

# Inspection, Cleaning, and Storage Procedures for 3M™ Versaflo™ TR-800 PAPR Assemblies

## Introduction

The 3M™ Versaflo™ TR-800 Powered Air Purifying Respirator (PAPR) assemblies are designed to be used with certain 3M breathing tubes and headgear to form a complete respirator system.

Occupational use of respirators must be in compliance with applicable health and safety standards. By United States regulation employers must establish a written respirator protection program meeting the requirements of the U.S. Occupational Safety and Health Administration (OSHA) Respiratory Protection standard 29 CFR 1910.134 and any applicable OSHA substance specific standard.

OSHA 1910.134 states that employers shall ensure that respirators are inspected, cleaned, and properly stored. This Technical Bulletin summarizes the 3M recommended cleaning procedures as well as inspection and storage guidelines for the 3M™ TR-800 PAPR assemblies. Refer to the TR-800 PAPR *User Instructions* as well as the *User Instructions* for your specific headgear for proper assembly, use and limitations of your specific respirator system.

## Inspection

The 3M™ TR-800 PAPR must be inspected before each use to ensure good operating condition. Detach the belt, battery pack, breathing tube, headgear, filter cover, filter, and prefilter or spark arrestor/prefilter (if used) from the motor/blower. If any damage, non-functionality, or observations as noted below are discovered during the inspection, remove PAPR system from use and service or replace as appropriate. The 3M™ Versaflo™ TR-800 Series Parts and Accessories exploded view poster may be helpful for identifying components ([3M.com/versaflo](http://3M.com/versaflo)).

## Motor/blower

### IMPORTANT NOTE

Except for removing the filter cover, high efficiency filter, and prefilter or prefilter/spark arrestor, and filter latch assembly, **the main housing of the motor/blower cannot be opened and has no user serviceable parts.**

- The main housing or case of the motor/blower unit must be intact with no cracks, holes, or other damage. The plastic should not be discolored, chalky, or soft as these may be signs of deterioration of the housing.
- The area of the motor/blower unit under the filter should be clean and free of contaminants. Contamination noted here may indicate improper/lack of filter installation or damage to the filter or filter gasket.
- The user interface (motor blower display) should be clean. All LED segments should be lit and clearly visible during initial start-up of the motor/blower. Excessive build-up of materials on the display may mask a visual alarm from the wearer. The ON/OFF switch should be intact with no cuts, tears or holes.
- The filter release button should function smoothly and hold the cover securely onto the motor/blower.
- (If used), the filter cover should sit securely onto the filter/cartridge.
- The outlet of the motor/blower (i.e. where the breathing tube attaches) should be inspected for any damage, dirt, debris, or other contamination which may interfere with proper attachment of the breathing tube.
- The belt attachment T-bars on the back of the motor/blower should be intact and undamaged.
- Check the airflow using the TR-971 airflow indicator as described in the TR-800 *User Instructions*.
- Check the low airflow alarm by fully covering the airflow outlet indicator as described in the TR-800 *User Instructions*.

## Filters and Filter Accessories

- The filter cover must be intact with no cracks or other damage.
- The filter/cartridge should be intact with no cracks, tears or other damage. Closely inspect filter/cartridge plastic housing including the corners and latches, outer rectangular barrier, and inner circular filter seal gasket for cracks, tears, cuts, distortion, indentations or debris. If the filter/cartridge has been mishandled or dropped, re-inspect fully. If you have any concerns, contact 3M Technical Service for guidance.
- If the filter is wet or appears heavily loaded with particulate or damaged, it should be replaced. Never attempt to clean the filter by any means as intentional manipulation can easily damage the filter media.
- The prefilter (if used) should be intact with no tears or cuts. If the filter is wet or appears heavily loaded with particulate, it should be replaced. Use of the prefilter and frequent change out may help prolong the life of the HE filter and help maximize battery pack run time.
- The metal spark arrestor/prefilter (if used) should be clean and intact with no damage. Frequent cleaning or change out of the spark arrestor may help prolong the life of the HE filter and help maximize battery pack run time. The spark arrestor must be used during hot work, molten metal or spark creating operations.

