

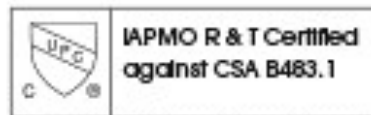
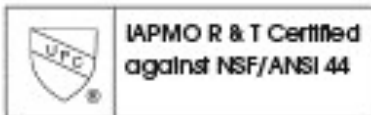


EcoSmart Series High Efficiency Water Softeners

Customer Care Line 1-888-317-6364



Proud member of Canadian Institute of Plumbing
& Heating.



1. Read all instructions carefully before operation.
2. Avoid pinched o-rings during installation by applying (provided with install kit) NSF certified lubricant to all seals.
3. This system is not intended for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

REVISION # 3
REVISION DATE 5/28/14
80150343

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Regina, SK S4N 5N1

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Efficiency Statement

This product is efficiency rated according to NSF/ANSI 44. The stated efficiencies are valid only at the specified salt dosages and maximum service flow rate.

Performance Data Sheet

Product Data Sheet			
Model Number	ECS-20	ECS-24	ECS-34
Qty High Capacity Resin	0.50 ft ³	0.76 ft ³	1.06 ft ³
Rated Service Flow (gpm)	4.9	12.6	12.0
Pressure Drop at Rated Service Flow (psi)	3.0	15.0	15.0
Rated Softening Capacity (grains)	6,288 @ 1.47 lbs	8,681 @ 2.28 lbs	14,446 @ 3.18 lbs
Efficiency (grains/lb salt)	4,277	3,807	4,543
Max. Flow Rate to Drain (gpm)	2.4	2.4	2.4
Working Pressure	Min. 20 - Max. 125 psi		
Operating Temperature	Min 39 - Max. 100 degrees Fahrenheit		

These softeners conform to NSF/ANSI 44 for the specific performance claims as verified and substantiated by test data. These models are efficiency rated. The efficiency rating is valid only at the stated salt dose and maximum service flow rate. They have a demand initiated regeneration (D.I.R.) feature that complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in their operation. These softeners have a rated softener efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on sodium chloride) and shall not deliver more salt than their listed ratings. The rated salt efficiency is measured by laboratory tests described in NSF/ANSI Standard 44. These tests represent the maximum possible efficiency that the systems can achieve. Operational efficiency is the actual efficiency after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener's capacity. These systems are not intended for use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system. For best results, use plain, white block salt. Refer to Installation/operation manual and warranty for further details on installation, parts and service, maintenance and further restrictions or limitations to the use of the product.

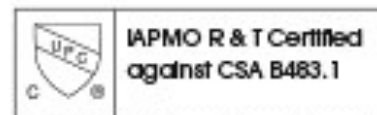
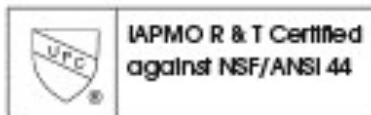


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Safety Guide

For your safety, the information in this manual must be followed to minimize the risk of electric shock, property damage or personal injury.

- Check and comply with your provincial / state and local codes. You must follow these guidelines.
- Use care when handling the water softening system. Do not turn upside down, drop, drag or set on sharp protrusions.
- The water softening system works on 12 volt-60 Hz electrical power only. Be sure to use only the included transformer.
- Transformer must be plugged into an indoor 120 volt, grounded outlet only.
- Use clean water softening salts only, at least 99.5% pure. NUGGET or PELLET salts are recommended. Do not use rock, block, granulated or ice cream making salts. They contain dirt and sediments, or mush and cake, and will create maintenance problems.
- Keep the salt lid in place on the softener unless servicing the unit or refilling with salt.
- **WARNING:** This system is not intended for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

Proper Installation

This water softening system must be properly installed and located in accordance with the Installation Instructions before it is used.

- **Do not** install or store where it will be exposed to temperatures below freezing or exposed to any type of weather. Water freezing in the system will break it. Do not attempt to treat water over 100°F.
- **Do not** install in direct sunlight. Excessive sun or heat may cause distortion or other damage to non-metallic parts.
- Properly ground to conform with all governing codes and ordinances.
- Use only *lead-free solder and flux* for all sweat-solder connections, as required by state and federal codes.
- Maximum allowable inlet water pressure is 125 psi. If daytime pressure is over 80 psi, night time pressure may exceed the maximum. Use a pressure reducing valve to reduce the pressure.
- Softener resins may degrade in the presence of chlorine or chloramines above 2 ppm. If you have chlorine or chloramines in excess of this amount, you may experience reduced life of the resin. In these conditions, you may wish to consider purchasing a whole house carbon filter softener system with a chlorine reducing media.
- **WARNING:** Discard all unused parts and packaging material after installation. Small parts remaining after the installation could be a choke hazard.

Unpacking / Inspection

Be sure to check the entire softener for any shipping damage or parts loss. Also note damage to the shipping cartons. Contact the transportation company for all damage and loss claims. The manufacturer is not responsible for damages in transit.

Small parts, needed to install the softener, are in a parts bag. To avoid loss of the small parts, keep them in the parts bag until you are ready to use them.



Specifications

Specifications	ECS-20	ECS-24	ECS-34	ECS-39
Maximum Hardness Removal	19,500 grains	24,180 grains	34,320 grains	39,000 grains
Factory Settings - High Efficiency				
Salt Used	1.5 lbs	2.1 lbs	2.4 lbs	3.0 lbs
Water Used	9.6 gal	11.7 gal	15.8 gal	17.9 gal
System Capacity	7,300 grains	11,800 grains	13,400 grains	15,400 grains
High Capacity Settings				
Salt Used	3.0 lbs	3.7 lbs	5.3 lbs	6.0 lbs
Regeneration Water Used	16.9 gal	21.4 gal	32.5 gal	34.6 gal
System Capacity	12,000 grains	18,000 grains	20,500 grains	25,700 grains
High Capacity Resin	0.5 cubic feet	0.7 cubic feet	0.8 cubic feet	1.0 cubic feet
Coconut Activated Carbon	No	No	Yes	No
Integrated Meter in Bypass	Yes	Yes	Yes	Yes
Plumbing Connections	3/4" or 1"	3/4" or 1"	3/4" or 1"	3/4" or 1"
Flow Rate @ 15 psi Pressure Drop	10.9 gpm	10.2 gpm	10.0 gpm	10.0 gpm
Salt Storage Capacity	80 lbs	120 lbs	170 lbs	170 lbs
Shipping Weight	58.5 lb	68.3 lb	84.3 lb	87.5 lb
Maximum Efficiency	5,600 grains /lb salt			
Electrical Requirements	120V 50/60 Hz			
Maximum Water Temperature	120 degrees Fahrenheit			
Water Pressure	min. 20 - max. 120 psi			
Foot Print	13 inches wide x 18 inches long			

- Continuous operation at flow rates greater than the service flow rate may affect capacity and efficiency performance.
- The manufacturer reserves the right to make product improvements which may deviate from the specifications and descriptions stated herein, without obligation to change previously manufactured products or to note the change.
- The above capacity and flow rate specifications have not been validated by WQA.

