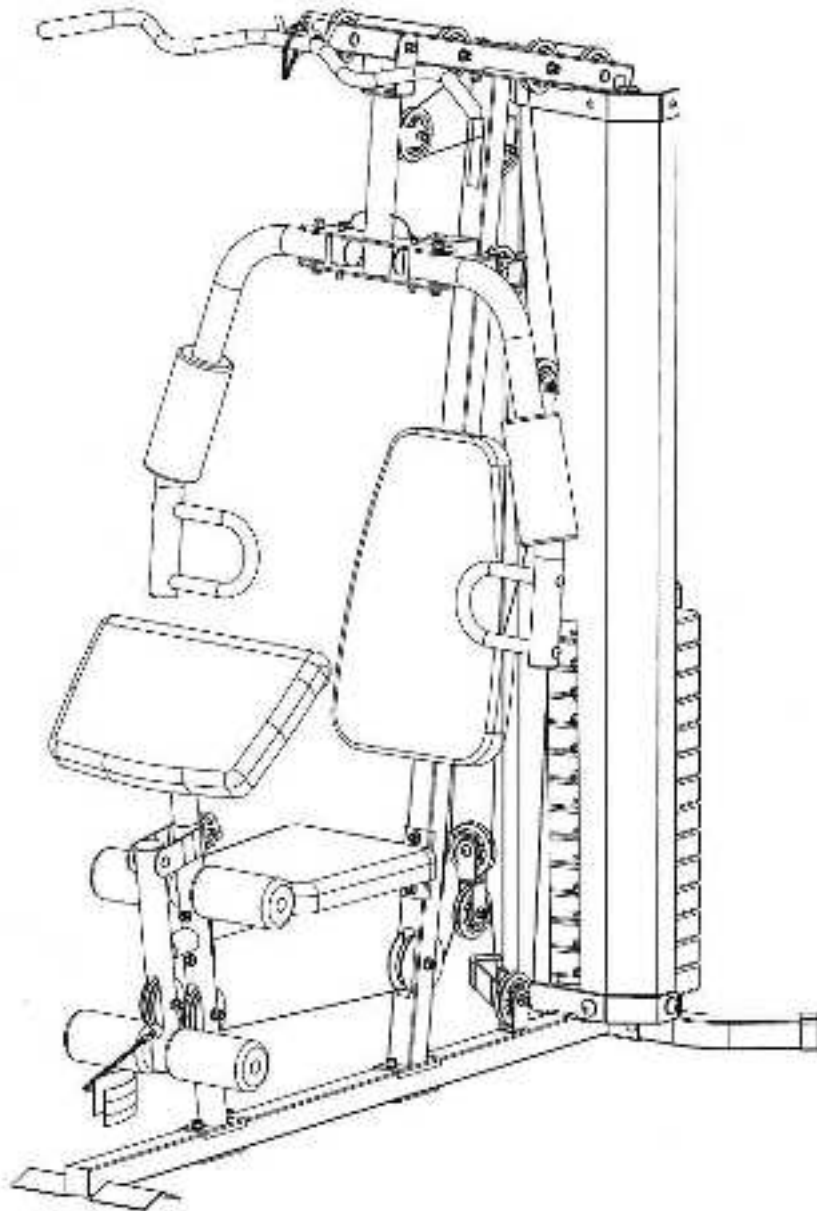


# MARCY®

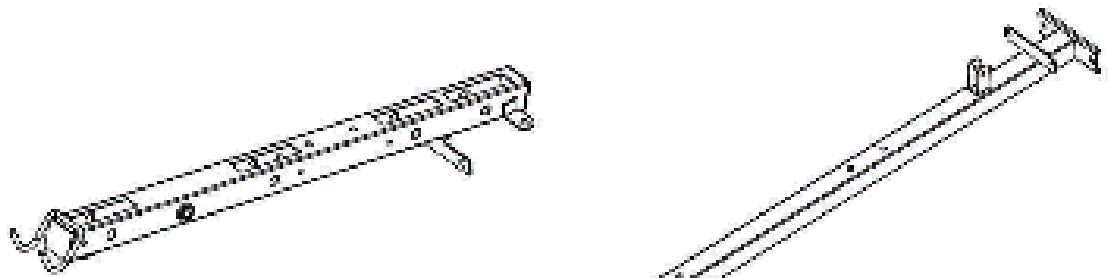
## HOME GYM MWM-989



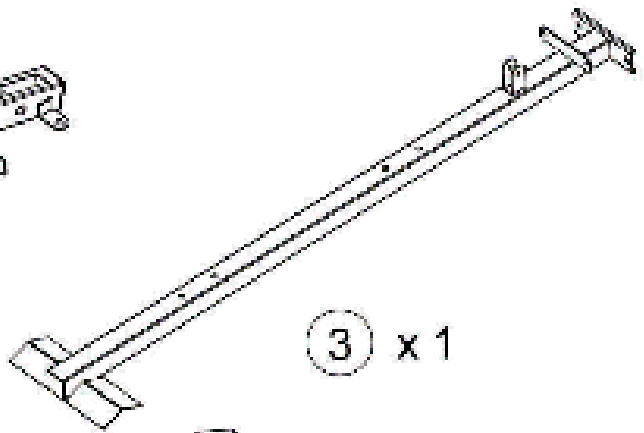
**Important :** Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.

**Assembly Manual**

200722



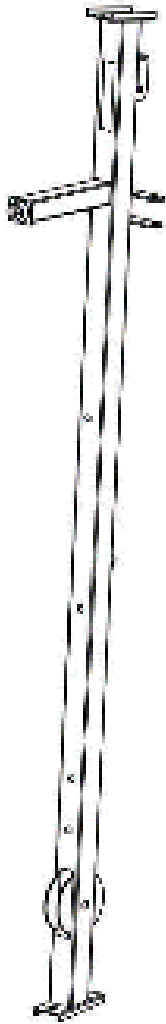
① x 1



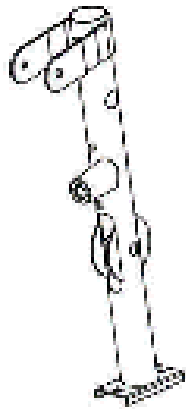
③ x 1



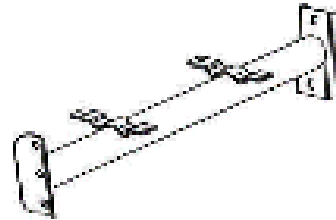
④ x 1



② x 1



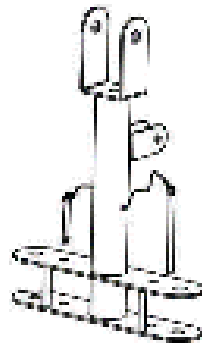
⑤ x 1



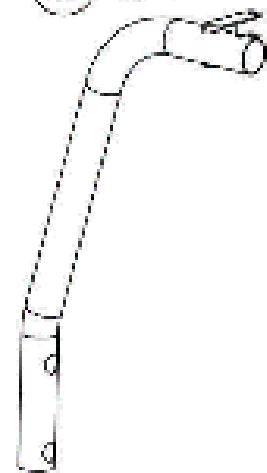
⑥ x 1



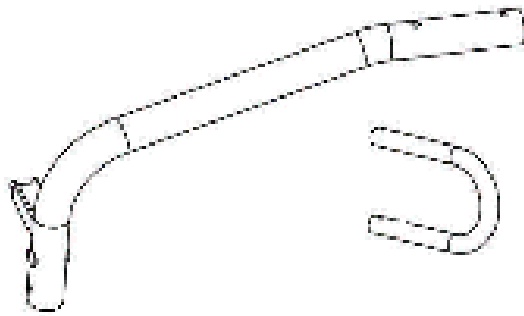
⑦ x 1



⑧ x 1



⑨ x 1



10 x 1



11 x 2



12 x 2



13 x 1



14 x 2



15 x 1



19 x 1



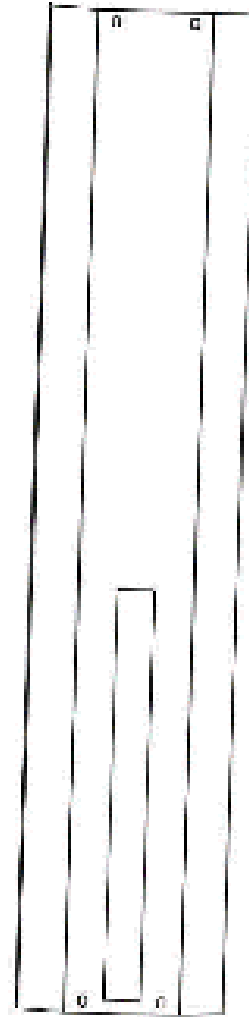
18 x 1



20 x 4



21 x 1



16 x 1



17 x 2



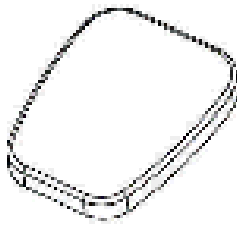
22 x 1



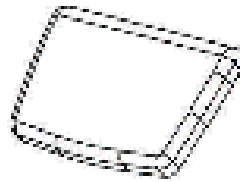
23 x 2



24 x 1



25 x 1



26 x 1



27 x 2



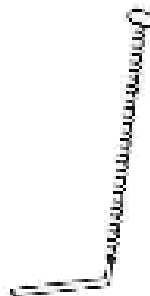
28 x 4



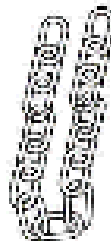
29 x 2



30 x 2



32 x 1



33 x 1



34 x 2



35 x 1



36 x 14



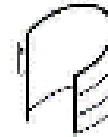
41 x 2



42 x 16



43 x 14



47 x 1



48 x 1



49 x 1



50 x 1



72 x 1



73 x 1



74 x 2



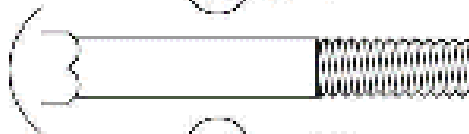
38 x 1



39 x 2



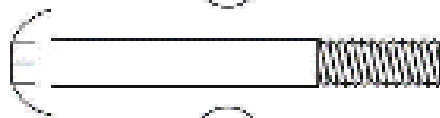
40 x 1



55 x 10



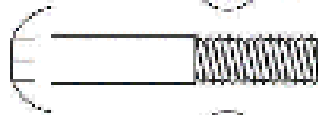
56 x 9



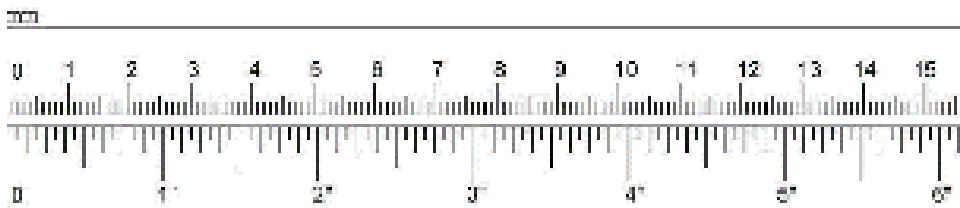
57 x 2

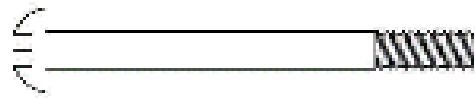


58 x 2



59 x 9





61 X 2



66 X 8



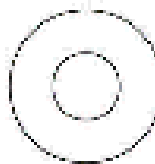
60 X 13



67 X 10



62 X 6



63 X 8

68 X 6



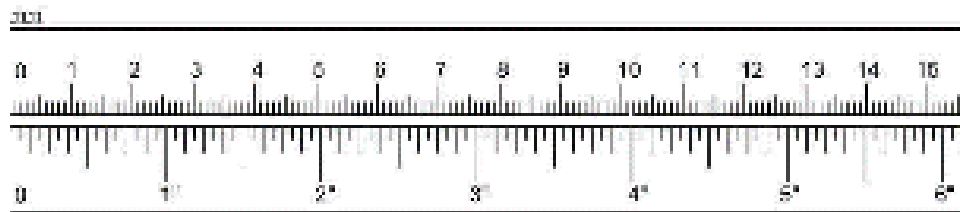
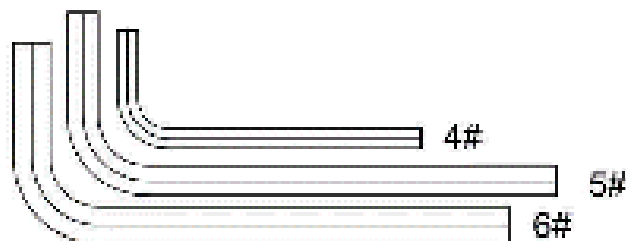
65 X 50



69 X 41



70 X 2



60 x 2



M10 x 3/4"

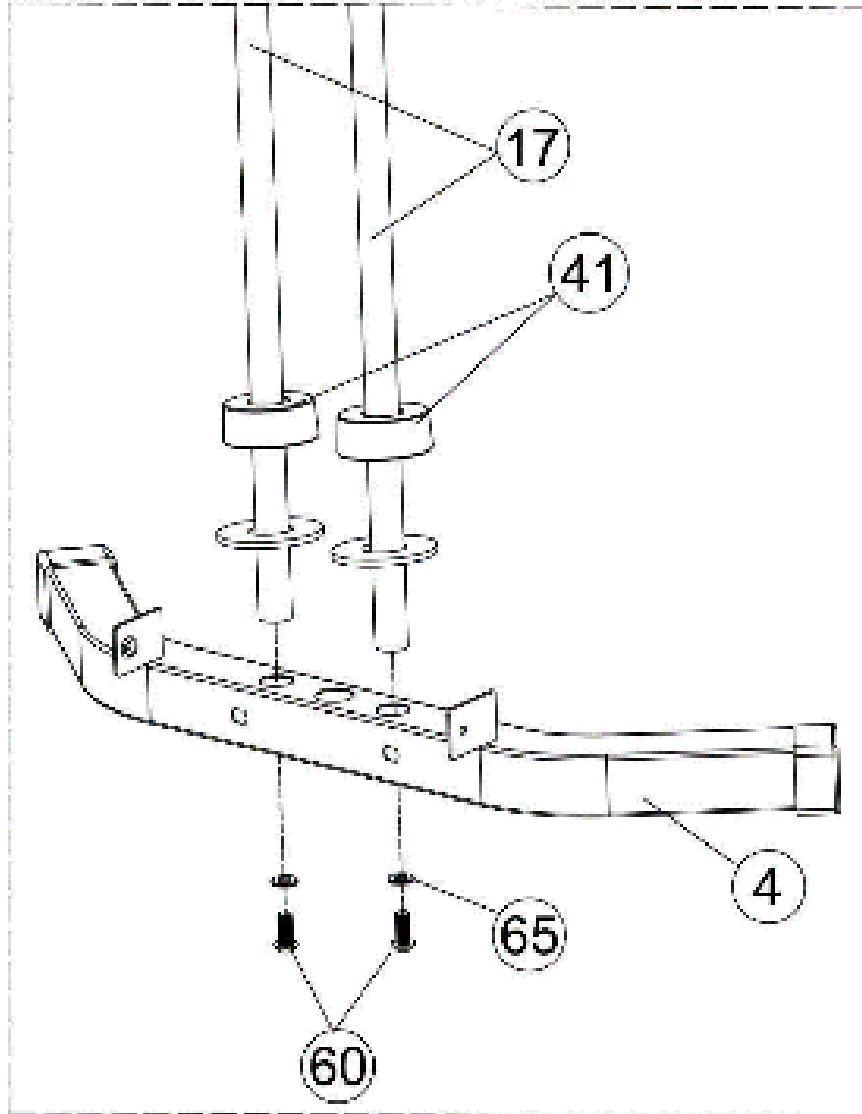
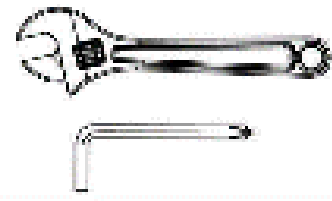
(M10 x 20 mm)

