



MOVIDRIVE[®] MDX61B Fieldbus Interface DFE13B EtherNet/IP

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1 Important Notes



Only electrical specialists are allowed to perform installation and startup. Adhere to all relevant accident prevention regulations and the MOVIDRIVE[®] MDX60B/61B operating instructions!

This manual does not replace the detailed operating instructions!

Documentation

- Read through this manual carefully before you start installation and startup of MOVIDRIVE[®] drive inverters with the Ethernet DFE13B option card.
- This manual assumes that the user has access to and is familiar with the MOVIDRIVE[®] documentation, in particular the MOVIDRIVE[®] MDX60B/61B system manual.
- In this manual, cross references are marked with "→". For example, (→ Sec. X.X) means: Further information can be found in section X.X of this manual.
- As a prerequisite to fault-free operation and fulfillment of warranty claims, you must adhere to the information in the documentation.

Bus systems General safety notes for bus systems:

This communication system allows you to match the MOVIDRIVE[®] drive inverter to the specifics of your application. As with all bus systems, there is a danger of invisible, external (as far as the inverter is concerned) modifications to the parameters which give rise to changes in the inverter behavior. This may result in unexpected (not uncontrolled) system behavior.





2 Introduction

| Content of the manual | This user manual describes how to install the DFE13B option card in the MOVIDRIVE [®] MDX61B drive inverter and how to start up MOVIDRIVE [®] with the EtherNet/IP fieldbus system. |
|--|---|
| Additional documentation | In addition to this manual you should request the following publication on fieldbus technology for information on how to connect MOVIDRIVE [®] simply and effectively to the Ethernet fieldbus system: |
| | "MOVIDRIVE[®] Fieldbus Unit Profile" manual |
| | The "MOVIDRIVE [®] Fieldbus Unit Profile" manual describes the fieldbus parameters and their coding and explains the whole range of control concepts and application options in the form of brief examples. |
| | The "MOVIDRIVE [®] Fieldbus Unit Profile" manual contains a list of all parameters of the drive inverter that can be read or written via the various communication interfaces, such as system bus, RS-485 or the fieldbus interface. |
| Characteristics | The MOVIDRIVE [®] MDX61B drive inverter enables you to use the DFE13B option to connect to higher-level automation, project planning, and visualization systems via Ethernet because of its powerful, universal fieldbus interface. |
| MOVIDRIVE [®] and Ethernet | The unit behavior of the inverter that forms the basis of Ethernet operation is referred to as the unit profile. It is independent of any particular fieldbus and is therefore a uniform feature. This feature allows the user to develop fieldbus-independent drive applications and makes it much easier to change to other bus systems, such as DeviceNet (option DFD). |
| Access to all information | MOVIDRIVE [®] MDX61B offers digital access to all drive parameters and functions via the Ethernet interface. The drive inverter is controlled via fast, cyclic process data. You can use this process data channel to enter setpoints, such as the setpoint speed, ramp generator time for acceleration/deceleration, etc., and to trigger various drive functions such as enable, controller inhibit, normal stop, rapid stop, etc. However, at the same time you can also use this process data channel to read back actual values from the drive inverter, such as the actual speed, current, unit status, fault numbers, or reference signals. |
| Configuring the Ethernet option card | By setting the IP address parameters over the DHCP server, you can quickly integrate a drive inverter into the Ethernet environment and activate it. The remaining parameter setting process can then be performed in a fully automated process by the higher-level master (parameter download). This forward-looking variant shortens the system startup time and simplifies the documentation of your application program because you can store all the important drive parameters in your control program. |





| <i>Monitoring</i> <i>functions</i> | Using a fieldbus system requires additional monitoring functions for the drive technology, such as time monitoring of the fieldbus (fieldbus timeout) or rapid stop concepts. You can adapt the monitoring functions of MOVIDRIVE [®] specifically to your application. You can determine which of the drive inverter's fault responses should be triggered in the event of a bus error. It is a good idea to use a rapid stop function for many applications. However you can also freeze the last setpoints so that the drive continues to operate with the most recently valid setpoints (for example, conveyor belt). As the range of functions for the control terminals is also guaranteed in fieldbus mode, you can continue to implement rapid stop concepts using the terminals of the drive inverter, irrespective of the fieldbus used. |
|---------------------------------------|---|
| Diagnostics | The MOVIDRIVE [®] drive inverter offers numerous diagnostic options for startup and service. For example, you can use the integrated fieldbus monitor to control setpoint values sent from the higher-level controller as well as the actual values. The integrated Web server allows you to access the diagnostic values using a standard browser. |
| Fieldbus monitor | Furthermore, you are supplied with a variety of additional information about the status of the fieldbus option card. The fieldbus monitor function in conjunction with the MOVITOOLS [®] PC software offers you an easy-to-use diagnostic tool for setting all drive parameters (including the fieldbus parameters) and for displaying the fieldbus and device status information in detail. |

- EURODRIN



3 Assembly / Installation Instructions

3.1 Installing the DFE13B option card



- The MOVIDRIVE[®] MDX61B **must** have firmware status 824 854 0.17 or above. You can display the firmware status using parameter P076.
- Only SEW-EURODRIVE engineers can install or remove option cards for MOVIDRIVE $^{\ensuremath{\mathbb{R}}}$ MDX61B size 0.
- End users may install or remove option cards for MOVIDRIVE[®] MDX61B sizes 1 to 6.

Plug the DFE13B option card into the fieldbus slot [1].



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Before you begin

Read the following notes before installing or removing an option card:

- Disconnect the inverter from the power. Switch off the 24 V DC and the supply voltage.
- Take appropriate measures to protect the option card from electrostatic charge (use discharge strap, conductive shoes, etc.) before touching it.
- Before installing the option card, remove the keypad and the front cover.
- After installing the option card, replace the front cover and the keypad.
- Keep the option card in its original packaging until immediately before you are ready to install it.
- Hold the option card by its edges only. Do not touch any components.



Basic procedure for installing/removing an option card



Figure 1: Installing an option card in MOVIDRIVE[®] MDX61B sizes 1 to 6 (schematic diagram)

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- 1. Remove the retaining screws holding the card retaining bracket. Pull the card retaining bracket out evenly from the slot (do not twist!).
- 2. Remove the retaining screws of the black cover plate on the card retaining bracket. Remove the black cover plate.
- 3. Position the option card onto the retaining bracket so that the retaining screws fit into the corresponding bores on the card retaining bracket.
- 4. Insert the retaining bracket with installed option card into the slot, pressing slightly so it is seated properly. Secure the card retaining bracket with the retaining screws.
- 5. To remove the option card, follow the instructions in reverse order.







3.2 Connection and terminal description of the DFE13B option

Part number

Ethernet interface type DFE13B option: 1 820 565 8



The "Ethernet interface type DFE13B" option is only possible in conjunction with MOVIDRIVE $^{\textcircled{R}}$ MDX61B, not with MDX60B.

Plug the DFE13B option into the fieldbus slot.

The DFE13B option is powered by $\text{MOVIDRIVE}^{\textcircled{R}}$ MDX61B. A separate voltage supply is not required.

| Front view of DFE | 13B | Description | DIP switch Terminal | Function |
|-------------------------------------|-----|--------------------------------|------------------------|--|
| DFE 13B | | DIP switch | nc Def IP | Reserved Resets IP-parameters to default values and disables DHCP |
| nc | | LED status (red/yellow/green) | | Shows the current status of the DFE13B. |
| Status | | LED 100MBit (green) | | Shows the baud rate of the Ethernet connection. |
| 100MBit | | LED link/act. (green) | | Shows the status of the Ethernet connection. |
| EtherNet/IP | | X30: Ethernet connection | | |
| MAC ID: 00-0F-69-00-02-0B IP: | | MAC address IP input field: | | MAC address, e.g. to configure the DHCP server. You can enter the allocated IP address in this field. |
| 57669AXX | | | | |





3.3 Pin assignment

Use prefabricated, shielded RJ45 plug connectors to IEC11801 edition 2.0, category 5.

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Figure 2: Pin assignment of an RJ45 plug connector

A = Front view

B = View from back

[1] Pin 1 TX+ Transmit Plus

[2] Pin 2 TX- Transmit Minus

[3] Pin 3 RX+ Receive Plus

[6] Pin 6 RX- Receive Minus

MOVIDRIVE® /To connect DFE13B to the Ethernet, connect the Ethernet interface X30 (RJ45 connector)EtherNettor) to the switch provided using a shielded category 5, class D patch cable twisted-pairconnectionin accordance with IEC11801 edition 2.0.If you want to connect the DEE13B option card directly to your project planning

If you want to connect the DFE13B option card directly to your project planning computer, you need a crossover cable.



According to IEC 802.3 the maximum cable length for 10/100 MBaud Ethernet (10BaseT / 100BaseT) between e.g. DFE13B and Switch is 100 m (330 ft).

The ODVA (Open DeviceNet Vendor Association) recommends in a CIP Technical Paper the use of network components that provide the feature IGMP Snooping (Managed Switch) to minimize end device and switch loading with unwanted traffic.





3.4 Shielding and routing bus cables

Only use shielded cables and connection elements that are shielded and meet the requirements of category 5, class D according to IEC11801 edition 2.0.

Correct shielding of the bus cable attenuates electrical interference that may occur in industrial environments. The following measures ensure the best possible shielding:

- Manually tighten the mounting screws on the connectors, modules, and equipotential bonding conductors.
- Use only connectors with a metal housing or a metallized housing.
- Connect the shielding in the connector with the greatest possible surface area.
- Attach the shielding of the bus line on both sides.
- Route signal and bus cables in separate cable ducts. Do not route them parallel to power cables (motor leads).
- Use metallic, grounded cable racks in industrial environments.
- Route the signal cable and the corresponding equipotential bonding in proximity using the shortest way possible.
- Avoid using plug connectors to extend bus cables.
- Route the bus cables along existing grounding surfaces.



In case of fluctuations in the earth potential, a compensating current may flow via the bilaterally connected shield that is also connected to the protective earth (PE). Make sure you supply adequate equipotential bonding according to relevant VDE regulations in such a case.