Water Quality

- If the water supply contains sand, sulfur, bacteria, iron bacteria, tannins, algae, oil, acid, or other unusual substances, pre-treatment must be added to remove these contaminants before the EcoSmart Series Softener Systems.

Iron In Your Water Supply (Problem Water)

- Ferrous Iron (sometimes called clear water or dissolved iron) can be removed with a water softener. The EcoSmart softener should be cleaned with a resin bed cleaner at least every 6 months. Follow instructions carefully. You should also increase your water hardness setting by 4 grains per gallon for every 1 ppm of ferrous iron. **THE MAXIMUM LIMIT FOR FERROUS IRON IS 10 PPM.**
- Ferric Iron, Organic Iron, Bacterial Iron, or Colloidal Iron cannot be removed by a softener system and must be removed prior to the EcoSmart Series Softener Systems.

How Your Water Conditioner Works

The principle behind water softening is simple chemistry. A water softener contains resin beads which hold electrically charged ions. When hard water passes through the softener, calcium and magnesium ions are attracted to the charged resin beads. It's the resulting removal of calcium and magnesium ions that produces soft water.

This system is controlled with simple, user-friendly electronics displayed on a LCD screen. The main page displays the current time and the remaining gallons in meter mode or the remaining days in calendar clock mode.

Before Starting Installation

Tools, Pipe, and Fittings, Other Materials

- Pliers
- Screwdriver
- Teflon tape
- Razor knife
- Two adjustable wrenches
- Additional tools may be required if modification to home plumbing is required.
- Plastic inlet and outlet fittings are included with the softener. To maintain full valve flow, 3/4" or 1" pipes to and from the softener fittings are recommended. You should maintain the same, or larger, pipe size as the water supply pipe, up to the softener inlet and outlet.
- Use copper, brass, or PEX pipe and fittings.
- Some codes may also allow PVC plastic pipe.
- ALWAYS install the included bypass valve, or 3 shut-off valves. Bypass valves let you turn off water to the softener for repairs if needed, but still have water in the house pipes.
- 1/2" Drain line is needed for the valve drain. A 10' length of hose is included with some models.
- A length of 1/2" drain line tubing is needed for the brine tank over flow fitting (optional).
- Nugget or pellet water softener salt is needed to fill the cabinet tank.

Where To Install The Softener

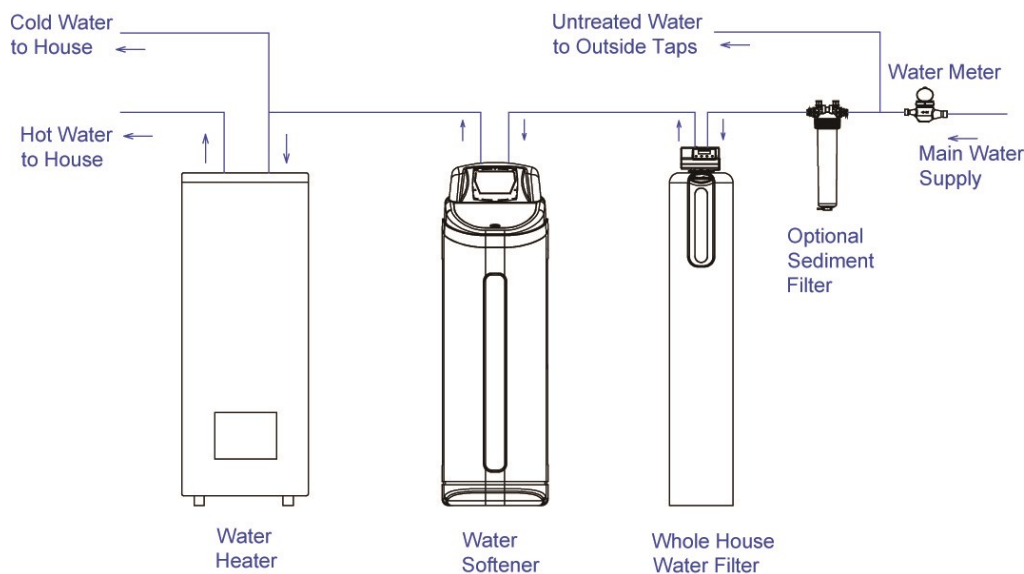
- Place the softener as close as possible to the pressure tank (well system) or water meter (city water).
- Place the softener as close as possible to a floor drain, or other acceptable drain point (laundry tub, sump, standpipe, etc.).
- Connect the softener to the main water supply pipe BEFORE the water heater. **DO NOT RUN HOT WATER THROUGH THE SOFTENER.** Temperature of water passing through the softener must be less than 100 deg. F.
- Keep outside faucets on hard water to save soft water and salt.
- Do not install the softener in a place where it could freeze. **Damage caused by freezing is not covered by the warranty.**
- Put the softener in a place water damage is least likely to occur if a leak develops.
- The manufacturer will not repair or pay for water damage.
- A 120 volt electric outlet, to plug the included transformer into, is needed within 6 feet of the softener. The transformer has an attached 6 foot power cable. Extension cables are available. **Be sure the electric outlet and transformer are in an inside location, to protect from wet weather.**
- If installing in an outside location, you must take the steps necessary to assure the softener, installation plumbing, wiring, etc., are as well protected from the elements, contamination, vandalism, etc., as when installed indoors.
- **Keep the softener out of direct sunlight.** The sun's heat may soften and distort plastic parts.

General Installation

Typical Softener Location

You must first decide how to run in and out pipes to the softener. Look at the house main water pipe at the point where you will connect the softener. Is the pipe soldered copper, glued plastic, PEX, or threaded brass/galvanized? What is the pipe size?

Now look at the typical installation illustrations below. Use it as a guide when planning your particular installation. Make sure you have correctly identified the inlet of the system. **Be sure to direct raw, hard water to the softener valve inlet fitting.** The bypass valve is marked IN and OUT arrows.



