LIGHT STEEL FRAMING CONNECTIONS

INTERIOR · EXTERIOR · VERTICAL DEFLECTION · DRIFT











Light Steel Framing Connections *Table of Contents*

The Steel Network, Inc.

www.steelnetwork.com The Steel



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General Product Information

Introduction

The Steel Network, Inc.
www.steelnetwork.com
1-888-474-4876

The Steel Network provides solutions for all standard light steel framing configurations. Substantial effort has been made by the industry to standardize construction practices to ensure the positive connections of light steel framing components. Toward this end, TSN products have undergone extensive field and laboratory testing to achieve complete solutions for both designers and installers. Product test reports may be ordered by contacting TSN engineering at (888) 474-4876.

- Attachment of connections to the primary structure should be engineered by a design professional. Listed allowable loads are based on tests with full attachment to primary structure through all guide holes where applicable.
- Prying action on the attachment to the structure should be considered where eccentricity exists between the fastener and the load.
- Test reports are available through The Steel Network, Inc. Contact TSN at (888) 474-4876 for more information.
- The Steel Network, Inc. offers all products and services through local authorized distributors.
- Products are manufactured from recycled steel.
- Install connectors prior to loading.
- The installation contractor is responsible for installing products in accordance with the instructions listed in this catalog and included with the shipped product, in addition to any relevant specifications and building codes.
- Custom products are available upon request. Prior approval must be obtained and the order shall be submitted with a signed
 engineered drawing.
- Allowable loads and material data listed in this catalog supersede all information in all earlier publications.
- Self-drilling screws should be installed perpendicular to the work surface with a screw gun limited to no more than 2,500 rpm.
- The screw gun must also feature a torque limiting nose piece to avoid over-driving the screw. Over-driving can damage the fastener by stripping the threads or shearing the fastener head and may cause failure even when not visually detected.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Loads are determined using "Allowable Stress Design" (ASD) method. When LRFD (Load and Resistance Factor Design) is utilized, contact TSN for appropriate resistance values.
- Products are tested according to the guidelines listed in the AISI Specification for the Design of Cold Formed Steel Structures, Section F, and ICC Criteria AC261, where applicable.
- Allowable loads are based on the lesser of: (a) Average test ultimate load divided by the appropriate factor of safety, (b) Load
 producing deflection value of 0.125" for vertical deflection products and 0.1875" or drift products, or (c) Fastener/screw
 allowable load between the clip & stud.
- Allowable loads are the result of static testing by either independent testing facilities or in-house testing and calculations.
- Allowable loads are the maximum forces resisted in one direction only. When multiple loads effect a connection: Designer of record is responsible for checking the interaction of multiple loads acting on a connection.
- Screw connection allowable loads are based on AISI-S100 design specification, Sec. E4, and are limited by these allowable loads: 849 lbs for #12 Shear, 664 lbs for #10 Shear, 427 lbs for #8 Shear, 428 lbs for #12 Pullout, 369 lbs for #10 Pullout, 328 lbs for #8 Pullout.
- Where Screw Torsion is considered, It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.

Design Software

SteelSmart® System



The industry's #1 @ for the design of Connections, Members, Fasteners & Details

Component Design Modules:

- Curtain Wall
- Load Bearing Wall
- X-Brace Shear Wall
- Floor FramingRoof Framing
- Roof Trusses
- Moment Resisting Short Wall

Order online at www.steelsmartsystem.com



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Building Load Paths

Introduction

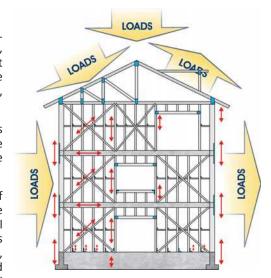
Background

There are two types of light steel framing connections, fixed and movement-allowing. Fixed connections of framing members are found in many types of assemblies, including axial-load-bearing walls, curtain walls, trusses, roofs, and floors. As light steel framing (LSF) assemblies are only as strong as their weakest component, The Steel Network has developed products to provide designers and installers with tested, certified, and traceable materials for light steel framing assemblies.

Tracing a consistent load and movement paths from the roof to the foundation is much simpler through use of The Steel Network's connectors. TSN products are engineered to provide the most efficient load transfer path for the designer while adding economies of value for the contractor.

When considering liability concerns, connections should not be the weakest part of the assembly. Use of generic material raises questions about performance. Is the steel material traceable? Is the material sufficiently galvanized? Has the material been structurally load tested? These questions should not go unanswered in today's construction practice. The Steel Network provides mill certified and tested steel, galvanized with coating meeting or exceeding industry standards, and all standard connectors are structurally load tested. TSN products have undergone extensive field

The Steel Network, Inc.
www.steelnetwork.com
1-888-474-4876



and laboratory testing to achieve complete solutions for both designers and installers, enabling them to trace the most efficient load and movement paths through the structure. When it comes to connections and members, TSN is setting the industry standard.

Load Directions

Connection loads have been determined through structural testing based on guidelines set forth by the AISI Specification. A diagram of load directions for each clip is located with the respective product load tables. Load direction nomenclature is consistent throughout this catalog. The diagrams at right illustrate examples of load directions used in this catalog.

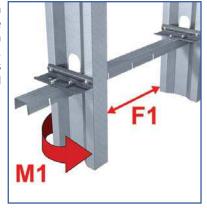
F1 = Lateral (In the plane of the wall), lbs

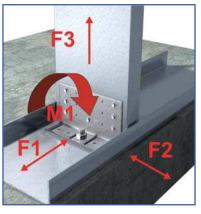
F2 = Horizontal Load (Out of the plane of the wall), lbs

F3 = Vertical Load (or Uplift), lbs

M1 = Moment-Carrying (or Rotational), in-lbs

In addition, connectors are available to resist axial tension and compression in a flat plane.





Industry Improvements

The Steel Network's series of connectors utilizes tested, mechanical configurations to resist many different types of load (vertical, horizontal, tension, moment-carrying, axial tension and compression in a flat plane). Each is available in a wide range of sizes and applications to meet all standard construction needs. Additionally, custom clips may be designed and produced for specific applications.

The Steel Network delivers a comprehensive improvement to the industry by:

- Providing simple, labor-saving solutions for all steel framing attachments to primary frames.
- Placing pre-drilled guide holes for quick and accurate fastener placement.
- Producing connections tested under AISI guidelines.
- Manufacturing from ASTM A1003 grade 50 steel with hot-dipped galvanized G90 coating guaranteeing longterm durability and performance.
- Eliminating use of untested, untraceable, steel for connections.

Stiffened Plate Elements

Most TSN connection products are manufactured with stiffeners, as bending forces are present when loads are transferred from the framing member to the structure. Stiffeners increase the capacity of flat elements to resist bending, thus maximizing material efficiency.



Movement-Allowing Connectors

Introduction

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Primary Structural Deflection

All structures deflect vertically. To prevent non-axial-load-bearing studs from carrying the weight of the structure and to protect finishes, vertical deflection connections should be incorporated at the earliest possible moment of project design. The load-carrying capacity of a steel stud in bending is reduced significantly when adding an axial force propagated by the bending of a primary beam or slab. VertiClip* was developed to prevent the crushing effect on non-axial-load-bearing wall studs. Non-axial-load-bearing wall studs include exterior curtain wall and interior wall assemblies. When project conditions dictate, lateral drift and vertical deflection may be accommodated through utilization of TSN's DriftClip* and DriftTrak* lines of connectors.

Finished walls frequently experience cracking, buckling, or crushing due to improper isolation of building movement. The movement of the primary building structure is largely accounted for in horizontal member live loading. In addition to live loads, wind, seismic forces, moisture content in materials, and temperature cycles all contribute to movement. The incorporation of vertical deflection connections during the working drawing phase will eliminate the liability of failures and added costs associated with wall system installation.



Specifying Deflection Distances

Deflection distances are determined from movement of the primary frame, roof, and floor slab. Designers of non-axial-load-bearing framing typically allow for a minimum of $\frac{1}{2}$ " (13mm) of vertical deflection. When specifying vertical deflection distances, consider the following example -- the deflection distance may be derived using a column spacing of 20 feet on center and a maximum deflection of L/480, thereby resulting in a vertical deflection value equal to .5". Deflection distances may range from 0.125" in very heavy rigid structures to 6" in lightweight open frames.

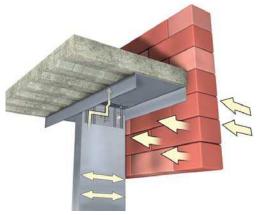
Step Bushing Technology

Innovation

Shear Transfer

Non-axial-load-bearing walls are not designed to carry the structure, but horizontal loads from wind and seismic forces transfer from the exterior finishes through wall framing to the primary structure. VertiClip and DriftClip effectively transfer the shear load from the stud to the primary member by connecting to the stud web.

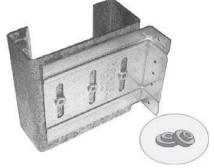
The image on the right illustrates the horizontal load path. The load transitions into shear at the VertiClip to stud web attachment. VertiClip prevents the track flange from bending and stiffens the stud web.



Step Bushing Technology

Step Bushing Technology provides a solid and simple solution. Elongated slots in the connector allow for movement of the primary structure. A step bushing is pre-installed at the center of each slot. A VertiClip or DriftClip attaches mechanically to the stud web through the step bushing with self-drilling screws provided with each clip.

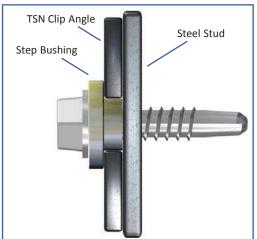
The Step Bushing allows horizontal loads to transfer from the stud web into the structure through a positive, mechanical attachment, while simultaneously allowing friction-free vertical movement. TSN's solutions replace friction-held configurations and flange gripping devices, further reducing liability concerns.



VertiClip SLB showing Step Bushings, which are pre-installed at the center of each slot and placed in position at the factory for quality assurance and ease of installation.



Allows for the shear load to be transferred at the stud web to the primary structure.



Step Bushing is seated inside slotted hole of the VertiClip. Step Bushing is slightly thicker than the steel material thus simultaneously providing a positive mechanical attachment to the stud web while allowing for slip movement.

VertiTrack® VT

Interior Head of Wall

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating. Stud Depth





VertiTrak VT Allowable Loads & Limiting Heights

US Patents # 8,181,419 & 8,683,770

ı				ι	Jniform L	ateral Loa	ıd (psf) aı	nd Stud S	pacing (in	n)		Allowable
ı	Section	Wall Stud Thickness		5 psf			10 psf			15 psf		Lateral Load
l			12" o.c.	16" o.c.	24" o.c.	12" o.c.	16" o.c.	24" o.c.	12" o.c.	16" o.c.	24" o.c.	(lbs)
	XXXVT250-33 (50 ksi)	18 mil-25 ga to 33 mil-20 ga (or EQ Studs)	46' 5"	34' 10"	23' 2"	23' 2"	17' 5"	11' 7"	15' 6"	11' 7"	N/A	116

10'

Table Notes:

- Allowable lateral load is based on lab tests with studs @ 12" from end of VertiTrack VT.
- Wall heights are calculated from allowable lateral load at top of the wall.
- Wall stud size should be determined independently. Wall heights based on stud strength and stiffness should be checked.
- Attach VertiTrack VT pieces together at splice locations with a piece of a stud.

Material Analysis

	VertiTrak® VT Section Properties															
	Design Yield Gross Properties Torsional Properties															
Section	Thickness	Strength	Area	Weight	l _x	S _x	R _x	l _y	S _y	R _y	Jx1000	C _w	X _o	R _o	0	m
	(in)	(ksi)	(in²)	(lbs/ft)	(in⁴)	(in³)	(in)	(in⁴)	(in³)	(in)	(in⁴)	(in ⁶)	(in)	(in)	Р	(in)
250VT250-33			0.259	0.883	0.339	0.256	1.144	0.178	0.107	0.827	0.103	0.212	-1.892	2.360	0.358	1.056
362VT250-33	0.0346	50	0.298	1.015	0.740	0.392	1.575	0.200	0.113	0.820	0.119	0.482	-1.719	2.472	0.516	0.992
400VT250-33		50	0.311	1.059	0.914	0.441	1.714	0.207	0.115	0.815	0.124	0.602	-1.67	2.528	0.564	0.973
600VT250-33			0.380	1.295	2.236	0.728	2.424	0.233	0.121	0.783	0.152	1.520	-1.451	2.932	0.755	0.880

	VertiTrak® VT Section Properties																			
	Design	Yield	Effective Properties: Full Leg Effective Properties: Net (Slotted) Leg																	
Section	Thickness	Strength	l _x	S _x	M _x	l _y ¹	S _y ¹	M _y ¹	l _y ²	S _y ²	M _y ²	l _x	S _x	M _x	l _y ¹	S _y ¹	M _y ¹	l _y ²	S _y ²	M _y ²
	(in)	(ksi)	(in ⁴)	(in³)	(k-in)	(in⁴)	(in³)	(k-in)	(in ⁴)	(in³)	(k-in)	(in⁴)	(in³)	(k-in)	(in ⁴)	(in³)	(k-in)	(in⁴)	(in³)	(k-in)
250VT250-33			0.236	0.172	5.160	0.170	0.101	3.024	0.010	0.009	0.065	0.118	0.089	2.915	0.082	0.038	1.144	0.082	0.038	1.144
362VT250-33		50	0.528	0.272	8.131	0.177	0.102	3.067	0.010	0.009	0.067	0.287	0.152	4.973	0.085	0.038	1.152	0.085	0.038	1.150
400VT250-33	0.0346 50	0.658	0.308	9.218	0.178	0.103	3.075	0.010	0.009	0.068	0.366	0.177	5.764	0.086	0.039	1.153	0.086	0.038	1.151	
600VT250-33			1.669	0.448	13.421	0.183	0.104	3.104	0.011	0.01	0.071	1.024	0.286	8.560	0.089	0.039	1.159	0.088	0.039	1.153

Notes:

- Section properties and capacities are calculated in accordance with AISI-S100-07 Specification.
- Tabulated gross properties are based on the full, unreduced cross section of the track away from slots.
- Effective section properties incorporate the strength increase from cold work of forming as applicable per AISI-S100-07, Sec. A7.2.
- Net effective section properties are calculated at a cross section through the slot.
- For deflection calculations, use the effective moment of inertia (I_x). This effective moment of inertia is calculated at a stress 0.6 F_v (service load level).
- Properties $(I_v, S_v \text{ and } M_v)^1$ are based on the web element in compression while $(I_v, S_v \text{ and } M_v)^2$ are based on the web element in tension.

Nomenclature

VertiTrack VT is manufactured in 10 ft. lengths. It is designated by inside track dimension, followed by type (VT), then leg height (250) and thickness (33 mil).

Example: 6" track

Designate: VertiTrack® 600VT250-33



UL®-Classified Head of Wall Assemblies

HW-D-0043, HW-D-0044, HW-D-0054, HW-D-0088, HW-D-0099, HW-D-0154, HW-D-0184, HW-D-0194, HW-D-0218, HW-D-0252, HW-D-0259, HW-D-0264, HW-D-0324, HW-D-0363, HW-D-0377, HW-D-0388, HW-D-0456, HW-D-0538, HW-D-0539, HW-D-0540, HW-D-0548, HW-D-0606

^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

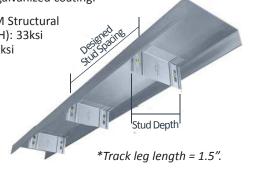
VertiTrack® VTD

Interior Head of Wall

Material Composition

Clip Material: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.

Track Material: ASTM A1003/A1003M Structural Grade 33 (230) Type H, ST33H (ST230H): 33ksi (230MPa) minimum yield strength, 45ksi (310MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.







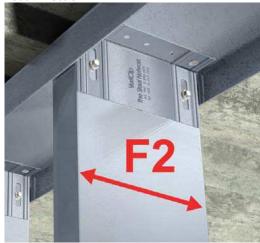
US Patents #5,467,566 & #5,906,080

The attachment of VertiTrack to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.

VertiTrack VTD Allowable (Unfactored) Loads¹

Tertifiaek Tib	VertiTrack® VTD, Recommended Allowable Load (lbs): F2 (VertiClip® SLD Loads)											
VertiTrac	k [®] VTD, Recomm	ended Allowab	le Load (lbs): F	2 (VertiClip [®] SLI	D Loads)							
St	ud	VTD250	VTD362/400	VTD600	VTD800							
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #8 screws	w/2 #8 screws	w/2 #8 screws	w/2 #8 screws							
18 (25)	33	132	132	132	132							
27 (22)	33	159	243	243	243							
33 (20)	33	159	328	328	328							
33 (20)	50	159	359	405	474							
43 (18)	33	159	359	405	489							
43 (18)	50	159	359	405	664							
54 (16)	33	159	359	405	664							
54 (16)	50	159	359	405	664							
Maximum Allo	wable Clip Load	159	359	405	682							

Load Direction



Notes:

- VertiTrack VTD loads are the same as VertiClip SLD.
- VertiTrack VTD is assembled with VertiClip SLD pre-attached at 16" o.c. and 24" o.c.
- Total vertical deflection of up to 1½" (¾" up and ¾" down). Deflection requirements greater than ¾" (up and down) are available. Custom spacing is also available.
- Fasten within $\frac{3}{4}$ " from the angle heel (centerline of the $1\frac{1}{2}$ " leg) to minimize eccentric load transfer.
- $\hbox{-} \ \mbox{Fasten through each VertiClip SLD to structure.} \\$
- VertiTrack VTD series is designed to support horizontal loads, and should not be used in axial-load-bearing walls.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #8 screws are provided with each step bushing for attachment to the stud web.
- Strengthening ribs are present in 3 5/8" and 6"sizes.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

VertiTrack VTD is manufactured in 12 ft. lengths. VertiTrack is designated by type (VTD), followed by stud depth in inches multiplied by 100 and stud spacing.

Example: 6" deep stud, 16" on center Designate: VertiTrack® VTD600-16



UL®-Classified Head of Wall Assemblies

UL®-Classified Head of Wall Assemblies
HW-D-0003, HW-D-0024, HW-D-0025, HW-D-0036, HW-D-0042, HW-D-0043, HW-D-0044, HW-D-0045, HW-D-0066, HW-D-0069, HW-D-0068, HW-D-0068, HW-D-0069, HW-D-0068, HW-D-0047, HW-D-0048, HW-D-0049, HW-D-0054, HW-D-0062, HW-D-0063, HW-D-0066, HW-D-0067, HW-D-0068, HW-D-0069, HW-D-0071, HW-D-0072, HW-D-0073, HW-D-0076, HW-D-0077, HW-D-0082, HW-D-0083, HW-D-0084, HW-D-0085, 0087, HW-D-0089, HW-D-0091, HW-D-0102, HW-D-0106, HW-D-0152, HW-D-0154, HW-D-0160, HW-D-0162, HW-D-0167, HW-D-0184, HW-D-0185, HW-D-0186, HW-D-0190, HW-D-0193, HW-D-0209, HW-D-0218, HW-D-0246, HW-D-0256, HW-D-0259,

HW-D-0263, HW-D-0271, HW-D-0272, HW-D-0275, HW-D-0277, HW-D-0278, HW-D-0280, HW-D-0293, HW-D-0299, HW-D-0310, HW-D-0313, HW-D-0321, HW-D-0322, HW-D-0324, HW-D-0341, HW-D-0342, HW-D-0353, HW-D-0356, HW-D-0357, HW-D-0358, HW-D-0363, HW-D-0365, HW-D-0368, HW-D-0370, HW-D-0371, HW-D-0401, HW-D-0404, HW-D-0420, HW-D-0421, HW-D-0453, HW-D-0455, HW-D-0460, HW-D-0461, HW-D-0462, HW-D-0463, HW-D-0466, HW-D-0468, HW-D-0470, HW-D-0475, HW-D-0477, HW-D-0483, HW-D-0491, HW-D-0526, HW-D-0527, HW-D-0532, HW-D-0545, HW-D-0639, HW-D-0642, HW-D-0644, HW-D-0645, HW-D-0646, HW-D-0687, HW-D-0689, HW-D-0695, HW-D-0696







^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

VertiTrack® VTX

Exterior Head of Wall

The Steel Network, Inc. www.steelnetwork.com

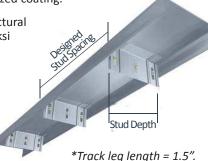
1-888-474-4876



Material Composition

Clip Material: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

Track Material: ASTM A1003/A1003M Structural Grade 33 (230) Type H, ST33H (ST230H): 33ksi (230MPa) minimum yield strength, 45ksi (310MPa) minimum tensile strength, 43mil minimum thickness (18 gauge, 0.0451" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.



US Patents #5,467,566 & #5,906,080

The attachment of VertiTrack to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.

VertiTrack VTX Allowable (Unfactored) Loads¹

	VertiTrack® VTX, Recommended Allowable Load (lbs): F1 & F2 (VertiClip® SL Loads)														
	Stud		F1	Load Direct			F2 Load	Direction							
Thicknoss	Yield Strength	VTX362	VTX400	VTX	600	VTX800	VTX362	VTX400	VTX	600	VTX	800			
Mils (ga)	(ksi)	w/2 #12 screws	w/2 #12 screws	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/2 #12 screws	w/2 #12 screws	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/3 #12 screws			
33 (20)	33	190	190	190	285	190	377	377	377	565	377	565			
33 (20)	50	248	199	275	367	275	544	544	544	817	544	817			
43 (18)	33	248	199	248	367	248	561	561	561	841	561	841			
43 (18)	50	248	199	359 367		359	790	810	810	1,215	810	1,215			
54 (16)	33	248	199	312	367	312	789	789	789	1,183	789	1,183			
54 (16)	50	248	199	367	367	362	790	1,136	1,139	1,680	1,139	1,709			
68 (14)	68 (14) 50 248 199		199	367	367	362	790	1,136	1,610	1,680	1,610	1,870			
97 (12)	50	248	199	367	367	362	790	1,136	1,680	1,680	1,698	1,870			
Max Allow	vable Clip Load	248	199	36	57	362	790	1,136	1,6	80	1,8	370			

Notes:

- Allowable load tables incorporate eccentric loading of fasteners. Values with welded connection may increase.
- VertiTrack VTX is assembled with VertiClip SL pre-attached at 16" o.c. and 24" o.c.
- Loads are the same as VertiClip° SL.
- Fasten within $\frac{3}{4}$ " from the angle heel (centerline of the $1\frac{1}{2}$ " leg) to minimize eccentric load transfer.
- VertiTrack VTX series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Total vertical deflection of up to 1%" (%" up and %" down). Deflection requirements greater than %" (up and down) are available. Custom spacing is also available.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each step bushing for attachment to the stud web.
- Strengthening ribs and guide holes are present in 3 5/8" and 6" sizes.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Load Direction



Nomenclature

VertiTrack VTX is manufactured in 12 ft. lengths. VertiTrack is designated by type (VTX), followed by stud depth in inches multiplied by 100 and stud spacing.

Example: 6" deep stud, 16" on center **Designate:** VertiTrack® VTX600-16



UL®-Classified Head of Wall Assemblies
HW-D-0003, HW-D-0024, HW-D-0025, HW-D-0036, HW-D-0042, HW-D-0043, HW-D-0044, HW-D-0045, HW-D-0046, HW-D-0047, HW-D-0048, HW-D-0049, HW-D-0054, HW-D-0062, HW-D-0063, HW-D-0066, HW-D-0067, HW-D-0068, HW-D-0069, HW-D-0071, HW-D-0072, HW-D-0073, HW-D-0076, HW-D-0077, HW-D-0082, HW-D-0083, HW-D-0084, HW-D-0085, HW-D-0087, HW-D-0089, HW-D-0091, HW-D-0102, HW-D-0106, HW-D-0152, HW-D-0154, HW-D-0160, HW-D-0162, HW-D-0167, HW-D-0184, HW-D-0185, HW-D-0186, HW-D-0190, HW-D-0193, HW-D-0209, HW-D-0218, HW-D-0246, HW-D-0256, HW-D-0259, HW-D-0263, HW-D-0271, HW-D-0272, HW-D-0275, HW-D-0277, HW-D-0278, HW-D-0280, HW-D-0293, HW-D-0299, HW-D-0310, HW-D-0311, HW-D-0321, HW-D-0322, HW-D-0324, HW-D-0341,

HW-D-0342, HW-D-0353, HW-D-0356, HW-D-0357, HW-D-0358, HW-D-0363, HW-D-0365, HW-D-0368, HW-D-0370, HW-D-0371, HW-D-0401, HW-D-0404, HW-D-0420, HW-D-0421, HW-D-0453, HW-D-0455, HW-D-0460, HW-D-0461, HW-D-0462, HW-D-0463, HW-D-0466, HW-D-0468, HW-D-0470, HW-D-0475, HW-D-0477, HW-D-0483, HW-D-0491, HW-D-0526, HW-D-0527, HW-D-0532, HW-D-0545, HW-D-0639, HW-D-0642, HW-D-0644, HW-D-0645, HW-D-0646, HW-D-0687, HW-D-0689, HW-D-0696



VertiClip SL362, SL600 & SL800 ICC-ESR-2049 www.icc-es.org



VertiClip SL Series Blast and Seismic Design data www.steelnetwork.com

st For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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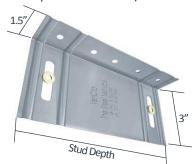
VertiClip® SLD

Interior Head of Wall

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.

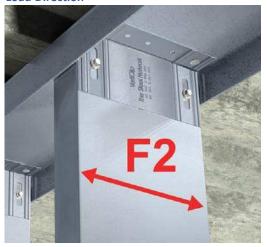


US Patents #5,467,566 & #5,906,080

Load Direction

VertiClip SLD Allowable (Unfactored) Loads¹

	VertiClip [®] SI	.D, Recomm	ended Allow	able Load (lb	s): F2	
St	ud	SLD150	SLD250	SLD362/400	SLD600	SLD800
Thickness Mils (ga)	Yield Strength (ksi)	w/1 #8 screw	w/2 #8 screws	w/2 #8 screws	w/2 #8 screws	w/2 #8 screws
18 (25)	33	51	132	132	132	132
27 (22)	33	51	159	243	243	243
33 (20)	33	51	159	328	328	328
33 (20)	50	51	159	359	405	474
43 (18)	33	51	159	359	405	489
43 (18)	50	51	159	359	405	664
54 (16)	33	51	159	359	405	664
54 (16)	50	51	159	359	405	664
Maximum Allo	wable Clip Load	51	159	359	405	682



Notes:

- Fasten within ¾" from the angle heel (centerline of the 1½" leg) to minimize eccentric load transfer.
- Guide holes for attachment to structure are 0.141" for SLD362/400 and SLD600, and are not standard for other clip sizes.
 Total vertical deflection of up to 1½" (¾" up and ¾" down). Deflection requirements greater than ¾" (up and down) are available.
- VertiClip SLD series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #8 screws are provided with each VertiClip SLD step bushing.
- Strengthening ribs are present in 3 5/8" and 6"sizes.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

VertiClip SLD is designated by type (SLD), followed by stud depth in inches multiplied by 100.

