**SAE INTERNATIONAL** 

## **SAE AEROSPACE STANDARDS**

Overview and Highlights 21.06.2016



# THE IMPORTANCE OF STANDARDS

#### THE IMPORTANCE OF GLOBAL STANDARDS

#### Standards provide benefits such as:

- Defining accurate and necessary measurements
- Lowering product costs
- Improving product performance, quality, uniformity, interoperability and functionality
- Providing a method to improve health, safety, the environment, communications, competition, international trade
- Improving the quality of life

#### **ENABLE SAFER AND MORE EFFICIENT AVIATION**

Approximately 1800 SAE International standards are used in the development of a typical aircraft.

The first aerospace standard was written in 1916.

Today there are over 8500 active aerospace standards and over 17500 historical standards in circulation.

SAE

AEROSPACE

INDEX:

AEROSPACE

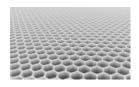
STANDARDS,

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1056-1699

# **OVERVIEW OF SAE STANDARDS**

# NEW SAE AEROSPACE STANDARDS FOR CUTTING EDGE TECHNOLOGIES



**Composite Materials** 



Additive Manufacturing

1



Active RFID Tags



**Electronics & Avionics Corrosion Protection** 



Fiber-optic networks



Anti-Icing Technology

**LED Runway** 

Lighting and EFVS



Integrated Vehicle
Health Management
& Prognostics



**Electric & More Electric Aircraft** 

#### SAE AEROSPACE STANDARDS PROGRAM TOPICS

_	Motals finishes, processes fluids		Nuts/Inserts
•	Metals finishes, processes, fluids Nonferrous alloys	•	Bolts/studs/screws
•		•	Fluid connectors
•	Carbon & Low alloy steels	•	
•	Specialty steels and alloys	•	Ignition systems Emissions measurement
•	Corrosion & heat resistant alloys Titanium	•	
•		•	Engine condition monitoring
•	Beryllium Befractorium	•	In-flight propulsion measurement
•	Refractory materials	•	Engine controls
•	Metals engineering	•	Support equipment and tools
•	Elastomers	•	Helicopter powerplants
•	Polymers	•	Inlet flow distortion
•	Composite materials (fabric & resins)	•	Avionics networks
•	Composite repair materials	•	Aircraft store integration
•	Composite inspection	•	Avionic subsystems
•	Composite repair techniques	•	Embedded computing systems
•	Organic Coatings	•	Architecture description language
•	Seals and Sealants	•	Fiber optics
•	Maintenance chemicals and materials	•	Unmanned systems
•	Greases	•	Lightning
•	Lubricants	•	Electromagnetic compatibility
•	Nondestructive testing and inspection		Electrical Power and equipment
•	Mechanical/Electrical/Hydraulic actuators		Power management
•	Hydraulic fluids	_	
•	Filtration	•	Aircraft systems installation
•	Tubing	•	Protective devices
•	Hydraulic components		Relays
•	Fuel, oil, and oxidizer systems		Electrical connectors
•	Pumps	_	
•	Couplings, Fittings, Hose	•	Terminating Devices
•	Tubing installation	•	Wire & cable
•	Engine starting systems	•	Safety assessment
•	Auxiliary Power	•	<b>Human Factors</b>

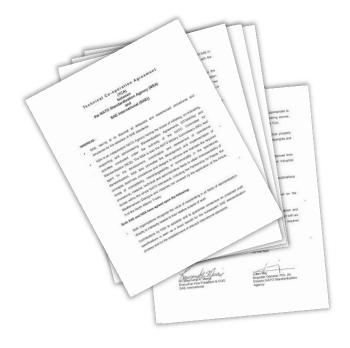
- Flight Deck tools and instruments
- Displays
- Human modeling
- Quality system standards
- Fuel operations
- Radio Frequency Identification
- Air cargo handling
- Aircraft ground equipment and systems
- Aircraft servicing
- Aircraft Deicing
- Airport snow and ice removal
- Landing gear systems
- Oxygen equipment
- Aircraft interior/exterior lighting
- Aircraft noise measurement
- Environmental systems
- Aircraft icing
- Safety equipment
- Cabin interiors
- Survival equipment
- Seats
- Maintainability
- Probabilistic Methods
- Reliability
- Structural Health Monitoring and Management
- Air Traffic Management
- Integrated Vehicle Health Management