3.5 TCP / IP addressing and subnetworks

Introduction The settings for the address of the IP protocol are made using the following parameters:

- IP address
- Subnetwork mask
- Standard gateway

The addressing mechanisms and subdivision of the IP networks into subnetworks are explained in this chapter to help you set the parameters correctly.

IP address The IP address is a 32-bit value that uniquely identifies a station in the network. An IP address is represented by four decimal numbers separated by decimal points.

Example: 192.168.10.4

Each decimal number stands for one byte (= 8 bits) of the address and can also be represented using binary code (\rightarrow following table).

| Byte 1 | Byte 2 | Byte 3 | Byte 4 |
|----------|----------|----------|----------|
| 11000000 | 10101000 | 00001010 | 00000100 |

The IP address comprises a network address and a station address (\rightarrow following table).

| Network address | Station address | | |
|-----------------|-----------------|--|--|
| 192.168.10 | 4 | | |

The part of the IP address that denotes the network and the part that identifies the station is determined by the network class and the subnetwork mask.

Station addresses cannot consist of only zeros or ones (binary) because they represent the network itself or a broadcast address.

Network classes The first byte of the IP address determines the network class and as such represents the division into network addresses and station addresses.

| Value range Byte 1 | Network class | Complete network address (Example) | Description | | |
|-----------------------|---------------|---------------------------------------|---|--|--|
| 0 127 | A | 10.1.22.3 | 10 = Network address 1.22.3 = Station address | | |
| 128 191 | В | 172.16.52.4 | 172.16 = Network address 52.4 = Station address | | |
| 192 223 | С | 192.168.10.4 | 192.168.10 = Network address 4 = Station address | | |

This rough division is not sufficient for a number of networks. They also use an explicit, adjustable subnetwork mask.

Subnetwork mask A subnetwork mask is used to divide the network classes into even finer sections. The subnetwork mask is represented by four decimal numbers separated by decimal points, in the same way as the IP address. Every decimal number stands for one byte.

Example: 255.255.255.128

Each decimal number stands for one byte (= 8 bits) of the subnetwork mask and can also be represented using binary code (\rightarrow following table).

| Byte 1 Byte 2 | | | Byte 3 | | Byte 4 | |
|---------------|--|----------|--------|----------|--------|---------|
| 11111111 | | 11111111 | - | 11111111 | | 1000000 |

If you compare the IP addresses with the subnetwork masks, you see that in the binary representation of the subnetwork mask all ones determine the network address and all





| | | Byte 1 | | Byte 2 | | Byte 3 | Byte 4 |
|-----------------|---------|----------|---|----------|---|----------|---------|
| ID oddroop | decimal | 192 | | 168. | | 10 | 128 |
| IP address | binary | 11000000 | • | 10101000 | • | 1010 | 1000000 |
| Subpotwork mask | decimal | 255 | | 255 | | 255 | 128 |
| Subhetwork mask | binary | 11111111 | | 11111111 | | 11111111 | 1000000 |

the zeros determine the station address (\rightarrow following table).

The class C network with the address 192.168.10. is further subdivided using the subnetwork mask 255.255.255.128. Two networks are created with the address 192.168.10.0 and 192.168.10.128.

The following station addresses are permitted in the two networks:

- 192.168.10.1 ... 192.168.10.126
- 192.168.10.129 ... 192.168.10.254

The network stations use a logical AND operation for the IP address and the subnetwork mask to determine whether there is a communication partner in the same network or in a different network. If the communication partner is in a different network, the standard gateway is addressed.

Standard gateway The standard gateway is also addressed via a 32-bit address. The 32-bit address is represented by four decimal numbers separated by points.

Example: 192.168.10.1

The standard gateway establishes a connection to other networks. In this way, a network station that wants to address another station can use a logical AND operation with the IP address and the subnetwork mask to decide whether the desired station is located in the same network. If this is not the case, the station addresses the standard gateway (router), which must be part of the actual network. The standard gateway then takes on the job of transmitting the data packages.



3.6 Setting the IP address parameters

Initial startup



The "DHCP" protocol (**D**ynamc Host **C**onfiguration **P**rotocol) is activated as the default setting. This means that the DFE13B option card expects its IP address parameters from a DHCP server.

Rockwell Automation provides a DHCP server free-of-charge on their homepage. The tool is known as "BOOTP Utility" and can be downloaded from the following website: ht-tp://www.ab.com/networks/bootp.html.

Once the DHCP server has been configured and the settings have been made for the subnetwork screen and the standard gateway, the DFE13B must be inserted in the assignment list of the DHCP server. In doing so, the MAC ID of the DFE13B option is allocated a valid IP address.



The configured IP address parameters are only adopted when DHCP is disabled after setting the IP-parameter.

Changing the IP address parameters after successful initial startup If the DFE13B was started using a valid IP address, you can also access the IP address parameters via the Ethernet interface.

The following options are available for changing the IP address parameters via Ethernet:

- Via the homepage of DFE13B (\rightarrow Sec. "Integrated Web Server")
- Using the MOVITOOLS[®] software via Ethernet by means of the MOVILINK[®] switcher (\rightarrow Sec. "MOVITOOLS[®] via Ethernet")
- Using the EtherNet/IP TCP/IP interface object (→ Sec. "EtherNet/IP CIP object directory")

Additionally, you can also change the IP address parameters via the serial interface of MOVIDRIVE[®] MDX61B or using the DBG60B keypad.

If the IP address parameters are assigned to the option DFE13B via a DHCP server, you can only change the parameters by adjusting the settings of the DHCP server.

The options listed above for changing the IP address parameters only come into effect once the supply voltages of the inverter (mains and 24 V DC) have been switched off and back on again.



Deactivating / activating the DHCP The type of IP address allocation is determined by the attribute *Configuration Control* of the EtherNet/IP TCP/IP interface object. It can be changed by using the "BOOTP Utility" from Rockwell Automation. The value is displayed by the Parameter *P785 EtherNet/IP Startup Configuration*.

Setting "Saved IP parameters"

The saved IP address parameters are used.

• Setting "DHCP"

The IP address parameters are requested by a DHCP server.

If you use the DHCP server from Rockwell Automation, you can activate or deactivate the DHCP via a button. In this case, an EtherNet/IP telegram is sent to the TCP/IP interface object of the station that is being addressed.

Resetting the IP address parameters

If you do not know the IP address parameters and cannot access the inverter using the serial interface or the DBG60B keypad, you can reset the IP address parameters to the default values using the DIP switch "Def IP".

This action resets the DFE13B option to the following default values:

- IP address: 192.168.10.4
- Subnetwork mask: 255.255.255.0
- Default gateway: 0.0.0.0
- P785 EtherNet/IP Startup Configuration: Saved IP parameters (DHCP is disabled)

Proceed as follows to reset the IP address parameters to the default values:

- Switch off the 24 V DC supply voltage and the supply voltage.
- Set the DIP switch "Def IP" on the DFE13B option to "1."
- Switch the 24 V DC supply voltage and the supply voltage back on.
- Wait until the DFE13B option boots up. The "Status" LED flashes yellow/green when the option is ready.
- Set the DIP switch "Def IP" on the DFE13B option to "0."
- Now the following options are available to assign the new IP address:
 - Via the homepage of DFE13B (\rightarrow Sec. "Integrated Web Server")
 - Using the MOVITOOLS[®] software via Ethernet by means of the MOVILINK[®] switcher (\rightarrow Sec. "MOVITOOLS[®] via Ethernet")
 - Using the EtherNet/IP TCP/IP interface object (→ Sec. "EtherNet/IP CIP object directory")



When setting back the DIP switch "Def IP" to "0" DHCP stays disabled! DHCP can be reactivated using the EtherNet/IP TCP/IP interface object (\rightarrow Sec. "EtherNet/IP CIP object directory") or with the help of the DHCP-Server from Rockwell Automation.





3.7 Procedure for replacing the unit

The procedure for replacing a unit differs depending on the part of the unit that has to be replaced. The following table gives a list of possible cases; the part to be replaced is marked with a cross.

| Memory card | MDX61B | DFE13B | Measures to restart communication | | | | |
|-------------|--------|--------|--|--|--|--|--|
| | | Х | • If the DHCP is activated, the new MAC ID of the previous IP | | | | |
| | X | x | address must be allocated in the assignment list of the DHCP server. If the DHCP is deactivated and the unit uses the saved IP address parameters, no measures are necessary. | | | | |
| | Х | | No measures are necessary. | | | | |
| Х | | | If the memory card is replaced, $MOVIDRIVE^{\textcircled{R}}MDX61B$ is | | | | |
| Х | Х | | assigned the parameters that are stored on the new memory card. Because the values are not identical, we recommend that | | | | |
| Х | | Х | you restore the inverter to its delivery condition using the factory | | | | |
| x | X | X | settings and perform the entire startup process again. Settings back the drive to factory settings does not change the address parameters. If the saved IP address parameters on the memory card are not known we recommend using the DIP switch "DefIP". If both the memory card and option DFE13B a replaced with DHCP activated, the new MAC ID of the previou IP address must be allocated in the assignment list of the DHC server | | | | |

3.8 Operating mode displays of the DFE13B option

Ethernet LEDs There are three LEDs on the DFE13B option card that display the current status of the DFE13B option and the Ethernet system.

LED status

The Status LED shows the current status of the DFE13B option card.

| (red/vel | low/areen) |
|----------|-------------|
| (| .e., g.ee., |

| Status | Description | | | |
|---|--|--|--|--|
| Off The DFE13B option card is either not supplied with voltage or it is faulty. | | | | |
| Red There is an error in the DFE13B option card. | | | | |
| Yellow | The operating system of the DFE13B option card has been started. | | | |
| Flashing yellow | The TCP / IP stack of the DFE131B option card has been started. If this status continues and you have activated the DHCP server, the DFE13B option card waits for data from the DHCP server. | | | |
| Flashing yellow/green | There is no controlling EtherNet/IP IO connection. | | | |
| Green | There is a controlling EtherNet/IP IO connection. | | | |

LED 100 MBit (green)

• The LED 100MBit (green) shows the baud rate of the Ethernet connection.

| Status | Description |
|--------|--|
| On | There is an Ethernet connection with a baud rate of 100 MBit. |
| Off | There is an Ethernet connection with a baud rate of 10 MBit. If the LED Link/Activity is also off there is no Ethernet connection. |



LED Link/Activity (green) • The LED 1Link/Activity (green) shows the status of the Ethernet connection.

| Status | Description |
|------------|---|
| On | There is an Ethernet connection. |
| Flickering | Data is currently being exchanged via Ethernet. |
| Off | There is no Ethernet connection. |



- As the firmware of the DFE13B option card requires approximately 20 seconds for initialization, the status "0" (inverter not ready) is displayed in the 7-segment display of MOVIDRIVE[®] during this time.
- The LEDs on the DFE13B display the following:
 - LED status \rightarrow Yellow
 - LED 100 MBit \rightarrow OFF
 - $\hspace{1.5cm} \text{LED Link/Activity} \hspace{1.5cm} \rightarrow \hspace{1.5cm} \text{Green}$





4 Project Planning and Startup

This section describes how to configure and start up the MOVIDRIVE $^{\ensuremath{\mathbb{R}}}$ MDX61B drive inverter with the DFE13B option.

