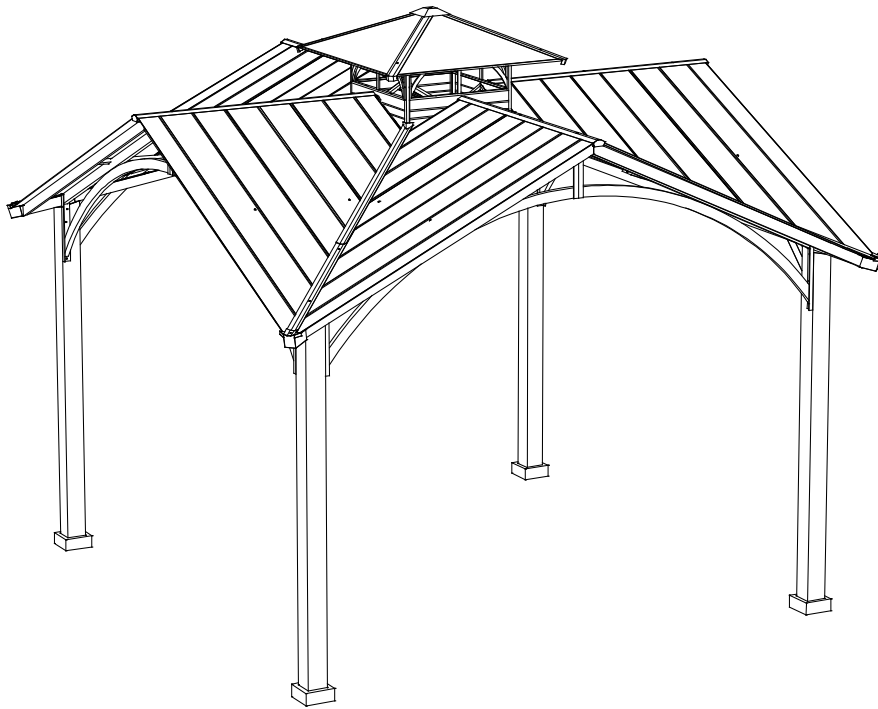


ASSEMBLY INSTRUCTION

ITEM#: A102010100



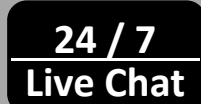
We have you in mind, let us help you!

*** DO NOT RETURN YOUR PRODUCT TO THE STORE ***

Contact US FIRST



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Staples@sunjoygroup.com

Safety Information

- **More than four people** are required for this assembly.
- Some parts may contain sharp edges. Wear protective gloves.
- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and usage.



CAUTION: Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury.

NOTICE: For outdoor use



DANGER: This unit is heavy! Do not assemble this item alone.



WARNING: Do not leave the gazebo where there is a risk of high wind, as possible damage will occur to the structure.



WARNING: Keep all flame and heat sources away from this gazebo fabric. This Gazebo is made with fabric that meets CPAI-84 specifications for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the gazebo fabric may render the flame-resistant properties ineffective.

Warranty: 1 Year

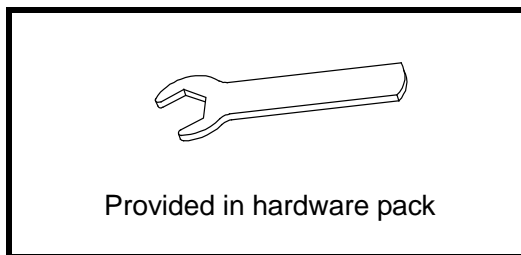
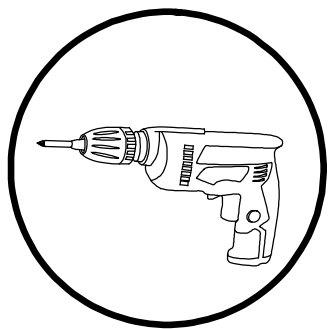
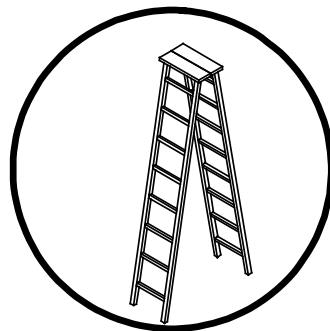
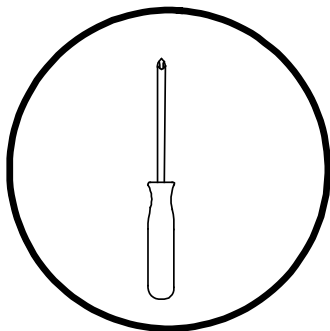
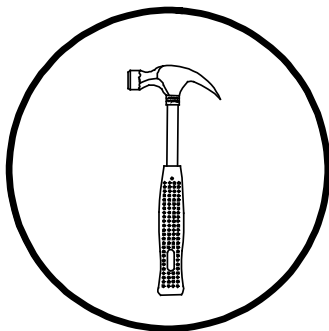
WHAT IS COVER?

The limited warranty is extended to the original purchaser and applies to material and manufacturer's defect provided the item is maintained with care and used only for personal, residential purposes.

IMPORTANT

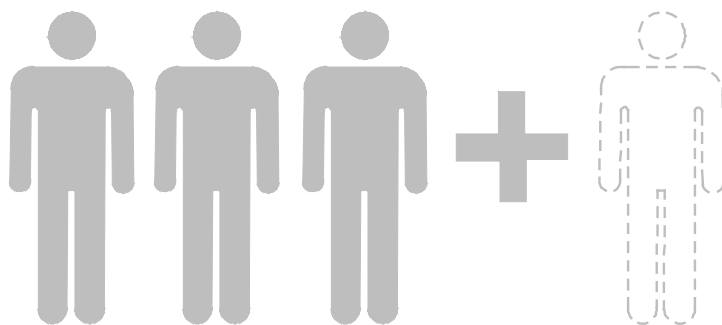
KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE.

TOOLS NEEDED

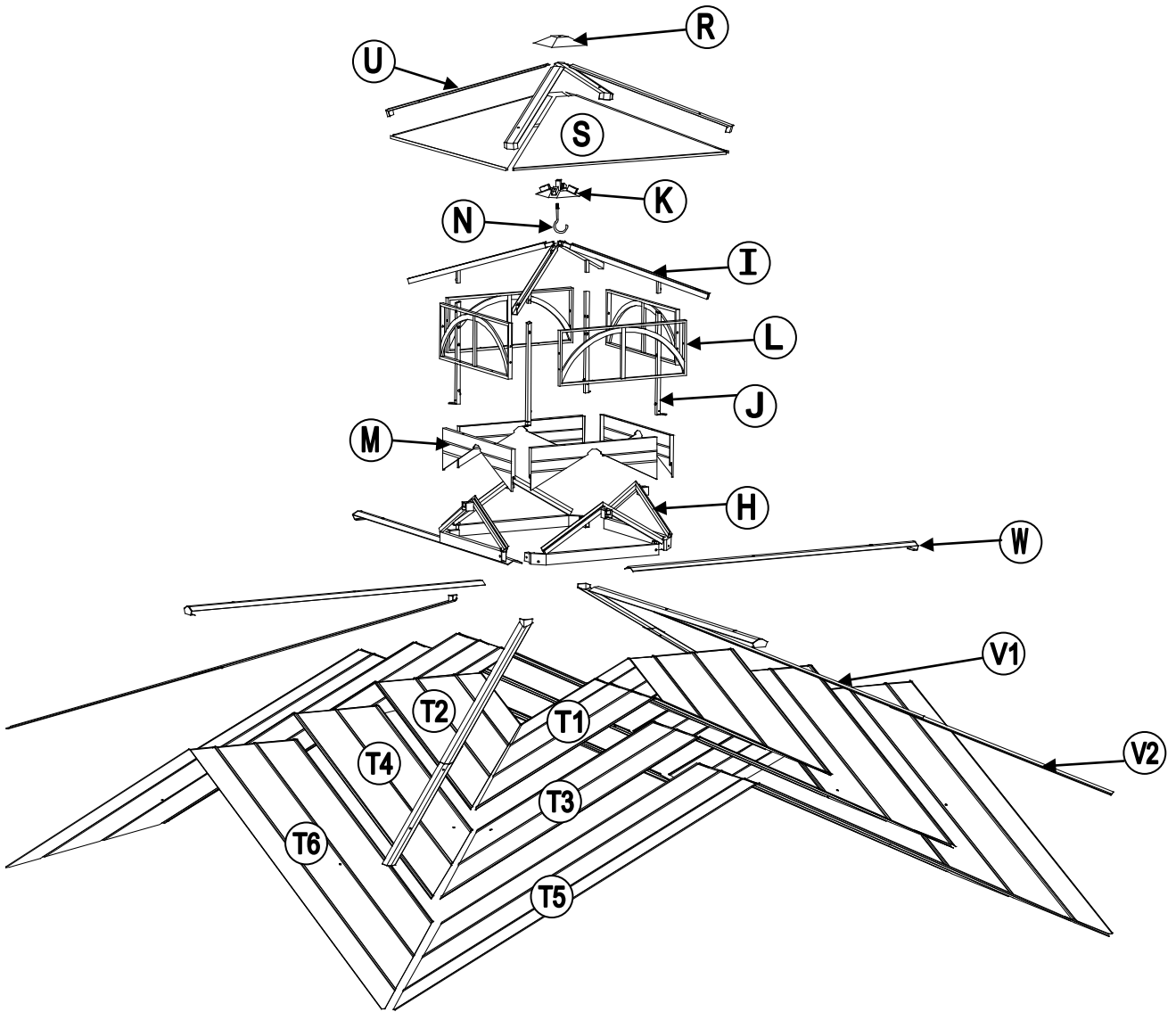


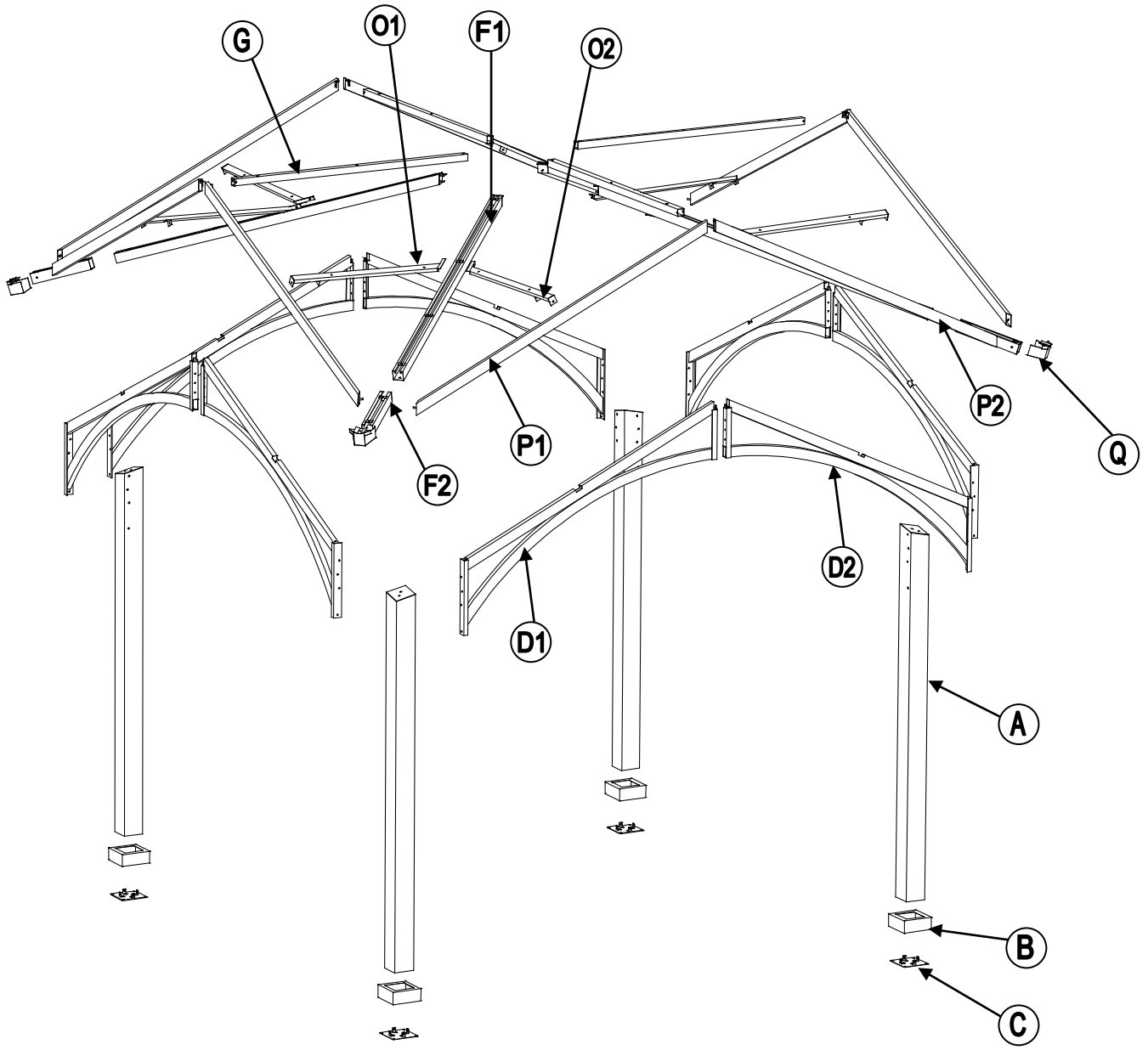
IMPORTANT

How many people needed for the installation work



EXPLODED DRAWING

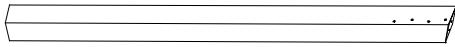


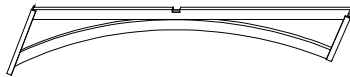
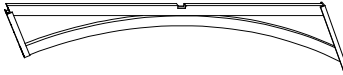



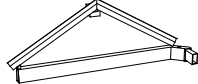

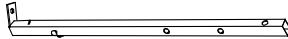

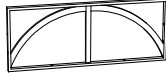



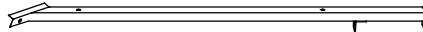




Country of Origin: China

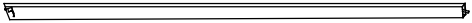




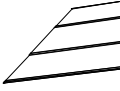
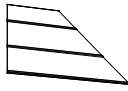


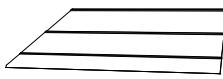





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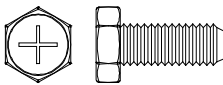
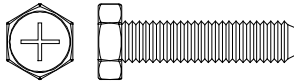

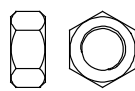
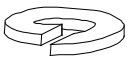
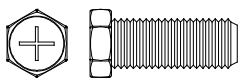
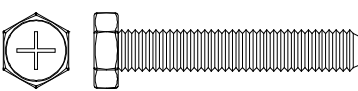
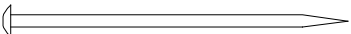
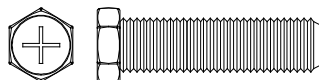

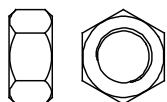
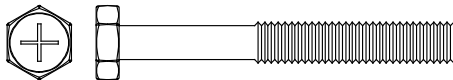
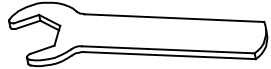
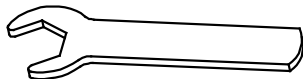
Parts List

