage		- 20 °C to + 60 °C	
Relative humidity		8 to 80 % at 25 °C, no condensation	
Supply voltage		5 V DC, ± 5 %	
		24 V DC, + 25 %/- 15 %	
Current consumption			
• At + 5 V	typ.	0.5 A	
• At + 24 V	typ.	0.1 A	
Space requirements		1 slot, beside the basic board	
Weight		0.9 kg (2 lb)	
Slot module			
Ambient temperature			
• Operating		+ 5 °C to + 55 °C	
• Transport/storage		- 20 °C to + 60 °C	
Relative humidity		8 to 80 % at 25 °C, no condensation	
Supply voltage		5 V DC, ± 5 %	
		4 V DC, + 25 %/- 15 %	
Current consumption			
• At + 5 V	typ.	0.8 A (without AT module)	
• At + 24 V	typ.	—	
Space requirements		1 slot beside the basic board, mass storage module or slot module	
Weight		0.3 kg (0.66 lb)	

CP 581, the integral PC in the SIMATIC (continued)

Ordering data	Order No.		Order No.
CP 581 basic board for S5-115U/H, S5-135U and S5-155U/H 80 486 DX4 microprocessor 100 MHz, without user memory, incl. MS-DOS V 6.22 German	6ES5 581-0ED13	RGB/VGA adapter for connecting multi-frequency monitors with standard VGA connector (monitor must be able to filter the sync signals from the green channel)	6ES5 714-2AV01
Memory expansion - For internal RAM 4 Mbyte 8 Mbyte 16 Mbyte 32 Mbyte - For Silicon disc (OSD) - Flash EPROM 4 Mbyte	6ES7 478-1AM00-0AA0 6ES7 478-1AN00-0AA0 6ES7 478-1AP00-0AA0 6ES7 478-1AQ00-0AA0	Connecting cables for monitors (3 cables are required per monitor) 3.2 m (10.4 ft) 5 m (16.4 ft) 10 m (32.8 ft)	6ES5 736-2BD20 6ES5 736-2BF00 6ES5 736-2CB00
Y adapter - For converting COM 1/COM 3 to standard connectors - For keyboard/COM 2	6ES7 478-1BM10-0AA0 6ES5 714-2AS01 6ES5 714-2AT01	Mass storage module Slot module	6ES5 581-3LA11 6ES5 581-0RA12
Extension for keyboard/mouse RTI (remote terminal interface)	6ES5 751-3AA12	CP 581 system software (3 ¹ / ₂ " diskette) German, English, French Single license Copy license	6ES5 835-8MD01 6ES5 835-8MD01-0KL1
RTI connecting cable 10 m (32.8 ft) 20 m (65.6 ft) 25 m (82 ft) 32 m (104 ft) 40 m (131.2 ft) 50 m (164 ft) 63 m (206.6 ft) 80 m (262.4 ft) 100 m (328 ft) 200 m (656 ft)	6ES5 714-3CB00 6ES5 714-3CC00 6ES5 714-3CC50 6ES5 714-3CD20 6ES5 714-3CE00 6ES5 714-3CF00 6ES5 714-3CG30 6ES5 714-3CJ00 6ES5 714-3DB00 6ES5 714-3DC00	Operating system MS-DOS V 6.22 - Upgrade English French To be ordered as a separate item: CP 581 manual German English French	6ES5 895-0BS22 6ES5 895-0BS32
PG keyboard	6ES9 501-3CA00-0AX0	CP 581 DDE server German Single license Copy license English Single license Copy license	6ES5 998-2AT11 6ES5 998-2AT21 6ES5 998-2AT31 6ES5 835-6DD11 6ES5 835-6DD11-0KL1 6ES5 835-6DD21 6ES5 835-6DD21-0KL1

SIMATIC S5-135U, S5-155U/H

Special modules

Simulation modules

Application



The simulation modules simulate input and output signals and thereby enable control of input and output modules.

Design

788-7LA simulation module

For 16 binary input signals and 16 binary output signals. The module is for use with the 482 digital input/output module.

The module contains the following:

- 16 switches for the input of binary signals; can be used as latching pushbutton (to the left) or as momentary-contact pushbutton (to the right)
- 16 LEDs for indicating binary output signals
- 2 sockets for feeding in the signal voltages
- 1 connection for the 768-7LA cable (0.3 m (1 ft); to be ordered separately) to the 482 digital input/output module

788-7LB simulation module

For 1 analog input signal and 1 analog output signal. The module is for use with the 460 analog input module and the 470-7LB analog output module. The module contains the following:

- 1 rotary switch for selecting the input range
- 1 ten-turn potentiometer for setting the input value (scale 0 to 100 %)
- 1 measuring instrument for indicating the input value (scale 0 to 100 %)
- 1 rotary switch for selecting the output range
- 1 measuring instrument for indicating the output value (scale 0 to 100 %)
- 1 connection for the 768-7LB cable (0.3 m (1 ft); to be ordered separately) to the 460 analog input module and to the 470-7LB analog output module

788-7LC simulation module

For input and indication of digital values (e.g. timer or counter values). The module is for use with the 482 digital input/output module. It contains the following:

- 1 4-digit key code switch for specifying digital values
- 1 4-digit numerical display for indicating digital values
- 1 connection for the 768-7LA cable (0.3 m (1 ft); to be ordered separately) to the 482 digital input/output module

The simulation modules can be used in the central controller ZG 135U/155U, ZG 135U and in the expansion unit EG 185U.

The modules each require 2 slots.

Ordering data	Order No.		Order No.
788-7LA simulation module for binary signals	6ES5 788-7LA11	To be ordered as a separate item: Manual German English Connecting cables for simulation modules in S5-135U/155U	
788-7LB simulation module for analog signals	6ES5 788-7LB11		
788-7LC simulation module for digital values	6ES5 788-7LC11		
			6ES5 998-0EA11 6ES5 998-0EA21 on request

Picture evaluation systems

Introduction

The optical inspection and recognition of products in manufacturing is becoming an important topic as quality demands and production rates increase. The arguments in its favor are obvious:

- reduction of waste
 - supply of tested products
- These demands can be derived from the rules of DIN ISO 9000 or from the product liability laws.

Monotonous human visual inspection or identification is too expensive and inhumane. Moreover continuously increasing production rates are increasingly making use of personnel for inspection impossible.

Use of a picture evaluation system is an obvious choice:

- Automatic visual inspection in quality assurance; the machine tests objectively, fast and reliably dimensions, contours, forms and presence, correct assembly, positioning and completeness of parts, which can be microscopic (e.g. chip structures)
- Automatic part identification; parts can be assigned to predefined categories by shape, dimension, pattern, color, codes and symbols.

Picture evaluation systems can be used especially economically if certain conditions are fulfilled:

- Features of the product can be described uniquely by shape, dimension and pattern
- Delimitable number of these features
- Delimitable inspection location
- Sufficiently large image of the product to be tested
- High contrast between product and background

SIMATIC VIDEOMAT picture evaluation system

Application



SIMATIC VIDEOMAT is a complete picture evaluation system for implementation in the S5-115U, S5-135U/155U or S5-155H programmable controllers. With SIMATIC VIDEOMAT, pictures from both monochrome and color cameras can be evaluated. The automation of visual inspection using picture evaluation systems results in uniform product quality and is therefore both reliable and economical.

The main application for SIMATIC VIDEOMAT is in

- assembly technology in the automotive industry and automotive suppliers, the electrical industry, the plastics industry and in
- packaging technology in the pharmaceutical, cosmetic, foodstuffs and beverage industries.

The module allows:

- Contactless visual inspection for quality assurance (dimensions, contours, shape, existence, assembly, location, quantity)
- Monitoring of high-speed processes
- Inspection of products with high throughput
- Identification of components on the basis of shape, dimensions, pattern, color, codes or characters
- Assignment of components to classes and categories

Features

SIMATIC VIDEOMAT has the following special features:

- Up to six cameras can be connected
- Fast moving objects can be captured from different viewpoints
- Picture preprocessing in real-time
- Recorded picture data is accessed while the picture is still being acquired
- Processing rates of up to 30 items per second
- Remote diagnostics and service is possible via modem and telephone lines
- Perfect optimization of the production process due to knowledge from online logging
- Wide range of applications by configuration of the most varied inspection tasks
- Low configuration effort due to easy operation and tried and tested function blocks
- Space saving integration into SIMATIC automation systems

SIMATIC VIDEOMAT picture evaluation system (continued)

Design

The module contains:

- 4 Mbyte picture memory, resolution 1024 x 1024 x 8 bit, freely configurable format
- 1024 x 1024 bit overlay and marking or mass storage
- 4 Mbyte program and data memory
- 360 Mbyte hard disk for archiving programs, data and pictures
- SVGA graphical resolution 1024 x 768, display of graphics and video is possible using windowing techniques

Interfaces:

- SVGA video output with simultaneous display of picture and graphic
- PCMCIA interface for connecting a modem for digital picture and data transmission via the telephone lines
- 1 serial (RS232 or TTY) interface and 1 centronics interface
- Keyboard interface, mouse interface
- 8 x 24 V digital inputs
- 8 x 24 V digital outputs

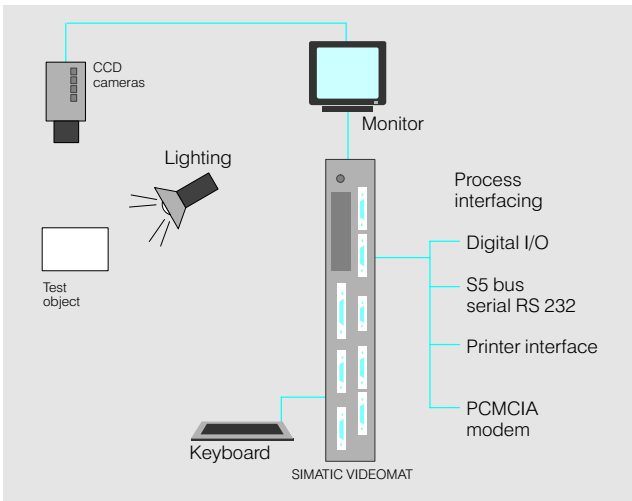


Fig. 4/45 Videomat IV picture evaluation system

Software:

- MS-DOS 6.2 operating system
- System software for interactive generation of applications from monochrome pictures including parameterizable sequencing control and an interface to the process
- Driver for communication via standard data handling blocks

The module requires two slots.

Principle of operation

SIMATIC VIDEOMAT is a target system and programming system in one. The request for evaluation and output of the results takes place automatically via communication with the SIMATIC CPU.

Test programs, data and also camera pictures can be archived on-board. In order to program the system, simply connect a monitor and keyboard. On the monitor, up to three pictures, data and graphics can be displayed in windows.

Due to user-friendly operator prompting, the picture evaluation system SIMATIC VIDEOMAT is easily adapted to the specific task, and no programming knowledge is necessary.

Technical specifications			
Picture processor	80486 DX4, 133 MHz	Monitor connection	1 SVGA
Picture memory	8 Mbyte	Keyboard connection	1
Format	From 256 x 256 x 8 bit to 1024 x 1024 x 8 bit, freely configurable	Mouse connection	1
Operating system	MS-DOS 6.2	24 V digital inputs	8
Interfaces	RGB video output PCMCIA interface for connecting a modem 1 serial (RS232 or TTY) 1 centronics interface	24 V digital outputs	8
		Current consumption	4 A at 5 V
		Space requirements	2 slots

SIMATIC S5-135U, S5-155U/H

Picture evaluation systems

SIMATIC VIDEOMAT picture evaluation system (continued)

Ordering data	Order No.	Order No.
SIMATIC VIDEOMAT for monochrome picture evaluation for monochrome cameras, 50 Hz or 60 Hz picture frequency, simultaneous storage of up to 3 camera pictures, system software, runtime license, several languages • 6 camera ports • 6 camera ports, with hardware real-time picture processing	6GF2 005-0BC01 6GF2 005-0BE01	6GF9 002-1AA
SIMATIC VIDEOMAT for color picture evaluation for RGB, FBAS, SVHS, Y-C color cameras, 50 Hz or 60 Hz picture frequency, HSI hardware or YUV color coding, system software, run-time license • 2 camera ports	6GF2 005-0CC01	6GF9 002-1BA
SIMATIC VIDEOMAT manual German English	6GF7 002-1CA01 6GF7 002-1CA02	on request
		on request
		6GF6 130-1MA
		C7951-Z727-K3
		6ES7 790-0AA00-0XA0
		6GF9 002-1AG
		6GF9 002-1BD 6GF9 002-1BE
	CCD camera with C mount 756 x 581 square pixels, 625 lines, 50 half-pictures / s, exposure time adjustable from 1/10,000 to 1/50 s, with restart and reset, voltage rating 12 V DC, 210 mA	
	Single-chip-RGB color camera 756 x 581 square pixels, 625 lines, 50 half-pictures / s, exposure time adjustable from 1/10,000 to 1/50 s, voltage rating 12 V DC, 500 mA	
	Lenses for above cameras depending on the application	
	Lighting equipment depending on the application	
	14" color monitor max. resolution 1024 x 768 pixels	
	Keyboard	
	Mouse	
	Connecting cables for VIDEOMAT • Adapter cable for connecting monochrome cameras • Connecting cable for one RGB color camera, Length 10 m (32.8 ft) Length 20 m (approx. 66 ft)	

Communications processors and bus systems

Overview

Communications processors are used for data interchange between the S5-135U and S5-155U/H programmable controllers and the I/O stations or other programmable controllers connected to them. Programmable controllers can be linked in two ways:

Point-to-point connection

Point-to-point connection is used for connecting one I/O station or programmable controller to a single S5-135U or S5-155U/H programmable controller. The link can, for example, be made through the

second interface of the CPU. The CP 523, CP 524, CP 544 and CP 544B communications processors can also be used. These primarily relieve the CPU of the responsibility for communications thus enabling a large number of I/Os to be connected.

Bus interfacing

Bus interfacing is used for interlinking a number of nodes. Possible nodes include:

- S5-135U and S5-155U/H programmable controllers
- Third-party programmable controllers

- Personal computers
- Minicomputers or workstations
- Field equipment
- Printers

There are four different busses to choose from, depending on the area to be covered, the number of nodes and the transmission rate:

- SINEC L1
- AS interface
- PROFIBUS
- Industrial Ethernet

A communications processor is available for each of these four bus systems.

Communication			
Point-to-point connection via V.24, 20 mA, RS 422/485		Bus interfacing	
	Page		Page
• CP 523 communications processor Point-to-point connection with fixed protocols; One interface: V.24, 20 mA	4/110	• CP 530 communications processor	SINEC L1 4/118 for small and medium-sized communications applications Transmission rate 9.6 kbit/s
• CP 524 communications processor Point-to-point connection with protocols loaded from diskette; Selection of protocols available for connection of third-party systems; One interface: V.24, 20 mA, RS 422/485	4/112	• CP 2430 FMS/DP communications processor	AS interface 4/122 for digital sensors and actuators for the lowest field level
• CP 544 communications processor Point-to-point connection; Selection of protocols available for connecting third-party systems; two interfaces (interchangeable interface modules): V.24, 20 mA, RS 422/485	4/114	• CP 5431 FMS/DP communications processor	PROFIBUS 4/118 to PROFIBUS standard DIN 19245, Part 1 Transmission rate 9.6 to 1500 kbit/s selectable
• CP 544B communications processor as CP 544, but with protocols loaded from diskette (special driver)	4/114	• CP 1430 TF/CP 1430 TCP/CP 1473 MAP communications processors	Industrial Ethernet 4/124 CSMA/CD (IEEE 802.3) Transmission rate 10 Mbit/s

CP 523 communications processor

Application



The CP 523 communications processor is used for point-to-point connection to other programmable controllers and third-party equipment using standard protocols.

Design

The module contains the following:

- Microprocessor (8 bit) and interface chips (USART)
- RAM as user memory for temporary storage of messages
- Receptacle for 375 memory submodule (EPROM, EEPROM with max. 32 Kbyte) for a maximum of 4095 messages
- Hardware clock
- Interface for connection of devices with V.24 or 20 mA current-loop signals (sub D connector, 25-pin)

Operator controls and indicators on the front panel:

- 2 LEDs (green) for indicating the interface status

Devices with serial interfaces can be connected, e.g.:

- Printers
- Terminals
- Keyboards
- Barcode readers
- Programming devices and AT compatible PCs (e.g. in connection with the PRODAVE DOS 64R driver software)
- Programmable controllers via CPU 943, CPU 944, CPU 928B or the CP 521, CP 523, CP 544 communications processors (CP 524 and CP 525-2 only in conjunction with special drivers)

Interface

The interface is suitable for the transmission of

- 20 mA current-loop signals (TTY) and
- V.24 signals.

The transmission rate of the interface is 200 bit/s up to 9600 bit/s and is selectable in fixed steps.

The module requires one slot.

Principle of operation

The CP 523 communications processor can be used for the following functions:

- Interfacing programmable controllers and third-party devices and
- Message printout

The CP 523 handles data communication with the device connected to it completely autonomously, as well as preprocessing and temporary storage of data. The CP 523 occupies 8 byte in the analog I/O area.

All information between the communications processor and the CPU is exchanged via this area.

Interfacing

With the CP 523, interfacing to any desired unit with serial interface, e.g. interfacing with a personal computer for operator control and process monitoring, is possible.

Data transfer is possible either with a 10-bit or 11-bit character frame:

10-bit character frame either:

- 1 start bit, 7 data bit, 2 stop bit
- 1 start bit, 7 data bit, 1 parity bit, 1 stop bit
- 1 start bit, 8 data bit, 1 stop bit

CP 523 communications processor (continued)

Principle of operation (continued)

11-bit character frame either:

- 1 start bit, 7 data bit, 1 parity bit, 2 stop bit
- 1 start bit, 8 data bit, 1 parity bit, 1 stop bit
- 1 start bit, 8 data bit, 2 stop bit

In the communications mode, two open listings and one standardized listing are available on the module:

- In the transparent communications mode, data transmission is without receive-side end identifier sequence (message frames with fixed lengths or evaluation of the character delay time determine the end of the message)

- In the interpretive mode, data transmission commences with receive-side end identifier sequence and control character. The characters RUB OUT = 7Fh, Backspace = 08h, XON/XOFF (assign nothing or 01 h to 7Eh), 1 or 2 end characters (selectable from 01 h to FFh) are evaluated
- In the 3964(R)-K communications mode, data transmission is via the 3964 or 3964R protocol

Message printout

With the CP 523 communications processor it is possible to output up to 4095 messages on a peripheral device with serial interface (printer, visual display unit, etc.). The message texts are stored on the module's memory submodule. Each message can have a maximum of three variables.

Permissible variables include the following: Date, time of day, token characters for further message texts, printer control parameters.

Programming

Programming of the module is not necessary. Only the type of interface (V.24, TTY), the additional interface parameters (transmission rate, handshake, ...) and the operating

mode (event recorder, interfacing) can be parameterized with the user submodule or via an initialization message from the programmable controller.

See page 4/115 for technical specifications.

Ordering data	Order No.		Order No.
CP 523 communications processor	6ES5 523-3UA11	Manual	
375 memory submodule		German	6ES5 998-0DD11
EPROM 8 Kbyte	6ES5 375-1LA15	English	6ES5 998-0DD21
EPROM 16 Kbyte	6ES5 375-1LA21	French	6ES5 998-0DD31
EPROM 32 Kbyte	6ES5 375-1LA41	Spanish	6ES5 998-0DD41
EEPROM 8 Kbyte	6ES5 375-0LC31	Italian	6ES5 998-0DD51
EEPROM 16 Kbyte	6ES5 375-0LC41	Connecting cables	see Page 4/116
Program examples	6ES5 897-2UE11		
for data link			

CP 524 communications processor

Application



The CP 524 communications processor is used for point-to-point connection to other programmable controllers and third-party equipment using standard protocols. The CP 524 has one interface.

Design

The module contains the following:

- Microprocessor (8 bit) and interface chips
- RAM for variable data
- 2 dual-port RAM
- Receptacle for 373 memory submodule (EPROM) for up to 128 Kbyte of user program (interprocessor communication functions or message texts)
- Receptacle for interface module for connecting devices with V.24/V.28, 20 mA (TTY) or RS 422-A/RS 485 signals; software clock

Operator controls and indicators on the front panel:

- "RUN"- "STOP" switch
- "RUN" for normal operation, "STOP" for interrupting normal operation
- 2 LEDs (red) for indicating the interface status

Devices with a serial interface can be connected, e.g.:

- Printers, e.g. DR 210, DR 211, DR 230, DR 231, PT 88 and PT 89 (with ECMA character set)
- Programmable controllers, through CPU 928B or communications processors CP 524, CP 525-2, CP 544, CP 544B

- Programmable controllers via CPU 944 or communications processors CP 523, CP 521SI in conjunction with special drivers
- SICOMP M minicomputers
- AS 215, AS 235K, AS 235 and AS 235H automation systems of the TELEPERM M process control system (see Catalogs PLT 110 and PLT 111)
- Programming devices and AT compatible PCs (e.g. in connection with the PRODAVE DOS 64R driver software, see Section 7)
- Other automation systems
- Third-party computers

Each module requires one slot.

Interfaces

Three different interface modules are available for the interface of the CP 524 for transmitting:

- 20 mA current-loop signals (TTY)
- V24/V.28 signals
- RS 422-A/RS 485 signals

The transmission rate of the interface is

- 110 bit/s to 19,200 bit/s (9600 bit/s with TTY) and is selectable in fixed steps using the programming device.

The V.24/V.28 module provides a number of auxiliary-signals conforming to the RS 232C or CCITT V.24 standard when using the relevant special driver software (see Section 7).

RS 422-A or RS 485 signals (voltage difference) ensure a higher degree of immunity to noise from external sources than V.24 or TTY signals. The following links can be established in accordance with the EIA standard:

- Point-to-point connections with RS 422-A in full-duplex mode
- Multipoint connections with RS 485 in half-duplex mode (with special driver software)

See page 4/115 for technical specifications.

CP 524 communications processor (continued)

Principle of operation

The CP 524 communications processor is used for the following functions:

- Linking programmable controllers and third-party devices
- Message printout

The CP 524 handles data communication with the devices connected to it completely autonomously, as well as editing and buffering the data.

Interfacing

Communications are handled by the RK 512 standard driver program, which is supplied with the COM 525 parameter assignment software (S5-DOS version). For interfacing to third-party computers etc., special driver software may be re-quired (see Section 7).

The computer link permits the sending and fetching of all SIMATIC S5 data types, such as data words, peripheral byte, bit memories, input images, etc.

Linking orders for the connected programmable controller or the computer are stored in the memory submodule (EPROM) of the module. Thus, the data do not occupy any memory space in the central controllers (or memory sub-modules).

Data transmission between CP 524 and connected devices is initiated via standard function blocks (handling blocks) in the memory of the central controller.

Listing

Process status reports

Production and shopfloor data can be printed out for documentation purposes. Printout is initiated by the user program. Process status reports may be

- up to 99 lines long and
- include up to 40 variables per line.

The variables are transferred to the CP 524 in one single data block.

Message printouts

Up to 1000 different messages (e.g. fault messages, signals from limit monitors, changes in switch positions) can be printed out. Each message may have one variable.

Programming

The CP 524 can be programmed off-line using the 373 memory submodule. For this purpose, the COM 525 parameter assignment software

(S5-DOS version, see Section 7) must be loaded into the relevant programming device. The parameter assignment software

also supports start-up of the communications processors.

Ordering data	Order No.		Order No.
CP 524 communications processor	6ES5 524-3UA15	Special drivers (customized transmission protocols)	see Section 7
752 interface submodule for CP 524 only for 20 mA current loop (TTY) for V.24/V.28 (RS 232C) for RS 422-A/RS 485	6ES5 752-0AA12 6ES5 752-0AA22 6ES5 752-0AA43	To be ordered as a separate item: Manual for CP 524 (S5-DOS version) German English French	
373 memory submodule EPROM 32 Kbyte EPROM 64 Kbyte EPROM 128 Kbyte	6ES5 373-1AA41 6ES5 373-1AA61 6ES5 373-1AA81	Connecting cables	6ES5 998-1DB11 6ES5 998-1DB21 6ES5 998-1DB31 see page 4/116
COM 525 parameter assignment software	see Section 7		

CP 544, CP 544B communications processors

Application



The CP 544 and CP 544B communications processors are used for fast point-to-point connection to other programmable controllers and equipment of other manufacture with standard protocols. In the case of the CP 544B, customer-specific communications protocols can also be used. The CP 544 and the CP 544B have two replaceable interfaces.

Design

The modules contain the following:

- 80186 microprocessor (16 MHz)
- RAM for variable data
- Two dual-port RAM
- Receptacle for memory card (flash EEPROM) for up to 256 Kbyte (optional)
- 2 receptacles for interface submodules for the connection of devices with V.24/V.28, 20 mA TTY or RS 422-A/RS 485 signals
- Hardware clock

Operator controls and indicators on the front panel:

- "RUN"- "STOP" switch, RUN for normal operation, STOP for interrupting normal operation
- Four LEDs (red/green) for indicating the interface status
- Two LEDs for indicating the status of the module (RUN, STOP)

The following can be connected to the module:

- DR 210, DR 211, DR 230, DR 231, PT 88, PT 89 printers
- SIMATIC S5 programmable controllers via CP 524, CP 544, CPU 928B, CPU 944 and CPU 945; connection is also possible via CP 521 SI and CP 523 (see pages 2/67 and 4/110)
- SICOMP M minicomputers
- Automation systems AS 215, AS 235K, AS 235 and AS 235H from the TELEPERM M process control system (see Catalogs PLT 110 and PLT 111)
- Programming devices and AT compatible PCs (e.g. in connection with the PRODAVE DOS 64R driver software)
- Other automation systems
- Third-party computers

Interfaces

Three different interface submodules are available for the interfaces of the CP 544 and CP 544B for transmitting:

- 20 mA current-loop signals (TTY),
- V.24/V.28 signals (RS 232C)
- RS 422-A/RS 485 signals

The transmission rate of the interfaces is 300 bit/s to 76800 bit/s (9600 bit/s for TTY, 19200 bit/s V.24 and is selectable in fixed steps using the programming device.

The sum of the two transmission rates must not exceed 76800 bit/s when both interfaces are assigned.

RS 422-A or RS 485 signals (voltage difference) ensure a higher degree of immunity to noise from external sources than V.24 or TTY signals. Moreover, higher transmission rates can be reached. Point-to-point connection with RS 422-A in full-duplex mode can be established in accordance with the EIA standard.

CP 544, CP 544B communications processors (continued)

Principle of operation

The CP 544 and CP 544B communications processors enable point-to-point connection to other programmable controllers and computers.

- Third-party devices can be connected via open drivers
- Safe data transport over the transmission line is possible with the help of the 3964 (R) procedure

- A safe end-to-end link between the CPUs of both communications partners can be achieved with the RK 512 standard computer link

The CP 544 and CP 544B communications processors handle data communications with the devices connected to it completely autonomously.

Communications jobs for the programmable controller or the computer can be stored in a data block in the CPU, the internal RAM of the CP 544 and CP 544B or on the additional memory card (flash EEPROM).

Programming

The CP 544 is programmed using the COM PP parameterization software. It can be programmed either on-line or off-line via the active TTY interface with the PG 720, PG 740, PG 760, PG 710 Plus,

PG 730, PG 750 and PG 770 programming device. For parameter assignment, the COM PP parameterization software must be loaded into the programming device.

COM PP permits simple, operator-prompted programming and supports both start-up and debugging.

Technical specifications for CP 523, CP 524, CP 544 and CP 544B

Communications processors		CP 523	CP 524	CP 544 and CP 544B
Interfaces		1, asynchronous, serial selectable: 20 mA (current loop) V.24 (RS 232 C)	1, asynchronous, serial plug-in submodule: 20 mA (current loop) V.24 (RS 232 C) RS 422-A/RS 485	2, asynchronous, serial plug-in submodule: 20 mA (current loop) V.24 (RS 232 C) RS 422-A/RS 485
Transmission rate	• 20 mA (TTY; current loop)	max. 9600 bit/s	9600 bit/s	9600 bit/s
	• V.24/V.28 (RS 232 C)	max. 9600 bit/s	19200 bit/s	19200 bit/s
	• RS 422-A/RS 485	max. —	19200 bit/s	76800 bit/s
	• Sum of both interfaces	max. —	—	76800 bit/s
Transmission protocols		3964 (R) ASCII, interpretive ASCII, transparent	RK 512, with special driver, e. g.: • 3964 (R) • ASCII, interpretive • ASCII, transparent • Customer-specific protocols, for other protocols see Section 7	RK 512, 3964 (R) ASCII, interpretive ASCII, transparent Additional functions for CP 544B: Use of customer-specific communications protocols (special drivers) is possible
Parity		Even, odd, mark, space, none	Even, odd, none	
Data format		7 or 8 bit	5-8 bit	6-8 bit
Character frame		10 or 11 bit	7-12 bit	8-12 bit
Listing	• Message printouts	max. 4065 messages 3 variables per message Message text stored on memory submodule of CP	1000 messages 1 variable per message Message text stored on memory submodule of CP	
	• Process status report	max. —	Production and shopfloor data 99 lines long, 40 variables per line	
Parameterization		Off-line on EPROM/EEPROM or in user program	with COM 525 off-line in EPROM	with COM PP on-line or off-line
Connector		Screw connection Sub D socket, 25-pin	Sliding locking devices Sub D socket, 25-pin Sub D socket, 15-pin	Sliding locking device Sub D socket, 25-pin Sub D socket, 15-pin

CP 523, CP 524, CP 544 and CP 544B communications processors (continued)**Technical specifications for CP 523, CP 524, CP 544 and CP 544B** (continued)

Communications processors		CP 523	CP 524	CP 544 und CP 544B
Cable length				
• 20 mA current loop (TTY)	max.	Active: 10 m (32.8 ft) Passive	1000 m (3280 ft)	1000 m (3280 ft)
• V.24	max.	16 m (52.4 ft)	16 m (52.4 ft)	16 m (52.4 ft)
• RS 422-A/RS 485	max.	—	1200 m (3936 ft)	1200 m (3936 ft)
Current consumption				
• Module		(5 V) typ. 130 mA	(5 V) max. 1.5 A	(5 V/24 V) max. 0.9 A/0.12 A
• 373 memory submodule (5 V)	max.	—	0.3 A	—
• 375 memory submodule (5 V)	max.	—	—	—
• 377 memory submodule (5 V)	max.	—	—	—
• Interface submodule for 20 mA current loop (5 V/24 V)	max.	—	0.1 A/60 mA	0.1 A/60 mA
• V.24/V.28 (5 V)	max.	—	0.2 A	0.2 A
• RS 422-A/RS 485 (5 V)	max.	—	0.5 A	0.5 A
Power loss		1.2 W	7.5 W	4.5 W
Fan required		No	Yes	No
Space requirements		1 slot		
Weight				
• Module	approx.	0.3 kg (0.66 lb)	0.4 kg (0.88 lb)	0.5 kg (1.1 lb)
• Memory submodule	approx.	0.1 kg (0.22 lb)	0.1 kg (0.22 lb)	0.1 kg (0.22 lb)
• Interface submodule	approx.	—	0.1 kg (0.22 lb)	0.1 kg (0.22 lb)

Ordering data

	Order No.		Order No.
CP 544 communications processor	6ES5 544-3UA11	725, 726, 734 connecting cables	
CP 544B communications processor	6ES5 544-3UB11	to other SIMATIC S5 devices via CP 524, CP 525-2, CP 544, CP 544B	
752 interface submodule		• 20 mA current loop (TTY)	
for 20 mA current loop (TTY)	6ES5 752-0AA12	3.2 m (10.4 ft)	6ES5 726-1BD20
for V.24/V.28 (RS 232C)	6ES5 752-0AA22	5 m (16.4 ft)	6ES5 726-1B F00
for RS 422-A/RS 485	6ES5 752-0AA43	10 m (32.8 ft)	6ES5 726-1CB00
Memory card		50 m (164 ft)	6ES5 726-1CF00
with flash EPROM, 256 Kbyte	6ES5 374-2KH21	200 m (656 ft)	6ES5 726-1DC00
with RAM, 256 Kbyte	6ES5 374-2AH21	• V.24 (max. 16 m (52 ft))	
COM PP parameterization software	see Section 7	2 m (6.56 ft)	6ES5 726-8BC00
The instruction manual for COM PP is contained in the CP 544 manual.		3.2 m (10.4 ft)	6ES5 726-8BD20
CP 544 adapter cable	6ES5 734-4AG00	5 m (16.4 ft)	6ES5 726-8BF00
to programming device connecting cable	see Section 7	10 m (32.8 ft)	6ES5 726-8CB00
Special driver for CP 544B		16 m (52.4 ft)	6ES5 726-8CB60
(customer-specific protocols)		• RS 422-A/RS 485 (for CP 524 and CP 544)	
To be ordered as a separate item:		5 m (16.4 ft)	6ES5 725-7B F00
CP 544/CP 544B manual		10 m (32.8 ft)	6ES5 725-7CB00
German	6ES5 998-2DB11	50 m (164 ft)	6ES5 725-7CF00
English	6ES5 998-2DB21	200 m (656 ft)	6ES5 725-7DC00
French	6ES5 998-2DB31	to SICOMP R minicomputers via PROMEA EA 01-G with DUST 3964R	
		• 20 mA current loop	
		3.2 m (10.4 ft)	6ES5 726-3BD20
		5 m (16.4 ft)	6ES5 726-3B F00
		10 m (32.8 ft)	6ES5 726-3CB00
		50 m (164 ft)	6ES5 726-3CF00
		200 m (656 ft)	6ES5 726-3DC00
		• V.24 (max. 16 m (52 ft))	
		2 m (6.56 ft)	6ES5 726-4BC00
		3.2 m (10.4 ft)	6ES5 726-4BD20
		5 m (16.4 ft)	6ES5 726-4BF00
		10 m (32.8 ft)	6ES5 726-4CB00
		20 m (65.6 ft)	6ES5 726-4CC00

CP 523, CP 524, CP 544 and CP 544B communications processors (continued)

Ordering data	Order No.		Order No.
725, 726 and 734 connecting cables to SICOMP minicomputers via PROMEA EA 01-E with DU 04 20 mA current loop (max. 200 m (656 ft)) 3.2 m (10.4 ft) 5 m (16.4 ft) 10 m (32.8 ft) 50 m (164 ft) 200 m (656 ft) to N10 modem (max. 16 m (52 ft)) 2 m (6.56 ft) 3.2 m (10.4 ft) 5 m (16.4 ft) 10 m (32.8 ft) 16 m (52.4 ft) assigns parameters to the CP 544 with PG 7. and CP 544 adapter cable 5 m (16.4 ft) 10 m (32.8 ft) 25 m (82 ft)	6ES5 725-8BD20 6ES5 725-8B F00 6ES5 725-8CB00 6ES5 725-8C F00 6ES5 725-8DC00 6ES5 726-7BC00 6ES5 726-7BD20 6ES5 726-7B F00 6ES5 726-7CB00 6ES5 726-7CB60 6ES5 734-2BF00 6ES5 734-2CB00 6ES5 734-2CC50	for printing with DR 210, DR 211, DR 230, DR 231 printer (with CP 524 and CP 525 only in connection with ECMA character set in the printer) (20 mA current loop up to 1000 m (3280 ft), V.24 up to 16 m (52.5 ft)) 3.2 m (10.4 ft) 5 m (16.4 ft) 10 m (32.8 ft) 50 m (164 ft) 200 m (656 ft)	6ES5 726-5BD20 6ES5 726-5B F00 6ES5 726-5CB00 6ES5 726-5C F00 6ES5 726-5DC00

SIMATIC S5-135U, S5-155U/H

Communications modules

CP 2430 communications processor; AS-Interface

Application



The CP 2430 is an interface master module for connecting the

- **SIMATIC S5-115U:**
The CP can be used in CP slots in the central controller and expansion unit via adapters
- **SIMATIC S5-135/-155U:**
If used for I/O mode only, can be used in the I/O slots in the central unit and expansion unit; in paging mode the CP can be used in CP slots in the central controller and expansion unit

Depending on the configuration of the PLC up to four CP 2430 can be used in the PLC. Configuration of the CP is not necessary.

Control of up to 2 x 31 AS-Interface slaves in accordance with the ASi specification is implemented.

Up to 496 binary elements can be controlled if bi-directional slaves are used.

The supply voltage is monitored on the AS-Interface profile line.

Design

- Two AS-Interface masters on one module
- Occupies one slot in the SIMATIC S5
- In I/O mode, 32 bytes are used in the I/O address space
- Display of the connected and activated slaves and their ready-for-operation signals
- Connection of both AS-Interface lines via connectors with terminal blocks (solderless connection with screw locking)
- A pushbutton for each master part for switching the operating state and accepting the existing configuration
- Coding plug for setting addresses and variants

Principle of operation

Both AS-Interface masters control a separate AS-Interface segment with up to 31 AS-Interface slaves completely independently of one another

- Two operating variants:
Standard mode:
Data bits of the slaves can be addressed in the I/O address space of the PLC. Master calls are not possible.

Expanded mode:
Access to master calls in accordance with the ASi specification (e.g. writing parameters) is possible

User interface

- Three variants are available:
 - **I/O mode:**
Only accesses to slave data in the I/O address space, no master calls
 - **I/O and paging operation:**
Accesses to slave data in the I/O address space and master calls via paging access
 - **Paging mode:**
Access to slave data and master calls via paging access

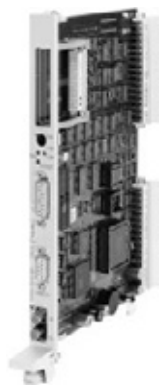
CP 2430 communications processor; AS-Interface (continued)

Technical specifications			
Access method		Cyclical polling-master-slave-method, cyclical data transfer from host (PLC, PC)	CP 2430
Cycle time	max.	5 ms with complete configuration	Supply voltage
Transmission medium		unshielded two-wire cable (2x1.5 mm ²) for data and auxiliary power	Current consumption
Connection method		Contact with the AS-Interface cables using the penetration method	• via backplane bus typ.
Number of nodes	max.	31	• from the AS-Interface max.
Number of binary sensors/actuators		max. 124 (4 x 31) when using 4I, 4O, 2I/O- and 2 x 2I modules max. 248 when using 4I/4O modules	Interfaces
Error detection		Identification and repetition of faulty message frames	• Assignment of I/O address area in PLC
			• AS-Interface connection
			Permissible ambient conditions
			• Operating temperature
			• Transport/storage temperature
			Space required
			Weight

Ordering data	Order No.	Order No.
CP 2430 Communications processor for connection of SIMATIC S5-115U, S5-135U, S5-155U to AS-Interface, including connector	6GK1 243-0SA10	Manual for AS-Interface contains CP 2413/CP 2430/CP 2433 description, introduction and basics incl. software (FB60 + examples) • German • English • French • Italian
		6GK1 971-2SA01-0AA0 6GK1 971-2SA01-0AA1 6GK1 971-2SA01-0AA2 6GK1 971-2SA01-0AA4

CP 5431 FMS/DP communications processor; PROFIBUS

Application



The CP 5431 FMS/DP communications processor is used for connecting the

- S5-115U/H,
 - S5-135U and
 - S5-155U/H
- programmable controllers to the PROFIBUS network.

The programmable controller with the CP 5431 FMS/DP acts as a master on the PROFIBUS network.

Design

The module contains the following:

- One microprocessor with memory
- One receptacle for 376, 377 memory submodule
- One programming device interface
- One interface for PROFIBUS two-wire line
- One interface for plastic fiber optic cable (PROFIBUS)

Operator controls and indicators on the front panel:

- "RUN" - "STOP" switch
- LEDs for Stop, Run and CP fault

The module requires one slot.

Principle of operation

The CP 5431 FMS/DP communications processor handles data communications via the PROFIBUS network or via the PROFIBUS protocol (PROFIBUS FMS). The functions of a DP master (class 1) in accordance with EN 50 170 can also be used (combination master functions).

The communications processor relieves the programmable controller of a considerable proportion of communications tasks. It is programmed using the COM 5431 FMS/DP parameterization software with operator prompting (see Section 7).

The transmission rate can be set via the software (9.6, 19.2, 93.75, 187.5, 500 kbit/s or 1.5 Mbit/s). The preferred transmission rate of 187.5 kbit/s is preset.

Standard function blocks for the user program are available for data communications with the CPU (see Section 7).

Functions of the CP 5431 FMS/DP in accordance with EN 50 170:

- FDL interface: Direct access to layer 2 services (PROFIBUS layer 2); PLC-PLC connections

- Global I/O interface: Automatic transmission of I/O areas with global I/O
- Distributed I/O interface: Automatic transmission of I/O areas to PROFIBUS DP slaves
- Programming device interface for local and remote programming via the network
- Clock functions: Network-wide clock synchronization
- FMS user interface (PROFIBUS FMS)
- Cyclic I/O interface: Automatic transmission of I/O areas with cyclic interface

CP 5431 FMS/DP communications processor; PROFIBUS (continued)

Technical specifications

PROFIBUS overview

Access method

- Token passing between the active nodes
 - Master-slave between active and passive nodes in acc. with EN 50170
- 9.6 to 1500 kbit/s, selectable

Transmission rate

Transmission mode

Number of nodes max.

127 (32 per segment)

Protocols

PROFIBUS-FMS
PROFIBUS-DP

PROFIBUS electrical

Connection of nodes via

RS 485 bus terminal

Topology

Row/tree structure

Transmission medium

Twisted pair cable

Max. distance between 2 nodes

9.6 km
at 9.6 kbit/s

PROFIBUS optical

Connection of nodes

Optical Link Modules

Topology

Line, ring or star structure

Transmission medium

Glass fiber optic	Plastic fiber optic
62.5/125 µm	980/1000 µm

Max. distance between 2 OLMs

Possible connections

- No. of optical channels
- OLM P3/S3
- OLM P4/S4
- OLM P4/S4 electrical channels

5431 FMS/DP comm. processor

Supply voltage

Glass fiber optic	Plastic fiber optic
2850 m (9348 ft)	53 m (173.8 ft)

1
2
3

Current consumption

- At 5 V
- At 24 V

+ 5 V + 5 %; + 24 V + 25/-15 %

450 mA
70 mA with RS 485,
Average 100 mA, using both
current sources of the program-
ming device interface (termina-
ting resistance irrelevant)

Connection to

- PROFIBUS (RS 485)
- PROFIBUS (plastic)
- Programming device/diagnostics interface

9-pin sub D socket
Plastic fiber optic cable,
HP-duplex
15-pin sub D socket

Permissible ambient conditions

- Operating temperature
- Transport/storage temperature

0 °C to + 55 °C
- 40 °C to + 70 °C

Space requirements

1 slot

Weight

- Module
- Memory submodule

0.4 kg (0.88 lb)
0.1 kg (0.22 lb)

Ordering data

CP 5431 FMS/DP communications processor
SINEC L2 interface module for
S5-115U/H, S5-35U, S5-155U/H

COM 5431 FMS/DP parameter asgmt software

CP 5431 FMS/DP manual
German
English
French

376 memory submodule (EPROM)
16 Kbyte
32 Kbyte
64 Kbyte

377 memory submodule (RAM)
16 Kbyte
32 Kbyte
64 Kbyte

RS 485 bus terminal for PROFIBUS
with connecting cable
1.5 m (4.92 ft)
3.0 m (9.84 ft)

Bus cables for PROFIBUS
Bus cable²⁾³⁾ 2-wire, shielded
Bus cable, halogen-free
2-wire, shielded

Order No.

6GK1 543-1AA01

see Section 7

6GK1 970-5AB01-0AA0
6GK1 970-5AB01-0AA1
6GK1 970-5AB01-0AA2

6ES5 376-1AA11
6ES5 376-1AA21
6ES5 376-1AA31

6ES5 377-1AA11
6ES5 377-1AA21
6ES5 377-1AA32

6GK1 500-0AA00
6GK1 500-0AB00

6XV1 830-0AH10
6XV1 830-0CH10

Bus cable for PROFIBUS (ctd.)

Bus cable with PE coating²⁾³⁾

2-wire, shielded

Bus cable (buried)²⁾³⁾

2-wire, shielded

Trailing cable²⁾³⁾

2-wire, shielded

Bus cable for festoon mounting²⁾³⁾

2-wire, shielded

Bus cable for PROFIBUS-PA

- blue, for applications in hazard-ous areas
- black, for applications in non-hazardous areas

FIBER OPTIC CABLE²⁾

standard cable, splittable
without connector, sold by the
meter, max. 400 m (1312 ft)

FLEXIBLE FIBER²⁾

OPTIC CABLE
trailing cable, splittable
without connector, sold by the
meter, max. 200 m (656 ft)

BFOC connector; single
for FIBER OPTIC CABLE, stan-
dard cable and trailing cable

Additional fiber optic cables,
PROFIBUS fiber optic network
components and PC modules

Order No.

6XV1 830-0BH10

6XV1 830-3AH10

6XV1 830-3BH10

6XV1 830-0AH10

6XV1 830-5AH10

6XV1 830-5BH10

see Section 10

see Section 10

6GK1 901-0DA00-0AA0

see Catalog IK 10

1) Up to 187.5 kbit/s

2) Sold by the meter, max. 1000 m (3280 ft), minimum order 20 m (65.6 ft)

Application



CP 1430 TF/1430 TCP communications processor

The CP 1430 TF/1430 TCP communications processor is used for connecting the

- S5-115U/H,
- S5-135U and
- S5-155U/H

programmable controllers to the Industrial Ethernet cell network in accordance with IEEE 802.3.

Mit dem CP 1430 TF können Kommunikationen in Local Area Networks (LAN) aufgebaut werden.

Mit dem CP 1430 TCP können Kommunikationen über Wide Area Networks (WAN) realisiert werden.

CP 1473 MAP communications processor

The CP 1473 MAP communications processor is used for connecting the

- S5-115U/H,
- S5-135U and
- S5-155U/H

programmable controllers to the international standard MAP 3.0 Ethernet network.

Design

CP 1430 TF/1430 TCP communications processor

Two versions of the CP 1430 TF communications processor are available:

- **CP 1430 TF Basic** for using the SEND/RECEIVE interface or few TF connections; up to 64 ISO transport connections (for SEND/RECEIVE) or up to 16 TF connections.
- **CP 1430 TF Extended** for high-end applications, many TF connections and high real-time accuracy (1 ms), up to 100 TF connections or up to 100 ISO transport connections (for SEND/RECEIVE).

The CP 1430 TF and CP 1430 TCP communications processor have the following interfaces:

- 15-pin sub D socket (push-locking) for connection to Industrial Ethernet; switchable to AUI or Industrial Twisted Pair
- 15-pin sub D socket (screw-locking) for connection to programming devices.

Operator controls and indicators on the front panel:

- "RUN" - "STOP" switch
- LEDs for indicating the "STOP", "RUN", "FAULT" and "15 V" states

The module requires one slot.

CP 1473 MAP communications processor

The communications processor has two interfaces:

- 25-pin sub D socket for connection of the PG 720, PG 720 C, PG 740 and PG 760 programming devices
- 15-pin sub D socket for connection to Industrial Ethernet

Operator controls and indicators on the front panel:

- "RUN" - "STOP" switch
- "RESET" pushbutton
- LEDs for indicating the "STOP" and "RUN" states

The module requires two slots.

Principle of operation

The CP 1430 TF, the CP 1430 TCP and CP 1473 MAP handle data communications with the entire network completely autonomously. All layers of the ISO 7-layer reference model are implemented. The communications processors therefore relieve the programmable controller of a large proportion of communications tasks.

The CP 1473 MAP is programmed using the COM 1473 parameterization software with operator prompting. The CP 1430 TF and the CP 1430 TCP is programmed using the COM 1430 TF or COM 1430 TCP parameterization software. Standard function blocks for the user program are available for data interchange with the CPU (see Section 7).

Programming

The PG 720, PG 720 C, PG 740 and PG 760 programming devices can be connected directly to the Industrial Ethernet. In this way, all programmable controllers

can be programmed remotely. Using the programming device multiplexer (see Section 8), several modules can be programmed via one interface.

See Section 10 as well as Catalog IK 10 for further details of the Industrial Ethernet LAN as well as of PC modules.

CP 1430 TF/CP 1430 TCP/CP 1473 MAP communications processors; Industrial Ethernet (continued)

Technical specifications

Industrial Ethernet electrical

Topology	Bus structure
Transmission medium	Triaxial cable 50 ohms
Transmission rate	10 Mbit/s
Transmission mode	Bit-serial
Max. distance between 2 random terminals	0.5 km (0.3 miles) without repeater 1.8 km (1.1 miles) with 2 repeaters 3 km (1.8 miles) with 4 repeaters and 2 x 500 m (1640 ft) fiber optic cable
Max. number of nodes	100 nodes per segment 1024 nodes for the whole network
Allocation method	CSMA/CD in acc. with IEEE 802.3 (Ethernet)

Industrial Ethernet fiber optic

Topology	Star structure
Transmission medium	Fiber optic cable, fiber 62.5/125 µm
Transmission rate	10 Mbit/s
Transmission mode	Bit-serial
Max. distance between 2 random terminals	Max. 4.6 km (2.7 miles) with 1 active star coupler
Max. number of nodes	1024 nodes for the whole network
Allocation method	CSMA/CD in acc. with IEEE 802.3 (Ethernet)

CP 1430 TF/CP 1430 TCP/ CP 1473 MAP communications processors

Current consumption	
• CP 1430 TF/CP 1430 TCP with-out transceiver at 5 V	max. 1.7 A
• CP 1430 TF/CP 1430 TCP with transceiver at 5 V	max. 3.2 A
• CP 1430 TF/CP 1430 TCP with transceiver at 24 V	max. 100 mA
• CP 1473 with 15 V module at 5 V	max. 4.2 A (2.6 A without transceiver load)
Space requirements	
• CP 1430 TF with transceiver	1 slot
• CP 1473 MAP	2 slots
Weight	
• CP 1430 TF/CP 1430 TCP	approx. 0.7 kg (1.54 lb)
• CP 1473 MAP	approx. 0.85 kg (1.87 lb)

Transceiver

Supply voltage	9 to 15 V DC
Current consumption	250 mA (with 1 interface) 490 mA (with 2 interfaces)
Connectors	
• For connection to Industrial Ethernet	SINEC bus connector with coaxial socket
• For connection to terminal	15-pin sub D plug
Dimensions (W x H x D) in mm (in)	180 x 85 x 45 (6.92 x 3.26 x 1.73)
Weight	approx. 0.64 kg (1.4 lb)

Repeater

Supply voltage	120/220 V AC
Current consumption min. max.	on request
Dimensions (W x H x D) in mm	on request
Weight	approx. on request

SSV 104 fan-out unit

Supply voltage	100 to 240 V AC
Power input	40 W
Dimensions (W x H x D) in mm	432 x 46 x 252
Weight (of desktop unit)	approx. 2.1 kg (4.62 lb)

CP 1430 TF/CP 1473 MAP communications processors; Industrial Ethernet (continued)

Ordering data	Order No.		Order No.
Communications processor		Bus transceiver w/ 2 interfaces for Industrial Ethernet	6GK1 901-0AA00-0AC0
• CP 1430 TF Basic	6GK1 143-0TA02	lets you connect two terminals to Industrial Ethernet, incl. assembly instructions in German, English, French	
• CP 1430 TF Extended	6GK1 143-0TB01		
COM 1430 TF parameter assignment software	see Section 7	SIBUKO transceiver package 2 for Industrial Ethernet	6GK1 100-0AB00
CP 1430 TF/COM 1430 TF manual		consisting of:	
German	6GK1 970-1TA43-0AA0	1 tapping mechanism,	
English	6GK1 970-1TA43-0AA1	1 transceiver,	
French	6GK1 970-1TA43-0AA2	2 dust protectors for transceiver, 1 mounting plate for transceiver,	
Italian	6GK1 970-1TA43-0AA4	1 permanent mounting set for transceiver cable,	
CP 1430 TCP communications processor	2XV9 450-1AU00	1 instruction (German, English, French)	
COM 1430 TCP parameter assignment software	see Section 7	Terminating resistors (2)	6ES5 755-3AA11
CP 1430 TCP/COM 1430 TCP manual		for Industrial Ethernet	
German	2XV9 450-1AU03	Coaxial connector	6ES5 755-4AA11
English	2XV9 450-1AU02	(N connector; 2)	
CP 1473 MAP communications processor	6GK1 147-3MA00	for 727-0 bus cable	
COM 1473 TCP parameter assignment software	see Section 7	Repeater	6ES5 755-1AA12
with CP 1473 MAP manual		SSV 104 fan-out unit	6GK1 104-0AA00
CP 1473 MAP manual		for connecting a maximum of 8 nodes to Industrial Ethernet	
German	6GK1 970-1MA73-0AA0	727-1 connecting cable	
English	6GK1 970-1MA73-0AA1	for connecting transceiver to node	
Connecting cable PG 7xx/CP 1473	6XV1 800-6CH25	Length	6ES5 727-1BD20
2.5 m (8.2 ft)		3.2 m (11 ft)	6ES5 727-1CB00
CP-PLC cable		10 m (32 ft)	6ES5 727-1CB50
for S5-115U/135U/155U		15 m (49 ft)	6ES5 727-1CC00
0.6 m (1.97 ft)	6XV1 800-6FE60	20 m (65 ft)	6ES5 727-1CD20
376 memory submodule (EPROM)		32 m (105 ft)	6ES5 727-1CF00
for CP 1473 MAP		50 m (164 ft)	6ES5 727-0AA11
16 Kbyte	6ES5 376-1AA11	727-0 bus cable	
32 Kbyte	6ES5 376-1AA21	sold by the meter, without connector; length to be specified in m	
64 Kbyte	6ES5 376-1AA31	725-0 connecting cable	
Memory card		for connecting the CP 1430 TF to the module to be programmed (for remote programming)	
for CP 1430 TF, long format,	6ES5 374-2KH21	Length	6ES5 725-0AK00
flash EPROM, 256 Kbyte (16 bit)	6ES5 374-2AH21	0.9 m (2.9 ft)	6ES5 725-0BC50
RAM, 256 Kbyte (16 bit)	6GK1 901-0AA00-0AA0	2.5 m (8.2 ft)	
Bus transceiver for Industrial Ethernet			
lets you connect a terminal to Industrial Ethernet, incl. assembly instructions in German, English, French			

SIMATIC S5-135U, S5-155U/H

Central controllers/Expansion units

135U/155U central controller

Application



The 135U/155U central controller can be used optionally for the construction of a S5-135U, S5-155U or S5-155H programmable controller.

Two 135/155U central controllers are required for a S5-155H programmable controller.

Design

The 135U/155U central controller comprises:

- 21 free slots
- 1 power supply chassis with built-in fan

S5-135U, S5-155U

Depending on the extent of the automation task, the central controller can be equipped with the following CPUs:

- CPU 948 (max. 4)
- CPU 928B (max. 4)
- CPU 928 (max. 4)
- CPU 922 (max. 4)

All CPUs can also operate jointly in multiprocessor mode. When more than one of these central modules is used a 923A/923C coordinator is required (see page 4/30).

S5-155H

One CPU 948R can be used per central controller.

Power supply chassis

- Redundant two-out-of-three fan concept;
Should one fan cease operating the speed of the other fans is increased thus enabling the programmable controller to continue operation. The defective fan can be replaced while the controller is in operation
- Redundant one-out-of-two battery concept;
In the case of a failure of the main battery (Li battery) the accu battery switches on automatically for a period of three weeks
- Mains buffering to NAMUR: 20 ms
- Enhanced electromagnetic compatibility (EMC)

SIMATIC S5-135U, S5-155U/H

Central controllers/Expansion units

135U/155U central controller (continued)

Design

Possible configurations S5-135U/155U

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
923 A/C coordinator																					
CPU 922, CPU 928A, CPU 928B																					
CPU 948																					
IM 300-5, IM 301-5 interface modules ²⁾																					
IM 300-3, IM 301-3, IM 304, IM 308, IM 308-B interface modules																					
IM 308-C, IM 307 ¹⁾ interface modules																					
Digital input modules, digital output modules																					
Analog input modules, analog output modules																					
Intelligent I/O modules	For slot assignment, see Section 11																				
Communications processors ³⁾	For slot assignment, see Section 11																				
Hardware interrupt processing																					
PG MUX function via 923C coordinator																					
Floating operation																					

- 1) Jumper selection on the IM 307 must be observed.
Interrupt transfer is only possible on slots 107 to 131.
- 2) In the case of 135U with Order No. 6ES5 135-3UA42 only slot 163.
- 3) Note the functions given in the lower half of the table.

Possible configurations of the S5-155H

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
CPU 946R ⁴⁾																					
Communications processor ⁶⁾	For slot assignment, see Section 11																				
Intelligent I/O modules	For slot assignment, see Section 11																				
IM 301-3, IM 304-3, IM 308-3, IM 308-B interface modules																					
IM 300-5, IM 301-5 interface modules																					
IM 304 or IM 342R interface module for linking the central controllers ⁷⁾																					
Digital input modules ⁵⁾ , digital output modules																					
Analog input modules, analog output modules																					
IM 308-C, IM 307																					

- 4) Occupied slots.
- 5) Redundant operation of digital input modules is not possible with an input voltage of 115/230 V AC.
- 6) The space requirements for the separate modules must be taken into account.
- 7) Subunit A with IM 324R, subunit B with IM 304.

135U/155U central controller (continued)

Principle of operation	Multiprocessor operation When using several CPUs, every single one processes the tasks assigned to it independently from the others. Every CPU features its own user program memory, own time and count cells and own bit memories.	In a time sharing process the coordinator assigns the access to the internal S5 bus cyclically to the individual CPUs. Thus, data collision on the bus is prevented. Additionally, the coordinator is the intermediate memory for the communication of the	CPUs with each other. Two alternatives are available for that: • The coupling bit memory exchange for small amounts of data supported by the system program of the CPUs • The multiprocessor communication for large amounts of data

Ordering data	Order No.		Order No.
135U/155U central controller without CPU, without backup battery, with power supply • 230/120 V AC, 5 V/18 A, 15V/0.5 A, 24 V/1 A¹⁾ • 230/120 V AC; 5 V/40 A, 15 V/2 A, 24 V/2.8 A • 24 V DC; 5 V/18 A, 15 V/0.5 A, 24 V/1 A • 24 V DC; 5 V/40 A, 15 V/2 A, 24 V/2.8 A¹⁾	6ES5 188-3UA12 6ES5 188-3UA22 6ES5 188-3UA32 6ES5 188-3UA52 6ES5 135-3UA42	Backup battery (lithium battery) To be ordered as a separate item: S5-135U/155U system manual Additional manuals Replaceable fan Accessories, spare parts	6EW1 000-7AA see page 4/155 see page 4/155 6ES5 988-3NB41 see page 4/155
135U central controller without CPU, without backup battery • 24 V DC; 5 V/10 A			

1) Also for S5-155H

SIMATIC S5-135U, S5-155U/H

Central controllers/Expansion units

155H central controller

Application



The ZG155H central controller is suitable for building a complete S5-155H programmable controller in a module sub-rack.

Design

The central controller 155H is a module subrack divided into two halves. It has

- 10 slots (left half)
- 11 slots (right half)

Of these slots two each are used for the power supply, two for the CPU and one for the IM 324R/IM 304.

Five (left half) or six (right half) free slots are therefore available.

The 155H is supplied with two 24V DC; 5V,14A power supplies and a fan subassembly.

One or two backup batteries per power supply can also be ordered to back up the CPU (redundant backup).

Possible configurations of S5-155H (redundant configuration)

Pay attention to the number of slots required!

Slot	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
Power supplies																					
CPU 948R/RL																					
Communications processor																					
Signal preprocessing modules																					
Interface modules IM 304, IM 324 R																					
Interface module IM 304																					
Interface module IM 308																					
Digital inputs/outputs																					
Analog inputs/outputs																					

Ordering data	Order No.	Order No.
155H central controller without CPU; without backup battery, with two power supplies 24 V DC; 5 V/14 A	6ES5 188-3UH31	To be ordered as a separate item: S5-155H manual (with description of the 155H)
Backup battery	6ES7 971-0BA00	Other manuals
		Accessories, parts
		see Page 4/155
		see Page 4/155
		see Page 4/155

183U expansion unit

Application



The 183U expansion unit is designed for centralized and distributed connection to central controllers. It is also suitable for the centralized connection to distributed expansion units for S5-135U and S5-155U.

Design

The 183U expansion unit comprises:

- 21 free slots
- 1 built-in power supply chassis with fans

The 183U can be centrally connected to the central

controller or to other expansion units with the IM 312 interface module. In addition the 183U can be connected distributed to central controllers with the IM 310, IM 314, IM 317 and IM 318 interface modules.

A hardware interrupt is not possible in the 183U expansion unit. No battery backup is provided for the RAM.

Possible configurations

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
IM 300 interface module																					
IM 310, IM 314, IM 317 or IM 318 interface modules																					
IM 312-3 interface module																					
Digital input modules, digital output modules																					
Analog input modules, analog output modules																					
Intelligent I/O modules	For slot assignment, see Section 11																				
313 monitoring module																					

Ordering data	Order No.	Order No.
183U expansion unit with power supply • 230/120 V AC; 5 V/18 A, 15 V/0.5 A, 24 V/1 A • 24 V DC; 5 V/18 A, 15 V/0.5 A, 24 V/1 A	6ES5 183-3UA13 6ES5 183-3UA22	To be ordered as a separate item: S5-135U/155U system manual Additional manuals Accessories, spare parts
		see page 4/155 see page 4/155 see page 4/155

SIMATIC S5-135U, S5-155U/H

Central controllers/Expansion units

184U expansion unit

Application



The 184U expansion unit is designed for the centralized connection to central controllers and expansion units with power supply chassis for S5-135U and S5-155U.

Design

The 184U expansion unit comprises:

- 21 free slots
- 1 fan subassembly

The 184U can be centrally connected to the central controller or to other expansion units by using the IM 312 interface module.

A power supply chassis is not required because the expansion unit is supplied via the connecting cable for the IM 312-5 interface module.

A hardware interrupt is not possible in the expansion unit. Modules with RAM backup cannot be implemented because there is no battery backup for the supply voltage.

Possible configurations

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
IM 312-5 interface module																					
Digital input modules, digital output modules																					
Analog input modules, analog output modules																					
Intelligent I/O modules	For slot assignment, see Section 11																				
313 monitoring module																					

Ordering data	Order No.	Order No.
184U expansion unit without power supply • With 230/120 V AC fan • With 24 V DC fan	6ES5 184-3UA11 6ES5 184-3UA21	To be ordered as a separate item: S5-135U/155U system manual Additional manuals Accessories, spare parts
		see page 4/155 see page 4/155 see page 4/155

EG 185U expansion unit

Application



The EG 185U expansion unit is suitable for the distributed connection to central controllers and other expansion units S5-135U/155U. In addition, the EG 185U makes switched I/O design possible in the case of the fault-tolerant S5-155H programmable controller.

Design

The EG 185U expansion unit comprises:

- 21 free slots
- 1 built-in power supply chassis with fans

The EG 185U can be connected distributed to central controllers or other expansion

units with the IM 314, IM 317 and IM 318 interface modules.

All intelligent I/O modules (IP) and communications processors (CP) can be connected in the EG 185U.

Up to 8 communications processors can be programmed via an interface if a 923C coordinator is used.

A hardware interrupt is not possible in the EG 185U expansion unit. A backup battery is provided for the RAM.

Possible configurations when connected to S5-135U, S5-155U

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
923 C coordinator																					
IM 300-5 interface module																					
IM 314, IM 317 or IM 318 interface modules																					
IM 308-A interface module																					
Digital input modules, digital output modules																					
Analog input modules, analog output modules																					
Intelligent I/O modules	For slot assignment, see Section 11																				
Communications processors	For slot assignment, see Section 11																				
IM 314R interface module (for the S5-155H)																					
313 monitoring module																					

SIMATIC S5-135U, S5-155U/H

Central controllers/Expansion units

185U expansion unit (continued)

Design (continued)
Possible configurations when connected to S5-155H

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
IM 300-5C, IM 308 interface modules; 313 monitoring module																					
IM 314R interface module																					
Digital input modules, digital output modules																					
Analog input modules, analog output modules																					
Intelligent I/O modules	For slot assignment, see Section 11																				
Communications processors	For slot assignment, see Section 11																				
IM 308-C interface modules ¹⁾																					

1) Operation in EU only in combination with S5-155H

Ordering data	Order No.		Order No.
185U expansion unit with power supply, without backup battery • 230/120V AC; 5V/18A, 15V/0.5A, 24V/1A • 230/120V AC; 5V/40A, 15V/2A, 24V/2.8A • 24V DC; 5V/18A, 15V/0.5A, 24V/1A • 24V DC; 5V/40A, 15V/2A, 24V/2.8A	6ES5 185-3UA13 6ES5 185-3UA33 6ES5 185-3UA23 6ES5 185-3UA43	To be ordered as a separate item: S5-135U/155U system manual Additional manuals Accessories, spare parts	see page 4/155 see page 4/155 see page 4/155
Backup battery (lithium battery)	6EW1 000-7AA		

187U expansion unit

Application



The 187U expansion unit is designed for the centra-lized connection to central control-lers and expansion units with power supply chassis for S5-135U and S5-155U.

Design

The 187U expansion unit comprises:

- 11 free slots

A power supply chassis, fan and wiring duct are not avail-able.

The 187U expansion unit can be centrally connected to central controllers or other ex-pansion units with the IM 312 interface module.

The power supply is delivered by the connecting cable of the IM 312-5 interface module.

A hardware alarm is not pos-sible in the 187U expansion unit. No battery backup is provided for the RAM.

Possible configurations

Note the respective slot requirements of the modules!