### IMPORTANT NOTE

The foam prefilter and the metal spark arrestor/prefilter should not be used simultaneously. Review the TR-800 PAPR NIOSH approval label to determine which component is approved for use with your specific system configuration.

## Battery Pack

- Inspect the battery pack for cracks, holes or other damage. The plastic case should not be discolored, chalky, or soft. These may be signs of deterioration of the battery housing.
- Battery pack electrical contacts should be clean and dry with no corrosion.
- Battery pack hinge should be intact with no damage or erosion.
- Battery pack release button should move freely and function properly.
- Inspect the fastener on the battery pack and ensure it is clean and undamaged. Using the battery tool, attach the battery pack to the motor/blower and gently tug on the battery pack to confirm it properly attaches, and the battery pack is being held firmly in place.
- When pushing the “Test” button on a fully charged battery pack, on a new battery all five LEDs should light up. On an aged battery less than five LEDs may light up even if the battery is fully charged. At a certain point the battery may need to be replaced.

## Belt

- Inspect the belt buckle for damage such as breaks or cracks. Inspect the belt leads for cuts and tears. Inspect the hip belt for tears and integrity.

## Battery Charger

- Inspect the power base and cradle for cracks or other damage. Inspect the power cord for frayed wires or other damage.
- Ensure the gold electrical contacts are clean, dry and free of debris.
- Gently push on each of the gold contact pins. They should easily push down and quickly pop back up.
- Ensure the charger tray is clean, dry and free of debris.

## Headgear

- Inspect headgear based on the headgear specific *User Instructions*.

## Cleaning

The TR-800 should be cleaned regularly. Follow the hygiene practices established for your worksite for the specific contaminants to which the respirator assembly has been exposed.

### Motor/blower unit and battery pack

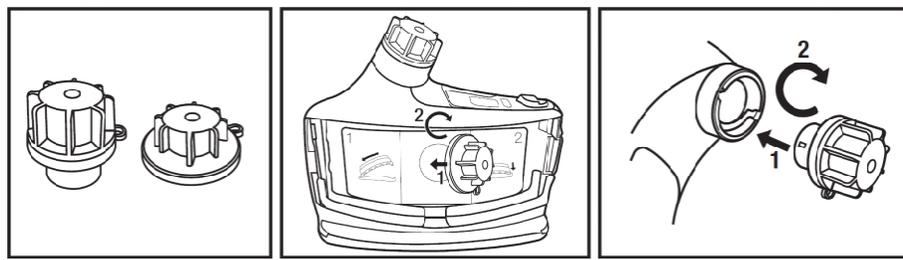
The outer surfaces of the TR-800 motor/blower assembly and battery pack may be wiped with a soft cloth dampened in a solution of water and mild, pH neutral detergent.

- Do not use organic solvents, or abrasive cleaners as they may weaken and damage the plastic. Do not allow liquid to enter outlet port or the motor housing area.
- Do not use compressed air or a vacuum to clean the interior of the motor/blower. This can damage the motor/blower.
- Use caution if cleaning around the battery pack connector pins where the battery seats on the bottom of the motor/blower unit. Ensure this area and the pins are thoroughly dry before next use or storage.

### Submersion Cleaning

With the blower inlet and outlet plugs installed the TR-800 PAPR has an International Protection or Ingress Protection (IP) rating of IP67 (EN 60529: 1992). The TR-800 batteries also have an IP67 rating. The IP67 rating indicates the unit is protected against infiltration of dusts and water that would interfere with normal operation when immersed in water up to 1 meter (3 feet) for up to 30 minutes. However, best practice would be to limit immersion to the shallowest depth and shortest time required for effective cleaning.