Label	Part Number	Description	Qty	Part Image
A	P000200240	Post	4	
B	P006100093	Base Cover	4	
C	P000100153	Base	4	
D1	P000401020	Beam 1	4	
D2	P000401021	Beam 2	4	
F1	P000600747	Top skew beam	4	
F2	P000600748	Bottom skew beam	4	
G	P000600749	Middle Beam	4	
H	P000500620	Large top frame	4	
I	P000600746	Small top skew beam	4	
J	P005000211	Small top inclined beam support rod	4	
K	P000500619	Small Top Connector	1	
L	P005600422	Dome decoration frame	4	
M	P005600126	Small roof decorative panel	4	
N	P005800087	Hook	1	
O1	P000600752	Big roof top beam 1	4	
O2	P000600753	Big roof top beam 2	4	

Country of Origin: China

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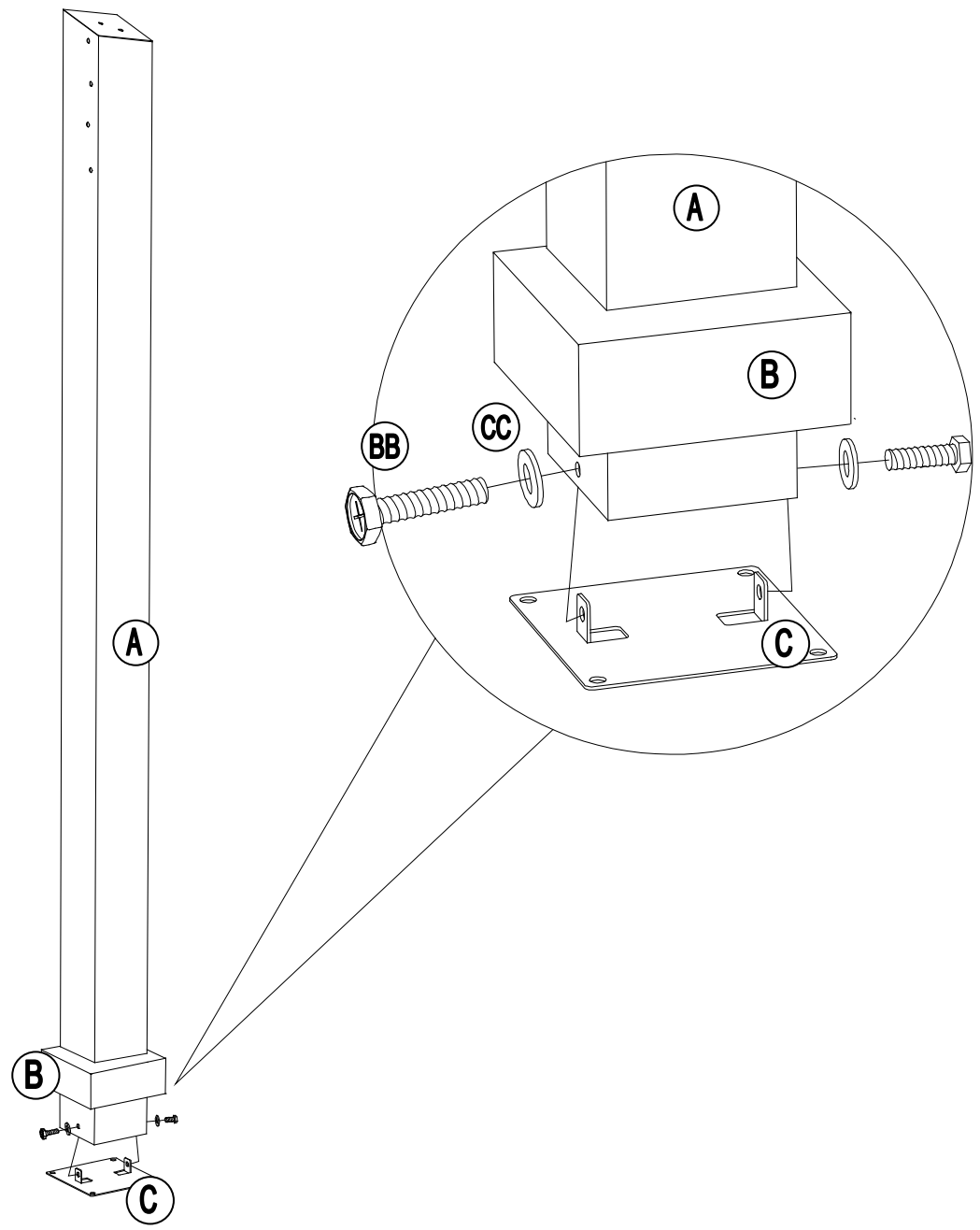
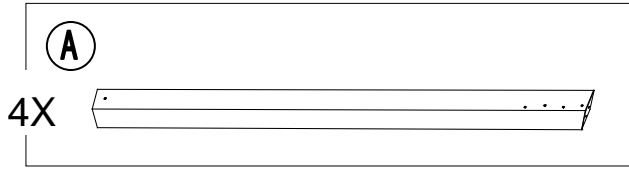
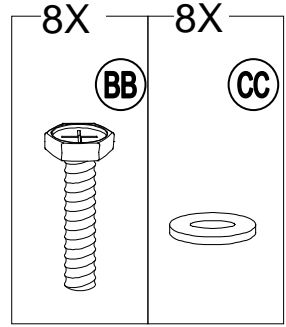
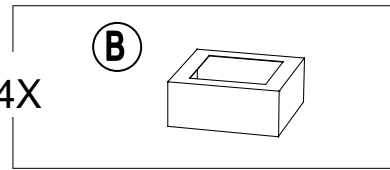
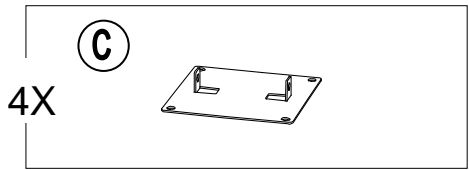
P1	P000600750	Lateral trabecula of the greater roof 1	4	
P2	P000600751	Lateral trabecula of the greater roof 2	4	
Q	P005600127	Lower baffle of inclined beam	4	
R	P000900044	Small top cover	1	
S	P000700265	Small Roof Panel	4	
T1	P000700266	Large top and small cover 1	4	
T2	P000700267	Large top and small cover 2	4	
T3	P000700268	Great roof and middle cover 1	4	
T4	P000700269	Great roof and middle cover 2	4	
T5	P000700270	Big Top and Large Cover 1	4	
T6	P000700271	Big Top and Large Cover 2	4	
U	P000800120	Small roof inclined beam cover plate	4	
V1	P000800121	Inclined beam top cover	4	
V2	P000800122	Inclined beam lower cover plate	4	
W	P000800123	Center beam cover plate	4	

Hardware Pack					
Label	Part Number	Description	Qty	Add	Part Image
AA	H010020008	M6 X 15 Bolt	61	4	
BB	H010020005	M6 X25 Bolt	52	3	
CC	H050010041	M6 Flat washer	149	8	
DD	H040010018	M6 Nut	8	1	
EE	H050020025	M8 Spring washer	24	2	
FF	H010020019	M8 X 20 Bolt	12	1	
GG	H010020020	M6 X35 Bolt	20	1	
HH	H070010003	Φ8X180 Stake	8	0	
II	H010020290	M8 X 30 Bolt	24	2	
JJ	H050010060	M8 Flat washer	48	3	
KK	H040010016	M8 Nut	12	1	
LL	H010020193	M6 X50 Bolt	8	1	
Z1	H090010017	M6 Wrench	2	0	
Z2	H090010012	M8 Wrench	2	0	

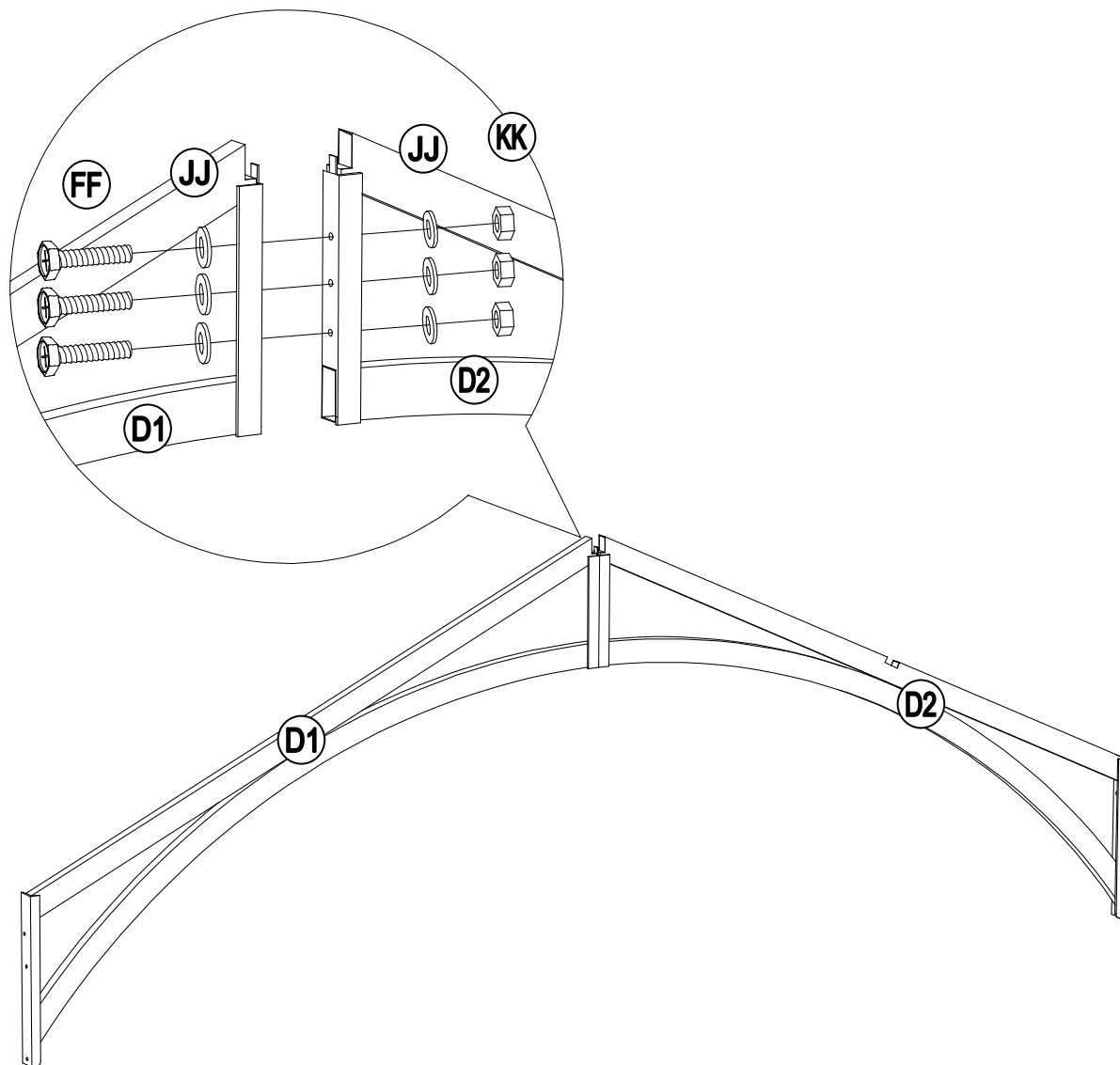
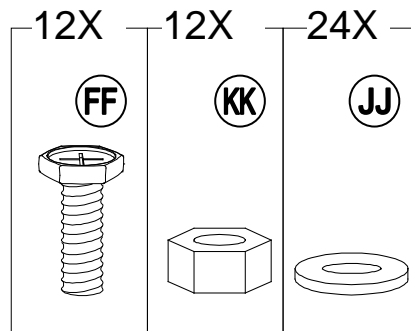
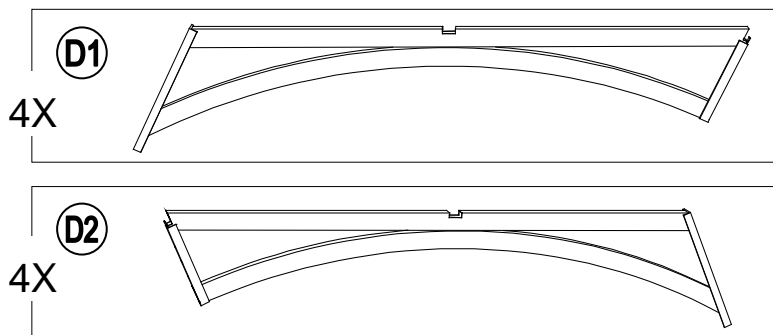
Country of Origin: China

