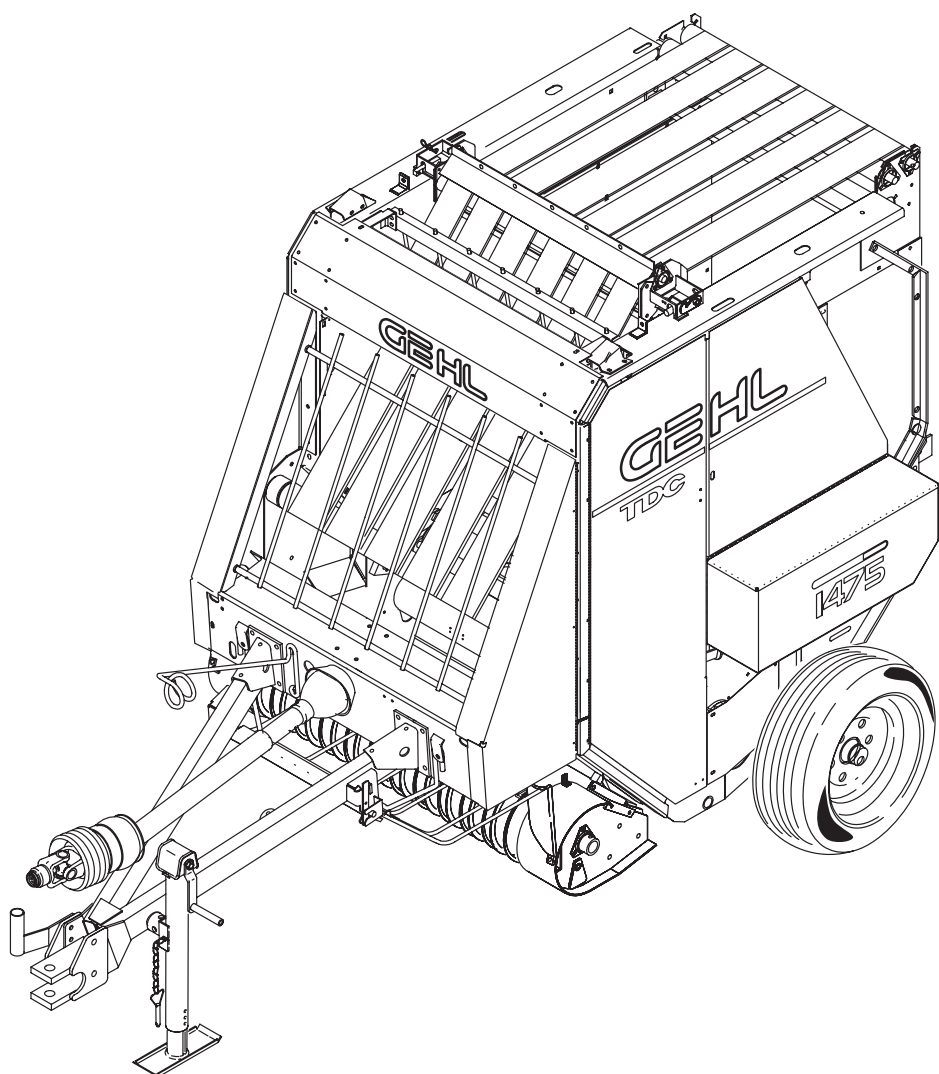


Form No.
908173
Replaces
907522

1475/1875

Variable Chamber Round Balers



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for the Baler is on a decal located under the Top Channel, near the Center Column of the Right Frame Assembly. If equipped with the Quick Wrap, the Quick Wrap model and serial number is on a decal located on the Left Panel Assembly behind the Left Shield Door. “Right” and “Left” are determined from a position standing at the rear of the unit facing the direction of travel. From this position, the Baler Drive Sprocket on the Transmission Output Shaft is on the left side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

A Tear Drop symbol will indicate an application of a “wet” product such as oil, and the number inside the Tear Drop will correspond to the description in the Parts List.

Also, a number inside a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*

A/R	– As Required
ASSD	– Assembled
ASSY	– Assembly
CB	– Carriage Bolt
CCW	– Counterclockwise
CP	– Cotter Pin
CS	– Cap Screw (Hexagon Head)
CTR	– Center
CW	– Clockwise
DEG	– Degree
DIA	– Diameter
FCS	– Flanged Cap Screw
FHMS	– Flat Head Machine Screw
FL	– Flanged
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
FW	– Flat Washer
GA	– Gauge
GR	– Grade
HD	– Hard or Head
HN	– Hex Nut
INCL	– Includes
JT	– Joint
LG	– Large
LH	– Left Hand
LW	– Lock Washer
LN	– Lock Nut
LW	– Lock Washer
M	– Metric
MM/mm	– Millimeter
NF	– National Fine
PB	– Plow Bolt
PTO	– Power Take Off
RH	– Right Hand
RHMS	– Round Head Machine Screw
RPM	– Revolutions Per Minute
RT	– Right
SERR	– Serrated
SHCS	– Socket Head Cap Screw
SHSS	– Socket Head Set Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
T	– Tooth or Teeth
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THRD	– Thread
WLDMT	– Weldment
#	– Number
	– Torque Required in foot pounds
	– Indicates a Fluid Application

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DECAL LOCATIONS

GENERAL INFORMATION

Decal locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become(s) damaged or the machine is repainted. Refer to the listing for the photograph or illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate photograph(s) or illustration(s) for replacement location(s).

NOTE: Refer to the *SAFETY Chapter of the Operator's Manual for the specific information provided on all of the various safety decals furnished in the decal kit(s).*

To insure proper selection for correct replacement decal(s), compare all of the various close-up location photographs and illustrations to your machine **BEFORE** starting to refinish the unit. Then, circle each pictured decal (applicable to your machine) while checking off its part number in the listing. After you have verified all the decals needed for replacement, set aside unneeded decals for disposal.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out the decal surface.



CAUTION

ALWAYS observe safety precautions shown on decals. If decals become damaged, or if the unit is repainted, replace the decals. If repainting, **BE SURE** that **ALL** decals from the kit(s) that apply to your machine are affixed to your unit.

PAINT NOTICE

Use this list to order paint for refinishing:

906315	One Gal. AG Red
902872	One Qt. Light Grey
906316	6 (12 oz. Spray Cans) AG Red
902874	6 (12 oz. Spray Cans) Light Grey

For a complete decal set, order Part Number 119614 for the RB1475 model Baler or 119615 for the RB1875 model Baler. The following decals (as required) are included in the sets:

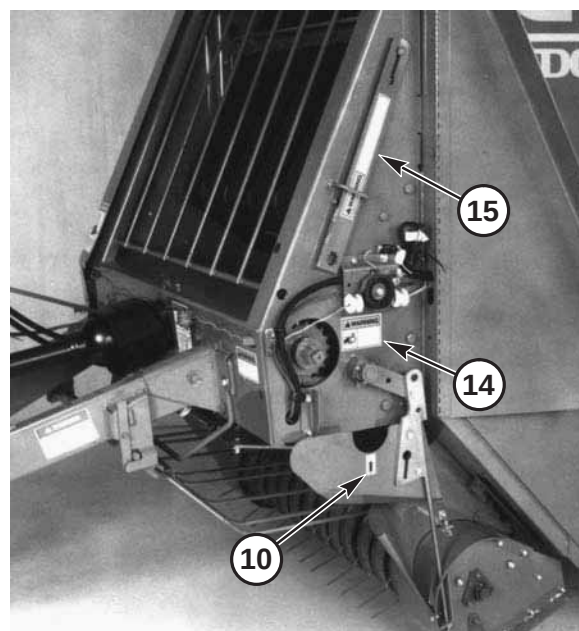
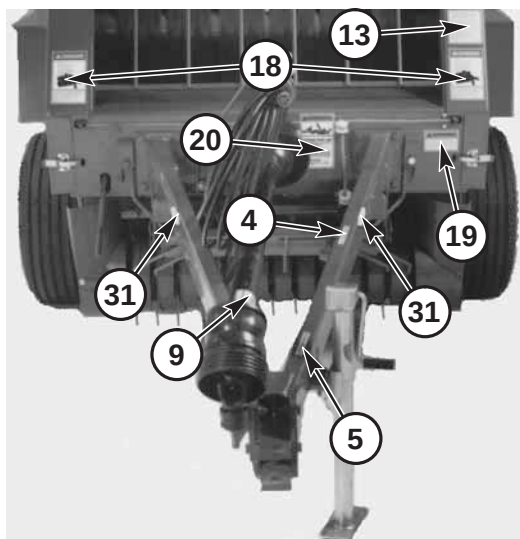
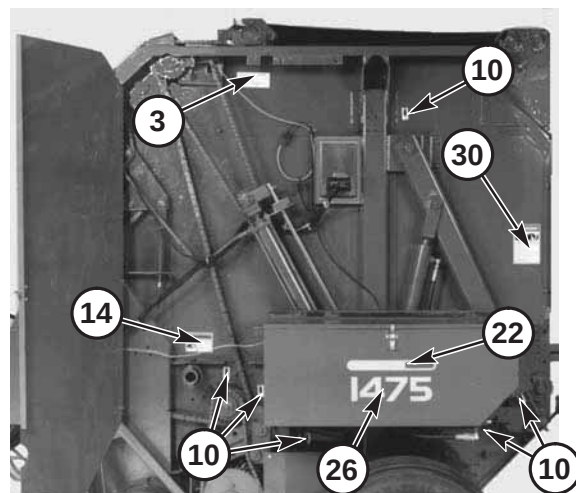
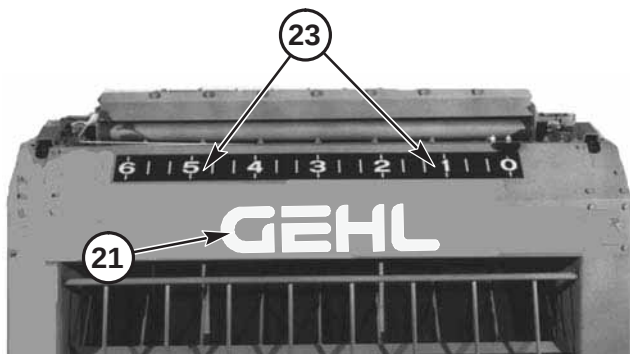
Ref. No.	Part No.	Description & Quantity
	060147	Operating Instructions
1	060148	General Operating Instructions
2	060151	Shuttle Lock Position (2 Places)
3	060510	Jack Storage Position
4	060511	Jack Lifting Position
5	061832	Belt Tracking Adjustment (2 Places)
6	067131	Patent
7	145216	Red Reflector Strip (2 Places) (After SN26150-1475 & 18800-1875)
8	067493	Red Reflector Strip (2 Places) (Before SN26151-1475 & 18801-1875)
	091444	DANGER - Rotating Drive Line
9	093020	Lubrication Symbol (16 Places)
10	093366	IMPORTANT - Store Manual Here
11	093367	WARNING - Owner's Responsibility & Read Manual
12	093373	WARNING - General Safety
13	093457	WARNING - Keep Door Closed (3 Places)
14	093458	WARNING - Rotating Wrench
15	093459	WARNING - Reservoir Contamination
16	093461	DANGER - Belt Entanglement
17	093462	DANGER - No Manual Feed (2 Places)
18	093466	WARNING - 540 RPM Operation ONLY
19	093653	WARNING - Rotating Drive Line
20	094914	GEHL 5 x 23-1/2" (Front)
21	094962	Colorbar 13-1/2" (1 on Each Side)
22	119562**	Bale Size Indicator (1875 - 0-3)
23	119561**	Bale Size Indicator (1875 - 4-6)
	094977**	Bale Size Indicator (1475)*
	112981	Oil Level Indicator
24	113340	Reservoir Maintenance
25	119446	1475
26	119447	1875*
	119448	TDC (1 on Each Side)
27	119449	High Moisture (Left Side)(1475 only)
28	119450	High Moisture (Right Side)(1475 only)*
29	141493	Tailgate Lock (After SN25000-1475 & 17900-1875)
	119553	Tailgate Lock (Before SN25001-1475 & 17901-1875)
	119554	DANGER - Moving Tailgate (2 Places)
30	119596	DANGER - Baler Entanglement (2 Places)
31	120484	Twine Routing (1 on Each Side)
32	122617	GEHL (1 on Each Side)
33	153357	Reversing Wrench (After SN26150-1475 & 18800-1875)
34	143007†	DANGER - Shield Missing

* Not Shown

** Manual Wrap Control Models Only

† Not included in Decal Kit

NOTE: Order Part Number 126757 for 10 ft roll of replacement Stripping



NOTE: This following is a duplicated listing of the Decals from a previous page. It is provided for your convenience when selecting Decals from the second page of photographs.

For a complete Decal Set, order Part Number 119614 for the RB1475 model Baler or 119615 for the RB1875 model Baler. The following Decals (as required) are included in the Sets:

Ref.	Part	
No.	No.	Description & Quantity
1	060147	Operating Instructions
2	060148	General Operating Instructions
3	060151	Shuttle Lock Position (2 Places)
4	060510	Jack Storage Position
5	060511	Jack Lifting Position
6	061832	Belt Tracking Adjustment (2 Places)
7	067131	Patent
8	145216	Red Reflector Strip (2 Places) (After SN26150-1475 & 18800-1875)
	067493	Red Reflector Strip (2 Places) (Before SN26151-1475 & 18801-1875)
9	091444	DANGER - Rotating Drive Line
10	093020	Lubrication Symbol (16 Places)
11	093366	IMPORTANT - Store Manual Here
12	093367	WARNING - Owner's Responsibility & Read Manual
13	093373	WARNING - General Safety
14	093457	WARNING - Keep Door Closed (3 Places)
15	093458	WARNING - Rotating Wrench
16	093459	WARNING - Reservoir Contamination

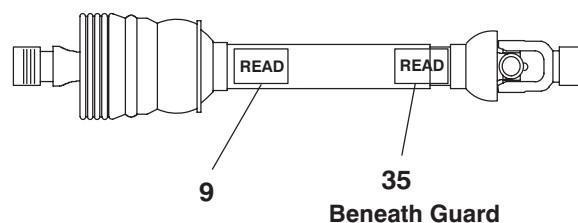
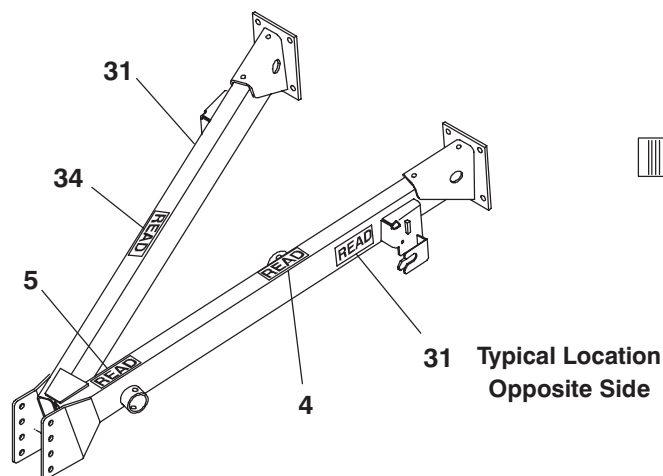
17	093461	DANGER - Belt Entanglement
18	093462	DANGER - No Manual Feed (2 Places)
19	093466	WARNING - 540 RPM Operation ONLY
20	093653	WARNING - Rotating Drive Line
21	094914	GEHL 5 x 23-1/2" (Front)
22	094962	Colorbar 13-1/2 (1 on Each Side)
23	119562**	Bale Size Indicator (1875 – 0-3)
	119561**	Bale Size Indicator (1875 – 4-6)
	094977**	Bale Size Indicator (1475)*
24	112981	Oil Level Indicator
25	113340	Reservoir Maintenance
26	119446	1475
	119447	1875*
27	119448	TDC (1 on Each Side)
28	119449	High Moisture (Left Side)(1475 only)
	119450	High Moisture (Right Side)(1475 only)*
29	141493	Tailgate Lock (After SN25000-1475 & 17900-1875)
	119553	Tailgate Lock (Before SN25001-1475 & 17901-1875)
30	119554	DANGER - Moving Tailgate (2 Places)
31	119596	DANGER - Baler Entanglement (2 Places)
32	120484	Twine Routing (1 on Each Side)
33	122617	GEHL (1 on Each Side)
34	153357	Reversing Wrench (After SN26150-1475 & 18800-1875)
35	143007†	DANGER - Shield Missing

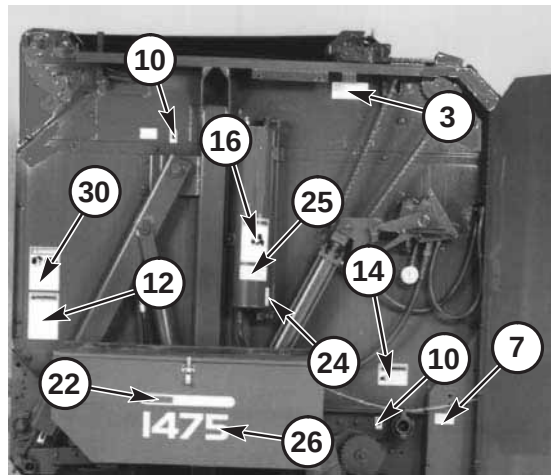
* Not Shown

** Manual Wrap Control Models Only

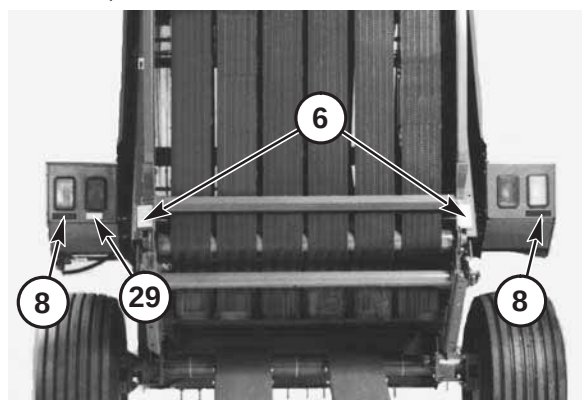
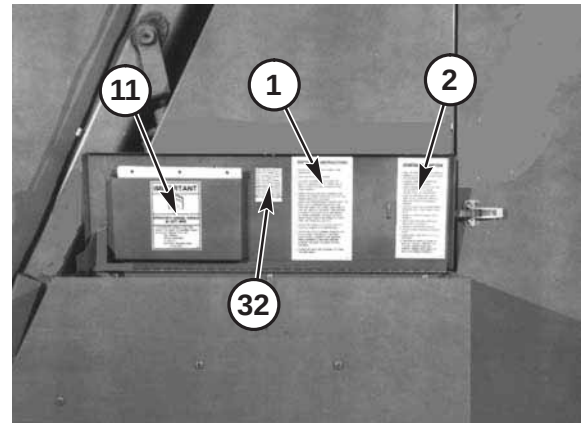
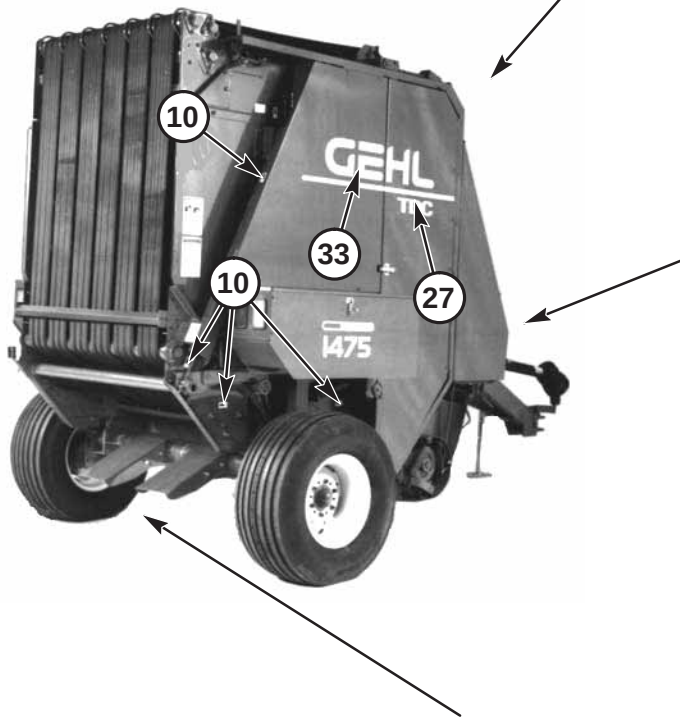
† Not included in Decal Kit

NOTE: Order Part Number 126757 for 10 ft roll of replacement Striping





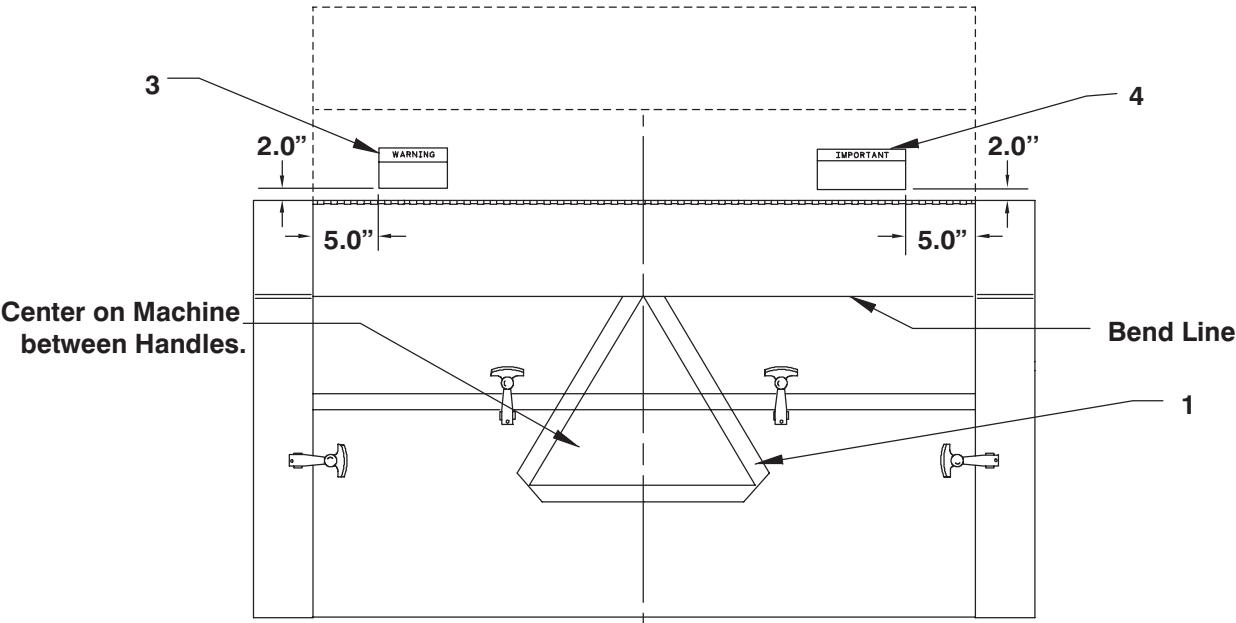
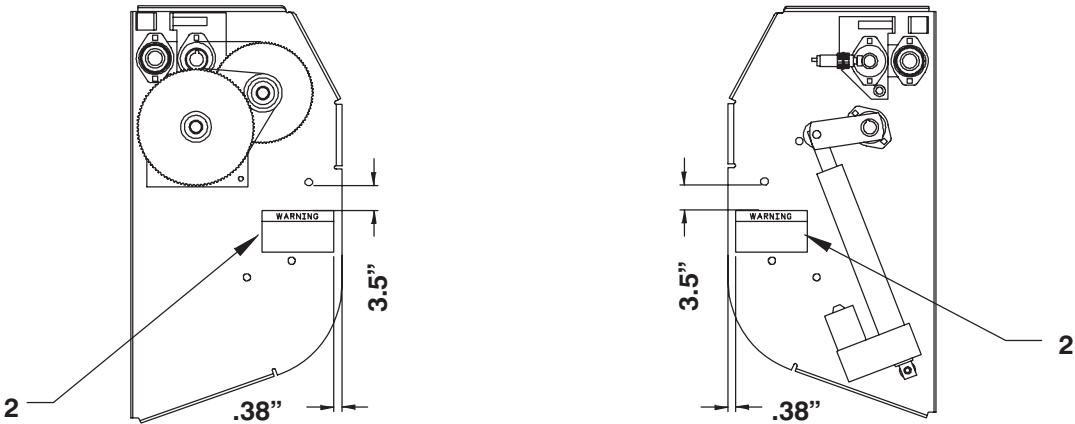
Rear Master



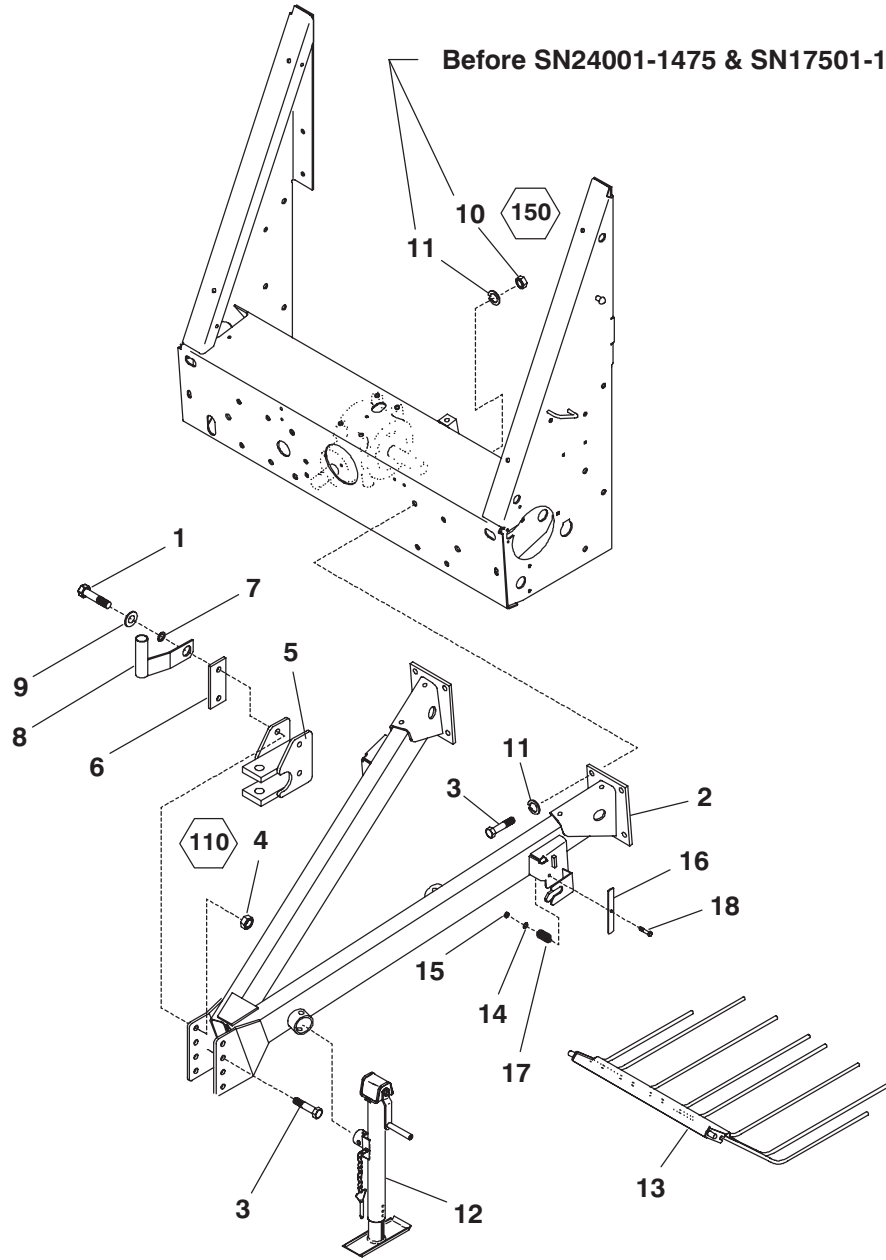
QUICK WRAP DECALS

Individual Decal Sets for the QW1400 and QW1800 Quick Wraps are NOT available. Order Quick Wrap decals by individual part numbers.

Ref. No.	Part No.	Description & Quantity
1.	047272	Decal – SMV
2.	093457	WARNING – Moving Components (2 Places)
3.	124982	WARNING – Pinch Point
4.	113151	Decal – Net Instructions



RB1475/1875 - DRAWBAR & WINDGUARD

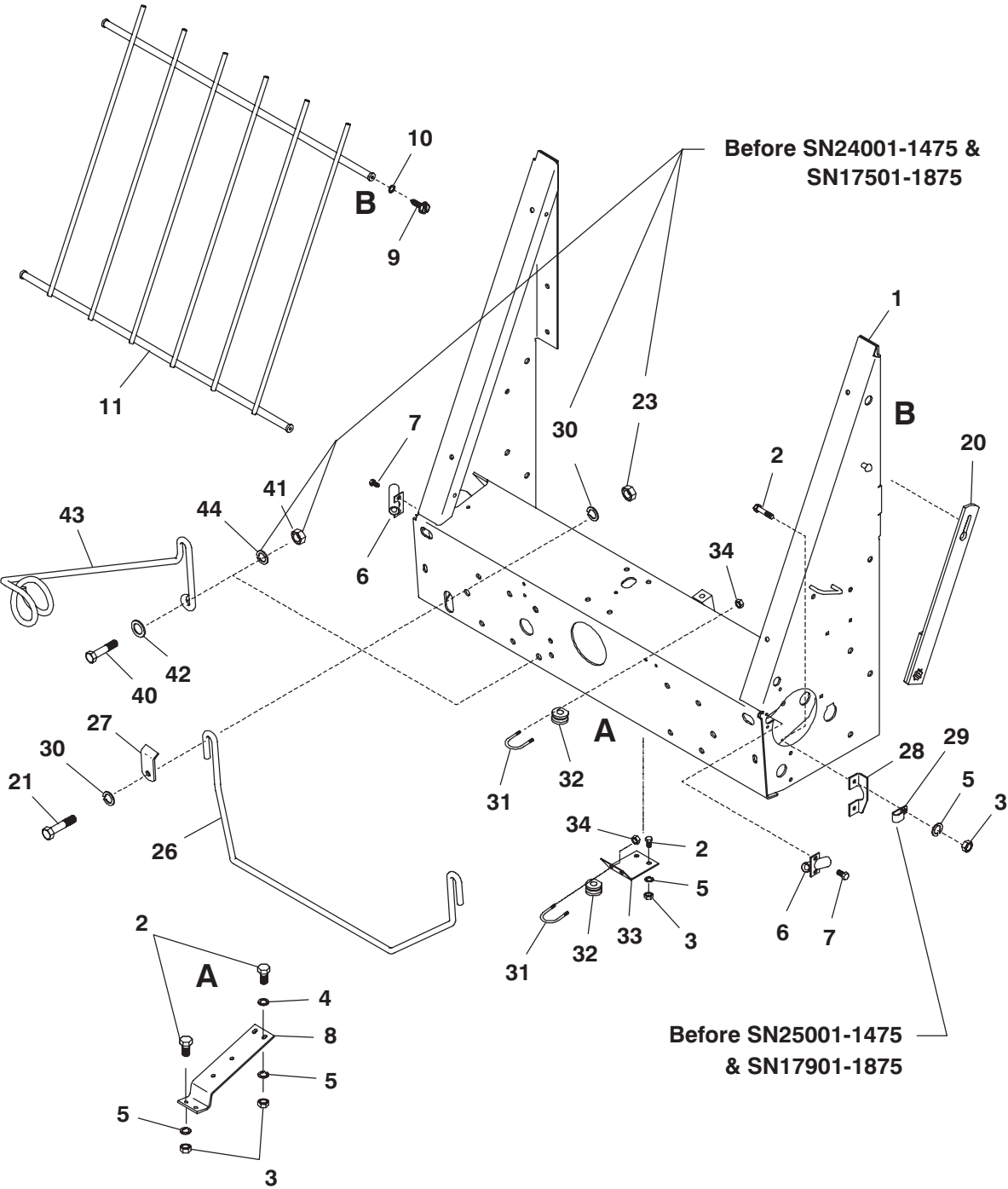


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650710	CS 5/8X2-1/4	1	12	143470 _b	JACK (FULTON)	1
02	119595 _a	DRAWBAR ASSY	1		088841 _b	JACK (WESBAR)	1
03	650844	CS 5/8X1-3/4	11	13	119153	WINDGUARD (1475)	1
04	210-19531	FLN 5/8	4		119154	WINDGUARD (1875)	1
05	098503	ASSY/HITCH	1	14	654004	FW 5/16	2
06	098996	MOUNT/PLATE ASSY	1	15	071701	LN 5/16	2
07	098997	BUSHING/PIVOT	1	16	119027	LEVER	2
08	098993	MOUNT/ROD ASSY	1	17	A162	SPRING/ROLLER GUARD	2
09	654012	FW 5/8	1	18	650725	CS 5/16X2-1/4	2
10	653021	HN 5/8	8				
		(BEFORE SN24001-1475 & 17501-1875)					
11	654032	LW 5/8	8				

a) Includes Decal 119596.

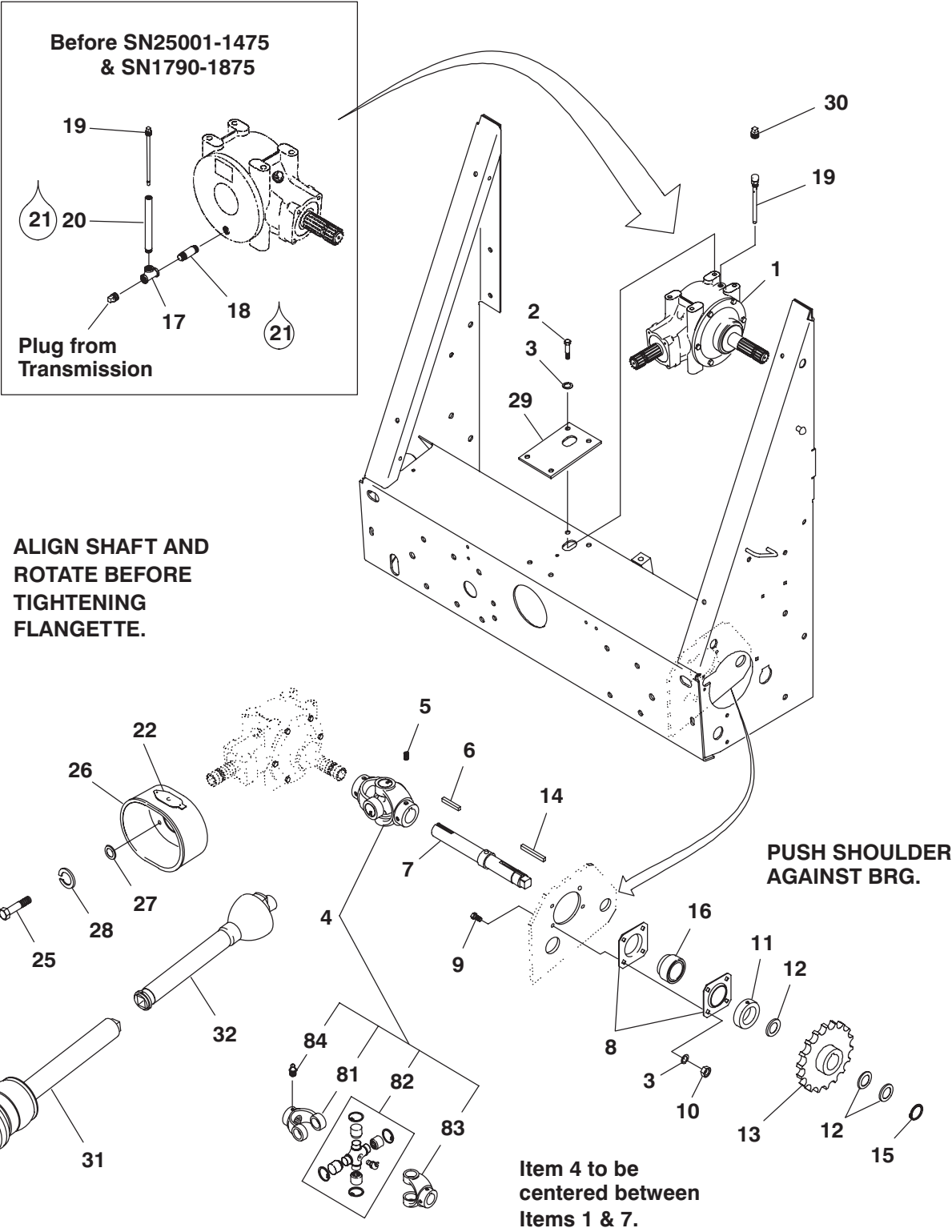
b) For component breakdown see page entitled Hitchjack.

RB1475/1875 - FRONT FRAME



RB1475/1875 - FRONT FRAME

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	156988 ^a	HITCH/ASSY (AFTER SN26150-1475) ..	1	23	653021	HN 5/8	2
	142009 ^a	HITCH/ASSY	1			(BEFORE SN24001-1475 & 17501-1875)	
	119441 ^a	HITCH/ASSY (BEFORE SN25001-1475)	1	26	119173	STOP/UP	1
	156575 ^a	HITCH/ASSY (AFTER SN18800-1875) ..	1	27	119174	CLAMP/STOP	2
	142010 ^a	HITCH/ASSY	1	28	141462	RAMP	2
		(AFTER SN17900 & BEFORE 18801-1875)				(AFTER SN25000-1475 & 17900-1875)	
	119549 ^a	HITCH/ASSY (BEFORE SN17901-1875)	1		119597	RAMP	2
						(BEFORE SN25001-1475 & 17901-1875)	
02	650490	CS 3/8X1	10	29	097860	CLAMP/HOSE DOUBLE	1
03	653010	HN 3/8	10			(BEFORE SN25001-1475 & 17901-1875)	
04	654006	FW 3/8	2	30	654032	LW 5/8	2
05	654026	LW 3/8	10	31	B11069	U BOLT/ECCENTRIC SHAFT	3
06	119336	TWINE TUBE/ASSY	2	32	059721	GUIDE/ROPE	3
07	650985	TFS 5/16X3/4	4	33	119279	BRACKET/INSULATOR	1
08	119215	BRACE	1	34	064260	NILN 5/16	6
09	650987	TFS 3/8X1-1/2	4	40	650569	CS 1/2X1-3/4	2
10	654004	FW 5/16	4	41	653018	HN 1/2	2
11	119136	GUARD/ASSY (1475)	1	42	654009	FW 1/2	2
	119277	GUARD/ASSY (1875)	1	43	118620	HOLDER/HOSE	1
20	072478	HANDLE/REVERSING ASSY	1	44	654030	LW 1/2	2
21	650647	CS 5/8X2	2	a) Includes Decals 093457, 093466 and 093653.			



RB1475/1875 - DRIVE, GEARBOX

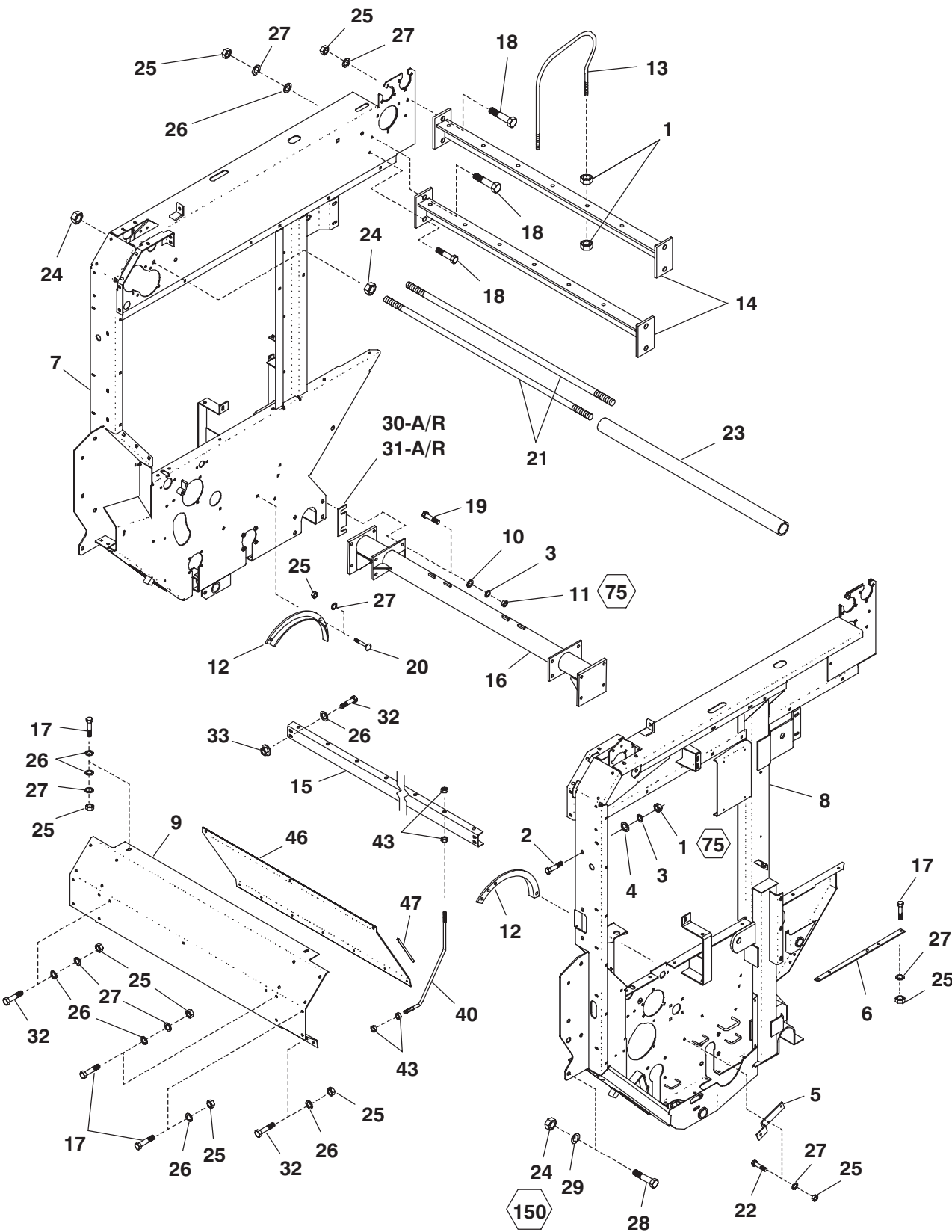
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	141549 _a	TRANS/ASSMD 540 RPM 1 (AFTER SN25000-1475 & 17900-1875)	1	18	660062	NIPPLE/CLOSE 3/8 1 (BEFORE SN25001-1475 & 17901-1875)	1
	094804 _a	TRANS/ASSMD 540 RPM 1 (BEFORE SN25001-1475 & 17901-1875)	1	19	141645	DIPSTICK/BREATHER 1 (AFTER SN25000-1475 & 17900-1875)	1
	141550 _b	TRANS/ASSMD 1000 RPM 1 (AFTER SN25000-1475 & 17900-1875)	1		119637	PIPE/PLUG W/DIPSTICK 1 (BEFORE SN25001-1475 & 17901-1875)	1
	126829 _b	TRANS/ASSMD 1000 RPM 1 (BEFORE SN25001-1475 & 17901-1875)	1	20	119640	STAND/DIP STICK 1 (AFTER SN25000-1475 & 17900-1875)	1
02	650495	CS 1/2X1-1/4 4	4	21		SEALANT/WICKING	
03	654030	LW 1/2 8	8	22	126342	FLAP 1	1
04	119164	35 UNIVERSAL JOINT ASSY 1	1	25	656001	CS M8-1.25X20 4	4
05	650215	SHSS 3/8X1/2 2	2	26	118511	SHIELD/DRIVELINE 1	1
06	056230	KEY/SQUARE 1	1	27	654004	FW 5/16 4	4
07	145819	SHAFT/ASSY (AFTER SN26150-1475) ... 1	1	28	654024	LW 5/16 4	4
	119168	SHAFT/ASSY (BEFORE SN26151-1475) . 1	1	29	153344	PLATE 1 (AFTER SN26150-1475 & 18800-1875)	1
	145820	SHAFT/ASSY (AFTER SN18800-1875) ... 1	1		062255	FW 17/32 4 (BEFORE SN26151-1475 & 18801-1875)	4
	119169	SHAFT/ASSY (BEFORE SN18801-1875) . 1	1	30	097208	PLUG/GAS 3/8 1	1
08	077601	RETAINER/BEARING 2	2	31	084404 _c	JOINT/SHAFT (540RPM) 1	1
09	650495	CS 1/2X1-1/4 4	4	32	119373 _c	JOINT/TUBE (540RPM) 1	1
10	653018	HN 1/2 4	4	81	119165	YOKE 1	1
11	520099	COLLAR/BEARING 1	1	82	045327	KIT/CENTER CROSS 1	1
12	400-32417	WASHER, SPECIAL AR	AR	83	119166	YOKE 1	1
13	119163	SPROCKET/80B18T 1	1	84	570019	FITTING/GREASE 1	1
14	006989	KEY/SQUARE 1	1				
15	065240	RING/RETAINING 1	1				
16	089831	BEARING/BALL 1	1				
17	660061	TEE/PIPE 3/8 1 (BEFORE SN25001-1475 & 17901-1875)	1				

a) For further breakdown, see page entitled
'Transmission (540 RPM)'.

b) For further breakdown, see page entitled
'Transmission (1000 RPM)'.

c) For further breakdown, see page entitled 'Universal Drive'.