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#### **SAE and NATO**

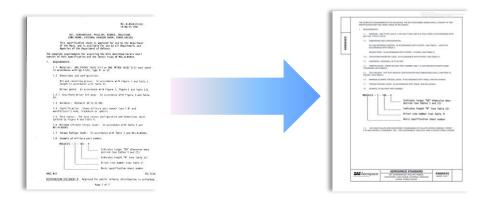


SAE is an officially recognized civilian SDO partner to NATO

Through a Technical Cooperation Agreement, NATO supports and adopts SAE industry standards



#### SAE and U.S. DEPARTMENT OF DEFENSE



- Over 1500 Mil-Specs have been converted to SAE standards
- The US DoD has adopted more documents SAE from than any other SDO
- http://www.sae.org/standardsdev/military/

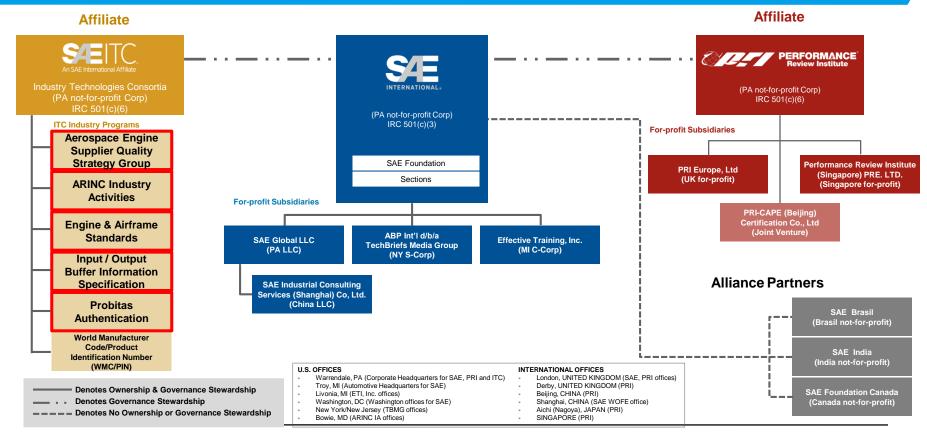


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# Regulations and government documents reference SAE standards to certify aircraft before entering the market.



#### **SAE Group – Aerospace Standards**



#### **SAE Aerospace Standards by the Numbers**

Systems Groups 10

Steering Groups 2

**Technical Committees 181** 

Standards 8,500+

Document Types 4
AS, AMS, ARP, AIR

Unique Participants 8,300+

Total Participation 17,600+





### **Major Global Aerospace Organizations Develop SAE Standards**































**MEGGITT** 





















# SAE Aerospace Council, Global Custodians: Oversight and Governance

Airbus FAA

Airbus Group Finmeccanica

A4A GE Aviation

AVIC Gulfstream Aerospace

BAE Systems Honeywell Aerospace

Boeing Lockheed Martin

Bombardier Lufthansa Technik

Aerospace Northrop Grumman

CAPE Pratt & Whitney / UTC

CIRA Rolls-Royce (Chair)

COMAC United Aircraft Corporation

EASA U.S. Department of Defense

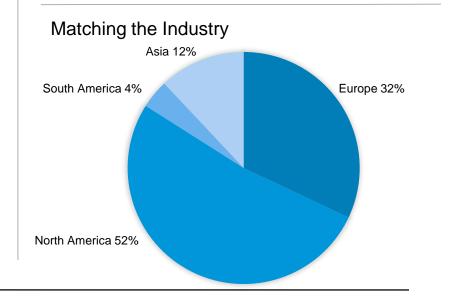
Embraer Wichita State University

April 2016 Meeting in Beijing

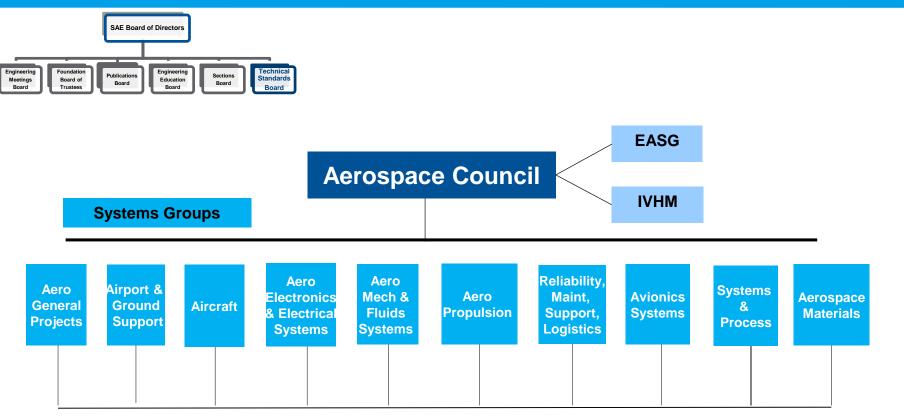
Stakeholders:

