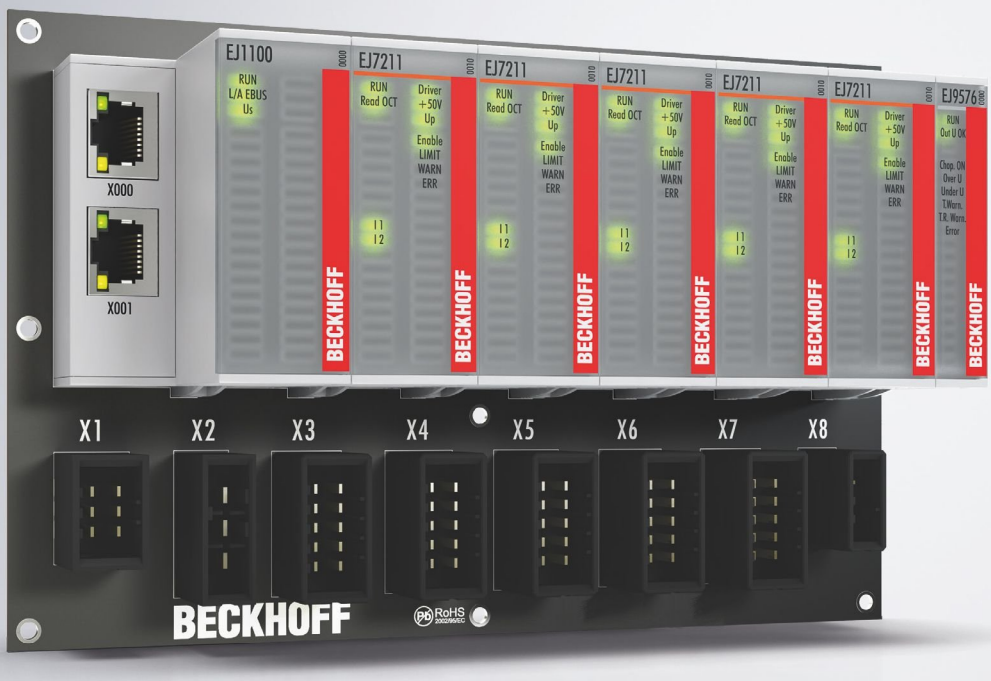
BECKHOFF New Automation Technology

Documentation | EN

EJ5002

SSI Encoder Interface



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1 Foreword

1.1 Notes on the documentation

Intended audience

This description is only intended for the use of trained specialists in control and automation engineering who are familiar with the applicable national standards.
It is essential that the documentation and the following notes and explanations are followed when installing and commissioning these components.
It is the duty of the technical personnel to use the documentation published at the respective time of each installation and commissioning.

The responsible staff must ensure that the application or use of the products described satisfy all the requirements for safety, including all the relevant laws, regulations, guidelines and standards.

Disclaimer

The documentation has been prepared with care. The products described are, however, constantly under development.

We reserve the right to revise and change the documentation at any time and without prior announcement.

No claims for the modification of products that have already been supplied may be made on the basis of the data, diagrams and descriptions in this documentation.

Trademarks

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Patent Pending

The EtherCAT Technology is covered, including but not limited to the following patent applications and patents: EP1590927, EP1789857, EP1456722, EP2137893, DE102015105702 with corresponding applications or registrations in various other countries.

EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Copyright

1.2 Safety instructions

Safety regulations

Please note the following safety instructions and explanations!
Product-specific safety instructions can be found on following pages or in the areas mounting, wiring, commissioning etc.

Exclusion of liability

All the components are supplied in particular hardware and software configurations appropriate for the application. Modifications to hardware or software configurations other than those described in the documentation are not permitted, and nullify the liability of Beckhoff Automation GmbH & Co. KG.

Personnel qualification

This description is only intended for trained specialists in control, automation and drive engineering who are familiar with the applicable national standards.

Description of instructions

In this documentation the following instructions are used.
These instructions must be read carefully and followed without fail!

⚠ DANGER

Serious risk of injury!

Failure to follow this safety instruction directly endangers the life and health of persons.

⚠ WARNING

Risk of injury!

Failure to follow this safety instruction endangers the life and health of persons.

⚠ CAUTION

Personal injuries!

Failure to follow this safety instruction can lead to injuries to persons.

NOTE

Damage to environment/equipment or data loss

Failure to follow this instruction can lead to environmental damage, equipment damage or data loss.

Tip or pointer

This symbol indicates information that contributes to better understanding.

1.3 Intended use

⚠ WARNING

Caution - Risk of injury!

EJ components may only be used for the purposes described below!

1.4 Signal distribution board

NOTE

Signal distribution board

Make sure that the EtherCAT plug-in modules are used only on a signal distribution board that has been developed and manufactured in accordance with the Design Guide.

1.5 Documentation issue status

Version	Comment
1.3	• New title page • Update chapter *Pinout* • Chapters *Basics communication, TwinCAT Quick Start* , *TwinCAT development environment* and *General Notes - EtherCAT Slave Application* replaced by references in the chapter *Guide through documentation* • Chapter *EJ5002 - Object description and parameterization* added • Update revision status • Structural update
1.2	• Note *Signal Distribution Board* added • Chapter *Version identification of EtherCAT devices* replaced by *Marking of EtherCAT plug-in modules* • Update Technical data • Update chapter *Connection*
1.1	• *Note on routing and installation* inserted
1.0	• First publication EJ5002

1.6 Guide through documentation

NOTE

Further components of documentation

The documentations named in the following table are further compontents of the complete documentation. These documentations are required for the use of EtherCAT plug-in modules.

No.	Title	Description
[1]	EtherCAT System Documentation	• System overview • EtherCAT basics • Cable redundancy • Hot Connect • Distributed Clocks • Configuration of EtherCAT-Components
[2]	Infrastructure for EtherCAT/Ethernet	• Technical recommendations and notes for design, implementation an testing
[3]	Design GuideSignal-Distribution-Board for standard EtherCAT plug-in modules	Requirements for the design of a Signal-Distribution-Board for standard EtherCAT plug-in modules • Backplane mounting guidelines • Module placement • Routing guidelines
[4]	Documentation of the corresponding terminal ELxxxx	• Notes on the principle of operation and • Descriptions for configuration and parameterization are transferable to the corresponding Module EJxxxx (s. note on documentation of ELxxxx [▶ 36]).

1.7 Marking of EtherCAT plug-in modules

Designation

A Beckhoff EtherCAT device has a 14-digit **technical designation**, made up as follows (e.g. EJ1008-0000-0017)

- **Order identifier**
  - family key: EJ
  - product designation: The first digit of product designation is used for assignment to a product group (e.g. EJ2xxx = digital output module).
  - Version number: The four digit version number identifies different product variants.
- **Revision number:**
  It is incremented when changes are made to the product.

The Order identifier and the revision number are printed on the side of EtherCAT plug-in modules (s. following illustration (A and B).

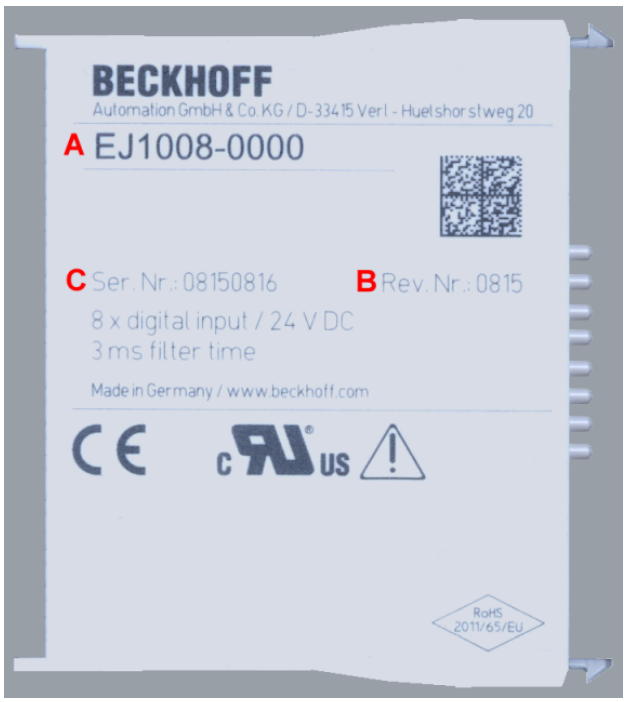


Fig. 1: Order identifier (A), Revision number (B) and serial number (C) using the example of EJ1008

Product group	Example		
	Product designation	Version	Revision
EtherCAT Coupler EJ11xx	EJ1101	-0022 (Coupler with external connectors, power supply module and optional ID switches	-0016
Digital input modules EJ1xxx	EJ1008 8-channel	-0000 (basic type)	-0017
Digital output modules EJ2xxx	EJ2521 1-channel	-0224 (2 x 24 V outputs)	-0016
Analog input modules EJ3xxx	EJ3318 8-channel thermocouple	-0000 (basic type)	-0017
Analog output modules EJ4xxx	EJ4134 4-channel	-0000 (basic type)	-0019
Special function modules EJ5xxx, EJ6xxx	EJ6224 IO-Link master	-0090 (with TwinSAFE SC)	-0016
Motion modules EJ7xxx	EJ7211 servomotor	-9414 (with ECT, STO and TwinSAFE SC)	-0029

Notes

- The elements mentioned above result in the **technical designation**. EJ1008-0000-0017 is used in the example below.
- EJ1008-0000 is the **order identifier**, in the case of “-0000” usually abbreviated to EJ1008.
- The **revision** -0017 shows the technical progress, such as the extension of features with regard to the EtherCAT communication, and is managed by Beckhoff.
  In principle, a device with a higher revision can replace a device with a lower revision, unless specified otherwise, e.g. in the documentation.
  Associated and synonymous with each revision there is usually a description (ESI, EtherCAT Slave Information) in the form of an XML file, which is available for download from the Beckhoff web site.
- The product designation, version and revision are read as decimal numbers, even if they are technically saved in hexadecimal.

Serial number

The serial number for EtherCAT plug-in modules is usually the 8-digit number printed on the side of the module (see following illustration C). The serial number indicates the configuration in delivery state and therefore refers to a whole production batch, without distinguishing the individual modules of a batch.

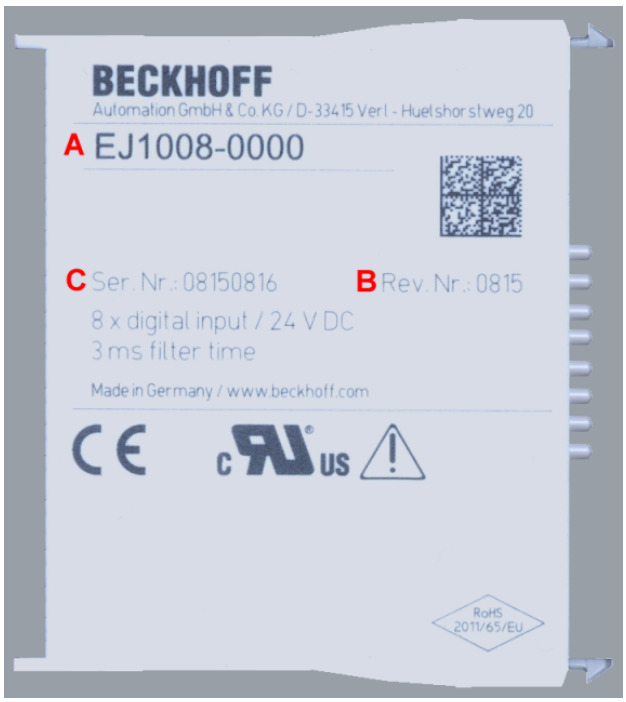


Fig. 2: Order identifier (A), revision number (B) and serial number (C) using the example of EJ1008

Serial number	Example serial number: 08 15 08 16
KK - week of production (CW, calendar week)	08 - week of production: 08
YY - year of production	15 - year of production: 2015
FF - firmware version	08 -f irmware version: 08
HH - hardware version	16 - hardware version: 16

1.7.1 Beckhoff Identification Code (BIC)

The Beckhoff Identification Code (BIC) is increasingly being applied to Beckhoff products to uniquely identify the product. The BIC is represented as a Data Matrix Code (DMC, code scheme ECC200), the content is based on the ANSI standard MH10.8.2-2016.

Fig. 3: BIC as data matrix code (DMC, code scheme ECC200)

The BIC will be introduced step by step across all product groups.

Depending on the product, it can be found in the following places:

- on the packaging unit
- directly on the product (if space suffices)
- on the packaging unit and the product

The BIC is machine-readable and contains information that can also be used by the customer for handling and product management.

Each piece of information can be uniquely identified using the so-called data identifier (ANSI MH10.8.2-2016). The data identifier is followed by a character string. Both together have a maximum length according to the table below. If the information is shorter, it shall be replaced by spaces. The data under positions 1-4 are always available.

The following information is contained:

Item no.	Type of information	Explanation	Data identifier	Number of digits incl. data identifier	Example
1	Beckhoff order number	**Beckhoff order number**	1P	8	1P072222
2	Beckhoff Traceability Number (BTN)	**Unique serial number, see note below**	S	12	SBTNk4p562d7
3	Article description	**Beckhoff article description, e.g. EL1008**	1K	32	1KEL1809
4	Quantity	**Quantity in packaging unit, e.g. 1, 10, etc.**	Q	6	Q1
5	Batch number	Optional: Year and week of production	2P	14	2P401503180016
6	ID/serial number	Optional: Present-day serial number system, e.g. with safety products	51S	12	51S678294104
7	Variant number	Optional: Product variant number on the basis of standard products	30P	32	30PF971 , 2*K183
...					

Further types of information and data identifiers are used by Beckhoff and serve internal processes.

Structure of the BIC

Example of composite information from items 1 - 4 and 6. The data identifiers are marked in red for better display:

BTN

An important component of the BIC is the Beckhoff Traceability Number (BTN, item no. 2). The BTN is a unique serial number consisting of eight characters that will replace all other serial number systems at Beckhoff in the long term (e.g. batch designations on IO components, previous serial number range for safety products, etc.). The BTN will also be introduced step by step, so it may happen that the BTN is not yet coded in the BIC

Notice

This information has been carefully prepared. However, the procedure described is constantly being further developed. We reserve the right to revise and change procedures and documentation at any time and without prior notice. No claims for changes can be made from the information, illustrations and descriptions in this information.

1.7.2 Certificates

- The EhterCAT plug-in modules meet the requirements of the EMC and Low Voltage Directive. The CE mark is printed on the side of the modules.
- The cRUus imprint identifies devices that meet product safety requirements according to U.S. and Canadian regulations.
- The warning symbol is a request to read the corresponding documentation. The documentations for EtherCAT plug-in modules can be downloaded from the Beckhoff homepage.

Fig. 4: Marking for CE and UL using EJ1008 as an example

2 System overview

Electronically, the EJxxxx EtherCAT plug-in modules are based on the EtherCAT I/O system. The EJ system consists of the signal distribution board and EtherCAT plug-in modules. It is also possible to connect an IPC to the EJ system.
The EJ system is suitable for mass production applications, applications with small footprint and applications requiring a low total weight.
The machine complexity can be extended by means of the following:

- reserve slots,
- the use of placeholder modules,
- linking of EtherCAT Terminals and EtherCAT Boxes via an EtherCAT connection.

The following diagram illustrates an EJ system. The components shown are schematic, to illustrate the functionality.

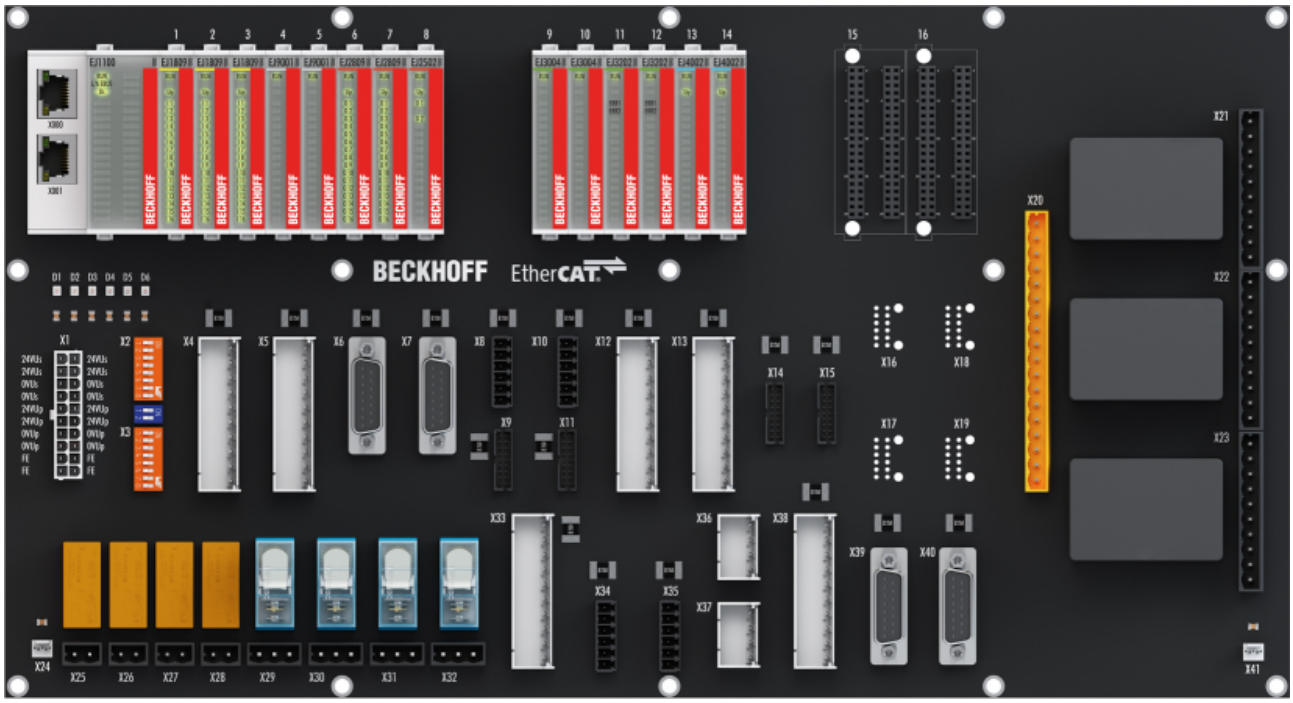


Fig. 5: EJ system sample

Signal distribution board

The signal distribution board distributes the signals and the power supply to individual application-specific plug connectors, in order to connect the controller to further machine modules. Using pre-assembled cable harnesses avoids the need for time-consuming connection of individual wires. Coded components reduce the unit costs and the risk of miswiring.
Beckhoff offers development of signal distribution boards as an engineering service. Customers have the option to develop their own signal distribution board, based on the design guide.

