

Series D3W, C Style 32-Design Directional Control Valves

Service Bulletin Bulletin HY14-2543-M10/US aerospace climate control electromechanical filtration fluid & gas handling hydraulics pneumatics process control sealing & shielding



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SAFETY GUIDE

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Bulletin HY14-2543-M10/US

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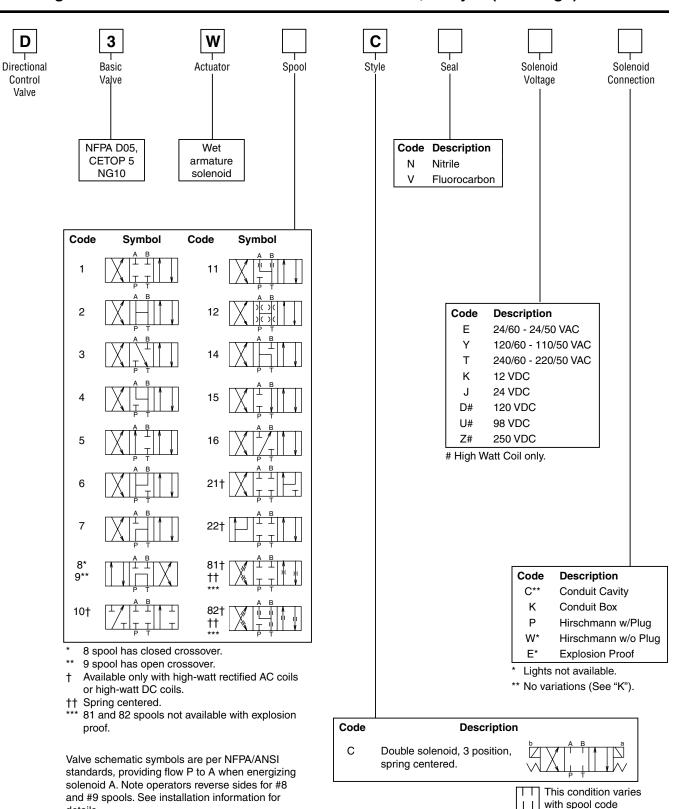
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Directional Control Valves Series D3W, C Style (32-Design)

Ordering Information

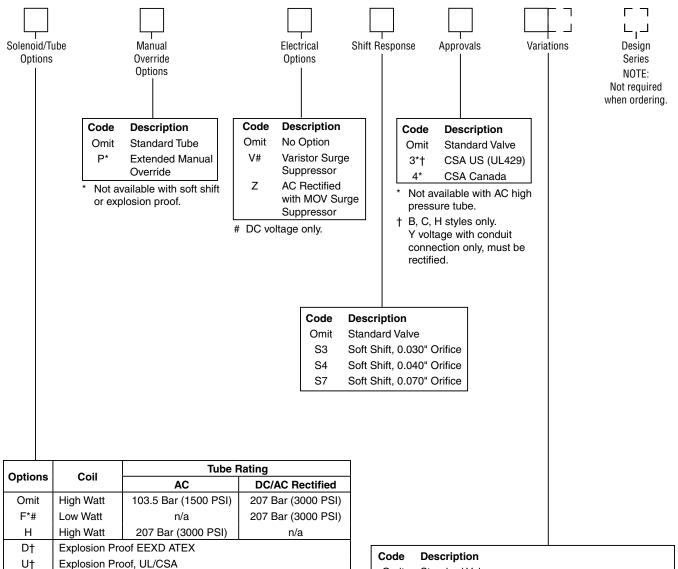


details.



Ordering Information

Directional Control Valves Series D3W, C Style (32-Design)



- * Available only with J, K and Y (Rectified), T (Rectified) voltages.
- # Not available with soft shift valves.
- † Explosion proof coils are 60 Hz at standard voltage; dual rating not available.

