## **TECHNICAL DATA**

## ATO-76



# AUTOMOTIVE RUBBERIZED UNDERCOATING

## DESCRIPTION AND USES

Rust-Oleum<sup>®</sup> Rubberized Undercoating is an easy-to-use black rubberized protective coating. It provides corrosion protection from water, salt and other chemicals. Its helps deaden sound and provides a barrier against rust on cars, trucks, trailers and other recreational vehicles. Use on bare or primed metal on the underbody of cars, trucks, trailers and other recreational vehicles. Undercoating features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

#### PRODUCTS

248656

SKU (15 ounce spray)

Description Black

## **PRODUCT APPLICATION**

#### PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

#### SURFACE PREPARATION

Surfaces must be free of dirt, dust, oil, grease and any contamination that may interfere with adhesion. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces. Mask off area to avoid overspray on the auto finish. **WARNING:** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to <u>www.eps.gov/lead</u>.

#### **PRODUCT APPLICATION (cont.)**

#### APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 12-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface and in motion while spraying. For best results, apply two coats (allow product to dry for 1-2 minutes between coats). Do not use near open flame.

#### DRY & RECOAT

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 30 minutes. Can be recoated in 1-2 minutes and is fully dry in 24 hours.

#### **CLEAN-UP**

Wipe off tip when finished. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

#### CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.



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## PHYSICAL PROPERTIES

		RUBBERIZED UNDERCOATING	
Resin Type		Modified Alkyd	
Pigment Type		Carbon Black, Filler Pigments	
Solvents		Aliphatic Hydrocarbons, Stoddard Solvents	
MIR		1.0 Max	
Fill Weight		15 ounces	
Recommended Dry Film Thickness (DFT) Per Coat		1.5-2.5 mils (37.5-62.5µ)	
Practical Coverage at Recommended DFT		10-12 sq. ft./can (0.90-1.09 m <sup>2</sup> /can)	
Dry Times at 70°F (21°C) and 50% Relative Humidity	Touch	30 minutes	
	Recoat	1-2 minutes	
	Fully Dry	24 hours	
Shelf Life		5 years	
Flash Point		-156°F (-104°C)	
Safety Information		For additional information, see MSDS	

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