EtherCAT plug-in modules

Similar to the EtherCAT terminal system, a module strand consists of a Bus Coupler and I/O modules. Almost all of the EtherCAT Terminals can also be manufactured in the EJ design as EtherCAT plug-in modules. The EJ modules are directly attached to the signal distribution board. The communication, signal distribution and supply take place via the contact pins at the rear of the modules and the PCB tracks of the signal distribution board. The coding pins at the rear serve as mechanical protection against incorrect connection. Color coding on the housing facilitates distinguishing of the modules.

3 Product overview

3.1 EJ5002 - Introduction

Fig. 6: EJ5002

2 channel SSI encoder interface

The EJ5002 SSI interface EtherCAT module is used for the direct connection of two SSI absolute encoders. The interface circuit generates a pulse for reading the encoder, and makes the incoming data stream available to the controller as a data word in the process image. Different operation modes, SSI clock rates, codings and data lengths can be set and evaluated. An additional bit can also be displayed directly in the process image.

The 24 V supply of the encoder can be made directly via the supply on the signal distribution board. The EJ9505 power supply module can be used for an optional 5 V supply voltage.

The EJ5002 supports distributed clocks: Cyclic reading of the SSI encoder can thus be started with high precision, enabling detailed dynamic analysis of the axes in the control system.

3.2 EJ5002 - Technical Data

Technical data	EJ5002
Encoder connection	Binary input: D+, D-; Binary output: Cl+, Cl-
Supply of power to the internal SSI electronics	24 V_{DC} via the power supply of the field side
Current consumption from Up contacts (without encoder)	typically 20 mA (without encoder)
Current consumption via E-bus	typ. 120 mA
Data transfer rate	adjustable up to 1 MHz (250 kHz preset)
Serial input	24-bit width (adjustable, max 32-bit)
Data direction	Read
Distributed Clocks	yes
Signal output	Differential signal (RS422)
Signal input	Differential signal (RS422)
Electrical isolation	500 V (E-bus/field voltage)
Configuration	via TwinCAT System Manager
Permissible ambient temperature range during operation	-25°C .. +60°C (extended temperature range)
Permissible ambient temperature range during storage	-40 °C .. +85 °C
Permissible relative air humidity	95 %, no condensation
Operating altitude	max. 2,000 m
Dimensions (W x H x D)	approx. 12 mm x 66 mm x 55 mm
Weight	approx. 30 g
Mounting	on signal distribution board
Pollution degree	2
Mounting position	Standard [▶ 24]
Position of the coding pins [▶ 27]	2 and 5
Color coding	grey
Vibration / shock resistance	conforms to EN 60068-2-6 /EN 60068-2-27 (with corresponding signal distribution board)
EMC immunity / emission	conforms to EN 61000-6-2 /EN 61000-6-4 (with corresponding signal distribution board)
Protection class	EJ module: IP20 EJ system: dependent on the signal distribution board and housing
Approval	CE, UL

CE approval

The CE Marking refers to the EtherCAT plug-in module mentioned above.
If the EtherCAT plug-in module is used in the production of a ready-to-use end product (PCB in conjunction with a housing), the manufacturer of the end product must check compliance of the overall system with relevant directives and CE certification.
To operate the EtherCAT plug-in modules, they must be installed in a housing.

3.3 EJ5002 - Pinout

EJ5002				
Pin#		Signal		
1	2	U_{EBUS}	U_{EBUS}	**E-Bus contacts**
3	4	GND	GND	
5	6	RX0+	TX1+	
7	8	RX0-	TX1-	The power supply U_{EBUS} is provided by the coupler and supplied from the supply voltage U_S of the EtherCAT coupler.
9	10	GND	GND	
11	12	TX0+	RX1+	
13	14	TX0-	RX1-	
15	16	GND	GND	
17	18	Clock 1+	Data 1+	**Signals**
19	20	Clock 1-	Data 1-	
21	22	NC	NC	
23	24	NC	NC	
25	26	Clock 2+	Data 2+	
27	28	Clock 2-	Data 2-	
29	30	NC	NC	
31	32	NC	NC	
33	34	0V Up	0V Up	**U_P-Contacts**
35	36	0V Up	24V Up	The peripheral voltage U_P supplies the electronics on the field side.
37	38	24V Up	24V Up	
39	40	SGND	SGND	

Signal	Description
U_{EBUS}	E-Bus power supply 3.3 V
GND	E-Bus GND signal. Don`t connect with 0V Up!
RXn+	Positive E-Bus receive signal
RXn-	Negative E-Bus receive signal
TXn+	Positive E-Bus transmit signal
TXn-	Negative E-Bus transmit signal
Clock 1+	Clock-Output Clock 1+
Clock 1-	Clock-Output Clock 1-
Data 1+	SSI-Data input Data 1+
Data 1-	SSI-Data input Data 1-
Clock 2+	Clock-Output Clock 2+
Clock 2-	Clock-Output Clock 2-
Data 2+	SSI-Data input Data 2+
Data 2-	SSI-Data input Data 2-
NC	Do not connect
0V Up	GND signal field side
24V Up	Power supply field side 24 V
SGND	Shield Ground

Fig. 7: EJ5002 - Pinout

NOTE

Damage to devices possible!

- The pins named with “NC” must not be connected.
- Before installation and commissioning read the chapters Installation of EJ modules [▶ 20] and Commissioning [▶ 36]!

The PCB footprint can be downloaded from the Beckhoff homepage.

The following points should be considered during design phase and installation:

Notes for routing and installation

- The SSI information (Clock and Data) are transmitted as differential signals. To ensure a good EMC immunity, also for long distances, shielded cables with twisted pair conductors should be used.
  - ⇨ The cable shield should be connected to earth at both channel ends and the two end devices should be always at the same reference potential.
  - ⇨ When using externally shielded cables, particular care should be paid, not to damage or to interrupt the shield itself.
  - ⇨ Shield should be connected near by the connector.
  - ⇨ Refer also to the corresponding notes of the sensor manufacturer!
- Refer to the guide lines in the design guide for the EtherCAT plug-in modules to ensure a proper routing of the differential signals!
- The value of each termination resistor should be equal to the cable characteristic impedance, typically 120 Ω for EIA-485 or RS-482 standard.
- Routing of the differential signals should be impedance controlled with typically 120 Ω for EIA-485 or RS-482 standard. Traces wide should be > 0.2 mm, the maximum ampacity need to be taken into account.
- To improve the EMC immunity it may be helpful to connect the two signal channels on two different connectors

3.4 EJ5002 - LEDs

LED No.	EJ5002
A	RUN
B	
C	Up
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	
16	

Fig. 8: EJ5002 - LEDs

LED	Color	Display	State	Description
RUN	green	off	Init	State of the EtherCAT State Machine: **INIT** = initialization of the plug-in module
		flashing	Pre-Operational	State of the EtherCAT State Machine: **PREOP =** function for mailbox communication and different default settings set
		single flash	Safe-Operational	State of the EtherCAT State Machine: **SAFEOP** = verification of the Sync Manager channels and the distributed clocks. Outputs remain in safe state
		on	Operational	State of the EtherCAT State Machine: **OP =** normal operating state; mailbox and process data communication is possible
		flickering	Bootstrap	State of the EtherCAT State Machine: **BOOTSTRAP** = function for firmware updates [▶ 44] of the plug-in module
Up	green	off	-	No $24V_{DC}$ power supply connected
		on	-	$24V_{DC}$ power supply connected

4 Installation of EJ modules

4.1 Power supply for the EtherCAT plug-in modules

⚠ WARNING

Power supply

A SELV/PELV power supply must be used to supply power for the EJ coupler and modules. Couplers and modules have to be connected to SELV/PELV circuits exclusively.

The signal distribution board should have a power supply designed for the maximum possible current load of the module string. Information on the current required from the E-bus supply can be found for each module in the respective documentation in section “Technical data”, online and in the catalog. The power requirement of the module string is displayed in the TwinCAT System Manager.

E-bus power supply with EJ1100 or EJ1101-0022 and EJ940x

The EJ1100 Bus Coupler supplies the connected EJ modules with the E-bus system voltage of 3.3 V. The Coupler can accommodate a load up to 2.2 A. If a higher current is required, a combination of the coupler EJ1101-0022 and the power supply units EJ9400 (2.5 A) or EJ9404 (12 A) should be used. The EJ940x power supply units can be used as additional supply modules in the module string.

Depending on the application, the following combinations for the E-bus supply are available:

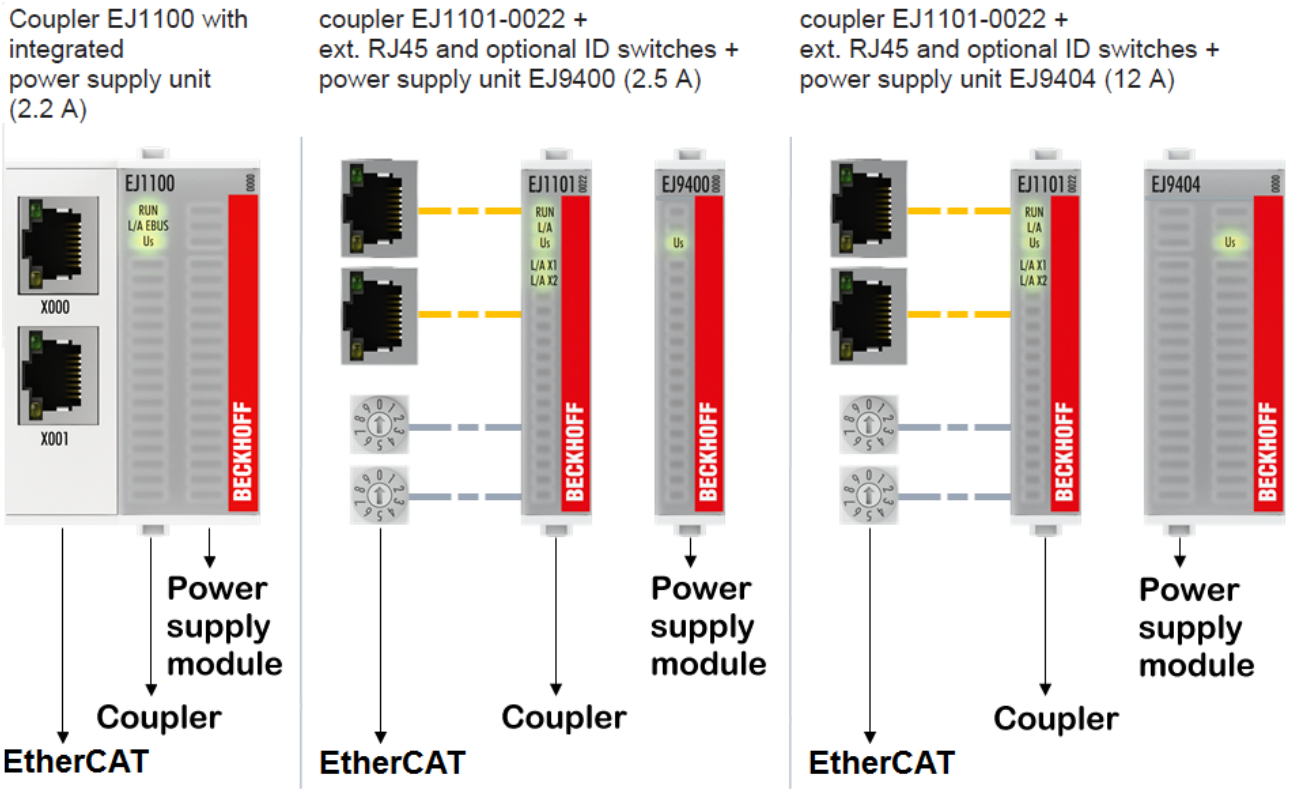


Fig. 9: E-bus power supply with EJ1100 or EJ1101-0022 + EJ940x

In the EJ1101-0022 coupler, the RJ45 connectors and optional ID switches are external and can be positioned anywhere on the signal distribution board, as required. This facilitates feeding through a housing.

The EJ940x power supply plug-in modules provide an optional reset function (see chapter Connection of the documentation for EJ9400 and EJ9404)

E-bus power supply with CXxxxx and EK1110-004x

The Embedded PC supplies the attached EtherCAT terminals and the EtherCAT EJ coupler

- with a supply voltage of 24 V_{DC} (-15 %/+20%). This voltage supplies the E-bus and the bus terminal electronics.
  The CXxxxx units supply the E-bus with up to 2,000 mA E-bus current. If a higher current is required due to the attached terminals, power feed terminals or power supply plug-in modules must be used for the E-bus supply.
- with a peripheral voltage Up of 24 V_{DC} to supply the field electronics.

The EK1110-004x EtherCAT EJ couplers relay the following parameters to the signal distribution board via the rear connector:

- the E-bus signals,
- the E-bus voltage U_{EBUS} (3.3 V) and
- the peripheral voltage U_P (24 V_{DC}).

Fig. 10: PCB with Embedded PC, EK1110-0043 and EJxxxx, rear view EK1110-0043

4.2 EJxxxx - dimensions

The EJ modules are compact and lightweight thanks to their design. Their volume is approx. 50% smaller than the volume of the EL terminals. A distinction is made between four different module types, depending on the width and the height:

Module type	Dimensions (W x H x D)	Sample in figure below
Coupler	44 mm x 66 mm x 55 mm	EJ1100 (ej_44_2xrj45_coupler)
Single module	12 mm x 66 mm x 55 mm	EJ1809 (ej_12_16pin_code13)
Double module	24 mm x 66 mm x 55 mm	EJ7342 (ej_24_2x16pin_code18)
Single module (long)	12 mm x 152 mm x 55 mm	EJ1957 (ej_12_2x16pin_extended_code4747)

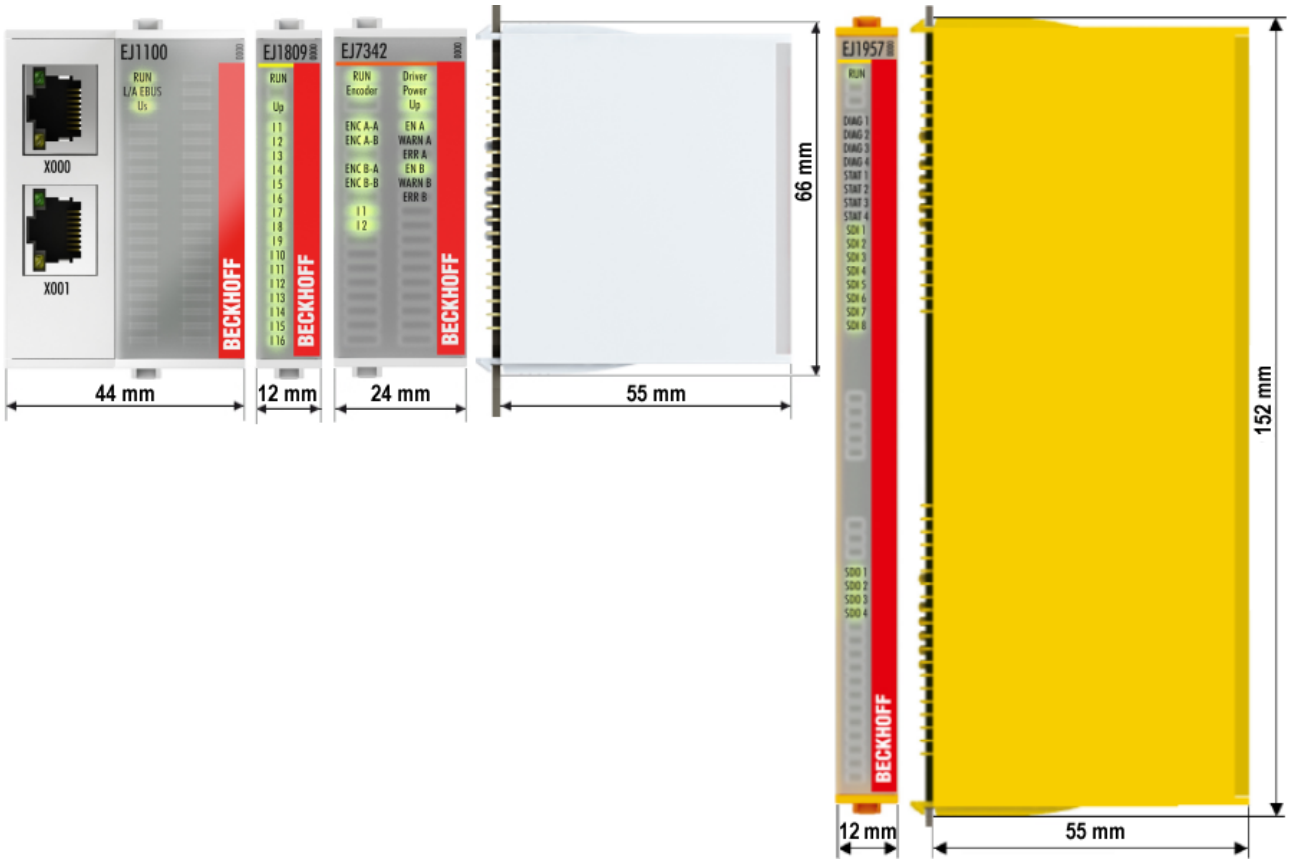


Fig. 11: EJxxxx - Dimensions

The technical drawings can be downloaded from the Beckhoff homepage. The drawings are named as described in the drawing below.