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1



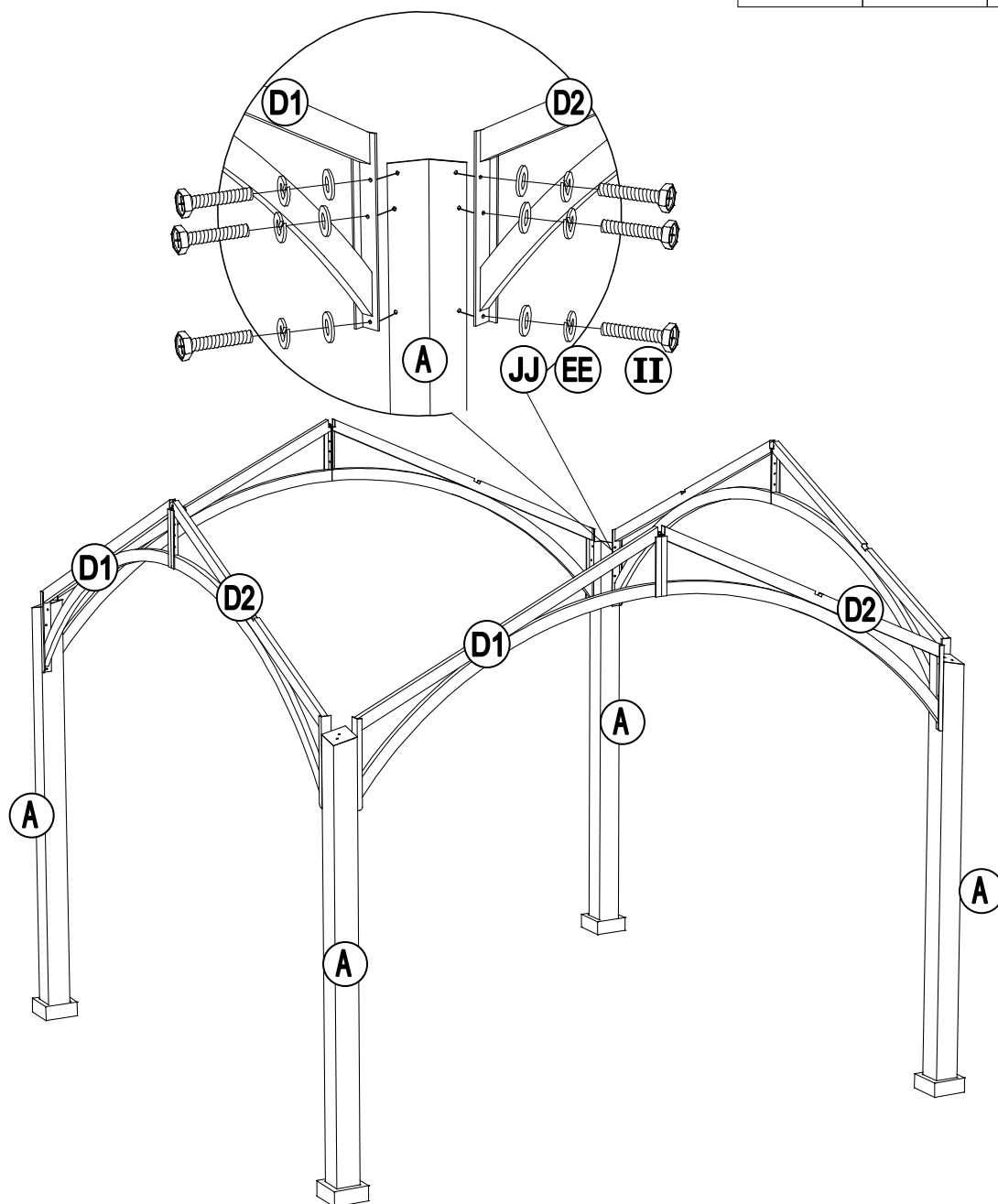
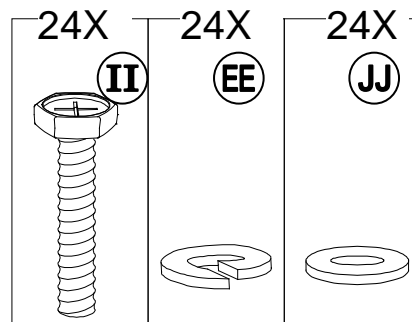
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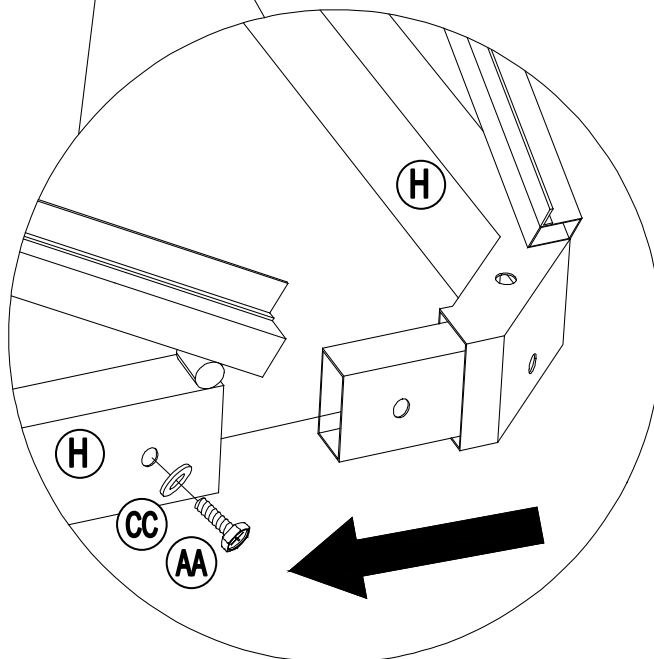
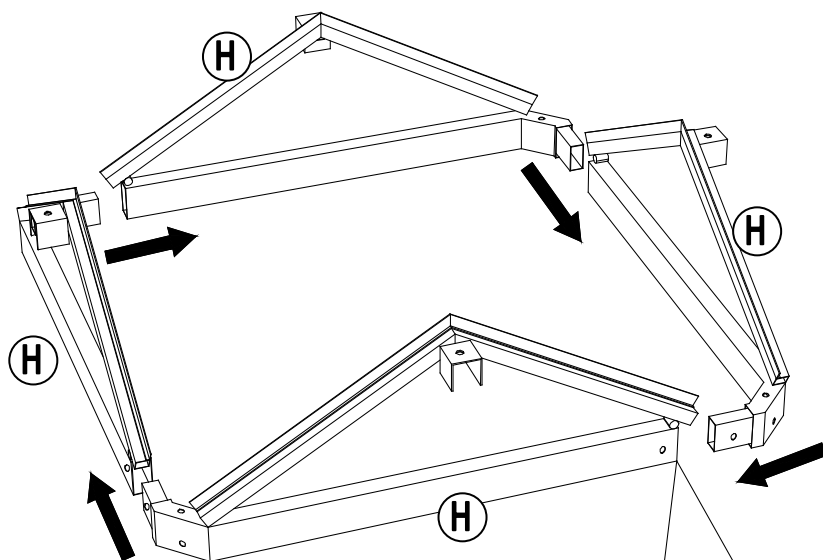
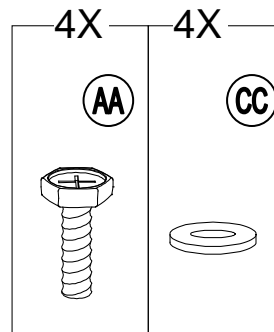
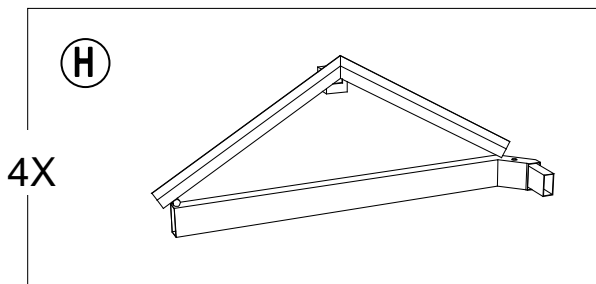
Country of Origin: China

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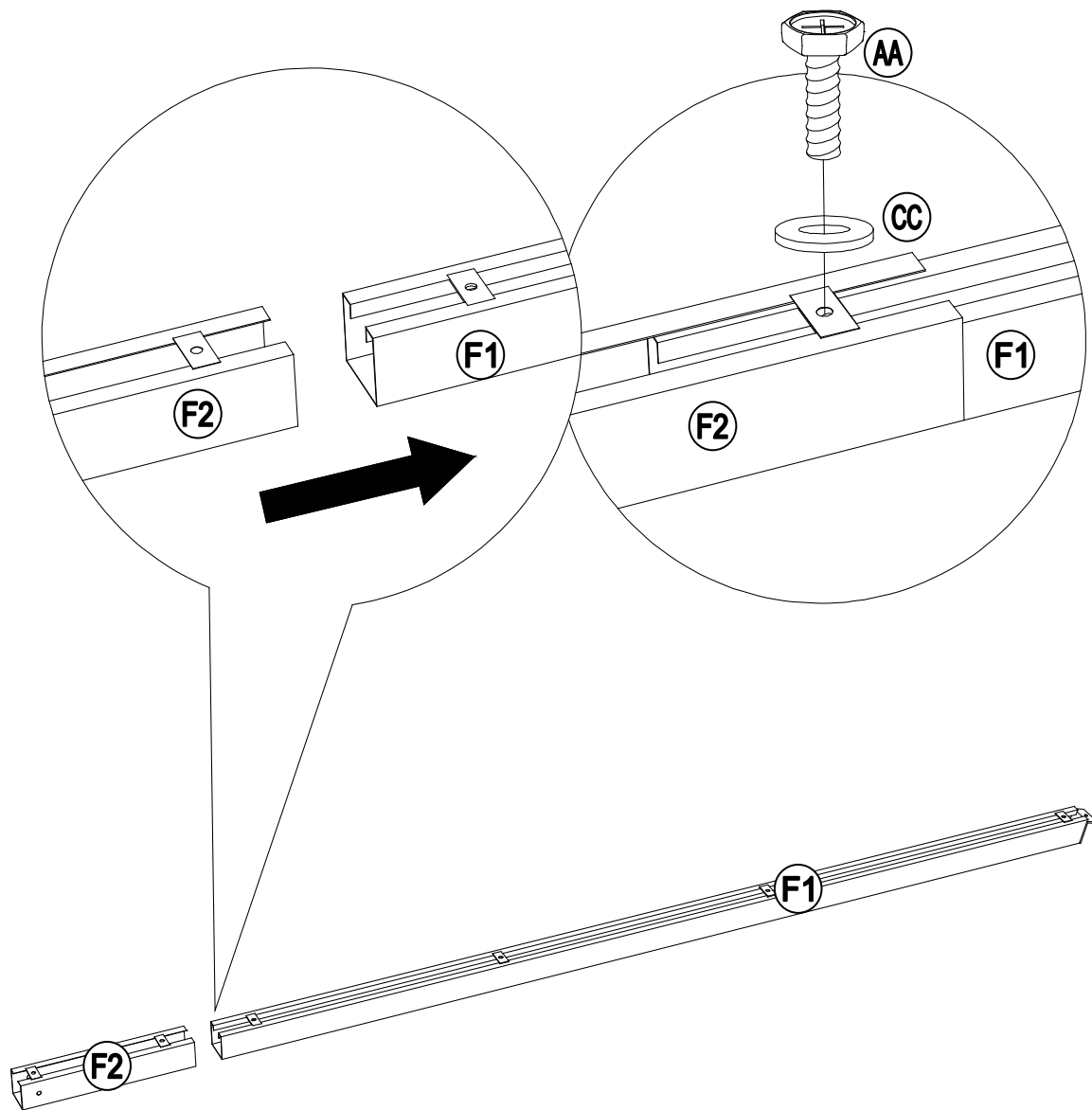
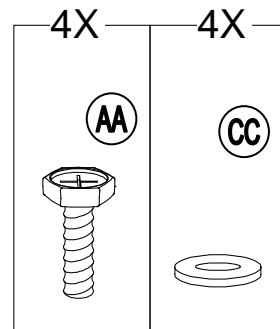
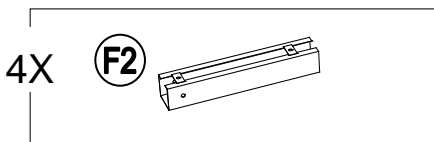
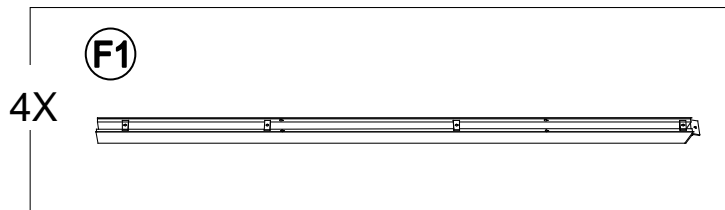
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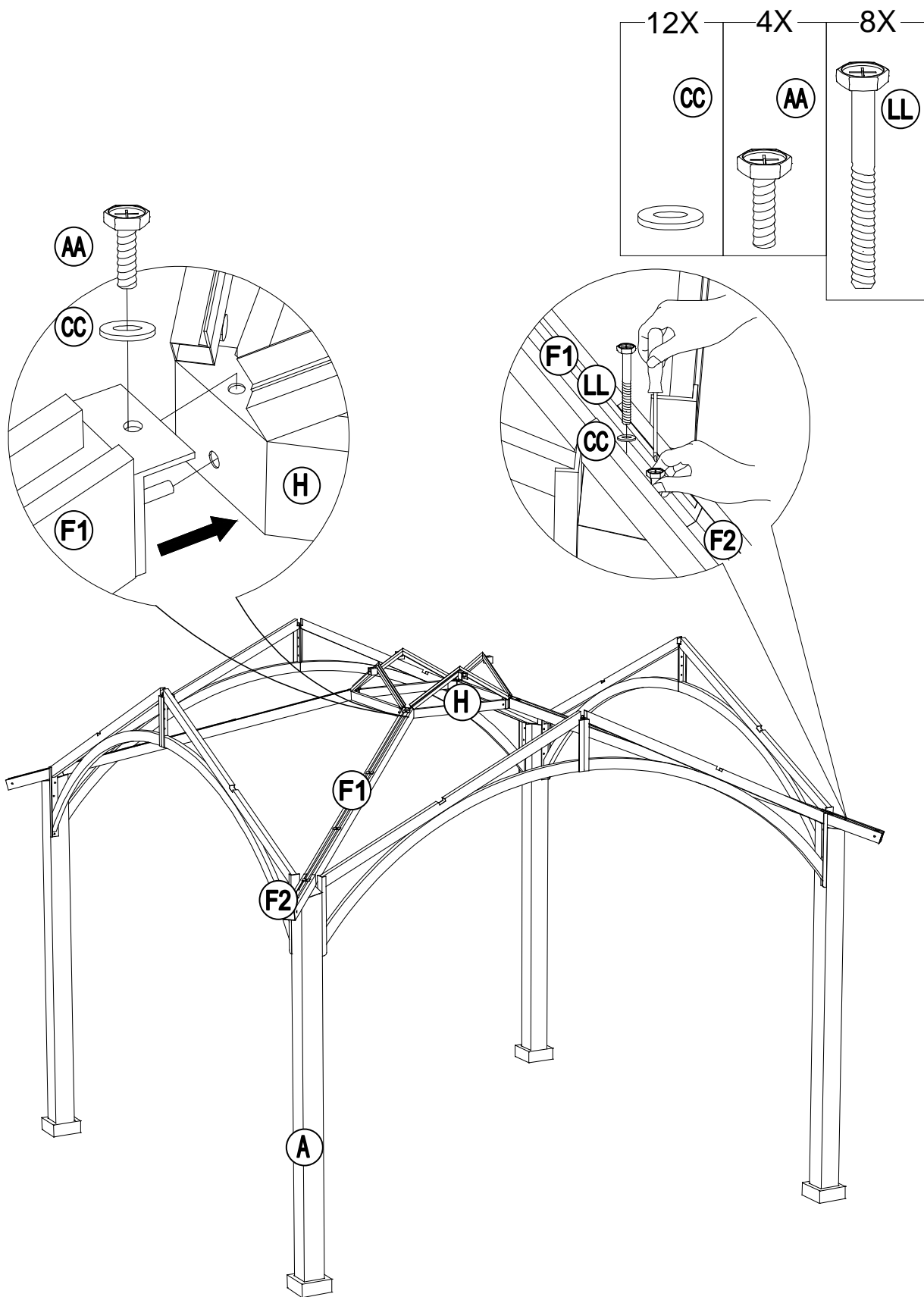
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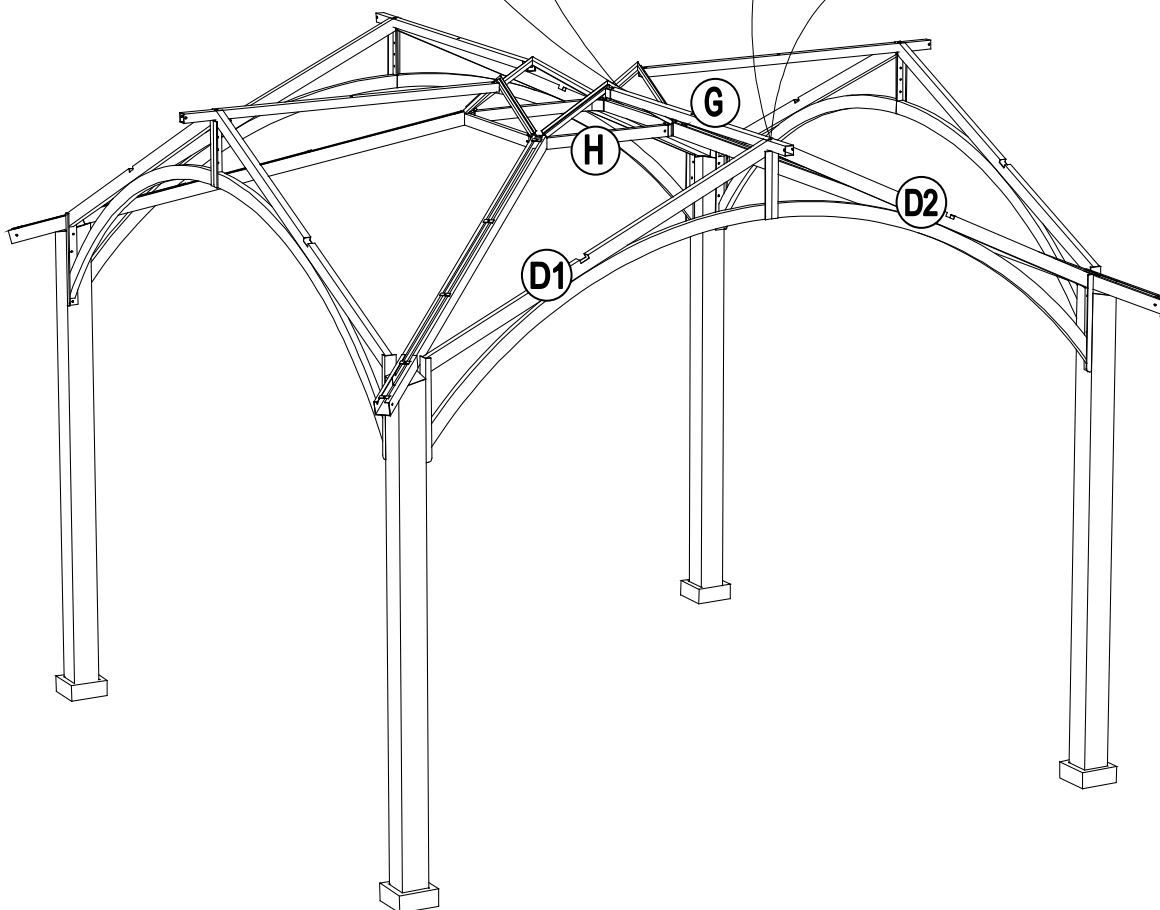
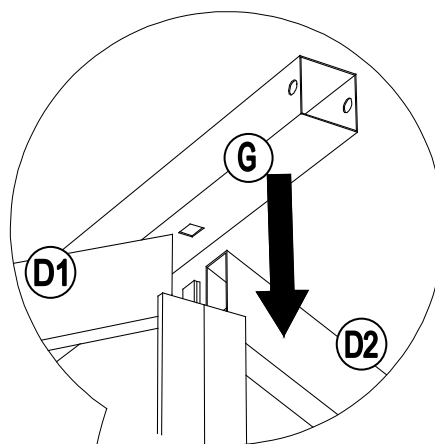
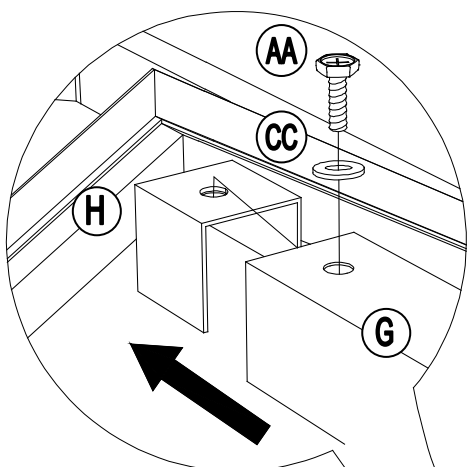
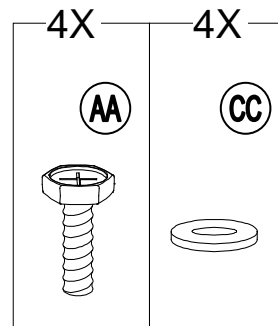
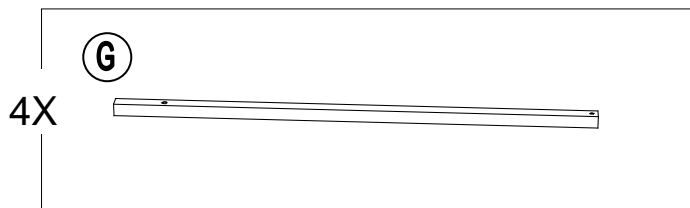
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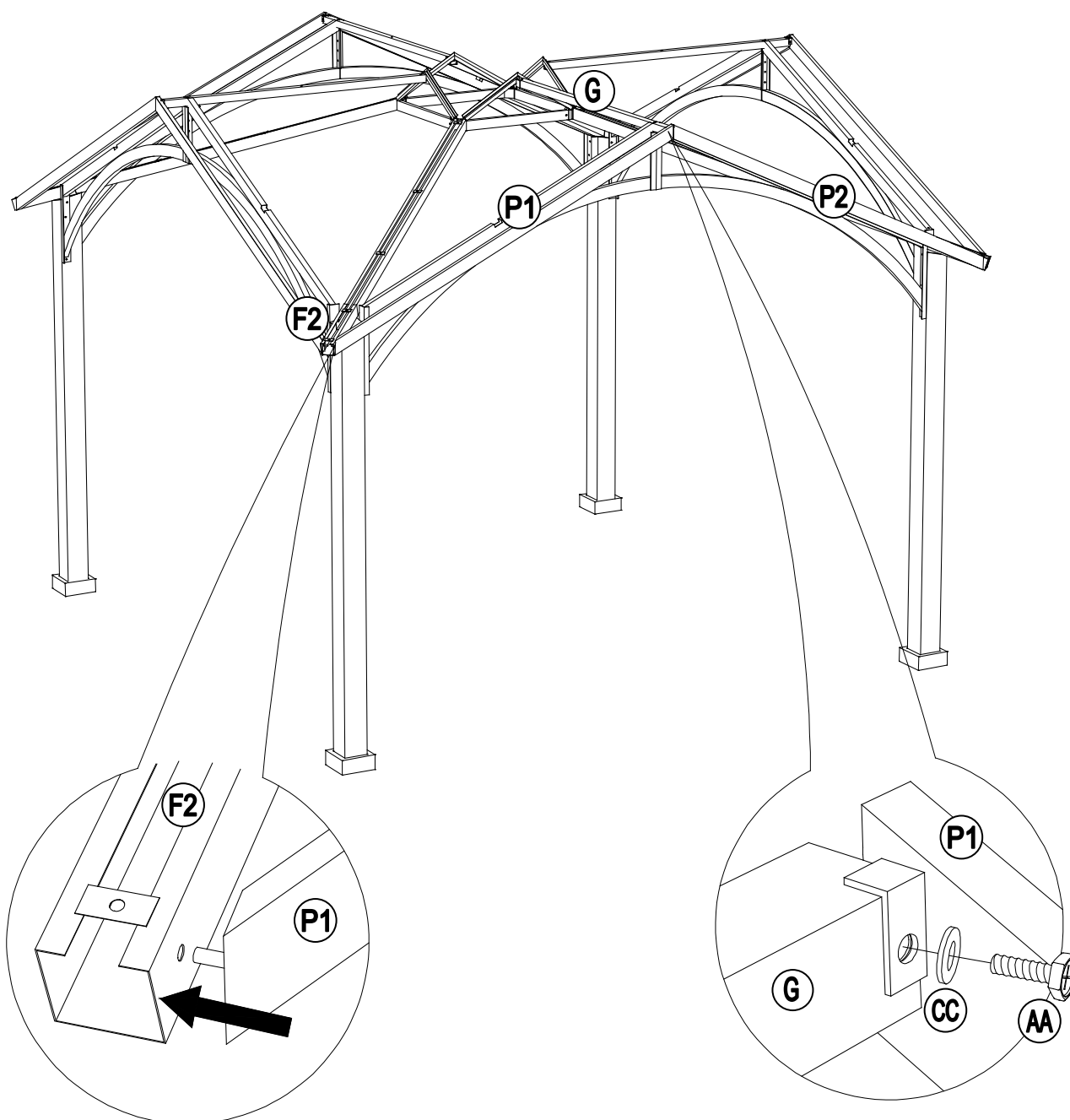
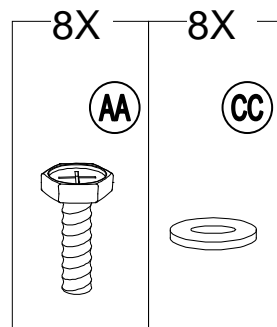
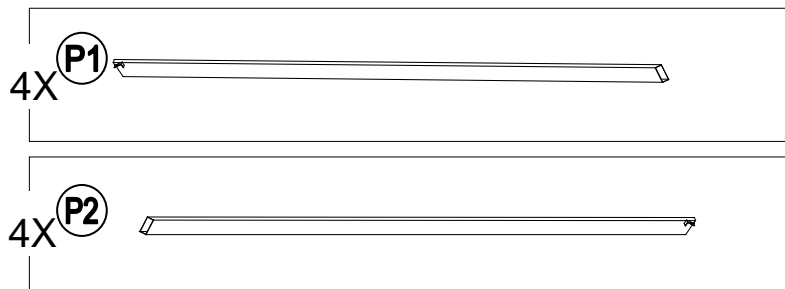
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Country of Origin: China

