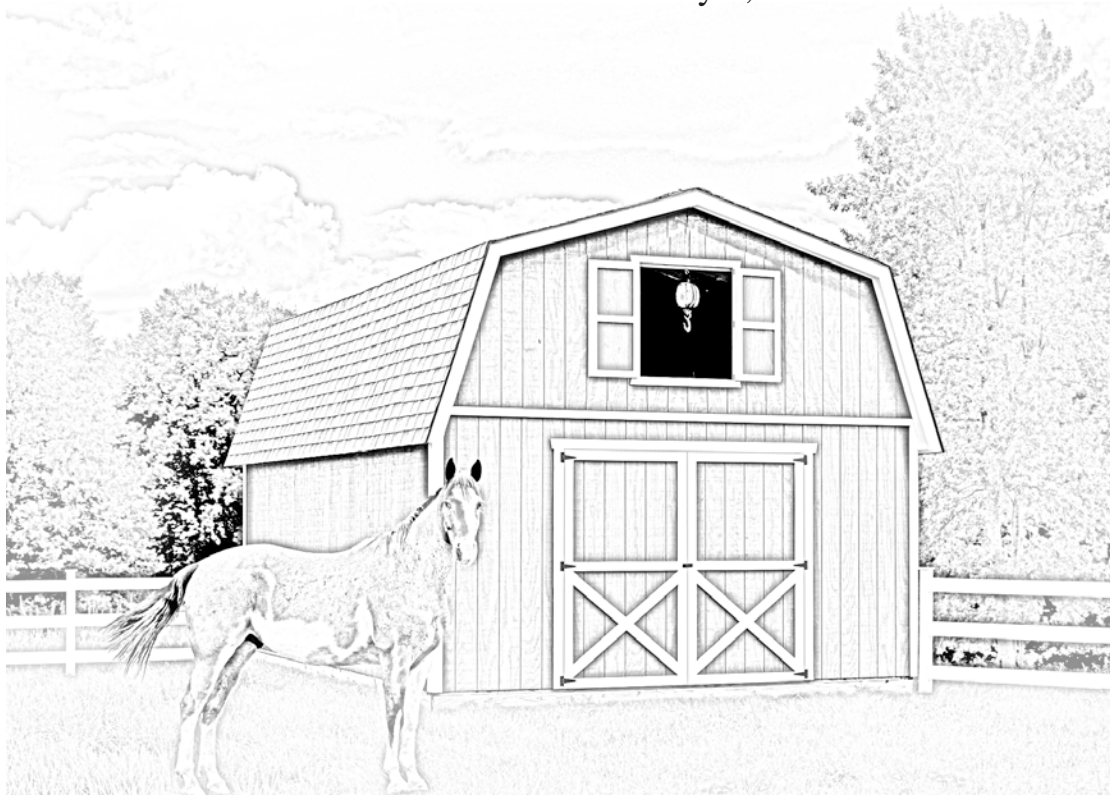




Best Barns USA Assembly Book

Revised February 6, 2015



the Roanoke

16'x28' Building
w/ full loft

Manufactured by Reynolds Building Systems, Inc.

205 Arlington Drive

Greenville, PA 16125

724-646-3775

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IMPORTANT INFORMATION ABOUT YOUR SHED KIT

Thank you for purchasing our Roanoke shed kit. The material supplied is listed on the back page. **If you have received duplicate books, use the one with the latest revision date.**

The material may be delivered in two shipments. Our shipment will contain the roof gables and truss components. The nails are packed in the first layer of gable panels. It is not necessary to unpack the rest of the material until you have built the lower walls and 2nd floor loft.

The balance will be delivered by a local lumber supplier. When you receive their material, check the material delivered against the material list on the back page. If you feel you are missing any material listed, call the store as soon as possible.

The foundation size should measure 16'-0" wide by 28'-0" deep. **Do Not** make the foundation larger. The siding should project beyond the foundation for water to expel properly from the walls. Check building code in your area for foundation requirements.

IMPORTANT: Unpack the material from our pallet, then carefully disassemble the pallet. The 2x4s will be used for bracing. The OSB panels for roof sheathing. The pallet is secured together with square head screws. The bit for the screws is packed in the hardware bag.

The LP siding has a 50 year warranty and is already primed. Apply two coats of latex acrylic paint for the finish coat. Paint the bottom edge of the siding, this is important. Maintain 6" to 8" of clearance from the bottom edge of the siding and the ground. Don't allow garden mulch to build up and keep shrubs a minimum of 1' away from the building.

Stacking the boards, according to size, will make them easier to find when needed. **Do Not** discard any material, *no matter how small*, until your building is complete.

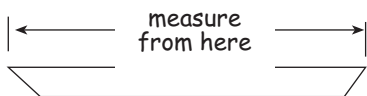
Our component kit does not include the shingles, giving you a choice of color and quality. The breakdown of the material you need to supply is listed on the back page.

If you have any questions about assembling the kit, call 800-245-1577. If you are calling after normal business hours, call 724-866-HELP (4357) or email to help@barnkits.com.

Before you begin construction, be sure to study this assembly manual. Also, obtain a building permit and check all pertinent building code regulations.

Thank you for your purchase.

Bill & Linda Rinella, owners



When measurements are given for board length, it is from the longest side of the board.

Tool List

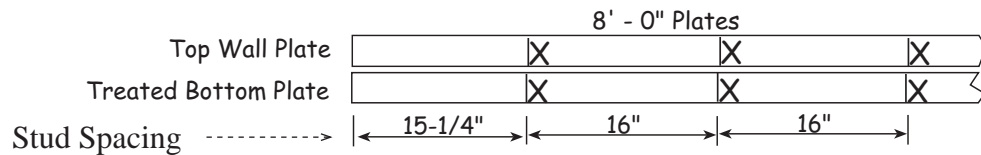
- | | |
|--|--|
| <input type="checkbox"/> Hammer & Phillips Screwdriver | <input type="checkbox"/> Power Screwdriver/Drill |
| <input type="checkbox"/> Framing Square & Level | <input type="checkbox"/> Measuring Tape |
| <input type="checkbox"/> Circular Saw | <input type="checkbox"/> 2-12' Step Ladders |

Always wear safety glasses when cutting or nailing!

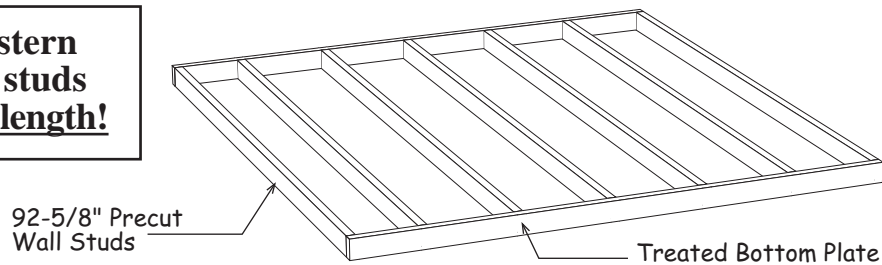
Step 1 Assemble Rear Wall

1. **Note:** When building the lower walls, use treated 2x4s for the bottom wall plate.

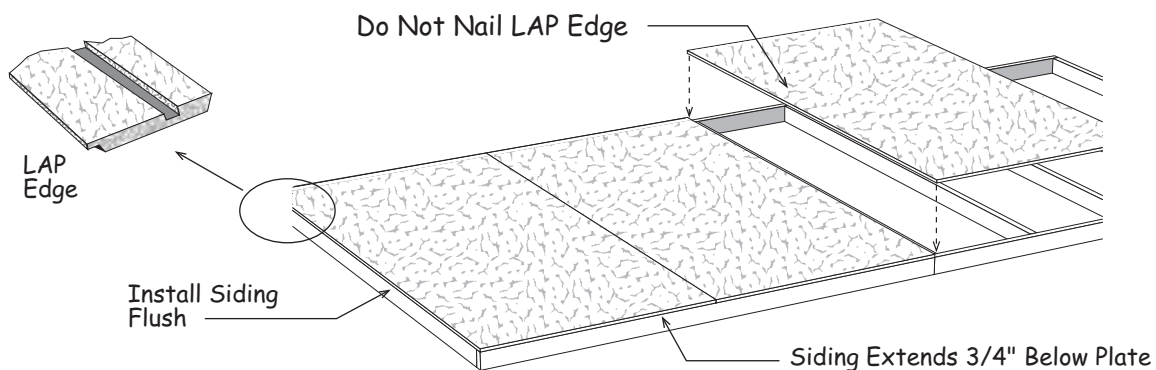
Cut (2) two 2x4-8' boards (one will be treated) to a length of 8' - 0". Position the boards together and indicate with 'X' marks, where the wall studs will be located.



NOTE: In western states all wall studs are 92-1/4" in length!



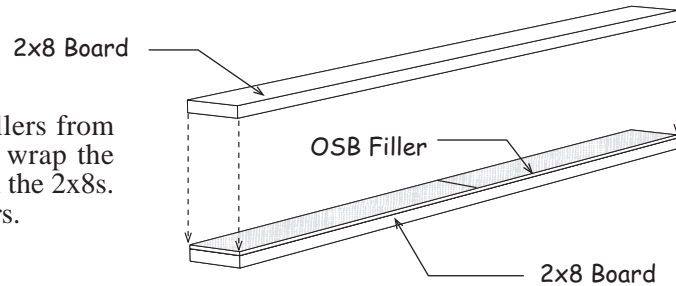
2. Install 92-5/8" wall studs between the top and bottom plates. Nail the treated bottom plate to the wall studs with 16d galv. deck nails. Use 16d sinkers to nail the top plate.
3. Repeat to build another 8' long wall frame.
4. Butt the frames together. Do Not nail frames together so they can be separated later.
5. Square the frames. Measure the wall diagonally (corner to corner). Then measure the opposite corner. The measurements will be the same, if the wall is square.
6. Install the first siding panel flush with the end of the frame. Install (2) two more siding panels. Do Not nail the 'LAP' edge to the first wall so you can separate the frames and install the walls separately. Use 8d galv. nails, spaced 9" apart.