Example: 6" stud

Designate: VertiClip® SLD600

Shaft Wall

VertiClip SLD may be used in shaft wall assemblies to provide a positive attachment at the top of wall. Sizes include VertiClip SLD150, SLD250, and SLD362 for 2.5", 4", and 6" shaft wall stud depths.









4" Stud

6" Stud

When to Use VertiClip SLD and VertiClip SL

	When to Use VertiClip® SLD and VertiClip® SL Wind Pressure 20 psf 25 psf 30 psf																	
Wind	Pressur	e		20	psf			25	psf			30	psf			40	psf	
Deflec	tion Lim	nit	L/3	360	L/6	00	L/3	360	L/6	00	L/3	360	L/6	500	L/3	360	L/6	500
Stud	Spacing	5	16" o.c.	24" o.c.	12" o.c.	16" o.c.	12" o.c.	16" o.c.										
262/400	347-II	9'	SLD	SLD	SLD	SL	SLD	SLD	SLD	SL	SLD	SLD	SL	SL*	SLD	SLD	SL	SL
362/400 Stud	Wall Height	10'	SLD	SLD	SL	SL	SLD	SL	SL	SL*	SLD	SL	SL	SL*	SLD	SL	SL	SL*
Depth	(ft)	12'	SL	SL*	SL*	SL*	SL	SL*										
Deptil	(10)	15'	SL*															
		9'	SLD															
coo	387-II	10'	SLD															
600 Stud	Wall Height	12'	SLD	SL	SLD	SLD	SLD	SL										
Depth	(ft)	15'	SLD	SLD	SL	SL	SLD	SL	SL	SL	SLD	SL	SL	SL*	SLD	SL	SL	SL*
Deptil	(10)	18'	SL	SL	SL	SL*	SL	SL	SL*	SL*	SL	SL*	SL*	SL*	SL	SL*	SL*	SL*
		21'	SL	SL*														
		9'	SLD															
		10'	SLD															
800	Wall	12'	SLD															
Stud	Height	15'	SLD	SL	SLD	SL	SLD	SLD	SLD	SL								
Depth	(ft)	18'	SLD	SLD	SLD	SL	SLD	SL	SL	SL	SLD	SL	SL	SL	SLD	SL	SL	SL
		21'	SLD	SL	SL	SL*	SL	SL	SL	SL*	SL	SL	SL*	SL*	SL	SL	SL*	SL*
		24'	SL	SL	SL*	SL*	SL	SL*	SL*	SL*	SL	SL*	SL*	SL*	SL	SL*	SL*	SL*

Table Notes:

- SLD considered for use on 43 mil or thinner sections
- A load factor of 0.7 is used for deflection determination
- SL* means a single standard stud will not work. A wider flange wall stud (2" or 2.5" flange) is needed
- All connections can be made with use of 2 screws









^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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VertiClip[®] SL

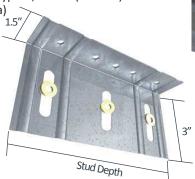
Exterior Head of Wall

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi

(340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.





US Patents #5,467,566 & #5,906,080

VertiClip SL Allowable (Unfactored) Loads¹

	VertiClip® SL, Recommended Allowable Load (lbs): F1														
			VertiClip®	SL, Recomme	ended Allowa	ible Load (lbs	i): F1								
St	ud	SL362	SL400	SLE	500	SL800	SL1	000	SL1	200					
Thickness Mils	Yield Strength	w/2 #12	w/2 #12	w/2 #12	w/3 #12	w/2 #12	w/2 #12	w/3 #12	w/2 #12	w/3 #12					
(ga)	(ksi)	screws	screws	screws	screws	screws	screws	screws	screws	screws					
33 (20) 33 190 190 190 285 190 190 285 190 285															
33 (20) 50 248 199 275 367 275 275 413 275 381															
43 (18)															
43 (18)	50	248	199	359	367	359	359	414	359	381					
54 (16)	33	248	199	312	367	312	312	414	312	381					
54 (16)	50	248	199	367	367	362	414	414	381	381					
68 (14)	50	248	199	367	362	414	414	381	381						
97 (12)	50	248	199	367	367	362	414	414	381	381					
Maximum Allov	Maximum Allowable Clip Load 248 199 367 362 414 381														

	VertiClip® SL, Recommended Allowable Load (lbs): F2													
Sti	ud	SL362	SL400	SLe	500	SL8	300	SL1	000	SL1	200			
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 screws	w/2 #12 screws	w/2 #12 screws	w/3 #12 screws									
33 (20)	377	565												
33 (20)	50	544	544	544	817	544	817	544	817	544	817			
43 (18)	33	561	561	561	841	561	841	561	841	561	841			
43 (18)	50	790	810	810	1,215	810	1,215	810	1,215	810	1,215			
54 (16)	33	789	789	789	1,183	789	1,183	789	1,183	789	1,183			
54 (16)	50	790	1,136	1,139	1,680	1,139	1,709	1,139	1,577	1,139	1,709			
68 (14)	50	790	1,136	1,610	1,680	1,610	1,870	1,577	1,577	1,610	1,791			
97 (12)	50	790	1,136	1,680	1,680	1,698	1,870	1,577	1,577	1,698	1,791			
Maximum Allov	Maximum Allowable Clip Load 790 1,136 1,680 1,870 1,870 1,577 1,791													

Notes:

- Allowable load tables incorporate eccentric loading of fasteners. Values with welded connection may increase.
- Fasten within $3\!\!\!/\!\!'$ from the angle heel (centerline of the 1 $3\!\!\!/\!\!'$ leg) to minimize eccentric load transfer.
- Guide holes for attachment to structure are 0.141" for SL362 & SL600 Guideholes are not standard in other clip sizes.
- VertiClip SL series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Total vertical deflection of up to 1 ½" (¾" up and ¾" down). Deflection requirements greater than ¾" (up and down) are available.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each step bushing.
- Strengthening ribs and guide holes are present in 3 5/8" and 6" sizes.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Load Direction



Nomenclature

VertiClip SL is designated by type (SL), followed by stud depth in inches multiplied by 100.

Example: 6" stud

Designate: VertiClip® SL600



VertiClip SL362, SL600 & SL800 ICC-ESR-2049 www.icc-es.org



VertiClip SL Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

VertiClip® SLD w/ 3" slots

Interior Head of Wall

The Steel Network, Inc. www.steelnetwork.com

1-888-474-4876

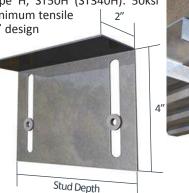


Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G60 (Z180) hot

dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with a PAF or weld and is dependent upon the base material (steel or concrete) and the design configuration.





US Patents #5,467,566 & #5,906,080

VertiClip SLD w/ 3" Deflection Allowable (Unfactored) Loads

VertiClip® SLD w/ 3" Deflection, Recommended Allowable Load (lbs): F2													
St	ud	SLD362, s3lg,b2d	SLD600, s3lg,b2d	SLD800, s3lg,b2d									
Thickness Mils (ga)	Yield Strength (ksi)	w/ 2 #8 Screws	w/ 2 #8 Screws	w/ 3 #8 Screws									
18 (25)	33	132	132	132									
27 (22)	33	185	242	243									
30 (20 - Drywall)	33	185	242	251									
33 (20 - Structural)	33	185	242	251									
33 (20)	50	185	242	251									
43 (18)	33	185	242	251									
43 (18)	50	185	242	251									
54 (16)	33	185	242	251									
54 (16)	50	185	242	251									
Maximum Allo	wable Clip Load	185	242	251									

Notes:

- Meets criteria for IBC 2009, 2012. Factor of Safety calculated according to ICC-ES AC261 and section F1 of AISI S100-07
- Fasten within ¾" from the angle heel to minimize eccentric load transfer.
- VertiClip SLD series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Total vertical deflection of up to 3" (1 %" up and 1 %" down).
- The standard bushing placement is 2" from the top of the slot and allows the structure to settle ½" prior to typical service.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #8 screws are provided with each pre-installed step bushing.
- Tests performed with bushings centered in the 3" slots.

Load Direction



Nomenclature

VertiClip SLD with 3" deflection is is designated by type (SLD), followed by stud depth in inches multiplied by 100, slot length (s "length in inches" lg), and bushing placement (b "distance from top slot in inches" d).

Example: 6" deep stud, 3" slot, bushings 2" down from top of slot

Designate: VertiClip® SLD600,s3lg,b2d

VertiClip® SL w/ 3" slots

Exterior Head of Wall

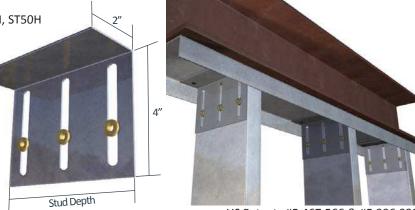
The Steel Network, Inc. www.steelnetwork.com 1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with a PAF or weld and is dependent upon the base material (steel or concrete) and the design configuration.



US Patents #5,467,566 & #5,906,080

VertiClip SL w/ 3" Deflection Allowable (Unfactored) Loads¹

VertiClip® SL w/ 3" Deflection, Recommended Allowable Load (lbs): F2													
St	ud	SL362, s3lg,b2d	SL600, s	3lg,b2d	SL800, s	3lg,b2d							
Thickness Mils (ga)	Yield Strength (ksi)	w/ 2 #12 Screws	w/ 2 #12 Screws	w/ 3 #12 Screws	w/ 2 #12 Screws	w/ 3 #12 Screws							
18 (25)	33	377	377	565	377	565							
27 (22)	33	544	544	817	544	817							
30 (20 - Drywall)	33	561	841	561	841								
33 (20 - Structural)	33	617	810	1,215	810	1,215							
33 (20)	50	617	789	1,183	789	1,183							
43 (18)	33	617	1,139	1,571	1,139	1,709							
43 (18)	50	617	1,571	1,571	1,610	1,915							
54 (16)	33	617	1,571	1,571	1,698	1,915							
54 (16)	50	617	1,571	1,571	1,698	1,915							
Maximum Allo	wable Clip Load	617	1.5	71	1.9	15							

Notes:

- Meets criteria for IBC 2009, 2012. Factor of Safety calculated according to ICC-ES AC261 and section F1 of AISI S100-07
- Fasten within ¾" from the angle heel to minimize eccentric load transfer.
- VertiClip SL series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Total vertical deflection of up to 3'' ($1\frac{1}{2}$ " up and $1\frac{1}{2}$ " down).
- The standard bushing placement is 2" from the top of the slot and allows the structure to settle ½" prior to typical service.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each pre-installed step bushing.
- Tests performed with bushings centered in the 3" slots.

Load Direction



Nomenclature

VertiClip SL with 3" deflection is is designated by type (SL), followed by stud depth in inches multiplied by 100, slot length (s "length in inches" lg), and bushing placement (b "distance from top slot in inches" d).

Example: 6" deep stud, 3" slot, bushings 2" down from top of slot

Designate: VertiClip® SL600,s3lg,b2d

VertiClip® SLS

Bypass Structure

The Steel Network, Inc.

www.steelnetwork.com 1-888-474-4876





ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340 MPa) minimum yield strength, 65ksi (450 MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.





VertiClip	SLS	Allowable	(Unfactored)	Loads ¹
-----------	-----	-----------	--------------	--------------------

	•	•				· · · · · · · · · · · · · · · · · · ·	, , ,
		Ve	rtiClip [®] SLS, Recon	nmended Allowable L	oad (lbs): F1		
Si	tud	SLS362/400-9, -12	SLS362/400-9, -12 SLS600-12 SLS		S600-15, -18, -20 SLS600-24		SLS800-15, 18, -20
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 screws	w/2 or 3 #12 screws	w/2 or 3 #12 screws	w/2 or 3 #12 screws	w/2 or 3 #12 screws	w/2 or 3 #12 screws
33 (20)	33	95	95	95	95	95	95
33 (20)	50	124	138	130	100	138	125
43 (18)	33	124	124	124	100	124	124
43 (18)	50	124	164	130	100	141	125
54 (16)	33	124	156	130	100	141	125
54 (16)	50	124	164	130	100	141	125
68 (14)	50	124	164	130	100	141	125
97 (12)	50	124	164	130	100	141	125
Max Allowa	able Clip Load	124	164	130	100	141	125

	VertiClip® SLS, Recommended Allowable Load (lbs): F2											
St	ud:	SLS362/400-9, -12	SLS600-12		SLS600-1	5, -18, -20	SLS600-24		SLS800-12, -15, 18, -20			
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 screws	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/3 #12 screws		
33 (20)	33	377	377	565	377	565	377	565	377	565		
33 (20)	50	544	544	817	544	817	544	817	544	817		
43 (18)	33	561	561	841	561	841	561	841	561	841		
43 (18)	50	810	810	1,215	810	1,215	810	1,215	810	1,215		
54 (16)	33	789	789	1,183	789	1,183	789	1,183	789	1,183		
54 (16)	50	1,139	1,139	1,709	1,139	1,709	1,139	1,709	1,139	1,709		
68 (14)	50	1,245	1,610	2,070	1,610	2,122	1,610	1,896	1,610	1,816		
97 (12)	50	1,245	1,698	2,070	1,698	2,122	1,698	1,896	1,698	1,816		
Max Allowa	ble Clip Load	1.245	2.0	070	2.1	122	1.8	396	1.8	16		

Notes:

- VertiClip SLS series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each Step Bushing.
- Return lip added for clips longer than 20".
- Allowable load tables incorporate eccentric loading of fasteners. Values with welded connection may increase.
- Fasten within $3\!\!\!/\!\!''$ from the angle heel (centerline of the $1\!\!\!/\!\!\!/\!\!''$ leg) to minimize eccentric load transfer.
- Minimum 3" of SLS required for attachment to structure to steel and 5.5" min. with concrete.
- Total vertical deflection of up to 1%" up and %" down). Deflection requirements greater than %" up and down are available.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.





Nomenclature

VertiClip SLS is designated by stud depth and clip length required. Clip length includes a minimum of 3" for steel (5.5" for concrete) of clip material for attachment to structure added to stud depth, plus the distance of the stud from the structure.

Example: 6" stud, 6" tolerance, 3" to structure

Designate: VertiClip® SLS600-15

* Use of strengthening ribs and return bends varies with each clip.

Example Details





Return lip added for clips longer than 20" (up to 36")

VertiClip SLS at jamb (studs facing each other).





VertiClip SLS Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

VertiClip® SLB

Bypass Slab

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.







US Patents #5,467,566 & #5,906,080

VertiClip SLB Allowable (Unfactored) Loads¹

			Vert	iClip [®] SLB, I	Recommen	ded Allowa	able Load (I	bs): F1 & F2	2			
		F1 L	oad Directi	on	F2 Load Direction							
Stud		SLB362/400	SLB600	SLB800	SLB362/400		SLB600		SLB800		SLBxxx-10, SLB1000 8	SLBxxx-12, & SLB1200
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/2-3 #12 Screws	w/2-3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws
33 (20)	33	95	95	95	376	564	377	565	376	564	376	564
33 (20)	50	138	138	118	544	817	544	817	544	817	544	817
43 (18)	33	124	124	118	560	840	561	841	560	840	560	840
43 (18)	50	179	179	118	810	1,215	810	1,215	810	1,215	810	933
54 (16)	33	156	156	118	788	1,182	789	1,183	788	1,182	788	933
54 (16)	50	225	225	118	1,140	1,600	1,139	1,567	1,140	1,600	933	933
68 (14)	50	227	227	118	1,600	1,600	1,567	1,567	1,600	1,600	933	933
97 (12)	50	227	227	118	1,600	1,600	1,567	1,567	1,600	1,600	933	933
Max Allow	vable Clip Load	227	227	118	1,6	500	1,5	67	1,6	00	93	33

Notes:

- Allowable load tables incorporate eccentric loading of fasteners. Values with welded connection may increase.
- Fasten within $\frac{3}{4}$ " from the angle heel (centerline of the $\frac{1}{2}$ " leg) to minimize eccentric load transfer.
- Fasteners attaching clip to structure should be installed symmetrically around the center line of the clip. The allowable load of the clip may be reduced if fasteners are not installed symmetrically.
- Guide holes in the $1\%{''}$ leg measure 0.172" in diameter for SLB362, 0.141" in diameter for SLB600 and SLB800.
- Total vertical deflection of up to 2" (1" up and 1" down). Deflection requirements greater than 1" up and down are available.
- VertiClip SLB series is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each step bushing. Load requirements don't always justify use of a third screw.
- Three slots are standard in 6" and higher web depths to accommodate construction tolerances. Use of a 3rd screw and bushing is dependent upon load configuration. 250 and 362/400 sizes have only 2 slots and 2 screws.
- Use of strengthening ribs and return bends varies with each clip.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.



Nomenclature

VertiClip SLB is designated by multiplying stud depth by 100.

Example: 6" stud.

Designate: VertiClip® SLB600

- * Use of strengthening ribs and return bends varies with each clip.
- ** The VertiClip SLB600-10 and 600-12 accommodate an even greater construction tolerance of studs from structure.

 The VertiClip SLB600-10 is 10" in depth and the VertiClip SLB600-12 is 12" in depth with slot spacings designed for a 6" stud

Example Details



Standard offset of stud from the heel of the clip should not exceed 1.0". Step Bushings and Screws may be installed in the middle and outer slots of SLB600 or 800 to accommodate greater building tolerances. Note that this may affect the F1 and F2 allowable load capacity and may require a row of bridging at a maximum distance of 12" of the connection to resist stud torsional effects. Call TSN Tech Support for test data and recommendations.



The VertiClip SLB600-10 and 600-12 accommodate an even greater construction tolerance of studs from structure and are now standard products. The VertiClip SLB600-10 is 10" in depth with slot spacing designed for a 6" stud, and the VertiClip SLB600-12 is 12" in depth with slot spacing designed for a 6" stud.





VertiClip SLB Series Blast and Seismic Design data www.steelnetwork.com

** For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

VertiClip® SLB-HD

Bypass Slab for Seismic Conditions

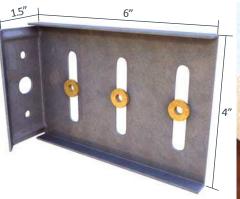
The Steel Network, Inc.

www.steelnetwork.com 1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340 MPa) minimum yield strength, 65ksi minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/653M G90 (Z275) hot dipped galvanized coating.





VertiClip SLB-HD Allowable (Unfactored) Loads¹

US Patent # 5,906,080

	VertiClip® SLB-HD, Recommended Allowable Load (lbs): F1 & F2											
Stud		F1 Allowable (ASD) Loads	F2 Allowable (ASD) Concrete		F2 Allowable (ASD) Loads with One ½" Concrete Anchor							
Thickness Mils (ga)	Yield Strength (ksi)	w/2-3 #12 Screws	w/2* #12 Screws	w/3 #12 Screws	w/2* #12 Screws	w/3 #12 Screws						
33 (20)	33	95	376	564	376	564						
43 (18)	33	124	560	840	560	840						
54 (16)	33	156	788	1,182	788	1,003						
54 (16)	50	225	1,140	1,187	1,003	1,003						
68 (14)	50	234	1,187	1,187	1,003	1,003						
97 (12)	50	234	1,187	1,187	1,003	1,003						
Maximum Allo	wable Clip Load	234	1,1	.87	1,003							

Notes

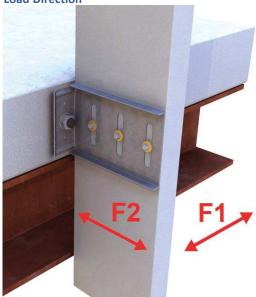
- Fasten within 3/2'' from the angle heel (centerline of the 1/2''' leg) to minimize eccentric load transfer.
- Guide holes for structure connection are 0.375" diameter for (2) ¼" concrete screws, and 0.625" diameter for (1) ½" concrete anchor.
- VertiClip SLB-HD allows up to 2" of vertical deflection (1" up and 1" down).
- VertiClip SLB600-HD is designed to support horizontal loads and should not be used in axial-load-bearing wall construction.
- Allowable loads have not been increased for wind, seismic, or other factors.
- (3) bushings are provided with each clip. Based on the application and evaluation by the design professional, two may be sufficient. If only the outer two slots are used to accommodate greater building tolerances, allowable loads may be reduced.
- Loads listed reflect force in a single direction. When multiple loads act on the connection, it is the responsibility of the designer to check the interaction of the forces.
- The recommended allowable load is for the clip and attachment to the stud only. The design professional must design attachment to the primary structure.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.
- * First and third bushings installed

Nomenclature

VertiClip SLB-HD is designed to be used with 6" studs and is designated VertiClip® SLB600-HD



VertiClip SLB-HD Series Blast and Seismic Design data www.steelnetwork.com



^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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Load Direction

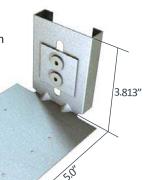
VertiClip® SLF

Bypass Top of Slab

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340 MPa) minimum yield strength, 65ksi (450 MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.



US Patent # 8,511,032

VertiClip SLF Allowable (Unfactored) Loads¹

VertiClip® SLF, Recommended Allowable Load (lbs): F2								
St	Stud							
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 screws						
43 (18)	33	281						
43 (18)	50	326						
54 (16)	50	465						
68 (14) and up	50	632						
Maximum Allo	wable Clip Load	632						

Notes:

- Stud web crippling should be checked. Use 3½" bearing length and "Interior Reaction one Flange", Condition 2, for the web crippling calculations except at end of stud use "End Reaction one Flange", Condition 1.
- Align rows of wall bridging so that one row of bridging falls within 12" from VertiClip SLF **OR** use one flat strap bracing on outer flange of studs to resist torsional effects.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each Step Bushing.
- VertiClip SLF allows up to 1½" of vertical deflection (¾" up and ¾" down)
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

VertiClip SLF is available in one size for all stud depths with 1 5/8" flanges and is designated VertiClip® SLF162

Example Details



VertiClip SLF used with TSN's BridgeBar® & BridgeClip® installed within 12" from the clip.



VertiClip SLF used with one flat strap bracing on the outer flange of studs to resist torsional effects.



VertiClip® SLT

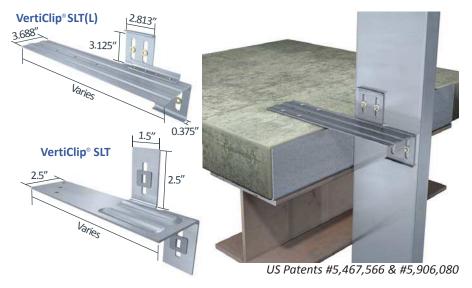
Structure/Slab Bypass

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAF, screw/bolt anchors, or weld and is dependent upon the base material (steel or concrete) and the design configration.





VertiClip SLT Allowable (Unfactored) Loads¹

	VertiClip® SLT, Recommended Allowable Load (lbs): F1 & F2										
	Carrel	F1 Load Direction			F2 Load Direction						
Stud		SLT9.5	SLT(L)12, SLT(L)15 & SLT(L)18		SLT-9.5	SLT(L)12	SLT(L)15	SLT(L)18	
	Yield Strength	w/2 #12	w/2 #12	w/4 #12	w/2 #12	w/2 #12	w/4 #12	w/2 #12	w/4 #12	w/2 #12	w/4 #12
Mils (ga)	(ksi)	screws	screws	screws	screws	screws	screws	screws	screws	screws	screws
33 (20)	33	190	190	380	376	376	754	376	744	376	700
33 (20)	50	275	275	452	510	544	903	544	744	544	700
43 (18)	33	248	248	452	510	560	903	560	744	560	700
43 (18)	50	341	359	452	510	810	903	744	744	700	700
54 (16)	33	312	312	452	510	789	903	744	744	700	700
54 (16)	50	341	450	452	510	903	903	744	744	700	700
68 (14)	50	341	452	452	510	903	903	744	744	700	700
97 (12)	50	341	452	452	510	903	903	744	744	700	700
Max Allov	vable Clip Load	341	45	2	510	90	03	74	14	70	00

Notes:

- VertiClip SLT series is designed to support horizontal loads and must not be used in axial-load-bearing wall construction.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each Step Bushing.
- VertiClip SLT allows up to 2" of vertical deflection (1"up and 1" down).
- VertiClip SLT(L) allows up to 1.875" of vertical deflection (0.938" up and 0.938" down)
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

VertiClip SLT is available in a length of 9 $\frac{1}{2}$ ". VertiClip SLT(L) is available in lengths of 12", 15", and 18". Determine length by adding stud + offset + 3" for steel (5.5" for concrete) and selecting the next largest size.

Example: 6" stud, 4" offset + 3" **Designate:** VertiClip® SLT(L)15

Load Direction



Example Details



VertiClip SLT attached to the underside of wide flange beam.





^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

MasterClip™ VLB

Bypass Slab

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of MasterClip™ to the primary structure may be made with a PAF, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.



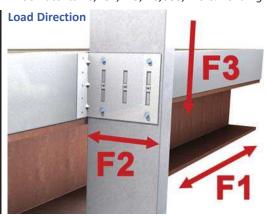


US Patents #8,181,419, #8,683,770 & Pending

onfiguration.