4.1 Startup of the drive inverter

After installing the fieldbus option card, you can immediately set the parameters for the MOVIDRIVE[®] drive inverter via the fieldbus system without making any additional settings. For example, you can set all parameters by the master programmable controller after power-on.

However, to control the drive inverter via the Ethernet system, you must first switch the drive inverter to control signal source and setpoint source = FIELDBUS. The FIELDBUS setting means the inverter parameters are set for control and setpoint transfer from the Ethernet. The drive inverter then responds to the process output data sent by the master programmable controller.

Activation of the control signal source/setpoint source FIELDBUS is signaled to the higher-level controller using the "Fieldbus mode active" bit in the status word. For safety reasons, you must also enable the drive inverter at the terminals for control via the fieldbus system. Consequently, you must wire or program the terminals in such a way that the inverter is enabled via the input terminals.

The simplest way of enabling the drive inverter at the terminals is to connect the DIØØ (function /CONTROLLER INHIBIT) input terminal to a +24 V signal and to program input terminals DIØ1 ... DIØ5 to NO FUNCTION. The following section shows by way of example how to start the MOVIDRIVE[®] drive inverter with fieldbus interface.





Procedure for startup of the MOVIDRIVE[®] MDX61B 1. Enable the power output stage at the terminals.

Connect the input terminal DIØØ / X13.1 (function /CONTROLLER INHIBIT) to a +24 V signal (for example, using a device jumper).



DI00 = Controller inhibit DI01 = no functionDI02 = no functionDI03 = no functionDI04 = no functionDI05 = no functionDCOM = Reference X13:DI00 ... DI05 VO24 = DC+ 24 V DGND = Reference pot. for binary signals ST11 = RS-485 + ST12 = RS-485 -TF1 = TF input DGND = Reference pot. for binary signals DB00 = Brake DO01-C = Relay contact DO01-NO = Normally open contact relay DO01-NC = Normally closed contact relay DO02 = /MalfunctionVO24 = DC+ 24 V VI24 = DC+ 24 V (external supply) DGND = Reference pot. for binary signals

Enabling the power output stage via unit jumper [1] 54095AXX

2. Switch on the external 24 V voltage supply (not line voltage supply!).

You can now configure the drive inverter.

3. Setpoint source = FIELDBUS / control signal source = FIELDBUS.

Set the setpoint source and control signal source parameters to FIELDBUS to control the drive inverter via a fieldbus.

P100 Setpoint source = FIELDBUS

P101 Control signal source = FIELDBUS

4. Input terminals DIØ1 ... DIØ5 = NO FUNCTION.

Set the function of the input terminals to NO FUNCTION.

For more information on startup and control of the MOVIDRIVE[®] drive inverter, refer to the "MOVIDRIVE[®] Fieldbus Unit Profile" manual.





4.2 Configuring the master (EtherNet/IP scanner)

The following example refers to project planning for the Allen-Bradley CompactLogix 1769-L32E controller with RSLogix 5000 programming software. The EtherNet/IP interface is integrated in the CPU component of this controller.



If a CPU without an EtherNet/IP interface is used, an Ethernet communication interface must first be added to the IO configuration.

Process data exchange

In the following project planning example, the option DFE13B is added to a project. To do so, go to the view "Controller Organizer" in the RSLogix 5000 program as shown in the screenshot below (use the tree structure on the left side of the screen).



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- In the "I/O Configuration" folder, select the entry "1769-L32E Ethernet Port LocalENB" as the Ethernet communication interface. Click the right mouse button. The selection window "Select Module Type" appears.
- To add option DFE13B to the project, select the entry "Generic Ethernet Module." Confirm your selection by clicking <OK>.
- The window "Module Properties LocalENB" is called up.

Project Planning and Startup Configuring the master (EtherNet/IP scanner)



Configuring DFE13B

| | | | | | | _ |
|--------------------------------------|---|----------------|-----------|-------|------------|-------|
| Module Prope | rties - LocalENB (ETHERNET-MODU | JLE 1.1) | | | | × |
| Type: Vendor: Parent: Name: | ETHERNET-MODULE Generic Ethern Allen-Bradley LocalENB DFE13B | et Module | ameters — | | | |
| Description: | Ă | | Instance: | Size: | _ | |
| | | Input: | 130 | 10 | 16-bit | |
| | | Output: | 120 | 10 | * (16-bit) | |
| Comm Format | Data - INT | Configuration: | 1 | 0 | * (8-bit) | |
| IP Addre | 388: | Status Input: | | | 1 | |
| C Host Na | ime: | Status Output: | | | | |
| | Cancel < Blac | k Next> | Finish | >> | Help | |
| | | | | | 111 | 02423 |

- For the data format, open the dropdown menu "Comm-Format" and choose the entry "Data - INT." Process data for DFE13B always contains 16 bits (INT).
- In the "Connection Parameters" group box, enter the value "130" in the "Input Assembly Instance" input field. The input data of the PLC must be connected to the output instance of DFE13B.
- To establish a controlling connection, enter the value "120" in the "Output Assembly Instance" input field. The input data of the PLC must be connected to the output instance of DFE13B.
- In the selection fields "Input Size" and "Output Size," set a maximum value of "10" (16 Bit) as the data length.
- In the "Configuration Size" selection field, enter the value "0." The "Configuration Assembly Instance" is not used in this case.
- In the "Address / Host Name" group box, select the option "IP Address" and enter the IP address of the DFE13B option.
- Click <Next> to continue.





| Setting the data rate | You set the data rate in this window. Module Properties - LocalENB (ETHERNET-MODULE 1.1) | × |
|-----------------------|---|------|
| | Requested Packet Interval (RPI): 10.0 = ms (1.0 - 3200.0 ms) | |
| | Major Fault On Controller If Connection Fails While in Run Mode | |
| | Module Fault | |
| | Cancel < Back Next > Finish >> Help | |
| | 1119 | захх |

- The DFE13B option supports a minimum data rate (input field "Requested Packet Interval (RPI)") of 5 ms. Higher cycle rates can be used without any problems.
- Click <Finish>. You have now configured process data exchange with a DFE13B.





Parameter dataYou can access the MOVIDRIVE® unit parameters using a register object. The serviceexchangetelegrams "Get Attribute Single" and "Set Attribute Single" are added using the SEW
parameter channel.

The SEW parameter channel has the following structure:

| Index | Data | Subindex | Reserved | Subad- dress 1 | Sub- channel 1 | Subad- dress 2 | Sub- channel 2 |
|-------|------|----------|----------|-------------------|-------------------|-------------------|-------------------|
|-------|------|----------|----------|-------------------|-------------------|-------------------|-------------------|

In MOVIDRIVE[®], a unit parameter can only be addressed using the index. The subindex, subaddress, and subchannel are not used. Set these telegram sections and the reserved telegram sections to "0."

It is easier to access the data elements in the parameter channel when you create a data type that maps the elements of the parameter channel in a structure (e.g. "SEW_PARAMETER_CHANNEL", \rightarrow Following screenshot). With the RSLogix 5000 program you can create your own data types in the directory structure (\rightarrow Following screenshot). To do so, go to the "Controller Organizer" view and choose [Data Types] / [User Defined].

The following figure shows that the index is prefixed with a reserved range of 16 bits. This value is not used. However, this range is mandatory because the "Data" element has to be located on a 32-bit address.



Two instances of the created "SEW_PARAMETER_CHANNEL" structure are required to send a parameter data telegram. One structure is used for the request data, the other structure is used to store the response data.



The new variables are created in the directory structure under [Controller Compact-Logix] / [Controller Tag].



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- Mark the "Controller Tags" folder and click the right mouse button.
- Select the option "New Tag." The "New Tag" window appears (→ Following screenshot).







| E | _ | _ | |
|-----|---|---|---|
| l - | - | - | - |
| | - | - | - |
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |
| | | | |

| ew Tag | | × | |
|--------------|----------------------------------|---|----------|
| Name: | ReadParameterRequest | ок | |
| Description: | × | Cancel Help | |
| | | Select Data Type | × |
| Tag Type: | Base C Alias | Data Types: SEW_Parameter_Channel | ОК |
| | C Produced C consumers | SCURVE | Cancel |
| Data Type: | | SEC_ORDER_CONTROLLER SELECT SELECT_ENHANCED | Help |
| Scope: | Compact_Logix_1769_L32E(contrc - | SELECTABLE_NEGATE SELECTED_SUMMER | - |
| Style: | ¥ | SERIAL_PORT_CONTROL SEW_Parameter_Channel | _ |
| | | Array Dimensions | n 2 |
| | | | 11196AX |

• In the "Select Data Type" window, choose the structure "SEW_Parameter_Channel" that you have just created and confirm your selection by clicking <OK>.



Alternatively, instead of using the structure, you can also use an array comprising 12 SINT elements (8 bits). However, this array creates more work when breaking down and creating the elements "Index" and "Data". Also note that you have to store the elements in "Little Endian" format (Intel format or low byte first).