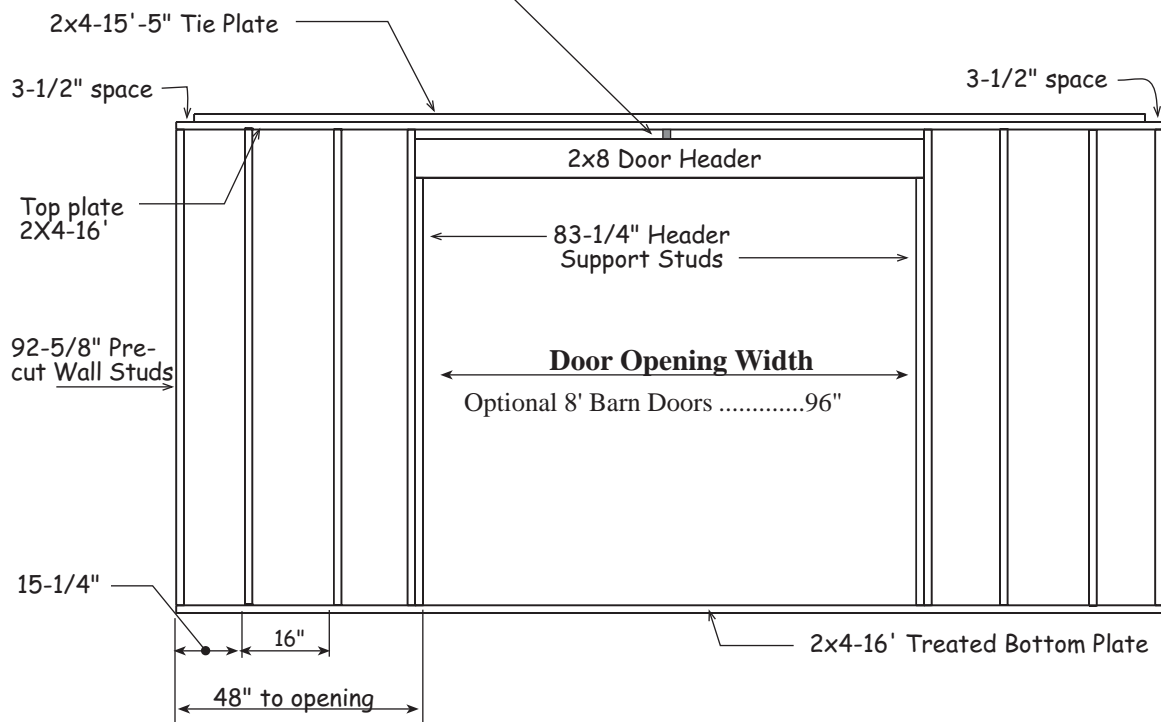
Step 2 Assemble Front Door Wall

1. Locate (2) two 2x8 boards that are 10' long. If you are installing the optional barn doors, cut these boards to a length of 99".

2. Cut (2) two 7-1/2" x 48" long fillers from OSB sheathing that was used to wrap the pallet. Install these fillers between the 2x8s. Assemble header using 16d sinkers.

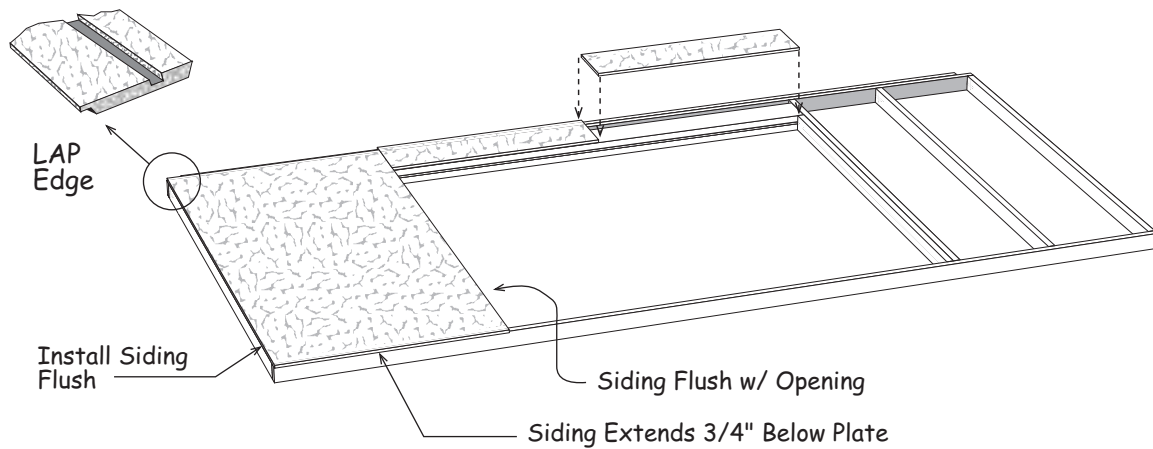


3. Cut a treated 2x4-16' to 16'-0" for the bottom plate.
4. From regular 2x4-16' boards, cut (1) one to 16'-0" and (1) one to 15'-5".
5. Cut (2) two 2x4 pre-cut wall studs to a length of 83-1/4" for header supports.
6. Refer to detail shown below and assemble the front wall panel. Use the material cut above, (6) six pre-cut wall studs and the header.
7. Install a small 2x4 block to hold the spacing between the door header and the 2x4 top plate.



Step 2 Assemble Front Door Wall Continued

8. **Square Wall Frame.** Install a 4x8 panel with the 'LAP' edge flush with the left wall stud.



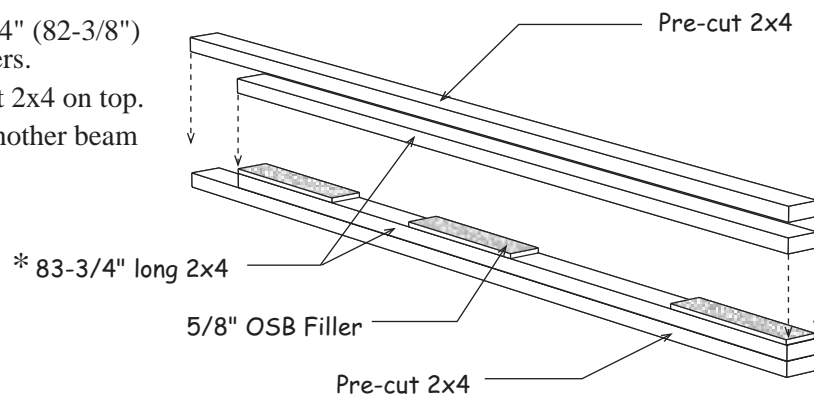
9. Install the pre-cut 12" high siding panels above the door opening. Install the siding extending 3/4" below the bottom of the door header.

Step 3 Build Beam Supports

1. Cut (2) two pre-cut wall studs to a length of 83-3/4" (83-3/8" if using western wall studs). Nail one of the 2x4s to a pre-cut wall stud. Use 10d sinkers.
2. Nail (3) three 3-1/4" x 16" long OSB fillers to the 83-3/4" long 2x4 as shown. Use 6d common nails.

3. Install the other 83-3/4" (82-3/8") long 2x4 over the fillers.
4. Install another pre-cut 2x4 on top.
5. Repeat to assemble another beam support.

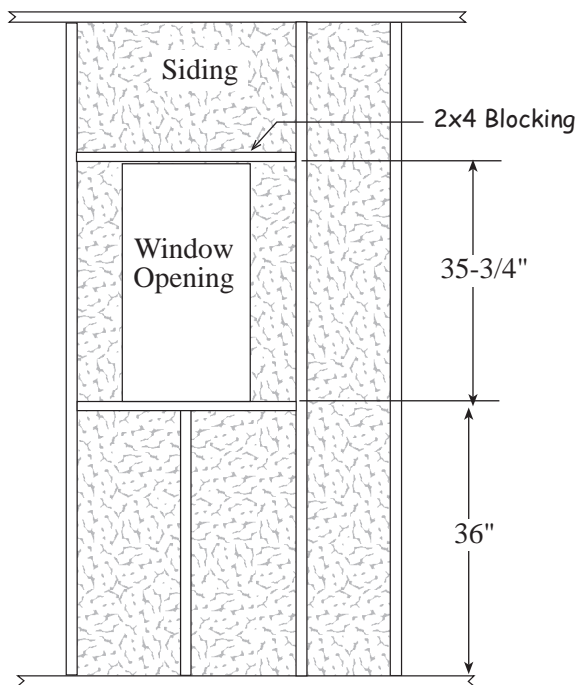
* 83-3/8" When using western wall studs.



Optional Door & Window Openings

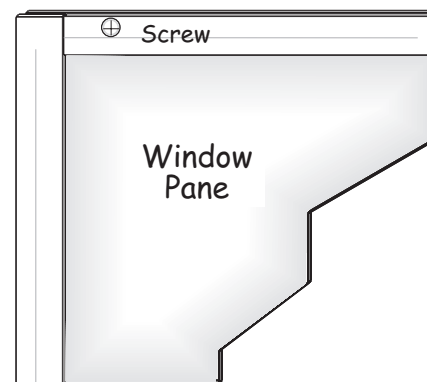
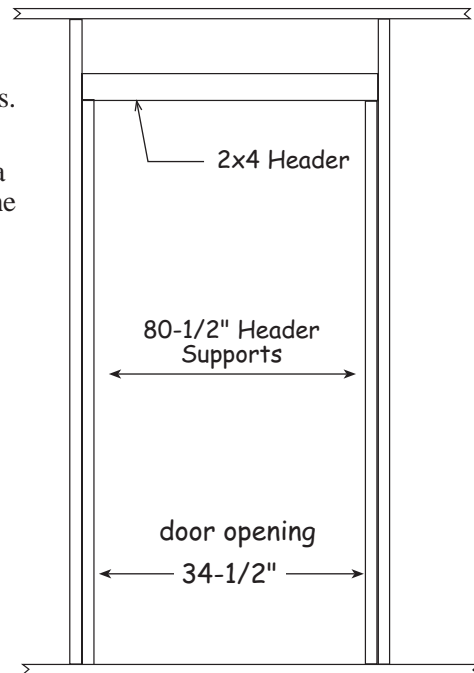
Frame Door Opening

1. Cut (2) two header supports from pre-cut wall studs.
2. Cut a 2x4-8' and build a 37-1/2" long 2x4 door header. Cut an OSB filler from the long edge of a 4x8 piece of sheathing. Install the filler between the 2x4 boards.
3. Install door header over header supports.



Frame Window Opening for 18" x 36" Aluminum Window

1. Cut a wall stud where you want to place a window. Install 2x4 blocking between the wall studs, above and below the opening.
2. Cut a 18-3/8" x 35-3/4" opening in siding. Caulk along the top edge of the window. Secure window with screws provided.