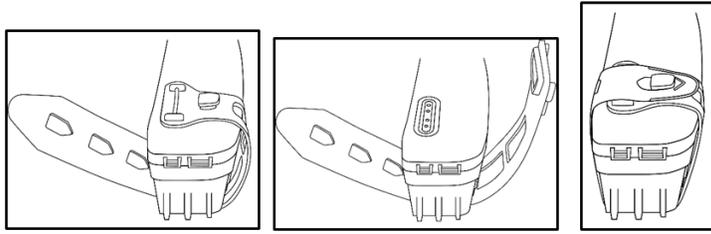
If submersion cleaning is desired, remove the filter/cartridge and breathing tube. To minimize material falling onto the motor/blower, remove the filter/cartridge and breathing tube while each of those connections are facing downward. Attach the air inlet and air outlet cleaning and storage plugs (3M™ Cleaning and Storage Kit TR-853) into the TR-800 (see Fig 1). The TR-800 can now be rinsed under running water, submersed, or put in a respirator washer for further cleaning. Water temperature should not exceed 122°F (50°C). Blowers which have been dropped or damaged should not be immersed or put into a respirator washer due to potential water ingress, and subsequent damage to the system.



**Figure 1.** Installing the inlet and outlet plugs from the TR-653 Cleaning and Storage Kit

Batteries, including the electrical connectors, can be easily wiped down. If submersion cleaning is desired, the battery strap from the TR-653 Cleaning and Storage Kit should be installed. Momentary wetness of the electrical connectors will not damage the battery. Do not allow free liquid to reside on the connectors. Ensure the connectors are dry prior to storage.

Batteries which have been dropped or damaged should not be immersed or put into a respirator washer due to potential water ingress, and subsequent damage to the battery.



**Figure 2.** Installing the battery strap from the TR-653 Cleaning and Storage Kit

The plug gaskets and battery strap should be inspected for damage and wear prior to each use. Worn or damaged gaskets must be replaced. Washing the TR-800 while using damaged plug gaskets may cause damage to the TR-800 and void the warranty. Plug gaskets should be replaced every 30 uses or yearly, whichever comes first, to minimize use of worn gaskets.

## Filters and Filter Accessories

The HE filter and foam prefilter (if used) cannot be cleaned. Attempts to clean the filters may damage them and in the case of the HE filter allow particulates to enter the respirator and the user's breathing zone. Damaged filters or filters beyond their service life should be replaced.

The metal spark arrestor/prefilter may be cleaned with a mild, pH neutral cleaner. Dry thoroughly before next use or storage. If the spark arrestor/prefilter cannot be cleaned, it should be replaced.

## Breathing Tube

Clean the connection sites on the breathing tube with the water and detergent solution. The breathing tube can be immersed in water for cleaning if required. The inside of the tube must be completely dried prior to use or storage.

Air dry, or dry by connecting to the motor/blower unit and use it to force air through the tube until dry. Orient tube to prevent water from running into blower.

Optional plastic breathing tube covers (BT-922) may also be used to facilitate cleaning.

## Headgear

Clean headgear based on the headgear specific User Instruction and cleaning guides.

## Belt

Remove the belt from the motor/blower by lifting the bottom of the belt over the belt locking tabs and sliding the belt down.

The 3M™ Easy Clean Belt TR-627 is made of plastic buckles, vinyl urethane leads, and a hip belt with a non-porous outer material and closed cell foam inner material that can be wiped down or submersed in a soapy water solution.

The 3M™ High Durability Belt TR-626 is made of metal buckles, leather leads and a hip belt with a durable rubber outer material and closed cell foam inner. The leather leads can be cleaned with a leather cleaner. The hip belt can be cleaned with a soapy water solution.

Wipe or rinse all belts thoroughly and dry completely before next use.

To prevent damage to the belt (such as delamination) do not clean or dry the belt at temperatures above 122° F (50° C). It is not recommended to clean the belts in mechanically agitating washing machines or tumble dryers as damage may occur.

## Battery Charger

If the charger pins are dirty, gently remove the debris with a clean, dry, lint-free cloth.

If the charger pins become wet, dry quickly and ensure they are dry prior to use.

## Wearing in Decontamination Shower

The TR-800 PAPR when assembled as a system with filter cover, headgear and a breathing tube can be worn through a decontamination shower.