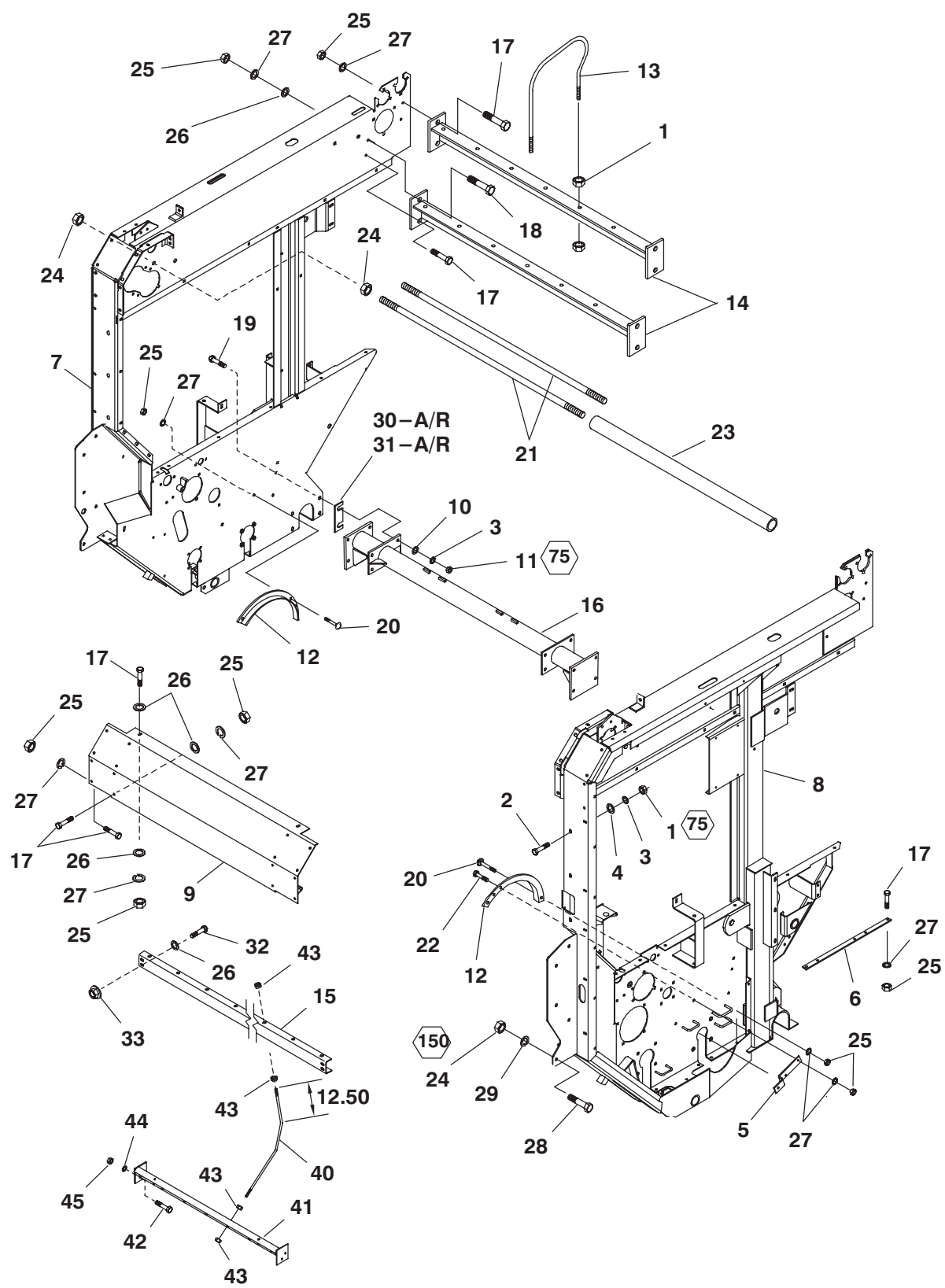
RB1475/1875 - FRAME & CROSSMEMBERS
(AFTER SN25000-1475 & SN17900-1875)



RB1475/1875 - FRAME & CROSSMEMBERS (AFTER SN25000-1475 & SN17900-1875)

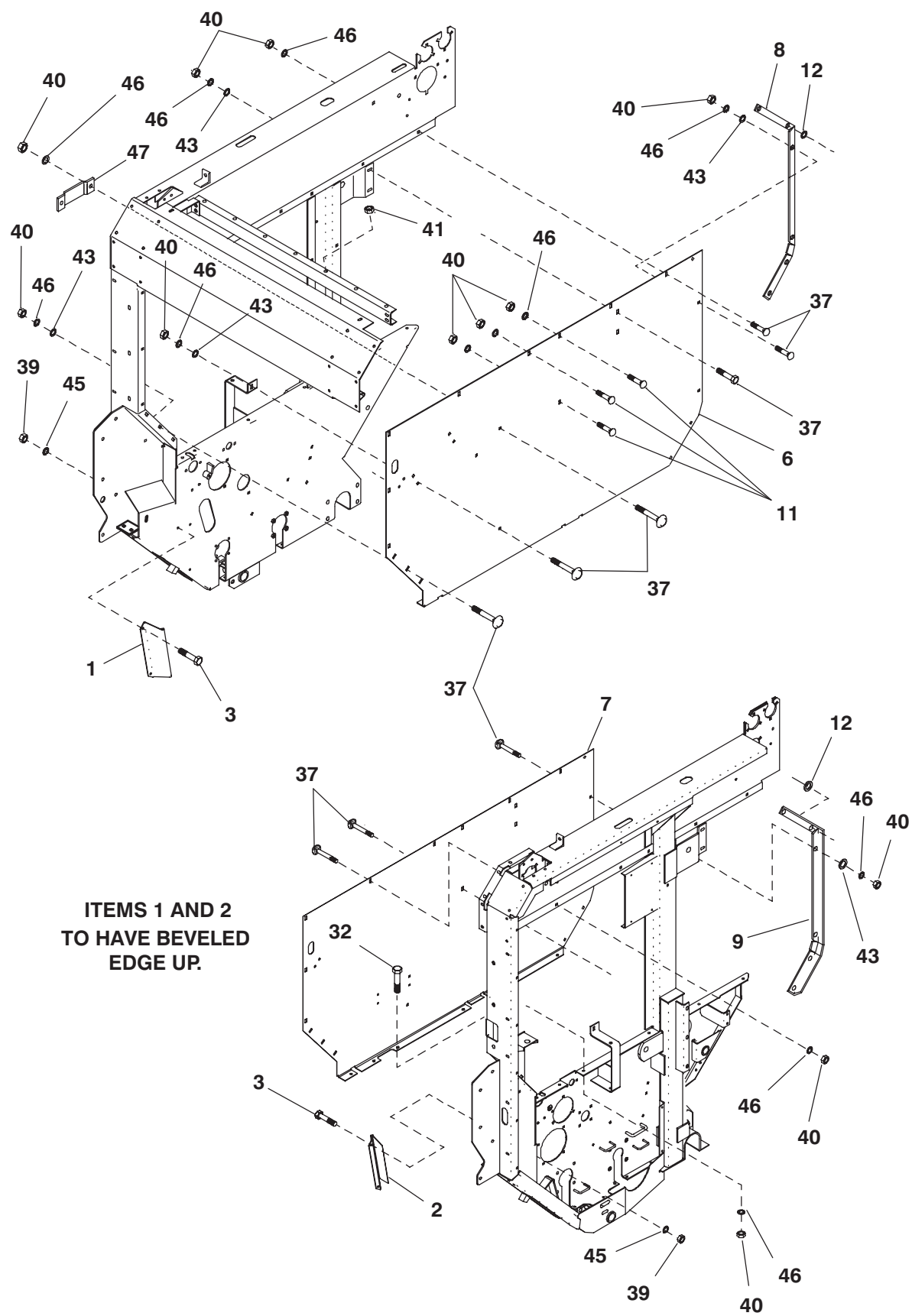
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	653018	HN 1/2 (1475)	34	18	650491	CS 3/8X1-1/4	8
		HN 1/2 (1875)	42	19	650569	CS 1/2X1-3/4	8
02	650495	CS 1/2X1-1/4	6	20	650704	CB 3/8X1	13
03	654030	LW 1/2	14	21	066155	ROD/REWRAP (1475)	2
04	654009	FW 1/2	6		061711	ROD/REWRAP (1875)	2
05	119318	MOUNT/IDLER ARM	1	22	650786	CB 3/8X1-1/4	2
06	119064	SUPPORT (1475)	2	23	092303	SHIELD/SHAFT (1475)	1
		SUPPORT (1875)	2		099625	SHIELD/SHAFT (1875)	1
07	141517	FRAME/RT ASSY (1475)	1	24	653021	HN 5/8	16
	118181	FRAME/RT ASSY (1875)	1	25	653010	HN 3/8	44
08	141518	FRAME/LT ASSY (1475)	1	26	654006	FW 3/8	18
	118182	FRAME/LT ASSY (1875)	1	27	654026	LW 3/8	42
09	141524 ^a	PANEL/FRONT TOP (1475)	1	28	650610	CS 5/8X1-1/4	8
	141523 ^a	PANEL/FRONT TOP (1875)	1	29	654032	LW 5/8	8
10	071520	FW 17/32	8	30	119367	SHIM (1875 Only)	2
11	081374	FLN 1/2	8	31	119375	SHIM (1875 Only)	2
12	075502	SHIELD/ROLL 16"	2	32	650488	CS 3/8X3/4	4
13	078128	ROD/GUIDE REAR (1475)	7	33	070856	FLN 3/8	4
		ROD/GUIDE REAR (1875)	9	40	120868	ROD/GUIDE FRONT (1475)	7
14	084608	GUIDE/BELT ASSY (1475)	2			ROD/GUIDE FRONT (1875)	9
	084687	GUIDE/BELT ASSY (1875)	1	43	653018	HN 1/2 (1475)	28
15	119003	GUIDE/BELT TOP FRONT (1475)	1			HN 1/2 (1875)	36
	119004	GUIDE/BELT TOP FRONT (1875)	1	46	120869	PANEL/FRONT INNER (1475)	1
16	119451	AXLE/SHIELD ASSY (1475)	1		120871	PANEL/FRONT INNER (1875)	1
	119452	AXLE/SHIELD ASSY (1875)	1	47	084255	TRIM/GUARD	1
17	650490	CS 3/8X1	32	a) Includes Decal 093461.			

RB1475/1875 - FRAME & CROSSMEMBERS
(BEFORE SN25001-1475 & SN17901-1875)



RB1475/1875 - FRAME & CROSSMEMBERS (BEFORE SN25001-1475 & SN17901-1875)

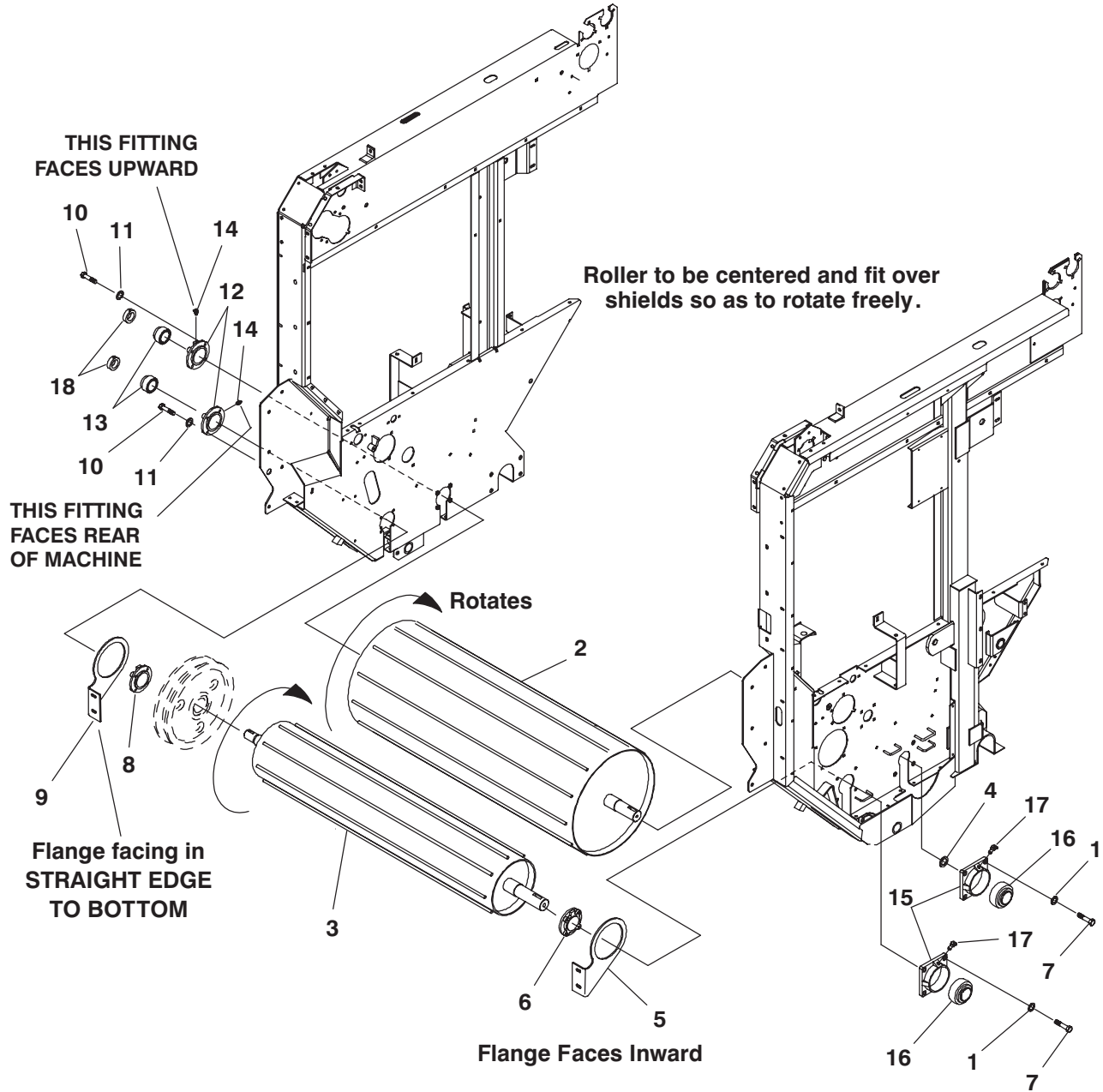
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	653018	HN 1/2 (1475)	34	20	650704	CB 3/8X1	13
		HN 1/2 (1875)	42	21	066155	ROD/REWRAP (1475)	2
02	650495	CS 1/2X1-1/4	6		061711	ROD/REWRAP (1875)	2
03	654030	LW 1/2	14	22	650786	CB 3/8X1-1/4	2
04	654009	FW 1/2	6	23	092303	SHIELD/SHAFT (1475)	1
05	119318	MOUNT/IDLER ARM	1		099625	SHIELD/SHAFT (1875)	1
06	119064	SUPPORT (1475)	2	24	653021	HN 5/8	16
		SUPPORT (1875)	2	25	653010	HN 3/8	44
07	118330	FRAME/RT ASSY (1475)	1	26	654006	FW 3/8	18
	118181	FRAME/RT ASSY (1875)	1	27	654026	LW 3/8	42
08	118331	FRAME/LT ASSY (1475)	1	28	650610	CS 5/8X1-1/4	8
	118182	FRAME/LT ASSY (1875)	1	29	654032	LW 5/8	8
09	119438 ^a	PANEL/FRONT TOP (1475)	1	30	119367	SHIM (1875 Only)	2
	119552 ^a	PANEL/FRONT TOP (1875)	1	31	119375	SHIM (1875 Only)	2
10	071520	FW 17/32	8	32	650488	CS 3/8X3/4	4
11	081374	FLN 1/2	8	33	070856	FLN 3/8	4
12	075502	SHIELD/ROLL 16"	2	40	078301	ROD/GUIDE FRONT (1475)	7
13	078128	ROD/GUIDE REAR (1475)	7			ROD/GUIDE FRONT (1875)	9
		ROD/GUIDE REAR (1875)	9	41	118553	SUPPORT/FRONT ASSY (1475)	1
14	084608	GUIDE/BELT ASSY (1475)	2		118646	SUPPORT/FRONT ASSY (1875)	1
	084687	GUIDE/BELT ASSY (1875)	1	42	650490	CS 3/8X1	4
15	119003	GUIDE/BELT TOP FRONT (1475)	1	43	653018	HN 1/2 (1475)	28
	119004	GUIDE/BELT TOP FRONT (1875)	1			HN 1/2 (1875)	36
16	119451	AXLE/SHIELD ASSY (1475)	1	44	654026	LW 3/8 (1475)	4
	119452	AXLE/SHIELD ASSY (1875)	1			LW 3/8 (1875)	4
17	650490	CS 3/8X1	34	45	653010	HN 3/8 (1475)	4
18	650491	CS 3/8X1-1/4	2			HN 3/8 (1875)	4
19	650569	CS 1/2X1-3/4	8	a) Includes Decal 093461.			



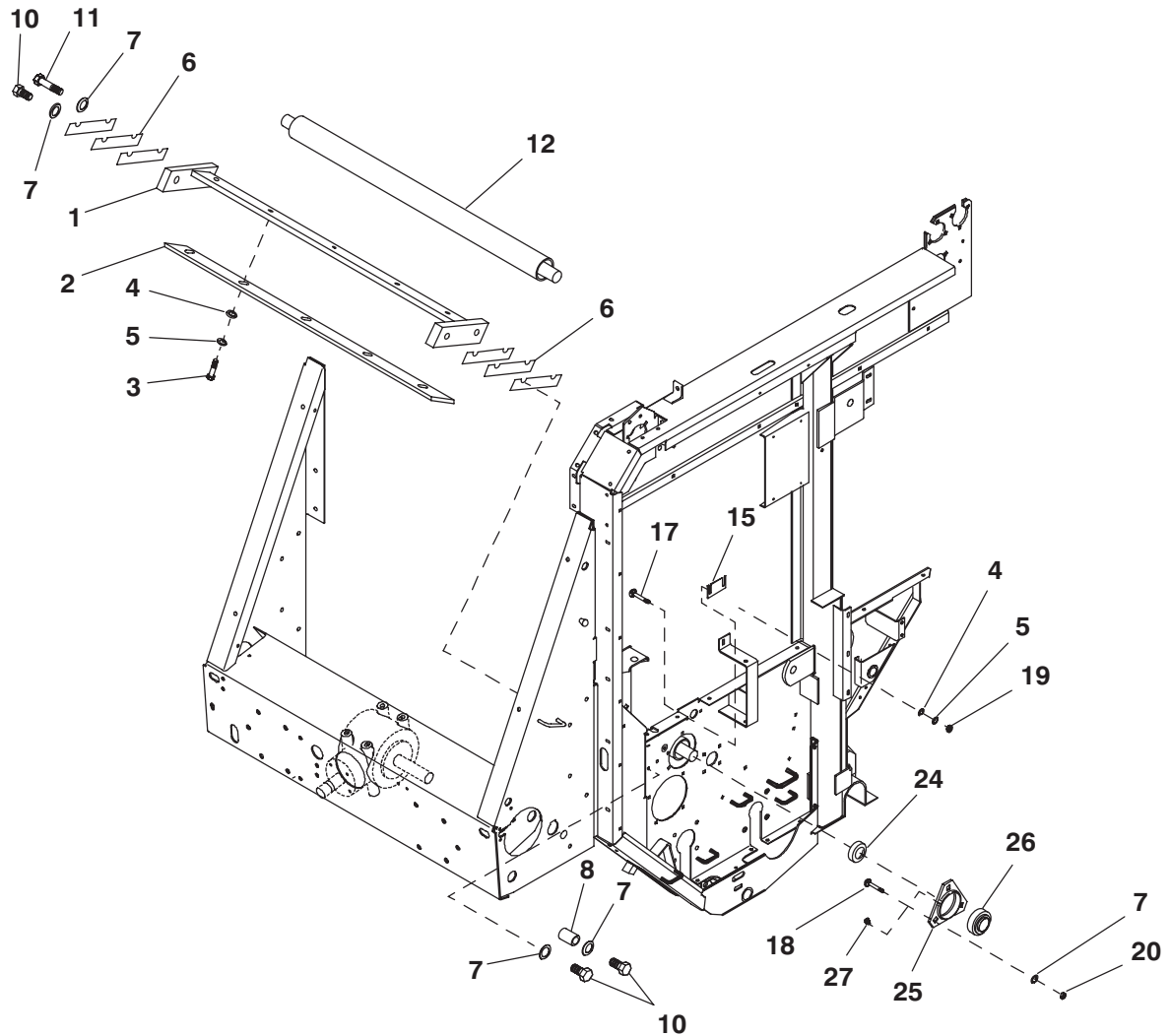
RB1475/1875 - CENTER SHEETS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	075500	DEFLECTOR/CROP RT	1	32	650490	CS 3/8X1	12
02	075501	DEFLECTOR/CROP LT	1	37	650704	CB 3/8X1 (1475)	39
03	650486	CS 5/16X3/4	4			CB 3/8X1 (1875)	43
06	119443 _a	SHEET/CENTER RT (1475)	1	39	653007	HN 5/16	4
	119551 _a	SHEET/CENTER RT (1875)	1	40	653010	HN 3/8 (1475)	54
07	119442 _b	SHEET/CENTER LT (1475)	1			HN 3/8 (1875)	54
	119550 _b	SHEET/CENTER LT (1875)	1	43	654006	FW 3/8	22
08	075497	ANGLE/GATE GUIDE RT (1475)	1	45	654024	LW 5/16	4
	075622	ANGLE/GATE GUIDE RT (1875)	1	46	654026	LW 3/8 (1475)	54
09	075498	ANGLE/GATE GUIDE LT (1475)	1			LW 3/8 (1875)	54
	075626	ANGLE/GATE GUIDE LT (1875)	1	47	074792	STRAP/CYLINDER.....	1
11	650773	CB 3/8X1-1/2	3	a) Includes Decals 093367, 093457, 093460 and 119554.			
12	048459	FW 17/32	2	b) Includes Decals 093457, 093460 and 119554.			

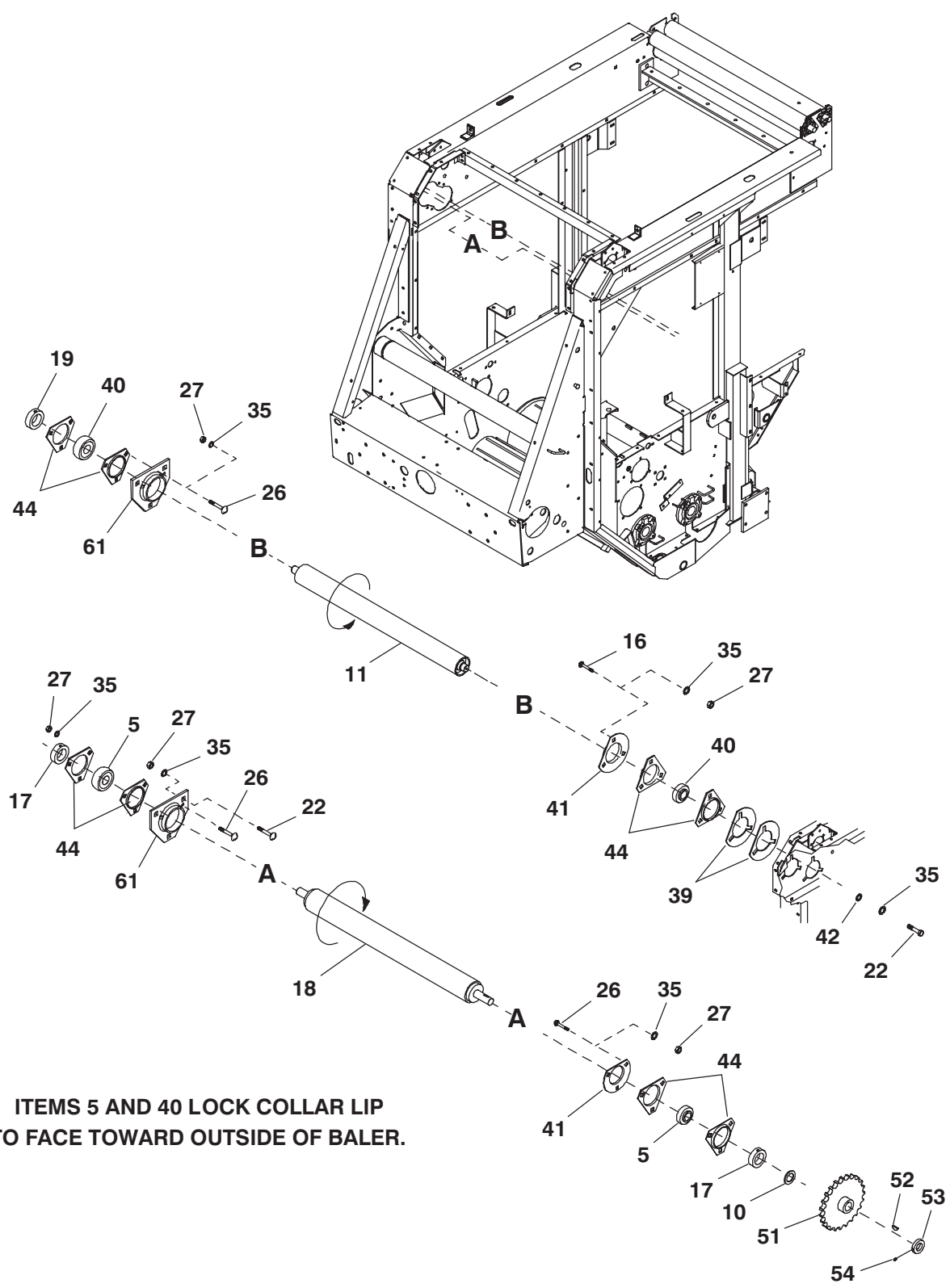
RB1475/1875 - FLOOR ROLLERS



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	654030	LW 1/2	8	09	090057	ARM/PIVOT RT	1
02	118312	ROLLER/16.00 ASSY (1475)	1	10	650579	CS 3/8X1-1/4	8
	118327	ROLLER/16.00 ASSY (1875)	1	11	654026	LW 3/8	8
03	118263	ROLLER/8.00 DIA. ASSY (1475)	1	12	061809	HOUSING/BEARING	2
	118325	ROLLER/8.00 DIA. ASSY (1875)	1	13	041499	BEARING/BALL	2
04	042158	FW 1-21/32 SPECIAL	1	14	570003	FITTING/GREASE	2
05	090060	ARM/PIVOT LT	1	15	R13216	HOUSING/BEARING	2
06	090065	PLATE/END LT ASSY	1	16	520098	BEARING/BALL	2
07	650569	CS 1/2X1-3/4	8	17	570023	FITTING/GREASE	2
08	090061	PLATE/END RT ASSY	1	18	520093	COLLAR/BEARING	2



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	098409	SCRAPER ASSY (1475)	1	08	061501	SPACER	1
	075694	SCRAPER/ASSY (1475 HIGH MOIST.) ..	1	10	650490	CS 3/8X1	3
	098413	SCRAPER/ASSY (1875)	1	11	650533	CS 3/8X1-1/2	1
02	098410	BLADE (1475)	1	12	118188	ROLLER/SCRAPER (1475)	1
	088809	BLADE/BEVELED (1475 HIGH MOIST.) .	1		119052	ROLLER/SCRAPER	1
	098414	BLADE (1875)	1			(1475 HIGH MOISTURE)	
03	650487	CS 5/16X1 (1475/1875)	5		118323	ROLLER/SCRAPER (1875)	1
		CS 5/16X1 (1475 HIGH MOIST.)	6	15	059692	SHIM	2
04	654004	FW 5/16 (1475/1875)	9	17	650573	CB 5/16X1	4
		FW 5/16 (1475 HIGH MOIST.)	10	18	650704	CB 3/8X1	3
05	654024	LW 5/16 (1475/1875)	9	19	653007	HN 5/16	4
		LW 5/16 (1475 HIGH MOIST.)	10	20	653010	HN 3/8	3
06	098411	SHIM (1475/1875)	AR	24	119055	ROLLER/SPACER	1
	119559	SHIM (1475 HIGH MOIST.)	AR	25	074963	HOUSING/BEARING	1
07	654026	LW 3/8	7	26	074964	BEARING/BALL	1
		LW 3/8 (1475 HIGH MOIST.)	9	27	570009	FITTING/GREASE	1

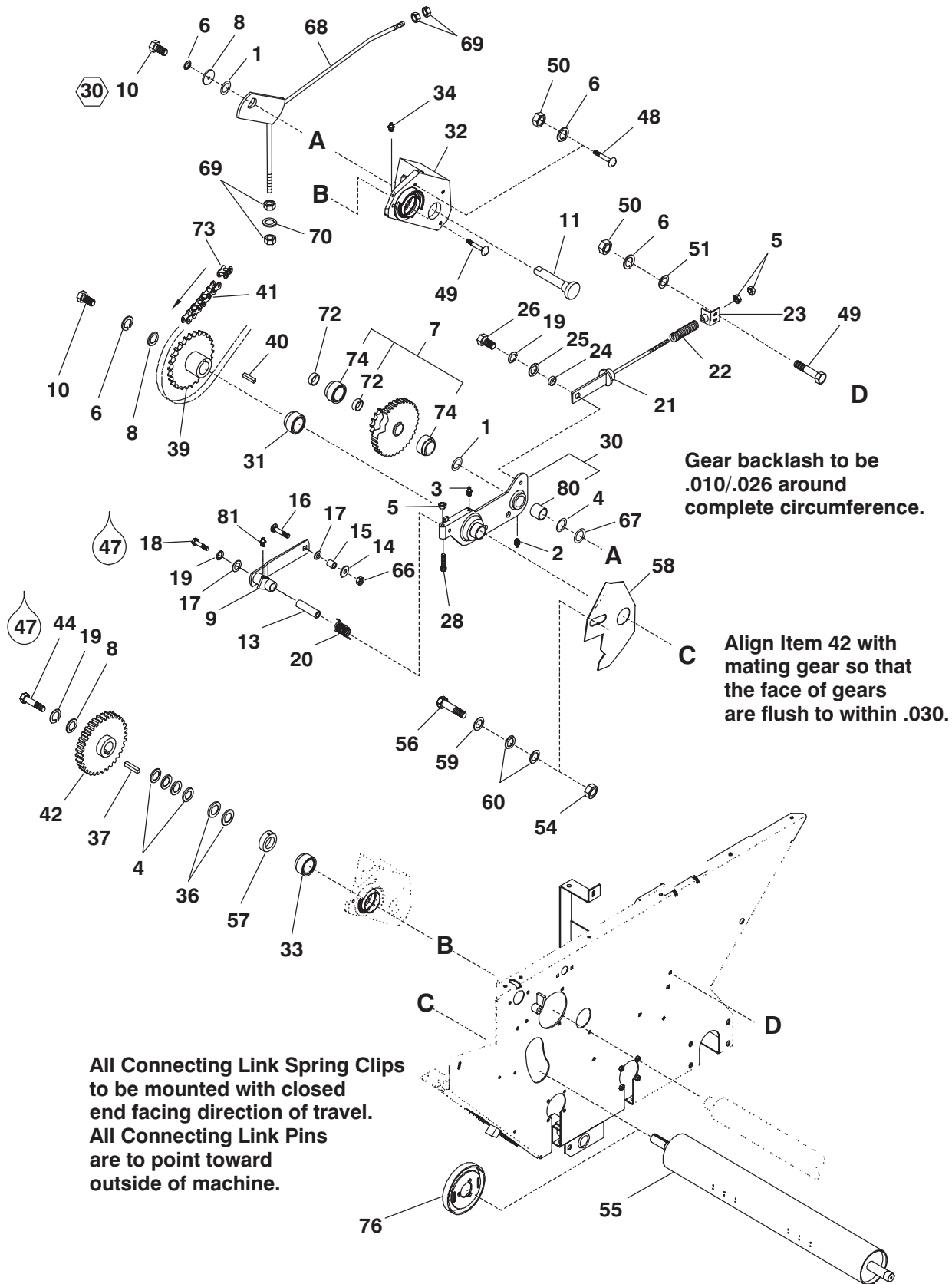


ITEMS 5 AND 40 LOCK COLLAR LIP
TO FACE TOWARD OUTSIDE OF BALER.

RB1475/1875 - DRIVE ROLLERS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
05	057179	BEARING/BALL	2	35	654026	LW 3/8	19
10	H7165	FW 1-17/64 SPECIAL	AR	39	066185	SHIM/FLANGETTE.....	2
11	119473	ROLLER/REWRAP (1475)	1	40	520158	BEARING/BALL	1
	119474	ROLLER/REWRAP (1875)	1	41	057965	SHIELD/ROLL LT	2
16	650773	CB 3/8X1-1/2	3	42	17H361	FW/WASHER/SAFETY FLANGE	2
17	520090	COLLAR/BEARING	2	44	077526	RETAINER/72 MM BEARING HOUSING	8
18	127048	ROLLER/UPPER DRIVE (1475)	1	51	118282	SPROCKET/80B23.....	1
	127049	ROLLER/UPPER DRIVE (1875)	1	52	655539	KEY/WOODRUFF 1/4X1-1/8	1
19	520093	COLLAR/BEARING	1	53	058489	COLLAR/SET	1
22	650490	CS 3/8X1	5	54	650204	SHSS 5/16X3/8	2
26	650704	CB 3/8X1	9	61	070702	SHIELD/ROLL TICOR RT	2
27	653010	HN 3/8	15				

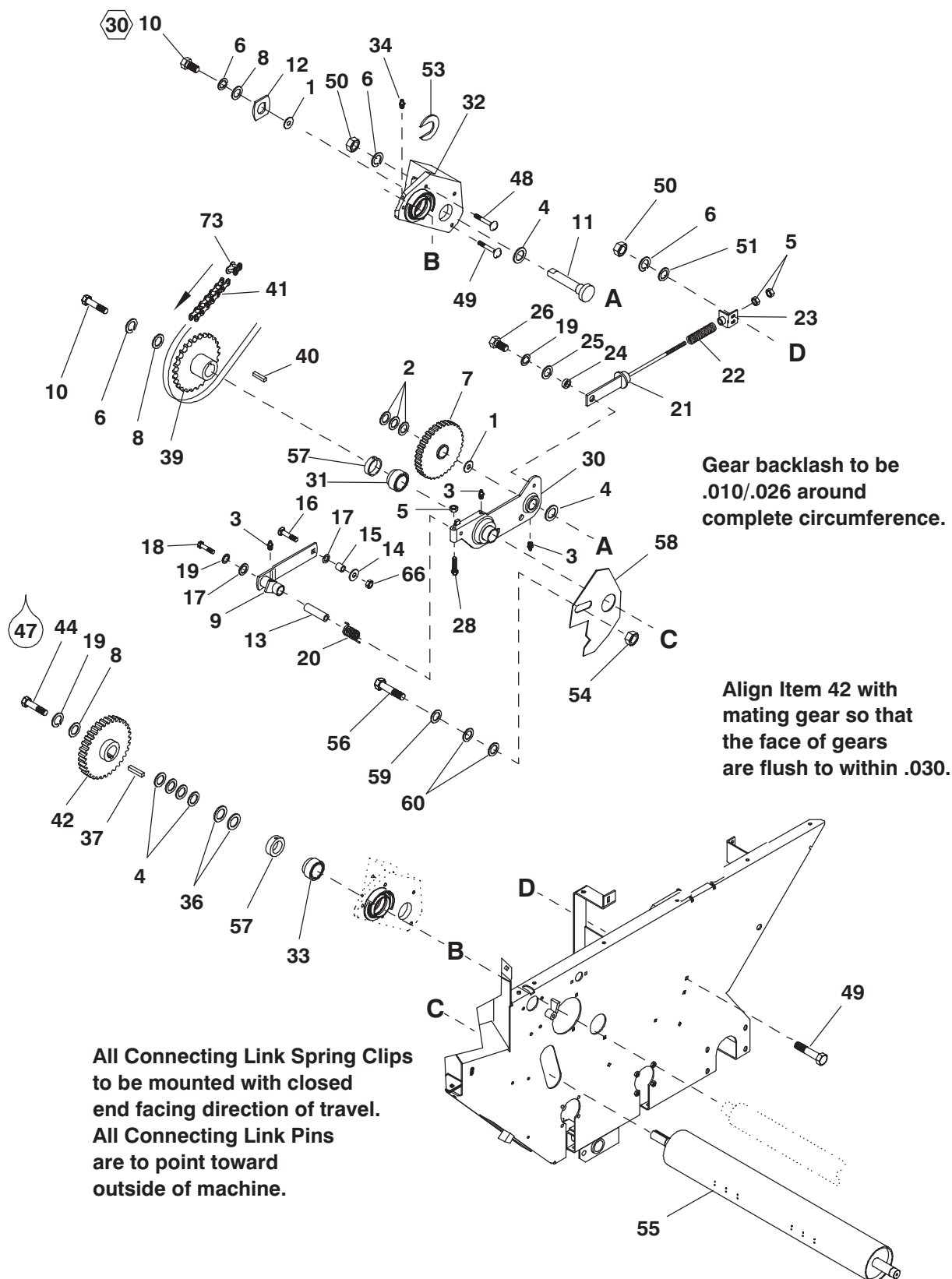
RB1475/1875 - PACKING ROLLER & RIGHT ROLL ARM **(AFTER SN25000-1475 & SN17900-1875)**



RB1475/1875 - PACKING ROLLER & RIGHT ROLL ARM (AFTER SN25000-1475 & SN17900-1875)

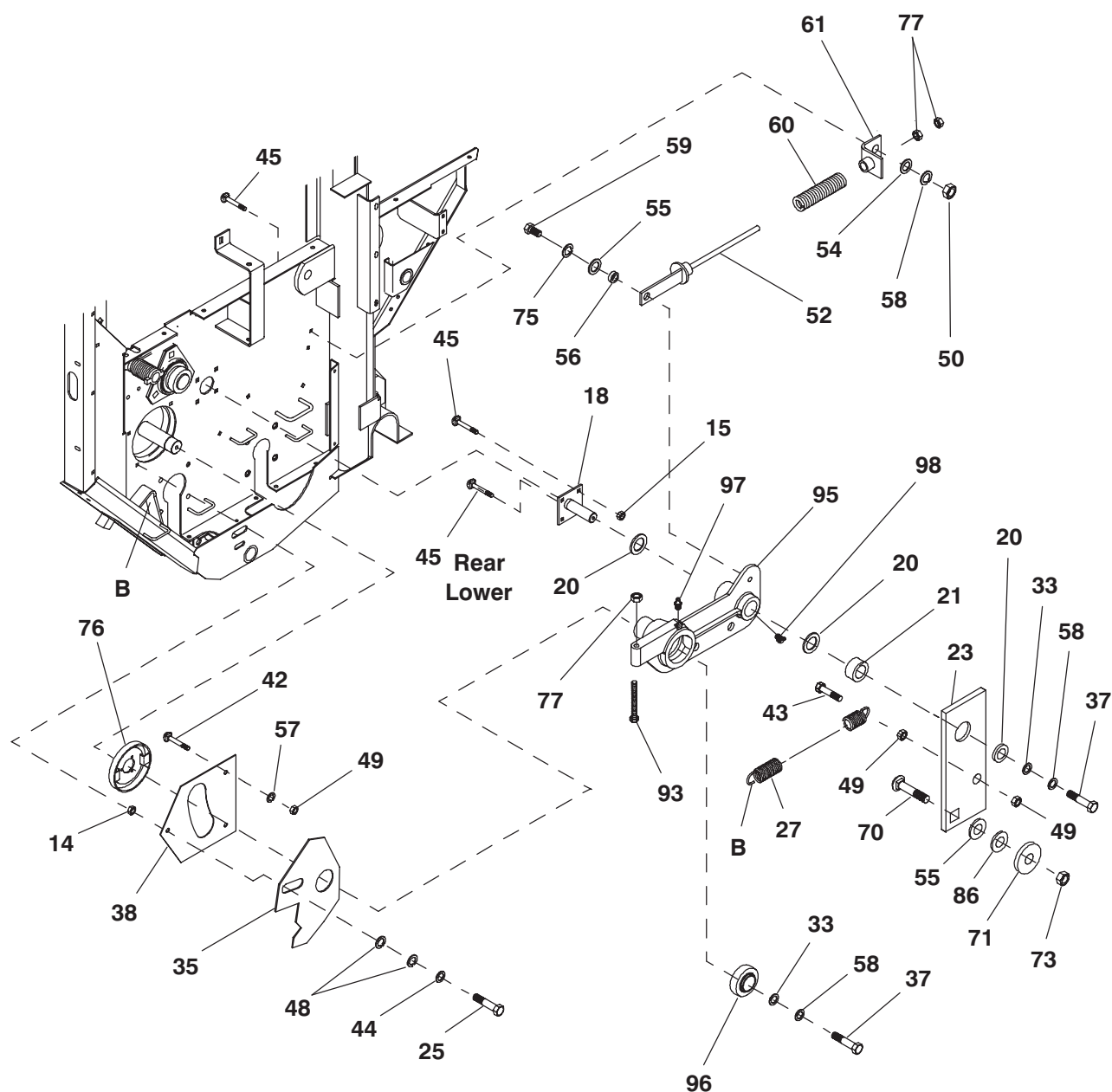
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	062755	FW 1-9/32 SPECIAL	AR	36	070736	FW 1-15/32 SPECIAL	2
02	570023	FITTING/GREASE	1	37	059566	KEY	1
03	570002	FITTING/GREASE	1	39	118193	SPROCKET/60B26	1
04	069370	FW 1-13/32 SPECIAL	AR	40	056230	KEY/SQUARE	1
05	653018	HN 1/2	3	41	118364	CHAIN/SPECIAL #60HEX46 LINKS	1
06	654026	LW 3/8	6	42	118185	GEAR/ASSY	1
07	118174	GEAR/SPROCKET ASSY	1	44	650495	CS 1/2X1-1/4	1
08	17H361	FW/WASHER/SAFETY FLANGE	3	47		LOCTITE	
09	145262	ARM/IDLER ASSY	1	48	650860	CB 3/8X1-3/4	1
10	650490	CS 3/8X1	2	49	650704	CB 3/8X1	4
11	119289	SHAFT/PIVOT	1	50	653010	HN 3/8	4
13	145577	PIVOT/SPACER	1	51	654006	FW 3/8	2
14	074028	FW 17/32 SPECIAL	1	54	071701	LN 5/16	1
15	066369	SPACER	1	55	141500	ROLLER/PACKING ASSY (1475)	1
16	650791	CB 1/2X1-3/4	1		118324	ROLLER/PACKING ASSY (1875)	1
17	651148	FW 17/32 SPECIAL	AR	56	650486	CS 5/16X3/4	1
18	650744	CS 1/2X4	1	57	520067	COLLAR/BEARING	1
19	654030	LW 1/2	2	58	141477	COVER/RT	1
20	077794	SPRING/TORSION	1	59	B11296	FW 11/32	1
21	119295	ARM/SPRING GUIDE ASSY	1	60	654002	FW 1/4	2
22	066221	SPRING/COMPRESSION	1	66	071706	LN 1/2	1
23	075413	MOUNT/SPRING ASSY	1	67	064479	FW 1-25/64 SPECIAL	AR
24	066226	BUSHING/PIVOT	1	68	120486	PLATE/ASSY	1
25	654009	FW 1/2	1	69	653021	HN 5/8	4
26	650494	CS 1/2X1	1	70	654012	FW 5/8	1
28	062342	BOLT/SPECIAL 1/2X3-1/2	1	72	118644	SPACER	2
29	118695	BUSHING/BRONZE	1	73	127797	LINK/CONNECTOR	1
30	141496	ARM/ROLL RT	1	74	520064	BEARING/BALL	2
31	041499	BEARING/BALL	1	76	141049	COVER/ROLLER ASSY	1
32	118689	HOUSING/SUPPORT	1			(HIGH MOISTURE ONLY)	
33	074964	BEARING/BALL	1	80	118695	BUSHING/BRONZE	1
34	570004	FITTING/GREASE	1	81	570014	FITTING/GREASE	1

RB1475/1875 - PACKING ROLLER & RIGHT ROLL ARM (BEFORE SN25001-1475 & SN17901-1875)



RB1475/1875 - PACKING ROLLER & RIGHT ROLL ARM (BEFORE SN25001-1475 & SN17901-1875)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	062755	FW 1-9/32 SPECIAL	AR	31	041499	BEARING/BALL	1
02	075060	FW 1-9/32 SPECIAL	AR	32	118689	HOUSING/SUPPORT	1
		(BEFORE SN24001-1475 & 17501-1875)		33	074964	BEARING/BALL	1
03	570002	FITTING/GREASE	3	34	570004	FITTING/GREASE	1
04	069370	FW 1-13/32 SPECIAL	2	35	069370	FW 1-13/32 SPECIAL	AR
05	653018	HN 1/2	3	36	070736	FW 1-15/32 SPECIAL	2
06	654026	LW 3/8	6	37	059566	KEY	1
07	118174	GEAR/SPROCKET ASSY	1	39	118193	SPROCKET/60B26	1
08	17H361	FW/WASHER/SAFETY FLANGE	3	40	056230	KEY/SQUARE	1
09	119297	ARM/IDLER ASSY	1	41	118364	CHAIN/SPECIAL #60HEX46 LINKS	1
10	650490	CS 3/8X1	2	42	118185	GEAR/ASSY	1
11	119289	SHAFT/PIVOT	1	44	650495	CS 1/2X1-1/4	1
12	119290	RETAINER/SHAFT	1	47		LOCTITE	
		(BEFORE SN24001-1475 & 17501-1875)		48	650860	CB 3/8X1-3/4	1
13	119301	PIVOT/SPACER	1	49	650704	CB 3/8X1	4
14	074028	FW 17/32 SPECIAL	1	50	653010	HN 3/8	4
15	074027	SPACER	1	51	654006	FW 3/8	2
16	650774	CB 1/2X2	1	53	042826	FW 9/16 OPEN END	AR
17	400-28850	FW 17/32 SPECIAL	AR			(BEFORE SN24001-1475 & 17501-1875)	
18	650744	CS 1/2X4	1	54	071701	LN 5/16	1
19	654030	LW 1/2	3	55	118199	ROLLER/PACKING ASSY (1475)	1
20	077794	SPRING/TORSION	1		118324	ROLLER/PACKING ASSY (1875)	1
21	119295	ARM/SPRING GUIDE ASSY	1	56	650486	CS 5/16X3/4	1
22	066221	SPRING/COMPRESSION	1	57	520067	COLLAR/BEARING	2
23	075413	MOUNT/SPRING ASSY	1	58	119291	COVER/RT	1
24	066226	BUSHING/PIVOT	1	59	B11296	FW 11/32	1
25	654009	FW 1/2	1	60	654002	FW 1/4	2
26	650494	CS 1/2X1	1	66	071706	LN 1/2	1
28	062342	BOLT/SPECIAL 1/2X3-1/2	1	73	127797	LINK/CONNECTOR	1
30	118691	ARM/ROLL RT	1				



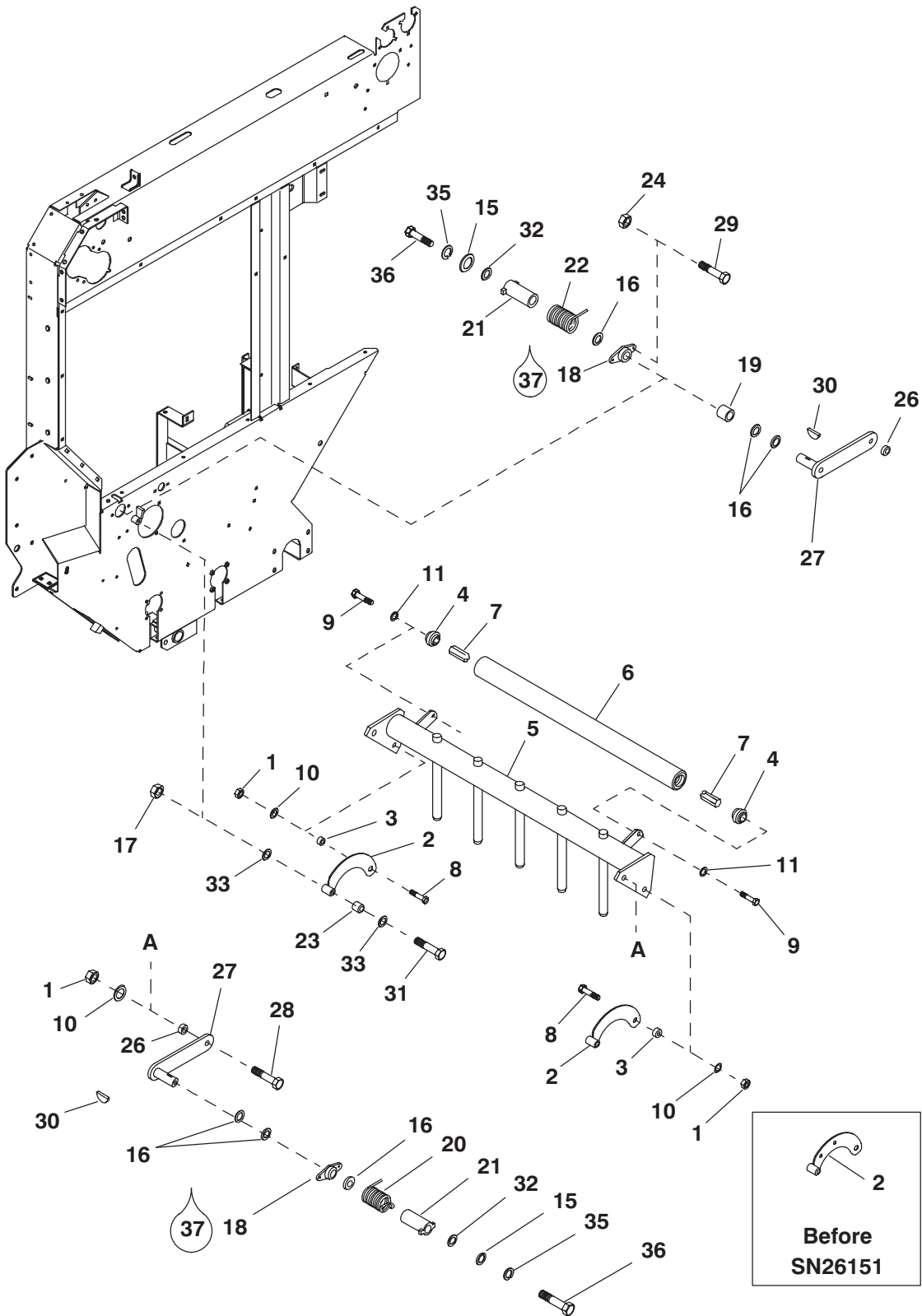
**ADJUST BOTH LEFT AND RIGHT
PACKING ROLLER ARMS TO
POSITION PACKING ROLLER
.25" ABOVE 3/8 RODS ON
8" FLOOR ROLLER. AFTER
ADJUSTING PACKING ROLLER
HEIGHT, ADJUST ITEM 60 ON
BOTH LEFT AND RIGHT SIDE
TO 9 INCHES COMPRESSED LENGTH.**

**ITEM 23 & 95 TO
SWING FREELY
AFTER HARDWARE
IS SECURED.**

**Lock Collar Lip
To Face Outward**

RB1475/1875 - LEFT ROLL ARM

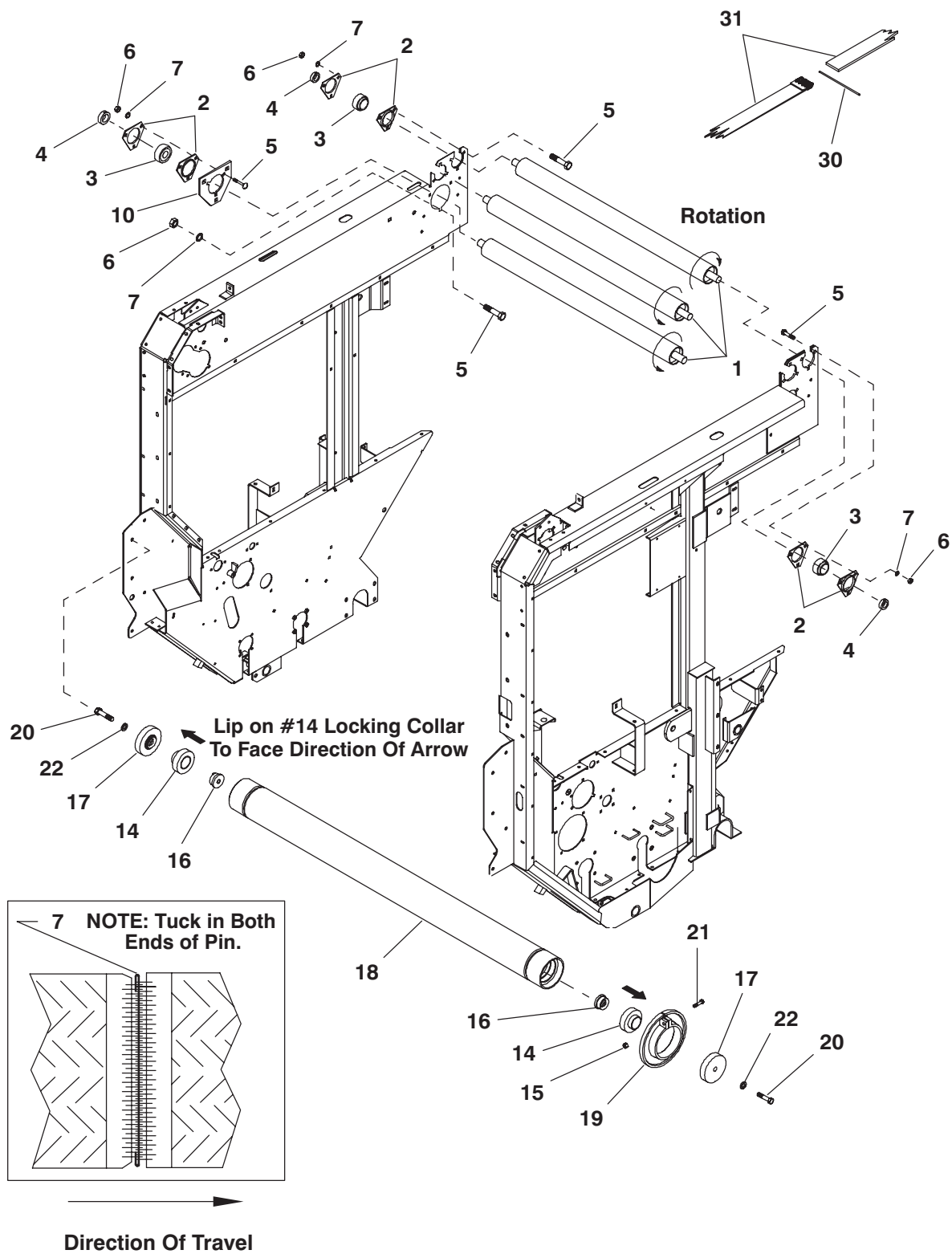
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
14	071701	LN 5/16	1	50	653010	HN 3/8	2
15	071703	LN 3/8	4	52	119295	ARM/SPRING GUIDE ASSY	1
18	118522	SHAFT/JACK LT ASSY	1	54	654006	FW 3/8	2
20	062755	FW 1-9/32 SPECIAL	3	55	654009	FW 1/2	AR
21	070749	SPACER	1	56	066226	BUSHING/PIVOT	1
23	120501	ARM/IDLER	1	57	654024	LW 5/16	2
		(AFTER SN24000-1475 & 17500-1875)		58	654026	LW 3/8	4
	118635	ARM/IDLER	1	59	650494	CS 1/2X1	1
		(BEFORE SN24001-1475 & 17501-1875)		60	066221	SPRING/COMPRESSION	1
25	650486	CS 5/16X3/4	1	61	075413	MOUNT/SPRING ASSY	1
27	061806	SPRING	1	70	650834	CB 1/2X1-1/2	1
33	17H361	FW/WASHER/SAFETY FLANGE	1	71	074028	FW 17/32	1
35	141476	COVER/LT	1	73	071706	LN 1/2	1
		(AFTER SN25000-1475 & 17900-1875)		75	654030	LW 1/2	1
	126826	COVER/LT	1	76	141049	COVER/ROLLER ASSY	1
		(BEFORE SN25001-1475 & 17901-1875)				(HIGH MOISTURE ONLY)	
37	650490	CS 3/8X1	2	77	653018	HN 1/2	3
38	141475	PLATE	1	86	400-28850	FW 17/32	AR
		(AFTER SN25000-1475 & 17900-1875)		93	062342	BOLT 1/2X3-1/2	1
	126823	PLATE	1	95	141495	ARM/ROLL LT	1
		(BEFORE SN25001-1475 & 17901-1875)				(AFTER SN25000-1475 & 17900-1875)	
42	650687	CB 5/16X3/4	2		118658	ARM/ROLL LT	1
43	650487	CS 5/16X1	1			(BEFORE SN25001-1475 & 17901-1875)	
44	B11296	FW 11/32	1	96	041499	BEARING/BALL	1
45	650704	CB 3/8X1	4	97	570002	FITTING/GREASE	1
48	654002	FW 1/4	2	98	570004	FITTING/GREASE	1
49	653007	HN 5/16	4				



