### TOYOTA FJ CRUISER / 4RUNNER 2010 -

Section I – Installation Preparation

COLD AIR INTAKE
4.0L V6 (1GR) Roller Rocker

### Part Number(s): PTR03-89100

### **Kit Contents**

Item#	Quantity Reqd.	Description	
1	1	Air Filter (P/N: PTR43-00083)	
2	1	Upper Air Box	
3	1	Lower Air Box	
4	1	Hump Coupler	
5	1	Throttle Body Coupler	
6	1	Air Inlet Tube	
7	1	Air Flow Accelerator	

### **Hardware Bag Contents**

Hardware Bag Contents		
Item #	Quantity Reqd.	Description
8	1	#52 Hose Clamp
9	1	#56 Hose Clamp
10	2	#72 Hose Clamp
11	1	Plastic Nipple, 1/8"
12	1	Plastic Nipple, 5/8"
13	1	Hose, 5/32" ID X 20"
14	1	Convoluted Split Loom, 15"
15	2	Air Box Clip
16	1	Filter Minder Grommet
17	1	Filter Minder
18	3	Nylon Tie Strap, Tree Mount
19	3	Nylon Tie Strap, 6"
20	1	Bracket, Wire Harness
21	1	Plug, Plastic Tree Clip
22	2	Bolt, Socket M4 X 0.7 X 8mm

### **Literature Bag Contents**

Item #	Quantity Reqd.	Description
1	1	Instructions
2	1	C.A.R.B E.O. Decal

#### **Recommended Tools**

<b>Safety Tools</b>			
Vehicle Protection	Blankets or Fender Covers		
Special Tools			
None Required			
<b>Installation Tools</b>			
Nut driver	8mm or 5/16"		
10mm socket	<sup>1</sup> / <sub>4</sub> " drive		
12mm socket	<sup>1</sup> / <sub>4</sub> " drive		
<sup>1</sup> / <sub>4</sub> " drive ratchet			
<sup>1</sup> / <sub>4</sub> " drive extension	6" long		
Phillips head screwdriver	#2		
Screwdriver, std.	#2		
Allen wrench	3mm		
Torque wrench	in. lbf. (0 – 120 in. lbf.)		
<b>Special Chemicals</b>			
Glass cleaner			
Silicone spray lubricant			

### **Additional Items Required For Installation**

Item#	Quantity Reqd.	Description
1	1	Blue Thread Locking Fluid

**General Applicability** 

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### **Conflicts**

Note: None

### **Recommended Sequence of Installation**

If any other accessories are to be installed, it is recommended they be installed in the order described below to ease installation and/or avoid redundant work.

Item#	Accessory	

\*Mandatory

### Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury



<u>CRITICAL PROCESS:</u> Proceed with caution to ensure a quality installation.



GENERAL PROCESS: This highlights specific processes to ensure a quality installation.

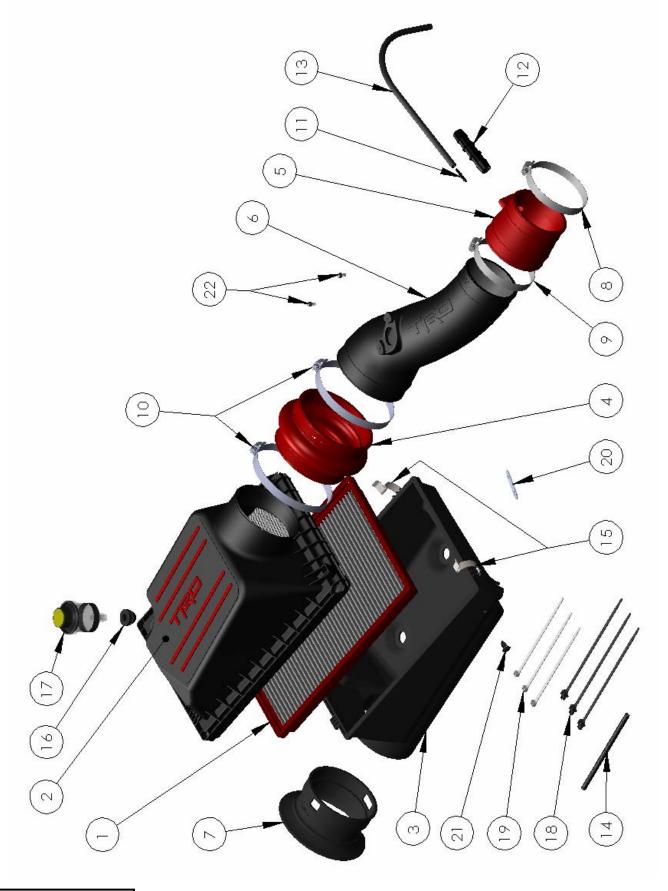


TOOLS & EQUIPMENT: This calls out the specific tools and equipment required for this process