65 x 2



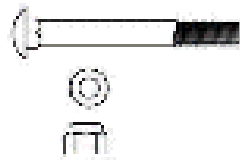
ø 3/4"

(ø 19 mm)

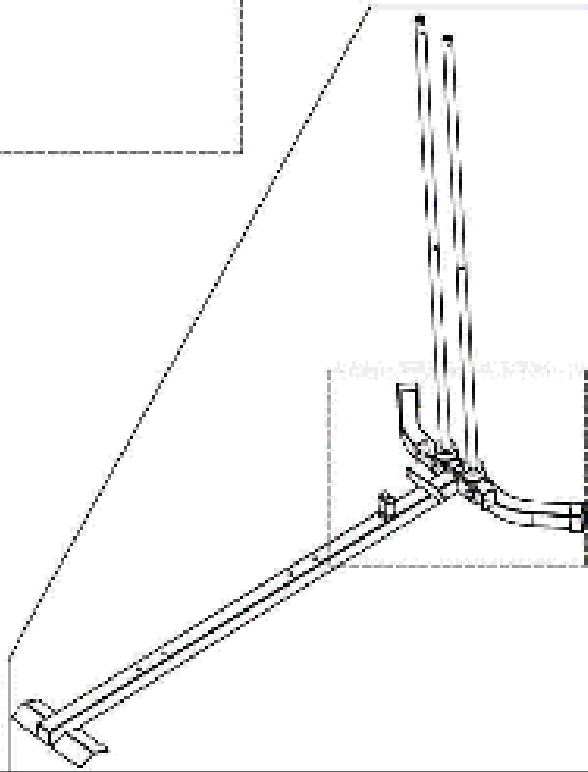
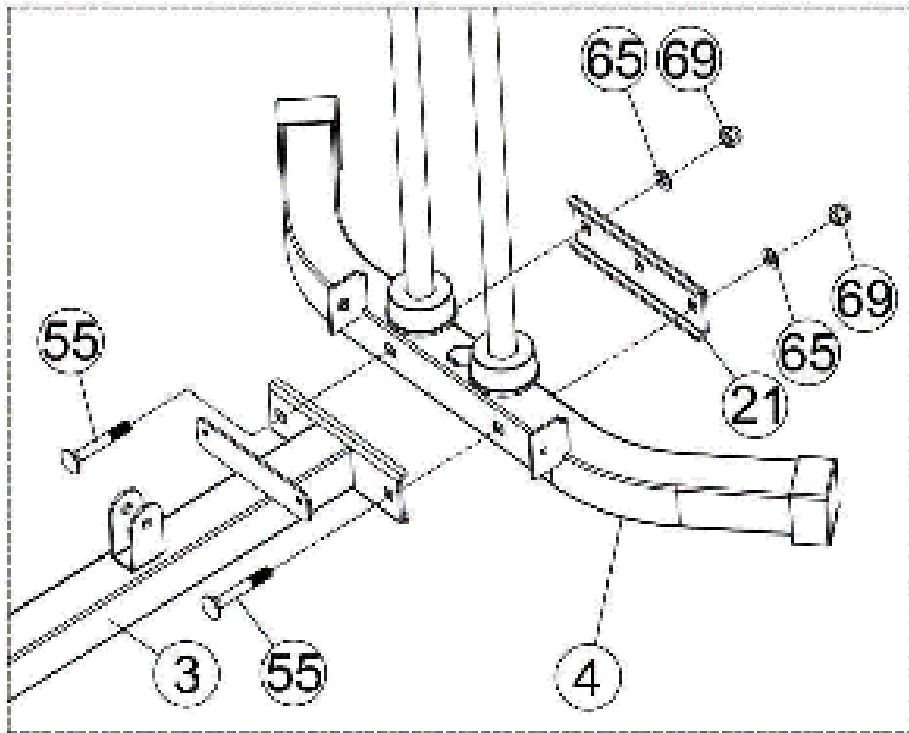
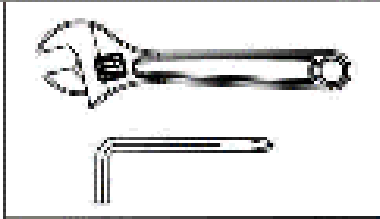


1

- 55 x 2
- 65 x 2
- 69 x 2



M10 x 2 3/4" (M10 x 70 mm)  
 Ø 3/4" (Ø10 mm)  
 M10 (M10)



**2**

55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 2



Ø 3/4"

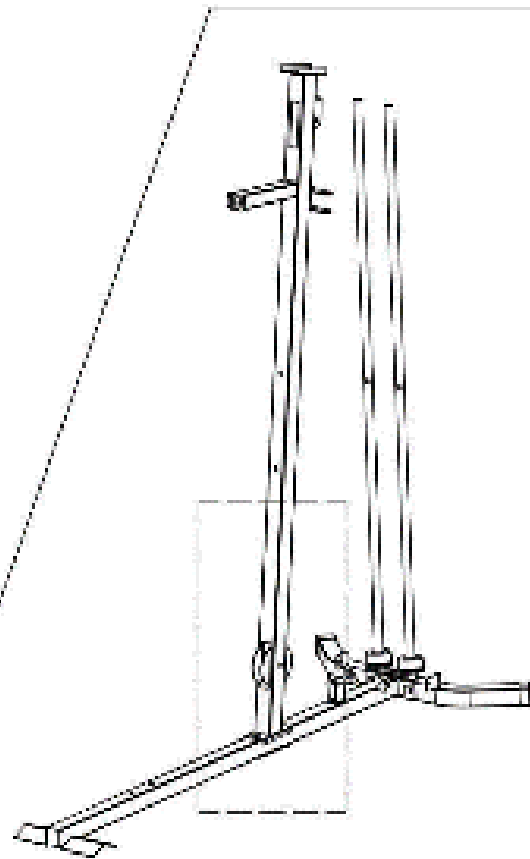
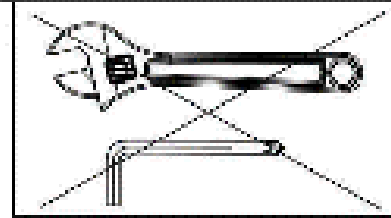
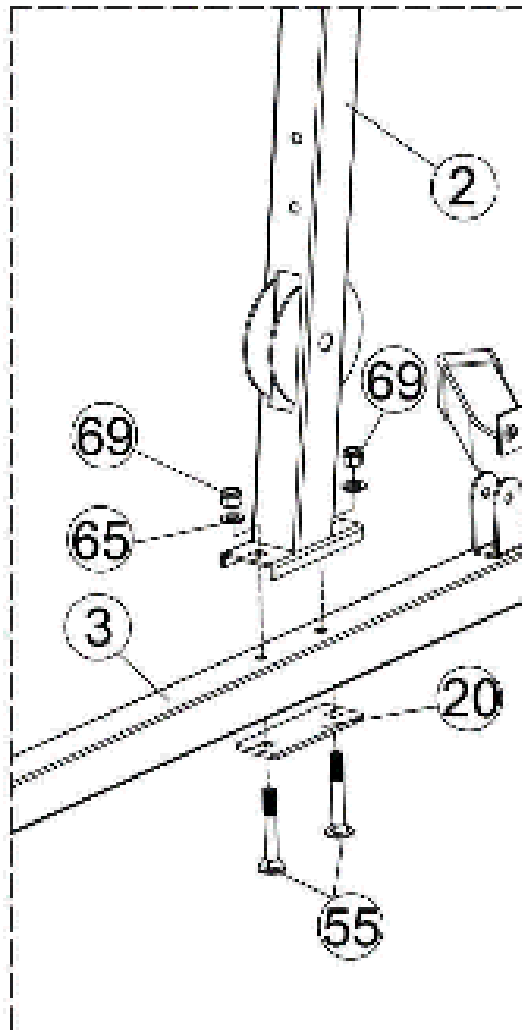
(Ø10 mm)

69 x 2



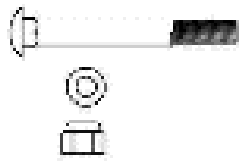
M10

(M10)

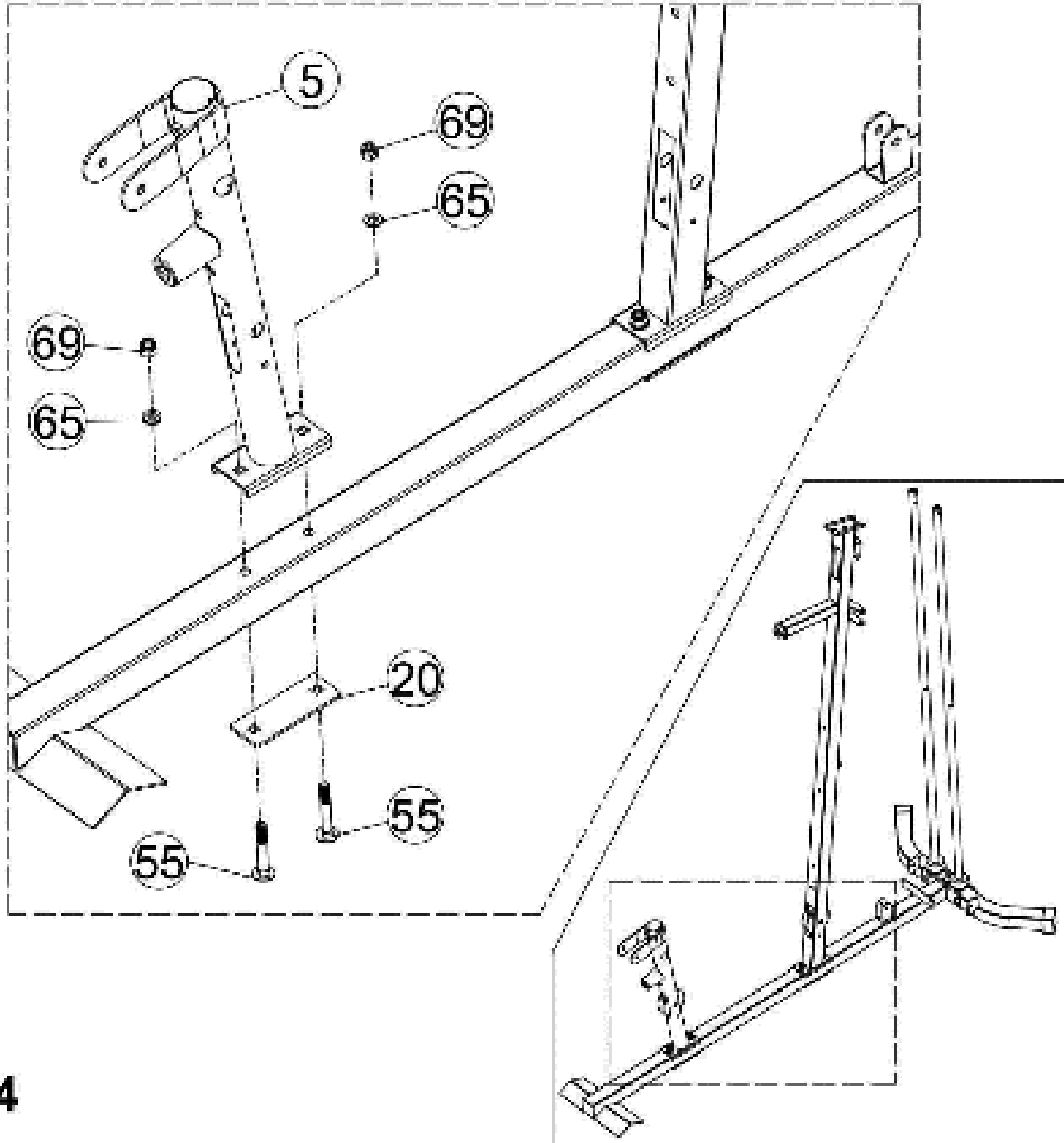
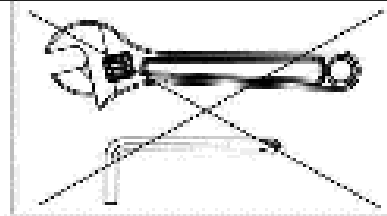


**3**

- 55 x 2
- 65 x 2
- 69 x 2



M10 x 2 3/4" (M10 x 70 mm)  
 Ø 3/4" (Ø10 mm)  
 M10 (M10)



**4**

65 x 2



M10 x 2 3/4"

(M10 x 70 mm)

56 x 2



M10 x 2 3/4"

(M10 x 70 mm)

65 x 6



Ø 3/4"

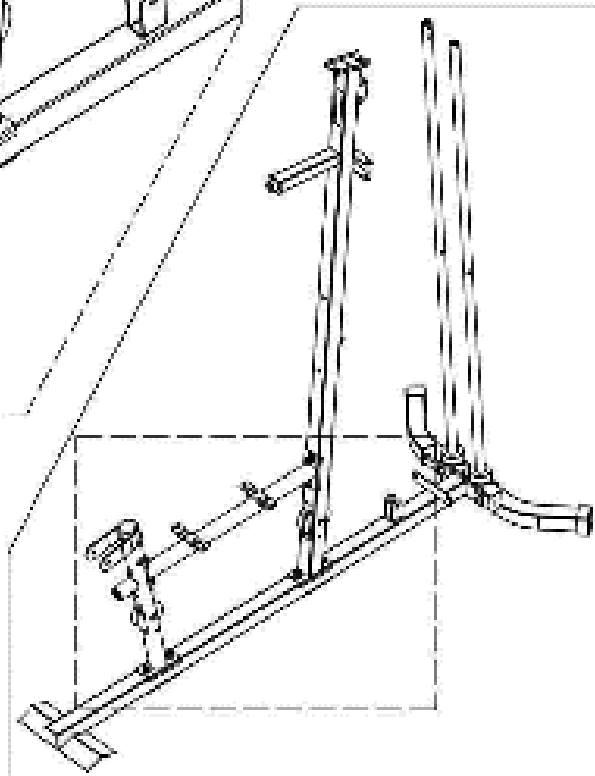
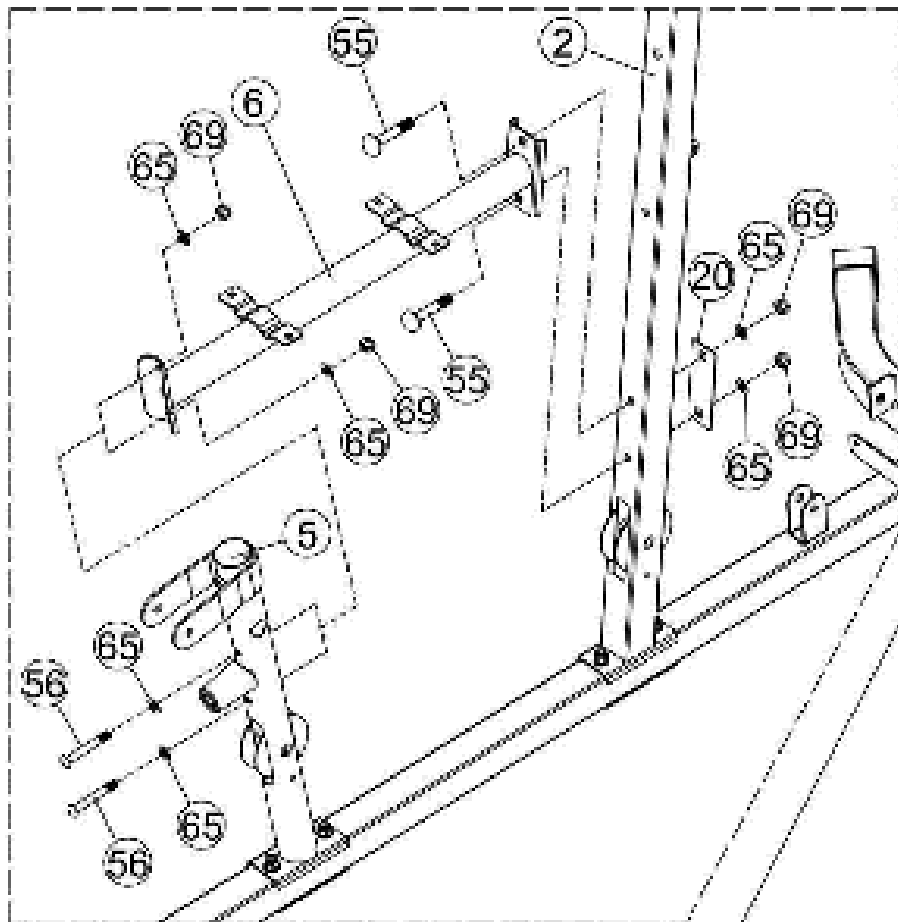
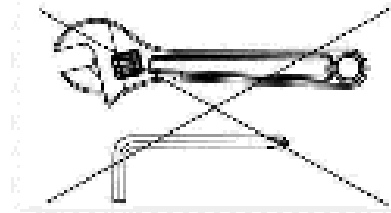
(Ø10 mm)