Sending a parameter telegram

You use the "Message Instruction" (MSG) to send a parameter telegram. This telegram must be configured as shown below.

| Message Configuration - ReadParameter | × |
|--|-----------------------|
| Configuration* Communication Tag | |
| Message <u>Type:</u> CIP Generic | • |
| Service Custom Service (Hex) Class: (Hex) Code: (Hex) Class: (Hex) Instance: Attribute: (Hex) | Source Element: |
| ⊖ Enable ⊖ Enable Waiting ⊖ Start | O Done Done Length: 0 |
| Error Code: Extended Error Code: Error Path: Error Text: | ☐ Timed Out ← |
| OK | Cancel Apply Help |

- Choose "CIP Generic" from the "Message Type" dropdown menu.
- Choose "Custom" from the "Service Type" dropdown menu. This setting attaches the SEW parameter channel to the telegram.





| Message Configuration - ReadParameter | × |
|--|----------------------|
| Configuration* Communication Tag | |
| Message Type: CIP Generic | • |
| Service Get Attribute Single | Source Element: |
| Code: e (Hex) Class: (Hex) | Destination |
| | Ne <u>w</u> Tag |
| ○ Enable ○ Enable Waiting ○ Start | ODone Done Length: 0 |
| Error Code: Extended Error Code: Error Path: Error Text: | Timed Out 🗲 |
| OK | Cancel Apply Help |

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- Enter the following values in the "Service Code" input field:
 - Enter the value "E_{hex}" for read access. This service code corresponds to the service type "Get Attribute Single."
 - Enter the value "10_{hex}" for write access. This service code corresponds to the service type "Set Attribute Single."

Once you have entered the service code, the corresponding service type appears in the "Service Type" field.

- You can also select the services "Get Attribute Single" and "Set Attribute Single" directly. In this case, write protection is activated in the dropdown menus "Source Element" and "Source Length" (for "Get Attribute Single") and "Destination" (for "Set Attribute Single"), and you cannot enter any more data in the telegram. Therefore, first choose "Custom" from the "Service Type" dropdown menu. Then enter the service code in the "Service Code" input field.
- In the "Class" input field, enter the value "7_{hex}." This value is the ID of the register object. Instance 1 is used for read access. Instance 2 is used for write access. The data field is in attribute 4 (→ Following screenshot).







| Configuration* Communication Tag | | | |
|----------------------------------|----------------|--|-----------|
| Message Type: CIP Generic | ¥ | | |
| Service Get Attribute Single | Source Element | rameterRequest.Index | |
| | Source Length: | Tag Name | Data Type |
| Service e (Hex) Class: 7 (Hex) | Destination | ITEL3B.C | AB ETHER |
| Code: | Destination | 11 DFE138:1 | AB:ETHER |
| instance 1 Attribute 4 (Hex) | | + DFE13B:O | AB:ETHER |
| | | | MESSAGE |
| | | -ReadParameterRequest | SEVV_Para |
| | | -ReadParameterRequest.Reserved1 | INT |
| | | ReadParameterRequest Index | INT |
| | | ReadParameterRequest.Data | DINT |
| | | and the second sec | CORIT |

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• In the "Source Element" dropdown menu, choose the request structure you created at the start. You must select the "Index" structure element as the initial element. Leave the reserved 16-bit word "Reserved 1" blank.

| lessage Configuration - ReadParameter | |
|--|--|
| Configuration* Communication Tag | |
| Message Type: CIP Generic | • |
| Service Type: Service Code: Instance: 1 Attribute: 4 (He | Source Element: rameterRequest.Index Source Length: 12 (Bytes) Destination eterResponse.Index New Tag |
| Enable D Enable Waiting O Start | O Done Done Length: 0 |
| Error Code: Extended Error Code: | Timed Out ← |

• In the "Source Length" selection field, enter the value "12." In the "Destination" dropdown menu, choose the same "Index" element of the response structure that you selected for the source element.





- Choose the "Communication" tab page to define the telegram recipient.
- Click <Browse>. The "Message Path Browser" window is opened. In the following example, option DFE13B is set up as the recipient.

| Configuration* Communication | on Tag | | rowse |
|--|---|---|-------|
| Communication Method- CIP CDH+ CF CIP With Sc Source ID Sc Connected | Message Path Browse Path: DFE138 DFE138 DFE138 | Ethernet Port LocalENB ET-MODULE DFE138 Local | |
| Error Code: Error Path: Error Text: | | | |

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• Do not select the "Connected" checkbox because both the controller and the DFE13B option permit only a limit number of connections.

4.3 Process data timeout

The MOVIDRIVE[®] MDX61B drive inverter expects setpoints to be written regularly from the scanner. If the data transfer via EtherNet/IP is interrupted, the fieldbus timeout time in the MOVIDRIVE[®] MDX61B runs down. MOVIDRIVE[®] MDX61B displays fault 28 *Fieldbus Timeout*. At the same time, the drive inverter performs the fault response selected with *P831 Fieldbus timeout response*. Parameter *P819 Fieldbus Timeout* displays the adjustable monitoring time.

4.4 Response fieldbus timeout

Parameter *P831 Response Fieldbus Timeout* is used to set the fault response that is triggered via the fieldbus timeout monitoring function.





5 The EtherNet Industrial Protocol (EtherNet/IP)

5.1 Introduction

The EtherNet Industrial Protocol (EtherNet/IP) is an open communication standard based on the classic EtherNet protocols TCP/IP and UDP/IP.

EtherNet/IP has been defined by the **O**pen **D**eviceNet **V**endor **A**ssociation (ODVA) and **C**ontrolNet International (CI).

EtherNet/IP extends EtherNet technology to include the CIP application protocol (**C**ommon Industrial **P**rotocol). CIP is known in the field of automation engineering because it is used alongside DeviceNet and ControlNet as an application protocol.

In the Common Industrial Protocol, all unit data can be accessed via objects. The objects listed in the following table are integrated in the DFE13B option.

| Class [hex] | Name |
|-------------|---------------------------|
| 01 | Identity Object |
| 02 | Message Router Object |
| 04 | Assembly Object |
| 06 | Connection Manager Object |
| 07 | Register Object |
| 0F | Parameter Object |
| 64 | Vardata Object |
| F5 | TCP/IP Interface Object |
| F6 | EtherNet Link Object |

The meaning of the objects and a description of how to access them is given in the section "CIP object directory."





5.2 CIP object directory

Identity object

- The identity object contains general information on the EtherNet/IP device.
 - Class code: 01_{hex}

Class

| Attribute | Access | Name | Data Type | Default value [hex] | Description |
|-----------|--------|--------------|--------------|------------------------|------------------|
| 1 | Get | Revision | UINT | 0001 | Revision 1 |
| 2 | Get | Max Instance | UINT | 0001 | Maximum instance |

Instance 1

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-------------------|------------------|---------------------------|--|
| 1 | Get | Vendor ID | UINT | 013B | SEW-EURODRIVE GmbH & Co KG |
| 2 | Get | Device Type | UINT | 0065 | Manufacturer-specific type |
| 3 | Get | Product Code | UINT | 0001 | EtherNet/IP product no. 1 |
| 4 | Get | Revision | STRUCT of | | Revision of the identity object, depends on firmware version |
| | | Major Revision | USINT | | |
| | | Minor Revision | USINT | | |
| 5 | Get | Status | WORD | | \rightarrow Table "Coding of attribute 5 Status" |
| 6 | Get | Serial Number | UDINT | | Unique serial number |
| 7 | Get | Product Name | SHORT_S TRING | SEW-EURO- DRIVE-DFE13B | Product name |

• Coding of attribute 5 "Status":

| Bit | Name | Description |
|-------|---------------------------|--|
| 0 | Owned | Controlling connection is active |
| 1 | - | Reserved |
| 2 | Configured | Configuration complete |
| 3 | - | Reserved |
| 4 7 | Extended Device Status | \rightarrow Table "Coding of the extended device status" |
| 8 | Minor Recoverable Fault | Minor fault that can be remedied |
| 9 | Minor Unrecoverable Fault | Minor fault that cannot be remedied |
| 10 | Major Recoverable Fault | Major fault that can be remedied |
| 11 | Major Unrecoverable Fault | Major fault that cannot be remedied |
| 12 15 | - | Reserved |



• Coding of the "extended device status " (Bit 4 ... 7):

| Value [binary] | Description |
|----------------|-----------------------------------|
| 0000 | Unknown |
| 0010 | At least one faulty IO connection |
| 0101 | No IO connection established |
| 0110 | At least one IO connection active |

Supported services

| Service Code [hex] | Service Name | Class | Instance |
|--------------------|----------------------|-------|----------|
| 01 | Get_Attributes_All | X | Х |
| 05 | Reset | - | Х |
| 0E | Get_Attribute_Single | X | Х |





Message router object

- The message router object provides information on the implemented objects.
- Class code: 02_{hex}

Class

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|----------|-----------|------------------------|-------------|
| 1 | Get | Revision | UINT | 0001 | Revision 1 |

Instance 1

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|---------------------|------------------|---|--|
| 1 | Get | Object_List | STRUCT of | | Object list comprising: |
| | | Number | UINT | 0009 | Number of objects List of objects |
| | | Classes | ARRAY of UINT | 01 00 02 00 04 00 06 00 07 00 0F 00 64 00 F5 00 F6 00 | |
| 2 | Get | Number Available | UINT | 0009 | Maximum number of connections |

Supported

services

| Service Code [hex] | Service Name | Class | Instance |
|--------------------|----------------------|-------|----------|
| 01 | Get_Attributes_All | Х | - |
| 0E | Get_Attribute_Single | Х | Х |





Assembly object

- The assembly object is used to access the DFE13B process data. IO connections can be created for the instances of the assembly object to exchange cyclic process data.
 - Class code: 04_{hex}

Class

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--------------|-----------|------------------------|------------------|
| 1 | Get | Revision | UINT | 0002 | Revision 2 |
| 2 | Get | Max Instance | UINT | 0082 | Maximum instance |

Instance 120 -This instance is used to access the DFE13B process output data. MOVIDRIVE® can be
controlled by only one scanner. Therefore, only one connection can be established with
this instance.SEW PO data
rangethis instance.

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------|------------------|------------------------|-----------------|
| 3 | Get | Data | Array of BYTE | - | OUTPUT assembly |

Instance 121 -This instance is accessed when the scanner wants to establish an input only connection."Heartbeat"No process output data is sent with this type of connection. It is used only to read
process input data.