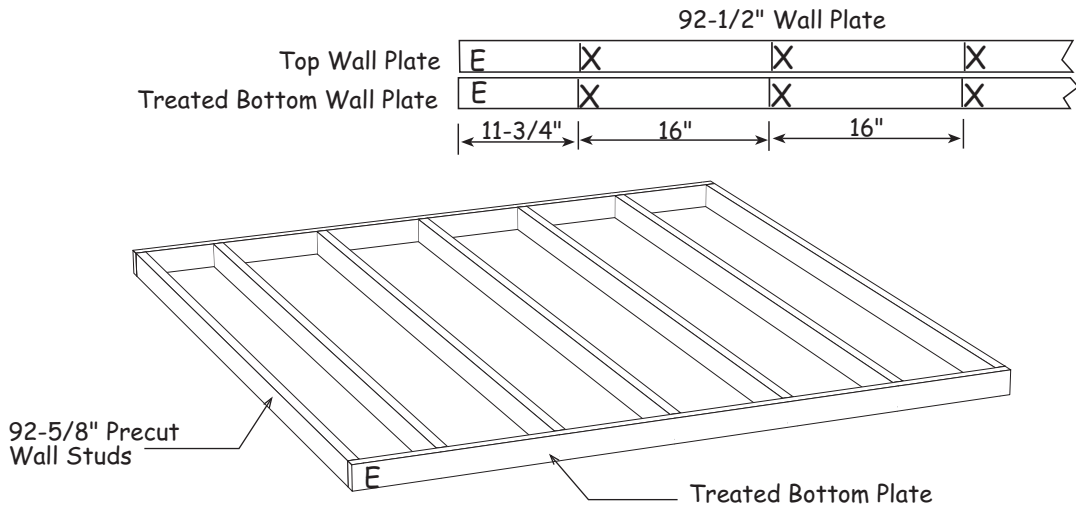


3. Install vinyl shutters with square head screws.

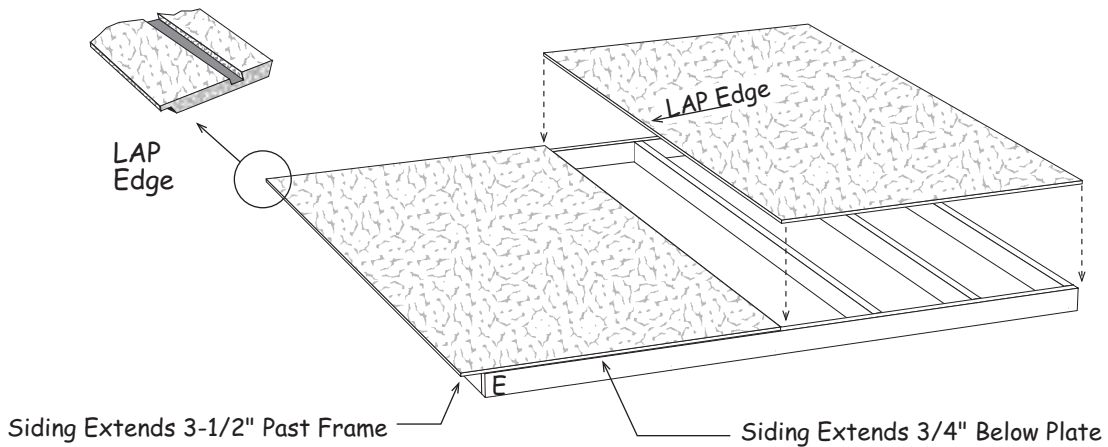
Step 4A Build (4) Four 92-1/2" Long Sidewalls

1. **Note:** When building the lower walls, use treated wood for the bottom wall plate.

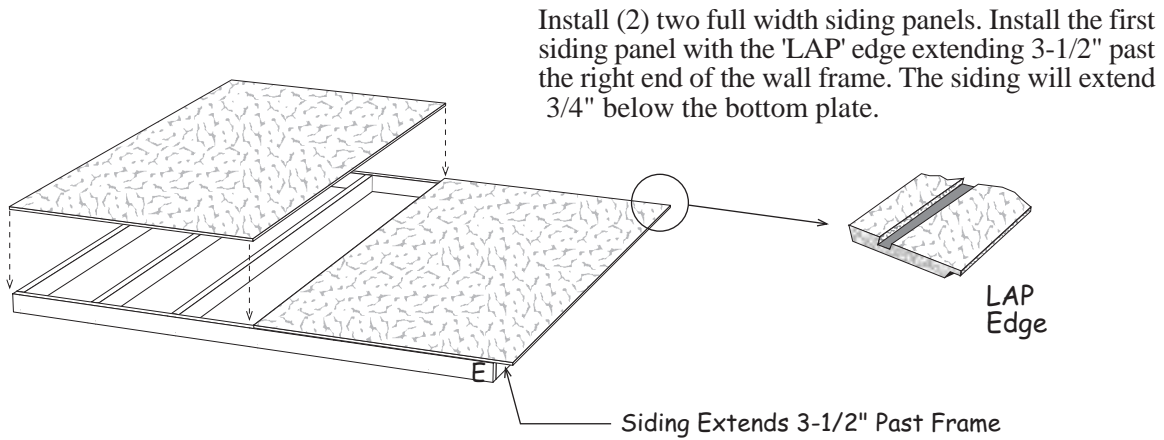
Cut (2) two 2x4-8' boards (one will be treated) to 92-1/2". Position the boards together and indicate where the wall studs will be located. Mark the left ends with the letter 'E'.



2. Install 92-5/8" wall studs between the top and bottom plates. Nail the treated bottom plate to the wall studs with 16d galv. deck nails. Use 16d sinkers to nail the top plate.
3. Repeat above steps to build (3) three more sidewall frames. Apply siding to (1) one of the sidewall frames. *See detail below.*
4. Install (2) two full width siding panels. Install the first siding panel with the 'LAP' edge extending 3-1/2" past the left end of the wall frame. The siding will extend 3/4" below the bottom plate.

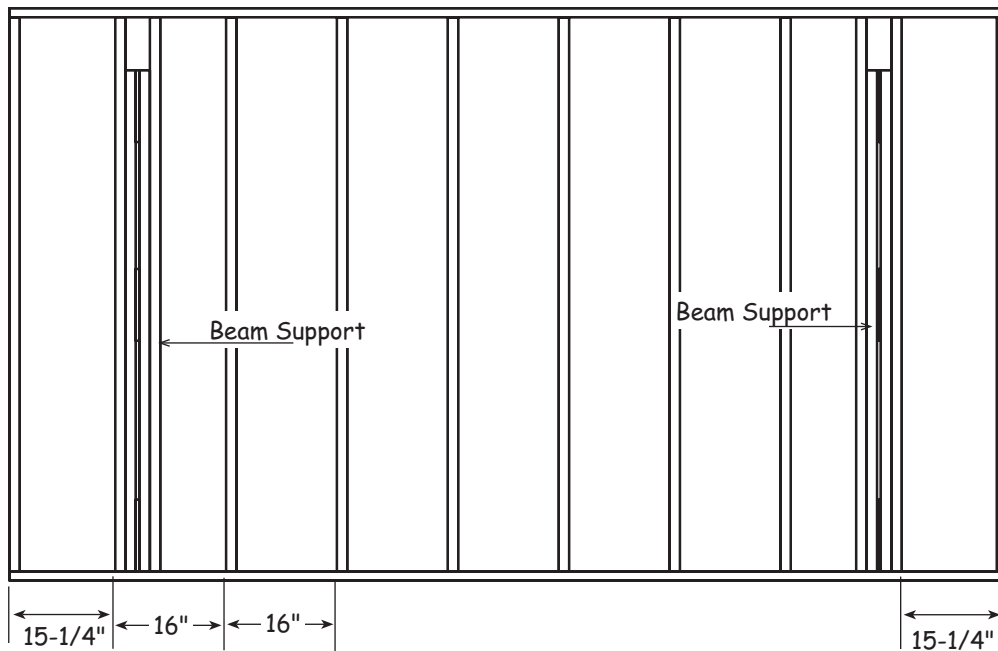


Step 4B Apply Siding to Another 92-1/2" Wall Frame



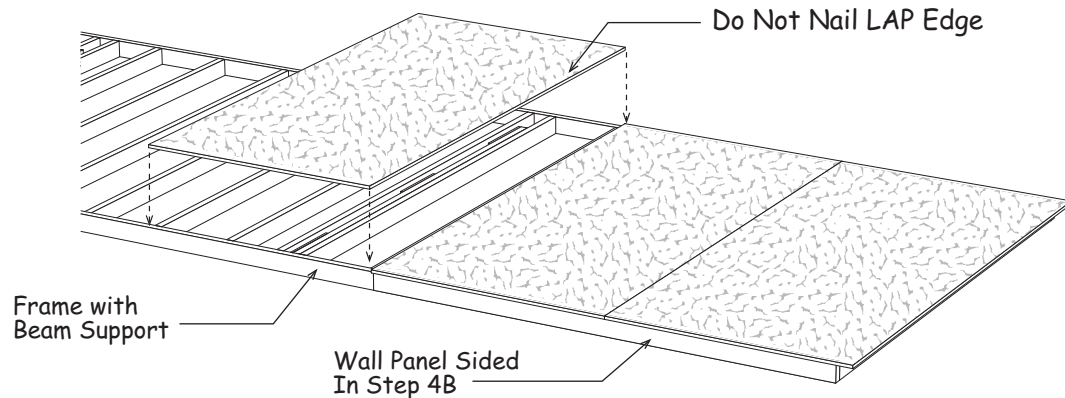
Step 5 Assemble Center 12' Sidewalls

1. Cut (2) two 2x4-12' to a length of 12' - 0". Position the boards together and starting at the left end, mark where the wall studs will be located.
2. Install a beam support, assembled in **Step 3**, where the first and last stud would normally be located.
3. Install 92-5/8" wall studs between the top and bottom plates.

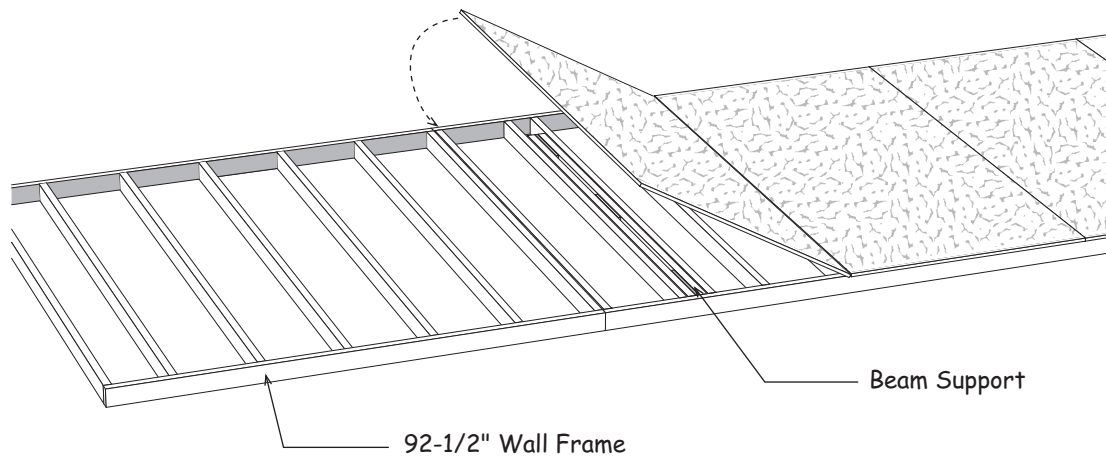


Step 6 Apply Siding to Right Sidewall Frames

1. Position wall frame sided in **Step 4B** next to the 12' long panel with the beam support.
2. Do Not nail frames together. Square the wall frame. Install a siding panel. Do Not nail the 'LAP' edge to the 92-1/2" wall so you can separate the frames and install the walls separately.
3. Install (2) two more siding panels.