69 x 4

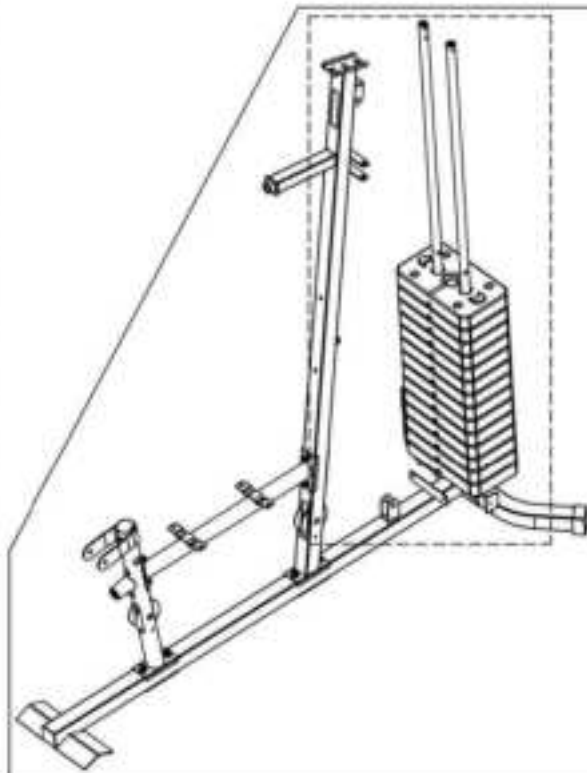
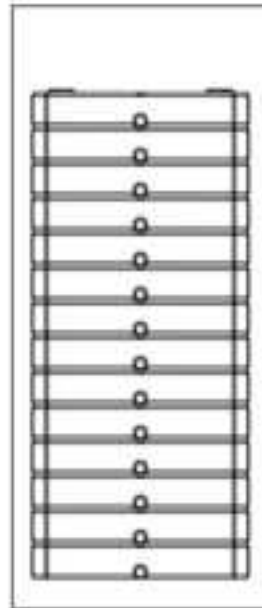
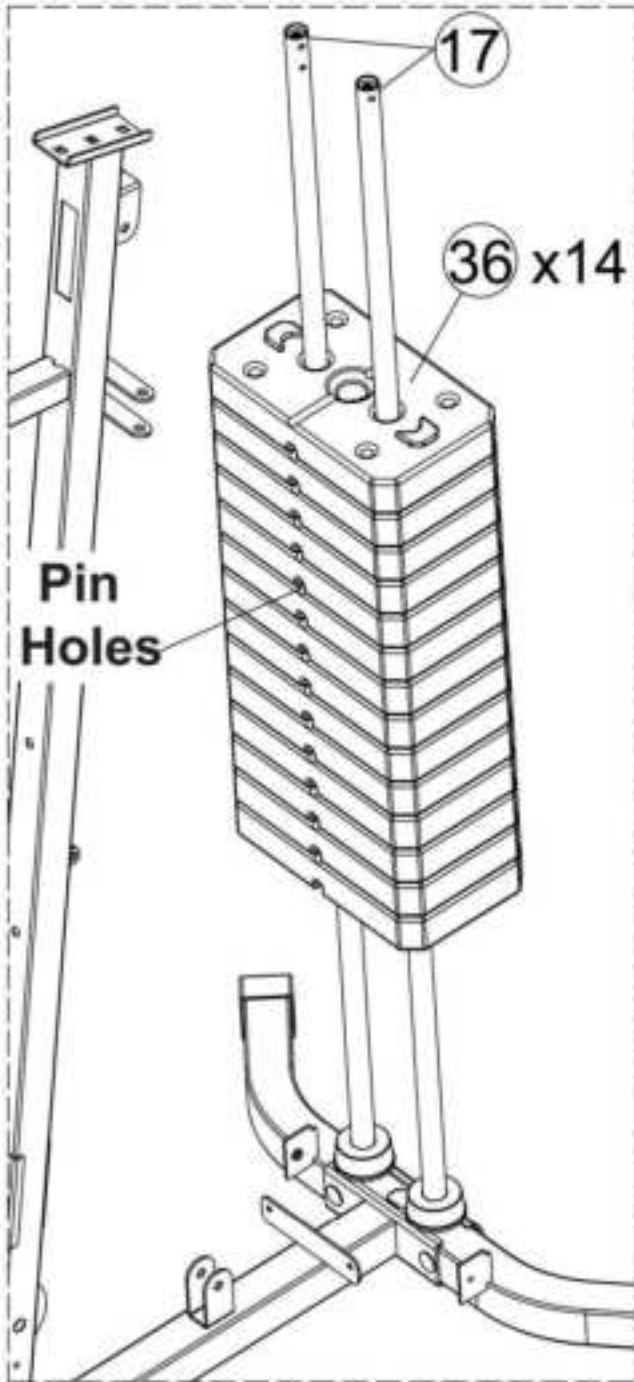


M10

(M10)

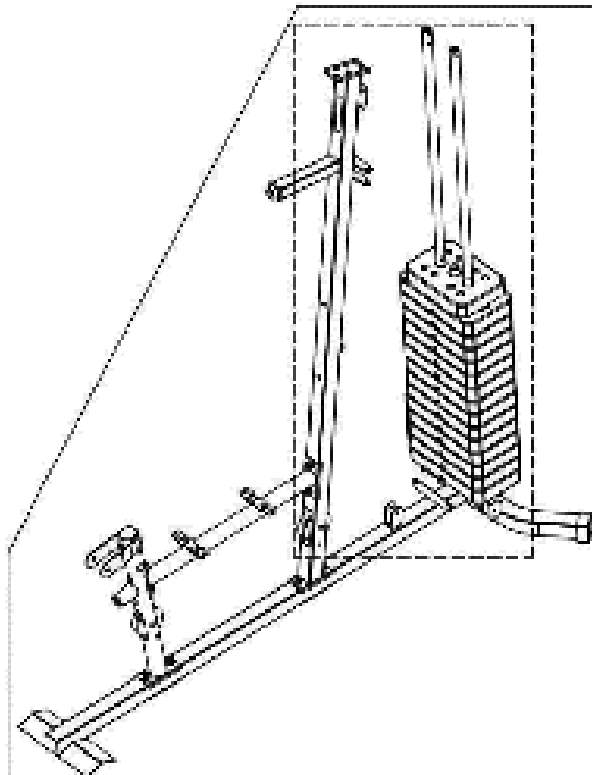
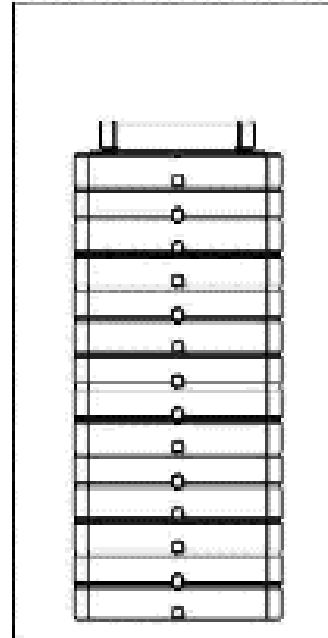
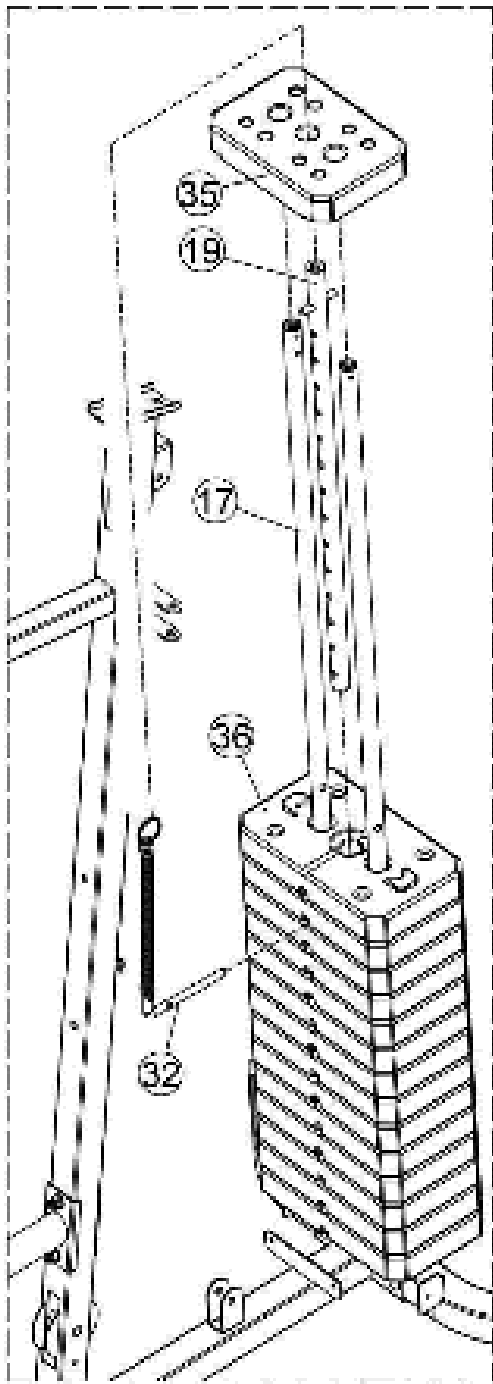
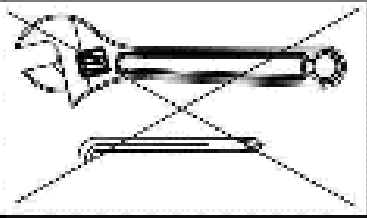


5



6

32 x 1



55 x 2



M10 x 2 3/4"

(M10 x 70 mm)

60 x 2



M10 x 3/4"

(M10 x 20 mm)

65 x 4



Ø 3/4"

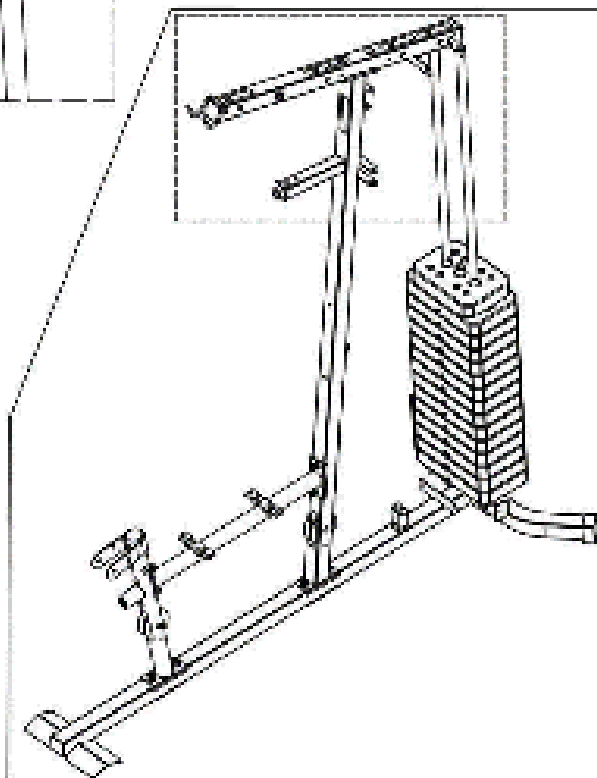
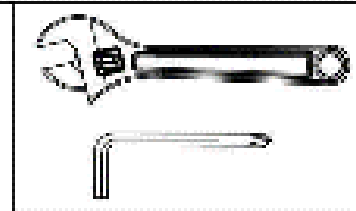
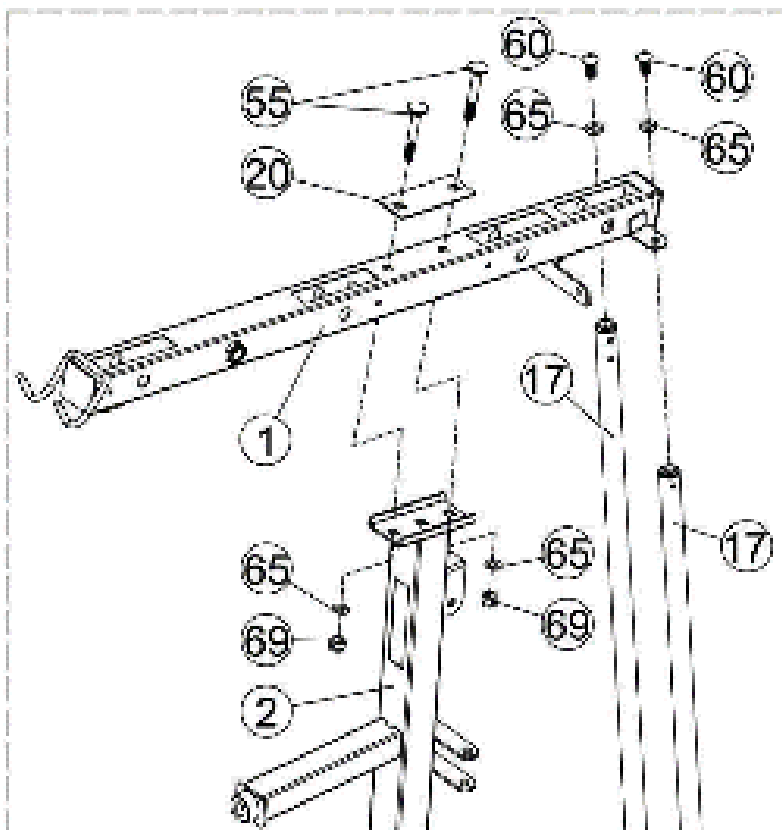
(Ø10 mm)