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------|------------------|------------------------|----------------------------------|
| 3 | Get | Data | Array of BYTE | - | OUTPUT assembly Data size = 0 |

Instance 130 -SEW PI data range

This instance is used to access the DFE13B process input data. Several multicast connections or a point-to-point connection can be established with this instance.

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------|------------------|------------------------|----------------|
| 3 | Get | Data | Array of BYTE | - | INPUT assembly |



The names "INPUT assembly" and "OUTPUT assembly" refer to the processes as seen from the network's point of view. "INPUT assembly" produces data on the network; an "OUTPUT assembly" takes data from the network.

Supported services

| Service Code [hex] | Service Name | Class | Instance 100 | Instance 101 | Instance 150 |
|--------------------|----------------------|-------|-----------------|-----------------|-----------------|
| 0E | Get_Attribute_Single | Х | Х | - | Х |





Register object

- The register object is used to access an SEW parameter index.
- Class code: 07_{hex}

Class

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--------------|-----------|------------------------|------------------|
| 2 | Get | Max Instance | UINT | 0009 | Maximum instance |

The MOVILINK $^{I\!\!R}$ parameter services are mapped in the nine instances of the register object. The services "Get_Attribute_Single" and "Set_Attribute_Single" are used for access.

As the register object is designed so that INPUT objects can only be read and OUTPUT objects can be read and written, the options listed in the following table are available for addressing the parameter channel.

| Instance | INPUT OUTPUT | Resulting MOVIL | INK [®] service with |
|----------|--------------|----------------------|-------------------------------|
| | | Get_Attribute_Single | Set_Attribute_Single |
| 1 | INPUT | READ | Invalid |
| 2 | OUTPUT | READ | WRITE |
| 3 | OUTPUT | READ | WRITE VOLATILE |
| 4 | INPUT | READ MINIMUM | Invalid |
| 5 | INPUT | READ MAXIMUM | Invalid |
| 6 | INPUT | READ DEFAULT | Invalid |
| 7 | INPUT | READ SCALING | Invalid |
| 8 | INPUT | READ ATTRIBUTE | Invalid |
| 9 | INPUT | READ EEPROM | Invalid |







Figure 3: Description of the parameter channel

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Instance 1 - Read parameter

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 00 | Input register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |

Instance 2 - Write parameter

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 01 | Output register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |

Instance 3 - Write parameter volatile

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 01 | Output register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |

Instance 4 - Read

minimum

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 00 | Input register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |

Instance 5 - Read maximum

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 00 | Input register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |



Instance 6 - Read default

Attribute Access Name Data Type Default Value Description [hex] 1 Get Bad Flag BOOL 00 0 = good / 1 = bad2 BOOL 00 Get Direction Input register Get 3 Size UINT 0060 Data length in bits (96 bits = 12 bytes) 4 Get Data ARRAY of Data in format of the SEW parameter BITS channel

Instance 7 - Read scale

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 00 | Input register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |

Instance 8 - Read attribute

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 00 | Input register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |

Instance 9 - Read EEPROM

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|-----------|------------------|------------------------|---|
| 1 | Get | Bad Flag | BOOL | 00 | 0 = good / 1 = bad |
| 2 | Get | Direction | BOOL | 00 | Input register |
| 3 | Get | Size | UINT | 0060 | Data length in bits (96 bits = 12 bytes) |
| 4 | Get | Data | ARRAY of BITS | | Data in format of the SEW parameter channel |







Explanation of the attributes:

- Attribute 1 indicates whether an error occurred during the previous access to the data field.
- Attribute 2 displays the direction of the instance.
- Attribute 3 displays the length of the data in bits.
- Attribute 4 displays the parameter data. When accessing attribute 4, the SEW parameter channel must be added to the service telegram. The SEW parameter channel consists of the elements listed in the following table.

| Name | Data Type |
|--------------|-----------|
| Index | UINT |
| Data | UDINT |
| Subindex | BYTE |
| Reserved | BYTE |
| Subaddress 1 | BYTE |
| Subchannel 1 | BYTE |
| Subaddress 1 | BYTE |
| Subchannel 1 | BYTE |

Supported services

| Service Code [hex] | Service Name | Class | Instance |
|--------------------|----------------------|-------|----------|
| 0x0E | Get_Attribute_Single | Х | Х |
| 0x10 | Set_Attribute_Single | - | Х |





Parameter object

- In exceptional cases, you can also use the parameter object to access an SEW parameter channel.
 - Class code: 0F_{hex}

Class

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--|-----------|------------------------|---|
| 1 | Get | Revision | UINT | 0001 | Revision 1 |
| 2 | Get | Max Instance | UINT | 0005 | Maximum instance |
| 8 | Get | Parameter Class Descriptor | UINT | 0009 | Bit 0: Supports parameter instances Bit 3: Parameters are saved perma- nently |
| 9 | Get | Configura- tion Assem- bly Interface | UINT | 0000 | Configuration assembly is not supported. |

The instances of the parameter object should only be used to access SEW parameters when the EtherNet/IP scanner does not support the option to add user-defined data to the services "Get_Attribute_Single" and "Set_Attribute_Single."

When you use the parameter object, it takes a number of steps to address a parameter index.

- First, the address of the required parameter is set in instances 1 to 4.
- Next, instance 5 is used to access the parameter that is addressed in instances 1 to 4.

Access to an SEW parameter index via the parameter object is complicated and prone to errors. Consequently, this process should only be used when the EtherNet/IP scanner does not support configuration using the mechanisms of the register object.

Instance 1 - SEW parameter index

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--------------------|-----------------|------------------------|------------------------|
| 1 | Set | Parameter Value | UINT | 206C | Index of the parameter |
| 2 | Get | Link Path Size | USINT | 00 | No link is specified. |
| 3 | Get | Link Path | Packed EPATH | 00 | Not used here |
| 4 | Get | Descriptor | WORD | 0000 | Read/write parameter |
| 5 | Get | Data Type | EPATH | 00C7 | UINT |
| 6 | Get | Data Size | USINT | 02 | Data length in bytes |





Instance 2 - SEW subindex

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--------------------|-----------------|------------------------|--------------------------------|
| 1 | Set | Parameter Value | UINT | 0000 | Low byte contains the subindex |
| 2 | Get | Link Path Size | USINT | 00 | No link is specified. |
| 3 | Get | Link Path | Packed EPATH | 00 | Not used here |
| 4 | Get | Descriptor | WORD | 0000 | Read/write parameter |
| 5 | Get | Data Type | EPATH | 00C7 | UINT |
| 6 | Get | Data Size | USINT | 02 | Data length in bytes |

Instance 3 - SEW subparameter 1

| 1SetParameter ValueUINT0000Low byte contains subaddress 1 High byte contains subchannel 12GetLink Path SizeUSINT00No link is specified.3GetLink Path Packed EPATH00Not used here4GetDescriptorWORD0000Read/write parameter5GetData TypeEPATH00C7UINT6GetData SizeUSINT02Data length in bytes | Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|---|-----------|--------|--------------------|-----------------|------------------------|---|
| 2GetLink Path SizeUSINT00No link is specified.3GetLink Path EPATHPacked EPATH00Not used here4GetDescriptorWORD0000Read/write parameter5GetData TypeEPATH00C7UINT6GetData SizeUSINT02Data length in bytes | 1 | Set | Parameter Value | UINT | 0000 | Low byte contains subaddress 1 High byte contains subchannel 1 |
| 3GetLink PathPacked EPATH00Not used here4GetDescriptorWORD0000Read/write parameter5GetData TypeEPATH00C7UINT6GetData SizeUSINT02Data length in bytes | 2 | Get | Link Path Size | USINT | 00 | No link is specified. |
| 4GetDescriptorWORD0000Read/write parameter5GetData TypeEPATH00C7UINT6GetData SizeUSINT02Data length in bytes | 3 | Get | Link Path | Packed EPATH | 00 | Not used here |
| 5GetData TypeEPATH00C7UINT6GetData SizeUSINT02Data length in bytes | 4 | Get | Descriptor | WORD | 0000 | Read/write parameter |
| 6 Get Data Size USINT 02 Data length in bytes | 5 | Get | Data Type | EPATH | 00C7 | UINT |
| | 6 | Get | Data Size | USINT | 02 | Data length in bytes |

Instance 4 - SEW subparameter 2

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--------------------|-----------------|------------------------|---|
| 1 | Set | Parameter Value | UINT | 0000 | Low byte contains subaddress 2 High byte contains subchannel 2 |
| 2 | Get | Link Path Size | USINT | 00 | No link is specified. |
| 3 | Get | Link Path | Packed EPATH | 00 | Not used here |
| 4 | Get | Descriptor | WORD | 0000 | Read/write parameter |
| 5 | Get | Data Type | EPATH | 00C7 | UINT |
| 6 | Get | Data Size | USINT | 02 | Data length in bytes |





Instance 5 - SEW read/write

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|--------------------|-----------------|------------------------|---|
| 1 | Set | Parameter Value | UDINT | | The set service executes write access to the parameters addressed in instances 1 to 4. The get service executes read access to the parameters addressed in instances 1 to 4. |
| 2 | Get | Link Path Size | USINT | 00 | No link is specified. |
| 3 | Get | Link Path | Packed EPATH | 00 | Not used here |
| 4 | Get | Descriptor | WORD | 0000 | Read/write parameter |
| 5 | Get | Data Type | EPATH | 00C8 | UDINT |
| 6 | Get | Data Size | USINT | 04 | Data length in bytes |

Supported

services

| Service Code [hex] | Service Name | Class | Instance |
|--------------------|----------------------|-------|----------|
| 0E | Get_Attribute_Single | Х | Х |
| 10 | Set_Attribute_Single | - | Х |





Vardata object

 This manufacturer-specific object is required to use the engineering option of some of the software tools provided by SEW-EURODRIVE.

• Class code: 64_{hex}

Class None of the class attributes are supported.