Installation Instructions

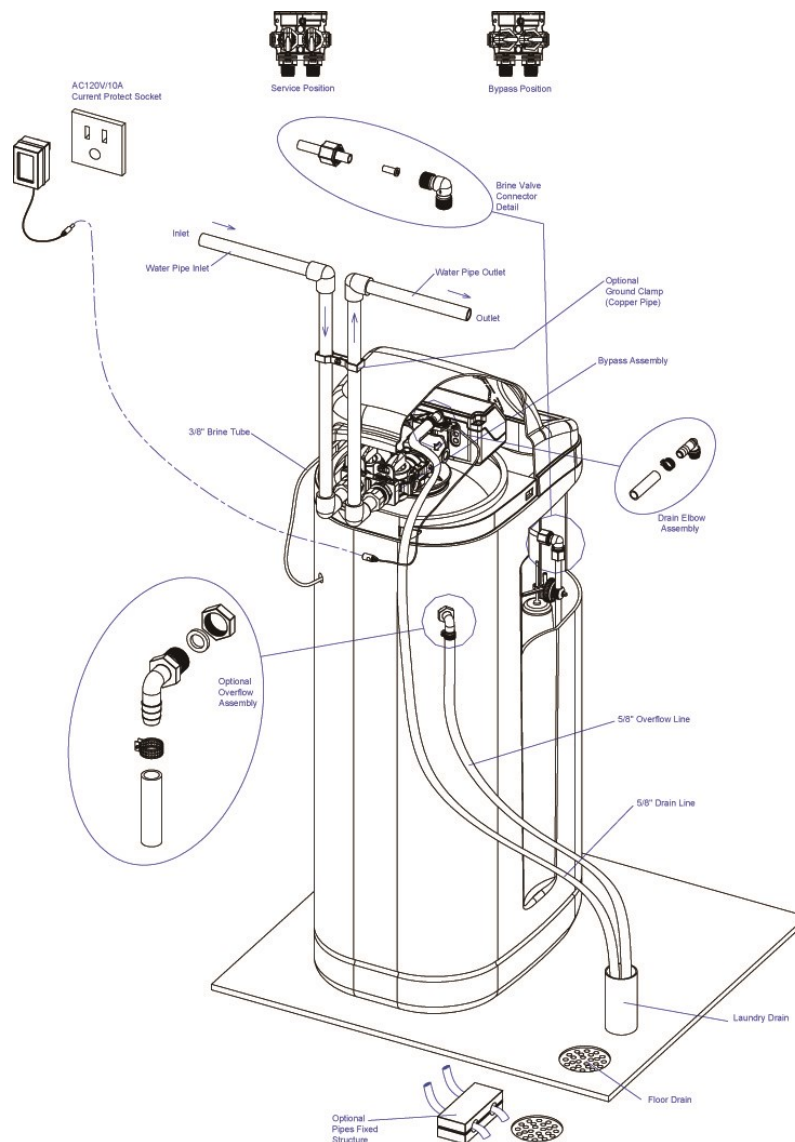
1. If your hot water tank is electric, turn off the power to it to avoid damage to the element in the tank.
2. If you have a private well, turn the power off to the pump and then shut off the main water shut off valve. If you have municipal water, simply shut off the main valve. Go to the faucet, (preferably on the lowest floor of the house) turn on the cold water until all pressure is relieved and the flow of water stops.
3. Locate the softener tank and brine tank close to a drain where the system will be installed. The surface should be clean and level.
4. Connect the inlet and outlet of the softener using appropriate fittings. Perform all plumbing according to local plumbing codes.
 - Use a ½" minimum pipe or tubing size for the drain line
 - **ON COPPER PLUMBING SYSTEMS BE SURE TO INSTALL A GROUNDING WIRE BETWEEN THE INLET AND OUTLET PIPING TO MAINTAIN GROUNDING.**

Any solder joints near the valve must be done before connecting any piping to the valve. Always leave at least 6" (152 mm) between the valve and joints when soldering pipes that are connected to the valve. Failure to do this could cause damage to the valve.

Installation Instructions (Continued)

5. Connect the drain hose (10 ft included) to the valve and secure it with a hose clamp (also included). Run the drain hose to the nearest laundry tub or drain pipe. This can be ran up overhead or down along the floor. If running the drain line more than 20 ft overhead, it is recommended to increase the hose size to 3/4". NEVER MAKE A DIRECT CONNECTION INTO A WASTE DRAIN. A PHYSICAL AIR GAP OF AT LEAST 1.5" SHOULD BE USED TO AVOID BACTERIA AND WASTEWATER TRAVELLING BACK THROUGH THE DRAIN LINE INTO THE SOFTENER.
6. Using the Allen Key (included), place the unit in the bypass position. Slowly turn on the main water supply. At the nearest cold treated water tap nearby remove the faucet screen, open the faucet and let water run a few minutes or until the system is free of any air or foreign material resulting from the plumbing work.
7. Make sure there are no leaks in the plumbing system before proceeding. Close the water tap when water runs clean.
8. Open the cabinet salt lid and add water until there is approximately 3" (75 mm) of water (5 gallons) in the cabinet tank. Do not add salt to the brine tank at this time.
9. Proceed to start up instructions.

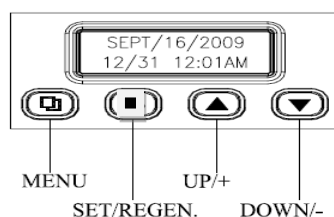
Note: *The unit is not ready for service until you complete the start-up instructions.*



Start-Up Instructions

1. Plug the valve into an approved power source.
2. When power is supplied to the control, the screen will display "INITIALIZING WAIT PLEASE" while it finds the service position.
3. If screen is locked, press MENU for 3 seconds to unlock. Press SET/REGEN and hold for 3 seconds to initiate a manual regeneration. An option for delayed or immediate regeneration will appear. Press the SET / REGEN button again and "Delayed" will begin flashing, press the down arrow button to have "Immediate" flash. Press the SET / REGEN button and then press the MENU button and the valve will immediately start moving to the BACKWASH position.
4. Open the inlet on the bypass valve slowly and allow water to enter the unit. Allow all air to escape from the unit before turning the water on fully then allow water to run to drain for 3-4 minutes or until all media fines are washed out of the softener indicated by clear water in the drain hose.
5. Press any button to advance to the BRINE position. Check the water level in the brine tank to insure the valve is drawing brine properly.
6. Press any button to advance to the RINSE position. Check the drain line flow. Allow the water to run for 3-4 minutes or until the water is clear.
7. Press any button to advance to the REFILL position. Check that the valve is filling water into the brine tank. Allow the valve to refill for the full amount of time as displayed on the screen to insure a proper brine solution for the next regeneration.
8. The valve will automatically advance to the SERVICE position. Open the outlet valve on the bypass, then open the nearest treated water faucet and allow the water to run until clear, close the tap and replace the faucet screen.
9. Add salt into the cabinet tank.
10. Program time, date, hardness and people into controller using Programming Instructions

Programming Instructions



Key Pad Configuration

- MENU BUTTON "□":** The function of this key is to enter the level one programming mode where the valve settings can be adjusted.
- SET / REGEN BUTTON "□":** This button has two functions. The first is to initiate a manual regeneration by holding the button for 3 or more seconds. The second function is while in programming mode, pressing this key allows the user to change the value of each setting.
- UP / DOWN "▲ ▼":** These buttons are used to increase or decrease the value of the settings while in the programming mode.