69 x 2






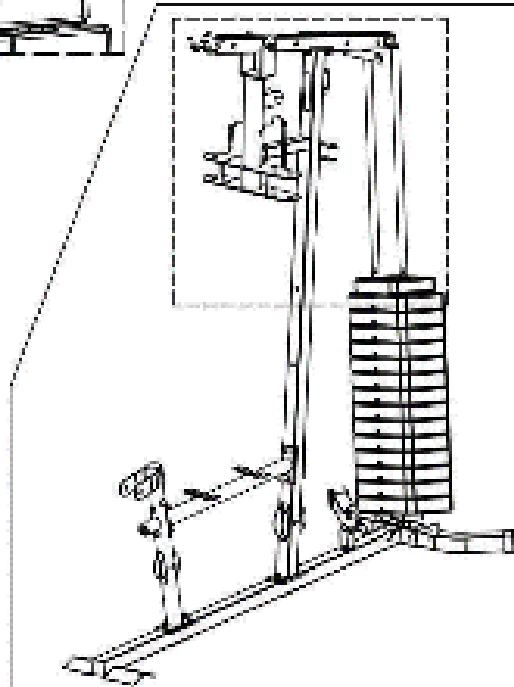
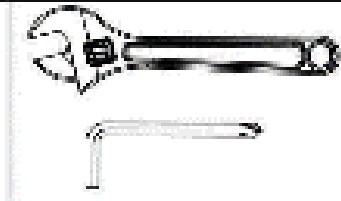
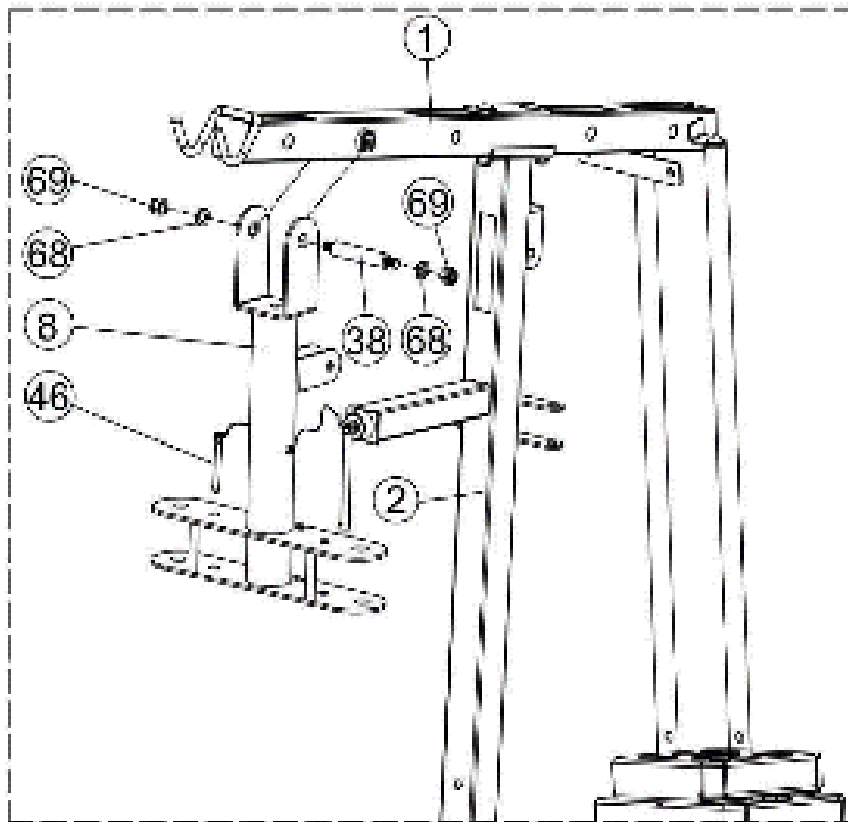
M10

(M10)



8

- |        |                                                                                   |               |                   |
|--------|-----------------------------------------------------------------------------------|---------------|-------------------|
| ③⑧ x 1 |  | 3"            | (75mm)            |
| ⑥⑧ x 2 |  | Ø 1" x Ø 3/8" | (Ø25 mm x Ø11 mm) |
| ⑥⑨ x 2 |  | M10           | (M10)             |



**9**

58 x 2



M10 x 2"

(M10 x 50 mm)

60 x 4



M10 x 3/4"

(M10 x 20 mm)

65 x 8



Ø 3/4"

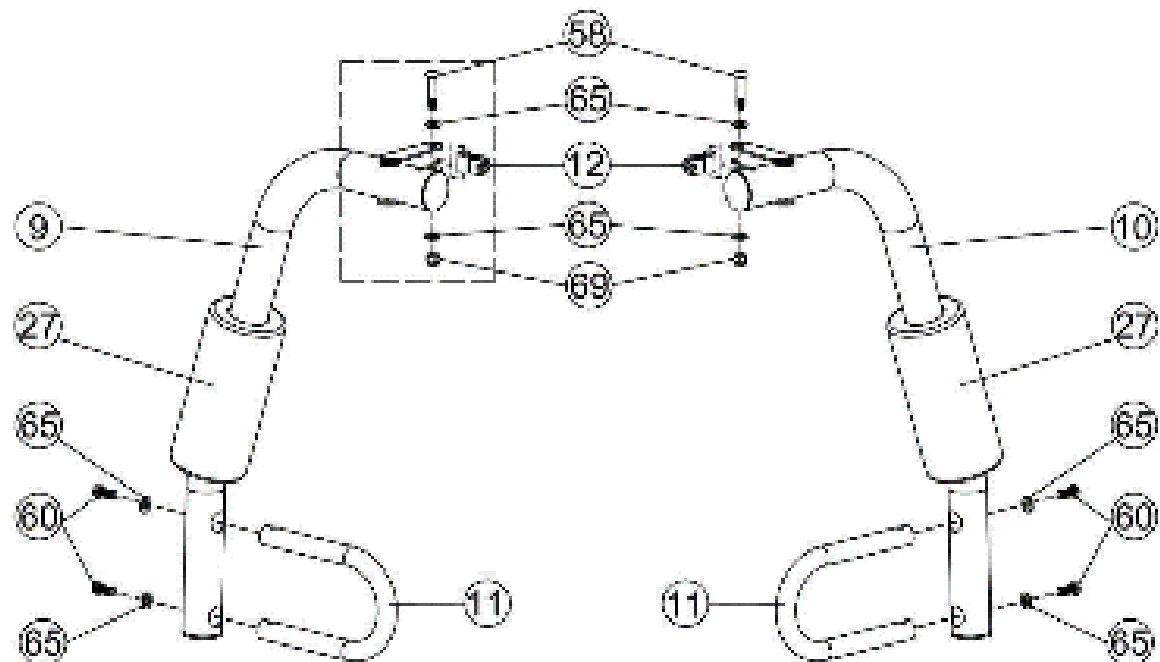
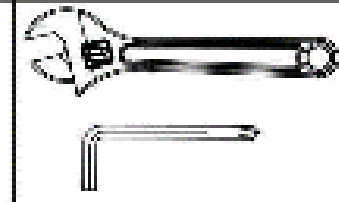
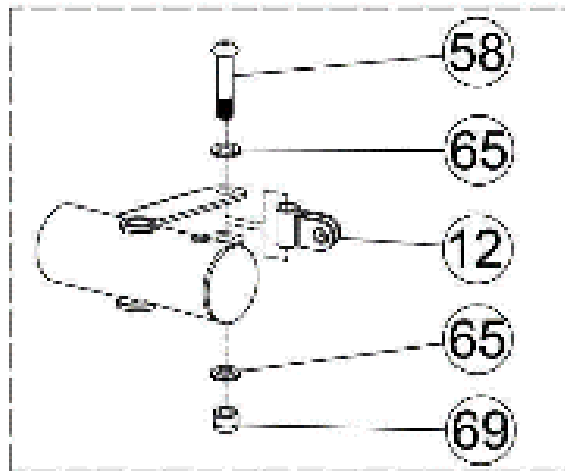
(Ø 10 mm)

69 x 2



M10

(M10)



10

39 x 2



2 5/8"

(66 mm)

68 x 4



Ø 1" x Ø 3/8"

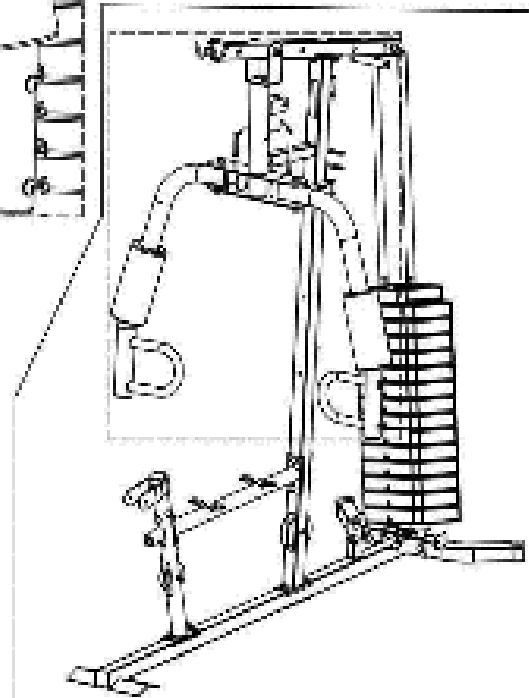
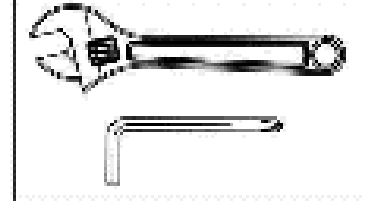
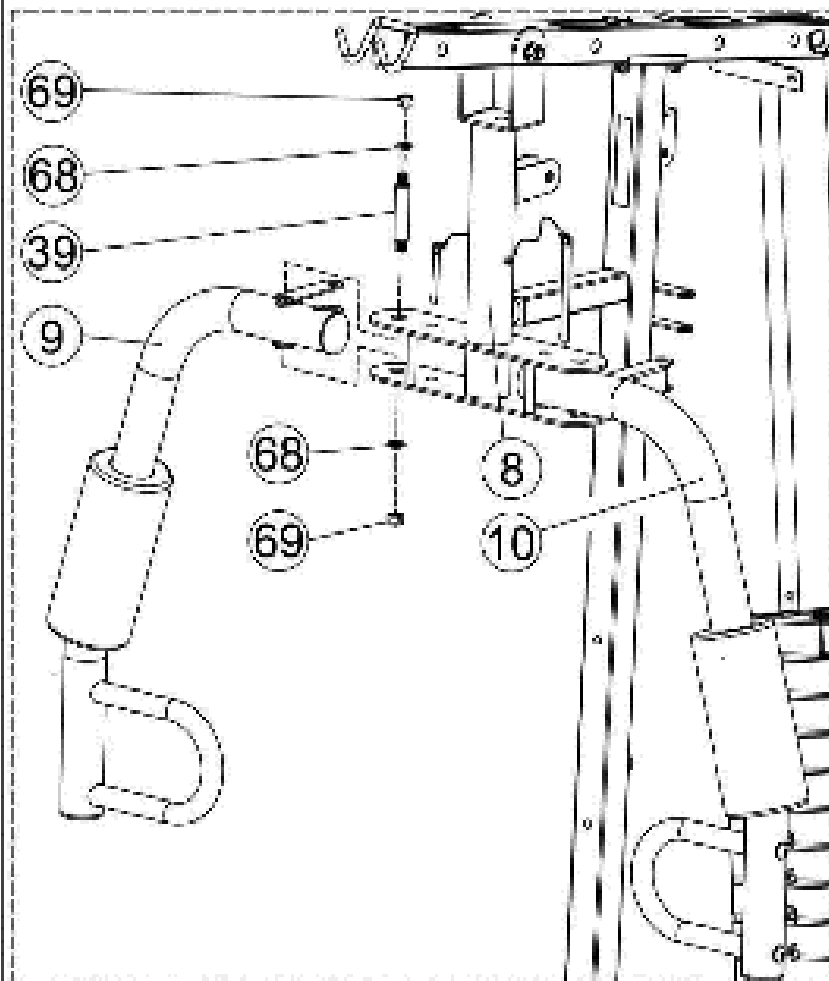
(Ø25 mm x Ø11 mm)

69 x 4



M10

(M10)



11

62 x 4



M8 x 5/8" (M8 x 16 mm)

61 x 2

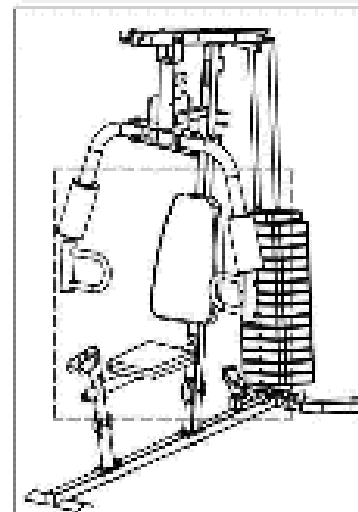
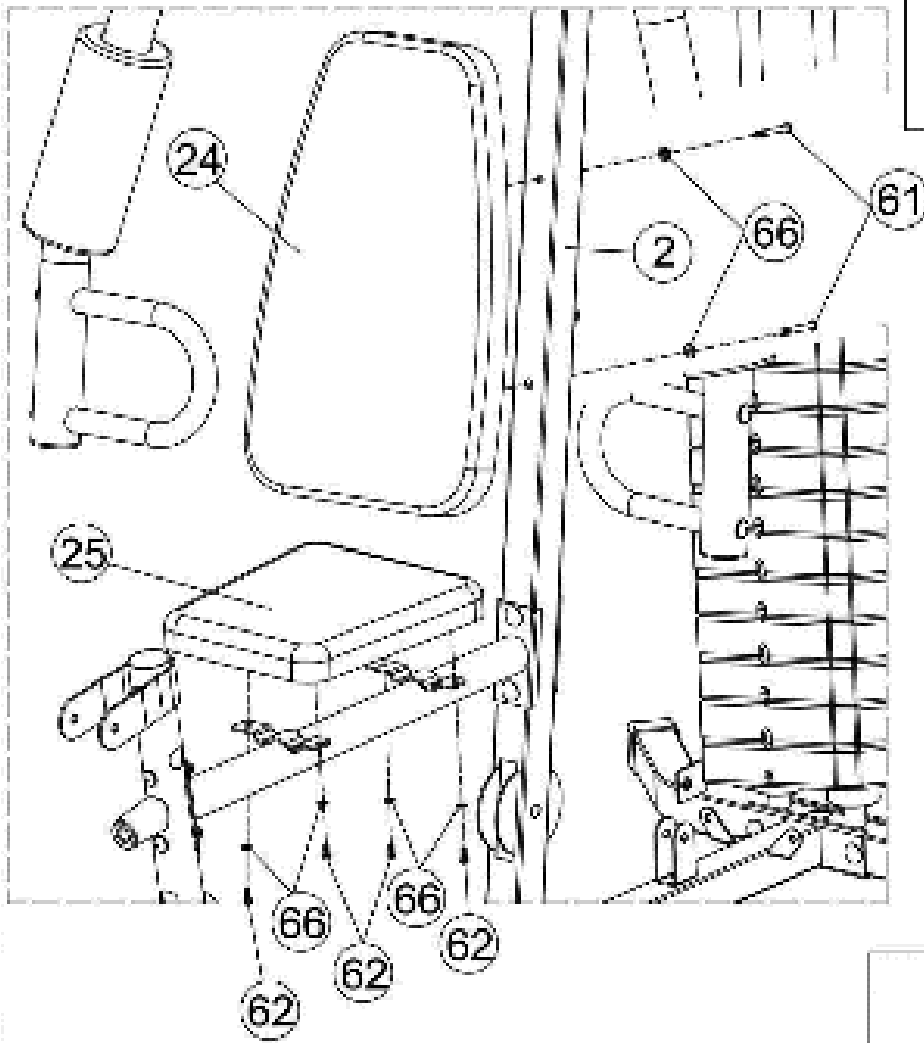
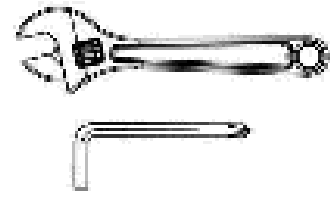