Slot No.	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163
IM 312-5 interface module																					
Digital input modules, digital output modules																					
Analog input modules, analog output modules																					
313 monitoring module																					

Ordering data	Order No.	Order No.
187U expansion unit To be ordered as a separate item: S5-135U/155U system manual	6ES5 187-5UA11 see page 4/155	Additional manuals see page 4/155 Accessories, spare parts see page 4/155

SIMATIC S5-135U, S5-155U/H

Power supply modules

Power supply chassis

Technical specifications

Power supply chassis	6ES5 955	-3LC41	-3LF41	-3LNC41	-3NF41	-3NA12	-7NC11
Installed in		ZG 135U/155U EG 183U EG185U	ZG 135U/155U EG 185U	ZG 135U/155U EG 183U EG 185U	ZG 135U/155U EG 185U	ZG 135U	ZG 155H
Input voltage							
• Rated value		230 V/120 V AC		24 V DC	24 V DC	24 V DC	DC 24 V
• Permissible range (including ripple)		187 to 264 V/93 to 132 V		18 to 33 V	18 to 33 V	20 to 30 V	18 to 33 V
Line frequency		50 Hz					
• Rated value		47 to 63 Hz					
• Permissible range							
Input current							
• Rated value		1.5 A (230 V)/ 2.5 A (120 V)	2.6 A (230 V)/ 4.5 A (120 V)	9.5 A	20 A	4.8 A	14 A
• Inrush current	max.	26 A for 100 μs	25 A for 2 ms	100 A for 100 μs	200 A for 1 ms	100 A	100 A
I ² · t value of inrush current		4 A ² s	5.2 A ² s	2.7 A ² s	18 A ² s	20 A ² s	2.7 A ² s
Stored energy time in the event of power failure		20 ms	20 ms	20 ms	20 ms	5 ms	5/20 ms (settable)
Message via separate floating contacts		Fan failure (1 fan), Fan failure (2 or 3 fans), Battery failure				Fan failure, Battery failure	Fan failure, Battery failure
Number of outputs		3 (outputs A1/A2/A3)				2	2
Output voltage (A1/A2/A3)							
• Rated value		5.1 V DC/24V DC/15 V DC				5.1 V DC/24 V DC	5.1V DC/24V DC
• Tolerance		± 0.5 %/(+ 25 %, -12.5 %)/ ± 5 %				± 0.5 % (+ 25 %, - 24 %)	- 0.5 %, + 2% (+ 25%, -12.5%)
Output current (A1/A2/A3)							
• Rated value		18 A/1 A/0.5 A	40 A/2.8 A/2 A	18 A/1 A/0.5 A	40 A/2.8 A/2 A	10 A/0.4 A	14 A/0,1 A
• Permissible range		0.5 to 18 A	1.6 to 40 A	0.5 to 18 A	1.6 to 40 A	0 to 10 A	0.2 to 14 A
Galvanic isolation		Yes				No	Yes
Main buffering		Li battery (3.6 V; 5 Ah)				Li battery (3.6 V; 5 Ah)	Li battery (3.6 V; 1.9 Ah)
Reserve buffering		Accumulator (3.6 V; 1.2 Ah)				-	Li battery (3.6 V; 1.9 Ah)
Input for monitoring the load voltage 24 V		Yes				No	No
Auxiliary voltage							
• 15 V ± 0.5 %		0.5 A	2 A	0.5 A	2 A	—	—
• 24 V + 25 %/- 12.5 %		1 A	2.8 A	1 A	2.8 A	0.4 A	1 A
Power loss	max.	80 W	147 W	90 W	153 W	50 W	50 W
Number of integrated fans		3 (2-out-of-3 fan concept; fans can be exchanged during operation)				2	—
Weight	approx.	5.8 kg (12.7 lb)				3.8 kg (8.4 lb)	1.3 kg (2.9 lb)
15 V submodule		6ES5 956-0AA12 (for power supply only 6ES5 955-3NA12)					
Can be installed in		Power supply chassis					
Input voltage		24 V auxiliary voltage of the power supply chassis					
Input current	approx.	Equal to output current					
Output voltage							
• Rated value		+ 15 V					
• Tolerance		± 0.5 %					
Output current	max.	0.5 A					
Weight	approx.	0.2 kg (0.4 lb)					

Note:

The power supply units can be switched from 230 V to 120 V supply voltage. 5 V and 15 V output voltages are stabilized, the 24 V output voltage is roughly stabilized.

SITOP load power supplies**Application**

The SITOP power family of power supplies is designed for supplying electrical consumers such as actuators or transmitters. The SITOP power family offers a uniform range of regulated power supplies, from 2 A to 40 A, for every application.

The 24 V power supplies of the SITOP family have the following characteristics:

- High efficiency, up to 90%
- Easy mounting on standard rails or on a mounting plate
- Low space requirements
- Accurate output voltage

- Minimal residual ripple
- Integrated short-circuit protection
- Safe electrical isolation
- Compliance with national and international standards

SITOP power basic line

The SITOP power basic line (24 V/2 A to 40 A) has been specially developed and optimized for industrial use. The units are used as load power supplies and for supplying electronic modules with a narrow input voltage range. It has excellent control characteristics, without the need for optional extras at additional

cost. With no more than the essential functions, these units represent the optimum solution for industrial customers in terms of price and technology.

SITOP power special line

The SITOP power special line (24 V/5 A to 10 A) is, like the basic line, specially designed for industrial use. The units are particularly suitable for use with distributed I/O (5A, 10 A) and for supplying the ASI bus (2.4 A). The special feature of these units is the extremely narrow and rigid metal case.

It allows installation in applications requiring a low mounting depth, i.e. in machines, tight spaces, U-profiles and switch-boxes at the machine.

SITOP power universal line

The units of the SITOP power universal line (24 V / 2.5 A to 4 A) have been developed for applications with demanding technical requirements. Interference suppression to class B guarantees minimal emitted interference. This means that in addition to industrial operation, the units are also suitable for domestic use, i.e. in building services automation.

For the basic technical specifications, see the following page.

SIMATIC S5-135U, S5-155U/H

Power supply modules

SITOP load power supplies (continued)

Technical specifications

Equipment series	basic line	special line	universal line
SITOP power 24 V/2 to 40 A	SITOP power 24 V/5 to 10 A	SITOP power 24 V/2.5 to 4 A	
Rated supply voltage	120/230 V AC to 3 400 V AC	120/230 V AC	120/230 V AC
Stored energy time in the event of power failure	> 20 ms; > 3 ms	> 20 ms	> 20 /30 ms (at 120/187 V)
Line frequency			
• Rated value	50/60 Hz	50/60 Hz	50/60 Hz
• Permissible range	47 to 63 Hz	47 to 63 Hz	47 to 63 Hz
Output voltage			
• Rated value	24 V DC	24 V DC	24 V DC
• Tolerance	± 3%; ±1%	± 3%	± 1%
• Residual ripple	< 150 mV	< 150 mV	< 50 mV
Efficiency, approx.	83 % to 89 %	87 % to 89 %	> 85 %
Line frequency			
• Rated value	50 Hz		
• Permissible range	47 to 63 Hz		
Output current			
• Rated value	2 to 40 A	5 to 10 A	2.5 to 4 A
• Range	0 to 40 A	0 to 10 A	0 to 4 A (up to 50 °C)
Short-circuit protection	Electronic	Electronic	Electronic
Degree of protection (IEC 536)	Class I	Class I	Class I
Galvanic isolation (SELV in acc. with EN 60950)	Yes	Yes	Yes
Radio interference suppression	Class A	Class A (EN 55011)	Class B (VDE 0871)
Degree of protection (IEC 529)	IP 20 and IP 00	IP 20	IP 20
Ambient temperature	0 to + 60 °C	0 to + 60 °C	0 to + 60 °C
Weight	0.5 to 7 kg	0.7 to 1.2 kg	0.5 kg

Ordering data

Order No.	Order No.
Power supply SITOP power basic line Single-phase, 24 V/2 A 6EP1 331-1SL11 Single-phase, 24 V/5 A 6EP1 333-1SL11 Single-phase, 24 V/10 A 6EP1 334-1SL11 3-phase, 24 V/20 A 6EP1 436-1SL11 3-phase, 24 V/40 A 6EP1 437-1SL11 Power supply SITOP power special line Single-phase, 24 V/5 A 6EP1 333-1AL11 Single-phase, 24 V/10 A 6EP1 334-1AL11 DC/DC, 30 V/2.4 A 6EP1 632-1AL01	Power supply SITOP power universal line Single-phase, 24 V/2.5 A 6EP1 332-1SH11 Single-phase, 24 V/4 A 6EP1 332-1SH21 Single-phase, 24 V/20 A 6EP1 336-1SH01 3-phase (500 V), 24 V/20 A 6EP1 436-1SH01

Further information can be found in the catalog for systems engineering KT 10.

SIMATIC S5-135U, S5-155U/H

Interface modules

Overview

Overview

The following overview shows the interface modules and connecting cables used to connect the various expansion units to the central controllers.

Configuration/ transmission mode	Central controller		Expansion unit			Connecting cable
	Programmable controller type	Interface module type	EU type for S5-135U, S5-155U/H	ER type for S5-115U/H/F	Interface module type	
Centralized up to 2 m (6.5 ft), asymmetrical	S5-135U S5-155U S5-155H ¹⁾ ,	IM 300-3	EU 183U	—	IM 312-3	0.5 m ²⁾ 0.95 m ²⁾
		IM 300-5 (-5CA11)	EU 184U EU 187U	—	IM 312-5	0.5 m ²⁾ 1.5 m ²⁾
		IM 300-5 (-5LB1)	—	ER 701-1	IM 306	705-0/ 0.5 ... 2.5 m
		IM 301-3	EU 183U	—	IM 312-3	0.5 m ²⁾ 0.95 m ²⁾
		IM 301-5	EU 184U EU 187U	—	IM 312-5	0.5 m ²⁾ 1.5 m ²⁾
Centralized and distributed up to 100 m (328 ft), symmetrical	S5-135U S5-155U S5-155H ¹⁾ ,	IM 301-3	EU 183U		IM 312-3	0.5 m ²⁾ 0.5 m ²⁾
		IM 301-3	EU 183U	ER 701-2 ER 701-3	IM 310	705-0/ 1 ... 100 m
		IM 301-5	EU 184U EU 187U		IM 312-5	0.5 m ²⁾ 1.5 m ²⁾
Distributed up to 500 m (1640 ft), symmetrical	S5-135U S5-155U S5-155H ¹⁾ , S5-155H ³⁾	IM 304	EU 183U EU 185U	ER 701-2 ER 701-3	IM 314	721-0/ 1 ... 500 m
			EU 185U	ER 701-3H	IM 314R	721-0/ 1 ... 500 m
Distributed up to 3000 m (9840 ft), serial electrical	S5-135U S5-155U S5-155H ¹⁾ ,	IM 308	EU 183U EU 185U	ER 701-2 ER 701-3	IM 318-3	Shielded, twisted 2-wire cable
			ET 100U		IM 318-8	
Distributed 50 ... 1500 m (164 ... 4920 ft) (each between 2 interface modules), serial optical	S5-135U S5-155U S5-155H ¹⁾ ,	IM 307	EU 183U EU 185U	ER 701-2 ER 701-3	IM 317 IM 307 (IM 307 not in ER 701-2)	722-2 (fiber optic cable)

1) S5-155H with two-channel I/O modules (fully redundant configuration) or single-channel/single-sided I/O configuration.

2) At its one end, the cable is permanently connected to IM 312, at the other end it is provided with a plug connector for connection to IM 300-, or IM 301-.

3) S5-155H with single-channel I/Os (switched).

SIMATIC S5-135U, S5-155U/H

Interface modules

IM 300 and IM 312 interface modules; centralized configuration

Application



The IM 300/IM 312 interface modules are used for centralized configuration of I/O modules and intelligent I/O modules (without page addressing) with a central controller via the following expansion units:

- EG 183U
- EG 184U
- EG 187U

These expansion units can also be connected in centralized configuration with the EG 183U and EG 185U expansion units.

Design

The IM 300 interface module must be plugged into the slot provided in the central controller. The IM 312 interface module is plugged into the expansion unit. Up to four IM 300 interface modules can be used in the central controller, however, not more than two IM 300-5 in the ZG 135U/155U.

One IM 300 interface module can be plugged into each EG 183U or EG 185U expansion unit.

The IM 300 interface module allows two areas of 256 byte to be configured (P and Q areas).

Connecting the EG 184U and EG 187U expansion units

(Expansion units without power supply chassis)
The IM 300-5C interface module is to be used in the central controller and the IM 312-5 interface module in the expansion unit (see Fig. 4/49). Power (5 V, internal) is supplied to the EG 184U and EG 187U expansion units by way of the interface modules.

Connection of the EG 183U expansion unit

(Expansion unit with power supply chassis) The IM 300-3 interfacemodule is to be used

in the central controller and the IM 312-3 interface module in the expansion unit (see Fig. 4/47). The IM 312-3 and IM 312-5 interface modules cannot be used simultaneously in one chain.

Connecting additional expansion units

In addition to the aforementioned expansion units, an expansion unit in the ER 701-1 expansion rack of the S5-115U programmable controller can also be connected (see Fig. 4/48). The expansion unit is supplied with power (5 V) by way of the interface module.

Technical specifications			
Current consumption (at 5 V)		Space requirements	
• IM 300	max.	0.6 A	1 slot
• IM 312	max.	0.2 A	
Power loss		Weight	
• IM 300	max.		approx. 0.35 kg (0.77 lb)
• IM 312	max.		

Ordering data		Order No.	Order No.
IM 300 interface module for the central controller			
• For connecting the EG 184U or EG 187U		6ES5 300-5CA11	
• For connecting the EG 183U		6ES5 300-3AB11	
• For connecting the ER 701-0 or ER 701-1		6ES5 300-5LB11	
IM 306 interface module for the expansion units ER 701-0, ER 701-1		6ES5 306-7LA11	
705 connecting cable for connecting the IM 300-5LB interface module to the IM 306			
Length		6ES5 705-0AF00	
0.5 m (1.64 ft)		6ES5 705-0BB20	
1.2 m (3.93 ft)		6ES5 705-0BB50	
1.5 m (4.92 ft)		6ES5 705-0BC50	
2.5 m (8.2 ft)			
IM 312 interface module for the expansion units EG 184U or EG 187U;			
• Expansion unit arranged above the central controller, 0.5 m (1.6 ft) cable		6ES5 312-5CA12	
• Location of expansion unit arbitrary, 1.5 m (4.9 ft) cable		6ES5 312-5CA22	
EG 183U;		6ES5 312-3AB12	
• Expansion unit arranged above the central controller, 0.5 m (1.6 ft) cable		6ES5 312-3AB32	
• Expansion unit arranged below the central controller, 0.95 m (3.1 ft) cable		6ES5 760-0AB11	
Terminator for the IM 312-3 interface module			
The operating instructions are included in the S5-135U/155U system manual (see page 4/155).			

IM 300 and IM 312 interface modules; centralized configuration (continued)

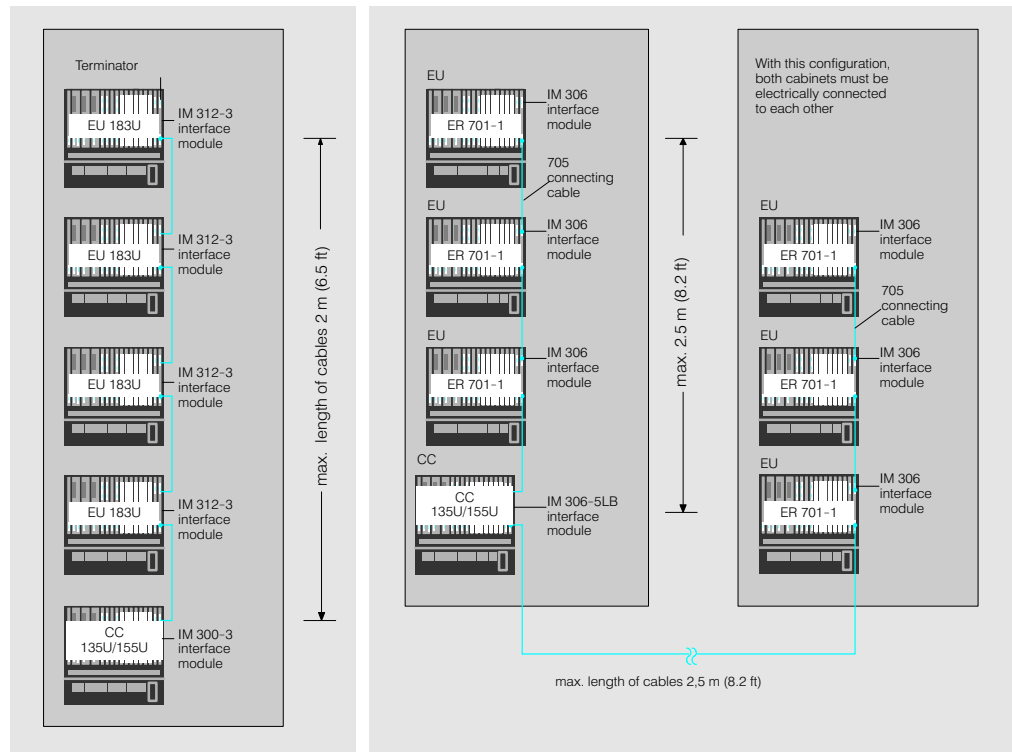


Fig. 4/47 Connection of expansion units **with** power supply chassis to the central controller in centralized configuration using the IM 312-3 and IM 300-3 interface modules

Fig. 4/48 Connection of expansion units **without** power supply chassis to the central controller in centralized configuration using the IM 306 and IM 300-5LB interface modules.

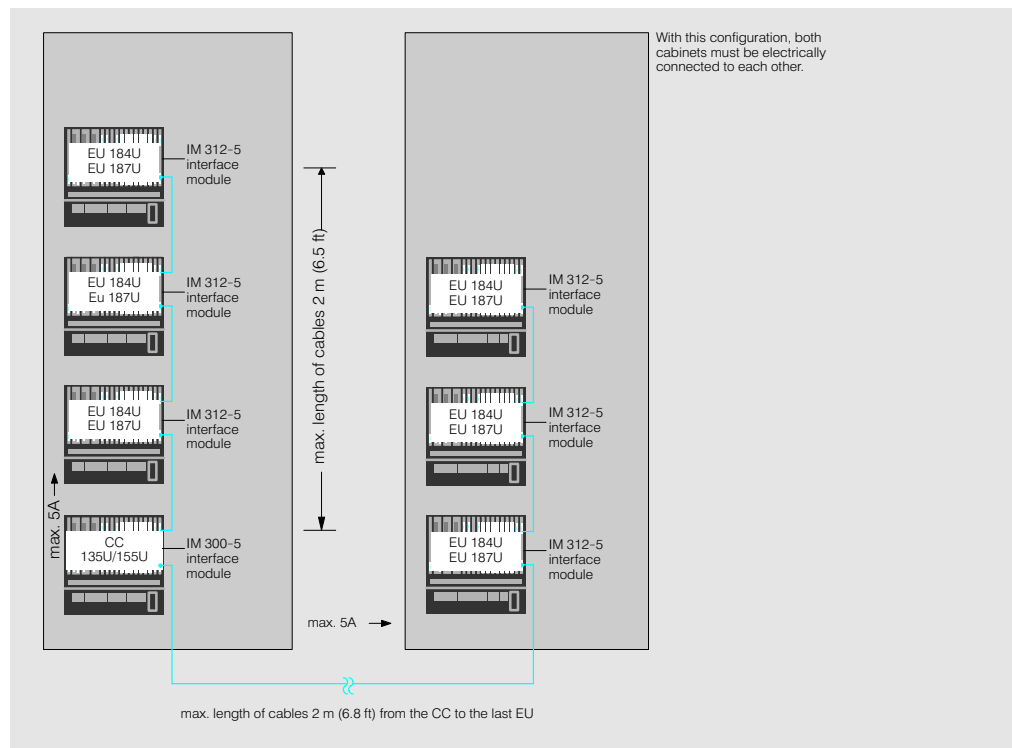


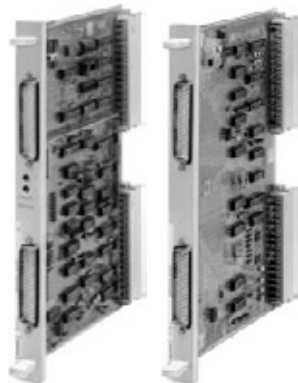
Fig. 4/49 Connection of expansion units **without** power supply chassis to the central controller in centralized configuration using the IM 312-5 and IM 300-5 interface modules.

SIMATIC S5-135U, S5-155U/H

Interface modules

IM 301 and IM 310 interface modules; distributed configuration up to 200 m (656 ft)

Application



The IM 301/IM 310 interface modules are used for distributed configuration of I/O modules and intelligent I/O modules (without page addressing) with a central controller via the EG 183U expansion unit. The expansion unit can be up to 200 m (656 ft) away from the central controller.

Design

The IM 301 interface module is plugged into the central controller and the IM 310 interface module into the expansion unit. Additional expansion units can be connected in centralized configuration to the distributed EG 183U expansion units. Up to four IM 301 interface modules can be plugged into the central controller.

The IM 301-5 interface module is used if additional EG 184U or EG 187U expansion units are to be connected in a centralized configuration to the central controller. The IM 301-3 interface module is used if additional EG 183U expansion units are to be connected in a centralized configuration to the central controller.

Terminators must always be inserted into the last IM 310 and into the unused central connectors of the IM 301-3 and the unused distributed connectors of the IM 301-3 and IM 301-5. The IM 301 interface module allows two areas of 256 byte to be configured (CP and Q areas).

Technical specifications			
Current consumption (at 5 V)		Space requirements	
• IM 301	max.	Weight	1 slot 0.3 kg (0.66 lb)
• IM 310	max.		
Power loss			
• IM 301	max.		
• IM 310	max.		

Ordering data	Order No.		Order No.
IM 301 interface module for the central controller - For the connection of the EG 184U or EG 187U - For the connection of the EG 183U Terminator for the IM 301 - For free distributed connection of IM 301-3 and IM 301-5 (bottom) - For free centralized connection of IM 301-3 (top) IM 310 interface module for the expansion unit	6ES5 301-5CA12	721 connecting cable 1.00 m (3.28 ft) 1.60 m (5.20 ft) 2.00 m (6.56 ft) 2.50 m (8.20 ft) 3.20 m (10.4 ft) 5.00 m (16.4 ft) 8.00 m (26.2 ft) 10.00 m (32.8 ft) 12.00 m (39.3 ft) 16.00 m (52.4 ft) 20.00 m (65.6 ft) 25.00 m (82.0 ft) 32.00 m (104.9 ft) 40.00 m (131.2 ft) 50.00 m (164.0 ft) 63.00 m (206.6 ft) 80.00 m (262.4 ft) 100.00 m (328.0 ft) 500.00 m (1640 ft)	6ES5 721-0 BB00
	6ES5 301-3AB13		6ES5 721-0 BB60
	6ES5 760-0AA11		6ES5 721-0 BC00
Terminator for the IM 310 The operating instructions are included in the S5-135U/155U system manual (see page 4/155).	6ES5 310-3AB11		6ES5 721-0 BC50
	6ES5 760-0AB11		6ES5 721-0 BD20
	6ES5 760-0AA11		6ES5 721-0 BF00
			6ES5 721-0 BJ00
			6ES5 721-0 CB00
			6ES5 721-0 CB20
			6ES5 721-0 CB60
			6ES5 721-0 CC00
			6ES5 721-0 CC50
			6ES5 721-0 CD20
			6ES5 721-0 CE00
			6ES5 721-0 CF00
			6ES5 721-0 CG30
			6ES5 721-0 CJ00
			6ES5 721-0 DB00
			6ES5 721-0 DF00

IM 301 and IM 310 interface modules; distributed configuration up to 200 m (656 ft) (continued)

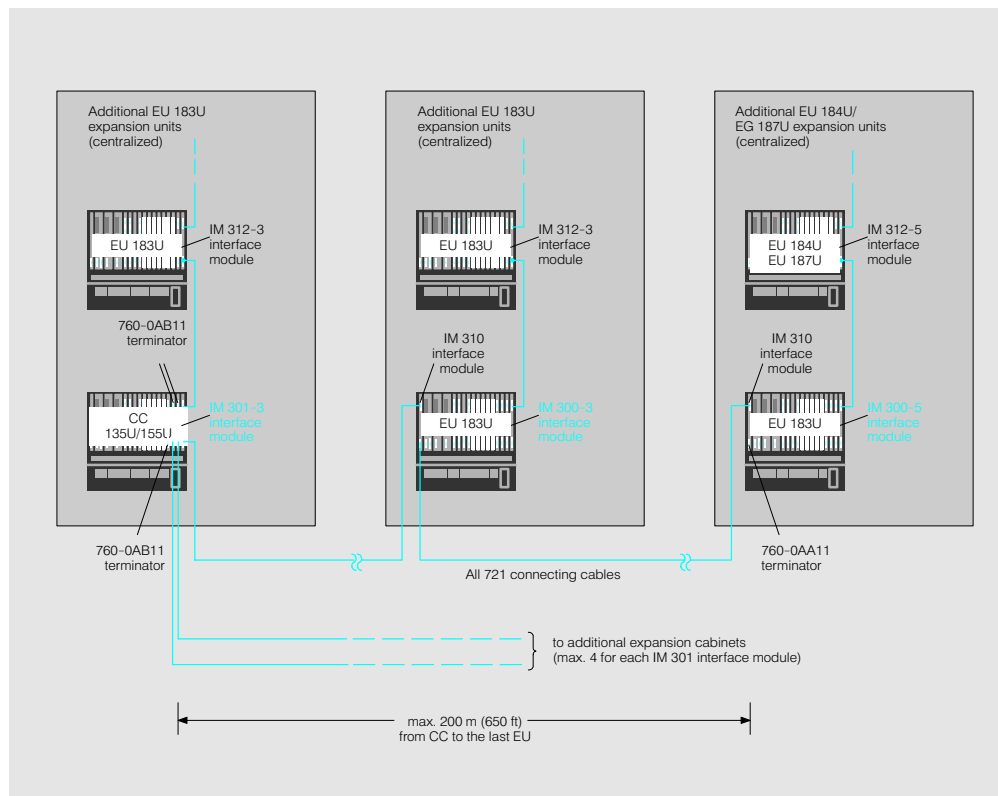


Fig. 4/50 Distributed connection of EG 183U expansion units to the central controller via the IM 310 and IM 301-3 interface modules

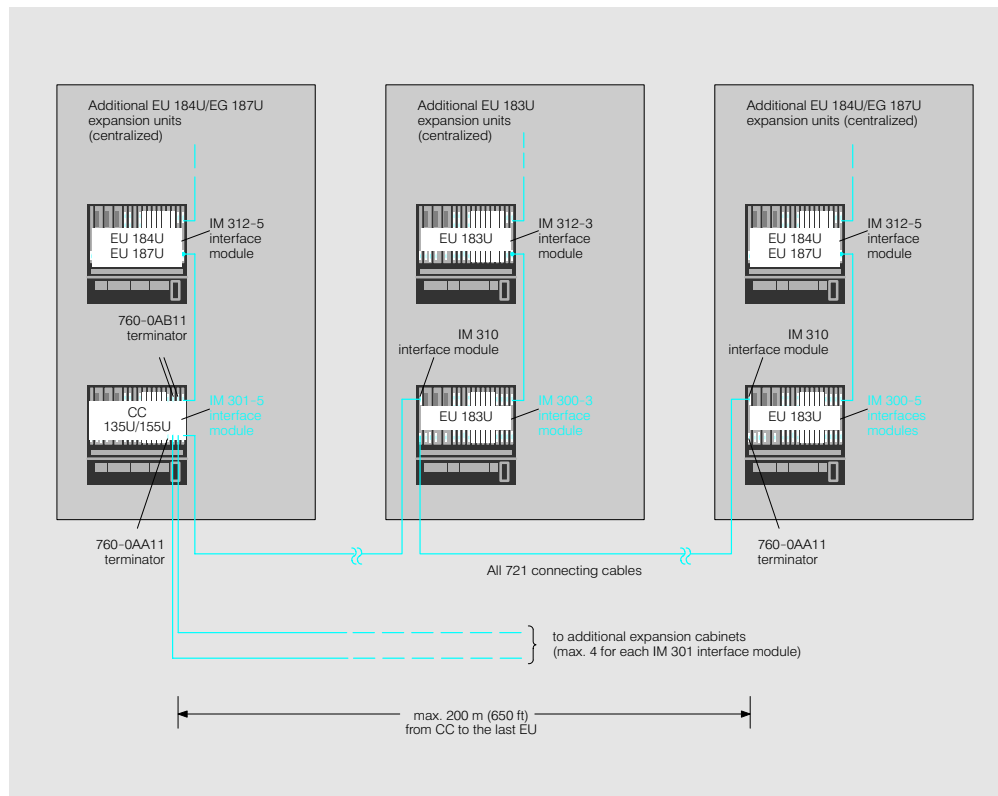


Fig. 4/51 Distributed connection of EG 184U/187U expansion units to the central controller via the IM 310 and IM 301-5 interface modules

SIMATIC S5-135U, S5-155U/H

Interface modules

IM 304 and IM 314 interface modules; distributed configuration up to 600 m (1969 ft)

Application



The IM 304/IM 314 interface modules are used for distributed configuration of I/O modules, intelligent I/O modules and communications processors with a central controller via the following expansion units:

- EG 183U
- EG 185U

The expansion unit can be up to 600 m (1969 ft) away from the central controller.

Design

The IM 304 interface module is plugged into the central controller and the IM 314 interface module into the expansion unit. Additional expansion units can be connected in a centralized configuration to the distributed expansion units. Up to four IM 304 interface modules can be plugged into the central controller.

Terminators must always be inserted into the last IM 314 interface module.

The IM 314 interface module allows four areas of 256 byte to be configured (P, Q, IM 3 and IM 4 areas). The IM 3 and IM 4 areas can only be accessed via absolute addresses.

Technical specifications					
Current consumption (at 5 V)				Number of units connectable to one IM 304	
• IM 304	max.	1.2 A		4	
• IM 314	max.	1.0 A		Space requirements	
Power loss				1 slot	
• IM 304	max.	6 W		Weight approx.	
• IM 314	max.	5 W		0.3 kg (0.66 lb)	

Ordering data	Order No.	Order No.
IM 304 interface module for the central controller	6ES5 304-3UB11	721 connecting cable
IM 314 interface module for the expansion unit	6ES5 314-3UA11	see page 4/142
Terminator for the IM 314 The operating instructions are included in the S5-135U/155U system manual (see page 4/155).	6ES5 760-1AA11	

IM 304 and IM 314 interface modules; distributed configuration up to 600 m (1969 ft) (continued)

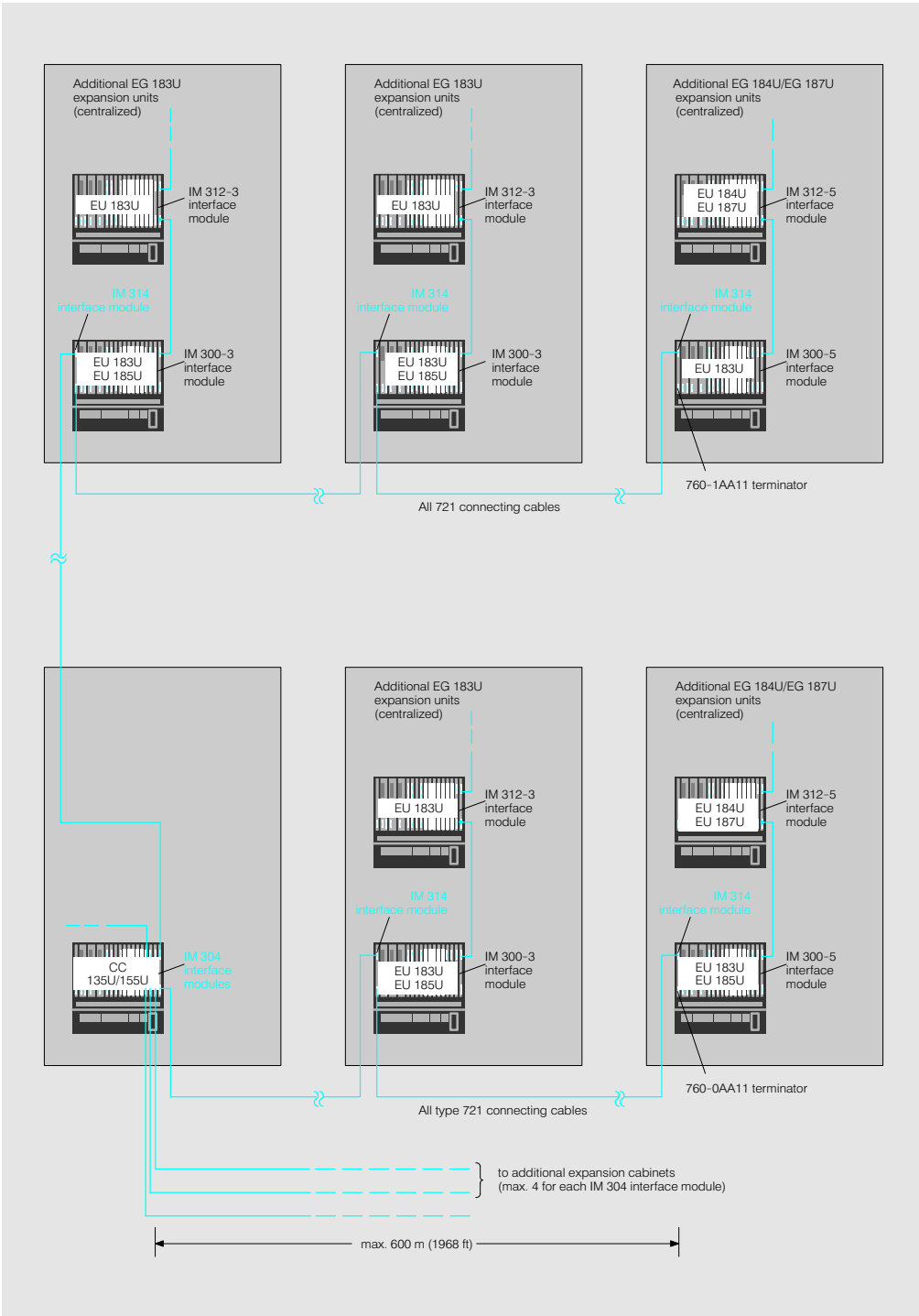


Fig. 4/52 Connection of expansion units to the central controller in a distributed configuration using the IM 314 and IM 304 interface modules

SIMATIC S5-135U, S5-155U/H

Interface modules

IM 308 and IM 318 interface modules; distributed configuration up to 3000 m (9900 ft) and ET 100U connection

Application



The IM 308/IM 318 interface modules are used for distributed configuration of I/O modules with a central controller via the following expansion units:

- EG 183U
- EG 185U

The ET 100U intelligent electronic terminator can also be connected (see Section 6). The expansion unit and the electronic terminator may be up to 3000 m (9900 ft) away from the central controller.

Design

The IM 308 interface module is plugged into the central controller and the IM 318-3 interface module into the expansion unit, or the IM 318-8 interface module into the ET 100U electronic terminator. Up to four IM 308 interface modules can be plugged into the central controller.

Two lines, each containing up to 32 expansion units or ET 100U electronic terminators in any order can be connected to an IM 308 interface module. A total of 63 expansion units and ET 100U electronic terminators can operate via one IM 308 interface module. Digital and analog I/Os can be used in the expansion units and electronic terminators, but not intelligent I/Os or communications processors.

A memory submodule containing the address list is only required for the IM 308 if ET 100U electronic terminators are connected to it.

The central controller and the expansion units or electronic terminators are floating with respect to each other.

The IM 308 interface module allows four areas of 256 byte to be configured (P, Q, IM 3 and IM 4 areas). The IM 3 and IM 4 areas can only be accessed via absolute addresses.

Cables

The interface modules are to be connected via two-core cables. The modules are supplied together with connectors for connecting the cables using screw terminals. The connectors are provided with

screw terminals for the incoming and the outgoing line. A terminating resistor (120 Ω; supplied with the IM 308) is to be mounted to the connector of the last IM 318. An expansion unit or an ET 100U electronic terminator can be switched off without affecting operation of the other units.

Selecting the cables: Shielded, twisted two-core cables are to be used. The resistance of a core must not exceed 50 Ω, irrespective of the cable length. The surge impedance should be around 120 Ω. The capacitance per unit length must be as low as possible (< 60 pF/m). The bottom table shows two types of cable that can be used.

Maximum transmission rates, depending on type of cable and distance to the last unit of a line:

Type of cable	Distance	Transmission rate		
		500 m (1640 ft)	1000 m (3280 ft)	3000 m (9840 ft)
Siemens control cable type A ¹⁾ 6ES5 707-5AA00		375 kbit/s	187 kbit/s	—
Siemens control cable type B V45551-F21-B5 (1.5 mm ² , paired)		187 kbit/s	62 kbit/s	31 kbit/s

1) Supplied by the meter

Technical specifications				
Transmission rate (selectable)	31, 62, 187 or 375 kbit/s		Power loss	
Number of units that can be connected			• IM 308	max. 2.5 W
			• IM 318	max. 1.5 W
			Space requirements	1 slot
• Per connection	max.	32	Weight	approx. 0.4 kg (0.88 lb)
• Total	max.	63		
Current consumption (at 5 V)				
• IM 308	max.	0.5 A		
• IM 318	max.	0.3 A		

SIMATIC S5-135U, S5-155U/H

Interface modules

IM 308 and IM 318 interface modules; distributed configuration up to 3000 m (9900 ft) and connection of the ET 100U (cont.)

Ordering data		Order No.	Order No.
IM 308 interface module Master interface module for central controller and EG 185U or for connecting up to 63 ET 100Us with S5-115U/H, S5-135U or S5-155U/H programmable controllers via plug-in connection and three terminating resistors	6ES5 308-3UA12	IM 318-3 interface module Slave interface module for EG 183U and EG 185U expansion units To be ordered as a separate item: Manual Distributed I/Os, IM 308-3U/318-3U German English French	6ES5 318-3UA11 6ES5 998-2DP11 6ES5 998-2DP21 6ES5 998-2DP31
IM 318-8 interface module Slave interface module for ET 100U electronic terminator	6ES5 318-8MA12		

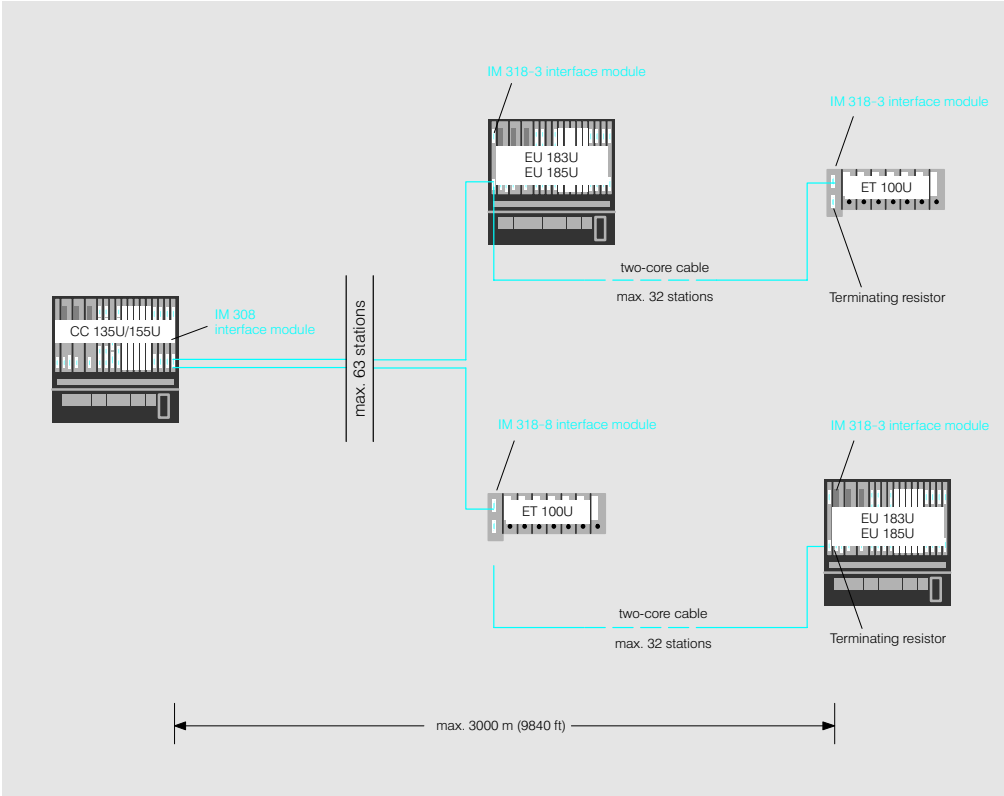


Fig. 4/55 Connection of expansion units and ET 100U to the central controller in a distributed configuration using the IM 318 and IM 308 interface modules

SIMATIC S5-135U, S5-155U/H

Interface modules

IM 308-C interface module; PROFIBUS-DP interface for S5-115U/H up to S5-155U/H

Application



The IM 308-C is a PROFIBUS-DP master and/or slave module for SIMATIC S5-115U/H up to S5-155U/H.

Up to 122 passive users like, for example, ET200 distributed I/O devices, the S5-95U/DP or field devices with PROFIBUS-DP interface can be connected to an IM 308-C interface module.

Design

The IM 308-C interface module must be plugged into the slot designed for it in the S5-115U/H up to S5-155U/H programmable controller.

The module requires a single-width slot.

The connection to the PROFIBUS LAN is made via

- a RS 485 bus interface plug or
- a RS 485 bus terminal.

Principle of operation

As master module, the IM 308-C interface module coordinates the bus access and the data transfer to the PROFIBUS-DP.

It can also operate as PROFIBUS-DP slave and thus makes data exchange with other PROFIBUS-DP masters possible.

The master and slave function can be used in combination, i.e. as a slave, an IM 308-C interface module receives data from another programmable controller and simultaneously works as master of e.g. ET 200 I/O components.

- Global Control: Sync, Freeze of I/O devices
- Address volume: 13 Kbyte data from the CPU can be addressed per IM 308-C
- Shared Inputs: the inputs of a slave can be read by several IM 308-C interface modules

Configuration

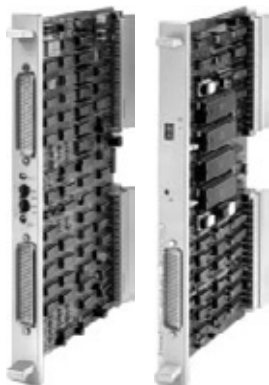
Configure this module with the configuration package COM PROFIBUS (see Section 7).

Technical specifications			
Transfer rate	9.6 kbit/s up to 12 Mbit/s	Data volume	244 byte inputs and outputs per slave
Interfaces at PROFIBUS	9-pin sub D socket	Permissible environmental conditions	
Supply voltage (via backplane bus)	+5 V DC	• Operating temperature	0 °C to +60 °C
Current consumption at 5 V DC	max. 0.6 A	• Transport/storage temperature	-40 °C to +70 °C
Address volume for inputs, outputs and diagnostics	13 Kbyte	• Relative humidity	5 to 95 %
Number of I/O devices which can be connected	max. 122	Mechanical design	
	ET 200 U/B/C, S5-95U/DP and/or other field devices	• Module format	Double eurocard
		• Dimensions (W × H) in mm	160 × 233.4
		• Weight approx.	0.5 kg
		• Space requirements	1 slot

Ordering data	Order No.	Order No.
IM 308-C interface module for connecting the SIMATIC S5-115U/H, S5-135U, S5-155U/H to PROFIBUS-DP, with memory card (256 kByte)	6ES5 308-3UC11	Memory card 256 Kbyte EPROM 1 Mbyte EPROM
		6ES5 374-1KH21 6ES5 374-1KK21

IM 304 and IM 324R interface modules for interfacing the S5-155H central controllers

Application



The IM 324R and IM 304 interface modules are used for linking the two ZG 135U/155U central controllers with a S5-155H failsafe programmable controller.

Design

The IM 324R interface module is plugged into the first central controller (subunit A) and the IM 304 interface module into the second central controller (subunit B). The two interface modules are connected via a 721 connecting cable (max. 100 m (328 ft)).

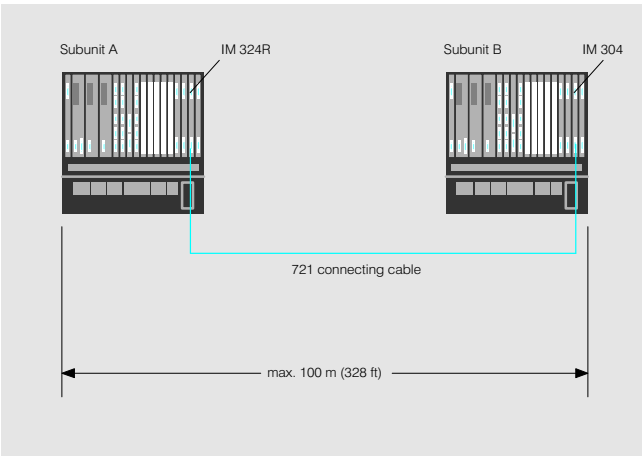


Fig. 4/56 Interfacing of the two central controllers

Principle of operation

The two IM 324R and IM 304 interface modules handle all data communications

between the two central controllers of the failsafe programmable controller.

Technical specifications			
Current consumption (at 5 V)	• IM 304	max.	1.5 A
	• IM 324R	max.	1.0 A
Power loss	• IM 304	max.	7.5 W
	• IM 324R	max.	5 W
Space requirements		1 slot	
Weight		0.3 kg (0.66 lb)	

Ordering data	Order No.	Order No.
IM 304 interface module for linking the central controllers of the S5-155H	6ES5 304-3UB11	721 connecting cable see page 4/142
IM 324R interface module for linking the central controllers of the S5-155H	6ES5 324-3UR11	

IM 304 and IM 314R interface modules for switched configuration at S5-155H

Application



The IM 304 and IM 314R interface modules are used for the single-channel configuration of the I/O modules of a S5-155H redundant program-mable controller.

In addition, the interface modules are recommended for the three-channel input configuration when connecting the EG 185U expansion unit.

4

Design

An IM 304 interface module is plugged into each of the two central controllers. Two IM 314R interface modules are plugged into each expansion unit. The interface modules must be interconnected via 721 connecting cables (max. 600 m (1968 ft)). A terminating resistor must be plugged into the last interface module in each chain.

The expansion units (EG 185U) can be situated up to 600 m (1968 ft) away from the central controllers. A maximum of eight lines, each with up to four expansion units, can be connected to the central controllers. The maximum number of expansion units which can be connected is 16.

The following can also be connected to each EG 185U expansion unit:

- Expansion units EG 183U, EG 184U and EG 187U in a centralized configuration using IM 300 interface modules
- Expansion unit EG 183U and the ET 100U electronic terminator in distributed configuration using IM 308 interface modules
- The ET 200 distributed I/O system using the IM 308-C interface module (see Section 6)

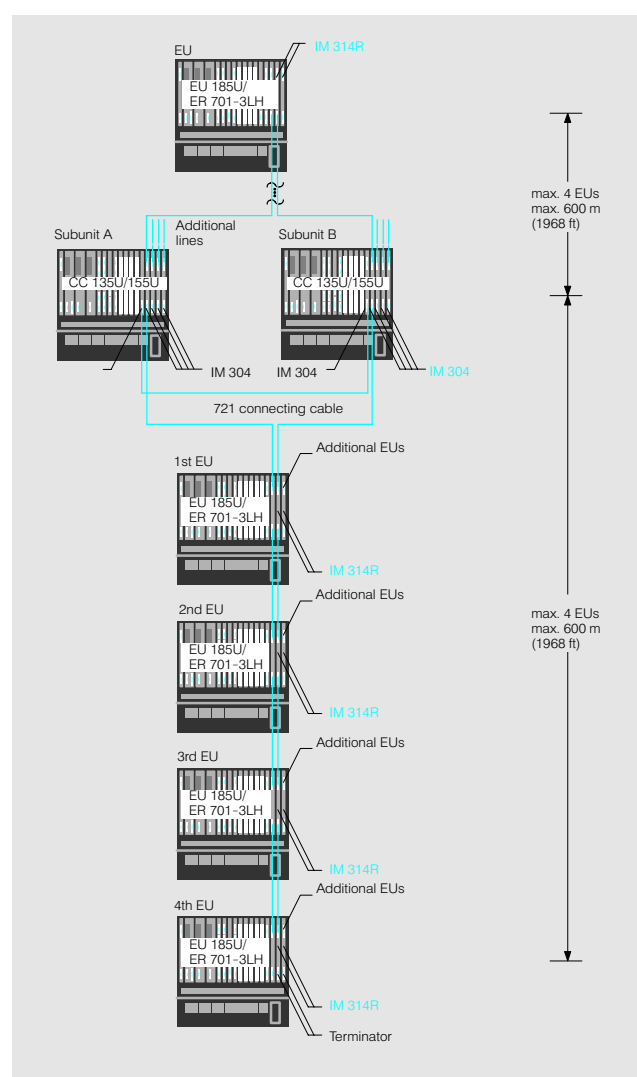


Fig. 4/57 Distributed switched I/O configuration

IM 304 and IM 314R interface modules for switched configuration at S5-155H (continued)

Principle of operation

The IM 304 and IM 314R interface modules handle all data communications between the respective central controller and the expansion unit.

Technical specifications			
Current consumption (at 5 V)		Space requirements	1 slot
• IM 304	max. 1.5 A	Weight approx.	0.3 kg
• IM 314R	max. 1.0 A		
Power loss			
• IM 304	max. 7.5 W		
• IM 314R	max. 5 W		

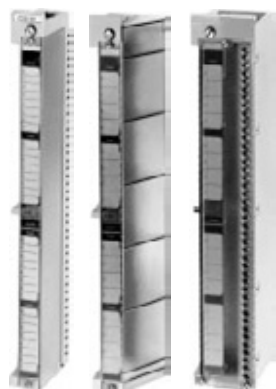
Ordering data	Order No.	Order No.
IM 304 interface module for the central controller	6ES5 304-3UB11	721 connecting cable see page 4/142
IM 314R interface module for the EG 185U expansion unit	6ES5 314-3UR11	
Terminator for IM 314R	6ES5 760-0HA11	

SIMATIC S5-135U, S5-155U/H

Supplementary equipment

Front connectors

Application



Front connectors must be used to terminate the signal cables for input and output modules. Either crimp terminals or screw terminals can be selected for all modules. Connector sleeves are not required.

Design

The front connectors are hooked into the module at the bottom, swung towards the module and bolted at the top. The width of the front connectors corresponds to one of the following:

- 1 slot (single-width) or
- 2 slots (double-width).

Double-width front connectors should always be used for double-width modules or if the slot adjacent to the module at the right is unused (always in the EG 187U expansion unit; without fan).

Stranded conductors should be used for easy movement of the front connectors. Further types of connection with modified front connectors, prepared cables and terminals for sensors and actuators can be found in the Catalog KT 10 (SITOP power).

Technical specifications			
Front connector	6ES5 497-...	Space in the front connector	
Connection	Crimp terminals or screw terminals	• Cross-section approx.	470 mm ²
Conductor cross-section		• Number of cables	
• Crimp terminals	0.5 ... 1.5 mm ²	with 2.5 mm ² max.	24
• Screw terminals	0.5 ... 2.5 mm ²	with 1.5 mm ² max.	36
		with 0.5 mm ² max.	48
		Weight approx.	0.2 kg (0.44 lb)

Ordering data	Order No.		Order No.
497-4UA front connector for crimp terminals (without crimp contacts)		497-4UB front connector for screw terminals	
- Width = 1 slot, 42-pin for the following modules (with fan) 6ES5-420.., -430.., -431.., -432.., -434.., -441.., -451.., -458.., -460.., -463.., -465.., -470.., -482.. - Width = 2 slots, 42-pin for the modules 6ES5-453.., -454.., -457.., -482..; for the following modules (without fan) 6ES5-420.., -430.., -431.., -432.., -434.., -441.., -451, -458.., -460.., -463.., -465.., -470.. - Width = 2 slots, 20-pin for the following modules 6ES5-435.., -436.., -455.., -456.., -951..	6ES5 497-4UA12 		

Front connectors (continued)

Ordering data (continued)	Order No.	Order No.
Front connector K for 6ES5-466.. - For screw terminals Width = 1 slot, 43-pin; - For crimp terminals Width = 1 slot, 43-pin; LED extension for front connector with - screw terminals - crimp terminals	6XX3 081 6XX3 068 6ES5 497-4UL21 6ES5 497-4UL11	Crimp contacts pack of 250 Crimping tool for crimping crimp contacts Extraction tool for crimp contacts 6XX3 070 6XX3 071 6ES5 497-4UC11

Manuals, further accessories

Ordering data	Order No.		Order No.
S5-135U/155U system manual with operating instructions for CC, EU, CPU, IM 300 to IM 314 interface modules, digital input and output modules and analog input and output modules German English French Spanish Italian	6ES5 998-0SH11 6ES5 998-0SH21 6ES5 998-0SH31 6ES5 998-0SH41 6ES5 998-0SH51		6ES5 997-3UA 3 1 2 3 4 5
Programming instructions • for CPU 922 G, GB, F, E • for CPU 928 G, GB, F, E • for CPU 928B G, GB, F, E, I • for CPU 948 G, GB, F, E, I	6ES5 998-0PR 1 6ES5 998-1PR 1 6ES5 998-2PR 1 6ES5 998-3PR 1		
Communications manual for CPU 928B G, GB, F, E, I	6ES5 998-0CN 2		6ES5 998-4SR11 6ES5 998-4SR21 6ES5 998-4SR31
S5-135U/155U manual for • CPU 922 with S5-135U/155U system manual and program- ming instructions CPU 922; G, GB, F, E • CPU 928 with S5-135U/155U system manual and program- ming instructions CPU 928; G, GB, F, E • CPU 928B with S5-135U/155U system manual, communica- tions manual for CPU 928B/ CPU 948 and CPU 928B pro- gramming instructions; G, GB, F, E, I • CPU 948 with S5-135U/155U system manual, communica- tions manual for CPU 928B/ CPU 948 and CPU 922 pro- gramming instructions; G, GB, F, E, I	6ES5 998-0UL 3 6ES5 998-1UL 4 6ES5 998-2UL 4 6ES5 998-1UM 2		6ES5 955-3LC41 6ES5 955-3LF41 6ES5 955-3NC41 6ES5 955-3NF41 6ES5 955-3NA12
German English French Spanish Italian	1 2 3 4 5		
		Manuals (continued) S5-135U/155U pocket guide for CPU 922, CPU 928, CPU 928B and CPU 948; G, GB, F, E, I German English French Spanish Italian S5-155H manual with operating instructions for S5-155H, programming guide and CPU 948R/RL quick refer- ence German English French Power supply chassis • 230V/120V AC; 5V, 18A; 24V, 1A; 15V, 0.5A for ZG 135U/155U, EG 183U and EG 185U • 230V/120V AC; 5V, 40A; 24V, 2.8A; 15V, 2A for ZG 135U/155U and EG 185U • 24V DC; 5V, 18A; 24V, 1A; 15V, 0.5A for ZG 135U/155U, EG 183U and EG 185U • 24V DC; 5V, 40A; 24V, 2.8A; 15V, 2A for ZG 135U/155U and EG 185U • 24V DC; 5V, 10A; 24V, 0.8A for ZG 135U Fan chassis for EG 184U • 230/120V AC • 24V DC Spare fan for CC and EUs with power supply chassis 6ES5 955-3..41	6ES5 988-3LA11 6ES5 988-3NA11 6ES5 988-3NB41

SIMATIC S5-135U, S5-155U/H

Supplementary equipment

Manuals, further accessories (continued)

Ordering data (continued)	Order No.	Ordering data (continued)	Order No.
Accessories for ZG 135U/155U, EG 183U to EG 187U (cont.) Spare fan (set of 2) • 230V AC for 6ES5 955-3LC14/-3LF12 and 6ES5 988-3LA11 • 24V DC for 6ES5 955-3NA12/-3NC13/-3NF11 and 6ES5 988-3NA11 Backup battery • For power supply chassis (3.4V, 5Ah) • For memory submodules with RAM (3V, 0.2Ah) Rechargeable battery for power supply chassis 6ES5 955-3xx41 Baffle plate for improving the cooling of devices with fan; air entry from lower front side, air exit upper back side Dust filter holder for CC and EUs with power supply chassis 6ES5 955-0FA41 Dust filter (set of 10) for dust filter holder 6ES5 981-0FA41 Dust filter holder for CC and EUs with power supply chassis 6ES5 955-3LC14/-3LF12/-3NA12/-3NC13/-3NF11, 6ES5 988-3xA11	6ES5 988-3LB21 6ES5 988-3NB11 6EW1 000-7AA 6ES5 980-0DA11 6ES5 980-0NC11 6ES5 981-0DA11 6ES5 981-0FA41 6ES5 981-0EA41 6ES5 981-0FA11	Accessories for ZG 135U/155U, EG 183U to EG 187U (cont.) Dust filter (set of 10) for dust filter holder 6ES5 981-0FA11 Dummy front plates for covering free slots • Width 1 slot • Width 2 slots 15 V module for building into power supply chassis 6ES5 955-3NA12/-3NF11/-3LF12 for supplying the bus connector for Industrial Ethernet. All other power supply chassis do not require a 15 V module. Accessories for ZG 155H Power supply 24 V DC; 5 V, 14 A Fan subassembly 24 V DC Replacement fan Dust filter (10 items) Backup battery Lithium, type AA 3.6 V; 1.9 Ah	6ES5 981-0EA11 6XF2 008-6KB00 6XF2 016-6KB00 6ES5 956-0AA12 6ES5 955-7NC11 6ES7 408-1TA01-0XA0 6ES7 408-1TA00-6AA0 6ES7 408-1TA00-7AA0 6ES7 971-0BA00

Application



Fig. 5/1 SIMATIC 505 programmable controllers

The SIMATIC 505 programmable controllers provide a special combination of open-loop control tasks, closed-

loop control tasks and complex mathematical functions for a large variety of applications in process engineering.

Design

Compactness

The SIMATIC 505 programmable controllers have an extremely compact design corresponding to the state-of-the-art of integrated circuits (ASICs). The latest design technology ensures low space requirements with high performance. System costs and space requirements decrease at the same time as system reliability increases.

Intelligent I/O modules

The SIMATIC 505 programmable controllers have different digital, analog and intelligent I/O modules as well as communications processors available. There are digital module versions with 8, 16, 32 inputs/outputs, and relay module versions with 8, 16, 32 outputs. Analog input/output modules acquire signals from thermocouples and RTD inputs. In addition, there are AT-compatible PC modules and different communications processors (for example, with RS 232 interfaces) available.

Distributed control

The SIMATIC 505 programmable controllers let you take a truly distributed approach to your plant control. First of all they are designed to meet the latest IEC safety and reliability standards to withstand the toughest industrial environments so that they can be placed wherever they are needed. Secondly, a powerful, remote I/O capability enables I/O modules and subracks to be placed as far as 1000 m/3280 ft from the controller itself, thus eliminating the need for long, multiple cable runs to remote sensors and actuators.

Design (continued)

Redundant systems

For critical process applications, the SIMATIC 560T/TI565T systems can be combined with the TI505

Hot backup with single-channel I/O design

The hot backup system consists of a redundant configuration of the CPUs.

The active PLC and the standby PLC are each equipped with a hot backup card.

A fiber-optic connection between the active and the standby PLC executes self monitoring and synchronization of the programs up to four times per cycle.

The active PLC updates the standby PLC automatically and hands over control as soon as a serious fault occurs.

The hot backup system requires no additional programming by the user.

I/O modules to form a redundant system. The redundant design reduces any possible down time to a minimum.

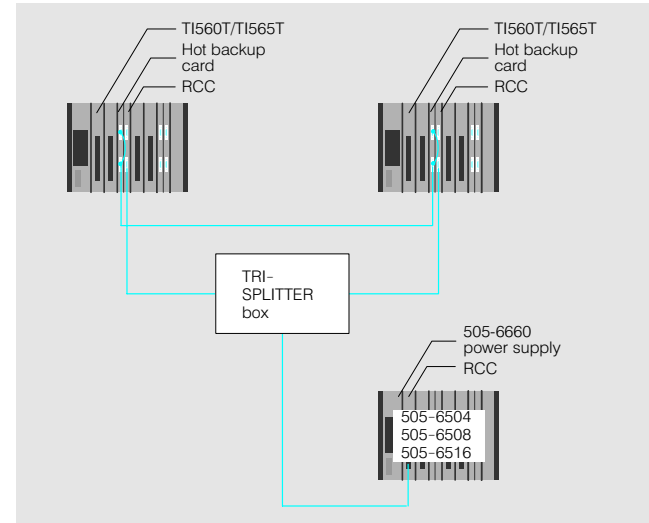


Fig. 5/2 Hot backup with single-channel I/O

It guarantees the integrity of both PLCs even during on-line program edits.

Hot backup with two-channel I/O design

The TI505 I/O system can also operate redundantly.

For this purpose, a special power supply module and the RCB (remote base controller) are installed redundantly (double) in a special redundantly designed mounting rack. The RF-RBC is an intelligent interface between the RCC (remote channel controller) and the redundant mounting rack.

The redundant mounting rack, equipped with 11 slots, contains two power supply modules (110/220 V AC or 24 V DC) and two RCBs. In addition, each redundant mounting rack has two cables so that if one line fails an automatic switch can be made to the other.

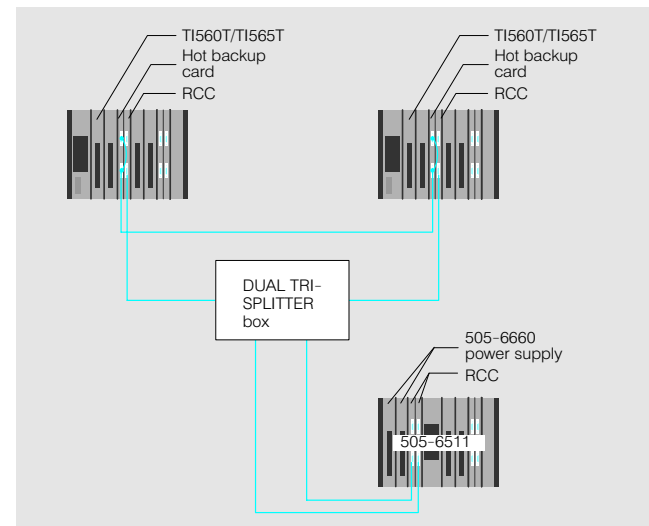


Fig. 5/3 Hot backup with two-channel I/O

In normal mode, one of the redundant RCBs is active and the other is in standby. If a fatal fault occurs in the active RCB, communications are automatically switched to the

redundant standby RCB. This takes place within one PLC cycle.

Programming

Ease of use means different things to different people. That's why a choice of different development tools is offered.

The SIMATIC TISOFT package is available for programming the PLC. For those with previous knowledge of process automation, there is SIMATIC APT.

SIMATIC APT uses CASE (computer-aided software engineering) technology which provides for a structured approach to programming while simultaneously enabling mastery of sequential control processes and continuous closed-loop control functions.

APT ensures that the programs are well structured and documented. The data coherence check reduces programming errors to a minimum.

General technical specifications**Safety and reliability**

SIMATIC 505 corresponds to the IEC 65A and DIN 41 494 standards for industrial and process control systems.

Insulation group

In accordance with IEC 801, Part 2, Paragraph 4. Protection against static electrical discharge to 15 kV.

Temperature range

In accordance with IEC 68-2-14 NB. Fault-free operation at temperatures fluctuating between 0 to 60 °C.

Humidity

In accordance with IEC 68-2-3 Ca. Fault-free operation under environmental conditions up to 95% humidity at 60 °C.

Mechanical shock test

In accordance with IEC 68-2-21 EA test. No detrimental effect in the case of non-repetitive shocks.

See Section 1 for further technical specifications

Ordering data TI525 to TI565

Order No.

Order No.