# Please see page 17 for important "Care and Maintenance" information!

### **Torque Specifications:**

- i. M8 Hardware: Tighten to 60 in. lbf. <u>+</u> 5 in. lbf. (6.7 Nm + 0.6 Nm).
- ii. M6 Hardware: Tighten to 40 in. lbf.  $\pm$  5 in. lbf. (4.5 Nm  $\pm$  0.6 Nm)
- iii. M4 Hardware: Tighten to 10 in. lbf. <u>+</u> 2 in. lbf. (1.1 Nm + 0.2 Nm)
- iv. Hose Clamp: Tighten to 30 in. lbf.  $\pm$  5 in. lbf. (3.4Nm  $\pm$  0.6 Nm)



### A. Check Kit Contents



1. Check kit for contents and damage.

### **B.** Vehicle and Parts Preparation



- 1. Completely read instructions and familiarize yourself with the installation before beginning.
- 2. Open hood.



3. Apply vehicle protection to prevent damage to painted surfaces.



4. Remove negative battery cable from terminal.



- 5. Prior to installation, make sure all parts of the Cold Air Intake are clean and free of debris.
  - i. Blow out the inside of the tube and air box with compressed air.

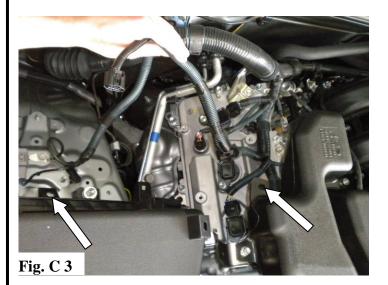


Operations Performed in the Engine Compartment

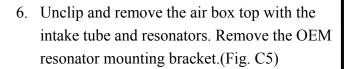
- 1. Remove engine cover. (Fig. C1)
  - i. Lift front of cover off studs and pull forward to disengage rear mounts.
- 2. Disconnect the MAF plug and wire harness clip. (Fig. C2)
- 3. Unclip the remianing wire harness clips. (Fig. C3)





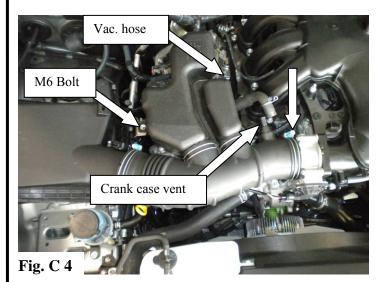


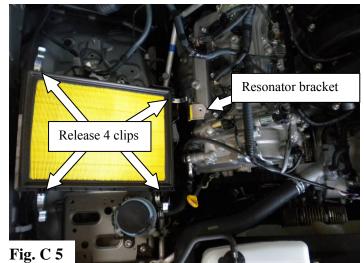
- 4. Loosen the factory hose clamp at the throttle body with a 10mm socket and ratchet assembly. (Fig. C4)
- 5. Disconnect the crank case vent and remove the M6 bolt and vacuum line from the resonator. (Fig. C4)



i. Remove the resonator bracket by removing one M6 bolt. (Fig. C5)

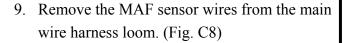
7. Remove the OEM filter, and the three M8 bolts securing the lower air box to the wheel well. (Fig. C6)



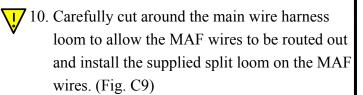




- 8. Unwrap the electrical tape from the MAF sensor wire harness and remove the plastic clip.
  - i. Take care not to damage any of the wires inside the wire harness. (Fig. C7)

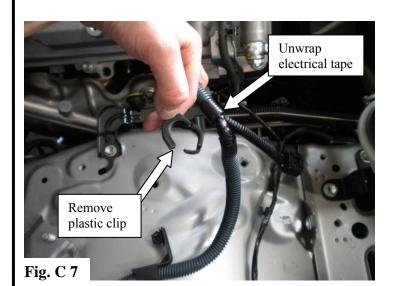


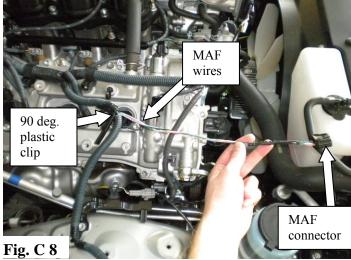
i. Bring the wires out of the split loom all the way back to the 90 deg. plastic clip as shown. (Fig. C8)

