



**Get back on  
the road fast.**

**Heavy Duty Truck Repair Solutions**

# 3M has the products and processes for big rig body repair that will help your trucks get back on the road fast.

## 1 Sanding and Grinding



3M high performance abrasives cut, grind and sand faster to improve productivity and reduce cycle time. Consistent finish, higher-quality repairs and less rework.

## 4 Spray Equipment



For dedicated paint spray professionals, 3M™ Accuspray™ and 3M™ PPS™ reduce the pot holes on the road to the perfect paint job.

## 2 Adhesives and Fillers



3M produces the most comprehensive family of premium adhesives and fillers on the market today, empowering you to restore your truck to like new condition.

## 5 Welding and Corrosion Protection



3M offers protection before, during and after welding applications with welding and spark safety products as well as corrosion-resistant coatings.

## 3 Masking



Innovative masking solutions for detailing and heavy duty truck paint professionals. Spend less valuable repair time cleaning up after the job.

## 6 Finishing and Detailing



3M paint finishing products are engineered to deliver the right cut at the right speed to make getting the perfect finish easy every time.

## Help Keep Your Crew Safe with Personal Protective Equipment

Products that work as hard as you do. From the most basic to the most specialized needs, 3M offers the health and safety protection you and your workers need most, so everyone can perform at their best.

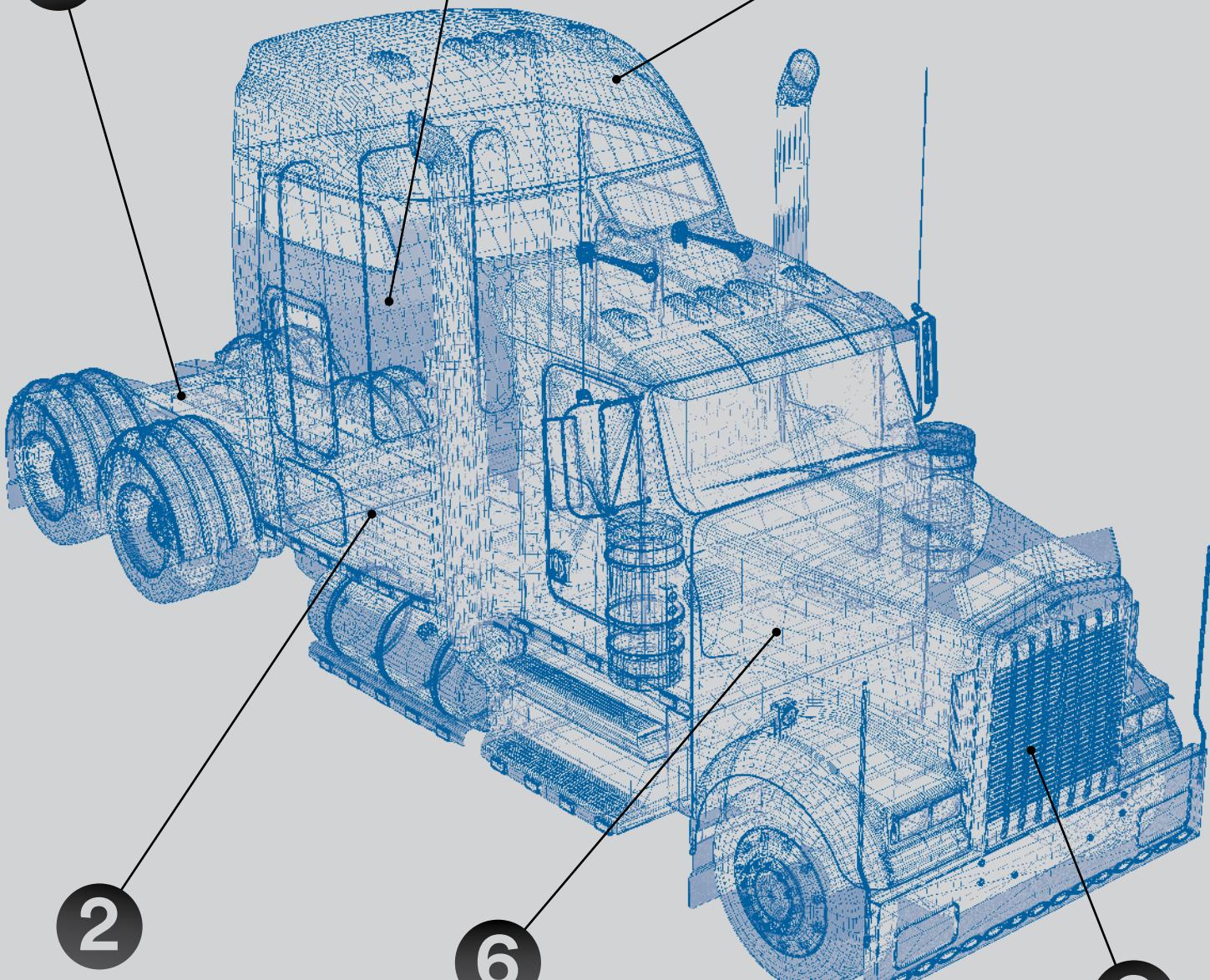


- Respiratory Protection
- Eye/Face Protection
- Coveralls
- Hearing Protection
- Welding Helmets

## Sanding, Cutting and Grinding



1



## Welding and Corrosion Protection



5

## Spray Equipment



4



## Adhesives and Fillers



## Finishing and Detailing



## Masking

# Process for Success

From metal and plastic repair, to sanding, paint finishing and truck clean-up, 3M has the products and repair processes for you. Feel confident your repair is done professionally and efficiently using our **Standard Operating Procedures (SOP)**. These procedures will help you consistently produce quality, time-proven solutions for any of your collision repair needs.