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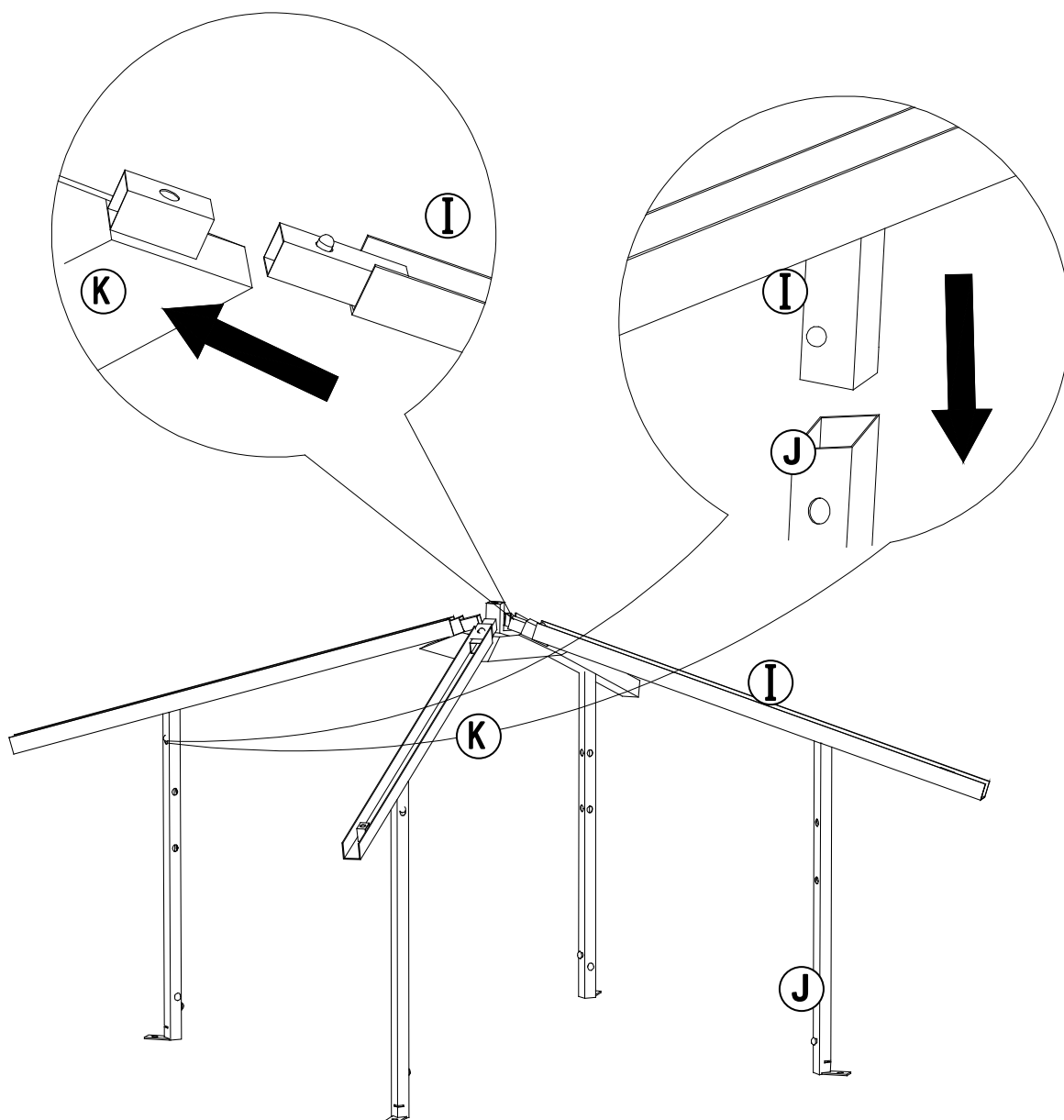
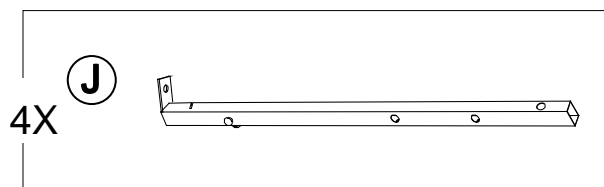
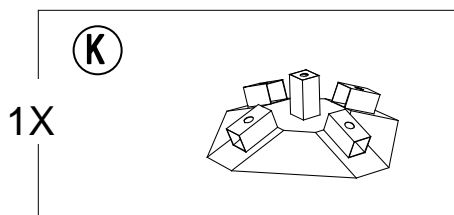
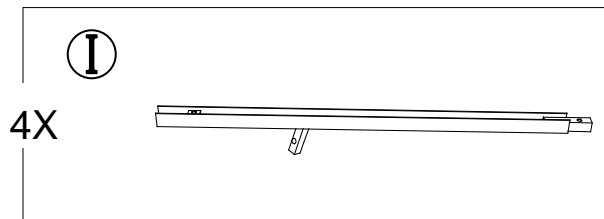
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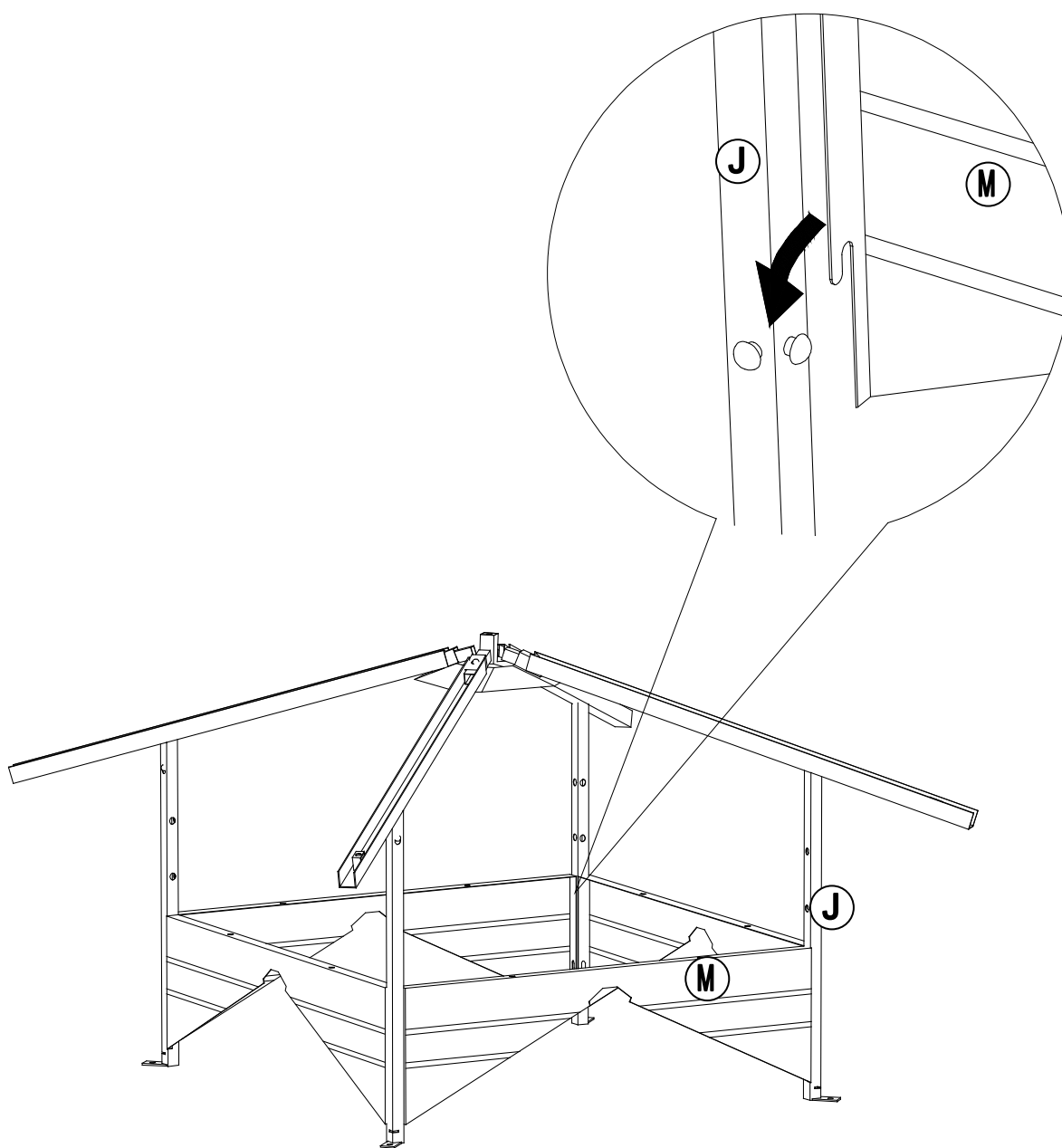
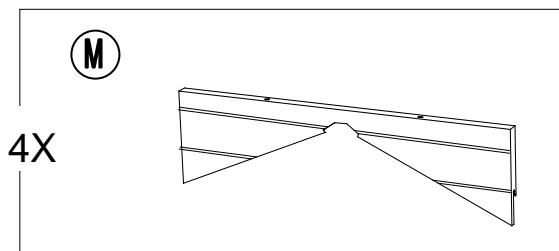