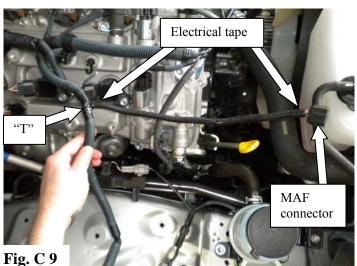




- i. Take care not to cut any wires.
- ii. Remove the 90 deg. plastic clip.
- iii. Tape the ends of the split loom with electrical tape to keep the loom in place.
- iv. Also tape the area where the MAF wires form a "T" with the main wire harness.



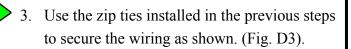




### D. Install TRD Air Intake

- 1. Install the provided bracket and tree mount zip tie as shown. (Fig. D1)
  - Remove the M6 bolt and place the provided bracket on top of the OEM brackt.
  - ii. Use the M6 bolt to secure both brackets.

2. Install 2 tree mount zip ties in the M8 bolt holes on top of the passenger side valve cover as shown. (Fig. D2)

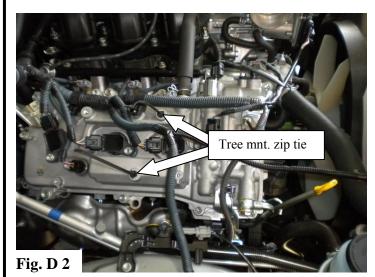


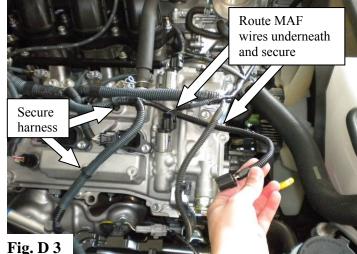
i. Route the MAF wires under the other wires and attach with the tree mount zip tie installed in step D1. (Fig. D3)

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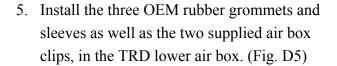






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- 4. Remove the 3 rubber gromets and sleeves from the OEM lower air box. (Fig. D4)
  - i. Push the sleeve out first, then remove the rubber grommet. (Fig. D4)



- Install the rubber grommet first, then push the steel sleeve into place. (Fig. D5)
- ii. Install the air box clips by pulling straight up on the clips to engage the air box. (Fig. D5)

# For installation on 4Runner, continue to step D12

### The following steps are for FJ Cruiser ONLY

6. From under the passenger side front bumper, remove three screws holding the fender liner in place. (Fig. D6)

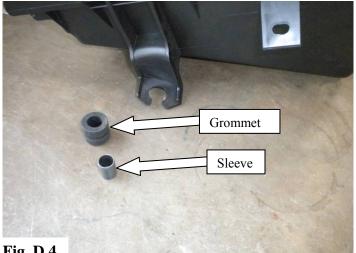


Fig. D 4



Fig. D 5



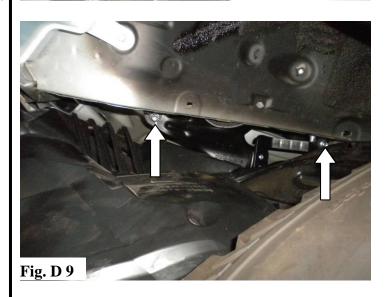
7. .From inside the wheel well, remove the clips and screws in the locations indicated to allow access to the area above the fender liner. (Fig. D7)



8. Pull the inner fender liner out as shown to allow access to the area directly above the tire. (Fig. D8)



9. Remove the two M6 bolts holding the air inlet duct in place. (Fig. D9)



10. Remove the air inlet duct. (Fig. D10, D11)





11. Reinstall the fender liner. (Fig. D12)



- 12. Insert the air flow accelerator into the air intake hole in the inner fender as shown. (Fig. D13)
  - i. Squish the air flow accelerator so that it fits through the hole.
  - ii. The TRD Logo should be facing up and into the engine compartment. (Fig. D14)