MasterClip VLB Allowable Loads

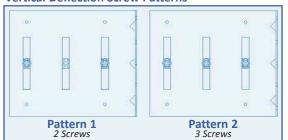
MasterClip™ V	MasterClip™ VLB, Recommended Allowable Load (lbs), For VERTICAL DEFLECTION: F1 & F2									
St	ud	F1 Load Direction	F2 Load Direction							
Thickness Mils	Yield Strength	w/2-3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws						
(ga)	(ksi)	Patterns 1 & 2	Pattern 1	Pattern 2						
33 (20)	33	95	377	565						
33 (20)	50	138	544	817						
43 (18)	33	124	561	841						
43 (18)	50	179	810	1,215						
54 (16)	33	156	789	1,183						
54 (16)	50	225	1,139	1,567						
68 (14)	50	227	1,567	1,567						
97 (12)	50	227	1,567	1,567						
Maximum Allov	wable Clip Load	227	1,5	667						



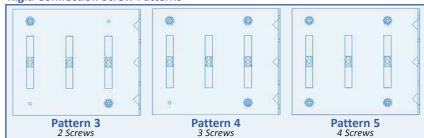
	MasterClip™ VLB, Recommended Allowable Load (lbs), For RIGID CONNECTION: F1, F2 & F3											
St	Stud F1 Load Direction			F2 Load Direction	n	F3 Load Direction						
Thickness Mils	Yield Strength	w/3-4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws				
(ga)	(ksi)	Patterns 4 & 5	Pattern 3	Pattern 4	Pattern 5	Pattern 3	Pattern 4	Pattern 5				
33 (20)	33	191	376	565	752	251	377	503				
33 (20)	50	275	544	817	1,089	362	544	727				
43 (18)	33	248	560	841	1,120	373	561	749				
43 (18)	50	359	810	1,215	1,620	539	810	1,082				
54 (16)	33	312	788	1,183	1,576	524	789	1,053				
54 (16)	50	450	1,138	1,709	1,954	757	1,139	1,521				
68 (14)	50	536	1,610	1,954	1,954	1,071	1,610	1,792				
97 (12)	50	536	1,698	1,954	1,954	1,129	1,698	1,792				
Maximum Allo	wable Clip Load	536		1,954		1,792						

**Important notes for MasterClip VLB Allowable Load tables continued on next page.

Vertical Deflection Screw Patterns



Rigid Connection Screw Patterns



Notes:

- Allowable load tables incorporate eccentric loading of fasteners. Values with welded connection may increase.
- Fasten within ¾" from the angle heel (centerline of the 1½" leg) to minimize eccentric load transfer.
- Fasteners attaching clip to structure should be installed symmetrically around the center line of the clip. The allowable load of the clip may be reduced if fasteners are not installed symmetrically.
- Guide holes in the 1 ½" leg measure 0.141" in diameter.
- Total vertical deflection of up to 2" (1" up and 1" down).
- Allowable loads have not been increased for wind, seismic, or other factors.
- MasterClip VLB resists horizontal and vertical loads when used as a rigid connector.
- Loads listed reflect force in a single direction. When multiple loads react on the connection, it is the responsibility of the designer to check the interaction of forces.
- Torsional effects are considered on screw group for F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.
- Design loads consider loads on the clip and #12 screw fasteners to the stud web.
- (3) #12 screws are provided with each connector to be used for eiter vertical deflection connector or rigid connector step bushing. Load requirements don't always justify use of all screws provided.
- Three slots are standard in 6" and higher web depths to accommodate construction tolerances. Use of a 3rd screw and bushing is dependent upon load configuration.

Nomenclature

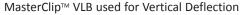
MasterClip VLB is currently available in one size for use with 6" stud depths and is designated MasterClip™ VLB600.

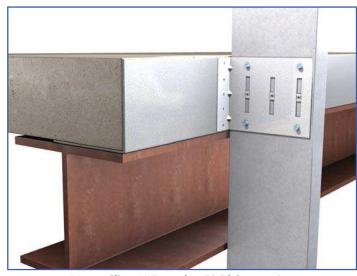
Example: 6" stud.

Designate: MasterClip™ VLB600

Example Details







MasterClip™ VLB used as Rigid Connection



MasterClip VLB Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

DriftClip® DSLB

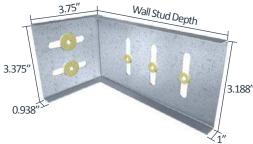
Bypass Slab

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of DriftClip DSLB to the primary structure may be made with PAFs, screws, or bolt anchors depending on the base material (steel or concrete) and the design configuration. The step bushings used for attachment to structure are

designed for use with ¼" maximum diameter fasteners. Designing this connection is the responsibility of the Structural Engineer of Record, and a minimum of two fasteners must be used.



DriftClip DSLB Allowable (Unfactored) Loads¹

	DriftClip® DSLB	362, 600 & 800 F	Recommended A	llowable Load (lb	s): F2	
	Stud	Fastener	Pattern 1	Fastener Pattern 2		
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/3 #12 Screws*	w/2 #12 Screws	w/3 #12 Screws*	
33 (20)	33	377	565	377	565	
33 (20)	50	544	817	544	572	
43 (18)	33	561	841	561	572	
43 (18)	50	810	917	572	572	
54 (16)	33	917	917	572	572	
54 (16)	50	917	917	572	572	
68 (14)	50	917	917	572	572	
97 (12)	50	917	917	572	572	
Max Allow	vable Clip Load	91	17	572		

Notes:

- Design loads are for attachment of DriftClip DSLB to stud only.
- Attachment to structure engineered by others. As a design reference for the structure attachment, follow ICC-ESR-3332 for allowable loads for screw fasteners of ¼"- 20 size with various plate thickness.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each step bushing for attachment to stud. Load requirements don't always justify use of a third screw.
- DriftClip DSLB allows up to 2" of vertical deflection (1"up and 1" down), and 2" lateral drift (1" left and 1" right in plane). Deflection requirements greater than 2" lateral drift are available.
- One row of bridging is recommended at a maximum distance of 12" from DriftClip to resist torsional effects.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.
- * Three screws are not applicable to DriftClip DSLB362.

Nomenclature

DriftClip DSLB is classified by multiplying stud depth by 100.

Example: 6" stud depth Designate: DriftClip® DSLB600

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US Patents #6,612,087 & #7,104,024

Allowable Screw Pullout

Section Thickness	Pullout 1/4" - 20 Screws* (lbs)
0.0566"	206
0.0713"	260
0.1017"	500
1/8"	765
3/16"	1,045
1/4"	1,215
5/16"	1,275

^{*} Limited by the allowable F2 loads shown in the table on the left.

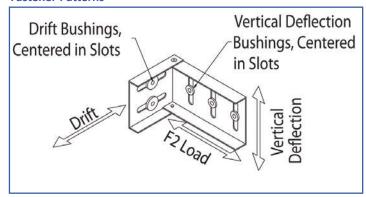
Load Direction



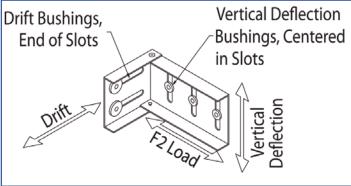
^{*} If more than 2" lateral drift is required, contact TSN engineering.

^{**} One row of bridging is recommended at a maximum distance of 12" from DriftClip to resist torsional effects.

Fastener Patterns



Fastener Pattern 1 replicates a condition of out-of-plane wind or



Fastener Pattern 2 replicates a condition of out-of-plane wind or seismic force with no vertical live load deflection or in-plane drift. seismic force with or without full vertical live load deflection and full in-plane drift.





^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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The Steel Network, Inc.

DriftClip® DSLS

Bypass Structure

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of DriftClip DSLS to the primary structure may be made with PAFs, screws, or bolt anchors depending on the base material (steel or concrete) and the design configuration. The step bushings used for attachment to structure are designed for use with ¼" maximum diameter fasteners. Designing this connection is the

responsibility of the Structural Engineer of Record, and a minimum of two fasteners must be used. A minimum of 3.5" of DSLS is required for attachment to steel structure and a minimum of 6" is required for attachment to concrete structure.



US Patents #6,612,087 & #7,104,024

DriftClip DSLS Allowable (Unfactored) Loads¹

	DriftClip® DSLS, Recommended Allowable Load (lbs): F2 - Fastener Pattern 1											
	Stud DSLS362/400-9		DSLS362/400-12	DSLS6	DSLS600-10		00-12	DSLS600-15				
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/2 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws			
33 (20)	33	377	377	377	565	377	565	377	565			
33 (20)	50	544	544	544	817	544	817	544	817			
43 (18)	33	561	561	561	841	561	841	561	841			
43 (18)	50	810	810	810	1,204	810	1,215	810	1,215			
54 (16)	33	789	789	789	1,183	789	1,183	789	1,183			
54 (16)	50	961	1,139	1,139	1,204	1,139	1,709	1,139	1,709			
68 (14)	50	961	1,237	1,204	1,204	1,610	1,862	1,610	1,903			
97 (12)	50	961	1,237	1,204	1,204	1,698	1,862	1,698	1,903			
Max Allow	able Clip Load	961	1,237	1,2	204	1,8	62	1,903				

	DriftClip® DSLS, Recommended Allowable Load (lbs): F2 - Fastener Pattern 1										
Stud		DSLS600-20		DSLS800-12		DSLS800-15		DSLS800-20			
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/3 #12 Screws								
33 (20)	33	377	565	377	565	377	565	377	565		
33 (20)	50	544	817	544	817	544	817	544	817		
43 (18)	33	561	841	561	841	561	841	561	841		
43 (18)	50	810	1,215	810	1,164	810	1,215	810	1,215		
54 (16)	33	789	1,183	789	1,164	789	1,183	789	1,183		
54 (16)	50	1,139	1,709	1,139	1,164	1,139	1,709	1,139	1,709		
68 (14)	50	1,610	2,236	1,164	1,164	1,610	1,894	1,610	1,822		
97 (12)	50	1,698	2,236	1,164	1,164	1,698	1,894	1,698	1,822		
Max Allowable Clip Load		2,2	236	1,164		1,8	94	1,822			

	DriftClip® DSLS, Recommended Allowable Load (lbs): F2 - Fastener Pattern 2										
	Stud	DSLS362/400-9	DSLS362/400-12 DSLS600-10		DSLS600-12		DSLS600-15				
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/2 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws		
33 (20)	33	377	377	377	565	377	565	377	565		
33 (20)	50	544	544	544	817	544	817	544	817		
43 (18)	33	561	561	561	841	561	841	561	841		
43 (18)	50	810	810	810	1,018	810	1,215	810	1,215		
54 (16)	33	789	789	789	1,018	789	1,183	789	1,183		
54 (16)	50	943	1,078	1,018	1,018	1,139	1,709	1,139	1,709		
68 (14)	50	943	1,078	1,018	1,018	1,610	1,742	1,610	1,903		
97 (12)	50	943	1,078	1,018	1,018	1,698	1,742	1,698	1,903		
Max Allow	Max Allowable Clip Load		1,078	1,0	18	1,7	1,742		1,903		

^{**}DriftClip DSLS Allowable Load tables and important notes continued on next page.

Load Direction

	DriftClip® DSLS, Recommended Allowable Load (lbs): F2 - Fastener Pattern 2										
Stud		DSLS600-20		DSLS8	DSLS800-12		DSLS800-15		DSLS800-20		
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/3 #12 Screws								
33 (20)	33	377	565	377	565	377	565	377	565		
33 (20)	50	544	817	544	817	544	817	544	817		
43 (18)	33	561	841	561	841	561	841	561	841		
43 (18)	50	810	1,215	810	1,158	810	1,198	810	1,215		
54 (16)	33	789	1,183	789	1,158	789	1,183	789	1,183		
54 (16)	50	1,139	1,663	1,139	1,158	1,139	1,198	1,139	1,246		
68 (14)	50	1,610	1,663	1,158	1,158	1,198	1,198	1,246	1,246		
97 (12)	50	1,663	1,663	1,158	1,158	1,198	1,198	1,246	1,246		
Max Allowable Clip Load		1,6	63	1,158		1,198		1,2	1,246		

Notes:

- Design loads are for attachment of DriftClip DSLS to stud only. Load tables reflect horizontal loads (F2)
- Attachment to structure engineered by others. As a design reference, follow ICC-ESR-3332 for allowable loads for screw fasteners of ¼"- 20 size with various plate thickness
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each step bushing for attachment to stud. Load requirements don't always justify use of a third screw.
- One row of bridging is recommended at a maximum distance of 12" from DriftClip to resist torsional effects.
- Return lip added for clips longer than 20".
- DriftClip DSLS allows up to 2" of vertical deflection (1"up and 1" down), and 2" lateral drift (1" left and 1" right in plane). Deflection requirements greater than 2" lateral drift are available.
- ¹ For LRFD Design Strengths for DSLS600-12 and DSLS600-15 refer to ICC-ESR-2049.

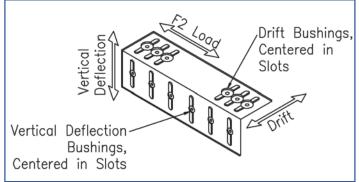
Nomenclature

DriftClip DSLS is classified by multiplying stud depth by 100, followed by length.

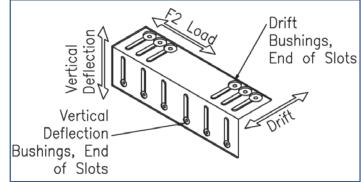
Example: 6" stud depth, 15" length **Designate:** DriftClip® DSLS600-15

- * If more than 2" lateral drift is required, contact TSN engineering.
- ** One row of bridging is recommended at a maximum distance of 12" from DriftClip to resist torsional effects.
- *** Three screws & step bushings are available for attachment to stud in 6" sizes and higher. Specify that 3 slots are needed when placing order.

Fastener Patterns



Fastener Pattern 1 replicates a condition of out-of-plane wind or seismic force with no vertical live load deflection or in-plane drift.



Fastener Pattern 2 replicates a condition of out-of-plane wind or seismic force with full vertical live load deflection and full in-plane drift.





DriftClip DSLS Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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DriftClip® DSLD

Interior Head of Wall

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M

G60 (Z180) hot dipped galvanized coating.

The attachment of DriftClip DSLD to the primary structure utilizes step bushings designed for #8 (0.164") screws. Designing this connection is the responsibility of the Structural Engineer of Record, and a minimum of two fasteners must be used.





US Patents #6,612,087 & #7,104,024

DriftClip DSLD Allowable (Unfactored) Loads¹

DriftClip® DSLD, Recommended Allowable Load (lbs): F2										
St	ud		Fastener Pattern 1		Fastener Pattern 2					
Thickness Mils (ga)	Yield Strength (ksi)	DSLD362 w/2 #8 Screws	DSLD600 w/2 #8 Screws	DSLD800 w/2 #8 Screws	DSLD362 w/2 #8 Screws	DSLD600 w/2 #8 Screws	DSLD800 w/2 #8 Screws			
18 (25)	33	70	132	132	27	107	132			
27 (22)	33	70	178	199	27	107	183			
33 (20)	33	70	178	199	27	107	183			
33 (20)	50	70	178	199	27	107	183			
43 (18)	33	70	178	199	27	107	183			
43 (18)	50	70	178	199	27	107	183			
54 (16)	33	70	178	199	27	107	183			
54 (16)	50	70	178	199	27	107	183			
Maximum Allowable Clip Load		70	178	199	27	107	183			

Notes:

- Design loads are for attachment of DriftClip DSLD to stud only. Load tables reflect horizontal loads (F2).
- Attachment to structure engineered by others.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Two (2) #8 screws are provided with each DriftClip DSLD for attachment to stud.
- DriftClip DSLD allows up to 2" of vertical deflection (1" up and 1" down), and 2" lateral drift (1" left and 1" right in plane). Deflection requirements greater than 2" lateral drift are available.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

DriftClip DSLD is classified by multiplying stud depth by 100.

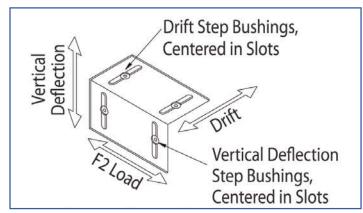
Example: 6" stud depth **Designate:** DriftClip® DSLD600

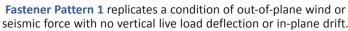
Load Direction

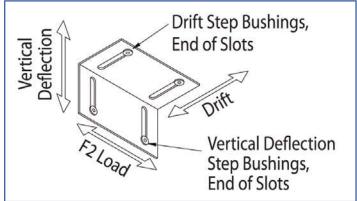


^{*} Three screws & step bushings are available in 6" sizes and higher. Specify that 3 slots are needed when placing order.

Fastener Patterns







Fastener Pattern 2 replicates a condition of out-of-plane wind or seismic force with no vertical live load deflection or in-plane drift. seismic force with full vertical live load deflection and full in-plane drift.







^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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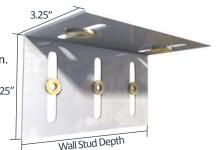
DriftClip® DSL

Exterior Head of Wall

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of DriftClip DSL to the primary structure may be made with PAFs, screws, or bolt anchors depending on the base material (steel or concrete) and the design configuration. The step bushings used for attachment to structure are designed for use with 1/4" 3.25 maximum diameter fasteners. Designing this connection is the responsibility of the Structural Engineer of Record, and a minimum of two fasteners must be used.





US Patents #6,612,087 & #7,104,024

DriftClip DSL Allowable (Unfactored) Loads¹

	DriftClip® DSL, Recommended Allowable Load (lbs): F2											
	Stud Fastener Pattern 1							Fastener Pattern 2				
Thickness Mils (ga)	Yield Strength (ksi)							DSL600 w/2 #12 Screws				
33 (20)	33	357	377	565	377	565	129	377	418	377	565	
33 (20)	50	357	544	776	544	817	129	418	418	544	817	
43 (18)	33	357	561	776	561	841	129	418	418	560	841	
43 (18)	50	357	776	776	810	1,041	129	418	418	810	1,041	
54 (16)	33	357	776	776	789	1,041	129	418	418	789	1,041	
54 (16)	50	357	776	776	1,041	1,041	129	418	418	1,041	1,041	
68 (14)	50	357	776	776	1,041	1,041	129	418	418	1,041	1,041	
97 (12)	50	357	776	776	1,041	1,041	129	418	418	1,041	1,041	
Max Allow	vable Clip Load	357	7:	76	1,0	041	129	4:	18	1,0)41	

Notes:

- Design loads are for attachment of DriftClip DSL to stud only. Load tables reflect horizontal loads (F2).
- Attachment to structure engineered by others.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Two (2) #12 screws are provided with each DriftClip DSL for attachment to stud.
- DriftClip DSL allows up to 2" of vertical deflection (1"up and 1" down), and 2" lateral drift (1" left and 1" right in plane). Deflection requirements greater than 2" lateral drift are available.
- One row of bridging is recommended at a maximum distance of 12" from DriftClip to resist torsional effects.
- Attachment to structure engineered by others. As a design reference, follow ICC-ESR-3332 for allowable loads for screw fasteners of ¼" - 20 size with various plate thickness.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

DriftClip DSL is classified by multiplying stud depth by 100.

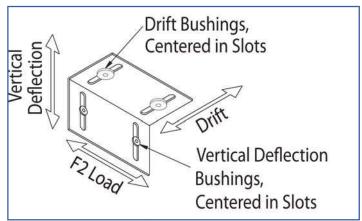
Example: 6" stud depth **Designate:** DriftClip® DSL600

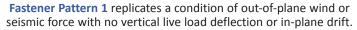
- * If more than 2" lateral drift is required, contact TSN engineering.
- ** One row of bridging is recommended at a maximum distance of 12" from DriftClip to resist torsional effects.
- *** Three screws & step bushings are available in 6" sizes and higher. Specify that 3 slots are needed when placing order.

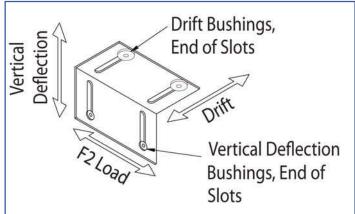




Fastener Patterns







Fastener Pattern 2 replicates a condition of out-of-plane wind or seismic force with full vertical live load deflection and full inplane drift.



DriftClip DSL362/400, DSL600 & DSL800 ICC-ESR-2049 www.icc-es.org



DriftClip DSL Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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DriftTrak® DTSL

Exterior Head of Wall

Material Composition

Clip Material: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

Track Material: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.



US Patents #7,503,150 & #7,104,024

DriftTrak DTSL Allowable (Unfactored) Loads

Drift Irak DISL Allowable (Unfactored) Loads										
DriftTrak® DTSL, Recommended Allowable Load (lbs): F2										
St	ud		Track to Structure (or both sides)	16" Fastener Spacing in Track to Structure (or welded on both sides)						
		Fastener Pattern 1 Fastener Pattern 2		Fastener Pattern 1	Fastener Pattern 2					
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/2 #12 Screws	w/2 #12 Screws	w/2 #12 Screws					
33 (20)	33	377	377	377	377					
33 (20)	50	544	482	544	449					
43 (18)	33	561	482	561	449					
43 (18)	50	625	482	625	449					
54 (16)	33	625	482	625	449					
54 (16)	50	625	482	625	449					
68 (14)	50	625	482	625	449					
97 (12) 50		625	482	625	449					
Maximum Allo	wable Clip Load	625	482	625	449					

Stiffener Channel

0.819"

Notes

- Design loads are for attachment of DriftTrak DTSL to stud only. Load tables reflect horizontal loads (F2).
- Attachment to structure engineered by others.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Two (2) #12 screws are provided with each DriftTrak DTSL for attachment to stud.
- Clips are manufactured to fit into the DriftTrak and provide up to 2" of vertical deflection (1" up and 1" down), and free lateral movement of the structure.
- Allow a minimum of 0.875" from the structure to the top of the stud to allow for the attachment of DriftTrak inside the standard track.
- One row of bridging is recommended at a maximum distance of 12" from DriftTrak to resist torsional effects.
- DriftTrak DTSL does not provide wall closure. A top track will be required for closure of the wall assembly.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

DriftTrak DTSL is available in one size for all stud depths over 3 5/8".

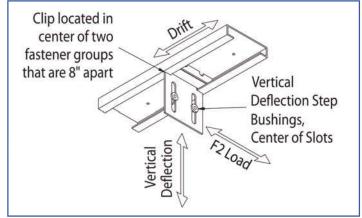
Example: 6" stud depth **Designate:** DriftTrak® DTSL

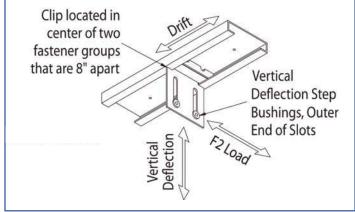
- * DriftTrak is available in 12' lengths, and is designated: DriftTrak®
- ** A top track is required for closure of the wall assembly.
- *** Clips and track sold separately.

Load Direction



Fastener Patterns





Fastener Pattern 1 replicates a condition of out-of-plane wind or drift.

Fastener Pattern 2 replicates a condition of out-of-plane wind or seismic force with no vertical live load deflection and full in-plane seismic force with full vertical live load deflection and full in-plane drift.





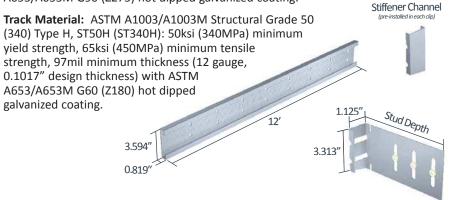
^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

DriftTrak® DTSLB

Bypass Slab

Material Composition

Clip Material: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.







US Patents #7,503,150 & #7,104,024

DriftTrak DTSLB Allowable (Unfactored) Loads¹

	DriftTrak [®] D	TSLB362, 600 & 800, Re	commended Allowable L	oad (lbs): F2	
			Fastener Pa	attern 1 & 2	
St	ud		n Track to Structure (or n each side)		n Track to Structure (or each side)
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/3 #12 Screws	w/2 #12 Screws	w/3 #12 Screws
33 (20)	33	377	565	377	565
33 (20)	50	544	808	544	753
43 (18)	33	561	808	561	753
43 (18)	50	808	808	753	753
54 (16)	33	789	808	753	753
54 (16)	50	808	808	753	753
68 (14)	50	808	808	753	753
97 (12)	50	808	808	753	753
Maximum Allo	wable Clip Load	8	08	7.	53

Notes:

- Design loads are for attachment of DriftTrak DTSLB to stud only. Load tables reflect horizontal loads (F2).
- Attachment to structure engineered by others.
- Allowable loads have not been increased for wind, seismic, or other factors.
- #12 screws are provided with each step bushing for attachment to stud. Load requirements don't always justify use of a third screw.
- Clips are manufactured to fit into the DriftTrak and provide up to 2" of vertical deflection (1" up and 1" down), and free lateral movement of the structure.
- Allow a minimum of 0.875" from the structure to the inside flange of the bypassing stud to allow for track attachment.
- One row of bridging is recommended at a maximum distance of 12" from DriftTrak to resist torsional effects.
- ¹ For LRFD Design Strengths refer to ICC-ESR-2049.

Nomenclature

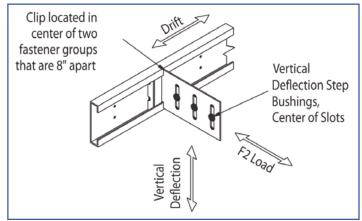
DriftTrak DTSLB is classified by multiplying stud depth by 100.

Example: 6" stud depth **Designate:** DriftTrak® DTSLB600

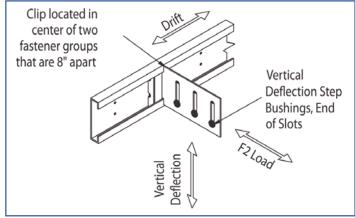
Load Direction



Fastener Patterns

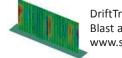


Fastener Pattern 1 replicates a condition of out-of-plane wind or seismic force with no vertical live load deflection and full in-plane drift.



Fastener Pattern 2 replicates a condition of out-of-plane wind or seismic force with full vertical live load deflection and full in-plane drift.





DriftTrak DTSLB Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of each of these reports, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

DriftTrak® DTLB

Bypass Slab

DTLB

with Notches

Material Composition

Clip Material: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M C00 (7375) but dispared solvening

A653/A653M G90 (Z275) hot dipped galvanized coating. **Track Material:** ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 97mil minimum thickness (12 gauge, 0.1017" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.

1.125" Stud Depth 0.819" Stud Depth

3.313"





US Patents #7,503,150

DriftTrak DTLB Allowable (Unfactored) Loads

		Drif	tTrak [®] DTLB 6	500 & 800, Re	ecommende	d Allowable Lo	oad (lbs): F2 &	.F3		
			F2 Allowa	ble Loads			F3 .	Allowable Loads		
S	tud		& DTLB800 lotches	DTLB8	0-HD & 00-HD Notches*		DTLB600-HD 0.819" + 1" gap	DTLB800 & DTLB800-HD Total Offset for 8" Studs = 0.819" + 1.0" gap Total Offset for 6" Studs = 0.819" + 2.0" gap		
Thickness Mils (ga)	Yield Strength (ksi)	w/4 #12 Screws	w/6 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	
33 (20)	33	762	808	754	1,130	258	308	226	264	
33 (20)	50	808	808	1,089	1,633	373	446	327	381	
43 (18)	33	808	808	1,122	1,682	384	460	336	393	
43 (18)	50	808	808	1,620	1,707	555	664	486	567	
54 (16)	33	808	808	1,577	1,707	540	647	473	552	
54 (16)	50	808	808	1,707	1,707	780	934	683	797	
68 (14)	50	808	808	1,707	1,707	1,103	1,320	966	1,127	
97 (12)	50	808	808	1,707	1,707	1,163	1,392	1,019	1,189	
Max Allowa	ble Clip Load	80	08	1.7	07	1.750 1.272				

DTLB-HD

Without Notches

Stiffener Channel

3.313

Notes:

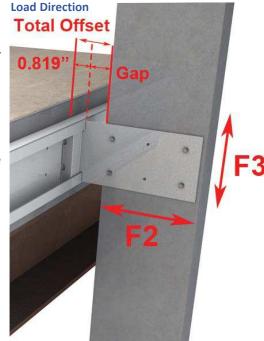
- Allowable load tables incorporate eccentric loading of fasteners.
- Loads listed reflect force in a single direction. When multiple loads react on the connection, it is the responsibility of the designer to check the interaction of forces.
- Torsional effects are considered on screw group for F3 allowable loads. It is assumed that all of the torsional moment is taken by the connection to the stud.
- Design loads are for attachment of DriftTrak DTLB to stud only. Load tables reflect horizontal loads (F2) and vertical loads (F3)
- Use 8" fastener spacing in track to structure (or weld on each side of track). Size of fasteners or weld is engineered by others.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Clips are manufactured to fit into the DriftTrak and provide a rigid connection to the stud, and free lateral movement of the structure.
- Allow a minimum of 0.875" from the structure to the inside flange of the bypassing stud to allow for track attachment.
- One row of bridging is recommended at a maximum distance of 12" from DriftTrak to resist torsional effects.