Instance 1

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------|------------------|------------------------|------------------------------|
| 1 | Get | Data | ARRAY OF SINT | - | - |
| 2 | Get | Size | UINT | 00F2 | Maximum data length in bytes |

Supported

services

| Service Code [hex] | Service Name | Instance attribute 1 | Instance attribute 2 |
|--------------------|----------------------|----------------------|----------------------|
| 0x0E | Get_Attribute_Single | Х | Х |
| 0x32 | Vardata | Х | - |

The standardized service "Get_Attribute_Single" (Service Code 0x0E) returns a data stream with the maximum data length (attribute 2) when instance attribute 1 is accessed. The data content is filled with zeros. If the request telegram is added to a data stream (Service Type Custom), this data is returned in a mirrored format (Vardata test mode).

The Vardata service (service code 0x32) is a manufacturer-specific service. In this service, the telegram structure for the request and response are the same. The telegram contains routing information, the data length of the Vardata user data telegram, and the actual Vardata layer 7 telegram. The data length of the Vardata layer 7 telegram is variable.

The following table shows the complete telegram structure.

| Name | Data Type |
|---------------|---------------|
| Subaddress 1 | BYTE |
| Subchannel 1 | BYTE |
| Subaddress 1 | BYTE |
| Subchannel 1 | BYTE |
| Data Len Low | BYTE |
| Data Len High | BYTE |
| Reserved | BYTE |
| Reserved | BYTE |
| FC | BYTE |
| Vardata | Array of BYTE |





TCP/IP interface object

- The TCP/IP interface object enables the IP parameters to be configured via EtherNet/IP.
- Class code: F5_{hex}

Class

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------------------------|-----------|------------------------|-------------------------------|
| 1 | Get | Revision | UINT | 0001 | Revision 1 |
| 2 | Get | Max Instance | UINT | 0001 | Maximum instance |
| 3 | Get | Number of Instances | UINT | 0001 | DFE13B has a TCP/IP interface |

Instance 1

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------------------------------|-----------------|------------------------|--|
| 1 | Get | Status | SWORD | 0000001 | Valid configuration |
| 2 | Get | Configuration Capability | DWORD | 00000014 | The interface configuration attribute (5) is writeable. The DHCP can be used for configuration. |
| 3 | Set | Configuration Control | DWORD | 0000002 | 0 = The unit uses the stored IP parameters at startup. 2 = The unit waits for its IP configuration via DHCP at startup. |
| 4 | Get | Physical Link Object | STRUCT of | | Reference to the EtherNet link object (class code 0xF6) as sublayer. |
| | | Path Size | UINT | 0002 | |
| | | Path | Padded EPATH | 20 F6 24 01 | |
| 5 | Set | Interface Con- figuration | STRUCT of | | |
| | | IP Address | UDINT | | Current IP address |
| | | Network Mask | UDINT | | Current subnetwork mask |
| | | Gateway Address | UDINT | | Current standard gateway |
| | | Name Server | UDINT | 0000000 | DNS is not supported. |
| | | Name Server 2 | UDINT | 0000000 | DNS is not supported. |
| | | Domain Name | STRING | sew.de | |
| 6 | Get | Host Name | STRING | | Not used here |

Supported ser-

| VICAS | |
|-------|--|
| 1000 | |
| | |

| Service Code [hex] | Service Name | Class | Instance |
|--------------------|----------------------|-------|----------|
| 01 | Get_Attributes_All | Х | _ |
| 0E | Get_Attribute_Single | Х | Х |
| 10 | Set_Attribute_Single | - | Х |



EtherNet link object

- Information on the EtherNet communication interface is stored in the EtherNet link object.
- Class code: F6_{hex}

Class

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|------------------------|-----------|------------------------|--------------------------------|
| 1 | Get | Revision | UINT | 0001 | Revision 1 |
| 2 | Get | Max Instance | UINT | 0001 | Maximum instance |
| 3 | Get | Number of Instances | UINT | 0001 | DFE13B has a TCP/IP interface. |

Instance 1

| Attribute | Access | Name | Data Type | Default Value [hex] | Description |
|-----------|--------|---------------------|----------------------|-------------------------|--|
| 1 | Get | Interface Speed | UDINT | 00000064 | Default value = $100 \rightarrow \text{transfer rate in MBit/s.}$ |
| 2 | Get | Interface Flags | DWORD | | Bit 0 displays the active link. Blt 1 displays full duplex mode. Bit 2 bit 4 indicates the negotiation status. Bit 5 shows whether the manual setting has to be reset. Bit 6 indicates a local hardware fault. |
| 3 | Get | Physical Address | ARRAY of 6 USINTs | 00 0F 69 xx xx xx xx | MAC ID SEW MAC OUI: 00 0F 69 |

Supported services

| Service Code [hex] | Service Name | Class | Instance |
|--------------------|----------------------|-------|----------|
| 01 | Get_Attributes_All | Х | _ |
| 0E | Get_Attribute_Single | X | Х |





6 Integrated Web Server

The DFE13B option card has a homepage prepared by SEW-EURODRIVE. To access the homepage, start your browser and enter the following IP address of the DFE13B:

http://192.168.10.4

The web pages allow you access to service and diagnostics information and the fault list of MOVIDRIVE $^{\textcircled{R}}$ MDX60B/61B.

6.1 Software requirements

The DFE13B homepage has been tested with Microsoft[®] Internet Explorer 5.0 and Netscape[®] Navigator 7.1. To display dynamic elements you will need the Java 2 Runtime Environment SE, V1.4.2 or above. To download Java for your operating system from the Internet, choose "Free Downloads" from the web sites *www.java.com* or *www.java.sun.com/j2se/*. In Microsoft[®] Internet Explorer you have to deactivate all the options listed under the heading Microsoft[®] VM. To do so, choose [Extras] / [Internet Options] / [Advanced.]

| Internet Options |
|---|
| General Security Privacy Content Connections Programs Advanced |
| <u>S</u> ettings: |
| Use inline AutoComplete Use Passive FTP (for firewall and DSL modem compatibility) ✓ Use smooth scrolling HTTP 1.1 settings ✓ Use HTTP 1.1 Use HTTP 1.1 through proxy connections ✓ Java (Sun) ✓ Use JRE 1.5.0_04 for <applet> (requires restart) Microsoft VM Java console enabled (requires restart) Java logging enabled JIT compiler for virtual machine enabled (requires restart) Multimedia Don't display online media content in the media bar ✓ Enable Automatic Image Resizing ✓ Enable Image Toolbar (requires restart)</applet> |
| OK Cancel Apply |

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6.2 Access protection

Access to the drive parameters and diagnostics information can be protected by a password. The access protection is deactivated as standard. You can activate access protection by assigning a password. You can deactivate it again by deleting the password (\rightarrow button "Change Password" on the homepage for MOVIDRIVE[®] MDX61B with the DFE13B option).

If password protection is activated, you will be asked to enter your password. You can use the observer login to have read access to all the inverter parameters. You can use the maintenance login to have read and write access to all the inverter parameters. You can enter different passwords for both types of login. If you enter a password for the observer login only, it will also be used for the maintenance login. The passwords are identical with those used for the MOVILINK[®]-Switcher and vice versa.

6.3 Layout of the MOVIDRIVE[®] MDX61B homepage with the DFE13B option



- [1] Main window
- [2] Navigation buttons
- [3] Status of MOVIDRIVE[®] MDX61B
- [4] Menu tree with submenus





6.4 Navigation options

The following navigation options are available on the homepage:

- Main window
- Navigation buttons
- Menu tree with submenus

In the **main window** you can navigate through the site by clicking on the underlined link. In the **menu tree** you can open the submenus by clicking on the plus symbol. Click on a menu entry to display additional submenus or parameter values in the main window. Click on the **navigation buttons** (\rightarrow following figure) to go directly to each main menu.



- [1] Information
- [2] Back
- [3] Information
- [4] Diagnostics
- [5] Control
- [6] Configuration
- [7] Tools
- [8] Help

information

Displays the connected inverter type and contact information for SEW-EURODRIVE.

Diagnostics

This menu item guides you to the inverter display values.

Control

Reserved for future applications.

Configuration

Allows you to set selected inverter parameters.

Tools

Directs you to SEW-EURODRIVE's website where you can download the latest version of the MOVITOOLS[®] software (\rightarrow MOVITOOLS[®] via EtherNet).

• Help

Includes a fault list of MOVIDRIVE[®] MDX60B/61B in PDF-Format. To be able to read the documentation you must have the Adobe Reader[®] installed on your PC.





7 MOVITOOLS[®] via Ethernet

The MOVITOOLS[®] operating software (version 4.25 or above) enables simple parameter setting, visualization and diagnostics for your drive application. You can use MOVITOOLS[®] to communicate with the MOVIDRIVE[®] MDX61B drive inverter via the DFE13B option card.

- In the MOVITOOLS[®] program group start the subprogram ML-Switcher.
- Choose "Ethernet" from the [Communication via] dropdown menu.
- In the input field "Broadcast Address", enter the network section of your IP address, for example 192.168.10. Enter 255 as the node address. The complete broadcast address is 192.168.10.255.
- Click the <Scan Network> button. A list of all the SEW drive inverters available in the network and their IP addresses is displayed.
- Choose the <NetView> tab page. The drive inverters connected in the network are displayed (→ Following figure).
 - If you select the option *Device View*, all the drive inverters are displayed with their type designations.
 - If you choose the option *Machine View*, the logical identification of the drive inverters is displayed. You can assign the logical identification to drive inverters in the program Shell under [Display] / [Signature].

| Help | Movilink Switcher | _ | | <u>_ ×</u> |
|------|--|---|---------------------------------|--------------|
| | Communication via Ethe | ernet | Scan Network Skip Channel Abort | |
| | | | Device View C Machine View | |
| | Please use the manager your network and | on the right side to scan to start applications. | 192.168.10.4: MDX6180015-5A3 | |
| | Start Manager | Start ETHServer | | |
| | Create AutoLink | Start Debugger | IP Devices ScanLog NetView | |
| Scan | RODRIVE | A. | int | 1 |

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• Select a drive. Click the right mouse button and start the MOVITOOLS[®] application you require from the context menu that appears.







Access protection

Access to the drive parameters and diagnostics information can be protected by a password. The access protection is deactivated as standard. You can activate the access protection function by assigning a password. Delete the password to deactivate the function again. You can change the password in the MOVILINK[®] Switcher by choosing [Ethernet] / [Settings]. Enter the IP address of the drive inverter and a password of your choice.