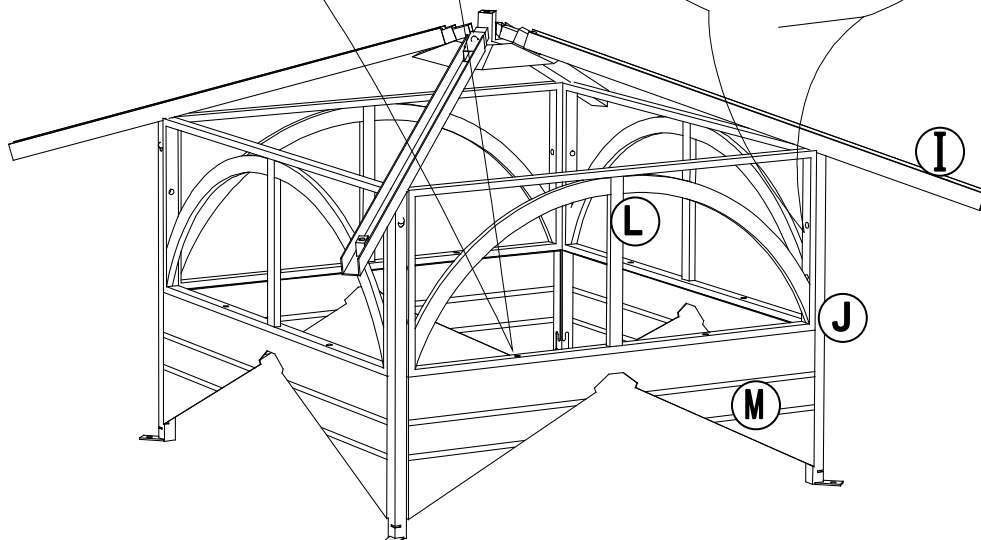
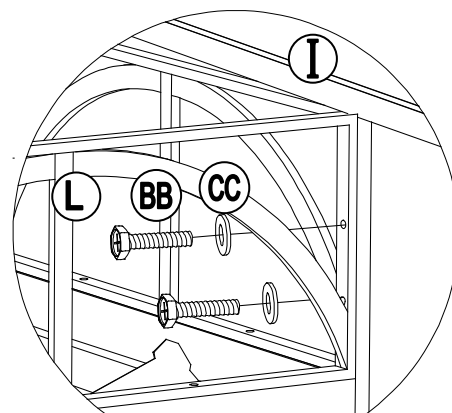
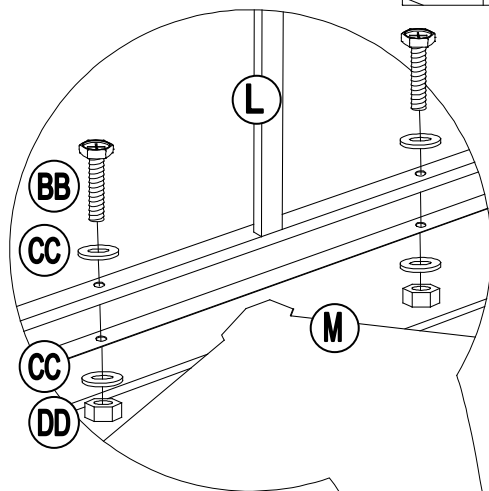
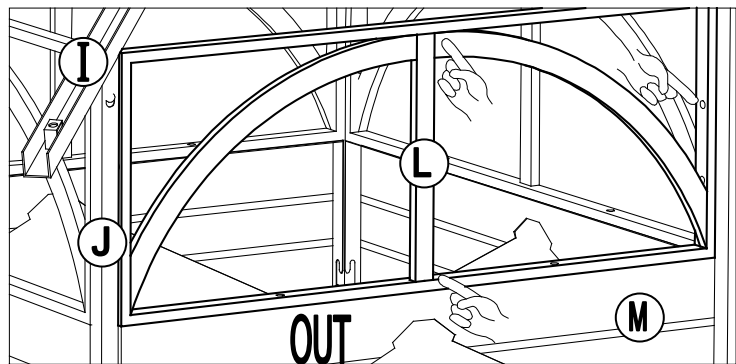
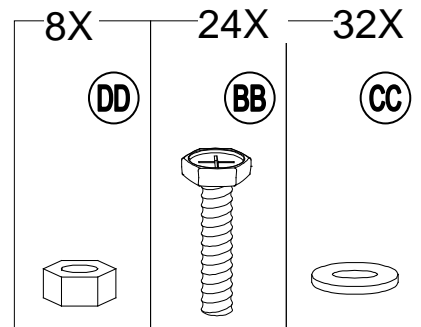
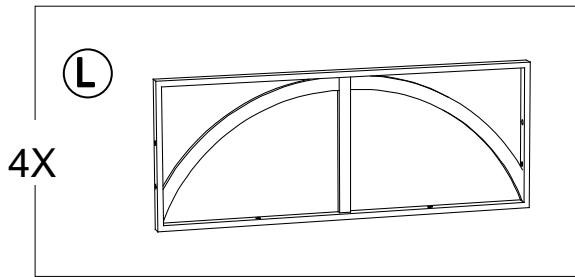
Country of Origin: China

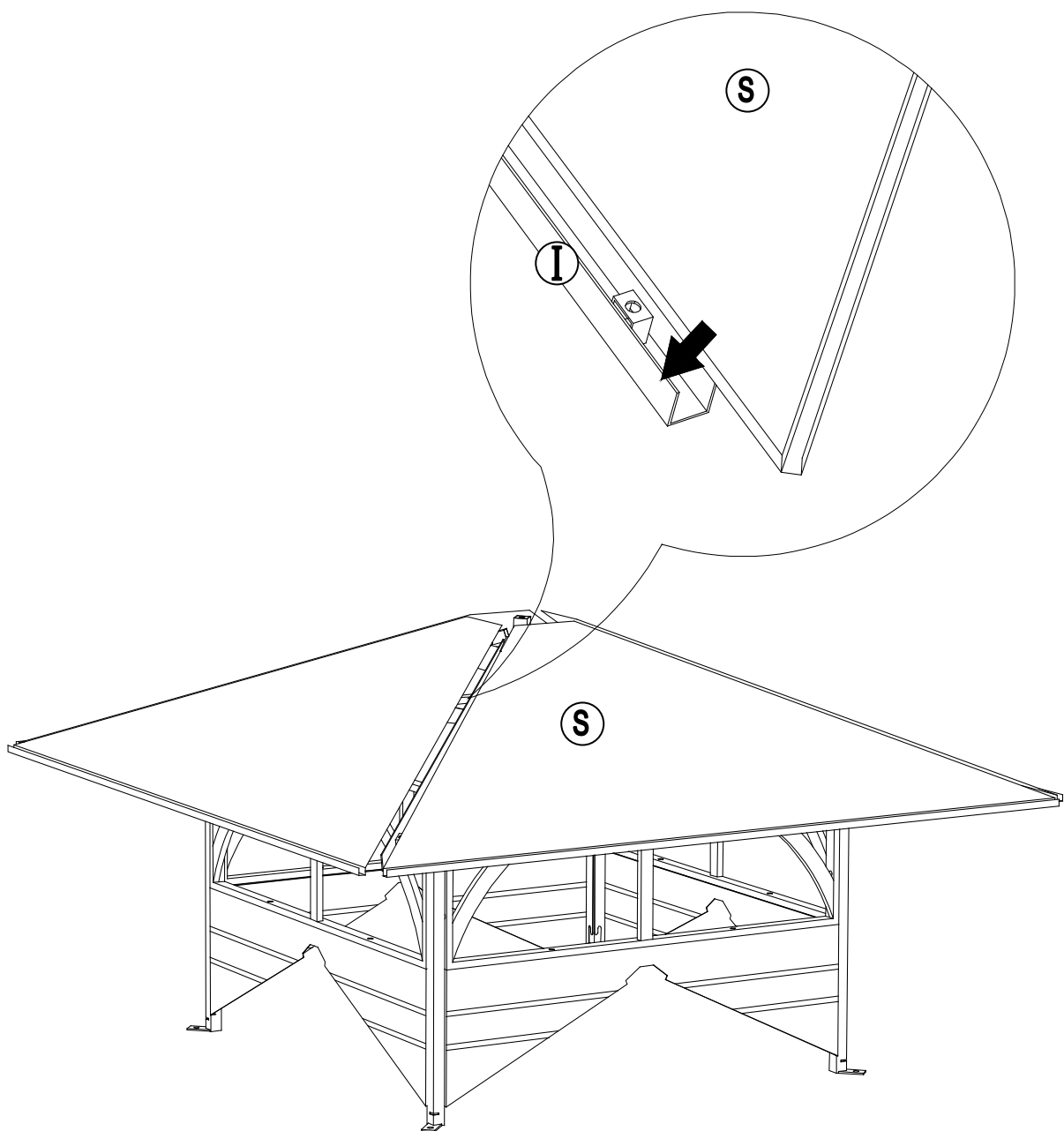
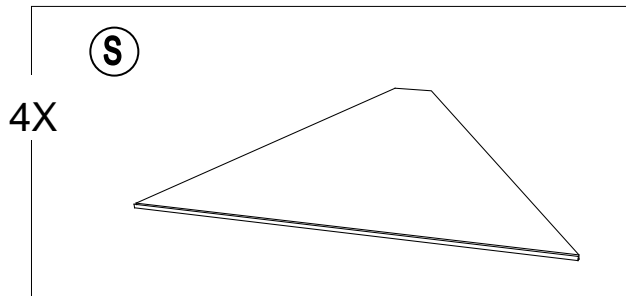
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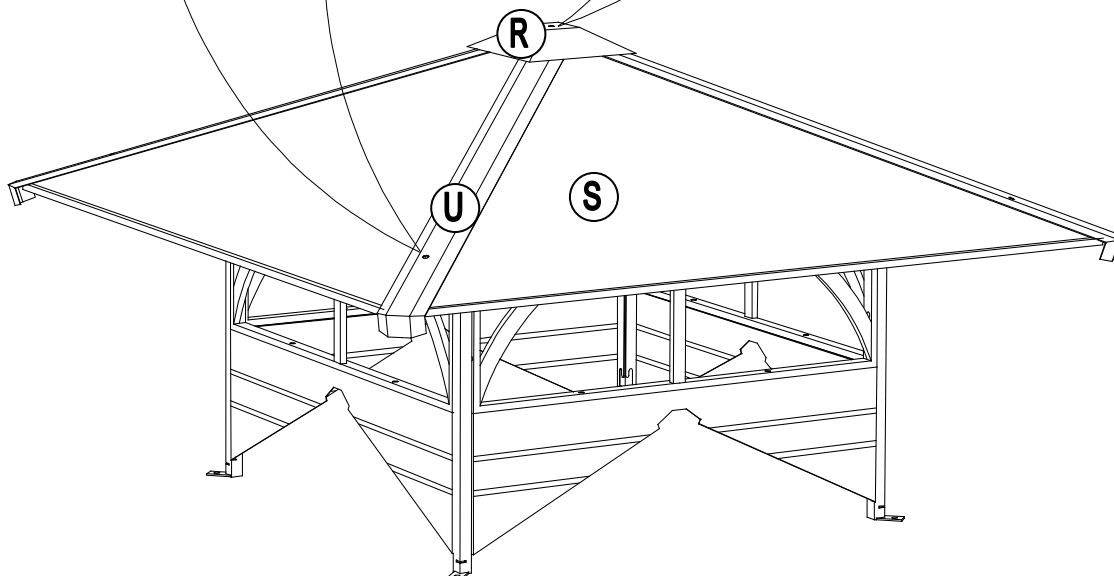
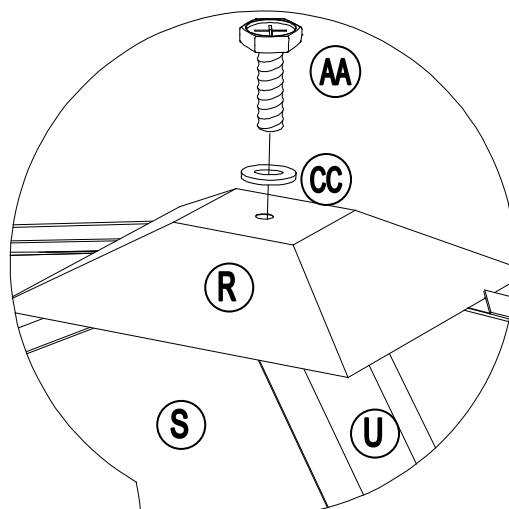
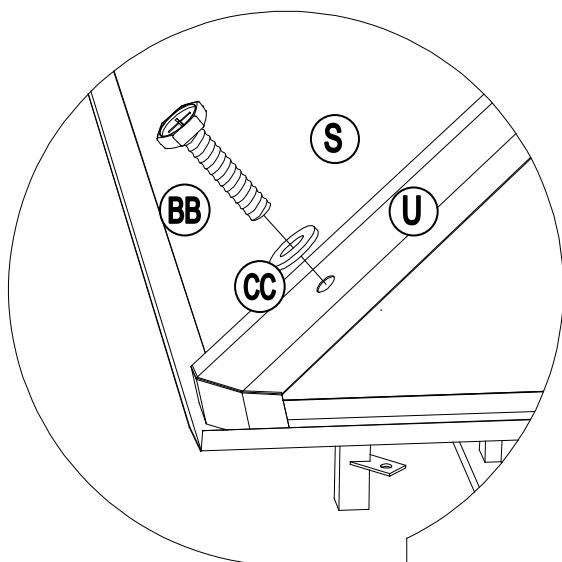
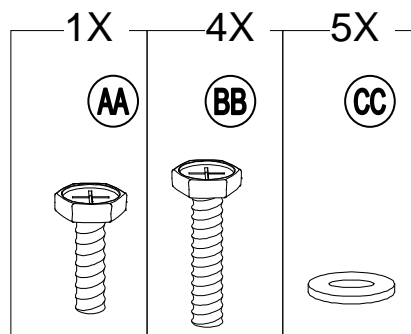
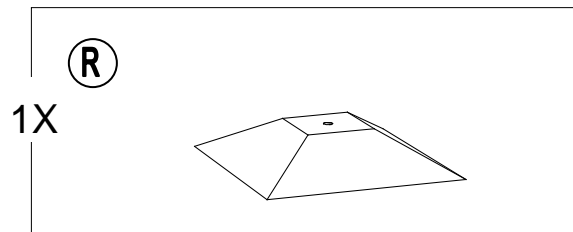
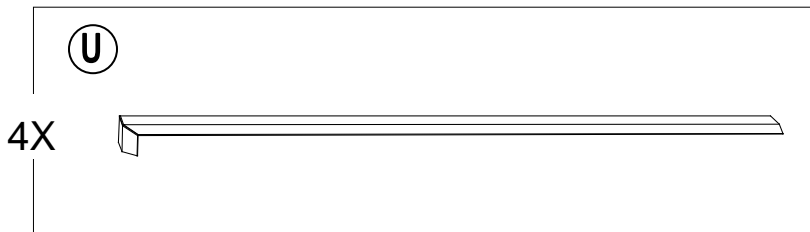