Nomenclature

DriftTrak DTLB is classified by multiplying stud depth by 100, followed by "HD," based on F2 strength required. Refer to load tables.*

Example: 6" stud depth, with an outward load (F2) of 1,000 lbs **Designate:** DriftTrak® DTLB600-HD

^{*} Notches are standard in DriftTrak DTLB. For greater F2 outward load capacity, use DTLB-HD clips w/o notches. Refer to Allowable Load Table.



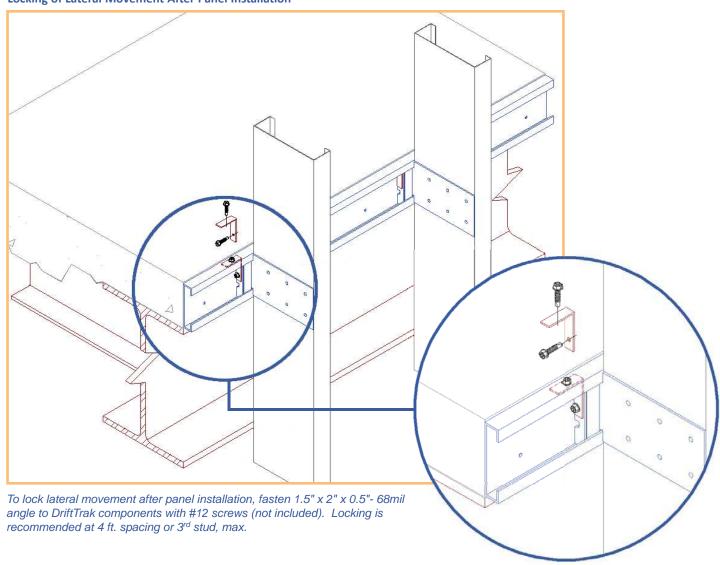
Fastener Patterns



4 Hole Fastener Pattern

6 Hole Fastener Pattern

Locking of Lateral Movement After Panel Installation





DriftTrak DTLB Series Blast and Seismic Design data www.steelnetwork.com

** For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

DriftCorner®

Infill or Bypass Corners

The Steel Network, Inc. www.steelnetwork.com 1-888-474-4876

Material Composition

ASTM A1003/A1003M Structural Grade 33 (230) Type H, ST33H (ST230H): 33ksi (230MPa) minimum yield strength, 45ksi (310MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

6.25"

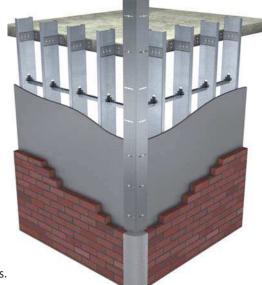
Important Considerations

Attachment of DriftCorner is made with #8 screws through pre-installed step bushings.

Screws are not included since screw length and type will vary with the thickness and type of sheathing used. If using gypsum board (or similar) sheathing, install 1.5"x9"x43mil (18ga) angle behind the sheathing on each side of the DriftCorner to allow for proper screw placement and penetration. If requested, TSN will provide the backing angle with DriftCorner. For ½" sheathing with 43mil backing angle, use 1" long screws. For thicker sheathing, use 1 ½" long screws.

Shown below are two detailed examples of DriftCorner application. More details are available for download at www.

steelnetwork.com, including those with the backing angle and with other drift products. Contact TSN's Technical Services Team at (888) 474-4876 for design recommendations.



US Patent #7,832,162

Notes:

- DriftCorner may be utilized in either infill or bypass conditions.
- 2.625" horizontal slots are positioned vertically every 12" on each leg of a 12ft long angle.
- Each slot has a pre-installed Step-Bushing designed for use with a #8 screw. (Screws are not Included)
- Provides up to 2" of lateral drift at corners.

Nomenclature

DriftCorner is made in one size and is designated *DriftCorner*®.

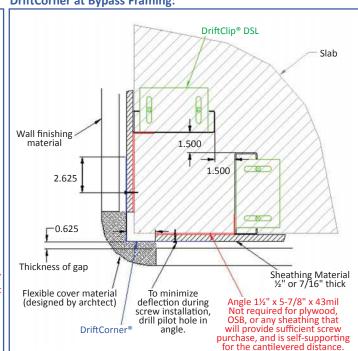
DriftCorner at Slab Bypass:

Slab Wall finishing material 2.875 2.875 2.625 DriftClip® DSLB -0.625Thickness of gap Angle 1½" x 9" x 43mil Not required for plywood OSB, or any sheathing that will provide sufficient Sheathing Material ½" or 7/16" thick Flexible cover material screw purchase, and is self-supporting for the cantilevered distance. (designed by archtect) To minimize deflection during screw installation, DriftCorner® drill pilot hole in angle.

Bypass Condition using DriftClip® DSLB with Non-Supportive Sheathing Such as Gypsum

DriftCorner at Bypass Framing:

12'



Bypass Condition using DriftClip® DSL with Non-Supportive Sheathing Such as Gypsum

Wall Bridging

Background

Bridging Background

Bridging for load bearing studs is needed to resist the following forces:

- 1 Weak axis buckling induced by axial compression load.
- 2 Torsion induced by wind load.

As axial compression and lateral wind loads are applied, wall studs react with weak axis buckling and torsional rotation. To offset these forces, a form of bridging is incorporated into the wall system. Bridging loads accumulate over the run of the wall, requiring transfer of lateral forces in bridging at columns or to the floor slab into the structural load path to the foundation.

AISI Wall Stud Design Standard (S211-07) and AISI Specification (S100-07) provide the load and stiffness requirements for bracing members due to the effects of axial compression load and wind load as given in the table below. Contact TSN Technical Support (888) 474-4876 if further information is needed regarding wall bridging design.





Bridging Requirements

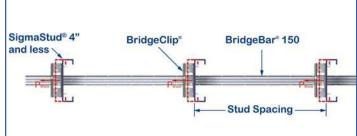
	AISI Wall Stud Design Standard (S211-07)	AISI Specification (S100-07)
		Load Capacity: Bracing Load P _{Brace} * = 0.01 x Stud Axial Strength (P _{Stud}) x # of studs braced.
Stud Axial Compression	Load Capacity: Bracing Load $P_{Brace}^* = 0.02 \text{ x Stud Design Compression}$ Force $(P_{Stud}) \text{ x # of studs braced.}$	Stiffness Capacity: Lateral Stiffness β_{Brace} = 4 x Stud Nominal Axial Strength / Unbraced Length (for one row of bridging).
		Lateral Stiffness β_{Brace} = 6 x Stud Nominal Axial Strength / Unbraced Length (for two rows of bridging).
Wind	Load Capacity: Twist Load P _L = 1.5 x Wind Load x Bridging Spacin	g x Stud Spacing x m(Shear Center Distance) / Stud Depth.
	Twist Moment $M_1 = P_L x$ Stud Depth.	

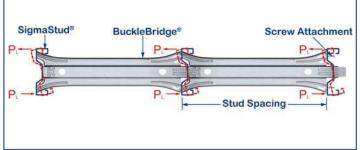
^{*} Bracing forces accumulate over the run of the wall until anchored.

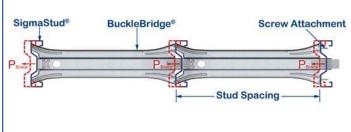
Bridging Load Bearing Studs Against Torsion By Wind

SigmaStud® 4" BridgeClip® BridgeBar® 150 M1 Stud Spacing

Bridging Load Bearing Studs Against Weak Axis Buckling







Curtain Wall Bridging Chart

Quick Reference

The Steel Network, Inc.

www.steelnetwork.com



		Channel	/ Clip Bridging Chart: Design Wind Pressure and Unsupported Wall Height										
Section	10	psf*		20) psf			25	5 psf				
Section	10'	12'	10'	12'	14'	16'	10'	12'	14'	16'			
600S162-33, 33 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	N/A	BB/BC1	(2) BB/BC1	(2) BB/BC1	N/A			
600S162-43, 33 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	(3) BB/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	(3) BB/BC1			
600S162-54, 50 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	(3) BB/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	(3) BB/BC1			
600S162-68, 50 ksi	CRC/BC1	CRC/BC1	CRC/BC1	(2) CRC/BC1	(2) CRC/BC1	(3) CRC/BC1	CRC/BC1	(2) CRC/BC1	(2) CRC/BC1	(3) CRC/BC1			
600S162-97, 50 ksi	CRC/BC1	CRC / BC1	CRC/BC1	(2) CRC/BC1	(2) CRC/BC1	(3) CRC/BC1	CRC/BC1	(2) CRC/BC1	(2) CRC/BC1	(3) CRC/BC1			
800S162-33, 33 ksi	BB or CRC/BC1	(2) BB <i>or</i> (2) CRC/BC1	BB/BC800	(2) BB / BC800	(2) BB/BC800	(3) BB/BC800	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800			
800S162-43, 33 ksi	BB or CRC /BC1	(2) BB or (2) CRC/BC1	BB/BC800	(2) BB / BC800	(2) BB/BC800	(3) BB/BC800	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800			
800S162-54, 50 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC800	(2) BB / BC800	(2) BB/BC800	(3) BB/BC800	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800			
800S162-68, 50 ksi	CRC/BC800	CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800			
800S162-97, 50 ksi	CRC/BC800	CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800			
600S200-33, 33 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC1	(2) BB/BC3	(2) BB/BC3	(3) BB/BC3	BB/BC3	(2) BB/BC3	(2) BB/BC3	N/A			
600S200-43, 33 ksi	BB or CRC/BC1	(2) BB <i>or</i> (2) CRC/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	(3) BB/BC1	BB/BC3	(2) BB/BC3	(2) BB/BC3	(3) BB/BC3			
600S200-54, 50 ksi	BB or CRC/BC1	(2) BB <i>or</i> (2) CRC/BC1	BB/BC1	(2) BB/BC1	(2) BB/BC1	(3) BB/BC1	BB/BC3	(2) BB/BC3	(2) BB/BC3	(3) BB/BC3			
600S200-68, 50 ksi	CRC/BC1	CRC/BC1	CRC/BC1	(2) CRC/BC1	(2) CRC/BC1	(3) CRC/BC1	CRC/BC3	(2) CRC/BC3	(2) CRC/BC3	(3) CRC/BC3			
600S200-97, 50 ksi	CRC/BC1	CRC/BC1	CRC/BC1	(2) CRC/BC1	(2) CRC/BC1	(3) CRC/BC1	CRC/BC3	(2) CRC/BC3	(2) CRC/BC3	(3) CRC/BC3			
800S200-33, 33 ksi	BB or CRC/BC1	(2) BB <i>or</i> (2) CRC/BC1	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800			
800S200-43, 33 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800			
800S200-54, 50 ksi	BB or CRC/BC1	(2) BB or (2) CRC/BC1	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800	BB/BC800	(2) BB/BC800	(2) BB/BC800	(3) BB/BC800			
800S200-68, 50 ksi	CRC/BC800	CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800			
800S200-97, 50 ksi	CRC/BC800	CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800	CRC/BC800	(2) CRC/BC800	(2) CRC/BC800	(3) CRC/BC800			

	Channel / Clip Bridging Chart: Design Wind Pressure and Unsupported Wall Height												
Costion		3	0psf			40	Opsf			50psf			
Section	10'	12'	14'	16'	10'	12'	14'	16'	10'	12'	14'	16'	
600S162-33, 33 ksi	BB / BC3	(2) BB / BC3	N/A	N/A	BB / BC3	N/A	N/A	N/A	BB / BC3	N/A	N/A	N/A	
600S162-43, 33 ksi	BB / BC3	(2) BB / BC3	(2) BB / BC3	N/A	BB / BC3	(2) BB / BC3	N/A	N/A	BB / BC3	(2) BB / BC3	N/A	N/A	
600S162-54, 50 ksi	BB / BC3	(2) BB / BC3	(2) BB / BC3	(3) BB / BC3	BB / BC3	(2) BB / BC3	(2) BB / BC3	N/A	BB / BC3	(2) BB / BC3	N/A	N/A	
600S162-68, 50 ksi	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	N/A	
600S162-97, 50 ksi	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	
800S162-33, 33 ksi	BB / BC800	(2) BB / BC800	(2) BB / BC800	N/A	BB / BC800	(2) BB / BC800	N/A	N/A	BB / BC800	N/A	N/A	N/A	
800S162-43, 33 ksi	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	(2) BB / BC800	N/A	BB / BC800	(2) BB / BC800	N/A	N/A	
800S162-54, 50 ksi	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	(2) BB / BC800	N/A	
800S162-68, 50 ksi	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	
800S162-97, 50 ksi	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	
600S200-33, 33 ksi	BB / BC3	(2) BB / BC3	N/A	N/A	BB / BC600	(2) BB / BC600	N/A	N/A	BB / BC600	N/A	N/A	N/A	
600S200-43, 33 ksi	BB / BC3	(2) BB / BC3	(2) BB / BC3	(3) BB / BC3	BB / BC600	(2) BB / BC600	(2) BB / BC600	N/A	BB / BC600	(2) BB / BC600	N/A	N/A	
600S200-54, 50 ksi	BB / BC3	(2) BB / BC3	(2) BB / BC3	(3) BB / BC3	BB / BC600	(2) BB / BC600	(2) BB / BC600	N/A	BB / BC600	(2) BB / BC600	(2) BB / BC600	N/A	
600S200-68, 50 ksi	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	CRC / BC600	(2) CRC / BC600	(2) CRC / BC600	(3) CRC / BC600	CRC / BC600	(2) CRC / BC600	(2) CRC / BC600	N/A	
600S200-97, 50 ksi	CRC / BC3	(2) CRC / BC3	(2) CRC / BC3	(3) CRC / BC3	CRC / BC600	(2) CRC / BC600	(2) CRC / BC600	(3) CRC / BC600	CRC / BC600	(2) CRC / BC600	(2) CRC / BC600	(3) CRC / BC600	
800S200-33, 33 ksi	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	N/A	N/A	BB / BC800	(2) BB / BC800	N/A	N/A	
800S200-43, 33 ksi	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	(2) BB / BC800	N/A	BB / BC800	(2) BB / BC800	(2) BB / BC800	N/A	
800S200-54, 50 ksi	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	BB / BC800	(2) BB / BC800	(2) BB / BC800	(3) BB / BC800	
800S200-68, 50 ksi	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	
800S200-97, 50 ksi	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	CRC / BC800	(2) CRC / BC800	(2) CRC / BC800	(3) CRC / BC800	

	BuckleBridge® Bridging Chart: Design Wind Pressure and Bridging Spacing																			
Section		20	psf			25	psf			30	psf			40	psf			50	psf	
Section	10'	12'	14'	16'	10'	12'	14'	16'	10'	12'	14'	16'	10'	12'	14'	16'	10'	12'	14'	16'
600S162-33, 33 ksi	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	(2) BKB	N/A	N/A	ВКВ	N/A	N/A	N/A	ВКВ	N/A	N/A	N/A
600S162-43, 33 ksi	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	(2) BKB	(3) BKB	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	(2) BKB	N/A	N/A	ВКВ	(2) BKB	N/A	N/A
600S162-54, 50 ksi	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	(2) BKB	(2) BKB	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	(2) BKB	N/A	N/A
600S162-68, 50 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	(2) BKB	N/A
600S162-97, 50 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB
800S162-33, 33 ksi	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	(2) BKB	(3) BKB	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	(2) BKB	N/A	N/A	вкв	N/A	N/A	N/A
800S162-43, 33 ksi	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(3) BKB	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	(2) BKB	N/A	N/A
800S162-54, 50 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	(2) BKB	N/A
800S162-68, 50 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(3) BKB
800S162-97, 50 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	(2) BKB
600S200-33, 33 ksi	ВКВ	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	N/A	ВКВ	ВКВ	N/A	N/A	ВКВ	(2) BKB	N/A	N/A	ВКВ	N/A	N/A	N/A
600S200-43, 33 ksi	BKB	ВКВ	ВКВ	ВКВ	BKB	ВКВ	ВКВ	(2) BKB	ВКВ	ВКВ	ВКВ	(3) BKB	ВКВ	ВКВ	(2) BKB	N/A	ВКВ	ВКВ	N/A	N/A
600S200-54, 50 ksi	BKB	BKB	ВКВ	BKB	BKB	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	BKB	ВКВ	ВКВ	BKB	N/A	ВКВ	BKB	BKB	N/A
600S200-68, 50 ksi	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	ВКВ	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	N/A
600S200-97, 50 ksi	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB
800S200-33, 33 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	(3) BKB	ВКВ	ВКВ	N/A	N/A	ВКВ	(2) BKB	N/A	N/A
800S200-43, 33 ksi	BKB	BKB	ВКВ	BKB	BKB	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	BKB	ВКВ	BKB	BKB	N/A	ВКВ	BKB	BKB	N/A
800S200-54, 50 ksi	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	вкв	ВКВ	ВКВ	(2) BKB
800S200-68, 50 ksi	BKB	BKB	ВКВ	BKB	BKB	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	ВКВ	BKB	ВКВ	ВКВ	BKB	ВКВ	ВКВ	BKB	BKB	ВКВ
800S200-97, 50 ksi	BKB	BKB	BKB	BKB	BKB	BKB	BKB	BKB	ВКВ	BKB	BKB	BKB	BKB	BKB	BKB	BKB	ВКВ	BKB	BKB	BKB

Notes:

- Stud spacing is fixed at 16". Bridging spacing for Channel / Clip Bridging is 5 ft. max.
- Allowable pressure limited by flexural stength of stud calculated with torsional bracing assumed at the bridging spacing and k_a = 0.
- Allowable pressure limited by stud deflection calculated with deflection limit equal to I/360. Listed wind pressures except 10 psf have been reduced by 0.70 as allowed by the IBC code.
- BB and CRC allowable pressure limited by flexural strength of bridging member calculated as:

M_{all} / (1.5 x Bridging Spacing x Stud Spacing x m (distance from stud web to shear center)).

- BuckleBridge calculated twist moment (Reference AISI S100-07) is equal to:

(1.5 x Wind Load x Bridging Spacing x Stud Spacing x m (distance from stud web to shear center)).

- Listed wind pressures represent calculated design wind pressures (1.0W based on IBC 2009 or 0.6W based on IBC 2012).
- * For 10 psf wind pressure, it is assumed that gypsum board is installed on both sides of wall. The stud spacing here can be up to 24"

Nomenclature:

- BB BridgeBar 150 without clip to stud
- CRC Cold Rolled Channel
- BB / BC1 BridgeBar 150 and BridgeClip with (1) #10 screw fastener into BridgeBar 150 only
- BB / BC3 BridgeBar 150 & BridgeClip with (1) #10 screw fastener into BridgeBar 150 & (2) #10 screw fasteners into the web of the stud
- BB / BC600 BridgeBar 150 & BC600 with (2) #10 screw fasteners into BridgeBar 150 & (2) #10 screw fasteners into the web of the stud
- BB / BC800 BridgeBar 150 & BC800 with (2) #10 screw fasteners into BridgeBar 150 & (2) #10 screw fasteners into the web of the stud
- BB (BridgeBar 150) is an alternative for Cold-Rolled Channel (CRC), which may also be used with TSN's bridging clips.
- BKB BuckleBridge Using (1) #10 screw on alternate sides of the BuckleBridge at 3rd stud (48" o.c.) Use (2) #10 screws at end of wall run.
- N/A indicates stud section is insufficient.
- (2) or (3) preceding product indicates number of rows of bridging. If no number is shown, then (1) bridging row only.

Wall Bridging Anchorage

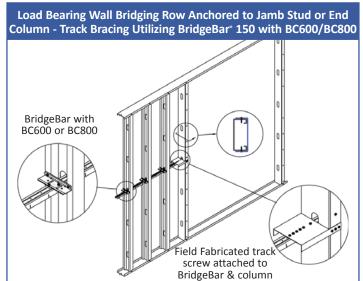
Quick Reference

The Steel Network, Inc.

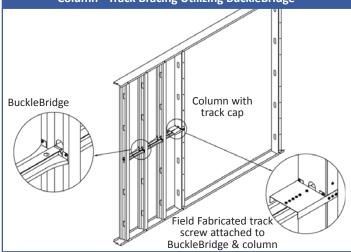
www.steelnetwork.com 1-888-474-4876



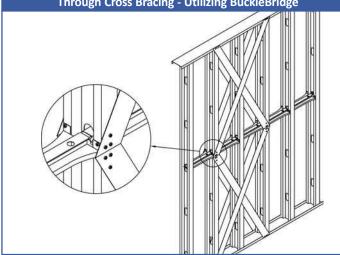
Anchorage of Lateral Bracing (Bridging) Forces



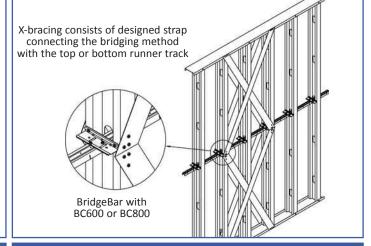
Load Bearing Wall Bridging Row Anchored to Jamb Stud or End Column - Track Bracing Utilizing BuckleBridge*



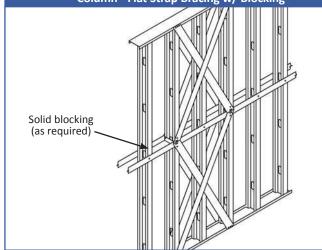
Load Bearing Wall Bridging Row Anchored to Floor System
Through Cross Bracing - Utilizing BuckleBridge



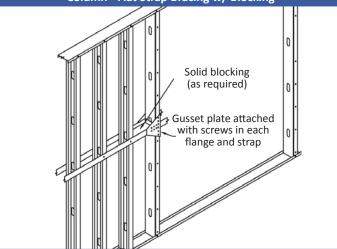
Load Bearing Wall Bridging Row Anchored to Floor System Through Cross Bracing - Utilizing BridgeBar 150 with BC600/BC800



Load Bearing Wall Bridging Row Anchored to Jamb Stud or End Column - Flat Strap Bracing w/ Blocking



Load Bearing Wall Bridging Row Anchored to Jamb Stud or End
Column - Flat Strap Bracing w/ Blocking



BridgeClip® Secures Channel to Stud

The Steel Network, Inc.
www.steelnetwork.com
1-888-474-4876

Material Composition

BridgeClip: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.





US Patent #5,904,023

BridgeClip Allowable Loads

Designation	F1 (lbs)	M1 (in-lbs)
BridgeClip (1) Screw	75	180
BridgeClip (3) Screws	360	340
BC600	360	720
BC800	360	720

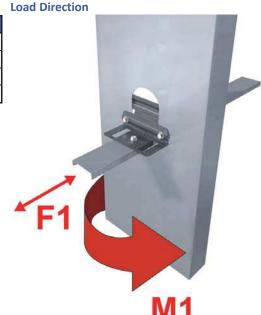
Notes:

- Design loads based on clip capacity only (verify screw shear and pullout at stud web)
- Allowable loads have not been increased for wind, seismic, or other factors.
- Resists both lateral and twisting loads.

Nomenclature

BridgeClip is available in 3 $^5/8$ ", 6" and 8". Designations are BridgeClip®, BC600 & BC800.

Example: 6" Stud Designate: BC600



BridgeBar®

Bridging Channel

The Steel Network, Inc.

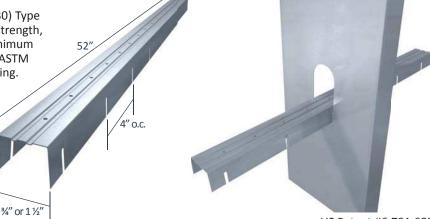
www.steelnetwork.com 1-888-474-4876



Material Composition

BB75: ASTM A1003/A1003M Structural Grade 33 (230) Type H, ST33H (ST230H): 33ksi (230MPa) minimum yield strength, 45ksi (310MPa) minimum tensile strength, 28mil minimum thickness (22 gauge, 0.0295" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.

BB150: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.



US Patent #6,701,689

N	la	ter	ial	Ar	ıa	lysi	is

				Effective Section Properties ⁽¹⁾						Ef	fective Section	Properties and Allowable Loads ^{(2), (3), (4)}					
	Minimum Design ection Thickness Thickness St		Yield		Ellectiv	e secui	лі Ріор	erties			BA (V avia)	12"	o.c.	16" o.c.		24" o.c.	
Section		(in) (in)	(ksi)	Area	l _x	S _x	R _x	I _v	R_{v}	3 _{xe}	_{xe} M _a (X-axis)		Pa	A _e	Pa	A _e	Pa
	(,	(,	(1.31)	(in²)	(in⁴)	(in³)	(in)	(in ⁴)	(in)	(in³)	in-kips (ft-lb)	(in²)	(lbs)	(in²)	(lbs)	(in²)	(lbs)
BB75	0.0280	0.0295	33	0.031	0.0021	0.006	0.261	0.0002	0.073	0.006	0.11 (9.3)	N/A	N/A	N/A	N/A	N/A	N/A
BB150	0.0329	0.0346	50	0.068	0.0174	0.023	0.506	0.0007	0.104	0.023	0.69 (57.9)	0.079	1,459	0.081	1,172	0.081	566

Notes:

- Use BridgeClip* for a quick & easy method of securing BridgeBar to stud when required
- Resists compressive loads through the plane of the wall
- Use through ¾" and 1½" stud punchouts.
- ¹ Gross section properties are calculated based on the minimum dimensions of the cross section.
- ² Effective section properties and allowable loads for BridgeBar are calculated based on AISI S100-2007 Specification.
- ³ Effective section modulus (S_{se}) is calculated based on the minimum dimensions of the cross section.
- ⁴ Effective area (A_s) and allowable axial load (P_s) are calculated based on the average dimensions of the cross section.