System Initialization

When power is first supplied, the valve may take up to two minutes to initialize the valve. During this time the valve will show "INITIALIZING WAIT PLEASE". Do not touch any buttons at this time. One beep signals the valve has reached the service position. It will display the current date and time.

Manual Regeneration (Immediate or Delayed)

If screen is locked, press MENU for 3 seconds to unlock. To initiate an Immediate Regeneration, press the SET / REGEN button for 3 seconds, an option for Delayed or Immediate Regeneration will appear. Press the SET / REGEN button again and delayed will begin flashing, press the down arrow button to have Immediate flash, press the SET / REGEN button and then press the MENU button and the valve will immediately start into manual regeneration.

To initiate a Delayed Regeneration, press the SET / REGEN button for 3 seconds, then press the menu button and a regeneration will be queued to the next pre-set regeneration time (2:00 a.m.).

Setting Current Time

1. If screen is locked, press MENU for 3 seconds to unlock. Press MENU again to enter level one programming mode and adjust CURRENT TIME.
2. Press SET/REGEN to adjust hours. When you have entered the change value mode, the cursor will blink. Press UP OR DOWN arrows to change the hour values. Press SET/REGEN again to accept the hour value and advance to change the minutes value. Press UP OR DOWN arrows to change the minute values. Press SET/REGEN again to accept the minute values and advance to adjust the AM/PM values. Press UP OR DOWN to change the AM/PM value. Press SET/REGEN again to accept the AM/PM value and exit. When you have exited the change value mode, the cursor will stop flashing.

Setting Current Date

1. Press DOWN to advance to CURRENT DATE.
2. Using the same procedure as setting the time, press SET/REGEN to enter value change mode.

Setting Number of People in Household

1. Press DOWN to advance to NUMBER PEOPLE.
2. Press the SET/REGEN to change the value. Press UP OR DOWN to change the values.

Setting Water Hardness

1. Press DOWN to advance to WATER HARDNESS.
2. Press the SET/REGEN to change the value. Press UP OR DOWN to change the values.

Setting Vacation Mode

1. Press DOWN to advance to VACATION MODE.
2. Press the SET/REGEN to change the value. Press UP OR DOWN to change the values.
Vacation mode is only used when home is left un-occupied for lengthy amounts of time and the owner wishes to have a periodic flush of the softener system. The unit will not operate properly if vacation mode is left on.

Exiting Programming Mode

At any time, press the "MENU" to accept all changes and return to main page display.

Level I User Program Mode		
PARAMETER	OPTIONS	DESCRIPTION
1	CURRENT TIME	This option is the current time of day.
2	CURRENT DATE	This option is the current date. The date is used to track the last time the system regenerated.
3	NUMBER PEOPLE	This value is the number of people living in the home. It is used to calculate the amount of water needed for daily use and the reserve capacity of the system.
4	WATER HARDNESS	This value is the maximum water hardness in grains per gallon of the raw water supply. It is used to calculate the system capacity.
5	VACATION MODE	This function may be activated by the user during a prolonged absence such as vacation. The system will perform a brief backwash and rinse based on the advanced setting. The purpose is to keep the water fresh in the softener tank and plumbing system.
	Yes	
	No	

About The Water Softener System

Operation During A Power Failure

In the event of a power failure, the valve will keep track of the time and day for 48 hours. The programmed settings are stored in a non-volatile memory and will not be lost during a power failure. If power fails while the unit is in regeneration, the valve will finish regeneration from the point it is at once power is restored. If the valve misses a scheduled regeneration due to a power failure, it will queue a regeneration at the next regeneration time once power is restored.

Main Display

This valve is controlled with simple, user-friendly electronics displayed on a large LCD screen. The main page displays the current date and time. In addition, the main page also shows key valve information and statistics including; current capacity setting, volume remaining, date of last regeneration, current flow rate, and peak flow rate.

MAY 8, 2009 9:05 AM	CAPACITY 1,350 GAL	VOLUME REMAINING 1,125 GAL
REGEN DAYS 7 DAYS	REMAINING DAYS 5 DAYS	REGENERATION TIME 2:00 AM
LAST REGEN MAY 4, 2009	CURRENT FLOW 1.5 GPM	PEAK FLOW 5.8 GPM

Automatic Hard Water Bypass During Regeneration

For emergency needs, hard water is available to the home during the regeneration cycles. However, you should avoid using HOT water because the water heater will refill with the hard water.

System Configuration

Valve Set-up

MODEL	VALVE SETTINGS (MINUTES)								
	MUNICIPAL WATER (HIGH EFFICIENCY)			MUNICIPAL WATER (HIGH CAPACITY)			PROBLEM WATER		
	BACKWASH	BRINE / RINSE	RINSE	BACKWASH	BRINE / RINSE	RINSE	BACKWASH	BRINE / RINSE	RINSE
ECS-20	1	21	1	1	35	1	4	35	4
ECS-24	1	23	1	1	52	1	5	52	5
ECS-34	2	33	1	2	80	2	10	80	10
ECS-39	2	34	1	2	80	2	10	80	10

Change Valve Cycle Settings

1. If screen is locked, press MENU for 3 seconds to unlock.
2. Press and hold UP AND DOWN for three seconds to enter Level Two Master Programming.
3. Press the DOWN and advance to the BACKWASH menu option. Press SET/REGEN to edit the BACKWASH minutes. Press UP OR DOWN arrows to change the BACKWASH minute values. Press SET/REGEN again to accept the new value.
4. Press the DOWN twice to advance to the RINSE menu option. Press SET/REGEN to edit the RINSE minutes. Press UP OR DOWN arrows to change the RINSE minute values. Press SET/REGEN again to accept the new value.
5. Press MENU to exit programming mode.

Change Efficiency Settings

MODEL	HIGH EFFICIENCY		HIGH CAPACITY		PROBLEM WATER	
	SALT SETTING	UNIT CAPACITY	SALT SETTING	UNIT CAPACITY	SALT SETTING	UNIT CAPACITY
ECS-20	3.0	7,300	6.0	12,000	12.0	14,000
ECS-24	3.0	11,800	6.0	18,000	12.0	19,600
ECS-34	3.0	13,400	6.0	20,500	12.0	22,400
ECS-39	3.0	15,400	6.0	25,700	12.0	30,000

1. If screen is locked, press MENU for 3 seconds to unlock.
2. Press and hold UP AND DOWN for three seconds to enter Level Two Master Programming.
3. Press the DOWN and advance to the SALT SETTING menu option. Press SET/REGEN to edit the SALT SETTING. Press UP OR DOWN arrows to change the SALT SETTING values. Press SET/REGEN again to accept the new value.
4. Press the DOWN and advance to the UNIT CAPACITY menu option. Press SET/REGEN to edit the UNIT CAPACITY. Press UP OR DOWN arrows to change the UNIT CAPACITY values. Press SET/REGEN again to accept the new value.
5. Press MENU to exit programming mode.