Fig. 12: Naming of the technical drawings

4.3 Installation positions and minimum distances

4.3.1 Minimum distances for ensuring installability

Note the dimensions shown in the following diagram for the design of the signal distribution board to ensure safe latching and simple assembly / disassembly of the modules.

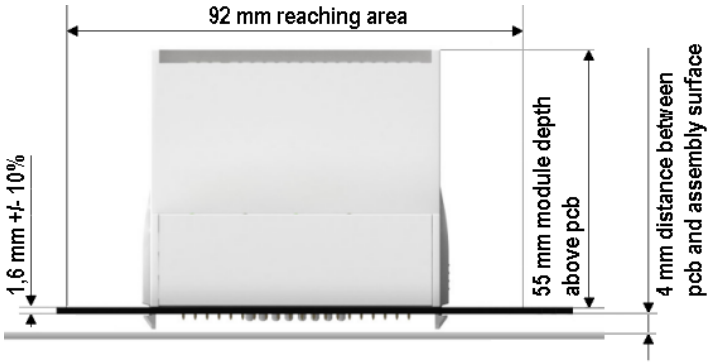


Fig. 13: Mounting distances EJ module - PCB

Observing the reaching area

A minimum reaching area of 92 mm is required for assembly / disassembly, in order to be able to reach the mounting tabs with the fingers.
Adherence to the recommended minimum distances for ventilation (see section Installation position [▶ 24]) ensures an adequate reaching area.

The signal distribution board must have a thickness of 1.6 mm and a minimum distance of 4 mm from the mounting surface, in order to ensure latching of the modules on the board.

4.3.2 Installation positions

NOTE

Constraints regarding installation position and operating temperature range

Please refer to the technical data [▶ 16] for the installed components to ascertain whether any restrictions regarding the mounting position and/or the operating temperature range have been specified. During installation of modules with increased thermal dissipation, ensure adequate distance above and below the modules to other components in order to ensure adequate ventilation of the modules during operation!

The standard installation position is recommended. If a different installation position is used, check whether additional ventilation measures are required.

Ensure that the specified conditions (see Technical data) are adhered to!

Optimum installation position (standard)

For the optimum installation position the signal distribution board is installed horizontally, and the fronts of the EJ modules face forward (see Fig. *Recommended distances for standard installation position*). The modules are ventilated from below, which enables optimum cooling of the electronics through convection. “From below” is relative to the acceleration of gravity.

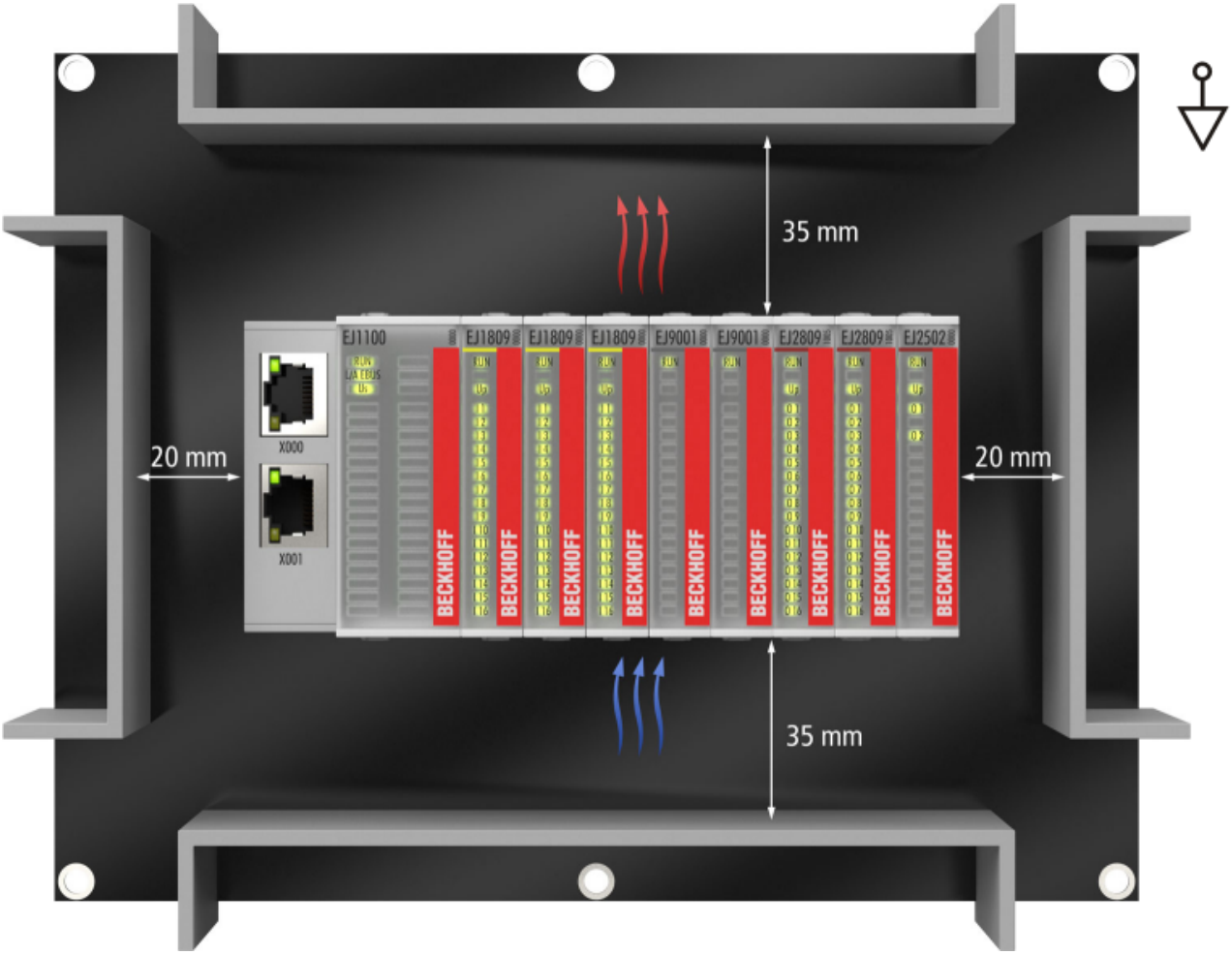


Fig. 14: Recommended distances for standard installation position

Compliance with the distances shown in Fig. *Recommended distances for standard installation position* is recommend. The recommended minimum distances should not be regarded as restricted areas for other components. The customer is responsible for verifying compliance with the environmental conditions described in the technical data. Additional cooling measures must be provided, if required.

Other installation positions

All other installation positions are characterized by a different spatial position of the signal distribution board, see Fig. *Other installation positions.*

The minimum distances to ambient specified above also apply to these installation positions.

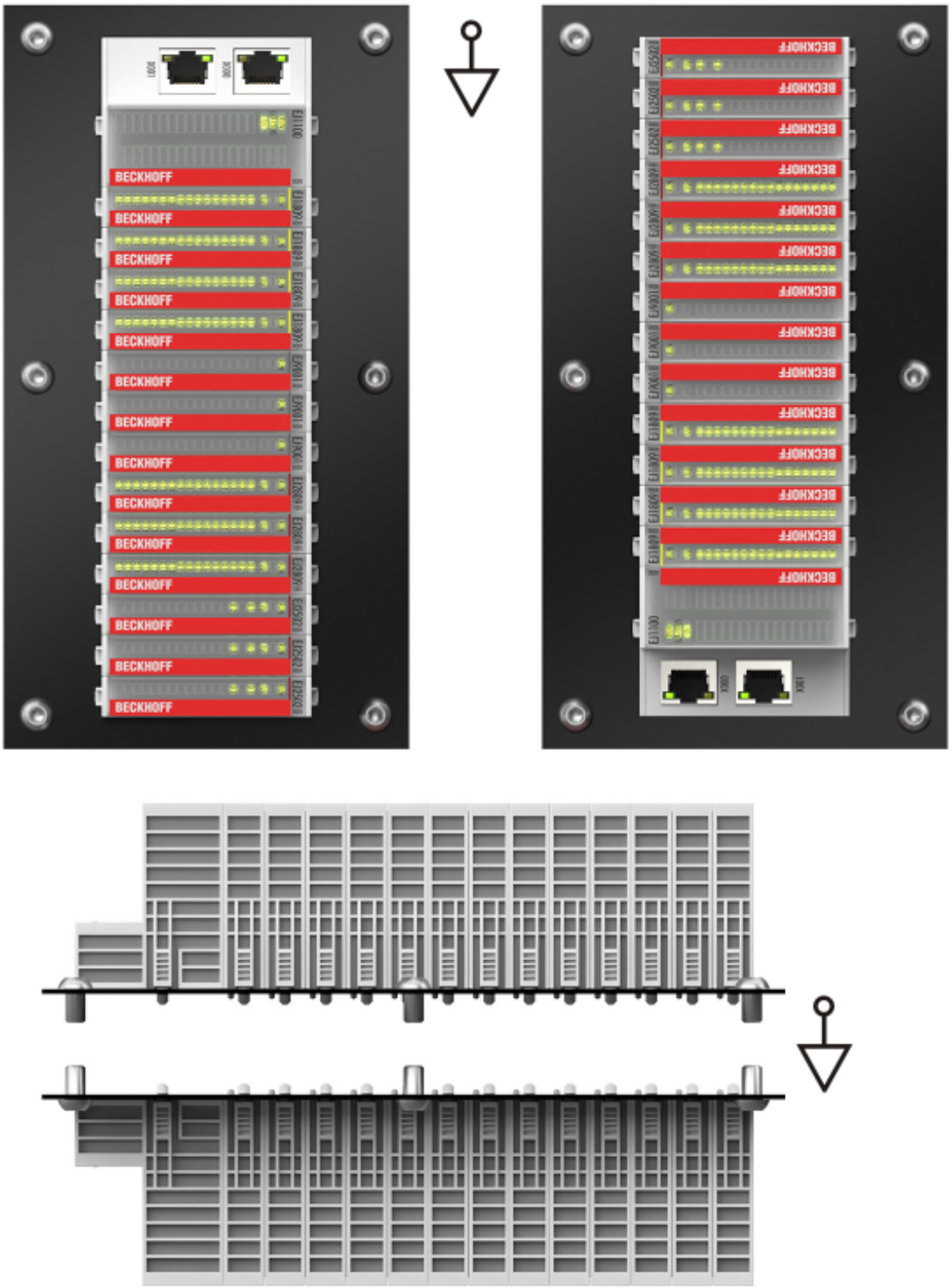


Fig. 15: Other installation positions

4.4 Codings

4.4.1 Color coding

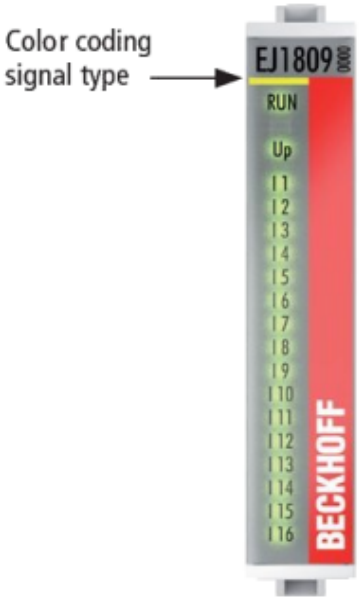


Fig. 16: EJ modules color code; sample: EJ1809

The EJ modules are color-coded for a better overview in the control cabinet (see diagram above). The color code indicates the signal type. The following table provides an overview of the signal types with corresponding color coding.

Signal type	Modules	Color
Coupler	EJ11xx	No color coding
Digital input	EJ1xxx	Yellow
Digital output	EJ2xxx	Red
Analog input	EJ3xxx	Green
Analog output	EJ4xxx	Blue
Motion	EJ7xxx	orange
System	EJ9xxx	grey

4.4.2 Mechanical position coding

The modules have two signal-specific coding pins on the underside (see Figs. B1 and B2 below). In conjunction with the coding holes in the signal distribution board (see Figs. A1 and A2 below), the coding pins provide an option for mechanical protection against incorrect connection. This significantly reduces the risk of error during installation and service.
Couplers and placeholder modules have no coding pins.

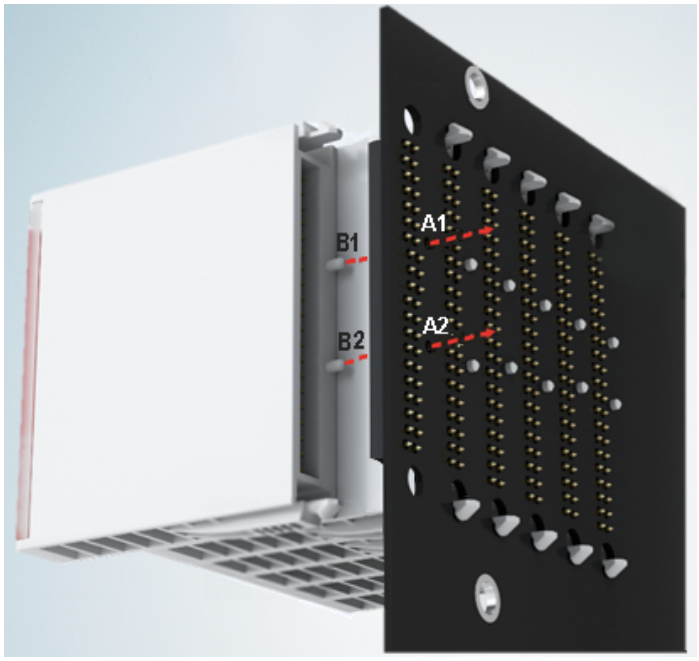


Fig. 17: Mechanical position coding with coding pins (B1 and B2) and coding holes (A1 and A2)

The following diagram shows the position of the position coding with position numbers on the left-hand side. Modules with the same signal type have the same coding. For sample, all digital input modules have the coding pins at positions one and three. There is no plug protection between modules with the same signal type. During installation the module type should therefore be verified based on the device name.

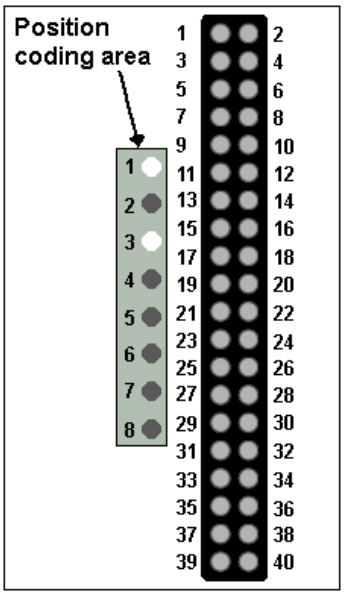


Fig. 18: Pin coding; sample: digital input modules

4.5 Installation on the signal distribution board

EJ modules are installed on the signal distribution board. The electrical connections between coupler and EJ modules are realized via the pin contacts and the signal distribution board.

The EJ components must be installed in a control cabinet or enclosure which must provide protection against fire hazards, environmental conditions and mechanical impact.

⚠ WARNING

Risk of injury through electric shock and damage to the device!

Bring the module system into a safe, de-energized state before starting installation, disassembly or wiring of the modules.

NOTE

Risk of damage to components through electrostatic discharge!

Observe the regulations for ESD protection.