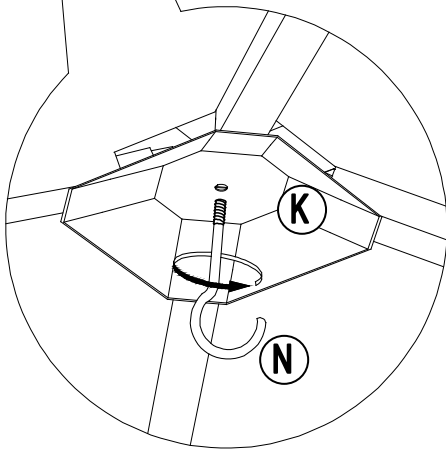
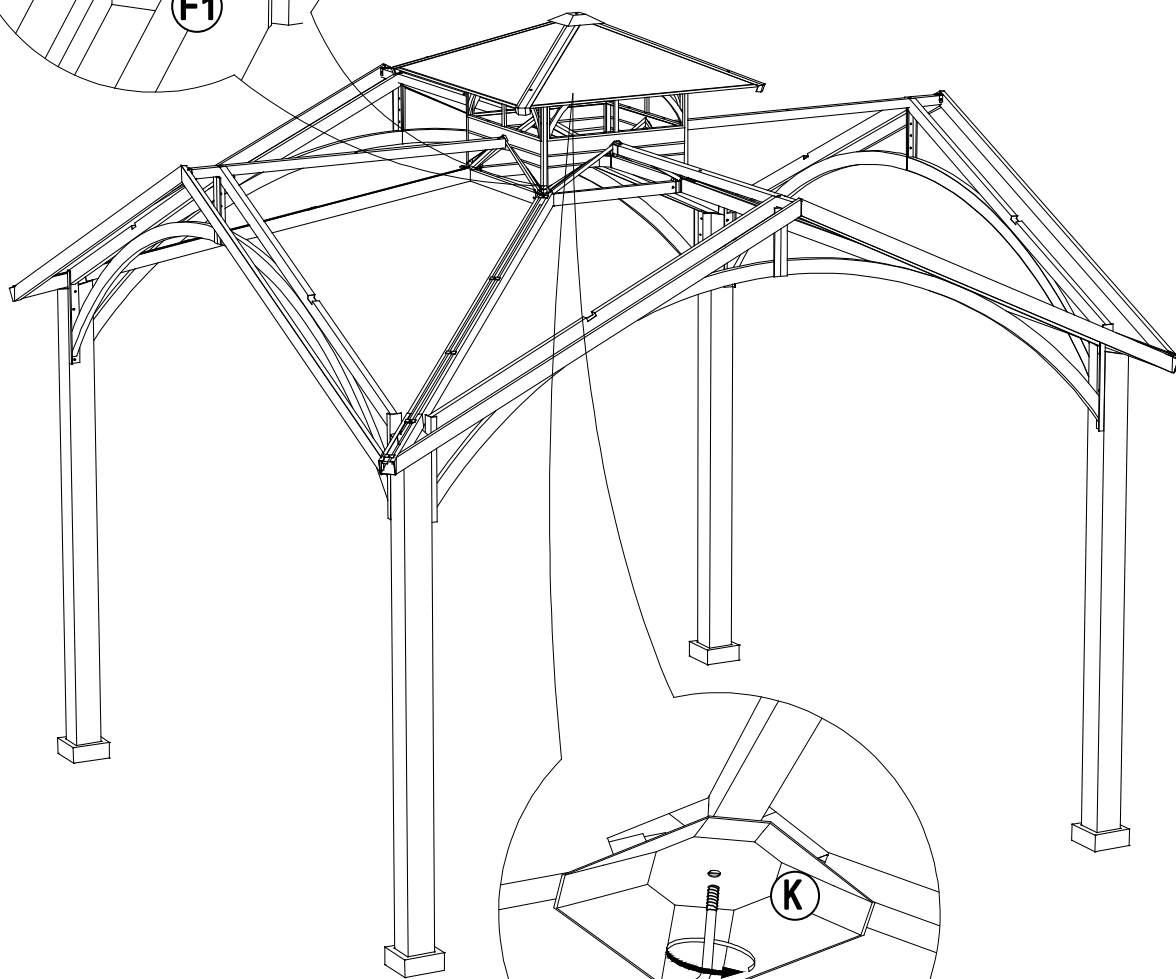
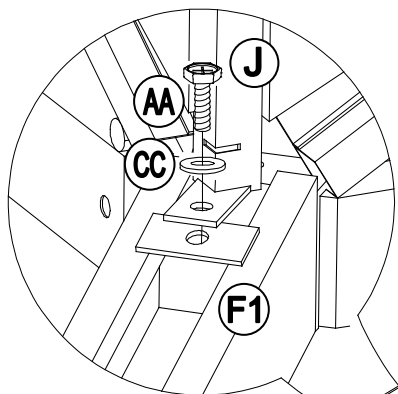
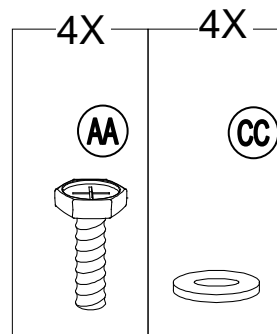
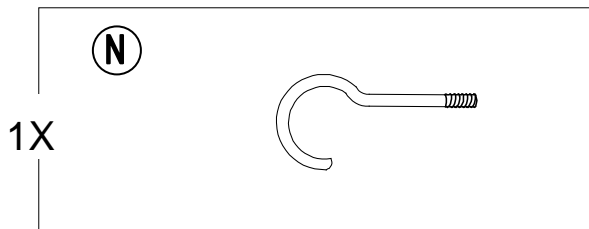