Automatic Bypass

The regeneration cycle can last 30 to 80 minutes, after which soft water service will be restored. During regeneration, hard water is automatically bypassed for use in the household. Hot water should be used as little as possible during this time to prevent hard water from filling the water heater. This is why automatic regeneration is set for sometime during the night and manual regenerations should be performed when little or no water will be used in the household.

Normal regeneration time is 2:00 AM. It can be changed by going into the PROGRAM menu and selecting REGEN TIME.

Safety Float

The brine tank is equipped with a safety float which prevents your brine tank from overfilling as a result of a malfunction such as a power failure.

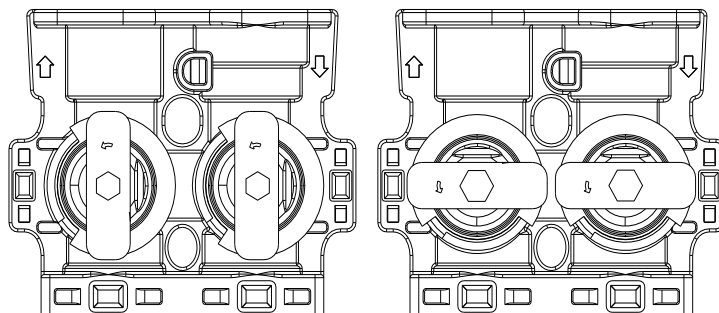
New Sounds

You may notice new sounds as your water softener operates. The regeneration cycle lasts up to 80 minutes. During this time, you may hear water running intermittently to the drain.

Manual Bypass

In the case of emergency, such as an overflowing brine tank, you can isolate your water softener from the water supply using the bypass valve located at the back of the control. In normal operation the bypass is open with the on/off knobs in line with the inlet and outlet pipes.

To isolate the softener, simply rotate the knobs clockwise (as indicated by the word BYPASS and arrow) until they lock. You can use your water related fixtures and appliances as the water supply is bypassing the softener. However, the water you use will be hard. To resume soft water service, open bypass valve by rotating the knobs counterclockwise.



SERVICE POSITION

BYPASS POSITION

Maintenance

Adding Salt

Use only crystal water softener salt. Check the salt level monthly. It is important to maintain the salt level above the water level. To add salt, simply lift the salt lid and add the salt directly into the brine tank. Be sure the brine well cover is on and fill only to the height of the brine well.

Bridging

Humidity or wrong type of salt may create a cavity between the water and the salt. This action, known as "bridging", prevents the brine solution from being made, leading to your water supply being hard.

If you suspect salt bridging, carefully pound on the outside of the brine tank or pour some warm water over the salt to break up the bridge. This should always be followed up by allowing the unit to use up any remaining salt and then thoroughly cleaning out the brine tank. Allow four hours to produce a brine solution, then manually regenerate the softener.

Care of Your System

To retain the attractive appearance of your new water softener, clean occasionally with mild soap solution. Do not use abrasive cleaners, ammonia or solvents. Never subject your softener to freezing or to temperatures above 120°F.

Resin Cleaner

An approved resin cleaner must be used on a regular basis if your water supply contains iron. The amount of resin cleaner and frequency of use is determined by the quantity of iron in your water (consult your local representative or follow the directions on the resin cleaner package).



Item #	Description
80030006	Res Care - 1 gal. Bottle
80030005	Res Care - 1 qt. Bottle



Item #	Description
80030002	Rust Out - 1.5 lb. Bottle
80030003	Rust Out - 5 lb. Bottle
80030004	Rust Out - 50 lb. Pail

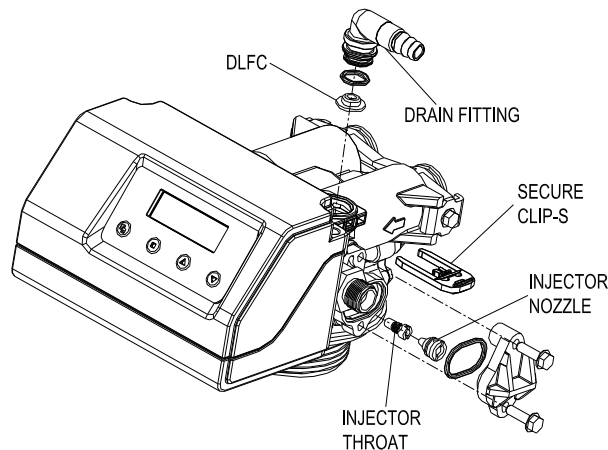


Item #	Description
55030001	Res Up Feeder - 0.5 oz/day Feeder
55030002	Res Up Feeder - 1.0 oz/day Feeder

Cleaning Injector Assembly

Sediment, salt and silt will restrict or clog the injector. A clean water supply and pure salt will prevent this from happening.

The injector assembly is located on the right side of the control valve. This assembly is easy to clean.



1. Shut off the water supply to your softener and reduce the pressure by opening a cold soft water faucet.
2. Using a screwdriver, remove the two screws holding the injector cover to the control valve body.
3. Carefully remove the assembly and disassemble as shown in above figure.
4. The injector orifice is removed from the valve body by carefully turning it out with a large screwdriver. Remove the injector throat the same way.
5. Carefully flush all parts including the screen. Use a mild acid such as vinegar or Pro-Rust Out to clean the small holes in the orifice and throat.
6. Reassemble using the reverse procedure.

Sanitizing Procedure

Care is taken at the factory to keep your water softener clean and sanitary. Materials used to make the softener will not infect or contaminate your water supply, and will not cause bacteria to form or grow. However, during shipping, storage, installing and operating, bacteria could get into the softener. For this reason, sanitizing as follows is suggested when installing.