If password protection is activated you will be asked to enter your password. There are two levels of protection. You can use the observer login to have read access to all the inverter parameters. You can use the maintenance login to have read and write access to all the inverter parameters, to replace data sets and to use the scope. You can enter different passwords for both types of login. If you enter a password for the observer login only, it is also used for the maintenance login. The passwords are identical with those for the Web interface (see section "Integrated Web Server") and vice versa.





8 EtherNet Configuration Parameters

8.1 Parameter description

The parameter group P78x includes display and setting values that are specific to the DFE13B option.

As the DHCP is activated by default in the DFE13B option, the following parameters are given values assigned by the DHCP server:

- P780 IP address
- P781 Subnetwork mask
- P782 Standard gateway

Any changes made to the above parameters are only adopted when the DHCP (P785) is deactivated **before** the unit is switched off and then on again.

P780 IP addressSetting range: 0.0.0.0 - 223.255.255.255Factory setting: 0.0.0Use P780 to set the IP address for linking MOVIDRIVE[®] via EtherNet. If the DHCP is activated (P785), the value specified by the DHCP server will be displayed.

 P781 Subnetwork mask
 Setting range: 0.0.0.0 - 255.255.255.255

 Factory setting: 0.0.0.0

The subnetwork mask divides the network into subnetworks. The set bits determine which part of the IP address represents the address of the subnetwork. If the DHCP is activated (P785), the value specified by the DHCP server will be displayed here.

- *P782 Standard* Setting range: 1.0.0.0 223.255.255.255
- *gateway* Factory setting: 0.0.0.0

The standard gateway is addressed if the desired communication partner is not within the actual network. The standard gateway will have to be part of the actual network. If the DHCP is activated (P785), the value specified by the DHCP server will be displayed.

- **P783 Baud rate** Display value that cannot be changed. The current baud rate of the EtherNet connection is displayed. During the initialization phase of the DFE13B, the value "0" is displayed for approximately 20 seconds.
- *P784 MAC ID* Display value that cannot be changed. Displays the MAC ID; that is, the unique EtherNet address of the interface module.

 P785 EtherNet/IP
 Display value that cannot be changed.

 startup
 Factory setting: DHCP

 configuration
 DHCP: The DFE13B option is assigned its IP parameters (P780 ... P782) by a DHCP

 Saved IP parameters: The DFE13B option is started with the saved IP parameters when the supply voltage is switched on.





9 Technical Data

9.1 Option DFE13B

| Option DFE13B | |
|---|---|
| Part number | 1820 565 8 |
| Power consumption | P = 3 W |
| Application protocol | EtherNet/IP (Industrial Protocol) to control and set parameters for the drive inverter. HTTP (Hypertext Transfer Protocol) for diagnostics using a Web browser. SMLP (Simple Movilink Protocol), protocol used by MOVITOOLS[®]. DHCP (Dynamic Host Configuration Protocol) to assign address parameter automatically. |
| Port numbers used | 44818 (EtherNet/IP TCP) 2222 (EtherNet/IP UDP) 300 (SMLP) 80 (HTTP) 67 / 68 (DHCP) |
| EtherNet services | ARPICMP (Ping) |
| ISO / OSI layer 2 | Ethernet II |
| Automatic baud rate detection | 10 MBaud / 100 MBaud |
| Connection technology | RJ45 modular jack 8-8 |
| Addressing | 4 byte IP address |
| Manufacturer ID (Vendor ID) | 013B _{hex} |
| Tools for startup | MOVITOOLS[®] software package from version 4.30 DBG60B keypad |
| Firmware status of MOV- IDRIVE [®] MDX61B | Firmware status 824 854 0.17 or above (\rightarrow Display with P076) |





10 Glossary

| Term | Description |
|---------------------|---|
| DHCP | Dynamic Host Configuration Protocol. Allows you to allocate an IP address and additional configuration parameters for automa- tion components in a network via a server. |
| ТСР | Transmission C ontrol P rotocol. Acknowledged connection-oriented transport protocol. |
| UDP | User Datagram Protocol. Non-acknowledged, connectionless transport protocol. |
| IP | Internet P rotocol. Protocol for data transport in the Internet. |
| IP address | An IP address consists of 32 bits divided into four so-called octets containing 8 bits each for the sake of clarity. These values are displayed as four decimal numbers separated by decimal points, for example, "192.168.1.1." An IP address is subdivided into the network section (net ID) and the node address (host ID). |
| Subnetwork mask | The subnetwork mask establishes which part of the IP address is used to address the net- work and which part is used to address a station (host). All bits set to 1 in the subnetwork mask represent the network part (net ID); all bits set to 0 represent the node address (host ID). In a class B network, for example, the subnetwork mask is 255.255.0.0; that is, the first two bytes of the IP address identify the network. |
| Standard gateway | IP address of the station in the subnetwork that establishes a connection to other networks. |
| Client | Application that uses the services from another computer. Example: A controller uses a service from the DFE13B option for cyclical data exchange. |
| Server | Application on a computer that offers services to other computers. Example: The DFE13B option offers a controller the service for cyclical process data exchange. |
| Broadcast | A broadcast is a transmission to all stations within a distribution list or network. |
| Patch cable | Network cable for connecting terminals (e.g. $MOVIDRIVE^{\textcircled{R}}MDX61B$ with the DFE13B option) to network infrastructure components (e.g. switch). The cables for RX and TX between the terminal and network components (e.g. switch) are connected 1:1. |
| Cross over cable | Network cable for connecting terminals to one another (e.g. between MOVIDRIVE [®] MDX61B with the DFE13B option and a PC). |
| STP | Shielded Twisted Pair . |
| UTP | Unshielded Twisted Pair . |



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| Israel | | | |
| Sales | Tel-Aviv | Liraz Handasa Ltd. Ahofer Str 34B / 228 58858 Holon | Tel. +972 3 5599511 Fax +972 3 5599512 lirazhandasa@barak-online.net |
| Italy | | | |
| Assembly Sales Service | Milano | SEW-EURODRIVE di R. Blickle & Co.s.a.s. Via Bernini,14 I-20020 Solaro (Milano) | Tel. +39 02 96 9801 Fax +39 02 96 799781 http://www.sew-eurodrive.it sewit@sew-eurodrive.it |
| Ivory Coast | | | |
| Sales | Abidjan | SICA Ste industrielle et commerciale pour l'Afrique 165, Bld de Marseille B.P. 2323, Abidjan 08 | Tel. +225 2579-44 Fax +225 2584-36 |
| Japan | | | |
| Assembly Sales Service | Toyoda-cho | SEW-EURODRIVE JAPAN CO., LTD 250-1, Shimoman-no, Iwata Shizuoka 438-0818 | Tel. +81 538 373811 Fax +81 538 373814 sewjapan@sew-eurodrive.co.jp |
| Korea | | | |
| Assembly Sales Service | Ansan-City | SEW-EURODRIVE KOREA CO., LTD. B 601-4, Banweol Industrial Estate Unit 1048-4, Shingil-Dong Ansan 425-120 | Tel. +82 31 492-8051 Fax +82 31 492-8056 http://www.sew-korea.co.kr master@sew-korea.co.kr |
| Latvia | | | |
| Sales | Riga | SIA Alas-Kuul Katlakalna 11C LV-1073 Riga | Tel. +371 7139253 Fax +371 7139386 http://www.alas-kuul.com info@alas-kuul.com |
| Lebanon | | | |
| Sales | Beirut | Gabriel Acar & Fils sarl B. P. 80484 Bourj Hammoud, Beirut | Tel. +961 1 4947-86 +961 1 4982-72 +961 3 2745-39 Fax +961 1 4949-71 gacar@beirut.com |

Address List

| Lithuania | | | |
|--|----------------------|---|---|
| Sales | Alytus | UAB Irseva Naujoji 19 LT-62175 Alytus | Tel. +370 315 79204 Fax +370 315 56175 info@irseva.lt http://www.sew-eurodrive.lt |
| Luxembourg | | | |
| Assembly Sales Service | Brüssel | CARON-VECTOR S.A. Avenue Eiffel 5 B-1300 Wavre | Tel. +32 10 231-311 Fax +32 10 231-336 http://www.caron-vector.be info@caron-vector.be |
| Macedonia | | | |
| Sales | Skopje | SGS-Skopje / Macedonia "Teodosij Sinactaski" 66 91000 Skopje / Macedonia | Tel. +389 2 385 466 Fax +389 2 384 390 sgs@mol.com.mk |
| Malaysia | | | |
| Assembly Sales Service | Johore | SEW-EURODRIVE SDN BHD No. 95, Jalan Seroja 39, Taman Johor Jaya 81000 Johor Bahru, Johor West Malaysia | Tel. +60 7 3549409 Fax +60 7 3541404 sales@sew-eurodrive.com.my |
| Mexico | | | |
| Assembly Sales Service | Queretaro | SEW-EURODRIVE, Sales and Distribution, S. A. de C. V. Privada Tequisquiapan No. 102 Parque Ind. Queretaro C. P. 76220 Queretaro, Mexico | Tel. +52 442 1030-300 Fax +52 442 1030-301 http://www.sew-eurodrive.com.mx scmexico@seweurodrive.com.mx |
| Могоссо | | | |
| Sales | Casablanca | Afit 5, rue Emir Abdelkader MA 20300 Casablanca | Tel. +212 22618372 Fax +212 22618351 richard.miekisiak@premium.net.ma |
| Netherlands | | | |
| Assembly Sales Service | Rotterdam | VECTOR Aandrijftechniek B.V. Industrieweg 175 NL-3044 AS Rotterdam Postbus 10085 NL-3004 AB Rotterdam | Tel. +31 10 4463-700 Fax +31 10 4155-552 http://www.vector.nu info@vector.nu |
| New Zealand | | | |
| Assembly Sales Service | Auckland | SEW-EURODRIVE NEW ZEALAND LTD. P.O. Box 58-428 82 Greenmount drive | Tel. +64 9 2745627 Fax +64 9 2740165 http://www.sew-eurodrive.co.nz |
| | | East Tamaki Auckiand | sales@sew-eurodrive.co.nz |
| | Christchurch | SEW-EURODRIVE NEW ZEALAND LTD. 10 Settlers Crescent, Ferrymead Christchurch | sales@sew-eurodrive.co.nz Tel. +64 3 384-6251 Fax +64 3 384-6455 sales@sew-eurodrive.co.nz |
| Norway | Christchurch | SEW-EURODRIVE NEW ZEALAND LTD. 10 Settlers Crescent, Ferrymead Christchurch | sales@sew-eurodrive.co.nz Tel. +64 3 384-6251 Fax +64 3 384-6455 sales@sew-eurodrive.co.nz |
| Norway Assembly Sales Service | Christchurch Moss | SEW-EURODRIVE NEW ZEALAND LTD. 10 Settlers Crescent, Ferrymead Christchurch SEW-EURODRIVE A/S Solgaard skog 71 N-1599 Moss | sales@sew-eurodrive.co.nz Tel. +64 3 384-6251 Fax +64 3 384-6455 sales@sew-eurodrive.co.nz Tel. +47 69 241-020 Fax +47 69 241-020 Fax +47 69 241-040 http://www.sew-eurodrive.no sew@sew-eurodrive.no |
| Norway Assembly Sales Service Peru | Christchurch Moss | SEW-EURODRIVE NEW ZEALAND LTD. 10 Settlers Crescent, Ferrymead Christchurch SEW-EURODRIVE A/S Solgaard skog 71 N-1599 Moss | sales@sew-eurodrive.co.nz Tel. +64 3 384-6251 Fax +64 3 384-6455 sales@sew-eurodrive.co.nz Tel. +47 69 241-020 Fax +47 69 241-020 Fax +47 69 241-040 http://www.sew-eurodrive.no sew@sew-eurodrive.no |

