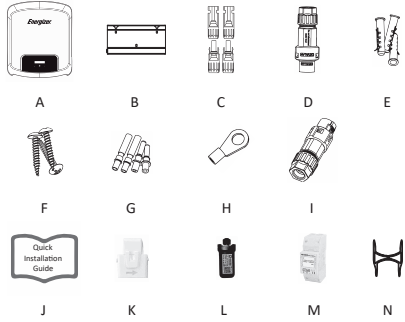
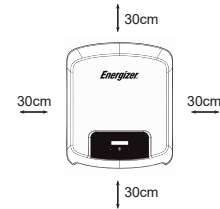


1. Packing List



2. Inverter Installation

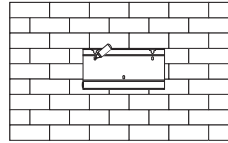
Please make sure the inverter will be installed with a proper distance as shown below.



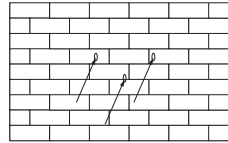
Position	Min Size
Left	30cm
Right	30cm
Top	30cm
Bottom	30cm
Front	30cm

Step 1: Fix the bracket on the wall

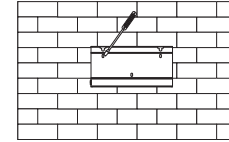
Choose the place you want to install the inverter. Place the bracket on the wall and mark the position of the 3 holes from bracket.



Drill holes with electric drill, make sure the holes are at least 50mm deep, and then tighten the expansion tubes.



Insert the expansion tubes into the holes and tighten them. Install the bracket with the expansion screws.



Step 2: Match the inverter with wall bracket

Hang the inverter over the bracket, slightly lower the inverter, and make sure the two mounting grooves on the back are properly fixed with the two bracket bars.



3. Wiring Steps

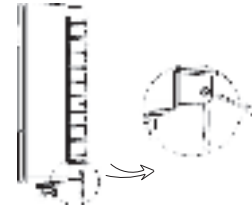
AC Wiring

Cable dimensions

Model	Force 3S	Force 3.6S	Force 4.6S	Force 5S	Force 6S
Cable	4mm ²	4mm ²	6mm ²	6mm ²	6mm ²
Micro-Breaker	25A	25A	40A	40A	40A

Grounding Wiring

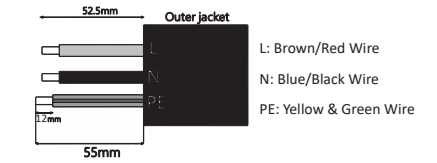
Screw the ground screw with screwdriver as shown below.



4. Startup Procedure

- After checking all connections are correct, turn on the external DC /AC breakers.
 - Turn the DC switch to "ON" position.
 - Inverter will start automatically when PV panels generate enough energy, the LED will be green.
 - Complete inverter Start-up guide
- After the initial start-up the inverter, display will go to the language settings page, short press to switch language and long press to confirm selection. Once language set, display will guide to set the safety regulation. Short press to switch safety regulation, and long press to confirm selection.

- Trim all the wires to 52.5mm and the PE wire to 55mm.
- Use the crimping pliers to trim 12mm of insulation from all wire ends as shown in the picture.

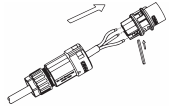


Note: Please refer to local cable type and color for actual installation.

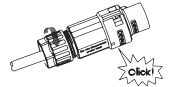
- Separate the AC plug into three parts as below.
 - Hold the middle part of the female insert, rotate the back shell to loosen it, and detach it from female insert.
 - Remove the cable nut (with rubber insert) from the back shell.



- Slide the cable nut, then the back shell onto the cable.



- Push the threaded sleeve into the socket, tighten up the cap on the terminal.



Note:

- When starting the inverter for the first time, the country code will be set by default to the local settings. Please check if the country code is correct.
- Set the time on the inverter using the button or by using the APP.

To view all relevant documentation such as Install Manuals and Remote Monitoring guides, scan the QR code below.



5. Contact Details:

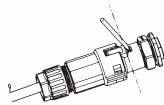
8 Star Energy Pty Ltd. | Level 35, 477 Collins Street, Melbourne, VIC 3000, Australia
 8 Star Energy ESS Ltd. | The Black Church, St Mary's Place, Dublin, D07 P4AX, Ireland
 8 Star Energy North America Inc. | 888 Prospect Street, La Jolla, California, 92037, USA

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- Push the threaded sleeve to connection terminal until both are locked tightly on the inverter.

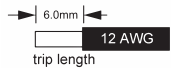


- Remove the AC connector, press the bayonet out of the slot with a small screwdriver or the unlock tool and pull it out, or unscrew the threaded sleeve, then pull it out.

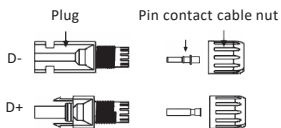


DC Wiring

- Turn off the DC switch.
- Choose 12 AWG wire to connect the PV module.
- Trim 6mm of insulation from the wire end.



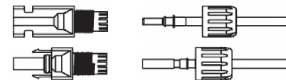
- Separate the DC connector as below.



- Insert striped cable into pin contact and ensure all conductor strands are captured in the pin contact.
- Crimp pin contact by using a crimping plier. Put the pin contact with striped cable into the corresponding crimping pliers and crimp the contact.



- Insert pin contact through the cable nut to assemble into back of the male or female plug. When you feel or hear a "click" the pin contact assembly is seated correctly.



- Unlock the DC connector
 - Use the specified wrench tool.
 - When separating the DC + connector, push the tool down from the top.
 - When separating the DC - connector, push the tool down from the bottom.
 - Separate the connectors by hand.