Valve Weight:

Double Solenoid:

AC 5.0 kg (11.0 lbs)

DC 7.3 kg (16.0 lbs)

Standard Bolt Kit:

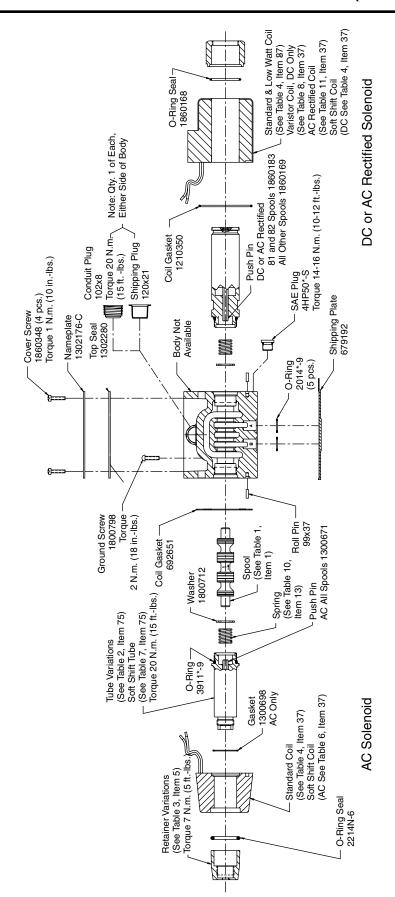
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Seal Kit:

Nitrile SKD3W Fluorocarbon SKD3WV Omit Standard Valve

- 5 Signal Lights
- 6 Manaplug, Brad Harrison Mini
- 7 Manaplug, Brad Harrison Micro (M12x1)
- 56 Manaplug (Mini) with Lights
- 57 Manaplug (Micro) with Lights (M12x1)
- 1A Manaplug (Mini) Single Sol. 5-Pin
- 1B Manaplug (Micro) Single Sol. 5-Pin (M12x1)
- 1C Manaplug (Mini) Single Sol. 5-Pin w/Lights
- 1D Manaplug (Micro) Single Sol. 5-Pin w/Lights (M12x1)
- 1M Manaplug Opposite Normal

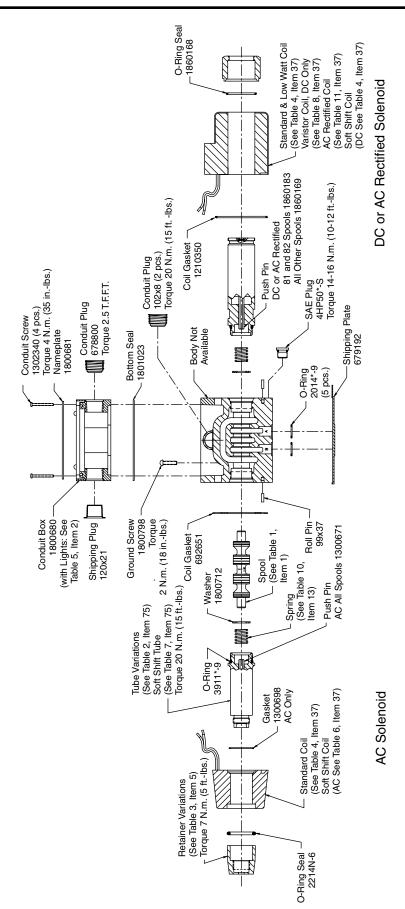




D3W Double AC Solenoid Model D3W Double DC Solenoid Model

1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon. 2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.

NOTES:



D3W Double AC Solenoid Model D3W Double DC Solenoid Model

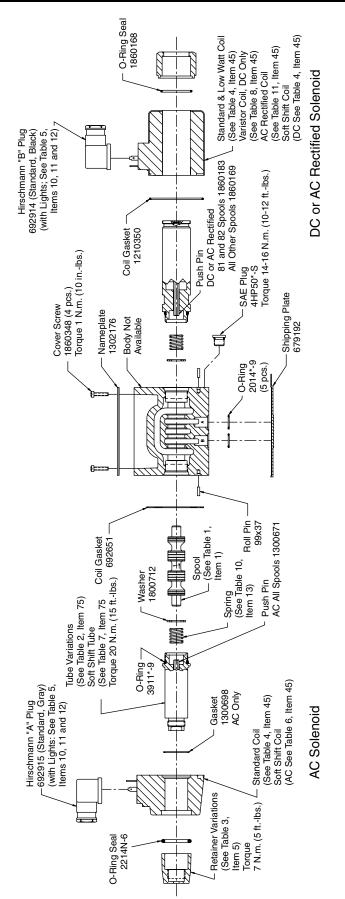
* Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.
 AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.