Industry, Operators, Government, Research

ICAO Observer Role



#### **SAE Organizational Structure: Council Level**



**Technical Standards Committees** 

15

#### **SAE Standards - Technical Breadth**

#### Large scope of topics:

- Parts, Materials
- Mechanical, Electronic/Avionic/Wireless, ICT
- Platform, Systems, Subsystems
- Cross-cutting technologies
- Management & Process Standards
  - e.g. Safety Assessment, Quality and Counterfeit Avoidance

#### Through Life Usage:

Design, Certification, Manufacturing, Operation, Maintenance

## **One Forum, One Standard**



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#### Transparent, Efficient, Industry-Managed Standards Development

Initiate Draft Ballot Approve Publish

~18 months standard development time

- The document is proposed
  - By industry
  - By regulator
  - For revision
- For revision
- The draft is created by the committee
- The draft document is balloted by committee. 50% Quorum and 75% Approval required
- Required changes made; affirmation ballot and Council Ballot
- The document is published by SAE

## **Types Of SAE Standards**

AS Aerospace Standards – specific performance requirements used for design standards, parts standards, minimum performance standards, quality and other areas conforming to broadly accepted engineering practices or specs for a material, product, process, procedure or test method

AMS Aerospace Material Specifications – specific performance requirements for material and process specifications

ARP Aerospace Recommended Practices – documentations of practice, procedures, and technology that are intended as guides to standard engineering practices. May be of a more general nature or propound data that have not yet gained broad acceptance.

AIR Aerospace Information Reports – compilations of engineering reference data, historical information, or educational material useful to the technical community

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### The Public-Private Partnership: Civil Aviation



**SARPs MANUALS** 

1<sup>st</sup> Tasking Request List of Intl. Orgs







t Transports Canada







17 Tasking Requests

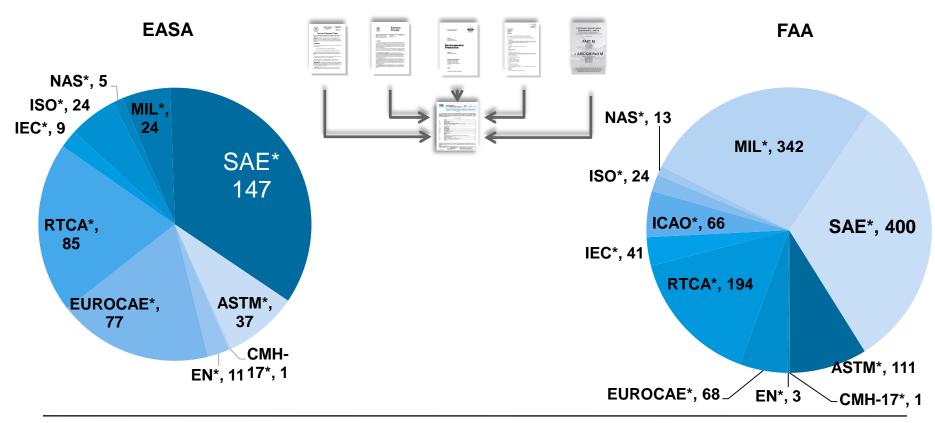
Regional Office Support: DC, Europe, China





INDUSTRY STANDARDS

### Standards Referenced in EASA & FAA Regulations



#### SAE And "DefStan Reform"

- ✓ SAE maintains over 1,500 former US MilSpecs as industry standards since early 2000s
- ✓ SAE International has worked with DStan to transfer 17
  DefStan's to SAE standards
- ✓ The first such standard, Impregnation of Porous Castings & Sintered Metal Components was converted to SAE AMS03-1 and was published on February 24<sup>th</sup> 2015
- ✓ A successful embodiment of DStan's civil standards campaign
- ✓ With an agreed process in place and successfully tested, further transfers are anticipated