Mounting racks**for TI505**

4 slots
8 slots
11 slots, redundant
16 slots

Power supply units

1 required per mounting rack
2 per redundant mounting rack
110/220 V AC, single
110/220 V AC, single or redundant
24 V DC, single or redundant

CPUs**TI525**

Memory 10 KB,
512 digital/128 analog inputs/outputs

TI535

Memory 40 KB,
1024 digital/1024 analog
inputs/outputs

TI545

Memory 192 KB,
2048 digital/1024 analog inputs/
outputs, 64 controllers

TI545

Memory 96 KB,
1024 digital/1024 analog inputs/
outputs, 16 controllers

PPX:505-6504
PPX:505-6508
PPX:505-6511
PPX:505-6516

PPX:505-6660
PPX:505-6660-A
PPX:505-6663

PPX:525-1102

PPX:535-1212

PPX:545-1102

PPX:545-1103

CPUs (continued)**Firmware upgrade kit**

for TI545-1101 Version 2.1.1
for TI545-1102 Version 3.1

TI555

8192 digital/8192 analog inputs/
outputs,
memory 384 KB,
memory 1920 KB

TI560T (with power supply)
for twisted-pair cable

- 110 V AC, RS 485, RCC
 - 24 V DC, RS 485, RCC
- for coaxial cable connection
- 110 V AC, RCC
 - 24 V DC, RCC

TI565T (with power supply)
for twisted-pair cable

- 110 V AC, RS 485, RCC
 - 24 V DC, RS 485, RCC
- for coaxial cable connection
- 110 V AC, RCC
 - 24 V DC, RCC

PPX:2601099-8005
PPX:2601099-8006

PPX:555-1101
PPX:555-1102

PPX:560T1KM-1101
PPX:560T1KM-1102

PPX:560T4KM-1101
PPX:560T4KM-1102

PPX:565T1KM-1101
PPX:565T1KM-1102

PPX:565T4KM-1101
PPX:565T4KM-1102

Ordering data TI525 to TI565		Order No.	Order No.
CPUs (continued)			
Programming manual for TI505			
German		PPX:505-8104D	PPX:505-6830
English		PPX:505-8104-5	PPX:505-6840
Italian		PPX:505-8104I	
Technical product description for TI525/TI535			PPX:560-2126-B
English		PPX:505-8103	PPX:560-2127-B
System manual for TI525, TI535			PPX:505-6850-A
English		PPX:505-8106	PPX:505-6851-A
German ¹⁾		PPX:505-8106D	PPX:500-2114-A
French ¹⁾		PPX:505-8106F	
Technical product description for TI545/TI555			PPX:500-5114-A
CPU 1101			
English		PPX:545-8101-4	PPX:505-5190
German		PPX:545-8101D	PPX:505-7190
French		PPX:545-8101F	
Italian		PPX:545-8101I	
System manuals for TI545/TI555			
CPU 1102, English		PPX:545-555-8101-2	PPX:505-8115-2
Documentation set TI545 (hardware, design, I/O programming), English		PPX:545-8102	on request
Technical product description for TI545			
English		PPX:545-8103-3	PPX:505-7354
German		PPX:545-8103-3D	PPX:500-5053
French		PPX:545-8103-3F	PPX:500-5054
Italian		PPX:545-8103-3I	
System manual for TI555, CPU			
English		PPX:555-8101-2	PPX:505-7339
German		PPX:555-8101-1D	PPX:505-7340
französisch		PPX:555-8101-1F	PPX:500-5039
Italian		PPX:555-8101-1I	PPX:500-5040
System manual for TI560T/TI565T, English		PPX:560-65-8109	
Programming manual for TI560T/TI565T			
English		PPX:560-65-8102	PPX:505-7111
German ¹⁾		PPX:560-65-8102D	PPX:505-7112
French ¹⁾		PPX:560-65-8102F	PPX:505-7113
Italian ¹⁾		PPX:560-65-8102I	PPX:505-7114
Product description for TI560T/TI565T			
English		PPX:560-65-8107	
French		PPX:560-65-8107F	
Italian		PPX:560-65-8107I	
User manual for redundant I/O, English		PPX:560-65-8108	
Controllers			
Controllers for expansion units			
• I/O channel controller (IOCC) for TI535 ²⁾			
• Distributed base controller (DBC) for TI535 ³⁾			
• Remote channel controller (RCC), coaxial			
• Remote channel controller (RCC), RS 485 interface			
• Remote base controller (RBC), coaxial FM mode ⁴⁾			
• Remote base controller (RBC), RS 485 interface ⁴⁾			
• Remote base controller (RBC) for TI560T/565T, max. 4 km, coaxial			
• Remote base controller (RBC), for TI560T/565T, max. 1 km, RS 485			
• 505/6MT controller			
• 505/7MT controller			
Manuals			
• 7 MT interface adapter			
• 6 MT interface adapter			
Communications modules			
Peerlink module,			
Point-to-point link between 2 to 16 modules, mixed link between TI500 and TI505, with manual			
• for TI505, 2 redundant channels			
• for TI500, 1 channel			
• for TI500, 2 redundant channels			
TIWAY communications processor NIM			
with manual			
• 2 redundant interfaces (local line) for TI505			
• 2 redundant interfaces (RS232) for TI505			
• 2 redundant interfaces (local line) for TI500			
• 2 redundant interfaces (RS232) for TI500			
UNLINK host adapter			
with manual and PIM			
• 115 V AC, local line/local line TIWAY interfaces, computer interfaces RS232C/423			
• 115 V AC, RS232C/RS232C TIWAY interfaces, computer interfaces RS232C/423			
• 220 V AC, local line/local line TIWAY interfaces, computer interfaces RS232C/423			
• 220 V AC, RS232C/RS232C TIWAY interfaces, computer interfaces RS232C/423			

1) Available in Europe only.

2) TI535: additional IOCC in basic mounting rack.

3) TI535: DBC as interface in each expansion rack.

4) RBC as interface between CPU and RCC in expansion racks for 560T/565T.

Ordering data 525 to 565	Order No.		Order No.
Communications modules (continued)		I/O modules (continued)	
FIM fieldbus interface module, (with manual) Connection with USS protocol (for SIMOVERT/SIMOREG drives), Profibus link (e.g. ET 200, S5-95U, drives), connection as for expansion rack (remote base)	PPX:505-7202	Digital input modules (cont.)	PPX:505-4316-A PPX:505-4008-A PPX:505-4016-A PPX:505-4032-A PPX:505-4208-A PPX:505-4216-A PPX:505-4232-A PPX:505-4408-A PPX:505-4416-A PPX:505-4432-A PPX:505-4317
Industrial Ethernet module (NIM/Ethernet) Point-to-point link via Layer 4, connection via TF functionality Layer 7, with manual	PPX:505-CP1434TF	• 48/24 V DC, 16 inputs • 24 V AC, 8 inputs • 24 V AC, 16 inputs • 24 V AC, 32 inputs • 110 V AC, 8 inputs • 110 V AC, 16 inputs • 110 V AC, 32 inputs • 220 V AC, 8 inputs • 220 V AC, 16 inputs • 220 V AC, 32 inputs • 24 V DC isolated, 16/8 interrupt inputs • 48 V DC, isolated interrupts, 16 inputs/outputs • 125 V DC, isolated interrupts, 16 inputs/outputs • Simulation modules, 32 inputs	PPX:505-4318 PPX:505-4319 PPX:505-6010
MODBUS NIM 2 redundant interfaces, slave stations, with manual (English) and software	PPX:505-5184	Digital output modules	PPX:505-4508 PPX:505-3508 PPX:505-4516 PPX:505-3516 PPX:505-4532 PPX:505-3532 PPX:505-4708 PPX:505-3708 PPX:505-4716 PPX:505-3716 PPX:505-4732 PPX:505-3732 PPX:505-5417
RS485 coaxial converter for connecting coaxial I/O to T1545/555/575	PPX:505-6860	• 24 V DC, 0.5 A, 8 source-only outputs • 24 V DC, 0.5 A, 8 sink-only outputs • 24 V DC, 0.5 A, 16 source-only outputs • 24 V DC, 0.5 A, 16 sink-only outputs • 24 V DC, 0.5 A, 32 source-only outputs • 24 V DC, 0.5 A, 32 sink-only outputs • 24 V DC, 2 A, 8 source-only outputs • 24 V DC, 2 A, 8 sink-only outputs • 24 V DC, 2 A, 16 source-only outputs • 24 V DC, 2 A, 16 sink-only outputs • 24 V DC, 2 A, 32 source-only outputs • 24 V DC, 2 A, 32 sink-only outputs • 115 V AC/DC, 4 A, 16 relay outputs • 24/110 V AC, 0.5 A, 8 outputs • 24/110 V AC, 0.5 A, 16 outputs • 24/110 V AC, 0.5 A, 32 outputs • 110/220 V AC, 1 A, 8 outputs • 110/220 V AC, 1 A, 16 outputs • 110/220 V AC, 1 A, 32 outputs • 220 V AC, 24 V DC, 2 A, 8 relay outputs • 220 V AC, 24 V DC, 2 A, 16 relay outputs • 220 V AC, 24 V DC, 2 A, 32 relay outputs • 220 V AC, 24 V DC, 5 A/3 A, 16 relay outputs • Simulation modules, 32 outputs	PPX:505-4508 PPX:505-3508 PPX:505-4516 PPX:505-3516 PPX:505-4532 PPX:505-3532 PPX:505-4708 PPX:505-3708 PPX:505-4716 PPX:505-3716 PPX:505-4732 PPX:505-3732 PPX:505-5417 PPX:505-4608 PPX:505-4616 PPX:505-4632 PPX:505-4808 PPX:505-4816 PPX:505-4832 PPX:505-4908 PPX:505-4916-A PPX:505-4932 PPX:505-5518 PPX:505-6011
TIWAY TAP Distributor terminal for bus cable	PPX:2703770-8001		
500 and 505 manual	PPX:500-8115		
Manuals for TIWAY modules • TI505 user description, English • TI500 user description, English • TI500 technical description, English	PPX:TIWAY-8124 PPX:TIWAY-8110 PPX:TIWAY-8119		
Manuals for UNILINK host adapter • Installation manual, English • User manual, English • TIWAY system, English	PPX:TIWAY-8106 PPX:TIWAY-8121 PPX:TIWAY-8101		
User for FIM, German English French Italian	PPX:505-8124-2D PPX:505-8124-3 PPX:505-8124-2F PPX:505-8124-2I		
User for Industrial Ethernet, German English French Italian	PPX:505-8126-1D PPX:505-8126-2 PPX:505-8126-1F PPX:505-8126-1I		
MODBUS NIM, English	PPX:505-8122-1		
I/O modules			
Digital input modules • 4 to 15 V DC, 8-point source/sink inputs • 4 to 15 V DC, 16-point source/sink inputs • 4 to 15 V DC, 32-point source/sink inputs • 24 V DC, 8-point source/sink inputs • 24 V DC, 32-point source/sink inputs	PPX:505-4108 PPX:505-4116 PPX:505-4132 PPX:505-4308 PPX:505-4332		

Ordering data 525 to 565	Order No.	Ordering data 525 to 565	Order No.
I/O modules (continued) Analog input module 8-channel, 12 bits (0-5 V DC/±5V) Analog output module 8-channel, 12 bits (0-10 V DC/0-20 mA) Analog input/output modules 8x15 bit input/4x12 bit output (mixed ranges) 8x13 bit input/4x12 bit high-speed output (mixed ranges) Parallel input/output modules 8-channel, multiplex TTL, 16-bit word inputs 8-channel, multiplex TTL, 16-bit word inputs User manual for digital I/O modules Manual for 505-4317 interrupt module Manual for analog I/O English German French Italian Special modules Thermocouple/RTD modules (with manual) 8 inputs, -50 to +50 mV, thermocouples 8 inputs, -50 to +50 mV, RTD - Calibration connector for RTD module User manual for thermocouple module English German French Italian User manual for RTD module English German French Italian High-speed counter and encoding module 2 counters, 4 inputs, 4 outputs, counter speed 50 kHz, 5 to 24 V DC, with manual High-speed counter and encoding module 6 counters, 8 inputs, 8 outputs, counter speed 100 kHz, 5 to 24 V DC, with manual	PPX:505-6108-A PPX:505-6208-A PPX:505-7012 PPX:505-7016 PPX:505-6308 PPX:505-6408 PPX:505-8105-2 PPX:505-8123-1 PPX:505-8110-2 PPX:505-8110-2D PPX:505-8110-2F PPX:505-8110-2I PPX:505-7028 PPX:505-7038 PPX:2587705-8009 PPX:505-8111-3 PPX:505-8111-2D PPX:505-8111-2F PPX:505-8111-2I PPX:505-8114 PPX:505-8114-2D PPX:505-8114-2F PPX:505-8114-2I PPX:505-7002 PPX:505-7003	Special modules (continued) Manual for counter module with 2 counters, English with 6 counters, English Basic module 2 (RS232C/423) interfaces, me- mory 28 KB, transmission rate 110-19200 bps Backup battery for basic module EEPROM for basic program Manual (supplied with module) 386/ATM module with CPU 30C286SX, RAM 4 MB, hard disk 120 MB, clock fre- quency 8 or 16 MHz, MS-DOS manual (English) and software Manual (supplied with module) Turbo plastic module 5 analog inputs 0 to +5/0 to +10V DC 4 analog outputs, -10 to +10 V DC 4 digital outputs, 15 to 24 V DC Turbo parison module 4 digital inputs/5 analog inputs 4 digital inputs/4 analog inputs Hot backup system 560T hot backup system with 560/565T hot backup card, upgrade kit (PPX:560-2129-A) and: 2 560T CPU (PPX:560T1KM-1101) 2 560T CPU (PPX:560T1KM-1102) 2 560T CPU (PPX:560T4KM-1101) 2 560T CPU (PPX:560T4KM-1102) 2 565T CPU (PPX:565T1KM-1101) 2 565T CPU (PPX:565T1KM-1102) 2 565T CPU (PPX:565T4KM-1101) 2 565T CPU (PPX:565T4KM-1102) Manuals - Hot backup installation instruc- tions, English - TI505 redundant I/O, English	PPX:505-8113-2 PPX:505-8127-1 PPX:505-7101 PPX:2587678-8010 PPX:2587681-8028 PPX:505-8101-2 PPX:505-ATM-4120 PPX:505-ATM-MANL-3 PPX:505-5100 PPX:505-5103 PPX:560H1KM-1101 PPX:560H1KM-1102 PPX:560H4KM-1101 PPX:560H4KM-1102 PPX:565H1KM-1101 PPX:565H1KM-1102 PPX:565H4KM-1101 PPX:565H4KM-1102 PPX:560-65-8103-2 PPX:505-8125-2

Ordering data 525 to 565	Order No.		Order No.
Spares for TI525 to TI555 - Connector: Side access (qty 1) - Connector: Front access (qty 1) - dummy plate (pack of 5) - Fuse holder for power supply (pack of 4) - Screws for dummy plate (pack of 10) 505 RTD calibration connector - EEPROM - for 525/535 - for 545/555, 128 KB - for 555, 256 KB - EPROM - for 525/535 - for CPU 545/555, 128 KB - for 555, 256 KB - Backup battery for 525/535/545/650T/656T - Programming cable for 545 - Memory expansion for 545-1101, 256 KB - Relay, 5 A, pack of 5	PPX:2587705-8010 PPX:2587705-8011 PPX:2587705-8003 PPX:2587704-8001 PPX:2587705-8001 PPX:2587705-8009 PPX:2587681-8020 PPX:2587681-8022 PPX:2587681-8031 PPX:2587681-8012 on request PPX:2587681-8030 PPX:2587678-8005 PPX:2601094-8001 PPX:545-1111 PPX:2587704-8002	Spares for 525 to 555 (continued) Fuses - Set, 3 A/125 V, pack of 5, for 505-45xx - Set, 3 A/250 V, pack of 5, for 505-48xx - Set, 3 A/250 V, pack of 5, for 505-46xx - Set, 3 A/250 V, pack of 5, for 505-6660 Spares for TI560/565 560T digital CPU 565T special function CPU 560T/565T power supply module, 110/220 V AC 560T/565T power supply module, 24 V DC - Remote channel controller (RCC) (FM) - Remote channel controller (RCC) (RS 485) - Hot backup card - Hot backup upgrade kit (2 modules + cable) - Memory expansion module 64 K words - Memory expansion module 256 K words - Distributor box for 565T hot backup, tri splitter - Fiber- optic cable for 565 HBU	PPX:2587679-8012 PPX:2587679-8013 PPX:2587679-8014 PPX:2587679-8015 PPX:560-2820 PPX:565-2820 PPX:560-2122 PPX:560-2123 PPX:560-2126-B PPX:560-2127-B PPX:560-2128-A PPX:560-2129-A PPX:560-2130 PPX:560-2136 PPX:2587755-8001 PPX:2587693-8010

Ordering data 575	Order No.		Order No.
575 CPU 832 KB	PPX:575-2103	Accessories	PPX:VPU200-3605
System manual for 575	PPX:575-8101-4	Connecting cable with RS232 interface (for connecting programming devices)	
575 user manual	PPX:575-8104-1	dummy plate 1" for 575-2124 (9 slots)	PPX:2589739-8003
Power supply modules (VME)		dummy plate 0.2" for 575-2124 (9 slots) or for 575-2128 (14 slots)	PPX:2589739-8004
115 V AC, 185 watts 115/230 V AC, 300 watts	PPX:575-6660 PPX:575-6663	dummy plate 0.4" for 575-2124 (9 slots) or for 575-2128 (14 slots)	PPX:2589739-8005
Interface for expansion unit (RCC)	PPX:575-2126	dummy plate 0.6" for 575-2130 (16 slots)	PPX:2589739-8014
Plug-in card in CPU 575		dummy plate 0.8" for 575-2130 (16 slots)	PPX:2589739-8015
Digital input module (VME) with 32 inputs, 110 V AC	PPX:575-4232	Mounting rail for 575-2124 (9 slots)	PPX:2589739-8001
Digital output module (VME) with 16 outputs, 110 V AC	PPX:575-4616	Mounting rail for 575-2128 (14 slots)	PPX:2589739-8002
Digital input/output module (VME) with 16 I/O, 24 V DC	PPX:575-4366	Mounting rail for 575-2130 (16 slots)	PPX:2589739-8016
Mounting rack (VME) 1.0"		Ventilator set for 575-2130, 115/230 V AC	PPX:575-2131
- with 9 slots - with 14 slots - with 16 slots	PPX:575-2124 PPX:575-2128 PPX:575-2130	J2 backplane bus connector for power supply, 1 slot for all devices (optional)	PPX:2589739-8012
Coprocessor (optional, Motorola 68882)	PPX:2589739-8010	Daisy chain bridging connector for 575-2124 or for 575-2128	PPX:2589739-8011
		Spare I/O connector	PPX:2589739-8007
		Spare battery, 4 V, 5 Ah	PPX:2589739-8006
		Spare fuse for 575-6660, 8 A	PPX:2589739-8008

STEP 5 programming software

Application

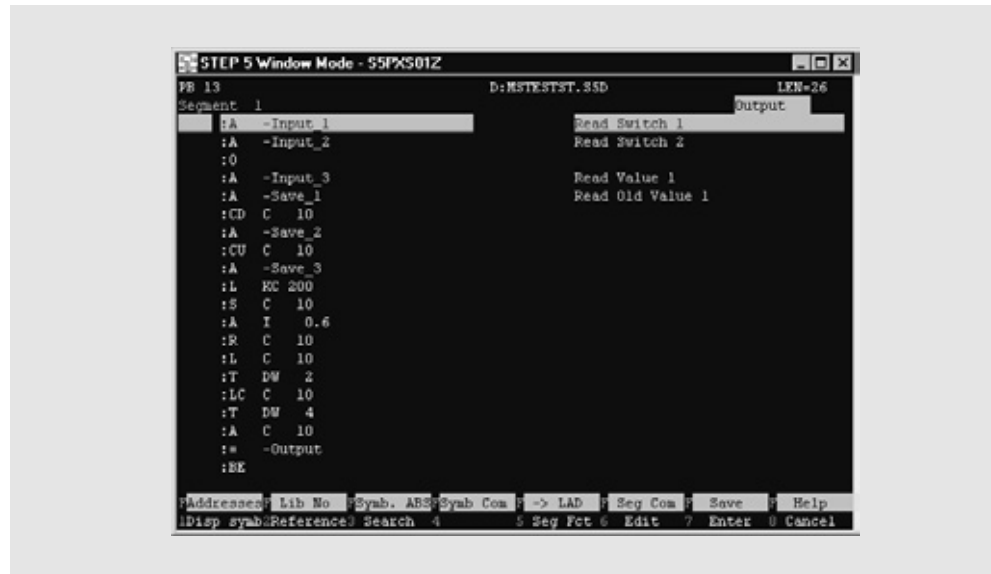


Fig. 7/2 STEP 5, STL representation

STEP 5 is the time-tested programming software for SIMATIC S5 programmable controllers. With STEP 5 it is possible to create, test and document user programs for all SIMATIC S5 programmable controllers.

STEP 5 is an attractive solution for all S5 users:

- Ergonomic user interface according to the SAA standard; makes STEP 5 user friendly and easy to operate
- Novell-based network capability; facilitates data maintenance and archiving considerably
- Large range of functions; manages even complex tasks without great effort

STEP 5 is available in two variants:

- [STEP 5/ST basic package for programming devices and PCs;](#)

for programming, testing, documenting, installing and automatic documentation of S5 programs for the programmable controllers S5-90U, S5-95U/F, S5-100U, S5101-U, S5-115U/H/F, S5-135U, S5-150U and S5-155U/H.

- [STEP 5/ST for mini PLCs for PC;](#)

STEP 5/ST for mini PLCs is specially for programming the mini controllers S5-90U, S5-95-U/F and S5-100U. Only the following software packages are executable: GRAPH Mini, COM IP 266, COM GRAPH, COM Text, COM 95F, COM DB1, COM 521 BASIC.

All other COM packages and optional packages cannot be used.

STEP 5 runs under the operating systems

- MS-DOS 5.0 or higher
- Windows 3.x and
- Windows 95

on

- PG 730, PG 750, PG 770
- PG 720, PG 740, PG 760
- or
- AT-compatible PC.

At least 4 megabytes of RAM are required.

Design

[STEP 5/ST basic package for programming devices and PCs](#)

The scope of supply includes:

- STEP 5 programming software (including KOMDOK)
- STL editor/batch compiler
- COM DB 1 parameterization software

The basic package is installed on the programming devices PG 720, PG 740 and PG 760 as standard software. If it is required for a PC it is supplied on CD and diskettes.

[STEP 5/ST for mini controllers](#)

The scope of supply includes:

- STEP 5 programming software for mini controllers; based on the STEP 5 programming language.

STEP 5 for mini controllers is only supplied for PC on CD and diskettes.

STEP 5 programming software (continued)

Function
Structured programming

- With STEP 5 it is possible to program clearly from simple AND/OR operations to complex functions, e.g. switch off delays or arithmetic calculations. A STEP 5 program can be several thousand statements long. To keep programs as clear as possible, STEP 5 features several control structures:
- **Blocks**
A linear sequence of commands is subdivided into sections and each section packed into a block. There are different types of blocks for different technological subtasks of a program. The executable program consists of calls of blocks in other blocks. Nesting is possible to a depth of 32 levels.
 - **Segments**
For fine structuring inside blocks subtasks can be programmed in individual segments. Segments can be copied from one block to another.
 - **Comments**
A complete program, blocks, segments and individual statements can be commented directly. This ensures that the program remains understandable on every level of abstraction.

Methods of representation

- STEP 5 can be programmed in three methods of representation:

 - **Statement list (STL):**
The program consists of a sequence of mnemonic abbreviations of the commands to be executed by the programmable controller.
 - **Ladder diagram (LAD):**
Graphic representation of the automation task with circuit diagram symbols (American representation)
- **Control system flowchart (CSF):**
Graphical method of representing the automation task with symbols according to DIN 40700/DIN 40719

With all three methods of representation, absolute or symbolic designations for operands can be used.

In LAD and CSF, complex functions and function block calls can be entered using the function keys. They are displayed as graphic symbols on the screen.

Programs that were created in STL cannot necessarily be displayed in LAD or CSF because STL has several features of its own. However, programs in LAD or CSF can be translated to STL. LAD and SCF are largely mutually compatible.

7

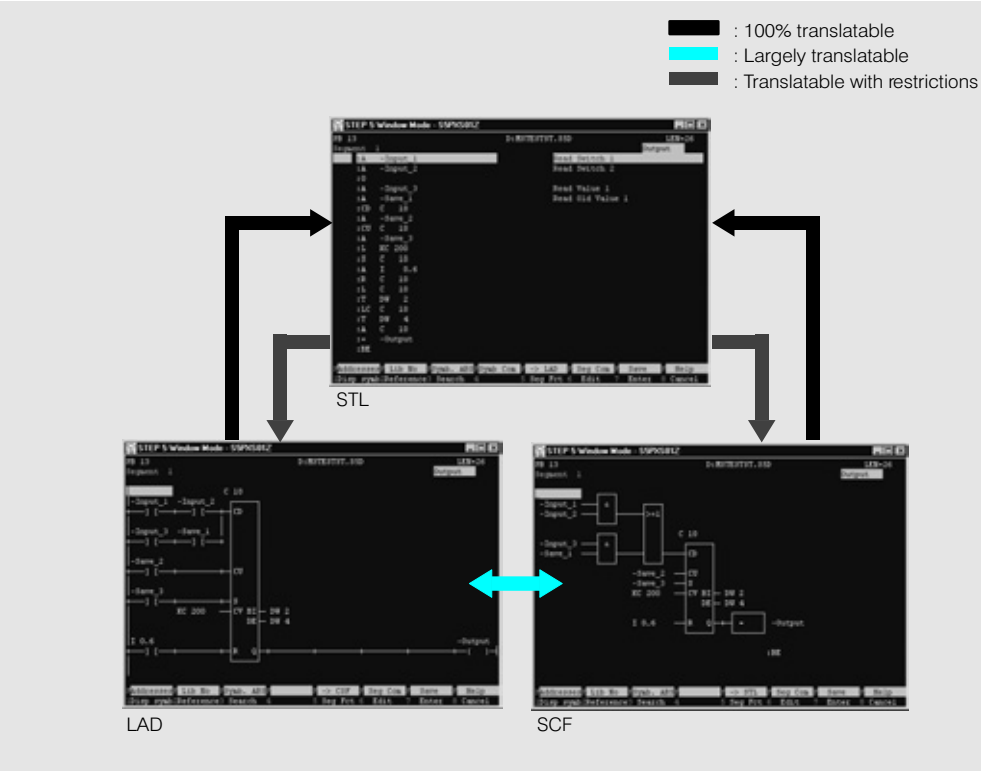


Fig. 7/3 Compatibility of the STEP 5 methods of representation

STEP 5 programming software (continued)

Function (continued) Blocks

There are 5 types of block:

- Organization blocks (OB); for organizing the control program
- Program blocks (PB); contain the control program, subdivided according to functional or technological criteria

- Sequence blocks (SB); for programming sequential control systems
- Function blocks (FB); contain frequently recurring or especially complex parts of the program (e.g. signaling and calculation functions). Function blocks can be parameterized and have an extended operation set

- Data blocks (DB) for storing data that is required to process the control program, e.g. actual values, limit values, texts

Types of operation

STEP 5 makes a distinction between three types of operation:

- **Basic operations;** e.g. logic operations, storage operations, loading and transferring, timer operations, counter operations, comparison operations, arithmetic operations, block operations. They can be executed in organization, program, sequence and function blocks.

Except for addition (+F), subtraction (-F) and organizational operations they can be executed in all three methods of representation

- **Supplementary operations;** complex functions, e.g. substitution statements, test functions, word logic, decrementing/incrementing and branching functions. This can only be executed in STL.

- **System operations;** These access the operating system directly and must therefore only be used by experienced programmers. They can only be executed in STL.

Additional functions

A whole range of easy-to-use additional functions make program handling easy:

- Storage of user-specific project settings

- Symbol editor; for creating and automatically updating assignment lists for the symbolic programming of blocks
- Automatic generation and updating of cross-reference lists
- Comparison of user programs between diskette, hard disk, PLC or EPROM

- Transfer of blocks to EPROM or EEPROM submodules for the programmable controllers
- Rewiring of inputs, outputs, flags, timers and counters (i.e. renaming operands in the entire user program or individual blocks)

Test- and service functions

For commissioning and maintenance, STEP 5 provides a number of test and service functions;

- Direct and program-dependent signal state display, i.e. status of variables or blocks (program status)

- Control of outputs, flags etc.
- Detection of double assignment of bit, byte and word addresses for I/Q/F/S

Program documentation

With the menu "documentation" it is possible to output the following documentation on a printer:

- Complete programs or program sections, if necessary with comments
- Cross-reference lists for operand symbols (I/Q/F/T/C/S) and/or individual operands (e.g. I 1.7)

- Program overview display, if necessary with call structure of all blocks of a complete program
- Assignment plan for inputs, outputs, flags, timers and counters
- Assignment lists with comments (up to 40 characters per assignment)

In addition to standard output, user-friendly output of documentation functions (previously called KOMDOK) can be used. It permits, for example, automation of printout using control statements or graphic preparation, sorting and evaluation of program data.

STEP 5 programming software (continued)

Function (continued) STEP 5 Version 7.0

STEP 5 Version 7.0 includes a whole range of improvements and innovations over the previous version.

Real DOS application

Version 7.0 is the first "real" DOS variant of STEP 5 and makes consistent use of the functions of this operating system:

- Consistent implementation of the SAA standard
- Use of DOS directory paths; the previous restriction to one directory per drive has been abolished
- Use of all drive letters from A to Z

Improved performance

Version 7.0 includes further increases in performance:

- Use of the entire RAM including extended memory (XMS)
- Reduction of the memory requirements in the conventional memory area
- Lower package reloading times for improved strategy
- Integration of the EPROM driver into the STEP 5/ST basic package; it no longer needs to be resident in the RAM

Ergonomic user interface

Operator ergonomics has been improved once again:

- Shallower menu structures; by and large there are now only two menu levels
- Standardization of the dialog field structure
- New acceleration keys and hotkeys
- Project settings in "index cards"
- Access to interfaces from project settings
- Direct fast callup of editors from the project settings, the block directory and ISTACK
- Test functions quickly accessible through new menu items "test" and "PLC"
- Online/offline switchover now in dialog boxes

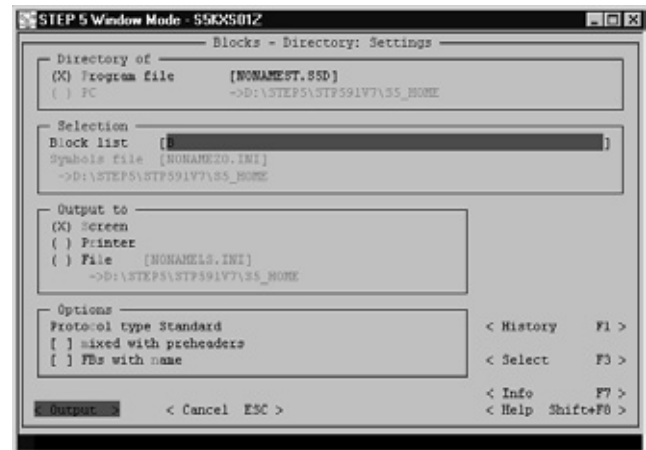


Fig. 7/4 Dialog field-structure

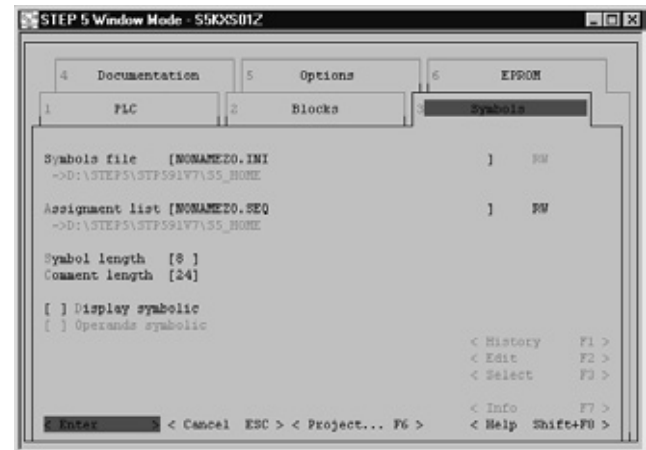


Fig. 7/5 Project settings (index cards)

- Extended and standardized syntax for the block list, valid for all functions (editor, printer etc.)

New functions

Numerous new functions have been integrated into the program:

- Switchover between various languages within STEP 5
- Call of a DOS shell from STEP 5
- Automatic loading of the last active optional package on restarting STEP 5 (if parameterized)
- Retention of the project files last used in the "file" menu
- History (repetition function) for input fields in dialog boxes or in program handling

- Extension of help and info functions in the menu and in the dialog boxes, fast access by menu keys
- Integration of COM packages into the "change" menu
- New options for general project settings, e.g. compatibility monitoring between older and new STEP 5 versions

Extensive downward compatibility

In the development of STEP 5/ST V7.0, the greatest possible compatibility with versions 3.x and 6.x has been retained.

If new options are used, e.g. DOS paths, incompatibility with older STEP 5 versions can arise because they do not know these functions. In this case a message appears indicating abandonment of compatibility.

Technical specifications

Ordering data

Single license
Copy license

TISOFT

Application

TISOFT is a complete software package for programming and documenting all SIMATIC programmable controllers of the series 505. TISOFT allows the rapid and simple implementation of all automation tasks, as well as straightforward maintenance of the plant placed in operation.

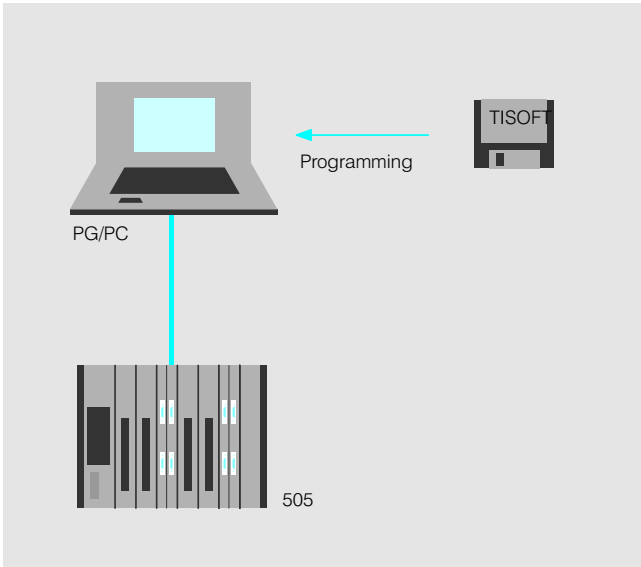


Fig. 7/6 Programming with TISOFT

Design

- Tools for programming, documenting, debugging, developing and maintaining programs
- Menu-driven operation
- Extensive on-line auxiliary functions
- Programmable updating displays
- Sophisticated debugging aids

TISOFT has the same user interface for all programmable controllers. Plant modifications and extensions can thus be implemented by the user with no additional training.

TISOFT runs on:

- SIMATIC PG 720, PG 720C, PG 730, PG 730C, PG 740, PG 750, PG 760 and PG 770 programming devices
- IBM PCs
- IBM-compatible PCs

- Additional requirements:
- Floppy disk drive (at least 360 Kbyte) and hard disk drive
 - Monochrome or color monitor
 - MS-DOS
 - Connecting cable for RS 232 C modem (for on-line mode only)

Ordering data		Order No.	Order No.
TISOFT for 505 Version 6.2	PPX:PC505-6262	Manual for 505 TISOFT English German French Italian	PPX:TS505-8101-6 PPX:TS505-8101D PPX:TS505-8101F PPX:TS505-8101I
TISOFT upgrading to Version 6.2	PPX:PC505-UPG62		
TISOFT license V6.2 for 505	PPX:TSSL505-6251		
TISOFT V6.2 additional copy for 505 PLC	PPX:TSSL505-6362		

APT (Application Productivity Tool)

Application

APT is an integrated control system design environment that uses computer-aided software engineering (CASE) technology to provide an object-oriented design environment for the SIMATIC-505 programmable controllers. APT also provides a link between the individual controllers and their logical representation in the data base of the SIMATIC PCS human-machine-interface. The package runs on PCs or on the state-of-the-art Siemens programming devices.

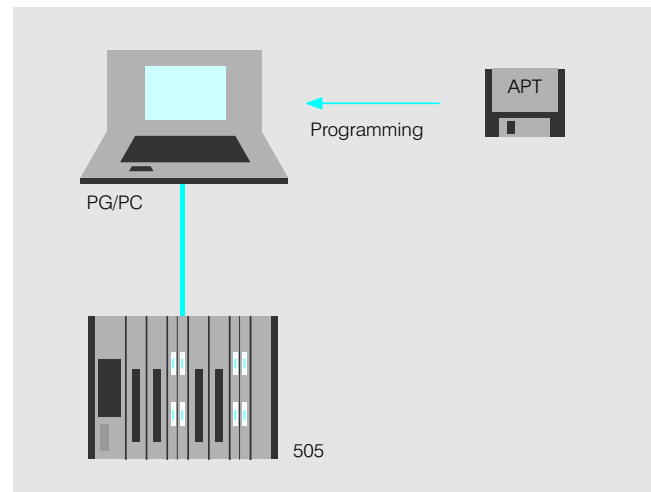


Fig. 7/7 Programming with APT

Functions

APT provides a natural means of mapping the physical process into the control system. It encourages the partition into a hierarchical structure which is easier to understand and implement.

APT uses a graphical approach to design. GRAFCET techniques are used for developing sequential logic. APT also has a graphical representation for continuous control processes based on the SAMA¹⁾ standard. Development of lower-level control actions are simplified by using a library of devices and continuous function blocks that include internal interlocks and comprehensive auxiliary information.

Separate safe-state sequential function charts (SFC) provide alternate control actions for emergency situations. The safe-state SFCs have flexible return-to-normal paths to match the process operating procedures. Extensive validation functions are included to quickly trap invalid and missing configurations. MAITT, a test language interpreter, is included for writing tests and validating control logic.

The principal features of APT are:

- Supports sequential continuous, safe-state, parallel, batch control strategies and process partitioning
- Integrates application design development, testing, documentation, and maintenance
- Windowing, split-screens, pull-down help screens, embedded algorithms, and fill-in-the-blank forms
- Sequential function chart (SFC) and continuous function chart (CFC) graphics-based languages
- State control and math text-based languages
- Multiple main and subordinate safe-state SFCs with priority levels
- Libraries of standard control algorithms

Ordering data		Order No.	Order No.
SIMATIC APT software Upgrade, with manual set (Version 1.7a)		PPX:APT-6201-T	Manuals System overview for APT software, English User manual for APT software, German French Programming instructions for APT software, German French Manual set for APT software (Version 1.7a)
SIMATIC APT software Upgrade to V1.7a, with manual set		PPX:APT-6202-T	
SIMATIC APT software Version 1.7a, with APT manual set, single license and network card CP 1413, for linking with Industrial Ethernet, compatible with SIMATIC 505 and SIMATIC S5		PPX:APT-6204-T	
			PPX:APT-8100 PPX:APT-8101D PPX:APT-8101F PPX:APT-8102D PPX:APT-8102F PPX:APT-8200-T

1) Scientific Apparatus Manufacturers Association

GRAPH 5/II

Application

The S5 software package GRAPH 5/II is used for configuring, programming, testing and documenting sequence control systems with a standard method of representation. Graph 5/II contains all functions of the STEP 5 basic package (see page 7/3). A program package with standard function blocks is required for running the GRAPH 5/II functions in the programmable controllers (see page 7/55).

GRAPH 5/II can be used in the following programmable controllers:

- S5-95U
(as of 6ES5 095-8M. .2);
only with FB 72, FB 73, FB 74 and SB5
- S5-100U;
only with CPU 103
- S5-115U;
with CPU 941, CPU 942,
CPU 943, CPU 944 and
CPU 945

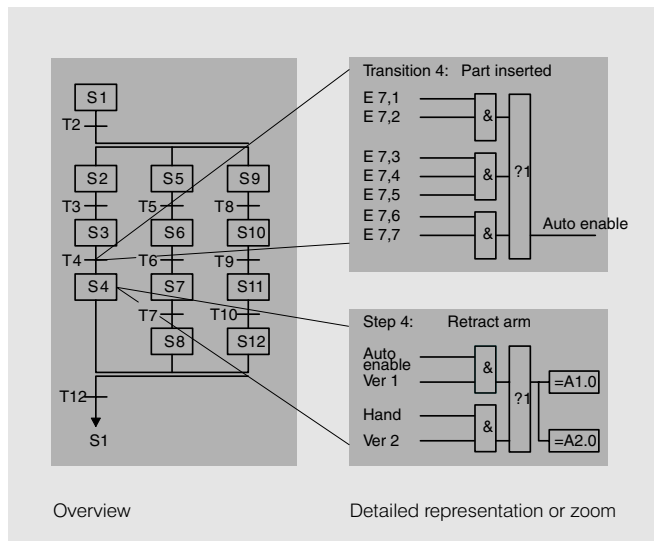


Fig. 7/8 GRAPH 5/II methods of representation

- S5-135U:
with CPU 922, CPU 928 and
CPU 928B
- S5-150U;
no restrictions
- S5-155U;
with CPU 946, CPU 947 and
CPU 948

GRAPH 5/II is executable under S5-DOS/ST, S5-DOS/MT (V.6x) on the following programming devices:
PG 710 Plus, PG 720,
PG 720C, PG 740, PG 730,
PG 730C, PG 740, PG 750,
PG 760 and PG 770.

Functions

- Generating the programs in accordance with the standard IEC DIS 1131-3
- Conversion of GRAPH 5 blocks to GRAPH 5/II and vice versa; change of GRAPH 5 blocks;
- Programming of the steps (S) and transitions (T) in STL, CSF or LAD
- Overview and detailed representation or zoom
- Synchronization of system, process and programmable controller. There are 2 methods of synchronization:
Synchronization with the automatically generated synchronization SB (supports alternative branches);

- Synchronization with the standard function block (FB 70 - 73), which controls the chain (also supports simultaneous branches)
- Diagnostic functions with criteria analysis (via Industrial Ethernet for up to 4 programmable controllers), operating mask on the screen as "HW tableau/PG operating panel" or as "Simple operating panel", indication of fault signals
- User interface and plausibility check when generating step chains
- Step-overlapping magnifying glass: multiple control of the same outputs, similar

- links and locks are only configured and saved once, step-independent actions are realized (can also be included in chain diagnostic function)
- Search function:
Operands can be found step- and transition-overlapping
- Preset timer values for easier programming
- Minimum monitoring time for monitoring unpermissible system states
- Optimization of the runtime by shorter operating times of the blocks and immediate activation of the following step at completed transition

Ordering data	Order No.		Order No.
GRAPH 5/II software package (S5-DOS/ST, S5-DOS/MT) for configuring and programming sequence control systems, for the S5-95U to S5-155U program-mable controllers (for S5-95U only with restrictions) on 3 1/2" diskettes German, English, French Single license Copy license	6ES5 884-1FA03 6ES5 884-1FA03-OKL1	Documentation for GRAPH 5/II V6.6 German English French Software package GRAPH 5/II V7.0²⁾(MS-DOS, FlexOS))	6ES5 998-1FA13 6ES5 998-1FA23 6ES5 998-1FA33 available soon

1) Does not run under STEP 5/ST V7.0

2) Adapted to the new architecture and improved user interface of STEP 5/ST V7.0

PRODAVE

Application

PRODAVE is a toolbox which allows process data traffic between the programmable controller and the programming device/PC. PRODAVE builds up the process data traffic between the programmable controller and the programming device/PC via the AS511 protocol or via the 3964R (AK512).

PRODAVE runs under MS-DOS or Windows. All current compilers, such as MS-C, Turbo C and Turbo Pascal can be used as programming language.

Further details about the protocol processing are not required.

The PLC communication is processed by PRODAVE autonomously in the background.

PRODAVE DOS/WIN

PRODAVE DOS/WIN communicates via the serial interface of the programming device/PC with the programming device interface at the CPU, i. e. no special communications processor is needed in the PLC for connection of the programming device/PC. Either the COM 1 or COM2 interface can be used in the programming device or PC. For connection via the COM2 interface of the programming device or COM1 and COM2 interface of the PC, an V.24/TTY converter must be used.

The programming device multiplexer PG-MUX can be used as an interface multiplexer for the connection of max. 7 PLCs to a serial interface of the programming device/PC.

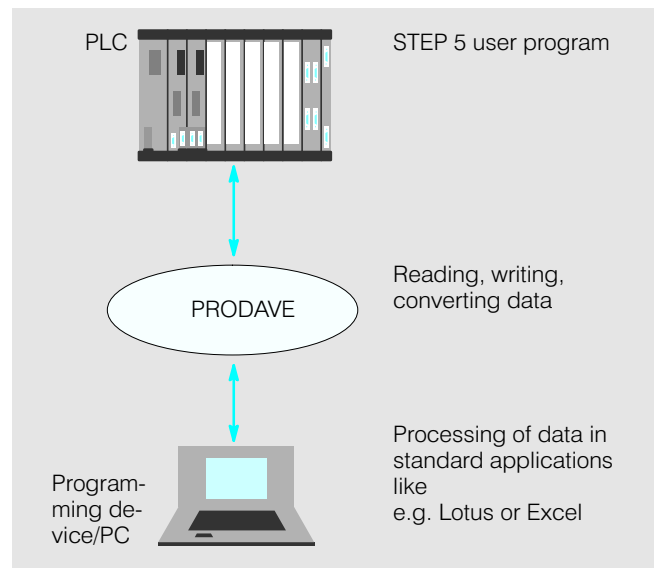


Fig. 7/11 Programming with PRODAVE

PRODAVE DOS 64R, PRODAVE WIN 64R

PRODAVE DOS 64R or WIN 64R communicate with the PLC via the serial interface of the programming device and via the CP 521/CP 523/CP 524 and CP 525 communications processors. Thus, the interface of the CPU remains free.

PRODAVE NET

PRODAVE NET communicates with the programmable controller via SINEC H1/PROFIBUS and runs on a programming device/PC under MS-DOS and Windows 3.11.

PRODAVE DDE (for SIMATIC S5)

PRODAVE DDE communicates via the serial interface of the programming device with the programming device interface on the CPU (protocol AS 511).

It also communicates via the serial interface of the programming device/PC with a point-to-point CP slotted into a programmable controller (e.g. CP 524, protocol RK 512).

PRODAVE DDE includes a DDE interface with which standard Windows applications (e.g. Excel) can communicate with the control.

PRODAVE for SIMATIC S7-300/-400

PRODAVE for SIMATIC S7-300/-400 runs under MS-DOS/Windows 3.11/Windows 95 and communicates with the control via the MPI interface (no operation with TK 858 and modem).

Principle of operation

Once loaded, the PRODAVE toolbox remains resident in memory. It can therefore operate in quasi-background whilst other applications such as statistical evaluations of

such process data run in the foreground. The individual tools can be called within the processing program. PRODAVE allows not only the evaluation and monitoring of a

process, but also intervention in the process because a number of functions for writing data from the programming device to the programmable controller are available.

Functions

The toolbox contains the following functions:

- Read PLC info (PLC type, CP type, version)
- Read PLC status (RUN, STOP)
- Byte conversion from a byte to 8 logical values and vice versa

- Read data words from block (range from... to...)
- Write data words into block (address range)
- Read/write data words from/in blocks with simultaneous conversion of the data (e.g. KF, KG format)

- Read input bytes from the PLC
- Write output byte to the PLC
- Format conversion of data (e.g. KH to integer)
- Bit memory bit test as status check
- Read bit memory byte or word from the PLC

PRODAVE (continued)

Functions (continued)

- Write bit memory byte or word to the PLC
- Read counter statuses from the PLC
- Set counter statuses in the PLC
- Read timers from the PLC
- Time calls for the user program delay, reset, sync, (e.g. for delay loops for reading data cyclically)
- Output error messages in plaintext
- Load the toolbox in the user memory
- Remove the toolbox from the user memory

Further functions of PRODAVE DOS 511 and WIN 511:

- Common reading of data of different format (MIX-READ function)
- Detection of all data blocks (DB and DX) in the PLC with the book function
- Operation of PRODAVE with TK 858 and modem (not for PRODAVE for SIMATIC S7-300/-400)

- Additional use of the programming device interfaces COM 3 and COM 4 for the data traffic (also for PRODAVE WIN 511 Mini)
- Fast processing of the data traffic without considerable additional memory space requirements

Scope of supply

PRODAVE software on 31/2" diskettes, instructions in German and English.

For that, the receipt of the old software package must be presented, its serial number

must be stated and the original diskette must be sent in with the rest of the labels.

Ordering data

Order No.

Order No.

PRODAVE DOS 511

For data link via programming device interface of the PLC under MS-DOS operating system, on 31/2" diskettes, operating instructions in German and English
Single license
Copy license

6ES5 886-2MP01
6ES5 886-2MP01-0KL1

PRODAVE WIN 511

For data link via programming device interface of the PLC under WINDOWS 3.11 operating system, on 31/2" diskettes, operating instructions in German and English
Single license
Copy license

6ES5 886-2WQ01
6ES5 886-2WQ01-0KL1

PRODAVE WIN 511 Mini

For data link via programming device interface of the PLC under Windows operating system, (only DB read/write and ask for PLC status), on 31/2" diskettes, operating instructions in German and English
Single license
Copy license

6ES5 886-2WP01
6ES5 886-2WP01-0KL1

PRODAVE DOS 64R

For data link via CP 524/CP 525 (RK 512) or CP 521-SI/CP 523 (3964R) under MS-DOS operating system, on 31/2" diskettes, with operating instructions
Single license
Copy license

6ES5 897-2UD 1
6ES5 897-2UD 1-0KL1

German
English
French
Spanish

1
2
3
4

PRODAVE WIN 64R

For data link via e.g. CP 524/CP 525 (RK 512) or CP 521 SI/CP 523 (3964R) under Windows 3.11 operating system, on 31/2" diskettes, operating instructions in German and English
Single license
Copy license

6ES5 897-2VD01
6ES5 897-2VD01-0KL1

PRODAVE NET

For data link with SIMATIC S5 via PROFIBUS/Industrial Ethernet under MS-DOS and MS-WINDOWS operating system, on 31/2" diskettes, manual in German and English
Single license
Copy license

6ES5 886-2MS01
6ES5 886-2MS01-0KL1

PRODAVE WIN DDE for SIMATIC S5

For data link via programming device interface of the PLC under Windows 3.11 (with DDE interface), on 31/2" diskettes, operating instructions in German and English
Single license
Copy license

6ES5 886-2WS01
6ES5 886-2WS01-0KL1

COM 246, COM 247

Application

The COM 246 and COM 247 parameter assignment software enables parameter assignment, programming and control of the IP 246 and IP 247 positioning modules.

COM 246 is required for the following modules:
6ES5 246-4UA31,
6ES5 246-4UB11.

COM 247 is required for the following modules:
6ES5 247-4UA31.

Full functional capability can only be guaranteed with these combinations. See page 7/122 for standard function blocks for the relevant programmable controller.

COM 246 und COM 247 sind ablauffähig unter MS-DOS.

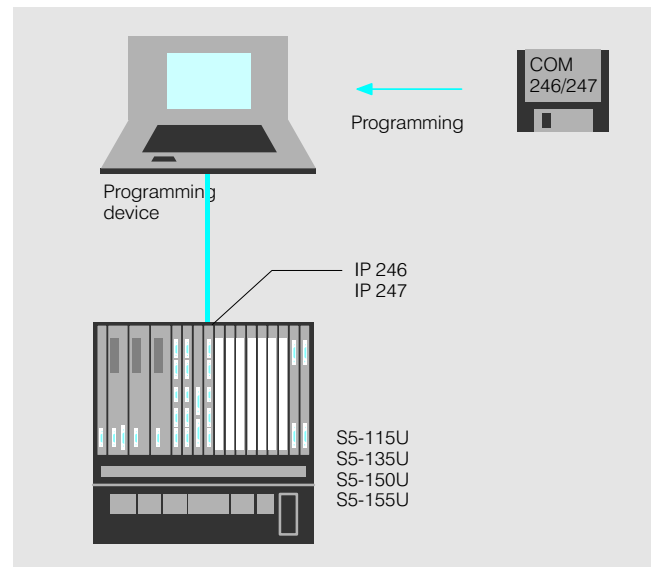


Fig. 7/14 Connection and programming of the IP 246 and IP 247 positioning modules

Functions

The COM 246 and COM 247 parameter assignment software enables operator-prompted interactive dialog with the positioning modules.

There are user-friendly functions available for this purpose:

- Input and output of machine data and traverse programs

- Representation of traverse programs in accordance with DIN 66 025 and in plaintext (you can switch at will between the two representation types)
- Help menus, extensive fault diagnostics

7

Ordering data	Order No.		Order No.
The parameter assignment software COM 246 is part of the: Configuration package for IP 246/A consisting of: Manual, standard FBs and parameter assignment software COM 246 German English French	6ES5 246-5AA11 6ES5 246-5AA21 6ES5 246-5AA31	The parameter assignment software COM 247 is part of the: Configuring package for IP 247 consisting of: Manual, standard FBs and parameter assignment software COM 247 German English French	6ES5 247-5AA11 6ES5 247-5AA21 6ES5 247-5AA31

COM 260

Application

The COM 260 software package provides user-friendly support for programming and start-up of the IP 260 closed-loop control module.

All functions are executed using entries in interactive screen forms and function keys.

COM 260 runs under MS-DOS.

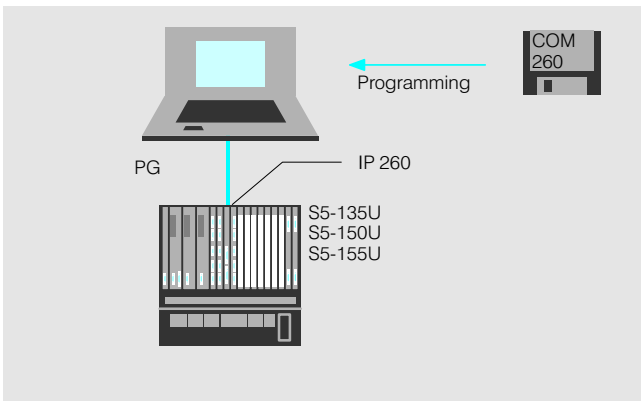


Fig. 7/15 Programming with COM 260

Ordering data	Order No.	Order No.
The parameter assignment software COM 260 is part of the: Configuring package for IP 260 consisting of: Manual, standard FBs and parameter assignment software COM 260 German English French	6ES5 260-5AA11 6ES5 260-5AA21 6ES5 260-5AA31	

COM 265

Application

The COM 265 programming software is used to create the user program of the IP 265 high-speed sub control and to start up the module.

The software runs under MS-DOS on the PG 720, PG 740, PG 760 as well as under MS-DOS on a PC with a processor from 80386.

Functions

- Creation of the user program in FBD
- parameter assignment
- Off-line simulation of the user program
- On-line test function
- Compilation of the user program
- On-line loading of the user program via the CPU in the IP 265
- Reading/writing of the user program from/to EPROM or EEPROM
- Management of program files

Ordering data	Order No.	Order No.
The parameter assignment software COM 265 is part of the: Configuring package for IP 265 consisting of: Manual and programming software COM 265, incl. decoder German English French	6ES5 265-5AA11 6ES5 265-5AA21 6ES5 265-5AA31	

COM 266

Application

The COM 266 parameter assignment software is required for the IP 266 positioning module for direct programming, parameter assignment and control from the programming device.

The COM 266 parameter assignment software allows user-friendly, interactive operation with the IP 266 positioning module. It offers the following facilities, amongst others:

- Input/output of machine data and traversing programs
- Representation of traversing programs in accordance with DIN 66 025 and in plaintext. The user can change over between both methods of representation at will

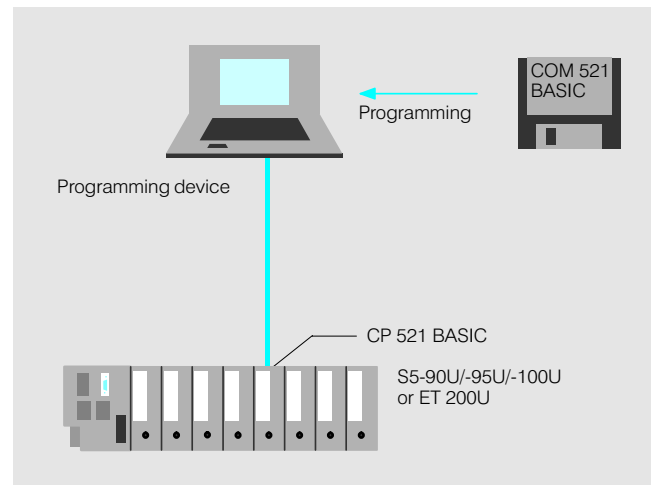


Fig. 7/16 Programming the CP 521 BASIC

- Help menus
- Extensive fault diagnostics

Die Parametriersoftware COM 266 ist ablauffähig unter MS-DOS.

Ordering data

Order No.

The parameter assignment software COM 266 is part of the:

Configuring package for IP 266
consisting of: Manual and parameter assignment software COM 266
German
English
French

6ES5 266-5AA11
6ES5 266-5AA21
6ES5 266-5AA31

COM PMC

Application

The COM PMC parameter assignment software is required for adapting the "PMC 527 standard software" to each automation task.

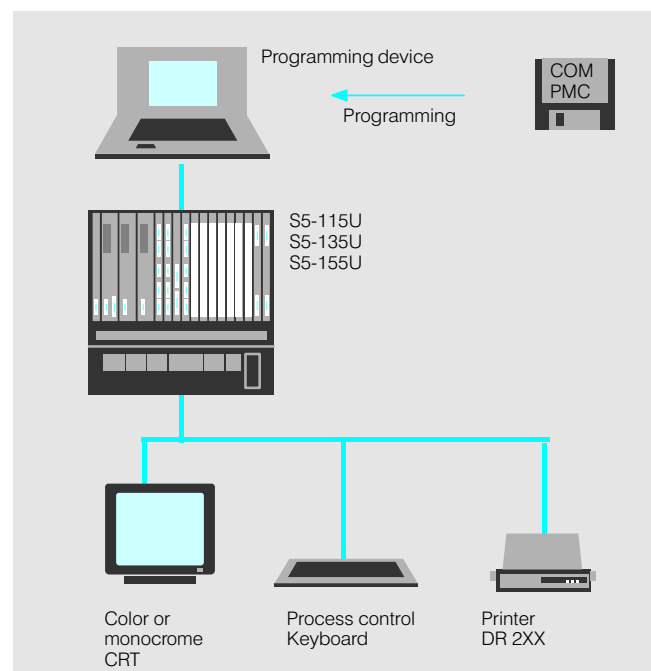


Fig. 7/17 Programming with COM PMC

COM PMC (continued)

Principle of operation	The COM PMC parameter assignment software supports the user in configuring the local operator system, the master operator system and the	signalling functions. The parameters required for describing the system configuration are acquired via screen forms and stored in data blocks on	the diskette. The user data are checked for correctness on entry.

Ordering data	Order No.	Order No.
COM PMC parameter assignment software for parameterizing the "PMC standard software", S5-DOS/ST, on 3 1/2" diskettes Single license Copy license German English French	6ES5 835-4SF 1 6ES5 835-4SF 1-0KL1 ↑ 1 2 3	COM PMC parameter assignment software (continued) on 5 1/4" diskettes Single license Copy license German English French
		6ES5 895-4SF 1 6ES5 895-4SF 1-0KL1 ↑ 1 2 3

COM REG

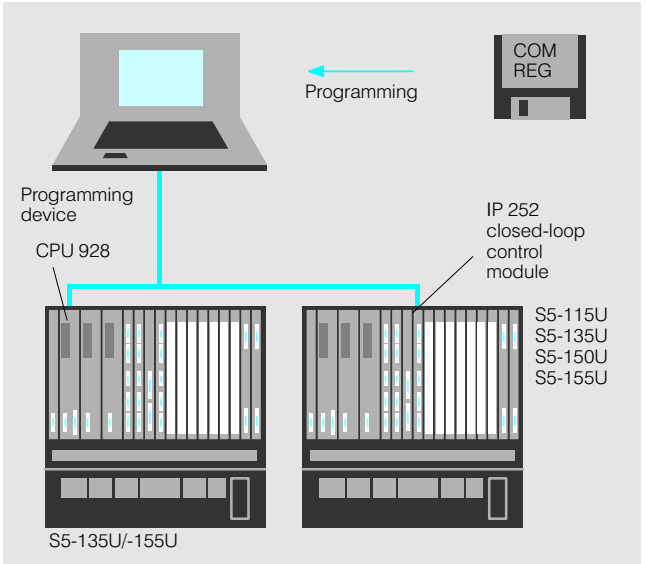
Application	COM REG is required for structuring and parameterizing the following: • The IP 252 closed-loop control module in the S5-115U, S5-135U, S5-150U and S5-155U programmable controllers • The "R64 controller structure" standard function block (software controllers, see page 7/65) for the CPU 922, CPU 928 and CPU 928B of the S5-135U and S5-155U programmable controllers The STEP 5 basic package is required.	

Fig. 7/18 Programming with COM REG

Functions	COM REG enables the following: • Configuring of the controller structures with operator prompting	• Acquisition and modification of the control parameters with operator prompting • On-line testing of the control functions

Ordering data	Order No.	Order No.
COM REG parameter assignment software (S5-DOS) for parameterizing the IP 252 closed-loop control module and the "R64 controller structure" standard function block on 3 1/2" and 5 1/4" diskettes,	Single license German English French Copy license German English French	6ES5 895-3SA12 6ES5 895-3SA22 6ES5 895-3SA32 6ES5 895-3SA12-0KL1 6ES5 895-3SA22-0KL1 6ES5 895-3SA32-0KL1

SIEPID S5 (continued)

Functions	Recording and storing measured values: SIEPID S5 can be used for recording and storing measured values.	Specification of controlled systems by the user It is possible for the user to specify models of controlled systems, and therefore carry out investigations.	This function is very useful for theoretical preliminary investigations or for training purposes, without the need to work on-line on the process.

Technical specifications			
Class of controlled system	Systems with and without inherent regulation, setting time > 2.5 ms	Simulation	Off-line simulation of controlled system and of closed control loop
System identification	In the open/closed control loop; 100 ms scan cycle	Controller table	Storage of process and controller parameters
Initiation	Step change of manip. variable (open control loop, controller in manual mode) Setpoint change (closed loop control controller in automatic mode)	Hardware Operating system Hardcopy	All PG 7xx, CP 581 and AT-PC MS-DOS as of 3.0 Printer with parallel interface and IBM character set/Proprinter emulation
Controller design	Optimum absolute value		

Ordering data	Order No.	Order No.
SIEPID S5 software package (MS-DOS) on 3 1/2" diskettes, with authorization diskette and manual Single license German English French	6ES5 834-3MA11 6ES5 834-3MA21 6ES5 834-3MA31	SIEPID S5 software package (continued) Copy license German English French 6ES5 834-3MA11-OKL1 6ES5 834-3MA21-OKL1 6ES5 834-3MA31-OKL1

COM PP

Application

The COM PP parameter assignment software is used for creating the parameter blocks which are required for driving the CP 544 and the second interface on the CPU 928B. The COM PP software is user-friendly with interactive operator prompting.

Programming device

CP 544

CPU 928B

S5-135U
S5-155U

COM PP

Programming

Fig. 7/19 Programming with COM PP

Ordering data	Order No.	Order No.
COM PP parameter assignment software for parameterizing the CP 544 and the second interface on the CPU 928 B, on 3 1/2" and 5 1/4" diskettes German/English/French Single license Copy license	6ES5 895-4SP01 6ES5 895-4SP01-OKL1	Operating instructions see CP 544 manual or S5-135U/155U manual for CP 928B

PMC PRO

Application

The PMC/LS-B (process monitoring and control system for COROS LS-B, see page 7/91) standard software supports sophisticated operator control and monitoring of processes as well as display of operating states with the COROS LS-B process monitoring and control system. In the PMC system concept not only pure monitoring and control of process values and states are integrated, but also signalling and monitoring functions.

To adapt the software to the particular automation task, PMC PRO parameter assignment software is required.

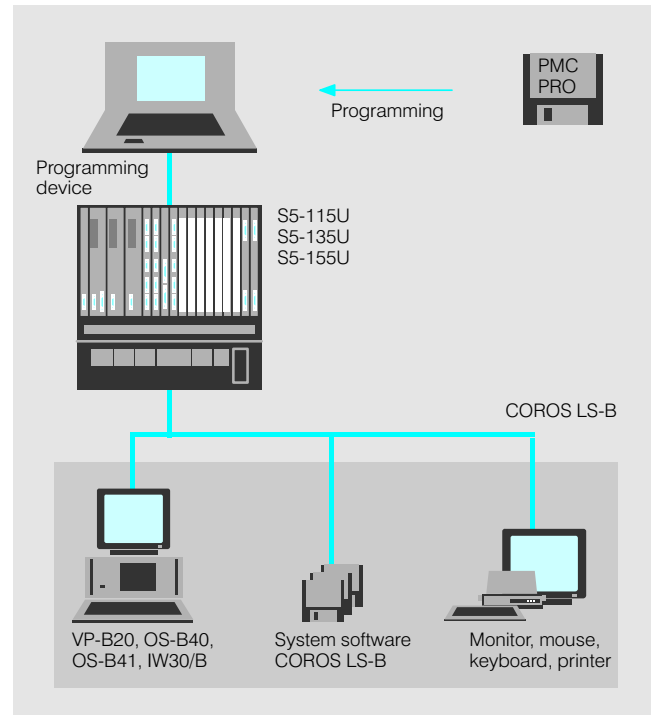


Fig. 7/20 Programming with PMC PRO

Principle of operation

The PMC PRO parameter assignment software supports the user at:

- Configuring of the communication between the programmable controllers S5-115U, S5-135U and S5-155U and the COROS LS-B human-machine-interface

- Configuring of the signalling functions and of the status processing of the objects; here, objects can also be newly defined in PMC PRO

PMC PRO checks all inputs for their reliability and plausibility and generates an executable program out of the input parameters.

Here, Standard function blocks are read into the work file. This program can now be transferred online to the CPU. A large scale of online test functions are available for start-up.

Ordering data		Order No.	Order No.
PMC PRO parameter assignment software assigns parameters to the "PMC/LS-B standard software", S5-DOS/MT, with manual, on 3 1/2" disketten, Single license German English Copy license German English		PMC PRO parameter assignment software assigns parameters to the "PMC/LS-B standard software", Windows, with manual, on 3 1/2" diskettes, Single license German English Copy license German English	

COM 115H, COM 155H, COM 95F, COM 115F			
COM 115H and COM 155H parameter assignment software	The COM 115H and COM 155H software packages assign parameters to the fault-tolerant S5-115H and S5-155H programmable controllers.	They support the user in configuring and fault diagnostics: • Configuring the H-related data • Generating the configuration block from the configuration data	• System diagnostics via the error data block and interrupt register • Documentation of the H-related data via printer • General system data handling
COM 95F and COM 115F parameter assignment software	The COM 95F and COM 115F software packages assign parameters to the failsafe S5-95F and S5-115F programmable controllers.	They support the user at: • Configuring the inputs and outputs • assigning parameter to the operating system of the CPU in dialog with the programming device	The user need not take into account the redundancy of the PLC and the connection diagrams of the various input and output modules during program development.

Ordering data	Order No.	Order No.
COM 115H parameter assignment software for programming the S5-115H programmable controller; on 3 1/2" and 5 1/4" diskettes; German, English, French, Spanish, Italian Single license Copy license	6ES5 895-3ST 1 6ES5 895-3ST 1-0KL1 ↑ 6ES5 895-3SR 3 6ES5 895-3SR 3-0KL1 ↑ German 1 English 2 French 3 Spanish 4 Italian 5	COM 115F parameter assignment software for programming the S5-115F programmable controller; on 3 1/2" and 5 1/4" diskettes German, English, French, Italian Single license Copy license
COM 155H parameter assignment software for programming the S5-115H programmable controller; on 3 1/2" and 5 1/4" diskettes; German, English, French Single license Copy license		COM 95F parameter assignment software assigns parameters to the S5-95F programmable controller with manual, on 3 1/2" and 5 1/4" diskettes; German, English, French, Italian Single license Copy license
		6ES5 895-3SF 5 6ES5 895-3SF 5-0KL1 ↑ 6ES5 895-6MF 2 6ES5 895-6MF 2-0KL1 ↑ German 1 English 2 French 3 Italian 5

COM PROFIBUS

Application

COM PROFIBUS allows the connection of

- distributed I/O devices
ET 200U, ET 200M, ET 200B,
ET200C, ET 200L, ET 200X,
- the DP/AS interface link,
DP/PA link,
- the S5-95U/DP slave,
- S7-200/-300 as the slave
and
- other field devices
to the master interface
- IM 308-C,
- S5-95U/DP master
- and other DP master mod-
ules.