RB1475/1875 - BALE STARTER

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	071706	LN 1/2	4	17	067847	NILN 3/8	2
02	153439	LINK/ASSY	2	18	070791	BEARING/BALE STARTER	2
		(AFTER SN26150-1475 & 18800-1875)		19	070795	SLEEVE	2
	084622	LINK/ASSY	2	20	070796	SPRING/BALE STARTER LT	1
		(BEFORE SN26151-1475 & 18801-1875)		21	070797	PLUG/SPRING	2
03	084624	BEARING/STARTER PIVOT	2	22	070798	SPRING/BALE STARTER	1
04	084630	BEARING/.88 HEX	2	23	070804	SPACER/PIVOT	2
05	118473	BALE/STARTER ASSY (1475)	1	24	071703	LN 3/8	4
	141506	BALE/STARTER ASSY (HI-MOISTURE) .	1	26	084624	BEARING/STARTER PIVOT	2
	118474	BALE/STARTER ASSY (1875)	1	27	097419	LINK/UPPER ASSY	2
06	098538	ROLL/BALE STARTER ASSY (1475)	1	28	650453	CS 1/2X1-1/2 (1475)	2
	098554	ROLL/BALE STARTER ASSY(1875)	1	29	650490	CS 3/8X1	4
07	098551	SHAFT/BALE STARTER (1475)	1	30	650513	KEY/WOODRUFF 1/4X1	2
	098553	SHAFT/BALE STARTER (1875)	1	31	650818	CS 3/8X3	2
08	650453	CS 1/2X1-1/2	2	32	654004	FW 5/16	AR
09	650494	CS 1/2X1	2	33	654006	FW 3/8	8
10	654009	FW 1/2	4	35	654026	LW 3/8	2
11	654030	LW 1/2	2	36	650491	CS 3/8X1-1/4	2
15	063586	FW 13/32 SPECIAL	2	37		COMPOUND/ANTI-SEIZE LUBRICANT	
16	066487	FW 1-1/32 SPECIAL	6				

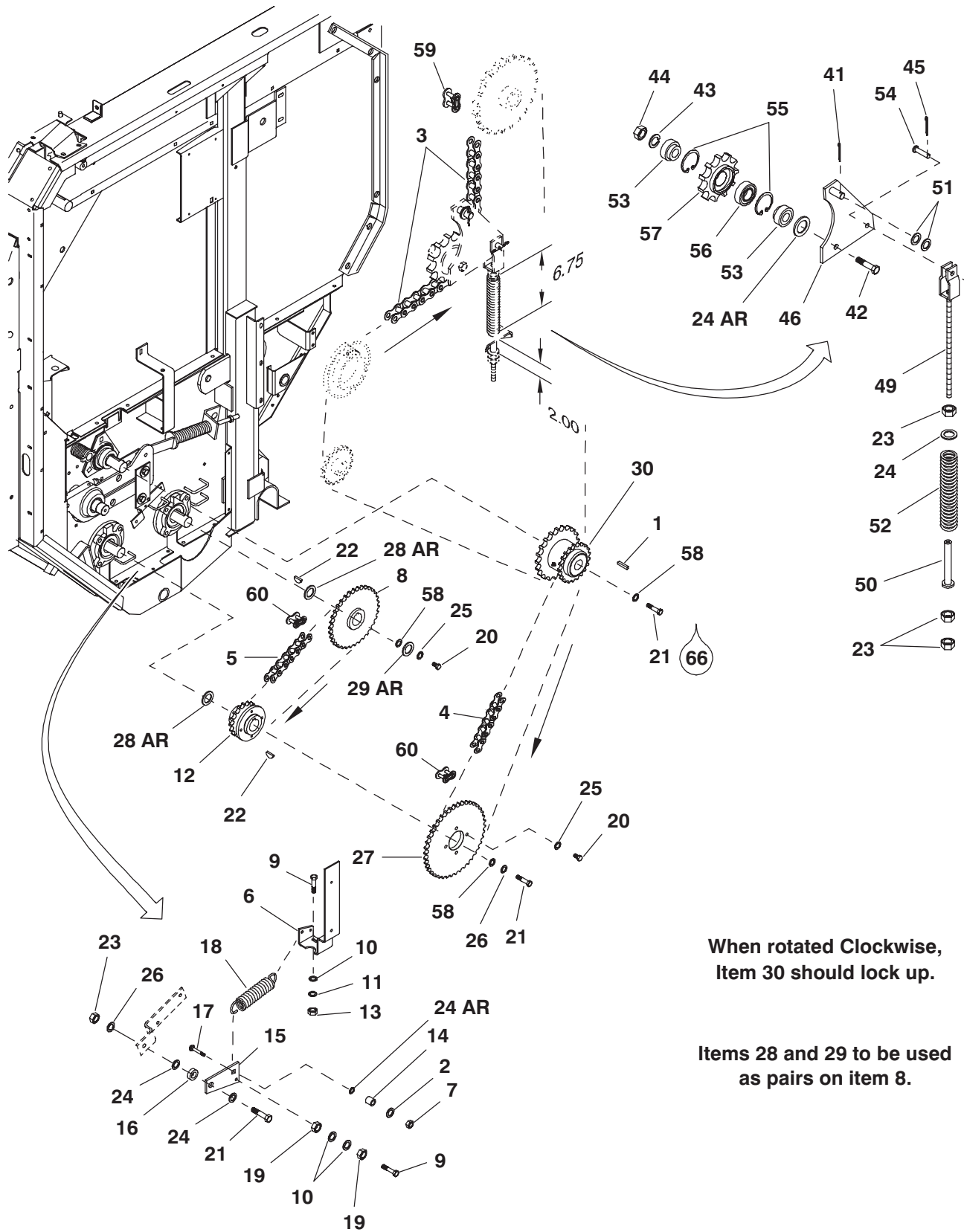
RB1475/1875 - UPPER ROLLERS



RB1475/1875 - UPPER ROLLERS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	071767	ROLLER/REAR (1475)	3	18	113395	TUBE/ASSY (1475)	1
	127114	ROLLER/REAR (1875)	3		118346	TUBE/ASSY (1875)	1
02	027003	RETAINER/BEARING	12	19	118329	IDLER/SPROCKET	1
03	520065	BEARING/BALL	6	20	650503	CS 1/2X2-1/2	2
04	520085	COLLAR/BEARING	6	21	650577	CS 5/16X1-1/2	1
05	650704	CB 3/8X1	21	22	654030	LW 1/2	2
06	653010	HN 3/8	21	30	094104	PIN/BELT CABLE CORE (1475)	6
07	654026	LW 3/8	21			PIN/BELT CABLE CORE (1875)	8
10	066183	PLATE	1	31	119476 ^{ab}	BELT/BALER (1475)	6
14	069485	BEARING/1-7/16 BALL	2		119477 ^{ab}	BELT/BALER (1875)	8
15	071701	LN 5/16	1	a) Includes 094104 Belt Pin.			
16	113368	BEARING/NUT	2	b) The following are optional: Belt Lacing Cable (078112),			
17	113369	SPACER/BEARING	2	Belt Relacing Kit (073390), Belt Lacing Kit (802700) and the			
				Dutchman Kit (126230).			

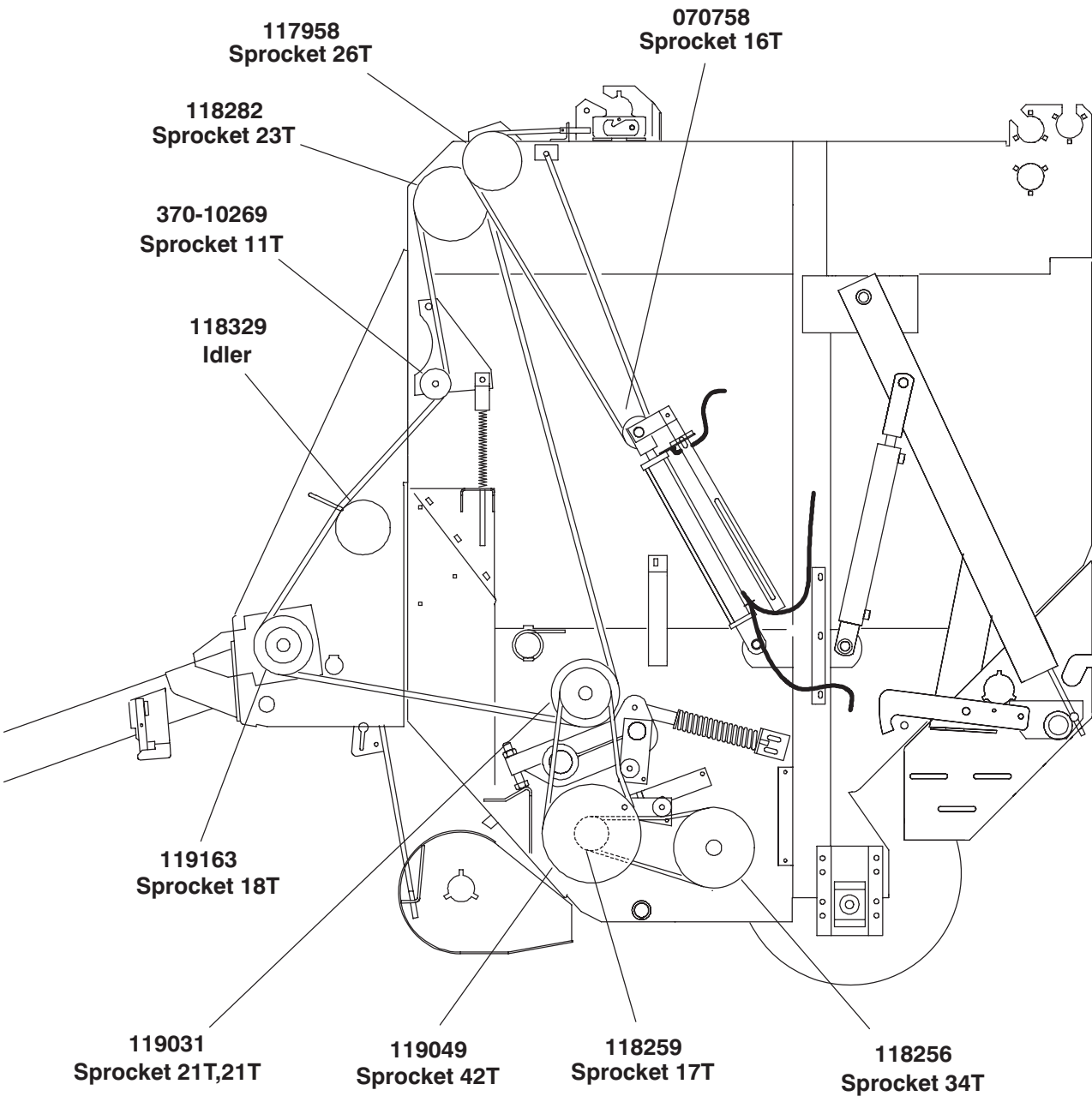
RB1475/1875 - IDLERS, SPROCKETS & CHAINS



RB1475/1875 - IDLERS, SPROCKETS & CHAINS

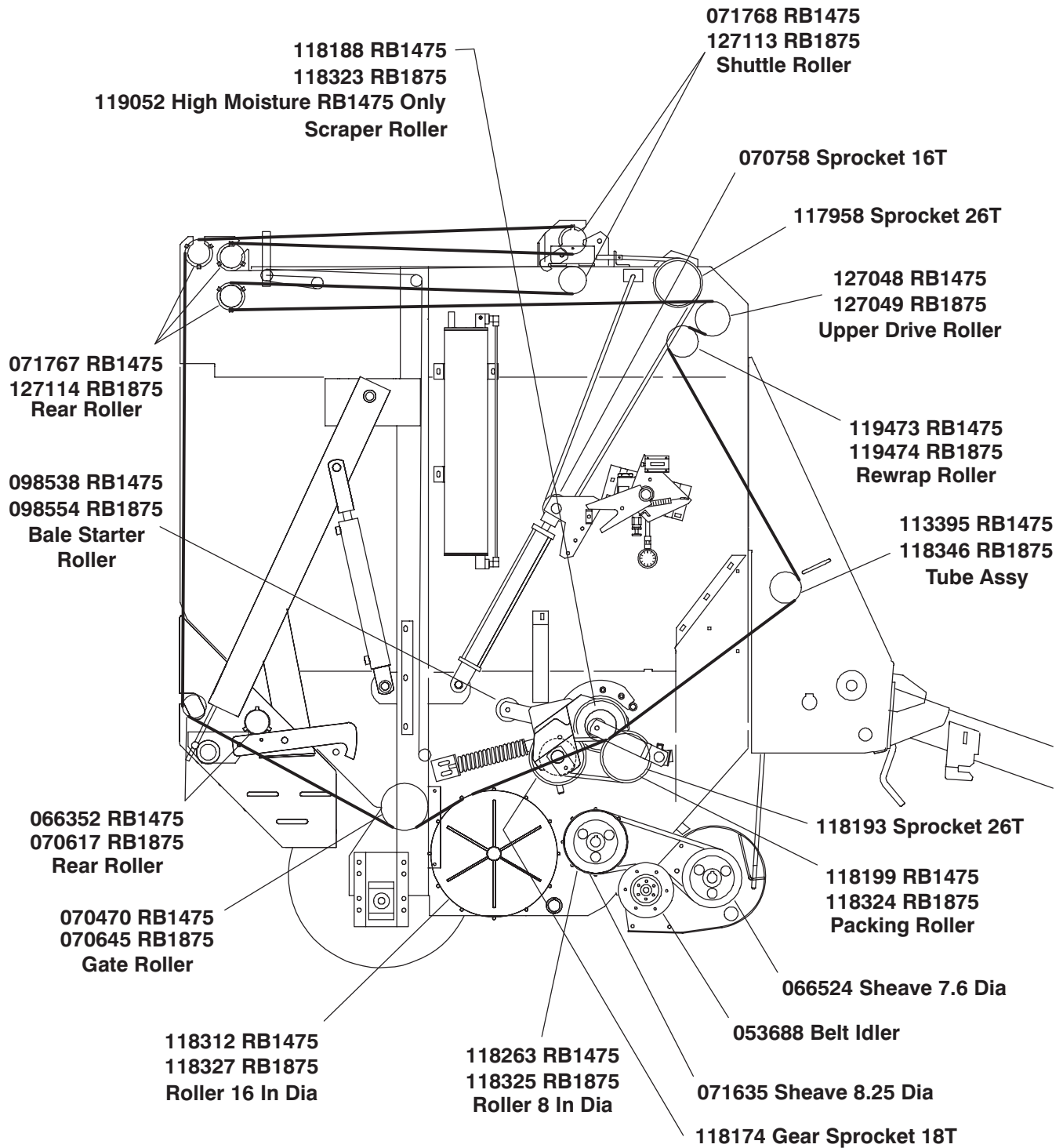
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	B11221	KEY/CLUTCH	1	26	654030	LW 1/2 (1475)	2
02	074028	FW 17/32 SPECIAL	1			LW 1/2 (1875)	11
03	118361	CHAIN/SUPER #80X162 LINKS (1475) ..	1	27	119049	SPROCKET/60A42	1
	118692	CHAIN/SUPER #80X186 LINKS (1875) .	1	28	042158	FW 1-21/32	3
04	118362	CHAIN/SPECIAL #60HEX72 LINKS	1	29	17H361	FW/SAFETY FLANGE	3
05	118363	CHAIN/SPECIAL #60HEX62 LINKS	1	30	NS _a	CLUTCH/OVERRUNNING ASSY	1
06	119317	MOUNT/GUARD	1	41	655020	CP 3/16X1-1/2	1
07	071706	LN 1/2	1	42	650694	CS 5/8X2-1/2	1
08	118256	SPROCKET/60D34	1	43	654032	LW 5/8	1
09	650545	CS 5/16X1-1/4	3	44	653021	HN 5/8	1
10	654004	FW 5/16	4	45	655006	CP 1/8X1	1
11	654024	LW 5/16	2	46	118544	PLATE/ASSY	1
12	118259	SPROCKET/60C17T	1	49	118300	ARM/SPRING GUIDE ASSY	1
13	653007	HN 5/16	2	50	118304	GUIDE/ROD ASSY	1
14	074027	SPACER	1	51	056937	FW 25/32	2
15	119319	ARM/IDLER	1	52	061508	SPRING/COMP BALE STARTER	1
16	066226	BUSHING/PIVOT	1	53	385-10121	SPUD	2
17	650791	CB 1/2X1-3/4	1	54	045660	PIN/CLEVIS 1/2X1-1/2	1
18	079061	SPRING/EXTENSION	1	55	056287	RING/RETAINING	2
19	071701	LN 5/16	2	56	010-10103	BEARING	1
20	650490	CS 3/8X1 (1475)	5	57	370-10269	SPROCKET	1
		CS 3/8X1 (1875)	2	58	057557	FW 17/32	3
21	650495	CS 1/2X1-1/4	3	59	129506	LINK/CONNECTOR	1
22	650601	KEY/WOODRUFF 3/8X1-1/2	2	60	127797	LINK/CONNECTOR	2
23	653018	HN 1/2	4	66		SEALANT WICKING	
24	654009	FW 1/2	AR				
25	654026	LW 3/8	5				

a) Not available as a Service Part.
See Overrunning Clutch breakdown for details.

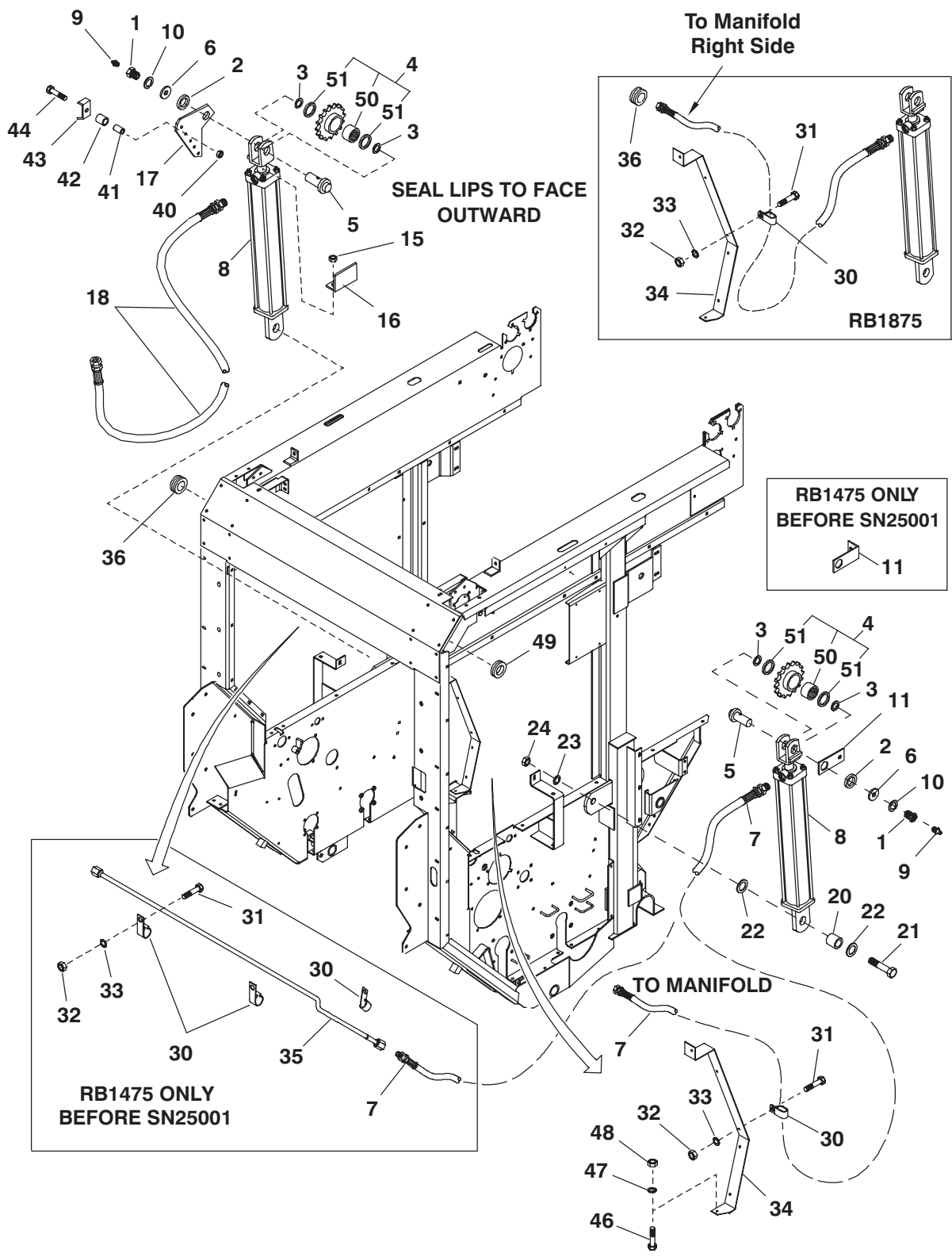


LEFT SIDE

RB1475/1875 - IDLERS, SPROCKETS & CHAINS



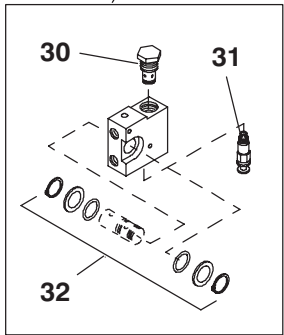
RIGHT SIDE



RB1475/1875 - TDC HYDRAULICS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	9H240	SCREW/ADJUSTMENT LINK	2	30	075505	CLAMP (AFTER SN25000-1475)	2
02	B11162B	FW 1-17/64 SPECIAL	2		056773	CLAMP (BEFORE SN25001-1475)	3
03	061529	FW/WASHER/SHIM	4		075505	CLAMP (1875)	2
04	070758	SPROCKET/60C16 ASSY	2	31	650490	CS 3/8X1	2
05	070765	PIN	2	32	653010	HN 3/8	2
06	071520	FW 17/32	2	33	654026	LW 3/8	2
07	120883	HOSE/ASSY (AFTER SN25000-1475) ...	1	34	120880	BRACKET/HOSE (1475)	1
	126665	HOSE/ASSY (BEFORE SN25001-1475) .	1			(AFTER SN25000)	
	119445	HOSE/ASSY (1875)	1		119437	BRACKET/HOSE (1875)	1
						(AFTER SN18200)	
08	127115 _a	CYLINDER/HYD ASSY 3X20-1/2 (1475)	2	35	118557	TUBE/HYD. (1475 Only)	1
	127117 _a	CYLINDER/HYD ASSY 3X25 (1875)	2			(BEFORE SN25001)	
09	570019	FITTING/GREASE	2	36	119888	GROMMET/RUBBER	1
10	654030	LW 1/2	2	40	071703	LN 3/8	1
11	141070	PLATE (AFTER SN25000-1475)	1	41	072171	SPACER	1
	117969	BRACKET (AUTO CONTROL ONLY) ...	1	42	072172	SPACER	1
		(BEFORE SN25001-1475)		43	059453	CLAMP/TUBE	1
15	071706	LN 1/2	2	44	650528	CS 3/8X2	1
16	074793	ANGLE/SUPPORT	1	46	650486	CS 5/16X3/4 (AFTER SN25000-1475) ...	1
17	094057	ARM/TRIP	1	47	654024	LW 5/16 (AFTER SN25000-1475)	1
18	126664	HOSE/ASSY	1	48	653007	HN 5/16 (AFTER SN25000-1475)	1
20	070757	SPACER	2	49	160244	GROMMET	1
21	650710	CS 5/8X2-1/4	2			(AFTER SN25000-1475 & 18200-1875)	
22	654012	FW 5/8	4	50	051250	BEARING/ROLLER	2
23	654032	LW 5/8	2	51	053342	SEAL/OIL	4
24	653021	HN 5/8	2				

a) For component breakdown, see page entitled TDC Cylinder.



**Apply sealant (23)
after fittings have
been secured in place.**

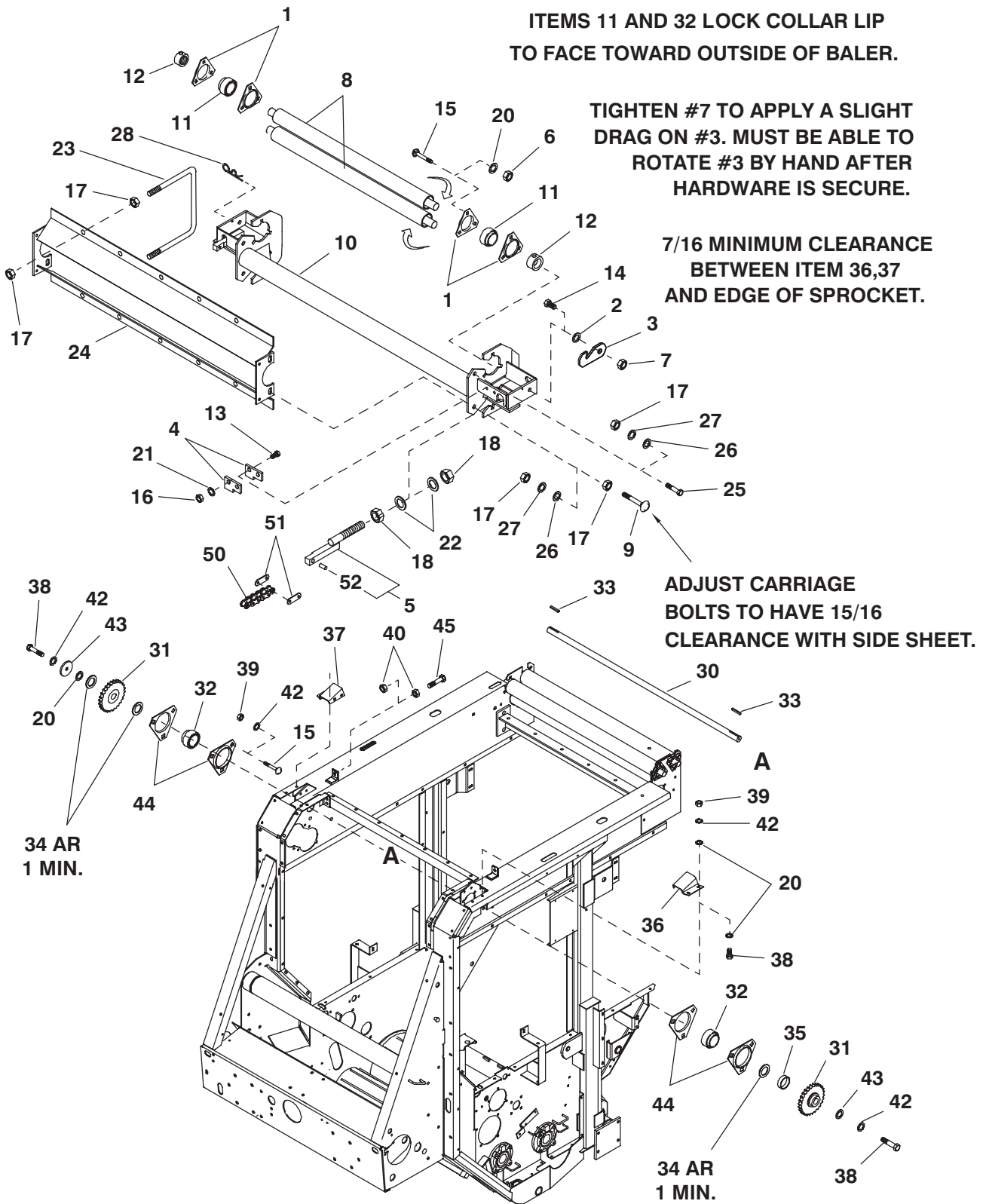
Fill Reservoir with Petron II Oil so Oil Level is between Oil Level Marks, which are shown on Reservoir Decal.

RB1475/1875 - TDC HYDRAULICS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	U10014B	SPRING/PAWL	1	30	119302	VALVE/CHECK	1
02	056081	QUICK-DISCONNECT	1	31	141471	VALVE/RELIEF (1475)	1
03	057831	ELBOW/HYD FITTING 90°	1		141472	VALVE/RELIEF (1875)	1
		(INCLUDES 055898 O-RING)		32	094193	KIT/SEAL	1
04	072807	TEE/HYD FITTING (1875 Only)	1	41	042598	ELBOW/HYD FITTING 90°	1
		(INCLUDES 055898 O-RING)				(INCLUDES 055896 O-RING)	
		TEE/HYD FITTING (1475 Only)	1	42	056080	QUICK-DISCONNECT (MALE)	1
		(AFTER SN25000)		43	070610 ^a	ELBOW/HYD FITTING 90°	2
05	119626	HOSE/ASSY (1475 Only)	1	44	070612	VALVE/TANK	1
		(BEFORE SN25001)		45	070775	ELBOW/90°	1
06	070777	GAUGE/HYDRAULIC PRESSURE	1			(INCLUDES 055896 O-RING)	
07	118989	BRACKET/MANIFOLD	1	46	071558	MAGNET	1
08	071703	LN 3/8	1	47	119584	TUBE/OIL LEVEL (1475 & 1875)	1
09	071739	VALVE/TRIP ASSY	1	48	118713	RESERVOIR/ASSY (1475)	1
10	071741	BRACKET/STOP ASSY	1		118673	RESERVOIR/ASSY (1875)	1
11	076788	UNION/HYD FITTING	1	49	126663	HOSE/ASSY	1
12	118791	MANIFOLD ASSY (1475)	1	50	127189	VALVE/RELIEF 300 PSI	1
	118790	MANIFOLD ASSY (1875)	1	51		OIL/HYD	
13	650491	CS 3/8X1-1/4	1	60	064669	TEE/HYD FITTING (1475 Only)	1
14	650492	CS 3/8X2-1/2	1			(BEFORE SN25001)	
15	650535	CS 3/8X2-1/4	1	61	650704	CB 3/8X1	4
17	651022	NIPPLE/PIPE 1/4X4	1	62	653010	HN 3/8 (1475)	12
18	653007	HN 5/16	2			HN 3/8 (1875)	13
19	653010	HN 3/8	4	63	654006	FW 3/8	8
20	654024	LW 5/16	2	64	654026	LW 3/8 (1475)	10
21	062910	UNION/HYD FITTING	1			LW 3/8 (1875)	11
23		SEALANT WICKING					
24	650833	CS 5/16X3	2				

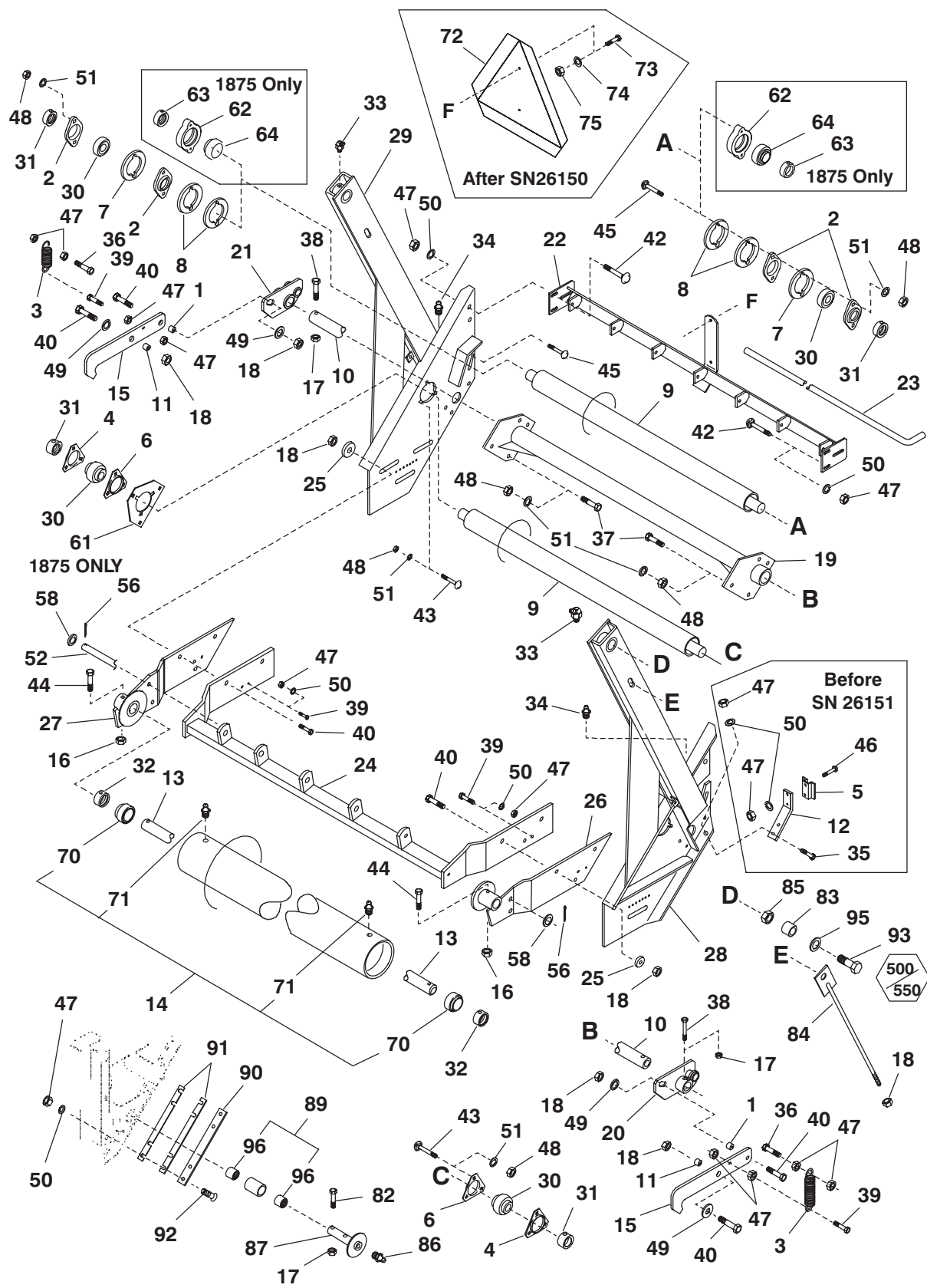
a) For repair of Brass Sleeve, use 070644.

RB1475/1875 - SHUTTLE ASSEMBLY



RB1475/1875 - SHUTTLE ASSEMBLY

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	027003	RETAINER/BEARING	8	24	126804	GUIDE/BELT ASSY (1475)	1
02	055142	WASHER/BELLEVILLE	2		126800	GUIDE/BELT ASSY (1875)	1
03	057980	HOOK	2	25	650453	CS 1/2X1-1/2	2
04	118712	RETAINER	2	26	654009	FW 1/2	4
05	070730	TAKE UP/CHAIN	1	27	654030	LW 1/2	4
06	071703	LN 3/8	12	28	9H300	PIN/CONVEYOR LOCK	2
07	071706	LN 1/2	2	30	118696	SHAFT/STABILIZER (1475)	1
08	071768	ROLLER/SHUTTLE (1475)	2		118697	SHAFT/STABILIZER (1875)	1
	127113	ROLLER/SHUTTLE (1875)	2	31	117958	SPROCKET/TDC	2
09	078033	CB 1/2X2	2	32	057179	BEARING/BALL	2
10	118700	SHUTTLE/ASSY (1475)	1	33	066160	KEY/SQUARE	2
	118701	SHUTTLE/ASSY (1875)	1	34	H7165	FW 1-17/64 SPECIAL	8
11	520065	BEARING/BALL	4	35	070965	SPACER/PICKUP	1
12	520085	COLLAR/BEARING	4	36	119001	GUARD/CHAIN LT	1
13	650487	CS 5/16X1	2	37	119002	GUARD/CHAIN RT	1
14	650495	CS 1/2X1-1/4	2	38	650490	CS 3/8X1	10
15	650704	CB 3/8X1	23	39	653010	HN 3/8	14
16	653007	HN 5/16	2	40	653018	HN 1/2	4
17	653018	HN 1/2 (1475)	26	42	654026	LW 3/8	16
		HN 1/2 (1875)	34	43	17H361	FW/WASHER/SAFETY FLANGE	2
18	653026	HN 3/4	2	44	077526	RETAINER/72 MM BEARING HOUSING	4
20	654006	FW 3/8	24	45	062342	BOLT 1/2X3-1/2	2
21	654024	LW 5/16	2	50	098899	CHAIN/ROLLER #60X91 LINKS (1475) ..	2
22	654014	FW 3/4	2		098898	CHAIN/ROLLER #60X107 LINKS (1875) .	2
23	126803	ROD/GUIDE SHUTTLE (1475)	5	51	070643	LINK/CONNECTOR	4
		ROD/GUIDE SHUTTLE (1875)	7	52	078060	BUSHING/CHAIN	1

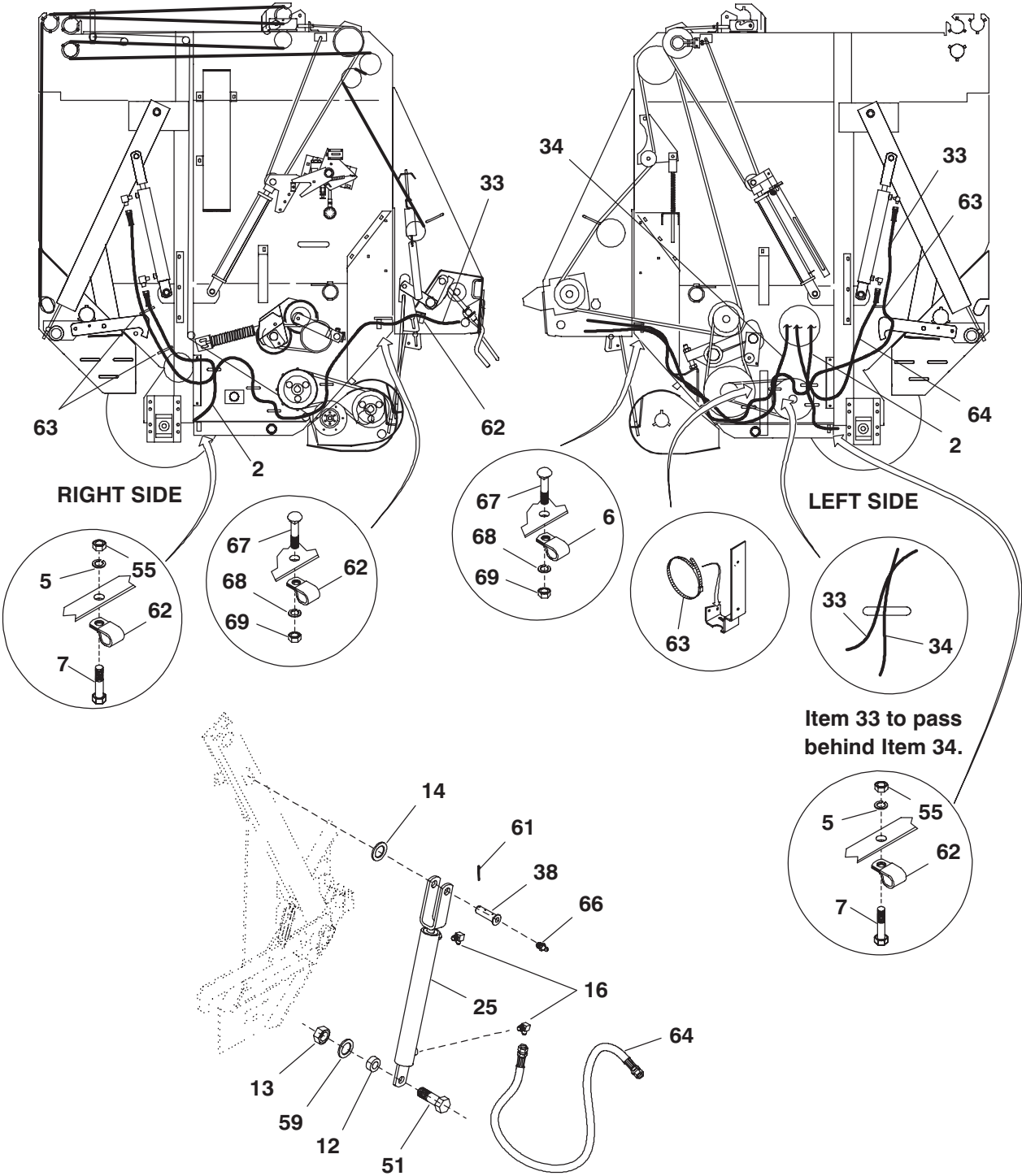


RB1475/1875 - TAILGATE

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	6H130	BEARING/CONVEYOR PIVOT	2	37	650490	CS 3/8X1	8
02	H487	RETAINER/BEARING (1475 Only)	4	38	650492	CS 3/8X2-1/2	2
03	U10014B	SPRING/PAWL	2	39	650545	CS 5/16X1-1/4	4
04	027003	RETAINER/BEARING	2	40	650569	CS 1/2X1-3/4	10
05	047269 _a	SOCKET/SIGN MOUNTING	1	42	650687	CB 5/16X3/4	4
06	066309	FLANGETTE/62 MM	2	43	650704	CB 3/8X1 (1475)	6
07	066350	SPACER/BEARING (1475 Only)	2			CB 3/8X1 (1875)	9
08	066351	SPACER/BEARING (1475 Only)	4	44	650784	CS 5/16X2-3/4	2
09	066352	ROLLER/REAR (1475)	2	45	650786	CB 3/8X1-1/4 (1475)	4
	127114	ROLLER/REAR (1875)	2		650860	CB 3/8X1-3/4 (1875)	4
10	066363	TUBE/GATE LOCK PIVOT (1475)	1	46	650949	THMS 5/16X3/4	2
	070834	TUBE/GATE LOCK PIVOT (1875)	1	47	653007	HN 5/16	22
11	066369	BUSHING/GATE LOCK ARM	2	48	653010	HN 3/8 (1475)	18
12	066376 _a	BRACKET/SMV EMBLEM	1			HN 3/8 (1875)	21
13	069789	SHAFT/GATE ROLLER (1475)	1	49	654009	FW 1/2 (1475)	4
	070833	SHAFT/GATE ROLLER (1875)	1			FW 1/2 (1875)	10
14	070470	ROLLER/GATE ASSY (1475)	1	50	654024	LW 5/16	14
	070645	ROLLER/GATE ASSY (1875)	1	51	654026	LW 3/8 (1475)	18
15	070750	ARM/GATE LOCK	2			LW 3/8 (1875)	21
16	071701	LN 5/16	6	52	124493	PIN/BELT GUIDE (1475)	1
17	071703	LN 3/8	4		126227	PIN/BELT GUIDE (1875)	1
18	071706	LN 1/2	12	56	650551	CP 3/32X3/4	2
19	084644	TUBE/TORSION ASSY (1475)	1	58	654004	FW 5/16	2
	084712	TUBE/TORSION ASSY (1875)	1	61	066183	PLATE (1875 Only)	1
20	084648	ARM/TORSION LT ASSY	1	62	046754	HOUSING/BEARING (1875 Only)	2
21	084650	ARM/TORSION RT ASSY	1	63	520090	COLLAR/BEARING (1875 Only)	2
22	084651	GUIDE/BELT ASSY (1475)	1	64	057179	BEARING/BALL (1875 Only)	2
	084719	GUIDE/BELT ASSY (1875)	1	70	041499	BEARING/BALL	2
23	084655	PIN/BELT GUIDE (1475)	1	71	570019	FITTING/GREASE	2
	084721	PIN/BELT GUIDE (1875)	1	72	145235 _b	SMV MARKER/MOUNTED	1
24	098260	BELT/GUIDE (1475)	1	73	650448 _b	CS 1/4X3/4	2
	126228	BELT/GUIDE (1875)	1	74	654002 _b	LW 1/4	2
25	062255	FW 17/32	6	75	653005 _b	HN 1/4	2
26	124109	ARM/GATE ROLLER LT ASSY (1475) ..	1	82	650535	CS 3/8X2-1/4	2
	125628	ARM/GATE ROLLER LT ASSY (1875) ..	1	83	066377	BUSHING/GATE PIVOT	2
27	124110	ARM/GATE ROLLER RT ASSY (1475) ..	1	84	066380	ROD/LIFT ASSY (1475)	2
	125626	ARM/GATE ROLLER RT ASSY (1875) ..	1		070835	ROD/LIFT ASSY (1875)	2
28	125921	GATE/LT ASSY (1475)	1	85	066777	NILN 1	2
	125948	GATE/LT ASSY (1875)	1	86	570005	FITTING/GREASE	2
29	125922	GATE/RT ASSY (1475)	1	87	070754	PIN	2
	125949	GATE/RT ASSY (1875)	1	89	073172	SLEEVE/GATE LATCH ASSY	2
30	520065	BEARING/BALL (1475)	4	90	094891	STOP/GATE LONG	2
		BEARING/BALL (1875)	2	91	094892	SPACER/SHIM	6
31	520085	COLLAR/BEARING (1475)	4	92	650370	FHCS 5/16X1	8
		COLLAR/BEARING (1875)	2	93	650914	CS 1X3-3/4	2
32	520093	COLLAR/BEARING	2	95	654016	FW 1	4
33	570009	FITTING/GREASE	2	96	520139	BEARING/NEEDLE	2
34	570014	FITTING/GREASE	2				
35	650486	CS 5/16X3/4	2				
36	650487	CS 5/16X1	2				