ARROSPACE
MATERIALS SPECIFICATION

Inspector of Portuge Cardings & Streeter Media Components

MASS1

Inspector of Portuge Cardings & Streeter Media Components

Inspector of Portuge Cardings & Streeter Media Components

MASS2

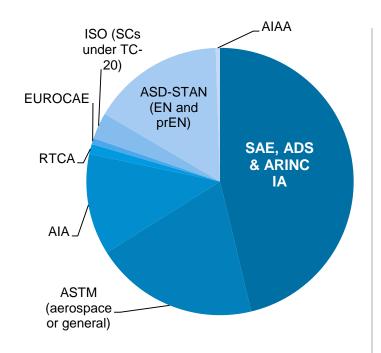
How Streeter is a direct replacement for 100 KH 100 kH and the same amendment by 164 Securities of our in to Open Common Cardings & Streeter Media Components

MASS2

MA

✓ Partnership on NATO Civil Standards Campaign

#### **Aerospace Standards Landscape**





#### 2.1.1 SAE Publications

AS8045 Minimum Performance Standard for Underwater Locating Devices (Acoustic) (Self-Powered)

#### 2.1.2 ASTM Publications

ASTM D1141-98 Standard Practice for the Preparation of Substitute Ocean Water

#### 2.1.3 RTCA Publications

RTCA/DO-160G Environmental Conditions and Test Procedures for Airborne Equipment

#### 2.1.4 ARINC Publications

ARINC 677 Installation Standards for Low Frequency Underwater Locator Beacon (LF-ULB)

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## **SAE Aerospace Standards for New Technologies**



Active RFID Tags



Data Interoperability & Big Data



Cybersecurity



Additive Manufacturing



Electric & More Electric Aircraft



Fiber-optic networks



Integrated Vehicle Health Management & Prognostics

#### **New SAE Committees 2014-16**

G-22 Engine Supply Chain Quality

G-26 Helicopter Hoists

Electric Aircraft Steering Group (EASG)

AMS-AM Additive Manufacturing

G-27 Lithium Performance Packaging

A-4 HWD – Head Worn Displays

A-4 EFIS – Electronic Flight Information Displays

## SAE G-22 Aerospace Engine Supplier Quality (AESQ) Committee

#### Published 4 standards

- AS13000 Problem Solving Requirements for Suppliers
- AS13001 Supplier Self Release Training Requirements
- AS13002 Requirements for Developing and Qualifying Alternate Inspection Frequency Plans
- AS13003 Measurement Systems Analysis Requirements for the Aero Engine Supply Chain

#### Drafting 4 new standards

- AS13004 FMEA & Process Planning
- AS13005 Supplier Internal Audit
- AS13006 Requirements for Process Control for Aero Engine Parts Manufacture
- AS13007 Supplier Management

#### **AESQ Strategy Group – an SAE ITC Participant Group**

**SAE Training Developed:** Aerospace Supplier Quality: Common Training for Self-Release Delegates based on AS13001

 Estimated impact ~4,000 people and growing with a 3-year re-certification cycle



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## **FAA Tasking Request Status**

Document #	Topic	Update
AS6023	Create MPS for active RFID tags and sensors for use on aircraft	Plan to publish August 2016
AS6342	Create MPS for helicopter hoists	Plan to publish March 2017
AS6348	AC to AC conversion standard	Plan to publish April 2017
AS6377	Develop AS and ARP for head-worn displays	Plan to publish January 2018
AS6296	Create MPS for electronic flight instrument system display	Published March 2016
	Develop new additive manufacturing committee	Completed January 2016
OUT INTENDICITUE		28

#### ICAO Tasking on Lithium Battery Packaging Standard

- Received SAE's first ICAO tasking request to develop lithium battery packaging performance standard
- Risks associated with the carriage of lithium ion batteries as cargo are not adequately controlled
- Aircraft cargo fire protection systems may not be capable of adequately suppressing a Li battery fire
- "ICAO therefore urges SAE to establish a committee to propose a packaging performance standard for lithium batteries using the highlevel standards developed during the third multidisciplinary lithium battery transport coordination meeting as the basis for this work."



## **Current AMS-AM Works in Progress (WIPs)**

Project	<u>Title</u>	<u>Date</u>
AMS7000	Additive Manufacture of Aerospace parts from Ni-base Superalloy 625 via the Laser Powder Bed Process	Aug 11, 2015
AMS7001	Ni Base 625 Super Alloy Powder for use in Laser Powder Bed Add Mfg Machines	Oct 05, 2015
AMS7002	Process Requirements for Production of Ni-base 625 for Production of Aerospace parts via Laser Powder Bed Additive Manufacturing	Oct 28, 2015
AMS7003	Laser Powder Bed Fusion Process	Oct 28, 2015

Next topics – Metallic: Titanium AM (Airbus),
Non-metallic: Cabin Parts (IATA)