Securing Bar to Stud

When loads require attachment of BridgeBar to stud, consider the screw shear allowables below for connection of BridgeClip to stud and BridgeBar.

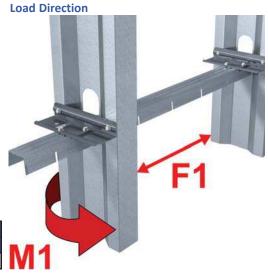
Continu	Design Thickness (in)	Violal Chromoth (Issi)	Allowable S	hear/Screw
Section	Design Thickness (in)	field Strength (KSI)	#8 Screw (lbs)	#10 Screw (lbs)
BB150	0.0346	50	237	255

Nomenclature

BridgeBar is available in ¾" and 1½" widths. Designations are BB75 and BB150.

Example: Stud with 3/4" knockout

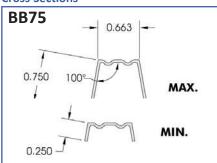
Designate: BB75

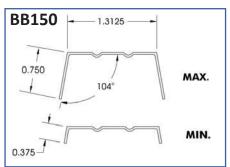


Lap Joint

BridgeBar's 52" length allows for a 4" overlap at joints. Simply fit one end over the other and line up the guide holes for quick & easy placement of screw(s). Joint locations maintain stud spacing as designed through length of the wall system.

Cross Sections







1-888-474-4876

The Steel Network, Inc. www.steelnetwork.com

BuckleBridge[®]

Bridging System

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 33mil

minimum thickness (20 gauge, 0.0346" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.





US Patents #7,596,921, #7,836,657 & #8,205,402

Load Direction

BuckleBridge Allowable Loads

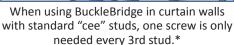
	BuckleBridge® Allowable Loads														
	Axially Loaded Studs Laterally Loaded Stud														
Charle 4CII	Compress	sion Brace	Tensio	n Brace	6" Studs	8" Studs									
Studs 16" o.c.	F1 (lbs)	Stiffness (lbs/in)	F1 (lbs)	Stiffness (lbs/in)	M1 (in-lb)	M1 (in-lb)									
	2,400														

Nomenclature

BuckleBridge comes in one size and is designated BuckleBridge®. It is used with 16" o.c. member spacing.

Example Details







When using BuckleBridge in curtain walls BuckleBridge used in load bearing walls with BuckleBridge works just as easily with back-TSN's SigmaStud



to-back studs.

Notes:

- Resists weak axis buckling and torsional rotation of members.
- Spaces studs automatically at 16" o.c. Suitable for 6" & 8" walls.
- Elongated tabs in one end of BuckleBridge lock into a slot at the other end through the stud knockout.
- * Use (1) #10 screw on alternate sides of the BuckleBridge at 3rd stud (48" o.c.) Use (2) #10 screws at end of wall run.

StiffClip® HE

Header Connector

The Steel Network, Inc.

www.steelnetwork.com The S 1-888-474-4876

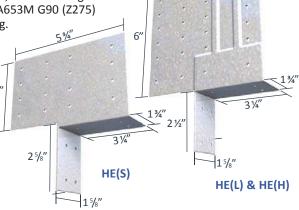


Material Composition

ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 43mil minimum thickness (18 gauge, 0.0451" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

HE(L): ASTM A1003/A1003M Structural Grade 50 (340) Type H,

HE(H) & HE(S): ASTM
A1003/A1003M Structural
Grade 50 (340) Type H,
ST50H (ST340H): 50ksi 3½"
(340MPa) minimum yield
strength, 65ksi (450MPa)
minimum tensile strength,
68mil minimum thickness
(14 gauge, 0.0713" design
thickness) with ASTM
A653/A653M G90 (Z275) hot
dipped galvanized coating.





StiffClip HE Allowable Loads: Screw Fasteners

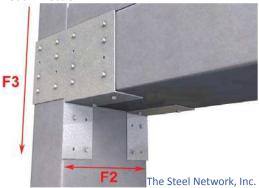
			StiffC	lip [®] HE Rec	le Load fo	r a Single	Clip (lbs): I	F3					
S	tud			HE	(L)			HE(H)					
Thickness	Yield	w/8 #10	w/12 #10	w/16 #10	w/20 #10	w/24 #10	w/28 #10	w/8 #10	w/12 #10	w/16 #10	w/20 #10	w/24 #10	w/28 #10
Mils (ga)	Strength (ksi)	screws	screws	screws	screws	screws	screws	screws	screws	screws	screws	screws	screws
33 (20)	33	536	708	873	1,090	1,239	1,340	536	708	873	1,090	1,239	1,340
33 (20)	50	774	1,021	1,259	1,573	1,787	1,933	774	1,021	1,259	1,573	1,787	1,933
43 (18)	33	797	1,052	1,297	1,620	1,841	1,991	797	1,052	1,297	1,620	1,841	1,991
43 (18)	50	1,151	1,520	1,873	2,340	2,659	2,876	1,151	1,520	1,873	2,340	2,659	2,876
54 (16)	33	1,121	1,480	1,824	2,279	2,590	2,801	1,121	1,480	1,824	2,279	2,590	2,801
54 (16)	50	1,518	2,004	2,470	3,066	3,066	3,066	1,618	2,136	2,633	3,289	3,738	4,042
68 (14)	50	1,518	2,004	2,470	3,066	3,066	3,066	2,012	2,656	3,274	4,090	4,648	5,026
97 (12)	50	1,518	2,004	2,470	3,066	3,066	2,012	2,656	3,274	4,090	4,648	5,026	
Max Allow	able Clip Load			3,0				5,5	45				

StiffClip® HE R	Recommended A	Allowable Loa	d for a Single	Clip (lbs): F3	StiffClip® HE Recommended Allowable Load for a Single Clip (lbs): F2								
St	ud		HE(S)			HE(L)		HE(H) & HE(S)					
Thickness Mils (ga)	Yield Strength (ksi)	w/8 #10 screws				w/6 #10 screws	w/8 #10 screws	w/4 #10 screws	w/6 #10 screws	w/8 #10 screws			
33 (20)	33	382	501	611	screws 199	299	399	199	299	399			
33 (20)	50	551	722	880	287	431	575	287	431	575			
43 (18)	33	568	744	907	296	444	592	296	444	592			
43 (18)	50	821	1,075	1,311	428	627	627	428	641	855			
54 (16)	33	799	1,047	1,276	417	625	627	417	625	833			
54 (16)	50	1,153	1,511	1,842	564	627	627	601	902	1,088			
68 (14)	50	1,434	1,879	2,291	564	627	627	747	1,088	1,088			
97 (12)	50	1,434	1,879	2,291	564	627	627	747	1,088	1,088			
Max Allowa	Max Allowable Clip Load		2,968			627		1,088					

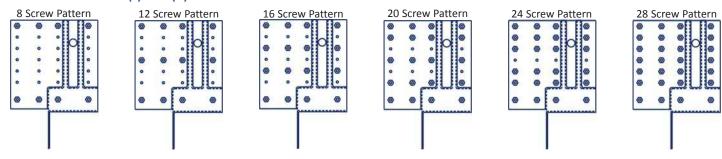
Notes:

- Torsional effects are considered on screw group for F2 & F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection on one side and half is taken by the connection on the other side of the clip.
- Attachment to stud is made with screws symmetrically placed. All guide holes may not require fasteners. Fastener amount determined by designer.
- Allowable loads have not been increased for wind, seismic, or other factors.
- The minimum combination of steel thickness and yield strength must be used when determining the maximum design load.
- Design loads listed consider both loads on the clip and the #10 screws as they are fastened to the steel beam and column or jamb and header members.
- * Refer to screw patterns on the following page.

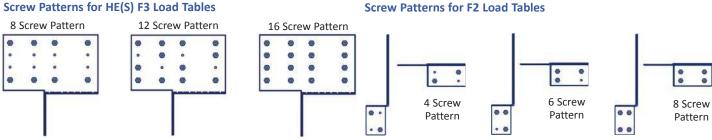
Load Direction



Screw Patterns for HE(L) & HE(H) F3 Load Tables



Screw Patterns for HE(S) F3 Load Tables



Allowable Loads: Welded Connection

StiffClip® HE Recommended Allowable Load for a Single Clip (lbs): F3									
St	ud	HE(H)							
Thickness Mils (ga)	Yield Strength (ksi)	Weld used to Header and Post Combined							
54 (16) and thicker	50	4,177							

Notes:

- Welded values do not apply to 43mil (18ga) StiffClip HE.
- HE(H) with welds around the perimeter of four 0.375" diameter holes and along each side of the clip. Weld size not to exceed double the material thickness of the header or jamb, or 1/8"; and care should be taken to not burn through the material.

Nomenclature

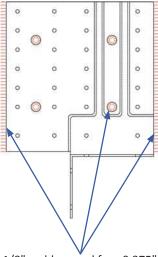
StiffClip HE is available in two thicknesses. The StiffClip HE(L) is 43mil (18ga), and the StiffClip HE(H) & HE(S) are both 68mil (14ga).

* Clips are packaged as pairs. Four StiffClip HE clips are used at each opening: two left-hand and two right-hand clips attach the complete header to the jamb.



HE(L) & HE(H)

Weld Diagram



1/8" weld around four 0.375" diameter holes, with 1/8" welds along each side.



StiffClip HE Series Blast and Seismic Design data www.steelnetwork.com

HE(S)

^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

StiffClip® LB Spandrel Wall Bypass

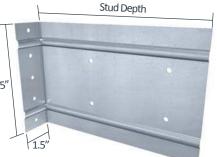
The Steel Network, Inc.
www.steelnetwork.com
1-888-474-4876

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil

minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of StiffClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent 5" upon the base material (steel or concrete) and the design configuration.





StiffClip LB Allowable Loads

			StiffCl	ip® LB, Red	commended Al	lowable L	oad (lbs):	F1 & F2								
			F1 Allowa	ble Loads		F2 Allowable Loads										
Sti	ud	LB362	LB600	LB800					3 00 2" Offset)	LB1000 & LB1200 (Standard 2" Offset)						
Thickness Mils (ga)	Yield Strength	w/3 #12 Screws	w/3-4 #12 Screws	w/3 #12 Screws	w/3 #12 Screws	w/2 #12 w/3 #12 w/4 #12 Screws Screws Screws		w/3 #12 Screws	w/4 #12 Screws	w/3 #12 Screws	w/4 #12 Screws					
IVIIIS (ga)	(ksi)	Pattern 2	Patterns 2 & 3	Pattern 4	Pattern 12	Pattern 1	Pattern 2	Pattern 3	Pattern 4	Pattern 5	Pattern 12	Pattern 13				
33 (20)	33	190	191	190	190	376	565	752	565	752	565	752				
33 (20)	50	275	275	275	275	544	817	1,089	817	1,089	816	1,062				
43 (18)	33	248	248	248	248	560	841	1,120	841	1,120	840	1,062				
43 (18)	50	359	359	322	359	810	1,215	1,620	1,215	1,620	1,062	1,062				
54 (16)	33	312	312	322	312	788	1,183	1,576	1,183	1,576	1,062	1,062				
54 (16)	50	450	450	322	450	1,138	1,709	1,954	1,709	1,954	1,062	1,062				
68 (14)	50	568	536	322	532	1,610	1,954	1,954	1,954	1,954	1,062	1,062				
97 (12)	50	768	536	322	532	1,698 1,954 1,954		1,954	1,954	1,062	1,062					
Max Allowal	ole Clip Load	768	536	322	532		1,954		1,9)54	1,0	162				

	StiffClip® LB, Recommended Allowable Load (lbs): F3														
:	Stud		LB362		LB600) (Standard 1	" Offset)	L	. B800 (Stan	dard 2" Offset	:)	LB800 (4" Offset)			
	Yield Strength		w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/10 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/8 #12 Screws	
Mils (ga)	(ksi)	Pattern 1	Pattern 2	Pattern 3	Pattern 1	Pattern 2	Pattern 3	Pattern 4	Pattern 5	Pattern 6	Pattern 7	Pattern 8	Pattern 9	Pattern 10	
33 (20)	33	235	350	468	251	377	503	320	370	534	793	259	331	417	
33 (20)	50	340	506	678	362	544	727	463	536	773	1,149	376	479	604	
43 (18)	33	350	522	697	373	561	749	477	552	795	1,182	386	493	622	
43 (18)	50	506	753	1,009	539	810	1,082	689	798	1,150	1,710	559	713	899	
54 (16)	33	493	733	981	524	789	1,053	670	776	1,119	1,663	544	693	875	
54 (16)	50	711	1,059	1,417	757	1,139	1,521	968	1,121	1,616	2,401	785	1,001	1,263	
68 (14)	50	1,006	1,498	2,004	1,071	1,610	1,792	1,369	1,586	2,286	3,397	1,111	1,417	1,561	
97 (12)	50	1,061	1,061 1,579 2,114 1,129 1,69			1,698	598 1,792 1,443 1,673 2,411				3,583	1,172	1,494	1,561	
Max Allow	Max Allowable Clip Load 2,658					1,792			3,8	63		1,561			

**StiffClip LB Allowable Load tables and important notes continued on next page.

Nomenclature

StiffClip LB is available for various stud depths. To specify, multiply stud depth by 100.

Example: 6" stud depth **Designate:** StiffClip® LB600

Offset

Load Direction

	StiffClip® LB, Recommended Allowable Load (lbs): F3											
	Stud	LB1	000 (Standard 2" (Offset)	LB1	200 (Standard 2" (Offset)	LB1000 (4" Offset)				
Thickness	_	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/10 #12 Screws		
Mils (ga)	(ksi)	Pattern 11	Pattern 12	Pattern 13	Pattern 11	Pattern 12	Pattern 13	Pattern 14	Pattern 15	Pattern 16		
33 (20)	33	203	364	406	211	381	421	290	410	602		
33 (20)	50	294	525	588	305	550	610	419	593	871		
43 (18)	33	302	541	605	314	566	627	431	610	896		
43 (18)	50	438	782	875	454	818	907	624	883	1,192		
54 (16)	33	426	761	851	441	796	883	607	859	1,192		
54 (16)	50	615	1,099	1,229	637	1,150	1,275	876	1,192	1,192		
68 (14)	50	869	1,554	1,739	902	1,627	1,803	1,192	1,192	1,192		
97 (12)	50	917	1,639	1,793	951	1,715	1,899	1,192	1,192	1,192		
Max Allow	Max Allowable Clip Load		1,793			1,899		1,192				

Notes:

- Allowable load tables incorporate eccentric loading of fasteners. Values with a welded connection may increase.
- StiffClip LB resists horizontal and vertical loads.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Loads listed reflect force in a single direction. When multiple loads react on the connection, it is the responsibility of the designer to check the interaction of forces.
- Torsional effects are considered on screw group for F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.
- Design loads consider loads on the clip and #12 screw fasteners to the stud web.
- Strengthening ribs are present in 3 $^5/8$ ", 6", and 8" sizes. StiffClip LB's 10" and 12" sizes contain $\frac{1}{2}$ " return lips on the top and bottom of the leg attaching to the stud for increased stiffness.

Screw Patterns

2.0"

2.0"

1.688"

**Important Consideration: Pattern diagrams indicate fastener placement only. Each standard StiffClip LB product comes with 4 guide holes to stud.

Pattern 5

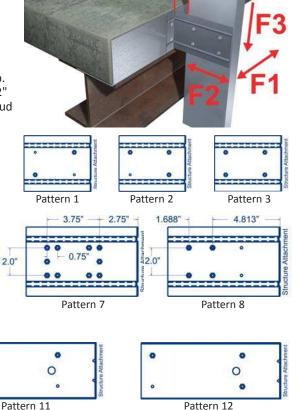
3.75"

1.688"

2.0"

2.188"

2.0"





^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

2.0"

4.813"

5.437"

0.844

Pattern 10

1.0

Pattern 6

2.188"

3.75"

1.094

Pattern 15

5.437

Pattern 4

1.0"

Pattern 9

4.813"

Pattern 16

5.437"

3.75"

2.188"

StiffClip® LB-HD

Spandrel Wall Bypass for Seismic Conditions

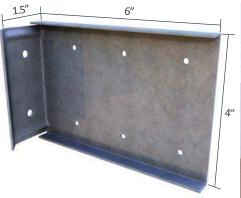
The Steel Network, Inc. www.steelnetwork.com

1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340 MPa) minimum yield strength, 65ksi minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/653M G90 (Z275) hot dipped galvanized coating.





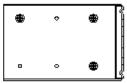
StiffClip LB-HD Allowable Loads

	StiffClip® LB-HD, Recommended Allowable Load (lbs): F1, F2 & F3										
St	ud	F1 Allowable (ASD) Loads	F2 A	llowable (ASD) L	oads	F3 Allowable (ASD) Loads					
Thickness Mils (ga)	Yield Strength (ksi)	w/3-6¹ #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/6 #12 Screws			
33 (20)	33	191	524	754	1,130	318	450	599			
43 (18)	33	248	780	1,122	1,130	474	670	892			
54 (16)	33	312	1,096	1,130	1,130	666	942	1,254			
54 (16)	50	450	1,130	1,130	1,130	962	1,361	1,811			
68 (14)	50	567	1,130 1,130 1,130		1,361	1,924	1,966				
97 (12)	97 (12) 50 809			1,130	1,130	1,435	1,966	1,966			
Maximum Allov	Maximum Allowable Clip Load			1,130			1,966				

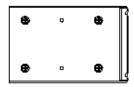
Note:

- Fasten within $3\!\!\!/\!\!'$ from the angle heel (centerline of the 1 $5\!\!\!/\!\!\!/$ leg) to minimize eccentric load transfer.
- Guide holes for stud connection are 0.172" diameter for #12 screws. Guide holes for structure connection are 0.375" diameter for (2) $\frac{1}{4}$ " concrete screws.
- StiffClip LB-HD resists both horizontal and vertical loads.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Loads listed reflect force in a single direction. When multiple loads act on the connection, it is the responsibility of the designer to check the interaction of forces.
- The recommended allowable load is for the clip and attachment to the stud only. The design professional must design attachment to the primary structure.
- Torsional effects are considered on screw group for F2 & F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.
- ¹ Only two screws near clip support are considered effective.

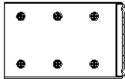
Screw Patterns







4 Screw Pattern



6 Screw Pattern

Load Direction



Nomenclature
StiffClip LB-HD is designed to be used with 6" studs and is designated StiffClip® LB600-HD



StiffClip LB-HD Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

1-888-474-4876

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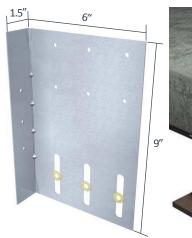
VertiClip® Splice

Multi-Stud Bypass

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of VertiClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.





US Patent # 5,906,080

VertiClip Splice Allowable Loads

VertiClip® Splice, Recommended Allowable Load (lbs): F2 & F3 Stud **F2 Load Direction F3 Load Direction** Qty #12 screws Upper Half (Listed 1st) / Qty #12 screws Lower Half (Listed 2nd) **#12 Screws in Upper Half** Thickness Mils Yield Strength 2 screws / 4 screws / 4 screws / 6 screws / 6 screws / (ksi) (ga) 2 screws 4 screws 6 screws 2 screws 2 screws 3 screws 2 screws 3 screws 33 (20) 33 754 1,041 1,229 1,041 1,229 216 431 562 33 (20) 50 1,089 1,208 1,328 1,208 1,328 313 623 813 43 (18) 33 1,122 1,225 1,328 1,225 1,328 322 642 837 1,328 1,328 465 928 1,209 43 (18) 50 1,328 1,328 1,328 54 (16) 33 1,328 1,328 1,328 1,328 1,328 453 903 1,177 54 (16) 50 1,328 1,328 1,328 1,328 1,328 654 1,304 1,700 68 (14) 50 1,328 1,328 1,328 1,328 1,328 925 1,844 2,404 97 (12) 50 1.328 1.328 1.328 1.328 1,328 976 1.944 2.432

1,328

- Fasten within 3/4" from the angle heel centerline of the 11/2" leg.
- Guide holes for attachment to structure are 0.172" in diameter.
- Total vertical deflection of up to 2" (1" up and 1" down). Deflection requirements greater than 1" up and down are available.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Torsional effects are considered on screw group for F2 & F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.

Screw Patterns



Maximum Allowable Clip Load



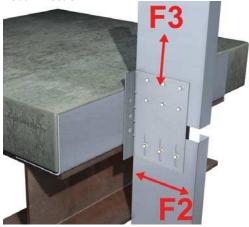






^{*} Clip shown is a left version of VertiClip Splice. Right side versions can be made as a custom part.





2,432

Nomenclature

VertiClip Splice is available in one size for use with 6" stud depths and is designated VertiClip® Splice



VertiClip Splice Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

StiffClip® CL

Floor Tie

The Steel Network, Inc. www.steelnetwork.com

1-888-474-4876



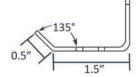
Material Composition

68mil Clip: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/ A653M G90 (Z275) hot dipped galvanized coating.

118mil Clip: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 118mil minimum thickness (10 gauge, 0.1242" design thickness) with ASTM A653/ A653M G90 (Z275) hot dipped galvanized coating.

"H" Plate: ASTM A27/A27M Grade 65-35 (450-240): 35ksi (240MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength,

The attachment of StiffClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.







US Patent #7,533,508

tiffCli	p CL	Allowa	ble	Loads
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		StiffCl	lip [®] CL3	62/400	, Recom	mended All	owabl	e Load	(lbs ar	nd inche	es): F1, F2, F	3, M1 &	Stiffne	ss		
Stu	ıd		(CL362/4	100-68			C	L362/	400-118			CL3	62/400	-118 (H)	
Thickness	Yield		4 #12 Screws, Pattern 1					4 #12 Screws, Pattern 1					9 #12	Screws	, Patterr	1 2
Mils (ga)	Strength (ksi)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)
33 (20)	33	191	535	754	1,108		191	535	754	1,108		286	980	1,696	1,653	
33 (20)	50	275	773	1,089	1,601		275	773	1,089	1,601		413	1,415	2,450	2,388	
43 (18)	33	248	796	1,122	1,649		248	796	1,122	1,649		373	1,458	2,524	2,460	
43 (18)	50	359	1,150	1,151	1,804		359	1,150	1,620	2,383		538	2,107	3,646	3,554	
54 (16)	33	312	1,120	1,151	1,804	85,340	312	1,120	1,577	2,319	109,279	468	2,050	3,549	3,459	169,064
54 (16)	50	450	1,617	1,151	1,804		450	1,617	2,225	3,350		676	2,961	5,126	4,996	
68 (14)	50	567	1,917	1,151	1,804		567	2,287	2,225	3,936		851	4,187	5,713	6,716	
97 (12)	50	809	1,917	1,151	1,804		809	2,411	2,225	3,936		1,214	4,415	5,713	6,716	
118 (10)	50	856	1,917	1,151	1,804		856	2,411	2,225	3,936		1,284	4,415	5,713	6,716	
Max Allowab	ole Clip Load	1,416	1,917	1,151	1,804		2,423	4,107	2,225	3,936		2,598	4,978	5,713	6,716	

		fClip [®] C	L600, F	Recomm	ended Allow	wable Load (lbs and inches): F1, F2, F3, M1 & Stiffness										
St	ud			CL60	0-68				CL60	0-118			(CL600-1	18 (H)	
Thiston	Yield		6 #12	Screw	s, Patter	n 3	6 #12 Screws, Pattern 3						10 #12	2 Screws	s, Patter	n 4
Thickness Mils (ga)	Strength (ksi)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)
33 (20)	33	286	874	1,067	1,713		286	874	1,130	1,713		381	1,481	1,884	3,140	
33 (20)	50	413	1,263	1,067	2,435		413	1,263	1,633	2,475		550	2,139	2,722	4,537	
43 (18)	33	373	1,301	1,067	2,435		373	1,301	1,682	2,549		497	2,204	2,804	4,673	
43 (18)	50	538	1,880	1,067	2,435		538	1,880	2,225	3,683		718	3,184	4,051	6,755	
54 (16)	33	468	1,830	1,067	2,435	171,480	468	1,830	2,225	3,585	182,790	624	3,099	3,943	6,571	344,193
54 (16)	50	676	2,510	1,067	2,435		676	2,642	2,225	5,177		901	4,476	5,695	7,306	
68 (14)	50	851	2,510	1,067	2,435		851	3,736	2,225	5,702		1,134	6,329	6,007	7,306	
97 (12)	50	1,214	2,510	1,067	2,435		1,214	3,939	2,225	5,702		1,618	6,455	6,007	7,306	
118 (10)	50	1,284	2,510	1,067	2,435		1,284	3,939	2,225	5,702		1,712	6,455	6,007	7,306	
Max Allowal	ole Clip Load	1,421	2,510	1,067	2,435		2,580	4,107	2,225	5,702		4,158	6,455	6,007	7,306	

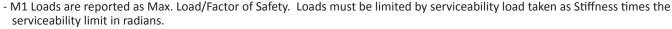
**StiffClip CL Allowable Load tables and important notes continued on next page.

Load Direction

		Stif	fClip® C	L800, R	Recomm	ended Allow	vable L	oad (II	s and	inches):	F1, F2, F3, I	VI1 & St	iffness			
Stu	Stud CL800-68								CL80	0-118			(CL800-1	18 (H)	
-1.1.1	Yield		6 #12	Screw	s, Pattei	rn 5	6 #12 Screws, Pattern 5						10 #12	2 Screw	s, Patter	n 6
Thickness Mils (ga)	Strength (ksi)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)	F1 (lbs)	F2 (lbs)	F3 (lbs)	M1 (in-lbs)	Stiffness (in-lbs/rad)
33 (20)	33	286	976	1,077	2,479		286	976	1,130	2,479		381	1,664	1,884	4,710	
33 (20)	50	413	1,410	1,077	2,860		413	1,410	1,633	3,582		550	2,404	2,722	6,805	
43 (18)	33	373	1,452	1,077	2,860		373	1,452	1,682	3,689		497	2,476	2,804	7,010	
43 (18)	50	538	2,098	1,077	2,860		538	2,098	2,431	5,330		718	3,577	4,051	10,128	
54 (16)	33	468	2,042	1,077	2,860	150,779	468	2,042	2,366	5,188	469,941	624	3,482	3,943	9,858	581,080
54 (16)	50	676	2,662	1,077	2,860		676	2,950	2,666	7,493		901	5,029	5,695	11,143	
68 (14)	50	851	2,662	1,077	2,860		851	4,171	2,666	8,229		1,134	7,110	7,446	11,143	
97 (12)	50	1,214	2,662	1,077	2,860		1,214	4,398	2,666	8,229		1,618	7,497	7,446	11,143	
118 (10)	50	1,284	2,662	1,077	2,860		1,284	4,398	2,666	8,229		1,712	7,497	7,446	11,143	
Max Allowab	ole Clip Load	1,435	2,662	1,077	2,860		3,356	6,410	2,666	8,229		4,816	8,274	7,446	11,143	

Notes:

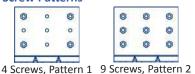
- Allowable load tables incorporate eccentric loading of fasteners. Values with welded connection may increase.
- Fasten within ¾" from the angle heel (centerline of the 1½" leg), using pre-drilled holes.
- Center hole is .563" in diameter for ½" anchor. Middle guide holes are .313" in diameter. Outer guide holes and guide holes in 3" leg are .141" in diameter.
- StiffClip CL resists vertical, horizontal, and torsional loads.
- Guide holes are in place for fastener installation efficiency. All guide holes may not require fasteners. Fastener amount determined by the designer. Screw fasteners should be symmetrically placed in guide holes. Refer to screw pattern diagrams below for placement.
- Loads listed reflect force in a single direction. When multiple loads react on the connection, it is the responsibility of the designer to check the interaction of forces.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Torsional effects are considered on screw group for F2 & F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.