Compared to COM ET 200
Windows (up to 12/96), COM
PROFIBUS has been ex-
tended to include FMS config-
uring of the 5412 (A2) PC
module (see page 3/89).

- IM 308-C;
The set configuration of
PROFIBUS DP is stored on a
memory card. Burning of the
memory card can be imple-
mented directly with the pro-
gramming device or a PC
(with EPROM/EEPROM PG).
The data are downloaded
via the CP 5411, CP 5511,
CP 5611 PC modules or the
MPI.



Fig. 7/21 Parameter assignment with COM PROFIBUS

- S5-95U/DP master:
The set configuration of
PROFIBUS-DP is transferred
to the programmable con-
troller by downloading via
the DP interface.
- FMS configuring
CP 5412 (A2) PC module

- SOFTNET
PC modules:
CP 5411,
CP 5511,
CP 5611

COM PROFIBUS runs on the
PG 720, PG 740 or PG 760
and AT-compatible PCs, under
Windows 3.11 or Windows 95.

7

Principle of operation

The COM PROFIBUS param-
eter assignment software is in-
stalled on the programming
device/PC. It enables simple,
user-prompted generation of
the address list and param-
eters for the slave devices. The
following must be defined:

- DP address
- Address area in which the
I/O modules are to be ad-
dressed
- Start addresses of the I/O
modules
- Slave-specific parameter as-
signments, for example,
measuring range of an ana-
log input channel

The following must also be
defined:

- Setting of the transmission
rate
- Setting of the failure re-
sponse

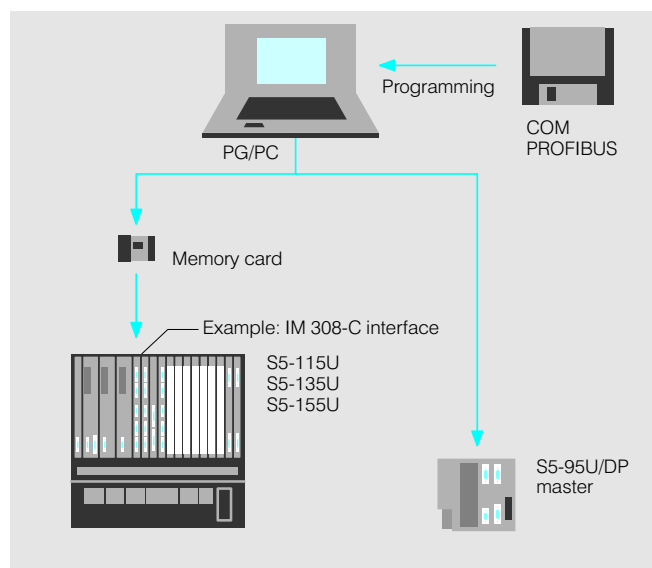


Fig. 7/22 Parameter assignment with COM PROFIBUS

With an online connection be-
tween the programming de-
vice/PC and PROFIBUS/DP,
the COM PROFIBUS

parameter assignment soft-
ware can be used to locate
faults in the startup phase or
during operation.

COM PROFIBUS (continued)

Ordering data	Order No.		Order No.
COM PROFIBUS parameter assignment software for programming the IM 308-C and other DP master modules, runs on PG 720, 740 and 760 or AT-compatible PCs, with Windows 3.1 or Windows 95, on 3 1/2" diskettes with manual for the distributed ET 200 I/O system, single license copy license German English French Spanish Italian	6ES5 895-6SE 2 6ES5 895-6SE 2-0KL1 1 2 3 4 5	Manual for the distributed ET 200 I/O system German English French Spanish Italian	6ES5 998-3ES12 6ES5 998-3ES22 6ES5 998-3ES32 6ES5 998-3ES42 6ES5 998-3ES52

COM ET 100

Application

The COM ET 100 parameter assignment software makes the assignment of addresses (address lists) for the ET 100 U electronic terminator possible.

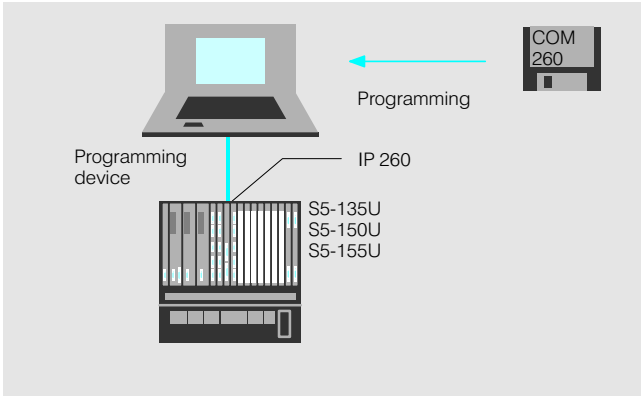


Fig. 7/23 Programming with COM ET 260

Principle of operation

The COM ET 100 parameter assignment software is loaded onto the programming device. The address list for an ET 100 connected to an IM 308-A can then be created with the use of prompts. The following have to be specified for each ET 100U:

- Address area in which the input and output modules are to be addressed (I/O area and extended area, up to 2¹⁰ Kbyte of addresses)
 - Types of the individual modules (e.g. digital input module)
 - Slots of the individual modules
 - Initial addresses of the individual types of modules
- The completed address list is loaded into the memory submodule of the IM 308 on the programming device. The programmed memory submodule is then plugged into the IM 308-A.

Ordering data		Order No.
COM ET 100 parameter assignment software for assigning the addresses for the ET 100U electronic terminator; German/English/French/Italian/Spanish	COM ET 100 (continued) on 3 1/2" diskettes Single license Copy license on 5 1/4" diskettes Single license Copy license	6ES5 835-3SC12 6ES5 835-3SC12-0KL1 6ES5 895-3SC12 6ES5 895-3SC12-0KL1

COM 521 BASIC

Application

The COM 521 BASIC makes programming for the CP 521 BASIC communications processor possible. It supports:

- The terminal emulation at the programming device
- A program backup on EPROM or diskette
- A loading and reloading of the CP

It is also possible to transfer program files created on a standard editor.

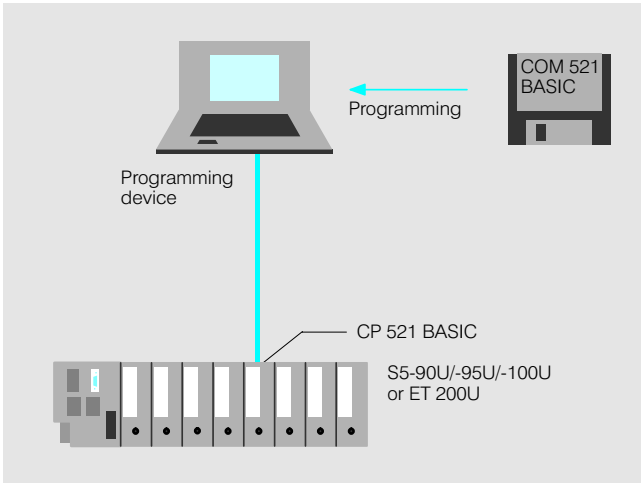


Fig. 7/25 Programming the CP 521 BASIC

Ordering data	Order No.	Order No.
COM 521 BASIC parameter assignment software for support in programming the CP 521 BASIC communications processor, on 3 1/2" and 5 1/4" diskettes, (continued on the right)		German, English, French Single license Copy license 6ES5 895-5SW 01 6ES5 895-5SW01-0KL1

COM 525, COM 530, COM 5431 FMS/DP, COM 1430 TF, COM 1473 MAP

Application

The COM 525, COM 530, COM 5431 FMS/DP, COM 1430 TF, COM 1430 TCP and COM 1473 MAP parameter assignment software is needed for programming and parameter input for the relevant communications processors with a programming device.

- COM 525 for CP 524, CP 525
- COM 530 for CP 530 (L1)
- COM 5431 FMS/DP for CP 5431 FMS/DP (PROFIBUS)
- COM 1430 TF for CP 1430 TF (Industrial Ethernet)
- COM 1430 TCP for CP 1430 TCP (Industrial Ethernet)
- COM 1473 MAP for CP 1473 MAP (MAP 3.0-Ethernet)

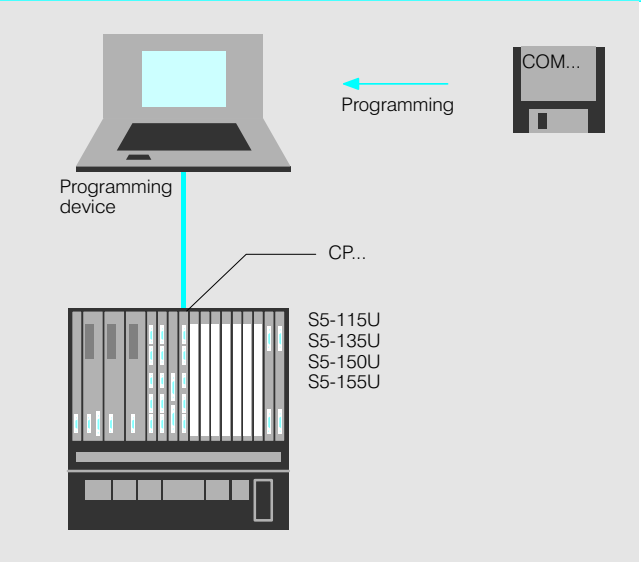


Fig. 7/26 Programming the communications processors

Functions

The programs offer operator prompting and interactive screen forms to facilitate the programming of specific functions of the communications processors. The programs also include extensive testing, diagnostics and documentation functions.

COM 525, COM 530, COM 5431 FMS/DP, COM 1430 TF, COM 1473 MAP (continued)

Ordering data	Order No.		Order No.
COM 525 parameter assignment software assigns parameters to the CP 524 and CP 525; German, English, French; on 3 ¹ / ₂ " and 5 ¹ / ₄ " diskettes Single license Copy license COM 530 parameter assignment software assigns parameters to the CP 530; Ger., English, French, Italian; on 3 ¹ / ₂ " diskettes Single license Copy license on 5 ¹ / ₄ " diskettes Single license Copy license German English French Spanish Italian COM 5431 FMS/DP parameter assignment software assigns parameters to the CP 5431 FMS/DP, with manual CP 5431 FMS/DP; on 3 ¹ / ₂ " diskettes, German English French Italian	6ES5 895-4SA 1 6ES5 895-4SA 1-0KL1 ↑ 6ES5 835-6SC 1 6ES5 835-6SC 1-0KL1 ↑ 6ES5 895-6SC 1 6ES5 895-6SC 1 ↑ 1 2 3 4 5	CP 5431 FMS/DP manual German English French Italian COM 1430 TF parameter assignment software assigns parameters to the CP 1430 TF, with CP 1430 TF manual, on 3 ¹ / ₂ " diskettes, German English French Italian CP 1430 TF/COM 1430 TF manual German English French Italian Parameter assignment software COM 1430 TCP Configuration software for CP 1430 TCP, on 3 ¹ / ₂ " diskettes Manual CP 1430 TCP/COM 1430 TCP German English COM 1473 MAP parameter assignment software assigns parameters to the communications processor, CP 1473 MAP, with manual CP 1473 MAP, on 3 ¹ / ₂ " diskettes, German English CP 1430 TF manual German English	6GK1 970-5AB01-0AA0 6GK1 970-5AB01-0AA1 6GK1 970-5AB01-0AA2 6GK1 970-5AB01-0AA4 6GK1 743-0TA00-0EA0 6GK1 743-0TA01-0EA0 6GK1 743-0TA02-0EA0 6GK1 743-0TA04-0EA0 6GK1 970-1TA43-0AA0 6GK1 970-1TA43-0AA1 6GK1 970-1TA43-0AA2 6GK1 970-1TA43-0AA4 2XV9 450-1AU01 2XV9 450-1AU03 2XV9 450-1AU02 6GK1 773-0MA10-0EA0 6GK1 773-0MA11-0EA0 6GK1 970-1MA73-0AA0 6GK1 970-1MA73-0AA1

SIMATIC ProTool and SIMATIC ProTool/Lite

Application/ Programming

SIMATIC ProTool and SIMATIC ProTool/Lite are modern configuration tools for configuring SIMATIC text displays, operator panels, touch panels and HMI part of the SIMATIC C7-620 complete systems. The following can be configured:

- TD 17
- OP3, OP5, OP7, OP25, OP17, OP25, OP27 (available soon), OP35 and OP37
- TP27 and TP37
- C7-621, C7-623, C7-624 and C7-626

Whereas the SIMATIC ProTool is for configuring all devices, SIMATIC ProTool/Lite is a low-cost version for configuring the line oriented devices TD17, OP3 to OP17 and C7-621 to C7-624 with restrictions.

Functionally, SIMATIC ProTool/Lite is a subset of SIMATIC ProTool.

The configuration philosophy is the same for both tools.

The software can be installed in German, English, French, Italian or Spanish.

If the STEP 7 configuration software for configuring SIMATIC S7/C7/M7 it is also installed on the configuration computer, SIMATIC ProTool and SIMATIC ProTool/Lite can be installed in such a way that they are integrated. HMI projects are managed with the SIMATIC manager within STEP 5 projects. ProTool and ProTool/Lite can access symbol lists and communication parameters of STEP 7 directly. This eliminates expensive and multiple input of this data.

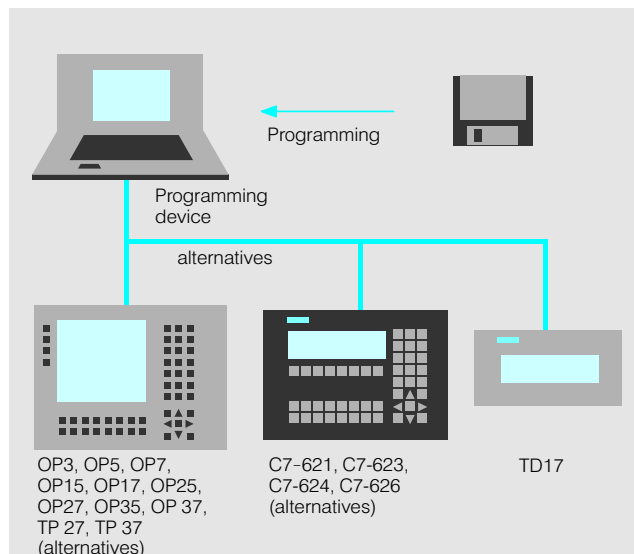


Fig. 7/27 Configuring with SIMATIC ProTool and SIMATIC ProTool/Lite

Features of SIMATIC ProTool and SIMATIC ProTool/Lite

- Integrated configuration software for all devices
- Short learning time for the configuration software because of use of the standard operating system Windows and an integrated Online help system
- Simple and fast operation of the configuration software using the standard operating mechanisms of Windows and WYSIWYG display of text and graphics
- Simple reusability of parts of configuration with simultaneous opening of several configurations (multiple document interface) and inter-project copying through the clipboard by drag-and-drop or copy-and-paste
- Clear, easy to understand configuration by object-oriented symbolic data management and cross-reference lists with direct data access by mouse click
- Access to symbol lists and communication parameters of the control configuration with integrated installation under SIMATIC STEP 7

With graphic oriented operator panels/touch panels also:

- Use of the usual working environment for graphics creation by integration of graphic editors via the OLE interface or import of pixel graphic objects
- Pixel graphic printer output of process diagrams
- Support of Asian logo-graphic languages

Current versions

SIMATIC ProTool V4.0
Simatic ProTool/Lite V4.0
SIMATIC ProTool V4.0 and SIMATIC ProTool/Lite V4.0 are 32-bit applications for Windows 95 and Windows NT 4.0. For users of Windows 3.1/3.11, SIMATIC ProTool V2.5 and SIMATIC ProTool/Lite V2.5 are still available (functional scope partly restricted; see also Catalog ST80.1 1997)

SIMATIC ProTool and SIMATIC ProTool/Lite (continued)

Ordering data	Order No.	Ordering data	Order No.
Configuring software SIMATIC ProTool/Lite V4.0¹⁾ for configuring TD17, OP3, OP5, OP7, OP15, OP17, C7-621, C7-623, C7-624; executable under Windows 95 and Windows NT, multilingual program forms (can be installed in German, English, French, Italian or Spanish), on CD-ROM with configuring instructions in German English French Italian Spanish SIMATIC ProTool/Lite V2.5	6AV9 620-1BB07-1AA0 6AV9 620-1BB07-1AB0 6AV9 620-1BB07-1AC0 6AV9 620-1BB07-1AD0 6AV9 620-1BB07-1AE0 see Catalog ST 80.1 · 1997	Configuring software SIMATIC ProTool V4.0¹⁾ for configuring TD17, OP3, OP5, OP7, OP15, OP17, OP25, OP27, OP35, OP37, TP27, TP37, C7-621, C7-623, C7-624, C7-626; executable under Windows 95 and Windows NT, multilingual program forms (can be installed in German, English, French, Italian or Spanish); on CD-ROM with configuring instructions in German English French Italian Spanish SIMATIC ProTool V2.5	6AV9 620-1AA07-1AA0 6AV9 620-1AA07-1AB0 6AV9 620-1AA07-1AC0 6AV9 620-1AA07-1AD0 6AV9 620-1AA07-1AE0 see Catalog ST 80.1 · 1997

1) The hardware required depends on the operating system platform (Windows 95 or Windows NT)

Introduction standard function blocks (continued)

Design (continued)
Notes on programming
with standard function
blocks

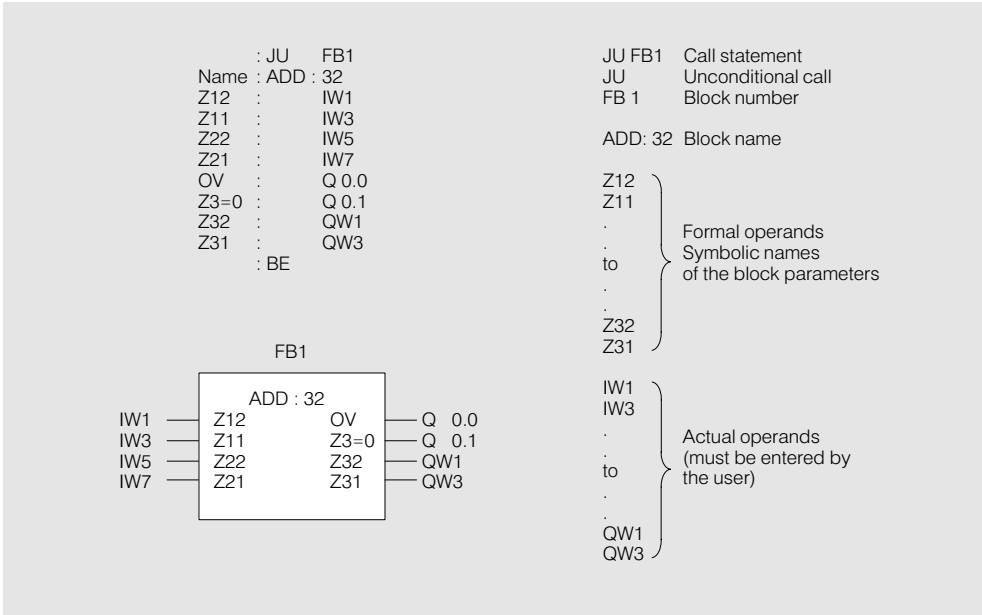


Fig. 7/29 Representation of standard function blocks by the programming device
above: in statement list form (STL)
below: in control system flowchart (CSF) form

A standard function block is designed in such a way that the programming device prompts the user when linking the block into his program. The internal programming of the function block is not important for this.

The function block is called with a call statement (see Fig. 7/29). It is then displayed with its block name and its formal operands (block parameters). Formal operands are mnemonics which represent the type of function of inputs and outputs as well as the data required by the function block.

An actual operand must be entered alongside each formal operand when the corresponding block is called up. The actual operand is chosen by the user according to the requirements of the control task at that particular point.

"A" type parameters (outputs or results) are shown on the right of the function symbol. Basic and supplementary operations in function blocks can only be shown in the statement list. Parameters with "E, D, B, T or Z" types of parameters (inputs or preset data) are shown in the graphic design on the left of the function symbol.

Documentation

A software handbook containing a comprehensive description of the function blocks is provided with each of the program packages (on diskettes).

Software

Runtime Software

Overview

Program packages Installable in	S5-	90U	95U	100U CPU 103	115U CPU 941 to 944	CPU 945	135U/155U CPU 922	CPU 928	CPU 928B	155U CPU 946/ 947	CPU 948	Page
Basic functions			■	■	■	■	■	■	■	■	■	7/39
Floating-point arithmetic			■	■	■							7/51
Mathematical functions						■	■	■	■	■	■	7/52
GRAPH 5 / II			■	■	■		■	■	■	■		7/55
Closed-loop control												
S5-100U/-115U closed-loop control			■	■	■							7/63
R64 controller structure							■	■	■			7/72
Compact fuzzy control			■	■	■	■		■	■	■	■	7/75
Modular PID and fuzzy control						■	■	■	■	■	■	7/77
Standard software PMC												
PMC/LS-B					■			■	■	■	■	7/91
Message functions												
Message functions for standard CP					■	■	■	■	■	■	■	7/94
Compact message func- tions					■	■	■	■	■	■	■	7/96
Signalling functions			■	■	■	■	■	■	■	■	■	7/98
Data handling blocks					Inter- nal	Inter- nal	■	■	■	■		7/104
Intelligent I/O modules		■	■	■	■	■	■	■	■	■	■	7/109
CP 516 memory submodule						■	■	■				7/128
Failsafe standard function blocks		Can be used for S5-95F, S5-115F only (CPU 942F)										7/129

Basic functions

ADD:32 32-bit binary adder

FB 1 for 95U

FB 1 for 100U

FB 1 for 115U

FB 1 for 135U

FB 3 for 155U

The ADD:32 function block adds two fixed-point binary numbers (31 bit + sign). The result is also a fixed-point binary number (31 bit + sign).

The function block sets the following condition codes if appropriate:
Overflow (result is cancelled), result is 0.

Number range:
– 2 147 483 648 to
+ 2 147 483 647
(– 2³¹ to + 2³¹ – 1).

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	108	10	1.8
100U with CPU 103	108	10	2.1
115U with CPU 941 ¹⁾	108	10	2.8
CPU 942 ¹⁾	108	10	2.8
CPU 943 ¹⁾	108	10	2.6
CPU 944 ¹⁾	108	10	<0.2
135U/155U with CPU 922	100	10	1.6
CPU 928	100	10	0.8
CPU 928B	100	10	0.3
CPU 948	69	10	0.03
155U with CPU 946/947	69	10	0.13

1) As of Order No.: 6ES5 94.-7UB

SUB:32 32-bit binary subtractor

FB 2 for 95U

FB 2 for 100U

FB 2 for 115U

FB 2 for 135U

FB 7 for 155U

The SUB:32 function block subtracts two fixed-point binary numbers (31 bit + sign). The result is also a fixed-point binary number (31 bit + sign).

The function block sets the following condition codes, if appropriate:
Overflow (result is cancelled), result is 0.

Number range:
– 2 147 483 648 to
+ 2 147 483 647
(– 2³¹ to +2³¹ – 1).

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	108	10	1.8
100U with CPU 103	108	10	2.1
115U with CPU 941 ¹⁾	108	10	2.5
CPU 942 ¹⁾	108	10	2.5
CPU 943 ¹⁾	108	10	2.3
CPU 944 ¹⁾	108	10	<0.2
135U/155U with CPU 922	100	10	1.6
CPU 928	100	10	0.74
CPU 928B	100	10	0.4
CPU 948	69	10	0.03
155U with CPU 946/947	69	10	0.13

1) As of Order No.: 6ES5 94.-7UB

Basic functions (continued)

MUL:32 32-bit binary multiplier

FB 3 for 95U

FB 3 for 100U

FB 3 for 115U

FB 3 for 135U

FB 11 for 155U

The MUL:32 function block multiplies two fixed-point binary numbers (31 bit + sign). The result is also a fixed-point binary number (63 bit + sign).

The function block sets the following condition code, if appropriate:
Result is 0.

Number range:
Multiplicand -2^{31} to $+2^{31} - 1$
Multiplier -2^{31} to $+2^{31} - 1$
Product -2^{63} to $+2^{63} - 1$.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	399	11	8.3 to 31.4
100U with CPU 103	399	11	3.2 to 5.4
115U with CPU 941 ¹⁾	399	11	4.0 to 8.2
CPU 942 ¹⁾	399	11	4.0 to 8.2
CPU 943 ¹⁾	399	11	3.5 to 5.6
CPU 944 ¹⁾	209	11	0.01 to 0.035
135U/155U with CPU 922	302	11	11.6
CPU 928	302	11	4.32
CPU 928B	302	11	0.5
CPU 948	197	11	0.11
155U with CPU 946/947	197	11	0.7

1) As of Order No.: 6ES5 94.-7UB

DIV: 32 32-bit binary multiplier

FB 4 for 95U

FB 4 for 100U

FB 4 for 115U

FB 4 for 135U

FB 15 for 155U

The DIV:32 function block divides two fixed-point binary numbers (31 bit + sign). The result is also a fixed-point binary number (31 bit + sign).

The function block sets the following condition codes, if appropriate:
Overflow (result is cancelled),
quotient equals zero,
remainder equals zero,
error: division by zero.

Number range:
 $-2\ 147\ 483\ 648$ to
 $+2\ 147\ 483\ 647$
(-2^{31} to $+2^{31} - 1$).

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	395	14	2.1 to 25.8
100U with CPU 103	395	14	2.4 to 4.2
115U with CPU 941 ¹⁾	395	14	5.9 to 6.8
CPU 942 ¹⁾	395	14	5.9 to 6.8
CPU 943 ¹⁾	395	14	4.2 to 4.7
CPU 944 ¹⁾	395	14	1.7 to 2.2
CPU 945 ¹⁾	203	14	0.015 to 0.12
135U/155U with CPU 922	242	14	1.2 to 37
CPU 928	242	14	0.9 to 13.3
CPU 928B	242	14	1.2
CPU 948	203	14	0.2
155U with CPU 946/947	203	14	0.2 to 2

1) As of Order No.: 6ES5 94.-7UB

Basic functions (continued)

RAD:16
16-bit binary root extractor

FB 5 for 95U

FB 5 for 100U

FB 5 for 115U

FB 5 for 135U

FB 18 for 155U

The RAD:16 function block extracts the square root of a fixed-point binary number (15 bit + sign). The result is two fixed-point binary numbers (8-bit root, 16-bit remainder).

The function block sets the following condition code, if appropriate:
Radicand negative.

Number range:
Radicand - 32 768 to + 32 767
Root 0 to + 181
Remainder 0 to + 361.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	126	6	5.3
100U with CPU 103	126	6	1.3
115U with CPU 941 ¹⁾	126	6	1.6
CPU 942 ¹⁾	126	6	1.6
CPU 943 ¹⁾	126	6	1.4
CPU 944 ¹⁾	126	6	0.3
CPU 945 ¹⁾	126	6	0.045
135U/155U with CPU 922	126	6	0.6 to 9.7
CPU 928	126	6	0.42 to 6.5
CPU 928B	126	6	0.4
CPU 948	128	6	0.12
155U with CPU 946/947	128	6	0.7

1) As of Order No.: 6ES5 94.-7UB

RAD:GP
Floating point root extractor

FB 6 for 115U

FB 6 for 135U

FB 19 for 155U

The RAD: GP function block extracts the square root of a floating-point number (exponent: 7 bit + sign; mantissa: 23 bit + sign). The result is also a floating-point number (exponent: 7 bit + sign; mantissa: 23 bit + sign). The least significant bit of the mantissa is not rounded.

The function block sets the following condition code, if appropriate:
Radicand negative.

Number range:
Radicand
 ± 0.1469368 exp. -39 to
 ± 0.1701412 exp. +39
Root
+ 0.3833234 exp. -19 to
+ 0.1304382 exp. +20.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 945	127	5	0.04
135U/155U with CPU 922	133	8	3.8 to 10.8
CPU 928	133	8	2.2 to 7.1
CPU 928B	133	8	0.4
CPU 948	129	5	0.09
155U with CPU 946/947	129	5	0.3 to 0.4

Basic functions (continued)

REG:SCHB
Shift register (bit)

FB 10 for 95U
FB 10 for 100U
FB 10 for 115U
FB 10 for 135U
FB 24 for 155U

The REG:SCHB (bit) function block implements a right-left shift register of variable length. The shift register is located in the bit memory area; the first and last bit memory byte must be specified.

The shift register has inputs for right and left shifting and corresponding outputs for the carry.

The REG:SCHB function block requires a data block which must be called before REG:SCHB itself.
Max. register length: 32 bit

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
95U	250	14	5.3 ¹⁾ to 77.4 ²⁾
100U with CPU 103	250	14	2.3 ¹⁾ to 28.8 ²⁾
115U with CPU 941 ⁴⁾	250	14	6.7 ¹⁾ to 33.4 ²⁾
CPU 942 ⁴⁾	250	14	6.7 ¹⁾ to 33.4 ²⁾
CPU 943 ⁴⁾	250	14	6.4 ¹⁾ to 31.8 ²⁾
CPU 944 ⁴⁾	250	14	0.5 ¹⁾ to 2.5 ²⁾
CPU 945	250	14	0.045 ¹⁾ to 0.28 ²⁾
135U/155U with CPU 922	250	14	1.5 ³⁾
CPU 928	250	14	1.9 ³⁾
CPU 928B	250	14	0.7
CPU 948	252	14	0.04 to 1.49
155U with CPU 946/947	252	14	0.2 to 12

1) With 8 bit
2) With 128 bit

3) With 32 bit
4) As of Order No.: 6ES5 94.-7UB..

REG:SCHW
Shift register (word)

FB 11 for 95U
FB 11 for 100U
FB 11 for 115U
FB 11 for 135U
FB 25 for 155U

The REG:SCHW (word) function block implements a right-left shift register of variable length. The shift register is located in the data area; this data area and the number of data words needed must be specified. The shift register has inputs for right and left shifting and corresponding outputs for the carry.

Several "shift register" function blocks can be chained if bit memory words, input words, output words or peripheral words are used for the inputs and outputs "ZER", "TEL", "ZAR", and "ZAL".
The "ZER" and "ZEL" inputs of the following function block must then be connected to the "ZAR" and "ZAL" outputs of the preceding block.

Conditions
The data words DW0 and DW1 of the data block selected are not available to the user; this means that, with a single data block, the maximum possible length of the shift register is 254 words. For K > 254 or K = 0, the function block is not processed.
The shift register can be extended by one data block with each subsequent call of the REG:SCHW function block.
Continued on the next page.

Basic functions (continued)

REG:Schw (continued)
Shift register (word)

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
95U	125	10	20.1 ¹⁾ to 31.4 ²⁾ 81.0 ⁴⁾ to 122.8 ⁵⁾
100U with CPU 103	125	10	27.0 ¹⁾ to 37.0 ²⁾ 96.0 ⁴⁾ to 144.0 ⁵⁾
115U with CPU 941 ⁶⁾	125	10	31.0 ¹⁾ to 44.0 ²⁾ 117.0 ⁴⁾ to 170.0 ⁵⁾
CPU 942 ⁶⁾	125	10	31.0 ¹⁾ to 44.0 ²⁾ 117.0 ⁴⁾ to 170.0 ⁵⁾
CPU 943 ⁶⁾	125	10	30.0 ¹⁾ to 43.0 ²⁾ 113.0 ⁴⁾ to 166.0 ²⁾
CPU 944 ⁶⁾	125	10	1.5 ¹⁾ to 2.3 ²⁾ 5.2 ⁴⁾ to 8.7 ⁵⁾
CPU 945	120	10	0.045 ¹⁾ to 0.18 ²⁾ 0.525 ⁴⁾ to 0.675 ⁵⁾
135U/155U with CPU 922	125	10	1.0 to 100 ³⁾
CPU 928	125	10	0.8 to 67 ³⁾
CPU 928B	125	10	0.4
CPU 948	117	10	0.36 ¹⁾ to 0.43 ²⁾ 1.37 ⁴⁾ to 1.64 ⁵⁾
155U with CPU 946/947	117	10	0.4

1) With 64 SR words

(1 word = 2 byte)

2) With 64 SL words

3) With 254 words

4) With 254 SR words

5) With 254 SL words

6) As of Order No.: 6ES5 94.-7UB..

REG:FIFO
Buffer

The REG:FIFO function block contains a FIFO (first in/first out) register of variable depth.

The FIFO is located in a data area; this data area and the length of the buffer must be specified. 16-bit words can be read in and read out.

The function block has outputs for "Buffer full" and "Buffer empty".

FB 12 for 95U

FB 12 for 100U

FB 12 for 115U

FB 12 for 135U

FB 26 for 155U

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
95U	160	11	1.4
100U with CPU 103	160	11	1.6
115U with CPU 941 ⁴⁾	160	11	2.3
CPU 942 ⁴⁾	160	11	2.3
CPU 943 ⁴⁾	160	11	2.2
CPU 944 ⁴⁾	160	11	0.3
CPU 945	148	11	0.015
135U/155U with CPU 922	160	11	1.2
CPU 928	160	11	0.6
CPU 928B	160	11	0.1
CPU 948	162	11	0.035
155U with CPU 946/947	162	11	0.2

1) As of Order No.: 6ES5 94.-7UB..

Basic functions (continued)

REG:LIFO Stack

The REG:LIFO function block stores the information in a stack (LIFO = last in/first out).

The depth of the stack is variable. The stack is located in a data area; this data area and the depth of the stack must be specified. 16-bit words can be stored.

The function block has outputs for "Stack full" and "Stack empty".

FB 13 for 95U

FB 13 for 100U

FB 13 for 115U

FB 13 for 135U

FB 27 for 155U

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	117	11	1.4
100U with CPU 103	117	11	1.4
115U with CPU 941 ¹⁾	117	11	max. 2.4
CPU 942 ¹⁾	117	11	max. 2.4
CPU 943 ¹⁾	117	11	max. 2.3
CPU 944 ¹⁾	117	11	max. 0.3
CPU 945	110	11	max 0.012
135U/155U with CPU 922	117	11	0.9
CPU 928	117	11	0.52
CPU 928B	117	11	0.1
CPU 948	119	11	0.03
155U with CPU 946/947	119	11	0.2

1) As of Order No.: 6ES5 94.-7UB..

COD:B8 Code converter BCD into binary

The function block "Code converter BCD into binary" converts a BCD number consisting

of 8 decades plus sign into a fixed-point binary number (31 + 1 bit).

Permissible range of BCD numbers: -99999999 to +99999999.

FB 21 for 115U

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	183	7	3.3
CPU 942 ¹⁾	183	7	3.3
CPU 943 ¹⁾	183	7	2.5
CPU 944 ¹⁾	183	7	0.9

1) As of Order No.: 6ES5 94.-7UB..

COD:32 Code converter binary into BCD

The function block "Code converter binary into BCD" converts a fixed-point binary number (31 + 1 bit) into a BCD

number consisting of 10 decades plus sign.

Permissible range of the fixed-point binary numbers: -2^{31} to $+2^{31} - 1$

FB 23 for 115U

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	302	8	3.5
CPU 942 ¹⁾	320	8	3.5
CPU 943 ¹⁾	302	8	2.5
CPU 944 ¹⁾	302	8	1.2

1) As of Order No.: 6ES5 94.-7UB..

Basic functions (continued)

AE:464

Read in analog value from
6ES5 464 modules

FB 30 for 95U

FB 30 for 100U

**FB 30 for CPU 941
to 944**

FB 13 for 135U

FB 27 for 155U

The function block "AE:464" is used to read in analog values from the 6ES5 464-8M... analog input modules.

The function block takes into consideration the characteristics of the various analog input modules and produces at its output a standardized value between specified lower and upper limits for a given

nominal input signal. The user sets the limits.

The function block for the S5-95U, S5-100U and S5-115U (CPU 941 to 944) produces the standardized value as a 16-bit fixed-point number, for the S5-115U (CPU 945), S5-135U and S5-155U as a 32-bit floating-point number.

Modules to be used:

6ES5 464-8MA11
6ES5 464-8MA21
6ES5 464-8MB11
6ES5 464-8MC11
6ES5 464-8MD11
6ES5 464-8ME11
6ES5 464-8MF11
6ES5 464-8MF21.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
95U	395	9	5.8
100U with CPU 103 ²⁾	395	9	3.5
115U with CPU 941 ¹⁾	418	9	4.5
CPU 942 ¹⁾	418	9	4.5
CPU 943 ¹⁾	418	9	3.9
CPU 944 ¹⁾	418	9	2.7
135U/155U with CPU 922	384	11	3.6
CPU 928	384	11	1.9
CPU 928B	384	11	0.6
CPU 948	386	11	0.095
155U with CPU 946/947	386	11	0.4

1) As of Order No.: 6ES5 94.-7UB..

2) As of Order No.: 6ES5 103-8MA03

AE:460

Read in analog value from
6ES5 460/465 modules

**FB 30 for CPU 941
to 944**

FB 250*) for CPU 945

FB 31 for 135U/155U

The function block "AE:460" is used to read in analog values from the 6ES5 460-4UA/7LA.. or 6ES5 465-4UA/7LA.. analog input modules.

The function block takes into consideration the characteristics of the various analog input modules and produces at its output a standardized value between specified lower and upper limits for a given

nominal input signal. The user sets the limits.

The function block for the S5-115U (CPU 941 to 944) produces the standardized value as a 16-bit fixed-point number, for the S5-115U (CPU 945), S5-135U and S5-155U as a 32-bit floating-point number.

Both cyclic and selective sampling are possible.

Modules to be used:

6ES5 460-4UA1.
6ES5 460-4LA1.
6ES5 465-4UA1.
6ES5 465-7LA1.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	315	11	4.9
CPU 942 ¹⁾	315	11	4.9
CPU 943 ¹⁾	315	11	4.6
CPU 944 ¹⁾	315	11	2.8
135U/155U with CPU 922	300	13	3.5
CPU 928	300	13	1.6
CPU 928B	300	13	0.6
CPU 948	305	13	0.095
155U with CPU 946/947	305	13	0.4

1) As of Order No.: 6ES5 94.-7UB..

*) is integrated in the
operating system of
the CPU 945

Basic functions (continued)

AE:463
Read in analog value from
6ES5 463-4U modules

- FB 32 for CPU 941 to 944
- FB 241*) for CPU 945
- FB 32 for 135U/155U

*) is integrated in the
operating system of
the CPU 945

The function block "AE:463" is
used to read in analog values
from the
6ES5 463-4UA□□ or
6ES5 463-4UB□□
analog input modules.
The function block takes into
consideration the characteris-
tics of the various analog in-
put modules and produces at
its output a standardized
value between specified lower
and upper limits for a given

nominal input signal. The user
sets the limits.
The function block for the
S5-115U (CPU 941 to 944)
produces the standardized
value as a 16-bit fixed-point
number, for the S5-115U
(CPU 945), S5-135U and
S5-155U as a 32-bit floating-
point number.

Modules to be used:
6ES5 463-4UA1.
6ES5 463-4UB1.

Technical specifications table with 4 columns: For S5-, Block length in words, Call length in words, Processing time in ms. Rows include configurations for 115U with various CPUs and 135U/155U with various CPUs.

1) As of Order No.: 6ES5 94.-7UB..

AE:466
Read in analog value from
6ES5 466-3LA modules

- FB 33 for CPU 941 to 944
- FB 243*) for CPU 945
- FB 33 for 135U/155U

*) is integrated in the
operating system of
the CPU 945

The function block "AE:466" is
used to read in analog values
from the 6ES5 466-3LA1 □
analog input modules.
The function block takes into
consideration the characteris-
tics of the various analog in-
put modules and produces at
its output a standardized
value between specified lower
and upper limits for a given

nominal input signal. The user
sets the limits.
The function block for the
S5-115U (CPU 941 to 944)
produces the standardized
value as a 16-bit fixed-point
number, for the S5-115U
(CPU 945), S5-135U and
S5-155U as a 32-bit floating-
point number.

Modules to be used:
6ES5 466-3LA1.

Technical specifications table with 4 columns: For S5-, Block length in word, Call length in words, Processing time in ms. Rows include configurations for 115U with various CPUs and 135U/155U with various CPUs.

1) As of Order No.: 6ES5 94.-7UB..

Basic functions (continued)

RLG:AA

Output analog value

FB 251 for 95U*)

FB 251 for 100U*)

FB 251 for 115U*)

FB 41 for 135U/155U

*) is integrated in the operating system

The function block "Output analog value" is used to output analog signals to the process via analog output modules. The function block must be assigned values between a lower and an upper limit.

Modules to be used:

6ES5 470-4UA12
6ES5 470-4UB12
6ES5 470-4UC12
6ES5 470-7LA12
6ES5 470-7LB12
6ES5470-7LC12.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
100U with CPU 103	—	9	max. 6
115U with CPU 941 ¹⁾	—	9	max. 6
CPU 942 ¹⁾	—	9	max. 6
CPU 943 ¹⁾	—	9	max. 6
CPU 944 ¹⁾	—	9	max. 6
135U/155U with CPU 922	101	12	2.9
CPU 928	101	12	2.4
CPU 928B	101	12	0.2
CPU 948	105	12	0.053
155U with CPU 946/947	105	12	0.27

1) As of Order No.: 6ES5 94.-7UB..

Retten

Laden

Save, load scratch
bit memories

FB 38 for 115U

FB 39 for 115U

FB 38 for 135U/155U

FB 38 for 135U/155U

When a cyclic user program is interrupted by a time-controlled or process interrupt-driven program, there is danger of the data stored in the "scratched bit memory area" (FW 200 to FW 254) being over-written by the

interrupt-driven program.

The "RETTEN" function block is called at the beginning of the interrupt service routine to save the scratch bit memories in a data block.

The "LADEN" function block is called at the end of the interrupt service routine to reload FW 200 to FW 254 with the scratch bit memories for the cyclic program.

Technical specifications

For S5-	Block length in words		Call length in words		Processing time in ms	
	FB 38	FB 39	FB 38	FB 39	FB 38	FB 439
115U with CPU 945	93	86	3	3	0.133	0.133
135U/155U with CPU 948	105	96	3	3	0.11	0.105
155U with CPU 946/947	105	96	3	3	0.24	0.24

Basic functions (continued)

SST:UHR
Clock

The "SST:UHR" function block sets and reads the system clock. The block is not programmable.

It reserves the data words DW 0 to DW 11 in DB 55; the user must initialize these data words.

FB 129 for 155U

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
155U with CPU 946/947	53	2	0.1 to 0.4

DB-COPY
Copy data words between data blocks DB/DX

The function blocks copy a defined number of data words (0 to 255) between a source DB/DX and a destination DB/DX.

The FB 44 and FB 45 function blocks have the same function. They differ only in their type of parameter assignment.

The parameters of the FB 44 are specified when they are called (direct parameter assignment) while the FB 45 receives its block parameters by the transfer of a pointer on a parameter field (indirect parameter assignment).

With the CPU 941 to CPU 944 only the normal data area (DB) is permitted.

FB 44/45 for 115U

FB 44/45 for 135U

FB 44/45 for 155U

Technical specifications						
For S5-	Block length in words		Call length in words		Processing time in ms	
	FB44	FB 45	FB 44	FB 45	FB 44	FB 45
115U with CPU 941 ¹⁾	216	273	8	2	2.4 to 24.3	2.6 to 24.7
CPU 942 ¹⁾	216	273	8	2	2.4 to 24.3	2.6 to 24.7
CPU 943 ¹⁾	216	273	8	2	2.0 to 22.2	2.4 to 22.5
CPU 944 ¹⁾	216	273	8	2	1.0 to 1.2	0.9 to 1.5
CPU 945	247	318	8	2	0.025 to 0.115	0.035 to 0.125
135U/155U with CPU 922	168	217	8	2	2.3 to 2.8	3.0 to 3.3
CPU 928	168	217	8	2	1.4 to 1.6	1.7 to 2.0
CPU 928B	168	217	8	2	0.3 to 0.6	0.4 to 0.7
CPU 948	233	303	8	2	0.04 to 0.315	0.09 to 0.34
155U with CPU 946/947	233	303	8	2	0.3 to 0.7	0.3 to 0.8

1) As of Order No.: 6ES5 94.-7UB.. 2) The times are depending on the number of bytes to be transferred.

Basic functions (continued)

PER:ET Read and write extended I/Os

The function block "Read and write extended I/Os" transfers (depending on the type of parameter assignment) an I/O area via one of the interface modules specified to a CPU-internal area or vice versa.

Input bytes can thus be read from the extended I/Os and output bytes written to the extended I/Os.

FB 196:

Direct parameter assignment

FB 197:

Indirect parameter assignment

The following table contains all source and destination areas which can be addressed.

Areas		S5-115U	S5-135U with CPU 922 928-..UA..	CPU 928 -..UB..	S5-155U
I/O area	P (byte no.)	128-255	128-255	128-255	128-255
	Q (byte no.)	0-255	0-255	0-255	0-255
	IM3 (byte no.)	0-255	0-255	0-255	0-255
	IM4 (byte no.)	0-255	0-255	0-255	0-255
Internal area	DB (DW no.)	10-2042	10-2042	10-2042	10-2042
	DX (DW no.)	-	10-2042	10-2042	10-2042
	Bit memories (byte no.)	0-235	0-235	0-235	0-235
	S-Bit memories (byte no.)	-	-	0-1023	0-4095

The "PER:ET" function block is used with one of the following interface modules:

IM 300-3, IM 300-5 (-5CA11),
IM 300-5 (-5LB11), IM 301-3,
IM 301-5, IM 304, IM 305,
IM 306, IM 307 and IM 308

Note:

The I/O modules addressed with one block call must be addressed continuously. After each gap in the addresses, the PER:ET function block must be called again.

Technical specifications

For S5-	Block length in words		Call length in words		Processing time ²⁾ in ms	
	FB 196	FB 197	FB 196	FB 197	FB 196	FB 197
115U with CPU 941 ¹⁾	213	272	7	2	2.3 to 10.9	2.1 to 10.7
CPU 942 ¹⁾	213	272	7	2	2.3 to 10.9	2.1 to 10.7
CPU 943 ¹⁾	213	272	7	2	2.1 to 10.7	1.9 to 10.5
CPU 944 ¹⁾	213	272	7	2	0.4 to 0.6	0.7 to 0.9
CPU 945	214	282	7	2	0.025 to 0.115	0.035 to 0.125
135U/155U with						
CPU 922	267	322	7	2	3.2 to 4.7	3.9 to 5.4
CPU 928	267	322	7	2	1.4 to 2.6	1.8 to 3.0
CPU 928B	267	322	7	2	0.9 to 2.1	1.0 to 2.2
CPU 948	301	369	7	2	0.07 to 1.2	0.09 to 1.4
155U with CPU 946/947	301	369	7	2	1.1 to 1.3	1.3 to 1.5

1) As of Order No.: 6ES5 94-..7UB..

2) The times are depending on the number of bytes to be transferred.

Basic functions (continued)

Summary Program package "Basic functions"						
Function block	For S5 programmable controllers					
	95U	100U with CPU 103	115U with CPU 941-944	115U with CPU 941-944	135U	155U
ADD : 32	FB 1	FB 1	FB 1	—	FB 1	FB 3
SUB : 32	FB 2	FB 2	FB 2	—	FB 2	FB 7
MUL : 32	FB 3	FB 3	FB 3	FB 3	FB 3	FB 11
DIV : 32	FB 4	FB 4	FB 4	FB 4	FB 4	FB 15
RAD : 16	FB 5	FB 5	FB 5	FB 5	FB 5	FB 18
RAD : GP	—	—	—	FB 6	FB 6	FB 19
REG : SCHB	FB 10	FB 10	FB 10	FB 10	FB 10	FB 24
REG : SCHW	FB 11	FB 11	FB 11	FB 11	FB 11	FB 25
REG : FIFO	FB 12	FB 12	FB 12	FB 12	FB 12	FB 26
REG : LIFO	FB 13	FB 13	FB 13	FB 13	FB 13	FB 27
COD : B8	—	—	FB 21	—	—	—
COD : 32	—	—	FB 23	—	—	—
AE : 464	FB 30	FB 30	FB 30	FB 242 ¹⁾	FB 30	FB 30
AE : 460	—	—	FB 31	FB 250 ¹⁾	FB 31	FB 31
AE : 463	—	—	FB 32	FB 241 ¹⁾	FB 32	FB 32
AE : 466	—	—	FB 33	FB 243 ¹⁾	FB 33	FB 33
RLG : AA	FB 251 ¹⁾	FB 251 ¹⁾	FB 251 ¹⁾	FB 251 ¹⁾	FB 41	FB 41
SON : WS	—	—	—	—	—	—
SST : UHR	—	—	—	—	—	FB 129
Retten	—	—	—	FB 38	—	FB 38
Laden	—	—	—	FB 39	—	FB 39
DB-COPY	—	—	FB 44/45	FB 44/45	FB 44/45	FB 44/45
PER : ET	—	—	FB 196/197	FB 196/197	FB 196/197	FB 196/197

¹⁾ These function blocks are integrated in the operating system of the CPU.

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Ordering data	Order No.	
Program package "Basic functions" for S5-95U, S5-100U with CPU 103, S5-115U with CPU 941-944 ²⁾ , CPU 945, S5-135U /155U with CPU 922, 928, 928 B, CPU 948, S5-155U with CPU 946/947, with manual in German, English, French, for MS-DOS, S5-DOS/MT operating system, on 3 1/2" diskettes (720 Kbyte) and on 5 1/4" diskettes (360 Kbyte) Single license Copy license	6ES5 848-7AA02 6ES5 848-7AA02-0KL1	

²⁾ As of Order No.: 6ES594.-7UB..

Floating-point arithmetic

Application

The standard function blocks for floating-point arithmetic enable the S5-115U, S5-100U (with CPU 103) and S5-95U to execute arithmetic operations with

- 32-bit fixed-point numbers (31 bit + sign bit) and

- 32-bit floating-point numbers (exponent: 7 bit + sign bit, mantissa: 23 bit + sign bit)

Functions

The following standard function blocks are available for floating-point arithmetic:

- FB 15: Fixed-point to floating-point conversion
- FB 16: Floating-point to fixed-point conversion
- FB 17: Add two floating-point numbers
- FB 18: Subtract two floating-point numbers

- FB 19: Multiply two floating-point numbers
- FB 20: Divide two floating-point numbers
- FB 21: Compare two floating-point numbers

These function blocks set the following bit memories for further processing:

- Overflow
- Result is 0
- Error

Number range for fixed-point numbers:

2 147 483 648 to + 2 147 483 647
(-2^{31} to $+2^{31} - 1$).

Number range for floating-point numbers:

$\pm 1\,469\,368\,\text{exp.}38$ to
 $1\,701\,412\,\text{exp.} + 39$.

Technical specifications

Block number	Block name	Block length in words	Processing time in ms with						Nesting depth	Blocks called	Bit memories reserved
			S5-95U	S5-100U CPU 103	S5-115U CPU 941	CPU 942	CPU 943	CPU 944			
FB 15	GP:FPGP	72	0.41 - 4.67	0.9 - 1.3	0.85 - 2	0.85 - 2	0.78 - 1.4	0.04 - 0.23	0	—	FW 200 to FW 203
FB 16	GP:GFPF	95	0.54 - 5.63	1.1 - 1.8	1.6 - 2.3	1.6 - 2.3	1.2 - 1.9	0.14 - 0.5	0	—	FW 200 to FW 203
FB 17	GP:ADD	266	1.29 - 2.62	1.4 - 1.9	2.1 - 2.5	2.1 - 2.5	1.6 - 2.25	0.13 - 0.56	0	—	FW 200 to FW 212
FB 18	GP:SUB	267	1.14 - 1.38	1.77 - 2.3	2.1 - 2.5	2.1 - 2.5	1.8 - 2.3	0.13 - 0.56	0	—	FW 200 to FW 212
FB 19	GP:MUL	176	3.63 - 3.97	2.7 - 4.3	2.5 - 4.8	2.5 - 4.8	2.2 - 4.6	1.3 - 4.4	1	FB 242, MUL: 16	FW 200 to FW 220
FB 20	GP:DIV	223	0.56 - 9.3	1.8 - 4.0	1.6 - 4.2	1.6 - 4.2	1.1 - 3.5	0.5 - 2	0	—	FW 200 to FW 214
FB 21	GP:VGL	112	0.67 - 1.01	1.0 - 1.5	1.5 - 1.8	1.5 - 1.8	1.0 - 1.4	0.1 - 0.15	0	—	FW 200 to FW 207

Ordering data

Order No.

Program package

"Floating-point arithmetic"

for S5-95U,
S5-100U with CPU 103,
S5-115U with CPU 941-944
with manual
in German, English, French,
for MS-DOS, S5-DOS/MT
operating system,
on 3 1/2" diskettes (720 Kbyte)
and
on 5 1/4" diskettes (360 Kbyte)
Single license
Copy license

6ES5 845-7GP01
6ES5 845-7GP01-0KL1

Mathematical functions

Application

The following standard function blocks are available for executing often-used mathematical functions:

- Trigonometric functions; sine, cosine, tangent, cotangent

- Arc functions; arc sine, arc cosine, arc tangent, arc cotangent
- Logarithmic functions; natural logarithm, common logarithm, logarithm to any base

- Exponential functions; exponent to base e, exponent to base 10, exponent to any base.
- The function blocks are available for S5-135U and S5-155U.

Principle of operation

Standard function blocks for mathematical functions are handled in the same way as equivalent STEP 5 statements. When the block is called,

- the contents of accumulator 1 are changed in accordance with the function executed (without altering the contents of the other accumulators or the base address register BR), or

- the contents of accumulators 1 and 2 are combined in accordance with the function executed, with the contents of accumulator 3 being pushed into accumulator 2 and the contents of accumulator 4 into accumulator 3 (like a STEP 5 arithmetical function). The contents of the BR register remain unchanged.

All standard function blocks for mathematical functions process 32-bit floating-point numbers.

SINUS

sin (x)

**FB 101 for
115U/135U/155U**

The "SINUS" function block calculates the sine of a 24/32-bit floating-point number.

The value must lie within the range
0 (KG = + 0000000 + 00) to
 2π (KG = + 6283185 + 01).

COSINUS

cos(x)

**FB 102 for
115U/135U/155U**

The "COSINUS" function block calculates the cosine of a 24/32-bit floating-point number.

The value must lie within the range
9 (KG = + 0000000 + 00) to
 2π (KG = + 6283185 + 01).

TANGENS

tan(x)

**FB 103 for
115U/135U/155U**

The "TANGENS" function block calculates the tangent of a 24/32-bit floating-point number. The value must lie within the range
0 (KG = + 0000000 + 00) to
 2π (KG = + 6283185 + 01).

If the input value is $\pi/2$
(KG = + 1570796 + 01) or
 $3\pi/2$ (KG = + 4712389 + 01),
the result is infinite and the
function block reports an
error.

COTANG

cotan (x)

**FB 104 for
115U/135U/155U**

The "COTANG" function block calculates the cotangent of a 24/32-bit floating-point number. The value must lie within the range
(KG = + 2938734 - 34 to
KG = + 6283184 + 01).

If the input value is 0π
(KG = 3141593 + 01) or
 2π (KG = 6283185 + 01),
the result is infinite and the
function block reports an
error.

ARCSIN

arcsin (x)

**FB 105 for
115U/135U/155U**

The "ARCSIN" function block calculates the arcsine of a 24/32-bit floating-point number.

The value must lie within the range
- 1 (KG = - 1000000 + 01) to
+ 1 (KG = + 1000000 + 01).

Mathematical functions (continued)

ARCCOS
arccos (x)

**FB 106 for
115U/135U/155U**

The "ARCCOS" function block calculates the arccos of a 24/32-bit floating-point number.

The value must lie within the range
- 1 (KG = - 1000000 + 01) to
+ 1 (KG = + 1000000 + 01).

ARCTAN
arctan (x)

**FB 107 for
115U/135U/155U**

The "ARCTAN" function block calculates the arctan of a 24/32-bit floating-point number.

With a value of less than
KG = - 5773456 + 07 the re-
sult output is $-\pi/2$,
with a value greater than
KG = + 1209486 + 07 the
result is $+\pi/2$.

ARCOT
arctan (x)

**FB 108 for
115U/135U/155U**

The "ARCCOT" function block calculates the arccot of a 24/32-bit floating-point number.

With a value of less than
KG = - 5773456 + 07 the
result output is π ,

with a value greater than
KG = + 1209486 + 07 the
result is 0.

LN X
ln (x)

**FB 109 for
115U/135U/155U**

The "LN X" function block calculates the natural log of a 24/32-bit floating-point number.

With a value of less than or
equal to 0, accumulator 1
remains unchanged and the
function block reports an
error.

LG X
lg (x)

**FB 110 for
115U/135U/155U**

The "LG X" function block calculates the common log of a 24/32-bit floating-point number.

With a value of less than or
equal to 0, accumulator 1 re-
mains unchanged and the
function block reports an
error.

B LOG X
log_b (x)

**FB 111 for
115U/135U/155U**

The "B LOG X" function block calculates the log to any base. Base b is expected in accumulator 1, the value x in

accumulator 2, both as
24/32-bit floating-point num-
bers. Both values must be
greater than 0, and the base
cannot have the value 1.

The result is represented in
accumulator 1 as a 24/32-bit
floating-point number.

E^X
e^x

**FB 112 for
115U/135U/155U**

The "E^X" function block calculates the exponential value to the base e of a 24/32-bit floating-point number.

The value must lie within the
range KG = - 8802962 + 02
to KG = + 8802966 + 02,
otherwise an overflow condi-
tion is produced.

ZEHN^X
10^x

**FB 113 for
115U/135U/155U**

The "ZEHN^X" function block calculates the exponential value to the base 10 of a 24/32-bit floating-point number.

The value must lie within the
range
KG = - 3823079 + 02 to
KG = 3823079 + 02, otherwise
an overflow condition is
produced.

A2^A1
a2^{a1}

**FB 114 for
115U/135U/155U**

The "A2^A1" function block calculates the exponential value to any base. Base a2 is expected in accumulator 2,

the exponent a1 in accumu-
lator 1, both as 24/32-bit float-
ing-point numbers. The base
value must be positive. The
result is represented in accu-
mulator 1 as a 24/32-bit float-
ing-point number.

If the result produces an over-
flow, the contents of accumu-
lators 1 and 2 remain un-
changed and the function
block reports an error.

Mathematical functions (continued)**Technical specifications**

Block number	Block name	Block length in words			Processing time in ms with					
		CPU 922, 928	CPU 945	CPU 946/947, 948	CPU 922	CPU 928	CPU 928B	CPU 945	CPU 946/947	CPU 948
101	SINUS	242	192	211	3.8	2.4	1.3	0.039	0.4	0.15
102	COSINUS	238	188	207	3.8	2.4	1.4	0.038	0.4	0.14
103	TANGENS	318	268	287	4.0	2.5	1.4	0.043	0.4	0.16
104	COTANG	321	271	290	4.0	2.5	1.3	0.041	0.4	0.15
105	ARCSIN	218	184	203	3.5	2.2	1.3	0.035	0.35	0.14
106	ARCCOS	253	219	238	3.7	2.3	1.3	0.040	0.35	0.15
107	ARCTAN	268	241	260	4.2	2.6	1.4	0.044	0.45	0.17
108	ARCCOT	269	246	265	4.3	2.7	1.4	0.046	0.45	0.17
109	LN X	222	187	206	4.3	2.9	1.5	0.042	0.5	0.17
110	LG X	222	191	210	4.3	2.9	1.5	0.044	0.5	0.17
111	B LOG X	274	227	254	7.6	5.1	1.9	0.079	0.95	0.31
112	E^X	253	217	236	4.5	3.0	1.5	0.046	0.5	0.18
113	ZEHN^X	260	224	243	4.6	3.1	1.5	0.048	0.5	0.19
114	A2^A1	418	364	391	7.4	4.9	1.9	0.077	0.5	0.31

Ordering data

Order No.

Program package**"Mathematical functions"**

for S5-115U with CPU 945,
 S5-135U/155U with
 CPU 922, 928, 928B, CPU 948,
 S5-155U with CPU 946/947,
 with manual
 in German, English, French,
 for MS-DOS, S5-DOS/MT
 operating systems,
 on 3 1/2" diskettes (720 Kbyte)
 and
 on 5 1/4" diskettes (360 Kbyte)
 Single license
 Copy license

6ES5 848-7MT01
6ES5 848-7MT01-OKL1

GRAPH 5/II

Application

GRAPH 5/II is an easy-to-use software system for planning and design, programming, documenting and testing sequencers. It consists of the GRAPH 5/II system program for the programming device and the GRAPH 5/II package of standard function blocks (see page 7/10).

Compared with the GRAPH 5 package, the GRAPH 5/II package offers additional diagnostic functions, synchronization and optimized processing times.

The sequence blocks generated with an older version of GRAPH 5 can be matched to the new function blocks with the GRAPH 5/II option package.

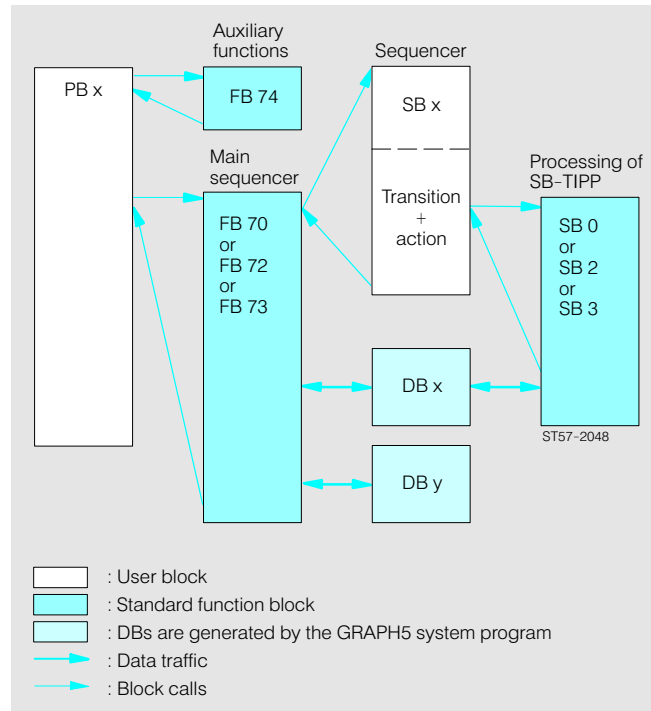


Fig. 7/31 Calling structure

Processing times

For S5-	Structure linear sequencer			2 simultaneous sequencers			4 simultaneous sequencers			8 simultaneous sequencers		
	FB 70	FB 73	FB 73/74	FB 70	FB 72	FB 72/74	FB 70	FB 72	FB 72/74	FB 70	FB 72	FB 72/74
95U	—	5.9	8.5	—	11	14	—	19	22.5	—	38	41
100U with CPU 103	23	13	19	33	27	29	54	43	47	77	65	71
115U with CPU 941	13	7	10	17	12	15	29	19	22	41	29	36
CPU 942	11	6	9	15	11	13	25	17	19	39	30	33
CPU 943	10.1	4	5.5	14.4	10.5	11.8	22.6	18.2	19.6	38	33.6	35.1
CPU 944	1.2	1.0	1.15	1.45	1.3	1.45	3.56	2.0	2.1	3.8	3.2	3.3
CPU 945	0.49	0.43	0.47	0.51	0.48	0.51	0.58	0.51	0.59	0.72	0.58	0.74
135U/155U with CPU 922	16.0	10.4	13.9	22.0	18.0	21.6	33.8	29.0	32.6	57.1	51.1	54.6
CPU 928B	1.0	0.7	0.85	1.5	1.1	1.3	1.9	1.6	1.85	24	2.85	3.2
CPU 948	0.59	0.5	0.57	0.73	0.67	0.74	1.01	0.94	1.0	1.53	1.44	1.52
155U with CPU 946/947	1.65	1.2	1.5	2.15	1.85	2.2	3.2	2.8	3.1	5.3	4.75	5.1

1) Processing times for sequencers with 25 steps, 3 assignments per step, 3 scans per transition, switching per cycle (in ms).

GRAPH 5/II (continued)

GPH:HKET
Main sequencer

**FB 70 for
100U to 155U**

The "GPH:HKET" function block controls the main sequencer of a sequence control system. It controls the conveniently programmable operating modes (e.g. manual, automatic) and calls the secondary sequencers. A maximum of 255 sequencers can be called; a single sequencer can contain 127 steps.

A maximum of eight columns (simultaneous or alternative branches) can be programmed for each sequencer; one initial step can be selected for each column.

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time
100U with CPU 103	1100	24	Depending on the volume of the sequence control system, see table on page 7/55
115U with CPU 941-944, CPU 945	1100 1097	24 24	
135U /155U with CPU 922	1085	24	
CPU 928	1085	24	
CPU 928B	1085	24	
CPU 948	1095	24	
155U with CPU 946/947	1095	24	

GPH:UKET
Secondary sequencer

**FB 71 for
100U to 155U**

The "GPH:UKET" function block controls the secondary sequencer of a sequence control system. Secondary sequencers are called in the main sequencer steps.

The operating modes of the main sequencer are forwarded automatically to the secondary sequencer. All other functions are the same as in FB 70.

Technical specifications			
STEP 5 blocks for S5-	Block length in words	Call length in words	Processing time
100U with CPU 103	1104	16	Depending on the volume of the sequence control system, see table on page 7/55
115U with CPU 941-944	1104	16	
CPU 945	1101	16	
135U/155U with CPU 922	1089	16	
CPU 928	1089	16	
CPU 928B	1089	16	
CPU 948	1099	16	
155U with CPU 946/947	1099	16	

GRAPH 5/II (continued)

GPH:SIM1
High-speed
simultaneous sequencer

**FB 72 for
95U to 155U**

The "GPH:SIM1" function block enables somewhat less convenient but high-speed processing of alternative and simultaneous sequencers. Number of sequencers and steps as for FB 70.

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time
95U	731	9	Depending on the volume of the sequence control system, see table on page 7/55
100U with CPU 103	731	9	
115U with CPU 941-944	731	9	
CPU 945	731	9	
135U/155U with CPU 922	731	9	
CPU 928	731	9	
CPU 928B	731	9	
CPU 948	731	9	
155U with CPU 946/947	731	9	

GPH:LIN1
High-speed linear sequencer

**FB 73 for
95U to 155U**

The "GPH:LIN1" function block enables somewhat less convenient but high-speed processing of linear sequencers. Number of sequencers and steps as for FB 70.