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NOTES:

Parts Data

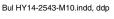


D3W Double AC Solenoid Model D3W Double DC Solenoid Model

NOTES:

1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon.

2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.





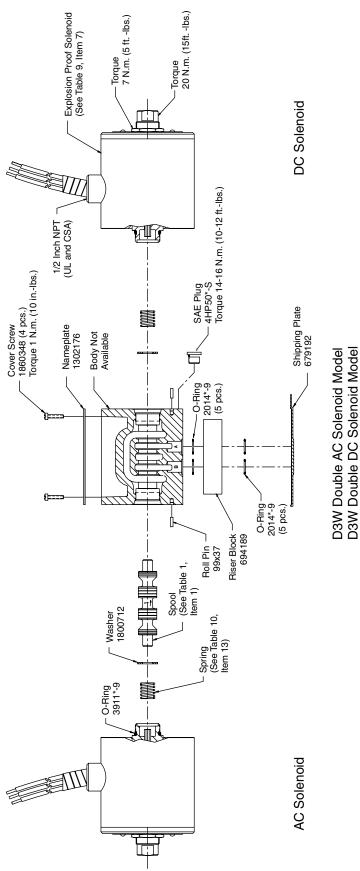
3. Rotate the coil to align the conduit.
4. Tighten the large end cap by hand. Use of any tools could damage the unit. A .002 inch feeler gage should not enter the joint

between the coil and the end cap. Replace the hex nut and torque to 20 N.m. (15 ft.-lbs.) maximum.

1. Loosen or remove hex nut.
2. Loosen the large end cap by turning it counter-clockwise as viewed from the

ALIGNMENT INSTRUCTIONS

Parts Data



1) * Indicates Seal Compound: N-Nitrile, V-Fluorocarbon. 2) AC Solenoid Components Shown on Left Side, DC Components Shown on Right Side.



Table 1 (Spools)								
	Code	Item	Part Number	Qty	Description			
1	1	1	1300601	1	#1 Spool			
	2	1	1300602	1	#2 Spool			
	3	1	1300603	1	#3 Spool			
	4	1	1300604	1	#4 Spool			
	5	1	1300605	1	#5 Spool			
	6	1	1300606	1	#6 Spool			
	7	1	1300607	1	#7 Spool			
	8	1	1300608	1	#8 Spool			
<u>/3\</u>	9	1	1300609	1	#9 Spool			
	10	1	1300610	1	#10 Spool			
	11	1	1300611	1	#11 Spool			
	12	1	1300664	1	#12 Spool			
	14	1	1300607	1	#7 Spool Reversed			
	15	1	1300603	1	#3 Spool Reversed			
	16	1	1300605	1	#5 Spool Reversed			
	21	1	1301701	1	#21 Spool			
	22	1	1301701	1	#21 Spool Reversed			
	81	1	1210161	1	#81 Spool			
<u> </u>	82	1	1210162	1	#82 Spool			

- Notes: \bigwedge Arrow points toward A port end of body for all spools except 14, 15, 16 and 22.
 - $\stackrel{\textstyle >}{\underline{\ \ \ \ }}$ 81 and 82 spools are not available with explosion proof.
 - 10, 21, 22, 81 and 82 spools only available in high watt rectified AC or high watt DC coils only.

Table	Table 2 (Tube Variations)						
Code	Item	Part Number	Qty	Description			
:		1300666		AC Tube 103.5 Bar (1500 PSI)			
Omit or H	75	1301710	1	AC Tube 207 Bar (3000 PSI)			
0111		1860213		DC or AC Rectified Tube 207 Bar (3000 PSI)			
)		1860174		Extended AC Tube 103.5 Bar (1500 PSI)			
P or HP 75		1860176	1	Extended AC Tube 207 Bar (3000 PSI)			
111		1860165		Extended DC or AC Rectified Tube 207 Bar (3000 PSI)			