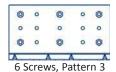


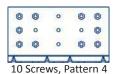
- Stiffness is the Max Allowable Clip Moment divided by the clip rotation measured at the Max Allowable Clip Moment.

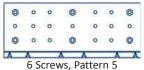
Screw Patterns

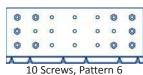












Nomenclature

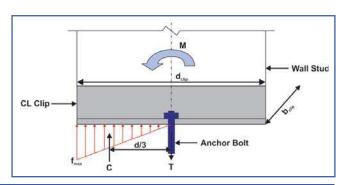
To specify StiffClip CL on drawings, multiply stud depth by 100, followed by the appropriate material thickness, based on strength required (see load tables). The StiffClip CL118(H) utilizes a plate in the 1½" leg (shown on page 1).

Example: 6" stud, uplift load of 650lbs **Designate:** StiffClip® CL600-68

Anchor Bolt Design

The following equation for tension force in the anchor is derived using the assumed bearing stress distribution shown in the figure to the right. This assumed stress distribution provides a conservative anchor force approximation.

$$T = \frac{M}{\binom{2}{3}\binom{d_{clip}}{2}} = \frac{3M}{d_{clip}}$$





StiffClip CL Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

MidWall™

Partial Wall Framing

The Steel Network, Inc. www.steelnetwork.com

1-888-474-4876



MidWall: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H), 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, G90 (Z275) hot-dipped galvanized coating. Material Thickness = 118mil (10 gauge, 0.1242" design thickness) for 250MW and 362MW. Material Thickness = 97mil (12 gauge, 0.1017" design thickness) for 600 MW.

MidWall Plate: ASTM A36/A36M: 36ksi (250MPa) minimum yield strength, 58-80ksi (400-550MPa) tensile strength, ½" minimum thickness.



MidWall Allowable Loads

Wall Width (in)	MidWall™ Member	Maximum Point Load @ 48" (ASD), lbs	Maximum Base Moment, lbs-in
2 1/2	250MW	128	6,150
3 ⁵ /8"	362MW	332	15,940
6	600MW	407	19,540

Notes

- MidWall is designed to support out-of-plane loading in cantilevered partial wall systems that are unsupported at the top track.
- Out-of-plane loads are transferred to the floor system through plate nested in the flanges of the member with two 3/8" diameter fasteners (or one ½" diameter fastener for 250MW) used for the connection.
- MidWall may be used in place of standard framing members, or in conjunction with them to frame the wall.

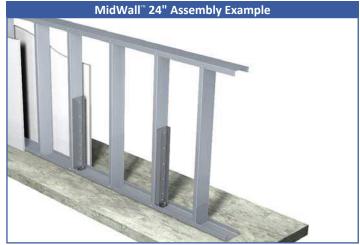
Nomenclature

MidWall is currently available in two heights and three depths. Product nomenclature lists the member depth first followed by the height in inches

Example: 6" web depth, 24" tall MidWall

Designate: 600MW-24

Example Details



in height. Attach MidWall 24" to a 54mil stud with #12 screws 48" in height. Use one MidWall 48" as a substitute for a stud at through all pre-drilled guide holes. Other studs in the walls are the specified spacing, or attach to a 54mil stud with #12 screws typical infill studs. Maximum spacing between MidWall connectors through all pre-drilled guide holes. Maximum spacing between is 36" o.c. (see table on following page). Contact TSN Technical Services at (888) 474-4876 for design recommendations.



MidWall 24" is generally used in interior half walls of less than 48" MidWall 48" is used in interior half walls equal to or more than MidWall connectors is 36" o.c.

Design Information

Criteria:

IBC 2009

Refer to Section 1607.7.1

Applications:

- Handrails and Guards
- Interior Half Walls
- Parapets
- Ribbon Windows

Handrails and Guards:

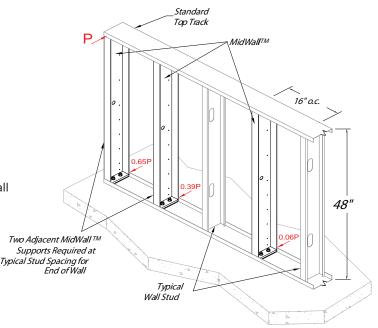
- 50 lb/ft applied in any direction at the top of wall
- 200 lbs applied in any direction at any point at the top of the wall

Parapets & Ribbon Windows:

- Design Wind Pressure

Interior Half Walls:

- Design internal pressure



Design Procedure

The top track spanning between MidWall members acts as a load distribution member capable of distributing localized loads to multiple MidWall members. It is recommended to design the track in these applications. Refer to the diagram above for an example of the distribution of the point load, P, to adjacent MidWall supports. At the end of the wall, MidWall is required at adjacent stud spacings. Designed spacing begins after two adjacent end supports.

Max Applied Tension in One Anchor (lbs)	250 MidWall™ ½" Anchorage Options (4,000 psi minimum concrete strength)
500	½" Wedge-Bolt, 2" Embed. (Powers); ½" Carbon Steel HUS-H Screw Anchor Mechanical, 2" Embed. (Hilti)
1,000	½" Wedge-Bolt, 2½" Embed. (Powers); ½" Carbon Steel Kwik Bolt 3 Expansion Anchor, 2¾" Embed. (Hilti) ½" Trubolt Wedge, 2¾" Embed. (Red Head)
1,500	½" Carbon and Stainless Steel Power-Bolt, 2 ½" Embed. (Powers) ½" Carbon Steel Kwik Bolt 3 Expansion Anchor, 3 ½" Embed. (Hilti)

Max Applied Tension in One Anchor (lbs)	362/600 MidWall™ 3/8" Anchorage Options (4,000 psi minimum concrete strength)
1,500	³/8" Wedge-Bolt, 3" Embed. (Powers); ³/8" Carbon Steel Kwik Bolt 3 Expansion Anchor, 3 ½" Embed. (Hilti)
2,000	3/8" Wedge-Bolt, 3 ½" Embed. (Powers); 3/8" HAS-E Standard (ISO 898 Class 5.8) w/ HIT-HY 150 MAX Adhesive, 3 3/8" Embed. (Hilti); 3/8" ASTM A307 Threaded Rod w/ A7 Adhesive, 3 3/8" Embed. (Red Head)
2,500	3/8" Wedge-Bolt, 3 ½" Embed. (Powers); 3/8" HAS-E Standard (ISO 898 Class 5.8) w/ HIT-HY 150 MAX Adhesive, 3 3/8" Embed. (Hilti); 3/8" ASTM A193 GR. B7 Threaded Rod w/ A7 Adhesive, 3 3/8" Embed. (Red Head)
3,000	³/8" HAS SS (AISI 304/316 SS) w/ HIT-HY 150 MAX Adhesive, 3 ³/8" Embed. (Hilti)

StiffClip® TD

Uplift Connector

The Steel Network, Inc.

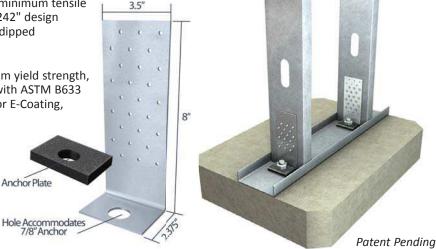
www.steelnetwork.com 1-888-474-4876



Material Composition

Clip: ASTM A1003/A1003M Structural Grade 60 (410) Type H, ST60H (ST410H): 60ksi (410MPa) minimum yield strength, 70ksi (480MPa) minimum tensile strength, 118mil minimum thickness (10 gauge, 0.1242" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

TD Plate: ASTM A36/A36M: 36ksi (250MPa) minimum yield strength, 58-80ksi (400-550MPa) minimum tensile strength, with ASTM B633 Type II Yellow Zinc Coating, Paint, Powder Coating, or E-Coating, or approved equivalent.



StiffClip TD Allowable Loads

	StiffClip® TD, Recomm	mended Allowable Load for S	teel Framing (lbs): F3	
St	ud	w/12 #12 Screws	w/18 #12 Screws	w/27 #12 Screws
Thickness Mils (ga)	Yield Strength (ksi)	w/12 #12 Screws	W/18 #12 Screws	w/2/ #12 Screws
33 (20)	33	2,261	3,391	5,087
33 (20)	50	3,266	4,900	7,349
43 (18)	33	3,365	5,047	7,571
43 (18)	50	4,861	7,292	10,718
54 (16)	33	4,732	7,097	10,646
54 (16)	50	6,834	10,251	10,718
68 (14)	50	9,662	10,718	10,718
97 (12)	50	10,188	10,718	10,718
Maximum Allo	wable Clip Load		10,718	

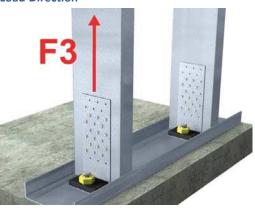
StiffClip® TD, Recommended Allowable Load for Wood Framing (lbs): F3									
	Dou	glas Fir / Southern	Pine	Spr	Spruce Pine-Fir / Hem-Fir				
Fastener Type	Q	Quantity of Fastene	rs	Q	uantity of Fastene	rs			
	12	18	27	12	18	27			
10d	2,846	4,268	6,403	2,465	3,698	5,547			
16d	3,279	4,919	7,378	2,838	4,257	6,386			
#12 Wood Screw	3,451	5,177	7,766	3,046 4,569 6,854					
Maximum Allowable Clip Load		10,718			10,718				

Notes:

- Fasten within 1.25" from the angle heel using the existing anchor hole.
- Guide holes are in place for fastener installation efficiency. The number of fasteners are determined by the designer.
- Attachment to stud is made with up to 27 #12 screws, symmetrically placed.
- StiffClip TD resists vertical uplift loads.
- Allowable loads for steel framing have not been increased for wind, seismic, or other factors.
- Allowable shear for nails is increased 60% for wind and seismic loads in wood framing.
- For wood, moisture content > 19%. Consult The Steel Network, Inc. for reductions to values.







Nomenclature

StiffClip TD is available in one size and utilizes a 0.75" plate on top of the 2.375" leg

Designate: StiffClip® TD

Example Details

















StiffClip TD Series Blast and Seismic Design data www.steelnetwork.com

^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

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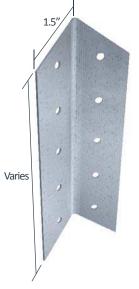
StiffClip® HC

Hip Connector

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

135°







StiffClip HC Allowable Loads

		Sti	iffClip [®] HC Recomr	nended Allowable	Load for a Single	Clip (lbs): F3		
	Joist	HC362/400-43	HC362/400-68 HC600-68		HC800-43	HC800-43 HC800-68		00-68
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 screws	w/2 #12 screws w/4 #12 screws w/5 #12 screws w/5 #12 screws		w/4 #12 screws	w/6 #12 screws		
33 (20)	33	337	337	722	910	910	N/A	N/A
33 (20)	50	487	487	1,043	1,315	1,315	N/A	N/A
43 (18)	33	502	502	1,074	1,354	1,354	1,102	1,646
43 (18)	50	725	725	1,552	1,957	1,957	1,592	2,378
54 (16)	33	706	706	1,510	1,904	1,904	1,550	2,315
54 (16)	50	1,019	1,019	2,181	2,751	2,751	2,238	3,343
68 (14)	50	1,020	1,441	3,084	2,753	3,889	3,164	4,727
97 (12)	50	1,020	1,520	3,252	2,753	4,101	3,337	4,779
Max Allov	vable Clip Load	1,606	2,302	3,639	3,960	4,488	4,7	779

	Joist	HC1200-43		HC1200-68		HC14	00-68	HC1600-68	
Thickness Mils (ga)	Yield Strength (ksi)	w/6 #12 screws	w/8 #12 screws	w/6 #12 screws	w/8 #12 screws	w/5 # 12 Screws	w/9 # 12 Screws	w/6 # 12 Screws	w/10 # 12 Screws
54 (16)	33	2,342	3,111	2,342	3,111	1,956	3,509	2,346	3,908
54 (16)	50	3,383	3,776	3,383	4,493	2,825	4,560	3,389	4,560
68 (14)	50	3,385	3,776	4,560	4,560	3,994	4,560	4,560	4,560
97 (12)	50	3,385	3,776	4,560	4,560	4,211	4,560	4,560	4,560
Max Allov	vable Clip Load	3,776		4,560		4.5	60	4,560	

Notes:

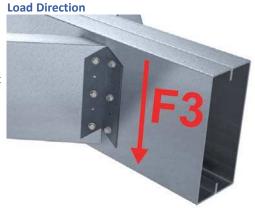
- Design loads consider loads on the clip only.
- Number of fasteners used is based on fastener manufacturer's allowable load data.
- Allowable loads have not been increased for wind, seismic, or other factors.
- All guide holes may not require fasteners. Fastener amount determined by designer.
- Torsional effects are considered on screw groups for F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.

Nomenclature

StiffClip HC is designated by multiplying joist depth by 100, then listing material thickness.

Example: 6" stud depth, 68mil steel thickness

Designate: StiffClip® HC600-68



^{**}Standard angle bend is 135°. Other angle shapes are available.

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StiffClip® RT

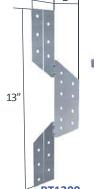
Roof Tie

Material Composition

33 mil & 43 mil thicknesses: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.

54 mil thickness: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.







StiffClip RT Allowable Loads

		StiffClip [®]	RT, Recommende	d Allowable Load ((lbs): F1			
St	ud	RT650-33 &	RT1300-33	RT650-43 &	RT1300-43	RT650-54 & RT1300-54		
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/4 #12 Screws	
33 (20)	33	94	95	94	95	94	95	
33 (20)	50	136	138	136	138	136	138	
43 (18)	33	124	124	124	124	124	124	
43 (18)	50	175	175	179	179	179	179	
54 (16)	33	156	156	156	156	156	156	
54 (16)	50	175	175	225	225	225	225	
68 (14)	50	175	175	231	231	284	284	
97 (12)	50	175	175	231	231	342	342	
Maximum Allowable Clip Load		17	75	23	31	342		

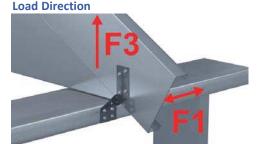
			StiffClip	® RT, Recom	mended Allowak	ole Load (lbs): F2			
	Stud	RT650-33	RT650-33 &	RT1300-33	RT650-43	RT650-43 &	RT1300-43	RT650-54	RT650-54 &	RT1300-54
Thickness Mils (ga)	Yield Strength (ksi)	w/5 #12 Screws in Short Leg	w/2 #12 Screws	w/4 #12 Screws	w/5 #12 Screws in Short Leg	w/2 #12 Screws	w/4 #12 Screws	w/5 #12 Screws in Short Leg	w/2 #12 Screws	w/4 #12 Screws
33 (20)	33	191	95	128	191	95	159	191	95	191
33 (20)	50	239	128	128	275	138	159	275	138	275
43 (18)	33	239	124	128	248	124	159	248	124	248
43 (18)	50	239	128	128	329	159	159	359	179	323
54 (16)	33	239	128	128	312	156	159	312	156	312
54 (16)	50	239	128	128	329	159	159	450	225	323
68 (14)	50	239	128	128	329	159	159	567	284	323
97 (12)	50	239	128	128	329	159	159	614	323	323
Max Allow	vable Clip Load	239	12	28	329	1!	59	614	32	23

^{**}StiffClip RT Allowable Load tables and important notes continued on next page.

		StiffClip	® RT, Recommende	ed Allowable Load	(lbs): F3			
St	ud	RT650-33 &	RT1300-33	RT650-43 &	RT1300-43	RT650-54 & RT1300-54		
Thickness Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws w/4 #12 Screws		w/2 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/4 #12 Screws	
33 (20)	33	198	384	198	384	198	384	
33 (20)	50	286	453	286	537	286	555	
43 (18)	33	294	453	294	537	294	572	
43 (18)	50	425	453	425	537	425	826	
54 (16)	33	414	453	414	537	414	804	
54 (16)	50	453	453	537	537	598	1.024	
68 (14)	50	453	453	537	537	751	1.024	
97 (12)	50	453	453	537	537	751	1.024	
Maximum Allo	Maximum Allowable Clip Load		53	53	37	1,024		

Notes:

- StiffClip RT resists horizontal, lateral, and uplift loads.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Number of screws designated represents the amount required in each leg of the clip.
- Loads listed reflect force in a single direction. When multiple loads act on the connection, it is the responsibility of the designer to check the interaction of forces.
- Torsional effects are considered on screw groups for F1, F2 & F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.



Nomenclature

StiffClip RT650 is 6½" long, and may be used when wall studs do not align with roof framing member. The RT1300 is 13" long, and is used when wall studs align with roof framing member. Clips are designated by length, followed by thickness and number of screws used in each leg (determined by load requirements - refer to load tables).

Example: Stud aligns with roof framing member (see application image)

Designate: StiffClip® 1300

* StiffClip RT650 are packaged in pairs.



StiffClip® WC

Web Connector

The Steel Network, Inc.

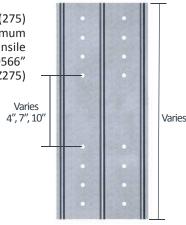
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Material Composition

54mil: ASTM A1003/A1003M Structural Grade 40 (275) Type H, ST40H (ST275H): 40ksi (275MPa) minimum yield strength, 55ksi (380MPa) minimum tensile strength, 54mil minimum thickness (16 gauge, 0.0566" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

118mil: ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 118mil minimum thickness (10 gauge, 0.1242" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.





StiffClip WC Allowable Loads

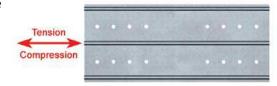
Stiffenp We An	Stiffelip We Allowable Loads													
				StiffC	lip® WC, F	lecomme	nded Allo	wable Lo	ad (lbs)					
Stud			WC350-5	54, 10" lg		WC350-118, 10"lg					wo	550-54, 1	.3"lg	
Max Thickness (Web or Chord) Mils (ga)	Yield Strength (ksi)	w/2 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/8 #12 Screws			w/6 #12 Screws	w/8 #12 Screws	w/2 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	w/8 #12 Screws	w/10 #12 Screws
33	33	167	246	398	1,300	377	754	1,130	1,507	82	118	184	327	737
33	50	167	246	398	1,300	544	1,089	1,633	2,178	82	118	184	327	737
43	33	167	246	398	1,300	561	1,122	1,682	2,243	82	118	184	327	737
43	50	167	246	398	1,300	810	1,620	2,431	3,241	82	118	184	327	737
54	33	167	246	398	1,300	789	1,577	2,366	3,154	82	118	184	327	737
54	50	167	246	398	1,300	1,139	1,817	2,944	4,556	82	118	184	327	737
68 & 97	50	167	246	398	1,300	1,232	1,817	2,944	5,275	82	118	184	327	737
Max Allowable Clip Load 1,300*					5,275*						737**			

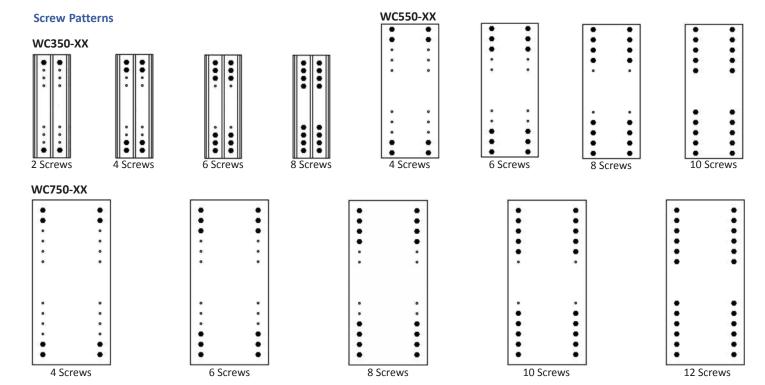
	StiffClip® WC, Recommended Allowable Load (lbs)														
Stud			WC550-1	L18, 13"	lg	WC750-54, 16"lg					WC750-118, 16"lg				
Max Thickness (Web or Chord) Mils (ga)	Yield Strength (ksi)	w/4 #12 Screws		w/8 #12 Screws	w/10 #12 Screws		w/6 #12 Screws			w/12 #12 Screws			w/8 #12 Screws	w/10 #12 Screws	w/12 #12 Screws
33	33	754	1,130	1,507	1,884	112	161	251	447	1,005	754	1,130	1,507	1,884	2,261
33	50	1,089	1,633	2,178	2,722	112	161	251	447	1,005	1,089	1,633	2,178	2,722	3,266
43	33	1,122	1,682	2,243	2,804	112	161	251	447	1,005	1,122	1,682	2,243	2,804	3,365
43	50	1,249	1,951	3,241	4,051	112	161	251	447	1,005	1,183	1,703	2,661	4,051	4,861
54	33	1,249	1,951	3,154	3,943	112	161	251	447	1,005	1,183	1,703	2,661	4,731	6,834
54	50	1,249	1,951	3,469	5,695	112	161	251	447	1,005	1,183	1,703	2,661	4,731	6,834
68	50	1,249	1,951	3,469	7,774	112	161	251	447	1,005	1,183	1,703	2,661	4,731	9,662
97	50	1,249	1,951	3,469	7,774	112	161	251	447	1,005	1,183	1,703	2,661	4,731	10,188
Max Allowable	Max Allowable Clip Load 7,774**							1,005*	*				10,601*	*	

Notes

- Allowable design loads apply to tension or compression on StiffClip WC utilizing the fastener patterns shown on next page.
- Allowable loads have not been increased for wind, seismic, or other factors.
- All guide holes may not require fasteners. Number and size of fasteners used is based on fastener manufacturer's allowable load data, and is to be determined by designer.
- Use of strengthening ribs varies with each clip.
- * Load based on structural test.
- ** Load based on calculations.

Load Direction





Nomenclature

StiffClip WC is designated by multiplying stud depth in inches by 100, then listing material, thickness and length.

Example: 3½" stud depth, 54mil steel thickness, 10" long

Designate: StiffClip® WC350-54 10"

Example Details



1-888-474-4876

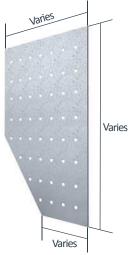
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StiffClip® PL

Truss Plate Connector

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.



StiffClip PL Allowable Loads

Plates used to connect framing are generally considered as pinned joints. Load transfers through screw or welded connections between members.

- All guide holes may not require fasteners. Number and size of fasteners used is based on fastener manufacturer's allowable load data, and is to be determined by designer.
- Guide holes are 0.172" in diameter unless specified.
- Guide holes have ½" minimum edge distance and 1" minimum spacing. Spacing will vary based on plate size and specified project requirements.

Nomenclature

StiffClip PL is available in many different shapes and is designated as width x length - material thickness.

Example: 10" wide x 24" long with 68 mil thickness

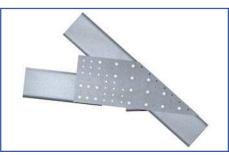
Designate: StiffClip® PL10x24-68 * Clip sizes vary within each application

**StiffClip PL are typically made to order per project specifications.

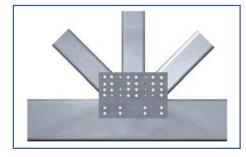
Example Details



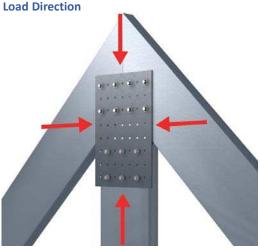












StiffClip[®] JH

Joist Hanger

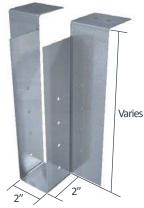
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Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.





StiffClip JH Allowable Loads

		StiffClip® JH Red	commended Allowab	le Load (lbs): F3		
	Joist	JH362/JH400- 43	JH362/JH400-68	JH600-43	JH600-68	JH800-43
Thickness Mils (ga)	Yield Strength (ksi)	w/1 #12 screw	w/1 #12 screw	w/2 #12 screws	w/2 #12 screws	w/3 #12 screws
33 (20)	33	1,024	1,024	638	638	474
33 (20)	50	1,102	1,102	644	644	478
43 (18)	33	1,739	1,739	1,416	1,416	1,051
43 (18)	50	2,038	2,141	1,433	1,433	1,060
54 (16)	33	2,038	2,341	2,038	2,575	2,038
54 (16)	50	2,038	2,575	2,038	2,575	2,038
68 (14)	50	2,038	2,575	2,038	2,575	2,038
97 (12)	50	2,038	2,575	2,038	2,575	2,038
118 (10) 50		2,038	2,575	2,038	2,575	2,038
Max Allov	vable Clip Load	2,038	2,575	2,038	2,575	2,038

		StiffClip® JH Rec	commended Allowab	le Load (lbs): F3		
Jo	oist	JH800-68	JH1000-68	JH1000-97	JH1200-68	JH1200-97
Thickness Mils (ga)	Yield Strength (ksi)	w/3 #12 screws	3 #12 screws w/4 #12 screws		w/5 #12 screws	w/5 #12 screws
33 (20)	33	474	N/A	N/A	N/A	N/A
33 (20)	50	478	N/A	N/A	N/A	N/A
43 (18)	33	1,051	836	836	N/A	N/A
43 (18)	50	1,060	842	842	N/A	N/A
54 (16)	33	2,091	1,661	1,661	1,377	1,377
54 (16)	50	2,091	1,661	1,661	1,377	1,377
68 (14)	50	2,575	2,575	3,345	2,575	2,771
97 (12)	50	2,575	2,575	4,167	2,575	4,167
118 (10)	118 (10) 50		2,575	4,167	2,575	4,167
Max Allowa	ble Clip Load	2,575	2,575	4,167	2,575	4,167

Notes:

- Screw size and quantity shown is required for JH to serve as web stiffener.
- Design loads based on clip capacity and allowable shear in joist. Allowable loads have not been increased for wind, seismic, or other factors.
- If beam web is larger than clip length, use blocking behind clip for support.
- StiffClip JH resists vertical loads and web crippling.
- Screws, powder-actuated fasteners, or weld attachment may be used to connect StiffClip JH to the steel header/beam. StiffClip JH 68mil and heavier can be welded to the steel beam. Powder-actuated fasteners into steel are recommended to be 0.157" diameter, and are limited to a maximum of ¾" substrate thick.