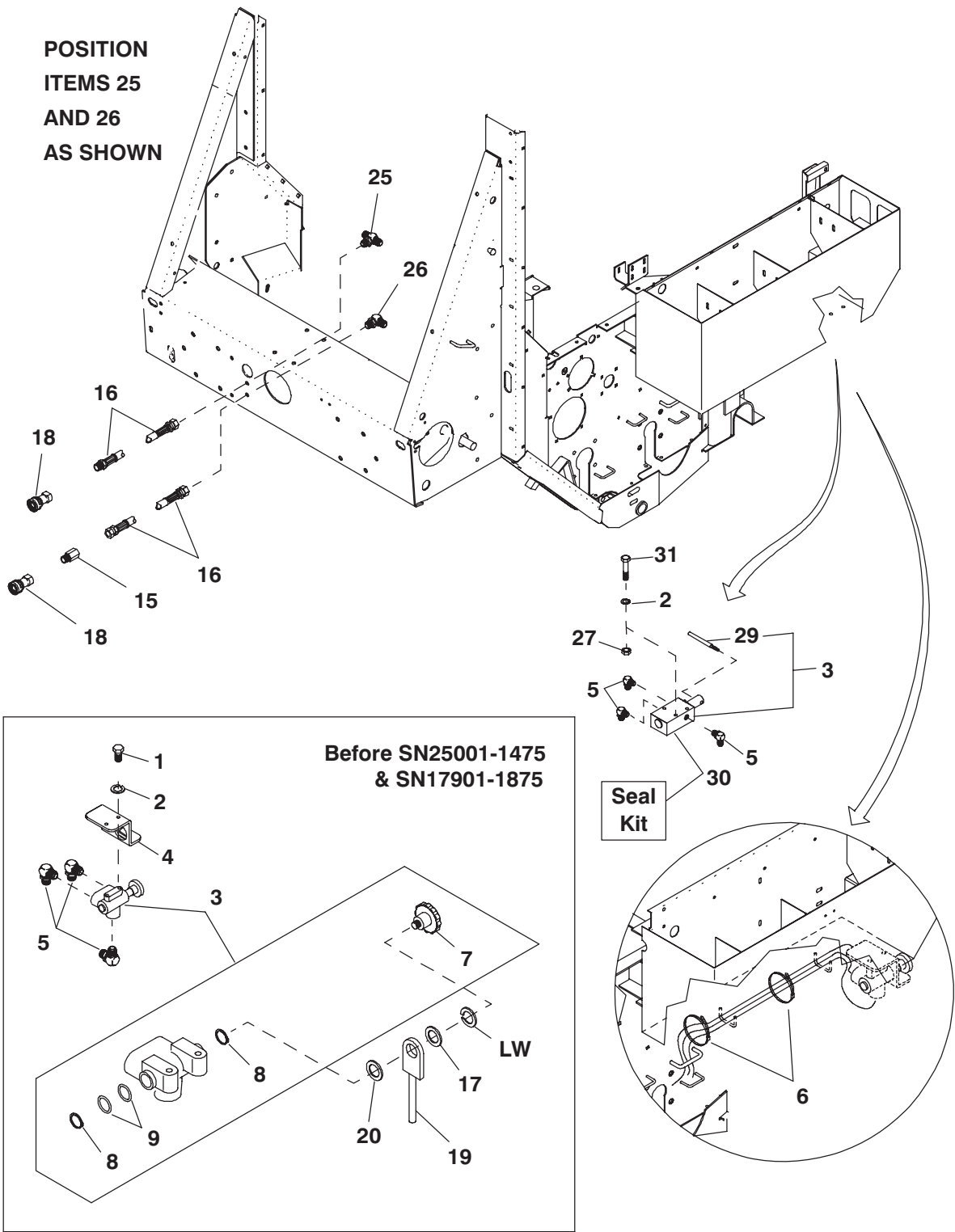
a) Before SN26151-1475 & 18801-1875

b) After SN26150-1475 & 18800-1875



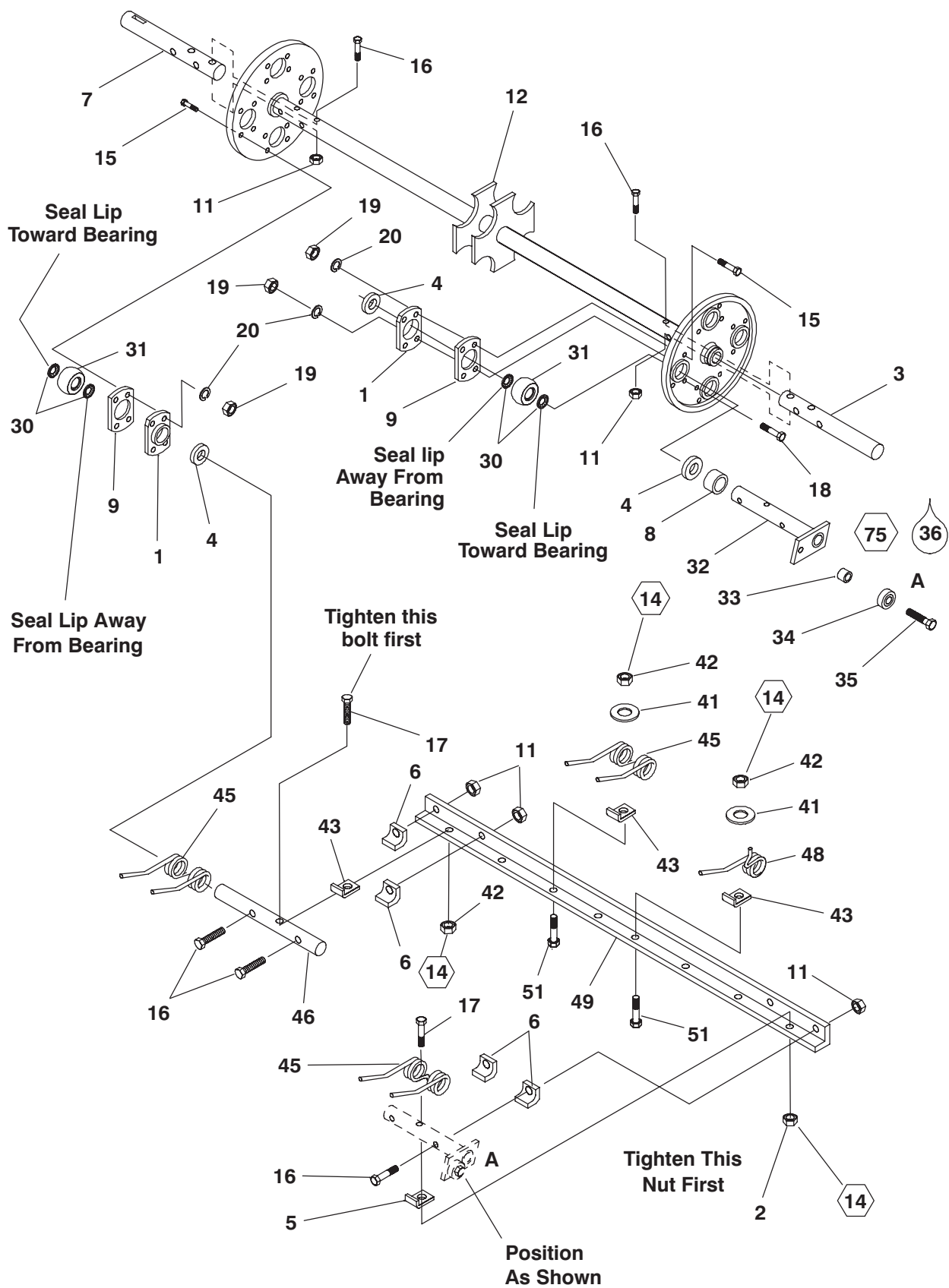
RB1475/1875 - TAILGATE HYDRAULICS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	119355 _a	HOSE/ASSY (1475)	1	51	650913	CS 1X2-1/2	2
	119456 _a	HOSE/ASSY (1875)	1	55	653007	HN 5/16	2
05	654024	LW 5/16	2	59	654016	FW 1	4
06	097860	CLAMP/HOSE DOUBLE	1	61	655022	CP 3/16X1-3/4	2
07	650490	CS 3/8X1	2	62	059075	CLAMP/HOSE	4
12	066385	PIVOT/CYLINDER	2	63	055648	TIE/WIRE	4
13	066777	NILN 1	2	64	119354 _e	HOSE/ASSY	1
14	067491	FW 1-1/32 SPECIAL	2	66	570019	FITTING/GREASE	2
16	068938	ELBOW/HYD FITTING 90°	4	67	650573	CB 5/16X1	2
25	087403 _b	CYLINDER/HYDRAULIC 2X15-1/8 (1475)	2	68	654026	LW 3/8	2
	087402 _b	CYLINDER/HYDRAULIC 2X18-3/4 (1875)	2	69	653010	HN 3/8	2
33	119575 _c	HOSE/ASSY (1475)	2	a) Right Gate Cylinder Lower Port to Selector Valve Side Port. b) For Seal Kit, order 066551. c) Gate Cylinder Upper Port to Upper Fitting on Front of Baler. d) Selector Valve Lower Port to Lower Fitting on Front of Baler. e) Left Gate Cylinder Lower Port to Selector Valve Side Port.			
	119574 _c	HOSE/ASSY (1875)	2				
34	119573 _d	HOSE/ASSY (1475)	1				
	119629 _d	HOSE/ASSY (1875)	1				
38	125499	PIN/CYLINDER	2				



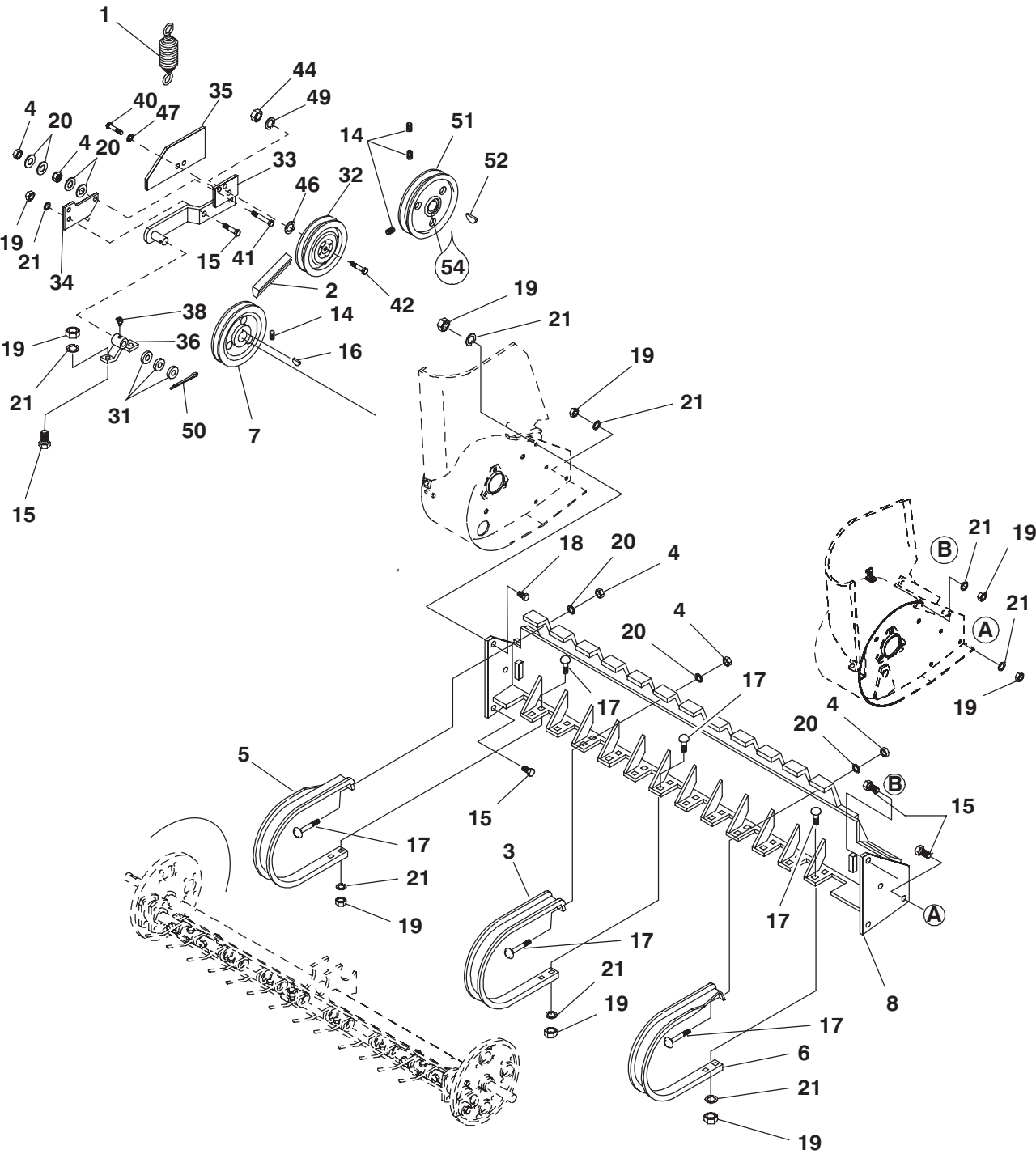
RB1475/1875 - TAILGATE HYDRAULICS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650486	CS 5/16X3/4	2	15	066432	VALVE/HYDRAULIC	1
02	654024	LW 5/16	2	16	119576	HOSE/ASSY	2
03	141492	VALVE/LOCKOUT	1	17	654004	FW 5/16	1
		(AFTER SN25000-1475 & 17900-1875)		18	056080	QUICK-DISCONNECT (MALE)	2
	119352	VALVE/SELECTOR	1	19	119611	INDICATOR/ASSY	1
		(BEFORE SN25001-1475 & 17901-1875)				(BEFORE SN25001-1475 & 17901-1875)	
04	119609	BRACKET/INDICATOR	1	20	056937	FW 25/32	1
		(BEFORE SN25001-1475 & 17901-1875)		25	098691	TEE/HYD FITTING	1
05	068938	ELBOW/HYD FITTING 90°	3	26	098534	ELBOW/HYD FITTING 90°	1
06	055648	TIE/WIRE	2	27	653007	HN 5/16	2
07	119571	KNOB/YELLOW	1	29	141498	HANDLE	2
		(BEFORE SN25001-1475 & 17901-1875)		30	141497	KIT/SEAL	1
08	119591	RING/RETAINING	2	31	650733	CS 5/16X2-1/2	1
09	119592	SEAL/QUAD	2				



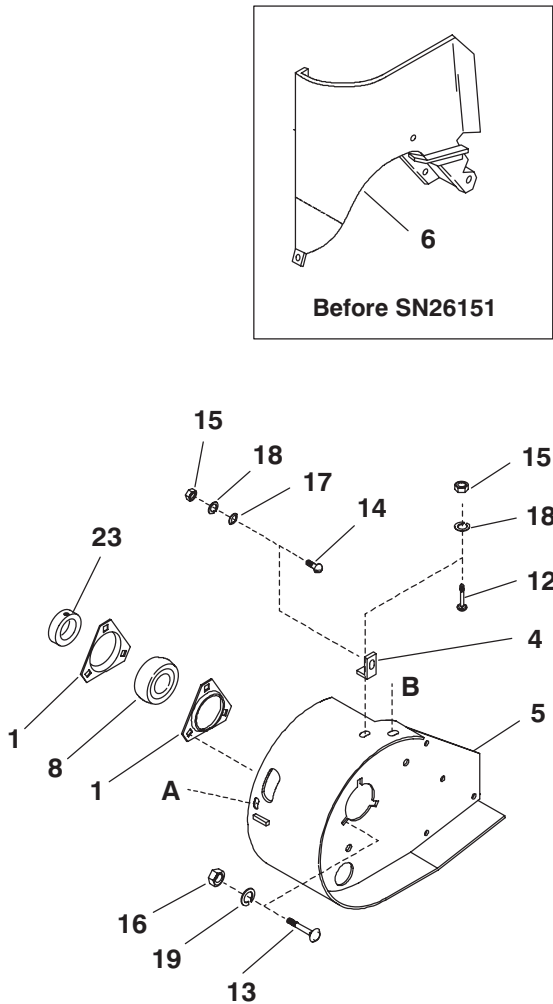
RB1475/1875 - PICKUP, REEL

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	H7125	RETAINER/BEARING	8	32	072554	ARM/CAM ASSY	4
02	064260	NILN 5/16	4	33	066489	SPACER/CAM ROLL	4
03	066480	SHAFT/PICKUP LT	1	34	520175	BEARING/BALL	4
04	066487	FW 1-1/32 SPECIAL	12	35	066490	CS W/NYLON PATCH	4
05	066492	CLIP/TINE	4	36		SEALANT WICKING	
06	071048	SPACER/TINE BAR	16	41	042135	FW 11/32 SPECIAL (1475)	20
07	071601	SHAFT/PICKUP RT	1			FW 11/32 SPECIAL (1875)	24
08	071605	SPACER	4	42	064260	NILN 5/16 (1475)	24
09	142895	SHIM/FLANGETTE.024	8			NILN 5/16 (1875)	28
11	071703	LN 3/8	24	43	066492	CLIP/TINE (1475)	24
12	071970	PICKUP/CARRIER ASSY (1475)	1			CLIP/TINE (1875)	28
	071596	PICKUP/CARRIER ASSY (1875)	1	45	071607	TINE/PICKUP (1475)	24
15	650488	CS 3/8X3/4	28			TINE/PICKUP (1875)	36
16	650528	CS 3/8X2	24	46	071609	SHAFT/TINE ANGLE RT	4
17	650568	CS 5/16X2	8	48	071939	TINE/PICKUP (1475 Only)	4
18	650965	CS 3/8X1-1/4 GR8	4	49	071969	SUPPORT/TINE (1475)	4
19	653010	HN 3/8	32		071608	SUPPORT/TINE (1875)	4
20	654026	LW 3/8	32	51	650545	CS 5/16X1-1/4 (1475)	20
30	041881	SEAL/OIL	16			CS 5/16X1-1/4 (1875)	24
31	056249	BEARING/SINTERED	8				

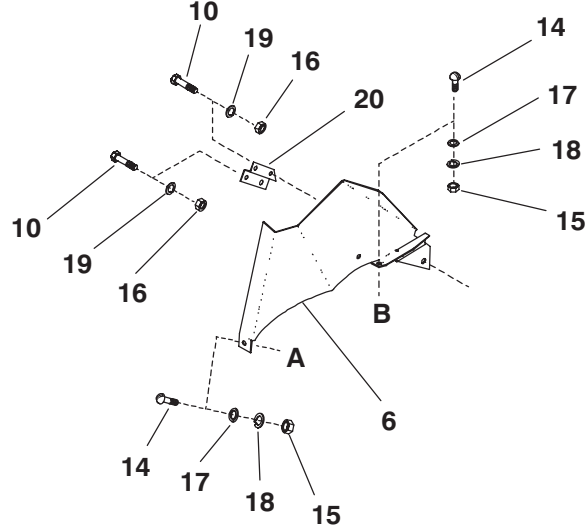
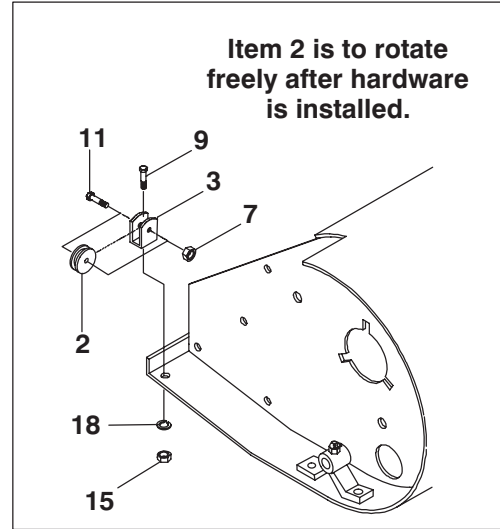


RB1475/1875 - PICKUP; FRAME, GUIDES & IDLER

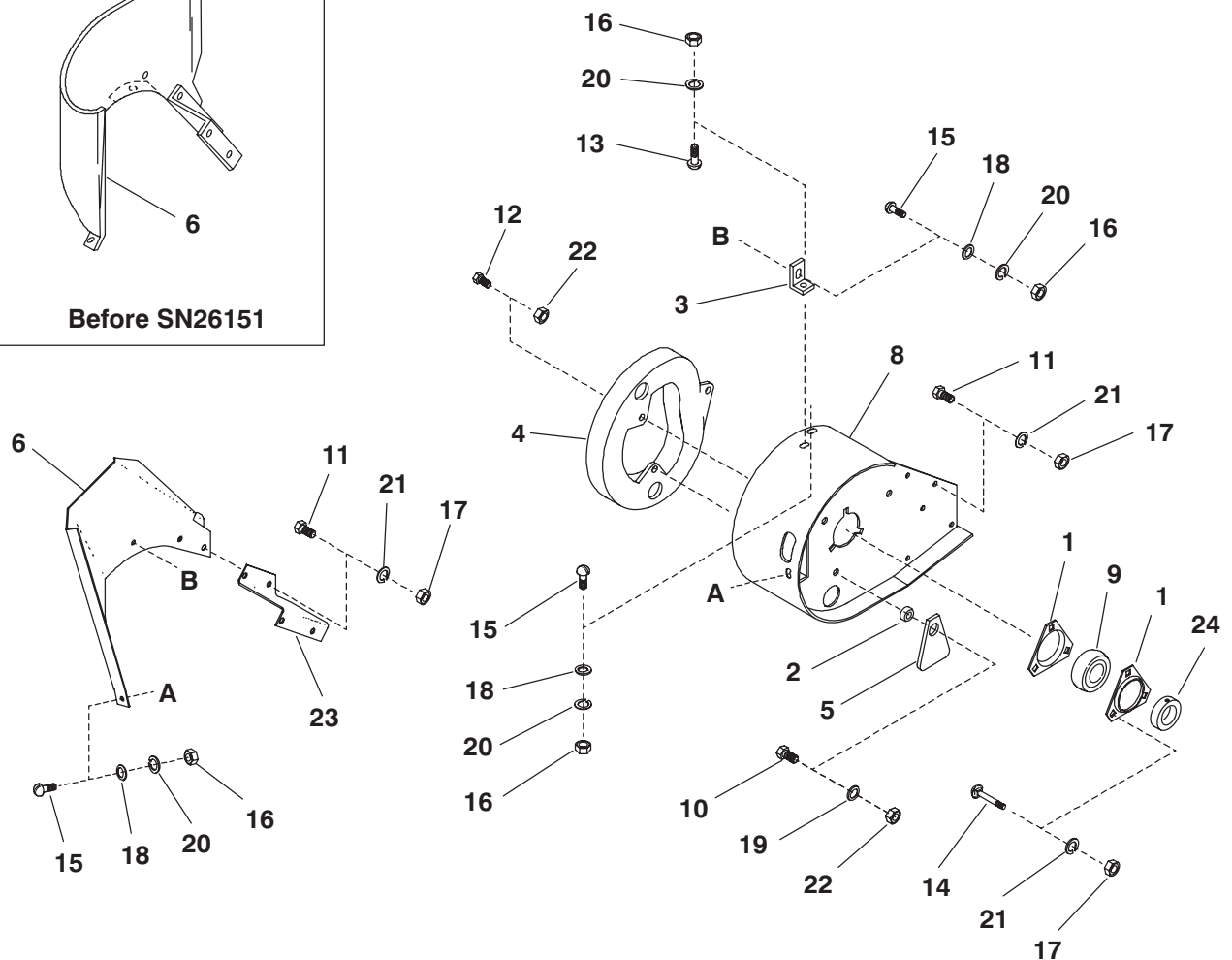
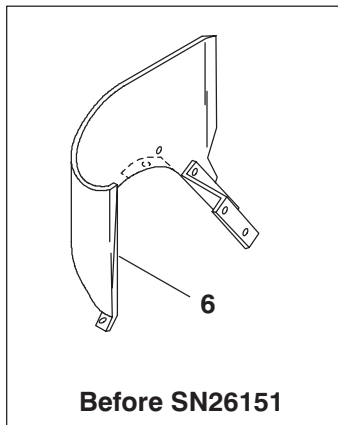
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	066531	SPRING/EXTENSION	1	21	654026	LW 3/8 (1475)	35
02	067516	V-BELT	1			LW 3/8 (1875)	49
03	071637	GUIDE/TINE (1475)	10	31	H8354	FW 25/32 SPECIAL	3
		GUIDE/TINE (1875)	15	32	053688	IDLER/BELT	1
04	071703	LN 3/8 (1475)	14	33	066526	ARM/IDLER ASSY	1
		LN 3/8 (1875)	21	34	066528	PLATE/TENSION ASSY	1
05	075650	GUIDE/TINE RT	1	35	066532	SHIELD/IDLER	1
06	075651	GUIDE/TINE LT	1	36	066533	PIVOT/IDLER ASSY	1
07	066524	SHEAVE/7.625 DIA	1	38	570009	FITTING/GREASE	1
08	090067	HANGER/STRIPPER (1475)	1	40	650542	CS 1/4X1/2	2
	090667	HANGER/STRIPPER (1875)	1	41	650579	CS 3/8X1/3/4	1
14	650213	SHSS 3/8X3/8	5	42	650647	CS 5/8X2	1
15	650490	CS 3/8X1	10	44	653021	HN 5/8	1
16	650513	KEY/WOODRUFF 1/4X1	1	46	654012	FW 5/8	1
17	650790	CB 3/8X3/4 (1475)	36	47	654022	LW 1/4	2
		CB 3/8X3/4 (1875)	51	49	654032	LW 5/8	1
18	650954	THMS 3/8X1	1	50	655020	CP 3/16X1-1/2	1
19	653010	HN 3/8 (1475)	35	51	071635	SHEAVE/IC 8-1/4	1
		HN 3/8 (1875)	49	52	073846	KEY/WOODRUFF 1/4X1	1
20	654006	FW 3/8 (1475)	16				
		FW 3/8 (1875)	23				



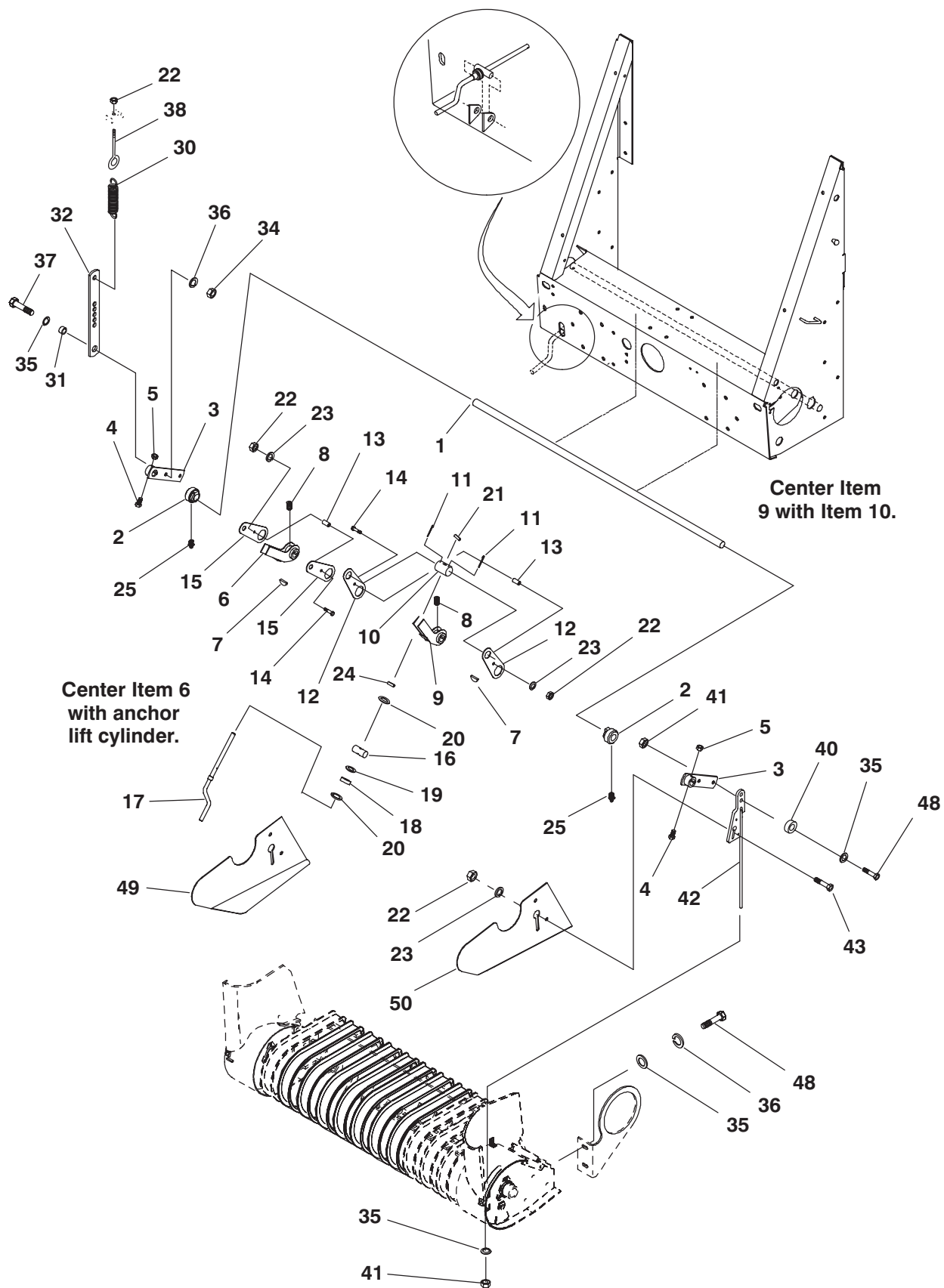
Ref. No.	Part No.	Description	Qty. Req.
01	027003	RETAINER/BEARING	2
02	053900	PULLEY	1
03	056145	BRACKET/PULLEY	1
04	066511	ANGLE	1
05	119327	HEADER/RT ASSY	1
06	142459	CROWDER/RT ASSY	1
		(AFTER SN26150-1475 & 18800-1875)	
	071627	CROWDER/RT ASSY	1
		(BEFORE SN26151-1475 & 18801-1875)	
07	071701	LN 5/16	1
08	520065	BEARING/BALL	1
09	650486	CS 5/16X3/4	1
10	650488	CS 3/8X3/4	4



Ref. No.	Part No.	Description	Qty. Req.
11	650545	CS 5/16X1-1/4	1
12	650687	CB 5/16X3/4	1
13	650704	CB 3/8X1	3
14	650949	THMS5/16X3/4	3
15	653007	HN 5/16	5
16	653010	HN 3/8	7
17	654004	FW 5/16	3
18	654024	LW 5/16	5
19	654026	LW 3/8	7
20	142460	BRACKET/RT CROWDER MTG	1
		(AFTER SN26150-1475 & 18800-1875)	
23	520085	BEARING/COLLAR	1

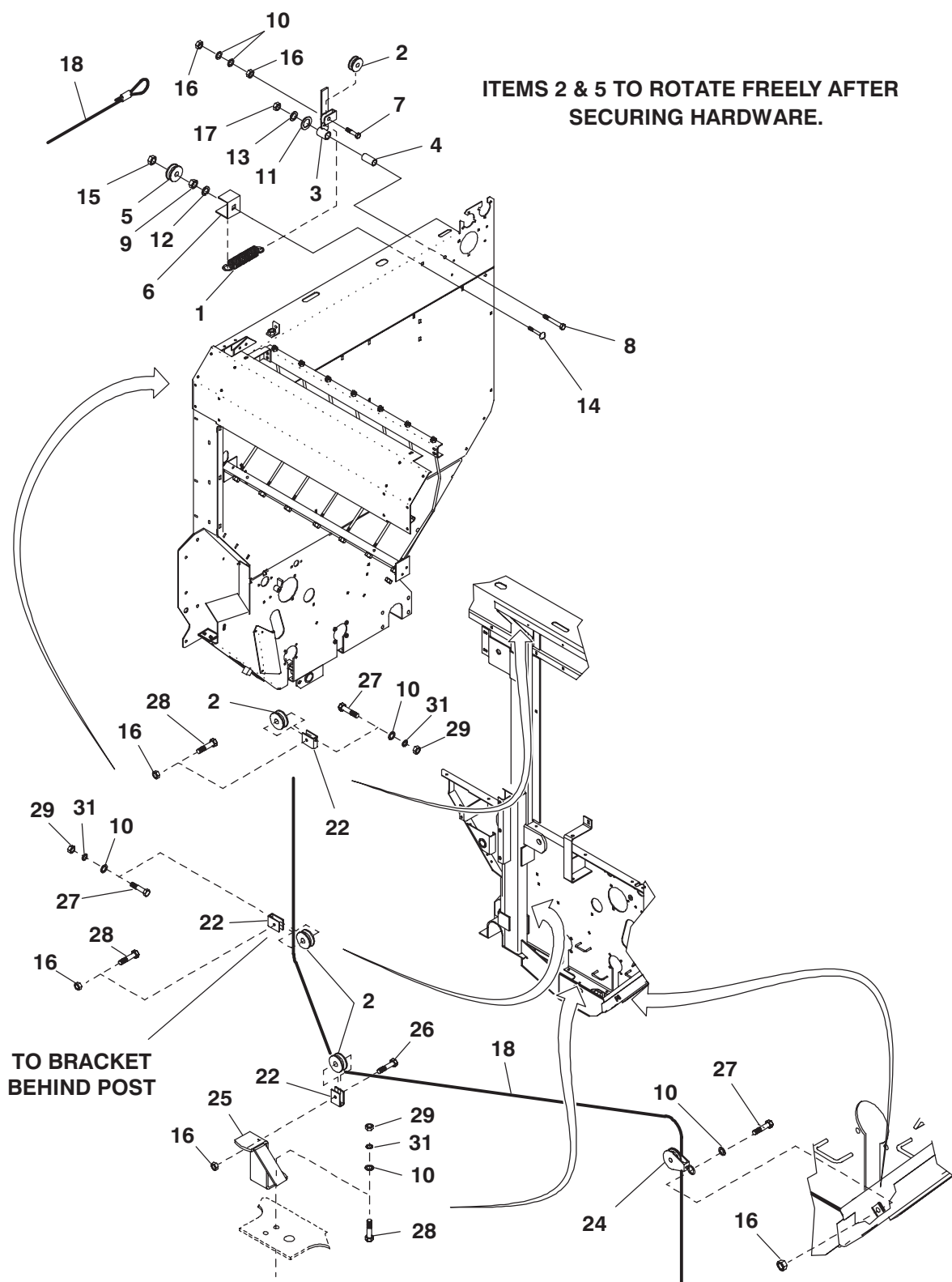


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	027003	RETAINER/BEARING	2	13	650687	CB 5/16X3/4	1
02	058807	FW 17/32	1	14	650704	CB 3/8X1	3
03	066511	ANGLE	1	15	650949	THMS5/16X3/4	3
04	069531	CAM/PICKUP	1	16	653007	HN 5/16	4
05	071626	COVER	1	17	653010	HN 3/8	7
06	142463	CROWDER/LT ASSY	1	18	654004	FW 5/16	3
		(AFTER SN26150-1475 & 18800-1875)		19	654009	FW 1/2	1
	071631	CROWDER/LT ASSY	1	20	654024	LW 5/16	4
		(BEFORE SN26151-1475 & 18801-1875)		21	654026	LW 3/8	7
08	119328	HEADER/LT ASSY	1	22	068034	NILN 1/2	3
09	520065	BEARING/BALL	1	23	142464	BRACKET/LT CROWDER MTG	1
10	650453	CS 1/2X1-1/2	1			(AFTER SN26150-1475 & 18800-1875)	
11	650488	CS 3/8X3/4	4	24	520085	BEARING/COLLAR	1
12	650495	CS 1/2X1-1/4	2				



RB1475/1875 - PICKUP, LIFT

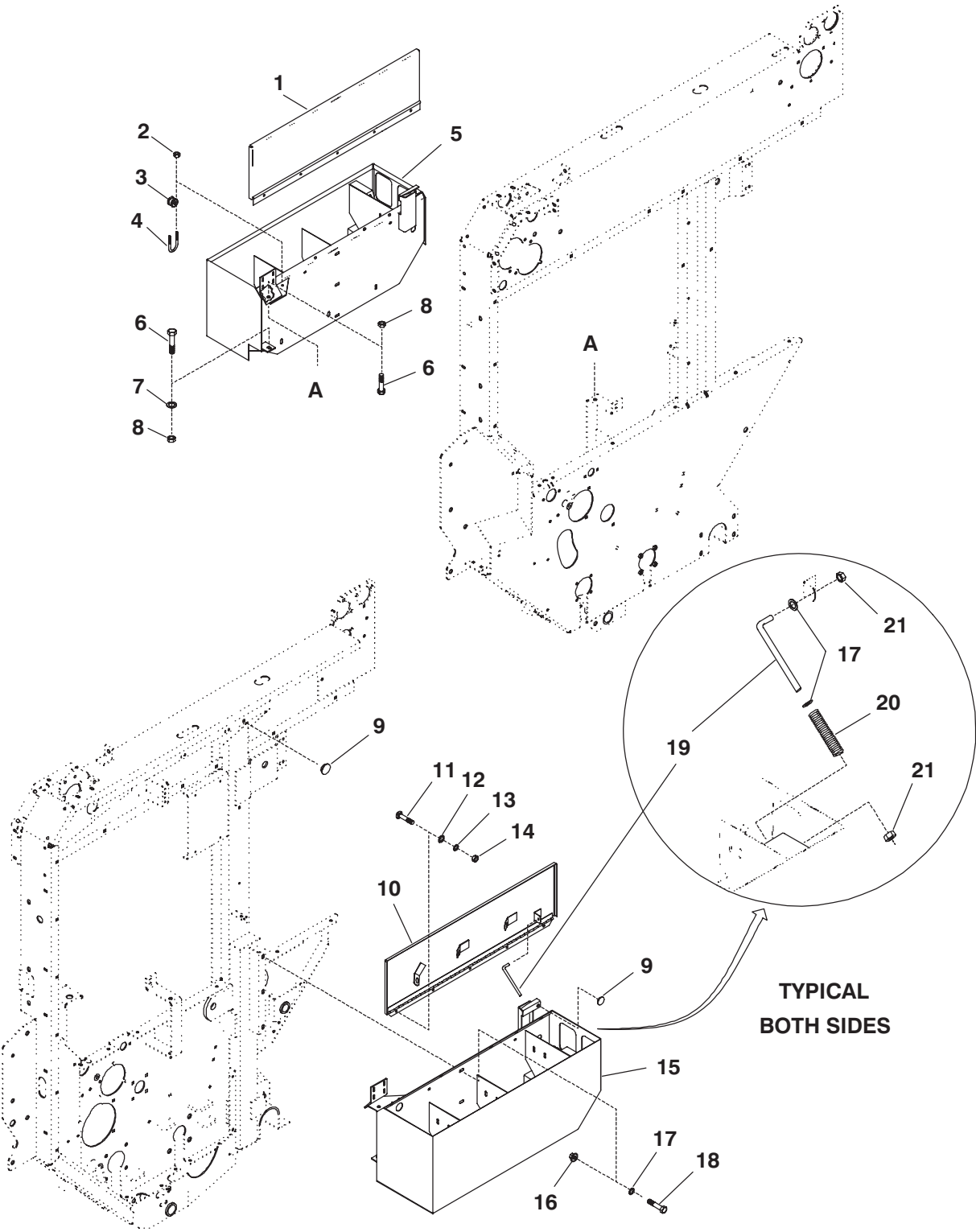
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	119207	SHAFT/PICKUP LIFT (1475)	1	21	051569	PIN/SPRING	1
	119280	SHAFT/PICKUP LIFT (1875)	1	22	653010	HN 3/8	8
02	119203	PIVOT	2	23	654026	LW 3/8	6
03	119204	ARM/ASSY	2	24	050270	PIN/SPRING	1
04	650559	CS 5/16X2-1/4	2	25	570002	FITTING/GREASE	2
05	071701	LN 5/16	2	30	066531	SPRING/EXTENSION	1
06	119198	LINK/LIFT HYD ASSY	1	31	065703	SPACER	1
07	650513	KEY/WOODRUFF 1/4X1	2	32	144884	BAR/LIFT	1
08	650197	SHSS 1/4X3/8	2	34	653018	HN 1/2	1
09	119202	LINK/LIFT MANUAL ASSY	1	35	654009	FW 1/2	5
10	R13018	NUT/LIFT SCREW	1	36	654030	LW 1/2	5
11	655022	CP 3/16X1-3/4	2	37	650453	CS 1/2X1-1/2	1
12	119197	LINK/LIFT	2	38	17H281	BOLT/EYE	1
13	078834	SPACER	2	40	065703	SPACER	2
14	650528	CS 3/8X2	2	41	071706	LN 1/2	4
15	119199	LINK/LIFT	2	42	119216	ROD/LIFT ASSY	2
16	119333	PIN/LIFT SCREW	1	43	650490	CS 3/8X1	4
17	119472	SCREW/LIFT ASSY	1	48	650495	CS 1/2X1-1/4	6
18	520007	BEARING/THRUST	1	49	119593	DEFLECTOR/RT	1
19	654014	FW 3/4	1	50	119594	DEFLECTOR/LT	1
20	B11162	FW 25/32	AR				



RB1475/1875 - PICKUP, OVERFILL CLUTCH

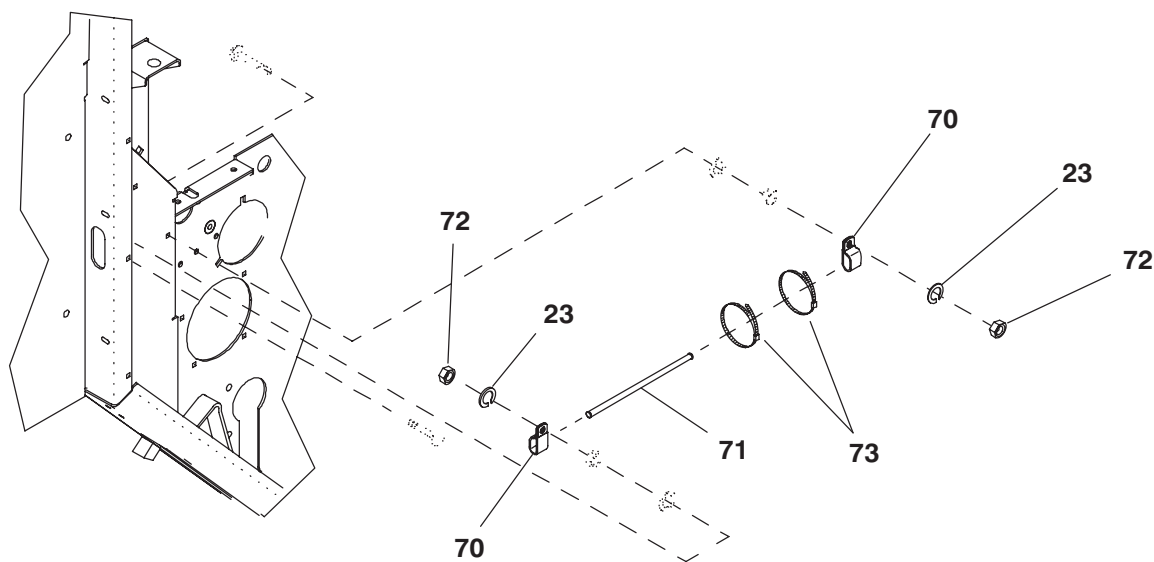
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	U10063	SPRING/STOP DOG	1	16	071701	LN 5/16	6
02	053900	PULLEY	3	17	653021	HN 5/8	1
03	066537	DECLUTCH ASSY	1	18	119627	ROPE/WIRE (1475)	1
04	066540	SPACER/PIVOT	1		119628	ROPE/WIRE (1875)	1
05	066542	PULLEY	1	22	056145	BRACKET/PULLEY	3
06	075829	BRACKET/PULLEY	1	24	058539	PULLEY	1
07	650568	CS 5/16X2	1	25	120474	BRACKET/ASSY	1
08	650695	CS 5/8X3-1/2	1			(AFTER SN24000-1475 & 17500-1875)	
09	653044	JN 1/2	1		119876	MOUNT/PULLEY	1
10	654004	FW 5/16	7			(BEFORE SN24001-1475 & 17501-1875)	
11	654012	FW 5/8	1	26	650577	CS 5/16X1-1/2	1
12	654030	LW 1/2	1	27	650487	CS 5/16X1	3
13	654032	LW 5/8	1	28	650545	CS 5/16X1-1/4	4
14	078033	CB 1/2X2	1	29	653007	HN 5/16	4
15	071706	LN 1/2	1	31	654024	LW 5/16	4

RB1475/1875 - TWINE BOXES
(AFTER SN25000-1475 & SN17900-1875)



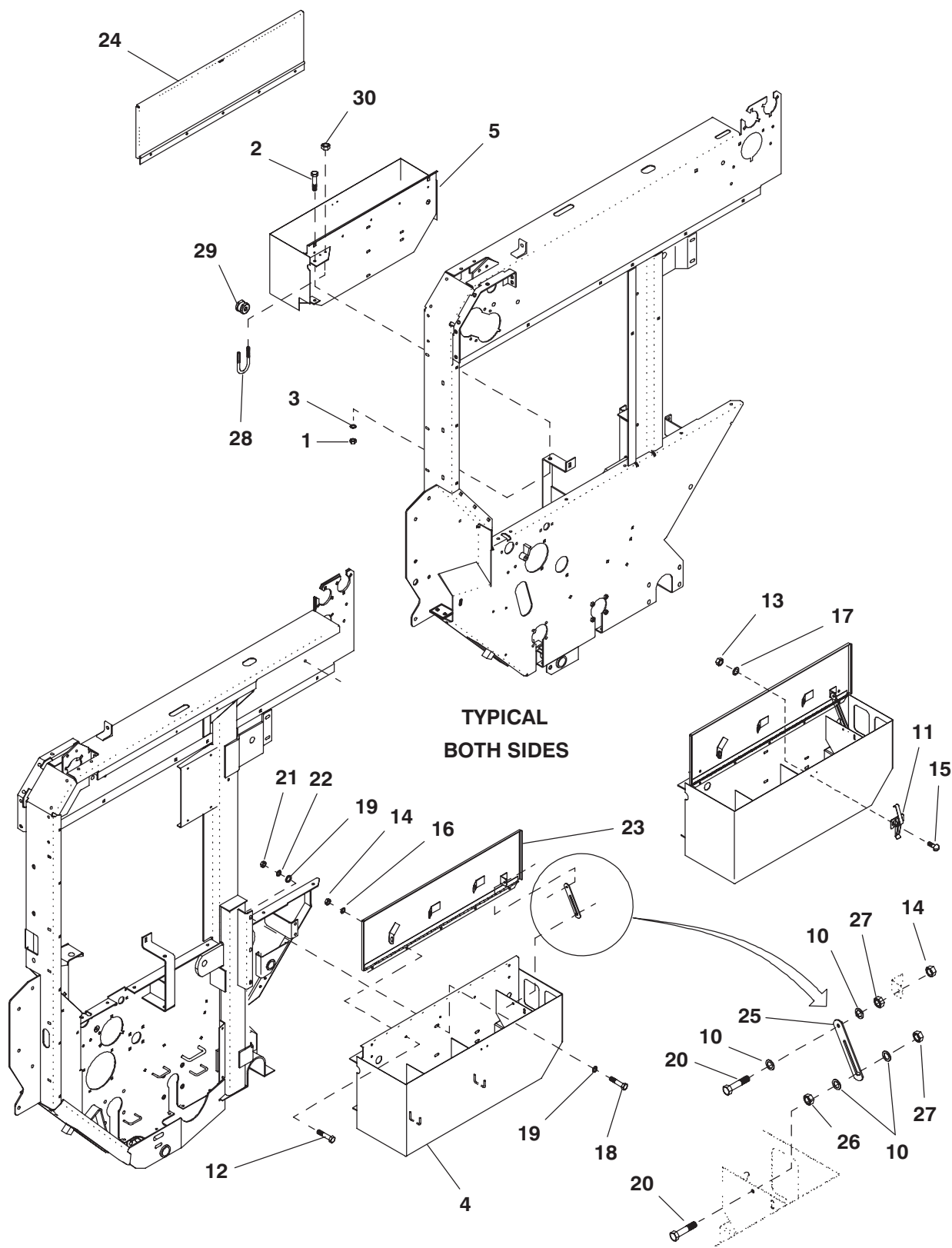
RB1475/1875 - TWINE BOXES (AFTER SN25000-1475 & SN17900-1875)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	141047	COVER/TWINE BOX RT ASSY	1	14	653005	HN 1/4	20
02	064260	NILN 5/16	8	15	120902	BOX/TWINE LT ASSY	1
03	059721	GUIDE/ROPE	4	16	070856	FLN 3/8	12
04	B11069	U BOLT/ECCENTRIC SHAFT	4	17	654006	FW 3/8	20
05	120907	BOX/TWINE RT ASSY	1	18	650490	CS 3/8X1	12
06	650495	CS 1/2X1-1/4	4	19	141083	ROD/COVER	4
07	654009	FW 1/2	4	20	141519	SPRING/COMPRESSION	4
08	071706	LN 1/2	4	21	067847	NILN 3/8	8
09	420-19509	STOP/RUBBER	4	23	654024	LW 5/16	4
10	141048	COVER/TWINE BOX LT ASSY	1	70	097859	CLAMP/HOSE	4
11	650748	CB 1/4X5/8	20	71	119444	TUBE	2
12	654002	FW 1/4	20	72	653007	HN 5/16	4
13	654022	LW 1/4	20	73	055648	TIE/WIRE	4



Typical Two Sides

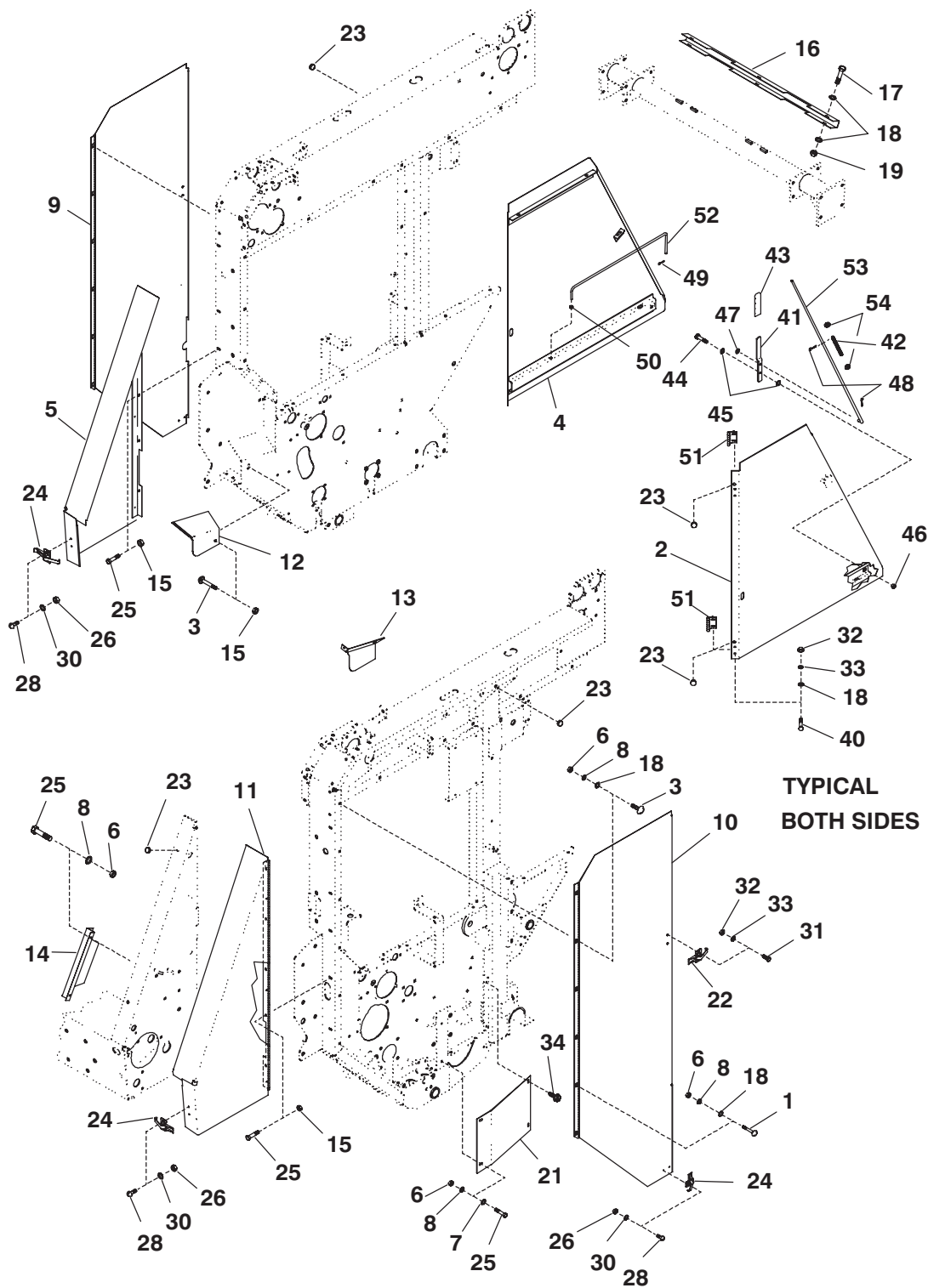
RB1475/1875 - TWINE BOXES
(BEFORE SN25001-1475 & SN17901-1875)