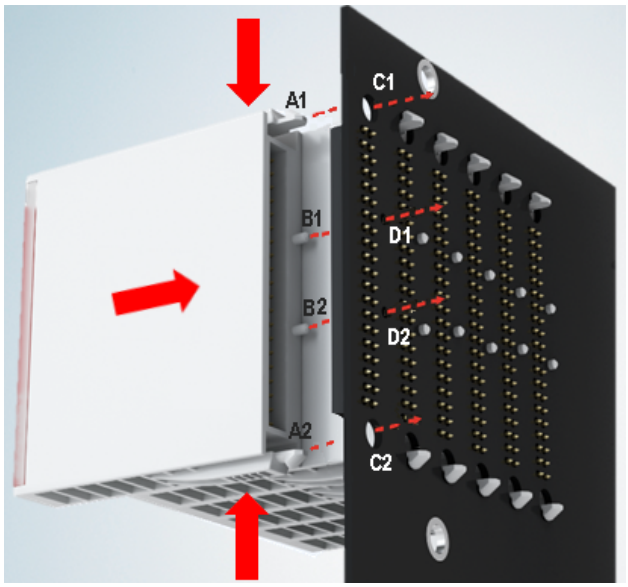


Fig. 19: Installation of EJ modules

A1 / A2	Latching lugs top / bottom	C1 / C2	Mounting holes
B1 / B2	Coding pins	D1 / D2	Coding holes

To install the modules on the signal distribution board proceed as follows:

1. Before the installation, ensure that the signal distribution board is securely connected to the mounting surface. Installation on an unsecured signal distribution board may result in damage to the board.
2. If necessary, check whether the positions of the coding pins (B) match the corresponding holes in the signal distribution board (D).
3. Compare the device name on the module with the information in the installation drawing.
4. Press the upper and the lower mounting tabs simultaneously and push the module onto the board while gently moving it up and down, until the module is latched securely.
   The required contact pressure can only be established and the maximum current carrying capacity ensured if the module is latched securely.
5. Use placeholder modules (EJ9001) to fill gaps in the module strand.

NOTE

- During installation ensure safe latching of the modules on the signal distribution board! The consequences of inadequate contact pressure include:

⇨ loss of quality of the transferred signals,

⇨ increased power dissipation of the contacts,

⇨ impairment of the service life.

4.6 Extension options

Three options are available for modifications and extensions of the EJ system.

- Replacing the placeholder modules with the function modules provided for the respective slot
- Assigning function modules specified for the respective slots for the reserve slots at the end of the module string
- Linking with EtherCAT Terminals and EtherCAT Box modules via an Ethernet/EtherCAT connection

4.6.1 Using placeholder modules for unused slots

The EJ9001 placeholder modules are used to close temporary gaps in the module strands (see Fig. A1 below). Gaps in the module strand cause interruption in EtherCAT communication and must be equipped with placeholder modules.
In contrast to the passive terminals of the EL series, the placeholder modules actively participate in the data exchange. Several placeholder modules can therefore be connected in series, without impairing the data exchange.
Unused slots at the end of the module strand can be left as reserve slots (see Fig. B1 below).

The machine complexity is extended (extended version) by allocating unused slots (see Figs. A2 below - Exchanging placeholder modules and B2 - Assigning reserve slots) according to the specifications for the signal distribution board.

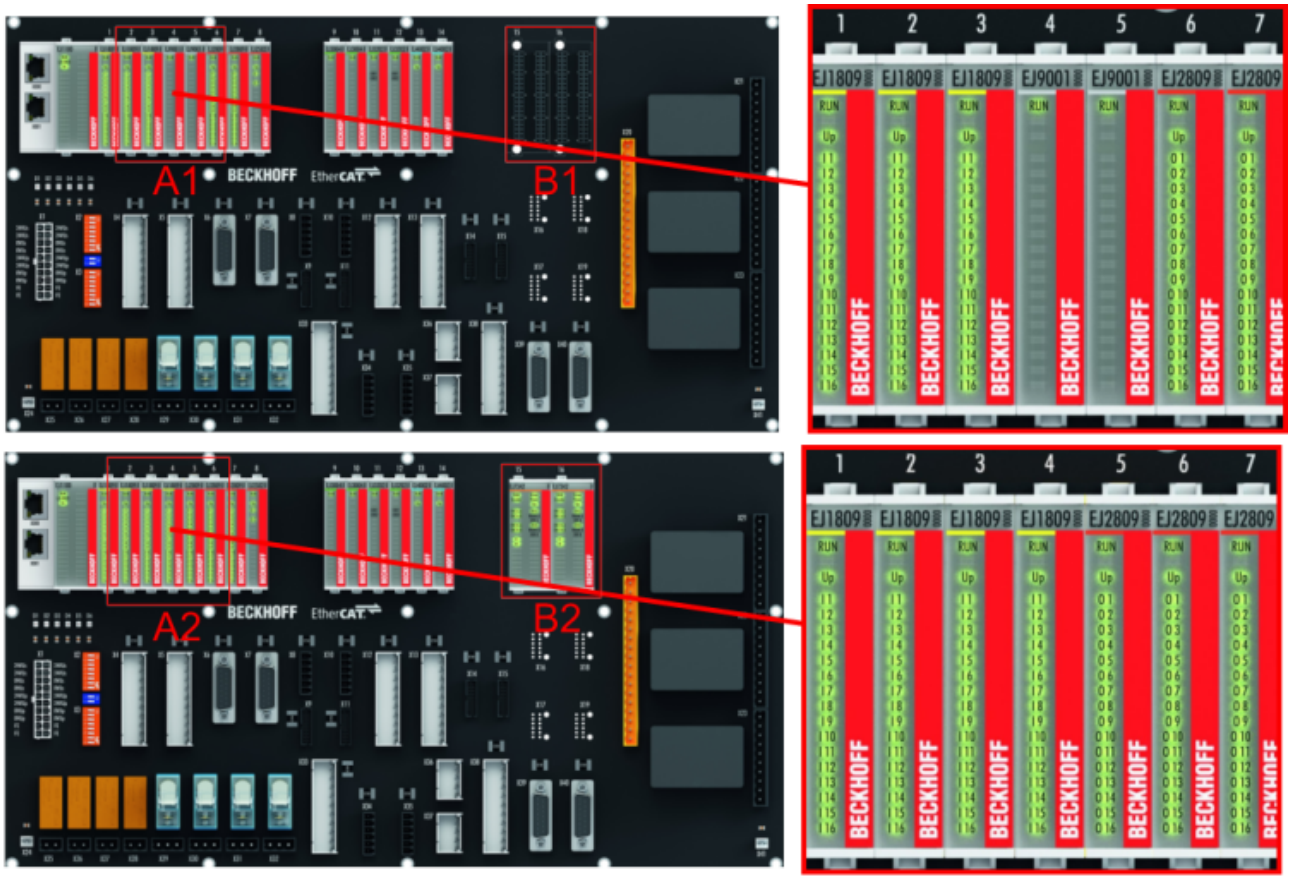


Fig. 20: Sample: Exchanging placeholder modules and assigning reserve slots

E-bus supply

Exchange the placeholder modules with other modules changes the current input from the E-Bus. Ensure that adequate power supply is provided.

4.6.2 Linking with EtherCAT Terminals and EtherCAT Box modules via an Ethernet/EtherCAT connection

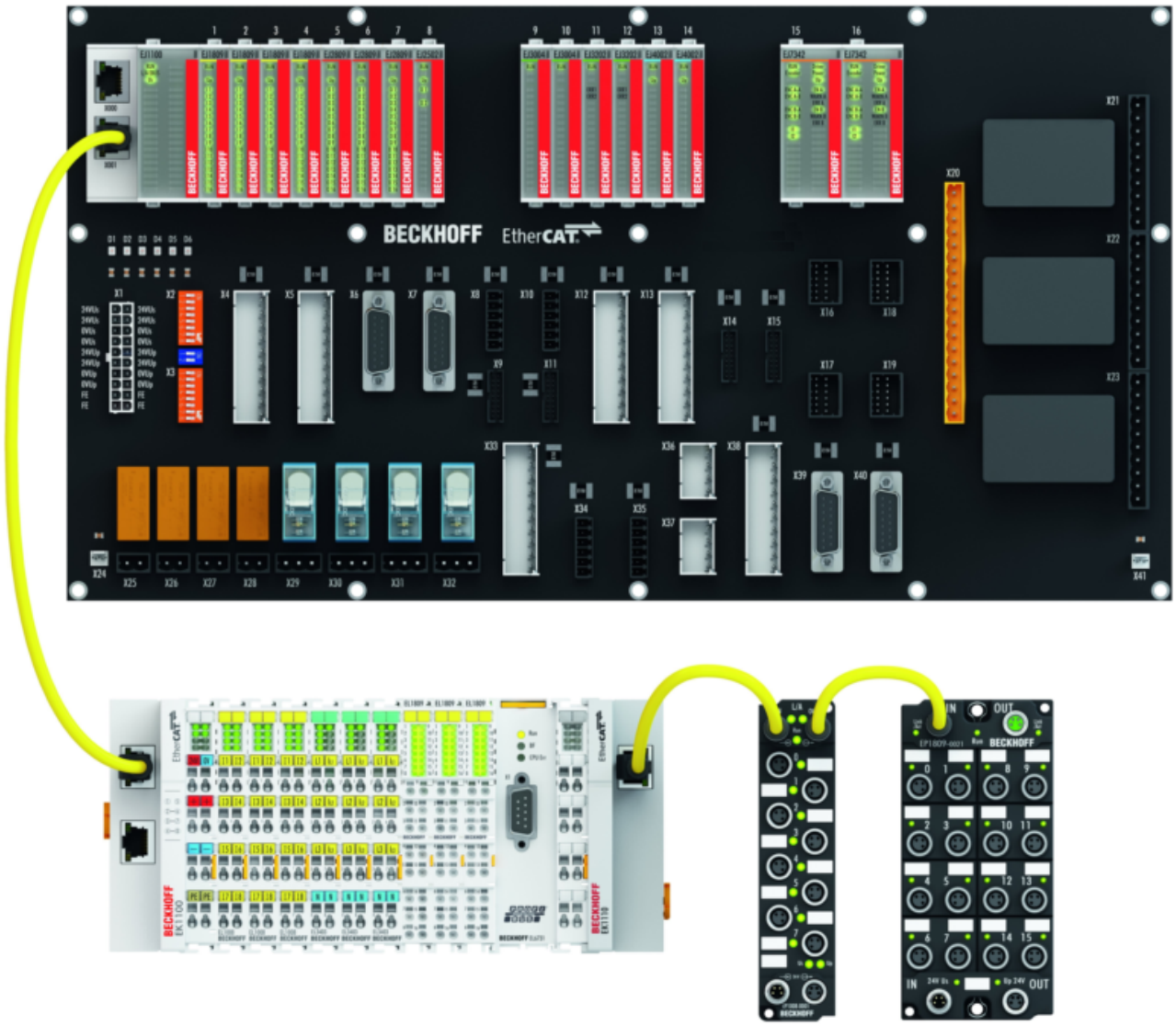


Fig. 21: Example of extension via an Ethernet/EtherCAT connection

4.7 IPC integration

Connection of CX and EL terminals via the EK1110-004x EtherCAT EJ Coupler

The EK1110-0043 and EK1110-0044 EtherCAT EJ couplers connect the compact DIN-rail PCs of the CX series and attached EtherCAT terminals (ELxxxx) with the EJ modules on the signal distribution board.

The EK1110-004x are supplied from the power supply unit of the Embedded PC.
The E-bus signals and the supply voltage of the field side U_P are routed directly to the PCB via a plug connector at the rear of the EtherCAT EJ couplers.

Due to the direct coupling of the Embedded PC and the EL terminals with the EJ modules on the PCB, no EtherCAT extension (EK1110) or EtherCAT coupler (EJ1100) is required.

The Embedded PC can be expanded with EtherCAT terminals that are not yet available in the EJ system, for example.

Fig. 22: Example PCB with Embedded PC, EK1110-0043 and EJxxxx, rear view EK1110-0043

Connection of C6015 / C6017 via the EJ110x-00xx EtherCAT Coupler

Thanks to their ultra-compact design and versatile mounting options, the C6015 and C6017 IPCs are ideally suited for connection to an EJ system.

In combination with the ZS5000-0003 mounting set, it is possible to place the C6015 and C6017 IPCs compactly on the signal distribution board.
The EJ system is optimally connected to the IPC via the corresponding EtherCAT cable (see following Fig. [A]).
The IPC can be supplied directly via the signal distribution board using the enclosed power plug (see Fig. [B] below).

NOTE

Positioning on the signal distribution board

The dimensions and distances for placement and other details can be found in the Design Guide and the documentation for the individual components.

The figure below shows the connection of a C6015 IPC to an EJ system as an example. The components shown are schematic, to illustrate the functionality.

Fig. 23: Example for the connection of a C6015 IPC to an EJ system

4.8 Disassembly of the signal distribution board

⚠ WARNING

Risk of injury through electric shock and damage to the device!

Bring the module system into a safe, de-energized state before starting installation, disassembly or wiring of the modules.

NOTE

Risk of damage to components through electrostatic discharge!

Observe the regulations for ESD protection.

Each module is secured through latching on the distribution board, which has to be released for disassembly.

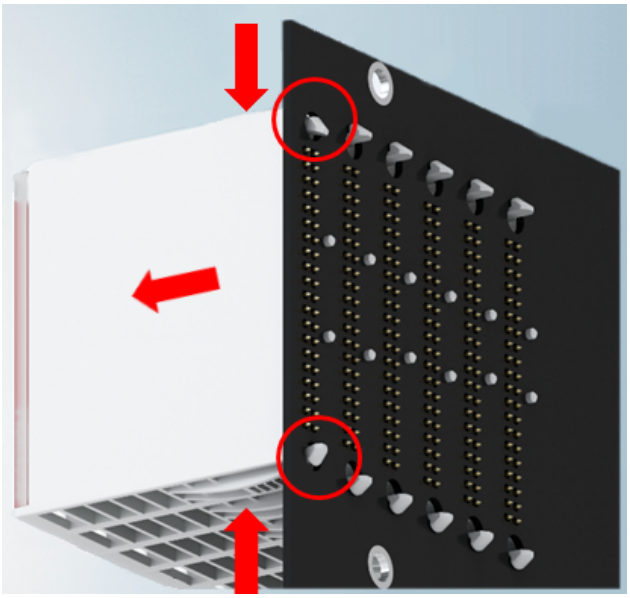


Fig. 24: Disassembly of EJ modules

To disassemble the module from the signal distribution board proceed as follows:

1. Before disassembly, ensure that the signal distribution board is securely connected to the mounting surface. Disassembly of an unsecured signal distribution board may result in damage to the board.
2. Press the upper and lower mounting tabs simultaneously and pull the module from board while gently moving it up and down.

5 EtherCAT basics

Please refer to the EtherCAT System Documentation for the EtherCAT fieldbus basics.

6 Commissioning

6.1 Reference to documentation EL500x

Detailed documentation on the commissioning of the EJ500x modules is being prepared.

NOTE

Damage to devices or loss of data

The descriptions and notes on the commissioning of the EL500x EtherCAT Terminals are transferable to the EJ500x EtherCAT plug-in modules.

Before commissioning, read the detailed description of the process data, operation modes and parameterization in the EL500x documentation.

6.2 EJ5002 - Object description and parameterization

EtherCAT XML Device Description

The display matches that of the CoE objects from the EtherCAT XML Device Description. We recommend downloading the latest XML file from the download area of the Beckhoff website and installing it according to installation instructions.

Parameterization via the CoE list (CAN over EtherCAT)

The EtherCAT device is parameterized via the CoE - Online tab (with a double click on the respective object) or via the Process Data tab (assignment of PDOs). A detailed description can be found in the EtherCAT System-Documentation in chapter “EtherCAT subscriber configuration”
Please note the general CoE notes in the EtherCAT System Documentation in chapter “CoE-interface” when using/manipulating the CoE parameters:
- Keep a startup list if components have to be replaced
- Differentiation between online/offline dictionary, existence of current XML description
- use "CoE reload" for resetting changes

Introduction

The CoE overview contains objects for different intended applications:

- Objects required for parameterization during commissioning:
  - Restore object index 0x1011
  - Configuration data [▶ 37] index 0x80n0
- Profile-specific objects:
  - Input data [▶ 38] index 0x60n0
  - Information and diagnostic data [▶ 39] Index 0xF000, 0xF008, 0xF010
- Standard objects [▶ 39]

The following section first describes the objects required for normal operation, followed by a complete overview of missing objects.