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time
95U	333	9	Depending on the volume of the sequence control system, see table on page 7/55
100U with CPU 103	333	9	
115U with CPU 941-944	333	9	
CPU 945	333	9	
135U/155U with CPU 922	333	9	
CPU 928	333	9	
CPU 928B	333	9	
CPU 948	333	9	
155U with CPU 946/947	333	9	

GRAPH 5/II (continued)

GPH:ZFK1
Auxiliary functions

The "GPH:ZFK1" function block implements auxiliary functions for FB 72 and FB 73, e.g. step selection and synchronization.

FB 74 for 95U to 155U

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time
95U	370	9	Depending on the volume of the sequence control system, see table on page 7/55
100U with CPU 103	370	9	
115U with CPU 941-944	370	9	
CPU 945	370	9	
135U/155U with CPU 922	369	9	
CPU 928	369	9	
CPU 928B	369	9	
CPU 948	369	9	
155U with CPU 946/947	369	9	

PG COPY
Read diagnostic message

The "PG COPY" function block provides the programming device with a diagnostic message from the diagnostic buffer for display purposes.

FB 67 for 100U to 155U

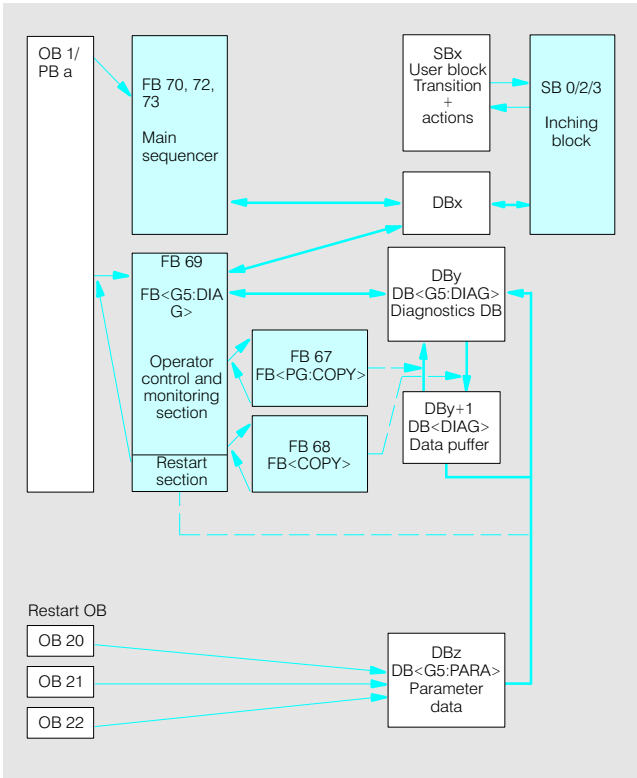


Fig. 7/32 Calling structure for diagnostics

GRAPH 5/II (continued)

COPY

Write diagnostic messages

The "COPY" function block enters the diagnostic messages in the diagnostic buffer.

**FB 68 for
100U to 155U**

G5 DIAG

Diagnostics

The "DIAG" function block organizes and monitors the GRAPH 5/II diagnostics. It calls function blocks FB 67 and FB 68.

**FB 69 for
100U to 155U**

Technical specifications

For S5-	Block length in words		
	FB 67	FB 68	FB 69
95U	118	107	1800
100U with CPU 103			
115U with CPU 941-944	118	107	1800
CPU 945	120	109	1667
135U/155U with CPU 922	103	92	1520
CPU 928	103	92	1520
CPU 928B	103	92	1520
CPU 948	112	101	1530
155U with CPU 946/947	112	101	1530

Diagnostic functions

The diagnostic functions monitor all GRAPH 5/II sequencers and transfer the sequencer status information to a programming device or an operator control and monitoring device.

Services:

- Detection of errors in sequencers and preparation of first-up signals
- Updating of status data of the sequencers monitored

- Selection and display of sequencer operating modes
- Recording of diagnostic information in a data buffer

GPH:REAK

Reactivate times

The "GPH:REAK" function block saves and reactivates waiting times and monitoring timers

in the case of changes of operation mode and after faults.

**FB 75 for
100U to 155U**

Technical specifications

For S5-	Block length in words	Call length in words	Processing time
100U with CPU 103	1144	12	
115U with CPU 941-944	1144	12	
CPU 945	1109	12	
135U/155U with CPU 922	1098	12	Depending on the volume of the sequence control system
CPU 928	1098	12	
CPU 928B	1098	12	
CPU 948	1098	12	
155U with CPU 946/947	1108	12	

GRAPH 5/II (continued)

Sequence blocks

Execution blocks

SB-TIPP

These blocks are needed for executing GRAPH 5 sequencers in the programmable controller. A special SB-TIPP is allocated to each GRAPH 5/II function block:

FB	FB 70	FB 72	FB 73
SB-TIPP	SB0	SB2	SB3

The associated SB-TIPP is called in each transition of sequence block SBx, and executes the operating modes initialized in the corresponding function block.

When a sequencer is generated with the GRAPH 5/II system program, the SB-TIPP call is automatically entered in the user sequence block SBx.

(Ordering data for the GRAPH 5/II system program for programmers: see page 7/10)

Technical specifications			
For S5-	Block length in words		
	SB0	SB2	SB3
95U	—	3333	75
100U with CPU 103	385	333	75
115U with CPU 941-944	385	333	75
CPU 945	385	333	75
135U/155U with CPU 922	385	333	75
CPU 928	385	333	75
CPU 928B	385	333	75
CPU 948	385	333	75
155U with CPU 946/947	385	333	75

For each sequencer of a sequence control system there is one sequence block SBx, which contains the structure, step enabling or transition conditions and actions.

The user generates sequence blocks SBx using the GRAPH 5/II system program.

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PMC/LS-B standard software

Application

The PMC (Process Monitoring and Control System) standard software enables convenient monitoring and control of loop controllers as well as process visualization. Besides operator control and monitoring of process values and states, signalling and monitoring functions are also included in the system concept.

Up to four operator control and monitoring channels can be configured with the PMC/LS-B standard software.

PMC for COROS LS-B has the following characteristics:

- Communication between SIMATIC S5 and COROS LS-B can easily be implemented
- Powerful data processing capability
- Flexible
- Coordination of all communication jobs between COROS LS-B and SIMATIC S5
- Standardized control loop representation for COROS LS-B including monitoring functions

Besides the standard communication blocks KOM-OS supplied with all COROS LS-B devices, the following system communication expansions are available:

- Signalling functions
- Status, standard displays and control loops

The functions are programmed with the PMC PRO configuring and test software (see page 7/27).

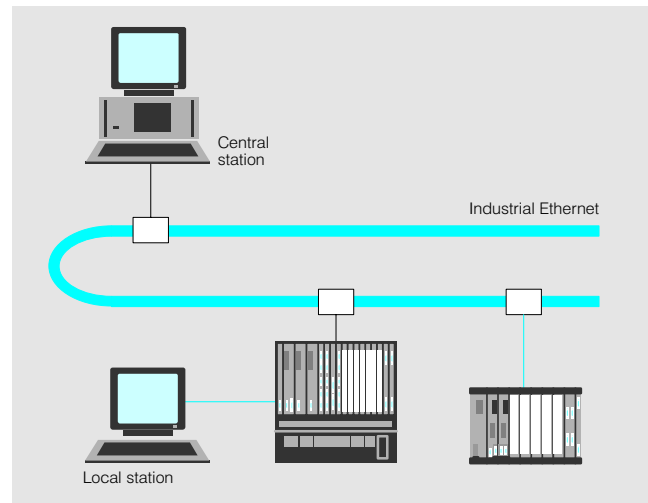


Fig. 7/84 PMC/LS-B system configuration

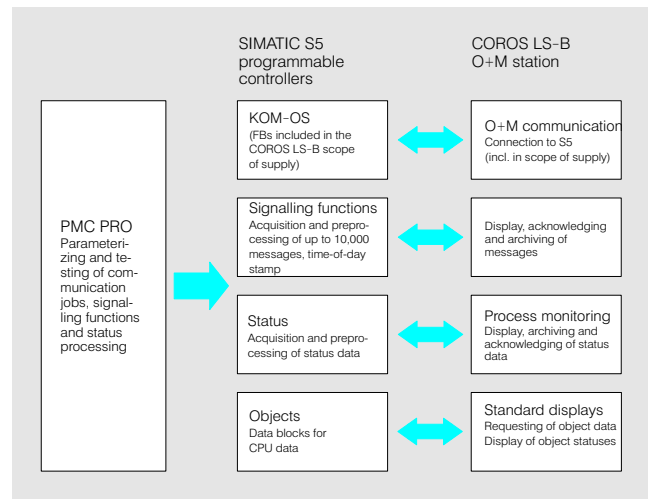


Fig. 7/85 PMC/LS-B system configuration

PMC/LS-B: Signalling functions

The "PMC/LS-B: Signalling functions" program package enables easy configuring of messages. With COROS LS-B, these messages are output via the message archive on the screen (message display) or on a printer (message sequence log).

Message displays and messages can be selected and acknowledged in COROS LS-B. Events registered by the CPU of the programmable controller can be output via a maximum of 4 communications channels.

The following communications channels are available:

- COROS LS-B via backplane bus (VP-B)
- COROS LS-B via Industrial Ethernet (IW-B, OP-B)
- CP 524/5 (event recorder)
- CP 526/7/8 (message display)
- CP 581 (in connection with the PMC 581 software)

PMC/LS-B standard software (continued)

PMC/LS-B: Signalling functions (continued)

The "PMC/LS-B: Signalling functions" program package contains standard function blocks which can be parameterized with the PMC PRO parameter assignment and test software. PMC PRO generates an executable program which can be transferred to the programmable controller and also analyzed in the test mode.

In the programmable controller, the "PMC/LS-B: Signalling functions" blocks monitor up to 625 input, output, bit memory or data words bit by bit for signal change. The data to be monitored may be distributed in the programmable controller.

Up to 10,000 messages can thus be configured in the programmable controller. Each message contains the following:

- Data and time of day
- Message number
- Message state: incoming, outgoing, acknowledged
- Optionally one process value (message parameter)

The message number is used to assign a message text to a message in the human-machine-interface.

Hardware requirements

- S5-115U with CPU 941, 942, 943, 944, 945
- S5-135U/155U with CPU 928, 928B, 948
- S5-155U with CPU 946/947

The following I/O terminals can be used:

- COROS LS-B via backplane bus (VP-B)
- COROS LS-B via Industrial Ethernet (IW-B, OP-B)
- CP 524/525-2 (event recorder)
- CP 526/527/528 (message display)
- CP 581 (in connection with the PMC 581 software)

Besides the "PMC/LS-B: Signalling functions" program package, the following software components are required for the configuration of a signalling system:

- PMC PRO parameter assignment and test software for parameterizing and testing of signalling functions
- Corresponding software for the communications partner, e.g. COROS LS-B: BIPRO Industrial Ethernet: COM 143TF, COM 525, COM B+B, PMC 581

Main memory requirements

The blocks (OB, PB, FB) contained in the "PMC/LS-B: Signalling functions" program package require a total of approx. 8 to 12 Kbyte of memory space (depending on the CPU used).

The number and the length of the DBs depend on the number of message words and message parameters.

PMC/LS-B: Status, Standard displays and objects

The "PMC/LS-B: Status, standard displays and objects" software package offers standardized control loop representation for COROS LS-B including the corresponding monitoring functions. Examples of data transfers to/from the PMC control loops and the data structures of the control loops are supplied together with the software package.

The following are PMC control loops:

- R64 controller structure: continuous-action controller, step-action controller, measuring points
- SIPART DR compact controller: continuous-action controller, step-action controller
- IP 260 redundant closed-loop control module: continuous action controller, step-action controller
- Measured-value window
- IP 261 redundant proportioning module

- Individual control module: Motors
Valves
Switching function
- Any analog values with limit monitoring
- Any binary states
- Modular control: Continuous-action controller, step-action controller

Standard displays

The standard display driver blocks for the representation of PMC control loops in COROS LS-B offer the following:

- Complete layout in ergonomic colours conforming to standards
- Clear and logic operation
- Connection to S5 standard blocks
- Value standardizations

The standard display driver blocks can be used for the following:

- Generation of a standardized display, such as group display or loop display

- As graphic box which is called from a free process image

Status processing

Status processing consists of standard function blocks in the programmable controller. The status information is taken from the PMC control loop data blocks and is monitored for the occurrence of irregular statuses.

The following statuses are irregular:

- Upper alarm limit violated
- Lower alarm limit violated
- Upper warning limit violated
- Lower warning limit violated
- Control system fault

For certain situations (e.g. running-up of a process), status processing can be suppressed generally or specifically for certain control loops.

PMC/LS-B standard software (continued)

PMC/LSB; Status, Standard displays and objects (ctd.)

Hardware requirements

The following programmable controllers can be used:

- S5-115U with CPU 941, 942, 943, 944, 945
- S5-135U/155U with CPU 928, 928B, 948
- S5-155U with CPU 946/947

The following I/O terminals can be used:

- COROS LS-B via backplane bus (VP-B)
- COROS LS-B via Industrial Ethernet (IW-B, OP-B)
- CP 581 (in connection with the PMC 581 software)

Software requirements

Besides the "PMC/LS-B: Status, standard displays and objects" program package, the following software components are required:

- PMC PRO parameter assignment and test software for parameterizing and testing of status processing
- Corresponding software for the communications partner, e.g. COROS LS-B: BIPRO and PMC 581

Main memory requirements

The blocks (OB, PB, FB) contained in the "PMC/LS-B: Status, standard displays and objects" program package require a total memory space of approx. 1 Kbyte.

The number and the length of the DBs depend on the number of control loops to be monitored.

Ordering data	Order No.		Order No.
"PMC/LS-B standard software signalling function" program package for S5-115U with CPU 941-944, 945 S5-135U/155U with CPU 922, 928, 928B, CPU 948, S5-155U with CPU 946/947, for S5-DOS/MT operating system on 3 1/2" diskettes (1.44 Mbyte), with manual in German and English Single license Copy license			
	6ES5 848-7WL01 6ES5 848-7WL01-0KL1	PMC 581 driver software PMC driver for CP 581 and standard function block for communication with S5-115U, S5-135U with CPU 928/928B, S5-155U with CPU 922, 928, 928B, BPU 948 on 3 1/2" diskettes (1.44 Mbyte), With manual in German and English Single license Copy license	
"PMC/LS-B standard software Status, standard displays and objects" program package for S5-115U with CPU 941-944, 945 S5-135U/155U with CPU 922, 928, 928B, CPU 948, S5-155U with CPU 946/947, for S5-DOS/MT operating system on 3 1/2" diskettes (1.44 Mbyte), with manual in German and English Single license Copy license	6ES5 848-7UL01 6ES5 848-7UL01-0KL1	PMC PRO parameter assignment software COM 525 COM B+B, COROS LS-B	6ES5 886-2MR01 6ES5 886-2MR01-0KL1 see page 7/27 see page 7/32 see Catalog ST 80.1

Signalling functions

Application

The processes involved in process and power engineering can only be reliably controlled and monitored if a constant check is kept on operations at a central point. All important events, such as checkback, auxiliary and fault signals and messages, must be monitored and brought to the attention of the operators both visually and audibly.

A set of standard function blocks with the designation "Signalling functions" is available for this purpose.

A distinction is made between first-up and new-value messages (DIN 19 235). In the case of the former, the message (in a group of messages), whose status was the first in the group to change after the last acknowledgement was made, is highlighted. All messages occurring after this first-up message are referred to as new-value messages.

The signalling and acknowledgement states can be indicated by a steady light or flashing light with various frequencies.

A number of individual messages can be combined and displayed as a group message.

MLD:TG
Clock generator

FB 50 for 95U to 155U

The "Clock generator" function block produces flashing frequencies for the lamp outputs of the annunciator blocks.

The positive-going edges of the 0.63 Hz, 1.25 Hz, 2.5 Hz and 5 Hz frequencies are synchronized.

The FR parameter provides these frequencies in bits 4 to 7 of the specified byte (frequency byte).

Bit assignment of the FR frequency byte

Bit 0: Signal 0
Bit 1: Signal 0
Bit 2: Signal 0
Bit 3: Signal 0
Bit 4: F4 flicker frequency 5 Hz
Bit 5: F3 fast flashing light 2.5 Hz (1/2F4)
Bit 6: F2 flashing light 1.25 Hz (1/4F4)
Bit 7: F1 slow flashing light 0.63 Hz (1/8F4)

Conditions

- For the S5-95U, S5-100U (with CPU 103), S5-115U, S5-135U:
The above frequencies result if called in OB 13, provided the cycle time is < 1 00 ms.
For cycle times > 100 ms, FB 50 must be called from OB 13 only on each 2nd, 5th or 10th pass; the frequencies are then changed accordingly. FB 50 must not be called more than once in a single cycle.
- For the S5-155U:
The above frequencies result if called in OB 13, provided the cycle time is < 100 ms.
For cycle times > 100 ms, FB 50 must be called from OB 14, OB 15 or OB 16; the frequencies are then changed accordingly. FB 50 must not be called more than once in a single cycle.

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
95U	23	3	0.4
100U with CPU 103	20	3	0.5
115U with CPU 941 ¹⁾	44	3	0.8
CPU 942 ¹⁾	20	3	0.8
CPU 943 ¹⁾	20	3	0.7
CPU 944 ¹⁾	20	3	<0.1
CPU 945	23	3	0.005
135U/155U with CPU 922	22	3	0.4
CPU 928	22	3	0.2
CPU 928B	22	3	0.05
CPU 948	19	3	0.01
155U with CPU 946/947	19	3	0.1

1) As of Order No.: 6ES5 94.-7UB.

Signalling functions (continued)

MLD:EZW
MLD:EZWK

First-up signal with single-frequency flashing light (word mode)

FB 51 for 95U to 155U

FB 57 for 95U to 155U

The MLD:EZW and MLD:EZWK function blocks indicate changes in signal status (either with a steady light or flashing light), depending on acknowledgement signals. The sensor signals are processed in word mode either on the open-circuit or closed-circuit principle.

The function block implements the indication of a first-up signal and the output of an audible signal, First-up signals, new-value signals and the audible signal are all acknowledged separately.

In the case of the MLD:EZW function block (FB 51), the signals are routed to outputs. In the case of the MLD:EZWK function block (FB 57), the signals can be routed either to outputs or to bit memories.

Technical specifications								
FB	Max. number of signal words		Block length in words	Call length in words	Processing time in ms	Block-length in words	Call length in words	Processing time in ms
	FB 51/FB 57		FB 51			FB 57		
For S5-95U	16	256	368	18	4.4 to 137	378	19	4.4 to 137
100U with CPU 103	16	256	368	18	5.3 to 162	386	19	5.30 to 162
115U with CPU 941 ¹⁾	16	256	368	18	6.8 to 212	386	19	6.8 to 212
CPU 942 ¹⁾	16	256	368	18	6.8 to 212	386	19	6.8 to 212
CPU 943 ¹⁾	16	256	368	18	6.5 to 207	386	19	6.5 to 207
CPU 944 ¹⁾	16	256	368	18	0.30 to 1.8	386	19	0.3 to 11.8
CPU 945	16	256	326	18	0.40 to 0.925	339	19	0.04 to 0.9
135U/155U with CPU 922	16	256	368	18	4 to 60	392	19	4 to 60
CPU 928	16	256	368	18	4 to 55	392	19	4 to 55
CPU 928B	16	256	368	18	0.2 to 7.7	392	19	0.2 to 7.7
CPU 948	40	640	323	18	0.07 to 1.575	336	19	0.07 to 1.575
155U with CPU 946/947	40	640	323	18	0.2 to 10	336	19	0.2 to 10

1) As of Order No.: 6ES5 94.-7UB.

Signalling functions (continued)

MLD:EDW
MLD:EDWK
First-up signal with double-frequency flashing light (word mode)

- FB 52 for 95U to 155U
- FB 58 for 95U to 155U

The MLD:EDW and MLD:EDWK function blocks indicate changes in signal status with a flashing light whose frequency depends on acknowledgement signals. The sensor signals are processed in word mode either on the open-circuit or closed-circuit principle.

The function block implements the indication of a first-up signal and the output of an audible signal. First-up signals, new-value signals and the audible signal are all acknowledged separately.

In the case of the MLD:EDW function block (FB 52), the signals are routed to outputs. In the case of the MLD:EDWK function block (FB 58), the signals can be routed either to outputs or to flags.

Technical specifications								
	Max. number of signal signals words		Block length in words	Call length in words	Processing time in ms	Block length in words	Call length in words	Processing time in ms
FB	FB 52/FB 58		FB 52			FB 58		
For S5-95U	16	256	449	20	4.8 to 177	463	21	4.8 to 177
100U with CPU 103	16	256	454	20	8.1 to 223	469	21	8.1 to 223
115U with CPU 941 ¹⁾	16	256	454	20	1.2 to 266	469	21	10.2 to 266
CPU 942 ¹⁾	16	256	454	20	10.2 to 266	469	21	10.2 to 266
CPU 943 ¹⁾	16	256	454	20	9.8 to 261	469	21	9.8 to 261
CPU 944 ¹⁾	16	256	454	20	0.5 to 14.1	469	21	0.5 to 14.1
CPU 945	16	256	401	20	0.045 to 1.145	417	21	0.045 to 1.145
135U/155U with CPU 922	16	256	457	20	4 to 88			4 to 88
CPU 928	16	256	457	20	4 to 63	477	21	4 to 63
CPU 928B	16	256	457	20	0.2 to 9.4	477	21	0.2 to 9.4
CPU 948	40	640	401	20	0.11 to 2.856	477	21	0.11 to 2.856
155U with CPU 946/947	40	640	401	20	0.2 to 15	417	21	0.2 to 15

1) As of Order No.: 6ES5 94.-7UB.

Signalling functions (continued)

MLD:EZ
MLD:EZK

First-up signal with single-frequency flashing light (bit mode)

FB 55 for 95U to 155U

FB 59 for 95U to 155U

The MLD:EZ and MLD:EZK function blocks indicate changes in signal status (either with a steady light or flashing light), depending on acknowledgement signals. The sensor signals are processed on the open-circuit or closed-circuit principle. Processing is carried out in bit mode.

The function block implements the indication of a first-up signal and the output of an audible signal. First-up signals, new-value signals and the audible signal are acknowledged separately.

In the case of the MLD:EZ function block (FB 55), the signals are routed to outputs. In the case of the MLD:EZK function block (FB 59), the signals can be routed either to outputs or bit memories.

Technical specifications							
Function block	Max. number of signal words	Block length in words	Call length in words	Processing time in ms	Block length in words	Call length in words	Processing time in ms
	FB 55/ FB 59	FB 55			FB 59		
For S5-95U	30	301	21	3.9 to 100.0	314	22	3.9 to 100.0
100U with CPU 103	30	300	21	5.1 to 100.8	309	22	5.1 to 100.8
115U with CPU 941 ¹⁾	30	300	21	5.8 to 120	309	22	5.8 to 120
CPU 942 ¹⁾	30	300	21	5.8 to 120	309	22	5.8 to 120
CPU 943 ¹⁾	30	300	21	5.7 to 115	309	22	5.7 to 115
CPU 944 ¹⁾	30	300	21	0.2 to 7.5	309	22	0.2 to 7.5
CPU 945	30	282	21	0.035 to 0.955	296	22	0.035 to 0.955
135U/155U with CPU 922	30	281	22	6 to 175	318	22	6 to 158
CPU 928	30	300	22	4 to 86	318	22	4 to 85
CPU 928B	30	300	22	0.2 to 7	318	22	0.2 to 6.7
CPU 948	64	282	21	0.09 to 2.585	293	22	0.08 to 2.38
155U with CPU 946/947	64	282	21	0.2 to 12	293	22	0.2 to 12

1) As of Order No.: 6ES5 94.-7UB

Signalling functions (continued)

MLD:ED
MLD:EDK
First-up signal with double-frequency flashing light (bit mode)

- FB 56 for 95U to 155U
- FB 60 for 95U to 155U

The MLD:ED and MLD:EDK function blocks indicate changes in signal status with a flashing light whose frequency depends on acknowledgement signals. The sensor signals are processed on the open-circuit or closed-circuit principle. Processing is carried out in bit mode.

The function block implements the indication of a first-up signal and the output of an audible signal. First-up signals, new-value signals and the audible signal are acknowledged separately.

In the case of the MLD:ED function block (FB 56), the signals are routed to outputs. In the case of the MLD:EDK function block (FB 60), the signals can be routed either to outputs or bit memories.

Technical specifications							
	Max. number of signal words	Block length in words	Call length in words	Processing time in ms	Block length in words	Call length in words	Processing time in ms
Function block	FB 56/ FB 60	FB 56			FB 60		
For S5-95U	30	334	23	4.3 to 102.0	347	24	4.3 to 102.0
100U with CPU 103	30	332	23	5.7 to 101.2	341	24	5.7 to 101.2
115U with CPU 941 ¹⁾	30	332	23	6.9 to 122	341	24	6.9 to 122
CPU 942 ¹⁾	30	332	23	6.9 to 122	341	24	6.9 to 122
CPU 943 ¹⁾	30	332	23	6.5 to 116	341	24	6.5 to 116
CPU 944 ¹⁾	30	332	23	0.3 to 8.3	341	24	0.3 to 8.3
CPU 945	30	312	23	0.04 to 1.06	326	24	0.04 to 1.06
135U/155U with CPU 922	30	311	22	6 to 175	349	24	6 to 175
CPU 928	30	311	22	4 to 86	349	24	4 to 86
CPU 928B	30	311	22	0.2 to 7	349	24	0.2 to 7.3
CPU 948	64	309	23	0.09 to 2.585	323	24	0.09 to 2.585
155U with CPU 946/947	64	309	23	0.2 to 16	323	24	0.2 to 16

1) As of in Order No.: 6ES5 94.-7UB

Signalling functions (continued)

MLD:SAMW

MLD:SAM

Group signal (word mode)

Group signal (bit mode)

FB 53 for 95U to 155U

FB 54 for 95U to 155U

The MLD:SAMW function block combines individual signals to form a group signal. The smallest group consists of one sensor word (16 signals or messages).

The "Group signal (word mode)" function block works together with the MLD:EZW (FB 51), MLD:EDW (FB 52), MLD:EZWK (FB 57) and MLD:EDWK (FB 58) function blocks. It uses the data block edited by the signalling function blocks.

The "Group signal (bit mode)" function block works together with the MLD:EZ (FB 55), MLD:ED (FB 56), MLD:EZK (FB 59) and MLD:EDK (FB 60) function blocks. It uses the data block edited by the signalling function blocks.

Each new signal is indicated by high-frequency flashing light and an audible signal. After acknowledgement of the signalling function blocks, the group signal and the audible signal can be acknowledged separately if the signal is still present, the flashing light changes to a steady light, otherwise it darkens.

Technical specifications

Function block	Max. number of signal words	Block length in words	Call length in words	Processing time in ms	Block length in words	Call length in words	Processing time in ms
	FB 53/ FB 54	FB 53			FB 54		
For S5-95U	16	114	12	2.2 to 22.0	107	11	2.0 to 15.0
100U with CPU 103	16	116	12	2.5 to 27.6	106	11	2.2 to 59.6
115U with CPU 941 ¹⁾	16	116	12	2.9 to 31.2	106	11	2.9 to 31.2
CPU 942 ¹⁾	16	116	12	2.9 to 31.2	106	11	2.9 to 31.2
CPU 943 ¹⁾	16	116	12	2.8 to 30.5	106	11	2.8 to 30.5
CPU 944 ¹⁾	16	116	12	0.1 to 1.9	106	11	0.1 to 1.90
CPU 945	16	109	12	0.02 to 0.19	103	11	0.015 to 0.465
							2 to 8
135U/155U with CPU 922	16	116	12	3 to 8	106	11	1 to 16
CPU 928	16	116	12	1 to 8	106	11	0.1 to 3.6
CPU 928B	16	116	12	0.3 to 1.7	106	11	0.03 to 1.11
CPU 948	40	106	12	0.04 to 0.45	100	11	
155U with CPU 946/947	40	106	12	0.2 to 2	100	11	0.2 to 2

1) As of Order No.: 6ES5 94.-7UB

Ordering data

Order No.

"Signalling functions" program package

for S5-95U
S5-100U with CPU 103,
S5-115U with CPU 941-944,
CPU 945
S5-135U/155U with
CPU 922, 928, 928B, CPU 948,
S5-155U with CPU 946/947,
for S5-DOS/MT operating system
on 3 1/2" diskettes (720 Kbyte)
and
on 5 1/4" diskettes (360 Kbyte)
Single license
Copy license

6ES5 848-7EA01
6ES5 848-7EA01-0KL1

Data handling blocks

Application

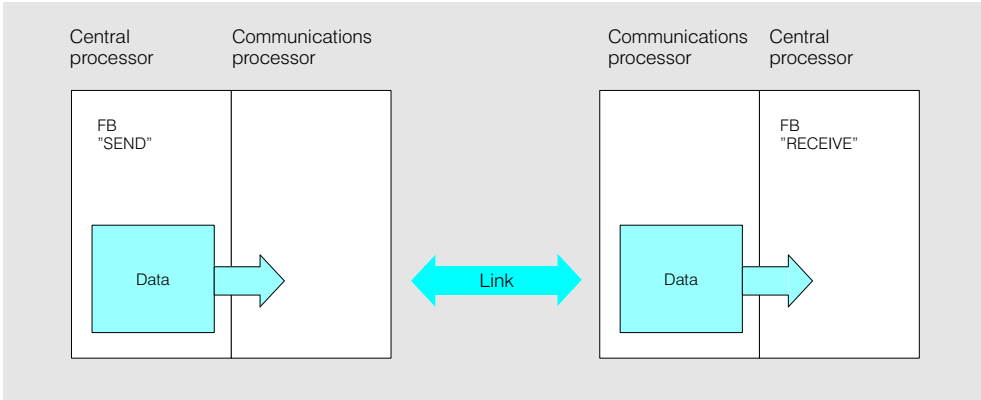


Fig. 7/88 Example of data transmission using data handling blocks

Data traffic between a central processor and

- Communications processors (CPs)
- Intelligent I/O modules IP 246, IP 247 and IP 252
- CP 516 submodule memory

is carried out with the aid of standard function blocks, called "data handling blocks". For example, see Fig. 7/76. In the case of the S5-115U, the data handling blocks are fully integrated in the operating system.

The functions for the CPU 922, 928, 928B and CPU 948 of the S5-135U are stored in the operating system, the parameters, however, are passed via loadable standard function blocks.

The data handling blocks can handle the central processor data traffic with all communications processors interfaced to the programmable controller, e.g. with two CPs 525 or one CP 528. The structure of the data handling blocks depends on the type of the central processor used, but not on the communications processors.

Standard function blocks for "multiprocessor communication" are integrated in the operating systems of the CPU 922, 928, 928B and CPU 948 for data transfer between CPUs over the page frames of the C coordinator

Note:

The relevant standard function blocks are required for initialization and control of the intelligent I/Os. These standard function blocks call the data handling blocks as required.

SEND
Send

- FB 244 for 115U*)
- FB 120 for 135U
- FB 120 for 155U

*) integrated in the operating system

The SEND standard function block controls data transmission from the central processor to an I/O module memory (dual-port RAM). The two possible operating modes are SEND-All and SEND-Direct.

SEND-Direct can be used, for example, to send a data area specified by the user program in the central processor to the module.

The SEND-All function, on the other hand, sends only data requested by the module, and determines which data are to be transmitted by the central processor.

Technical specifications		
For S5-	Block length in words	Processing time
135U/-155U with		
CPU 922	36	See table on page 7/105
CPU 928	36	
CPU 928B	36	
CPU 948	36	

Data handling blocks (continued)

RECEIVE
Receive

FB 245 for 115U*)

FB 121 for 135U

FB 121 for 155U

*) integrated in the operating system

The RECEIVE standard function block transfers data from the I/O module memory (dual-port RAM) to the central processor.

Like the SEND function block, the RECEIVE function block has two operating modes: RECEIVE-Direct and RECEIVE-All.

Technical specifications

For S5-	Block length in words	Processing time
135U/-155U with CPU 922	36	See table below
CPU 928	36	
CPU 928B	36	
CPU 948	36	

Processing times for data transmission using the SEND and RECEIVE data handling blocks:

For S5-	Processing time in ms for transmission of			
	16 byte	128 byte	256 byte	512 byte
115U with CPU 941 to 944, CPU 945	1	7.5	15	30
135U/155U with CPU 921 ¹⁾	60	65	70	93
CPU 922 ¹⁾				
M prozessor ²⁾³⁾				
CPU 928				
CPU 928B				
CPU 948	6	7	7	9

1) The S processor data handling blocks differ from the others because of queue processing (see ACTIVE and UP ACTIV function blocks). Four to five ACTIVE calls are necessary for data transfer, depending on the amount of data involved. When these calls are not implemented in one cycle, the user program cycle time must be taken into account when estimating the total data transfer time.

2) The specified times contain the processing times for the function blocks, including the data transfer time and a waiting period of 5 ms for the module response (a maximum of 2 waiting periods of up to 5 ms each may occur).

3) The times given are approximate values for one R processor transferring data with the data handling blocks. When four R processors are used in parallel, it can take up to 11 ms, for example, to transfer 256 bytes. In multiprocessor operation, the properties of the CPs/IPs must be taken into account.

Data handling blocks (continued)

FETCH

- FB 246 for 115U*)
- FB 122 for 135U
- FB 122 for 155U

*) integrated in the operating system

The FETCH standard function block signals the module that it has to make certain specific data available in the memory (dual-port RAM).

The central processor then queries these data with the RECEIVE-All function.

Technical specifications		
For S5-	Block length in words	Processing time
135U/155U with		
CPU 922	36	See table on page 7/105
CPU 928	36	
CPU 928B	36	
CPU 948	36	

CONTROL

- FB 247 for 115U*)
- FB 123 for 135U
- FB 123 for 155U

*) integrated in the operating system

The CONTROL standard function block queries the module for status information at any point in the user program. The request might be for the number of the task which the module is currently processing,

or for the information whether a certain task is currently executing or whether that task is free of errors, or whether it has been finished due to a specific error.

Technical specifications		
For S5-	Block length in words	Processing time
135U/155U with		
CPU 922	24	See table on page 7/105
CPU 928	24	
CPU 928B	24	
CPU 948	24	

RESET

- FB 248 for 115U*)
- FB 124 for 135U
- FB 124 for 155U

*) integrated in the operating system

The RESET function block can be used to reset individual communications relationships to their initial status.

Technical specifications		
For S5-	Block length in words	Processing time
135U/155U with		
CPU 921	76	See table on page 7/105
CPU 922	21	
CPU 928	21	
CPU 928B	21	
CPU 948	21	

Data handling blocks (continued)

SYNCHRON
Synchronize

FB 249 for 115U*)

FB 125 for 135U

FB 125 for 155U

*) integrated in the operating system

The SYNCHRON function block synchronizes the interface between the central processor and the modules (CP, IP, magnetic bubble memory) during system start-up.

The memory (dual-port RAM) is thereby cleared or preset.

Technical specifications

For S5-	Block length in words	Processing time
135U/155U with		
CPU 921	119	See table on page 7/105
CPU 922	21	
CPU 928	21	
CPU 928B	21	
CPU 948	21	

SEND-A
Send

FB 126 for 135U

FB 126 for 155U

The SEND-A is a special version of the SEND function block. The SEND-All function call is shorter, thus making parameter assignment more lucid.

Technical specifications

For S5-	Block length in words	Processing time
135U/155U with		
CPU 922	24	See table on page 7/105
CPU 928	24	
CPU 928B	24	
CPU 948	24	

REC-A
Receive

FB 127 for 135U

FB 127 for 155U

REC-A is a special version of the RECEIVE function block. The RECEIVE-All function call is shorter, thus making parameter assignment more lucid.

Technical specifications

For S5-	Block length in words	Processing time
135U/155U with		
CPU 922	24	see table on page 7/105
CPU 928	24	
CPU 928B	24	
CPU 948	24	

Data handling blocks (continued)

Summary

The "Data handling blocks" program package contains the following function blocks:

For S5-	S5-115U ¹⁾ with CPU 941-944, CPU 945	S5-135U/155U with CPU 922 CPU 928 CPU 928B CPU 948
SEND	FB 244	FB 120
RECEIVE	FB 245	FB 121
FETCH	FB 246	FB 122
CONTROL	FB 247	FB 123
RESET	FB 248	FB 124
SYNCHRON	FB 249	FB 125
ACTIVE	-	-
UP ACTIV	-	-
SEND-A	-	FB 126
REC-A	-	FB 127

*) With the S5-115U the function blocks are contained in the operating system of the central controller module.

Ordering data	Order No.
"Data handling blocks" program package for S5-135U/155U with CPU 922, 928, 928B, 948 Single license Copy license	6ES5 842-7CB01 6ES5 842-7CB01-0KL1

Function blocks for IP 240

Application

For the operation of the intelligent I/O modules (see Sections 2 and 4), programs are required in the programmable controller to control the functions of the intelligent I/O modules, to acquire and process the data and to evaluate the signals and interrupts coming from the modules.

These programs are available in the form of standard function blocks, which are briefly described below. A complete description of the function blocks is contained in the programming instructions which are supplied together with the modules.

The following standard function blocks are available for the IP 240:

Positioning

- FB 167 "STRU.POS" for initialization
- FB 168 "STEU.POS" for control

Position decoding

- FB 169 "STRU.WEG" for initialization
- FB 170 "STEU.WEG" for control

Counting

- FB 171 "STRU.DOS" for initialization
- FB 172 "STEU.DOS" for control

Speed measurement

- for forwarding to the IP 252 closed-loop control module
- FB 173 "STRU.252" for initialization (for S5-115U only)

STRU.POS

Initialization of function block for positioning mode

FB 167
for 115U, 135U, 155U

The configuring FB first checks the input parameters and the length of the data block to be used for data interchange with the IP 240. It then transfers the general module data (machine readable product designation of the module, FW and HW versions) from the IP to the data

block, verifying its own compatibility with the firmware version as it does so. It then enters any errors detected during the start-up test in the data block. Finally, the configuring data (parameters for FB 167) and the following data areas are transferred from the DB to the IP:

- Zero offset
- Final value for the rotary axis
- Distance values for the switching and signalling ranges
- Position numbers and position values for positions 1 to 254.

The function block is normally called in restart organization blocks.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1159	14	34 to 410
CPU 942 ¹⁾	1159	14	34 to 410
CPU 943 ¹⁾	1159	14	34 to 410
CPU 944 ¹⁾	1159	14	14 to 170
CPU 945	1007	15	11.6 to 135
135U/155U with CPU 922	1152	15	23 to 320
CPU 928	1152	15	18 to 264
CPU 928B	1152	15	13 to 161
CPU 948	1059	16	11.6 to 135
155U with CPU 946/947	1059	16	10 to 130

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 240 (continued)

STEU.POS

Control function block for positioning mode

FB 168
for 115U, 135U, 155U

The control function block first checks to make sure that the channel has been configured for "positioning" mode. Then, depending on the parameters with which the FR was initialized, specific data areas are forwarded from the data block to the IP or read out from the IP and updated in the data block.

The following functions are possible:

- Read actual value, final value and status bits
- Write control bits and position number
- Write position data for position 0
- Read interrupt request bytes
- Write new position values for positions 1 to 254
- Write new zero offset
- Write new distance values for positions 1 to 254

Parameter assignment errors and data errors are flagged in the PAFE byte and described in detail in words DW 8 to 10 and DW 13. When an error is detected, the selected function is not executed.

The control FB is normally invoked in the cyclic program. Before it is called, IP 240 must be initialized with the configuring function block FB 167 (STRU.POS, initialize positioning mode).

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	830	5	6.0 to 7.4
CPU 942 ¹⁾	830	5	6.0 to 7.4
CPU 943 ¹⁾	830	5	6.0 to 7.4
CPU 944 ¹⁾	830	5	1.9 to 2.8
CPU 945	801	5	1.1 to 2.0
135U/155U with CPU 922	833	5	4.3 to 6.2
CPU 928	833	5	2.5 to 4
CPU 928B	833	5	2.1 to 3.0
CPU 948	795	5	0.8 to 2.4
155U with CPU 946/947	795	5	0.9 to 2.1

1) As of Order No.: 6ES5 94.-7UB..

STRU.WEG

Initialize position decoder

FB 169
for 115U, 135U, 155U

The "Initialize position decoder" function block supplies the IP 240 (position decoding mode) with the initial and final setpoint values of the tracks for both channels and the assignments of process

interrupts and digital outputs to the tracks.

The data is forwarded in a data block. The user must initialize this DB before calling the function block.

The function block is normally called in restart organization blocks.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1098	12	76
CPU 942 ¹⁾	1098	12	76
CPU 943 ¹⁾	1098	12	76
CPU 944 ¹⁾	1098	12	20
CPU 945	971	13	14.8
135U/155U with CPU 922	1654	13	83
CPU 928	1654	13	56
CPU 928B	1654	13	20
CPU 948	993	14	19.2
155U with CPU 946/947	992	14	23

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 240 (continued)

STEU.WEG

Control position decoder

FB 170
for 115U, 135U, 155U

The following functions can be executed with the "Control position decoder" function block in "Position decoding" mode:

- Read actual values and status bits
- Read track identification bits
- Read, delete or modify start and end values of a track
- Write zero offset
- Read interrupt request bytes

The function block is normally called in the cyclic program. Before it is called, the IP 240 must be initialized with FB 169 (STRU.WEG, initialize position decoder).

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	975	5	6 to 54
CPU 942 ¹⁾	975	5	6 to 54
CPU 943 ¹⁾	975	5	6 to 54
CPU 944 ¹⁾	975	5	2 to 17
CPU 945	918	5	0.8 to 17
135U/155U with CPU 922	1539	5	6.6 to 68
CPU 928	1539	5	3.5 to 45
CPU 928B	1539	5	1.7 to 4.0
CPU 948	980	5	0.8 to 15.9
155U with CPU 946/947	980	5	2.1 to 17

1) As of Order No.: 6ES5 94.-7UB..

STRU.DOS

Initialize counter

FB 171
for 115U, 135U, 155U

The "Initialize counter" function block transfers parameter data from the CPU to the IP 240. These data include the setpoint count and information

on the use of digital output, process interrupt and gate control. The function block reports any parameter errors from the IP 240 to the CPU.

The function block is normally called in restart organization blocks.

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	814	9	27
CPU 942 ¹⁾	814	9	27
CPU 943 ¹⁾	814	9	27
CPU 944 ¹⁾	814	9	11.5
CPU 945	739	10	9.3
135U/155U with CPU 922	1248	10	25
CPU 928	1248	10	18
CPU 928B	1248	10	11
CPU 948	740	11	9.4
155U with CPU 946/947	740	11	11

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 240 (continued)

STEU.DOS
Control counter

FB 172
for 115U, 135U, 155U

The "Control counter" function block can execute the following functions in "Counting" mode:

- Issue commands to the IP 240, such as start, stop, initialize
- Read actual values and status bits
- Process interrupts

The function block is normally called in the cyclic program.

Before it is called, the IP 240 must be initialized with FB 171 (STRU.DOC, initialize position decoder).

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	680	5	6 to 11
CPU 942 ¹⁾	680	5	6 to 11
CPU 943 ¹⁾	680	5	6 to 11
CPU 944 ¹⁾	680	5	1.6 to 2.2
CPU 945	641	5	0.9 to 1.2
135U/155U with CPU 922	1110	5	6 to 10
CPU 928	1110	5	3.5 to 6.0
CPU 928B	1110	5	1.9 to 2.2
CPU 948	696	5	0.8 to 1.2
155U with CPU 946/947	696	5	1.6 to 2.2

1) As of Order No.: 6ES5 94.-7UB..

STRU.252
Initialize speed measurement

FB 173
for 115U, 135U, 155U

The "Initialize speed measurement" function block reserves the IP 240 for "IP 252 expansion" mode only. This mode is possible only on the S5-115U.

The user must initialize a data block with the data to be forwarded before calling the function block.

The FB is normally called in organization block OB 20 on a cold restart and in organization block OB 22 on a warm restart.

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	562	5	29
CPU 942 ¹⁾	562	5	29
CPU 943 ¹⁾	562	5	29
CPU 944 ¹⁾	562	5	16
CPU 945	789	10	2.6

1) As of Order No.: 6ES5 94.-7UB..

Ordering data	Order No.	Order No.
The standard function blocks for IP 240 are part of the: Configuring package for IP 240 consisting of: Manual and standard FBs for metering, position acquisition and positioning German English French Italian	6ES5 240-5AA11 6ES5 240-5AA21 6ES5 240-5AA31 6ES5 240-5AA51	

Function blocks for IP 242A

PER:ZSTK

Counter module controller
(for page addressing)

FB 178 for 115U, 135U, 155U

The IP 242 A counter module normally uses page addressing. The FB 178 function block supports the following functions:

- Counter initialization
- Issue of commands to the counter module, e.g. start, stop, initialize
- Interrupt processing

The function block can be called both from a restart or organization block (for cold restarts) and from a cyclic or interrupt-driven program. Different functions are enabled according to the calling point, e.g. initialization is enabled if it is called in the cold restart OB, interrupt acknowledgement is enabled if called in the interrupt OB and all other functions are enabled if called in the cyclic program.

Counter data (initialization values, counter settings, actual counter readings, etc.) are stored in a data block for processing by the CPU or for transfer to the counter module.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1359	11	4.8 to 60.2
CPU 942 ¹⁾	1359	11	4.8 to 60.2
CPU 943 ¹⁾	1359	11	4.7 to 59.6
CPU 944 ¹⁾	1359	11	0.8 to 10.7
135U/155U with CPU 922 ²⁾	1281	11	3.6 to 48
CPU 928 ³⁾	1281	11	2 to 26
CPU 928B	1281	11	1.6 to 19.9
CPU 948	1203	12	0.23 to 2.65
155U with CPU 946/947	1203	12	12 to 6.4

1) As of Order No.: 6ES5 94.-7UB..

PER:ZSTL

Counter module controller
(for linear addressing)

FB 179 for 115U, 155U

The IP 242A counter module can be used for linear addressing in the S5-115U and S5-155U programmable controllers. This addressing

technique uses a special address space in the PLC. As with page addressing, data exchange between the CPU and the IP 242 A can only

take place via the function block. Interrupt handling functionality is restricted if the IP 242 A is used with linear addressing.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1407	11	4.8 to 60.2
CPU 942 ¹⁾	1407	11	4.8 to 60.2
CPU 943 ¹⁾	1407	11	4.7 to 59.6
CPU 944 ¹⁾	1407	11	0.8 to 10.7
155U with CPU 946/947	1225	12	1.2 to 6.4
CPU 948	1225	12	0.23 to 2.65

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 242A (continued)

PER:BS

Write to counter module
(for page addressing)

PER:BL

Read from counter module
(for page addressing)

PER:IN

Acknowledge counter module
interrupt (for page addressing)

The IP 242 A counter module is capable of executing command lists as a result of interrupt events. This attribute helps to offload the CPU and enhances the response time of the total system. Certain

function blocks have been developed to further accelerate data exchange between the CPU and the IP 242 A. These blocks are "read from module", "write to module" and "acknowledge interrupt".

The FBs are used in conjunction with FB 178.

Module to be used:
6ES5 242-1AA3.

FB 180 for 115U, 135U, 155U

Technical specifications PER:BS

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	466	5	3.9 to 14.3
CPU 942 ¹⁾	466	5	3.9 to 14.3
CPU 943 ¹⁾	466	5	3.7 to 13.8
CPU 944 ¹⁾	466	5	0.7 to 1.7
135U/155U with CPU 922	364	5	3.6 to 10.1
CPU 928	364	5	2.1 to 5.4
CPU 928B	364	5	1.5 to 4.8
CPU 948	338	5	0.175 to 0.675
155U with CPU 946/947	338	5	0.7 to 1.4

1) As of Order No.: 6ES5 94.-7UB..

FB 181 for 115U, 135U, 155U

Technical specifications PER:BL

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	247	5	2.5 to 4
CPU 942 ¹⁾	247	5	2.5 to 4
CPU 943 ¹⁾	247	5	2.3 to 3.9
CPU 944 ¹⁾	247	5	0.4 to 0.7
135U/155U with CPU 922	224	5	2.8 to 4.2
CPU 928	224	5	1.4 to 2.3
CPU 928B	224	5	1.0 to 1.4
CPU 948	194	5	0.115 to 0.175
155U with CPU 946/947	194	5	0.6 to 0.7

1) As of Order No.: 6ES5 94.-7UB..

FB 182 for 115U, 135U, 155U

Technical specifications PER:IN

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	203	6	3.3
CPU 942 ¹⁾	203	6	3.3
CPU 943 ¹⁾	203	6	3.1
CPU 944 ¹⁾	203	6	0.6
135U/155U with CPU 922	154	6	2.7
CPU 928	154	6	1.3
CPU 928B	154	6	1.1
CPU 948	160	7	0.13
155U with CPU 946/947	160	7	0.7

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 242B

ZYK:242B Counter module controller

FB 183 for 115U, 135U, 155U

The following functions can be executed with the "Counter module controller" function block:

- Counter initialization
- Loading, starting and reading of counter

To initialize the counter module, the function block FB 183 is normally called in the restart organization blocks OB 20, 21 and 22.

Control of the counter module (i.e. starting of counter or reading of actual values) is then carried out in the cyclic program (organization block OB 1).

Counter data (initialization values, counter settings, actual counter readings, etc.) are stored in a data block for processing by the CPU or for transfer to the counter module.

The IP 242 B counter module is capable of executing command lists as a result of interrupt events. This attribute helps to offload the CPU and enhances the response time of the total system.

In contrast to the IP 242 A, the IP 242 B also offers arithmetic functions in connection with load, transfer and comparison operations.

Certain control words tailored to the module functions have been developed to further accelerate data exchange between the CPU and the IP 242 B, besides the use of the command list.

Amongst others, these are the following:

- Process command list
- Write constant register
- Prepare loading
- Read sequence of measured values

The commands are used in conjunction with FB 183.

The module is capable of storing the calculation results (or the counter contents) in measured value sequences on the IP 242 B with a total of 100 x 2 DW.

A second data block is required to read these measured value sequences.

Module to be used:
6ES5 242-1AA4.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1111	10	9.9 to 41
CPU 942 ¹⁾	1111	10	9.9 to 41
CPU 943 ¹⁾	1111	10	8.5 to 37.78
CPU 944 ¹⁾	1111	10	1.6 to 7.1
CPU 945	1002	10	0.42 to 3.36
135U/155U with CPU 922 ²⁾	1293	10	1.0 to 46.4
CPU 928 ³⁾	1293	10	4.6 to 25
CPU 928B	1293	10	3.6 to 20.1
CPU 948	1246	10	0.74 to 3.69
155U with CPU 946/947	1246	10	1.7 to 6.7

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 242B (continued)

INT:242B Process interrupt

FB 184 for 115U, 135U, 155U

The FB 184 function block is used to process interrupts and process alarms.

The great advantage is that the access times for the special functions "Write register", "Read register" and "Acknowledge interrupt" are optimized.

To evaluate the process alarms or interrupts, the FB 184 is called in an organization block of the interrupt-driven program (OB 2 to OB 9, depending on the programmable controller).

The FB 184 may only be used in conjunction with FB 183.

The interrupt source can be acquired from parameter IIR.

Further functions are:

- Transfer new parameter assignment data to the module (write data). The counter registers and the global registers can thus be transferred from the data block to the module.
- Read data from the counter module. All counter content registers, the counter status registers and all result registers are read by the module.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	375	10	3.5 to 12.2
CPU 942 ¹⁾	375	10	3.5 to 12.2
CPU 943 ¹⁾	375	10	2.4 to 11.3
CPU 944 ¹⁾	375	10	< 0.5 to 2.5
CPU 945	311	10	0.04 to 2.07
135U/155U with CPU 922	394	10	1.8 to 17
CPU 928	394	10	0.9 to 4.7
CPU 928B	394	10	< 0.5 to 3.4
CPU 948	370	11	0.05 to 2.00
155U with CPU 946/947	370	11	< 0.5 to 2.3

1) As of Order No.: 6ES5 94.-7UB..

INT:242B Read counter module

FB 185 für 115U, 135U, 155U

Standard function block FB 185 (ZA:242B) quickly reads the counter module IP 242B (page addressing).

The function block FB 185 matches the functions of FB 183 when called with BEF = ZA in a cyclic, time-controlled program

You can additionally invoke the FB 185, which has shorter running times.

This function block can

- read the counter state register
- read the counter value register
- read the results register

Technical specifications

for S5-	Block length, in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	346	5	2.0 to 5.9
CPU 942 ¹⁾	346	5	2.0 to 5.2
CPU 943 ¹⁾	346	5	1.8 to 6.7
CPU 944 ¹⁾	346	5	0.4 to 1.3
CPU 945	303	5	0.03 to 0.6
135U/155U with CPU 922	352	5	1.8 to 6.2
CPU 928	352	5	
CPU 928B	352	5	< 0.5 to 2.9
CPU 948	367	6	0.05 to 0.25
155U with CPU 946/947	367	6	< 0.4 to 1.2

1) As of Order No.: 6ES5 94.-7UB..

Function blocks for IP 242B (continued)

Ordering data	Order No.	Order No.
The standard function blocks for IP 242A and IP 242B are part of the: Configuration package for IP 242A/B consisting of Manual and standard FBs German English French Italian	6ES5 242-5AB11 6ES5 242-5AB21 6ES5 242-5AB31 6ES5 242-5AB51	

Function blocks for IP 243-3

PER:ANL Read analog module

FB 160 für 115U, 135U, 155U

The function block "read analog module" accepts the selected analog value (if the analog module IP 243 is present) and passes on the value

either as a bit pattern as it is received from the module or as a 16-bit fixed-point number scaled to the appropriate nominal values.

Moreover, the function block can be used to read the digital inputs and comparator outputs.

Technical specifications			
for S5-	Block length, words	Call length, words	Execution time in ms
115U with			
CPU 941 ¹⁾	165	13	4.4 to 5.9
CPU 942 ¹⁾	165	13	4.9 to 5.9
CPU 943 ¹⁾	165	13	4.1 to 5.5
CPU 944 ¹⁾	165	13	0.3 to 1.7
CPU 945	222	14	0.175 to 0.185
135U/155U with			
CPU 922	180	14	1.8 to 2.1
CPU 928	180	14	1.1 to 1.2
CPU 928B	180	14	1.0 to 1.1
CPU 948	222	14	0.48 to 0.49
155U with			
CPU 946/947	222	14	0.69 to 0.74

1) As of Order No.: 6ES5 94.-7UB..

PER:ANS Write analog module

FB 161 für 115U, 135U, 155U

The function block "write analog module" transfers the either specified bit pattern or a

16-bit fixed-point number scaled to the nominal value to the IP 243-3 analog module.

The function block can be used to control digital outputs (the module must be equipped with a memory for digital output).

Technical specifications			
for S5-	Block length, words	Call length, words	Execution time in ms
115U with			
CPU 941 ¹⁾	158	8	3.2 to 3.5
CPU 942 ¹⁾	158	8	3.2 to 3.5
CPU 943 ¹⁾	158	8	2.6 to 2.8
CPU 944 ¹⁾	158	8	0.1 to 1.66
CPU 945	202	9	0.05 to 0.06
135U/155U with			
CPU 922	170	9	1.4 to 1.7
CPU 928	170	9	0.7 to 1
CPU 928B	170	9	0.2 to 0.3
CPU 948	195	9	0.06 to 0.07
155U with			
CPU 946/947	195	9	0.6 to 0.64

1) As of Order No.: 6ES5 94.-7UB..

Software

Runtime Software

Function blocks for IP 243-3 (continued)

Ordering data	Order No.	Order No.
The Standard function blocks for IP 243-3 for: S5- 115 with CPU 941-944, CPU 945, S5- 135U/155U with CPU 922, 928, 928B, 948, S5- 155U with CPU 946/947 for operating system MS-DOS, S5-DOS/MT on 3 1/2" diskettes or 5 1/4" diskettes incl. example program German, English, French	6ES5 848-7MA01	

Function blocks for IP 244

PER:TREG

Control temperature controller

FB 162
for 115U, 135U, 155U

The "Control temperature controller" function block transfers the control parameters and setpoint values to the module and reads error messages, actual values and manipulated variables, extreme

values or the self-optimizing parameters. The data is stored in three data blocks.

The function block can assign parameters to the entire module or one controller.

The diskette also contains a test program to facilitate installation, with comments in the appropriate language.

Module to be used:
6ES5 244-3AA22 and
6ES5 244-3AB31

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1746	15	6.9 to 74.4
CPU 942 ¹⁾	1746	15	6.9 to 74.4
CPU 943 ¹⁾	1746	15	6.5 to 72.8
CPU 944 ¹⁾	1746	15	0.8 to 5.9
CPU 945	1788	15	0.185 to 3.72
135U/155U with CPU 922 ²⁾	1504	15	5.7 to 8.8
CPU 928 ³⁾	1504	15	4.4 to 6.2
CPU 928B	1504	15	1.6 to 12.6
CPU 948	1637	15	0.36 to 3.39
155U with CPU 946/947	1637	15	0.8 to 1.7

1) As of Order No.: 6ES5 94.-7UB..

2) As of Order No.: 6ES5 922-3UA11

3) As of Order No.: 6ES5 928-3UA12

Ordering data

Order No.

The standard function blocks for IP 244 are part of the:

Configuring package for IP 244

consisting of:

Manual and standard FBs

German

English

French

Italian

6ES5 244-5AA11

6ES5 244-5AA21

6ES5 244-5AA31

6ES5 244-5AA51

Function blocks for IP 246 and 247

Application	The "Control and monitor positioning module" and "Initialize positioning module" function blocks are compatible with both the IP 246 and the IP 247.		
PER:POS Control and monitor positioning module	FB 164 for 115U, 135U, 155U The "Control and monitor positioning module" function block performs the following functions: - Starts a job (modes BA 1 ... BA 19) on the IP 246 or IP 247 (modes BA 1 ... BA 17) from an application program. Cyclically reads an actual position value, following error or residual path from the IP 246 or IP 247. These values are output in binary or BCD code, according to the setting of the BCD parameter - Continually reads the mode setting, current M function, feedback signals and module error from the initialized interface. These are provided as output parameters from the function block or in the axis-specific data block DB 164 is divided into two areas. Data words DW 1 to DW 7 are set aside for indirect initialization of the function block. Data words DW 8 to DW 15 comprise the fixed working area of FB 164. Work areas may not be changed. Job-specific parameters are additionally required for some modes of operation. Before a mode is enabled, these must be stored in the appropriate data block as byte, word and double word parameters. The free area of DB 164 can be used for this purpose. FB 164 works in conjunction with DB 164. The data block must first be initialized by the user, up to and including data word DW 15. There are no special provisions to be made for the data words.		

Technical specifications			
For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	1012	20	5.6 to 11.8
CPU 942 ¹⁾	1012	20	5.6 to 11.8
CPU 943 ¹⁾	1012	20	4.3 to 10.4
CPU 944 ¹⁾	1012	20	0.6 to 5.3
CPU 945	627	19	0.1 to 0.8
135U/155U with CPU 922 ²⁾	618	19	3.0 to 11.8
CPU 928 ³⁾	618	19	0.5 to 6.0
CPU 928B	618	19	1.2 to 3.9
CPU 948	682	19	0.6 to 1.2
155U with CPU 946/947	682	19	1.0 to 4.4

1) As of Order No.: 6ES5 94.-7UB..
2) As of Order No.: 6ES5 922-3UA11
3) As of Order No.: 6ES5 928-3UA12

PER:PDAT Positioning module	FB 165 for 115U, 135U, 155U The "Initialize positioning module" function block handles the transfer of data between the application program and the IP 246 or IP 247. Each valid job number leads to data transfer between the module and the PLC. Data transfer PLC → IP 246/IP 247 Data awaiting transfer are stored in a data block (source DB) which you must first create. The data block is configured directly using the FB 165 block parameters or indirectly in the axis-specific data block. Data transfer from IP 246/IP 247 → PLC Data to be read from the IP 246 or IP 247 are stored in a data block (target DR) in the controllers memory (target DB). The user can configure this data block directly using the FB 165 block parameters or indirectly in the axis-specific data block.		

Function blocks for IP 246 and 247 (continued)

Positioning module PER:PDAT FB 165 (continued)

With the aid of FB 165 and the PLC interface, the user can

- Read, delete and transfer machine data and traversing programs on the IP 246 or IP 247
- Read the SYS-ID from the IP 246 or IP 247 and transfer it to the IP 246 or IP 247

- Request an overview of machine data or traversing programs on the IP 246 or IP 247 and simultaneously read actual values (actual position value, residual path)

FB 165 works in conjunction with the DB 165 data block. It requires data words DW 3 to

DW 47, inclusive, for its working area.

The user can specify an axis-specific data block through the DBNR parameter. This data block requires a "job block" of 15 data words in length for every axis.

Technical specifications

For S5-	Block length in words	Call length in words	Processing time in ms
115U with CPU 941 ¹⁾	706	13	5.4 to 11.8
CPU 942 ¹⁾	706	13	5.4 to 11.8
CPU 943 ¹⁾	706	13	5.1 to 9.3
CPU 944 ¹⁾	706	13	3.2 to 8.3
CPU 945	640		
135U/155U with CPU 922 ²⁾	573	13	3.0 to 13
CPU 928 ³⁾	573	13	1.0 to 6.6
CPU 928B	573	13	1.2 to 4.0
CPU 948	569		
155U with CPU 946/947	569	13	1.8 to 6.1

1) As of Order No.: 6ES5 94.-7UB..

2) As of Order No.: 6ES5 922-3UA11

3) As of Order No.: 6ES5 928-3UA12

The FB 164 and FR 165 function blocks can be initialized directly or indirectly. In the case of direct initialization, the job-specific data and parameters are provided as input parameters to the FB. With indirect initialization, the axis-specific data block is configured from the data block which was valid before

the call. The function block supplies the remainder of the parameters from the axis-specific DB.

The "SEND", "RECEIVE", "FETCH" and "SYNCHRON" data handling blocks are required for communication between the positioning module and the CPU (see page 7/97) and are called by FB 164 or FB 165.

The "SYNCHRON" block must be called once (by the user) in the restart organization blocks.

The COM 246 or COM 247 system program (see page 7/21) for the appropriate programming device is required for comfortable installation and programming of the positioning module.

Ordering data

Order No.

The standard function blocks for IP 246/247 are part of the:

Configuring package for IP 246/A

consisting of:
Manual, standard FBs and parameter asgmt software COM 246
German
English
French

6ES5 246-5AA11
6ES5 246-5AA21
6ES5 246-5AA31

The standard function blocks for IP 246/247 are also part of the:

Configuring package for IP 247

consisting of:
Manual, standard FBs and parameter assignment software COM 247
German
English
French

6ES5 247-5AA11
6ES5 247-5AA21
6ES5 247-5AA31

Function blocks for IP 262

Application

FB 61 für 90U, 95U, 100U
FB 62 für 90U, 95U, 100U
FB 60 for 95U, 115U, 135U, 155U

The software package for the IP 262 closed-loop control module for the S5-90U, -95U, and -100U programmable controllers comprises the following blocks:

- DB 11 to DB 17 default data blocks containing comments and used to describe and read back structure switches and parameters stored in the IP 262
- FB 61 and FB 62 function blocks for the simplified exchange of all types of data between the IP 262 and the CPU of the S5-100U, S5-90U or S5-95U.

- Function block FB 60 for simpler data exchange of certain data between the IP 262 in the ET 200U and a S5 master CPU (example program). Usually setpoints, controller parameters etc. are transferred from a CPU to the IP 262. In the other direction, actual values and limit values reached are made available to the CPU by the IP 262 for monitoring, for example
- Sample programs for data exchange between the IP 262 and the CPU of the S5-100U, S5-90U or S5-95U

- A function block and sample programs for data exchange over the SINEC L1 LAN.
 - Sample displays for the OP 396 operator panel
- All the blocks are provided on a diskette containing the various program files and have comments in English, German and Italian.
- Programming instructions are contained in the IP 262 manual.

Ordering data	Order No.
The standard function blocks for IP 262 are part of the: Configuring package for IP 262 consisting of: Manual and standard FBs German English French Italian	6ES5 262-5AA11 6ES5 262-5AA21 6ES5 262-5AA31 6ES5 262-5AA51

Function blocks for CP 516 memory submodule

Application

FB 199
for 115U, 135U, 155U

Data transfer between the CPU and the CP 516 is carried out with the function block FB 199. The handling blocks (see page 7/104) must also be provided in the CPU. DB 255 is permanently assigned as work area to FB 199.

- Functions
- Transfer of a data block from the CPU to the CP 516 or vice versa
 - Deletion of a sector or a data block within a sector on the CP 516¹⁾
 - Transfer of the list of data blocks of a sector to a data block¹⁾
 - Transfer of the memory card data (type, capacity) to the CPU¹⁾
 - Transfer contents of card A to card B or vice versa
 - Formatting of a memory card

Technical specifications				
For S5-	Name	Block length in words	Call length in words	Transfer time CP/CPU or CPU/CP in s
115U with CPU 941 CPU 942 CPU 943 CPU 944 CPU 945	EXT-115U	959	20	Approx. 1s for 1 kbyte at 100 ms scan time
	EXT-115U	959	20	
	EXT-115U	959	20	
	EXT-115U	959	20	
	EXT-945U	988	20	
135U/155U with CPU 922 CPU 928 CPU 928B CPU 948	EXT-135R	1168	20	
	EXT-135R	1168	20	
	EXT-135R	1168	20	
	EXT-155U	1168	20	
155U with CPU 946/947	EXT-155U	1168	20	

Ordering data

Order No.

Standard function blocks for the CP 516 memory submodule for

S5-115U with CPU 941-944, 945,
S5-135U/155U with
CPU 922, 928, 928B, 948,
S5-155U with CPU 946/947,
with CP 516 manual,

for MS-DOS, S5-DOS/MT
operating system
on 3 1/2" diskettes (720 Kbyte),
on 5 1/4" diskettes (360 Kbyte),

Single license
Copy license

with manual in
German
English
French

6ES5 848-6GC 1

6ES5 848-6GC 1-0KL1

↑

1

2

3

1) Not for S5-115U

Failsafe standard FBs

Application

S5-95F

Only the following function blocks can be used in the S5-95F:

- Prototype-tested standard function blocks
- User-created function blocks tested at the system acceptance test

Prototype-tested standard function blocks have been tested by various test institutes and, like the S5-95F, possess a certificate. They enable implementation of frequently required functions without extra overhead.