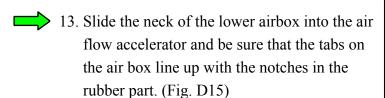


**Fig. D 13** 





**Fig. D 14** 



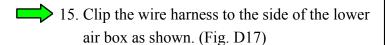
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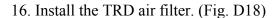
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- 14. Secure the TRD lower air box with the three M8 bolts removed in step C 7. (Fig. D16)
  - i. Install the OEM clip removed in step C8 on the wire harness in the location shown. (Fig. D16)

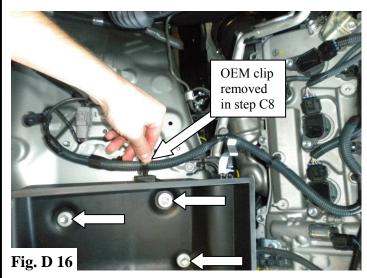




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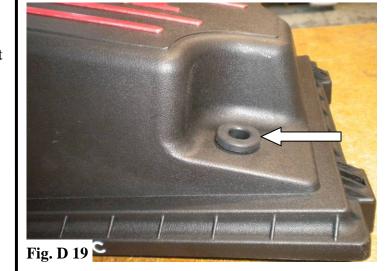
i. Press the air filter all the way down into the lower air box. (Fig. D18)







17. Insert the filter minder grommet into the air box lid as shown in the picture. A small amount of silicone spray, or similar lubricant may aid installation. (Fig. D19)



- 18. Insert the filter minder into the grommet installed in step D17.
  - Press the filter minder all the way i. down until it bottoms out on the grommet. A small amount of silicone spray, or similar lubricant may aid installation. (Fig. D20)



- 19. Install the hump hose coupler onto the upper air box using the two #72 hose clamps. (Fig. D21)
  - i. Slide the coupler all the way onto the neck of the air box until it bottoms out on the lip inside the coupler.





- 20. Install the upper air box by lowering the hinge side into place first. (Fig. D22)
- Make sure that the hinge pieces on the upper air box fully engage with the corresponding pieces on the lower air box. (Fig. D22)
- To achieve propper fit, align the upper air box hinge pieces with the tabs on the lower air box, then slide toward the drivers side of the vehicle before rotating the upper air box down into position. (Fig. D22)



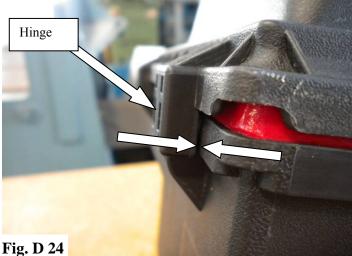
- 21. Secure the upper air box with the two clips installed in step D5. (Fig. D23)
  - i. Make sure that the hinge side is fully engaged before attempting to close the clips. (Fig.D24)







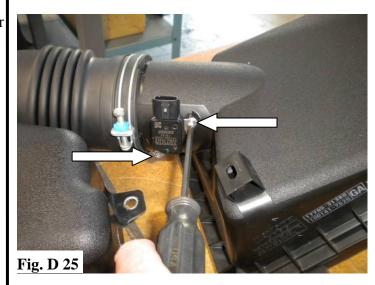
**Fig. D 23** 

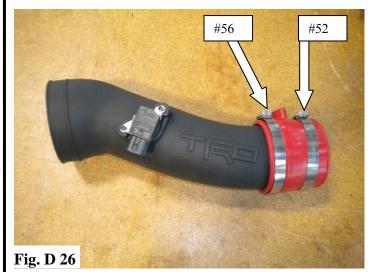


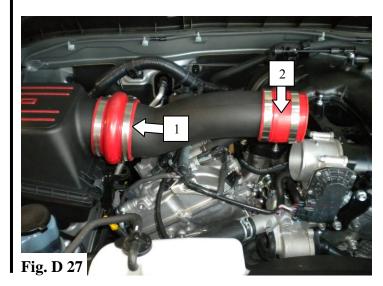
- 22. Remove the MAF sensor from the OEM upper air box by removing the two philips head screws. (Fig. D25)
  - i. Take care to not damage the sensor.

- 23. Install the MAF sensor and throttle body coupler onto the TRD intake tube. (Fig. D26)
- i. Install the MAF sensor with the two supplied M4 screws using a 3mm allen wrench. Take care to not damage the Oring on the sensor.
  - ii. A small amount of blue thread locking fluid is recommended on the MAF screws to prevent them from loosening.
  - iii. Slide the throttle body coupler onto the end of the TRD inlet pipe with a #52, and a #56 hose clamp. (Fig. D26)
  - iv. With the hose clamps loose slide the coupler all the way onto the pipe as far as it will go. Use some silicone spray or similar lubricant to ease installation.