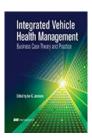
#### **SAE Standards and Products**

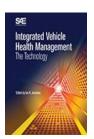
#### 2016

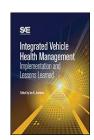
- Farnborough International Airshow, July 12<sup>th</sup> 2016
   Operators/MRO Maintenance Credits Workshop
- Keynote Ian Davies, EasyJet
- Airline focus

#### **IVHM Book Series**













#### SAE 2015 INTEGRATED VEHICLE HEALTH MANAGEMENT WORKSHOP

Along with the repidly weeking seld of crisil saffine services, integrated Velocis in state Management (CVIV) schembings (such as sensors and algorithms), are enabling improved diagnestic capabilities and the pentral fer a stap change in air or all and Miss maintaince and operations based on progressions that missibly predict mensions file of lavy assists such as sizeral recommentating, actuatory and such systems (e.g., landing gean), Ashiving Maintenance Croditfor the will require cost on-operation between industry stakeholders such as platform integrators, regulators, artifines and MROUS, providers.

The event will feature a series of speakers addressing the NHM future state and the process towards obtaining Maintenance Credit from CEMs, Operators and Regulators and will center around 3 interactive workshops to support and advence industry and stakeholder collaboration through:

- Engagement with the Regulators
   The Maintenance Credits Process
- · Data Interoperability

SAE International continues to be at the forefront in providing the most comprehensive review of current issues affecting the advancement of integrated vehicle health management to today's engineers.

#### Who Should Attent

Aerospace Operations Aircraft Systems Avionics

Business/Economics

Integrated Vehicle Health Management Materials/Structures

Maintenance, Repair, and Overhau Power Systems

Propulsion Quality Control

Systems Engineering



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#### **SSTC Standards**

Acquired from TechAmerica Group in 2013

Formerly EIA, GEIA standards

Fully Integrated into SAE Aerospace Standards program as SSTC Systems Group

Includes IBIS consortium, which resides in SAE ITC

- 137 Standards; 22 Works in Progress
- Addressing multiple industry sectors
- Avionics, Configuration Management, Systems Engineering, Safety, Lifecycle Logistics, Reliability
- Potential establishment of new cross-sector Council
- New Human Systems Integration standards project under G-45

#### **Engine & Airframe Standards**

Acquired from ADS in 2015; history as SBAC standards from 1916

Operates under SAE ITC and includes associated parts qualification programme

- Rebranded as SAE ITC Engine & Airframe Standards
- New Website capabilities
- UK-based Technical Standards Committee (TSC) oversight
- New airframe fastener standard in development by Rolls-Royce and Airbus
- Increase in foreign qualifications since SAE acquisition India, China, Taiwan, USA
- Links made with SAE E-25 and G-3 committees for synergy

#### ENGINE AND AIRFRAME STANDARDS



#### **Summary**



The role standards play in industry and regulation is critical



Industry needs a transparent, robust and efficient process for producing standards



Aerospace industry standardisation is consolidating as organisations focus on core values and services – driving efficiency and connecting global industry



Global industry and regulation plays a leading role in SAE standards – at strategic and technical levels



SAE's global offices directly support constituents – Europe, Asia and Americas



SAE's aerospace standards portfolio available online includes SAE International Standards, Engine & Airframe Standards and associated standards products

## **QUESTIONS?**

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## **BACKUP:**

# EXISTING SAE STANDARDS FOR RPAS

#### SAE INTERNATIONAL GLOBAL STANDARDS

The following SAE standards either explicitly state provisions for unmanned systems or are written entirely for unmanned systems.

Document	Title
<u>AS50881</u> ™	Wiring Aerospace Vehicle
<u>ARP94910</u> ™	Aerospace - Vehicle Management Systems - Flight Control Design, Installation and Test of, Military Unmanned Aircraft, Specification Guide For
<u>ARP5724</u> ™	Aerospace - Testing of Electromechanical Actuators, General Guidelines For
<u>ARP5707</u> ™	Pilot Training Recommendations for Unmanned Aircraft Systems (UAS) Civil Operations
<u>AIR6027</u> ™	Considerations for Safe Store Operation on Manned and Unmanned Vehicles
AIR744™	Aerospace Auxiliary Power Sources

#### SAE TECHNICAL COMMITTEE: AS-4 UNMANNED SYSTEMS

The primary goal of AS-4 is to publish standards that enable interoperability of unmanned systems for military, civil and commercial use through the use of open systems standards and architecture development.

