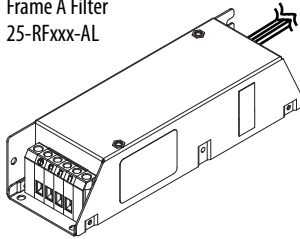




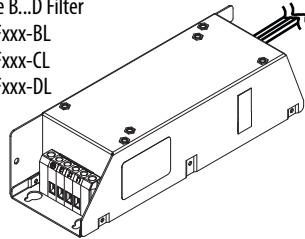
PowerFlex 520-Series EMC Filter Installation

Catalog Numbers: 25-RF011-AL, 25-RF023-BL, 25-RF014-AL, 25-RF021-BL, 25-RF027-CL, 25-RF035-DL, 25-RF056-EL, 25-RF7P5-AL, 25-RF014-BL, 25-RF018-CL, 25-RF033-DL, 25-RF039-EL, 25-RF8P0-BL, 25-RF014-CL, 25-RF027-DL, 25-RF029-EL

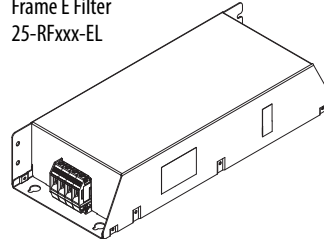
Frame A Filter
25-RFxxx-AL



Frame B...D Filter
25-RFxxx-BL
25-RFxxx-CL
25-RFxxx-DL



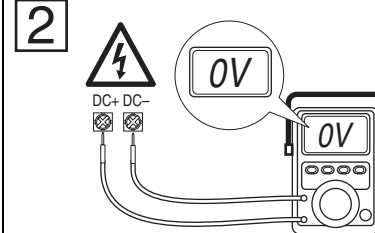
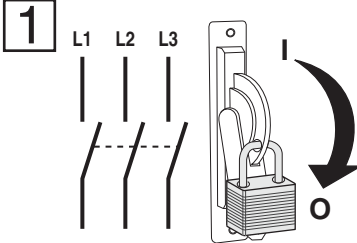
Frame E Filter
25-RFxxx-EL



Note: The drive side for all frame A...D filters is prewired with three or four wires depending on number of phases.

Filter Mounting

Frame	Screw Size	Screw Torque
A	M5 (#10...24)	1.56...1.96 Nm (14...17 lb-in)
B	M5 (#10...24)	1.56...1.96 Nm (14...17 lb-in)
C	M5 (#10...24)	1.56...1.96 Nm (14...17 lb-in)
D	M5 (#10...24)	2.45...2.94 Nm (21.7...26 lb-in)
E	M5 (#10...24)	1.56...1.96 Nm (14...17 lb-in)

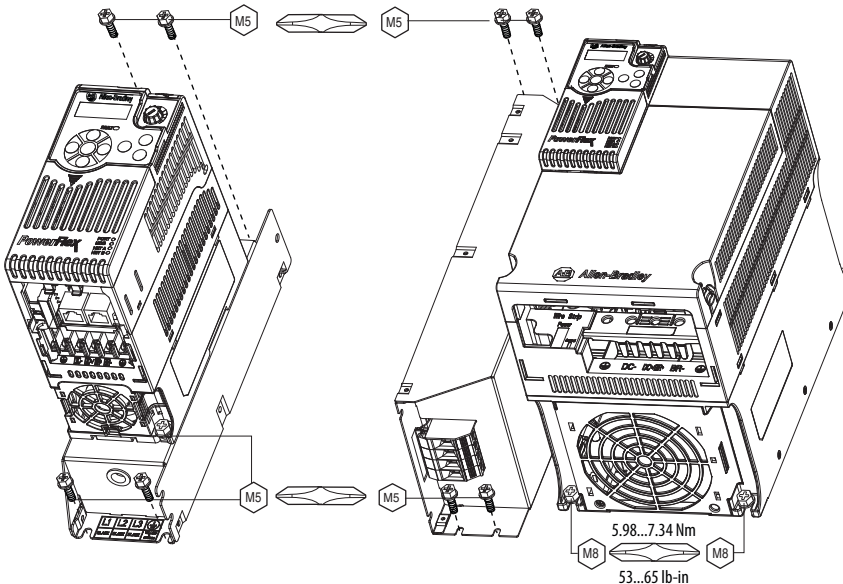


Wait three minutes after shutdown for capacitors to discharge to safe voltage levels.

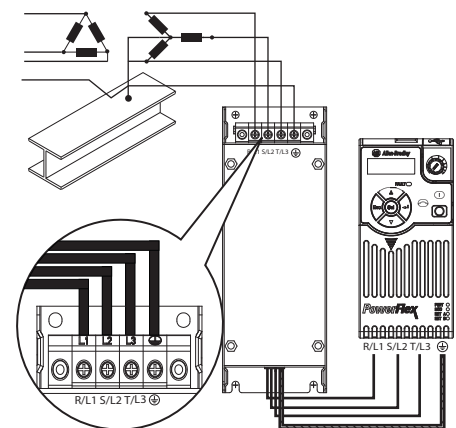
3 Mount the EMC Filter to the Drive

For Frame A...D

For Frame E



Filter Terminal Wiring

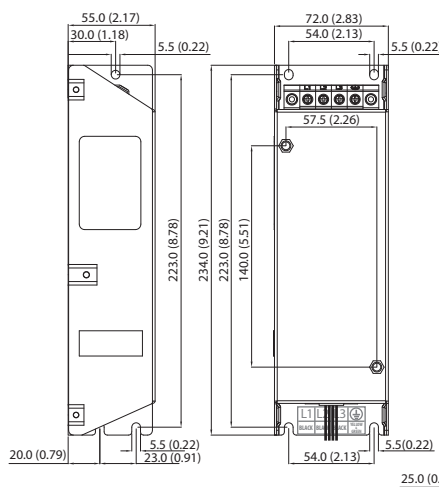


Frame	Wire Gauge	Screw Torque
A...D	0.32...8.4 mm ² (22...8 AWG)	1.59...1.94 Nm (14.1...17.2 lb-in)
E	2.1...26.7 mm ² (14...3 AWG)	3.09...3.77 Nm (27.3...33.4 lb-in)