M8 x 2 3/4" (M8 x 70 mm)

66 x 6



Ø 5/8" (Ø 8 mm)



62 x 2

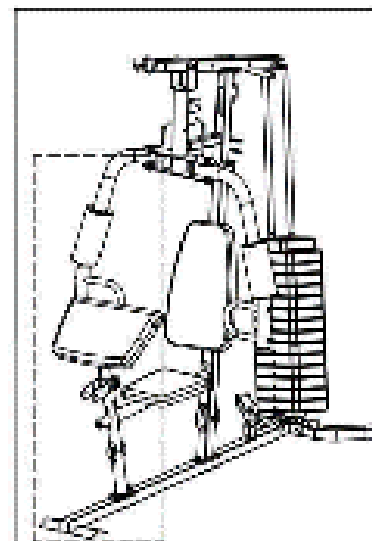
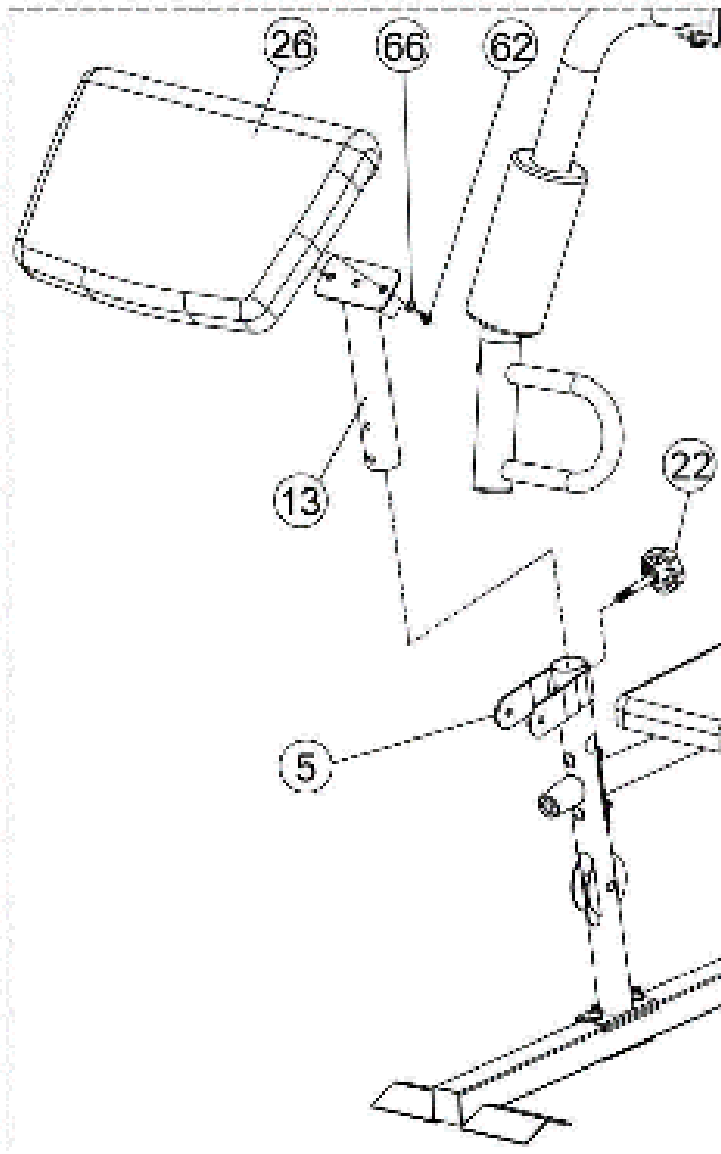
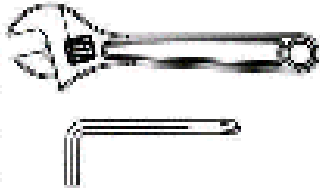


M8 x 5/8" (M8 x 16 mm)

66 x 2



Ø 5/8" (Ø 8 mm)



13

④⑩ x 1



⑥⑩ x 2

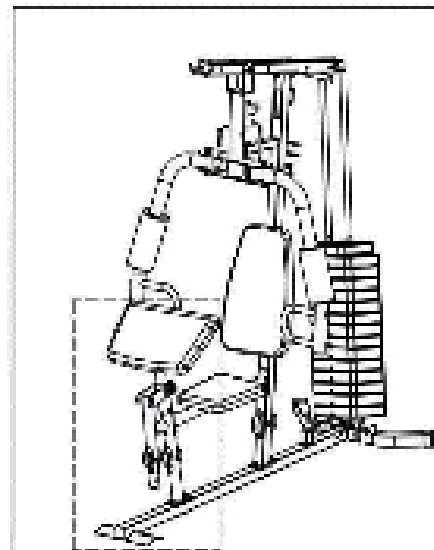
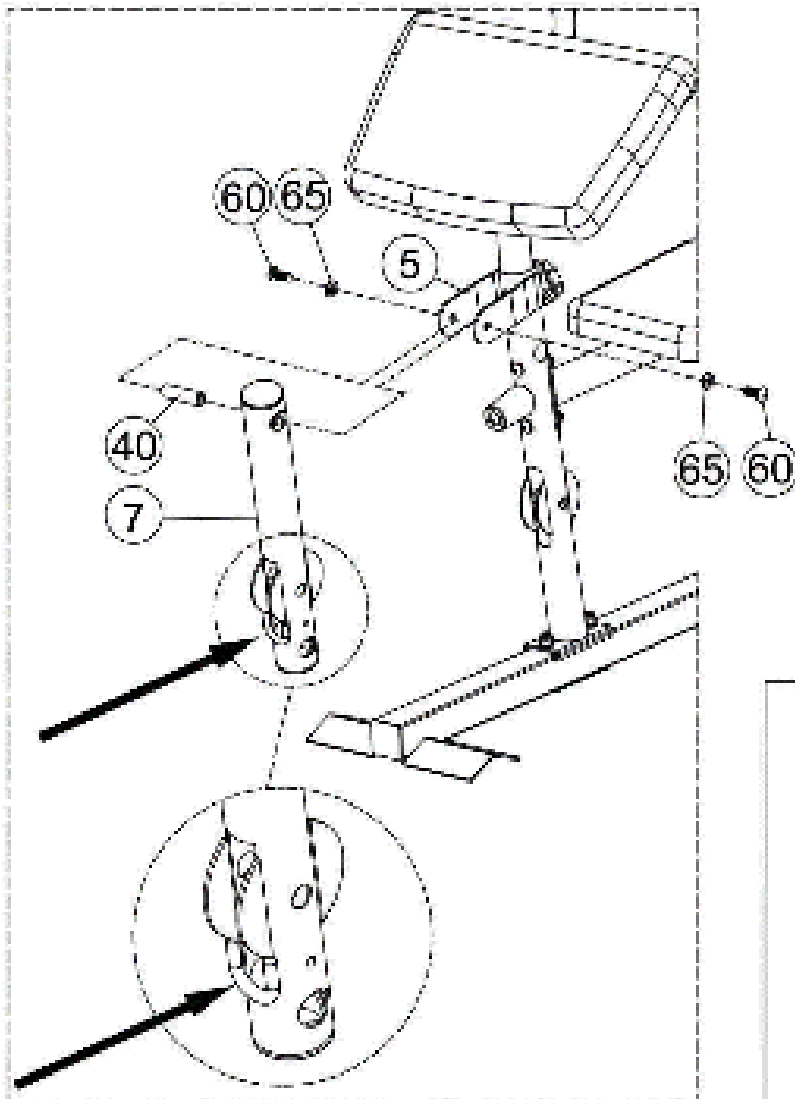
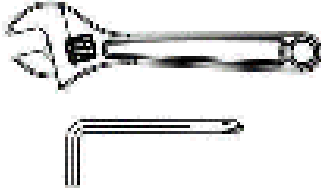


M10 x 3/4" (M10 x 20 mm)

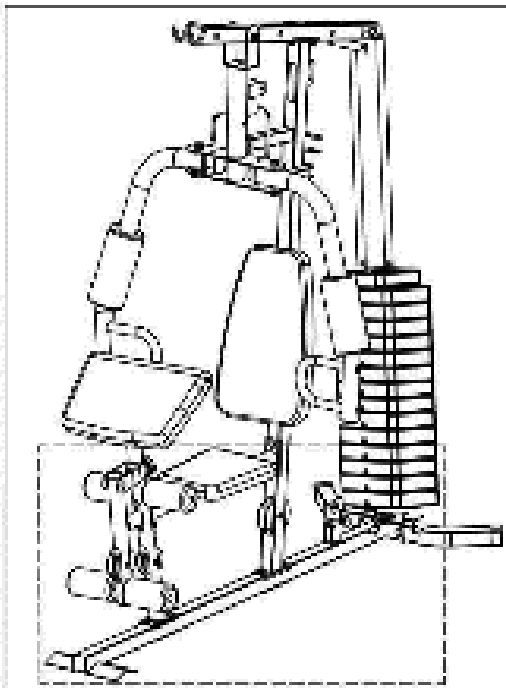
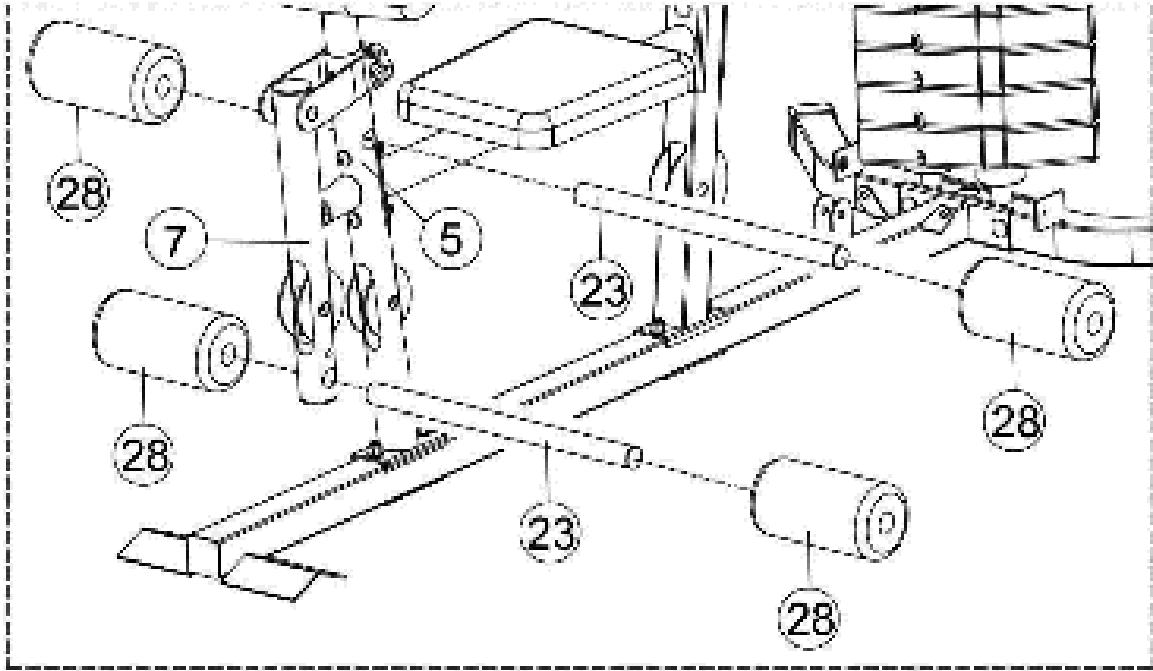
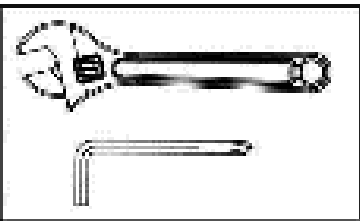
⑥⑤ x 2



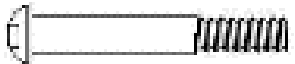


Ø 3/4" (Ø 10 mm)

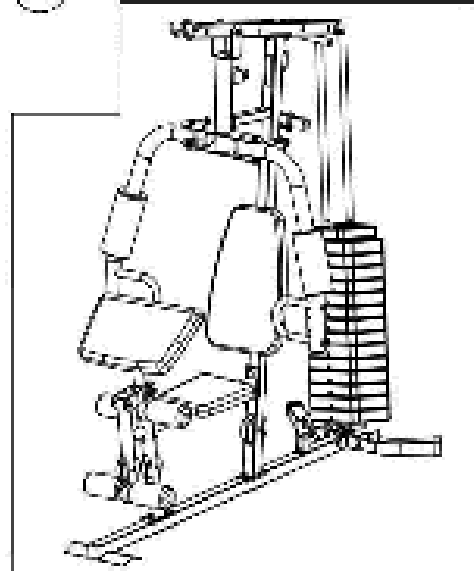
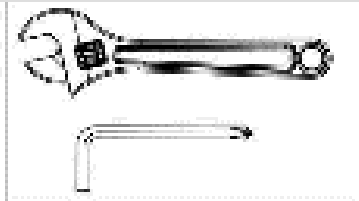
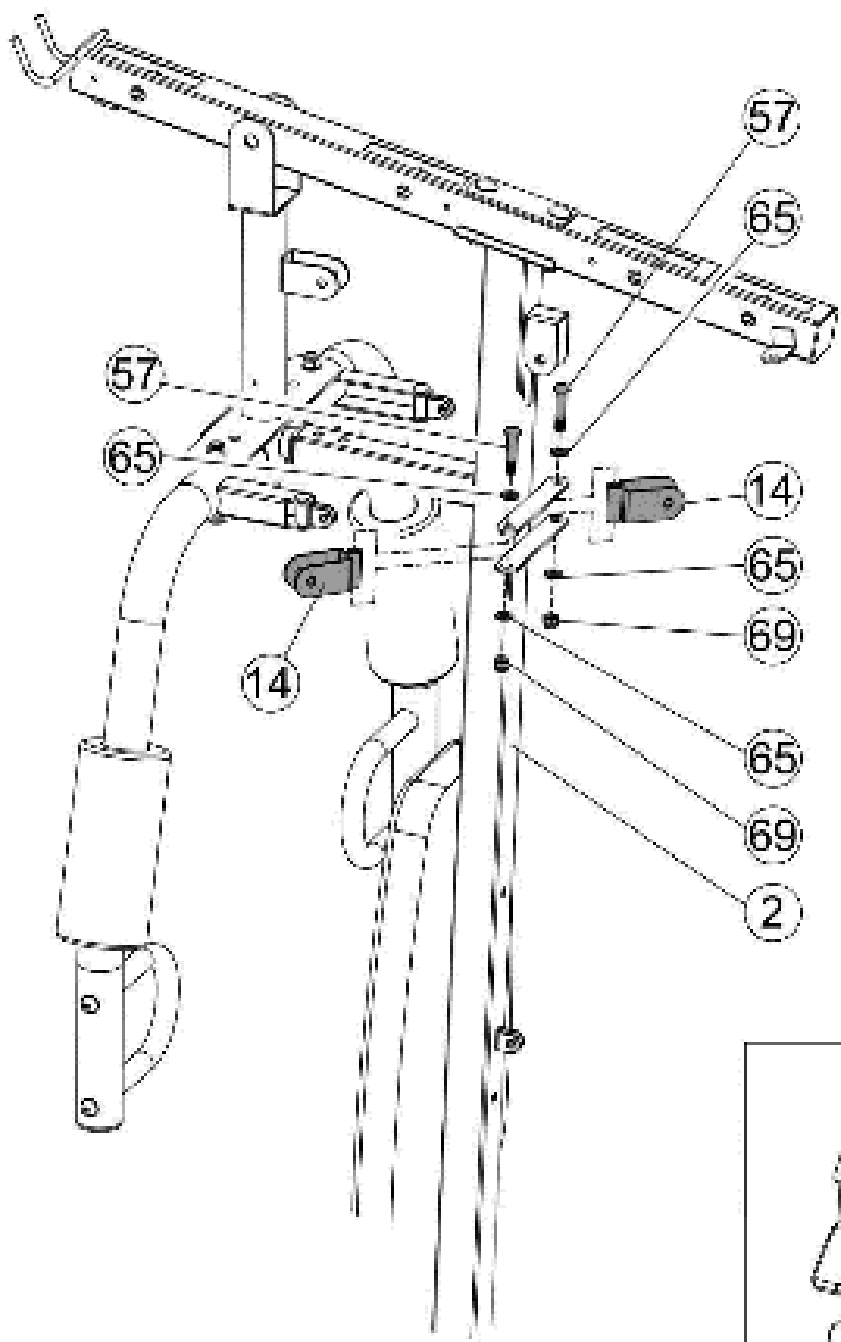