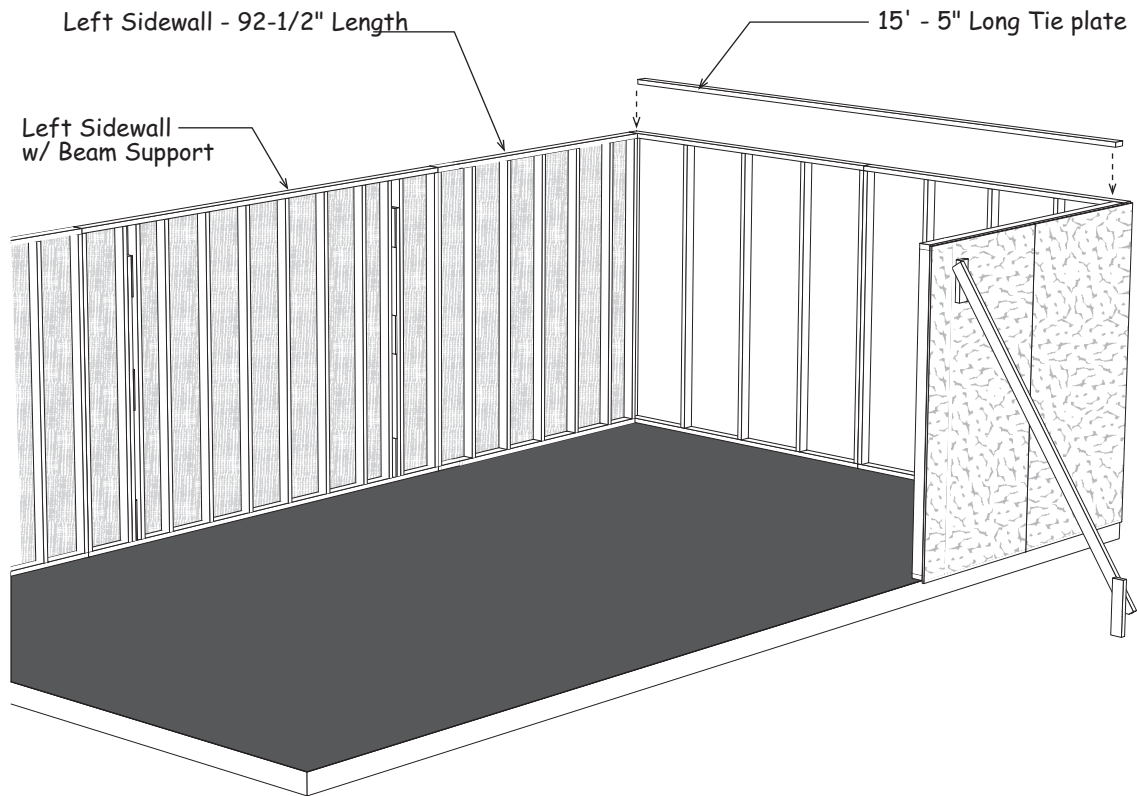


4. Position a wall frame sided in **Step 4A (without siding)** next to the 12' long panel with the beam support.
5. Do Not nail frames together. Square the wall frame. Install a siding panel. Do Not nail the 'LAP' edge to the 12' long wall so you can separate the frames and install the walls separately.
6. Install the last siding panel. It will extend 3-1/2" past the end of the wall frame.
7. Repeat process to assemble the sidewalls for the left side of the building. Start by placing the 92-1/2" wall panel, with siding, at the left end.



Step 7 Set Wall Panels

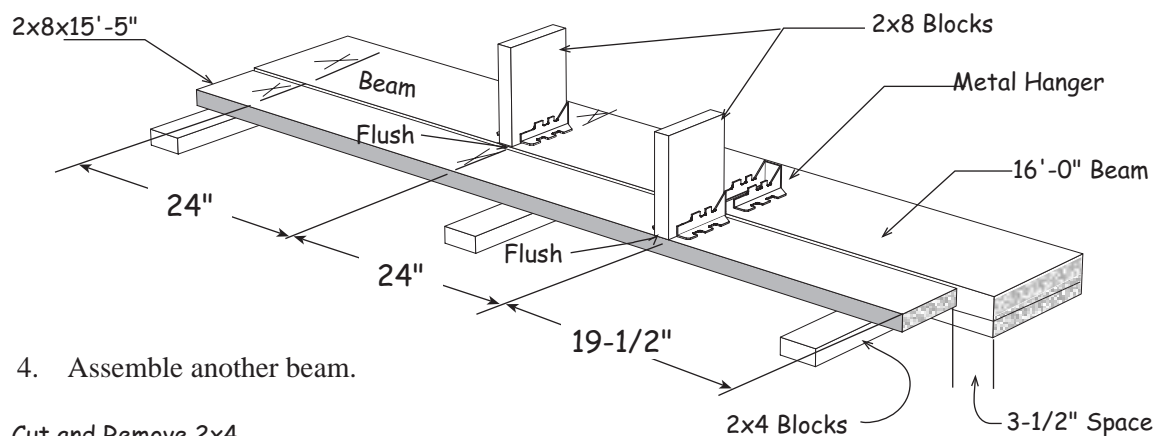
1. Set the 92-1/2" long left sidewall and the 96" long back wall panel. Secure the corner together with 16d sinkers.
2. See the other back wall panel and the right sidewall panel.
3. Brace sidewalls using 7' long 2x4s (pallet material).
4. Cut a 2x4-16' to a length of 15'-5" and install across the top of the back wall. The 2x4 will set back 3-1/2" from each end of the back wall.



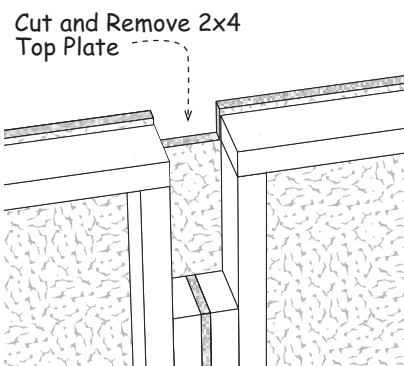
5. Install the remaining wall panels

Step 8 Install 2nd Floor Loft Beam

1. Cut (2) two 1-3/4" x 11-7/8" LVL micro-lam beams to a length of 16'-0". Glue and nail them together with 16d sinkers.
2. Cut (2) two 2x8-16' boards to 15' - 5". Position a 2x8 against the 16' beam as shown below.
3. Position 2x8 blocks, *leftover from door header*, at the top of the 2x8 and beam. **Important:** The hangers should line up across from each other. Install metal joist hangers on both 2x8's and beam. Install hanger with hanger nails.



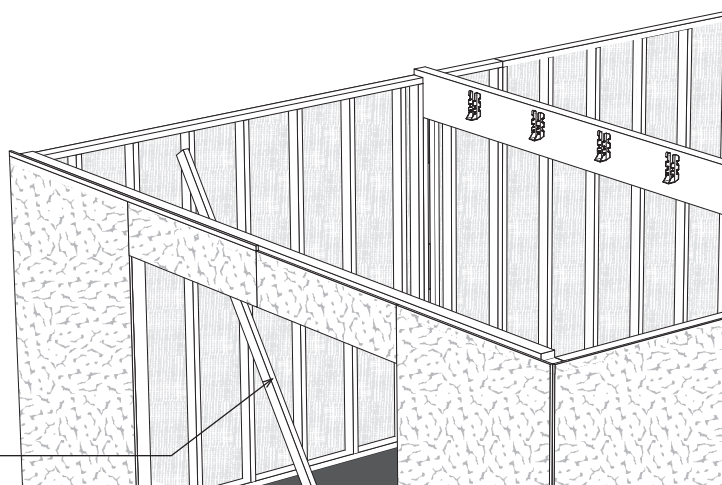
4. Assemble another beam.



5. Cut the 2x4 top plate. Cut through the siding to remove the 2x4. The siding does not have to be removed. The soffit, when installed later, will cover the cut marks in the siding.

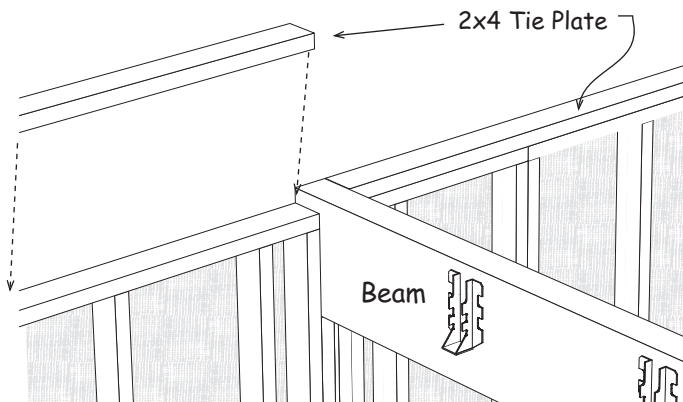
6. Place the beam into the beam pocket. Secure in place with 16d sinkers.

2x4 Wall Brace



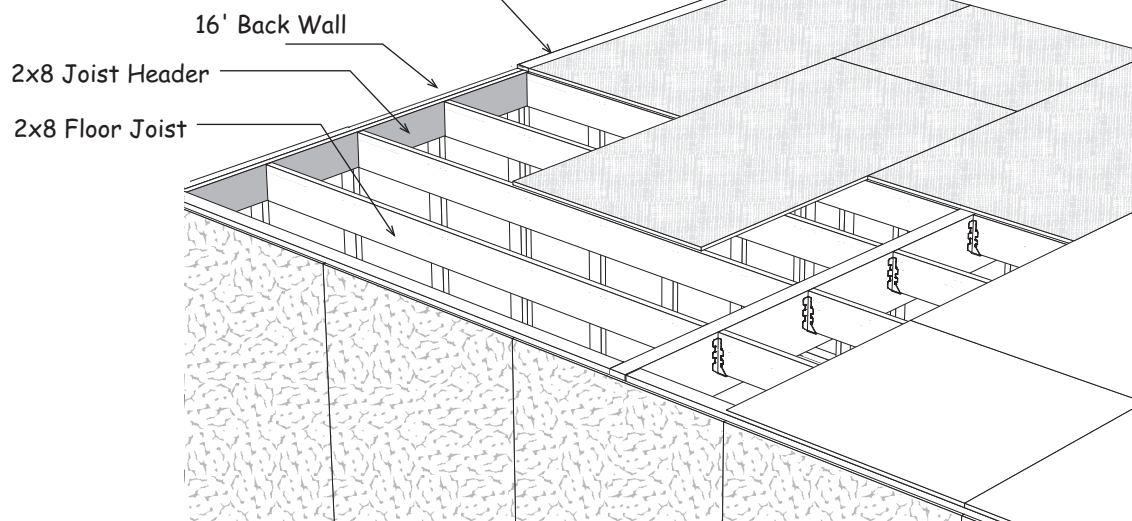
Step 9 Install Loft Floor

1. Install 10' long 2x4 tie plates on sidewalls. Use 16d sinkers to secure tie plates.



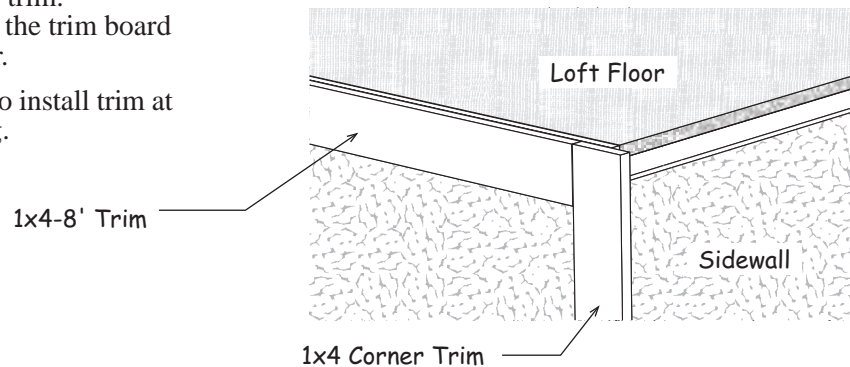
If you are installing the optional stair kit, install joist header and floor joist at the front of the building. Refer to the stair instructions to install the floor joist at the rear of the building.