Table 3 (I	Table 3 (Retainer Variations)						
Code	Item	Part Number	Qty	Description			
All except	5	693568	4	AC Standard Retainer			
P, HP & T	Э	1860167	1	DC Standard or AC Rectified Retainer			
		1300128		AC Extended Override Retainer			
P or HP	P 5 1860171		1	DC or AC Rectified Extended Override Retainer			
		697161		Extended Override Boot			



Table 4							
	Sole	C/K	P/W				
	Connec	tion	(Conduit)	(Hirschmann)			
		ltem	37	45			
Code	Description	Qty	Part Number	Part Number			
E*	24/50 - 24/60 VAC, 32/36 Watt	1	691745-1	1300574			
Y*	120/60 - 110/50 VAC, 32 Watt	1	691740-1	691750			
T*	240/60 - 220/50 VAC, 32 Watt	1	691743-1	693987			
K*	12 VDC, 36 Watt	1	1860156-K	1860152-K			
K*F	12 VDC, 18 Watt (Low Watt)	1	1860157-K	1860153-K			
J*	24 VDC, 36 Watt	1	1860156-J	1860152-J			
J*F	24 VDC, 18 Watt (Low Watt)	1	1860157-J	1860153-J			
D*	120 VDC	1	1860156-D	1860152-D			
U*	98 VDC	1	1860156-U	1860152-U			
Z*	250 VDC	1	1860156-Z	1860152-Z			

Table 5	Table 5 (Signal Lights)									
Code	Item	Part Number	Qty	Description	Code	Item	Part Number	Qty	Description	
All Plugs	10	697047	A/R	Label – "A" Solenoid	YK*5		1800679-Y	1	Conduit Box Cover, 120 VAC	
(*P*5)	11	697048	A/R	Label – "B" Solenoid	TK*5		1800679-T	1	Conduit Box Cover, 240 VAC	
					EK*5		1800679-E	1	Conduit Box Cover, 24 VAC	
YP*5		694936	1	Plug with Light, 100 – 120V	KK*5	2	1800679-K	1	Conduit Box Cover, 12 VAC	
TP*5		694936	1	Plug with Light, 240V	JK*5	2	1800679-J	1	Conduit Box Cover, 24 VAC	
KP*5	12	694935	1	Plug with Light, 12V	DK*5		1800679-D	1	Conduit Box Cover, 120 VAC	
JP*5		694935	1	Plug with Light, 24V	ZK*5		1800679-Z	1	Conduit Box Cover, 250 VAC	
DP*5		694936	1	Plug with Light, 100 – 120V			697799	1	Warning Label	

Table 6				
	P/W			
	Connec	tion	(Conduit)	(Hirschmann)
		ltem	37	45
Code	Description	Qty	Part Number	Part Number
Y*S	120/60 - 110/50 VAC, 36 Watt	1	1860299-36-YZ-6	1860154-Y
T*S	240/60 - 220/50 VAC, 36 Watt	1	1860299-36-TZ-6	1860154-T

Table 7 (Table 7 (Soft Shift Tubes)								
Code	Item	Part Number	Qty	Description					
S3	75	1860172-3	1	207 Bar (3000 PSI) Soft Shift Tube					
S4	75	1860172-4	1	207 Bar (3000 PSI) Soft Shift Tube					
S7	75	1860172-7	1	207 Bar (3000 PSI) Soft Shift Tube					



Table 8				
	Sole	noid	C/K	P/W
	Connec	tion	(Conduit)	(Hirschmann)
		37	45	
Code	Description	Qty	Part Number	Part Number
K*	12 VDC	1	1860159-K	1860155-K
J*	24 VDC	1	1860159-J	1860155-J
D*	120 VDC	1	1860159-D	1860155-D
Z*	250 VDC	1	1860159-Z	1860155-Z