While in use the TR-800 PAPR has an International Protection or Ingress Protection (IP) rating of IP54 (EN 60529: 1992). The IP54 rating indicates the unit is protected against infiltration of dusts and water splash that would interfere with normal operation. The water ingress test parameters for IP54 is 5 minute test duration at a water volume of 10 liters per minute and water pressure of 80-100 KPa.

## Storage

### Motor/Blower

Store in a clean, contaminant free environment, protected from prolonged exposure to heat, sunlight, radiation and chemicals.

For prolonged storage, the motor/blower should be run at least once per year for 5 minutes to ensure continued proper lubrication of the motor.

### IMPORTANT NOTE

Respirators used for emergency purposes must be inspected monthly per OSHA 29CFR1910.134. This should include running the motor/blower.

### Filters and Filter Accessories

HE filter, prefilter, and spark arrestor/prefilter should be stored at temperatures and conditions similar to the motor/blower. Store the filter and spark arrestors in the original 3M packaging until ready for installation in the motor/blower. HE filters should not be stored long-term on the motor/blower as this may damage the filter gasket. HE filters have a shelf life of 5 years when stored in their original packaging.

### Battery Pack

Refer to the TR-800 Chargers and Battery Packs *User Instructions* for additional information. Do not use, charge, or store battery packs where temperatures may exceed 122° F (50° C). Battery packs can be stored on the charger between uses. For storage greater than 30 days, the battery pack should be stored off charger with approximately 40% charge (as shown by the battery pack fuel gauge). Recharge before next use. For infrequently used battery packs, to maximize pack life, store battery pack off charger at 40% charge. Approximately every 6 months, fully charge the battery packs and run down to approximately 40% charge before returning to storage.

**Table A.** Acceptable Cleaners for Wiping Down TR-800 Components

Mild dish detergent and water (Dawn, etc.)
70% Isopropyl Alcohol (IPA)
1:10 ratio of bleach to water (0.5% sodium hypochlorite)
3M™ 504 Respirator Cleaning Wipes
Respirator Washer (Georgia Steel Respirator Washer and FG350-G disinfectant)
3% hydrogen peroxide
D-lead
D-wipe
Sani-Cloth® Bleach Germicidal Disposable Wipe (product of PDI Inc.) – Orange Top (EPA ID 9480-8)

**Table A2.** Acceptable Disinfectants for Wiping Down TR-800

70% Isopropyl Alcohol (IPA)
1:10 ratio of bleach to water (0.5% sodium hypochlorite)
Hydrogen Peroxide – 30%
3M™ C Diff Disinfectant (EPA ID 71847-6)
Clorox Healthcare Bleach Wipes (EPA ID 67619-12) – 0.55% Sodium Hypochlorite
Clorox Healthcare Bleach Trigger Spray (EPA ID 56392-7) – 0.65% Sodium Hypochlorite
Sani-Cloth® Bleach Germicidal Disposable Wipe (product of PDI Inc.) – Orange Top (EPA ID 9480-8)
Peridox RTU (EPA ID 8383-13)

**Table B.** Non-acceptable Cleaners/Disinfectants for Wiping Down TR-800 Components

Super Sani-Cloth® Germicidal Disposable Wipe (product of PDI Inc.) – Purple Top (EPA ID 9480-4)
Sani-Cloth® AF3 Germicidal Disposable Wipe (product of PDI Inc.) – Gray Top
Windex® (product of S.C. Johnson & Sons inc.)
GOJO® branded products
Hygenall Hexoff
Simple Green
MSA Confidence Plus
3M™ TB Quat Disinfectant
3M™ HB Quat Disinfectant
3M™ Sanitizer #16 Disinfectant
10% Ammonia
100% Ethanol
Acetone
Toluene
n-hexane
Mineral Spirits
Lacquer Thinner

MEK
Heptane
NAPHTHA

It is the responsibility of the employer to ensure appropriate cleaning chemicals are used which do not damage the TR-800 system or cause harm to the wearer.

**Personal Safety Division**  
3M Center, Building 235-2W-70  
St. Paul, MN 55144-1000

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