Sani-System Liquid Sanitizer Concentrate

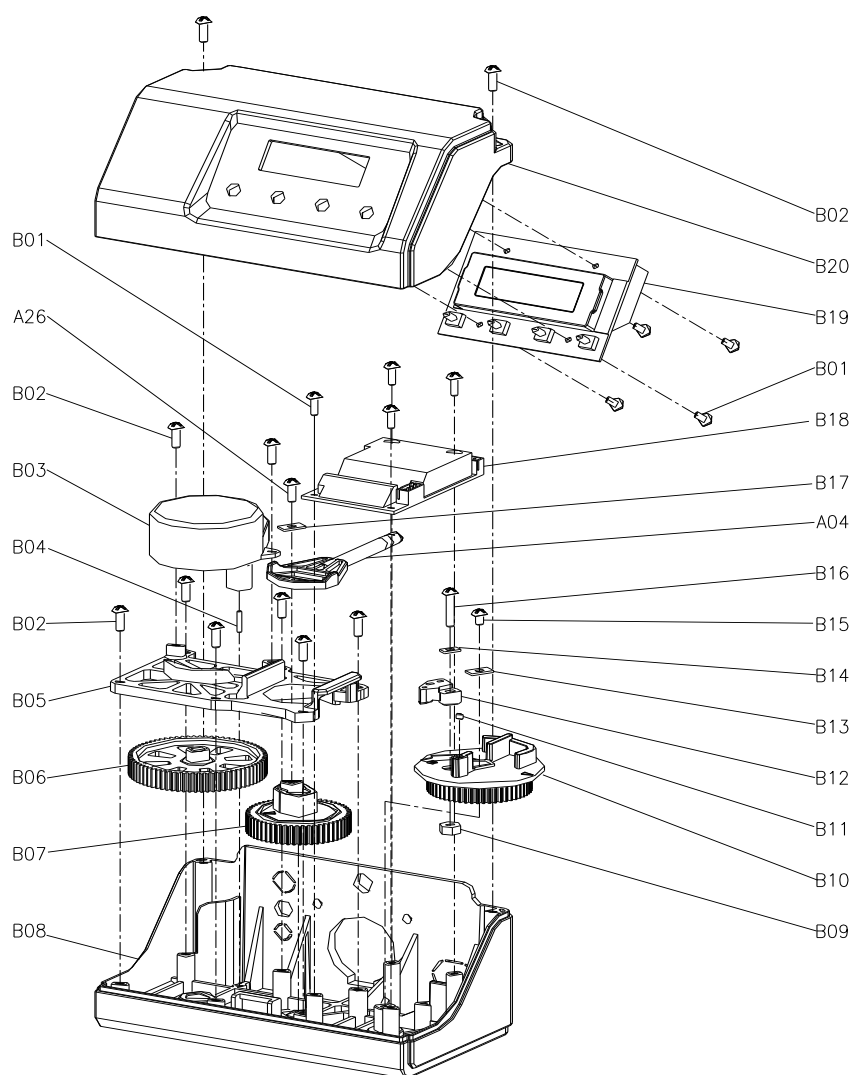


Item# 80030021—Softener Sanitizer 0.25 fl.oz (24 Pack)

1. Be sure to complete all installation steps, including programming.
2. For effective and complete sanitization, EcoSmart recommends Sani-System Liquid Sanitizer Concentrate. Pour one 0.25 fl. Oz. package into the brine well located in the cabinet tank. (Alternative use 3/4 oz of common 5.25% household bleach)
3. Start an immediate regeneration. If screen is locked, press MENU for 3 seconds to unlock. To initiate an Immediate Regeneration, press the SET / REGEN button for 3 seconds, an option for Delayed or Immediate Regeneration will appear. Press the SET / REGEN button again and delayed will begin flashing, press the down arrow button to have Immediate flash, press the SET / REGEN button and then press the MENU button and the valve will immediately start into manual regeneration.
4. The Softener Sanitizer Solution is drawn into and through the water softener to sanitize it. This sanitizing regeneration is over in about two hours. Then, **soft water** is available for your use.

NOTE: Sanitizing is recommended by the Water Quality Association for disinfecting. On some water supplies, they suggest periodic sanitizing.

Valve Powerhead Assembly

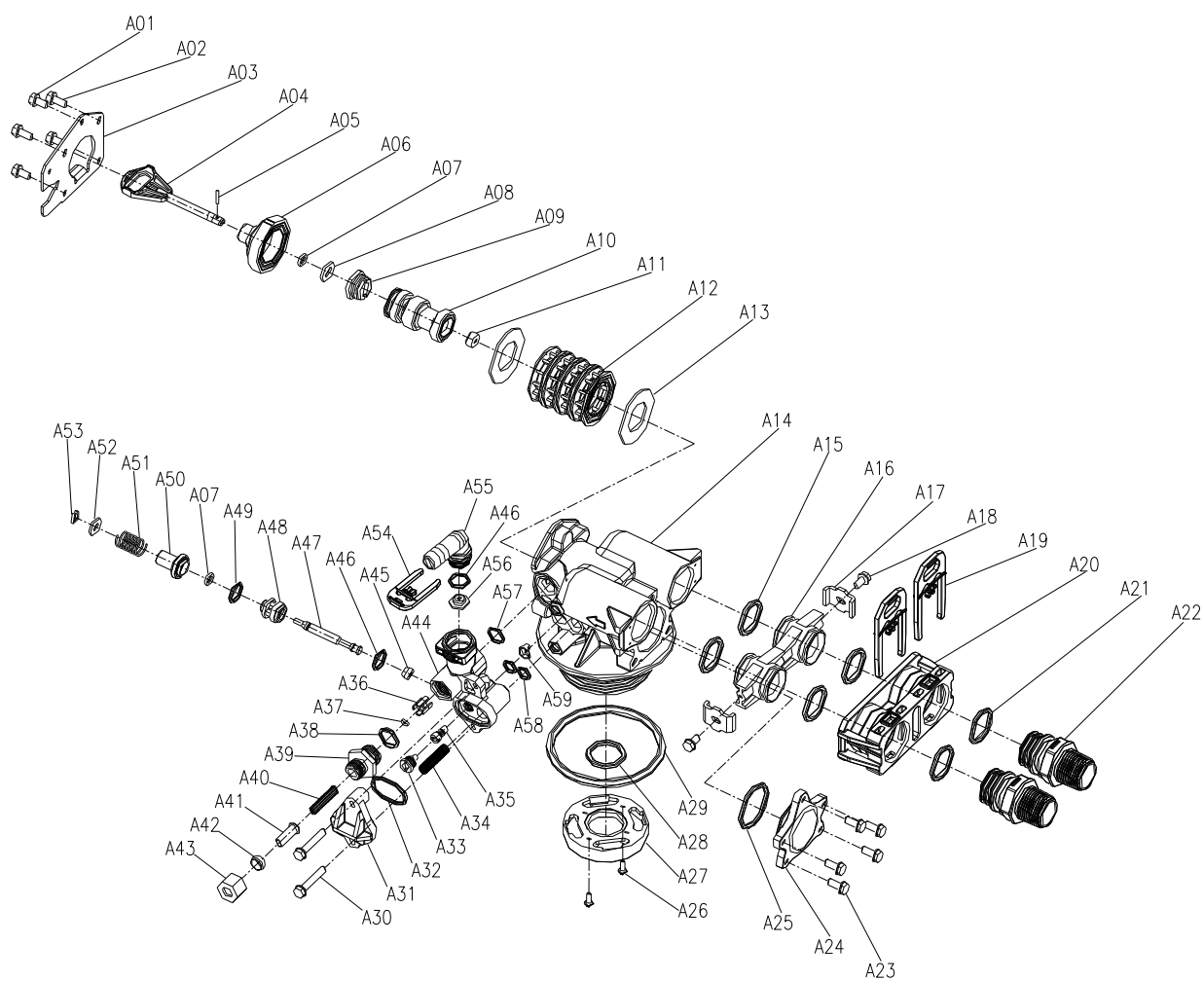


To order replacement parts contact your dealer. For help in locating your dealer please call 1-877-655-6686.