Non-prototype-tested standard function blocks are rejected by the S5-95F.

S5-115F

Only standard function blocks tested and approved by the German Technical Inspectorate (TÜV) can be used for the S5-115F programmable controller. A check is made at system start-up to ensure that only such standard FBs are used.

The software package with the standard FBs for the S5-115F contains blocks for the following tasks:

- Calculations with 32 bit fixed-point numbers
- Processing of messages
- Control of sequencers
- Safe point-to-point link between two S5-115Fs

Each standard FB for the S5-115F has been prototype-tested by the Bavarian Technical Inspectorate (TÜV). The result of this test is recorded in a certificate supplied together with the software.

The test divides the blocks into the following groups:

- Standard function blocks that can perform safety-related tasks (failsafe standard FBs)
- Standard FBs that cannot influence other blocks of the control program (reaction-free standard FBs)

At the individual acceptance test of your control program, the safety test of the standard FBs is restricted to the following:

- Library number check
- Usage to the intended purpose check
- Block parameter assignment check

Standard function block package "Fuel engineering"

for 95F, 115F

The standard function block "Fuel engineering" contains typical functions for fuel engineering.

The function blocks can be called as often as desired allowing several burners to be operated with one S5-95F or S5-115F.

The blocks are designed for continuous and intermittent operation. They have been TÜV prototype-tested.

7

Design

Function block	Explanations	Function block	Explanations
Initialization FB 10	• Call in OB 21/22 • Reset data in DB	Solenoid valve oil FB 15	• Control of the oil solenoid valves
Fuel preselection FB 11	• Switching of operating mode oil/gas • Generation of control enable • Indication of operating mode via LEDs	Solenoid valve gas FB16	• Control of the gas solenoid valves • Seal check • Indication of operating states
Safety sequence FB 12	• Scanning of safety sequence • Output of fault signals as first-up signal	Networked controllers FB 17	• External controller check • Ignition position networked controller ON depending on fuel, closed-loop control enable, open-loop control enable, limit switch
Pre-ventilation FB 13	• Interface to text display • Start of pre-ventilation time • Valve control and monitor • Display of operating mode	First-up signal FB 18	• Control of the actuating motor in the OPEN/CLOSED position • Output of the first fault signal of 16 possible signals • Acknowledgment of fault signals one after the other
Ignition FB 14	• Control of ignition valve depending on fuel, networked controllers, pre-ventilation • Manual/automatic ignition • Indication of operating mode		• Lamp test

Failsafe standard FBs (continued)

Standard function block package "Emergency off"

for 95F

Emergency off circuits of category 0 to 2 in accordance with DIN EN 60204 Part 1 can be safely controlled with the standard function block package "Emergency off". The blocks have been prototype-

tested by the German Trade Association Institute for Safety at Work.

Handling emergency off with on-board I/O

Up to 16 emergency off sequences and 8 shutdown devices can be implemented.

Handling emergency off with external I/O

Up to 56 emergency off sequences and 28 shutdown devices can be implemented.

Design

Function block	Explanations	Function block	Explanations
- Start-up initiation FB 21 - Start block for OB 1 - FB 40	- Initialization of the data used at start-up - Management of a shutdown device - Monitoring of the start condition for the sequence - Restart disable after initiation - Actuator readback - Acknowledgment of an initiation - Can be called eight times	- Start block for OB 3 - FB 41	- Simultaneous management of 16 emergency off sequences and 8 shutdown devices - Fast shutdown after initiation - Programmable assignment of different sequences to one shutdown device
- Start-up initiation FB 21 - FB 22 - Start block for OB 1 (1 FB per DI and DQ module) - FB 42, FB 44, FB 46, FB 48, FB 50, FB 52 - FB 54, FB 56	- Initialization of data used at start-up - Management of a shutdown device - Monitoring of the start condition for the sequence - Restart disable after initiation - Actuator readback - Acknowledgment of an initiation - Can be called four times	- Start block for OB 3 (1 FB per DI and DQ module) - FB 43, FB 45, FB 47, FB 49, FB 51, FB 53, FB 55, FB 57	- Simultaneous management of 8 emergency off sequences and 4 shutdown devices - Fast shutdown after initiation - Programmable assignment of different sequences to one shutdown device

Standard function block package "Extended functions"

for 95F

The standard function block package "Extended functions" contains function blocks for processing special functions.

The diskette contains one file with functions for the S5-95F and one file with functions for the S5-115F. The following functions can be used for the S5-95F:

- Arithmetic functions
- Signalling functions
- Sequencer

Design

Function block	Explanations	Function block	Explanations
Arithmetic function - Addition - FB 101 - Subtraction - FB 102 - Multiplication - FB 103 - Division - FB 104	- Addition of two fixed-point binary numbers (31 bit + sign) - Subtraction of two fixed-point binary numbers (31 bit + sign) - Multiplication of two fixed-point binary numbers (31 bit + sign) - Division of two fixed-point binary numbers (31 bit + sign)	- First-up signal - FB 152 - New value signal - FB 153 - Sequencer - FB 170	- The signals are differentiated between first-up signal and new value. The first signal is output. - Every signal change is output as a new value. - Sequential control - Linear processing - Branched processing - Alternative branchings - The FB 170 function block operates in conjunction with up to 255 sequence blocks (SB 1 to SB 255) and one working data block (DB). One single step of a sequential control is programmed in a step block. The function block requires the working data block for storing the current statuses of the sequencer such as "operating mode" and "current step".
Signalling functions - Clock generator - FB 150 - Clock generator - FB 151	- OB 13 call for 8 edge-synchronous blink frequencies. The OB 13 call interval determines the blink frequency. - Called in the cyclical program section. The blink frequencies are generated via a timer.		

Failsafe standard FBs (continued)

Standard function block
package “Extended
functions”
(continued)

The following functions can be
used for the S5-115F:

- Arithmetic functions
- Signalling functions
- Sequencer

for 115F

Design	
Function block	Explanations
Arithmetic functions¹⁾ • ADD:32 32 bit binary adder FB 1 • SUB:32 32 bit binary subtractor FB 2 • MUL:32 32 bit binary multiplier FB 3 • DIV:32 32 bit binary divider FB 4	FB 1 (block name ADD:32) adds two fixed-point binary numbers (31 bit + sign). The result is a fixed-point binary number (31 bit + sign) and lies within the interval $-2^{30} \dots + 2^{30}$. The function block sets the following identifier for further processing: • Overflow of the number range • Result of the addition is zero FB 2 (block name SUB:32) subtracts two fixed-point binary numbers (31 bit + sign). The result is also a fixed-point binary number (31 bit + sign) and lies within the interval -2^{30} to 2^{30}. The function block sets the following identifier for further processing: • Overflow of the number range • Result of the subtraction is zero FB 3 (block name MUL:32) multiplies two fixed-point binary numbers (31 bit + sign). The result is a fixed-point binary number (63 bit + sign) and lies within the interval -2^{62} to $+2^{62}$. The function block sets the following identifier for further processing: • Overflow of the number range • Result of the multiplication is zero FB 4 (block name DIV:32) divides two fixed-point binary numbers (31 bit + sign). The result is also a fixed-point binary number. (31 bit + sign) with remainder (31 bit + sign). The function block sets the following identifier for further processing: • Overflow • Error from division by zero • Quotient equals zero • Remainder equals zero
Signalling functions • TAKT1 Clock generator via OB 13 call FB 50 • TAKT2 Clock generator via timer FB 51 • MLD:ERST First-up signal FB 52	Continuous monitoring of the process is frequently required for rationalized and safe control in process engineering and power engineering. All significant checkback signals, indicator signals and fault signals must be captured and indicated via LEDs or audible signals. The following blocks are available for this purpose: FB 50 (block name TAKT1) generates eight edge-synchronous blink frequencies. The block is called in OB 13. The blink frequencies are defined by the OB 13 call interval. FB 51 generates eight edge-synchronous blink frequencies. The block is called in the cyclic program section. The blink frequencies are generated via timer T in the cyclic control program. The basic frequency f1 is defined via the programmable time value. FB 52 monitors an encoder word (16 signals) • for signal level “0” (quiescent current monitor) or • for signal level “1” (load current monitor). The signals are differentiated according to first-up signal and new value. Indications depends on the acknowledgment signals. The monitor responds with a signal if • one bit of the encoder word and • the bit of the specification parameter have the same signal state. The modified signal states of the encoder word are indicated. <u>First-up indicator</u> The first indication of a signal change is output as the first-up signal. The first-up signal is indicated by setting output bits.

1) As of Order No.: 6ES5 942-7UF12

Failsafe standard FBs (continued)

Standard function block
package “Extended
functions”
(continued)

for 115F

Design	
Function block	Explanations
Signalling functions (continued)	
MLD:NEUW First-up signal FB 53	FB 53 (block name MLD:NEUW) monitors an encoder word (16 signals) - for signal level “0” (quiescent current monitor) or - for signal level “1” (load current monitor). The monitor responds with a signal if - one bit of the encoder word and - the bit of the specification parameter have the same signal state. Modified signal states of the encoder word EINW are indicated with - Flashing light - Steady light - Horn Indication depends on acknowledgment signals. <u>New value indication</u> The first indication of a signal change is output as the first-up signal. The first-up signal is indicated by setting output bits.
Step sequence control ¹⁾	Many technical process sequences can be subdivided into individual steps that must be processed chronologically one after the other. Control tasks of this type can be implemented very easily and clearly using step sequence controls. The essential advantages of step sequence controls are: - Easy and time-saving programming - Control program easy to modify - Fast location of errors The smallest unit of a step sequence control is the sequence step or step. Each step is programmed in its own step block. Each step block consists of a statement section and a scan section. - In the statement section, you define actions to be executed in the step (for example, switching of actuators, starting of timers, etc.) - In the scan section, you program the step enabling condition for the next step (for example, by scanning limit switches or waiting times). Several steps executed one after the other constitute a step sequence. As well as linear (unbranched) step sequences, in which the order of the steps is constant, you can also program branched step sequences. Branched step sequences are divided into several parallel program paths. The paths to be followed depend on the status of the step enabling condition. In addition, there are various operating modes available for controlling the step sequence, for example, automatic mode, single-step mode, sequence STOP etc. as well as a fault monitor. Management of the step sequence with its various operating modes and management of the fault monitor independent of the process and can thus be organized by FB 70. Only the step blocks of the step sequence are process-dependent and must be programmed by you. Use of GRAPH 5 software is not possible. The step blocks must be programmed in STEP 5.
ABL:MAST Step sequence control FB 7	Function block FB 70 ABL:MAST manages step sequence controls for machines or processes. Function block FB 70 operates in conjunction with up to 255 step blocks (SB 1 ... SB 255) and one working data block (DB). In the step blocks, you program the individual steps of the step sequence control. FB 70 requires the working data block for storing the current states of the step sequence, such as operating mode and current step.

1) As of Order No.: 6ES5 942-7UF12

Failsafe standard FBs (continued)

Standard function block
package "Extended
functions"
(continued)

Design	
Function block	Explanations
Safety-related point-to-point connection between two S5-115Fs via CP 523²⁾ - ANLA-523 Start-up data to CP 523 FB 100 - Safety-related point-to-point connection between two S5-115Fs via CP 523²⁾ - SEND-523 Send data to CP 523 FB 101 - EMPF-523 Receive CP 523 data FB 102	The point-to-point connection permits safety-related data exchange between two S5-115Fs via CP 523. Up to 124 net data words can be exchanged. One CP 523 is required in each programmable controller. Both CP 523s are linked via a connecting cable up to 10 m in length. The failsafe point-to-point connection has been prototype tested by the Bavarian Technical Inspectorate TÜV and is approved for plants with processes of - Requirement class 6 in accordance with DIN V 19250 - TÜV safety class 2. Both unidirectional and bi-directional data exchange are possible via point-to-point connection. Data blocks function as send and receive mailboxes for the safety-related data. Organization of data exchange is handled by three standard function blocks. FB 100 is called in the startup OB. It transfers to the CP 523 all the data required to parameterize the CP 523 for safety-related data exchange. FB 101 is processed in the cyclic program (OB 1). It organizes sending of frame data to the connected CP 523. FB 101 starts data transfer by reading the net data from the send data block and calculating data for frame security. Send and security data are then transferred to the CP 523 in several data records. In the case of error-free transfer, the frame data are transferred automatically by the connected CP 523 to the second CP 523. If FB 101 detects a parameter assignment error or a send error, it signals this error in the "PAFE" byte. You must evaluate the "PAFE" byte and branch to an error routine in the event of a send error. Function block FB 102 is processed in the cyclic program (OB 1). It handles receiving of the frame data from the connected CP 523. FB 102 reads the frame data in several data records from the CP 523 and checks the received frame for errors using the security information. Only when the frame has been received without errors does FB 102 transfer the net data to the receive data block. If FB 102 detects an error when checking the security information or if the programmed monitoring time runs out, FB 102 deletes the contents of the receive data block.

2) As of Order No.: 6ES5 942-7UF13

Failsafe standard FBs (continued)

Ordering data	Order No.		Order No.
Standard function block package "Fuel engineering" for S5-95F, S5-115F, incl. German manual, on 3 1/2" and 5 1/4" diskettes, Single license Copy license Standard function block package "Emergency off" for S5-95F, incl. German manual, on 3 1/2" and 5 1/4" diskettes, Single license Copy license	6ES5 840-8NR11 6ES5 840-8NR11-0KL1 6ES5 840-8NQ12 6ES5 840-8NQ12-0KL1		Standard function block package "Extended functions" for S5-95F, S5-115F, consisting of: Arithmetic functions, signalling functions, step sequence control and safety-related point-to-point connection, incl. German manual, on 3 1/2" and 5 1/4" diskettes, Single license Copy license 6ES5 845-8DH12 6ES5 845-8DH12-0KL1

Special driver software

Application

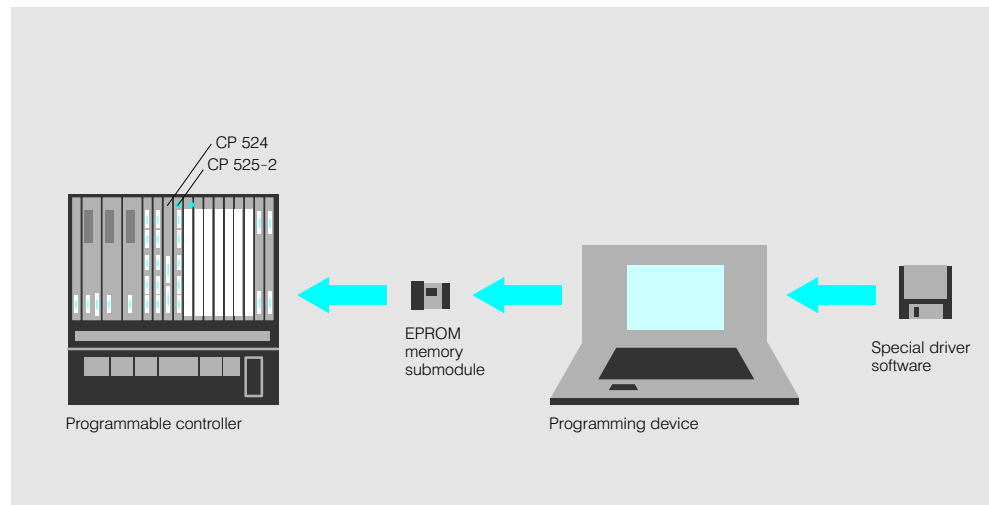


Fig. 7/89 Special driver software on the CP 524/CP 525-2 (driver software on minidiskette, routines are located into EPROM on the CP 524 and into RAM or EPROM on the CP 525) are required for interfacing host systems such as computers or subsystems such as scales or bar code readers.

The ever-increasing extent of the tasks performed by programmable controllers and the hierarchical structure of installations in the process industry often make it necessary to connect SIMATIC S5 systems to host computers and subsystems. These include scanners, barcode readers, automatic labelling machines and identification systems.

The CP 524 and CP 525-2 communications processors support connection to standard Siemens devices, e.g. computers, CRT units and printers. For this purpose the CP 524 communications processor has one interface and the CP 525-2 two interfaces.

Special drivers for CP 524 and CP 525-2 communications processors are available for connection to computers and subsystems of other manufacturers. The special drivers enable asynchronous transmission via:

- The 20 mA current-loop interface (TTY, over a distance of up to 1 km/1.6 miles)
- RS 232C interface (V24/V.28, up to 16 m/52.48 ft)

- RS 422/RS 485 interface (voltage differential transmission, only with CPU 524, up to 1200 m/3936 ft). The user can choose from the following:
 - Character frame; ASCII or full-transparent transmission, number of start bits, number of data bits, parity bit
 - Procedure; Opening character, end character, acknowledgement character, block check character
 - Message format; Specifications pertaining to the type and amount of data, etc.

These technical capabilities enable optimum adaptation to the interface of the host system.

The special drivers are delivered on diskette (5¹/₄" and 3¹/₂"") and are supplied with a manual.

Driver routines have been developed for many common process computers and subsystems such as the process computers and control systems manufactured by AEG, Allen Bradley, ASEA, Data General, FISHER CONTROL,

Honeywell, IBM and MODICON as well as for the subsystems manufactured by Datalogic (scanners and barcode readers), SAAB SCANIA Automation (Premid microwave reader system), Philips (weighing equipment), Leuze (barcode readers) and Sick Opto electronic (barcode readers and other systems).

Thanks to their modularity, new special drivers can be easily created on demand.

If required, translations can be made of existing operating instructions for the special drivers.

An additional range of "open drivers" is also available which the user can tailor to his own requirements.

Many manufacturers of subsystems have integrated the Siemens RK 512 standard or 3964 (R) procedure in their systems. This enables these systems to be interfaced via the driver software contained in the COM 525 package. If only the 3964 (R) procedure has been implemented, a special driver (6ES5 897-2AB. 1) is required for the CPU 524/CP 525-2 communications processors.

Special driver software (continued)

Open drivers (continued)

"Open drivers" can be used to send and receive data of any structure (all printable ASCII characters and all other characters from 00H to FFH). The

message structure is kept open so that the S5 user can send complete messages to the CP with all control characters intact (including start or

end characters), and likewise receive complete messages. The structure of outgoing messages can vary from incoming ones.

Special driver software (continued)

Open drivers (continued)	Because of the wide variety of possible configurations, a thorough knowledge is required of the interface to be connected. There is a choice of several "open drivers" with different technical specifications for a variety of configurations.	Sending: All data types are allowed as source data. If the source type "DB" is used, messages can be sent from any data block. The maximum message length is 2048 byte. Receiving: A message can begin with any character. The CP recognizes the end of the data	string being received from the end parameter. When the CP recognizes the end parameter, the complete message is passed to the CPU. The data are entered with the aid of FB RECEIVE-ALL. The data block for all received messages must have been created beforehand.

S5D004 open driver	The S5D004 "open driver" has the greatest choice of configurations. The S5D004 "open driver" is configured through a direct SEND job from a STEP 5 program. The following can be parameterized: • Baud rate from 50 to 19,200 bauds (with full-duplex and TTY up to 9,600 bauds) • Character frame • Receiving data block, data word and CPU number	• Message end parameter: 1 or 2 end codes, timer, fixed length (combination of end codes or timer with fixed partblock length possible) • Full-duplex mode • Half-duplex mode optional XON/XOFF protocol for sending and receiving, optional STX hold-off interval, optional echo optional BREAK evaluation in ANZW • Wordwise or byte-wise transmission • Character delay time: 4 to 65,535 ms in 1 ms raster	Technical specifications No block check character; No software handshake (acknowledgement), no hardware handshake (auxiliary signals); CP 524: 20 mA (current loop), V.24, RS 422, RS 485 CP 525: 20 mA (current loop), V.24; Maximum sending length from DB: 4096 byte, unlimited receiving length through blocking, maximum block length: 1024 byte Buffering for heavy message traffic

S5D002 open driver	The S5D002 open driver supports the V.24 auxiliary signal (hardware handshake) of the CP 524 as required. The S5D002 "open driver" is configured through a direct SEND job from a STEP 5 program. The following can be parameterized: • Baud rate from 50 to 19,200 baud (with full-duplex and 20 mA (current loop) up to 9,600 baud • Character frame • Receiving data block, data word and CPU number	• Message end parameter: 1 or 2 end codes, timer • Full-duplex mode • Half-duplex mode Optional XON/XOFF protocol for sending (monitoring time 6 s) and STX hold-off interval, optional echo • Character delay time: 100 to 25,500 ms in 101 ms raster. Note The S5D002 driver is suitable only for use in the CP 524.	Technical specifications No block check character; no software handshake (acknowledgement), programmable hardware handshake (RTS-CTS handshake; DTR, STEP 5-compatible PS3, DCD, DSR, RI and PM1 can be evaluated from STEP 5); CP 524: 20 mA (current loop), V.24 with auxiliary signals, RS 422; maximum sending length from DB: 4096 byte, maximum receiving length: 508 byte

Ordering data		Order No.			Order No.
Program "Open driver" S5D004 for CP 524/CP 525-2 (programmed with PG) Single license Copy license with description in German English French					
		6ES5 897-2DC 1	Program „Open driver" S5D002 for CP 524 (programmed with PG) Single license Copy license with description in German English		
		6ES5 897-2DC 1-0KL1			6ES5 897-2NB 1
		↑			↑
		1			1
		2			2
		3			

1) To be used with CP 525 only

Special driver software (continued)

Technical specifications and ordering data for special driver programs						
Device	Details	Master/slave relation-ship: S5 is	Protocol	Language	License	Order No.
AEG Logistat CP80 A200-A500	Does not support control signals of the V.24 interface	Master	SEAB-1	G	Single license Copy license	6ES5 897-2RB11 6ES5 897-2RB11-0KL1
AEG Logistat CP80 A200-A500	- Only for use with CP 524 - Processes the V.24 RTS control signals - Enables data transmission via modem module e.g. LABK03-frequency telegraphy unit (AEG)	Master	SEAB-1	G	Single license Copy license	6ES5 897-2RD11 6ES5 897-2RD11-0KL1
AEG Logistat CP80 A200-A500	- Only for use with CP 524 - Processes the V.24 RTS and DCD control signals - Enables data transmission via modems (e.g. UEB4) or GDÜ from AEG	Slave	SEAB-1	G	Single license Copy license	6ES5 897-2RE11 6ES5 897-2RE11-0KL1
AEG Logistat CP80 A200-A500	Does not support control signals of the V.24 interface	Slave	SEAB-1	G	Single license Copy license	6ES5 897-2UB11 6ES5 897-2UB11-0KL1
AEG Geazent 8006 system	Connection unit from the Geazent 8006 system with Partyline procedure to SIMATIC S5	Slave	AEG Partyline	G	Single license Copy license	6ES5 897-2ND11 6ES5 897-2ND11-0KL1
AEG MARK IV Turbine control	Does not support control signals of the V.24 interface	—		G	Single license Copy license	6ES5 897-2XA11 6ES5 897-2XA11-0KL1
ABB (ASEA) Robot control	- Does not support control signals of the V.24 interface - Max. transceiving length 128 byte	—	ADLP-10	G	Single license Copy license	6ES5 897-2KD11 6ES5 897-2KD11-0KL1
ABB (BBC) Procontrol P station automation system	Does not support control signals of the V.24 interface	Slave	(In acc. with DIN 19 244 unbalanced mode)	G	Single license Copy license	6ES5 897-2MA11 6ES5 897-2MA11-0KL1
ABB (ASEA) Master Piece 200/1 Master Piece 800	- The DSCA 114 interface board is required on the ABB side - V.24 control signals not supported - Note: ABB offers further modules which can also be used for communication with SIMATIC: - e.g. via Modbus protocol with DSCA 180B interface - e.g. via Siemens RK 512 protocol with DSCA 180F interface For details, please contact ABB	Master	EXCOM protocol	G, E F	Single license Copy license	6ES5 897-2BB11 6ES5 897-2BB11-0KL1
Allen Bradley PLC 2	- Writing to the submodule, max. 252 byte - Reading from the submodule, max 255 byte	Slave		G	Single license Copy license	6ES5 897-2WB 1 6ES5 897-2WB 1-0KL1
ATRON Memory submodule	RK 512 drivers are available for SIMATIC S5 sister controllers	Master		G E F	Single license Copy license	6ES5 897-2XD11 6ES5 897-2XD11-0KL1
DEC Micro VAX, PDP 11						Please consult DEC ↑ 1 2 3

Special driver software (continued)

Technical specifications and ordering data for special driver programs (continued)

Device	Details	Master/ slave relation- ship: S5 is	Protocol	Language	License	Order No.
Datalogic Scanners and barcode readers	The Siemens RK 512 protocol is implemented in various Datalogic devices. A special driver is then not required. For details, please contact Datalogic			G	Single license Copy license	6ES5 897-2GE11 6ES5 897-2GE11-0KL1
DIN 19 244 (balanced mode)	Communications software in acc. with DIN 19244 and IEC TC 57, format class FT 1.2, with customer-specific adjustments		In acc with DIN 19 244 and IEC TC 57	G	Single license Copy license	6ES5 897-2MD11 6ES5 897-2MD11-0KL1
DIN 19 244 (unbalanced mode)	Communications software in acc. with DIN 19 244 and IEC TC 57, format class FT 1.2, with customer-specific adjustments		In acc. with DIN 19 244 and IEC TC 57	G	Single license Copy license	6ES5 897-2TD11 6ES5 897-2TD11-0KL1
Printer	This driver enables various printers to be interfaced for process status listing with CP 524/525 (as standard, only PT 88/89 and DR 210/21 1/ 230/231 printers with ECM module can be connected)		LAUF	G,E	Single license Copy license	6ES5 897-2FB 1 6ES5 897-2FB 1-0KL1 ↑
ENRAF NONIUS Microlect System	Not suitable for E&N CIU 858!	Master		G	Single license Copy license	6ES5 897-2DB11 6ES5 897-2DB11-0KL1
Fisher Controls PROVOX Process control system	Communication is possible via Modbus protocol if function codes which are not supported by the Fisher PROVOX system are not used	Slave	Modbus protocol (RTU) mes- sage frame format	G,E, F	Single license Copy license	6ES5 897-2QA 1 6ES5 897-2QA 1-0KL1 ↑ Please consult HP
Hewlett Packard HP 1000A, Type A600, A700, A900	RK 512 drivers are available for SIMATIC S5 sister controllers For details, please contact HP					
Hewlett Packard HP 9000, Process computer				G	Single license Copy license	6ES5 897-2SD11 6ES5 897-2SD11-0KL1
Honeywell (Modbus)	A Generik gateway TDC 200 or TDC 3000, for example, can be used as inter- face to the bus	Master	Modbus protocol, RTU mes- sage frame format	G,E, F	Single license Copy license	6ES5 897-2KB 1 6ES5 897-2KB 1-0KL1 ↑
Honeywell (Modbus)	A Generik gateway TDC 200 or TDC 3000, for example, can be used as inter- face to the bus	Slave	Modbus protocol, RTU mes- sage frame format	G,E, F	Single license Copy license	6ES5 897-2QA 1 6ES5 897-2QA 1-0KL1 ↑
IBM AT Personal computer	Toolbox, "PRODAVE DOS 64R" for PG/ PC (AT and AT-compatible) under MS- DOS operating system		RK 512 or procedure 3964 (R)			
				G,E, F,S	Single license Copy license	6ES5 897-2UD 1 6ES5 897-2UD 1-0KL1 ↑
				G E F S		1 2 3 4

Special driver programs (continued)

Technical specifications and ordering data for special driver programs (continued)						
Device	Details	Master/ slave relation- ship: S5 is	Protocol	Language	License	Order No.
IEEE 488	- Interfacing to the bus is possible via "ICS 4835 Serial EE1E 488 Controller" - Controller can be obtained from: Meilhaus Electronic GmbH 82178 Puchheim Federal Republic of Germany Phone ++49-89-80 70 81			G	Single license Copy license	6ES5 897-2LA11 6ES5 897-2LA11-0KL1
IBM S1 computer			Similar to RK 512 and procedure 3964	G	Single license Copy license	6ES5 897-2JE11 6ES5 897-2JE11-0KL1
Leuze Barcode reader	- e.g. BLC 10 - Siemens RK 512 is implemented in various devices from Leuze (a special driver is then not required) For details, please contact Leuze		Modbus protocol, RTU mes- sage frame format	G	Single license Copy license	6ES5 897-2GE11 6ES5 897-2GE11-0KL1
Modicon (AEG)	The J478 stand-alone modem, for example, can be used as interface module to the bus	Slave	Modbus protocol, RTU mes- sage frame format	G,E, F	Single license Copy license	6ES5 897-2QA 1 6ES5 897-2QA 1-0KL1
Modicon (AEG)	The J478 stand-alone modem, for example, can be used as interface module to the bus	Master		G,E, F	Single license Copy license	6ES5 897-2KB 1 6ES5 897-2KB 1-0KL1
Modicon (AEG)	- Modbus for TELEPERM AS 215 process control system - AS 215 is master	Master	Modbus protocol, RTU mes- sage frame format	G	Single license Copy license	6ES5 897-2PD11 6ES5 897-2PD11-0KL1
MTU MCS 4	Nantos automation system			G	Single license Copy license	6ES5 897-2LD11 6ES5 897-2LD11-0KL1
"Open driver"	If the CP 524 is used, RS 485 operation is possible with the RS 422/485 module		No protocol	G,E, F,S	Single license Copy license	6ES5 897-2DC 1 6ES5 897-2DC 1-0KL1
"Open driver"	Suitable only for CP 524 with V.24 module Support the V24 accompanying signals		No protocol	G,E	Single license Copy license	6ES5 897-2NB 1 6ES5 897-2NB 1-0KL1
"Open driver"	- This driver enables connection to "simple" RS 485 master/slave networks - The driver acts as master	Master	No protocol	G,E	Single license Copy license	6ES5 897-2MB 1 6ES5 897-2MB 1-0KL1
"Open driver" (Operation procedure)	Possible parameters: end/start character, BCC type, character delay time, XON/XOFF protocol		LAUF	G	Single license Copy license	6ES5 897-2EA11 6ES5 897-2EA11-0KL1
Philips Weighing systems	- PR 159X family - PR 1600 family	Master	Philips EW protocol	G,E	Single license Copy license	6ES5 897-2HD 1 6ES5 897-2HD 1-0KL1
Philips Closed-loop controllers	KS 4580, KS 4770 via ICS 90	Master		G,E	Single license Copy license	6ES5 897-2TA 1 6ES5 897-2TA 1-0KL1
				G E F S		1 2 3 4

Special driver programs (continued)

Technical specifications and ordering data for special driver programs (continued)						
Device	Details	Master/ slave relation- ship: S5 is	Protocol	Language	License	Order No.
Rotork PAC-SCAN		Master	Rotork PA 14 protocol	G	Single license Copy license	6ES5 897-2WA11 6ES5 897-2WA11-0KL1
SAAB Automation (Philips) Premid Identsystem	Suitable for microwave ID systems with 20 decimal places, e.g. PC 301 /00;/02;/42 central processing units and PC 3001, PC 3002, PC 3003 data storage units or PC 3040/00/01 compact communications units			G	Single license Copy license	6ES5 897-2GB11 6ES5 897-2GB11-0KL1
SAAB Automation (Philips) Premid Identsystem	Suitable for microwave ID systems with 8 Kbyte data storage units, e.g. PC 3010/52 CPUs and 2K/8 Kbyte data storage units PC 3004, PC 3005			G	Single license Copy license	6ES5 897-2GC11 6ES5 897-2GC11-0KL1
Staefa WSE-1 Bus		Master			Single license Copy license	6ES5 897-2SA11 6ES5 897-2SA11-0KL1
SICK Optoeletronic	Suitable for barcode readers, decoders, terminals, etc.			G	Single license Copy license	6ES5 897-2GE11 6ES5 897-2GE11-0KL1
Siemens Alarm systems	Interfacing via SIDN interface unit	Master		G	Single license Copy license	6ES5 897-2CC11 6ES5 897-2CC11-0KL1
Siemens 38 Terminals	Terminals 3805, 3821, ES 005, ES 01 5, ES 021, ES 1 01 B		38xx	G,E	Single license Copy license	6ES5 897-2DA 1 6ES5 897-2DA 1-0KL1
Siemens SIROTEC RCM			LSV 2	G	Single license Copy license	6ES5 897-2VB11 6ES5 897-2VB11-0KL1
Siemens SICOMP M	SEB-M			G	Single license Copy license	6ES5 897-2HC11 6ES5 897-2HC11-0KL1
Siemens TELEPERM FM 100	FM 100 field multiplexer			G	Single license Copy license	6ES5 897-2LB11 6ES5 897-2LB11-0KL1
Siemens 3964 (R)	3964(R) procedure with programmable character frames, control characters and times. With/without S5 header		3964 (R)	G,E	Single license Copy license	6ES5 897-2AB 1 6ES5 897-2AB 1-0KL1
Siemens RK 512	Computer link 512; non-standard feature: times, character frames and control characters are programmable. RK 512 always has S5 header		RK 512	G,E	Single license Copy license	6ES5 897-2CB 1 6ES5 897-2CB 1-0KL1
Siemens PG 7xx	Toolbox "PRODAVE DOS 64R" for PG/PC (AT and AT-compatible) under MS-DOS operating system		RK 512 or 3964 (R) procedure	G,E F,S	Single license Copy license	6ES5 897-2UD 1 6ES5 897-2UD 1-0KL1
Tandem Computer			Burroughs Print to Print Connection Protocol	G	Single license Copy license	6ES5 897-2TB11 6ES5 897-2TB11-0KL1
				G E F S		1 2 3 4

Special driver programs for CP 544B

Hard- and software requirements

The special drivers are executable on the CP 544B (6ES5 544-3UB11). A RAM or Flash EPROM memory submodule (..or ..) must be plugged into the CP 544B as the memory.

The two serial interfaces of the CP 544B can be operated independently of each other with different standard protocols and special drivers with the interface modules RS 232C (V.24)/TTY/RS 422/485.

For loading and parameterizing special drivers, the parameter assignment software COM PP Version 3.0 and higher is required.

Technical specifications

Allen Bradley Data Highway		Extended open driver	
General notes	Data transmission is performed with the full duplex (DF 1) protocol for the data highway asynchronous link from Allan Bradley. All Allen Bradley modules on which the full duplex protocol can be parameterized on the "asynchronous link" interface can be used as the communication modules. Coupling with the 2nd CPU interface of Allen Bradley CPUs is also possible if the full duplex protocol can be set . The procedure is operated on an RS 232C, V.24 20 mA (TTY) or RS 422 (four-wire full duplex) interface.	General notes	Transmission is performed asynchronously, half or full duplex and is run on an RS 232C (V.24), 20 mA (TTY) or RS 422/485 interface. The RS 485 interface of the CP 544B can use the RS 232C (V.24) interface with a modem for multipoint connections. Moreover, RS 232C (V.24) signaling and control lines can be used if the special driver is used. • Transmission rate 300 baud to 76800 baud; TTY up to 9600 baud, RS 232C (V.24) up to 19200 baud • Character frame • Mode, i.e. end criterion for receive • CP functions as master of a master-slave link • With/without RS 485 operation for two-wire connections • With/without RS 232C (V.24) accompanying signals • Handling of transmission errors at beginning of message frame • Break evaluation • Character timeout in millisecond timebase • Block assembly (continuous receiving) • BREAK output Data flow control with XON/XOFF or BUSY is not supported by this driver
Technical specifications	• Allen Bradley Data Highway full duplex (DF1) protocol • Interfaces: 20 mA (TTY), RS 232C (V.24), RS 422/485 (four-wire) • No "embedded responses"	Settable parameters	
Settable parameters	• Transmission rate of 300 baud to 76800 baud; TTY up to 9600 baud; RS 232 (V.24) up to 19200 baud • Character frame • Receive mailbox DB and data word • Timeout for acknowledgment character 30 ms to 10 s • Number of repetitions on NAK 0 to 5 • Number of ENQ requests 0 to 5 • Duplicate message transmission detection: ON or OFF • Acknowledgment of the CP immediately after receipt or only after transfer to the PLC		

Special driver programs for CP 544B (continued)

Technical specifications (continued)			
MODBUS master		MODBUS slave	
Technical specifications	- MODBUS protocol with RTU format - Master-slave link: SIMATIC S5 is master - Implemented function codes: 01, 02, 03, 04, 05, 06, 07, 08, 11, 12, 15, 16 - No RS 232C (V.24) control and signal lines - CRC polynomial $X^{16} + x^{15} + x^2 + 1$ - Interfaces: 20 mA (TTY), RS 232C (V.24), RS 422/485 (two-wire or four-wire) - Receive mailbox DB and data word are specified on transmission - Character timeout 3.5 characters (baudrate-dependent) - Broadcast message possible	General notes	The communications software consists of a special driver and two function blocks. Data transmission is performed according to the master-slave principle. The master takes the initiative in transmission, the CP 544B functions as a slave and only transmits to the master on request. Message frame exchange from slave to slave is not possible.
Settable parameters	- Transmission rate of 300 baud to 76800 baud; TTY up to 9600 baud (RS 232C) V.24 up to 19200 baud - Character frame - With/without RS 485 operation for two-wire connections - With/without modem operation (ignore scratch character) - Response timeout 100 ms to 25.5 s in 100 ms timebase - Factor for character timeout 1-9	Technical specifications	- MODBUS protocol with RTU format - Master-slave link: SIMATIC S5 is the slave - Implemented function codes: 01, 02, 03, 04, 05, 06, 08, 15, 16 - CRC polynomial $X^{16} + x^{15} + x^2 + 1$ - Interfaces: 20 mA (TTY), RS 232C (V.24), RS 422/485 (two-wire or four-wire) - Communications FBs (FB 180 for start-up, FB 181 for cyclic operation with data handling blocks) - MODBUS data address is converted to S5 data areas. - Processable data areas: DB or DX, flags, outputs, timers, counters, (extended) I/Os, (extended) system addresses - Character timeout 3.5 characters (baudrate-dependent)
		Settable parameters	- Transmission rate of 300 baud to 76800 baud; TTY up to 9600 baud RS 232C (V.24) up to 19200 baud - Character frame - Slave address of the CP - With/without RS 485 operation for two-wire connections - With/without modem operation (ignore scratch character) - Factor for character timeout 1-9 - Number of the working DB (for FB processing) - Release of the memory areas that can be written by the master and the readable (extended) I/Os

Ordering data		Order No.	Order No.
Allen Bradley Data Highway German Single license Copy license	6ES5 897-3WB11 6ES5 897-3WB11-0KL1	MODBUS master RTU message frame format German, English, French Single license Copy license	6ES5 897-3KB 1 6ES5 897-3KB 1-0KL1
		MODBUS slave RTU message frame format German, English, French Single license Copy license	6ES5 897-3QA 1 6ES5 897-3QA 1-0KL1
Extended open driver with operation of the RS 232C (V.24) accompanying signals or two-wire operation for RS 485, German Single license Copy license	6ES5 897-3DC 1 6ES5 897-3DC 1-0KL1 ↑ 1 2	German English French	1 2 3

1) To be used with CP 525 only

Configuring sheet for the S5-90 programmable controller

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101

- 4) 16 bits for each active channel
- 5) 8 bits for each active channel
- 6) max. 1 module

3) Max. permissible number (Σ): 480 data bits, 256 of which from analog modules

6) enhanced EMC level

+

Total price

Configuring sheet for the S5-95U, S5-100U programmable controllers

Configuring sheet for the S5-95U, S5-100U programmable controllers

Item	Order No.	CPU: PLC:	Slot number																															Modules		No of data bits ⁹⁾	Price																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																				
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S5-95U S5-95U with SINEC L2 interface S5-95U with second serial interface S5-95U with PROFIBUS DP slave inter. S5-95U with PROFIBUS DP master int. S5-100U CPU 100 CPU 102 CPU 103	6ES5 095-8MA03 6ES5 095-8MA02 6ES5 095-8MC01 6ES5 095-8MD01 6ES5 095-8ME01 6ES5 100-8MA02 6ES5 102-8MA02 6ES5 103-8MA03																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								

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Configuring

S5-90U, S5-95U/F, S5-100U

Configuring notes for the S5-95F

S5-95F programmable controller

- In the basic configuration, an S5-95F programmable controller consists of two subunits (subunit A and subunit B).
- The two subunits are interconnected via a fiber optic cable interface.
- The subunits and the loads can be supplied from a common power supply unit. The power supply must be electrically isolated in accordance with VDE 0805 or DIN 551. SITOP power supplies can be used for this purpose (see Catalog ST 71).
- Both subunits have on board I/Os. Actuators and sensors are connected to the subunits by means of special front connectors for the F model. As the output voltage of the failsafe outputs (both on board and external) is switched off for about 5 ms for internal testing, only actuators for which sufficient backup can be provided can be used.
- The memory submodules in both subunits must be identical and contain the same user program. Safety operation is only possible with EPROM submodules. For test purposes the program can also be loaded into the internal RAM.

Non-safety-related external I/Os (expansion)

- Non-safety-related I/Os are connected in a single-channel configuration. The I/O modules used are only prototype-tested modules of the S5-100U.
- Safety-related modules can also be used in a single-channel configuration. The input and output function is then, however, not failsafe.
- The modules are addressed according to slot. Special addressing rules apply.

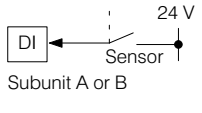
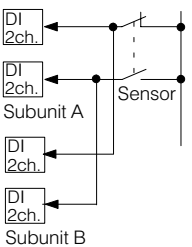
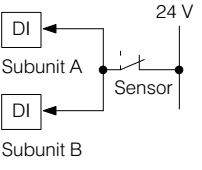
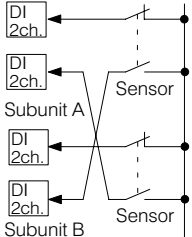
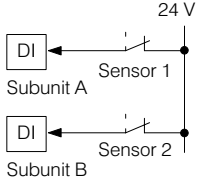
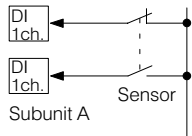
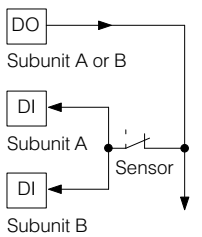
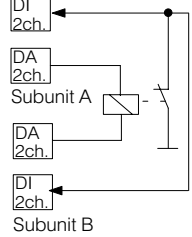
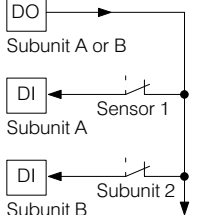
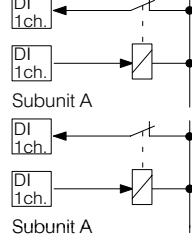
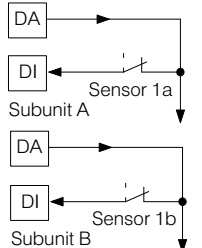
Safety-related external I/Os (expansion)

- Safety-related I/Os are connected in a two-channel configuration. For every slot in subunit A there is an equivalent slot in subunit B (e.g. slot 0 and slot 1, slot 14 and slot 15).
- Only safety-related modules may be used.
- Each subunit must contain the same set of safety-related modules. Corresponding modules must be plugged into equivalent slots.
- Only the address in subunit A need be specified in the user program. The operating system of the S5-95F handles the addressing of the equivalent slots in subunit B.
- Safety-related sensors are always wired in parallel to both of the equivalent safety-related digital input modules.
- Non-safety-related sensors are always present in duplicate. Each sensor is wired to one of the subunits.
- Actuators are driven by both of the equivalent safety-related digital output modules. Since the output voltage of the failsafe outputs is switched off for approximately 5 ms (see above), sufficient backup should be provided for the actuators.

Configuring and programming

- A failsafe PLC must be configured and programmed before it can be started up. During configuring, safety-related parameters and the hardware configuration are defined. The process-oriented functions of the system are programmed.
- When the S5-95F is started for the first time, all the F parameters are automatically determined or preset values transferred. The S5-95F thus starts without being configured by the user.
- The configuring data can be modified by means of the COM 95 F parameter assignment software.
- During operation, the S5-95F acts as being a single-channel S5-95U.
- The programming device is only connected to one subunit.
- All functions carried out on a programming device are automatically carried out on both subunits.
- The S5-95F is programmed in the same way as the S5-95U, i.e. by means of the STEP 5 programming language in its various methods of representation.
- Only one user program is created for both subunits.
- Only the controller function is set in the user program.
- During startup, COM 95F additionally assists the user in error diagnostics and documentation.

Block diagrams and module combinations for S5-95F

Block diagram	Characteristics	Module combinations	Block diagram	Characteristics	Module combinations
 Subunit A or B	I/O type A; binary input, non-safety-related	1 x DI 6ES5 421-8MA12 1 x DI 6ES5 430-8MB11 1 x DI 6ES5 430-8MC11 1 x DI 6ES5 431-8MA11 1 x DI 6ES5 431-8MC11 1 x DI 6ES5 431-8MD11 1 x F-DI 6ES5 431-8FA11 1 x DI 6ES5 433-8MA11 1 x DI/DO 6ES5 482-8MA13	 Subunit A Subunit B	I/O type G.1; binary input, safety-related, sensor exclusive OR	4 x F-DI 6ES5 431-8FA11 or 4 x F-DI On-board I/Os
 Subunit A Subunit B	I/O type B; binary input, safety-oriented, single-channel and failsafe sensor, no line monitoring	2 x F-DI 6ES5 431-8FA11 2 x F-DI On board I/Os	 Subunit A Subunit B	I/O type G.2 binary input, safety-related, 2 sensors exclusive OR	4 x F-DI 6ES5 431-8FA11 or 4 x F-DI On-board I/Os
 Subunit A Subunit B	I/O type C; binary input, safety-oriented, two-channel sensor, no line monitoring	2 x F-DI 6ES5 431-8FA11 2 x F-DI On board I/Os	 Subunit A	I/O type G.3; binary input, safety-related, sensor exclusive OR	1 x DI 6ES5 421-8MA12 1 x DI 6ES5 430-8MB11 1 x DI 6ES5 430-8MC11 1 x DI 6ES5 431-8MA11 1 x DI 6ES5 431-8MC11 1 x DI 6ES5 431-8MD11 1 x F-DI 6ES5 431-8FA11 1 x DI 6ES5 433-8MA11 1 x DI/DA 6ES5 482-8MA13
 Subunit A or B Subunit A Subunit B	I/O type D; binary input, safety-related single-channel and failsafe sensor, with line monitoring (e.g. for presses)	1 x DO On board I/Os 2 x F-DI 6ES5 431-8FA11 1 x DO On board I/Os 2 x F-DI On board I/Os	 Subunit A Subunit B	I/O type G.4; binary output, safety-related	2 x F-DI 6ES5 431-8FA11 or 2 x F-DI On-board I/Os
 Subunit A or B Subunit A Subunit B	I/O type E; binary input, safety-related, two-channel sensor, with line monitoring (presses)	1 x DO On board I/Os 2 x F-DI 6ES5 431-8FA11 1 x DO On board I/Os 2 x F-DI On board I/Os	 Subunit A	I/O type G.5; binary input, not safety-related	1 x DI 6ES5 421-8MA12 1 x DI 6ES5 430-8MB11 1 x DI 6ES5 430-8MC12 1 x DI 6ES5 431-8MA11 1 x DI 6ES5 431-8MC11 1 x DI 6ES5 431-8MD11 1 x F-DI 6ES5 431-8FA11 1 x DI 6ES5 433-8MA11 1 x DI/DA 6ES5 482-8MA13
 Subunit A Subunit B	I/O type F (095-8FB01 onwards); binary input, safety-related, sensor two-channel with line monitoring	2 x DA On-board I/Os 2 x F-DI 6ES5 431-8FA11 or 2 x DA On-board I/Os 2 x F-DI On-board I/Os			1 x F-DA 6ES5 450-8FA11 1 x F-DA 6ES5 450-8FA12 1 x DA 6ES5 441-8MA11 1 x DA 6ES5 450-8MB11 1 x DA 6ES5 450-8MD11 1 x DA 6ES5 451-8MA11 1 x DA 6ES5 451-8MD11 1 x DA 6ES5 451-8MR12 1 x DA 6ES5 452-8MR11 1 x DI 6ES5 453-8MA11 1 x DI/DA 6ES5 482-8MA13

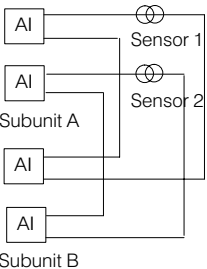
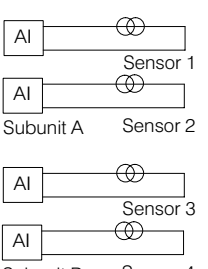
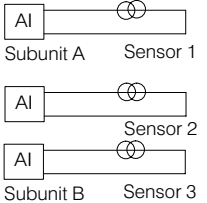
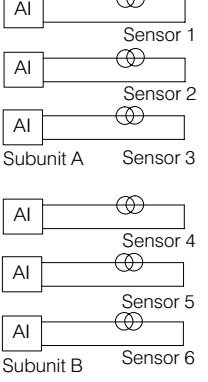
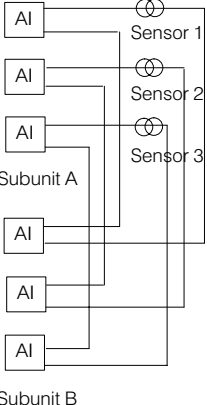
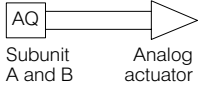
Configuring

S5-90U, S5-95U/F, S5-100U

Block diagrams and module combinations for S5-95F (continued)

Block diagram	Characteristics	Module combinations	Block diagram	Characteristics	Module combinations
	I/O type H1; binary input, safety-related, fault-tolerant sensor failsafe and single-channel	4 x F-DI 6ES5 431-8FA11		I/O type M; binary output, safety-related, coupling relay, diverse	2 x F-DQ 2 x F-DQ 6ES5 450-8FA11 6ES5 450-8FA12
	I/O type H2; binary input, safety-related, fault-tolerant 2 sensors	4 x F-DI 6ES5 431-8FA11		I/O type N; binary output, safety-related, actuator fail-safe	2 x F-DQ 6ES5 450-8FA12
	I/O type H3; binary input, safety-related, fault-tolerant 3 sensors	4 x F-DI 6ES5 431-8FA11		I/O type P; binary input, not safety-related	1 x AI 1 x AI 1 x AI 1 x AI 1 x AI 1 x F-AI 6ES5 464-8MA21 6ES5 464-8MB11 6ES5 464-8MC11 6ES5 464-8MD11 6ES5 464-8ME11 6ES5 464-8MG11
	I/O type J; binary output not safety-related	1 x F-DQ 1 x F-DQ 1 x DQ 1 x DQ 1 x DQ 1 x DQ 1 x DQ 1 x DQ 1 x DQ 1 x DQ 1 x DI/DQ 6ES5 450-8FA11 6ES5 450-8FA12 6ES5 441-8MA11 6ES5 450-8MB11 6ES5 450-8MD11 6ES5 451-8MA11 6ES5 451-8MD11 6ES5 451-8MR12 6ES5 452-8MR11 6ES5 453-8MA11 6ES5 482-8MA13		I/O type R4.2; analog input, safety-related	2 x AI 6ES5 464-8MG11
	I/O type K; binary output, safety-related	2 x F-DQ 2 x F-DQ 2 x F-DQ 6ES5 450-8FA11 6ES5 450-8FA12 On-board I/Os		I/O type R4.4; analog input, safety-related	3 x AI 6ES5 464-8MG11
	I/O type L; binary output, safety-related, coupling relay, diverse	2 x F-DQ 2 x F-DQ 2 x F-DQ 6ES5 450-8FA11 6ES5 450-8FA12		I/O type R5.1; analog input safety-related	3 x AI 6ES5 464-8MG11

Block diagrams and module combinations for S5-95F (continued)

Block diagram	Characteristics	Module combinations	Block diagram	Characteristics	Module combinations
	I/O type R6.1; analog input, safety-related	4 x AI 6ES5 464-8MG11		I/O type R6.4; analog input, safety-related	4 x AI 6ES5 464-8MG11
	I/O type R6.2; analog input, safety-related	3 x AI 6ES5 464-8MG11		I/O type R6.5; analog input, safety-related	6 x AI 6ES5 464-8MG11
	I/O type R6.3; analog input, safety-related	6 x AI 6ES5 464-8MG11		I/O type W; analog output, not safety-related	1 x AQ 6ES5 470-8MA12 1 x AQ 6ES5 470-8MB12 1 x AQ 6ES5 470-8MC12 1 x AQ 6ES5 470-8MD12

Configuring sheet for the S5-95F

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- 1) Maximum configuration: 2 tiers
- 2) Maximum configuration: 4 tiers (one IM 316F per tier)
- 3) Maximum permissible number (Σ): 352 data bits, max. 256 of which from analog modules (per tier)
- 4) 16 bit for each active channel
- 5) Reduced electromagnetic compatibility according to IEC 801

Accessories					
Item	Order No.	Qty.	Price		
			each	total	
Memory submodule	EPROM, 8 Kbyte	6ES5 375-1LA15			
	EPROM, 16 Kbyte	6ES5 375-1LA21			
	EPROM, 32 Kbyte	6ES5 375-1LA41			
	Backup battery	6ES5 980-0MA11			
		DIN rail 483 mm/18.84 in for 19 in cabinets	6ES5 710-8MA11		
	530 mm/20.67 in for 600 mm/23.4 in cab.	6ES5 710-8MA21			
	830 mm/32.37 in for 900 mm/35.1 in cab.	6ES5 710-8MA31			
	Fiber optic cable	Length: 2000 mm/78 in	6ES5 710-8MA41		
		1 m/3.3 ft	6ES5 722-1BB00		
		2 m/6.6 ft	6ES5 722-1BC00		
	5 m/16.5 ft	6ES5 722-1BF00			
	10 m/32.8 ft	6ES5 722-1CB00			

Item	Order No.	Qty.	Price		
			each	total	
Front connector	40-pin, screw ⁶⁾	6ES5 490-8MB11			
	40-pin, crimp ⁷⁾	6ES5 490-8MA13			
	(increas. EMC prot.) 40-pin, w/o crimp cont. ⁷⁾	6ES5 490-8MA03			
		40-pin, screw ⁷⁾	6ES5 490-8FB11		
	Sub D connector	9-pin, plug	6ES5 750-2AA11		
		712 connecting cable Length: 0.5 m/1.7 ft	6ES5 712-8AF00		
		2.5 m/8.3 ft	6ES5 712-8BC50		
		5.0 m/16.5 ft	6ES5 712-8BF00		
		10.0 m/32.8 ft	6ES5 712-8CB00		

6) Approved for 6ES5 482-8MA13 DI/DQ only
7) Enhanced EMC level

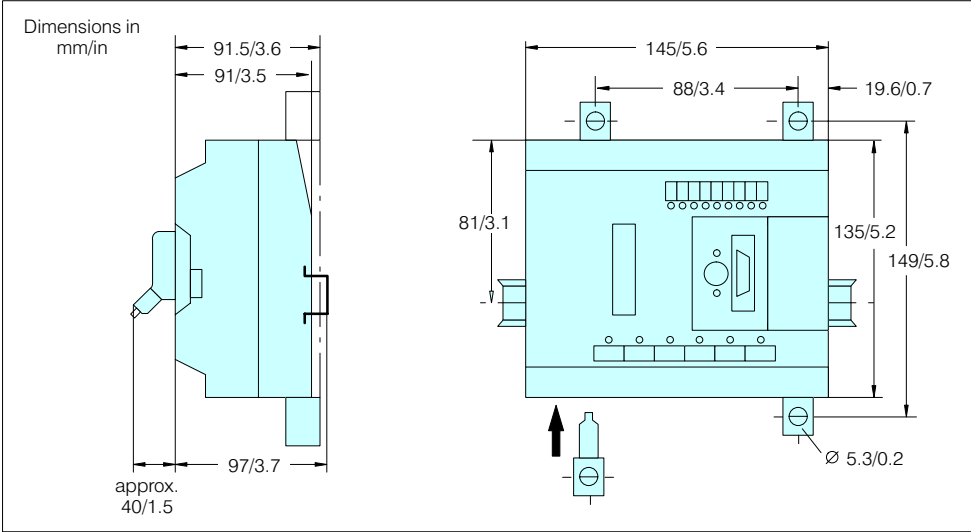
The diagram illustrates the calculation of a total price. On the left, a vertical rectangle is divided into two sections: a smaller top section labeled 'Sum' and a larger bottom section labeled 'Sum'. A large arrow points from the top 'Sum' section to the right. On the right, there is a horizontal sequence: a box labeled 'Sum', followed by a plus sign '+', another box, followed by an equals sign '=', and a final box labeled 'Total price'.