RB1475/1875 - TWINE BOXES
(BEFORE SN25001-1475 & SN17901-1875)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	653018	HN 1/2	4	18	650490	CS 3/8X1	10
02	650495	CS 1/2X1-1/4	4	19	654006	FW 3/8	16
03	654030	LW 1/2	4	20	650487	CS 5/16X1	4
04	118666	BOX/TWINE LT ASSY	1	21	653010	HN 3/8	10
05	118708	BOX/TWINE RT ASSY	1	22	654026	LW 3/8	10
10	654004	FW 5/16	8	23	118992	COVER/TWINE BOX LT ASSY	1
11	079878	LATCH	2	24	119014	COVER/TWINE BOX RT ASSY	1
12	650486	CS 5/16X3/4	10	25	119340	LINK	4
13	650627	HN #12-24	4	26	071701	LN 5/16	2
14	653007	HN 5/16	12	27	653034	JN 5/16	4
15	650812	RHMS#12-24X1/2	4	28	B11069	U BOLT/ECCENTRIC SHAFT	2
16	654024	LW 5/16	10	29	059721	GUIDE/ROPE	2
17	650813	LW #12	4	30	064260	NILN 5/16	4

RB1475/1875 - SHIELDS & GUARDS
(AFTER SN25000-1475 & SN17900-1875)



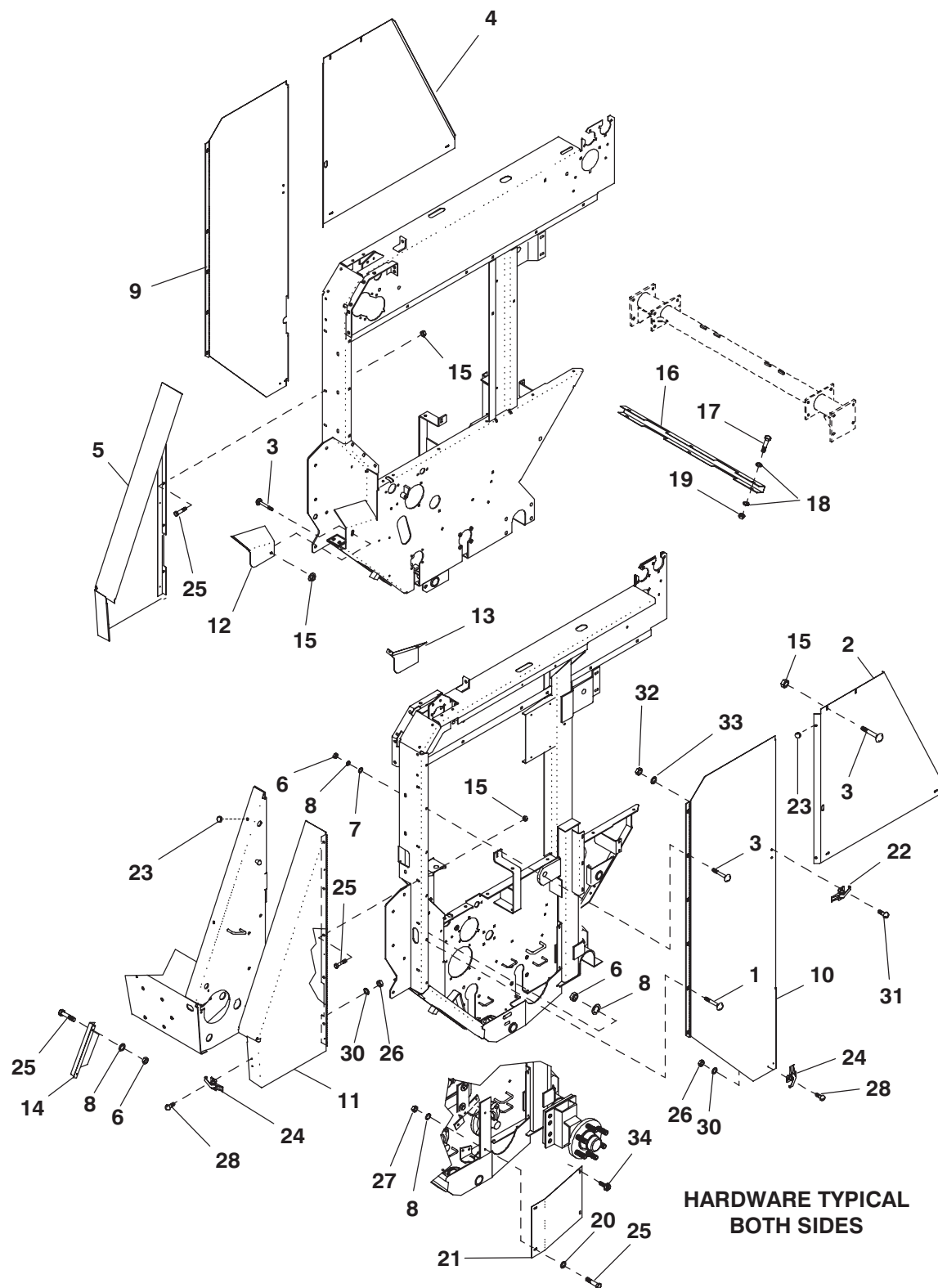
RB1475/1875 - SHIELDS & GUARDS (AFTER SN25000-1475 & SN17900-1875)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650781	CB 5/16X1-1/2	4	23	420-19509	STOP/RUBBER	8
02	141530	GUARD/LT ASSY (1475)	1	24	079878	LATCH	4
	141490	GUARD/LT ASSY (1875)	1	25	650486	CS 5/16X3/4	15
03	650687	CB 5/16X3/4	14	26	650627	HN #12-24	8
04	141531	GUARD/RT ASSY (1475)	1	28	650812	RHMS #12-24 1/2	8
	141491	GUARD/RT ASSY (1875)	1	30	650813	LW #12	8
05	119440 ^a	GUARD/FRONT RT ASSY	1	31	650943	CS 1/4X1/2	4
06	653007	HN 5/16 (1475)	19	32	653005	HN 1/4	36
		HN 5/16 (1875)	20	33	654022	LW 1/4	36
07	654004	FW 5/16	12	34	650985	TCS 5/16X3/4	3
08	654024	LW 5/16	19	40	650748	CB 1/4X5/8	32
09	119428	DOOR/RT ASSY (1475)	1	41	141509	HANDLE/LATCH	4
	119430	DOOR/RT ASSY (1875)	1	42	005620	SPRING/COMPRESSION	4
10	119376	DOOR/LT ASSY (1475)	1	43	062282	GRIP	4
	119432	DOOR/LT ASSY (1875)	1	44	650487	CS 5/16X1	4
11	119439 ^b	GUARD/FRONT LT ASSY	1	45	065538	FW 11/32	8
12	119211	DEFLECTOR/RT	1	46	071701	LN 5/16	4
13	119212	DEFLECTOR/LT	1	47	654006	FW 3/8	4
14	119137	CHAIN GUARD	1	48	650551	CP 3/32X3/4	8
15	070648	FLN 5/16	14	49	650590	CP 1/16X1/2	4
16	119370	SHIELD/HOSE (1475)	1	50	073686	GROMMET	4
	119371	SHIELD/HOSE (1875)	1	51	120921	HINGE	8
17	650706	CS 1/4X2	3	52	141507	ROD/PROP	4
18	654002	FW 1/4	38	53	141499	ROD/LATCH (1475)	4
19	071700	LN 1/4	3		141508	ROD/LATCH (1875)	4
21	119060	GUARD/LT	1	54	654049	FW 3/8	8
22	054586	LATCH	2				

a) Includes Decals 093462.

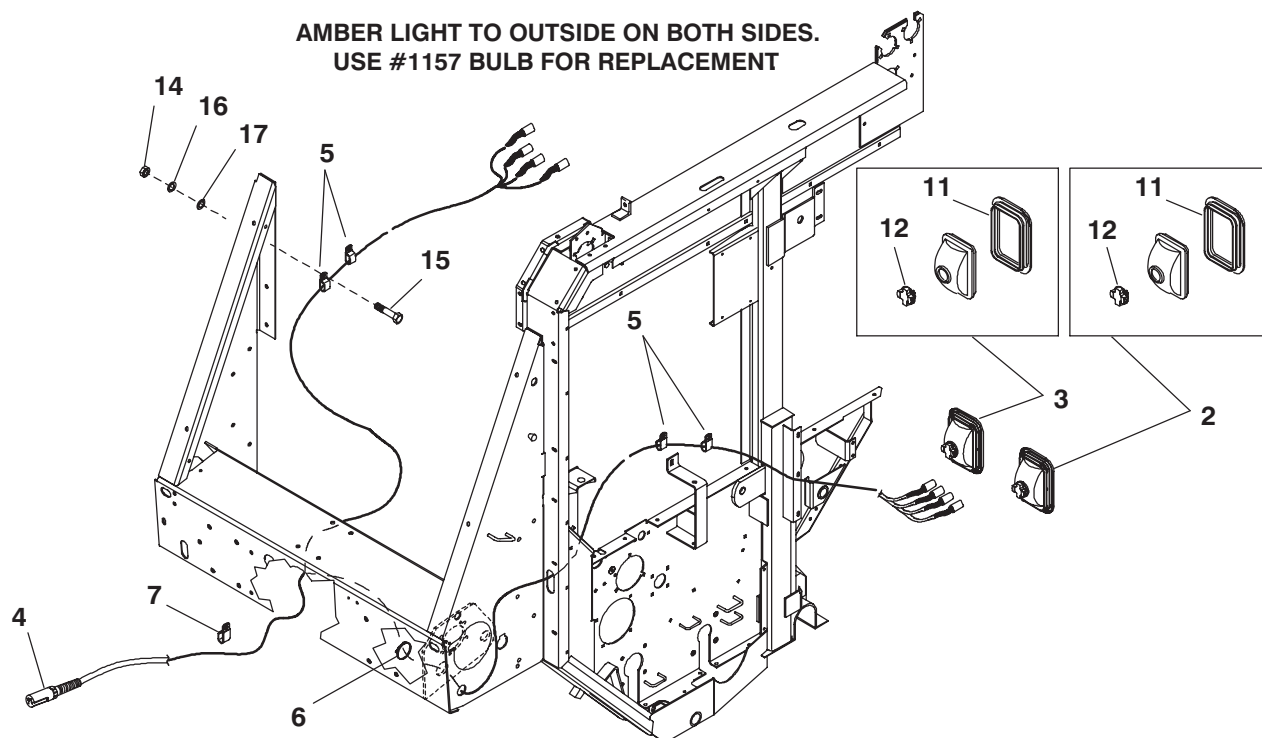
b) Includes Decals 093373 and 093462.

RB1475/1875 - SHIELDS & GUARDS
(BEFORE SN25001-1475 & SN17901-1875)



RB1475/1875 - SHIELDS & GUARDS (BEFORE SN25001-1475 & SN17901-1875)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650781	CB 5/16X1-1/2	4	16	119370	SHIELD/HOSE (1475)	1
02	119867	GUARD/LT ASSY (1475)	1		119371	SHIELD/HOSE (1875)	1
	119869	GUARD/LT ASSY (1875)	1	17	650419	CS 1/4X1-3/4	3
03	650687	CB 5/16X3/4	22	18	654002	FW 1/4	6
04	119866	GUARD/RT ASSY (1475)	1	19	071700	LN 1/4	3
	119868	GUARD/RT ASSY (1875)	1	20	654004	FW 5/16	1
05	119440 _a	GUARD/FRONT RT ASSY	1	21	119060	GUARD/LT	1
06	653007	HN 5/16 (1475)	18	22	054586	LATCH	2
		HN 5/16 (1875)	20	23	420-19509	STOP/RUBBER	8
07	654004	FW 5/16	12	24	079878	LATCH	4
08	654024	LW 5/16	19	25	650486	CS 5/16X3/4	15
09	119428	DOOR/RT ASSY (1475)	1	26	650627	HN #12-24	8
	119430	DOOR/RT ASSY (1875)	1	27	653007	HN 5/16	1
10	119376	DOOR/LT ASSY (1475)	1	28	650812	RHMS #12-24X1/2	8
	119432	DOOR/LT ASSY (1875)	1	30	650813	LW #12	8
11	119439 _b	GUARD/FRONT LT ASSY	1	31	650943	CS 1/4X1/2	4
12	119211	DEFLECTOR/RT	1	32	653005	HN 1/4	4
13	119212	DEFLECTOR/LT	1	33	654022	LW 1/4	4
14	119137	GUARD/CHAIN	1	34	650985	TCS 5/16X3/4	3
15	070648	FLN 5/16	22	a) Includes Decals 093462. b) Includes Decals 093373 and 093462.			

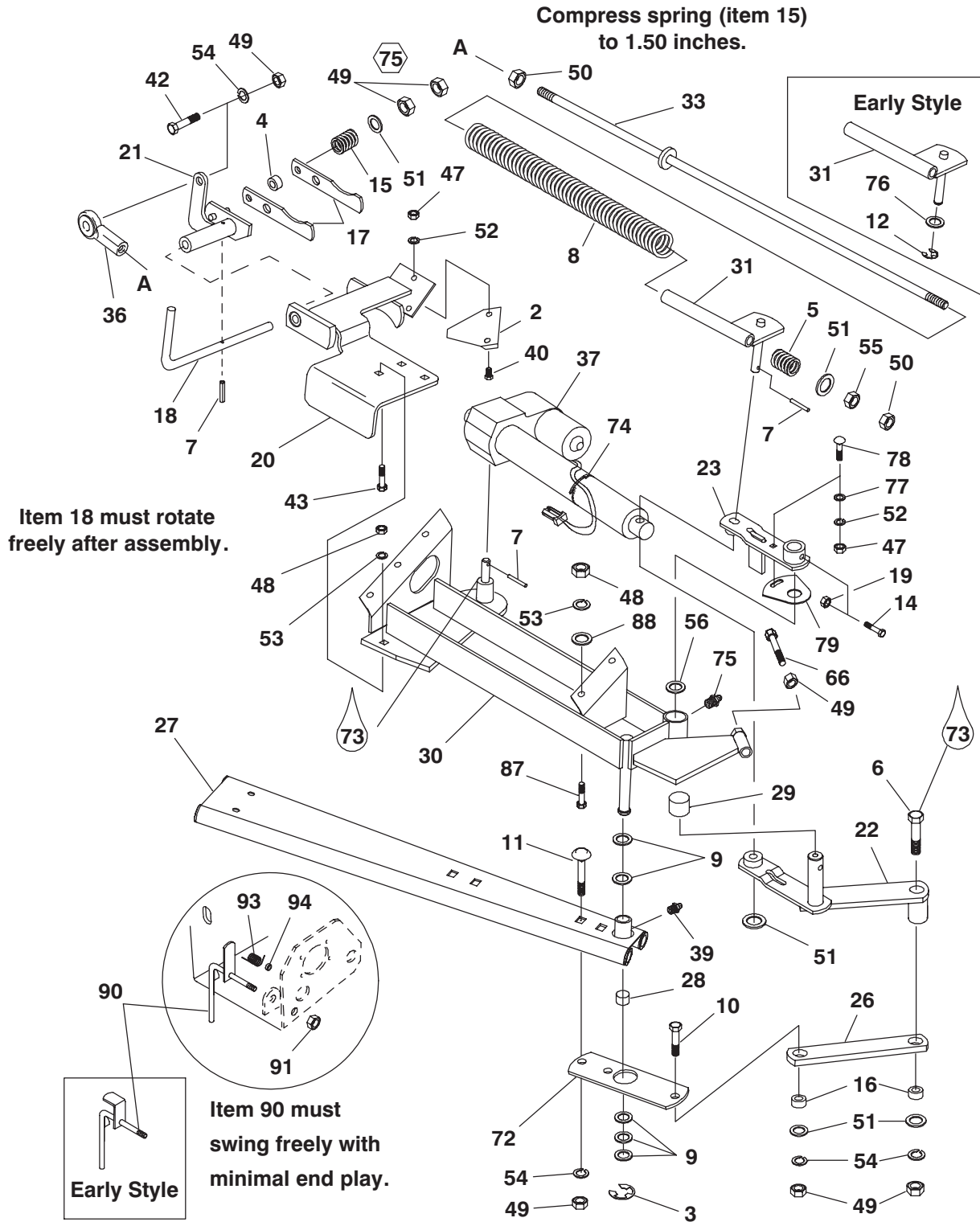


Tail Light / Harness Connections:

- Green to Amber Light (Right side of Baler)
- White to Amber Light & Red Light (Both sides of Baler)
- Brown to Red Light (Both sides of Baler)
- Yellow to Amber Light (Left Side of Baler)

RB1475/1875 - TRANSPORT LIGHTS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	119665	LIGHT/AMBER ASSY	2	11	119532	BEZEL/WARNING LIGHT	4
03	119666	LIGHT RED ASSY	2	12	119533	SOCKET/WARNING LIGHT	4
04	119460 _a	HARNESS/LIGHTS	1	14	653005	HN 1/4	4
05	076078	CLAMP	4	15	650748	CB 1/4X5/8	4
06	055648	TIE/WIRE	1	16	654022	LW 1/4	4
07	059075	CLAMP/HOSE	1	17	654002	FW 1/4	4
a) For repair of 7 Prong Plug with Cable Protector, order 112917.							

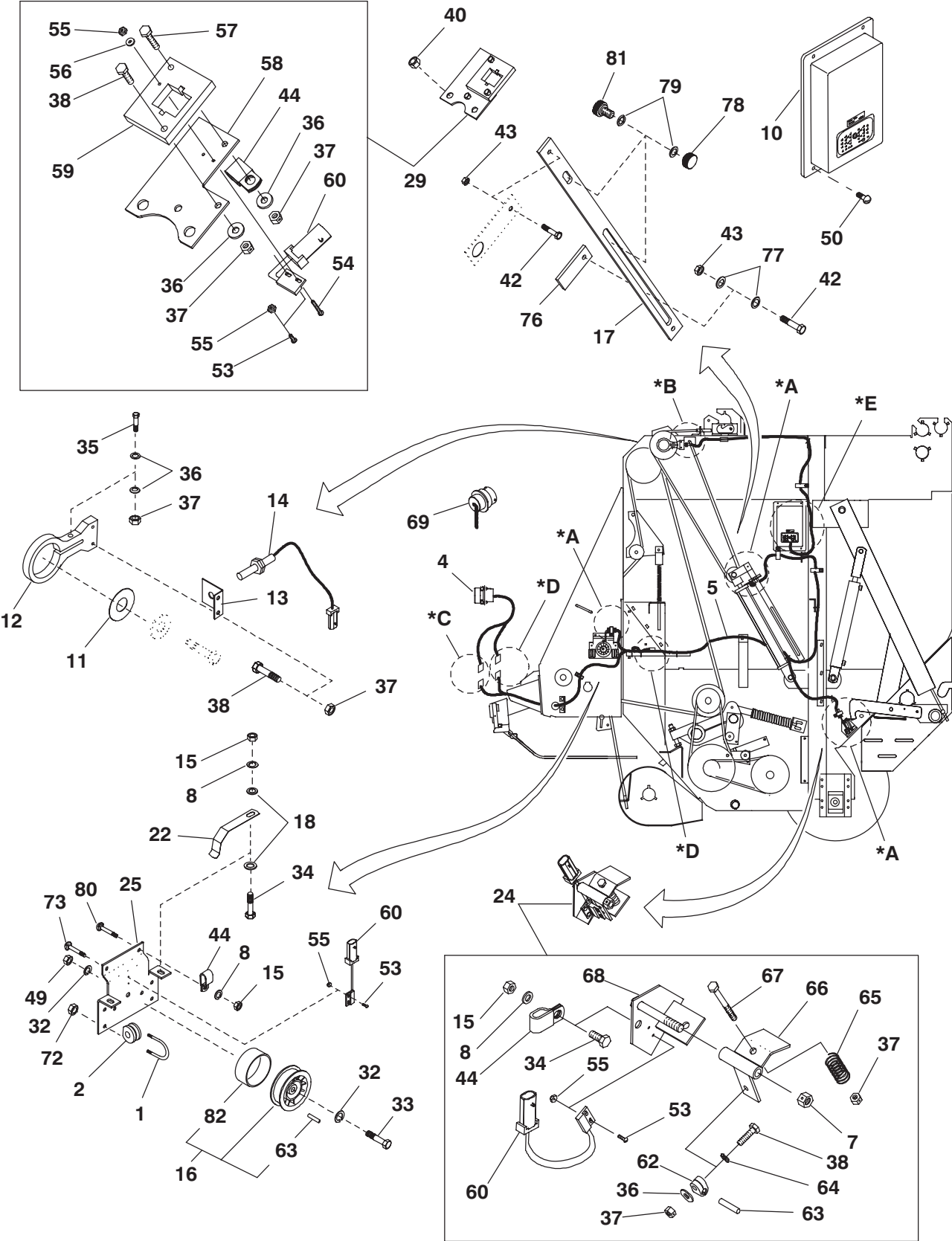


RB1475/1875 - TWINE WRAP

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	340-10351	SECTION/SICKLE	1	37	120509 _a	ACTUATOR	1
03	350-32366	KLIPRING 3/4	1			(AFTER SN24000-1475 & ALL 1875)	
04	3E123	BUSHING/PIVOT	1		126236 _a	ACTUATOR	1
05	H8049	SPRING/STALK GUIDE	1			(BEFORE SN24001-1475 ONLY)	
06	650454	CS 1/2X3-3/4	1	39	570019	FITTING/GREASE	1
07	050270	PIN/SPRING	3	40	650486	CS 5/16X3/4	2
08	053696	SPRING/COMPRESSION	1	42	650569	CS 1/2X1-3/4	1
09	056937	FW 25/32	5	43	650704	CB 3/8X1	3
10	650453	CS 1/2X1-1/2	1	47	653007	HN 5/16	3
11	650740	CB 1/2X2-1/4	2	48	653010	HN 3/8	7
12	067416	RING/RETAINER	1	49	653018	HN 1/2	8
		(BEFORE SN24001-1475 & 17501-1875)		50	653045	JN 1/2	2
14	650568	CS 5/16X2	1	51	654009	FW 1/2	5
15	074023	SPRING/COMPRESSION	1	52	654024	LW 5/16	3
16	084624	BEARING/STARTER	2	53	654026	LW 3/8	7
17	097938	PLATE/CUTOFF MOVING	2	54	654030	LW 1/2	5
18	097947	ROD	1	55	653019	HN 1/2	1
19	071701	LN 5/16	1	56	H7126	FW 1-1/32	AR
20	119175	FRAME/CUTOFF ASSY	1	66	062342	BOLT 1/2X3-1/2	1
21	119329	TRIP/ASSY	1	72	119062	EXTENSION/TWINE ARM	1
22	120497	PIVOT ASSY	1	73		COMPOUND/ANTI-SEIZE LUBRICANT	
		(AFTER SN24000-1475 & 17500-1875)		74	074091	TIE/NYLON	1
	119343	PIVOT ASSY	1	75	570009	FITTING/GREASE	1
		(BEFORE SN24001-1475 & 17501-1875)		76	058138	FW 17/32 SPECIAL	1
23	119057	ARM ASSY/ACTUATOR	1			(BEFORE SN24001-1475 & 17501-1875)	
26	119364	BAR/PUSHER	1	77	654004	FW 5/16	1
27	119635	ARM/TWINE ASSY	1	78	650687	CB 5/16X3/4	1
28	068071	BEARING/SINTERED	2	79	119904	CAM/PAUSE SWITCH	1
29	040183	BUSHING/BRONZE	2			(AFTER SN25000-1475 & 18200-1875)	
30	120499	FRAME ASSY/TWINE TIE	1	87	650491	CS 3/8X1-1/4	4
		(AFTER SN24000-1475 & 17500-1875)		88	654006	FW 3/8	2
	119177	FRAME ASSY/TWINE TIE	1	90	119885	TRIP/ASSY	1
		(BEFORE SN24001-1475 & 17501-1875)				(AFTER SN24000-1475 & 17500-1875)	
31	120496	SPRING/SLIDE ASSY	1		119065	TRIP/ASSY	1
		(AFTER SN24000-1475 & 17500-1875)				(BEFORE SN24001-1475 & 17501-1875)	
	119139	SPRING/SLIDE ASSY	1	91	071703	LN 3/8	1
		(BEFORE SN24001-1475 & 17501-1875)		93	119887	SPRING/TORSION	1
33	118662	ROD/ASSY	1	94	M12070	SPACER	1
36	125214	ROD/END 1/2	1				

a) For individual parts see page titled Actuator.

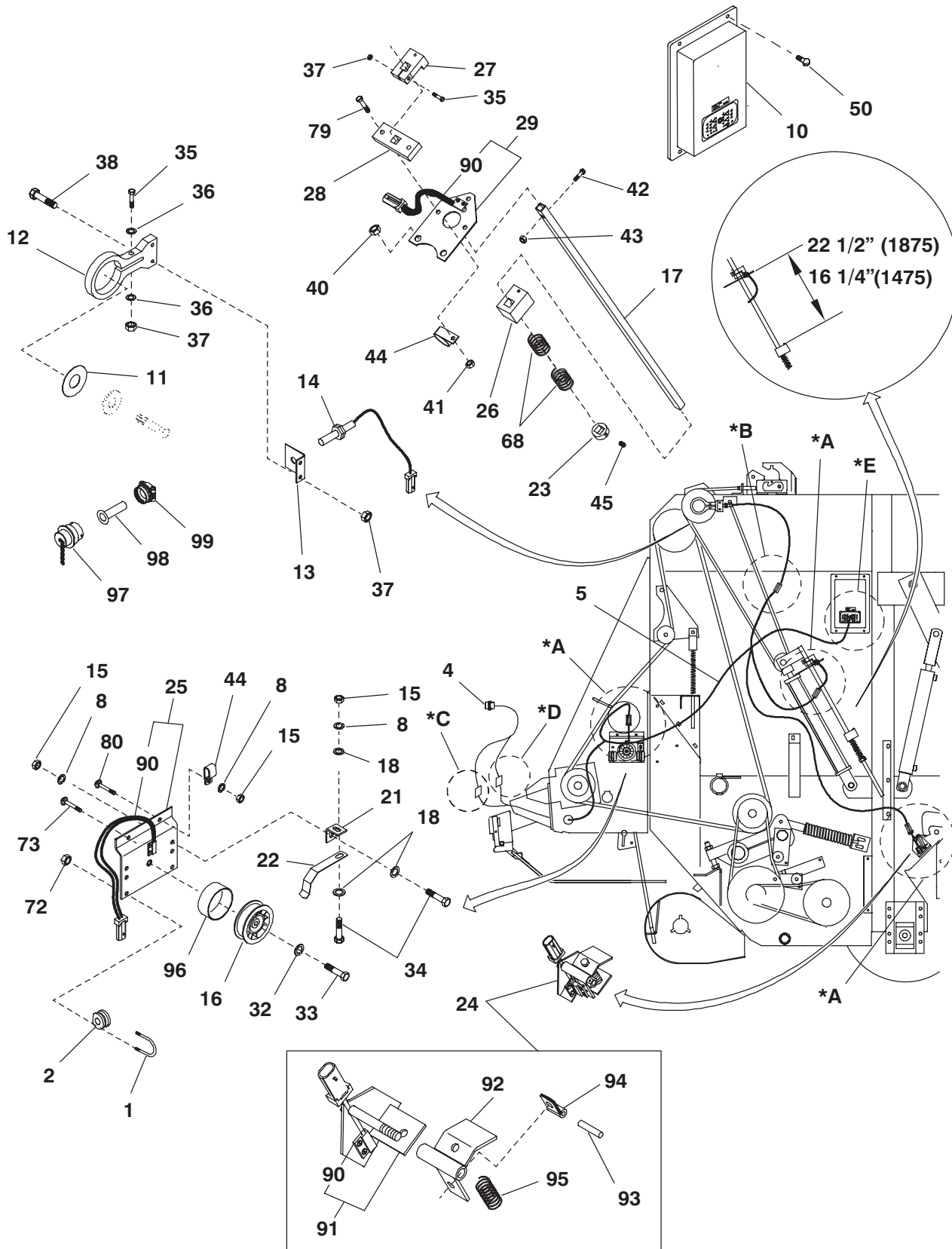
RB1475/1875 - AUTOMATIC BALE CONTROL
(AFTER SN25000-1475 & SN17900-1875)



RB1475/1875 - AUTOMATIC BALE CONTROL (AFTER SN25000-1475 & SN17900-1875)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	B11069	U BOLT/ECCENTRIC SHAFT	4	54	651346	RHMS #5-40X1	3
02	059721	GUIDE/ROPE	4	55	651328	NILN #5-40	6
04	119891 ^{ac}	HARNESS/IMPLEMENT	1	56	650848	FW #6 WIDE	1
		(AFTER SN24000-1475 & 17500-1875)		57	650426	CS 1/4X1-1/4	1
05	141465 ^a	HARNESS/IMPLEMENT	1	58	141072	MOUNT/SLIDE	1
08	654024	LW 5/16	9	59	141071	SUPPORT/SLIDE	1
10	141521	IMPLEMENT MODULE	1	60	112423 ^a	SWITCH	4
11	112812	WASHER	1	62	120473	CLAMP	1
12	117959	BLOCK/FRICTION	1	63	117995	MAGNET	2
13	117960	PLATE	1	64	651157	LW ET 1/4	1
14	141074 ^a	SENSOR/PROXIMITY	1	65	380-13297	SPRING	1
15	653007	HN 5/16	9	66	120490	ACTUATOR	1
16	118166	IDLER ASSY	2	67	650958	CS 1/4X2-3/4	1
17	141229	SLIDE	1	68	120492	BRACKET	1
18	654004	FW 5/16	8	69	119900	DUST CAP/IMPLEMENT HARNESS	1
22	119133	SPRING	2	72	064260	NILN 5/16	8
24	NS ^b	SWITCH /TAILGATE ASSY	2	73	650687	CB 5/16X3/4	4
25	141710	SWITCH/TWINE WHEEL ASSY	2	76	141525	DAMPENER	1
29	NS ^b	SWITCH/SHUTTLE RETURN ASSY	1	77	654006	FW 3/8	2
32	654026	LW 3/8	3	78	141077	NUT/MAGNET	2
33	650491	CS 3/8X1-1/4	2	79	141526	WASHER/NYLON 1/2	4
34	650486	CS 5/16X3/4	5	80	650573	CB 5/16X1	2
35	650419	CS 1/4X1-3/4	2	81	141082	MAGNET	2
36	654002	FW 1/4	5	82	118169	RUBBER	1
37	071700	LN 1/4	6	a) For repair, order the following connector kit numbers: (Refer to connector locations on previous page) *A – 119923 *B – 119924 *C – 119925 (Blue & Yellow Wires) *D – 119927 (Black & Red Wires) *E – 119929			
38	650835	CS 1/4X1	4				
40	653018	HN 1/2	2				
42	650490	CS 3/8X1	2				
43	071703	LN 3/8	3				
44	059075	CLAMP/HOSE	3	b) Not available as a service part. Refer to the included Parts Breakdown.			
49	653010	HN 3/8	1				
50	650315	TCS 1/4X1/2	4	c) For repair of (Metal) Connector, see page entitled Service Kits – Electrical Connectors.			
53	651212	RHMS #5-40X1/2	5				

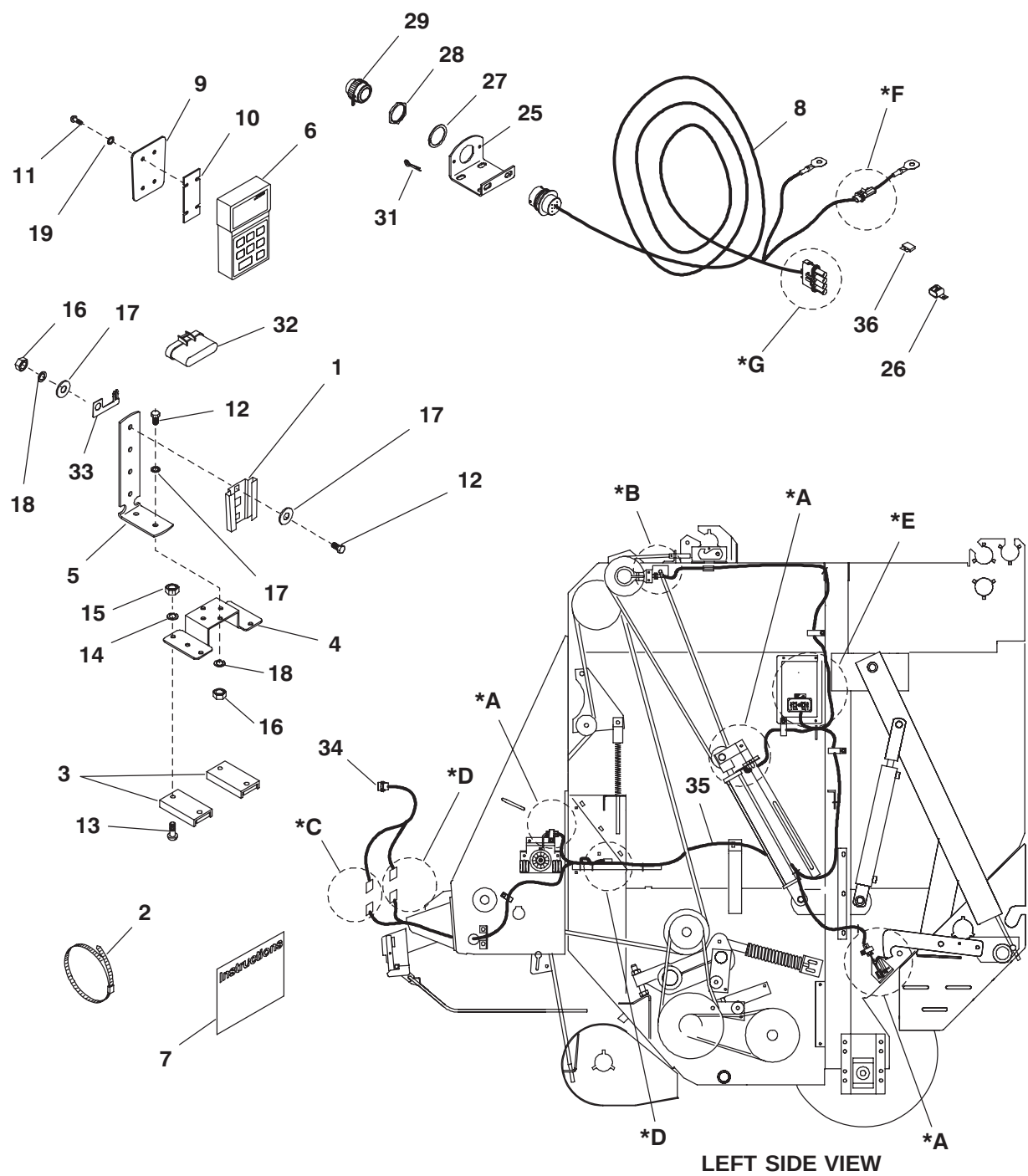
RB1475/1875 - AUTOMATIC BALE CONTROL (BEFORE SN25001-1475 & SN17901-1875)



RB1475/1875 - AUTOMATIC BALE CONTROL (BEFORE SN25001-1475 & SN17901-1875)

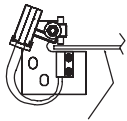
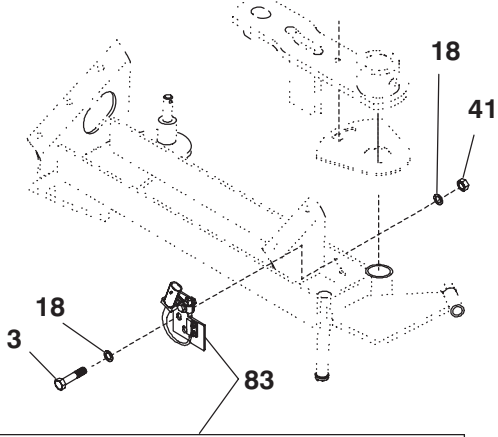
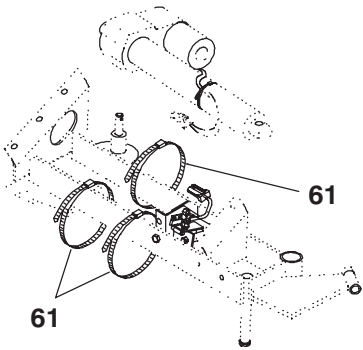
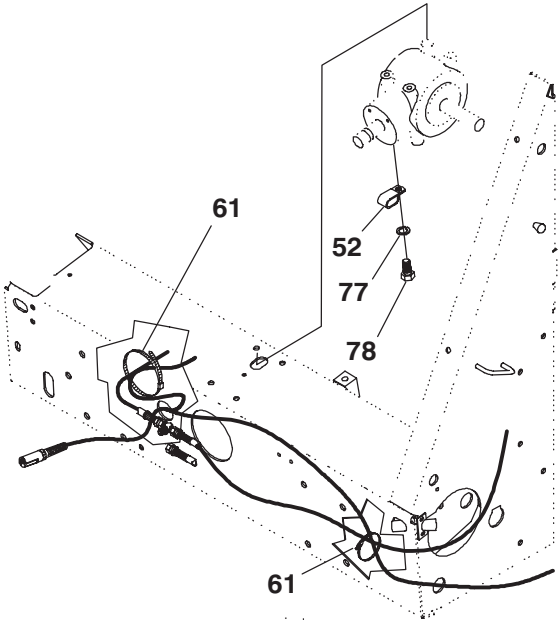
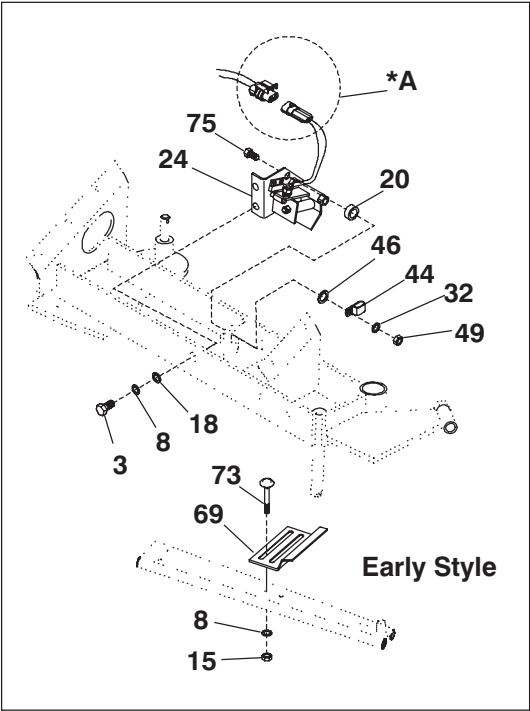
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	B11069	U BOLT/ECCENTRIC SHAFT	4	45	650201	SHSS 5/16X5/16	1
02	059721	GUIDE/ROPE	4	50	650315	TCS 1/4X1/2	4
04	119891 ^{ad}	HARNESS/IMPLEMENT (INCL 97-99) ... (AFTER SN24000-1475 & 17500-1875)	1	68	061102	SPRING/COMPRESSION	2
	112287 ^b	HARNESS/IMPLEMENT	1	72	064260	NILN 5/16	8
		(BEFORE SN24001-1475 & 17501-1875)		73	650687	CB 5/16X3/4	4
05	141465 ^a	HARNESS/IMPLEMENT	1	79	650545	CS 5/16X1-1/4	2
08	654024 ^d	LW 5/16	11	80	650573	CB 5/15X1	2
10	141521	MODULE/IMPLEMENT	1	90	112423 ^a	SWITCH	1
11	112812	WASHER	1	91	112414	BRACKET	1
12	117959	BLOCK/FRICTION	1	92	112417	ACTUATOR	1
13	117960	PLATE	1	93	117995	MAGNET	1
14	117961 ^a	SENSOR/PROXIMITY	1	94	119582	CLAMP	1
15	653007	HN 5/16	10	95	380-13297	SPRING	1
16	118166	IDLER ASSY	2	96	118169	RUBBER	1
17	118506	TUBE/SWITCH (1475)	1	97	119900	DUST CAP/IMPLEMENT HARNESS	1
	119123	TUBE/SWITCH (1875)	1	98	119921	BUSHING/CONNECTOR CLAMP	1
18	654004	FW 5/16	7	99	119922	CLAMP/CONNECTOR	1
21	119132	BRACKET	2	a) For repair, order the following connector kit numbers: (Refer to connector locations on previous page) *A – 119923 *B – 119924 *C – 119925 (Blue & Yellow Wires) *D – 119927 (Black & Red Wires) *E – 119929			
22	119133	SPRING	2				
23	119191	COLLAR/SET	1				
24	NS ^c	SWITCH/TAILGATE ASSY	2				
25	119315	SWITCH/TWINE WHEEL ASSY	2				
26	119344	SPACER/MAGNET ASSY	1	b) To replace complete implement harness, order: (1) – 119891 - Implement Harness (1) – 141192 - Receptacle Connector Kit (1) – 119899 - Power Harness Dust Cap (1) – 119886 - Connector Bracket (1) – 650553 - Cotter Pin 1/8X3/4 To replace implement connector end to tractor, order: (1) – 119922 - Connector Clamp (1) – 119921 - Connector Clamp Bushing (1) – 141193 - Plug Connector Kit (1) – 141192 - Receptacle Connector Kit (1) – 119900 - Implement Harness Dust Cap (1) – 119899 - Power Harness Dust Cap (1) – 119886 - Bracket Connector To repair Power Connector (black & red wires), order: (1) – 119927 - Connector Kit To repair Signal Connector (blue & yellow wires), order: (1) – 119925 - Connector Kit			
27	119345	CLAMP/MAGNET ASSY	1				
28	119346	SUPPORT/TUBE SLIDE	1				
29	119348	SWITCH/ASSY SHUTTLE RETURN	1				
32	654026	LW 3/8	3	c) Not available as a service part. Refer to the included Parts Breakdown. d) For repair of (Metal) Connector, see page entitled 'Service Kits – Electrical Connectors'.			
33	650491	CS 3/8X1-1/4	2				
34	650486	CS 5/16X3/4	4				
35	650419	CS 1/4X1-3/4	2				
36	654002	FW 1/4	4				
37	071700	LN 1/4	4				
38	650835	CS 1/4X1	2				
40	653018	HN 1/2	2				
41	071701	LN 5/16	2				
42	650490	CS 3/8X1	1				
43	071703	LN 3/8	1				
44	059075	CLAMP/HOSE	6				

RB1475/1875 - AUTOMATIC BALE CONTROL

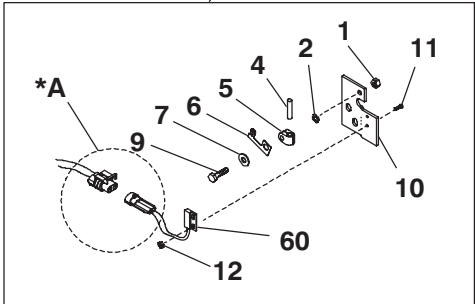


RB1475/1875 - AUTOMATIC BALE CONTROL

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	047269	SOCKET/SIGN MOUNTING	1	33	120472	CLIP/CONNECTOR	1
02	055648	TIE/WIRE	2	34	119891 _a	HARNESS/IMPLEMENT	1
03	067040	MAGNET/CONC HOPPER COVER	2			(AFTER SN24000-1475 & 17500-1875)	
04	112484	MOUNT/CONTROL	1	35	141465 _a	HARNESS/IMPLEMENT	1
05	112485	STRAP/MOUNT	1	36	127938	FUSE/20 AMP	1
06	112500	MODULE/CAB	1	a) For repair, order the following connector kit numbers: (Refer to connector locations on previous page)			
07	119556	CARD/INSTRUCTION	1	*A – 119923			
08	119889 _{ab}	HARNESS/POWER	1	*B – 119924			
		(AFTER SN24000-1475 & 17500-1875)		*C – 119925 (Blue & Yellow Wires)			
	112286 _{ac}	HARNESS/POWER	1	*D – 119927 (Black & Red Wires)			
		(BEFORE SN24001-1475 & 17501-1875)		*E – 119929			
09	119587	SOCKET/MALE	1	*F – 119928			
10	119588	PLATE/SUPPORT	1	*G – 119926			
11	650394	RHMS #6-32 1/2	4	b) For repair of (Metal) Connector, see page entitled Service Kits – Electrical Connectors.			
12	650448	CS 1/4X3/4	4	c) To replace complete power harness, order:			
13	650548	RHMS #10-24 1/2	4	(1) – 119922 - Connector Clamp			
14	650549	LW #10	4	(1) – 119921 - Connector Clamp Bushing			
15	650550	HN MS #10-24	4	(1) – 141193 - Plug Connector Kit			
16	653005	HN 1/4	4	(1) – 119900 - Implement Harness Dust Cap			
17	654002	FW 1/4	6	(1) – 119886 - Connector Bracket			
18	654022	LW 1/4	4	(1) – 119889 - Power Harness			
19	654044	LW #6	4	(1) – 119896 - Panel Nut 1-1/2			
25	119886	BRACKET/CONNECTOR	1	(1) – 119897 - LW 1-1/2			
		(AFTER SN24000-1475 & 17500-1875)		(1) – 119899 - Power Harness Dust Cap			
	112486	BRACKET/CONNECTOR	1	(1) – 650553 - Cotter Pin 1/8X3/4			
		(BEFORE SN24001-1475 & 17501-1875)		To replace tractor connector end to implement, order:			
26	119956	COVER/FUSE HOLDER	1	(1) – 119886 - Connector Bracket			
27	119897	LW 1-1/2	1	(1) – 119899 - Power Harness Dust Cap			
28	119896	NUT/PANEL 1-1/2	1	(1) – 119900 - Implement Harness Dust Cap			
29	119899	DUST CAP/POWER HARNESS	1	(1) – 141192 - Receptacle Connector Kit			
31	650553	CP 1/8X3/4	1	(1) – 141193 - Plug Connector Kit			
32	120470	COVER/CONNECTOR	1	(1) – 119921 - Connector Clamp Bushing			
				(1) – 119922 - Connector Clamp			
				(1) – 650553 - Cotter Pin 1/8X3/4			
				To repair Harness Fuse Holder, order:			
				(1) – 119928 - Connector Kit			
				To repair 6 Pin Connector to Cab Module, order:			
				(1) – 119926 - Connector Kit			



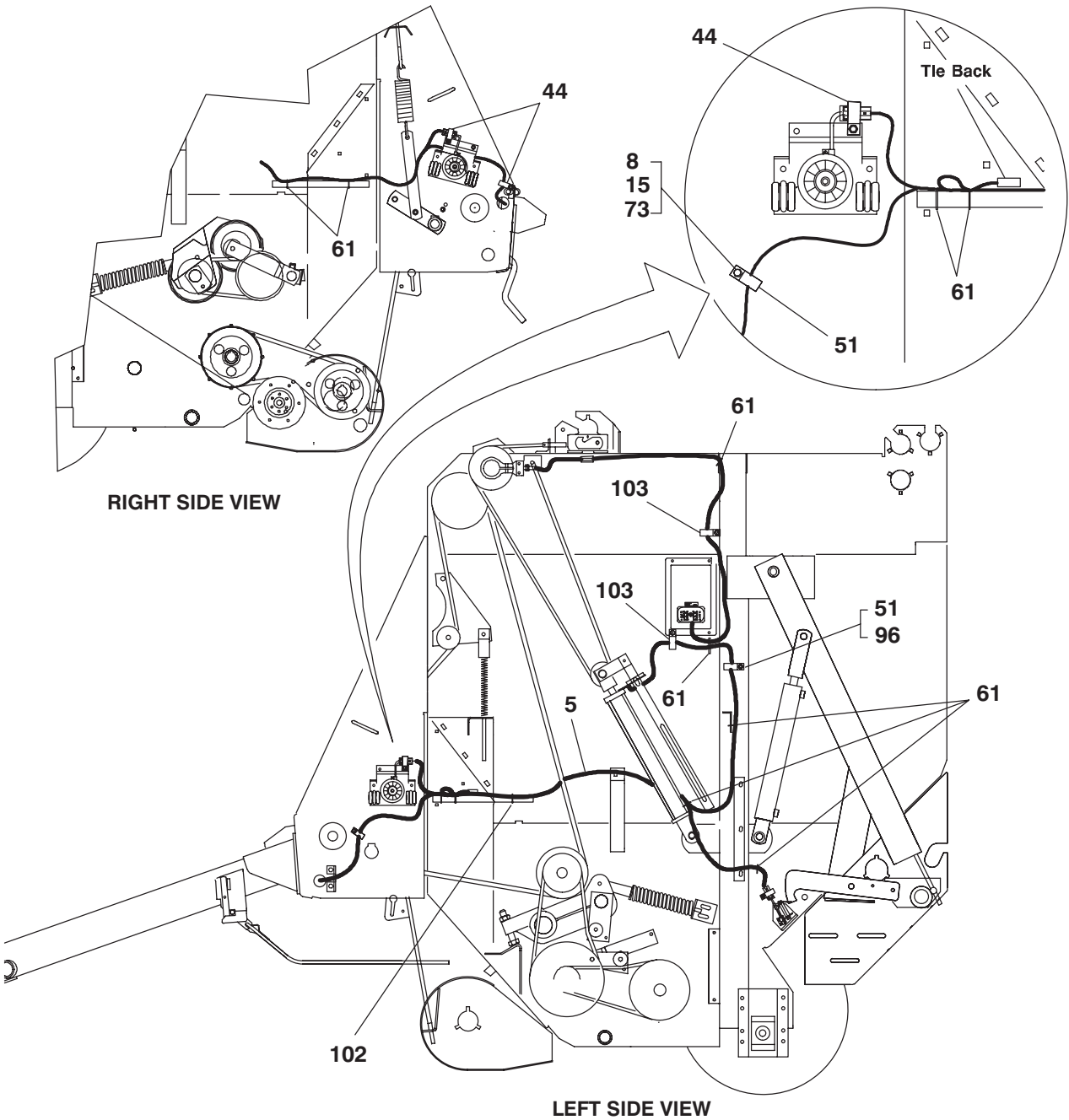
Cam must pass between magnet and switch without touching the magnet or the switch.