2. Install the 2x8 boards, from **Step 8**, on the front and back walls, flush with the top of the tie plates. Secure the 2x8s to the wall plates and wall studs with 16d nails. **Important:** Nail 2x8 to each wall stud using (4) four 16d sinker nails in each wall stud.
3. Cut and install 2x8 floor joists between the 2x8 joist header and beam. You will need to install joist hangers on the opposite side of the beam.
4. Install 3/4" flooring. Start at the front wall with the 'Tongue' edge flush with the siding. Secure flooring with 8d spiral deck nail.
5. Tongue and groove flooring does not cover 48" width. Install a 1x4-8' white pine board filler after the last row of flooring. Cut flush with siding.



Step 10 Install Front & Back Wall Trim

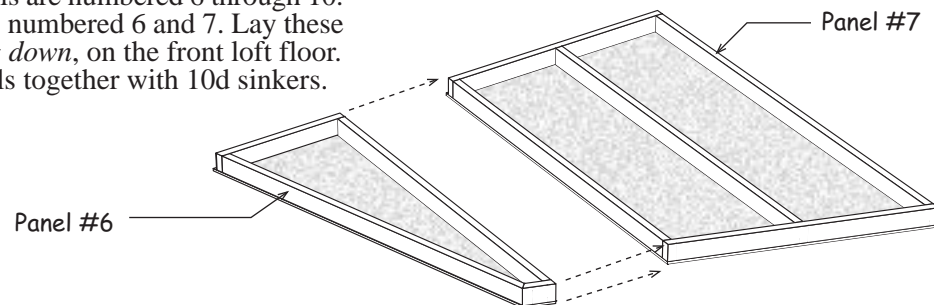
1. Cut 1x4-10' trim boards to length for the front corners. Install trim flush with the bottom edge of the siding and the top of the loft floor. Install the boards flush with the siding on the sidewalls. Use 8d galv. nails to install all trim boards.
2. Cut and install 1x4-8' trim boards between the corner trim.
Important: Install the trim board flush with the floor.
3. Repeat procedure to install trim at the rear of building.



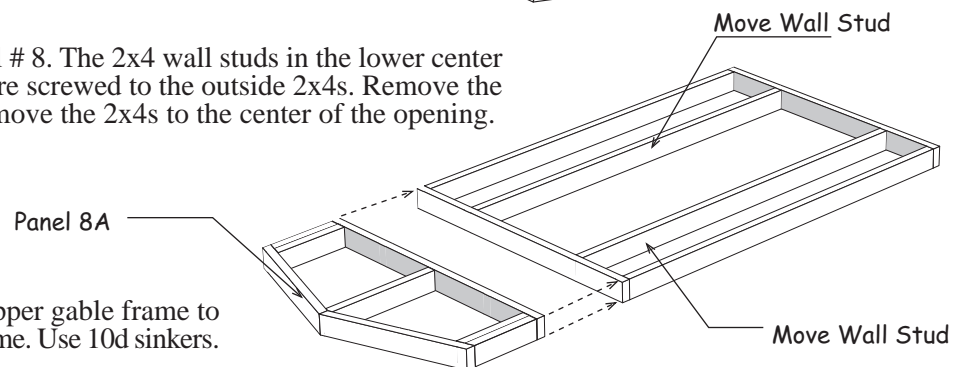
Step 11 Assemble Rear Roof Gable

Assemble Roof Gable on Loft Floor

1. The rear panels are numbered 6 through 10. Locate panels numbered 6 and 7. Lay these panels, *siding down*, on the front loft floor. Nail the panels together with 10d sinkers.



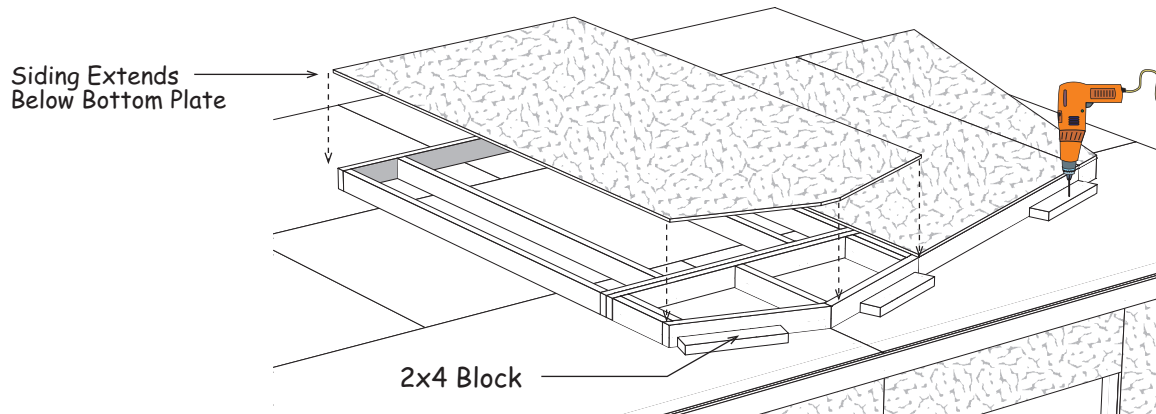
2. Locate panel # 8. The 2x4 wall studs in the lower center wall frame are screwed to the outside 2x4s. Remove the screws and move the 2x4s to the center of the opening.



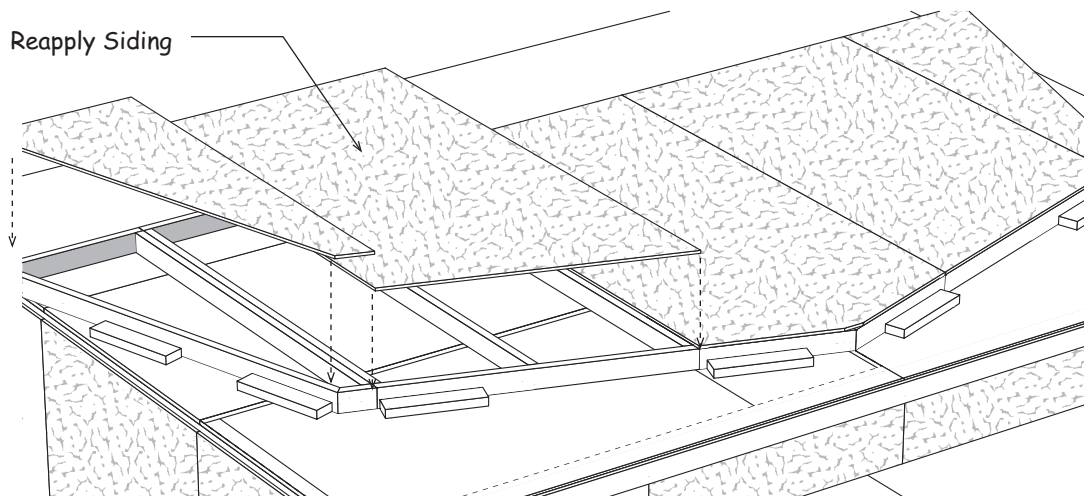
3. Install the upper gable frame to the lower frame. Use 10d sinkers.

Step 11 Assemble Rear Roof Gable Continued

4. Position rear gable walls, *numbers 6 and 7*, on the floor with the siding facing up.
5. Install the center wall frame against the panels. Cut a 4x8 siding panel to the shape of the center gable and apply to center wall frame.
6. Fasten 2x4 packing blocks, *to the loft floor*, on the outside of the gable frames. Tack nail blocks or use 2-1/2" screws.

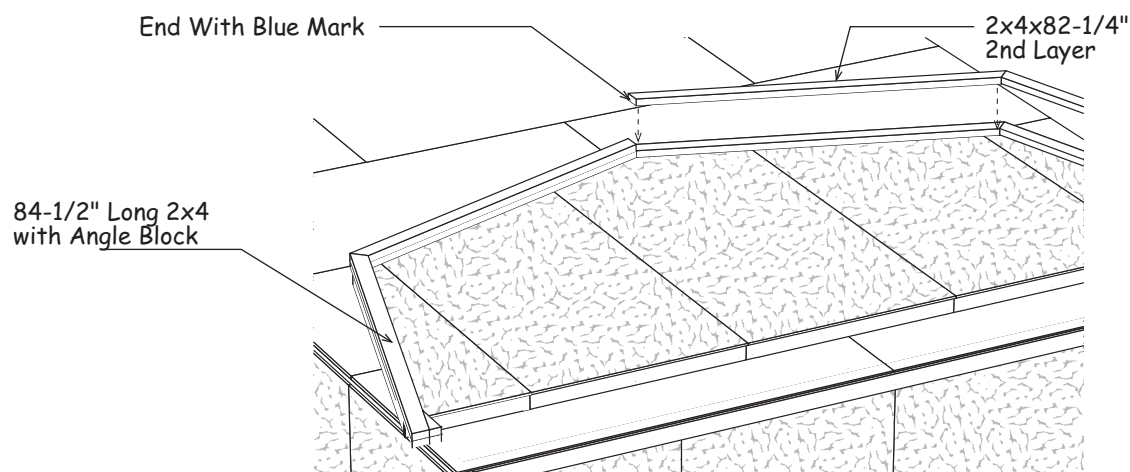


7. Locate gable panels numbered 9 and 10. Remove the siding from these panels. The siding panels are tacked to the walls with a few nails.
8. Install the gable frames numbered 9 and 10 to the center wall panel. Reapply the siding.
9. Fasten more 2x4 packing blocks, to the outside of the gable frames.



Step 12 Install Rear 2x4 Gable Overhangs

1. Nail the siding where the siding panels overlap. Use 8d galv. nails.
2. Move the gable panel to the back loft area. Install 82-1/4" long 2x4s at the top of the gable. The 2x4s have a blue mark on one end. Install this end at the peak. Install the 2x4s so they extend 1/2" above the gable frame to receive the roof sheathing. Use 10d sinkers.
3. Nail another layer of 2x4s over the first layer to create a 3" deep gable overhang.

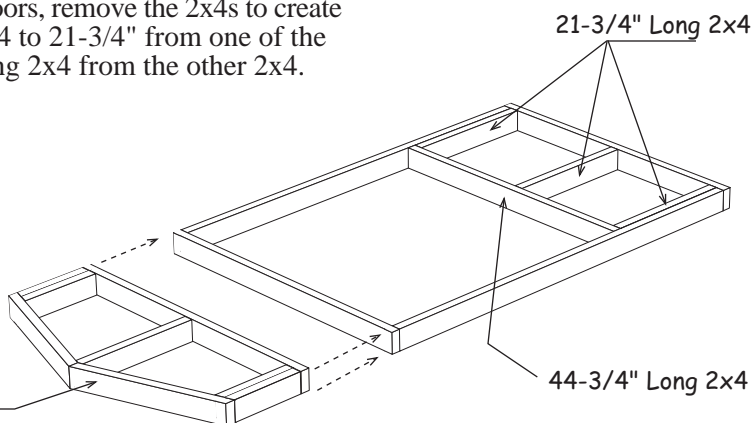


4. Locate (4) four 2x4s that are 84-1/2" long and have an angle block attached to one end. Install these 2x4s along the sides of the gable frame, extending 1/2" beyond the gable frame.
5. You can set this gable at the rear of the building. Refer to **Step 17**.