## 3M™ Products for Truck Repair, Parts Preparation and Truck Detailing

Part No.	Description	Quantity
<b>Sanding and Grinding</b>		
<b>31371</b>	3M™ Cubitron™ II Clean Sanding Hookit™ Abrasive Disc, 6 in, 80+ grade	50/box 4 boxes/case
<b>33445</b>	3M™ Cubitron™ II File Belt, 1/2 in x 18 in, 60+ grade	10/box 5 boxes/case
<b>33471</b>	3M™ Cubitron™ II Flap Disc, T29, 4-1/2 in x 7/8 in, 60+ grade	5/box 6 boxes/case
<b>33460</b>	3M™ Cubitron™ II Cut-Off Wheel, 4 in x 1/25 in x 3/8 in	5/box 6 boxes/case
<b>33391</b>	3M™ Cubitron™ II Fibre Roloc™ Disc, 3 in, 60+ grade	15/box 6 boxes/case
<b>33581</b>	3M™ Cut-Off Wheel Tool, 4 in	1/case
<b>33575</b>	3M™ File Belt Sander, 18 in	1/case
<b>33577</b>	3M™ Pistol Grip Disc Sander	1/case
<b>Welding and Corrosion Protection</b>		
<b>05916</b>	3M™ Welding and Spark Deflection Paper, 24 in x 150 ft	2 rolls/case
<b>05917</b>	3M™ Weld-Thru Coating II, 12.75 oz. aerosol can	6/case
<b>08851</b>	3M™ Cavity Wax Plus Applicator Wand Kit, 8 in, 24 in and 34 in tubes	12 kits/case
<b>08852</b>	3M™ Cavity Wax Plus, 18 oz. aerosol can	4/case
<b>Adhesives and Fillers</b>		
<b>08273</b>	3M™ SMC/FRP Repair - 35, 400mL cartridge	6/case
<b>08274</b>	3M™ SMC/FRP Repair - 90, 400mL cartridge	6/case
<b>08275</b>	3M™ Rigid Parts Repair, 400mL cartridge	6/case
<b>08277</b>	3M™ Fiberglass Mat Adhesive, 400mL cartridge	6/case
<b>05907</b>	3M™ Polyolefin Adhesion Promoter, 12 oz. aerosol can	6/case
<b>01131</b>	3M™ Platinum™ Plus Body Filler, 1 gallon can	4/case
<b>05862</b>	3M™ Platinum™ Glaze for DMS, 276mL cartridge	6/case
<b>Spray Equipment</b>		
<b>16580</b>	3M™ Accuspray™ ONE Spray Gun System with PPS™, 4 atomizing heads, air flow control valve, 22oz mixing cup and collar, 5 disposable lids and liners, sealing plugs, color ID clips	1 kit/case
<b>16024</b>	3M™ PPS™ Lids and Liners Kit, Large 28oz, 25 disposable lids with 200 micron filters, 25 disposable liners, 10 sealing plugs	1 kit/case
<b>16023</b>	3M™ PPS™ Cup and Collar, Large 28oz	1/box 4 boxes/case
<b>36853</b>	3M™ Dirt Trap Protection Material, 56 in x 300 ft	1 roll/case
<b>Personal Protective Equipment</b>		
<b>P1400</b>	3M™ E-A-R™ Pistonz™ Uncorded Earplugs	100 pairs/box 4 boxes/case
<b>H6B/V</b>	3M™ PELTOR™ Optime™ 95 Behind-the-Head Earmuffs	10/case
<b>07189</b>	3M™ Particulate Welding Respirator, N95	10/box 8 boxes/case
<b>07183</b>	3M™ Half Facepiece Respirator Packout with 3M™ Particulate Filters, P100, Large	20/case
<b>82783</b>	3M™ H8A Headgear/WP96 Faceshield	5/case
<b>SF201AF</b>	3M™ SecureFit™ Protective Eyewear	20/case
<b>49807</b>	3M™ Protective Coverall 4540+, Disposable Safety Work Wear, Large	25/case

## 3MCollision.com/HDtruck

For SOPs, individual product instructions, product material safety data sheets and applicable precautions see product labels and associated literature for the individual product at [3MCollision.com](http://3MCollision.com)



Before using 3M products please read all applicable product labels/warnings/inserts/SDSs for health and safety information. Conduct an evaluation to determine what equipment is appropriate for your particular applications and settings, including a hazard assessment and review of any regulations applicable to your workplace.



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