#### Subcommittees include:

- AS-4ALFUS Unmanned Systems Performance Measures Committee
- AS-4JAUS Joint Architecture for Unmanned Systems Committee
- AS-4UCS Unmanned Aircraft System Control Segment Committee

### **AS-4JAUS (Joint Architecture for Unmanned Systems Committee)**

# AS-4 was formed as a result of the Joint Architecture for Unmanned Systems Working Group (JAUS WG) migration to SAE.

The objective is to define and sustain a joint architecture for the domain of unmanned systems. JAUS is a message-based architecture that defines data formats and methods of communication among computing nodes.

#### For example:

All modular components/subsystems, if designed to the JAUS standards, will communicate with the system regardless of manufacturer.

#### **TABLE OF SAE JAUS DOCUMENTS**

SAE	Title
Document	
ARP6128	Unmanned Systems Terminology Based on the ALFUS Framework
<u>AIR5645A</u>	JAUS Transport Considerations
<u>AIR5664A</u>	JAUS History and Domain Model
<u>AIR5665B</u>	Architecture Framework for Unmanned Systems
ARP6012A	JAUS Compliance and Interoperability Policy
ARP6227	JAUS Messaging over the OMG Data Distribution Service (DDS)
AS5669A	JAUS/SDP Transport Specification
AS5684B	JAUS Service Interface Definition Language
AS5710A	JAUS Core Service Set
AS6009	JAUS Mobility Service Set
AS6040	JAUS HMI Service Set
AS6057A	JAUS Manipulator Service Set
AS6060	JAUS Environment Sensing Service Set
AS6062	JAUS Mission Spooling Service Set
AS6091	JAUS Unmanned Ground Vehicle Service Set

# AS-4ALFUS (Unmanned Systems Performance Measures Committee)

The addition of the Performance Measures subcommittee, previously the Autonomy Levels for Unmanned Systems (ALFUS) Working Group, adds a critical dimension to unmanned systems standards

The AS-4ALFUS committee specifies terms and definitions for the performance of unmanned systems; establish measures for the performance and characterization of unmanned systems, their components, and their interactions

#### **AS-4UCS (Unmanned Control Segment)**

The AS-4UCS Technical Committee supports the charter of AS-4 (Unmanned Systems) in the field of the Unmanned Aircraft System (UAS) Control Segment (UCS). The UCS is defined as the system or family of systems that controls and monitors one or more unmanned aircraft and their payloads, where an unmanned aircraft is defined as an aerial vehicle that does not convey its pilot or operator, and a payload is defined as a device carried by the unmanned aircraft to support its assigned mission

The scope of the AS-4UCS Technical Committee is to define UCS
architectures and architecture frameworks, develop associated Technical
Reports to support the ecosystem of UCS products, and support alignment of
UCS architectures with peer architectures.

#### TABLE OF SAE UCS AND ALFUS DOCUMENTS

SAE Document	Title
Document	
AIR6514	UAS Control Segment (UCS) Architecture: Interface Control Document (ICD)
AIR6515	UAS Control Segment (UCS) Architecture: EA Version of UCS ICD Model
AIR6516	UAS Control Segment (UCS) Architecture: RSA Version of UCS ICD Model
AIR6517	UAS Control Segment (UCS) Architecture: Rhapsody Version of UCS ICD Model
AIR6519	UAS Control Segment (UCS) Architecture: Use Case Trace (UCTRACE)
AIR6520	UAS Control Segment (UCS) Architecture: Version Description Document (VDD)
AIR6521	UAS Control Segment (UCS) Architecture: Data Distribution Service (DDS)
AIR6523	Data Dictionary for Quantities Used in Unmanned Systems
AS6512	UAS Control Segment (UCS) Architecture: Architecture Description
AS6513	UAS Control Segment (UCS) Architecture: Conformance Specification
AS6518	UAS Control Segment (UCS) Architecture: Model
AS6522	UAS Control Segment (UCS) Architecture: Architecture Technical Governance
ARP6128	Unmanned Systems Terminology Based on the ALFUS Framework

#### SAE PRODUCT ASSURANCE

ARP-4754A: Guidelines for Development of Civil Aircraft and Systems

This document discusses the development of aircraft systems taking into account the overall aircraft operating environment and functions

This includes validation of requirements and verification of the design implementation for certification and product assurance. It provides practices for showing compliance with the regulations and serves to assist a company in developing and meeting its own internal standards by considering the guidelines herein