Configuring

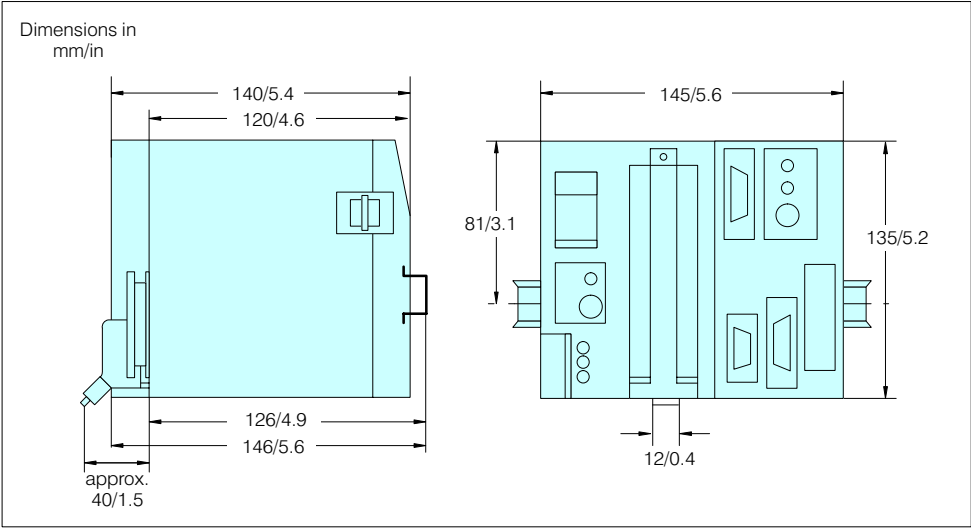
S5-90U, S5-95U/F, S5-100U

Dimensions

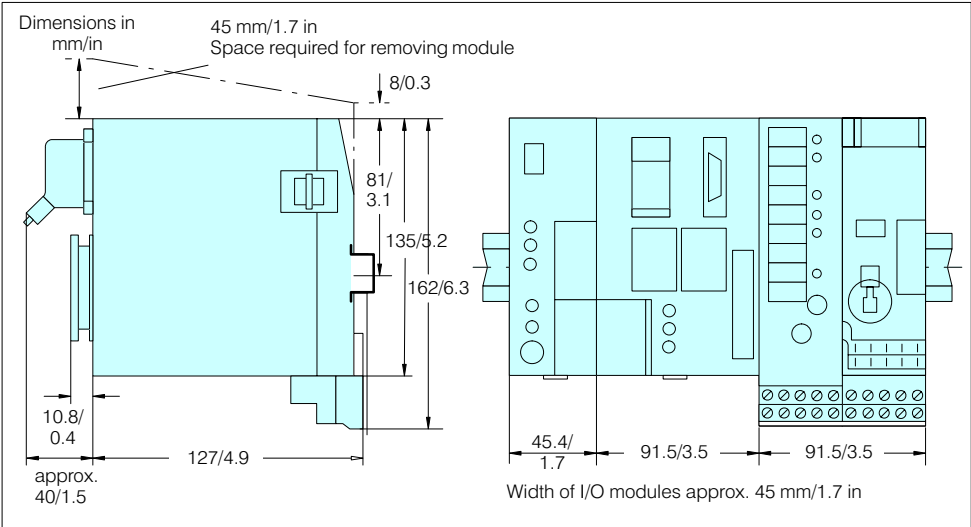
S5-90U



S5-95U, S5-95F (Subunit)



S5-100U



CR 700-0LA subrack for S5-115U

Subrack CR 700-0LA for the S5-115U

Component list		General accessories (No., see below)										Module		Current consumption at 5 V		Price	
		Adapter casing required (●) Fan subassembly required (●)															
Slot No.		Cross modules required										Qty	Sum A	each	total		
PS	CPU	0	1	2	3	IM											
Module type	Order No.											A					
CPU	CPU 941, CPU 942	6ES5 94-7UB11	3									0.16					
	CPU 943, CPU 944 with 1/2 interfaces	6ES5 94-7UB .1	3									0.20, 45					
	CPU 945	6ES5 945-7UA .3	3									0.55(1.25 ¹⁾)					
Digital input module	32 x 24 V DC	6ES5 420-7LA11	5									0.005					
	32 x 24 V DC	6ES5 430-7LA12	5									0.005					
	16 x 24 ... 48 V UC	6ES5 431-7LA11	5									0.005					
	16 x 48 ... 60 V UC	6ES5 432-7LA11	5									0.005					
	8 x 24 V DC	6ES5 434-7LA12	5									0.07					
	16 x 115 V UC	6ES5 435-7LA11	5									0.005					
	16 x 115 V UC	6ES5 435-7LB11	5									0.005					
	8 x 115 V UC	6ES5 435-7LC11	5									0.005					
	16 x 230 V UC	6ES5 436-7LA11	5									0.005					
	16 x 230 V UC	6ES5 436-7LB11	5									0.005					
	8 x 230 V UC	6ES5 436-7LC11	5									0.005					
Digital output module	32 x 5 ... 15 V DC	6ES5 434-4UA12	6									0.08					
	32 x 24 V DC; 0.5 A	6ES5 441-7LA12	5									0.01					
	32 x 24 V DC; 0.5 A	6ES5 451-7LA .1	5									0.1					
	16 x 24 ... 60 V DC; 0.5 A	6ES5 453-7LA11	5									0.05					
	16 x 24 V DC; 2 A	6ES5 454-7LA12	5									0.05					
	8 x 24 V DC; 2 A	6ES5 454-7LB11	5									0.05					
	16 x 48 ... 115 V AC; 1 A	6ES5 455-7LA11	5									0.175					
	16 x 115 ... 230 V AC; 1 A	6ES5 456-7LA11	5									0.07					
	8 x 115 ... 230 V AC; 2 A	6ES5 456-7LB11	5									0.035					
	32 x 5 ... 24 V DC; 0.1 A	6ES5 457-7LA11	5									0.1					
	16 x 30 V AC relay contacts	6ES5 458-7LA11	5									0.05					
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11	5									0.05					
Digital input/ output module	16 x 250 V AC relay contacts	6ES5 458-7LC11	5									0.05					
	16 x 24 V DC; 2 A	6ES5 453-4LA12	5									0.12					
	24 V DC; 16 inputs; 16 outputs 0.5 A	6ES5 482-7LA11	5									0.05					
	24 V DC; 16 inputs; 16 outputs 0.5 A	6ES5 482-7LF11	5									0.05					
	24 V DC; 16 inputs; 16 outputs 0.5 A	6ES5 482-7LF21	5									0.05					
	24 V DC; 8 inputs; 8 outputs 2.5 A	6ES5 482-7LF31	5									0.15					
	24 V DC; 16 inputs; 24 outputs 1.5 A	6ES5 485-7LA11	5									0.1					
	8 inputs	6ES5 460-7LA13	5									0.15					
	8/16 inputs	6ES5 465-7LA13	5									0.15					
	4 inputs	6ES5 463-4U .12	6									0.2					
	8/16 inputs	6ES5 466-3LA11	4									0.7					
Analog output module	8 outputs, ± 10 V; 0 ... 20 mA	6ES5 470-7LA12	5									0.25					
	8 outputs, ± 10 V	6ES5 470-7LB12	5									0.25					
Power output module	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12	5									0.25					
	(max. 1.25 A) (max. 2.5 A)	6ES5 776-7LA13	5									0.09					
Intelligent I/O modules	IP 240 for counting, pos. dec. and pos.	6ES5 776-7LA13	5									0.09					
	IP 241 for counting and pos. dec.	6ES5 240-1AA21	7									0.8 ²⁾					
	IP 242A for counting ⁶⁾	6ES5 241-1AA12	7									1.0 ²⁾ , 3)					
	IP 242B for counting	6ES5 242-1AA32	7									1.1					
	IP 243 for analog value processing	6ES5 242-1AA41	7									1.1					
	IP 244 for temperature control	6ES5 243-1AA13	7									0.6					
		6ES5 244-3AB31	7									0.4					

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CR 700-0LB subrack for S5-115U and S5-115H

Component list	General accessories (No., see below)										Order No.	Slot No.						Module						
	Adapter casing required (●) Fan subassembly required (●)											PS	CPU	0	1	2	3	IM	Qty	Current cons. at 5 V	Sum A	Price each	total	
Module type												Cross modules required												
CPU	CPU 941, CPU 942	6ES5 94-7UB11										3									0.16			
	CPU 943, CPU 944 with 1/2 interfaces	6ES5 94-7UB .1										3								0.2/0.45				
	CPU 945	6ES5 945-7UA.3										3							0.55(1.25 ¹⁾)					
	32 x 24 V DC	6ES5 420-7LA11										5							0.005					
	32 x 24 V DC	6ES5 430-7LA12																	0.005					
	16 x 24 ... 48 V UC	6ES5 431-7LA11										5							0.005					
	16 x 48 ... 60 V UC	6ES5 432-7LA11										5							0.005					
	8 x 24 V DC	6ES5 434-7LA12										5							0.07					
	16 x 115 V UC	6ES5 435-7LA11										5							0.005					
	16 x 115 V UC	6ES5 435-7LB11										5							0.005					
Digital input module	8 x 115 V UC	6ES5 435-7LC11										5							0.005					
	16 x 230 V UC	6ES5 436-7LA11										5							0.005					
	16 x 230 V UC	6ES5 436-7LB11										5							0.005					
	8 x 230 V UC	6ES5 436-7LC11										5							0.005					
	32 x 5 ... 15 V DC	6ES5 434-4UA12										●							0.08					
	32 x 24 V DC; 0.5 A	6ES5 441-7LA12										5							0.01					
	32 x 24 V DC; 0.5 A	6ES5 451-7LA .1										5							0.1					
	16 x 24 ... 60 V DC; 0.5 A	6ES5 453-7LA11										5							0.05					
	16 x 24 V DC; 2 A	6ES5 454-7LA12										5							0.05					
	8 x 24 V DC; 2 A	6ES5 454-7LB11										5							0.05					
Digital output module	16 x 48 ... 115 V AC; 1 A	6ES5 455-7LA11										5							0.175					
	16 x 115 ... 230 V AC; 1 A	6ES5 456-7LA11										5							0.07					
	8 x 115 ... 230 V AC; 1 A	6ES5 456-7LB11										5							0.035					
	32 x 5 ... 24 V DC; 0.1 A	6ES5 457-7LA11										5							0.1					
	16 x 30 V AC relay contacts	6ES5 458-7LA11										5							0.05					
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11										5							0.05					
	16 x 250 V AC relay contacts	6ES5 458-7LC11										5							0.05					
	24 V DC; 16 inputs; 16 outputs 0.5 A	6ES5 482-7LA11										5							0.05					
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF11										5							0.05					
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF21										5							0.05					
Analog input module	24 V DC; 8 inputs, 8 outputs 2.5 A	6ES5 482-7LF31										5							0.15					
	24 V DC; 24 inputs, 16 outputs 1.5 A	6ES5 485-7LA11										5							0.1					
	8 inputs	6ES5 480-7LA13										5							0.15					
	8/16 inputs	6ES5 485-7LA13										5							0.15					
	4 inputs	6ES5 463-4U .12										●							0.2					
	8/16 inputs	6ES5 466-3LA11										●							0.7					
	8 outputs, ± 10 V; 0 ... 20 mA	6ES5 470-7LA12										5							0.25					
	8 outputs, ± 10 V	6ES5 470-7LB12										5							0.25					
	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12										6							0.25					
	(Power output module ⁵⁾ (max. 1.25 A)	6ES5 776-7LA13										5							0.09					
Intelligent I/O modules	(max. 2.5 A)	6ES5 776-7LA13										●							0.09					
	IP 240 for counting, pos. dec. and pos.	6ES5 776-7LA13										5							0.09					
	IP 241 for counting and pos. dec. ⁵⁾	6ES5 240-1AA21										●							0.83 ²⁾					
	IP 242A for counting ⁵⁾ , ⁶⁾	6ES5 241-1AA12										●						1.0 ²⁾ , ³⁾						
	IP 242B for counting ⁵⁾	6ES5 242-1AA32										●						1.1						
	IP 243 for analog value processing	6ES5 242-1AA41										●						1.1						
	IP 244 for temperature control	6ES5 243-1AA13										●						0.4						
	IP 246 I/O for contr. pos., incremental	6ES5 244-3AB31										●						0.4						
	IP 246 I/O for contr. pos., absolute	6ES5 246-4UA31										●						1.3 ²⁾						
	IP 247 for contr. pos.	6ES5 246-4UB11										●						1.3 ²⁾						
IP 252 for closed-loop control	6ES5 247-4UA31										●							0.8						
	6ES5 252-3AA13										●							2.3						
	6ES5 260-4UA11										●						—							
	6ES5 261-4UA11										●						0.05							
	6ES5 281 for proportioning ⁵⁾										●						0.6							
IP 281 for counting	6ES5 281-4U.12										●							0.6						

WF 705 for position decoding ⁴⁾	6FM1 705-3AA00	• 7								0.5 ²⁾
WF 706 for contr. pos., 3-channel ⁴⁾	6FM1 706-3AA20	• 7								0.75 ²⁾
WF 706 for contr. pos., 6-channel ⁴⁾	6FM1 706-3AB20	• 7								1.5 ²⁾
WF 707 cam controller module ⁴⁾	6FM1 707-3AA10	• 7								0.55
WF 721 for contr. positioning ⁴⁾	6FM1 721-3AA20	• 7								1.0 ²⁾
WF 723 for contr. positioning ⁴⁾	6FM1 723-3A.0	• 7								1.3 ²⁾
Communica- tions- process- sors	CP 523 for point-to-point link	• 3								0.13
	CP 524 for point-to-point link	• 3								1.5
	CP 544 for point-to-point link	• 7								>0.9 ¹⁾
	CP 527 for HMI	• 7								1.5
	CP 526/527 for HMI, exp. module	• 7								2.3
	CP 528 for HMI, digital or analog	• 7								1.8
	CP 530 for SINEC L1, block-type	• 3								1.0
	CP 530 for SINEC L1, compact	• 3								1.0
	CP 2430 (I/O-, Kachelbetr.) f. AS-Interf.	• 7								0.7
	CP 5431 FMS/DP for PROFIBUS	• 7								0.45
	CP1430 TF for Industrial Ethernet	• 3								2.5
	CP 1430 TF for Industrial Ethernet	• 3								4.5
	CP 1473 MAP ¹⁰⁾	• 7								4.2
	CP 516	• 7								0.8
	CP 581, SIMATIC PC, modular	• 7								
Special applica- tions	- Basic module	• 7								1.8
	- Mass storage module ⁶⁾	• 7								0.5
	- Slot module (max. 2) ⁷⁾	• 7								0.8 ¹⁰⁾
	IM 304 interface module	•								1.5
	IM 305 interface module	•								0.01/1 ¹⁰⁾
only for S5-115H	IM 306 interface module	•								0.05/2 ¹⁰⁾
	IM 307 interface module	•								1
	IM 308 interface module ⁴⁾	•								0.5
	IM 308-C interface module	•								0.6
	CPU 942H	• 3								0.7
Total current for central controller	IM 304, int. mod., CC int., 2nd CC	• 7								1.5
	IM 324R, int. mod., CC int., 1st CC	• 7								1.0

1) Depending on the interface module. 2) Without sensor supply. 3) Allowance must also be made for the respective sensor matching module for each channel used. 4) Not for S5-115H. 5) Not in conjunction with CPU 945. 6) The mass storage module can only be plugged in directly on the right next to the basic module. 7) Slot modules can be plugged in directly on the right next to the basic, mass storage or slot module. 8) Without plugged-in AT modules. 9) For power supply of a transceiver max. 4.2 A. 10) Not for S5-115F

Total current of the central controller and central expansion units
(carried forward from the configuring sheets for central EUs)

$$\boxed{} \text{ 1st EU} + \boxed{} \text{ 2nd EU} + \boxed{} \text{ 3rd EU} + \boxed{} \text{ CC} = \boxed{}$$

PS 951 power supply module	up to 3A: 6ES5 951-7LB21/-7NB21; up to 7 A (PLC without fan) or up to 15 A (PLC with fan): 6ES5 951-7LD21/-7ND51/-7ND41
Accessories	
1. Adapter casing	6ES5 491-0L.11
2. Short fan subassembly 24 V DC or 230 V AC	6ES5 981-0HB.1
3. RAM, EPROM, EPROM memory submodule	6ES5 37.
4. Front connector K, crimp/screw connection	6XX3 068/6XX3 081
5. Front connector 490, crimp/screw/spring-type connection	6ES5 490-7 ... 1
6. Front connector 497, crimp/screw connection	6ES5 497-4U ...
7. Other	

$$\boxed{} \text{ Sum} + \boxed{} \text{ Total price of expansion units} = \boxed{} \text{ Total price}$$

CR 700-1 subrack for S5-115U

CR 700-1 subrack for the S5-115U

Component list		General accessories (No., see below) Adapter casing required (●) Fan subassembly required (●)		Slot No.												Module		Current cons. at 5 V		Price																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
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Module type		Order No.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															</

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CR 700-2 subrack for S5-115U and S5-115H

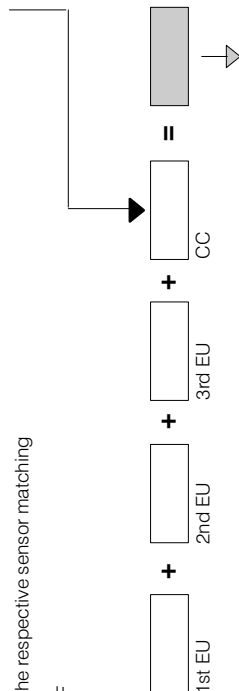
CR 700-2 subrack for S5-115U and S5-115H

Component list		General accessories (No., see below)		Slot No.										Module Qty.		Current cons. at 5 V		Price	
				PS	CPU	0	1	2	3	4	5	6	IM						
Module type		Order No.		Cross modules required										A		Sum A		each	
CPU	CPU 941, CPU 942	6ES5 94-7UB11		3											0.16				
	CPU 943, CPU 944 with 1/2 interfaces	6ES5 94-7UB.1		3											0.20/45				
	CPU 945	6ES5 945-7UA.3		3											0.20/45				
		6ES5 945-7UA.3		5											0.5(1.25) ¹⁾				
Digital input module	32 x 24 V DC	6ES5 430-7LA11		5											0.005				
	16 x 24 ... 48 V UC	6ES5 431-7LA11		5											0.005				
	16 x 48 ... 60 V DC	6ES5 432-7LA11		5											0.005				
	16 x 115 V UC	6ES5 435-7LA11		5											0.07				
	16 x 115 V UC	6ES5 435-7LB11		5											0.005				
	8 x 115 V UC	6ES5 435-7LC11		5											0.005				
	16 x 230 V UC	6ES5 436-7LA11		5											0.005				
	16 x 230 V UC	6ES5 436-7LB11		5											0.005				
	8 x 230 V UC	6ES5 436-7LC11		5											0.005				
	32 x 5 ... 15 V DC	6ES5 434-4UA12	•	6											0.005				
	32 x 24 V DC; 0.5 A	6ES5 434-7LA12		5											0.08				
	32 x 24 V DC; 0.5 A	6ES5 451-7LA.1		5											0.01				
	16 x 24 V DC ... 60 V; 0.5 A	6ES5 453-7LA11		5											0.1				
	16 x 24 V DC; 2 A	6ES5 454-7LA12		5											0.05				
	8 x 24 V DC; 2 A	6ES5 454-7LB11		5											0.05				
Digital output module	16 x 48 ... 115 V AC; 1 A	6ES5 455-7LA11		5											0.175				
	16 x 115 V ... 230 V AC; 1 A	6ES5 456-7LA11		5											0.07				
	8 x 115 ... 230 V AC; 2 A	6ES5 456-7LB11		5											0.035				
	32 x 5 ... 24 V DC; 0.1 A	6ES5 457-7LA11		5											0.1				
	16 x 30 V AC relay contacts	6ES5 458-7LA11		5											0.05				
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11		5											0.05				
	16 x 250 V AC relay contacts	6ES5 458-7LC11		5											0.05				
	16 x 24 V DC; 2 A	6ES5 453-4UA12	•	6											0.12				
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LA11		5											0.05				
	24 V DC; 16 outputs 0.5 A	6ES5 482-7LF11		5											0.05				
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF21		5											0.05				
	24 V DC; 8 inputs, 8 outputs 2.5 A	6ES5 482-7LF31		5											0.15				
	24 V DC; 24 inputs, 16 outputs 1.5 A	6ES5 485-7LA11		5											0.1				
Analog input module	8 inputs	6ES5 460-7LA13		5											0.15				
	8/16 inputs	6ES5 465-7LA13		5											0.15				
	4 inputs	6ES5 463-4U.12	•	6											0.2				
	8/16 inputs	6ES5 466-3LA11	•	4											0.7				
Analog output module	8 outputs, ±10 V; 0 ... 20 mA	6ES5 470-7LA12		5											0.25				
	8 outputs, ±10 V	6ES5 470-7LB12		5											0.25				
	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12		5											0.25				
	Power output module ⁵⁾⁶⁾ (max. 1.25 A) (max. 2.5 A)	6ES5 776-7LA13		5											0.09				
Intelligent I/O modules	IP 240 for counting, pos. dec. and pos. IP 241 for counting and pos. dec. ⁵⁾	6ES5 240-1AA21	•	7											0.82 ²⁾				
	IP 242A for counting ⁵⁾ , 6)	6ES5 241-1AA12	•	7											1.02 ¹⁾³⁾				
	IP 242B for counting ⁵⁾	6ES5 242-1AA32	•	7											1.1				
	IP 243 for analog value processing	6ES5 242-1AA41	•	7											1.1				
	IP 244 for temperature control	6ES5 243-1AA13	•	4											0.6				
	IP 246 I/A for contr. pos., incremental	6ES5 244-3AB31	•	7											0.4				
	IP 246 I/A for contr. pos., absolute	6ES5 246-4U.1	•	7											1.32 ¹⁾				
	IP 247 for contr. pos.	6ES5 246-4U.1	•	7											1.32 ¹⁾				
	IP 252 for closed-loop control	6ES5 247-4UA31	•	7											2.3				
	IP 260 for high-speed cl.-loop control	6ES5 252-3AA13	•	37											2.3				
	IP 261 for proportioning	6ES5 260-4UA11	•	7											—				
	IP 281 for counting	6ES5 261-4UA11	•	7											0.05				
	WF 705 for position decoding ⁵⁾	6ES5 281 4U.12	•	7											0.6				
	WF 706 for contr. pos. 3-channel ⁵⁾	6FM1 705-3AA00	•	7											0.53 ¹⁾				
		6FM1 706-3AA20	•	7											0.75 ³⁾				

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- 1) Depending on the interface module
- 2) Without sensor supply
- 3) Allowance must also be made for the respective sensor matching module for each channel used
- 4) Power consumption/current supply to EU
- 5) Not for S5-115H
- 6) Not in conjunction with CPU 945
- 7) For power supply of a transceiver max. 4.2 A
- 8) Not for S5-115F

Total current for the central controller and central expansion units
(carried forward from the configuring sheets for central EUs)



PS 951 power supply module			up to 3A; 6ES5 951-7LB21; up to 7 A (PLC without fan) or up to 15 A (PLC with fan); 6ES5 951-7LD21/-7ND51/-7ND41
Accessories			
1 Adapter casing			6ES5 491-0L11
2 Long fan subassembly 24 V DC or 230 V AC			6ES5 981-0HA1
3 RAM, EEPROM, EPROM memory submodule			6ES5 37-.....
4 Front connector K, crimp/screw connection			6XX3 068/6XX3 081
5 Front connector 490, crimp/screw/spring-type connection			6ES5 490-7...1
6 Frontconnector 497, crimp/screw connection			6ES5 497-4U...
7 Other			

	+		=	
Sum		Total price of expansion units		Total price

CR 700-3 subrack for S5-115U and S5-115H

CR 700-3 subrack for S5-115U and S5-115H

Component list		General accessories (No., see below)		Slot No.										Module Qty.		Current cons. at 5 V		Price	
				PS	CPU	0	1	2	3	4	5	6	IM						
Module type		Order No.		Cross modules required										A		Sum A		total	
CPU	CPU 941, CPU 942	6ES5 94-7UB11	3												0.16				
	CPU 943, CPU 944 with 1/2 interfaces	6ES5 94-7UB.1	3												0.2/0.45				
	CPU 945	6ES5 945-7UA.3	3												0.55(1.25) ¹⁾				
		6ES5 420-7LA11	5												0.005				
Digital input module	32 x 24 V DC	6ES5 430-7LA12	5												0.005				
	32 x 24 V DC	6ES5 431-7LA11	5												0.005				
	16 x 24 ... 48 V UC	6ES5 432-7LA11	5												0.005				
	16 x 48 ... 60 V UC	6ES5 434-7LA12	5												0.07				
	8 x 24 V DC	6ES5 435-7LA11	5												0.005				
	16 x 115 V UC	6ES5 435-7LB11	5												0.005				
	16 x 115 V UC	6ES5 435-7LC11	5												0.005				
	8 x 115 V UC	6ES5 436-7LA11	5												0.005				
	16 x 230 V UC	6ES5 436-7LB11	5												0.005				
	16 x 230 V UC	6ES5 436-7LC11	5												0.005				
	8 x 230 V UC	6ES5 434-4UA12	6												0.08				
	32 x 5 ... 15 V DC	6ES5 441-7LA12	5												0.01				
	32 x 24 V DC; 0.5 A	6ES5 451-7LA.1	5												0.05				
	32 x 24 V DC; 0.5 A	6ES5 453-7LA11	5												0.05				
	16 x 24 V DC; 60 V; 0.5 A	6ES5 454-7LA12	5												0.05				
	8 x 24 V DC; 2 A	6ES5 454-7LB11	5												0.05				
Digital output module	16 x 48 ... 115 V AC; 1 A	6ES5 455-7LA11	5												0.175				
	16 x 115 V ... 230 V AC; 1 A	6ES5 456-7LA11	5												0.07				
	8 x 115 ... 230 V AC; 2 A	6ES5 456-7LB11	5												0.035				
	32 x 5 ... 24 V DC; 0.1 A	6ES5 457-7LA11	5												0.1				
	16 x 30 V AC relay contacts	6ES5 458-7LA11	5												0.05				
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11	5												0.05				
	16 x 250 V AC relay contacts	6ES5 458-7LC11	5												0.05				
	16 x 24 V DC; 2 A	6ES5 453-4UA12	6												0.12				
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LA11	5												0.05				
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF11	5												0.05				
Analog input module	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF21	5												0.05				
	24 V DC; 8 inputs, 8 outputs 2.5 A	6ES5 482-7LF31	5												0.15				
	24 V DC; 24 inputs, 16 outputs 1.5 A	6ES5 485-7LA11	5												0.1				
	8 inputs	6ES5 460-7LA13	5												0.15				
	8/16 inputs	6ES5 465-7LA13	5												0.15				
	4 inputs	6ES5 463-4U.12	6												0.2				
	8/16 inputs	6ES5 466-3LA11	4												0.7				
	8 outputs, ±10 V; 0 ... 20 mA	6ES5 470-7LA12	5												0.25				
	8 outputs, ±10 V	6ES5 470-7LB12	5												0.25				
	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12	5												0.25				
Power output module	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 776-7LA13	5												0.09				
	(max. 1.25 A)	6ES5 776-7LA13	5												0.09				
	(max. 2.5 A)	6ES5 240-1AA21	7												0.82 ²⁾				
	IP 240 for counting, pos. dec. and pos.	6ES5 241-1AA12	7												1.02 ²⁾ 3)				
	IP 241 for counting and pos. dec. ⁵⁾	6ES5 242-1AA32	7												1.1				
	IP 242A for counting ⁵⁾ , 6)	6ES5 242-1AA41	7												1.1				
	IP 242B for counting ⁵⁾	6ES5 243-1AA13	4												0.6				
	IP 243 for analog value processing	6ES5 244-3AB31	7												0.4				
	IP 244 for temperature control	6ES5 246-4U.1	7												1.32 ²⁾				
	IP 246 I/A for contr. pos., incremental	6ES5 247-4UA31	7												1.32 ²⁾				
Intelligent I/O modules	IP 246 I/A for contr. pos., absolute	6ES5 252-3AA13	37												0.82 ²⁾				
	IP 247 for contr. pos.	6ES5 260-4UA11	7												2.3				
	IP 252 for closed-loop control	6ES5 261-4UA11	7												—				
	IP 260 for high-speed cl.-loop control ⁶⁾	6ES5 281 4U.12	7												0.05				
	IP 261 for proportioning ⁶⁾	6ES5 281 4U.12	7												0.6				
	IP 281 for counting	6FM1 705-3AA00	7												0.52 ²⁾				
	WF 705 for position decoding ⁵⁾																		

Diagram illustrating the calculation of the total price:

$$\text{Sum} + \text{Total price of expansion units} = \text{Total price}$$

ER 701-0 subrack for S5-115U and S5-115H

ER 701-0 subrack for S5-115U and S5-115H

Component list		General accessories (No., see below) Adapter casing required (●)	Order No.	Slot No.						Module Qty.	Current consumption		Price		
				0	1	2	3	4	5		IM	at 5 V		Sum A	each
				Cross modules required											
Module type			Order No.												
Digital input module	32 x 24 V DC		6ES5 420-7LA11	5								0.005			
	32 x 24 V DC		6ES5 430-7LA12	5								0.005			
	16 x 24 ... 48 V UC		6ES5 431-7LA11	5								0.005			
	16 x 48 ... 60 V UC		6ES5 432-7LA11	5								0.005			
	16 x 115 V UC		6ES5 435-7LA11	5								0.005			
	16 x 115 V UC		6ES5 435-7LB11	5								0.005			
	8 x 115 V UC		6ES5 435-7LC11	5								0.005			
	16 x 230 V UC		6ES5 436-7LA11	5								0.005			
	16 x 230 V UC		6ES5 436-7LB11	5								0.005			
Digital output module	8 x 230 V UC		6ES5 436-7LC11	5								0.005			
	32 x 24 V DC; 0.5 A		6ES5 441-7LA12	5								0.01			
	32 x 24 V DC; 0.5 A		6ES5 451-7LA.1	5								0.1			
	16 x 24 V ... 60 V DC; 0.5 A		6ES5 453-7LA11	5								0.05			
	16 x 24 V DC; 2 A		6ES5 454-7LA12	5								0.05			
	8 x 24 V DC; 2 A		6ES5 454-7LB11	5								0.05			
	16 x 48 ... 115 V AC; 1 A		6ES5 455-7LA11	5								0.175			
	16 x 115 V ... 230 V AC; 1 A		6ES5 456-7LA11	5								0.07			
	8 x 115 ... 230 V AC; 2 A		6ES5 456-7LB11	5								0.035			
I/O module	32 x 5 ... 24 V DC; 0.1 A		6ES5 457-7LA11	5								0.1			
	16 x 30 V AC relay contacts		6ES5 458-7LA11	5								0.05			
	8 x 30 V DC/250 V AC relay contacts		6ES5 458-7LB11	5								0.05			
	16 x 250 V UC relay contacts		6ES5 458-7LC11	5								0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A		6ES5 482-7LA11	5								0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A		6ES5 482-7LF11	5								0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A		6ES5 482-7LF21	5								0.05			
	24 V DC; 8 inputs, 8 outputs 2.5 A		6ES5 482-7LF31	5								0.15			
	24 V DC; 24 inputs, 16 outputs 1.5 A		6ES5 485-7LA11	5								0.1			
Analog input module	8 inputs		6ES5 460-7LA13	5								0.15			
	8/16 inputs		6ES5 465-7LA13	5								0.15			
Analog output module	8 outputs, ± 10 V; 0 ... 20 mA		6ES5 470-7LA12	5								0.25			
	8 outputs, ± 10 V		6ES5 470-7LB12	5								0.25			
Power output module ²⁾	8 outputs, 1 ... 5 V; 4 ... 20 mA		6ES5 470-7LC12	5								0.25			
	(max. 1.25 A)		6ES5 776-7LA13	5								0.09			
IM 305 interface module			6ES5 305-7L.11									0.01/1			
			6ES5 306-7LA11	7								0.05(2!)			
Total current (carried over, where applicable, to the configuring sheets of a central controller or of a distributed expansion unit)															

1) Power consumption/current supply to EU 2) Not for S5-115H

1) Power consumption/current supply to EU 2) Not for S5-115H

Accessories

5	Front connector 490, crimp/screw/spring-type connection	6ES5 490-7 ... 1										
7	Other											

Total price ER 701-0

ER 701-1 subrack for S5-115U and S5-115H

ER 701-1 subrack for S5-115U and S5-115H

Component list		General accessories (No., see below) Adapter casing required (●)		Slot No.										Module Qty.		Current consumption		Price	
				0	1	2	3	4	5	6	7	8	IM						
				Cross modules required												A	Sum A	each	total
Module type	Order Nr.			5															
Digital input module	32 x 24 V DC	6ES5 420-7LA11														0.005			
	32 x 24 V DC	6ES5 430-7LA12														0.005			
	16 x 24 to 48 V UC	6ES5 431-7LA11														0.005			
	16 x 48 to 60 V UC	6ES5 432-7LA11														0.005			
	16 x 115 V UC	6ES5 435-7LA11														0.005			
	16 x 115 V UC	6ES5 435-7LB11														0.005			
	8 x 115 V UC	6ES5 435-7LC11														0.005			
	16 x 230 V UC	6ES5 436-7LA11														0.005			
	16 x 230 V UC	6ES5 436-7LB11														0.005			
	8 x 230 V UC	6ES5 436-7LC11														0.005			
	32 x 24 V DC; 0.5 A	6ES5 441-7LA12														0.01			
	32 x 24 V DC; 0.5 A	6ES5 451-7LA. 1														0.1			
	16 x 24 V DC to 60 V DC; 0.5 A	6ES5 453-7LA11														0.05			
	16 x 24 V DC; 2 A	6ES5 454-7LA12														0.05			
	8 x 24 V DC; 2 A	6ES5 454-7LB11														0.05			
	16 x 48 to 115 V DC; 1 A	6ES5 455-7LA11														0.175			
Digital I/O module	16 x 115 to 230 V AC; 1 A	6ES5 456-7LA11														0.07			
	8 x 115 to 230 V AC; 1 A	6ES5 456-7LB11														0.035			
	32 x 5 to 24 V DC; 0.1 A	6ES5 457-7LA11														0.1			
	16 x 30 V AC relay contacts	6ES5 458-7LA11														0.05			
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11														0.05			
	16 x 250 V AC relay contacts	6ES5 458-7LC11														0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LA11														0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF11														0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF21														0.05			
	24 V DC; 8 inputs, 8 outputs 2.5 A	6ES5 482-7LF31														0.15			
Analog input module	24 V DC; 24 inputs, 16 outputs 1.5 A	6ES5 485-7LA11														0.1			
	8 inputs	6ES5 460-7LA13														0.15			
	8/16 inputs	6ES5 465-7LA13														0.15			
	8 outputs, ± 10 V; 0 to 20 mA	6ES5 470-7LA12														0.25			
Analog output module	8 outputs, ± 10 V	6ES5 470-7LB12														0.25			
	8 outputs, 1 to 5 V; 4 to 20 mA	6ES5 470-7LC12														0.25			
Power output modules ²⁾ (max. 1.25 A)		6ES5 776-7LA13														0.09			
IM 305 interface module		6ES5 305-7L . 11														0.01/1			
IM 306 interface module		6ES5 306-7LA11														0.05(2 ¹⁾)			
Total current (carried over, where applicable, to the configuring sheets of a central controller or a distributed expansion unit)																			
1) Power consumption/current supply to EU 2) Not for S5-115H																			
Accessories																			
5	Front connector 490, crimp/screw/spring-type connection	6ES5 490-7 . . . 1																	
	Other																		

ER 701-2 subrack for S5-115U and S5-115H

ER 701-2 subrack for S5-115U and S5-115H

Component list			General accessories (No., see below)				Slot No.										Module		Price																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
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Module type	Order No.	Cross modules required										IM	7	6	5	4	3	2	1	0	IM																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
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Sum	+		=	
Total price of central expansion units connected to ER 701-2				Total price

[illegible]

ER 701-3 subrack for S5-115 and S5-115H

ER 701-3 subrack for S5-115U and S5-115H

Component list				General accessories (No., see below)				Slot No.		Module															
				Adapter casing required (●) Fan subassembly required (●)				PS		Qty.										Current cons. at 5 V		Price			
										IM															
Module type				Order No.				Cross modules required		0										Sum A		each		total	
										1															
										2															
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										249															
										250															

Diagram illustrating the calculation of total price:

$$\text{Sum} + \text{Total price of central expansion units connected to ER 701-3} = \text{Total price}$$

Addressing intelligent I/Os and CPs at S5-115U

Addressing intelligent I/Os and CPs

When configuring, attention must be paid to the address assignment of all modules used. The intelligent I/O modules and communications processors can be addressed in different address areas and

therefore require different address widths. Addressing also depends on the CPU. For example, these modules can only be addressed in the page area or P area in the case of the CPU 942H and only in the P area when using the CPU 942F.

The following table provides a simple overview.

Module	CPU 941, CPU 942, CPU 943, CPU 944					CPU 945					CPU 942H			CPU 942F
	Address area					Address area					Address area			Addr. area
	Page	P	Q	IM 3	IM 4	Page	P	Q	IM 3	IM 4	Page	P	P	
IP 240	—	16	16	—	—	—	16	16	—	—	—	16	—	
IP 241	—	8	8	—	—	—	8	8	—	—	—	8	—	
IP 242A	1	1)	—	—	—	—	—	—	—	—	1	—	—	
IP 242B	2	—	—	—	—	2	—	—	—	—	—	—	—	
IP 243	—	8	8	—	—	—	8	8	—	—	—	8	—	
IP 244 ⁴⁾	—	32	—	—	—	—	32	32	—	—	—	32	—	
IP 246 I/A	2	—	—	—	—	2	—	—	—	—	2	—	—	
IP 247	4	—	—	—	—	4	—	—	—	—	4	—	—	
IP 252	1	—	—	—	—	1	—	—	—	—	1	—	—	
IP 260	—	2	—	—	—	—	—	—	—	—	—	2	—	
IP 261	—	2	2	—	—	—	—	—	—	—	—	2	—	
IP 281	—	8	8	—	—	—	8	8	—	—	—	8	—	
WF 705, WF 706, WF 707	—	8	8	—	—	—	8	8	—	—	—	—	—	
WF 721, WF 723A/B/C	—	32	32	32	32	—	32	32	32	32	—	—	—	
CP 523	—	8	—	—	—	—	8	8	—	—	—	8	8	
CP 524	1	—	—	—	—	1	—	—	—	—	1	—	—	
CP 544	2/4/8 ³⁾	—	—	—	—	2/4/8 ³⁾	—	—	—	—	2/4/8	—	—	
CP 527, CP 528, CP 530	1	—	—	—	—	1	—	—	—	—	1	—	—	
CP 5430 TF	4 ²⁾	2)	—	—	—	4	1)	1)	—	—	4	1)	—	
CP 5431 FMS	4 ²⁾	2)	—	—	—	4	1)	1)	—	—	4	1)	—	
CP 143 FMS	4 ²⁾	—	—	—	—	4	—	—	—	—	4	—	—	
CP 1473 MAP	4 ²⁾	—	—	—	—	4	—	—	—	—	4	—	—	
CP 516	1/4 ³⁾	—	—	—	—	1/4 ³⁾	—	—	—	—	1/4 ³⁾	—	—	
CP 581	1/2/4/8 ³⁾	—	—	—	—	1/2/4/8 ³⁾	—	—	—	—	1/2/4/8 ³⁾	—	—	

Table 1: Address widths required (in byte) for the individual address areas of intelligent I/O modules and communications processors, depending on the CPU used.

1) Addressing in absolute area with a width of 1 Kbyte
2) Not for CPU 941
3) Parameter-selectable
4) Address width in absolute area: 32 byte

Design, I/O types for S5-115H

Design

In the basic configuration a fault-tolerant S5-115H programmable controller consists of two subunits each comprising

- A CR 700-0LB, CR 700-2, CR 700-2F or CR 700-3 sub-rack,
- A CPU 942H central processing unit with memory sub-module
- A PS 951 power supply module with battery backup.

The two subunits are interconnected via IM 304 and IM 324R interface modules (in adapter casings) and the 721 connecting cable (max. 100 m/330 ft). Both subunits must have the same memory configuration.

There are three possible I/O configurations, depending on the degree of availability required of the I/O area:

- Single-sided configuration
- Switched configuration
- 2-fold redundant configuration

I/O types

I/O			Addresses required including read inputs (R-DI) without locating inputs/outputs			
Type	Designation	Configuration	DI	DQ	AI	AQ
1	Digital	single-sided	1 byte			
2	input	switched	1 byte			
3	(DI)	redundant	1 byte			
8	Digital	single-sided	—	1 byte		
9	output	switched	—	1 byte		
10	(DQ)	redundant	1 byte (R-DI)	1 byte		
13	Analog	single-sided			1 word	
14	input	switched			1 word	
15	(AI)	redundant			1 word	
18	Analog	single-sided				1 word
19	output	switched				1 word
20	(AQ)	redundant				1 word
24	CP/IP	single-sided	Addressing according to module			
25		switched				

Table 2: Overview of I/O types and addresses required

Example	Allocated addresses	Wiring requirement
10 redundant DIs without error locating (I/O type 3)	2 byte for DIs	10 DE per subunit
5 redundant DIs with error locating (I/O type 3)	1 byte for DIs 1 bit for L-DIs 1 bit L-DQs	5 DIs per subunit 1 L-DIs per subunit 1 L-DQ per subunit
8 redundant DQs with error locating (I/O type 10)	1 byte for DQs 1 bit for L-DIs 1 bit for L-DQs 8 bits for R-DIs	8 DQs per subunit 1 L-DI per subunit 1 L-DQ per subunit 8 R-DI (subunit A, B or switched)

Table 3: Examples of addresses and inputs/outputs required for the redundant I/O configuration

Legend

DI, DQ = Digital input/output or binary input/output
AI, AQ = Analog input/output
L-DI, L-DQ = Locating input/output
R-DI = Readback input

Design, I/O types for S5-115H (continued)

I/O types
(continued)

In order to distinguish between the different configurations of the I/O modules including the CPs and IPs, they have been divided into I/O types. Each configuration has its own response mode:

- Single-sided configuration with types 1, 8, 13, 18 and 24
The I/O module is permanently assigned to one of the two subunits. When the corresponding subunit is operating, the module is active. Information that has been read-in is also available in the other subunit irrespective of whether it is operating as the master or standby unit. The I/O address used may not be used in the second subunit.

- Switched configuration with types 2, 9, 14, 19 and 25
Only the master unit addresses the I/O module. Information that has been read-in is automatically passed to the standby unit, so that if required the latter can continue the process without interruption.
- Redundant configuration with types 3, 10, 15 and 20
The I/O modules are all provided in duplicate. They occupy the same I/O addresses in each subunit. In error-free operation, both I/O modules are active in each case.

The redundant I/O configuration (I/O types 3, 10, 15 and 20) is described on page 11/33.

Table 2 shows the addresses required for the various I/O modules in single-sided, switched and redundant configurations. Since the locating inputs and outputs are assigned in groups, no more than 1 byte for the L-DIs and 1 byte for the L-DQs is normally required per subunit.

Table 3 shows some examples of address requirements. It also shows the necessary wiring. If an input/output byte is occupied by some redundant DI or DQ addresses, it can no longer be used for non-redundant inputs and outputs.

Redundant I/O configuration for S5-115H

I/O types for redundant configuration

I/O type 3
(redundant
digital inputs)

- I/O type 3 without fault location.
If no locating inputs/outputs (L-DI, L-DQ) have been parameterized, the S5-115H continues to operate in the case of a discrepancy with the value of the master. It is possible that this value is incorrect. If this case cannot be tolerated, the redundant digital inputs (DI) must be operated with fault location.

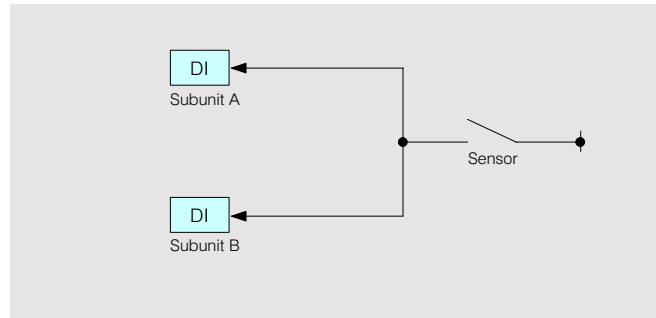


Fig. 11/1 Redundant digital input without fault location

- I/O type 3 with fault location.
In this case, locating inputs/outputs (L-DI, L-DQ) are used in addition to the redundant digital inputs (DI). As well as recognizing the fault, the operating system can also locate and deactivate the faulty DI module. The S5-115H then continues to operate with the fault-free module only.

The L-DQ and L-DI modules are assigned in groups to the redundant DI modules. A group consists of all the DIs connected to the same sensor supply

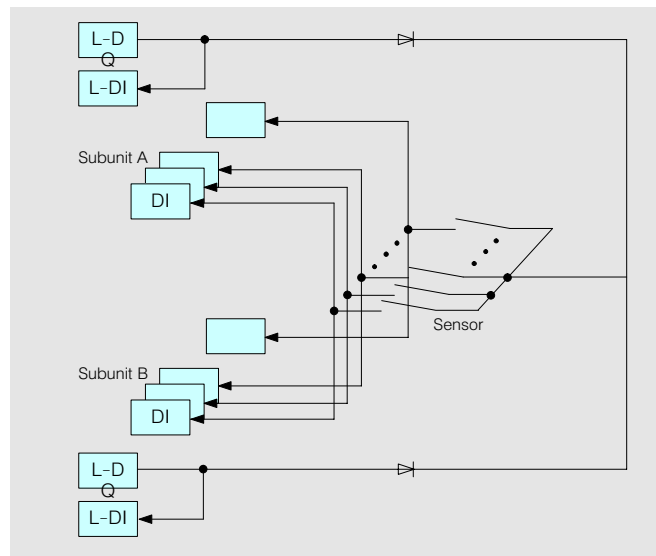


Fig. 11/2 Redundant digital input with fault location

I/O type 10
(redundant,
intermittent
digital outputs)

I/O type 10 is designed for fault recognition with restricted or complete fault location (depending on the version) for the intermittent outputs. An output is intermittent if it changes its signal status at least once per hour. Since the R-DI readback digital inputs are permanently assigned to the redundant digital outputs (DQ), just as many R-DIs are required as redundant DQs.

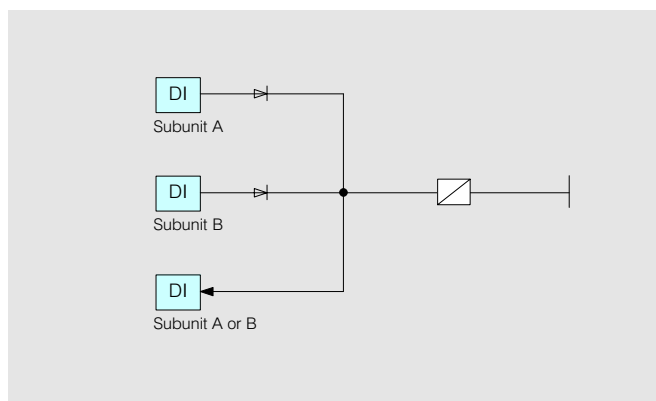


Fig. 11/3 Redundant intermittent digital output with restricted fault location

Redundant I/O configuration for S5-115H (continued)

I/O type 10
(redundant,
intermittent
digital outputs)
(continued)

- I/O type 10 with restricted fault location.
If no locating inputs/outputs (L-DI, L-DQ) are parameterized, it is only possible to recognize and locate "permanent 0 faults" (DQ cannot be switched to "1"). If such a case cannot be tolerated, i. e. it must also be possible to handle "permanent 1 faults", the redundant digital outputs must be operated with fault location.
- I/O type 10 with fault location.
In this case, locating inputs/outputs (L-DI, L-DQ) must be provided in addition to the redundant digital outputs (DQ) and the readback digital inputs (R-DI). The operating system can thus recognize and locate not only "permanent 0 faults", but can also deactivate the faulty DQ modules in the case of "permanent 1 faults". Together with the L-DQs it switches off the load supply of the DQ module briefly and checks the readback signals at the R-DIs. The S5-115H then continues to operate with the fault-free module until the faulty module is repaired.

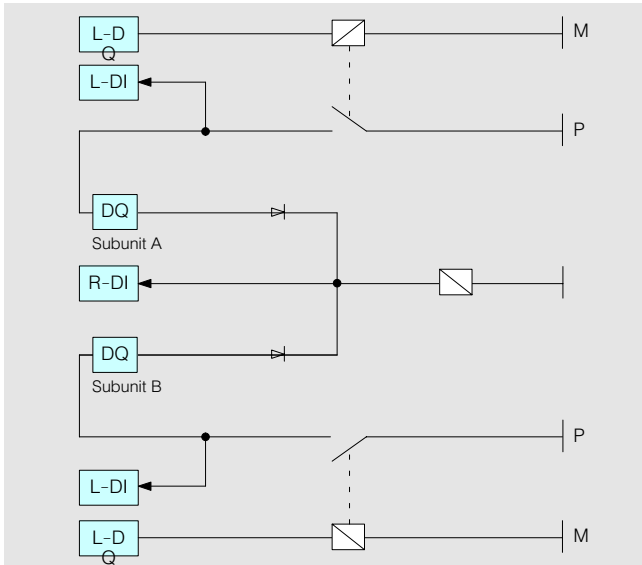


Fig. 11/4 Redundant, intermittent digital output with fault location

Decoupling

The outputs of the redundant digital output modules for 24 V DC connected in parallel must be decoupled with diodes. The same applies to locating outputs.

I/O type 15
(redundant
analog inputs)

This I/O type provides fault recognition with restricted fault location in the case of redundant analog inputs (AI). During fault location, the operating system accesses fault information of AI modules via a standard function block. Fault information includes range violation, overrange and wire break. The operating system also reports unacceptable deviations in input values.

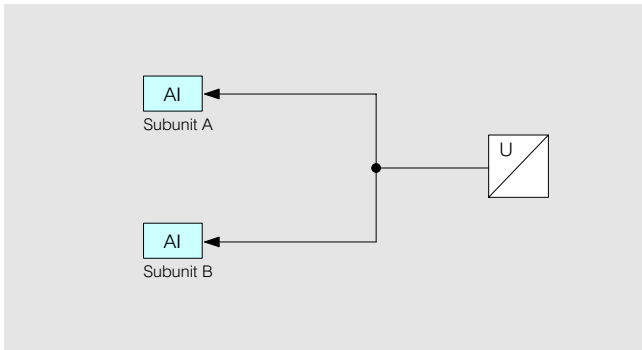


Fig. 11/5 Redundant analog input

Redundant I/O configuration for S5-115H (continued)

I/O types for redundant configuration (continued) I/O type 20 (redundant analog outputs)

This I/O type does not receive any operating system support in the recognition and locating of faults. The user must program these himself. The output values are output to both subunits in parallel.

Redundant inputs

Each subunit scans the inputs assigned to it. The user specifies a "discrepancy time" (10 ms to 320 s) for each digital input. This is the maximum permissible time deviation between the signals at two redundant inputs. The operating system monitors this discrepancy time. If the permis-

sible time is exceeded, the operating system locates and reports the error (entry in error data block). In the case of analog input modules, the user specifies the maximum permissible value by which the input signals may deviate.

This "discrepancy window" is monitored by the ANEI function block. The block is supplied on diskette together with the COM 115H parameterization software.

Redundant outputs

In the case of redundant digital outputs, the operating system checks whether an error has occurred. If required, the operating system signals the error (entry in error data block).

For redundant analog outputs there is no error detection. If required, this can be programmed by the user (e.g. with readback analog inputs).

Fault recognition and fault locating

In order to ensure non-stop operation, the operating system must not only detect but also locate faults so that the faulty module can be deactivated.

In the case of digital outputs, faults are recognized and located using auxiliary signals.

For redundant digital inputs and outputs fault detection is possible with or without fault locating.

For redundant analog inputs and outputs fault detection without fault locating is possible.

In the case of analog outputs, the operating system does not support fault recognition. If necessary, the user can program fault detection and locating himself.

Readback inputs, locating inputs and outputs

For fault detection of redundant DQs, readback inputs (R-DIs) are necessary; fault location requires locating inputs and outputs (L-DI, L-DQ).

Readback inputs are permanently assigned to their redundant outputs (1 readback input per output pair). Readback inputs can be allocated to subunit A, subunit B or a switched expansion unit. Locating inputs and outputs can be grouped for several inputs or outputs, e. g. together in one L-DI byte and one L-DQ byte per subunit. As a general rule, a maximum of 1 byte per subunit for L-DIs and 1 byte per subunit for L-DQs is required.

Address assignment

The redundant digital input and output modules can only be operated in the process image area (addresses 0 to 127) and the analog input and output modules in the P area (addresses 128 to 255).

The auxiliary signals L-DI, L-DQ and R-DI required for fault recognition and locating can be operated in the entire P area.

Non-stop operation

For non-stop systems, input and output modules with fault locating functions must be used.

CR 700-2F subrack for S5-115H

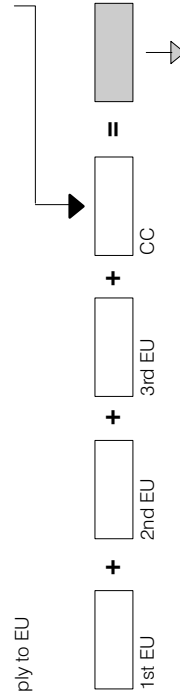
CR 700-2F subrack for S5-115H

Component list			General accessories (No., see below)				Slot No.		Module Qty.										Current cons. at 5 V		Price	
Module type	CPU	CPU 942H	Order No.	Adapter casing required (●)	Fan subassembly required (●)	PS	CPU	Cross modules required	0	1	2	3	4	5	6	IM	A	Sum A	each	total		
Digital input module	32 x 24 V DC 32 x 24 V DC 16 x 24 ... 48 V UC 16 x 48 ... 60 V UC 8 x 24 V DC 16 x 115 V UC 16 x 115 V UC 8 x 115 V UC 16 x 230 V UC 16 x 230 V UC 8 x 230 V UC 16 x 5 ... 15 V DC	6ES5 942-7UH11																0.7				
																		0.7				
		6ES5 420-7LA11	3															0.005				
		6ES5 430-7LA12	5															0.005				
		6ES5 431-7LA11	5															0.005				
		6ES5 432-7LA11	5															0.005				
		6ES5 434-7LA12	5															0.07				
		6ES5 435-7LA11	5															0.005				
		6ES5 435-7LB11	5															0.005				
		6ES5 435-7LC11	5															0.005				
		6ES5 436-7LA11	5															0.005				
		6ES5 436-7LB11	5															0.005				
		6ES5 436-7LC11	5															0.005				
		6ES5 434-4UA12	●															0.08				
Digital output module	32 x 24 V DC; 0.5 A 32 x 24 V DC; 0.5 A 16 x 24 ... 60 V DC; 0.5 A 16 x 24 ... 60 V DC; 2 A 8 x 24 V DC; 2 A 16 x 24 V DC; 2 A 16 x 48 ... 115 V AC; 1 A 16 x 115 ... 230 V AC; 1 A 8 x 115 ... 230 V AC; 2 A 32 x 5 ... 24 V DC; 0.1 AV 16 x 30 V AC relay contacts 8 x 30 V DC/250 V AC relay contacts 16 x 250 V AC relay contacts 16 x 24 V DC; 2 A	6ES5 441-7LA12	5														0.01					
		6ES5 451-7LA.1	5															0.1				
		6ES5 453-7LA11	5															0.05				
		6ES5 454-7LA12	5															0.05				
		6ES5 454-7LB11	5															0.05				
		6ES5 455-7LA11	5															0.175				
		6ES5 456-7LA11	5															0.07				
		6ES5 456-7LB11	5															0.035				
		6ES5 457-7LA11	5															0.1				
		6ES5 458-7LA11	5															0.05				
		6ES5 458-7LB11	5															0.05				
		6ES5 458-7LC11	5															0.05				
		6ES5 453-4UA12	●															0.12				
		6ES5 482-7LA11	5															0.05				
Digital input/output module	24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 8 inputs, 8 outputs 2.5 A 24 V DC; 24 inputs, 16 outputs 1.5 A	6ES5 482-7LF11	5														0.05					
		6ES5 482-7LF21	5														0.05					
		6ES5 482-7LF31	5														0.15					
		6ES5 485-7LA11	5														0.1					
		6ES5 460-7LA13	5														0.15					
		6ES5 465-7LA13	5														0.15					
		6ES5 463-4U.12	●														0.2					
		6ES5 466-3LA11	●														0.7					
		6ES5 470-7LA12	5														0.25					
		6ES5 470-7LB12	5														0.25					
		6ES5 470-7LC12	5														0.25					
		6ES5 240-1AA21	●														0.82)					
		6ES5 243-1AA13	●														0.6					
		6ES5 244-3AB31	●														0.4					
Intelligent I/O modules	IP 240 for counting, pos. dec. and pos. IP 243 for Analogwertverarbeitung IP 244 for temperature control IP 246 I/A for contr. pos., incremental IP 246 I/A for contr. pos., absolute IP 247 for contr. pos. IP 252 for closed-loop control IP 260 for high-speed cl.-loop control IP 261 for proportioning IP 281 for counting	6ES5 246-4UB11	●													1.32)						
		6ES5 246-4UA31	●														1.32)					
		6ES5 247-4UA31	●														0.82)					
		6ES5 252-3AA13	●														2.3					
		6ES5 260-4UA11	●														—					
		6ES5 261-4UA11	●														0.05					
		6ES5 281 4U.12	●														0.6					

Commu- nica- tions- proces- sors	CP 523 for point-to-point link	6ES5 523-3UA11	•	3													0.13	
	CP 524 for point-to-point link	6ES5 524-3UA13	•	3													1.5	
	CP 544 for point-to-point link	6ES5 544-3U...11	•	37													>0.91)	
	CP 527 for HMI	6AV1 242-0AB...0	•	7													1.5	
	CP 528 for HMI, digital or analog	6AV4 012-0AA10-0AB0	•	7													1.8	
	CP 530 for SINEC L1, block-type	6ES5 530-7LA12	•	3													1.0	
	CP 530 for SINEC L1, compact	6ES5 530-3LA12	•	3													1.0	
	CP 5430 TF for PROFIBUS	6GK1 543-0AA01	•	3													0.33	
	CP 5431 FMS/DP for PROFIBUS	6GK1 543-1AA00	•	7													0.45	
	CP 1431 TF for Ind. Ethernet	6GK1 143-0AA01	•	3													2.5	
	CP 1431 FT for Ind. Ethernet	6GK1 143-0AB01	•	3													4.5	
	CP 516	6ES5 516-3UA11	•	7													0.8	
	Special applica- tions																	
	Interface module	IM 304																
		IM 305															1.5	
		IM 306															0.01/14)	
		IM 307															0.05/24)	
	IM 304, CC int., 1st CC	6ES5 307-3UA11	•	7													1	
	IM 324R, CC int., 2nd CC	6ES5 304-3UB11	•	7													1.5	
		6ES5 324-3UR11	•	7													1.0	
Total current for central controller																		

1) Depending on the interface module 2) Without sensor supply 3) Power consumption/current supply to EU

Total current of the central controller and central expansion units
(carried forward from the configuring sheets for central EUs)



PS 951 power supply module	up to 3A: 6ES5 951-7LB21/-7NB21; up to 7 A (PLC without fan) or up to 15 A (PLC with fan); 6ES5 951-7LD21/-7ND51/-7ND41
Accessories	
1 Adapter casing	6ES5 491-0L...11
2 Long fan subassembly 24 V DC or 230 V AC	6ES5 981-0HA...1
3 RAM, EEPROM, EPROM memory submodule	6ES5 37...-....
4 Front connector K, crimp/screw connection	6XX3 068/6XX3 081
5 Front connector 490, crimp/screw/spring-type connection	6ES5 490-7...1
6 Front connector 497, crimp/screw connection	6ES5 497-4U...
7 Other	

$$\begin{array}{rcl}
 \text{Sum} & + & \\
 \text{Total price of expansion units} & = & \\
 \text{Total price} & &
 \end{array}$$

ER 701-3LH subrack for S5-115H with switched configuration

ER 701-3LH subrack for S5-115H with switched configuration																			
Component list		General accessories (No., see below)				Slot No.								Module		Price			
		Adapter casing required (●)	Fan subassembly required (●)											Qty.	Current cons. at 5 V				
																		PS	0
Module type	Order No.	Cross modules required													A	Sum A	each	total	
		5																	
Digital input module	32 x 24 V DC	6ES5 420-7LA11														0.005			
	32 x 24 V DC	6ES5 430-7LA12														0.005			
	16 x 24 ... 48 V UC	6ES5 431-7LA11														0.005			
	16 x 48 ... 60 V UC	6ES5 432-7LA11														0.005			
	8 x 24 V DC	6ES5 434-7LA12														0.07			
	16 x 115 V UC	6ES5 435-7LA11														0.005			
	16 x 115 V UC	6ES5 435-7LB11														0.005			
	8 x 115 V UC	6ES5 435-7LC11														0.005			
	16 x 230 V UC	6ES5 436-7LA11														0.005			
	16 x 230 V UC	6ES5 436-7LB11														0.005			
	8 x 230 V UC	6ES5 436-7LC11														0.005			
	32 x 5 ... 15 V DC	6ES5 434-4UA12	●													0.08			
Digital output module	32 x 24 V DC; 0.5 A	6ES5 441-7LA12														0.01			
	32 x 24 V DC; 0.5 A	6ES5 451-7LA.1														0.1			
	16 x 24 ... 60 V DC; 0.5 A	6ES5 453-7LA11														0.05			
	16 x 24 V DC; 2 A	6ES5 454-7LA12														0.05			
	8 x 24 V DC; 2 A	6ES5 454-7LB11														0.05			
	16 x 48 ... 115 V AC; 1 A	6ES5 455-7LA11														0.05			
	16 x 115 ... 230 V AC; 1 A	6ES5 456-7LA11														0.175			
	8 x 115 ... 230 V AC; 2 A	6ES5 456-7LB11														0.035			
	32 x 5 ... 24 V DC; 0.1 A	6ES5 457-7LA11														0.1			
	16 x 30 V AC relay contacts	6ES5 458-7LA11														0.05			
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11														0.05			
	16 x 250 V AC relay contacts	6ES5 458-7LC11														0.05			
Digital input/output module	16 x 24 V DC; 2 A	6ES5 453-4UA12	●													0.12			
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LA11														0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF11														0.05			
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF21														0.05			
	24 V DC; 8 inputs, 8 outputs 2.5 A	6ES5 482-7LF31														0.15			
	24 V DC; 24 inputs, 16 outputs 1.5 A	6ES5 485-7LA11														0.1			
Analog input module	8 inputs	6ES5 460-7LA13														0.15			
	8/16 inputs	6ES5 465-7LA13														0.15			
	4 inputs	6ES5 463-4U.12	●													0.2			
	8/16 inputs	6ES5 466-3LA11	●													0.7			
Analog output module	8 outputs, ± 10 V; 0 ... 20 mA	6ES5 470-7LA12														0.25			
	8 outputs, ± 10 V	6ES5 470-7LB12														0.25			
	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12														0.25			
Intelligent I/O modules	IP 240 for counting, pos. dec. and pos.	6ES5 240-1AA21	●													0.8 ²⁾			
	IP 243 for analog value processing	6ES5 243-1AA13	●													0.6			
	IP 244 for temperature control	6ES5 244-3AB31	●													0.4			
	IP 246 I/A for contr. pos., incremental	6ES5 246-4UA31	●													1.3 ²⁾			
	IP 246 I/A for contr. pos., absolute	6ES5 246-4UB11	●													1.3 ²⁾			
	IP 247 for contr. pos.	6ES5 247-4UA31	●													0.8			
IP 252 for closed-loop control	6ES5 252-3AA13	●													2.3				

[illegible]

1) Depending on the interface module	2) Without sensor supply	3) Power consumption/current supply to EU
1) Depending on the interface module	2) Without sensor supply	3) Power consumption/current supply to EU

4) For power supply of a transceiver max. 4.2 A 5) Not for S5-115F

Total current for expansion unit and central expansion units connected to ER 701-3
(carried over from the configuration sheets for the o

PS 951 power supply module	up to 3A: 6ES5 951-7LB21/-7NB21; up to 7 A (PLC without fan) or up to 15 A (PLC with fan): 6ES5 951-7LD21/-7ND51/-7ND41
Accessories	
1 Adapter casing	6ES5 491-0L . 11
2 Long fan subassembly 24 V DC or 230 V AC	6ES5 981-0HA . 1
3 RAM, EEPROM, EPROM memory submodule	6ES5 37
4 Front connector K, crimp/screw connection	6XX3 068/6XX3 081
5 Front connector 490, crimp/screw/spring-type connection	6ES5 490-7 . . . 1
6 Front connector 497, crimp/screw connection	6ES5 497-4U . . .
7 Other	

Diagram illustrating the calculation of total price:

$$\text{Sum} + \text{Total price of expansion units} = \text{Total price}$$

Design, I/O types for S5-115F

Design

In the basic configuration, an S5-115F programmable controller consists of 2 subunits each comprising 1

- CR 700-2F or CR 700-0LB subrack,
- CPU 942F with memory submodule,
- PS 951 power supply module with battery backup,
- IM 306 interface module (for address setting).

The two subunits are interconnected via IM 304 and IM 324 interface modules and the 721 connecting cable (max. 10m/33 ft) Both subunits must have the same memory configuration. Safety operation is only possible with EPROM and EEPROM submodules.

The supply voltage is 24 V DC. A transceiver connected to the CPU for interfacing with SINEC L1 or a programming device must have a separate power supply.

Each of the two subunits has 6 or 4 slots for I/O modules. If the number of slots is not sufficient, expansion units with ER 701 subracks can be used. These expansion units with ER 701 subracks can be connected either in centralized configurations using the IM 306 interface module or in distributed configurations using the IM 304 and IM 314 interface module (see Section 3).

I/O types

All input and output modules specified in Section 3 may be used. The interconnections between modules and the type of connection of the signal leads determine the "I/O type". The table below contains the 11 different I/O types and the address space required.

For block diagrams see pages 11/43 up to 11/46. The main terms used in the diagrams are explained below:

Interrupt evaluation

A 434-7 digital input module for interrupt evaluation can be plugged into each subunit. Interrupt signals always require a two-channel configuration. They can be regarded as being safety-oriented if the falling edge triggers an interrupt.

Direct and indirect driving of actuators

Binary outputs can drive an actuator either directly or indirectly, i.e. via relays. Some actuators cannot be driven directly as their technical specifications do not allow this (see data sheet).

The relays must meet the regulations relating to the technical equipment of the plant in question.

Sensors: Proof against persistent faults, single-two-channel

Sensors are proof against persistent faults if according to their type of construction and certification they cannot initiate a dangerous state of the plant following a default. If sensors are proof against persistent faults, they can be connected in a single-channel configuration.

Otherwise, two sensors must be used, each of them sending signals to one subunit. In both cases, the operating system compensates for any small deviations between the switching instance of the two sensors.

Sensors: Controllable/non-controllable

A sensor is non-controllable, if it cannot be powered individually via a binary output. Consequently, in the case of I/O type 3, the (test) signal must be routed via a relay module or a transistor module¹⁾.

Intermittent signals

Signals at safety-oriented inputs and outputs are regarded as intermittent if the status changes frequently in response to process events within the second error occurrence period (permissible period of time: e.g. 24 hours):

- Binary signals changing to the other output state;
- Analog signals changing from the non-safety-related range to the safety-related limit value range.

Safety-oriented analog output modules

These analog output modules can only be implemented if the sensors and actuators are connected as in the following example: An analog output signal is read back by a safety analog input on the actuator. In the case of an error, a reset binary output provides an additional shutdown facility for the module.

Non-safety-related I/O types

These types can only be used for input and output modules which cannot cause a dangerous condition in the case of a defect.

I/O type (digital)			I/O type (analog)		
Type	Designation	safety-related	Type	Designation	safety-related
1	Binary	no	13	Analog	no
2	input	yes	14	input	yes
3	(DI)	yes	15	(AI)	yes
8	Binary	no	16		yes
9	output	yes	18	Analog output (AQ)	no
10	(DQ)	yes			

Overview of I/O types
1) For new systems DA 6ES5 453-4UA11 only

Characteristics of inputs and outputs, address assignment, scan time for S5-115F

Characteristics of inputs and outputs

Two-channel and safety-related configurations require that some of the inputs and outputs have special characteristics.

Binary inputs

At the beginning of each cycle, both subunits generate a process input image. If the operating system detects any deviations when comparing individual input signals, it will repeatedly read these inputs for a certain period of time (discrepancy time). However, if the input signals still deviate at the end of the permitted discrepancy time, a fault response is triggered.

The discrepancy time can be configured by the user with the support of the COM 115F parameterization software. If this time is not sufficient for some sensors, it is also possible to assign them a specific discrepancy time.

Non-intermittent (changing) signals at binary inputs (type 3) are deactivated and checked once within the selectable test cycle time by means of a test output. This test function need not to be taken into consideration when developing the user program.

Binary outputs

The operating system checks non-intermittent binary outputs (type 10) once every test cycle. If an output is "1" at that moment, it will be switched to "0" for a short instant (and vice versa) until the associated readback input has responded. When checking with the "1" signal, the actuator is at 0 current since the outputs are checked one after another. This test function need not to be taken into account in the user program.

Analog inputs

The user can specify in the COM 115F parameterization software how the S5-115F PLCs are to respond to deviating analog signals in two-channel systems. The deviation tolerances can be entered either absolutely or relative to the average measured value. The operating system unifies the signal values of the two subunits by generating minimum, maximum or average values. Non-intermittent analog inputs (types 14 and 15) are checked by the operating system once within a test cycle via a test analog output.

No provisions need be made for this test function in the user program.

Analog inputs must be read exclusively by the standard function block FB 250 ANEI. This block is integrated in the operating system and permits safety functions such as range monitoring and wire break detection.

Analog outputs

The safety-related configuration of analog outputs is not possible.

Signal groups

All safety-related inputs and outputs can be combined to form signal groups using the COM 115F parameterization software. Any fault in one module will then result in passivation of all modules in a signal group. Passivated output modules must be deenergized by the user within a specified second fault occurrence period. The formation of signal groups provides a certain degree of independence between function groups, which enhances the availability of the system.

Address assignment

The addresses of the input and output modules plugged into a subrack can be set on the IM 306 interface module based in the same rack. An exception to this is the address of the 463-4 analog input module and 453-4 digital output module, which are set by means of a coding switching on the module itself. The module can therefore only be used in the CR 700-0LB, CR 700-2F and ER 701-3 subracks.

Digital modules

Word addresses (16 bits) are set for digital modules. The following addresses are permissible

- Input modules: 0 to 126
- Output modules: 0 to 124.

Analog modules

Addresses from 128 onwards are available for analog modules. A maximum of 64 word addresses can be assigned. This results in the following maximum number of modules:

- Eight 460-7 analog input modules with 8 word addresses
- Sixteen 463-4 analog input modules with 4 word addresses
- Eight 470-7 analog output modules with 8 word addresses.

If individual coding has not been preset on the 460-7 analog input module, the same addresses may be used by an output module. The addresses used by the 460-7 and 463-4 analog output values must not overlap.

Two-channel input and output modules

For two-channel input and output modules, corresponding modules of the two subunits must be assigned the same addresses.

Additional inputs and outputs for testing and readback are assigned to any vacant addresses with the COM 115 parameterization software.

In the case of analog input types 14 and 15, it is sufficient for inputs with the same measuring range to have identical analog output values.

Single-channel non safety-related input and output modules

Modules may be distributed over any unassigned slots in the two subunits. However, each address must only be assigned once per system.

Scan time

The scan time of a program is defined by the following

- Run-time of the user program
- Run-time of the operating system

In order to determine the run-time of the user program, the execution times of all the statements of the blocks activated in a scan must be summed. On the average, the execution of 1000 statements is 15 ms.

The run-time of the operating system is approx. 60 ms to 250 ms per scan style (average 80 ms). The maximum run-time of the operating system is determined from the following factors

- 55 to 80 ms for operating system functions
- 5 to 10 ms for additional self-tests
- 12 to 140 ms for checking I/O modules
- 0 to 30 ms for processing discrepancy times

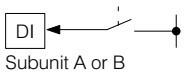
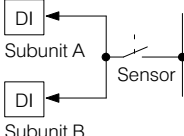
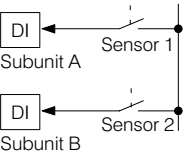
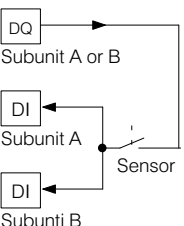
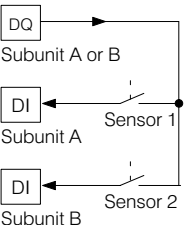
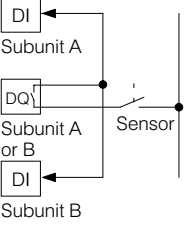
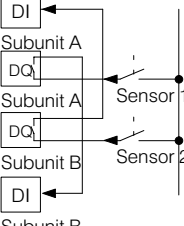
Generally, the last two time factors very rarely occur. The additional self-test is not carried out while checking I/O modules.