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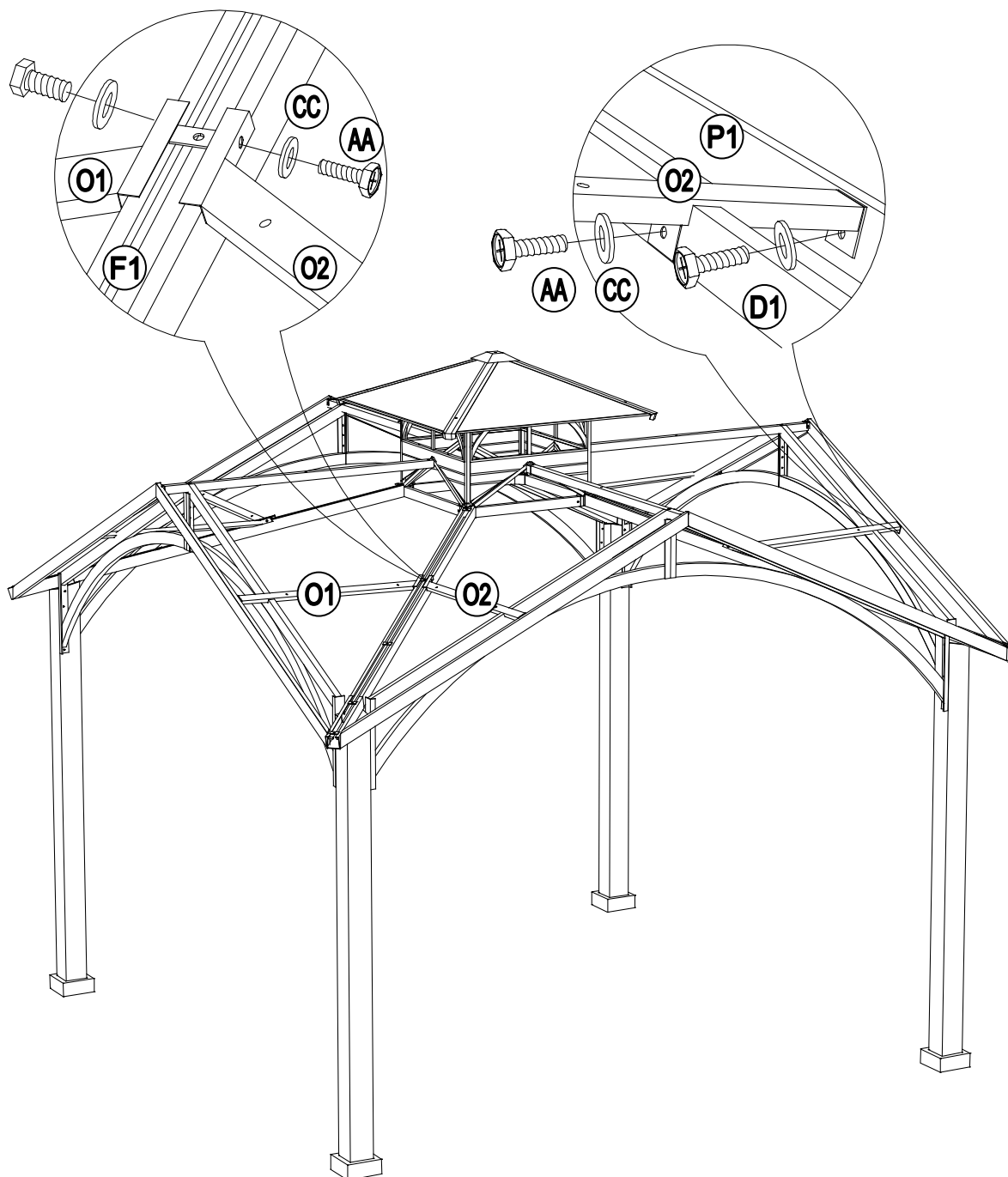
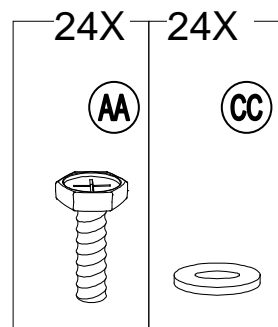
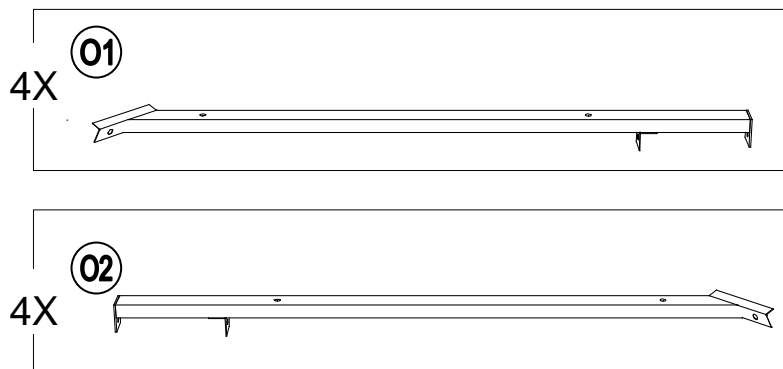
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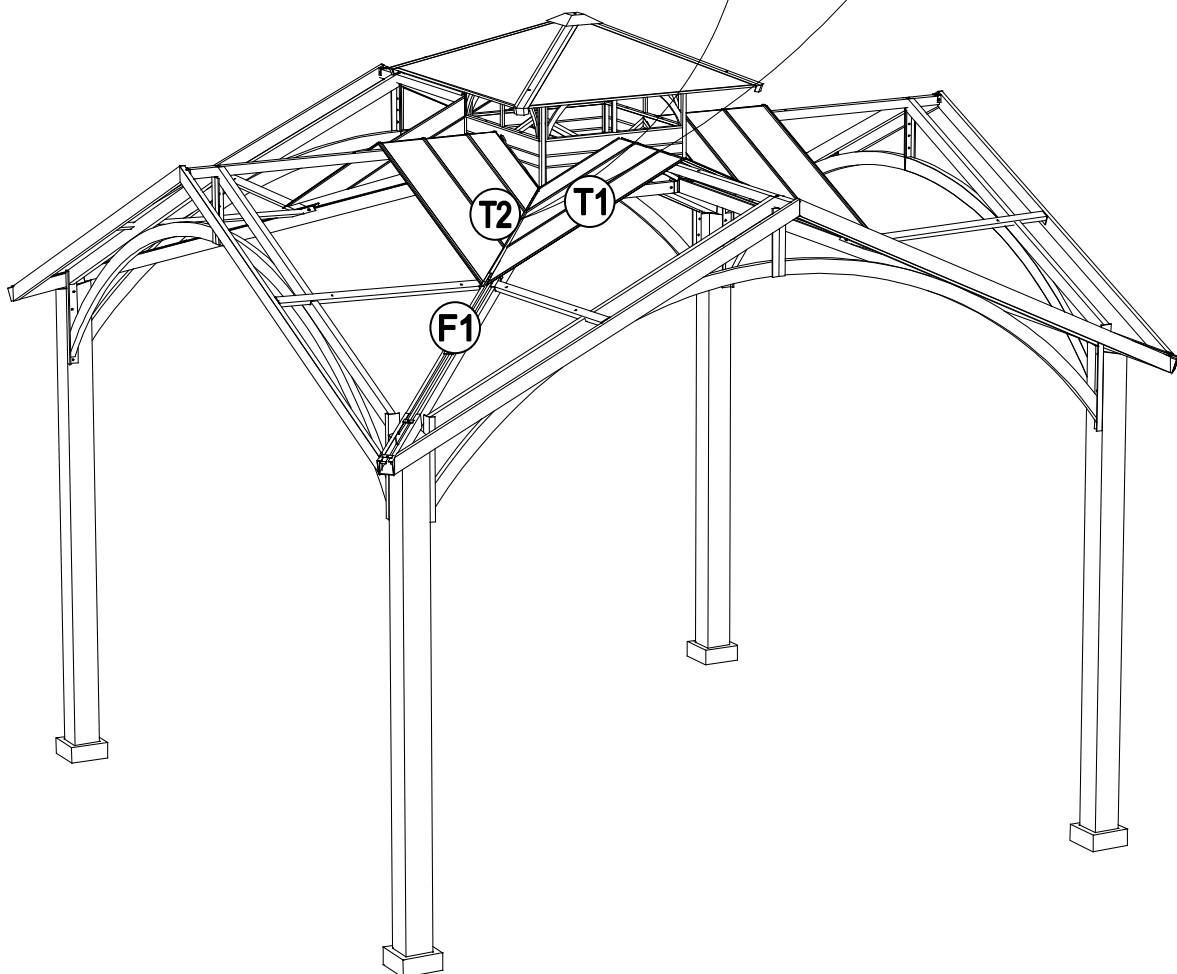
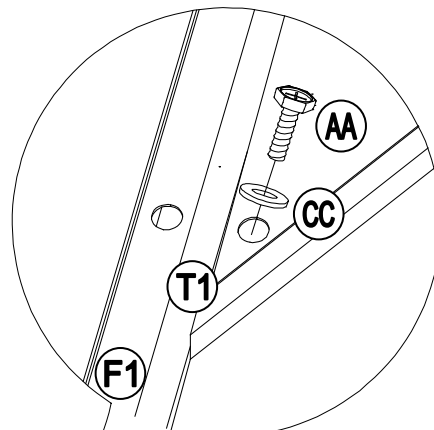
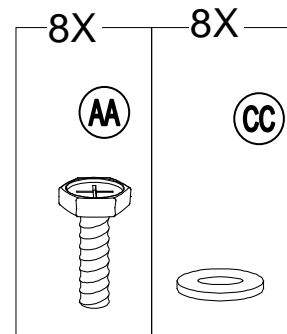
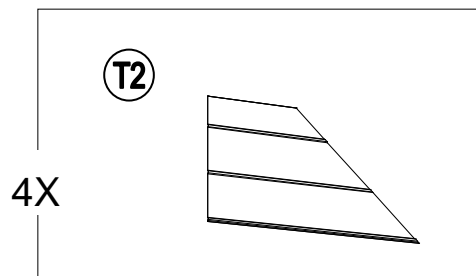
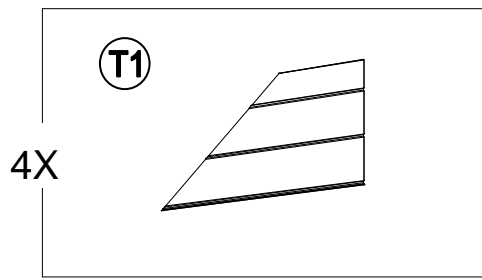
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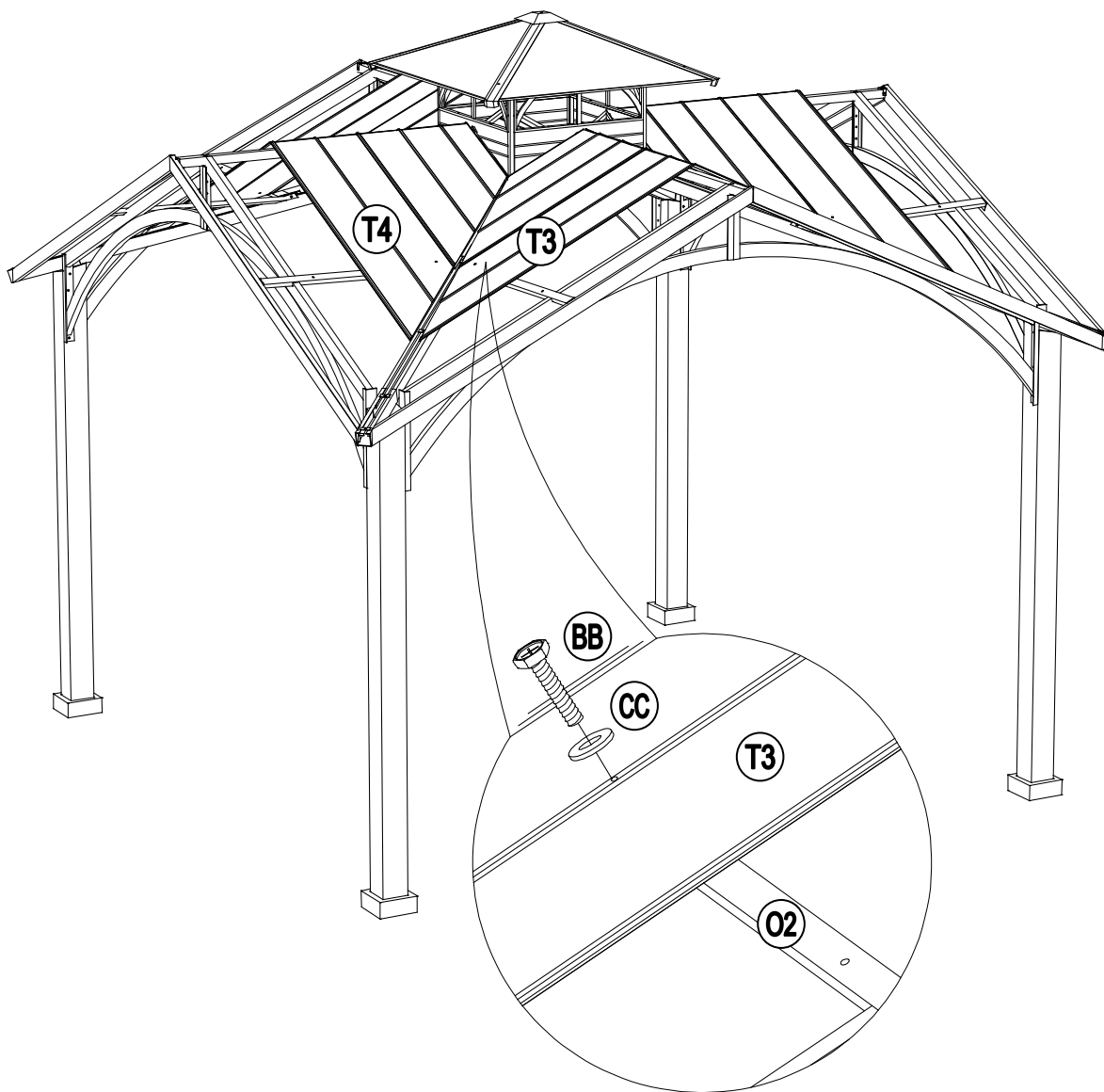
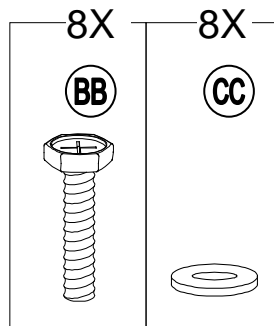
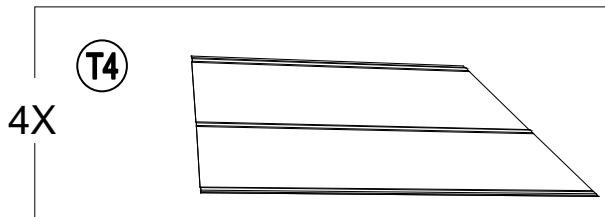
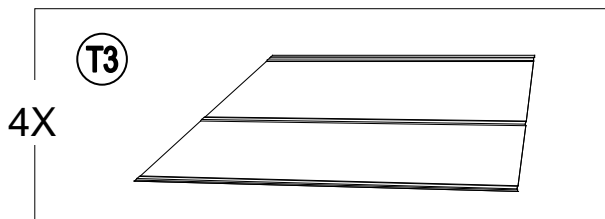
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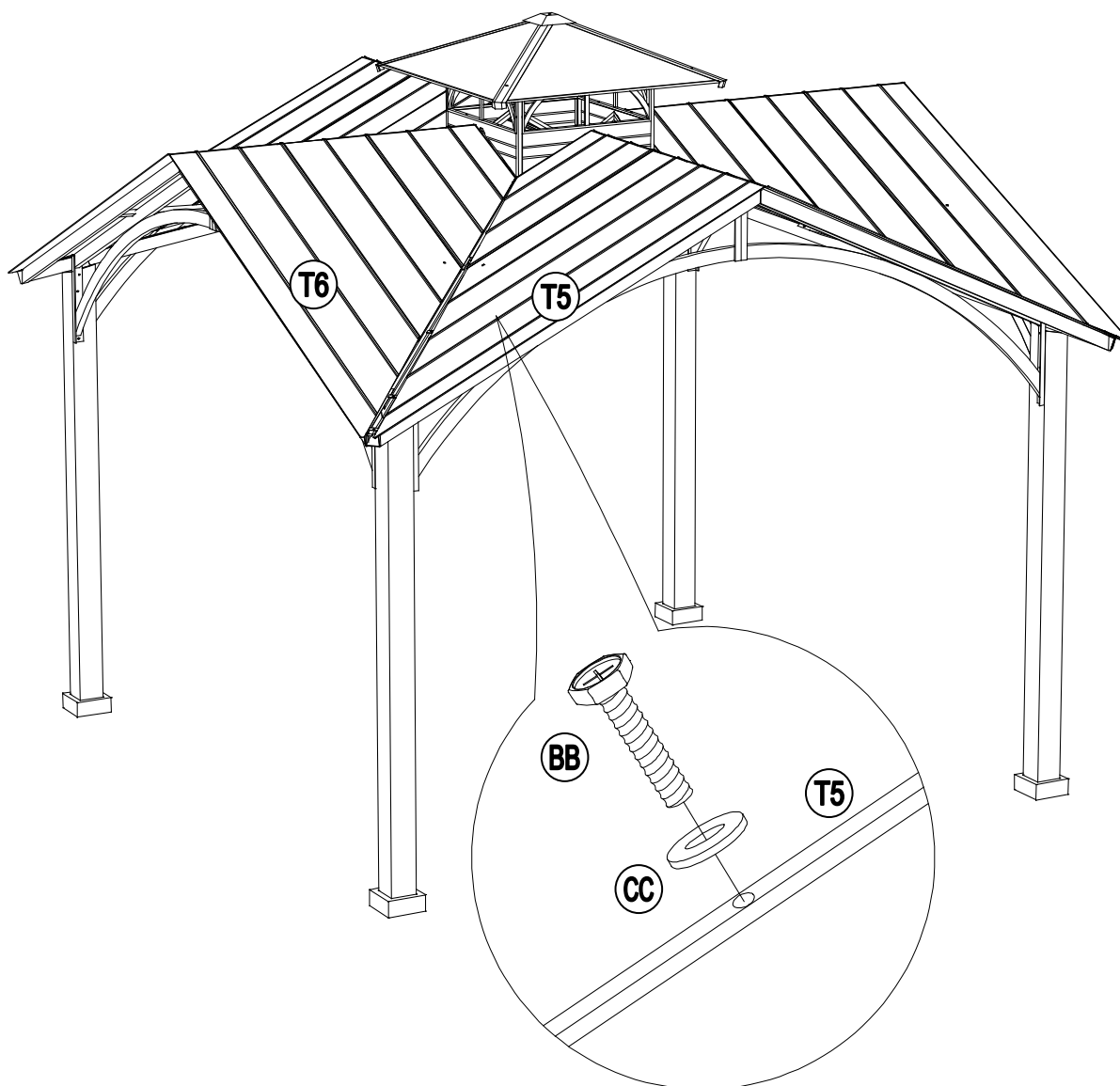
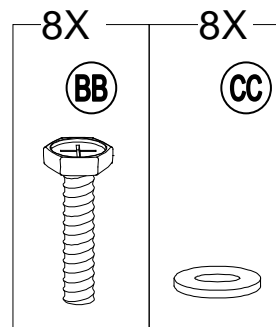
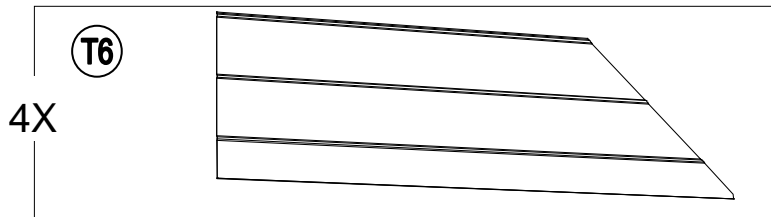
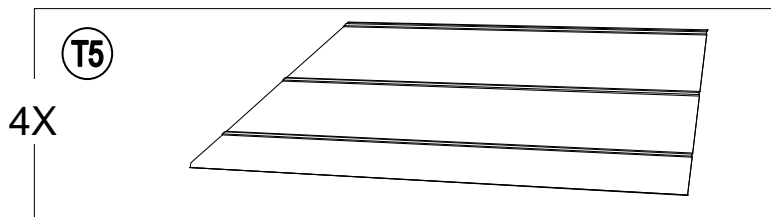
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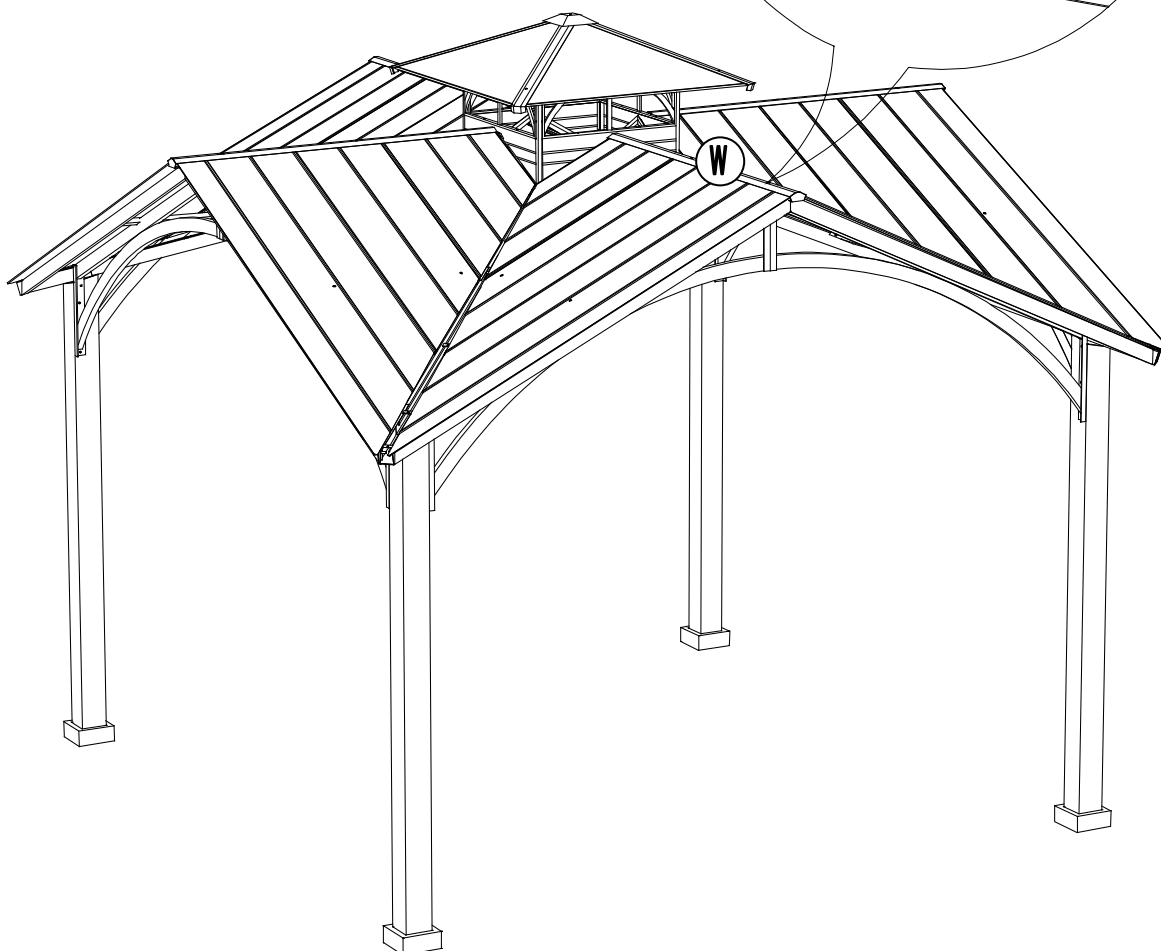
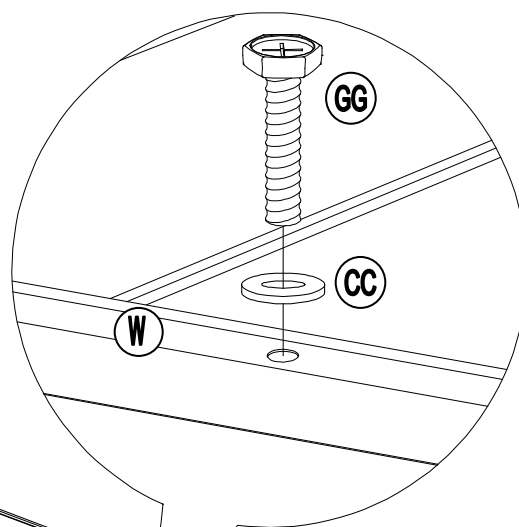
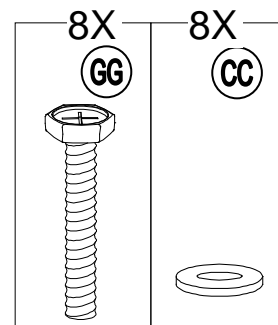
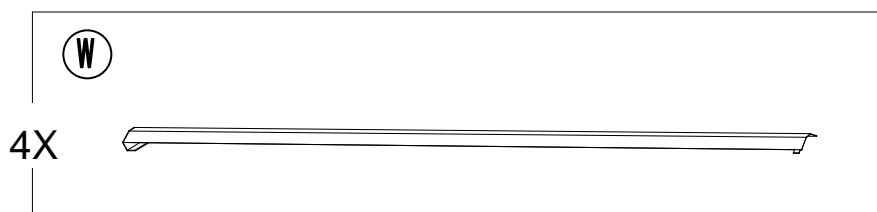
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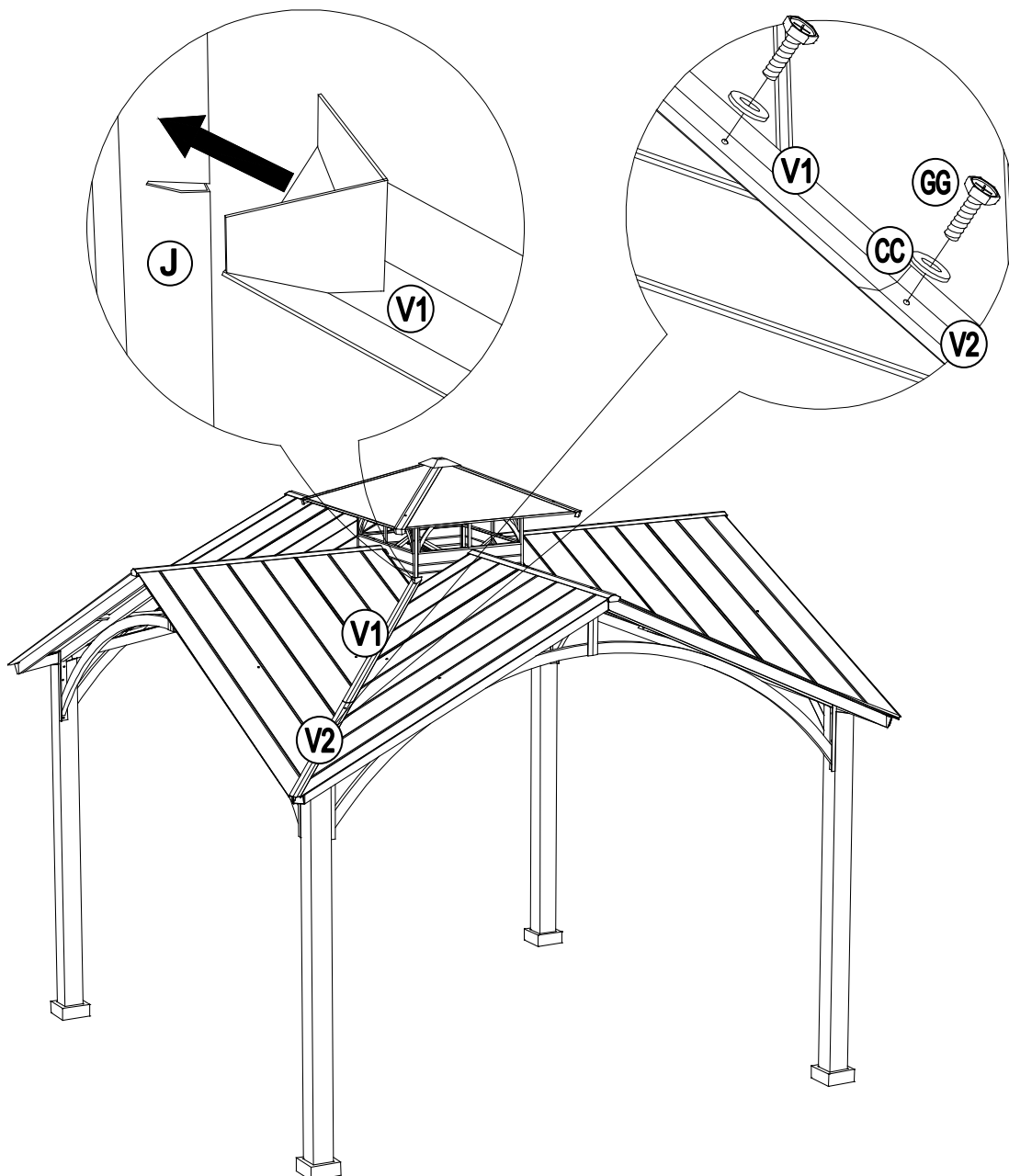
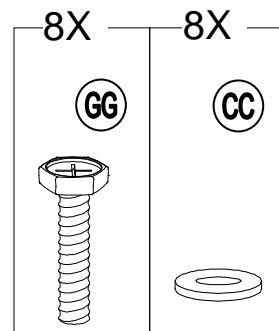
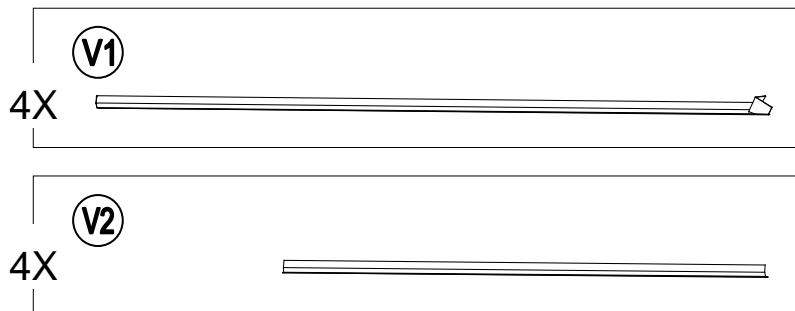
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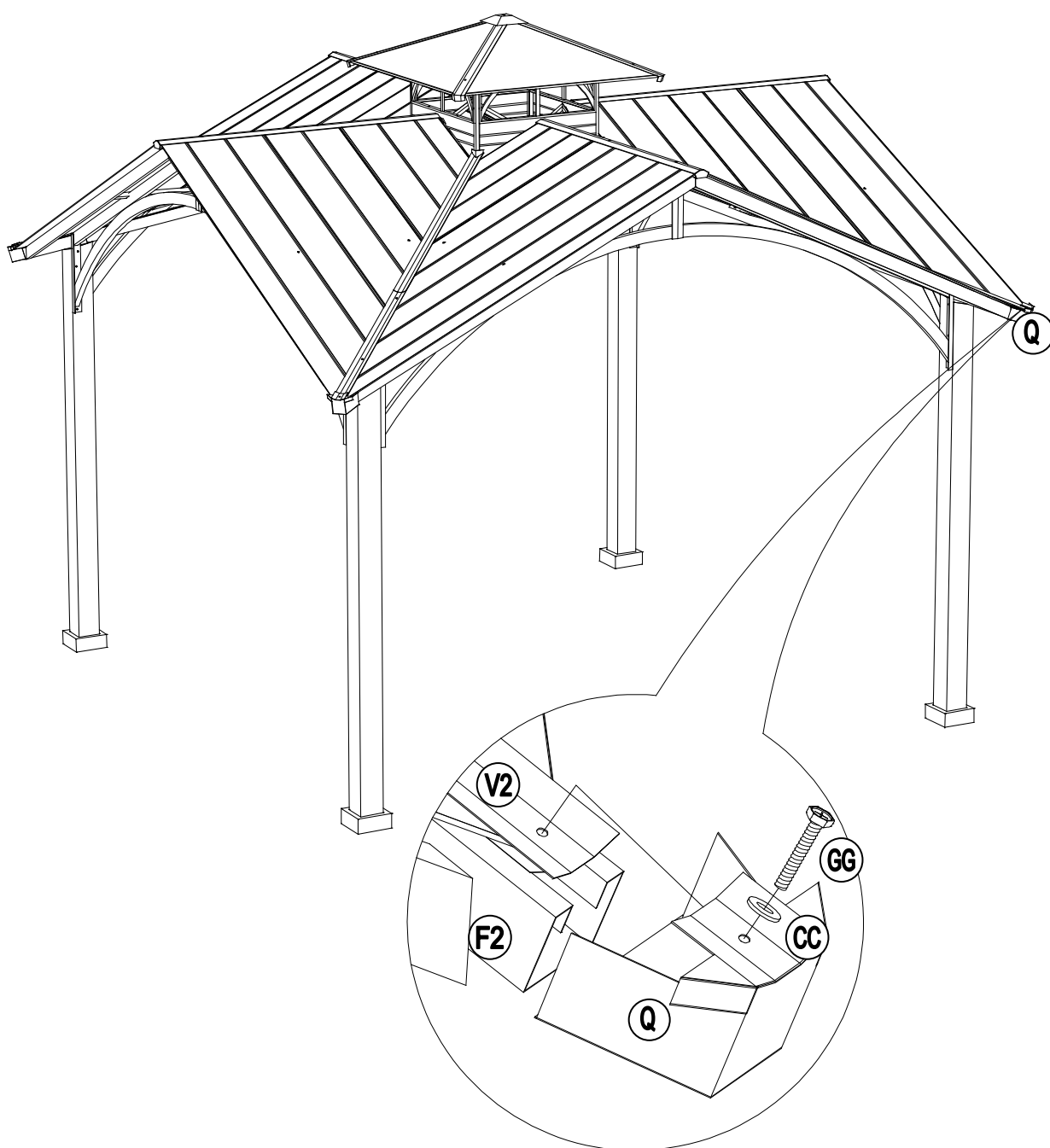
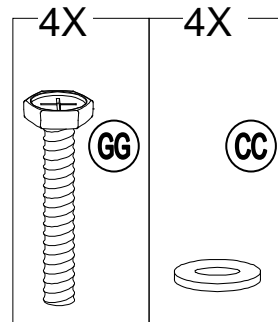
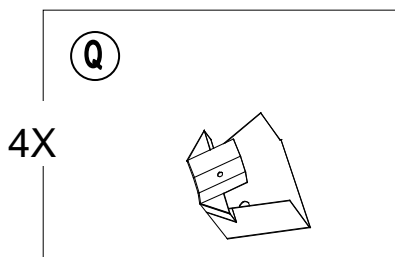