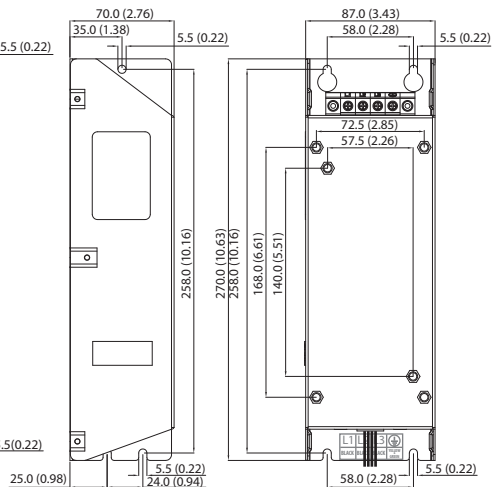
- ATTENTION:**
- All Frame E filters **must** be mounted on its side.
 - 600V Frame A drives can be mounted on Frame B filters.

Dimensions All dimensions are in mm (in.)**Frame A Filter**

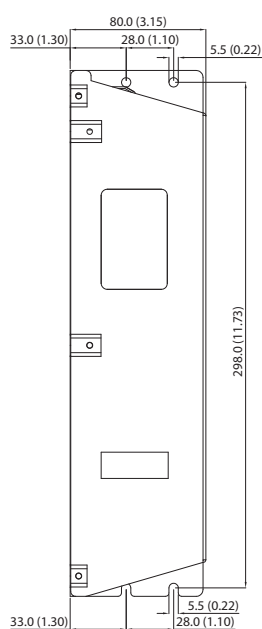
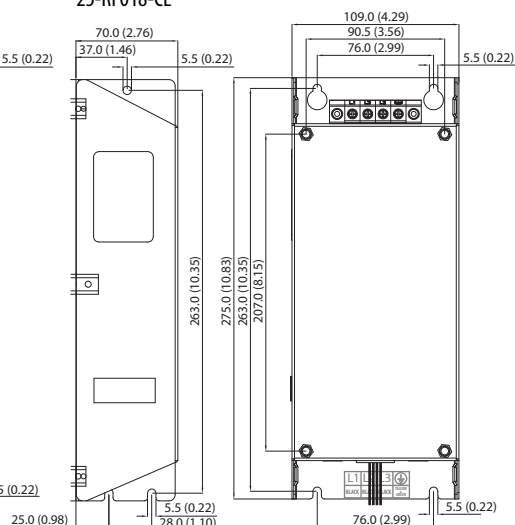
25-RF011-AL 25-RF7P5-AL
25-RF014-AL

**Frame B Filter**

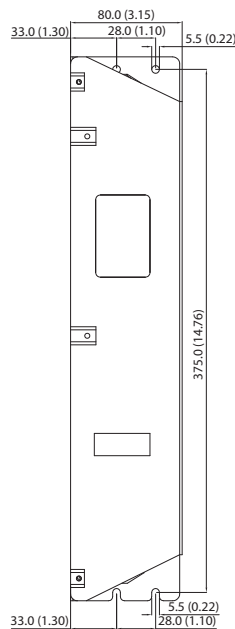
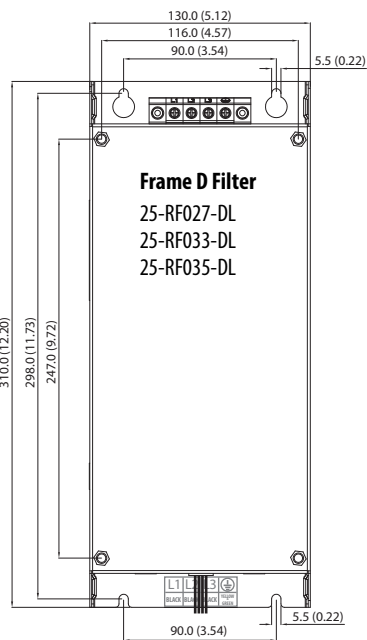
25-RF014-BL 25-RF023-BL
25-RF021-BL 25-RF8P0-BL

**Frame C Filter**

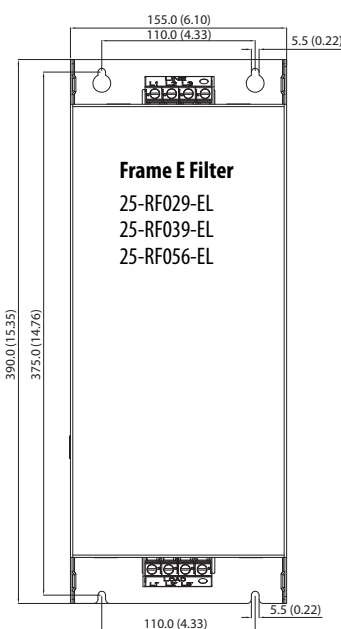
25-RF014-CL 25-RF027-CL
25-RF018-CL

**Frame D Filter**

25-RF027-DL
25-RF033-DL
25-RF035-DL

**Frame E Filter**

25-RF029-EL
25-RF039-EL
25-RF056-EL



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Online: <http://www.ab.com/support/abdrives>

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