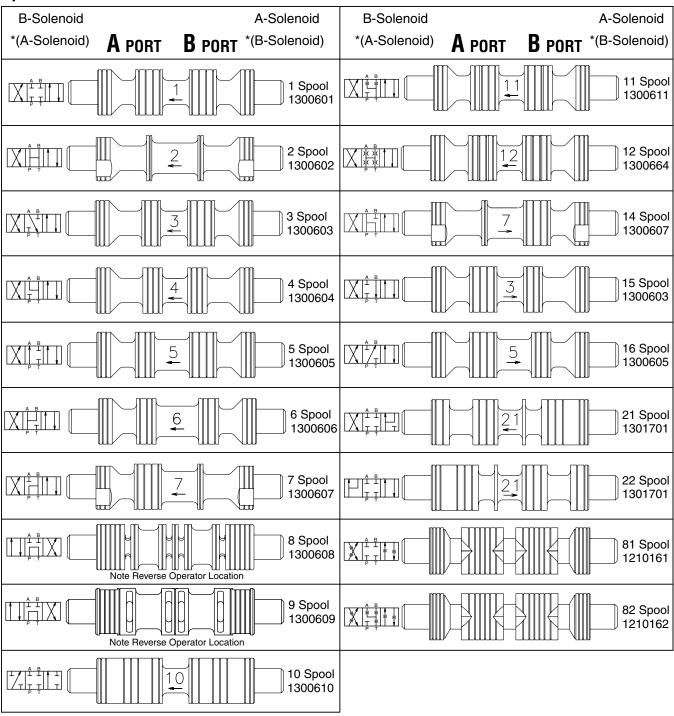
Table 9				
	Sole	noid	D	U
	Connec	tion	(ATEX)	(UL & CSA)
		tem	7	7
Code	Description	Qty	Part Number	Part Number
YE*	120/60 VAC	1	1302310-Y	1302308-Y
TE*	240/60 VAC	1	1302310-T	1302308-T
PE*	110/50 VAC	1	1302310-P	1302308-P
NE*	220/50 VAC	1	1302310-N	1302308-N
KE*	12 VDC	1	1302310-K	1302308-K
JE*	24 VDC	1	1302310-J	1302308-J
DE*	120 VDC	1	1302310-D	1302308-D
ZE*	250 VDC	1	1302310-Z	1302308-Z

Table 10	(Spri	ngs)					
Code	Item	Part Number	Qty	Description			
All except	10	1301262	2	AC Spring for Spools 1,2,3,4,5,6,11,12,15,16			
F	F 13 1301263		_	AC Spring for Spools 7,8,9,14			
All except	All except F 13 1800683		2	DC or AC Rectified Spring for Spools 1,3,4,5,6,10,11,15,16,21, 22, 81,82			
F			_	DC or AC Rectified Spring for Spools 2,7,8,9,12,14			
F	1800685		0	DC or AC Rectified Low Watt Spring for Spools 1,3,4,5,6,11,15,16			
	13	1800686		DC or AC Rectified Low Watt Spring for Spools 2,7,8,9,12,14			

Table 11				
	Sole	noid	C/K	P/W
	Connec	tion	(Conduit)	(Hirschmann)
		37	45	
Code	Description	Qty	Part Number	Part Number
Y*Z	120/60 - 110/50 VAC, 36 Watt	1	1860299-36-YZ-6	1860154-Y
T*Z	240/60 - 220/50 VAC, 36 Watt	1	1860299-36-TZ-6	1860154-T
Y*FZ	120/60 -110/50 VAC, 18 Watt	1	1860299-18-YZ-6	1860216-Y
T*FZ	240/60 - 220/50 VAC, 18 Watt	1	1860299-18-TZ-6	1860216-T



Spools



^{*} For 8 and 9 spools only.

Note: Arrow points to A port end on all spools except 14, 15, 16 and 22.



Solenoid Ratings**

Insulation	Class H
Allowable Deviation	DC, AC Rectified
from rated voltage	-10% to +15%
	AC
	-5% to +5%
Armature	Wet pin type

^{**} DC Solenoids available with optional molded metal oxide varistor (MOV) for surge suppression.

Leadwire length 6" from coil face.

D3W*****F Solenoid Electrical Characteristics†

Solenoid Code	Nominal Volts/Hz	In Rush Amps	Holding Amps	Watts
KF	12 VDC	_	1.50	18
JF	24 VDC	_	0.75	18

[†] Based on nominal voltage @ 22°C (72°F)

D3W Solenoid Electrical Characteristics†

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Y	120/60 110/50	298 294	95 102	32
Т	240/60 220/50	288 288	96 101	32
E	24/60 24/50	290 381	77 110	32
K	12 VDC	_	3.00†	36
J	24 VDC	_	1.50†	36
D	120 VDC		0.30†	36
U	98 VDC	_	0.37†	36
Z	250 VDC	_	0.14†	36

[†] DC holding amps.