Nomenclature

StiffClip JH is designated by listing the joist depth in inches, followed by the inside flange dimension in inches x 100 (2" flange is standard, and will also service 1 $^5/8$ " flange), and the required clip thickness in mils that will accommodate anticipated loads. (see load tables)

Example: 6" joist, 2" flange, 2,250 lbs. load

Designate: StiffClip® JH600x200-68

Load Direction



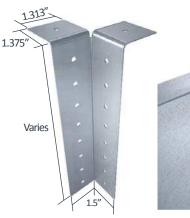
StiffClip[®] JC

Joist Connector

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.







StiffClip JC Allowable Loads

StiffClip® JC Recommended Allowable Load (lbs): F3												
Joist		JC362/400-43	JC362/400-68	JC600-68		JC800-43		JC800-68		JC1000-68		
Thickness Mils (ga)			w/3 #12 screws	w/3 #12 screws	w/5 #12 screws	w/4 #12 screws	w/7 #12 screws	w/4 #12 screws	w/7 #12 screws	w/5 #12 screws	w/9 #12 screws	
33 (20)	33	492	492	544	882	735	1,270	735	1,270	N/A	N/A	
33 (20)	50	710	710	787	1,274	1,062	1,835	1,062	1,835	N/A	N/A	
43 (18)	33	732	732	810	1,312	1,094	1,890	1,094	1,890	1,377	2,462	
43 (18)	50	1,057	1,057	1,171	1,896	1,580	2,730	1,580	2,730	1,989	3,557	
54 (16)	33	1,029	1,029	1,140	1,845	1,538	2,658	1,538	2,658	1,936	3,462	
54 (16)	50	1,486	1,486	1,646	2,665	2,221	3,838	2,221	3,838	2,796	4,779	
68 (14)	50	1,487	2,102	2,327	3,639	2,223	3,841	3,140	4,488	3,954	4,779	
97 (12)	50	1,487	2,216	2,454	3,639	2,223	3,841	3,311	4,488	4,169	4,779	
Max Allowable Clip Load		1,606	2,302	3,639		3,960		4,4	88	4,779		

StiffClip® JC Recommended Allowable Load (lbs): F3												
Joist		JC1200-43		JC1200-68		JC140	00-68	JC1600-68				
Thickness Mils (ga)	Yield Strength (ksi)	w/6 #12 screws	w/11 #12 screws	w/6 #12 screws	w/11 #12 screws	w/7 #12 screws	w/13 #12 screws	w/8 #12 screws	w/15 #12 screws			
54 (16)	33	2,334	3,776	2,334	4,262	2,732	5,063	3,131	5,855			
54 (16)	50	3,371	3,776	3,371	6,156	3,947	6,670	4,522	6,670			
68 (14)	50	3,374	3,776	4,467	6,670	5,580	6,670	6,393	6,670			
97 (12)	50	3,374	3,776	5,026	6,670	5,884	6,670	6,670	6,670			
Max Allowable Clip Load		3,7	76	6,6	570	6,6	570	6,670				

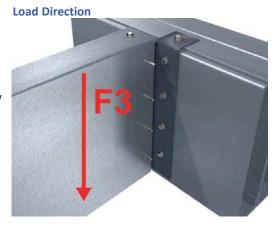
Notes:

- StiffClip JC resists vertical loads.
- The attachment to the beam or structure must be designed to be greater than or equivalent to the joist attachment.
- Design loads consider clip capacity and screw connection to the joist only.
- Allowable loads have not been increased for wind, seismic, or other factors.
- All guide holes may not require fasteners. Fastener size and amount determined by designer.
- Torsional effects are considered on screw group for F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud, i.e. ½ in the joist connection and ½ in the structure connection.

Nomenclature

StiffClip JC is designated by listing the joist depth in inches, followed by the required clip thickness in mils that will accommodate anticipated loads. (see load tables above)

Example: 6" joist, 3,000 lbs. load **Designate:** StiffClip® JC600-68



StiffClip® FS

Floor Strap

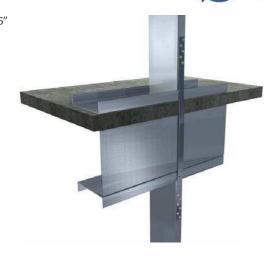
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The Steel Network

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.





StiffClip FS Allowable Loads

StiffClip® FS Recommended Allowable Load (lbs): F3									
Designation	Load								
FS125-33	1,163								
FS125-43	1,516								
FS125-54	1,902								
FS125-68	2,396								
FS125-97	3,418								
FS275-33	2,849								
FS275-43	3,713								
FS275-54	4,660								
FS275-68	5,871								
FS275-97	8,374								



Notes:

- StiffClip FS resists tension forces only.
- Design loads based on strap capacity only.
- Allowable loads have not been increased for wind, seismic, or other factors.
- Number of fasteners used is based on fastener manufacturer's allowable load data.
- Guide holes located ½" from each end, with 3/8" edge distance at 2" o.c. staggered for FS125 and 34" edge distance at 2" o.c. staggered for FS275.

Nomenclature

StiffClip FS is designated by the width of the strap in inches followed by strap thickness in mils.

Example: 16ga, 2¾" strap, 24" long **Designate:** StiffClip® FS275-54-24

- * Additional guide holes for fasteners available upon request.
- **StiffClip FS are typically made to order per project specifications.

StiffClip® AL

Multi-Directional Load Resistant Angle

The Steel Network, Inc. www.steelnetwork.com

1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.



AL362 & AL600



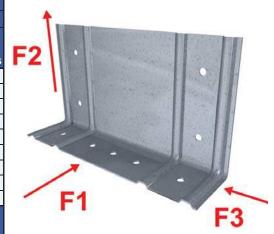


StiffClip AL Allowable Loads

StiffClip® AL, Recommended Allowable Load (lbs): F1 & F2														
Stud F1 Load Direction						F2 Load Direction								
Thickness Mils (ga)	Yield Strength (ksi)	AL362 AL600 AL800		AL800	AL362			AL600			AL800			
		w/3 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/4 #12 Screws	w/6 #12 Screws	
33 (20)	33	191	191	191	377	490	754	377	463	752	377	754	1,131	
33 (20)	50	275	275	275	544	708	1,089	544	670	1,089	544	1,089	1,633	
43 (18)	33	248	248	248	561	729	1,122	560	690	1,120	561	1,122	1,683	
43 (18)	50	359	359	359	810	1,053	1,470	810	997	1,620	810	1,620	2,430	
54 (16)	33	312	312	312	789	1,025	1,470	788	970	1,577	789	1,577	2,366	
54 (16)	50	450	450	450	1,139	1,470	1,470	1,138	1,401	2,091	1,139	2,278	2,516	
68 (14)	50	567	567	567	1,470	1,470	1,470	1,610	1,981	2,091	1,610	2,516	2,516	
97 (12)	50	809	809	809	1,470	1,470	1,470	1,698	2,089	2,091	1,698	2,516	2,516	
118 (10)	50	856	856	856	1,470	1,470	1,470	1,698	2,089	2,091	1,698	2,516	2,516	
Max Allowa	ble Clip Load	975	866	1,768		1,470			2,091			2,516		

	StiffClip [®] AL, Recommended Allowable Load (lbs): F3												
Stu	d	F3 Load Direction											
	Yield		AL362			AL600		AL800					
Thickness Mils (ga)	Strength (ksi)	#12	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/3 #12 Screws	w/4 #12 Screws	w/2 #12 Screws	w/4 #12 Screws	w/6 #12 Screws			
33 (20)	33	256	409	511	324	495	650	347	692	987			
33 (20)	50	370	591	738	468	716	939	501	999	1,426			
43 (18)	33	381	609	760	482	737	967	516	1,029	1,469			
43 (18)	50	551	879	1,098	697	1,065	1,398	745	1,487	2,123			
54 (16)	33	536	856	1,069	678	1,037	1,360	726	1,447	2,066			
54 (16)	50	775	1,236	1,543	980	1,498	1,965	1,048	2,090	2,984			
68 (14)	50	1,095	1,747	2,182	1,385	2,118	2,778	1,482	2,955	4,219			
97 (12)	50	1,155	1,842	2,301	1,460	2,233	2,929	1,562	3,116	4,449			
118 (10)	50	1,155	1,842	2,301	1,460	2,233	2,929	1,562	3,116	4,449			
Maximum A		2,458			3,015			6,128					





^{**}Important notes for StiffClip AL Allowable Load tables continued on next page.

Notes:

- Allowable load tables incorporate eccentric loading of fasteners attached 3/4" from the heel of the clip. Values with welded connection may increase.
- The attachment of the 1.5" leg of StiffClip AL is dependent on the allowable loads of the fasteners, and is to be designed by others.
- Fasten within ¾" from the angle heel (centerline of the 1½" leg).
- All guide holes may not require fasteners. Number of fasteners used is to be determined by designer.
- Stiffening ribs are not present in the AL800.
- StiffClip AL is tested to resist loads in horizontal, vertical, and lateral directions.
- Loads listed reflect force in a single direction. When multiple loads react on the connection, it is the responsibility of the designer to check the interaction of forces.
- Allowable loads are for attachment through 3" leg only. Attachment through 1.5" leg should be engineered. (See material composition above for calculation purposes.)
- Allowable loads have not been increased for wind, seismic, or other factors.
- Torsional effects are considered on screw group for F2 & F3 allowable loads. It is assumed that half of the torsional moment is taken by the connection to the structure and half is taken by the connection to the stud.

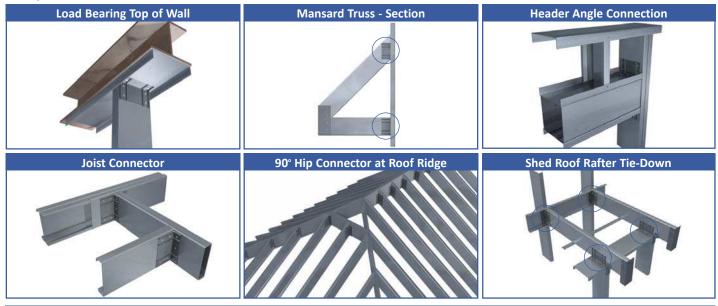
AL800 AL800 2 Screw Pattern 3 Screw Pattern 4 Screw Pattern 4 Screw Pattern 6 Screw Pattern

Nomenclature

StiffClip AL is available for various stud depths. To specify, multiply stud depth by 100.*

Example: 6" stud depth **Designate:** StiffClip® AL600

- * The AL362 fits 3 5/8" and 4" member depths
- ** Stiffening ribs are not present in the AL800.





^{**} For more information or to review a copy of this report, please visit our website at http://www.steelnetwork.com/Site/TechnicalData

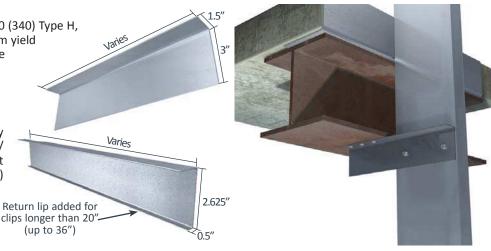
StiffClip[®] LS Spandrel/Multi-Purpose

The Steel Network, Inc.
www.steelnetwork.com
1-888-474-4876

Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, 68mil minimum thickness (14 gauge, 0.0713" design thickness) with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating.

The attachment of StiffClip to the primary structure may be made with PAFs, screw/bolt anchors or weld and is dependent upon the base material (steel or concrete) and the design configuration.



Material Analysis

StiffClip® LS Section Properties										
Designation Area (in²) I_x (in⁴) I_y (in⁴) R_x (in)* R_y (in)** S_x (in³) S_y (in³)										
StiffClip® LS < 20" Length	0.325	0.344	0.057	1.030	0.418	0.169	0.046			
StiffClip® LS > 20" Length	0.320	0.298	0.055	0.965	0.415	0.186	0.046			

Notes:

- For PAFs, fasten within ¾" from the angle heel centerline of the 1½" leg.
- StiffClip LS resists axial tension and compression loads.
- Allowable design loads may be calculated based on the section properties shown above.
- Lengths greater than 20" incorporate a stiffening lip to increase compressive strength.
- * R_x = Radius of Gyration about x-x axis
- ** R_v = Radius of Gyration about y-y axis

Nomenclature

StiffClip LS is available in various lengths. To calculate length for spandrel wall connectors, add stud depth, 3" for attachment to steel (5.5" for attachment to concrete), and the distance of construction tolerance. For other applications, simply designate length (in.) multiplied by 100.

Example: 6" stud depth, 4" attachment to structure, 2" tolerance (6+4+2=12)

Designate: StiffClip® LS1200





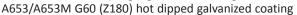
CircleTrak® Curved Wall Track

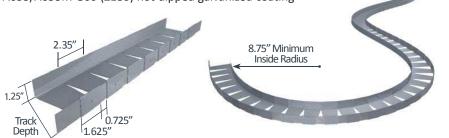
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1-888-474-4876

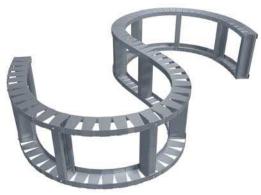


Material Composition

ASTM A1003/A1003M Structural Grade 33 (230) Type H, ST33H (ST230H): 33ksi (230MPa) minimum yield strength, 45ksi (310MPa) minimum tensile strength, 33mil minimum thickness (20 gauge, 0.0346" design thickness) with ASTM







Product Designation		Thickness							
	D.O.L.	Cours	Design Thickness						
	Mils	Gauge	in	mm					
CircleTrak®	33	20	0.0346	0.878					

Nomenclature

CircleTrak is available in 10' lengths and is designated by inside web depth x 100, then style (CT), followed by leg length and then material thickness in mils.

Example: 6" inside web depth **Designate:** 600CT125-33





NotchTrak® NT

Rigid Wall Backing & Bridging Alternative

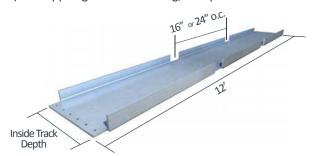
The Steel Network, Inc. www.steelnetwork.com

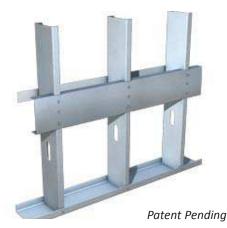
1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi (340MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating, or equivalent.





Material Analysis

TVIGEOTIGIT 7 TITO	Note Tall All Continue Description																	
	NotchTrak® NT Section Properties Gross Properties										E4	Effective Properties 50 ksi						
						GIUS	s Prope	lues							lective	Propert	.165 JU K	31
Designation	Area (Full)	Area (Notch)	l _x	S _x	R _x	l _γ	R _y	Jx10 ³	C _w	R _o	X _o	m	В	${f A}_{ m e}$ (Full)	I_x^{-1}	S _x	M _{xa}	V _a
	(in²)	(in²)	(in⁴)	(in³)	(in)	(in⁴)	(in)	(in⁴)	(in ⁶)	(in)	(in)	(in)		(in²)	(in⁴)	(in³)	(lbs-in)	(lbs)
600NT125-43	0.383	0.262	1.861	0.604	2.205	0.044	0.337	0.260	0.307	2.289	-0.513	0.335	0.950	0.159	1.745	0.403	12,060	1,380
600NT125-54	0.480	0.329	2.345	0.757	2.209	0.054	0.335	0.513	0.384	2.292	-0.508	0.332	0.951	0.243	2.300	0.593	17,760	2,730
600NT125-68	0.605	0.414	2.971	0.951	2.216	0.067	0.332	1.025	0.483	2.296	-0.503	0.329	0.952	0.370	2.971	0.859	25,730	5,350
800NT125-43	0.473	0.352	3.773	0.925	2.824	0.046	0.311	0.321	0.589	2.874	-0.436	0.292	0.977	0.162	3.402	0.553	16,550	1,030
800NT125-54	0.594	0.442	4.747	1.158	2.828	0.057	0.309	0.634	0.735	2.877	-0.432	0.289	0.977	0.248	4.617	0.824	24,680	2,040
800NT125-68	0.748	0.557	6.001	1.455	2.833	0.070	0.307	1.267	0.920	2.882	-0.427	0.286	0.978	0.381	6.001	1.217	36,430	4,090

¹Effective moment of inertia, I_x , is calculated at a stress level equal to 0.6 F_v (service load level).

Example Details





- ¹ Use NotchTrak in conjunction with flat strap and blocking where applicable
- ² Design screw connection of track to stud for actual design load

**NotchTrak® allowable load tables continued on next page.

Nomenclature

NotchTrak is manufactured in 12 ft. lengths. NotchTrak is designated by track depth in inches multiplied by 100, followed by type (NT), leg size, mil thickness and notch spacing.

Example:

600 NT 125 - 43 - 16oc (NotchTrak) (Leg) (Thickness) (Notch Spacing)

NotchTrak NT Allowable Loads

	NotchTrak® NT, Recommended Allowable Load (lbs): Hanger													
Stud 16" o.c. stud spacing									2	24" o.c. st	ud spacing	3		
		N1	43	NT	54	N	68	N1	T43	N1	Г54	NT68		
Thickness Mils (ga)	Yield Strength (ksi)	6" w/7 #12 Screws	8" w/10 #12 Screws											
33 (20)	33	1,319	1,030	1,319	1,884	1,319	1,884	1,319	1,030	1,319	1,884	1,319	1,884	
33 (20)	50	1,377	1,030	1,905	2,039	1,905	2,722	1,377	1,030	1,905	2,039	1,905	2,722	
43 (18)	33	1,377	1,030	1,963	2,039	1,963	2,804	1,377	1,030	1,963	2,039	1,963	2,804	
43 (18)	50	1,377	1,030	2,728	2,039	2,836	4,051	1,377	1,030	2,728	2,039	2,836	4,051	
54 (16)	33	1,377	1,030	2,728	2,039	2,760	3,943	1,377	1,030	2,728	2,039	2,760	3,943	
54 (16)	50	1,377	1,030	2,728	2,039	3,986	4,087	1,377	1,030	2,728	2,039	3,986	4,087	
68 (14)	50	1,377	1,030	2,728	2,039	5,350	4,087	1,377	1,030	2,728	2,039	4,135	4,087	
97 (12)	50	1,377	1,030	2,728	2,039	5,350	4,087	1,377	1,030	2,728	2,039	4,135	4,087	
Max Allowable	Member Load	1,377	1,030	2,728	2,039	5,350	4,087	1,377	1,030	2,728	2,039	4,135	4,087	

	NotchTrak® NT, Recommended Allowable Load (lbs): Axial												
St	ud			16" & 24" o.c. stud spacing									
Thickness Mils	Yield Strength	N	T43	N.	Г54	N	NT68						
(ga)	(ksi)	6" w/7 #12 Screws	8" w/10 #12 Screws	6" w/7 #12 Screws	8" w/10 #12 Screws	6" w/7 #12 Screws	8" w/10 #12 Screws						
33 (20)	33	1,319	1,884	1,319	1,884	1,319	1,884						
33 (20)	50	1,529	2,064	1,905	2,722	1,905	2,722						
43 (18)	33	1,529	2,064	1,963	2,804	1,963	2,804						
43 (18)	50	1,529	2,064	2,836	4,051	2,836	4,051						
54 (16)	33	1,529	2,064	2,760	3,943	2,760	3,943						
54 (16)	50	1,529	2,064	3,022	4,080	3,986	5,695						
68 (14)	50	1,529	2,064	3,022	4,080	5,521	7,441						
97 (12)	50	1,529	2,064	3,022	4,080	5,521	7,441						
Maximum Allowa	ble Member Load	1,529	2,064	3,022	4,080	5,521	7,441						

Notch	NotchTrak® NT, Recommended Allowable Out of Plane Load (lbs): Lateral												
St	ud	6" w/7 #12 Screws & 8" w/10 #12 Screws											
Thickness Mils		16" c	.c. stud sp	acing	24" c	.c. stud sp	acing						
(ga)	(ksi)	NT43	NT54	NT68	NT43	NT54	NT68						
33 (20)	33	73	155	324	48	104	216						
33 (20)	50	73	155	324	48	104	216						
43 (18)	33	73	155	324	48	104	216						
43 (18)	50	73	155	324	48	104	216						
54 (16)	33	73	155	324	48	104	216						
54 (16)	50	73	155	324	48	104	216						
68 (14)	50	73	155	324	48	104	216						
97 (12)	50	73	155	324	48	104	216						
Max Allowable	Member Load	73	155	324	48	104	216						

Notes:

- Table data based on 1.25" track leg, but other leg sizes are available to obtain higher capacities.
- NotchTrak NT resists weak axis buckling and torsional rotation of members.
- Meets OSHPD 2013 CBC Standard Backing Details for Cabinet and Grab Bar (Details ST5.00 and ST5.03)
- Meets OSHA & IBC load requirements.



Load Direction

^{*} Special lengths available by request.

BackIt® Rigid Wall Backing

The Steel Network, Inc.

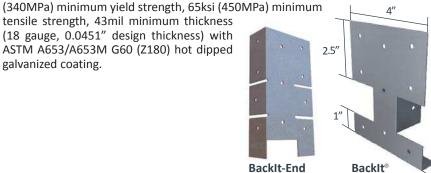
www.steelnetwork.com 1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (340) Type H, ST50H (ST340H): 50ksi

tensile strength, 43mil minimum thickness (18 gauge, 0.0451" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.





BackIt Allowable Loads

Maximum Allowable Clip Load

Dackit Allowable	LUaus												
	BackIt®, Recommended Allowable Load (lbs) (in-lbs or in-lbs/rad): F2 & F3 & M1												
St	ud	F2 Load Dir	ection (lbs)	F3 Load Dir	ection (lbs)	M1 Load Direction							
Thickness Mils	Yield Strength	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/3 #12 screws	Moment	Stiffness						
(ga)	(ksi)	w/2 #12 screws	w/3 #12 screws	w/2 #12 screws	w/3 #12 screws	w/3 #12 screws	up to 0.02 rad						
18 (25)	33		155*	151		272							
27 (22)	33		234	279	418	409							
30 (20dw)	33		258	322	483	451							
33 (20)	33		286	377	565	500							
33 (20)	50	275	391	544	817	722	16,800						
43 (18)	33	248	373	561	841	652	.,						
43 (18)	50	359	391	810	1,215	942							
54 (16)	33	312	391	789	1,183	818							
54 (16), 68 (14) & 97 (12)	50	391	391	1,139	1,388	967							

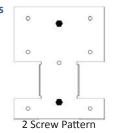
- The recommended allowable loads and moments reported in this table are for the clip and attachment to the stud only. The attachment to the backing material must be designed by a design professional.

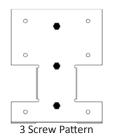
391

* Additional screws may be added to increase the allowable load. F2 value with (4) #12 screws is 207 lbs.

IBC (International Building Code) and OSHA (Occupational Safety and Health Administration) load requirements include the ability of wall backing to resist a minimum of 200 lbs of concentrated load, or 50 lbs per linear foot in any direction. BackIt satisfies the load requirements in vertical (F3) and horizontal (F2) directions. Extra testing has been done in the rotational (M1) direction. Product test reports are available upon request. Contact TSN Technical Support at (888) 474-4876 for more information.

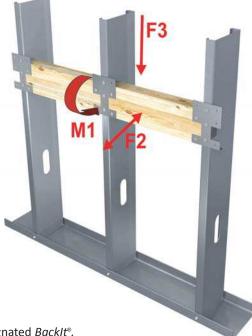
Screw Patterns





Load Direction

1.388



967

Nomenclature

BackIt is designed to be used with studs having flanges up to 1 $^5/8"$ wide*, and is designated BackIt $^\circ$.

- * Custom clips are available by request for use with studs having flanges greater than 1 $^5/8''$
- **Also Available by Request: End-of-Run BackIt® to finish walls with a flat angle

GripClip®

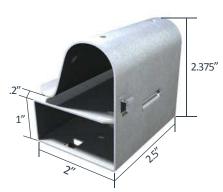
Column/Beam Connector

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Material Composition

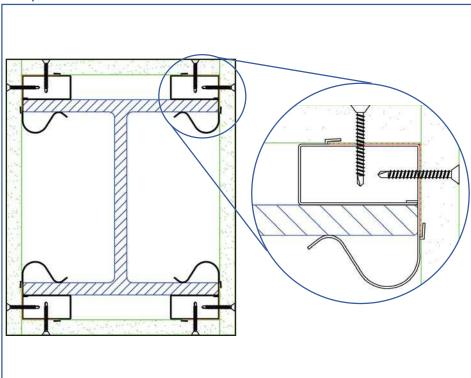
ASTM A1003 A1003/A1003M Structural Grade 33 (230) Type H, ST33H (ST230H): 33ksi (230MPa) minimum yield strength, 45ksi (310MPa) minimum tensile strength, 27mil minimum thickness (22 gauge, 0.0283" design thickness) with ASTM A653/A653M G60 (Z180) hot dipped galvanized coating.

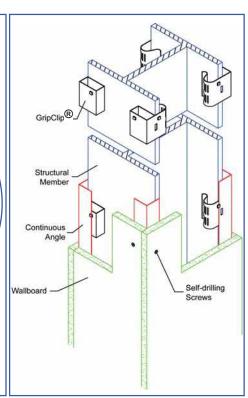




Nomenclature

GripClip is made in one size and is designated GripClip®.





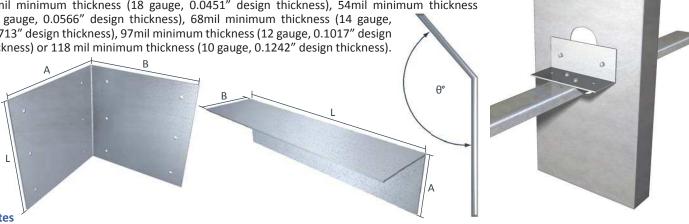
Common Clip Angle

Common Angle For All Applications

The Steel Network, Inc. www.steelnetwork.com 1-888-474-4876

Material Composition

ASTM A1003/A1003M Structural Grade 50 (345) 50ksi (345MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating. Available in 33mil minimum thickness (20 gauge, 0.0346" design thickness), 43mil minimum thickness (18 gauge, 0.0451" design thickness), 54mil minimum thickness (16 gauge, 0.0566" design thickness), 68mil minimum thickness (14 gauge, 0.0713" design thickness), 97mil minimum thickness (12 gauge, 0.1017" design thickness) or 118 mil minimum thickness (10 gauge, 0.1242" design thickness).