Powerhead Assembly Parts List

Item No.	Part No.	Part Description	Quantity
B01	05010037	Screw-ST2.9×10	8
A26	13000426	Screw-ST2.9×13(Large Wafer)	1
B02	05056084	Screw-ST3.5x13	8
B03	05056510	Motor-12v/2rpm	1
	05030014	Motor Power Cable	1
	11700005	Wire Connector	2
B04	05056098	Motor Pin	1
B05	05030006	Bnt85 Mounting Plate	1
B06	05030009	Bnt85 Drive Gear	1
B07	05030007	Bnt85 Main Gear	1
B08	05030005	Bnt85 Housing	1
B08*	05030016	Bnt185 Housing	1
B09	05056089	Nut-M4	1
B10	05030008	Bnt85 Brine Gear	1
B11	05010023	Magnet-φ3×2.7	1
B12	05056016	Refill Regulator	1
B13	05056141	Washer-4x12	1
B14	13111004	Washer-4x9	1
B15	05056166	Screw-ST4.2×12(Large Wafer)	1
B16	05056083	Screw-M4x14	1
A04	05030002	Bnt85 Piston Rod	1
B17	05056139	Washer-3x13	1
B18	05030010	Bnt85 Main Pcb	1
	05010031	Meter Assembly	1
	05010046	Meter Strain Relief	1
	05010029	Power Cable	1
	05010035	Power Strain Relief	1
	19010105	Wire Rope-3×100	2
B19	05030011	Bnt85 Display	1
	05030021	Bnt85 Wiring Harness	1
B20	05030003	Bnt85 Cover	1
B20*	05030012	Bnt85 Label	1
	05030015	Bnt185 Cover	1
	05030017	Bnt185 Label	1

Valve Body Assembly



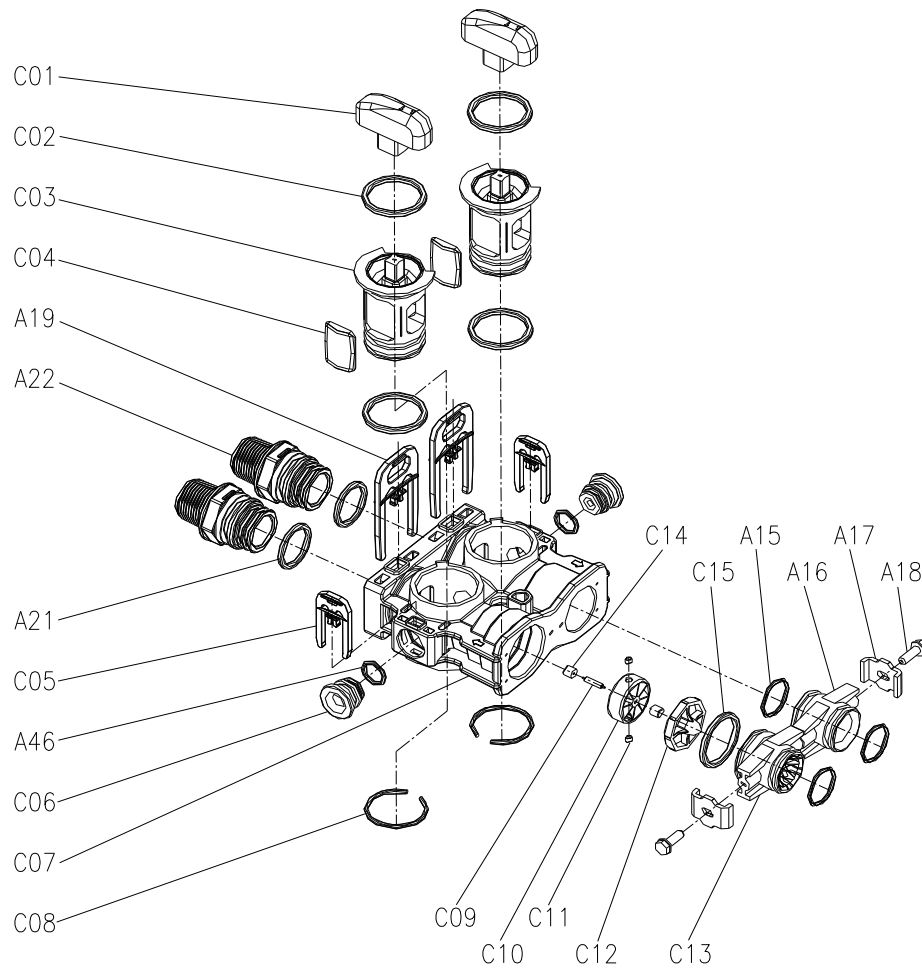
Valve Body Assembly Parts List

Item No.	Part No.	Part Description	Quantity
A01	05056087	Screw-M5×12(Hexagon)	3
A02	05056088	Screw-M5×16(Hexagon with Washer)	2
A03	05056047	End Plug Retainer	1
A04	05030002	Bnt85 Piston Rod	1
A05	05056097	Piston Pin	1
A06	05056023	End Plug	1
A07	05056070	Quad Ring	2
A08	05056024	End Plug Washer	1
A09	05056022	Piston Retainer	1
A10	05056181	Piston (Electrical)	1
A11	05056104	Muffler	1
A12	05056021	Spacer	4
A13	05056073	Seal	5
A14	05030001	Bnt85 Valve Body	1
A15	05056129	O-ring-φ23×3	4
A16	05056025	Adaptor Coupling	2
A17	05056044	Adaptor Clip	2
A18	05056090	Screw-ST4.2×13(Hexagon with Washer)	2
A19	21709003	Secure Clip	2
A20	05056140	Valve Connector	1
A21	05056065	O-ring-φ23.6×2.65	2
A22	21319006	Screw Adaptor	2
A23	05056508	Screw-M5×12(Hexagon with Washer)	5
A24	05030004	Bnt85 End Cover	1
A25	05030013	O-ring-φ30×2.65	1
A26	13000426	Screw-ST2.9×13(Large Wafer)	2
A27	07060007	Valve Bottom Connector	1
A28	26010103	O-ring-φ25×3.55	1
A29	05056063	O-ring-φ78.74×5.33	1
A30	05056086	Screw-M5×30(Hexagon with Washer)	2
A31	05056029	Injector Cover	1
A32	05056072	O-Ring-φ24×2	1
A33	05056027	Injector Nozzle	1
A34	05056103	Injector Screen	1
A35	05056028	Injector Throat	1
A36	05056035	BLFC Button Retainer	1
A37	05056191	BLFC-2#	1
A38	05056138	O-Ring-φ14×1.8	1
A39	05056100B	BLFC Fitting	1
A40	05056106	Brine Line Screen	1
A41	05056107	BLFC Tube Insert	1