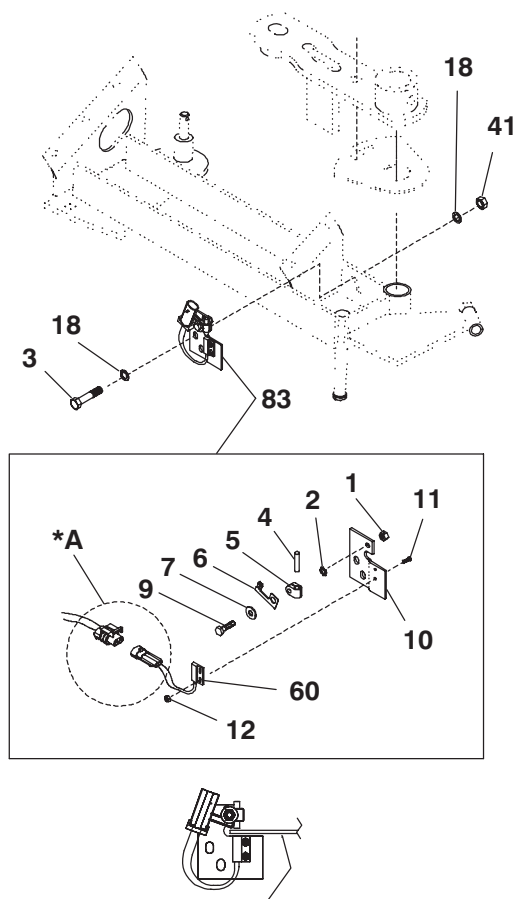
RB1475/1875 - AUTOMATIC BALE CONTROL

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	071700	LN 1/4	1	32	654026	LW 3/8	1
02	651157	LW ET 1/4	1	41	071701	LN 5/16	2
03	650487	CS 5/16X1	4	44	059075	CLAMP/HOSE	1
04	117995	MAGNET	1	46	654006	FW 3/8	1
05	120473	CLAMP	1	49	653010	HN 3/8	1
06	120472	CLIP/CONNECTOR	1	52	073535	CLAMP/HOSE	1
07	654002	FW 1/4	1	60	112423 _a	SWITCH	1
08	654024	LW 5/16	3	61	055648	TIE/WIRE	5
09	650835	CS 1/4X1	1	69	119625	BRACKET/TRIP	1
10	119903	BRACKET/PAUSE SWITCH	1	73	650687	CB 5/16X3/4	1
11	651212	RHMS#5-40X1/2	2	75	650533	CS 3/8X1-1/2	1
12	651328	NILN #5-40	2	77	654030	LW 1/2	1
15	653007	HN 5/16	1	78	650494	CS 1/2X1	1
18	654004	FW 5/16	7	83	NS _b	SWITCH/PAUSE ASSY	1
20	6H130	BEARING/CONVEYOR PIVOT	1	a) For repair, order the following connector kit number: *A – 119923			
24	NS _b	SWITCH/TAILGATE ASSY	2	b) Not available as a service part. Refer to the included Parts Breakdown.			
		(BEFORE SN24001-1475 & 17501-1875)					

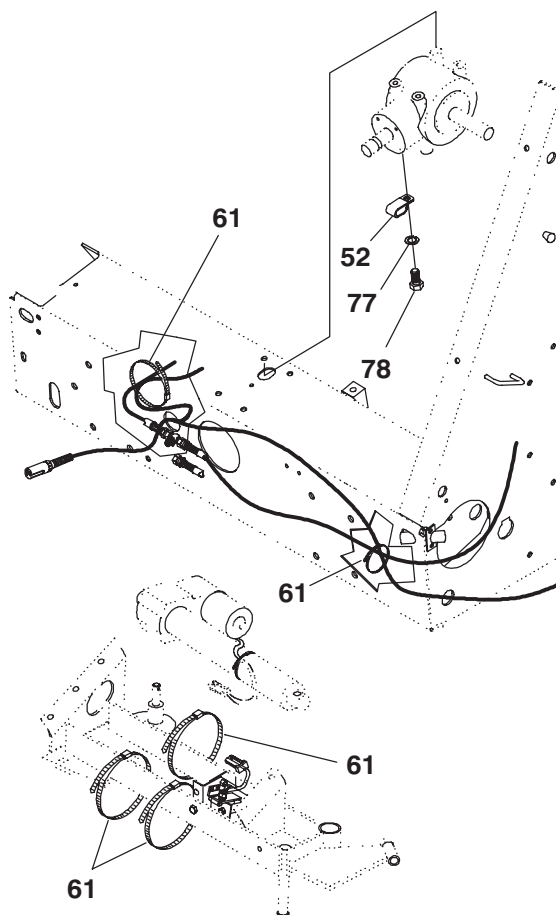
RB1475/1875 - AUTOMATIC BALE CONTROL



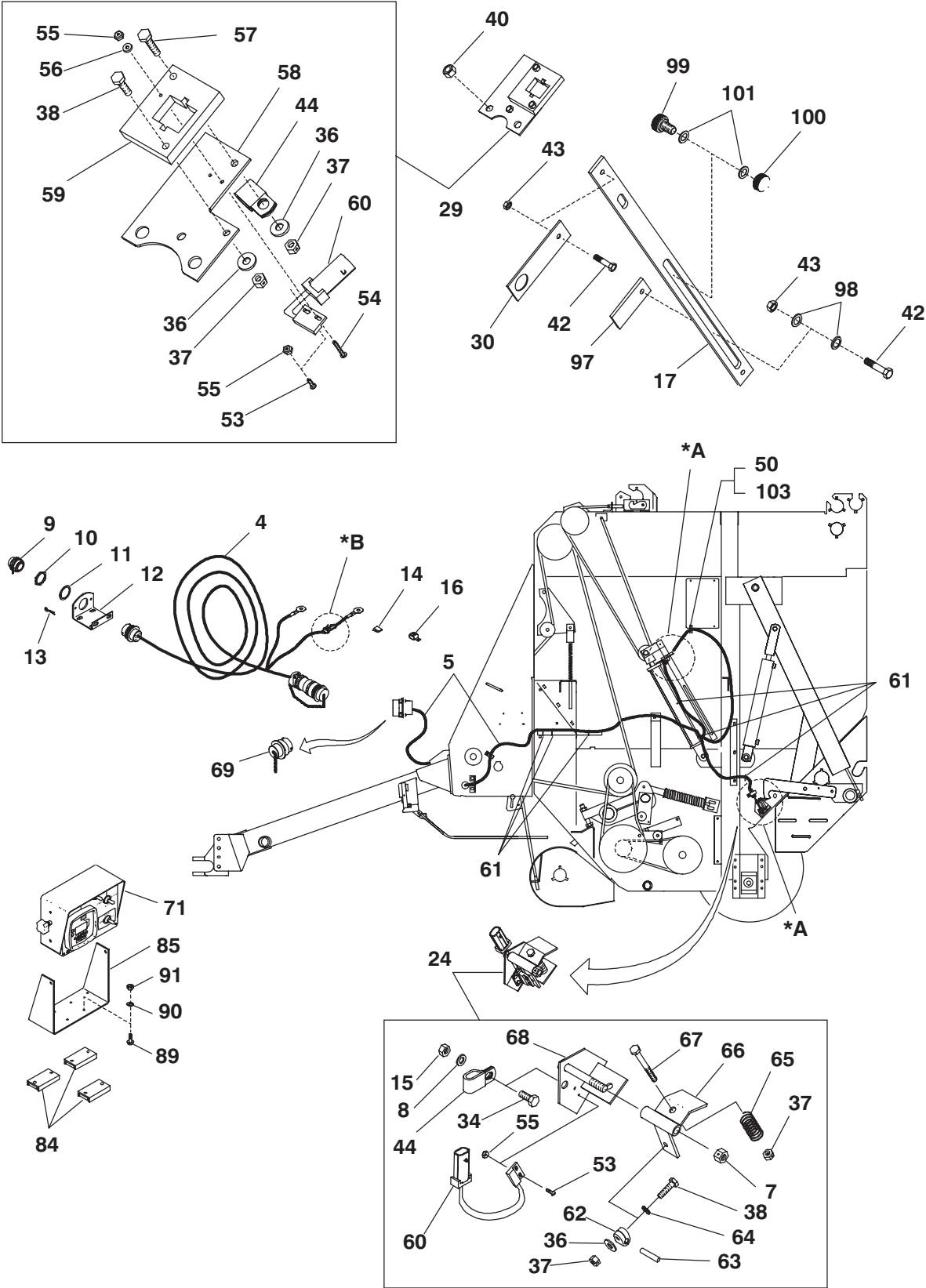
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
05	141465	HARNESS/IMPLEMENT	1	61	055648	TIE/WIRE	9
08	654024	LW 5/16	2	73	650687	CB 5/16X3/4	2
15	653007	HN 5/16	2	96	650985	TCS 5/16X3/4	1
44	059075	CLAMP/HOSE	3	102	063592	CABLE/TIE	1
51	075505	CLAMP/HOSE	3	103	076078	CLAMP	2



Cam must pass between magnet and switch without touching the magnet or the switch.

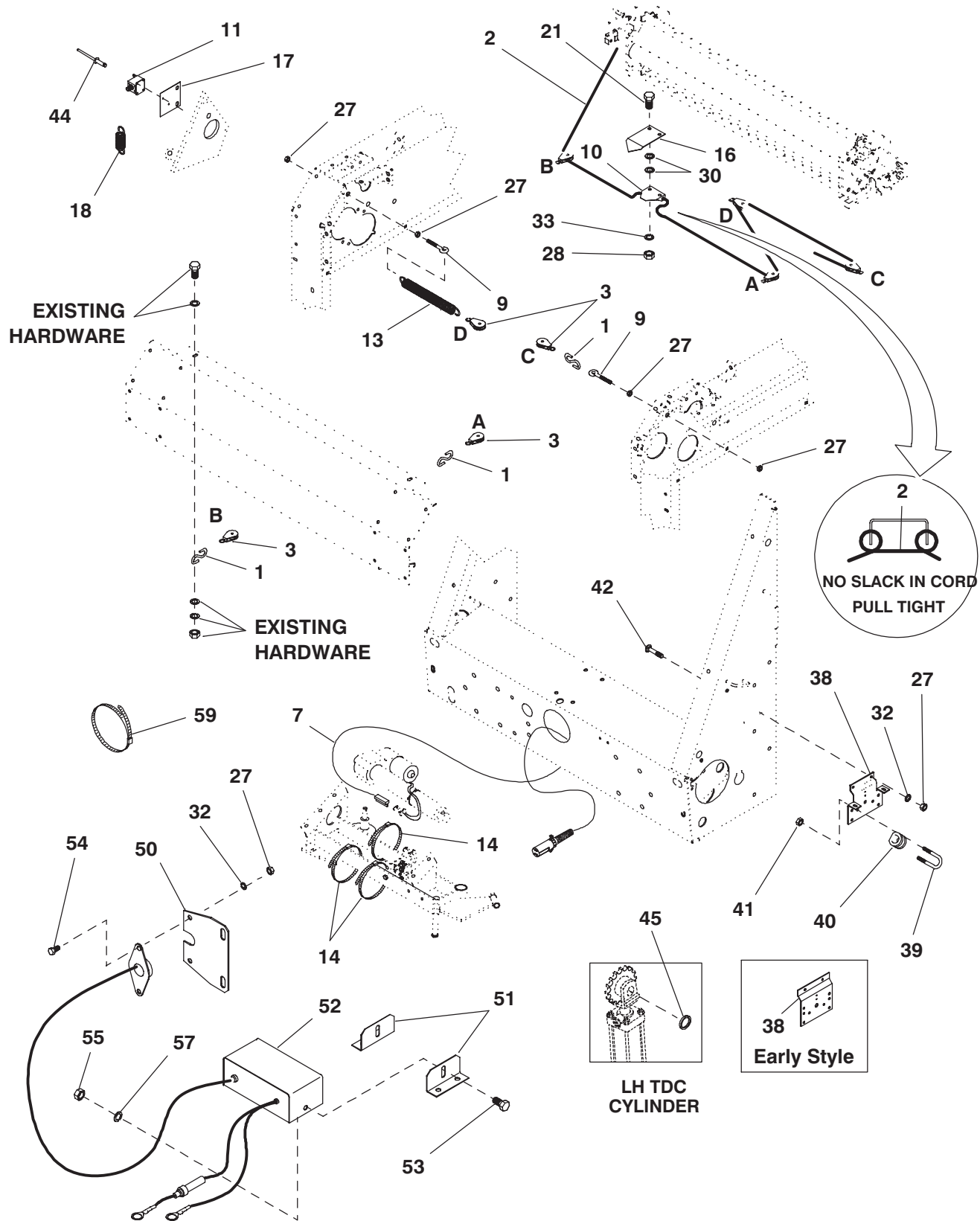


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	071700	LN 1/4	1	18	654004	FW 5/16	4
02	651157	LW ET 1/4	1	41	071701	LN 5/16	2
03	650487	CS 5/16X1	2	52	073535	CLAMP/HOSE	1
04	117995	MAGNET	1	60	112423 _a	SWITCH	1
05	120473	CLAMP	1	61	055648	TIE/WIRE	5
06	120472	CLIP/CONNECTOR	1	77	654030	LW 1/2	1
07	654002	FW 1/4	1	78	650494	CS 1/2X1	1
09	650835	CS 1/4X1	1	83	NS _b	SWITCH ASSY/PAUSE	1
10	119903	BRACKET/PAUSE SWITCH	1	a) For repair, order the following connector kit number:			
11	651212	RHMS #5-40X1/2	2	*A - 119923			
12	651328	NILN #5-40	2	b) Not available as a service part. Refer to the included Parts Breakdown.			



RB1475/1875 - AUTOMATIC TWINE WRAP

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
04	120924 ^{ad}	HARNESS/POWER	1	59	141071	SUPPORT/SLIDE	1
05	120925 ^{ad}	HARNESS/IMPLEMENT	1	60	112423 ^a	SWITCH	2
07	071703	LN 3/8	1	61	055648	TIE/WIRE	6
08	654024	LW 5/16	1	62	120473	CLAMP	1
09	119899	CAP/POWER HARNESS DUST	1	63	117995	MAGNET	1
10	119896	NUT/PANEL	1	64	651157	LW ET 1/4	1
11	119897	LW 1-1/2	1	65	380-13297	SPRING	1
12	119886	BRACKET/CONNECTOR	1	66	120490	ACTUATOR	1
13	650553	CP 1/8X3/4	1	67	650958	CS 1/4X2-3/4	1
14	127938	FUSE/20 AMP	1	68	120492	BRACKET	1
15	653007	HN 5/16	1	69	119900	CAP/DUST	1
16	119956	COVER/FUSE HOLDER	1	71	155647 ^c	CONTROL BOX/AUTOTWINE TIE	1
17	141229	SLIDE	1	84	067040	MAGNET/CONC HOPPER COVER	3
24	NS ^b	SWITCH/TAILGATE ASSY	2	85	141080	SUPPORT/CONTROL	1
29	NS ^b	SWITCH/SHUTTLE RETURN ASSY	1	89	650548	RHMS#10-24X1/2	6
30	141070	PLATE	1	90	650549	LW #10	6
34	650486	CS 5/16X3/4	1	91	650550	HN MS #10-24	6
36	654002	FW 1/4	3	97	141525	DAMPENER	1
37	071700	LN 1/4	4	98	654006	FW 3/8	2
38	650835	CS 1/4X1	1	99	141082	MAGNET	1
40	653018	HN 1/2	2	100	141077	NUT/MAGNET	1
42	650490	CS 3/8X1	2	101	141526	WASHER/NYLON 1/2	2
43	067847	NILN 3/8	2	103	076078	CLAMP	1
44	059075	CLAMP/HOSE	2	a) For repair, order the following connector kit numbers: *A – 119923 *B – 119928			
50	650315	TCS 1/4X1/2	1				
53	651212	RHMS#5-40X1/2	3				
54	651346	RHMS #5-40X1	1	b) Not available as a service part. Refer to the included Parts Breakdown.			
55	651328	NILN #5-40	4				
56	650848	FW #6 WIDE	1	c) For individual component parts see page entitled 'Control Box'.			
57	650426	CS 1/4X1-1/4	1				
58	141072	MOUNT/SLIDE	1	d) For repair of (Metal) Connector, see page entitled 'Service Kits – Electrical Connectors'.			

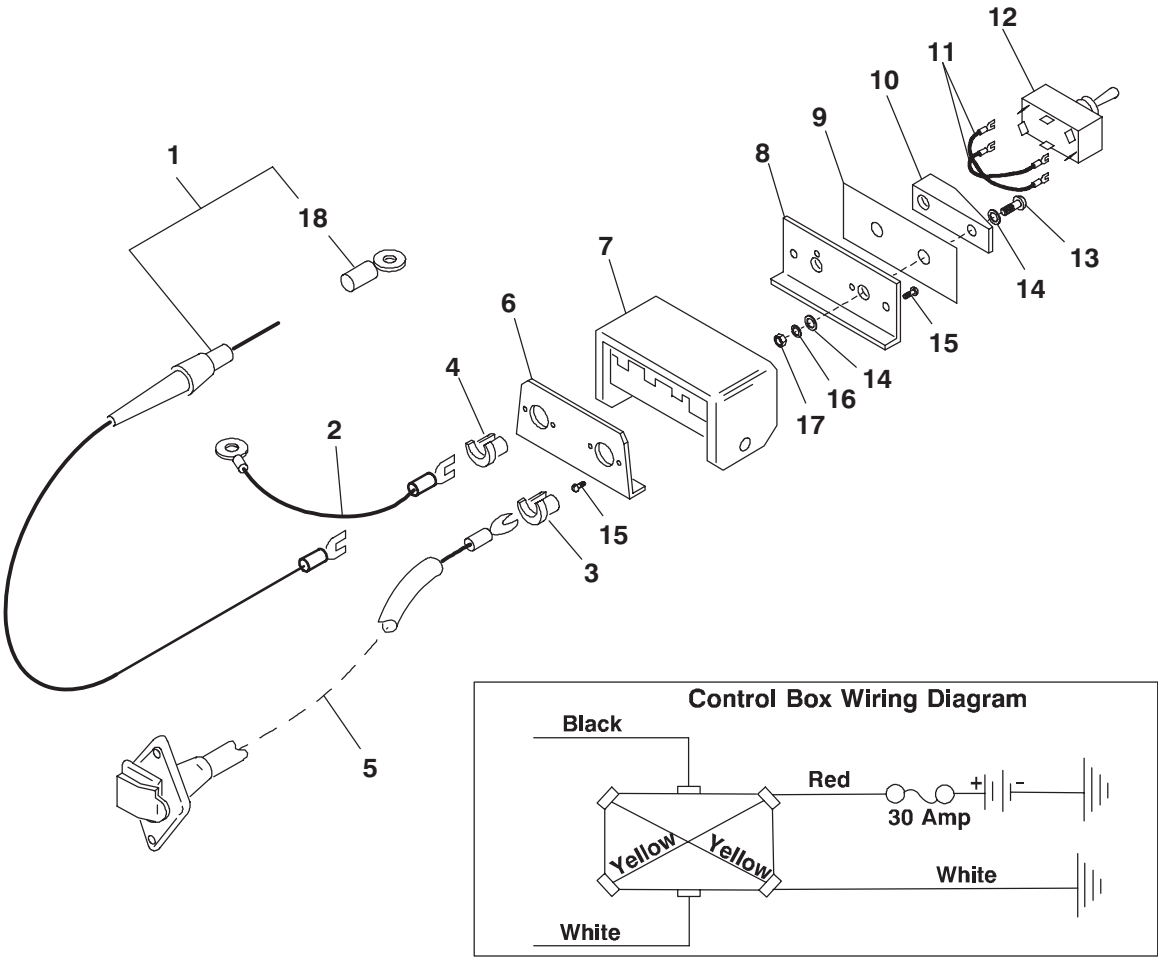


RB1475/1875 - MANUAL TWINE WRAP

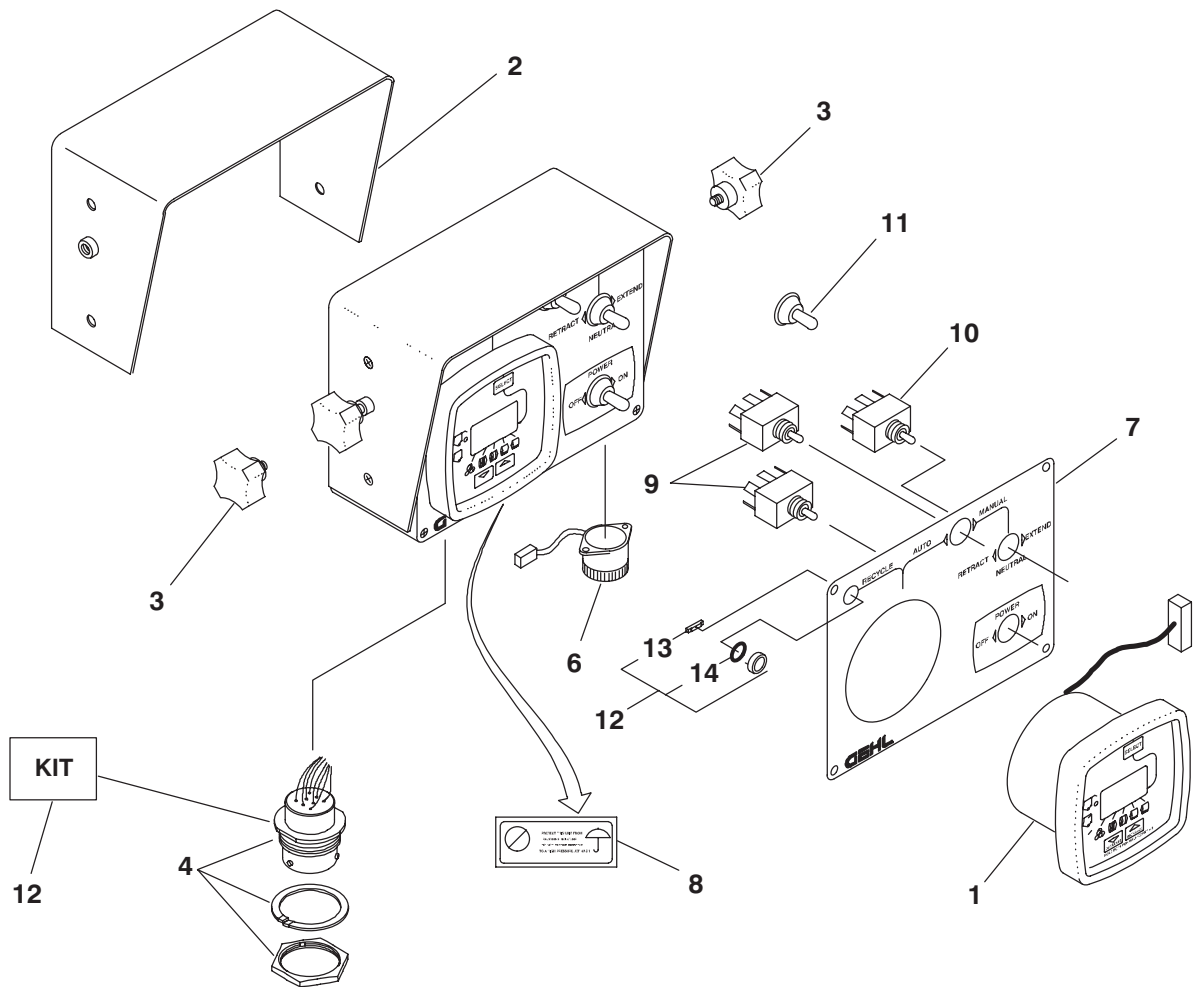
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	B11433A	HOOK-S	3	38	141710	BRACKET	2
02	052595	CORD/DEFLECTOR (1475)	1			(AFTER SN24000-1475 & 17500-1875)	
	070607	CORD/DEFLECTOR (1875)	1		118170	BRACKET	2
03	058539	PULLEY	4			(BEFORE SN24001-1475 & 17501-1875)	
07	061060	CABLE/ACTUATOR	1	39	B11069	U BOLT/ECCENTRIC SHAFT	2
09	065811	BOLT/EYE	2	40	059721	GUIDE/ROPE	2
10	066174	BASE/INDICATOR	1	41	064260	NILN 5/16	4
11	066765	COUNTER/HAY BALER	1	42	650687	CB 5/16X3/4	4
13	078295	SPRING/EXTENSION	1	44	076122	RIVET/BLIND	2
14	082808	TIE/CABLE	3	45	B11162B	FW 1-17/64	1
16	119555	INDICATOR/BALE SIZE	1	50	059052	BRACKET/RECEPTACLE	1
17	119560	BRACKET/COUNTER	1	51	059053	BRACKET/MOUNTING	2
18	17H387	SPRING/EXTENSION	1	52	060375 ^a	BOX/TRANS CONTROL ASSMD	1
21	650488	CS 3/8X3/4	2	53	650448	CS 1/4X3/4	2
27	653007	HN 5/16	10	54	650487	CS 5/16X1	2
28	653010	HN 3/8	2	55	653005	HN 1/4	2
30	654006	FW 3/8	4	57	654022	LW 1/4	2
32	654024	LW 5/16	6	59	055648	TIE/WIRE	1
33	654026	LW 3/8	2				

a) For further breakdown, see page entitled 'Control Box'.

RB1475/1875 - CONTROL BOX

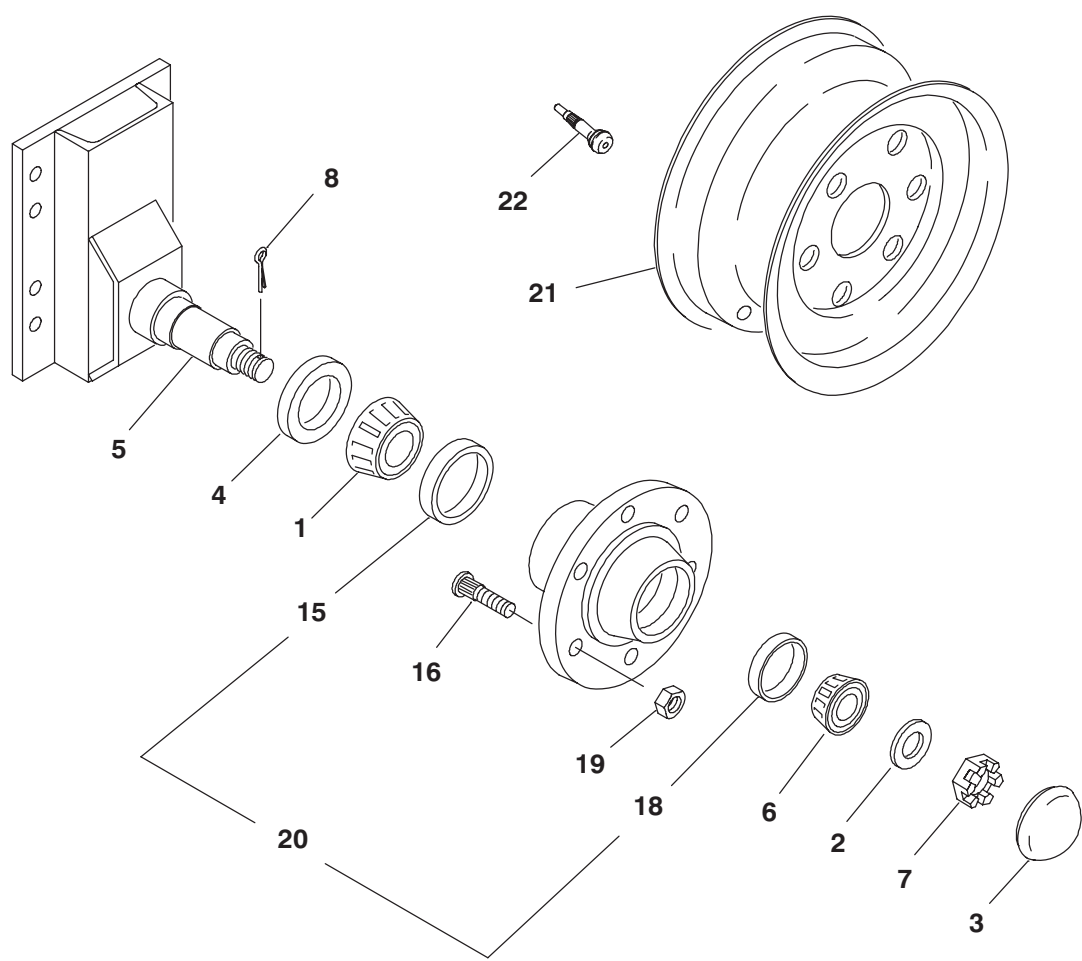


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	060375	BOX/TRANS CONTROL	1	09	060971	DECAL/SWITCH BOX	1
		CONSISTS OF:		10	060972	GUARD/TOGGLE	1
01	057778	CABLE/POWER SUPPLY	1	11	059064	CABLE/YELLOW	2
02	057779	CABLE/GROUND	1	12	059299	SWITCH/TOGGLE	1
03	057781	BUSHING/5K-4	1	13	650943	THMS 1/4X1/2	1
04	059321	BUSHING/7K-2	1	14	654002	FW 1/4	2
05	060376	CABLE/TRACTOR TRANS ASSY	1	15	650702	TFS #6X3/8	4
06	069257	PLATE/BACK	1	16	654022	LW 1/4	1
07	069255	BOX/DEFLECTOR ASSY	1	17	653005	HN 1/4	1
08	059059	PLATE/SWITCH CAP	1	18	077717	RING/TERMINAL 5/16	1

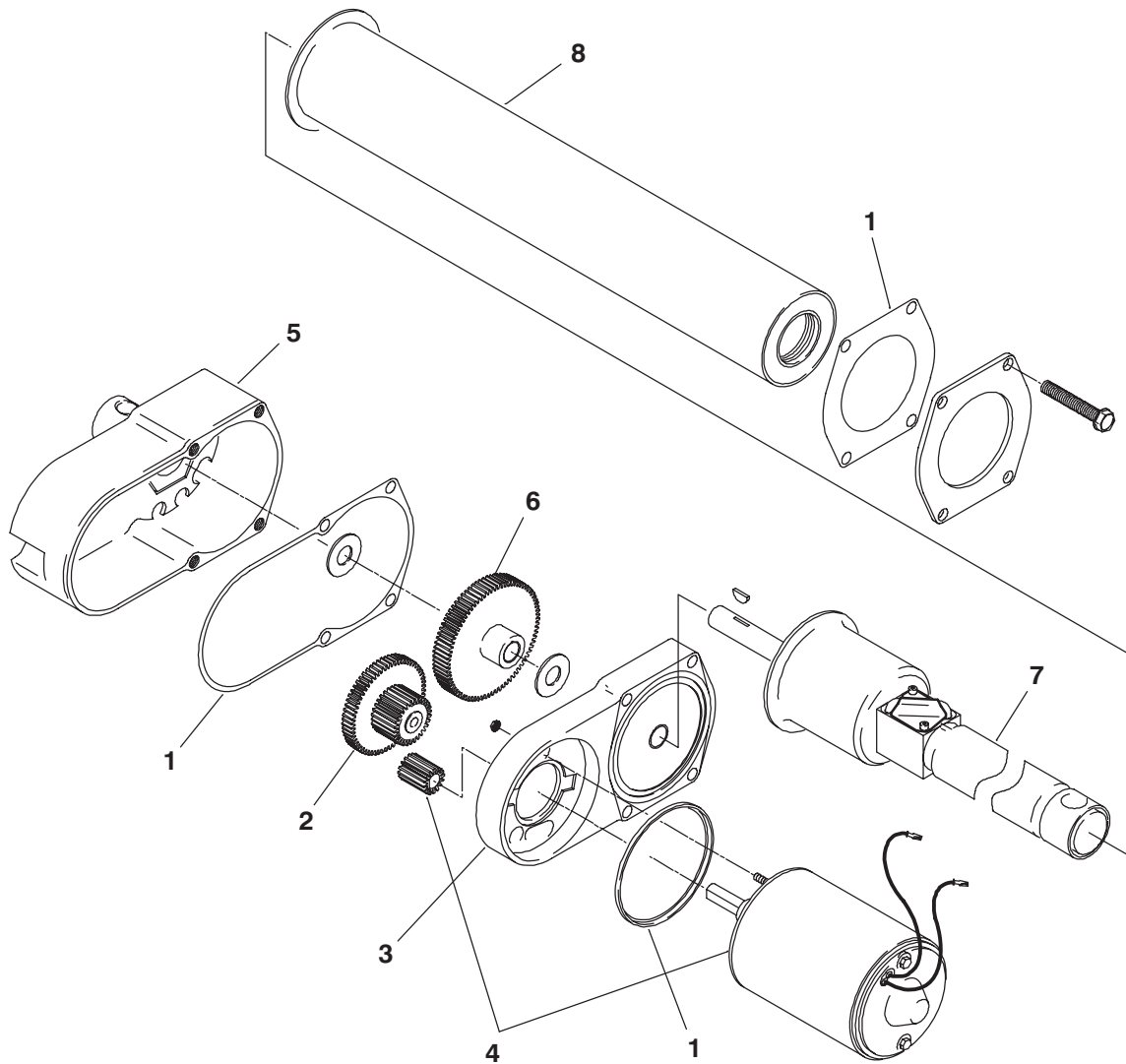


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	155647	BOX/AUTO TWINE WRAP CONTROL	1	08	143197	DECAL/MOISTURE	1
		CONSISTS OF:		09	143198	SWITCH/TOGGLE	2
01	141478	MODULE/UDM	1	10	143199	SWITCH/TOGGLE	1
02	141479	VISOR/SUN	1	11	143200	BOOT/SWITCH	3
03	141480	KNOB	3	12	155650	SWITCH/BUTTON	3
04	141192	CONNECTOR KIT/RECEPTACLE	1	13	155660	CLIP	1
06	141481	ALARM/BALER CONTROL	1	14	155661	SEAL	1
07	141482	DECAL	1				

RB1475/1875 - AXLE ASSEMBLY



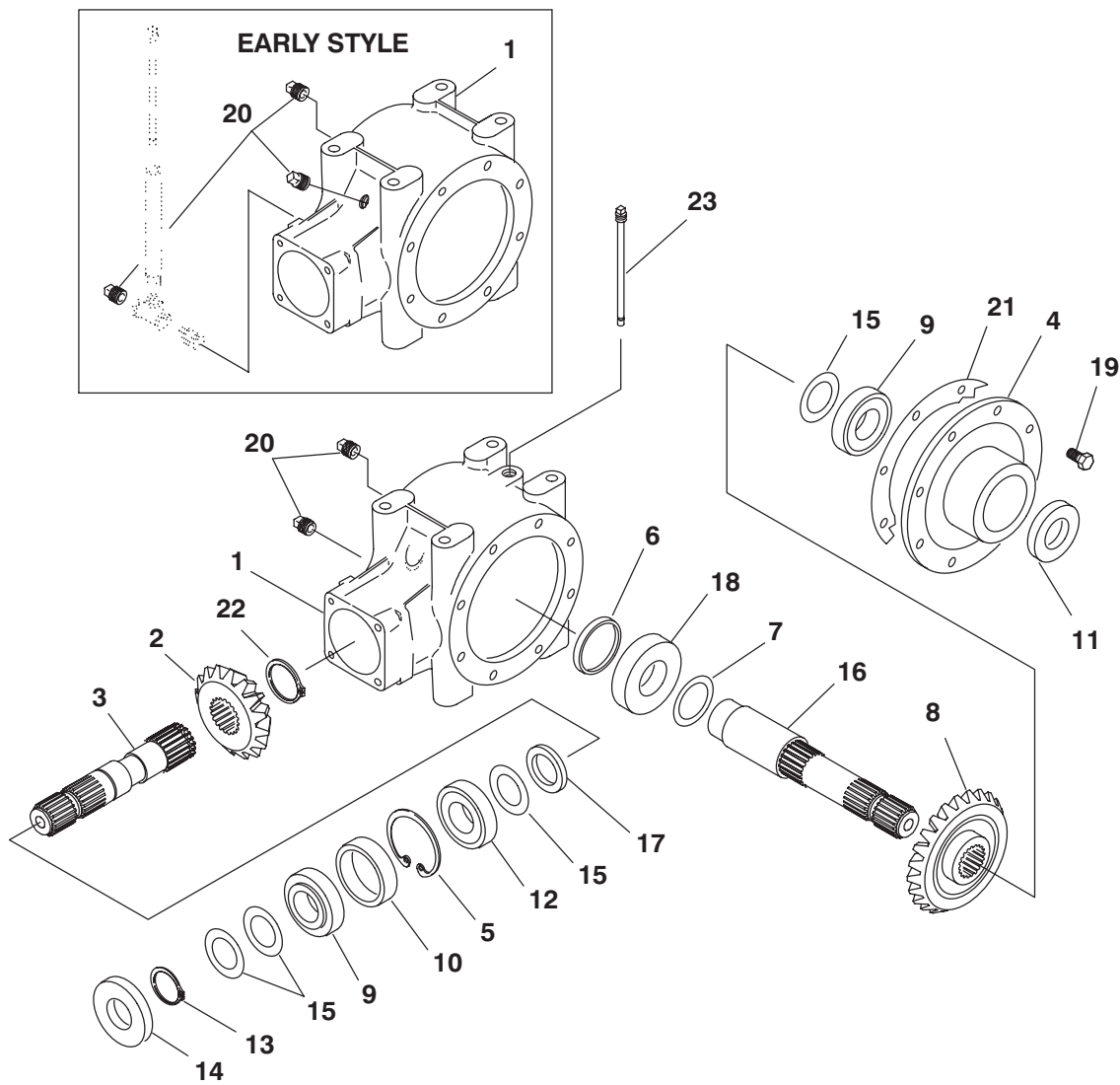
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	042163	CONE/WHEEL BEARING	2	15	042162	CUP/WHEEL BEARING	2
02	066717	FW 31/32	2	16	120822	BOLT/WHEEL	12
03	076586	CAP/GREASE	2	18	520054	CUP/BEARING	2
04	079716	SEAL/GREASE	2	19	046001	NUT/WHEEL	12
05	084682	AXLE/ADJ ASSY	2	20	091870	HUB/WHEEL ASSEMBLY	2
06	520201	CONE/BEARING	2	21	126739	WHEEL/RIM (14X8)	2
07	653102	NUT 7/8	2		112442	WHEEL/RIM (15X10)	2
08	655010	CP 1/8X1-1/2	2	22	045582	VALVE/TIRE	2



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	120509	ACTUATOR (TWINE TIE)	1	05	077098	HOUSING/REAR	1
	126236	ACTUATOR (NET WRAP)	1	06	089956	GEAR/DRIVEN	1
		CONSISTS OF:		07	126248	SCREW & BRAKE ASSY (NET WRAP) .	1
01	077097	KIT/SEAL	1		120825	SCREW & BRAKE ASSY (TWINE TIE) ..	1
02	077095	GEAR/INTERMEDIATE	1	08	089957	TUBE/COVER	1
03	089955	HOUSING/FRONT	1				
04	089958 _a	MOTOR	1				

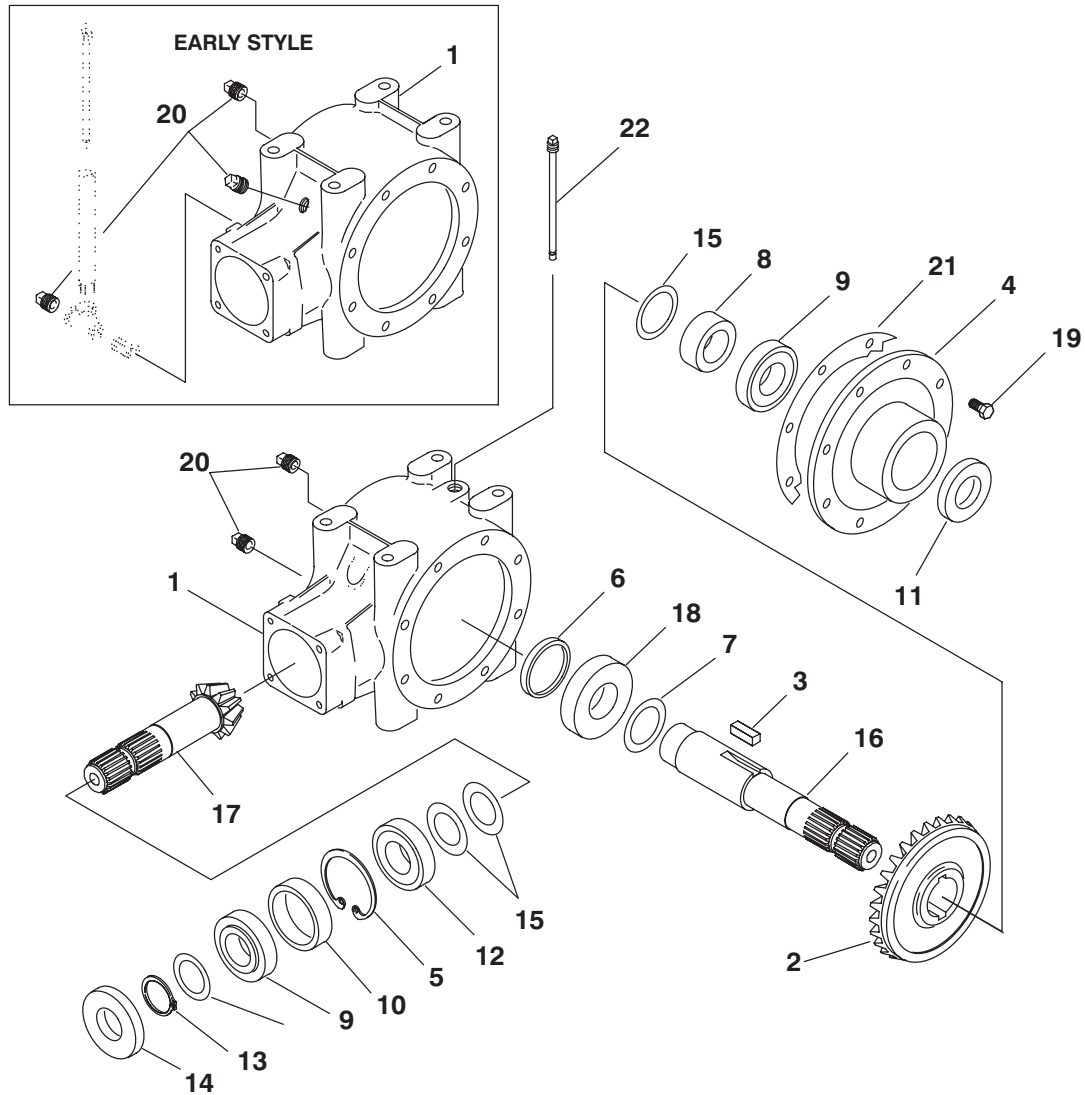
a) Includes Drive Gear.