**14**



15

57 x 2		M10 x 2 1/2"	(M10 x 65 mm)
65 x 4		Ø 3/4"	(Ø 10 mm)
69 x 2		M10	(M10 )



16

63 X 8



M6 x  $\frac{3}{4}$ "

(M6 x 16 mm)

67 X 10



$\varnothing \frac{1}{2}$ "

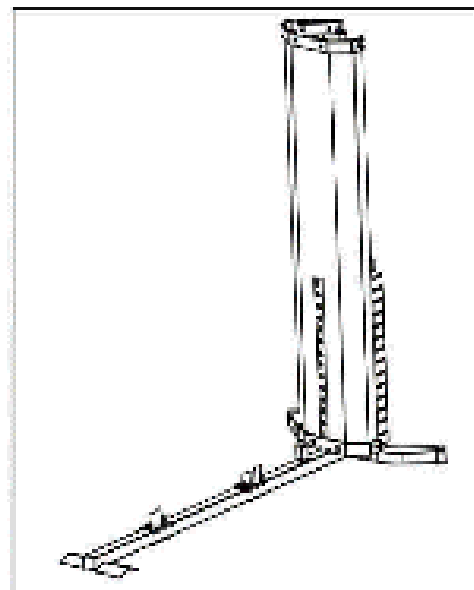
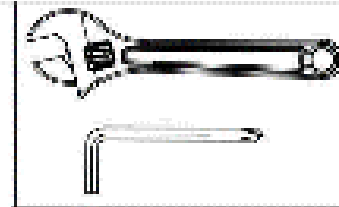
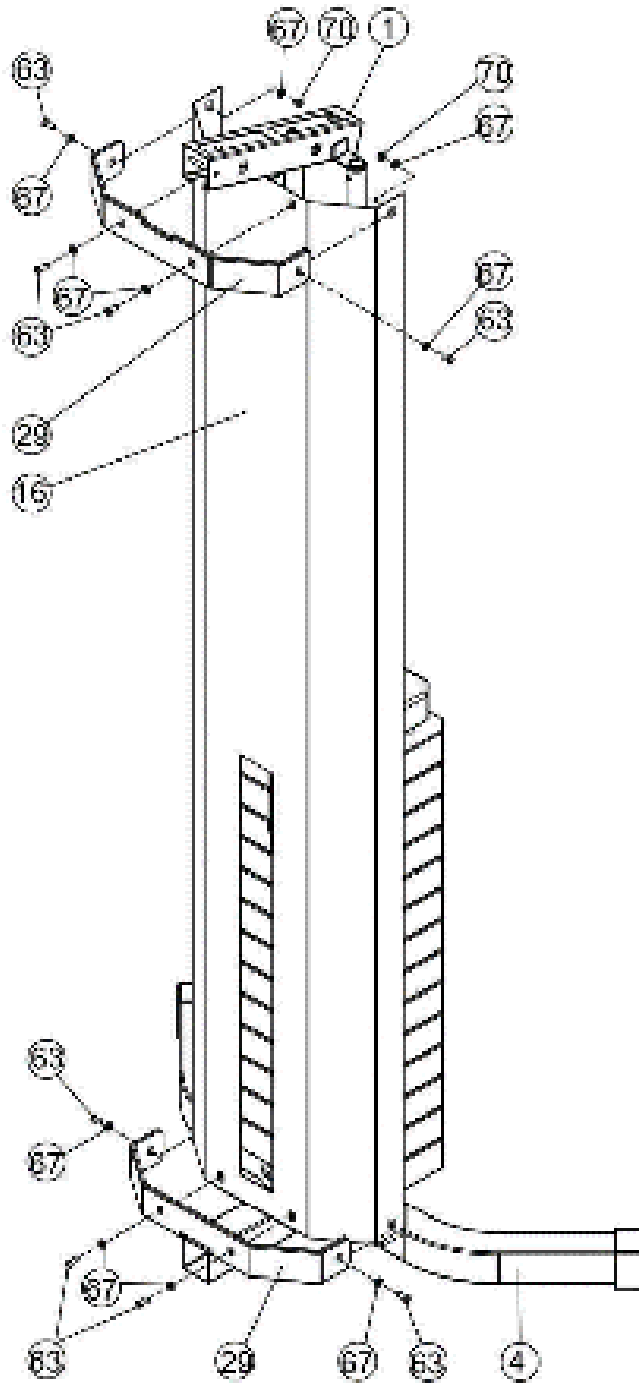
( $\varnothing$  6 mm)

70 X 2



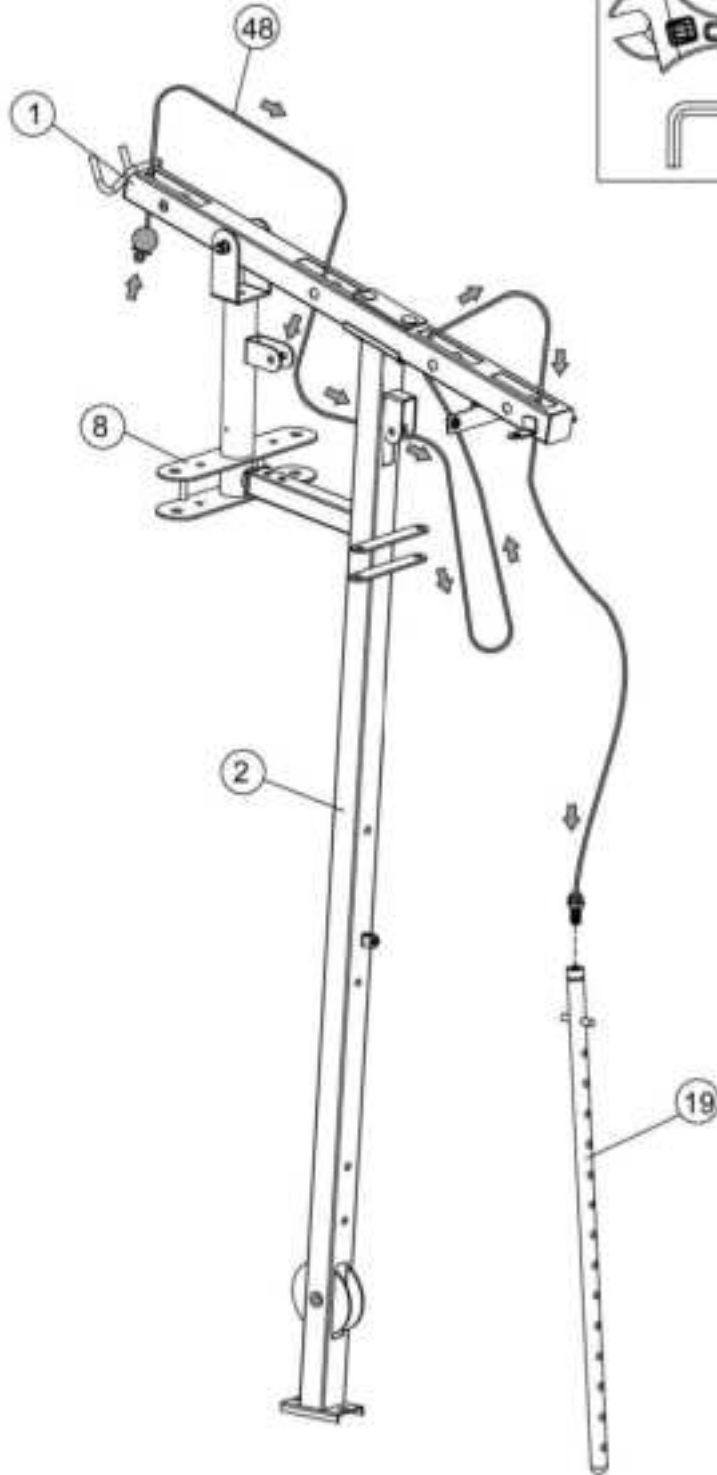
M6

(M6 )








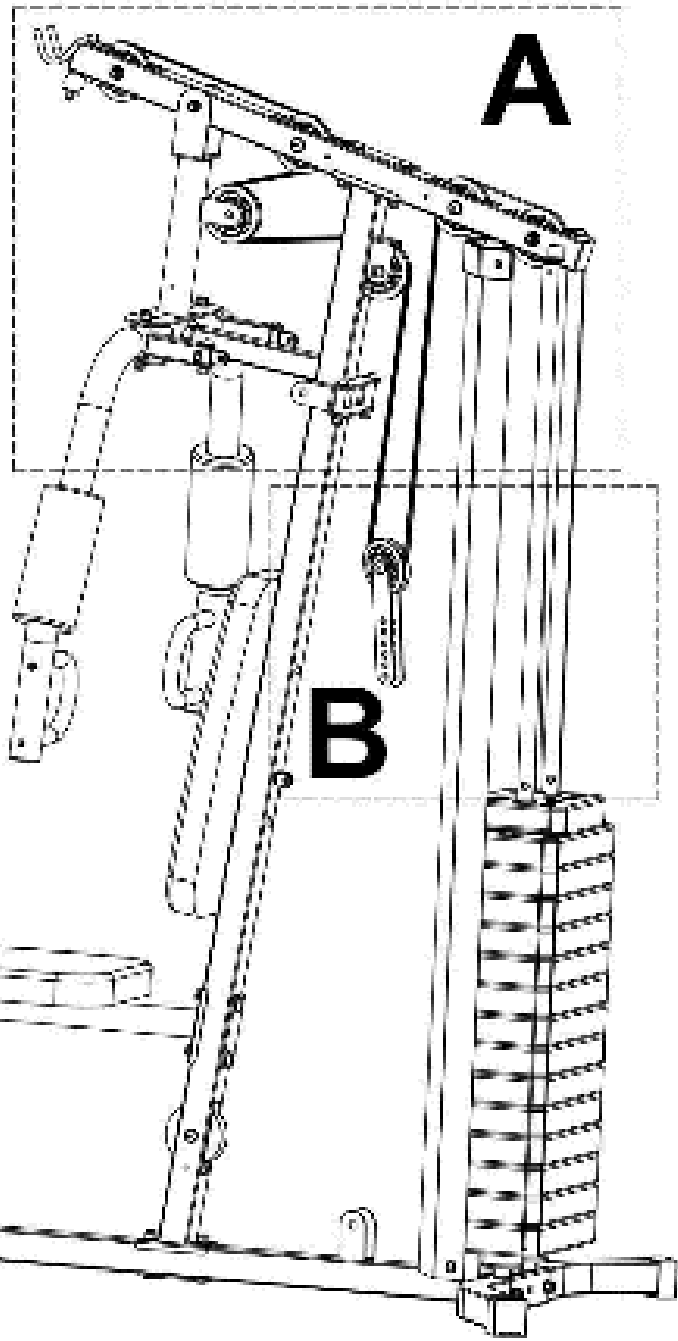
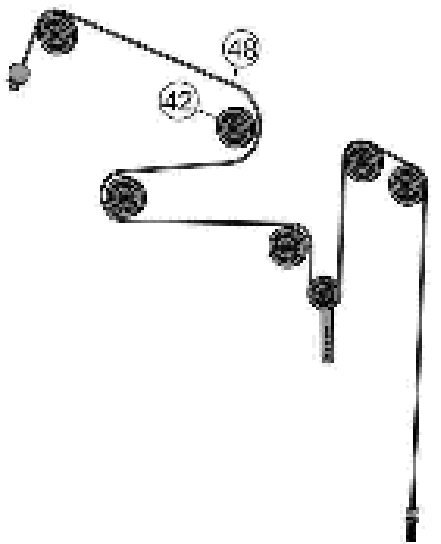
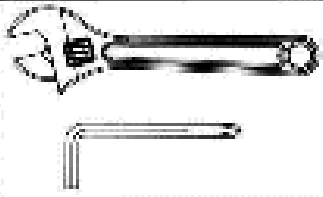
17