D3W Rectified AC Solenoid Electrical Characteristics‡

Solenoid Code	Nominal Volts/Hz	In Rush Amps	Holding Amps	Watts
Y	120/60 110/50	_	.37	36
Т	240/60 220/50	_	.18	36
YF	120/60 110/50	_	.18	18
TF	240/60 220/50	_	.09	18

[‡] Based on nominal voltage @ 22°C (72°F)

Explosion Proof Solenoids-

Explosion Proof Solenoid Ratings

U.L. / C.S.A. (EU)	Class I, Div. 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C
ATEX (ED)	Complies with ATEX requirements for: Exd, Group IIB; EN50014: 1999+ Amds 1 & 2, EN50018: 200

Electrical Characteristics* ED and EU

Solenoid Code	Nominal Volts/Hz	In Rush VA	Holding VA	Nominal Watts (Ref)
Υ	120/60	266	82	36
Т	240/60	266	82	36
K	12 VDC	_	3.00†	36
J	24 VDC	_	1.50†	36
D	120 VDC	_	0.30†	36

^{*}Dual frequency not available on explosion proof coils.



[†] DC holding amps.

Troubleshooting

Warning

Before any circuit connection is broken, be sure to turn off all power and relieve system pressure. Lower all vertical loads and cylinders, lock any load which could produce pressure and discharge any accumulators. Plug and cap all lines and openings to prevent contamination from entering the system.

Cleaning and Inspection

 Proper cleaning is a critical part of preventive maintenance in the use of directional control valves. All parts should be cleaned with a solvent that is compatible with the system fluid. Compressed air may also work well when cleaning orifices and passage ways, but proper filtration must be employed to remove water and contamination.

NOTE: Always make sure all parts have been cleaned before reassembling.

2. Inspection

- a. Inspect all passage ways for obstructions.
- b. Inspect all washers, push pins, plungers and pole faces for signs of wear and/or mushrooming. Inspect all springs for signs of distortion. Replace parts as necessary.
- Look for nicks and burrs on the spool and bore lands. Nicks in these areas indicate likely contamination of the system fluid.
- 3. If there are no signs of nicks or burrs on the spool and bore, check the spool movement as follows:
 - a. Lubricate the spool and bore with clean system fluid.
 - b. Insert the spool back into the body and slowly move the spool back and forth. The spool should move freely. If there is any sticking between the spool and the bore, remove the spool and repeat 2a, 2c and 3a.
 - c. The spool movement can also be checked by placing the valve body on end and inserting the spool. Gravity will pull the spool to the other end if there is no sticking.

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d. After several attempts have been made without resolution, replace the valve.

Continued on the next page



Troubleshooting

Problem: Valve spool fails to move

	Cause	Recommendation
Mechanical	Recommended flow exceeded	Check maximum flow rate for appropriate spool by spool function.
	Recommended pressure exceeded	Check maximum pressure rating for valve
	Improper installation connections	Check installation drawings
	Contamination in system	Disasemble, inspect, clean and flush
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.
	Valve has silted	Disassemble and clean valve.
Electrical	ectrical Power off Turn power on	
	Improper voltage	Check voltage requirements for valve model
	Faulty connection	Check connections
	Faulty coil	Check coil resistance

Problem: Valve produces undesirable response

	Cause	Recommendation
Mechanical Recommended flow exceeded		Check maximum flow rate for appropriate spool by spool function.
	Recommended pressure exceeded	Check maximum pressure rating for valve.
	Improper installation connections	Check installation drawings.
	Contamination in system	Disassemble, inspect, clean and flush.
	Improper assembly	Check proper assembly. Refer to drawing for appropriate model.
	Improper fluid	Check fluid recommendations.
	Recommended temperature exceeded (indicated by fluid discoloration or spool tarnishing)	Check maximum temperature recommendations.
	Incorrect orifice size (soft shift only)	Check orifice size for desired response time.
Electrical Improper voltage Check voltage requirements for valve model.		Check voltage requirements for valve model.
	Faulty connection	Check connections.
	Faulty coil	Check coil resistance.