The scan time can also be extended by:

- Time-controlled organization blocks
- Interrupt-driven organization blocks
- The SINEC L1 LAN

Block diagrams and module combinations for S5-115F

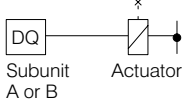
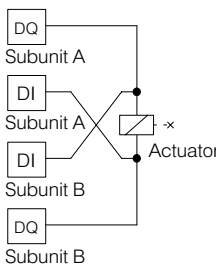
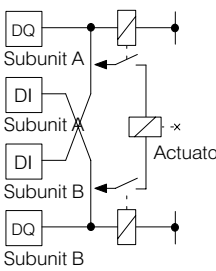
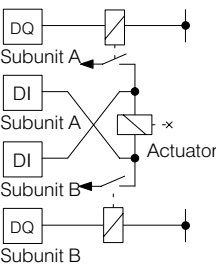
Block diagrams and
module combinations

Block diagram	Characteristics	Permissible module combinations
 Subunit A or B	I/O type 1; binary input; non safety-related	1 x DI 6ES5 430-7LA12 or 1 x DI/DQ 6ES5 482-7LA11 or 1 x DI 6ES5 435-7LC11 or 1 x DI 6ES5 436-7LC11
 Subunit A Subunit B	I/O type 2; binary input; safety-related; intermittent mode; single-channel sensor	2 x DI 6ES5 430-7LA12 or 2 x DI 6ES5 435-7LC11 or 2 x DI 6ES5 436-7LC11
 Subunit A Subunit B	I/O type 2; binary input; safety-related; intermittent mode; single-channel sensor	2 x DI 6ES5 430-7LA12 or 2 x DI 6ES5 435-7LC11 or 2 x DI 6ES5 436-7LC11
 Subunit A or B Subunit A Subunit B	I/O type 3; binary input; safety-related; single-channel sensor; sensor can be controlled	1 x DQ 6ES5 451-7LA11 2 x DI 6ES5 430-7LA12 or 1 x DQ 6ES5 456-7LB11 2 x DI 6ES5 435-7LC11 or 1 x DQ 6ES5 456-7LB11 2 x DI 6ES5 436-7LC11 or 1 x DQ 6ES5 451-7LA11 2 x DI 6ES5 434-7LA11
 Subunit A or B Subunit A Subunit B	I/O type 3; binary input; safety-related; two-channel sensor; sensor can be controlled	1 x DQ 6ES5 451-7LA11 2 x DI 6ES5 430-7LA12 or 1 x DQ 6ES5 456-7LB11 2 x DI 6ES5 435-7LC11 or 1 x DQ 6ES5 456-7LB11 2 x DI 6ES5 436-7LC11
 Subunit A Subunit A or B Subunit B	I/O type 3; binary input; safety-related; single-channel sensor; sensor cannot be controlled	1 x DQ 6ES5 458-7LA11¹⁾ 2 x DI 6ES5 430-7LA12 or 1 x DQ 6ES5 458-7LB11 2 x DI 6ES5 430-7LA11 or 1 x DQ 6ES5 458-7LB11 2 x DI 6ES5 434-7LA11 or 1 x DQ 6ES5 458-7LA11¹⁾ 2 x DI 6ES5 434-7LA11
 Subunit A Subunit A Subunit B Subunit B	I/O type 3; binary input; safety-related; two-channel sensor; sensor cannot be controlled	2 x DQ 6ES5 458-7LA11¹⁾ 2 x DI 6ES5 430-7LA12 or 2 x DQ 6ES5 458-7LB11 2 x DI 6ES5 430-7LA12

1) For new system 6ES5 453-4UA11 only

Block diagrams and module combinations for S5-115F (continued)

Block diagrams and module combinations (continued)

Block diagram	Characteristics	Permissible module combination
 DQ Subunit A or B Actuator	I/O type 8; binary output; non safety-related	1 x DQ or 1 x DQ or 1 x DQ or 1 x DQ or 1 x DQ or 1 x DI/DQ or 1 x DQ 6ES5 451-7LA11 6ES5 454-7LA11 6ES5 454-7LB11 6ES5 458-7LA11¹⁾ 6ES5 458-7LB11 6ES5 482-7LA11 6ES5 456-7LB11
 DQ Subunit A DI Subunit A DI Subunit B DQ Subunit B Actuator	I/O type 9 with intermittent mode, otherwise I/O type 10; binary output; safety-related; driven directly	1 x DI/DQ 1 x DI/DQ or 2 x DI/DQ or 2 x DQ 2 x DI or 2 x DQ 2 x DI or 2 x DQ 1 x DI/DQ 1 x DI/DQ 6ES5 482-7LF11 6ES5 482-7LF21 6ES5 482-7LF31 6ES5 456-7LB11 6ES5 435-7LC11 6ES5 456-7LB11 6ES5 436-7LC11 6ES5 458-7LB11 6ES5 482-7LF11 6ES5 482-7LF21
 DQ Subunit A DI Subunit A DI Subunit B DQ Subunit B Actuator	I/O type 9 with intermittent mode; otherwise I/O type 10; binary output; safety-related; driven indirectly; coupling relay not tested	1 x DI/DQ 1 x DI/DQ or 2 x DI/DQ or 2 x DQ 2 x DI or 2 x DQ 2 x DI or 2 x DQ 2 x DI/DQ 2 x DI/DQ 6ES5 482-7LF11 6ES5 482-7LF21 6ES5 482-7LF31 6ES5 456-7LB11 6ES5 435-7LC11 6ES5 456-7LB11 6ES5 436-7LC11 6ES5 458-7LB11 6ES5 482-7LF11 6ES5 482-7LF21
 DQ Subunit A DI Subunit A DI Subunit B DQ Subunit B Actuator	I/O type 9 with intermittent mode, otherwise I/O type 10; binary output safety-related; driven indirectly; coupling relay tested	1 x DI/DQ 1 x DI/DQ or 2 x DI/DQ or 2 x DQ 2 x DI or 2 x DQ 2 x DI or 2 x DQ 1 x DI/DQ 1 x DI/DQ or 1 x DI/DQ 1 x DI/DQ 2 x DI or 1 x DI/DQ 1 x DI/DQ 2 x DI 6ES5 482-7LF11 6ES5 482-7LF21 6ES5 482-7LF31 6ES5 456-7LB11 6ES5 435-7LC11 6ES5 456-7LB11 6ES5 436-7LC11 6ES5 458-7LB11 6ES5 482-7LF11 6ES5 482-7LF21 6ES5 482-7LF11 6ES5 482-7LF21 6ES5 435-7LC11 6ES5 482-7LF31 6ES5 482-7LF21 6ES5 436-7LC11

1) For new system 6ES5 453-4UA11 only

Block diagrams and module combinations for S5-115F (continued)

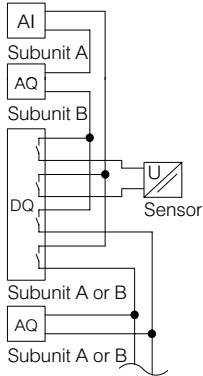
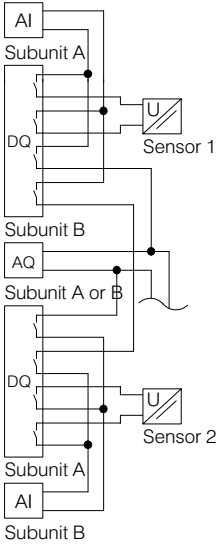
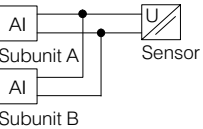
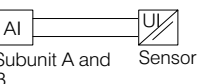
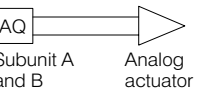
Block diagrams and module combinations (continued)

Block diagram	Characteristics	Permissible module combinations
	I/O type 14; analog input; safety-related; current sensor; single-channel sensor	2 x AI 6ES5 463-4U.12 1 x DQ 6ES5 458-7LA11¹⁾ 1 x AQ 6ES5 470-7L.12 DQ and AQ must be connected to the same subunit. The current and voltage ranges of the AQs, AIs and sensors must be identical.
	I/O type 15; analog input; safety-related; current sensor; two-channel sensor	2 x AI 6ES5 463-4U.12 1 x DQ 6ES5 458-7LA11¹⁾ 1 x AQ 6ES5 470-7L.12 The current and voltage ranges of the AQs, AIs and sensors must be identical.
	I/O type 16; analog input; safety-related; intermittent mode; current sensor; single-channel sensor	2 x AI 6ES5 463-4U.12
	I/O type 16; analog input; safety-related; intermittent mode; current or voltage sensor; two-channel sensor	2 x AI 6ES5 463-4U.12

1) For new system 6ES5 453-4UA11 only

Block diagrams and module combinations for S5-115F (continued)

Block diagrams and
module combinations
(continued)

Block diagram	Characteristics	Permissible module combinations
	I/O type 14; analog input; safety-related; voltage sensor; single-channel sensor	2 x AI 6ES5 463-4U.12 1 x DQ 6ES5 458-7LA11¹⁾ 1 x AQ 6ES5 470-7L.12 DQ and AQ must be connected to the same subunit. The current and voltage ranges of the AQs, AIs and sensors must be identical.
	I/O type 15; analog input; safety-related; voltage sensor; two-channel sensor	2 x AI 6ES5 463-4U.12 1 x DQ 6ES5 458-7LA11¹⁾ 1 x AQ 6ES5 470-7L.12 The current and voltage ranges of the AQs, AIs and sensors must be identical.
	I/O type 16; analog input; safety-related; intermittent mode; voltage sensor; single-channel sensor	2 x AI 6ES5 463-4U.12
	I/O type 13; analog input; non safety-related	1 x AI 6ES5 460-7LA11 or 1 x AI 6ES5 463-4U.12
	I/O type 18; analog output; non safety-related	1 x AQ 6ES5 470-7L.12

1) For new system 6ES5 453-4UA11 only

Program blocks for S5-115F

Program blocks Configuration data blocks

The data required for executing the safety-specific functions are stored in the configuration data blocks. These blocks take up extremely little user memory space. For generating the configuration data blocks the COM 115F parameterization software must first be loaded into the programming device. The programming device will then prompt the user when entering the necessary data, i. e. the configuration of the system. The parameterization software is subdivided into the following groups:

- Operating system parameters
- Communications data
- Signal input and output data

For setting the operating system parameters, the user requires certain data, such as monitoring times, test cycle time or time tolerances for

input signal deviations between subunits.

For communications via the SINEC L1 LAN, the user must specify, for example, the source and destination mailboxes. The mailboxes can be assigned to the flag area or data blocks.

Standard modules are used for signal input and output. The wiring for input and output modules used depends on the characteristics required (pages 11/43 up to 11/46). The COM 115F parameterization software, for example, requires the following data:

- Data block number under which the data is to be stored
- Maximum discrepancy time between binary inputs
- Location (address) of check outputs and readback inputs

- Signal group number for group passivation
- Tolerance range for two-channel analog input modules

The data block numbers are predefined

- DB 1: System configuration data block
- DB 2: Error/fault data block for subunit A
- DB 3: Error/fault data block for subunit B

The numbers of the other configuration data blocks can be defined by the user.

Editing of the configuration data, e.g. correcting, changing or copying, is simple. The configuration data can also be printed out for documentation purposes.

Logic program counter

Each block (except data blocks) must begin with the following sequence of statements to enable the operating system to monitor the correct functional sequence of the blocks:

```
L FW 0
L KF+1
+ F
T FW 0
```

The logic program counter (LPLZ) enables the operating system to perform a number

of monitoring functions. The counter must be activated at least every 128 statements. The logic program counter is assigned bit memory word 0. The user can use bit memories only from word 2 onwards.

Organization blocks

The following organization blocks are integrated in the operating system of the S5-115F failsafe programmable controller:

- OB 1 Cyclic program execution
- OB 2 Interrupt-driven program execution
- OB 13 Time-controlled program execution

- OB 21 Start-up characteristics for manual power-up
- OB 22 Start-up characteristics for automatic power-up
- OB 251 Processing of PID control algorithm

Integrated function blocks

The function blocks listed in the table below are implemented in the operating system of the S5-115F and therefore do not take up any user memory space. The safety-specific function blocks are explained below:

Function block FB 250 ANEI

The FB 250 ANEI processes the analog values entered and converts them into scaled values. This function block also detects errors and issues error messages. A range monitor can be used for detecting wire breaks. The function block executes all functions in connection with the evaluation of two-channel, safety-related analog value sensors. For example, FB 250 ANEI generates from the slightly differing analog values of both subunits a single value, which both subunits can process.

Function block FB 253 MBXT

The FB 253 MBXT permits the implementation of a two-channel and thus fault-tolerant SINEC L1 LAN. If a fault occurs on the main channel, the FB 253 copies the data in the mailbox of a second channel into the mailbox of the main channel.

Program blocks, standard function blocks for the S5-115F

Program blocks
Integrated function blocks
(continued)

**Function block
FB 254 SYNC**

FB 254 SYNC synchronizes the two subunits irrespective of the times mentioned under "Principle of operation"

(page 3/18). Program locations and time intervals for the synchronization of various functions can thus be defined. These are, for example:

- Updating of timers
- Calling of time process and interrupt service routines (organization blocks)
- Updating the mailboxes of the SINEC L1 LAN
- Data transfer to the programming device

Designation		Function		Processing time ¹⁾
Code converter	COD: B4	FB 240	Conversion of a 4-decade BCD-coded number into a 16-bit fixed-point binary number	0.8 ms
Code converter	COD: 16	FB 241	Conversion of a 16-bit fixed-point binary number into a 6-decade BCD-coded number	1.3 ms
Multiplier	MUL: 16	FB 242	Multiplication of two 16-bit fixed point binary numbers	1.1 ms
Divider	DIV: 16	FB 243	Division of two 16-bit fixed-point binary numbers	2.6 ms
Read-in analog value	ANEI	FB 250	Reading-in analog values via analog input modules	4.0 ms
Output analog value	ANAU	FB 251	Output of analog values via analog output modules	6.0 ms
Block transfer CP 523	AGF:BLUE	FB 252	Transfer of data to CP 523	2 to 20 ms
Transfer mailbox	MBXT	FB 253	Transferring the contents of the redundant SINEC L1 mailbox to the main mailbox	2.0 ms
Synchronization	SYNC	FB 254	Synchronization of the two subunits	2.0 ms

1) Approximate average values; greatly dependent on parameters.
Function blocks integrated in the operating system of the S5-115F

Standard-function blocks
for the S5-115F
(loadable)

Only the following FBs can be used for the S5-115F programmable controller:

- Prototype-tested standard function blocks
- Function blocks created by the user (tested during system acceptance)

No other standard function blocks may be used. A check is made for such standard function blocks on system start-up.

The standard function blocks prototype-tested by the Technical Inspectorate for Bavaria may be used, on the CPU 942F only, as follows:

- Function blocks for arithmetic functions, signalling functions and sequencer on CPU 942F from Order No. 6ES5 942-7UF12 onwards
- Function blocks for interfacing on CPU 942F from Order No. 6ES5 942-7UF13 onwards
- Standard function blocks for fuel engineering

For further information, see Section 7.

CR 700-0LB subrack for S5-115F

CR 700-0LB subrack for S5-115F

Component list	General accessories (No., see below) Adapter casing required (●)		Slot No.					Module Qty.				Price each	total
			PS	Cross modules required				CPU	0	1	2	3	IM
Module type	Order No.												
Digital input module	6ES5 942-7UF13	3											
	6ES5 430-7LA12	5											
	6ES5 434-7LA12	5											
	6ES5 435-7LC11	5											
	6ES5 436-7LC11	5											
Digital output module	6ES5 451-7LA 11	5											
	6ES5 453-4UA12	●											
	6ES5 454-7LA11	5											
	6ES5 454-7LB11	5											
	6ES5 456-7LB11	5											
	6ES5 458-7LA11	5											
	6ES5 458-7LB11	5											
Digital input/output module	6ES5 482-7LA11	5											
	6ES5 482-7LF11	5											
	6ES5 482-7LF21	5											
	6ES5 482-7LF31	5											
Analog input	6ES5 460-7LA13	5/7											
	6ES5 463-4U .12	●											
Analog output module	6ES5 470-7LA12	5											
	6ES5 470-7LB12	5											
	6ES5 470-7LC12	5											
	6ES5 523-3UA11	●											
	6ES5 304-3UB11	●											
	6ES5 306-7LA11	7											
	6ES5 304-3UB11	●											
	6ES5 324-3UA12	●											
Total current for central controller													
1) Power consumption/current supply to EU													
Total current for central controller and central expansion units (carried over from configuring sheets for central EUs)													
1st EU + 2nd EU + 3rd EU + CC =													
PS 951F power supply module (up to 7 A)	6ES5 951-7ND21												
PS 951F power supply module (up to 7 A)	6ES5 951-7ND31												
PS 951 power supply module (up to 7 A)	6ES5 951-7ND41												
Accessories													
1 Adapter casing	6ES5 491-0L . 11												
3 RAM, EPROM, EPROM memory submodule	6ES5 37												
4 Front connector K, crimp/screw connection	6XX3 068/6XX3 081												
5 Frontstecker 490, crimp/screw/spring-type connection	6ES5 490-7 ... 1												
7 Other													

Sum

+

Total price of expansion units

=

Total price

CR 700-2F subrack for S5-115F

CR 700-2F subrack for S5-115F

Component list		General accessories (No., see below) Adapter casing required (●)		Slot No.										Module Qty.		Current consumption at 5 V		Price	
				PS	CPU	0	1	2	3	4	5	6	IM	Sum A	each	total			
				Cross modules required															
Module type		Order No.												A					
Digital input module	CPU 942F	6ES5 942-7UF13	3											0.8					
	32 x 24 V DC	6ES5 430-7LA12	5											0.005					
	8 x 24 V DC (interrupt module)	6ES5 434-7LA12	5											0.07					
	8 x 115 V UC	6ES5 435-7LC11	5											0.005					
	8 x 230 V UC	6ES5 436-7LC11	5											0.005					
Digital output module	32 x 24 V DC; 0.5 A	6ES5 451-7LA11	5											0.1					
	16 x 24 V DC; 2 A	6ES5 453-4UA12	●											0.12					
	16 x 24 V DC; 2 A	6ES5 454-7LA11	5											0.05					
	8 x 24 V DC; 2 A	6ES5 454-7LB11	5											0.05					
	8 x 115 ... 230 V AC; 2 A	6ES5 456-7LB11	5											0.035					
Digital input/output module	16 x 30 V AC relay contacts	6ES5 458-7LA11	5											0.05					
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11	5											0.05					
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LA11	5											0.05					
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF11	5											0.05					
	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LF21	5											0.05					
Analog input	24 V DC; 8 inputs, 8 outputs 2.5 A	6ES5 482-7LF31	5											0.15					
	8 inputs	6ES5 460-7LA13	5/7											0.15					
	4 inputs	6ES5 463-4U.12	●											0.2					
	8 outputs, ± 10 V; 0 ... 20 mA	6ES5 470-7LA12	5											0.25					
	8 outputs, ± 10 V	6ES5 470-7LB12	5											0.25					
Analog output module	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12	5											0.25					
	CP 523 for point-to-point link	6ES5 523-3UA11	●											0.13					
	IM 304 interface module for dist. conf.	6ES5 304-3UB11	●											1.5					
	IM 306 interface module for centr. conf.	6ES5 306-7LA11	7											0.05(2/1)					
	IM304 interface mod. for CC int., 1st CC	6ES5 304-3UB11	●											1.5					
IM324 interface mod. for CC int., 2nd CC		6ES5 324-3UA12	●											1.0					
Total current for central controller																			
1) Power consumption/current supply to EU																			
Total current for central controller and central expansion units (carried over from configuring sheets for central EUs)																			
PS 951F power supply module (up to 7 A)																			
PS 951F power supply module (up to 7 A)																			
PS 951 power supply module (up to 7 A)																			
Accessories																			
1 Adapter casing																			
3 RAM, EEPROM, EPROM memory submodule																			
4 Front connector K, crimp/screw connection																			
5 Front connector 490, crimp/screw/spring-type connection																			
Other																			

Sum

+

Total price of expansion units

=

Total price

ER 701-1 subrack for S5-115F

[illegible]

Total price ER 701-1

ER 701-2 subrack for S5-115F

Subrack ER 701-2 for S5-115F

Component list		General accessories (No., see below) Adapter casing required (●)		Slot Nr.										Module		Price	
				PS	0	1	2	3	4	5	6	7	IM	Qty	Sum A		
Module type		Order No.	Cross modules required										A	at 5 V	each	total	
Digital input module	32 x 24 V DC	6ES5 430-7LA12	5												0.005		
	8 x 115 V UC	6ES5 435-7LC11	5												0.005		
	8 x 230 V UC	6ES5 436-7LC11	5												0.005		
	Digital output module	32 x 24 V DC; 0.5 A	6ES5 451-7LA11	5											0.01		
		16 x 24 V DC; 2 A	6ES5 454-7LA11	5											0.05		
		8 x 24 V DC; 2 A	6ES5 454-7LB11	5											0.05		
		8 x 115 ... 230 V AC; 2 A	6ES5 456-7LB11	5											0.035		
	16 x 30 V AC relay contacts	6ES5 458-7LA11	5											0.05			
	8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LB11	5											0.05			
	Digital input/output module	24 V DC; 16 inputs, 16 outputs 0.5 A	6ES5 482-7LA11	5											0.05		
24 V DC; 16 inputs, 16 outputs 0.5 A		6ES5 482-7LF11	5											0.05			
24 V DC; 16 inputs, 16 outputs 0.5 A		6ES5 482-7LF21	5											0.05			
24 V DC; 8 inputs, 8 outputs 2.5 A		6ES5 482-7LF31	5											0.15			
Analog input/output module	8 inputs	6ES5 460-7LA13	5/7											0.15			
	8 outputs, ± 10 V; 0 ... 20 mA	6ES5 470-7LA12	5											0.25			
	8 outputs, ± 10 V	6ES5 470-7LB12	5											0.25			
	8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LC12	5											0.25			
IM 306 interface module ²⁾	IM 306 interface module	6ES5 306-7LA11	7											0.05(21)			
	IM 314 interface module	6ES5 314-3UA11	● 7											1.0			
Total current for expansion unit																	
1) Power consumption/current supply to EU 2) The ER 701-2 can also be expanded centrally in the case of the S5-115F; however, this means that no power supply can be installed in ER 701-2																	
Total current expansion unit and central expansion units connected to the ER 701-2 (carried over from the configuring sheets for central EUs)																	
PS 951F power supply module (up to 7 A)																	
PS 951F power supply module (up to 7 A)																	
PS 951 power supply module (up to 7 A)																	
Accessories																	
1 Adapter casing																	
5 Front connector 490, crimp/screw/spring-type connection																	
7 Other																	

Total price ER 701-2

ER 701-3 subrack for S5-115F

ER 701-3 subrack for S5-115F

Component list		General accessories (No., see below) Adapter casing required (●)		Slot No.										Module		
				Cross modules required										Qty	Current consumption at 5 V	Price
Module type	Order No.	5										A	Sum A	each	total	
Digital input module 32 x 24 V DC 8 x 115 V UC 8 x 230 V UC	6ES5 430-7LA12											0.005				
	6ES5 435-7LC11											0.005				
	6ES5 436-7LC11	5										0.005				
Digital output module 32 x 24 V DC; 0.5 A 16 x 24 V DC; 2 A 16 x 24 V DC; 2 A 8 x 24 V DC; 2 A 8 x 115 ... 230 V AC; 2 A	6ES5 451-7LA11	5										0.01				
	6ES5 453-4UA12	●										0.12				
	6ES5 454-7LA11	5										0.05				
	6ES5 454-7LB11	5										0.05				
	6ES5 456-7LB11	5										0.035				
16 x 30 V AC relay contacts 8 x 30 V DC/250 V AC relay contacts	6ES5 458-7LA11	5										0.05				
	6ES5 458-7LB11	5										0.05				
Digital input/output module 24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 16 inputs, 16 outputs 0.5 A 24 V DC; 8 inputs; 8 outputs 2.5 A	6ES5 482-7LA11	5										0.05				
	6ES5 482-7LF11	5										0.05				
	6ES5 482-7LF21	5										0.05				
	6ES5 482-7LF31	5										0.15				
	6ES5 460-7LA13	5/7										0.15				
Analog inputs 4 inputs ²⁾	6ES5 463-4U.12	●										0.2				
Analog output module 8 outputs, ± 10 V; 0 ... 20 mA 8 outputs, ± 10 V 8 outputs, 1 ... 5 V; 4 ... 20 mA	6ES5 470-7LA12	5										0.25				
	6ES5 470-7LB12	5										0.25				
	6ES5 470-7LC12	5										0.25				
	CP 523 for point-to-point link	6ES5 523-3UA11	●									0.13				
IM 306 interface module ³⁾	6ES5 306-7LA11	●										0.05(2 ¹⁾)				
IM 314 interface module	6ES5 314-3UA11	7										1.0				
Total current for central controller																

1) Power consumption/current supply to EU 2) In a centralized configuration of the ER 701-3 with IM 306 the analog input module can be used only in the 1st/2nd expansion unit and only with connection cable 705-0AF00 (0.5 m/1.64 ft) 3) The ER 701-3 can also be expanded centrally in the case of the S5-115F; however, this means that no power supply unit can be installed in the ER 701-3

Total current for expansion unit ER 701-3 and central expansion units connected to the ER 701-3
(carried over from the configuration sheet for central EUs)

$$\boxed{} + \boxed{} + \boxed{} + \boxed{} = \boxed{}$$

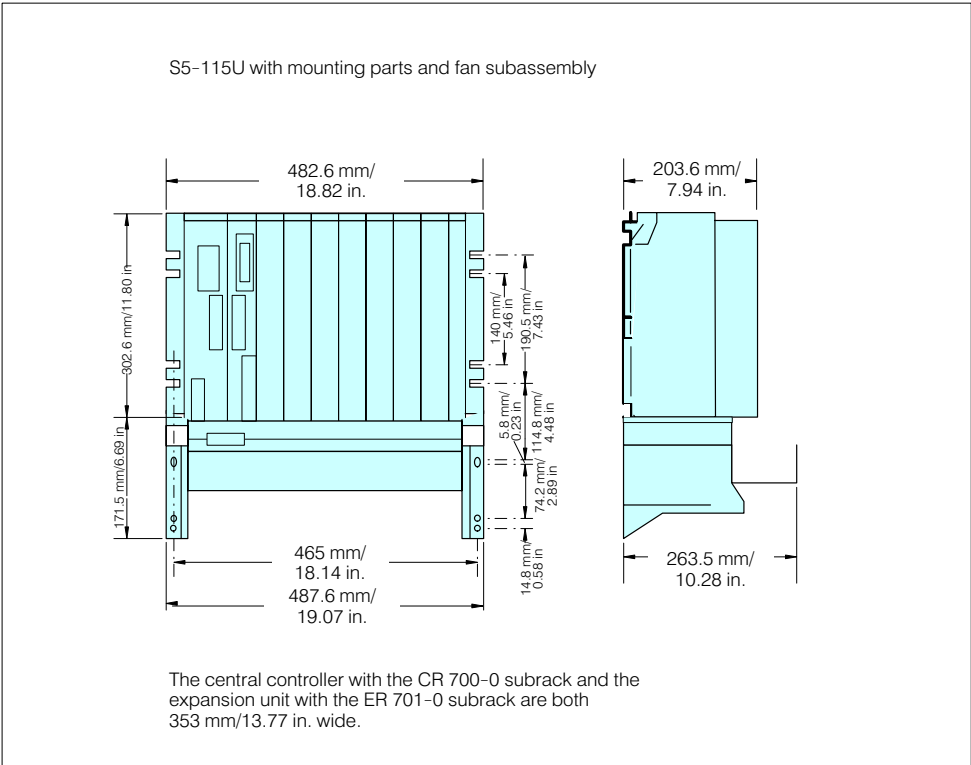
1st EU 2nd EU 3rd EU CC

PS 951F power supply module (up to 7 A)	6ES5 951-7ND21
PS 951F power supply module (up to 7 A)	6ES5 951-7ND31
PS 951 power supply module (up to 7 A)	6ES5 951-7ND41
Accessories	
1 Adapter casing	6ES5 491-0L.11
3 RAM, EEPROM, EPROM memory submodule	6ES5 37-2-...
5 Front connector 490, crimp/screw/spring-type connection	6ES5 490-7 ... 1
6 Front connector 497, crimp/screw connection	6ES5 497-4U ...
7 Other	

Total price ER 701-3

Dimensions

S5-115U/
S5-115H
S5-115F (subunit)



[illegible]

ZG 135/155U central controller for S5-155H

115U/155U central controller for S5-155H

Component list		Slot required		Slot No.		Cross modules required																				Module Qty.		Price			
		2	1	2	1	3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163	A	Sum in [A]	each	total	
Module type	Order No.																														
Subrack	6ES5 188-3UA..																														
CPU	CPU 948R																										3.6				
CPU	CPU 948RL																										3.6				
Digital input module	32 x 24 V DC																										0.08				
Digital input module	32 x 24 V DC																										0.10				
Digital input module	16 x 24/48/60 V DC																										0.09				
Digital input module	32 x 24 V DC ¹⁾										1)																0.2				
Digital input module	32 x 5/15 V DC																										0.08				
Digital input module	16 x 24/48/60 V AC																										0.10				
Digital input module	16 x 115 V/230 V AC																										0.10				
Digital input module	8 x 115 V/230 V AC																										0.08				
Digital output module	32 x 24 V DC; 0.5 A																										0.08				
Digital output module	32 x 24 V DC; 0.5 A																										0.12				
Digital output module	16 x 24 V DC; 2 A																										0.12				
Digital output module	16 x 24 V DC; 2 A																										0.10				
Digital output module	16 x 24/48/60 V AC; 2 A																										0.10				
Digital output module	16 x 115/230 V AC; 2 A																										0.10				
Digital output module	8 x 115/230 V AC; 2 A																										0.10				
Digital output module	16 x 24/48/60 V DC; 0.5 A																										0.12				
Digital output module	16 x 60 V DC/0.5 A relay contact																										0.08				
Digital output module	16 x 110 DC/250 V AC; 5 A relay contact																										0.12				
Digital I/O modules	16/24 inputs, 24 V DC																										0.09				
Digital I/O modules	8/16 outputs, 24 V DC; 0.5 A																														
Analog input modules	8 inputs																										0.15				
Analog input modules	4 inputs (50 Hz)																										0.2				
Analog input modules	4 inputs (60 Hz)																										0.2				
Analog input modules	8/16 inputs																										0.15				
Analog input modules	8/16 inputs																										0.7				
Analog output modules	8 outputs, ± 10 V; 0 to 20 mA																										0.25				
Analog output modules	8 outputs, ± 10 V																										0.25				
Analog output modules	8 outputs, 1 to 5 V; 4 to 20 mA																										0.25				
Intelligent I/O modules	IP 240 counter and pos. dec. module ¹⁾																										0.8				
Intelligent I/O modules	IP 241 digital pos. decoder module ¹⁾																										1.07 ¹⁾				
Intelligent I/O modules	IP 242A counter module ¹⁾																										1.1				
Intelligent I/O modules	IP 242B counter module ¹⁾																										1.1				
Intelligent I/O modules	Analog module IP 243 ¹⁾																										0.6				
Intelligent I/O modules	Positioning module IP 246I																										1.3				
Intelligent I/O modules	IP 246A																										1.3				
Intelligent I/O modules	IP 247 positioning module																										0.8				
Intelligent I/O modules	IP 252 closed-loop control module																										2.3				
Intelligent I/O modules	IP 260 closed-loop control module																										0.1				
Intelligent I/O modules	IP 281 counter module ¹⁾																										0.6				

[illegible]

Total price

155H central controller for S5-155H

Component list		Slot required		2 1		Slot No.																Module Qty.		Current consumption at 5 V		Price				
						Cross modules required																		Sum						
Module designation		Order No.				3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163	A	in [A]	each	total
Subrack	6ES5 188-3UA..																													
Power supply ¹⁾	6ES5 955-7NC11																													
CPU	6ES5 948-3UR .2																									3.6				
CPU 948RL	6ES5 948-3UR 51																									3.6				
Digital input	6ES5 420-4UA14																									0.08				
32 x 24 V DC	6ES5 430-4UA14																									0.10				
16 x 24/48/60 V DC	6ES5 431-4UA12																									0.09				
32 x 24 V DC ²⁾	6ES5 432-4UA12																									0.2				
32 x 5/15 V DC	6ES5 434-4UA12																									0.08				
16 x 24/48/60 V AC	6ES5 435-4UA12																									0.10				
16 x 115 V/230 V AC	6ES5 436-4UA12																									0.10				
8 x 115 V/230 V AC	6ES5 436-4UB12																									0.08				
Digital output	6ES5 441-4UA14																									0.08				
32 x 24 V DC; 0.5 A	6ES5 451-4UA14																									0.12				
32 x 24 V DC; 0.5 A	6ES5 453-4UA12																									0.12				
16 x 24 V DC; 2 A	6ES5 454-4UA14																									0.10				
16 x 24 V DC; 2 A	6ES5 455-4UA12																									0.10				
16 x 24/48/60 V DC; 2 A	6ES5 456-4UA12																									0.10				
16 x 115/230 V AC; 2 A	6ES5 456-4UB12																									0.10				
8 x 115/230 V AC; 2 A	6ES5 457-4UA12																									0.12				
16 x 24/48/60 V DC; 0.5 A	6ES5 458-4UA12																									0.08				
16 x relay contact 60 V/0.5 A	6ES5 458-4UC11																									0.12				
16 x relay contact 110 DC/250 V DC; 5 A	6ES5 482-4UA11																									0.09				
Digital input output	16/24 inputs. 24 V DC																													
8/16 outputs. 24 V DC; 0.5 A																														
Analog input	6ES5 460-4UA13																									0.15				
8 inputs	6ES5 463-4UA12																									0.2				
4 inputs (50 Hz)	6ES5 463-4UB12																									0.2				
4 inputs (60 Hz)	6ES5 465-4UA13																									0.15				
8/16 inputs	6ES5 466-3LA11																									0.7				
Analog output	6ES5 470-4UA13																									0.25				
8 outputs. ± 10 V; 0 to 20 mA	6ES5 470-4UB13																									0.25				
8 outputs. ± 10 V	6ES5 470-4UC13																									0.25				
8 outputs. 1 to 5 V; 4 to 20 mA	6ES5 240-1AA21																									0.8				
Intelli- gent I/O module	6ES5 241-1AA12																									1.0 ³⁾				
Counter and pos. dec. module IP 240 ²⁾	6ES5 241-1AA12																									1.1				
Digital position decoder module IP 241 ²⁾	6ES5 242-1AA32																									1.1				
Counter module IP 242A ²⁾	6ES5 242-1AA41																									0.6				
Counter module IP 242B ²⁾	6ES5 243-1AA13																									1.3				
Analog module IP 243 ²⁾	6ES5 246-4UA31																									1.3				
Positioning module IP 246I	6ES5 246-4UB11																									0.8				
Positioning module IP 247	6ES5 247-4UA31																									2.3				
Positioning module IP 247	6ES5 252-3AA13																									0.1				
Closed-loop control module IP 252	6ES5 260-4UA11																									0.6				
Closed-loop control module IP 260	6ES5 281-4U .12																													
Counter module IP 281 ²⁾																														

1001

EG 183U expansion unit for S5-135U and S5-155U/H

183U expansion unit for S5-135U and S5-155U/H

Components list			Slots required		2 1		Slot number																Module Qty.	Current consumption at 5 V		Price																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
Module type	Subrack	Order No.	Cross modules required																each	sum in [A]	each	total																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						
			3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123						131	139	147	155	163																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
Digital input modules	32 x 24 V DC	6ES5 183-3UA..																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										

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Total price

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Total price

EG 185U expansion unit for S5-135U, S5-155U and S5-155H

EG 185U expansion unit for S5-135U, S5-155U and S5-155H

Component list		Slots required		Order No.	Slot number																			Module Qty.	Current consumption at 5 V		Price		
		1	2		Cross modules required																				each	Sum in [A]		each	
Module type					3	11	19	27	35	43	51	59	67	75	83	91	99	107	115	123	131	139	147	155	163				
Subrack Digital input modules	32 x 24 V DC	•		6ES5 185-3UA...																						0.08			
	32 x 24 V DC	•		6ES5 420-4UA14																						0.10			
	16 x 24/48/60 V DC	•		6ES5 430-4UA14																						0.09			
	32 x 24 V DC	•		6ES5 431-4UA12																						0.2			
	32 x 5/15 V DC	•		6ES5 432-4UA12																						0.08			
	16 x 24/48/60 V AC	•	•	6ES5 434-4UA12																						0.10			
	16 x 115/230 V AC	•	•	6ES5 435-4UA12																						0.10			
	8 x 115/230 V AC	•	•	6ES5 436-4UA12																						0.08			
	32 x 24 V DC; 0.5 A	•		6ES5 441-4UA14																						0.08			
Digital output modules	32 x 24 V DC; 0.5 A	•		6ES5 451-4UA14																						0.12			
	16 x 24 V DC; 2 A	•	•	6ES5 453-4UA12																						0.12			
	16 x 24 V DC; 2 A	•		6ES5 454-4UA14																						0.10			
	16 x 24/48/60 V AC; 2 A	•	•	6ES5 455-4UA12																						0.10			
	16 x 115/230 V AC; 2 A	•	•	6ES5 456-4UA12																						0.10			
	8 x 115/230 V AC; 2 A	•	•	6ES5 456-4UB12																						0.10			
	16 x 24/48/60 V DC; 0.5 A	•	•	6ES5 457-4UA12																						0.12			
	16 x 60 V DC/0.5 A relay contact	•		6ES5 458-4UA12																						0.08			
	16 x 110 V DC/250 V AC; 5A relay contact	•		6ES5 458-4UC11																						0.12			
	16/24 inputs, 24 V DC	•		6ES5 482-4UA11																						0.09			
	Analog input modules	8/16 outputs, 24 V DC; 0.5 A	•																										
		8 inputs	•		6ES5 460-4UA13																						0.15		
4 inputs (50 Hz)		•		6ES5 463-4UA12																						0.2			
4 inputs (60 Hz)		•		6ES5 463-4UB12																						0.2			
8/16 inputs		•		6ES5 465-4UA12																						0.15			
8/16 inputs		•		6ES5 466-3LA11																						0.7			
8 outputs; ± 10 V; 0 to 20 mA		•		6ES5 470-4UA12																						0.25			
8 outputs; ± 10 V		•		6ES5 470-4UB12																						0.25			
8 outputs; 1 to 5 V; 4 to 20 mA		•		6ES5 470-4UC12																						0.25			
IP 240 counter and pos. dec. module		•		6ES5 240-1AA21																						0.8			
IP 241 digital pos. dec. module		•	•	6ES5 241-1AA12																						1.0 ⁶⁾			
IP 242A counter module		•		6ES5 242-1AA32																						1.1			
IP 242B counter module		•		6ES5 242-1AA41																						1.1			
IP 243 analog module		•		6ES5 243-1AA13																						0.6			
IP 244 temperature control module		•		6ES5 244-3AB31																						0.4			
IP 246I positioning module	•		6ES5 246-4UA31																						1.3				
Intelligent I/O modules	IP 246A positioning module	•		6ES5 246-4UB11																						1.3			
	IP 247 positioning module	•		6ES5 247-4UA31																						0.8			
	IP 252 closed-loop control module	•	•	6ES5 252-3AA13																						2.3			
	IP 260 closed-loop control module	•		6ES5 260-4UA11																						0.1			
	IP 261 proportioning module ⁷⁾	•		6ES5 261-4UA11																						0.05			
	IP 281 counter module	•		6ES5 281-4U.12																						0.6			
	IP 288 positioning module	•	•	6ES5 288-4UA11																						0.8			
	WF 705 position decoding module ³⁾	•		6FM1 705-3AA00																						0.5			

[illegible]

EG 187U expansion unit for S5-135U and S5-155U/H

Component list			Slots required		2 1		Slot No.												Module Qty.		Current consumption at 5 V		Price	
Module type	Order No.						Cross modules required													Sum in [A]	each	total		
							3	19	35	51	67	83	99	115	131	147	163							
Subrack	6ES5 187-3UA..																							
Digital input modules	32 x 24 V DC	6ES5 420-4UA14	•														0.08							
	32 x 24 V DC	6ES5 430-4UA14	•														0.10							
	16 x 24/48/60 V DC	6ES5 431-4UA12	•														0.09							
	32 x 24 V DC	6ES5 432-4UA12	•														0.2							
	32 x 5/15 V DC	6ES5 434-4UA12	•														0.08							
	16 x 24/48/60 V AC	6ES5 435-4UA12	•	•													0.10							
	16 x 115/230 V AC	6ES5 436-4UA12	•	•													0.10							
	8 x 115/230 V AC	6ES5 436-4UB12	•	•													0.08							
	32 x 24 V DC; 0.5 A	6ES5 441-4UA14	•														0.08							
	32 x 24 V DC; 0.5 A	6ES5 451-4UA14	•														0.12							
Digital output modules	16 x 24 V DC; 2 A	6ES5 453-4UA12	•	•													0.12							
	16 x 24 V DC; 2 A	6ES5 454-4UA14	•	•													0.10							
	16 x 24/48/60 V AC; 2 A	6ES5 455-4UA12	•	•													0.10							
	16 x 115/230 V AC; 2 A	6ES5 456-4UA12	•	•													0.10							
	8 x 115/230 V AC; 2 A	6ES5 456-4UB12	•	•													0.10							
	16 x 24/48/60 V DC; 0.5 A	6ES5 457-4UA12	•	•													0.12							
	16 x 60 V DC/0.5 A relay contact	6ES5 458-4UA12	•														0.08							
	16 x 110V DC/250V AC; 5A relay contact	6ES5 458-4UC11	•														0.12							
	16 x relay contact 110V DC/250V DC;5A	6ES5 458-4UC11	•														0.12							
	Digital I/O modules	6ES5 482-4UA11	•														0.09							
Analog input modules	8 inputs	6ES5 460-4UA13	•														0.15							
	4 inputs (50 Hz)	6ES5 463-4UA12	•														0.2							
	4 inputs (60 Hz)	6ES5 463-4UB12	•														0.2							
	8/16 inputs	6ES5 465-4UA12	•														0.15							
	8/16 inputs	6ES5 466-3LA11	•														0.7							
	8 outputs, ± 10 V; 0 to 20 mA	6ES5 470-4UA12	•														0.25							
	8 outputs, ± 10 V	6ES5 470-4UB12	•														0.25							
	8 outputs, 1 to 5 V; 4 to 20 mA	6ES5 470-4UC12	•														0.25							
	Comm.-proc.	6GK1 243-0SA10	•														0.7							
	Interface modules	from EU to CC/EU IM 312	6ES5 312-5CA12	•														0.2						
IM 312		6ES5 312-5CA22	•														0.2							
313 monitoring module		6ES5 313-3AA12	•														0.4							
Total current for expansion unit																								

Accessories:

Design S5-155H and S5-155H Lite

Design

The fault-tolerant programmable controllers S5-155H and S5-155H Lite are available in two versions. One basic version consists of two separate subunits each with • One central controller CC 135U/155U with integrated power supply chassis and • One central controller CPU 948R/RL The other basic version consists of • A central controller CC 155H divided into two halves and • One central controller module CPU 948R/RL and one power supply module for each half.	The two subunits are connected via the IM 304 and IM 324R interface modules and the 721 connecting cable (max. 100m/328 ft). Each subunit/half requires the same amount of memory.	I/O modules are available in 4 different configurations depending on the level of availability required for the I/O area: • Single-sided configuration • Switched configuration • Double-redundancy configuration • Triple-redundancy configuration

I/O types

In order to distinguish the different configurations available for the I/O modules, they are divided into I/O types. The 4 different configurations are matched by 4 different modes of operation: • Single-sided configuration with types 1, 8, 13, 18 and 24 The I/O module is permanently assigned to one of the two subunits. The module remains active for as long as the corresponding subunit is in operation. Information read in is also available in the other subunit irrespective of whether it is operating as a master or standby unit. The peripheral address used may not be used in the second subunit. • Switched configuration with types 2, 9, 14, 19 and 25	The I/O module is only addressed by the master unit. Information read in is automatically passed to the standby unit so that it can take over operation smoothly if required. • Double-redundancy configuration with types 3, 10, 11, 15, 20 and 21 Each I/O module is available in duplicate. The I/O modules occupy the same I/O addresses in both subunits. Both modules are active in normal, fault-free operation. • Triple-redundancy configuration of the inputs with types 4 and 16 The I/O modules are available in triplicate. Two inputs reserve the same I/O address in both subunits. The third input can either be of the single-sided or switched type.	1 or 3 sensors can be used per triple-redundant input. The maximum possible availability is achieved when using 3 sensors, since the faulty sensor can be localized and deactivated. The table on the next page shows an overview of the I/O types for the addresses required. The table on the next page contains a number of examples. It also describes the amount of wiring required. If an input/output byte is partially reserved with redundant DI or DQ addresses, it can no longer be used for non-redundant inputs and outputs.

Design S5-155H and S5-155H Lite (continued)

Design (continued)

I/O types (continued)

I/O			Required addresses including readback digital inputs (R-DI), without locating inputs/outputs			
Type	Device	Design	DI	DQ	AI	AQ
1	Digital input (DI)	Single-sided	1 byte			
2		Switched	1 byte			
3		Double redundancy	1 byte ¹⁾			
4		Triple redundancy	2 byte ²⁾			
8	Digital output (DQ)	Single-sided	—	1 byte		
9		Switched	—	1 byte		
10		Double redundancy	1 byte ¹⁾ (R-DI)	1 byte ¹⁾		
11		Double redundancy	2 byte (R-DI)	1 byte ²⁾		
	Analog input (AI)	Non-intermittent				
13		Single-sided			1 word	
14		Switched			1 word	
15		Double redundancy			1 word ¹⁾	
16	Analog output (AQ)	Triple redundancy			2 word ²⁾	
18		Single-sided				1 word
19		Switched				1 word
20		Double redundancy				1 word ¹⁾
21	CP/IP	Double redundancy ⁴⁾		1 bit ³⁾	1 word (R-AI)	1 word ¹⁾
24		Single-sided	Addressing according to module			
25		Switched				

Overview of the I/O types and the required addresses

Example	Reserved addresses	Wiring
10 x 2 redundant DIs without fault location (type 3)	2 byte DI	10 DI per subunit
5 x 2 redundant DIs with fault location (type 3)	1 byte DI 1 byte L-DI 1 byte L-DQ	5 DIs per subunit 1 L-DI per subunit 1 L-DQ per subunit
8 x 2 redundant DIs with fault location (type 10)	1 byte DQ 1 bit L-DI 1 bit L-DQ 1 byte R-DI	8 DQs per subunit 1 L-DI per subunit 1 L-DQ per subunit 8 R-DI (assigned to subunit A, B or switched)
8 x 3 redundant DIs (type 4)	2 byte DI	24 DI
8 x 2 redundant DQs (type 11)	1 byte DQ 1 bit L-DI 1 bit L-DQ 2 byte R-DI	8 DQ per subunit 1 L-DI per subunit 1 L-DQ per subunit 8 R-DQ per subunit 8 R-DI (assigned A, B or switched)

Examples of required addresses and inputs/outputs in the case of redundant I/O configuration

Legend:

DI, DQ = Digital input/output

AI, AQ = Analog input/output

L-DI, L-DQ = Localization input/output

R-DI = Readback digital input

- 1) Address identical in subunit A and subunit B.
- 2) As 1); the 2nd address is required for the 3rd channel (either in subunit A, subunit B or switched EU, as required).
- 3) As 1); 1 byte DQ for 8 AQ channels.
- 4) With fault localization.

Design S5-155H and S5-155H Lite (continued)

Design (continued) Redundant inputs

Each subunit scans the inputs assigned to it. The user specifies a "discrepancy time" (20 ms to 320 s) for each digital input. This is the maximum permissible time deviation between the signals at 2 redundant inputs. The operating system monitors this discrepancy time. If the permissible time is exceeded, the operating system locates and reports the fault (entry in fault data block).

In the case of analog input modules, the user specifies the maximum permissible value by which the input signals may deviate. This "discrepancy window" is monitored by ANEI function blocks. The function block is supplied on diskette together with the COM 155H parameterization software.

Suitable modules

The redundant operation of digital input modules with an input voltage of 115/230V AC (6ES5 435-4UA1. and 6ES5 436-4U...) is **not** allowed.

Redundant outputs

In the case of redundant digital outputs, the operating system checks by reading back the outputs, whether a fault has occurred. If required, the operating system signals the fault (entry in fault data block).

Fault detection is not available for redundant analog outputs. If required it can be programmed by the user (with readback analog inputs).

Decoupling

In redundant 441, 451 and 454 digital output modules for 24 V DC, the outputs connected in parallel must be decoupled by means of diodes. The same applies to the locating outputs.

Fault recognition and fault locating

In order to ensure non-stop operation, the operating system must not only detect but also locate faults so that the faulty module can be deactivated.

Double-redundancy configuration

In the case of double-redundancy configuration, faults are recognized and located in the case of digital outputs using auxiliary signals. Additional, external wiring is required for this purpose.

The following 2 possibilities exist for double-redundancy digital inputs and outputs:

- Fault recognition without fault locating
- Fault recognition with fault locating

Only the fault recognition without locating alternative is possible for double-redundancy analog inputs. If fault locating is required, the user must install a triple-redundancy configuration.

Analog outputs with (type 21) or without (type 20) fault location can be implemented. A function block is available for fault location (included in the COM 155H scope of delivery).

Readback inputs, locating inputs and outputs

For fault detection of redundant DQ, readback inputs (R-DI) are necessary; fault location requires locating inputs and outputs (L-DI, L-DQ).

Readback inputs are permanently assigned to their redundant outputs (1 readback input per output pair). Readback inputs can be allocated to subunit A, subunit B or a switched expansion unit. Locating inputs and outputs can be grouped for several inputs or outputs.

The user can determine the number of DI or DQ per group (recommended: 1 module per group). In the case of redundant AQ with fault location (type 21), one readback AI (R-AI) and one L-DQ is required per output (recommended: relay module 6ES5 458-4...).

Triple-redundancy configuration

Fault recognition is automatically accompanied by fault location in the case of triple-redundancy inputs. In contrast to the double-redundancy configuration, auxiliary signals are not required.

Addressing

The redundant digital input and output modules can only be operated in the process image area (addresses 0 to 127), and the analog input and output modules in the P area (addresses 128 to 254) and in the Q area (addresses 0 to 254).

Double-redundancy configuration

The auxiliary signals L-DI, L-DQ and R-DI required for fault recognition and locating can be operated in the entire P area; R-DI can also be operated in the Q area.

Triple-redundancy configuration

The third input can be operated in the complete P and Q area.

Design S5-155H and S5-155H Lite (continued)

Design (continued) I/O types for redundant configuration

I/O type 3 (double-redundancy digital inputs)

I/O type 3 without fault location:

If locating inputs/outputs (L-DI, L-DQ) are not parameterized, the S5-155H continues working in the case of a discrepancy with a value that may be the wrong one. If such a case cannot be tolerated, the redundant digital inputs (DI) must be operated with fault location or implemented with triple redundancy (type 4).

I/O type 3 with fault location:

In this case, locating inputs/outputs (L-DI, L-DQ) are used in addition to the redundant digital inputs (DI). The operating system can thus not only recognize faults, but it can also locate and deactivate the faulty DI module. The S5-155H then only continues working with the fault-free module.

The L-DQ and L-DI are assigned by groups to the redundant digital inputs. A group comprises all DI, which are connected to the same sensor supply.

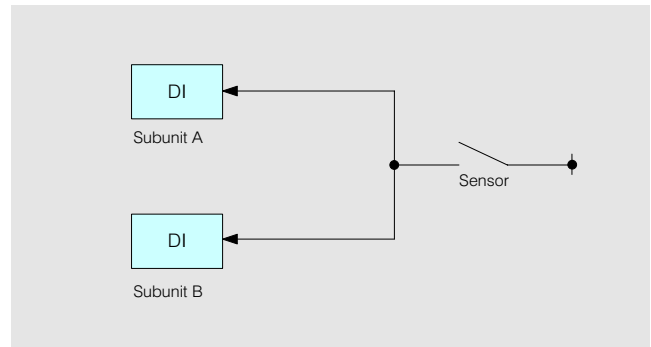


Fig. 11/6 Double-redundancy digital input without fault location

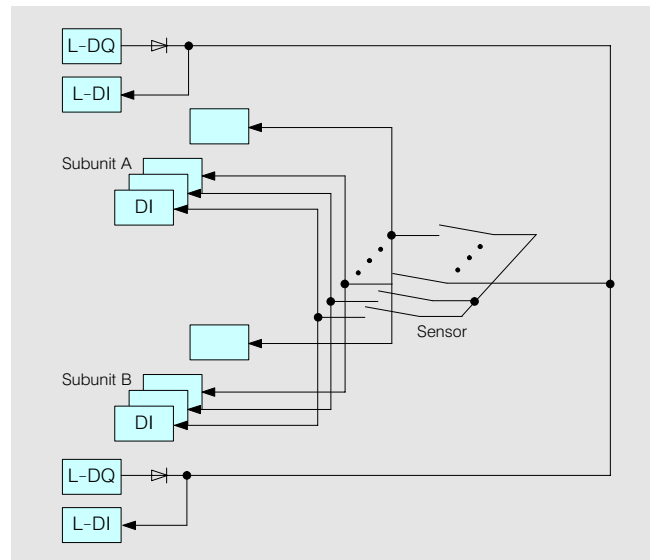


Fig. 11/7 Double-redundancy digital input with fault location

I/O type 4 (triple-redundancy digital inputs)

The operating system performs a cyclic scan to compare whether the signal status of the 3 inputs is identical. If different signal statuses are found to exist after expiry of the discrepancy time, a fault is signalled. A valid signal status is one derived from the 2-out-of-3 decision result.

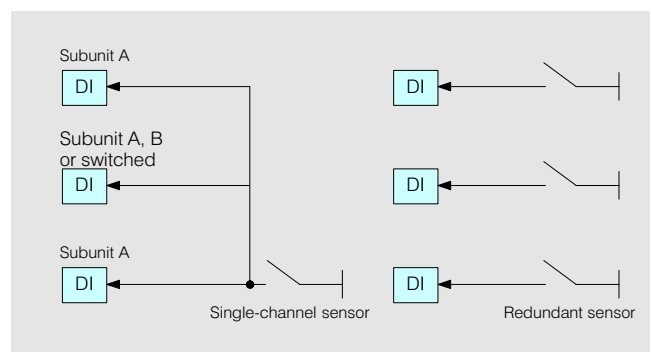


Fig. 11/8 Triple-redundancy digital input

Design (continued)
I/O types for
redundant configuration

I/O type 10 (double-redundancy digital outputs)

I/O type 10 is designed for fault recognition with restricted or complete fault location (depending on version) for intermittent outputs. An output is intermittent if it changes its signal status at least once per hour. Since the R-DI readback digital inputs are permanently assigned to the redundant digital outputs (DQ), just as many R-DIs are required as redundant DQs.

I/O type 10 with restricted fault location

If locating inputs/outputs (L-DQ, L-DI) are not parameterized, it is only possible to recognize and locate "permanent 0 faults" (DQ cannot be switched to "1"). If such a case cannot be tolerated, i.e. it must also be possible to handle "permanent 1 fault", the redundant digital outputs must be operated with fault location.

I/O type 10 with fault location

In this case, location inputs/outputs (L-DI, L-DQ) must be provided in addition to the redundant digital outputs (DQ) and the readback digital input (R-DI). The operating system can thus recognize and locate not only "permanent 0 faults" but it can also deactivate the faulty DQ modules in case of "permanent 1 faults".

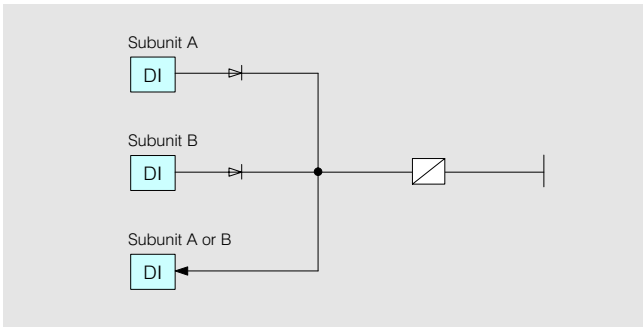


Fig. 11/9 Double-redundancy intermittent digital output with restricted fault location

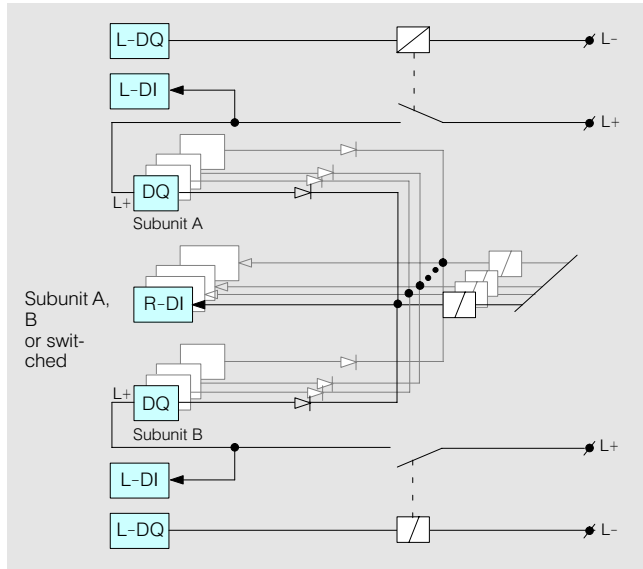


Fig. 11/10 Double-redundancy intermittent digital output with fault location

Design S5-155H and S5-155H Lite (continued)

Design (continued) I/O types for redundant configuration

I/O type 11 (double-redundancy non- intermittent digital outputs)

I/O type 11 is capable of fault recognition and location involving non-intermittent outputs. Three R-DIs are required per redundant DQ. An R-DI is assigned to each subunit. The third R-DI is either assigned to a subunit or is in switched configuration.

The operating system can recognize, locate and deactivate "permanent 0 faults" and "permanent 1 faults."

The circuit is structured as for I/O type 10. Two DIs must be provided for each DQ pair.

I/O type 15 (double-redundancy analog inputs)

This I/O type provides fault recognition with restricted fault location in the case of redundant analog inputs (AI). During fault location, the operating system accesses fault information of AI modules via a standard function block. Fault information includes range violation, overrange and wire break.

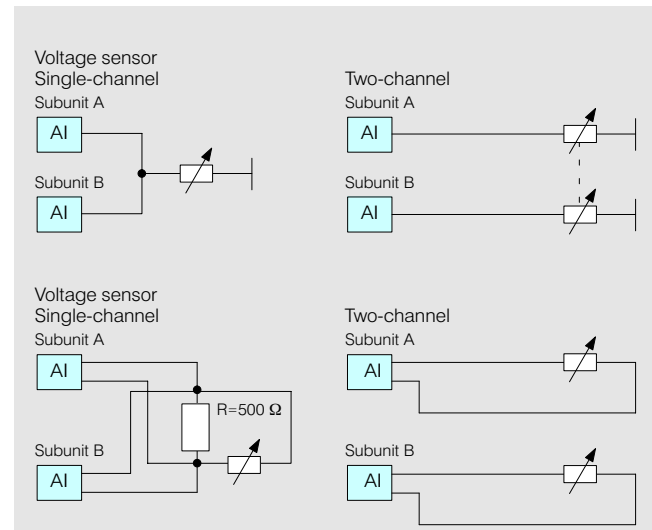


Fig. 11/11 Double-redundancy analog inputs

I/O type 16 (triple-redundancy analog inputs)

This I/O type provides fault recognition with fault location for redundant analog inputs (AI). In order to recognize faults, the 3 analog values are checked for discrepancy. If a single-sided locatable fault occurs (QVZ acknowledgment delay, wire break), the module is deactivated. If the operating system locates a discrepancy fault, the operating system waits until the discrepancy time has elapsed and then deactivates the module the analog value of which deviates most from the other two values.

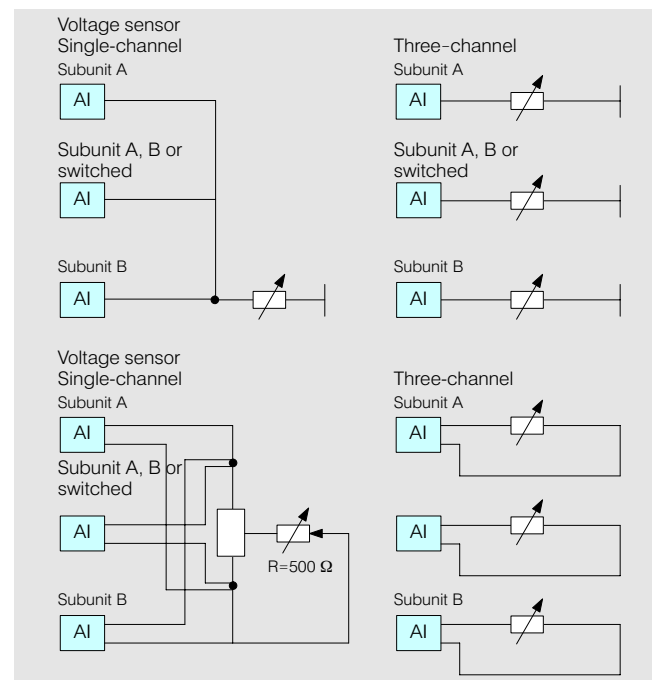


Fig. 11/12 Triple-redundancy analog module

Design S5-155H and S5-155H Lite (continued)

Design (continued)
I/O types for
redundant configuration

I/O type 20 (redundant ana-
log outputs)

This I/O type does not receive any operating system support in the recognition and locating of faults. They must be programmed by the user. The output values are output to both subunits in parallel.

I/O type 21

The analog output is available under the same address in both subunits. One AI and one L-DQ (e.g. DQ 458) are also necessary. Only one side is active. It is checked whether the passive AQ channel is intact by changing over the active side.

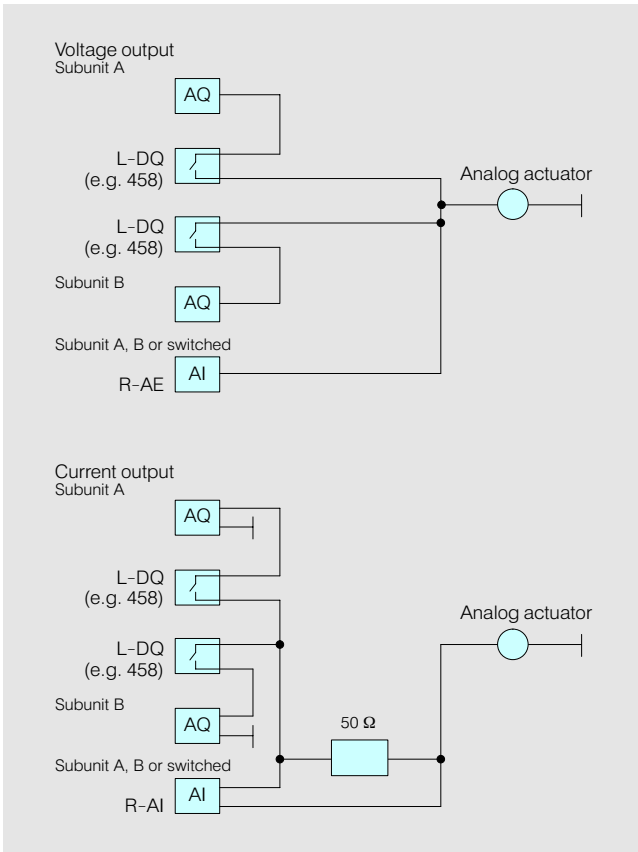


Fig. 11/13 Redundant analog outputs

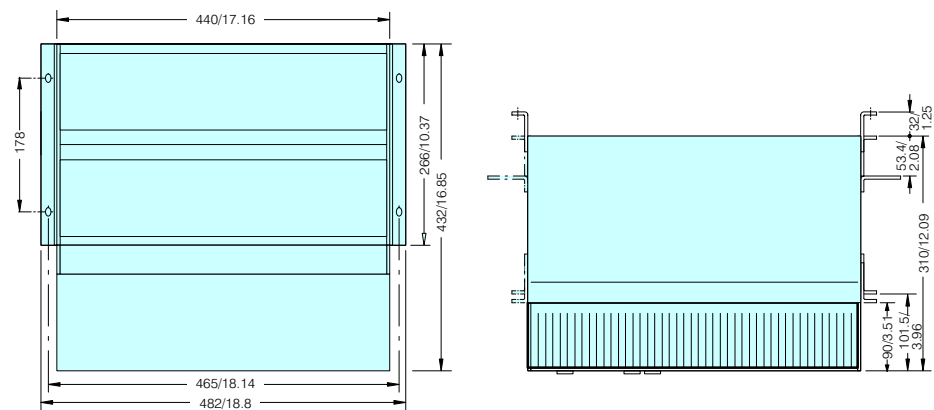
Technical specifications and dimensions

Technical specifications

Insulation group	C in acc. with VDE 0110 (line side), Part 13 Group 2 (for 48 V, 24 V and 5 V inputs/outputs)										
Degree of protection	IP 20 for power supply modules or modules with screw terminals, otherwise IP 00										
Ambient temperature	0 to + 55 °C (air inlet temperature, below)										
Transport and storage temperature	- 40 to + 70 °C										
Humidity rating	F in acc. with DIN 40040 (15 % to 95 %, no condensation)										
Altitude rating	S in acc. with DIN 40040 (860 to 1060hPa; 660 to 1060 hPa for transport and storage)										
Mechanical stress	Installation in stationary equipment, free from vibration; Installation on ships and in vehicles, provided that special installation rules are observed, but not on the engine assembly										
Power supply chassis	see page 4/134										
Weight	approx. <table> <tr> <td>ZG 135U/155:</td><td>14 kg (30.8 lb)</td></tr> <tr> <td>ZG 135U:</td><td>16 kg (35.2 lb)</td></tr> <tr> <td>EG 183U, EG 185U:</td><td>14 kg (30.8 lb)</td></tr> <tr> <td>EG 184U:</td><td>13 kg (28.6 lb)</td></tr> <tr> <td>EG 187U:</td><td>11 kg (24.2 lb)</td></tr> </table>	ZG 135U/155:	14 kg (30.8 lb)	ZG 135U:	16 kg (35.2 lb)	EG 183U, EG 185U:	14 kg (30.8 lb)	EG 184U:	13 kg (28.6 lb)	EG 187U:	11 kg (24.2 lb)
ZG 135U/155:	14 kg (30.8 lb)										
ZG 135U:	16 kg (35.2 lb)										
EG 183U, EG 185U:	14 kg (30.8 lb)										
EG 184U:	13 kg (28.6 lb)										
EG 187U:	11 kg (24.2 lb)										

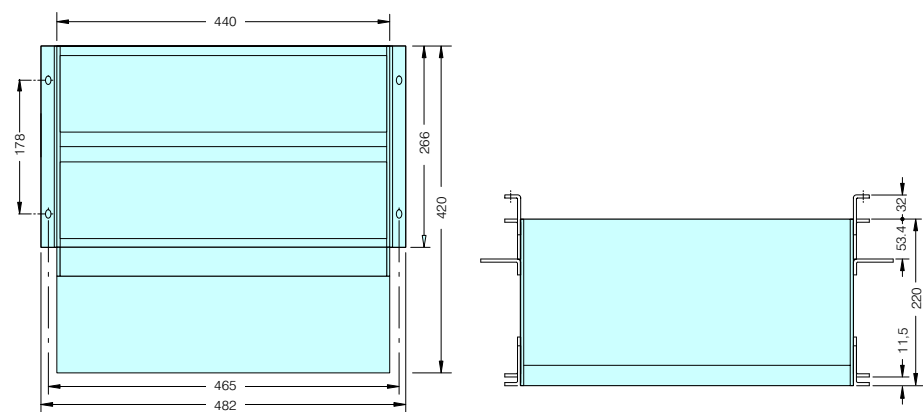
CC 135U/155U central controllers EU 183U, EG 184U and EU 185U expansion units

ZG 135U/155U central controllers
EG 183U, EG 184U and EG 185U expansion units



CC 155H central controller

CC 155H central controller



Technical specifications and dimensions (continued)

EU 187U expansion unit