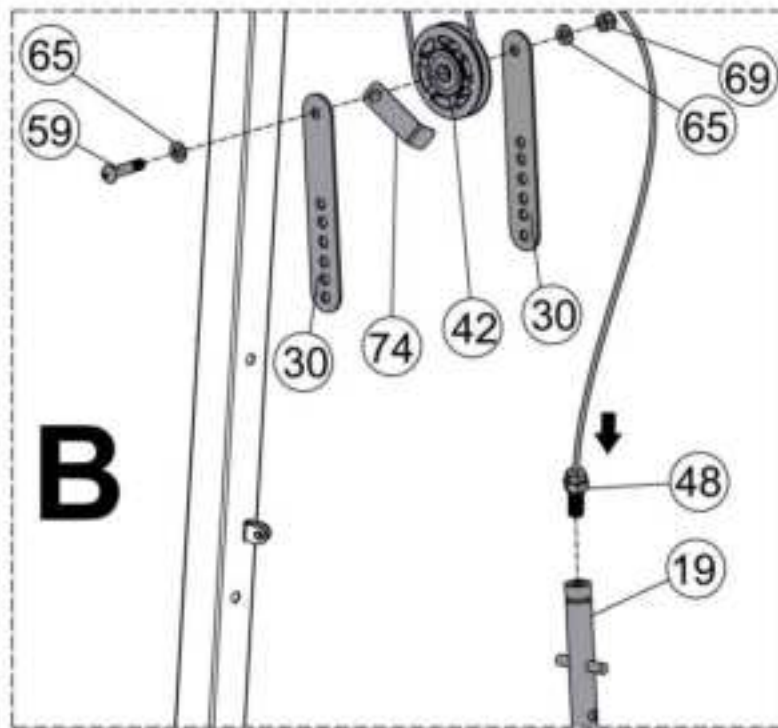
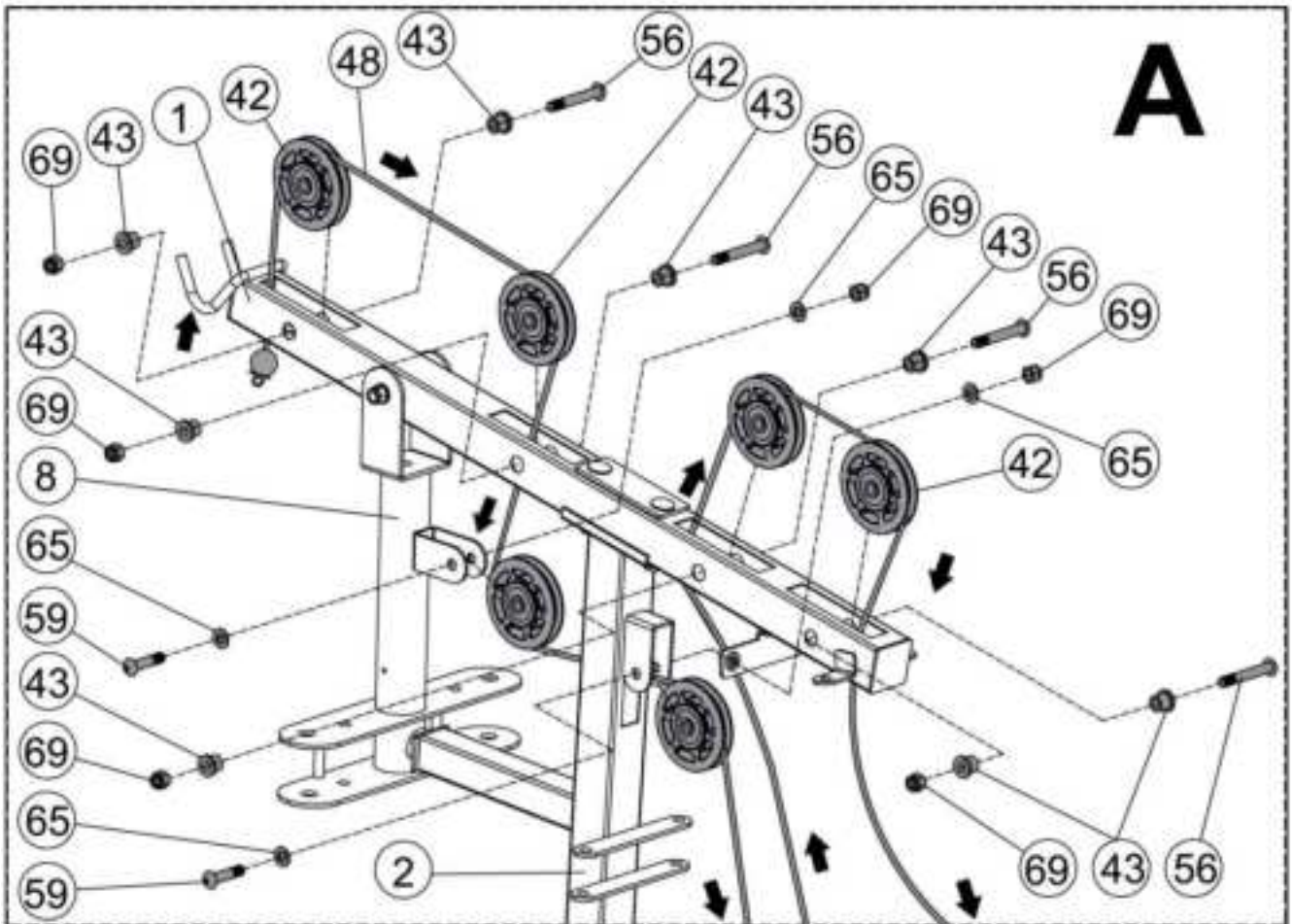
48 x 1



18

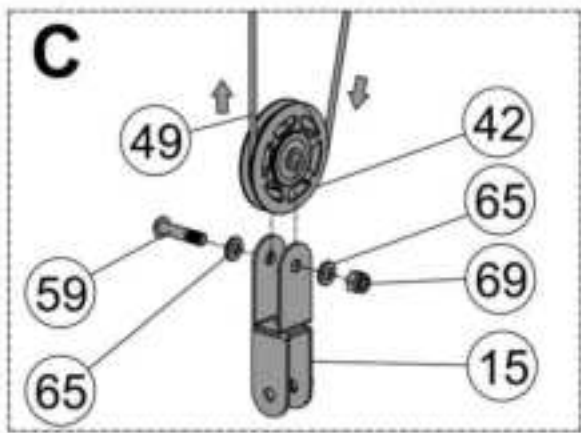
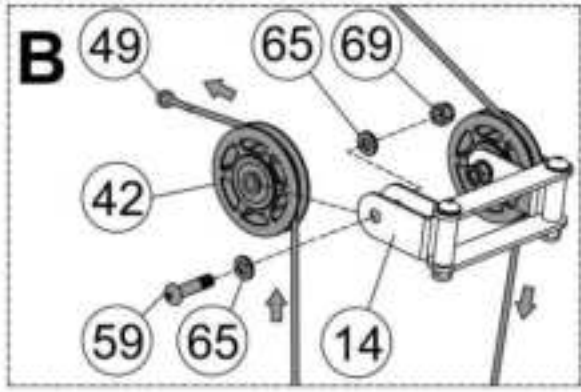
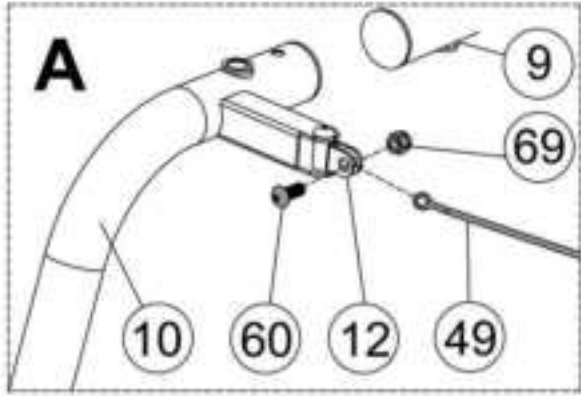
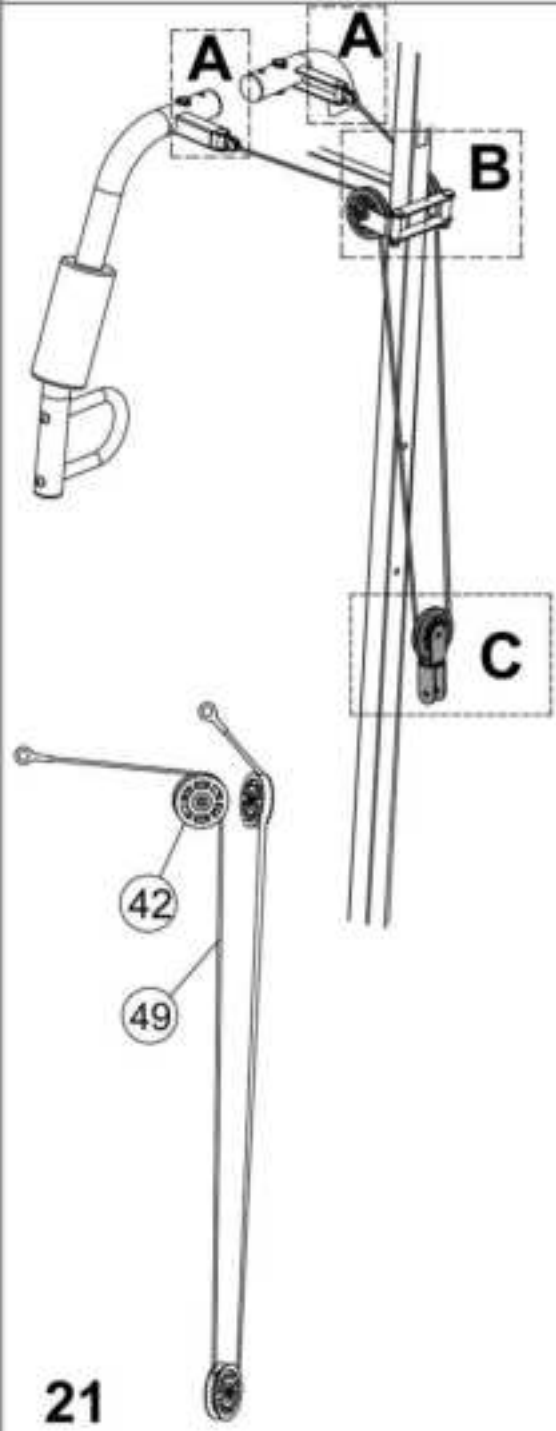
43 x 8		$\varnothing \frac{1}{8}'' \times \frac{1}{2}''$ ( $\varnothing 22 \text{ mm} \times 14 \text{ mm}$ )
56 x 4		M10 x 2 $\frac{3}{4}''$ (M10 x 70 mm)
59 x 3		M10 x 1 $\frac{3}{4}''$ (M10 x 45 mm)
65 x 6		$\varnothing \frac{3}{4}''$ ( $\varnothing 10 \text{ mm}$ )
69 x 7		M10 (M10 )








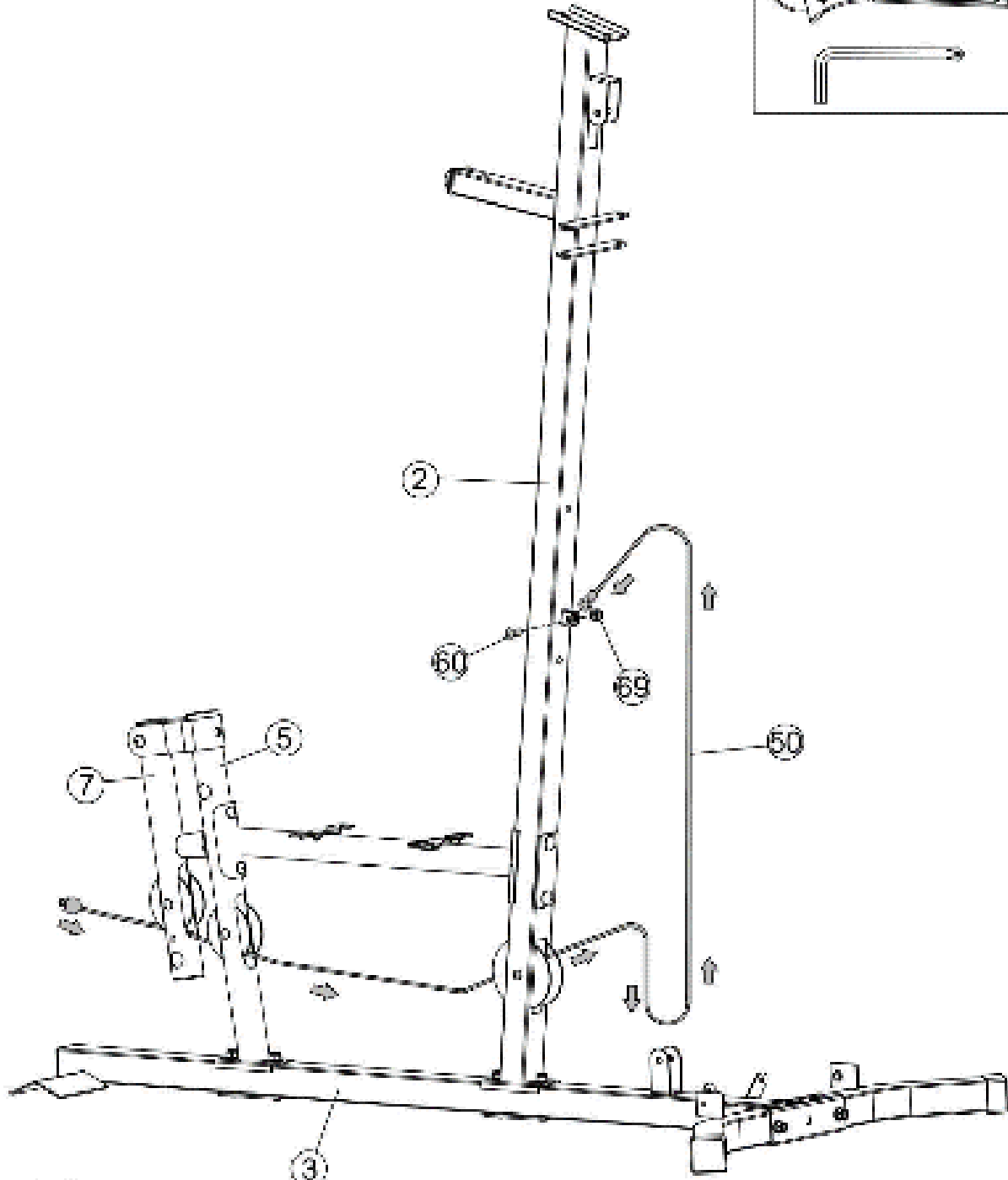
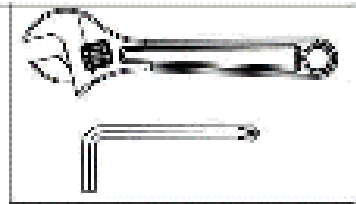
20

- ④⑨ x 1
- ⑤⑨ x 3 M10 x 1 3/4" (M10 x 45 mm)
- ⑥⑤ x 2 M10 x 3/4" (M10 x 20 mm)
- ⑥⑤ x 6 Ø 3/4" (Ø 10 mm)
- ⑥⑨ x 5








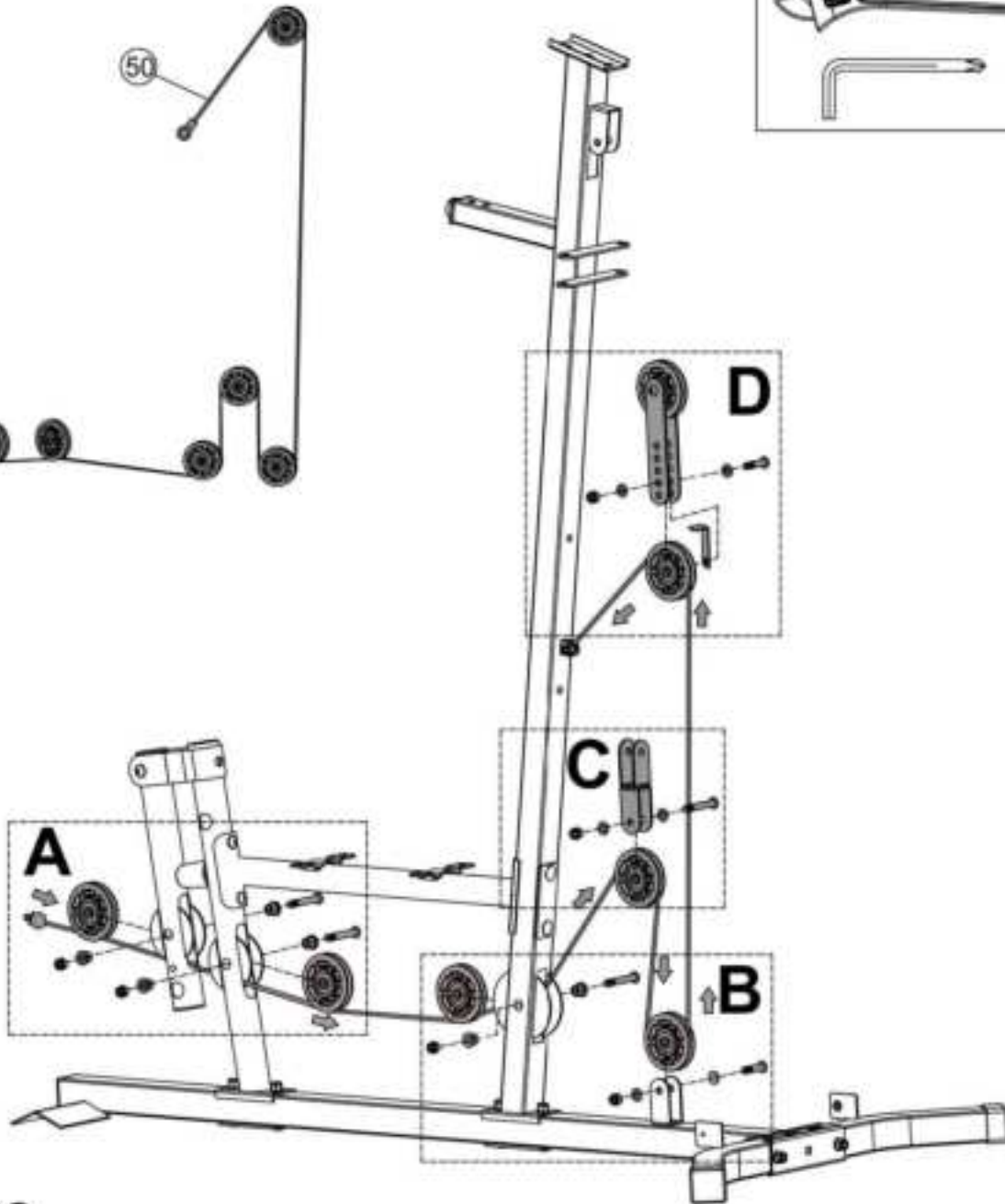
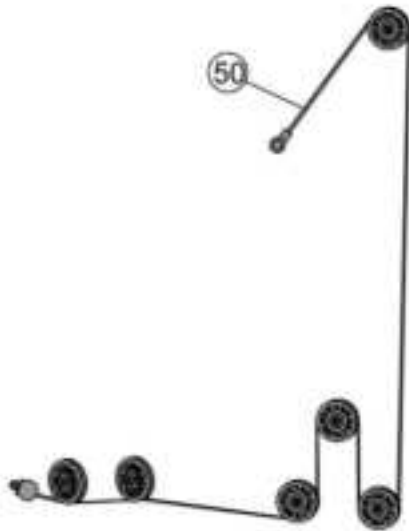
21