6.2.1 Restore object

Index 1011 Restore default parameters

Index (hex)	Name	Meaning	Data type	Flags	Default
1011:0	Restore default parameters [▶ 56]	Restore default parameters	UINT8	RO	0x01 (1_{dec})
1011:01	SubIndex 001	If this object is set to **"0x64616F6C"** in the set value dialog, all backup objects are reset to their delivery state.	UINT32	RW	0x00000000 (0_{dec})

6.2.2 Configuration data

Index 8000 SSI Settings

Index (hex)	Name	Meaning	Data type	Flags	Default
8000:0	SSI settings	Length of this object	UINT8	RO	0x13 (19_{dec})
8000:01	Disable frame error	0: Frame error is not suppressed 1: Frame error is suppressed	BOOLEAN	RW	0x00 (0_{dec})
8000:02	Enable power failure bit	0: Power failure bit is not active 1: Power failure bit is active: The last bit of the data frame (encoder-specific error bit) is shown as error bit in 0x6000:03 [▶ 38] of the status word.	BOOLEAN	RW	0x00 (0_{dec})
8000:03	Enable inhibit time	0: Inhibit time is not active 1: Inhibit time is active	BOOLEAN	RW	0x00 (0_{dec})
8000:04	Enable test mode	0: Test mode is not active 1: Test mode is active	BOOLEAN	RW	0x00 (0_{dec})
8000:06	SSI coding	0: Binary code active 1: Gray code active	BIT1	RW	0x01 (1_{dec})
8000:09	SSI baud rate	0: reserved 1: 1250 kbaud 2: 1000 kbaud 3: 500 kbaud 4: 250 kbaud 5: 125 kbaud 6 - 65535: reserved	BIT3	RW	0x03 (3_{dec})
8000:0F	SSI-frame type	0: Multi-turn analysis is active (25-bit data frame) 1: Single-turn-analysis is active (13-bit data frame) 2: Variable analysis is active. The length of the data frame (1 to 32 bit) is specified via object 0x8000:11.	BIT2	RW	0x00 (0_{dec})
8000:11	SSI frame size	Length of the SSI data frame (in bits) Min. : 0_{dec} Max.: 32_{dec}	UINT16	RW	0x0019 (25_{dec})
8000:12	SSI data length	Data length Min. : 0_{dec} Max.: 32_{dec}	UINT16	RW	0x0018 (24_{dec})
8000:13	Min. inhibit time[µs]	Minimum inhibit time in µs (1 to 65535)	UINT16	RW	0x0000 (0_{dec})

Index 8010 SSI Settings

Index (hex)	Name	Meaning	Data type	Flags	Default
8010:0	SSI settings	Length of this object	UINT8	RO	0x13 (19_{dec})
8010:01	Disable frame error	0: Frame error is not suppressed 1: Frame error is suppressed	BOOLEAN	RW	0x00 (0_{dec})
8010:02	Enable power failure bit	0: Power failure bit is not active 1: Power failure bit is active: the last bit of the data frame (encoder-specific error bit) is shown as an error bit in object 0x6010:03 [▶ 39] and bit 2 of the status word.	BOOLEAN	RW	0x00 (0_{dec})
8010:03	Enable inhibit time	0: Inhibit time is not active 1: Inhibit time is active	BOOLEAN	RW	0x00 (0_{dec})
8010:04	Enable test mode	0: Test mode is not active 1: Test mode is active	BOOLEAN	RW	0x00 (0_{dec})
8010:06	SSI coding	0: Binary code active 1: Gray code active	BIT1	RW	0x01 (1_{dec})
8010:09	SSI baud rate	0: reserved 1: 1250 kbaud 2: 1000 kbaud 3: 500 kbaud 4: 250 kbaud 5: 125 kbaud 6 - 65535: reserved	BIT3	RW	0x03 (3_{dec})
8010:0F	SSI-frame type	0: Multi-turn analysis is active (25 bit data frame) 1: Single-turn-analysis is active (13 bit data frame) 2: Variable analysis is active. The length of the data frame (1 to 32 bit) is specified via object 0x8010:11.	BIT2	RW	0x00 (0_{dec})
8010:11	SSI frame size	Length of the SSI data frame (in bits)	UINT16	RW	0x0019 (25_{dec})
8010:12	SSI data length	Data length	UINT16	RW	0x0018 (24_{dec})
8010:13	Min. inhibit time[µs]	Minimum inhibit time in µs (1 to 65535)	UINT16	RW	0x0000 (0_{dec})

6.2.3 Input data

Index 6000 SSI Inputs

Index (hex)	Name	Meaning	Data type	Flags	Default
6000:0	SSI Inputs	Length of this object	UINT8	RO	0x11 (17_{dec})
6000:01	Data error	SSI input error: • SSI without power supply • Broken wire at SSI data inputs D+ or D- • Data cables interchanged • If no data transfer takes place the SSI input of the terminal is on low level.	BOOLEAN	RO	0x00 (0_{dec})
6000:02	Frame error	The data frame is wrong, i.e. the data frame was not terminated with zero (perhaps wire breakage on clock cables)	BOOLEAN	RO	0x00 (0_{dec})
6000:03	Power failure	An encoder-specific error has occurred. This error bit is only displayed if it was activated beforehand by index 0x8000:02 [▶ 37].	BOOLEAN	RO	0x00 (0_{dec})
6000:0E	Sync error	The Sync Error bit is only required for the DC mode. It indicates whether a synchronization error occurred in the expired cycle. This means a SYNC signal was triggered in the EL5002, although no new process data were available (0=OK, 1=NOK).	BOOLEAN	RO	0x00 (0_{dec})
6000:0F	TxPDO State	Validity of the data of the associated TxPDO (0 = valid, 1 = invalid).	BOOLEAN	RO	0x00 (0_{dec})
6000:10	TxPDO Toggle	The TxPDO toggle is toggled by the slave when the data of the associated TxPDO is updated.	BOOLEAN	RO	0x00 (0_{dec})
6000:11	Counter value	Counter value	UINT32	RO	0x00000000 (0_{dec})

Index 6010 SSI Inputs

Index (hex)	Name	Meaning	Data type	Flags	Default
6010:0	SSI Inputs	Length of this object	UINT8	RO	0x11 (17_{dec})
6010:01	Data error	SSI input error: • SSI without power supply • Broken wire at SSI data inputs D+ or D- • Data cables interchanged If no data transfer takes place the SSI input of the terminal is on low level.	BOOLEAN	RO	0x00 (0_{dec})
6010:02	Frame error	The data frame is wrong, i.e. the data frame was not terminated with zero (perhaps wire breakage on clock cables)	BOOLEAN	RO	0x00 (0_{dec})
6010:03	Power failure	An encoder-specific error has occurred. This error bit is only displayed if it was activated beforehand by index 0x8010:02 [▶ 37].	BOOLEAN	RO	0x00 (0_{dec})
6010:0E	Sync error	The Sync Error bit is only required for the DC mode. It indicates whether a synchronization error occurred in the expired cycle. This means a SYNC signal was triggered in the EL5002, although no new process data were available (0=OK, 1=NOK).	BOOLEAN	RO	0x00 (0_{dec})
6010:0F	TxPDO State	Validity of the data of the associated TxPDO (0 = valid, 1 = invalid).	BOOLEAN	RO	0x00 (0_{dec})
6010:10	TxPDO Toggle	The TxPDO toggle is toggled by the slave when the data of the associated TxPDO is updated.	BOOLEAN	RO	0x00 (0_{dec})
6010:11	Counter value	Counter value	UINT32	RO	0x00000000 (0_{dec})

6.2.4 Information and diagnostic data

Index F000 Modular device profile

Index (hex)	Name	Meaning	Data type	Flags	Default
F000:0	Modular device profile	General information for the modular device profile	UINT8	RO	0x02 (2_{dec})
F000:01	Module index distance	Index distance of the objects of the individual channels	UINT16	RO	0x0010 (16_{dec})
F000:02	Maximum number of modules	Number of channels	UINT16	RO	0x0002 (2_{dec})

Index F008 Code word

Index (hex)	Name	Meaning	Data type	Flags	Default
F008:0	Code word	reserved	UINT32	RW	0x00000000 (0_{dec})

Index F010 Module list

Index (hex)	Name	Meaning	Data type	Flags	Default
F010:0	Module list	Length of this object	UINT8	RW	0x02 (2_{dec})
F010:01	SubIndex 001	-	UINT32	RW	0x000001F5 (501_{dec})
F010:02	SubIndex 002	-	UINT32	RW	0x000001F5 (501_{dec})

6.2.5 Standard objects (0x1000-0x1FFF)

The standard objects have the same meaning for all EtherCAT slaves.

Index 1000 Device type

Index (hex)	Name	Meaning	Data type	Flags	Default
1000:0	Device type	Device type of the EtherCAT slave: The Lo-Word contains the CoE profile used (5001). The Hi-Word contains the module profile according to the modular device profile.	UINT32	RO	0x01F51389 (32838537_{dec})

Index 1008 Device name

Index (hex)	Name	Meaning	Data type	Flags	Default
1008:0	Device name	Device name of the EtherCAT slave	STRING	RO	EJ5002

Index 1009 Hardware version

Index (hex)	Name	Meaning	Data type	Flags	Default
1009:0	Hardware version	Hardware version of the EtherCAT slave	STRING	RO	00

Index 100A Software version

Index (hex)	Name	Meaning	Data type	Flags	Default
100A:0	Software version	Firmware version of the EtherCAT slave	STRING	RO	01

Index 1018 Identity

Index (hex)	Name	Meaning	Data type	Flags	Default
1018:0	Identity	Information for identifying the slave	UINT8	RO	0x04 (4_{dec})
1018:01	Vendor ID	Vendor ID of the EtherCAT slave	UINT32	RO	0x00000002 (2_{dec})
1018:02	Product code	Product code of the EtherCAT slave	UINT32	RO	0x138A2852 (327821394_{dec})
1018:03	Revision	Revision number of the EtherCAT slave; the Low Word (bit 0-15) indicates the special terminal number, the High Word (bit 16-31) refers to the device description	UINT32	RO	0x00000000 (0_{dec})
1018:04	Serial number	Serial number of the EtherCAT slave; the Low Byte (bit 0-7) of the Low Word contains the year of production, the High Byte (bit 8-15) of the Low Word contains the week of production, the High Word (bit 16-31) is 0	UINT32	RO	0x00000000 (0_{dec})

Index 10F0 Backup parameter handling

Index (hex)	Name	Meaning	Data type	Flags	Default
10F0:0	Backup parameter handling	Information for standardized loading and saving of backup entries	UINT8	RO	0x01 (1_{dec})
10F0:01	Checksum	Checksum across all backup entries of the EtherCAT slave	UINT32	RO	0x00000000 (0_{dec})

Index 1A00 SSI TxPDO-Map Inputs

Index (hex)	Name	Meaning	Data type	Flags	Default
1A00:0	SSI TxPDO Map Inputs	PDO Mapping TxPDO 1	UINT8	RO	0x09 (9_{dec})
1A00:01	SubIndex 001	1. PDO Mapping entry (object 0x6000 (SSI Inputs), entry 0x01 (Data error))	UINT32	RO	0x6000:01, 1
1A00:02	SubIndex 002	2. PDO Mapping entry (object 0x6000 (SSI Inputs), entry 0x02 (Frame error))	UINT32	RO	0x6000:02, 1
1A00:03	SubIndex 003	3. PDO Mapping entry (object 0x6000 (SSI Inputs), entry 0x03 (Power failure))	UINT32	RO	0x6000:03, 1
1A00:04	SubIndex 004	4. PDO Mapping entry (object 0x6000 (SSI Inputs), entry 0x04 (Data mismatch))	UINT32	RO	0x6000:04, 1
1A00:05	SubIndex 005	5. PDO Mapping entry (9 bits align)	UINT32	RO	0x0000:00, 9
1A00:06	SubIndex 006	6. PDO Mapping entry (object 0x6000 (SSI Inputs) entry 0x0E) (Sync error))	UINT32	RO	0x6000:0E, 1
1A00:07	SubIndex 007	7. PDO Mapping entry (object 0x6000 (SSI Inputs) entry 0x0F) (TxPDO State))	UINT32	RO	0x6000:0F, 1
1A00:08	SubIndex 008	8. PDO Mapping entry (object 0x6000 (SSI Inputs) entry 0x10) (TxPDO Toggle))	UINT32	RO	0x6000:10, 1
1A00:09	SubIndex 009	9. PDO Mapping entry (object 0x6000 (SSI Inputs), entry 0x11 (Counter value))	UINT32	RO	0x6000:11, 32

Index 1A01 SSI TxPDO-Map Inputs

Index (hex)	Name	Meaning	Data type	Flags	Default
1A01:0	SSI TxPDO Map Inputs	PDO Mapping TxPDO 2	UINT8	RO	0x09 (9_{dec})
1A01:01	SubIndex 001	1. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x01 (Data error))	UINT32	RO	0x6010:01, 1
1A01:02	SubIndex 002	2. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x02 (Frame error))	UINT32	RO	0x6010:02, 1
1A01:03	SubIndex 003	3. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x03 (Power failure))	UINT32	RO	0x6010:03, 1
1A01:04	SubIndex 004	4. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x04 (Data mismatch))	UINT32	RO	0x6010:04, 1
1A01:05	SubIndex 005	5. PDO Mapping entry (9 bits align)	UINT32	RO	0x0000:00, 9
1A01:06	SubIndex 006	6. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x0E (Sync error))	UINT32	RO	0x6010:0E, 1
1A01:07	SubIndex 007	7. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x0F (TxPDO State))	UINT32	RO	0x6010:0F, 1
1A01:08	SubIndex 008	8. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x10 (TxPDO Toggle))	UINT32	RO	0x6010:10, 1
1A01:09	SubIndex 009	9. PDO Mapping entry (object 0x6010 (SSI Inputs), entry 0x11 (Counter value))	UINT32	RO	0x6010:11, 32

Index 1C00 Sync manager type

Index (hex)	Name	Meaning	Data type	Flags	Default
1C00:0	Sync manager type	Using the Sync Managers	UINT8	RO	0x04 (4_{dec})
1C00:01	SubIndex 001	Sync-Manager Type Channel 1: Mailbox Write	UINT8	RO	0x01 (1_{dec})
1C00:02	SubIndex 002	Sync-Manager Type Channel 2: Mailbox Read	UINT8	RO	0x02 (2_{dec})
1C00:03	SubIndex 003	Sync-Manager Type Channel 3: Process Data Write (Outputs)	UINT8	RO	0x03 (3_{dec})
1C00:04	SubIndex 004	Sync-Manager Type Channel 4: Process Data Read (Inputs)	UINT8	RO	0x04 (4_{dec})

Index 1C12 RxPDO assign

Index (hex)	Name	Meaning	Data type	Flags	Default
1C12:0	RxPDO assign	PDO Assign Outputs	UINT8	RW	0x00 (0_{dec})

Index 1C13 TxPDO assign

Index (hex)	Name	Meaning	Data type	Flags	Default
1C13:0	TxPDO assign	PDO Assign Inputs	UINT8	RO	0x02 (2_{dec})
1C13:01	SubIndex 001	1. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A00 (6656_{dec})
1C13:02	SubIndex 002	2. allocated TxPDO (contains the index of the associated TxPDO mapping object)	UINT16	RO	0x1A01 (6657_{dec})

Index 1C33 SM input parameter

Index (hex)	Name	Meaning	Data type	Flags	Default
1C33:0	SM input parameter	Synchronization parameters for the inputs	UINT8	RO	0x20 (32_{dec})
1C33:01	Sync mode	Current synchronization mode: • 0: Free Run • 1: Synchron with SM 3 Event (no outputs available) • 2: DC - Synchron with SYNC0 Event • 3: DC - Synchron with SYNC1 Event • 34: Synchron with SM 2 Event (outputs available)	UINT16	RW	0x0022 (34_{dec})
1C33:02	Cycle time	Cycle time (in ns): • Free Run: Cycle time of the local timer • Synchron with SM 2 Event: Master cycle time • DC mode: SYNC0/SYNC1 Cycle Time	UINT32	RW	0x000F4240 (1000000_{dec})
1C33:03	Shift time	Time between SYNC0 event and reading of the inputs (in ns, only DC mode)	UINT32	RO	0x00000000 (0_{dec})
1C33:04	Sync modes supported	Supported synchronization modes: • Bit 0: free run is supported • Bit 1: Synchron with SM 2 Event is supported (outputs available) • Bit 1: Synchron with SM 3 Event is supported (no outputs available) • Bit 2-3 = 01: DC mode is supported • Bit 4-5 = 01: Input Shift through local event (outputs available) • Bit 4-5 = 10: Input Shift with SYNC1 Event (no outputs available) • Bit 14 = 1: dynamic times (measurement through writing of 0x1C33:08)	UINT16	RO	0xC00B (49163_{dec})
1C33:05	Minimum cycle time	Minimum cycle time (in ns)	UINT32	RO	0x0001D4C0 (120000_{dec})
1C33:06	Calc and copy time	Time between reading of the inputs and availability of the inputs for the master (in ns, only DC mode)	UINT32	RO	0x00000000 (0_{dec})
1C33:07	Minimum delay time	Minimum time between Sync-1 Event and reading of the inputs (in ns, onla DC mode)	UINT32	RO	0x00000000 (0_{dec})
1C33:08	Command	With this entry the real required process data provision time can be measured. • 0: Measurement of the local cycle time is stopped • 1: Measurement of the local cycle time is started The entries 0x1C33:03, 0x1C33:06, 0x1C33:09 are updated with the maximum measured values. For a subsequent measurement the measured values are reset	UINT16	RW	0x0000 (0_{dec})
1C33:09	Maximum Delay time	Time between SYNC1 event and reading of the inputs (in ns, only DC mode)	UINT32	RO	0x00000000 (0_{dec})
1C33:0B	SM event missed counter	Number of missed SM events in OPERATIONAL (DC mode only)	UINT16	RO	0x0000 (0_{dec})
1C33:0C	Cycle exceeded counter	Number of occasions the cycle time was exceeded in OPERATIONAL (cycle was not completed in time or the next cycle began too early)	UINT16	RO	0x0000 (0_{dec})
1C33:0D	Shift too short counter	Number of occasions that the interval between SYNC0 and SYNC1 event was too short (DC mode only)	UINT16	RO	0x0000 (0_{dec})
1C33:20	Sync error	The synchronization was not correct in the last cycle (outputs were output too late; DC mode only)	BOOLEAN	RO	0x00 (0_{dec})

7 Appendix

7.1 EtherCAT AL Status Codes

For detailed information please refer to the EtherCAT system description.