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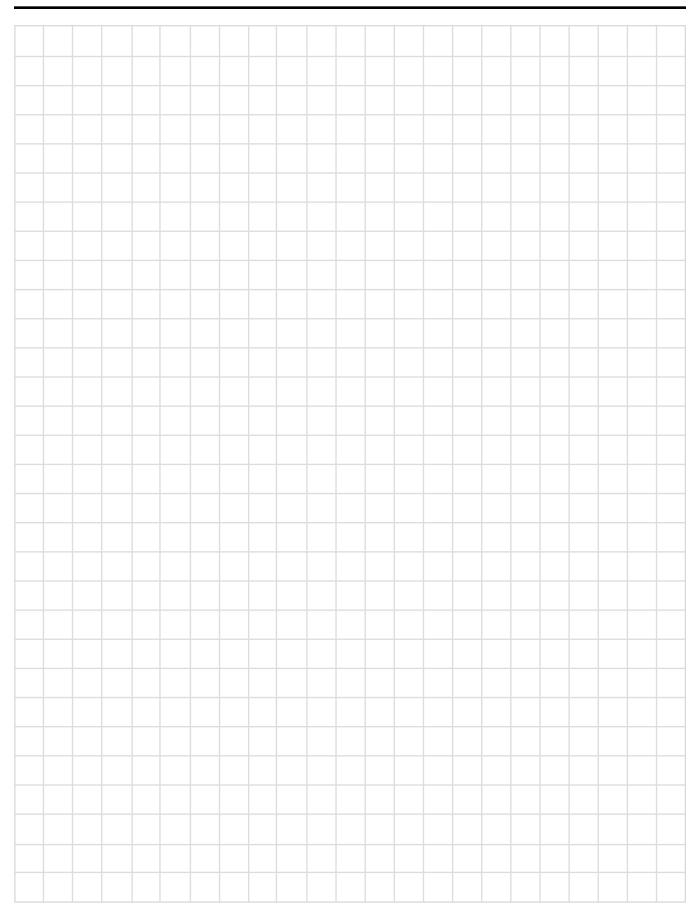
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- 14. Force Majeure. Seller does not assume the risk and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation: accidents, strikes or labor disputes, acts of any government or government agency, acts of nature, delays or failures in delivery from carriers or suppliers, shortages of materials, or any other cause beyond Seller's reasonable control.
- 15. Waiver and Severability. Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.
- 16. Termination. Seller may terminate this agreement for any reason and at any time by giving Buyer thirty (30) days written notice of termination. Seller may immediately terminate this agreement, in writing, if Buyer: (a) commits a breach of any provision of this agreement (b) appointments a trustee, receiver or custodian for all or any part of Buyer's property (c) files a petition for relief in bankruptcy on its own behalf, or by a third party (d) makes an assignment for the benefit of creditors, or (e) dissolves or liquidates all or a majority of its assets.
- 17. Governing Law. This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement.
- 18. Indemnity for Infringement of Intellectual Property Rights. Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this Agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.
- 19. Entire Agreement. This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.
- 20. Compliance with Law, U. K. Bribery Act and U.S. Foreign Corrupt Practices Act. Buyer agrees to comply with all applicable laws and regulations, including both those of the United Kingdom and the United States of America, and of the country or countries of the Territory in which Buyer may operate, including without limitation the U. K. Bribery Act, the U.S. Foreign Corrupt Practices Act ("FCPA") and the U.S. Anti-Kickback Act (the "Anti-Kickback Act"), and agrees to indemnify and hold harmless Seller from the consequences of any violation of such provisions by Buyer, its employees or agents. Buyer acknowledges that they are familiar with the provisions of the U. K. Bribery Act, the FCPA and the Anti-Kickback Act, and certifies that Buyer will adhere to the requirements thereof. In particular, Buyer represents and agrees that Buyer shall not make any payment or give anything of value, directly or indirectly to any governmental official, any foreign political party or official thereof, any candidate for foreign political office, or any commercial entity or person, for the purpose of influencing such person to purchase products or otherwise benefit the business of Seller.

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Notes





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