- ⑤⑩ x 1 
- ⑥⑩ x 1  M10 x 3/4" (M10 x 20 mm)
- ⑥⑨ x 1  M10 (M10)

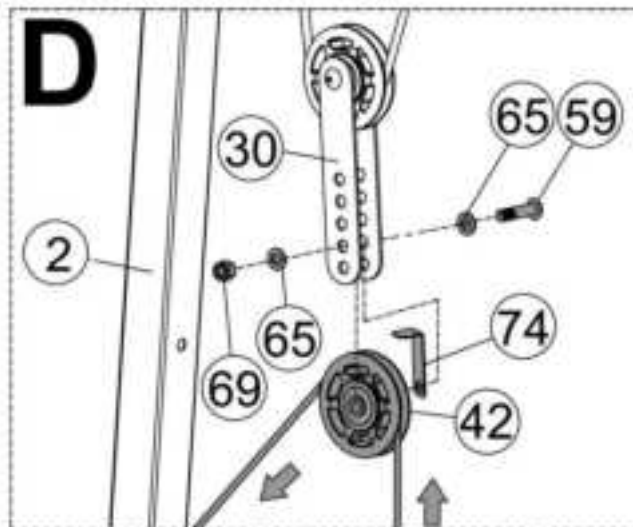
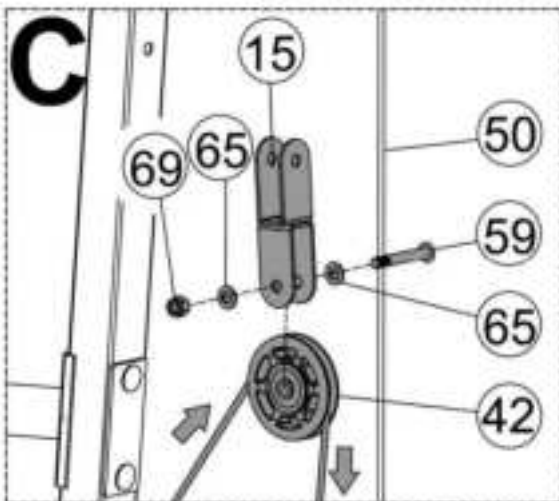
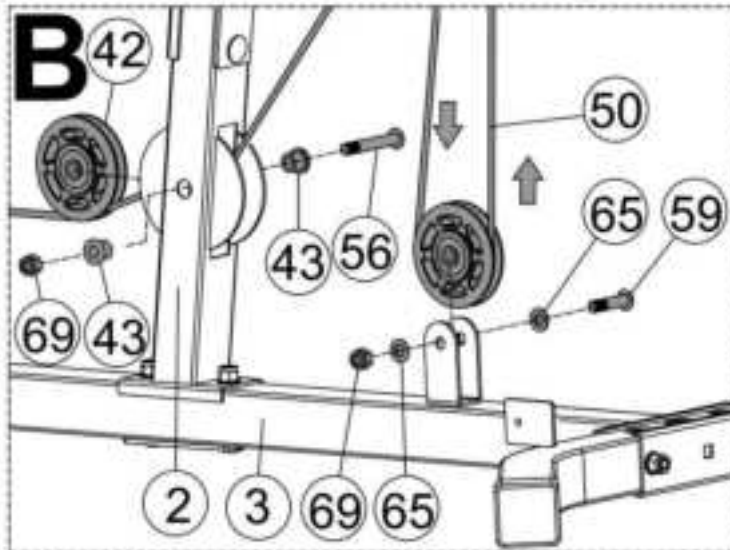
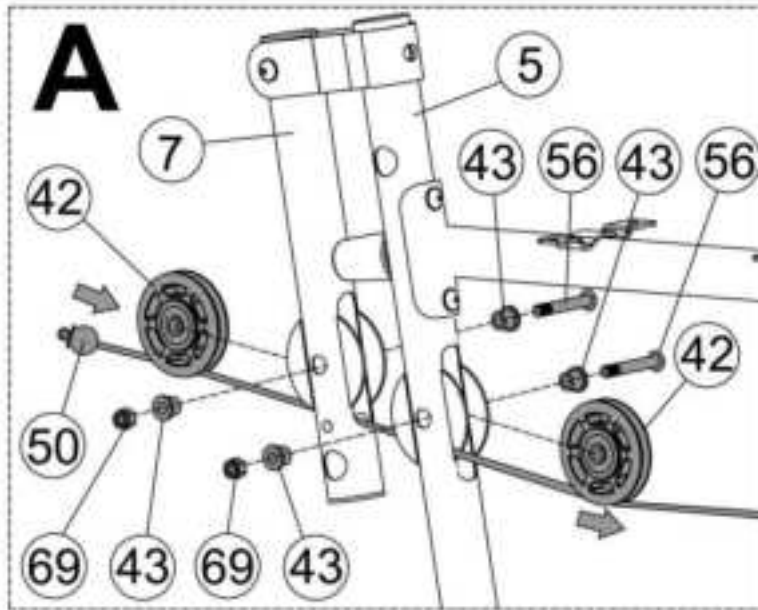


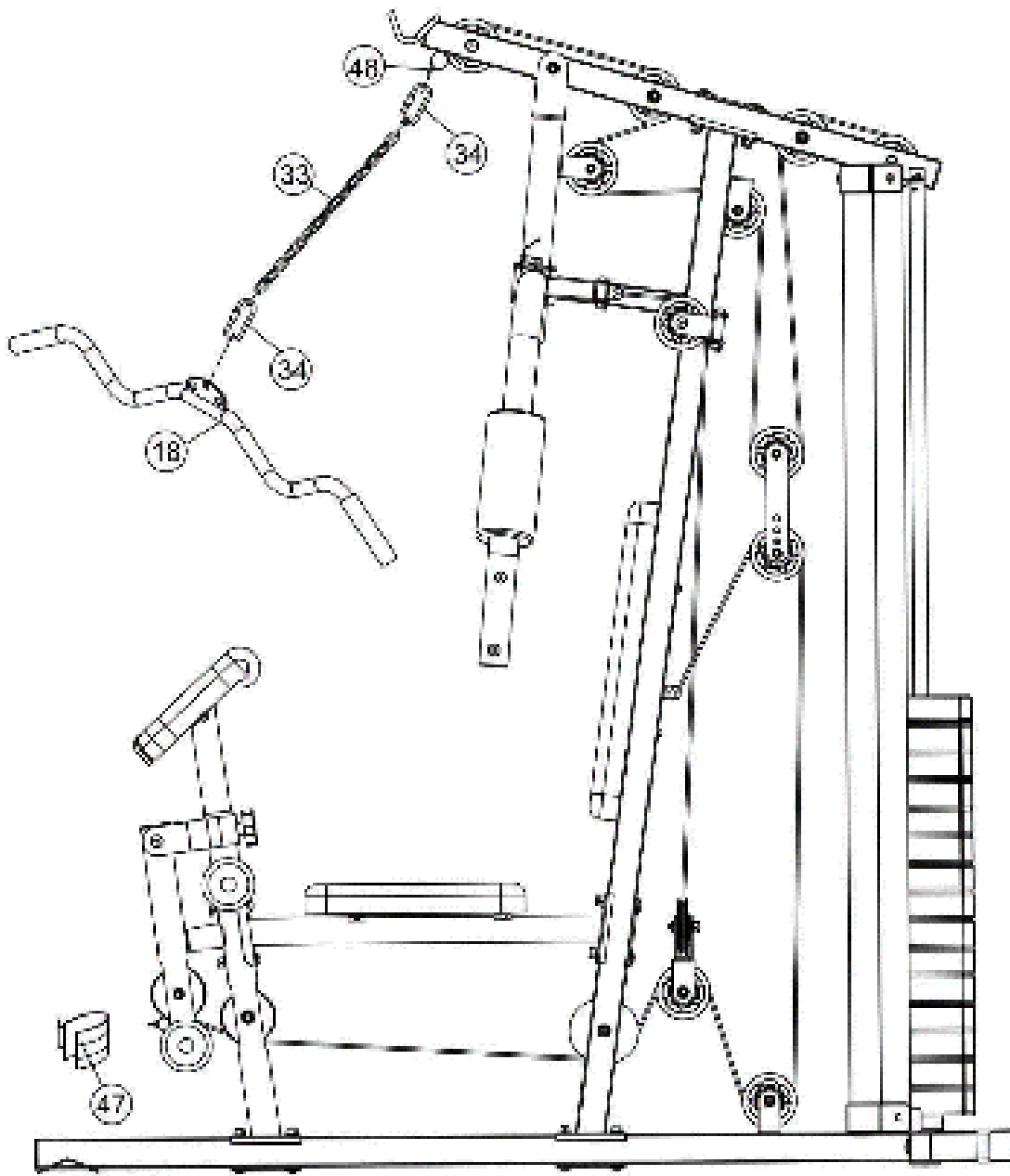
22

④3	x 6		$\varnothing \frac{7}{8}'' \times \frac{1}{2}''$	( $\varnothing 22 \text{ mm} \times 14 \text{ mm}$ )
⑤6	x 3		M10 x 2 $\frac{3}{4}''$	(M10 x 70 mm)
⑤9	x 3		M10 x 1 $\frac{3}{4}''$	(M10 x 45 mm)
⑥5	x 6		$\varnothing \frac{3}{4}''$	( $\varnothing 10 \text{ mm}$ )
⑥9	x 6		M10	(M10)



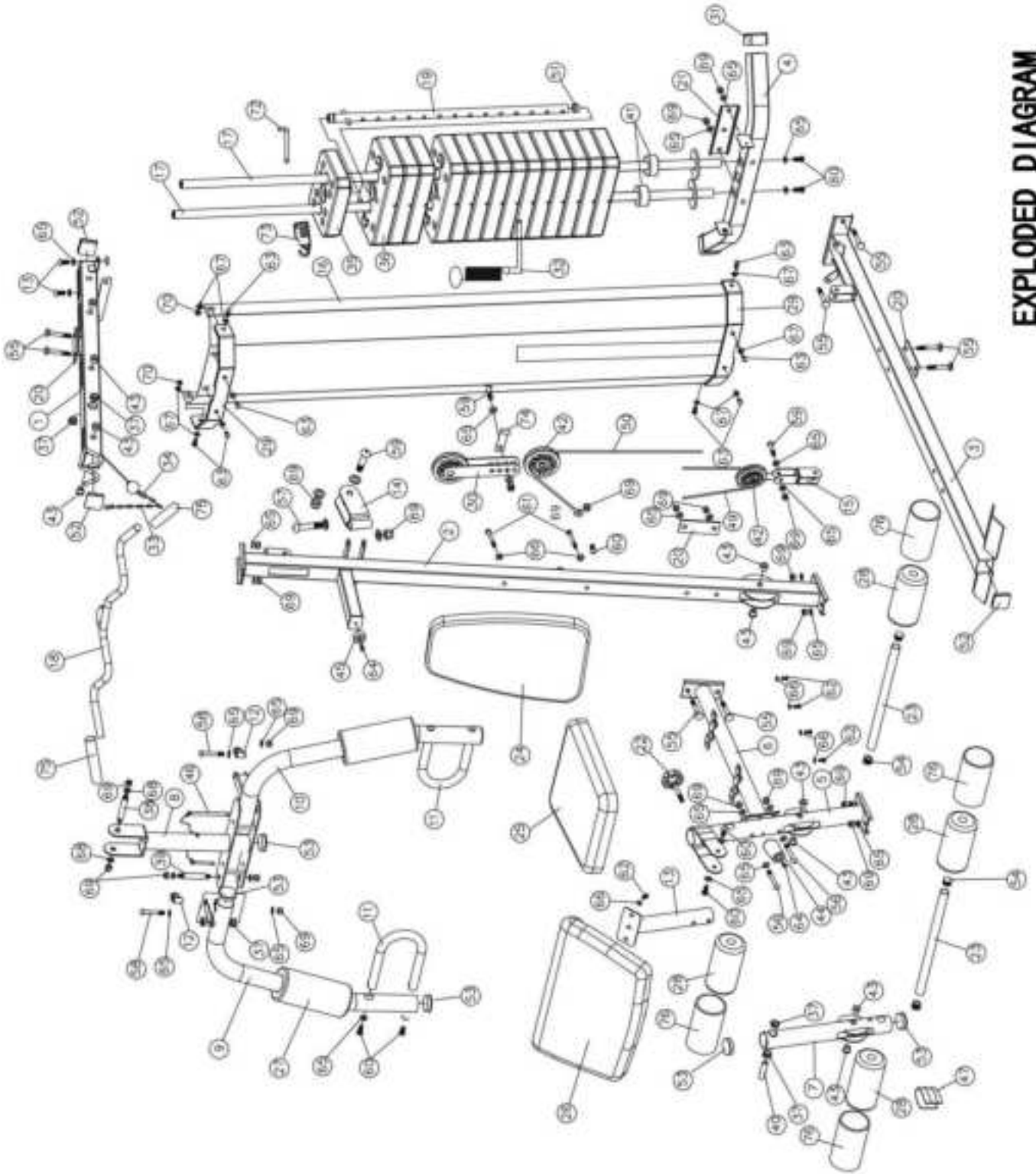
23





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**EXPLODED DIAGRAM**



**IMPEX® INC.**

2801 S. Towne Ave. Pomona, CA 91766

Tel: (800) 999-8899

[www.marcypro.com](http://www.marcypro.com)

[support@impex-fitness.com](mailto:support@impex-fitness.com)