7.2 EJ5002 - Firmware compatibility

Beckhoff EtherCAT devices are delivered with the latest available firmware version. Compatibility of firmware and hardware is mandatory; not every combination ensures compatibility. The overview below shows the hardware versions on which a firmware can be operated.

Note

- It is recommended to use the newest possible firmware for the respective hardware
- Beckhoff is not under any obligation to provide customers with free firmware updates for delivered products.

NOTE

Risk of damage to the device!

Pay attention to the instructions for firmware updates on the separate page [▶ 44].
If a device is placed in BOOTSTRAP mode for a firmware update, it does not check when downloading whether the new firmware is suitable.
This can result in damage to the device! Therefore, always make sure that the firmware is suitable for the hardware version!

EJ5002			
Hardware (HW)	**Firmware (FW)**	**Revision no.**	**Release date**
00 - 02*	02	EJ5002-0000-0016	2016/04
	03*	EJ5002-0000-0017	2018/01

*) This is the current compatible firmware/hardware version at the time of the preparing this documentation. Check on the Beckhoff website whether more up-to-date documentation is available.

7.3 Firmware Update EL/ES/EM/ELM/EPxxxx

This section describes the device update for Beckhoff EtherCAT slaves from the EL/ES, ELM, EM, EK and EP series. A firmware update should only be carried out after consultation with Beckhoff support.

NOTE

Only use TwinCAT 3 software!

A firmware update of Beckhoff IO devices must only be performed with a TwinCAT 3 installation. It is recommended to build as up-to-date as possible, available for free download on the Beckhoff website https://www.beckhoff.com/en-us/.

To update the firmware, TwinCAT can be operated in the so-called FreeRun mode, a paid license is not required.

The device to be updated can usually remain in the installation location, but TwinCAT has to be operated in the FreeRun. Please make sure that EtherCAT communication is trouble-free (no LostFrames etc.).

Other EtherCAT master software, such as the EtherCAT Configurator, should not be used, as they may not support the complexities of updating firmware, EEPROM and other device components.

Storage locations

An EtherCAT slave stores operating data in up to three locations:

- Depending on functionality and performance EtherCAT slaves have one or several local controllers for processing I/O data. The corresponding program is the so-called **firmware** in *.efw format.
- In some EtherCAT slaves the EtherCAT communication may also be integrated in these controllers. In this case the controller is usually a so-called **FPGA** chip with *.rbf firmware.
- In addition, each EtherCAT slave has a memory chip, a so-called **ESI-EEPROM**, for storing its own device description (ESI: EtherCAT Slave Information). On power-up this description is loaded and the EtherCAT communication is set up accordingly. The device description is available from the download area of the Beckhoff website at (https://www.beckhoff.de). All ESI files are accessible there as zip files.

Customers can access the data via the EtherCAT fieldbus and its communication mechanisms. Acyclic mailbox communication or register access to the ESC is used for updating or reading of these data.

The TwinCAT System Manager offers mechanisms for programming all three parts with new data, if the slave is set up for this purpose. Generally the slave does not check whether the new data are suitable, i.e. it may no longer be able to operate if the data are unsuitable.

Simplified update by bundle firmware

The update using so-called **bundle firmware** is more convenient: in this case the controller firmware and the ESI description are combined in a *.efw file; during the update both the firmware and the ESI are changed in the terminal. For this to happen it is necessary

- for the firmware to be in a packed format: recognizable by the file name, which also contains the revision number, e.g. ELxxxx-xxxx_REV0016_SW01.efw
- for password=1 to be entered in the download dialog. If password=0 (default setting) only the firmware update is carried out, without an ESI update.
- for the device to support this function. The function usually cannot be retrofitted; it is a component of many new developments from year of manufacture 2016.

Following the update, its success should be verified

- ESI/Revision: e.g. by means of an online scan in TwinCAT ConfigMode/FreeRun – this is a convenient way to determine the revision
- Firmware: e.g. by looking in the online CoE of the device

NOTE

Risk of damage to the device!

✓ Note the following when downloading new device files

a) Firmware downloads to an EtherCAT device must not be interrupted

b) Flawless EtherCAT communication must be ensured. CRC errors or LostFrames must be avoided.

c) The power supply must adequately dimensioned. The signal level must meet the specification.

⇨ In the event of malfunctions during the update process the EtherCAT device may become unusable and require re-commissioning by the manufacturer.

7.3.1 Device description ESI file/XML

NOTE

Attention regarding update of the ESI description/EEPROM

Some slaves have stored calibration and configuration data from the production in the EEPROM. These are irretrievably overwritten during an update.

The ESI device description is stored locally on the slave and loaded on start-up. Each device description has a unique identifier consisting of slave name (9 characters/digits) and a revision number (4 digits). Each slave configured in the System Manager shows its identifier in the EtherCAT tab:

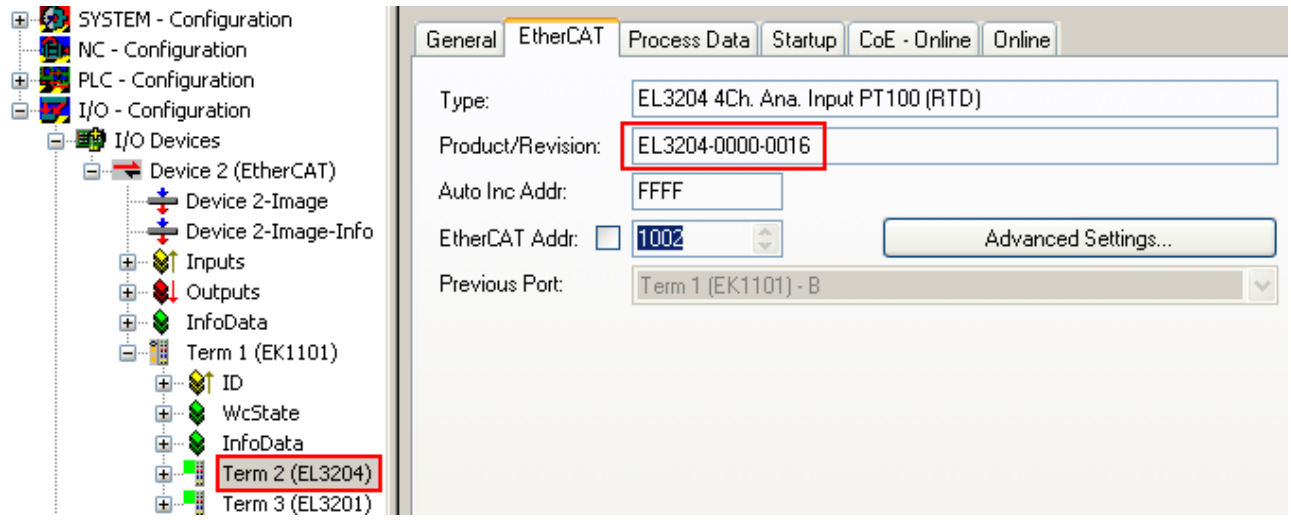


Fig. 25: Device identifier consisting of name EL3204-0000 and revision -0016

The configured identifier must be compatible with the actual device description used as hardware, i.e. the description which the slave has loaded on start-up (in this case EL3204). Normally the configured revision must be the same or lower than that actually present in the terminal network.

For further information on this, please refer to the EtherCAT system documentation.

Update of XML/ESI description

The device revision is closely linked to the firmware and hardware used. Incompatible combinations lead to malfunctions or even final shutdown of the device. Corresponding updates should only be carried out in consultation with Beckhoff support.

Display of ESI slave identifier

The simplest way to ascertain compliance of configured and actual device description is to scan the EtherCAT boxes in TwinCAT mode Config/FreeRun:

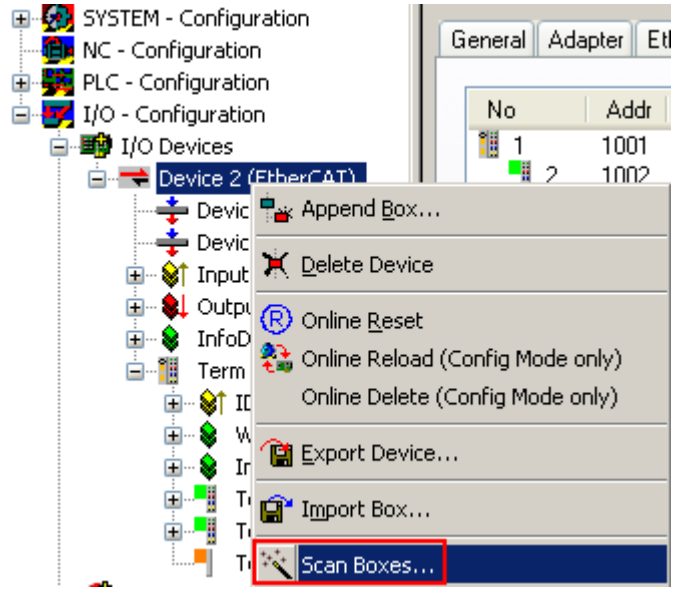


Fig. 26: Scan the subordinate field by right-clicking on the EtherCAT device

If the found field matches the configured field, the display shows

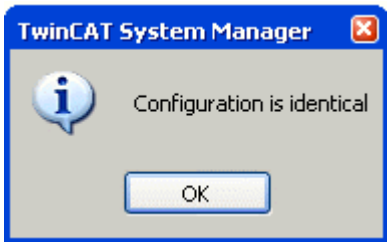


Fig. 27: Configuration is identical

otherwise a change dialog appears for entering the actual data in the configuration.

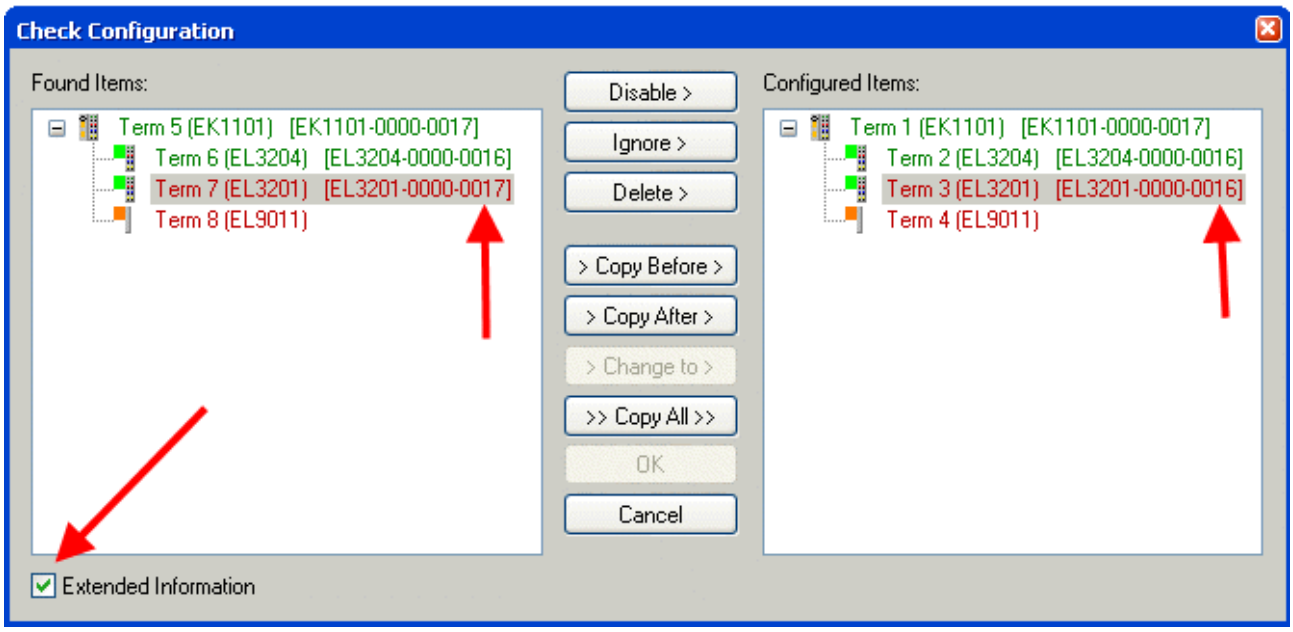


Fig. 28: Change dialog

In this example in Fig. *Change dialog*, an EL3201-0000-**0017** was found, while an EL3201-0000-**0016** was configured. In this case the configuration can be adapted with the *Copy Before* button. The *Extended Information* checkbox must be set in order to display the revision.

Changing the ESI slave identifier

The ESI/EEPROM identifier can be updated as follows under TwinCAT:

- Trouble-free EtherCAT communication must be established with the slave.
- The state of the slave is irrelevant.
- Right-clicking on the slave in the online display opens the *EEPROM Update* dialog, Fig. *EEPROM Update*

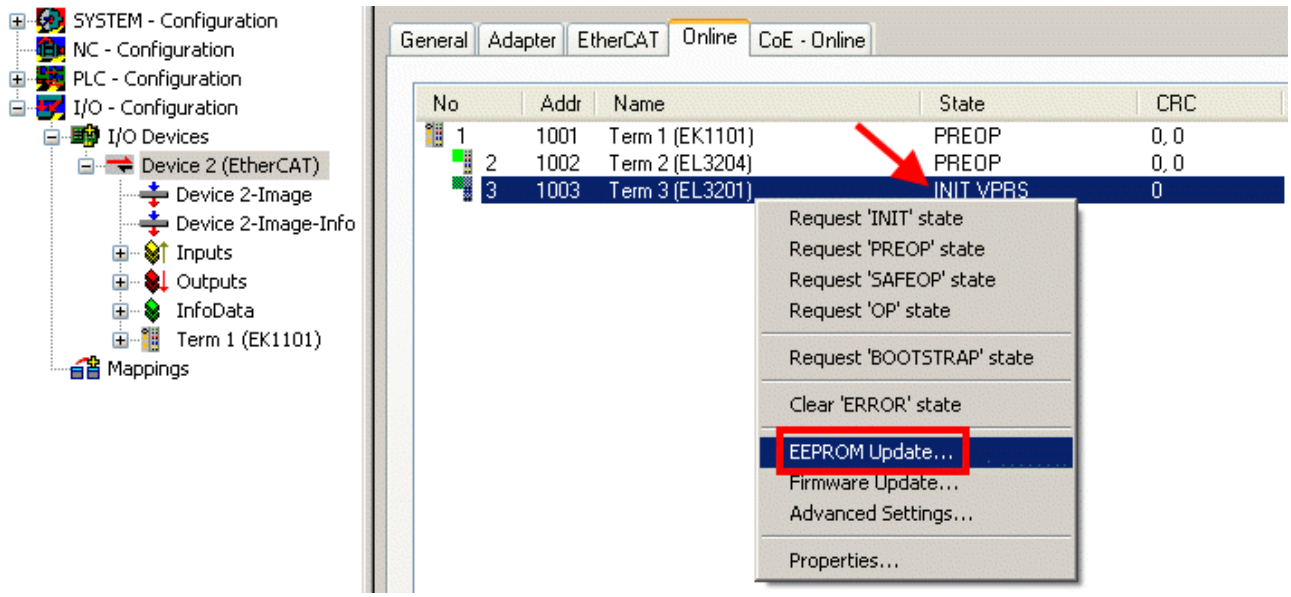


Fig. 29: EEPROM Update

The new ESI description is selected in the following dialog, see Fig. *Selecting the new ESI.* The checkbox *Show Hidden Devices* also displays older, normally hidden versions of a slave.