Step 13 Assemble Front Center Roof Gable

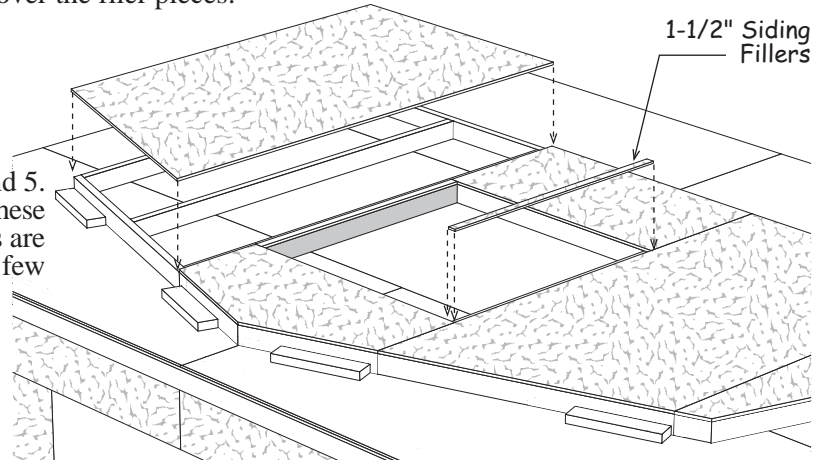
1. If you are installing the loft doors, remove the 2x4s to create the opening. Cut (3) three 2x4 to 21-3/4" from one of the 2x4 boards. Cut a 44-3/4" long 2x4 from the other 2x4.
2. Install the 2x4s cut above at the lower gable frame. Use 10d sinkers.

3. Nail this frame to the top gable frame.



Step 14 Assemble Front Roof Gables

1. Position gable walls, *numbers 1 and 2*, on the floor with the siding facing up.
2. Install the center wall frame against the panels. Cut a 25-1/2" long siding panel from a 4x8 panel and install at the bottom of the gable frame. Cut a panel for the top of the gable. Cut the top edges flush with the gable frame. Cut 1-1/2" wide filler for the side of the frame. The loft door trim will cover the filler pieces.

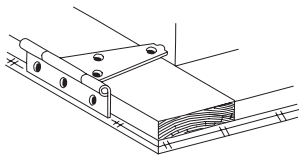


3. Locate gable panels 4 and 5. Remove the siding from these panels. The siding panels are tacked to the walls with a few nails.

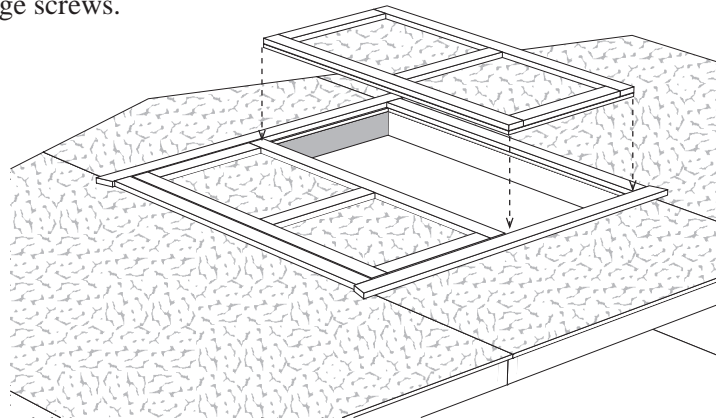
4. Install the gable frames numbered 4 and 5 to the center wall panel. Reapply the siding.
5. Do not remove the 2x4 blocks until the trusses are assembled.

Step 15 Install Loft Doors

1. Install 46-1/4" long 1x3 trim boards to the sides of the loft door opening. Use 8d galv nails.
2. Install 51-1/2" long 1x3 trim boards to the top and bottom of the loft door opening.
3. Install the smaller 4" door hinges to the loft doors. To position the hinge properly, hold the rectangular plate against the frame. Use the shorter 1-1/4" black hinge screws.

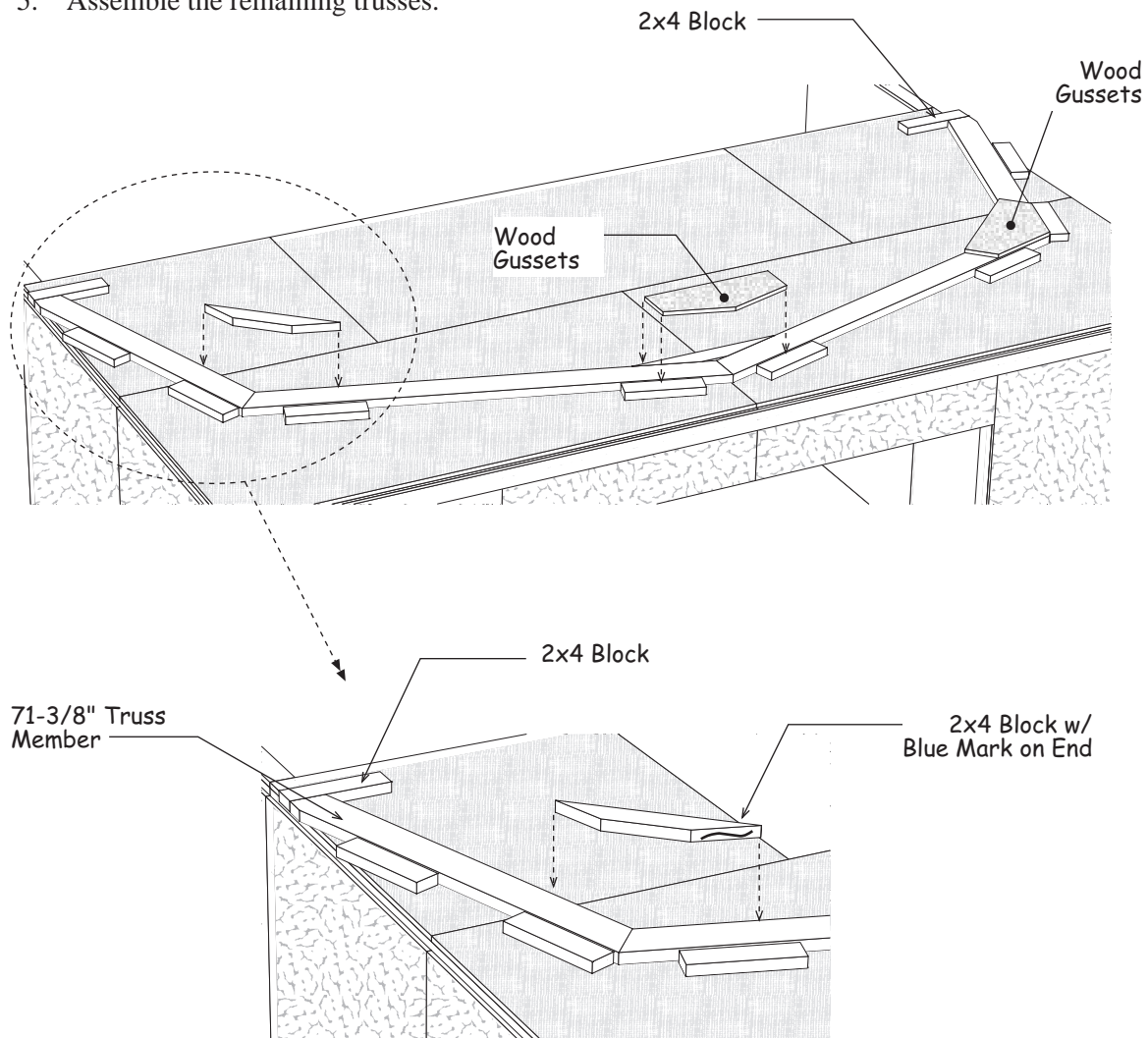


4. Install the left door first. The siding on the left door extends beyond the door frame.



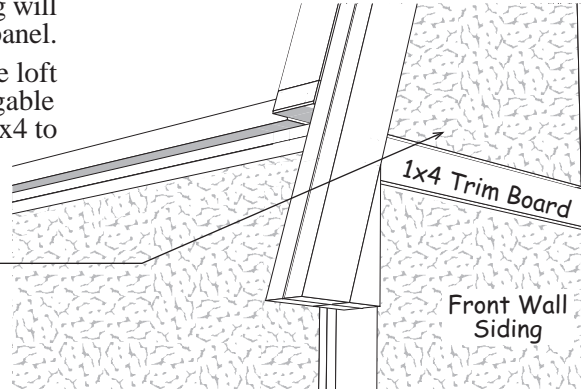
Step 16 Assemble Trusses

1. Lay 2x6 truss parts inside the 2x4 blocks. One end of the 81-3/4" long 2x6 boards have a blue mark. Place these ends together at the ridge. Add a 2x4 block at the bottom of the truss leg to keep this 2x6 from moving.
2. Install a 2x4 block at the ridge and at the knee area of the truss. The 2x4 blocks at the knee have a blue mark on the end. Install this end towards the ridge. Hold blocks in place with 7d sinkers until the gussets are installed.
3. Secure the 2x6 boards together using pre-cut wood gussets. Apply wood glue between the gussets and 2x6s. Secure gussets with (3) three rows of 6d common nails spaced 6" apart.
4. Turn truss over and apply gussets to the other side.
5. Assemble the remaining trusses.



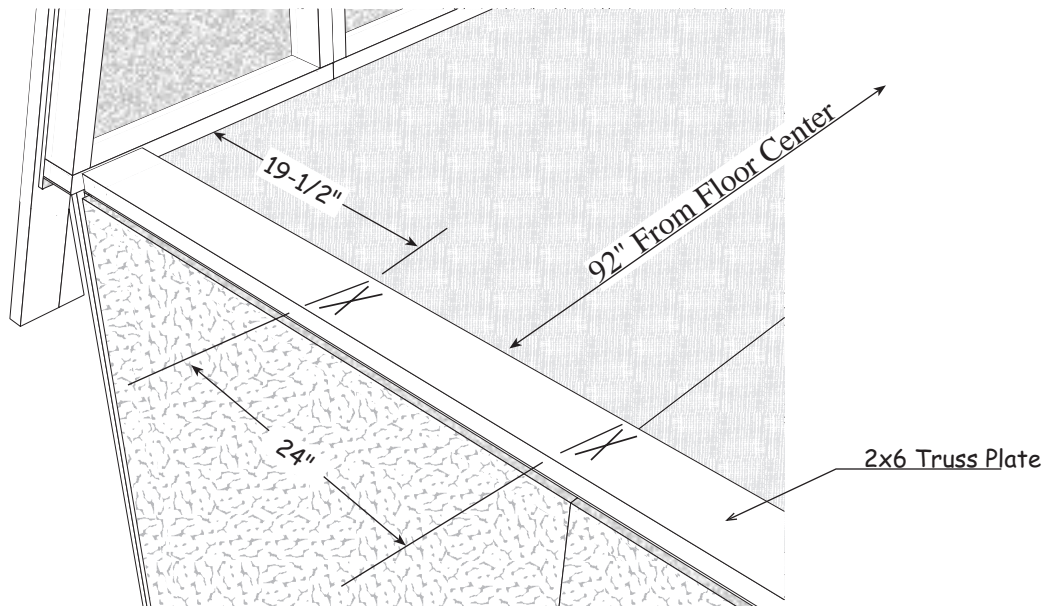
Step 17 Set Gables and 2x6 Truss Plate

1. Install front and rear gables. The gable siding will extend over the 1x4 trim on the lower wall panel. The bottom gable plate should overhang the loft floor the same distance on both ends. Nail gable plate to floor with 16d coated nails. Use a 2x4 to brace gables to floor.