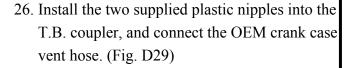
    (Fig. D26)
  - 24. Install the intake pipe assembly first into the coupler on the air box as shown. (Fig. D27)

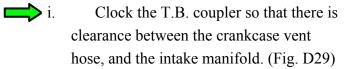


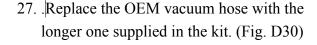




- 25. Rotate the intake pipe assembly down into positon, and slide the throttle body coupler on to the throttle body. (Fig. D28)
  - i. Slide the T.B. coupler all the way out until it hits the stops. (Fig. D28)





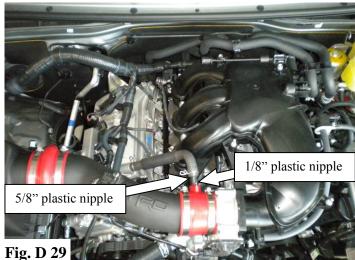


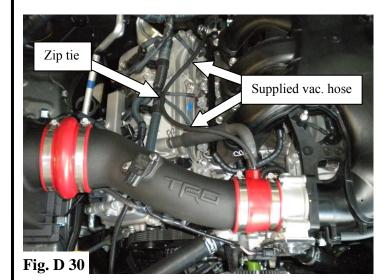
- i. Connect the vaccuum hose between the fuel pressure regulator and the small plastic nipple on the T.B. coupler. Secure the hose to the wire harness as shown using the supplied nylon tie strap (Fig. D30)
- ii. Adjust the positioning of the intake tube until proper fit is achieved, then tighten all four hose clamps. (Fig. D30)

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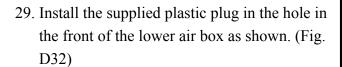


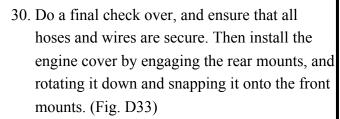






7 28. Plug in the MAF sensor and do a final check that all hose clamps and hardware are tight. (Fig. D23)







31. Re-install negative battery cable to negative terminal. Tighten nut to 36 in. lbf. ± 4 in. lbf.  $(4.0 \text{ Nm} \pm 0.4 \text{ Nm})$ 



32. **Installer** – The installation manual contains important "Care and Maintenance" information. Place the entire instruction manual in the glove box for owner's future reference.





**Fig. D 32** 





#### **Air Filter Maintenance**

Service Intervals: Your TRD Cold Air Intake System has an air filter restriction gauge that indicates when the air filter needs service. When the air filter restriction gauge yellow indicator reaches the service filter lettering, use TRD's filter cleaning system (Toyota p/n PTR43-00088) to service filter and maintain optimum performance.

Do not over-oil the filter. This could contaminate the MAF sensor and cause the MIL (Malfunction Indicator Lamp) to illuminate and require non-warrantable repairs.

How to read your air filter restriction gauge:



New Filter



Partially Dirty Filter (Do Not Clean Now)



Service Filter Now



Push To Reset

### Caring For The Finish On Your TRD Cold Air Intake.

TRD intake systems have a natural finish on the tube and air filter housing.

To clean your TRD intake system, simply spray with window cleaner and wipe with a soft, clean terry-cloth towel.

NEVER use harsh chemicals or metal polish on TRD intake systems. Harsh chemicals and metal polishes will permanently damage the finish.

### TOYOTA FJ CRUISER / 4RUNNER 2010 -

Section IV – Trouble Shooting

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	Check:		Look For:
Acce	ssory Function Checks		
	Start the vehicle.	0	Full engagement of MAF sensor connector.
	If after you start the vehicle, or while driving, you encounter a Malfunction Indictor Lamp (MIL), check the following:	0	Tightness of all clamps.
		0	Correctly installed valve cover breather hose.
		0	Over-oiled air filter.
		0	Clean the air filter as indicated in the TRD
	Over-oiled Air Filter:		Filter Cleaning Kit and apply the proper
			amount of oil.
		0	Replacement (non-warrantable) of the MAF
			sensor may be required.
Vehic	cle Function Checks		
	Start the vehicle		
	If the lamp will not go off even after	0	Contact your Toyota dealer as soon as
	checking and/or repairing any of the above:		possible.