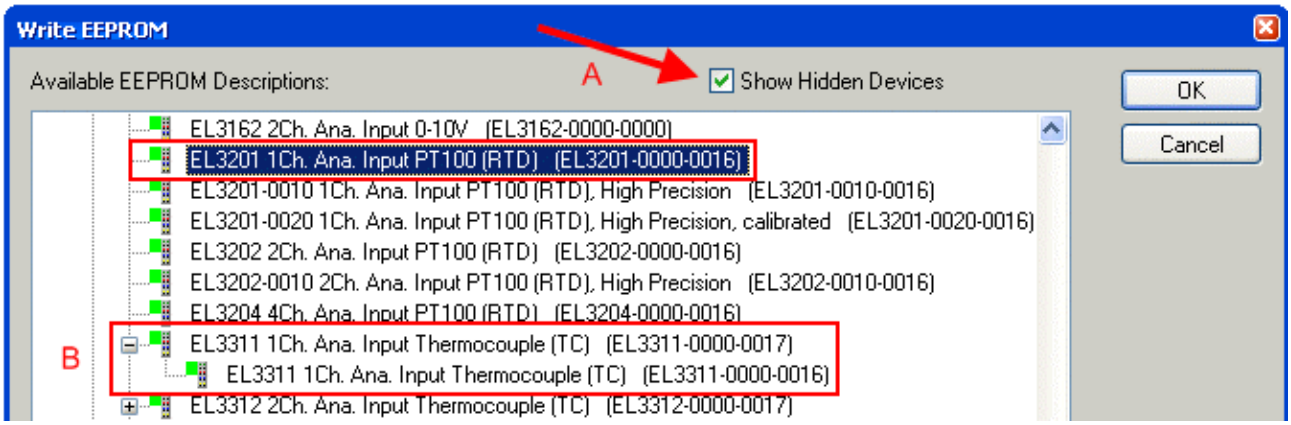


Fig. 30: Selecting the new ESI

A progress bar in the System Manager shows the progress. Data are first written, then verified.

The change only takes effect after a restart.

Most EtherCAT devices read a modified ESI description immediately or after startup from the INIT. Some communication settings such as distributed clocks are only read during power-on. The EtherCAT slave therefore has to be switched off briefly in order for the change to take effect.

7.3.2 Firmware explanation

Determining the firmware version

Determining the version on laser inscription

Beckhoff EtherCAT slaves feature serial numbers applied by laser. The serial number has the following structure: **KK YY FF HH**

KK - week of production (CW, calendar week)
YY - year of production
FF - firmware version
HH - hardware version

Example with ser. no.: 12 10 03 02:

12 - week of production 12
10 - year of production 2010
03 - firmware version 03
02 - hardware version 02

Determining the version via the System Manager

The TwinCAT System Manager shows the version of the controller firmware if the master can access the slave online. Click on the E-Bus Terminal whose controller firmware you want to check (in the example terminal 2 (EL3204)) and select the tab *CoE Online* (CAN over EtherCAT).

CoE Online and Offline CoE

Two CoE directories are available:
• **online**: This is offered in the EtherCAT slave by the controller, if the EtherCAT slave supports this. This CoE directory can only be displayed if a slave is connected and operational.
• **offline**: The EtherCAT Slave Information ESI/XML may contain the default content of the CoE. This CoE directory can only be displayed if it is included in the ESI (e.g. “Beckhoff EL5xxx.xml”).

The Advanced button must be used for switching between the two views.

In Fig. *Display of EL3204 firmware version* the firmware version of the selected EL3204 is shown as 03 in CoE entry 0x100A.

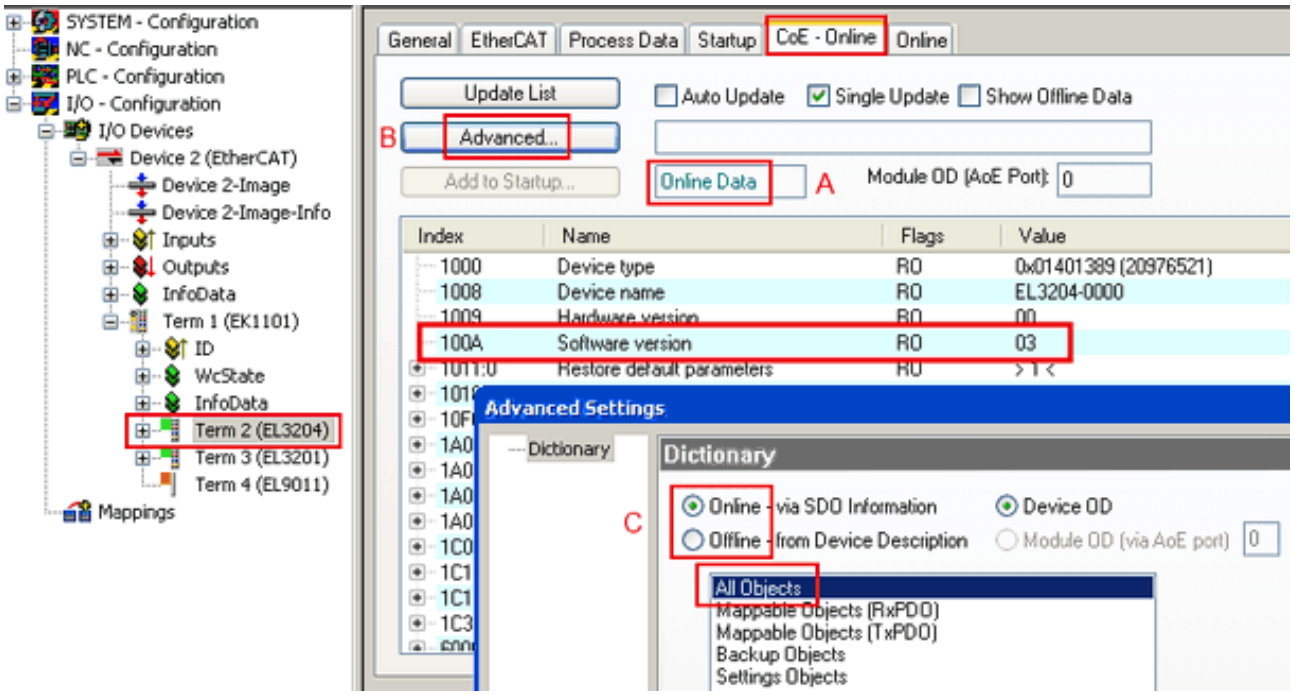


Fig. 31: Display of EL3204 firmware version

In (A) TwinCAT 2.11 shows that the Online CoE directory is currently displayed. If this is not the case, the Online directory can be loaded via the *Online* option in Advanced Settings (B) and double-clicking on *AllObjects*.

7.3.3 Updating controller firmware *.efw

CoE directory

The Online CoE directory is managed by the controller and stored in a dedicated EEPROM, which is generally not changed during a firmware update.

Switch to the *Online* tab to update the controller firmware of a slave, see Fig. *Firmware Update.*

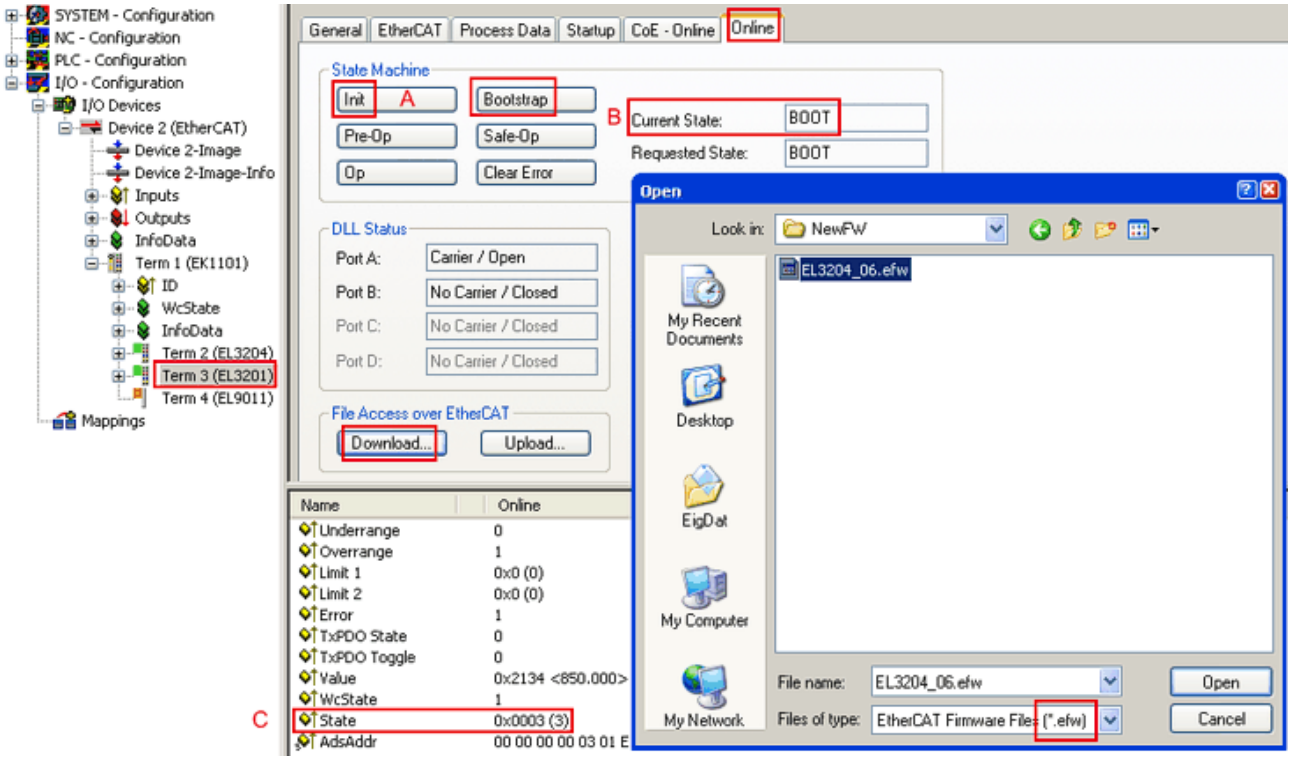
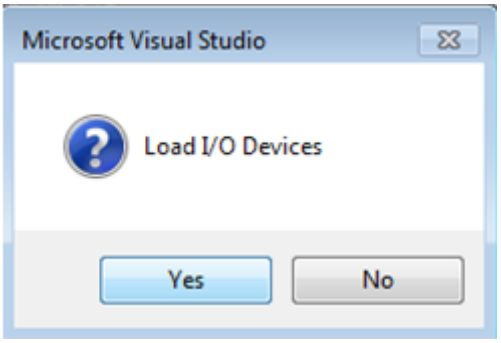
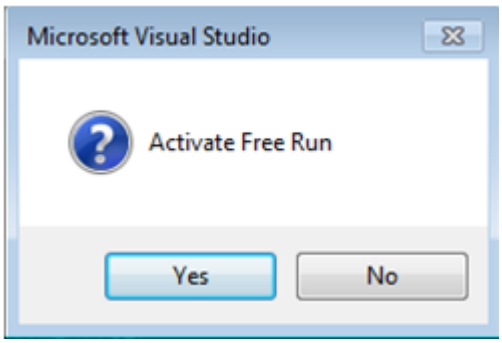


Fig. 32: Firmware Update

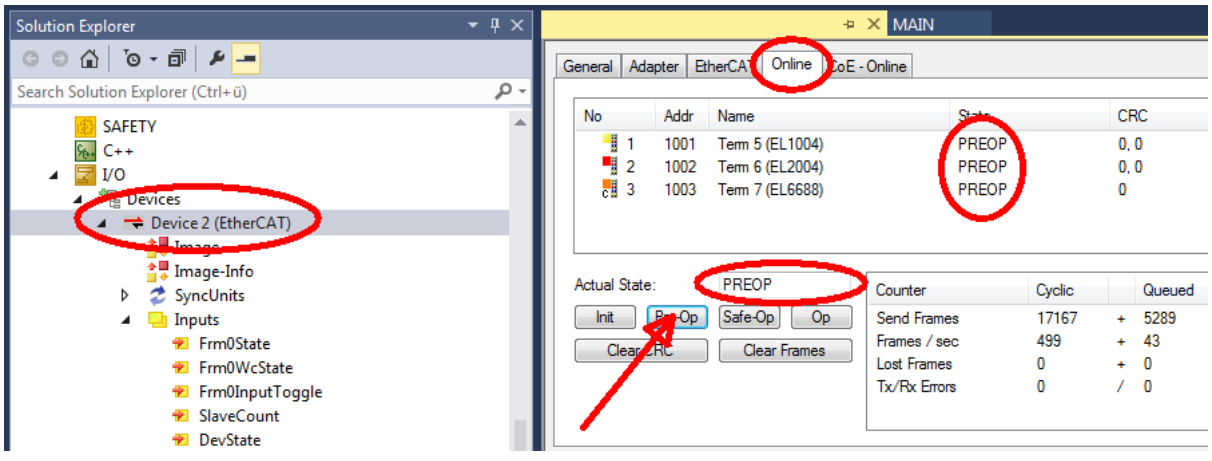
Proceed as follows, unless instructed otherwise by Beckhoff support. Valid for TwinCAT 2 and 3 as EtherCAT master.

- Switch TwinCAT system to ConfigMode/FreeRun with cycle time >= 1 ms (default in ConfigMode is 4 ms). A FW-Update during real time operation is not recommended.



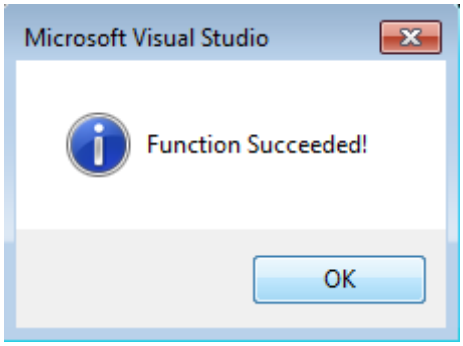


- Switch EtherCAT Master to PreOP



- Switch slave to INIT (A)
- Switch slave to BOOTSTRAP

- Check the current status (B, C)
- Download the new *efw file (wait until it ends). A pass word will not be neccessary usually.



- After the download switch to INIT, then PreOP
- Switch off the slave briefly (don't pull under voltage!)
- Check within CoE 0x100A, if the FW status was correctly overtaken.

7.3.4 FPGA firmware *.rbf

If an FPGA chip deals with the EtherCAT communication an update may be accomplished via an *.rbf file.

- Controller firmware for processing I/O signals
- FPGA firmware for EtherCAT communication (only for terminals with FPGA)

The firmware version number included in the terminal serial number contains both firmware components. If one of these firmware components is modified this version number is updated.

Determining the version via the System Manager

The TwinCAT System Manager indicates the FPGA firmware version. Click on the Ethernet card of your EtherCAT strand (Device 2 in the example) and select the *Online* tab.

The *Reg:0002* column indicates the firmware version of the individual EtherCAT devices in hexadecimal and decimal representation.

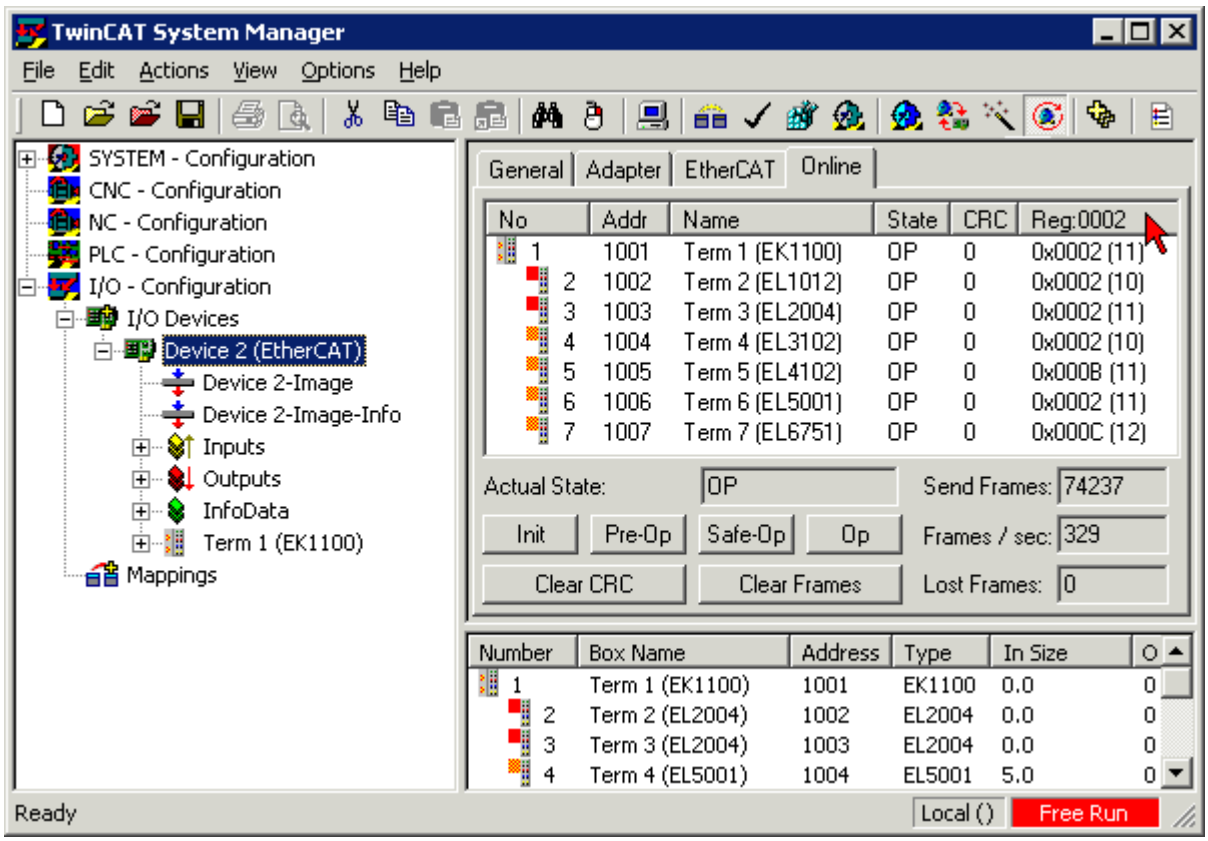


Fig. 33: FPGA firmware version definition

If the column *Reg:0002* is not displayed, right-click the table header and select *Properties* in the context menu.