Valve Body Assembly Parts List (Continued)

A42	05056033	BLFC Ferrule	1
A43	05056108	BLFC Fitting Nut	1
A44	05056177	Injector Body	1
A45	05056075	Injector Seat	1
A46	05056134	O-Ring- $\phi 12 \times 2$	2
A47	05056054	Injector Stem	1
A48	05056031	Injector Spacer	1
A49	05056081	O-Ring- $\phi 12.5 \times 1.8$	1
A50	05056030	Injector Cap	1
A51	05056093	Injector Screen	1
A52	05010049	Special Washer	1
A53	05056105	Retaining Ring	1
A54	05056172	Secure Clip—S	1
A55	05010082	Drain Fitting-B	1
A56	05056186	DLFC-2#	1
A57	05056066	O-Ring- $\phi 11 \times 2$	1
A58	05056067	O-Ring- $\phi 7.8 \times 1.9$	2
A59	05056037	Air Disperser	1
A60	05056165	Injector Body (Filter)	1

Bypass Assembly



Bypass Parts List

Item No.	Part No.	Part Description	Quantity
C01	05056147	Bypass Knob	2
C02	26010028	O-Ring- $\phi 28 \times 2.65$	4
C03	05056148	Bypass Plug	2
C04	05056149	Bypass Seal	2
A19	21709003	Secure Clip	2
A22	21319006	Screw Adaptor	2
A21	05056065	O-Ring- $\phi 23.6 \times 2.65$	2
C05	05056172	Secure Clip—S	2
A46	05056134	O-Ring- $\phi 12 \times 2$	1
C06	05056146	Bulkhead	2
C07	05056145	Bypass Body	1
C08	05056150	Collar— $\phi 32 \times 2.5$	2
C09	05010079	Impeller Pin	1
C10	05010014	Impeller	1
C11	05010078	Magnet- $\phi 4 \times 3$	2
C12	05010077	Impeller Holder	1
C13	05010083	Adaptor Distributor	1
C14	05010019	Pin Holder	2
C15	26010046	O-ring- $\phi 27 \times 3$	1
A15	05056129	O-ring- $\phi 23 \times 3$	3
A16	05056025	Adaptor Coupling	1
A17	05056044	Adaptor Clip	2
A18	05056090	Screw-ST4.2 \times 13(Hexagon with Washer)	2

Trouble Shooting

Issue	Possible Cause	Possible Solution
A. Unit fails to initiate a regeneration cycle.	1. No power supply.	Check electrical service, fuse, etc.
	2. Defective circuit board.	Replace faulty parts.
	3. Power failure.	Reset time of day.
	4. Defective meter.	Replace turbine meter.
B. Water is hard.	1. By-pass valve open.	Close by-pass valve.
	2. Out of salt or salt level below water level.	Add salt to tank.
	3. Plugged injector / screen.	Clean parts.
	4. Flow of water blocked to brine tank.	Check brine tank refill rate.
	5. Hard water in hot water tank.	Repeat flushing of hot water tank required.
	6. Leak between valve and central tube.	Check if central tube is cracked or o-ring is damaged. Replace faulty parts.
	7. Internal valve leak.	Replace valve seals, spacer, and piston assembly.
	8. Reserve capacity setting too low.	Increase reserve capacity.
	9. Not enough capacity.	Increase salt dosage.
C. Salt use is high.	1. Refill time is too high.	Check refill time setting.
	2. Defective flow control.	Replace.
D. Low water pressure.	1. Iron or scale build up in line feeding unit.	Clean pipes.
	2. Iron build up inside valve or tank.	Clean control and add resin cleaner to clean bed. Increase regeneration frequency.
	3. Inlet of control plugged due to foreign material.	Remove piston and clean control valve.
	4. Deteriorated resin. (Maybe caused from high chlorine or chloramines.)	Re-bed unit. Consider adding carbon pre-treatment.
E. Resin in drain line.	1. Air in water system.	Check well system for proper air eliminator control.
	2. Incorrect drain line flow control (DLFC) button.	Check for proper flow rate.
F. Too much water in brine tank.	1. Plugged injector or screen.	Clean parts.
	2. Valve not regenerating.	Replace circuit board, motor, or control.
	3. Foreign material in brine valve.	Clean parts.
	4. Unit not drawing brine.	Check for vacuum leak in brine line connections.
G. Unit fails to draw brine.	1. Drain line flow control is plugged.	Clean parts.
	2. Injector or screen is plugged.	Clean parts.
	3. Inlet pressure too low.	Increase pressure to 25 PSI.
	4. Internal valve leak.	Replace seals, spacers, and piston assembly.
	5. Safety valve closed.	Check for leak in brine line connections. Replace safety float assembly.
	6. Vacuum leak in brine line.	Check for leak in brine line connections. Tighten all connections.
	7. Drain line has kink in it or is blocked.	Check drain line.
H. Valve continuously cycles.	1. Defective position sensor PCB.	Replace faulty parts.
I. Flow to drain continuously.	1. Valve settings incorrect.	Check valve settings.
	2. Foreign material in control valve.	Clean control.
	3. Internal leak.	Replace seals, spacers, and piston assembly.
	4. Piston is stuck in position. Motor may have failed or gears have jammed or disengaged.	Check for power to motor. Check for loose wire. Check for jammed gears or gears disengaged. Replace faulty parts.
J. Valve makes beeping sound.	1. The piston has not advanced to the next cycle position properly.	Check for power to motor. Check for loose wire. Check for jammed gears or gears disengaged.



Warranty

EcoSmart warrants that your new water conditioner is built of quality material and workmanship. When properly installed and maintained, it will give years of trouble free service.

Seven Year Complete Parts Warranty:

EcoSmart will replace any part which fails within 84 months from date of manufacture, as indicated by the serial number, provided the failure is due to a defect in material or workmanship. The only exception shall be when proof of purchase or installation is provided and then the warranty period shall be from the date thereof.

Life Time Guarantee on Mineral Tanks and Brine Tanks :

EcoSmart will provide a replacement mineral tank or brine tank to any original equipment purchaser in possession of a tank that fails provided that the water conditioner is at all times operated in accordance with specifications and not subject to freezing.

General Provisions:

Damage to any part of this water conditioner or filter as a result of misuse, misapplication, neglect, alteration, accident, installation or operation contrary to our printed instructions, damage to ion exchange resin and seals caused by chlorine / chloramines in the water supply, or damage caused by any force of nature is not covered in this warranty. We will repair or replace defective parts if our warranty department determines it to be defective under the terms of this warranty. Canature assumes no responsibility for consequential damage, labour or expense incurred as a result of a defect or failure.

EcoSmart is a product of Novo Water Conditioning, a Division of Canature North America Inc.



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