| Poland | | | |
|------------------------------|-----------------|---|---|
| Assembly Sales Service | Lodz | SEW-EURODRIVE Polska Sp.z.o.o. ul. Techniczna 5 PL-92-518 Lodz | Tel. +48 42 67710-90 Fax +48 42 67710-99 http://www.sew-eurodrive.pl sew@sew-eurodrive.pl |
| Portugal | | | |
| Assembly Sales Service | Coimbra | SEW-EURODRIVE, LDA. Apartado 15 P-3050-901 Mealhada | Tel. +351 231 20 9670 Fax +351 231 20 3685 http://www.sew-eurodrive.pt infosew@sew-eurodrive.pt |
| Romania | | | |
| Sales Service | Bucuresti | Sialco Trading SRL str. Madrid nr.4 011785 Bucuresti | Tel. +40 21 230-1328 Fax +40 21 230-7170 sialco@sialco.ro |
| Russia | | | |
| Assembly Sales Service | St. Petersburg | ZAO SEW-EURODRIVE P.O. Box 36 195220 St. Petersburg Russia | Tel. +7 812 3332522 +7 812 5357142 Fax +7 812 3332523 http://www.sew-eurodrive.ru sew@sew-eurodrive.ru |
| Senegal | | | |
| Sales | Dakar | SENEMECA Mécanique Générale Km 8, Route de Rufisque B.P. 3251, Dakar | Tel. +221 849 47-70 Fax +221 849 47-71 senemeca@sentoo.sn |
| Serbia and Monteneg | gro | | |
| Sales | Beograd | DIPAR d.o.o. Ustanicka 128a PC Košum, IV floor SCG-11000 Beograd | Tel. +381 11 347 3244 / +381 11 288 0393 Fax +381 11 347 1337 dipar@yubc.net |
| Singapore | | | |
| Assembly Sales Service | Singapore | SEW-EURODRIVE PTE. LTD. No 9, Tuas Drive 2 Jurong Industrial Estate Singapore 638644 | Tel. +65 68621701 Fax +65 68612827 http://www.sew-eurodrive.com.sg sewsingapore@sew-eurodrive.com |
| Slovakia | | | |
| Sales | Bratislava | SEW-Eurodrive SK s.r.o. Rybnicna 40 SK-83107 Bratislava | Tel. +421 2 49595201 Fax +421 2 49595200 http://www.sew.sk sew@sew-eurodrive.sk |
| | Zilina | SEW-Eurodrive SK s.r.o. ul. Vojtecha Spanyola 33 SK-010 01 Zilina | Tel. +421 41 700 2513 Fax +421 41 700 2514 sew@sew-eurodrive.sk |
| | Banská Bystrica | SEW-Eurodrive SK s.r.o. Rudlovská cesta 85 SK-97411 Banská Bystrica | Tel. +421 48 414 6564 Fax +421 48 414 6566 sew@sew-eurodrive.sk |
| Slovenia | | | |
| Sales Service | Celje | Pakman - Pogonska Tehnika d.o.o. UI. XIV. divizije 14 SLO - 3000 Celje | Tel. +386 3 490 83-20 Fax +386 3 490 83-21 pakman@siol.net |
| South Africa | | | |
| Assembly Sales Service | Johannesburg | SEW-EURODRIVE (PROPRIETARY) LIMITED Eurodrive House Cnr. Adcock Ingram and Aerodrome Roads Aeroton Ext. 2 Johannesburg 2013 P.O.Box 90004 Bertsham 2013 | Tel. +27 11 248-7000 Fax +27 11 494-3104 http://www.sew.co.za dross@sew.co.za |

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| South Africa | | | |
|--|----------------|---|---|
| | Capetown | SEW-EURODRIVE (PROPRIETARY) LIMITED Rainbow Park Cnr. Racecourse & Omuramba Road Montague Gardens Cape Town P.O.Box 36556 Chempet 7442 Cape Town | Tel. +27 21 552-9820 Fax +27 21 552-9830 Telex 576 062 dswanepoel@sew.co.za |
| | Durban | SEW-EURODRIVE (PROPRIETARY) LIMITED 2 Monaceo Place Pinetown Durban P.O. Box 10433, Ashwood 3605 | Tel. +27 31 700-3451 Fax +27 31 700-3847 dtait@sew.co.za |
| Spain | | | |
| Assembly Sales Service | Bilbao | SEW-EURODRIVE ESPAÑA, S.L. Parque Tecnológico, Edificio, 302 E-48170 Zamudio (Vizcaya) | Tel. +34 9 4431 84-70 Fax +34 9 4431 84-71 http://www.sew-eurodrive.es sew.spain@sew-eurodrive.es |
| Sweden | | | |
| Assembly Sales Service | Jönköping | SEW-EURODRIVE AB Gnejsvägen 6-8 S-55303 Jönköping Box 3100 S-55003 Jönköping | Tel. +46 36 3442-00 Fax +46 36 3442-80 http://www.sew-eurodrive.se info@sew-eurodrive.se |
| Switzerland | | | |
| Assembly Sales Service | Basel | Alfred Imhof A.G. Jurastrasse 10 CH-4142 Münchenstein bei Basel | Tel. +41 61 417 1717 Fax +41 61 417 1700 http://www.imhof-sew.ch info@imhof-sew.ch |
| Thailand | | | |
| Assembly Sales Service | Chon Buri | SEW-EURODRIVE (Thailand) Ltd. Bangpakong Industrial Park 2 700/456, Moo.7, Tambol Donhuaroh Muang District Chon Buri 20000 | Tel. +66 38 454281 Fax +66 38 454288 sewthailand@sew-eurodrive.co.th |
| Tunisia | | | |
| Sales | Tunis | T. M.S. Technic Marketing Service 7, rue Ibn El Heithem Z.I. SMMT 2014 Mégrine Erriadh | Tel. +216 1 4340-64 + 1 4320-29 Fax +216 1 4329-76 |
| Turkey | | | |
| Assembly Sales Service | Istanbul | SEW-EURODRIVE Hareket Sistemleri San. ve Tic. Ltd. Sti. Bagdat Cad. Koruma Cikmazi No. 3 TR-34846 Maltepe ISTANBUL | Tel. +90 216 4419163 + 216 4419164 + 216 3838014 Fax +90 216 3055867 sew@sew-eurodrive.com.tr |
| Ukraine | | | |
| Sales Service | Dnepropetrovsk | SEW-EURODRIVE Str. Rabochaja 23-B, Office 409 49008 Dnepropetrovsk | Tel. +380 56 370 3211 Fax +380 56 372 2078 http://www.sew-eurodrive.ua sew@sew-eurodrive.ua |
| USA | | | |
| Production Assembly Sales Service | Greenville | SEW-EURODRIVE INC. 1295 Old Spartanburg Highway P.O. Box 518 Lyman, S.C. 29365 | Tel. +1 864 439-7537 Fax Sales +1 864 439-7830 Fax Manuf. +1 864 439-9948 Fax Ass. +1 864 439-0566 Telex 805 550 http://www.seweurodrive.com cslyman@seweurodrive.com |



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| USA | | | |
|------------------------------|--|--|--|
| Assembly Sales Service | San Francisco | SEW-EURODRIVE INC. 30599 San Antonio St. Hayward, California 94544-7101 | Tel. +1 510 487-3560 Fax +1 510 487-6381 cshayward@seweurodrive.com |
| | Philadelphia/PA | SEW-EURODRIVE INC. Pureland Ind. Complex 2107 High Hill Road, P.O. Box 481 Bridgeport, New Jersey 08014 | Tel. +1 856 467-2277 Fax +1 856 845-3179 csbridgeport@seweurodrive.com |
| | Dayton | SEW-EURODRIVE INC. 2001 West Main Street Troy, Ohio 45373 | Tel. +1 937 335-0036 Fax +1 937 440-3799 cstroy@seweurodrive.com |
| | Dallas | SEW-EURODRIVE INC. 3950 Platinum Way Dallas, Texas 75237 | Tel. +1 214 330-4824 Fax +1 214 330-4724 csdallas@seweurodrive.com |
| | Additional addresses for service in the USA provided on request! | | |
| Venezuela | | | |
| Assembly Sales Service | Valencia | SEW-EURODRIVE Venezuela S.A. Av. Norte Sur No. 3, Galpon 84-319 Zona Industrial Municipal Norte Valencia, Estado Carabobo | Tel. +58 241 832-9804 Fax +58 241 838-6275 http://www.sew-eurodrive.com.ve sewventas@cantv.net sewfinanzas@cantv.net |







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