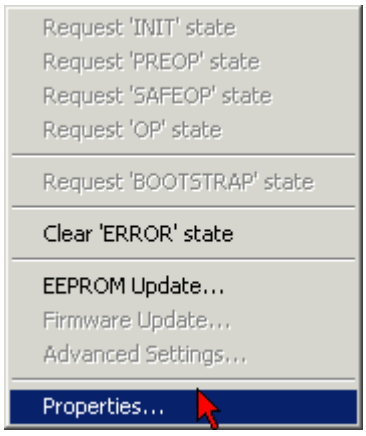


Fig. 34: Context menu *Properties*

The *Advanced Settings* dialog appears where the columns to be displayed can be selected. Under *Diagnosis/***Online View** select the *'0002 ETxxxx Build'* check box in order to activate the FPGA firmware version display.

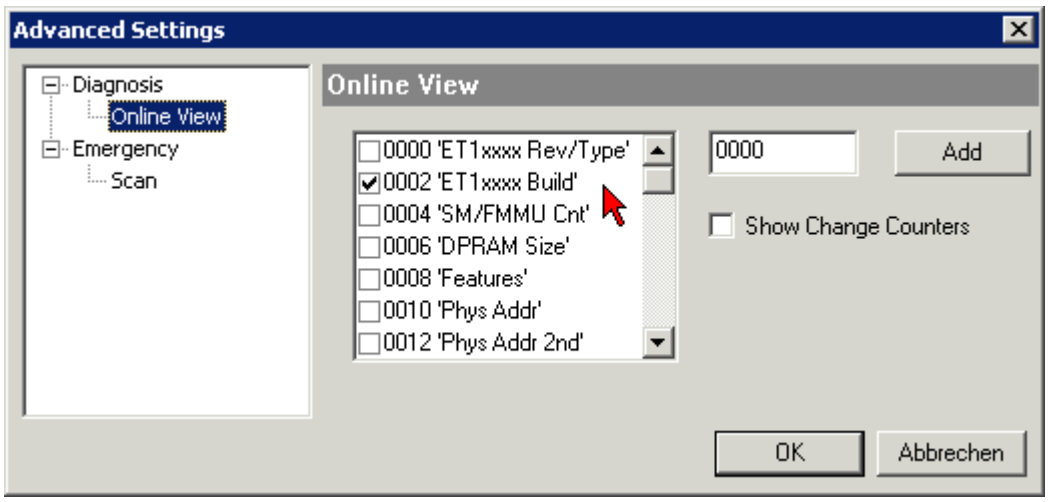


Fig. 35: Dialog *Advanced Settings*

Update

For updating the FPGA firmware

- of an EtherCAT coupler the coupler must have FPGA firmware version 11 or higher;
- of an E-Bus Terminal the terminal must have FPGA firmware version 10 or higher.

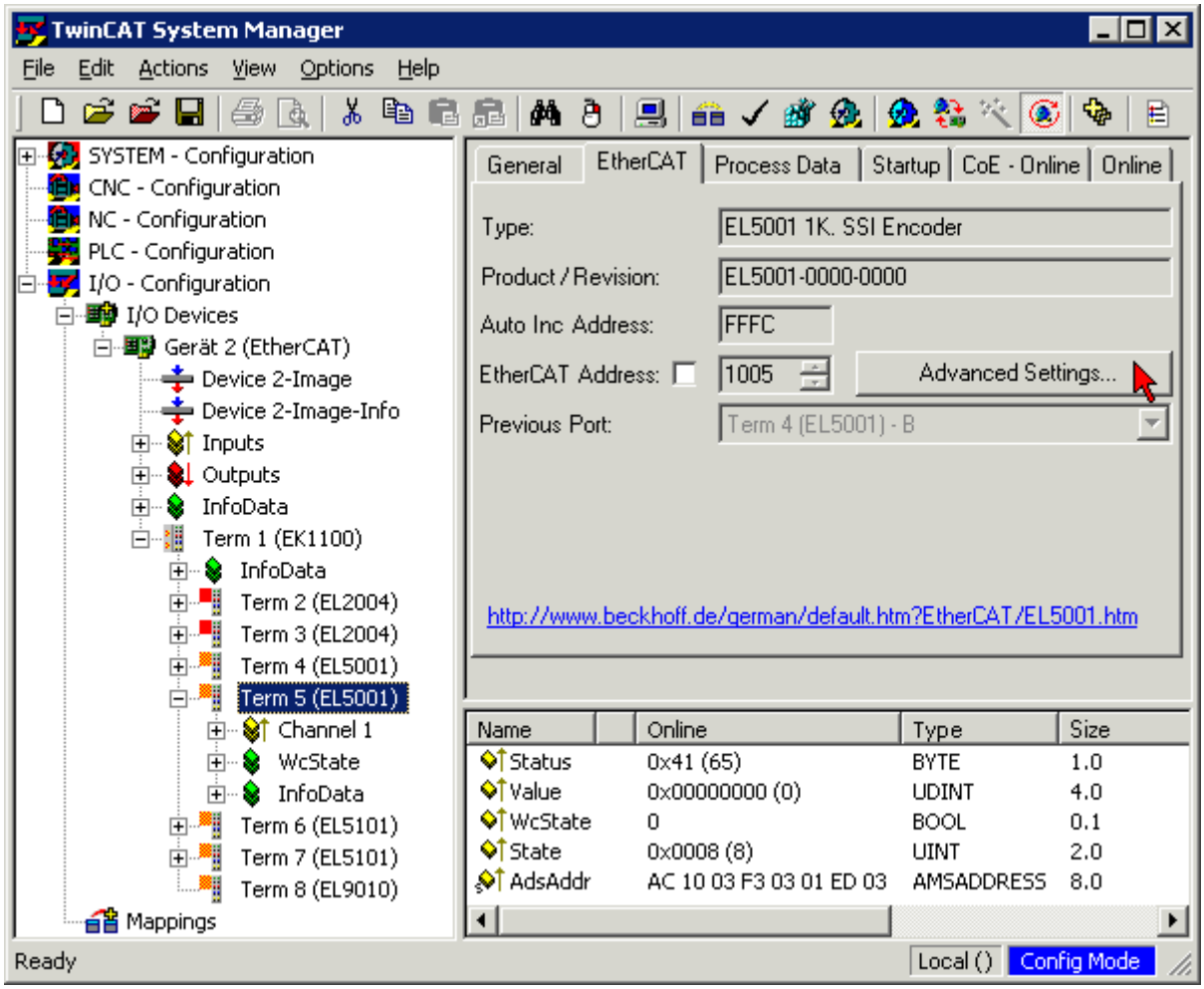
Older firmware versions can only be updated by the manufacturer!

Updating an EtherCAT device

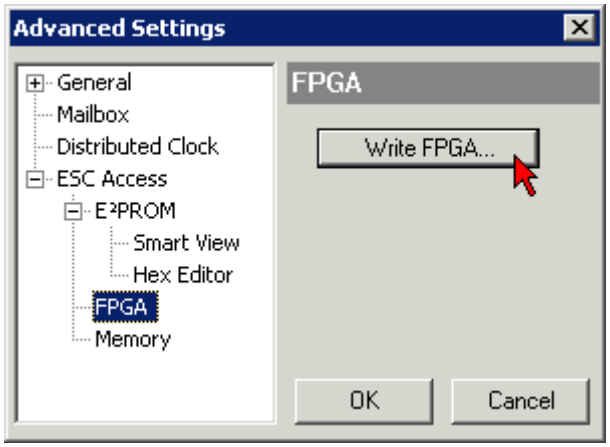
The following sequence order have to be met if no other specifications are given (e.g. by the Beckhoff support):

- Switch TwinCAT system to ConfigMode/FreeRun with cycle time >= 1 ms (default in ConfigMode is 4 ms). A FW-Update during real time operation is not recommended.

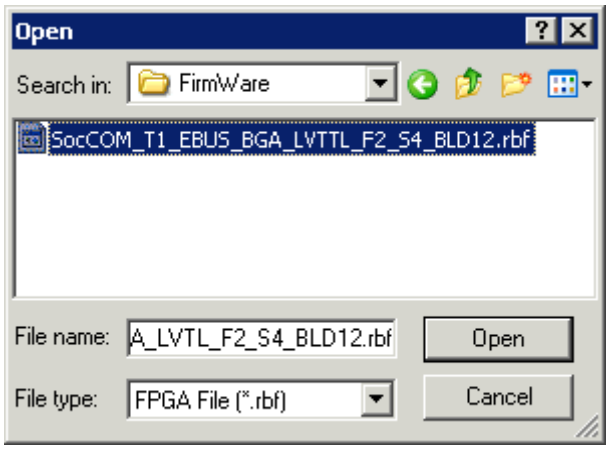
- In the TwinCAT System Manager select the terminal for which the FPGA firmware is to be updated (in the example: Terminal 5: EL5001) and
  click the *Advanced Settings* button in the *EtherCAT* tab:



- The *Advanced Settings* dialog appears. Under *ESC Access/E²PROM*/FPGA click on *Write FPGA* button:



- Select the file (*.rbf) with the new FPGA firmware, and transfer it to the EtherCAT device:



- Wait until download ends
- Switch slave current less for a short time (don't pull under voltage!). In order to activate the new FPGA firmware a restart (switching the power supply off and on again) of the EtherCAT device is required.
- Check the new FPGA status

NOTE

Risk of damage to the device!

A download of firmware to an EtherCAT device must not be interrupted in any case! If you interrupt this process by switching off power supply or disconnecting the Ethernet link, the EtherCAT device can only be recommissioned by the manufacturer!

7.3.5 Simultaneous updating of several EtherCAT devices

The firmware and ESI descriptions of several devices can be updated simultaneously, provided the devices have the same firmware file/ESI.

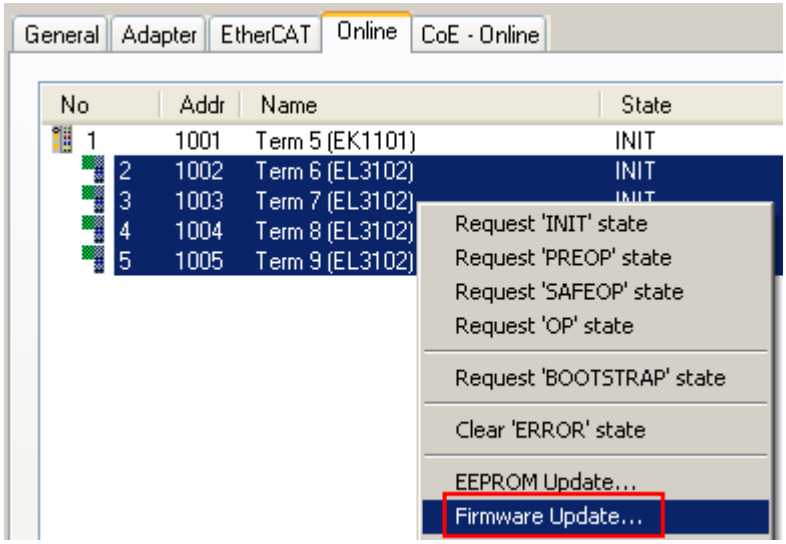


Fig. 36: Multiple selection and firmware update

Select the required slaves and carry out the firmware update in BOOTSTRAP mode as described above.

7.4 Restoring the delivery state

To restore the delivery state for backup objects in ELxxxx terminals, the CoE object Restore default parameters, *SubIndex 001* can be selected in the TwinCAT System Manager (Config mode) (see Fig. *Selecting the Restore default parameters PDO*)

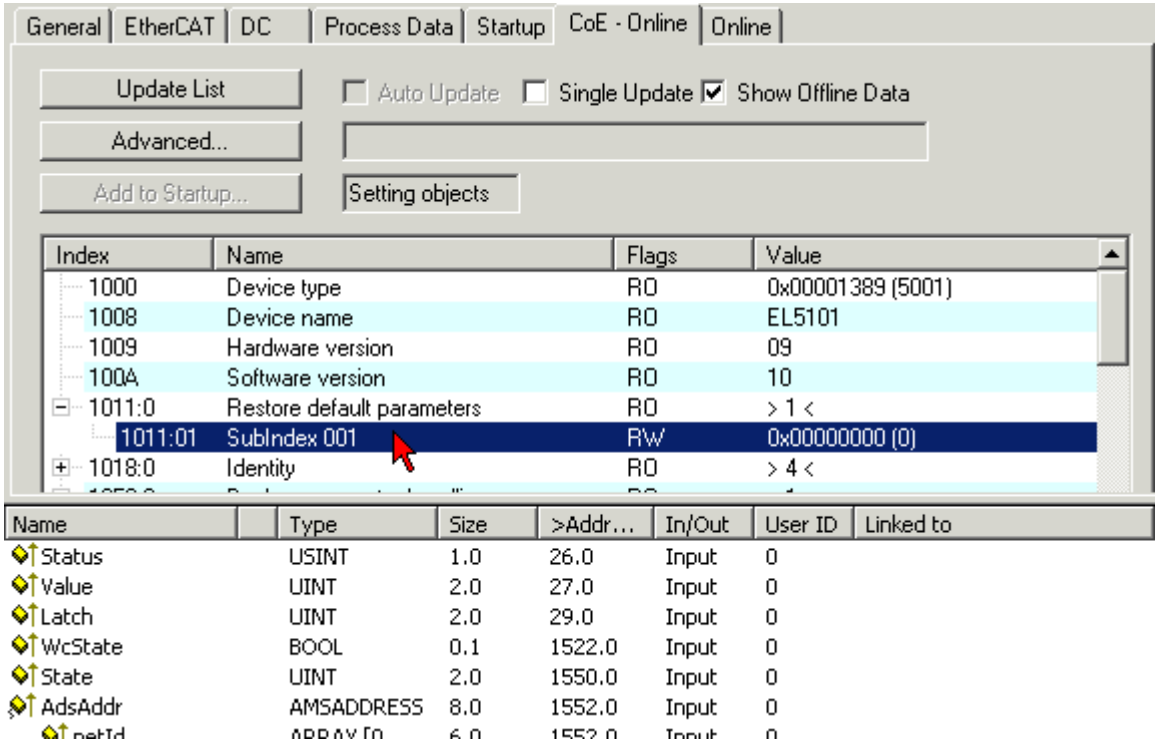


Fig. 37: Selecting the *Restore default parameters* PDO

Double-click on SubIndex 001 to enter the Set Value dialog. Enter the value **1684107116** in field *Dec* or the value **0x64616F6C** in field *Hex* and confirm with *OK* (Fig. *Entering a restore value in the Set Value dialog*). All backup objects are reset to the delivery state.

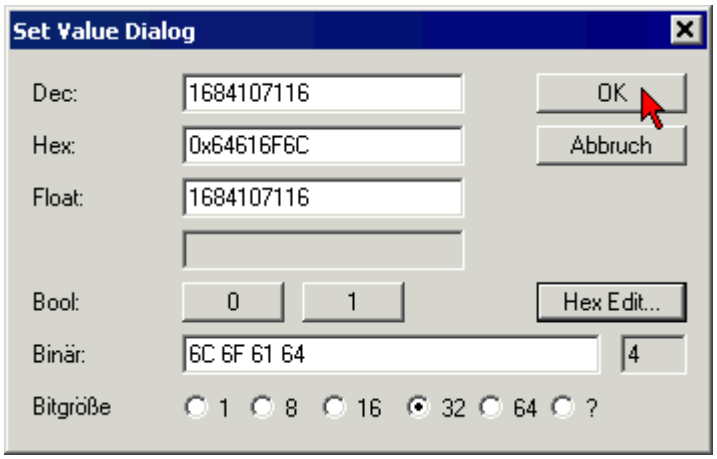


Fig. 38: Entering a restore value in the Set Value dialog

Alternative restore value

In some older terminals the backup objects can be switched with an alternative restore value: Decimal value: 1819238756, Hexadecimal value: 0x6C6F6164An incorrect entry for the restore value has no effect.

7.5 Support and Service

Beckhoff and their partners around the world offer comprehensive support and service, making available fast and competent assistance with all questions related to Beckhoff products and system solutions.

Beckhoff's branch offices and representatives

Please contact your Beckhoff branch office or representative for local support and service on Beckhoff products!

The addresses of Beckhoff's branch offices and representatives round the world can be found on her internet pages: https://www.beckhoff.com

You will also find further documentation for Beckhoff components there.

Beckhoff Support

Support offers you comprehensive technical assistance, helping you not only with the application of individual Beckhoff products, but also with other, wide-ranging services:

- support
- design, programming and commissioning of complex automation systems
- and extensive training program for Beckhoff system components

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