RB1475/1875 - TRANSMISSION (540 RPM)



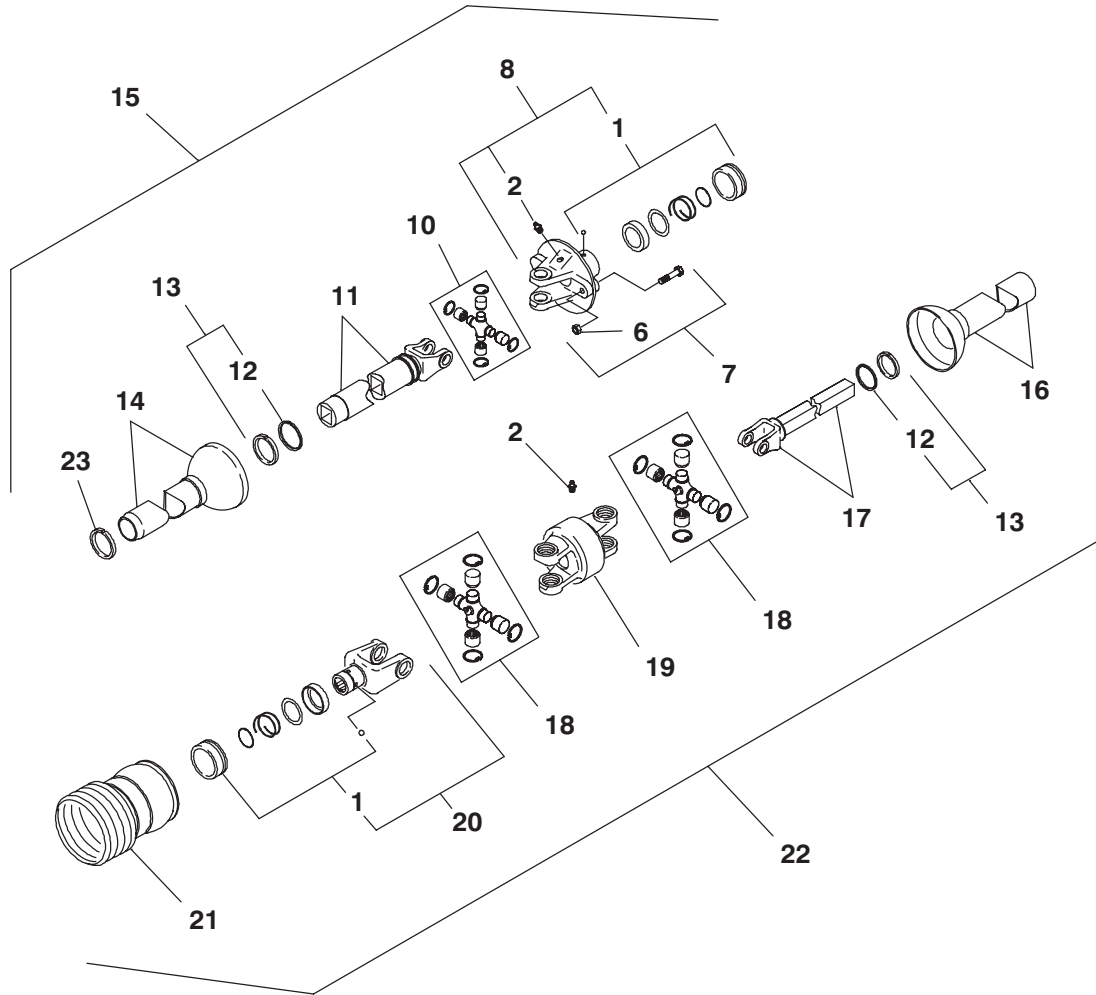
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	141549	TRANSMISSION/540RPM	1	09	090088	BEARING	2
		(AFTER SN25000-1475 & 17900-1875)		10	126834	SPACER	1
	094804	TRANSMISSION/540RPM	1	11	126835	SEAL/OIL	1
		(BEFORE SN25001-1475 & 17901-1875)		12	141551	BEARING	1
		CONSISTS OF:		13	090092	RING/RETAINING	1
01	141474	CASTING/GEARBOX	1	14	090090	SEAL/OIL	1
		(AFTER SN25000-1475 & 17900-1875)		15	084595	SHIM	4
	126830	CASTING/GEARBOX	1	16	126842	SHAFT	1
		(BEFORE SN25001-1475 & 17901-1875)		17	084591	SPACER	1
02	126839	PINION	1	18	126836	BEARING	1
03	126840	SHAFT	1	19	656001	CS M8-1.25X20	6
04	126831	COVER	1	20	097208	PLUG/GAS 3/8	3
05	089133	RING/SNAP	1	21	126837	GASKET	1
06	089141	CAP	1	22	119892	RING/SNAP	1
07	126641	KIT/SHIM	1	23	141645	DIPSTICK/BREATHER	1
08	126841	GEAR	1				

RB1475/1875 - TRANSMISSION (1000 RPM)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	141550	TRANSMISSION/1000RPM	1	08	126845	SPACER	1
		(AFTER SN25000-1475 & 17900-1875)		09	090088	BEARING	2
	126829	TRANSMISSION/1000RPM	1	10	126834	SPACER	1
		(BEFORE SN25001-1475 & 17901-1875)		11	126835	SEAL/OIL	1
		CONSISTS OF:		12	141551	BEARING	1
01	141474	CASTING/GEARBOX	1	13	090092	RING/RETAINING	1
		(AFTER SN25000-1475 & 17900-1875)		14	090090	SEAL/OIL	1
	126830	CASTING/GEARBOX	1	15	084595	SHIM	4
		(BEFORE SN25001-1475 & 17901-1875)		16	126846	SHAFT	1
02	126843	GEAR	1	17	126847	SHAFT	1
03	126844	KEY	2	18	126836	BEARING	1
04	126831	COVER	1	19	656001	CS M8-1.25X20	6
05	089133	RING/SNAP	1	20	097208	PLUG/GAS 3/8	3
06	089141	CAP	1	21	126837	GASKET	1
07	126641	KIT/SHIM	1	22	141645	DIPSTICK/BREATHER	1

RB1475/1875 - UNIVERSAL DRIVE

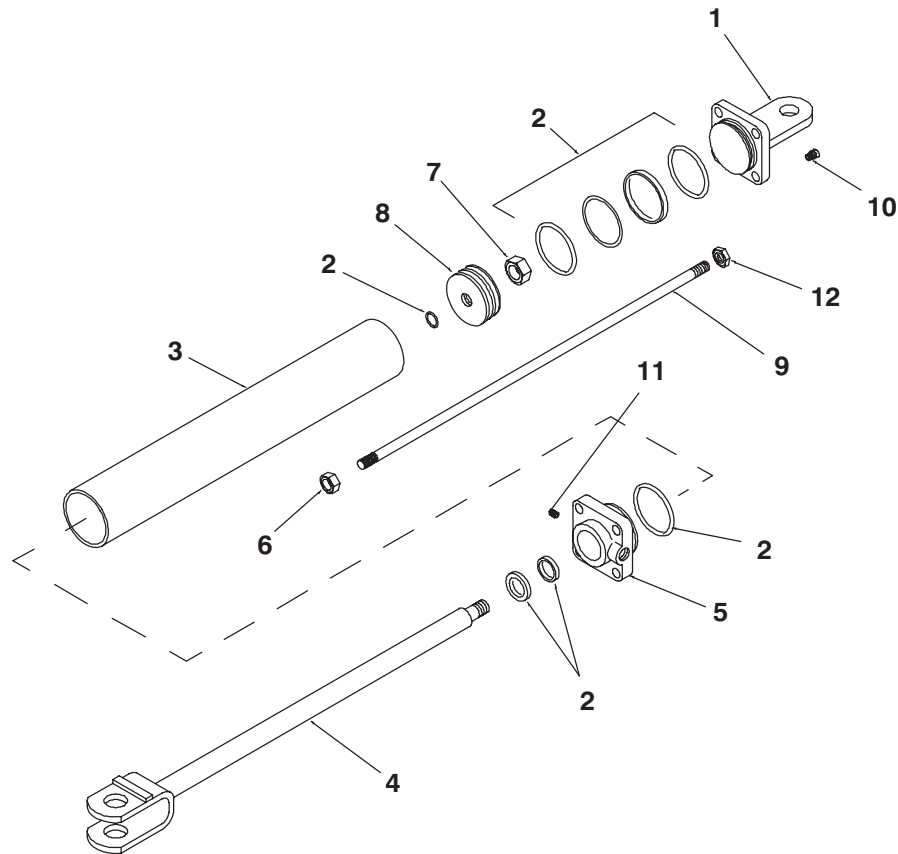


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	086925	KIT/SPRING LOCK REPAIR	2	15	119373	JOINT/UNIVERSAL IMPL (540 RPM) ...	1
02	570019	FITTING/GREASE	2		119585	JOINT/TUBE W/GUARD (1000 RPM) ...	1
06	071700	LN 1/4	1	16	086936 _b	GUARD/OUTER	1
07	095141 _a	BOLT/SHEAR (1/4X1-1/2 Gr.9, 540RPM)	1	17	086935	YOKE W/SHAFT ASSY	1
	900084 _a	BOLT/SHEAR (1/4X1-1/2 Gr 5, 1000RPM)	1	18	141779	KIT/CROSS REPAIR	2
08	119453	FREE MOTION ASSY (540 RPM)	1	19	090895	HOUSING/CV CENTER	1
	119600	FREE MOTION ASSY (1000 RPM)	1	20	086938	YOKE/SPRING LOCK ASSY (540 RPM) .	1
10	510114	KIT/CENTER CROSS	1		092792	YOKE/SPRING LOCK ASSY (1000 RPM)	1
11	119454 _c	YOKE TUBE & SLIP SLEEVE (540 RPM)	1	21	144451	GUARD/PLASTIC	1
	119590 _c	YOKE TUBE & SLIP SLEEVE (1000 RPM)	1	22	084404	JOINT/UNIV TRACTOR (540 RPM)	1
12	510100	RETAINER/BEARING	2		119586	JOINT/SHAFT W/GUARD (1000 RPM) ..	1
13	095130	KIT/REPAIR	2	23	510215	BEARING/CENTRALIZER	1
14	119455	GUARD/INNER (540 RPM)	1				
	119589	GUARD/INNER (1000 RPM)	1				

a) Contains 8 Shear Bolts and 8 Lock Nuts.

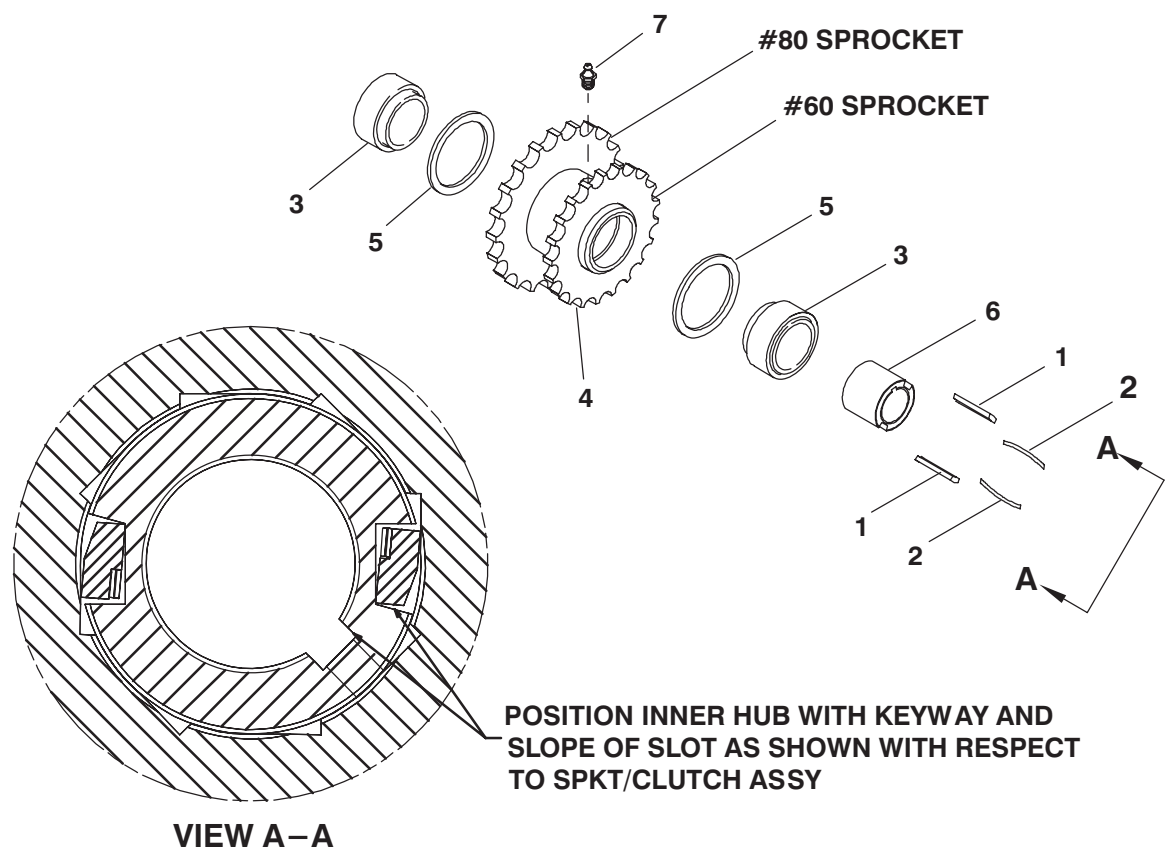
b) Includes Decal 091444.

c) Includes Decal 143007.



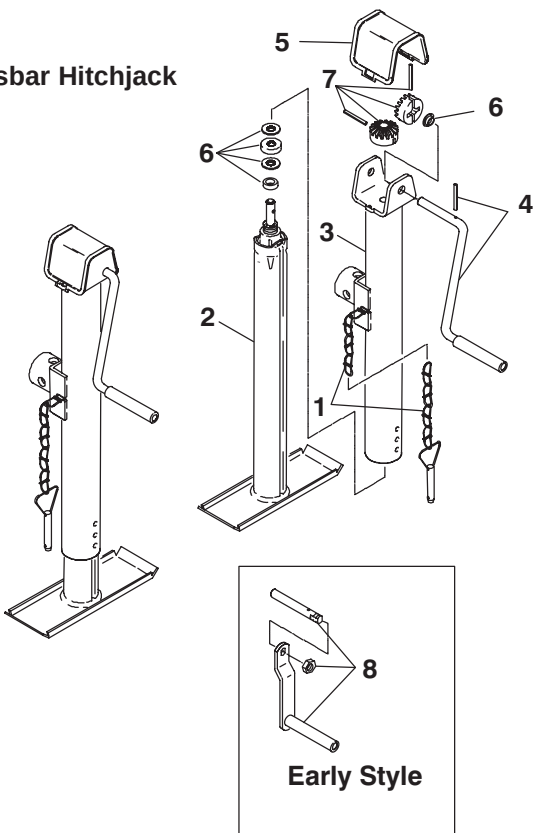
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	127115	CYLINDER/HYD. ASSY 3X20.5 (1475) .	1	05	126912	CAP/ROD	1
	127117	CYLINDER/HYD. ASSY 3X25 (1875)	1	06	653044	JN 1/2	4
		CONSISTS OF:		07	126530	LN 3/4	1
01	126763	CAP/ANCHOR	1	08	126914	PISTON	1
02	126666	KIT/SEAL	1	09	074785	ROD/TIE (1475)	4
03	126910	TUBE/TDC (1475)	1		077955	ROD/TIE (1875)	4
	126919	TUBE/TDC (1875)	1	10	570016	FITTING/RELIEF.....	1
04	126911	ROD/TDC CYL ASSY (1475)	1	11	126918	PLUG/SAE HEX SOCKET	1
	126920	ROD/TDC CYL ASSY (1875)	1	12	653018	HN 1/2	4

RB1475/1875 - OVERRUNNING CLUTCH



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	055371	KEY/DRIVE	2	05	119045	WASHER/1.406 HT	2
02	055372	SPRING/LEAF.....	2	06	119050	HUB/INNER OVERRUNNING	1
03	076992	BEARING/BALL	2	07	570002	FITTING/GREASE	1
04	119031	SPRKT/CLUTCH ASSY	1				

Wesbar Hitchjack

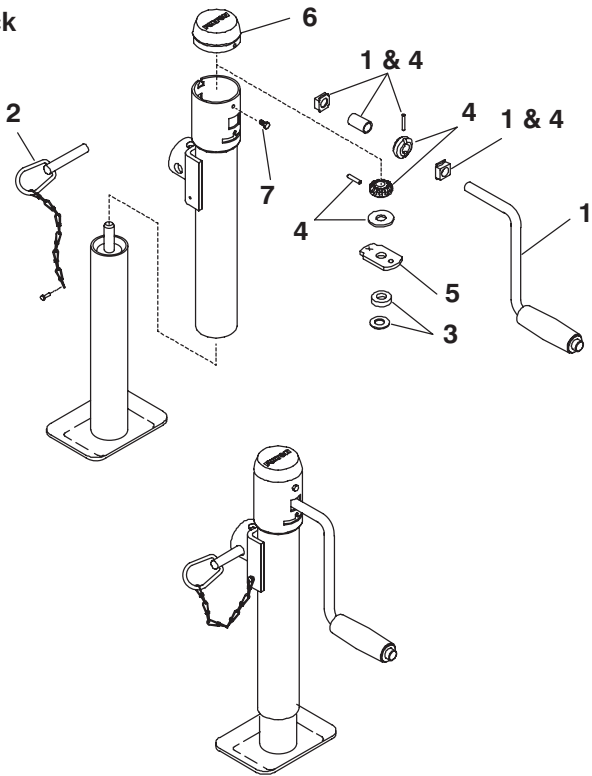


Ref. No.	Part No.	Description	Qty. Req.
	088841	HITCHJACK - WESBAR	1
		CONSISTS OF:	
01	061276	PIN & CHAIN	1
02	081462	TUBE/INNER ASSY	1
03	092021	TUBE/OUTER	1
04	126735	HANDLE (LATER STYLE)	1
	081463 _a	HANDLE & NUT (EARLY STYLE) ..	1
05	077838	CAP/TOP	1
06	094283	KIT/INTERNAL PARTS	1
07	077836	KIT/GEAR	1
08	077839 _a	SHAFT/CROSS	1

a) Replaced by 126735 later style Handle.

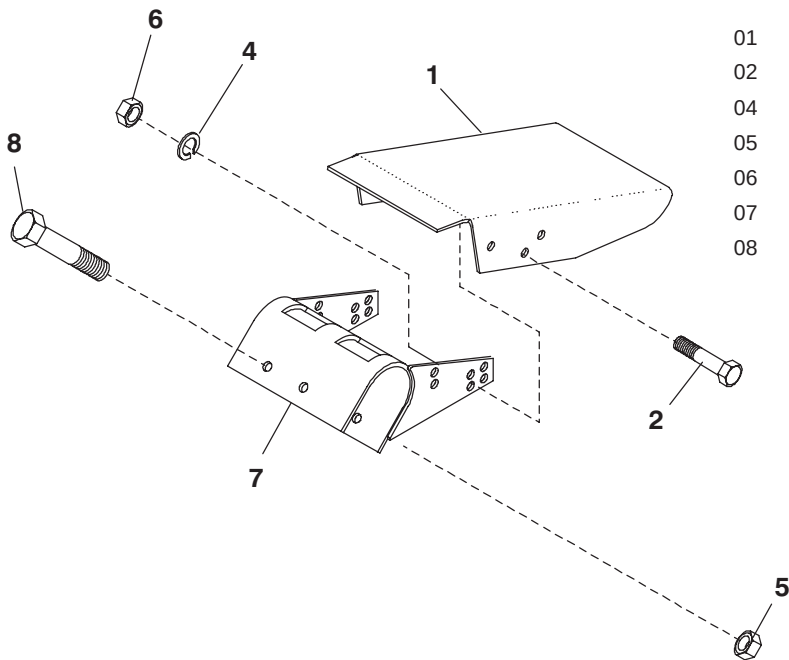
Fulton Hitchjack

Ref. No.	Part No.	Description	Qty. Req.
	143470	HITCHJACK - FULTON	1
		CONSISTS OF:	
01	143597	HANDLE	1
02	143601	PIN & CHAIN	1
03	143610	KIT/BEARING	1
04	143602	KIT/GEAR	1
05	143600	PLATE/SUPPORT	1
06	143598	CAP/TUBE	1
07	113026	TFS #8-32X3/8	2



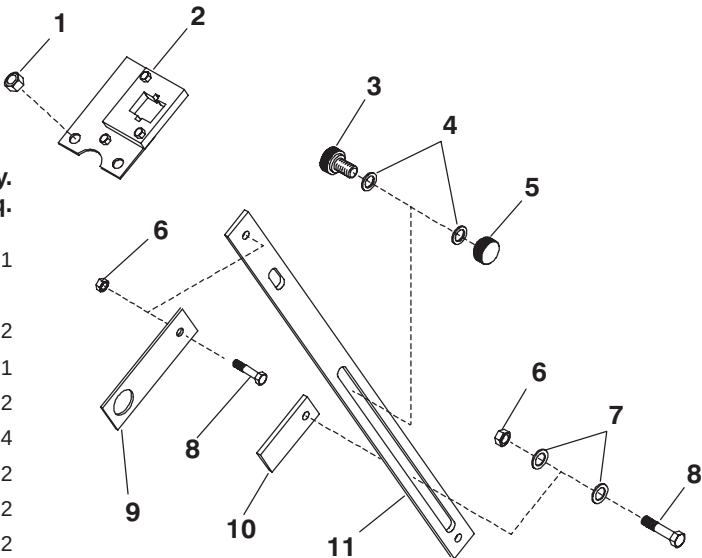
RB1475/1875 - OPTIONS & ACCESSORIES

156411 Bale Ramps



Ref. No.	Part No.	Description	Qty. Req.
	156411	KIT/BALE RAMP	1
		CONSISTS OF:	
01	076568	RAMP	2
02	650495	CS 1/2X1-1/4	8
04	654030	LW 1/2	8
05	071706	LN 1/2	4
06	653018	HN 1/2	8
07	088854	ANCHOR/RAMP ASSY	2
08	650496	CS 1/2X5	4

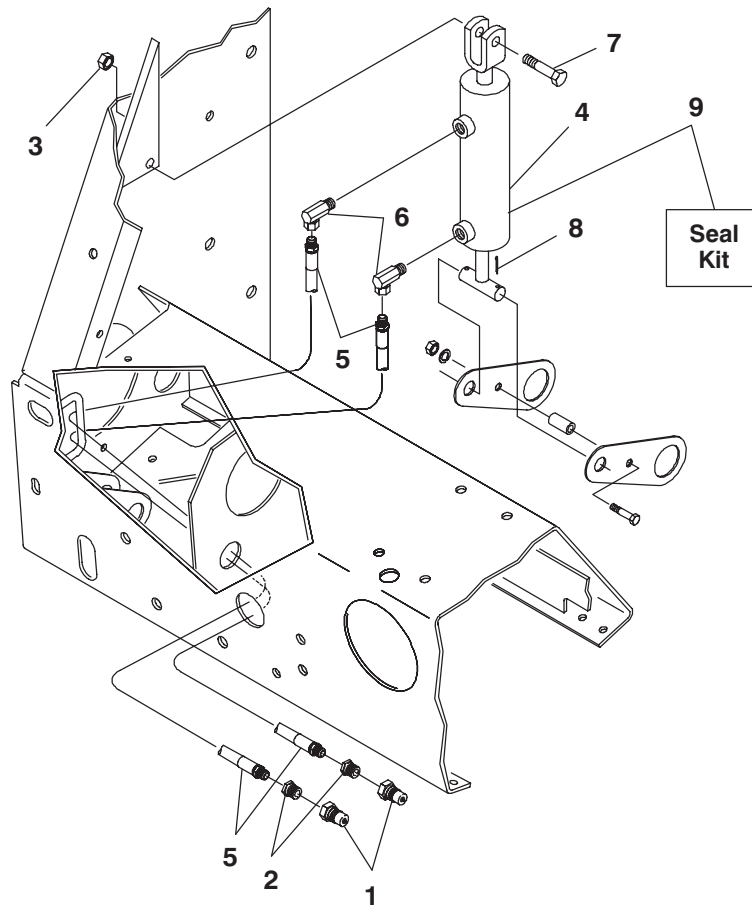
142963 Shuttle Return Kit



Ref. No.	Part No.	Description	Qty. Req.
	142963	SHUTTLE RETURN KIT	1
		CONSISTS OF:	
01	653018	HN 1/2	2
02	NS _a	SWITCH/ASSY	1
03	141082	MAGNET/ASSY	2
04	141526	WASHER/NYLON 1/2	4
05	141077	NUT/MAGNET	2
06	067847	NILN 3/8	2
07	654006	FW 3/8	2
08	650490	CS 3/8X1	2
09	141070	PLATE	1
10	141525	DAMPENER	1
11	141229	SLIDE	1

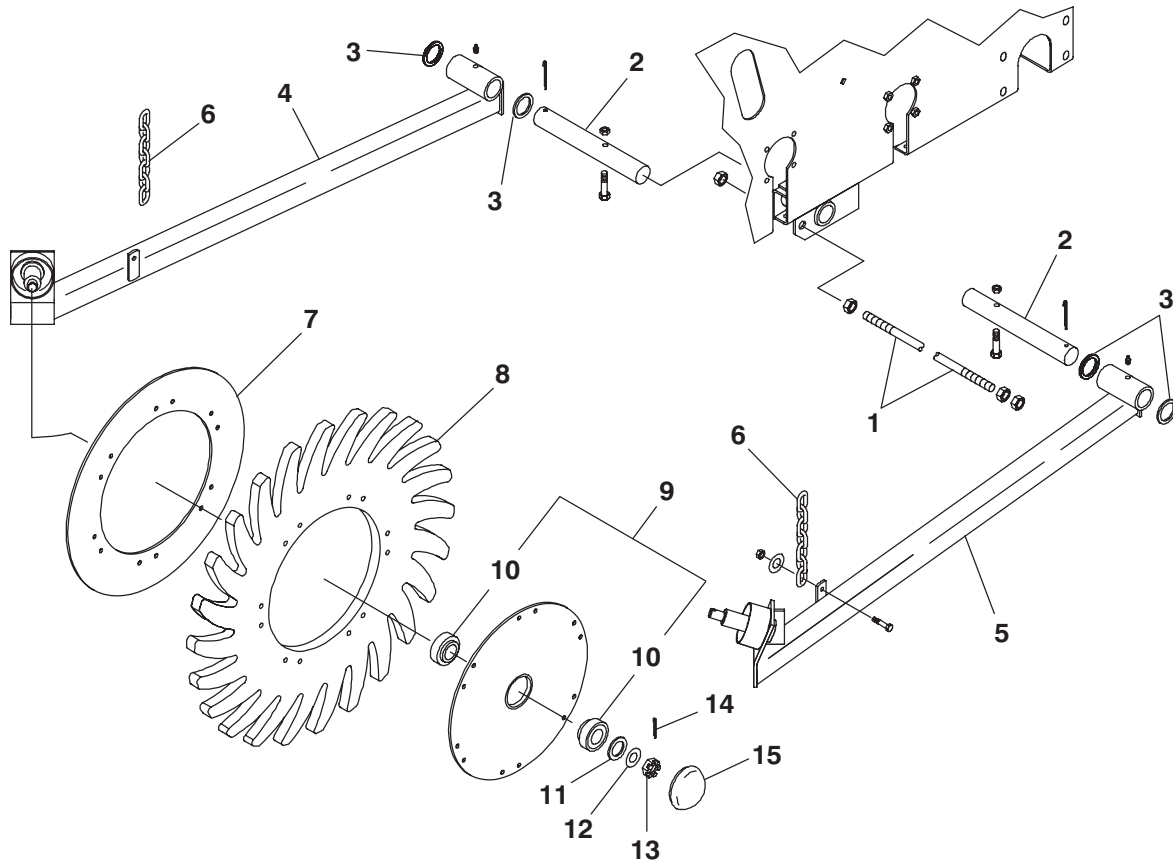
a) Not available as a service part. Refer to the parts breakdown on page entitled 'Automatic Twine Wrap'.

806496 Pickup Lift Kit



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	056080	QUICK-DISCONNECT (MALE)	2	06	580049	ELBOW/HYD FITTING 90 DEG	2
02	057655	BUSHING/HYD FITTING	2	07	650569	CS 1/2X1-3/4	1
03	071706	LN 1/2	1	08	126845	CP 3/32X1-1/4	2
04	118398	CYLINDER/PICKUP	1	09	120826	KIT/SEAL	1
05	118633	HOSE/ASSY	2				

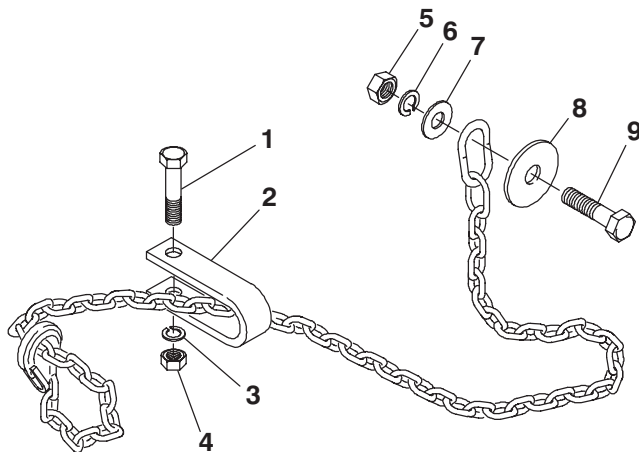
806492 Crowder Wheel Kit



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	119435	ROD (RB1475 ONLY)	1	08	073234	WHEEL/RUBBER	2
	119436	ROD (RB1875 ONLY)	1	09	072641	HUB/WHEEL ASSY	2
02	119288	SHAFT/ARM PIVOT	2	10	520064	BEARING/BALL	4
03	057617	FW 1-1/2	4	11	B11162B	FW 1-17/64	4
03	057617	FW 1-1/2	4	12	072660	WASHER/BELLEVILLE	2
04	119362	ARM/CROWDER RT ASSY	1	13	653119	NUT/HEX SLTD 3/4	2
05	119363	ARM/CROWDER LT ASSY	1	14	655018	PIN/COTTER 3/16X1-1/4	2
06	060469	CHAIN/LOWER LINK	2	15	064415	CAP/DUST	2
07	072627	BACKUP/RUBBER WHEEL	2				

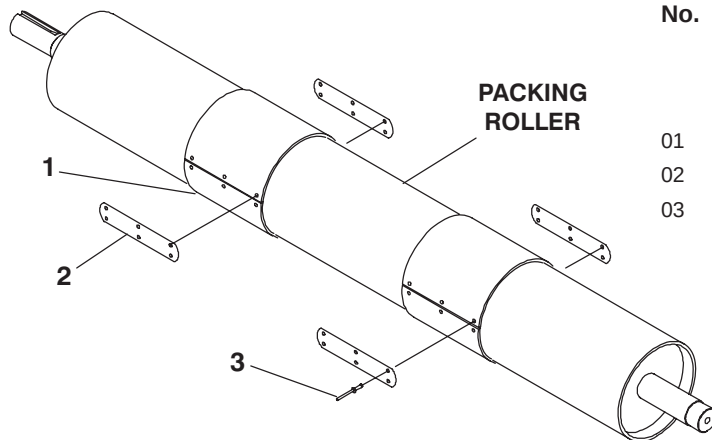
RB1475/1875 - OPTIONS & ACCESSORIES

142965 Safety Tow Chain 5 Ton



Ref. No.	Part No.	Description	Qty. Req.
	142965	CHAIN/SAFETY TOW 5 TON	1
		CONSISTS OF:	
01	650695	CS 5/8X3-1/2	1
02	080894	CLEVIS	1
03	654032	LW 5/8	1
04	653021	N 5/8	1
05	653026	N 3/4	1
06	654034	LW 3/4	1
07	654014	FW 3/4	1
08	069076	FW 25/32	1
09	650172	CS 3/4X3-1/4	1

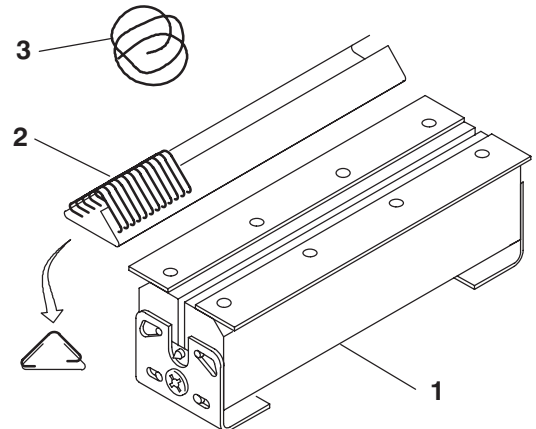
068633 Packing Roll Lagging Kit



Ref. No.	Part No.	Description	Qty. Req.
	068633	PACKING ROLL LAGGING KIT	1
		CONSISTS OF:	
01	068847	LAGGING	2
02	068848	STRIP/COVER	4
03	068846	RIVET/LINER	36

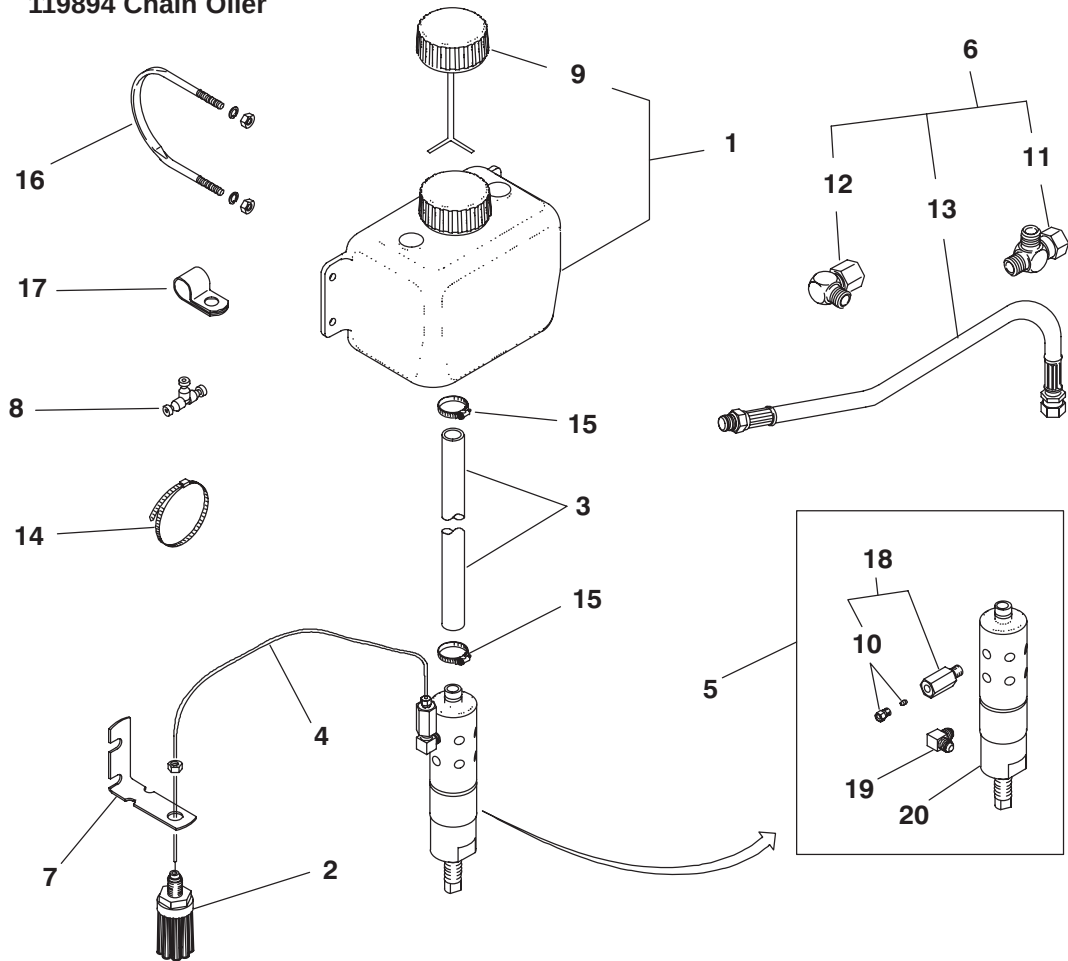
802700 Lacing Kit

Ref. No.	Part No.	Description	Qty. Req.
01	115666	WISE/7 INCH	1
	073390	KIT/RELACING	1
		CONSISTS OF:	
02	058398	LACING/BELT	6
03	078113	CABLE/LACING	1



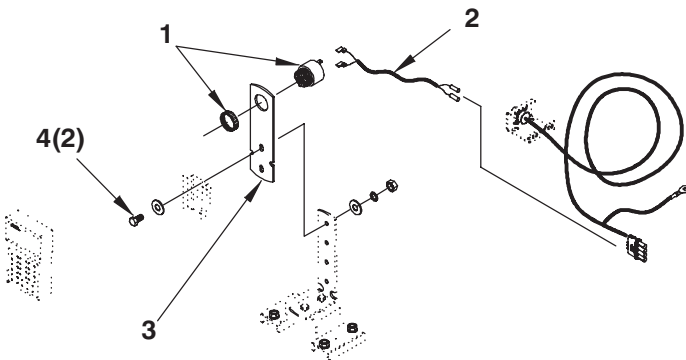
RB1475/1875 - OPTIONS & ACCESSORIES

119894 Chain Oiler



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	119894	OILER/CHAIN	1	17	119582	CLAMP	3
		CONSISTS OF:		18	119564	MANIFOLD	4
01	091209	TANK/OIL	1	19	056997	ELBOW	4
02	091210	BRUSH/ASSY	5	20	158044	PUMP	1
03	091213	TUBE	1	INCLUDES THE FOLLOWING HARDWARE:			
04	091219	TUBE/NYLON	1	650294	TFS 1/4X3/8	1	
05	119893	PUMP/OILER	1	650403	CS 1/4X3/8	2	
06	119905	HOSE/HYDRAULIC	1	650448	CS 1/4X3/4	2	
07	119906	BRACKET/90° LONG BRUSH	5	650758	CB 1/4X3/4	4	
08	119907	UNION TEE 5/32	1	653005	HN 1/4	6	
09	112269	CAP	1	653007	HN 5/16	4	
10	119565	KIT/VALVE	1	653010	HN 3/8	1	
11	072806	TEE	1	653018	HN 1/2	5	
12	119909	ELBOW	1	654002	FW 1/4	8	
13	119910	HOSE	1	654022	LW 1/4	8	
14	055648	TIE/WIRE	15	654024	LW 5/16	2	
15	075665	CLAMP/HOSE	2				
16	091216	U-BOLT	1				

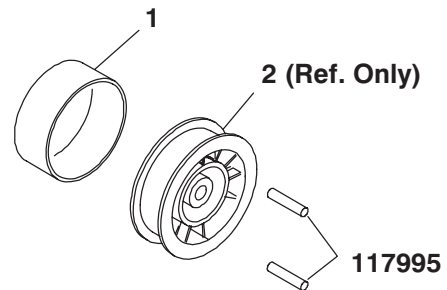
806497 Audible Alarm Kit



Ref. No.	Part No.	Description	Qty. Req.
01	119873	ALARM/AUDIO	1
02	119875	HARNESS/ALARM	1
03	119874	BRACKET/ALARM	1
04	650835	CS 1/4X1	2

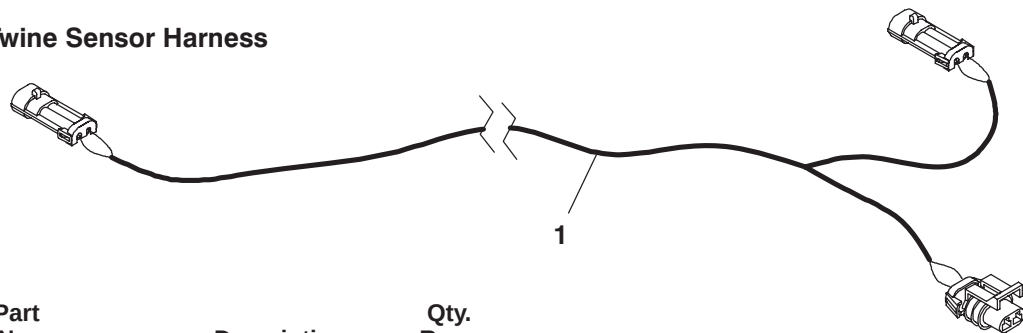
Ref. No.	Part No.	Description	Qty. Req.
	141532	IDLER ASSY	1
		CONSISTS OF:	
01	118169	RUBBER	1
02		IDLER	1
03	117995	MAGNET	2

141532 Idler Assembly



Left Twine Sensor Harness

Right Twine Sensor Harness



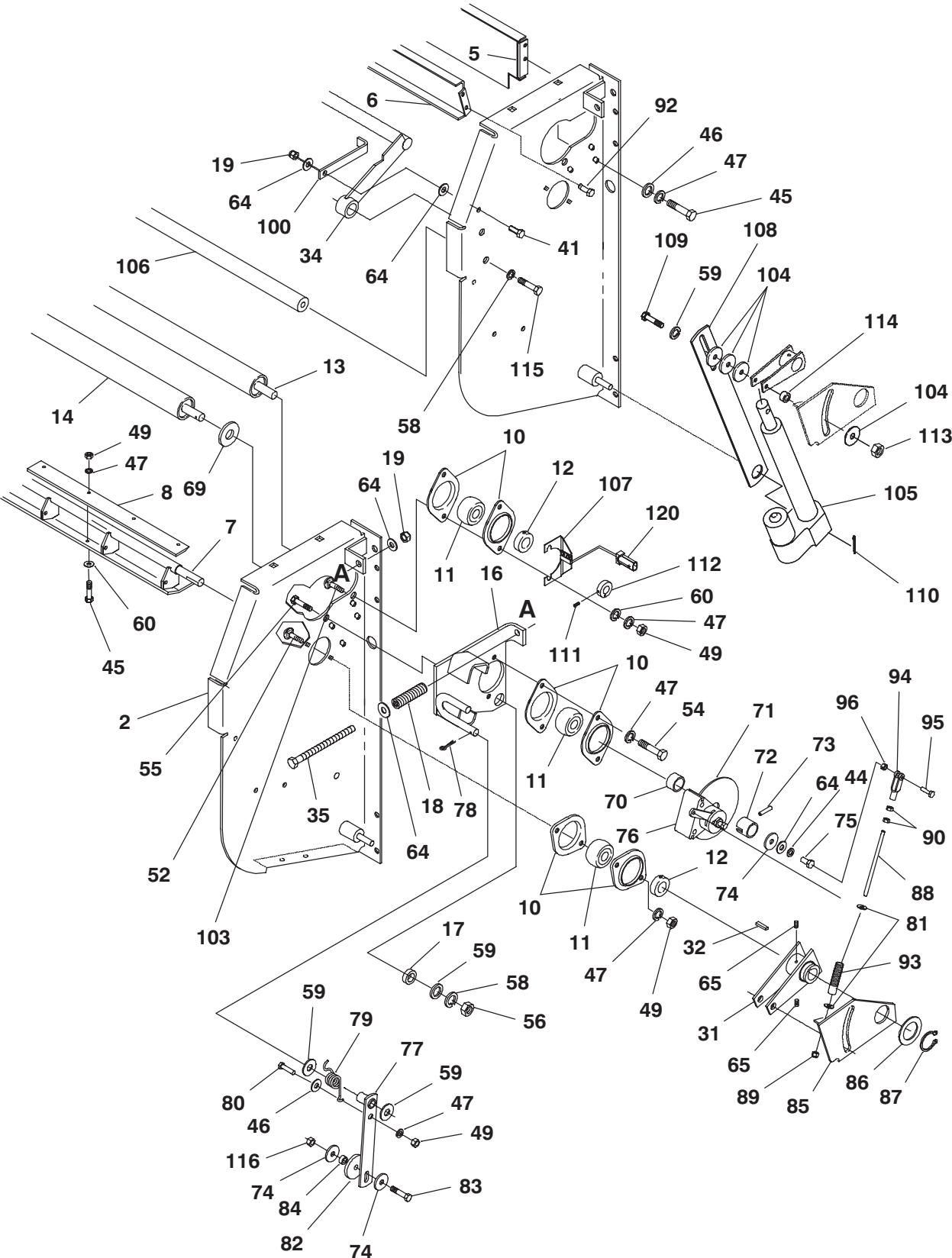
Ref. No.	Part No.	Description	Qty. Req.
01	141460	HARNESS/JUMPER	1

Left Twine Sensor

QW1400/1800 - ROLLERS & BRACKETS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	048995	COLLAR/SET	6	25	653010	HN 3/8 (QW1400)	18
03	058138	FW 17/32	12			HN 3/8 (QW1800)	22
05	084628	ROLL/BALE STARTER ASSY	3	26	653018	HN 1/2	4
		(QW1400)		27	654006	FW 3/8 (QW1400)	18
	125644	ROLL/QUICK WRAP	3			FW 3/8 (QW1800)	20
		(QW1800)		28	654009	FW 1/2	14
06	084630	BEARING/.88 HEX	6	29	654024	LW 5/16	4
07	094104	PIN/BELT CABLE	6	30	654026	LW 3/8 (QW1400)	18
10	111303	BRACE/LT (QW1400)	1			LW 3/8 (QW1800)	22
	125639	BRACE/LT (QW1800)	1	31	654030	LW 1/2	10
11	111323	BRACE/RT (QW1400)	1	32	112969	GUIDE ASSY (QW1400)	5
	125638	BRACE/RT (QW1800)	1		112959	ASSY/FEEDER FINGER (QW1800)	7
13	124197	SHAFT/HEX (QW1400)	3	33	650704	CB 3/8X1 (QW1400)	10
	125637	SHAFT/HEX (QW1800)	3			CB 3/8X1 (QW1800)	14
15	118659	FEEDER BELT (QW1400) (INCL. 7)	6	34	119883	BRACKET/MTG ASSY (QW1400)	1
	118660	FEEDER BELT (QW1800) (INCL. 7)	8		119881	BRACKET/MTG ASSY (QW1800)	1
16	124751	GUIDE/BELT ASSY (QW1400)	1	35	650644	CS 1/2X3	4
	125664	GUIDE/BELT ASSY (QW1800)	1	36	3E136	SPACER/TIGHTENER PULLEY	4
18	650197	SHSS CP 1/4X3/8	12	37	113154	BRACKET/MOUNTING LT	1
19	650490	CS 3/8X1	6	38	113158	BRACKET/MOUNTING RT	1
21	650495	CS 1/2X1-1/4	10	41	125120	SHIELD/RAMP	2
22	650573	CB 5/16X1	4	42	125918	STRAP/HOLD DOWN	2
23	650786	CB 3/8X1-1/4	2	43	654009	FW 1/2	8
24	653007	HN 5/16	4				

QW1400/1800 - RIGHT SIDE ASSEMBLY



QW1400/1800 - RIGHT SIDE ASSEMBLY

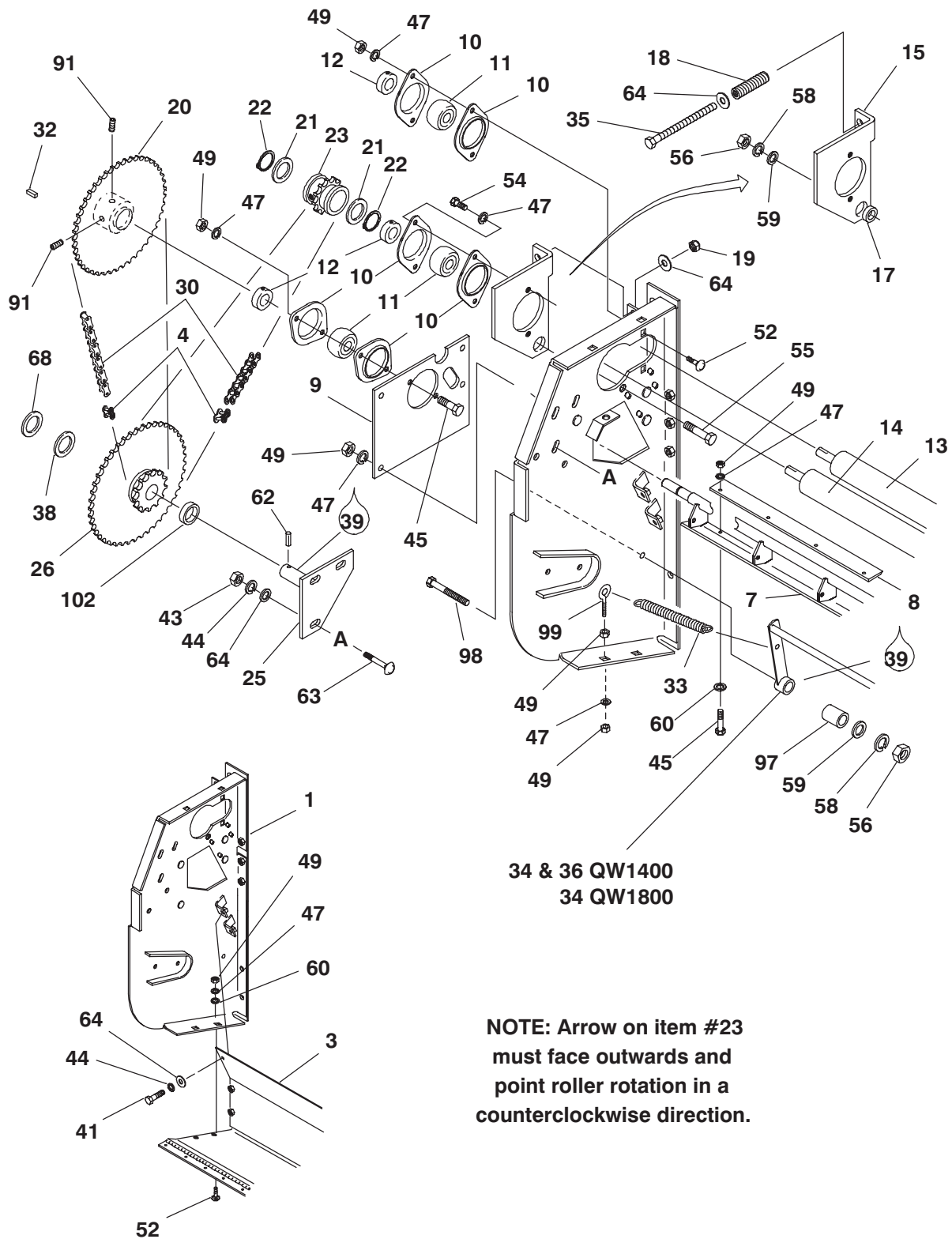
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	119359 _a	PANEL ASSY/LT	1	61	650488	CS 3/8X3/4 (QW1800 ONLY)	1
02	119360 _a	PANEL ASSY/RT	1	62	057864	PIN/SPRING	2
03	099198	PANEL/FRONT ASSY (QW1400)	1	63	650704	CB 3/8X1	3
	125634	PANEL/FRONT ASSY (QW1800)	1	64	654006	FW 3/8	10
05	125926	GUIDE/FRONT ASSY (QW1400)	1	65	650195	SHSS 1/4X1/4	2
	125950	GUIDE/FRONT ASSY (QW1800)	1	68	6H154	FW 25/32	3
06	113396	GUIDE/REAR ASSY (QW1400)	1	69	112980	WASHER	1
	113399	GUIDE/REAR ASSY (QW1800)	1	70	112982	SPACER	1
07	113390	HOLDER/BLADE ASSY (QW1400)	1	71	112979	DISC	1
	113392	HOLDER/BLADE ASSY (QW1800)	1	72	112985	SPACER	1
08	099197	BLADE (QW1400)	2	73	040775	PIN/SPRING	1
	125646	BLADE (QW1800)	2	74	048028	FW 13/32	3
09	099190	PLATE/COVER	1	75	650488	CS 3/8X3/4	1
10	B11335	RETAINER/BEARING	12	76	072186 _b	BRAKE/RT	1
11	520063	BEARING/BALL	6	77	127133	STRAP	1
12	520084	COLLAR/BEARING	5	78	651159	CP 3/32X1	1
13	118163	ROLL/IDLER ASSY (QW1400)	1	79	B11108B	SPRING/ECC FOLLOWER	1
	118162	ROLL/IDLER ASSY (QW1800)	1	80	650486	CS 5/16X3/4	1
14	113378	ROLL/DRIVE ASSY (QW1400)	1	81	654002	FW 1/4	2
	113379	ROLL/DRIVE ASSY (QW1800)	1	82	113140	WASHER/THREADED	1
15	099134	PLATE/BEARING LT	1	83	650533	CS 3/8X1-1/2	1
16	120866	ANCHOR	1	84	091716	SPACER	1
17	099153	SPACER	2	85	112832	ASSY/PIVOT	1
18	111330	SPRING	2	86	081017	FW SPECIAL	1
19	067847	NILN 3/8	3	87	051904	RING/RETAINING	1
20	113385	SPROCKET ASSY	1	88	112831	ROD/ADJUSTMENT	1
21	111324	BEARING/THRUST	2	89	121002	NILN 1/4	1
22	076161	RING/RETAINING	2	90	650546	HN 1/4	2
23	113376	ASSY/SPROCKET	1	91	650213	SHSS 3/8X3/8	2
25	125124	IDLER/ASSY	1	92	650985	TFS 5/16X3/4	4
26	113384	SPROCKET ASSY	1	93	056227	SPRING/COMPRESSION	1
30	066770	CHAIN/ROLLER	2	94	072918	YOKE	1
31	112599	ARM	1	95	650835	CS 1/4X1	1
32	180-17243	KEY	2	96	071700	LN 1/4	1
33	076090	SPRING/EXTENSION	1	97	070764	TUBE/CYLINDER TRIP ARM	2
34	112993	BAR/REWRAP ASSY (QW1400)	1	98	650502	CS 1/2X2-1/4	2
	112988	BAR/REWRAP ASSY (QW1800)	2	99	061858	EYE BOLT/LATCH	1
35	076846	BOLT/HEX TAP	2	100	112992	LOCK	1
36	119350	BAR/REWRAP ASSY (QW1400 ONLY)	1	102	H6077	SPACER/UNIV DR GUARD	1
38	400-32443	FW 25/32	4	103	650573	CB 5/16X1	2
39		COMPOUND/ANTI-SEIZE		104	057557	FW 17/32	4
41	650490	CS 3/8X1	3	105	126236 _c	ACTUATOR	1
43	653010	HN 3/8	3	106	124680	ROD/NET TENSION (QW1400)	1
44	654026	LW 3/8	6		125905	ROD/NET TENSION (QW1800)	1
45	650487	CS 5/16X1 (QW1400)	14	107	112586	PINCH COUNT SWITCH	1
		CS 5/16X1 (QW1800)	16	108	125249	ARM/STOP	1
46	650810	FW 5/16	5	109	117955	BOLT/SPECIAL	1
47	654024	LW 5/16 (QW1400)	33	110	650878	CP 5/32X1	1
		LW 5/16 (QW1800)	35	111	650199	SHSS 1/4X1/2	1
49	653007	HN 5/16 (QW1400)	26	112	118517	RING	1
		HN 5/16 (QW1800)	28	113	068034	NILN 1/2	1
52	650687	CB 5/16X3/4	7	114	068542	SPACER	1
54	650484	CS 5/16X1/2	4	115	650494	CS 1/2X1	2
55	650495	CS 1/2X1-1/4	2	116	071703	LN 3/8	1
56	653018	HN 1/2	4	120	112423	SWITCH	1
58	654030	LW 1/2	6				
59	654009	FW 1/2	8				
60	654004	FW 5/16 (QW1400)	13				
		FW 5/16 (QW1800)	15				

a) Includes 093457 Warning Decal.

b) For replacement Brake Pad order 073693.

c) See Actuator breakdown for further details.