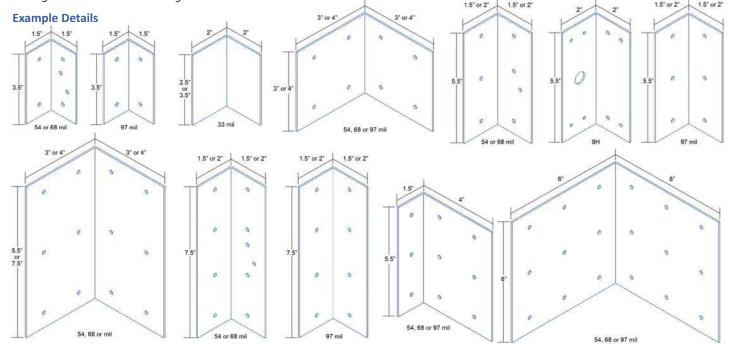
- Notes
- The Steel Network is equipped to manufacture cold-formed steel connections of any size and shape. Some examples of common clip angle manufactured and stocked are shown below.
- Pre-punched holes come standard for increased efficiency (Unpunched & custom punch patterns available upon request)
- Any thickness up to & including 10ga (118mil)
- Any bent radius is possible
- Structural testing is available upon request.
- Contact TSN for assistance designing custom products for special applications or requirements. Please allow reasonable time for production of all custom parts.

Nomenclature

Clip angle can be manufactured to any specifications, however TSN stocks some more common sizes. Angle is classified with the letter "L" followed by (Leg A) x (Leg B) x length (inches), then mil thickness.

Example: Leg A = 3", Leg B = 3", Length = 5 $\frac{1}{2}$ ", 54 mil material Designate: L3x3x5.5-54

- * Special product drawing is required for all non-standard products.
- ** Most common stocked angles come pre-punched for easy installation, though holes are not required. Refer to images below for some angle that does not include guide holes.



Custom Connectors

Specialized Products For All Applications

The Steel Network, Inc. www.steelnetwork.com 1-888-474-4876



Material Composition

ASTM A1003/A1003M Structural Grade 50 (345) 50ksi (345MPa) minimum yield strength, 65ksi (450MPa) minimum tensile strength, with ASTM A653/A653M G90 (Z275) hot dipped galvanized coating. Available in 33mil minimum thickness (20 gauge, 0.0346" design thickness), 43mil minimum thickness (18 gauge, 0.0451" design thickness), 54mil minimum thickness (16 gauge, 0.0566" design thickness), 68mil minimum thickness (14 gauge, 0.0713" design thickness), 97mil minimum thickness (12 gauge, 0.1017" design thickness) or 118 mil minimum thickness (10 gauge, 0.1242" design thickness).

Notes

- The Steel Network is equipped to manufacture cold-formed steel connections of any size and shape. Some examples of custom products manufactured are shown and described below.
- Please allow reasonable time for production of all custom parts.
- Structural testing is available upon request.
- Contact TSN for assistance designing custom products for special applications or requirements.

Nomenclature

Contact TSN with product requirements

* Special product drawing is required for all non-standard products.



Unique condition brought to TSN by Specialty Engineer. TSN helped design a solution and test & fabricate clips.



Unique condition brought to TSN by Specialty Engineer. TSN helped design a solution and test & fabricate clips.



Unique condition brought to TSN by Specialty Engineer. TSN helped design a solution and test & fabricate clips.



Connector for parallel wall studs. One stud rigidly attached to wall stud. The other stud accommodates vertical deflection of the primary structural frame.



Retrofit situation where a stud does not run full height, creating a situation where a modified VertiClip SLS was lengthened to bridge a large gap from the structure of 26".



VertiTrack VTD modified to accommodate 4" slots in VertiClip SLD provides an effective, efficient solution for large demising walls typically seen in retail stores and theaters.

Blast & Seismic Design

Load Tables

The Steel Network, Inc.

www.steelnetwork.com The Steel 1-888-474-4876



Background

Various specifications and design standards allow the use of nominal strength of material when calculating resistance values of components for special blast or seismic design. Beyond the use of nominal strength, some design codes allow the use of an increased nominal strength or an increased expected strength. The Steel Network has developed the following tables to present the LRFD design strength, nominal strength, and ultimate strength for each connector manufactured which can be used in special seismic and blast design and are compatible with the Static and Dynamic Strength Increase factors.

For additional information the full tech note, Strength Tables for Special Seismic and Blast Design of Cold Formed Steel Connections is available at www.steelnetwork.com/Site/TechnicalNotes

	VertiClip [®]	Series (lbs)		
Connector	Load Direction	LRFD Design Strength	Nominal Strength	Ultimate Strength
SL362	F1	397	441	721
3L302	F2	1,696	1,885	2,680
CI 400	F1	318	353	600
SL400	F2	1,817	2,019	3,074
CLCOO	F1	588	653	1,068
SL600	F2	2,691	2,990	4,251
SL800	F1	579	643	1,052
3L800	F2	2,994	3,327	4,730
CI 1000	F1	664	738	1,206
SL1000	F2	2,521	2,801	4,266
CI 1200	F1	611	679	1,110
SL1200	F2	2,863	3,182	4,845
SLD150	F2	82	91	139
SLD250	F2	254	282	430
SLD362/400	F2	575	639	973
SLD600	F2	648	720	1,302
SLD800	F2	1,091	1,212	1,844
	F1	364	405	661
SLB362	F2	2,563	2,848	4,381
	F1	364	405	661
SLB600	F2	2,563	2,848	4,381
	F1	357	397	604
SLB800	F2	2,563	2,848	4,381
SLB1000	F2	2,266	2,517	4,112
SLB1200	F2	2,266	2,517	4,112
SLBxxx-10, -12	F2	2,266	2,517	4,112
SLB600-HD,	F1	374	416	679
(2) ¼" Screws	F2	1,901	2,112	3,216
SLB600-HD.	F1	388	431	704
(1) ½" Anchor	F2	1,606	1,785	2,718
SLS362/400-9, -12	F2	1,991	2,096	3,821
SLS600-12	F2	3,315	3,489	5,237
SLS600-15, -18, -20	F2	3,398	3,577	5,750
SLS600-24	F2	3,036	3,196	5,137
SLS800-12, -15, -18, -20	F2	2,909	3,062	4,922
	F1	546	575	991
SLT9.5	F2	822	865	1,492
0.=(:)	F1	784	825	1,422
SLT(L)	F2	1,116	1,175	2,026
- 1:	F2	2,282	2,402	3,861
Splice	F3	3,888	4,092	6,578

MasterClip™ Series (lbs)											
Connector Load LRFD Design Nominal Ultimate (Application) Direction Strength Strength Strength											
VLB600	F1	364	405	661							
(Vertical Deflection)	F2	2,509	2,788	4,245							
\/I BC00	F1	1,481	1,646	2,506							
VLB600 (Rigid Connection)	F2	3,297	3,664	5,579							
(Nigia Connection)	F3	2,869	3,188	4,855							

	Dri	ftClip® & DriftTral	k [®] Series (lbs)		
Connector	Load Direction	Fastener Pattern	LRFD Design Strength	Strength	Ultimate Strength
DSLB	F2	1	1,467	1,630	2,317
DJEB	12	2	916	1,018	1,663
DSLS600-12	F2	1	2,980	3,311	4,707
D3L3000-12	ГZ	2	2,788	3,098	4,405
DSLS600-15	F2	1	3,045	3,383	4,811
DSLS600-151	F2	2	3,045	3,383	5,008
DSLD362	F2	1	186	207	317
D3LD362	FZ	2	85	94	141
DSLD600	F2	1	286	317	481
DSLD600	FZ	2	399	443	869
DCI D000		1	318	354	578
DSLD800	F2	2	293	326	858
DCL2C2	F2	1	796	884	1,320
DSL362	F2	2	397	441	720
DCLCOO	F2	1	1,242	1,380	2,254
DSL600	F2	2	1,840	2,044	3,051
DSL800	F2	1	1,666	1,851	3,023
DSL800 ¹	F2	2	1,666	1,851	4,122
		8" Fastener Spacing - Pattern 1	1001	1,112	1,807
DTSL	F2	8" Fastener Spacing - Pattern 2	770	856	1,303
DISE	12	16" Fastener Spacing - Pattern 1	1,338	1,487	2,264
		16" Fastener Spacing - Pattern 2	774	860	1,309
DTSLB	F2	8" Fastener Spacing - Patterns 1 & 2	1,292	1,435	2,186
DISLB	. –	16" Fastener Spacing - Patterns 1 & 2	1,206	1,340	2,040
DTLB600	F2	8" Fastener	1,292	1,435	2,186
512000	F3	Spacing	2,434	2,704	4,118
DTLB800	F2	8" Fastener	1,292	1,435	2,186
	F3	Spacing	2,434	2,704	4,118

Notes:

¹LRFD strength limited by fastener pattern 1.

- Strength values provided are those of the clip only (one clip). Attachment to stud framing and to structure must be evaluated independently.
- Nominal Strength is calculated as LRFD Strength divided by an average resistance factor of 0.9.
- Ultimate Strength is the average maximum load obtained from tests.
- When dynamic analysis is used for blast design, the Nominal Strength may be allowed to be increased by a Static Increase Factor (SIF) and a Dynamic Increase Factor (DIF).

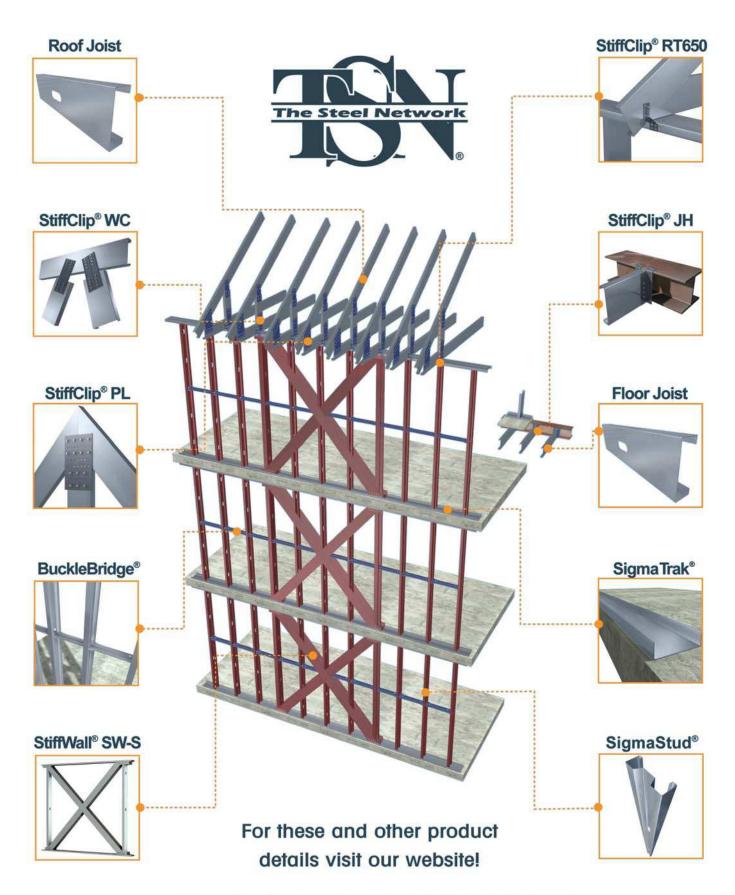
Visit www.steeInetwork.com/Site/TechnicalNotes to view the full technical note on Blast and Seismic Design.

	StiffClip®	Series (lbs or i	n-lbs)			StiffClip [®] Series (lbs or in-lbs)					
Connector	Load Direction	LRFD Design Strength	Nominal Strength	Ultimate Strength	Connector	Load Direction	LRFD Design Strength	Nominal Strength	Ultimate Strength		
	F1	1,177	1,308	2,137		F1	2,267	2,519	4,122		
AL362	F2	2,493	2,770	4,219	0,000,400,440	F2	3,071	3,412	4851		
	F3	4,522	5,025	7,652	CL362/400-118	F3	1,842	2,047	3,349		
	F1	1,388	1,542	2,348		M1 (in-lbs)	2,888	3,209	5,251		
AL600	F2	3,493	3,882	5,911		F1	3,880	4,311	6,129		
	F3	4,830	5,366	8172	0.252/400 440	F2	7,090	7,878	11,201		
	F1	2,827	3,141	4,784	CL362/400-118	F3	3,611	4,012	6,565		
AL800	F2	4,022	4,469	6,806		M1 (in-lbs)	6,299	6,999	11,453		
	F3	9,798	10,887	16,579	CL362/400- 118H CC2 CC362/400- 118H	F1	4,160	4,622	6,572		
	F1	1,481	1,646	2,506	CL362/400-	F2	7,973	8,858	12,595		
LB362	F2	3,297	3,664	5,579	CL362/400-113 CL362/400-113	F3	9,150	10,167	14,455		
	F3	4,256	4,729	7,202		M1 (in-lbs)	10,750	11,944	19,545		
	F1	1,481	1,646	2,506		F1	2,275	2,528	3,594		
LB600	F2	3,297	3,664	5,579		F2	4,020	4,467	6,351		
	F3	3,080	3,423	5,212	CL600-68	F3	1,932	2,147	3,513		
	F1	1,993	2,214	3,617		M1 (in-lbs)	4,978	5,531	9,050		
LB800	F2	3,297	3,664	5,579		F1	4,131	4,590	7,147		
	F3	6,188	6,875	10,470		F2	6,578	7,308	10,391		
LB800-4" Offset	F1	1,993	2,214	3,617	17 CL600-118 79 23	F3	3,561	3,956	6,474		
	F2	3,297	3,664	5,579		M1 (in-lbs)	9,126	10,140	16,592		
	F3	2,496	2,773	4,223		F1	6,659	7,399	10,520		
	F1	1,465	1,627	2,658	48	F2	10,337	11,485	16,330		
LB1000	F2	2,270	2,522	4,120		F3	9,620	10,689	15,197		
	F3	2,872	3,191	4,859		M1 (in-lbs)	9,958	11,065	18,106		
LB1000 - 4"	F2	2,270	2,522	4,120		F1	2,298	2,553	3,630		
Offset	F3	2,506	2,784	4,240		F2	4,263	4,736	6,734		
	F1	1,465	1,627	2,658	CL800-68	F3	1,724	1,916	3,135		
LB1200	F2	2,270	2,522	4,120		M1 (in-lbs)	4,578	5,086	8,323		
	F3	3,041	3,379	5,146		F1	5,375	5,972	8,491		
LB600-HD,	F1	1,764	1,959	2,984		F2	10,265	11,406	16,217		
(2) ¼" Screws	F2	1,810	2,011	3,062	CL800-118	F3	4,270	4,744	8,291		
	F3	3,149	3,499	5,328		M1 (in-lbs)					
HE(L)-43	F2	1,003	1,114	1,696			13,170	14,634	23,946		
	F3	4,901	5,446	8,293	CL800-118H	F1	7,713	8,570	12,185		
HE(H)-68	F2	1,739	1,932	2,943		F2	13,251	14,723	20,933		
	F3	8,880	9,867	15,026		F3	11,925	13,250	18,839		
HE(S)-68	F2	1,739	1,932	2,943		M1 (in-lbs)	17,834	19,815	32,425		
	F3	4,753	5,281	8,043	I L TD	F3	17,149	19,055	20,863		

Notes:

- Strength values provided are those of the clip only (one clip). Attachment to stud framing and to structure must be evaluated independently.
- Nominal Strength is calculated as LRFD Strength divided by an average resistance factor of 0.9.
- Ultimate Strength is the average maximum load obtained from tests.
- When dynamic analysis is used for blast design, the Nominal Strength may be allowed to be increased by a Static Increase Factor (SIF) and a Dynamic Increase Factor (DIF).

LOAD BEARING QUICK REFERENCE



CURTAIN WALL QUICK REFERENCE



Building Codes & Fire Ratings

Building Code Reference

The Steel Network, Inc.

www.steelnetwork.com

1-888-474-4876

ICC-ES

The Steel Network assisted the ICC-ES in the development of AC261, "Acceptance Criteria for Connectors Used with Cold-Formed Steel Structural Members," which establishes test protocols and requirements for connections used in cold-formed steel assemblies. TSN provides structural test reports for each connector product which are in compliance with the listed criteria.

2006 IBC (Section 713.2), 2009 IBC (Section 714.2) and 2012 IBC (Section 715.2):

Installation: Fire-resistant joint systems shall be securely installed in or on the joint for its entire length so as not to dislodge, loosen or otherwise impair its ability to accommodate expected building movements and to resist the passage of fire and hot gases.

2006 IBC (Section 713.3), 2009 IBC (Section 714.3) and 2012 IBC (Section 715.3):

Fire test criteria: Fire-resistant joint systems shall be tested in accordance with the requirements of either ASTM E 1966 or UL 2079.



ICC-ES Evaluation Reports for select VertiClip® & DriftTrak® products are available. Refer to ICC-ES ESR-2049 at www.icc-es.org or at www.steelnetwork.com



A New York MEA Acceptance for VertiClip SLD & VertiTrack® VTD is available. Refer to MEA-326-06-M.

Fire Rating Criteria

Full-height interior partitions are often required to be fire-rated. Fire-resistive joint systems require movement capabilities at head of wall. UL 2079 is a test standard for fire-resistive joint systems and includes requirements for the system's ability to allow building movement. Since the runner track or deflection channel in UL HW-D (Head of Wall-Dynamic) fire-resistive joint system assemblies provide closure to the assembly and must be fire tested for each assembly, the clip components of the assembly must only satisfy the criteria for cyclic movement. The Steel Network's VertiClip® SLD and DriftClip® DSLD series clips both satisfy the criteria for cyclic movement and are classified for use in all UL 2079 rated assemblies with a 1 or 2 hour ratings and up to 1-1/2" of deflection for SLD and 2" of deflection for DSLD. The Steel Network's VertiTrack® VTD, VTX and VT are also classified for use in certain UL HW-D fire-resistive joint system assemblies as listed below.

UL®-Classified Assemblies

VertiClip® SLD150, SLD250, SLD362, SLD400, SLD600 and SLD800 installed with standard ceiling runners or generic deflection channels are classified for use in all UL 2079 rated Head of Wall-Dynamic joint systems rated for 1 or 2 hours with maximum movement capabilities of ¾" compression and ¾" extension.

DriftClip® DSLD362/400, DSLD600 and DSLD800 installed with standard ceiling runners or generic deflection channels are classified for use in all UL 2079 rated Head of Wall-Dynamic joint systems rated for 1 or 2 hours with maximum movement capabilities of 1" compression and 1" extension.

VertiTrack VTD or VTX, Series 250, 362, 400, 600 and 800 consist of VertiClip SLD and SL clips pre-attached to a standard top track. VertiTrack VTD and VTX both allow maximum movement capabilities of ¾" compression and ¾" extension and are classified for use in the following UL HW-D joint system details:



HW-D-0003, HW-D-0024, HW-D-0025, HW-D-0036, HW-D-0042, HW-D-0043, HW-D-0044, HW-D-0045, HW-D-0046, HW-D-0047, HW-D-0048, HW-D-0049, HW-D-0054, HW-D-0062, HW-D-0063, HW-D-0066, HW-D-0067, HW-D-0068, HW-D-0069, HW-D-0071, HW-D-0072, HW-D-0073, HW-D-0076, HW-D-0077, HW-D-0082, HW-D-0083, HW-D-0084, HW-D-0085, HW-D-0087, HW-D-0089, HW-D-0091, HW-D-0102, HW-D-0106, HW-D-0152, HW-D-0154, HW-D-0160, HW-D-0162, HW-D-0167, HW-D-0184, HW-D-0185, HW-D-0186, HW-D-0190, HW-D-0193, HW-D-0209, HW-D-0218, HW-D-0246, HW-D-0256, HW-D-0259, HW-D-0263, HW-D-0271, HW-D-0272, HW-D-0275, HW-D-0277, HW-D-0278, HW-D-0280, HW-D-0293, HW-D-0310, HW-D-0313, HW-D-0321, HW-D-0322, HW-D-0324, HW-D-0341, HW-D-0342*, HW-D-0353, HW-D-0356, HW-D-0357, HW-D-0358, HW-D-0368, HW-D-0368, HW-D-0368, HW-D-0370,

HW-D-0371, HW-D-0401*, HW-D-0404, HW-D-0420, HW-D-0421, HW-D-0453, HW-D-0455, HW-D-0460, HW-D-0461, HW-D-0462, HW-D-0463, HW-D-0466, HW-D-0468, HW-D-0470, HW-D-0477, HW-D-0477, HW-D-0483, HW-D-0491, HW-D-0526, HW-D-0527, HW-D-0532, HW-D-0545, HW-D-0639, HW-D-0642*, HW-D-0644*, HW-D-0645*, HW-D-0646*, HW-D-0687, HW-D-0689, HW-D-0696

VertiTrack VT series 250VT, 362VT, 400VT, 600VT and 800VT with the suffix 250-33 is slotted deflection track that is an improvement on generic deflection channel. VertiTrack VT allows maximum movement capabilities of ¾" compression and ¾" extension and is classified for use in the following UL HW-D joint system details:

HW-D-0043, HW-D-0044, HW-D-0054, HW-D-0088, HW-D-0099, HW-D-0154, HW-D-0184, HW-D-0194*, HW-D-0218, HW-D-0252, HW-D-0259, HW-D-0264, HW-D-0324, HW-D-0363, HW-D-0377, HW-D-0388, HW-D-0456, HW-D-0538, HW-D-0539, HW-D-0540, HW-D-0548*, HW-D-0606

The list is updated as UL classifies new assemblies. Please visit www.steelnetwork.com/FireRated and click on the UL link for a complete list of VertiTrack HW-D classified fire rated construction systems.

* Shaft wall assemblies

Terms, Conditions & Limited Warranty

The Steel Network, Inc.
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For All Products Manufactured by The Steel Network, Inc.

Product Use

Products in this catalog are designed and manufactured for the specific purposes shown, and should not be used in other applications unless approved by a qualified design professional. All modifications to products or changes in installation procedures should be made by a qualified design professional. The performance of such modified products or altered installation procedures is the sole responsibility of the design professional or installation contractor. The installation contractor and/or qualified design professional are responsible for installing all products in accordance with relevant specifications and building codes.

Customers modifying products or installation procedures, or designing Custom products for fabrication by The Steel Network, Inc. ("TSN") shall, regardless of specific instructions to the user, indemnify, defend, and hold TSN harmless for any and all claimed loss or damage occasioned in whole or in part by Custom or modified products or installation procedures.

Loads published on TSN's website and current product catalogs are for the described specific applications of properly installed products. Modifications to TSN products, improper loading or installation procedures, or deviations from recommended applications will affect TSN products' load-carrying capacities. TSN products are fabricated from hot-dipped galvanized steel for corrosion protection but will corrode and lose load-carrying capacity if exposed to salt air, corrosive fire-retardant chemicals, fertilizers, or other substances that may adversely affect steel or its galvanized coating. The current editions of TSN's catalogs and load tables published on this website may reflect changes in the allowable loads and configurations of some of TSN's products. This information supersedes information in earlier catalogs or technical reports. All earlier catalogs or technical reports should be discarded and reference made exclusively to the versions available at http://www.steelnetwork.com/Site/Catalogs. TSN may correct any clerical or typographical errors. All sales are subject to TSN's standard terms and conditions of sale.

Limited Warranty

TSN warrants its products to be free from defects in material or workmanship at the time of shipment. TSN standard catalog products are warranted for adequacy of design when used in accordance with design limits in this catalog and properly specified and installed. TSN products shall not be substituted with non-TSN products if it is part of a system. Substitution of a TSN product will immediately void any warranty claim made by Purchaser. This warranty excludes uses not in compliance with specific applications and installation procedures set forth in this catalog. Warranty claims must be made by Purchaser in writing within ninety (90) days of receipt of the products.

All warranty obligations of TSN shall be limited, at the sole discretion of TSN, to repair or replace the defective product(s). These remedies shall constitute TSN's sole obligation and sole remedy of purchaser under this warranty. In no event will TSN be responsible for incidental, consequential, indirect, exemplary, special, consequential, or punitive damages, or other losses or damages however caused, including, but not limited to, installation costs, lost revenue or lost profits. TSN's liability for damages shall in no event exceed the applicable portion of the purchase price for defective product(s).

Product defects that arise from acts of God, accidents, misuse, misapplication, improper installation, storage damage, negligence, or modification to product(s) or its components are specifically excluded from this warranty. Product defects that arise from Purchaser providing incorrect information to TSN, including but not limited to incorrect specifications such as incorrect dimensions, designs and/or loads, are also specifically excluded from this warranty. TSN does not authorize any person or party to assume or create for it any other obligation or liability in connection with Products except as set forth herein.

This Warranty is expressly in lieu of all other warranties, expressed or implied, including any warranties of merchantability or fitness for a particular purpose, all such other warranties being hereby expressly excluded.

Patented Technology

Backlt®, BridgeBar®, BridgeClip®, BuckleBridge®, CircleTrak®, DriftClip®, DriftCorner®, DriftTrak®, GripClip®, JAM600™, JAM800™, JamStud®, MasterClip™, MidWall™, NotchTrak®, PrimeWall®, SG600™, SG800™, SigmaStud®, SigmaTrak®, Step-Bushing Technology™, StiffClip®, StiffWall®, TightStrap®, VertiClip® and VertiTrack® are trademarked products, and are patented or patent-pending technologies of TSN. Patent numbers are: #5,467,566; #5,904,023; #5,906,080; #6,612,087; #6,701,689; #6,892,504; #7,104,024; #7,503,150; #7,559,519; #7,596,921; #7,634,889; # 7,788,878; #7,832,162; #7,836,657; # 8,132,383; #8,181,419; #8,205,402; #8,387,321 and #8,683,770. Numerous TSN design configurations are patented and/or patent pending and are protected under US and International patent laws.

Contact Information

North Carolina

The Steel Network, Inc. 2012 T W Alexander Drive P.O. Box 13887 Durham, NC 27709 Phone: (919) 845-1025 Fax: (888) 474-4877

Web Site: www.steelnetwork.com **E-mail:** support@steelnetwork.com

Toll Free Nationwide Phone (888) 474-4876

Nevada

The Steel Network, Inc. 1650 Helm Drive Suite 1000 - 1200 Las Vegas, NV 89119 Phone: (702) 643-4330 Fax: (702) 643-4331

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QUALITY LIGHT STEEL FRAMING CONNECTIONS AND MEMBERS



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