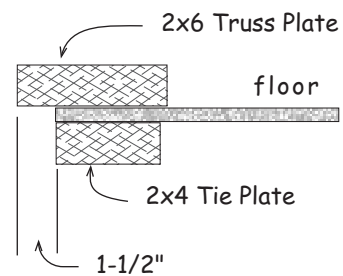


2. Nail bottom edge of siding to 1x4 trim with 6d galv. nails.

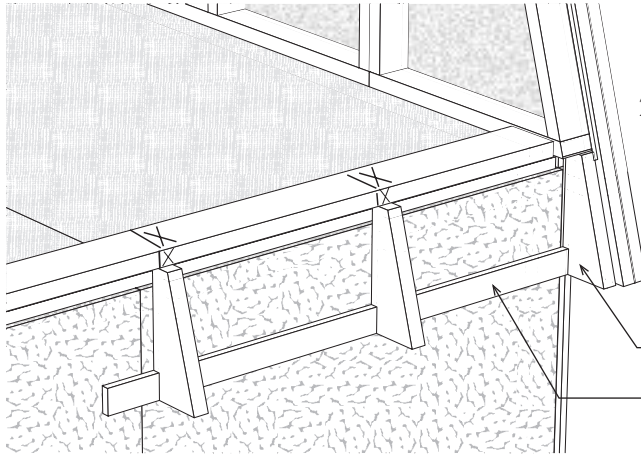
3. Install 2x6 plates 92" from the center of the building. When installed properly the 2x6 will project 1-1/2" past the **2x4 tie plate**. See detail below. Nail to floor with 16d nails.



4. Layout 2x6 plate for trusses. **Important:** Start the truss layout 19-1/2" from the back of the gable plate. Then space trusses 24".
5. Install 2x6 plate on the opposite side.

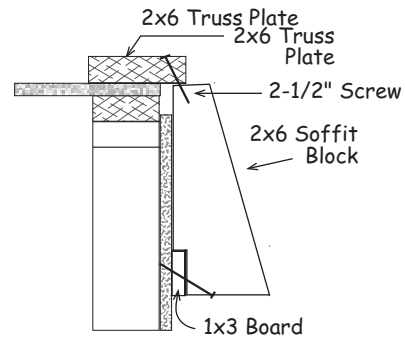


Step 18 Install Soffit Overhang on Sidewalls



1. Extend the lines on the face of the 2x6 to the edge of the 2x6.
2. Install 1x3-8' boards on the sidewall. Use a 2x6 soffit block as a gauge to install the 1x3 at the correct height. Nail the 1x3 boards to each wall stud with one 10d nail. When installed, the soffit blocks must be set directly below the trusses.

Screw A Soffit Block (with siding attached) to Overhang
Nail 1x3 Board to Wall Studs

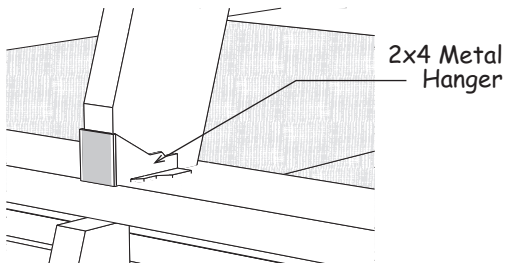


3. Position the 2x6 soffit blocks between the 1x3 board and the 2x6 truss plate. Secure the top of the soffit blocks in place by screwing through the 2x6 truss plate into the soffit block. Secure the bottom by toenailing through the bottom of the 2x6 soffit block into the 1x3 board. Use 7d coated nails. Install the soffit overhang on the opposite side of the building.

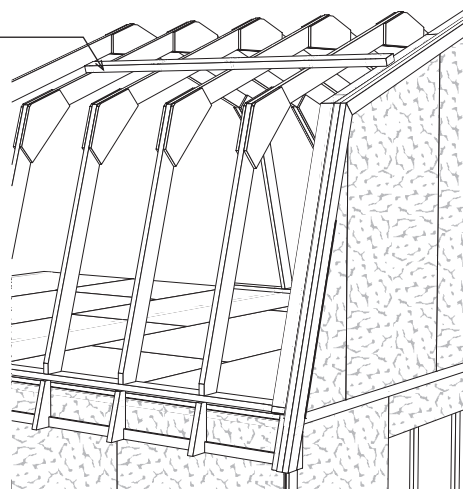
Step 19 Set Trusses

1. Install 2x6 trusses, over the 'X' marks, on the truss plate. Toenail the truss to plate, flush with the outside edge of the 2x6 truss plate. Use 7d sinker. Remove and use lower 2x4 wall bracing to brace the trusses.

2. Secure trusses to 2x6 truss plates with 2x6 metal hangers. Nail metal hanger to truss plate and trusses with hanger nails.



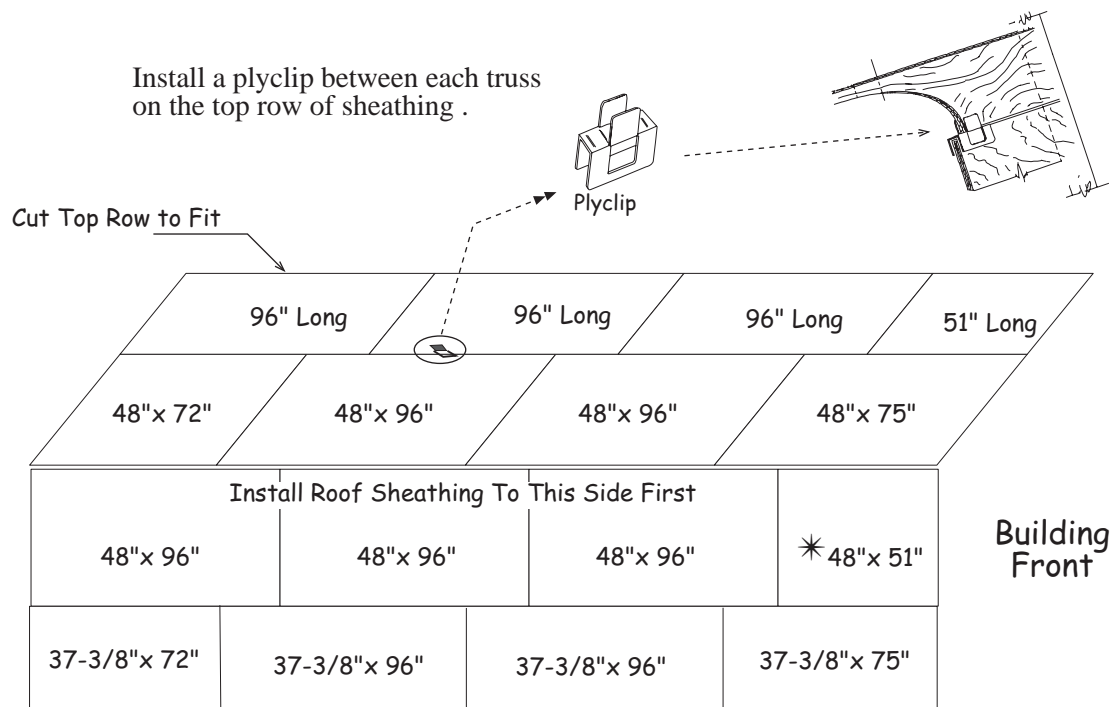
2x4 Bracing



Step 20 Install Roof Sheathing

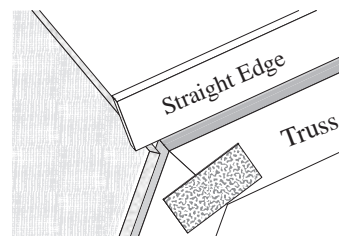
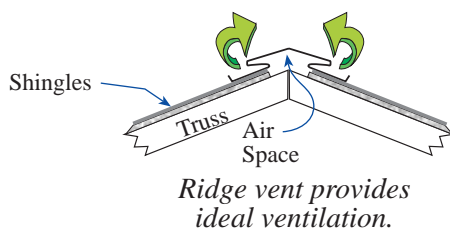
Install 7/16" OSB roof sheathing according to the layout below. Install roof sheathing flush with the 2x4 on the rear gable. Install the lower sheathing first. Use a straight edge to align the top of the sheathing with the top of the truss. See Detail 'B'. If you are installing ridge vent, cut the roof sheathing at the top of the building to be 1" below the peak of the truss. This will allow air circulation through the ridge vent.

Install sheathing using 7d sinkers. Space nails 12" apart.



* Cut Sheathing From Pallet

Building Tip: Ridge vent provides ideal ventilation, preventing heat or moisture from damaging your building or its contents.

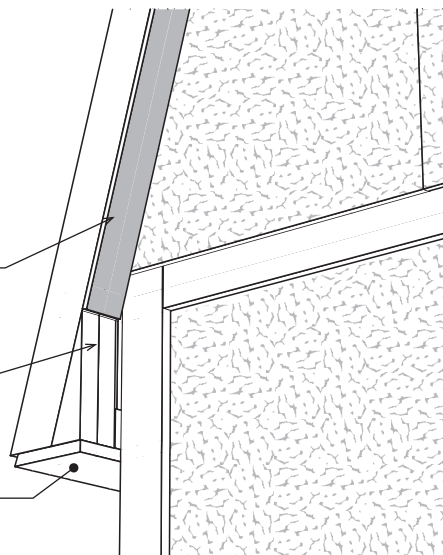


DETAIL 'B'

Step 21 Install 1x6 Eave Soffit

1. Install 1x6 white pine boards under the 2x6 eave overhang. You can install soffit vents for added ventilation.
2. Cut and Install 1x4 corner trim under 1x6 soffit board. Cut to length.
3. Cut 3" wide primed siding panels to length and install under the gable overhang.
4. Cut 3 - 3/8" wide x 10" long primed siding panels to length and install under the gable overhang.