QW1400/1800 - LEFT SIDE ASSEMBLY



QW1400/1800 - LEFT SIDE ASSEMBLY

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	119359 ^a	PANEL/LT ASSY	1	61	650488	CS 3/8X3/4 (QW1800 ONLY)	1
02	119360 ^a	PANEL/RT ASSY	1	62	057864	PIN/SPRING	2
03	099198	PANEL/FRONT ASSY (QW1400)	1	63	650704	CB 3/8X1	3
	125634	PANEL/FRONT ASSY (QW1800)	1	64	654006	FW 3/8	11
04	500037	LINK/CONNECTOR	2	65	650195	SHSS 1/4X1/4	2
05	125926	GUIDE/FRONT ASSY (QW1400)	1	68	6H154	FW 25/32	3
	125950	GUIDE/FRONT ASSY (QW1800)	1	69	112980	WASHER	1
06	113396	GUIDE/REAR ASSY (QW1400)	1	70	112982	SPACER	1
	113399	GUIDE/REAR ASSY (QW1800)	1	71	112979	DISC	1
07	113390	HOLDER/BLADE ASSY (QW1400)	1	72	112985	SPACER	1
	113392	HOLDER/BLADE ASSY (QW1800)	1	73	040775	PIN/SPRING	1
08	099197	BLADE (QW1400)	2	74	048028	FW 13/32	3
	125646	BLADE (QW1800)	2	75	650488	CS 3/8X3/4	1
09	099190	PLATE/COVER	1	76	072186 ^b	BRAKE/RT	1
10	B11335	RETAINER/BEARING	12	77	127133	STRAP	1
11	520063	BEARING/BALL	6	78	651159	CP 3/32X1	1
12	520084	COLLAR/BEARING	5	79	B11108B	SPRING/ECC FOLLOWER	1
13	118163	ROLL/IDLER ASSY (QW1400)	1	80	650486	CS 5/16X3/4	1
	118162	ROLL/IDLER ASSY (QW1800)	1	81	654002	FW 1/4	2
14	113378	ROLL/DRIVE ASSY (QW1400)	1	82	113140	WASHER/THREADED	1
	113379	ROLL/DRIVE ASSY (QW1800)	1	83	650533	CS 3/8X1-1/2	1
15	099134	PLATE/BEARING LT	1	84	091716	SPACER	1
16	120866	ANCHOR/ASSY	1	85	112832	PIVOT ASSY	1
17	099153	SPACER	2	86	081017	FW SPECIAL	1
18	111330	SPRING	2	87	051904	RING/RETAINING	1
19	067847	NILN 3/8	3	88	112831	ROD/ADJUSTMENT	1
20	113385	SPROCKET ASSY	1	89	121002	NILN 1/4	1
21	111324	BEARING/THRUST	2	90	650546	HN 1/4	2
22	076161	RING/RETAINING	2	91	650213	SHSS 3/8X3/8	2
23	113376	ASSY/SPROCKET	1	92	650985	TFC 5/16X3/4	4
25	125124	IDLER/ASSY	1	93	056227	SPRING/COMPRESSION	1
26	113384	SPROCKET ASSY	1	94	072918	YOKE	1
30	066770	CHAIN/ROLLER	2	95	650835	CS 1/4X1	1
31	112599	ARM ASSY	1	96	071700	LN 1/4	1
32	180-17243	KEY	2	97	070764	TUBE/CYLINDER TRIP ARM	2
33	076090	SPRING/EXTENSION	1	98	650502	CS 1/2X2-1/4	2
34	112993	BAR/REWRAP ASSY (QW1400)	1	99	061858	EYE BOLT/LATCH	1
	112988	BAR/REWRAP ASSY (QW1800)	2	100	112992	LOCK	1
35	076846	BOLT/HEX TAP	2	102	H6077	SPACER/UNIV DR GUARD	1
36	119350	BAR/REWRAP ASSY (QW1400)	1	103	650573	CB 5/16X1	2
38	400-32443	FW 25/32	4	104	057557	FW 17/32	4
39		COMPOUND/ANTI-SEIZE		105	126236 ^c	ACTUATOR	1
41	650490	CS 3/8X1	3	106	124680	ROD/NET TENSION (QW1400)	1
43	653010	HN 3/8	3		125905	ROD/NET TENSION (QW1800)	1
44	654026	LW 3/8	6	107	112586	SWITCH/PINCH COUNT	1
45	650487	CS 5/16X1 (QW1400)	14	108	125249	ARM/STOP	1
		CS 5/16X1 (QW1800)	16	109	117955	BOLT/SPECIAL	1
46	650810	FW 5/16	5	110	650878	CP 5/32X1	1
47	654024	LW 5/16 (QW1400)	33	111	650199	SHSS 1/4X1/2	1
		LW 5/16 (QW1800)	35	112	118517	RING	1
49	653007	HN 5/16 (QW1400)	26	113	068034	NILN 1/2	1
		HN 5/16 (QW1800)	28	114	068542	SPACER	1
52	650687	CB 5/16X3/4	7	115	650494	CS 1/2X1	2
54	650484	CS 5/16X1/2	4	116	071703	LN 3/8	1
55	650495	CS 1/2X1-1/4	2	120	112423	SWITCH	1
56	653018	HN 1/2	4				
58	654030	LW 1/2	6				
59	654009	FW 1/2	8				
60	654004	FW 5/16 (QW1400)	13				
		FW 5/16 (QW1800)	15				

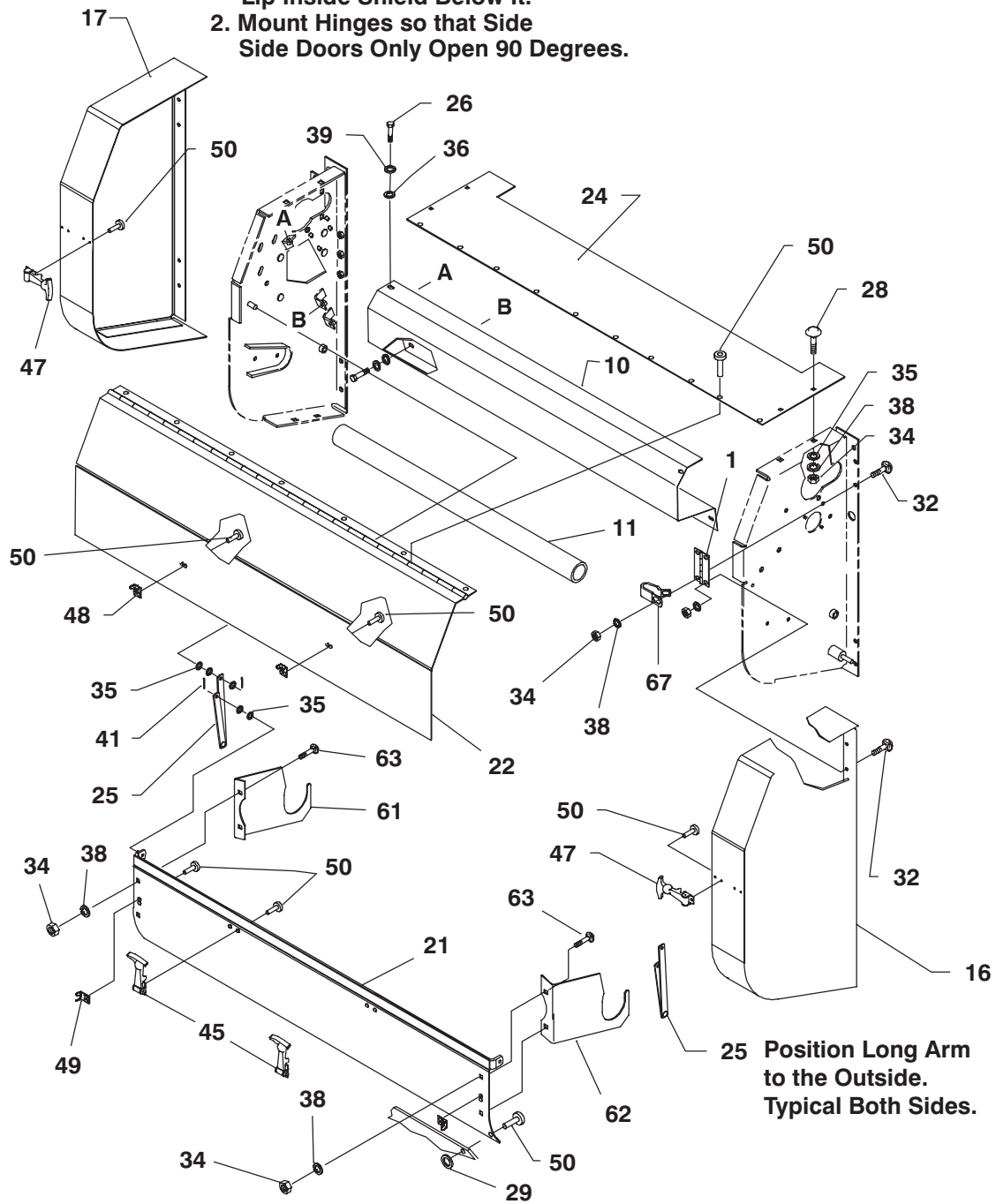
a) Includes 093457 Warning Decal.

b) For replacement Brake Pad order 073693.

c) See Actuator breakdown for further details.

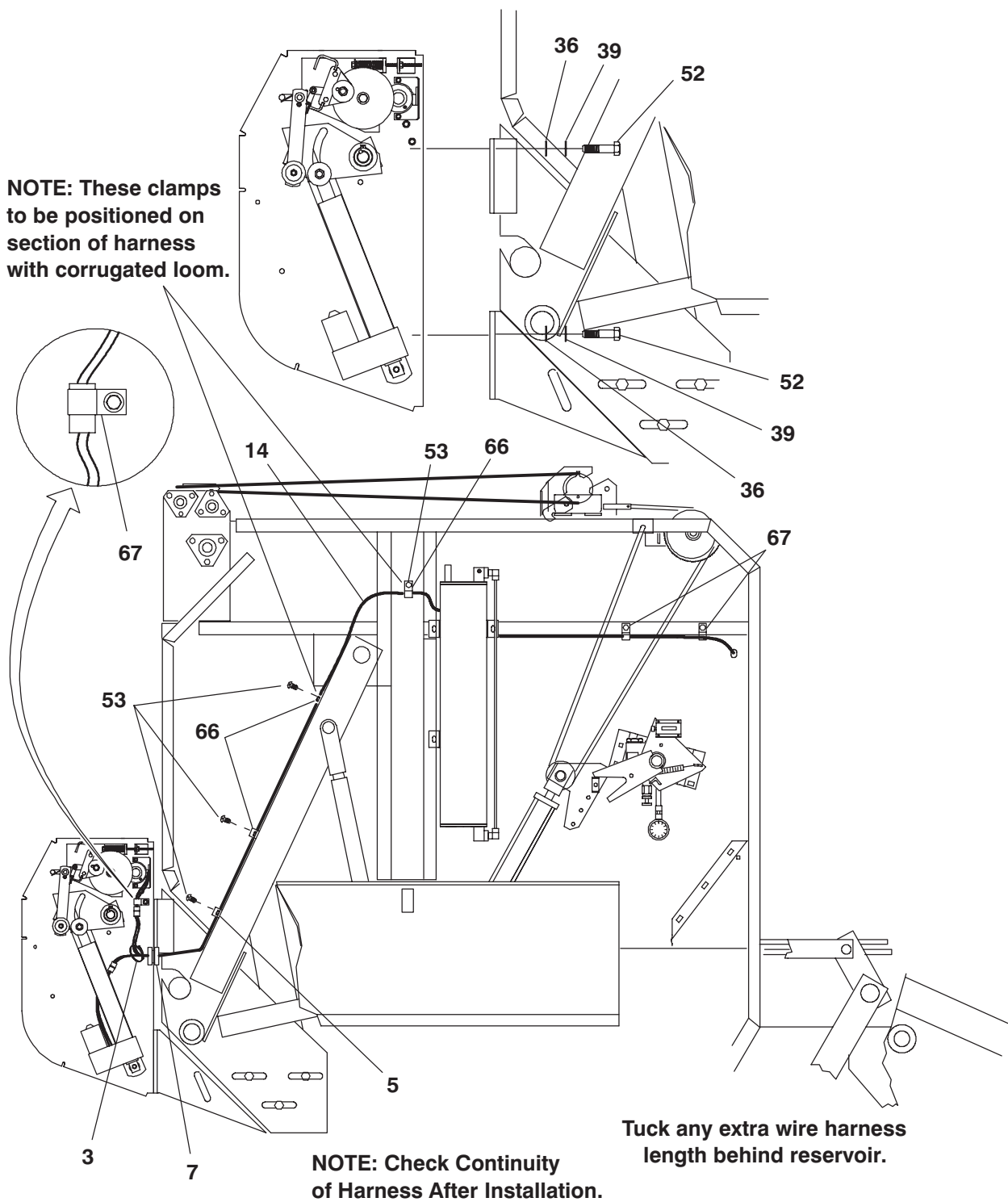
NOTE:

1. To Install Shield (Ref #10) Fit Lower Lip Inside Shield Below It.
2. Mount Hinges so that Side Side Doors Only Open 90 Degrees.



QW1400/1800 - SHIELDS, CONTROL BOX & HARNESS

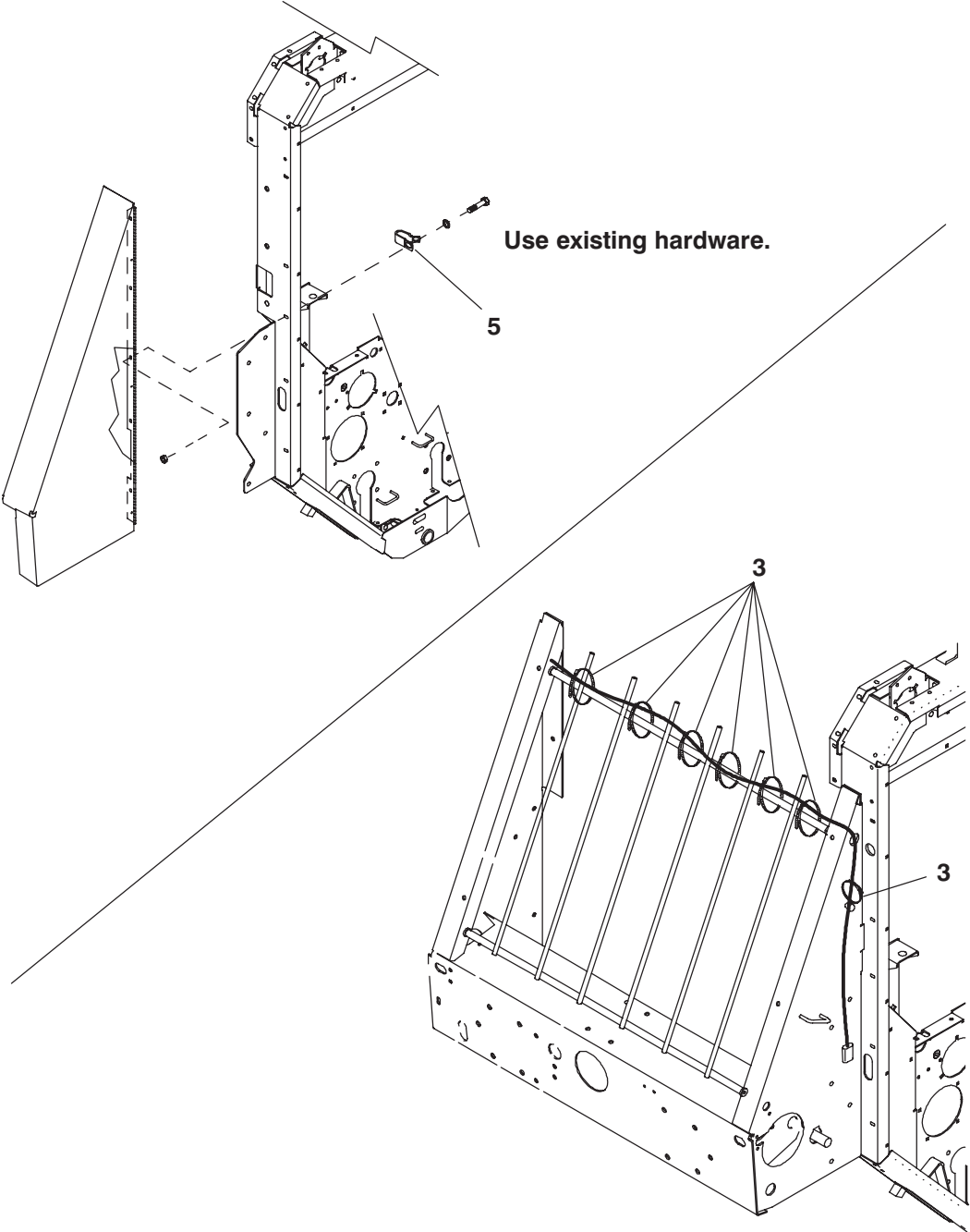
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	046677	HINGE	4	29	650584	FW #10 (QW1400)	7
03	055648	TIE/WIRE (QW1400)	5			FW #10 (QW1800)	9
		TIE/WIRE (QW1800)	4	32	650949	THMS 5/16X3/4	16
05	076078	CLAMP/WIRE	3	34	653007	HN 5/16	24
		(AFTER SN25000-1475 & 17900-1875)		35	654004	FW 5/16	14
	061062	CLAMP/WIRE	4	36	654006	FW 3/8	12
		(BEFORE SN25001-1475 & 17901-1875)		38	654024	LW 5/16	24
07	125947	GROMMET	1	39	654026	LW 3/8	12
10	112837	PANEL/ACCESS (QW1400)	1	41	655001	CP 1/16X3/4	4
	112854	PANEL/ACCESS (QW1800)	1	45	080648	LATCH/RUBBER	2
11	117026	PIPE (QW1400)	1	47	125266	LATCH/RUBBER	2
	125647	PIPE/PVC (QW1800)	1	48	081087	KEEPER/LATCH	2
				49	125267	KEEPER/RUBBER LATCH	2
14	112291 ^a	EXTENSION/NET WRAP	1	50	079187	RIVET/BLIND (QW1400)	30
16	112809	SHIELD/RT	1			RIVET/BLIND (QW1800)	34
17	118159	SHIELD LT	1	52	650491	CS 3/8X1-1/4	8
21	125473	TAILGATE/ASSY (QW1400)	1	53	650618	TFS 5/16X5/8	3
	125673	TAILGATE ASSY (QW1800)	1	61	117988	PIVOT/NET ROLL RT	1
22	126212	SHIELD/FRONT ASSY (QW1400)	1	62	117989	PIVOT/NET ROLL LT	1
	125669	SHIELD/FRONT ASSY (QW1800)	1	63	650573	CB 5/16X1	4
24	126214	SHIELD/TOP (QW1400)	1	66	056773	CLAMP/HOSE	3
						(AFTER SN25000-1475 & 17900-1875)	
	125672	SHIELD/TOP (QW1800)	1		048967	CLAMP/HOSE	2
						(BEFORE SN25001-1475 & 17901-1875)	
25	125488	HINGE/TAILGATE	2				
26	650490	CS 3/8X1	4	67	059075	CLAMP/HOSE	1
28	650687	CB 5/16X3/4	4	a) For repair order connector kits 119923 & 119927.			



QW1400/1800 - SHIELDS, CONTROL BOX & HARNESS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	046677	HINGE	4	29	650584	FW #10 (QW1400)	7
03	055648	TIE/WIRE (QW1400)	5			FW #10 (QW1800)	9
		TIE/WIRE (QW1800)	4	32	650949	THMS 5/16X3/4	15
05	076078	CLAMP/WIRE	3	34	653007	HN 5/16	24
		(AFTER SN25000-1475 & 17900-1875)		35	654004	FW 5/16	14
	061062	CLAMP/WIRE	4	36	654006	FW 3/8	12
		(BEFORE SN25001-1475 & 17901-1875)		38	654024	LW 5/16	24
07	125947	GROMMET	1	39	654026	LW 3/8	12
10	112837	PANEL/ACCESS (QW1400)	1	41	655001	CP 1/16X3/4	4
	112854	PANEL/ACCESS (QW1800)	1	45	080648	LATCH/RUBBER	2
11	117026	PIPE (QW1400)	1	47	125266	LATCH/RUBBER	2
	125647	PIPE/PVC (QW1800)	1	48	081087	KEEPER/LATCH	2
				49	125267	KEEPER/RUBBER LATCH	2
14	112291 ^a	EXTENSION/NET WRAP	1	50	079187	RIVET/BLIND (QW1400)	30
16	112809	SHIELD/RT	1			RIVET/BLIND (QW1800)	34
17	118159	SHIELD LT	1	52	650491	CS 3/8X1-1/4	8
21	125473	TAILGATE/ASSY (QW1400)	1	53	650618	TFS 5/16X5/8	3
	125673	TAILGATE ASSY (QW1800)	1	61	117988	PIVOT/NET ROLL RH	1
22	126212	SHIELD/FRONT ASSY (QW1400)	1	62	117989	PIVOT/NET ROLL LH	1
	125669	SHIELD/FRONT ASSY (QW1800)	1	63	650573	CB 5/16X1	4
24	126214	SHIELD/TOP (QW1400)	1	66	056773	CLAMP/HOSE	3
						(AFTER SN25000-1475 & 17900-1875)	
	125672	SHIELD/TOP (QW1800)	1		048967	CLAMP/HOSE	2
						(BEFORE SN25001-1475 & 17901-1875)	
25	125488	HINGE/TAILGATE	2	67	059075	CLAMP/HOSE	3
26	650490	CS 3/8X1	4				
28	650687	CB 5/16X3/4	4				

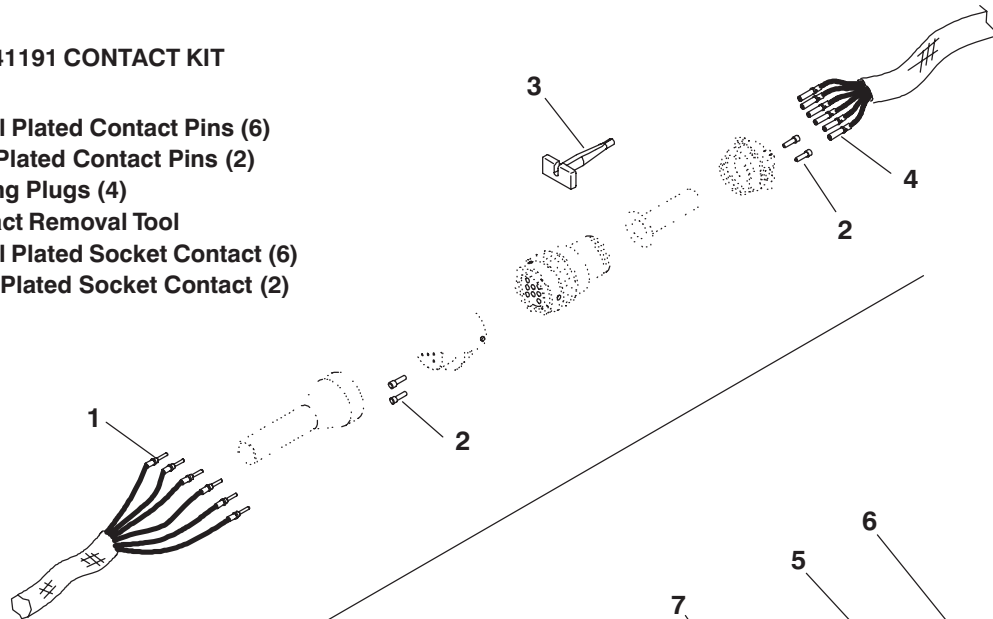
a) For repair order connector kits 119923 & 119927.



Ref. No.	Part No.	Description	Qty. Req.
03	055648	TIE/WIRE(QW1400)	5
		TIE/WIRE(QW1800)	4
05	076078	CLAMP/WIRE	3
		(AFTER SN25000-1475 & 17900-1875)	
	061062	CLAMP/WIRE	4
		(BEFORE SN25001-1475 & 17901-1875)	

141191 CONTACT KIT

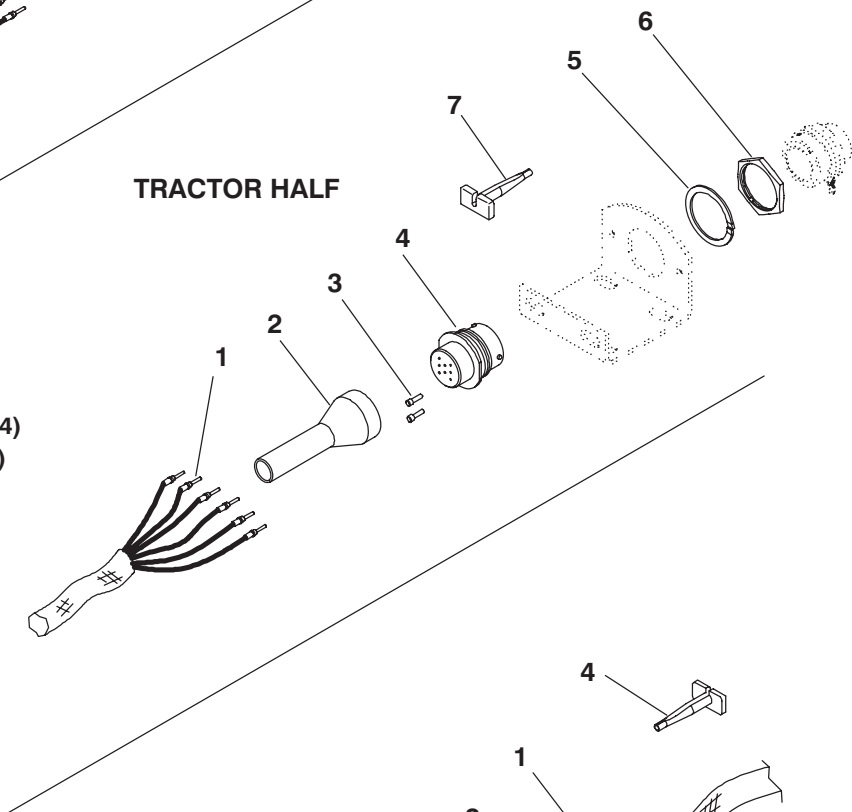
- 1-Nickel Plated Contact Pins (6)
- Gold Plated Contact Pins (2)
- 2-Sealing Plugs (4)
- 3-Contact Removal Tool
- 4-Nickel Plated Socket Contact (6)
- Gold Plated Socket Contact (2)



TRACTOR HALF

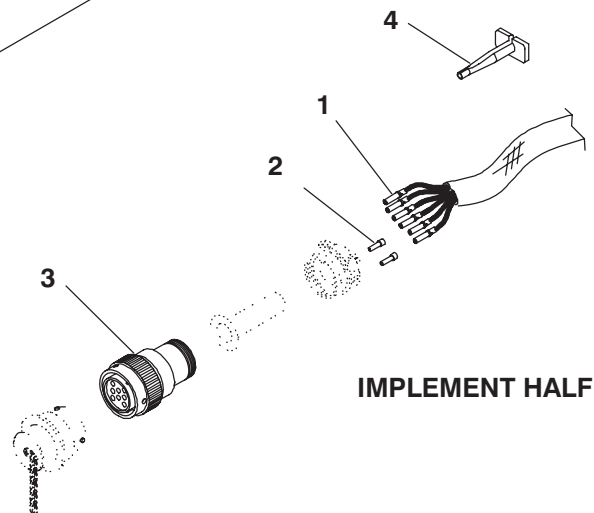
141192 RECEPTACLE KIT

- 1-Nickel Plated Contact Pins (4)
- Gold Plated Contact Pins (2)
- 2-Connector Boot
- 3-Sealing Plugs (2)
- 4-Receptacle Connector
- 5-1-1/2" Lock Washer
- 6-1-1/2" Panel Nut
- 7-Contact Removal Tool



141193 PLUG KIT

- 1-Nickel Plated Socket Contact (4)
- Gold Plated Socket Contact (2)
- 2-Sealing Plugs (2)
- 3-Plug Connector
- 4-Contact Removal Tool



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H487	43	02	027003	41	01	053900	52	02	057617	96	03
U10014B	43	03	027003	43	04	053900	57	02	057617	96	03
H7125	49	01	027003	52	01	054586	63	22	057655	95	02
R13018	55	10	027003	53	01	054586	65	22	057778	84	01
B11162	55	20	040183	69	29	055142	41	02	057779	84	02
U10063	57	01	040775	103	73	055371	92	01	057781	84	03
B11069	59	04	040775	105	73	055372	92	02	057831	39	03
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B11069	73	01	041499	43	70	055648	75	02	058138	69	76
B11433A	83	01	041881	49	30	055648	77	61	058138	101	03
B11069	83	39	042135	49	41	055648	78	61	058398	97	02
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B11162B	96	11	042158	33	28	055648	81	61	058539	57	24
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B11108B	103	79	042598	39	41	055648	107	03	059052	83	50
H6077	103	102	042826	25	53	055648	109	03	059053	83	51
B11335	105	10	045327	11	82	055648	110	03	059059	84	08
B11108B	105	79	045582	86	22	056080	39	42	059064	84	11
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060972	84	10	066155	13	21	066765	83	11	070648	65	15
061060	83	07	066155	15	21	066770	103	30	070702	21	61
061062	107	05	066160	41	33	066770	105	30	070730	41	05
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119302	39	30	119432	65	10	119562	02	23	119883	101	34
119315	73	25	119435	96	01	119564	98	18	119885	69	90
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119318	13	05	119437	37	34	119571	47	07	119886	81	12
119318	15	05	119438	15	09	119573	45	34	119887	69	93
119319	33	15	119439	63	11	119574	45	33	119888	37	36
119327	52	05	119439	65	11	119575	45	33	119889	75	08
119328	53	08	119440	63	05	119576	47	16	119891	71	04
119329	69	21	119440	65	05	119582	73	94	119891	73	04
119333	55	16	119441	09	01	119582	98	17	119891	75	34
119336	09	06	119442	17	07	119584	39	47	119892	88	22
119340	61	25	119443	17	06	119584	39	47	119893	98	05
119343	69	22	119444	67	09	119585	90	15	119894	98	
119344	73	26	119445	37	07	119586	90	22	119896	75	28
119345	73	27	119446	02	26	119587	75	09	119896	81	10
119346	73	28	119447	02	26	119588	75	10	119897	75	27
119348	73	29	119448	02	27	119589	90	14	119897	81	11
119350	103	36	119449	02	28	119590	90	11	119899	75	29
119350	105	36	119451	13	16	119591	47	08	119899	81	09
119352	47	03	119450	02	28	119592	47	09	119900	71	69
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119903	79	10	120925	81	05	125905	103	106	126834	88	10
119904	69	79	121002	103	89	125905	105	106	126834	89	10
119905	98	06	121002	105	89	125918	101	42	126835	88	11
119906	98	07	122617	02	33	125921	43	28	126835	89	11
119907	98	08	124109	43	26	125922	43	29	126836	88	18
119909	98	12	124110	43	27	125926	103	05	126836	89	18
119910	98	13	124197	101	13	125926	105	05	126837	88	21
119921	73	98	124493	43	52	125947	107	07	126837	89	21
119922	73	99	124680	103	106	125947	109	07	126839	88	02
119956	75	26	124680	105	106	125948	43	28	126840	88	03
119956	81	16	124751	101	16	125949	43	29	126841	88	08
120470	75	32	124982	06	03	125950	103	05	126842	88	16
120472	75	33	125120	101	41	125950	105	05	126843	89	02
120472	77	06	125124	103	25	126212	107	22	126844	89	03
120472	79	06	125124	105	25	126212	109	22	126845	89	08
120473	71	62	125214	69	36	126214	107	24	126845	95	08
120473	77	05	125249	103	108	126214	109	24	126846	89	16
120473	79	05	125249	105	108	126227	43	52	126847	89	17
120473	81	62	125266	107	47	126228	43	24	126910	91	03
120474	57	25	125266	109	47	126236	69	37	126911	91	04
120484	02	32	125267	107	49	126236	87		126912	91	05
120486	23	68	125267	109	49	126236	103	105	126914	91	08
120490	71	66	125473	107	21	126236	105	105	126918	91	11
120490	81	66	125473	109	21	126248	87	07	126919	91	03
120492	71	68	125488	107	25	126342	11	22	126920	91	04
120492	81	68	125488	109	25	126530	91	07	127048	21	18
120496	69	31	125499	45	38	126641	88	07	127049	21	18
120497	69	22	125626	43	27	126641	89	07	127113	41	08
120499	69	30	125628	43	26	126663	39	49	127114	31	01
120501	27	23	125634	103	03	126664	37	18	127114	43	09
120509	69	37	125634	105	03	126665	37	07	127115	37	08
120509	87		125637	101	13	126666	91	02	127115	91	
120822	86	16	125638	101	11	126735	93	04	127117	37	08
120825	87	07	125639	101	10	126739	86	21	127117	91	
120826	95	09	125644	101	05	126763	91	01	127133	103	77
120866	103	16	125646	103	08	126800	41	24	127133	105	77
120866	105	16	125646	105	08	126803	41	23	127189	39	50
120868	13	40	125647	107	11	126804	41	24	127797	23	73
120869	13	46	125647	109	11	126823	27	38	127797	25	73
120871	13	46	125664	101	16	126826	27	35	127797	33	60
120880	37	34	125669	107	22	126829	11	01	127938	75	36
120883	37	07	125669	109	22	126829	89		127938	81	14
120902	59	15	125672	107	24	126830	88	01	129506	33	59
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141070	81	30	141498	47	29	143470	07	12	520090	21	17
141070	94	09	141499	63	53	143470	93		520090	43	63
141071	71	59	141500	23	55	143938	81	71	520093	18	18
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141072	71	58	141507	63	52	144884	55	32	520093	43	32
141072	81	58	141508	63	53	145216	02	08	520098	18	16
141074	71	14	141509	63	41	145235	43	72	520099	11	11
141077	71	78	141517	13	07	145262	23	09	520139	43	96
141077	81	100	141518	13	08	145577	23	13	520158	21	40
141077	94	05	141519	59	20	145819	11	07	520175	49	34
141080	81	85	141521	71	10	145820	11	07	520201	86	06
141082	71	81	141521	73	10	153344	11	29	570002	23	03
141082	81	99	141523	13	09	153357	29	02	570002	25	03
141082	94	03	141524	13	09	153439	02	34	570002	27	97
141083	59	19	141525	71	76	155647	81	71	570002	55	25
141192	85	04	141525	81	97	155647	85		570002	92	07
141229	71	17	141525	94	10	155650	85	12	570003	18	14
141229	81	17	141526	71	79	156411	94		570004	23	34
141229	94	11	141526	81	101	156575	09	01	570004	25	34
141460	99	01	141526	94	04	156988	09	01	570004	27	98
141462	09	28	141530	63	02	158044	98	20	570005	43	86
141465	71	05	141531	63	04	160244	37	49	570009	19	27
141465	73	05	141532	99		500037	105	04	570009	43	33
141465	75	35	141549	11	01	510100	90	12	570009	51	38
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141465	88	23	141550	11	01	510215	90	23	570014	23	81
141465	89	23	141550	89		520007	55	18	570014	43	34
141471	39	31	141551	88	12	520054	86	18	570016	91	10
141472	39	31	141551	89	12	520063	103	11	570019	11	84
141474	88	01	141645	11	19	520063	105	11	570019	37	09
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141481	85	06	142460	52	20	520067	23	57	650172	97	09
141482	85	07	142463	53	06	520067	25	57	650195	103	65
141490	63	02	142464	53	23	520084	103	12	650195	105	65
141491	63	04	142963	94		520084	105	12	650197	55	08
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650213	51	14	650487	43	36	650490	107	26	650528	55	14
650213	103	91	650487	57	27	650490	109	26	650533	19	11
650213	105	91	650487	61	20	650491	13	18	650533	77	75
650215	11	05	650487	63	44	650491	15	18	650533	103	83
650315	71	50	650487	77	03	650491	29	36	650533	105	83
650315	73	50	650487	79	03	650491	39	13	650535	39	15
650315	81	50	650487	83	54	650491	69	87	650535	43	82
650370	43	92	650487	103	45	650491	71	33	650542	51	40
650394	75	11	650487	105	45	650491	73	33	650545	33	09
650419	65	17	650488	13	32	650491	107	52	650545	43	39
650419	71	35	650488	15	32	650491	109	52	650545	49	51
650419	73	35	650488	49	15	650492	39	14	650545	52	11
650426	71	57	650488	52	10	650492	43	38	650545	57	28
650426	81	57	650488	53	11	650494	23	26	650545	73	79
650448	43	73	650488	83	21	650494	25	26	650546	103	90
650448	75	12	650488	103	61	650494	27	59	650546	105	90
650448	83	53	650488	103	75	650494	29	09	650548	75	13
650453	29	08	650488	105	61	650494	77	78	650548	81	89
650453	29	28	650488	105	75	650494	79	78	650549	75	14
650453	41	25	650490	09	02	650494	103	115	650549	81	90
650453	53	10	650490	13	17	650494	105	115	650550	75	15
650453	55	37	650490	15	17	650495	11	02	650550	81	91
650453	69	10	650490	15	42	650495	11	09	650551	43	56
650454	69	06	650490	17	32	650495	13	02	650551	63	48
650484	103	54	650490	19	10	650495	15	02	650553	75	31
650484	105	54	650490	21	22	650495	23	44	650553	81	13
650486	17	03	650490	23	10	650495	25	44	650559	55	04
650486	23	56	650490	25	10	650495	33	21	650568	49	17
650486	25	56	650490	27	37	650495	41	14	650568	57	07
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650486	47	01	650490	41	38	650495	61	02	650569	15	19
650486	52	09	650490	43	37	650495	61	02	650569	18	07
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650486	61	12	650490	45	07	650495	94	02	650569	43	40
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650486	63	25	650490	51	15	650495	103	55	650569	69	42
650486	63	25	650490	51	15	650495	103	55	650569	95	07
650486	65	25	650490	55	43	650495	105	55	650573	19	17
650486	65	25	650490	55	43	650495	105	55	650573	19	17
650486	69	40	650490	59	18	650496	94	08	650573	45	67
650486	71	34	650490	61	18	650502	103	98	650573	45	67
650486	71	34	650490	61	18	650502	103	98	650573	71	80
650486	73	34	650490	71	42	650502	105	98	650573	71	80
650486	73	34	650490	71	42	650502	105	98	650573	73	80
650486	81	34	650490	73	42	650503	31	20	650573	73	80
650486	81	34	650490	73	42	650503	31	20	650573	101	22
650486	103	80	650490	81	42	650513	29	30	650573	101	22
650486	103	80	650490	81	42	650513	29	30	650573	103	103
650486	105	80	650490	94	08	650513	51	16	650573	103	103
650486	105	80	650490	94	08	650513	51	16	650573	105	103
650487	19	03	650490	101	19	650513	55	07	650573	105	103
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650577	57	26	650704	39	61	650835	77	09	651212	81	53
650579	18	10	650704	41	15	650835	79	09	651328	71	55
650579	51	41	650704	43	43	650835	81	38	651328	77	12
650584	107	29	650704	52	13	650835	99	04	651328	79	12
650584	109	29	650704	53	14	650835	103	95	651328	81	55
650590	63	49	650704	69	43	650835	105	95	651346	71	54
650601	33	22	650704	101	33	650844	07	03	651346	81	54
650610	13	28	650704	103	63	650848	71	56	653005	43	75
650610	15	28	650704	105	63	650848	81	56	653005	59	14
650618	107	53	650706	63	17	650860	23	48	653005	63	32
650618	109	53	650710	07	01	650860	25	48	653005	65	32
650627	61	13	650710	37	21	650860	43	45	653005	67	14
650627	63	26	650725	07	18	650878	103	110	653005	75	16
650627	65	26	650733	47	31	650878	105	110	653005	83	55
650644	101	35	650740	69	11	650913	45	51	653005	84	17
650647	09	21	650744	23	18	650914	43	93	653007	17	39
650647	51	42	650744	25	18	650943	63	31	653007	19	19
650687	27	42	650748	59	11	650943	65	31	653007	27	49
650687	43	42	650748	63	40	650943	84	13	653007	33	13
650687	52	12	650748	67	15	650949	43	46	653007	37	48
650687	53	13	650773	17	11	650949	52	14	653007	39	18
650687	63	03	650773	21	16	650949	53	15	653007	41	16
650687	65	03	650774	25	16	650949	107	32	653007	43	47
650687	69	78	650781	63	01	650949	109	32	653007	45	55
650687	71	73	650781	65	01	650954	51	18	653007	47	27
650687	73	73	650784	43	44	650958	71	67	653007	52	15
650687	77	73	650786	13	22	650958	81	67	653007	53	16
650687	78	73	650786	15	22	650965	49	18	653007	57	29
650687	83	42	650786	43	45	650985	09	07	653007	59	72
650687	103	52	650786	101	23	650985	09	07	653007	61	14
650687	105	52	650790	51	17	650985	63	34	653007	63	06
650687	107	28	650791	23	16	650985	65	34	653007	65	06
650687	109	28	650791	23	16	650985	78	96	653007	65	27
650694	33	42	650791	33	17	650985	103	92	653007	69	47
650694	33	42	650810	103	46	650985	105	92	653007	69	47
650695	57	08	650810	105	46	650985	105	92	653007	71	15
650695	97	01	650812	61	15	650987	09	09	653007	71	15
650702	84	15	650812	61	15	651022	39	17	653007	73	15
650702	84	15	650812	63	28	651148	23	17	653007	77	15
650704	13	20	650812	63	28	651157	23	17	653007	78	15
650704	15	20	650812	65	28	651157	71	64	653007	81	15
650704	17	37	650813	61	17	651157	77	02	653007	83	27
650704	17	37	650813	63	30	651157	77	02	653007	83	27
650704	19	18	650813	63	30	651157	79	02	653007	101	24
650704	19	18	650813	65	30	651157	81	64	653007	101	24
650704	21	26	650818	29	31	651157	81	64	653007	103	49
650704	21	26	650818	29	31	651159	103	78	653007	103	49
650704	23	49	650833	39	24	651159	103	78	653007	105	49
650704	23	49	650833	39	24	651159	105	78	653007	107	34
650704	25	49	650834	27	70	651212	105	78	653007	107	34
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653010	17	40	653018	91	12	654004	47	17	654009	23	25
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653010	21	27	653018	103	56	654004	53	18	654009	27	55
653010	23	50	653018	105	56	654004	57	10	654009	29	10
653010	25	50	653019	69	55	654004	61	10	654009	33	24
653010	27	50	653021	07	10	654004	63	07	654009	41	26
653010	31	06	653021	09	23	654004	65	07	654009	43	49
653010	37	32	653021	13	24	654004	65	20	654009	53	19
653010	39	19	653021	15	24	654004	69	77	654009	55	35
653010	39	62	653021	23	69	654004	71	18	654009	59	07
653010	41	39	653021	33	44	654004	73	18	654009	69	51
653010	43	48	653021	37	24	654004	77	18	654009	101	28
653010	45	69	653021	51	44	654004	79	18	654009	101	43
653010	49	19	653021	57	17	654004	103	60	654009	103	59
653010	51	19	653021	97	04	654004	105	60	654009	105	59
653010	52	16	653026	41	18	654004	107	35	654012	07	09
653010	53	17	653026	97	05	654004	109	35	654012	23	70
653010	55	22	653034	61	27	654006	09	04	654012	37	22
653010	61	21	653044	57	09	654006	13	26	654012	51	46
653010	69	48	653044	91	06	654006	15	26	654012	57	11
653010	71	49	653045	69	50	654006	17	43	654014	41	22
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653010	101	25	654002	23	60	654006	25	51	654016	43	95
653010	103	43	654002	25	60	654006	27	54	654016	45	59
653010	105	43	654002	27	48	654006	29	33	654022	43	74
653018	09	41	654002	59	12	654006	39	63	654022	51	47
653018	11	10	654002	63	18	654006	41	20	654022	59	13
653018	13	01	654002	65	18	654006	41	20	654022	63	33
653018	13	43	654002	67	17	654006	51	20	654022	65	33
653018	13	43	654002	67	17	654006	59	17	654022	67	16
653018	15	01	654002	71	36	654006	59	17	654022	67	16
653018	15	01	654002	71	36	654006	61	19	654022	75	18
653018	15	43	654002	73	36	654006	61	19	654022	75	18
653018	15	43	654002	73	36	654006	63	47	654022	83	57
653018	23	05	654002	75	17	654006	63	47	654022	83	57
653018	23	05	654002	75	17	654006	69	88	654022	84	16
653018	25	05	654002	77	07	654006	69	88	654022	84	16
653018	25	05	654002	77	07	654006	71	77	654024	11	28
653018	27	77	654002	79	07	654006	71	77	654024	11	28
653018	27	77	654002	79	07	654006	77	46	654024	17	45
653018	33	23	654002	81	36	654006	77	46	654024	17	45
653018	33	23	654002	81	36	654006	81	98	654024	19	05
653018	41	17	654002	84	14	654006	81	98	654024	19	05
653018	41	17	654002	84	14	654006	83	30	654024	27	57
653018	41	40	654002	103	81	654006	83	30	654024	27	57
653018	41	40	654002	103	81	654006	94	07	654024	33	11
653018	55	34	654002	105	81	654006	94	07	654024	33	11
653018	55	34	654002	105	81	654006	101	27	654024	37	47
653018	61	01	654004	07	14	654006	101	27	654024	37	47
653018	61	01	654004	07	14	654006	103	64	654024	39	20
653018	69	49	654004	09	10	654006	103	64	654024	39	20
653018	69	49	654004	09	10	654006	105	64	654024	41	21
653018	71	40	654004	11	27	654006	105	64	654024	41	21
653018	71	40	654004	11	27	654006	107	36	654024	43	50

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654024	57	31	654026	37	33	654030	37	10	655022	45	61
654024	59	23	654026	39	64	654030	41	27	655022	55	11
654024	61	16	654026	41	42	654030	55	36	655539	21	52
654024	63	08	654026	43	51	654030	57	12	656001	11	25
654024	65	08	654026	45	68	654030	61	03	656001	88	19
654024	67	01	654026	49	20	654030	69	54	660061	11	17
654024	69	52	654026	51	21	654030	77	77	660062	11	18
654024	71	08	654026	52	19	654030	79	77	900084	90	07
654024	73	08	654026	53	21	654030	94	04	010-10103	33	56
654024	77	08	654026	55	23	654030	101	31	180-17243	103	32
654024	78	08	654026	61	22	654030	103	58	180-17243	105	32
654024	81	08	654026	69	53	654030	105	58	210-19531	07	04
654024	83	32	654026	71	32	654032	07	11	340-10351	69	02
654024	101	29	654026	73	32	654032	09	30	350-32366	69	03
654024	103	47	654026	77	32	654032	13	29	370-10269	33	57
654024	105	47	654026	83	33	654032	15	29	380-13297	71	65
654024	107	38	654026	101	30	654032	33	43	380-13297	73	95
654024	109	38	654026	103	44	654032	37	23	380-13297	81	65
654026	09	05	654026	105	44	654032	51	49	385-10121	33	53
654026	13	27	654026	107	39	654032	57	13	400-32417	11	12
654026	15	27	654026	109	39	654032	97	03	400-32443	103	38
654026	15	44	654030	09	44	654032	97	06	400-32443	105	38
654026	17	46	654030	11	03	654034	75	19	400-28850	25	17
654026	18	11	654030	13	03	654044	63	54	400-28850	27	86
654026	19	07	654030	15	03	655001	107	41	420-19509	59	09
654026	21	35	654030	18	01	655001	109	41	420-19509	63	23
654026	23	06	654030	23	19	655006	33	45	420-19509	65	23
654026	25	06	654030	25	19						

TORQUE SPECIFICATIONS

NOTE: Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self-tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2 		Grade 5 		Grade 8 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32 8-36	19* 20*	14* 15*	30* 31*	22* 23*	41* 43*	31* 32*
10-24 10-32	27* 31*	21* 23*	43* 49*	32* 36*	60* 68*	45* 51*
1/4-20 1/4-28	66* 76*	50* 56*	9 10	75* 86*	12 14	9 10
5/16-18 5/16-24	11 12	9	17 19	13 14	25	18 20
3/8-16 3/8-24	20 23	15 17	30 35	23 25	45 50	35
7/16-14 7/16-20	32 36	24 27	50 55	35 40	70 80	55 60
1/2-13 1/2-20	50 55	35 40	75 90	55 65	110 120	80 90
9/16-12 9/16-18	70 80	55 60	110 120	80 90	150 170	110 130
5/8-11 5/8-18	100 110	75 85	150 180	110 130	220 240	170 180
3/4-10 3/4-16	175 200	130 150	260 300	200 220	380 420	280 320
7/8-9 7/8-14	170 180	125 140	430 470	320 360	600 660	460 500
1-8 1-14	250 270	190 210	640 710	480 530	900 1000	680 740
Metric Course Thread	Grade 8.8 		Grade 10.9 		Grade 12.9 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200



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