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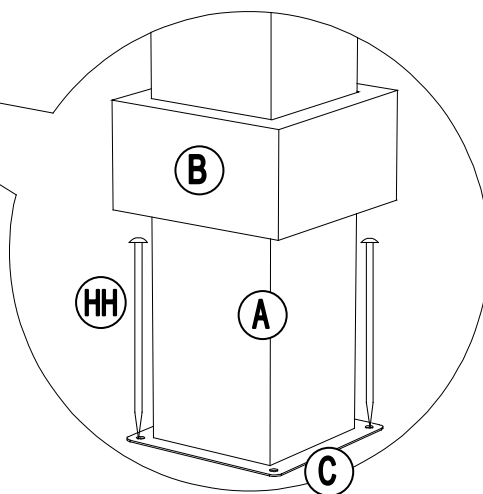
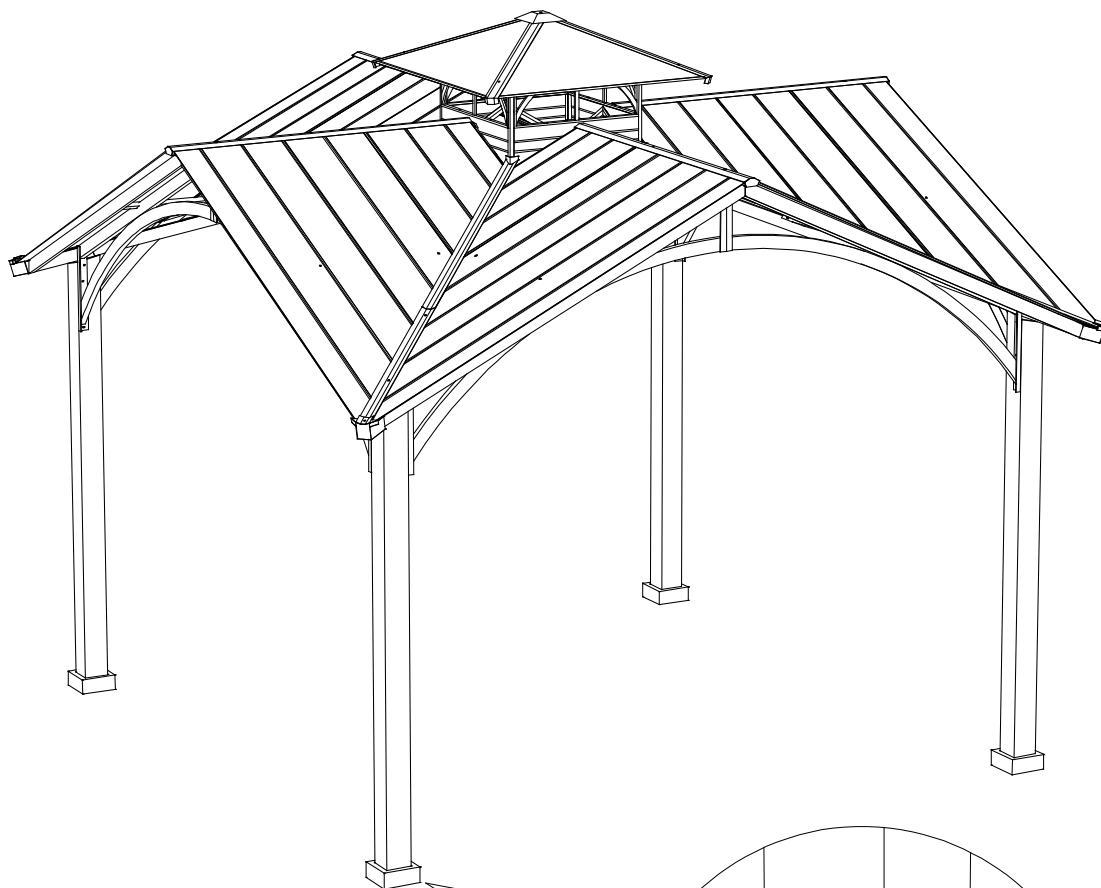
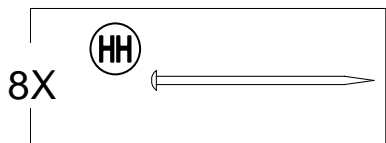
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Care and Maintenance

- Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
- To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Use damp cloth to wipe off the stains as quickly as possible.
- If necessary, wash with a mild solution of soap and water; rinse thoroughly and dry completely.
- Periodically check and ensure that all bolts are well-tighten during use

Limited Manufacturer's Warranty

Sunjoy Group warrants to the original purchaser that this item is free from defects in workmanship and materials for a period of **1 year** from the date of purchase, provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. Should any manufacturing defect arise within this warranty period, Sunjoy Group will replace (at our option) any defective merchandise or parts upon proof of purchase; however, transportation and delivery costs, as well as payments to a third party for assembly or disassembly of the item, remain the responsibility of the purchaser. A purchaser of an "open box," previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from Sunjoy Group for products in current production, at nominal cost.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.