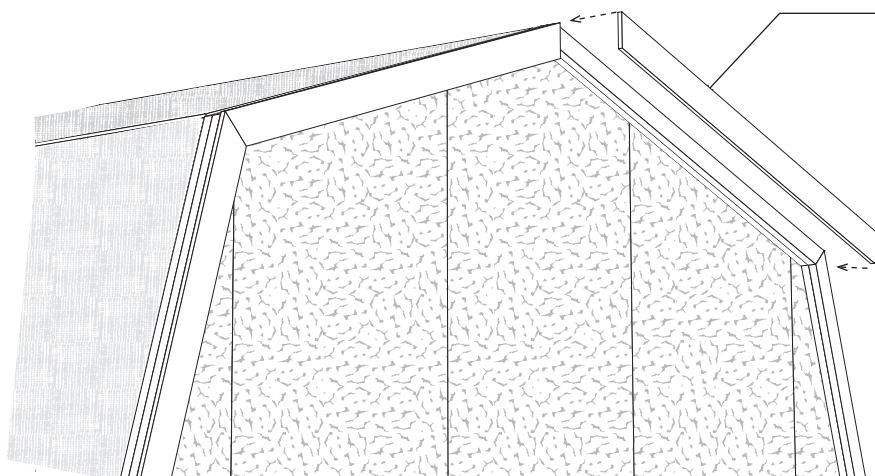
1x6 Soffit Board



Step 22 Install Gable Trim

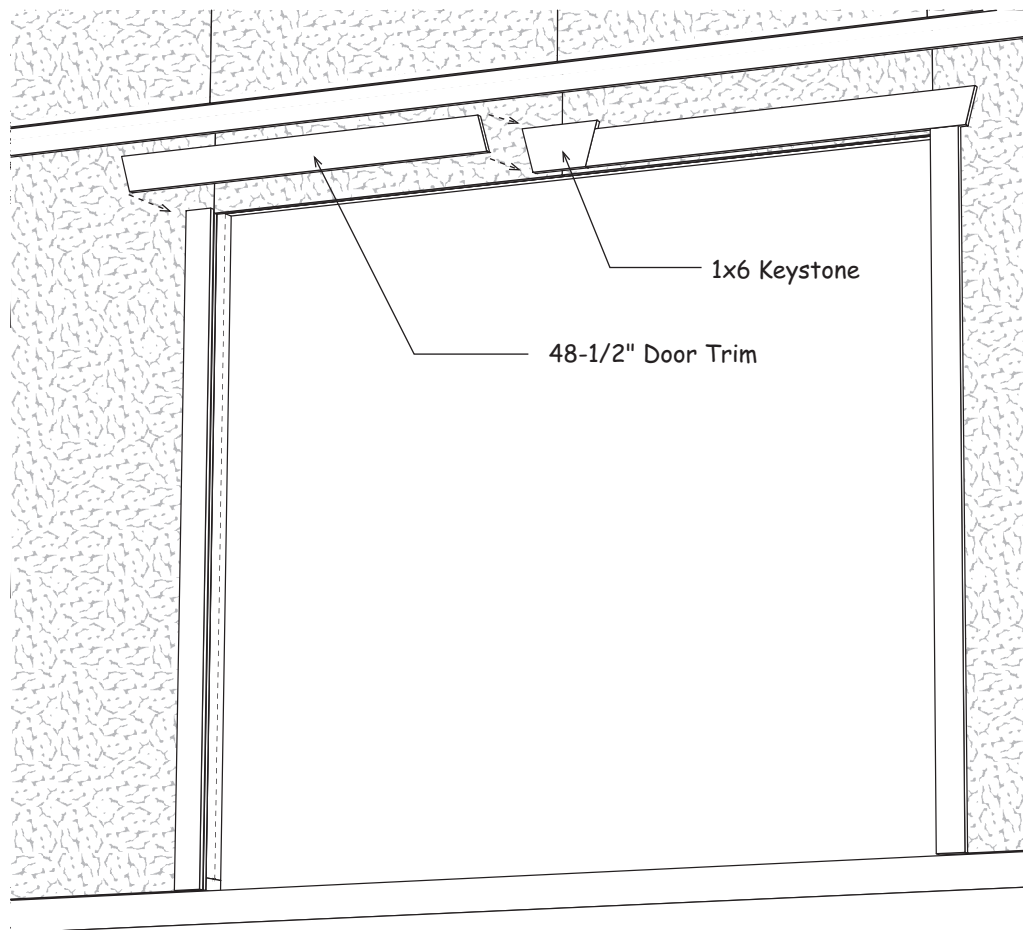
1. Install 82-1/4" long 1x6 white pine trim boards at the top of the gable overhangs. Install the end with the blue marking at the ridge. Install 1x6 flush with the top of the 2x4s. Use 8d galv. nails.
2. Install 86" long 1x6 white pine trim boards at the sides of the gable overhangs.

1x6 Gable Trim

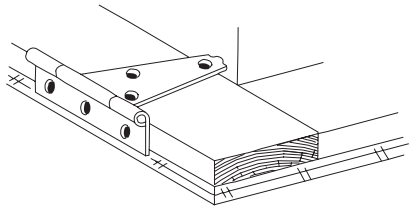


Step 23 Install Door Trim

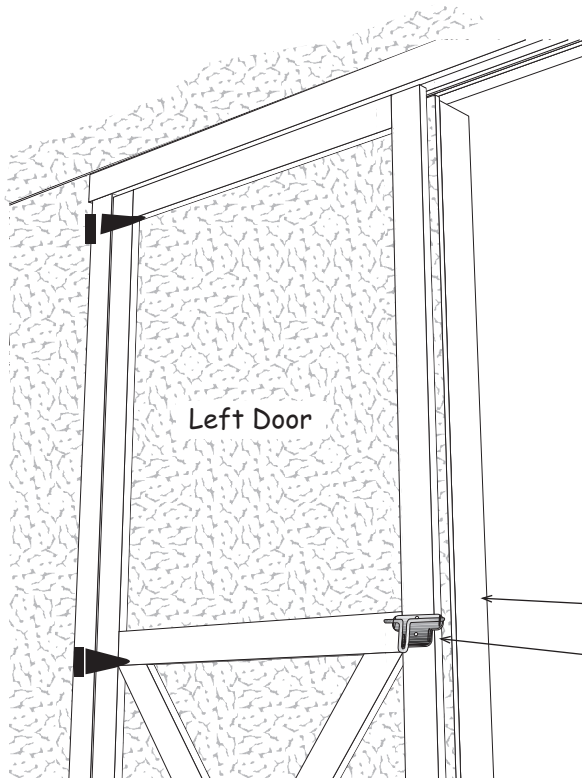
1. Install 85" long 1x4 white pine boards as door trim on each side of the door opening, flush with the bottom of the siding. Use 8d galv. nails.
2. Install 48-1/2" long 1x4 door trim and a 1x6 keystone trim board across the top of the door opening. The siding will extend below the door trim.



Step 24 Install Optional Barn Doors



1. Lay the left door with the trim facing up. The 2x4 frame on the left door extends past the door trim. See detail below.
2. Install 6" hinges to the left side of the door frame. To position the hinge properly, hold the rectangular plate against the frame. To keep the frame from splitting, drill 1/8" holes. Use 2-1/2" black screws.
3. Install hinges to the right side of the other door.



4. Before you fasten the hinges to the door trim, temporarily prop the doors in the opening. Set the door on a piece of OSB, see detail below. Leave a space at the top of the doors and between the doors and the side trim to allow room for the doors to expand when they absorb moisture.

If your door opening is out of square, the space around the doors will not be even. You can remove and reposition the side trim to make allowances for this. The side trim does not have to be flush with the frame of the door opening. You can move the trim in or out to make the door spacing equal.

Secure hinges to door trim with 2" screws.

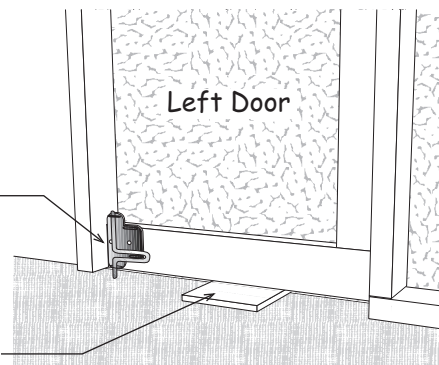
Siding Extends Past Trim

Install Sliding Door Latch

5. Install a sliding bolt, on the lower back of the door to secure this door in place when closed. You will need to drill a hole for the round shaft to drop into.

Sliding Bolt on the back of left door

OSB Shim



Packing List

Roanoke 16' Wide x 28' Barn Kit w/ barn doors

Qty.	Material Shipped by Others		
22	4 x 8	3/8"	LP Exterior Siding
30	4 x 8	7/16"	OSB Sheathing
14	4 x 8	3/4"	OSB Loft Flooring
6	2 x 4	8'	Treated Boards
2	2 x 4	12'	Treated Boards
1	2 x 4	16'	Treated Boards
6	2 x 4	8'	Framing Lumber
6	2 x 4	10'	Framing Lumber
2	2 x 4	12'	Framing Lumber
3	2 x 4	16'	Framing Lumber
96	2x4	92-5/8"	Pre-cut Wall Studs
4	2 x 6	8'	Framing Lumber
2	2 x 6	12'	Framing Lumber
2	2 x 8	10'	Door headers
21	2 x 8	10'	Floor Joist
2	2 x 8	16'	Joist Header
4	11-7/8" x 16'		LVL Beams
7	1 x 3	8'	White Pine Trim
10	1 x 4	8'	White Pine Trim
5	1 x 4	10'	White Pine Trim
14	2 x 8		Metal Floor Joist Hangers
<i>Material Shipped by Best Barns</i>			
10	Roof Gable Panels w/ siding applied		
8	2x4	82-1/4"	Gable Overhang
8	2x4	84-1/2"	Gable Overhang
26	2x6	81-3/4"	Truss Components
26	2x6	71-3/8"	Truss Components
1	Pre-built Barn Doors w/ trim & hardware		

Qty.	Material Shipped by Best Barns		
26	2x6	12"	Soffit Blocks
4	2x6	12"	Soffit Blocks w/siding
4	1x6	84-1/8"	Gable Trim
4	1x6	73-1/2"	Gable Trim
4	1x6	72"	Beveled Soffit Boards
4	1x6	59"	Beveled Soffit Boards
4	1x6	48"	Beveled Soffit Boards
13	2x4	23"	Truss Blocks
26	2x4	22"	Truss Blocks
26	10" x 24" Truss Gussets - ridge		
52	12" x 24" Truss Gussets - knee		
8	3" x 85" Primed Soffit Panels		
4	3-3/8" x 10" Primed Soffit Panels		
5	lbs.	16d Galv. Deck Nails	
10	lbs.	16d Sinkers	
12	lbs.	8d Galv. - siding & trim nails	
5	lbs.	8d Galv. - sprial loft flooring nails	
8	lbs.	7d Sinkers - loft flooring	
5	lbs.	6d Common for wood gussets	
7	lbs.	1-1/2" Joist Hanger Nails	
26	pcs.	2x6 Joist Hangers	trusses
28	pcs.	2x6 Truss Hangers	floor joist
4	32 oz Bottles Wood Glue		
32	Plyclips-for roof sheathing 7/16"		
65	Wood Screws 2-1/2"		
2	7/16" OSB Roof Sheathing 48" x 90"		
12	5/8" x 3-1/4" x 16" Beam Pocket Fillers		
1	Pre-built Loft Doors w/ trim & hardware		

Install felt paper and metal roof edging perimeter of the roof area. Install shingles according to the instructions on the wrapper. If you need more detailed instructions on installing shingles, there are good publications at book stores or newsstands.

Material Needed 30 bdl. roof shingles, 13 pcs. roof edge and 3 rolls felt paper.